

Form Studio Wash+Cure time settings

Wash printed parts to remove liquid resin, then post-cure to achieve optimal material properties. Refer to formlabs.com/support for the most updated information about post-processing printed parts with the Form Studio Wash+Cure.

RESIN	WASH TIME	POST-CURE TIME
Alpha Black Resin V1	5 minutes (or until clean)	5 minutes
Alpha Clear Resin V1	5 minutes (or until clean)	5 minutes
Alpha Fast Resin V1	5 minutes (or until clean)	5 minutes
Alpha Grey Resin V1	5 minutes (or until clean)	5 minutes
Alpha Model Resin V1	5 minutes (or until clean)	5 minutes
Alpha White Resin V1	5 minutes (or until clean)	5 minutes
Flexible 80A Resin V2	5 minutes + 5 minutes (or until clean) Wash parts printed in Flexible 80A Resin V2 in two cycles, preferably using fresh solvent for the second wash.	Step 1 (optional): Place dry parts in a glass beaker (or other UV-transparent container) and completely submerge the parts in room temperature water. Cure for 5 minutes. Step 2: Remove parts from water. Cure for 30 minutes.
Tough 1500 Resin V2 (Form Studio 1)	10 minutes (or until clean) Formlabs does not recommend using Resin Washing Solution to wash parts printed in this resin.	25 minutes
True Cast Resin V1	5 minutes Dry with compressed air, rinse with fresh solvent, then dry with compressed again.	3 minutes