



SERVICE PARTS LIST

BULLETIN NO.
54-07-2775

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS			REVISED BULLETIN	DATE
M18™ FUEL™ SWITCH PACK™ SECTIONAL DRUM SYSTEM				May 2018
CATALOG NO.	2775-20	SERIAL NUMBER	WIRING INSTRUCTION	
		J01A		

EXAMPLE:
Component Parts (Small #) Are Included
When Ordering The Assembly (Large #).

Cables & Attachment Head Accessories

--	48-53-2772	5/16" x 75' Inner Core Drop Head Cable
--	48-53-2773	3/8" x 50' Inner Core Coupling Cable
--	48-53-2774	1/2" x 50' Inner Core Coupling Cable
--	48-53-2775	5/8" x 50' Open Wind Coupling Cable
--	48-53-2681	Small Bulb Head
--	48-53-2682	Small Drop Head
--	48-53-2683	1" Spade Bit
--	48-53-2684	1" C-Cutter
--	48-53-2685	5 Piece Small Drain Line Kit
--	48-53-2786	Medium Bulb Head
--	48-53-2787	Medium Drop Head
--	48-53-2788	1-1/2" Spade Bit
--	48-53-2789	1-1/2" C-Cutter
--	48-53-2790	5 Piece Medium Drain Line Kit
--	44-60-0005	Pin Key

FIG. NOTES
5, 16, 35, 36 A clean, dry surface is essential for proper performance for any adhesive system. The area intended for application of any adhesive label or nameplate must be prepared by cleaning with isopropyl alcohol. The solvent is to be applied with a clean, lint free applicator and the surface allowed to dry before applying the label or nameplate.

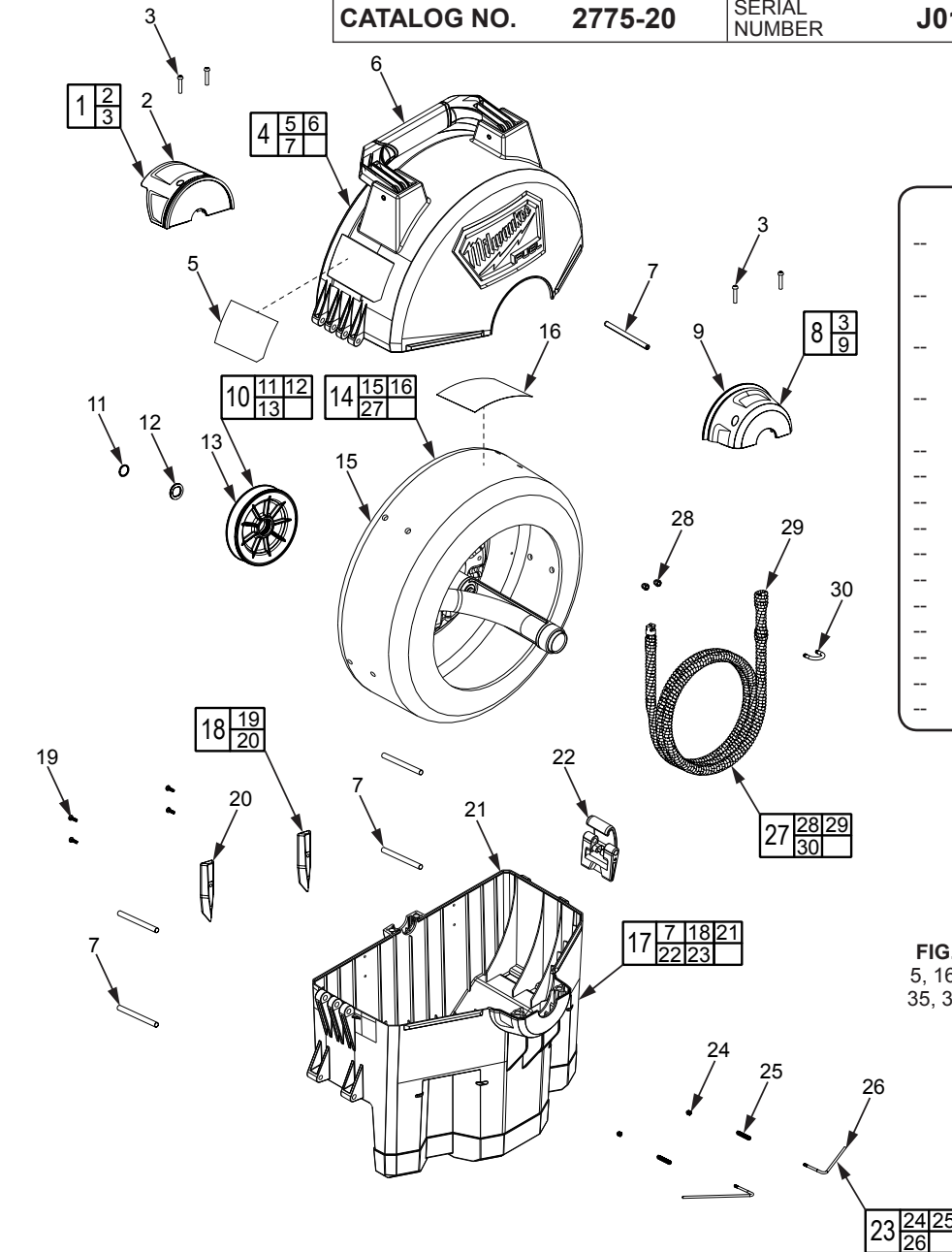


FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
1	14-38-0019	Rear Bearing Clamp Kit	(1)
2	-----	Rear Bearing Clamp	(1)
3	-----	M5 x 0.8 Screw	(4)
4	14-38-0024	Top Housing Assembly	(1)
5	12-20-0120	Drum Service Nameplate	(1)
6	-----	Top Housing w/ Handle	(1)
7	44-60-0086	Pin	(5)
8	14-38-0023	Front Bearing Clamp Kit	(1)
9	-----	Front Bearing Clamp	(1)
10	45-94-0006	Drum Pulley Kit	(1)
11	34-80-0002	Spring Retaining Ring	(1)
12	45-88-0006	Flat Washer	(1)
13	-----	Drum Pulley w/ Bushing	(1)
14	43-11-0022	Inner Drum Assembly	(1)
15	-----	Inner Drum	(1)
16	10-20-0232	Drum Wheel Warning Label	(1)
17	14-38-0026	Bottom Housing Assembly	(1)
18	14-46-0006	Slot Kit	(1)

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
19	-----	M3.5 x 1.2 Screw	(4)
20	-----	Slot	(2)
21	-----	Bottom Housing w/ Threaded Inserts	(1)
22	44-20-0011	Latch Assembly	(1)
23	44-94-0006	Accessory Rod Kit (Set of 1)	(2)
24	-----	M3 x 0.5 Cap Nut	(2)
25	-----	Spring	(2)
26	-----	Accessory Rod	(2)
27	42-44-0006	Anchor Cable Kit	(1)
28	-----	M4 x 0.7 Cap Nut	(2)
29	-----	Anchor Cable	(1)
30	-----	U Bolt	(1)
--	47-53-2775	Complete Drum Assembly (minus main cable)	(1)

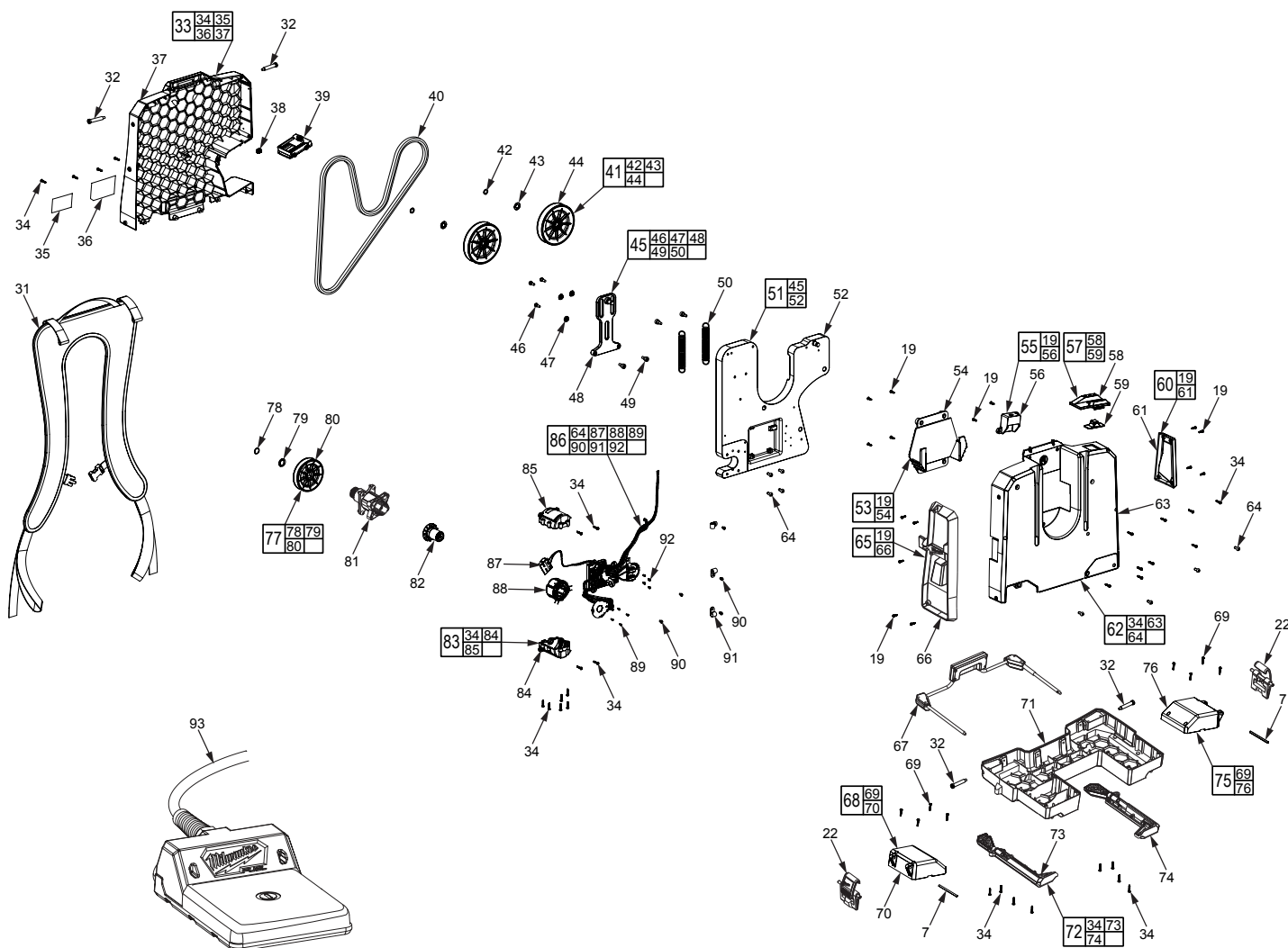


FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.	FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
7	44-60-0086	Pin	(2)	61	-----	Logo Badge	(1)
19	-----	M3.5 x 1.2 Screw	(15)	62	14-38-0028	Front Housing Kit	(1)
22	44-20-0011	Latch Assembly	(2)	63	-----	Front Housing	(1)
31	45-56-8212	Backpack Straps	(1)	64	-----	M5 x 0.8 Screw	(8)
32	05-88-0008	M5 x 0.8 Screw	(4)	65	45-56-8211	Cord Wrap Kit	(1)
33	14-38-0027	Back Housing Kit	(1)	66	-----	Cord Wrap w/ Rubber Strap	(1)
34	06-82-2368	M3.5 x 1.2 Screw	(19)	67	31-70-0101	Kickstand Assembly	(1)
35	10-20-0223	Powered Base Warning Label	(1)	68	31-12-0003	Right Base Cap Kit	(1)
36	12-20-0001	Powered Base Service Nameplate	(1)	69	-----	M3.5 x 1.2 Screw	(8)
37	-----	Back Housing w/ Inserts	(1)	70	-----	Right Base Cap	(1)
38	40-50-1090	Latch Spring	(1)	71	14-38-0031	Bottom Housing Assembly	(1)
39	14-67-0130	Battery Connector Assembly	(1)	72	42-38-0006	Slider Assembly	(1)
40	42-25-0032	Rubber Belt	(1)	73	-----	Right Slider w/ Flat Springs	(1)
41	45-94-0007	Pulley Wheel Kit (Set of 1)	(2)	74	-----	Left Slider w/ Flat Springs	(1)
42	-----	Retaining Ring	(2)	75	31-12-0004	Left Base Cap Kit	(1)
43	-----	Flat Washer	(2)	76	-----	Left Base Cap	(1)
44	-----	Pulley Wheel	(2)	77	45-94-0008	Drive Pulley Wheel Kit	(1)
45	42-28-0016	Tensioning Kit	(1)	78	-----	Retaining Ring	(1)
46	-----	T-32 Pan Hd. T25 Machine Screw	(3)	79	-----	Flat Washer	(1)
47	-----	Tension Bush	(3)	80	-----	Drive Pulley Wheel	(1)
48	-----	Tensioning Block w/ Pulley Shaft	(1)	81	14-30-6231	Gear Case Assembly	(1)
49	-----	M5 x 0.8 Screw	(4)	82	23-40-7114	Rotor Assembly	(1)
50	-----	Spring	(2)	83	14-38-0029	Motor Housing Kit	(1)
51	14-67-0101	Metal Plate Assembly	(1)	84	-----	Right Motor Housing	(1)
52	-----	Metal Plate w/ Pulley Shaft	(1)	85	-----	Left Motor Housing	(1)
53	14-46-0043	Belt Guard Kit	(1)	86	14-20-0006	PCBA Assembly	(1)
54	-----	Belt Guard	(1)	87	-----	PCBA	(1)
55	14-46-0051	Switch Mount Kit	(1)	88	-----	Motor Field	(1)
56	-----	Switch Mount w/ Wiring	(1)	89	-----	M2.3 x 0.9 Screw	(4)
57	23-66-9002	Switch Kit	(1)	90	-----	T-32 Pan Hd. T15 Taptite Screw	(5)
58	-----	Switch Plate	(1)	91	-----	Wire Clip	(3)
59	-----	Switch Slider	(1)	92	-----	M2.5 x 0.4 Screw	(4)
60	14-46-0056	Logo Badge Kit	(1)	93	14-02-0000	Foot Pedal Assembly	(1)