

Important Instructions for Angle-head Crimp/Press Tools: Read Before Using

Operating Instructions:



1. With the pipe, fitting, and crimp ring or SS Sleeve in assembly position:
Pull back on the upper, moving handle and hold both handles closed with jaws in full open position.
 2. Position jaws around the crimp ring.
 3. Gently release hand pressure on the moving handle to let the jaws close properly and squarely over the crimp ring.
 4. Firmly press the handles together to complete the crimp. **DO NOT CRIMP TWICE.**
 5. Pull back on the moving handle to release the tool from the crimp ring (or Sleeve) .
- Completed crimps (or press) must meet the dimensional requirements of ASTM F1807, F2159, F845 or F1380 fitting standards.