

Dura-Glide

Automated

Aluminum Door Package

3000

TABLE OF CONTENTS

PAGE	DESCRIPTION
2	3000 ALUMINUM PACKAGE
3	PARTS LISTING-ALUMINUM PACKAGE
4	DOOR TYPE-"SX"
5	DOOR TYPE-"SO" (EXTERIOR)
6	DOOR TYPE-"SO" (INTERIOR)
7	TRANSOM ASSEMBLY
8	OPERATOR MECHANISM
9	DOOR HOLDER/ DOOR CLOSER
10	ACCESS CONTROL COMPONENTS
11	DESIGNER PACKAGE
12	UTILITY PACKAGE

Replacement Parts

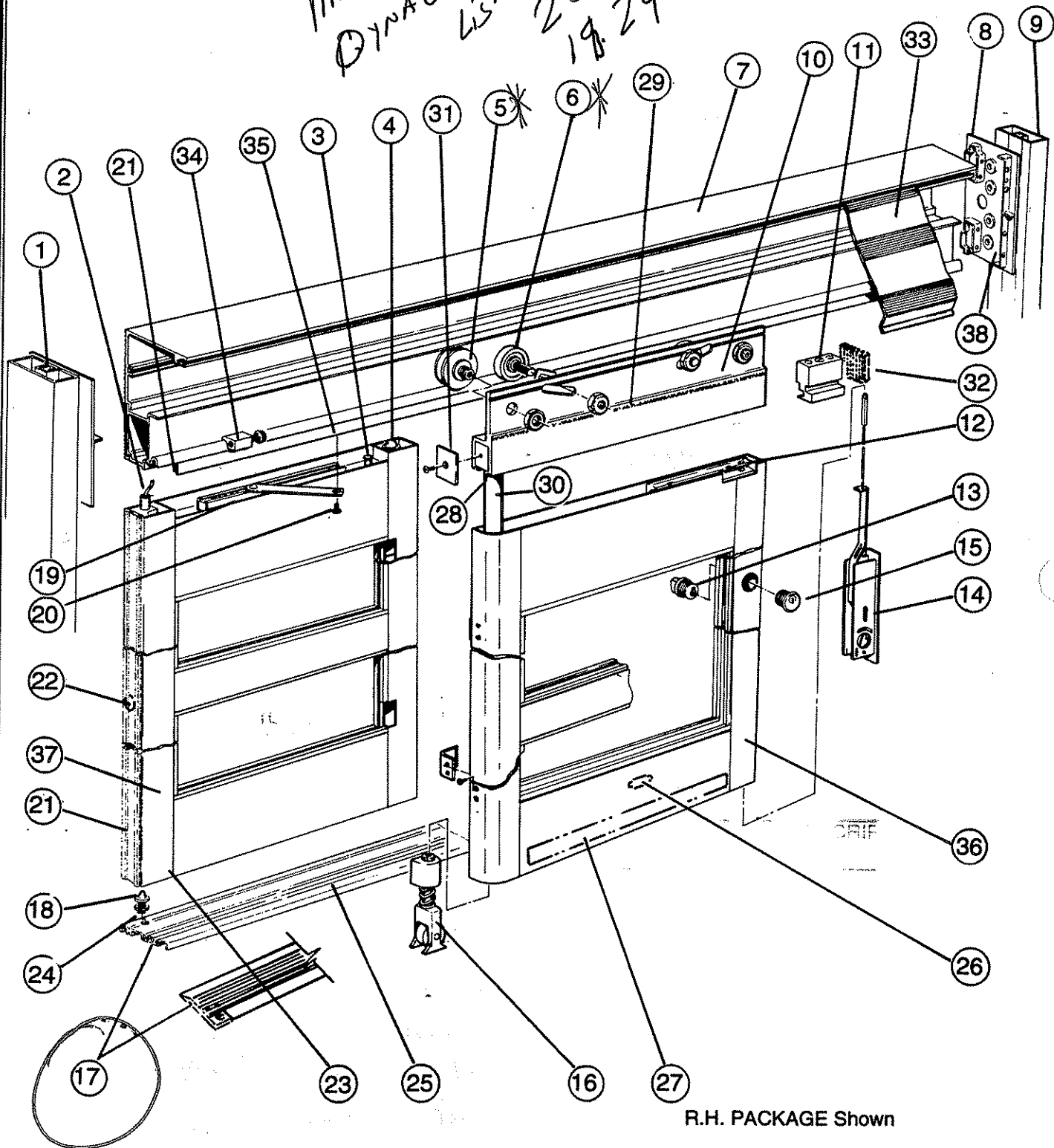
STANLEY

ACCESS
TECHNOLOGIES

MODEL 3000

Aluminum Package

*Magic Slide
DynaGlide
List 25.88 FT.
19.24*



(Prior to 3/94)

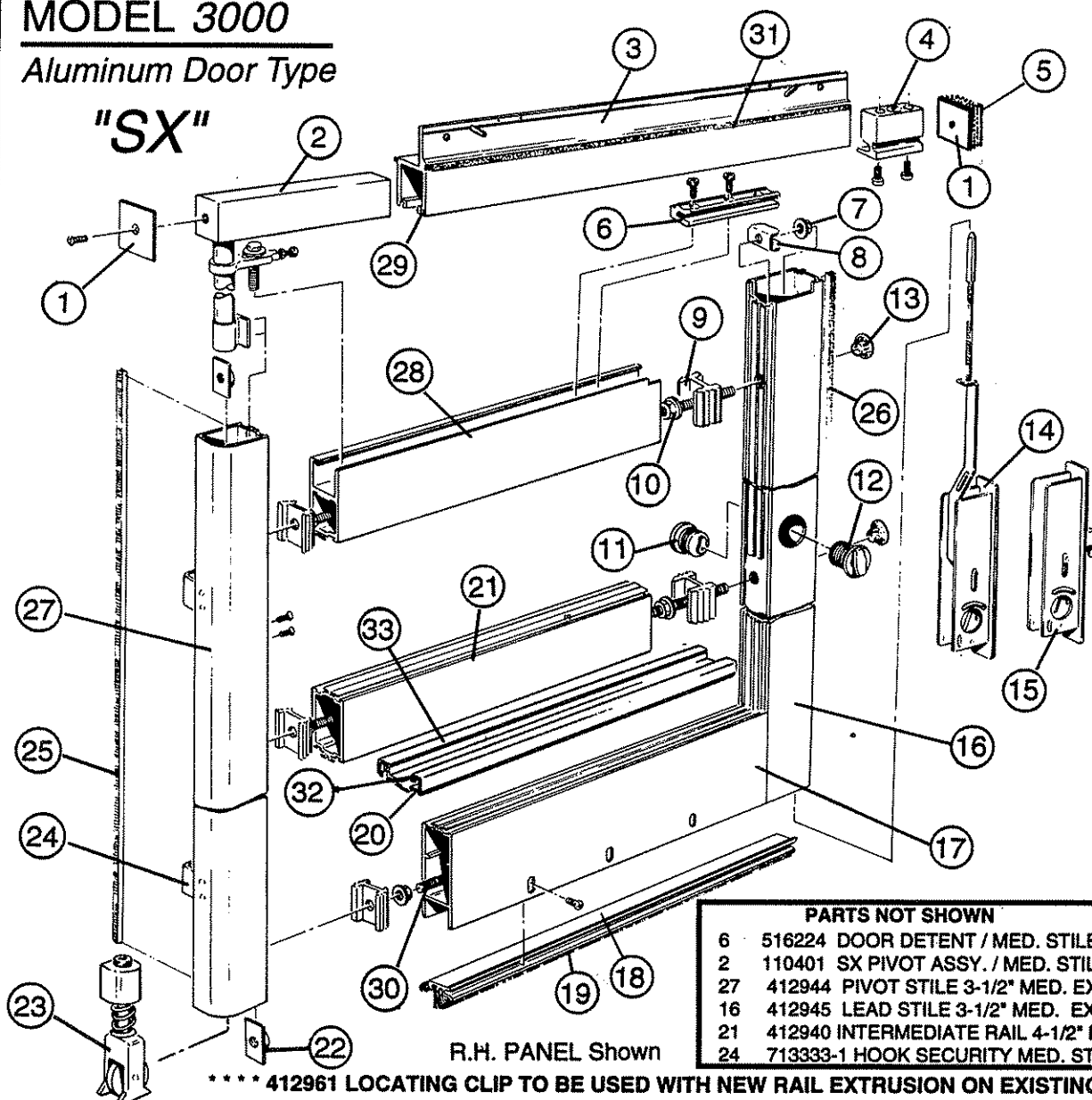
Replacement Parts

REF. No.	PART No.	New PART No.	DESCRIPTION
1	410865		JAMB INSERT EXTRUSION
2	411248		TOP PIVOT SO PANEL L.H.
	411247		TOP PIVOT SO PANEL R.H.
3	711463		BREAKOUT SWITCH ASSEMBLY
4	708867		BALL DETENT ASSEMBLY
	708824		BALL DETENT 20 Lbs.
	709679		BALL DETENT 40 Lbs.
5	972312729		HANGER WHEEL W/ AXLE AND NUT
6	972312462		ANTI-RISER WHEEL W/AXLE, MTG. PLATE AND NUT
7	515628		HEADER AND TRACK TUBE EXTRUSION
	515056		TRACK TUBE EXTRUSION
8	118483		END CAP - CLEAR
	138483		END CAP - DK BRZ
9	515107		JAMB EXTRUSION 1-3/4"x 4-1/2"
	411748		JAMB EXTRUSION 1-3/4"x 6"
10	515031		SX HANGER EXTRUSION
11	411622		DETENT ASSEMBLY-HANGER PORTION - CLEAR
	431622		DETENT ASSEMBLY-HANGER PORTION - DK BRZ
12		515909	DETENT- DOOR PORTION RH.
		515910	DETENT- DOOR PORTION LH.
13	709221		THUMB TURN - CLEAR
	709647		THUMB TURN - BLACK
14	515258		LOCK-SINGLE SLIDE (NO ROD)
	515193		LOCK-BI-PART (W/ROD)
15	706668		LOCK CYLINDER W/KEY - CLEAR
	709648		LOCK CYLINDER W/KEY - BLACK
16	515265		GUIDE ASSEMBLY
	968311375		GUIDE ASSEMBLY(OLD STYLE 11/84 TO 2/86
	709082		BEARING BLOCK-GUIDE ASSEMBLY(968311375)
17	515262-21700		TRACK EXTRUSION- RECESSED
	515260-21700		TRACK EXTRUSION-BEVELED
	411795-21700		FILLER STRIP EXTRUSION
18	708950		PIVOT- BOTTOM SO.PANEL
19	411709	412680	DOOR HOLDER ASSEMBLY
20	411714		SHOULDER SCREW
21	411624		ADHESIVE WEATHERSTRIP
22	710241		PLUG- CLEAR
	710240		PLUG- BLACK
23	410101		BOTTOM PIVOT SO PANEL LH
	410100		BOTTOM PIVOT SO PANEL RH
24	380273499		NUT
25	972411796		THRESHOLD VINYL WEAR STRIP
26	712175		STANLEY LOGO- SMALL
27	412638		DECAL- CAUTION AUTOMATIC SLIDING DOOR
28	713050		PILE WEATHERSTRIP- HANGER
29	972411628		ADHESIVE BACKED WEATHERSTRIP
30	313105		SX PIVOT ASSEMBLY
31	515190		END CAP- BLACK
32	711741		HANGER FOAM FILLER
33	515686		COVER EXTRUSION
34	711709		FULL OPEN STOP ASSEMBLY RH
	711710		FULL OPEN STOP ASSEMBLY LH
	605521		BUMPER STOP
35	711583		RIVNUT
36	PAGE-4		SEE SX PANEL DETAIL FOR EXTRUSION BREAKDOWN
37	PAGE-5		SEE SO PANEL DETAIL FOR EXTRUSION BREAKDOWN
38		110753	BRACKET- MOUNTING LH
		110754	BRACKET- MOUNTING RH
39		313437	DRESS PLATE ASSY END CAP VISIBILE CL
		333437	DRESS S PLATE ASSY END CAP VISIBILE DK BRZ
		313436	DRESS PLATE ASSY END CAP CONCEALED CLEAR*
		333436	DRESS PLATE ASSY END CAP CONCEALED DK BRZ
PARTS NOT SHOWN			
A	312391		HARDWARE PACKAGE BI-PART CLEAR
B	312398		HARDWARE PACKAGE SINGLE SLIDE CLEAR
C	312622		HARDWARE PACKAGE BI-PART WITH INTERIOR SIDELITES CLEAR
D	312661		HARDWARE PACKAGE SINGLE SLIDE W/INTERIOR SIDELITES CLEAR
E		412905	LABEL-POWER
F		412905	LABEL-OPEN/CLOSE/AUTO
G	712176		LOGO-STANLEY LARGE
H	970311560		DECAL-PACKAGE
I	713152-1		BEST CYLINDERS CLR
	713152-2		BEST CYLINDERS D.BRZ

MODEL 3000

Aluminum Door Type

"SX"



R.H. PANEL Shown

**** 412961 LOCATING CLIP TO BE USED WITH NEW RAIL EXTRUSION ON EXISTING STILES

PARTS NOT SHOWN

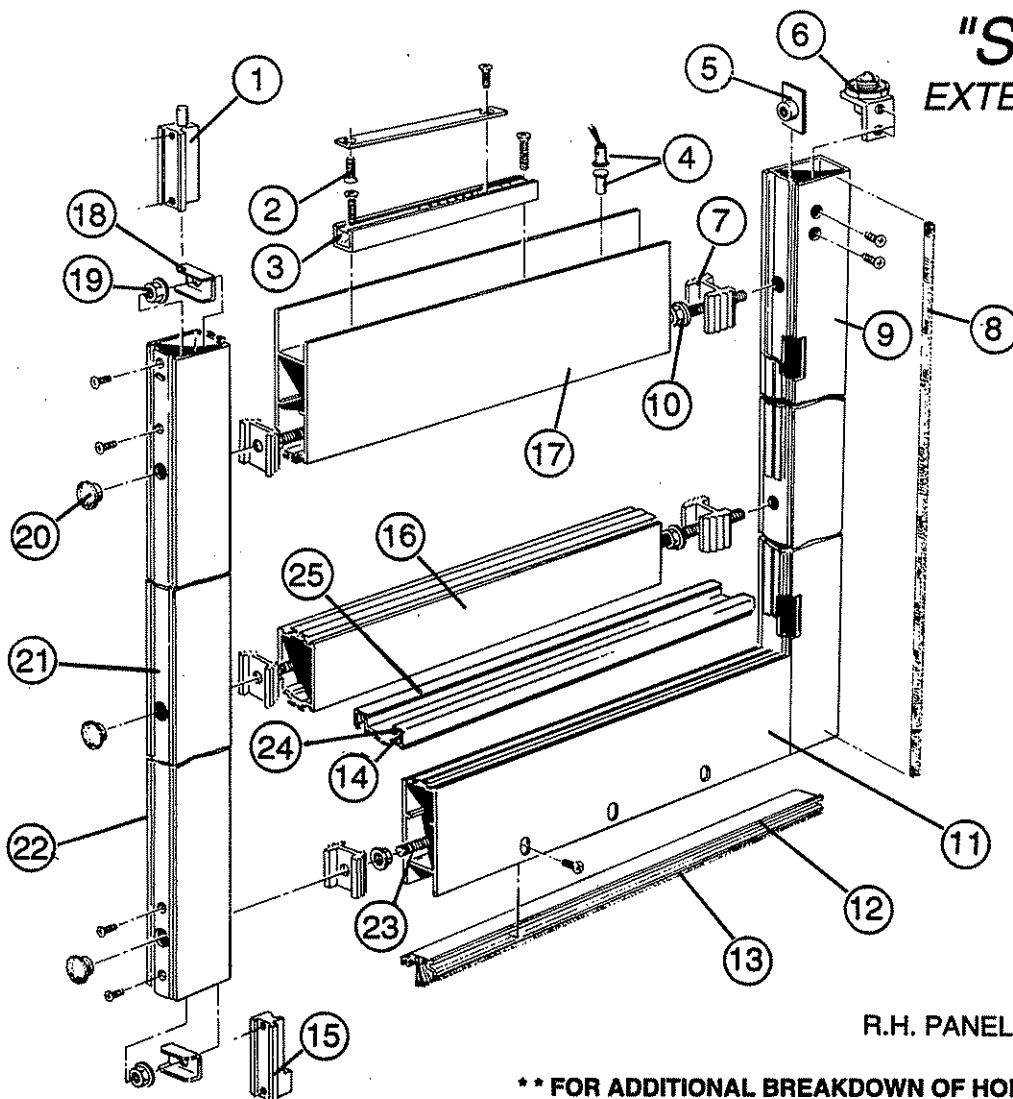
6	516224	DOOR DETENT / MED. STILE
2	110401	SX PIVOT ASSY. / MED. STILE EXT.
27	412944	PIVOT STILE 3-1/2" MED. EXT.
16	412945	LEAD STILE 3-1/2" MED. EXT.
21	412940	INTERMEDIATE RAIL 4-1/2" MED. EXT.
24	713333-1	HOOK SECURITY MED. STILE CLR

REF NO.	PART NO.	PART NO. (NEW)	DESCRIPTION	REF NO.	PART NO.	PART NO. (NEW)	DESCRIPTION
1	515190		END CAP-BLACK	17		412470	BOTTOM RAIL EXT.
2	313105		SX PIVOT ASSEMBLY	18	411315		SWEEP EXT.
3	515031		SX HANGER EXTRUSION	19	710739		PILE-SWEEP
4	411622		DETENT HANGER CLR	20	717807		GLASS STOP EXT. 1/4"
5	711741		HANGER FOAM			412569	GLS. STP. 1/4" BVLD.
6		515909	DETENT DOOR RH	21		412471	INTERMED. RAIL EXT.
		515910	DETENT DOOR LH	22	711474		NUT TIE ROD
7	706233		NUT FLANGE	23	515265		BOTTOM PIVOT
8	711475		TIE ROD WASHER	24	711568		SECURITY HOOK CL.
9	****	412479	LOCATING CLIP	25	411624		WEATHER STRIP
10	706233		NUT FLANGE	26	411624		WEATHER STRIP
11	706668		LOCK CYL. W/KEY CLR.	27		412468	PIVOT STILE EXT.
	709648		LOCK CYL. W/KEY BLK.	28		412469	TOP RAIL EXT.
12	709221		THMB TRN WO/KEY CLR	29	713050		HANGER PILE
	709647		THMB TRN WO/KEY BLK	30	G711483		TIE ROD
13	710241		PLUG CLEAR	31	411628		ADHESIVE HGR.PILE
	710240		PLUG BLACK	32	706812		GLASS STOP VINYL
14	515193		LOCK ASSEM.(BI-PART)	33		412472	GLASS STOP GUTTER
15	515258		LOCK ASSEM. (SNGL SL)			412637	GLS. STP. GTR. BVLD.
16	410884	412467	LEAD STILE EXT.				

MODEL 3000

Aluminum Door Type

"SO"
EXTERIOR



R.H. PANEL Shown

**** FOR ADDITIONAL BREAKDOWN OF HOLDER SEE PAGE 9**

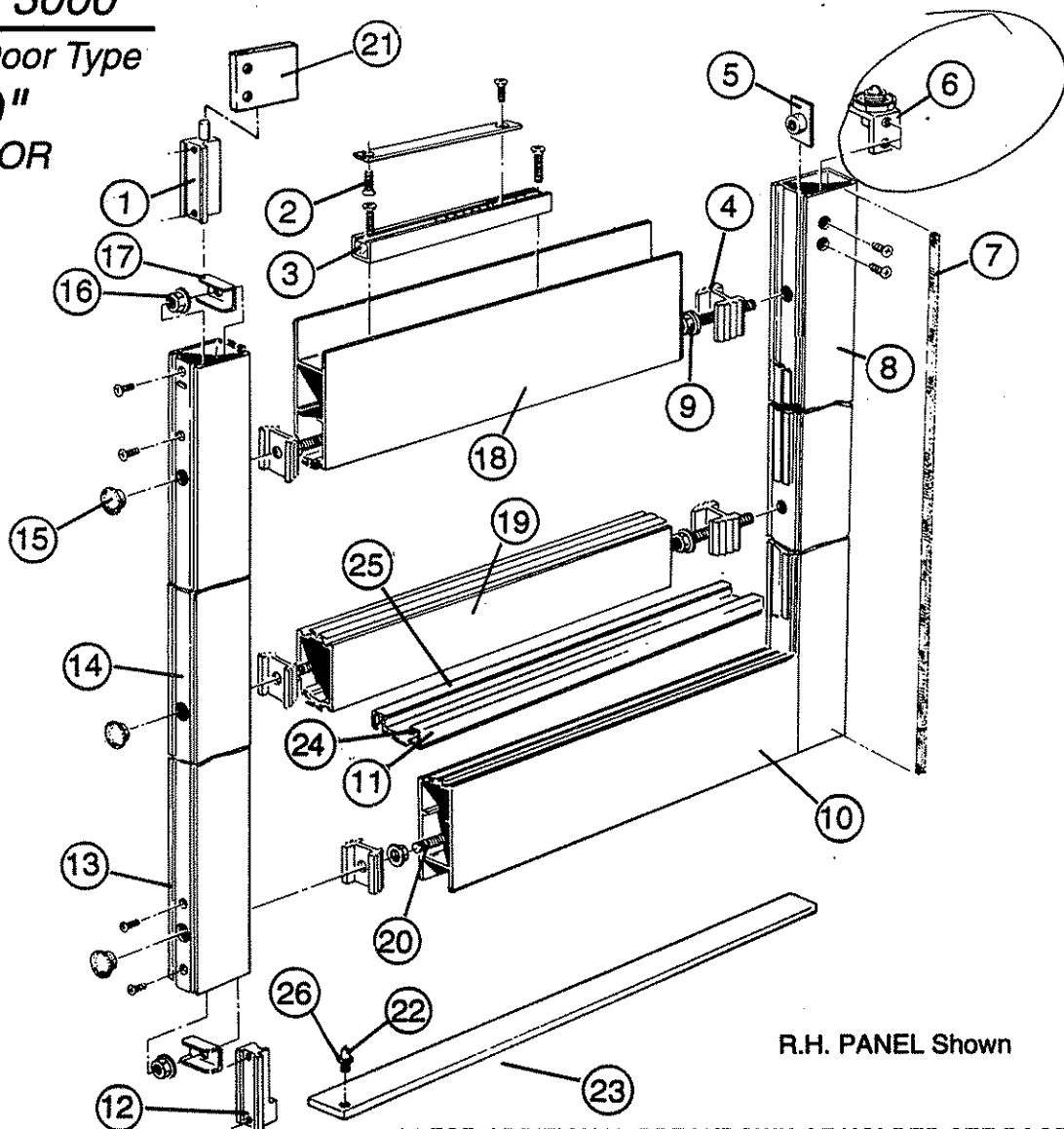
****** 412961 LOCATING CLIP TO BE USED WITH NEW RAIL EXTRUSION ON EXISTING STILES**

REF NO.	PART NO.	PART NO. (NEW)	DESCRIPTION	REF NO.	PART NO.	PART NO. (NEW)	DESCRIPTION
1	411248		TOP PIVOT RH	14	717807		GLASS STP.EXT.1/4"
	411247		TOP PIVOT LH			412569	GLS. STP.1/4" BVL.D.
2	411714		PIVOT - HOLDER ARM	15	410100		BOTTOM PIVOT RH
3	411709**	412680	DOOR HOLDER		410101		BOTTOM PIVOT LH
4	711463		BREAKOUT SW. ASSEM	16		412471	INTERM. RAIL EXT.
5	711474		NUT-TIE ROD	17		412606	TOP RAIL EXT.
6	708867		BALL DETENT ASSEM.	18	711475		TIE ROD WASHER
	708824		BALL DETENT 20 LBS.	19	706233		NUT-FLANGE
	709679		BALL DETENT 40 LBS.	20	710241		PLUG CLEAR
7	****	412479	LOCATING CLIP		710240		PLUG BLACK
8	411624		WEATHER STRIP	21	410884	412467	REAR STILE EXT.
9	410884	412476	LEAD STILE EXT.	22	411624		WEATHER STRIP
10	706233		NUT-FLANGE	23	G711483		TIE ROD
11		412470	BOTTOM RAIL EXT.	24	706812		GLASS STOP VINYL
12	411315		SWEEP EXT.	25		412472	GLASS STOP GUTTER
13	710739		PILE SWEEP			412637	GLS. STP.GTR. BVL.D.

MODEL 3000

Aluminum Door Type

"SO"
INTERIOR



R.H. PANEL Shown

** FOR ADDITIONAL BREAKDOWN OF HOLDER SEE PAGE 9

**** 412961 LOCATING CLIP TO BE USED WITH NEW RAIL EXTRUSION ON EXISTING STILES

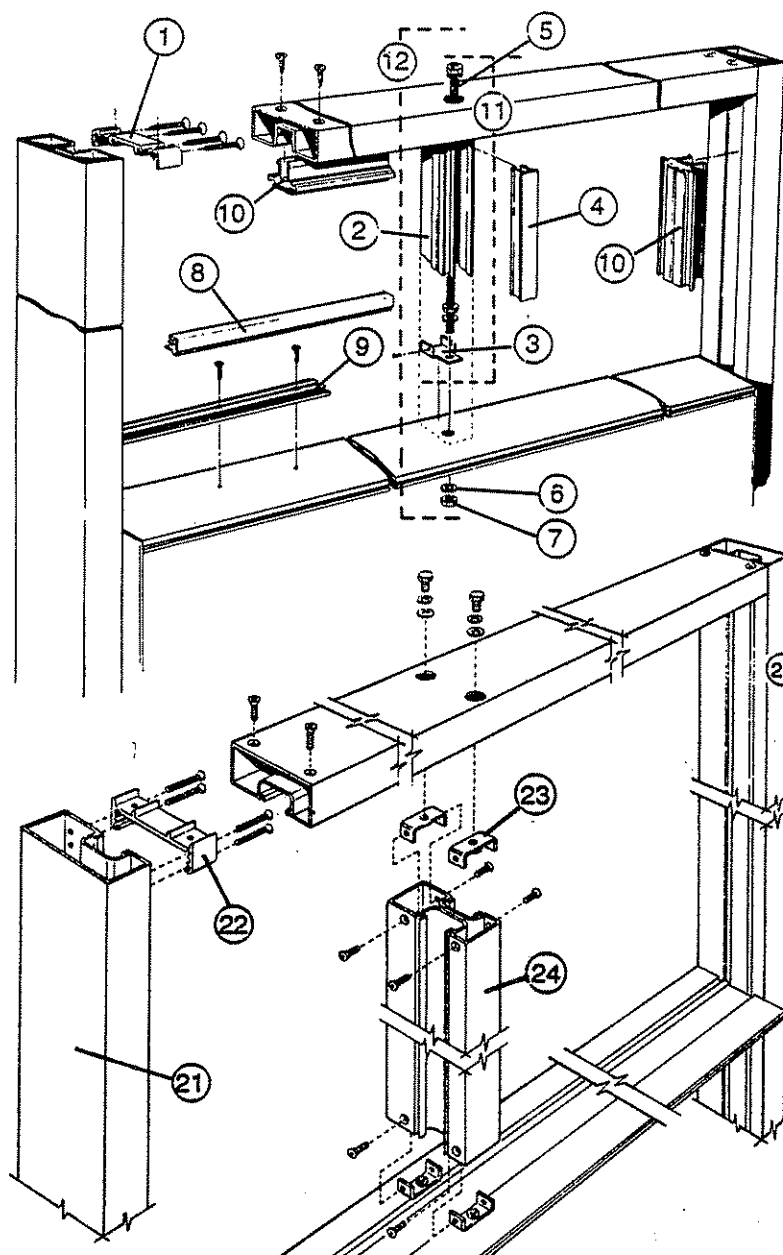
REF NO.	PART NO.	PART NO. (NEW)	DESCRIPTION	REF NO.	PART NO.	PART NO. (NEW)	DESCRIPTION
1	411248		TOP PIVOT RH	12	410101		BOTTOM PIVOT LH
2	411247		TOP PIVOT LH	13	411624		WEATHER STRIP
3	411714		PIVOT- HOLDER ARM	14		412467	REAR STILE EXT.
4	411709**	412680	DOOR HOLDER	15	710240		PLUG-BLACK
5	****	412479	LOCATING CLIP	16	710241		PLUG-CLEAR
6	711474		NUT-TIE ROD	17	706233		NUT-FLANGE
7	708867		BALL DETENT ASSEM.	18	711475		TIE ROD WASHER
8	708824		BALL DETENT 20 LBS.	19		412474	TOP RAIL EXT.
9	709679		BALL DETENT 40 LBS.	20		412471	INTERM. RAIL EXT.
10	411624		WEATHER STRIP	21	G711483		TIE ROD
11	410884	412467	LEAD STILE EXT.	22	411720		HEADER BLOCK
12	706233		NUT-FLANGE	23	708950		BOTTOM PIVOT
		412470	BOTTOM RAIL EXT.	24	711634		BASE FILLER RH/LH
	717807		GLASS STOP EXT. 1/4"	25	706812		GLASS STOP VINYL
		412569	GLS. STP. EXT. 1/4" BVLD	26		412472	GLASS STOP GUTR.
			BOTTOM PIVOT RH			412637	GLS. STP. GTR. BVLD.
							NUT-PIVOT

MODEL 3000

Aluminum Package

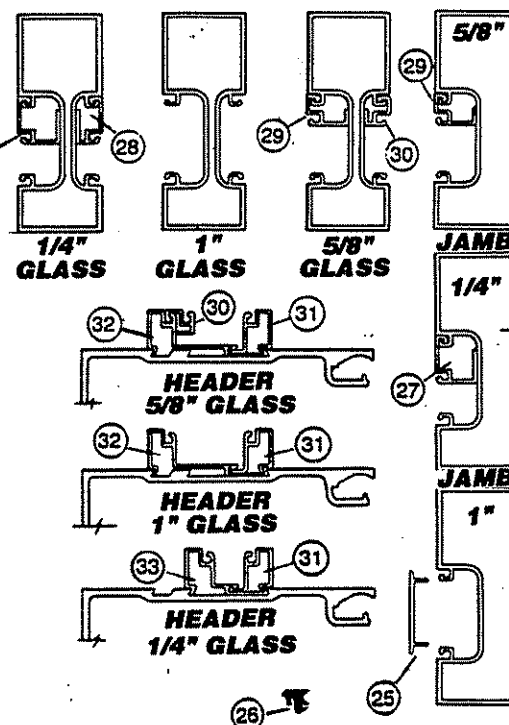
Transom Assembly

FLUSH GLAZING SYSTEM
AVAILABLE 6/95



TRANSOM TUBES

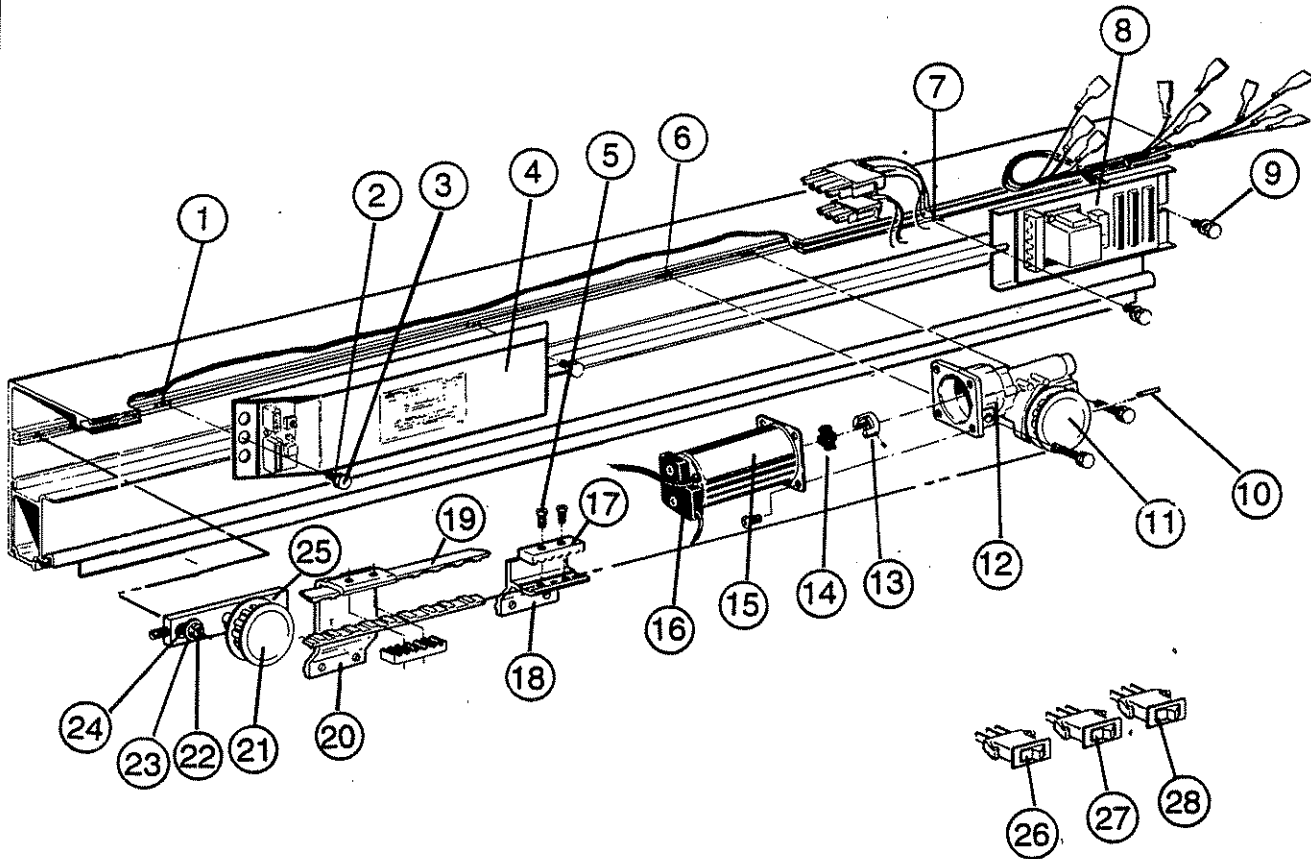
JAMB



REF NO.	PART NO.	PART NO. (NEW)	DESCRIPTION	REF NO.	PART NO.	PART NO. (NEW)	DESCRIPTION
1	312660		TRANSOM CLIP PKG.	21	412858		JAMB EXT.
2	419205		TRANSOM TUBE EXT.	22	313450		TRANSOM HDWE
3	707261		TRANSOM BRACKET	23	313460		TRANS TUBE HDW
4	717262		TRANSOM INSERT	24	412859		TRANSOM TUBE EXT
5	705336		THREADED ROD	25	412860		INSERT EXT.
6	382260499		LOCK WASHER	26	712794		GLAZNG GSKT EXT
7	380152499		NUT	27	413060		1/4"GLS STP ADAPT
8	717807		GLASS STP EXT. 1/4"	28	413061		1/4"GLS STP EXT.
9	715130		ADAPTER EXT.	29	413102		5/8"GLS STP ADAPT
10	410866		GLS.STP ADAPT EXT.	30	413103		5/8"GLS STP EXT
11	306528		CTR.SPT.ROD PKG	31	412861		GLASS STOP EXT.
12	313070		TRNSM TUBE ASEM.	32	412863		GUTTER EXT.
				33	412862		GUTTER EXT.

MODEL 3000

Operator Mechanism



* FOR USE W/3/8" BELT

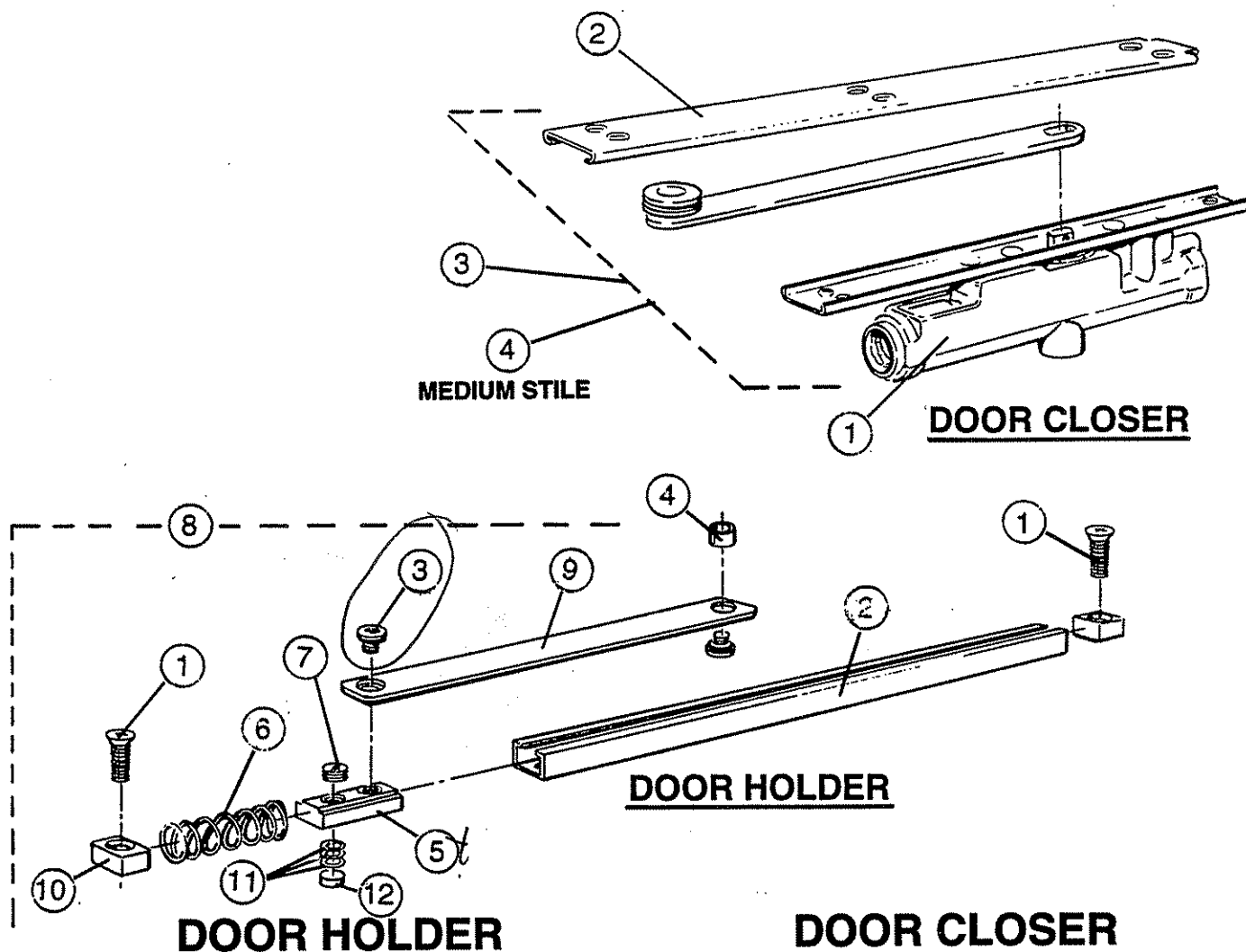
8 **

412901-2 HRNS. SOL. LOCK / INTERFACE BOARD
412902-2 HRNS. CONTROL BOX / INTERFACE BOARD
412903 HRNS. SWITCHES / INTERFACE BOARD
412545 HRNS. POWER SUPPLY

REF NO.	PART NO.	PART NO. (NEW)	DESCRIPTION	REF NO.	PART NO.	PART NO. (NEW)	DESCRIPTION
1	381102499		TRACK NUT	13	(2) 412157		HUB, LJ CPL.(SMD)
2	382260499		WASHER		914411446		COUPLING(PATTER)
3	351267499		SCREW	14	412158		SPIDR, LJ CPL.(SMD)
4	914109910		CONTROL BOX	15	907514542		MOTOR
5	353338499		SCREW	16	312717		ENCODER ASSEM.
6	381102499		TRACK NUT	17	411507	* 412481	BELT CLAMP
7	381102499		TRACK NUT	18	411810	* 516076	BELT BRKT. SHORT
8		313383	INTERFACE BOARD	19	711450	* 712750	BELT
	** 412901-2		HARNESS SOL.LK.RET.	20	515073	* 516075	BELT BRKT. LONG
	** 412902-2		HRNS. C.BX. INTRF. RET	21	411456	* 412465	IDLE. PUL. W/BRNG.
	** 412903		HRNS.INTRF.TO SW.RET	22	351270499		SCREW HEX HD.
	** 412545		HRNS. POWER SUPPLY	23	382260499		WASHER SPRING.LK.
9	382260499		WASHER SPRING LOCK	24	711324		BUSHING
10	712777		DRIVE PIN (SMD)	25	515059	* 515984	IDLER ASSEM.
11	412139	* 412466	DRIVE PULLEY (SMD)	26	411578	713081	POWER SWITCH
	411439		DRIVE PULLEY(PATTER)	27	411577	713082	AUTO/CLS/OPN SW.
12	972313027	* 313443	MTR/GR BX/PULY (SMD)	28	313069	713080	REDUCED OPN. SW.
	313034	* 313444	GEAR BX/PULY (SMD)				

MODEL 3000

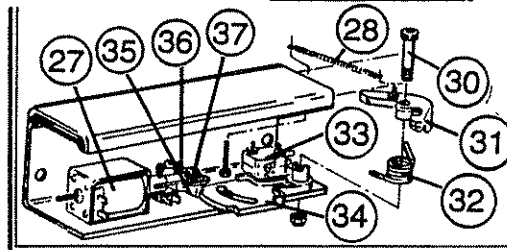
Door Holder / Door Closer



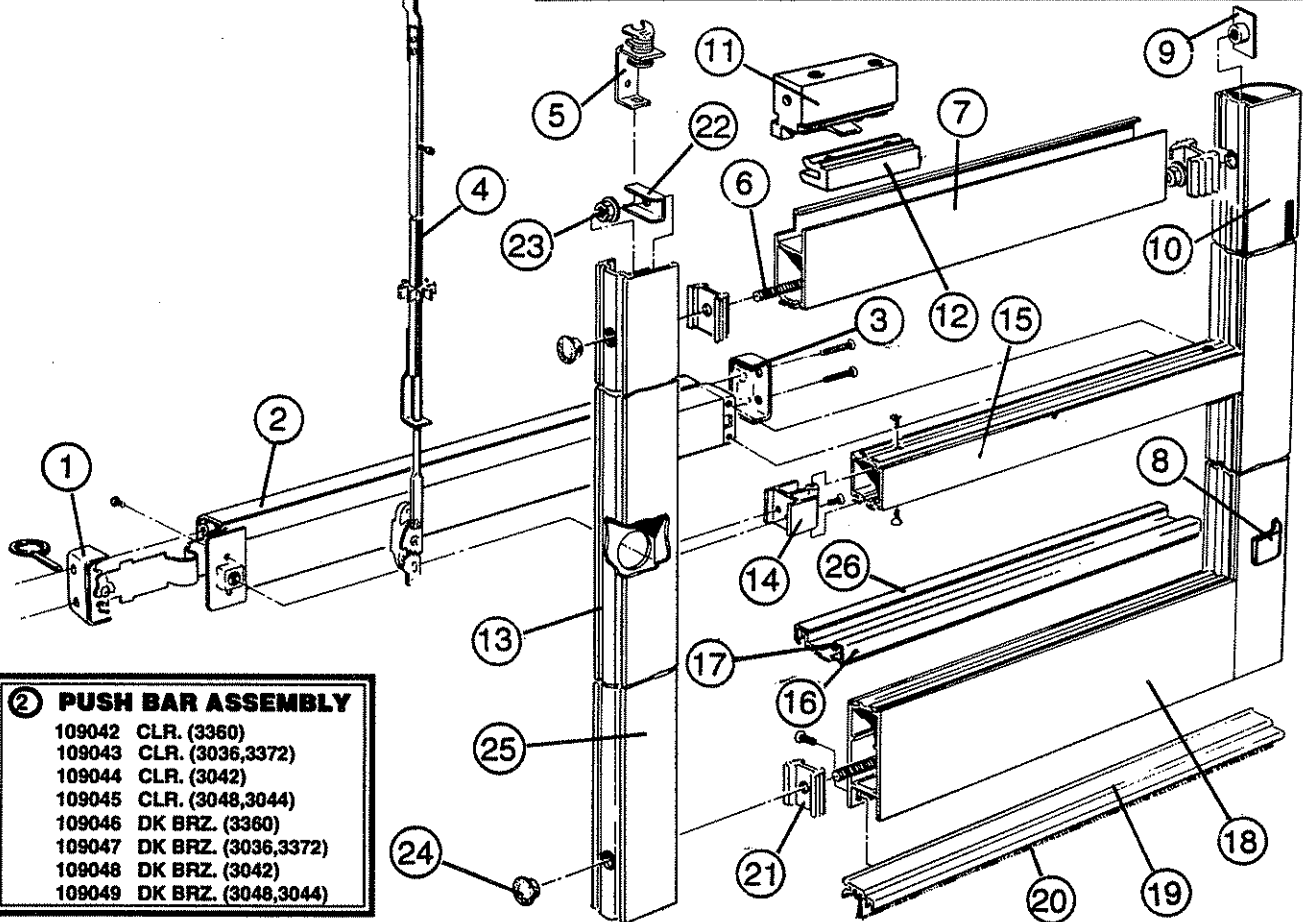
REF NO.	PART NO.	PART NO. (NEW)	DESCRIPTION	REF NO.	PART NO.	PART NO. (NEW)	DESCRIPTION
1	312050499		MOUNTING SCREW	1	515818		CLSER RH W/ARM
2	411712	412679	TRACK		515819		CLSER LH W/ARM
3	411976		SHOULDER SCREW -	2	411867		TRACK 14-7/16"
4	412621		SPACER HLDR. ARM	3	361419-L		CLSR.ASEM."SX" LH
5	515252		FRICTION SLIDE -		361419-R		CLSR ASEM."SX" RH
6	709094		SPRING		361420-L		CLSR.ASEM."SO" LH
7	341105499		SET SCREW-SLIDE		361420-R		CLSR.ASEM."SO" RH
8	411709	412680	DOOR HOLDER ASSEM.	4	363489-L		CLSR "SX" LH MED.
9	411713	412678	ARM-DOOR HOLDER		363489-R		CLSR "SX" RH MED.
10	711575		MOUNTING BLOCK		363490-L		CLSR "SO" LH MED.
11	711577		SPRING -BELLEVILLE		363490-R		CLSR "SO" RH MED.
12	711576		FRICTION DISK				

MODEL 3000

Access Control Package Components



SOLENOID LOCK



② PUSH BAR ASSEMBLY

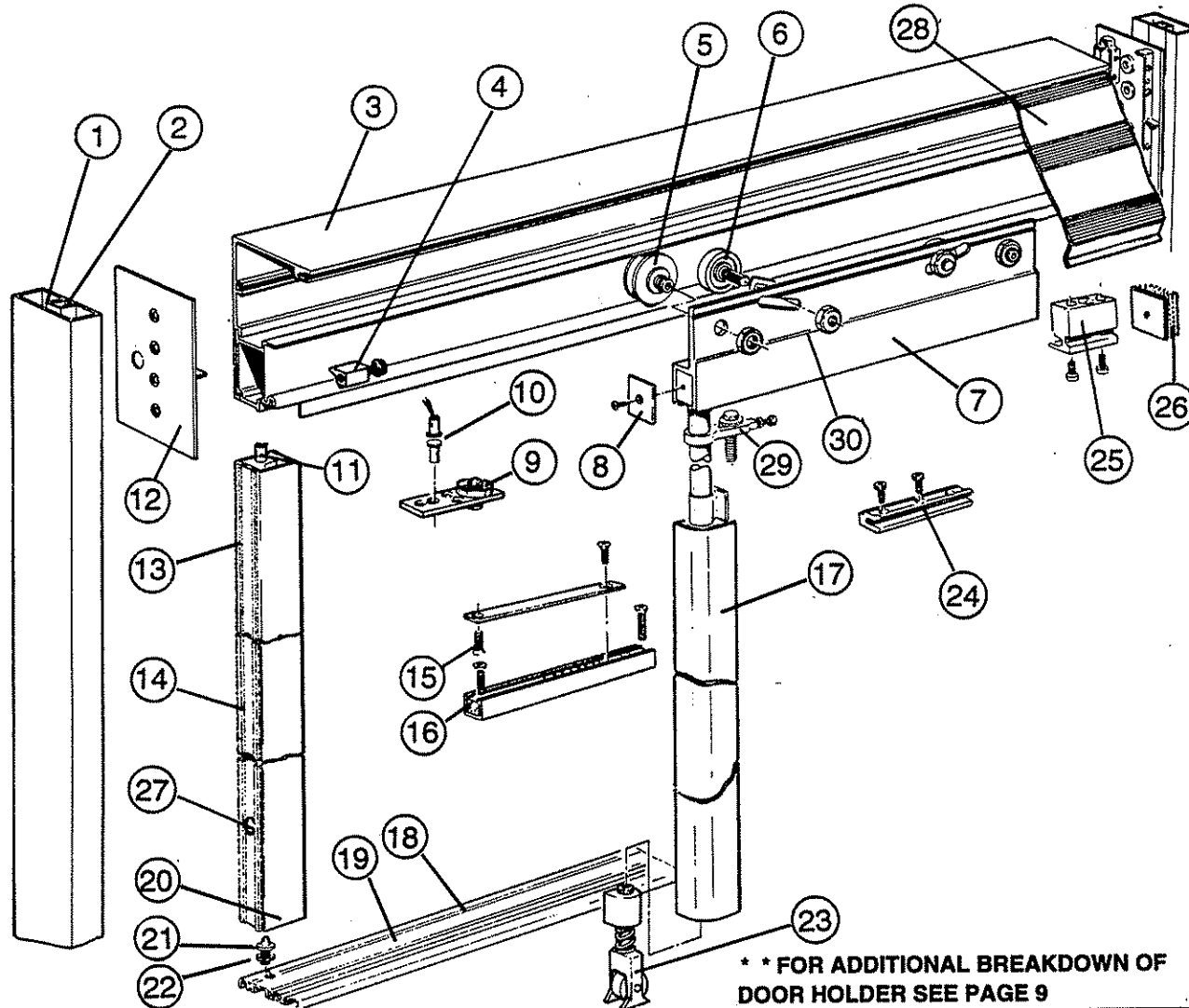
- 109042 CLR. (3360)
- 109043 CLR. (3036,3372)
- 109044 CLR. (3042)
- 109045 CLR. (3048,3044)
- 109046 DK BRZ. (3360)
- 109047 DK BRZ. (3036,3372)
- 109048 DK BRZ. (3042)
- 109049 DK BRZ. (3048,3044)

**** 412961 LOCATING CLIP TO BE USED WITH NEW RAIL EXTRUSION ON EXISTING STILES

REF NO.	PART NO.	PART NO. (NEW)	DESCRIPTION	REF NO.	PART NO.	PART NO. (NEW)	DESCRIPTION
1	411792		ACTIVE END CAP	21	****	412479	LOCATING CLIP
2	SEE ABOVE		PUSH BAR ASSEMBLY	22	711475		TIE ROD WASHER
3	411793		INACTIVE END CAP	23	706233		NUT- FLANGE
4	515266		VERT. ACTUATOR ROD	24	710241		PLUG-GRAY
5	711788		ACTUATOR ASSEM.		710240		PLUG-BLACK
6	G711483		TIE ROD	25	410884	412467	LEAD STILE EXT.
7		412469	TOP RAIL EXTRUSION	26		412472	GLASS STOP GUTTR.
8	711568		SECURITY HOOK CLR.			412637	GLS. STP. GTR. BVLD.
9	711474		NUT- TIE ROD				
10		412468	REAR STILE EXT.	27	515230-2		SOLENOID
11	515261		STRIKE ASSEM. RH/LH	28		412397-3	SPRING
	711789		STRIKE POST	29	515305		HARNESS POWER
12	411770		STRIKE BLOCK-DOOR	30	412401-2		SOCKET SCREW
13	411624		WEATHER STRIP	31		516030	CAM
14		713121	LOCATING CLIP	32		412896-R	SPRING TORSION
15		412471	INTERMEDIAT RAIL EXT			412896-L	SPRING TORSION
16	717807		GLASS STOP EXT.1/4"	33	412399		SWITCH
		412569	GLASS STP.EXT.1/4" BVLD	34	515695		LATCH
17	706812		GLASS STOP VINYL	35	515694		PAWL
18		412470	BTM. RAIL EXT.	36	412394		LINK
19	411315		SWEEP EXT.	37	412401-1		SHOULDER SCREW
20	710739		PILE SWEEP	38	412404		HARNESS

MODEL 3000

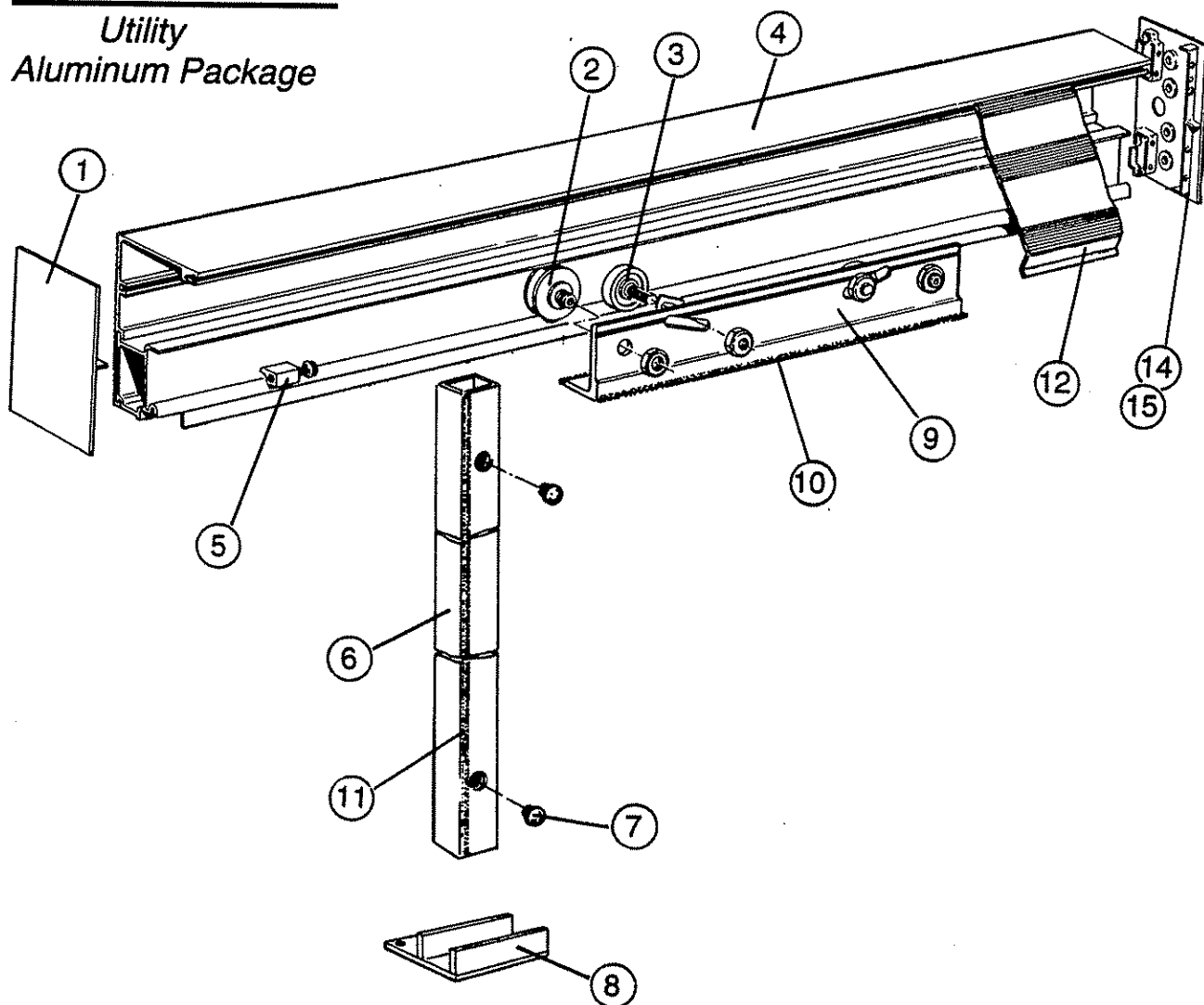
Designer
Aluminum Package



REF NO.	PART NO.	PART NO. (NEW)	DESCRIPTION	REF NO.	PART NO.	PART NO. (NEW)	DESCRIPTION
1	515107		JAMB EXT. 1-3/4" X 4-1/2"	18	972411796		THRLD.VNYL.WER
2	411748		JAMB EXT. 1-3/4" X 6"	19	515262		TRACK EXT. THRL
3	410865		JAMB INSERT EXT.	20	410100		BOTTOM PIVOT RH
4	515628		HEADER EXT.	21	410101		BOTTOM PIVOT LH
5	711709		FULL OPN. STP. RH	22	708950		BOTTOM PIVOT FL
6	711710		FULL OPN. STP. LH	23	380273499		HEX NUT PIVOT
7	605521		BUMPER	24	515265		GUIDE ASSEMBLY
8	972312729		HNGR. WHL. ASSEM.	25	515102		DOOR DETENT
9	972312462		ANT-RSR WHL. ASSEM.	26	411622		HANGER DETENT
10	515031		HANGER EXT.	27	711741		HANGER FILLER
11	515189		END CAP-CLEAR	28	710241		PLUG-GRAY
12	515190		END CAP-BLACK	29	710240		PLUG-BLACK
13	711743		BALL DETENT ASSEM.	30	515686		COVER EXT.
14	711463		MAGNETIC BO SWITCH	31	313105		SX PIVOT ASSEMBLY
15	411248		TOP PIVOT RH		411628		ADHESIVE PILE
16	411247		TOP PIVOT LH		312673		HDW.PKG. BI-PRT. CL
17	118483		END CAP CLEAR		312672		HDW.PKG. SINGLE CL
		412467	PIVOT STILE EXT.				
		411624	ADHSV. WTHRSTP				
		411714	PIVOT HLD. ARM.				
	**411709	412680	DOOR HOLDER				
		412468	PIVOT STILE EXT.				

MODEL 3000

Utility Aluminum Package



REF NO.	PART NO.	PART NO. (NEW)	DESCRIPTION	REF NO.	PART NO.	PART NO. (NEW)	DESCRIPTION
1	118483	SEE 14&15	END CAP CLEAR	13	312669		HRDW.PKG. SINGLE
2	972312729		HNGR. WHEEL ASEM.		312668		HRDW.PKG.BI-PART
3	972312462		ANT-RSR.WHL. ASEM	14		110753	MNTING BRKT LH
4	515628		HEADER EXTRUSION			110754	MNTING BRKT RH
5	711709		FULL OPN. STOP RH	15		313437	DRESS PLT VIS.CL
	711710	713098	FULL OPN. STOP LH			333437	DRESS PLT VIS. DB
	605521		BUMPER			313436	DRESS PL CONC.CL
6			FILLER EXTRUSION			333436	DRESS PL CONC.DB
7	710240		PLUG-BLACK				
	710241		PLUG-GRAY				
8	411773		DOOR GUIDE ASSEM.				
9	515224		HANGER EXTRUSION				
10	411628		ADHESIVE PILE				
11	411624		ADHESIVE PILE				
12	515686		COVER EXTRUSION				