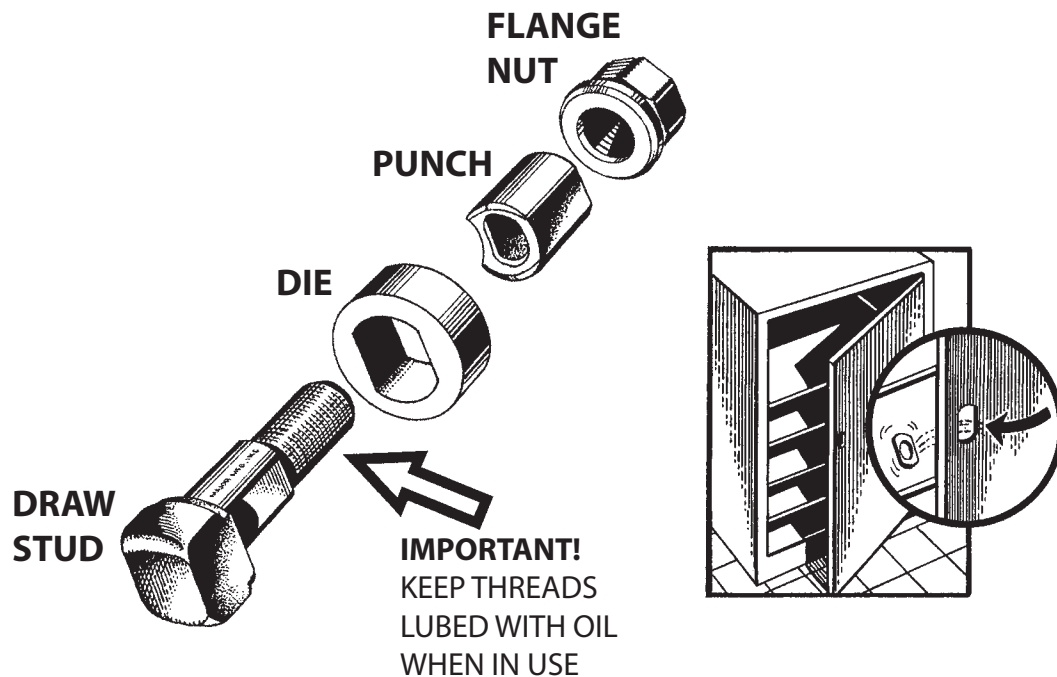


PUNCH & DIE SET FOR PUNCHING DOUBLE "D" 1-1/8" DIAMETER CUTOUT IN SHEET METAL



GENERAL FEATURES: Punches a DOUBLE "D" hole in sheet metal cabinet drawers/doors. Use on metal cabinets or any type of sheet metal (18 gauge (.048) or lighter steel). Punches a DOUBLE "D" hole size 7/8" wide by 1-1/8" high. For use with 1-1/8" diameter Olympus cabinet locks 720, 820, 920, CR25, MY93 and SA54.

Step 1: Locate the center of where the cam lock is to be installed and drill a 1/2" hole at that location.

Step 2: Insert draw stud and die from one side of door and punch and flange nut from the other side of door.

Step 3: Add a few drops of oil to the threads of the draw stud and position the "flats" properly for your particular cam lock installation.

Step 4: With an 11/16" wrench holding the draw stud on one side of the door, tighten the flange nut with another 11/16" wrench (or socket and ratchet) from the other side of the door.

Step 5: Remove punch unit after double "D" hole has been punched.