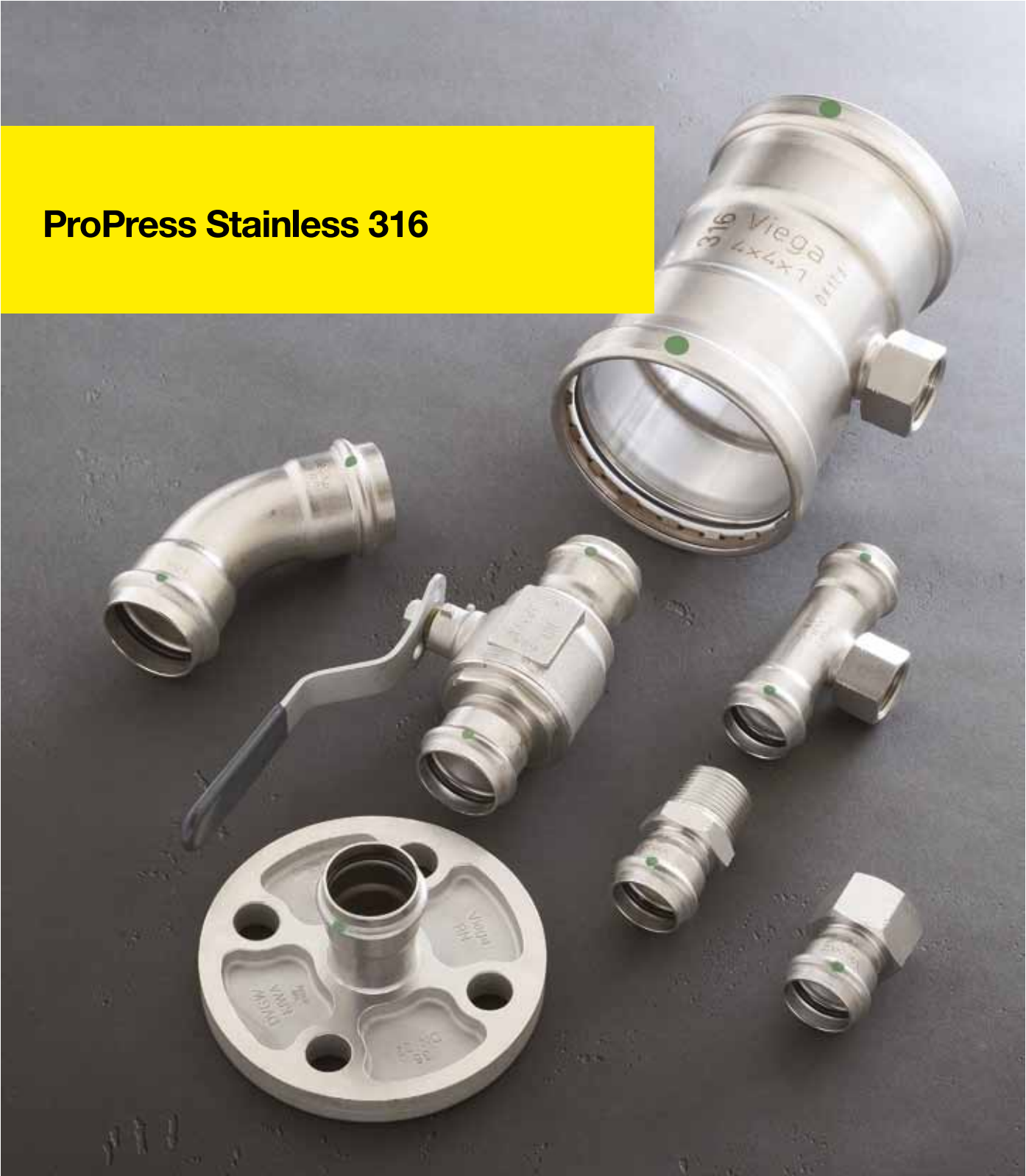


# ProPress Stainless 316



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## ProPress Stainless 316

Viega ProPress Stainless 316 is engineered for potable water in commercial and industrial environments, such as breweries and other facilities. With applications ranging from industrial gases to caustic chemicals, Viega ProPress Stainless is a complete solution with pipe, valves and fittings. Viega ProPress fittings offer patented Smart Connect technology, providing installers added confidence in their ability to ensure the integrity of connections.

### FEATURES AND BENEFITS

- More than 200 different engineered fitting configurations for stainless
- Available in sizes ½" to 4"
- Approved for more than 225 different applications

### CODES AND STANDARDS

- ASME B31: Code for Pressure Piping
- ASTM A312: Standard Specification for Seamless, Welded and Heavily Cold Worked Austenitic Stainless Steel Pipes
- ASTM A403: Standard Specification for Wrought Austenitic Stainless Steel Pipe Fittings
- ASTM A554: Standard Specification for Welded Stainless Steel Mechanical Tubing
- IAPMO Uniform Mechanical Code (UMC)
- ICC International Mechanical Code (IMC)
- National Building Code of Canada (NBCC)

### LISTINGS AND CERTIFICATIONS

- ABS: American Bureau of Shipping Type Approval
- ASME B31.1: Power Piping
- ASME B31.3: Process Piping
- ASME B31.9: Building Services Piping
- BV: Bureau Veritas Type Approval
- Canadian Registration Number (CRN): 13492.5 A/B/C
- DNV GL: Det Norske Veritas Germanischer Lloyd Type Approval
- IAPMO PS-117: Press and Nail Connections
- ICC-ES LC1002: Press-Connection Fittings for Potable Water Tube and Radiant Heating Systems
- LR: Lloyd's Register Type Approval
- NKK: Nippon Kaija Kyokai Type Approval

### NOTE

A green dot on a Viega ProPress Stainless 316 fitting indicates Smart Connect technology with an EPDM sealing element.

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**Pipe**



**Viega ProPress pipe**

- For use with Viega ProPress stainless fittings
- 316 stainless steel

Note

All Viega ProPress stainless pipe is copper tube size (CTS).

ASTM A312

**Model 4003**

d	L [ft]	Wt [lb]	Quantity	Part No	DG
1/2	20	7.480	1	<b>82000</b>	9
3/4	20	10.800	1	<b>82005</b>	9
1	20	14.120	1	<b>82010</b>	9
1 1/4	20	17.460	1	<b>82015</b>	9
1 1/2	20	20.740	1	<b>82020</b>	9
2	20	27.380	1	<b>82025</b>	9



**Viega ProPress XL pipe**

- For use with Viega ProPress stainless fittings
- 316 stainless steel

Note

All Viega ProPress stainless pipe is copper tube size (CTS).

ASTM A312

**Model 4007XL**

d	L [ft]	Wt [lb]	Quantity	Part No	DG
2 1/2	20	43.580	1	<b>82042</b>	9
3	20	52.120	1	<b>82050</b>	9
4	20	69.240	1	<b>82055</b>	9

**Elbows**



**Viega ProPress 90° elbow**

**Smart Connect technology**

- For use with Viega ProPress stainless pipe
- 316 stainless steel
- Press connection

Components

EPDM sealing elements

**Model 4016**

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.114	10	<b>80400</b>	9
3/4	3/4	0.233	10	<b>80405</b>	9
1	1	0.304	5	<b>80410</b>	9
1 1/4	1 1/4	0.390	1	<b>80415</b>	9
1 1/2	1 1/2	0.694	1	<b>80420</b>	9
2	2	0.972	1	<b>80425</b>	9



**Viega ProPress XL 90° elbow**

**Smart Connect technology**

- For use with Viega ProPress stainless pipe
- 316 stainless steel
- Press connection

Components

EPDM sealing elements

Note

Must be installed with Viega ProPress XL-C rings and V2 actuator.

**Model 4016XL**

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	1.847	1	<b>80430</b>	9
3	3	2.535	1	<b>80435</b>	9
4	4	4.099	1	<b>80440</b>	9



**Viega ProPress 90° street elbow**

**Smart Connect technology**

- For use with Viega ProPress stainless pipe
- 316 stainless steel
- Press connection, street

Components

EPDM sealing element

**Model 4016.1**

P	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.104	10	<b>80490</b>	9
3/4	3/4	0.240	10	<b>80495</b>	9
1	1	0.317	5	<b>80500</b>	9
1 1/4	1 1/4	0.485	1	<b>80505</b>	9
1 1/2	1 1/2	0.648	1	<b>80510</b>	9
2	2	0.950	1	<b>80515</b>	9



**Viega ProPress XL 90° street elbow**

**Smart Connect technology**

- For use with Viega ProPress stainless pipe
- 316 stainless steel
- Press connection, street

Components

EPDM sealing element

Note

Must be installed with Viega ProPress XL-C rings and V2 actuator.

**Model 4016.1XL**

P	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	1.732	1	<b>80520</b>	9
3	3	2.383	1	<b>80525</b>	9
4	4	3.974	1	<b>80530</b>	9



**Viega ProPress 45° elbow**  
**Smart Connect technology**  
 - For use with Viega ProPress stainless pipe  
 - 316 stainless steel  
 - Press connection  
Components  
 EPDM sealing elements  
**Model 4026**

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.091	10	80445	9
¾	¾	0.190	10	80450	9
1	1	0.234	5	80455	9
1¼	1¼	0.353	1	80460	9
1½	1½	0.527	1	80465	9
2	2	0.738	1	80470	9



**Viega ProPress XL 45° elbow**  
**Smart Connect technology**  
 - For use with Viega ProPress stainless pipe  
 - 316 stainless steel  
 - Press connection  
Components  
 EPDM sealing elements  
Note  
 Must be installed with Viega ProPress XL-C rings and V2 actuator.  
**Model 4026XL**

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	1.428	1	80475	9
3	3	1.917	1	80480	9
4	4	3.090	1	80485	9



**Viega ProPress 45° street elbow**  
**Smart Connect technology**  
 - For use with Viega ProPress stainless pipe  
 - 316 stainless steel  
 - Press connection, street  
Components  
 EPDM sealing element  
**Model 4026.1**

P	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
½	½	0.092	10	80535	9
¾	¾	0.185	10	80540	9
1	1	0.237	5	80545	9
1¼	1¼	0.353	1	80550	9
1½	1½	0.478	1	80555	9
2	2	0.926	1	80560	9



**Viega ProPress XL 45° street elbow**  
**Smart Connect technology**  
 - For use with Viega ProPress stainless pipe  
 - 316 stainless steel  
 - Press connection, street  
Components  
 EPDM sealing element  
Note  
 Must be installed with Viega ProPress XL-C rings and V2 actuator.  
**Model 4026.1XL**

P	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
2½	2½	1.333	1	80565	9
3	3	1.816	1	80570	9
4	4	2.837	1	80575	9

## Tees



**Viega ProPress tee**  
**Smart Connect technology**  
 - For use with Viega ProPress stainless pipe  
 - 316 stainless steel  
 - Press connection  
Components  
 EPDM sealing elements  
**Model 4018**

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
½	½	½	0.143	10	80580	9
¾	¾	¾	0.241	10	80630	9
¾	¾	¾	0.267	10	80585	9
1	1	½	0.305	5	80640	9
1	1	¾	0.340	5	80650	9
1	1	1	0.354	5	80590	9
1¼	1¼	½	0.351	1	80660	9
1¼	1¼	¾	0.395	1	80670	9
1¼	1¼	1	0.483	1	80680	9
1¼	1¼	1¼	0.441	1	80595	9
1½	1½	½	0.687	1	80690	9
1½	1½	¾	0.705	1	80700	9
1½	1½	1	0.721	1	80710	9
1½	1½	1½	0.822	1	80600	9
2	2	½	0.957	1	80720	9
2	2	¾	0.725	1	80730	9
2	2	1	0.785	1	80740	9
2	2	1½	0.948	1	80750	9
2	2	2	1.124	1	80605	9

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**Viega ProPress XL tee**

**Smart Connect technology**

- For use with Viega ProPress stainless pipe
- 316 stainless steel
- Press connection

**Components**

EPDM sealing elements

**Note**

Must be installed with Viega ProPress XL-C rings and V2 actuator.

**Model 4018XL**

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
2½	2	1½	1.554	1	80753	9
2½	2	2	1.737	1	80752	9
2½	2½	1½	1.573	1	80751	9
2½	2½	2	1.739	1	80760	9
2½	2½	2½	2.056	1	80610	9
3	3	1¼	1.836	1	80782	9
3	3	1½	1.955	1	80781	9
3	3	2	2.151	1	80770	9
3	3	2½	2.471	1	80780	9
3	3	3	2.722	1	80615	9
4	4	1½	2.733	1	80791	9
4	4	2	3.019	1	80790	9
4	4	2½	3.366	1	80800	9
4	4	3	3.659	1	80810	9
4	4	4	4.212	1	80620	9



**Viega ProPress reducing tee**

**Smart Connect technology**

- For use with Viega ProPress stainless pipe
- 316 stainless steel
- Press connection, female pipe thread

**Components**

EPDM sealing elements

**Model 4017.2**

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
¾	¾	½	0.287	5	80820	9
¾	¾	¾	0.342	5	80830	9
1	1	½	0.351	5	80840	9
1	1	¾	0.392	5	80850	9
1¼	1¼	½	0.384	1	80860	9
1¼	1¼	¾	0.451	1	80870	9
1¼	1¼	1	0.564	1	80880	9
1½	1½	½	0.708	1	80890	9
1½	1½	¾	0.757	1	80900	9
1½	1½	1	0.840	1	80910	9
2	2	½	0.996	1	80920	9
2	2	¾	0.782	1	80930	9
2	2	1	1.126	1	80940	9



**Viega ProPress XL reducing tee**

**Smart Connect technology**

- For use with Viega ProPress stainless pipe
- 316 stainless steel
- Press connection, female pipe thread

**Components**

EPDM sealing elements

**Note**

Must be installed with Viega ProPress XL-C rings and V2 actuator.

**Model 4017.2XL**

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
2½	2½	¾	1.408	1	80950	9
2½	2½	1	1.494	1	80960	9
3	3	¾	1.803	1	80970	9
3	3	1	1.873	1	80980	9
4	4	¾	2.552	1	80990	9
4	4	1	2.667	1	81000	9



**Viega ProPress XL cross-piece**

**Smart Connect technology**

- For use with Viega ProPress stainless pipe
- 316 stainless steel
- Press connection, female pipe thread

**Components**

EPDM sealing elements

**Note**

Must be installed with Viega ProPress XL-C rings and V2 actuator.

**Model 4044.2XL**

P1	P2	FPT1	FPT2	Wt [lb]	Quantity	Part No	DG
2½	2½	¾	¾	1.479	1	80067	9
3	3	¾	¾	1.852	1	80069	9
4	4	¾	¾	2.656	1	80068	9

**Adapters**



**Viega ProPress adapter**  
**Smart Connect technology**  
 - For use with Viega ProPress stainless pipe  
 - 316 stainless steel  
 - Press connection, male pipe thread  
Components  
 EPDM sealing element  
**Model 4011**

P	MPT	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.117	10	<b>80010</b>	9
1/2	3/4	0.170	10	<b>80015</b>	9
3/4	1/2	0.152	10	<b>80020</b>	9
3/4	3/4	0.198	10	<b>80025</b>	9
3/4	1	0.441	5	<b>80030</b>	9
1	3/4	0.200	5	<b>80035</b>	9
1	1	0.317	5	<b>80040</b>	9
1 1/4	1 1/4	0.588	1	<b>80045</b>	9
1 1/2	1 1/2	0.723	1	<b>80050</b>	9
2	2	1.054	1	<b>80055</b>	9



**Viega ProPress XL adapter**  
**Smart Connect technology**  
 - For use with Viega ProPress stainless pipe  
 - 316 stainless steel  
 - Press connection, male pipe thread  
Components  
 EPDM sealing element  
Note  
 Must be installed with Viega ProPress XL-C rings and V2 actuator.  
**Model 4011XL**

P	MPT	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	2.050	1	<b>80060</b>	9
3	3	2.859	1	<b>80065</b>	9
4	4	3.967	1	<b>80070</b>	9



**Viega ProPress adapter**  
**Smart Connect technology**  
 - For use with Viega ProPress stainless pipe  
 - 316 stainless steel  
 - Press connection, female pipe thread  
Components  
 EPDM sealing element  
**Model 4012**

P	FPT	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.110	10	<b>80080</b>	9
3/4	1/2	0.155	10	<b>80085</b>	9
3/4	3/4	0.198	10	<b>80090</b>	9
1	1/2	0.247	5	<b>80092</b>	9
1	3/4	0.207	5	<b>80095</b>	9
1	1	0.307	5	<b>80100</b>	9
1 1/4	1 1/4	0.419	1	<b>80105</b>	9
1 1/2	1 1/4	0.507	1	<b>80110</b>	9
1 1/2	1 1/2	0.688	1	<b>80115</b>	9
2	1	1.047	1	<b>80075</b>	9
2	1 1/2	0.758	1	<b>80120</b>	9
2	2	0.802	1	<b>80125</b>	9



**Viega ProPress instrumentation adapter**  
 - For use with Viega ProPress stainless fittings  
 - 316 stainless steel  
 - Street, female pipe thread  
**Model 4012.5**

FTG (CTS)	FPT	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.191	1	<b>80126</b>	9
3/4	3/4	0.317	1	<b>80127</b>	9



**Viega ProPress XL adapter**  
 - For transitioning between IPS and CTS systems  
 - 316 stainless steel  
 - Butt weld - iron pipe size, street  
**Model 4013.1XL**

FTG (IPS)	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	1.051	1	<b>80081</b>	9
3	3	1.311	1	<b>80082</b>	9
4	4	1.940	1	<b>80083</b>	9



**Viega ProPress XL adapter**  
**Smart Connect technology**  
 - For transitioning between IPS and CTS systems  
 - 316 stainless steel  
 - Groove - iron pipe size, press connection  
 - Transition - groove  
Components  
 EPDM sealing element  
Note  
 Must be installed with Viega ProPress XL-C rings and V2 actuator.  
**Model 4013.2XL**

G (IPS)	P	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	1.521	1	<b>80064</b>	9
3	3	1.913	1	<b>80061</b>	9
4	4	2.680	1	<b>80063</b>	9

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## Flanges



**Viega ProPress adapter flange**  
**Smart Connect technology**  
 - For use with Viega ProPress stainless pipe  
 - 316 stainless steel  
 - Press connection  
Components  
 EPDM sealing element  
**Model 4059**

P	BP	Wt [lb]	Quantity	Part No	DG
1/2	4	1.086	1	<b>81035</b>	9
3/4	4	1.555	1	<b>81040</b>	9
1	4	1.893	1	<b>81045</b>	9
1 1/4	4	2.535	1	<b>81050</b>	9
1 1/2	4	2.491	1	<b>81055</b>	9
2	4	4.318	1	<b>81060</b>	9

BP = bolt pattern



**Viega ProPress XL adapter flange**  
**Smart Connect technology**  
 - For use with Viega ProPress stainless pipe  
 - 316 stainless steel  
 - Press connection  
Components  
 EPDM sealing element  
Note  
 Must be installed with Viega ProPress XL-C rings and V2 actuator.  
**Model 4059XL**

P	BP	Wt [lb]	Quantity	Part No	DG
2 1/2	4	9.014	1	<b>81065</b>	9
3	4	7.754	1	<b>81070</b>	9
4	8	10.581	1	<b>81075</b>	9

BP = bolt pattern

## Caps



**Viega ProPress cap**  
**Smart Connect technology**  
 - For use with Viega ProPress stainless pipe  
 - 316 stainless steel  
 - Press connection  
Components  
 EPDM sealing element  
**Model 4056**

P	Wt [lb]	Quantity	Part No	DG
1/2	0.040	10	<b>80355</b>	9
3/4	0.077	10	<b>80360</b>	9
1	0.108	5	<b>80365</b>	9
1 1/4	0.152	1	<b>80370</b>	9
1 1/2	0.258	1	<b>80375</b>	9
2	0.361	1	<b>80380</b>	9



**Viega ProPress XL cap**  
**Smart Connect technology**  
 - For use with Viega ProPress stainless pipe  
 - 316 stainless steel  
 - Press connection  
Components  
 EPDM sealing element  
Note  
 Must be installed with Viega ProPress XL-C rings and V2 actuator.  
**Model 4056.1XL**

P	Wt [lb]	Quantity	Part No	DG
2 1/2	0.780	1	<b>80385</b>	9
3	1.025	1	<b>80390</b>	9
4	1.527	1	<b>80395</b>	9

## Unions



**Viega ProPress union**  
**Smart Connect technology**  
 - For use with Viega ProPress stainless pipe  
 - 316 stainless steel  
 - Press connection  
 - Ground joint  
Components  
 EPDM sealing elements  
**Model 4060**

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.319	5	<b>81005</b>	9
3/4	3/4	0.487	5	<b>81010</b>	9
1	1	0.793	5	<b>81015</b>	9
1 1/4	1 1/4	1.014	1	<b>81020</b>	9
1 1/2	1 1/2	1.913	1	<b>81025</b>	9
2	2	3.000	1	<b>81030</b>	9



**Viega ProPress di-electric union**  
**Smart Connect technology**  
 - For use with Viega ProPress stainless pipe  
 - 316 stainless steel  
 - Press connection, female pipe thread  
Components  
 EPDM sealing element, EPDM flat gasket  
**Model 4067**

P	FPT	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.793	1	<b>80071*</b>	9
3/4	3/4	1.159	1	<b>80078*</b>	9
1	1	1.049	1	<b>80073*</b>	9
1 1/4	1 1/4	1.635	1	<b>80074*</b>	9
1 1/2	1 1/2	1.847	1	<b>80076*</b>	9
2	2	3.196	1	<b>80077*</b>	9

\* = Available while supplies last

**Couplings**


**Viega ProPress coupling**  
**With stop**  
**Smart Connect technology**  
 - For use with Viega ProPress stainless pipe  
 - 316 stainless steel  
 - Press connection  
Components  
 EPDM sealing elements  
**Model 4015**

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.081	10	<b>80265</b>	9
3/4	3/4	0.131	10	<b>80270</b>	9
1	1	0.165	5	<b>80275</b>	9
1 1/4	1 1/4	0.253	1	<b>80280</b>	9
1 1/2	1 1/2	0.414	1	<b>80285</b>	9
2	2	0.538	1	<b>80290</b>	9



**Viega ProPress XL coupling**  
**With stop**  
**Smart Connect technology**  
 - For use with Viega ProPress stainless pipe  
 - 316 stainless steel  
 - Press connection  
Components  
 EPDM sealing elements  
Note  
 Must be installed with Viega ProPress XL-C rings and V2 actuator.  
**Model 4015XL**

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	1.084	1	<b>80295</b>	9
3	3	1.430	1	<b>80300</b>	9
4	4	2.122	1	<b>80305</b>	9



**Viega ProPress coupling**  
**No stop**  
**Smart Connect technology**  
 - For use with Viega ProPress stainless pipe  
 - 316 stainless steel  
 - Press connection  
Components  
 EPDM sealing elements  
**Model 4015.5**

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.070	10	<b>80310</b>	9
3/4	3/4	0.133	10	<b>80315</b>	9
1	1	0.156	5	<b>80320</b>	9
1 1/4	1 1/4	0.245	1	<b>80325</b>	9
1 1/2	1 1/2	0.410	1	<b>80330</b>	9
2	2	0.580	1	<b>80335</b>	9



**Viega ProPress XL coupling**  
**No stop**  
**Smart Connect technology**  
 - For use with Viega ProPress stainless pipe  
 - 316 stainless steel  
 - Press connection  
Components  
 EPDM sealing elements  
Note  
 Must be installed with Viega ProPress XL-C rings and V2 actuator.  
**Model 4015.5XL**

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	1.084	1	<b>80340</b>	9
3	3	1.430	1	<b>80345</b>	9
4	4	2.136	1	<b>80350</b>	9

**Reducers**


**Viega ProPress reducer**  
**Smart Connect technology**  
 - For use with Viega ProPress stainless pipe  
 - 316 stainless steel  
 - Street, press connection  
Components  
 EPDM sealing element  
**Model 4015.1**

FTG (CTS)	P	Wt [lb]	Quantity	Part No	DG
3/4	1/2	0.086	10	<b>80160</b>	9
1	1/2	0.121	10	<b>80165</b>	9
1	3/4	0.144	10	<b>80170</b>	9
1 1/4	1/2	0.193	1	<b>80175</b>	9
1 1/4	3/4	0.196	1	<b>80180</b>	9
1 1/4	1	0.216	1	<b>80185</b>	9
1 1/2	1/2	0.282	1	<b>80190</b>	9
1 1/2	3/4	0.299	1	<b>80195</b>	9
1 1/2	1	0.273	1	<b>80200</b>	9
1 1/2	1 1/4	0.291	1	<b>80205</b>	9
2	1/2	0.409	1	<b>80210</b>	9
2	3/4	0.410	1	<b>80215</b>	9
2	1	0.434	1	<b>80220</b>	9
2	1 1/4	0.397	1	<b>80225</b>	9
2	1 1/2	0.514	1	<b>80230</b>	9

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**Viega ProPress XL reducer**  
**Smart Connect technology**  
 - For use with Viega ProPress stainless pipe  
 - 316 stainless steel  
 - Street, press connection

**Components**

EPDM sealing element

**Note**

Must be installed with Viega ProPress XL-C rings and V2 actuator.

**Model 4015.1XL**

FTG (CTS)	P	Wt [lb]	Quantity	Part No	DG
2½	2	0.780	1	<b>80235</b>	9
3	2	0.981	1	<b>80240</b>	9
3	2½	1.159	1	<b>80245</b>	9
4	2	1.455	1	<b>80250</b>	9
4	2½	1.609	1	<b>80255</b>	9
4	3	1.719	1	<b>80260</b>	9

**Valves**



**Viega ProPress ball valve**  
**Smart Connect technology**  
 - For use with Viega ProPress stainless pipe  
 - 316 stainless steel  
 - Press connection

**Components**

Lockable metal handle, stainless steel ball and stem, EPDM sealing elements

**Model 4070**

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.714	1	<b>81080</b>	9
¾	¾	0.943	1	<b>81085</b>	9
1	1	1.322	1	<b>81090</b>	9
1¼	1¼	2.244	1	<b>81095</b>	9
1½	1½	3.496	1	<b>81100</b>	9
2	2	5.400	1	<b>81105</b>	9

**Sealing Elements and Gaskets**



**Viega ProPress sealing element**  
**EPDM**  
 - For Viega ProPress CTS size fitting  
**Model 2989**

d	Version	Wt [lb]	Quantity	Part No	DG
½	shiny black	0.001	10	<b>78242</b>	8
¾	shiny black	0.002	10	<b>78247</b>	8
1	shiny black	0.002	10	<b>78252</b>	8
1¼	shiny black	0.003	10	<b>78257</b>	8
1½	shiny black	0.005	10	<b>78262</b>	8
2	shiny black	0.007	10	<b>78267</b>	8



**Viega ProPress sealing element**  
**FKM**  
 - For Viega ProPress CTS size fitting  
**Model 2986**

d	Version	Wt [lb]	Quantity	Part No	DG
½	dull black	0.002	5	<b>17768</b>	8
¾	dull black	0.004	5	<b>17778</b>	8
1	dull black	0.001	5	<b>17788</b>	8
1¼	dull black	0.007	5	<b>17803</b>	8
1½	dull black	0.012	5	<b>17818</b>	8
2	dull black	0.012	5	<b>17823</b>	8



**Viega ProPress sealing element**  
**HNBR**  
 - For Viega ProPress CTS size fitting  
**Model 0687**

d	Version	Wt [lb]	Quantity	Part No	DG
½	yellow	0.003	10	<b>21023</b>	8
¾	yellow	0.004	10	<b>21028</b>	8
1	yellow	0.005	10	<b>21033</b>	8
1¼	yellow	0.005	10	<b>21038</b>	8
1½	yellow	0.009	10	<b>21043</b>	8
2	yellow	0.009	10	<b>21048</b>	8



**Viega ProPress flat gasket**  
 - For Viega ProPress di-electric unions  
 - EPDM  
**Model 2963.9**

d	Wt [lb]	Quantity	Part No	DG
½	0.004	10	<b>15559</b>	8
¾, 1	0.003	10	<b>15569</b>	8
1¼	0.005	10	<b>15549</b>	8
1½	0.005	10	<b>15544</b>	8
2	0.009	10	<b>15564</b>	8

**Tools**



**Compact press tool kit**  
 - For Viega PureFlow Press connections 3/8"  
 - 1 1/2", Viega ProPress connections 1/2"-1 1/4"

**Components**

Ridgid RP 241, jaws, battery, battery charger,  
 branded soft-sided case

**Model 2880.7US**

for d	Wt [lb]	Quantity	Part No	DG
1/2, 3/4, 1	19.195	1	56021 <sup>1</sup>	16

<sup>1</sup> ProPress jaws included



**Standard press tool**  
 - For Viega PureFlow Press connections 1/2"-2",  
 Viega ProPress connections 1/2"-4",  
 Viega MegaPress connections 1/2"-4"

**Components**

Ridgid 340 tool, battery, battery charger, hard  
 case

**Model 2980.71**

	Wt [lb]	Quantity	Part No	DG
	22.854	1	56024	16



**Standard press tool kit**  
 - For Viega PureFlow Press connections 1/2"-2",  
 Viega ProPress connections 1/2"-4",  
 Viega MegaPress connections 1/2"-4"

**Components**

Ridgid 340 tool, jaws, battery, battery  
 charger, hard case

**Model 2980.7**

for d	Wt [lb]	Quantity	Part No	DG
1/2-2	56.684	1	56023 <sup>1</sup>	16

<sup>1</sup> ProPress jaws included

**Accessories**



**Viega ProPress replacement handle**

- For Viega ProPress ball valves  
 - Galvanized carbon steel

**Model 2970.80**

Valve Size	Wt [lb]	Quantity	Part No	DG
1/2, 3/4, 1	0.194	1	22143 <sup>1</sup>	8
1 1/4, 1 1/2, 2	0.216	1	22163 <sup>2</sup>	8

<sup>1</sup> Suitable for Viega ProPress ball valve Part No 81080, 81085, 81090

<sup>2</sup> Suitable for Viega ProPress ball valve Part No 79115, 79120, 79840, 79845,  
 81095, 81100, 81105



**Viega ProPress stem extension**

- For Viega ProPress ball valves  
 - Bronze

**Model 2970.96**

Valve Size	Wt [lb]	Quantity	Part No	DG
1/2, 3/4, 1	0.247	1	23442 <sup>1</sup>	8
1 1/4, 1 1/2, 2	0.313	1	23444 <sup>2</sup>	8

<sup>1</sup> Suitable for Viega ProPress ball valve Part No 81080, 81085, 81090

<sup>2</sup> Suitable for Viega ProPress ball valve Part No 79115, 79120, 79840, 79845,  
 81095, 81100, 81105



**Flange bolt set**

- For adapter flange  
 - Galvanized carbon steel

**Components**

Bolt, nut, washer

**Model 2959.7**

L [in]	W [in]	Bolts	Flange	Wt [lb]	Quantity	Part No	DG
2 1/2	1/2	4	1/2, 3/4, 1, 1 1/4, 1 1/2	0.871	1	19748 <sup>1</sup>	8
2 3/4	5/8	4	2, 2 1/2, 3	1.572	1	19758 <sup>2</sup>	8
2 3/4	5/8	8	4	3.141	1	19763 <sup>3</sup>	8

<sup>1</sup> Suitable for Viega MegaPress flange Part No 25760, 25765, 25770, 25775, 25780, 90440, 90445, 90450, 90455, 95440, 95445, 95450,  
 95455, Viega MegaPressG flange Part No 25761, 25766, 25771, 25776, 25781, Viega ProPress adapter flange Part No 81035, 81040,  
 81045, 81050, 81055, 86082, 86087, 86092, 86097, 86102, Viega ProPress adapter flange, 2 - pc Part No 79680, 79685, 79690

<sup>2</sup> Suitable for Viega MegaPress flange Part No 25785, 90460, 95460, Viega MegaPressG flange Part No 25786, Viega ProPress adapter  
 flange Part No 81060, 86107, Viega ProPress adapter flange, 2 - pc Part No 79695, Viega ProPress XL adapter flange Part No 81065,  
 81070, 86067, 86072, Viega ProPress XL-C adapter flange, 2 - pc Part No 20853, 20858

<sup>3</sup> Suitable for Viega ProPress XL adapter flange Part No 81075, 86077, Viega ProPress XL-C adapter flange, 2 - pc Part No 20863

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