

## RXYQ\*\*\*XA[TJA,YCA,YDA] VRV 4X Heat Pump

RXYQ120XATJA  
RXYQ120XAYCA  
RXYQ120XAYDA  
RXYQ144XATJA  
RXYQ144XAYCA  
RXYQ144XAYDA  
RXYQ168XATJA  
RXYQ168XAYCA  
RXYQ168XAYDA  
RXYQ72XATJA  
RXYQ72XAYCA  
RXYQ72XAYDA  
RXYQ96XATJA  
RXYQ96XAYCA  
RXYQ96XAYDA



This manual is to be used by qualified technicians only.

# Important Information

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*Views shown are for parts illustrations only, not servicing procedures*

### Text Codes:

AR - As Required

NA - Not Available

NS - Not Shown

00000000 - See Note

QTY - Quantity Example (QTY 3) (If Quantity not shown, Quantity = 1)

M - Model Example (M1) (If M Code not shown, then part is used on all Models)

### Expanded Model Nomenclature:

Example M1 - Model#1 M2 - Model#2 M3 - Model#3
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Daikin Manufacturing Company, L.P. is not responsible for personal injury or property damage resulting from improper service. Review all service information before beginning repairs.

Warranty service must be performed by an authorized technician, using authorized factory parts. If service is required after the warranty expires, Daikin Manufacturing Company, L.P. also recommends contacting an authorized technician and using authorized factory parts.

Daikin Manufacturing Company, L.P. reserves the right to discontinue, or change at any time, specifications or designs without notice or without incurring obligations.

For assistance within the U.S.A. contact:

Homeowner Support  
Daikin North America, LLC  
19001 Kermier Road  
Waller, Texas 77484  
855-770-5678-Telephone  
713-863-2382-Facsimile

For assistance outside the U.S.A. contact:

International Division  
Daikin North America, LLC  
19001 Kermier Road  
Waller, Texas 77484  
713-861-2500-Telephone  
713-863-2382-Facsimile

# Functional Parts

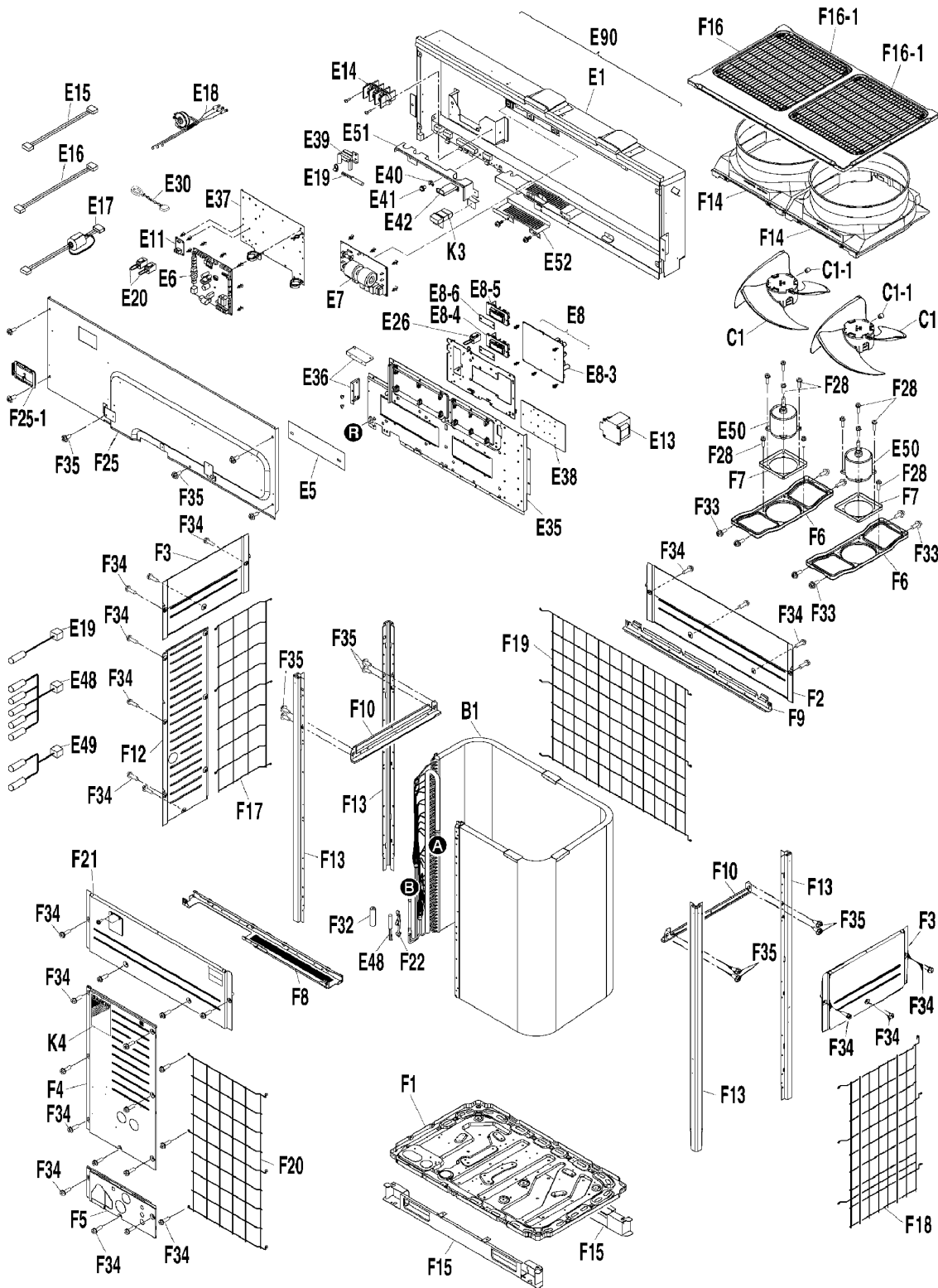
**Part  
No:**

**Description:**

Part No:	Description:	Part No:	Description:
2008769	CHECK VALVE (M3, M15)	2505431	PCB (MAIN) (M4, M7, M10)
1086083	CHECK VALVE (M2, M11, M14)	2505462	PCB (MAIN) (M2, M5, M8, M11, M14)
1086083	CHECK VALVE (M5, M8)	2505518	PCB (MAIN) (M3, M6, M9, M12, M15)
159972J	CHECK VALVE (M2, M4, M5, M6, M7, M8, M9, M10, M11, M12, M13, M14)	2505431	PCB (MAIN) (M1, M13)
2008769	CHECK VALVE (M1, M13)	7009634	PCB (NOISE FILTER) (M2, M5, M8, M11, M14)
6026560	CHECK VALVE (M5, M8)	7009635	PCB (NOISE FILTER) (M2, M5, M8, M11, M14)
4023447	COMP (M6, M9, M12)	7009555	PCB (NOISE FILTER) (M3, M15)
2505549	COMP ASSY. (M3, M15)	2454634	PCB (NOISE FILTER) (M6, M9, M12)
7009598	CRANK CASE HEATER (M2, M5, M8, M11, M14)	2454641	PCB (NOISE FILTER) (M3, M15)
5009473	CRANKCASE HEATER (M1, M3, M4, M6, M7, M9, M10, M12, M13, M15)	1996243	PCB (NOISE FILTER) (M4, M7, M10)
5009474	CRANKCASE HEATER (M4, M6, M7, M9)	2151423	PCB (NOISE FILTER) (M1, M13)
5009492	CURRENT SENSOR (M10, M12)	7009556	PCB (REVERSE PHASE PROTECTION) (M3, M15)
2117168	CURRENT TRANS (M1, M13)	7500014	PCB (SUB) (M2, M5, M8, M11, M14)
7009643	DC FAN MOTOR (M2, M5, M8, M11, M14)	1599736	PRESSURE CONTROL VALVE (M3, M15)
1752715	DC FAN MOTOR (M4, M7, M10)	7009625	PRESSURE CONTROL VALVE (M2, M5, M8, M11, M14)
1752708	FAN MOTOR (M1, M13)	1991750	PRESSURE CONTROL VALVE (M6, M9, M10)
4012442	FAN MOTOR (M3, M15)	2151416	REACTOR (M1, M13)
2441784	FAN MOTOR (M12)	7009663	SCROLL COMP (M5, M8)
2441777	FAN MOTOR (M6, M9)	2018456	SCROLL COMP (M4, M7, M10)
2226916	HIGH PRESSURE SENSOR (M10)	7009593	SCROLL COMP (M2, M11, M14)
2227003	HIGH PRESSURE SENSOR (M1, M2, M3, M4, M5, M6, M7, M8, M9, M11, M13, M14, M15)	2505525	SCROLL COMP (M1, M13)
2226916	HIGH PRESSURE SENSOR (M12)	2103455	STOP VALVE (M2, M4, M5, M6, M7, M8, M9, M11, M14)
7009639	LOW FREQUENCY TRANS (M2, M5, M8, M11, M14)	2113351	STOP VALVE (M1, M3, M10, M12, M13, M15)
7009503	LOW FREQUENCY TRANS (M3, M6, M9, M12, M15)	2114424	STOP VALVE (M12)
2226909	LOW PRESSURE SENSOR (M10, M12)		
2226992	LOW PRESSURE SENSOR (M1, M2, M3, M4, M5, M6, M7, M8, M9, M11, M13, M14, M15)		
1716788	PCB (ABC I/P) (M2, M3, M4, M5, M6, M7, M8, M9, M10, M11, M12, M14, M15)		
1716788	PCB (ABC I/P) (M1, M13)		
7009554	PCB (CURRENT LIMITING) (M3, M15)		
1996250	PCB (FAN) (M10)		
2103811	PCB (FAN) (M4, M7)		
2103835	PCB (FAN) (M4, M7)		
2159852	PCB (FAN) (M1, M13)		
7009637	PCB (FAN) (M2, M5, M8, M11, M14)		
4012622	PCB (FAN) (M3, M6, M9, M15)		
4012621	PCB (FAN) (M3, M6, M9, M15)		
4012547	PCB (FAN) (M12)		
2159876	PCB (FAN) (M1, M13)		
7009571	PCB (INV.) (M4, M7)		
2348025	PCB (INVERTER) (M6, M9)		
7009461	PCB (INVERTER) (M10)		
7009521	PCB (INVERTER) (M1, M13)		
7009569	PCB (INVERTER) (M4, M7)		
7009552	PCB (INVERTER) (M3, M15)		
2347990	PCB (INVERTER) (M6, M9)		
2347969	PCB (INVERTER) (M12)		
7009636	PCB (INVERTER) (M2, M11, M14)		
7009681	PCB (INVERTER) (M5, M8)		

## Expanded Model Nomenclature

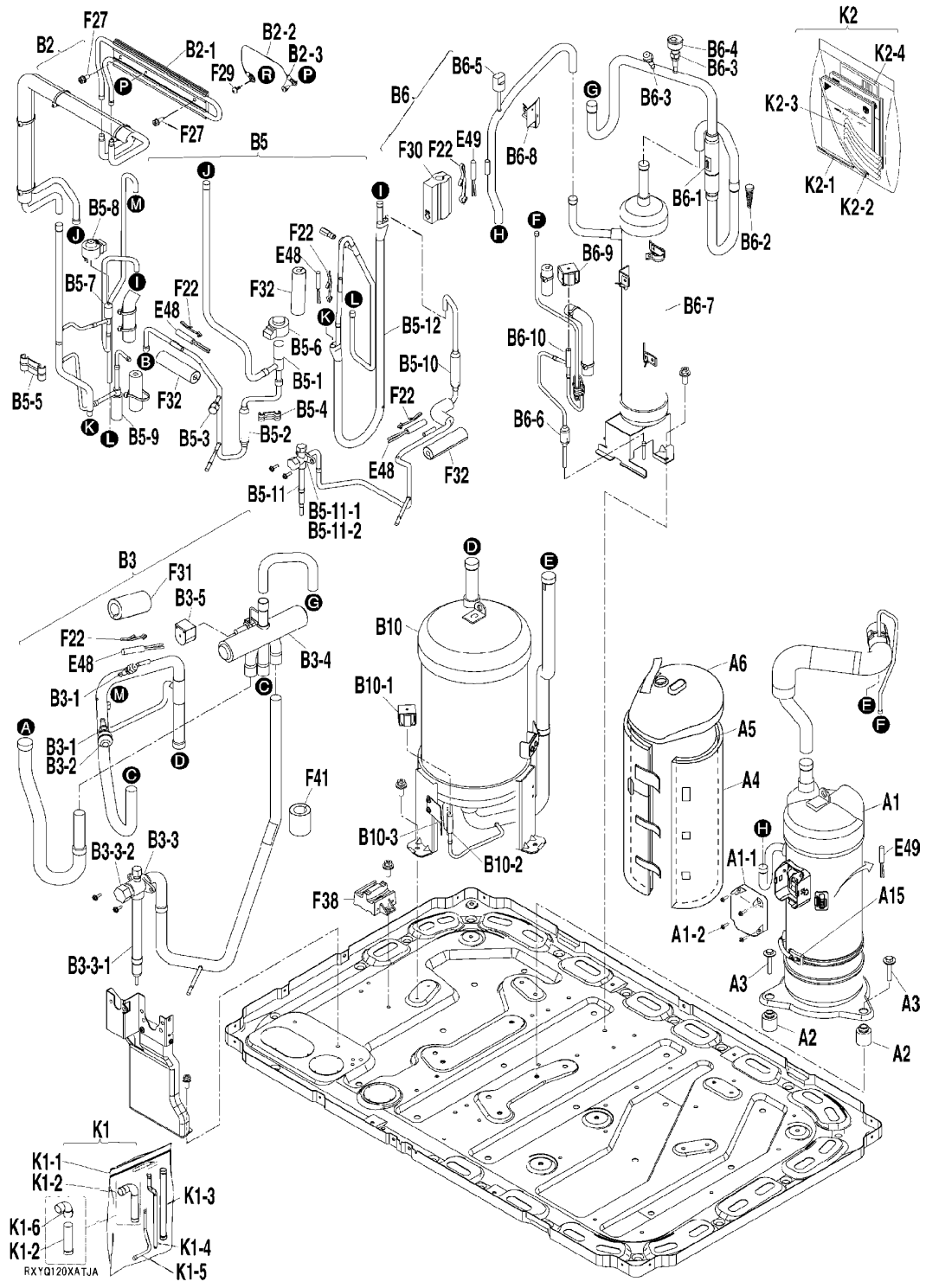
M1 - RXYQ120XATJA
M2 - RXYQ120XAYCA
M3 - RXYQ120XAYDA
M4 - RXYQ144XATJA
M5 - RXYQ144XAYCA
M6 - RXYQ144XAYDA
M7 - RXYQ168XATJA
M8 - RXYQ168XAYCA
M9 - RXYQ168XAYDA
M10 - RXYQ72XATJA
M11 - RXYQ72XAYCA
M12 - RXYQ72XAYDA
M13 - RXYQ96XATJA
M14 - RXYQ96XAYCA
M15 - RXYQ96XAYDA



Ref No	DRAWING #
1	B1
2	C1
3	C1-1
4	E1
5	E11
6	E13
7	E14
8	E30
9	E35
10	E36
11	E37
12	E38
13	E39
14	E40
15	E41
16	E42
17	E5
18	E50
19	E51
20	E52
21	E6
22	E7
23	E8
24	E8-3
25	E8-4
26	E8-5
27	E8-6
28	E90
29	F1
30	F10
31	F12
32	F13
33	F14
34	F15
35	F16
36	F16-1
37	F17
38	F18
39	F19
40	F2
41	F20
42	F21
43	F22
44	F25
45	F25-1
46	F28
47	F3
48	F32
49	F33
50	F34
51	F35
52	F4
53	F5
54	F6
55	F7
56	F8
57	F9
58	K3
59	K4

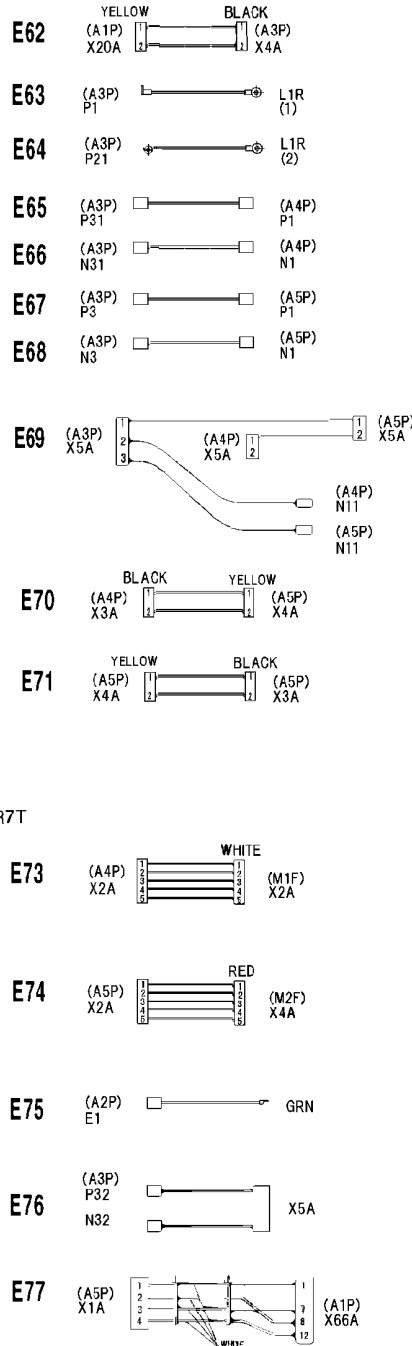
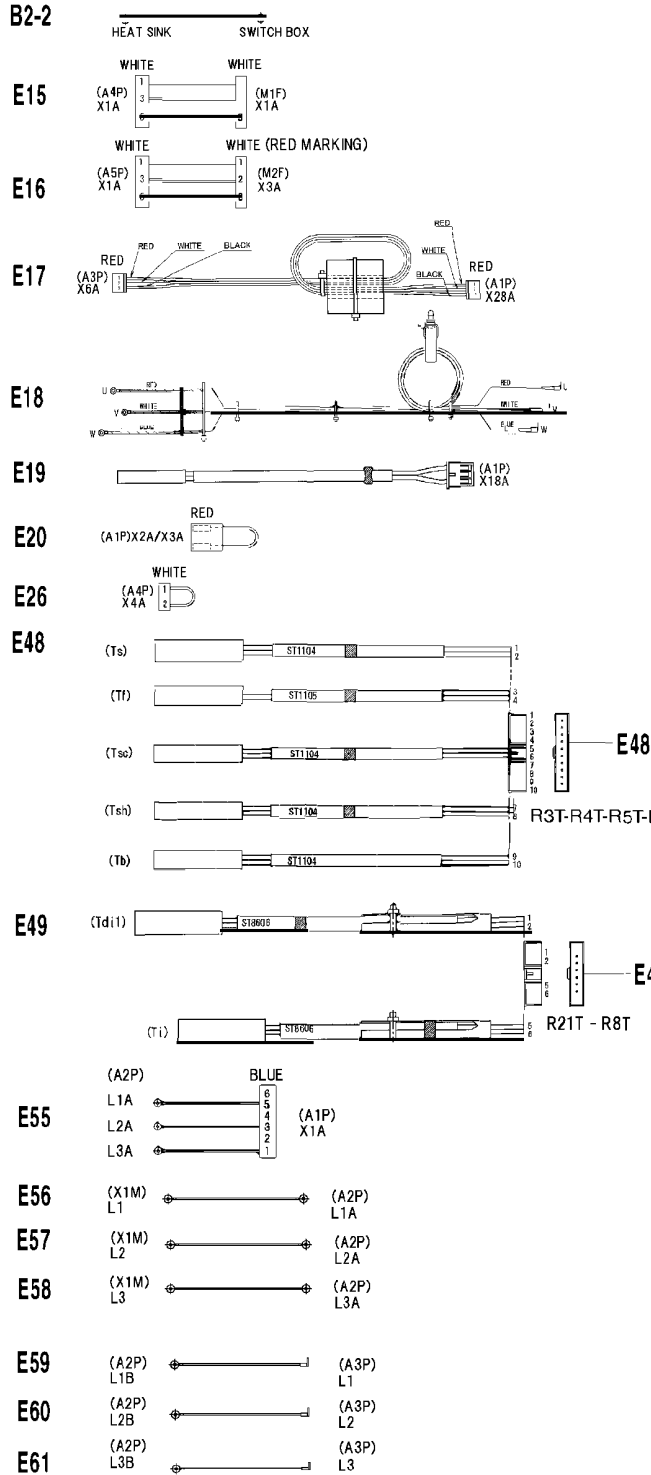
<b>Ref. Part No:</b>	<b>Part No:</b>	<b>Description:</b>	<b>Ref. Part No:</b>	<b>Part No:</b>	<b>Description:</b>															
<b>Image 1:</b>			<b>Image 1:</b>																	
1	7009696	PLATE FIN COIL HX ASSY (M1, M13)	55	7009535	MOTOR MOUNTING PLATE (M1, M13)															
2	7009517	PROPELLER FAN ASSY. (M1, M13)	56	7009536	STAY ASSY. (FRONT) (M1, M13)															
3	057178J	HEX. SOCKET SCREW (M1, M13)	57	7009537	STAY (REAR) (M1, M13)															
4	2454665	SWITCH BOX ASSY. (M1, M13)	58	NA	SEALING MATERIAL ASSY. (M1, M13)															
5	1716788	PCB (ABC I/P) (M1, M13)	59	7009692	BRAND NAME LABEL (M1, M13)															
6	2151416	REACTOR (M1, M13)	<b>Expanded Model Nomenclature</b>																	
7	7009522	TERMINAL BLOCK (M1, M13)	<table border="1"> <tr><td>M1 - RXYQ120XA TJA</td></tr> <tr><td>M2 - RXYQ120XA YCA</td></tr> <tr><td>M3 - RXYQ120XA YDA</td></tr> <tr><td>M4 - RXYQ144XA TJA</td></tr> <tr><td>M5 - RXYQ144XA YCA</td></tr> <tr><td>M6 - RXYQ144XA YDA</td></tr> <tr><td>M7 - RXYQ168XA TJA</td></tr> <tr><td>M8 - RXYQ168XA YCA</td></tr> <tr><td>M9 - RXYQ168XA YDA</td></tr> <tr><td>M10 - RXYQ72XA TJA</td></tr> <tr><td>M11 - RXYQ72XA YCA</td></tr> <tr><td>M12 - RXYQ72XA YDA</td></tr> <tr><td>M13 - RXYQ96XA TJA</td></tr> <tr><td>M14 - RXYQ96XA YCA</td></tr> <tr><td>M15 - RXYQ96XA YDA</td></tr> </table>			M1 - RXYQ120XA TJA	M2 - RXYQ120XA YCA	M3 - RXYQ120XA YDA	M4 - RXYQ144XA TJA	M5 - RXYQ144XA YCA	M6 - RXYQ144XA YDA	M7 - RXYQ168XA TJA	M8 - RXYQ168XA YCA	M9 - RXYQ168XA YDA	M10 - RXYQ72XA TJA	M11 - RXYQ72XA YCA	M12 - RXYQ72XA YDA	M13 - RXYQ96XA TJA	M14 - RXYQ96XA YCA	M15 - RXYQ96XA YDA
M1 - RXYQ120XA TJA																				
M2 - RXYQ120XA YCA																				
M3 - RXYQ120XA YDA																				
M4 - RXYQ144XA TJA																				
M5 - RXYQ144XA YCA																				
M6 - RXYQ144XA YDA																				
M7 - RXYQ168XA TJA																				
M8 - RXYQ168XA YCA																				
M9 - RXYQ168XA YDA																				
M10 - RXYQ72XA TJA																				
M11 - RXYQ72XA YCA																				
M12 - RXYQ72XA YDA																				
M13 - RXYQ96XA TJA																				
M14 - RXYQ96XA YCA																				
M15 - RXYQ96XA YDA																				
8	2117168	CURRENT TRANS (M1, M13)																		
9	7009524	EL. COMP. MT PLATE (INVERTER) (M1, M13)																		
10	7009525	SET PLATE/ IMPLEMENT USE (M1, M13)																		
11	7009526	PCB MOUNTING PLATE (M1, M13)																		
12	7009527	MOUNTING PLATE (THERM) (M1, M13)																		
13	7009528	MOUNTING PLATE (M1, M13)																		
14	066578J	CUP WASHER (M1, M13)																		
15	080714J	EARTH TERMINAL SCREW (M1, M13)																		
16	7009529	EL. COMP. MT PLATE (M1, M13)																		
17	2130503	INSULATION SHEET (M1, M13)																		
18	1752708	FAN MOTOR (M1, M13)																		
19	2454610	EL. COMP. MT PLATE ASSY. (M1, M13)																		
20	2454627	SLIDING PLATE (M1, M13)																		
21	2505431	PCB (MAIN) (M1, M13)																		
22	2151423	PCB (NOISE FILTER) (M1, M13)																		
23	NA	PCB (INVERTER) (M1, M13)																		
24	7009521	PRINTED CIRCUIT (INVERTER) (M1, M13)																		
25	2159852	PCB (FAN) (M1, M13)																		
26	2159876	PCB (FAN) (M1, M13)																		
27	7009590	INSULATION SHEET (M1, M13)																		
28	2506155	ELECT COMP ASSY. (M13)																		
28	2506162	ELECT COMP ASSY. (M1)																		
29	NA	BOTTOM FRAME (M1, M13)																		
30	7009478	STAY (RIGHT/ LEFT) (M1, M13)																		
31	7009480	SIDE PLATE (M1, M13)																		
32	7009481	SUPPORT (M1, M13)																		
33	7009588	BELL MOUTH (M1, M13)																		
34	7009538	BRACKET (M1, M13)																		
35	7009539	TOP PLATE ASSY. (M1, M13)																		
36	7500121	DISCHARGE GRILLE (M1, M13)																		
37	7009646	PROTECTION NET (LEFT) (M1, M13)																		
38	7009647	PROTECTION NET (RIGHT) (M1, M13)																		
39	7009648	PROTECTION NET (BACK) (M1, M13)																		
40	7009531	FRONT PLATE (UPPER) (M1, M13)																		
41	7009540	PROTECTION NET (FRONT) (M1, M13)																		
42	2441537	FRONT PLATE ASSY. (M1, M13)																		
43	042396J	FITTING SPRING/ THERM (M1, M13)																		
44	2454696	COVER/ SWITCH BOX ASSY. (M1, M13)																		
45	128777J	INSPECTION HOLE (M1, M13)																		
46	7009486	HEX HEAD TAPPING SCREW (M1, M13)																		
47	7009471	SIDE PLATE (UPPER) (M1, M13)																		
48	1082207	HEAT INSULATION TUBE (M1, M13)																		
49	0493462	TAPPING SCREW (M1, M13)																		
50	0250470	HEX HEAD TAPPING SCREW (M1, M13)																		
51	0356556	HEX TAPPING SCREW (M1, M13)																		
52	7009532	FRONT PLATE (M1, M13)																		
53	7009533	FRONT PLATE (BOTTOM) (M1, M13)																		
54	7009534	MOTOR MOUNTING PLATE (M1, M13)																		

—TOP—



Ref No	DRAWING #
1	A1
2	A1-1
3	A1-2
4	A15
5	A2
6	A3
7	A4
8	A5
9	A6
10	B10
11	B10-1
12	B10-2
13	B10-3
14	B2
15	B2-1
16	B2-3
17	B3
18	B3-1
19	B3-2
20	B3-3
21	B3-3-1
22	B3-3-2
23	B3-4
24	B3-5
25	B5
26	B5-1
27	B5-10
28	B5-11
29	B5-11-1
30	B5-11-2
31	B5-12
32	B5-2
33	B5-3
34	B5-4
35	B5-5
36	B5-6
37	B5-7
38	B5-8
39	B5-9
40	B6
41	B6-1
42	B6-10
43	B6-2
44	B6-3
45	B6-4
46	B6-5
47	B6-6
48	B6-7
49	B6-8
50	B6-9
51	F27
52	F29
53	F30
54	F31
55	F32
56	F38
57	F41
58	K1
59	K1-1
60	K1-2
61	K1-3
62	K1-4
63	K1-5
64	K1-6
65	K2
66	K2-1
67	K2-2
68	K2-3
69	K2-4

Ref. Part No: No:	Description:	Ref. Part No: No:	Description:
<b>Image 1:</b>		<b>Image 1:</b>	
1	2505525	55	1082207
	SCROLL COMP (M1, M13)		HEAT INSULATION TUBE (M1, M13)
2	2441481	56	2203672
	TERMINAL COVER (M1, M13)		PIPING FIXTURE (M1, M13)
3	4025036	57	4012254
	GROUNDING TERMINAL (M1, M13)		THERM INSUL TUBE (M13)
4	5009473	57	7009589
	CRANKCASE HEATER (M1, M13)		THERM INSUL TUBE (M1)
5	2219994	58	NA
	VIBRATION ISOLATOR (M1, M13)		ACCESSORIES ASSY. (M1, M13)
6	162531J	59	0311135
	MOUNTING BOLT/ COMP (M1, M13)		ACCESSORIES BAG (M1, M13)
7	5009776	60	7009542
	SOUND INSULATOR/ COMP (M1, M13)		AUX PIPE (GAS SIDE FRONT) (M1)
8	5009777	60	7009543
	SOUND INSULATOR/ COMP (M1, M13)		AUX PIPE (GAS SIDE FRONT) (M13)
9	5009778	61	7009544
	SOUND INSULATOR/ COMP (M1, M13)		AUX PIPE (GAS SIDE BOTTOM) (M1)
10	2505532	61	7009545
	ACCUMULATOR ASSY. (M1, M13)		AUX PIPE (GAS SIDE BOTTOM) (M13)
11	7009457	62	7009490
	COIL/ SOLN VAL (ACCUM OIL RETURN) (M1, M13)		AUX PIPE (LIQ SIDE FRONT) (M1)
12	2165972	62	7009546
	BODY/ SOL VAL (ACCUM OIL RETURN) (M1, M13)		AUX PIPE (LIQ SIDE FRONT) (M13)
13	232005J	63	7009491
	REFRIGERANT FILTER (M1, M13)		AUX PIPE (LIQ SIDE BOTTOM) (M1)
14	NA	63	7009547
	REFRIGERANT PIPE ASSY. (M1, M13)		AUX PIPE (LIQ SIDE BOTTOM) (M13)
15	7009508	64	254107
	HEAT SINK ASSY. (M1, M13)		L-TYPE JOINT (M13)
16	2103633	65	NA
	HEX. BOLT (M1, M13)		ACCESSORIES ASSY. (M1, M13)
17	NA	66	980774
	REFRIGERANT PIPE ASSY. (1) (M1, M13)		TIE WRAP (M1, M13)
18	1944437	67	980772
	GAUGE JOINT WITH CHECK VALVE (M1, M13)		CLAMP/ LEAD WIRE (M1, M13)
19	2226992	68	1997424
	LOW PRESSURE SENSOR (M1, M13)		ELECTRIC INSULATION (M1, M13)
20	NA	69	NA
	STOP VALVE ASSY. (GAS) (M1, M13)		ADDL REFR. CHARGE LABEL (M1, M13)
21	2127879		
	STOP VALVE ASSY. (M13)		
21	2127901		
	STOP VALVE ASSY. (M1)		
22	2116831		
	VALVE CAP (M1, M13)		
23	5009794		
	BODY/ 4 WAY VAL (M1, M13)		
24	7009443		
	COIL/ FOUR WAY VALVE (M1, M13)		
25	NA		
	LIQUID PIPE ASSY. (2) (M1, M13)		
26	1996469		
	BODY/ ELEC EXP. VAL (MAIN) (M1, M13)		
27	5009807		
	FILTER (M1, M13)		
28	NA		
	STOP VALVE ASSY. (LIQUID) (M1, M13)		
29	2113351		
	STOP VALVE (M1, M13)		
30	045432J		
	STOP VALVE CAP (M1, M13)		
31	5009792		
	DOUBLE TUBE HEAT EXCH. ASSY. (M1, M13)		
32	5009807		
	FILTER (M1, M13)		
33	2292254		
	SERVICING PORT ASSY. (M1, M13)		
34	1505111		
	PIPE CLAMP PLATE (M1, M13)		
35	110432J		
	CLAMP/ REF. PIPING (M1, M13)		
36	7009446		
	COIL/ ELE EXP VAL (MAIN) (M1, M13)		
37	5009795		
	BODY/ ELEC EXP. VAL (INJECTION) (M1, M13)		
38	7009447		
	COIL/ ELE EXP VAL (INJECTION) (M1, M13)		
39	1991750		
	PRESSURE CONTROL VALVE (M1, M13)		
40	NA		
	DISCHARGE PIPE ASSY. (M1, M13)		
41	2008769		
	CHECK VALVE (M1, M13)		
42	2165965		
	BODY/ SOL VAL (OS OIL RETURN) (M1, M13)		
43	2096331		
	REFRIGERANT STRAINER (M1, M13)		
44	1944437		
	GAUGE JOINT WITH CHECK VALVE (M1, M13)		
45	2227003		
	HIGH PRESSURE SENSOR (M1, M13)		
46	7009449		
	HIGH PRESSURE SWITCH (M1, M13)		
47	4012537		
	FILTER (M1, M13)		
48	7009514		
	OIL SEPARATOR ASSY. (M1, M13)		
49	2113382		
	FIXTURE (M1, M13)		
50	7009451		
	COIL/ SOLN VAL (OS OIL RETURN) (M1, M13)		
51	4012540		
	HEX BOLT (M1, M13)		
52	119839J		
	TAPPING SCREW (M1, M13)		
53	1281530		
	THERM INSUL (M1, M13)		
54	055045J		
	INSULATION TUBE/ SUCTION LINE (M1, M13)		
		<b>Expanded Model Nomenclature</b>	
		M1 - RXYQ120XATJA	
		M2 - RXYQ120XAYCA	
		M3 - RXYQ120XAYDA	
		M4 - RXYQ144XATJA	
		M5 - RXYQ144XAYCA	
		M6 - RXYQ144XAYDA	
		M7 - RXYQ168XATJA	
		M8 - RXYQ168XAYCA	
		M9 - RXYQ168XAYDA	
		M10 - RXYQ72XATJA	
		M11 - RXYQ72XAYCA	
		M12 - RXYQ72XAYDA	
		M13 - RXYQ96XATJA	
		M14 - RXYQ96XAYCA	
		M15 - RXYQ96XAYDA	



RefNo	DRAWING #
1	B2-2
2	E15
3	E16
4	E17
5	E18
6	E19
7	E20
8	E26
9	E48
10	E49
11	E55
12	E56
13	E57
14	E58
15	E59
16	E60
17	E61
18	E62
19	E63
20	E64
21	E65
22	E66
23	E67
24	E68
25	E69
26	E70
27	E71
28	E73
29	E74
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31	E76
32	E77

Ref. Part No:	Part No:	Description:	Ref. Part No:	Part No:	Description:
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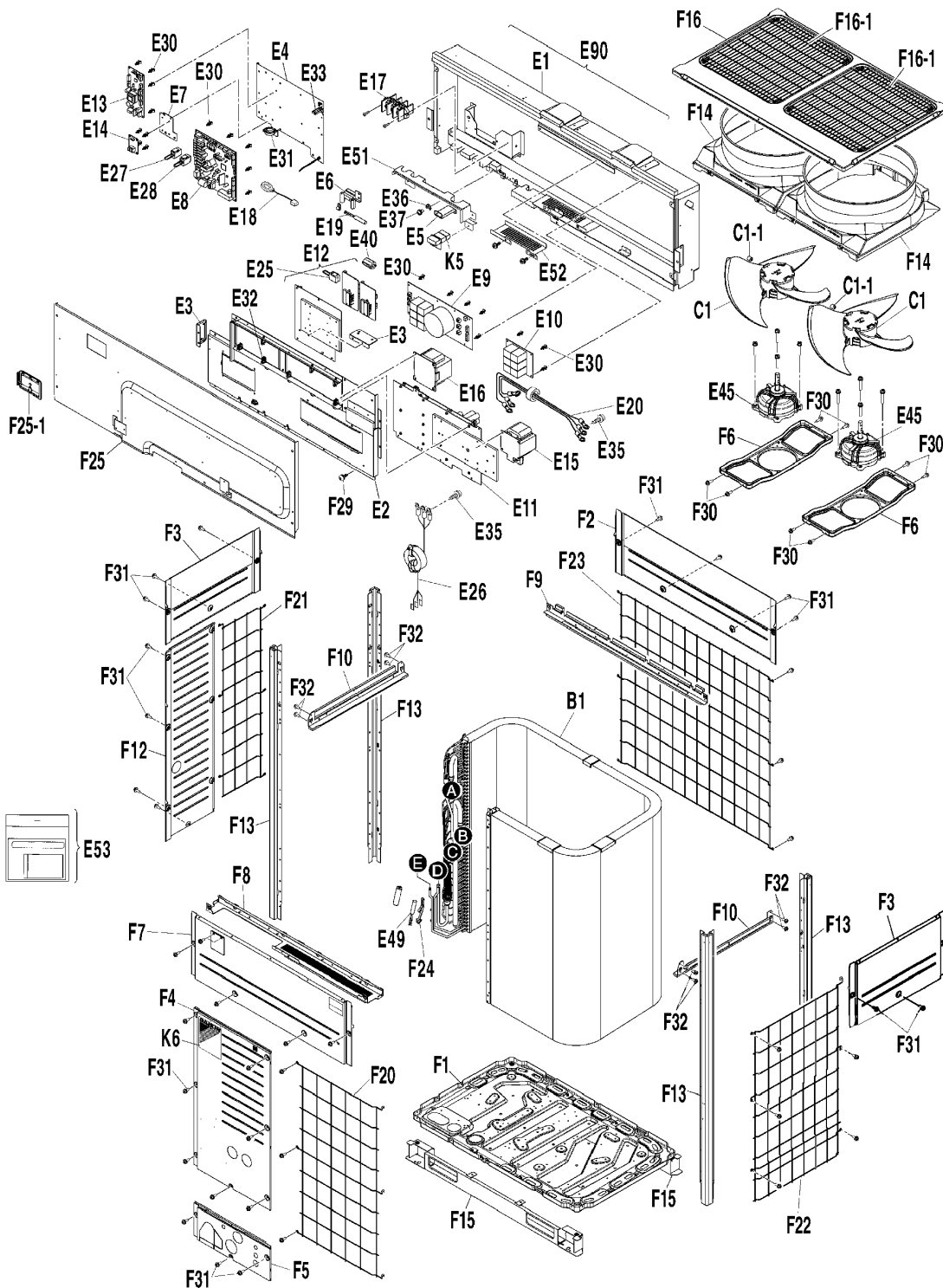
**Image 1:**

1	2103626	WIRE HARNESS (M1, M13)
2	2093318	WIRE HARNESS (M1, M13)
3	2093332	WIRE HARNESS (M1, M13)
4	2151827	WIRE HARNESS ASSY. (M1, M13)
5	7009523	WIRE HARN ASSY(COMP.) (M1, M13)
6	1782095	THERM (AIR) (M1, M13)
7	135234J	CON/ SHORT CIRCUIT (M1, M13)
8	1933413	CON/ SHORT CIRCUIT (M1, M13)
9	5009496	THERM ASSY. (M1, M13)
10	5009497	THERM ASSY. (M1, M13)
11	2093279	WIRE HARNESS (M1, M13)
12	NA	WIRE HARNESS (M1, M13)
13	NA	WIRE HARNESS (M1, M13)
14	NA	WIRE HARNESS (M1, M13)
15	2506092	WIRE HARNESS (M1, M13)
16	2506100	WIRE HARNESS (M1, M13)
17	2506117	WIRE HARNESS (M1, M13)
18	2270021	WIRE HARNESS (M1, M13)
19	2506124	WIRE HARNESS (M1, M13)
20	NA	WIRE HARNESS (M1, M13)
21	2093736	WIRE HARNESS (M1, M13)
22	2093743	WIRE HARNESS (M1, M13)
23	2093750	WIRE HARNESS (M1, M13)
24	2093767	WIRE HARNESS (M1, M13)
25	2093806	WIRE HARNESS ASSY. (M1, M13)
26	2093781	WIRE HARNESS (M1, M13)
27	2093301	WIRE HARNESS (M1, M13)
28	2506131	WIRE HARNESS (M1, M13)
29	2506148	WIRE HARNESS (M1, M13)
30	2093349	WIRE HARNESS (M1, M13)
31	2130015	WIRE HARNESS (M1, M13)
32	2039237	WIRE HARNESS ASSY. (M1, M13)

**Expanded Model Nomenclature**

- |                   |
|-------------------|
| M1 - RXYQ120XATJA |
| M2 - RXYQ120XAYCA |
| M3 - RXYQ120XAYDA |
| M4 - RXYQ144XATJA |
| M5 - RXYQ144XAYCA |
| M6 - RXYQ144XAYDA |
| M7 - RXYQ168XATJA |
| M8 - RXYQ168XAYCA |
| M9 - RXYQ168XAYDA |
| M10 - RXYQ72XATJA |
| M11 - RXYQ72XAYCA |
| M12 - RXYQ72XAYDA |
| M13 - RXYQ96XATJA |
| M14 - RXYQ96XAYCA |
| M15 - RXYQ96XAYDA |

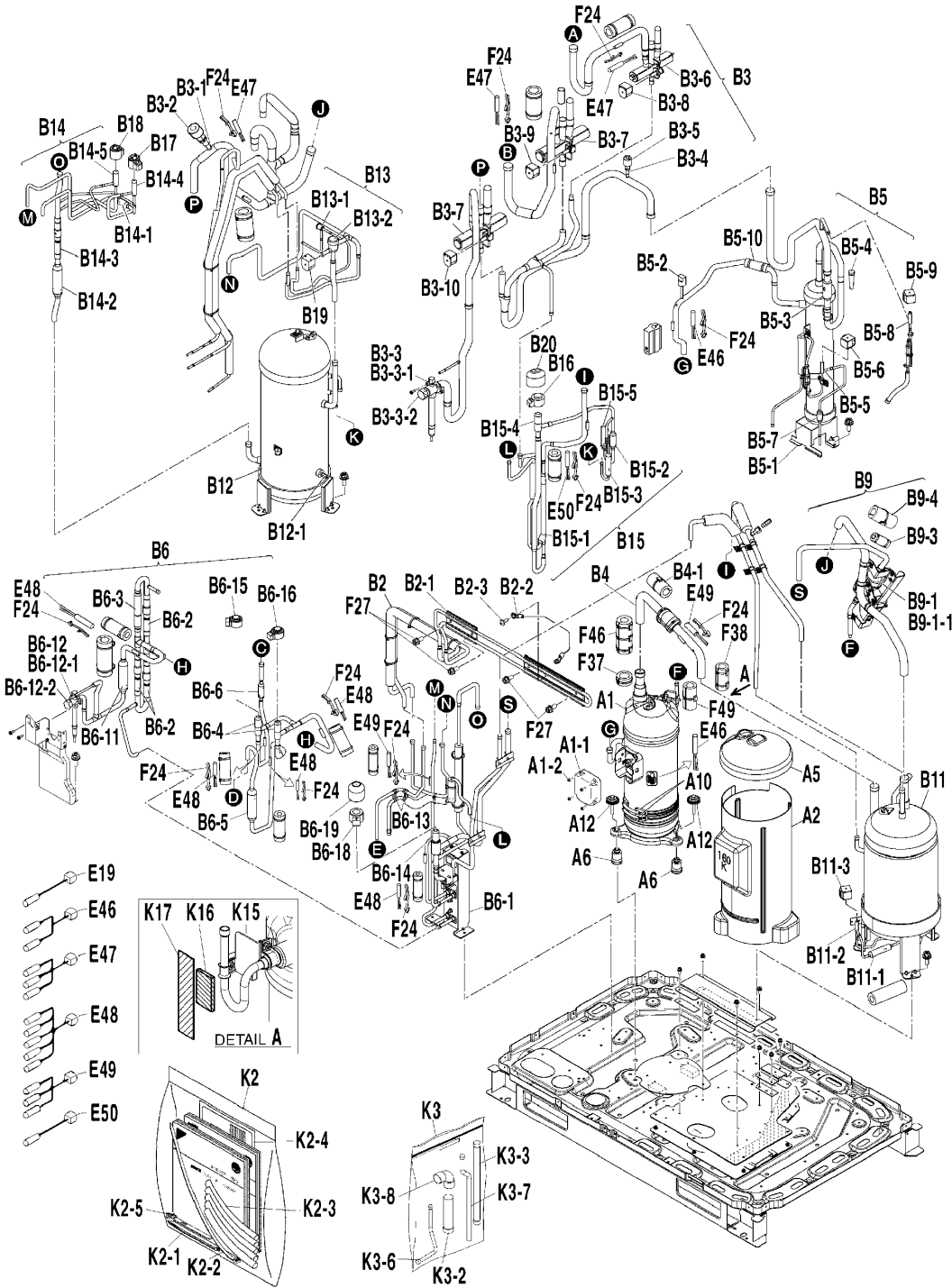
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9	E14
10	E15
11	E16
12	E17
13	E18
14	E2
15	E3
16	E30
17	E31
18	E32
19	E33
20	E35
21	E36
22	E37
23	E4
24	E40
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31	E7
32	E8
33	E9
34	E90
35	F1
36	F10
37	F12
38	F13
39	F14
40	F15
41	F16
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43	F2
44	F20
45	F21
46	F22
47	F23
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49	F25
50	F25-1
51	F29
52	F3
53	F30
54	F31
55	F32
56	F4
57	F5
58	F6
59	F7
60	F8
61	F9
62	K5
63	K6

Ref. Part No:	Part No:	Description:	Ref. Part No:	Part No:	Description:															
<b>Image 1:</b>			<b>Image 1:</b>																	
1	7009599	PLATE FIN COIL HX ASSY (M2, M11, M14)	53	0493462	TAPPING SCREW (M2, M11, M14)															
2	7009517	PROPELLER FAN ASSY. (M2, M11, M14)	54	0250470	HEX HEAD TAPPING SCREW (M2, M11, M14)															
3	057178J	HEX. SOCKET SCREW (M2, M11, M14)	55	0356556	HEX TAPPING SCREW (M2, M11, M14)															
4	2454603	SWITCH BOX ASSY. (M2, M11, M14)	56	7009532	FRONT PLATE (M2, M11, M14)															
5	7009635	PCB (NOISE FILTER) (M2, M11, M14)	57	7009533	FRONT PLATE (BOTTOM) (M2, M11, M14)															
6	7009636	PCB (INVERTER) (M2, M11, M14)	58	7009534	MOTOR MOUNTING PLATE (M2, M11, M14)															
7	7009637	PCB (FAN) (M2, M11, M14)	59	2441537	FRONT PLATE ASSY. (M2, M11, M14)															
8	7500014	PCB (SUB) (M2, M11, M14)	60	7009536	STAY ASSY. (FRONT) (M2, M11, M14)															
9	1716788	PCB (ABC I/P) (M2, M11, M14)	61	7009537	STAY (REAR) (M2, M11, M14)															
10	7009638	REACTOR (M2, M11, M14)	62	NA	SEALING MATERIAL ASSY. (M2, M11, M14)															
11	7009639	LOW FREQUENCY TRANS (M2, M11, M14)	63	7009692	BRAND NAME LABEL (M2, M11, M14)															
12	7009522	TERMINAL BLOCK (M2, M11, M14)	<b>Expanded Model Nomenclature</b>																	
13	2117168	CURRENT TRANS (M2, M11, M14)	<table border="1"> <tr><td>M1 - RXYQ120XA TJA</td></tr> <tr><td>M2 - RXYQ120XA YCA</td></tr> <tr><td>M3 - RXYQ120XA YDA</td></tr> <tr><td>M4 - RXYQ144XA TJA</td></tr> <tr><td>M5 - RXYQ144XA YCA</td></tr> <tr><td>M6 - RXYQ144XA YDA</td></tr> <tr><td>M7 - RXYQ168XA TJA</td></tr> <tr><td>M8 - RXYQ168XA YCA</td></tr> <tr><td>M9 - RXYQ168XA YDA</td></tr> <tr><td>M10 - RXYQ72XA TJA</td></tr> <tr><td>M11 - RXYQ72XA YCA</td></tr> <tr><td>M12 - RXYQ72XA YDA</td></tr> <tr><td>M13 - RXYQ96XA TJA</td></tr> <tr><td>M14 - RXYQ96XA YCA</td></tr> <tr><td>M15 - RXYQ96XA YDA</td></tr> </table>			M1 - RXYQ120XA TJA	M2 - RXYQ120XA YCA	M3 - RXYQ120XA YDA	M4 - RXYQ144XA TJA	M5 - RXYQ144XA YCA	M6 - RXYQ144XA YDA	M7 - RXYQ168XA TJA	M8 - RXYQ168XA YCA	M9 - RXYQ168XA YDA	M10 - RXYQ72XA TJA	M11 - RXYQ72XA YCA	M12 - RXYQ72XA YDA	M13 - RXYQ96XA TJA	M14 - RXYQ96XA YCA	M15 - RXYQ96XA YDA
M1 - RXYQ120XA TJA																				
M2 - RXYQ120XA YCA																				
M3 - RXYQ120XA YDA																				
M4 - RXYQ144XA TJA																				
M5 - RXYQ144XA YCA																				
M6 - RXYQ144XA YDA																				
M7 - RXYQ168XA TJA																				
M8 - RXYQ168XA YCA																				
M9 - RXYQ168XA YDA																				
M10 - RXYQ72XA TJA																				
M11 - RXYQ72XA YCA																				
M12 - RXYQ72XA YDA																				
M13 - RXYQ96XA TJA																				
M14 - RXYQ96XA YCA																				
M15 - RXYQ96XA YDA																				
14	7009632	EL. COMP. MT PLATE (INVERTER) (M2, M11, M14)																		
15	7009525	SET PLATE/ IMPLEMENT USE (M2, M11, M14)																		
16	380401J	LOCKING CARD SPACER (M2, M11, M14)																		
17	2010250	WIRE CLIP (M2, M11, M14)																		
18	027843J	WIRE CLIP (M2, M11, M14)																		
19	0207661	LOCKING WIRE SADDLE (M2, M11, M14)																		
20	7500045	PAN HEAD MACHINE SCREW (M2, M11, M14)																		
21	066578J	CUP WASHER (M2, M11, M14)																		
22	080714J	EARTH TERMINAL SCREW (M2, M11, M14)																		
23	7009526	PCB MOUNTING PLATE (M2, M11, M14)																		
24	5009491	FERRITE CORE (M2, M11, M14)																		
25	7009643	DC FAN MOTOR (M2, M11, M14)																		
26	7009529	EL. COMP. MT PLATE (M2, M11, M14)																		
27	2454610	EL. COMP. MT PLATE ASSY. (M2, M11, M14)																		
28	2454627	SLIDING PLATE (M2, M11, M14)																		
29	2505501	GREASE ASSY. (M2, M11, M14)																		
30	7009527	MOUNTING PLATE (THERM) (M2, M11, M14)																		
31	7500082	SET PLATE/ IMPLEMENT USE (ABC) (M2, M11, M14)																		
32	2505462	PCB (MAIN) (M2, M11, M14)																		
33	7009634	PCB (NOISE FILTER) (M2, M11, M14)																		
34	2506047	ELECT COMP ASSY. (M11)																		
34	2506054	ELECT COMP ASSY. (M14)																		
34	2506061	ELECT COMP ASSY. (M2)																		
35	NA	BOTTOM FRAME (M2, M11, M14)																		
36	7009478	STAY (RIGHT/ LEFT) (M2, M11, M14)																		
37	7009480	SIDE PLATE (M2, M11, M14)																		
38	7009481	SUPPORT (M2, M11, M14)																		
39	7009588	BELL MOUTH (M2, M11, M14)																		
40	7009538	BRACKET (M2, M11, M14)																		
41	7009539	TOP PLATE ASSY. (M2, M11, M14)																		
42	7500121	DISCHARGE GRILLE (M2, M11, M14)																		
43	7009531	FRONT PLATE (UPPER) (M2, M11, M14)																		
44	7009540	PROTECTION NET (FRONT) (M2, M11, M14)																		
45	7009646	PROTECTION NET (LEFT) (M2, M11, M14)																		
46	7009647	PROTECTION NET (RIGHT) (M2, M11, M14)																		
47	7009648	PROTECTION NET (BACK) (M2, M11, M14)																		
48	042396J	FITTING SPRING/ THERM (M2, M11, M14)																		
49	2454696	COVER/ SWITCH BOX ASSY. (M2, M11, M14)																		
50	128777J	INSPECTION HOLE (M2, M11, M14)																		
51	119839J	TAPPING SCREW (M2, M11, M14)																		
52	7009471	SIDE PLATE (UPPER) (M2, M11, M14)																		

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Ref No	DRAWING #
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4	A12
5	A1-2
6	A2
7	A5
8	A6
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114	B6-47
115	B6-48
116	B6-49

Ref. Part No: No:	Description:	Ref. Part No: No:	Description:
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3	2441481	46	1542312
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5	4025036	48	2119861
6	2278885	49	5009794
7	2278892	50	7500059
8	6026527	51	7500060
9	7009621	52	NA
10	232005J	53	2317139
11	2165972	54	NA
12	7009622	55	7009607
13	7009623	56	6026532
14	7009455	57	2103479
15	NA	57	7009608
16	7009625	58	2096331
17	147657J	59	2165965
18	NA	60	7500071
19	2113337	61	4012537
20	012000J	62	2165972
21	1086083	63	7500070
22	2233628	64	NA
23	2204606	65	7009610
24	NA	66	231501J
25	7500077	67	NA
26	2113344	68	2103455
27	232005J	69	143584J
28	1996469	70	1505111
29	NA	71	1801415
30	2441506	72	7500031
31	7500040	73	7500030
32	2441513	74	2441498
33	7500080	75	7009700
34	NA	76	1086083
35	0650304	77	159972J
36	7009601	78	1996469
37	2103626	79	231501J
38	2103633	80	2113344
39	NA	81	NA
40	1542312	82	NA
41	7500061	83	0424529
42	2226992	84	7009620
43	NA	85	2317139
		86	7009640
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**Image 1:**

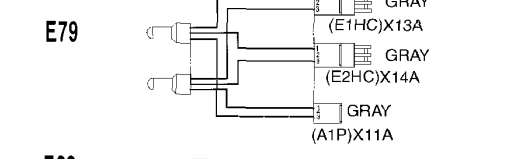
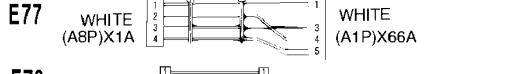
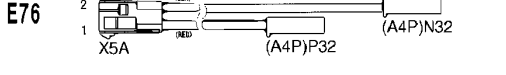
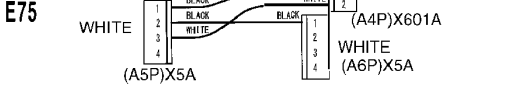
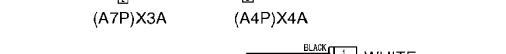
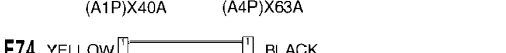
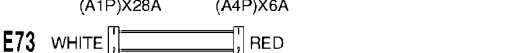
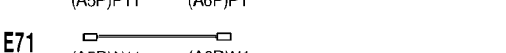
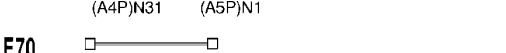
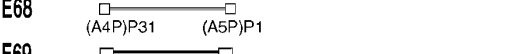
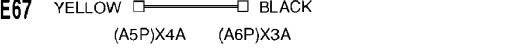
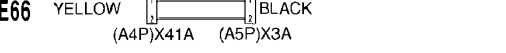
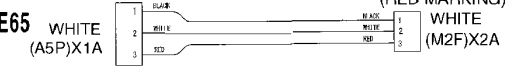
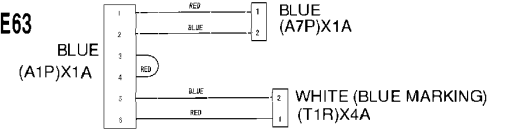
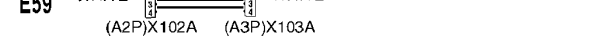
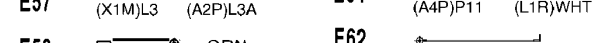
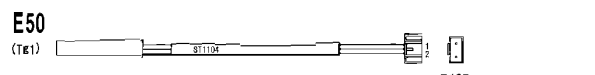
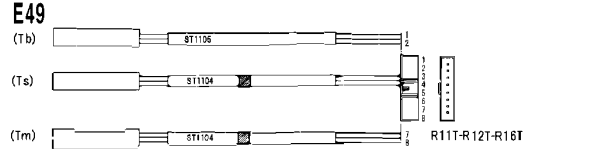
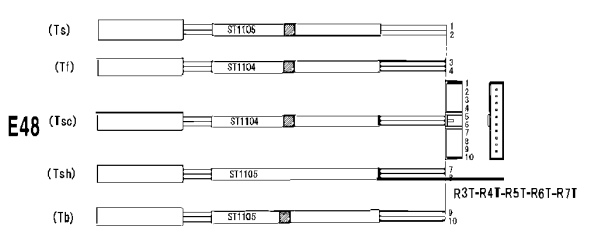
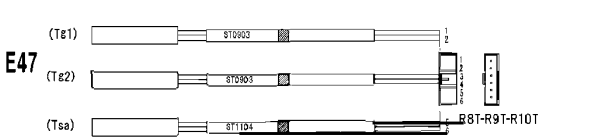
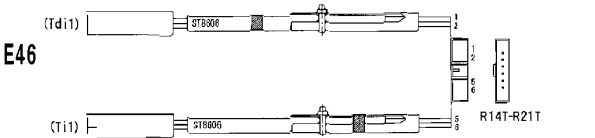
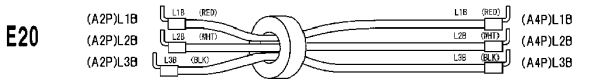
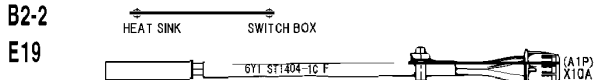
88	1933413	CONNECTOR/ SHORT CIRCUIT (M2, M11, M14)
89	7009642	WIRE HARN ASSY(COMP.) (M2, M11, M14)
90	135234J	CONNECTOR/ SHORT CIRCUIT (M2, M11, M14)
91	2233712	CONNECTOR (M2, M11, M14)
92	7009644	THERM ASSY. (M2, M11, M14)
93	7500085	THERM ASSY (SUCTION)(HX GAS/UL) (M2, M11, M14)
94	2505479	THERM ASSY. (M2, M11, M14)
95	2505486	THERM ASSY. (M2, M11, M14)
96	2505493	THERM (M2, M11, M14)
97	4012540	HEX BOLT (M2, M11, M14)
98	6026549	WEIGHT (M2, M11, M14)
99	7009680	WEIGHT ASSY. (M2, M11, M14)
100	7009678	WEIGHT (M2, M11, M14)
101	2317139	WEIGHT (M2, M11, M14)
102	NA	MOUNTING PLATE ASSY. (M2, M11, M14)
103	NA	THERM INSUL TAPE (M2, M11, M14)
104	NA	TAPE (ALUMINIUM) (M2, M11, M14)
105	NA	ACCESSORIES ASSY. (M2, M11, M14)
106	980774	TIE WRAP (M2, M11, M14)
107	980772	CLAMP/ LEAD WIRE (M2, M11, M14)
108	1997424	ELECTRIC INSULATION (M2, M11, M14)
109	NA	ADDITIONAL REFR. CHARGE LABEL (M2, M11, M14)
110	056827J	TIE WRAP (M2, M11, M14)
111	NA	ACCESSORIES ASSY. (M2, M11, M14)
112	7009542	AUX PIPE (GAS SIDE FRONT) (M2)
112	7500052	AUX PIPE (GAS SIDE FRONT) (M11)
112	7500090	AUX PIPE (GAS SIDE FRONT) (M14)
113	7009544	AUX PIPE (GAS SIDE BOTTOM) (M2)
113	7500053	AUX PIPE (GAS SIDE BOTTOM) (M11)
113	7500091	AUX PIPE (GAS SIDE BOTTOM) (M14)
114	7009576	AUX PIPE (LIQ SIDE FRONT) (M2)
114	7500096	AUX PIPE (LIQ SIDE FRONT) (M11, M14)
115	7009578	AUX PIPE (LIQ SIDE BOTTOM) (M2)
115	7500097	AUX PIPE (LIQ SIDE BOTTOM) (M11, M14)
116	1799257	L-TYPE JOINT (M2, M11, M14)

**Expanded Model Nomenclature**

M1 - RXYQ120XATJA
M2 - RXYQ120XAYCA
M3 - RXYQ120XAYDA
M4 - RXYQ144XATJA
M5 - RXYQ144XAYCA
M6 - RXYQ144XAYDA
M7 - RXYQ168XATJA
M8 - RXYQ168XAYCA
M9 - RXYQ168XAYDA
M10 - RXYQ72XATJA
M11 - RXYQ72XAYCA
M12 - RXYQ72XAYDA
M13 - RXYQ96XATJA
M14 - RXYQ96XAYCA
M15 - RXYQ96XAYDA

RXYQ72XAYCA / RXYQ96XAYCA / RXYQ120XAYCA

-TOP-



RefNo	DRAWING #
1	B2-2
2	E19
3	E20
4	E25
5	E26
6	E27
7	E28
8	E46
9	E47
10	E48
11	E49
12	E50
13	E55
14	E56
15	E57
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26	E68
27	E69
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38	E80

**Ref. Part  
No: No:**

**Description:**

**Ref. Part  
No: No:**

**Description:**

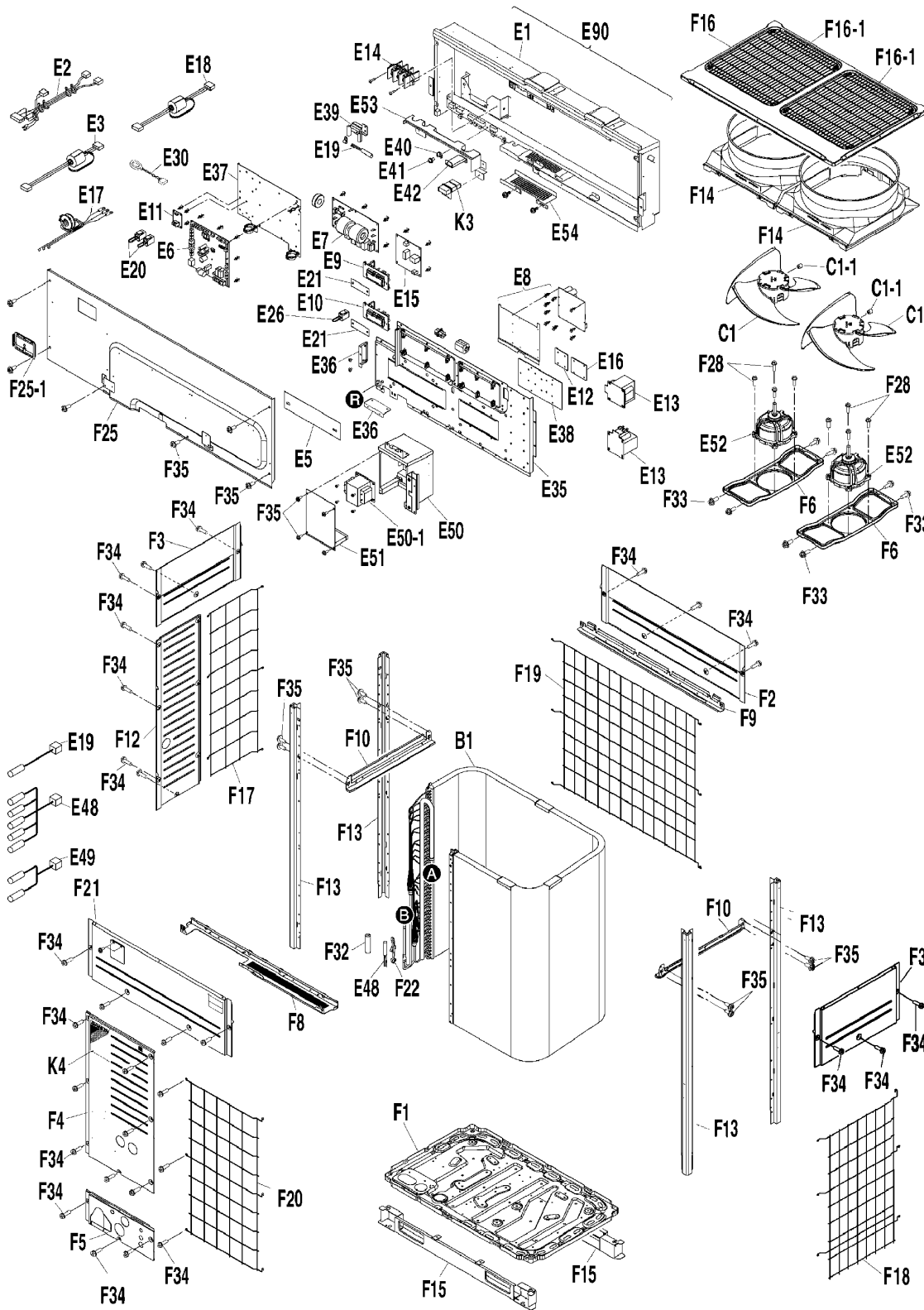
**Image 1:**

1	2103626	WIRE HARNESS (M2, M11, M14)
2	7009640	THERM (AIR A1P) (M2, M11, M14)
3	7009641	WIRE HARNESS ASSY. (M2, M11, M14)
4	1933413	CONNECTOR/ SHORT CIRCUIT (M2, M11, M14)
5	7009642	WIRE HARN ASSY(COMP.) (M2, M11, M14)
6	135234J	CONNECTOR/ SHORT CIRCUIT (M2, M11, M14)
7	2233712	CONNECTOR (M2, M11, M14)
8	7009644	THERM ASSY. (M2, M11, M14)
9	7500085	THERM ASSY (SUCTION)(HX GAS/UL) (M2, M11, M14)
10	2505479	THERM ASSY. (M2, M11, M14)
11	2505486	THERM ASSY. (M2, M11, M14)
12	2505493	THERM (M2, M11, M14)
13	7009737	WIRE HARNESS (M2, M11, M14)
14	7009738	WIRE HARNESS (M2, M11, M14)
15	7009739	WIRE HARNESS (M2, M11, M14)
16	7009740	WIRE HARNESS (M2, M11, M14)
17	7009741	WIRE HARNESS (M2, M11, M14)
18	7009742	WIRE HARNESS (M2, M11, M14)
19	7009743	WIRE HARNESS (M2, M11, M14)
20	7009744	WIRE HARNESS (M2, M11, M14)
21	7009745	WIRE HARNESS ASSY. (M2, M11, M14)
22	7009746	WIRE HARNESS ASSY. (M2, M11, M14)
23	7009747	WIRE HARNESS ASSY. (M2, M11, M14)
24	4014821	WIRE HARNESS (M2, M11, M14)
25	2093781	WIRE HARNESS (M2, M11, M14)
26	7009748	WIRE HARNESS (M2, M11, M14)
27	7009749	WIRE HARNESS (M2, M11, M14)
28	6019712	WIRE HARNESS (M2, M11, M14)
29	7009750	WIRE HARNESS (M2, M11, M14)
30	7009751	WIRE HARNESS (M2, M11, M14)
31	7009752	WIRE HARNESS (M2, M11, M14)
32	2093293	WIRE HARNESS (M2, M11, M14)
33	7009753	WIRE HARNESS ASSY. (M2, M11, M14)
34	7009754	WIRE HARNESS ASSY. (M2, M11, M14)
35	7009735	WIRE HARNESS ASSY. (M2, M11, M14)
36	7009734	WIRE HARNESS (M2, M11, M14)
37	7009732	WIRE HARNESS ASSY. (M2, M11, M14)
38	7009729	WIRE HARNESS (M2, M11, M14)

**Expanded Model Nomenclature**

M1 - RXYQ120XATJA
M2 - RXYQ120XAYCA
M3 - RXYQ120XAYDA
M4 - RXYQ144XATJA
M5 - RXYQ144XAYCA
M6 - RXYQ144XAYDA
M7 - RXYQ168XATJA
M8 - RXYQ168XAYCA
M9 - RXYQ168XAYDA
M10 - RXYQ72XATJA
M11 - RXYQ72XAYCA
M12 - RXYQ72XAYDA
M13 - RXYQ96XATJA
M14 - RXYQ96XAYCA
M15 - RXYQ96XAYDA

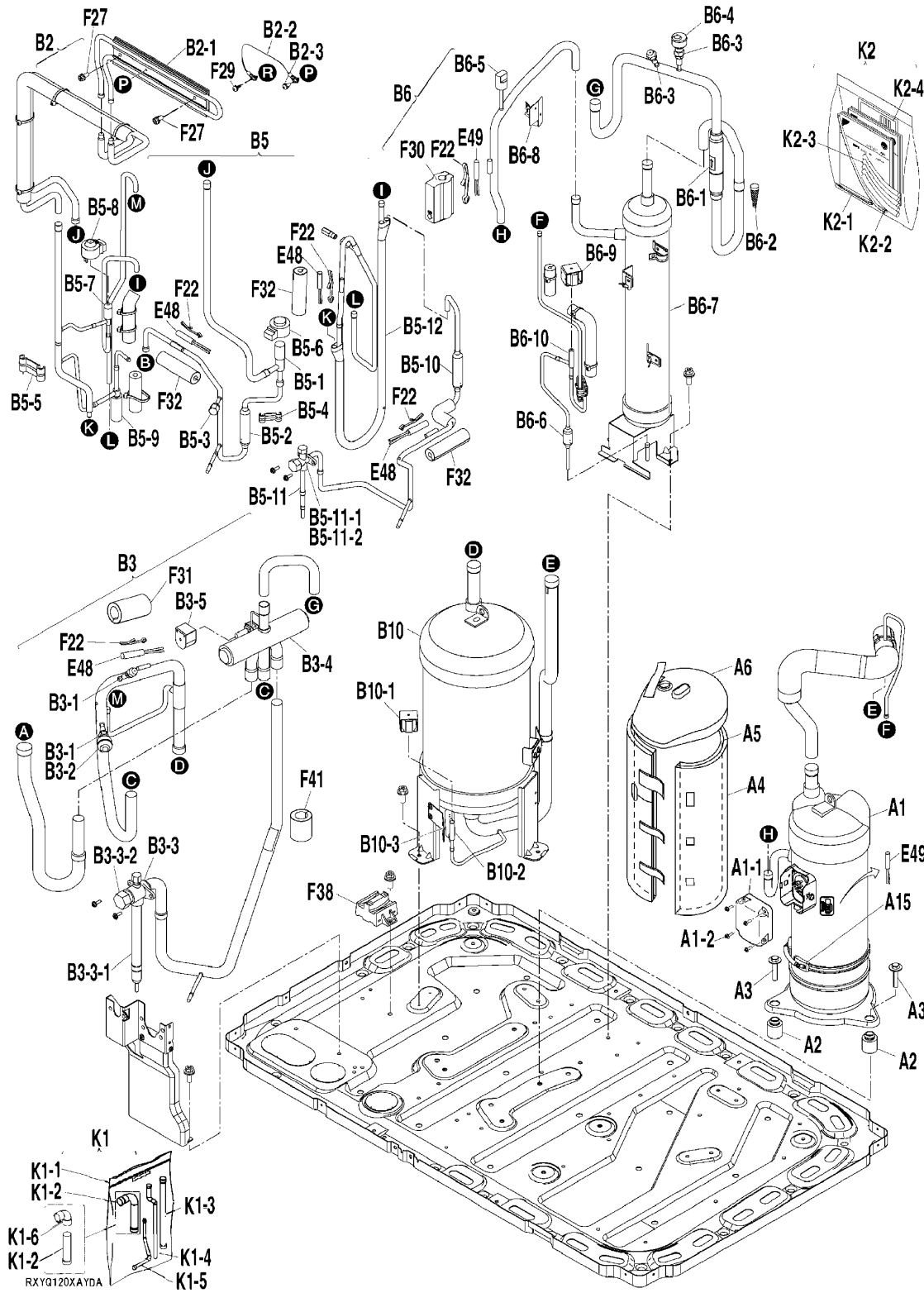
-TOP-



Ref No	DRAWING #
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5	E10
6	E11
7	E12
8	E13
9	E14
10	E15
11	E16
12	E17
13	E18
14	E19
15	E2
16	E20
17	E21
18	E26
19	E3
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27	E41
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31	E5
32	E50
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36	E53
37	E54
38	E6
39	E7
40	E8
41	E9
42	E90
43	E90
44	F1
45	F10
46	F12
47	F13
48	F14
49	F15
50	F16
51	F16-1
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53	F18
54	F19
55	F2
56	F20
57	F21
57	F22
58	F25
59	F25-1
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61	F3
62	F32
63	F33
64	F34
65	F35
66	F4
67	F5
68	F6
69	F8
70	F9
71	K3
72	K4

Ref. Part No:	Part No:	Description:	Ref. Part No:	Part No:	Description:
<b>Image 1:</b>			<b>Image 1:</b>		
1	7009696	PLATE FIN COIL HX ASSY (M3, M15)	56	7009540	PROTECTION NET (FRONT) (M3, M15)
2	7009517	PROPELLER FAN ASSY. (M3, M15)	57	042396J	FITTING SPRING/ THERM (M3, M15)
3	057178J	HEX. SOCKET SCREW (M3, M15)	57	2441537	FRONT PLATE ASSY. (M3, M15)
4	2454658	SWITCH BOX ASSY. (M3, M15)	58	2454696	COVER/ SWITCH BOX ASSY. (M3, M15)
5	4012621	PCB (FAN) (M3, M15)	59	128777J	INSPECTION HOLE (M3, M15)
6	1716788	PCB (ABC I/P) (M3, M15)	60	7009486	HEX HEAD TAPPING SCREW (M3, M15)
7	7009554	PCB (CURRENT LIMITING) (M3, M15)	61	7009471	SIDE PLATE (UPPER) (M3, M15)
8	5009487	REACTOR (M3, M15)	62	1082207	HEAT INSULATION TUBE (M3, M15)
9	7009522	TERMINAL BLOCK (M3, M15)	63	0493462	TAPPING SCREW (M3, M15)
10	7009555	PCB (NOISE FILTER) (M3, M15)	64	0250470	HEX HEAD TAPPING SCREW (M3, M15)
11	7009556	PCB (REVERSE PHASE PROTECTION) (M3, M15)	65	0356556	HEX TAPPING SCREW (M3, M15)
12	7009557	WIRE HARN ASSY.(COMP.) (M3, M15)	66	7009532	FRONT PLATE (M3, M15)
13	7009698	WIRE HARNESS ASSY. (M3, M15)	67	7009533	FRONT PLATE (BOTTOM) (M3, M15)
14	1782095	THERM (AIR) (M3, M15)	68	7009534	MOTOR MOUNTING PLATE (M3, M15)
15	7009550	WIRE HARNESS ASSY. (M3, M15)	69	7009536	STAY ASSY. (FRONT) (M3, M15)
16	135234J	CONNECTOR/ SHORT CIRCUIT (M3, M15)	70	7009537	STAY (REAR) (M3, M15)
17	5009817	INSULATION SHEET (TF RUBBER) (M3, M15)	71	NA	SEALING MATERIAL ASSY. (M3, M15)
18	1933413	CONNECTOR/ SHORT CIRCUIT (M3, M15)	72	7009692	BRAND NAME LABEL (M3, M15)
19	7009697	WIRE HARNESS ASSY. (M3, M15)	<b>Expanded Model Nomenclature</b>		
20	2117168	CURRENT TRANS (M3, M15)	<div style="border: 1px solid black; padding: 5px;"> M1 - RXYQ120XATJA  M2 - RXYQ120XAYCA  M3 - RXYQ120XAYDA  M4 - RXYQ144XATJA  M5 - RXYQ144XAYCA  M6 - RXYQ144XAYDA  M7 - RXYQ168XATJA  M8 - RXYQ168XAYCA  M9 - RXYQ168XAYDA  M10 - RXYQ72XATJA  M11 - RXYQ72XAYCA  M12 - RXYQ72XAYDA  M13 - RXYQ96XATJA  M14 - RXYQ96XAYCA  M15 - RXYQ96XAYDA </div>		
21	7009524	EL. COMP. MT PLATE (INVERTER) (M3, M15)			
22	7009525	SET PLATE/ IMPLEMENT USE (M3, M15)			
23	7009526	PCB MOUNTING PLATE (M3, M15)			
24	7009528	MOUNTING PLATE (M3, M15)			
25	7009527	MOUNTING PLATE (THERM) (M3, M15)			
26	066578J	CUP WASHER (M3, M15)			
27	080714J	EARTH TERMINAL SCREW (M3, M15)			
28	7009529	EL. COMP. MT PLATE (M3, M15)			
29	5009496	THERM ASSY. (M3, M15)			
30	5009497	THERM ASSY. (M3, M15)			
31	2130503	INSULATION SHEET (M3, M15)			
32	NA	EL. COMPO. ASSY. (TRANS) (M3, M15)			
33	7009503	LOW FREQUENCY TRANS (M3, M15)			
34	7009504	SWITCH BOX (M3, M15)			
35	4012442	FAN MOTOR (M3, M15)			
36	2454610	EL. COMP. MT PLATE ASSY. (M3, M15)			
37	2454627	SLIDING PLATE (M3, M15)			
38	2505518	PCB (MAIN) (M3, M15)			
39	2454641	PCB (NOISE FILTER) (M3, M15)			
40	7009552	PCB (INVERTER) (M3, M15)			
41	4012622	PCB (FAN) (M3, M15)			
42	2506333	ELECT COMP ASSY. (M15)			
43	2506340	ELECT COMP ASSY. (M3)			
44	NA	BOTTOM FRAME (M3, M15)			
45	7009478	STAY (RIGHT/ LEFT) (M3, M15)			
46	7009480	SIDE PLATE (M3, M15)			
47	7009481	SUPPORT (M3, M15)			
48	7009588	BELL MOUTH (M3, M15)			
49	7009538	BRACKET (M3, M15)			
50	7009539	TOP PLATE ASSY. (M3, M15)			
51	7500121	DISCHARGE GRILLE (M3, M15)			
52	7009646	PROTECTION NET (LEFT) (M3, M15)			
53	7009647	PROTECTION NET (RIGHT) (M3, M15)			
54	7009648	PROTECTION NET (BACK) (M3, M15)			
55	7009531	FRONT PLATE (UPPER) (M3, M15)			

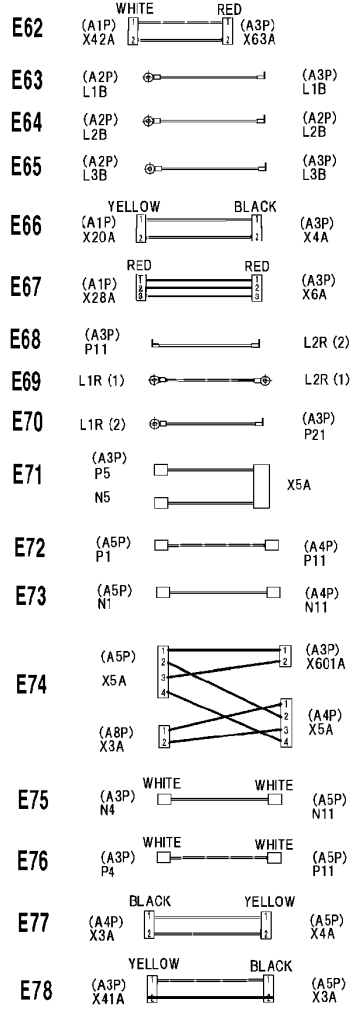
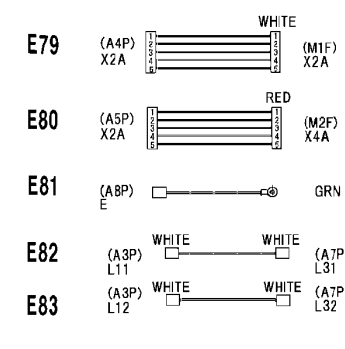
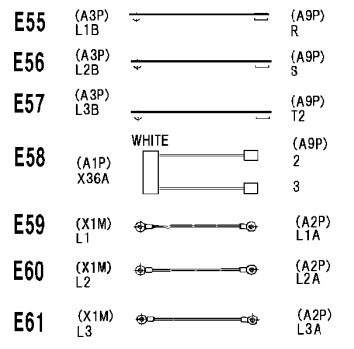
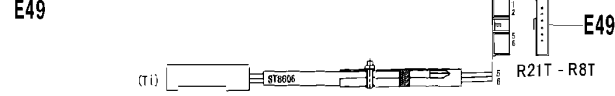
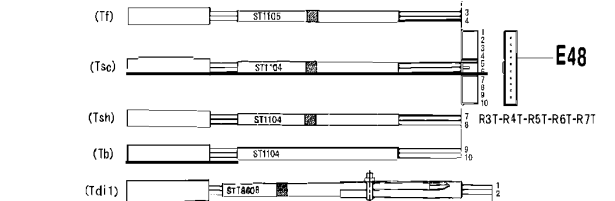
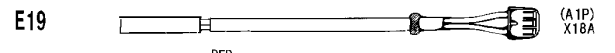
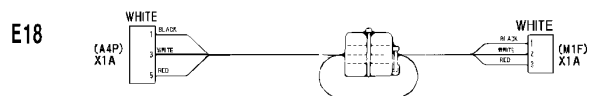
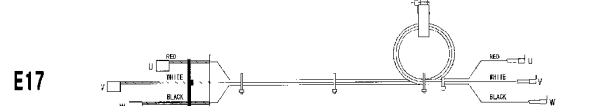
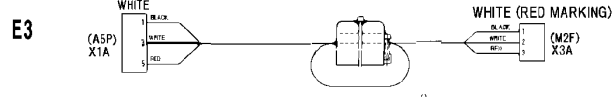
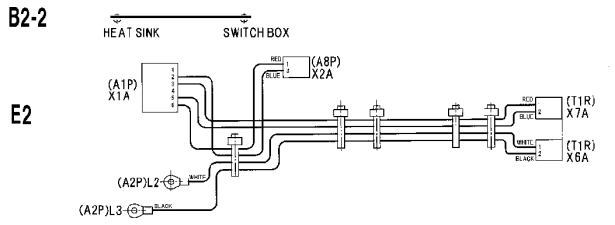
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Ref No	DRAWING #
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8	A5
9	A6
10	B10
11	B10-1
12	B10-2
13	B10-3
14	B2
15	B2-1
16	B2-2
17	B2-3
18	B3
19	B3-1
20	B3-2
21	B3-3
22	B3-3-1
23	B3-3-2
24	B3-4
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26	B5
27	B5-1
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35	B5-4
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38	B5-7
39	B5-8
40	B5-9
41	B6
42	B6-1
43	B6-10
44	B6-2
45	B6-3
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53	E49
54	F27
55	F29
56	F30
57	F31
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59	F38
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61	K1
62	K1-1
63	K1-2
64	K1-3
65	K1-4
66	K1-5
67	K1-6
68	K2
69	K2-1
70	K2-2
71	K2-3
72	K2-4

Ref. Part No: No:	Description:	Ref. Part No: No:	Description:															
<b>Image 1:</b>		<b>Image 1:</b>																
1	2505549 COMP ASSY. (M3, M15)	55	119839J TAPPING SCREW (M3, M15)															
2	2505417 TERMINAL COVER (M3, M15)	56	1281530 THERM INSUL (M3, M15)															
3	4025036 GROUNDING TERMINAL (M3, M15)	57	1082207 HEAT INSULATION TUBE (M3, M15)															
4	5009473 CRANKCASE HEATER (M3, M15)	57	055045J INSULATION TUBE/ SUCTION LINE (M3, M15)															
5	2219994 VIBRATION ISOLATOR (M3, M15)	58	2203672 PIPING FIXTURE (M3, M15)															
6	162531J MOUNTING BOLT/ COMP (M3, M15)	59	4012254 THERM INSUL TUBE (M15)															
7	5009776 SOUND INSULATOR/ COMP (M3, M15)	60	7009589 THERM INSUL TUBE (M3)															
8	5009777 SOUND INSULATOR/ COMP (M3, M15)	61	NA ACCESSORIES ASSY. (M3, M15)															
9	5009778 SOUND INSULATOR/ COMP (M3, M15)	62	0311135 ACCESSORIES BAG (M3, M15)															
10	2505532 ACCUMULATOR ASSY. (M3, M15)	63	7009542 AUX PIPE (GAS SIDE FRONT) (M3)															
11	7009457 COIL/ SOLN VAL (ACCUM OIL RETURN) (M3, M15)	63	7009543 AUX PIPE (GAS SIDE FRONT) (M15)															
12	2165972 BODY/ SOL VAL (ACCUM OIL RETURN) (M3, M15)	64	7009544 AUX PIPE (GAS SIDE BOTTOM) (M3)															
13	232005J REFRIGERANT FILTER (M3, M15)	64	7009545 AUX PIPE (GAS SIDE BOTTOM) (M15)															
14	NA REFRIGERANT PIPE ASSY. (M3, M15)	65	7009490 AUX PIPE (LIQ SIDE FRONT) (M15)															
15	7009508 HEAT SINK ASSY. (M3, M15)	65	7009546 AUX PIPE (LIQ SIDE FRONT) (M3)															
16	2103626 WIRE HARNESS (M3, M15)	66	7009491 AUX PIPE (LIQ SIDE BOTTOM) (M15)															
17	2103633 HEX. BOLT (M3, M15)	66	7009547 AUX PIPE (LIQ SIDE BOTTOM) (M3)															
18	NA REFRIGERANT PIPE ASSY. (1) (M3, M15)	67	254107 L-TYPE JOINT (M3)															
19	1944437 GAUGE JOINT WITH CHECK VALVE (M3, M15)	68	NA ACCESSORIES ASSY. (M3, M15)															
20	2226992 LOW PRESSURE SENSOR (M3, M15)	69	980774 TIE WRAP (M3, M15)															
21	NA STOP VALVE ASSY. (GAS) (M3, M15)	70	980772 CLAMP/ LEAD WIRE (M3, M15)															
22	2127879 STOP VALVE ASSY. (M15)	71	1997424 ELECTRIC INSULATION (M3, M15)															
22	2127901 STOP VALVE ASSY. (M3)	72	NA ADDITIONAL REFR. CHARGE LABEL (M3, M15)															
23	2116831 VALVE CAP (M3, M15)																	
24	5009794 BODY/ 4 WAY VAL (M3, M15)	<b>Expanded Model Nomenclature</b>																
25	7009443 COIL/ FOUR WAY VALVE (M3, M15)	<table border="1"> <tr><td>M1 - RXYQ120XATJA</td></tr> <tr><td>M2 - RXYQ120XAYCA</td></tr> <tr><td>M3 - RXYQ120XAYDA</td></tr> <tr><td>M4 - RXYQ144XATJA</td></tr> <tr><td>M5 - RXYQ144XAYCA</td></tr> <tr><td>M6 - RXYQ144XAYDA</td></tr> <tr><td>M7 - RXYQ168XATJA</td></tr> <tr><td>M8 - RXYQ168XAYCA</td></tr> <tr><td>M9 - RXYQ168XAYDA</td></tr> <tr><td>M10 - RXYQ72XATJA</td></tr> <tr><td>M11 - RXYQ72XAYCA</td></tr> <tr><td>M12 - RXYQ72XAYDA</td></tr> <tr><td>M13 - RXYQ96XATJA</td></tr> <tr><td>M14 - RXYQ96XAYCA</td></tr> <tr><td>M15 - RXYQ96XAYDA</td></tr> </table>		M1 - RXYQ120XATJA	M2 - RXYQ120XAYCA	M3 - RXYQ120XAYDA	M4 - RXYQ144XATJA	M5 - RXYQ144XAYCA	M6 - RXYQ144XAYDA	M7 - RXYQ168XATJA	M8 - RXYQ168XAYCA	M9 - RXYQ168XAYDA	M10 - RXYQ72XATJA	M11 - RXYQ72XAYCA	M12 - RXYQ72XAYDA	M13 - RXYQ96XATJA	M14 - RXYQ96XAYCA	M15 - RXYQ96XAYDA
M1 - RXYQ120XATJA																		
M2 - RXYQ120XAYCA																		
M3 - RXYQ120XAYDA																		
M4 - RXYQ144XATJA																		
M5 - RXYQ144XAYCA																		
M6 - RXYQ144XAYDA																		
M7 - RXYQ168XATJA																		
M8 - RXYQ168XAYCA																		
M9 - RXYQ168XAYDA																		
M10 - RXYQ72XATJA																		
M11 - RXYQ72XAYCA																		
M12 - RXYQ72XAYDA																		
M13 - RXYQ96XATJA																		
M14 - RXYQ96XAYCA																		
M15 - RXYQ96XAYDA																		
26	NA LIQUID PIPE ASSY. (2) (M3, M15)																	
27	1996469 BODY/ ELEC EXP. VAL (MAIN) (M3, M15)																	
28	5009807 FILTER (M3, M15)																	
29	NA STOP VALVE ASSY. (LIQUID) (M3, M15)																	
30	2113351 STOP VALVE (M3, M15)																	
31	045432J STOP VALVE CAP (M3, M15)																	
32	5009792 DOUBLE TUBE HEAT EXCH. ASSY. (M3, M15)																	
33	5009807 FILTER (M3, M15)																	
34	2292254 SERVICING PORT ASSY. (M3, M15)																	
35	1505111 PIPE CLAMP PLATE (M3, M15)																	
36	110432J CLAMP/ REF. PIPING (M3, M15)																	
37	7009446 COIL/ ELE EXP VAL (MAIN) (M3, M15)																	
38	5009795 BODY/ ELEC EXP. VAL (INJECTION) (M3, M15)																	
39	7009447 COIL/ ELE EXP VAL (INJECTION) (M3, M15)																	
40	1599736 PRESSURE CONTROL VALVE (M3, M15)																	
41	NA DISCHARGE PIPE ASSY. (M3, M15)																	
42	2008769 CHECK VALVE (M3, M15)																	
43	2165965 BODY/ SOL VAL (OS OIL RETURN) (M3, M15)																	
44	2096331 REFRIGERANT STRAINER (M3, M15)																	
45	154184J GAUGE JOINT WITH CHECK VALVE (M3, M15)																	
46	2227003 HIGH PRESSURE SENSOR (M3, M15)																	
47	7009449 HIGH PRESSURE SWITCH (M3, M15)																	
48	4012537 FILTER (M3, M15)																	
49	7009514 OIL SEPARATOR ASSY. (M3, M15)																	
50	2113382 FIXTURE (M3, M15)																	
51	7009451 COIL/ SOLN VAL (OS OIL RETURN) (M3, M15)																	
52	5009496 THERM ASSY. (M3, M15)																	
53	5009497 THERM ASSY. (M3, M15)																	
54	4012540 HEX. BOLT (M3, M15)																	

--TOP--



Ref No	DRAWING #
1	B2-2
2	E17
3	E18
4	E19
5	E2
6	E20
7	E26
8	E3
9	E48
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No: No:**

**Description:**

**Ref. Part  
No: No:**

**Description:**

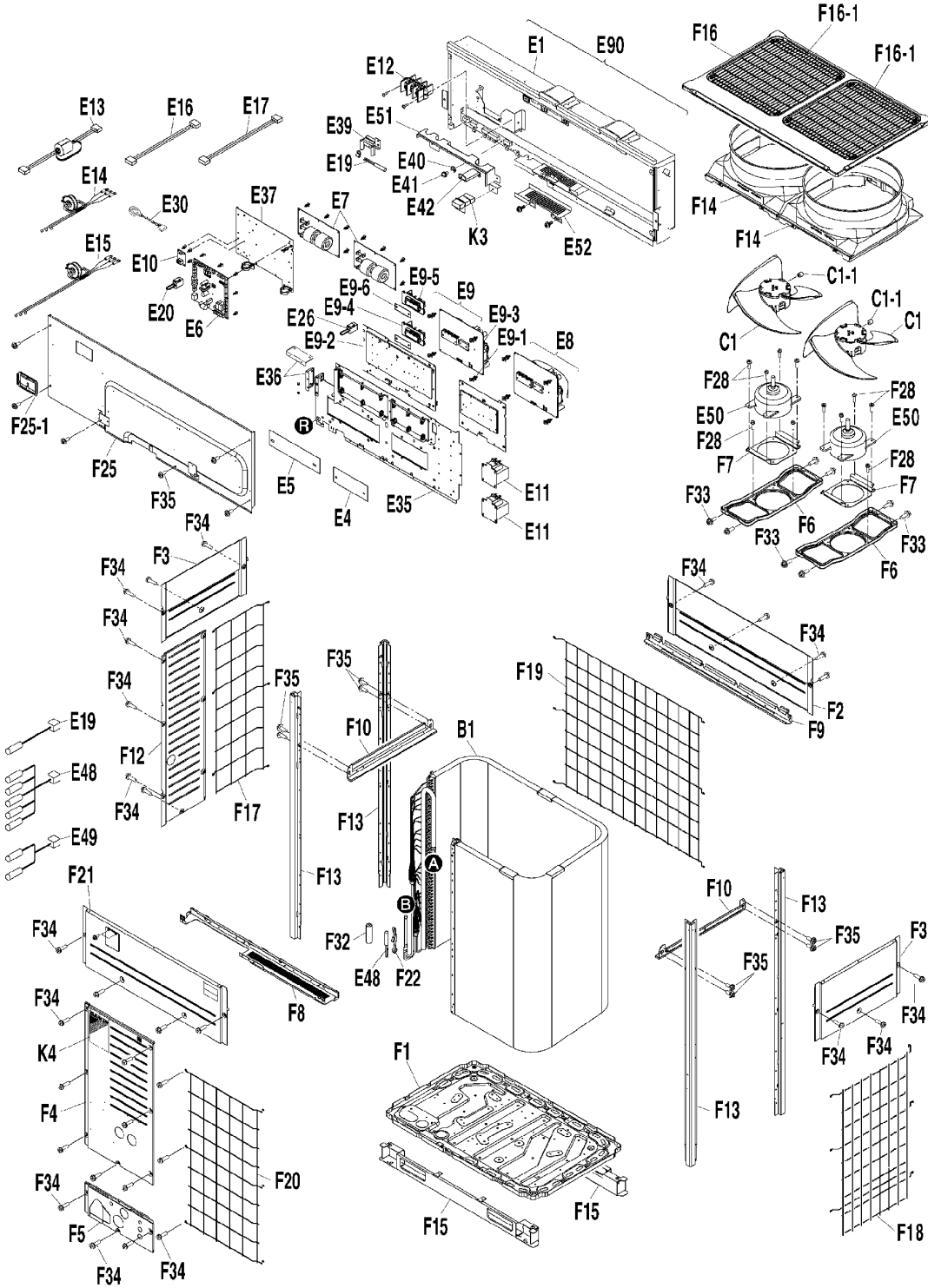
**Image 1:**

1	2103626	WIRE HARNESS (M3, M15)
2	7009557	WIRE HARN ASSY.(COMP.) (M3, M15)
3	7009698	WIRE HARNESS ASSY. (M3, M15)
4	1782095	THERM (AIR) (M3, M15)
5	7009550	WIRE HARNESS ASSY. (M3, M15)
6	135234J	CONNECTOR/ SHORT CIRCUIT (M3, M15)
7	1933413	CONNECTOR/ SHORT CIRCUIT (M3, M15)
8	7009697	WIRE HARNESS ASSY. (M3, M15)
9	5009496	THERM ASSY. (M3, M15)
10	5009497	THERM ASSY. (M3, M15)
11	2506179	WIRE HARNESS (M3, M15)
12	2506186	WIRE HARNESS (M3, M15)
13	2506193	WIRE HARNESS (M3, M15)
14	2506201	WIRE HARNESS (M3, M15)
15	7009737	WIRE HARNESS (M3, M15)
16	7009738	WIRE HARNESS (M3, M15)
17	7009739	WIRE HARNESS (M3, M15)
18	7009736	WIRE HARNESS (M3, M15)
19	7009756	WIRE HARNESS (M3, M15)
20	7009757	WIRE HARNESS (M3, M15)
21	7009758	WIRE HARNESS (M3, M15)
22	2506218	WIRE HARNESS (M3, M15)
23	7009763	WIRE HARNESS (M3, M15)
24	2506225	WIRE HARNESS (M3, M15)
25	NA	WIRE HARNESS (M3, M15)
26	2506232	WIRE HARNESS (M3, M15)
27	2506249	WIRE HARNESS (M3, M15)
28	6019712	WIRE HARNESS (M3, M15)
29	4014825	WIRE HARNESS (M3, M15)
30	2506256	WIRE HARNESS (M3, M15)
31	7009749	WIRE HARNESS (M3, M15)
32	2506263	WIRE HARNESS (M3, M15)
33	2093781	WIRE HARNESS (M3, M15)
34	4014821	WIRE HARNESS (M3, M15)
35	2506131	WIRE HARNESS (M3, M15)
36	2506148	WIRE HARNESS (M3, M15)
37	4022373	WIRE HARNESS (M3, M15)
38	2506294	WIRE HARNESS (M3, M15)
39	2506302	WIRE HARNESS (M3, M15)
40	2506319	WIRE HARNESS (M3, M15)
41	2039237	WIRE HARNESS ASSY. (M3, M15)
42	2506326	WIRE HARNESS (M3, M15)

**Expanded Model Nomenclature**

M1 - RXYQ120XATJA
M2 - RXYQ120XAYCA
M3 - RXYQ120XAYDA
M4 - RXYQ144XATJA
M5 - RXYQ144XAYCA
M6 - RXYQ144XAYDA
M7 - RXYQ168XATJA
M8 - RXYQ168XAYCA
M9 - RXYQ168XAYDA
M10 - RXYQ72XATJA
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M13 - RXYQ96XATJA
M14 - RXYQ96XAYCA
M15 - RXYQ96XAYDA

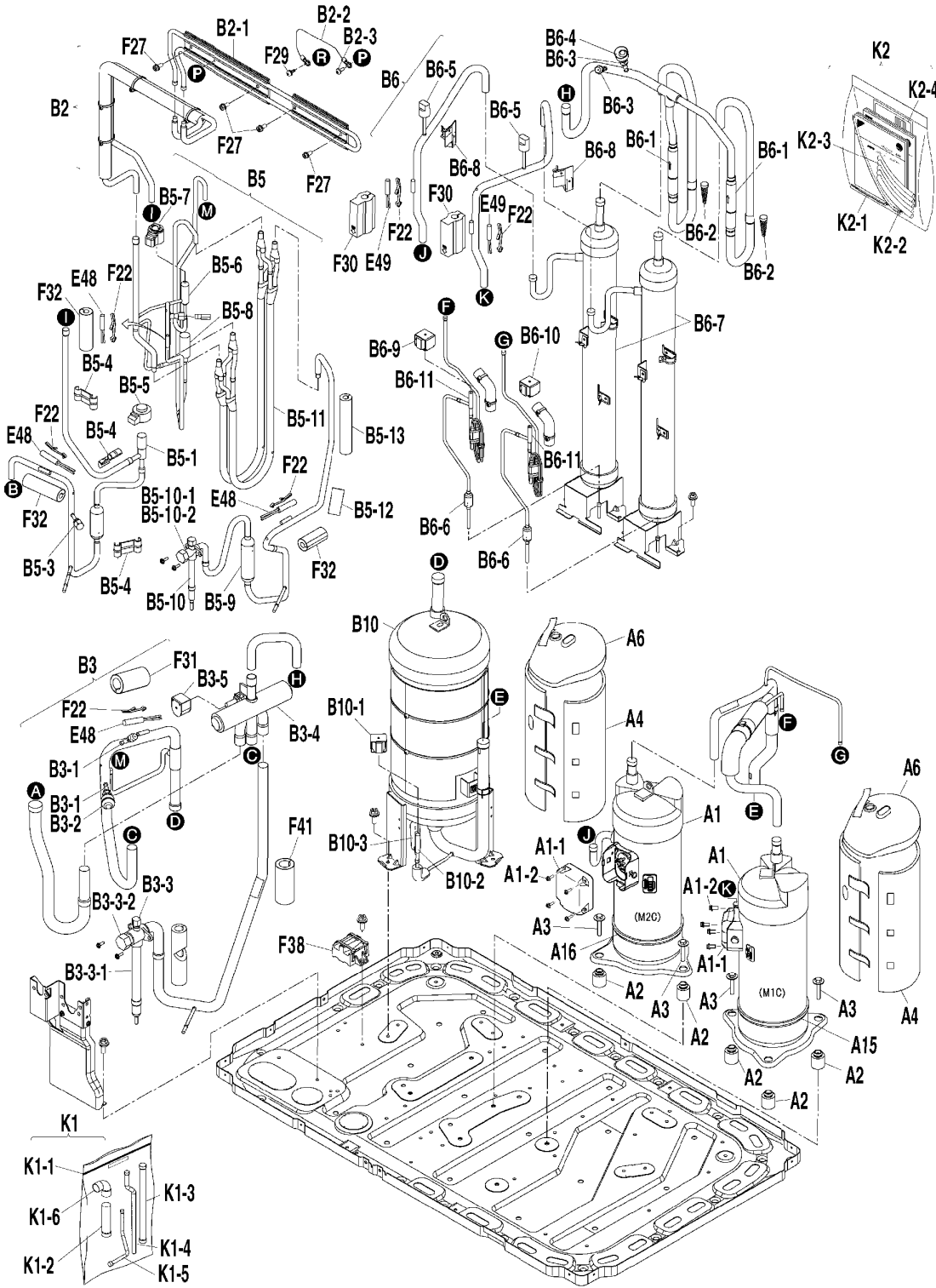
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66	F7
66	F8
67	F9
68	K3
69	K4

Ref. Part No:	Part No:	Description:	Ref. Part No:	Part No:	Description:															
<b>Image 1:</b>			<b>Image 1:</b>																	
1	7009699	PLATE FIN COIL HX ASSY (M4, M7)	55	7009531	FRONT PLATE (UPPER) (M4, M7)															
2	7009560	REFRIGERANT PIPE ASSY. (M4, M7)	56	7009540	PROTECTION NET (FRONT) (M4, M7)															
3	NA	HEAT SINK ASSY. (M4, M7)	57	042396J	FITTING SPRING/ THERM (M4, M7)															
4	7009517	PROPELLER FAN ASSY. (M4, M7)	57	2441537	FRONT PLATE ASSY. (M4, M7)															
5	057178J	HEX SOCKET SCREW (M4, M7)	58	2454696	COVER/ SWITCH BOX ASSY. (M4, M7)															
6	2454658	SWITCH BOX ASSY. (M4, M7)	59	128777J	INSPECTION HOLE (M4, M7)															
7	1716788	PCB (ABC I/P) (M4, M7)	60	7009486	HEX HEAD TAPPING SCREW (M4, M7)															
8	5009487	REACTOR (M4, M7)	61	7009471	SIDE PLATE (UPPER) (M4, M7)															
9	7009522	TERMINAL BLOCK (M4, M7)	62	165763J	THERM INSUL TUBE (M4, M7)															
10	2093798	WIRE HARNESS ASSY. (M4, M7)	63	0250470	HEX HEAD TAPPING SCREW (M4, M7)															
11	7009572	WIRE HARN ASSY (COMP.) (M4, M7)	63	0493462	TAPPING SCREW (M4, M7)															
12	7009573	WIRE HARN ASSY (COMP.) (M4, M7)	64	7009532	FRONT PLATE (M4, M7)															
13	2093318	WIRE HARNESS (M4, M7)	64	0356556	HEX TAPPING SCREW (M4, M7)															
14	2093332	WIRE HARNESS (M4, M7)	65	7009533	FRONT PLATE (BOTTOM) (M4, M7)															
15	1782095	THERM (AIR) (M4, M7)	65	7009534	MOTOR MOUNTING PLATE (M4, M7)															
16	135234J	CONNECTOR/ SHORT CIRCUIT (M4, M7)	66	7009475	MOTOR MOUNTING PLATE (M4, M7)															
17	1933413	CONNECTOR/ SHORT CIRCUIT (M4, M7)	66	7009536	STAY ASSY. (FRONT) (M4, M7)															
18	2117168	CURRENT TRANS (M4, M7)	67	7009537	STAY (REAR) (M4, M7)															
19	7009524	EL. COMP. MT PLATE (INVERTER) (M4, M7)	68	NA	SEALING MATERIAL ASSY. (M4, M7)															
20	7009525	SET PLATE/ IMPLEMENT USE (M4, M7)	69	7009692	BRAND NAME LABEL (M4, M7)															
21	7009526	PCB MOUNTING PLATE (M4, M7)	<b>Expanded Model Nomenclature</b>																	
22	7009527	MOUNTING PLATE (THERM) (M4, M7)	<table border="1"> <tr><td>M1 - RXYQ120XATJA</td></tr> <tr><td>M2 - RXYQ120XAYCA</td></tr> <tr><td>M3 - RXYQ120XAYDA</td></tr> <tr><td>M4 - RXYQ144XATJA</td></tr> <tr><td>M5 - RXYQ144XAYCA</td></tr> <tr><td>M6 - RXYQ144XAYDA</td></tr> <tr><td>M7 - RXYQ168XATJA</td></tr> <tr><td>M8 - RXYQ168XAYCA</td></tr> <tr><td>M9 - RXYQ168XAYDA</td></tr> <tr><td>M10 - RXYQ72XATJA</td></tr> <tr><td>M11 - RXYQ72XAYCA</td></tr> <tr><td>M12 - RXYQ72XAYDA</td></tr> <tr><td>M13 - RXYQ96XATJA</td></tr> <tr><td>M14 - RXYQ96XAYCA</td></tr> <tr><td>M15 - RXYQ96XAYDA</td></tr> </table>			M1 - RXYQ120XATJA	M2 - RXYQ120XAYCA	M3 - RXYQ120XAYDA	M4 - RXYQ144XATJA	M5 - RXYQ144XAYCA	M6 - RXYQ144XAYDA	M7 - RXYQ168XATJA	M8 - RXYQ168XAYCA	M9 - RXYQ168XAYDA	M10 - RXYQ72XATJA	M11 - RXYQ72XAYCA	M12 - RXYQ72XAYDA	M13 - RXYQ96XATJA	M14 - RXYQ96XAYCA	M15 - RXYQ96XAYDA
M1 - RXYQ120XATJA																				
M2 - RXYQ120XAYCA																				
M3 - RXYQ120XAYDA																				
M4 - RXYQ144XATJA																				
M5 - RXYQ144XAYCA																				
M6 - RXYQ144XAYDA																				
M7 - RXYQ168XATJA																				
M8 - RXYQ168XAYCA																				
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M10 - RXYQ72XATJA																				
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M12 - RXYQ72XAYDA																				
M13 - RXYQ96XATJA																				
M14 - RXYQ96XAYCA																				
M15 - RXYQ96XAYDA																				
23	5009816	INSULATION SHEET (TF RUBBER) (M4, M7)																		
24	066578J	CUP WASHER (M4, M7)																		
25	080714J	EARTH TERMINAL SCREW (M4, M7)																		
26	7009529	EL. COMP. MT PLATE (M4, M7)																		
27	5009496	THERM ASSY. (M4, M7)																		
28	5009498	THERM ASSY. (DISCHARGE) (M4, M7)																		
29	2130503	INSULATION SHEET (M4, M7)																		
30	1752715	DC FAN MOTOR (M4, M7)																		
31	2454610	EL. COMP. MT PLATE ASSY. (M4, M7)																		
32	2454627	SLIDING PLATE (M4, M7)																		
33	2505431	PCB (MAIN) (M4, M7)																		
34	1996243	PCB (NOISE FILTER) (M4, M7)																		
35	7009569	PCB (INVERTER) (M4, M7)																		
36	NA	PCB (FAN INVERTER) (M4, M7)																		
37	2506371	ELECT COMP ASSY. (M4)																		
37	2506388	ELECT COMP ASSY. (M7)																		
38	380401J	LOCKING CARD SPACER (M4, M7)																		
39	7009520	SET PLATE/ INVERTER (M4, M7)																		
40	7009571	PRINTED CIRCUIT BOARD (INV.) (M4, M7)																		
41	2103811	PCB (FAN) (M4, M7)																		
42	2103835	PCB (FAN) (M4, M7)																		
43	7009590	INSULATION SHEET (M4, M7)																		
44	NA	BOTTOM FRAME (M4, M7)																		
45	7009478	STAY (RIGHT/ LEFT) (M4, M7)																		
46	7009480	SIDE PLATE (M4, M7)																		
47	7009481	SUPPORT (M4, M7)																		
48	7009588	BELL MOUTH (M4, M7)																		
49	7009538	BRACKET (M4, M7)																		
50	7009539	TOP PLATE ASSY. (M4, M7)																		
51	7500121	DISCHARGE GRILLE (M4, M7)																		
52	7009646	PROTECTION NET (LEFT) (M4, M7)																		
53	7009647	PROTECTION NET (RIGHT) (M4, M7)																		
54	7009648	PROTECTION NET (BACK) (M4, M7)																		

- TOP -



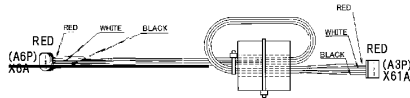
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12	B10-2
13	B10-3
14	B2-2
15	B2-3
16	B3
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22	B3-4
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69	K2-3
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1	2018456	56	4022937
2	2505417	57	2203672
3	4025036	57	165763J
4	5009473	58	042408J
5	5009474	59	NA
6	2219994	60	0311135
7	162531J	61	7009542
8	5009776	62	7009544
9	5009778	63	7009575
10	2505556	63	7009576
11	7009457	64	7009577
12	2165972	64	7009578
13	232005J	65	254107
14	2103626	66	NA
15	2103633	67	980774
16	NA	68	980772
17	1944437	69	1997424
18	2226992	70	NA
19	NA		
20	2127901	<b>Expanded Model Nomenclature</b>	
21	2116831	M1 - RXYQ120XATJA	
22	5009794	M2 - RXYQ120XAYCA	
23	7009443	M3 - RXYQ120XAYDA	
24	NA	M4 - RXYQ144XATJA	
25	1996469	M5 - RXYQ144XAYCA	
26	NA	M6 - RXYQ144XAYDA	
27	2103455	M7 - RXYQ168XATJA	
28	045432J	M8 - RXYQ168XAYCA	
29	7500028	M9 - RXYQ168XAYDA	
30	4012797	M10 - RXYQ72XATJA	
31	7009586	M11 - RXYQ72XAYCA	
32	2292254	M12 - RXYQ72XAYDA	
33	110432J	M13 - RXYQ96XATJA	
34	7009446	M14 - RXYQ96XAYCA	
35	142054J	M15 - RXYQ96XAYDA	
36	7009565		
37	1991750		
38	232022		
39	NA		
40	159972J		
41	7009567		
42	2165965		
43	2096331		
44	1944437		
45	2227003		
46	7009449		
47	4012537		
48	7009450		
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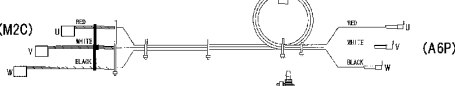
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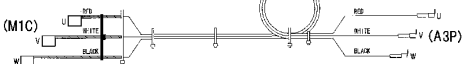
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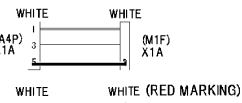
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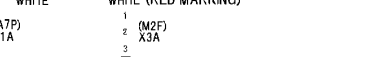
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E16



E17



E19



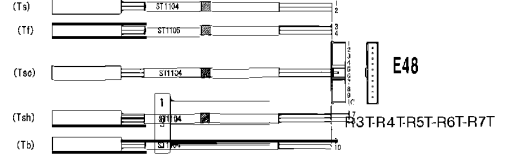
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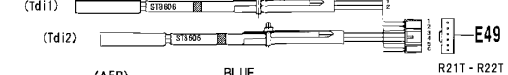
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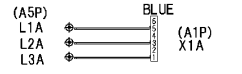
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E49



E55



E56



E57



E58



E59



E60



E61



E62



E63



E64



E65



E66



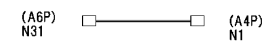
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E68



E69



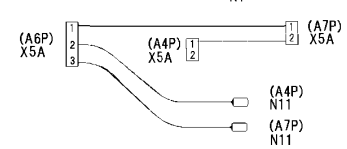
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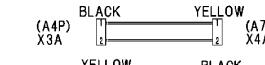
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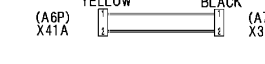
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E73



E74



E75



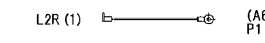
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E77



E78



E79



E80



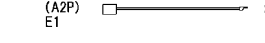
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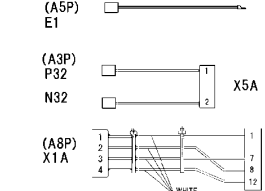
E82



E83



E84



Ref No	DRAWING #
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**Ref. Part  
No: No:**

**Description:**

**Ref. Part  
No: No:**

**Description:**

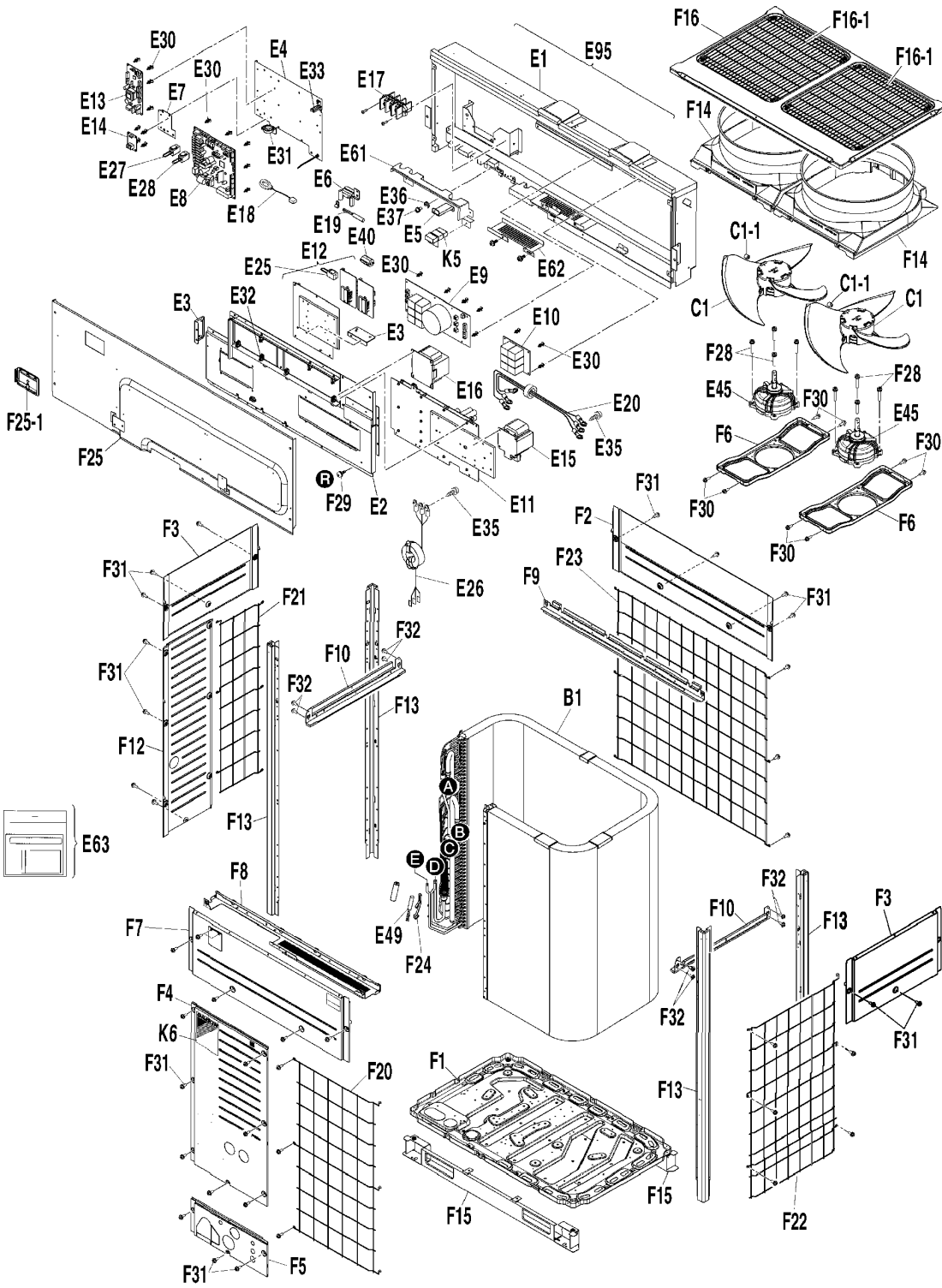
**Image 1:**

1	2103626	WIRE HARNESS (M4, M7)
2	2093798	WIRE HARNESS ASSY. (M4, M7)
3	7009572	WIRE HARN ASSY(COMP.) (M4, M7)
4	7009573	WIRE HARN ASSY(COMP.) (M4, M7)
5	2093318	WIRE HARNESS (M4, M7)
6	2093332	WIRE HARNESS (M4, M7)
7	1782095	THERM (AIR) (M4, M7)
8	135234J	CONNECTOR/ SHORT CIRCUIT (M4, M7)
9	1933413	CONNECTOR/ SHORT CIRCUIT (M4, M7)
10	5009496	THERM ASSY. (M4, M7)
11	5009498	THERM ASSY. (DISCHARGE) (M4, M7)
12	2129945	WIRE HARNESS (M4, M7)
13	NA	WIRE HARNESS (M4, M7)
14	NA	WIRE HARNESS (M4, M7)
15	NA	WIRE HARNESS (M4, M7)
16	2167620	WIRE HARNESS (M4, M7)
17	2167637	WIRE HARNESS (M4, M7)
18	2167644	WIRE HARNESS (M4, M7)
19	2167651	WIRE HARNESS (M4, M7)
20	2167668	WIRE HARNESS (M4, M7)
21	2167675	WIRE HARNESS (M4, M7)
22	2093293	WIRE HARNESS (M4, M7)
23	2093286	WIRE HARNESS (M4, M7)
24	2093774	WIRE HARNESS (M4, M7)
25	2093736	WIRE HARNESS (M4, M7)
26	2093743	WIRE HARNESS (M4, M7)
27	2093750	WIRE HARNESS (M4, M7)
28	2093767	WIRE HARNESS (M4, M7)
29	2093806	WIRE HARNESS ASSY. (M4, M7)
30	2093781	WIRE HARNESS (M4, M7)
31	2093301	WIRE HARNESS (M4, M7)
32	2506131	WIRE HARNESS (M4, M7)
33	2506148	WIRE HARNESS (M4, M7)
34	2506357	WIRE HARNESS (M4, M7)
35	2506364	WIRE HARNESS (M4, M7)
36	6025055	WIRE HARNESS (M4, M7)
37	6025056	WIRE HARNESS (M4, M7)
38	2093356	WIRE HARNESS (M4, M7)
39	2093349	WIRE HARNESS (M4, M7)
40	2130015	WIRE HARNESS (M4, M7)
41	2039237	WIRE HARNESS ASSY. (M4, M7)

**Expanded Model Nomenclature**

M1 - RXYQ120XATJA
M2 - RXYQ120XAYCA
M3 - RXYQ120XAYDA
M4 - RXYQ144XATJA
M5 - RXYQ144XAYCA
M6 - RXYQ144XAYDA
M7 - RXYQ168XATJA
M8 - RXYQ168XAYCA
M9 - RXYQ168XAYDA
M10 - RXYQ72XATJA
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M13 - RXYQ96XATJA
M14 - RXYQ96XAYCA
M15 - RXYQ96XAYDA

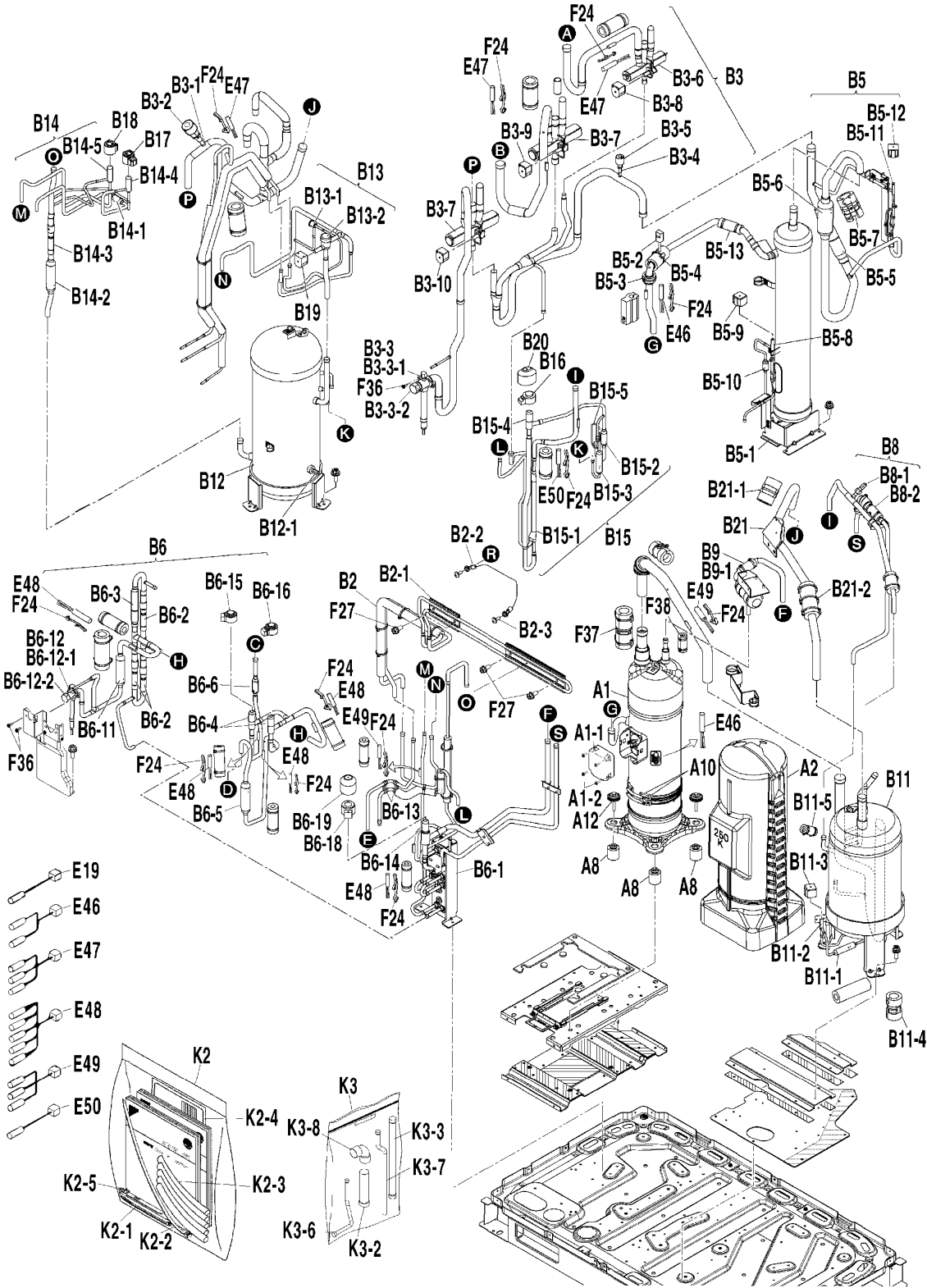
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11	E14
12	E15
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16	E19
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71	K5
72	K6

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10	7500014	63	0250470															
11	1716788	64	0356556															
12	7009682	65	7009532															
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14	7009522	67	7009534															
15	2117168	68	2441537															
16	7009640	69	7009536															
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M1 - RXYQ120XATJA																		
M2 - RXYQ120XAYCA																		
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M12 - RXYQ72XAYDA																		
M13 - RXYQ96XATJA																		
M14 - RXYQ96XAYCA																		
M15 - RXYQ96XAYDA																		
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103	K2-4
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109	K3-7
110	K3-8

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8	7009679	59	7009608
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19	NA	70	NA
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43	7500061	94	2505493
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45	NA	96	035654J
46	2127918	97	7009684
47	2116831	98	7009680
48	1944437	99	NA
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51	5009794	102	1997424
52	7500059	103	NA
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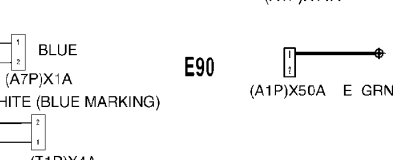
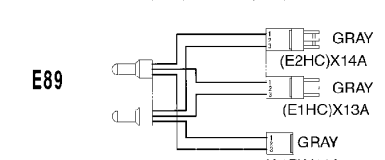
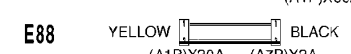
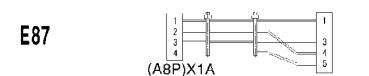
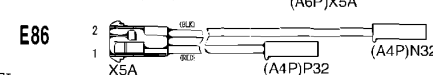
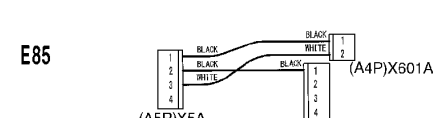
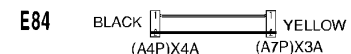
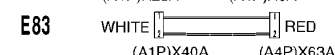
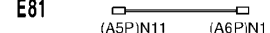
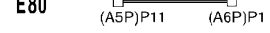
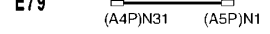
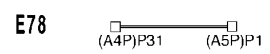
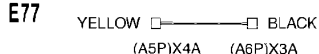
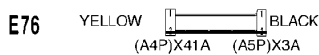
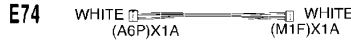
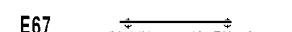
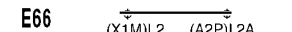
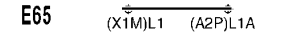
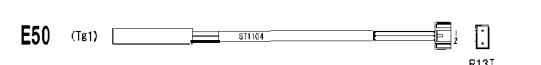
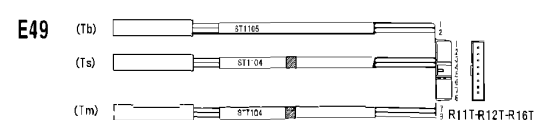
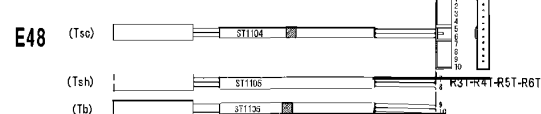
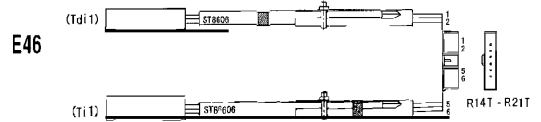
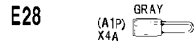
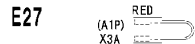
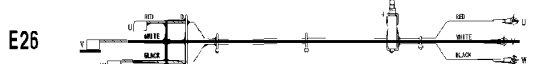
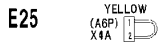
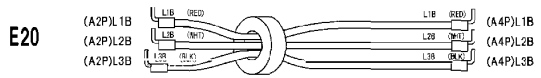
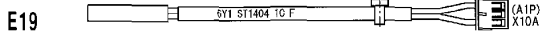
**Image 1:**

106	7500109	AUX PIPE (GAS SIDE FRONT) (M5, M8)
107	7500110	AUX PIPE (GAS SIDE BOTTOM) (M5, M8)
108	7009575	AUX PIPE (LIQ SIDE FRONT) (M8)
108	7009576	AUX PIPE (LIQ SIDE FRONT) (M5)
109	7009577	AUX PIPE (LIQ SIDE BOTTOM) (M8)
109	7009578	AUX PIPE (LIQ SIDE BOTTOM) (M5)
110	1442816	ELBOW JOINT (M5, M8)

**Expanded Model Nomenclature**

M1 - RXYQ120XATJA
M2 - RXYQ120XAYCA
M3 - RXYQ120XAYDA
M4 - RXYQ144XATJA
M5 - RXYQ144XAYCA
M6 - RXYQ144XAYDA
M7 - RXYQ168XATJA
M8 - RXYQ168XAYCA
M9 - RXYQ168XAYDA
M10 - RXYQ72XATJA
M11 - RXYQ72XAYCA
M12 - RXYQ72XAYDA
M13 - RXYQ96XATJA
M14 - RXYQ96XAYCA
M15 - RXYQ96XAYDA

-TOP-



Ref No	DRAWING #
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**Description:**

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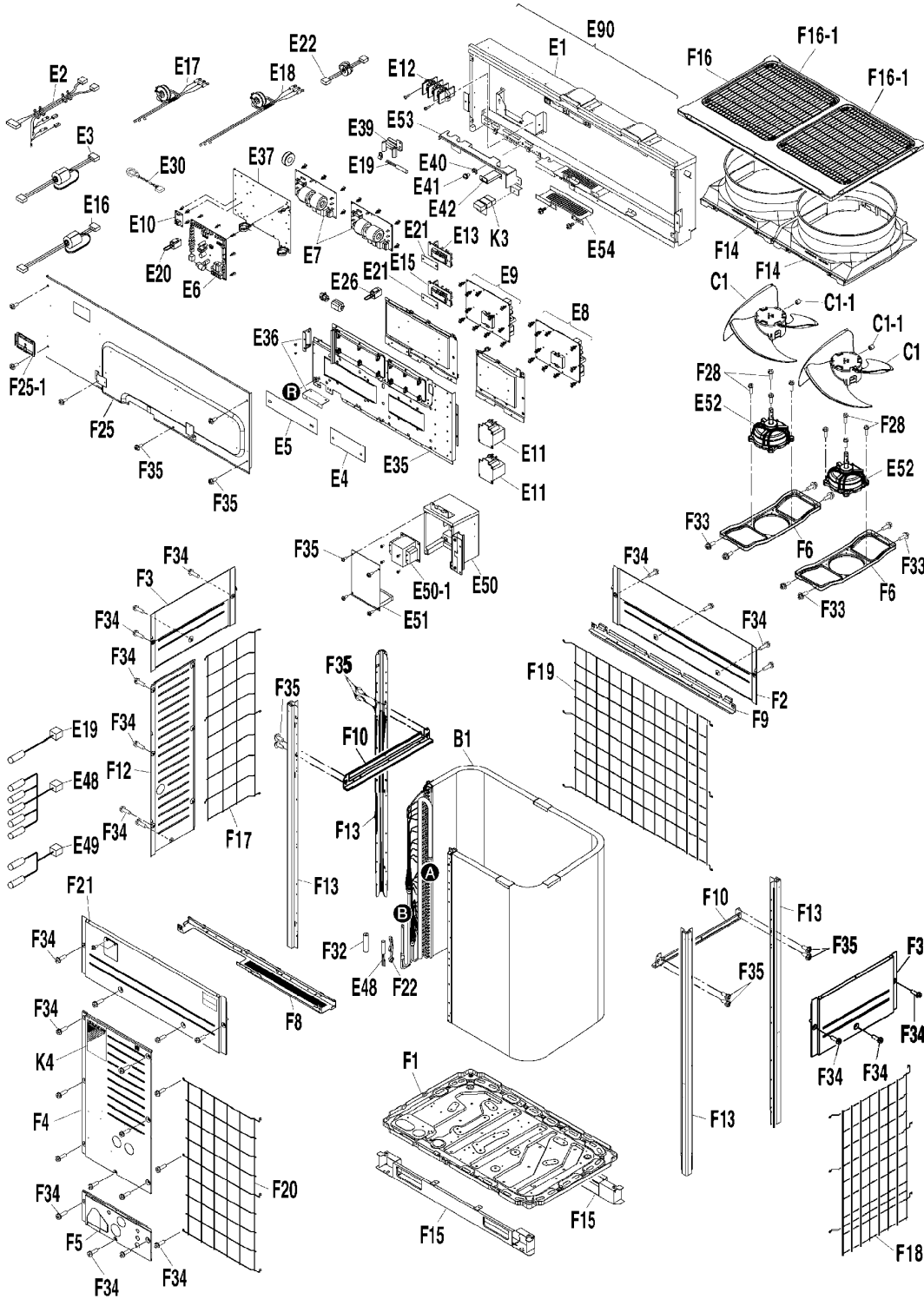
**Image 1:**

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2	7009640	THERM (AIR A1P) (M5, M8)
3	7009641	WIRE HARNESS ASSY. (M5, M8)
4	1933413	CONNECTOR/ SHORT CIRCUIT (M5, M8)
5	7009642	WIRE HARN ASSY(COMP.) (M5, M8)
6	135234J	CONNECTOR/ SHORT CIRCUIT (M5, M8)
7	2233712	CONNECTOR (M5, M8)
8	7009683	THERM ASSY. (M5, M8)
9	7500085	THERM ASSY (SUCTION)(HX GAS/UL) (M5, M8)
10	2505479	THERM ASSY. (M5, M8)
11	2505486	THERM ASSY. (M5, M8)
12	2505493	THERM (M5, M8)
13	7009737	WIRE HARNESS (M5, M8)
14	7009738	WIRE HARNESS (M5, M8)
15	7009739	WIRE HARNESS (M5, M8)
16	7009740	WIRE HARNESS (M5, M8)
17	7009741	WIRE HARNESS (M5, M8)
18	7009742	WIRE HARNESS (M5, M8)
19	7009743	WIRE HARNESS (M5, M8)
20	7009744	WIRE HARNESS (M5, M8)
21	7009745	WIRE HARNESS ASSY. (M5, M8)
22	7009746	WIRE HARNESS ASSY. (M5, M8)
23	7009747	WIRE HARNESS ASSY. (M5, M8)
24	4014821	WIRE HARNESS (M5, M8)
25	2093781	WIRE HARNESS (M5, M8)
26	7009748	WIRE HARNESS (M5, M8)
27	7009749	WIRE HARNESS (M5, M8)
28	6019712	WIRE HARNESS (M5, M8)
29	7009750	WIRE HARNESS (M5, M8)
30	7009751	WIRE HARNESS (M5, M8)
31	7009752	WIRE HARNESS (M5, M8)
32	2093293	WIRE HARNESS (M5, M8)
33	7009753	WIRE HARNESS ASSY. (M5, M8)
34	7009754	WIRE HARNESS ASSY. (M5, M8)
35	7009735	WIRE HARNESS ASSY. (M5, M8)
36	7009734	WIRE HARNESS (M5, M8)
37	7009732	WIRE HARNESS ASSY. (M5, M8)
38	7009729	WIRE HARNESS (M5, M8)

**Expanded Model Nomenclature**

M1 - RXYQ120XATJA
M2 - RXYQ120XAYCA
M3 - RXYQ120XAYDA
M4 - RXYQ144XATJA
M5 - RXYQ144XAYCA
M6 - RXYQ144XAYDA
M7 - RXYQ168XATJA
M8 - RXYQ168XAYCA
M9 - RXYQ168XAYDA
M10 - RXYQ72XATJA
M11 - RXYQ72XAYCA
M12 - RXYQ72XAYDA
M13 - RXYQ96XATJA
M14 - RXYQ96XAYCA
M15 - RXYQ96XAYDA

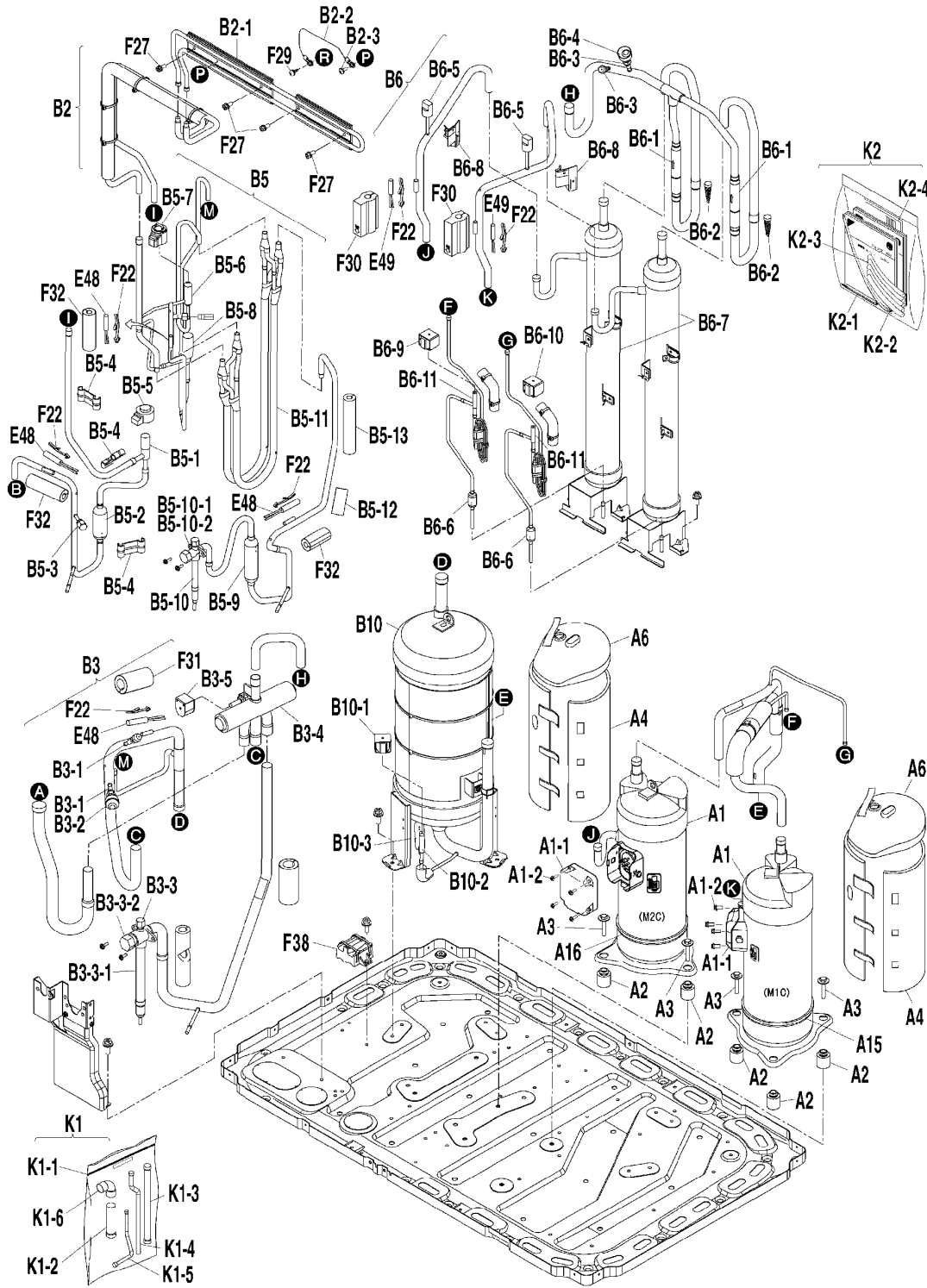
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68	F8
69	F9
70	K3
71	K4

Ref. Part No: No:	Description:	Ref. Part No: No:	Description:															
<b>Image 1:</b>		<b>Image 1:</b>																
1	7009517 PROPELLER FAN ASSY. (M6, M9)	55	2441537 FRONT PLATE ASSY. (M6, M9)															
2	057178J HEX SOCKET SCREW (M6, M9)	56	042396J FITTING SPRING/ THERM (M6, M9)															
3	2454658 SWITCH BOX ASSY. (M6, M9)	57	2454696 COVER/ SWITCH BOX ASSY. (M6, M9)															
4	1716788 PCB (ABC I/P) (M6, M9)	57	128777J INSPECTION HOLE (M6, M9)															
5	1679308 REACTOR (M6, M9)	58	7009486 HEX HEAD TAPPING SCREW (M6, M9)															
6	7009522 TERMINAL BLOCK (M6, M9)	59	7009471 SIDE PLATE (UPPER) (M6, M9)															
7	4012622 PCB (FAN) (M6, M9)	60	165763J THERM INSUL TUBE (M6, M9)															
8	4012621 PCB (FAN) (M6, M9)	61	0493462 TAPPING SCREW (M6, M9)															
9	7009697 WIRE HARNESS ASSY. (M6, M9)	62	0250470 HEX HEAD TAPPING SCREW (M6, M9)															
10	7009583 WIRE HARN ASSY (COMP.) (M6, M9)	63	0356556 HEX TAPPING SCREW (M6, M9)															
11	7009584 WIRE HARN ASSY (COMP.) (M6, M9)	64	7009532 FRONT PLATE (M6, M9)															
12	1782095 THERM (AIR) (M6, M9)	65	7009533 FRONT PLATE (BOTTOM) (M6, M9)															
13	7009585 WIRE HARNESS ASSY. (M6, M9)	66	7009534 MOTOR MOUNTING PLATE (M6, M9)															
14	135234J CONNECTOR/ SHORT CIRCUIT (M6, M9)	67	7009536 STAY ASSY. (FRONT) (M6, M9)															
15	5009817 INSULATION SHEET (TF RUBBER) (M6, M9)	68	7009537 STAY (REAR) (M6, M9)															
16	7500119 WIRE HARNESS ASSY. (M6, M9)	69	NA SEALING MATERIAL ASSY. (M6, M9)															
17	1933413 CONNECTOR/ SHORT CIRCUIT (M6, M9)	70	7009692 BRAND NAME LABEL (M6, M9)															
18	7009698 WIRE HARNESS ASSY. (M6, M9)	<b>Expanded Model Nomenclature</b>																
19	2117168 CURRENT TRANS (M6, M9)	<table border="1"> <tr><td>M1 - RXYQ120XATJA</td></tr> <tr><td>M2 - RXYQ120XAYCA</td></tr> <tr><td>M3 - RXYQ120XAYDA</td></tr> <tr><td>M4 - RXYQ144XATJA</td></tr> <tr><td>M5 - RXYQ144XAYCA</td></tr> <tr><td>M6 - RXYQ144XAYDA</td></tr> <tr><td>M7 - RXYQ168XATJA</td></tr> <tr><td>M8 - RXYQ168XAYCA</td></tr> <tr><td>M9 - RXYQ168XAYDA</td></tr> <tr><td>M10 - RXYQ72XATJA</td></tr> <tr><td>M11 - RXYQ72XAYCA</td></tr> <tr><td>M12 - RXYQ72XAYDA</td></tr> <tr><td>M13 - RXYQ96XATJA</td></tr> <tr><td>M14 - RXYQ96XAYCA</td></tr> <tr><td>M15 - RXYQ96XAYDA</td></tr> </table>		M1 - RXYQ120XATJA	M2 - RXYQ120XAYCA	M3 - RXYQ120XAYDA	M4 - RXYQ144XATJA	M5 - RXYQ144XAYCA	M6 - RXYQ144XAYDA	M7 - RXYQ168XATJA	M8 - RXYQ168XAYCA	M9 - RXYQ168XAYDA	M10 - RXYQ72XATJA	M11 - RXYQ72XAYCA	M12 - RXYQ72XAYDA	M13 - RXYQ96XATJA	M14 - RXYQ96XAYCA	M15 - RXYQ96XAYDA
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M3 - RXYQ120XAYDA																		
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M5 - RXYQ144XAYCA																		
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M11 - RXYQ72XAYCA																		
M12 - RXYQ72XAYDA																		
M13 - RXYQ96XATJA																		
M14 - RXYQ96XAYCA																		
M15 - RXYQ96XAYDA																		
20	7009524 EL. COMP. MT PLATE (INVERTER) (M6, M9)																	
21	7009525 SET PLATE/ IMPLEMENT USE (M6, M9)																	
22	7009526 PCB MOUNTING PLATE (M6, M9)																	
23	7009527 MOUNTING PLATE (THERM) (M6, M9)																	
24	5009816 INSULATION SHEET (TF RUBBER) (M6, M9)																	
25	066578J CUP WASHER (M6, M9)																	
26	080714J EARTH TERMINAL SCREW (M6, M9)																	
27	7009529 EL. COMP. MT PLATE (M6, M9)																	
28	5009496 THERM ASSY. (M6, M9)																	
29	5009498 THERM ASSY. (DISCHARGE) (M6, M9)																	
30	2130503 INSULATION SHEET (M6, M9)																	
31	NA EL. COMPO. ASSY. (TRANS) (M6, M9)																	
32	7009503 LOW FREQUENCY TRANS (M6, M9)																	
33	7009504 SWITCH BOX (M6, M9)																	
34	2441777 FAN MOTOR (M6, M9)																	
35	2454610 EL. COMP. MT PLATE ASSY. (M6, M9)																	
36	2454627 SLIDING PLATE (M6, M9)																	
37	2505518 PCB (MAIN) (M6, M9)																	
38	2454634 PCB (NOISE FILTER) (M6, M9)																	
39	2348025 PCB (INVERTER) (M6, M9)																	
40	2347990 PCB (INVERTER) (M6, M9)																	
41	2506434 ELECT COMP ASSY. (M6)																	
41	2506441 ELECT COMP ASSY. (M9)																	
42	NA BOTTOM FRAME (M6, M9)																	
43	7009478 STAY (RIGHT/ LEFT) (M6, M9)																	
44	7009480 SIDE PLATE (M6, M9)																	
45	7009481 SUPPORT (M6, M9)																	
46	7009588 BELL MOUTH (M6, M9)																	
47	7009538 BRACKET (M6, M9)																	
48	7009539 TOP PLATE ASSY. (M6, M9)																	
49	7500121 DISCHARGE GRILLE (M6, M9)																	
50	7009646 PROTECTION NET (LEFT) (M6, M9)																	
51	7009647 PROTECTION NET (RIGHT) (M6, M9)																	
52	7009648 PROTECTION NET (BACK) (M6, M9)																	
53	7009531 FRONT PLATE (UPPER) (M6, M9)																	
54	7009540 PROTECTION NET (FRONT) (M6, M9)																	

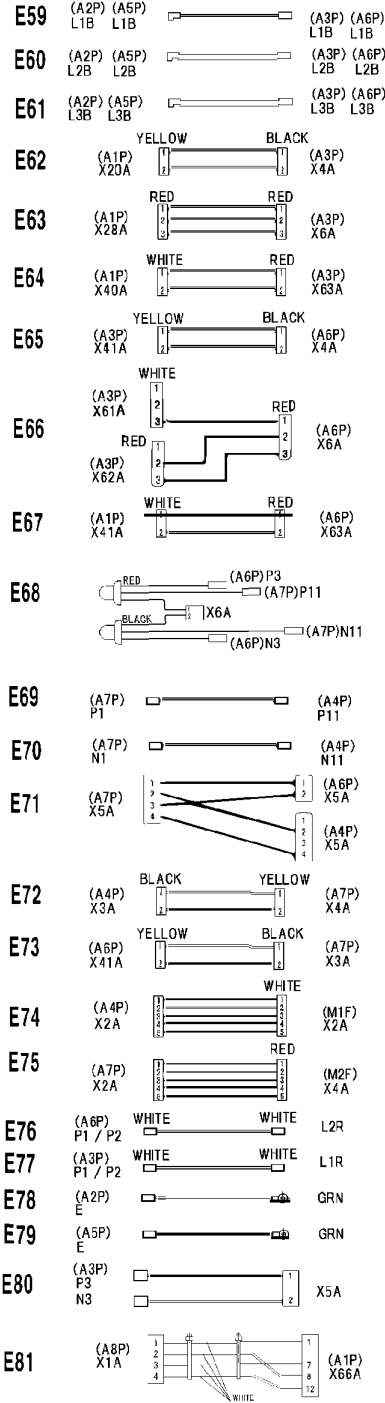
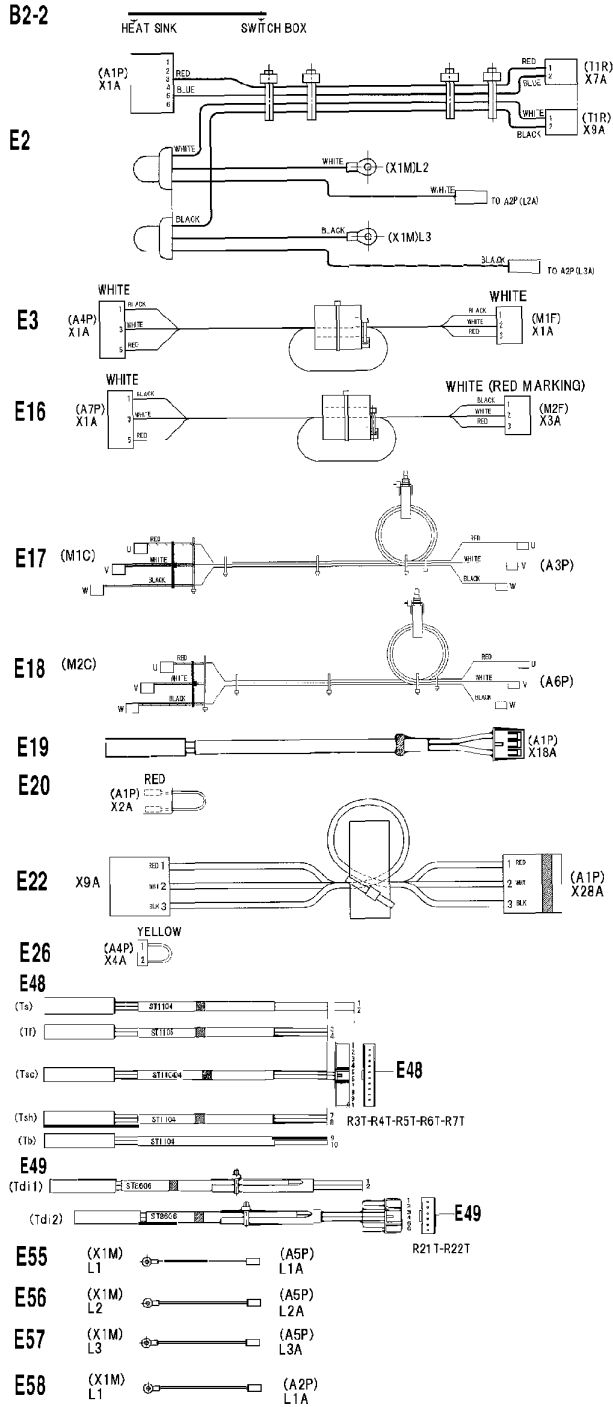
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69	K2
70	K2-1
71	K2-2
72	K2-3
73	K2-4

Ref. Part No: No:	Description:	Ref. Part No: No:	Description:															
<b>Image 1:</b>		<b>Image 1:</b>																
1	4023447 COMP (M6, M9)	56	5009498 THERM ASSY. (DISCHARGE) (M6, M9)															
2	2505417 TERMINAL COVER (M6, M9)	57	4012540 HEX BOLT (M6, M9)															
3	4025036 GROUNDING TERMINAL (M6, M9)	57	119839J TAPPING SCREW (M6, M9)															
4	5009473 CRANKCASE HEATER (M6, M9)	58	1281530 THERM INSUL (M6, M9)															
5	5009474 CRANKCASE HEATER (M6, M9)	59	4022937 THERM INSUL TUBE (M6, M9)															
6	2219994 VIBRATION ISOLATOR (M6, M9)	60	165763J THERM INSUL TUBE (M6, M9)															
7	162531J MOUNTING BOLT/ COMP (M6, M9)	61	2203672 PIPING FIXTURE (M6, M9)															
8	5009776 SOUND INSULATOR/ COMP (M6, M9)	62	NA ACCESSORIES ASSY. (M6, M9)															
9	5009778 SOUND INSULATOR/ COMP (M6, M9)	63	0311135 ACCESSORIES BAG (M6, M9)															
10	7009699 PLATE FIN COIL HX ASSY (M6, M9)	64	7009542 AUX PIPE (GAS SIDE FRONT) (M6, M9)															
11	2505556 ACCUMULATOR ASSY. (M6, M9)	65	7009544 AUX PIPE (GAS SIDE BOTTOM) (M6, M9)															
12	7009457 COIL/ SOLN VAL (ACCUM OIL RETURN) (M6, M9)	66	7009575 AUX PIPE (LIQ SIDE FRONT) (M9)															
13	2165972 BODY/ SOL VAL (ACCUM OIL RETURN) (M6, M9)	66	7009576 AUX PIPE (LIQ SIDE FRONT) (M6)															
14	232005J REFRIGERANT FILTER (M6, M9)	67	7009577 AUX PIPE (LIQ SIDE BOTTOM) (M9)															
15	NA REFRIGERANT PIPE ASSY. (M6, M9)	67	7009578 AUX PIPE (LIQ SIDE BOTTOM) (M6)															
16	7009561 HEAT SINK ASSY. (M6, M9)	68	1799257 L-TYPE JOINT (M6, M9)															
17	2103626 WIRE HARNESS (M6, M9)	69	NA ACCESSORIES ASSY. (M6, M9)															
18	2103633 HEX BOLT (M6, M9)	70	980774 TIE WRAP (M6, M9)															
19	NA REFRIGERANT PIPE ASSY. (1) (M6, M9)	71	980772 CLAMP/ LEAD WIRE (M6, M9)															
20	1944437 GAUGE JOINT WITH CHECK VALVE (M6, M9)	72	1997424 ELECTRIC INSULATION (M6, M9)															
21	2226992 LOW PRESSURE SENSOR (M6, M9)	73	NA ADDITIONAL REFR. CHARGE LABEL (M6, M9)															
22	NA STOP VALVE ASSY. (GAS) (M6, M9)	<b>Expanded Model Nomenclature</b>																
23	2127901 STOP VALVE ASSY. (M6, M9)	<table border="1"> <tr><td>M1 - RXYQ120XATJA</td></tr> <tr><td>M2 - RXYQ120XAYCA</td></tr> <tr><td>M3 - RXYQ120XAYDA</td></tr> <tr><td>M4 - RXYQ144XATJA</td></tr> <tr><td>M5 - RXYQ144XAYCA</td></tr> <tr><td>M6 - RXYQ144XAYDA</td></tr> <tr><td>M7 - RXYQ168XATJA</td></tr> <tr><td>M8 - RXYQ168XAYCA</td></tr> <tr><td>M9 - RXYQ168XAYDA</td></tr> <tr><td>M10 - RXYQ72XATJA</td></tr> <tr><td>M11 - RXYQ72XAYCA</td></tr> <tr><td>M12 - RXYQ72XAYDA</td></tr> <tr><td>M13 - RXYQ96XATJA</td></tr> <tr><td>M14 - RXYQ96XAYCA</td></tr> <tr><td>M15 - RXYQ96XAYDA</td></tr> </table>		M1 - RXYQ120XATJA	M2 - RXYQ120XAYCA	M3 - RXYQ120XAYDA	M4 - RXYQ144XATJA	M5 - RXYQ144XAYCA	M6 - RXYQ144XAYDA	M7 - RXYQ168XATJA	M8 - RXYQ168XAYCA	M9 - RXYQ168XAYDA	M10 - RXYQ72XATJA	M11 - RXYQ72XAYCA	M12 - RXYQ72XAYDA	M13 - RXYQ96XATJA	M14 - RXYQ96XAYCA	M15 - RXYQ96XAYDA
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M14 - RXYQ96XAYCA																		
M15 - RXYQ96XAYDA																		
24	2116831 VALVE CAP (M6, M9)																	
25	5009794 BODY/ 4 WAY VAL (M6, M9)																	
26	7009443 COIL/ FOUR WAY VALVE (M6, M9)																	
27	NA LIQUID PIPE ASSY. (2) (M6, M9)																	
28	1996469 BODY/ ELEC EXP. VAL (MAIN) (M6, M9)																	
29	NA STOP VALVE ASSY. (LIQUID) (M6, M9)																	
30	2103455 STOP VALVE (M6, M9)																	
31	143584J CAP/ STOP VALVE (M6, M9)																	
32	7500028 DOUBLE TUBE HEAT EXCH. ASSY. (M6, M9)																	
33	4012797 THERM INSUL TUBE (M6, M9)																	
34	7009586 THERM INSUL TUBE (M6, M9)																	
35	097344J REFRIGERANT FILTER (M6, M9)																	
36	2292254 SERVICING PORT ASSY. (M6, M9)																	
37	110432J CLAMP/ REF. PIPING (M6, M9)																	
38	7009446 COIL/ ELE EXP VAL (MAIN) (M6, M9)																	
39	142054J BODY/ ELEC EXP. VAL (INJECTION) (M6, M9)																	
40	7009565 COIL/ ELE EXP VAL (INJECTION) (M6, M9)																	
41	1991750 PRESSURE CONTROL VALVE (M6, M9)																	
42	231501J REFRIGERANT FILTER (M6, M9)																	
43	NA DISCHARGE PIPE ASSY. (1) (M6, M9)																	
44	159972J CHECK VALVE (M6, M9)																	
45	7009567 COIL/ SOLN VAL (OS OIL RETURN 1) (M6, M9)																	
46	2165965 BODY/ SOL VAL (OS OIL RETURN) (M6, M9)																	
47	2096331 REFRIGERANT STRAINER (M6, M9)																	
48	1944437 GAUGE JOINT WITH CHECK VALVE (M6, M9)																	
49	2227003 HIGH PRESSURE SENSOR (M6, M9)																	
50	7009449 HIGH PRESSURE SWITCH (M6, M9)																	
51	4012537 FILTER (M6, M9)																	
52	7009450 OIL SEPARATOR ASSY. (M6, M9)																	
53	2113382 FIXTURE (M6, M9)																	
54	7009451 COIL/ SOLN VAL (OS OIL RETURN 2) (M6, M9)																	
55	5009496 THERM ASSY. (M6, M9)																	

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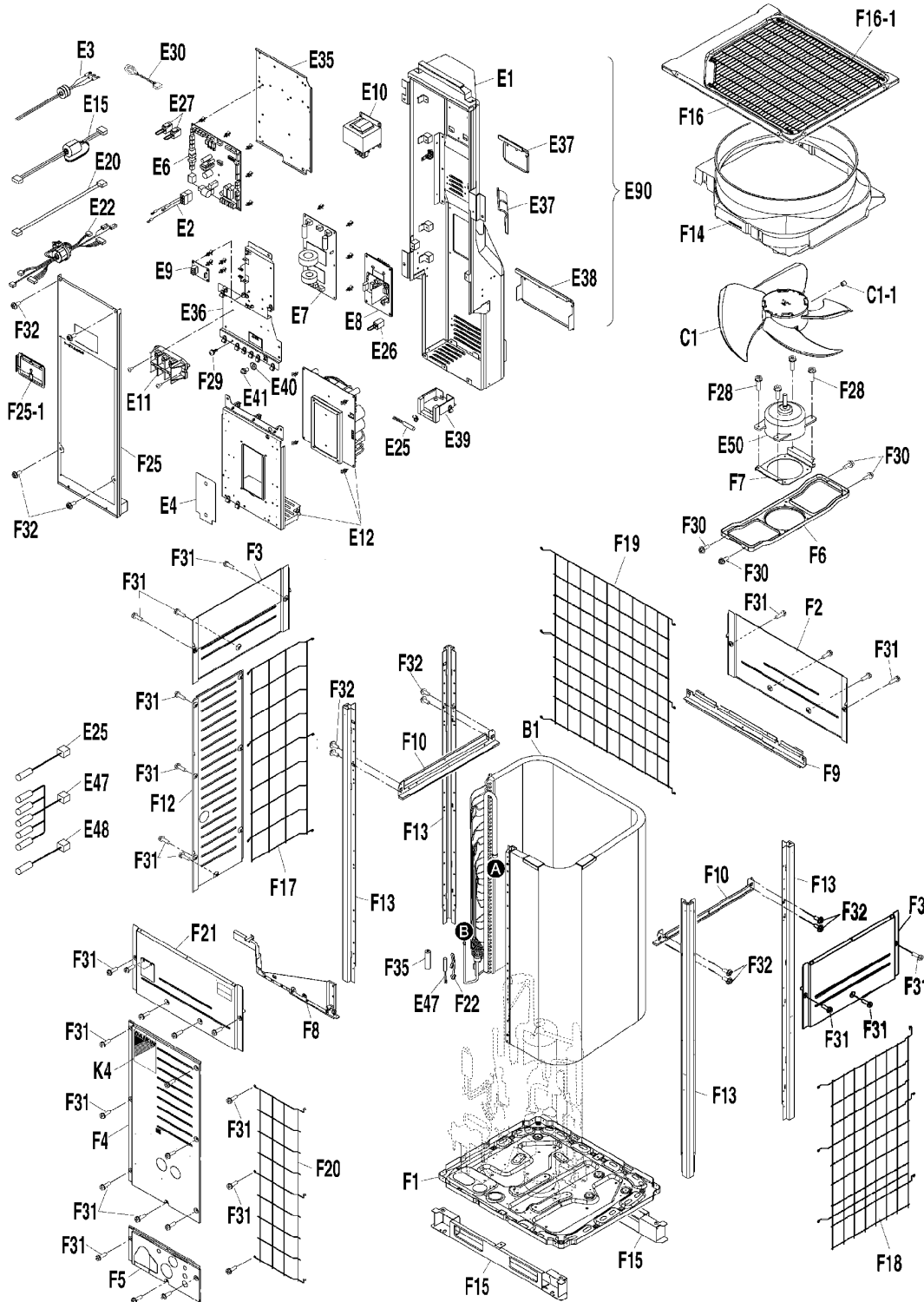
**Image 1:**

1	2103626	WIRE HARNESS (M6, M9)
2	7009697	WIRE HARNESS ASSY. (M6, M9)
3	7009583	WIRE HARN ASSY(COMP.) (M6, M9)
4	7009584	WIRE HARN ASSY(COMP.) (M6, M9)
5	1782095	THERM (AIR) (M6, M9)
6	7009585	WIRE HARNESS ASSY. (M6, M9)
7	135234J	CONNECTOR/ SHORT CIRCUIT (M6, M9)
8	7500119	WIRE HARNESS ASSY. (M6, M9)
9	1933413	CONNECTOR/ SHORT CIRCUIT (M6, M9)
10	7009698	WIRE HARNESS ASSY. (M6, M9)
11	5009496	THERM ASSY. (M6, M9)
12	5009498	THERM ASSY. (DISCHARGE) (M6, M9)
13	4017199	WIRE HARNESS (M6, M9)
14	4017200	WIRE HARNESS (M6, M9)
15	2506410	WIRE HARNESS (M6, M9)
16	2506427	WIRE HARNESS (M6, M9)
17	5022674	WIRE HARNESS (M6, M9)
18	4023084	WIRE HARNESS (M6, M9)
19	5022651	WIRE HARNESS (M6, M9)
20	4014819	WIRE HARNESS (M6, M9)
21	4014818	WIRE HARNESS (M6, M9)
22	4014820	WIRE HARNESS (M6, M9)
23	2093774	WIRE HARNESS (M6, M9)
24	4014817	WIRE HARNESS (M6, M9)
25	4014816	WIRE HARNESS (M6, M9)
26	4014823	WIRE HARNESS (M6, M9)
27	6019712	WIRE HARNESS (M6, M9)
28	4014825	WIRE HARNESS (M6, M9)
29	4014824	WIRE HARNESS (M6, M9)
30	2093781	WIRE HARNESS (M6, M9)
31	4014821	WIRE HARNESS (M6, M9)
32	2506131	WIRE HARNESS (M6, M9)
33	2506148	WIRE HARNESS (M6, M9)
34	4022375	WIRE HARNESS (M6, M9)
35	4022367	WIRE HARNESS (M6, M9)
36	4023083	WIRE HARNESS (M6, M9)
37	4022373	WIRE HARNESS (M6, M9)
38	7009765	WIRE HARNESS (M6, M9)
39	2039237	WIRE HARNESS ASSY. (M6, M9)

**Expanded Model Nomenclature**

M1 - RXYQ120XATJA
M2 - RXYQ120XAYCA
M3 - RXYQ120XAYDA
M4 - RXYQ144XATJA
M5 - RXYQ144XAYCA
M6 - RXYQ144XAYDA
M7 - RXYQ168XATJA
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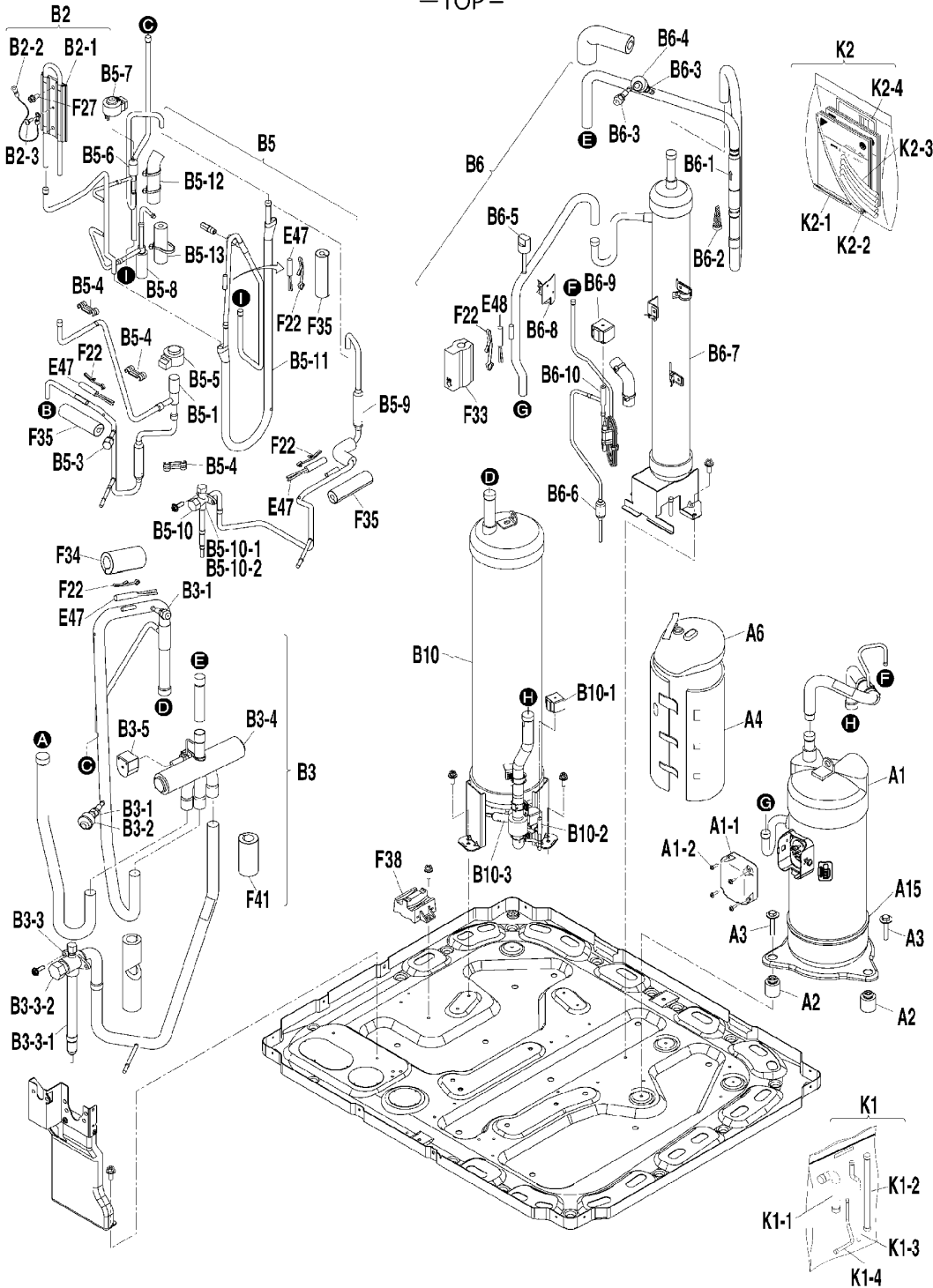
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7	E10
8	E11
9	E12
10	E15
11	E2
12	E20
13	E22
14	E25
15	E26
16	E27
17	E3
18	E30
19	E35
20	E36
21	E37
22	E38
23	E39
24	E4
25	E40
26	E41
27	E47
28	E48
29	E50
30	E6
31	E7
32	E8
33	E9
34	E90
35	F1
36	F10
37	F12
38	F13
39	F14
40	F15
41	F16
42	F16-1
43	F17
44	F18
45	F19
46	F2
47	F20
48	F21
49	F22
50	F25
51	F25-1
52	F28
53	F29
54	F3
55	F30
56	F31
57	F32
58	F4
59	F5
60	F6
61	F7
62	F8
63	F9
64	K4

Ref. Part No: No:	Description:	Ref. Part No: No:	Description:		
<b>Image 1:</b>		<b>Image 1:</b>			
1	7009695	56	0250470		
	PLATE FIN COIL HX ASSY. (M10)		HEX HEAD TAPPING SCREW (M10)		
2	7009441	57	7009472		
	HEAT SINK ASSY. (M10)		FRONT PLATE (M10)		
3	NA	57	0356556		
	HEAT SINK (M10)		HEX TAPPING SCREW (M10)		
4	7009458	58	7009473		
	PROPELLER FAN ASSY. (M10)		FRONT PLATE (BOTTOM) (M10)		
5	057178J	59	7009474		
	HEX SOCKET SCREW (M10)		MOTOR MOUNTING PLATE (M10)		
6	7009459	60	7009475		
	SWITCH BOX ASSY. (M10)		MOTOR MOUNTING PLATE (M10)		
7	2219242	61	7009476		
	REACTOR (M10)		STAY (FRONT) (M10)		
8	070664J	62	7009477		
	TERMINAL BLOCK (M10)		STAY (REAR) (M10)		
9	7009461	63	7009692		
	PCB (INVERTER) (M10)		BRAND NAME LABEL (M10)		
10	2151834	<b>Expanded Model Nomenclature</b>			
	WIRE HARNESS ASSY. (M10)	<div style="border: 1px solid black; padding: 5px;"> M1 - RXYQ120XATJA  M2 - RXYQ120XAYCA  M3 - RXYQ120XAYDA  M4 - RXYQ144XATJA  M5 - RXYQ144XAYCA  M6 - RXYQ144XAYDA  M7 - RXYQ168XATJA  M8 - RXYQ168XAYCA  M9 - RXYQ168XAYDA  M10 - RXYQ72XATJA  M11 - RXYQ72XAYCA  M12 - RXYQ72XAYDA  M13 - RXYQ96XATJA  M14 - RXYQ96XAYCA  M15 - RXYQ96XAYDA </div>			
11	2151719				
	WIRE HARNESS ASSY. (M10)				
12	2151726				
	WIRE HARNESS ASSY. (M10)				
13	7009463				
	WIRE HARN ASSY(FAN) (M10)				
14	5009860				
	THERM (AIR) (M10)				
15	1933413				
	CONNECTOR/ SHORT CIRCUIT (M10)				
16	135234J				
	CONNECTOR/ SHORT CIRCUIT (M10)				
17	7009460				
	WIRE HARN ASSY(COMP.) (M10)				
18	5009492				
	CURRENT SENSOR (M10)				
19	7009464				
	EL. COMP. MT PLATE (PCB) (M10)				
20	7009465				
	EL. COMP. MT PLATE (TERMINAL) (M10)				
21	7009466				
	SWITCH BOX (WATER PROOF COVER) (M10)				
22	7009467				
	SWITCH BOX (WATER PROOF COVER) (M10)				
23	7009468				
	MOUNTING PLATE (THERM) (M10)				
24	2130495				
	INSULATION SHEET (M10)				
25	066578J				
	CUP WASHER (M10)				
26	080714J				
	EARTH TERMINAL SCREW (M10)				
27	5009494				
	THERM ASSY. (M10)				
28	2113623				
	THERM (M1C DISCHARGE) (M10)				
29	1752715				
	DC FAN MOTOR (M10)				
30	2505431				
	PCB (MAIN) (M10)				
31	1996243				
	PCB (NOISE FILTER) (M10)				
32	1996250				
	PCB (FAN) (M10)				
33	1716788				
	PCB (ABC I/P) (M10)				
34	2506030				
	ELECT COMP ASSY. (M10)				
35	NA				
	BOTTOM FRAME (M10)				
36	7009478				
	STAY (RIGHT/ LEFT) (M10)				
37	7009480				
	SIDE PLATE (M10)				
38	7009481				
	SUPPORT (M10)				
39	7500049				
	BELL MOUTH ASSY. (M10)				
40	7009482				
	BRACKET (M10)				
41	7009483				
	TOP PLATE ASSY. (M10)				
42	7500120				
	DISCHARGE GRILLE (M10)				
43	7009646				
	PROTECTION NET (LEFT) (M10)				
44	7009647				
	PROTECTION NET (RIGHT) (M10)				
45	7009691				
	PROTECTION NET (BACK) (M10)				
46	2505448				
	FRONT PLATE (UPPER) (M10)				
47	7009484				
	PROTECTION NET (M10)				
48	2505455				
	FRONT PLATE ASSY. (M10)				
49	042396J				
	FITTING SPRING/ THERM (M10)				
50	7009485				
	SWITCH BOX (M10)				
51	128777J				
	INSPECTION HOLE (M10)				
52	7009486				
	HEX HEAD TAPPING SCREW (M10)				
53	119839J				
	TAPPING SCREW (M10)				
54	7009471				
	SIDE PLATE (UPPER) (M10)				
55	0493462				
	TAPPING SCREW (M10)				

—TOP—



Ref No	DRAWING #
1	A1
2	A1-1
3	A1-2
4	A15
5	A2
6	A3
7	A4
8	A6
9	B10
10	B10-1
11	B10-2
12	B10-3
13	B2-2
14	B2-3
15	B3
16	B3-1
17	B3-2
18	B3-3
19	B3-3-1
20	B3-3-2
21	B3-4
22	B3-5
23	B5
24	B5-1
25	B5-10
26	B5-10-1
27	B5-10-2
28	B5-11
29	B5-12
30	B5-13
31	B5-3
32	B5-4
33	B5-5
34	B5-6
35	B5-7
36	B5-8
37	B5-9
38	B6
39	B6-1
40	B6-10
41	B6-2
42	B6-3
43	B6-4
44	B6-5
45	B6-6
46	B6-7
47	B6-8
48	B6-9
49	E47
50	E48
51	F27
52	F33
53	F34
54	F35
55	F38
56	F41
57	K1
58	K1-1
59	K1-2
60	K1-3
61	K2
62	K2-1
63	K2-2
64	K2-3
65	K2-4

**Ref. Part  
No: No:**

**Description:**

*Image 1:*

1	2018456	SCROLL COMP (M10)
2	2505417	TERMINAL COVER (M10)
3	4025036	GROUNDING TERMINAL (M10)
4	5009473	CRANKCASE HEATER (M10)
5	2219994	VIBRATION ISOLATOR (M10)
6	162531J	MOUNTING BOLT/ COMP (M10)
7	5009776	SOUND INSULATOR/ COMP (M10)
8	5009778	SOUND INSULATOR/ COMP (M10)
9	2505424	ACCUMULATOR ASSY. (M10)
10	7009457	COIL/ SOLN VAL (ACCUM OIL RETURN) (M10)
11	2165972	BODY/ SOL VAL (ACCUM OIL RETURN) (M10)
12	232005J	REFRIGERANT FILTER (M10)
13	6019600	WIRE HARNESS (M10)
14	2103640	HEX. BOLT (M10)
15	NA	REFRIGERANT PIPE ASSY. (M10)
16	1944437	GAUGE JOINT WITH CHECK VALVE (M10)
17	2226909	LOW PRESSURE SENSOR (M10)
18	NA	STOP VALVE ASSY. (GAS) (M10)
19	2127879	STOP VALVE ASSY. (M10)
20	2116831	VALVE CAP (M10)
21	5009794	BODY/ 4 WAY VAL (M10)
22	7009443	COIL/ FOUR WAY VALVE (M10)
23	NA	LIQUID PIPE ASSY. (M10)
24	1996469	BODY/ ELEC EXP. VAL (MAIN) (M10)
25	NA	STOP VALVE ASSY. (LIQUID) (M10)
26	2113351	STOP VALVE (M10)
27	045432J	STOP VALVE CAP (M10)
28	5009792	DOUBLE TUBE HEAT EXCH. ASSY. (M10)
29	2225379	THERM INSUL TUBE (M10)
30	4012783	PIPE INSULATION PIPE COVER (M10)
31	2292254	SERVICING PORT ASSY. (M10)
32	1505111	PIPE CLAMP PLATE (M10)
33	7009446	COIL/ ELE EXP VAL (MAIN) (M10)
34	5009795	BODY/ ELEC EXP. VAL (INJECTION) (M10)
35	7009447	COIL/ ELE EXP VAL (INJECTION) (M10)
36	1991750	PRESSURE CONTROL VALVE (M10)
37	5009807	FILTER (M10)
38	NA	DISCHARGE PIPE ASSY. (M10)
39	159972J	CHECK VALVE (M10)
40	2165965	BODY/ SOL VAL (OS OIL RETURN) (M10)
41	2096331	REFRIGERANT STRAINER (M10)
42	1944437	GAUGE JOINT WITH CHECK VALVE (M10)
43	2226916	HIGH PRESSURE SENSOR (M10)
44	7009449	HIGH PRESSURE SWITCH (M10)
45	4012537	FILTER (M10)
46	7009450	OIL SEPARATOR ASSY. (M10)
47	2113382	FIXTURE (M10)
48	7009451	COIL/ SOLN VAL (OS OIL RETURN) (M10)
49	5009494	THERM ASSY. (M10)
50	2113623	THERM (M1C DISCHARGE) (M10)
51	4012540	HEX. BOLT (M10)
52	1281530	THERM INSUL (M10)
53	055045J	INSULATION TUBE/ SUCTION LINE (M10)
54	1082207	HEAT INSULATION TUBE (M10)
55	2203672	PIPING FIXTURE (M10)

**Ref. Part  
No: No:**

**Description:**

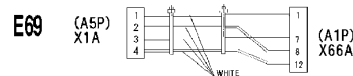
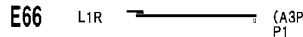
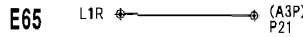
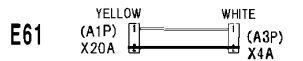
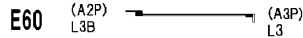
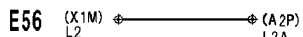
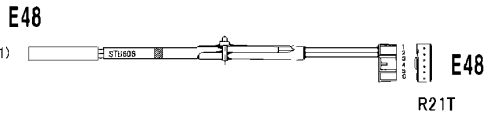
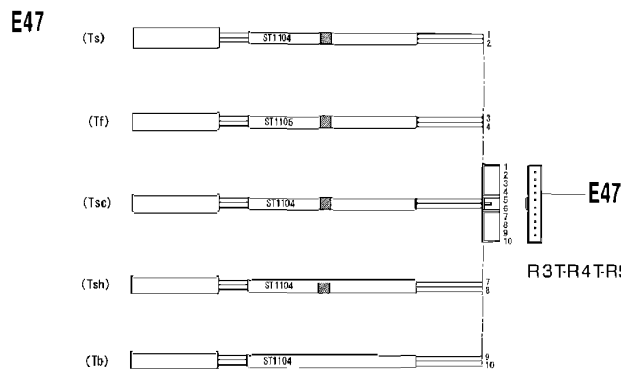
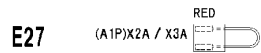
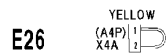
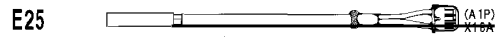
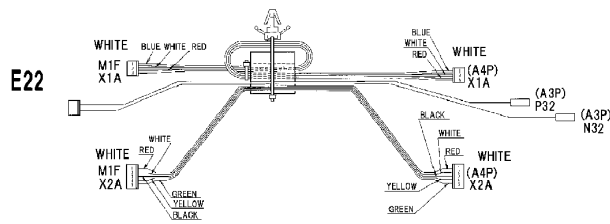
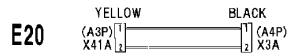
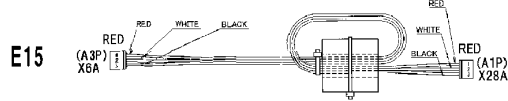
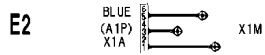
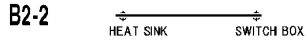
*Image 1:*

56	4012254	THERM INSUL TUBE (M10)
57	NA	ACCESSORIES ASSY. (M10)
57	7009488	AUX PIPE (GAS SIDE FRONT) (M10)
58	7009489	AUX PIPE (GAS SIDE BOTTOM) (M10)
59	7009490	AUX PIPE (LIQ SIDE FRONT) (M10)
60	7009491	AUX PIPE (LIQ SIDE BOTTOM) (M10)
61	NA	ACCESSORIES ASSY. (M10)
62	980774	TIE WRAP (M10)
63	980772	CLAMP/ LEAD WIRE (M10)
64	1997424	ELECTRIC INSULATION (M10)
65	NA	ADDITIONAL REFR. CHARGE LABEL (M10)

**Expanded Model Nomenclature**

M1 - RXYQ120XA TJA
M2 - RXYQ120XA YCA
M3 - RXYQ120XA YDA
M4 - RXYQ144XA TJA
M5 - RXYQ144XA YCA
M6 - RXYQ144XA YDA
M7 - RXYQ168XA TJA
M8 - RXYQ168XA YCA
M9 - RXYQ168XA YDA
M10 - RXYQ72XA TJA
M11 - RXYQ72XA YCA
M12 - RXYQ72XA YDA
M13 - RXYQ96XA TJA
M14 - RXYQ96XA YCA
M15 - RXYQ96XA YDA

—TOP—



R21T

Ref No	DRAWING #
1	B2-2
2	E15
3	E2
4	E20
5	E22
6	E25
7	E26
8	E27
9	E3
10	E47
11	E48
12	E55
13	E56
14	E57
15	E58
16	E59
17	E60
18	E61
19	E62
20	E63
21	E64
22	E65
23	E66
24	E67
25	E68
26	E69

R3TR4TR5T-R6T-R7T

Ref. Part No:	Part No:	Description:	Ref. Part No:	Part No:	Description:
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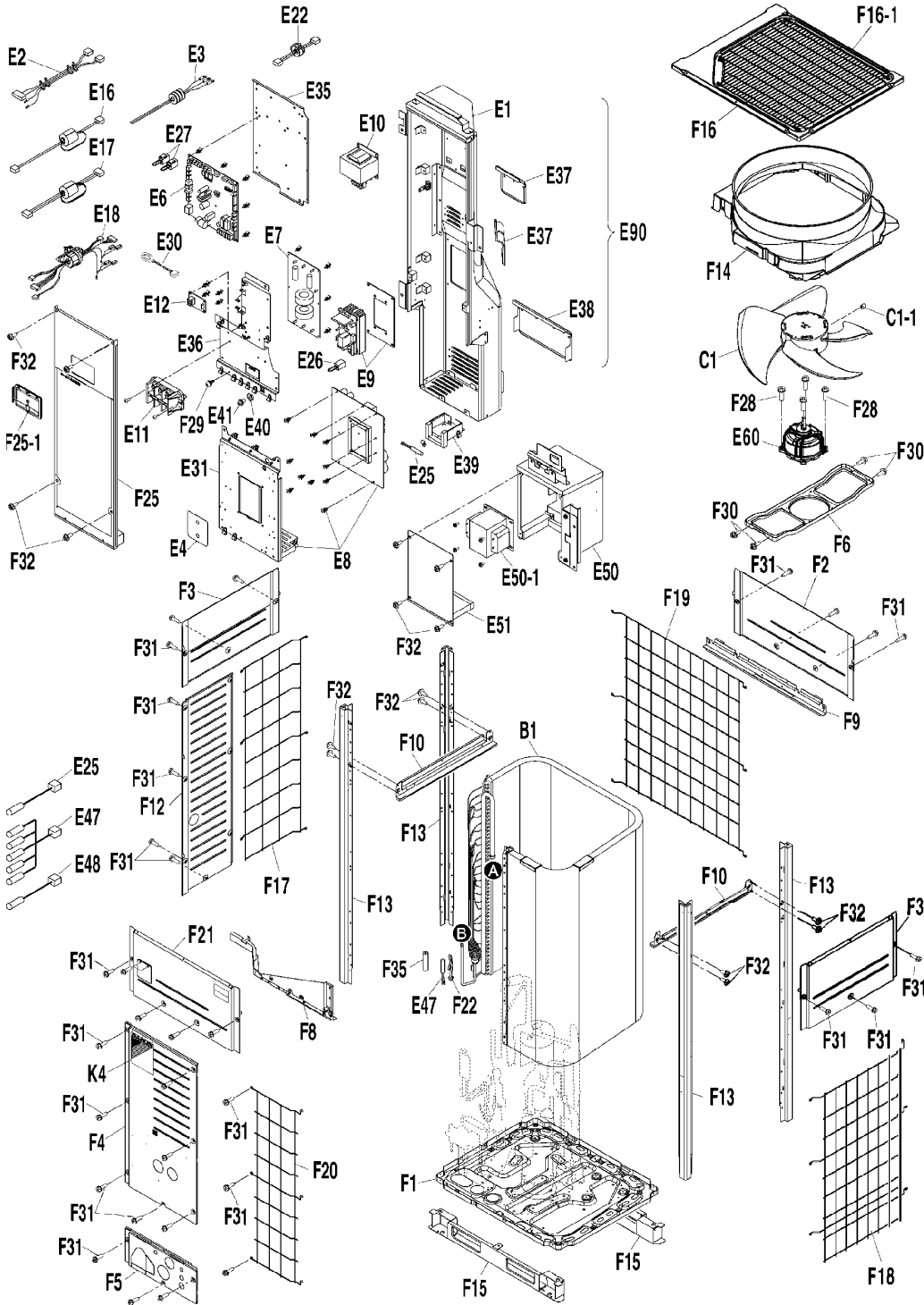
**Image 1:**

1	6019600	WIRE HARNESS (M10)
2	2151834	WIRE HARNESS ASSY. (M10)
3	2151719	WIRE HARNESS ASSY. (M10)
4	2151726	WIRE HARNESS ASSY. (M10)
5	7009463	WIRE HARN ASSY(FAN) (M10)
6	5009860	THERM (AIR) (M10)
7	1933413	CONNECTOR/ SHORT CIRCUIT (M10)
8	135234J	CONNECTOR/ SHORT CIRCUIT (M10)
9	7009460	WIRE HARN ASSY(COMP.) (M10)
10	5009494	THERM ASSY. (M10)
11	2113623	THERM (M1C DISCHARGE) (M10)
12	NA	WIRE HARNESS (M10)
13	NA	WIRE HARNESS (M10)
14	NA	WIRE HARNESS (M10)
15	2505967	WIRE HARNESS (M10)
16	2505974	WIRE HARNESS (M10)
17	2505981	WIRE HARNESS (M10)
18	2151733	WIRE HARNESS ASSY. (M10)
19	2505998	WIRE HARNESS (M10)
20	2506009	WIRE HARNESS (M10)
21	2151740	WIRE HARNESS ASSY. (M10)
22	NA	WIRE HARNESS (M10)
23	2506016	WIRE HARNESS (M10)
24	4022369	WIRE HARNESS (M10)
25	2506023	WIRE HARNESS ASSY. (M10)
26	2039237	WIRE HARNESS ASSY. (M10)

**Expanded Model Nomenclature**

- M1 - RXYQ120XATJA
- M2 - RXYQ120XAYCA
- M3 - RXYQ120XAYDA
- M4 - RXYQ144XATJA
- M5 - RXYQ144XAYCA
- M6 - RXYQ144XAYDA
- M7 - RXYQ168XATJA
- M8 - RXYQ168XAYCA
- M9 - RXYQ168XAYDA
- M10 - RXYQ72XATJA
- M11 - RXYQ72XAYCA
- M12 - RXYQ72XAYDA
- M13 - RXYQ96XATJA
- M14 - RXYQ96XAYCA
- M15 - RXYQ96XAYDA

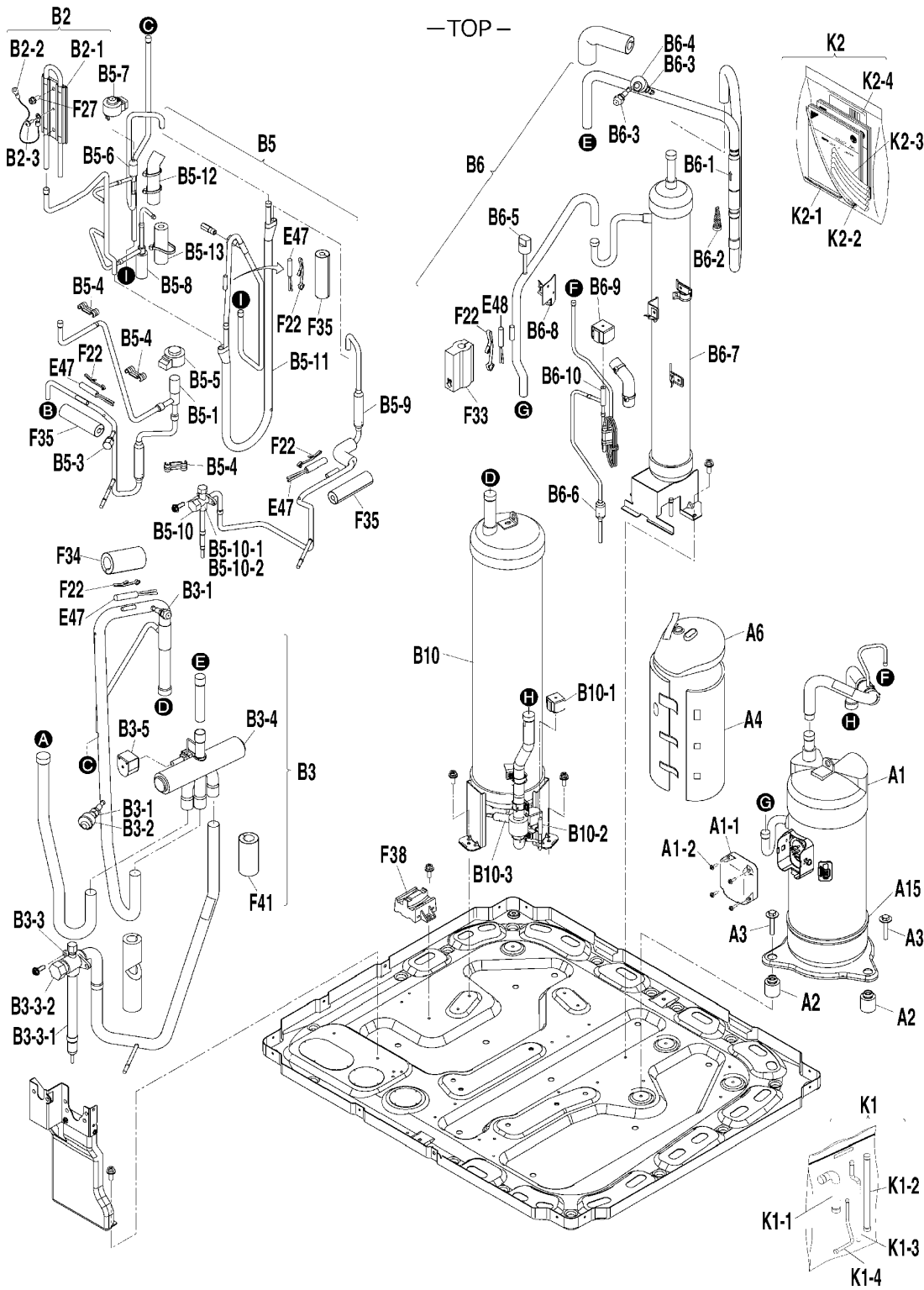
—TOP—



Ref No	DRAWING #
1	B1
2	C1
3	C1-1
4	E1
5	E10
6	E11
7	E12
8	E16
9	E17
10	E18
11	E2
12	E22
13	E25
14	E26
15	E27
16	E3
17	E30
18	E31
19	E35
20	E36
21	E37
22	E38
23	E39
24	E4
25	E40
26	E41
27	E47
28	E48
29	E50
30	E50-1
31	E51
32	E6
33	E60
34	E7
35	E8
36	E9
37	E90
38	F1
39	F10
40	F12
41	F13
42	F14
43	F15
44	F16
45	F16-1
46	F17
47	F18
48	F19
49	F2
50	F20
51	F21
52	F22
53	F25
54	F25-1
55	F28
56	F29
57	F3
57	F30
58	F31
59	F32
60	F4
61	F5
62	F6
63	F8
64	F9
65	K4

Ref. Part No:	Part No:	Description:	Ref. Part No:	Part No:	Description:
<b>Image 1:</b>			<b>Image 1:</b>		
1	7009695	PLATE FIN COIL HX ASSY (M12)	56	119839J	TAPPING SCREW (M12)
2	7009458	PROPELLER FAN ASSY. (M12)	57	7009471	SIDE PLATE (UPPER) (M12)
3	057178J	HEX. SOCKET SCREW (M12)	57	0493462	TAPPING SCREW (M12)
4	7009459	SWITCH BOX ASSY. (M12)	58	0250470	HEX HEAD TAPPING SCREW (M12)
5	1679308	REACTOR (M12)	59	0356556	HEX TAPPING SCREW (M12)
6	070664J	TERMINAL BLOCK (M12)	60	7009472	FRONT PLATE (M12)
7	1716788	PCB (ABC I/P) (M12)	61	7009473	FRONT PLATE (BOTTOM) (M12)
8	7009499	WIRE HARNESS ASSY. (M12)	62	7009474	MOTOR MOUNTING PLATE (M12)
9	4012542	WIRE HARNESS ASSY. (M12)	63	7009476	STAY (FRONT) (M12)
10	7009500	WIRE HARN ASSY.(FAN) (M12)	64	7009477	STAY (REAR) (M12)
11	7009496	WIRE HARNESS ASSY. (M12)	65	7009692	BRAND NAME LABEL (M12)
12	7500119	WIRE HARNESS ASSY. (M12)	<b>Expanded Model Nomenclature</b>		
13	5009860	THERM (AIR) (M12)	<div style="border: 1px solid black; padding: 5px;"> M1 - RXYQ120XATJA  M2 - RXYQ120XAYCA  M3 - RXYQ120XAYDA  M4 - RXYQ144XATJA  M5 - RXYQ144XAYCA  M6 - RXYQ144XAYDA  M7 - RXYQ168XATJA  M8 - RXYQ168XAYCA  M9 - RXYQ168XAYDA  M10 - RXYQ72XATJA  M11 - RXYQ72XAYCA  M12 - RXYQ72XAYDA  M13 - RXYQ96XATJA  M14 - RXYQ96XAYCA  M15 - RXYQ96XAYDA </div>		
14	1933413	CONNECTOR/ SHORT CIRCUIT (M12)			
15	135234J	CONNECTOR/ SHORT CIRCUIT (M12)			
16	5009833	WIRE HARN ASSY.(COMP.) (M12)			
17	5009492	CURRENT SENSOR (M12)			
18	7009501	SWITCH BOX ASSY. (M12)			
19	7009464	EL. COMP. MT PLATE (PCB) (M12)			
20	7009465	EL. COMP. MT PLATE (TERMINAL) (M12)			
21	7009466	SWITCH BOX (WATER PROOF COVER) (M12)			
22	7009467	SWITCH BOX (WATER PROOF COVER) (M12)			
23	7009468	MOUNTING PLATE (THERM) (M12)			
24	5009814	INSULATION SHEET (TF RUBBER) (M12)			
25	066578J	CUP WASHER (M12)			
26	080714J	EARTH TERMINAL SCREW (M12)			
27	5009494	THERM ASSY. (M12)			
28	2113623	THERM (M1C DISCHARGE) (M12)			
29	NA	EL. COMPO. ASSY. (TRANS) (M12)			
30	7009503	LOW FREQUENCY TRANS (M12)			
31	7009504	SWITCH BOX (M12)			
32	2505518	PCB (MAIN) (M12)			
33	2441784	FAN MOTOR (M12)			
34	2454634	PCB (NOISE FILTER) (M12)			
35	2347969	PCB (INVERTER) (M12)			
36	4012547	PCB (FAN) (M12)			
37	2506085	ELECT COMP ASSY. (M12)			
38	NA	BOTTOM FRAME (M12)			
39	7009478	STAY (RIGHT/ LEFT) (M12)			
40	7009480	SIDE PLATE (M12)			
41	7009481	SUPPORT (M12)			
42	7500049	BELL MOUTH ASSY. (M12)			
43	7009482	BRACKET (M12)			
44	7009483	TOP PLATE ASSY. (M12)			
45	7500120	DISCHARGE GRILLE (M12)			
46	7009646	PROTECTION NET (LEFT) (M12)			
47	7009647	PROTECTION NET (RIGHT) (M12)			
48	7009691	PROTECTION NET (BACK) (M12)			
49	2505448	FRONT PLATE (UPPER) (M12)			
50	7009484	PROTECTION NET (M12)			
51	2505455	FRONT PLATE ASSY. (M12)			
52	042396J	FITTING SPRING/ THERM (M12)			
53	7009485	SWITCH BOX (M12)			
54	128777J	INSPECTION HOLE (M12)			
55	7009486	HEX HEAD TAPPING SCREW (M12)			

RXYQ72XAYDA



Ref No	DRAWING #
1	A1
2	A1-1
3	A1-2
4	A15
5	A2
6	A3
7	A4
8	A6
9	B10
10	B10-1
11	B10-2
12	B10-3
13	B2
14	B2-1
15	B2-2
16	B2-3
17	B3
18	B3-1
19	B3-2
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21	B3-3-1
22	B3-3-2
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39	B5-9
40	B6
41	B6-1
42	B6-10
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45	B6-4
46	B6-5
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51	E47
52	E48
53	F27
54	F33
55	F34
56	F35
57	F38
58	F41
59	K1
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66	K2-2
67	K2-3
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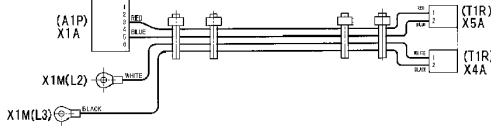
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<b>Image 1:</b>		<b>Image 1:</b>																
1	4023447 COMP (M12)	56	1082207 HEAT INSULATION TUBE (M12)															
2	2505417 TERMINAL COVER (M12)	57	2203672 PIPING FIXTURE (M12)															
3	4025036 GROUNDING TERMINAL (M12)	57	4012254 THERM INSUL TUBE (M12)															
4	5009473 CRANKCASE HEATER (M12)	58	NA ACCESSORIES ASSY. (M12)															
5	2219994 VIBRATION ISOLATOR (M12)	59	7009488 AUX PIPE (GAS SIDE FRONT) (M12)															
6	162531J MOUNTING BOLT/ COMP (M12)	60	7009489 AUX PIPE (GAS SIDE BOTTOM) (M12)															
7	5009776 SOUND INSULATOR/ COMP (M12)	61	7009490 AUX PIPE (LIQ SIDE FRONT) (M12)															
8	5009778 SOUND INSULATOR/ COMP (M12)	62	7009491 AUX PIPE (LIQ SIDE BOTTOM) (M12)															
9	2505424 ACCUMULATOR ASSY. (M12)	63	NA ACCESSORIES ASSY. (M12)															
10	7009457 COIL/ SOLN VAL (ACCUM OIL RETURN) (M12)	64	980774 TIE WRAP (M12)															
11	2165972 BODY/ SOL VAL (ACCUM OIL RETURN) (M12)	65	980772 CLAMP/ LEAD WIRE (M12)															
12	232005J REFRIGERANT FILTER (M12)	66	1997424 ELECTRIC INSULATION (M12)															
13	7009495 HEAT SINK ASSY. (M12)	67	NA ADDITIONAL REFR. CHARGE LABEL (M12)															
14	NA HEAT SINK (M12)	<b>Expanded Model Nomenclature</b>																
15	6019600 WIRE HARNESS (M12)	<table border="1"> <tr><td>M1 - RXYQ120XATJA</td></tr> <tr><td>M2 - RXYQ120XAYCA</td></tr> <tr><td>M3 - RXYQ120XAYDA</td></tr> <tr><td>M4 - RXYQ144XATJA</td></tr> <tr><td>M5 - RXYQ144XAYCA</td></tr> <tr><td>M6 - RXYQ144XAYDA</td></tr> <tr><td>M7 - RXYQ168XATJA</td></tr> <tr><td>M8 - RXYQ168XAYCA</td></tr> <tr><td>M9 - RXYQ168XAYDA</td></tr> <tr><td>M10 - RXYQ72XATJA</td></tr> <tr><td>M11 - RXYQ72XAYCA</td></tr> <tr><td>M12 - RXYQ72XAYDA</td></tr> <tr><td>M13 - RXYQ96XATJA</td></tr> <tr><td>M14 - RXYQ96XAYCA</td></tr> <tr><td>M15 - RXYQ96XAYDA</td></tr> </table>		M1 - RXYQ120XATJA	M2 - RXYQ120XAYCA	M3 - RXYQ120XAYDA	M4 - RXYQ144XATJA	M5 - RXYQ144XAYCA	M6 - RXYQ144XAYDA	M7 - RXYQ168XATJA	M8 - RXYQ168XAYCA	M9 - RXYQ168XAYDA	M10 - RXYQ72XATJA	M11 - RXYQ72XAYCA	M12 - RXYQ72XAYDA	M13 - RXYQ96XATJA	M14 - RXYQ96XAYCA	M15 - RXYQ96XAYDA
M1 - RXYQ120XATJA																		
M2 - RXYQ120XAYCA																		
M3 - RXYQ120XAYDA																		
M4 - RXYQ144XATJA																		
M5 - RXYQ144XAYCA																		
M6 - RXYQ144XAYDA																		
M7 - RXYQ168XATJA																		
M8 - RXYQ168XAYCA																		
M9 - RXYQ168XAYDA																		
M10 - RXYQ72XATJA																		
M11 - RXYQ72XAYCA																		
M12 - RXYQ72XAYDA																		
M13 - RXYQ96XATJA																		
M14 - RXYQ96XAYCA																		
M15 - RXYQ96XAYDA																		
16	2103640 HEX. BOLT (M12)																	
17	NA REFRIGERANT PIPE ASSY. (M12)																	
18	1944437 GAUGE JOINT WITH CHECK VALVE (M12)																	
19	2226909 LOW PRESSURE SENSOR (M12)																	
20	NA STOP VALVE ASSY. (GAS) (M12)																	
21	2114424 STOP VALVE (M12)																	
22	2116831 VALVE CAP (M12)																	
23	5009794 BODY/ 4 WAY VAL (M12)																	
24	7009443 COIL/ FOUR WAY VALVE (M12)																	
25	NA LIQUID PIPE ASSY. (M12)																	
26	1996469 BODY/ ELEC EXP. VAL (MAIN) (M12)																	
27	NA STOP VALVE ASSY. (LIQUID) (M12)																	
28	2113351 STOP VALVE (M12)																	
29	045432J STOP VALVE CAP (M12)																	
30	5009792 DOUBLE TUBE HEAT EXCH. ASSY. (M12)																	
31	2225379 THERM INSUL TUBE (M12)																	
32	4012783 PIPE INSULATION PIPE COVER (M12)																	
33	2292254 SERVICING PORT ASSY. (M12)																	
34	1505111 PIPE CLAMP PLATE (M12)																	
35	7009446 COIL/ ELE EXP VAL (MAIN) (M12)																	
36	5009795 BODY/ ELEC EXP. VAL (INJECTION) (M12)																	
37	7009447 COIL/ ELE EXP VAL (INJECTION) (M12)																	
38	1991750 PRESSURE CONTROL VALVE (M12)																	
39	5009807 FILTER (M12)																	
40	NA DISCHARGE PIPE ASSY. (M12)																	
41	159972J CHECK VALVE (M12)																	
42	2165965 BODY/ SOL VAL (OS OIL RETURN) (M12)																	
43	2096331 REFRIGERANT STRAINER (M12)																	
44	1944437 GAUGE JOINT WITH CHECK VALVE (M12)																	
45	2226916 HIGH PRESSURE SENSOR (M12)																	
46	7009449 HIGH PRESSURE SWITCH (M12)																	
47	4012537 FILTER (M12)																	
48	7009450 OIL SEPARATOR ASSY. (M12)																	
49	2113382 FIXTURE (M12)																	
50	7009451 COIL/ SOLN VAL (OS OIL RETURN) (M12)																	
51	5009494 THERM ASSY. (M12)																	
52	2113623 THERM (M1C DISCHARGE) (M12)																	
53	4012540 HEX. BOLT (M12)																	
54	1281530 THERM INSUL (M12)																	
55	055045J INSULATION TUBE/ SUCTION LINE (M12)																	

—TOP—

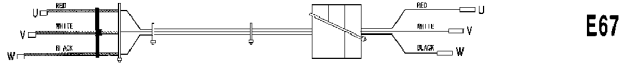
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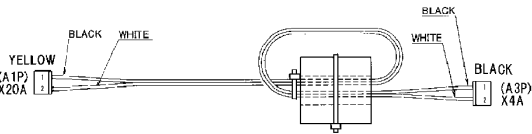
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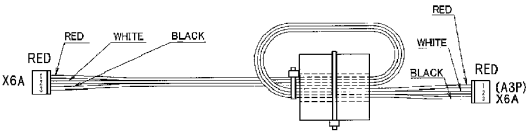
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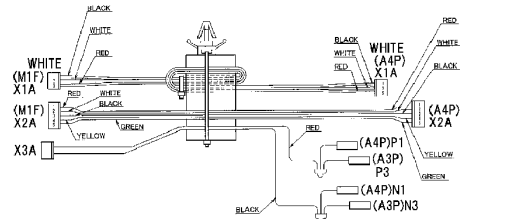
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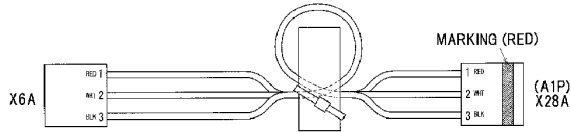
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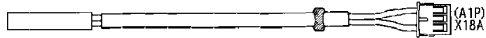
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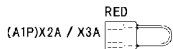
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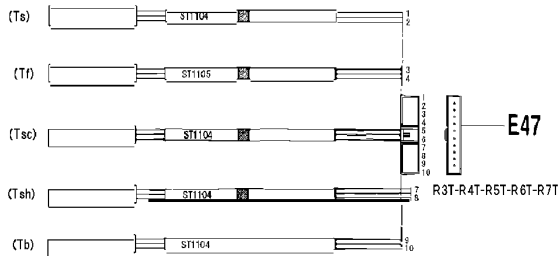
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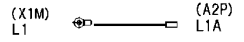
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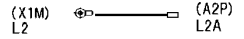
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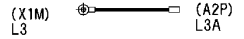
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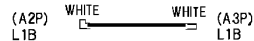
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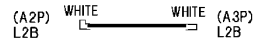
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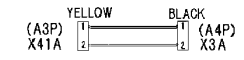
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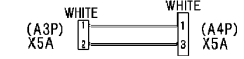
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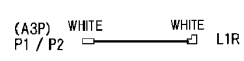
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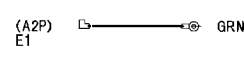
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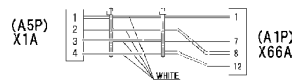
E74



E75



E76



Ref No	DRAWING #
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4	E18
5	E2
6	E22
7	E25
8	E26
9	E27
10	E3
11	E47
12	E48
13	E65
14	E66
15	E67
16	E68
17	E69
18	E70
19	E71
20	E72
21	E73
22	E74
23	E75
24	E76

Ref. Part No:	Part No:	Description:	Ref. Part No:	Part No:	Description:
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**Image 1:**

1	6019600	WIRE HARNESS (M12)
2	7009499	WIRE HARNESS ASSY. (M12)
3	4012542	WIRE HARNESS ASSY. (M12)
4	7009500	WIRE HARN ASSY(FAN) (M12)
5	7009496	WIRE HARNESS ASSY. (M12)
6	7500119	WIRE HARNESS ASSY. (M12)
7	5009860	THERM (AIR) (M12)
8	1933413	CONNECTOR/ SHORT CIRCUIT (M12)
9	135234J	CONNECTOR/ SHORT CIRCUIT (M12)
10	5009833	WIRE HARN ASSY(COMP.) (M12)
11	5009494	THERM ASSY. (M12)
12	2113623	THERM (M1C DISCHARGE) (M12)
13	4023089	WIRE HARNESS (M12)
14	4023090	WIRE HARNESS (M12)
15	4023091	WIRE HARNESS (M12)
16	4022970	WIRE HARNESS ASSY. (M12)
17	4022971	WIRE HARNESS ASSY. (M12)
18	4022972	WIRE HARNESS ASSY. (M12)
19	2506078	WIRE HARNESS (M12)
20	4022968	WIRE HARNESS ASSY. (M12)
21	4022967	WIRE HARNESS ASSY. (M12)
22	4022969	WIRE HARNESS ASSY. (M12)
23	4022369	WIRE HARNESS (M12)
24	2039237	WIRE HARNESS ASSY. (M12)

**Expanded Model Nomenclature**

M1 - RXYQ120XATJA
M2 - RXYQ120XAYCA
M3 - RXYQ120XAYDA
M4 - RXYQ144XATJA
M5 - RXYQ144XAYCA
M6 - RXYQ144XAYDA
M7 - RXYQ168XATJA
M8 - RXYQ168XAYCA
M9 - RXYQ168XAYDA
M10 - RXYQ72XATJA
M11 - RXYQ72XAYCA
M12 - RXYQ72XAYDA
M13 - RXYQ96XATJA
M14 - RXYQ96XAYCA
M15 - RXYQ96XAYDA