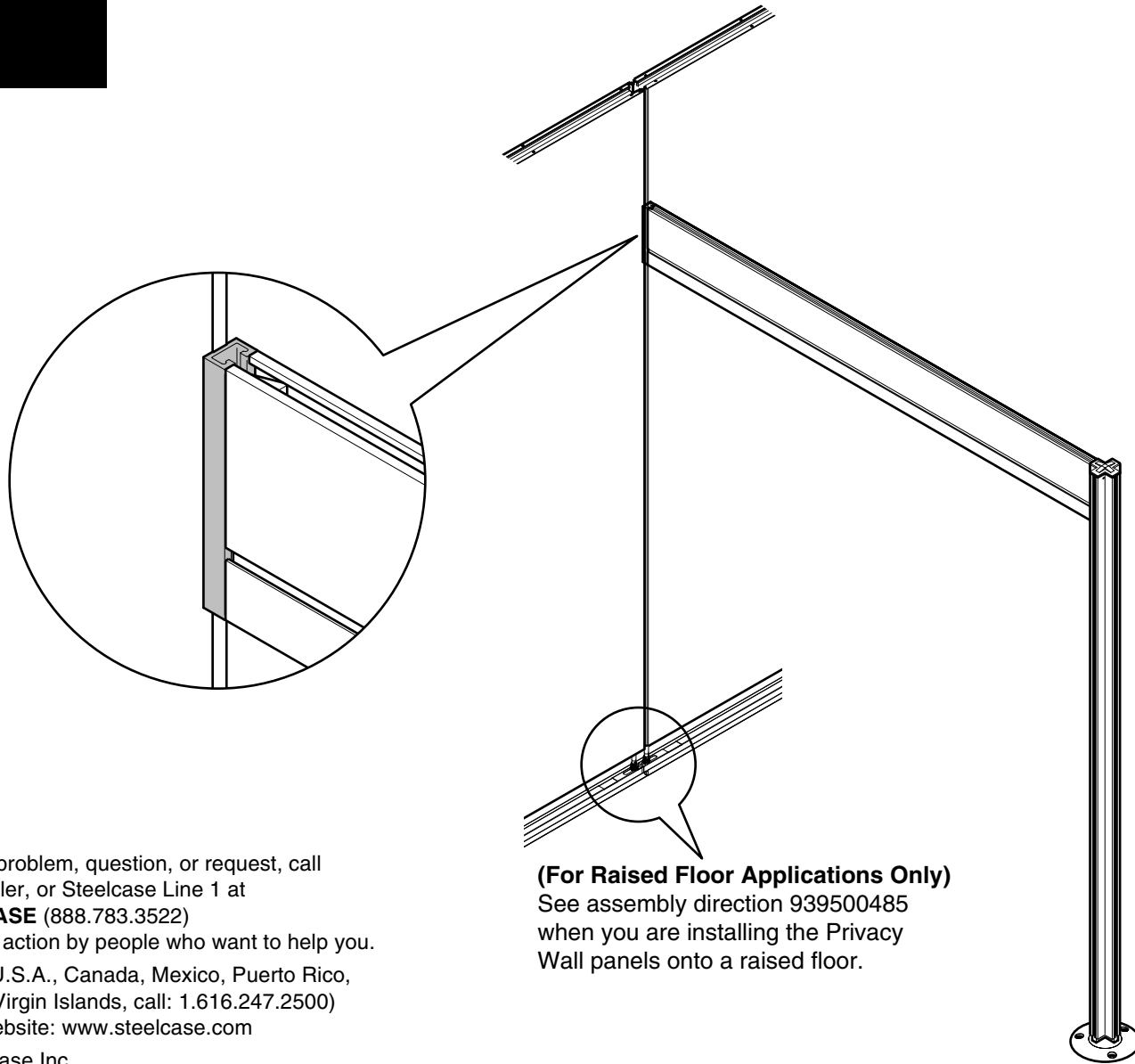
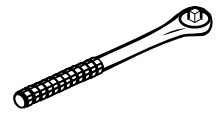


Privacy Wall - Post and Beam Attachment Kit

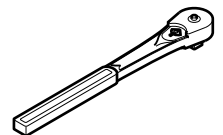


(For Raised Floor Applications Only)

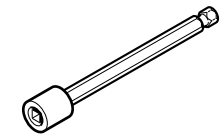
See assembly direction 939500485 when you are installing the Privacy Wall panels onto a raised floor.



TORQUE WRENCH



SOCKET WRENCH



1/4" HEXBALL DRIVER



COTTON GLOVES
FOR HANDLING
ANNOIDIZED ALUMINUM

If you have a problem, question, or request, call your local dealer, or Steelcase Line 1 at **888.STEELCASE** (888.783.3522) for immediate action by people who want to help you. (Outside the U.S.A., Canada, Mexico, Puerto Rico, and the U.S. Virgin Islands, call: 1.616.247.2500) Or visit our website: www.steelcase.com

© 2004 Steelcase Inc.
Grand Rapids, MI 49501
U.S.A.

Printed in U.S.A.

1. Assembling hardware to the beam.

NOTE: Steps 1a, 1b & 1c will already come pre-assembled unless beam is cut to length in the field.

1a. Insert beam nut plate into the beam as shown.

1b. Install anchor blocks to the beam as shown.

1c. Install anchor block bolts as shown and torque to 45 in.-lbs or 3-3/4 ft.-lbs.

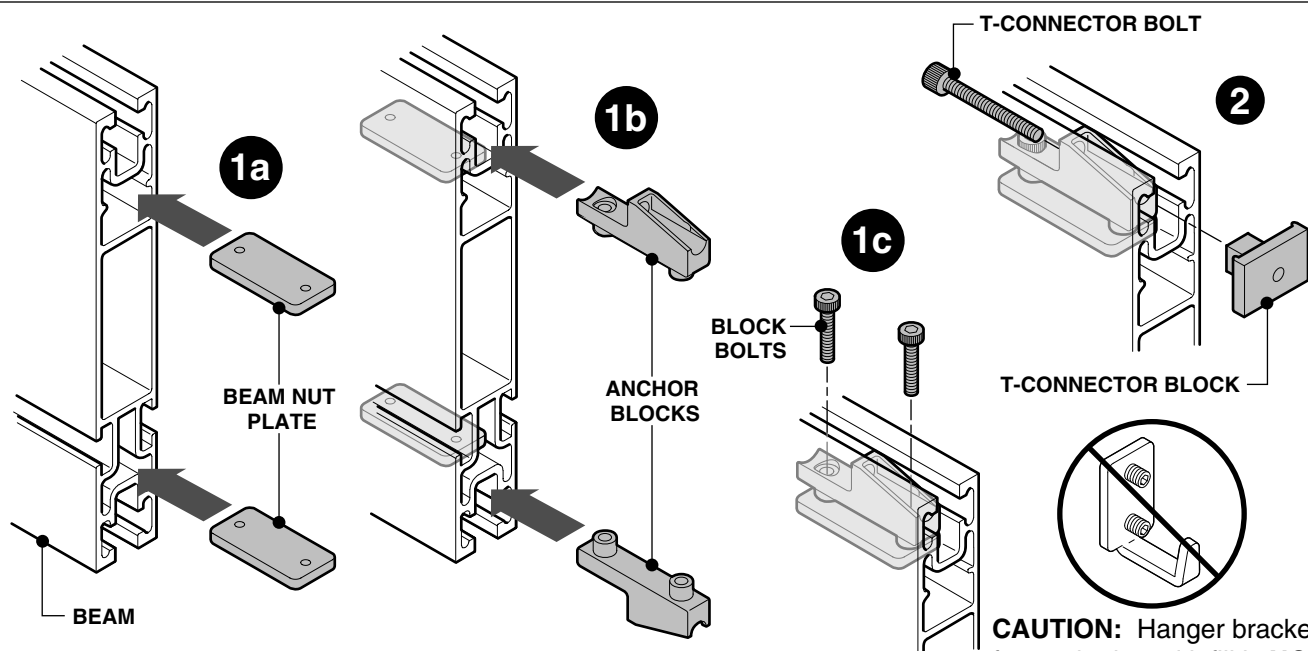
2. Thread T-connector blocks to bolts at anchor block locations as shown, leaving them loose to allow assembly to the beam connector.

3. The feature strip will be cut from top of panel to top of beam connector. The feature strip will start again at the bottom of the beam connector and end at the bottom of the panel.

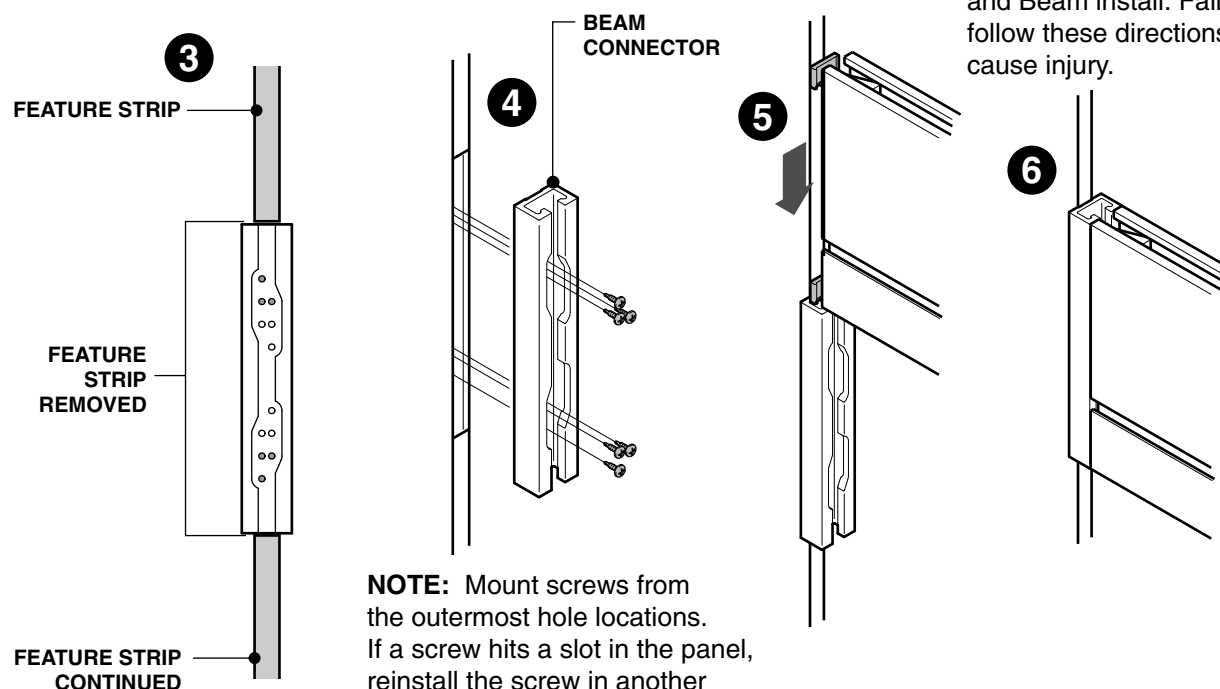
4. Beam connector is mounted with (6) six screws provided.

5. Position beam parallel to the floor aligned to the face of the beam connector as shown. Lower the beam vertically and engage the T-connector blocks into the beam connector.

6. Position the top surface of the beam flush to the top surface of the beam connector and using a 1/4" hex ball driver, tighten the T-connector bolts securely to 200 in.-lbs. or 16-3/4 ft.-lbs torque.



CAUTION: Hanger bracket for markerboard infill is **NOT** to be used for standard Post and Beam install. Failure to follow these directions can cause injury.



NOTE: Mount screws from the outermost hole locations. If a screw hits a slot in the panel, reinstall the screw in another location on the beam connector.