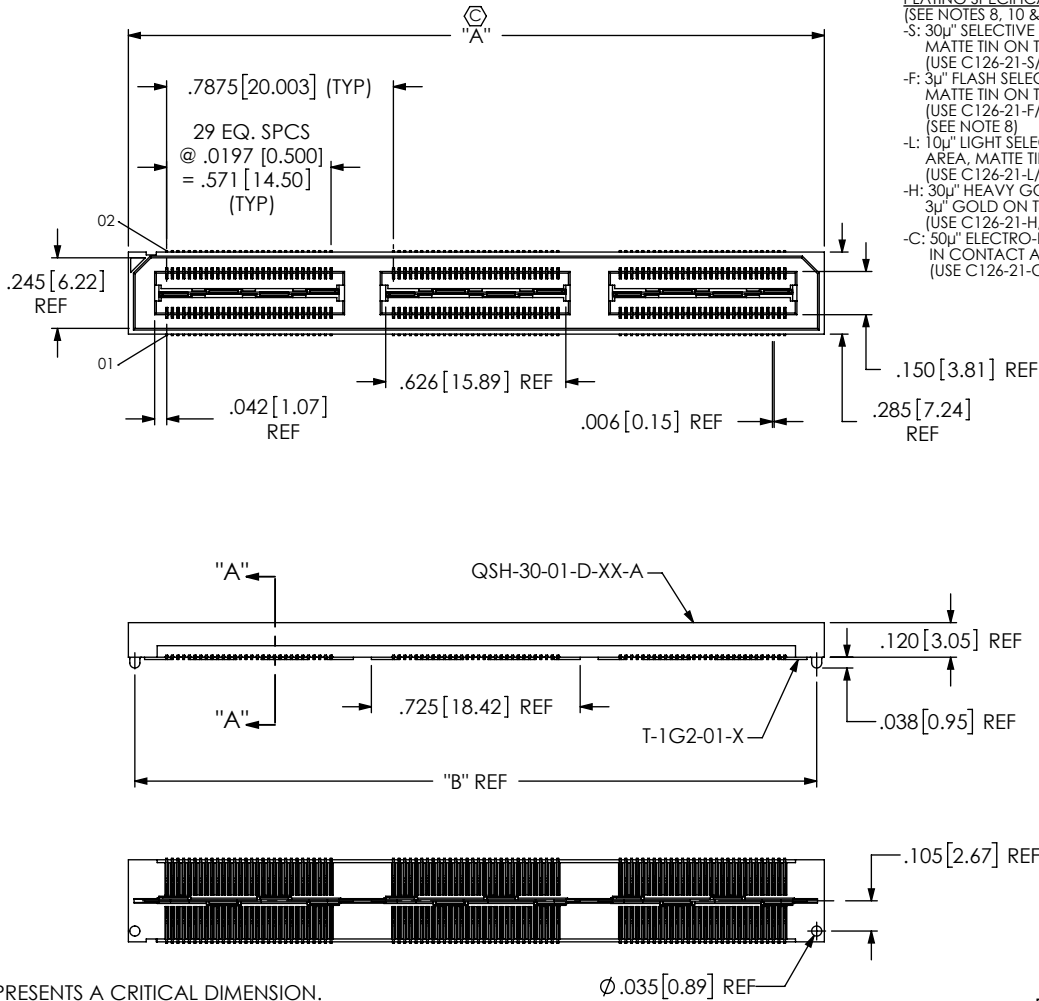


POS	"A"	"B"
-030	.839 [21.31]	.793 [20.13]
-060	1.627 [41.31]	1.580 [40.13]
-090	2.417 [61.38]	2.368 [60.13]
-120	3.204 [81.38]	3.155 [80.14]
-150	3.991 [101.37]	3.943 [100.14]

No OF POS	COPLANARITY INCLUDING GROUND PLANE
-030 THRU -060	.004 [0.10]
-090 THRU -150	.006 [0.15]

DO NOT SCALE FROM THIS PRINT



QSH-XXX-01-X-D-XXX

No OF POSITIONS
-030, -060, -090,
*-120, *-150 (PER ROW)
(* = SEE NOTE 11)

LEAD STYLE
-01: .1280[3.25]

PLATING SPECIFICATION

- (SEE NOTES 8, 10 & 12)
- S: 30µ" SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL (USE C126-21-S/T-1G2-01-L)
- F: 3µ" FLASH SELECTIVE IN CONTACT AREA, MATTE TIN ON TAIL (USE C126-21-F/T-1G2-01-F) (SEE NOTE 8)
- L: 10µ" LIGHT SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL (USE C126-21-L/T-1G2-01-L)
- H: 30µ" HEAVY GOLD IN CONTACT AREA, 3µ" GOLD ON TAIL (USE C126-21-H/T-1G2-01-G)
- C: 50µ" ELECTRO-POLISHED SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL (USE C126-21-C/T-1G2-01-L)

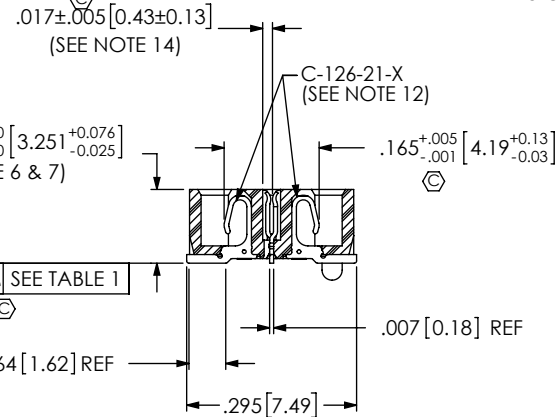
OPTION

- A: ALIGNMENT PINS (USE QSH-30-01-D-XX-A) (NOT AVAILABLE WITH -LC)
- LC: LOCKING CLIPS (USE LC-08-TM-01, SEE FIG 2, SHT 2) (NOT AVAILABLE WITH -A) (SEE NOTE 13)
- GP: GUIDE POSTS (USE QSH-30-01-D-XX-X-GP) (SEE FIG 4, SHT 3) (TAPE & REEL FOR -GP, -060 POS MAX)
- K: POLYIMIDE FILM PAD (USE K-DOT-325-450-005, SEE FIG 3, SHT 2)
- TR: TAPE & REEL (-090 POS MAX)
- FL: FRICTION LOCKS (SEE FIG 5, SHT 3) (NOT AVAILABLE WITH -GP)
- RT1: RETENTION (MUST USE -A OPTION) (USE QSH-30-01-D-XX-A-RT1 & SUB-SC-05-01-FF, SEE FIG 6, SHT 4) (NOT AVAILABLE WITH -LC, -GP, OR -FL) (NOT AVAILABLE WITH -120 & -150 POS)
- L: LATCHING (USE QSH-30-01-D-XX-A-L, SEE FIG 7, SHT 4) (NOT AVAILABLE WITH -LC, -GP, -FL, OR -RT1) (NOT AVAILABLE WITH -090, -120, & -150 POS)

ROW SPECIFICATION

- D: DOUBLE (USE QSH-30-01-D-XX)

No OF BANKS



NOTES:

1. Ⓢ REPRESENTS A CRITICAL DIMENSION.
2. NOTE DELETED.
3. CONTACT RETENTION: 8 OZ. MINIMUM.
4. GROUND PLANE RETENTION: 8 OZ. MINIMUM.
5. BURR ALLOWANCE: .0015[0.038] MAX.
6. MAX VARIANCE: .002[0.05].
7. DIMENSION APPLIES TO CONTACT & GROUND PLANE.
8. -L PLATING CAN BE SUBSTITUTED FOR -F PLATING.
9. SUB-SC-05-01-XX RETENTION TO BE 1.0 LBF IN BODY.
10. MAY SUB C-126-01 FOR C-126-21.
11. FOR NEW APPLICATIONS REQUIRING THESE POSITIONS, PLEASE CONTACT SAMTEC INTERCONNECT PROCESSING GROUP.
12. FOR -120, -150 POSITIONS USE C-269-11-X. DO NOT SUB C-126.
13. DUE TO THE HIGH AMOUNT OF INSERTION FORCE NEEDED, THE -LC OPTION IS NOT COMPATIBLE WITH AUTO PLACEMENT. SAMTEC RECOMMENDS MANUAL PLACEMENT FOR ALL ASSEMBLIES WITH THE -LC OPTION.
14. CHECK ONCE PER BANK ALTERNATING SIDES FOR MULTIPLE BANK PARTS.
15. SIDE WALLS ARE RIBBED AS NECESSARY TO CONTROL BOW.

FIG 1

-A: ALIGNMENT PIN OPTION (QSH-090-01-X-D-A SHOWN)

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.

TOLERANCES ARE:
DECIMALS ANGLES
.XX: ±.01 [3]
.XXX: ±.005 [13]
.XXXX: ±.0020 [0.51]

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520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail info@SAMTEC.com code 55322

MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 3:2

INSULATOR: LCP UL94V-0, COLOR: BLACK
CONTACT & GROUND PLANE: PHOS BRONZE

DESCRIPTION:
.75mm DOUBLE ROW HS SOCKET ASSEMBLY

DWG. NO. QSH-XXX-01-X-D-XXX

BY: DEAN P 05/21/1999 SHEET 1 OF 4

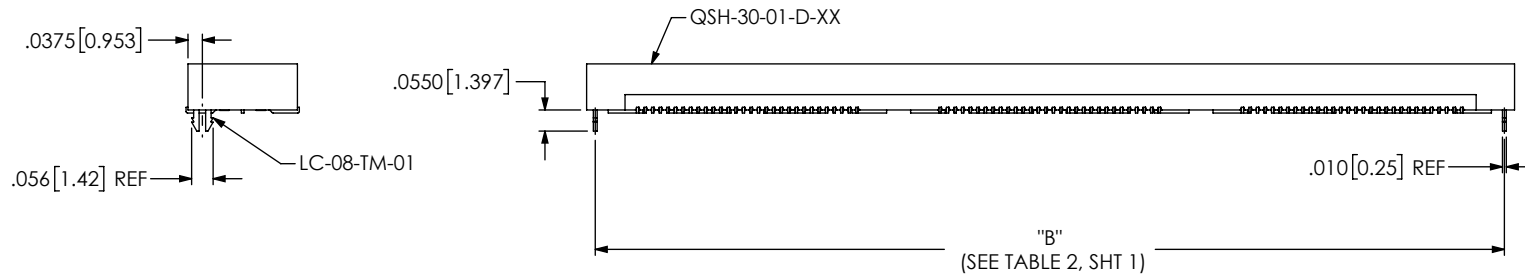


FIG 2
 -LC: LOCKING CLIP OPTION
 (QSH-090-01-X-D-LC SHOWN)
 (SAME AS FIG 1, EXCEPT AS SHOWN)

No OF POS	"R"				"S"			
	-LC, -A, -FL	-GP	-RT1	-L	-LC, -A, -FL	-GP	-RT1	-L
-030	.839 [21.31]	1.216 [30.89]	1.438 [36.51]	1.048 [26.61]	.257 [6.53]	.446 [11.32]	.556 [14.13]	.361 [9.18]
-060	1.627 [41.31]	2.004 [50.89]	2.225 [56.52]	1.835 [46.61]	.651 [16.53]	.839 [21.32]	.950 [24.13]	.755 [19.18]
-090	2.417 [61.38]	2.791 [70.89]	3.013 [76.52]	2.623 [66.61]	1.046 [26.56]	1.233 [31.32]	1.344 [34.13]	1.149 [29.18]
-120	3.204 [81.38]	3.579 [90.89]	N/A	N/A	1.440 [36.56]	1.627 [41.32]	N/A	N/A
-150	3.991 [101.37]	4.366 [110.90]	N/A	N/A	1.833 [46.56]	2.021 [51.32]	N/A	N/A

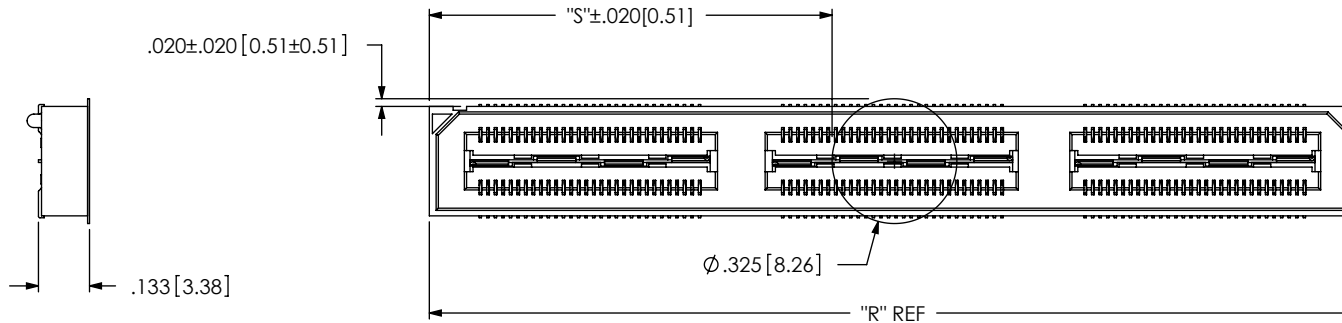


FIG 3
 -K: POLYIMIDE FILM PAD
 (USE K-DOT-.325-.450-.005)


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	DO NOT SCALE DRAWING SHEET SCALE: 2:1	DESCRIPTION: .5mm DOUBLE ROW HS SOCKET ASSEMBLY DWG. NO. QSH-XXX-01-X-D-XXX

TABLE 4		
POS	"C"	"D"
-030	1.216 [30.89]	1.013 [25.73]
-060	2.004 [50.89]	1.801 [45.73]
-090	2.791 [70.89]	2.588 [65.74]
-120	3.579 [90.89]	3.376 [85.74]
-150	4.366 [110.90]	4.163 [105.74]

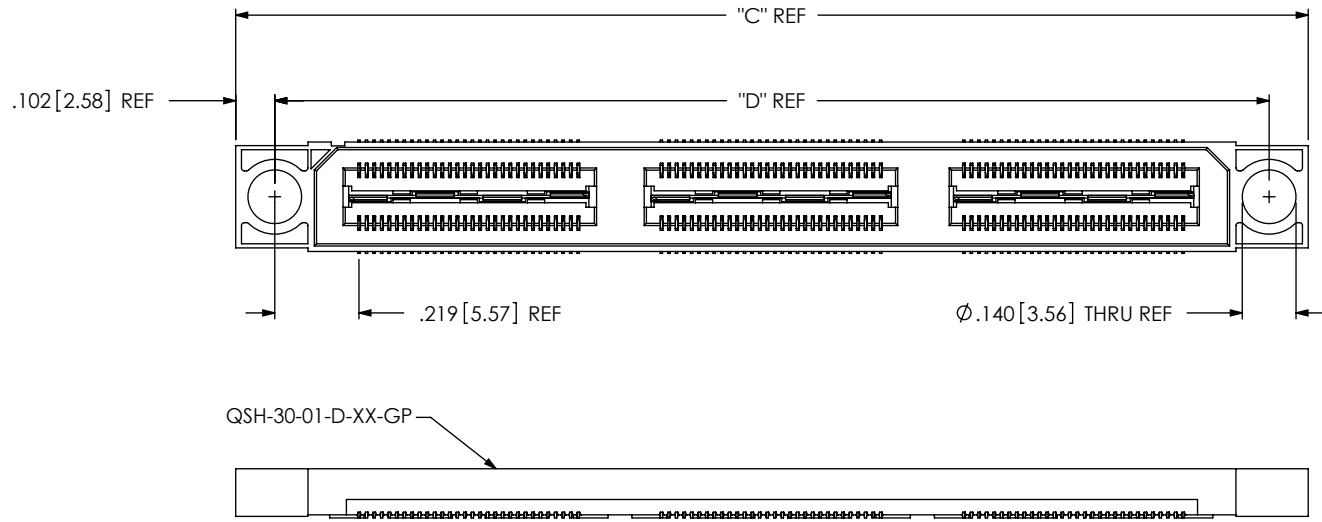


FIG 4
 -GP: GUIDE POSTS
 (QSH-090-01-X-D-GP SHOWN)
 (SAME AS FIG 1, EXCEPT AS SHOWN)

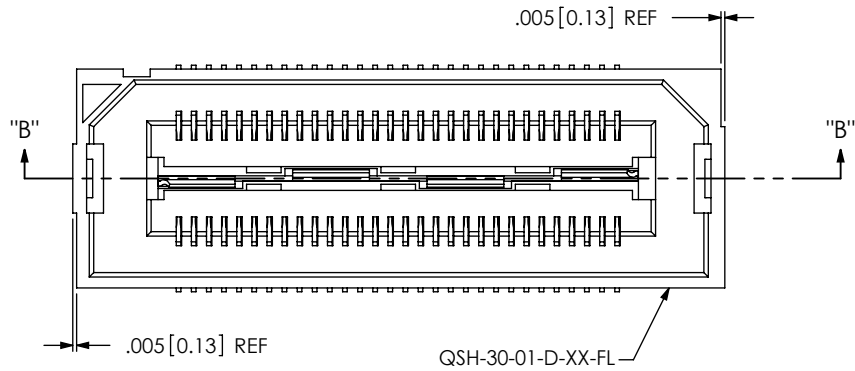
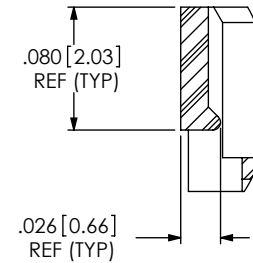
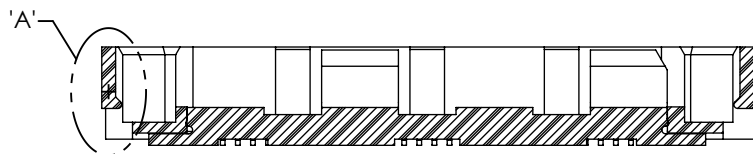


FIG 5
 -FL: FRICTION LOCKS
 (QSH-030-01-X-D-FL SHOWN)
 (NOT AVAILABLE WITH -GP OPTION)
 (SAME AS FIG 1, EXCEPT AS SHOWN)

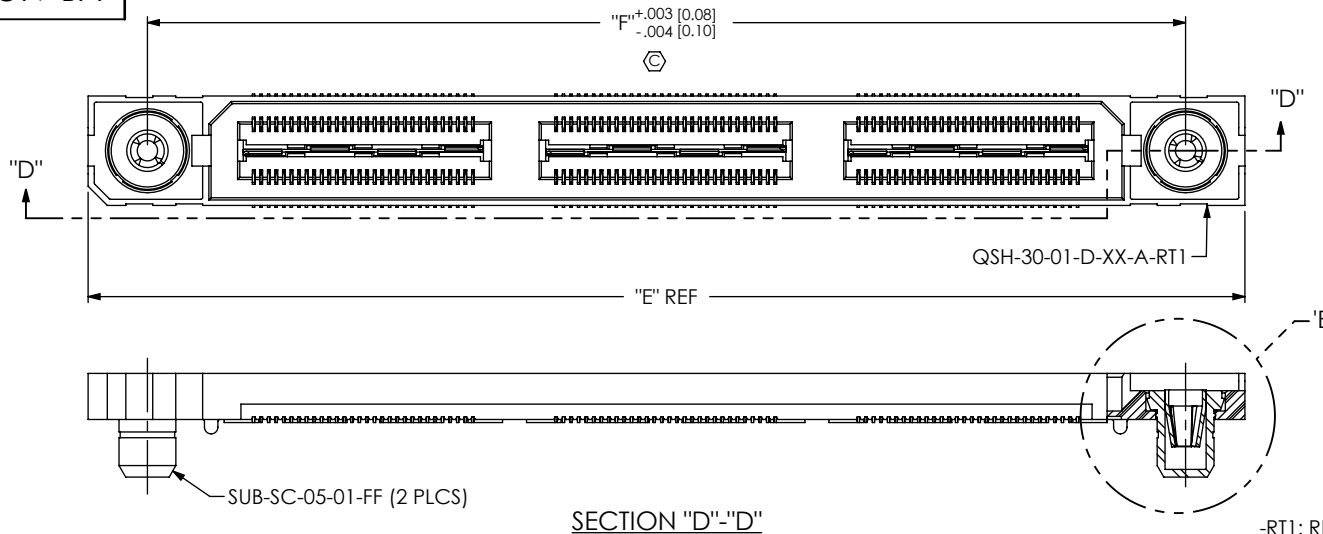


DETAIL 'A'
 SCALE 8 : 1

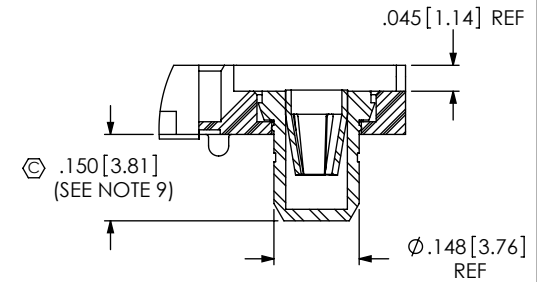


SECTION "B"-"B"
 SCALE 4 : 1

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	<p>DESCRIPTION: .5mm DOUBLE ROW HS SOCKET ASSEMBLY</p>	
	<p>DWG. NO. QSH-XXX-01-X-D-XXX</p>	
<p>BY: DEAN P 05/21/1999</p>		<p>SHEET 3 OF 4</p>



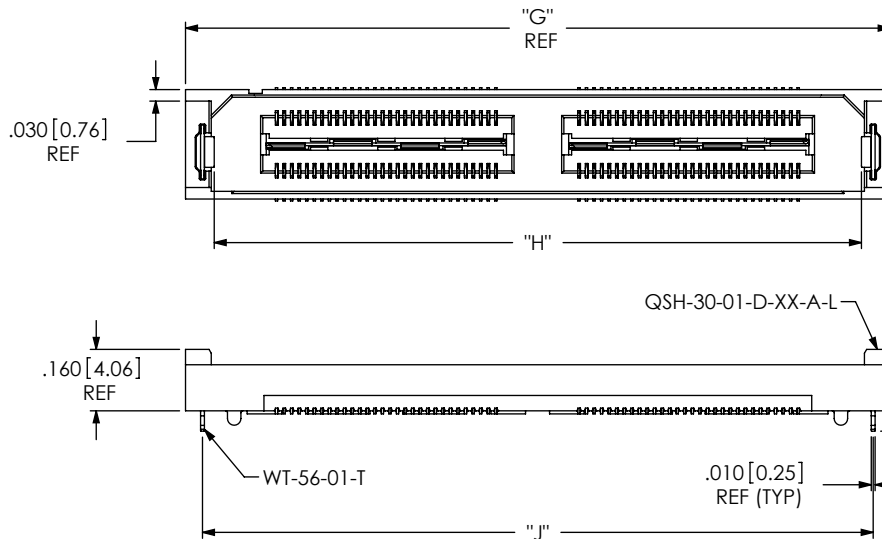
POS	"E"	"F"
-030	1.438 [36.51]	1.129 [28.66]
-060	2.225 [56.52]	1.916 [48.67]
-090	3.013 [76.52]	2.704 [68.67]
-120	N/A	N/A
-150	N/A	N/A



SECTION "D"- "D"

FIG 6

-RT1: RETENTION OPTION
 (MUST USE -A OPTION)
 (QSH-090-01-X-D-A-RT1 SHOWN)
 (NOT AVAILABLE WITH -LC, -GP, OR -FL OPTIONS)
 (NOT AVAILABLE WITH -120 & -150 POS)
 (SAME AS FIG 1, EXCEPT AS SHOWN)



POS	"G"	"H"	"J"
-030	1.048 [26.61]	.897 [22.78]	.959 [24.36]
-060	1.835 [46.61]	1.684 [42.78]	1.747 [44.36]
**090	2.623 [66.61]	2.472 [62.78]	2.534 [64.36]

(** = NOT RELEASED)

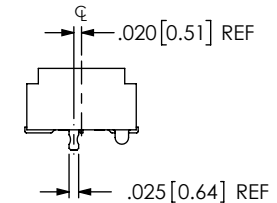


FIG 7
 -L: RETENTION OPTION
 (QSH-060-01-X-D-A-L SHOWN)
 (NOT AVAILABLE WITH -LC, -GP, -FL, OR -RT1 OPTIONS)
 (NOT AVAILABLE WITH -090, -120, & -150 POS)
 (SAME AS FIG 1, EXCEPT AS SHOWN)

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	<p>DESCRIPTION: .5mm DOUBLE ROW HS SOCKET ASSEMBLY</p>	
	<p>DWG. NO. QSH-XXX-01-X-D-XXX</p>	
<p>BY: DEAN P 05/21/1999</p>		<p>SHEET 4 OF 4</p>