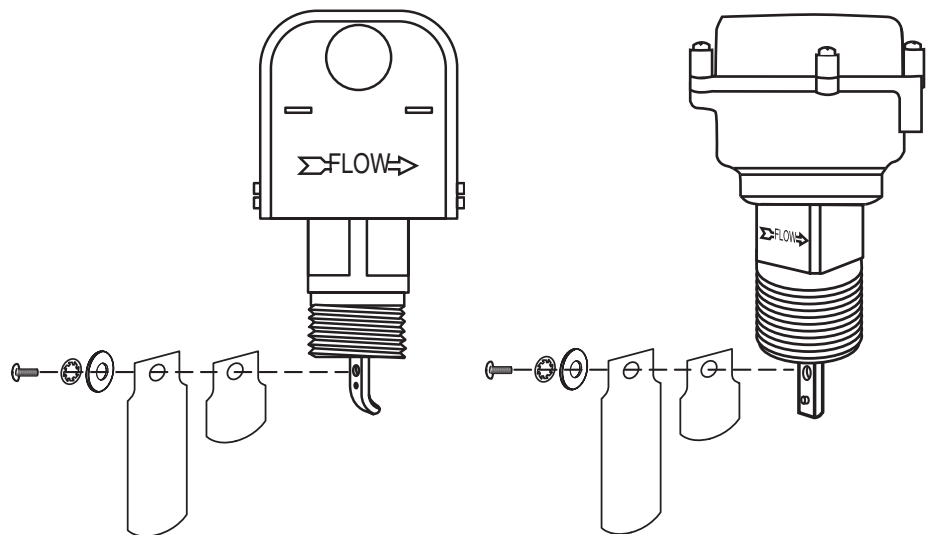




Revised Paddle Installation Procedure

For FS4-3, FS8-W and FS8-WG-SL Flow Switches

Addendum to: MM-600(E)
MM-601(C)
MM-611(A)
MM-620(A)



Attaching the Paddles to Flow Switch

Insert the 8/32 x 5/16" screw through lock washer, new larger washer and paddle. Attach screw to the paddle arm and tighten to a torque of approximately 12-16 lb•in (1.36-1.81 N•m).

NOTE: If two paddles are being installed, they must be stacked one on top of the other with the longer paddle first in line to the flow.