ENGINEERING TOMORROW



ERC 113 refrigeration controller

Bottle cooler controller ERC 113

This reference manual is intended to be used primarily by OEMs for the purposes of programming ERC 113. It may also be useful for technicians. It is not intended as a user guide for end users.





Introduction

ERC 113

The ERC 113 is an electronic stand-alone controller designed to optimise total cost savings. Particularly suited for OEM customers, the controller easily meets requirements for a time-saving and flexible production setup. Programming can be carried out in just 10 seconds using the unique Danfoss docking station. Moreover, the ERC 113 is easy to mount and comes with just one code number to facilitate inventory management.

In addition to the stand-alone setup, the ERC 113 can be integrated with a remote display or a remote spindle to make it uniquely versatile. The modular system efficiently accommodates the varying require- ments encountered with, for example, beer coolers, commercial freezers and glass door merchandisers.

The ERC 113 is built using the very best hardware technology and is the only controller on the market to offer a waterproof spindle.

For those customers without the need of a display and buttons, ERC 113 self contained unit controller offers a very cost effective solution. The controller's flexibility includes an optional remote spindle (same look and feel as mechanical controls) or remote display, then offering an advanced user interface.

ERC 113 in combination with the IP65 rated remote spindle ideally suits refurbishment markets, where mechanical controls need to be replaced with energy saving solutions, for instance in bottle cooler and vending machine applications. At the same time, the design meets automotive standards in terms of mounting speed and maintenance.

ERC 113 with the Danfoss remote display offers an advantage in for instance cassette design bottle coolers, where the display is mounted on the canopy, but the controller resides in the compressor compartment. For many commercial fridge and freezer applications, this split solution offers a higher degree of flexibility, due to size and an additional fifth relay.

The IP-rated body, advanced materials and internationally approved hardware design of the ERC 113 make it suitable for use in almost any climate around the world, indoors as well as outdoors. All components have been carefully selected to help reduce the CO2 footprint of the controller.



Overview of the ERC 113 application setups: stand-alone, remote display and remote spindle.

The ERC 113 stand-alone controller can be equipped with a variety of accessories, including remote display, remote spindle and multiple sensors.

Overview of the system

The ERC 113 stand-alone controller is easily programmed using the Danfoss docking station or a gateway.

Connect your PC to the USB gateway and the USB gateway to the ERC 113 and configure all parameters online. Use the gateway for various monitoring purposes in your laboratory, e.g. to verify your parameter setting.

Docking station:

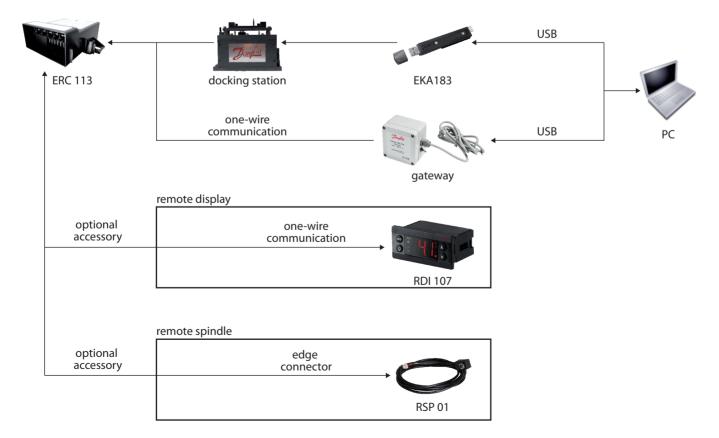
download the desired parameters from a computer to an EKA 183 with USB interface. Then put the EKA 183 into the Danfoss docking station and place the ERC 113 controller on the docking station to download the parameters from the EKA 183.

Gateway:

download the desired parameters from a computer to the gateway.

Then plug in the gateway into the ERC 113 controller to program it.

ERC 113 can also communicate with remote displays (e.g. RDI 107) over 1 wire communication interface or it can be controlled by the remote spindle RSP 01 through an edge connector.





Application setup

1) ERC 113 stand-alone

The ERC 113 is an IP-rated stand-alone controller for use in applications such as beer coolers and counter-top bottle coolers (e.g. in petrol stations). With input from multiple sensors, the cost-efficient controller delivers energy-saving routines as well as providing control of compressor, light, fan and defrost functions.

Using the Danfoss docking station, programming of pre-prepared parameter settings can be achieved in just ten seconds



2) ERC 113 + remote display

The ERC 113 + remote display (RDI 107) is ideal for commercial freezers and fridges as well as glass door merchandisers.

ERC remote displays allow for temperature indication and user interaction alike in an embedded controller but with the flexibility of a split system (up to 3 meters cable length)



3) ERC 113 + remote spindle

The ERC 113 + remote spindle provides a controller solution with the look and feel of mechanical thermostats, ideally suiting refurbishment solutions and cost optimized commercial refrigeration equipment.

The remote spindle wiring is available up to 3 meters length. The spindle offers a stop function (appliance ON/OFF switch)





Configuration of inputs and outputs

ERC 113 inputs and outputs

The ERC 113 inputs and outputs are configurable by the customer. Before getting started it is a good idea to check if all inputs are configured correctly and match the sensors attached.

Input and output configuration settings are part of the assignment menu "ASi".

NOTE: Coded sensors will impact on the number of possible configurations

For instance:

Danfoss supplies only 2-pole defrost sensors, so input "S3" will most likely be used as a defrost/evaporator temperature sensor input.

Please contact your local Danfoss representative for information about default settings.

NOTE: remote display is always connected to the digital input "Di" and configured as "buS", whilst remote spindle is always connected to "S3" and configured as "rSp"

Possible input and output connections

Inputs/outputs	Stand-alone	With remote display RDI 107	With remote spindle RSP 01
Sensor 1	X	X	Х
Sensor 2	X	X	X
Sensor 3	X	X	
Sensor 4	X	X	Х
Sensor 5		X	
Sensor 7		X	
Relay 2	X	X	X
Relay 3	X	X	Х
Relay 4	X	X	Х
Relay 5		X	
DI (not com)	X		Х

The table shows the possible input and output connections for the three application setups: ERC 113 stand-alone, ERC 113 + remote display and ERC 113 + remote spindle.



Operation

Software tool/Gateway

The controller can be controlled in three ways: Using "Software tool", the Danfoss Docking Station or manually by means of the buttons on the front panel.

"Software tool" is licenced Danfoss software offering easy parameter set up via a USB gateway. This software is supplied separately; for technical literature and further information, please contact your local Danfoss representative.

Docking station

Docking station is supplied separately. For further information, please contact your local Danfoss representative.

Manual operation with **buttons (Direct Access)**

1 Press: variable direct 1 Press: temperature set point function, e.g. "ECO"/"Night mode" Sub function: back 1 Press: variable direct

function, e.g. light Sub function: "OK"

1 Press: temperature set point Sub function: "down"

Sub function: "up"

Examples

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Changing the desired temperature set point:

- 1. The display shows the current temperature.
- 2. Press "up/down" to access set point.
- 3. Press "up/down" to adjust set point. After 30 seconds, the display automatically reverts to showing the current temperature

Turning ON/OFF the ECO function:

1. Press "ECO".

The green "ECO" symbol is lit when in "ECO" mode.

Turn ON/Off the light:

1. Press the "Light" button.

Acknowledging alarms:

- 1. Display Flashing the alarm message.
- 2. Press any button to acknowlege.

Password protection:

- 1. Press "up/down" and hold 5 seconds to access the menu.
- 2. The display shows "PAS".
- 3. Press "OK".
- 4. Press "Up/Down" to the code.
- 5. Press "OK".

Password protection on three levels:

- 1. Level 1: "shop" (daily use by shop personnel).
- 2. Level 2: "ser" (service technician).
- 3. Level 3: "OEM" (OEM programming).

Changing a parameter

Some parameters may be hidden to you. When scrolling through menus, the parameters available will have been pre-determined using "Software tool"

Your access level will determine which parameters you can view and edit:

- 1. Press "up/down" and hold 5 seconds to access the menu.
- 2. First parameter group is shown "tHE".
- 3. Press "up/down" to find the desired group.
- 4. Press "OK".
- 5. First parameter is shown.
- 6. Press "up/down" to find the desired parameter.
- 7. Press "OK".
- 8. Press "up/down" to find the desired setting.
- 9. Press "OK".

After 30 seconds, the display automatically reverts to showing the current temperature. Or press 2 x "Back".

NOTE:

Incorrect parameter settings can lead to inadequate cooling, excessive energy consumption, unnecessary alarms and in the case of temperature-sensitive food storage, breaches in food hygiene principles and regulations. Only a trained operator should make changes to parameters.



Menu/functions

ERC	menu code	Description
"tHE		Thermostat settings
	"SEt" Min100.0°C Max. 200.0°C Default 2.0°C	Set point This parameter defines the desired temperature (set point). In standard operation the set point is changed by simply pressing the "temperature up/down" buttons on ERC 112; for laboratory and assembly line you may opt for software controlled set point adjustment (speed improvement)
	"SPr" Min. 0.0 Max. 1.0 Default 0.5	Current set point adjustment value diF * SPr The default value is set to 0.5 and the parameter is hidden by default. "Spr" defines the position of the set point in relation to cut-in and cut-out. "Spr=0,5" sets the set point mid between cut-in and cut-out. "Spr=0" sets the set point at the cutout. "Spr=1" sets the set point at cut-in.
	"diF" Min. 0.0 K Max. 20.0 K Default 2.0 K	Thermostat differential This defines the difference between the cut-out and the cut-in. The desired temperature is determined by "SPr" and "diF". DESIRED TEMP. SET TO 5 DEGREES DESIRED TEMP. SET TO 5 DEGREES CUT-OUT = 4 DEGREES
	"HSE" Min100.0°C Max. 200.0°C Default 50.0°C	Upper limit of thermostat set point Define the temperature range limit of the controller. Once set, the desired temperatue (set point) can not go above "HSE" or below "LSE".
	"LSE" Min100.0°C Max. 200°C Default -35.0°C	Lower limit of thermostat set point Define the temperature range limit of the controller. Once set, the desired temperatue (set point) can not go below "LSE".
	"iCi" Min. no Max. yes Default no	Initial cut in Comp relay action when Tair is between cut-in and cut-out at power-up: "yES": cut in the compressor. "no": cut out the compressor.
	"SSA" Min. 0 Max. 80 Default 30	Spindle stop angle Set to zero to disable stop function. Set to 30 to enable stop function.
FAn		Fan settings
	"FCt" Default FAo	Fan control method "FAo": fan always on "SEt": fan follow compressor by manually settings "Aut": automatical fan control
	"Fod" Min. 0 s Max. 240 s Default 0 s "FSd" Min. 0 s Max. 240 s Default 0 s	Fan ON Delay/Fod Fod defines the fan delay (in seconds) after a compressor cut-in. Fan Stop Delay/FSd "FSd" defines the fan delay after a compressor cut-out. If both "Fod" and "FSd" are set to zero then the fan runs whenever the compressor runs.
	"FoC" Min. 0 s Max. 960 s Default 0 s	Fan ON Cycle/FoC Fan Stop Cycle/FSC When the compressor is OFF, and "FoC" or "FSC" are not zero, the fan runs in cycles according to "FoC" and "FSC".
	"FSC" Min. 0 s Max. 960 s Default 0 s	Example: "FoC=120" [sec] and "FSC=120" [sec] means that the fan runs for half the time when the compressor is OFF. When the compressor is on, the fan is always ON (according to "FAo" and "Fod").
	"FSt" Min. 0 s Max. 960 s Default 10 s	Fan Minimum Stop time Minimum stop time for fan protection.

User manual

	"FdC" Min10.0 K Max. 10.0 K Default 0.0 K	Fan Δt cut in Delta T for fan to cut in which the temperature offset comparing with thermostat cut in temperature.	
	"Fdt" Min. 0 s Max. 999 s Default 0 s	Fan stop time on door open The delay with wich the fan will be stopped after the door has been opened. "0": fan stop immediately when door open. "1-998": delay for fan stop after door open. "999": fan keep running all the time during door open.	
Lig		Light settings	
	"CLC" Min. on Max. dor Default on	Cabinet Light Source Control This parameter can be set to one of these alternatives to control the light in the cabinet: "on": always ON. "oFF": always OFF. "dor": door sensor only.	
	"Lod" Min. 0 s Max. 300 s Default 0 s	Light OFF delay Number of seconds the light will stay ON after the door has been closed.	
Pud		Pull Down settings	
		Pull down (sometimes known as Super Cool) is a procedure for improving cooling performance, accelerating the time used to reach the desired temperature. Pull down settings overrule all other settings.	
	"Pit" Min40.0°C Max. 50.0°C Default 50.0°C	Pull Down Initiate Temperature This parameter indicates the temperature which causes a pull down to start. If the temperature measured inside the cabinet exceeds this value for longer than one hour, then pull down will start. The compressor will have already cut-in, so the only effect is to stop defrost cycles until the desired temperature is reached. The period of one hour is fixed and cannot be altered.	
	"PCy" Min. 0 min Max. 360 min Default 30 min	Pull Down Cycling This is the duration in minutes of the compressor cycling at the reduced set point temperature. Once the desired pull down limit temperature "PLt" has been reached during pull down, the compressor will continue to cycle ON/OFF for the duration of "PCy". At the end of the period defined by "PCy", the set point temperature will return to normal and pull down will cease.	
	" Pdi " Min. 0 hour Max. 48 hour Default 15 hour	Pull Down Defrost Interval Even though most applications do not need Defrost during pull down, an extended defrost during pull down can be applied. This is the time between defrost cycles during pull down. It is measured in hours and can be up to 48 hours. During pull down, this setting overrides the defrost interval and defrost time settings (see the defrost section).	
	"Pdd" Min. 0 hour Max. 48 hour Default 24 hour	Pull Down Duration You can choose to limit the maximum pull down time. Once this time value (max. 48 hours) is reached, pull down will stop regardless of whether the desired pull-down temperature has been reached.	
	"PLt" Min55.0°C Max. 55.0°C Default 0.0°C	Pull Down Limit Temperature This parameter sets the minimum allowed temperature during pull-down. In order to protect valuable contents you must always specify the absolute minimum temperature allowed in your application. For glass door merchandisers 0°C/32°F protects bottles from freezing; for commercial fridges you may opt for a slightly higher temperature (e.g. 2°C)	



	"Prt"	Pull Dours Poduction Townwaters At
	Prt	Pull Down Reduction Temperature Δt The controller calculates a lower set point during pull down mode to
	Min. 0.0 K	increase the cooling capacity of your appliance. For each hour the
	Max. 10.0 K Default 0.1 K	cabinet temperature is above the pull down initiate temperature,
		the set point is reduced with the value of "Prt".
dEF		Defrost settings
	"dFt"	Defrost Type
	Default no	"no": defrost function is disabled.
		"EL": electrical or time defrost. "Hgd": hot gas defrost (contact Danfoss for details).
		"nat": OFF-cycle defrost (natural defrost).
	"Add"	Adaptive defrost
	Min. no	"no": defrost controlled by time.
	Max. yes	"yES": automatic defrost control activated.
	Default no	Townsiants Towns and two
	att	Terminate Temperature This parameter defines at what temperature the defrost cycle will stop.
	Min. 0.0°C Max. 25.0°C	The temperature is given by the evaporator sensor or by the cabinet
	Default 6.0°C	temperature sensor if no evaporator sensor is used.
	"drt"	Defrost reset temperature
	Min. 0.0°C	The defrost counter is saved and restored at power-up, but if the
	Max. 200.0°C Default 5.0°C	temperature sensor, used for defrost, is higher than this value at power-up, it is assumed that the evaporator is free of ice and the
		defrost counter will be cleared.
	"dii"	Defrost minimum Interval/dii
	Min. 1 hour	Defines the minimum time period between the start of two defrost cycles.
	Max. 96 hour	Once the minimum interval has expired, the defrost cycle will start at
	Default 6 hour	the following cut-out or once the maximum interval "dAi" has been
		reached.
		H dit/dAt
		l (dii/dAi)
	"dAi"	Maximum Interval
	Min. 1 hour	Defines the maximum time period between the start of two defrost cycles.
	Max. 96 hour Default 7 hour	
	"dit"	Minimum Time
	Min. 0 min	Defines the minimum duration of a defrost cycle. During this period, the
	Max. 240 min	controller will not check the temperature. Once the minimum time has
	Default 5 min	expired, the temperature will be checked and if the terminate temperature
		"dtt" has been reached, the defrost cycle will end. If dtt has not been reached, defrost will continue until either dtt is reached or the
		maximum time "dAt" reached, whichever occurs first.
	"dAt"	Maximum Time
	Min. 0 min	Defines the maximum duration of a defrost cycle.
	Max. 480 min	The controller will not allow a maximum time to be entered which is
	Delault 30 min	
	"dot"	
		This parameter can be set to between 0 and 60 minutes and defines how long the delay is between the heater being switched
	Min. 0 min Max. 60 min	OFF and the compressor starting again.
	Default 0 min	
	"Fdd"	Fan Delay after Defrost
	Min. 0 s	Defines how long the delay is between the start of the compressor after
	Max. 600 s Default 0 s	defrost and the fan starting again.
	"dot" Min. 0 min Max. 60 min Default 0 min	less than the minimum time, or a minimum time which is more than the maximum time. Drip OFF Time This parameter can be set to between 0 and 60 minutes and defines how long the delay is between the heater being switc OFF and the compressor starting again. Fan Delay after Defrost

	"Ftd" Min25.0°C Max. 25.0°C Default 25.0°C	Fan Start Temperature This only applies if an evaporator temperature sensor is fitted. This parameter determines at what evaporator temperature the fan will start after a defrost cycle is complete. If the time set in "Fdd" occurs before the temperature set in "Ftd", the fan will start in line with "Fdd". If the temperature set in "Ftd" occurs first, then the fan will start in line with "Ftd". It is therefore a case of whichever parameter's setting is reached first which determines when the fan starts.
	"dFA" Min. no Max. yes Default no	Defrost Fan On Set to " <i>yES</i> ", the fan will constantly run during defrost cycles. Set to " <i>no</i> ", the fan will not run during defrost cycles.
	"dCt" Min. no Max. yes Default no	Defrost ON Compressor Time If this parameter is set to "yES", then defrost time is considered only when compressor is ON, so that defrost cycles are based on the total time the compressor has been running. If this parameter is set to no, then defrost cycles are related to elapsed time, regardless of how long and how often the compressor has been on.
	"doC" Min. 0 hour Max. 24 hour Default 0 hour	Defrost by Comp. running time Continuous compressor running can cause defrost. "0" = deactived
	"dEt" Min50.0°C Max. 0.0°C Default -50.0°C	Defrost start evaporator temp Defrost start trigger for adaptive defrost.
	"ddt" Min. 0.0 K Max. 30.0 K Default 5.0 K	Defrost Δt Defrost Δt compare with evaporator temperature of first cut out after defrost to trigger defrost start. The defrost start if evaporator temperature has decreased more the "ddt"
	" idi " Min. 0 hour Max. 96 hour Default 3 hour	Initial Defrost Interval The initial defrost interval determines the time for first defrost after power-up. The initial defrost is mainly intended for factory testing of the defrost functionality and can be set to expire after a number compressor cycles according to the setting of parameter idd. During normal operation, the defrost counter will be saved in memory and restored after power loss, making the initial defrost unnecessary.
	"idd" Min. 0 Max. 999 Default 100	Initial Defrost Duration The initial defrost duration is the number of compressor cycles before the initial defrost is deactivated. "0": "idi" No initial defrost. "1-998": number of compressor cycles before deactivation. "999": initial defrost always active.
СоР		Compressor settings
	"uPt" Min. no Max. yes Default no	Voltage protection "no": no voltage protection. "yES": voltage protection activated based on voltage related settings.



"uLi"	Minimum cut-in voltage/uLi. Minimum cut-out voltage/uLo.
Min. 0 V a.c. Max. 270 V a.c. Default 0 V	Maximum voltage/uHi These three parameters provide voltage protection to the compressor. Start by setting "uHi", followed by "uLo" and "uLi".
"uLo"	"uLi": when the compressor is due to start, the voltage of the power supply will be checked and the compressor will only be allowed to
Min. 0 V a.c. Max. 270 V a.c. Default 0 V	start if it is at least the value given in this parameter. "uLo": when the compressor is running, it will be switched OFF if the voltage goes below that given in this
"uHi" Min. 0 V a.c. Max. 270 V a.c. Default 270 V	parameter. "uHi": when the compressor is running, it will be switched OFF if the voltage exceeds that given in this parameter. If the compressor is already stopped, it will remain switched OFF.
"EHd" Default no	Sensor Error Type "no": no sensor error handling. "SEE": in case of control sensor error, follow error run/stop time. "Aut": automatical sensor error handling.
"Ert" Min. 0 min Max. 60 min Default 0 min	Error Run Time The parameter only become active in the unlikely event of a broken temperature sensor. It is used to run the application in safety mode. At the same time the sensor error will be shown in the display. "Ert" define the duration the compressor will run. Example: "Ert=4" [min] and "ESt=16" [min] will provide an average cooling system activity of 20%. Ert and "ESt" values are based on OEM experience and are by default inactive.
"ESt" Min. 0 min Max. 60 min Default 1 min	Error Stop Time The parameter only become active in the unlikely event of a broken temperature sensor. It is used to run the application in safety mode. At the same time the sensor error will be shown in the display. "ESt" define the duration the compressor will be "idle".
"CSt" Min. 0 min Max. 30 min Default 2 min	Minimum Stop Time It determines the minimum number of minutes the compressor must remain idle before a Temperature cut-in can take effect. For example, if the temperature sensor indicates that the cut-in temperature has been reached, but the number of minutes set in this parameter have not elapsed since the compressor last stopped, then the compressor will stay OFF. It will only start once the duration given by "CSt" has been reached provided the temperature is still high enough. "CSt" thus overrides the cut-in.
"Crt" Min. 0 min Max. 30 min Default 0 min	Minimum Run Time It determines the minimum number of minutes the compressor must run before a Temperature cut-out can take effect. For example, if the temperature sensor indicated that the cut-out temperature has been reached, but the number of minutes set in this parameter have not elapsed since the compressor last started, then the compressor will continue. It will only stop once the duration given by "Crt" has been reached – provided the temperature is still low enough. "Crt" thus overrides the cut-out.
"Cot" Min. 0 min Max. 480 min Default 0 min	Maximum OFF Time This is the maximum time in minutes the compressor is allowed to "idle" – up to 480 minutes. Cot is set to zero by default (inactive). If the controller is used on a draft beer (ice bank) application, this parameter can be used to control the ice thickness.
"Cdd" Min. 0 min Max. 15 min Default 0 min	Compressor Door Open Delay/Cdd This parameter sets the delay in minutes before the compressor stops when the door is opened. If set to zero, the function is disabled.
"Srt" Min. 0 min Max. 60 min Default 0 min	System resume after door open Fan and Compressor resume after cut out by door open.

	"Pod" Min. 0 s Max. 300 s Default 300 s	Power ON Delay This is the delay in seconds between power-on and the compressor being activated. Depends on the power ON temperature setting as explained below.
	"Pot" Min100.0°C Max. 200.0°C Default -100.0°C	Power ON Temperature This parameter is used to accelerate the first application test on the OEM assembly line; if the cabinet temperature is higher than this parameter the power ON Delay is overruled and the outputs are activated without delay.
Con		Condenser Protection settings
		NOTE: A condensor temperature sensor is required to use these parameters. Condenser protection is generally used in dusty environments where the condenser may accumulate a layer of dust or dirt and therefore be at risk of overheating.
	"CAL" Min. 0°C Max. 200°C Default 80°C	Condenser Alarm Limit/CAL This parameter sets the temperature for the condenser at which an alarm will be generated. Cal
	"CbL" Min. 0°C Max. 200°C Default 85°C	Condenser Block Limit/CbL This parameter sets the temperature which if reached will cause the compressor to switch OFF.
	"CoL" Min. 0°C Max. 200°C Default 60°C	Condenser OK Limit/CoL This parameter sets the temperature at which the compressor is allowed to start again after the temperature set in "CbL" above has been exceeded and the compressor stopped.
	"CLL" Min100°C Max. 20°C Default -5°C	Condenser Low Limit/CLL This parameter sets the lowest (condenser) temperature at which the compressor is allowed to start.
diS		Display settings
		NOTE: some display parameters can be set in such as way that they may be illegal in some jurisdictions. Please check local legislation.
	"diC" Min. no Max. yes Default no	Display intensity auto control "no": display intensity use fixed value.
	"din" Min. 2 Max. 10 Default 10	Display Intensity The controller can have its display intensity (brightness) set in one of two ways: A) With a Danfoss ambient light sensor attached, the brightness of the display is adjusted automatically according to the ambient light level (see the assignments section). B) When no ambient light sensor is attached, the display intensity can be set to a fixed intensity. Both options are on a scale of 1 to 10, where 10 is the brightest.
	"CFu" Min. °C Max. °F Default °C	Display Unit This parameter sets the display to Fahrenheit or Celsius. Switching from one to the other will cause all temperature settings to be automatically updated accordingly.
	"trS" Default SCo	Temp sensor to display "SCO": temperature control. "EuA": evaporator temperture. "Con": condenser temperature (condenser cleaning). "AuS": only for showing on display.



"rES" Min. 0.1 Max. 1 Default 0.1	Display Resolution This parameter can be set to 0.1, 0.5 or 1 and affects the way the temperature is displayed. With the parameter set to 1, the display will only ever show temperatures rounded to the nearest whole degree. At 0.5, it will round the temperature to the nearest half degree for display. For example, 3.3 degrees will be shown in the display as 3.5 degrees and 3.9 as 4.0. With the parameter set to 0.1, no rounding occurs. This parameter does not affect the temperature itself, merely the display.	
"rLt" Min. no Max. yes Default no	Display Range Limit In some point of sales applications you may want to show the desired instead of the real temperature. This parameter sets whether the displayed temperature is the actual temperature or whether it is restricted to the cut-in / cut-out limits. Set to "nO" means that the actual temperature will de displayed. The parameter is set to "nO" by default.	
"ddL" Min. 0 s Max. 10 min Default 0 min	Display Delay In order to provide a realistic temperature appearance for an application, a display delay can be set. The parameter sets the time constant τ (tau) of the moving average filter for the display. Physically, one time constant represents the time it takes the system's step-response to reach 66% of its final value and five time-constants the time it takes to reach 99% of its final value.	DISPLAY DELAY 99%
"doF" Min10.0 K Max. 10.0 K Default 0.0 K	Display Offset This parameter is a relative value and allows the temperature displayed to be different to the temperature measured. For instance, at a measured temperature of 7°C and "doF" set to -2K, the displayed temperature will be 5°C instead.	
"dLt" Min. 0 min Max. 60 min Default 15 min	Lock Time After Defrost In order not to show a rising temperature during defrosting, the displayed temperature is locked at the temperature shown at the start of the defrost cycle for the number of minutes set in this parameter. "0": no lock.	
"SEC" Min. no Max. yes Default no	Show Economy State If set to "yES", this parameter causes the display to show ECO when the system is in ECO mode. If set to "nO", the temperature continues to be displayed.	
"SSC" Min. no Max. yes Default no	Show Pull down state If set to "yES", this parameter causes the display to show SC when the system is in pull down mode. If set to "nO", the temperature continues to be displayed.	
"SHo" Min. no Max. yes Default no	Show Holiday "no": display will show temperature or ECO mode during holiday mode. "yES": display will show "HoL" during holiday mode.	
"SdF" Min. no Max. yes Default yes	Show Defrost If set to "yES", this parameter causes the display to show DEF when the system is in defrost mode. If set to "nO", the temperature continues to be displayed.	
"SCS" Min. no Max. yes Default yes	Show compressor symbol "no": compressor symbol will not show on display. "yES": show compressor symbol on display.	
"SFS" Min. no Max. yes Default yes	Show Fan symbol "no": san symbol will not show on display. "yES": show fan symbol on display.	

	"SdS" Min. no Max. yes Default yes	Show Defrost symbol "no": defrost symbol will not show on display. "yES": show defrost symbol on display.
	"SES" Min. no Max. yes Default yes	Show ECO symbol "no": ECO symbol will not show on display. "yES": show ECO symbol on display.
ALA		Alarm settings
	"HAt" Min100.0°C Max. 200°C Default 15.0°C	High Temp Alarm Absolute value. By setting "HAt" to the maximum alarms will be deactivated.
	"LAt" Min100.0°C Max. 200°C Default -50.0°C	Low Temp Alarm Absolute value. By setting "LAt" to the minimum value, alarms will be deactivated. In most situations, the low alarm delay will be set to 0 to warn about too low a temperature immediately.
	"Htd" Min. 0 min Max. 240 min Default 30 min	Alarm delay on high temperature alarm The number of minutes to wait before sounding an alarm once the high temperature alarm temperature is reached.
	"Ltd" Min. 0 min Max. 240 min Default 0 min	Alarm delay on low temperature alarm The number of minutes to wait before sounding an alarm once the low temperature alarm temperature is reached.
	"Pdd" Min. 0 min Max. 960 min Default 240 min	Pull down delay Normally, it is not necessary or desirable to sound an alarm during a pull down (the initial phase of reaching the desired temperature). This parameter prevents the high temperature alarm "HAt" sounding during pull down and after a defrost for the number of minutes set for the parameter. NOTE: it does not apply to the low temperature alarm "LAt".
	"dod" Min. 0 min Max. 60 min Default 2 min	Door Open delay It is possible to indicate to customers that a door has accidentally been left open. This parameter sets the delay in minutes before the alarm sounds. This is useful in environments where customers/users may hold the door open while making their selection. If the door is closed again before the set number of minutes is reached, the alarm does not sound. NOTE: a door sensor is required if this parameter is to be activated.
	"uAL" Min. no Max. yes Default no	Voltage alarm "no": no voltage alarm. "yES": voltage alarm activated.
	"LEA" Min. 0 hour Max. 96 hour Default 0 hour	Leakage alarm Leakage detection for compressor protection. "0": disable
	"Abd" Min. 0 min Max. 999 min Default 0 min	Alarm Buzzer Duration The alarm sounds for 10 seconds, followed by silence for 50 seconds. One alarm sequence therefore lasts 60 seconds. These values cannot be changed. This parameter determines how long in minutes an audible alarm will continue while there is still a reason to have an alarm. If set to 999, the alarm will continue to sound until the reason for the alarm is cleared – for example the temperature has dropped enough or the door closed. In some cases, it may be necessary for a user or technician to take action in order to clear the alarm. If set to 0, the alarm will never sound.



	"	
	"ACA"	Auto Clear of Alarm/Error/ACA If this parameter is set to "nO":
	Min. no Max. yes	The alarm status will not disappear automatically even if the condition
	Default yes	which caused the alarm is no longer valid or present.
		If set to "yES":
		As soon as the condition which caused the alarm is no longer valid or present, the alarm status will automatically change back to inactive.
		There will be no trace of the alarm having occurred. ALARM OUTPUT
		In general, glass door merchandise applications will be set to "yES" and
		commercial fridges and freezers set to "nO".
		For example, if the temperature goes too high for a period there may be food safety considerations in a freezer containing food but not in a
		fridge with cold drinks.
		mage with cold diffus.
АНС		Automatic Heater settings
		Automatic Heater Control applies reverse cooling mode
		(heating) to your refrigeration appliance. COOLER CUT-IN $- \chi - \chi - \chi \chi$
		This feature requires: HEATER CUT-OUT -/
		A) that your appliance is exposed to ambient temperatures below the desired temperature in your cabinet
		(e.g. very cold climates and outdoor use). COOLER CUT-OUT $L = V = V =$
		B) a special heater (for example a large defrost heater) built in HEATER CUT-IN $ -$
		to your appliance.
	"AuH"	Automatic Heater Mode Enable
	Min. no	This setting is normally set to "no".
	Max. yes Default no	When set to "yES", parameters "End" and "Hdi" apply.
	"End"	Energy Mode Delay
	Min. 0 min	This is the delay in minutes between the heater and the compressor
	Max. 360 min Default 60 min	operation. The heater is not allowed to start until this number of minutes
	Delault 00 IIIII	has expired after the compressor has cut out and vice versa.
	"AHS"	Auto Heat set point
	Min100.0°C	Set point of auto heating.
	Max. 200.0°C Default 2.0°C	
	"AHd"	Auto heat differential Thermostat differential for auto heatting.
	Min. 0.0 K Max. 20.0 K	Thermostat differentiation automeaning.
	Default 2.0 K	
ECS		ECO strategy
		NOTE: some of these parameters require the installation of the
		Danfoss Ambient Light Sensor. The Danfoss USB Gateway in combination
		with "Software tool" allows for real time measurement of the current light intensity. Danfoss recommends testing and adjusting "SLd" and "SLn"
		values according to customers' specific needs.
	"ECo"	ECO ON/OFF
	Min. no	ECO active or not. If no all other settings are not active.
	Max. yes Default Yes	
	"EdA"	Door Actions
	Min 1	Times of door action to trigger exiting ECO
	Min. 1 Max. 10	(Can only be accessed by Danfoss)
	Default 1	
	"EPA"	Pir Actions
	Min. 1	Times of "PIR" action to trigger exiting ECO (Can only be accessed by Danfoss).
	Max. 10 Default 1	(can only be accessed by Danioss).
	Delault I	

	"ECt"	Action counter time
	Min. 0 min Max. 180 min Default 30 min	Door action or "PIR" action within action counter time can trigger exiting ECO (can only be accessed by Danfoss).
	" Edd " Min. 0 min Max. 180 min Default 180 min	Door delay Door delay after door close to trigger entering ECO (can only be accessed by Danfoss).
	"EPd" Min. 0 min Max. 180 min Default 120 min	Pir delay "PIR" delay to trigger entering ECO (can only be accessed by Danfoss).
	"SLd" Min. 0 Max. 80 Default 5	Shop Light Day/SLd Shop Light Night/SLn These parameters are set as the percentage of the maximum light and determine when the device moves into or out of ECO mode for
	"SLn" Min. 0 Max. 80 Default 3	power-saving purposes. "SLd" is the amount of ambient light which will cause the device to move to normal/serving mode from ECO mode (normally occurs in the morning). "SLn" is the amount of ambient light which will cause the device to move to ECO mode from normal/serving mode (normally occurs in the evening).
	"tto" Min. 0 hour Max. 168 hour Default 0 hour	Time to pull down Time which ERC stay in ECO and holiday mode to decide to enter pull down or serving mode.
	"LSd" Min. 0 min Max. 180 min Default 0 min	Light Source delay on ECO Time delay for light source to change from serving mode source to ECO mode source.
	"Euu" Min. no Max. yes Default yes	EWU active on/OFF Enable or disable early wake up.
	"CLH" Min. 0 hour Max. 24 hour Default 6 hour	Shop close hour Shop is assumed to be closed when staying in ECO mode longer than shop close hour.
	"ErL" Min. 0 min Max. 240 min Default 120 min	Early wake up time offset Time of exiting ECO mode for next day= Time of first activity to exit ECO mode - the early wake-up time. "0": early wake up function disabled."
	"HoL" Min. 0 hour Max. 999 hour Default 72 hour	Holiday Length In case that no activity has been registered for a number of days, specified by the holiday, the early-wake-up is deactivated and the cooler must stay in holiday mode until activity is detected.
ECA		ECO management
	" Eto " Min25,0 K Max. 25.0 K Default 4.0 K	Eco Temperature Offset This parameter gives a relative temperature in degrees. It is the difference in temperature for ECO mode operation compared to normal mode. NOTE: setting a temperature offset may be illegal in some jurisdictions.
	"Hto" Min25.0 K Max. 25.0 K Default 6.0 K	Holiday Temperature Offset Increase or decrease of temperature with respect to normal mode during holiday mode.



	1	
	"diE"	ECO Differential
	Min. 0.0 K	Thermostat differential for ECO.
	Max. 10.0 K	
	Default 2.0 K	
	"FoE"	ECO Fan on cycle
	Mir O -	On time for fan during compressor OFF period in ECO mode.
	Min. 0 s Max. 960 s	
	Default 0 s	
	"FSE"	ECO Fan stop cycle
		OFF time for fan during compressor OFF period in ECO mode.
	Min. 0 s Max. 960 s	
	Default 0 s	
	"ELC"	ECO Cabinet light control
		"on": always ON (Button is default to control light for all these options).
	Default on	"oFF": always OFF.
		"dor": door sensor only.
	"ELd"	Eco Light Delay
		This parameter causes a delay to the switch from normal to ECO mode
	Min. 0 min Max. 10 min	when the shop lights are switched ON or OFF. The ambient light sensor
	Default 5 min	detects the change in light level and causes a switch mode. With this
		parameter set to zero, the switch OFF mode occurs immediately.
		If not set to zero (max: 10 minutes), then the change will be delayed by
		the number of minutes set.
ASi		Assignments settings
	"uSA"	MODBUS Safety
		"on": MODBUS auto detection is enabled.
	Min. no Max. yes	"yES": MODBUS communication is deactivaed.
	Default no	
	"t1A"	Air Temperature Adjustment
	Min20.0 K	(applies to non-Danfoss temperature sensors only)
	Max. 20.0 K	This parameter is a relative value and allows adjustment of the control
	Default 0.0 K	sensor temperature.
	"t2A"	For instance, at a measured temperature of 7*C and "tAd" set to -2 K,
		the input from the control sensor will be 5*C instead.
	"t3A"	
	"t4A"	
		Inputs and outputs are configurable
		There are two steps:
		1. Define the type of sensor attached to the input:
		- temperature: light/digital.
		Define the application for the sensor: - temperature: control/condenser/evaporator.
		- light : ECO/display/both.
		- motion
		- digital: door sensor.
		Please contact your local Danfoss representative for information about
		default settings.
		NOTE: coded sensors will impact on the number of possible
		configurations.
	1	For instance: Danfoss supplies only 2-pole defrost sensors, so input "S3"
		will most likely be used as a defrost/evaporator temperature sensor input.



"S1C"	S1 Config/S1C
Default Stn	S2 Config/S2C
_	S3 Config/S3C S4 Config/S4C
	S5 Config/S5C (remote display)
	S6 Config/S6C (remote display)
"S3C"	Available options are: "Stn": for a standard temperature sensor NTC 5 K @ 25°C and TPE precision.
Default Stn	"Htn": for a high temperature sensor NTC 100 K @ 25°C.
"S4C"	"Pt1": for a temperature sensor Pt1000 ohm @ 0°C (only "S4").
Default Stn	"Ldr": for a light sensor (values given in Luminens).
	"dig": for a digital sensor with simple ON/OFF indication (motion, magnet, switch, buttom).
"S6C"	
Default Stn	
"S1A"	S1 Application/S1A
Default SCo	S2 Application/S2A S3 Application/S3A
	S4 Application/S4A
"S2A"	S5 Application/S5A
	S6 Application/S6A
Default nC	Available options are: "nC": not connected.
"S3A"	"SCo": temperature control.
Default nC	"EuA": evaporator temperature.
	"Con": condenser temperature (Condenser cleaning).
"S4A"	" <i>AuS</i> ": only for showing temperature on display. " <i>Ldr</i> ": light sensor, Luminens.
Default nC	"ECo": external input to control ECO mode.
	"doC": door contact, contact closed when door closed.
"S5A"	"doo": door contact, contact open when door closed. "Pir": motion sensor (only "S3").
Default nC	"bt5": button 5 (only "54").
	"rsp": remote spindle (only "S3").
"S6A"	
Default nC	
"dic"	DI Config
uic	This is the digital input used for a digital sensor or bus communications.
Default non	"non": not used.
	"doC": door contact, contact closed when door closed.
	"doo": door contact, contact open when door closed. "ECo": external input to control ECO mode.
	" <i>Pir</i> ": motion sensor. Passive infrared.
"o1C"	D01 Config
Dofault Cop	"CoP": direct compressor control.
Delault COP	"PiC": pilot Relay (no zero cross) – if using pilot relay to control a
	compressor, this option must be used instead of "CoP". "HEt": heating application, inverse output.
	"PiH": pilot heat relay (no zero cross).
	Default Stn "S2C" Default Stn "S3C" Default Stn "S4C" Default Stn "S5C" Default Stn "S6C" Default Stn "S1A" Default SCo "S2A" Default nC "S3A" Default nC "S4A" Default nC "S4A" Default nC "S4A" Default nC "S4A" Default nC



"o2C"	D02 Config/o2C		
020	D03 Config/o3C		
Default dEF	D04 Config/o4C		
"o3C"	D05 Config/o5C		
Default FAn	"no": not used. "dEF": electric defrost heater/valve for hot gas.		
"o4C"	"ALA": alamr output.		
Default Lig	"FAn": fan control "Lig": light control.		
"o5C"			
Default no			
"b1C"	Lower left button:	The buttons can be programme	d as follows:
D () D	Button 1 Config (short press)/b1C	Short press function	Long press function
Default noP	Button 1 Config (long press)/b1L	"noP": not operating	"noP": not operating
"b1L"		"tP": increase set point	"tP": increase set point
Default PoF	Upper left button:	"tn": decrease set point "ECo": toggle Eco mode	"tn": decrease set point "ECo": toggle Eco mode
	Button 2 Config (short press)/b2C	"Lig": toggle light	"Lig": toggle light
"b2C"	Button 2 Config (long press)/b2L	"dEF": toggle defrost	"dEF": toggle defrost
Default dEF		"SuP": toggle super-cool/pull down	"SuP": toggle super-cool/pull down
	Upper right button:	"diP": increase display intensity	"diP": increase display intensity
"b2L"	Button 3 Config (short press)/b3C	"din": decrease display intensity	"din": decrease display intensity
Default inF	Button 3 config (long press)/b3L	"CFA": toggle °C and °F	"CFA": toggle °C and °F
	Lower right button:		"PoF": ERC power ON/OFF "HoL": enter holiday mode
"b3C"	Button 4 Config (short press)/b4C		" <i>inF</i> ": enter info menu
Default tP	Button 4 Config (long press)/b4L	NOTE: Your assignments may not be	shown on the printed buttons. We advice to
"b3L"			the fully integrated mounting model only.
Default ECo			Trustots
"b4C"	7	2	
Default tn			
"b4L"	_	1 4	4
Default Lig			
"b5C"	Button 5 Config (short press) / b5C		
050	Button 5 Config (long press) / b5L	Short press function	Long Press function
Default noP	and a strong transfer and a strong process, and a	"noP": not operating "ECo": toggle ECO mode	"noP": Not operating "ECo": Toggle Eco mode
"b5L"	7	"SuP": toggle super-cool/pull down	"SuP": Toggle Super-Cool /Pull-down
		"Lig": toggle light	"Lig": Toggle light
Default noP		"dEF": toggle defrost	"dEF": Toggle defrost
			"PoF": ERC power ON/OFF
			"HoL": enter holiday mode
"PS1"	Password level 1 / PS1		
	Password Level 2 / PS2		
Min. 0	Password Level 3 / PS3		
Max. 999 Default 0	These assign passwords to the three levels of access. I	he password is a	
"PS2"	three-digit number. Access levels are Shop, Service an	d OEM.	
	You may not therefore have access to change all the p		
Min. 0 Max. 999	Passwords are entered by using the up and down arro		
Default 0	Danfoss advises against using passwords which are ea	asy to remember	
"PS3"	or enter, for example 111, 222, 123 etc.		
Min 0	NOTE : When accessing the controller with 3 wrong pa	assword in a sequence	
Min. 0 Max. 999 Default 0	ERC will automatically block access for 15 minutes.		
1			



Ser		Service information settings
Jei		The parameters in the following section are READ ONLY and cannot be
		changed by the user.
		They provide information for technicians and OEM users.
		NOTE : the only parameters that can be configured are: "oEL", "oEn", "oEH".
		These parameters allow OEMs to enter their own product code.
	"ACt"	Accumulated Comp. run time
	"AFt"	Accumulated Fan run time
	"ALt"	Accumulated Light run time
	"AEt"	Accumulated ERC up time
	"Sdi"	DI
		physcial DI pin state (ON; OFF).
	"uAC"	Voltage value Current main power supply voltage.
	"ouS"	DOs Status
		Current relay open closed status. "IIII" = all relay ON (Upper bar for on, Lower bar for OFF).
		"II" = DO1 ON, DO2 OFF, DO3 & DO4 NA (no bar if relay not mounted).
		"IIII" = all relay OFF (Upper bar for on, Lower bar for OFF).
	"rL1"	Relay 1 counter
		Thousands of cycles of compressor relay since manufacture.
	"rL2"	Relay 2 counter
	" "	Thousands of cycles of no. 2 relay since manufacture.
	"rL3"	Relay 3 counter Thousands of cycles of no. 3 relay since manufacture.
	"rL4"	Relay 4 counter
		Thousands of cycles of no. 4 relay since manufacture.
	"rL5"	Relay 5 counter
		Thousands of cycles of no. 5 relay since manufacture.
	"int"	Interval Counter Compressor run time since last defrost.
	"dnt"	Defrost time counter
		Duration of last defrost cycle [min].
	"ont"	Door open counter "ont/100"=number of door openings since last reset.
	"Snu"	Serial number
		Serial number given at manufacturing.
	"Fir"	SW version Danfoss software version number.
	"HAr"	HW version Danfoss hardware version number.
	"onL"	OrderNoLow Danfoss order code number.
	"onH"	OrderNoHigh Danfoss order code number.
	"oEL"	OEM code Low



"oEn"	OEM code Middle
"oEH"	OEM code High
"PAr"	Parameter version OEM parameter version number [requires EKA copy key update].
"CHd"	Manufacturing date Programme date WWY: week number and year number (2010-19).
"SFC"	Set as Default Resets all parameters to last good OEM settings.
"Ctt"	Condenser Temp Temperature of the condensor sensor.
"Et1"	Evaporator1 Temp Temperature of the evaporator sensor1.
"Et2"	Evaporator2 Temp Temperature of the evaporator sensor2.
"AuS"	AUX Temp. Temperature of the AUX sensor. invisible.
"LLu"	Light level value Actual light level value from light sensor.
"Pir"	Motion sensor state
"att"	Raw Sair Temp
"ESS"	External ECO switch state
	Display messages
"unP"	Device is unprogrammed (relay output is lockt)
"Prg"	Device has not finished programming (relay output is lockt)
"Eco"	Device is in Eco mode
"SC"	Device is in pull-down mode (super-chill)
"dEF"	Device is defrosting
"HoL"	Device is in Holiday mode



Troubleshooting

Problem	Probable cause	Remedy
Compressor does not start	Waiting for compressor delay timer Defrost in progress Line voltage to compressor too low or too high	Check CoP->CSt Check CoP ->Pot /Pod Check dEF ->dit, dot Check CoP->uLi, uLo, uHi
Fan does not start	Door is open or door contact is defective	Fan stops when door is opened Check that door contact is ok
Defrost does not start	Controller in pull down mode	Defrost might be delayed during pull down Check parameter Pud->Pdi
Alarm does not sound	Alarm delayed	Check ALA->Htd, Abd Check Pud->Pdd
Display brightness is weak	Ambient light sensor broken	Replace sensor
Shift between ECO and normal mode does not happen on ambient light change	Ambient light sensor broken or light level not set properly	Check Eng->SLd, SLn
Display alternates between condenser and temperature	Condenser too hot	Clean condenser Check Con ->CAL, CbL
Display alternates between high and temperature	Temperature too high	Check ALA->HAt
Display alternates between low and temperature	Temperature too low	Check ALA -> LAt
Display shows "dEf"	Defrost in progress	Check diS ->SdF

Alarm code	Trigger	Automatic clearance	Outputs	Comments
"Hi"	Air temperature is higher than "ALA->Hat" for "ALA->Htd"	User configured	Blink "Hi" with the highest temperature; If configured: cut in alarm relay, beep the buzzer	High temperature alarm
"Lo"	Air temperature is lower than "LAt" for "Ltd"	User configured	Blink "Lo" with the lowest temperature. If configured: cut in alarm relay, beep the buzzer	Low temperature alarm
"Con"	Condenser temperature is too high or too low	User configured	Blink "Con". If configured: cut in alarm relay, beep the buzzer	Condenser alarm
"dor"	Door open for more than "ALA -> dod"	Always	Blink "dor". If configured: cut in alarm relay, beep the buzzer	Door open alarm
"uHi"	Line voltage is higher than "Cop->uHi"	Always	Blink "uHi". If configured: cut in alarm relay, beep the buzzer	High voltage alarm
"uLi"	Line voltage is lower than "Cop->uLi"	Always	Blink "uLo". If configured: cut in alarm relay, beep the buzzer.	Low voltage alarm
"LEA"	Compressor continuous running for more than "ALA->LEA"	Always	Blink "LEA". If configured: cut in alarm relay, beep the buzzer	Leakage alarm
"E01"	"S1" error	Always	Blink "E01". If configured: cut in alarm relay, beep the buzzer	"S1" sensor failure (short or open)
"E02"	"S2" error	Always	Blink "E02". If configured: cut in alarm relay, beep the buzzer	"S2" sensor failure (short or open)
"E03"	"S3" error	Always	Blink "E03". If configured: cut in alarm relay, beep the buzzer	"S3" sensor failure (short or open)
"E04"	"S4" error	Always	Blink "E04". If configured: cut in alarm relay, beep the buzzer	"S4" sensor failure (short or open)



Technical specs

Power Supply	100 - 240 VAC (±10%), switch mode power supply									
Data d Davis	Average 0.7 W									
Rated Power	5 Inputs: 4 Analogue & Digital, 1 Digital; user specific assignment									
Input	Air/Evaporator/Condenser		Door sensor: all types, user specific		Motion sensor					
Input	• Light sensor: Danfoss ECO light sensor		DP: for remote communication							
		UL60730		EN60730						
	"DO1" (Compressor relay)	120 V a.c.: 16 A resistive/Fl 240 V a.c.: 10 A resistive/F		16(16) A						
Output	"DO4"	8 A resistive, FLA2/LRA12,	TV-1	8 A resisti	ive, 2(2) A					
	"DO5"	FLA2/LRA12, TV-1		8 A resisti	ive, 2(2) A					
	"DO6"	FLA2/LRA12, TV-1		8 A resisti	ive, 2(2) A					
		Max 10								
Probes	Danfoss NTC sensors and Danfoss PT1000 ohm/0°C	anfoss ECO accessories (300	- 3,000 mm)							
Connectors	Modular connector system input connector type: Rast2									
Programming	Programming with Danfoss	ERC docking station, integr	ated system							
Assembly	Self-drilling screws or plast	ic quick fasteners								
Keypad	Only with RDI 107: 4 buttons	s (integrated IP65 design), 2	left, 2 right; user programm	able						
Operating Conditions	0 °C to 55 °C. 93% rH									
Storage Conditions	-40 °C to 85 °C, 93% rH									
Range of Measurement	-40 °C to 85 °C									
Protection	Water and dust protection co	rresponds to IP31, accessibil	ity of connectors limit rear pa	art rating to I	P00					
Environmental	Pollution degree II, non-con	densing								
Resistance to heat & fire	Category D (UL94-V0)									
EMC category	Category I									
Operating Cycles	Compressor relay: more tha	n 175,000 at full load (16A(16	5A))							
Approvals	R290/R600a end-use applic accordance to EN/IEC 60335 60335-2-89, annex BB Glow wire according to EN/I IEC/EN 60730 UL60730 NSF GOST R 60730	-2-24, annex CC and EN/IEC	These approvals are only vapproved	alid when u	sing the accessories					

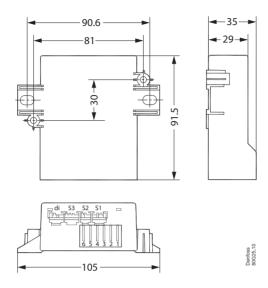


IMPORTANT NOTE
The inputs are not galvanic separated and are connected directly to the mains supply!
For that reason, door-switches, sensors as well as the cables must fulfil the reinforced insulation requirements.

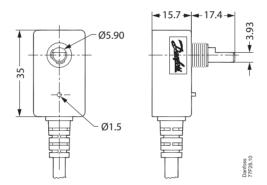


Dimensions

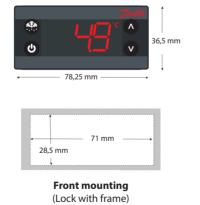
ERC 113

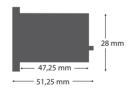


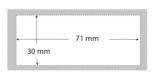
Remote spindle



Remote display







Rear mounting (Lock with clips)



Code numbers

Туре	Code no. I-Pack								
ERC 113 stand alone									
ERC 113A	080G3250								
ERC 113B	080G3251								
ERC 113C	080G3252								
ERC 113D	080G3253								
Remote display GDM front									
RDI 107 RED LED	080G3240								
RDI 107 BLUE LED	080G3241								
Remote display CFF front (with buz									
RDI 107 RED LED	080G3245								
RDI 107 BLUE LED	080G3246								
Remote spindle									
RSP 01, 1000 mmm, 3-pole	080G3371								
RSP 01, 2000 mmm, 3-pole	080G3373								
RSP 01, 3000 mmm, 3-pole	080G3375								
2 7,2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2									
Temperature sensors									
-40 — 85 °C, PVC Standard, NTC 5 K	I								
S1, 470 mm, 3-pole	077F8751								
S1, 1000 mm, 3-pole	077F8757								
S1, 1500 mm, 3-pole	077F8761								
S1, 2000 mm, 3-pole	077F8765								
S1, 2200 mm, 3-pole	077F8767								
S1, 3000 mm, 3-pole	077F8769								
S1, 3500 mm, 3-pole	077F8723								
S1, 6000 mm, 3-pole	080G2019								
-40 — 120°C, TPE precision NTC 5 K, Sa	ntroprene								
S1, 1500 mm, 3-pole	077F8726								
S1, 2000 mm, 3-pole	077F8727								
S1, 3000 mm, 3-pole	077F8729								
-20 — 175 ℃, Silicone rubber cable, NT									
S1/S3, 1000 mm, 3-pole	080G2041								
S1/S3, 2000 mm, 3-pole	080G2043								
S1/S3, 3000 mm, 3-pole	080G2045								
-40 — 85 °C, PVC Standard, NTC 5 K	I								
S2, 1000 mm, 2-pole	077F8786								
S2, 1500 mm, 2-pole	077F8790								
S2, 2000 mm, 2-pole	077F8794								
S2, 3000 mm, 2-pole	077F8798								
S2, 6000 mm, 2-pole	080G2029								
S3, 1000 mm, 3-pole	077F8756								
S3, 1500 mm, 3-pole	077F8760								

Туре	Code no. I-Pac
S3, 2200 mm, 3-pole	077F8766
S3, 3000 mm, 3-pole	077F8768
S3, 6000 mm, 3-pole	080G2039
-100 — 200 °C, Pt 1000	
S4, 1000 mm, 3-pole	080G3350
S4, 2000 mm, 3-pole	080G3351
S4, 3000 mm, 3-pole	080G3352
Light-sensors	
S3, 1000 mm, 3-pole	080G3311
S3, 2000 mm, 3-pole	080G3313
S3, 3000 mm, 3-pole	080G3315
Magnetic door sensor	
di/S4, 1000 mm, 3-pole	080G3320
di/S4, 2000 mm, 3-pole	080G3322
di/S4, 3000 mm, 3-pole	080G3324
Cable door sensor	
di/S4, 1000 mm, 3-pole	080G3340
di/S4, 2000 mm, 3-pole	080G3341
di/S4, 3000 mm, 3-pole	080G3342
di/S4, 4000 mm, 3-pole	080G3343
Motion sensor	
S3/di, 1000 mm, 3-pole	080G3390
S3/di, 2000 mm, 3-pole	080G3391
S3/di, 3000 mm, 3-pole	080G3392
S3/di, 4000 mm, 3-pole	080G3393
Communication Wire	
RD Comm. wire, 1000 mm, 3 pole	080G3381
RD Comm. wire, 2000 mm, 3 pole	080G3383
RD Comm. wire, 3000 mm, 3 pole	080G3385
Clips	
Black (2 needed per controller)	080G3308
Programming	
OEM Docking station, product. line	080G9701
Gateway incl USB Cable, R&D	080G9711
Programming key EKA183A	080G9740
Power plug *	1
3-pole with screw	080G3356
6-pole with screw	080G3357

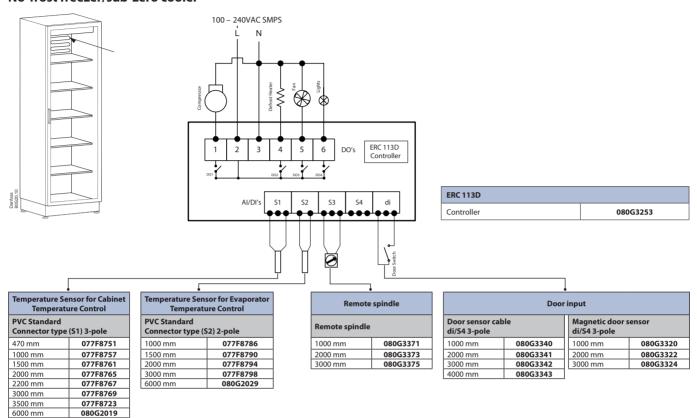
^{*} Available optional plugs with screw connections are limited to 16 A

Note: For more information about temperature sensor types and connectors, please refer to Danfoss' technical brochure "NTC type temperature sensors for ETC & ERC controllers".

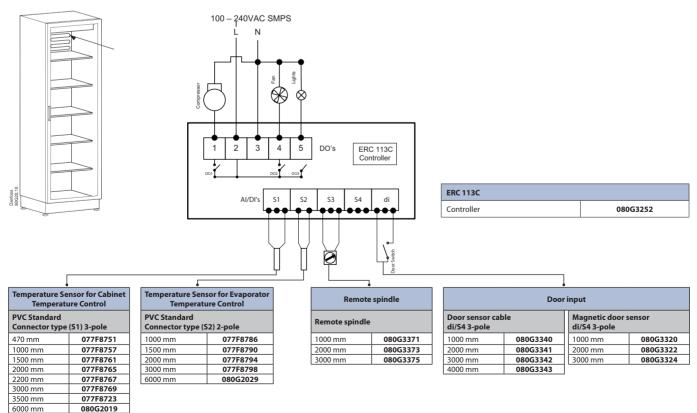


Typical applications

No-frost freezer/sub-zero cooler

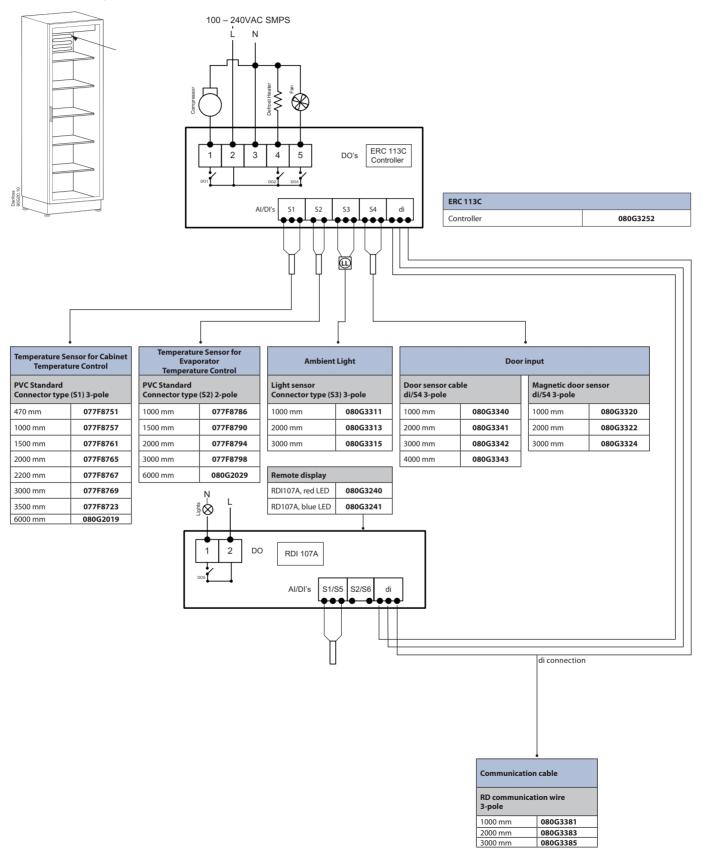


Glass door merchandiser





No-frost freezer/sub-zero cooler



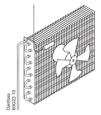


Sensor placement

Control sensor

Control sensor







compressor according to the set point. The sensor is also used for the displayed temperature. Vertical coolers with fan

The control sensor must always be connected and is

used for controlling the cut-in and cut-out of the

Most common placement is in the return air to the evaporator. The sensor can be placed close to the fan - even when the fan is pulsed during compressor OFF periods: the updating of the temperature is blocked when the fan is stopped and only updated when the fan has been running for a while, so that the heat from the fan does not affect the temperature

For applications sensitive to sub-zero temperatures, sensor placement in the evaporator outlet air can be considered.

Vertical freezers with fan

Placement in the return air or in the freezer compartment.

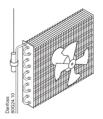
Coolers without fan

The best results are normally obtained when the sensor is placed at the side-wall, 10 cm from the back and approximately at 1/3 from the bottom or where the evaporator ends.

The control sensor must always be connected and is used for controlling the cut-in and cut-out of the compressor according to the set point.

The sensor is also used for the displayed temperature.

Evaporator sensor



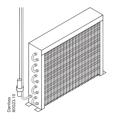
The evaporator sensor is only used for de-icing of the evaporator and has no control purpose.

Placement of sensor

Place the sensor where the ice melts last. Please be aware of that sharp finns can damage the



Condenser sensor

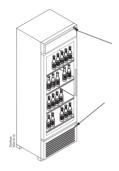


The condenser sensor is used to protect the compressor against high pressure when the condenser is blocked or the condenser fan fails.

Placement of sensor

Place the sensor at the liquid side of the condenser. Use a metal bracket or metal tape to ensure good thermal conductivity. Be sure that the cable does not pass hot spots at the compressor or condenser that exceeds 80°C.

Ambient light sensor



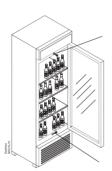
The ambient light sensor is used to detect opening hours of the shop.

Placement of sensor

The sensor must be placed so that the interior light does not affect the sensor.

Possible placement could be in the front of the cooler or at the top.

Door sensor



The door sensor is used to detect buying activity and to stop the fan when the door is opened.

Door sensor

Danfoss does not supply the door-switch. Use the door-switch you have and connect it to the cable supplied by Danfoss.



Application matrix

Stand-alone Stand-alone		Output				Input				
Application	ERC type	DO1	DO2	DO3	DO4	S1 (C1)	S2 (C2)	S3 (C3)	Di (C4)	
Standard beverage cooler	ERC 113C	Comp	Fan	Lamp		Control	Defrost	Condenser or ambient light	Door	
Sub-zero beverage cooler	ERC 113D	Comp	Heater	Fan	Lamp	Control	Defrost	Condenser or ambient light	Door	
Out-door beverage cooler	ERC 113D	Comp	Heater	Fan	Lamp	Control	Condenser	Ambient light	Door	
No frost freezer w. glass-door	ERC 113D	Comp	Heater	Fan	Lamp	Control	Defrost	Condenser or ambient light	Door	
CFF refrigerator	ERC 113C	Comp	Fan	Lamp		Control	Defrost	Condenser	Door	
CFF freezer	ERC 113D	Comp	Heater	Fan	Lamp	Control	Defrost	Condenser	Door	

NOTE:

- select only one function per input, e.g. condenser sensor or ambient light sensor
- make sure that the accessory you select has a matching connector to the input, e.g. a sensor for input S2 must have C2 connector
- condenser sensor or light sensor are optional and can be omitted
- defrost sensor is mandatory when electrical heater is used for defrost. For natural defrost it can be omitted

Remote display		Output				Input						
Application	ERC type	DO1	DO2	DO3	D04	DO5	S1 (C1)	S2 (C2)	S3 (C3)	Di (C4)	S4 (C1)	S5 (C2)
Standard beverage cooler	ERC 113C	Comp	Fan	Lamp			Control	Condenser	Ambient light	RD107	Defrost	Door
Sub-zero beverage cooler	ERC 113D	Comp	Heater	Fan	Lamp		Control	Condenser	Ambient light	RD107	Defrost	Door
Out-door beverage cooler	ERC 113D	Comp	Heater	Fan	Lamp		Control	Condenser	Ambient light	RD107	Defrost	Door
No frost freezer w. glass-door	ERC 113D	Comp	Heater	Fan	Lamp		Control	Condenser	Ambient light	RD107	Defrost	Door
CFF refrigerator	ERC 113C	Comp	Fan	Lamp			Control	Condenser	Ambient light	RD107	Defrost	Door
CFF freezer	ERC 113D	Comp	Heater	Fan	Lamp		Control	Condenser	Ambient light	RD107	Defrost	Door

NOTE:

- select only one function per input, e.g. condenser sensor or ambient light sensor
- any input at RDI07 can be chosen for control, defrost, condenser, ambient light or door, if it is more convenient for cable routing
- make sure that the accessory you select has a matching connector to the input, e.g. a sensor for input S2 or S5 must have C2 connector
- condenser sensor or light sensor are optional and can be omitted
- defrost sensor is mandatory when electrical heater is used for defrost. For natural defrost it can be omitted
- the relay in RDI07A (DO5) can be used for heater, fan, lamp or alarm, and can be used instead of DO2 DO4

Remote spindle			Out	tput		Input			
Application	ERC type	DO1	DO2	DO3	DO4	S1 (C1)	S2 (C2)	S3 (C3)	Di (C4)
Standard beverage cooler	ERC 113C	Comp	Fan	Lamp		Control	Condenser or ambient light	RSP01	Door
Sub-zero beverage cooler	ERC 113D	Comp	Heater	Fan	Lamp	Control	Defrost	RSP01	Door
Out-door beverage cooler	ERC 113D	Comp	Heater	Fan	Lamp	Control	Condenser or ambient light	RSP01	Door
No frost freezer w. glass-door	ERC 113D	Comp	Heater	Fan	Lamp	Control	Defrost	RSP01	Door
CFF refrigerator	ERC 113C	Comp	Fan	Lamp		Control	Defrost or condenser	RSP01	Door
CFF freezer	ERC 113D	Comp	Heater	Fan	Lamp	Control	Defrost	RSP01	Door

NOTE:

- select only one function per input, e.g. condenser sensor or ambient light sensor
- make sure that the accessory you select has a matching connector to the input, e.g. a sensor for input S2 must
- \bullet have C2 connector condenser sensor or light sensor are optional and can be omitted
- $\bullet \ defrost \ sensor \ is \ mandatory \ when \ electrical \ heater \ is \ used \ for \ defrost. For \ natural \ defrost \ it \ can \ be \ omitted$







User manual ERC 113 refrigeration controller

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