

Safety Data Sheet

According to Canadian HPR - WHMIS 2015

1. Identification

1.1. Product identifier

Code: TTFINOXcanada

Product name: AXI-THERM CLEAN F STEEL

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use: Cleaner Product for condensig boiler

Identified Uses	Industrial	Professional	Consumer
Settore di Utilizzazione	✔	✔	-

1.3. Details of the supplier of the safety data sheet

Distribuiti by

Name: AXIOM INDUSTRIES LIMITED

Full address: 3603 Burron Avenue

District and Country: SASKATOON, SK S7P 0E4
Canada

Phone: (306) 651-1815

Manufactured by

Name: Foridra S.r.l.

Full address: SS 16 Adriatica 17/A

District and Country: 60022 Castelfidardo (AN)
Italia

Tel. 0717211048

Fax 0717819950

e-mail address of the competent person responsible for the Safety Data Sheet

info@axiomind.com

ufficiotecnico@foridra.it

1.4. Emergency telephone number

For urgent inquiries refer to: PERS 1-800-633-8253

2. Hazards identification

2.1. Classification of the substance or mixture

The product is classified as hazardous pursuant to the provisions set forth in Canada`s Hazardous Products Regulations (HPR) (WHMIS 2015). The product thus requires a safety datasheet.
Any additional information concerning the risks for health and/or the environment are given in sections 11 and 12 of this sheet.

Classification and Hazard Statement	
Skin corrosion, category 1	Causes severe skin burns and eye damage.
Serious eye damage, category 1	Causes serious eye damage.
Specific target organ toxicity - single exposure, category 3	May cause respiratory irritation.

Hazard pictograms:

AXI-THERM CLEAN F STEEL



Signal words: Danger

Hazard statements:

H314 Causes severe skin burns and eye damage.

H335 May cause respiratory irritation.

Precautionary statements:

P260 Do not breathe dust / fume / gas / mist / vapours / spray.

P280 Wear protective gloves/ protective clothing / eye protection / face protection.

P271 Use only outdoors or in a well-ventilated area.

P264 Wash . . . thoroughly after handling.

Response:

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P301+P330+P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].

P310 Immediately call a POISON CENTER / doctor / . . .

P304+P340 IF INHALED: remove person to fresh air and keep comfortable for breathing.

P363 Wash contaminated clothing before reuse.

Storage:

P403+P233 Store in a well-ventilated place. Keep container tightly closed.

P405 Store locked up.

Disposal:

P501 Dispose of contents / container to . . .

2.2. Other hazards

Information not available

3. Composition/information on ingredients

3.2. Mixtures

AXI-THERM CLEAN F STEEL

Contains:

Identification**x = Conc. %
(w/w)****Classification:****PHOSPHORIC ACID**

INDEX 015-011-00-6

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Substance or mixture corrosive to metals, category 1 H290, Acute toxicity, category 4 H302, Skin corrosion, category 1B H314, Serious eye damage, category 1 H318

EC 231-633-2

CAS 7664-38-2

REACH Reg. 01-2119485924-24-
xxxx**CITRIC ACID**

INDEX 607-750-00-3

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Eye irritation, category 2 H319, Specific target organ toxicity - single exposure, category 3 H335

EC 201-069-1

CAS 77-92-9

REACH Reg. 01-2119457026-42-
xxxx

The full wording of hazard (H) phrases is given in section 16 of the sheet.

4. First-aid measures

4.1. Description of first aid measures

In case of doubt or in the presence of symptoms contact a doctor and show him this document.

In case of more severe symptoms, ask for immediate medical aid.

EYES: Remove, if present, contact lenses if the situation allows you to do so easily. Wash immediately with plenty of water for at least 15 minutes, opening the eyelids fully. Get medical advice/attention.

SKIN: Take off immediately all contaminated clothing. Wash immediately and thoroughly with running water (and soap if possible). Get medical advice/attention. Avoid further contact with contaminated clothing.

INGESTION: Do not induce vomiting unless explicitly authorised by a doctor. Rinse your mouth with running water. Do not give anything by mouth to an unconscious person. Get medical advice/attention.

INHALATION: Remove victim to fresh air, away from the accident scene. In the event of respiratory symptoms (coughing, wheezing, breathing difficulty, asthma) keep the victim in a comfortable position for breathing. If necessary administer oxygen. If the subject stops breathing, administer artificial respiration. Get medical advice/attention.

Rescuer protection

It is good practice for rescuers lending support to a person who has been exposed to a chemical substance or to a mixture to wear personal protective equipment. The nature of such protection depends on the hazard level of the substance or mixture, on the type of exposure and on the extent of the contamination. In the absence of other more specific indications, use of disposable gloves in the event of possible contact with body fluids is recommended. For the type of PPE suitable for the characteristics of the substance or mixture, see section 8.

4.2. Most important symptoms and effects, both acute and delayed

Specific information on symptoms and effects caused by the product are unknown.

DELAYED EFFECTS: Based on the information currently available, there are no known cases of delayed effects following exposure to this product.

4.3. Indication of any immediate medical attention and special treatment needed

If symptoms occur, whether acute or delayed, consult a doctor.

Means to have available in the workplace for specific and immediate treatment

AXI-THERM CLEAN F STEEL

Running water for skin and eye wash.

5. Fire-fighting measures

5.1. Extinguishing media

SUITABLE EXTINGUISHING EQUIPMENT

The extinguishing equipment should be of the conventional kind: carbon dioxide, foam, powder and water spray.

UNSUITABLE EXTINGUISHING EQUIPMENT

None in particular.

5.2. Special hazards arising from the substance or mixture

HAZARDS CAUSED BY EXPOSURE IN THE EVENT OF FIRE

Do not breathe combustion products.

5.3. Advice for firefighters

GENERAL INFORMATION

Use jets of water to cool the containers to prevent product decomposition and the development of substances potentially hazardous for health. Always wear full fire prevention gear. Collect extinguishing water to prevent it from draining into the sewer system. Dispose of contaminated water used for extinction and the remains of the fire according to applicable regulations.

SPECIAL PROTECTIVE EQUIPMENT FOR FIRE-FIGHTERS

Normal fire fighting clothing i.e. fire kit (BS EN 469), gloves (BS EN 659) and boots (HO specification A29 and A30) in combination with self-contained open circuit positive pressure compressed air breathing apparatus (BS EN 137).

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Block the leakage if there is no hazard.

Wear suitable protective equipment (including personal protective equipment referred to under Section 8 of the safety data sheet) to prevent any contamination of skin, eyes and personal clothing. These indications apply for both processing staff and those involved in emergency procedures.

6.2. Environmental precautions

The product must not penetrate into the sewer system or come into contact with surface water or ground water.

6.3. Methods and material for containment and cleaning up

Collect the leaked product into a suitable container. Evaluate the compatibility of the container to be used, by checking section 10. Absorb the remainder with inert absorbent material.

Make sure the leakage site is well aired. Contaminated material should be disposed of in compliance with the provisions set forth in point 13.

6.4. Reference to other sections

Any information on personal protection and disposal is given in sections 8 and 13.

7. Handling and storage

7.1. Precautions for safe handling

AXI-THERM CLEAN F STEEL

Ensure that there is an adequate earthing system for the equipment and personnel. Avoid contact with eyes and skin. Do not breathe powders, vapours or mists. Do not eat, drink or smoke during use. Wash hands after use. Avoid leakage of the product into the environment.

7.2. Conditions for safe storage, including any incompatibilities

Store only in the original container. Store in a ventilated and dry place, far away from sources of ignition. Keep containers well sealed. Keep the product in clearly labelled containers. Avoid overheating. Avoid violent blows. Keep containers away from any incompatible materials, see section 10 for details.

7.3. Specific end use(s)

Information not available

8. Exposure controls/personal protection

8.1. Control parameters

Regulatory references:

EU	OEL EU	Directive (EU) 2022/431; Directive (EU) 2019/1831; Directive (EU) 2019/130; Directive (EU) 2019/983; Directive (EU) 2017/2398; Directive (EU) 2017/164; Directive 2009/161/EU; Directive 2006/15/EC; Directive 2004/37/EC; Directive 2000/39/EC; Directive 98/24/EC; Directive 91/322/EEC.
	TLV-ACGIH	ACGIH 2023

PHOSPHORIC ACID					
Threshold Limit Value					
Type	Country	TWA/8h	STEL/15min		Remarks / Observations
		mg/m3	ppm	mg/m3	ppm
TLV-ACGIH	-	1		3	
OEL	EU	1		2	
OSHA	USA	1			

Legend:

(C) = CEILING ; INHAL = Inhalable Fraction ; RESP = Respirable Fraction ; THORA = Thoracic Fraction.

8.2. Exposure controls

As the use of adequate technical equipment must always take priority over personal protective equipment, make sure that the workplace is well aired through effective local aspiration. Personal protective equipment must comply with current regulations.

HAND PROTECTION

Protect hands with category III work gloves.
 The following should be considered when choosing work glove material (OSHA 29 CFR 1910.138): compatibility, degradation, permeability time.
 The work gloves' resistance to chemical agents should be checked before use, as it can be unpredictable. The gloves' wear time depends on the duration and type of use.

SKIN PROTECTION

Wear category I professional long-sleeved overalls and safety footwear. Wash body with soap and water after removing protective clothing.

EYE PROTECTION

Wear airtight protective goggles (OSHA 29 CFR 1910.133, CSA Standard CAN/CSA-Z94.3-92).

RESPIRATORY PROTECTION

If the threshold value (e.g. TLV-TWA) is exceeded for the substance or one of the substances present in the product, wear a mask with a NIOSH certified filter, whose class must be chosen according to the limit of use concentration (NIOSH 42 CFR 84, OSHA 29 CFR 1910.134, CSA Standard Z94.4-02). In the presence of gases or vapours of various kinds and/or gases or vapours containing particulate (aerosol sprays, fumes, mists, etc.) combined filters are required.

Respiratory protection devices must be used if the technical measures adopted are not suitable for restricting the worker's exposure to the threshold values considered. The protection provided by masks is in any case limited.

If the substance considered is odourless or its olfactory threshold is higher than the corresponding TLV-TWA and in the case of an emergency, wear open-circuit compressed air breathing apparatus or external air-intake breathing apparatus. For a correct choice of respiratory protection device, see standard NIOSH 42 CFR 84, OSHA 29 CFR 1910.134, CSA Standard Z94.4-02.

ENVIRONMENTAL EXPOSURE CONTROLS

The emissions generated by manufacturing processes, including those generated by ventilation equipment, should be checked to ensure compliance with environmental standards.

9. Physical and chemical properties

9.1. Information on basic physical and chemical properties

Properties	Value	Information
Appearance	liquid	
Colour	colourless	
Odour	mild	
Odour threshold	not available	
pH	1.3	
Melting point / freezing point	not available	
Initial boiling point	> 90 °C (194 °F)	
Boiling range	not available	
Flash point	not applicable	
Evaporation rate	not available	
Flammability	not available	
Lower explosive limit	not applicable	
Upper explosive limit	not applicable	
Vapour pressure	not available	
Vapour density	not available	
Relative density	1.27 g/cm³	
Solubility	miscible	
Partition coefficient: n-octanol/water	not available	
Auto-ignition temperature	not applicable	
Decomposition temperature	not available	
Viscosity	not available	
Explosive properties	not available	
Oxidising properties	not available	

9.2. Other information

Foridra S.r.l.	Revision nr. 4
	Dated 3/4/2025
AXI-THERM CLEAN F STEEL	Printed on 04/03/2025
	Page n. 7/12
	Replaced revision:3 (Dated: 2/9/2024)

Information not available

10. Stability and reactivity

10.1. Reactivity

There are no particular risks of reaction with other substances in normal conditions of use.

PHOSPHORIC ACID

Decomposes at temperatures above 200°C/392°F.

10.2. Chemical stability

The product is stable in normal conditions of use and storage.

10.3. Possibility of hazardous reactions

No hazardous reactions are foreseeable in normal conditions of use and storage.

PHOSPHORIC ACID

Risk of explosion on contact with: nitromethane.May react dangerously with: alkalis,sodium borohydride.

10.4. Conditions to avoid

None in particular. However the usual precautions used for chemical products should be respected.

10.5. Incompatible materials

PHOSPHORIC ACID

Incompatible with: metals,strong alkalis,aldehydes,organic sulphides,peroxides.

10.6. Hazardous decomposition products

PHOSPHORIC ACID

May develop: phosphoryl oxides.

11. Toxicological information

In the absence of experimental data for the product itself, health hazards are evaluated according to the properties of the substances it contains, using the criteria specified in the applicable regulation for classification.
It is therefore necessary to take into account the concentration of the individual hazardous substances indicated in section 3, to evaluate the toxicological effects of exposure to the product.

11.1. Information on toxicological effects

Metabolism, toxicokinetics, mechanism of action and other information

Information not available

Information on likely routes of exposure

Information not available

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Information not available

Interactive effects

Information not available

ACUTE TOXICITY

PHOSPHORIC ACID	
LD50 (Oral):	1530 mg/kg Rat
LD50 (Dermal):	2740 mg/kg Rabbit
LC50 (Inhalation mists/powders):	> 0.85 mg/l/1h Rat

CITRIC ACID	
LD50 (Oral):	3000 mg/kg Rat

SKIN CORROSION / IRRITATION

Corrosive for the skin

Classification according to the experimental pH value

SERIOUS EYE DAMAGE / IRRITATION

Causes serious eye damage

RESPIRATORY OR SKIN SENSITISATION

Does not meet the classification criteria for this hazard class

GERM CELL MUTAGENICITY

Does not meet the classification criteria for this hazard class

CARCINOGENICITY

Does not meet the classification criteria for this hazard class

REPRODUCTIVE TOXICITY

Does not meet the classification criteria for this hazard class

STOT - SINGLE EXPOSURE

May cause respiratory irritation

STOT - REPEATED EXPOSURE

Does not meet the classification criteria for this hazard class

ASPIRATION HAZARD

Does not meet the classification criteria for this hazard class

12. Ecological information

Use this product according to good working practices. Avoid littering. Inform the competent authorities, should the product reach waterways or contaminate soil or vegetation.

12.1. Toxicity

Information not available

12.2. Persistence and degradability

PHOSPHORIC ACID
Solubility in water > 850000 mg/l
Degradability: information not available

CITRIC ACID
Solubility in water > 10000 mg/l
Rapidly degradable

12.3. Bioaccumulative potential

CITRIC ACID
BCF 3.2

12.4. Mobility in soil

Information not available

12.5. Results of PBT and vPvB assessment

On the basis of available data, the product does not contain any PBT or vPvB in percentage ≥ than 0,1%.

12.6. Other adverse effects

Information not available

13. Disposal considerations

13.1. Waste treatment methods

Reuse, when possible. Neat product residues should be considered special non-hazardous waste.
Disposal must be performed through an authorised waste management firm, in compliance with national and local regulations.
The management of waste arising from the use or dispersal of this product must be organised in accordance with occupational safety regulations. See section 8 for possible need for PPE.

CONTAMINATED PACKAGING
Contaminated packaging must be recovered or disposed of in compliance with national waste management regulations.

14. Transport information

14.1. UN number

ADR / RID, IMDG, IATA: UN 1760

14.2. UN proper shipping name

ADR / RID: CORROSIVE LIQUID, N.O.S. (PHOSPHORIC ACID; CITRIC ACID)
IMDG: CORROSIVE LIQUID, N.O.S. (PHOSPHORIC ACID; CITRIC ACID)
IATA: CORROSIVE LIQUID, N.O.S. (PHOSPHORIC ACID; CITRIC ACID)

14.3. Transport hazard class(es)

ADR / RID: Class: 8 Label: 8
IMDG: Class: 8 Label: 8
IATA: Class: 8 Label: 8



14.4. Packing group

ADR / RID, IMDG, IATA: III

14.5. Environmental hazards

ADR / RID: NO
IMDG: not marine pollutant
IATA: NO

14.6. Special precautions for user

ADR / RID:	HIN - Kemler: 80	Limited Quantities: 5 lt	Tunnel restriction code: (E)
	Special provision: 274		
IMDG:	EMS: F-A, S-B	Limited Quantities: 5 lt	
IATA:	Cargo:	Maximum quantity: 60 L	Packaging instructions: 856
	Passengers:	Maximum quantity: 5 L	Packaging instructions: 852
	Special provision:	A3, A803	

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14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Information not relevant

15. Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Substances subject to the Rotterdam Convention:

None

Canadian Regulatory Information

This product has been classified in accordance with the hazard criteria of the Hazardous Products Regulations (HPR).

Safety Data Sheet according to WHMIS 2015.

Inventory Status of the contained substance/s.

16. Other information

Text of hazard (H) indications mentioned in section 2-3 of the sheet:

H290	May be corrosive to metals.
H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.

LEGEND:

- ADR: European Agreement concerning the carriage of Dangerous goods by Road
- ATE: Acute Toxicity Estimate
- CAS: Chemical Abstract Service Number
- CE50: Effective concentration (required to induce a 50% effect)
- CLP: Regulation (EC) 1272/2008
- EmS: Emergency Schedule
- GHS: Globally Harmonized System of classification and labeling of chemicals
- IATA DGR: International Air Transport Association Dangerous Goods Regulation
- IC50: Immobilization Concentration 50%
- IMDG: International Maritime Code for dangerous goods
- IMO: International Maritime Organization
- LC50: Lethal Concentration 50%
- LD50: Lethal dose 50%
- OEL: Occupational Exposure Level
- PEL: Predicted exposure level
- REACH: Regulation (EC) 1907/2006
- RID: Regulation concerning the international transport of dangerous goods by train
- TLV: Threshold Limit Value
- TLV CEILING: Concentration that should not be exceeded during any time of occupational exposure.
- TWA: Time-weighted average exposure limit
- TWA STEL: Short-term exposure limit
- VOC: Volatile organic Compounds
- WHMIS: Workplace Hazardous Materials Information System.

AXI-THERM CLEAN F STEEL

GENERAL BIBLIOGRAPHY:

- GHS rev. 5
- The Merck Index. 10th Edition
- Handling Chemical Safety
- Niosh - Registry of Toxic Effects of Chemical Substances
- INRS - Fiche Toxicologique (toxicological sheet)
- Patty - Industrial Hygiene and Toxicology
- N.I. Sax - Dangerous properties of Industrial Materials-7, 1989 Edition
- ECHA website
- Database of SDS models for chemicals - Ministry of Health and ISS (Istituto Superiore di Sanità) - Italy
- Hazard Products Regulation (HPR)
- WHMIS 2015
- ONTARIO R.R.O. 1990, Regulation 883 (version July 2016)
- IARC website
- NTP. 2011. Report on Carcinogens, 12th Edition.
- OSHA website
- Cal/OSHA website
- California Safe Drinking Water and Toxic Enforcement Act

Note for users:

The information contained in the present sheet are based on our own knowledge on the date of the last version. Users must verify the suitability and thoroughness of provided information according to each specific use of the product.

This document must not be regarded as a guarantee on any specific product property.

The use of this product is not subject to our direct control; therefore, users must, under their own responsibility, comply with the current health and safety laws and regulations. The producer is relieved from any liability arising from improper uses.

Provide appointed staff with adequate training on how to use chemical products.

CALCULATION METHODS FOR CLASSIFICATION

Product classification derives from criteria established by the Canada's Hazardous Products Regulations (HPR) (WHMIS 2015), unless determined otherwise in Section 11 and 12. The data for evaluation of chemical-physical properties are reported in section 9.

Changes to previous review:

The following sections were modified:

04 / 09 / 13 / 14.