

REYQ***AAY VRV6A Heat Recovery Units

REYQ120AAYDA
REYQ144AAYDA
REYQ168AAYDA
REYQ192AAYDA
REYQ216AAYDA
REYQ240AAYDA
REYQ72AAYDA
REYQ96AAYDA



This manual is to be used by qualified technicians only.

Important Information

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Views shown are for parts illustrations only, not servicing procedures.

Text Codes:

AR - As Required

NA - Not Available

NS - Not Shown

00000000 - See Note

QTY - Quantity Example (QTY 3) (If Quantity not shown, Quantity = 1)

M - Model Example (M1) (If M Code not shown, then part is used on all Models)

Expanded Model Nomenclature:

Example M1 - Model#1 M2 - Model#2 M3 - Model#3

Daikin Comfort Technologies Manufacturing , L.P. is not responsible for personal injury or property damage resulting from improper service. Review all service information before beginning repairs.

Warranty service must be performed by an authorized technician, using authorized factory parts. If service is required after the warranty expires, Daikin Comfort Technologies Manufacturing , L.P. also recommends contacting an authorized technician and using authorized factory parts.

Daikin Comfort Technologies Manufacturing , L.P. reserves the right to discontinue, or change at any time, specifications or designs without notice or without incurring obligations.

For assistance within the U.S.A. contact:
Homeowner Support
Daikin Comfort Technologies Manufacturing , L.P.
19001 Kermier Road
Waller, Texas 77484
855-770-5678-Telephone
713-863-2382-Facsimile

For assistance outside the U.S.A. contact:
International Division
Daikin Comfort Technologies Manufacturing , L.P.
19001 Kermier Road
Waller, Texas 77484
713-861-2500-Telephone
713-863-2382-Facsimile

Functional Parts

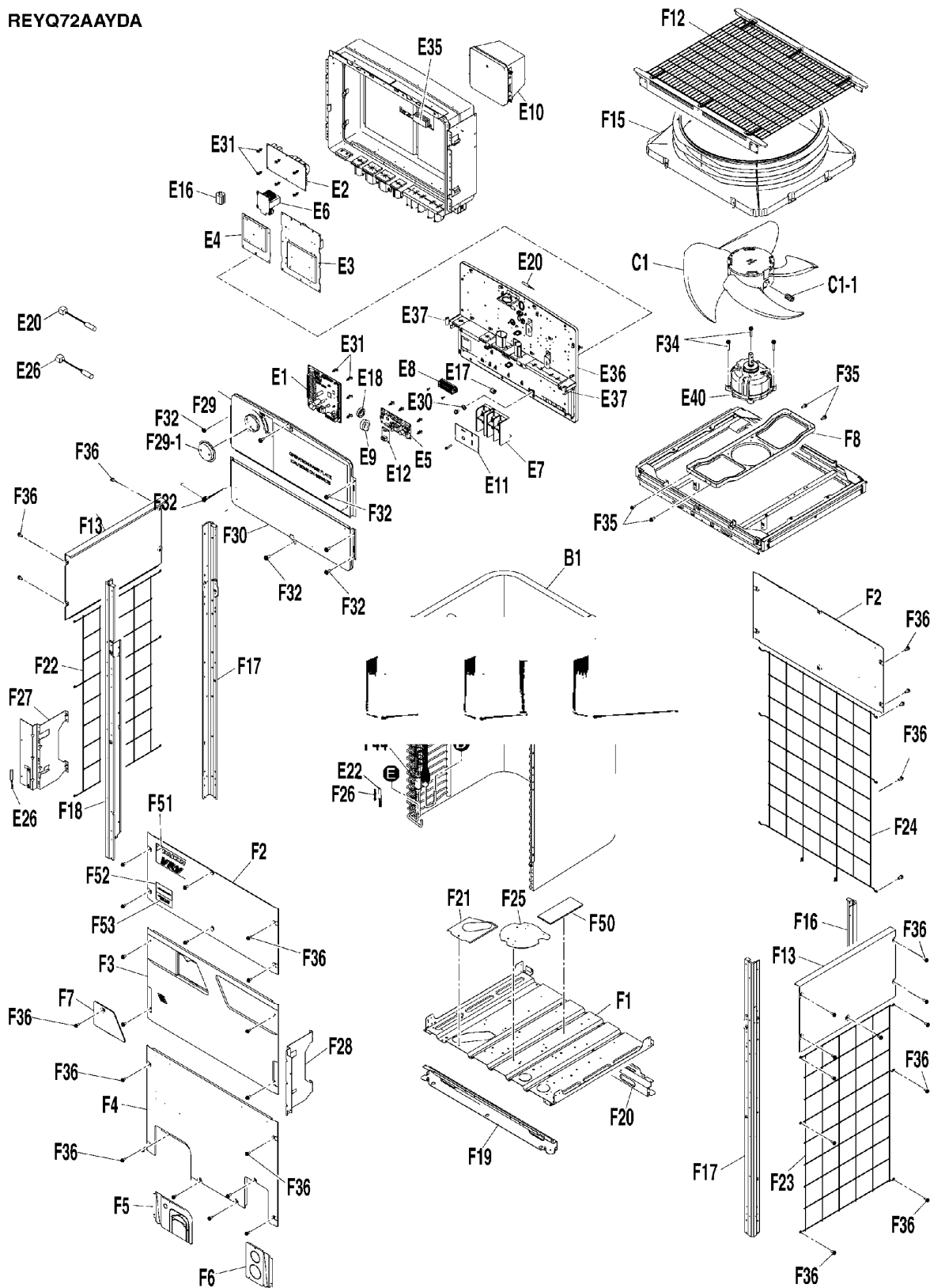
Part

No: Description:

2346207	BODY/SOL VALVE (LIQ. SHUT OFF) (QTY 2)	2543185	THERMISTOR ASSY.
5009796	BODY/SOL VALVE (REF. ADJUSTMENT) (QTY 3)	2537831	THERMISTOR ASSY. (M2, M3, M7)
5009797	BY/SOL VALVE (ACC OIL RT) (QTY 2)	2537826	THERMISTOR ASSY. (BOX AIR)
2457347	CHECK VALVE (M2, M3, M4, M5, M6, M7)	Expanded Model Nomenclature	
2460730	CHECK VALVE (QTY 7)	M1 - REYQ120AAYDA M2 - REYQ144AAYDA M3 - REYQ168AAYDA M4 - REYQ192AAYDA M5 - REYQ216AAYDA M6 - REYQ240AAYDA M7 - REYQ72AAYDA M8 - REYQ96AAYDA	
107638J	CHECK VALVE (M4, M5, M6, M7)		
7500021	COIL/ FOUR WAY VALVE (QTY 2)		
2542699	COIL/SOL VALVE (M1, M2, M3, M4, M5, M6, M8)		
2541395	COIL/SOL VALVE (INJECTION) (M4, M5, M6)		
2541400	COMPRESSOR ASSY. (M1, M2, M3, M8)		
2541402	COMPRESSOR ASSY. (M4, M5, M6)		
2541401	COMPRESSOR ASSY. (M2, M3, M7)		
2537867	CRANK CASE HEATER ASSY. (M1, M2, M3, M4, M5, M6, M8)		
2537866	CRANK CASE HEATER ASSY. (M7)		
2417712	CURRENT TRANSFORMER		
4021003	FERRITE CORE		
2031550	FERRITE CORE (QTY 3)		
143407J	FERRITE CORE		
064527J	FERRITE CORE (QTY 2)		
1721122	FUSIBLE PLUG (QTY 2)		
154184J	GAUGE PORT WITH CHECK VALVE		
2540305	HIGH PRESSURE SWITCH (QTY 2)		
2417952	PRESSURE CONTROL VALVE		
2540295	PRESSURE SENSOR		
2540294	PRESSURE SENSOR		
1778003	PRT CIRCUIT BD (ABC I/P)		
2537814	PRT CIRCUIT BD (COMP. INV.) (M1, M2, M3, M8)		
2537815	PRT CIRCUIT BD (COMP. INV.) (M2, M3, M4, M5, M6, M7)		
2537817	PRT CIRCUIT BD (FAN INV.) (M1, M2, M3, M8)		
2537816	PRT CIRCUIT BD (FAN INV.) (M7)		
2537818	PRT CIRCUIT BD (FAN INV.) (M4, M5, M6)		
2544737	PRT CIRCUIT BD (MAIN) (M7)		
2541396	PRT CIRCUIT BD (MAIN)		
4022272	PRT CIRCUIT BD (NOISE FILTER) (M1, M2, M3, M8)		
4022288	PRT CIRCUIT BD (NOISE FILTER) (M2, M3, M4, M5, M6, M7)		
2541397	PRT CIRCUIT BD (SUB)		
2537819	REACTOR (M2, M3, M4, M5, M6, M7)		
2543761	STOP VALVE		
2307466	STOP VALVE (M4, M5, M6)		
2295051	STOP VALVE ASSY. (M1, M2, M3, M8)		
2298308	STOP VALVE ASSY. (M7)		
2545354	THERMISTOR (AIR)		
2508858	THERMISTOR (SUCTION)		
2537833	THERMISTOR ASSY. (M4, M5, M6)		
2537830	THERMISTOR ASSY.		
2537832	THERMISTOR ASSY. (M2, M3, M4, M5, M6, M7)		
2541398	THERMISTOR ASSY. (M4, M5, M6)		
2543184	THERMISTOR ASSY.		

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Picture Key

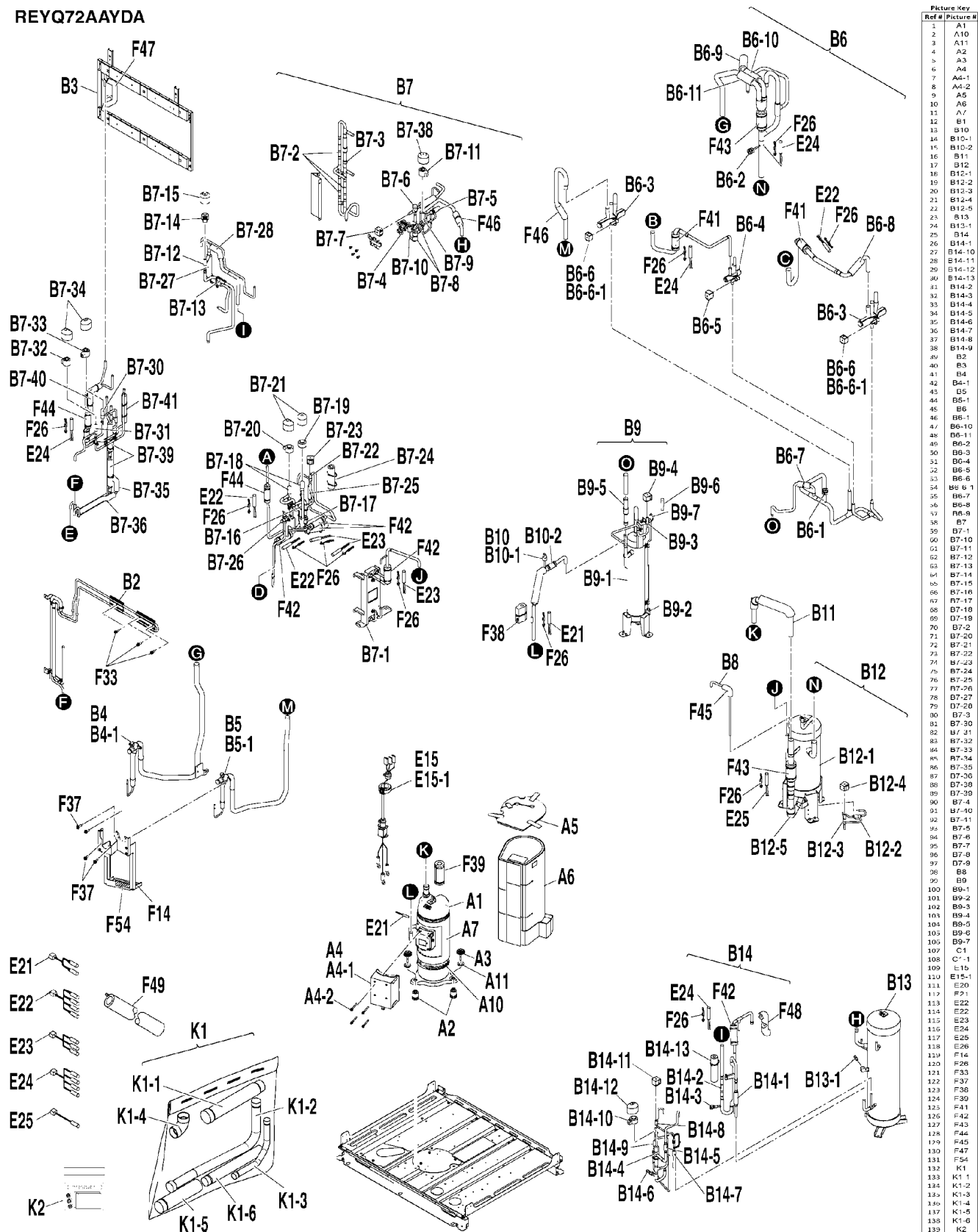
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Ref. Part No: No:	Description:	Ref. Part No: No:	Description:	
Image 1:		Image 1:		
1	2544737	PRT CIRCUIT BD (MAIN) (M7)	58 4010207	LABEL (WARNING) (M7)
2	2545072	SWITCH BOX (M7)	59 2543788	CAUTION LABEL (ROTATING) (M7)
3	2537821	TERMINAL BLOCK (M7)	60 2537842	FRONT PLATE (WIRE) (M7)
4	1778003	PRT CIRCUIT BD (ABC I/P) (M7)	61 2543772	SERVICE PLATE (M7)
5	2031550	FERRITE CORE (M7)	62 4012561	MOTOR MOUNTING PLATE (M7)
6	143407J	FERRITE CORE (M7)	Expanded Model Nomenclature	
7	4021003	FERRITE CORE (M7)	M1 - REYQ120AAYDA M2 - REYQ144AAYDA M3 - REYQ168AAYDA M4 - REYQ192AAYDA M5 - REYQ216AAYDA M6 - REYQ240AAYDA M7 - REYQ72AAYDA M8 - REYQ96AAYDA	
8	4022288	PRT CIRCUIT BD (NOISE FILTER) (M7)		
9	2537826	THERMISTOR ASSY. (BOX AIR) (M7)		
10	2545354	THERMISTOR (AIR) (M7)		
11	2537815	PRT CIRCUIT BD (COMP. INV.) (M7)		
12	066578J	CUP WASHER (M7)		
13	981616	LOCKING CARD SPACER (M7)		
14	2543770	HEAT DISSIPATION SHEET (M7)		
15	2545430	SEALING MATERIAL (M7)		
16	2545429	SEALING MATERIAL (M7)		
17	2537816	PRT CIRCUIT BD (FAN INV.) (M7)		
18	2544132	FAN MOTOR (M7)		
19	2541397	PRT CIRCUIT BD (SUB) (M7)		
20	2537819	REACTOR (M7)		
21	2420972	TERMINAL BLOCK (M7)		
22	2537820	TERMINAL BLOCK (M7)		
23	2417712	CURRENT TRANSFORMER (M7)		
24	2543771	BOTTOM FRAME (M7)		
25	2537843	TOP PLATE ASSY. (M7)		
26	2537846	SIDE PLATE (M7)		
27	2543773	BELL MOUTH (M7)		
28	2543774	SUPPORT(FL/ BR) (M7)		
29	2543775	SUPPORT (FRONT RIGHT / BACK LEFT) (M7)		
30	2543776	SUPPORT (FRONT LEFT) (M7)		
31	2543777	BRACKET (FRONT) (M7)		
32	2537834	FRONT PLATE (UPPER) (M7)		
33	2543778	BRACKET (REAR) (M7)		
34	2543779	COVER (M7)		
35	2542700	PROTECTION NET (LF AND RT) (M7)		
36	2542702	PROTECTION NET (M7)		
37	2542703	PROTECTION NET (BK LF AND RT) (M7)		
38	2543780	SOUND INSULATION (M7)		
39	042396J	FITTING SPRING/ THERMISTOR (M7)		
40	2543781	MOUNTING PLATE (M7)		
41	2543782	MT PLATE [EL CP BX RT) (M7)		
42	2543783	EL CP BX COVER (UP ASSY) (M7)		
43	2543785	SWITCH BOX (ACCESS PORT COVER) (M7)		
44	2537837	FRONT PLATE (MIDDLE) (M7)		
45	2543784	EL CP BX COVER (LW ASSY) (M7)		
46	0356556	HEX TAPPING SCREW (M7)		
47	4013460	HEX HEAD TAPPING SCREW (M7)		
48	0493462	TAPPING SCREW (M7)		
49	025047J	HEX HEAD TAPPING SCREW (M7)		
50	2537839	FRONT PLATE (LOWER) (M7)		
51	165763J	THERMAL INSULATION TUBE (M7)		
52	040182J	THERMAL INSULATION TUBE (M7)		
53	2543893	THERMAL INSULATION TUBE (M7)		
54	038187J	INSULATION TUBE (M7)		
55	2537841	FRONT PLATE (PIPE) (M7)		
56	2545057	PUTTY (M7)		
57	2543787	BRAND NAME LABEL (M7)		

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REYQ72AAYDA



Picture Key	Ref #	Picture #
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Ref. Part			Ref. Part		
No:	No:	Description:	No:	No:	Description:
Image 1:			Image 1:		
1	2541401	COMPRESSOR ASSY. (M7)	55	4014007	THERMAL INSULATION TUBE (M7)
2	2537866	CRANK CASE HEATER ASSY. (M7)	56	0401836	THERMAL INSULATION TUBE (M7)
3	2544042	PLAIN WASHER ASSY. (M7)	57	1442924	THERMAL INSULATION TUBE (M7)
4	2279143	RUBBER VIBRATION ISOLATOR (M7)	58	NA	LIQUID PIPE ASSY. (M7)
5	2311775	COMPRESSOR MOUNTING BOLT ASSY. (M7)	59	2543760	PLATE HEAT EXCHANGER ASSY. (M7)
6	2543757	TERMINAL BOX ASSY. (M7)	60	4012537	FILTER (M7)
7	2381109	TERMINAL COVER (M7)	61	2540299	COIL/ELE EXP VALVE (REF. AUTO CHARGE) (M7)
8	2545065	HEXA. HEAD SCREW WITH WASHER (M7)	62	2200116	BODY/ELE EXP VALVE (SUB COOL HEAT EXC.) (M7)
9	2543755	COMP. SOUNDPROOF (160P) (M7)			
10	2543756	COMP. SOUNDPROOF (160P) (M7)	63	2543762	THERMAL INSULATION (M7)
11	2543795	COMP. SOUNDPROOF (160P) (M7)	64	2509192	COIL/ELE EXP VALVE (SUB COOL HEAT EXC.)
12	2537793	PLATE FINNED COIL HEAT EXCH. ASSY. (M7)	65	2545054	PROTECTION CAP (M7)
13	NA	DISCHARGE PIPE ASSY. (M7)	66	2223652	FILTER (M7)
14	2540305	HIGH PRESSURE SWITCH (M7)	67	2113337	FILTER (FOR REF.) (M7)
15	7009620	WEIGHT (M7)	68	1996469	BODY/ELE EXP VALVE (HEAT EXC.) (M7)
16	NA	SUCTION PIPE (M7)	69	2509130	COIL/ELE EXP VALVE (HEAT EXC. RIGHT LOWER) (M7)
17	NA	ACCUMULATOR ASSY. (M7)			
18	2543767	ACCUMULATOR ASSY. (M7)	70	107638J	CHECK VALVE (M7)
19	4012537	FILTER (M7)	71	2509123	COIL/ELE EXP VALVE (HEAT EXC. RIGHT UPPER) (M7)
20	5009797	BY/SOL VALVE (ACC OIL RT) (M7)			
21	2537811	COIL/SOL VALVE (ACC. OIL RETURN) (M7)	72	0650304	WATER PROOF CAP (M7)
22	7009589	THERMAL INSULATION TUBE (M7)	73	5009797	BODY/SOL VALVE (REF. COOLING BYPASS) (M7)
23	NA	LIQUID RECEIVER ASSY. (M7)	74	2537808	COIL/SOL VALVE (REF. COOLING BYPASS) (M7)
24	1721122	FUSIBLE PLUG (M7)	75	2111038	THERMAL INSULATION TUBE (M7)
25	NA	REFRIGERANT PIPE ASSY. (M7)	76	2114448	FILTER (M7)
26	2223652	FILTER (M7)	77	2298308	STOP VALVE ASSY. (M7)
27	2509185	COIL/ELE EXP VALVE (REC GAS PORGE) (M7)	78	2543834	THERMAL INSULATION TUBE (M7)
28	2537812	COIL/SOL VALVE (REF. ADJUSTMENT) (M7)	79	0206846	THERMAL INSULATION TUBE (M7)
29	0650304	WATER PROOF CAP (M7)	80	2460730	CHECK VALVE (M7)
30	2545078	TUBE CUSHION MATERIAL (M7)	81	2233628	BODY/ELE EXP VALVE (REF. COOLING AIR) (M7)
31	107638J	CHECK VALVE (M7)	82	2233628	BODY/ELE EXP VALVE (REF. COOLING IPM) (M7)
32	154184J	GAUGE PORT WITH CHECK VALVE (M7)	83	2540302	COIL/ELE EXP VALVE (REF. COOLING IPM) (M7)
33	2233666	BODY/ELE EXP VALVE (REC GAS PURGE) (M7)	84	2540301	COIL/ELE EXP VALVE (REF. COOLING AIR) (M7)
34	2113337	FILTER (FOR REF.) (M7)	85	4017929	PROTECTION CAP (M7)
35	1721122	FUSIBLE PLUG (M7)	86	2543802	THERMAL INSULATION TUBE (M7)
36	4012537	FILTER (M7)	87	2543764	THERMAL INSULATION TUBE (M7)
37	5009796	BODY/SOL VALVE (REF. ADJUSTMENT) (M7)	88	4017929	PROTECTION CAP (M7)
38	4012537	FILTER (M7)	89	2543765	THERMAL INSULATION TUBE (M7)
39	NA	REFRIGERANT PIPE ASSY. (REF. JACKET) (M7)	90	2543761	STOP VALVE (M7)
40	NA	HEAT SINK ASSY. (REF. JACKET) (M7)	91	2543887	THERMAL INSULATION TUBE (M7)
41	NA	REFRIGERANT PIPE ASSY. (LOW PRESSURE) (M7)	92	2543765	THERMAL INSULATION TUBE (M7)
			93	2417952	PRESSURE CONTROL VALVE (M7)
42	2543758	GAS STOP VALVE ASSY. (M7)	94	2346207	BODY/SOL VALVE (LIQ. SHUT OFF) (M7)
43	NA	REFRIGERANT PIPE ASSY. (H/L PRESSURE) (M7)	95	2537805	COIL/SOL VALVE (LIQ. SHUT OFF) (M7)
44	2543759	GAS STOP VALVE ASSY. (M7)	96	4902809	THERMAL INSULATION TUBE (M7)
45	NA	REFRIGERANT PIPE ASSY. (FOUR WAY VALVE) (M7)	97	142658J	BODY/ELE EXP VALVE (REF. AUTO CHARGE) (M7)
			98	NA	DISCHARGE PIPE (M7)
46	2540294	PRESSURE SENSOR (M7)	99	NA	OIL SEPARATOR ASSY. (LEFT) (M7)
47	1442924	THERMAL INSULATION TUBE (M7)	100	2543766	OIL SEPARATOR ASSY. (M7)
48	042408J	THERMAL INSULATION TUBE (M7)	101	4012537	FILTER (M7)
49	2540295	PRESSURE SENSOR (M7)	102	5009796	BODY/SOL VALVE (OS OIL RETURN 1) (M7)
50	2119861	BODY/ FOUR WAY VALVE (M7)	103	2537809	COIL/SOL VALVE (OS OIL RETURN 1) (M7)
51	2233534	BODY/ FOUR WAY VALVE (M7)	104	2457347	CHECK VALVE (M7)
52	2541021	COIL/ FOUR WAY VALVE (M7)	105	2096331	REFRIGERANT STRAINER (M7)
53	2542697	FOUR WAY VALVE COIL ASSY. (M7)	106	0206853	PIPE INSULATION PIPE COVER (M7)
54	7500021	COIL/ FOUR WAY VALVE (M7)	107	2541399	PROPELLER FAN ASSY. (M7)

REYQ72AAYDA

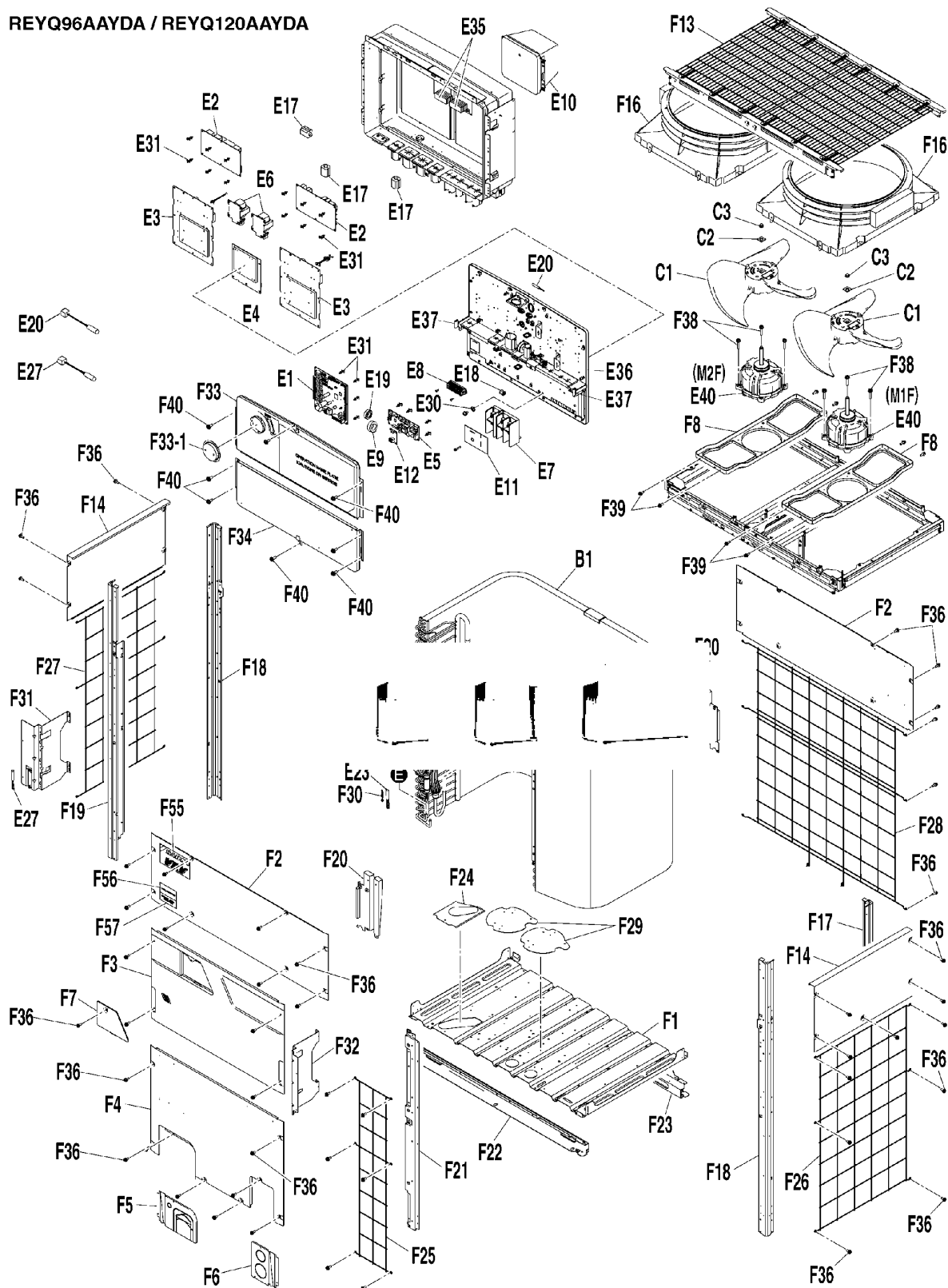
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Image 1:			
108	057178J		W POINT HEXAGON HEAD SCREW (M7)
109	2545079		WIRE HARNESS ASSY. (COMP.) (M7)
110	064527J		FERRITE CORE (M7)
111	2537826		THERMISTOR ASSY. (BOX AIR) (M7)
112	2543185		THERMISTOR ASSY. (M7)
113	2537830		THERMISTOR ASSY. (M7)
114	2537830		THERMISTOR ASSY. (M7)
115	2537831		THERMISTOR ASSY. (M7)
116	2537832		THERMISTOR ASSY. (M7)
117	2508858		THERMISTOR (SUCTION) (M7)
118	2545354		THERMISTOR (AIR) (M7)
119	2537868		STOP VALVE MOUNTING PLATE ASSY. (M7)
120	042396J		FITTING SPRING/ THERMISTOR (M7)
121	4013464		HEX. BOLT (M7)
122	035654J		HEX. SOCKET SCREW (M7)
123	4013910		THERMAL INSULATION TUBE (M7)
124	2543786		WEIGHT (M7)
125	042408J		THERMAL INSULATION TUBE (M7)
126	144290J		THERMAL INSULATION TUBE (M7)
127	4022937		THERMAL INSULATION TUBE (M7)
128	165763J		THERMAL INSULATION TUBE (M7)
129	206548J		THERMAL INSULATION TUBE (M7)
130	2543825		THERMAL INSULATION TUBE (M7)
131	2543789		CAUTION LABEL (BURN) (M7)
132	NA		ACCESSORY SET (M7)
133	2543790		AUXILIARY PIPE (GAS SIDE FRONT) (M7)
134	2543791		AUXILIARY PIPE (H/L PRESSURE GAS F) (M7)
135	2543792		AUXILIARY PIPE (LIQUID SIDE FRONT) (M7)
136	1799257		L-TYPE JOINT (M7)
137	2543793		AUXILIARY PIPE (GAS SIDE BOTTOM) (M7)
138	2543794		AUXILIARY PIPE (H/L PRESSURE GAS B) (M7)
139	2544135		GREASE ASSY. (M7)

Expanded Model Nomenclature

M1 - REYQ120AAYDA
 M2 - REYQ144AAYDA
 M3 - REYQ168AAYDA
 M4 - REYQ192AAYDA
 M5 - REYQ216AAYDA
 M6 - REYQ240AAYDA
 M7 - REYQ72AAYDA
 M8 - REYQ96AAYDA

REYQ[96,120]AAYDA

REYQ96AAYDA / REYQ120AAYDA



Picture Key		
Ref #	Picture #	
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2	C1	
3	C2	
4	C3	
5	E1	
6	E10	
7	E11	
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9	E13	
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13	E19	
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REYQ[96,120]AAYDA

Ref. Part No: No:	Description:	Ref. Part No: No:	Description:
Image 1:		Image 1:	
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3	4020988	60	4022937
4	6026544	61	165763J
5	2541396	62	2543824
6	2545072	63	2537841
7	2537821	64	2543825
8	1778003	65	2543816
9	2031550	66	2543817
10	143407J	67	4015959
11	4021003	68	4010207
12	4022272	69	2543788
13	2537826	70	2537842
14	2545354	71	2543772
15	2537814	72	4012561
16	066578J	Expanded Model Nomenclature M1 - REYQ120AAYDA M2 - REYQ144AAYDA M3 - REYQ168AAYDA M4 - REYQ192AAYDA M5 - REYQ216AAYDA M6 - REYQ240AAYDA M7 - REYQ72AAYDA M8 - REYQ96AAYDA	
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47	042396J		
48	2543781		
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52	2543784		
53	025047J		
54	4013460		
55	0493462		
56	2537839		
57	0356556		

REYQ96AAYDA / REYQ120AAYDA



Ref. Part No:	Part No:	Description:	Ref. Part No:	Part No:	Description:
Image 1:			Image 1:		
1	2541400	COMPRESSOR ASSY. (M1, M8)	52	2541022	COIL/ FOUR WAY VALVE (HEAT EXC. UPPER) (M1, M8)
2	2537867	CRANK CASE HEATER ASSY. (M1, M8)			
3	2544042	PLAIN WASHER ASSY. (M1, M8)	53	2542697	FOUR WAY VALVE COIL ASSY. (M1, M8)
4	2279143	RUBBER VIBRATION ISOLATOR (M1, M8)	54	7500021	COIL/ FOUR WAY VALVE (M1, M8)
5	2311775	COMPRESSOR MOUNTING BOLT ASSY. (M1, M8)	55	0206846	THERMAL INSULATION TUBE (M1, M8)
6	2543757	TERMINAL BOX ASSY. (M1, M8)	56	100265J	THERMAL INSULATION TUBE (M1, M8)
7	2381109	TERMINAL COVER (M1, M8)	57	042408J	THERMAL INSULATION TUBE (M1, M8)
8	2545065	HEXA. HEAD SCREW WITH WASHER (M1, M8)	58	NA	LIQUID PIPE ASSY. (M1, M8)
9	2543797	COMP. SOUNDPROOF (100P) (M1, M8)	59	2543826	PLATE HEAT EXCHANGER ASSY. (M1, M8)
10	2543798	COMP. SOUNDPROOF (100P) (M1, M8)	60	2204606	BODY/ELE EXP VALVE (SUBCOOL HEAT EXC.) (M1, M8)
11	NA	DISCHARGE PIPE ASSY. (M1, M8)			
12	2540305	HIGH PRESSURE SWITCH (M1, M8)	61	2543762	THERMAL INSULATION (M1, M8)
13	NA	DISCHARGE PIPE ASSY. (M1, M8)	62	2509200	COIL/ELE EXP VALVE (SUBCOOL HEAT EXC.) (M1, M8)
14	2540305	HIGH PRESSURE SWITCH (M1, M8)			
15	NA	SUCTION PIPE ASSY. (M1, M8)	63	4017929	PROTECTION CAP (M1, M8)
16	NA	ACCUMULATOR ASSY. (M1, M8)	64	2223652	FILTER (M1, M8)
17	2543828	ACCUMULATOR ASSY. (M1, M8)	65	2223652	FILTER (M1, M8)
18	4012537	FILTER (M1, M8)	66	2538023	BODY/ELE EXP VALVE (HEAT EXC.) (M1, M8)
19	5009797	BY/SOL VALVE (ACC OIL RT) (M1, M8)	67	2509130	COIL/ELE EXP VALVE (HEAT EXC. LOWER) (M1, M8)
20	2537811	COIL/SOL VALVE (ACC. OIL RETURN) (M1, M8)			
21	5019967	THERMAL INSULATION TUBE (M1, M8)	68	2509123	COIL/ELE EXP VALVE (HEAT EXC. UPPER) (M1, M8)
22	5004283	THERMAL INSULATION TUBE (M1, M8)			
23	NA	LIQUID RECEIVER ASSY. (M1, M8)	69	0650304	WATER PROOF CAP (M1, M8)
24	1721122	FUSIBLE PLUG (M1, M8)	70	2460730	CHECK VALVE (M1, M8)
25	NA	REFRIGERANT PIPE ASSY. (M1, M8)	71	5009797	BODY/SOL VALVE (REF. COOLING BYPASS) (M1, M8)
26	2541498	FILTER (M1, M8)			
27	2509185	COIL/ELE EXP VALVE (REF. GAS PURGE) (M1, M8)	72	2537808	COIL/SOL VALVE (REF. COOLING BYPASS) (M1, M8)
28	2537812	COIL/SOL VALVE (REF. ADJUSTMENT) (M1, M8)			
29	0206853	PIPE INSULATION PIPE COVER (M1, M8)	73	2111038	THERMAL INSULATION TUBE (M1, M8)
30	2545080	CUSHIONING MATERIAL (M1, M8)	74	231501J	REFRIGERANT FILTER (M1, M8)
31	2460730	CHECK VALVE (M1, M8)	75	2295051	STOP VALVE ASSY. (M1, M8)
32	154184J	GAUGE PORT WITH CHECK VALVE (M1, M8)	76	2233628	BODY/ELE EXP VALVE (REF. COOLING AIR) (M1, M8)
33	2538023	BODY/ELE EXP VALVE (REF. GAS PURGE) (M1, M8)			
34	2113344	FILTER (FOR REF.) (M1, M8)	77	2233628	BODY/ELE EXP VALVE (REF. COOLING IPM) (M1, M8)
35	1721122	FUSIBLE PLUG (M1, M8)			
36	4012537	FILTER (M1, M8)	78	2540302	COIL/ELE EXP VALVE (REF. COOLING IPM) (M1, M8)
37	5009796	BODY/SOL VALVE (REF. ADJUSTMENT) (M1, M8)			
38	4012537	FILTER (M1, M8)	79	2540301	COIL/ELE EXP VALVE (REF. COOLING AIR) (M1, M8)
39	NA	REFRIGERANT PIPE ASSY. (REF. JACKET) (M1, M8)			
40	NA	HEAT SINK ASSY. (REF. JACKET) (M1, M8)	80	2543761	STOP VALVE (M1, M8)
41	NA	REFRIGERANT PIPE ASSY. (LOW PRESSURE) (M1, M8)	81	4017929	PROTECTION CAP (M1, M8)
			82	2543802	THERMAL INSULATION TUBE (M1, M8)
42	2543758	GAS STOP VALVE ASSY. (M1, M8)	83	2543764	THERMAL INSULATION TUBE (M1, M8)
43	NA	REFRIGERANT PIPE ASSY. (H/L PRESSURE) (M1, M8)	84	4017929	PROTECTION CAP (M1, M8)
			85	2543803	THERMAL INSULATION TUBE (M1, M8)
			86	2543765	THERMAL INSULATION TUBE (M1, M8)
44	2543759	GAS STOP VALVE ASSY. (M1, M8)	87	4902809	THERMAL INSULATION TUBE (M1, M8)
45	NA	REFRIGERANT PIPE ASSY. (FOUR WAY VALVE) (M1, M8)	88	2543834	THERMAL INSULATION TUBE (M1, M8)
			89	2543803	THERMAL INSULATION TUBE (M1, M8)
46	2540294	PRESSURE SENSOR (M1, M8)	90	2417952	PRESSURE CONTROL VALVE (M1, M8)
47	2543799	THERMAL INSULATION TUBE (M1, M8)	91	0206846	THERMAL INSULATION TUBE (M1, M8)
48	2545066	THERMAL INSULATION TUBE (M1, M8)	92	2543765	THERMAL INSULATION TUBE (M1, M8)
49	2540295	PRESSURE SENSOR (M1, M8)	93	2543887	THERMAL INSULATION TUBE (M1, M8)
50	2119861	BODY/ FOUR WAY VALVE (M1, M8)	94	2346207	BODY/SOL VALVE (M1, M8)
51	2454735	BODY/ FOUR WAY VALVE (M1, M8)			

REYQ[96,120]AAYDA

Ref. Part

No: No:

Description:

Ref. Part

No: No:

Description:

Image 1:

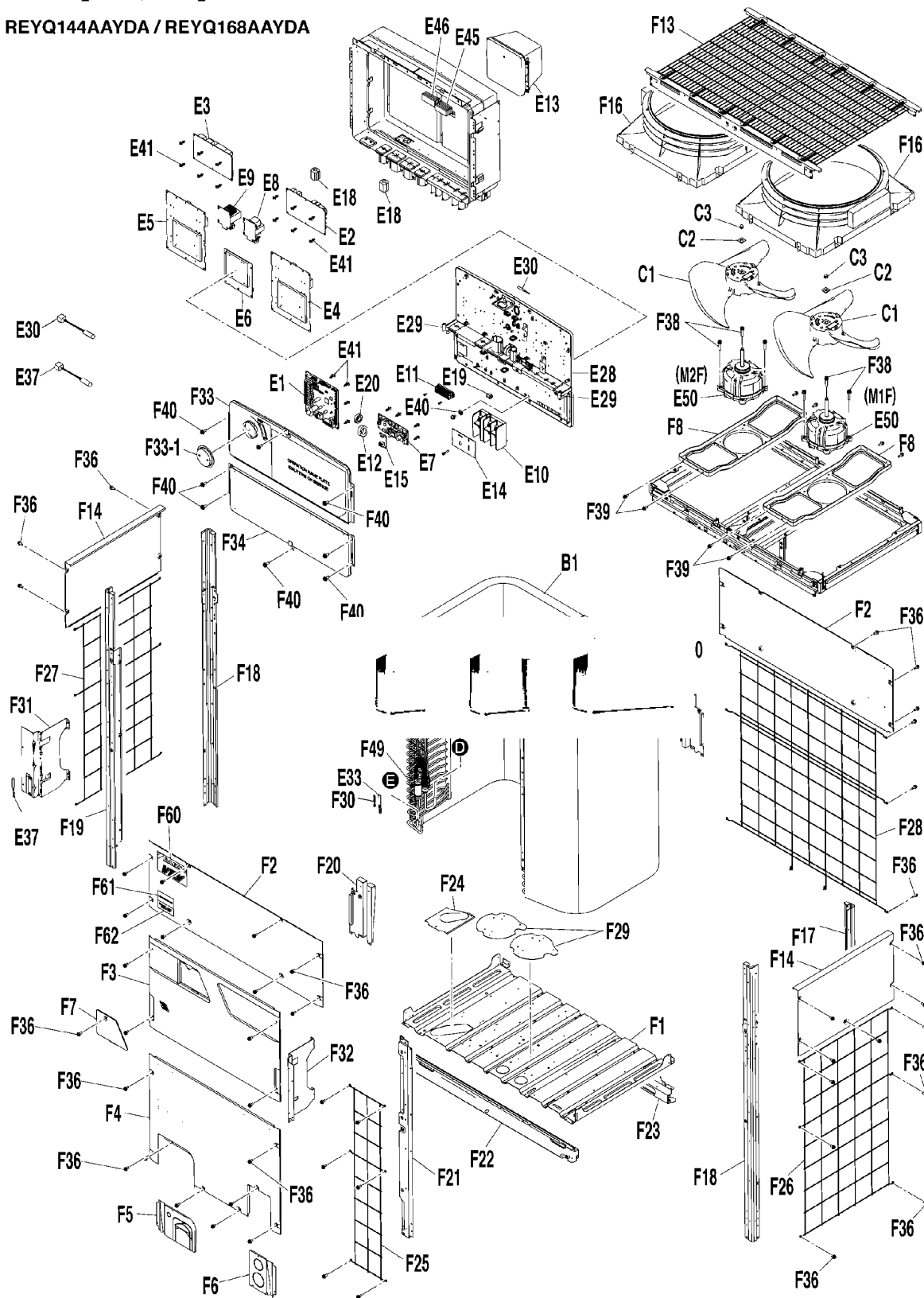
95	2543801	SOLENOID VALVE COIL ASSY. (M1, M8)
96	2542699	COIL/SOL VALVE (M1, M8)
97	142658J	BODY/ELE EXP VALVE (AUTO CHARGE) (M1, M8)
98	4012537	FILTER (M1, M8)
99	2540299	COIL/ELE EXP VALVE (AUTO CHARGE) (M1, M8)
100	NA	OIL SEPARATOR ASSY. (LEFT) (M1, M8)
101	2543827	OIL SEPARATOR ASSY. (M1, M8)
102	4012537	FILTER (M1, M8)
103	5009796	BODY/SOL VALVE (OIL RETURN 2) (M1, M8)
104	2537809	COIL/SOL VALVE (OIL RETURN 2) (M1, M8)
105	2460730	CHECK VALVE (M1, M8)
106	2096331	REFRIGERANT STRAINER (M1, M8)
107	0206853	PIPE INSULATION PIPE COVER (M1, M8)
108	NA	OIL SEPARATOR ASSY. (RIGHT) (M1, M8)
109	2543827	OIL SEPARATOR ASSY. (M1, M8)
110	4012537	FILTER (M1, M8)
111	5009796	BODY/SOL VALVE (OIL RETURN 1) (M1, M8)
112	2537810	COIL/SOL VALVE (OIL RETURN 1) (M1, M8)
113	2460730	CHECK VALVE (M1, M8)
114	2096331	REFRIGERANT STRAINER (M1, M8)
115	0206853	PIPE INSULATION PIPE COVER (M1, M8)
116	2545073	WIRE HARNESS ASSY. (COMP.) (M1, M8)
117	064527J	FERRITE CORE (M1, M8)
118	2545074	WIRE HARNESS ASSY. (COMP.) (M1, M8)
119	064527J	FERRITE CORE (M1, M8)
120	2543184	THERMISTOR ASSY. (M1, M8)
121	2543185	THERMISTOR ASSY. (M1, M8)
122	2537830	THERMISTOR ASSY. (M1, M8)
123	2543922	THERMISTOR ASSY. (M1, M8)
124	2543923	THERMISTOR ASSY. (M1, M8)
125	2508858	THERMISTOR (SUCTION) (M1, M8)
126	2537868	STOP VALVE MOUNTING PLATE ASSY. (M1, M8)
127	042396J	FITTING SPRING/ THERMISTOR (M1, M8)
128	4013464	HEX BOLT (M1, M8)
129	035654J	HEX SOCKET SCREW (M1, M8)
130	4013910	THERMAL INSULATION TUBE (M1, M8)
131	2543815	WEIGHT (M1, M8)
132	042408J	THERMAL INSULATION TUBE (M1, M8)
133	2543787	BRAND NAME LABEL (M1, M8)
134	2543789	CAUTION LABEL (BURN) (M1, M8)
135	NA	ACCESSORY SET (M1, M8)
136	2543818	AUXILIARY PIPE (GAS SIDE FRONT) (M8)
136	2543830	AUXILIARY PIPE (GAS SIDE FRONT) (M1)
137	2543819	AUXILIARY PIPE (H/L PRESSURE GAS F) (M1, M8)
138	2543820	AUXILIARY PIPE (LIQUID SIDE FRONT) (M8)
138	2543831	AUXILIARY PIPE (LIQUID SIDE FRONT) (M1)
139	1799257	L-TYPE JOINT (M1, M8)
140	2543821	AUXILIARY PIPE (GAS SIDE BOTTOM) (M8)
140	2543832	AUXILIARY PIPE (GAS SIDE BOTTOM) (M1)
141	2543822	AUXILIARY PIPE (LIQUID SIDE BOTTOM) (M8)
142	2544136	GREASE ASSY. (M1, M8)

Expanded Model Nomenclature

M1 - REYQ120AAYDA
M2 - REYQ144AAYDA
M3 - REYQ168AAYDA
M4 - REYQ192AAYDA
M5 - REYQ216AAYDA
M6 - REYQ240AAYDA
M7 - REYQ72AAYDA
M8 - REYQ96AAYDA

REYQ[144,168]AAYDA

REYQ144AAYDA / REYQ168AAYDA



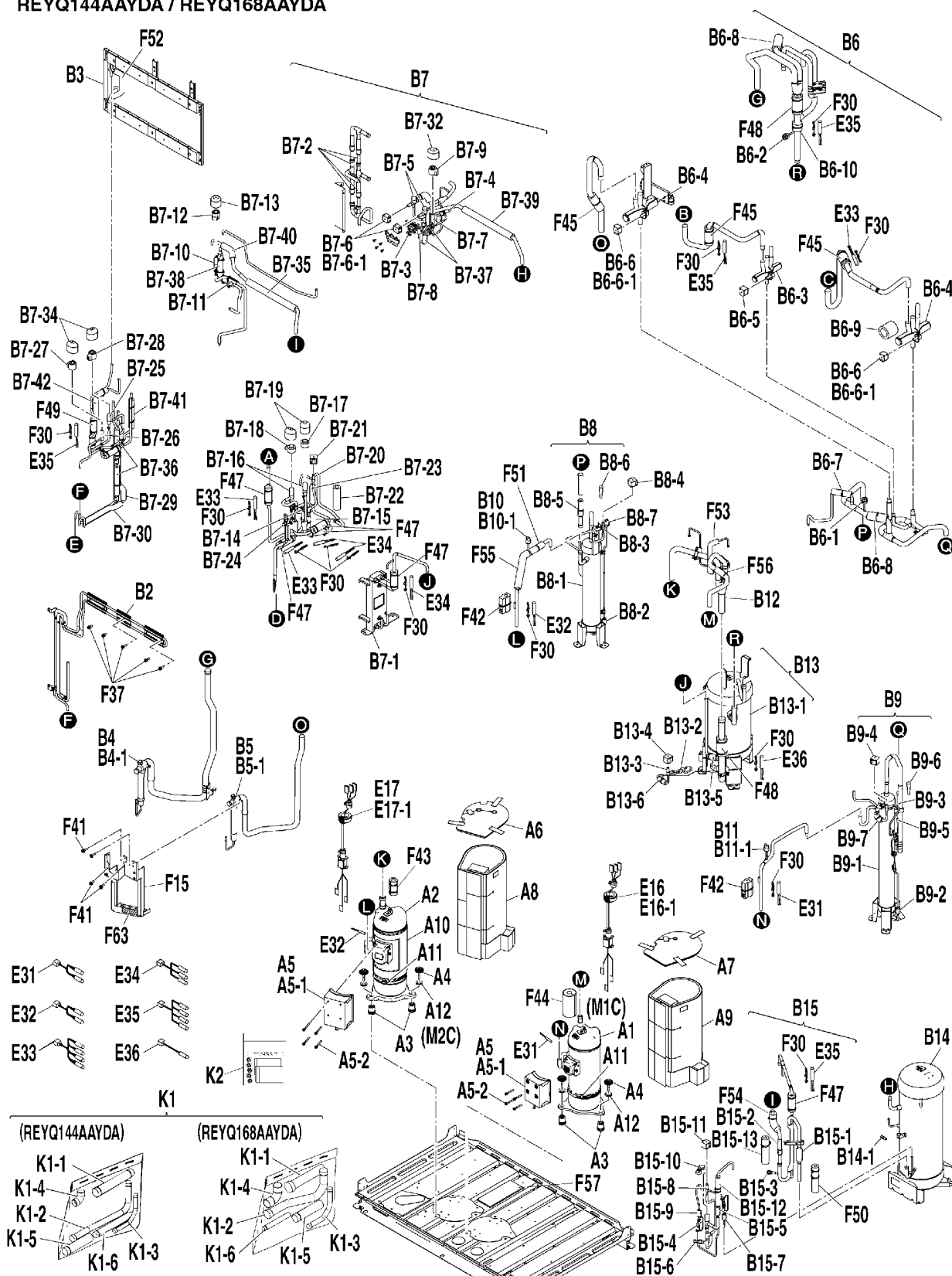
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REYQ[144,168]AAYDA

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9	2545072	66	4010207
10	2537821	67	2543788
11	1778003	68	2543772
12	2031550	69	4012561
13	143407J		
14	4022272	Expanded Model Nomenclature	
15	4021003	M1 - REYQ120AAYDA M2 - REYQ144AAYDA M3 - REYQ168AAYDA M4 - REYQ192AAYDA M5 - REYQ216AAYDA M6 - REYQ240AAYDA M7 - REYQ72AAYDA M8 - REYQ96AAYDA	
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REYQ[144,168]AAYDA

REYQ144AAYDA / REYQ168AAYDA



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REYQ[144,168]AAYDA

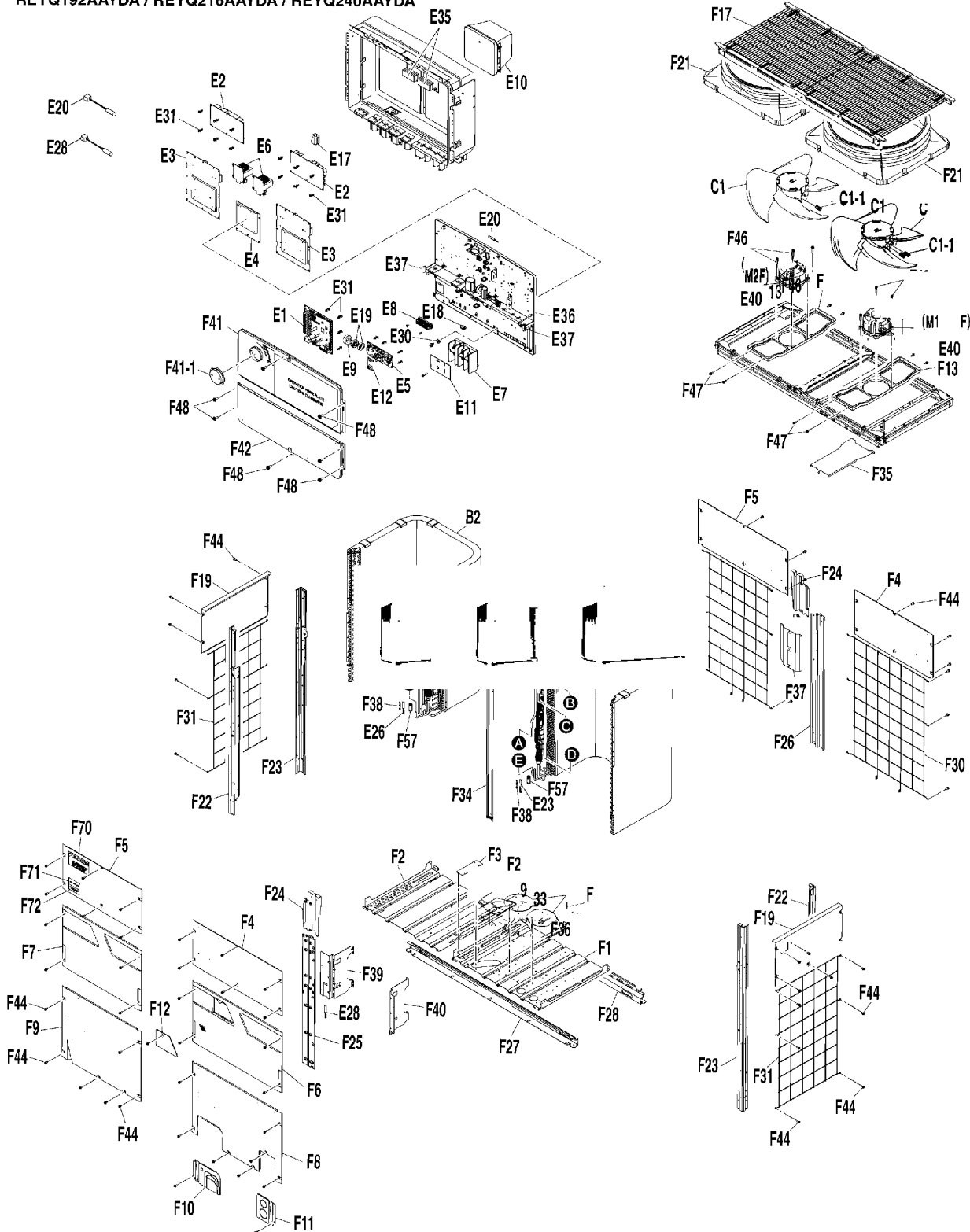
Ref. Part No: No:	Description:	Ref. Part No: No:	Description:
Image 1:		Image 1:	
1	2541400 COMPRESSOR ASSY. (M2, M3)	50	2540294 PRESSURE SENSOR (M2, M3)
2	2543795 COMP. SOUNDPROOF (160P) (M2, M3)	51	2545066 THERMAL INSULATION TUBE (M2, M3)
3	2537867 CRANK CASE HEATER ASSY. (M2, M3)	52	2540295 PRESSURE SENSOR (M2, M3)
4	2544042 PLAIN WASHER ASSY. (M2, M3)	53	2119861 BODY/ FOUR WAY VALVE (HEAT EXC. UPPER) (M2, M3)
5	2541401 COMPRESSOR ASSY. (M2, M3)	54	2454735 BODY/ FOUR WAY VALVE (M2, M3)
6	2279143 RUBBER VIBRATION ISOLATOR (M2, M3)	55	2541022 COIL/ FOUR WAY VALVE (HEAT EXC. UPPER) (M2, M3)
7	2311775 COMPRESSOR MOUNTING BOLT ASSY. (M2, M3)	56	2542697 FOUR WAY VALVE COIL ASSY. (M2, M3)
8	2543757 TERMINAL BOX ASSY. (M2, M3)	57	7500021 COIL/ FOUR WAY VALVE (M2, M3)
9	2381109 TERMINAL COVER (M2, M3)	58	0206846 THERMAL INSULATION TUBE (M2, M3)
10	2545065 HEXA. HEAD SCREW WITH WASHER (M2, M3)	59	042408J THERMAL INSULATION TUBE (M2, M3)
11	2543755 COMP. SOUNDPROOF (160P) (M2, M3)	60	2543799 THERMAL INSULATION TUBE (M2, M3)
12	2543797 COMP. SOUNDPROOF (100P) (M2, M3)	61	NA LIQUID PIPE ASSY. (M2, M3)
13	2543756 COMP. SOUNDPROOF (160P) (M2, M3)	62	2543826 PLATE HEAT EXCHANGER ASSY. (M2, M3)
14	2543798 COMP. SOUNDPROOF (100P) (M2, M3)	63	2204606 BODY/ELE EXP VALVE (SUB COOL HEAT EXC.) (M2, M3)
15	NA DISCHARGE PIPE ASSY. (M2, M3)	64	2543762 THERMAL INSULATION (M2, M3)
16	2540305 HIGH PRESSURE SWITCH (M2, M3)	65	2509200 COIL/ELE EXP VALVE (SUB COOL HEAT EXC.) (M2, M3)
17	NA DISCHARGE PIPE ASSY. (M2, M3)	66	4017929 PROTECTION CAP (M2, M3)
18	2540305 HIGH PRESSURE SWITCH (M2, M3)	67	2223652 FILTER (M2, M3)
19	NA SUCTION PIPE ASSY. (M2, M3)	68	2223652 FILTER (M2, M3)
20	NA ACCUMULATOR ASSY. (M2, M3)	69	1996469 BODY/ELE EXP VALVE (HEAT EXC.) (M2, M3)
21	2543836 ACCUMULATOR ASSY. (M2, M3)	70	2509130 COIL/ELE EXP VALVE (HEAT EXC. R LOWER) (M2, M3)
22	4012537 FILTER (M2, M3)	71	2509123 COIL/ELE EXP VALVE (HEAT EXC. R UPPER) (M2, M3)
23	5009797 BY/SOL VALVE (ACC OIL RT) (M2, M3)	72	0650304 WATER PROOF CAP (M2, M3)
24	2537811 COIL/SOL VALVE (ACC. OIL RETURN) (M2, M3)	73	2460730 CHECK VALVE (M2, M3)
25	4014007 THERMAL INSULATION TUBE (M2, M3)	74	5009797 BODY/SOL VALVE (REF. COOLING BYPASS) (M2, M3)
26	5004283 THERMAL INSULATION TUBE (M2, M3)	75	2537808 COIL/SOL VALVE (REF. COOLING BYPASS) (M2, M3)
27	NA LIQUID RECEIVER ASSY. (M2, M3)	76	2111038 THERMAL INSULATION TUBE (M2, M3)
28	1721122 FUSIBLE PLUG (M2, M3)	77	231501J REFRIGERANT FILTER (M2, M3)
29	NA REFRIGERANT PIPE ASSY. (M2, M3)	78	2295051 STOP VALVE ASSY. (M2, M3)
30	2541498 FILTER (M2, M3)	79	2233628 BODY/ELE EXP VALVE (REF. COOLING AIR) (M2, M3)
31	2509185 COIL/ELE EXP VALVE (RECEIVER GAS PARGE) (M2, M3)	80	2233628 BODY/ELE EXP VALVE (REF. COOLING IPM) (M2, M3)
32	2537812 COIL/SOL VALVE (REF. ADJUSTMENT) (M2, M3)	81	2540302 COIL/ELE EXP VALVE (REF. COOLING IPM) (M2, M3)
33	2543765 THERMAL INSULATION TUBE (M2, M3)	82	2540301 COIL/ELE EXP VALVE (REF. COOLING AIR) (M2, M3)
34	2545080 CUSHIONING MATERIAL (M2, M3)	83	2543802 THERMAL INSULATION TUBE (M2, M3)
35	2460730 CHECK VALVE (M2, M3)	84	2543761 STOP VALVE (M2, M3)
36	154184J GAUGE PORT WITH CHECK VALVE (M2, M3)	85	2543764 THERMAL INSULATION TUBE (M2, M3)
37	1996469 BODY/ELE EXP VALVE (RECEIVER GAS PARGE) (M2, M3)	86	4017929 PROTECTION CAP (M2, M3)
38	2113344 FILTER (FOR REF.) (M2, M3)	87	4017929 PROTECTION CAP (M2, M3)
39	1721122 FUSIBLE PLUG (M2, M3)	88	2543803 THERMAL INSULATION TUBE (M2, M3)
40	4012537 FILTER (M2, M3)	89	2543765 THERMAL INSULATION TUBE (M2, M3)
41	5009796 BODY/SOL VALVE (REF. ADJUSTMENT) (M2, M3)	90	4902809 THERMAL INSULATION TUBE (M2, M3)
42	4012537 FILTER (M2, M3)	91	2543834 THERMAL INSULATION TUBE (M2, M3)
43	NA REFRIGERANT PIPE ASSY. (REF. JACKET) (M2, M3)		
44	NA HEAT SINK ASSY. (REF. JACKET) (M2, M3)		
45	NA REFRIGERANT PIPE ASSY. (LOW PRESSURE) (M2, M3)		
46	2543833 GAS STOP VALVE ASSY. (M2, M3)		
47	NA REFRIGERANT PIPE ASSY. (H/L PRESSURE) (M2, M3)		
48	2543845 GAS STOP VALVE ASSY. (M2, M3)		
49	NA REFRIGERANT PIPE ASSY. (FOUR WAY VALVE) (M2, M3)		

REYQ[144,168]AAYDA

Ref. Part No: No:	Description:	Ref. Part No: No:	Description:
Image 1:		Image 1:	
92	2543803	146	2545432
93	2417952	147	2543789
94	0206846	148	NA
95	2543765	149	2543830
96	2543887	149	2543842
97	2346207	150	2543840
98	2543801	150	2543843
99	2542699	151	2543831
100	142658J	151	2543844
		152	1442816
101	4012537	152	1799257
102	2540299	153	2543821
		153	2543832
103	NA	154	4023017
104	2543766	154	4023035
105	4012537	155	2544136
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107	2537809		
108	2457347		
109	2096331		
110	0206853		
111	NA		
112	2543869		
113	4012537		
114	5009796		
115	2537810		
116	2460730		
117	2096331		
118	0206853		
119	2545073		
120	064527J		
121	2545088		
122	064527J		
123	2543185		
124	2537830		
125	2537831		
126	2537832		
127	2508858		
128	2543839		
129	042396J		
130	4013464		
131	035654J		
132	4013910		
133	2543786		
134	4012800		
135	042408J		
136	144290J		
137	4022937		
138	165763J		
139	2543823		
140	040182J		
141	2543825		
142	2543904		
143	2543816		
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145	2545431		

REYQ[192,216,240]AAYDA

REYQ192AAYDA / REYQ216AAYDA / REYQ240AAYDA



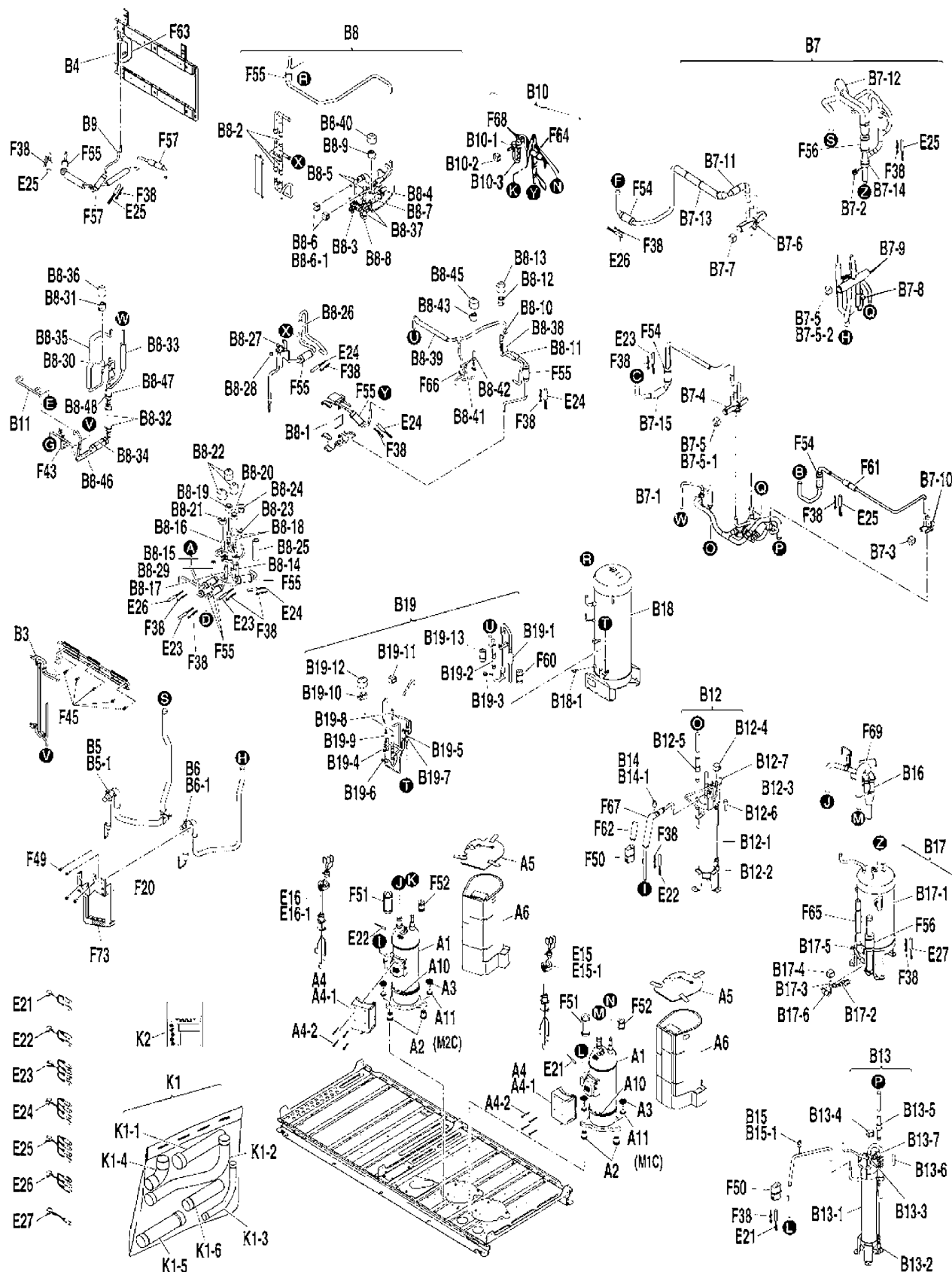
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3	C1
4	C1-1
5	E1
6	E10
7	E11
8	E12
9	E17
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REYQ[192,216,240]AAYDA

Ref. Part No: No:	Description:	Ref. Part No: No:	Description:
Image 1:		Image 1:	
1	2541390	54	2543780
	PLATE FINNED COIL HEAT EXCH. ASSY. (M4, M5, M6)	55	2543858
2	2541391	56	2543859
	PLATE FINNED COIL HEAT EXCH. ASSY. (M4, M5, M6)	57	2543860
3	2541399	58	2543861
4	057178J	59	042396J
5	2541396	60	2543781
6	2545072		
7	2537821	61	2537834
8	1778003	62	2543782
9	2031550	63	2543783
10	143407J	64	2543785
11	4021003		
12	4022288	65	2543784
13	2537826	66	025047J
14	2543185	67	4013460
15	2537830	68	0493462
16	2541398	69	0356556
17	2537832	70	2537836
18	2537833	71	165763J
19	2508858	72	2537837
20	2537815	73	2543912
21	066578J	74	2537838
22	981616	75	2543787
23	2543770	76	4010207
24	2545430	77	2543788
25	2545429	78	2537839
26	2537818	79	2537840
27	2544132		
28	2541397	Expanded Model Nomenclature	
29	2537819	M1 - REYQ120AAYDA M2 - REYQ144AAYDA M3 - REYQ168AAYDA M4 - REYQ192AAYDA M5 - REYQ216AAYDA M6 - REYQ240AAYDA M7 - REYQ72AAYDA M8 - REYQ96AAYDA	
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35	2537842		
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51	2542703		
52	2542702		
53	2542705		

REYQ[192,216,240]AAYDA

REYQ192AAYDA / REYQ216AAYDA / REYQ240AAYDA



Part #	Picture Key
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REYQ[192,216,240]AAYDA

Ref. Part No: No:	Description:	Ref. Part No: No:	Description:		
Image 1:		Image 1:			
1	2541402	COMPRESSOR ASSY. (M4, M5, M6)	50	0650304	WATER PROOF CAP (M4, M5, M6)
2	2537867	CRANK CASE HEATER ASSY. (M4, M5, M6)	51	2545080	CUSHIONING MATERIAL (M4, M5, M6)
3	2544042	PLAIN WASHER ASSY. (M4, M5, M6)	52	2460730	CHECK VALVE (M4, M5, M6)
4	2279143	RUBBER VIBRATION ISOLATOR (M4, M5, M6)	53	154184J	GAUGE PORT WITH CHECK VALVE (M4, M5, M6)
5	2311775	COMPRESSOR MOUNTING BOLT ASSY. (M4, M5, M6)	54	2211464	BODY/ELE EXP VALVE (RECEIVER GAS PARGE) (M4, M5, M6)
6	2543757	TERMINAL BOX ASSY. (M4, M5, M6)	55	2113344	FILTER (FOR REF.) (M4, M5, M6)
7	2381109	TERMINAL COVER (M4, M5, M6)	56	1721122	FUSIBLE PLUG (M4, M5, M6)
8	2545065	HEXA. HEAD SCREW WITH WASHER (M4, M5, M6)	57	4012537	FILTER (M4, M5, M6)
9	2543755	COMP. SOUNDPROOF (160P) (M4, M5, M6)	58	5009797	BODY/SOL VALVE (REF. ADJUSTMENT) (M4, M5, M6)
10	2543756	COMP. SOUNDPROOF (160P) (M4, M5, M6)			
11	NA	MUFFLER ASSY. (M4, M5, M6)	59	4012537	FILTER (M4, M5, M6)
12	2346207	BODY/SOL VALVE (INJECTION) (M4, M5, M6)	60	NA	REFRIGERANT PIPE ASSY. (REF. JACKET) (M4, M5, M6)
13	2541395	COIL/SOL VALVE (INJECTION) (M4, M5, M6)			
14	107638J	CHECK VALVE (M4, M5, M6)	61	NA	HEAT SINK ASSY. (REF. JACKET) (M4, M5, M6)
15	NA	CONNECTION PIPE ASSY. (2) (M4, M5, M6)	62	NA	REFRIGERANT PIPE ASSY. (LOW PRESSURE) (M4, M5, M6)
16	NA	OIL SEPARATOR ASSY. (LEFT) (M4, M5, M6)			
17	2543766	OIL SEPARATOR ASSY. (M4, M5, M6)	63	2543833	GAS STOP VALVE ASSY. (M4, M5, M6)
18	4012537	FILTER (M4, M5, M6)	64	NA	REFRIGERANT PIPE ASSY. (H/L PRESSURE) (M4, M5, M6)
19	5009796	BODY/SOL VALVE (OS OIL RETURN 2) (M4, M5, M6)			
20	2537809	COIL/SOL VALVE (OS OIL RETURN 2) (M4, M5, M6)	65	2543845	GAS STOP VALVE ASSY. (M4, M5, M6)
21	2457347	CHECK VALVE (M4, M5, M6)	66	NA	REFRIGERANT PIPE ASSY. (FOUR WAY VALVE) (M4, M5, M6)
22	2096331	REFRIGERANT STRAINER (M4, M5, M6)			
23	0206853	PIPE INSULATION PIPE COVER (M4, M5, M6)	67	2540294	PRESSURE SENSOR (M4, M5, M6)
24	NA	OIL SEPARATOR ASSY. (RIGHT) (M4, M5, M6)	68	2233534	BODY/ FOUR WAY VALVE (HEAT EXC. UPPER) (M4, M5, M6)
25	2543766	OIL SEPARATOR ASSY. (M4, M5, M6)			
26	4012537	FILTER (M4, M5, M6)	69	100265J	THERMAL INSULATION TUBE (M4, M5, M6)
27	5009796	BODY/SOL VALVE (OS OIL RETURN 1) (M4, M5, M6)	70	2543846	THERMAL INSULATION TUBE (M4, M5, M6)
			71	2543847	THERMAL INSULATION TUBE (M4, M5, M6)
28	2537810	COIL/SOL VALVE (OS OIL RETURN 1) (M4, M5, M6)	72	2545066	THERMAL INSULATION TUBE (M4, M5, M6)
29	2457347	CHECK VALVE (M4, M5, M6)	73	100265J	THERMAL INSULATION TUBE (M4, M5, M6)
30	2096331	REFRIGERANT STRAINER (M4, M5, M6)	74	2540295	PRESSURE SENSOR (M4, M5, M6)
31	0206853	PIPE INSULATION PIPE COVER (M4, M5, M6)	75	2541021	COIL/ FOUR WAY VALVE (HEAT EXC. UPPER) (M4, M5, M6)
32	NA	DISCHARGE PIPE ASSY. (M4, M5, M6)			
33	2540305	HIGH PRESSURE SWITCH (M4, M5, M6)	76	2119861	BODY/ FOUR WAY VALVE (HEAT EXC. LOWER) (M4, M5, M6)
34	NA	DISCHARGE PIPE ASSY. (M4, M5, M6)			
35	2540305	HIGH PRESSURE SWITCH (M4, M5, M6)	77	2542696	FOUR WAY VALVE COIL ASSY. (M4, M5, M6)
36	NA	SUCTION PIPE ASSY. (M4, M5, M6)	78	7500021	COIL/ FOUR WAY VALVE (HEAT EXC. LOWER) (M4, M5, M6)
37	NA	ACCUMULATOR ASSY. (M4, M5, M6)			
38	2543852	ACCUMULATOR ASSY. (M4, M5, M6)	79	1852343	COIL/ FOUR WAY VALVE (HP/LP GAS PIPE) (M4, M5, M6)
39	4012537	FILTER (M4, M5, M6)			
40	5009797	BY/SOL VALVE (ACC OIL RT) (M4, M5, M6)	80	2454735	BODY/ FOUR WAY VALVE (HEAT EXC. LEFT) (M4, M5, M6)
41	2537811	COIL/SOL VALVE (ACC. OIL RETURN) (M4, M5, M6)			
42	2545089	THERMAL INSULATION TUBE (M4, M5, M6)	81	2541023	COIL/ FOUR WAY VALVE (HEAT EXC. LEFT) (M4, M5, M6)
43	5004283	THERMAL INSULATION TUBE (M4, M5, M6)			
44	NA	LIQUID RECEIVER ASSY. (M4, M5, M6)	82	4012537	FILTER (M4, M5, M6)
45	1721122	FUSIBLE PLUG (M4, M5, M6)	83	2446260	BODY/ FOUR WAY VALVE (HP/LP GAS PIPE) (M4, M5, M6)
46	NA	REFRIGERANT PIPE ASSY. (M4, M5, M6)			
47	2541498	FILTER (M4, M5, M6)	84	NA	LIQUID PIPE ASSY. (M4, M5, M6)
48	2509185	COIL/ELE EXP VALVE (RECEIVER GAS PARGE) (M4, M5, M6)	85	2543848	PLATE HEAT EXCHANGER ASSY. (M4, M5, M6)
			86	2204606	BODY/ELE EXP VALVE (SUB COOL HEAT EXC.) (M4, M5, M6)
49	2537812	COIL/SOL VALVE (REF. ADJUSTMENT) (M4, M5, M6)			
			87	2543762	THERMAL INSULATION (M4, M5, M6)

REYQ[192,216,240]AAYDA

Ref. Part No: No:	Description:	Ref. Part No: No:	Description:
Image 1:		Image 1:	
88 2509200	COIL/ELE EXP VALVE (SUB COOL HEAT EXC.) (M4, M5, M6)	130 142658J	BODY/ELE EXP VALVE (REF. AUTO CHARGE) (M4, M5, M6)
89 4017929	PROTECTION CAP (M4, M5, M6)	131 4012537	FILTER (M4, M5, M6)
90 2223652	FILTER (M4, M5, M6)	132 2540299	COIL/ELE EXP VALVE (REF. AUTO CHARGE) (M4, M5, M6)
91 2223652	FILTER (M4, M5, M6)		
92 2211464	BODY/ELE EXP VALVE (HEAT EXC. LEFT LOWER) (M4, M5, M6)	133 NA	LIQUID PIPE ASSY. (M4, M5, M6)
93 2223652	FILTER (M4, M5, M6)	134 2545079	WIRE HARNESS ASSY. (COMP.) (M4, M5, M6)
94 1996469	BODY/ELE EXP VALVE (HEAT EXC.) (M4, M5, M6)	135 064527J	FERRITE CORE (M4, M5, M6)
95 2509123	COIL/ELE EXP VALVE (HEAT EXC. RIGHT UPPER) (M4, M5, M6)	136 2545088	WIRE HARNESS ASSY. (COMP.) (M4, M5, M6)
96 2460730	CHECK VALVE (M4, M5, M6)	137 064527J	FERRITE CORE (M4, M5, M6)
97 2509130	COIL/ELE EXP VALVE (HEAT EXC. RIGHT LOWER) (M4, M5, M6)	138 2543184	THERMISTOR ASSY. (M4, M5, M6)
		139 2545354	THERMISTOR (AIR) (M4, M5, M6)
98 2509161	COIL/ELE EXP VALVE (HEAT EXC. LEFT LOWER) (M4, M5, M6)	140 2537868	STOP VALVE MOUNTING PLATE ASSY. (M4, M5, M6)
99 0650304	WATER PROOF CAP (M4, M5, M6)	141 042396J	FITTING SPRING/ THERMISTOR (M4, M5, M6)
100 5009797	BODY/SOL VALVE (REF. COOLING BYPASS) (M4, M5, M6)	142 2543909	MOUNTING PLATE (M4, M5, M6)
101 2537808	COIL/SOL VALVE (REF. COOLING BYPASS) (M4, M5, M6)	143 4013464	HEX BOLT (M4, M5, M6)
102 2111038	THERMAL INSULATION TUBE (M4, M5, M6)	144 035654J	HEX SOCKET SCREW (M4, M5, M6)
103 2541498	FILTER (M4, M5, M6)	145 4013910	THERMAL INSULATION TUBE (M4, M5, M6)
104 2307466	STOP VALVE (M4, M5, M6)	146 2543786	WEIGHT (M4, M5, M6)
105 2307473	PROTECTION CAP (M4, M5, M6)	147 2543862	WEIGHT (M4, M5, M6)
106 144290J	THERMAL INSULATION TUBE (M4, M5, M6)	148 042408J	THERMAL INSULATION TUBE (M4, M5, M6)
107 2543761	STOP VALVE (M4, M5, M6)	149 144290J	THERMAL INSULATION TUBE (M4, M5, M6)
108 2233628	BODY/ELE EXP VALVE (REF. COOLING AIR) (M4, M5, M6)	150 4022937	THERMAL INSULATION TUBE (M4, M5, M6)
109 2540301	COIL/ELE EXP VALVE (REF. COOLING AIR) (M4, M5, M6)	151 165763J	THERMAL INSULATION TUBE (M4, M5, M6)
110 2543765	THERMAL INSULATION TUBE (M4, M5, M6)	152 2543823	THERMAL INSULATION TUBE (M4, M5, M6)
111 2543849	THERMAL INSULATION TUBE (M4, M5, M6)	153 0206846	THERMAL INSULATION TUBE (M4, M5, M6)
112 5016071	THERMAL INSULATION TUBE (M4, M5, M6)	154 2543825	THERMAL INSULATION TUBE (M4, M5, M6)
113 2543850	THERMAL INSULATION TUBE (M4, M5, M6)	155 2543911	THERMAL INSULATION TUBE (M4, M5, M6)
114 4017929	PROTECTION CAP (M4, M5, M6)	156 2543912	THERMAL INSULATION TUBE (M4, M5, M6)
115 4902809	THERMAL INSULATION TUBE (M4, M5, M6)	157 6028485	THERMAL INSULATION TUBE (M4, M5, M6)
116 2543834	THERMAL INSULATION TUBE (M4, M5, M6)	158 2543898	THERMAL INSULATION TUBE (M4, M5, M6)
117 2545090	THERMAL INSULATION TUBE (M4, M5, M6)	159 2545091	THERMAL INSULATION TUBE (M4, M5, M6)
118 2417952	PRESSURE CONTROL VALVE (M4, M5, M6)	160 4022317	THERMAL INSULATION TUBE (M4, M5, M6)
119 4017929	PROTECTION CAP (M4, M5, M6)	161 2543789	CAUTION LABEL (BURN) (M4, M5, M6)
120 1505111	PIPE CLAMP PLATE (M4, M5, M6)	162 NA	ACCESSORY SET (M4, M5, M6)
121 2233628	BODY/ELE EXP VALVE (REF. COOLING IPM) (M4, M5, M6)	163 2543842	AUXILIARY PIPE (GAS SIDE FRONT) (M4, M5)
122 2540302	COIL/ELE EXP VALVE (REF. COOLING IPM) (M4, M5, M6)	163 2543866	AUXILIARY PIPE (GAS SIDE FRONT) (M6)
		164 2543863	AUXILIARY PIPE E(H/L PRESSURE GAS F) (M4, M5, M6)
123 4017929	PROTECTION CAP (M4, M5, M6)	165 2543864	AUXILIARY PIPE (LIQUID SIDE FRONT) (M4, M5, M6)
124 2543764	THERMAL INSULATION TUBE (M4, M5, M6)		
125 206548J	THERMAL INSULATION TUBE (M4, M5, M6)	166 1442816	L-TYPE JOINT (M4, M5, M6)
126 0206853	PIPE INSULATION PIPE COVER (M4, M5, M6)	167 2543867	AUXILIARY PIPE (GAS SIDE BOTTOM) (M6)
127 2346207	BODY/SOL VALVE (LIQUID SHUT OFF) (M4, M5, M6)	168 2543832	AUXILIARY PIPE (GAS SIDE BOTTOM) (M4, M5, M6)
128 2543801	SOLENOID VALVE COIL ASSY. (M4, M5, M6)	169 2544136	GREASE ASSY. (M4, M5, M6)
129 2542699	COIL/SOL VALVE (LIQUID SHUT OFF) (M4, M5,		

REYQ[192,216,240]AAYDA

Ref. Part

No: No:

Description:

Ref. Part

No: No:

Description:

Expanded Model Nomenclature

M1 - REYQ120AAYDA

M2 - REYQ144AAYDA

M3 - REYQ168AAYDA

M4 - REYQ192AAYDA

M5 - REYQ216AAYDA

M6 - REYQ240AAYDA

M7 - REYQ72AAYDA

M8 - REYQ96AAYDA