



ABS to PVC Transition & Multi Purpose Low VOC Cements

ABS TO PVC-94 Green Medium Body ABS to PVC Cement

(continued)

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
TRAN94G-020	Pint	12	0	708	41.98
TRAN94G-030	Quart	12	0	708	72.24
TRAN94G-040	Gallon	6	0	708	237.37



MP-90 MULTI-PURPOSE CLEAR: Medium bodied, fast setting, multi-purpose cement for all classes and schedules with interference fit through 6" diameter, Schedule 80 through 4" diameter. High-strength cement for PVC and CPVC pressure and on ABS and styrene low-pressure systems. Not for use as a transition cement between different materials (i.e., not for PVC-CPVC, PVC-ABS, etc. transitions).

MP-90 Clear Multi-Purpose Cement

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
MP90C-005	1/4 Pint	24	0	708	16.60
MP90C-010	1/2 Pint	24	0	708	24.36
MP90C-020	Pint	12	0	708	40.84
MP90C-030	Quart	12	0	708	68.17

Low Extractable Cement



LX-5 Clear: One-Step (no primer required) PVC cement specifically formulated for use with Spears® Low Extractable PVC piping, with interference fit through 6". Unlike conventional PVC solvent cements, LX-5 contains fewer contaminants and cures quickly to reduce potential for TOC contamination. See publication LX-4, Low-Extractable Ultra Pure Water Systems, for application details.

Maximum 6" size for One - Step use (check code). 3-Year Shelf Life

LX-5 Low Extractable One-Step PVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
LX5C-020	Pint	12	0	702	62.79
LX5C-030	Quart	12	0	702	101.26

Low VOC Solvent Primers & Cleaners

Primers are used for the surface preparation of plastic pipe and fittings, which is necessary for the proper solvent welding of these materials. Cleaner aids in pre-cleaning to remove oil and grease.

- All Spears® Primers and Cleaners are low VOC products, which are environmentally friendly with lower emissions and reduced odor, surpassing the most stringent regulations and comply with SCAQMD Rule 1168/316A.
- Spears® Primers are certified for use with potable water by NSF® International.
- 3-Year Shelf Life



PRIMER21-68 PURPLE/CLEAR: Essential for proper softening and preparation of PVC and CPVC pipe and fitting surfaces. Choose from Clear or Purple color which provides positive identification that a primer was used (check local code requirements). Listings: ASTM F656, NSF®-PW, DWV, SW, U.P. Code (Purple Only).

PRIMER21-68 Clear Primer

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
PRIM21-68C-005	1/4 Pint	24	0	709	14.29
PRIM21-68C-010	1/2 Pint	24	0	709	19.37
PRIM21-68C-020	1 Pint	12	0	709	35.88
PRIM21-68C-030	1 Quart	12	0	709	59.93
PRIM21-68C-040	1 Gallon	6	0	709	180.62

PRIMER21-68 Purple Primer

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
PRIM21-68P-005	1/4 Pint	24	0	709	14.29
PRIM21-68P-010	1/2 Pint	24	0	709	19.37
PRIM21-68P-020	1 Pint	12	0	709	35.88





Solvent Cements Product Low VOC Solvent Primers & Cleaners

Low VOC Solvent Primers & Cleaners

PRIMER21-68 Purple Primer (continued)

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
PRIM21-68P-030	1 Quart	12	0	709	59.93
PRIM21-68P-040	1 Gallon	6	0	709	180.62



PRIMER-75 INDUSTRIAL DUTY AQUA BLUE WET-N-DRY: Fast acting industrial strength primer essential for proper softening and preparation of PVC and CPVC pipe and fitting surfaces. Formulated for wet conditions and quick pressurization in Turf, Agriculture, Pool & Spa applications. Formulated for wet conditions. Listings: ASTM F656, NSF®-PW, DWV, SW

PRIMER-75 Aqua Blue Wet-N-Dry Industrial Strength

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
PRIM75B-005	1/4 Pint	24	0	709	14.29
PRIM75B-010	1/2 Pint	24	0	709	19.37
PRIM75B-020	Pint	12	0	709	35.88
PRIM75B-030	Quart	12	0	709	59.93
PRIM75B-040	Gallon	6	0	709	180.62



PRIMER21-70 INDUSTRIAL GRADE PURPLE/CLEAR: Premium, industrial strength primer essential for proper softening and preparation of PVC and CPVC pipe and fitting surfaces. Specially recommended for use on Schedule 80 (150 psi and higher) and large size pipe. Excellent for cold weather applications. Listings: ASTM F656, NSF®-PW, DWV, SW, U.P. Code (Purple Only).

PRIMER21-70 Clear Industrial Strength Primer

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
PRIM21-70C-005	1/4 Pint	24	0	709	15.53

PRIMER21-70 Clear Industrial Strength Primer (continued)

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
PRIM21-70C-010	1/2 Pint	24	0	709	21.16
PRIM21-70C-020	1 Pint	12	0	709	42.29
PRIM21-70C-030	1 Quart	12	0	709	68.52
PRIM21-70C-040	1 Gallon	6	0	709	225.09



PRIMER21-70 Purple Industrial Strength Primer

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
PRIM21-70P-005	1/4 Pint	24	0	709	15.53
PRIM21-70P-010	1/2 Pint	24	0	709	21.16
PRIM21-70P-020	1 Pint	12	0	709	42.29
PRIM21-70P-030	1 Quart	12	0	709	68.52
PRIM21-70P-040	1 Gallon	6	0	709	225.09



CLEANER-65 CLEAR CLEANER: Water-thin cleaner recommended for use before priming of pipe and fittings to remove dirt, oil and grease from the bonding surfaces of PVC, CPVC, ABS and Styrene.

CLEANER-65 Clear Cleaner

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
CLEAN65-005	1/4 Pint	24	0	709	11.47
CLEAN65-010	1/2 Pint	24	0	709	17.07
CLEAN65-020	Pint	12	0	709	29.62
CLEAN65-030	Quart	12	0	709	43.51
CLEAN65-040	Gallon	6	0	709	139.33



Low VOC Solvent Primers & Cleaners



PRIMER CLEANER-64 PURPLE: Combination of Cleaner for removing grease, oil and dirt from the bonding surfaces & Primer for softening PVC & CPVC pipe and fitting surfaces for solvent cement welding.

PRIMER CLEANER-64 Purple Primer Cleaner

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
PC64P-005	1/4 Pint	24	0	709	13.48
PC64P-010	1/2 Pint	24	0	709	18.23
PC64P-020	Pint	12	0	709	34.04
PC64P-030	Quart	12	0	709	56.99
PC64P-040	Gallon	6	0	709	170.94

BLUE 75™ Thread Sealant



BLUE 75™ Thread Sealant

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
SB75-005	1/4 Pint	24	0	895	20.12
SB75-010	1/2 Pint	24	0	895	32.03
SB75-020	Pint	12	0	895	51.81
SB75-030	Quart	12	0	895	93.09

For Technical Information please see Blue 75™ Thread Sealant section

Applicators & Accessories

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
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Can-Mate Kit

Plastic Carrier Strap and two (2) Can-Mate 150 adjustable Daubers for carrying of 1/4 pint, 1/2 pint, pint or quart cans of cement & primer.



CM-KIT	2 @1-1/4"	1	10	710	75.01
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Can-Mate Dauber

Adjustable Plastic Applicator with Telescoping Stem for use with Standard 1/2 Pint, Pint and Quart Cans.



See application footnote below

CM-50	1/2"	50	0	710	9.62
CM-75	3/4"	50	0	710	9.62
CM-150	1-1/4"	50	0	710	9.62

1/2" Diameter for pipe sizes up to 1"; 3/4" Diameter for pipe size to 1-1/2", 1-1/4" Diameter for pipe size 1-1/2" to 3"

Cap Dauber

Fits 1-3/4" Neck Cans. Size by Dauber Diameter and Can Fitment. See application footnotes below



DQP-50	1/2" for 1/4 Pint	50	400	710	2.64
DQP-75	3/4" for 1/4 Pint	50	0	710	2.64
DHP-38	3/8" for 1/2 Pint	50	400	710	2.25
DHP-50	1/2" for 1/2 Pint	50	400	710	2.25
DHP-75	3/4" for 1/2 Pint	50	0	710	2.39
DP-62	5/8" for Pint	50	0	710	2.64
DP-75	3/4" for Pint	50	0	710	2.39
DP-125	1-1/4" for Pint	50	0	710	2.88
DQ-62	5/8" for Quart	50	0	710	2.64
DQ-75	3/4" for Quart	50	0	710	2.25
DQ-125	1-1/4" for Quart	50	0	710	2.88

3/8" Diameter for pipe sizes to 3/4", 1/2" Diameter for pipe sizes to 1"; 5/8" Diameter for pipe sizes to 1-1/4", 3/4" Diameter for pipe size to 1-1/2", 1-1/4" Diameter for pipe size 1-1/2" to 3"