

Dura-Glide

Automated

Aluminum Door Package

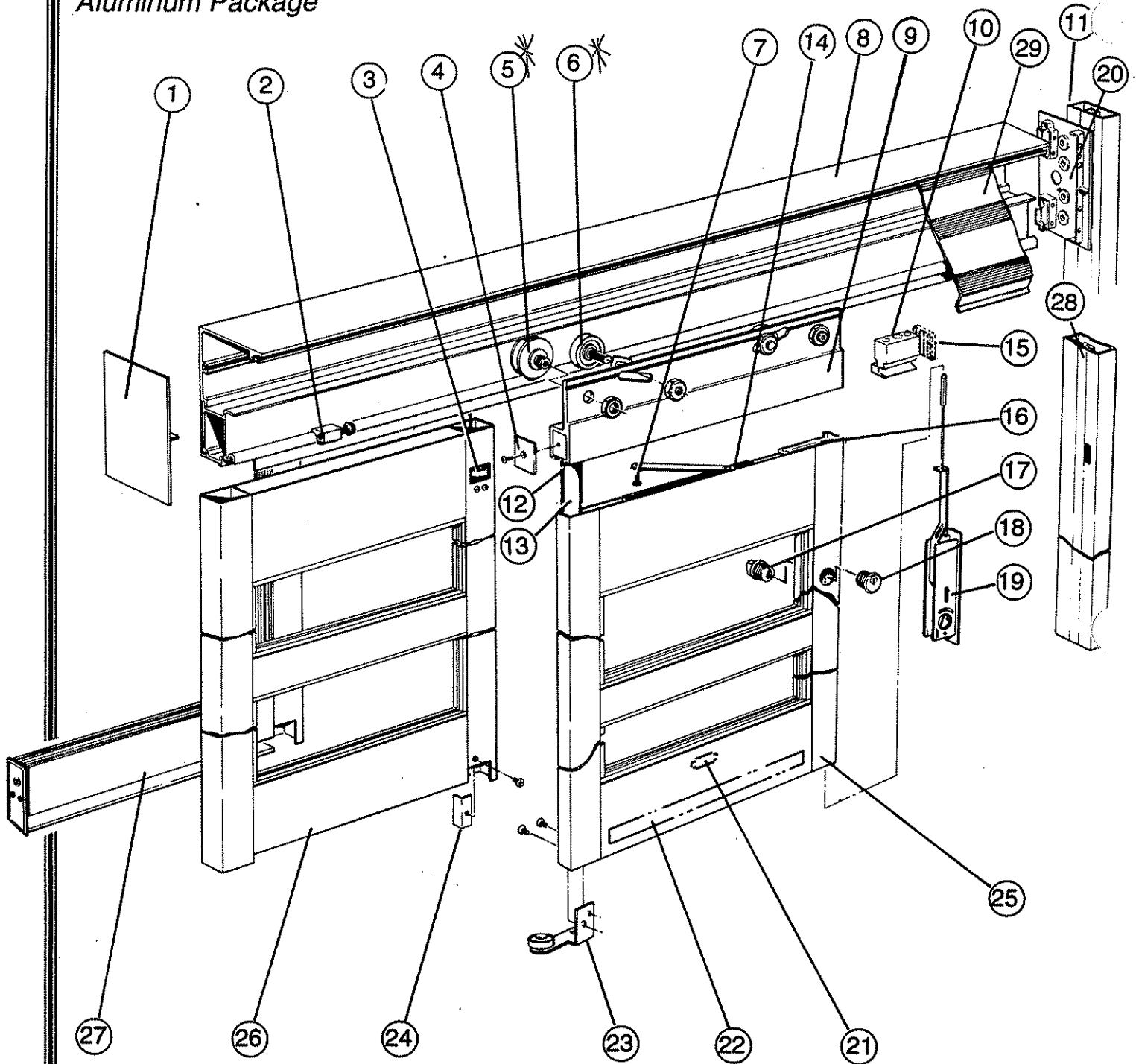
2000

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MODEL 2000

Aluminum Package



20.00

L.H. PACKAGE Shown

(Prior to 3/94)

MODEL 2000

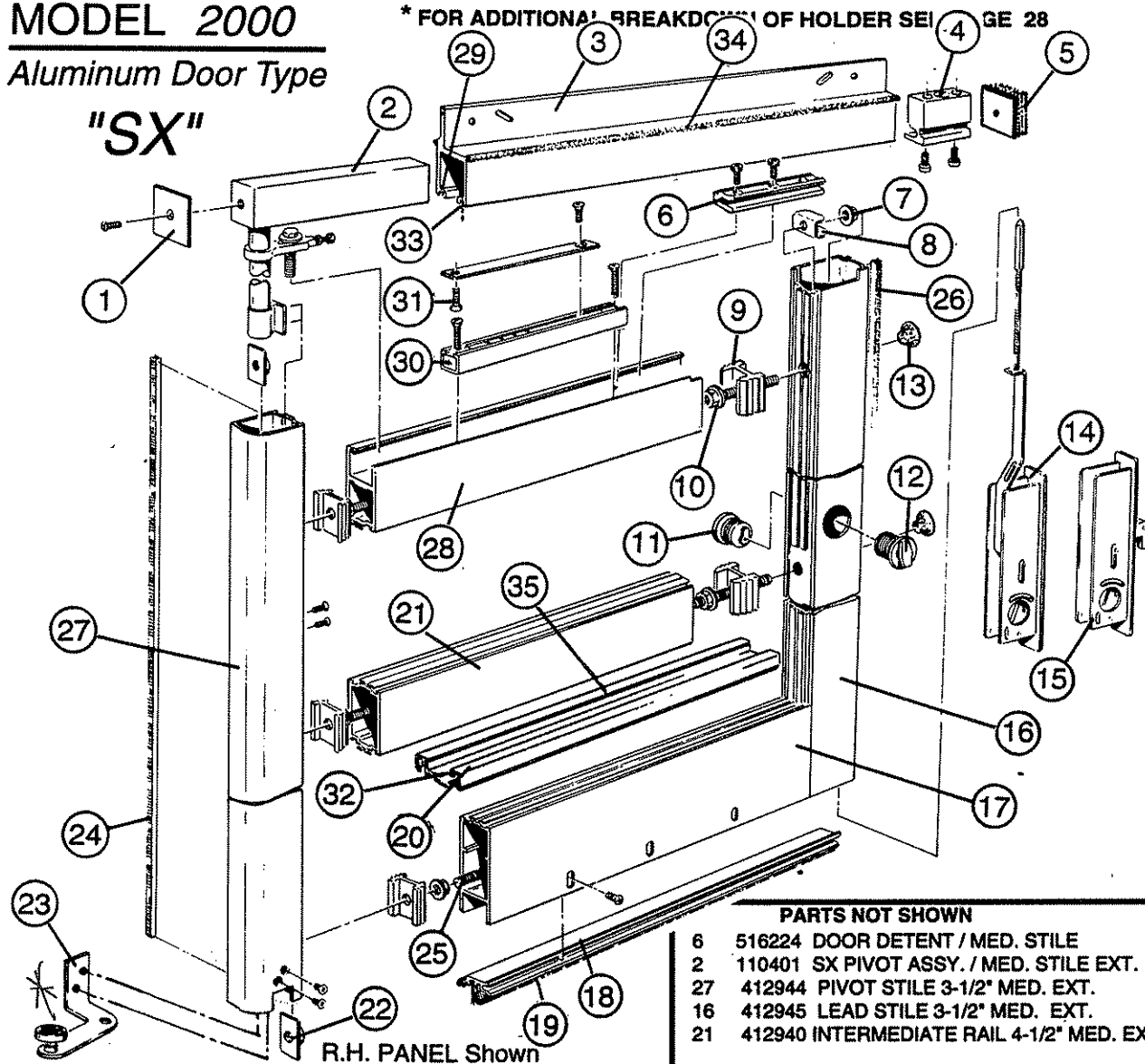
REF. No.	PART No.	New PART No.	DESCRIPTION	Aluminum Package
1	711623	313437	DRESS PLATE ASSY END CAP VISIBLE-CL	
	711625	333437	DRESS PLATE ASSY END CAP VISIBLE-DK BRZ	
2	711709		FULL OPEN STOP ASSEMBLY RH	
	711710		FULL OPEN STOP ASSEMBLY LH	
	605521		BUMPER STOP	
3	411842		BREAKOUT SWITCH	
4	515190		END CAP HANGER - BLACK	
5	972312729		HANGER WHEEL W/AXLE AND NUT	
6	972312462		ANTI - RISER WHEEL W/AXLE, MTG. PLATE AND NUT	
7	411714		SHOULDER SCREW	
8	515628		HEADER AND TRACK TUBE EXTRUSION	
	515056		TRACK TUBE EXTRUSION	
9	515031		SX HANGER EXTRUSION	
10	411622		DETENT ASSEMBLY - HANGER PORTION - CLEAR	
	431622		DETENT ASSEMBLY - HANGER PORTION - DK BRZ	
11	515107		JAMB EXTRUSION 1-3/4" x 4-1/2"	
	411748		JAMB EXTRUSION 1-3/4" x 6"	
12	713050		PILE WEATHERSTRIP HANGER	
13	313105		SX PIVOT ASSEMBLY	
14	411709	412680	DOOR HOLDER ASSEMBLY	
15	711741		HANGER FOAM FILLER	
16	515102	515909	DETENT DOOR RH	
		515910	DETENT DOOR LH	
17	709221		THUMB TURN - CLEAR	
	709647		THUMB TURN - BLACK	
18	706668		LOCK CYLINDER W/ KEY - CLEAR	
	709648		LOCK CYLINDER W/ KEY - BLACK	
19	515258		LOCK SINGLE SLIDE (NO ROD)	
	515193		LOCK BI-PART (W/ ROD)	
20	118483		END CAPS- CLEAR	
	138483		END CAPS- DARK BRONZE	
21	712175		STANLEY LOGO - SMALL	
22	412638		DECAL - CAUTION AUTOMATIC SLIDING DOOR	
23	515191	515191-2	BOTTOM STRUT RH	
	515192	515192-2	BOTTOM STRUT LH (SHOWN)	
24	712779		UNIVERSAL BRACKET	
25	PAGE-22		SEE " SX" PANEL DETAIL FOR EXTRUSION BREAKDOWN	
26	PAGE-23		SEE " O" PANEL DETAIL FOR EXTRUSION BREAKDOWN	
27	PAGE-24		SEE " P" PANEL DETAIL FOR EXTRUSION BREAKDOWN	
28	410865		JAMB INSERT EXTRUSION CLEAR	
29	515686		COVER EXTRUSION CLEAR	
30		110753	BRACKET- MOUNTING LH (NEW STYLE NOT SHOWN)	
		110754	BRACKET- MOUNTING RH (NEW STYLE NOT SHOWN)	
		313436	DRESS PLATE ASSY ENDCAP CONCEALED CL	
		333436	DRESS PLATE ASSY ENDCAP CONCEALED DK BRZ	
PARTS NOT SHOWN				
A	411715	412905	LABEL-POWER	
B	411718	412905	LABEL-OPEN/CLOSE/AUTO	
C	712176		LOGO-STANLEY LARGE	
D	970311560		DECAL PACKAGE	
E	312401	313384	HARDWARE PACKAGE--BI-PART	
F	312399	313385	HARDWARE PACKAGE--SINGLE SLIDE RH	
G	312401	313386	HARDWARE PACKAGE--SINGLE SLIDE LH	
H	312727	313387	HARDWARE PACKAGE--E PANEL PACKAGE--BI-PART	
I	312725	313388	HARDWARE PACKAGE--E PACKAGE SINGLE SLIDE RH	
J	312726	313389	HARDWARE PACKAGE--E PACKAGE SINGLE SLIDE LH	
K	713152-1		BEST CYLINDERS CLR	
	713152-2		BEST CYLINDERS D.BRZ	

MODEL 2000

Aluminum Door Type

"SX"

* FOR ADDITIONAL BREAKDOWN OF HOLDER SEE PAGE 28



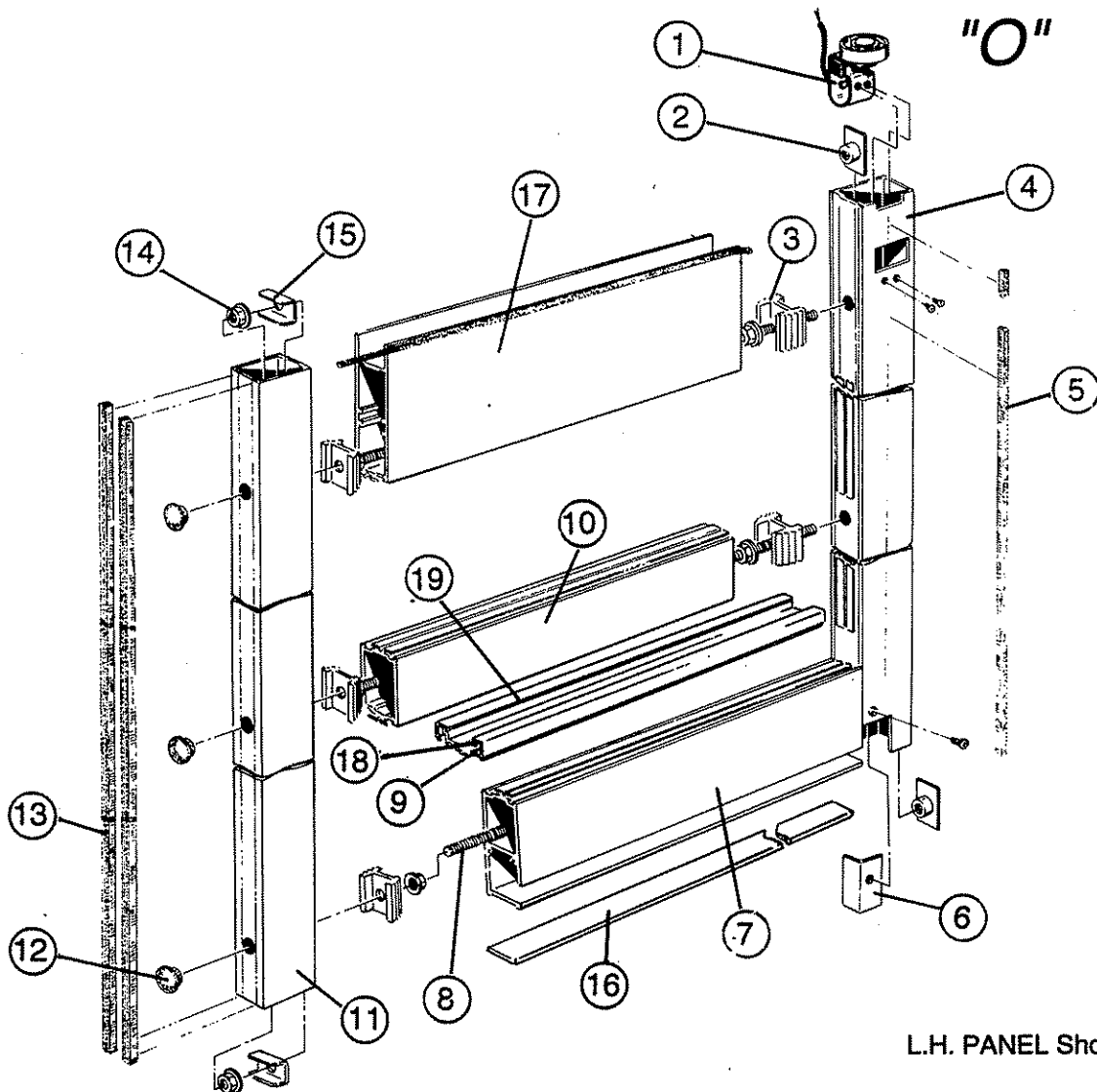
PARTS NOT SHOWN

6	516224	DOOR DETENT / MED. STILE
2	110401	SX PIVOT ASSEM. / MED. STILE EXT.
27	412944	PIVOT STILE 3-1/2" MED. EXT.
16	412945	LEAD STILE 3-1/2" MED. EXT.
21	412940	INTERMEDIATE RAIL 4-1/2" MED. EXT.

REF NO.	PART NO.	PART NO. (NEW)	DESCRIPTION	REF NO.	PART NO.	PART NO. (NEW)	DESCRIPTION
1	515190		END CAP BLACK	18	411315		SWEEP EXT.
2	313105		SX PIVOT ASSEM.	19	710739		PILE- SWEEP-
3	515031		SX HANGER EXT	20	717807		GLASS STOP EXT. 1/4"
4	411622		DETENT HANGER		412569		GLS. STP. EXT. 1/4" BVLD.
5	711741		HANGER FOAM	21		412471	INTERM. RAIL EXT.
6		515909	DETENT DOOR CLEAR	22	711474		NUT-TIE ROD
		515910	DETENT DOOR DK. BRZ.	23	515191	515191-2	BOTTOM GUIDE RH
7	706233		NUT-FLANGE		515192	515192-2	BOTTOM GUIDE LH
8	711475		TIE ROD WASHER	24	411624		WEATHER STRIP
9	****	412479	LOCATING CLIP	25	G711483		TIE ROD
10	706233		NUT FLANGE	26	411624		WEATHER STRIP
11	706668		LOCK CYL W/KEY CLR	27		412468	PIVOT STILE EXT.
	709648		LOCK CYL W/KEY BLK	28		412469	TOP RAIL EXT.
12	709221		THMB TRN WO/KEY CLR	29	713050		HANGER PILE
	709647		THMB TRN WO/KEY BLK	30	**411709	412680	DOOR HOLDER ASSEM.
13	710241		PLUG CLEAR	31	411714		PIVOT HOLDER ARM
	710240		PLUG BLACK	32	706812		GLASS STOP VINYL
14	515193		LOCK ASSEM.(BI-PART)	33	711318		HANGER EXTENSION.
15	515258		LOCK ASSEM.(S.S.)	34	972411628		ADHESIVE HNGR. PILE
16	410884	412467	LEAD STILE EXT.	35		412472	GLASS STOP GUTTER
17		412470	BOTTOM RAIL EXT.			412637	GLS. STP. GTR. BVLD.

MODEL 2000
Aluminum Door Type

"O"



L.H. PANEL Shown

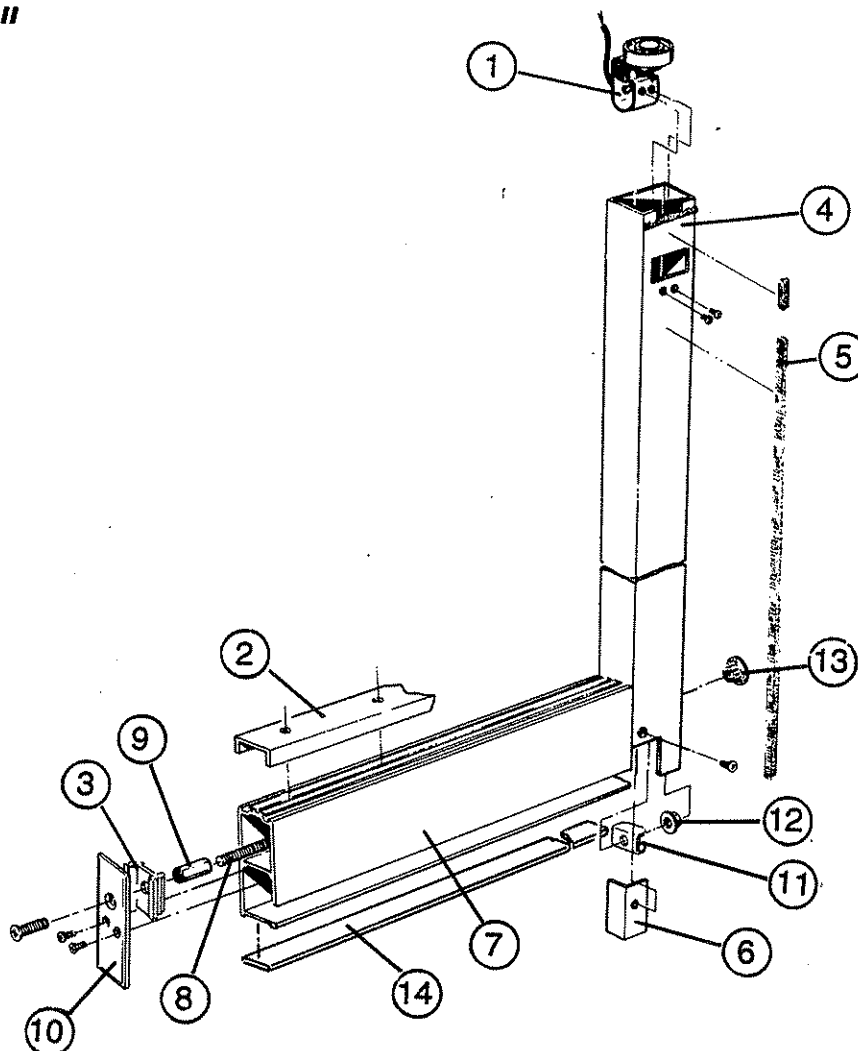
**** 412961 LOCATING CLIP TO BE USED WITH NEW RAIL EXTRUSION ON EXISTING STILES

REF NO.	PART NO.	PART NO. (NEW)	DESCRIPTION	REF NO.	PART NO.	PART NO. (NEW)	DESCRIPTION
1	411842		BRKOUT SW. ASSEM.	10		412471	INTERM. RAIL EXT.
2	711474		NUT-TIE ROD	11		412476	BACK STILE
3	****	412479	LOCATING CLIP	12	710241		PLUG CLEAR
4		412476	LEAD STILE		710240		PLUG BLACK
5	411624		WEATHER STRIP	13	411624		WEATHER STRIP
6	712779		UNIVERSAL BRACKET	14	706233		NUT-FLANGE
7		412475	BOTTOM RAIL EXT.	15	711475		TIE ROD WASHER
8	G711483		TIE ROD	16	G411740		KEY STRIP
9	717807	412569	GLASS STOP EXT. 1/4" GLS. STP. EXT. 1/4" BVLD	17		412474	TOP RAIL EXT.
				18	706812		VINYL-GLASS STOP
				19		412472	GLASS STP. GUTR.
						412637	GLS. STP. GTR. BVLD

MODEL 2000

Aluminum Door Type

"P"



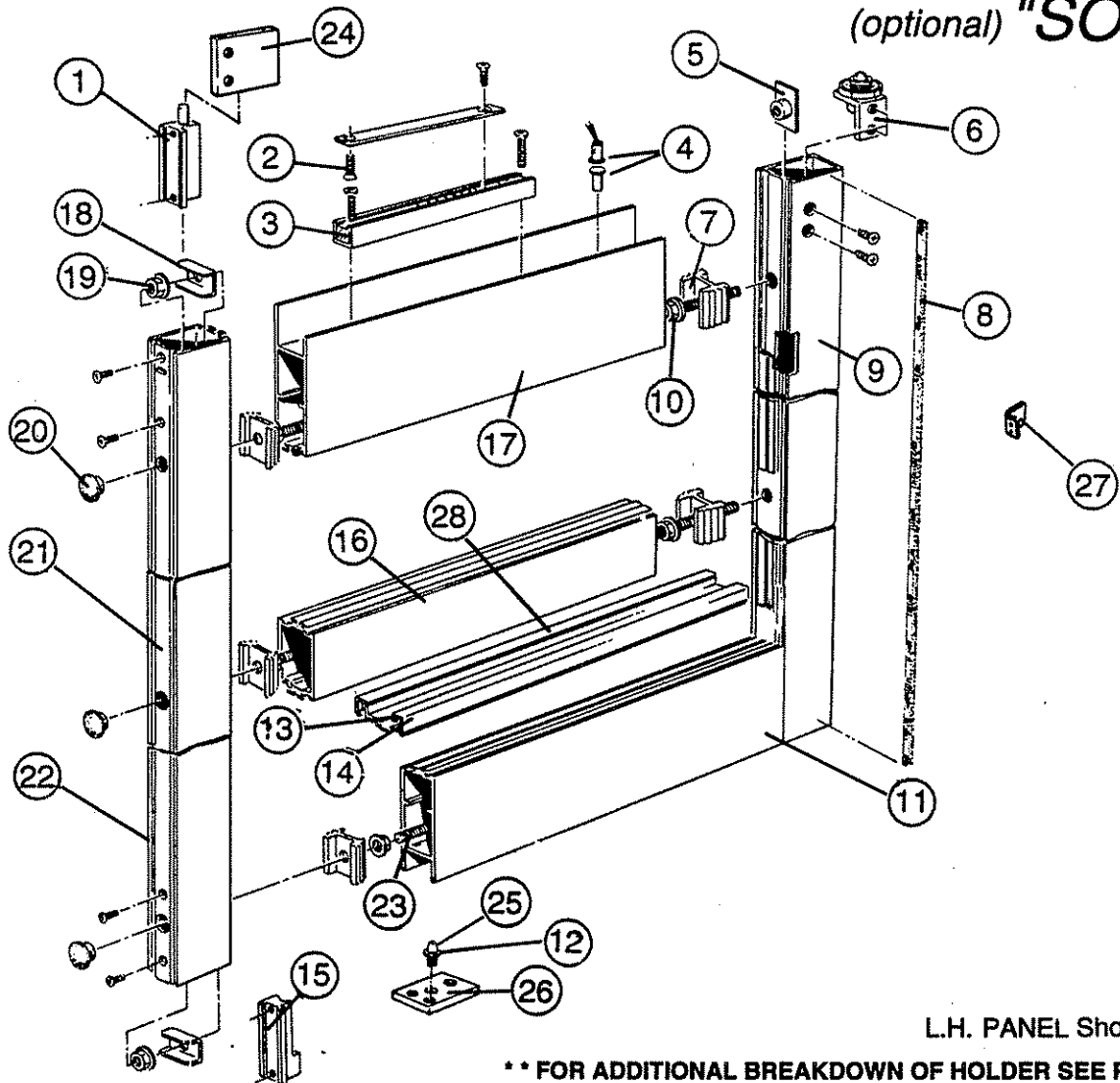
L.H. PANEL Shown

**** 412961 LOCATING CLIP TO BE USED WITH NEW RAIL EXTRUSION ON EXISTING STILES

REF NO.	PART NO.	PART NO. (NEW)	DESCRIPTION	REF NO.	PART NO.	PART NO. (NEW)	DESCRIPTION
1	411842		BRKOUT SW. ASSEM.	9	711603		TIE ROD CONNECT.
2	717812		CAP EXT.	10	411623		END CAP CLEAR
3	****	412479	LOCATING CLIP	11	711475		TIE ROD WASHER
4		713098	FILLER TUBE	12	706233		NUT-FLANGE
5	411624		WEATHER STRIP BRN.	13	710241		PLUG CLEAR
6	712779		UNIVERSAL BRACKET		710240		PLUG BLACK
7		412475	BOTTOM RAIL EXT.	14	G411740		KEY STRIP
8	G711483		TIE ROD				

MODEL 2000

(optional) "SO"



L.H. PANEL Shown

** FOR ADDITIONAL BREAKDOWN OF HOLDER SEE PAGE 28

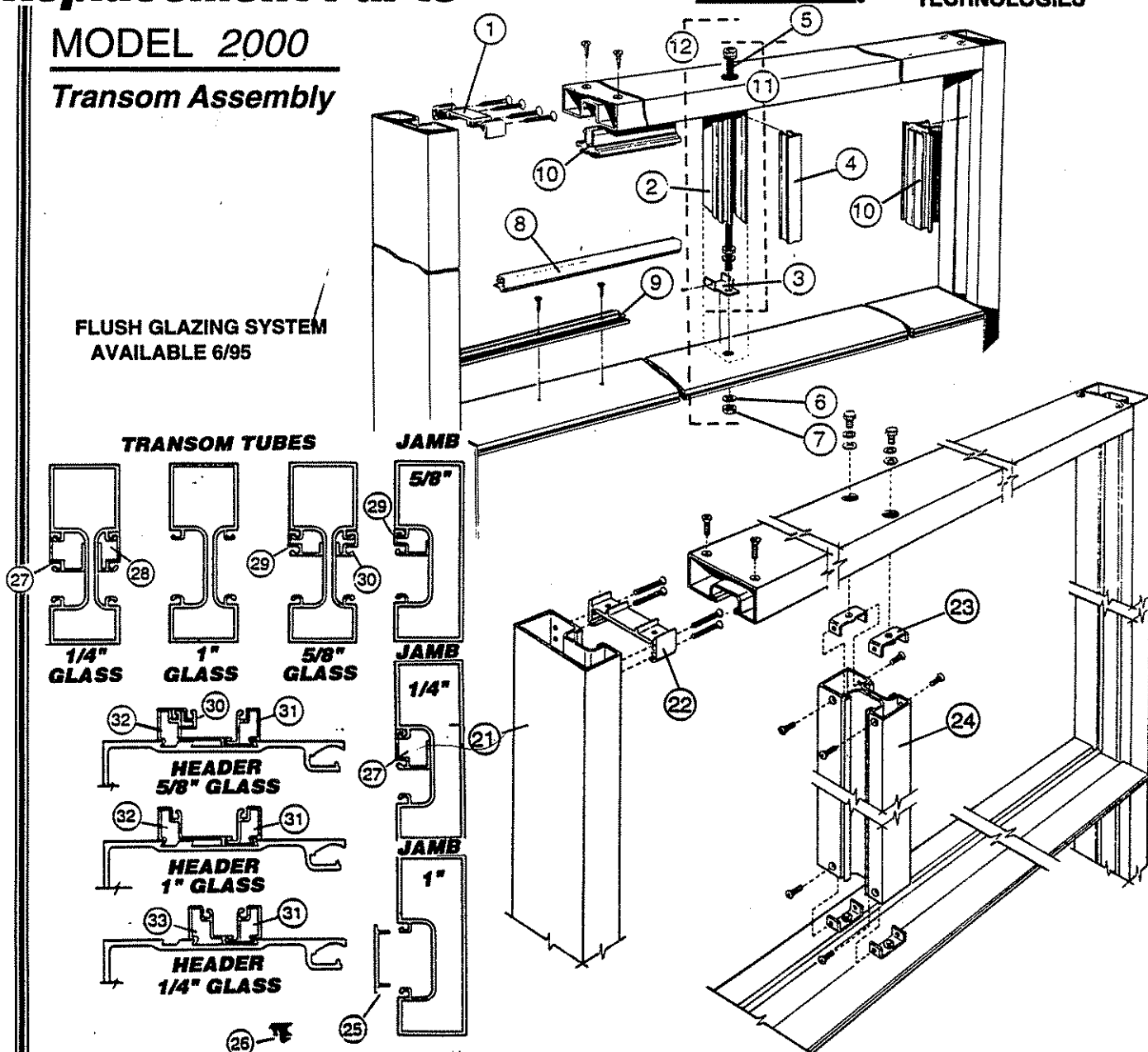
**** 412961 LOCATING CLIP TO BE USED WITH NEW RAIL EXTRUSION ON EXISTING STILES

REF NO.	PART NO.	PART NO. (NEW)	DESCRIPTION	REF NO.	PART NO.	PART NO. (NEW)	DESCRIPTION
1	411248		TOP PIVOT RH	15	410100		BOTTOM PIVOT RH
	411247		TOP PIVOT LH		410101		BOTTOM PIVOT LH
2	411714		PIVOT-HOLDER ARM	16		412471	INTRMED.RAIL EXT
3	**411709	412680	DOOR HOLDER	17		412606	TOP RAIL EXT.
4	711463		BRKOUT SW. ASSEM.	18	711475		TIE ROD WASHER
5	711474		NUT-TIE ROD	19	706233		NUT FLANGE
6	708867		BALL DETENT ASSEM.	20	710241		PLUG CLEAR
	708824		BALL DETENT 20 LBS.		710240		PLUG BLACK
	709679		BALL DETENT 40 LBS.	21	410884	412467	REAR STILE EXT.
7	****	412479	LOCATING CLIP	22	411624		WEATHER STRIP
8	411624		WEATHER STRIP	23	G711483		TIE ROD
9		412476	LEAD STILE EXT.	24	411720		HEADER BLOCK
10	706233	412568	NUT FLANGE	25	708950		BOTTOM PIVOT
11		412470	BOTTOM RAIL EXT	26	411858		PIVOT BLOCK
12	380273499		HEX NUT	27	711568		SECUR. HOOK CL.
13	706812		GLASS STOP VINYL	28		412472	GLASS STOP GUTR
14	717807		GLASS STOP EXT. 1/4"			412637	GLS. STP. GTR.BVLD
		412569	GLS. STP.EXT.1/4" BVLD				

MODEL 2000

Transom Assembly

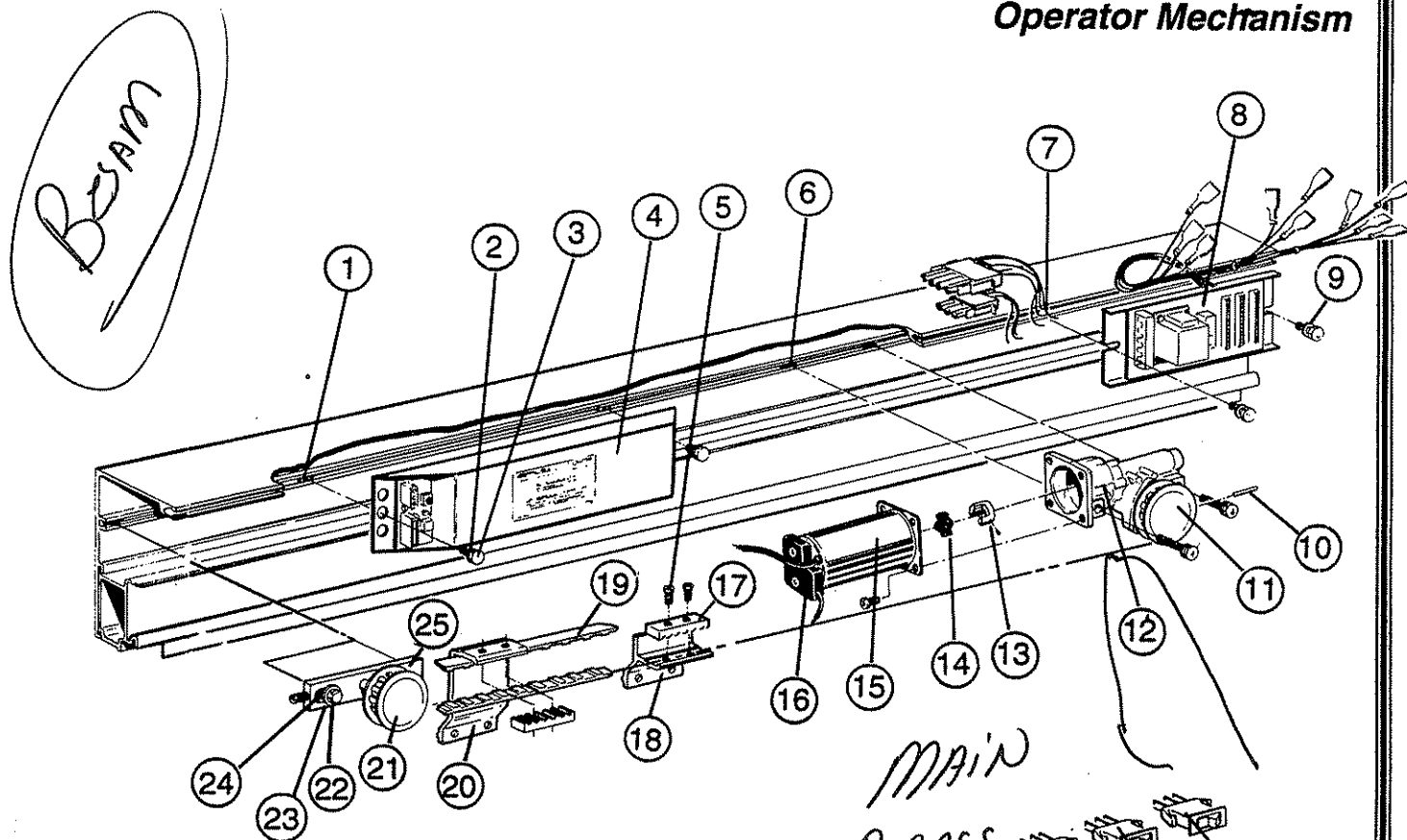
FLUSH GLAZING SYSTEM
AVAILABLE 6/95



REF NO.	PART NO.	PART NO. (NEW)	DESCRIPTION	REF NO.	PART NO.	PART NO.	DESCRIPTION
1	312660		TRANSOM CLIP PKG.	21	412858		JAMB EXT.
2	419205		TRANSOM TUBE EXT.	22	313450		TRANSOM HDWE
3	707261		TRANSOM BRACKET	23	313460		TRANSOM TUBE HDW
4	717262		TRANSOM INSERT	24	412859		TRANSOM TUBE EXT
5	705336		THREADED ROD	25	412860		INSERT EXT
6	382260499		LOCK WASHER	26	712794		GLAZNG GSKT EXT
7	380152499		NUT	27	413060		1/4" GLS STP ADAPT
8	717807		GLASS STP EXT.1/4"	28	413061		1/4" GLS STP EXT.
9	715130		ADAPTER EXT.	29	413102		5/8"GLS STP ADAPT
10	410866		GLS.STP.ADAPT.EXT.	30	413103		5/8" GLS STP EXT
11	306528		CTR.SPT.ROD PKG.	31	412861		GLASS STOP EXT.
12	313070		TRNSM TUBE ASEM.	32	412863		GUTTER EXT.
				33	412862		GUTTER EXT.

MODEL 2000

Operator Mechanism



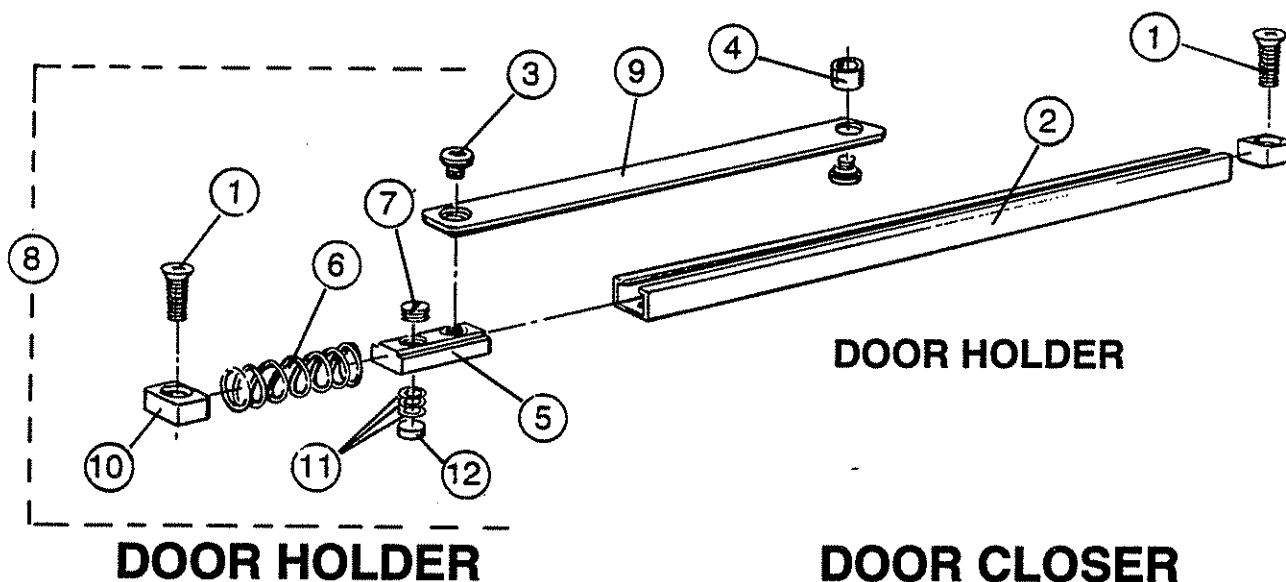
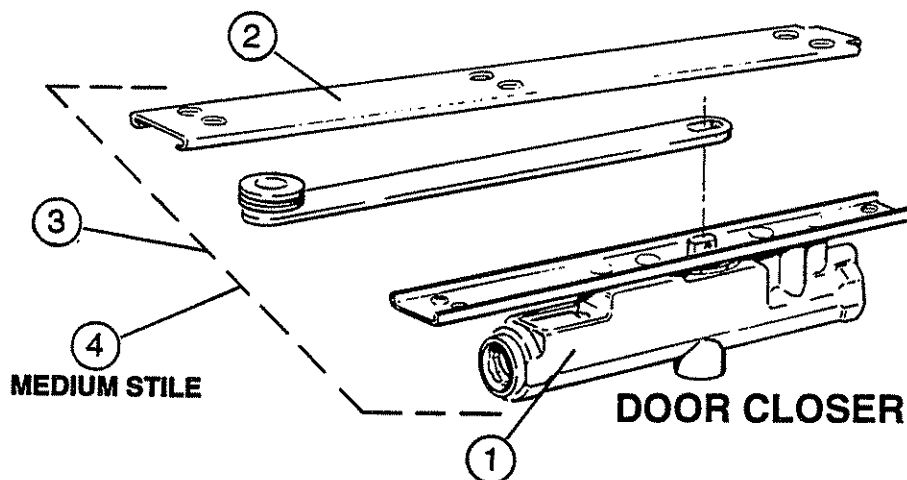
8	**
412901-2	HRNS. SOL. LOCK / INTERFACE BOARD
412902-2	HRNS. CONTROL BOX / INTERFACE BOARD
412903	HRNS. SWITCHES / INTERFACE BOARD
412545	HRNS. POWER SUPPLY

*FOR USE W/ 3/8" BELT

REF NO.	PART NO.	PART NO. (NEW)	DESCRIPTION	REF NO.	PART NO.	PART NO. (NEW)	DESCRIPTION
1	381102499		TRACK NUT	13	(2) 412157		HUB,LJ CPL.(SMD)
2	382260499		WASHER		914411446		COUPLING(PATTER)
3	351267499		SCREW	14	412158		SPIDR,LJ CPL.(SMD)
4	914109910		CONTROL BOX	15	907514542		MOTOR
5	353338499		SCREW	16	312717		ENCODER ASSEM.
6	381102499		TRACK NUT	17	411507	*412481	BELT CLAMP
7	381102499		TRACK NUT	18	411810	*516076	BELT BRKT. SHORT
8		313383	INTERFACE BOARD	19	711450	*712750	BELT
	**412901-2		HARNESS SOL.LK.RET.	20	515073	*516075	BELT BRKT. LONG
	**412902-2		HRNS. C.BX. INTRF. RET	21	411456	*412465	IDLE. PUL. W/BRNG.
	**412903		HRNS.INTRF.TO SW.RET	22	351270499		SCREW HEX HD.
	**412545		HRNS. POWER SUPPLY	23	382260499		WASHER SPRING.LK.
9	382260499		WASHER SPRING LOCK	24	711324		BUSHING
10	712777		DRIVE PIN (SMD)	25	515059	*515984	IDLER ASSEM.
11	412139	* 412466	DRIVE PULLEY (SMD)	26	411578	713081	POWER SWITCH
12	411439		DRIVE PULLEY(PATTER)	27	411577	713082	AUTO/CLS/OPN SW.
	972313027	* 313443	MTR/ GR BX/PULY (SMD)	28	313069	713080	REDUCED OPN. SW.
	313034	* 313444	GEAR BX/PULY (SMD)				

MODEL 2000

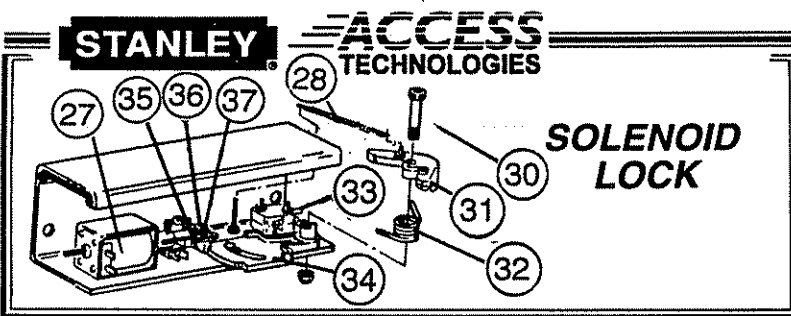
Door Holder / Door Closer



DOOR HOLDER

DOOR CLOSER

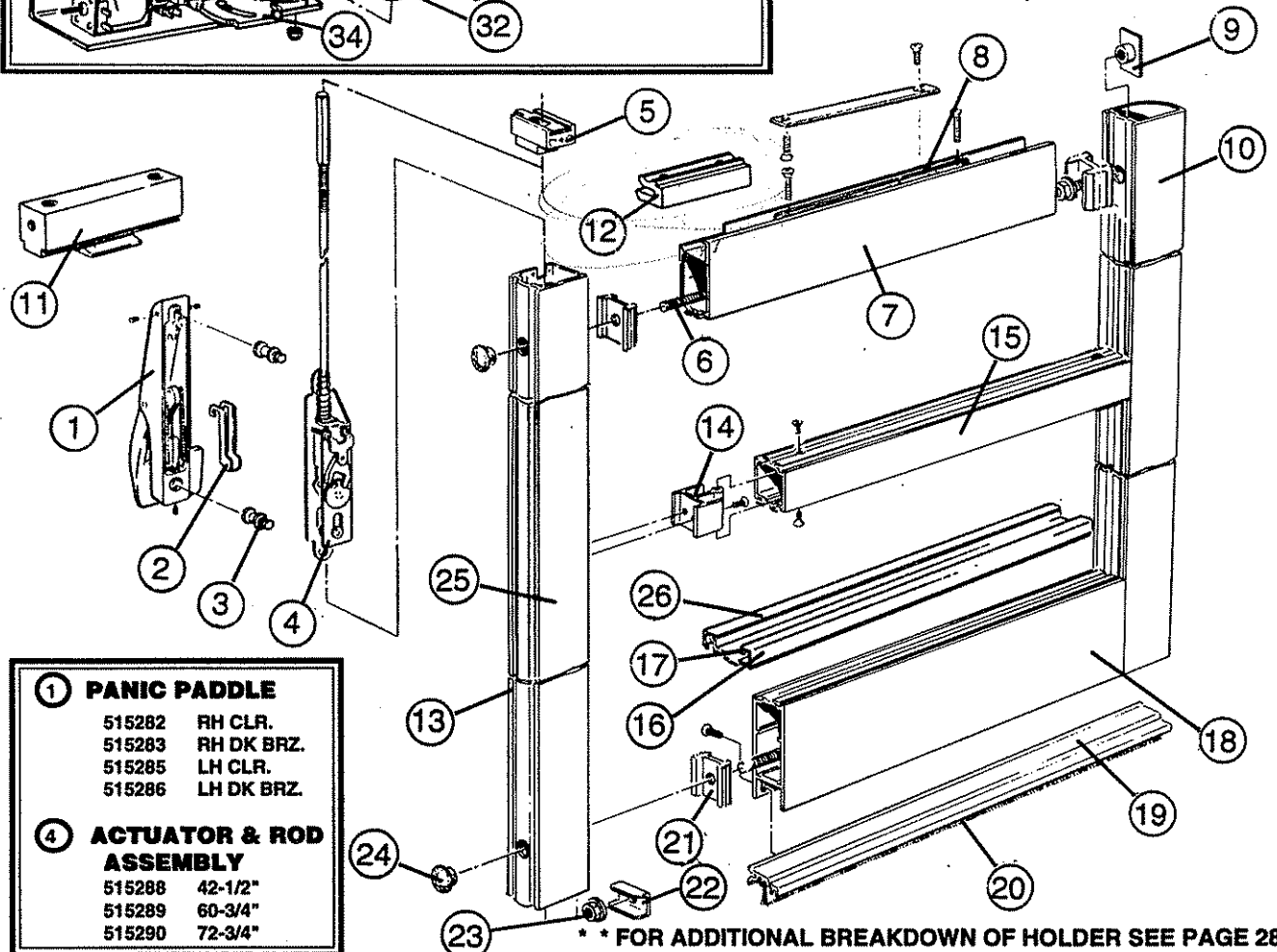
REF NO.	PART NO.	PART NO. (NEW)	DESCRIPTION	REF NO.	PART NO.	PART NO. (NEW)	DESCRIPTION
1	312050499		MOUNTING SCREW	1	515818		CLOSER RH W/ARM
2	411712	412679	TRACK		515819		CLOSER LH W/ARM
3	411976		SHOULDER SCR	2	411867		TRACK 14-7/16"
4	412621		SPACER HLDR. ARM	3	361419-L		CLSR. ASEM."SX" LH
5	515252		FRICTION SLIDE		361419-R		CLSR. ASEM."SX" RH
6	709094		SPRING		361420-L		CLSR ASEM."SO" LH
7	341105499		SET SCREW-SLIDE		361420-R		CLSR ASEM."SO" RH
8	411709	412680	DOOR HOLDER ASSEM	4	363489-L		CLSR "SX" LH MED.
9	411713	412678	ARM-DOOR HOLDER		363489-R		CLSR "SX" RH MED.
	412194		ARM-DOOR A.G. 16 3/4"		363490-L		CLSR "SO" LH MED.
10	711575		MOUNTING BLOCK		363490-R		CLSR "SO" RH MED.
11	711577		SPRING-BELLEVILLE				
12	711576		FRICTION DISK				



Replacement Parts

MODEL 2000

Access Control Package
Components



① PANIC PADDLE

515282 RH CLR.
515283 RH DK BRZ.
515285 LH CLR.
515286 LH DK BRZ.

④ ACTUATOR & ROD ASSEMBLY

515288 42-1/2"
515289 60-3/4"
515290 72-3/4"

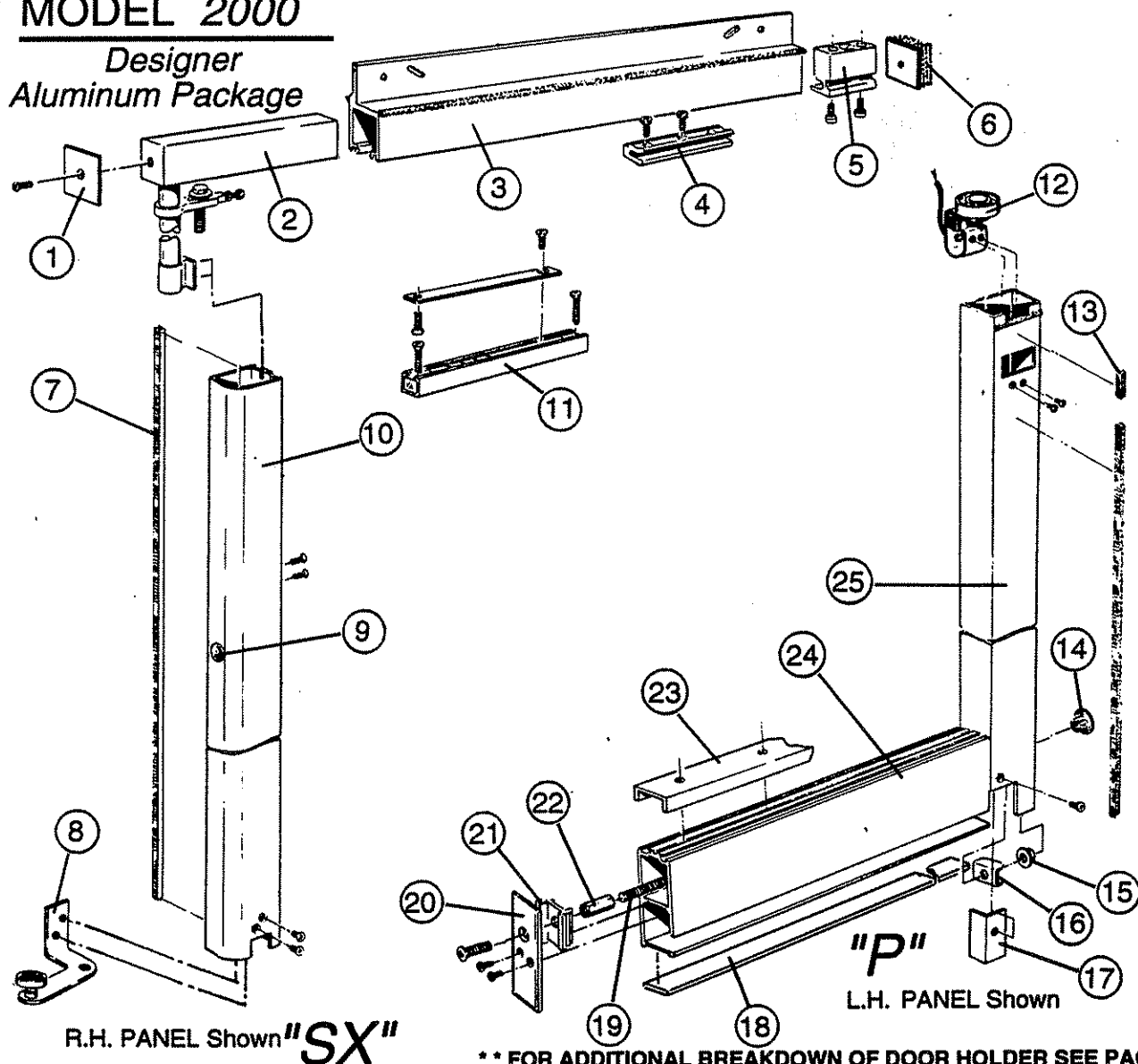
** FOR ADDITIONAL BREAKDOWN OF HOLDER SEE PAGE 28

**** 412961 LOCATING CLIP TO BE USED WITH NEW RAIL EXTRUSION ON EXISTING STILES

REF. NO.	PART NO.	PART NO. (NEW)	DESCRIPTION	REF. NO.	PART NO.	PART NO. (NEW)	DESCRIPTION
1	SEE ABOVE		PANIC PADDLE	22	711475		TIE ROD WASHER
2	711867		ACTUATOR LINK	23	706233		NUT- FLANGE
3	711866		THREADED STUD	24	710241		PLUG-GRAY
4	SEE ABOVE		ACTUATOR & ROD ASSEM		710240		PLUG-BLACK
5	411850		BOLT GUIDE	25		412467	LEAD STILE EXT.
6	G711483		TIE ROD	26	410884	412472	GLASS STOP GUTTR.
7		412469	TOP RAIL EXTRUSION			412637	GLS. STP. GTR. BVLD.
8	**411709	412680	DOOR HOLDER ASSEM.	27	515230-2		SOLENOID
9	711474		NUT- TIE ROD	28		412397-3	SPRING
10		412468	REAR STILE EXT.	29	515305		HARNES POWER
11	515233		STRIKE ASSEM. RH/LH	30	412401-2		SOCKET SCREW
12	411770		STRIKE BLOCK-DOOR	31		516030	CAM
13	411624		WEATHER STRIP	32		412896-R	SPRING TORSION
14		713121	LOCATING CLIP			412896-L	SPRING TORSION
15		412471	INTERMEDIAT RAIL EXT	33	412399		SWITCH
16	717807		GLASS STOP EXT.1/4"	34	515695		LATCH
		412569	GLASS STOP EXT1/4"BVLD	35	515694		PAWL
17	706812		GLASS STOP VINYL	36	412394		LINK
18		412470	BTM. RAIL EXT.	37	412401-1		SHOULDER SCREW
19	411315		SWEEP EXT.	38	412404		HARNES
20	710739		PILE-SWEEP				
21	****	412479	LOCATING CLIP				

MODEL 2000

Designer Aluminum Package



R.H. PANEL Shown **"SX"**

"P"

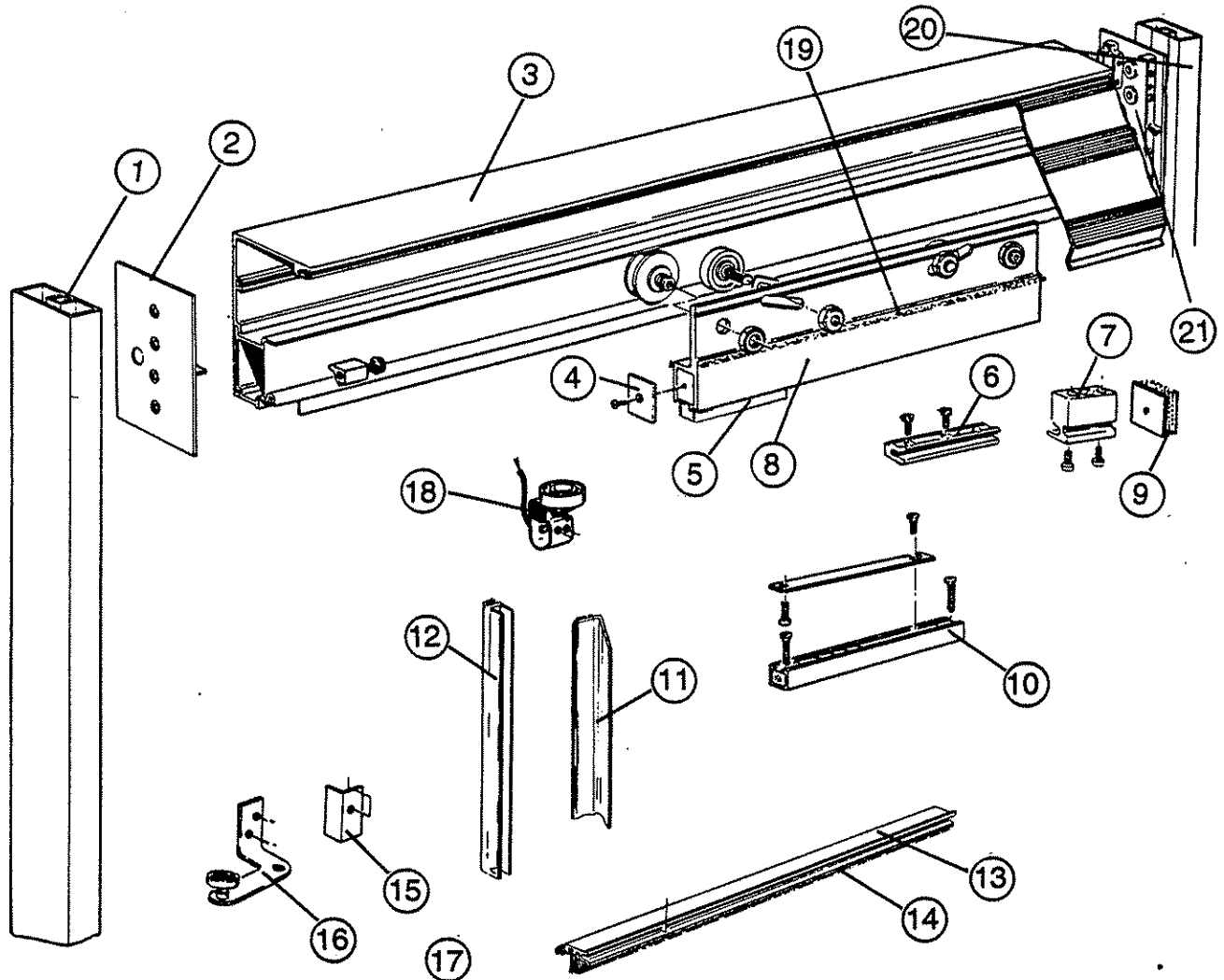
L.H. PANEL Shown

** FOR ADDITIONAL BREAKDOWN OF DOOR HOLDER SEE PAGE 28

**** 412961 LOCATING CLIP TO BE USED WITH NEW RAIL EXTRUSION ON EXISTING STILES

REF NO.	PART NO.	PART NO. (NEW)	DESCRIPTION	REF NO.	PART NO.	PART NO. (NEW)	DESCRIPTION
1	515190		END CAP BLACK	13	411624		WEATHER STRIP
2	313105		SX PIVOT ASSEMBLY	14	710241		PLUG CLEAR
3	515031		SX HANGER EXT.		710240		PLUG BLACK
4		515909	DETENT DOOR CLEAR	15	706233		NUT-FLANGE
		515910	DETENT DOOR DK. BRZ	16	711475		TIE ROD WASHER
5	411622		DETENT HANGER	17	712779		UNIVERSAL BRKT.
6	711741		HANGER FOAM	18	G411740		KEY STRIP
7	411624		WEATHER STRIP	19	G711483		TIE ROD
8	515191	515191-2	BOTTOM GUIDE RH	20	411623		END CAP CLEAR
	515192	515192-2	BOTTOM GUIDE LH	21	****	412479	LOCATING CLIP
9	710241		PLUG CLEAR	22	711603		TIE ROD CONNECT.
	710240		PLUG BLACK	23	717812		CAP EXT.
10		412468	PIVOT STILE EXT.	24		412475	BOTTOM RAIL EXT.
11	** 411709	412680	DOOR HOLDER ASSEM.			713098	FILLER TUBE
12	411842		BRKOUT SW ASSEM.		313102		HDW PKG 2000 DES.
					313438		HDW PKG DES. RH
					313439		HDW PKG DES. LH

MODEL 2000
All Glass Type Door



**** FOR ADDITIONAL BREAKDOWN OF DOOR HOLDER SEE PAGE 28**

REF NO.	PART NO.	PART NO. (NEW)	DESCRIPTION	REF NO.	PART NO.	PART NO. (NEW)	DESCRIPTION
1	410865		JAMB INSERT EXT.	13	411315		SWEEP EXTRUSION
2	118483		END CAP CLEAR	14	710739		PILE SWEEP
	711623	see #21	END CAP DRESS CLEAR	15	712779		UNIVERSAL BRKT.
	711625	"	END CAP DRESS DK BRZ	16	515191	515191-2	BTM. GUIDE RH
3	515628		HEADER/TUBE EXT.		515192	515192-2	BTM. GUIDE LH
4	515190		END CAP BLACK	17	312401		HDW. PKG.
5	515589		SX PIVOT ASSEM.		313010		HDW. PKG.
6		515909	DETENT DOOR RH	18	411842		BREAKOUT ASSEM.
		515910	DETENT DOOR LH	19	411628		ADHESIVE PILE
7	411622		DETENT HANGER CLEAR	20	515107		JMB EXT 1 3/4"x4 1/2"
8	515031		SX HANGER EXT.		411748		JMB EXT 1 3/4 x 6"
9	711741		HANGER FOAM	21		110753	BRKT MNTING LH
10		**412195	DOOR HOLDER			110754	BRKT MNTING RH
11	412370		WEATHER STRIP 7'-0"			313437	DR PL CNC CL
	462370		WEATHER STRIP 14'-0"			313436	DR PL VIS CL
12	412199		VINYL PILE				

NOTES