



* If the first set of digits (can be between 7 and 10 digits long) of the Serial Number is #1008371621 or lower, the replacement damper motor is #427379.

** If the product's part number is 99211, the replacement motor is 420307, the replacement control board is 422677, the damper motor assembly is 427379, the replacement door with plastic hinges is 420438, the replacement door with metal hinges is 426617.

*** If the product's part number is 44695, the heat recovery core is 409933, the replacement motor is 420307, the replacement control board is 422677, the damper motor assembly is 420309, the replacement door with plastic hinges is 420438, the replacement door with metal hinges is 426617.

BOM #	Description	VHR70R ES (463265)
1	Replacement motor	428673
2	Replacement MERV3 filter (pack of 2)	405116
3	Heat recovery core	427560
5	Capacitor, 5uF	410220
6	Control board	428252
7	Door switch	410867
8	Auto-transformer	411963
9	Control switch	410213
11	Drain plug, kit	40315
12	Collar 5", oval, w/ Stop	412826
13	Collar 5", oval, w/o Stop	412827
15	Cap, w/Tab, Plastic, tapered	412839
16	Damper, 5", Oval	412831
17	Damper Motor Assembly	448007
18	Damper door, Defrost, Replacement Kit	405600
	Temperature probe	40286
	Replacement door	428470
	Chains	404261
	Wall bracket	428471
	Replacement MERV6 filter (pack of 2)	414644