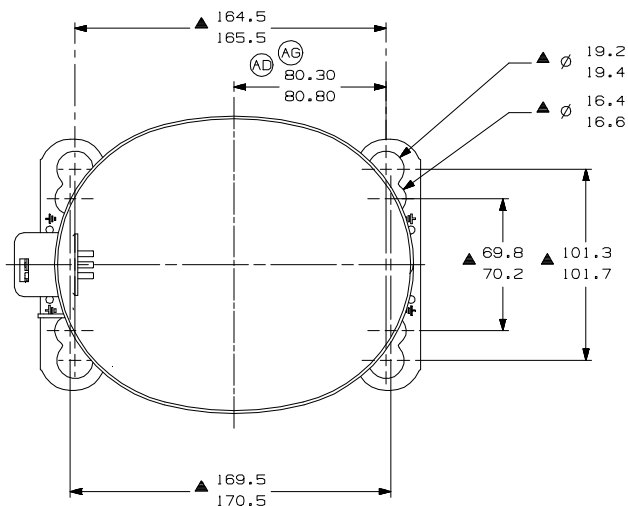
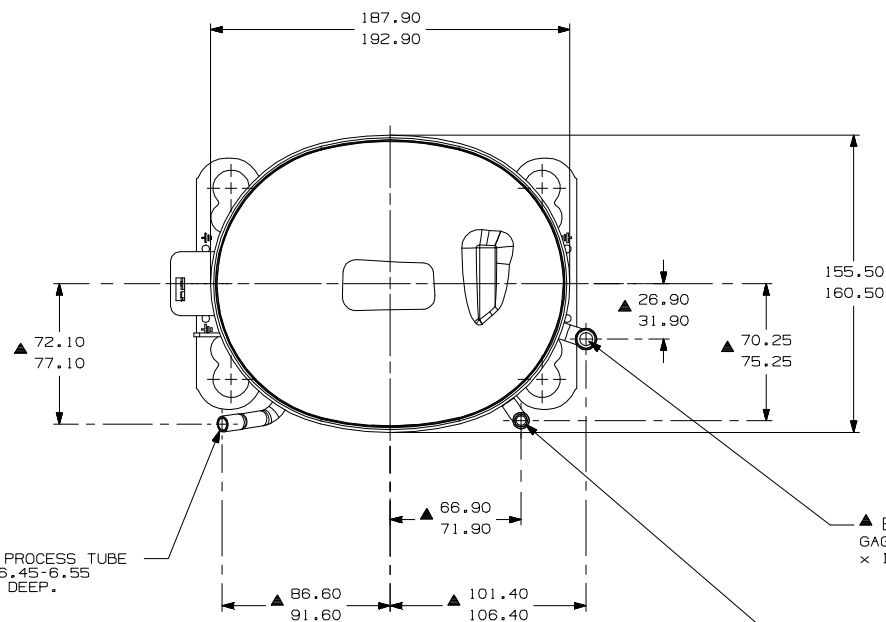




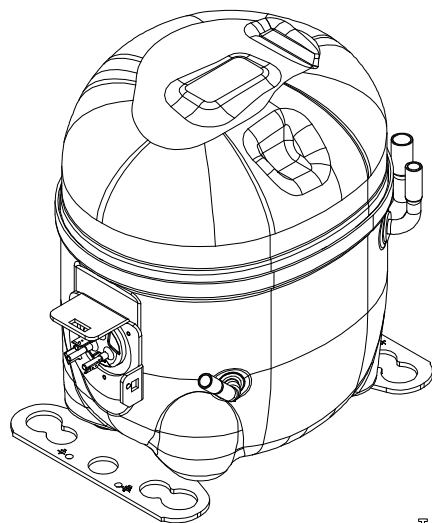
- AUXILIARY VIEW -
FASTENING DIMENSIONS



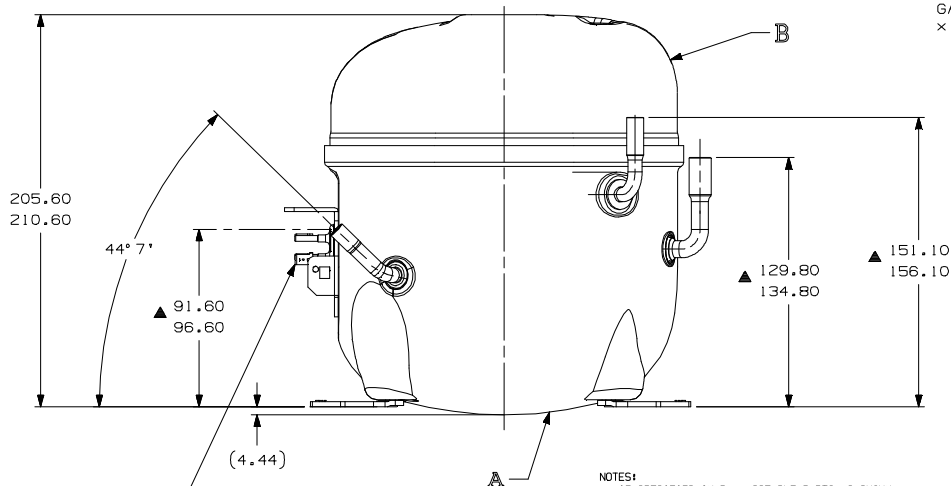
▲ C - (COPPER) PROCESS TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.

▲ E - (COPPER) SUCTION TUBE
GAGE I.D. TO 9.60-9.70
× 15.00-17.00 DEEP.

▲ D - (COPPER) DISCHARGE TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.



"WARNING"
HERMETIC TERMINAL
14945645



NOTES:

- 1- IF SPECIFIED IN BM, ASSEMBLE PARTS AS SHOWN.
- 2- SEE SPEC. "A-B" & A-C FOR PROCESS.
- 3- FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE TECUMSEH GLOBAL SPEC. 08.
- 4- THERE CAN BE NO CREASES IN THE TUBES. (CREASES ARE SIGNS OR MARKS THAT ARE IN SOMETHING THAT BENDS)
- 5- AFTER THE FOLDS IN THE TUBES, CANNOT BE ACCELERATED TO AREA EXCEEDING 30%.
- 6- TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF THE TUBES AS SPEC. T.P.Co. A-B4.

ITEM	PART NUMBER
A	320-10181
B	14963286
C	14963573
D	580-10244
E	14963572

EC080775 14-02-18 RG.	EC70398 06-06-18 RG.	EC59067 03-03-15 PS.	EC40189 31-01-14 RG.	EC52940 AMP / MF 13/08/13	EC44035 30/06/12 PS. / A.M	EC43117 30/12/11 AMP / A.M	DATE
AG F/7 ALTERADA MEDIDA ERA: 82.30-82.80	AF RETIRADO DE ALI- AREA (SENTEA DE PINTURA)	AE A/1 ALTERADO TUBO D ERA: 14963519	AD F/7 ALTERADA MEDIDA ERA: 180.30-80.80	AC A/4 ADICIONADO NOTA	AB A/4 REVISADA NOTAS 4 E 5	AA ACRESCENTADA NOTAS 4 E 5	LIBERACAO
LT	LC	CH	CH	CH	CH	CH	CH
THIS DRAWING OR PRINT (1) IS THE PROPERTY OF TECUMSEH DO BRASIL LTDA. AND CONTAINS INFORMATION THAT IS UNCLASSIFIED AND NOT BE RELEASED TO THE PUBLIC OR TO ANY OTHER PARTY WITHOUT THE WRITTEN CONSENT OF TECUMSEH DO BRASIL. IF THIS INFORMATION IS RELEASED TO THE PUBLIC OR TO ANY OTHER PARTY WITHOUT THE WRITTEN CONSENT OF TECUMSEH DO BRASIL, THE RECIPIENT SHALL BE RESPONSIBLE FOR OBTAINING THE NECESSARY WRITTEN CONSENT OF TECUMSEH DO BRASIL. IF THE RECIPIENT DOES NOT OBTAIN THE NECESSARY WRITTEN CONSENT OF TECUMSEH DO BRASIL, THE RECIPIENT SHALL BE RESPONSIBLE FOR OBTAINING THE NECESSARY WRITTEN CONSENT OF TECUMSEH DO BRASIL. IF THE RECIPIENT DOES NOT OBTAIN THE NECESSARY WRITTEN CONSENT OF TECUMSEH DO BRASIL, THE RECIPIENT SHALL BE RESPONSIBLE FOR OBTAINING THE NECESSARY WRITTEN CONSENT OF TECUMSEH DO BRASIL.							

Tecumseh

THIRD ANGLE PROJECTION

UNITS: mm

D. A. SYMBOLS AS PROCEDURE 2.01.031 TECUMSEH OF BRAZIL

▲ = CATEGORY I

■ = CATEGORY III

● = CATEGORY IV

NAME: SALES COMPRESSOR		PART NO.: DCAE677	
DWN. A. MARCOS	CK. A. MARTINEZ	APP. W. CORREA	SCALE 1:2
DATE 23/12/11	REF.	FAMILY AE2	PAGE 1/1