

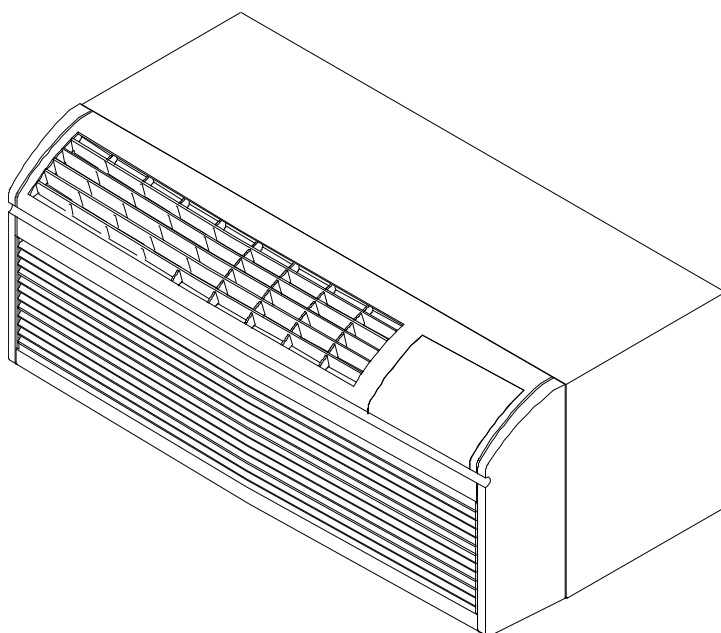
Parts

(P.T.A.C.) Heat Pump with Condensate Removal

This manual replaces RP4220011 Revision 1.

Models and manufacturing
numbers in this manual

PTH073A15DB	P1225305R
PTH093A15DB	P1225306R
PTH093A25DB	P1225317R
PTH093A35DB	P1225301R
PTH094A35DB	P1225304R
PTH123A15DB	P1225307R
PTH123A35DB	P1225302R
PTH123A50DB	P1225303R



This manual is to be used by qualified appliance technicians only. Amana does not assume any responsibility for property damage or personal injury for improper service procedures done by an unqualified person.

Amana

RP4220011
Revision 2
February 2000

Important Information

Amana is not responsible for personal injury or property damage resulting from improper service. Review all service information before beginning repairs.

Warranty service must be performed by an authorized technician, using authorized factory parts. If service is required after the warranty expires, Amana also recommends contacting an authorized technician and using authorized factory parts. Locate an authorized technician by calling 800-NATLSVC (800-628-5782).

For assistance within the U.S.A. contact:

Consumer Affairs Department
Amana
2800 220th Trail
Amana IA 52204-0001
319-622-5511--Telephone
319-622-2977--Facsimile

For assistance outside the U.S.A. contact:

International Division
Amana
2800 220th Trail
Amana IA 52204-0001
USA
319-622-5511--Telephone
319-622-8595--Facsimile

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Views shown are for parts illustrations only, not servicing procedures.

Revision 1: Added models PTH073A15DB (P1225305R), PTH093A15DB (P1225306R) and PTH123A15DB (P1225307R).

Revision 2: Added model PTH093A25DB P1225317R

Text Codes:

- AR - As Required
- NA - Not Available
- NS - Not Shown
- 00000000 - See Note
- QTY - Quantity Example (QTY 3) (If Quantity not shown, Quantity = 1)
- M - Model Example (M1) (If M Code not shown, then part is used on all Models)

Expanded Model and Color Nomenclature:

Example	
M1 - Model#1	P _____
M2 - Model#2	P _____
M3 - Model#3	P _____

Functional Parts

Part

No: Description:

D6789051	CAPACITOR (M2, M3, M7)
D6789054	CAPACITOR-ROUND (M1, M5, M6, M8)
D6789063	CAPACITOR-ROUND (M4)
D6985807	COMP-PN 2P17S3R236A (M2, M3, M7)
D6887709	COMP-PN 2R10S3R236A (M5)
D6887711	COMP-PN 2R13S3R236A (M1, M6, M8)
D6887712	COMP-PN 2R13S3R276A (M4)
11114401	CORD-250V 15A (M5, M6, M7, M8)
11114501	CORD-250V 20A (M1, M2)
11114601	CORD-250V 30A (M3)
11114701	CORD-277V-20A (M4)
11046702	DISC-THERMOSTAT
11046705	DISC-THERMOSTAT
A3410403	FUSE-20A (M4)
M0804204	FUSE-GLASS
10685008	HARNESS-COIL
20252002	HTR 3 2.5KW ASSY (M8)
20252003	HTR 3 3.5KW ASSY (M1, M2)
11177801	HTR 3 5.0 KW ASSY (M3)
20252008	HTR 4 3.7KW ASSY (M4)
11114907	MOTOR-FAN (M1, M5, M6, M8)
11114908	MOTOR-FAN (M4)
11114909	MOTOR-FAN (M2, M3, M7)
D6961642	OVERLOAD (M4)
D6961639	OVERLOAD (M1, M6, M8)
D6961636	OVERLOAD (M5)
D6961612	OVERLOAD (M2, M3, M7)
11043304	PC BOARD
11125301	PUMP-CONDENSATE
C8873917	RELAY (QTY AR)
B1340113	THERMOSTAT-HEATER (M4)
B1340114	TSTAT DISC TYPE (M8)
B1340111	TSTAT-DISC TYPE (M1, M2, M4, M8)
B1340112	TSTAT-DISC TYPE (M1, M2)
B1158417	TSTAT-DISC TYPE (M3)
B1158418	TSTAT-DISC TYPE (M3, M5, M6, M7)
B1378501	XFMR (M1, M2, M3, M5, M6, M7, M8)
11172101	XFMR (M4)

Functional Parts

Part No:	Description:
SPECIAL PARTS	
11045201	FILTER
11046201	FILTER-VENT
11115801	INSTR-CHAS INSTAL
11113301	MANUAL-OWNERS
RP4220011	MANUAL-PARTS

Expanded Model and Color Nomenclature

M1 - PTH093A35DB	P1225301R
M2 - PTH123A35DB	P1225302R
M3 - PTH123A50DB	P1225303R
M4 - PTH094A35DB	P1225304R
M5 - PTH073A15DB	P1225305R
M6 - PTH093A15DB	P1225306R
M7 - PTH123A15DB	P1225307R
M8 - PTH093A25DB	P1225317R

Front/Chassis

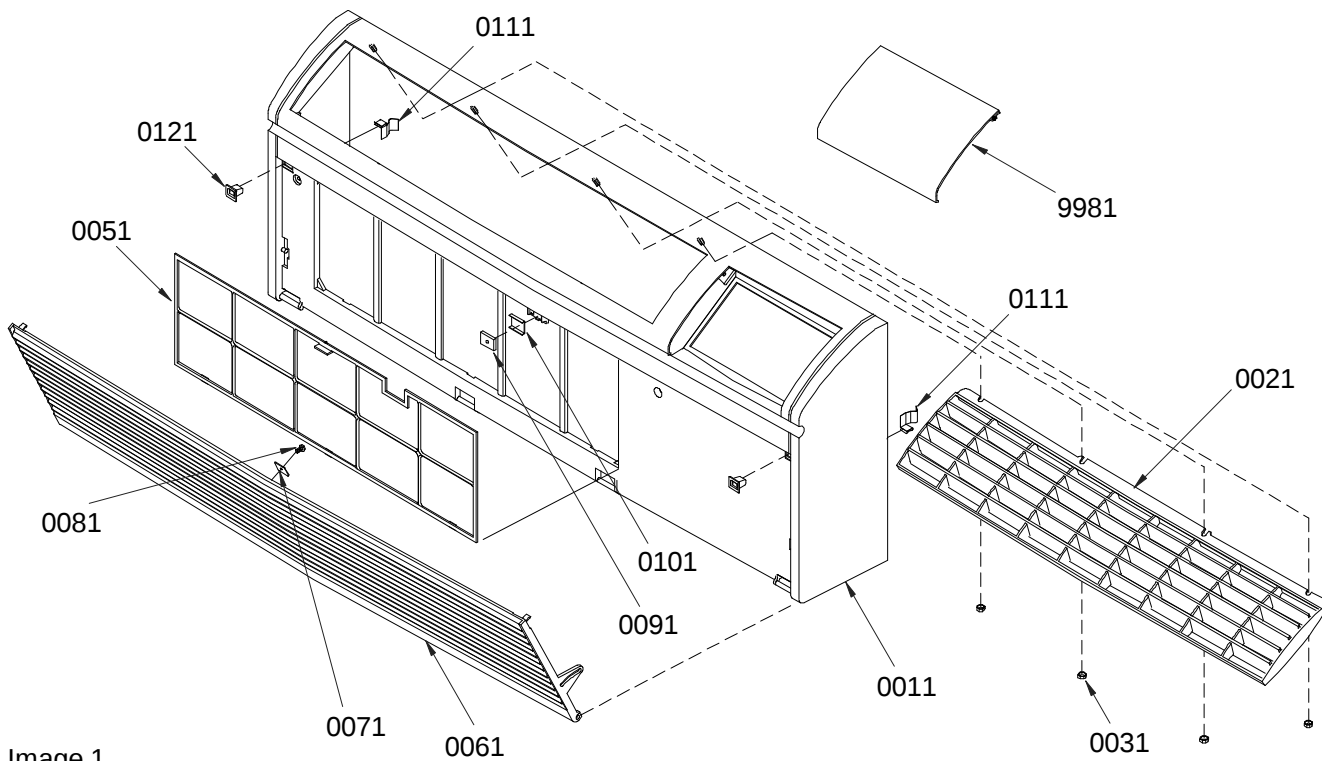
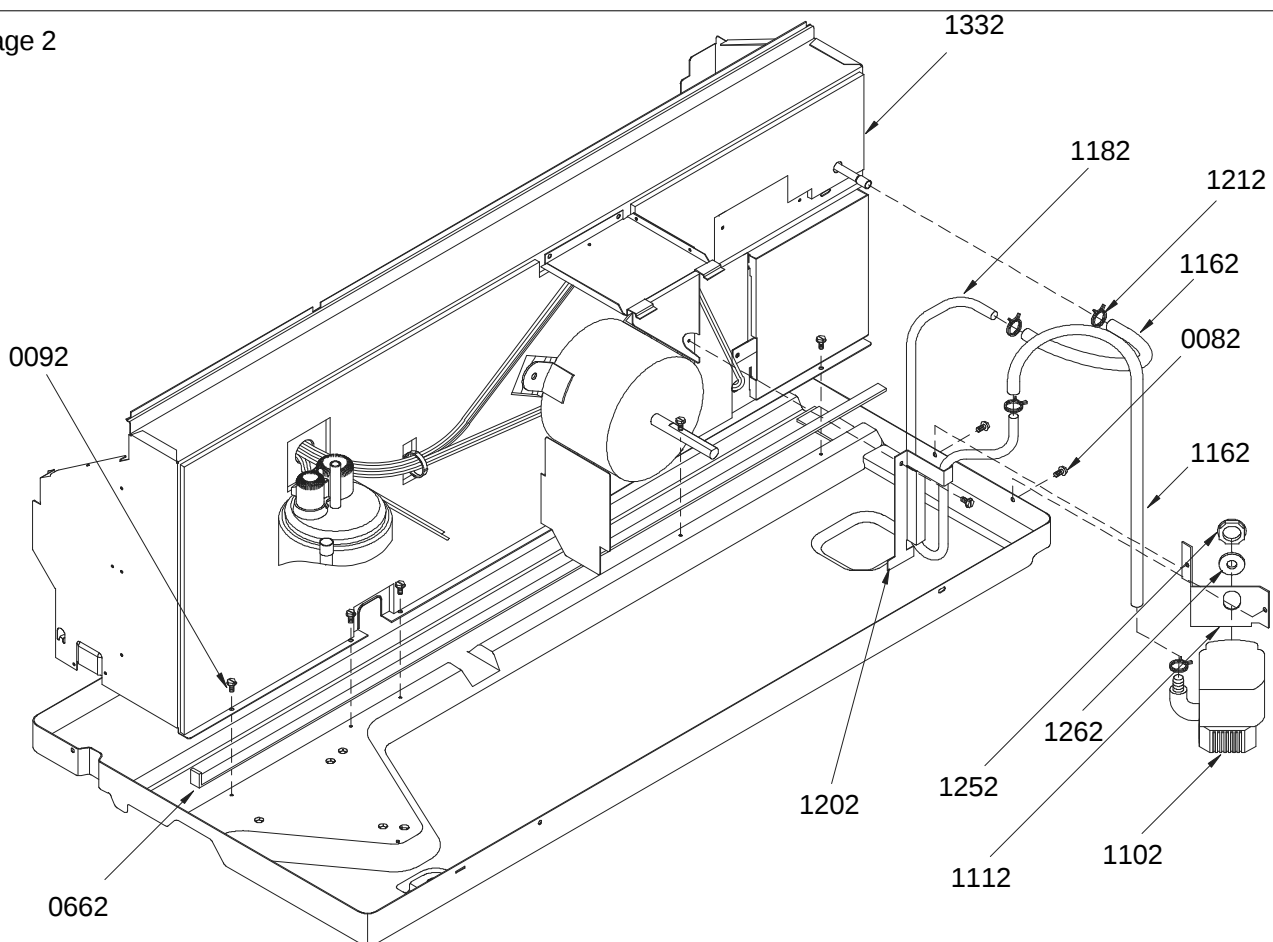


Image 1

Image 2



Front/Chassis

Ref. Part No: No:	Description:	Ref. Part No: No:	Description:
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Image 1:

0011	11042701	FRONT
0021	11167401	GRILLE-DISCHARGE
0031	M0293604	PALNUT (QTY 4)
0051	11045201	FILTER
0061	11042602	GRILLE-INTAKE
0071	11047101	STRIKE
0081	M0253217	SCREW-TF
0091	11047301	MAGNET
0101	11047201	HOLDER-MAGNET
0111	11045102	CLIP-SIDE (QTY 2)
0121	10690002	DOOR CATCH ASSY (QTY 2)
9981	11143301	DOOR ASSY-AMANA

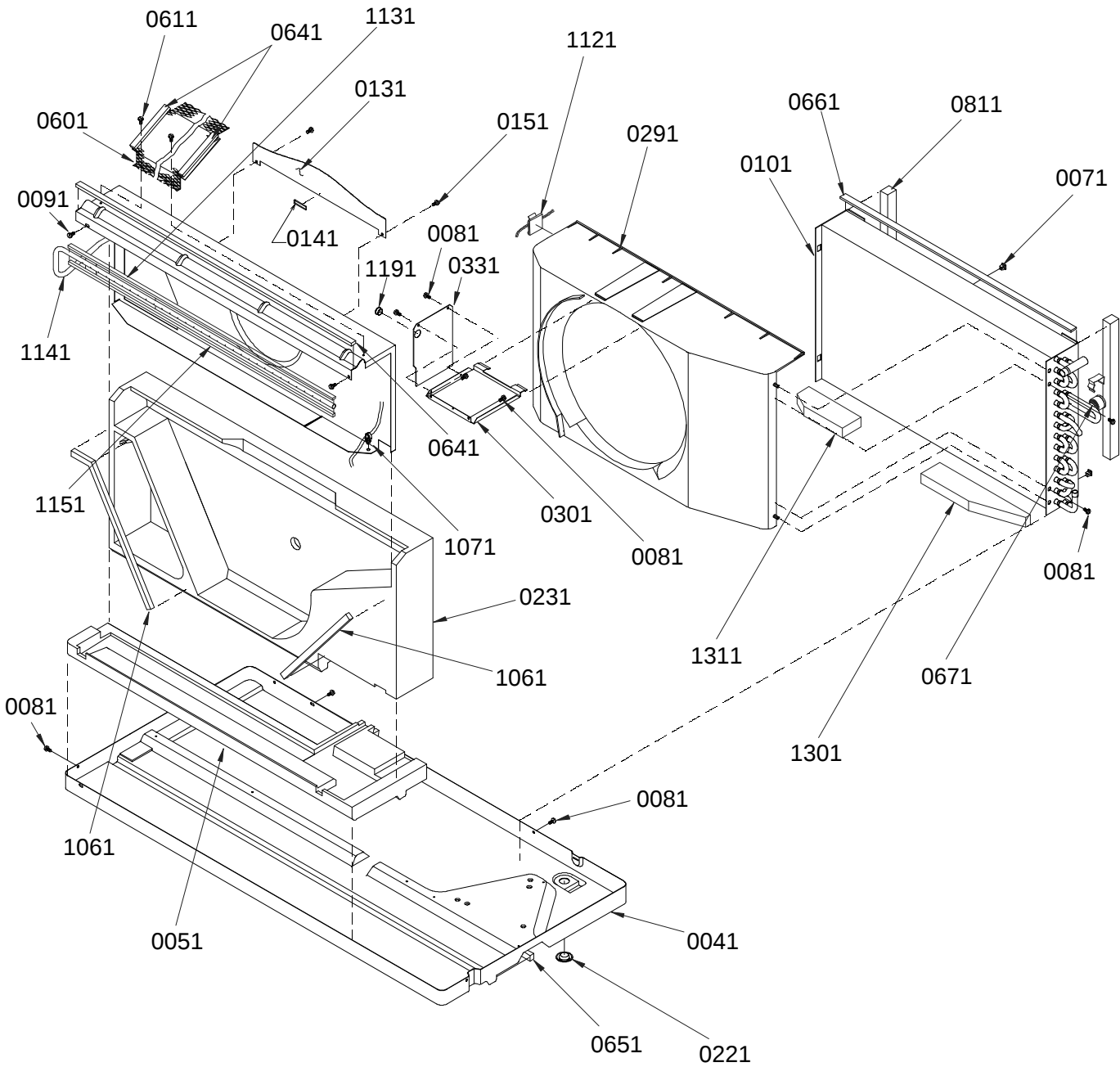
Image 2:

0082	M0211216	SCREW-SM (QTY AR)
0092	M0216716	SCREW-SM (QTY AR)
0662	10839803	GASKET-CROSS LINK (QTY AR)
1102	11125301	PUMP-CONDENSATE
1112	20185701	BRKT-COND PUMP
1162	A3435001	TUBE-VINYL (QTY AR)
1182	11165901	TUBE-RESTRICTOR
1202	11135901	BRKT-RESTRICTOR
1212	M0119204	CLAMP-HOSE (QTY AR)
1252	10100401	NUT-COND PUMP
1262	M0270542	WASHER-FLAT
1332	20208601	INSUL-PARTITION PNL

Expanded Model and Color Nomenclature

M1 - PTH093A35DB	P1225301R
M2 - PTH123A35DB	P1225302R
M3 - PTH123A50DB	P1225303R
M4 - PTH094A35DB	P1225304R
M5 - PTH073A15DB	P1225305R
M6 - PTH093A15DB	P1225306R
M7 - PTH123A15DB	P1225307R
M8 - PTH093A25DB	P1225317R

Chassis



Chassis

Ref. Part No: No:	Description:	Ref. Part No: No:	Description:
<i>Image 1:</i>			
0041 11042510	BASEPAN-PNT		
0051 11044702	PAD-EVAPORATOR		
0071 A3315701	GROMMET (QTY AR)		
0081 M0211216	SCREW-SM (QTY AR)		
0091 M0216716	SCREW-SM (QTY AR)		
0101 20007502	COND ASSY (M2, M3, M7)		
0101 20007503	COND ASSY (M1, M4, M6, M8)		
0101 20007702	COND ASSY (M5)		
0131 11043902	BLW IN EX PNT PTAC03		
0141 10839722	GASKET-URETHANE		
0151 M0216716	SCREW-SM (QTY AR)		
0221 A3080003	PLUG-BUTTON		
0231 11045802	SCROLL-BLOWER		
0291 11167301	SHROUD-CONDENSER		
0301 11044201	BRACE-TIE		
0331 11046501	BAFFLE-TOP		
0601 11123904	DISCH-SCREEN-PNT		
0611 M0204517	SCREW-SM STL ZINC (QTY AR)		
0641 10839705	GASKET-URETHANE (QTY AR)		
0651 10839808	GASKET-FOAM (QTY AR)		
0661 10839803	GASKET-CROSS LINK (QTY AR)		
0671 11046705	DISC-THERMOSTAT		
0811 10839712	GASKET-URETHANE (QTY AR)		
1061 10839706	GASKET-URETHANE (QTY AR)		
1071 M0120801	CLIP-GUIDE		
1121 M0104102	CLIP-CORD		
1131 10839802	GASKET-CROSS LINK (QTY AR)		
1141 20011202	TUBE-CONDENSATE		
1151 10839813	GASKET-FOAM (QTY AR)		
1191 A4554812	SNAP BUSHING		
1301 20189701	INSUL-COND RH		
1311 20189801	INSUL-COND LH		

Expanded Model and Color Nomenclature

M1 - PTH093A35DB	P1225301R
M2 - PTH123A35DB	P1225302R
M3 - PTH123A50DB	P1225303R
M4 - PTH094A35DB	P1225304R
M5 - PTH073A15DB	P1225305R
M6 - PTH093A15DB	P1225306R
M7 - PTH123A15DB	P1225307R
M8 - PTH093A25DB	P1225317R

This diagram illustrates the exploded view of a mechanical assembly, showing various components and their assembly relationships. The components are labeled with numerical identifiers:

- Top Section (Inset):**
 - 0771, 0801, 0781, 1011, 0541, 0651, 0531, 0761, 0511, 0521
- Main Assembly:**
 - 0481, 0471, 0091, 0551, 0631, 0641, 1241, 0731, 0321, 0081, 0281, 0341, 0261, 0271, 0631, 0091, 0571, 0561, 0491, 0081, 0501, 0431, 0091, 0441, 0311, 1081, 0251, 0091, 0431, 1091, 0091, 1051, 0421, 0451, 1091, 0461, 0481

The diagram shows the assembly of a device, likely a pump or motor, with a central motor unit (0281) and a fan (0261). The assembly includes a base (0501) and various structural components (0431, 0441, 0451, 0461, 0471, 0481, 0491, 0501, 0511, 0521, 0531, 0541, 0551, 0561, 0571, 0581, 0591, 0601, 0611, 0621, 0631, 0641, 0651, 0661, 0671, 0681, 0691, 0701, 0711, 0721, 0731, 0741, 0751, 0761, 0771, 0781, 0791, 0801, 0811, 0821, 0831, 0841, 0851, 0861, 0871, 0881, 0891, 0901, 0911, 0921, 0931, 0941, 0951, 0961, 0971, 0981, 0991, 1001, 1011, 1021, 1031, 1041, 1051, 1061, 1071, 1081, 1091, 1101, 1111, 1121, 1131, 1141, 1151, 1161, 1171, 1181, 1191, 1201, 1211, 1221, 1231, 1241, 1251, 1261, 1271, 1281, 1291, 1301, 1311, 1321, 1331, 1341, 1351, 1361, 1371, 1381, 1391, 1401, 1411, 1421, 1431, 1441, 1451, 1461, 1471, 1481, 1491, 1501, 1511, 1521, 1531, 1541, 1551, 1561, 1571, 1581, 1591, 1601, 1611, 1621, 1631, 1641, 1651, 1661, 1671, 1681, 1691, 1701, 1711, 1721, 1731, 1741, 1751, 1761, 1771, 1781, 1791, 1801, 1811, 1821, 1831, 1841, 1851, 1861, 1871, 1881, 1891, 1901, 1911, 1921, 1931, 1941, 1951, 1961, 1971, 1981, 1991, 2001, 2011, 2021, 2031, 2041, 2051, 2061, 2071, 2081, 2091, 2101, 2111, 2121, 2131, 2141, 2151, 2161, 2171, 2181, 2191, 2201, 2211, 2221, 2231, 2241, 2251, 2261, 2271, 2281, 2291, 2301, 2311, 2321, 2331, 2341, 2351, 2361, 2371, 2381, 2391, 2401, 2411, 2421, 2431, 2441, 2451, 2461, 2471, 2481, 2491, 2501, 2511, 2521, 2531, 2541, 2551, 2561, 2571, 2581, 2591, 2601, 2611, 2621, 2631, 2641, 2651, 2661, 2671, 2681, 2691, 2701, 2711, 2721, 2731, 2741, 2751, 2761, 2771, 2781, 2791, 2801, 2811, 2821, 2831, 2841, 2851, 2861, 2871, 2881, 2891, 2901, 2911, 2921, 2931, 2941, 2951, 2961, 2971, 2981, 2991, 3001, 3011, 3021, 3031, 3041, 3051, 3061, 3071, 3081, 3091, 3101, 3111, 3121, 3131, 3141, 3151, 3161, 3171, 3181, 3191, 3201, 3211, 3221, 3231, 3241, 3251, 3261, 3271, 3281, 3291, 3301, 3311, 3321, 3331, 3341, 3351, 3361, 3371, 3381, 3391, 3401, 3411, 3421, 3431, 3441, 3451, 3461, 3471, 3481, 3491, 3501, 3511, 3521, 3531, 3541, 3551, 3561, 3571, 3581, 3591, 3601, 3611, 3621, 3631, 3641, 3651, 3661, 3671, 3681, 3691, 3701, 3711, 3721, 3731, 3741, 3751, 3761, 3771, 3781, 3791, 3801, 3811, 3821, 3831, 3841, 3851, 3861, 3871, 3881, 3891, 3901, 3911, 3921, 3931, 3941, 3951, 3961, 3971, 3981, 3991, 4001, 4011, 4021, 4031, 4041, 4051, 4061, 4071, 4081, 4091, 4101, 4111, 4121, 4131, 4141, 4151, 4161, 4171, 4181, 4191, 4201, 4211, 4221, 4231, 4241, 4251, 4261, 4271, 4281, 4291, 4301, 4311, 4321, 4331, 4341, 4351, 4361, 4371, 4381, 4391, 4401, 4411, 4421, 4431, 4441, 4451, 4461, 4471, 4481, 4491, 4501, 4511, 4521, 4531, 4541, 4551, 4561, 4571, 4581, 4591, 4601, 4611, 4621, 4631, 4641, 4651, 4661, 4671, 4681, 4691, 4701, 4711, 4721, 4731, 4741, 4751, 4761, 4771, 4781, 4791, 4801, 4811, 4821, 4831, 4841, 4851, 4861, 4871, 4881, 4891, 4901, 4911, 4921, 4931, 4941, 4951, 4961, 4971, 4981, 4991, 5001, 5011, 5021, 5031, 5041, 5051, 5061, 5071, 5081, 5091, 5101, 5111, 5121, 5131, 5141, 5151, 5161, 5171, 5181, 5191, 5201, 5211, 5221, 5231, 5241, 5251, 5261, 5271, 5281, 5291, 5301, 5311, 5321, 5331, 5341, 5351, 5361, 5371, 5381, 5391, 5401, 5411, 5421, 5431, 5441, 5451, 5461, 5471, 5481, 5491, 5501, 5511, 5521, 5531, 5541, 5551, 5561, 5571, 5581, 5591, 5601, 5611, 5621, 5631, 5641, 5651, 5661, 5671, 5681, 5691, 5701, 5711, 5721, 5731, 5741, 5751, 5761, 5771, 5781, 5791, 5801, 5811, 5821, 5831, 5841, 5851, 5861, 5871, 5881, 5891, 5901, 5911, 5921, 5931, 5941, 5951, 5961, 5971, 5981, 5991, 6001, 6011, 6021, 6031, 6041, 6051, 6061, 6071, 6081, 6091, 6101, 6111, 6121, 6131, 6141, 6151, 6161, 6171, 6181, 6191, 6201, 6211, 6221, 6231, 6241, 6251, 6261, 6271, 6281, 6291, 6301, 6311, 6321, 6331, 6341, 6351, 6361, 6371, 6381, 6391, 6401, 6411, 6421, 6431, 6441, 6451, 6461, 6471, 6481, 6491, 6501, 6511,

Chassis

Ref. Part No: No:	Description:	Ref. Part No: No:	Description:
<i>Image 1:</i>		Expanded Model and Color Nomenclature	
0081 M0211216	SCREW-SM (QTY AR)	M1 - PTH093A35DB	P1225301R
0091 M0216716	SCREW-SM (QTY AR)	M2 - PTH123A35DB	P1225302R
0241 11045504	PARTITION PANEL	M3 - PTH123A50DB	P1225303R
0251 11167503	PANEL-MID PART	M4 - PTH094A35DB	P1225304R
0261 11114907	MOTOR-FAN (M1, M5, M6, M8)	M5 - PTH073A15DB	P1225305R
0261 11114908	MOTOR-FAN (M4)	M6 - PTH093A15DB	P1225306R
0261 11114909	MOTOR-FAN (M2, M3, M7)	M7 - PTH123A15DB	P1225307R
0271 M0224956	SCREW-TAP R (QTY 3)	M8 - PTH093A25DB	P1225317R
0281 20046501	FAN-PL. COND.		
0311 11044101	WHEEL-BLOWER		
0321 20245401	BAFFLE-COND INLET		
0341 M0118702	CLIP-GUIDE		
0421 11045601	COVER-TERM BLOCK		
0431 20075601	CLIP-T'STAT		
0441 M0227803	SCREW-TC (QTY AR)		
0451 11044401	COVER-CONTROL PANEL		
0461 M0117902	CLIP-TUBULAR		
0471 20005701	PLATE-ESC		
0481 11042902	KNOB-CONTROL (QTY 2)		
0491 D6789051	CAPACITOR (M2, M3, M7)		
0491 D6789054	CAPACITOR-ROUND (M1, M5, M6, M8)		
0491 D6789063	CAPACITOR-ROUND (M4)		
0501 C6300502	STRAP-CAPACITOR		
0511 11046302	LEVER ARM		
0521 11115401	CABLE		
0531 11046201	FILTER-VENT		
0541 11046102	DOOR-VENT		
0551 11044902	SEAL-L SIDE		
0561 11044901	SEAL-R SIDE		
0571 11191702	BRKT-PART PAN (QTY 2)		
0631 10839807	GASKET-CROSS LINK (QTY AR)		
0641 10839705	GASKET-URETHANE (QTY AR)		
0651 10839808	GASKET-FOAM (QTY AR)		
0731 11122901	INSUL-LEFT		
0741 11123001	INSUL-RIGHT		
0761 10839810	GASKET-CROSS LINK (QTY AR)		
0771 M0220757	SCREW-SHLDR		
0781 M0273701	WASHER-SPRING		
0801 M0270529	WASHER-FLAT		
1011 M0108103	CLAMP-TUBE		
1051 11167602	COVER-ACCESS		
1081 A4554801	BUSHING-SNAP		
1091 M0216529	SCREW-SM (QTY AR)		
1241 10839814	GASKET-FOAM (QTY AR)		

Compressor/Tubing

Image 1

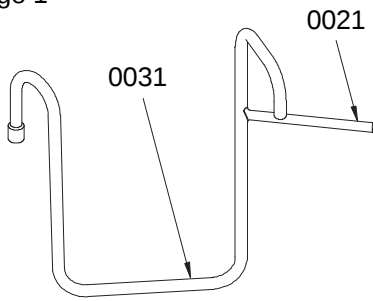


Image 2

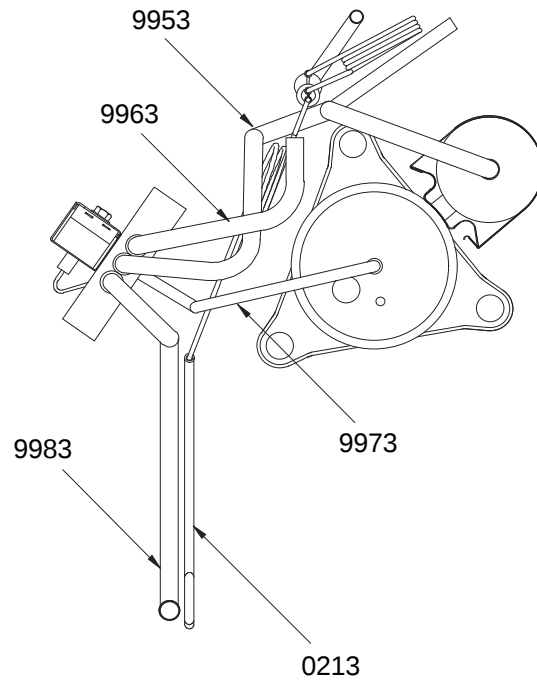
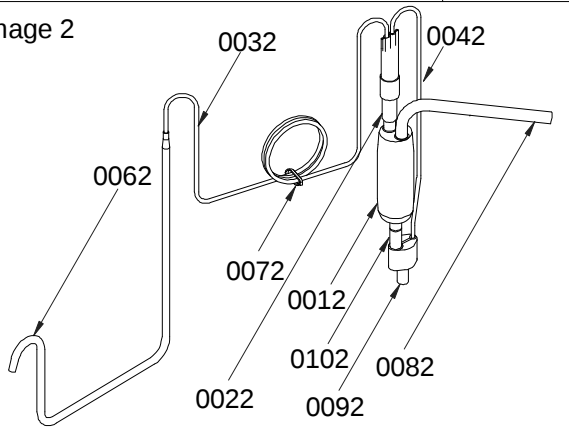
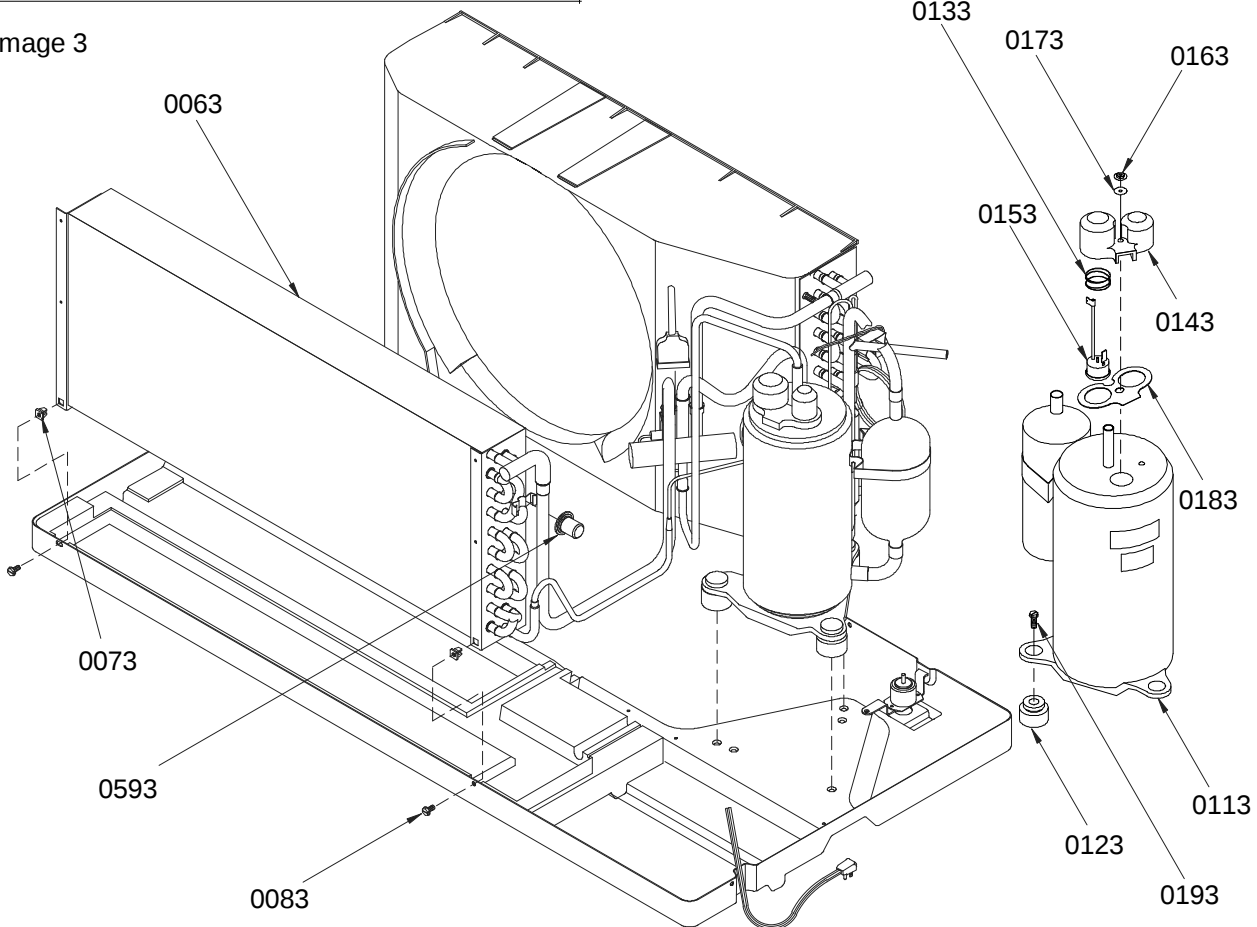


Image 3



Compressor/Tubing

Ref. Part

No: No:

Description:

Image 1:

0021	A4528917	TUBE-PROCESS (M2, M3, M7)
0021	A4528918	TUBE-PROCESS (M1, M4, M5, M6, M8)
0031	20042002	TUBE-SUCTION (M5)
0031	20042202	TUBE-SUCTION (M1, M4, M6, M8)
0031	20210801	TUBE-SUCTION (M2, M3, M7)

Image 2:

0012	20241201	DRYER-FILTER
0022	C6469901	VALVE-CHECK
0032	20241501	TUBE-CAPILLARY (M5)
0032	20241502	TUBE-CAPILLARY (M1, M4, M6, M8)
0032	20241504	TUBE-CAPILLARY (M2, M3, M7)
0042	20260601	TUBE-CAPILLARY (M5)
0042	20260602	TUBE-CAPILLARY (M2, M3, M7)
0042	20271201	TUBE-CAPILLARY (M1, M4, M6, M8)
0062	11177502	ELBOW
0072	M0322801	TIE-ELEC
0082	A4643702	TUBE-PROCESS
0092	20271301	DISTRIBUTOR PANTS
0102	D9991118	TUBE-DRIER/CHK VLV

Image 3:

0063	11165603	EVAP ASSY (M2, M3, M7)
0063	11165703	EVAP ASSY (M1, M4, M6, M8)
0063	11165803	EVAP ASSY (M5)
0073	A3315701	GROMMET (QTY AR)
0083	M0211216	SCREW-SM (QTY AR)
0113	D6985807	COMP-PN 2P17S3R236A (M2, M3, M7)
0113	D6887709	COMP-PN 2R10S3R236A (M5)
0113	D6887711	COMP-PN 2R13S3R236A (M1, M6, M8)
0113	D6887712	COMP-PN 2R13S3R276A (M4)
0123	A3448601	GROMMET (M2, M3, M7) (QTY 3)
0123	A4622801	GROMMET (M1, M4, M5, M6, M8) (QTY 3)
0133	A3436901	SPRING-OVERLOAD
0143	10329001	COVER-TERM
0153	D6961612	OVERLOAD (M2, M3, M7)
0153	D6961636	OVERLOAD (M5)
0153	D6961639	OVERLOAD (M1, M6, M8)
0153	D6961642	OVERLOAD (M4)
0163	A3436601	NUT-TERM COVER
0173	A3436801	GASKET-NUT
0183	A3436701	GASKET-TERM COVER
0193	M0253610	SCREW-SHLDR (M2, M3, M7) (QTY 3)
0193	M0253661	SCREW-SHLDR (M1, M4, M5, M6, M8) (QTY 3)
0213	11194604	CAPILLARY WELD (M1, M4, M6, M8)
0213	11195204	CAPILLARY WELD (M5)
0213	11195310	CAPILLARY WELD (M2, M3, M7)
0593	11046702	DISC-THERMOSTAT
9953	11192702	SUCTION TUBE WELD (M2, M3, M7)
9953	20042102	SUCTION TUBE WELD (M5)
9953	20042302	SUCTION TUBE WELD (M1, M4, M6, M8)
9963	11117101	TUBE-CONDENSER (M2, M3, M7)
9963	11145001	TUBE-CONDENSER (M5)
9963	11180001	TUBE-CONDENSER (M1, M4, M6, M8)

Ref. Part

No: No:

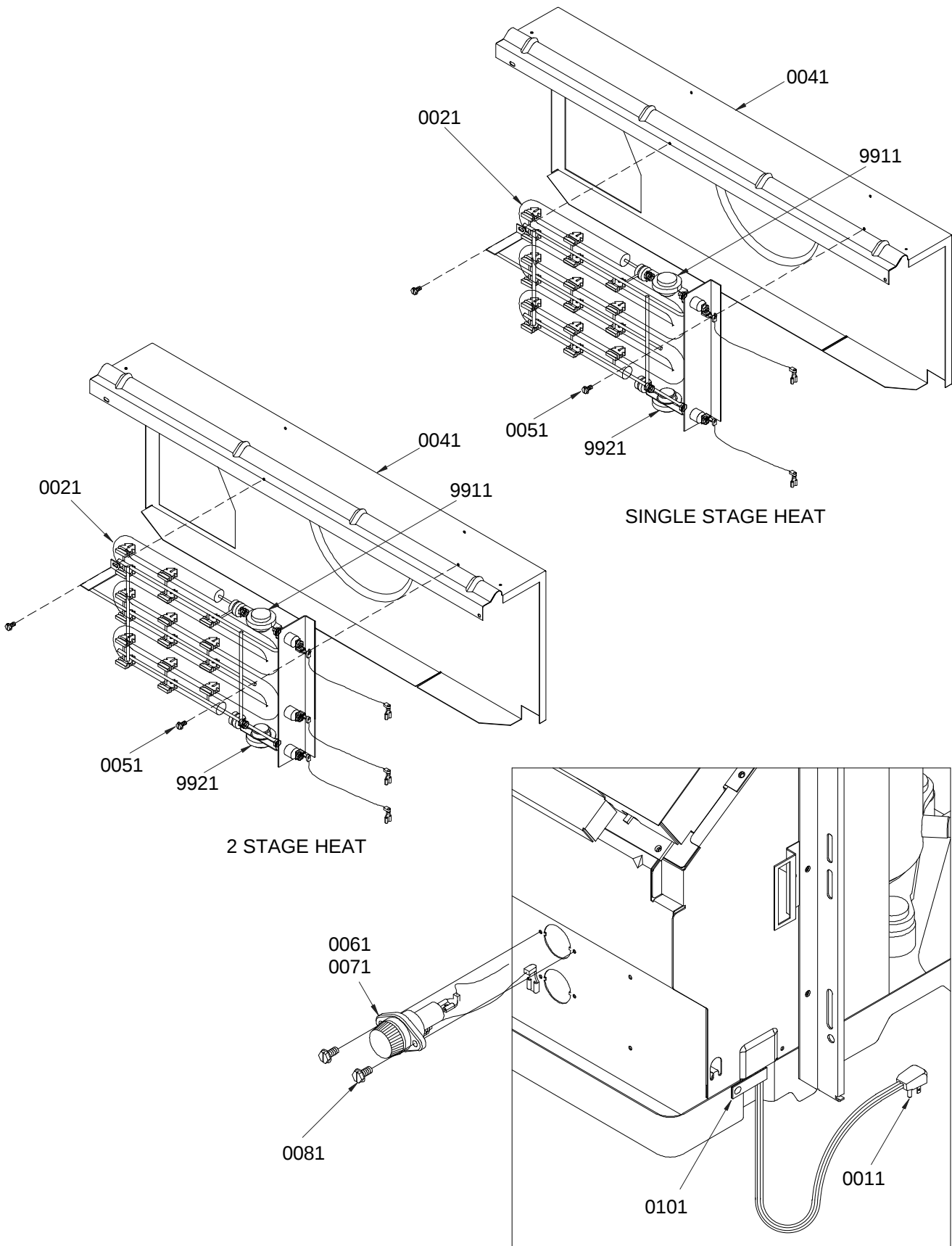
Description:

9973	11116902	TUBE-DISCH (M2, M3, M7)
9973	11192202	TUBE-DISCH (M1, M4, M5, M6, M8)
9983	11117001	TUBE-EVAPORATOR (M1, M2, M3, M4, M6, M7, M8)
9983	11117002	TUBE-EVAPORATOR (M5)

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M1 - PTH093A35DB	P1225301R
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M4 - PTH094A35DB	P1225304R
M5 - PTH073A15DB	P1225305R
M6 - PTH093A15DB	P1225306R
M7 - PTH123A15DB	P1225307R
M8 - PTH093A25DB	P1225317R

Heater



Heater

Ref. Part No: No:	Description:	Ref. Part No: No:	Description:
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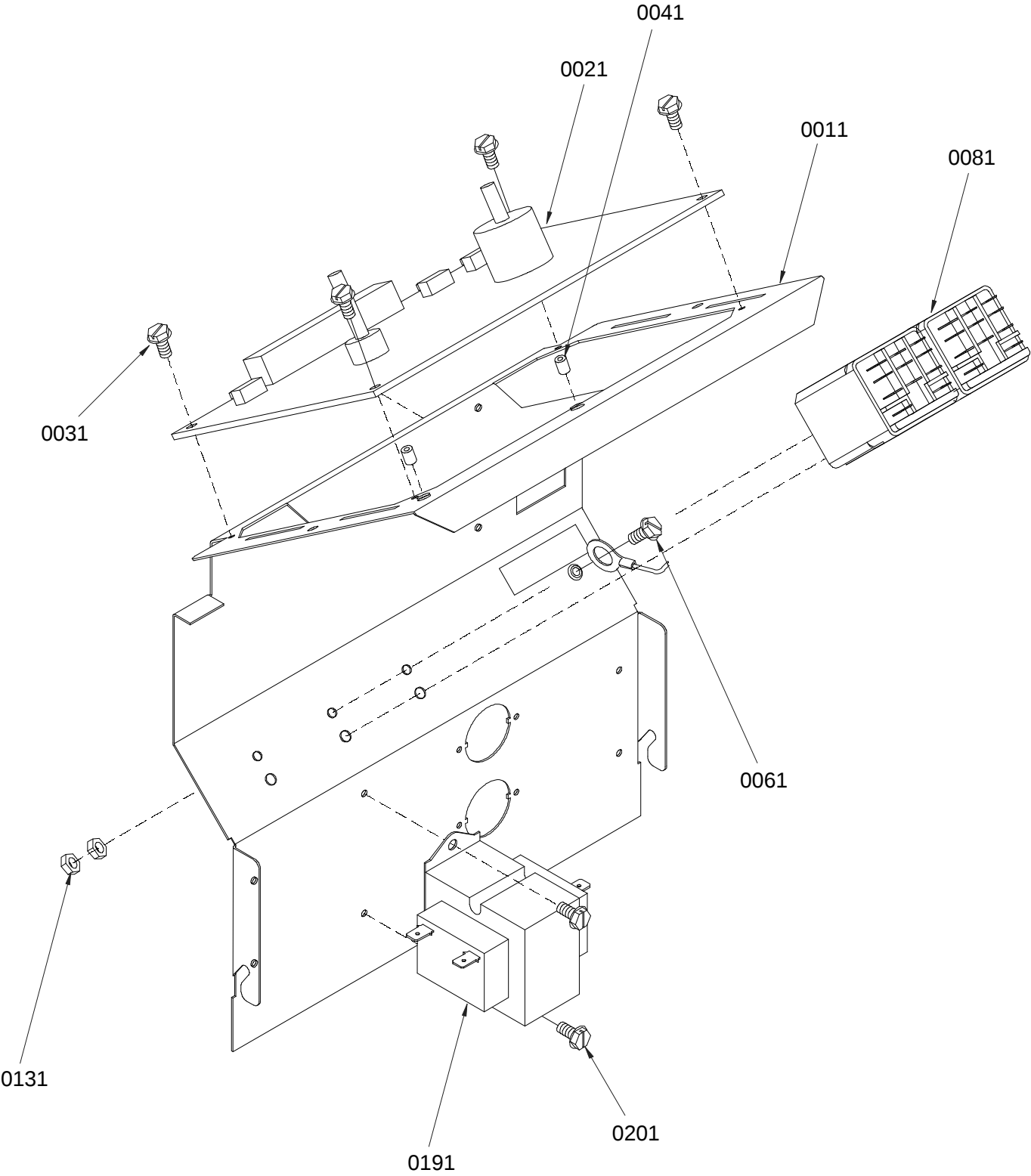
Image 1:

0011 11114401	CORD-250V 15A (M5, M6, M7, M8)
0011 11114501	CORD-250V 20A (M1, M2)
0011 11114601	CORD-250V 30A (M3)
0011 11114701	CORD-277V-20A (M4)
0021 11116201	HTR 3 1.5KW ASSY (M5, M6, M7)
0021 20252002	HTR 3 2.5KW ASSY (M8)
0021 20252003	HTR 3 3.5KW ASSY (M1, M2)
0021 11177801	HTR 3 5.0 KW ASSY (M3)
0021 20252008	HTR 4 3.7KW ASSY (M4)
0041 11044304	BLWR INTK-PNT PTAC01
0051 M0216716	SCREW-SM (QTY AR)
0061 C6476002	HOLDER-BAYONET FUSE (M4)
0071 A3410403	FUSE-20A (M4)
0081 M0213817	SCREW-SM (M4) (QTY AR)
0101 M0103905	CLAMP-SPEED (M5, M6, M7, M8)
0101 M0103906	CLAMP-SPEED (M1, M2, M3, M4)
9911 B1158417	TSTAT-DISC TYPE (M3)
9911 B1158418	TSTAT-DISC TYPE (M5, M6, M7)
9911 B1340111	TSTAT-DISC TYPE (M1, M2, M4, M8)
9921 B1340113	THERMOSTAT-HEATER (M4)
9921 B1340114	TSTAT DISC TYPE (M8)
9921 B1158418	TSTAT-DISC TYPE (M3, M5, M6, M7)
9921 B1340112	TSTAT-DISC TYPE (M1, M2)

Expanded Model and Color Nomenclature

M1 - PTH093A35DB	P1225301R
M2 - PTH123A35DB	P1225302R
M3 - PTH123A50DB	P1225303R
M4 - PTH094A35DB	P1225304R
M5 - PTH073A15DB	P1225305R
M6 - PTH093A15DB	P1225306R
M7 - PTH123A15DB	P1225307R
M8 - PTH093A25DB	P1225317R

Control Panel



Control Panel

Ref. Part No: No:	Description:	Ref. Part No: No:	Description:
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Image 1:

0011	11044501	PANEL-CONTROL
0021	11043304	PC BOARD
0031	M0216529	SCREW-SM (QTY AR)
0041	M0590702	SUPPORT (QTY 2)
0061	M0227803	SCREW-TC
0081	C8873917	RELAY (QTY AR)
0131	M0282005	NUT-KEPS (QTY AR)
0191	11172101	XFMR (M4)
0191	B1378501	XFMR (M1, M2, M3, M5, M6, M7, M8)
0201	M0216716	SCREW-SM (QTY AR)
NS	M0804204	FUSE-GLASS

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M3 - PTH123A50DB	P1225303R
M4 - PTH094A35DB	P1225304R
M5 - PTH073A15DB	P1225305R
M6 - PTH093A15DB	P1225306R
M7 - PTH123A15DB	P1225307R
M8 - PTH093A25DB	P1225317R