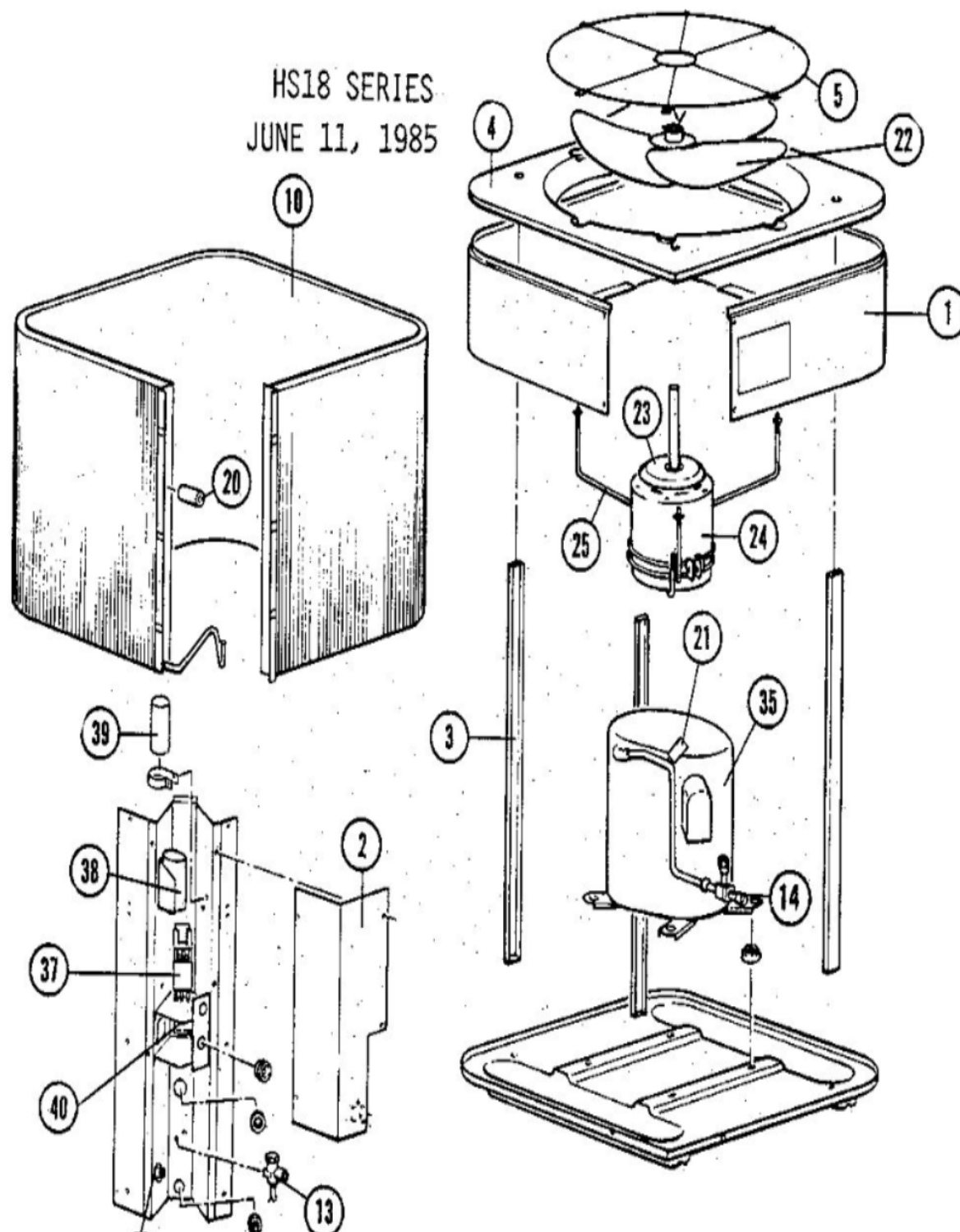


HS18 SERIES  
JUNE 11, 1985



Revision Number - 6

**\*OPTIONAL PARTS-FIELD INSTALLED**

| Callout | Name                                                     | Quantity | Description                 |
|---------|----------------------------------------------------------|----------|-----------------------------|
|         | TEE<br>Cat #: 87071 Model/Part #: P-8-10569              | 1        | SCHRADER<br>DEPRESSOR       |
|         | NUT<br>Cat #: 59498 Model/Part #: P-8-1218               | 2        | FLARE                       |
|         | CAP-SEAL<br>Cat #: 58114 Model/Part #: P-8-3187          | 1        | CAP, BRASS                  |
|         | FITTING<br>Cat #: 59784 Model/Part #: P-8-4934           | 1        | STRAIN RELIEF               |
|         | SWITCH-LO PRESS<br>Cat #: 68493 Model/Part #: P-8-6383   | 1        | "IN 285PSIG,OUT<br>140PSIG" |
| LB KIT  | LOW AMBIENT KIT<br>Cat #: 24H77 Model/Part #: LB-57113BC | 1        | LOW AMBIENT KIT             |

**CABINET PARTS**

| Callout | Name                                                      | Quantity | Description           |
|---------|-----------------------------------------------------------|----------|-----------------------|
|         | GUARD-OUTDOOR COIL<br>Cat #: 21G93 Model/Part #: 21G9301  | 1        | GUARD-COIL            |
| 1       | PANEL<br>Cat #: 83F46 Model/Part #: LB-51049A             | 1        | TOP<br>WRAPPER(LIGHT) |
| 1       | PANEL<br>Cat #: 51J51 Model/Part #: LB-85799              | 1        | TOP<br>WRAPPER(DARK)  |
| 2       | COVER-CONTROL BOX<br>Cat #: 71G00 Model/Part #: LB-54415C | 1        | CONTROL BOX<br>COVER  |
| 3       | SUPPORT-COIL<br>Cat #: 80G85 Model/Part #: LB-54413D      | 3        | COIL SUPPORT          |
| 4       | PANEL-TOP<br>Cat #: 66F77 Model/Part #: LB-51050A         | 1        | (LIGHT)               |
| 4       | PANEL-TOP<br>Cat #: 51J42 Model/Part #: LB-85797          | 1        | (DARK)                |

| Callout | Name                                            | Quantity | Description |
|---------|-------------------------------------------------|----------|-------------|
| 5       | GUARD-FAN<br>Cat #: 96C33 Model/Part #: 96C3301 | 1        | GRILL       |

## CONTROL PANEL PARTS

| Callout | Name                                                       | Quantity | Description |
|---------|------------------------------------------------------------|----------|-------------|
| 40      | CONTROL-TIMED OFF<br>Cat #: 32F21 Model/Part #: LB-50709BA | 1        | (OPTIONAL)  |

## CONTROL PANEL PARTS (INTERNATIONAL ONLY)

| Callout | Name                                                       | Quantity | Description                    |
|---------|------------------------------------------------------------|----------|--------------------------------|
|         | BUSHING-SNAP<br>Cat #: 86065 Model/Part #: P-8-7102        | 1        | "1/2""ID FOR<br>7/8"" OPENING" |
|         | BUSHING-SNAP<br>Cat #: 57C55 Model/Part #: P-8-8920        | 1        | "1-1/8""ID FOR<br>1-1/2""OPEN" |
| 54      | BLOCK-TERMINAL<br>Cat #: LB-48709D Model/Part #: LB-48709D | 1        | FAB HI-<br>VOLTTERMSTRIP       |
| 56      | BLOCK-TERMINAL<br>Cat #: 88C67 Model/Part #: 88C6701       | 1        | STRIP,<br>TERMINAL             |
| 60      | CONTACTOR-COMPR<br>Cat #: 66992 Model/Part #: P-8-2311     | 1        | "DPST,24V (1PH<br>ONLY)"       |

## COOLING PARTS

| Callout | Name                                                | Quantity | Description                    |
|---------|-----------------------------------------------------|----------|--------------------------------|
|         | RELAY-OVERLOADCOMP-INTERNAL<br>Cat #: Model/Part #: | 1        |                                |
|         | O-RING<br>Cat #: 13B49 Model/Part #: 13B4901PR      | 1        | "FOR 3/8"" SERVICE<br>VALVE"   |
|         | DRIER<br>Cat #: 58A63 Model/Part #: 58A6301         | 1        | SUCTION LINE                   |
|         | BUSHING-SNAP<br>Cat #: 62A32 Model/Part #: 62A3201  | 1        | "1""ID FOR 1-3/8""<br>OPENING" |

| Callout | Name                                                   | Quantity | Description                     |
|---------|--------------------------------------------------------|----------|---------------------------------|
|         | DRIER<br>Cat #: 69H06 Model/Part #: 69H0601            | 1        | LIQUID LINE(INTL ONLY)          |
|         | MOUNT-PKG-COMP<br>Cat #: 94H81 Model/Part #: 94H8101PR | 1        | MOUNT PKG-COMP                  |
|         | CAP-SEAL<br>Cat #: 66817 Model/Part #: P-8-1401        | 1        | FOR LOW PRESS SWITCH            |
|         | VALVE CORE<br>Cat #: 66820 Model/Part #: P-8-1897      | 1        | "FOR 3/8"" SERVICE VALVE"       |
|         | ADAPTER<br>Cat #: 59351 Model/Part #: P-8-2510         | 1        | (INTL ONLY)                     |
|         | CAP-SEAL<br>Cat #: 58114 Model/Part #: P-8-3187        | 1        | "FOR 5/8"" SERVICE VALVE"       |
|         | COUPLING<br>Cat #: P-8-5492 Model/Part #: P-8-5492     | 1        | "DISCH LINE,3/8""               |
|         | TEE<br>Cat #: P-8-5588 Model/Part #: P-8-5588          | 1        | "DISCH LINE,3/8'(INTL & OPT)"   |
| 10      | COIL-OUTDOOR<br>Cat #: 21G95 Model/Part #: LB-49573AW  | 1        | COIL-OUTDOOR                    |
| 13      | VALVE-SERVICE<br>Cat #: 64C67 Model/Part #: 64C6701    | 1        | "LIQUID LINE,3/8""              |
| 14      | VALVE-SERVICE<br>Cat #: 38F34 Model/Part #: 38F3401    | 1        | "SUCTION LINE,5/8""(INTL ONLY)" |
| 22      | FAN<br>Cat #: 95C59 Model/Part #: 95C5901              | 1        | "1/2"" BORE,18"" DIA,4 BLADE"   |
| 23      | SHIELD-RAIN<br>Cat #: 32621 Model/Part #: P-8-6142     | 1        | SHIELD, MOTOR                   |
| 24      | MOTOR-FAN<br>Cat #: 50F11 Model/Part #: 50F1101        | 1        | "1/5HP,900RPM,220-240/50/1"     |
| 25      | BRACKET-MTR MTG<br>Cat #: 96C31 Model/Part #: 96C3101  | 1        | MOUNT-MOTOR                     |
| 35      | COMPRESSOR<br>Cat #: 87F9401 Model/Part #: 87F9401     | 1        | "2TON,380-420/50/3,TEC"         |

**Note:**

Note1: SEE FIELD REPLACEMENT CRANKCASE HEATER CHART ON CRL CARD. Note2: SEE EXPANSION VALVE CHART ON CRL CARD.