

Part No.	Reference No.	Quantity	Description
75013579#M4MHWUP1~S	*		ELECTRIC BOX ASSEMBLY
75013575#M4MHWUP1~S	*		GENERAL ASSEMBLY
M4MHWUP1_M4MHWUP1_2479 66~P	*		M4MHWUP1 PARTS LIST
75013584#M4MHWUP1~S	*		MODEL NOMENCLATURE OUTDOOR

NO GRAPHIC AVAILABLE

75013702

REV
A

**NO
GRAPHIC
AVAILABLE**

MODEL NOMENCLATURE

75013584

REV.
A

AMERISTAR OUTDOOR HEAT PUMP SINGLE PORT

*Example Model Number:***M4THS1812A11NAA**

1 - - - - 5 - - - - 10 - - - - 15

Digit 1 – Brand Name

M = Ameristar

Digit 2 – Refrigerant Type

4 = R410a

Digit 3 – Unit Type

T = Outdoor

Digit 4 – Functional TypeH = Heat Pump
C = Cooling Only**Digit 5 – Unit Configuration**

S = Single Port

Digit 6, 7 – Efficiency Tier (SEER)

18 = 18 SEER

Digit 8, 9 – Nominal Capacity09 = .75 ton
12 = 1.0 ton
18 = 1.5 ton
24 = 2 ton**Digit 10 – Major Development Change**

A = First Major Development Change

Digit 11 – Electric Power Supply Characteristics

1 = 200-230V/1PH/60HZ

Digit 12 – Refrigerant Ports

1 = 1 Port

Digit 13 – Regional Markets Served

N = North America Market

Digit 14 – Minor Design Change

A = First Minor Design Change

Digit 15 – Service Digit

A = First Service Digit

All orderable Service Parts are identified for this product.

Parts that are not identified, will not be available to order.

This is a typical illustration. The unit in the field may not appear exactly as shown.

Part No.	Reference No.	Quantity	Description
75013584_M4MHWUP1_287951~ P	*		MODEL NOMENCLATURE OUTDOOR PARTS LIST

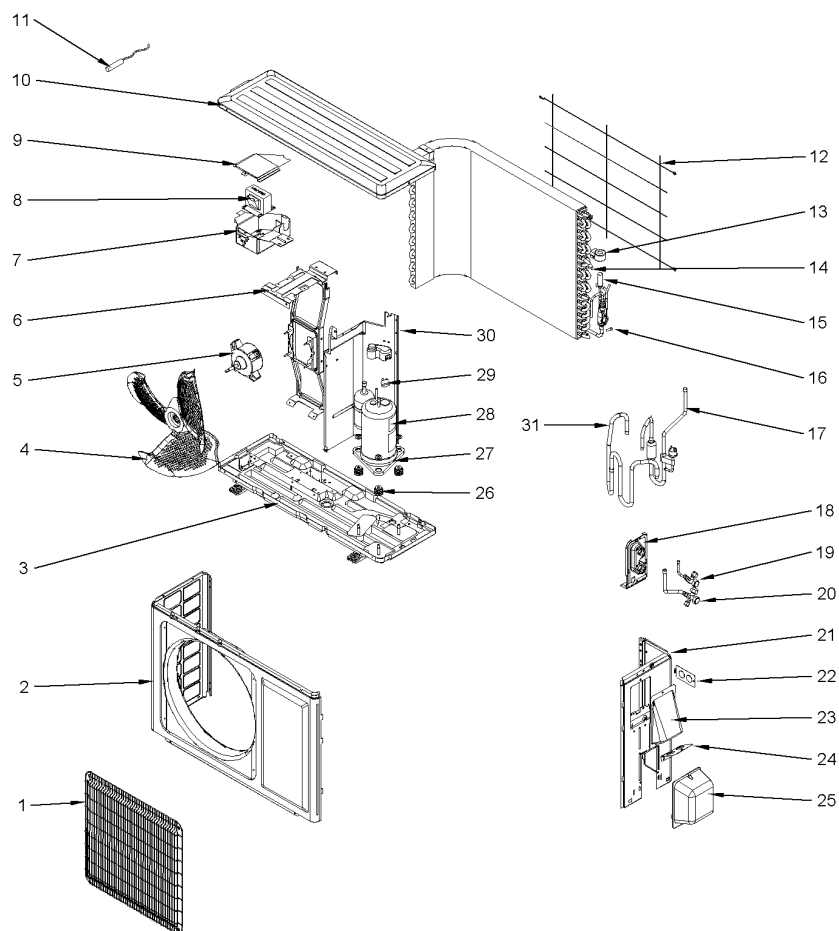
MODEL NUMBER DESCRIPTION		75013584	REV B
DUCTLESS SYSTEMS			
<i>Example Model Number:</i> M4THS1812A11NAA 1 . . . 5 10 . . . 15			
Digit 1 – Brand Name M = Ameristar / RunTru	Digit 12 – Refrigerant Ports 1 = 1 Port 2 = 2 Ports 3 = 3 Ports 4 = 4 Ports 5 = 5 Ports		
Digit 2 – Refrigerant Type 4 = R410a	Digit 13 – Regional Markets Served N = North America Market		
Digit 3 – Unit Type M = Indoor T = Outdoor	Digit 14 – Minor Design Change A = First Minor Design Change		
Digit 4 – Functional Type C = Cooling Only H = Heat Pump L = Low Ambient	Digit 15 – Service Digit A = First Service Digit		
Digit 5 – Unit Configuration M = Multi Port S = Single Port W= High Wall			
Digit 6, 7 – Efficiency Tier (SEER) 15 = 15 SEER 18 = 18 SEER 22 = 22 SEER 24 = 24 SEER			
Digit 8, 9 – Nominal Capacity 09 = .75 ton 12 = 1.0 ton 18 = 1.5 ton 24 = 2 ton 30 = 2.5 ton 36 = 3 ton 42 = 3.5 ton			
Digit 10 – Major Development Change A = First Major Development Change			
Digit 11 – Electric Power Supply Characteristics 1 = 200/208-230V/1PH/60HZ 9 = 115V/1PH/60HZ			
All orderable Service Parts are identified for this product. Parts that are not identified, will not be available to order. This is a typical illustration. The unit in the field may not appear exactly as shown.			

18 SEER OD HEAT PUMP SINGLE PORT

75013575

REV.
A

GENERAL ASSEMBLY
 .75 & 1.0 TON



All orderable Service Parts are identified for this product.

Parts that are not identified, will not be available to order.

This is a typical illustration. The unit in the field may not appear exactly as shown.

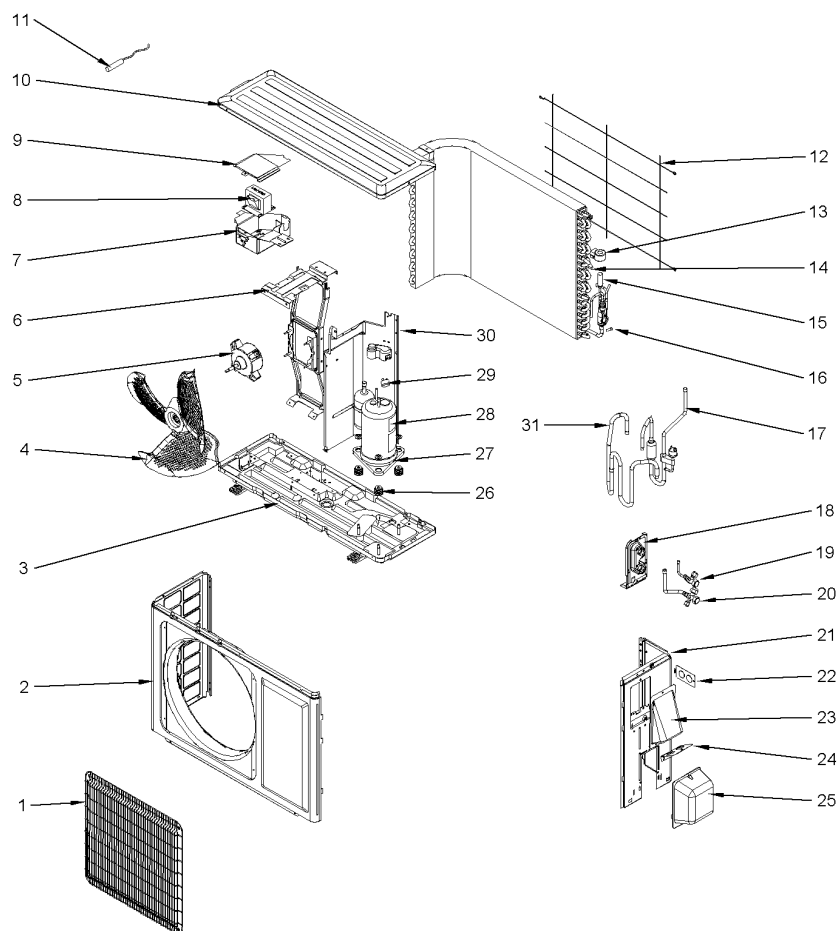
Part No.	Reference No.	Quantity	Description
75013575_M4MHWUP1_287949~ P	*		GENERAL ASSEMBLY PARTS LIST

18 SEER OD HEAT PUMP SINGLE PORT

75013575

REV.
A

GENERAL ASSEMBLY
 .75 & 1.0 TON



All orderable Service Parts are identified for this product.

Parts that are not identified, will not be available to order.

This is a typical illustration. The unit in the field may not appear exactly as shown.

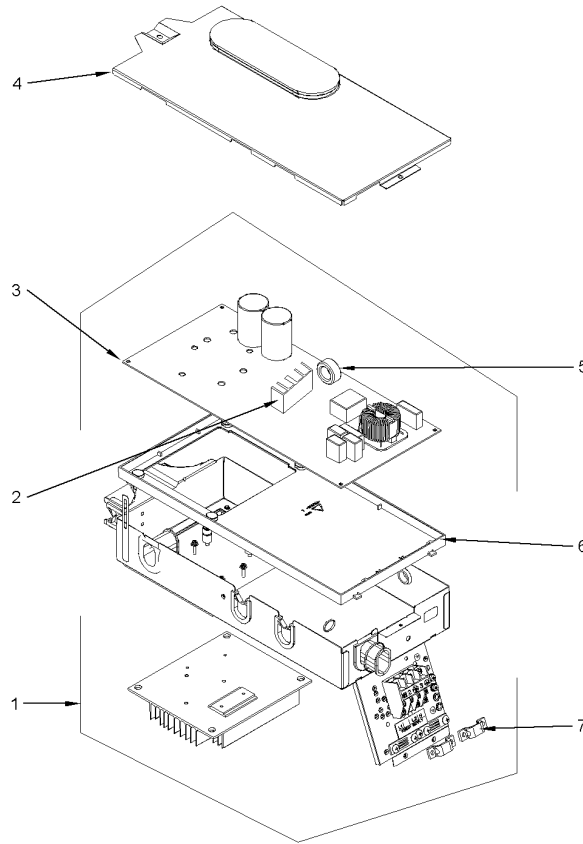
Part No.	Reference No.	Quantity	Description
GRL01837	1	1	GRILL; FRONT
PNL33380	2	1	PANEL; FRONT
BAS03159	3	1	BASE; CHASSIS, SUB-ASSY
FAN05603	4	1	FAN; ASSEMBLY
MOT18476	5	1	MOTOR; FAN MOTOR
SUP06459	6	1	SUPPORT; MOTOR, SUPPORT SUB-ASSY
CNT07246	7	1	CONTROL; REACTOR ASSY
CNT06823	8	1	CONTROL; REACTOR
COV05601	9	1	COVER; REACTOR BOX (HOUSING)
PLT06385	10	1	PLATE; TOP COVER
SEN02297	11	1	SENSOR; TEMPERATURE
GRL02026	12	1	GRILL; REAR
MOT19178	13	1	MOTOR; ELECTRONIC EXPANSION VALVE STEPPER MOTOR
COL29164	14	1	COIL; CONDENSER ASSY
VAL11606	15	1	VALVE; ELECTRIC EXPANSION SUB-ASSY
SLV00331	16	1	SLEEVE; TEMP SENSOR SLEEVING
TUB15052	17	1	TUBE; DISCHARGE SUB-ASSY WITH HPCO SWITCH
SUP06052	18	1	SUPPORT; VALVE
VAL08943	19	1	VALVE; 1/4 LIQUID
VAL10015	20	1	VALVE; 3/8 VAPOR
PNL36042	21	1	PANEL; MOUNTING, CIRCUIT BRK & DISCONNECT
COV05600	22	1	COVER; TERMINAL COVER FOR TR150, FRAME SIZE H1
PLT05369	23	1	PLATE; TERMINAL COVER 2
PLT05368	24	1	PLATE; CABLE SUPPORT 1
COV05063	25	1	COVER; VALVE
GKT04858	26	3	GASKET; COMPRESSOR
HTR12647	27	1	HEATER; ELECTRIC, COMPRESSOR
COM12104	28	1	COMPRESSOR;
RLY03775	29	1	RELAY; COMPRESSOR OVERLOAD PROTECTOR
PNL33377	30	1	PANEL;
TUB15053	31	1	TUBE; SUCTION

18 SEER OD HEAT PUMP SINGLE PORT

75013579

REV.
A

ELECTRIC BOX ASSEMBLY
.75 & 1.0 TON



All orderable Service Parts are identified for this product.

Parts that are not identified, will not be available to order.

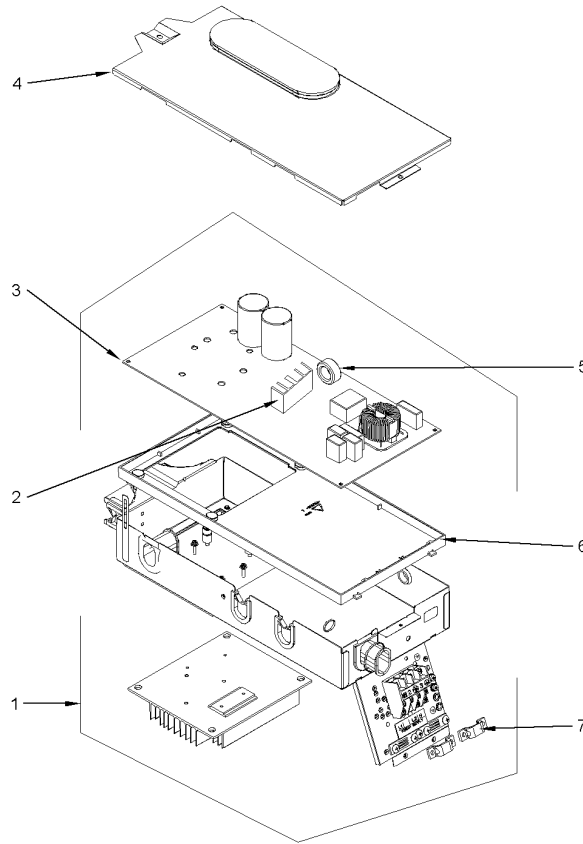
This is a typical illustration. The unit in the field may not appear exactly as shown.

Part No.	Reference No.	Quantity	Description
75013579_M4MHWUP1_287950~ P	*		ELECTRIC BOX ASSEMBLY PARTS LIST

18 SEER OD HEAT PUMP SINGLE PORT
ELECTRIC BOX ASSEMBLY
.75 & 1.0 TON

75013579

REV.
A



All orderable Service Parts are identified for this product.

Parts that are not identified, will not be available to order.

This is a typical illustration. The unit in the field may not appear exactly as shown.

Part No.	Reference No.	Quantity	Description
BOX03724	1	1	BOX; ELECTRIC ASSY
EXC02875	2	1	EXCHANGER; RADIATOR, HEAT SINK (SRX02D136)
BRD06873	3	1	BOARD; MAIN
COV04851	4	1	COVER; ELECTRIC BOX SUB-ASSY
RNG02200	5	1	RING; MAGNETIC
BOX02691	6	1	BOX; ELECTRIC, 1
CMP01444	7	2	CLAMP; WIRE