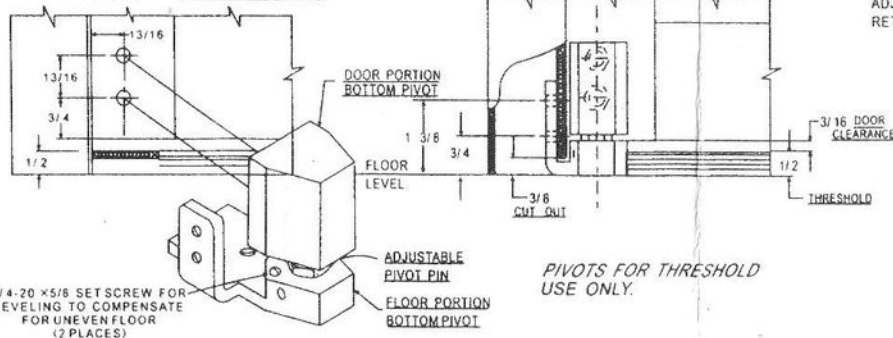
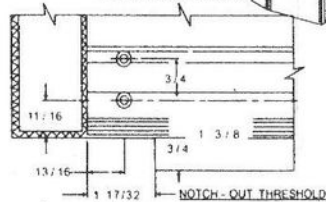
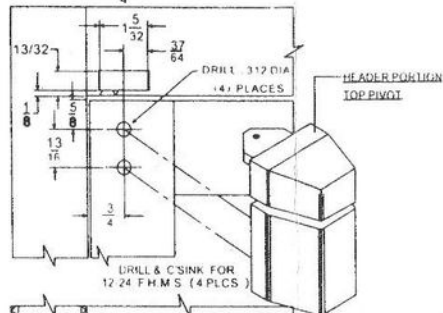
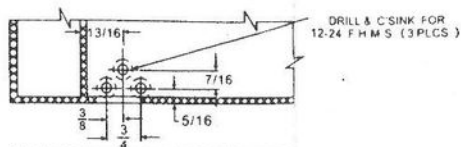
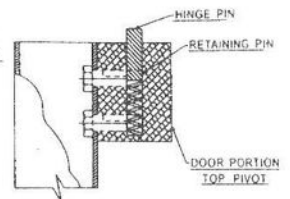




SECTION VIEW SHOWING INSTALLATION OF HEX HD. CAP SCREW w/ EXT. SEMS.



A- PRELIMINARY:

1. DRILL HOLES FOR MOUNTING OF PIVOTS AS SHOWN ON TEMPLATE
2. ROUTE OUT JAMB AND HEADER AS SHOWN ON TEMPLATE FOR PIVOT INSTALLATION
3. NOTCH- OUT THRESHOLD FOR INSTALLATION OF FLOOR PIVOT AS SHOWN ON TEMPLATE

B- PIVOT MOUNTING:

1. INSERT HEADER PORTION PIVOT AND SECURE WITH THREE (3) 12 - 24 x 3/4 F.H.M.S.
2. PLACE FLOOR PORTION PIVOT IN POSITION AND SECURE TO JAMB WITH TWO (2) 12 - 24 x 3/4 F.H.M.S.
3. PLACE THRESHOLD IN POSITION AND SECURE IN NORMAL MANNER. THEN SECURE THRESHOLD TO PIVOT BY USING TWO (2) 12 - 24 x 3/8 F.H.M.S.
4. PLACE TOP DOOR PORTION PIVOT IN POSITION AND SECURE TO DOOR WITH TWO (2) 5/16 - 18 x 1/2 HEX HD. CAP SCREW w/ EXT. SEMS AND SHOWN ON SECTION VIEW.
5. PLACE BOTTOM DOOR PORTION PIVOT IN POSITION AND SECURE TO DOOR WITH TWO (2) 5/16 - 18 x 1/2 HEX HD. CAP SCREW w/ EXT. SEMS.

C- DOOR INSTALLATION

1. PLACE DOOR OVER FLOOR PORTION PIVOT AT A SLIGHT ANGLE.
2. DEPRESS HINGE PIN IN TOP DOOR PORTION PIVOT THEN SLIDE UNDER HEADER PORTION PIVOT UNTIL PIN IS ENGAGED.
3. ADJUST TOP AND BOTTOM DOOR CLEARANCE AS REQUIRED BY TURNING ADJUSTABLE PIVOT PIN (AFTER LOOSENING SET SCREW). BE SURE AND RETIGHTEN.

J-30 PIVOT SET
R.H./LHRB SHOWN
L.H./RHRB (OPP.)

INSTALLATION INSTRUCTIONS
J-30 PIVOT SET
DOOR FLUSH WITH JAMB