



ANSI/BHMA A.156.17 GRADE 1 PASSED 1,000,000 TESTING CYCLES

3 IN 1 SELF CLOSING HINGE

Patented

Combines A Hinge & Door Closer in One Product Optionally A Hold Open Hinge Can Be Added



Advanced Engineering Combines A Heavy Duty Hinge & Door Closer

Maintenance-Free Stainless-steel Construction, No Leaking Oil.

Full Adjustable Complete Adjustability Of Closing Force And Closing Speed.

Strength Maximum Door loading with auto door-close function - 440 lbs – 4 Hinge Application

Durability 1,000,000 Cycle Tested To Provide Many Years Of Maintenance Free.

Code Compliant ADA, UL Listed R26997, ANSI/BHMA A156.17 Grade 1.

Material 304 or 316 Stainless Steel

Patent Invention Patent: US 8683654B2, US 9617772B1



Waterson self closing hinge

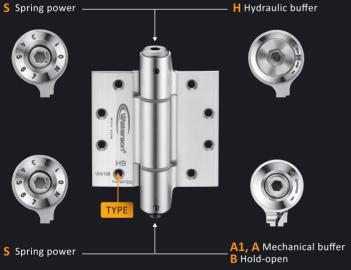
3 IN 1 SELF CLOSING HINGE **Easy to open and close**





K51M, W41K and W41M Series

Material and Door types	Model Name	Dimensions	Door thickness	Gauge	Hir	nge combination and insta	allation positions
Made of stainless steel,for fire-proof doors and metal doors	K51M-640	6"x 4"	35-45 мм	4.1 mm	Door Weight	Auto closing mode	85°±5° Hold-open mode
	K51M-645	6"x 4.5"	40-50 mm		under 70 kg	(DS,HA)=(top, bottom) (SA,SA1)=(top, bottom)	(SB,HS) = (top, bottom)
	K51M-650	6"x 5"	45-55 MM				
					under 120 kg	(DS, HA, SA1) =(top, middle, bottom) (SA, SA, SA1) =(top, middle, bottom)	(SB, SA, HS) = (top, middle, bottom) (SB, SA, SA1) =(top, middle, bottom)
	K51M-655	6"x 5.5"	50-60 мм				
	K51M-660	6"x 6"	55-65 мм				
Made of aluminium alloy,for wooden doors under 70 kg	W41K	6"x 4.5"	40-50 mm	5 mm			
	W41M-400	4" x 4"	40-45 mm	3.3 мм	under 70 kg	(DS,HA)=(top, bottom)	(SB,HS) = (top, bottom)
	W41M-450	4.5" x 4.5"	45-50 mm				



Hinge types						
Mechanical	DS	Spring power +Spring power				
	SA1	Spring power + Mechanical buffer controls closing speed in 0°-20°				
types	SA	Spring power + Mechanical buffer controls closing speed in 20°-90°				
	SB	Spring power + Hold-open				
Hydraulic types	HS	Hydraulic Buffer + Spring power				
	НА	Hydraulic Buffer + Mechanical buffer controls closing speed in 20°-90°				

Non - Handed for all K51M

All specifications conform to ANSI/BHMA A156.7.

Follow NFPA-80 for number of hinges required on a door.

The product lifetime and its maximum loading weight will be influenced by the loading pressure or the set-up of braking graduation.