# USS OMAHA (LCS 12) TEMPORARY STANDING ORDER NUMBER 073

Date: 08 Jul 21

Cancellation Date: 08 Jan 22

1. References: (a) LCS-12-0001-2020

(b) Email from NAVSEA 05D to CSD 11 N4

(c) MSG DTG 121730Z MAR 20

- 2. Component: INDEPENDENCE CLASS Variant FR 35, 36, and 46 Structural cracks
- 3. Problem Discussion/Degree of Non-Compliance: NAVSEA assessed LCS 4-26 and 28 have under-designed structural defects at FR 35, 36, and 46. Metal fatigue is assessed to be caused from stresses in the lateral and vertical plane. To limit crack propagation; speed and sea state restrictions are imposed.
- 4. Affected Watch Stations: OOD, RCO
- 5. Required Actions: The following restrictions and instructions are implemented to track and reduce metal fatigue at FR 35, 36, and 46:
  - 1) Ship operations restricted to 15 knots in Sea State (SS) 4 (max significant wave height 2.5m/8.2ft), avoiding bow and beam seas as far as practicable. Ship should follow published Seaway Operator Guidance (SOG) for SS 0-3.
  - 2) No operation in SS 5 or greater. If SS 5 is unavoidable, ship should slow down to 10 knots if in head, bow, or beam seas.
  - 3) All cracks shall be marked and dated by maintenance team. Ships force shall conduct daily inspections while underway to check for crack growth or after ship enters SS4 or above. If crack growth of 6 or more inches is discovered while underway, reduce speed and notify NAVSEA.
  - 4) If required, ship can increase speed up to 18 knots to conduct UNREP while in SS4. Upon completion, ship should immediately reduce speed to 15 knots or less and inspect cracking to ensure cracks have not grown by 6 inches or more.
  - 5) Cracks in side shell can be covered with clear RTV to keep water out, if required, assuming no impact to ability to check for possible crack growth.
  - 6) Detailed inspection by maintenance team conducted upon return to port. If cracks have grown, inspection results should be uploaded to DFS for extension request for NAVSEA review.

6. Cancellation Criteria: TSO 073 will remain in effect until Ship's Design Manager institutes a Class Advisory that includes how to address cracking in the 01 Level and all repairs are complete.

Reviewed:

Engineer Officer

Commanding Officer

Advisory Tracking Record	PMS505-CLAE	D-LCS-2-0001	-2020		i wasa	ATR State	
(ATR) #:							
ATR Date Time Grou	up (DTG)	1					
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* Subject INDEPENDENCE VARIA	ANT STRUCTURA	AL CRACKING	G AT FRAME 36 A	ND FRAME 45 ON THE	01 LEVEL		
Originator Name	Ori	ginator Act	ivity	Originator Email	0	riginator Phone	
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ATR Attachments:	-1-3-5-		T	Carlosson 180			
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121730Z MAR 20 PEO CLASS	USC WASHINGTO	ON DC LCS	cui		03/13/2020	23.07 KB	
REF A DFS LCS-4-104	0-2019_QA12.pdf		CUI		03/13/2020	288.52 KB	
REF B NSWCCD - 0002 - 20.pdf			cui		03/13/2020	5.79 KB	
REF C LCS-DM-S-023674_(01-LVL DECK CRACK).pdf		cui		03/13/2020	885.30 KB		
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(0) (6), (6) (7)(5)	03/13/2020	NAVSEA F	PMS 505F		(a) (a) (7)(C)		
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						2020.pdf [CUI]	

03/20/2020

COMNAVSURFPAC Initial Completion Date (ICD): 0

# Task #1 SYSCOM

#### Action

RECOMMENDED ACTION 5.1: REGIONAL MAINTENANCE CENTERS INSPECT 01 LEVEL, BOTH PORT AND STBD, WHERE THE SHELL PLATE VERTICAL FLAT BAR MEETS THE DECK BETWEEN FRAMES 35-36 AND 45-46. CLEARLY MARK AND DATE THE ENDS OF ANY CRACKS SO SHIPS' FORCE CAN MONITOR FOR CRACK GROWTH. A. REPORT INSPECTION COMPLETION STATUS AND FINDINGS IN EARRTS. B. UPLOAD INSPECTION RESULTS AND PHOTOS INTO EDFS FOR CRACKING DISCOVERED DURING INSPECTIONS.

#### Assignee

SWRMC

# **Required Completion Date**

08/31/2020

#### Reviewers

SEA 05D5 SDM - In-Service LCS-2

### **Task Attachments**

# **Task Applicability**

LCS-2	LCS-4	LCS-6	LCS-8
LCS-10	LCS-12	LCS-14	LCS-16
LCS-18	LCS-20	LCS-22	LCS-24
LCS-26	LCS-28	LCS-30	LCS-32
LCS-34			

# Task #2 ALERT

#### Action

RECOMMENDED ACTION 5.1: C. UNTIL EACH STRUCTURAL CRACKING DFS IS APPROVED, NAVSEA RECOMMENDS RESTRICTING SHIPS TO OPERATE BELOW 15 KNOTS AT SEA STATE 4 AND NOT OPERATE ABOVE SEA STATE 4 TO LIMIT FURTHER CRACK GROWTH. OPERATIONS IN SEA STATES 0-3 SHALL FOLLOW THE PUBLISHED SOG. THE APPROVED DFS WILL PROVIDE SPECIFIC RECOMMENDATIONS MEETING OPERATIONAL RESTRICTIONS FOR SPEED AND SEA STATE ON A CASE-BY-CASE BASIS UNTIL CRACKS ARE REPAIRED IAW REF (B) OR (C). STRUCTURAL FIRE PROTECTION (SFP) MAY BE TEMORARILY REMOVED TO FACILITATE INSPECTIONS. D. IF A SHIP ENCOUNTERS SEAS ABOVE SEA STATE 4, SHIPS FORCE SHALL VISUALLY INSPECT THE MARKINGS FOR INDICATIONS OF CRACK GROWTH BEYOND 6 INCHES, ALERT THE LOCAL TECHNICAL AUTHORITY OF ANY CHANGE AND PROVIDE THE CLAD POCS WITH UNDERWAY ENVIRONMENTAL AND SHIP SPEED DATA TO FACILITATE ANALYSIS OF CONDITIONS CAUSING CRACK PROPAGATION.

# Assignee

SHIP'S FORCE

# Compliant State Restricted: No

# Reviewers

TYCOM

# **Task Attachments**

# **Task Applicability**

LCS-2	LCS-4	LCS-6	LCS-8
LCS-10	LCS-12	LCS-14	LCS-16
LCS-18	LCS-20	LCS-22	LCS-24
LCS-26	LCS-28	LCS-30	LCS-32
LCS-34			

# Task #3 SYSCOM

# Action

RECOMMENDED ACTION 5.2 AND 5.3: C. NSWC CODE 65 WILL TEMPORARILY MODIFY THE SOG UPON APPROVAL OF THIS CLAD UNTIL ADDITIONAL STRUCTURAL MODIFICATIONS IAW PARAGRAPH 5.3 ARE EXECUTED, D. ONCE REFERENCES (B) OR (C) ARE EXECUTED, THE SHIP WILL BE SAFE TO OPERATE WITHIN THE ACCEPTABLE "GREEN" REGIONS OF THE MODIFIED SOG POLAR PLOTS FOR SPEED AND HEADING. THESE LOCATIONS WILL SUBSEQUENTLY BE INCORPORATED INTO LCS INDEPENDENCE VARIANT CRACK INSPECTION PLANS. LONG TERM: NSWCCD 65 WILL EVALUATE THE STRUCTURE BETWEEN FRAMES 33-48 FOR POTENTIAL DESIGN MODIFICATIONS WHICH MAY BE REQUIRED FOR EXECUTION IN A FUTURE SHIP CHANGE DOCUMENT (SCD). THE ADDITIONAL STRUCTURAL MODIFICATIONS MAY BE NECESSARY FOR A SHIP TO RETURN TO FULL COMPLIANCE WITH THE APPROVED SOG.

# **Assignee**

NSWCCD

# **Required Completion Date**

08/31/2020

# Reviewers

SEA 05D5 SDM - In-Service LCS-2 PMS 505 PEO LCS

# **Task Attachments**

Task Ap	plicability
LCS-2	(P) USS INDEPENDENCE Response: Review(s): 2 Pending
LCS-4	(P) USS CORONADO Response: Review(s): 2 Pending
LCS-6	(P) USS JACKSON Response: Review(s): 2 Pending
LCS-8	(P) USS MONTGOMERY Response: Review(s): 2 Pending
LCS-10	(P) USS GABRIELLE GIFFORDS Response: Review(s): 2 Pending
LCS-12	(P) USS OMAHA Response: Review(s): 2 Pending
LCS-14	(P) USS MANCHESTER Response: Review(s): 2 Pending
LCS-16	(P) USS TULSA Response: Review(s): 2 Pending
LCS-18	(P) USS CHARLESTON Response: Review(s): 2 Pending
LCS-20	(P) USS CINCINNATI Response: Review(s): 2 Pending
LCS-22	(P) USS KANSAS CITY Response:

	Review(s): 2 Pending
LCS-24	(P) USS OAKLAND
	Response:
	Review(s): 2 Pending
LCS-26	(P) USS MOBILE
	Response:
	Review(s): 2 Pending
LCS-28	(P) USS SAVANNAH
	Response:
	Review(s): 2 Pending
LCS-30	(P) USS CANBERRA
	Response:
	Review(s): 2 Pending
LCS-32	(P) USS SANTA BARBARA
	Response:
	Review(s): 2 Pending
LCS-34	(P) LCS-34
	Response:
	Review(s): 2 Pending