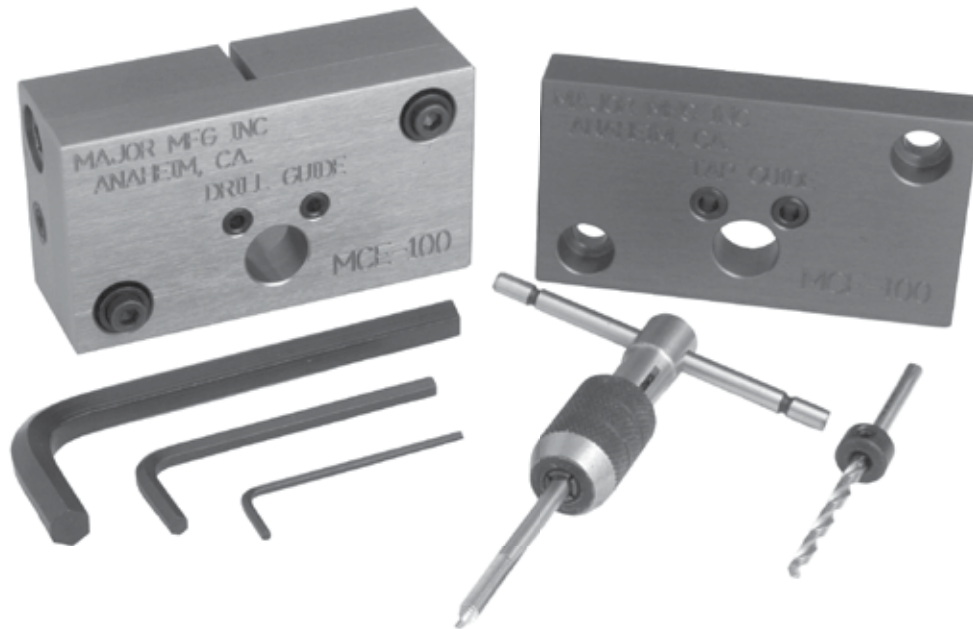


MCE-100 MORTISE CYLINDER EXTENSION KITS



Here is everything that is needed to accurately drill and tap a mortise cylinder to accept one of our Extend-A-Cylinder kits. Drill Guide includes the holding vise, drill guide plate and tapping plate. Also included are the #29 drill bit with stop and 8-32 tap and tap wrench. The guide is machined from aluminum and drill / tap guides have hardened steel bushings.



MCE-X012
1/2"



MCE-X034
3/4"



MCE-X100
1"



MCE-X114
1-1/4"



Mortise cylinder drive cam, replaces the cam on back of the cylinder. Choose the one compatible to your cylinder. **Not included in the extension kit.**

Here is a fast way to make a longer mortise cylinder when you need it. By using our extender kits and drill guide you can make a custom length cylinder in minutes instead of waiting months for a special factory order. Simply choose a drive cam that is compatible with your cylinder and install it in place of the cam. Install cylinder in our drill guide to accurately drill and tap the mounting holes for the extenders. The last step is to screw the extender in place, what could be easier? Requires a drive cam (sold separately) in addition to the extender kit. Choose from the chart on the following page. **Note:** Any combination of two extender kits can be stacked together to make a cylinder up to 2-1/2" longer. These kits use a Kaba Ilco cam, not supplied.

**The following drive cams are available.
Proper cam screws are included with drive cam.**

MCE-D1 AMERICAN DORMA KABA ILCO LSDA MARKS SCHLAGE U.S. LOCK USCAN	MCE-D4 ARROW LOCK SARGENT	MCE-D7A ABLOY PROTEC
	MCE-D5 CORBIN/RUSSWIN CORBIN/RUSSWIN RC HOUSING	MCE-D8 YALE YALE RC HOUSING
MCE-D2 <i>DISCONTINUED</i>	MCE-D6 GMS-IC CORE	MCE-D9 ASSA
MCE-D3 MEDECO	MCE-D7 GMS-STD.	MCE-D10 SCHLAGE LG FORMAT I/C



MCE-D1



MCE-D3



MCE-D4



MCE-D5



MCE-D6



MCE-D7



MCE-D7A



MCE-D8



MCE-D9



MCE-D10



**Example of a mortise cylinder
with 1" extension added.**