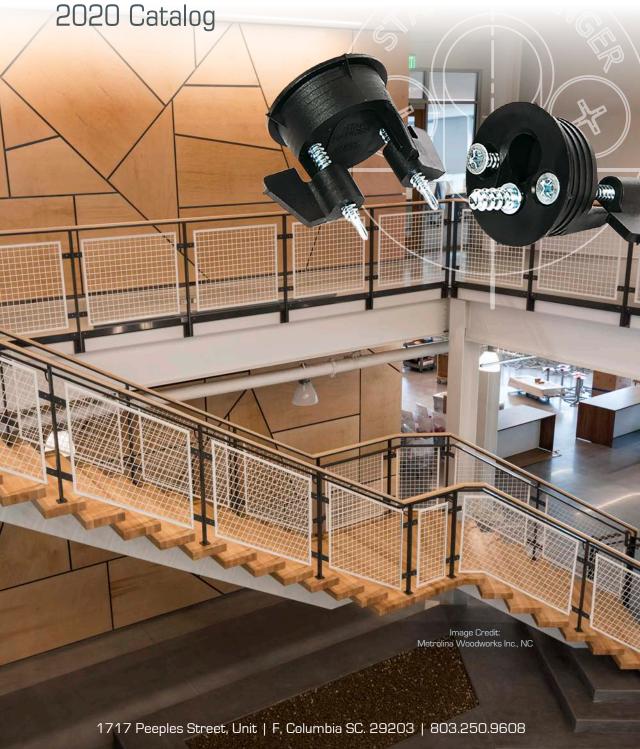






Manufacturer of Innovative, Panel-Hanging Hardware









INTRODUCTION

Construction has radically changed over the last few decades. Traditional fasteners have not kept up with the realities of CNC fabrication and installation constraints that limit both design options and efficiency. Star Hanger Systems designs and manufactures a line of ultra-high-performance, synthetic fasteners made right here in the United States. Our fasteners provide unlimited design options, increased strength and accuracy, and decreased field hours.

The Star Hanger Systems Catalog 2020 shows more mounting options than ever. We are moving steadily toward our goal of providing all the hardware needed to mount any product of any shape and size, quickly and precisely, to any surface. Star Hanger has reorganized all fasteners into SERIES in order to make our compatible products easier to navigate. We hope this makes it easier to find solutions and new ideas.

The **200 SERIES** is designed for modern, thinner panels, solid surfaces, and direct-to-sheetrock installations. This collection includes a growing variety of mounting screws and bolts that work with wood, composites, steel, concrete, sheetrock and more.

The 300 SERIES includes a variety of inserts that work straight-in, 90 Degrees, or with CNC cut and prefabricated installations. The 5/16" double-head mounts are longer and easier to install than the 200 Series. The 300 Series also has a growing variety of mounting screws and bolts that work with wood, composites, steel, concrete, sheetrock and more.

The 400 SERIES includes two styles of Z Clips for vertical panel installation. We have traditional aluminum S Clips and our modern nylon NZ Clip that can be stapled into place. These are super-fast and strong.

The **500 SERIES** provides a safe and efficient method to mount overhead panels to ceiling furring. There are a variety of compatible components that allow the user to choose single clips, clip pairs, or full-length bars. There is also a Reveal Lock designed to lock panels into place.

The **600 SERIES** was made to secure overhead panels, clouds, signs, art and slats to be hung from stainless steel cables. We can supply all the components needed to connect directly to the support structure down to the finished products with strong and attractive hardware.

For Product Specifications / Installation Guides / **CAD Drawings / Animation & Instruction Videos visit** the Video/Download section of www.starhanger.com www.starhanger.com/pages/downloads





Metrolina Woodworks Inc., NC



Benchmark Woodworks, OH



Barker Rinker, CO



Metrolina Woodworks Inc., NC



Astro Sheet Metal. TX

SALES & GENERAL QUESTIONS:

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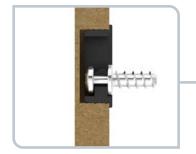
200 SERIES: Thin Insert Chart, 3/16" Mounts

The 200 Series is designed for modern thinner panels, solid surfaces, and direct-to-sheetrock installations. This collection includes a growing variety of mounting screws and bolts that work with wood, composites, steel, concrete, sheetrock and more.

200 Hanger



210 Lock



224 Galaxy



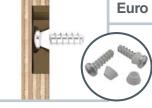


211 Lock & Hanger

Alignment Pins

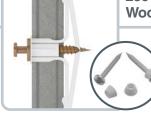
229 Galaxy **Alignment Pins**

234 Mounting **Euro Screws**



ALTERNATE 291 Hanger & Lock Spacer #10 Pan Head,

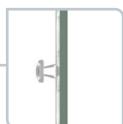
236 Mounting **Wood Screws**



ALTERNATE 291 Hanger & Lock Spacer #10 Pan Head, 2" Self-Tapping Sheet







241 Epoxy Mounts



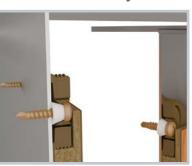
243 Thin Mounts

200 Hanger



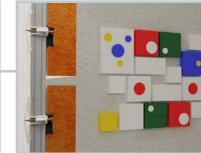
210 Lock





224 Galaxy

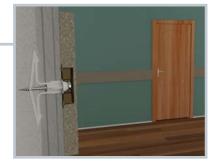










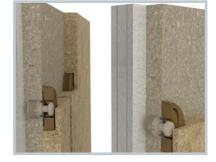












200 Hanger









APPLICATION

The 200 Hanger is our heaviest insert for mounting panels directly to drywall. The large 200 Hanger quickly and easily fastens any type of paneling directly to drywall. Substantial cost savings are gained by eliminating the furring layer and mounting panels directly to the drywall surface. Institutions, schools, hospitals and universities have been delighted to find they could now afford a variety of panel and expressive design options. You are no longer limited by rectangular design constraints.

DESCRIPTION

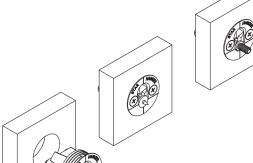
The 200 Hanger is a heavy-duty insert with a keyhole-style lock, molded under heavy pressure and high heat. Once inserted into a 1-3/8" hole in the drywall, the insert is locked in place by turning the locking screws. The 200 Hanger has a variety of mounting screws and bolts that allow for mounting thick and thin panels, moldings, metal, acoustical panels, fabric panels, mirrors, chair rails, artwork and signage and more.

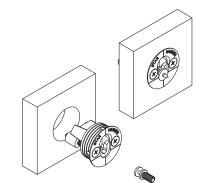
COST/BENEFIT ESTIMATE

The 200 Hanger 1-3/8" allows direct panel application at about one-half the cost of a full furring system, (usually required for premium grade panel work). This system removes most engineering and fabrication hours by transferring the layout of panel sizes to the field, saving substantial installation hours. The hardware cost is about \$ 0.38 /sq ft.

Note: For an installation guide on the "110 Building a Straight Sheetrock Wall"

www.starhanger.com/pages/downloads





McDaniels Acura of Charleston South Carolina

QUICK SPEC. 200 HANGER Application: Mounts Wood, Steel, Glass, Solid Surface to Drywall

Key Advantages: Strong, Direct Connection

Fastener Type: Key Lock Insert

Holding Type: 3/8" Keyhole Drop & Lock Alignment Method: 211 Lock & Hanger Alignment Pins

Fastener Preparation: Drill 1-3/8" Through Hole

Maximum Panel Size: 4' x 12'

Template: N/A

ACCESSORIES FOR MOUNTING

205 Hanger Shims, 1/32"

234 Mounting Euro Screws, 9/16" Thread

236 Mounting Wood Screws, 1-1/2" Thread 237 Mounting Bolts, #10 x 2-1/4" Thread

241 Epoxy Mounts

243 Thin Mounts, 3/8" Thread

945 Rivnut® 10-24 Steel Nut

950 Snaptoggle, 3/16" 10-24 Thread 952 Pop Toggle

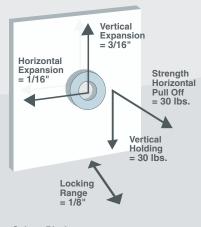
ACCESSORIES - TOOLS

912 Hole Saw, 1-3/8" & Mandrel,

920 Panel Adjuster

913 Pilot Drill, 5mm Center Point Drill & Stop

STRENGTH TESTING



Colors: Black

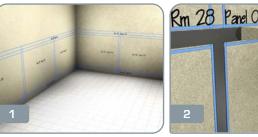
200 HANGER, HOW IT WORKS

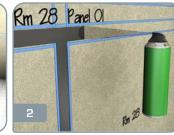
200 Hanger 1-3/8"

234 Mounting Euro Screws 3/16" x 1/2"

205 Hanger 1-3/8" Shims 1/32"

Wood panels mounted directly to sheetrock.



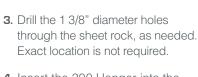


229 Galaxy

Alignment Pins



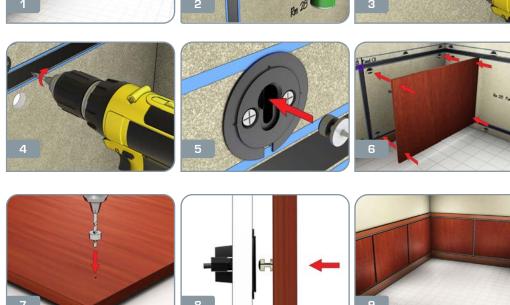




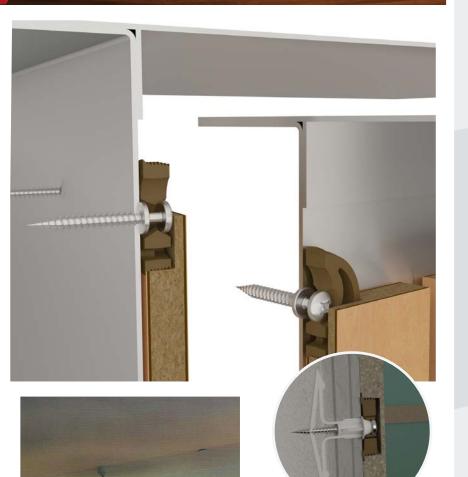
1. Layout the position of the reveals

2. Paint the reveals, if needed.

- 4. Insert the 200 Hanger into the predrilled hole. If you hit a stud, break off the clamp arms on the back of the 200 Hanger for a flush fit.
- **5.** Place the 229 Galaxy Alignment Pins into the 200 Hanger.
- 6. Carefully position your panel over your 229 Galaxy Alignment Pins, and push them firmly enough to leave a location mark.
- 7. Drill and then insert the 240 Double Headed Mounting Screws.
- 8. Lift the panel into place about 1/2" above marks, push in and down.
- 9. Finished product.



224 Galaxy



Reception

APPLICATION

The 224 Galaxy is similar to the Zero but thin enough for use with 1/2" panels. The thin and strong design allows a variety of pull off strengths, and 1/8" of expansion and contract room. Like the popular Zero, there is no requirement to drop and lock the panel onto place. The 224 Galaxy works well with wood, plywood, particle board MDF, plastics, solid surface and more.

DESCRIPTION

The 224 Galaxy has a new, side-pressure design that is very versatile and strong. The 224 Galaxy can be guickly inserted into place with a hammer or press; there is a small rim that indents the surface of the wood to help stop the insert flush with the surface. The engineered plastic body and steel mounting screw on the 224 Galaxy can withstand repeated removal. The 224 Galaxy compression fits into a 1-1/4" drilled hole. The 224 Galaxy pushes into any 1/8" mounting screw with about 35 lbs. of force and can be removed with about 75 lbs. of pull.

Note: The 224 Galaxy has a 20 lb. weight limit, per insert. It should be used overhead only in combination with safety lanyard.

COST/BENEFIT ESTIMATE

The 224 Galaxy can be drilled and installed in under a minute. This is notably faster than traditional clips with a similar cost.

The innovative design of the Galaxy allows us to adjust their holding power. By lowering the number of locking arms, we can increase their strength.

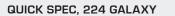
strength as the number of arms increases.











Application: Mounts Wood, Steel, Glass, Solid Surface to Wood

Key Advantages: Flush, Strong, Thin, Center Snap

Fastener Type: Center Snap Insert Holding Type: Friction Catch

Alignment Method: 229 Galaxy Alignment Pins

Fastener Preparation: Drill 1-1/4" Hole x 3/8" Deep

Maximum Panel Size: 4' x 10'

Template: N/A

ACCESSORIES FOR MOUNTING

229 Galaxy Alignment Pins

270 Pan Head Screw, 9/16" Wood Thread

271 Pan Head Screw, 5/16" Wood Thread

273 Pan Head Screw, Self -Tapping, Sheet Steel, 2" 275 Pan Head Screw, Self- Drilling, Sheet Steel, 1"

278 Pan Head Screw 9/16" Stainless Steel, 9/16" Thread

279 Pan Head Screw 9/16" Stainless Steel. 9/16" Thread

290 Galaxy Spacer 952 Pop Toggle

ACCESSORIES - TOOLS

914 Pilot Drill 1/8" Center Point Drill & Stop

919 Carbide Tipped Drill 1-1/4"

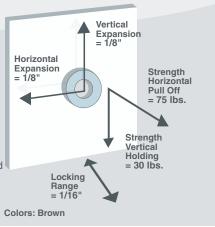
920 Panel Adjuster

960 Pneumatic Insert Hammer

965 Galaxy Hammer for All Galaxies

969 Galaxy Retrofit Insertion Fixture

STRENGTH TESTING



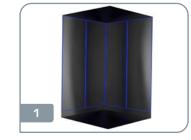
224 GALAXY, HOW IT WORKS

Wood panels mounted directly to a steel elevator cab.

290 Galaxy Spacer

0.175 Thick Cone & # 10 Pan

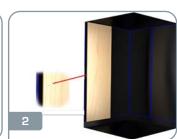
Head, 7/8" Wood Screv

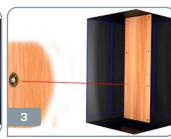


224 Galaxy 4

229 Galaxy

Alignment Pins





the mounting screws can be shopprepared on a CNC. 3. The mounting screw layout can also be located in the field using the 229 Galaxy Alignment Pins.

1. It is assumed that the steel elevator cab is reasonably level and square.

2. In order to make the field installation as quick as possible, a layout template for

- 4. Using a spring-loaded marker, spot the locations of the mounting holes. The template should also include the horizontal and vertical layout for the reveal strips.
- 5. The insert can be quickly installed in the plant with an air hammer or a dead blow hammer.
- 6. Remove the template, and drill the 1/8" holes to install the 236 Mounting Screws.
- 7. Install reveal strips between the layout lines using contact spray adhesive. The joints can be cut to length with laminate shears.
- 8. When installing the panels, there should be an audible click when the 224 Galaxy snaps into place. The panels remain permanently removeable using a pair of 8" Glass Suction Cups.
- 9. Finished elevator cab



We are introducing the 4 varieties below, all of which have descending levels of





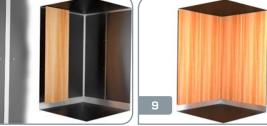








www.starhanger.com



210 Lock

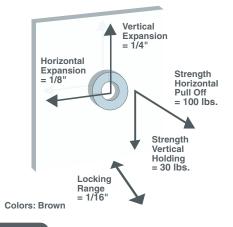




Metrolina Woodworks Inc., NC

PRODUCT ADVANTAGES

- The 210 Lock is an improvement over old-style, 'traditional' panel clips that require 4 screws and 2 clips to be measured and aligned.
- Fast, easy installation
- Securely holds panels in place until you wish to remove them
- Invisible, shallow pockets allow for use in 3/4" panels
- Can be used anytime you want to mount wood to both wood or wood substrate.
- Our mounting screw & bolt works well when epoxied into a solid surface







APPLICATION

The 210 Lock has many uses, including mounting panel to furring or sheetrock, with the correct mounting screw in both the shop and in the field. The 210 Lock is a compression, wood-insert fastener used to mount any type of panel directly to either the panel or furring. The 210 Lock has a variety of mounting screws and bolts that allow for mounting thick and thin panels, moldings, metal, acoustical panels, fabric panels, mirrors, chair rails, artwork and signage and more.

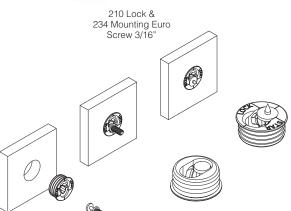
DESCRIPTION

The 210 Lock is a medium duty, 1" diameter, injection-molded insert fastener designed to push in and down to lock the panel into place. This Lock keyhole design is stronger than the Zero snap-in design. The engineered plastic body and steel-mounting screw withstand repeated removal.

INSTALLATION

The 1" holes can be quickly drilled with a 910 Carbide Tipped 1" Forstner Bit. Our 211 Lock & Hanger Alignment Pins can be used to mark your panels for the location of the mounting screw or mounting option selected. The Lock fits a 3/16" mounting Screw. The panel is pushed in and down to lock the panel firmly in position.





241 Epoxy Mount

COMING, LATE FALL

200 SERIES



APPLICATION

The 241 Epoxy Mount is designed to work with thin, solid surfaces that can't be drilled with a traditional screw for fear of cracking. Most solid surface manufacturers state the steel mounts will void their warranty. The 241 Epoxy Mounts are flexible and will not void the warranty or provide enough pressure to crack a solid surface.

DESCRIPTION

The 241 Epoxy Mount is made from a high strength nylon. The center has our 3/16" traditional mount head, which is compatible with the 200 Hanger 1-3/8", 210 Lock, & 220 Zero Slim. We recommend using a 3M Scotch-Weld 110 Epoxy.

COST/BENEFIT ESTIMATE

Installing 241 Epoxy Mounts take longer than most mounts due to extended dry times.

PRODUCT ADVANTAGES

- Designed to directly hang solid surfaces such as acrylic, Corian and glass flush with the wall
- Wide surface area designed to grip adhesives for a more effective hold.
- Quick & Easy to install. Epoxy generally takes about 24 hours to set.

STRENGTH TESTING with 3/4", 45 lb. particle board

- **Tensile** Failure (Horizontal pull) = **100 lbs.**Working Strength, Pull from Furring = **25 lbs.**
- **Shear** Failure (Vertical weight holding) = **100 lbs.** Working Strength, Weight holding = **25 lbs.**



200 SERIES MOUNTING OPTIONS

205 HANGER 1-3/8", SHIMS 1/32" (50 SHIMS)



APPLICATION

The 205 Hanger 1-3/8", Shim 1/32" is used to shim-out the 200 Hanger 1-3/8" in locations with uneven surfaces. Up to 8 shims or 1/4" of shims can be used per hanger on 5/8" drywall.

211 LOCK & HANGER ALIGNMENT PINS 3/16"



APPLICATION

The 211 Lock Alignment Pin 3/16" is designed to fit into a 3/16" key-slot facing. This is a marking device for the 200 Hanger 1-3/8" and 210 Lock. Removable and reusable.

229 GALAXY ALIGNMENT PINS



APPLICATION

The 229 Galaxy Alignment Pin is designed to fit snugly into any Galaxy Fastener. This pin pushes into the front friction catch creating a marker for the Screw Mount. Removable and reusable.

234 MOUNTING EURO SCREWS 3/16 X 9/16" (100 SCREWS) - WOOD



APPLICATION

The 243 Mounting Euro Screw has 3/16" between the head and the collar. The threads are 9/16" long for 3/4" wood. Compatible with the 200 Hanger and 210 Lock.

236 MOUNTING WOOD SCREWS 3/16" X 2"



APPLICATION

The 236 Mounting Wood Screw has 3/16" between the head and the collar, and the threads are 2-1/4" long. Compatible with the 200 Hanger and 210 Lock. (More application possibilities using the 952 Pop Toggle)

237 MOUNTING BOLTS - THREADED MATERIAL



APPLICATION

The 237 Mounting Bolt has 3/16" between the head and the collar, the threads are 2-1/4" long. Compatible with the 200 Hanger and 210 Lock. (More application possibilities when used with the 945 Rivnut® or 950 Snaptoggle.)

243 THIN MOUNTS 3/16" (100 MOUNTS)

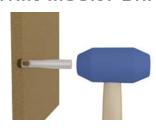


APPLICATION

The 243 Thin Mount is designed for thin panels made of plywood, particle board composites, plastics, and solid surfaces. The 243 Thin Mount inserts into a drilled or routed 1/2" hole. The Thin Mounts are made with an engineered, automotive plastic that is slightly pliable and will not void the solid surface fabrication warranty.

200 SERIES MOUNTING OPTIONS

905 THIN MOUNT DRIVER



APPLICATION

The 905 Thin Mount Driver is used to install any of the 343 Thin 5/16" Mount, 243 Thin 3/16" Mount and the 349 Upholstery Mounts.

290 GALAXY SPACER



APPLICATION

The Galaxy Spacer is a 0.175" thick cone-shaped spacer that works with all the Galaxy inserts. Galaxy inserts are too thin to work with our standard double-head screws unless the mounts are counter sunk. The advantage of the 290 Galaxy Spacer is that it can be used with any standard # 10 Pan Head. There are hundreds of commercially available # 10 Pan Heads; examples include wood screws, plastic screws, stainless steel, toggle screws, self-drilling and bolts, which are all commonly available in a variety of lengths and coatings.

291 HANGER & LOCK SPACER



APPLICATION

The 291 Hanger & Lock Spacer is a 0.250" thick, thin-walled tube-shaped spacer that works with both the 210 Lock and the 200 Hanger. The advantage of the 291 Hanger & Lock Spacer is that it can be used with any standard # 10 Pan Head. Examples include wood screws, plastic screws, stainless steel, toggle screws, self-drilling, bolts, which are all commonly available in a variety of lengths and coatings. Caution must be used when installing these spacers because they can be easily crushed, leaving the head gap too small.

MOUNTING ACCESSORIES

722 DOUBLE SIDED THIN DOWEL



APPLICATION

The 722 Double Sided Thin Mount is an inexpensive method to attach two thin panels together, permanently. They work well on plywood, particle board composites, plastics and solid surfaces. The 722 Double Sided Thin Mount inserts into a drilled or routed 1/2" hole. The mounts are made of engineered, automotive plastic that is slightly pliable and will not void the solid surface fabrication warranty.

945 RIVNUT® 10-24 STEEL NUT - STEEL INSERTS FOR SHEET METAL



APPLICATION

The 945 Rivnut® is basically a threaded 'Pop Rivet' and can be fitted into a small hole from only one side of a steel panel. The 945 Rivnut® work as nuts for the 237 and 337 Mounting Bolts for use in many applications, like connecting wood panels to steel panels.

952 POP TOGGLE TC FOR 5/8" SHEETROCK (100 TOGGLES)



APPLICATION

The 952 Pop TC Toggle® is a Medium Duty sheetrock wall anchor. It works very well with our 236 and 336 Mounting Screws. The Pop Toggle in combination with the appropriate screws and fasteners allows for multiple applications.

950 STEEL TOGGLES - STEEL INSERTS FOR ANY CAVITY

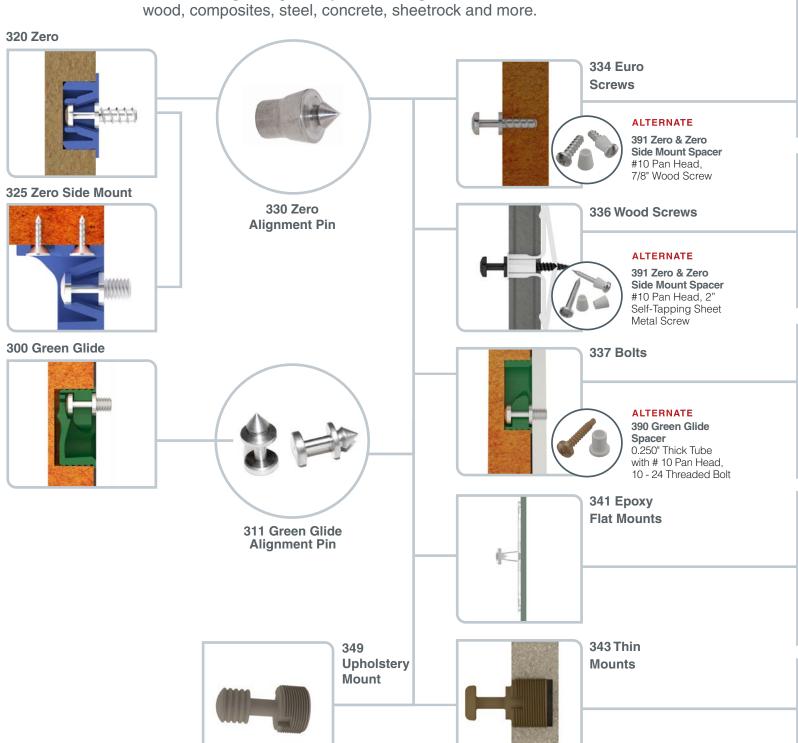


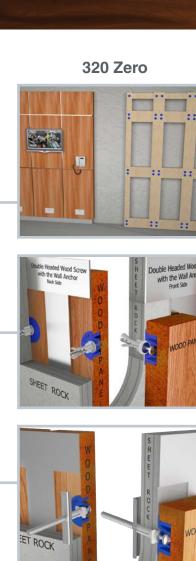
APPLICATION

The 950 Steel Toggle is a zip-action hollowcavity anchor designed to work with our 237 Mounting Bolt and 337 Mounting Bolt. Perfect for concrete blocks, sheetrock, steel and more.

300 SERIES: Thick Insert Chart, 5/16" Mounts

The 300 Series includes a variety of inserts that work, straight-in, 90 Degrees, or CNC cut, prefabricated installations. The head of the 5/16" mounting screw is longer and easier to install. The 300 Series has a growing variety of mounting screws and bolts that work with wood, composites, steel, concrete, sheetrock and more.







330 Zero Alignment Pin (10 Pins Per Pack)

320 Zero



APPLICATION

The 320 Zero is a hidden fastener with a fast and easy installation for "zero" reveal designs. The 320 was traditionally made to be used with a furring system, but with the use of its many Mount Options the application possibilities are very wide. (See pages 22-23) The simple installation works well in both the field or shop, with prefabricated furring systems or with our alignment pins. The 320 Zero allows for 1/16" expansion.

(Examples include: ADA panels, soffit panels, panels with no reveal, fabric panels and wood panels.)

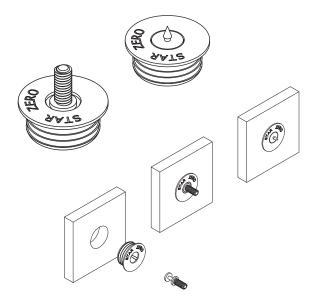
DESCRIPTION

The 320 Zero is a medium-duty, insert fastener, with a center-snap facing. Compatible with our 5/16 Mounting Options. (See pages 22-23) The center snap design allows panels to be removed at about 35lbs force. The 320 Zero is a compression fit for a 1" drilled hole for any hard substrate.

Note: The 320 Zero should not be used overhead unless reinforced with mechanically locked hardware.

COST/BENEFIT ESTIMATE

The 320 Zero can be drilled and installed in under a minute. This is notably faster than traditional clips with a similar cost.



Metrolina Woodworks Inc., NC

QUICK SPEC, 320 ZERO

Application: Mounts Wood, Steel, Glass,

Solid Surface to Wood

Key Advantages: Flush, Smooth, Center Snap

Fastener Type: Center Snap Insert
Holding Type: Friction Catch

Alignment Method: 330 Zero Alignment Pins **Fastener Preparation:** Drill 1" Hole x ½" Deep

Maximum Panel Size: 4' x 4'
Template: 306 Drill Template

ACCESSORIES FOR MOUNTING

334 Mounting Euro Screws, 9/16" Thread 336 Mounting Wood Screws, 1-1/2" Thread 337 Mounting Bolts, 5/16" x 2-1/4" 349 Thin Upholstery Mount 341 Epoxy Mount, Nylon

ACCESSORIES - TOOLS

910 Carbide Tipped, 1" Forstner Drill, Center

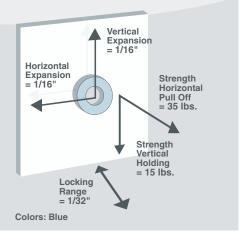
913 Pilot Drill, 5mm Center Point Drill & Stop

920 Panel Adjuster

960 Pneumatic Insert Hammer

963 Hammer Head for 320 Zero

STRENGTH TESTING

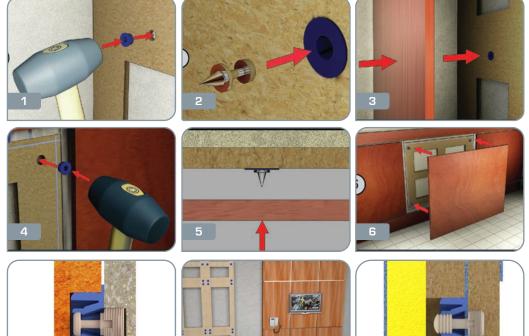


320 ZERO, HOW IT WORKS

320 Zero w/ 5/16"

Mounting Screw

Wood panels mounted Wall, ADA unit and L shaped soffit.



- 1. Zero installs the same way as our other inserted fasteners. Drill a 1" hole and hammer the Zero into place.
- **2.** The steel alignment pins mark exact screw locations.
- **3.** After installing the double-headed screw, the panel can be pressed straight into place.
- Zero works well for installing hidden access panels.
- 5. Steel alignment pins in place.
- 6. Zero snaps straight into place.
- 7. The Zero & 375 Thin Mount works well with solid surface.
- **8.** The Zero & 336 Wood Screwworks well on hospital headboards.
- **9.** The 320 Zero & 349 Upholstery Mount, works well with upholstery.

325 Zero Side Mount



APPLICATION

The 325 Zero Side Mount (35 lbs. Blue) provides a nice balance between holding the panel firmly in place and remaining removable without requiring the use of tools. This combination makes them very useful for false drawers, end scribes, cabinet soffits and ADA under sink units. The assembly of a reception desk can be significantly streamlined using the 325 Zero Side Mount for tack panels, toe kicks and removable access panels.

DESCRIPTION

The 325 Zero Side Mount is a hidden panel-mounting clip designed to snap removable panels firmly in place at right angles to an adjacent side panel. With four screws the Side Mount installs quickly. Once the included 5/16" Mounting Screws are snapped into place with about 10 lbs of pressure, they can be pulled loose with about 25 lbs of force. The 325 Zero Side Mounts are made from durable, engineered plastic, allowing for repeated panel removal and outdoor use.

Note: Adding the 330 Zero Alignment Pin enables fast and easy location and insertion of the 5/16" Mounting Screw.

COST/BENEFIT ESTIMATE

325 Zero Side Mounts can be drilled and installed in under a minute. This is faster than using traditional methods that have a higher cost.















QUICK SPEC, 320 ZERO

Application: Mounts Wood, Steel, Glass, Solid Surface to Wood

Key Advantages: 90 Degree, Smooth, Center Snap

Fastener Type: Center Snap Insert Holding Type: Friction Catch

Alignment Method: 330 Zero Alignment Pins **Fastener Preparation:** Surface Mount

Maximum Panel Size: 4' x 4'

Template: N/A

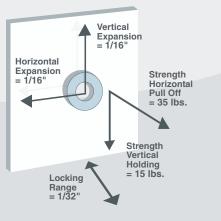
ACCESSORIES FOR MOUNTING

334 Mounting Euro Screws, 9/16" Thread 336 Mounting Wood Screws, 2" Thread 337 Mounting Bolts, 5/16" x 2-1/4" 349 Upholstery Mount 343 Thin Mount

ACCESSORIES - TOOLS

913 Pilot Drill, 5mm Center Point Drill & Stop 920 Panel Adjuster

STRENGTH TESTING



Colors: 325 Blue, 326 White

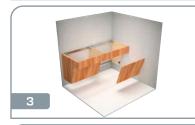
325 ZERO SIDE MOUNT, HOW IT WORKS

Wood panels mounted to an ADA unit, soffit, booth seat and column.

325 Zero Side Mount, ADA Unit









325 Zero Side Mount, Soffit

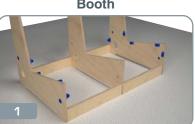








325 Zero Side Mount, Booth









300 Green Glide & 310 Green Glide Triangle



APPLICATION

The 300 Green Glide is designed to mount wall panels using a prefabricated furring system. The 300 Green Glide is a precision, hidden-insert fastener that compresses into a pre-routed slot and is best suited to pre-engineered (CNC cut) panel furring systems. The 300 Green Glide gives the fabricator the ability to exactly control the placement of wood panels, ADA panels, fabric panels, artwork, graphics, upholstery and more.

Using this insert is especially advantageous for

DESCRIPTION

The 300 Green Glide is faster, stronger and more precise than any other hidden-panel hanging system. The fastener is held firmly in place by compressing into a 5/8" x 1-1/4 " routed pocket 1/2" deep. This elongated design provides the keyhole length needed for the 334 Mounting Screw 5/16" in the panel to glide smoothly and firmly into place. The advantage of the full CNC layout is that the doubleheaded screws are set in a specific location on the panel by starting at 2" off each corner. This mounting location can be pre-drilled and/or quickly determined in the field, with our 318 Green Glide, Drill Template 2" Offset (Includes Template, Drill & Stops)

COST/BENEFIT ESTIMATE

Current estimates show that the pre-engineered system saves about 1.5 hours per 36" x 96" (or about 10%). This system generally adds engineering hours while saving substantial shop and installation hours. The hardware cost is similar to traditional clips.







317 Green Glide Triangle Router Template

310 Green Glide & 334

Mounting Euro Screw 5/16"

300 Green Glide

Screw 5/16"

315 Green

Glide Triangle

Lock Cap

& 334 Mounting Euro

311 Green Glide

Alignment Pin 5/16"



952 Pop Toggle

318 Drill Template, 2" Offset

Application: Mounts Wood, Steel, Glass,

Key Advantages: Flush, Strong, Precise,

Holding Type: 3/8" Keyhole Drop & Lock

Template: 317 Green Glide Triangle Router

ACCESSORIES FOR MOUNTING

337 Mounting Bolts, 5/16" x 2-1/4"

950 Snaptoggle 3/16", 10-24 Thread

334 Mounting Euro Screws, 9/16" Thread

336 Mounting Wood Screws, 1-1/2" Thread

341 Epoxy Mount, Nylon 945 Rivnut® 10-24 Steel Nut

Alignment Method: 311 Green Glide Alignment Pins

Fastener Preparation: Route 1-1/4" x 1-1/2" Pocket

Fastener Type: Key Lock Insert

Maximum Panel Size: 4' x 10"

Template, 306 Drill Template

Solid Surface to Wood

CNC, Locking Cap

QUICK SPEC. 310 GREEN GLIDE TRIANGLE **ACCESSORIES - TOOLS**

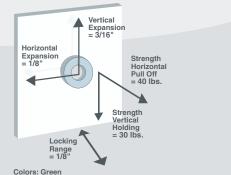
913 Pilot Drill, 5mm Center Point Drill & Stop 915 Router Bit, Flush Offset (Works with all Star Templates)

920 Panel Adjuster

960 Pneumatic Insert Hammer

962 Hammer Head for 310 Green Glide

STRENGTH TESTING



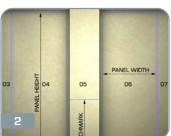


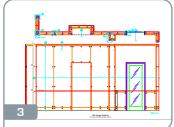
319 Green Glide, Router Template

300 GREEN GLIDE, HOW IT WORKS

Wood panels shown mounted using a prefabricated panel system.

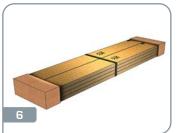










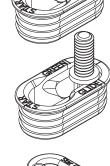








- 1. Carefully review the shop drawing to understand field alignment requirements.
- 2. Layout and field verify all required site dimensions based on face of panels for both horizontal and vertical
- 3. Revise shop drawings to reflect face of all panel sizes on primary drawing layer. Revise the furring layer to match panel sizes precisely; this is a critical step.
- 4. The 305-300 Hammer Head for 300 Green Glide can speed plant installation of the inserts.
- **5.** The 334 Mounting Screws can be installed accurately in the field with a drill template.
- **6.** The prefabricated panel furring & panels can be shipped flat packed
- 7. A string line or laser is used in the field install; shim, screw and glue all furring into place.
- 8. Locking the panels into place should be the simplest part of the process.
- **9.** Finished room using prefabricated panel furring and the 300 Green Glide.







300 SERIES

300 SERIES MOUNTING OPTIONS

311 GREEN GLIDE ALIGNMENT PINS 5/16" (10 PINS)



APPLICATION

The 311 Green Glide Alignment Pins are used to guickly mark the exact location for the 5/16" mount. The pin fits snugly into the key-slot facing of the 300 Green Glide or 310 Green Glide Triangle for a precision marking. This is removable and reusable.

330 ZERO ALIGNMENT PINS (10 PINS)



APPLICATION

The 330 Zero Alignment Pins are designed to fit snugly into the following Zero Products: 320, 322, 325, 326, 328. This pin pushes into the front friction catch for a precise marking for the 5/16" mounting screw. Removable and reusable.

334 MOUNTING EURO SCREWS 5/16" (100 SCREWS)



APPLICATION

These 334 Mounting Screws have 5/16" between the head and the collar; the threads are 9/16" long and used for 3/4" panels.

336 MOUNTING WOOD SCREWS 5/16" X 2" (100 SCREWS)



APPLICATION

The 336 Mounting Screws can be used to screw directly into both wood and sheet steel (door) to hang any type of panels or artwork that have the 300 Green Glides installed in the panel or trim. These screws also work very well with the 952 Pop Toggle TC. This allows panels and trim to be efficiently installed directly to sheetrock with a pull off of over 100 lbs.

337 MOUNTING BOLTS 5/16" X 2-1/4"



APPLICATION

The 337 Mounting Bolts 5/16" can be used with both Green Glide insertfasteners. The 337 Mounting Bolt 5/16", 950 Snaptoggle and the 300 Green Glide can be combined together for a mounting medium-weight wood panels directly to drywall (only requiring a 1/2" hole in the drywall).

341 EPOXY MOUNT 5/16"



APPLICATION

The 341 Epoxy Mount is designed for installing materials too brittle or thin to hold a screw. For example, thin panels, Corian, MF, sculpted panels, acrylics, light metal panels, glass and solid surfaces. The 341 Epoxy Mount works with virtually any material that will accept an epoxy. The perforated nylon-mounting plate can be epoxy-mounted to almost any surface with high strength and predictability. The small perforations improve mechanical adhesion to the ероху.

300 SERIES MOUNTING OPTIONS

343 THIN MOUNTS 3/16" (100 SCREWS)



APPLICATION

The 343 Thin Mount is designed for thin panels made of plywood, particle board composites, plastics, and solid surfaces. The 343 Thin Mount inserts into a drilled or routed 1/2" hole. The Thin Mounts are made with engineered, automotive plastic that is slightly pliable and will not void the solid surface fabrication warranty.

349 UPHOLSTERY MOUNTS

APPLICATION



The 349 Upholstery Mount is designed for fabric-wrapped panels and is designed to work with soft materials: those that are difficult to determine or have variable locking depth. This mount is suitable for to use with most surfaces and is made with an engineered automotive plastic that is slightly pliable and will not void a solid surface fabrication warranty. With a ridged, multilevel locking head, you can push each contact point in at different depths to accommodate bulging or bunched fabric.

390 GREEN GLIDE SPACERS

APPLICATION



The 390 Green Glide Spacer is 0.375" in length. This thin-walled spacer works together with nearly any commercial #10 Pan Head Screw as amounting option for the 300 Green Glide and 310 Green Glide Triangle. Although this spacer allows for a massive variety of mounting options the thicker profile of the spacer neck doesnt allow for as much expansion and contraction leaving the recommended panel size at 4' x 4'.

(Use low force when installing screw to eliminate compression of the spacer.)

391 ZERO & ZERO SIDE MOUNT SPACERS

APPLICATION



The 391 Zero & Zero Side Mount Spacer is 0.375" in length. This cone-shaped spacer works together with nearly any commercial #10 Pan Head Screw as a mounting option for all our Zero fasteners. This will allow for a nearly endless amount of connection options when paired with bolts, Snaptoggles, wood screws, plastic

(Use low force when installing screws to eliminate compression of the spacer.)

MOUNTING ACCESSORIES

953 BOSCH 5/16" X 6" CARBIDE TIPPED DRILL

for long and smooth drilling of sheetrock

APPLICATION

945 RIVNUT® 10-24 STEEL NUT -STEEL INSERTS FOR SHEET METAL

APPLICATION



The 945 Rivnut® is basically a threaded 'Pop Rivets' and can be fitted into a small hole from only one side of a steel panel. The 945 Rivnut® work as nuts for the 237 & 337 Mounting Bolts for use in the many applications, such as connecting wood panels to steel panels.

952 POP TOGGLE TC FOR 5/8" SHEETROCK (100 TOGGLES)

APPLICATION

The 953 Bosch 5/16" x 6" Carbide Tipped Drilll works with the 952 Pop Toggle

The 952 Pop TC Toggle® is a medium-duty sheetrock wall anchor. It works very well with our 236 & 336 Mounting Screws. The Pop Toggle, in combination with the appropriate screws and fasteners allows for multiple applications.

950 STEEL TOGGLES - STEEL INSERTS FOR ANY CAVITY

APPLICATION

The 950 Steel Toggle is a zip-action, hollow-cavity anchor designed to work with our 237 Mounting Bolt and 337 Mounting Bolt. Perfect for concrete blocks, sheetrock, steel and more.

400 SERIES: Traditional & Modern Wall Clips

The 400 series includes two styles of Z Clip for vertical panel installation. We have a traditional aluminum S Clip and our modern nylon NZ Clip that can be stapled into place. These are super-fast and strong.

400 NZ Clip



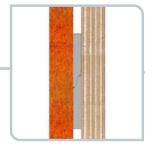
420 S Clip







400 NZ Clip Staple



410 NZ Clip Wood Screws

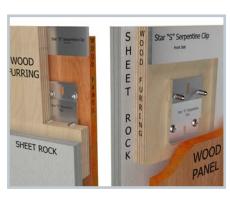


430 S Clip Bar Epoxy





420 S Clip



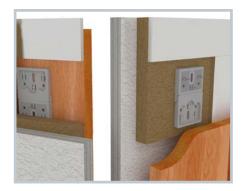
430 S Bars













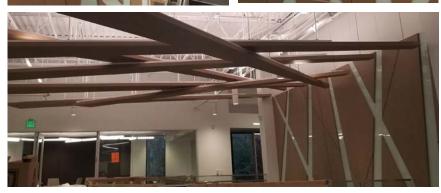


410 NZ Alignment Clip

400 NZ Clip

(1/4" Staple Installed)





APPLICATION

The Star Hanger 400 NZ Clip is a new panel clip designed to replace aluminum clips. These clips are made of high-strength reinforced nylon molded under 90 tons of high pressure; the resulting clip is stronger than Aluminum Z Clips. The new 400 NZ Clip is the same size as the traditional aluminum panel clip, and they require no changes in engineering, design, shop drawings, installation techniques or training.

Please see the 400 NZ Clip Shop Demonstration Video on YouTube to see how they save about 2/3 of the installation time.

The 400 NZ Clip fits into our 12 ft. Aluminum extruded 430 S Clip Bar.

DESCRIPTION

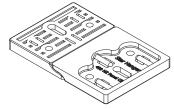
The 400 NZ Clip is a standard clip size 1/4" thick x 2" long and when paired, they are 2" x 3", and the screw layout is a perfect 1-1/2" square (3/8" lift-off). The formulation of the molded material is strong yet pliable. The unique pliability, preformed staple slots, and thick structural ribs around the perimeter make the clip stronger than standard aluminum clips.

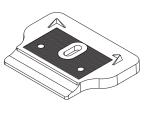
The 400 NZ Clip can be guickly installed because the wall fastener locations do not have to be perfectly horizontal, and the panel clip location is determined with the use of the 410 Alignment Clip.

The panel is accurately located and when the panel is pushed into 400 NZ Alignment Clip, the marking blades provide a thin and precise mark that shows exactly where the outside edge of the upper corners are located.

COST/BENEFIT ESTIMATE

Traditional panel clips are time consuming to layout and install, taking about 6 minutes per pair. At \$50.00 an hour, that is \$8.33 per pair. The combination of the 400 NZ Clip and the 410 NZ Alignment clips can cut that time by more than 2/3. Comparable in cost at as low as \$0.25 per clip.





Salon Interiors, NJ

QUICK SPEC, 400 NZ PANEL CLIP, NYLON

Application: Mounts Wood, Steel, Glass, Solid Surface to Wood

Key Advantages: Strong, Versatile, Works

Fastener Type: Surface Mounted Holding Type: 3/8" Drop & Lock

Alignment Method: 410 NZ Alignment Clip Fastener Preparation: Surface Mount Maximum Panel Size: 4' x 12'

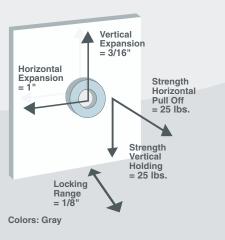
ACCESSORIES FOR MOUNTING

Surface Mount, Recessed Mount

ACCESSORIES - TOOLS

920 Panel Adjuster

STRENGTH TESTING



400 NZ CLIP. HOW IT WORKS

Wood panels shown mounted to a premium grade furring system.

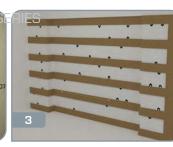
410 NZ

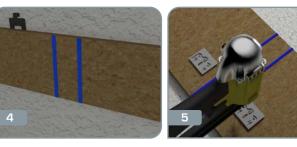
Alignment Clip

400 NZ Clip













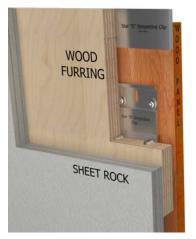


starhanger.com



- 1. Determine greatest projection (bump out in wall) to determine face of panel lavout.
- 2. Field-verify all required site dimensions based on face of panels for both field horizontal and vertical
- 3. Using string lines or a laser, shim, glue and screw all horizontal furring into place.
- 4. Screw or staple the 400 NZ Clips at all corners and 24" on center or as needed.
- 5. Place 410 NZ Alignment Clips on each individual panel's set of clips (The Alignment Clips are reusable).
- 6. Place reveal spacers between panels to locate the exact panel positions. Carefully push the panel into the Alignment Clips to mark the panel clip position
- 7. Screw or staple the 400 NZ Clips in the position indicated by the Alignment Clips. The clips can be adjusted using the screw slot.
- 8. Set the panels by firmly pulling them down until they bottom out on the clips. It is a good practice to use a dab of silicone on the center clips to prevent movement.
- 9. Completed panel system

420 S Clip









APPLICATION

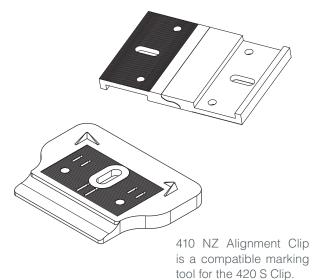
The 420 S Clip is generally used to mount panels to furring in the field. It can also be used in full-length bars to mount panels directly to drywall. The 420 S Clip is an upgrade to the more traditional panel clip, providing improved 'locking' and fast, precision mounting. The S Clip is stronger, easier to adjust, and has higher resistance to side movement than other mounting clips. It can be used with all wood, MDF, and architectural panels - with or without furring. Like most clips, it requires a ½" pocket for flush-mounting panels.

DESCRIPTION

The 420 S Clip is made of extruded aluminum cut to 2" lengths; when paired, they require a 2" x 3-1/2" pocket (3/8" lift-off). Features include a unique ogee profile that snaps into place, letting the installer know that the location is correct and the panel is seated properly. There is 1 screw-slot for adjustment and 2 for locking. The clips are ribbed along the backs, providing extra strength and security.

COST BENEFIT ESTIMATES

Traditional panel clips are time consuming to layout and install, taking about 6 minutes per pair. At \$50.00 an hour, that is \$4.97 per clip. With use of the 410 NZ Alignment Clip, time can be cut in half, while the hardware cost is as low as \$0.25 per clip and is competitive with all other premium clips.





QUICK SPEC, 310 GREEN GLIDE TRIANGLE

Application: Mounts Wood, Steel, Glass, Solid Surface to Wood

Key Advantages: Traditional Clip

Fastener Type: Surface Mounted
Holding Type: 3/8" Drop & Lock
Alignment Method: 410 NZ Alignment Clip
Fastener Preparation: Surface Mount

Maximum Panel Size: 4' x 12'

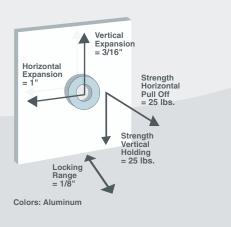
ACCESSORIES FOR MOUNTING

Surface Mount, Recessed Mount

ACCESSORIES - TOOLS

920 Panel Adjuster

STRENGTH TESTING



430 S Clip 12ft Bar is compatible with the 400 NZ Clip and 410 NZ Alignment Clip.

420 S CLIP, HOW IT WORKS

Wood panels and full-length bars mounted directly to sheetrock.







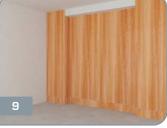












- 1. Find high point of floor, check to see if the project has a pre-set, horizontal benchmark. If not, set your own horizontal benchmark.
- Determine greatest projection (bump out in wall). This will determine the face of the panels.

 The panels.
- If there is a large bump, discuss the layout options with the GC.
- 3. Layout the basic dimensions of the panels on the walls to confirm there are no problems, panel alignments, widths of door jambs or electrical build outs.
- 4. Layout a story pole that includes the benchmark plus top and bottom of the Bars and Clips, which are 3" apart. The bars should be about 24" apart.
- 5. Starting in the corners, shim the bars out to the greatest projection per wall. The finished bars should be level and straight.
- 6. Place your panel upside down on a soft surface
- **7.** Use your story pole to mark the top of the 400 S Clips and accurately screw them into place.
- **8.** Lift the panel into place about 1/2" above marks, and push in and down firmly to lock the panels into their final position.
- **9.** Finished paneled wall.





500 SERIES: Ceiling Panels

The 500 Series provides a safe and efficient method to mount overhead panels to ceiling furring. There is a variety of compatible components that allow the user to choose single clips, clip pairs full bars and the panel reveal lock to prevent ceiling panel movement.

510 Ceiling Clip Pair



511 Ceiling Clip Bars



512 Ceiling Clip Singles



514 Ceiling Clip Pair, Nylon



510 Ceiling Clip Wood Screws



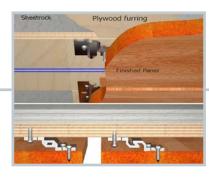
511 Ceiling Clip BarTapping Screws



527 Ceiling Reveal Lock

500 SERIES - CEILING PANELS

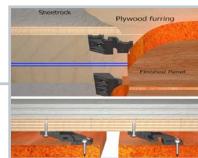




511 Ceiling Clip Bars



514 Ceiling Clip Pair











537 Ceiling Clip

Template

Horizontal

Colors: Aluminum

STRENGTH TESTING

Vertical Expansion = 1/4"

> Holding = 25 lbs.

510 Ceiling Clip





Barker Rinker Seacat Architecture, CO

APPLICATION

510 Ceiling Clips are designed to mount overhead panels to ceiling furring. These 510 Ceiling Clips are a pair of hidden, ceiling-panel clips that lock together both side to side and front to back and still allow panels to remain removable.

The 510 Ceiling Clip is the first clip of this kind specifically designed for horizontal application. No manufacturer currently recommends the use of standard Z Clips because panels continually expand and contract in size. This movement has a tendency to pull and push against the clip. Over time, this creeping action can literally move the panel off its clips. The 510 Ceiling Clips have a mechanical locking edge that physically prevents the clips from pulling off the edge. They offer improved stability and safety.

This fastener allows panels to be lifted and dropped into place, securely hanging panels from any wood furring that will hold screws. Once in place, the panels can be removed but only with coordinated lifting on all edges (1/16" ceiling clearance). The 510 Ceiling Clip has a Z-hook shape, with a 1/8" overlapping edge and end stops that prevent one clip from slipping off the other. The clips have 3 holes for secure mounting and are rated up to 25 lbs.

DESCRIPTION

Ceiling Clips are solid aluminum and come as a pair of single pieces or 12' lengths. In both cases, one clip is attached to the ceiling furring while the other is attached to the panel backs (screws supplied) in a corresponding location. Accurate alignment can be achieved using our template (537 Ceiling Clip Template). The panels are then lifted into place and locked by dropping the clips into place. The panel position is adjustable up to a 1/4" allowing for material expansion. The panels can be held and positioned by adding small amounts of silicone where the clips join.



510 Ceiling Clips and 6x #8 3/4" Pan Head Screws

511 Ceiling Clip 12ft Bar

QUICK SPEC, 510 CEILING CLIP

Application: Mounts Wood Panels to Overhead Furring

Key Advantages: Safe, Strong, Designed

for Overhead Use

Fastener Type: Surface Mounted
Holding Type: 1/8" Drop & Lock
Alignment Method: Plywood Template
Fastener Preparation: Surface Mount

Maximum Panel Size: 4' x 12'
Template: 537 Ceiling Clip, Router Template

ACCESSORIES FOR MOUNTING

510 Ceiling Clip, Pair Aluminum

511 Ceiling Clip, 12 ft. Bar

512 Ceiling Clip, Single Aluminum

537 Ceiling Clip, Router Template

514 Ceiling Clip Pair, Nylon

516 Ceiling Clip, Reveal Lock

The 512 Ceiling Clip Single is a 2" clip designed to work with the 511 Ceiling Clip, Bar 12ft. This is the same clip that comes with the 510 Ceiling Clip.

510 CEILING PANEL CLIP, HOW IT WORKS

Wood ceiling panels shown mounted to furring.

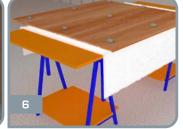


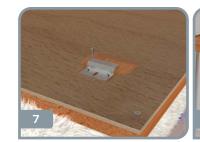
















- Check the structure above the sheetrock to be sure it will support the panels you are planning to install. Our weight holding for screws is based on using 16-gauge steel studs.
- **2.** Lay out the perimeter of the panel's layout lines on the floor to check fit.
- **3.** Securely install ¾" plywood furring with a string line, level & flat.
- 4. Make a template from 1/4" plywood to provide accurate installation of the clips. Star Hanger sells a 537 Ceiling Clip Router Template that is helpful here.
- **5.** Temporarily set the ½" plywood template in the exact location of the panel with a few screws. Install the 3" Ceiling Clip carefully against the back on the template with 3 screws
- **6.** Set up flat, carpeted worktable to work on.
- 7. Temperately set the 1/4" plywood template on the panels with a few screws.
- Install the ceiling panel carefully, and make sure each clip has dropped into place.
- 9. Ceiling panels can be glued with a small spot of silicone to hold reveal tolerances. The panels are now safely in place and still permanently removeable.

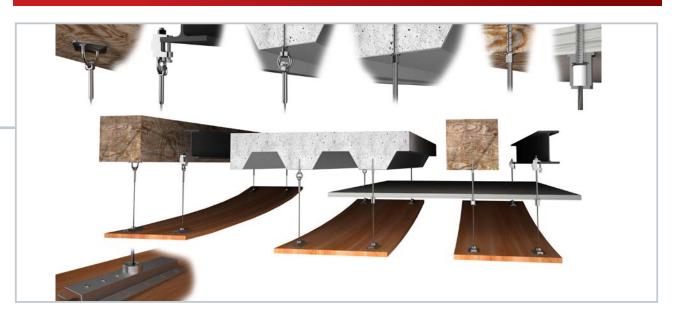
600 SERIES: Overhead Cloud Hanger

The 600 Series is made up of many components that allow overhead panels, clouds, signs, art and slats to be hung from stainless steel cables. We can supply all the components needed to connect directly to the top support structure down to the finished products, with attractive and strong hardware.

610 Beam Clamp 620 Ball Lock 605 Nylon Hanger 612 Anchor & Eye Bolt 622 Cable & Fork 630 Aluminum Hanger 614 Diamond Eye Pad 625 Adjustable 615 Eye Screw Cable Gripper 615 Eye Bolt Screw 618 Unistrut 619 Rail & Slat Bolts **Channel Nut** 617 Unistrut

Using the connection chart below, find the fastener that best fits your surface.

600 SERIES - CLOUD HANGER









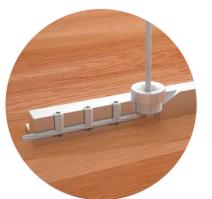






Peeples Street, Unit F, Columbia SC. 29203 | 803.250.9608 www.starhanger.com

630 Cloud Hanger







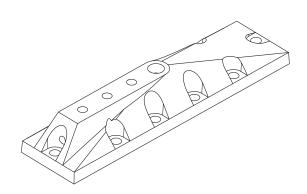
Southern Commercial Interiors, Inc.,

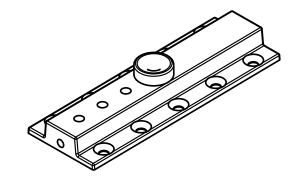
APPLICATION

The 630 Cloud Hanger is an adjustable mounting plate that is the final connection from 1/8" cable to wood ceiling panels, art work or anything else that holds screws. With the 630 Cloud Hanger, cable length is quickly adjustable, and wood panels are securely attached with 10 Pan Head screws. The ten screws allow for secure and durable connection even to thinner panels.

DESCRIPTION

Manufactured by Star Hanger, the 630 Cloud Hanger is made from a solid 5/8" x 1-7/8" x 5-1/2" aluminum, extruded bar. There are 10 screw holes for # 8 Pan-Head screws. The cable length is easily set during installation with 3 Allen lock-screws at the cloud level, which greatly eases final adjustment. There is a rub collar to protect the cable at the clip-to-cable connection, which allows the panel to be mounted at up to a 30-degree angle. The 630 Cloud Hanger is generally unseen and has an aluminum mill finish.







Application: Mounts Wood Panels to Cables

Key Advantages: Safe, Strong, Adjustable,

Ourstrand Lies

Overhead Use

Fastener Type: Surface Mounted

Holding Type: Set Screws

Alignment Method: Laser Level

Fastener Preparation: Surface Mount

Maximum Panel Size: 5' x 12'

Template: N/A

ACCESSORIES FOR MOUNTING

610 Beam Clamp, Connects to I Beam612 Anchor & Eye Bolt, Connects to Concrete

614 Diamond Eye Pad, Connects to Wood

615 Stainless 1/4" Eye Wood Screw

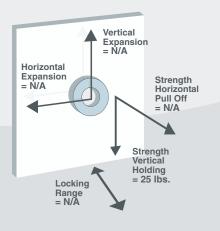
620 Ball Lock & Cable, Connects to Sheetrock622 Cable Fork & Cable, Connects to

Cloud Hanger

ACCESSORIES - TOOLS

N/A

STRENGTH TESTING



Colors: Black

Star Hanger Systems recommends: Ceiling clouds should be made with a plywood core at least 3/4" thick, with four cables, a maximum panel weight of 160 lbs and a maximum cable-angle of 30° from the horizontal.

Note: 630 Cloud Hanger is a fixed cable connection; therefore, movement or sway of the cloud panel will result in bending and fatigue at the cable - clip connection. 630 Cloud Hanger has been tested to 1,000,000 sway cycles, at 10 degree angles, holding 100 lbs. However, a fixed cable connection should not be used if panels will be constantly subject to sway or noticeable movement.

625 CLOUD HANGER, HOW IT WORKS

Note: The plate pullout strength will vary according to the

size and depth of the screws, pilot holes, cable angle and

1/2" penetration, and a 3/64" pilot hole, installed in 45 lbs

particleboard, fails at about 30 lbs. With 10 screws, this

factor of 5, gives a working load limit of 40 lbs.

gives a total pull out of 240 lbs, which divided by a safety

material type. A single # 8 flat-head, wood screw with

Wood ceiling panels shown mounted to various substrates.



















- 1-3 There are three common ceiling structures that the Cloud Hangers can be suspended from steel beams, concrete and wood. The type of ceiling structure determines your first steps.
- **4.** Determine the desired location of ceiling panel on the floor.
- Use a laser level to transfer the cable connection points to the ceiling structure.
- 6. Examine the ceiling structure above and determine if the cable connection points are workable. Do not block HVAC vents, fire sprinklers, cameras or other critical equipment.
- 7. When using exposed structural connections and cables. The cables should be dropped about 12" below the final panel level. Tie and loop the cables together to hang them well above the work zone.
- 8. Install the 630 Cloud Hangers onto the Cloud Panel using Installation Guide found on our website.
- 9. Finished panels

Note: When properly connected the 630 Cloud Hangers should show no signs of movement or failure with 100 lbs. pounds of added force.

600 SERIES MOUNTING OPTIONS

610 BEAM CLAMP: CONNECTS TO I BEAM



APPLICATION

The 610, 1/4" Beam Clamp offers a secure option for the uppermost connection of cloud-cables, or other connections, to steel ceiling structures. This is a commonly available clamp, designed to connect 1/4" - 20 threaded rod, to steel trusses, or I-beams.

612 ANCHOR & EYE BOLT: CONNECTS TO CONCRETE



APPLICATION

The 612 Cloud Hanging Structural Screw Anchor & Eye Bolt is an option for the uppermost connection point to concrete ceiling structures for cloud systems. This is a commonly used Screw Anchor (KH-EZ I, manufactured by Hilti), designed to attach 1/4" - 20 threaded rod or an eye bolt to a concrete surface.

614 DIAMOND EYE PAD: CONNECTS TO WOOD



APPLICATION

The Cloud Hanging structural connecting, 614 stainless 1/4" Diamond Pad Eye is one option for an exposed uppermost connection point at the ceiling structure. The Pad Eye is generally screwed to a thick wood beam or steel beam.

615 STAINLESS 1/4" EYE WOOD SCREW



APPLICATION

The Cloud Hanging structural connector, 615 stainless 1/4" Eye Screw, with 2-1/4" of thread includes the option of using the Eye Wood Screw for the exposed, uppermost connection to the ceiling structures and on the lower panel connections. The highly polished Eye Bolt is a strong and attractive fastener.

617 UNISTRUT 1-5/8" CHANNEL



APPLICATION

The 617 Unistrut, 1-5/8" Channel is a common structural support found at any electrical supply house. Most customers buy this locally to save on shipping. The Unistrut is used as a component in hanging a variety of slats and wood strips directly from the ceiling structure. It is generally used with the 618 Unistrut Nut and the 619 Rail & Slat Bolt.

600 SERIES MOUNTING OPTIONS

618 UNISTRUT SPRING NUT



APPLICATION

The 618 Unistrut Spring Nut fits into the 617 Unistrut, 1-5/8" Channel and has a ¼" -20 thread. The nut is generally used with a 619 Rail & Slat Bolt to hold slats on cable ends. The 618 Unistrut Spring Nut can be inserted into the 617 Unistrut, 1-5/8" Channel at any point in the channel.

619 RAIL & SLAT BOLT



APPLICATION

The 619 Rail & Slat Bolt fits into the 618 Unistrut Spring Nut to hold wood slats or signage.

620 BALL LOCK & CABLE: CONNECTS TO SHEETROCK



APPLICATION

Exposed hardware on a finished ceiling needs to have a connection made from the threaded rod, which is exposed through the finished ceiling, to the 1/8" stainless steel cable. The Ball Connector screws directly to 1/4" exposed portion of the threaded rod. The Ball Connector includes a 1/8" stainless steel cable with a ball fitting to hang the cable from the Ball Connector. The Ball Connector and cable are not adjustable at the finished ceiling level. – All cable length adjustments are made at the cloud level. The non-adjustable cable is generally mounted after the ceiling is finished.

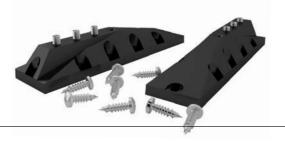
622 FORK CONNECTOR & CABLE: CONNECTS TO CLOUD HANGER



APPLICATION

When using exposed hardware for a cable-hung cloud ceiling installation, there needs to be a connection made from the ceiling structure to the 1/8" stainless steel cable. The Cable Fork Connector attaches directly to the Eye Pad or Eye Bolt with a cleavage and safety pin, both of which are removable.

625 CLOUD HANGER: CONNECTS CABLES TO PANELS



APPLICATION

The 625 Cloud Hanger is an adjustable mounting plate that is the final connection from 1/8" cable to wood ceiling panels. With the 625 Cloud Hanger, cable length is quickly adjustable, and wood panels are securely attached with 10 Pan Head screws. The ten screws allow for secure and durable connection even to thinner panels.

720 Dowel

32mm Long, 8mm Diameter, Waterproof



STRENGTH TESTING with 3/4", 45 lb. particle board

- Tensile Failure (Horizontal pull) = 160 lbs.
 Working Strength, Pull from Furring = 25 lbs.
- **Shear** Failure (Vertical weight holding) = **100 lbs.** Working Strength, Weight holding = **25 lbs**.



APPLICATION

The 720 Dowel, 8mm x 32mm is an inexpensive method to permanently attach two 3/4 panels to one another. They are used in heavy duty applications where a wood dowel may not be strong enough or in wet areas, (See Strength Testing). They work well on plywood, particle board, composites, plastics, and solid surfaces. The 720 Dowels insert into a drilled 8mm hole. The mounts are made of engineered, automotive plastic that is slightly pliable and will not void the solid-surface, fabrication warranty. The threads are 9/16" deep, leaving 3/16" of surface material on 3/4" panels. The 720 Dowels work independently and are not compatible with any other fastener. Dowels are not removable and have little room for the natural expansion and contraction of panels.

DESCRIPTION

The 720 Dowel ribs are threaded and fit snugly in 8mm diameter holes with a flat bottom. These ribs are small and sharp for better gripping performance. The 720 Dowel can be epoxied onto any solid surface or press fit. They can also be used to attach dissimilar materials like wood and solid surface. However, dowels should only be in small panels that move less than 1/32", or a maximum of 24" x 24" because they do not allow for natural expansion and contraction. They can be used with large panel if the same material is used.

Note*: These are sealed edge dowels, and can generate high air pressures when installed quickly. We recommend that you allow at least 1/8" of additional depth to your pre-drilled holes to prevent bulging.

740 Backsplash Dowel





APPLICATION

The 740 Backsplash Dowel is designed to permanently, quickly and securely mount backsplashes to countertops. The 740 Backsplash Dowel is intended to be used in the field to solve many problems associated with the installation, maintenance and durability of countertops and backsplashes. Over time, cabinets and floors begin to settle and shrink, causing gaps between the countertop and backsplash. These gaps allow water to contact the edge of the particleboard, the particleboard swells, and the gaps open wider. The gaps cause a self-destructive cycle that is difficult to stop. The 740 Backsplash Dowel provides a mechanical lock, and when set into a bed of caulk, they provide a mechanical lock and waterresistant seal that stops the gaps that allow water in. (per AWI Premium Grade installations)

DESCRIPTION

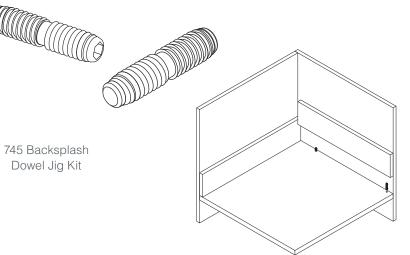
The 740 Backsplash Dowel is a 5/16" sharply ribbed, zinc-coated steel dowel that fits into pre-drilled holes with the aid of the 745 Backsplash Dowel Jig Kit. The dowels are screwed into the countertop and press fit into the top the backsplash. The steel ribs hold the backsplash in place until the silicone glue sets.

COST/BENEFIT ESTIMATE

A typical 10ft. sink unit with side splashes takes about 7 minutes to lock down, caulk and clean up.

- No shop machining required.
- No second trip required for caulking.
- Allows less experienced installers to do professional, quality work.





760 Countertop Bolt



APPLICATION

The 750 Tapered Shim is generally used to adjust furring. The shim is tapered from 1/32" to 1/8" thick. Two shims can be used as a pair to hold material parallel during positioning.

www.starhanger.com/products/750-tapered-shims

DESCRIPTION

The 750 Tapered Shim is a U-shape that allows for screws to be placed in the center, which will help hold and stop the shim from warping the material. The rough satin surface grips adhesives well, while the tail hook allows for mess-free adjustments with the use of an improvised tool. In short, the 750 Tapered Shim is designed to increase speed and accuracy.

COST/BENEFIT ESTIMATE

Tapered Shims, are about twice as fast to install as flat shims, and they are more accurate.

It takes about 10 minutes to shim 16 ft of furring. At \$50.00 per hour, or \$0.83 per minute, 16 ft of furring's cost is \$4.98.

The 750 Tapered Shim can half the installation time saving about \$2.50 per 16 ft of furring.







PRODUCT ADVANTAGES

- The 760 Countertop Bolt can be installed 10x faster with a drill.
- The cost is consistent with old style bolts
- Stronger than traditional bolts, they are heat treated, N-5
- Also available: a CNC Router Cut, 3/8" Phenolic Template

STRENGTH TESTING with 3/4", 45 lb. particle board

• **Tensile** Failure (horizontal pull) = **600 lbs.** Strength, (pulling slot together) = **100 lbs.**



APPLICATION

The 760 Countertop Bolt is designed to tightly join seams together. The hybrid 760 Countertop Bolt fills the gap between the "hard-to-use", Tite-Joint Fastener and the expensive, Gear Head Zip Bolts. The 760 Countertop Bolt can be tightened in seconds. Our 760 Countertop Bolt is simple, inexpensive, strong and requires only common tools with no learning curve. The 760 Countertop Bolt is a valuable upgrade to the traditional Tite Joint Bolt.

DESCRIPTION

The 760 Countertop Bolt is a custom-made 1/4" x 3-1/2" x 3/16" Allen head bolt, coupled with a typical rectangular, steel washer. Installers find that a 3/16" Ball End Hex Wrench used with a battery-operated drill greatly improves installation times. The traditional Hex Head is replaced with an Allen head which allows tightening with a standard ball-end Allen wrench or our 765 Ball Head Allen Wrench.

COST/BENEFIT ESTIMATE

With 4 countertop bolts per 24"countertop, it should take about 10 minutes per countertop seam to tighten. At \$50.00 per hour, or \$0.83 per minute, the per-seam installation cost is \$8.30. With the Star Countertop Connector, installation times are halved; saving \$4.13 per seam.



900 SERIES: Specialty Tools



905 Thin Mount Driver

The 905 Thin Mount Driver is used to install any of the 343 Thin 5/16" Mount, 243 Thin 3/16" Mount or the 349 Upholstery Mounts.



910 Carbide Tipped 1" Forstner Bit

The 910 Carbide Tipped, 1" Forstner Bit is compatible with the 320 Zero, 322 Zero, and 340 Locks. These inserts have a 9/16" length, we recommend a 5/8" hole depth, leaving a 1/16" space to ensure screws do not bottom-out. This gap also allows for expansion and contraction of the panels without bubbling the surface.



911 Carbide Tipped 1-1/4" Forstner Bit

The 910 Carbide Tipped, 1-1/4" Forstner Bit is compatible with the 224 Galaxy. The Galaxy insert is 5/16" thick, we recommend a 3/8" hole depth, leaving a 1/16" space to ensure the insert does not bottom-out. This gap also allows for expansion and contraction of the panel without bubbling the surface.



912 Hole Saw 1-3/8" & Mandrel

The 912 Hole Saw 1-3/8" & Mandrel cuts a diameter hole in sheetrock up to 1-1/2" thick material. Compatible with the 200 Hanger 1-3/8"

(Tip: If you hit a stud, remove the wings and cut off the stop arms of the 200 Hanger, then screw directly into the stud.)



913 Pilot Drill & Stop, 5mm Center Point

The 913 Pilot Drill & Stop is the perfect size to drill out locations for our Euro Mounting Screws. These screws have a 9/16" length; we recommend a 5/8" hole depth, leaving a 1/16" space to ensure screws do not bottom-out. This gap also allows for expansion and contraction of the panels without bubbling the surface.



914 Pilot Drill, 1/8" Center Point Drill & Stop

The 914 Pilot Drill works with Galaxy inserts and any standard #10 Pan Head Screw. A pilot hole is always recommended because it improves the accuracy and strength of the screw.



915 Router Bit, 3/32" Offset

This is a high-quality tungsten carbide router bit with a 1/4" shaft, a 1/2" top bearing, and a 5/16" cutter diameter for a 3/32" offset. The 3/32" offset router bit works with all Star Hanger templates and is a common size.



919 Bosch 5/16" x 6" Carbide Tipped Drill

The 919 Bosch 5/16" x 6" Carbide Tipped Drill works with the 952 Pop Toggle for long and smooth drilling of sheetrock.





920 Panel Adjuster

The Panel Adjuster is carefully designed to exactly fit panel edges which allows panels to be nudged into place without damaging the edge banding.



The 960 Air Hammer is a commonly found air hammer. Each Insert Head is designed to match the profile of both the interior and the depth of each insert to increase installation speed and accuracy.



964 Galaxy Air Hammer

The 964 Galaxy Air Hammer is a commonly found Air Hammer. The 965 Galaxy Air Hammer Head is designed to match the profile of both the interior and depth of the Galaxy inserts to increase installation speed and accuracy. Galaxy inserts are set slightly below the panel surface.



969 Galaxy Boring / Insertion Machine Fixture

969 Galaxy Boring / Insertion Machine Fixture is designed to mount on an existing 35mm Hinge Boring / Insertion Machine. The standard machine retrofit requires a new 1-1/4" Flush Boring Bit and the 969 Galaxy Retrofit Insertion Head as a replacement of the hinge holding fixture. After the retrofit hinge boring machine works in the typical way, it holds the material, bores the hole and inserts the Galaxy insert.

TESTIMONIALS

- We have been stocking Star Hanger fasteners for some time. We just used the Star Hangers for direct panel connection to the GWB for the Gaston Committee Center maple panels. This project could not budget for a full furring system. They were delighted with the results and the \$30.00 psft. price.
- James McGrew, McGrew Woodwork Cabinet Maker, Columbia, SC
- We have been stocking Star Hanger fasteners for some time.

 We use the Zeros for our ADA front panels, and the installers like them also.
- Kristine Cox, Rowland Woodworking Former AWI President - High Point, NC
- You will be pleased to know the Green Glides worked out great for us. I am in engineering and programmed everything to run on the CNC, veneer panels and backer panels. Our installers were highly skeptical that there would be enough tolerance built in for adjustment, but they were all pleasantly surprised how quickly and easily everything went together on-site. We definitely intend to use them again in the future and are interested in checking out the triangle glide when it's available. Thanks for a great product!
- Beth Haywood, Chesapeake Millworks, Inc.
 Project Engineer, Owings, MD
- We used the 400 NZ Clip with the Alignment Clips to ensure proper placement on the wall and also, to maintain the design of the feature wall.
 - Keith Cauwenberghs, Salon Interiors
 Mount Laurel, NJ
- This was my first experience with your product, and I was very pleased with the quality and consistency of the clips. Install was quite easy, and I appreciate the ability to maintain access behind the panels.
 - Craig Bouck, Barker Rinker Seacat Architecture Craig Bouck, AIA





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