



A CSW Industrials Company

PRODUCT DATA SHEET

NOKORODE® 95/5 FLUX

Pre-Tinning Paste Flux

Description

Nokorode 95/5 Flux is a creamy-smooth paste specifically formulated with a small amount of 95/5 tin/antimony solder powder in the formula and a heat indicator. It is formulated to clean, pretin and flux the joint all at one time. Provides a fast, safe method of fluxing most common metals and solders. Excellent for use on larger diameters fittings or faster solderings of smaller diameter fittings because it automatically tins before reaching higher temperature.

Applications

Nokorode 95/5 Flux is recommended for 95/5 or 50/50 solder applications. Can be used on common metals including copper, tin, zinc, nickel, and sheet lead. Do not use on magnesium or aluminum. NOT for potable water systems.

Directions for use

1. Remove all dirt from surfaces to be soldered.
2. Do not breathe vapors during soldering operations.
3. Stir and apply a small amount of flux evenly to both joining surfaces. Heat joint. Touch solder to joint. When solder starts to flow into joint, remove heat.
4. When joint has cooled, wipe joint with a wet rag and flush inside surfaces thoroughly with water.
5. Flux paste may liquify if stored under very hot conditions (usually greater than 130°F). Keep tightly covered. Before using, cool slightly until flux resolidifies.

For additional technical information, call Toll Free 1-800-231-3345.



Characteristics | Features

- Produces excellent, leak free soldered joints
- Lead free
- Excellent wetting ability allows solder to flow easily and uniformly into joints
- Cleans, Pretins and fluxes
- Smooth stable paste for easy brush on application
- VERY low spattering
- VERY low scorching or burning
- VERY low corrosive properties prevents pitting
- Contains small amount of 95/5 solder powder
- Excellent for larger diameter fittings or faster soldering of small diameter fittings

Packaging

Code	Size	Qty. per Case	Lbs. per Case	Cubic Feet per Case
14115	8 oz. (227g)	24 jars	16	0.45

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Specifications

Wt/Gal @ 77 degree F	~8.85 lbs/gal.
Flash Point SETA CC	>399°F
Color	Dark Green
Shelf Life	2 year

Suggestions and recommendations covering the use of our products are based on our past experience and laboratory findings. However, as we have no control as to the methods and conditions of application, we only assume responsibility for the uniformity of our products within manufacturing tolerances.

Precautionary Statements

Refer to Safety Data Sheet (SDS).

KEEP OUT OF REACH OF CHILDREN

FOR CHEMICAL EMERGENCY, SPILL, LEAK, FIRE, EXPOSURE OR ACCIDENT, CALL CHEMTREC - DAY OR NIGHT 1-800-424-9300

For additional Technical Information Call Toll Free 1-800-231-3345

Limited Warranty



For more information on our product warranty, visit rectorseal.com.

Manufactured by

RectorSeal® LLC

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