

SMR-215, 220, 230, 240, 245

SPEEDO PRIME, 1K MULTI-USE (Aerosol)

TECHNICAL DATA

DESCRIPTION:

Speedo Prime is a multi use high build specialty coating designed for priming and surfacing of metal and plastic parts. This primer helps prevent rust and seals out moisture while providing a base for topcoating. Speedo Prime boasts excellent flexibility and adhesion so it can be applied on both flexible and rigid parts. Speedo Prime dries fast, has excellent build and is easy to sand. Paintable in 20 minutes.

PACKAGING:

Part Number	Description	Size	Qty. Case
SMR-215	SPEEDO PRIME BLACK	Aerosol	6
SMR-220	SPEEDO PRIME DARK GREY	Aerosol	6
SMR-230	SPEEDO PRIME MEDIUM GREY	Aerosol	6
SMR-240	SPEEDO PRIME LIGHT GREY	Aerosol	6
SMR-245	SPEEDO PRIME WHITE	Aerosol	6

RECOMMENDED TOP COAT COLORS:

SMR-215 SPEEDO PRIME BLACK	SMR-220 SPEEDO PRIME DARK GREY	SMR-230 SPEEDO PRIME MEDIUM GREY	SMR-240 SPEEDO PRIME LIGHT GREY	SMR-245 SPEEDO PRIME WHITE
Dark Greys	Dark Greys	Medium Greys	Medium/Light Silvers	Medium/Light Silvers
Dark Blues	Dark Blues	Medium Blues	Medium/Light Yellows	Medium/Light Yellows
Dark Greens	Dark Greens	Medium Greens	Light Blues	Light Blues
Dark Reds	Dark Reds	Medium Reds	Light Greens	Light Greens
		Medium Browns	Whites	Whites

SUBSTRATES:

- Properly sanded and cleaned fiberglass or SMC
- Clean, sanded OEM finishes
- Clean, sanded cured aftermarket finishes
- Autobody fillers



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APPLICATION

Apply 2-3 coats allowing 1 minute flash between coats.

When applying over bare rigid plastic parts apply SMR-500 Speedo Stick (Adhesion Promoter) before applying primer.

DRY TIMES

Air Dry	
Flash Between Coats	3-5 Minutes
Dry to Sand	10-15 Minutes
Express Dry	
Flash Between Coats	3-5 Minutes
Flash Before Force Dry	5 Minutes
Bake	5 minutes @ 120°F – 140°F

SANDING

Optimum Times	
Express Dry	After cool down
Air Dry	20 Minutes
Dry Sanding	
Initial Sanding	180-220 grit
Finish Sanding	320-400 grit
Wet Sanding	
Finish Sanding	320-400 grit



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