



01240/15 NA

Replaces 01240/14 NA

DIRTMAG® dirt separator with magnet, adjustable for vertical or horizontal pipe

NA5453 series



PCT
INTERNATIONAL
APPLICATION
PENDING

Function

In heating and chilled water systems, the circulation of water containing impurities may result in rapid wear and damage to components such as pumps and control valves. It also causes blockages in heat exchangers, heating elements and pipes, resulting in lower thermal efficiency within the system.

The dirt separator separates off these dirt particles, circulating within the closed circuit system. These particles are collected in a large chamber, requiring infrequent cleaning, which requires simply removing the magnet ring and opening the large drain valve while the system is running. This device is capable of efficiently removing particles to a very small size, with very low pressure head loss.

The DIRTMAG® magnetic dirt separator removes both ferrous and non-ferrous impurities continuously, featuring a powerful removable external magnet around the body that removes up to 100% of the ferrous impurities, including magnetite, that can form in a hydronic system. The DIRTMAG® has 2½ times the removal performance of a standard dirt separator. The body of the NA5453 series separator is made of glass reinforced nylon specifically designed for use in heating and cooling systems. It also is especially versatile as it can be installed on either horizontal or vertical piping with the rotating brass base mount.

The NA5453 series is available with conventional NPT and sweat union connections and for size 3/4", the Presscon™ copper tail-piece with union nut that makes installation and maintenance fast, easy and efficient. Special slots in the EPDM O-ring allows fluid to leak during system testing if unpressed and provide a perfect leak proof seal when completely pressed. Also, models are available with isolation inlet and outlet shutoff valves, which can be used as a dosing point to inject chemical additives into the hydronic circuit.

Product range

NA54530 series	DIRTMAG® dirt separator with magnet for horizontal and vertical pipes.....connections 3/4" & 1" NPT male union
NA54535 series	DIRTMAG® dirt separator with magnet for horizontal and vertical pipes with isolation shut off valves.....connections 3/4" & 1" NPT female
NA54539 series	DIRTMAG® dirt separator with magnet for horizontal and vertical pipes.....connections 3/4" & 1" sweat union
NA54536 series	DIRTMAG® dirt separator with magnet for horizontal and vertical pipes.....connections 3/4" press union

Technical specifications

Materials

Body:	glass reinforced nylon PA66G30
Dirt separator cover:	glass reinforced nylon PA66G30
Top dosing point port plug:	brass EN 12164 CW614N
Drain screw:	brass EN 12164 CW614N
Tee pipe fitting:	brass EN 1982 CB 753S
Locking nut for tee pipe fitting:	brass EN 12420 CW617N
Internal element:	HDPE
Hydraulic seals:	EPDM
Drain valve:	brass EN 12165 CW617N

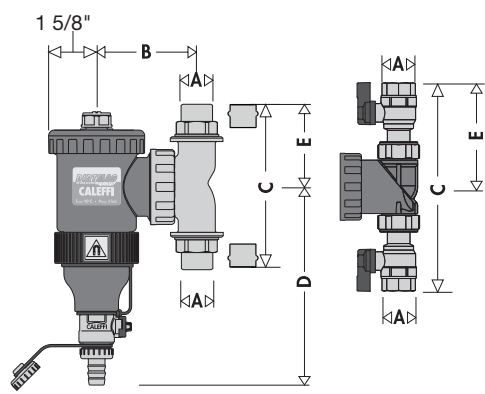
Performance

Suitable Fluids:	water, glycol solutions
Max. percentage of glycol:	30%
Max. working pressure:	45 psi (3 bar)
Working temperature range:	32–195°F (0–90°C)
Magnets:	neodymium rare earth
Particle separation capacity:	to 5µm (0.2 mil)
Ferrous impurities separation efficiency:	up to 100% removal
Dosing capacity:	12 fluid oz

Connections

Main connections:	3/4" and 1" NPT male union 3/4" and 1" NPT female 3/4" and 1" sweat union 3/4" press union
Lay length (press connection):	5 7/16"

Dimensions



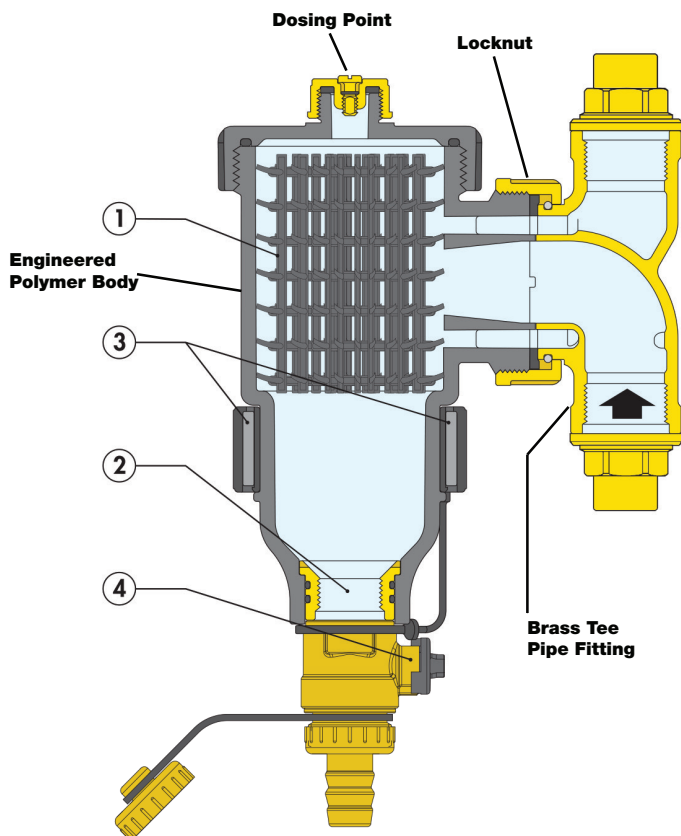
Code	A	B	C	D	E	Weight
NA545305	3/4" M NPT	3 7/16"	6 7/8"	7"	3 7/16"	4.5 lbs.
NA545395	3/4" sweat	3 7/16"	6 5/8"	7"	3 5/16"	4.5 lbs.
NA545365	3/4" press	3 7/16"	7 1/4"	7"	3 5/8"	4.5 lbs.
NA545306	1" M NPT	3 7/16"	7 1/2"	7"	3 3/4"	4.5 lbs.
NA545396	1" sweat	3 7/16"	7 5/8"	7"	3 13/16"	4.5 lbs.
NA545355	3/4" F NPT	3 7/16"	8 1/2"	7"	4 1/4"	5.5 lbs.
NA545356	1" F NPT	3 7/16"	8 3/4"	7"	4 3/8"	5.5 lbs.

Operating principle

The operating principle of the magnetic dirt separator is based on the combined action of a number of physical phenomena.

The internal element (1) consists of a set of radial reticular surfaces. As the water or glycol solution strikes these surfaces, the impurities are separated, dropping into the bottom of the body (2) where they are collected.

Ferrous impurities, including magnetite, are trapped inside the dirt separator body, attracted by powerful magnets (3) inserted into a special removable outer ring. The large internal volume of the DIRTMAG® slows down the velocity of the medium and with the help of gravity, separates the contained particles. The collected dirt can then be discharged by removing the magnetic ring and opening the drain valve (4); this procedure can be performed while the system is in operation.



Construction details

Engineered polymer

The dirt separator is constructed of a polymer specifically selected for heating and cooling system applications. The main features of the composite polymer are:

- high strength to strain, while maintaining good ultimate elongation
- good resistance to crack propagation
- very low humidity absorption, for consistent mechanical performance
- With continuous medium flow, the polymer has a high resistance to abrasion
- Continuous performance over wide temperature variations
- Compatible with glycols and additives used in circuits.

These basic material characteristics, combined with the optimal body design in the most highly stressed areas, provides operating performance equivalent to metals typically used in the construction of dirt separators.

Low pressure losses and performance maintained over time

The dirt separating action performed by the dirt separator is based on using the internal element with radial reticular surfaces instead of an ordinary filter. The element offers little resistance to the medium flow while ensuring dirt separation. This occurs due to the particles colliding with the radial reticular surfaces and then settling to the bottom, and not by filtration; which, over time, gets progressively clogged. By contrast, the DIRTMAG® low velocity- zone dirt separator with magnet efficiently removes the particles to a very small size with very low pressure head loss.

Geometric structure and large dirt collection chamber

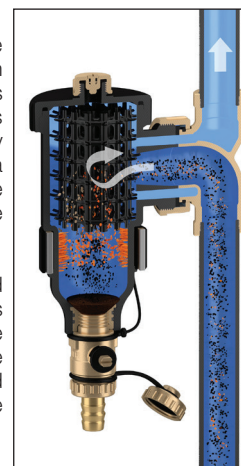
The geometrical structure of DIRTMAG® reduces the flow media velocity to help separate dirt particles. The dirt collection chamber has the following features:

- It is located at the bottom of the device at such a distance from the connections that the collected dirt is not affected by the swirl of the flow through the mesh element.
- It has enough capacity to increase the amount of dirt stored and therefore decreases the frequency of emptying it compared to filters that need to be cleaned frequently.
- It is easily inspected, by unscrewing it from the dirt separator body for servicing the internal mesh element when large debris are trapped in it.

Separation of ferrous impurities

This series of dirt separators, complete with a magnet, offer greater efficiency in the separation and collection of ferrous impurities, including magnetite. The impurities are trapped inside the dirt separator body by a strong magnetic field created by a removable rare-earth magnet around the body below the flow line for fast and effective capture of ferrous impurities.

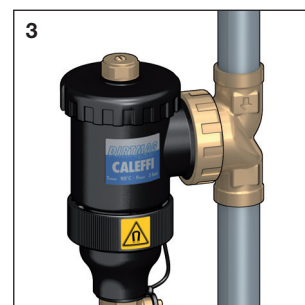
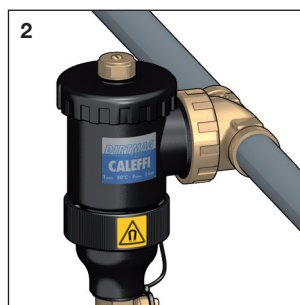
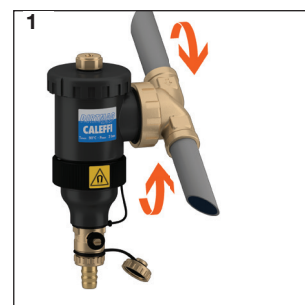
The magnetic ring can also be removed from the body for discharge of impurities while the system is still running. Since the magnetic ring is positioned outside the dirt separator body and causes no added system pressure drop, high performance hydraulic characteristics are maintained.



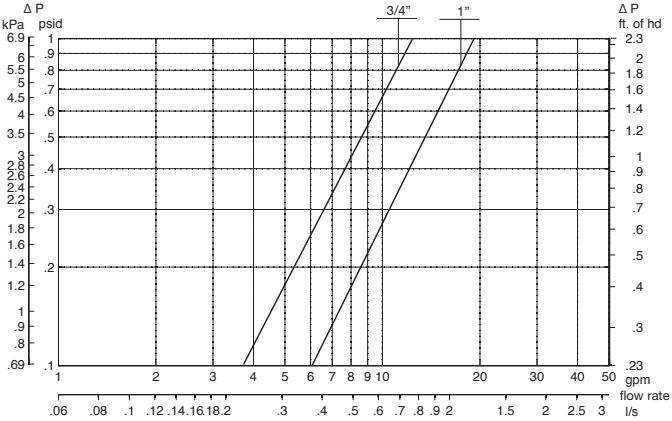
Ferrous impurities, including magnetite, form in hydronic systems when iron or steel corrodes. The abrasive, extremely fine sediment is difficult to remove and can deposit onto heat exchange surfaces and accumulate in pump cavities causing reduced efficiency and premature wear. The DIRTMAG® accomplishes 2 1/2 times the ferrous impurities removal performance of standard dirt separators, delivering up to 100% elimination efficiency. Captured impurities are easily flushed by unclamping the ring and purging - even with the system still operating.

Adjusting the body to horizontal and vertical pipes

Featuring a special coupling between the locking nut and the tee pipe fitting, the DIRTMAG® dirt separator can be adjusted (1) for installation to either horizontal (2) and vertical (3) pipes, while maintaining the same operating performance.



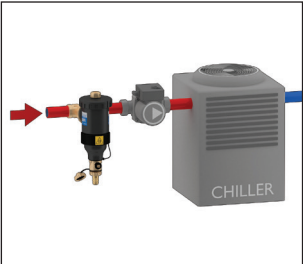
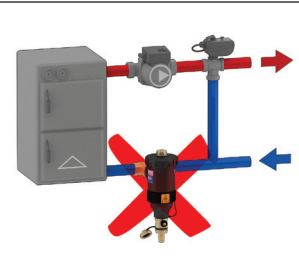
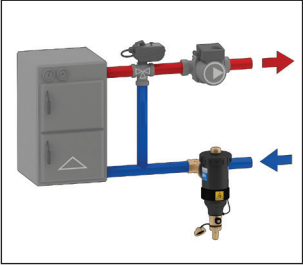
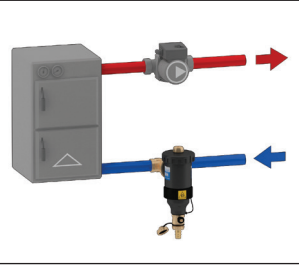
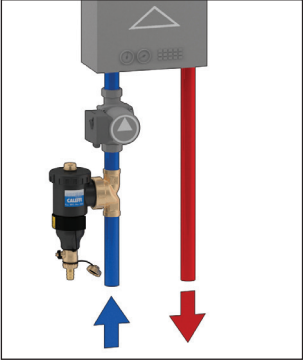
Hydraulic characteristics



		FLOW RATE	
	Size	3/4"	1"
4.0 f/s	GPM	8	9
10.0 f/s	GPM	14	20
	Cv	12	19

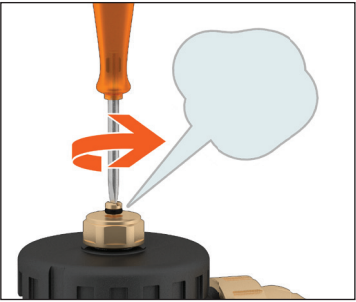
Installation

The dirt separator should be installed in accordance with the flow direction indicated by the arrow on the tee fitting and the return circuit upstream of the boiler. The dirt separator should always be installed upstream of the pump and always with its body in vertical position.



Air vent

Eliminate air collected in the top of the body by loosening the top plug screw.



Draining off dirt and ferrous impurities

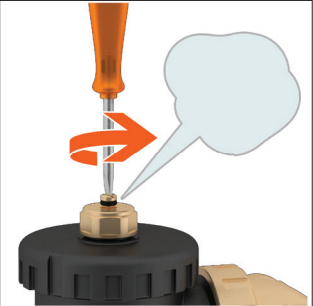
Remove the magnetic ring (1) and drain the collected dirt and ferrous impurities. This can be done while the system is running, using the key provided (2).



Dosing

This multifunction device can also be used as a dosing point to inject chemical additives into the circuit. Codes NA545355 and NA545356 offer integral isolation check valves making for a more convenient dosing vessel, providing an easy access point for routine system water treatment in hydronic systems.

Use a screwdriver to undo the screw on the top plug in order to purge any air that has collected at the top of the body.

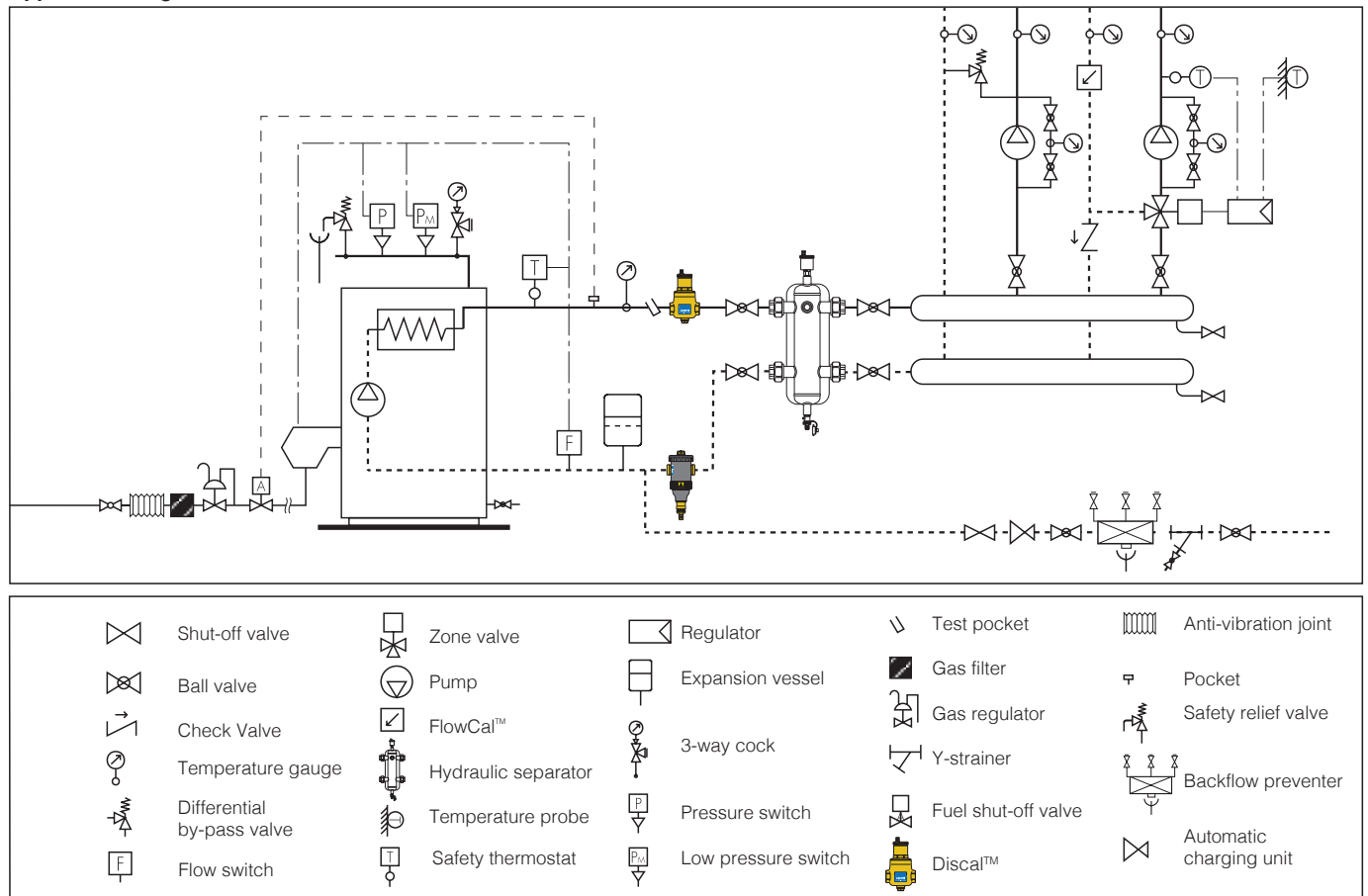


Maintenance

To perform maintenance after isolating the separator, simply unscrew the top cover using the provided key and remove the attached internal element inside the collection chamber.



Application diagram



SPECIFICATION SUMMARY

DIRTMAG® NA5453 Series

Dirt separator with magnet in engineered polymer. NPT male threaded union and sweat union connections $\frac{3}{4}$ " and 1", press union connections $\frac{3}{4}$ ". Adjustable for either vertical or horizontal piping. Brass drain valve with hose connection. Brass tee pipe fitting. Engineered polymer PA66G30 body with an external removable magnetic ring, neodymium rare-earth. Engineered polymer PA66G30 cover. HDPE internal element removable for cleaning. EPDM hydraulic seals. Suitable fluids: water or 30% maximum glycol solution. Maximum working pressure 45 psi (3 bar). Working temperature range 32 to 195°F (0 to 90°C). Particle separation capacity: to 5µm (0.2 mil). Ferrous impurities separation efficiency: up to 100% removal. Provide with optional integral inlet and outlet shut off ball valves for $\frac{3}{4}$ " and 1" with NPT female threaded connections.

We reserve the right to change our products and their relevant technical data, contained in this publication, at any time and without prior notice.