

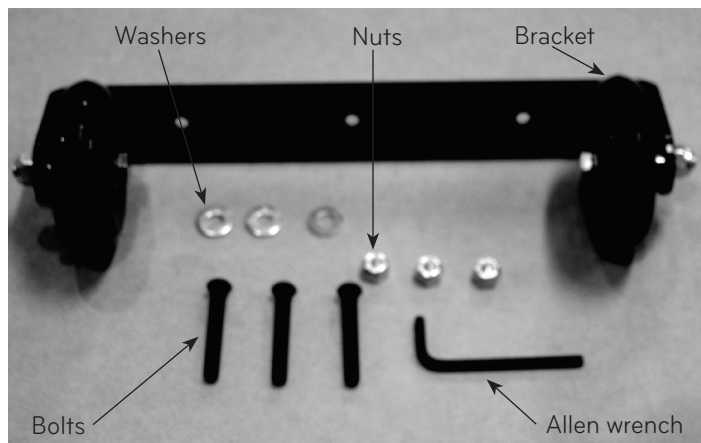
How to install your Combo Chair Wheel Bracket Retrofit Kit

PARTS LIST (INCLUDED):

Item	Part No.	Qty
Wheel bracket with wheels installed	N/A	1
1-1/4" button head Allen bolts	GEN9001	3
1/4" flat washer	GEN9204	3
1/4-20 nylock nuts	GEN9021	3
5/32" Allen wrench	GEN9282	1

TOOLS NEEDED (NOT INCLUDED):

- » 1/4" drill bit and motor
- » 7/16" wrench, crescent wrench, or pliers
- » Tape measure or ruler



1. Measure the back panel of the Combo Chair to find the center. Measure 2-1/2" from bottom and make a mark for drilling. See Figure A.



Figure A

2. Using a 1/4" bit, drill a hole on the mark from step one. See Figure B.



Figure B

3. Attach the bracket to the chair with the button-head Allen bolt, the washer and locknut in the hole you just drilled. See Figure C.

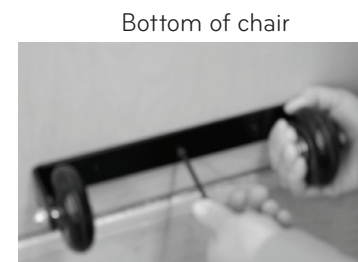


Figure C

4. Hold the wheel bracket level. Then use the bracket as a template to drill the two remaining holes. See Figure D.

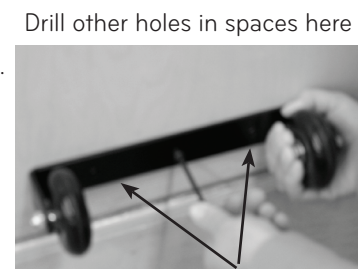


Figure D

5. Use the remaining bolts, washers, and lock nuts to secure the bracket to the chair. Your chair should now look like Figure E.

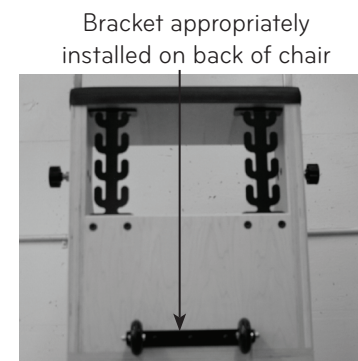


Figure E

If you have any questions, please call Balanced Body at 1-800-PILATES (1-800-745-2837) or +1-916-388-2838.