

SMR-115

"Tri-Gloss" Low Gloss CLEAR (2.1 VOC)

TECHNICAL DATA

DESCRIPTION:

SMR-115 Low Gloss Clearcoat is a UV resistant fast cure urethane clearcoat designed for anywhere a low gloss clear is needed. The gloss level is variable depending on the mix ratio of clearcoat and activator.

PACKAGING:

mobile refinish products

Part Number	Description	Temp.	Size	Qty. Case
SMR-115	Tri-Gloss LOW GLOSS CLEARCOAT		Gallon	4
SMR-115-Q	Tri-Gloss LOW GLOSS CLEARCOAT		Quart	12
SMR-150	SPEEDO Activator Regular	65°F - 80°F	Quart	12
SMR-150-8	SPEEDO Activator Regular	65°F - 80°F	8 oz.	12
SMR-170	SPEEDO Activator High Temp Activator	80°F - up	Quart	12
SMR-170-8	SPEEDO Activator High Temp Activator	80°F - up	8oz.	12

MIX RATIO:

SMR-115 is activated with (Speedo Regular or High Temp Activators) at a 4:1, 5:1 or 6:1 mix ratio to achieve desired gloss level and can be reduced up to 5% with SMR-0065 / SMR-0075 / SMR-0085 Zero VOC Speedo Reducers.

SEMI GLOSS Mix Ratio

4 Parts	Tri-Gloss CLEAR
1 Part	Speedo ACTIVATOR
5% Optional	SPEEDO Zero VOC REDUCER

EGG SHELL Mix Ratio

5 Parts	Tri-Gloss CLEAR
1 Part	Speedo ACTIVATOR
5% Optional	SPEEDO Zero VOC REDUCER

LOW SHEEN Mix Ratio

6 Parts	Tri-Gloss CLEAR
1 Part	Speedo ACTIVATOR
5% Optional	SPEEDO Zero VOC REDUCER



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BASECOAT:

Can be applied over any urethane compatible basecoat. Please follow the basecoat manufacture's recommended clearcoat dry times. To increase Basecoat adhesion to substrate and/or clearcoat, add 5-10% SMR-600 Speedo Base Activator to mixed basecoat prior to application.

GUN SETUP

	Fluid Tip	psi
Mini Spray Gun	1.2 – 1.4mm	5-15 psi
Conventional Gravity Feed	1.3mm	25-30 psi

APPLICATION

Using a 1.2-1.4 mm spray tip, apply 2 Full Wet Coats allowing 10-15 minutes flash between coats.

DRY TIMES

Air Dry	
Flash Between Coats	10-15 minutes
Dust Free	10 minutes
Air Dry	8-12 hours

RECOATABILITY/REPAIR

Air Dry 8-12 hours @ 70°F to 75°F

If recoating after 24 hours, sand with 1000 grit sandpaper before recoating.

On sand-thru areas, apply heat before applying additional coatings to eliminate featheredge lifting.

Health and Safety:

See Material Safety Data Sheet and labels for additional safety information and handling instructions.

- * The contents of this package may have to be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels and MSDS's of all components, since the mixture will have the hazards of all its parts.
- * Improper handling and use, for example, poor spray technique, inadequate engineering controls and or lack of Personal Protective Equipment (PPE), may result in hazardous conditions or injury.
- * Follow spray equipment manufacturer's instructions to prevent personal injury or fire.
- * Provide adequate ventilation for health and fire hazard control.
- * Follow company, product MSDS and respirator manufacturer's recommendations for selection and proper use of respiratory protection. Be sure employees are adequately trained on the safe use of respirators per company and regulatory requirements.
- * Wear appropriate PPE such as eye and skin protection. In the event of injury, see first aid procedures on MSDS.
- * Always observe all applicable precautions and follow good safety and hygiene practices.
- * Material Safety Data Sheets are available at www.speedokote.com.

FOR PROFESSIONAL USE ONLY



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