

# Install copper press to PEX.

## Faster, Easier, Safer,

With hybrid copper-to-PEX piping systems increasing in commercial construction and tight project schedules, rising labor costs and fewer skilled tradespeople than ever before, you need a solution that meets your needs.

#### **Benefits**

- · Faster installations for greater profitability
- · No dangerous hot work for a safer jobsite
- For use with ASTM B88 Type K, L or M copper pipe and ASME B16.51 copper press fittings to deliver value with any application design

Uponor's new ProPEX® to copper press offering is the faster, easier and safer fitting solution that delivers consistency, confidence and performance for plumbing and hydronic piping applications.

- Simple, reliable ProPEX connections cannot be dry fit, offering superior system confidence
- Available in ½" to 3" sizes in lead-free (LF) brass to meet potable plumbing requirements
- 25-year transferable warranty for unmatched peace of mind

### **ProPEX LF brass copper press adapters**

Part no.	Part description
LFP4515050	ProPEX LF Brass Copper Press Adapter, ½" PEX x ½" Copper
LFP4517575	ProPEX LF Brass Copper Press Adapter, 3/4" PEX x 3/4" Copper
LFP4511010	ProPEX LF Brass Copper Press Adapter, 1" PEX x 1" Copper
LFP4511313	ProPEX LF Brass Copper Press Adapter, 11/4" PEX x 11/4" Copper
LFP4511515	ProPEX LF Brass Copper Press Adapter, 11/2" PEX x 11/2" Copper
LFP4512020	ProPEX LF Brass Copper Press Adapter, 2" PEX x 2" Copper
LFP4512525	ProPEX LF Brass Copper Press Adapter, 2½" PEX x 2½" Copper
LFP4513030	ProPEX LF Brass Copper Press Adapter, 3" PEX x 3" Copper

### **ProPEX LF brass copper press fitting adapters**

Part no.	Part description
LFP4505050	ProPEX LF Brass Copper Press Fitting Adapter, ½" PEX x ½" Copper
LFP4507575	ProPEX LF Brass Copper Press Fitting Adapter, 3/4" PEX x 3/4" Copper
LFP4501010	ProPEX LF Brass Copper Press Fitting Adapter, 1" PEX x 1" Copper
LFP4501313	ProPEX LF Brass Copper Press Fitting Adapter, 11/4" PEX x 11/4" Copper
LFP4501515	ProPEX LF Brass Copper Press Fitting Adapter, 1½" PEX x 1½" Copper
LFP4502020	ProPEX LF Brass Copper Press Fitting Adapter, 2" PEX x 2" Copper
LFP4502525	ProPEX LF Brass Copper Press Fitting Adapter, 2½" PEX x 2½" Copper
LFP4503030	ProPEX LF Brass Copper Press Fitting Adapter, 3" PEX x 3" Copper



## Frequently asked questions

#### With which plumbing standards is this offering compatible?

The offering is compatible with ASTM B88 Type K, L or M copper pipe and ASME B16.51 copper press fittings.

### What is the operating temperature range for these adapters?

For hot and cold potable water, chilled water and hydronic heating and cooling applications, the range is 0°F (-17.8°C) to 200°F (93.3°C). Note that the Plastics Pipe Institute (PPI) issues the following operating temperature and pressure ratings for PEX piping systems: 200°F (93.3°C) at 80psi, 180°F (82.2°C) at 100psi and 73.4°F (23°C) at 160psi.

## Are the adapters acceptable for use in direct-burial applications?

Yes, however they must be wrapped with 6 mil poly material for direct burial in soil or concrete.

#### How can I tell if the press process is complete?

The  $\frac{1}{2}$ " to 2" press adapter connections display jaw marks on the brass indicating a proper connection. The  $\frac{2}{2}$ " to 3" press adapter connections feature a tag that breaks to indicate a proper connection (note you must remove this tag after completing the connection).

## Where do I access installation instructions for the Uponor adapters?

For press fitting adapters, refer to the copper press fitting supplier's installation instructions to verify a completed press connection. For press adapters, refer to uponorpro.com/press.

### Which press tools and jaws are approved for use with the Uponor offering?

Refer to the charts on this page for the approved tools.

#### In what types of systems can I use these adapters?

The adapters are suitable for use in hot and cold potable water, chilled water and hydronic heating and cooling applications.

## Why don't the 2½" and 3" press adapters have a stainless-steel ring like other press adapters on the market?

The  $2\frac{1}{2}$ " and 3" press adapters incorporate a patented design that securely fastens the pipe and fitting together, eliminating the need for a ring.

### Jaw compatibility for 21/2" to 3" adapters

Milwaukee <sup>®</sup> M18™ standard jaws	RIDGID®/Viega® standard jaws
2½" 49-16-2656	2½" 20453
3" 49-16-2657	3" 20548
Ring jaw 49-16-2659	Actuator 21878

**Note:** The 2½" to 3" press adapter connections feature a tag that breaks to indicate a proper connection. This tag must be removed after completing the connection.

## Jaw compatibility for 1/2" to 2" adapters

Milwaukee M12™ compact jaws	RIDGID/Viega compact jaws	NIBCO <sup>®</sup> compact jaws
1/2" 49-16-2450	½" 16958	Not available
³¼" 49-16-2451	3⁄4" 16963	Not available
1" 49-16-2452	1" 16978	Not available
11/4" 49-16-2453	11/4" 31228	Not available
Milwaukee M18 standard jaws¹	RIDGID/Viega standard jaws	NIBCO standard jaws
1/2" 49-16-2650	½" 76652	½" PC-10S
³¼" 49-16-2651	3⁄4" 76657	3/4" PC-11S
1" 49-16-2652	1" 76662	1" PC-12S
11/4" 49-16-2653	11¼" 76667	11/4" PC-13S
1½" 49-16-2654	1½" 76672	11/2" PC-14S
2" 49-16-2655	2" 76677	2" PC-15S

<sup>&</sup>lt;sup>1</sup>Testing proved only the 2" NIBCO fitting required two complete press cycles to complete the connection.

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