



RADIANT HEATING AND
COOLING SYSTEMS
PEX FOAM STAPLER

Uponor PEX Foam Stapler Instruction Sheet

INSTRUCTION SHEET



Figure 1: Uponor PEX Foam Stapler

The Uponor PEX Foam Stapler (E6025000) fastens Uponor PEX tubing to rigid foam insulation using Uponor's Plastic Foam Staples (A7015050 and A7015075). The staples are compatible with $\frac{3}{8}$ " through $\frac{3}{4}$ " Uponor PEX tubing.

Stapler Features

- The upright stapler allows the user to stand, minimizing strain from repetitive bending and kneeling.
- A visual staple window allows the user to view the level of staples to know when to reload.
- A window on the front of the stapler allows access to quickly and easily remove jammed staples.
- A convenient kickstand allows the stapler to stand upright when not in use.

Assembly

1. Grasp the small, open end of the kickstand and insert one end at a time into the kickstand mounting bracket.
2. Attach the plastic retaining U-clip connection onto the top of the kickstand.
3. Flip the retaining clip over and snap onto the other side of the kickstand.

! **CAUTION:** The kickstand is intended only to stand the stapler upright. Do not lean or apply significant pressure to the kickstand. This can deform or break the kickstand mounting bracket.



Figure 2: Open the Jam Door



Figure 3: Remove the Jammed Staple

Loading Staples

1. Grasp stapler at the bottom of the staple guard minimum feed line and tip upsidedown.
2. The staple weight will slide out of the staple guard. Place the weight in the weight holder.
3. Place staples in the staple guard.

Note: Ensure the amount of staples does not fall below the minimum feed line.

4. Slide the staple weight off the stop and slide in the staple guard.

Securing Uponor PEX to Foam Insulation

1. Grasp the stapler by the handle (ensure it is upright) and align the groove in the base of the stapler over the tubing.
2. Push down on the handle using a firm, smooth stroke.
3. Install staples every three feet. For loops or bends in tubing, install staples in the center of the bend and a minimum of one staple at each end of the bend.

Clearing a Jammed Staple

1. Slide the jam door lock up and open the jam door (see **Figure 2**).
2. Remove the jammed staple from the feed tube (see **Figure 3**).
3. Close the jam door and slide the jam door lock down.

Replacement Parts List

Part No.	Part Description
E6025000	PEX Foam Stapler
A7012000	2" Blue Foam Staples, 300/pkg.
E6025001	PEX Foam Stapler Handle, replacement part
E6025002	PEX Foam Stapler Jam Door, replacement assembly
E6025003	PEX Foam Stapler Spring, replacement part
E6025004	PEX Foam Stapler Metal Stand, replacement assembly
E6025005	PEX Foam Stapler Shear Plate, replacement part