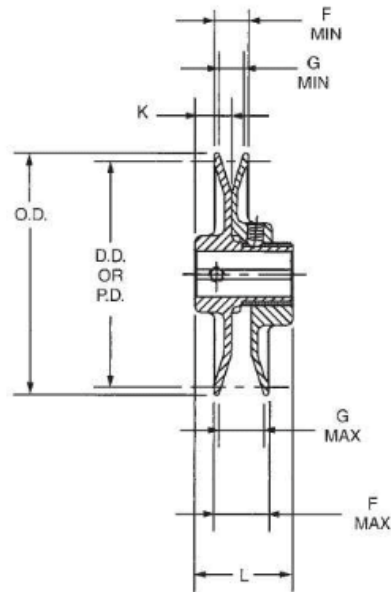




**“VL” and “VM” Sheaves are furnished with
Standard Keyseats and Hollow Head
Setscrew and packaged 20 pieces per carton.**

Stock “VL” and “VM” Variable Pitch Sheaves

Part No.	DIMENSIONS (Inches)							
	O.D.	F		G		L	K	Wt. Lbs.
		Max.	Min.	Max.	Min.			
1VL25	2.50	25/32	17/32	5/8	3/8	1 11/16	49/64	.8
1VL30	2.87	25/32	17/32	5/8	3/8	1 11/16	49/64	.9
1VL34	3.15	31/32	21/32	13/16	1/2	1 7/8	49/64	1.2
1VL40	3.75	1 1/32	21/32	7/8	1/2	1 7/8	49/64	1.7
1VL44	4.15	1 1/32	21/32	7/8	1/2	1 7/8	49/64	1.9
1VM50	4.75	1 1/16	11/16	7/8	1/2	1 15/16	23/32	1.9

Stock Sizes - Finished Bore (Inches)

Part No.	DIAMETER RANGE												Stock Bores Marked “x”			
	“3L” BELTS				“4L” or “A” BELTS				“5L” or “B” BELTS				1/2	5/8	3/4	7/8
	Min. Pitch	Turns Open	Max. Pitch	Turns Open	Min. Datum	Turns Open	Max. Datum	Turns Open	Min. Datum	Turns Open	Max. Datum	Turns Open				
1VL25	1.6	4	2.4	0	-	-	-	-	-	-	-	-	x	x	-	-
1VL30	1.8	4	2.7	0	-	-	-	-	-	-	-	-	x	x	-	-
1VL34	1.7	4	2.5	0	1.9	5	2.9	0	2.4	5	3.2	1	x	x	x	-
1VL40	2.3	4	3.1	0	2.4	5	3.4	0	2.7	6	3.7	1	x	x	x	x
1VL44	2.7	4	3.5	0	2.8	5	3.8	0	3.1	6	4.1	1	x	x	x	x
1VM50	3.3	4	4.1	0	3.4	5	4.4	0	3.7	6	4.7	1	x	x	x	x

Standard Keyseats

Bore Range	Keyseat
3/4 to 7/8	3/16 x 3/32
15/16 to 1 1/4	1/4 x 1/8
1 5/16 to 1 3/8*	5/16 x 5/32
1 7/16 to 1 3/4	3/8 x 3/16