



BOM Back Flush Components User Manual

Please call Scanco to ask for this programming [WH_Bom_No_Components] to be enabled for you company.

Scanco will follow the ACS Multibin setting.

If Auto-Assign Raw Materials is used, then back-flushing is possible and Components will not be collected.

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Scanco Support Email support@scanco.com

Scanco Support Phone number

330-645-9959 opts. 3





Raw Materials - Option 1:

All items MUST have a Primary Bin location assigned and that location must have quantity on hand.

Item Code: 1001-HON-H252
Description: HON 2 DRAWER LETTER FILE W/D LK
Warehouse Code: 000 CENTRAL WAREHOUSE

Multi-Bin for Item Options

Default Regions and Aisles to Store Item

| Region 1 | Region 2 | Region 3 | Region 4 | Region 5 |
|----------|----------|----------|----------|----------|
| B1 | | | | |
| Aisle 1 | Aisle 2 | Aisle 3 | Aisle 4 | Aisle 5 |
| | | | | |

Pick Area - Primary Pick Locations

| Bin Location 1 | Bin Location 2 | Bin Location 3 | Bin Location 4 | Bin Location 5 |
|---|----------------|----------------|----------------|----------------|
| A10L | A30L | A30M | A20M | |
| Minimum | 40.00 | 40.00 | 40.00 | 40.00 |
| Maximum | 100.00 | 100.00 | 100.00 | 100.00 |
| Increment Quantity - case packs/pallets allocate overflow and replenish primary locations | | | | 12.00 |

Overflow Area

Minimum Quantity To Auto Allocate from Overflow Area: .00
Minimum Quantity To Put To Overflow Area: .00

Primary Locations for Overflow Area

Warehouse Primary Locations Replenishment Overrides

| ID Type | No of Units | ID Type | No of Units |
|---------|-------------|---------|-------------|
| None | .00 | | .00 |
| | .00 | | .00 |

Multi-Bin options - Option 1:

Multi-Bin option settings:

Auto Assign Finished Goods to: No Prompt and No Auto Assign.

Auto Assign Material Issues: Auto Assign Primary Item Bin Location.

Multi-Bin and WMS Company Options (ABC) 4/20/2016

Multi-Bin Auto Inventory Allocation for B/M Production Entry and W/D Transaction Entry

Finished Goods Allocation Options

Auto Assign Finished Goods to: No Prompt and No Auto Assign

Finished Goods Allocate to Sales Orders and Print Pick Sheets

Allocate FG Invty to S/D Backorders: None
Print S/D Pick Sheets after FG Update: Prompt

Raw Materials Allocation Options

Auto Assign Material Issues: Auto Assign Primary Item Bin Location

Allocate Lot Serial First from Primary Pick/Staging Locations:

Lot Serial Items then allocate by: Lot Serial Number

Non Lot Serial Items then allocate by: Bin Location Code

Prompt Buttons

Primary Pick Location:
Whse Ship Staging Loc:
Customer Location (W/D):
Order No Loc (W/D):



Raw Materials - Option 2:

All items MUST be in Staging Bin location and that location must have quantity on hand.

Warehouse Code Maintenance (ABC) 4/20/2016

Warehouse Code: 000
Description: CENTRAL WAREHOUSE

Name: Multi-Bin for Warehouse Options

Warehouse Code: 000
Description: CENTRAL WAREHOUSE

Disable Multi-Bin for this Warehouse: Clear Initialize

Warehouse Stage Bin Locations and Regions

| | Stage Bin Locations | Stage Regions |
|---|---------------------|---------------|
| Sales Order Invoice and Shipping (iss) | SHIPPING | |
| Purchase Order Receipt of Goods QC (rec) | RECEIVING | REC |
| Return Merchandise Authorization (rec) | RETURNS | |
| Bill of Materials Production Entry Finished Goods (rec) | | |
| Bill of Materials Production Entry Lines (iss) | WIP | |
| Work Order Material Issue Finished Goods (rec) | | |
| Work Order Material Issue Lines (iss) | | |

rec = staged received date, iss = staged issued date

Accept Cancel

Multi-Bin options - Option 2:

Multi-Bin option settings:

Auto Assign Finished Goods to: No Prompt and No Auto Assign.

Auto Assign Material Issues: Auto Assign Warehouse Staging Location.

Multi-Bin and WMS Company Options (ABC) 4/20/2016

1. Main 2. Pick Sheets 3. Invoice Ship 4. Directed Pick 5. Rec/PutAway 6. Manufacturing 7. Pallet 8. Add

Multi-Bin Auto Inventory Allocation for B/M Production Entry and W/O Transaction Entry

Finished Goods Allocation Options

Auto Assign Finished Goods to: No Prompt and No Auto Assign

Finished Goods Allocate to Sales Orders and Print Pick Sheets

Allocate FG Invty to S/D Backorders: None Alloc by Ship Date

Print S/D Pick Sheets after FG Update: Prompt

Raw Materials Allocation Options

Auto Assign Material Issues: Auto Assign Warehouse Staging Location

Allocate Lot Serial First from Primary Pick/Staging Locations:

Lot Serial Items then allocate by: Lot Serial Number

Non Lot Serial Items then allocate by: Bin Location Code

Prompt Buttons

Primary Pick Location:

Whse Ship Staging Loc:

Customer Location (W/D):

Order No Loc (W/D):

Accept Cancel