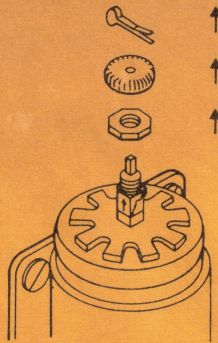


YALE[®]

MAIN ARM TO CLOSER ASSEMBLY INSTRUCTIONS

90 SERIES CLOSER — FOR RIGHT HAND APPLICATION AND LEFT HAND APPLICATION

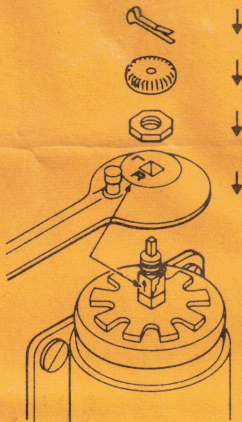
1 TO ASSEMBLE MAIN ARM TO CLOSER



- ← REMOVE COTTER KEY
- ← THEN REMOVE KNURLED CAP
- ← UNSCREW HEX NUT.

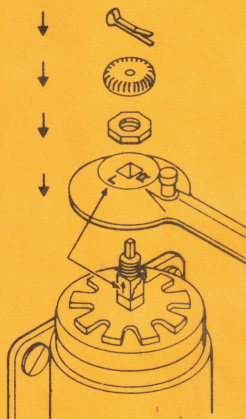
2 FOR RIGHT HAND APPLICATION:

ASSEMBLE ARM TO SHAFT WITH "R" ON ARM AT
ARROW ON SHAFT FLAT. TIGHTEN HEX NUT DOWN
WITH WRENCH, THEN SLIP KNURLED CAP ON AND
LOCK IN PLACE WITH COTTER KEY.



3 FOR LEFT HAND APPLICATION:

ASSEMBLE ARM TO SHAFT WITH "L" ON ARM AT
ARROW ON SHAFT FLAT. TIGHTEN HEX NUT DOWN
WITH WRENCH, THEN SLIP KNURLED CAP ON AND
LOCK IN PLACE WITH COTTER KEY.



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