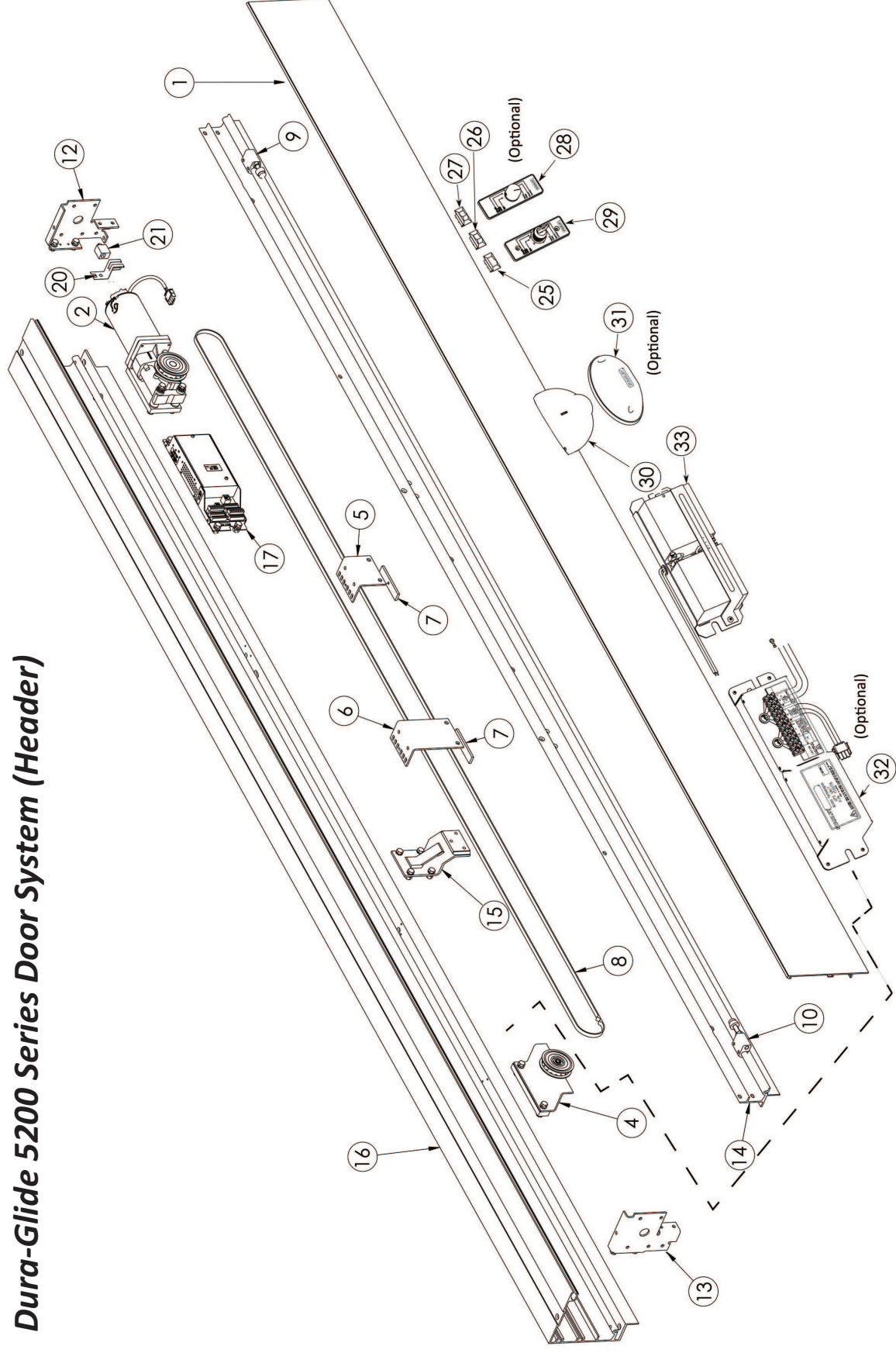


Dura-Glide 5200 Series Door System (Header)



Dura-Glide 5200 Series Header Replacement Parts List

REF	#PART	DESCRIPTION	OPTIONS
1	157587*	* Must specify length and finish	
2	313186	COVER-HEADER-D/G5200/5300	25.....713080 SWITCH - ROCKER ONEWAY/RED OPEN
2a	515801	MOTOR AND GEARBOX ASSEMBLY	26.....713081 SWITCH - ROCKER POWER W/ LIGHT
2b	313506	MOTOR ASSY W/ENCODER D/G 1000	27.....713082 SWITCH - ROCKER AUTO/CLS/OPEN
2c	412466	GEAR REDUCER ASSY	28a.....313719 6 POSITION KNOB SWITCH ASSY W/ HARNESS
2d	112005	PULLEY-DRIVE-PLASTIC-3/8"BELT	413550 6 POSITION KNOB SWITCH (Only)
2e	112006	4-CHANNEL ENCODER	28b.....413960 4 POSITION KNOB SWITCH W/ HARNESS
4	412497	2-CHANNEL ENCODER	29a.....313720 6 POSITION KEY SWITCH ASSY W/ HARNESS
5	415069-2	IDLER ASSY-D/G1000	413584 6 POSITION KEY SWITCH (Only)
6	415069-1	BRACKET, BELT-SHORT	29b.....313720 KEYS (ONLY) FOR 6 POSITION SWITCH
7	412481	BRACKET-BELT-LONG	30.....516669 4 POSITION KEY SWITCH W/ HARNESS
8	712750	CLAMP-BELT BRACKET	31.....713858 SU100 SENSOR
9	711709	BELT-TIMING-3/8"-LONG LENGTH	713859 STANVISION SENSOR
10	711710	BUMPER STOP ASSY RH	32.....313959 CONTROLLER STANVISION
11	605521	BUMPER STOP ASSY-LH	33.....170072 UNINTERRUPTED POWER SUPPLY (UPS)
12	110422	BUMPER STOP AND SCREW ONLY	UPS REPLACEMENT BATTERY
13	110423	BRACKET, MOUNTING-D/G5000, RH	
14	412604-22500	BRACKET, MOUNTING-D/G5000, LH	
15	516285	TRACK-OUTER HEADER	
16	110416-22500*	BRACKET TRACK SUPPORT	
17	313969	HEADER-D/G5200	
18	415000	CONTROLLER-MC521 SINGLE	
19	412544	HARNESS-POWER	
20	415100	HARNESS-LINE CONNECT 6 FT	
21	415101-1	BRACKET, COMM EXTENSION CABLE MC521	
		CABLE ASSY-MC521 COMMUNICATION EXT	



This exploded perspective view illustrates the assembly of a three-panel door system. The components are numbered as follows:

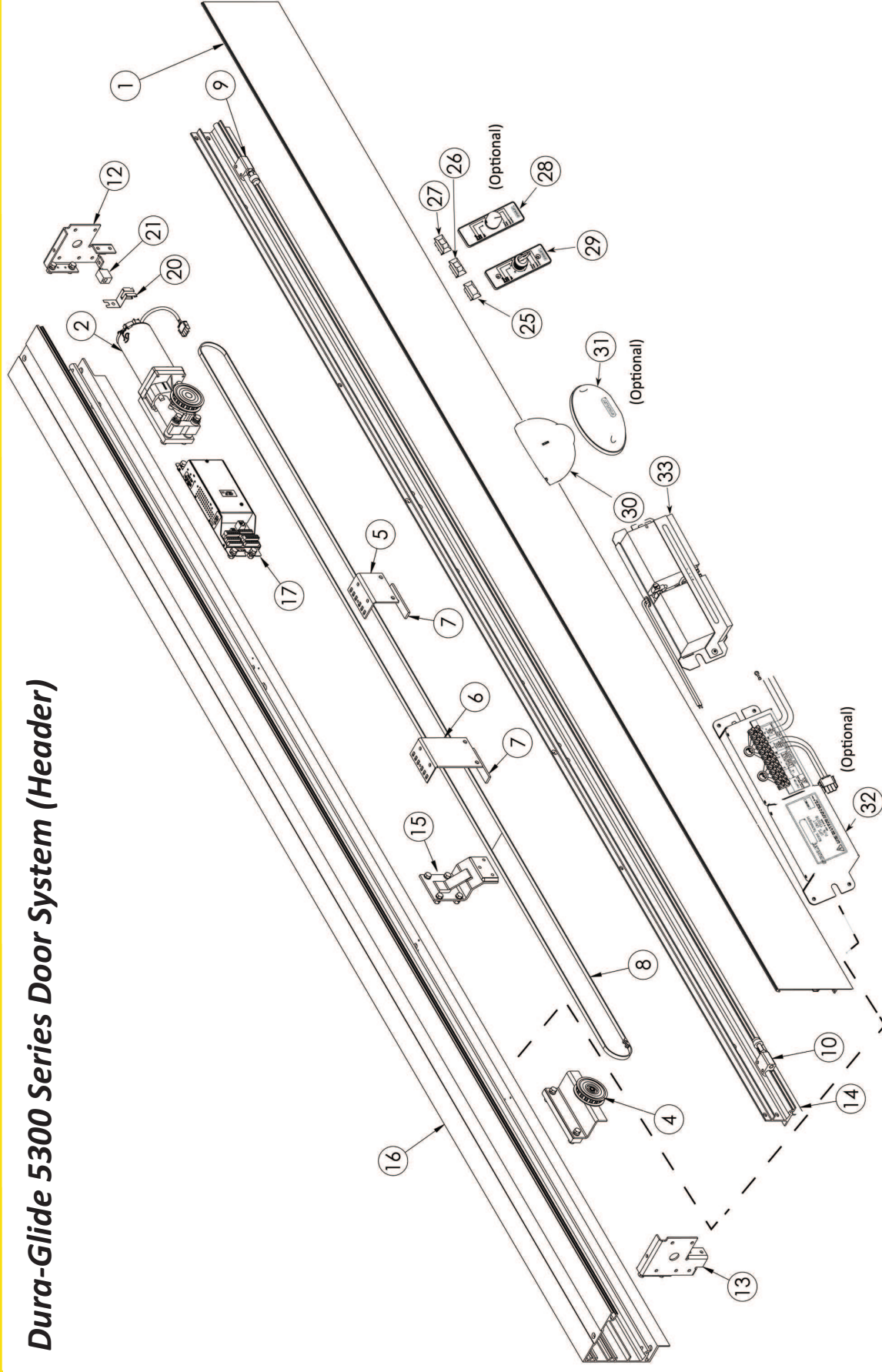
- 1**: Top panel
- 2**: Middle panel
- 3**: Bottom panel
- 4**: Bottom track
- 5**: Panel glazing
- 6**: Panel frame
- 7**: Panel frame
- 8**: Panel frame
- 9**: Panel frame
- 10**: Panel frame
- 11**: Panel frame
- 12**: Panel frame
- 13**: Panel frame
- 14**: Panel frame
- 15**: Panel frame
- 16**: Panel frame
- 17**: Panel frame
- 18**: Panel frame
- 19**: Panel frame
- 20**: Panel frame
- 21**: Panel frame
- 22**: Panel frame
- 23**: Panel frame
- 24**: Panel frame
- 25**: Panel frame
- 26**: Panel frame
- 27**: Panel frame
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- 29**: Panel frame
- 30**: Panel frame
- 31**: Panel frame
- 32**: Panel frame
- 33**: Panel frame
- 34**: Panel frame
- 35**: Panel frame
- 36**: Panel frame
- 37**: Panel frame
- 38**: Panel frame
- 39**: Panel frame

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Dura-Glide 5200 Series Panel Replacement Parts List

REF	#PART	DESCRIPTION	REF	#PART	DESCRIPTION
1	515875	HANGER, SX FAST (BIPART)	22	412476	STILE-LH PIVOT SX
2	412476	STILE-LH LEADING SX	23	412469	RAIL-TOP-SX
3	411624-300	PILE-ADHESIVE BACKED-BROWN	24	412680	DOOR HOLDER ASSY
4	411624-1	PILE-NON ADHESIVE BACKED-BROWN	411706		DOOR HOLDER ASSY - SMALL
5	706812	WEATHERSTRIP-GLASS STOP-BLACK	25	412621	SPACER-HOLDER ARM
6	710739	BRUSH BOTTOM SWEEP	26	411714	PIVOT-HOLDER ARM
7	713241	BRUSH SWEEP - LONG PILE	27	412647	BRACKET-LOAD WHEEL
7	413769	HOLDER-SWEEP	28	515891	BRACKET,LOAD WHEEL & PULLEY
8	412470	RAIL-BOTTOM SX/SO PANEL	29	412625	HANGER, X
9	516699-4	DETENT,NARROW STD(LH) & MED W/A CTRL(LH)	30	412476	STILE-LH LEADING X (5200)
10	411622	DETENT ASSY-SX-HANGER PORTION - CLEAR	31	412476	STILE-LH TRAILING X (5200/7500TL)
.....431622		DETENT ASSY-SX-HANGER PORTION - DKB	32	412606	RAIL-TOP-X
11	706668	CYLINDER-LOCK - CLEAR	33	412640	RAIL-BOTTOM-X PANEL
.....709648		CYLINDER-LOCK - BLACK	34	712779	BRACKET-UNIVERSAL DURA-GLIDE
12	415019	LOCK 2-POINT	35	412467	STILE-TRAILING O
13	413811-1	ROD ASSY, THROW BOLT 30-3/8	36	415052	RAIL-TOP-O
14	313105	TOP PIVOT ASSY SX	37	412640	RAIL-BOTTOM-O-PANEL
15	710240	PLUG-SNAP IN- BLACK	38	712779	BRACKET-UNIVERSAL DURA-GLIDE
.....741241		PLUG-SNAP IN- GREY	39	412476	STILE-LH LEADING O
16	412479	CLIP-LOCATING			
17	713050	PILE-HANGER			
18	515190	CAP-END-HANGER-DK BZ			
19	412471	RAIL-INTERMEDIATE-2"NOM PROFILE			
20	711483	GROUP-TIE ROD-5/16" DIA			
21	515875	HANGER, SX FAST (52LH, 53RH)			

Dura-Glide 5300 Series Door System (Header)



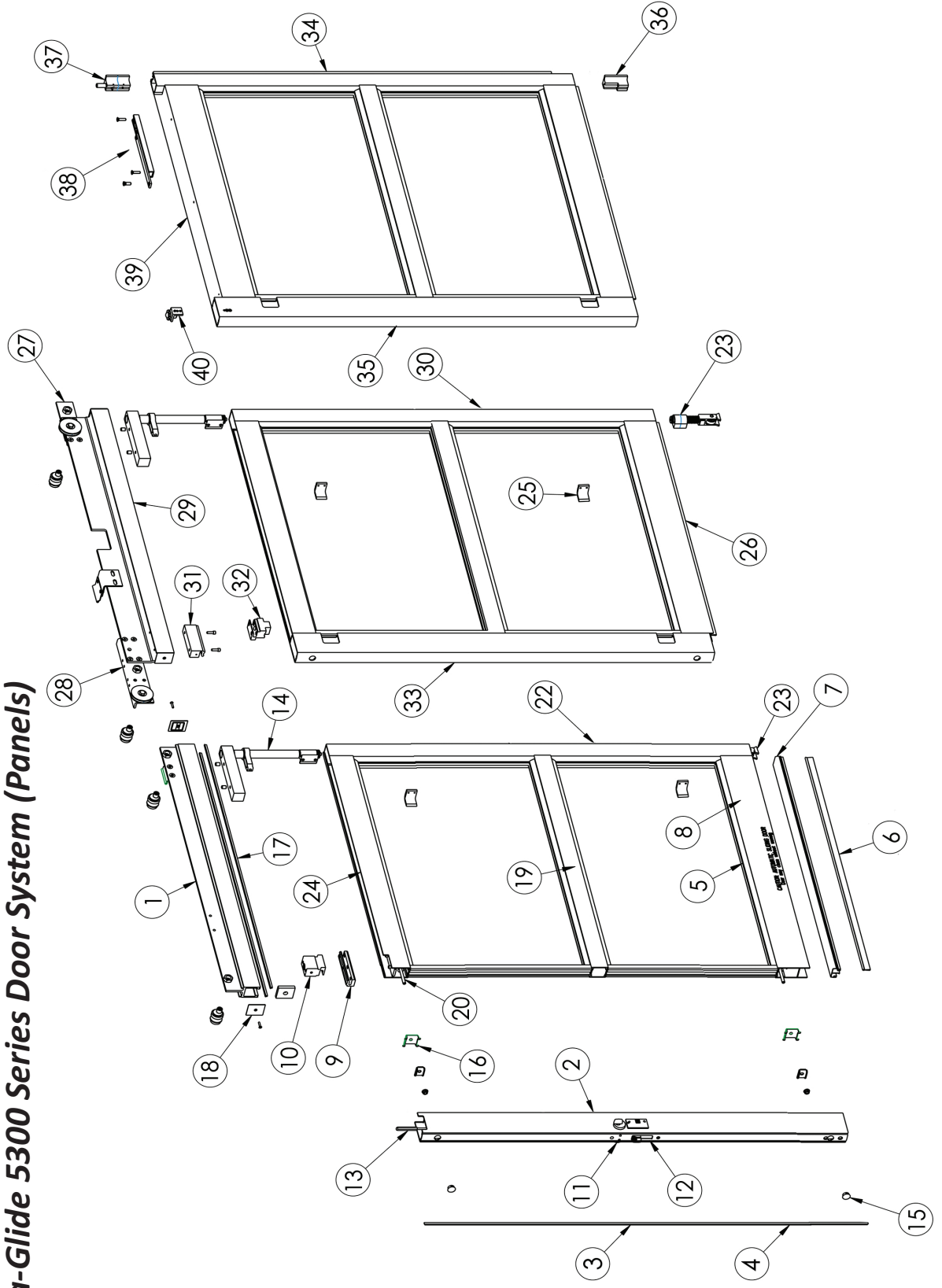
Dura-Glide 5300 Series Header Replacement Parts List

REF	#PART	DESCRIPTION	OPTIONS
		*Must specify length and finish	
1.....	157587*	COVER-HEADER-D/G5200/5300	25.....713080 SWITCH - ROCKER ONEWAY/RED OPEN
2.....	313186	MOTOR AND GEARBOX ASSEMBLY	26.....713081 SWITCH - ROCKER POWER W/ LIGHT
2a.....	515801	MOTOR ASSY W/ENCODER D/G 1000	27.....713082 SWITCH - ROCKER AUTO/CLS/OPEN
2b.....	313506	GEAR REDUCER ASSY	28a.....313719 6 POSITION KNOB SWITCH ASSY W/ HARNESS
2c.....	412466	PULLEY-DRIVE-PLASTIC-3/8"BELT	413550 6 POSITION KNOB SWITCH (Only)
2d.....	112005	4-CHANNEL ENCODER	28b.....413960 4 POSITION KNOB SWITCH W/ HARNESS
2e.....	112006	2-CHANNEL ENCODER	29a.....313720 6 POSITION KEY SWITCH ASSY W/ HARNESS
4.....	412497	IDLER ASSY-D/G1000	413584 6 POSITION KEY SWITCH (Only)
5.....	415069-2	BRACKET, BELT-SHORT	714119 KEYS (ONLY) FOR 6 POSITION SWITCH
6.....	415069-1	BRACKET-BELT-LONG	29b.....313720 4 POSITION KEY SWITCH W/ HARNESS
7.....	412481	CLAMP-BELT BRACKET	30.....516669 SU100 SENSOR
8.....	712750	BELT-TIMING-3/8"-LONG LENGTH	31.....713858 STANVISION SENSOR
9.....	711709	BUMPER STOP ASSY RH	713859 CONTROLLER STANVISION
10.....	711710	BUMPER STOP ASSY-LH	32.....313959 UNINTERRUPTED POWER SUPPLY (UPS)
11.....	605521	BUMPER STOP AND SCREW ONLY	33.....170072 UPS REPLACEMENT BATTERY
12.....	110422	BRACKET, MOUNTING-D/G5000, RH	
13.....	110423	BRACKET, MOUNTING-D/G5000, LH	
14.....	412604-22500	TRACK-OUTER HEADER	
15.....	516285	BRACKET TRACK SUPPORT	
16.....	110416-22500*	HEADER-D/G5200	
17.....	313969	CONTROLLER-MC521 SINGLE	
18.....	415000	HARNESS-POWER	
19.....	412544	HARNESS-LINE CONNECT 6 FT	
20.....	415100	BRACKET, COMM EXTENSION CABLE MC521	
21.....	415101-1	CABLE ASSY-MC521 COMMUNICATION EXT	

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Dura-Glide 5300 Series Door System (Panels)



Dura-Glide 5300 Series Panel Replacement Parts List

REF	#PART	DESCRIPTION	REF	#PART	DESCRIPTION
1.....	515875	HANGER, SX FAST (BIPART)	22.....	412476	STILE-PIVOT SX,FAST LH D/G5300
2.....	412476	STILE-LH LEADING SX	23.....	515265	GUIDE ASSY-BOTTOM-3000
3.....	411624-300	PILE-ADHESIVE BACKED-BROWN	24.....	412469	RAIL-TOP-SX
4.....	411624-1	PILE-NON ADHESIVE BACKED-BROWN	25.....	711568	HOOK-SECURITY - CLEAR
5.....	706812	GLASS STOP VINYL		731568	HOOK-SECURITY - DKB
6.....	710739	BRUSH BOTTOM SWEEP	27.....	412647	BRACKET-LOAD WHEEL
.....	713241	BRUSH SWEEP - LONG PILE	28.....	515891	BRACKET,LOAD WHEEL & PULLEY
7.....	413769	HOLDER-SWEEP	29.....	515873	HANGER, LH SX SLOW
8.....	412470	RAIL-BOTTOM SX/SO PANEL	30.....	412476	STILE-PIVOT SX,SLOW LH D/G5300
9.....	516699-4	DETENT,NARROW STD(LH) & MED W/A CTRL(LH)	31.....	515895	DETENT-HANGER PORTION,SLOW SX
10.....	411622	DETENT ASSY-SX-HANGER PORTION - CLEAR	32.....	412654	DETENT DOOR PORTION, SLOW - CLR
.....	431622	DETENT ASSY-SX-HANGER PORTION - DKB		432654	DETENT DOOR PORTION, SLOW - DKB
11.....	706668	CYLINDER-LOCK - CLEAR	33.....	412476	STILE-LH LEADING SX SLOW (5300)
.....	709648	CYLINDER-LOCK - BLACK	34.....	412467	STILE-PIVOT SO
12.....	415019	LOCK 2-POINT	35.....	412476	STILE-LH LEADING SO
13.....	413811-1	ROD ASSY, THROW BOLT 30-3/8	36.....	410101	PIVOT ASSY-LH-SO-LOWER
14.....	313105	TOP PIVOT ASSY-SX	37.....	411247	PIVOT ASSY-SO-LH-UPPER
15.....	710240	PLUG-SNAP IN- BLACK	38.....	412680	DOOR HOLDER ASSY - SMALL
.....	741241	PLUG-SNAP IN- GREY		411709	DOOR HOLDER ASSY - LONG
16.....	412479	CLIP-LOCATING	39.....	415052	RAIL-TOP-SO
17.....	713050	PILE-HANGER	40.....	417667	DETENT-BALL ASSY
18.....	515190	CAP-END-HANGER-DK BZ	41.....	714083-1	MAGNET 2 SCREWS
19.....	412471	RAIL-INTERMEDIATE-2"NOM PROFILE	42.....	413828	TOP PIVOT LH
20.....	711483	GROUP-TIE ROD-5/16" DIA	43.....	413829	TOP PIVOT RH
21.....	515875	HANGER, SX FAST (52RH, 53LH)	44.....	411714	SHOULDER SCREW FOR DOOR HOLDER