

Part No.	Reference No.	Quantity	Description
75012317#M4THMUP1~S	*		GENERAL ASSEMBLY 2.0 TON O.D.
M4THMUP1_M4THMUP1_172364~P	*		M4THMUP1 PARTS LIST
75012316#M4THMUP1~S	*		MODEL NOMENCLATURE

NO GRAPHIC AVAILABLE

75013702

REV
A

**NO
GRAPHIC
AVAILABLE**

NOMENCLATURE

75012316

REV.
A

OUTDOOR HEAT PUMP MULTI PORT

Model Number Example

M 4 T H M 1 5 1 8 A 1 2 N A A
1 2 3 4 5 6 7 8 9 10 11 12 13 14 15

Digit 1 = Brand Name

M = Ameristar

Digit 2 = Refrigerant

2 = R22

4 = R410A

Digit 3 = Indoor/Outdoor

T = Outdoor

Digit 4 = Unit Type

H = Heat Pump

Digit 5 = System Type

M = Multi Port

Digit 6-7 = Efficiency Tier (SEER)

15 - 15 SEER

Digit 8-9 = Nominal Capacity

18 = 1.5 Ton

24 = 2.0 Ton

30 = 2.5 Ton

36 = 3.0 Ton

42 = 3.5 Ton

Digit 10 = Major Development Sequence

Alphabet Letter; "A" through "Z"

Digit 11 = Electric Power Supply Characteristics

1 = 200-230V/1PH/60Hz or 208-230V/1PH/60Hz

Digit 12 = Refrigerant Ports

2 = 2 Ports

3 = 3 Ports

4 = 4 Ports

5 = 5 Ports

Digit 13 = Region of Sale

N = North American Market

Digit 14,15 = Minor Design Sequence - Design Change

Alphabet Letter; "A" through "Z"

All orderable Service Parts are identified for this product.

Parts that are not identified, will not be available to order.

This is a typical illustration. The unit in the field may not appear exactly as shown.

Part No.	Reference No.	Quantity	Description
75012316_M4THMUP1_172365~ P	*		MODEL NOMENCLATURE PARTS LIST

NOMENCLATURE
OUTDOOR HEAT PUMP MULTI PORT

75012316

REV.
A

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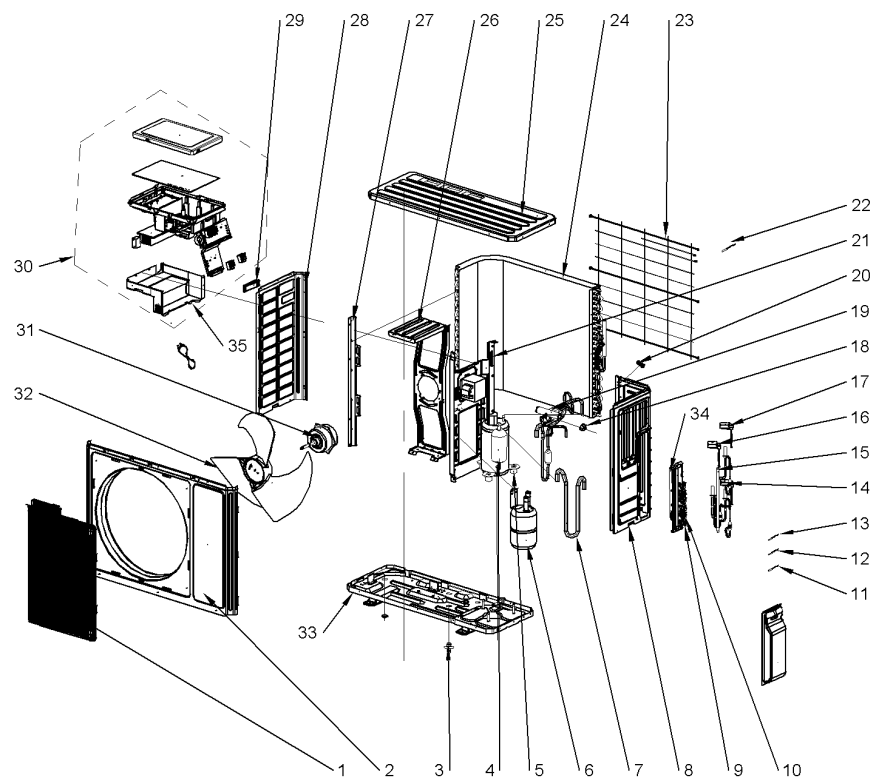
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GENERAL ASSEMBLY
2.0 TON O.D. MULTI PORTS

75012317

REV.
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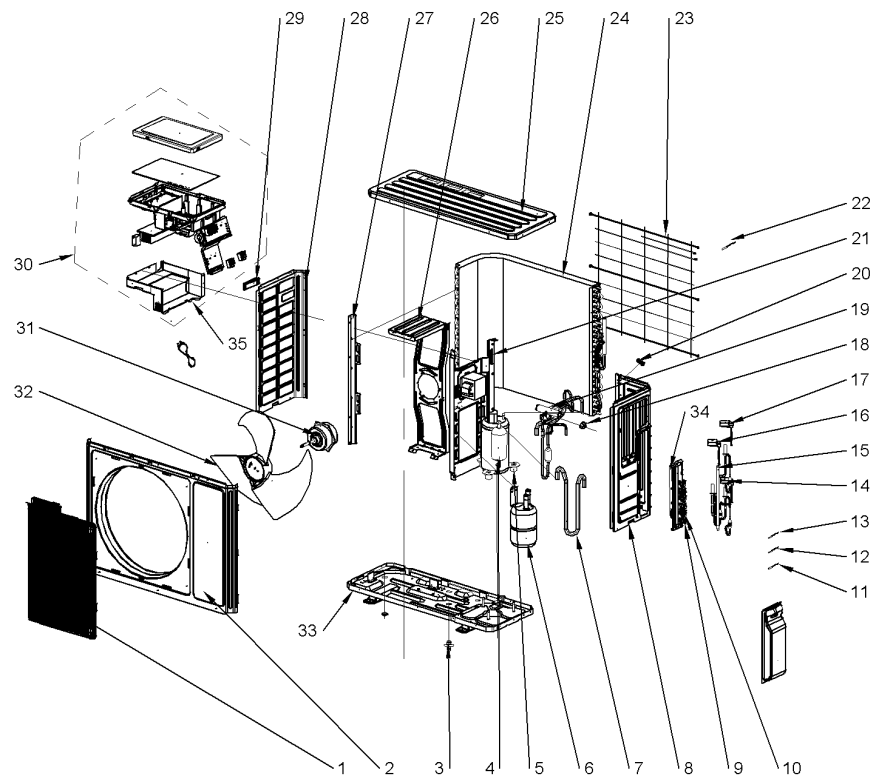
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Part No.	Reference No.	Quantity	Description
75012317_M4THMUP1_369109~ P	*		GENERAL ASSEMBLY 2.0 TON O.D. PARTS LIST

GENERAL ASSEMBLY
2.0 TON O.D. MULTI PORTS

75012317

REV.
A



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Parts List Number :M4THMUP1#M4THMUP1

Model Number :M4THM1524A13NAA

Part No.	Reference No.	Quantity	Description
PAI00420	*	1	PAINT; CUSTOM PAINT MATCH FOR MINI SPLIT
GRL01689	1	1	GRILLE; FRONT GRILL
CAS02041	2	1	CASING; CABINET
CAP01252	3	1	CAP; DRAINAGE HOLE
COM12716	4	1	COMPRESSOR; AND FITTINGS
GRM01071	5	3	GROMMET; MOUNTS
SEP00106	6	1	SEPARATOR; GAS-LIQUID SEPARATOR ASSY(07225017)
TUB13214	7	1	TUBE; INHALATION TUBE
PLT05424	8	1	PLATE; RIGHT SIDE
VAL09988	9	1	VALVE; CUT-OFF VALVE
VAL09362	10	1	VALVE; CUT-OFF LIQUID
SEN02066	11	1	SENSOR; TEMPERATURE
SEN02065	12	1	SENSOR; TEMPERATURE
SEN02068	13	1	SENSOR; TEMPERATURE
FTG01268	14	1	FITTING; ELECTRIC EXPAND VALVE FITTING
VAL12586	15	1	VALVE; ELECTRONIC EXPANSION ASSY
FTG01267	16	1	FITTING; ELECTRIC EXPAND VALVE FITTING
FTG01266	17	1	FITTING; ELECTRIC EXPAND VALVE FITTING
COL16754	18	1	COIL; SOLNOID REVERSING VALVE
VAL12584	19	1	VALVE; 4-WAY ASSY
CMP01443	20	1	CLAMP; WIRING
PNL35045	21	1	PANEL; CLAPBOARD ASSY
SEN01804	22	1	SENSOR; TEMPERATURE (INCLUDES; DISCHARGE TUBE SENSOR (50K), COIL TUBE SENSOR (20K) AND OUTDOOR AMBIENT SENSOR (15K))
GRL01688	23	1	GRILLE; REAR GRILL
CDS02336	24	1	COIL; CONDENSER ASSY
COV05506	25	1	COVER; TOP COVER
SUP05585	26	1	SUPPORT; MOTOR SUPPORT SUB-ASSY
PLT05419	27	1	PLATE; CONDENSER SUPPORT
PNL29955	28	1	PANEL; FRONT SIDE
HDL01293	29	1	HANDLE;
BOX03541	30	1	BOX; BOX, ELECTRIC ASSY
MOT14675	31	1	MOTOR; FAN MOTOR
FAN04378	32	1	FAN; AXIAL FLOW
PNL35515	33	1	PANEL; SUB ASSEMBLY
SUP06372	34	1	SUPPORT; VALVE SUPPORT ASSY
BOX03545	35	1	BOX; ELECTRIC BOX (METAL)