

ZF18K4E-TFD

HFC, R-507, 60Hz, 3- Phase, 460 V
Low Temp, Liquid Injected



Production Status: Available for sale to all U.S. customers. Please check with your local Emerson Climate Technologies Representative for international availability.

Performance

Evap(°F)/Cond(°F)	-25 / 105	-40 / 105
RG(°F)/Liq(°F)	65.0 / 105.0	65.0 / 105.0
Capacity (Btu/hr)	20200	13800
Power (Watts):	4200	3990
Current (Amps):	7.40	7.20
EER (Btu/Wh):	4.80	3.50
Mass Flow (lbs/hr):	374	253
Sound Power (dBA):	80 Avg	85 Max
Vibration (mils(peak-peak)):	2.0 Avg	3.0 Max
Record Date:	2004-10-14	

Mechanical

Number of Cylinders:	0	Displ(in ³ /Rev):	5.98
Bore Size(in):	0.00	Displ(ft ³ /hr):	727.10
Stroke(in):	0.00		
Overall Length (in):	11.16	Mounting Length (in):	7.50
Overall Width (in):	9.67	Mounting Width (in):	7.50
Overall Height (in):	18.50	Mounting Height (in):	19.25 *
Suction Size (in):		7/8 Stub	
Discharge Size (in):		1/2 Stub	
Oil Recharge (oz):		60	
Initial Oil Charge (oz):		64	
Net Weight (lbs):		87	
Internal Free Volume (in ³):		345.0	
Horse Power:		6	
*Overall compressor height on Copeland Brand Product's specified mounting grommets.			

Electrical

LRA-High*:	75.0	MCC (Amps):	12.5	UL File No:	SA-2337
LRA-Half Winding:		RPM:	3500	UL File Date:	15-Jun-1994
LRA Low*:		Max Operating Current:	12.5		
RLA(=MCC/1.4;use for contactor selection):		8.9			
RLA(=MCC/1.56;use for breaker & wire size selection):		8			
*Low and High refer to the low and high nominal voltage ranges for which the motor is approved.					

Alternate Applications

Refrigerant	Freq (Hz)	Phase	Voltage	Application
R-407A HFC	50	3	380/420	Low Temp, Liquid Injected
R-404A HFC	50	3	380/420	Low Temp, Liquid Injected
R-507 HFC	50	3	380/420	Low Temp, Liquid Injected
R-404A HFC	60	3	460	Low Temp, Liquid Injected
R-407C HFC	60	3	460	UL Low Temp
R-22 HCFC	60	3	460	Medium Temp, Liquid Injected
R-22 HCFC	60	3	460	Low Temp, Liquid Injected
R-134a HFC	60	3	460	Medium Temp, Liquid Injected
R-134a HFC	60	3	460	Low Temp, Liquid Injected
R-134a HFC	60	3	460	High Temp

Alternate Applications

<u>Refrigerant</u>	<u>Freq (Hz)</u>	<u>Phase</u>	<u>Voltage</u>	<u>Application</u>
R-404A HFC	60	3	460	Medium Temp, Liquid Injected
R-404A HFC	60	3	460	Low Temp, Low Condensing
R-507 HFC	60	3	460	Medium Temp, Liquid Injected
R-407C HFC	60	3	460	
R-407C HFC	60	3	460	Low Temp, Liquid Injected
R-407A HFC	60	3	460	
R-407A HFC	60	3	460	Low Temp, Liquid Injected
R-407F HFC	60	3	460	
R-407F HFC	60	3	460	Low Temp, Liquid Injected
R-22 HCFC	50	3	380/420	Medium Temp, Liquid Injected
R-22 HCFC	50	3	380/420	Low Temp, Liquid Injected
R-134a HFC	50	3	380/420	Medium Temp, Liquid Injected
R-134a HFC	50	3	380/420	Low Temp, Liquid Injected
R-134a HFC	50	3	380/420	High Temp
R-404A HFC	50	3	380/420	Medium Temp, Liquid Injected
R-404A HFC	50	3	380/420	Low Temp, Low Condensing
R-507 HFC	50	3	380/420	Medium Temp, Liquid Injected
R-507 HFC	50	3	380/420	Low Temp, Low Condensing
R-407C HFC	50	3	380/420	
R-407C HFC	50	3	380/420	UL Low Temp
R-407A HFC	50	3	380/420	UL Medium Temp
R-407A HFC	50	3	380/420	UL Low Temp
R-407F HFC	50	3	380/420	
R-407F HFC	50	3	380/420	Low Temp, Liquid Injected