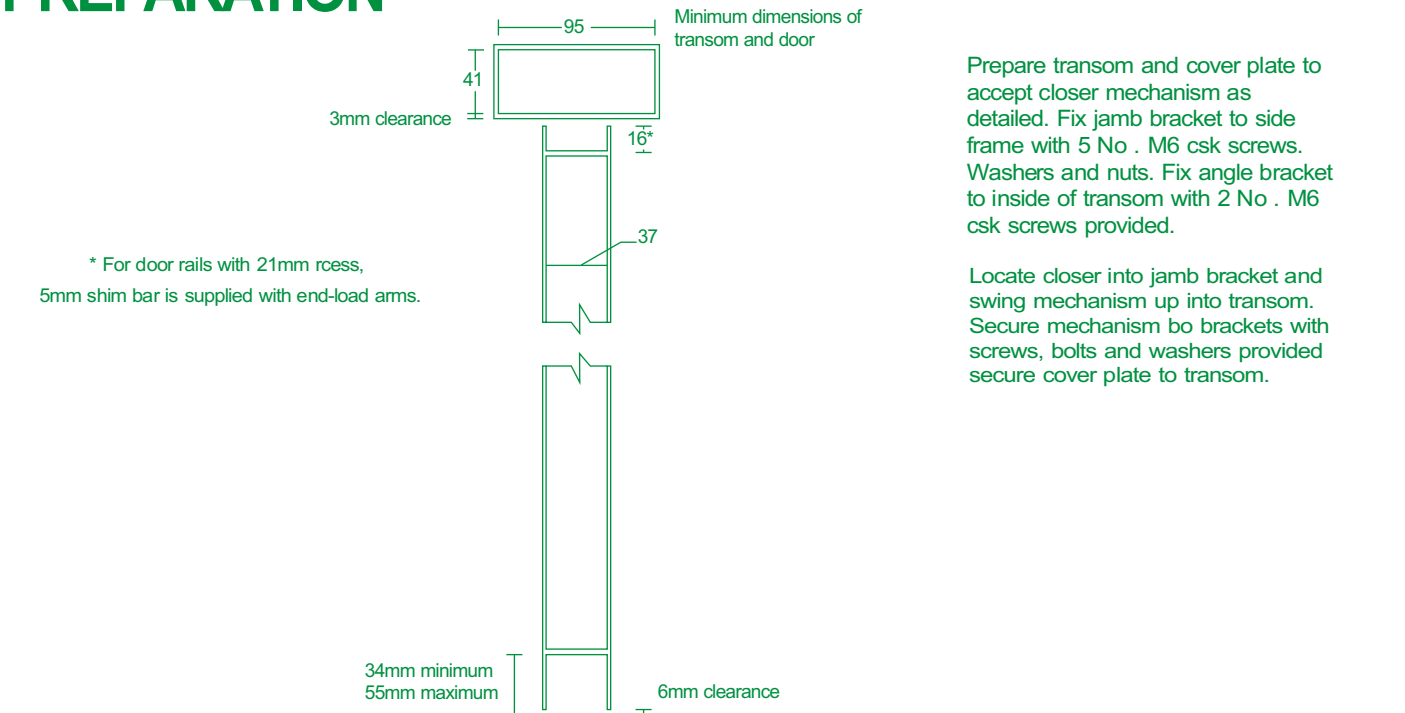
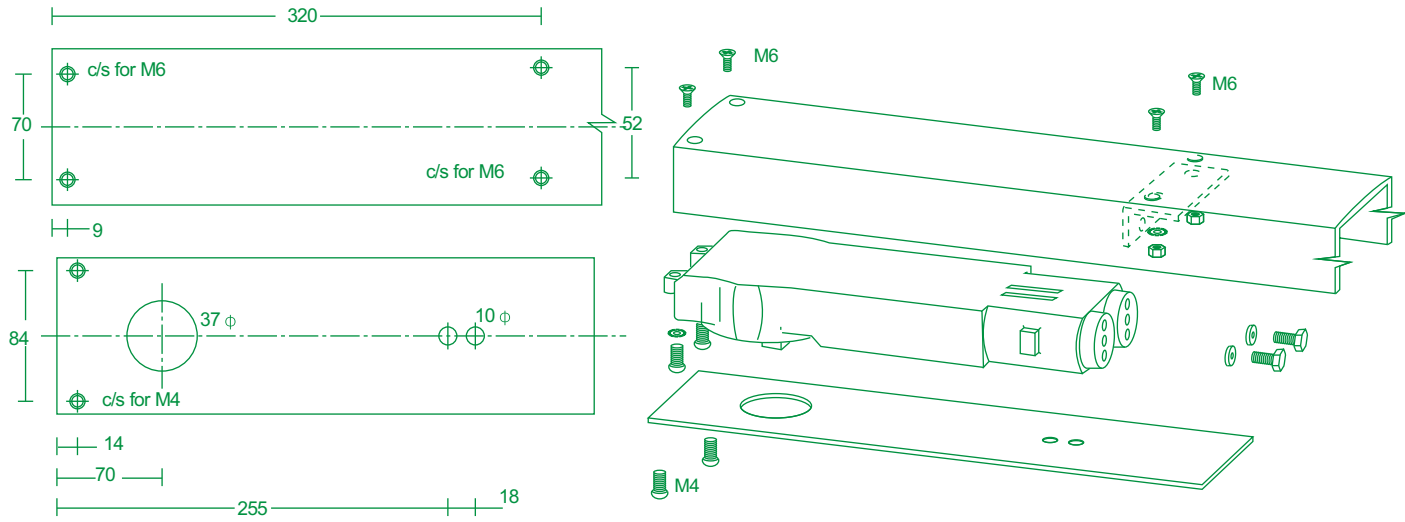


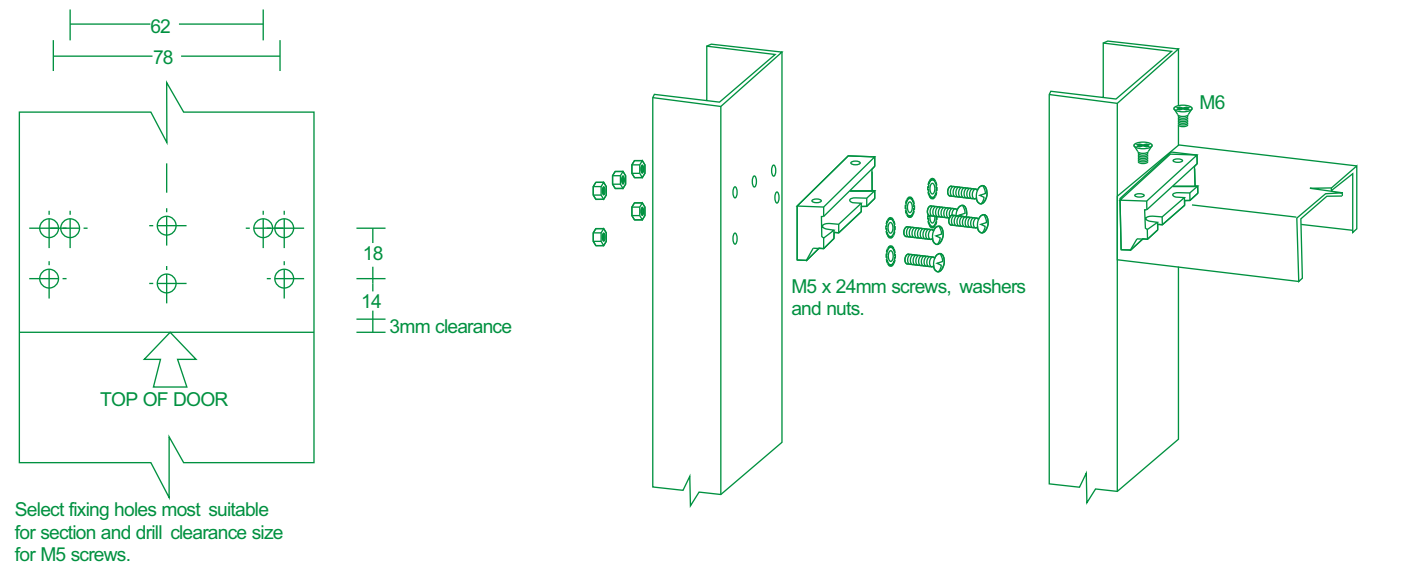
PREPARATION



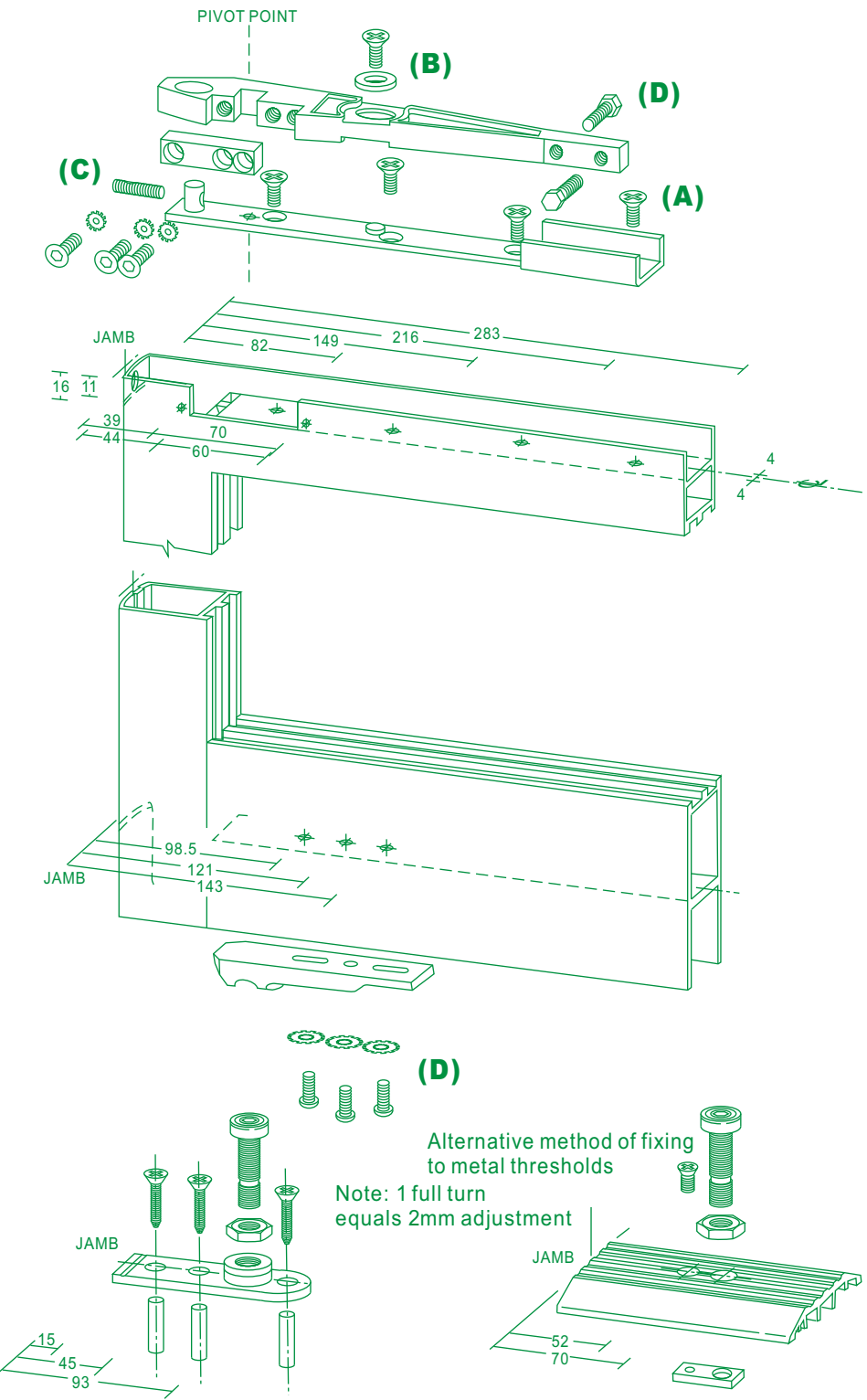
TRANSOM/HEADER BAR, 70mm PIVOT POINT



HINGE JAMB



SIDE-LOAD, 70mm PIVOT POINT



DOOR, TOP RAIL

Prepare top rail of door as detailed, ensuring that internal door face is cut away to give access to spindle during door hanging and hole to be drilled in heel of door to give access to adjustment screw (C).

\*Fix arm channel to top rail with 4 No. M6 csk screws (A). Insert arm into channel and secure with M6 csk socket head screws (B).

Insert M6 socket head alignment bolt. Washer and locknut (C) into arm through slot in end of channel.

Adjust alignment bolts (D) onto side of channel.

\*Note: Datum hole indicating pivot point.

BOTTOM RAIL

Prepare bottom rail of door as detailed.

Secure door plate of bottom pivot assembly to bottom rail of door with 2 No. M6 X 16mm long set screws and shakeproof washers (E) using only the slotted holes.

Check that projection of the bearing plate beyond the heel of the door gives the working clearance required.

Slacken the 2 fixed set screws and adjust if necessary. Finally drill and tap bottom rail for 3rd M6 X 16mm long set screw and fix screw to maintain this position. Tighten all screws.

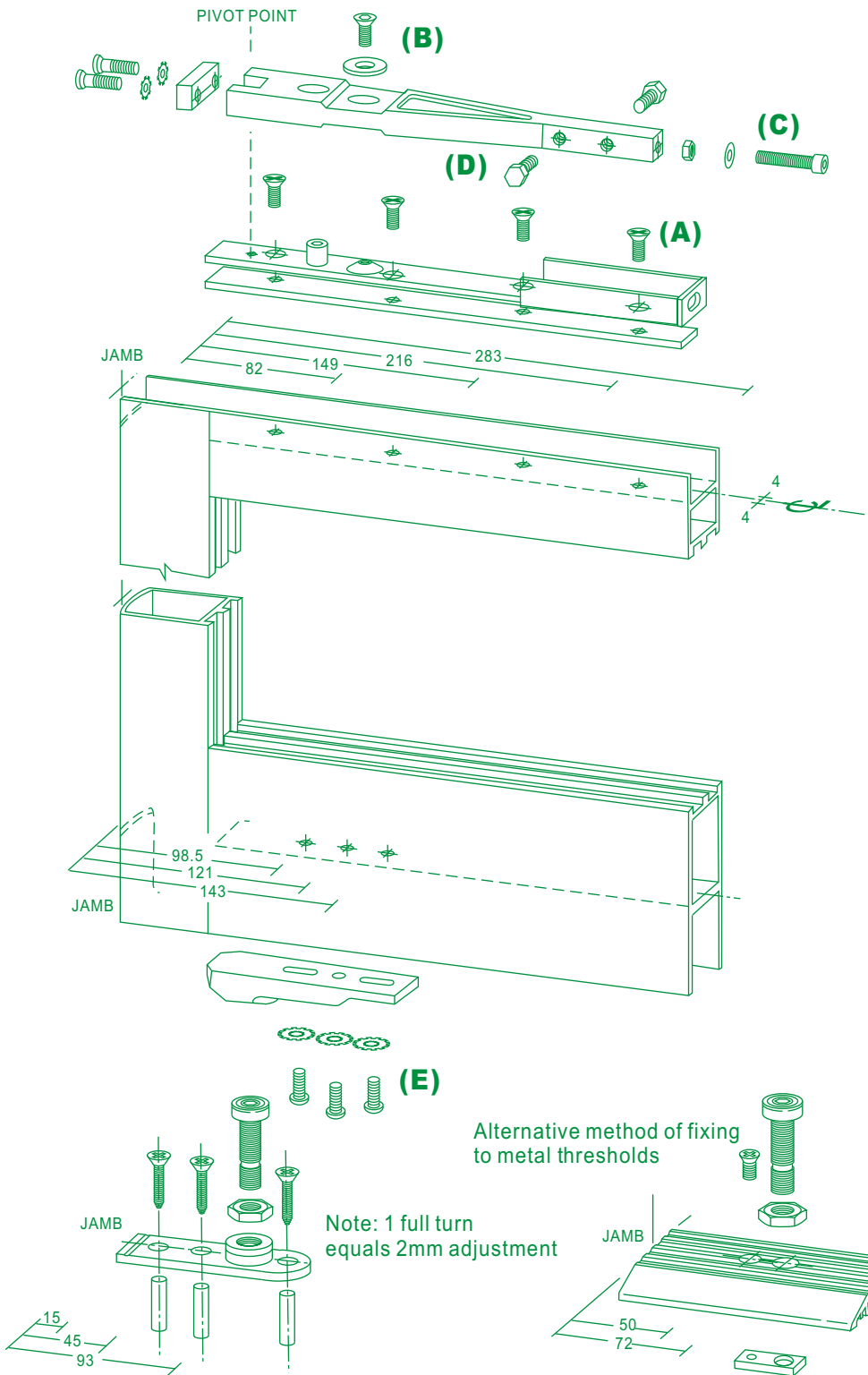
FLOOR PIVOT

Determine overall height of bottom pivot assembly, allowing desired clearance, and secure with locknut. Cut off excess thread flush with underside of plate or recess flooring to accommodate. Fix bearing plate on to the floor with the extended and against the face of the jamb.

TO ERECT THE DOOR

Holding door at an angle of approx. 15°, lower on to bearing plate pivot and gradually swing door vertical until arm recess in top of door located against closer spindle. Note: To ease the hanging of single action doors, temporarily remove head stop if possible. Wedge door in the vertical position whilst spindle clamping block is located against spindle and securely tighten clamping screws using wrench key provided. (Max. tightness can be obtained by using the palm of the hand against the wrench key). Fit 'cut' cover plate. Check that door closes to a position that aligns with door frame or adjacent door leaf. Any correction is obtained by adjusting alignment bolts (D) and alignment screw (C).

# END-LOAD, 70mm PIVOT POINT



## TO ERECT THE DOOR

### Pairs of doors

Slide heel end of first door on to top and bottom pivots. Open first door to 90° and wedge or hold open. Fit and firmly secure clamp block to arm with 2 cap head screws and lockwashers. Slide second door over pivots and secure as first door. Fix cover plates to heel cutouts.

### Single door

Turn spindle to hold open position or in the case of a no hold open closer, screw in door closing speed regulator and turn spindle through 90° slow return of spindle will allow door to be slid on to pivots from the open position. Fit and firmly secure clamp block to arm with 2 cap head screws and lockwashers. Fix cover plates to heel cutouts.

## DOOR, TOP RAIL

Prepare top rail of door as detailed, ensuring heel of door is cut away to give access to spindle during door hanging.

\*Fix arm channel to top rail with 4 No. M6 csk screws (A) Insert arm into channel and secure with M6 csk socket head screw (B)

Insert M6 socket head alignment bolt, washer and locknut (C) into arm through slot in end of channel.

Adjust alignment bolts (D) on to side of channel.

\*Note: Datum hole indicating pivot point.

## BOTTOM RAIL

Prepare bottom rail of door as detailed, ensuring heel of door is cut away to allow for loading of floor pivot.

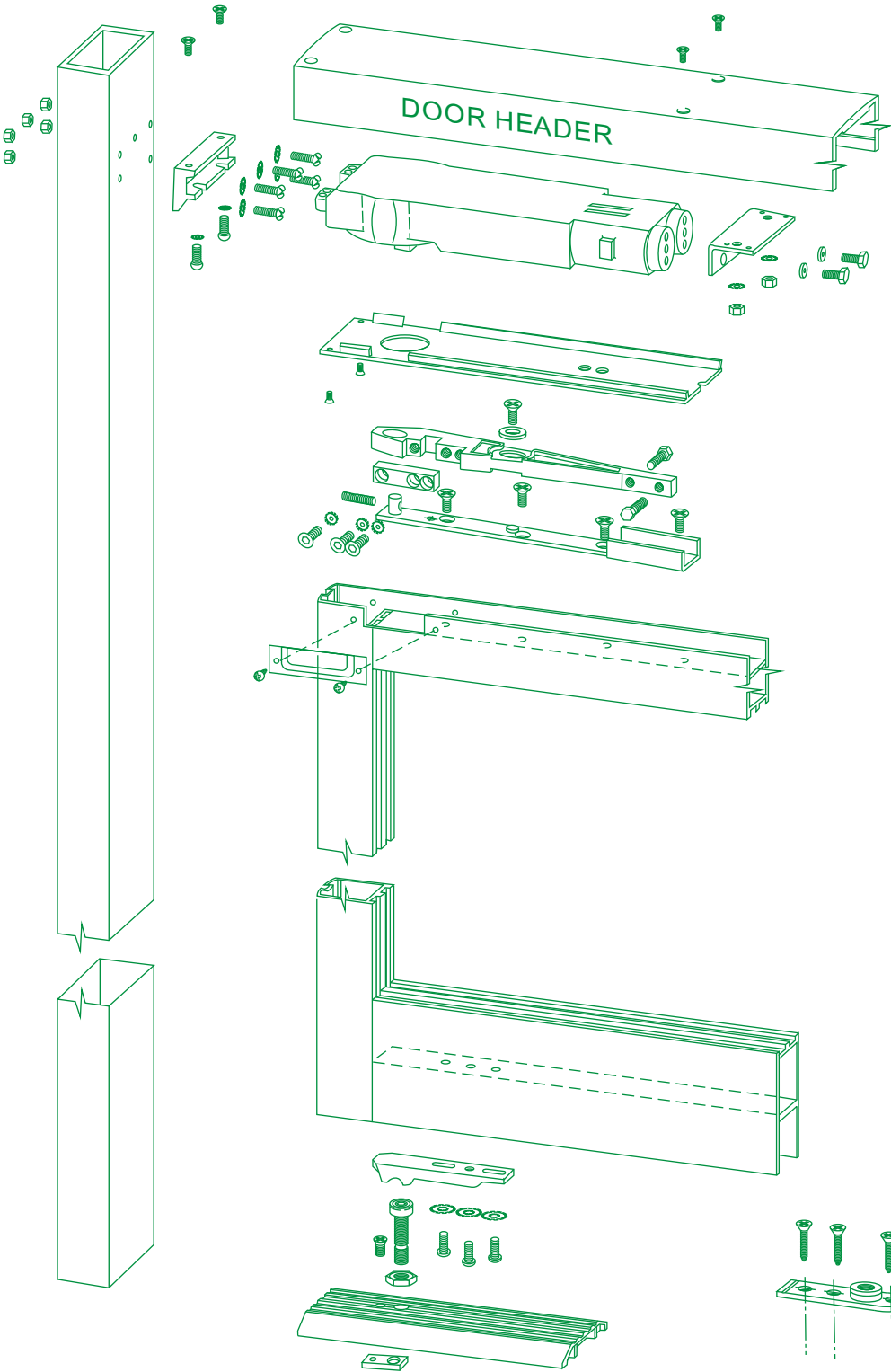
Secure door plate of bottom pivot assembly to bottom rail of door with 2 No. M6 X 16mm long set screws and shakeproof washers (E) using only the slotted holes. Check that projection of the bearing plate beyond the heel of the door gives the working clearance required. Slacken the 2 fixed set screws and adjust if necessary. Finally drill and tap bottom rail for 3rd M6 X16mm long set screw and fix screw to maintain this position. Tighten all screws.

## FLOOR PIVOT

Determine overall height of bottom pivot assembly, allowing desired clearance, and secure with locknut. Cut off excess thread flush with underside of plate or recess flooring to accommodate. Fix bearing plate on to the floor with the extended end against the face of the jamb.

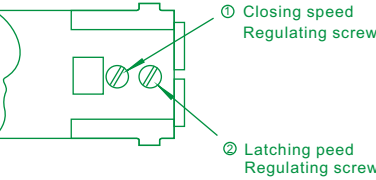
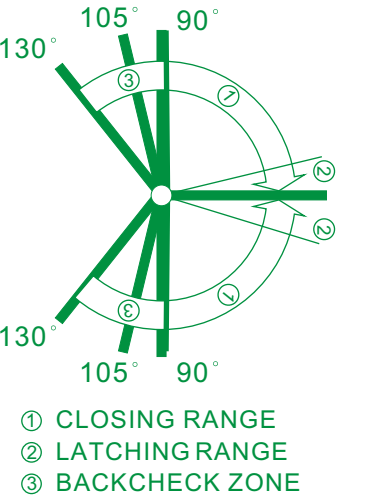
## CONCEALED OVERHEAD door closer

- ◇ CENTRE PIVOTED FOR DOUBLE OR SINGLE ACTION DOORS
- ◇ SIDE LOADING AND END LOADING INSTALLATION
- ◇ DUAL VALVES FOR LATCHING AND CLOSING SPEED ADJUSTMENT



**IMPORTANT**  
• NO responsibility can be accepted by the manufacturers if these installation instructions are disregarded.  
• After closer is installed into the DOOR HEADER, do not drill in this area for it may damage closer.

### SPEED ADJUSTMENT



① CLOSING / ② LATCHING Speed adjustment



Max. 2 turns in either direction