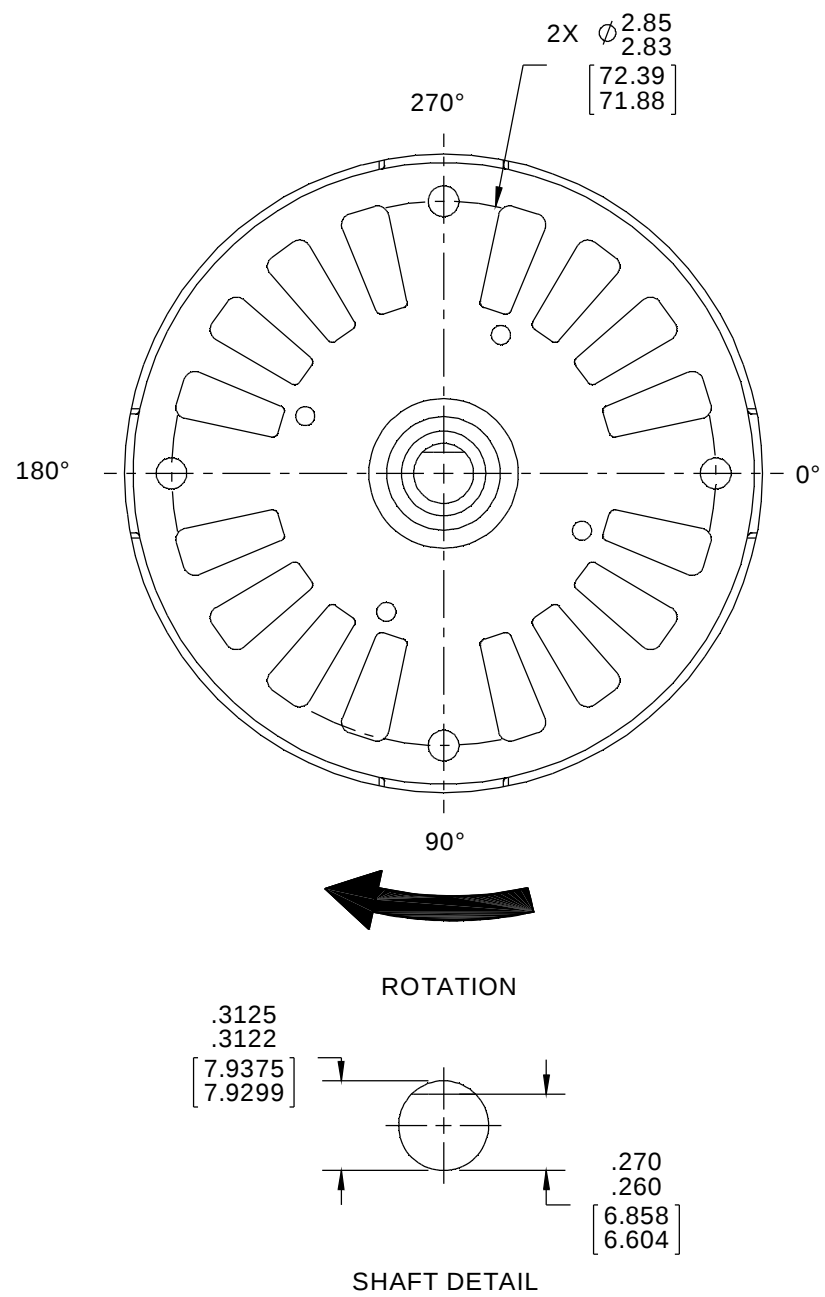
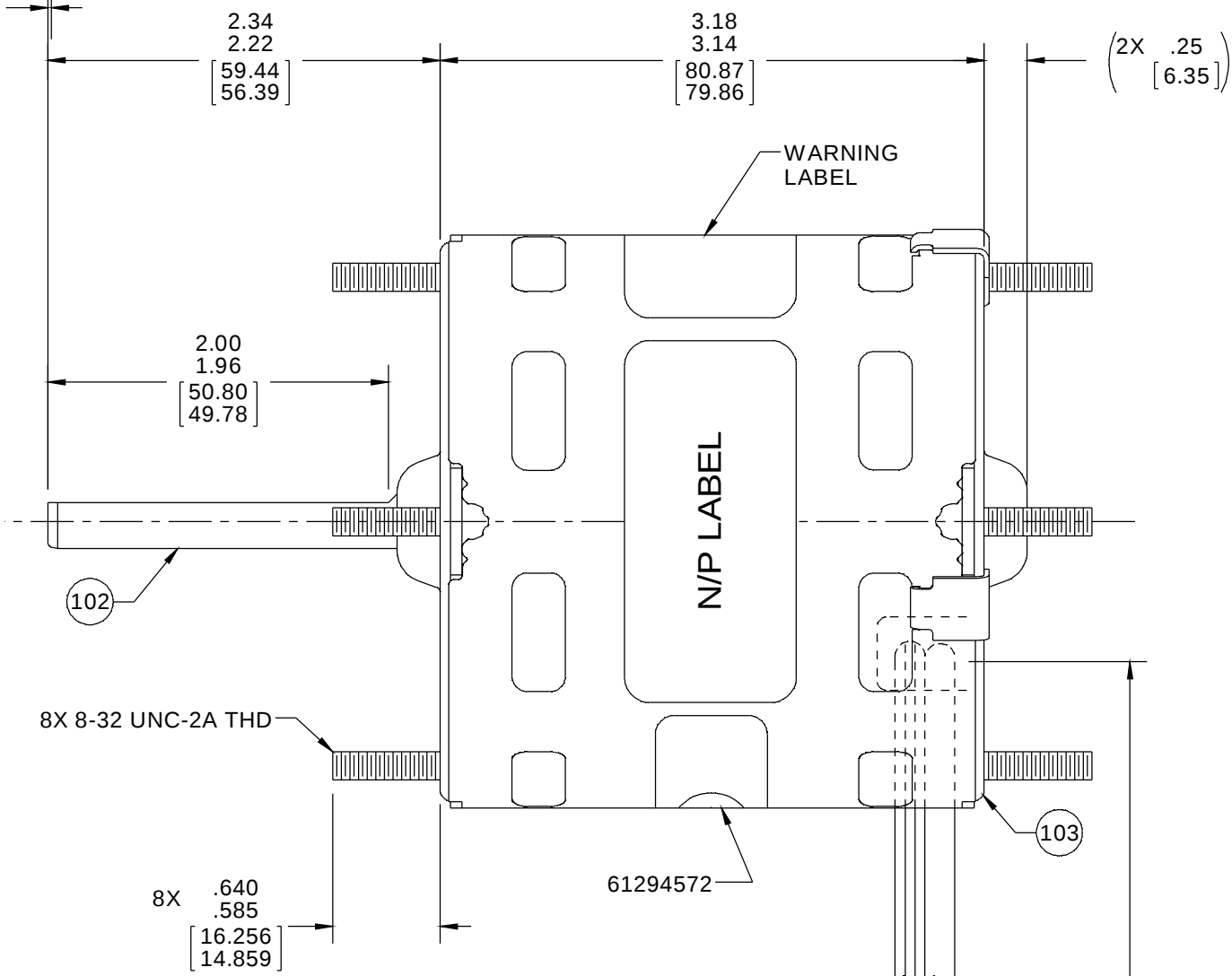
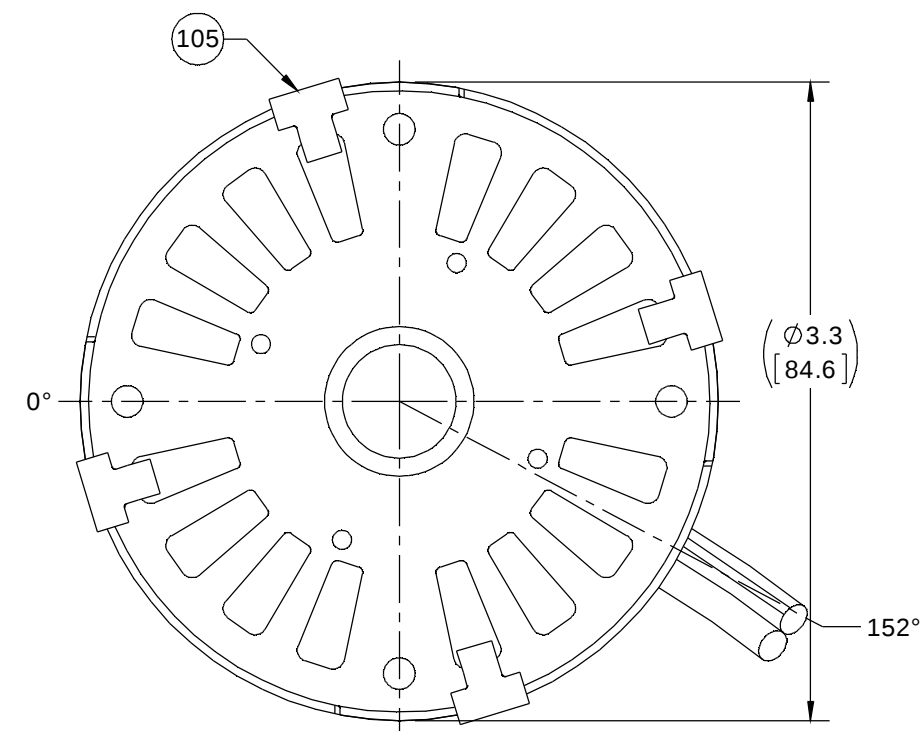


ORACLE PART REV. 022

WELD END

ENDPLAY
.030
.010
[.762
.254]

CLIP END



61305568

SAFETY WARNING
This motor must be grounded in accordance with local or national electrical codes to prevent possible injury due to electrical shock

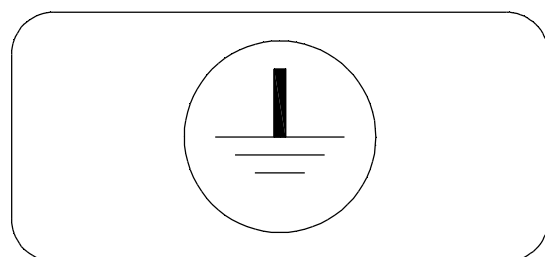
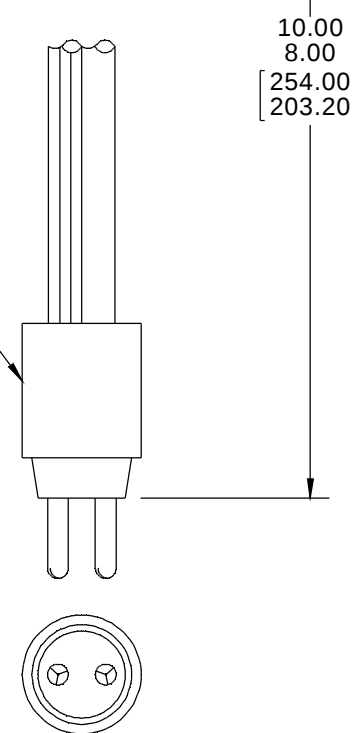


AVERTISSEMENT DE SÉCURITÉ
Ce moteur doit être fondée sur conformément à la réglementation locale ou national électrique codes pour prévenir d'éventuelles blessures en raison de choc électrique

00464071

NOTES:
1. PACK 270 MOTORS MAX. PER PALLET.

61294572

LYALL PLUG
M-2-25**FASCO**Fasco Industries, Inc.
Motor Division

Assembled In Mexico
No. 71635973 TYPE U63B1 AO LR6319
208-230 V 60 Hz Class B
.90 A 1550 RPM
Model D1154 Max Amb: 40°C
Thermally Protected
Reference 1/20 HP

61299553

CUSTOMER:		FASCO DIST.		APPLICATION:									
CUSTOMER PN:		D1154		MOTOR WEIGHT:								3.75 LBS.	
HORIZONTAL UP DOWN													

DRAWING REVISION AC	REVISION BY PLA	DATE 5/27/2015	TOLERANCES UNLESS OTHERWISE SPECIFIED:				DRAWN BY PLA	 Regal Beloit America, Inc.	
ECO-0078137	APPROVED BY MLS	DATE 5/27/2015	DEC.	INCH	mm	ANGLE	DATE 5/27/2015	DESCRIPTION MOTOR ASSY	PROCESS/FINISH BLACK
ECO DESCRIPTION ADDED WARNING & GROUND LABELS, REVISED N/P			.X	±0.1	[±2.5]	±0.5°	APPROVED BY MLS		
COPYRIGHT REGAL BELOIT AMERICA, INC. ALL RIGHTS RESERVED. PROPRIETARY AND CONFIDENTIAL INFORMATION- THIS DOCUMENT IS THE PROPERTY OF REGAL BELOIT AMERICA, INC. (OWNER) AND CONTAINS OWNER'S PROPRIETARY INFORMATION. ANY PERSON, CORPORATION OR OTHER FIRM RECEIVING IT IS DEEMED, BY RECEIVING IT, TO AGREE THAT IT, AND/OR ANY PART OF IT, SHALL NOT BE DISCLOSED TO ANY PERSON, CORPORATION OR OTHER ENTITY, DUPLICATED, AND/OR USED, EXCEPT AS EXPRESSLY APPROVED IN WRITING IN ADVANCE BY OWNER. THIS DOCUMENT SHALL BE RETURNED TO OWNER UPON REQUEST. IT MAY BE SUBJECT TO CERTAIN RESTRICTIONS UNDER APPLICABLE EXPORT CONTROL LAWS AND REGULATIONS.			.XX	±0.01	[±0.25]		DATE 5/27/2015	MATERIAL	SIZE
			.XXX	±0.005	[±0.127]		REFERENCE	DRAWING NUMBER	71635973
			.XXXX	±0.0005	[±0.0127]		THIRD ANGLE PROJECTION	SHEET 1 OF 2	
			REMOVE BURRS & BREAK SHARP EDGES: .003/.015 [076/381] X 45°						
			CORNER FILLETS: R.02 [51]						
			MACHINED SURFACES: 125/3.2 INCH/mm						
			mm SHOWN IN [BRACKETS]						

4

3

2

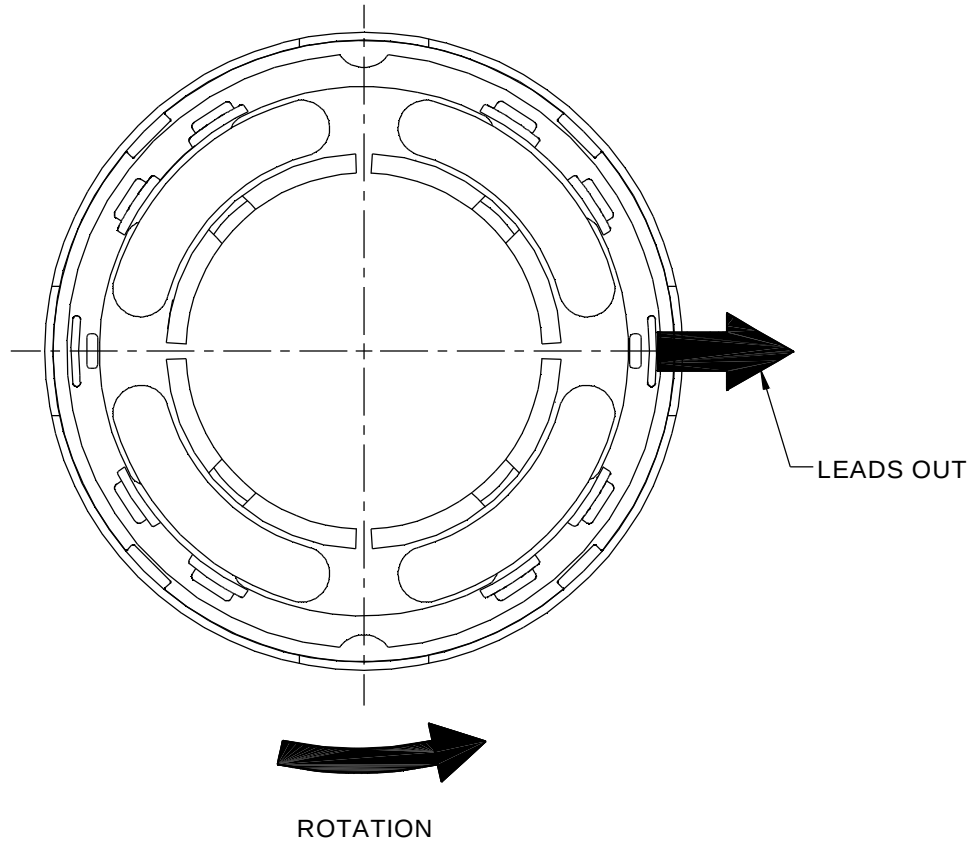
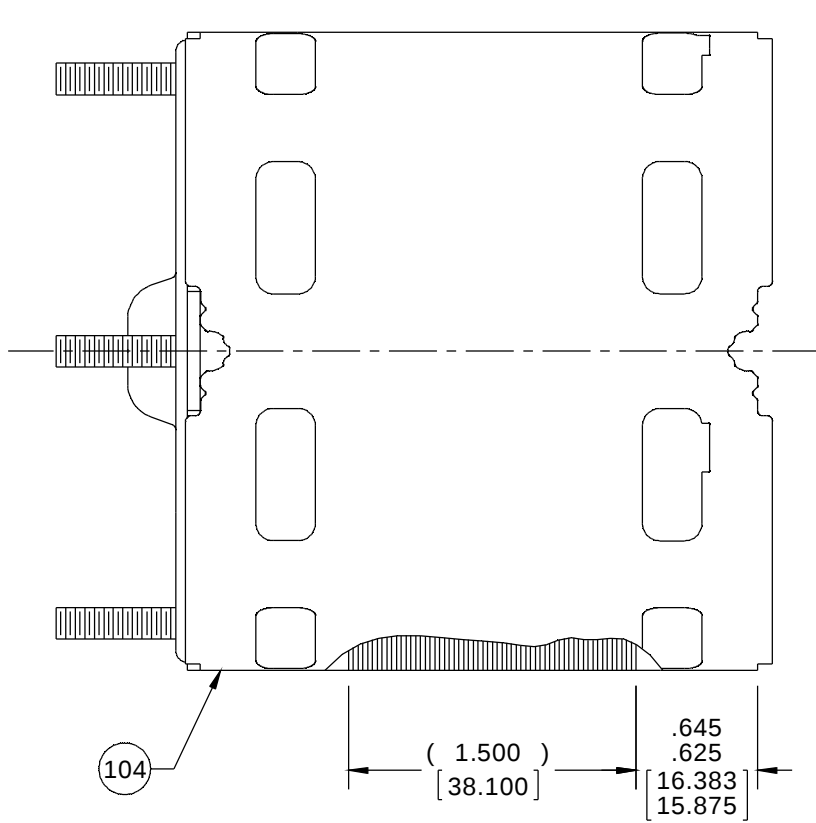
1

ORACLE PART REV. 022

- NOTES:
- 1. STAKE STATOR TO SLEEVE PER P.S. 88830264.
 - 2. MAXIMUM TORQUE REQUIRED TO TURN MOTOR SHAFT IS 3/8 INCH-OUNCE.
 - 3. MAKE-UP WASHERS ARE TO BE ADDED OR DELETED TO ACHIEVE REQUIRED ENDPLAY.
 - 4. LEAD RIP MUST NOT EXTEND OUTSIDE OF SLEEVE.

WELD END

CLIP END



MEXICO PACKING SPECIFICATIONS

- 1. PLACE FOAM RING ON CLIP END OF MOTOR. PLACE FILLER TUBE OVER SHAFT EXTENSION AND PLACE IN CARTON.
- 2. CARTON LABELS MUST ALL FACE ONE DIRECTION TOWARD THE OPEN END OF THE PALLET. SEE P.S. 88834408.
- 3. NO PACKAGING TAPE OVER THE CARTON LABEL.
- 4. PLACE (1) FLAT PAD ON PALLET, (1) BETWEEN EACH LAYER AND (1) ON TOP. PLACE ALL INSPECTION STICKERS AND WRITING ON TOP OF FLAT PAD.
- 5. PACK 1 PER CONTAINER, 45 CONTAINERS PER LAYER, 270 MAX. PER PALLET, PER P.S. 88834200.

DRAWING REVISION AC		REVISION BY PLA		DATE 5/27/2015		TOLERANCES UNLESS OTHERWISE SPECIFIED:				DRAWN BY PLA		 Regal Beloit America, Inc.	
ECO ECO-0078137		APPROVED BY MLS		DATE 5/27/2015		DEC.		INCH		mm		ANGLE	
ECO DESCRIPTION ADDED WARNING & GROUND LABELS, REVISED N/P COPYRIGHT REGAL BELOIT AMERICA, INC. ALL RIGHTS RESERVED. PROPRIETARY AND CONFIDENTIAL INFORMATION- THIS DOCUMENT IS THE PROPERTY OF REGAL BELOIT AMERICA, INC. (OWNER) AND CONTAINS OWNER'S PROPRIETARY INFORMATION. ANY PERSON, CORPORATION OR OTHER FIRM RECEIVING IT IS DEEMED, BY RECEIVING IT, TO AGREE THAT IT, AND/OR ANY PART OF IT, SHALL NOT BE DISCLOSED TO ANY PERSON, CORPORATION OR OTHER ENTITY, DUPLICATED, AND/OR USED, EXCEPT AS EXPRESSLY APPROVED IN WRITING IN ADVANCE BY OWNER. THIS DOCUMENT SHALL BE RETURNED TO OWNER UPON REQUEST. IT MAY BE SUBJECT TO CERTAIN RESTRICTIONS UNDER APPLICABLE EXPORT CONTROL LAWS AND REGULATIONS.						.X		±0.1		[±2.5]		±0.5°	
						.XX		±0.01		[±0.25]			
						.XXX		±0.005		[±0.127]			
						.XXXX		±0.0005		[±0.0127]			
						REMOVE BURRS & BREAK SHARP EDGES: .003/.015 [.076/.381] X 45°							
						CORNER FILLETS: R.02 [.51]							
						MACHINED SURFACES: 125/3.2							
						mm SHOWN IN [BRACKETS]							
						THIRD ANGLE PROJECTION				SIZE		DRAWING NUMBER 71635973	
										PROCESS/FINISH BLACK		SHEET 2 OF 2	