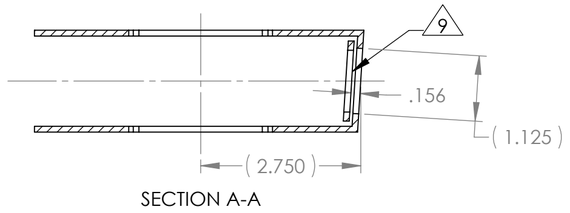
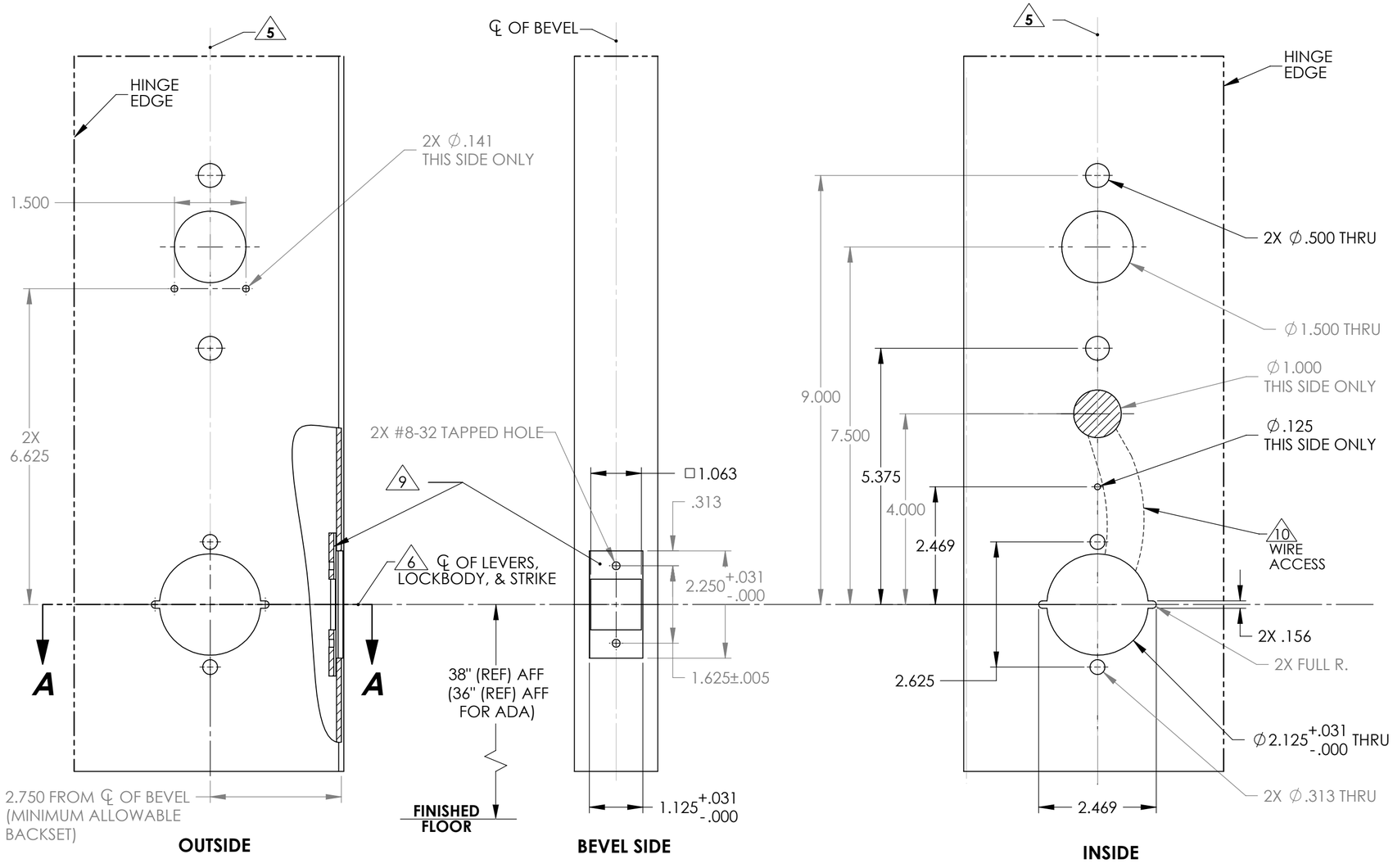
METAL DOOR

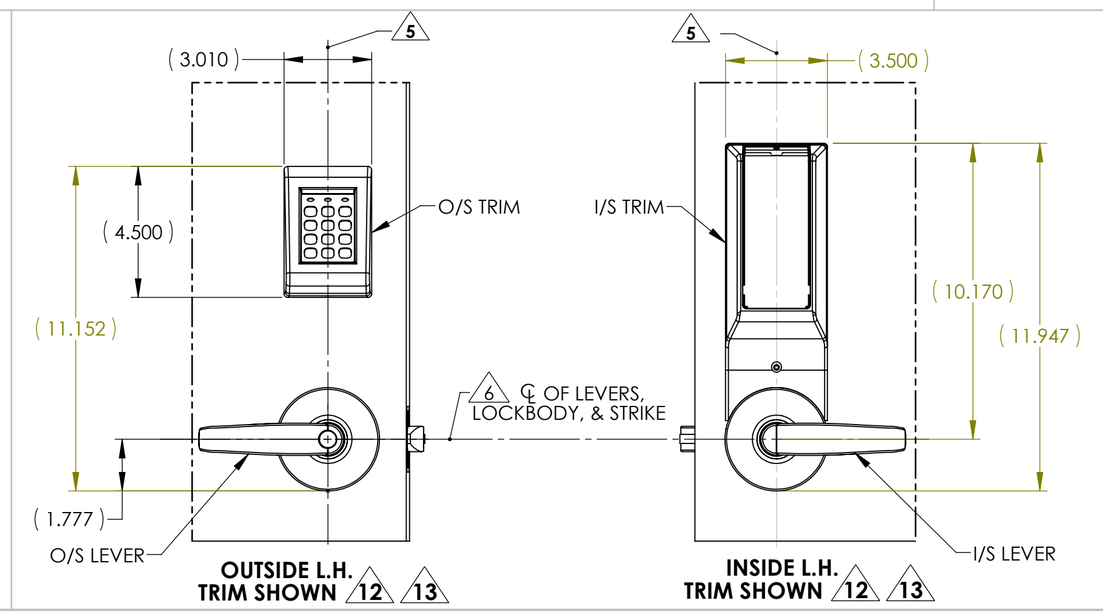


SECTION A-A



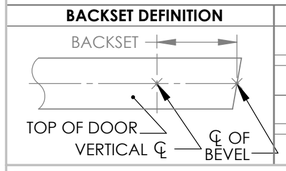
L.H. DOOR | **R.H. DOOR**

NOTES:
1. DRAWING IS NOT TO SCALE.
2. PREPARATION DETAILS ARE IN SUPPLEMENT TO ANSI/BHMA A156.115 AND/OR A115W.
3. REFERENCE STRIKE TEMPLATE FOR DETAILS TO PREPARE FRAME.
4. FOR ELECTROLYNX APPLICATIONS, REFER TO MCKINNEY TRANSFER DEVICE CATALOG.
5. VERTICAL CENTERLINE IS REFERENCED FROM THE CENTERLINE OF THE BEVEL. (INDUSTRY STANDARD BEVEL IS 1/8 INCH IN 2 INCHES.)
6. CONSULT THE AUTHORITY HAVING JURISDICTION (AHJ) TO VERIFY THE RECOMMENDED MOUNTING HEIGHT ABOVE THE FINISHED FLOOR (AFF).
7. LIMITATIONS IN THE DOOR CONSTRUCTION PROCESS MAY REQUIRE SOME HOLES TO BE FIELD-LOCATED USING THE PHYSICAL PART AS A TEMPLATE.
8. STANDARD TOLERANCE OF ± .015 APPLIES TO ALL DOOR PREPARATION REQUIREMENTS, UNLESS OTHERWISE SPECIFIED.
9. DOOR REINFORCEMENT IS RECOMMENDED TO IMPROVE (SURFACE MOUNTED) FASTENER HOLDING POWER AND CRUSH RESISTANCE (WHEN THRU-BOLTING IS EMPLOYED). CONSTRUCTION TECHNIQUES SHOULD REFLECT INDUSTRY BEST PRACTICES (I.E. WDMA, SDI) AND AUTHORIZED METHODS WHERE LABEL SERVICE (I.E. UL, W-H) IS IN EFFECT.
10. WIRE RACEWAY AREAS SHOULD BE FREE OF OBSTRUCTIONS & SHARP EDGES TO PROTECT WIRES FROM CUTS & ABRASIONS.
11. CAREFULLY NOTE WHICH FEATURES ARE OPTIONAL, (WHETHER THE FEATURE APPLIES TO BOTH SIDES OF THE DOOR AND/OR IF A DEPTH APPLIES.)
12. MAXIMUM PRODUCT DIMENSIONS ARE SHOWN FOR THE PURPOSE OF VERIFYING FITMENT WITH DOOR FRAME STOPS, DOOR STILE SIZE & LIGHT/LOUVER KITS.
13. IF OPTIONAL LEVERS OR ROSES ARE USED REFERENCE THE RELATED PRODUCT DIMENSIONS TO VERIFY THE FITMENT REQUIREMENTS.

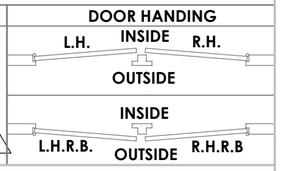


AUTHORIZED PREFIXES
KP

BACKSET DEFINITION



DOOR HANDING



SARGENT / ASSA ABLOY

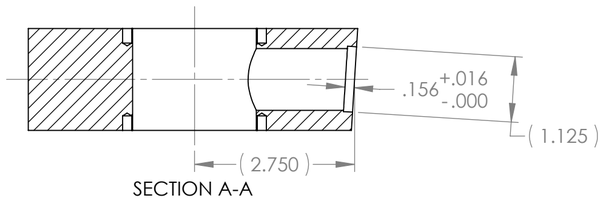
Sargent Manufacturing Company
100 Sargent Drive New Haven, CT 06511

DOOR MANUFACTURERS TEMPLATE:
KP SERIES TRIM
METAL DOOR
10 LINE BORED LOCK

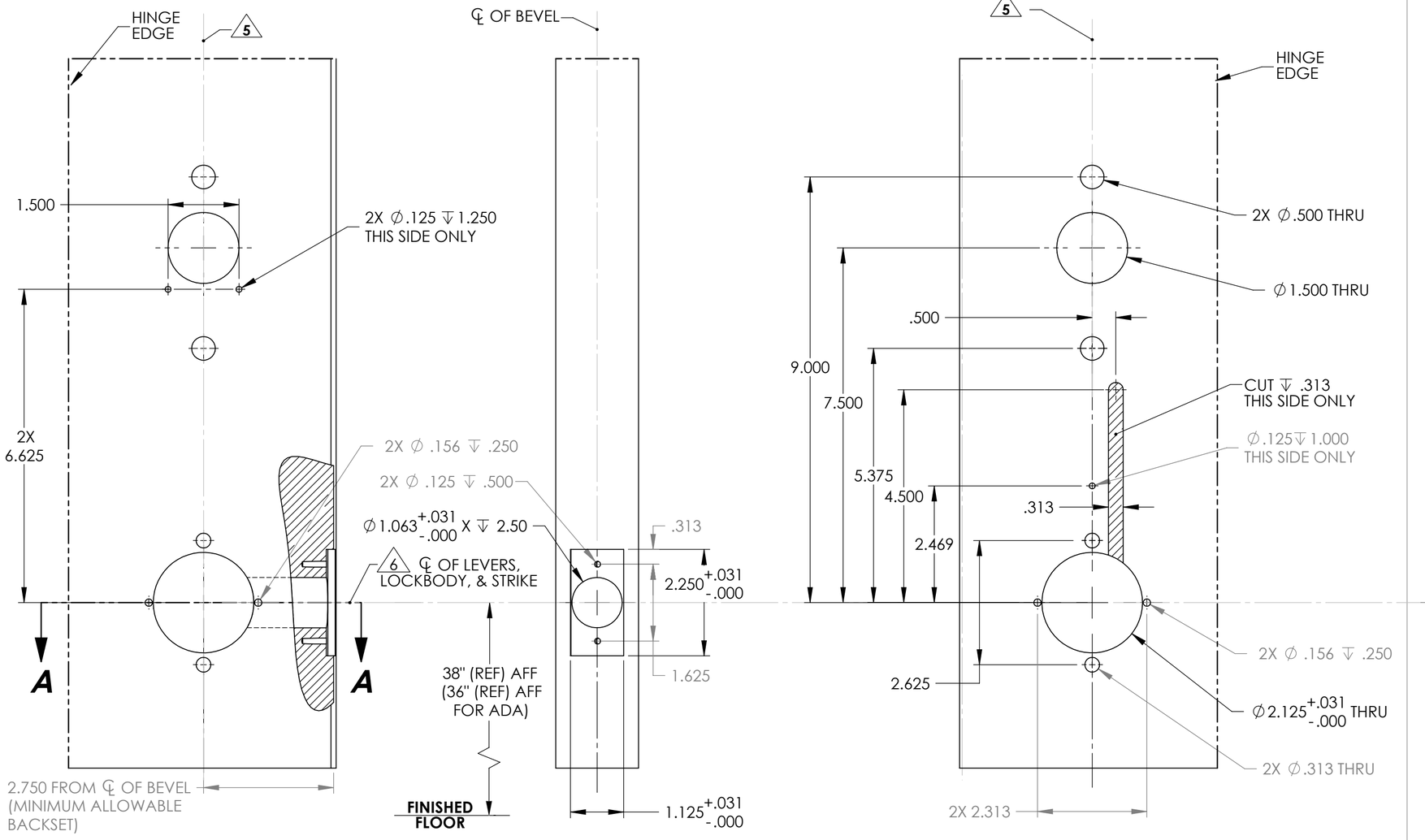
RELEASE DATE 25-FEB-13

TEMPLATE NO. 4486 F

WOOD DOOR

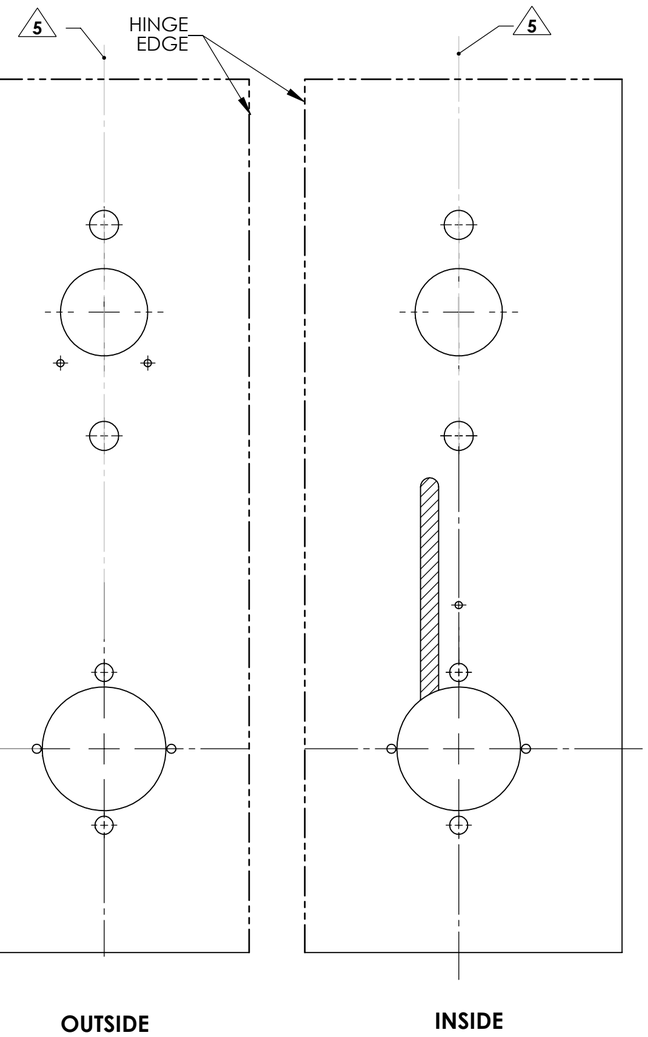


SECTION A-A



OUTSIDE | **BEVEL SIDE** | **INSIDE**

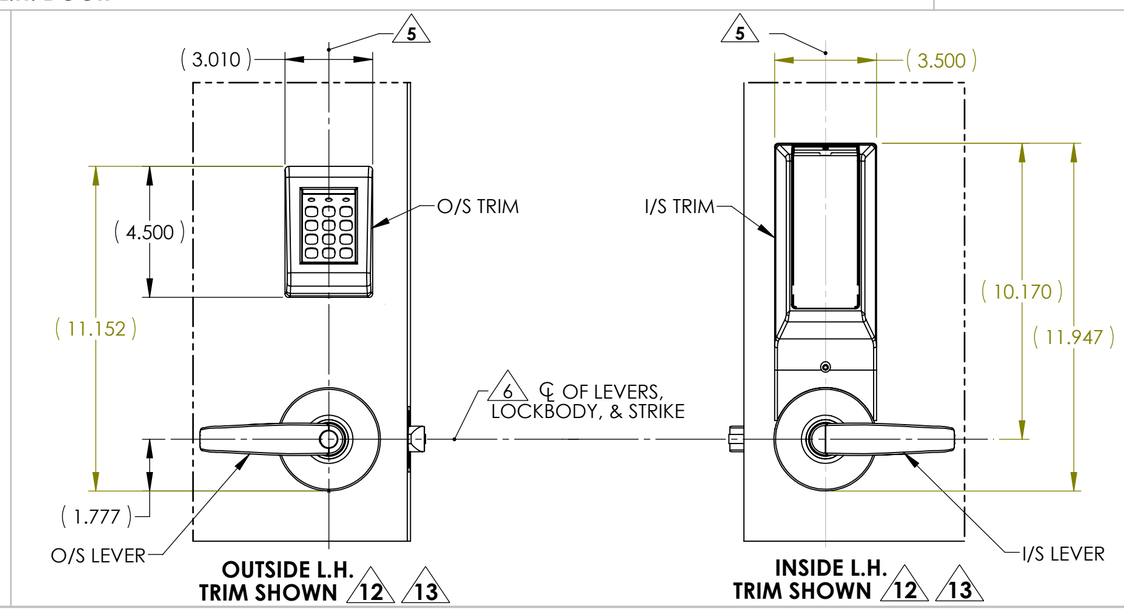
L.H. DOOR



OUTSIDE | **INSIDE**

R.H. DOOR

NOTES:
1. DRAWING IS NOT TO SCALE.
2. PREPARATION DETAILS ARE IN SUPPLEMENT TO ANSI/BHMA A156.115 AND/OR A115W.
3. REFERENCE STRIKE TEMPLATE FOR DETAILS TO PREPARE FRAME.
4. FOR ELECTROLYNX APPLICATIONS, REFER TO MCKINNEY TRANSFER DEVICE CATALOG.
5. VERTICAL CENTERLINE IS REFERENCED FROM THE CENTERLINE OF THE BEVEL. (INDUSTRY STANDARD BEVEL IS 1/8 INCH IN 2 INCHES.)
6. CONSULT THE AUTHORITY HAVING JURISDICTION (AHJ) TO VERIFY THE RECOMMENDED MOUNTING HEIGHT ABOVE THE FINISHED FLOOR (AFF).
7. LIMITATIONS IN THE DOOR CONSTRUCTION PROCESS MAY REQUIRE SOME HOLES TO BE FIELD-LOCATED USING THE PHYSICAL PART AS A TEMPLATE.
8. STANDARD TOLERANCE OF ± .015 APPLIES TO ALL DOOR PREPARATION REQUIREMENTS, UNLESS OTHERWISE SPECIFIED.
9. DOOR REINFORCEMENT IS RECOMMENDED TO IMPROVE (SURFACE MOUNTED) FASTENER HOLDING POWER AND CRUSH RESISTANCE (WHEN THRU-BOLTING IS EMPLOYED). CONSTRUCTION TECHNIQUES SHOULD REFLECT INDUSTRY BEST PRACTICES (I.E. WDMA, SDI) AND AUTHORIZED METHODS WHERE LABEL SERVICE (I.E. UL, W-H) IS IN EFFECT.
10. WIRE RACEWAY AREAS SHOULD BE FREE OF OBSTRUCTIONS & SHARP EDGES TO PROTECT WIRES FROM CUTS & ABRASIONS.
11. CAREFULLY NOTE WHICH FEATURES ARE OPTIONAL, (WHETHER THE FEATURE APPLIES TO BOTH SIDES OF THE DOOR AND/OR IF A DEPTH APPLIES.)
12. MAXIMUM PRODUCT DIMENSIONS ARE SHOWN FOR THE PURPOSE OF VERIFYING FITMENT WITH DOOR FRAME STOPS, DOOR STILE SIZE & LIGHT/LOUVER KITS.
13. IF OPTIONAL LEVERS OR ROSES ARE USED REFERENCE THE RELATED PRODUCT DIMENSIONS TO VERIFY THE FITMENT REQUIREMENTS.

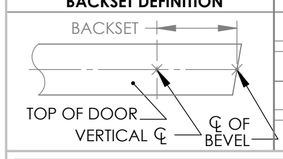


OUTSIDE L.H. TRIM SHOWN 12 13

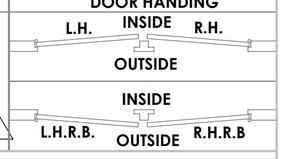
INSIDE L.H. TRIM SHOWN 12 13

AUTHORIZED PREFIXES
KP

BACKSET DEFINITION



DOOR HANDING



SARGENT ASSA ABLOY

Sargent Manufacturing Company
100 Sargent Drive New Haven, CT 06511

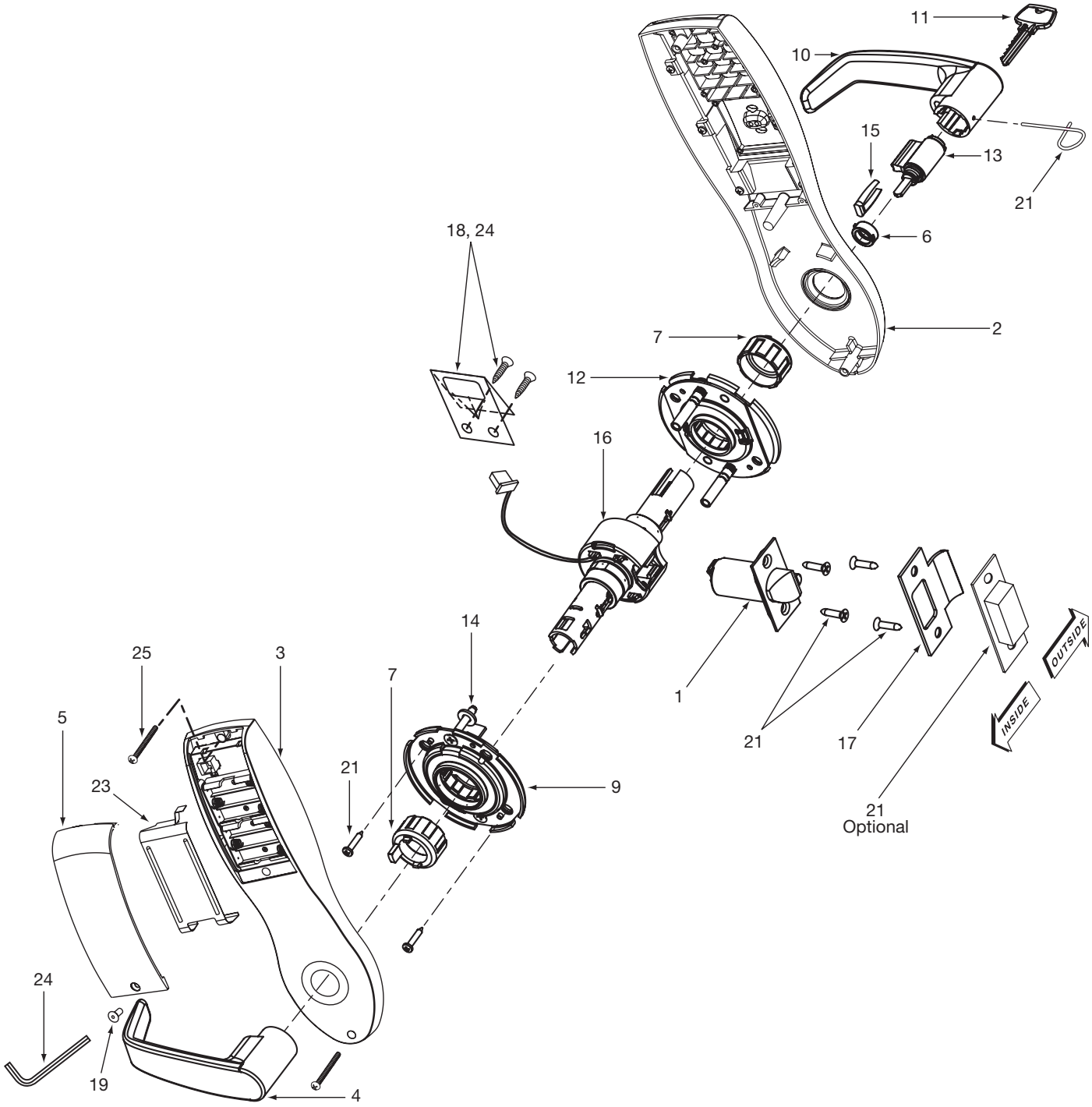
DOOR MANUFACTURERS TEMPLATE:
KP SERIES TRIM
WOOD DOOR
10 LINE BORED LOCK

SHEET 2 OF 2

RELEASE DATE 25-FEB-13

TEMPLATE NO. 4486 F

10G77	PARTS LIST
	PAGE NO. REV.
	VG1.1 C
Profile Series v.G1 Bored-In	DATE: August 2005



10G77

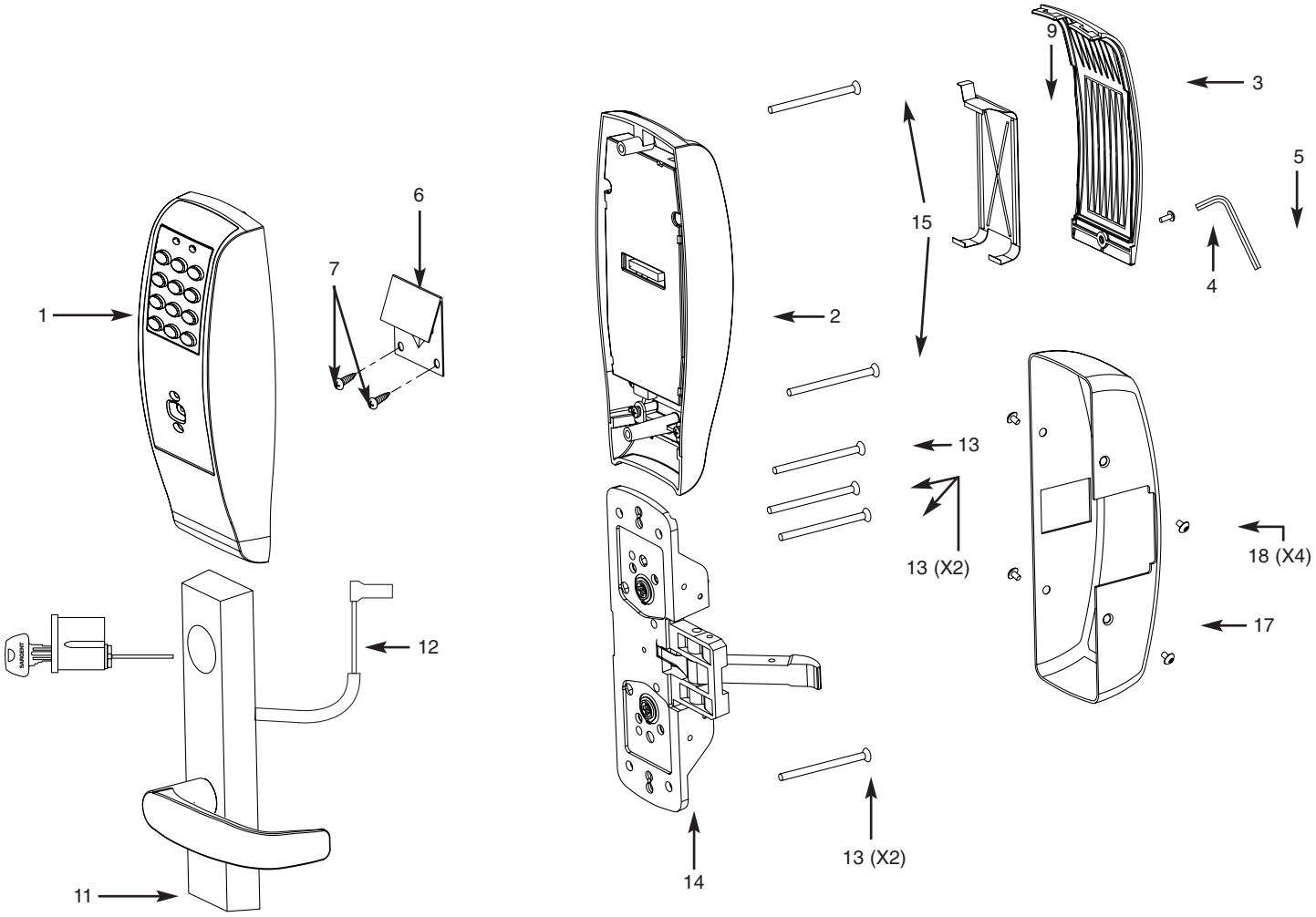
Profile Series v.G1 Bored-In

PARTS LIST

PAGE NO. **REV.**
VG1.2 **C**
DATE: **August 2005**

ITEM	PART No.	DESCRIPTION	REQ'D
1	10-2000	2-3/4" Backset Latch (Standard)	1
	10-2053	3-3/4" Backset Latch (23 Prefix)	1
	10-2058	5" Backset Latch (25 Prefix) (2-3/4" Backset)	1
	10-2634	3/4" Throw (41 Prefix)	1
2	10-3026	Outside Escutcheon Key Pad, Key Pad/Prox (LK)	1
	10-3130	Outside Escutcheon Key Pad, Key Pad/Prox (G1-LU, G1-PK, G1-TU, G1-TP)	1
	10-3131	Outside Escutcheon Prox Only (G1-PA, G1-TA)	1
	10-3016	Outside Escutcheon Housing Only	1
	52-2432	Keypad/Proximity Bezel Assembly w/ Harness (LK)	1
	52-2704	Key Pad/Proximity Bezel Assembly w/ Harness (G1-LU, G1-PK, G1-TU, G1-TP)	1
	52-2706	Prox Only Bezel Assembly w/ Harness/(G1-PA, G1-TA)	1
3	10-3020	Inside Escutcheon and 100 User Controller (LK)	1
	10-3126	Inside Escutcheon and 2000 User Controller (G1-LU)	1
	10-3127	Inside Escutcheon and Key Pad/Prox or Prox Only Controller (G1-PA, G1-PK)	1
	10-3015	Inside Escutcheon Housing Only	1
	52-2439	100 User (LK) Key Pad Controller Assembly	1
	52-2733	2000 User (G1-LU) Key Pad Controller Assembly	1
	52-2734	2000 User (G1-PA, G1-PK) Prox Only or Prox Key Pad Controller Assy.	1
	52-2736	2000 User (G1-TA, G1-TP) Prox Only or Prox/Keypad Controller Assembly w/ RF Technology	
	52-2735	2000 User (G1-TU) Keypad Controller Assembly w/ RF Technology	
4	10-0523	"B" Inside Lever/Passage	1
	10-2204	"J" Inside Lever/Passage **NOTE: Coastal Levers & Cylinders other than Standard— See 10 Line Parts Pages**	1
	10-0501	"L" Inside Lever/Passage	1
	10-0545	"P" Inside Lever/Passage	1
	10-0534	"B" Inside Lever/75 Handicap Warning	1
	10-2245	"J" Inside Lever/75 Handicap Warning	1
	10-0512	"L" Inside Lever/75 Handicap Warning	1
	10-0556	"P" Inside Lever/75 Handicap Warning	1
5	52-2437	Battery Cover Only	1
	52-2509	Battery Cover RF Technology (G1-TU, G1-TP, G1-TA)	
6	10-0019	Cylinder Spacer	1
7	10-0792	Spacer Bushing	2
9	10-3048	Inside Rose Spring Assembly	2
10	10-0524	"B" Outside Lever Standard Cylinder	1
	10-2205	"J" Outside Lever Standard Cylinder	1
	10-0502	"L" Outside Lever Standard Cylinder	1
	10-0546	"P" Outside Lever Standard Cylinder	1
	10-0525	"B" Outside Lever/30	1
	10-2206	"J" Outside Lever/30 **NOTE: Coastal Levers & Cylinders other**	1
	10-0503	"L" Outside Lever/30 **than Standard See 10 Line Parts Pages**	1
	10-0547	"P" Outside Lever/30	1
	10-1535	"B" Outside Lever Standard Cylinder/76 Handicap Warning	1
	10-2246	"J" Outside Lever Standard Cylinder/76 Handicap Warning	1
	10-0513	"L" Outside Lever Standard Cylinder/76 Handicap Warning	1
	10-0557	"P" Outside Lever Standard Cylinder/76 Handicap Warning	1
11		Key (Provided with Cylinder)	
12	10-3049	Outside Rose Spring Assembly	1
13	13-3266	Cylinder (Standard)	1
	13-3613	Schlage (SC) Cylinder (95-(SC))	1
	13-3614	Schlage (SE) Cylinder (95-(SE))	1
	10-0019	Schlage (SC, SE & Signature) Cylinder Spacer	1
	13-3491	Cylinder (22-Construction)	1
	13-3713	Cylinder (10-Signature)	1
	13-3871	Cylinder (10-21 Signature Construction)	1
	13-3944	Cylinder (21-Cylinder)	1
	18-4020	Cylinder (VA-ASSA V10)	1
	18-4063	Cylinder (VS-ASSA V10)	1
14	01-9170	Screws for Through-Bolts (#10-32 x 1-3/4")	1
15	10-0312	Cylinder Retainer - All Cylinders except Removeable and Interchangeable core	1
	10-0313	Cylinder Retainer - Removeable Core or Interchangeable Core	1
16	10-2642	77 Lock Body (Std, 10, 21, 23, 30, SC, SE, VA & VS Prefixes only)	1
	10-2643	77 Lockbody (60, 63, 64 Prefixes only)	1
	10-2644	77 Lockbody (70, 72, 65-73, 65-73P Lockbody)	1
17	08-0312	#800 Strike	1
	08-0066	#808 Strike (28-Prefix)	1
18	52-0033	Fire Stop Plate	1
19	45-1340	Flat Head Screw (Security)	1
20	52-2300	Screw Pack (includes #'s 18, 19, 24, 25)	1
	01-0297	1/8" Security Socket Allen Wrench (24)	1
21	10-2052	Screw Pack – Specify Finish (Strike Screws, Latch Screws, Push Pin Tool, Strike Box)	1
23	52-0253	Battery Keeper	1
	52-0344	Battery Keeper – RF Technology (G1-TU, G1-TP, G1-TA)	
24	01-1500	Fire Stop Screws #8 x 1/2" Type "AB" Phillips Pan Head Self Tap	2

8877 8878	PARTS LIST
8800 Profile Series v.G1 Rim Exit Device	PAGE NO. VG1.3 REV. B DATE: August 2005



8877
8878

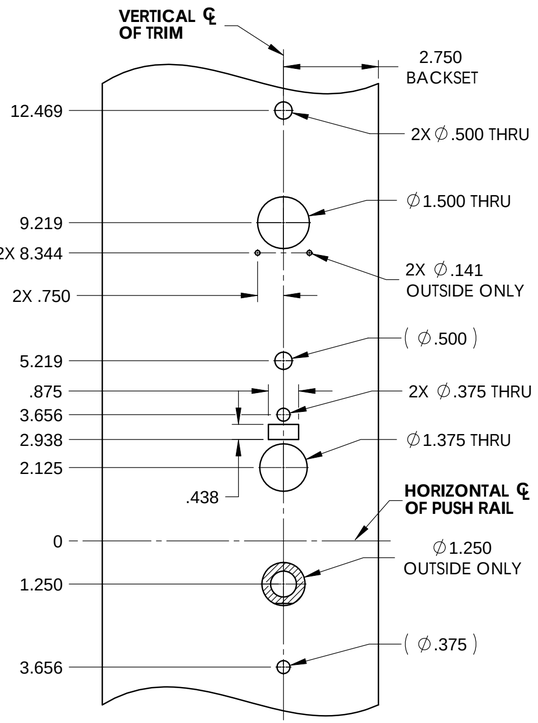
8800 Profile Series v.G1 Rim Exit Device

PARTS LIST

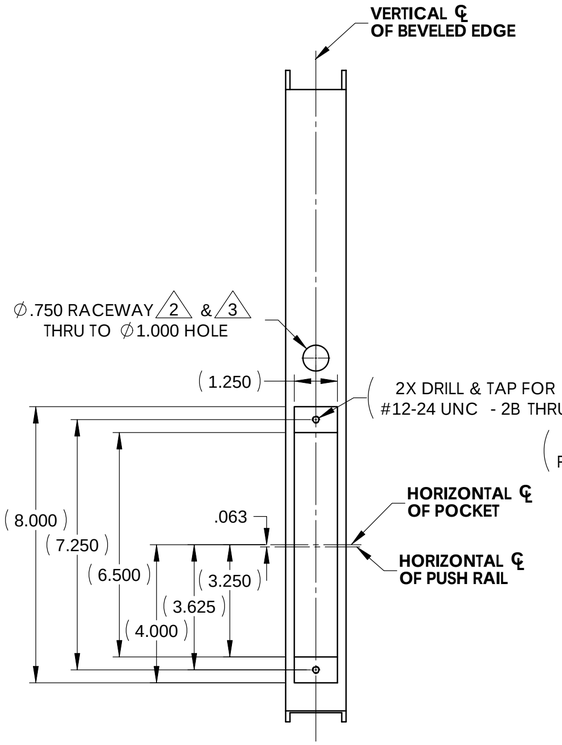
PAGE NO. **REV.**
VG1.4 **B**
DATE: **August 2005**

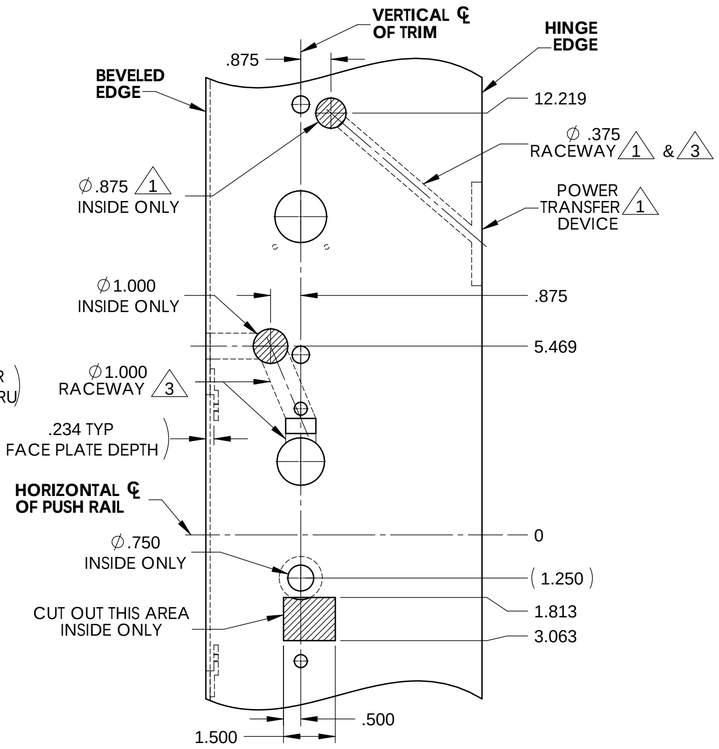
ITEM	PART No.	DESCRIPTION	REQ'D
1	52-2839	Outside Escutcheon (Prox Only) Assembly (G1-PA, G1-TA)	1
	52-2474	Outside Escutcheon (Keypad Only) Assembly (LK)	
1	52-2838	Outside Escutcheon (Keypad/Prox) Assembly (G1-LU, G1-PK, G1-TU, G1-TP)	1
	52-2704	Key Pad and Proximity Assembly (G1-LU, G1-PK, G1-TU, G1-TP)	1
	52-2432	Keypad/Proximity Bezel Assembly w/ Harness (LK)	1
	52-2706	Proximity Only Assembly (G1-PA, G1-TA)	1
	68-1397	Outside Escutcheon Housing Only	1
	52-0176	Outside Escutcheon End Cap	1
2	52-2460	Inside Escutcheon Assembly with 100 User Controller (LK)	1
2	52-2833	Inside Escutcheon Assembly with 2000 User Controller (G1-LU)	1
2	52-2834	Inside Escutcheon Assembly with Prox/Key Pad Controller (G1-PA, G1-PK)	1
	52-2836	Inside Escutcheon Assembly (Keypad Only) with RF Technology Controller (G1-TU)	
	52-2835	Inside Escutcheon Assembly (Keypad/Prox or Prox Only) with RF Technology Controller (G1-TA, G1-TP)	
	68-1396	Inside Escutcheon Housing Only	1
	52-0175	Inside Escutcheon End Cap Only	1
	52-2441	100 User Controller Assembly (LK)	1
	52-2783	2000 User Controller Assembly (G1-LU)	1
	52-2784	2000 User Controller Assembly (G1-PA, G1-PK)	1
	52-2786	2000 User (Keypad/Prox or Prox Only) Controller Assembly w/ RF Technology (G1-TA, G1-TP)	
	52-2785	2000 User (Keypad Only) Controller Assembly w/ RF Technology (G1-TU)	
3	52-0170	Battery Cover	1
	52-2309	Battery Cover – RF Technology (G1-TU,G1-TP, G1-TA)	
4	01-1212	Security Screw	1
5	01-0297	Security Tool	1
6	52-0033	Fire Stop Plate	1
7	01-1500	Fire Stop Screws #8 x 1/2" Type "AB" Phillips Pan Head Self Tap	2
	01-0803	Battery Alkaline ("AA" Cell)	6
9	52-0253	Battery Keeper	1
	52-0344	Battery Keeper – RF Technology (G1-TU, G1-TP, G1-TA)	
10	52-2425	Screw Pack (Includes item numbers 5, 6, 7, 15)	1
11	Consult Factory	Motorized ET Lever Trim	1
12	Consult Factory	Motor and Harness Assembly	1
13	01-4451	ET Through-bolts	2
14	13-0074	Cylinder Retaining Screws	2
15	77-0685	Escutcheon Through-bolts	2
16	68-4261	Center Case Assembly LHRB & RHRB (Std.)	1
	68-4263	Center Case Assembly LHRB (12-) & RHRB (12-)	1
17	68-0406	Chassis Cover	1
18	97-0052	Chassis Cover Screws	4

METAL DOOR
LHRB DOOR SHOWN

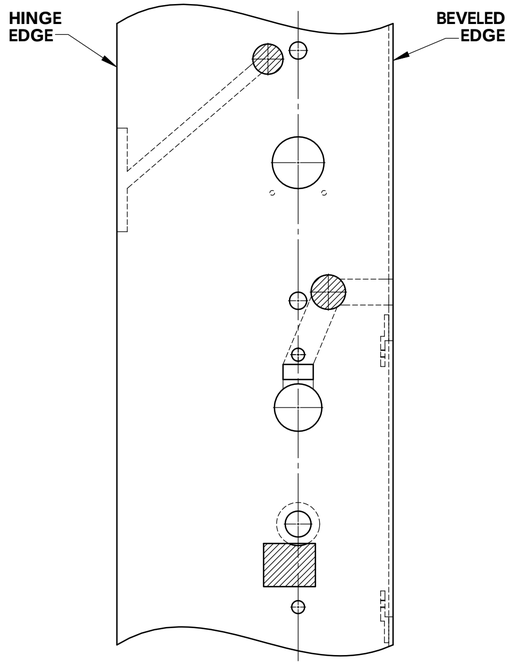


OUTSIDE OF DOOR

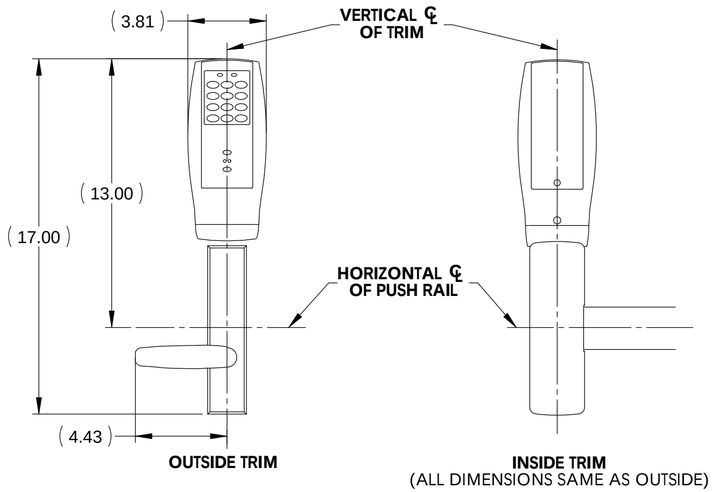




INSIDE OF DOOR



INSIDE
RHRB DOOR



NOTES:

1. FEATURES FOR **N1-** (WIEGAND), **S1-** (POWER OVER ETHERNET), AND **91-** (HARD WIRED) PREFIXES ONLY.
   a. ∅.375 RACE WAY FOR ELECTRO LYNX APPLICATIONS REFER TO MCKINNEY TRANSFER CATALOG.
   b. DOOR MANUFACTURE TO PROVIDE CLEARANCE THRU REINFORCEMENT TO ALLOW INSERTION OF ELECTRICAL HINGE.
   c. CONSULT WITH POWER TRANSFER MANUFACTURER FOR DEVICE CUTOUT.
2. FEATURES FOR **S1-** (POWER OVER ETHERNET), **S2-** (WiFi) ,AND **N2-** PREFIXES ONLY (DOOR POSITION SWITCH PREP).
3. PROVIDE AREA TO BE FREE OF OBSTRUCTION FOR WIRE HARNESS THRU DOOR.
4. SUITABLE REINFORCEMENT REQUIRED FOR METAL DOORS.
5. BEVEL REQUIRED (NOT SHOWN), PREP TO ANSI A115 SPECIFICATIONS.
6. FOR MORTISE LOCK BODY PREP REFERENCE DIMENSIONS REFER TO ANSI/BHMA SPECIFICATION A156.115.
7. TOLERANCE ALL DIMENSIONS ±.015.
8. FOR WOOD DOOR PREP SEE SHEET 2.

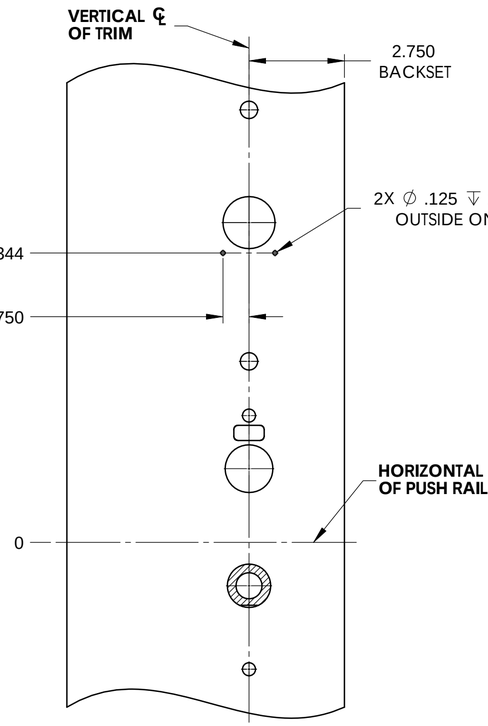
Ⓕ

SARGENT ASSA ABLOY
Sargent Manufacturing Company
100 Sargent Drive New Haven, CT 06511

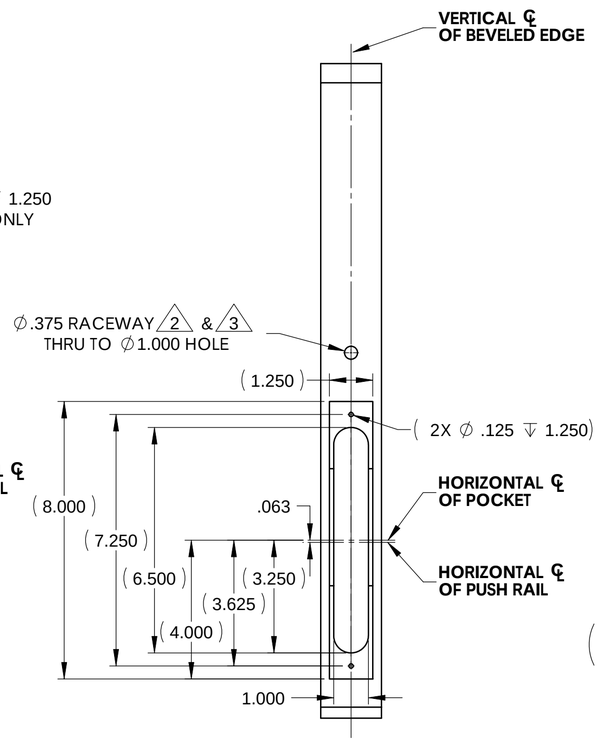
DOOR MANUFACTURE TEMPLATE
8900 MORTISE EXIT DEVICE
PROFILE SERIES
METAL DOOR (SHEET 1 OF 2)

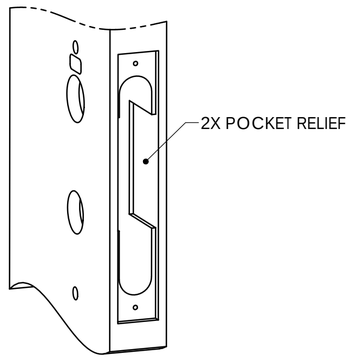
RELEASE DATE 21-NOV-11
TEMPLATE NO. 4641 G

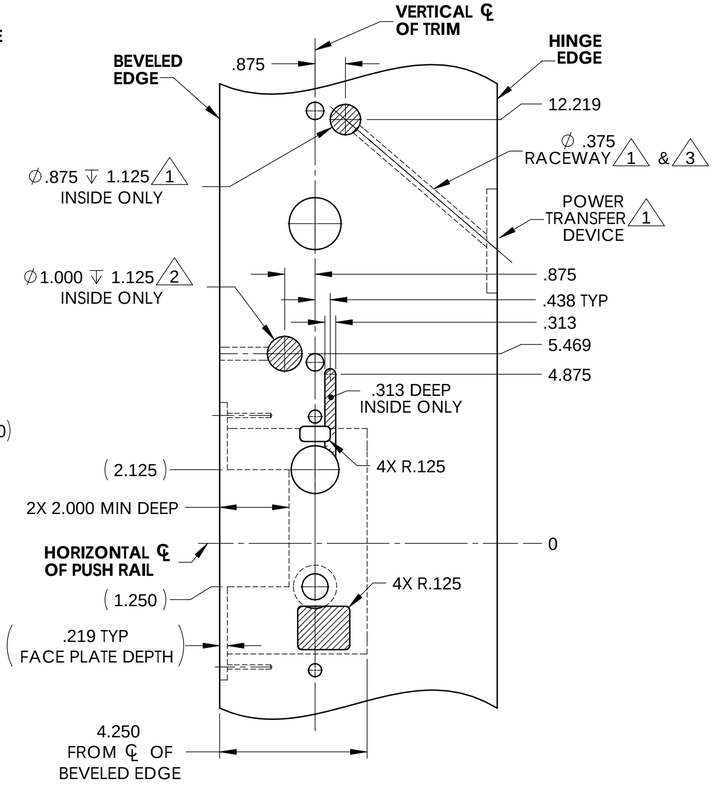
WOOD DOOR
LHRB DOOR SHOWN



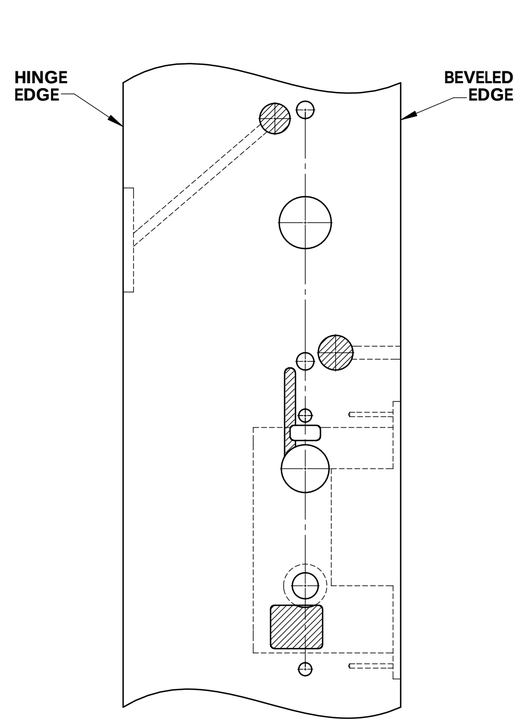
OUTSIDE OF DOOR







INSIDE OF DOOR



INSIDE
RHRB DOOR

NOTES:

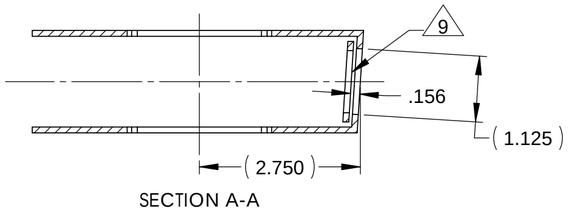
1. FOR BORED MORTISE BODY PREP REFERENCE DIMENSIONS REFER TO ANSI/BHMA SPECIFICATION A156.115W.
2. FOR ALL OTHER DIMENSIONS AND NOTES NOT SHOWN REFER TO SHEET 1.

SARGENT ASSA ABLOY
Sargent Manufacturing Company
100 Sargent Drive New Haven, CT 06511

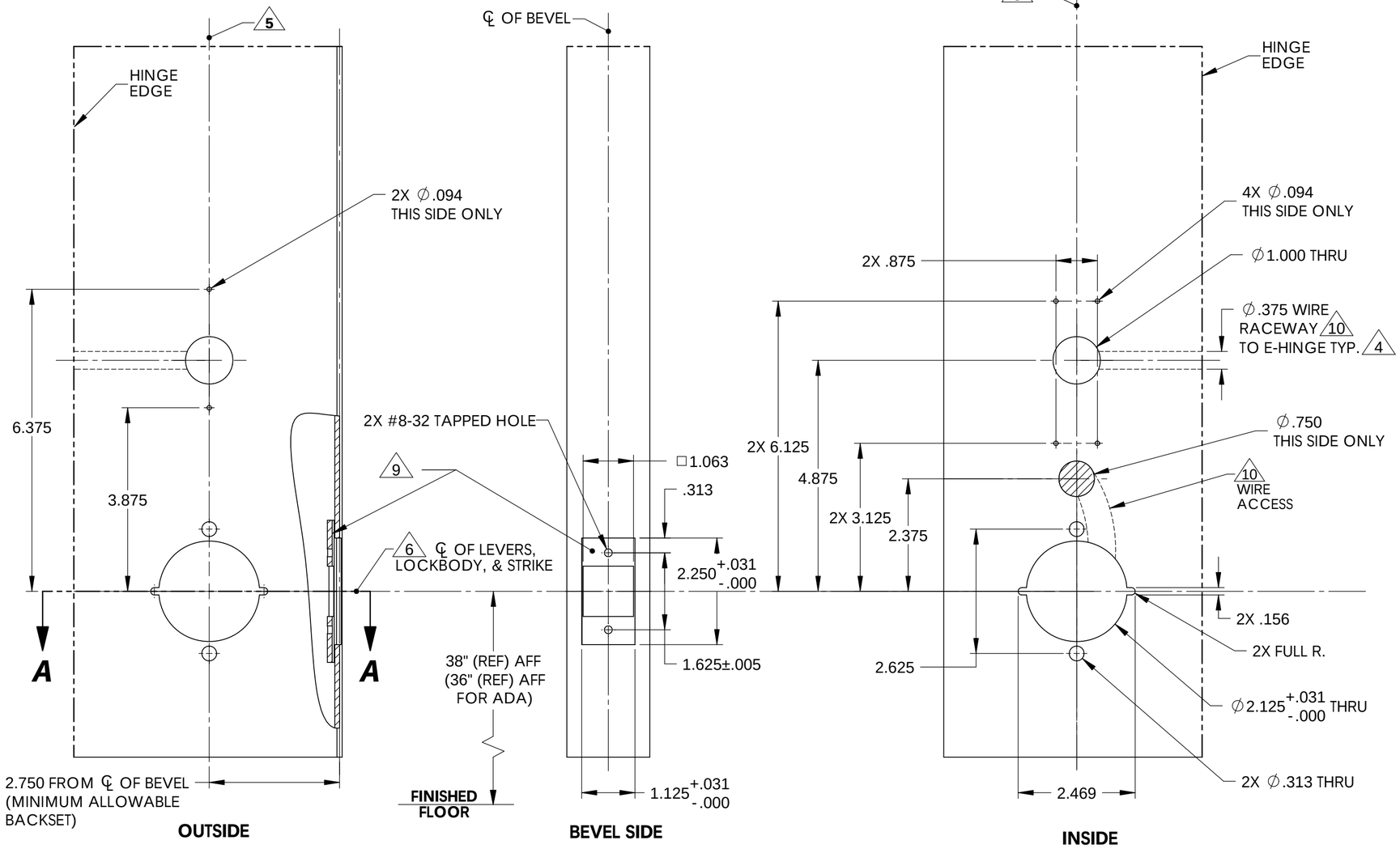
DOOR MANUFACTURE TEMPLATE
8900 MORTISE EXIT DEVICE
PROFILE SERIES
WOOD DOOR (SHEET 2 OF 2)

RELEASE DATE 21-NOV-11
TEMPLATE NO. 4641 G

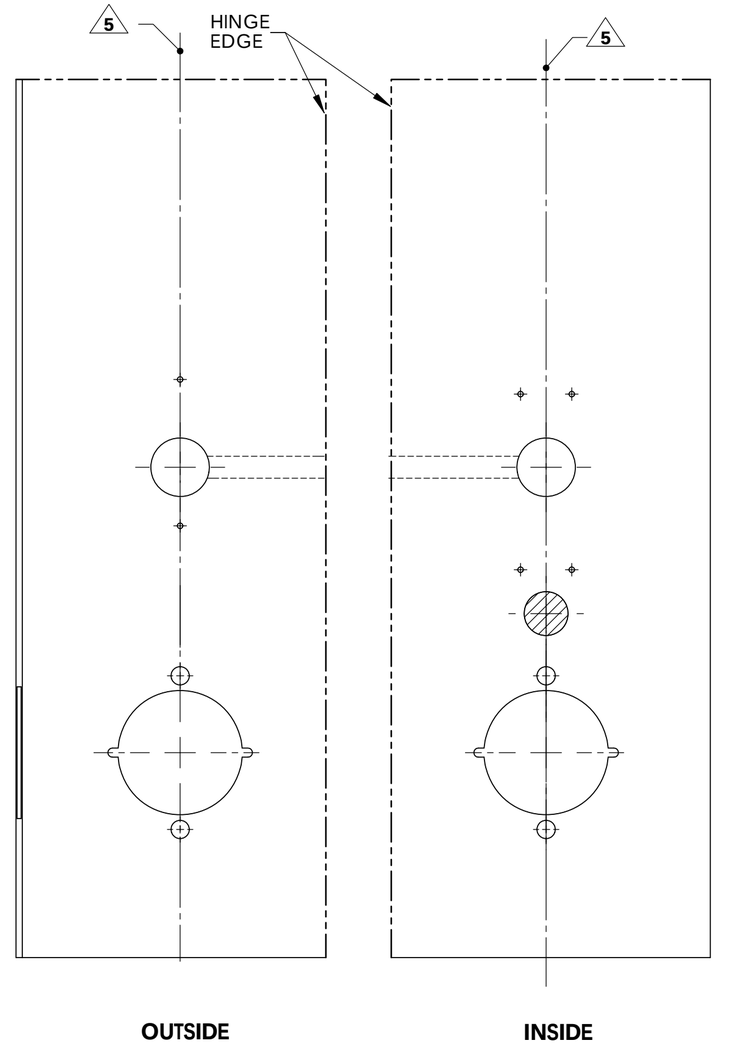
METAL DOOR



SECTION A-A

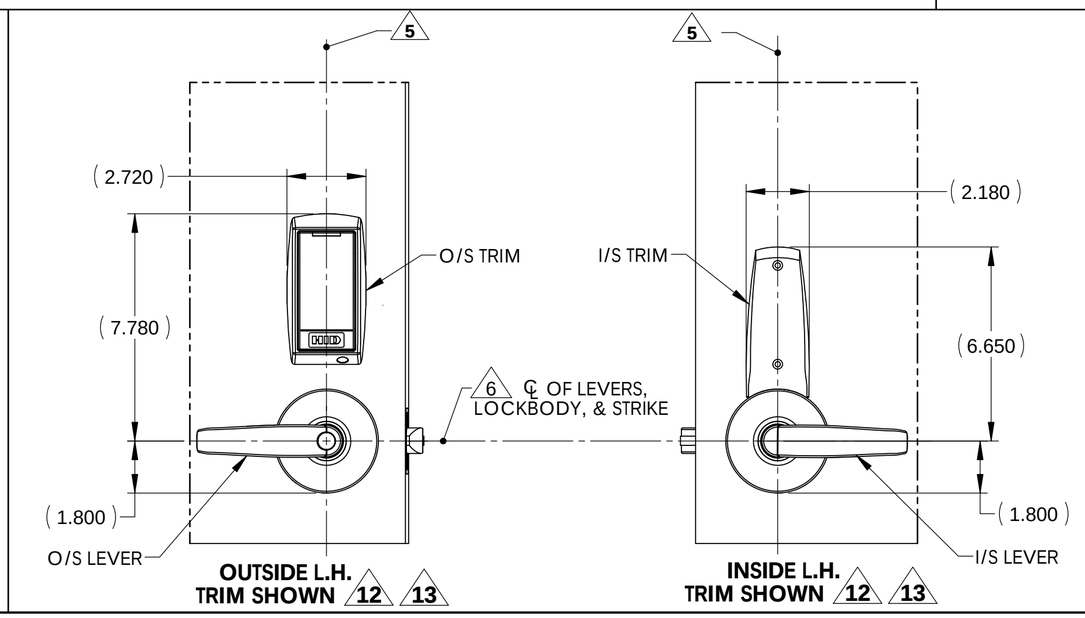


L.H. DOOR



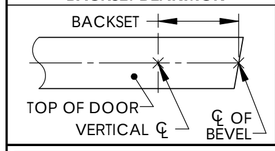
R.H. DOOR

NOTES:
1. DRAWING IS NOT TO SCALE.
2. PREPARATION DETAILS ARE IN SUPPLEMENT TO ANSI/BHMA A156.115 AND/OR A115W.
3. REFERENCE STRIKE TEMPLATE FOR DETAILS TO PREPARE FRAME.
4. FOR ELECTROLYNX APPLICATIONS, REFER TO MCKINNEY TRANSFER DEVICE CATALOG.
5. VERTICAL CENTERLINE IS REFERENCED FROM THE CENTERLINE OF THE BEVEL. (INDUSTRY STANDARD BEVEL IS 1/8 INCH IN 2 INCHES.)
6. CONSULT THE AUTHORITY HAVING JURISDICTION (AHJ) TO VERIFY THE RECOMMENDED MOUNTING HEIGHT ABOVE THE FINISHED FLOOR (AFF).
7. LIMITATIONS IN THE DOOR CONSTRUCTION PROCESS MAY REQUIRE SOME HOLES TO BE FIELD-LOCATED USING THE PHYSICAL PART AS A TEMPLATE.
8. STANDARD TOLERANCE OF ± .015 APPLIES TO ALL DOOR PREPARATION REQUIREMENTS, UNLESS OTHERWISE SPECIFIED.
9. DOOR REINFORCEMENT IS RECOMMENDED TO IMPROVE (SURFACE MOUNTED) FASTENER HOLDING POWER AND CRUSH RESISTANCE (WHEN THRU-BOLTING IS EMPLOYED). CONSTRUCTION TECHNIQUES SHOULD REFLECT INDUSTRY BEST PRACTICES (I.E. WDMA, SDI) AND AUTHORIZED METHODS WHERE LABEL SERVICE (I.E. UL, W-H) IS IN EFFECT.
10. WIRE RACEWAY AREAS SHOULD BE FREE OF OBSTRUCTIONS & SHARP EDGES TO PROTECT WIRES FROM CUTS & ABRASIONS.
11. CAREFULLY NOTE WHICH FEATURES ARE OPTIONAL, (WHETHER THE FEATURE APPLIES TO BOTH SIDES OF THE DOOR AND/OR IF A DEPTH APPLIES.)
12. MAXIMUM PRODUCT DIMENSIONS ARE SHOWN FOR THE PURPOSE OF VERIFYING FITMENT WITH DOOR FRAME STOPS, DOOR STILE SIZE & LIGHT/LOUVER KITS.
13. IF OPTIONAL LEVERS OR ROSES ARE USED REFERENCE THE RELATED PRODUCT DIMENSIONS TO VERIFY THE FITMENT REQUIREMENTS.
14. CONCEALED DOOR POSITION SWITCH MODEL 3287 IS INCLUDED WITH THIS PRODUCT. SEE SARGENT TEMPLATE A7448B. USE AND INSTALLATION LOCATION TO BE SPECIFIED BY OTHERS.

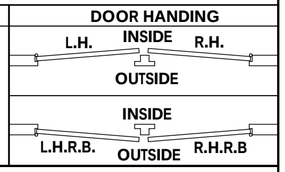


AUTHORIZED PREFIXES
M1

BACKSET DEFINITION



DOOR HANDING



SARGENT / ASSA ABLOY

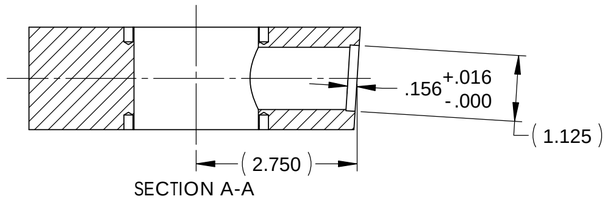
Sargent Manufacturing Company
100 Sargent Drive New Haven, CT 06511

DOOR MANUFACTURERS TEMPLATE:
SE SERIES TRIM
METAL DOOR
10 LINE BORED LOCK

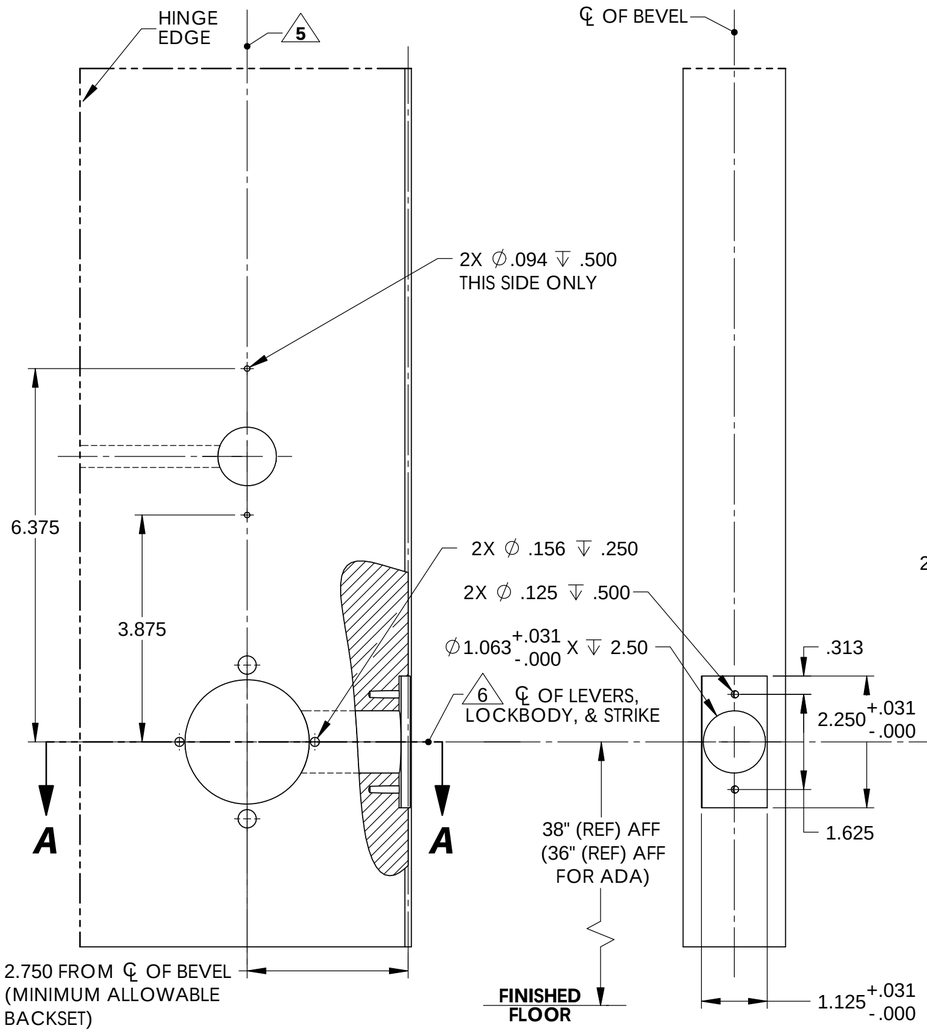
RELEASE DATE
FEB 8 2013

TEMPLATE NO.
4703 C

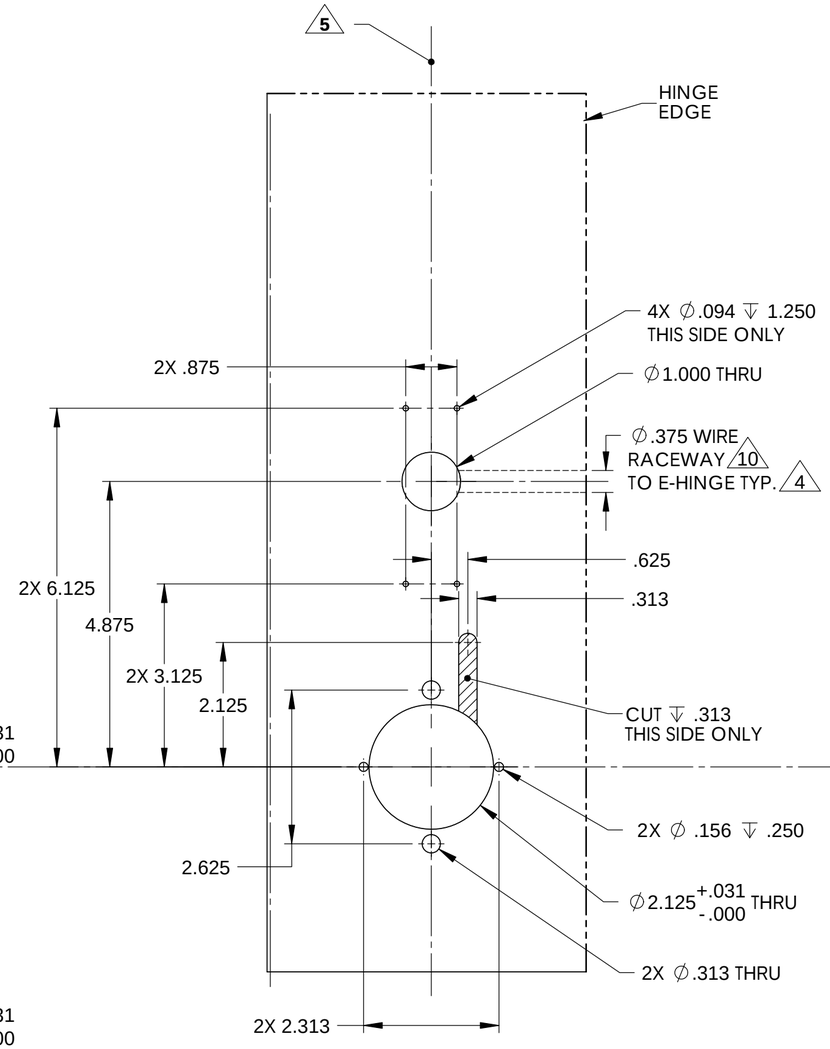
WOOD DOOR



SECTION A-A

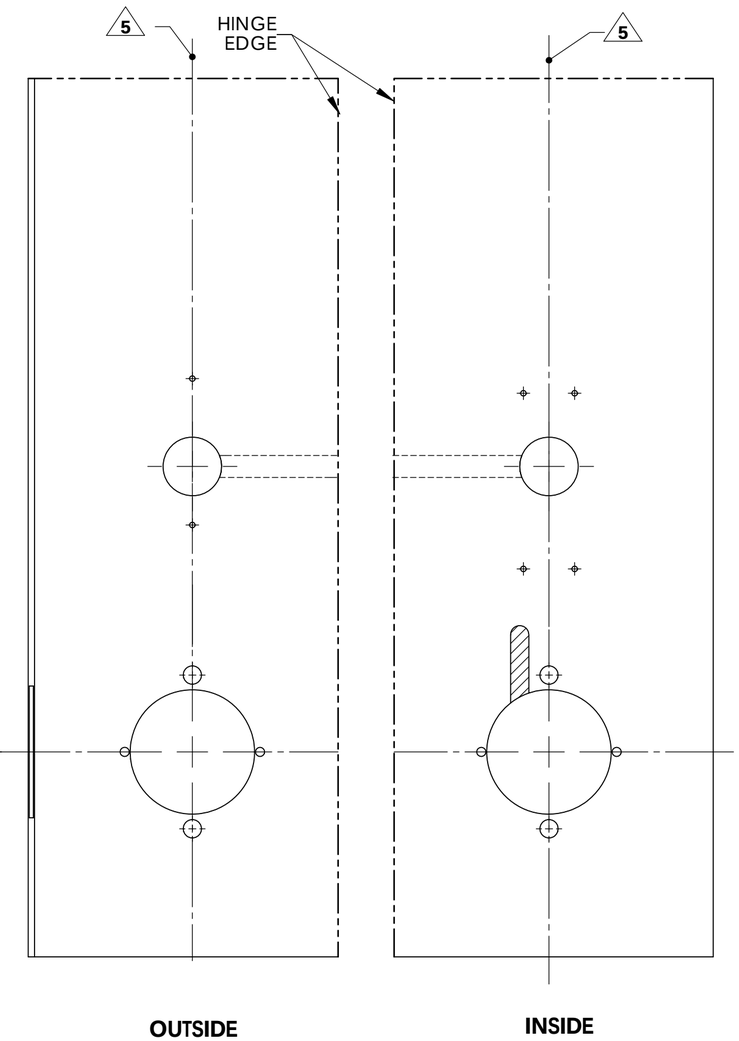


OUTSIDE BEVEL SIDE



INSIDE

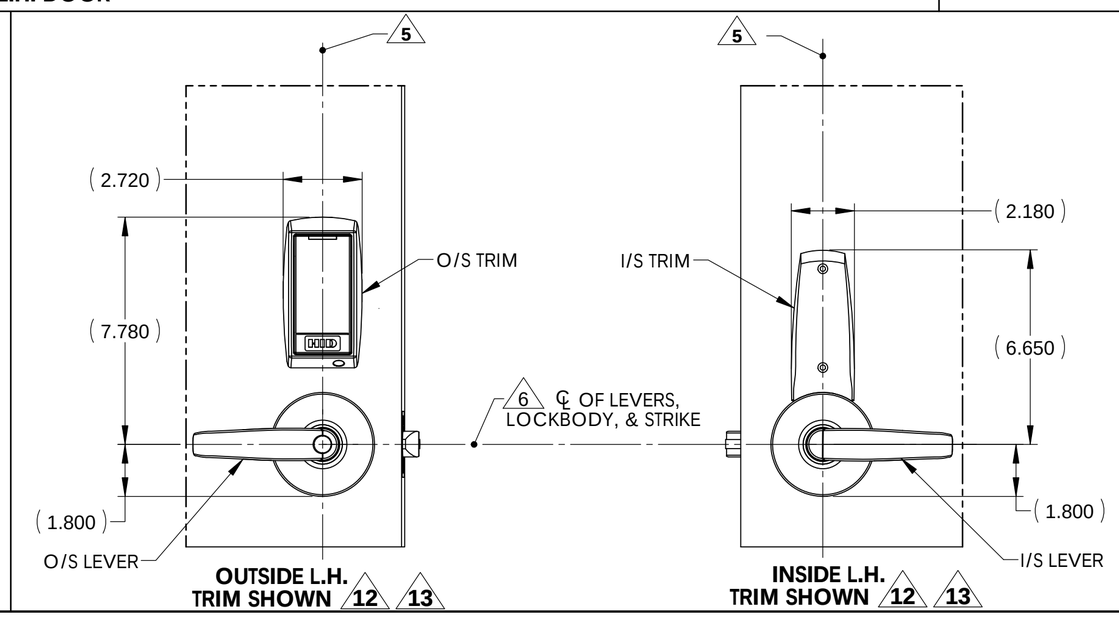
L.H. DOOR



OUTSIDE INSIDE

R.H. DOOR

NOTES:
1. DRAWING IS NOT TO SCALE.
2. PREPARATION DETAILS ARE IN SUPPLEMENT TO ANSI/BHMA A156.115 AND/OR A115W.
3. REFERENCE STRIKE TEMPLATE FOR DETAILS TO PREPARE FRAME.
4. FOR ELECTROLYNX APPLICATIONS, REFER TO MCKINNEY TRANSFER DEVICE CATALOG.
5. VERTICAL CENTERLINE IS REFERENCED FROM THE CENTERLINE OF THE BEVEL. (INDUSTRY STANDARD BEVEL IS 1/8 INCH IN 2 INCHES.)
6. CONSULT THE AUTHORITY HAVING JURISDICTION (AHJ) TO VERIFY THE RECOMMENDED MOUNTING HEIGHT ABOVE THE FINISHED FLOOR (AFF).
7. LIMITATIONS IN THE DOOR CONSTRUCTION PROCESS MAY REQUIRE SOME HOLES TO BE FIELD-LOCATED USING THE PHYSICAL PART AS A TEMPLATE.
8. STANDARD TOLERANCE OF ± .015 APPLIES TO ALL DOOR PREPARATION REQUIREMENTS, UNLESS OTHERWISE SPECIFIED.
9. DOOR REINFORCEMENT IS RECOMMENDED TO IMPROVE (SURFACE MOUNTED) FASTENER HOLDING POWER AND CRUSH RESISTANCE (WHEN THRU-BOLTING IS EMPLOYED). CONSTRUCTION TECHNIQUES SHOULD REFLECT INDUSTRY BEST PRACTICES (I.E. WDMA, SDI) AND AUTHORIZED METHODS WHERE LABEL SERVICE (I.E. UL, W-H) IS IN EFFECT.
10. WIRE RACEWAY AREAS SHOULD BE FREE OF OBSTRUCTIONS & SHARP EDGES TO PROTECT WIRES FROM CUTS & ABRASIONS.
11. CAREFULLY NOTE WHICH FEATURES ARE OPTIONAL, (WHETHER THE FEATURE APPLIES TO BOTH SIDES OF THE DOOR AND/OR IF A DEPTH APPLIES.)
12. MAXIMUM PRODUCT DIMENSIONS ARE SHOWN FOR THE PURPOSE OF VERIFYING FITMENT WITH DOOR FRAME STOPS, DOOR STILE SIZE & LIGHT/LOUVER KITS.
13. IF OPTIONAL LEVERS OR ROSES ARE USED REFERENCE THE RELATED PRODUCT DIMENSIONS TO VERIFY THE FITMENT REQUIREMENTS.
14. CONCEALED DOOR POSITION SWITCH MODEL 3287 IS INCLUDED WITH THIS PRODUCT. SEE SARGENT TEMPLATE A7448B. USE AND INSTALLATION LOCATION TO BE SPECIFIED BY OTHERS.

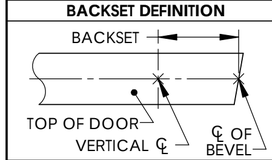


OUTSIDE L.H. TRIM SHOWN 12 13

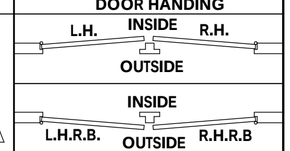
INSIDE L.H. TRIM SHOWN 12 13

AUTHORIZED PREFIXES
M1

BACKSET DEFINITION



DOOR HANDING



SARGENT / ASSA ABLOY

Sargent Manufacturing Company
100 Sargent Drive New Haven, CT 06511

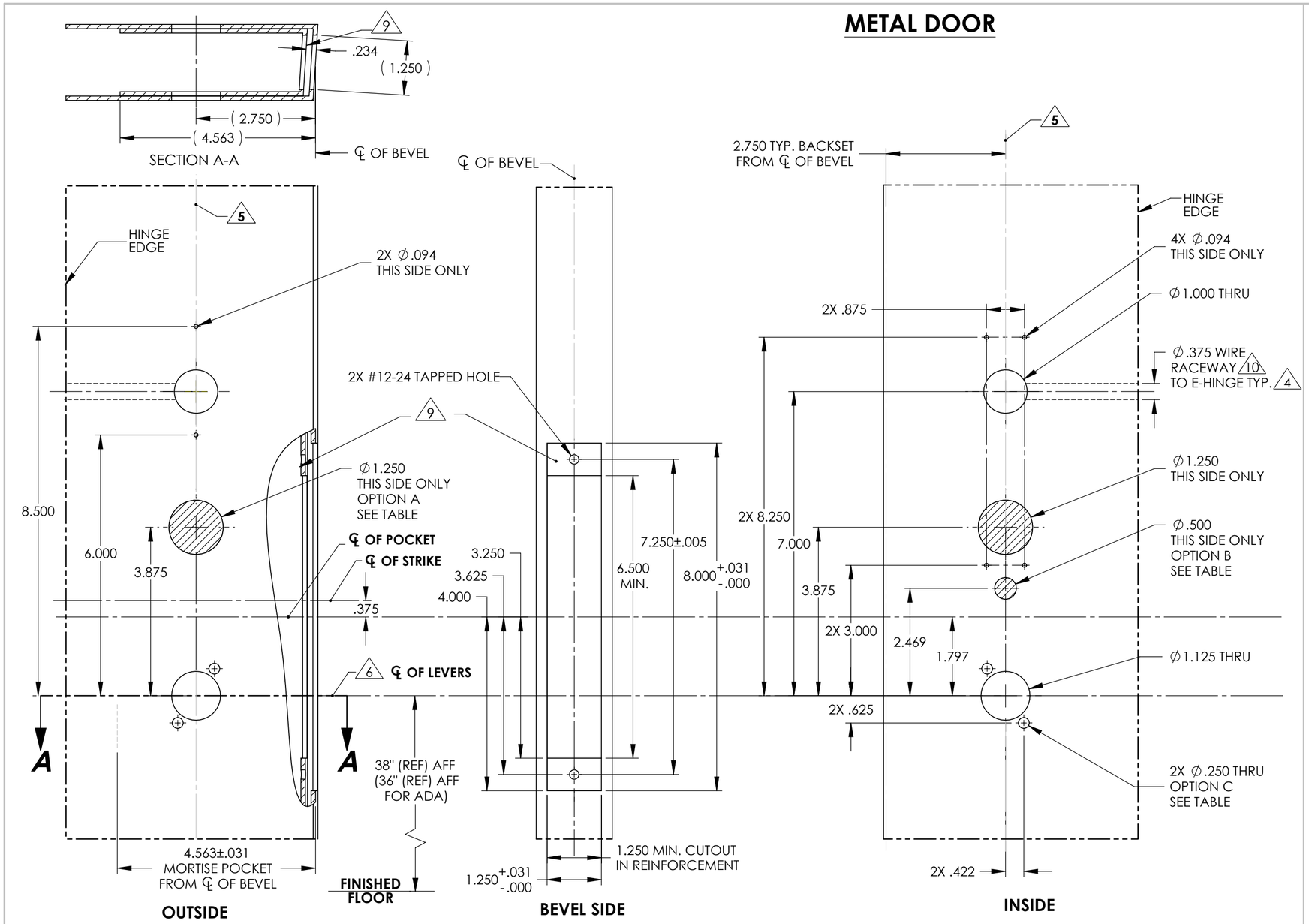
DOOR MANUFACTURERS TEMPLATE:
SE SERIES TRIM
WOOD DOOR
10 LINE BORED LOCK

SHEET 2 OF 2

RELEASE DATE: FEB 8 2013

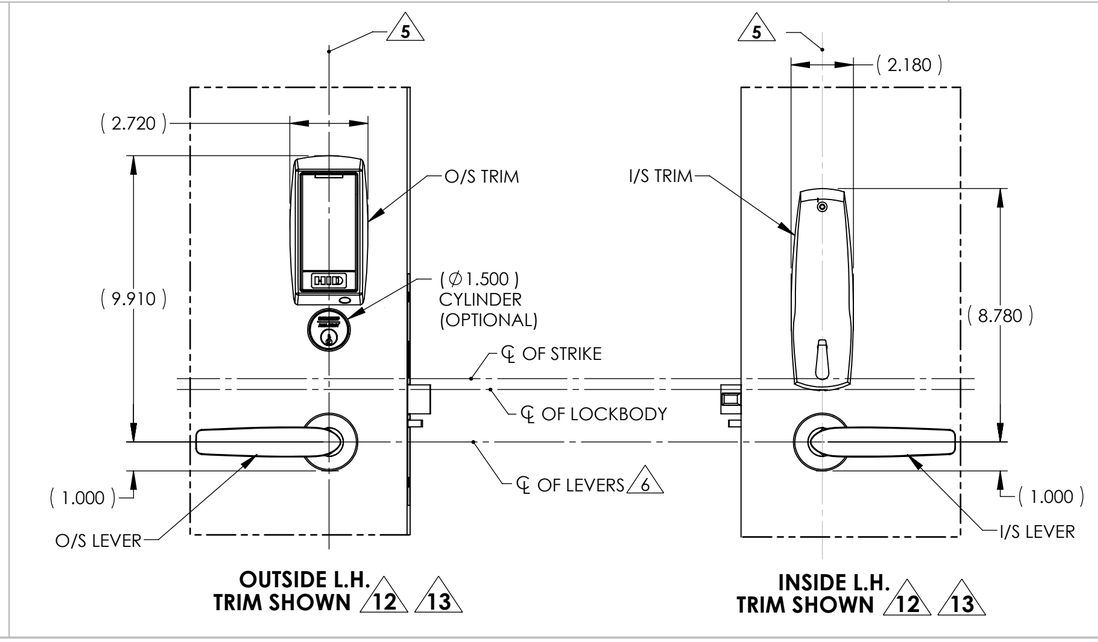
TEMPLATE NO.: 4703 C

METAL DOOR



L.H. DOOR | **R.H. DOOR**

NOTES:
1. DRAWING IS NOT TO SCALE.
2. PREPARATION DETAILS ARE IN SUPPLEMENT TO ANSI/BHMA A156.115 AND/OR A115W.
3. REFERENCE STRIKE TEMPLATE FOR DETAILS TO PREPARE FRAME.
4. FOR ELECTROLYNX APPLICATIONS, REFER TO MCKINNEY TRANSFER DEVICE CATALOG.
5. VERTICAL CENTERLINE IS REFERENCED FROM THE CENTERLINE OF THE BEVEL. (INDUSTRY STANDARD BEVEL IS 1/8 INCH IN 2 INCHES.)
6. CONSULT THE AUTHORITY HAVING JURISDICTION (AHJ) TO VERIFY THE RECOMMENDED MOUNTING HEIGHT ABOVE THE FINISHED FLOOR (AFF).
7. LIMITATIONS IN THE DOOR CONSTRUCTION PROCESS MAY REQUIRE SOME HOLES TO BE FIELD-LOCATED USING THE PHYSICAL PART AS A TEMPLATE.
8. STANDARD TOLERANCE OF ± .015 APPLIES TO ALL DOOR PREPARATION REQUIREMENTS, UNLESS OTHERWISE SPECIFIED.
9. DOOR REINFORCEMENT IS RECOMMENDED TO IMPROVE (SURFACE MOUNTED) FASTENER HOLDING POWER AND CRUSH RESISTANCE (WHEN THRU-BOLTING IS EMPLOYED). CONSTRUCTION TECHNIQUES SHOULD REFLECT INDUSTRY BEST PRACTICES (I.E. WDMA, SDI) AND AUTHORIZED METHODS WHERE LABEL SERVICE (I.E. UL, W-H) IS IN EFFECT.
10. WIRE RACEWAY AREAS SHOULD BE FREE OF OBSTRUCTIONS & SHARP EDGES TO PROTECT WIRES FROM CUTS & ABRASIONS.
11. CAREFULLY NOTE WHICH FEATURES ARE OPTIONAL, (WHETHER THE FEATURE APPLIES TO BOTH SIDES OF THE DOOR AND/OR IF A DEPTH APPLIES.)
12. MAXIMUM PRODUCT DIMENSIONS ARE SHOWN FOR THE PURPOSE OF VERIFYING FITMENT WITH DOOR FRAME STOPS, DOOR STILE SIZE & LIGHT/LOUVER KITS.
13. IF OPTIONAL LEVERS OR ROSES ARE USED REFERENCE THE RELATED PRODUCT DIMENSIONS TO VERIFY THE FITMENT REQUIREMENTS.



OUTSIDE L.H. TRIM SHOWN 12 13

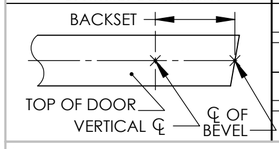
INSIDE L.H. TRIM SHOWN 12 13

AUTHORIZED PREFIXES
M1

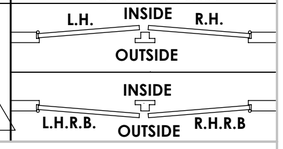
OPTIONS TABLE

OPTION	DESCRIPTION	USED FOR FUNCTIONS			
		82280 82281	82284 82285	82270 82271	82274 82275
A	CYLINDER	X	-	X	-
B	THUMB TURN	X	X	-	-
		R8200			
C	POST HOLES	DO NOT PREP			

BACKSET DEFINITION



DOOR HANDING



SARGENT / ASSA ABLOY

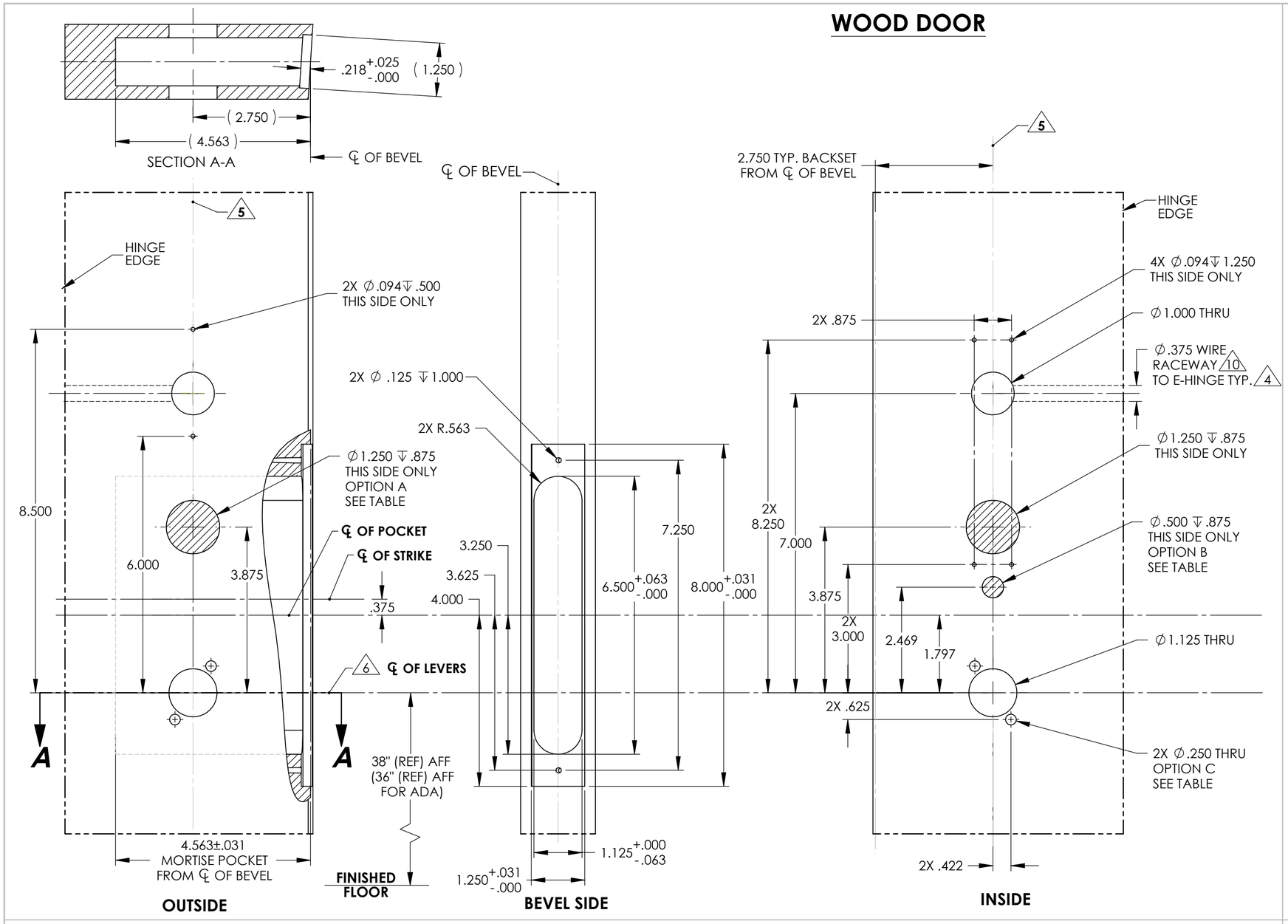
Sargent Manufacturing Company
100 Sargent Drive New Haven, CT 06511

DOOR MANUFACTURERS TEMPLATE:
SE SERIES TRIM
METAL DOOR
8200 & R8200 MORTISE LOCK

RELEASE DATE 09-DEC-11

TEMPLATE NO. 4702 B

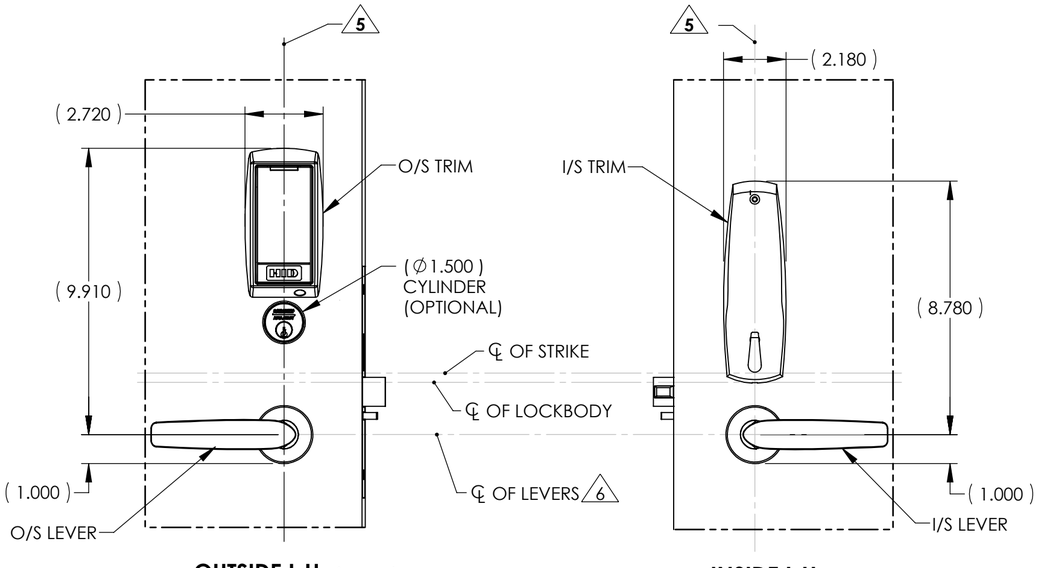
WOOD DOOR



L.H. DOOR

R.H. DOOR

NOTES:
1. DRAWING IS NOT TO SCALE.
2. PREPARATION DETAILS ARE IN SUPPLEMENT TO ANSI/BHMA A156.115 AND/OR A115W.
3. REFERENCE STRIKE TEMPLATE FOR DETAILS TO PREPARE FRAME.
4. FOR ELECTROLYNX APPLICATIONS, REFER TO MCKINNEY TRANSFER DEVICE CATALOG.
5. VERTICAL CENTERLINE IS REFERENCED FROM THE CENTERLINE OF THE BEVEL. (INDUSTRY STANDARD BEVEL IS 1/8 INCH IN 2 INCHES.)
6. CONSULT THE AUTHORITY HAVING JURISDICTION (AHJ) TO VERIFY THE RECOMMENDED MOUNTING HEIGHT ABOVE THE FINISHED FLOOR (AFF).
7. LIMITATIONS IN THE DOOR CONSTRUCTION PROCESS MAY REQUIRE SOME HOLES TO BE FIELD-LOCATED USING THE PHYSICAL PART AS A TEMPLATE.
8. STANDARD TOLERANCE OF ± .015 APPLIES TO ALL DOOR PREPARATION REQUIREMENTS, UNLESS OTHERWISE SPECIFIED.
9. DOOR REINFORCEMENT IS RECOMMENDED TO IMPROVE (SURFACE MOUNTED) FASTENER HOLDING POWER AND CRUSH RESISTANCE (WHEN THRU-BOLTING IS EMPLOYED). CONSTRUCTION TECHNIQUES SHOULD REFLECT INDUSTRY BEST PRACTICES (I.E. WDMA, SDI) AND AUTHORIZED METHODS WHERE LABEL SERVICE (I.E. UL, W-H) IS IN EFFECT.
10. WIRE RACEWAY AREAS SHOULD BE FREE OF OBSTRUCTIONS & SHARP EDGES TO PROTECT WIRES FROM CUTS & ABRASIONS.
11. CAREFULLY NOTE WHICH FEATURES ARE OPTIONAL, (WHETHER THE FEATURE APPLIES TO BOTH SIDES OF THE DOOR AND/OR IF A DEPTH APPLIES.)
12. MAXIMUM PRODUCT DIMENSIONS ARE SHOWN FOR THE PURPOSE OF VERIFYING FITMENT WITH DOOR FRAME STOPS, DOOR STILE SIZE & LIGHT/LOUVER KITS.
13. IF OPTIONAL LEVERS OR ROSES ARE USED REFERENCE THE RELATED PRODUCT DIMENSIONS TO VERIFY THE FITMENT REQUIREMENTS.



OUTSIDE L.H. TRIM SHOWN 12 13

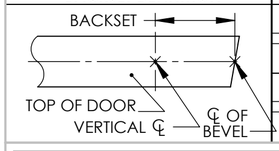
INSIDE L.H. TRIM SHOWN 12 13

AUTHORIZED PREFIXES
M1

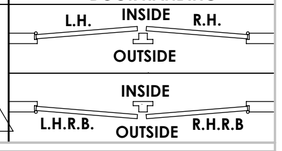
OPTIONS TABLE

OPTION	DESCRIPTION	USED FOR FUNCTIONS 82280 82281	82284 82285	82270 82271	82274 82275
A	CYLINDER	X	-	X	-
B	THUMB TURN	X	X	-	-
		R8200			
C	POST HOLES	DO NOT PREP			

BACKSET DEFINITION



DOOR HANDING



SARGENT / ASSA ABLOY

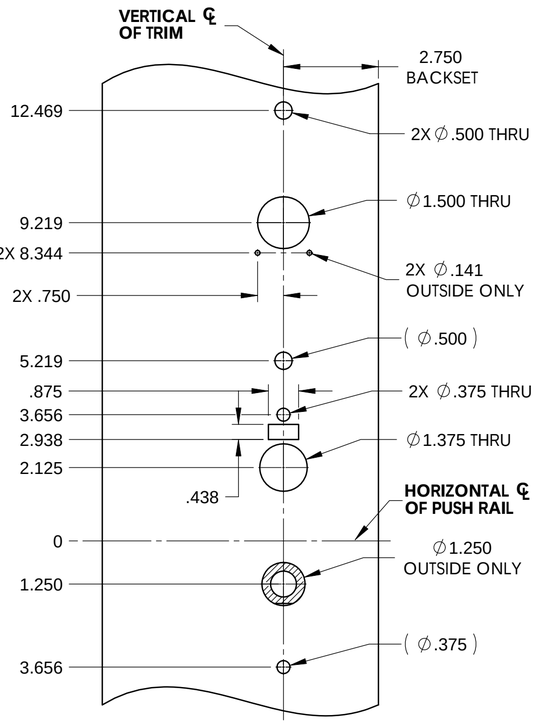
Sargent Manufacturing Company
100 Sargent Drive New Haven, CT 06511

DOOR MANUFACTURERS TEMPLATE:
SE SERIES TRIM
WOOD DOOR
8200 & R8200 MORTISE LOCK

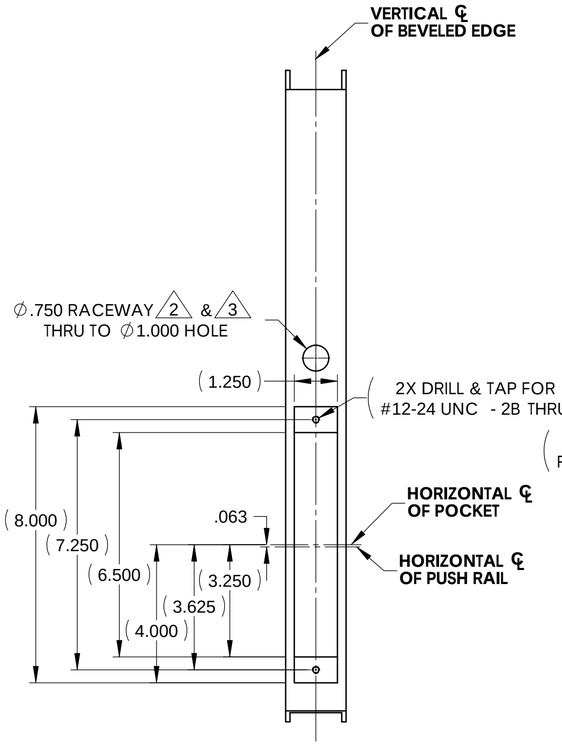
RELEASE DATE 09-DEC-11

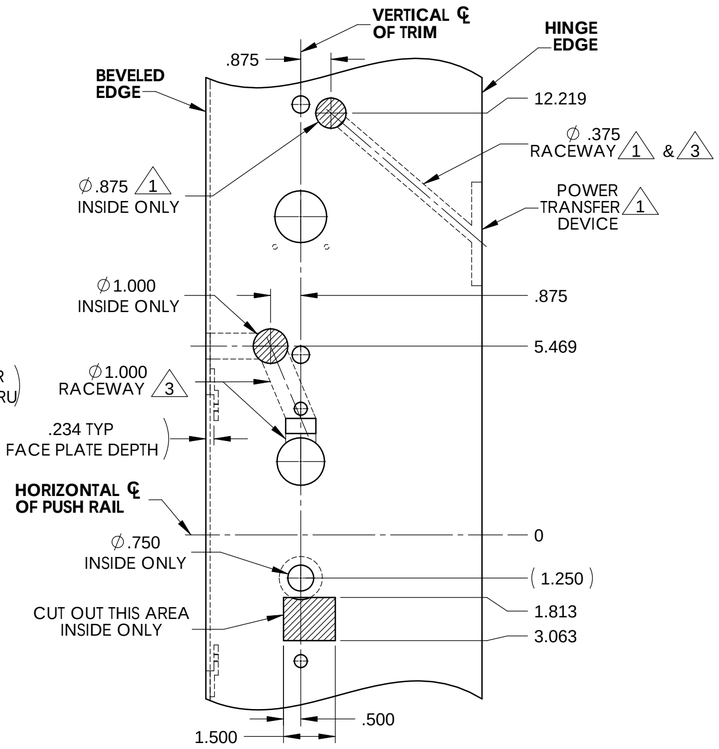
TEMPLATE NO. 4702 B

METAL DOOR
LHRB DOOR SHOWN

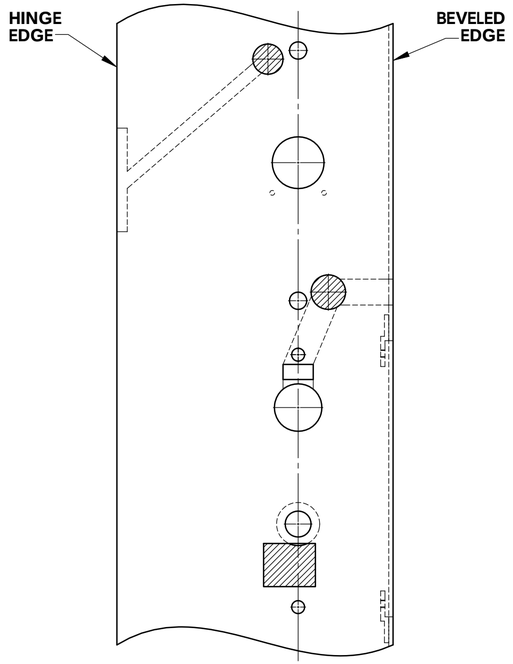


OUTSIDE OF DOOR

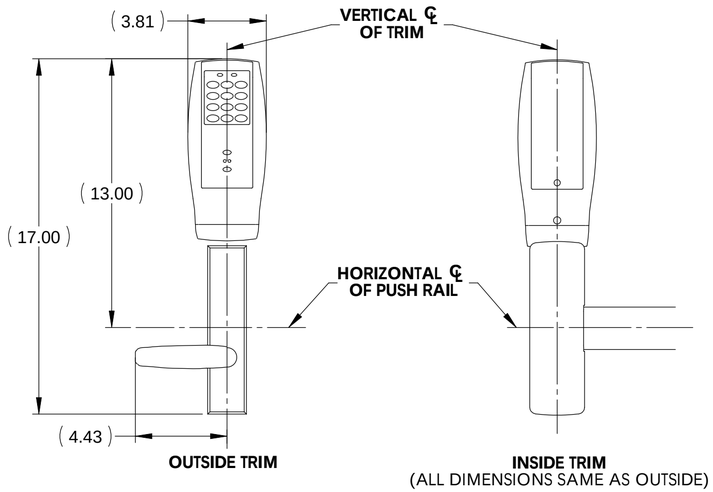




INSIDE OF DOOR



INSIDE
RHRB DOOR



NOTES:

1. FEATURES FOR **N1-** (WIEGAND), **S1-** (POWER OVER ETHERNET), AND **91-** (HARD WIRED) PREFIXES ONLY.
   a. ∅.375 RACE WAY FOR ELECTRO LYNX APPLICATIONS REFER TO MCKINNEY TRANSFER CATALOG.
   b. DOOR MANUFACTURE TO PROVIDE CLEARANCE THRU REINFORCEMENT TO ALLOW INSERTION OF ELECTRICAL HINGE.
   c. CONSULT WITH POWER TRANSFER MANUFACTURER FOR DEVICE CUTOUT.
2. FEATURES FOR **S1-** (POWER OVER ETHERNET), **S2-** (WiFi) ,AND **N2-** PREFIXES ONLY (DOOR POSITION SWITCH PREP).
3. PROVIDE AREA TO BE FREE OF OBSTRUCTION FOR WIRE HARNESS THRU DOOR.
4. SUITABLE REINFORCEMENT REQUIRED FOR METAL DOORS.
5. BEVEL REQUIRED (NOT SHOWN), PREP TO ANSI A115 SPECIFICATIONS.
6. FOR MORTISE LOCK BODY PREP REFERENCE DIMENSIONS REFER TO ANSI/BHMA SPECIFICATION A156.115.
7. TOLERANCE ALL DIMENSIONS ±.015.
8. FOR WOOD DOOR PREP SEE SHEET 2.

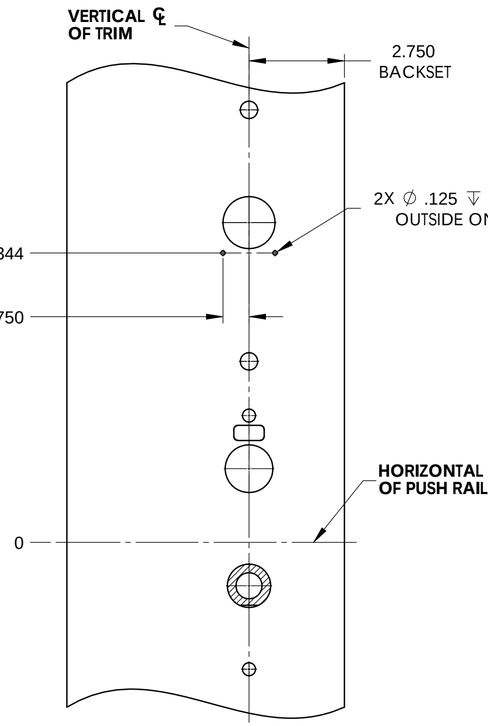
Ⓕ

SARGENT ASSA ABLOY
Sargent Manufacturing Company
100 Sargent Drive New Haven, CT 06511

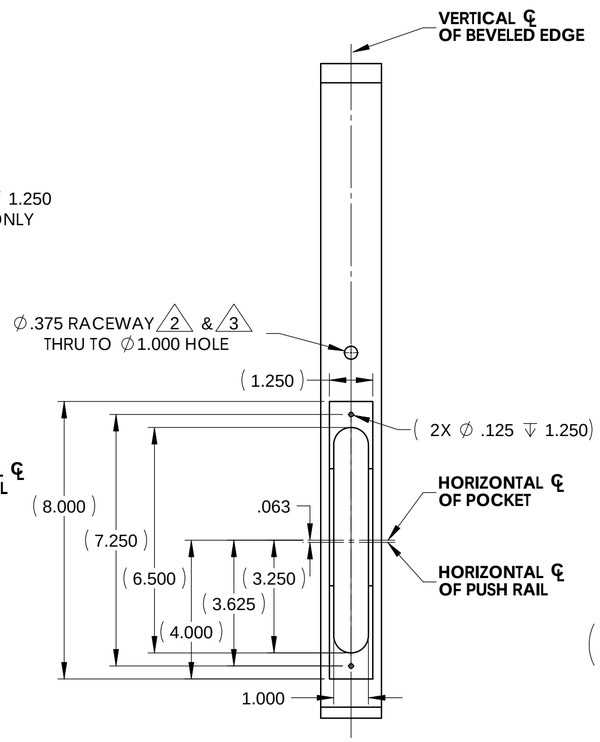
DOOR MANUFACTURE TEMPLATE
8900 MORTISE EXIT DEVICE
PROFILE SERIES
METAL DOOR (SHEET 1 OF 2)

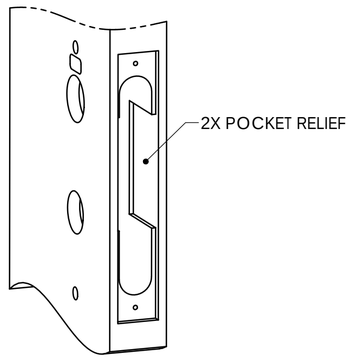
RELEASE DATE 21-NOV-11
TEMPLATE NO. 4641 G

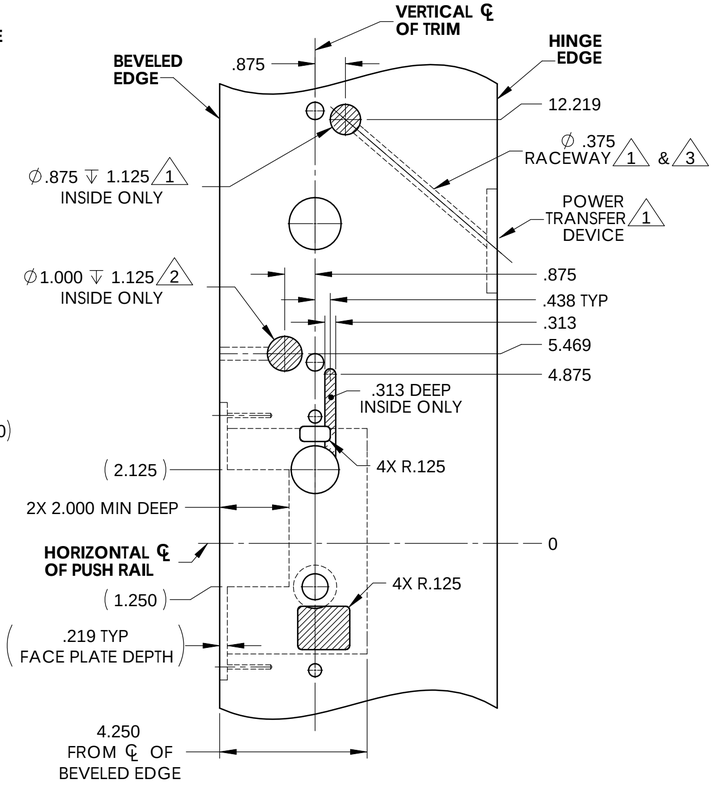
WOOD DOOR
LHRB DOOR SHOWN



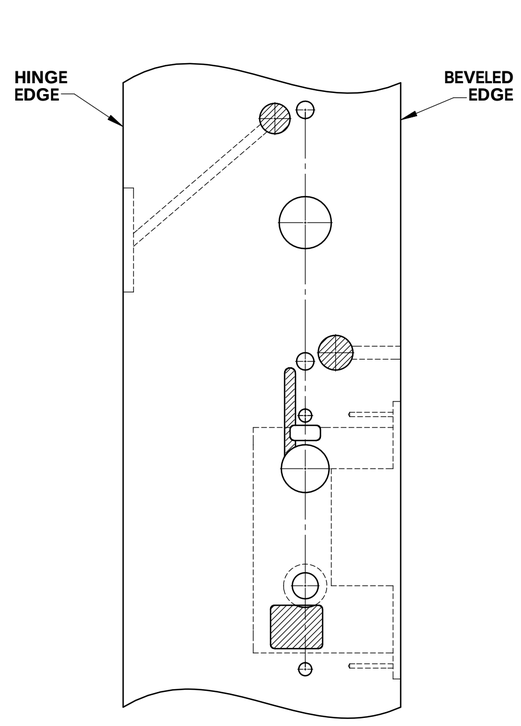
OUTSIDE OF DOOR







INSIDE OF DOOR



INSIDE
RHRB DOOR

NOTES:

1. FOR BORED MORTISE BODY PREP REFERENCE DIMENSIONS REFER TO ANSI/BHMA SPECIFICATION A156.115W.
2. FOR ALL OTHER DIMENSIONS AND NOTES NOT SHOWN REFER TO SHEET 1.

SARGENT ASSA ABLOY
Sargent Manufacturing Company
100 Sargent Drive New Haven, CT 06511

DOOR MANUFACTURE TEMPLATE
8900 MORTISE EXIT DEVICE
PROFILE SERIES
WOOD DOOR (SHEET 2 OF 2)

RELEASE DATE 21-NOV-11
TEMPLATE NO. 4641 G

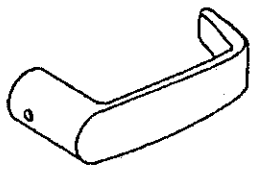
T-Zone™ Lever Lock
LEVERS

PARTS LIST

PAGE No.11.14 REV. B 3/25/02

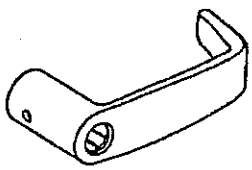
"L" Lever

Passage 11-0041



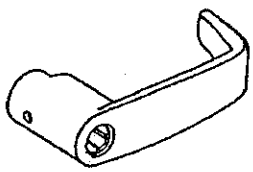
"L" Lever

Button 11-0042



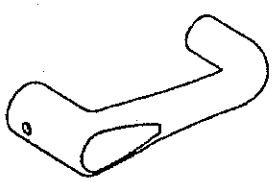
"L" Lever

Cylinder 11-0043



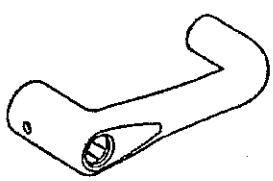
"J" Lever

Passage 11-2558



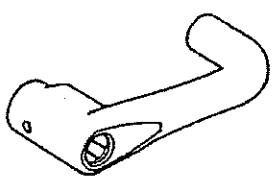
"J" Lever

Button 11-2559



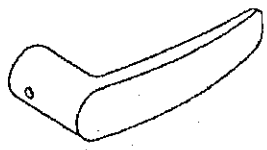
"J" Lever

Cylinder 11-2560



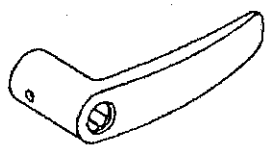
"B" Lever

Passage 11-0061



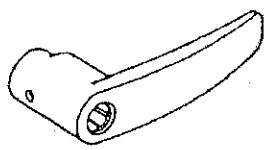
"B" Lever

Button 11-0062



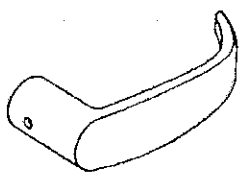
"B" Lever

Cylinder 11-0063



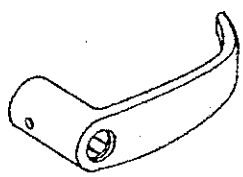
"P" Lever

Passage 11-0101



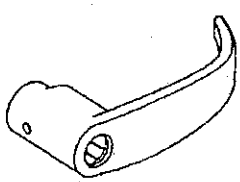
"P" Lever

Button 11-0102



"P" Lever

Cylinder 11-0103

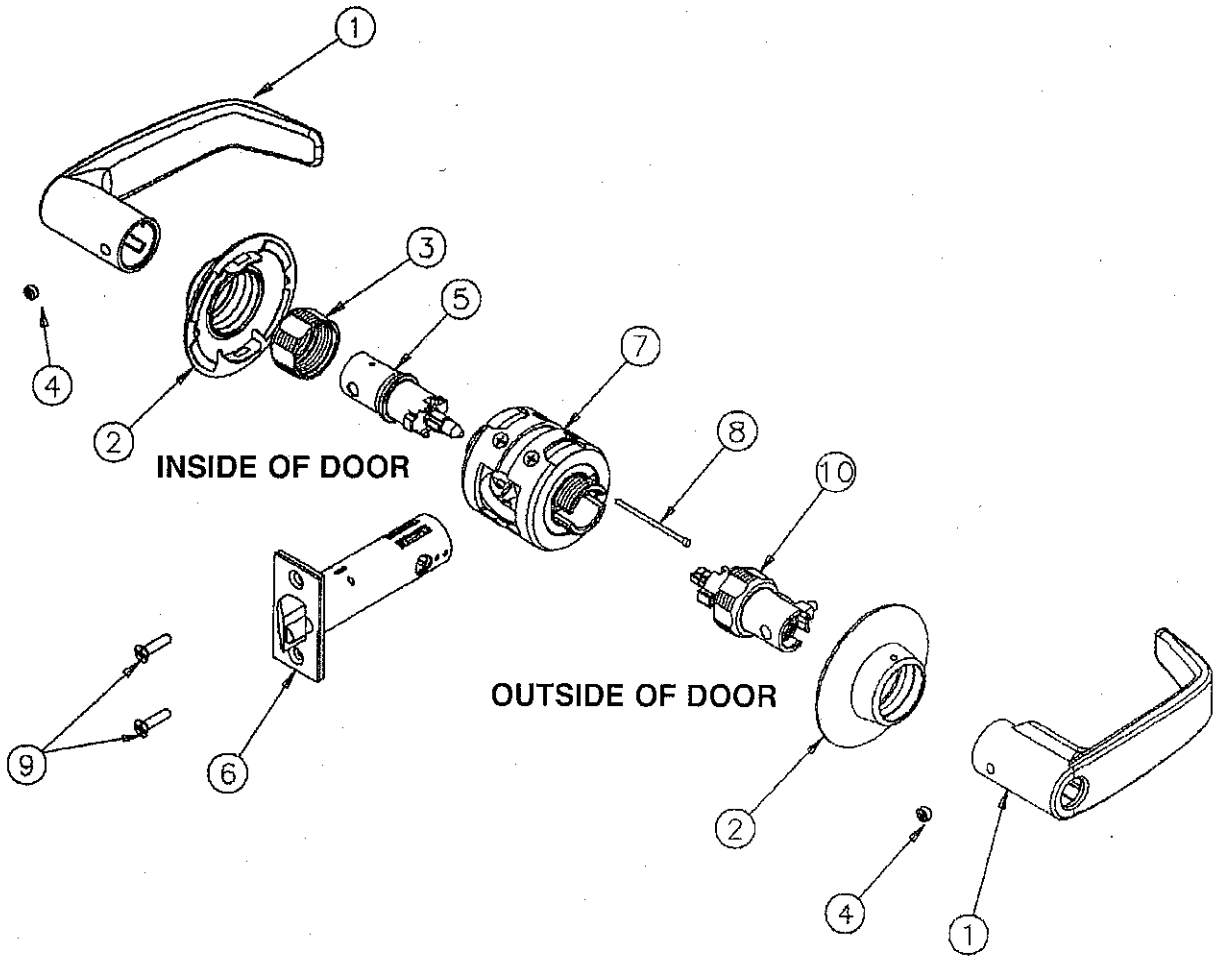


Note: Only standard cylinder levers shown above.

TZone™ Lever Lock
11G04

PARTS LIST

PAGE No.11.1 REV. B 9/25/03



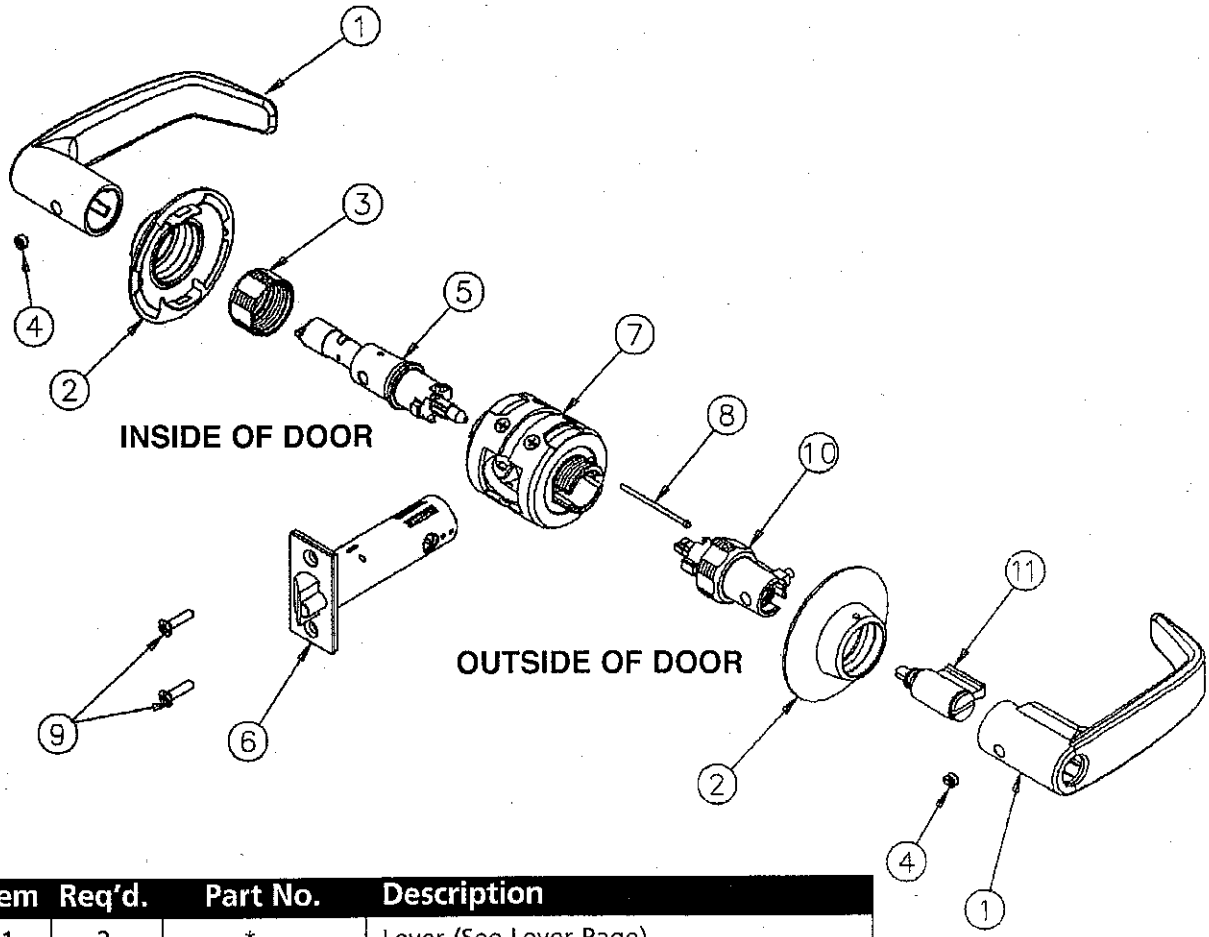
Item	Req'd.	Part No.	Description
1	2	*—	Lever (See Lever Page)
2	2	*—	Rose Assembly (See Rose Page)
3	1	11-0031	Inside Collar
4	2	01-1424	6 Lobe Security Set Screw 1/4-28 x 11/64"
5	1	11-2151	Non-Locking Sleeve Assembly
6	1	*11-2106	Latch Assembly
7	1	11-2001	Bearing Assembly
8	1	11-0039	Aligning Pin
9	2	*01-5000	Countersunk Flat Head Screw 8-32 x 3/4"
10	1	11-2009	Locking Sleeve Assembly

* Specify Finish

TZone™ Lever Lock
11G05, 11G24, 11G44, 11G54, 11U65

PARTS LIST

PAGE No.11.2 REV. D 9/25/03



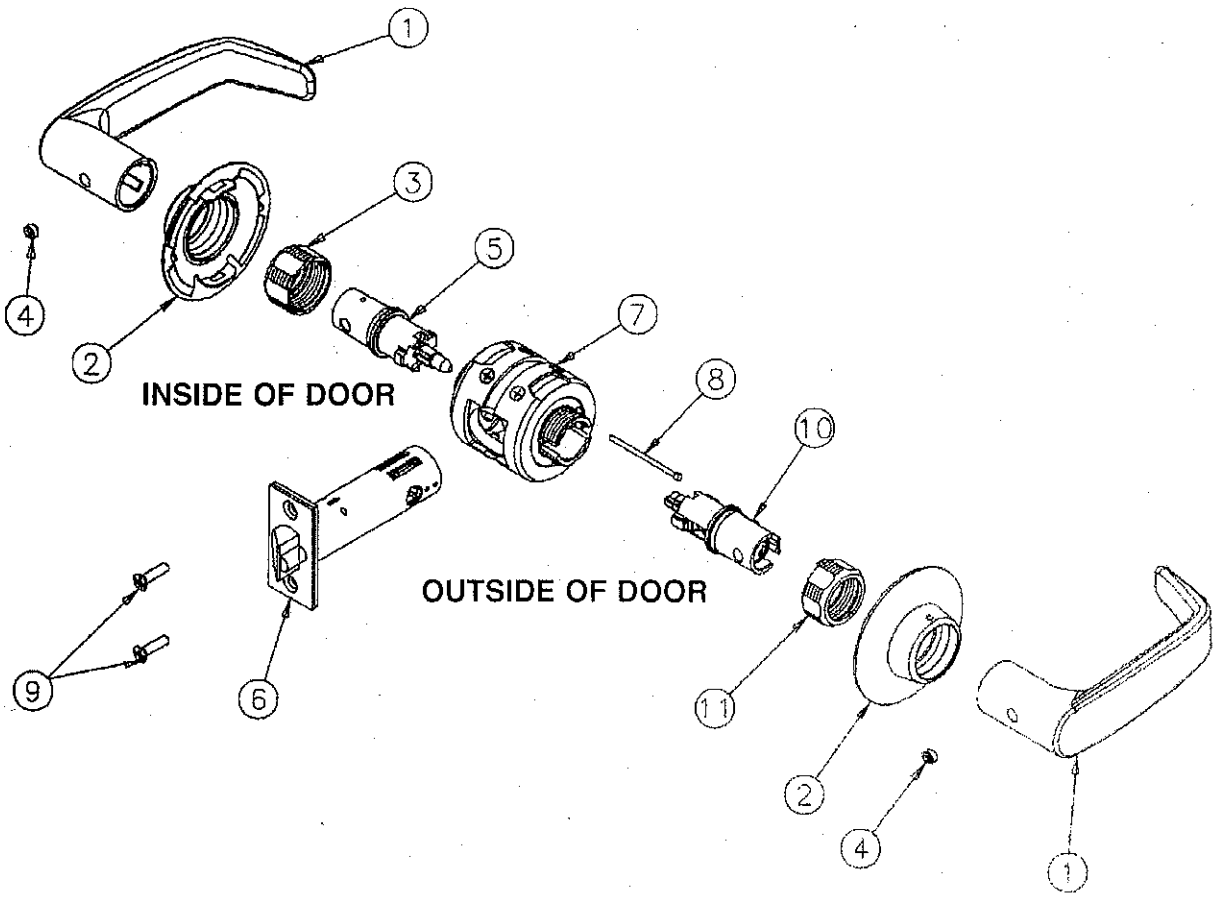
Item	Req'd.	Part No.	Description
1	2	*—	Lever (See Lever Page)
2	2	*—	Rose Assembly (See Rose Page)
3	1	11-0031	Inside Collar
4	2	01-1424	6 Lobe Security Set Screw 1/4-28 x 11/64"
5	1	*11-2152	Non-Locking Sleeve Assembly (05)
		*11-2154	Non-Locking Sleeve Assembly (44)
		*11-2156	Non-Locking Sleeve Assembly (24, 54, 65)
6	1	*11-2106	Latch Assembly (05)
		*11-2108	Latch Assembly (24)
		*11-2110	Latch Assembly (44, 54)
		*11-2111	Latch Assembly (65) – UNGUARDED
7	1	11-2001	Bearing Assembly
8	1	11-0039	Aligning Pin
9	2	*01-5000	Countersunk Flat Head Screw 8-32 x 3/4"
10	1	11-2009	Locking Sleeve Assembly (05, 24, 44)
		11-2017	Locking Sleeve Assembly (54)
		11-2055	Locking Sleeve Assembly (65)
11	1	*13-4154	Emergency Release Cylinder (65)

* Specify Finish

TZone™ Lever Lock
11G13

PARTS LIST

PAGE No.11.3 REV. B 9/25/03



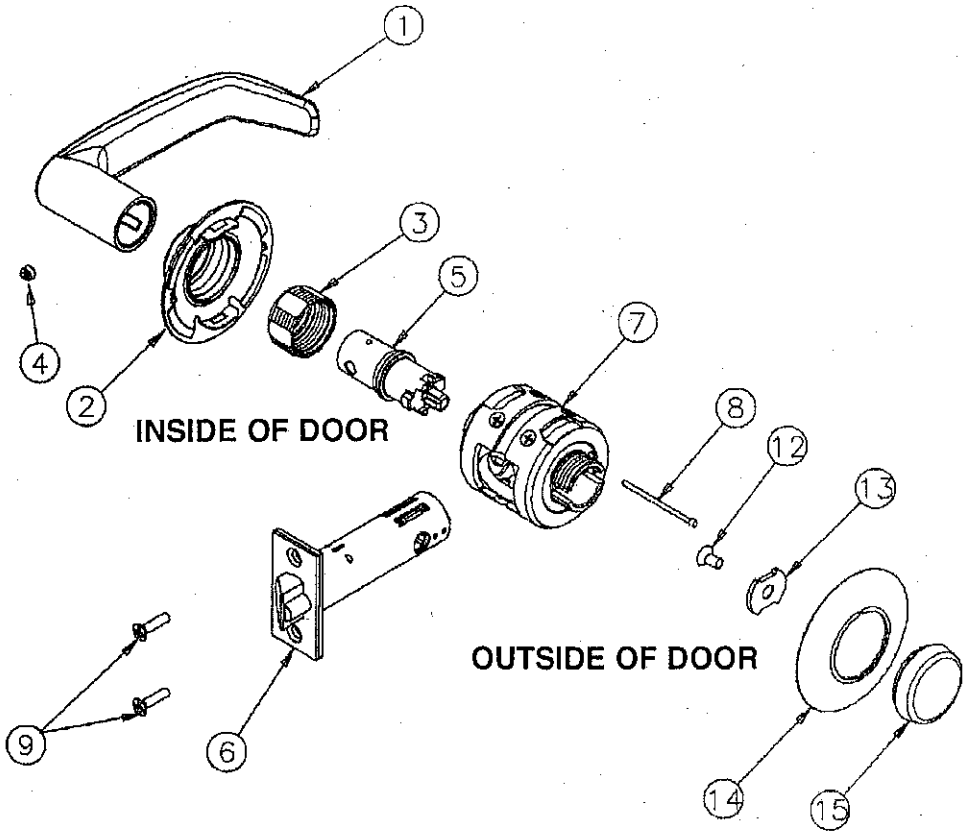
Item	Req'd.	Part No.	Description
1	2	*—	Lever (See Lever Page)
2	2	*—	Rose Assembly (See Rose Page)
3	1	11-0031	Inside Collar
4	2	01-1424	6 Lobe Security Set Screw 1/4-28 x 11/64"
5	1	11-2151	Non-Locking Sleeve Assembly
6	1	*11-2106	Latch Assembly
7	1	11-2001	Bearing Assembly
8	1	11-0039	Aligning Pin
9	2	*01-5000	Countersunk Flat Head Screw 8-32 x 3/4"
10	1	11-2009	Locking Sleeve Assembly
11	1	11-0032	Outside Collar

* Specify Finish

TZone™ Lever Lock
11G15-3

PARTS LIST

PAGE No.11.5 REV. B 9/24/03



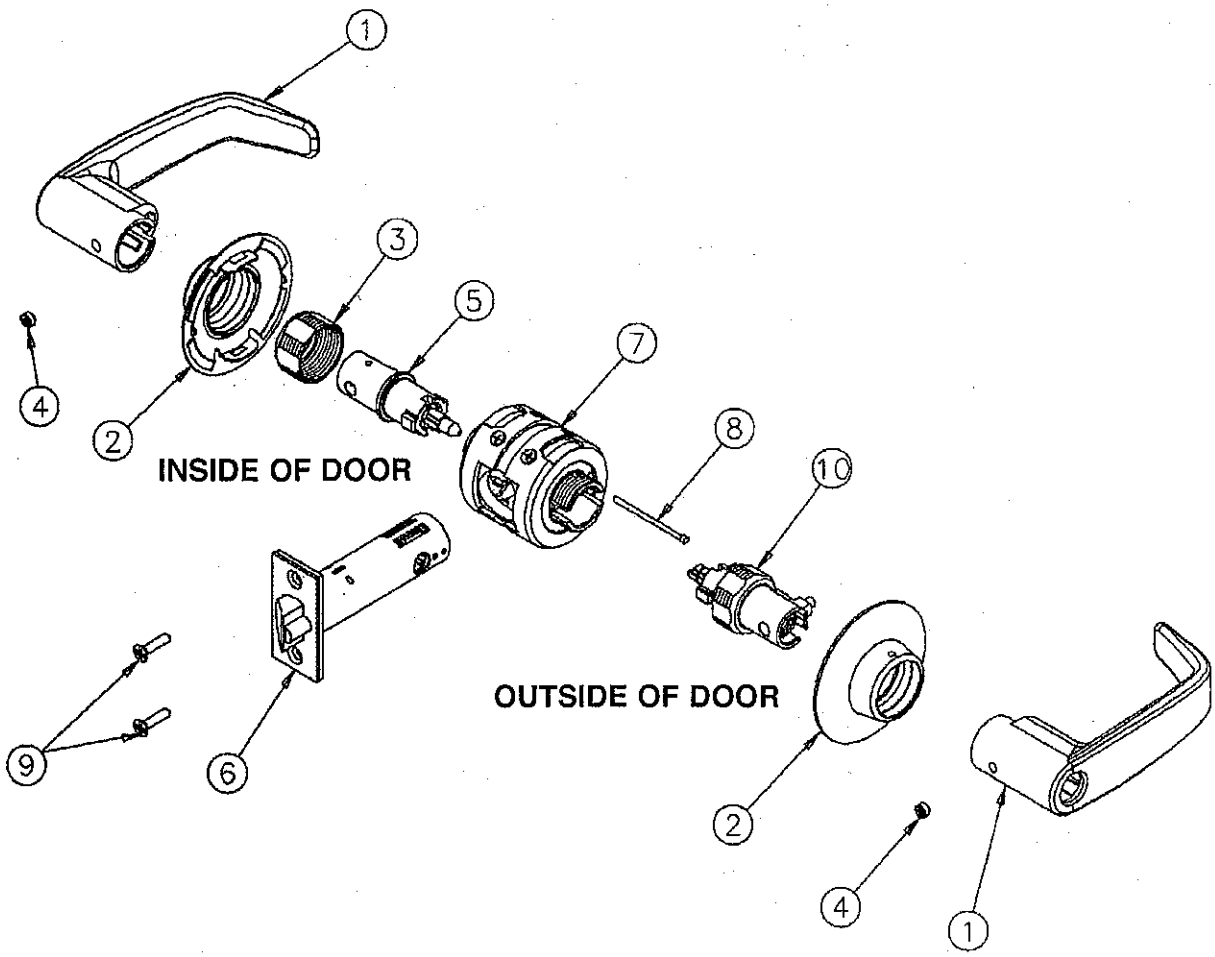
Item	Req'd.	Part No.	Description
1	1	*—	Lever (See Lever Page)
2	1	*—	Rose Assembly (See Rose Page)
3	1	11-0031	Inside Collar
4	1	01-1424	6 Lobe Security Set Screw 1/4-28 x 11/64"
5	1	11-2153	Non-Locking Sleeve Assembly
6	1	*11-2106	Latch Assembly
7	1	11-2001	Bearing Assembly
8	1	11-0039	Aligning Pin
9	2	*01-5000	Countersunk Flat Head Screw 8-32 x 3/4"
12	1	01-1027	Countersunk Flat Head Screw 10-24 x 3/8" (1-3/4" Door)
		01-1018	Countersunk Flat Head Screw 10-24 x 1/2" (2" Door)
13	1	11-0174	Anchor Plate
14	1	*11-0034	Rose "O" Design
		*11-0035	Rose "B" Design
		*11-0036	Rose "L" Design
		*11-0037	Rose "E" Design
15	1	*11-0173	Rosette Plug

* Specify Finish

TZone™ Lever Lock
11G16, 11G30, 11G38

PARTS LIST

PAGE No.11.6 REV. C 9/25/03



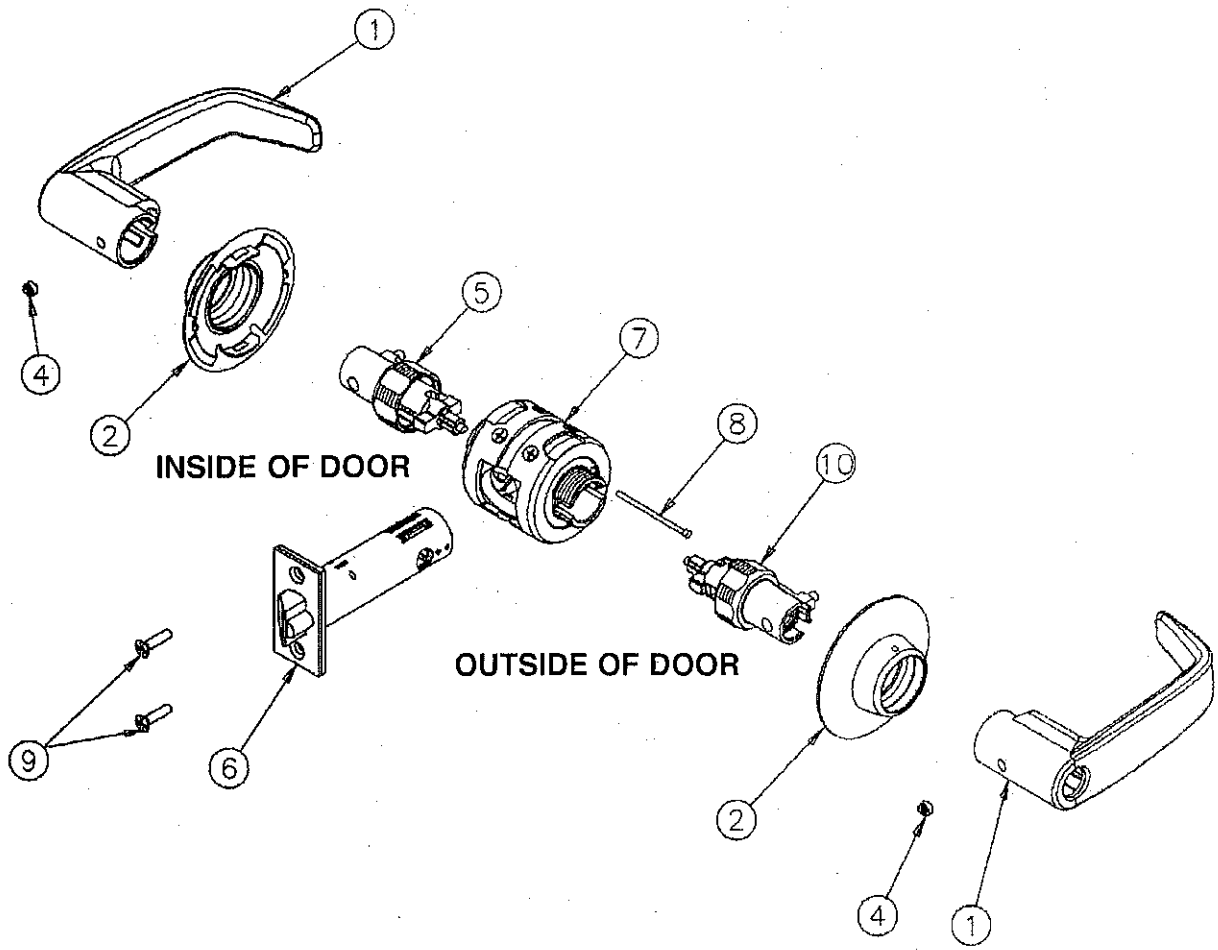
Item	Req'd.	Part No.	Description
1	2	*—	Lever (See Lever Page)
2	2	*—	Rose Assembly (See Rose Page)
3	1	11-0031	Inside Collar (16, 38)
4	2	01-1424	6 Lobe Security Set Screw 1/4-28 x 11/64"
5	1	11-2011	Locking Sleeve Assembly (16, 38)
		11-2015	Locking Sleeve Assembly (30)
6	1	*11-2106	Latch Assembly
7	1	11-2001	Bearing Assembly
8	1	11-0039	Aligning Pin
9	2	*01-5000	Countersunk Flat Head Screw 8-32 x 3/4"
10	1	11-2009	Locking Sleeve Assembly (16)
		11-2014	Locking Sleeve Assembly (30)
		11-2017	Locking Sleeve Assembly (38)

* Specify Finish

TZone™ Lever Lock
11G17

PARTS LIST

PAGE No.11.7 | REV. B 9/25/03



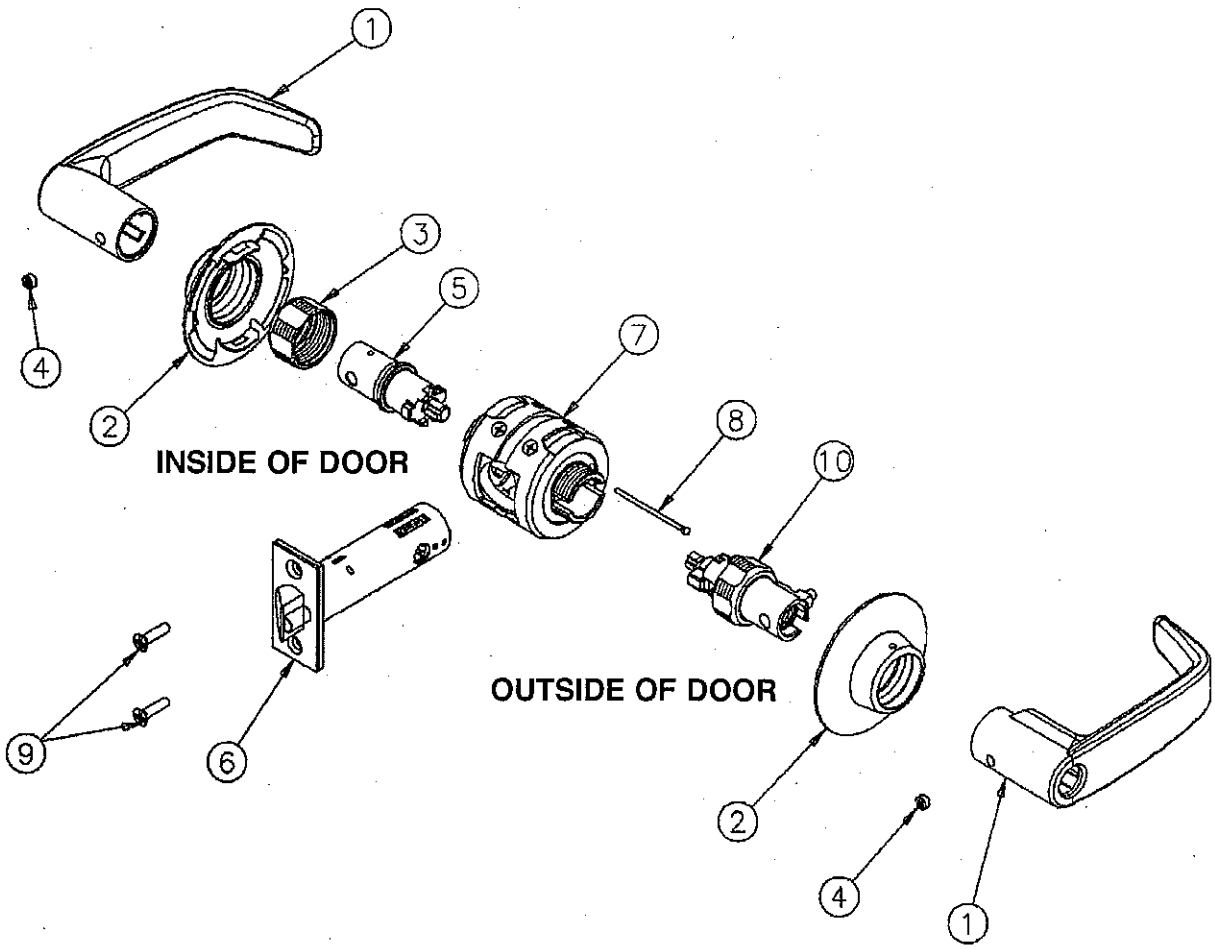
Item	Req'd.	Part No.	Description
1	2	*—	Lever (See Lever Page)
2	2	*—	Rose Assembly (See Rose Page)
4	2	01-1424	6 Lobe Security Set Screw 1/4-28 x 11/64"
5	1	11-2013	Locking Sleeve Assembly
6	1	*11-2106	Latch Assembly
7	1	11-2001	Bearing Assembly
8	1	11-0039	Aligning Pin
9	2	*01-5000	Countersunk Flat Head Screw 8-32 x 3/4"
10	1	11-2012	Locking Sleeve Assembly

* Specify Finish

TZone™ Lever Lock
11G37

PARTS LIST

PAGE No.11.8 REV. C 9/25/03



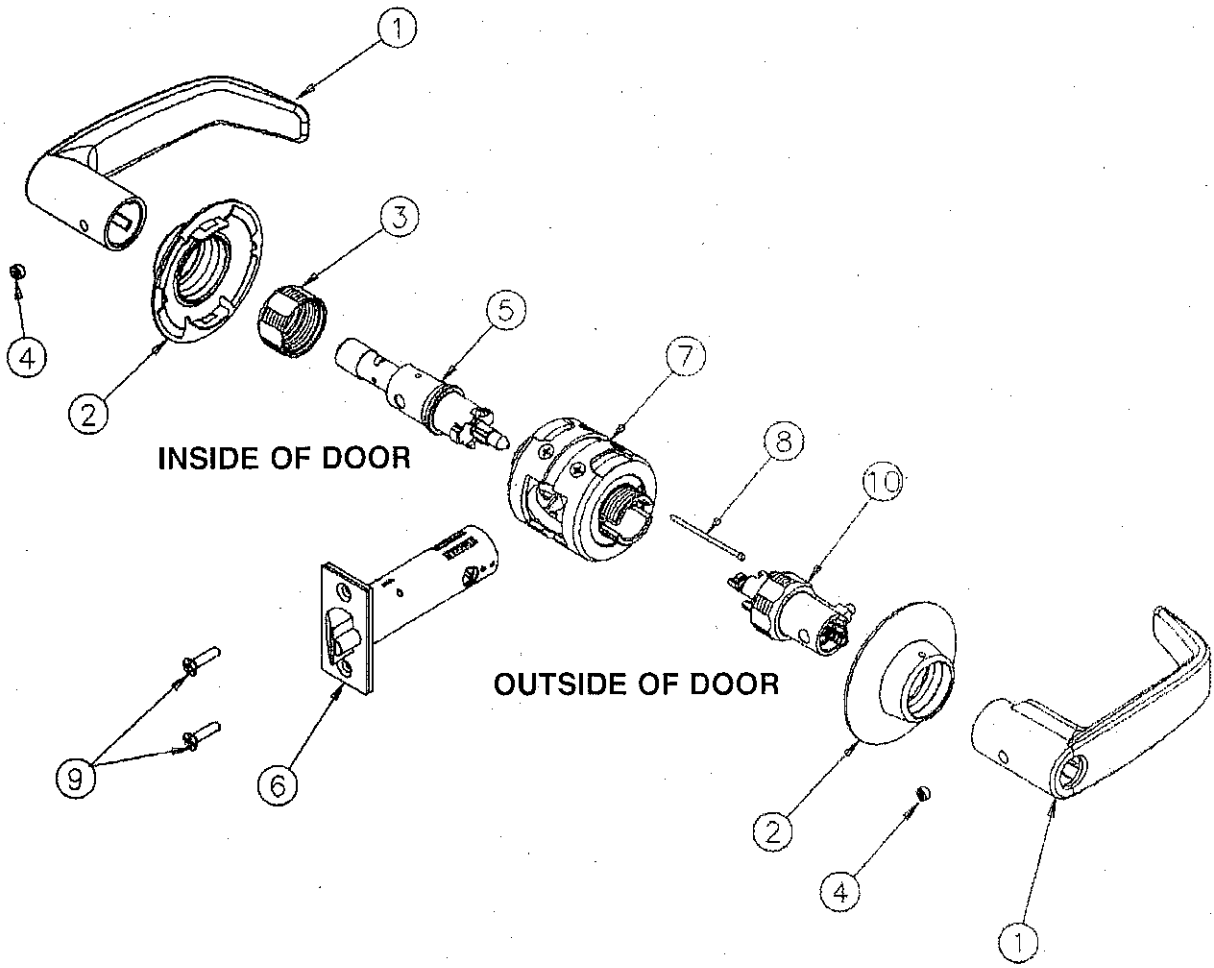
Item	Req'd.	Part No.	Description
1	2	*—	Lever (See Lever Page)
2	2	*—	Rose Assembly (See Rose Page)
3	1	11-0031	Inside Collar
4	2	01-1424	6 Lobe Security Set Screw 1/4-28 x 11/64"
5	1	11-2153	Non-Locking Sleeve Assembly
6	1	*11-2106	Latch Assembly
7	1	11-2001	Bearing Assembly
8	1	11-0039	Aligning Pin
9	2	*01-5000	Countersunk Flat Head Screw 8-32 x 3/4"
10	1	11-2014	Locking Sleeve Assembly

* Specify Finish

TFZone™ Lever Lock
11G50

PARTS LIST

PAGE No.11.9 REV. C 9/25/03



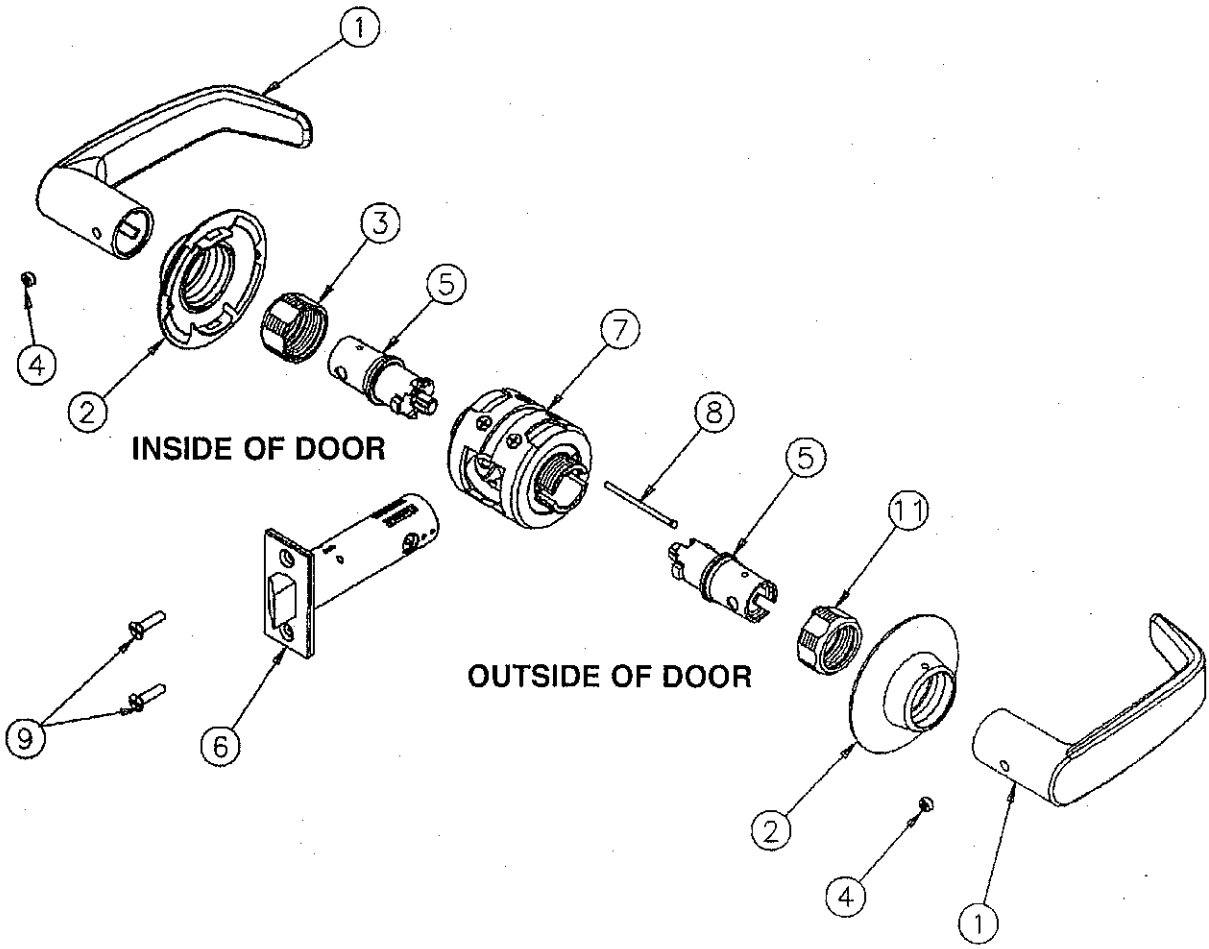
Item	Req'd.	Part No.	Description
1	2	*—	Lever (See Lever Page)
2	2	*—	Rose Assembly (See Rose Page)
3	1	11-0031	Inside Collar
4	2	01-1424	6 Lobe Security Set Screw 1/4-28 x 11/64"
5	1	*11-2155	Non-Locking Sleeve Assembly
6	1	*11-2110	Latch Assembly
7	1	11-2001	Bearing Assembly
8	1	11-0039	Aligning Pin
9	2	*01-5000	Countersunk Flat Head Screw 8-32 x 3/4"
10	1	11-2016	Locking Sleeve Assembly

* Specify Finish

TZone™ Lever Lock
11U15

PARTS LIST

PAGE No.11.4 REV. B 9/24/03



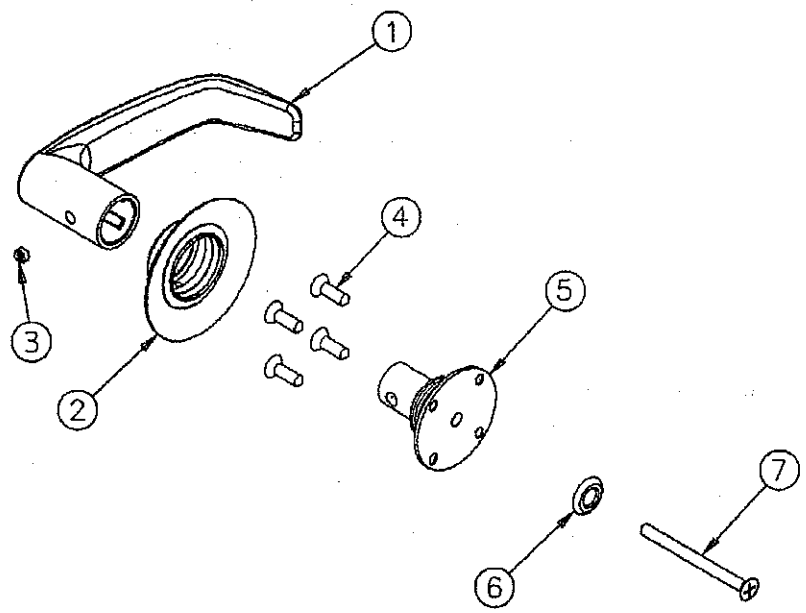
Item	Req'd.	Part No.	Description
1	2	*—	Lever (See Lever Page)
2	2	*—	Rose Assembly (See Rose Page)
3	1	11-0031	Inside Collar
4	2	01-1424	6 Lobe Security Set Screw 1/4-28 x 11/64"
5	2	11-2153	Non-Locking Sleeve Assembly
6	1	*11-2107	Latch Assembly
7	1	11-2001	Bearing Assembly
8	1	11-0039	Aligning Pin
9	2	*01-5000	Countersunk Flat Head Screw 8-32 x 3/4"
11	1	11-0032	Outside Collar

* Specify Finish

EZone™ Lever Lock
11U93

PARTS LIST

PAGE REV. C
No.11.10 10/10/03



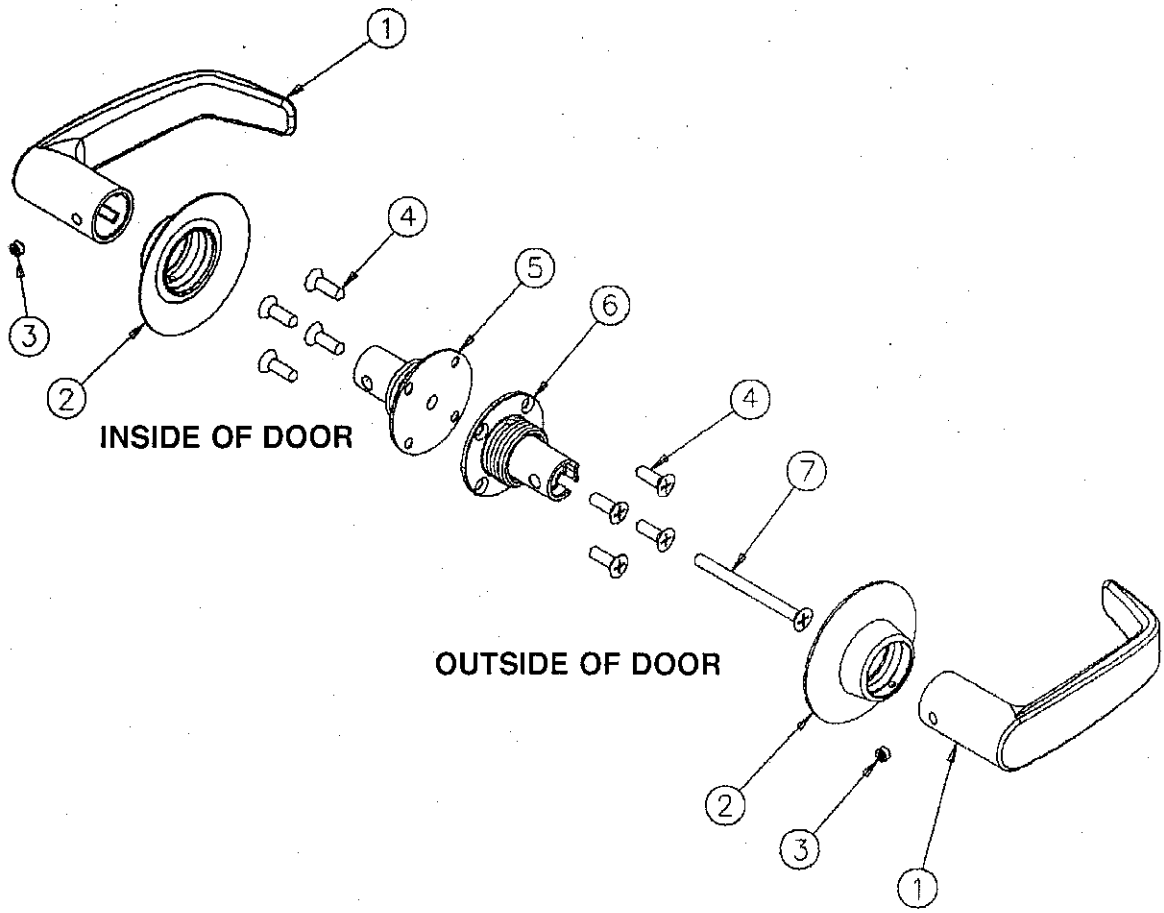
Item	Req'd.	Part No.	Description
1	2	*—	Lever (See Lever Page)
2	2	*—	Rose Assembly (See Rose Page)
3	2	01-1424	6 Lobe Security Set Screw 1/4-28 x 11/64"
4	4	01-2201	Wood Screw #4 x 1/2"
		01-3337	Machine Screw #4-40 x 1/2"
5	1	11-2495	Mounting Flange Assembly
6	1	*01-0225	Cup Washer
7	1	*01-4373	Countersunk Flat Head Screw 1/4-20 x 2-3/4"

* Specify Finish

TZone™ Lever Lock
11U94

PARTS LIST

PAGE REV. C
No.11.11 10/10/03



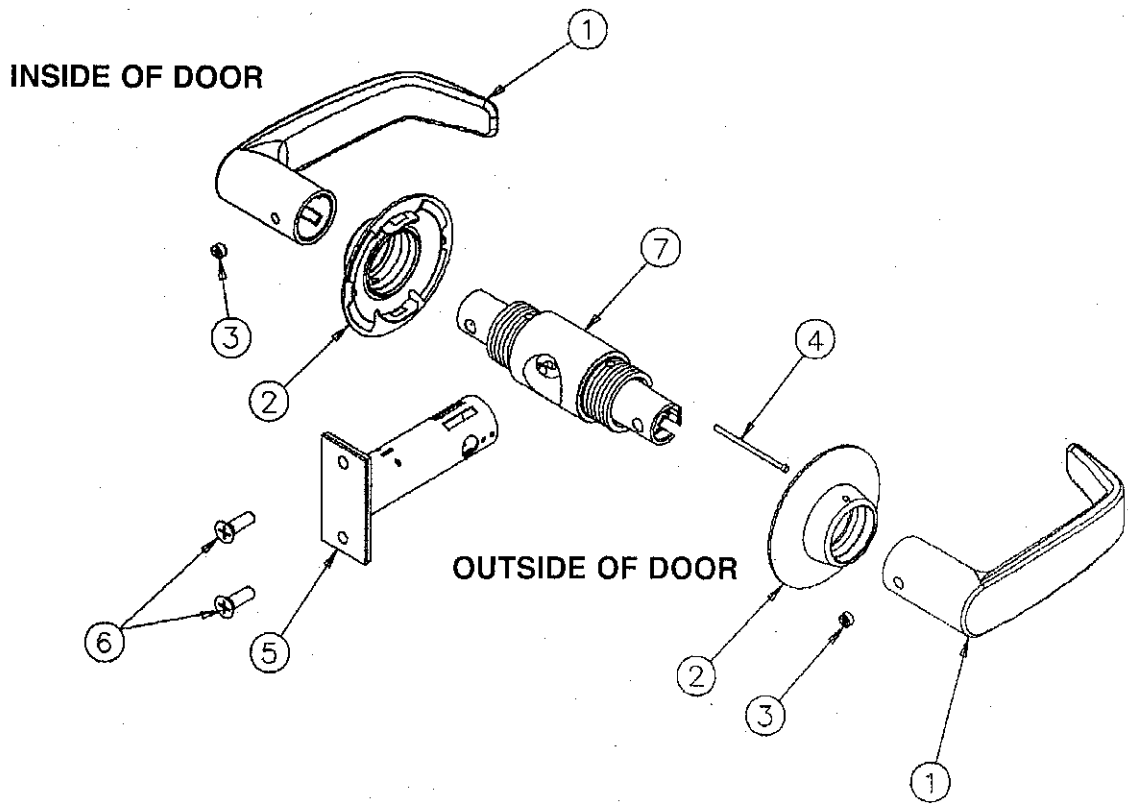
Item	Req'd.	Part No.	Description
1	2	*—	Lever (See Lever Page)
2	2	*—	Rose Assembly (See Rose Page)
3	2	01-1424	6 Lobe Security Set Screw 1/4-28 x 11/64"
4	8	01-2201	Wood Screw #4 x 1/2"
		01-3337	Machine Screw #4-40 x 1/2"
5	1	11-2495	Mounting Flange Assembly
6	1	11-2496	Mounting Flange Assembly
7	1	01-4373	Countersunk Flat Head Screw 1/4-20 x 2-3/4"

* Specify Finish

T-Zone™ Lever Lock
11U94-2

PARTS LIST

PAGE REV. C
No.11.12 10/10/03



Item	Req'd.	Part No.	Description
1	2	*—	Lever (See Lever Page)
2	2	*—	Rose Assembly (See Rose Page)
3	2	01-1424	6 Lobe Security Set Screw 1/4-28 x 11/64"
4	1	11-0039	Aligning Pin
5	1	*11-2112	Latch Assembly
6	2	*01-5000	Countersunk Flat Head Screw 8-32 x 3/4"
7	1	11-2501	Tube Assembly

* Specify Finish

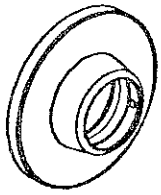
Latch Assemblies																
Prefix #	**Lock Function**															
Standard	4	5	13	15	15-3	16	17	24	30	37	38	44	50	54	65	94-2
11-2106	x	x	x		x	x	x		x	x	x					
11-2107				x												
11-2108								x								
11-2110												x	x	x		
11-2111															x	
11-2112																x
23- Prefix	4	5	13	15	15-3	16	17	24	30	37	38	44	50	54	65	94-2
11-2113	x	x	x		x	x	x		x	x	x					
11-2114				x												
11-2115								x								
11-2117												x	x	x		
11-2118															x	
11-2119																x
25- Prefix	4	5	13	15	15-3	16	17	24	30	37	38	44	50	54	65	94-2
11-2120	x	x	x		x	x	x		x	x	x					
11-2121				x												
11-2122								x								
11-2124												x	x	x		
11-2125															x	
11-2126																x
41- Prefix	4	5	13	15	15-3	16	17	24	30	37	38	44	50	54	65	94-2
08-2517	x	x		x	x	x				x						

EZone™ Lever Lock

PARTS LIST

PAGE No.11.0 REV. B 10/10/03

Table of Contents		Page
11G04	Storeroom or Service	11.1
11G05	Entrance or Office	11.2
11G13	Exit	11.3
11U15	Passage	11.4
11G15-3	Exit or Twin Communicating	11.5
11G16	Public Entrance	11.6
11G17	Asylum	11.7
11G24	Office/Dormitory/Motel	11.2
11G30	Communicating	11.6
11G37	Classroom	11.8
11G38	Classroom Security	11.6
11G44	Service Station	11.2
11G50	Hotel/Motel	11.9
11G54	Dormitory	11.2
11U65	Privacy/Bathroom	11.2
11U93	Single Lever Pull	11.10
11U94	Double Lever Pull	11.11
11U94-2	Double Lever Pull	11.12
	Page Removed	11.13
	Lever Designs	11.14
	Rose Assemblies	11.15
	Sleeve Assemblies-Standard and 31- Prefix	11.16
	Sleeve Assemblies-60- thru 73- Prefix and 41- Prefix	11.17
	Latch Assemblies	11.18

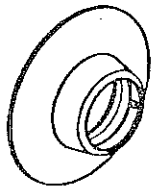


"O" ROSE

STANDARD
11-2444

93 & 94 FUNCTIONS
11-2448

15-3 FUNCTION
11-2482

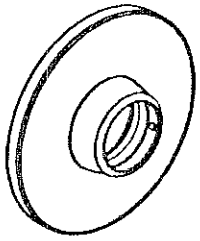


"B" ROSE

STANDARD
11-2445

93 & 94 FUNCTIONS
11-2449

15-3 FUNCTION
11-2483

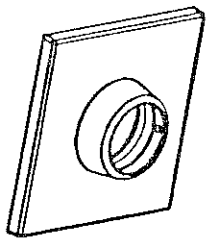


"L" ROSE

STANDARD
11-2446

93 & 94 FUNCTIONS
11-2450

15-3 FUNCTION
11-2485



"E" ROSE

STANDARD
11-2447

93 & 94 FUNCTIONS
11-2451

15-3 FUNCTION
11-2484

TZone™ Lever Lock

PARTS LIST

PAGE REV. C
No.11.16 10/10/03

Standard Sleeve Assemblies

Standard Cylinders & 10-, 11-, 21-, 22-, 30-, SC-, SE-, VA-, VS- Prefixes

	4	5	13	15	15-3	16	17	24	30	37	38	44	50	54	65
11-2009	O/S	O/S				O/S		O/S				O/S			
11-2010			O/S												
11-2011						I/S					I/S				
11-2012							O/S								
11-2013							I/S								
11-2014									O/S	O/S					
11-2015									I/S						
11-2016													O/S		
11-2017											O/S			O/S	
11-2055															O/S
11-2151	I/S		I/S												
11-2152		I/S													
11-2153				O/S I/S	I/S					I/S					
11-2154												I/S			
11-2155													I/S		
11-2156								I/S						I/S	I/S

31- Prefix Sleeve Assemblies

Standard Cylinders & 10-, 11-, 21-, 22-, 30-, SC-, SE-, VA-, VS- Prefixes

	4	5	13	15	15-3	16	17	24	30	37	38	44	50	54	65
11-2019	O/S	O/S				O/S		O/S				O/S			
11-2020			O/S												
11-2021						I/S					I/S				
11-2022							O/S								
11-2023							I/S								
11-2024									O/S	O/S					
11-2025									I/S						
11-2026													O/S		
11-2027											O/S			O/S	
11-2056															O/S
11-2059	I/S		I/S												
11-2160		I/S													
11-2161				O/S I/S	I/S					I/S					
11-2162												I/S			
11-2163													I/S		
11-2164								I/S						I/S	I/S

O/S = The outside of the door

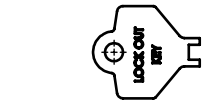
I/S = The inside of the door

10 LINE CYLINDER LEVER LOCK

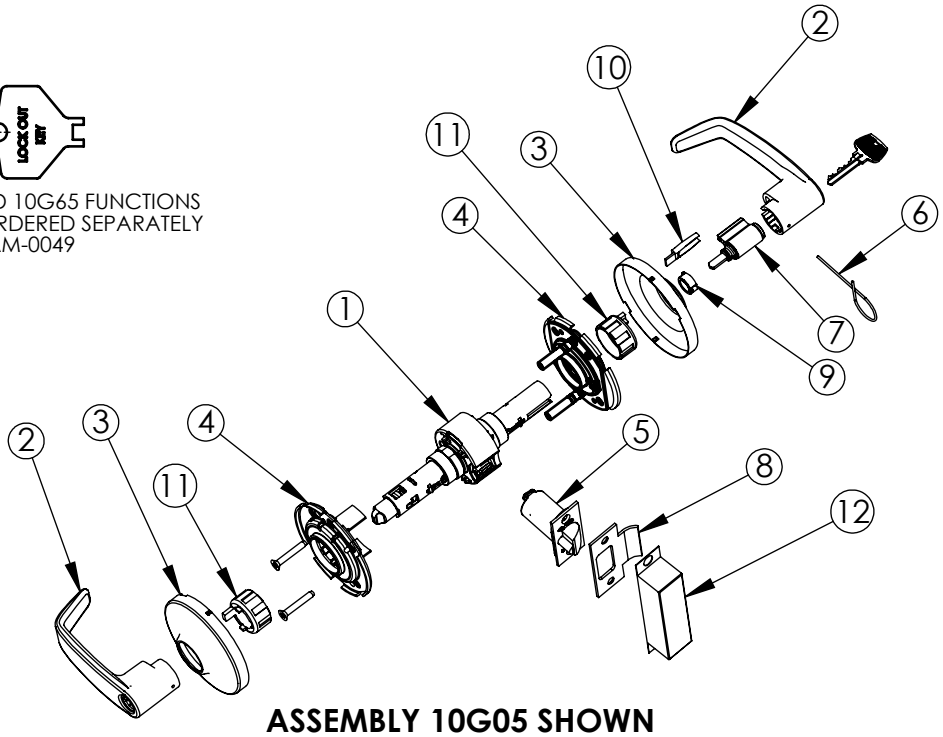
PARTS LIST

PAGE No.	REV.
10-1	**D**

04/2010



10G50 AND 10G65 FUNCTIONS
MUST BE ORDERED SEPARATELY
PART No. AM-0049



ASSEMBLY 10G05 SHOWN

ITEM No.	PART NUMBER	DESCRIPTION	QTY.
1	SEE PAGE 10-2	LOCKBODY ASSEMBLY	1
2	SEE PAGE 10-3	LEVER HANDLE	2
3	SEE PAGE 10-4	ROSE SCALPS	2
4	SEE PAGE 10-4	ROSE ASSEMBLY	2
5	SEE PAGE 10-5	LATCH ASSEMBLY	1
6	SEE PAGE 10-7	SCREW PACK	1
7	13-3266	STD. CYL. ALL EXCEPT 50 FUNCTION*	1
	13-3492	STD. CYL. 50 FUNCTION (LIMITED KEYING)*	
8	08-0312	STRIKE No. 800* (STANDARD)	1
	08-0066	STRIKE No. 808 (28 PREFIX)*	
9	10-0019	CYLINDER SPACER	1
	10-0494	CYLINDER SPACER (KESO)	
10	10-0312	CYLINDER RETAINER	1
	10-0313	CYLINDER RETAINER FOR RC, IC AND KESO CYLINDERS	
11	10-0792	SPACER BUSHING	2
12	AM-0044	STRIKE BOX (STANDARD)	1
	77-1141	STRIKE BOX (28- PREFIX)	

© SARGENT Manufacturing Company, an ASSA ABLOY Group Company. All Rights reserved.

NOTES:
1. (*) INDICATES PART MUST BE ORDERED BY FINISH.
2. FOR AVAILABLE FINISHES SEE CATALOG.

SARGENT®
ASSA ABLOY

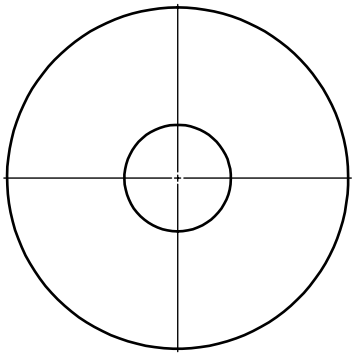
10 LINE CYLINDER LEVER LOCK

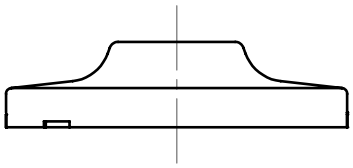
ROSE SCALPS & ROSE ASSEMBLIES

PARTS LIST

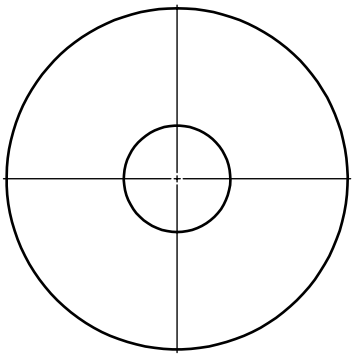
PAGE No.	REV.
10-4	**D**

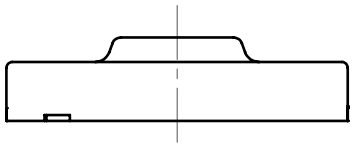
04/2010



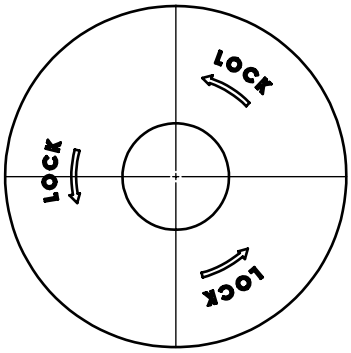


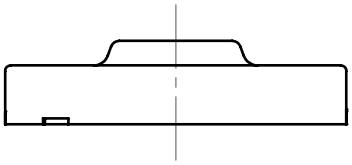
ROSE SCALP "G" DESIGN
PART No. 10-0790



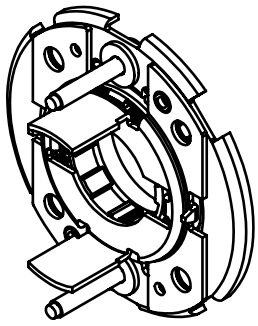


ROSE SCALP "L" DESIGN
PART No. 10-0798

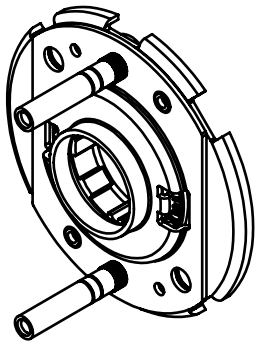




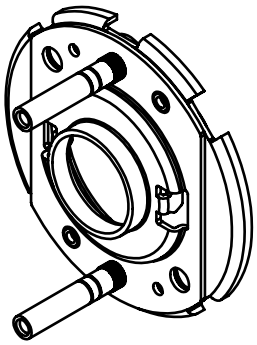
38 FUNCTION ROSE SCALP
PART No. 10-0804 "G" DESIGN
PART No. 10-0805 "L" DESIGN



INSIDE ROSE ASSEMBLY
10-3048
THRU BOLT SCREWS
01-9170



OUTSIDE ROSE ASSEMBLY
10-3049



15-3 FUNCTION
BLANK ROSE

NOTES:
1. SCALPS MUST BE ORDERED BY FINISH.
2. FOR AVAILABLE FINISHES SEE CATALOG.

© SARGENT Manufacturing Company, an ASSA ABLOY Group Company. All Rights reserved.

SARGENT®
ASSA ABLOY

10 LINE CYLINDER LEVER LOCK

LOCKBODY ASSEMBLY

PARTS LIST

PAGE No. **10-2** REV. **D**

04/2010

PART No.	DESCRIPTION		PART No.	DESCRIPTION		PART No.	DESCRIPTION
STANDARD CYLINDER/NON-CYLINDER LOCKBODIES			**INTERCHANGEABLE CORE CYLINDER LOCKBODIES (65-73-,65-73-7P-,70,-72-73-73-7P-PREFIX ONLY)**			**FW PREFIX INTERCHANGEABLE CORE CYLINDER LOCKBODIES (65-73-,65-73-7P-,70,-72-73-73-7P- ONLY)**	
10-2538	04 FUNCTION		10-2540	04 FUNCTION		10-2688	04 FUNCTION
10-2543*	05 FUNCTION		10-2445*	05 FUNCTION		10-2693*	05 FUNCTION
10-2547	13 FUNCTION		10-2552	16 FUNCTION		10-3088	16 FUNCTION
10-2548	15 FUNCTION		10-2557	17 FUNCTION		10-3092	17 FUNCTION
10-3054	15-3 FUNCTION		10-2562*	24 FUNCTION		10-2709*	24 FUNCTION
10-2550	16 FUNCTION		10-3097	26 FUNCTION		10-3105	30 FUNCTION
10-2555	17 FUNCTION		10-2567	30 FUNCTION		10-2719	37 FUNCTION
10-2560*	24 FUNCTION		10-2572	37 FUNCTION		10-3114*	44 FUNCTION
10-3095	26 FUNCTION		10-3037	38 FUNCTION		10-3119*	54 FUNCTION
10-2565	30 FUNCTION		10-2577*	44 FUNCTION		**FW-PREFIX REMOVABLE CORE CYLINDER LOCKBODIES (60-,63-,64-PREFIX ONLY)**	
10-2570	37 FUNCTION		10-2583*	54 FUNCTION		10-2687	04 FUNCTION
10-3035	38 FUNCTION		10-2589	70 FUNCTION		10-2692*	05 FUNCTION
10-2575*	05 FUNCTION		**KESO CYLINDER 82-PREFIX LOCKBODIES**			10-3087	16 FUNCTION
10-2579*	50 FUNCTION		10-2541	04 FUNCTION		10-3091	17 FUNCTION
10-2581*	54 FUNCTION		10-2546*	05 FUNCTION		10-2708*	24 FUNCTION
10-3044*	65 FUNCTION		10-2553	16 FUNCTION		10-3104	30 FUNCTION
10-3004*	68 FUNCTION		10-2558	17 FUNCTION		10-2718	37 FUNCTION
10-2587	70 FUNCTION		10-2563*	24 FUNCTION		10-3113*	44 FUNCTION
10-2592	71 FUNCTION		10-3098	26 FUNCTION		10-3118*	54 FUNCTION
10-3122	93 FUNCTION		10-2568	30 FUNCTION		**FW- PREFIX KESO CYLINDER 82-PREFIX LOCKBODIES**	
10-3123	94 FUNCTION (OUTSIDE)		10-2573	37 FUNCTION		10-3083	04 FUNCTION
10-3124	94 FUNCTION (INSIDE)		10-3038	38 FUNCTION		10-3084*	05 FUNCTION
REMOVABLE CORE CYLINDER LOCKBODIES (60-,63-,64-PREFIX ONLY)			10-2578*	44 FUNCTION		10-3089	16 FUNCTION
10-2539	04 FUNCTION		10-2584*	54 FUNCTION		10-3093	17 FUNCTION
10-2544*	05 FUNCTION		10-2590	70 FUNCTION		10-3094*	24 FUNCTION
10-2551	16 FUNCTION		10-2595	71 FUNCTION		10-3106	30 FUNCTION
10-2556	17 FUNCTION		**STANDARD FW-PREFIX LOCKBODIES**			10-3107	37 FUNCTION
10-2561*	24 FUNCTION		10-2686	04 FUNCTION		10-3115*	44 FUNCTION
10-3096	26 FUNCTION		10-2691*	05 FUNCTION		10-3120*	54 FUNCTION
10-2566	30 FUNCTION		10-3085	13 FUNCTION			
10-2571	37 FUNCTION		10-3086	16 FUNCTION			
10-3036	38 FUNCTION		10-3090	17 FUNCTION			
10-2576*	44 FUNCTION		10-2707*	24 FUNCTION			
10-2582*	54 FUNCTION		10-3103	30 FUNCTION			
10-2588	70 FUNCTION		10-2717	37 FUNCTION			
10-2593	71 FUNCTION		10-3112*	44 FUNCTION			
			10-3116*	50 FUNCTION			
			10-3117*	54 FUNCTION			
			10-3121*	65 & 68 FUNCTIONS			

NOTES:
1. (*) INDICATES LOCKBODY MUST BE ORDERED BY FINISH.
2. FOR AVAILABLE FINISHES SEE CATALOG.

© SARGENT Manufacturing Company, an ASSA ABLOY Group Company. All Rights reserved.

SARGENT®

ASSA ABLOY

10 LINE CYLINDER LEVER LOCK

INSIDE & OUTSIDE LEVER HANDLES

PARTS LIST

PAGE No. **10-3** REV. **D**

04/2010

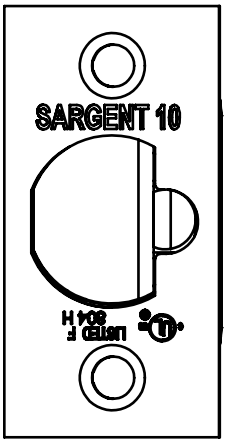
PART No.	DESCRIPTION	QTY		PART No.	DESCRIPTION	QTY
"B" DESIGN				**"L" DESIGN**		
10-0523	PASSAGE	1		10-0501	PASSAGE	1
10-0524	CYLINDER	1		10-0502	CYLINDER	1
10-1525	PUSH BUTTON/EMERG. (30 PREFIX)	1		10-0503	PUSH BUTTON/EMERG. (30 PREFIX)	1
10-0526	REMOVABLE CORE	1		10-0504	REMOVABLE CORE	1
10-0527	INTERCHANGEABLE CORE	1		10-0505	INTERCHANGEABLE CORE	1
10-0528	KESO	1		10-0506	KESO	1
10-0534	PASSAGE - HANDICAP	1		10-0512	PASSAGE - HANDICAP	1
10-1535	CYLINDER- HANDICAP	1		10-0513	CYLINDER- HANDICAP	1
10-0536	PUSH BUTTON/EMERG. (30 PREFIX) - HANDICAP	1		10-0514	PUSH BUTTON/EMERG. (30 PREFIX) - HANDICAP	1
10-0537	REMOVABLE CORE - HANDICAP	1		10-0515	REMOVABLE CORE - HANDICAP	1
10-0538	INTERCHANGEABLE CORE-HANDICAP	1		10-0516	INTERCHANGEABLE CORE-HANDICAP	1
10-0539	KESO - HANDICAP	1		10-0517	KESO - HANDICAP	1
"G" DESIGN- DECORATIVE (COASTAL SERIES)				**"Y" DESIGN- DECORATIVE (COASTAL SERIES)**		
10-0567	PASSAGE (LEFT)	1		10-0611	PASSAGE (LEFT)	
10-0568	PASSAGE (RIGHT)	1		10-0612	PASSAGE (RIGHT)	
10-0569	CYLINDER (LEFT)	1		10-0613	CYLINDER (LEFT)	
10-0570	CYLINDER (RIGHT)	1		10-0614	CYLINDER (RIGHT)	
10-0571	PUSH BUTTON/EMERG. (30 PREFIX) (LEFT)	1		10-0615	PUSH BUTTON/EMERG. (30 PREFIX) (LEFT)	
10-0572	PUSH BUTTON/EMERG. (30 PREFIX) (RIGHT)	1		10-0616	PUSH BUTTON/EMERG. (30 PREFIX) (RIGHT)	
10-0573	REMOVABLE CORE (LEFT)	1		10-0617	REMOVABLE CORE (LEFT)	
10-0574	REMOVABLE CORE (RIGHT)	1		10-0618	REMOVABLE CORE (RIGHT)	
10-0575	INTERCHANGEABLE CORE (LEFT)	1		10-0619	INTERCHANGEABLE CORE (LEFT)	
10-0576	INTERCHANGEABLE CORE (RIGHT)	1		10-0620	INTERCHANGEABLE CORE (RIGHT)	
10-0577	KESO (LEFT)	1		10-0621	KESO (LEFT)	
10-0578	KESO (RIGHT)	1		10-0622	KESO (RIGHT)	
"J" DESIGN				**"P" DESIGN**		
10-2204	PASSAGE	1		10-0545	PASSAGE	1
10-2205	CYLINDER	1		10-0546	CYLINDER	1
10-2206	PUSH BUTTON/EMERG. (30 PREFIX)	1		10-0547	PUSH BUTTON/EMERG. (30 PREFIX)	1
10-2207	REMOVABLE CORE	1		10-0548	REMOVABLE CORE	1
10-2245	PASSAGE - HANDICAP	1		10-0549	INTERCHANGEABLE CORE	1
10-2246	CYLINDER- HANDICAP	1		10-0550	KESO	1
10-2247	PUSH BUTTON/EMERG. (30 PREFIX) - HANDICAP	1		10-0556	PASSAGE - HANDICAP	1
10-2248	REMOVABLE CORE - HANDICAP	1		10-0557	CYLINDER- HANDICAP	1
				10-0558	PUSH BUTTON/EMERG. (30 PREFIX) - HANDICAP	1
				10-0559	REMOVABLE CORE - HANDICAP	1
				10-0560	INTERCHANGEABLE CORE-HANDICAP	1
				10-0561	KESO - HANDICAP	1

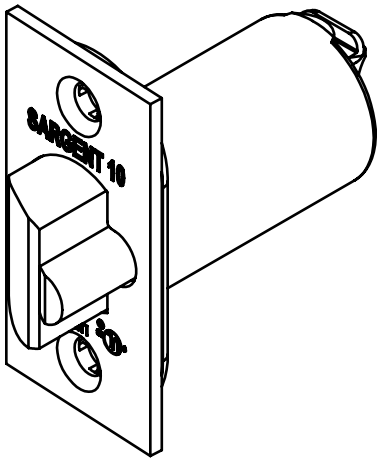
NOTES:
1. LEVERS MUST BE ORDERED BY FINISH.
2. FOR AVAILABLE FINISHES SEE CATALOG.
3. LEVER DESIGNS G & Y ARE HANDED.

SARGENT®

ASSA ABLOY

© SARGENT Manufacturing Company an ASSA ABLOY Group Company. All Rights reserved.





2-3/4" LATCH (DEADLOCKING LATCH) SHOWN

PART No.	DESCRIPTION	QTY.
10-2000	2-3/4" LATCH (DEADLOCKING LATCH)	1
10-2022	2-3/4" LATCH (LATCH)	1
10-2053	3-3/4" LATCH (DEADLOCKING LATCH, 23 PREFIX)	1
10-2054	3-3/4" LATCH (LATCH, 23 PREFIX)	1
10-2058	5" LATCH (DEADLOCKING LATCH, 25 PREFIX)	1
10-2057	5" LATCH (LATCH, 25 PREFIX)	1
10-2634	3/4"LATCH THROW (DEADLOCKING LATCH, 41 PREFIX)	1

NOTES:
1. ALL LATCH ASSEMBLIES MUST BE ORDERED BY FINISH.
2. FOR AVAILABLE FINISHES SEE CATALOG.

© SARGENT Manufacturing Company, an ASSA ABLOY Group Company. All Rights reserved.

10 LINE CYLINDER LEVER LOCK

SCREW PACKS

PARTS LIST

PAGE No. **10-6** REV. **D**

04/2010

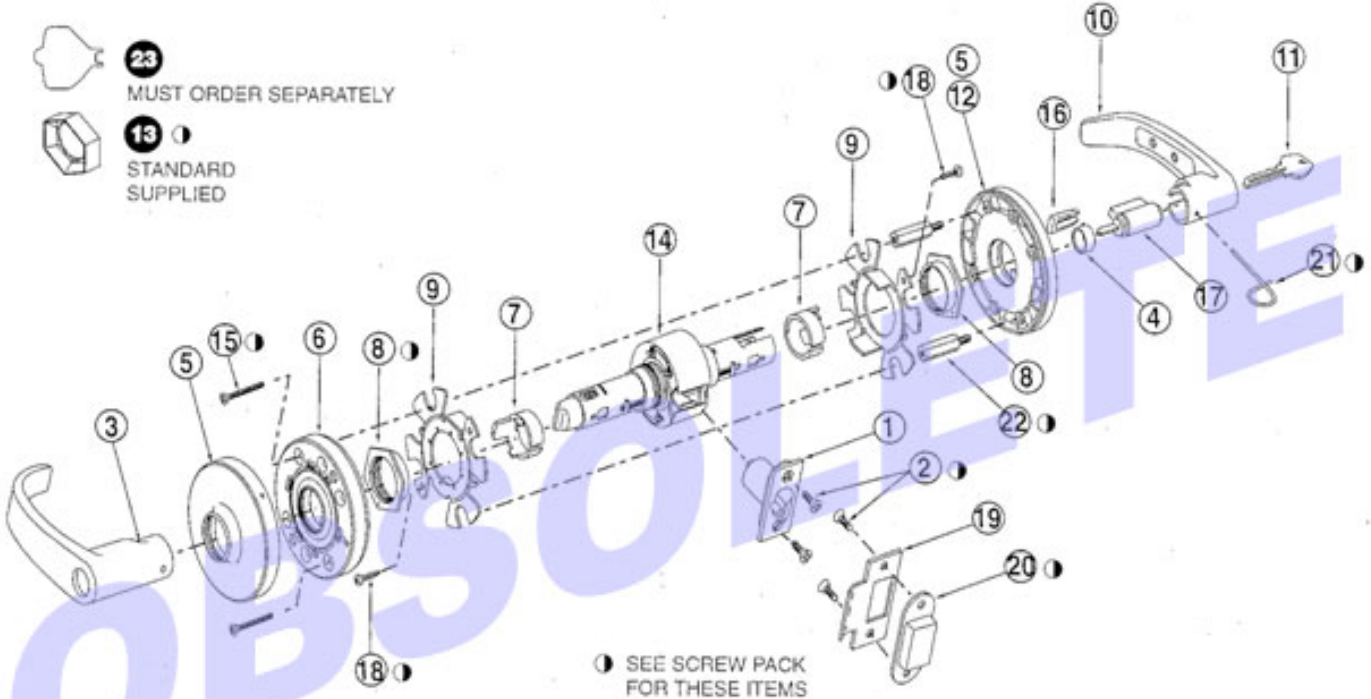
PART No.	DESCRIPTION	QTY.
10-2052	SCREW PACK - STANDARD	1
10-2070	SCREW PACK - 28 PREFIX	1
10-3125	SCREW PACK 10U93 FUNCTION THRU-BOLT SCREW, SURFACE AND PUSH PIN	1
10-2743	SCREW PACK 10U94 FUNCTION THRU-BOLT SCREW, SURFACE AND PUSH PIN	1
10-2842	BLANK FRONT PACK (94-2 FUNCTION)	1

NOTES:
1. ALL SCREW PACKS MUST BE ORDERED BY FINISH.
2. FOR AVAILABLE FINISHES SEE CATALOG.

© SARGENT Manufacturing Company, an ASSA ABLOY Group Company. All Rights reserved.

SARGENT®

ASSA ABLOY

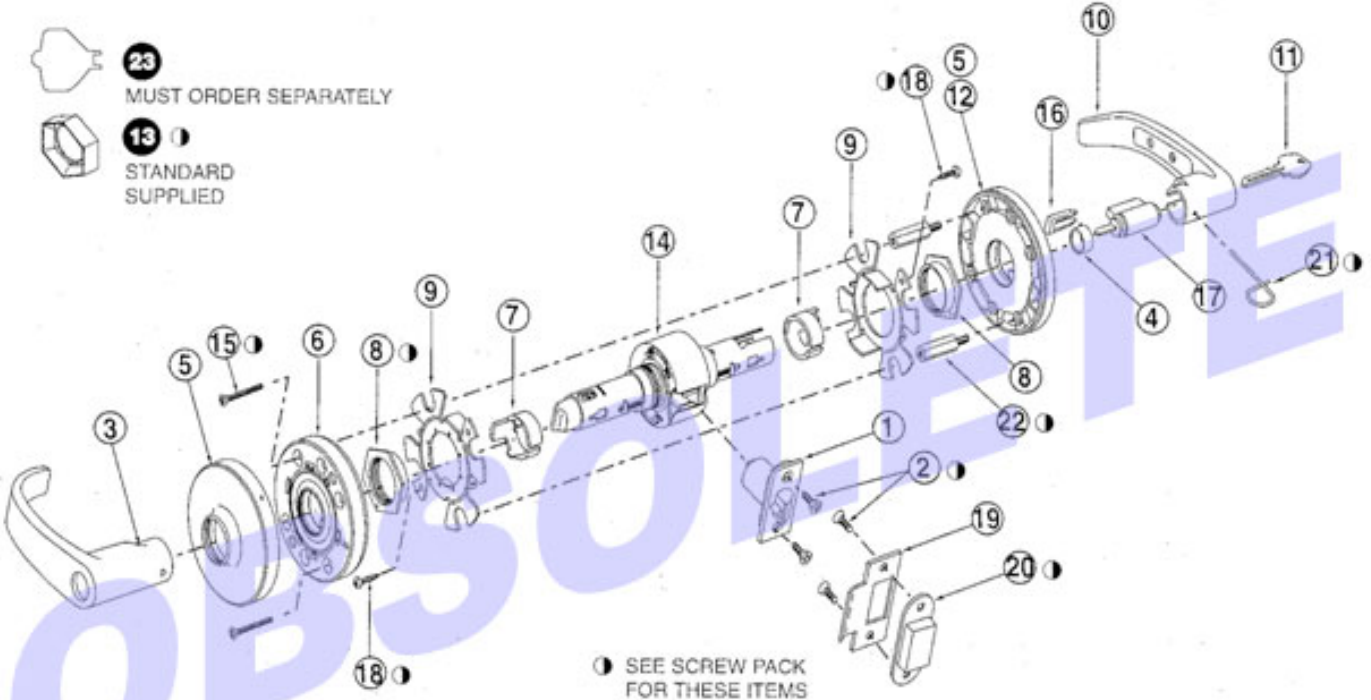


10 LINE LEVER LOCKSET (LOCKS MANUFACTURED AFTER 7/01)
05 FUNCTION SHOWN

OBSOLETE

PARTS LIST	
PAGE NO.	REV.
10.4	6/28/02

This parts page covers product manufactured prior to February, 17 2004.



10 LINE LEVER LOCKSET (LOCKS MANUFACTURED AFTER 7/01)
05 FUNCTION SHOWN

OBSOLETE

PARTS LIST	
PAGE NO.	REV.
10.2	6/28/02

This parts page covers product manufactured prior to February, 17 2004.

10 Line Lever Lockset Functions

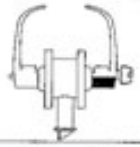
SOLID LEVER = RIGID AT ALL TIMES
HALF SOLID LEVER = RIGID WHEN LOCKED
* AVAILABLE IN FREEWHEELING

PARTS LIST

PAGE NO. 10.1 REV. 6/28/02

***10G04**
STOREROOM OR CLOSET

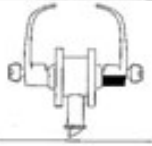
***10G05**
ENTRANCE OR OFFICE



10G13
EXIT

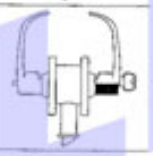
10U15
PASSAGE

10G16
CLASSROOM SECURITY, APARTMENT, EXIT OR PRIVACY

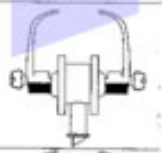


10G17
UTILITY, ASYLUM OR INSTITUTIONAL

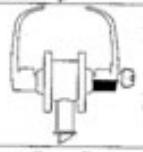
***10G24**
ENTRANCE OR OFFICE



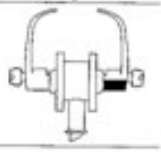
10G30
COMMUNICATING



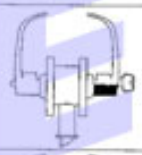
***10G37**
CLASSROOM



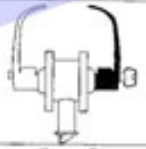
10G38
CLASSROOM SECURITY



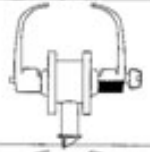
10G44
SERVICE STATION



10G50
HOTEL, DORMITORY OR APARTMENT

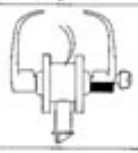


10G54
CORRIDOR, DORMITORY



***10U65**
PRIVACY, BEDROOM

10G70/71
ELECTRO MECHANICAL (FAIL SAFE/FAIL SECURE)



10U94-2/94
DOUBLE LEVER PULL (-2 WITH BLANK FRONT)

OBSOLETE

This parts page covers product manufactured prior to February, 17 2004.

10-Line Cylindrical Lever Lockset

PARTS LIST

PAGE NO. 10.0 REV. 6/28/02

Table of Contents

	Page
Lock Functions	10.1
Lock Illustration	10.2
Parts List	10.3
Lock Illustration (same)	10.4
Parts List (cont.)	10.5

OBSOLETE

This parts page covers product manufactured prior to February, 17 2004.

ITEM	PART NO.	DESCRIPTION	QTY
1	*10-2000	2 3/4" LATCH (GUARDED)	1
	*10-2022	2 3/4" LATCH (UNGUARDED)	1
	*10-2053	3 3/4" LATCH (GUARDED, 23 PREFIX)	1
	*10-2054	3 3/4" LATCH (UNGUARDED, 23 PREFIX)	1
	*10-2058	5" LATCH (GUARDED, 25 PREFIX)	1
	*10-2057	5" LATCH (UNGUARDED, 25 PREFIX)	1
	*10-2634	3/4" THROW LATCH (GUARDED, 41 PREFIX)	1
2	◑	FLAT HEAD STANDARD (8-32x3/4") (01-5000)	4
		FLAT HEAD STANDARD (28 PREFIX) (8-32x3/4") (10-2070)	2
		FLAT HEAD (28 PREFIX) (12-24X3/4") (01-5002)	2
3	SEE BELOW	INSIDE AND OUTSIDE LEVERS (PUSH BUTTON, "L" DESIGN SHOWN)	
	*10-2045	"L" DESIGN PASSAGE	1
	*10-2046	"L" DESIGN CYLINDER	1
	*10-2047	"L" DESIGN PUSH AND EMERGENCY BUTTON	1
	*10-2079	"L" DESIGN SARGENT R/C CYLINDER	1
	*10-2279	"L" DESIGN SARGENT KESO	1
	*10-2307	"L" DESIGN I/C (72-PREFIX)	1
	*10-2136	"P" DESIGN PASSAGE	1
	*10-2137	"P" DESIGN CYLINDER	1
	*10-2138	"P" DESIGN PUSH AND EMERGENCY BUTTON	1
	*10-2143	"P" DESIGN SARGENT R/C CYLINDER	1
	*10-2275	"P" DESIGN SARGENT KESO	1
	*10-2303	"P" DESIGN I/C (72-PREFIX)	1
	*10-2204	"J" DESIGN PASSAGE	1
	*10-2205	"J" DESIGN CYLINDER	1
	*10-2206	"J" DESIGN PUSH AND EMERGENCY BUTTON	1
	*10-2207	"J" DESIGN SARGENT R/C CYLINDER	1
	*10-2250	"B" DESIGN PASSAGE	1
	*10-2251	"B" DESIGN CYLINDER	1
	*10-2252	"B" DESIGN PUSH AND EMERGENCY BUTTON	1
	*10-2257	"B" DESIGN SARGENT R/C CYLINDER	1
	*10-2277	"B" DESIGN SARGENT KESO	1
	*10-2305	"B" DESIGN I/C (72-PREFIX)	1

ITEM	PART NO.	DESCRIPTION	QTY
4	10-0019	CYLINDER SPACER	1
5	*10-0315	INSIDE/OUTSIDE ROSE SCALP	1
	10-0496	CLASSROOM SECURITY ROSE SCALP WITH "LOCKED" INDICATION	1
6	10-2488	INSIDE ROSE SPRING ASSEMBLY	1
7	10-0309	SPACER BUSHING	2
8	◑	SPACER HEX NUT (10-0319)	2
9	10-0316	SUPPORT PLATE	2
10	*	OUTSIDE LEVER (CYLINDER, "L" DESIGN SHOWN)	1
11		KEY (PROVIDED W/ CYLINDER)	A/R
12	10-2489	OUTSIDE ROSE SPRING ASSEMBLY	1
13	* ◑	SPACER WRENCH (10-0022)	1
14	STANDARD CYLINDER/NON-CYLINDER LOCKBODIES		
	10-2538	04 FUNCTION	1
	10-2543	05 FUNCTION	1
	10-2547	13 FUNCTION	1
	10-2548	15 FUNCTION	1
	10-2550	16 FUNCTION	1
	10-2555	17 FUNCTION	1
	10-2560	24 FUNCTION	1
	10-2565	30 FUNCTION	1
	10-2570	37 FUNCTION	1
	10-3035	38 FUNCTION	1
	10-2575	44 FUNCTION	1
	10-2579	50 FUNCTION	1
	10-2581	54 FUNCTION	1
	10-2585	65 FUNCTION	1
	10-2587	70 FUNCTION	1
	10-2592	71 FUNCTION	1
	10-2633	94 FUNCTION	1
	60-, 63-, 64-	PREFIX LOCKBODIES	
	10-2539	04 FUNCTION	1
	10-2544	05 FUNCTION	1
	10-2551	16 FUNCTION	1
	10-2556	17 FUNCTION	1

OBSOLETE

This parts page covers product manufactured prior to February, 17 2004.

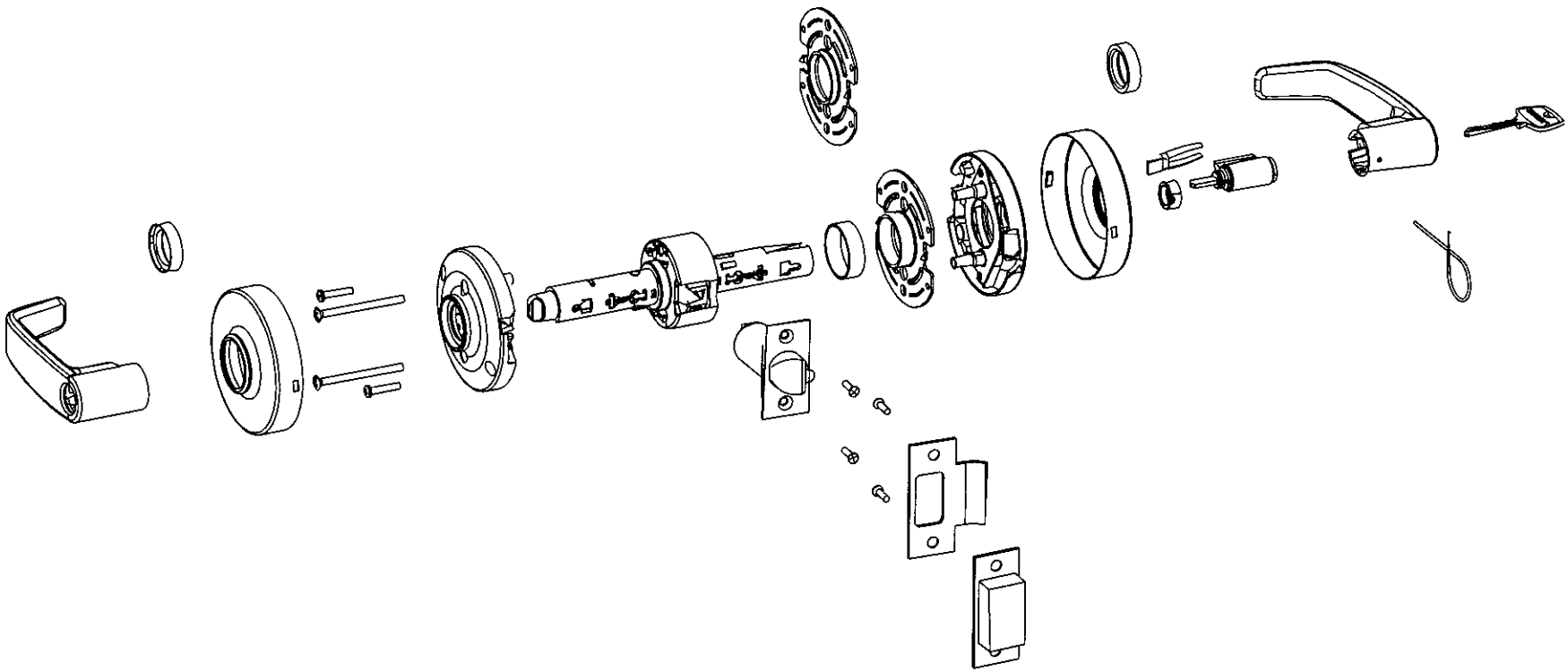
ITEM	PART NO.	DESCRIPTION	QTY
14	10-2561	24 FUNCTION	1
	10-2566	30 FUNCTION	1
	10-2571	37 FUNCTION	1
	10-3036	38 FUNCTION	1
	10-2576	44 FUNCTION	1
	10-2582	54 FUNCTION	1
	10-2588	70 FUNCTION	1
	10-2593	71 FUNCTION	1
	82-PREFIX LOCKBODIES		
	10-2541	04 FUNCTION	1
	10-2546	05 FUNCTION	1
	10-2553	16 FUNCTION	1
	10-2558	17 FUNCTION	1
	10-2563	24 FUNCTION	1
	10-2568	30 FUNCTION	1
	10-2573	37 FUNCTION	1
	10-3038	38 FUNCTION	1
	10-2578	44 FUNCTION	1
	10-2584	54 FUNCTION	1
	10-2590	70 FUNCTION	1
	10-2595	71 FUNCTION	1
	70-, 72-, 65-73-, 65-73-7P-, 73-, 73-7P- PREFIX LOCKBODIES		
	10-2540	04 FUNCTION	1
	10-2445	05 FUNCTION	1
	10-2552	16 FUNCTION	1
	10-2557	17 FUNCTION	1
	10-2562	24 FUNCTION	1
	10-2567	30 FUNCTION	1
	10-2572	37 FUNCTION	1
	10-3037	38 FUNCTION	1
	10-2577	44 FUNCTION	1
	FW-PREFIX STANDARD CYLINDER LOCKBODY (10-, 21-, 22-, 30-, SC-, SE-, VA-, VS-)		
	10-2686	04 FUNCTION	1
	10-2691	05 FUNCTION	1
	10-2707	24 FUNCTION	1

ITEM	PART NO.	DESCRIPTION	QTY
	10-2717	37 FUNCTION	1
	10-2732	65 FUNCTION	1
	10-2583	54 FUNCTION	1
	10-2589	70 FUNCTION	1
	10-2594	71 FUNCTION	1
15	◑	SCREW (#10-32 UNFx1 3/4")(01-4461)	2
16	10-0312	CYLINDER RETAINER-FOR STANDARD	2
	10-0313	CYL. RETAINER-FOR REMOVABLE CORE	2
17	*13-3266	STD. CYLINDER-ALL FUNCTIONS EXCEPT 50 FUNCTION	1
	*13-3492	STD. CYLINDER-FOR 50 FUNCTION	1
18	◑	SCREW PHILLIPS PAN-HEAD(#6 x3/4")(01-4414)	4
19	*08-0312	STRIKE NO. 800	1
	*08-0066	STRIKE NO. 808 (PREFIX 28)	1
20	◑	STRIKE BOX - OPTIONAL (08-0055)	1
	77-1141	STRIKE BOX - OPTIONAL (PREFIX 28)	
21	10-0043	LEVER RETAINER KEY	1
22	◑	STUD (10-0321)	2
23	10-0042	LOCKOUT KEY (50 FUNCTION)	2

◑ SCREW PACKS				
24	*10-2052	SCREW PACK: STANDARD (INCLUDES ITEMS 2, 19, 21, 22)	◑	1
	*10-2070	SCREW PACK (28 PREFIX) (INCLUDES ITEMS 2, 19, 22)	◑	1
25	10-2596	HARDWARE PACK (INCLUDES ITEMS 8, 13, 15, 16, 23)	◑	1
26	*08-2842	BLANK FRONT PLATE PACK	◑ (94-2 FUNCTION)	1
27	*10-2743	SCREW PACK DUMMY TRIM (INCLUDES ITEMS 15, 19, 22)	◑	1

OBSOLETE

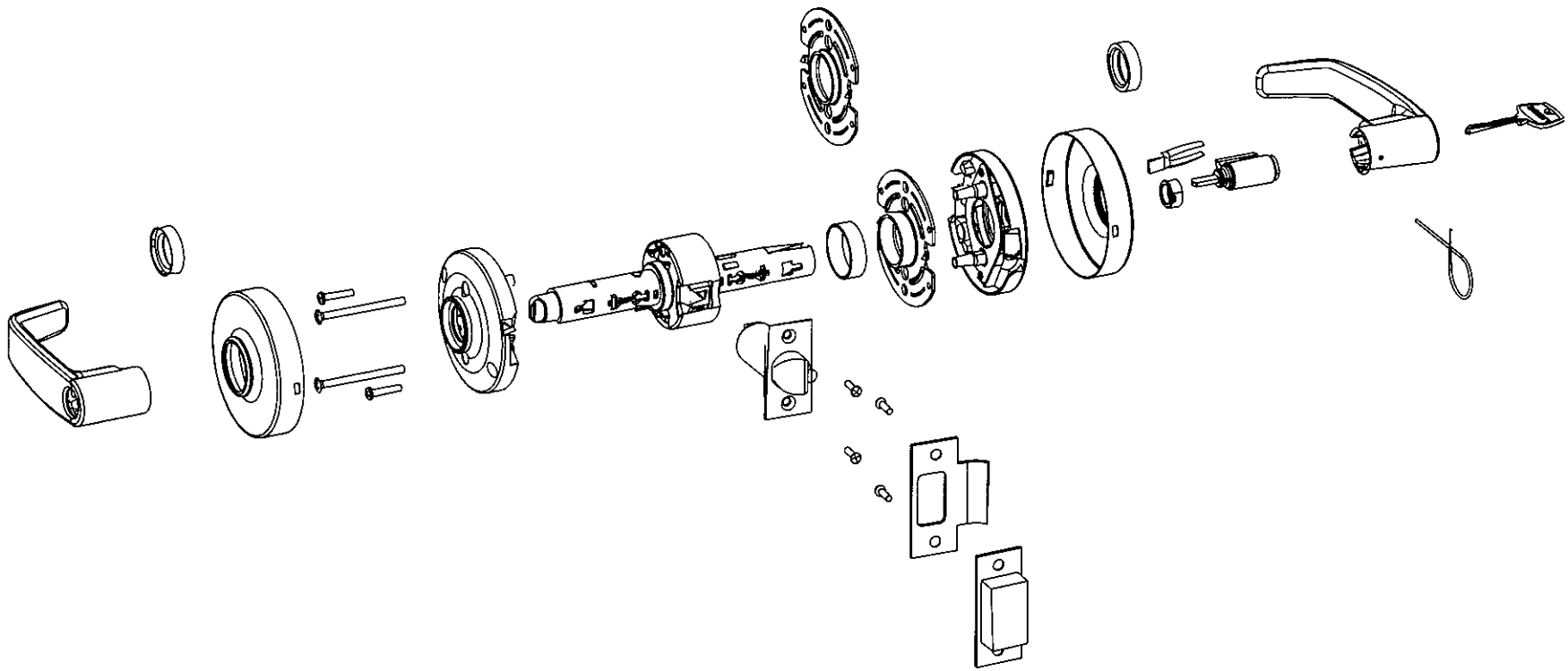
This parts page covers product manufactured prior to February, 17 2004.



PARTS LIST	
PAGE NO.	REV.
7.2	1-18-05

◑ See Screw Pack for these items

7 Line Lever Lock (Locks manufactured after January 2005)
7G05 Function shown



PARTS LIST	
PAGE NO.	REV.
7.4	1-18-05

◑ See Screw Pack for these items

7 Line Lever Lock (Locks manufactured after January 2005)
7G05 Function shown

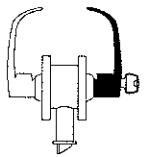
7 Line Lever Lock Functions

Shaded Lever = Rigid at all times

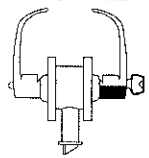
Half Shaded Lever = Rigid when locked

Freewheeling available on all locked functions

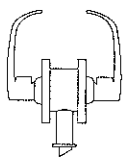
7G04
Storeroom or Closet



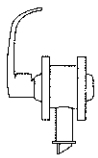
7G05
Entrance or Office



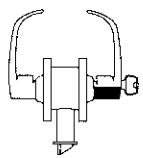
7U15
Passage



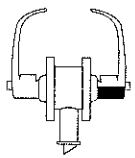
7G15-3
Exit or
Twin Communicating



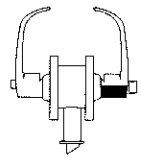
7G37
Classroom



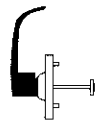
7U65
Privacy, Bedroom



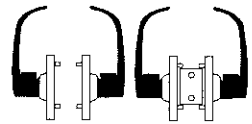
7U68
Hospital Privacy



7U93
Single Lever Pull



7U94 / 94-2
Double Lever Pull
(-2 With Blank Front)



ITEM	PART NO.	DESCRIPTION	QTY
6 (Cont.)			82-
	82- Prefix Lockbodies		
	07-2654	04 Function	1
	07-2664*	05 Function	1
	07-2684*	37 Function	1
	FW- Prefix Standard Cylinder Lockbody (10-,11-,21-,22-,SC-,SE-,VA-,V5- Only)		
	07-2651	04 Function	1
	07-2661*	05 Function	1
	07-2681	37 Function	1
	07-2691*	65 & 68 Functions (Emergency button must be ordered separately)	1
	FW- Prefix Removable Core Cylinder Lockbody (60-,63-,64- Only)		
	07-2655	04 Function	1
	07-2665*	05 Function	1
	07-2685	37 Function	1
	FW- Prefix Interchangeable Core Cylinder Lockbody (65-73,65-73-7P-,70-,72-,73-,73-7P- Only)		
	07-2656	04 Function	1
	07-2666*	05 Function	1
	07-2686	37 Function	1
	FW- Prefix Keso Cylinder Lockbody 80-, 82-, F1- Only)		
	07-2657	04 Function	1
	07-2667*	05 Function	1
	07-2687	37 Function	1
7	07-0100	Cardboard Spacer	1
8	07-0105	Support plate-outside	1
9	07-2426	Outside Rose Spring Assembly	1
	07-2428	15-3 Function Blank Rose	1
10	10-0019	Cylinder Spacer	1
11	10-0032	Cylinder Retainer – For Standard	2
	10-0058	Cylinder Retainer – For Removable Core/Interchangeable Core/Keso	2
12	13-3266*	Std. Cylinder – All Functions Except 50 Function	1
13		Keys (Specify per key system)	2
14	10-0043	Lever Retainer Push Pin	1
15	07-2430*	2-3/4" Backset (Deadlocking Latch)	1
	07-2432*	2-3/4" Backset (Latch)	1
	07-2431*	2-3/8" Backset (Deadlocking Latch, 20- Prefix)	1
	07-2433*	2-3/8" Backset (Latch, 20- Prefix)	1
16		Flat Head Standard (8-32 X 3/4") (01-5000)	4
	* ◑	Flat Head Standard (28 Prefix) (8-32 X 3/4") (10-2070)	2
		Flat Head (28 Prefix) (12-24 X 3/4") (01-5002)	2
17	08-0312*	Strike No. 600 (Part # does not include screws)	1
	08-0066*	Strike No. 808 (Prefix 28)	1
	05-0013*	Strike No. 505 (Prefix 14-)	1

ITEM	PART NO.	DESCRIPTION	QTY
18	08-0055	Strike Box – Standard	1
	77-1141	Strike Box – Optional for 28- Prefix	1

◑

20	10-2052*	Screw Pack: Standard (Includes Item Numbers 3, 13, 15 and 17)	1
	10-2070*	Screw Pack (28 Prefix) (Includes Item Numbers 3, 13, and 15)	1
21	07-0270	Through-bolt screws	2
22	07-2492	Screw Packs for 10U93 Function Surface screws (2) and push pin	1
23	07-2492	Screw Pack for 10U94 Function Surface screws and push pin	2
24	08-2842*	Blank Front Plate Pack (94-2 Function)	1

7 Line Lever Lock

PARTS LIST

PAGE NO. REV.
7.0 1-18-05

Table of Contents

	Page
Lock Functions	7.1
Lock Illustration	7.2
Parts List	7.3
Lock Illustration (same)	7.4
Parts List (cont.)	7.5

ITEM	PART NO.	DESCRIPTION	QTY
1		**Inside and Outside Levers (Specify Finish)**	
		"B" Design	
	10-0523	Passage	1
	10-0524	Cylinder	1
	10-1525	Push Button/Emergency Button/30-Prefix	1
	10-0526	Removable Core	1
	10-0527	Interchangeable Core	1
	10-0528	Keso	1
	10-0534	Passage – Handicap	1
	10-1535	Cylinder – Handicap	1
	10-0536	Push Button/Emergency Button/30-Prefix – Handicap	1
	10-0537	Removable Core – Handicap	1
	10-0538	Interchangeable Core – Handicap	1
	10-0539	Keso – Handicap	1
		"G" Design – Decorative (Coastal Series)	
	10-0567	Passage (Left)	1
	10-0568	Passage (Right)	1
	10-0569	Cylinder (Left)	1
	10-0570	Cylinder (Right)	1
	10-0571	Push Button/Emergency Button/30-Prefix (Left)	1
	10-0572	Push Button/Emergency Button/30-Prefix (Right)	1
	10-0573	Removable Core (Left)	1
	10-0574	Removable Core (Right)	1
	10-0575	Interchangeable Core (Left)	1
	10-0576	Interchangeable Core (Right)	1
	10-0577	Keso (Left)	1
	10-0578	Keso (Right)	1
		"L" Design	
	10-0501	Passage	1
	10-0502	Cylinder	1
	10-0503	Push Button/Emergency Button/30-Prefix	1
	10-0504	Removable Core	1
	10-0505	Interchangeable Core	1
	10-0506	Keso	1
	10-0512	Passage – Handicap	1
	10-0513	Cylinder – Handicap	1
	10-0514	Push Button/Emergency Button/30-Prefix – Handicap	1
	10-0515	Removable Core – Handicap	1
	10-0516	Interchangeable Core – Handicap	1
	10-0517	Keso – Handicap	1
		"P" Design	
	10-0545	Passage	1
	10-0546	Cylinder	1
	10-0547	Push Button/Emergency Button/30-Prefix	1
	10-0548	Removable Core	1
	10-0549	Interchangeable Core	1
	10-0550	Keso 1	
	10-0556	Passage – Handicap	1
	10-0557	Cylinder – Handicap	1
	10-0558	Push Button/Emergency Button/30-Prefix – Handicap	1
	10-0559	Removable Core – Handicap	1
	10-0560	Interchangeable Core – Handicap	1
	10-0561	Keso – Handicap	1

ITEM	PART NO.	DESCRIPTION	QTY
		"Y" Design – Decorative (Coastal Series)	
	10-0611	Passage (Left)	1
	10-0612	Passage (Right)	1
	10-0613	Cylinder (Left)	1
	10-0614	Cylinder (Right)	1
	10-0615	Push Button/Emergency Button/30-Prefix (Left)	1
	10-0616	Push Button/Emergency Button/30-Prefix (Right)	1
	10-0617	Removable Core (Left)	1
	10-0618	Removable Core (Right)	1
	10-0619	Interchangeable Core (Left)	1
	10-0620	Interchangeable Core (Right)	1
	10-0621	Keso (Left)	1
	10-0622	Keso (Right)	1
2	07-0111*	Scalp "L" Design (Inside or Outside)	2
3	◑	Self-Tapping Screw Pan-Head (#6 X 3/4") (01-4414)	4
4	◑	Through-bolt screws (#8-32 x 2-1/8")	2
5	07-2425	Inside Rose Spring Assembly	1
6		**Standard Cylinder/Non-Cylinder Lockbodies**	
	07-2650	04 Function	1
	07-2660*	05 Function	1
	07-2670	15 Function	1
	07-2675	15-3 Function	1
	07-2680	37 Function	1
	07-2690*	65 & 68 Function (Emergency button must be ordered separately)	1
	07-2418	93 & 94-2 Function (Outside & inside- order two for a complete set)	1
		Removable Core Cylinder Lockbodies (60-, 63-, 64- Prefix Only)	
	07-2652	04 Function	1
	07-2662*	05 Function	1
	07-2682	37 Function	1
		Interchangeable Core Cylinder Lockbody (65-73-, 65-73-7P-, 70-, 72-, 73-, 73-7P- Prefix Only)	
	07-2653	04 Function	1
	07-2663*	05 Function	1
	07-2683	37 Function	1

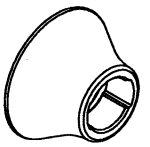
COLLAR - LEVER COMPATIBILITY
RDL SERIES

PARTS LIST

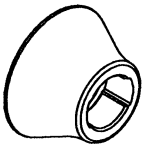
PAGE No. RDL.6 | REV. B

08-2010

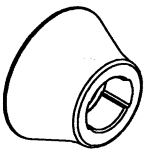
697R1 x FINISH



697R2 x FINISH



697R3 x FINISH



697R4 x FINISH

LEVER STYLE	COLLAR
MA	697R1 x FINISH
ME	
MF	
MG	
MI	
MO	
MU	
MZ	
NU	
MJ	697R2 x FINISH
MQ	
MR	
MS	
MV	
MX	
MY	
NJ	
NS	

LEVER STYLE	COLLAR
MB	697R3 x FINISH
MD	
MH	
MW	
ND	
MM	697R4 x FINISH
G	
R	
S	
Y	

Copyright © 2010 SARGENT Manufacturing Company, an ASSA ABLOY Group company. All Rights reserved.

SARGENT®

ASSA ABLOY

TABLE OF CONTENTS	PAGE
RDLU15 PASSAGE SET	RDL.1
RDLU15-3 COMMUNICATING SET	RDL.2
RDLU65 PRIVACY SET	RDL.3
RDLU93 SINGLE LEVER PULL	RDL.4
RDLU94 DOUBLE LEVER PULL	RDL.5
RDL COLLAR - LEVER COMPATABILITY	RDL.6

Copyright © 2010 SARGENT Manufacturing Company, an ASSA ABLOY Group company. All Rights reserved.

SARGENT®

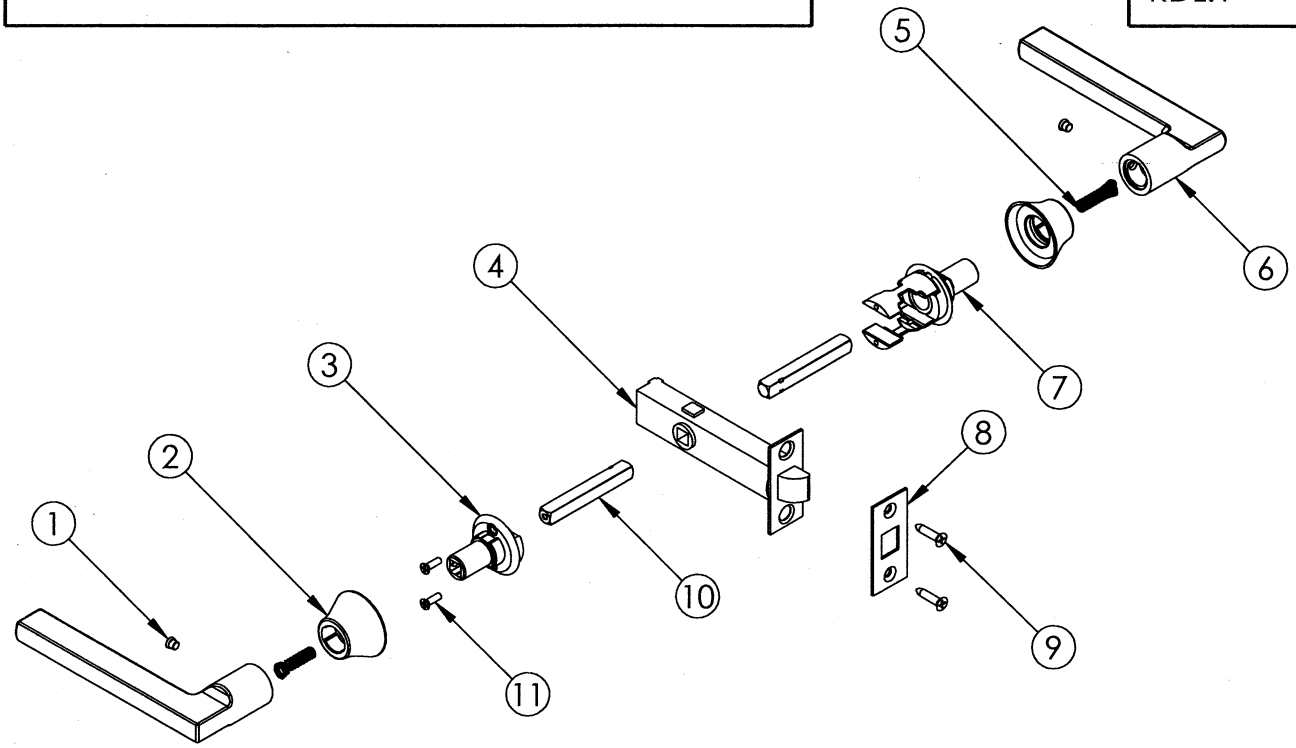
ASSA ABLOY

RDLU15 PASSAGE SET
RDL SERIES

PARTS LIST

PAGE No. RDL.1 | REV. B

08-2010



697R3 x MD LEVER SHOWN

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	82-1038	LOCKING SCREW	2
2	697R1 x FINISH	COLLAR & O-RING ASSEMBLY	2
	697R2 x FINISH		
	697R3 x FINISH		
	697R4 x FINISH		
3	82-4675	MOUNTING PLATE ASSEMBLY	1
4	DL-2068	LATCH ASSEMBLY (2-3/8" BACKSET)	1
	DL-2069	LATCH ASSEMBLY (2-3/4" BACKSET)	
5	82-0347	SPINDLE SPRING	2
6	82-0811 x FINISH	LEVER, STYLE "MD" (SEE NOTE 1)	2
7	DL-2086	MOUNTING PLATE ASSEMBLY (1-3/4" DOOR)	1
	DL-2087	MOUNTING PLATE ASSEMBLY (1-3/8" DOOR)	
8	DL-0103	FACE PLATE (1-3/4" DOOR)	1
	DL-0104	FACE PLATE (1-3/8" DOOR)	
9	01-5000	COMBINATION SCREW, #8	2
10	DL-0101	SPINDLE (1-3/4" DOOR)	2
	DL-0022	SPINDLE (1-3/8" DOOR)	
11	01-9374	MACHINE SCREW,#6-32 x 7/16"	2

NOTES:
1. FOR OTHER LEVERS AVAILABLE WITH RDL LOCKSETS, SEE CATALOG.

Copyright © 2010 SARGENT Manufacturing Company, an ASSA ABLOY Group company. All Rights reserved.

SARGENT®

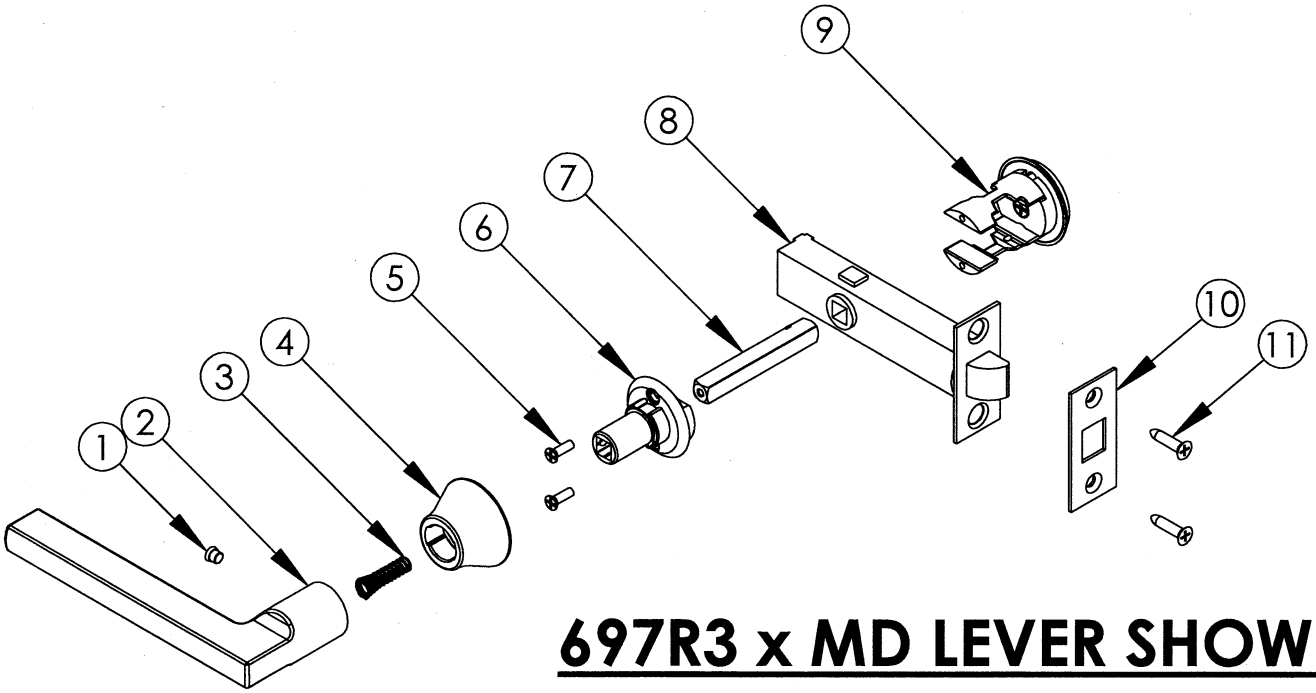
ASSA ABLOY

RDLU15-3 COMMUNICATING SET
RDL SERIES

PARTS LIST

PAGE No. RDL.2 | REV. B

08-2010



697R3 x MD LEVER SHOWN

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	82-1038	LOCKING SCREW	1
2	82-0811 x FINISH	LEVER, STYLE "MD" (SEE NOTE 1)	1
3	82-0347	SPINDLE SPRING	1
4	697R1 x FINISH	COLLAR & O-RING ASSEMBLY	1
	697R2 x FINISH		
	697R3 x FINISH		
	697R4 x FINISH		
5	01-9374	MACHINE SCREW, #6-32 x 7/16"	2
6	82-4675	MOUNTING PLATE ASSEMBLY	1
7	DL-0101	SPINDLE (1-3/4" DOOR)	1
	DL-0022	SPINDLE (1-3/8" DOOR)	
8	DL-2068	LATCH ASSEMBLY (2-3/8" BACKSET)	1
	DL-2069	LATCH ASSEMBLY (2-3/4" BACKSET)	
9	DL-2088	THRU BOLT ASSEMBLY (1-3/4" DOOR)	1
	DL-2089	THRU BOLT ASSEMBLY (1-3/8" DOOR)	
	DL-0103	FACE PLATE (1-3/4" DOOR)	1
	DL-0104	FACE PLATE (1-3/8" DOOR)	
	01-5000	COMBINATION SCREW, #8	2

NOTES:
1. FOR OTHER LEVERS AVAILABLE WITH RDL LOCKSETS, SEE CATALOG.

Copyright © 2010 SARGENT Manufacturing Company, an ASSA ABLOY Group company. All Rights reserved.

SARGENT®

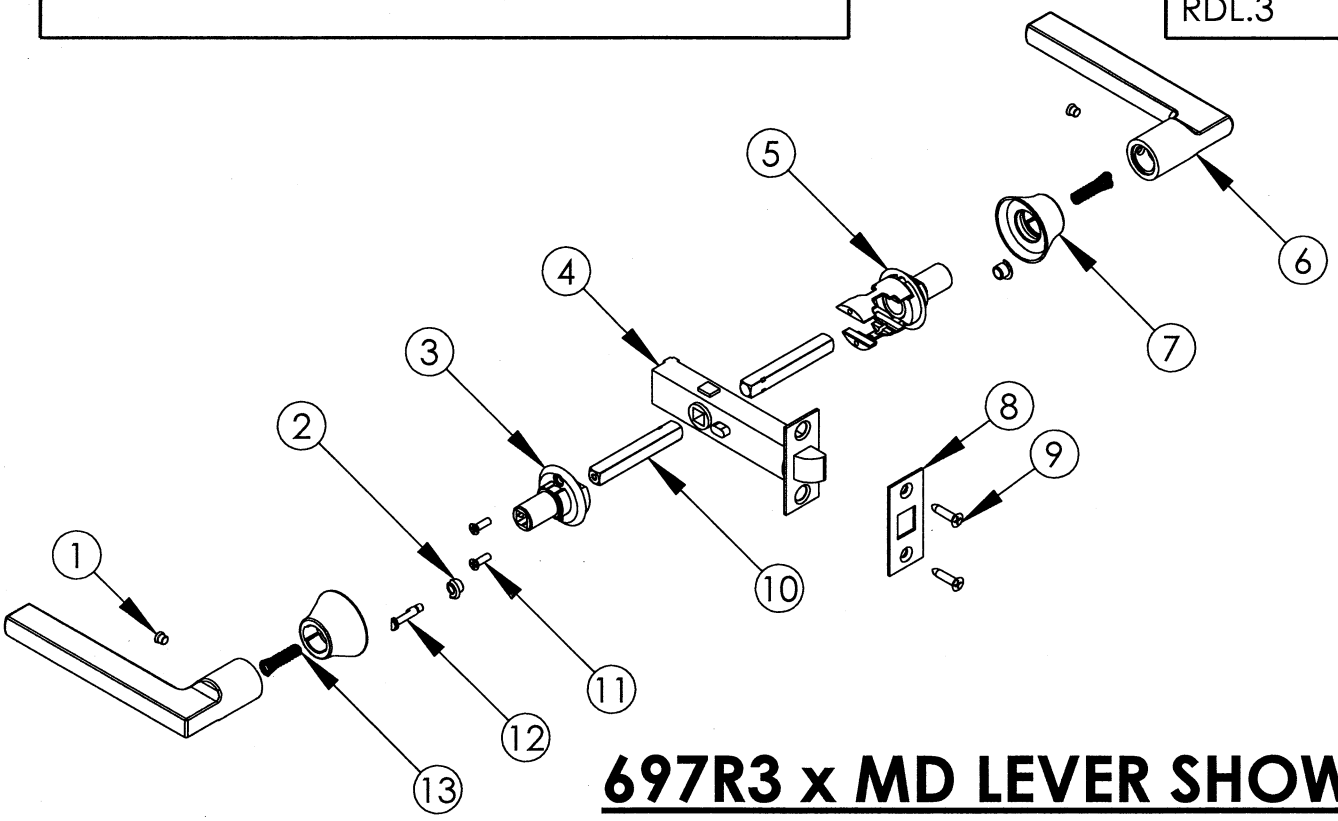
ASSA ABLOY

RDLU65 PRIVACY SET
RDL SERIES

PARTS LIST

PAGE No. RDL.3 | REV. B

08-2010



697R3 x MD LEVER SHOWN

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	82-1038	LOCKING SCREW	2
2	DL-0110	PRIVACY BUSHING	2
3	82-4675	MOUNTING PLATE ASSEMBLY	1
4	DL-2071	LATCH ASSEMBLY (2-3/8" BACKSET)	1
	DL-2072	LATCH ASSEMBLY (2-3/4" BACKSET)	
5	DL-2086	MOUNTING PLATE ASSEMBLY (1-3/4" DOOR)	1
	DL-2087	MOUNTING PLATE ASSEMBLY (1-3/8" DOOR)	
6	82-0811 x FINISH	LEVER, STYLE "MD" (SEE NOTE 1)	2
7	697R1 x FINISH	COLLAR & O-RING ASSEMBLY	2
	697R2 x FINISH		
	697R3 x FINISH		
	697R4 x FINISH		
8	DL-0103	FACE PLATE (1-3/4" DOOR)	1
	DL-0104	FACE PLATE (1-3/8" DOOR)	
9	01-5000	COMBINATION SCREW, #8	2
10	DL-0101	SPINDLE (1-3/4" DOOR)	2
	DL-0022	SPINDLE (1-3/8" DOOR)	
11	01-9374	MACHINE SCREW, #6-32 x 7/16"	2
12	DL-0111	PRIVACY BUTTON	1
13	82-0347	SPINDLE SPRING	2

NOTES:
1. FOR OTHER LEVERS AVAILABLE WITH RDL LOCKSETS, SEE CATALOG.

Copyright © 2010 SARGENT Manufacturing Company, an ASSA ABLOY Group company. All Rights reserved.

SARGENT®

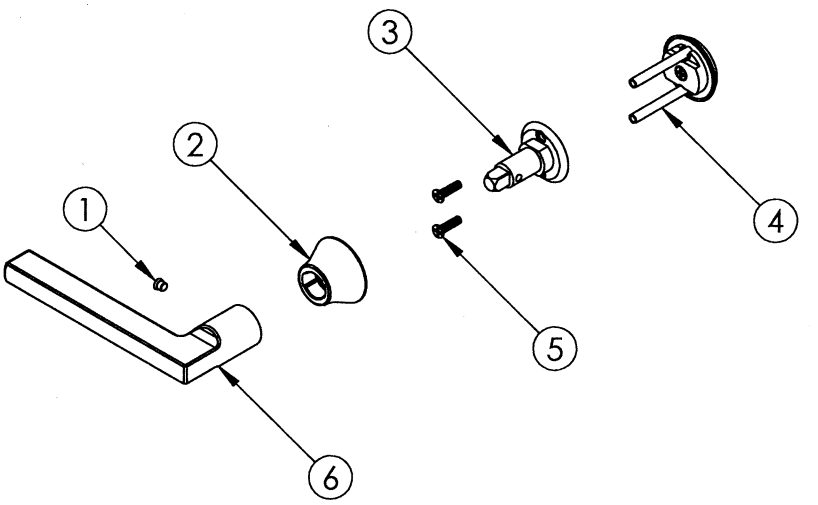
ASSA ABLOY

RDLU93 SINGLE LEVER PULL
RDL SERIES

PARTS LIST

PAGE No. RDL.4 | REV. B

08-2010



697R3 x MD LEVER SHOWN

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	82-1038	LOCKING SCREW	1
2	697R1 x FINISH	COLLAR & O-RING ASSEMBLY	1
	697R2 x FINISH		
	697R3 x FINISH		
	697R4 x FINISH		
3	DL-0112	SURFACE MOUNTING PLATE	1
4	82-4816 x FINISH	OUTSIDE BLANK PLATE ASSEMBLY (1-3/4" DOOR)	1
	82-4817 x FINISH	OUTSIDE BLANK PLATE ASSEMBLY (1-3/8" DOOR)	
5	01-9376	MACHINE SCREW, #8-32 x 5/8"	2
6	82-0811 x FINISH	LEVER, STYLE "MD" (SEE NOTE 1)	1

NOTES:
1. FOR OTHER LEVERS AVAILABLE WITH RDL LOCKSETS, SEE CATALOG.

Copyright © 2010 SARGENT Manufacturing Company, an ASSA ABLOY Group company. All Rights reserved.

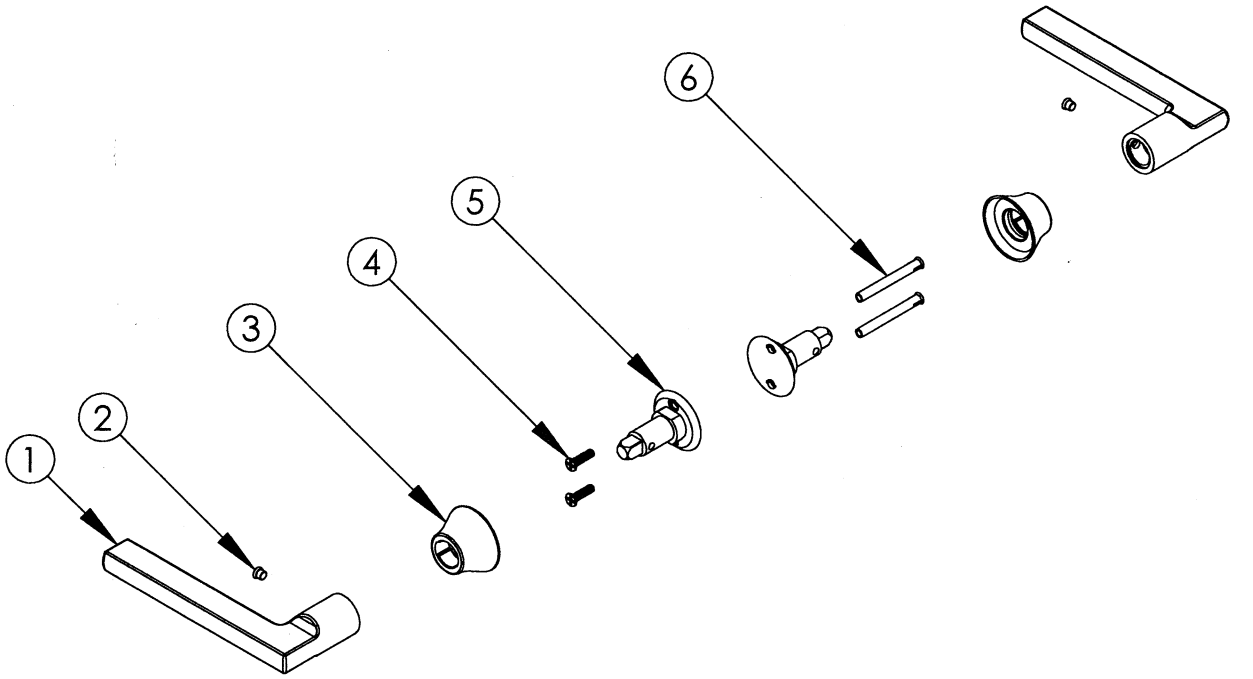
SARGENT
ASSA ABLOY

RDLU94 DOUBLE LEVER PULL
RDL SERIES

PARTS LIST

PAGE No. RDL.5 | REV. B

08-2010



697R3 x MD LEVER SHOWN

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	82-0811 x FINISH	LEVER, STYLE "MD" (SEE NOTE 1)	2
2	82-1038	LOCKING SCREW	2
3	697R1 x FINISH	COLLAR & O-RING ASSEMBLY	2
	697R2 x FINISH		
	697R3 x FINISH		
	697R4 x FINISH		
4	01-9376	MACHINE SCREW, #8-32 x 5/8"	2
5	DL-0112	SURFACE MOUNTING PLATE	2
6	82-0744	MOUNTING POST (1-3/4" DOOR)	2
	82-1299	MOUNTING POST (1-3/8" DOOR)	

NOTES:
1. FOR OTHER LEVERS AVAILABLE WITH RDL LOCKSETS, SEE CATALOG.

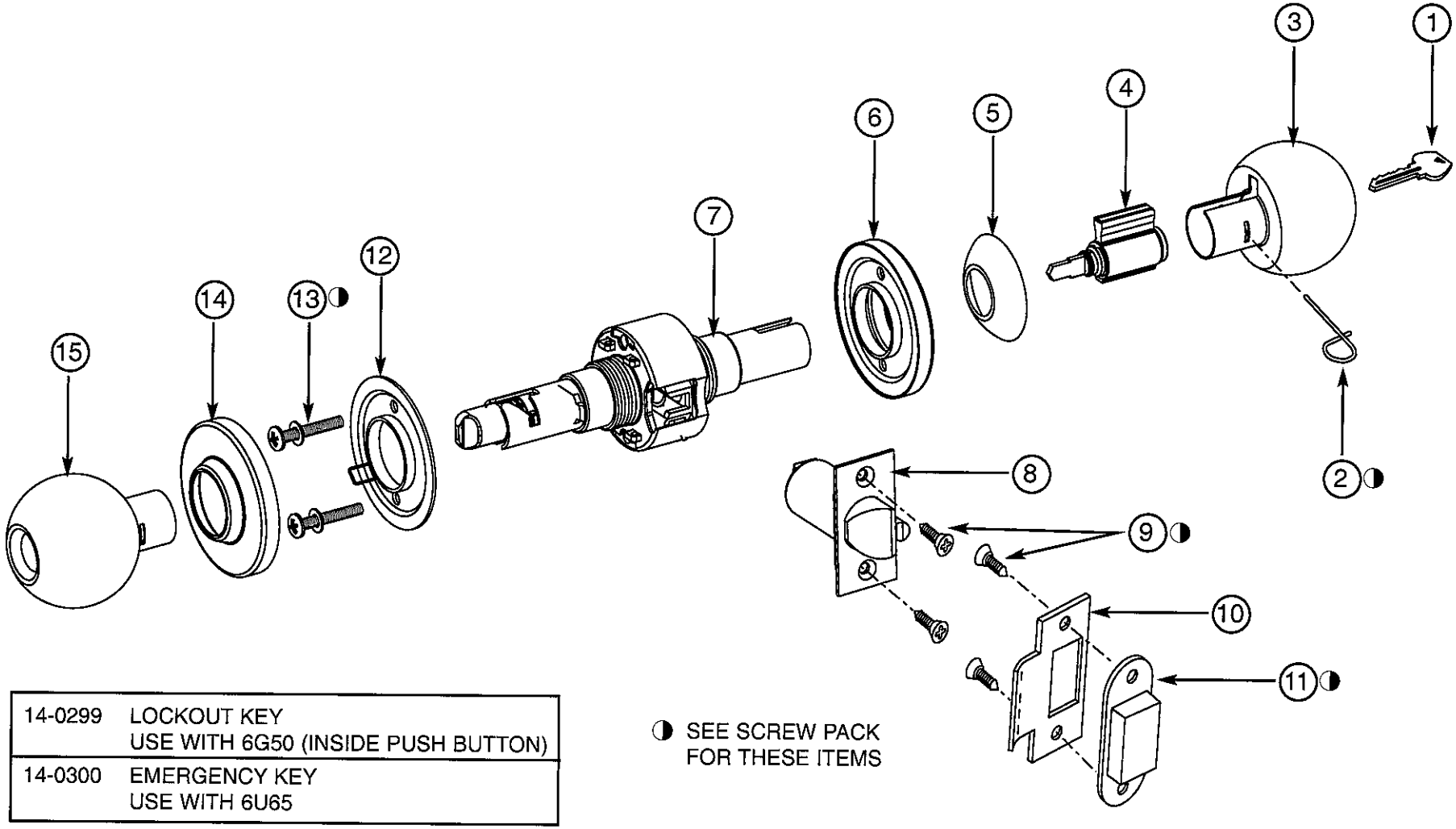
Copyright © 2010 SARGENT Manufacturing Company, an ASSA ABLOY Group company. All Rights reserved.

SARGENT®
ASSA ABLOY

6 Line Knob/Lever Lock

PARTS LIST

PAGE NO. 6.2 **REV. C** 8/1/03



14-0299	LOCKOUT KEY USE WITH 6G50 (INSIDE PUSH BUTTON)
14-0300	EMERGENCY KEY USE WITH 6U65

◑ SEE SCREW PACK FOR THESE ITEMS

6G05 FUNCTION SHOWN

SARGENT

ASSA ABLOY

6 Line Knob/Lever Lock Parts List

	Item	Part No.	Description
1	Key	Varies	
2	Push Pin	See Screw Packs	
3	Outside Knob	06-0500	B Design cylinder – Standard
		06-0501	B Design Push Button
		06-0502	B Design Plain/Passage
		06-0503	S Design Cylinder – Standard
		06-0603 (LH) 06-0604 (RH)	S Design Cylinder – Removable Core
		06-0504	S Design Push Button
		06-0505	S Design Plain/Passage
	Outside Lever	06-5181	SL Design Plain/Passage
		06-5182	SL Design Push Button
4	Cylinder	Varies	
5	Knob Ferrule	06-0512	B Design
		06-0528	S Design
6	Outside Rose Assembly	06-5005	B Design
		06-5006	O Design
7	Lockbodies B Knob	06-5039	6G04 Lockbody
		06-5040	6G05 Lockbody
		06-5011	6U15 Lockbody
		06-5017	6G15-3 Lockbody
		06-5041	6G24 Lockbody
		06-5240	6G37 Lockbody
		06-5241	6G38-2 Lockbody
		06-5043	6G50 Lockbody
		06-5044	6U65 Lockbody
		06-5045	6G75-2 Lockbody
	Lockbodies S Knob/SL Lever	06-5016	6G04 Lockbody
		06-5012	6G05 Lockbody
		06-5011	6U15 Lockbody
		06-5017	6G15-3 Lockbody
		06-5013	6G24 Lockbody
		06-5215	6G37 Lockbody
		06-5018	6G38-2 Lockbody
		06-5189	6G50 Lockbody
		06-5019	6U65 Lockbody
		06-5020	6G75-2 Lockbody
	Lockbodies Removeable Core (S Knob)	06-5149 (LH) 06-5150 (RH)	6G04 Lockbody
		06-5151 (LH) 065152- (RH)	6G05 Lockbody
		06-5153 (LH) 06-5154 (RH)	6G24 Lockbody
		06-5217 (LH) 06-5218 (RH)	6G37 Lockbody
		06-5188 (LH) 06-5189 (RH)	6G50 Lockbody

Copyright ©2012, SARGENT Manufacturing company, as ASSA ABLOY Group company

6 Line Knob/Lever Lock Parts List

	Item	Part No.	Description
8	Latchbolts	06-5083 Guarded 06-5225 Unguarded 06-5085 Guarded 06-5227 Unguarded 06-5094 Guarded 06-5231 Unguarded 06-5102 Guarded 06-5234 Unguarded 06-5096 Guarded 06-5232 Unguarded 06-5100 Guarded Drive-in Latchbolt	2-3/8" Backset – 2-1/4" x 1" 2-3/8" Radius Corner – 2-1/4" x 1" 2-3/4" Backset – 2-1/4" x 1-1/8" 2-3/4" Backset – 2-1/4" x 1" 3-3/4" Backset – 2-1/4" x 1"
9	Flat Head Screws	See Screw Packs	
10	Strikes	600 Kit 506 Kit 808 Kit	Standard Strike Full Lip Strike 4-7/8" Strike
11	Strike Box	Provided with Screw Pack 77-1141	Standard Strike Box 4-7/8" Strike Box
12	Mounting Plate	06-5003	B&O Rose
13	Mounting Screws	See Screw Pack	
14	Inside Rose	06-0532 06-0533	B Design O Design
15	Inside Knob	06-0500 06-0501 06-0502 06-0503 06-0603 (LH) 06-0604 (RH) 06-0504 06-0505	B Design cylinder – Standard B Design Push Button B Design Plain/Passage S Design Cylinder – Standard S Design Cylinder – Removable Core S Design Push Button S Design Plain/Passage
	Inside Lever	06-5182 06-5181	SL Design Push Button SL Design Plain/Passage

Screw Packs		
Standard Finish Screws	06-2675	4 qty. #6-20 x ¾" Flat head screws & Strike Box
Mounting/Thru-bolt Screws	06-5056	2 qty. #10-32 x 1-3/8" Machine screws
6U93 6U94 (Requires 2 screw packs) Metal Door	06-5058	2 qty. #8-32 x ¾" Sheet metal screws
6U93 6U94 (Requires 2 screw packs) Wood Door	06-5059	2 qty. #6-20 x ¾" Wood screws

Copyright ©2012, SARGENT Manufacturing company, as ASSA ABLOY Group company

6 LINE KNOB/LEVER LOCK

PARTS LIST

SARGENT Manufacturing Company

800-727-5477 www.sargentlock.com

6 Line Knob/Lever Lock

Table of Contents

	Page
Lock Functions	6.1
Lock Illustration	6.2
Parts List	6.3

6 Line Knob/Lever Lock Functions

SHADED KNOB MEANS RIGID AT ALL TIMES

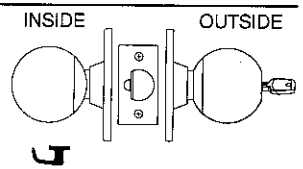
HALF SHADED KNOB MEANS RIGID WHEN LOCKED

SPECIFIED SIDE MAY BE FURNISHED WITH SL LEVER HANDLE

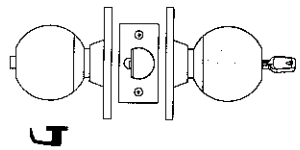
PARTS LIST

PAGE NO. 6.1 **REV. C** 8/1/03

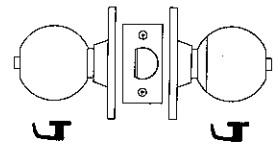
6G04
STOREROOM, CLOSET



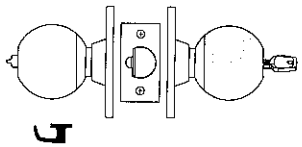
6G24
ENTRY, OFFICE



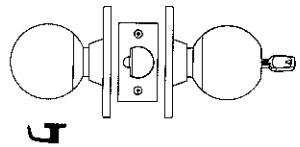
6U65
PRIVACY, BATHROOM



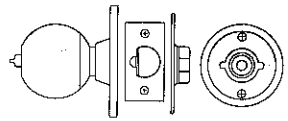
6G05
ENTRANCE, OFFICE



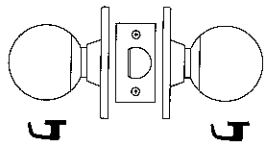
6G37
CLASSROOM



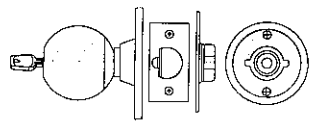
6G75-2
TWIN COMMUNICATING



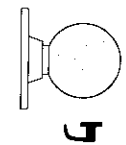
6U15
PASSAGE



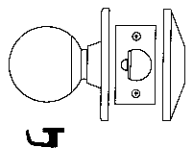
6G38-2
TWIN COMMUNICATING
EXIT



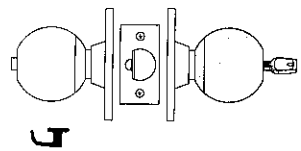
6U93
SINGLE KNOB PULL



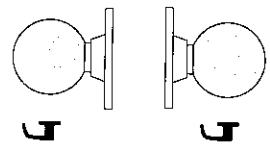
6G15-3
TWIN COMMUNICATING

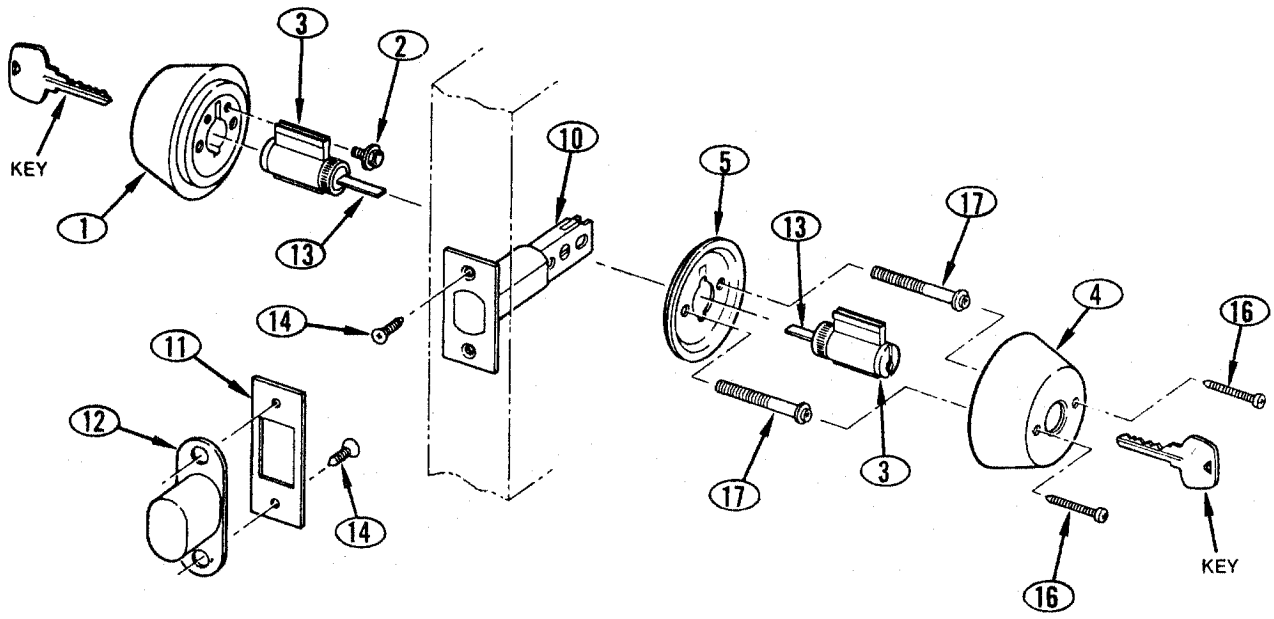


6G50
HOTEL



6U94
DOUBLE KNOB PULL





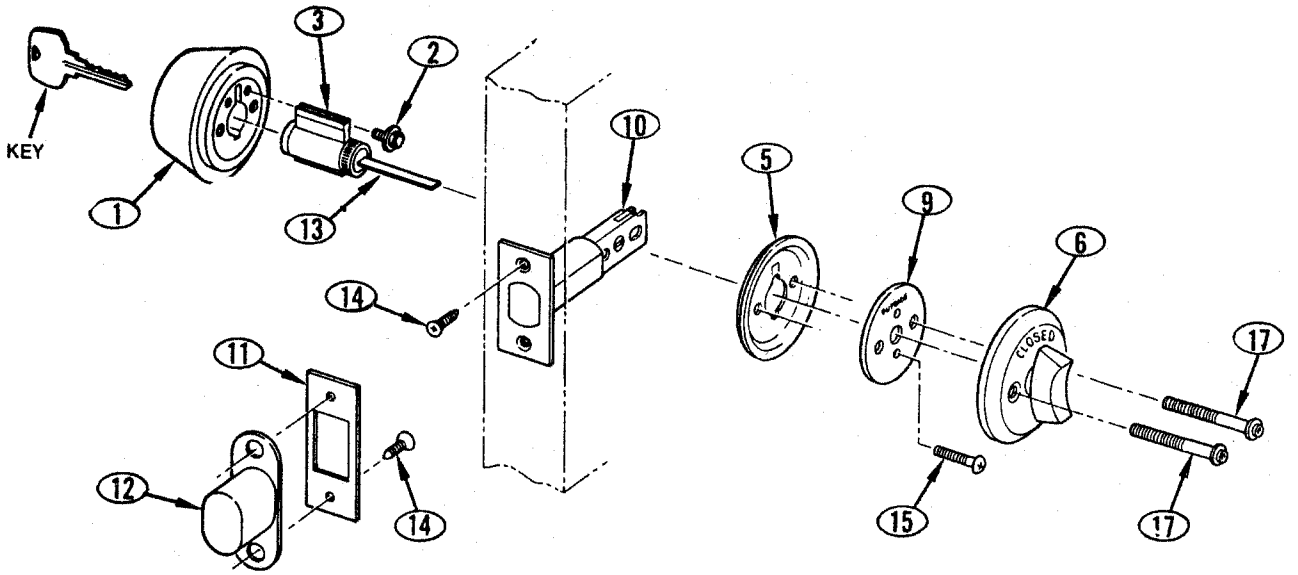
ITEM NO.	PART NO.	DESCRIPTION	QTY.
1	16-2175	Outside Cyl. Housing	1
2	01-1162	Cyl. Clamp Screw & Washer	1
3	13-3472	Cylinder 5-Pin	1
3	13-3456	Cylinder 6-Pin	1
4	16-2177	Inside Cyl. Housing Assy.	1
5	16-0301	Mounting Plate	1
10	16-2149	Dead Bolt Assy. 2¾" backset	1
11	404	Strike	1
12	16-0277	Strike Box	1
13	13-0878	1¾" Door D/C Tailpiece	1

SCREW PACK 16-2201

ITEM NO.	DESCRIPTION	QTY
14	#8-32 x ¾"	4
16	#8-32 x 1⅛"	2
17	¼-20 x 2" Mtg. Screw	2

Parts List

Page No. 48.2 Rev. A



ITEM NO.	PART NO.	DESCRIPTION	QTY.
1	16-2175	Outside Cyl. Housing	1
2	01-1162	Cyl. Clamp Screw & Washer	1
3	13-3473	Cylinder 5-Pin	1
3	13-3457	Cylinder 6-Pin	1
5	16-0301	Mounting Plate	1
6	16-2039	Inside Turnpiece Assy.	1
9	16-0302	Support Plate	1
10	16-2149	Dead Bolt Assy. 2¾" backset	1
11	404	Strike	1
12	16-0277	Strike Box	1
13	13-0880	Tailpiece 1⅜" - 1¼" door	1

SCREW PACK 16-2202

ITEM NO.	DESCRIPTION	QTY.
14	#8-32 x ¾"	4
15	#8-32 x ⅞"	2
17	¼-20 x 2" Mtg Screw	2

Parts List

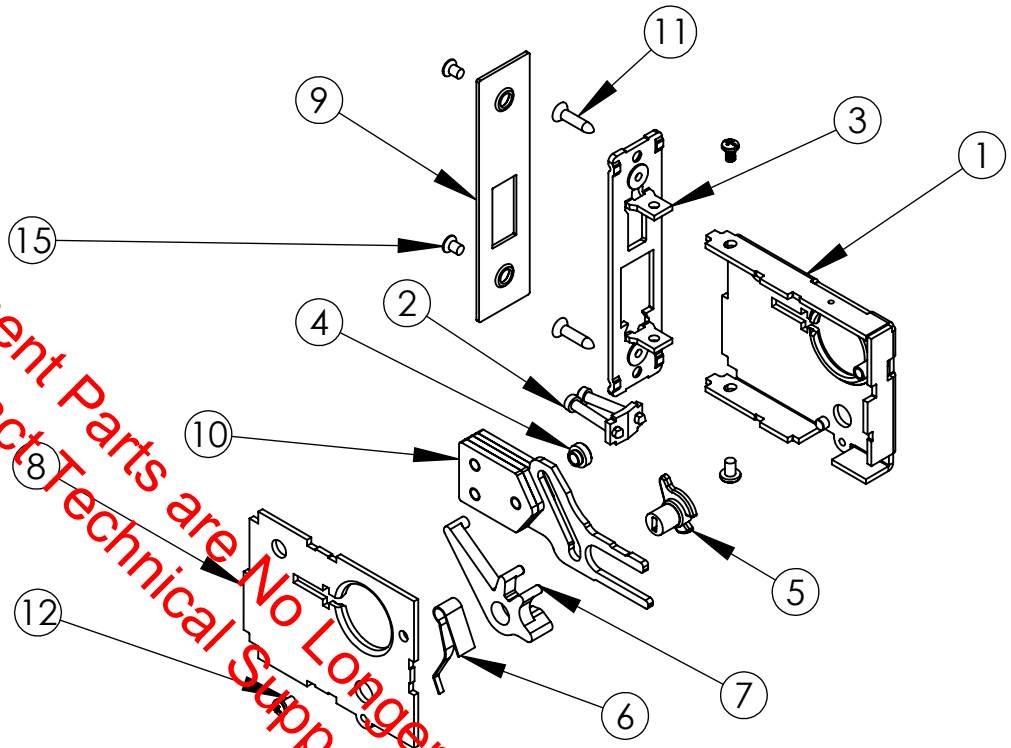
Page No.	Rev.
48.3	A

MORTISE DEADBOLT 4874, 4875, 4876 & 4879 FUNCTION

PARTS LIST

PAGE No. **4800.3** REV. **D**

04-2010



Replacement Parts are No Longer Available for this product.
Please contact Technical Support for assistance at 1-800-727-5477.

ITEM NO.	PART NUMBER	DESCRIPTION	48-2088/QTY.
1	48-2090	CASE AND POST ASSEMBLY	1
2	48-2043	CYLINDER CLAMP ASSEMBLY	1
3	48-0043	INSIDE FRONT	1
4	48-0087	ROLLER/SUPPORT	1
5	48-0080	HUB CORE 4870 DEAD BOLT	1
6	48-0084	SPRING 4870 DEAD BOLT	1
7	48-0082	DEADBOLT ARM	1
8	48-0045	CAP 4870 DEAD BOLT	1
9	48-0042	OUTSIDE FRONT	1
10	48-2117	DEADBOLT ASSEMBLY	1
11	01-5000	PHILLIPS UNDERCUT FLAT HEAD COMBINATION SCREW	2
12	01-1142	8-32x.24 PH HD MACHINE SCREW	3
15	01-1028	8-32 X 1/4 FLAT UNDERCUT HEAD SCREW	2

© SARGENT Manufacturing Company, an ASSA ABLOY Group Company. All Rights reserved.

SARGENT®

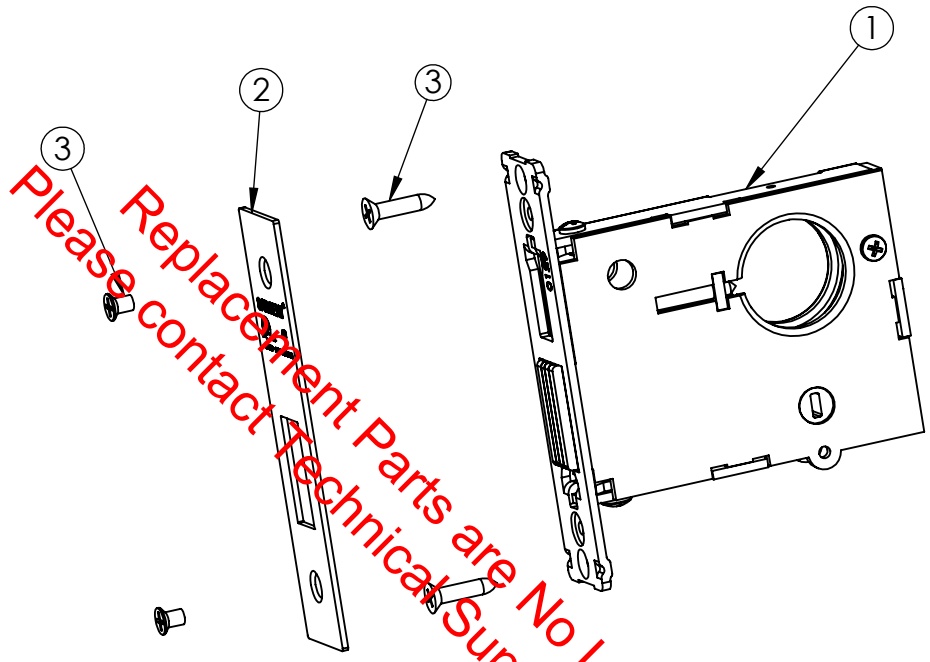
ASSA ABLOY

4870 SERIES AUXILIARY LOCKS 4874, 4875, 4876, 4877, 4878 AND 4879 FUNCTIONS

PARTS LIST

PAGE No. **4800.1** REV. **D**

04-2010



Replacement Parts are No Longer Available for this product.
Please contact Technical Support for assistance at 1-800-727-5477.

ITEM	PART NUMBER	DESCRIPTION
1	48-2088	LOCKBODY ASSEMBLY 4874, 4875, 4876 AND 4879 FUNCTIONS
	48-2089	LOCKBODY ASSEMBLY 4877 AND 4878 FUNCTIONS
2	48-0042	OUTSIDE FRONT
3	48-2056	SCREW PACK

© 2010 SARGENT Manufacturing Company, an ASSA ABLOY Group Company. All Rights reserved.

SARGENT®

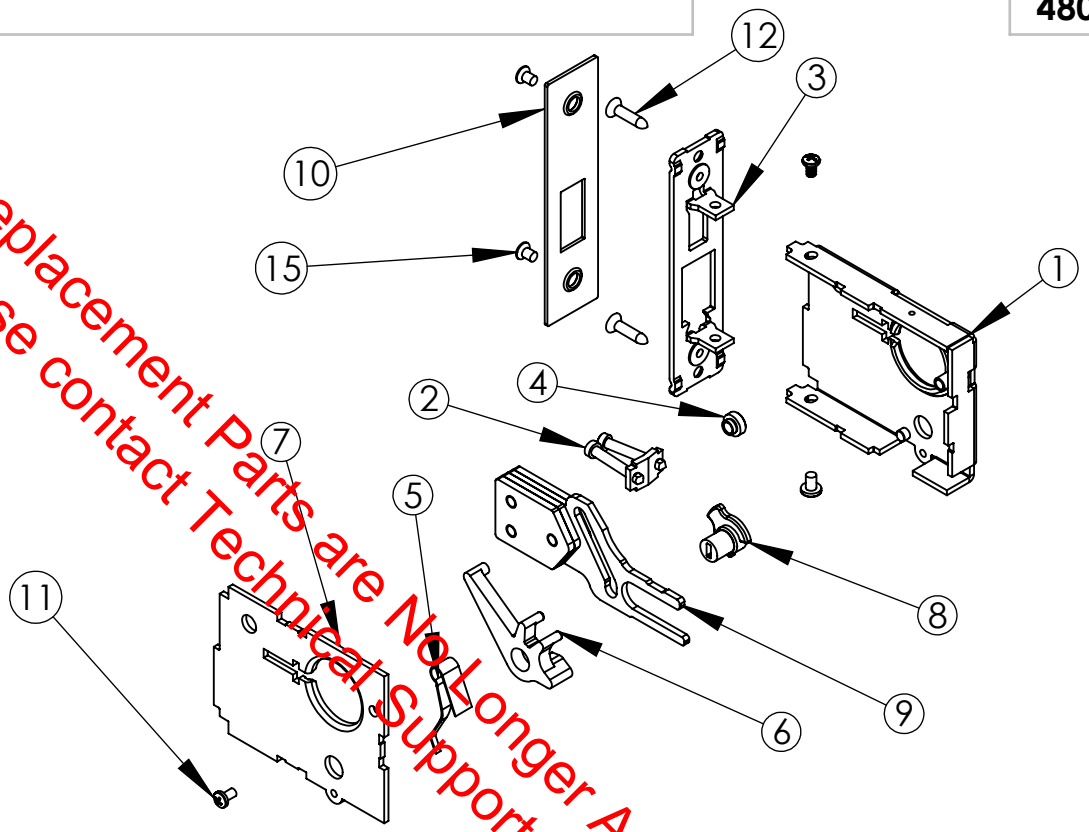
ASSA ABLOY

MORTISE DEADBOLT
4877 & 4878 FUNCTIONS

PARTS LIST

PAGE No. **4800.2** REV. **D**

04-2010



Replacement Parts are No Longer Available for this product.
Please contact Technical Support for assistance at 1-800-727-5477.

ITEM NO.	PART NUMBER	DESCRIPTION	48-2089 PARTS PAGE/QTY.
1	48-2090	CASE AND POST ASSEMBLY	1
2	48-2043	CYLINDER CLAMP ASSEMBLY	1
3	48-0043	INSIDE FRONT	1
4	48-0087	ROLLER/SUPPORT	1
5	48-0084	SPRING 4870 DEAD BOLT	1
6	48-0082	DEADBOLT ARM	1
7	48-0045	CAP 4870 DEAD BOLT	1
8	48-0081	HUB CORE 03/23 FUNCTION	1
9	48-2117	DEADBOLT ASSEMBLY	1
10	48-0042	OUTSIDE FRONT	1
11	01-1142	6-32x.24 PH HD Mach Screw	3
12	01-5000	PHILLIPS UNDERCUT FLAT HEAD COMBINATION SCREW	2
15	01-1028	8-32 X 1/4 FLAT UNDERCUT HEAD SCREW	2

© SARGENT Manufacturing Company, an ASSA ABLOY Group Company. All Rights reserved.

SARGENT®

ASSA ABLOY

858 Padlock

858 Padlock	Page #
858 Padlock	858.1
51-, 63-, or 11-63-858 Padlock	858.2

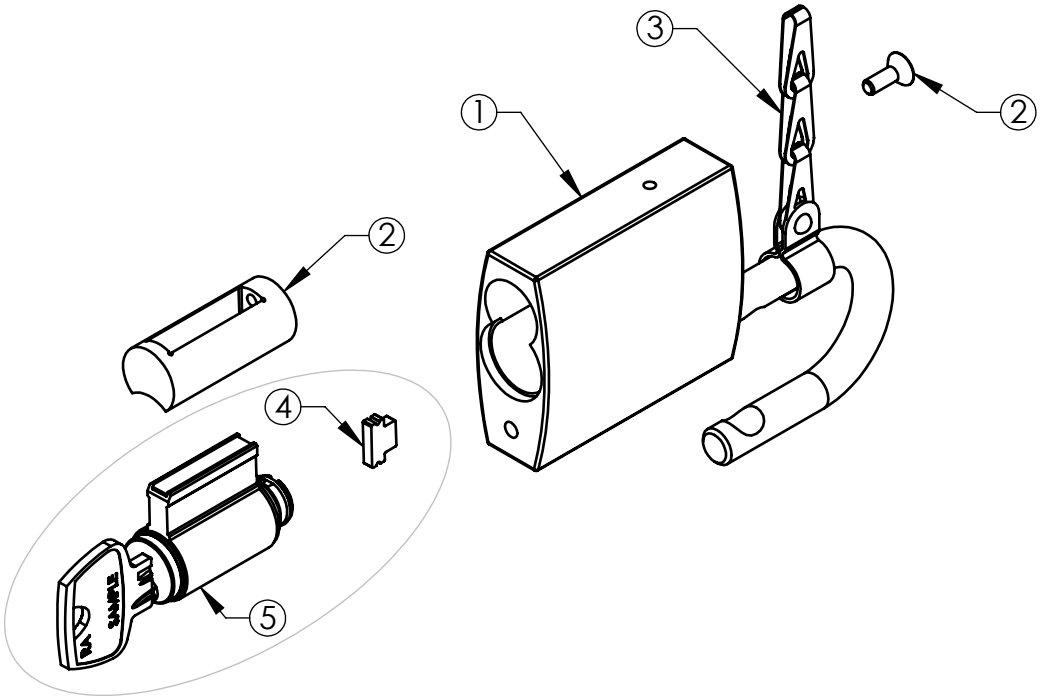
© SARGENT Manufacturing Company. All Rights reserved.

858 Padlock

PARTS LIST

PAGE No. 858.1 | REV. B

10-2009



Padlock shown with 1" shackle and with optional 9 inch chain

ITEM #	PART NO.	DESCRIPTION
1	17-2581	Padlock body with 1" Stainless Steel shackle
1	17-2582	Padlock body with 2" Stainless Steel shackle
1	17-2583	Padlock body with 4" Stainless Steel shackle
1	17-2584	Padlock body with 1" Hardened Steel shackle
1	17-2585	Padlock body with 2" Hardened Steel shackle
1	17-2586	Padlock body with 4" Hardened Steel shackle
2	17-2633	Cylinder Retainer & Screw pack
3	17-2006	9 inch chain (C Suffix when ordering complete padlock) optional
4	13-1230	Tail piece only for standard cylinder, 10-, 11-, and 21- cylinders
5	13-4064	Standard 6-pin cylinder & tail piece assy. w/ 2 nickel silver keys
5	13-5020	Standard 6-pin cylinder & tail piece, construction keying (21- lost ball)
5	13-5019	Standard 6-pin cylinder & tail piece, Signature Feature (10-)
5	13-5021	Standard 6-pin cylinder & tail piece, construction keying Signature (10-21-)
5	13-4584	Standard 6-pin cylinder & tail piece, XC Feature (11-)
5	13-4067	Standard 6-pin cylinder & tail piece with Schlage C keyway (SC)
5	13-4068	Standard 6-pin cylinder & tail piece with Schlage E keyway (SE)

Note: All cylinders provided in US 4 finish and include 2 keys as standard

© SARGENT Manufacturing Company. All Rights reserved.

SARGENT®

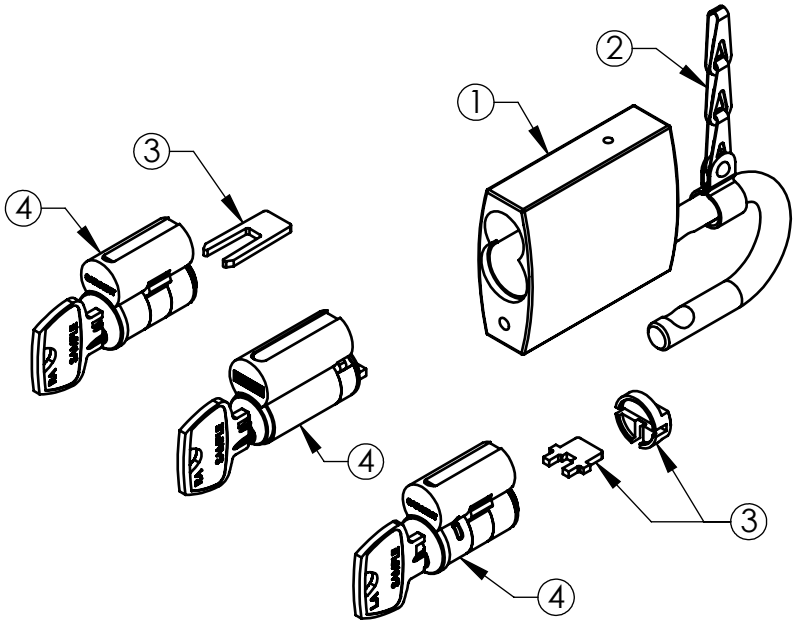
ASSA ABLOY

51-, 63-, or 11-63-858 Padlock

PARTS LIST

PAGE No. 858.2 | REV. B

10-2009



Padlock shown with 1" shackle and with optional 9 inch chain

ITEM #	PART NO.	DESCRIPTION
1	17-2581	Padlock body with 1" Stainless Steel shackle
1	17-2582	Padlock body with 2" Stainless Steel shackle
1	17-2583	Padlock body with 4" Stainless Steel shackle
1	17-2584	Padlock body with 1" Hardened Steel shackle
1	17-2585	Padlock body with 2" Hardened Steel shackle
1	17-2586	Padlock body with 4" Hardened Steel shackle
2	17-2006	9 inch chain (C Suffix when ordering complete padlock) optional
3	13-1231	Tail piece only for 6300 and 10-6300 removable core cylinders
3	17-2632	Tail piece / plastic retainer pack for 11-6300 cylinders
4	6300	Removable Core 6 pin 6300
4	10-6300	Signature Removable Core 6 pin standard
4	11-6300	XC Removable Core 6 pin standard
4	5134	Old style removable core cylinder

Note: All cylinders provided in US 4 finish and include 2 keys as standard. Control key p/n 6272 are ordered separately if required.

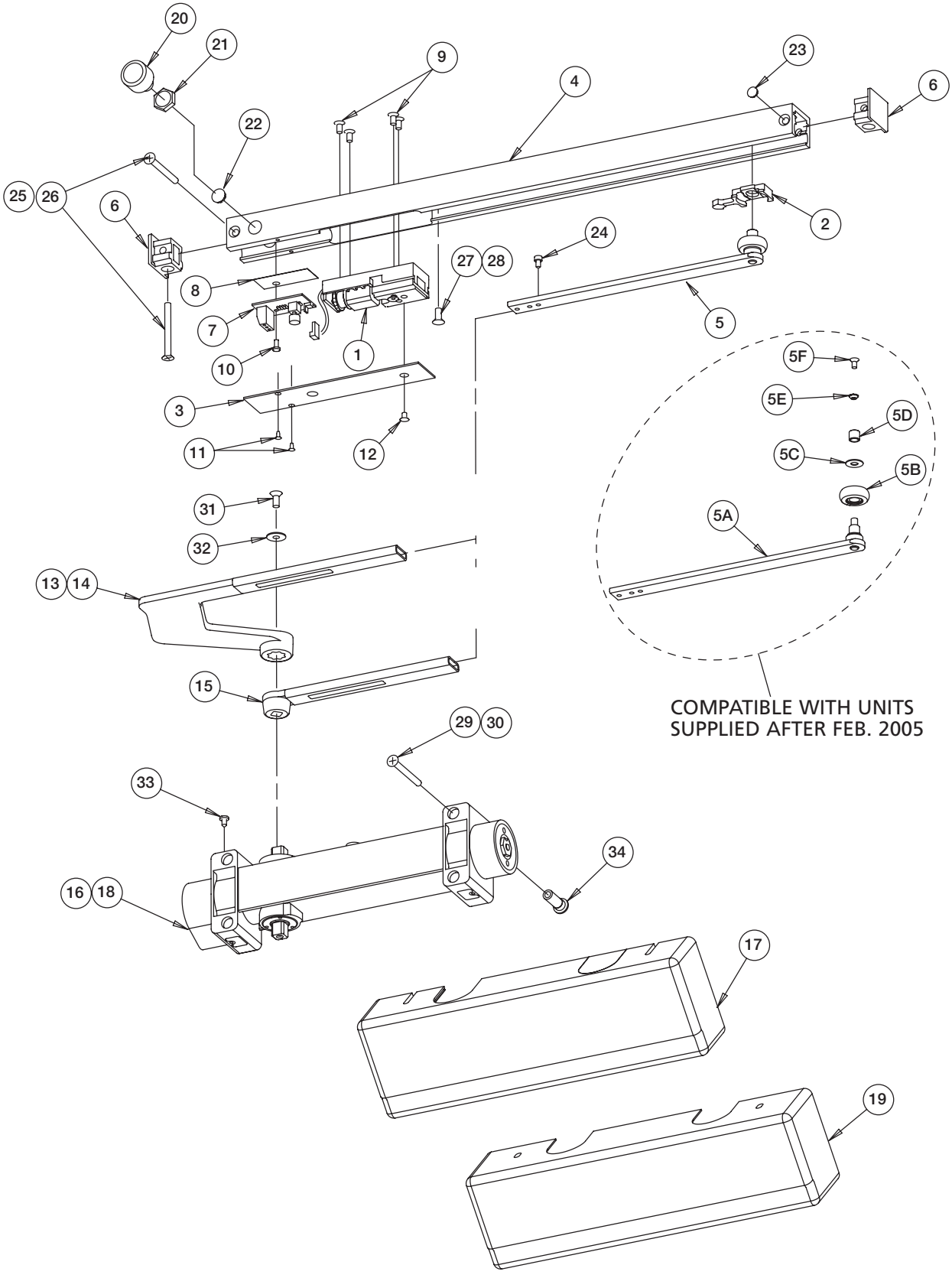
© SARGENT Manufacturing Company. All Rights reserved.

SARGENT®

ASSA ABLOY

351 EHT

Parts List	
Page	EHT.1
Rev. B	2/05



351 EHT

Parts List

Page EHT.2
Rev. B 2/05

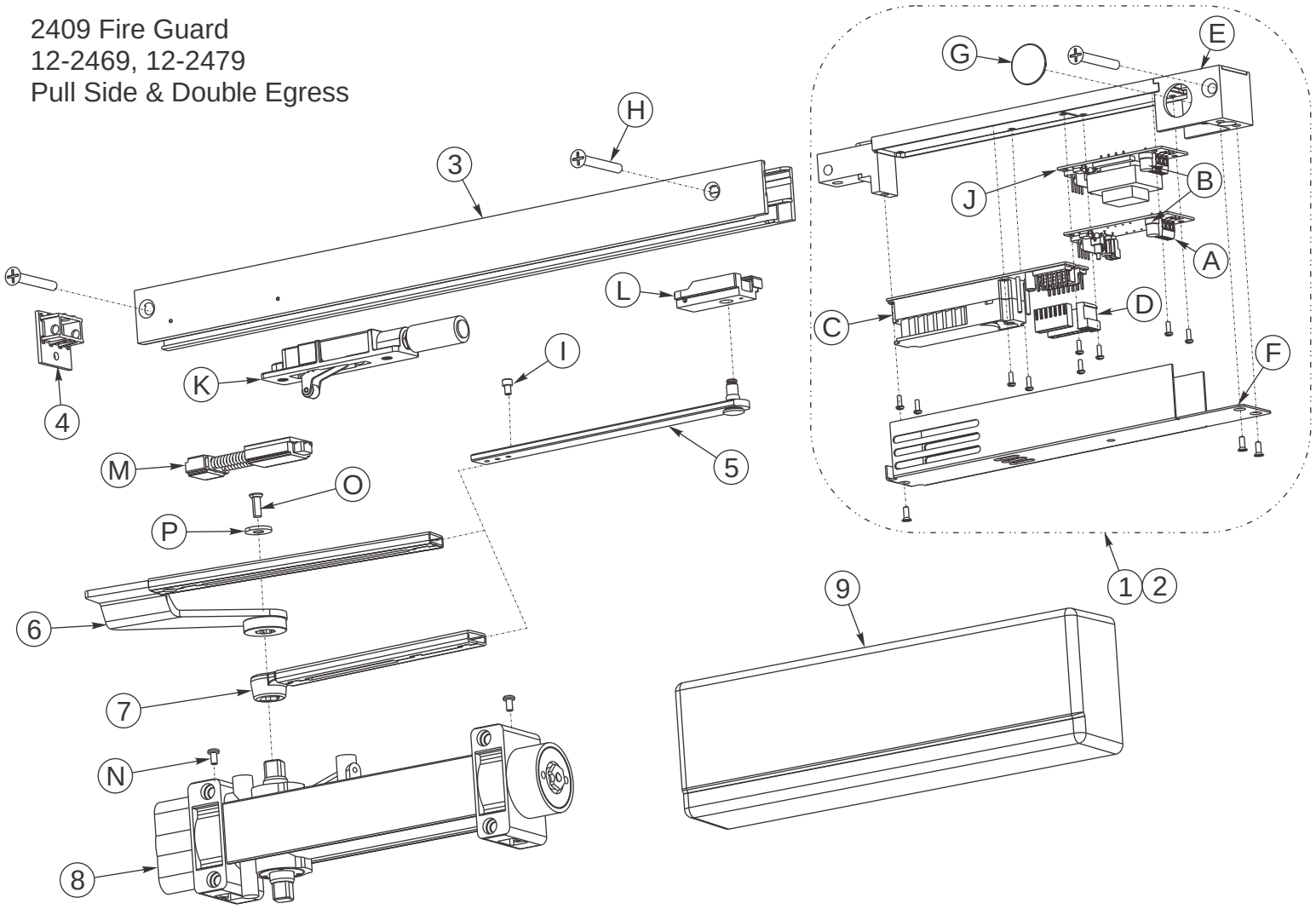
	PART No.	DESCRIPTION	REQ	ASSEMBLY No.
1	63-4201	LATCH ASSEMBLY	1	
2	63-0704	SLIDE	1	
3	63-0716*	LATCH COVER	1	
4	63-0715*	CHANNEL	1	
5	63-4206*	ARM AND ROLLER ASSEMBLY	1	
5A	63-4276*	ARM AND STUD ASSEMBLY	1	
5B	63-3900	ROLLER ASSEMBLY	1	
5C	63-0687	WASHER	1	
5D	63-0738	BUSHING	1	
5E	01-0930	COUNTERSUNK LOCK WASHER	1	
5F	01-1028	FLAT HEAD MACHINE SCREW 8-32 X 5/16"	1	
6	63-0682*	END CAP	2	63-4200*
7	63-4202	CIRCUIT BOARD	1	EHT TRACK
8	63-0727	CIRCUIT BOARD, INSULATOR	1	ASSEMBLY
9	01-4472	FLAT HEAD MACHINE SCREW M5X10	4	
10	01-4476	PAN HEAD SCREW W/LOCKWASHER 6-32 X 5/8"	1	
11	01-4471*	FLAT HEAD SELF TAPPING SCREW 4-40 X 1/4"	2	
12	01-1028*	FLAT HEAD MACHINE SCREW 8-32 X 1/4"	1	
13	63-3057*	DOUBLE EGRESS ARM, LEFT HANDED	1	
14	63-3056*	DOUBLE EGRESS ARM, RIGHT HANDED (SHOWN)	1	
15	63-2874*	MAIN ARM	1	
16	13-351	351 CASE ASSEMBLY	1	
17	351C*	STANDARD PLASTIC COVER (NON-HANDED)	1	
18	13-351-DA	OPTIONAL - 351 DELAYED ACTION CASE ASSEMBLY	1	
19	63-0730*	OPTIONAL - METAL COVER (NON-HANDED)	1	
20	63-0724	CONDUIT ADAPTER	1	
21	63-0723	CONDUIT ADAPTER NUT	1	63-4211*
22	63-0723*	CONDUIT HOLE PLUG 1/2"	2	PARTS PACK
23	63-0728*	HOLE PLUG 1/4"	4	
24	01-1463	ADJUSTING ROD SCREW	1	
25	01-3438*	FLAD HEAD MACHINE SCREW 12-24 X 1-3/4"	2	
26	01-2303*	FLAT HEAD WOOD SCREW 12 X 2-1/4"	2	
27	01-1143*	FLAT HEAD MACHINE SCREW 12-24 X 5/8"	1	
28	01-2298*	FLAT HEAD WOOD SCREW 12 X 1"	1	63-4212*
29	01-3440	FLAT HEAD MACHINE SCREW 12-24 X 2-1/4"	4	STANDARD
30	01-2306	FLAT HEAD WOOD SCREW 12 X 3"	4	SCREW PACK
31	01-4412*	FLAT HEAD MACHINE SCREW 12-24 X 5/8" W/PATCH	1	
32	60-0529*	WASHER	1	
33	01-1206*	PAN HEAD MACHINE SCREW 8-32 X 5/16"	2	
34	4TB*	MORTISE NUT PACK (1-3/4" DOOR THICKNESS)	1	
	60-2178*	MORTISE NUT PACK (2-1/4" DOOR THICKNESS)	1	
35	63-4213*	SECURITY TORX HEAD MACHINE SCREW PACK	1	

*FINISH REQUIRED (FINISHES: EB, EN, ED, EP, EAB)

EHT Series-Parts List

351 EHT Assemblies	Page #
Exploded View	EHT.1
Part Numbers	EHT.2

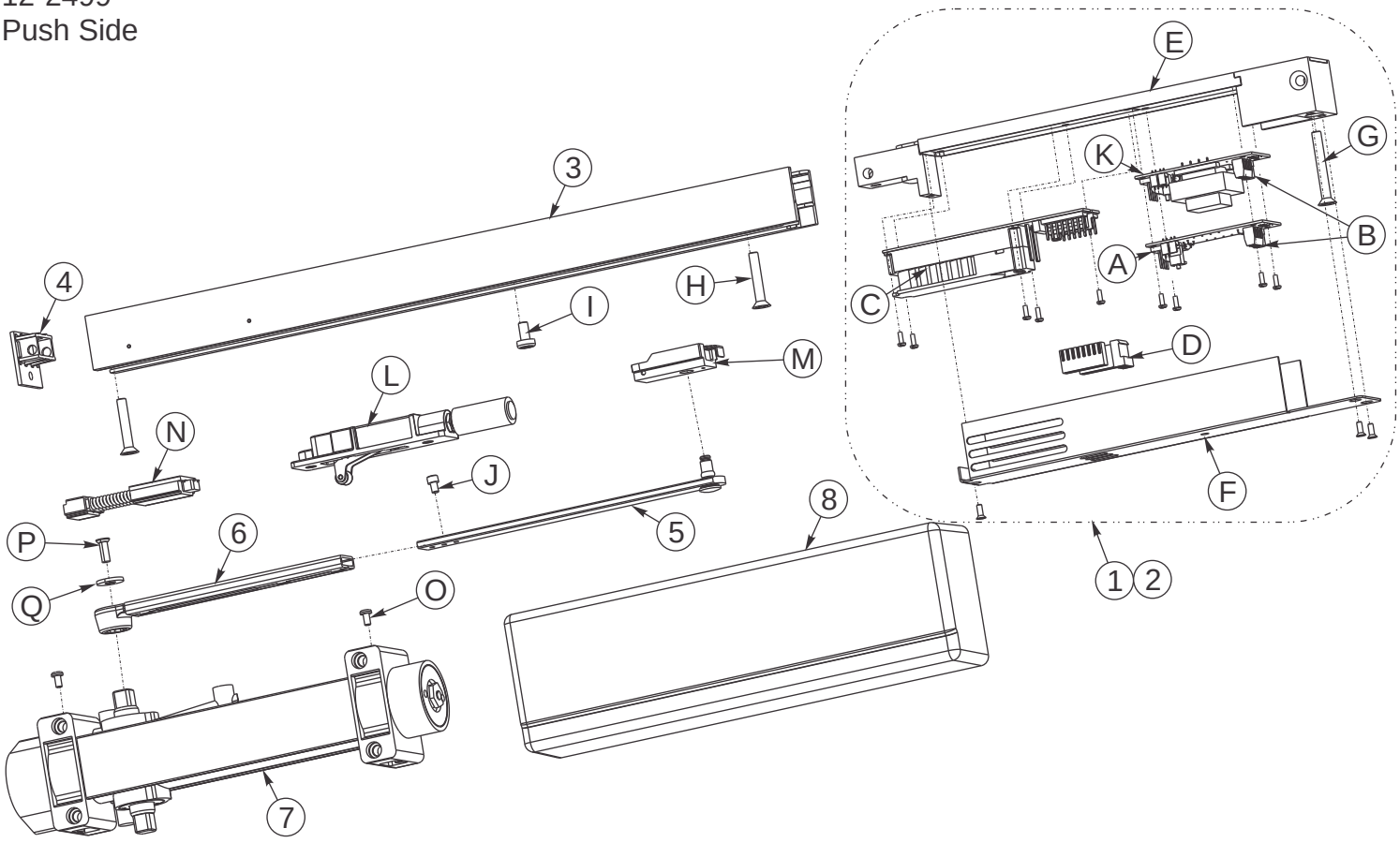
2409 Fire Guard
12-2469, 12-2479
Pull Side & Double Egress



Item No.	Part No.	Description	Req.
1	**63-4454**	**Hook-Up Box Assy, 24VAC/DC** (includes A, B, C, D, E, F, G, H, I)	1
A	63-0847	includes: Circuit Board, 24VAC/DC	1
B	63-0844	Fuse	1
C	63-3210	Smoke Detector	1
D	-	Wiring Harness	1
E	-	Hook-Up Box Base, Pull Side	1
F	63-0845	Hook-Up Box Cover	1
G	63-0849	Hook-Up Box Plug Button, Pull Side	1
H	-	Mounting Screw (in screw pack)	3
I	-	Adjusting Rod Screw (in screw pack)	1
2	**63-4455**	**Hook-Up Box Assy, 120VAC** (includes B, C, D, E, F, G, H, I, J)	1
J	63-0848	includes: Circuit Board, 120VAC	1
B	63-0844	Fuse	1
C	63-3210	Smoke Detector	1
D	-	Wiring Harness	1
E	-	Hook-Up Box Base, Pull Side	1
F	63-0846	Hook-Up Box Cover	1
G	63-0849	Hook-Up Box Plug Button, Pull Side	1
H	-	Mounting Screw (in screw pack)	3
I	-	Adjusting Rod Screw (in screw pack)	1

Item No.	Part No.	Description	Req.
3	**63-4450**	**Track Assy, Pull Side** (includes K, L, M)	1
K	-	includes: Solenoid Assembly	1
L	63-4460	Slider	1
M	-	Spring Cushion	1
4	63-0839	Track End Cap	1
5	63-0840	Adjusting Rod Assembly	1
6	63-3057	Double Egress Arm, Left Hand (shown)	1
	63-3056	Double Egress Arm, Right Hand	1
7	63-2874	Slide Arm Assembly	1
8	**13-351**	**351 Case Assembly** (includes N, O, P)	1
-	**13-351-DA**	**Optional - 351 Delayed Action Case Assy** (includes N, O, P)	1
N	-	includes: Cover Mounting Screw	2
O	-	Flat Head Machine Screw	1
P	-	Washer	1
9	351C	Standard Plastic Cover (Non-Handed)	1

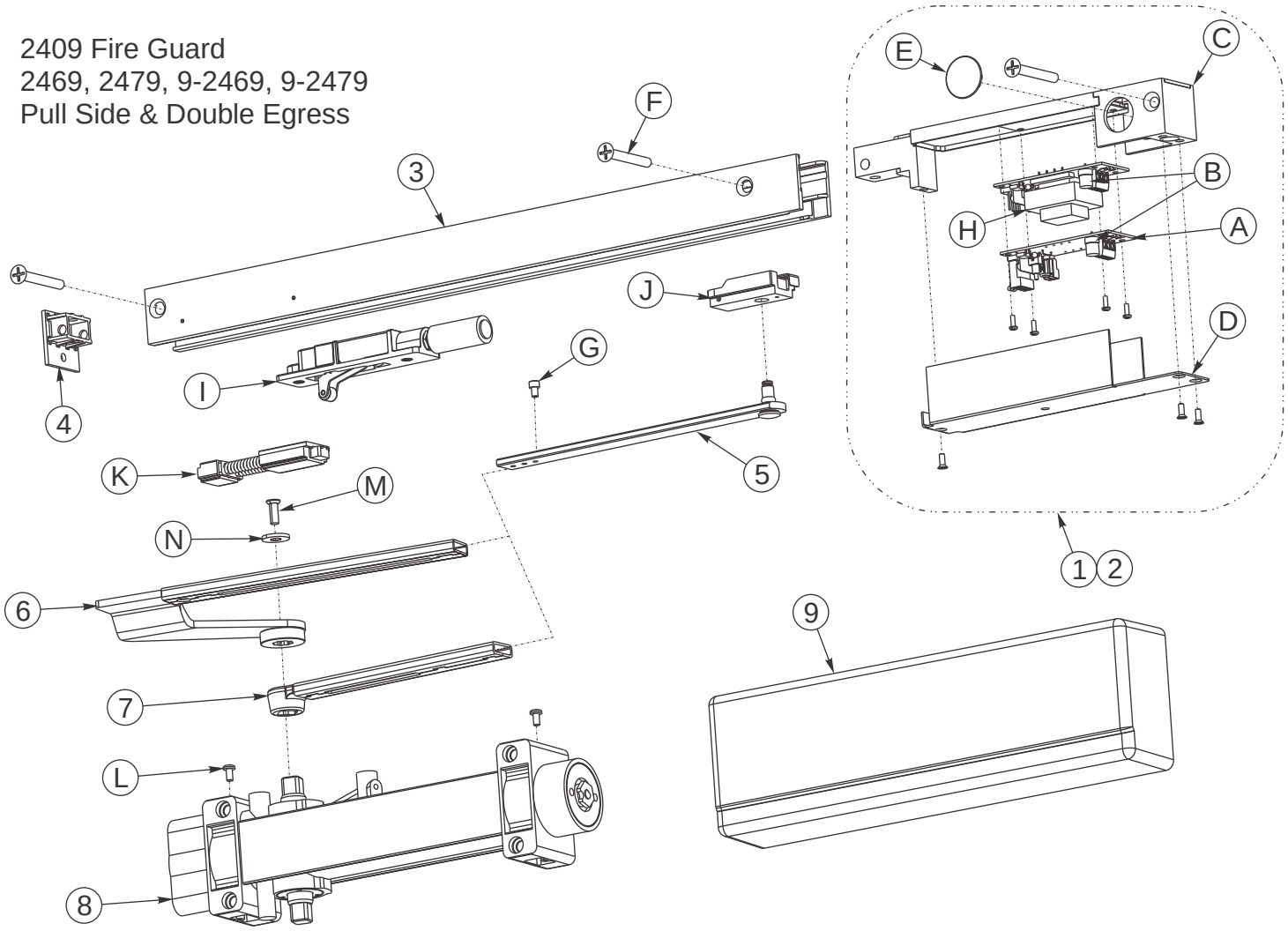
2409 Fire Guard
12-2499
Push Side



Item No.	Part No.	Description	Req.
1	**63-4458**	**Hook-Up Box Assy, 24VAC/DC** (includes A, B, C, D, E, F, G, H, I, J)	1
A	63-0847	includes: Circuit Board, 24VAC/DC	1
B	63-0844	Fuse	1
C	63-3210	Smoke Detector	1
D	-	Wiring Harness	1
E	-	Hook-Up Box Base, Push Side	1
F	63-0845	Hook-Up Box Cover	1
G	63-0849	Mounting Screw (in screw pack)	1
H	-	Mounting Screw (in screw pack)	3
I	-	Mounting Screw (in screw pack)	1
J	-	Adjusting Rod Screw (in screw pack)	1
2	**63-4459**	**Hook-Up Box Assy, 120VAC** (includes B, C, D, E, F, G, H, I, J)	1
K	63-0848	includes: Circuit Board, 120VAC	1
B	63-0844	Fuse	1
C	63-3210	Smoke Detector	1
D	-	Wiring Harness	1
E	-	Hook-Up Box Base, Push Side	1
F	63-0846	Hook-Up Box Cover	1
G	-	Mounting Screw (in screw pack)	1
H	-	Mounting Screw (in screw pack)	2
I	-	Mounting Screw (in screw pack)	1
J	-	Adjusting Rod Screw (in screw pack)	1

Item No.	Part No.	Description	Req.
3	**63-4451**	**Track Assy, Push Side** (includes L, M, N)	1
L	-	includes: Solenoid Assembly	1
M	63-4460	Slider	1
N	-	Spring Cushion	1
4	63-0839	Track End Cap	1
5	63-0840	Adjusting Rod Assembly	1
6	63-3057	Slide Arm Assembly	1
7	**13-351**	**351 Case Assembly** (includes O, P, Q)	1
-	**13-351-DA**	**Optional - 351 Delayed Action Case Assy** (includes O, P, Q)	1
O	-	includes: Cover Mounting Screw	2
P	-	Flat Head Machine Screw	1
Q	-	Washer	1
8	351C	Standard Plastic Cover (Non-Handed)	1

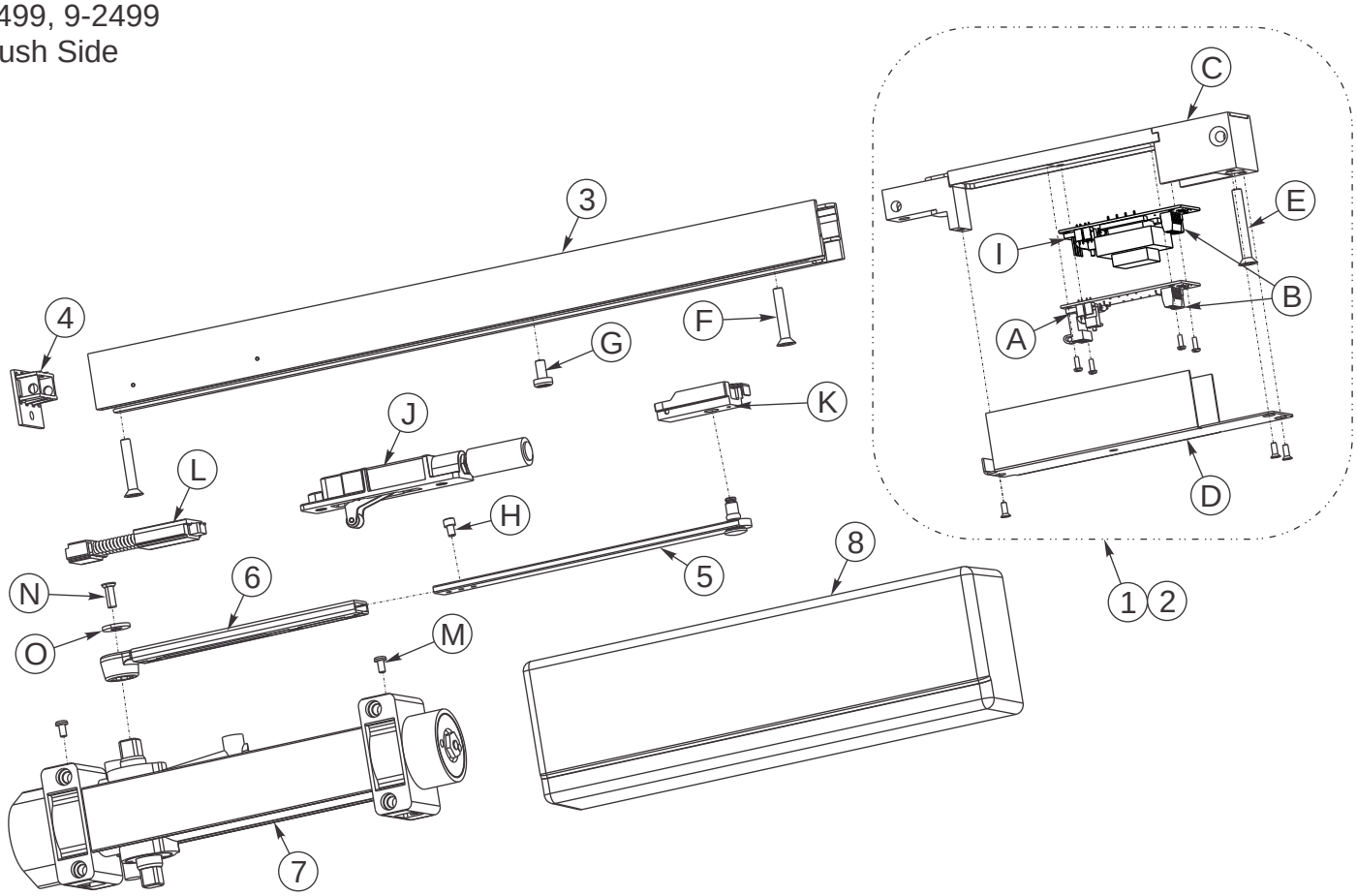
2409 Fire Guard
2469, 2479, 9-2469, 9-2479
Pull Side & Double Egress



Item No.	Part No.	Description	Req.
1	**63-4452**	**Hook-Up Box Assy, 24VAC/DC** (includes A, B, C, D, E, F, G)	1
A	63-0847	includes: Circuit Board, 24VAC/DC	1
B	63-0844	Fuse	1
C	-	Hook-Up Box Base, Pull Side	1
D	63-0846	Hook-Up Box Cover	1
E	63-0849	Hook-Up Box Plug Button, Pull Side	1
F	-	Mounting Screw (in screw pack)	3
G	-	Adjusting Rod Screw (in screw pack)	1
2	**63-4453**	**Hook-Up Box Assy, 120VAC** (includes B, C, D, E, F, G, H)	1
H	63-0848	includes: Circuit Board, 120VAC	1
B	63-0844	Fuse	1
C	-	Hook-Up Box Base, Pull Side	1
D	63-0846	Hook-Up Box Cover	1
E	63-0849	Hook-Up Box Plug Button, Pull Side	1
F	-	Mounting Screw (in screw pack)	3
G	-	Adjusting Rod Screw (in screw pack)	1

Item No.	Part No.	Description	Req.
3	**63-4450**	**Track Assy, Pull Side** (includes I, J, K)	1
I	-	includes: Solenoid Assembly	1
J	63-4460	Slider	1
K	-	Spring Cushion	1
4	63-0839	Track End Cap	1
5	63-0840	Adjusting Rod Assembly	1
6	63-3057	Double Egress Arm, Left Hand (shown)	1
	63-3056	Double Egress Arm, Right Hand	1
7	63-2874	Slide Arm Assembly	1
8	**13-351**	**351 Case Assembly** (includes L, M, N)	1
-	**13-351-DA**	**Optional - 351 Delayed Action Case Assy** (includes L, M, N)	1
L	-	includes: Cover Mounting Screw	2
M	-	Flat Head Machine Screw	1
N	-	Washer	1
9	351C	Standard Plastic Cover (Non-Handed)	1

2409 Fire Guard
2499, 9-2499
Push Side



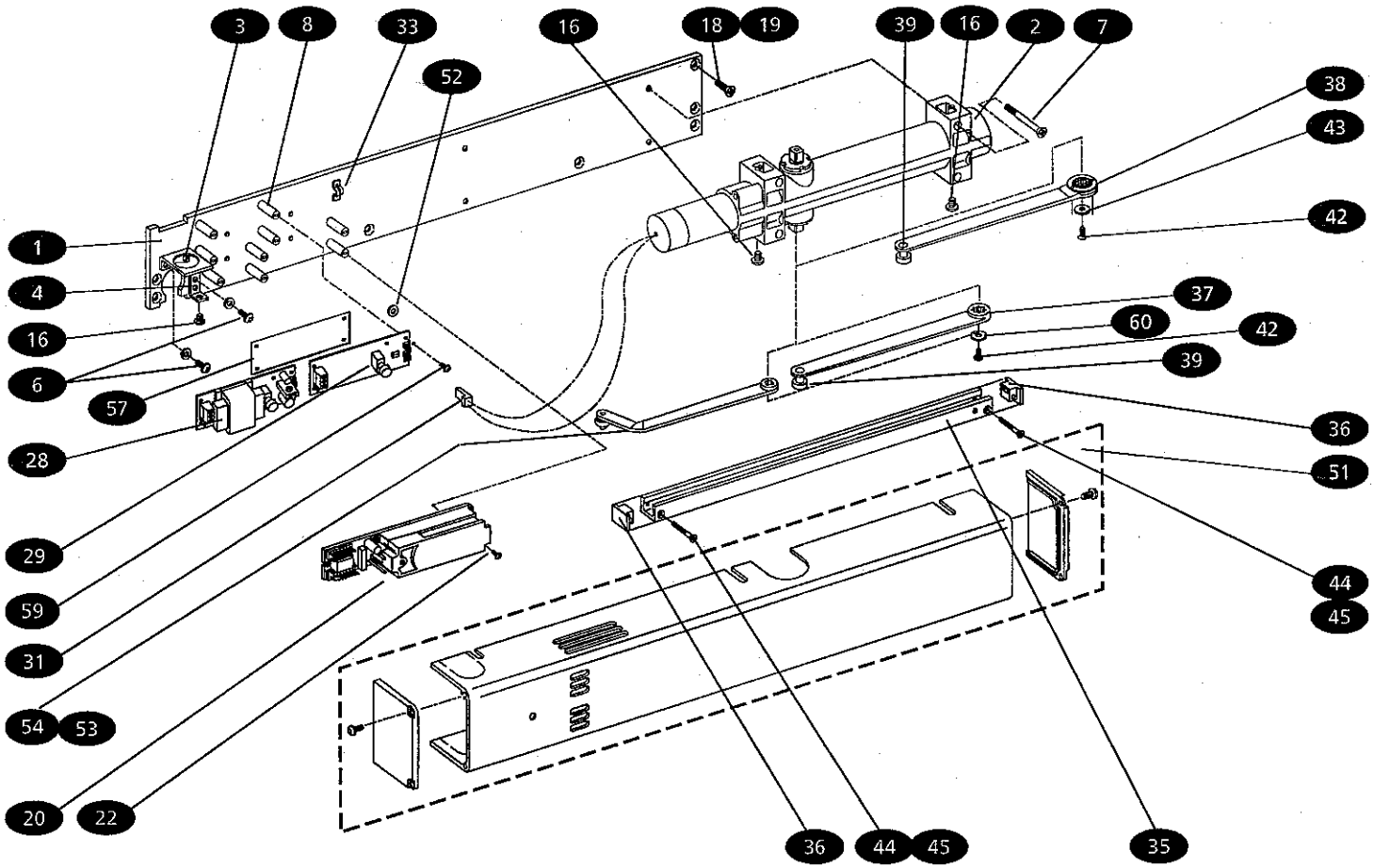
Item No.	Part No.	Description	Req.
1	**63-4456**	**Hook-Up Box Assy, 24VAC/DC** (includes A, B, C, D, E, F, G, H)	1
A	63-0847	includes: Circuit Board, 24VAC/DC	1
B	63-0844	Fuse	1
C	-	Hook-Up Box Base, Push Side	1
D	63-0846	Hook-Up Box Cover	1
E	-	Mounting Screw (in screw pack)	1
F	-	Mounting Screw (in screw pack)	2
G	-	Mounting Screw (in screw pack)	1
H	-	Adjusting Rod Screw (in screw pack)	1
2	**63-4457**	**Hook-Up Box Assy, 120VAC** (includes B, C, D, E, F, G, H, I)	1
I	63-0848	includes: Circuit Board, 120VAC	1
B	63-0844	Fuse	1
C	-	Hook-Up Box Base, Push Side	1
D	63-0846	Hook-Up Box Cover	1
E	-	Mounting Screw (in screw pack)	1
F	-	Mounting Screw (in screw pack)	2
G	-	Mounting Screw (in screw pack)	1
H	-	Adjusting Rod Screw (in screw pack)	1

Item No.	Part No.	Description	Req.
3	**63-4451**	**Track Assy, Push Side** (includes J, K, L)	1
J	-	includes: Solenoid Assembly	1
K	63-4460	Slider	1
L	-	Spring Cushion	1
4	63-0839	Track End Cap	1
5	63-0840	Adjusting Rod Assembly	1
6	63-2874	Slide Arm Assembly	1
7	**13-351**	**351 Case Assembly** (includes M, N, O)	1
-	**13-351-DA**	**Optional - 351 Delayed Action Case Assy** (includes L, M, N)	1
M	-	includes: Cover Mounting Screw	2
N	-	Flat Head Machine Screw	1
O	-	Washer	1
8	351C	Standard Plastic Cover (Non-Handed)	1

2900 Fire Guard
12-2960, 12-2970, 12-2980

PARTS LIST

PAGE NO. REV. B
29.1 10/03



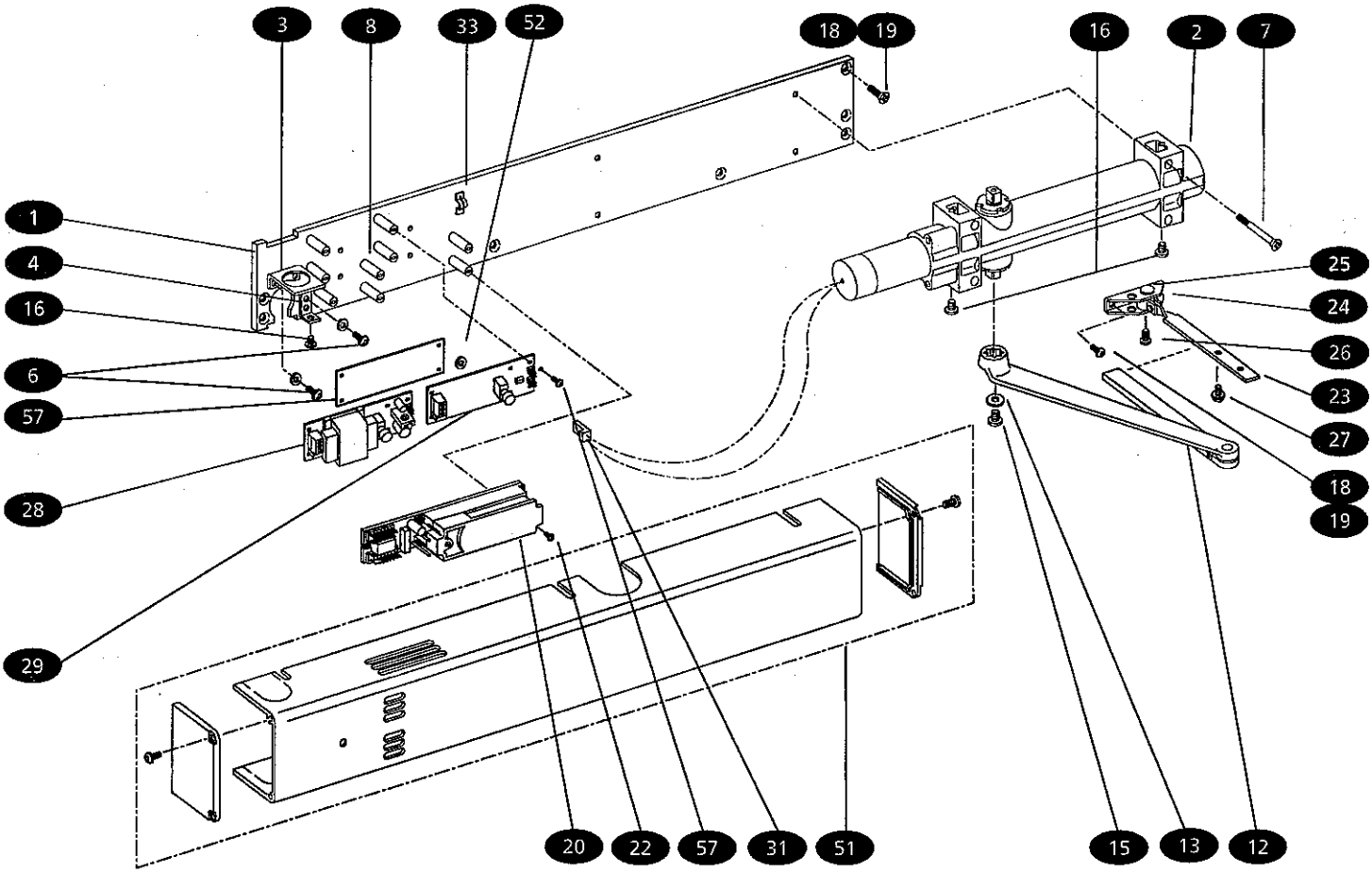
#	Part No.	Description	Qty
1	63-0635	Backplate	1
2	63-3719	Closer Body Assembly	1
3	63-0226	3/4" Conduit Bracket	1
4	63-0227	Cover Mounting Bracket	1
6	01-1247	M4 x 0.7" (SEMS) Screw	4
7	01-1248	12-24 x 1-15/16" Screw	4
8	63-0259	Mounting Post	9
16	01-1206	8-32 x 5/16" Screw	3
18	01-1143	12-24 x 5/8" Screw	6
19	01-2300	12 x 1-1/2" Wood Screw	6
20	63-3210	Smoke Detector Assembly	1
22	63-0664	4-40 x 1/4" Nylon Screw	5
28	63-4215	Circuit Board (120 VAC)	1
29	63-4216	Circuit Board (24 VAC/DC)	1
31	63-2868	Output Connector Assembly	1
33	63-0471	Wire Clip	1
35*	63-0156*	Track	1

#	Part No.	Description	Qty
36*	63-0682*	End Cap	2
37	63-3688*	Rigid Arm Assy. (12-2960)	1
38	63-3689*	Swing-Free Arm Assy. (12-2980)	1
39	63-3906	Roller	1
42	01-4412	12-24 x 5/8"Screw	1
43	01-6529	Flat Washer	1
44	01-3438	12-24 x 1-3/4" Track Mtg. Screw	2
45	01-2303	12 x 2-1/4" Flat Head Wood Screw	2
51	63-3718*	Complete Cover Assembly	1
52	01-0801	Nylon Washer	4
53	63-3653*	Double Egress Arm Assy. LH (2970)	1
54	63-3654*	Double Egress Arm Assy. RH (2970)	1
56	63-3700*	Screw Pack (not shown)	1
57	63-0303	Barrier	1
58	63-3699*	Roller End Cap Pack, (not shown)	1
59	32-1190	Screw 4-40	4
60	60-0529	Washer	1

*Finish Required (Finishes: EB, ED, EN, EP, EAB)

2900 Fire Guard
12-2991, 12-2992, 12-2993, 12-2994, 12-2995

PARTS LIST



#	Part No.	Description	Qty
1	63-0635	Backplate	1
2	63-3719	Closer Body Assembly	1
3	63-0226	3/4" Conduit Bracket	1
4	63-0227	Cover Mounting Bracket	1
6	01-1247	M4 x 0.7" (SEMS) Screw	4
7	01-1248	12-24 x 1-15/16 Screw	4
8	63-0259	Mounting Post	9
12	63-2607*	Main Arm & Link Assy. (12-2991, 12-2992, 12-2993)	1
12	63-3314*	Complete Arm Assy. for 12-2994	1
12	63-3315*	Complete Arm Assy. for 12-2995	1
13	60-0529	Steel Washer	1
15	01-4412	12-24 x 3/8" Screw	1
16	01-1206	8-32 x 5/16" Screw	3
18	01-1143	12-24 x 5/8" Screw	8
19	01-2300	12 x 1-1/2" Wood Screw	8
20	63-3210	Smoke Detector Assembly	1

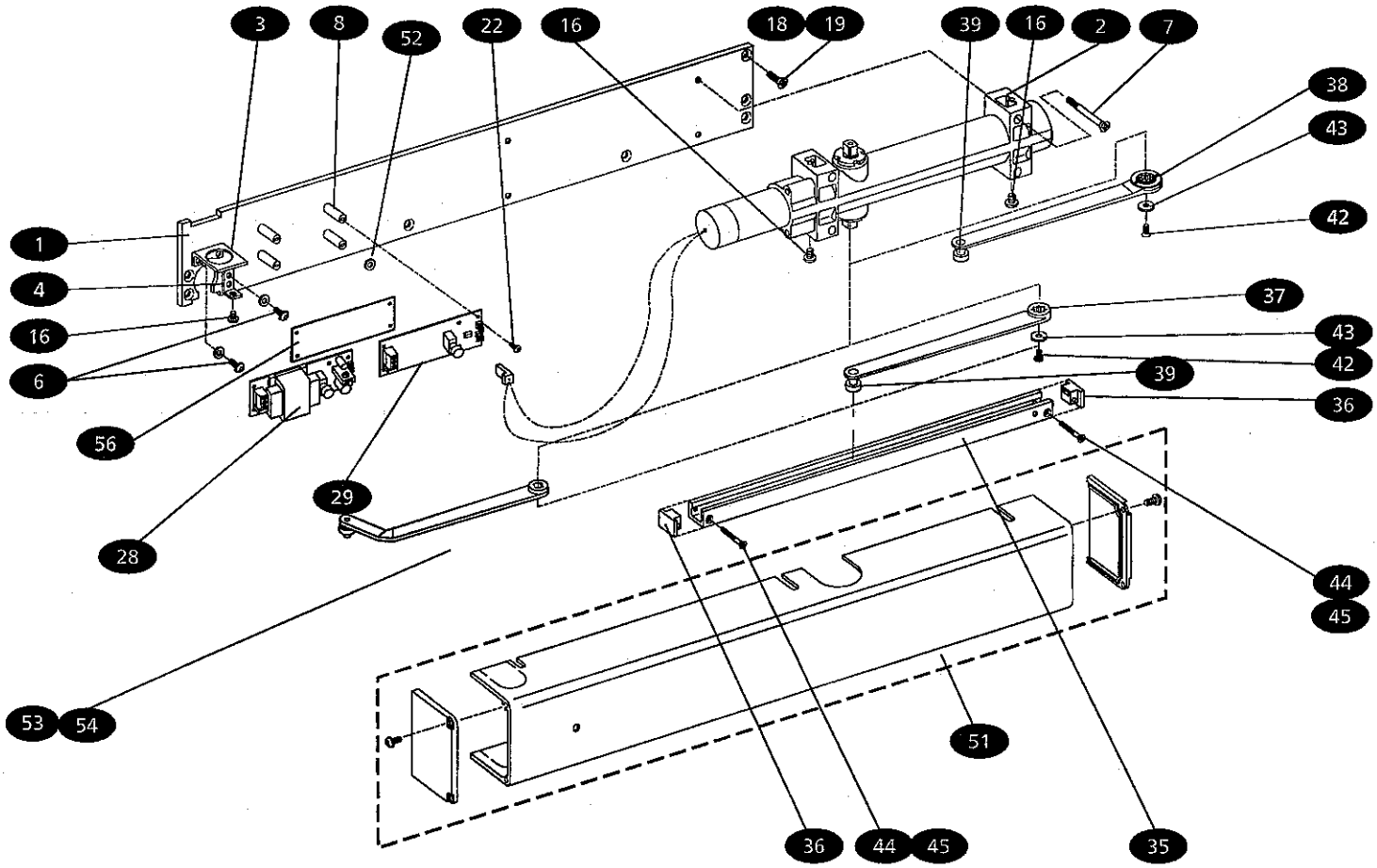
#	Part No.	Description	Qty
22	63-0664	Steel Screw	5
23	63-2216*	Swivel Arm Assembly (2991)	1
23	63-2217*	Swivel Arm Assembly (2992)	1
23	63-2218*	Swivel Arm Assembly (2993)	1
24	63-0023*	Foot	1
25	64-0025*	Foot Pivot	1
26	01-1140*	Screw	1
27	01-0308	Swivel Arm Screw	1
28	63-4215	Circuit Board (120 VAC)	1
29	63-4216	Circuit Board (24 VAC/DC)	1
31	63-2868	Output Connector Assembly	1
33	63-0471	Wire Clip	1
51	63-3718*	Complete Cover Assembly	1
52	01-0801	Nylon Washer	4
56	63-3700*	Screw Pack (not shown)	1
57	63-0303	Barrier	

*Finish Required (Finishes: EB, ED, EN, EP, EAB)

2900 Fire Guard
2960, 2970, 2980

PARTS LIST

PAGE NO. 29.5 REV. B 10/03



#	Part No.	Description	Qty
1	63-0635	Backplate	1
2	63-3719	Closer Body Assembly	1
3	63-0226	3/4" Conduit Bracket	1
4	63-0227	Cover Mounting Bracket	1
6	01-1247	M4 x 0.7" (SEMS) Screw	4
7	01-1248	12-24 x 1-15/16" Screw	4
8	63-0228	Mounting Post	4
16	01-1206	8-32 x 5/16" Screw	3
18	01-1143	12-24 x 5/8" Screw	6
19	01-2300	12 x 1-1/2" Wood Screw	6
22	32-1190	4-40 x 1/4" Nylon Screw	4
28	63-4215	Circuit Board (120 VAC)	1
29	63-4216	Circuit Board (24 VAC/DC)	1
35*	63-0156*	Track	1
36*	63-0682*	End Cap	2

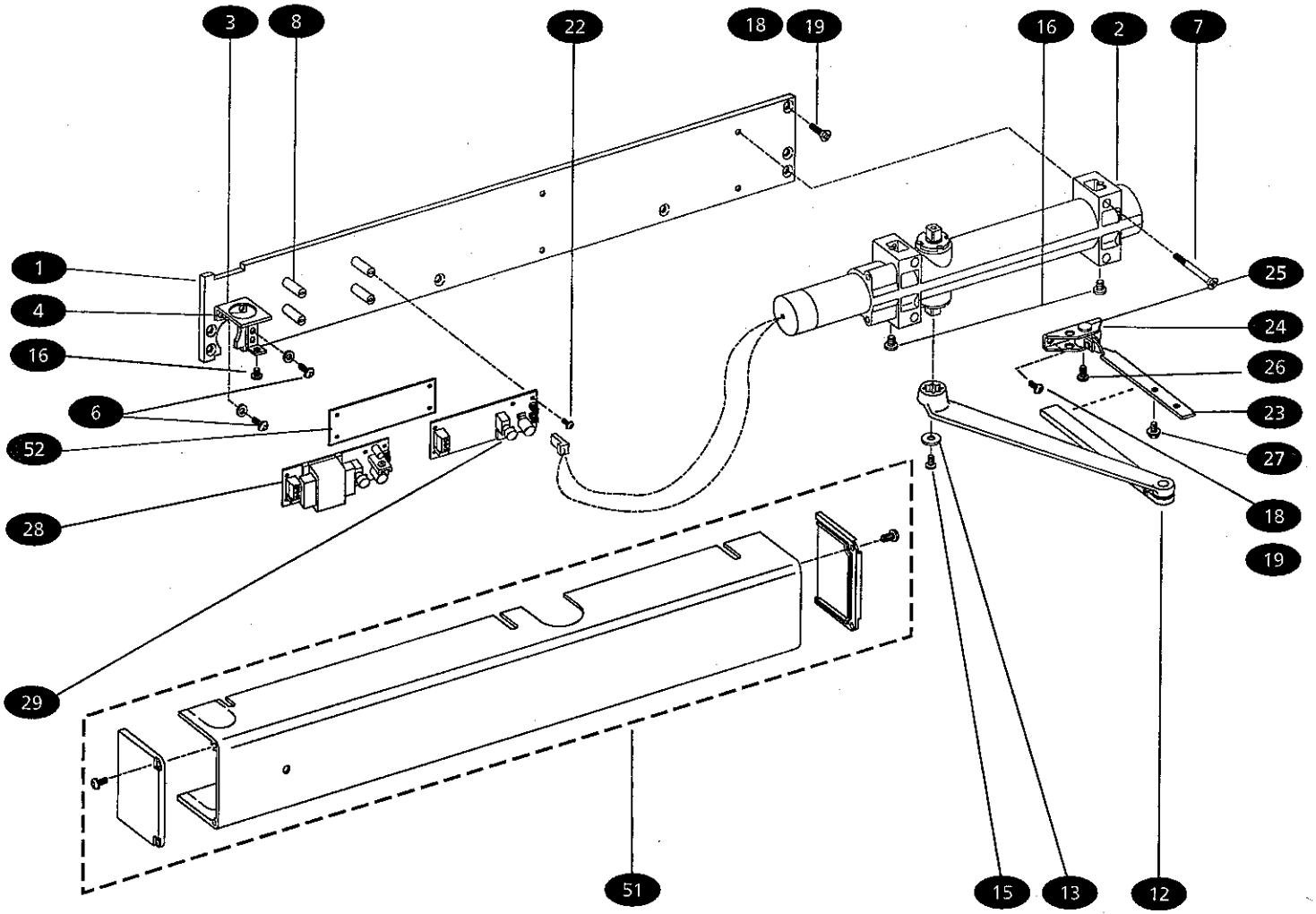
#	Part No.	Description	Qty
37	63-3688*	Rigid Arm Assy. (2960)	1
38	63-3689*	Swing-Free Arm Assy.(2980)	1
39	63-3906	Roller	1
42	01-4412	12-24 x 5/8"Screw	1
43	60-0529	Flat Washer	1
44	01-3438	12-24 x 1-3/4" Track Mtg. Screw	2
45	01-2303	12 x 2-1/4" Flat Head Wood Screw	2
49	01-0494	Spacer	2
51	63-3717*	Cover Assembly	1
52	01-0801	Nylon Washer	4
53	63-3653*	Double Egress Arm Assy. LH (2970)	1
54	63-3654*	Double Egress Arm Assy. RH (2970)	1
55	63-3700	Screw Pack	1
56	63-0303	Barrier	1

*Finish Required (Finishes: EB, ED, EN, EP, EAB)

2900 Fire Guard
2991, 2992, 2993, 2994, 2995

PARTS LIST

PAGE NO. REV. B
29.6 10/03



#	Part No.	Description	Qty
1	63-0635	Backplate	1
2	63-3719	Closer Body Assembly	1
3	63-0226	3/4" Conduit Bracket	1
4	63-0227	Cover Mounting Bracket	1
6	01-1247	M4 x 0.7" (SEMS) Screw	4
7	01-1248	12-24 x 1-15/16" Screw	4
8	63-0228	Mounting Post	4
12	63-2607*	Main Arm & Link Assembly (2991, 2992, 2993)	1
12	63-3314*	Complete Arm Assembly for 2994	1
12	63-3315*	Complete Arm Assembly for 2995	1
13	01-9063	Washer	1
15	01-4411	12-24 x 3/8"	1
16	01-1206	8-32 x 5/16" Screw	3

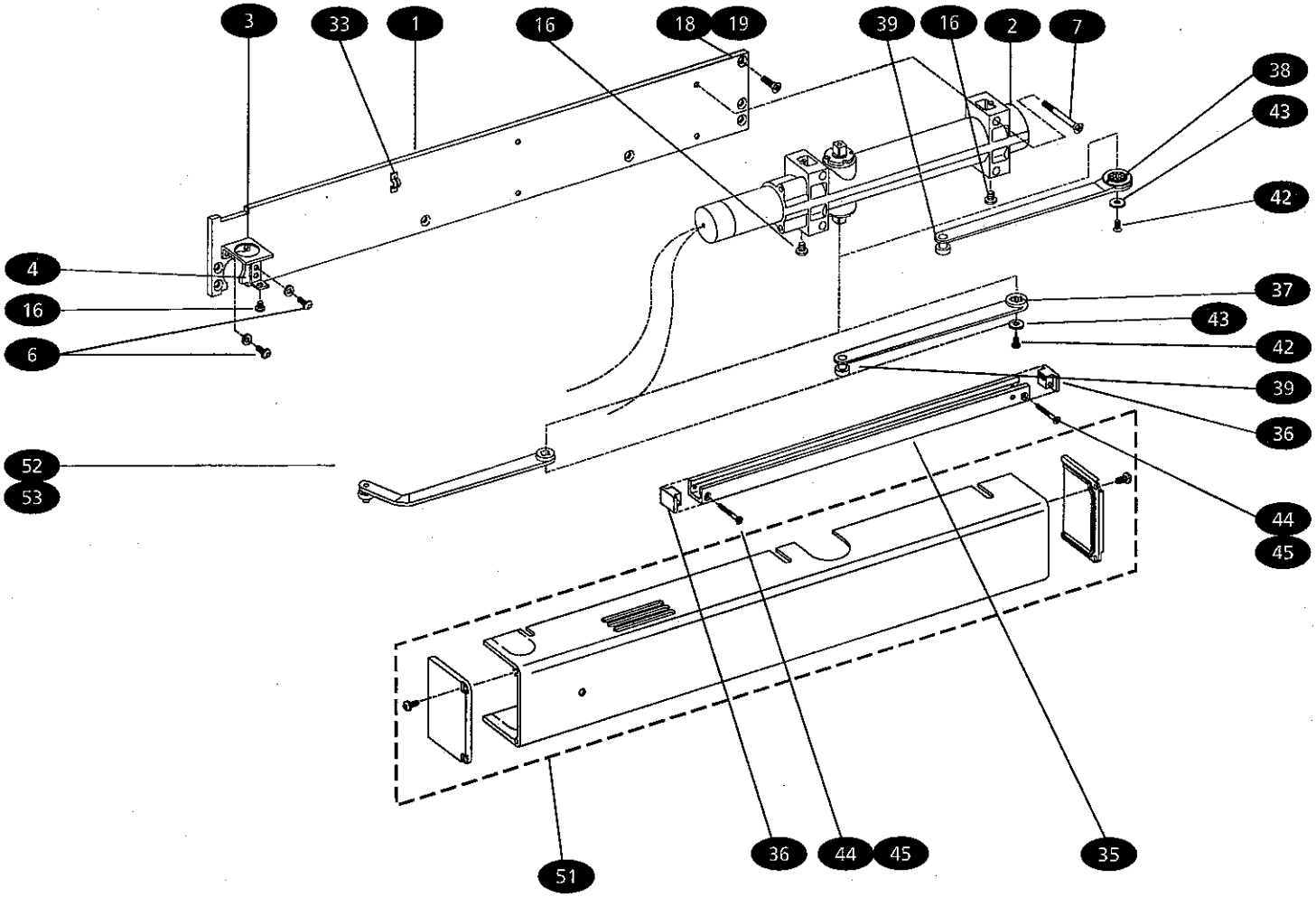
#	Part No.	Description	Qty
18	01-1143	12-24 x 5/8" Screw	6
19	01-2300	12 x 1-1/2" Wood Screw	6
22	32-1190	4-40 x 1/4" Nylon Screw	5
23	63-2216*	Swivel Arm Assembly (2991)	1
23	63-2217*	Swivel Arm Assembly (2992)	1
23	63-2218*	Swivel Arm Assembly (2993)	1
24	63-0023*	Foot	1
25	64-0025*	Foot Pivot	1
26	01-1140*	Screw	1
28	63-4215	Circuit Board (120 VAC)	1
29	63-4216	Circuit Board (24 VAC/DC)	1
51	63-3717*	Cover Assembly	1
52	63-0303	Barrier	1

* Finish Required (Finishes: EB, ED, EN, EP, EAB)

2900 Fire Guard
9-2960, 9-2970, 9-2980

PARTS LIST

PAGE NO. 29.3 REV. B 10/03



#	Part No.	Description	Qty
1	63-0635	Backplate	1
2	63-3719	Closer Body Assembly	1
3	63-0226	3/4" Conduit Bracket	1
4	63-0227	Cover Mounting Bracket	1
6	01-1247	M4 x 0.7" (SEMS) Screw	4
7	01-1248	12-24 x 1-13/16" Screw	4
16	01-1206	8-32 x 5/16" Screw	3
18	01-1143	12-24 x 5/8" Screw	6
19	01-2300	12 x 1-1/2" Wood Screw	6
22	32-1190	4-40 x 1/4" Nylon Screw	4
33	63-0971	Wire Clip	1
35*	63-0156*	Track	1
36*	63-0682*	End Cap	2

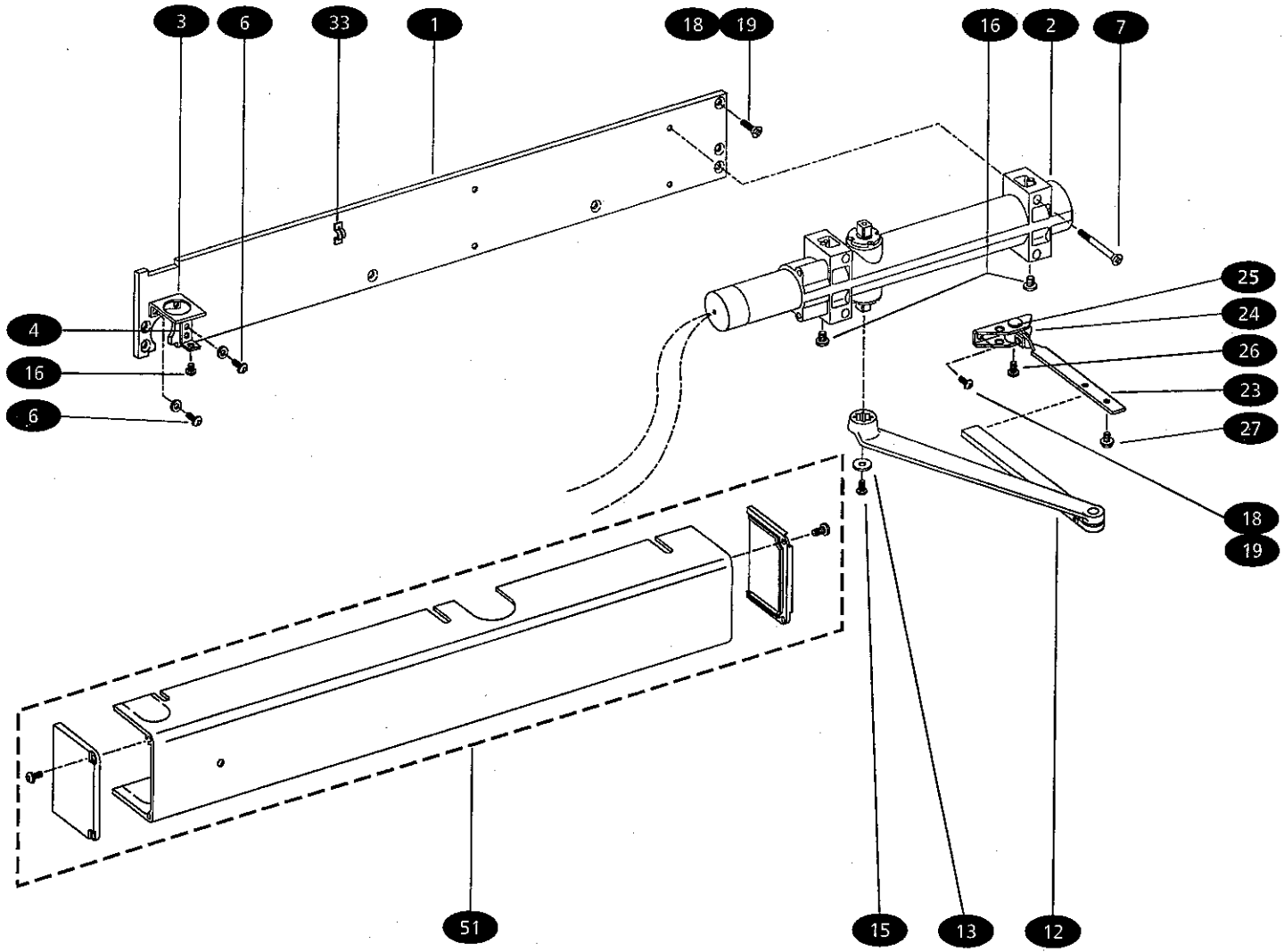
#	Part No.	Description	Qty
37	63-3688*	Rigid Arm Assy. (9-2960)	1
38	63-3689*	Swing-Free Arm Assy.(9-2980)	1
39	63-3906	Roller	1
42	01-4412	12-24 x 5/8"Screw	1
43	60-0529	Flat Washer	1
44	01-3438	12-24 x 1-3/4" Track Mtg. Screw	2
45	01-2303	12 x 2-1/4" Flat Head Wood Screw	2
51	63-3717*	Cover Assembly	1
52	63-3653*	Double Egress Arm Assy. LH (9-2970)	
53	63-3654*	Double Egress Arm Assy. RH (9-2970)	
54	63-3700*	Screw Pack	1
55	63-3699*	Roller/End Cap Pack. (Includes 2 each #36)	

*Finish Required (Finishes: EB, ED, EN, EP, EAB)

2900 Fire Guard
9-2991, 9-2992, 9-2993, 9-2994, 9-2995

PARTS LIST

PAGE NO. 29.4 **REV. B 10/03**



#	Part No.	Description	Qty
1	63-0635	Backplate	1
2	63-3719	Closer Body Assembly	1
3	63-0226	3/4" Conduit Bracket	1
4	63-0227	Cover Mounting Bracket	1
6	01-1247	M4 x 0.7" (SEMS) Screw	4
7	01-1248	12-24 x 1-15/16" Screw	4
12	63-2607*	Main Arm & Link Assy 9-2991/9-2993	1
12	63-3314*	Complete Arm Assy for 9-2994	1
12	63-3315*	Complete Arm Assy for 9-2995	1
13	60-0529	Steel Washer	1
15	01-4412	12-24 x 3/8" Screw	1
16	01-1206	8-32 x 5/16" Screw	3

#	Part No.	Description	Qty
18	01-1143	12-24 x 5/8" Screw	8
19	01-2300	12 x 1-1/2" Wood Screw	8
23	63-2216*	Swivel Arm Assembly (9-2991)	1
23	63-2217*	Swivel Arm Assembly (9-2992)	1
23	63-2218*	Swivel Arm Assembly (9-2993)	1
24	63-0023*	Foot	1
25	64-0025*	Foot Pivot	1
26	01-1140*	Screw	1
27	01-0308	Swivel Arm Screw	1
33	63-0471	Wire Clip	1
51	63-3717*	Complete Cover Assembly	1
54	63-3700*	Screw Pack (Not Shown)	1

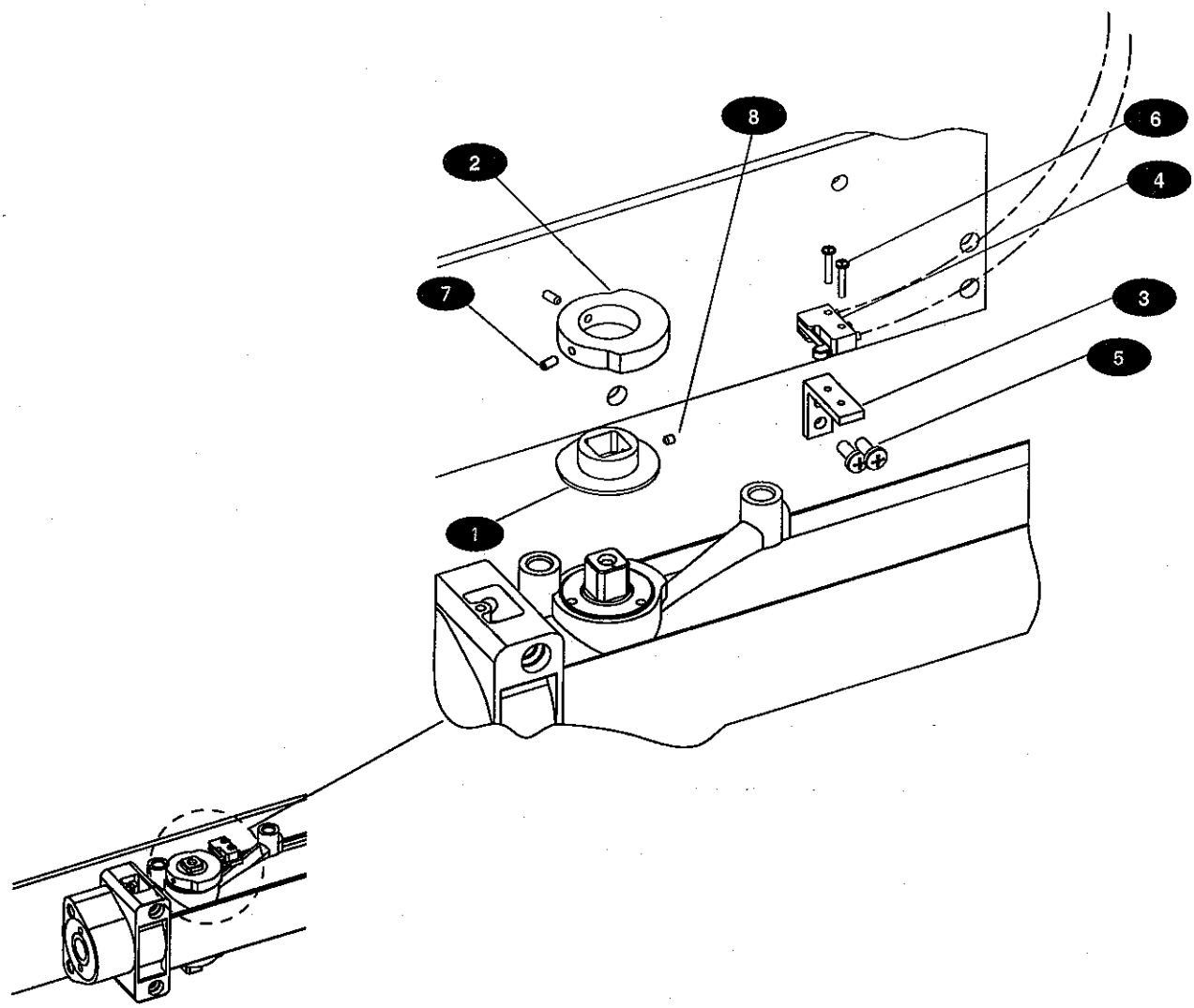
*Finish Required (Finishes: EB, ED, EN, EP, EAB)

	Page #
12-2960 Rigid Track Arm	29.1
12-2970 Double Egress Track Arm	29.1
12-2980 Swing Free Track Arm	29.1
12-2991, 12-2992, 12-2993, 12-2994, 12-2995 Push Side, Regular Arm	29.2
9-2960 Rigid Track Arm	29.3
9-2970 Double Egress Track Arm	29.3
9-2980 Swing Free Track Arm	29.3
9-2991, 9-2992, 9-2993, 9-2994, 9-2995 Push Side, Regular Arm	29.4
2960 Rigid Track Arm	29.5
2970 Double Egress Track Arm	29.5
2980 Swing Free Track Arm	29.5
2991, 2992, 2993, 2994, 2995 Push Side, Regular Arm	29.6
80- Prefix Hold Open By-Pass Switch 2960, 2970, 2990 Series except 9- units	29.7

2900 Fire Guard

80-Prefix Hold Open By-Pass Switch (Available on 2960, 2970 and 2990 Series except 9- units)

PARTS LIST

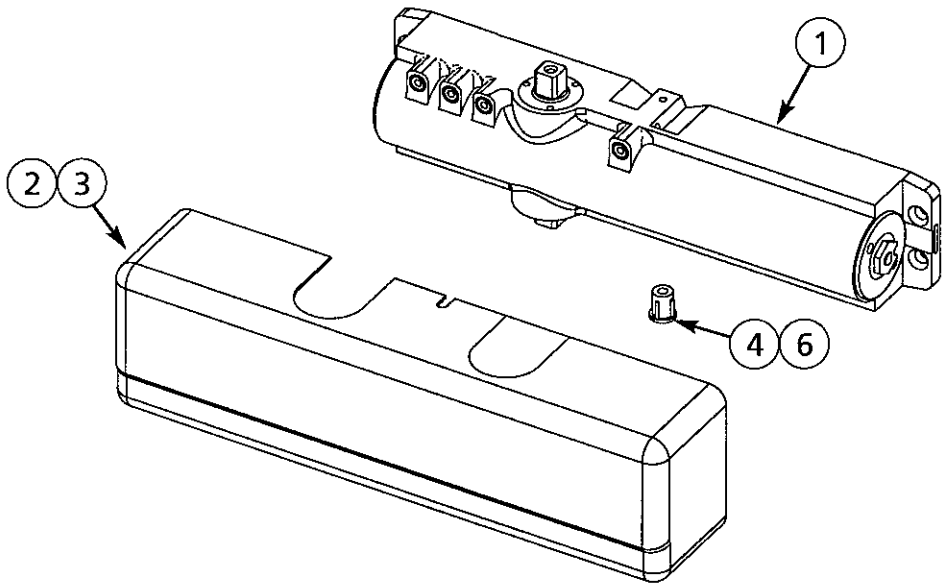


#	Part No.	Description	Qty
1	63-0360	Cam Positioner	1
2	63-0370	Cam	1
3	63-0679	Switch Bracket	1
4	63-3226	Tamper Switch & Wire Assy.	1
5	01-1142	#8-32 x 1/4" Screw	2
6	01-1496	#2-56 x 1/2" Screw	2
7	01-1497	#4-40 x 1/4" Hex Set Screw	2
8	01-1498	#4-40 x 1/8" Hex Set Screw	1
9	63-3787	Kit includes all of above	

1430/1431 Series Door Closer
Body Assembly & Cover

PARTS LIST

PAGE NO.	REV.
3	A
DATE:	4/1/04



ITEM	ASSY No.	PART No.	DESCRIPTION	REQ'D
1		13-1430	1430 Case	1
		13-1430-DA	1430 Delayed action case	
		13-1431	1431 Case	
		13-1431-DA	1431 Delayed action case	
2		1430-C**	Plastic cover non-handed	1
3		1430-MC-LH*	Metal cover L.H. (see note)	1
		1430-MC-RH*	Metal cover R.H. (see note)	
4		64-0180	Metal cover support	1
5	64-2407* Screw pack		Arm mounting screw #12-24 x 3/8"	1
			Arm mounting screw washer	1
			Cover screw #8-32 x 5/16"	1
			Cover screw #8-32 x 1-1/4"	1
			Case mounting screw #12-24 x 5/8"	4
		01-9118	Self drilling tapping case mounting screw	4
6		64-0175	Plastic cover support	1
7		01-2300	Wood screw #12 x 1-1/2" (optional)	4

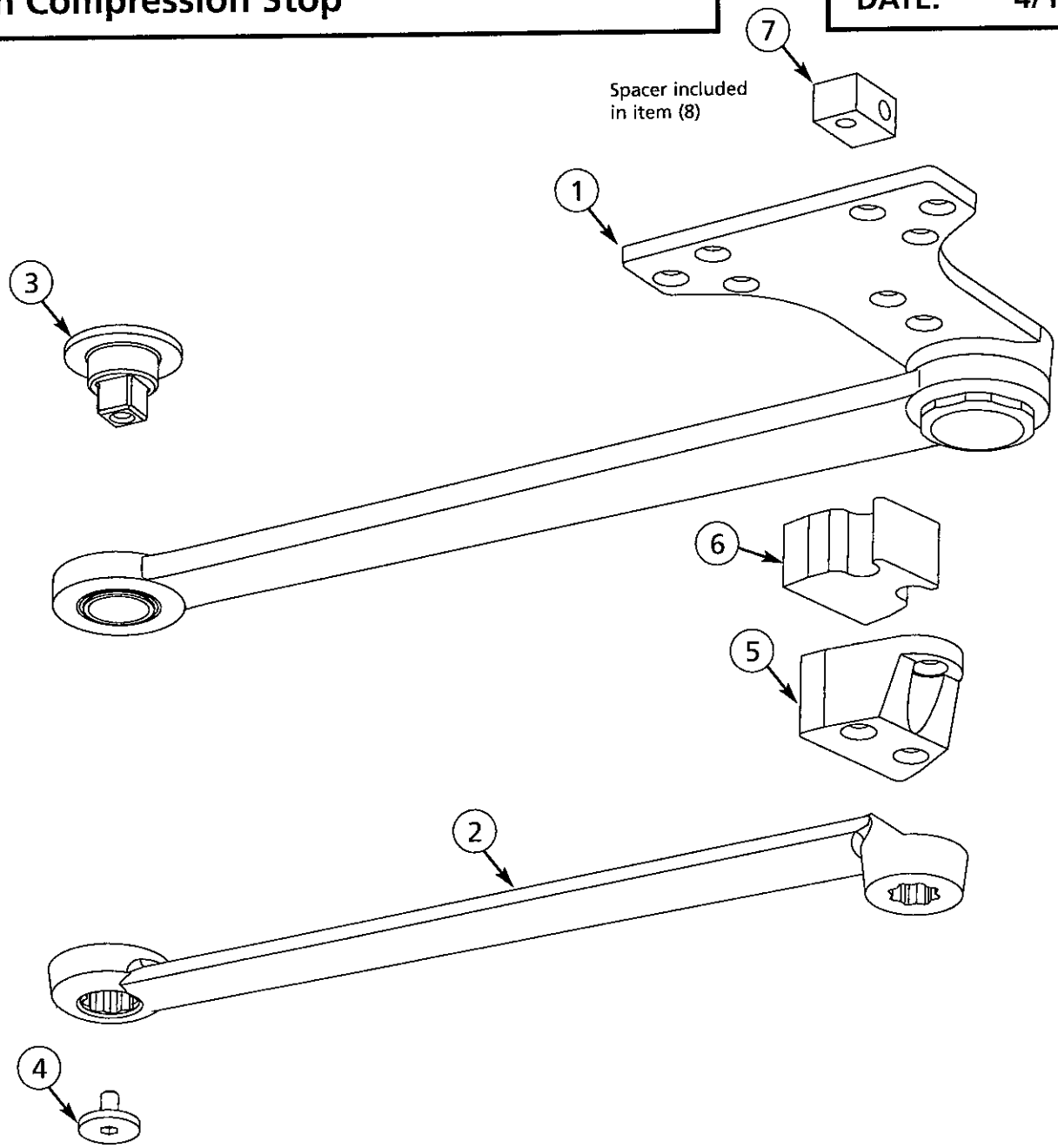
*Finish required: Powder coat finishes – EB, EN, ED, EP, EAB
Plated finishes – 3, 4, 9, 10, 10B, 26, 26D
** Powder coat finishes only

Note: Specify arm being used

25-CPS Heavy Duty Parallel Arm with Compression Stop

PARTS LIST

PAGE NO.	REV.
9	A
DATE:	4/1/04



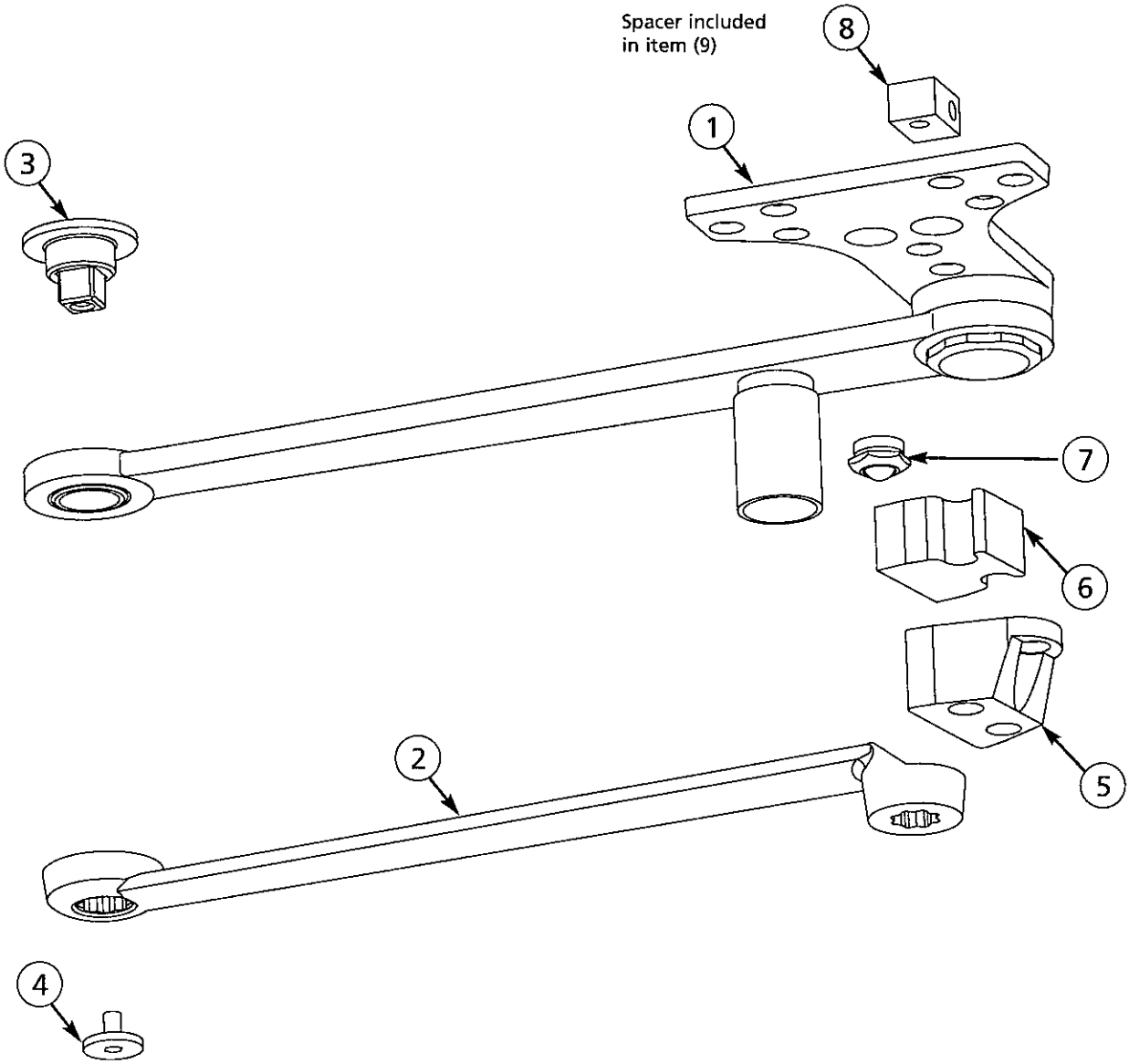
ITEM	PART No.	DESCRIPTION	QTY	COMMENTS
1	* 63-3830	CPS arm and bracket assembly	1	Included in item (8)
2	* 63-0641	Main arm	1	
3	* 63-0700	Pivot	1	
4	* 01-9145	Screw (pivot)	1	
5	* 63-0516	Bumper holder	1	
6	63-3493	Bumper	1	
7	63-0191	Spacer	1	
8	* 63-2398	CPS arm mounting screwpack (not shown)	1	
9	* 01-2300	Wood screw #12 x 1-1/2" (not shown)	4	
10	* 01-2303	Wood screw #12 x 2-1/4" (not shown)	3	

* Finish required: Powder coat finishes – EB, EN, ED, EP, EAB
Plated finishes – 3, 4, 9, 10, 10B, 26, 26D

25-CPSH Heavy Duty Parallel Arm with Hold Open and Compression Stop

PARTS LIST

PAGE NO. 10 REV. A
DATE: 4/1/04



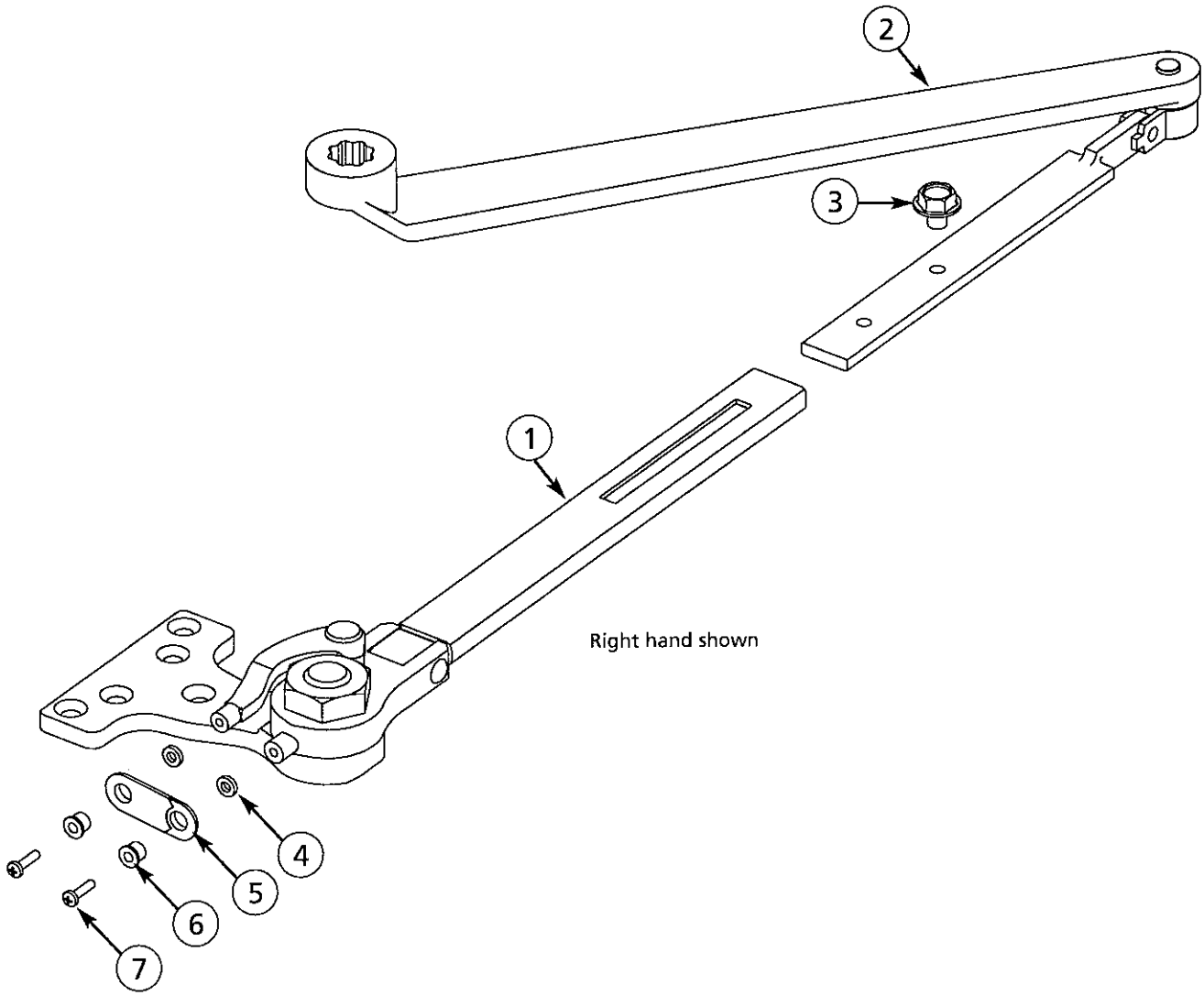
ITEM	PART No.	DESCRIPTION	QTY	COMMENTS
1	* 63-3836	CPSH arm assembly	1	
2	* 63-0641	Main arm	1	
3	* 63-0700	Pivot	1	
4	* 01-9145	Screw (pivot)	1	
5	* 63-0516	Bumper holder	1	
6	63-3493	Bumper	1	Included in item (9)
7	63-3788	Insert	1	
8	63-0191	Spacer	1	
9	* 63-3487	CPSH arm mounting screw pack (not shown)	1	
10	* 01-2300	Wood screw #12 x 1-1/2" (not shown)	4	
11	* 01-2303	Wood screw #12 x 2-1/4" (not shown)	3	

* Finish required: Powder coat finishes – EB, EN, ED, EP, EAB
Plated finishes – 3, 4, 9, 10, 10B, 26, 26D

25-PF9 Fusible Link Holder Arm

PARTS LIST

PAGE NO.	REV.
7	A
DATE:	4/1/04



Right hand shown

ITEM	PART No.	DESCRIPTION	QTY
1	* 63-2487	Foot bracket assembly L.H.	1
	* 63-2488	Foot bracket assembly R.H.	1
2	* 63-2229	Main arm and link assembly	1
3	* 61-0308	Swivel arm screw	1
4	61-0294	Washer	2
5	61-0007	Fusible link 165°	1
	61-0010	Fusible link 135°	1
6	61-0293	Bushing	2
7	01-1140	Screw	2
8	* 64-2407	PF9 arm mounting screw pack (not shown)	1
9	* 01-2300	Wood screw #12 x 1-1/2" (not shown)	5

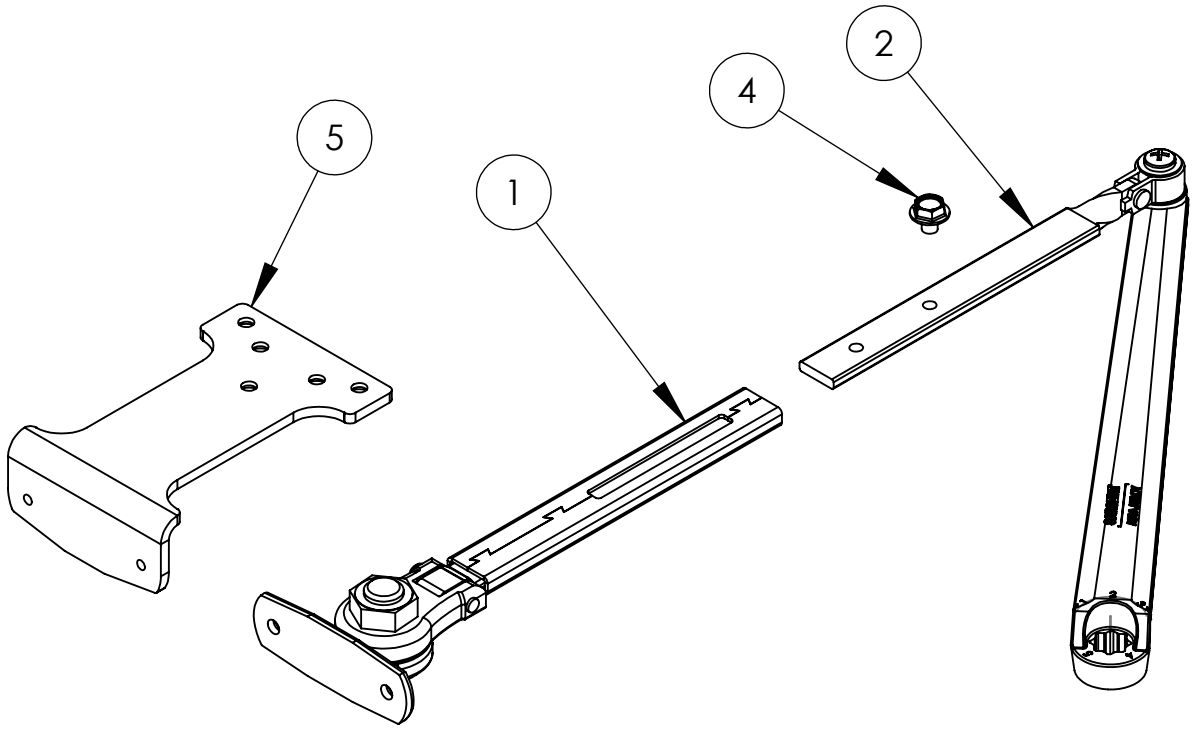
* Finish required: Powder coat finishes – EB, EN, ED, EP, EAB

PARTS LIST
25-H / PH9 "UH" Holder Arm

PARTS LIST	
PAGE No. 5	REV. B

3/2011

ITEM No.	PART No.	DESCRIPTION	QTY.
1	*61-2303	FOOT ASSEMBLY	1
2	*63-3070	MAIN ARM & SWIVEL ASSEMBLY	1
3	*64-2407	H ARM MOUNTING SCREW PACK (NOT SHOWN)	1
4	* 61-0308	SWIVEL ARM SCREW	1
5	*125-PH9	FOOT BRACKET (ONLY USE FOR PH9 HOLDER ARM)	1



* FINISH REQUIRED: POWDER COAT FINISHES - EB, EN, ED, EP, EAB
FOR PLATED FINISHES CONSULT FACTORY

© SARGENT Manufacturing Company. An ASSA ABLOY Group Compny, All Rights reserved.

SARGENT
ASSA ABLOY

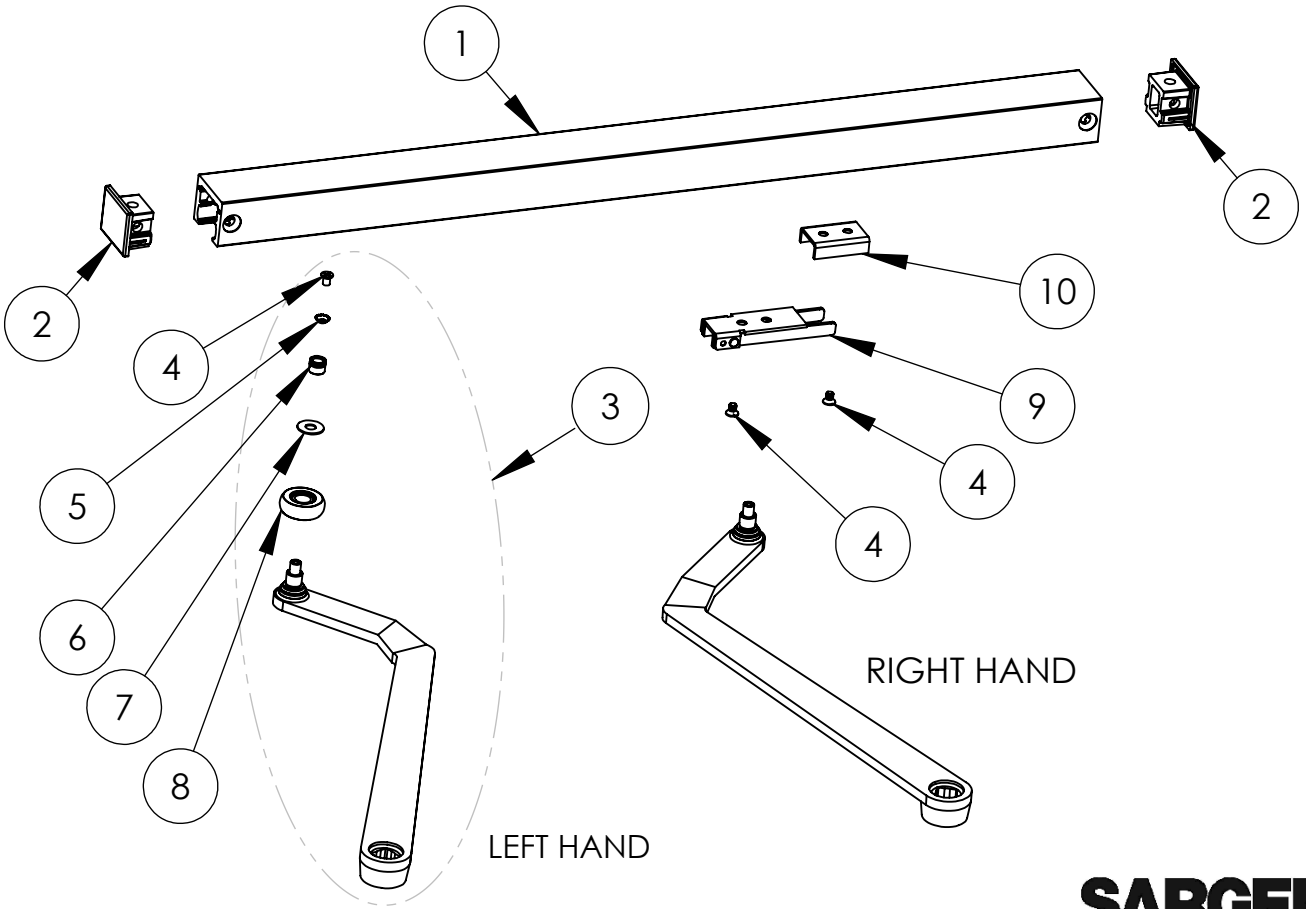
25-HD TRACK TYPE ARM WITH HOLD OPEN, DOUBLE EGRESS

PARTS LIST

PAGE No.	REV.
23	B

4/2011

ITEM NO.	PART NO.	DESCRIPTION	QTY.
1	*63-0157	CHANNEL PULL	1
2	*63-0682	END CAP	2
3	*63-3656	DOUBLE EGRESS ARM ASSEMBLY (LEFT HAND)	1
	*63-3657	DOUBLE EGRESS ARM (RIGHT HAND)	
4	01-1028	8-32 X 1/4" FLAT UNDERCUT HEAD SCREW	2
5	01-0930	COUNTERSUNK LOCK WASHER	1
6	63-0738	ROLLER BUSHING	1
7	63-0687	WASHER	1
8	63-3900	ROLLER & BEARING ASSEMBLY	1
9	63-2063	SPRING SLIDE ASSEMBLY	1
10	63-0678	SPRING SUPPORT	1
11	*63-3482	SCREW PACK (NOT SHOWN)	1



© SARGENT Manufacturing Company. An ASSA ABLOY Group Company. All Rights reserved.

*FINISH REQUIRED: POWDER COAT FINISHES - EB, EN, ED, EP, EAB.

SARGENT
ASSA ABLOY

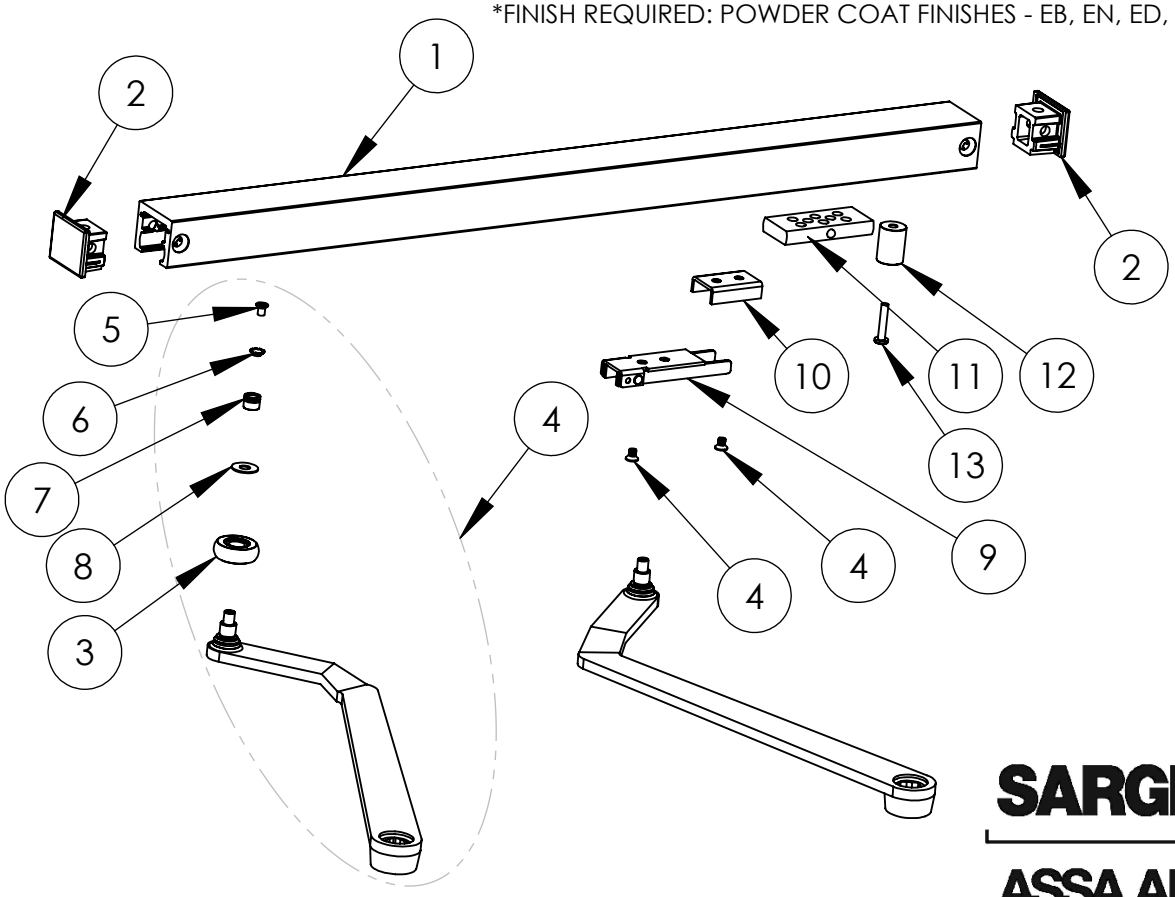
PARTS LIST
25-HDB ARM AND TRACK ASSEMBLY

PARTS LIST	
PAGE No. 24	REV. B

5/2011

ITEM NO.	PART NO.	DESCRIPTION	QTY.
1	*63-0157	CHANNEL PULL	1
2	*63-0682	END CAP	2
3	63-3900	ROLLER & BEARING ASSEMBLY	1
4	*63-3656	DOUBLE EGRESS ARM ASSEMBLY (LEFT HAND)	1
	*63-3657	DOUBLE EGRESS ARM ASSEMBLY (RIGHT HAND)	
5	01-1028	8-32 X 1/4 FLAT UNDERCUT HEAD SCREW	3
6	01-0930	COUNTERSUNK LOCK WASHER	1
7	63-0738	ROLLER BUSHING	1
8	63-0687	WASHER	1
9	63-2063	SPRING SLIDE ASSEMBLY	1
10	63-0678	SPRING SUPPORT	1
11	63-0377	BUMPER	1
12	63-0396	BUMPER STOP	1
13	01-0134	#8-32 x 13/16" PHILLIPS PAN HEAD MACHINE SCREW	1
14	*63-3482	SCREW PACK (NOT SHOWN)	1

*FINISH REQUIRED: POWDER COAT FINISHES - EB, EN, ED, EP & EAB



© SARGENT Manufacturing Company. An ASSA ABLOY Group Company. All Rights reserved.

SARGENT
ASSA ABLOY

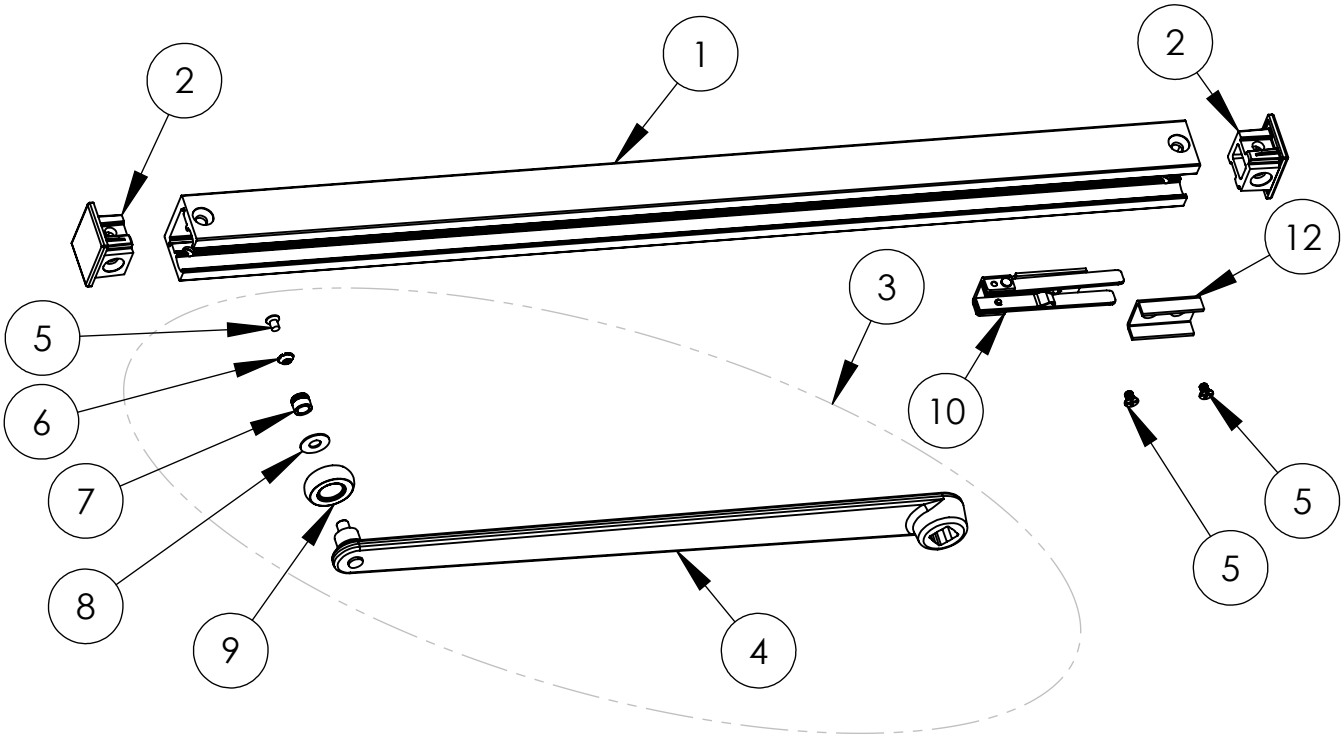
ASSA ABLOY, the global leader in door opening solutions

PARTS LIST
25-HT TRACK TYPE ARM WITH HOLD OPEN, PULL SIDE

PARTS LIST	
PAGE No. 15	REV. B

3/2011

ITEM No.	PART No.	DESCRIPTION	QTY.
1	*63-0157	CHANNEL PULL	1
2	*63-0682	END CAP	2
3	*63-3901	MAIN ARM ASSEMBLY (TRACK TYPE)	1
4	* 63-0629	MAIN ARM	1
5	01-1028	8-32 x 1/4" FLAT UNDERCUT HEAD SCREW	3
6	01-0930	COUNTERSUNK LOCK WASHER	1
7	63-0738	ROLLER BUSHING	1
8	63-0687	WASHER	1
9	63-3900	ROLLER & BEARING ASSEMBLY	1
10	63-2063	SPRING SLIDE ASSEMBLY	1
11	*63-3482	SCREW PACK (NOT SHOWN)	1
12	63-0678	SPRING SUPPORT	1



* FINISH REQUIRED: POWDER COAT FINISHES - EB, EN, ED, EP, EAB.

© SARGENT Manufacturing Company. An ASSA ABLOY Group Company. All Rights reserved.

SARGENT
ASSA ABLOY

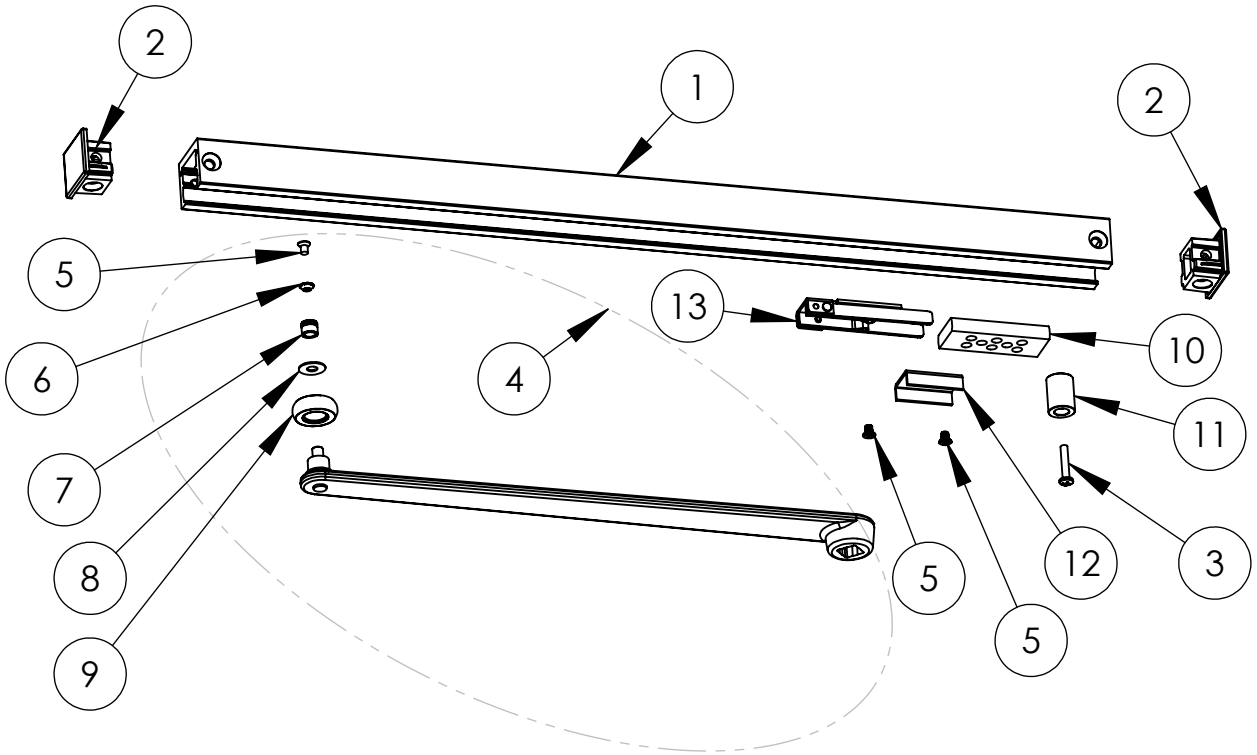
PARTS LIST

25-HTB TRACK TYPE, HOLD OPEN WITH BUMPER, PULL SIDE

PARTS LIST	
PAGE No. 16	REV. B

4/2011

ITEM No.	PART No.	DESCRIPTION	QTY.
1	* 63-0157	CHANNEL PULL	1
2	*63-0682	END CAP	2
3	01-0134	#8-32 x 7/8" PH PN HEAD MACHIINE SCREW	1
4	*63-3901	MAIN ARM ASSEMBLY (TRACK TYPE)	1
5	01-1028	#8-32 x 1/4" FLAT UNDERCUT HEAD SCREW	3
6	01-0930	COUNTERSUNK LOCK WASHER	1
7	63-0738	ROLLER BUSHING	1
8	63-0687	WASHER	1
9	63-3900	ROLLER & BEARING ASSEMBLY	1
10	63-0377	BUMPER	1
11	63-0396	BUMPER STOP	1
12	63-0678	SPRING SUPPORT	1
13	63-2063	SPRING SLIDE ASSEMBLY	1
14	*63-3482	SCREW PACK (NOT SHOWN)	1



© SARGENT Manufacturing Company, an ASSA ABLOY Group Company, All Rights reserved.

*FINISH REQUIRED: POWDER COAT FINISHES - EB, EN, ED, EP, EAB.

SARGENT®

ASSA ABLOY

25-O/OZ/OZA REGULAR ARM

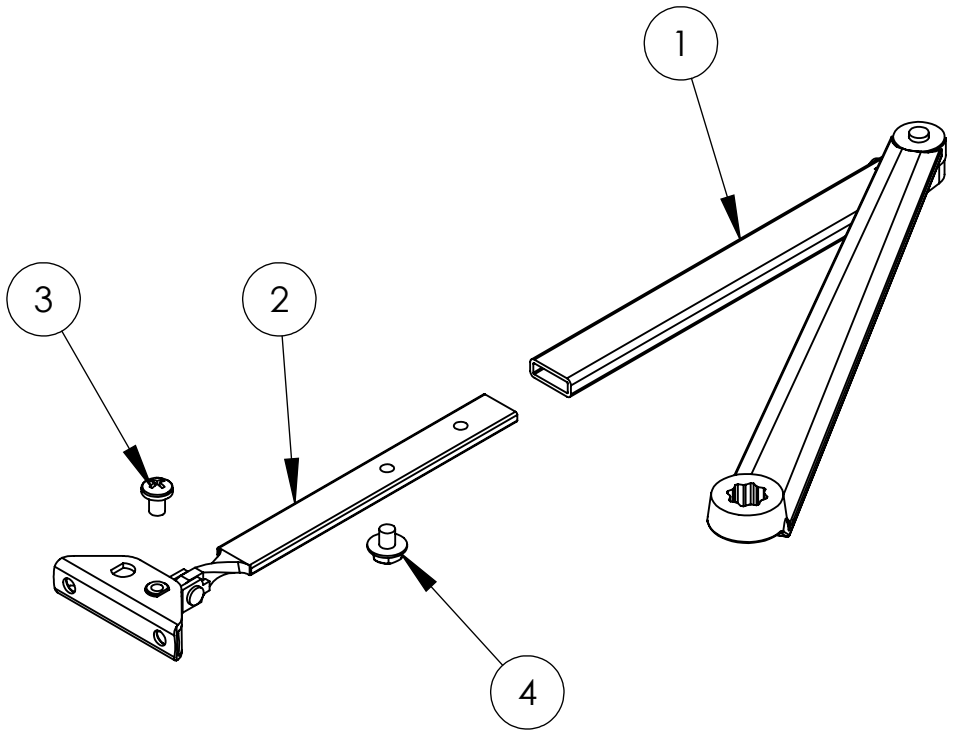
PARTS LIST

PAGE No. 4 | REV. B

2/2011

ITEM No.	PART No.	DESCRIPTION	QTY.
1	*63-2607	MAIN ARM & LINK ASSEMBLY	1
2	*63-2216	O FOOT ASSEMBLY (REF. SWIVEL ARM LENGTH 7 - 9/16") STANDARD	1
	*63-2217	OZ FOOT ASSEMBLY (REF. SWIVEL ARM LENGTH 10 - 11/16")	
	*63-2218	OZA FOOT ASSEMBLT (REF. SWIVEL ARM LENGTH 13 - 13/16")	
3	*01-1140	1/4 -24 UNC x 3/8" LENGTH	1
4	*61-0308	SWIVEL ARM SCREW	1

* SPECIFY FINISH



© SARGENT Manufacturing Company,an ASSA ABLOY Group Company. All Rights reserved.

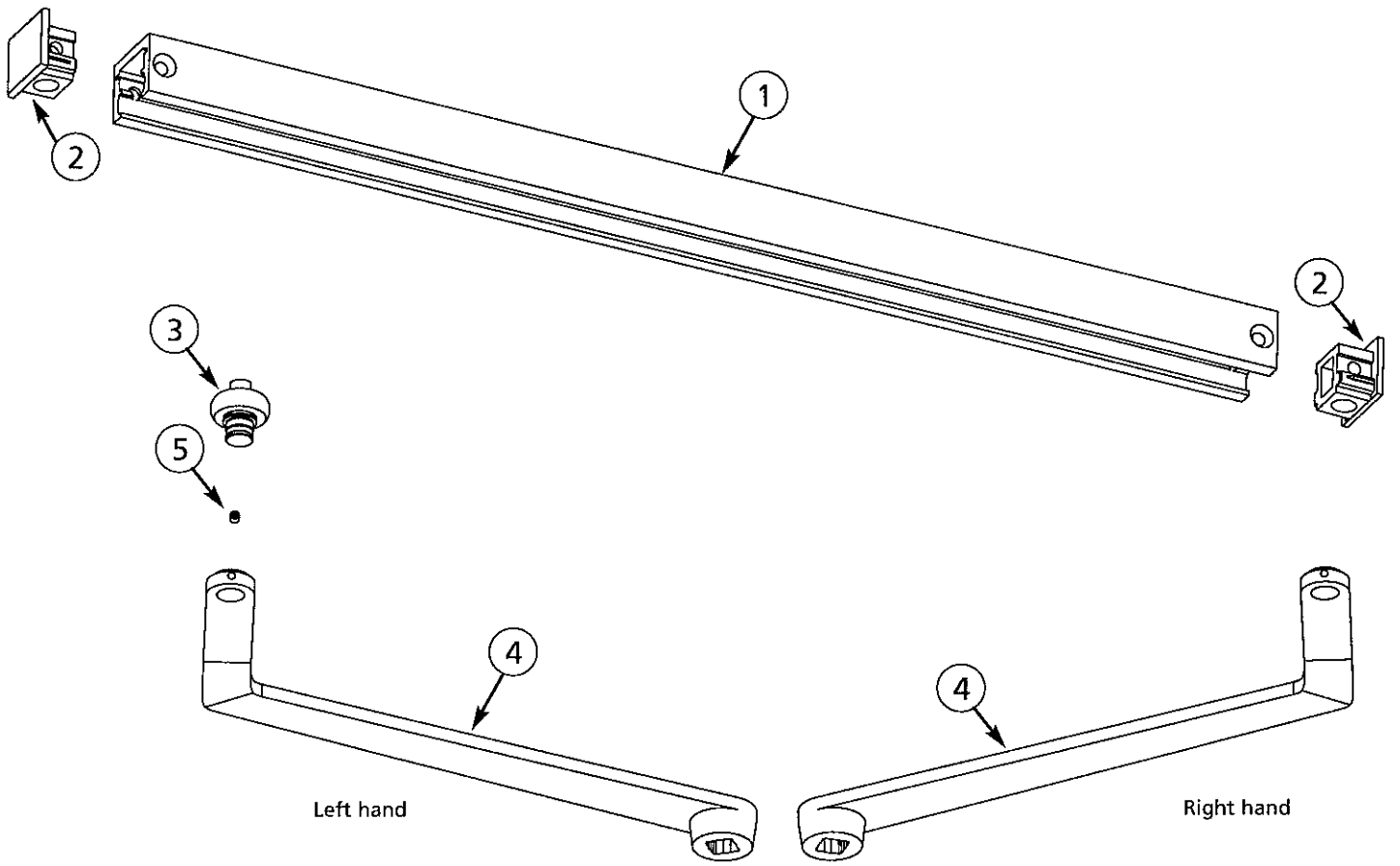
FINISH REQUIRED: POWDER COAT FINISHES - EB, EN, ED, EP, EAB

SARGENT
ASSA ABLOY

25-OD Track Type Arm, Double Egress

PARTS LIST

PAGE NO. 21 REV. A
DATE: 4/1/04

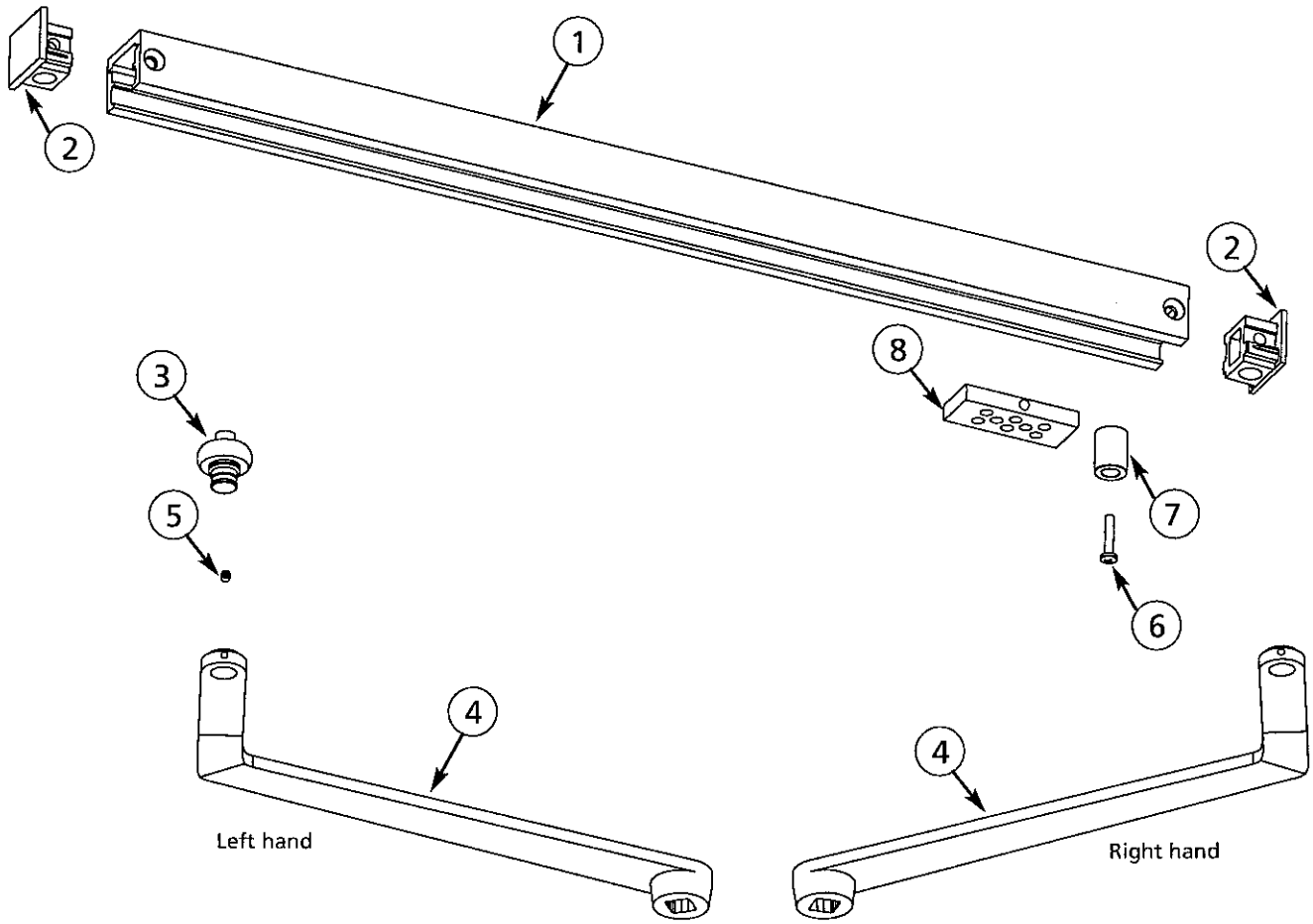


ITEM	PART No.	DESCRIPTION	QTY
1	* 63-0157	Channel – pull	1
2	* 63-0682	Channel end cap	2
3	63-3905	Roller assembly	1
4	* 63-0627	Double egress arm (left hand)	1
	* 63-0628	Double egress arm (right hand)	1
5	01-0287	Socket set screw	1
6	* 63-3482	Screw pack (not shown)	1

* Finish required: Powder coat finishes – EB, EN, ED, EP, EAB

25-ODB Track Type Arm with Bumper, Double Egress

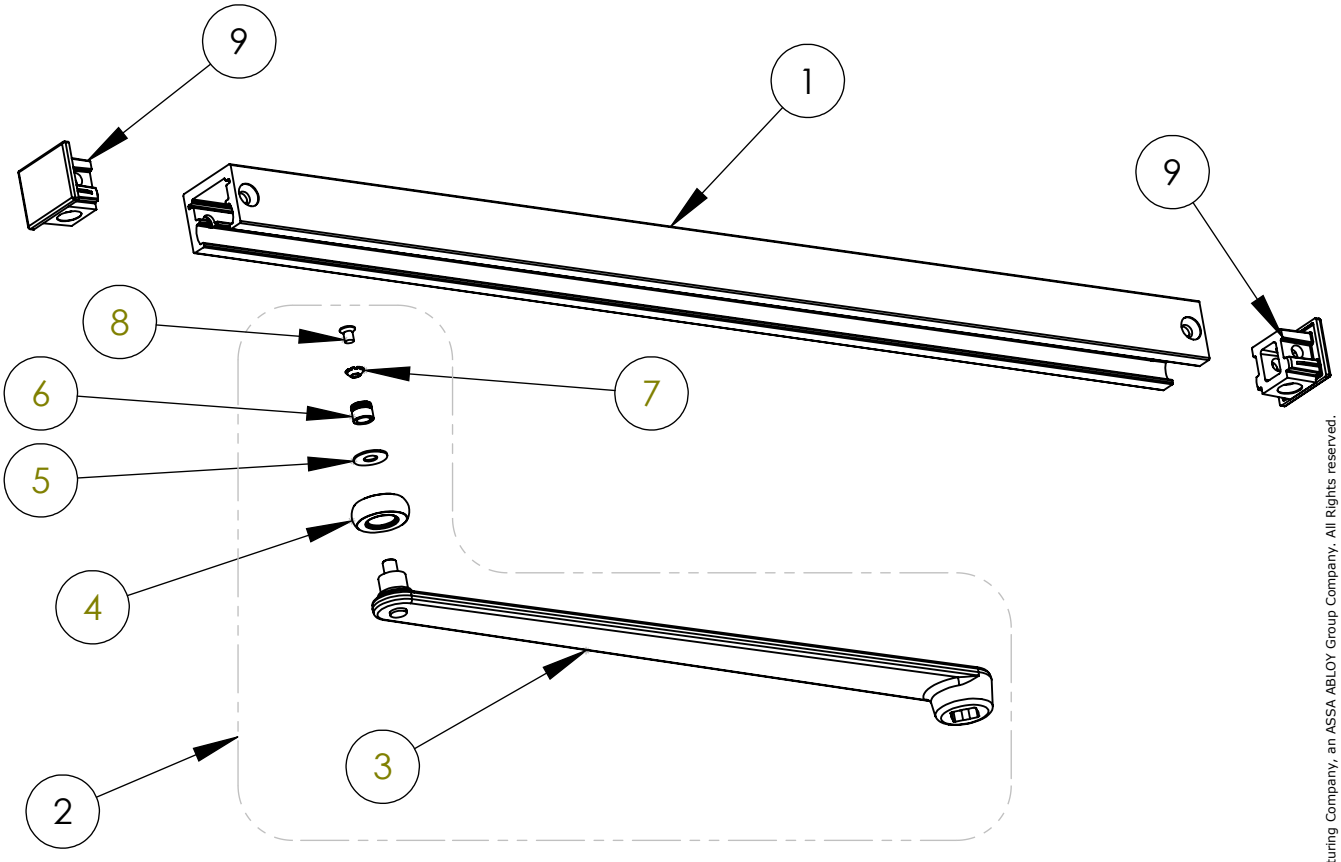
PARTS LIST	
PAGE NO.	REV.
22	A
DATE:	4/1/04



ITEM	PART No.	DESCRIPTION	QTY
1	* 63-0157	Channel – pull	1
2	* 63-0682	Channel end cap	2
3	63-3905	Roller assembly	1
4	* 63-0627	Double egress arm (left hand)	1
	* 63-0628	Double egress arm (right hand)	1
5	01-0287	Socket set screw	1
6	01-0134	#8-32 x 13/16" Phillips pan head machine screw	1
7	63-0396	Bumper stop	1
8	63-0377	Bumper	1
9	* 63-3482	Screw pack (not shown)	1
* Finish required: Powder coat finishes – EB, EN, ED, EP, EAB			

25-OT Track Type Arm, Pull Side
PARTS LIST

ITEM NO.	PART NO.	DESCRIPTION	QTY.
1	63-0157	CHANNEL PULL	1
2	63-3901	MAIN ARM ASSEMBLY (TRACK TYPE)	1
3	63-0629	MAIN ARM	1
4	63-3900	ROLLER ASSEMLY	1
5	63-0687	WASHER	1
6	63-0738	ROLLER BUSHING	1
7	01-0930	COUNTERSUNK LOCK WASHER	1
8	01-1028	8-32 X 1/4 FLAT UNDERCUT HEAD SCREW	1
9	63-0682	END CAP	2



© SARGENT Manufacturing Company, an ASSA ABLOY Group Company. All Rights reserved.

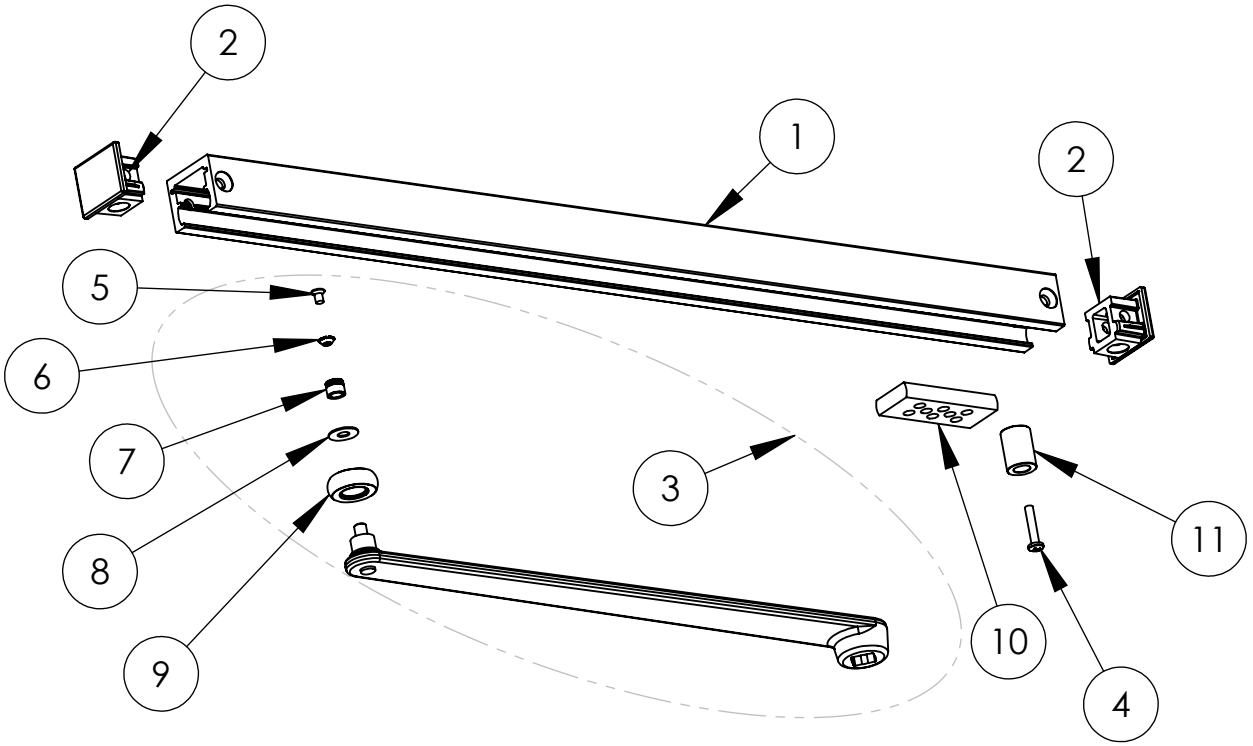
PARTS LIST

25-OTB TRACK TYPE ARM
WITH BUMPER, PULL SIDE

PARTS LIST	
PAGE No.	REV.
14	B

3/2011

ITEM No.	PART No.	DESCRIPTION	QTY.
1	*63-0157	CHANNEL PULL	1
2	*63-0682	END CAP	2
3	*63-3901	MAIN ARM ASSEMBLY (TRACK TYPE)	1
4	01-0134	#8-32 x 13/16" PHILLIPS PAN HEAD MACHINE SCREW	1
5	01-1028	#8-32 x 1/4" FLAT UNDERCUT HEAD SCREW	1
6	01-0930	COUNTERSUNK LOCK WASHER	1
7	63-0738	ROLLER BUSHING	1
8	63-0687	WASHER	1
9	63-3900	ROLLER & BEARING ASSEMBLY	1
10	63-0377	BUMPER	1
11	63-0396	BUMPER STOP	1
12	*63-3482	SCREW PACK (NOT SHOWN)	1



* FINISH REQUIRED: POWDER COAT FINISHES - EB, EN, ED, EP, EAB.

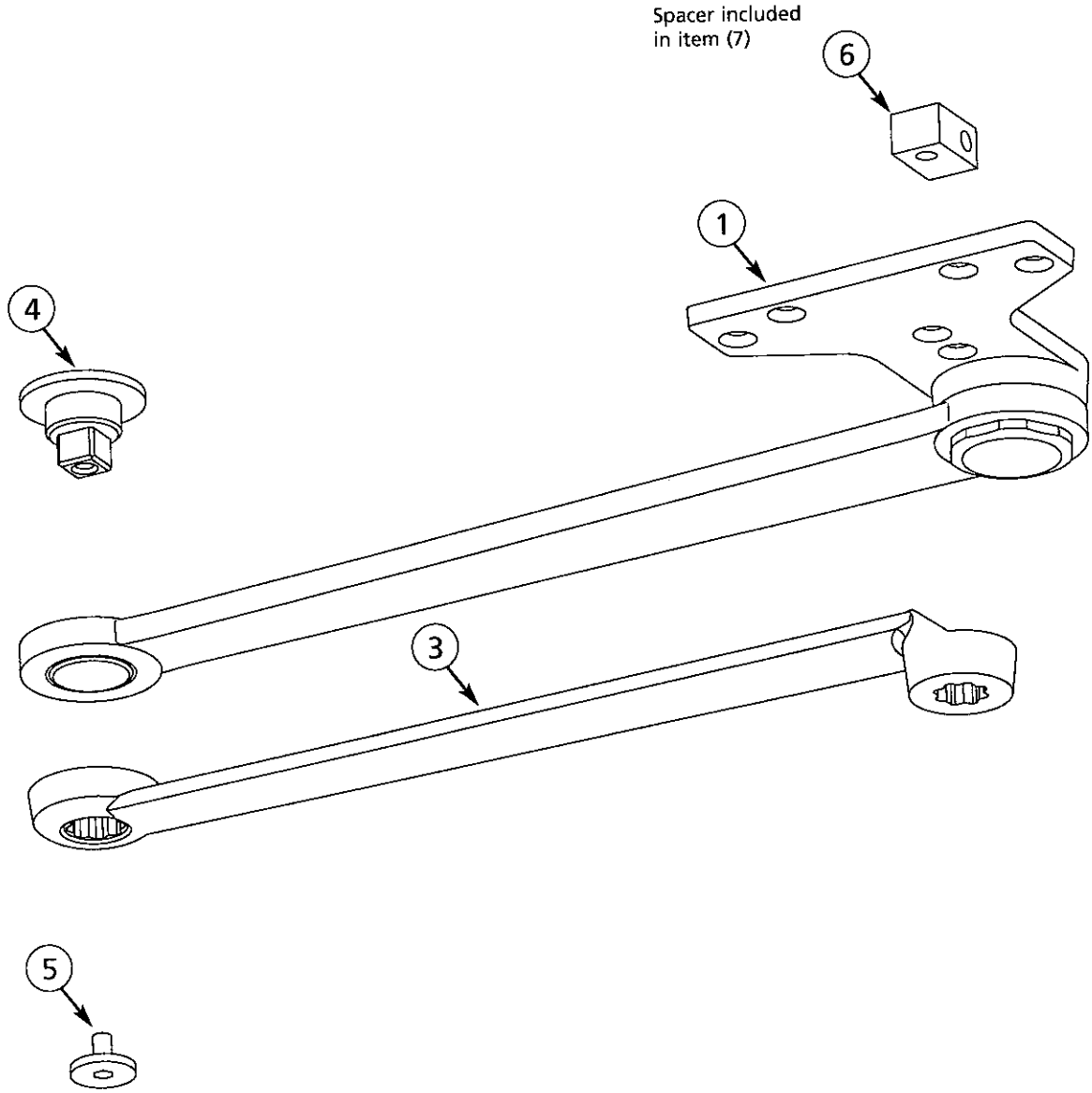
© SARGENT Manufacturing Company. An ASSA ABLOY GROUP Company. All Rights reserved.

SARGENT
ASSA ABLOY

25-P10/SP10 Heavy Duty Parallel Arm

PARTS LIST

PAGE NO.	REV.
8	A
DATE:	4/1/04



ITEM	PART No.	DESCRIPTION	QTY
1	* 63-3727	P10 arm and bracket assembly	1
2	* 25-SP10	SP10 security arm assembly (not shown) consists of items 1, 3, 4, 5 permanently assembled	1
3	* 63-0641	Main arm	1
4	* 63-0700	Pivot	1
5	* 01-9145	Screw (pivot)	1
6	63-0191	Spacer	1
7	* 63-2392	P10/SP10 arm mounting screw pack (not shown)	1
8	* 01-2300	Wood screw #12 x 1-1/2" (not shown)	4
9	* 01-2303	Wood screw #12 x 2-1/4" (not shown)	1

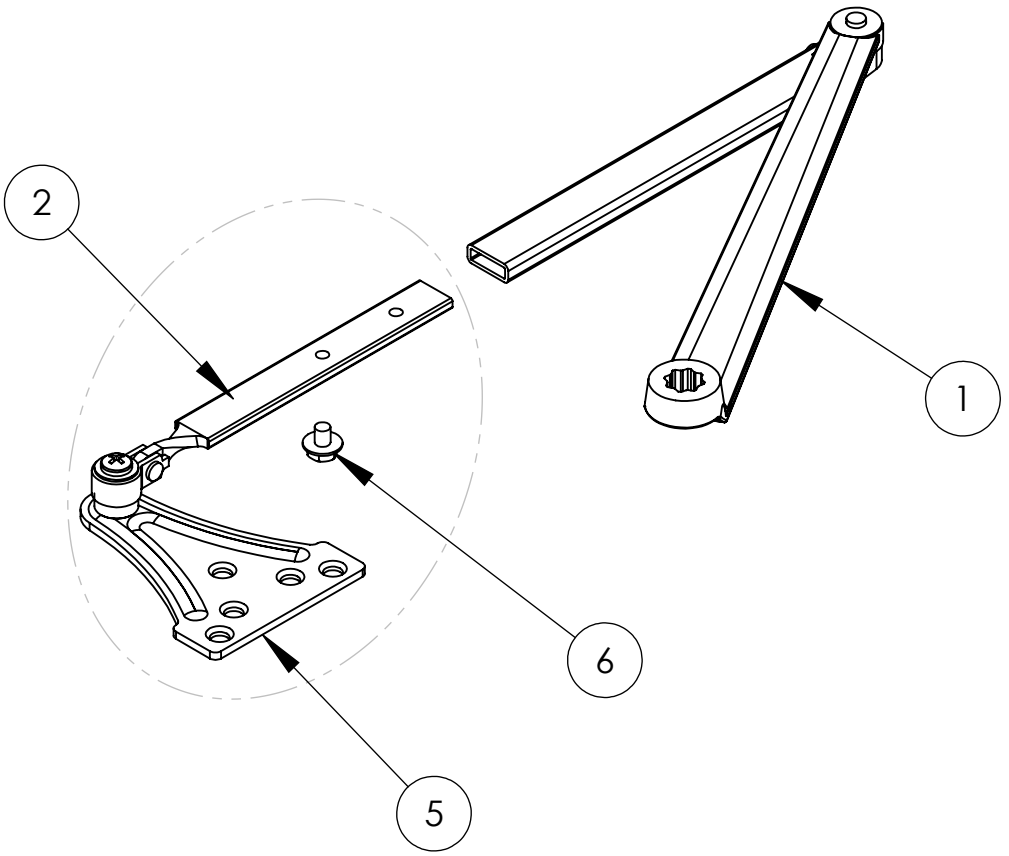
* Finish required: Powder coat finishes – EB, EN, ED, EP, EAB
Plated finishes – 3, 4, 9, 10, 10B, 26, 26D

25-P9 PARALLEL ARM

PARTS LIST

PAGE No. 6 | REV. B

ITEM No.	PART No.	DESCRIPTION	QTY.
1	*63-2607	MAIN ARM & LINK ASSEMBLY	1
2	*63-2271	FOOT ASSEMBLY	1
3	*64-2407	P9 ARM MOUNTING SCREW PACK (NOT SHOWN)	1
4	*01-2300	WOOD SCREW #12 x 1-1/2" (NOT SHOWN)	5
5	*125 - P9	FOOT BRACKET	1
6	*61-0308	SWIVEL ARM SCREW	1



* FINISH REQUIRED: POWDER COAT FINISHES - EB, EN, ED, EP, EAB
FOR PLATED FINISHES CONSULT FACTORY

© SARGENT Manufacturing Company. All Rights reserved.

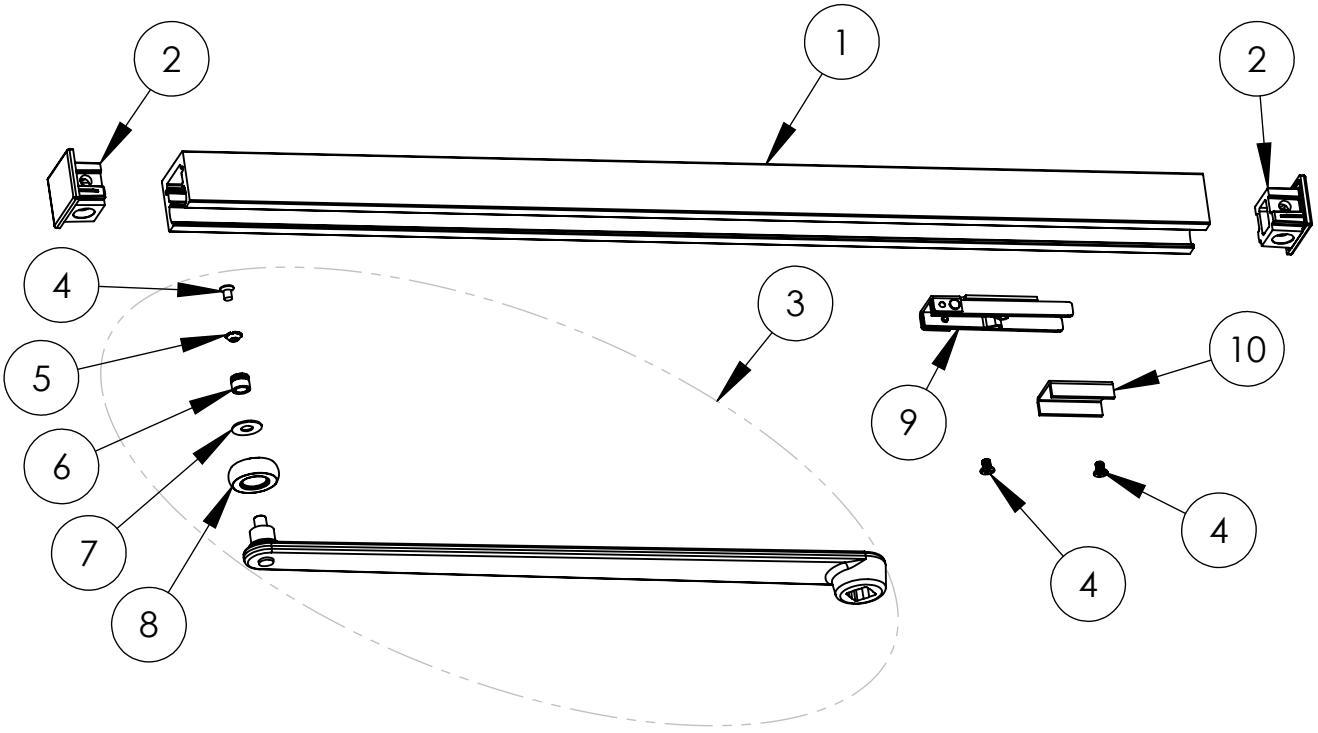
SARGENT
ASSA ABLOY

PARTS LIST
25-PHT TRACK TYPE ARM WITH HOLD OPEN, PUSH SIDE

PARTS LIST	
PAGE No. 19	REV. B

4/2011

ITEM No.	PART No.	DESCRIPTION	QTY.
1	*63-0159	CHANNEL PUSH	1
2	*63-0682	END CAP	2
3	*63-3901	MAIN ARM ASSEMBLY (TRACK TYPE)	1
4	01-1028	8-32 x 1/4" FLAT UNDERCUT HEAD SCREW	3
5	01-0930	COUNTERSUNK LOCK WASHER	1
6	63-0738	ROLLER BUSHING	1
7	63-0687	WASHER	1
8	63-3900	ROLLER & BEARING ASSEMBLY	1
9	63-2063	SPRING SLIDE ASSEMBLY	1
10	63-0678	SPRING SUPPORT	1
11	*63-3482	SCREW PACK (NOT SHOWN)	1



* FINISH REQUIRED: POWDER COAT FINISHES - EB, EN, ED, EP, EAB.

© SARGENT Manufacturing Company. An ASSA ABLOY Group Company. All Rights reserved.

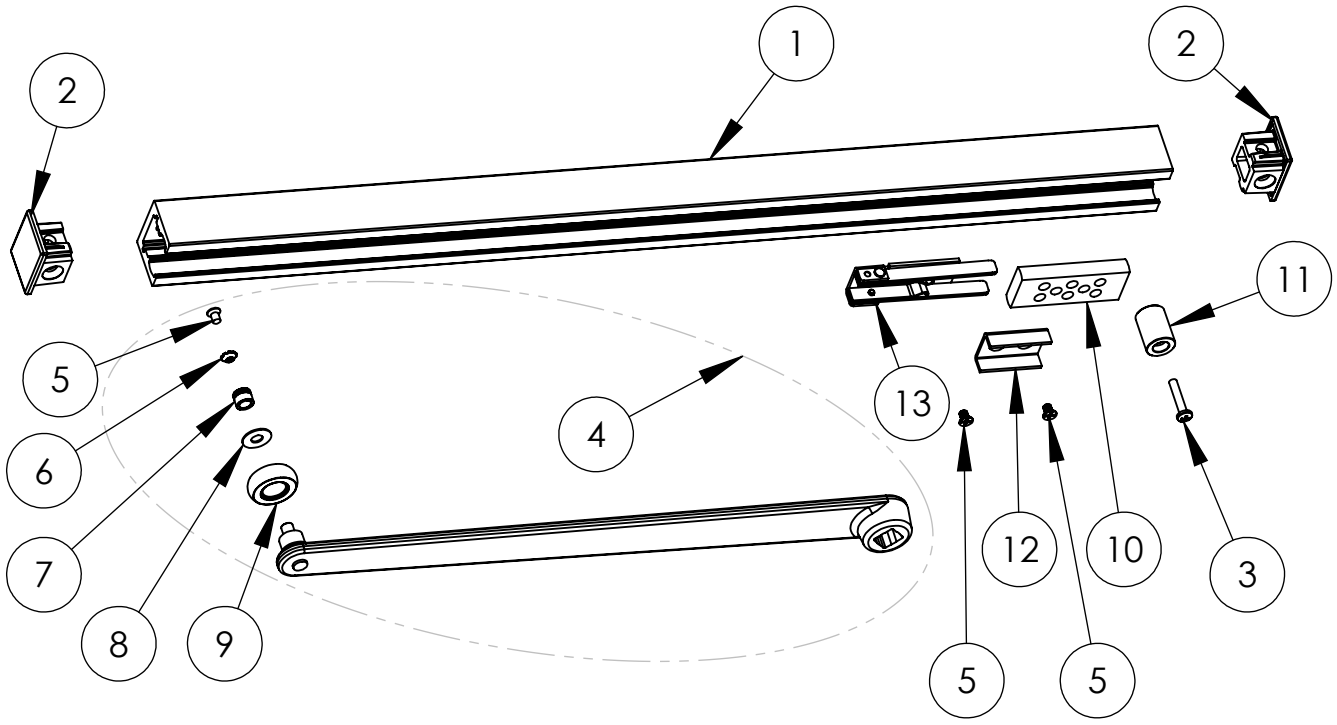
SARGENT®
ASSA ABLOY

PARTS LIST
25-PHTB TRACK TYPE ARM, HOLD OPEN WITH BUMPER, PUSH SIDE

PARTS LIST	
PAGE No. 20	REV. B

4/2011

ITEM NO.	PART No.	DESCRIPTION	QTY.
1	*63-0159	CHANNEL PUSH	1
2	*63-0682	END CAP	2
3	01-0134	#8-32 x 7/8" PH PN HEAD MACHINE SCREW	1
4	*63-3901	MAIN ARM ASSEMBLY (TRACK TYPE)	1
5	01-1028	#8-32 x 1/4" FLAT UNDERCUT HEAD SCREW	3
6	01-0930	COUNTERSUNK LOCK WASHER	1
7	63-0738	ROLLER BUSHING	1
8	63-0687	WASHER	1
9	63-3900	ROLLER & BEARING ASSEMBLY	1
10	63-0377	BUMPER	1
11	63-0396	BUMPER STOP	1
12	63-0678	SPRING SUPPORT	1
13	63-2063	SPRING SLIDE ASSEMBLY	1
14	*63-3482	SCREW PACK (NOT SHOWN)	1



*FINISH REQUIRED: POWDER COAT FINISHES - EB, EN, ED, EP, EAB.

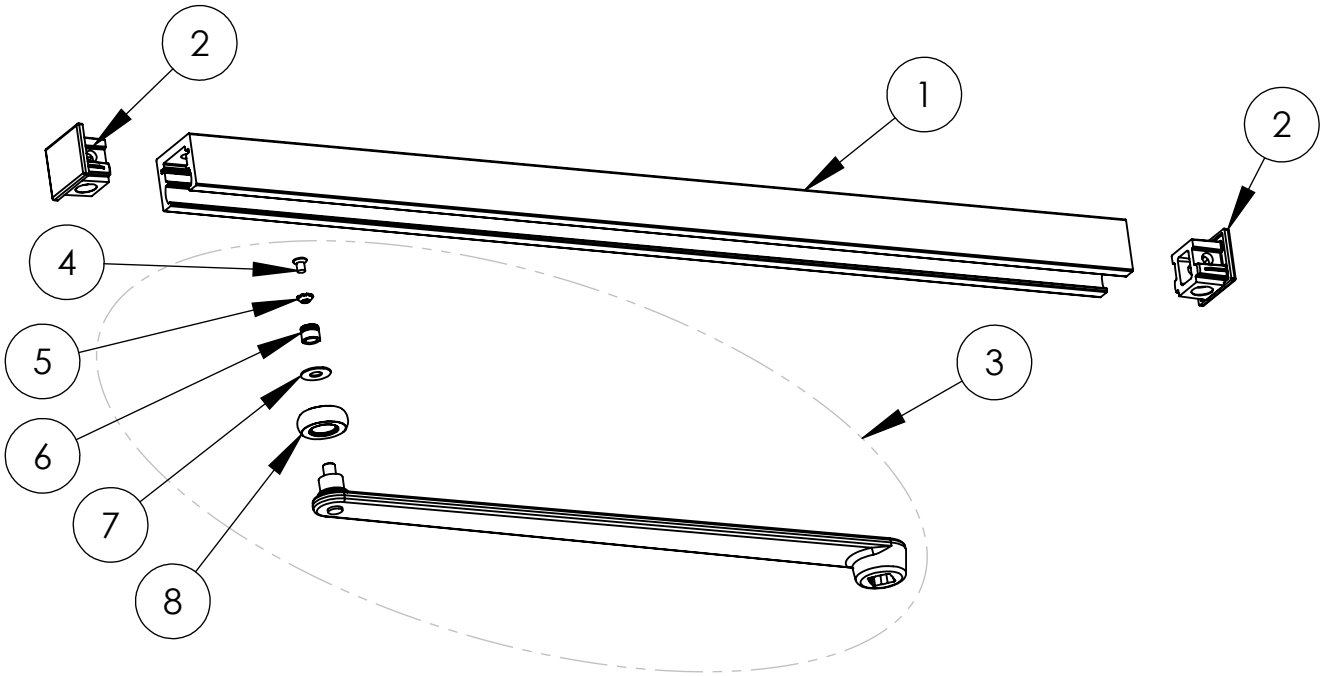
© SARGENT Manufacturing Company. An ASSA ABLOY Group Company. All Rights reserved.

SARGENT
ASSA ABLOY

PARTS LIST
25-POT TRACK TYPE ARM, PUSH SIDE

4/2011

ITEM No.	PART No.	DESCRIPTION	QTY.
1	63-0159	*CHANNEL PUSH	1
2	63-0682	*END CAP	2
3	63-3901	*MAIN ARM ASSEMBLY (TRACK TYPE)	1
4	01-1028	8-32 x 1/4" FLAT UNDERCUT HEAD SCREW	1
5	01-0930	COUNTERSUNK LOCK WASHER	1
6	63-0738	ROLLER BUSHING	1
7	63-0687	WASHER	1
8	63-3900	ROLLER & BEARING ASSEMBLY	1
9	63-3482	*SCREW PACK (NOT SHOWN)	1



* FINISH REQUIRED: POWDER COAT FINISHES - EB, EN, ED, EP, EAB.

© SARGENT Manufacturing Company. An ASSA ABLOY Group Company. All Rights reserved.

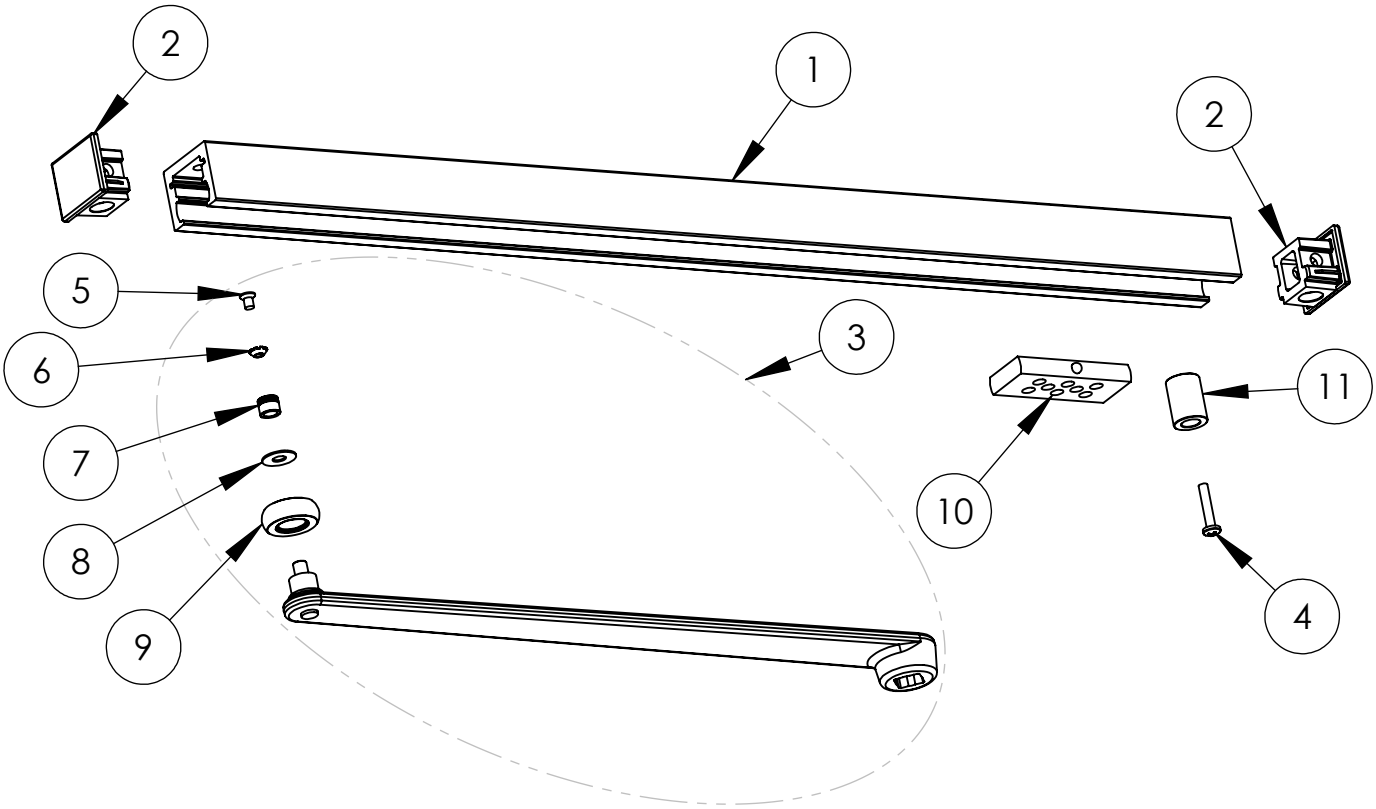
SARGENT
ASSA ABLOY

PARTS LIST
25-POTB TRACK TYPE ARM WITH BUMPER, PUSH SIDE

PARTS LIST	
PAGE No. 18	REV. B

4/2011

ITEM No.	PART No.	DESCRIPTION	QTY.
1	*63-0159	CHANNEL PUSH	1
2	*63-0682	END CAP	2
3	*63-3901	MAIN ARM ASSEMBLY (TRACK TYPE)	1
4	01-0134	#8-32 x 7/8" PHILLIPS PAN HEAD MACHINE SCREW	1
5	01-1028	8-32 x 1/4" FLAT UNDERCUT HEAD SCREW	1
6	01-0930	COUNTERSUNK LOCK WASHER	1
7	63-0738	ROLLER BUSHING	1
8	63-0687	WASHER	1
9	63-3900	ROLLER & BEARING ASSEMBLY	1
10	63-0377	BUMPER	1
11	63-0396	BUMPER STOP	1
12	*63-3482	SCREW PACK (NOT SHOWN)	1



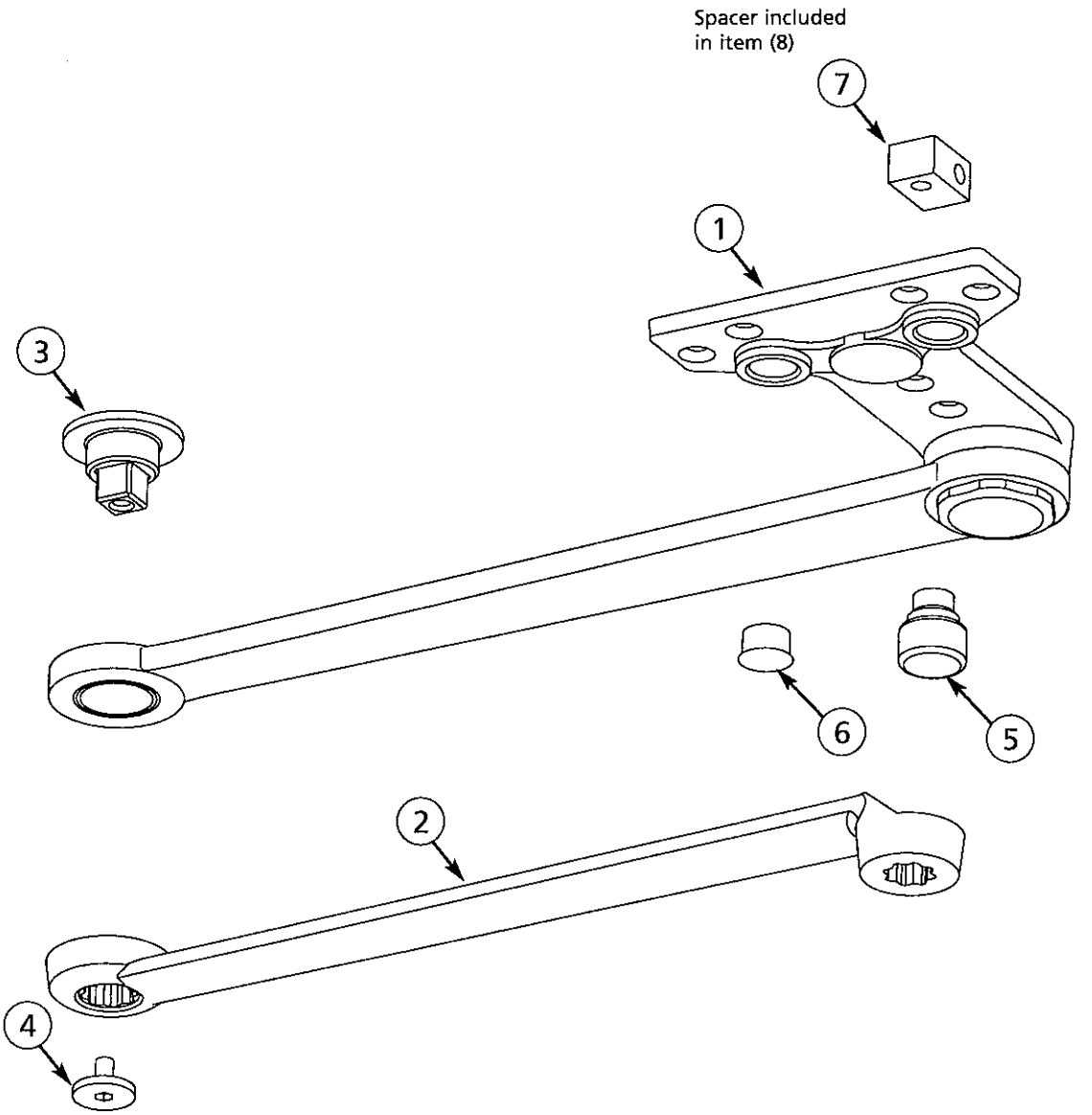
*FINISH REQUIRED: POWDER COAT FINISHES - EB, EN, ED, EP, EAB.

© SARGENT Manufacturing Company. ASSA ABLOY Group Company. All Rights reserved.

SARGENT
ASSA ABLOY

25-PS Heavy Duty Parallel Arm with Stop

PARTS LIST	
PAGE NO.	REV.
11	A
DATE:	4/1/04



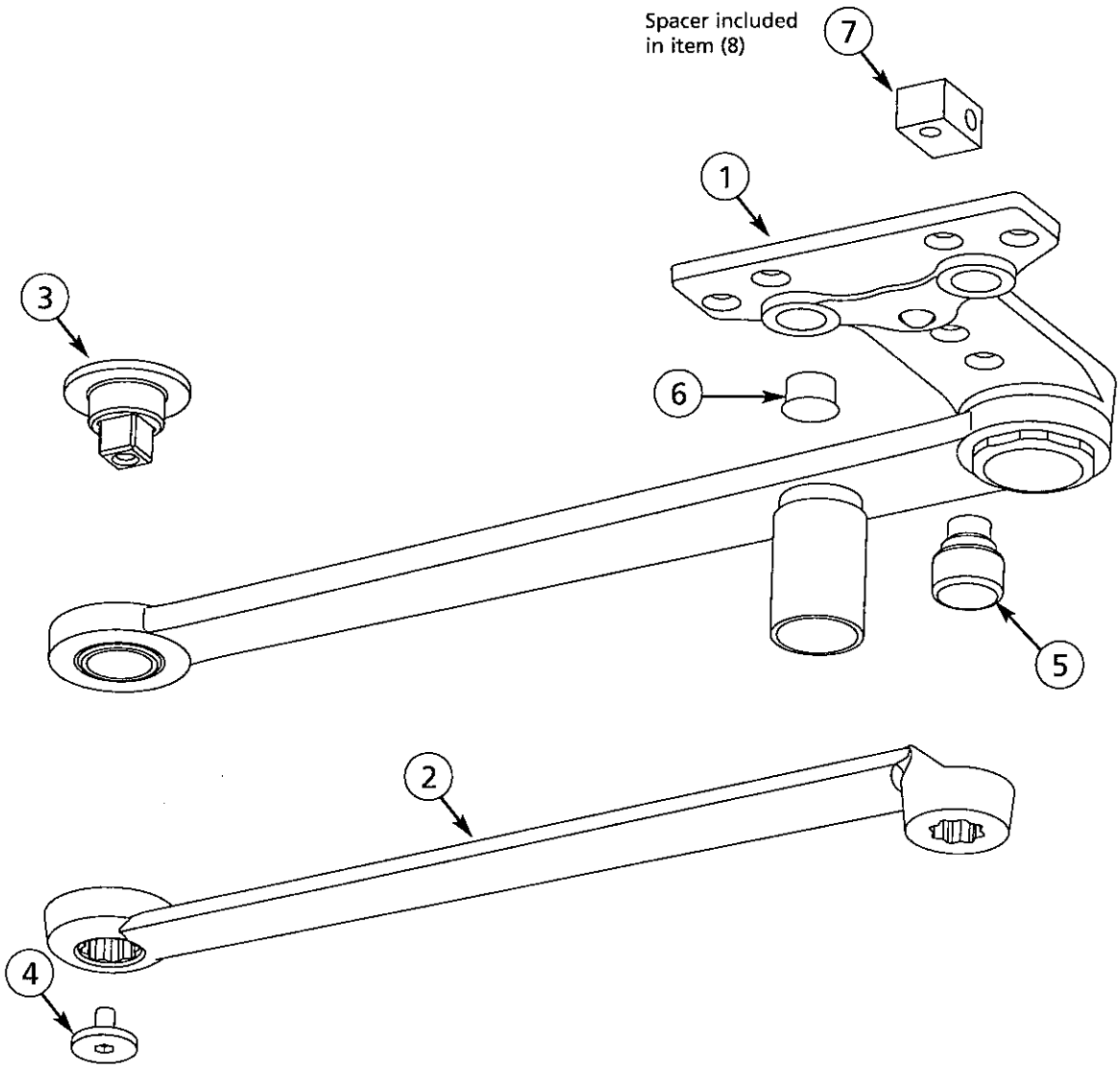
ITEM	PART No.	DESCRIPTION	QTY
1	* 63-3837	PS arm and bracket assembly	1
2	* 63-0641	Main arm	1
3	* 63-0700	Pivot	1
4	* 01-9145	Screw (pivot)	1
5	* 63-0211	Stop	1
6	01-0864	Hole plug	1
7	63-0191	Spacer	1
8	* 63-2392	PS arm mounting screw pack (not shown)	1
9	* 01-2300	Wood screw #12 x 1-1/2" (not shown)	4
10	* 01-2303	Wood screw #12 x 2-1/4" (not shown)	1

* Finish required: Powder coat finishes – EB, EN, ED, EP, EAB
Plated finishes – 3, 4, 9, 10, 10B, 26, 26D

25-PSH Heavy Duty Parallel Arm with Hold Open and Stop

PARTS LIST

PAGE NO.	REV.
12	A
DATE:	4/1/04



ITEM	PART No.	DESCRIPTION	QTY
1	* 63-3833	PSH arm and bracket assembly	1
2	* 63-0641	Main arm	1
3	* 63-0700	Pivot	1
4	* 01-9145	Screw (pivot)	1
5	* 63-0211	Stop	1
6	01-0864	Hole plug	1
7	63-0191	Spacer	1
8	* 63-2392	PSH arm mounting screw pack (not shown)	1
9	* 01-2300	Wood screw #12 x 1-1/2" (not shown)	4
10	* 01-2303	Wood screw #12 x 2-1/4" (not shown)	1

* Finish required: Powder coat finishes – EB, EN, ED, EP, EAB
Plated finishes – 3, 4, 9, 10, 10B, 26, 26D

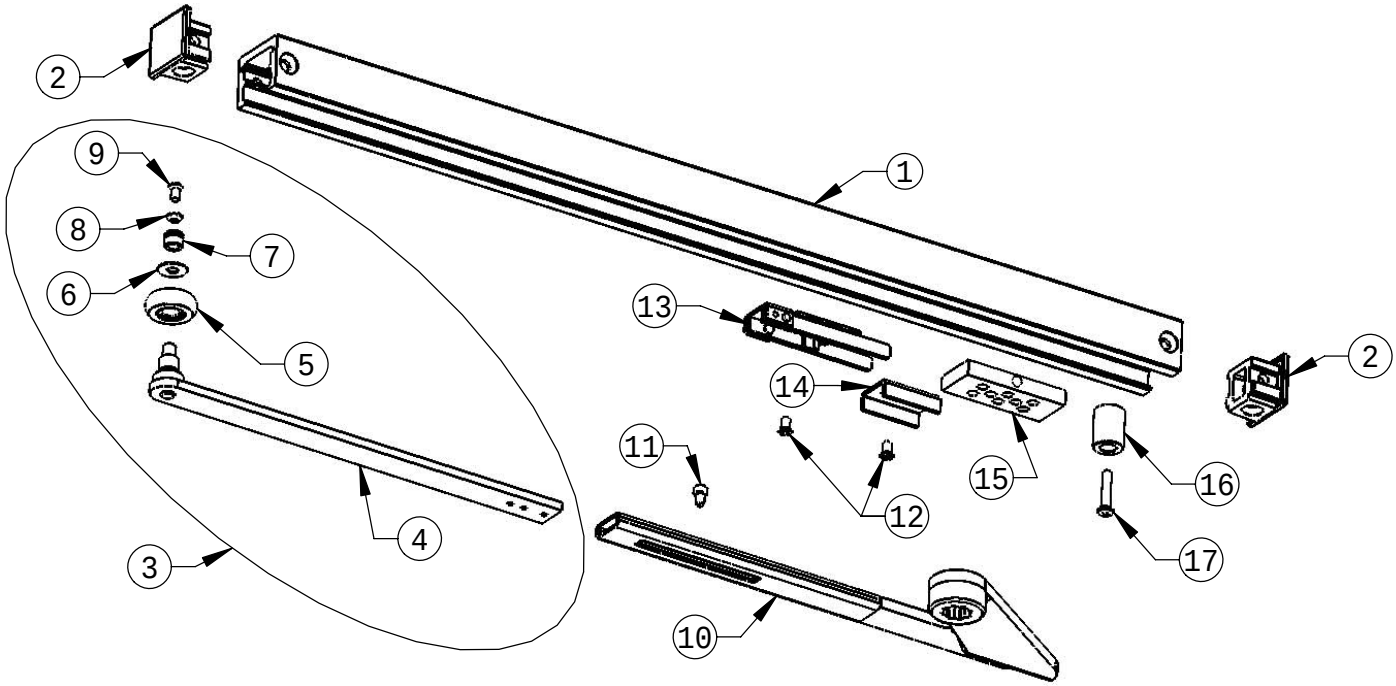
PART LIST

PAGE NO. 28 REV A

DATE: 9/15/05

25- HDSB ARM AND TRACK ASSEMBLY

-USE WITH 351 SERIES DOOR CLOSER ONLY-



ITEM	PART NO.	DESCRIPTION	QTY.
1	63-0157*	Channel	1
2	63-0682*	End Cap	2
3	63-4206*	Arm And Roller Assembly	1
4	63-4276*	Arm And Stud Assembly	1
5	63-3900	Roller Assembly	1
6	63-0687	Washer	1
7	63-0738	Bushing	1
8	01-0930	Countersunk Lock Washer	1
9	01-1028	Flat Head Machine Screw 8-32 x 5/16"	1
10	63-3056*	Double Egress Arm, Right Hand	1
	63-3057*	Double Egress Arm, Left Hand	1
11	01-1463	Adjusting Rod Screw	1
12	01-1028	Machine Screw 8-32 X 1/4"	2
13	63-2063	Spring Slide Assembly	1
14	63-0678	Spring Support	1
15	63-0377	Bumper	1
16	63-0396	Bumper Stop	1
17	01-0134	Pan Head Machine Screw 8-32 X 13/16"	1
18	63-4212*	Mounting Screw Pack (Not Shown)	1

***FINISHES REQUIRED (FINISHES: EB, EN, ED, EP, EAB)**

SARGENT®

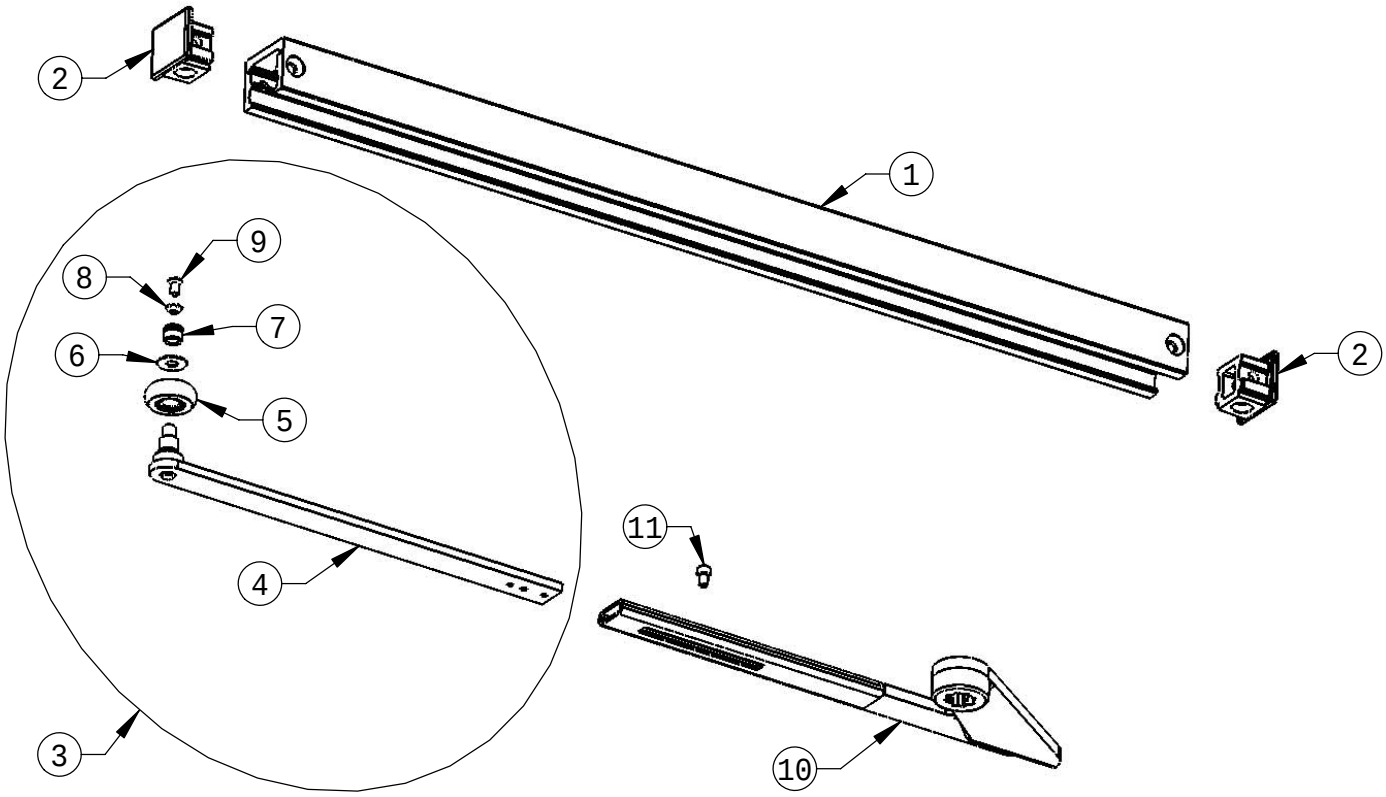
© SARGENT Manufacturing Company 2006

PART LIST

PAGE NO. 25 REV A
DATE: 9/15/05

25- ODS ARM AND TRACK ASSEMBLY

-USE WITH 351 SERIES DOOR CLOSER ONLY-



ITEM	PART NO.	DESCRIPTION	QTY.
1	63-0157*	Channel	1
2	63-0682*	End Cap	2
3	63-4206*	Arm And Roller Assembly	1
4	63-4276*	Arm And Stud Assembly	1
5	63-3900	Roller Assembly	1
6	63-0687	Washer	1
7	63-0738	Bushing	1
8	01-0930	Countersunk Lock Washer	1
9	01-1028	Flat Head Machine Screw 8-32 x 5/16"	1
10	63-3056*	Double Egress Arm, Right Hand	1
	63-3057*	Double Egress Arm, Left Hand	1
11	01-1463	Adjusting Rod Screw	1
12	63-4212*	Mounting Screw Pack (Not Shown)	1

***FINISH REQUIRED (FINISHES: EB, EN, ED, EP, EAB)**

SARGENT®

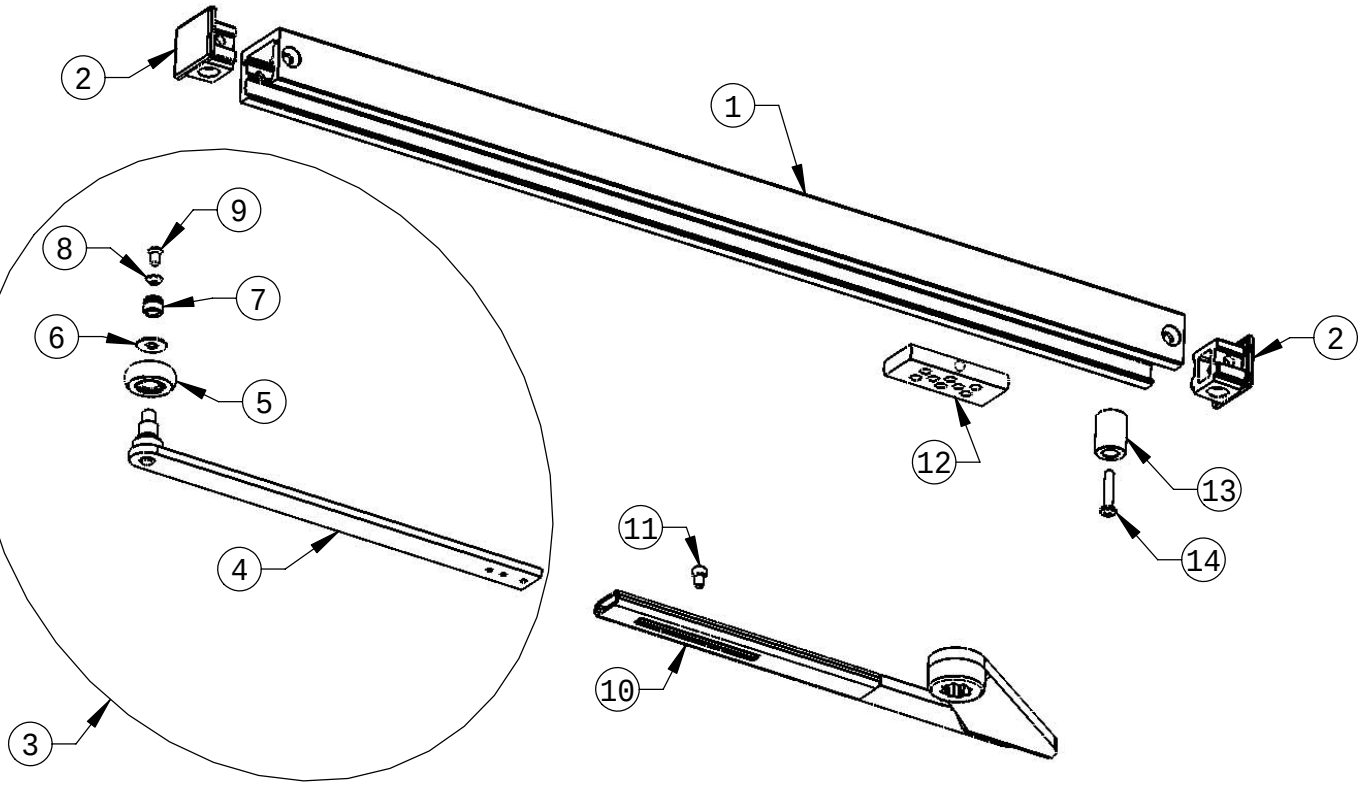
© SARGENT Manufacturing Company 2006

PART LIST

PAGE NO. 26 REV A
DATE: 9/15/05

25- ODSB ARM AND TRACK ASSEMBLY

- USE WITH 351 SERIES DOOR CLOSER ONLY -



ITEM	PART NO.	DESCRIPTION	QTY.
1	63-0157*	Channel	1
2	63-0682*	End Cap	2
3	63-4206*	Arm And Roller Assembly	1
4	63-4276*	Arm And Stud Assembly	1
5	63-3900	Roller Assembly	1
6	63-0687	Washer	1
7	63-0738	Bushing	1
8	01-0930	Countersunk Lock Washer	1
9	01-1028	Flat Head Machine Screw 8-32 x 5/16"	1
10	63-3056*	Double Egress Arm, Right Hand	1
	63-3057*	Double Egress Arm, Left Hand	1
11	01-1463	Adjusting Rod Screw	1
12	63-0377	Bumper	1
13	63-0396	Bumper Stop	1
14	01-0134	Pan Head machine Screw 8-32 X 13/16"	1
15	63-4212*	Mounting Screw Pack (Not Shown)	1

*** FINISH REQUIRED (FINISHES: EB, EN, ED, EP, EAB)**

SARGENT®

© SARGENT Manufacturing Company 2006

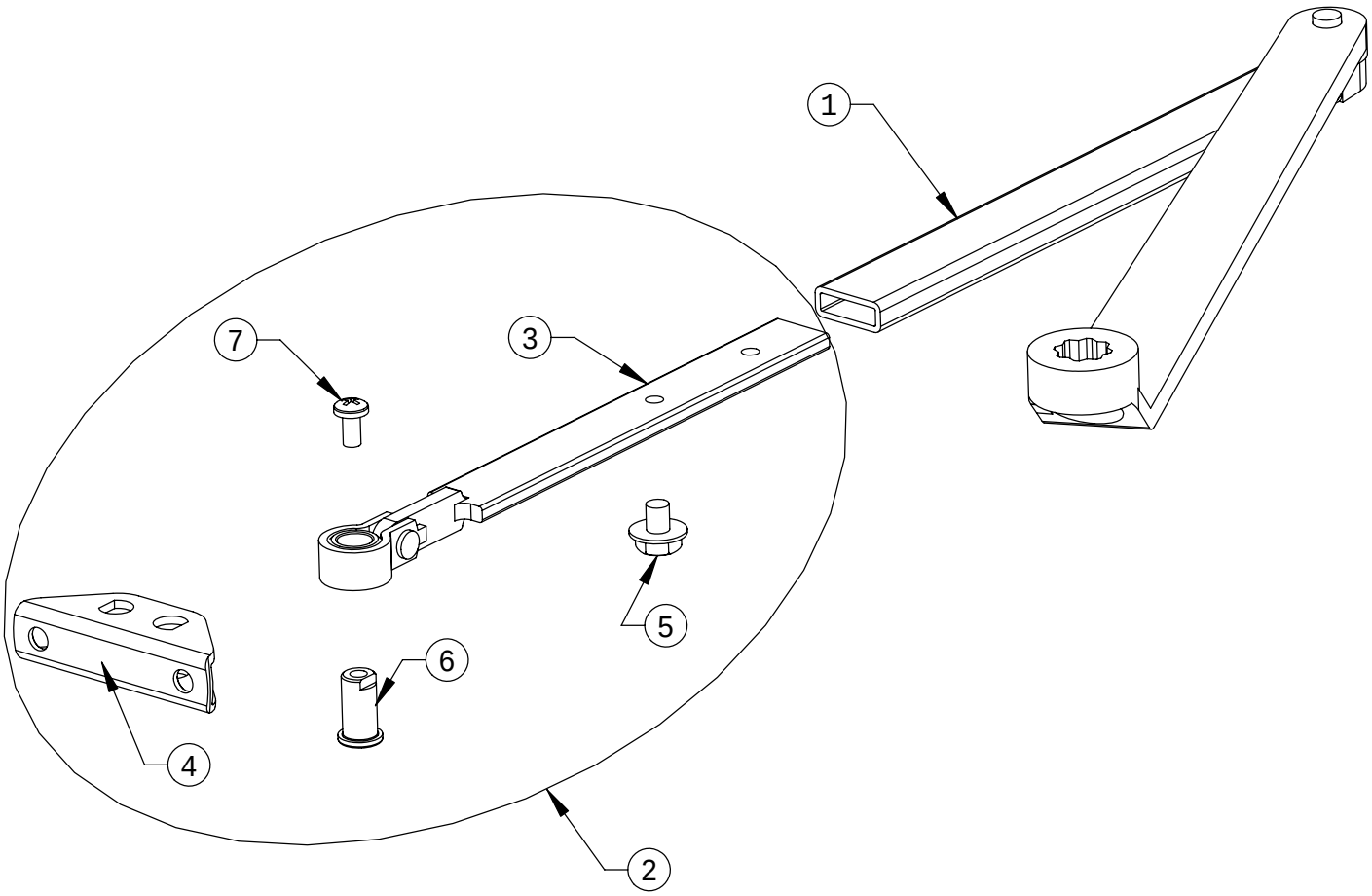
25-OP POCKET ARM ASSEMBLY

PART LIST

PAGE NO. 30 **REV** A

DATE: 9/15/05

-USE WITH 351 SERIES DOOR CLOSER ONLY-



ITEM	PART NO.	DESCRIPTION	QTY.
1	63-2607*	Main Arm & Link Assembly	1
2	63-2216*	Complete "O" Foot Assembly	1
3	63-2212*	Swivel Arm	1
4	64-0023*	Foot	1
5	61-0308*	Swivel Arm Screw	1
6	64-0025*	Foot Pivot	1
7	01-1140*	Screw	1
8	63-3684*	Mounting Screw Pack (Not Shown)	1

***MUST SPECIFY FINISH: (PAINTED FINISHES EB, EN, ED, EP, EAB)**

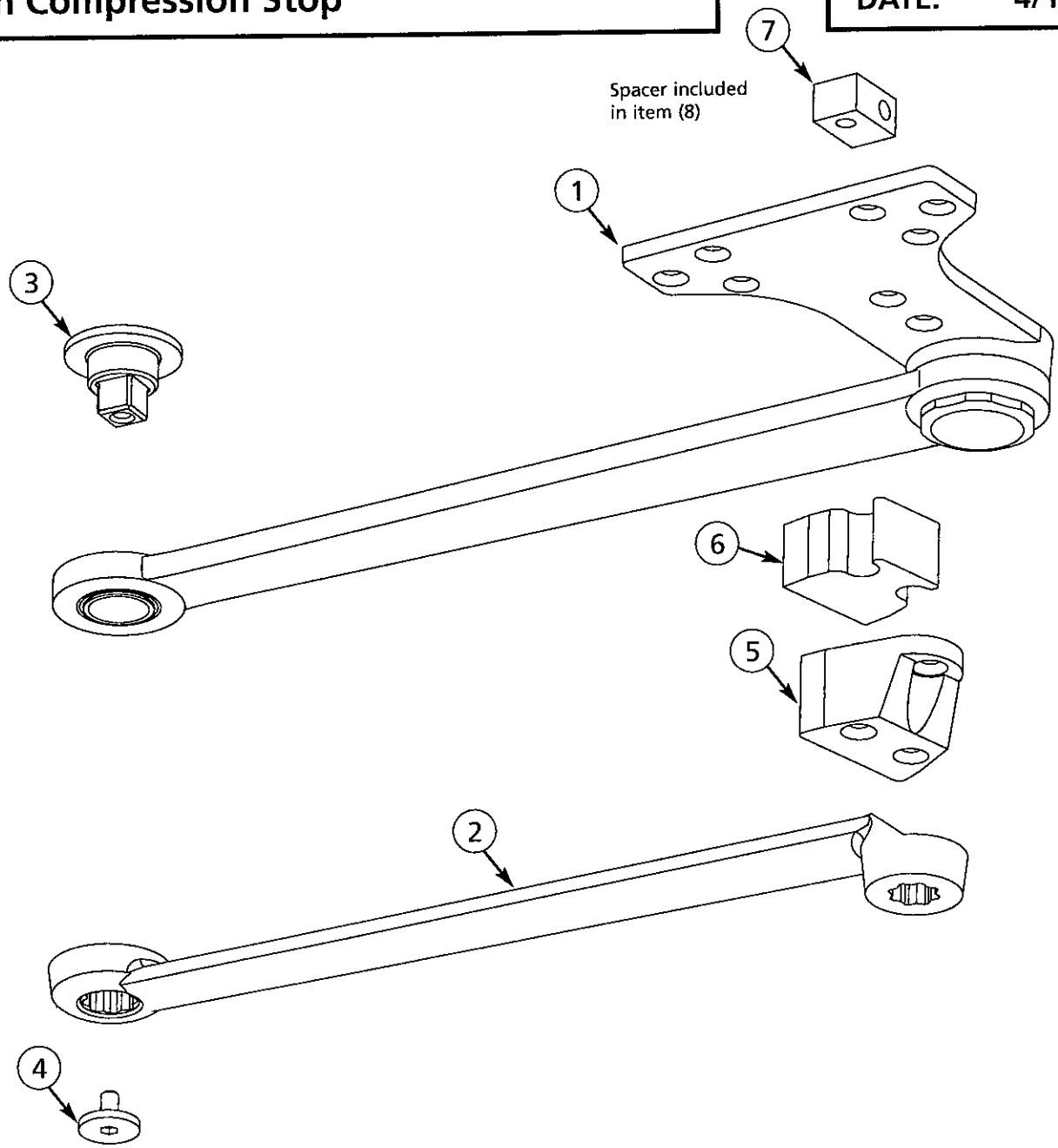
SARGENT®

© SARGENT Manufacturing Company 2006

25-CPS Heavy Duty Parallel Arm with Compression Stop

PARTS LIST

PAGE NO.	REV.
9	A
DATE:	4/1/04



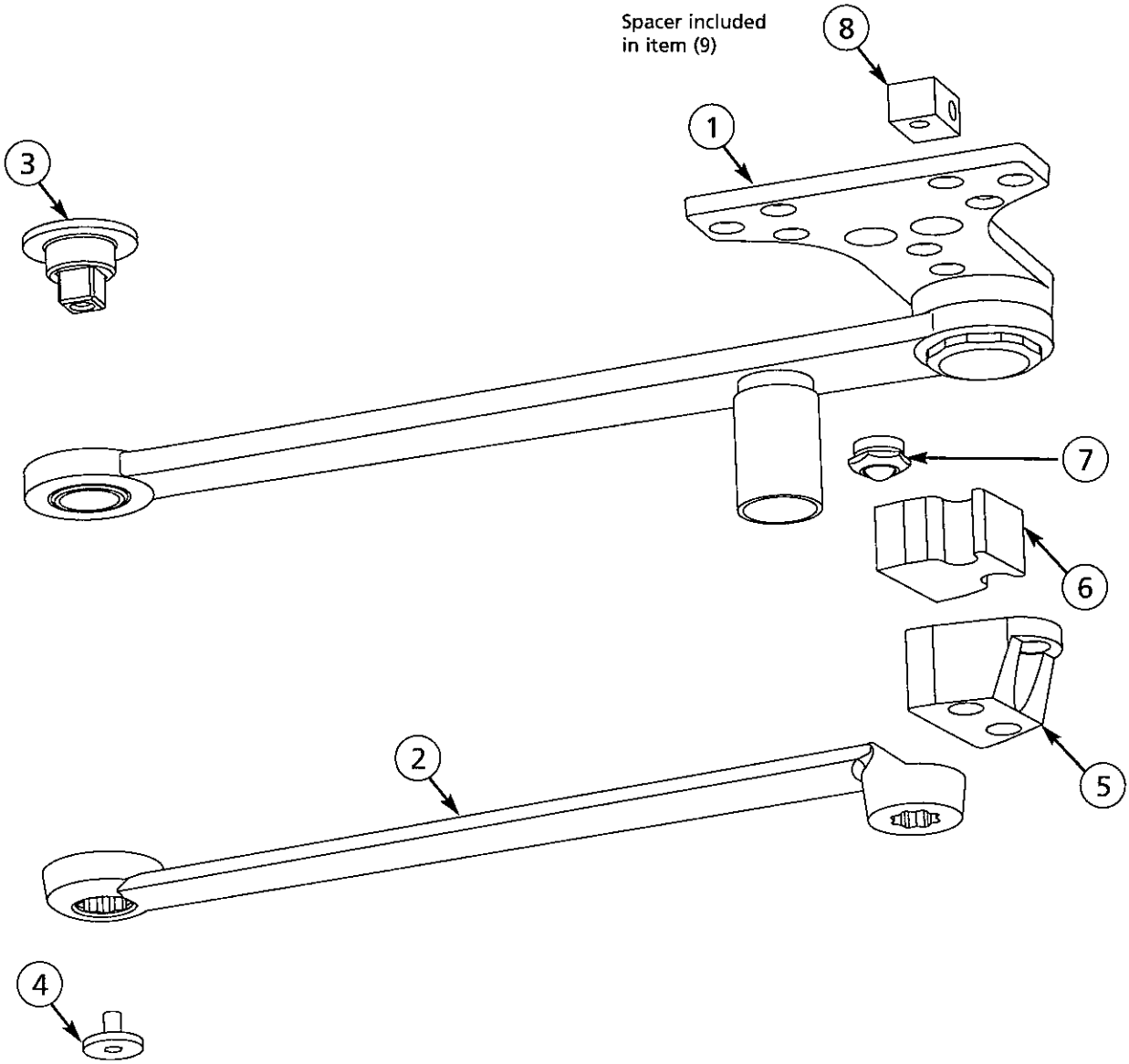
ITEM	PART No.	DESCRIPTION	QTY	COMMENTS
1	* 63-3830	CPS arm and bracket assembly	1	Included in item (8)
2	* 63-0641	Main arm	1	
3	* 63-0700	Pivot	1	
4	* 01-9145	Screw (pivot)	1	
5	* 63-0516	Bumper holder	1	
6	63-3493	Bumper	1	
7	63-0191	Spacer	1	
8	* 63-2398	CPS arm mounting screwpack (not shown)	1	
9	* 01-2300	Wood screw #12 x 1-1/2" (not shown)	4	
10	* 01-2303	Wood screw #12 x 2-1/4" (not shown)	3	

* Finish required: Powder coat finishes – EB, EN, ED, EP, EAB
Plated finishes – 3, 4, 9, 10, 10B, 26, 26D

25-CPSH Heavy Duty Parallel Arm with Hold Open and Compression Stop

PARTS LIST

PAGE NO. 10 REV. A
DATE: 4/1/04



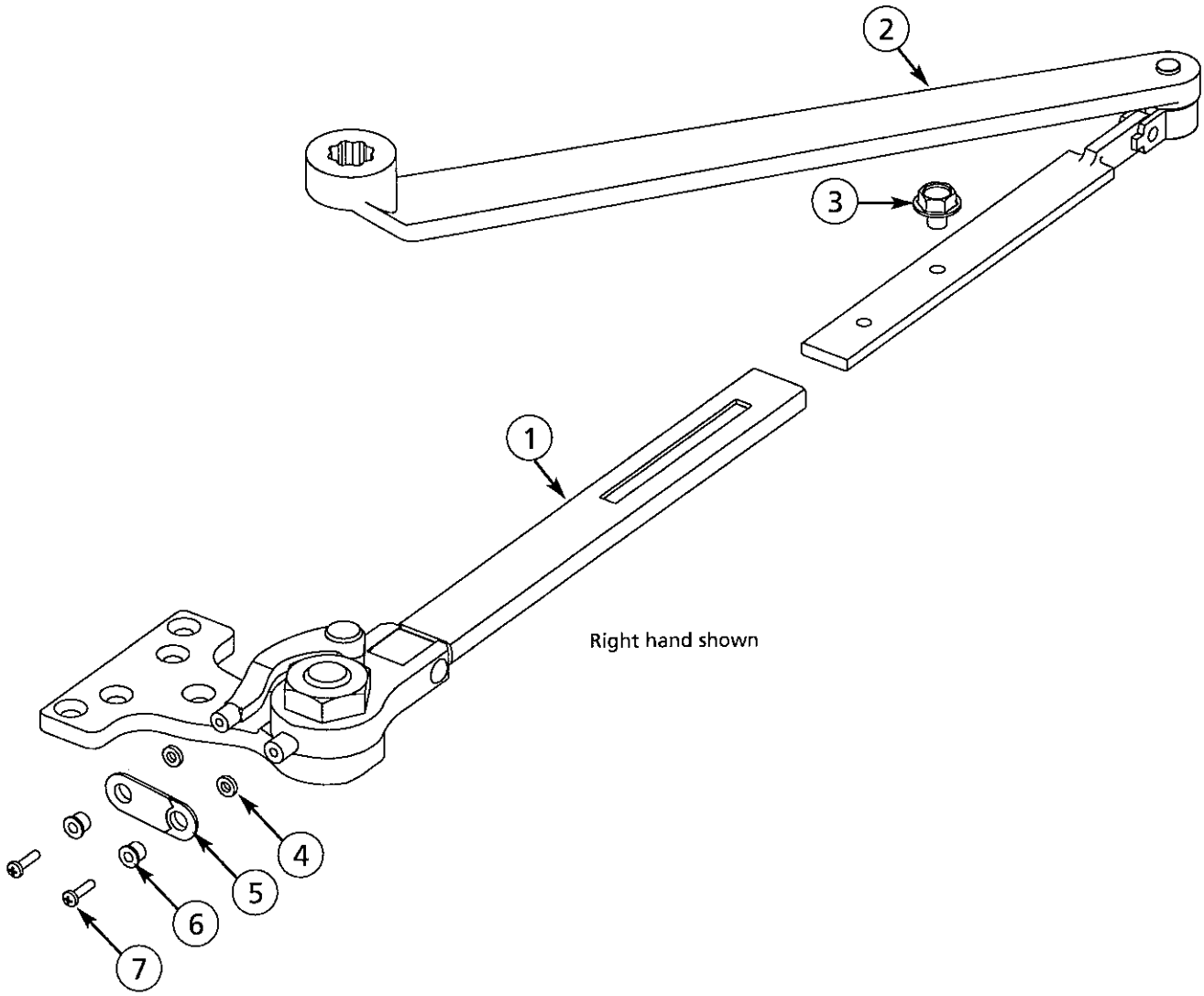
ITEM	PART No.	DESCRIPTION	QTY	COMMENTS
1	* 63-3836	CPSH arm assembly	1	
2	* 63-0641	Main arm	1	
3	* 63-0700	Pivot	1	
4	* 01-9145	Screw (pivot)	1	
5	* 63-0516	Bumper holder	1	
6	63-3493	Bumper	1	Included in item (9)
7	63-3788	Insert	1	
8	63-0191	Spacer	1	
9	* 63-3487	CPSH arm mounting screw pack (not shown)	1	
10	* 01-2300	Wood screw #12 x 1-1/2" (not shown)	4	
11	* 01-2303	Wood screw #12 x 2-1/4" (not shown)	3	

* Finish required: Powder coat finishes – EB, EN, ED, EP, EAB
Plated finishes – 3, 4, 9, 10, 10B, 26, 26D

25-PF9 Fusible Link Holder Arm

PARTS LIST

PAGE NO.	REV.
7	A
DATE:	4/1/04



Right hand shown

ITEM	PART No.	DESCRIPTION	QTY
1	* 63-2487	Foot bracket assembly L.H.	1
	* 63-2488	Foot bracket assembly R.H.	1
2	* 63-2229	Main arm and link assembly	1
3	* 61-0308	Swivel arm screw	1
4	61-0294	Washer	2
5	61-0007	Fusible link 165°	1
	61-0010	Fusible link 135°	1
6	61-0293	Bushing	2
7	01-1140	Screw	2
8	* 64-2407	PF9 arm mounting screw pack (not shown)	1
9	* 01-2300	Wood screw #12 x 1-1/2" (not shown)	5

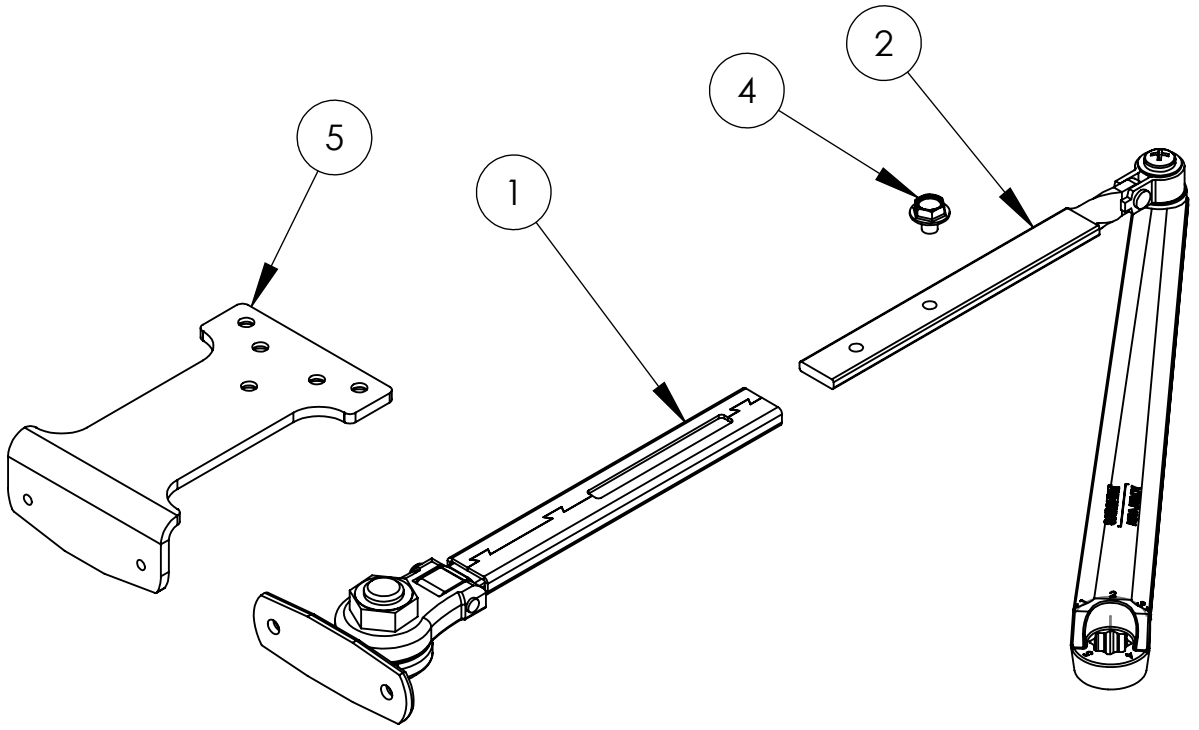
* Finish required: Powder coat finishes – EB, EN, ED, EP, EAB

PARTS LIST
25-H / PH9 "UH" Holder Arm

PARTS LIST	
PAGE No. 5	REV. B

3/2011

ITEM No.	PART No.	DESCRIPTION	QTY.
1	*61-2303	FOOT ASSEMBLY	1
2	*63-3070	MAIN ARM & SWIVEL ASSEMBLY	1
3	*64-2407	H ARM MOUNTING SCREW PACK (NOT SHOWN)	1
4	* 61-0308	SWIVEL ARM SCREW	1
5	*125-PH9	FOOT BRACKET (ONLY USE FOR PH9 HOLDER ARM)	1



* FINISH REQUIRED: POWDER COAT FINISHES - EB, EN, ED, EP, EAB
FOR PLATED FINISHES CONSULT FACTORY

© SARGENT Manufacturing Company. An ASSA ABLOY Group Compny, All Rights reserved.

SARGENT
ASSA ABLOY

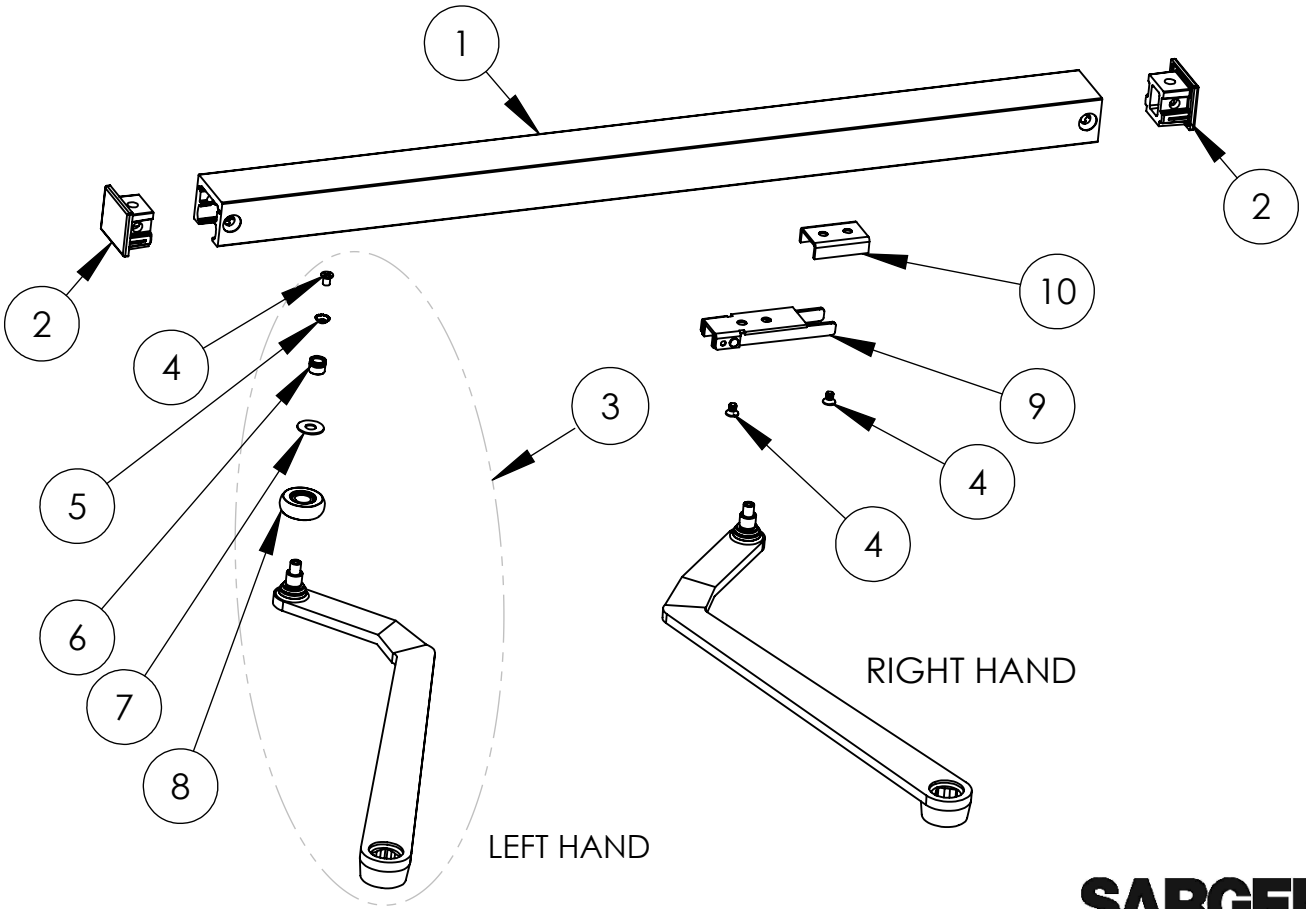
25-HD TRACK TYPE ARM WITH HOLD OPEN, DOUBLE EGRESS

PARTS LIST

PAGE No.	REV.
23	B

4/2011

ITEM NO.	PART NO.	DESCRIPTION	QTY.
1	*63-0157	CHANNEL PULL	1
2	*63-0682	END CAP	2
3	*63-3656	DOUBLE EGRESS ARM ASSEMBLY (LEFT HAND)	1
	*63-3657	DOUBLE EGRESS ARM (RIGHT HAND)	
4	01-1028	8-32 X 1/4" FLAT UNDERCUT HEAD SCREW	2
5	01-0930	COUNTERSUNK LOCK WASHER	1
6	63-0738	ROLLER BUSHING	1
7	63-0687	WASHER	1
8	63-3900	ROLLER & BEARING ASSEMBLY	1
9	63-2063	SPRING SLIDE ASSEMBLY	1
10	63-0678	SPRING SUPPORT	1
11	*63-3482	SCREW PACK (NOT SHOWN)	1



© SARGENT Manufacturing Company. An ASSA ABLOY Group Company. All Rights reserved.

*FINISH REQUIRED: POWDER COAT FINISHES - EB, EN, ED, EP, EAB.

SARGENT
ASSA ABLOY

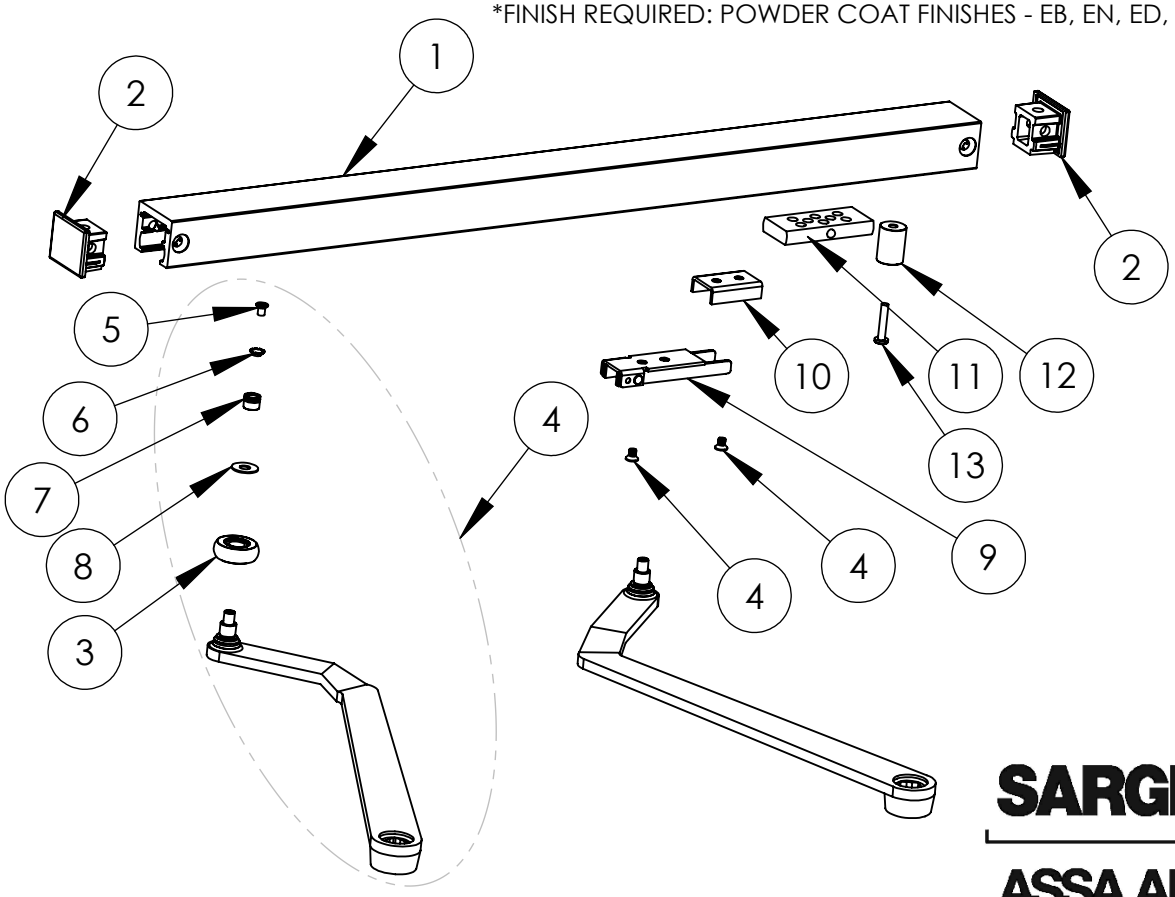
PARTS LIST
25-HDB ARM AND TRACK ASSEMBLY

PARTS LIST	
PAGE No. 24	REV. B

5/2011

ITEM NO.	PART NO.	DESCRIPTION	QTY.
1	*63-0157	CHANNEL PULL	1
2	*63-0682	END CAP	2
3	63-3900	ROLLER & BEARING ASSEMBLY	1
4	*63-3656	DOUBLE EGRESS ARM ASSEMBLY (LEFT HAND)	1
	*63-3657	DOUBLE EGRESS ARM ASSEMBLY (RIGHT HAND)	
5	01-1028	8-32 X 1/4 FLAT UNDERCUT HEAD SCREW	3
6	01-0930	COUNTERSUNK LOCK WASHER	1
7	63-0738	ROLLER BUSHING	1
8	63-0687	WASHER	1
9	63-2063	SPRING SLIDE ASSEMBLY	1
10	63-0678	SPRING SUPPORT	1
11	63-0377	BUMPER	1
12	63-0396	BUMPER STOP	1
13	01-0134	#8-32 x 13/16" PHILLIPS PAN HEAD MACHINE SCREW	1
14	*63-3482	SCREW PACK (NOT SHOWN)	1

*FINISH REQUIRED: POWDER COAT FINISHES - EB, EN, ED, EP & EAB



© SARGENT Manufacturing Company. An ASSA ABLOY Group Company. All Rights reserved.

SARGENT
ASSA ABLOY

ASSA ABLOY, the global leader in door opening solutions

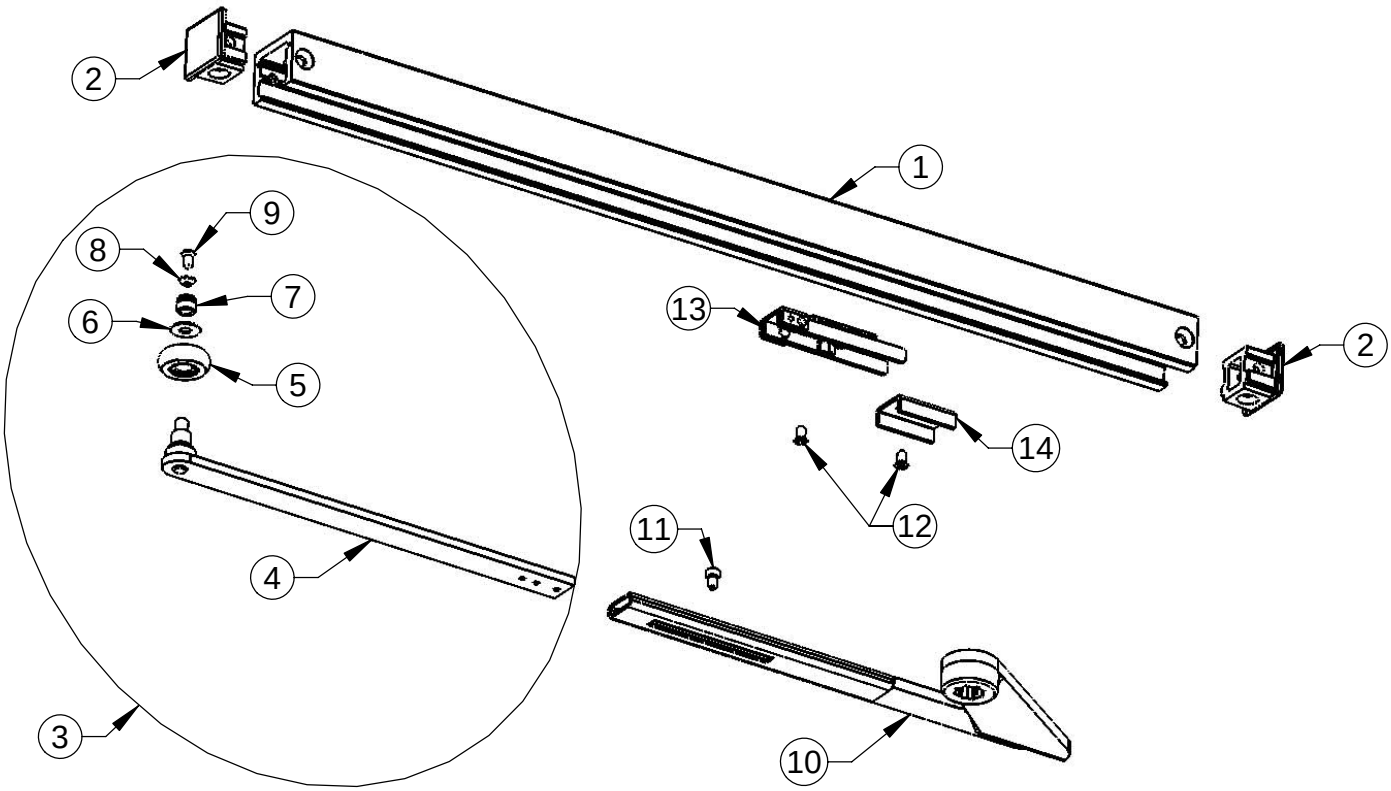
PART LIST

PAGE NO. 27 REV A

DATE: 9/15/05

25- HDS ARM AND TRACK ASSEMBLY

- USE WITH 351 SERIES DOOR CLOSER ONLY -



ITEM	PART NO.	DESCRIPTION	QTY.
1	63-0157*	Channel	1
2	63-0682*	End Cap	2
3	63-4206*	Arm And Roller Assembly	1
4	63-4276*	Arm And Stud Assembly	1
5	63-3900	Roller Assembly	1
6	63-0687	Washer	1
7	63-0738	Bushing	1
8	01-0930	Countersunk Lock Washer	1
9	01-1028	Flat Head Machine Screw 8-32 x 5/16"	1
10	63-3056*	Double Egress Arm, Right Hand	1
	63-3057*	Double Egress Arm, Left Hand	1
11	01-1463	Adjusting Rod Screw	1
12	01-1028	Machine Screw 8-32 X 1/4"	2
13	63-2063	Spring Slide Assembly	1
14	63-0678	Spring Support	1
15	63-4212*	Mounting Screw Pack (Not Shown)	1

***FINISH REQUIRED (FINISHES: EB, EN, ED, EP, EAB)**

SARGENT®

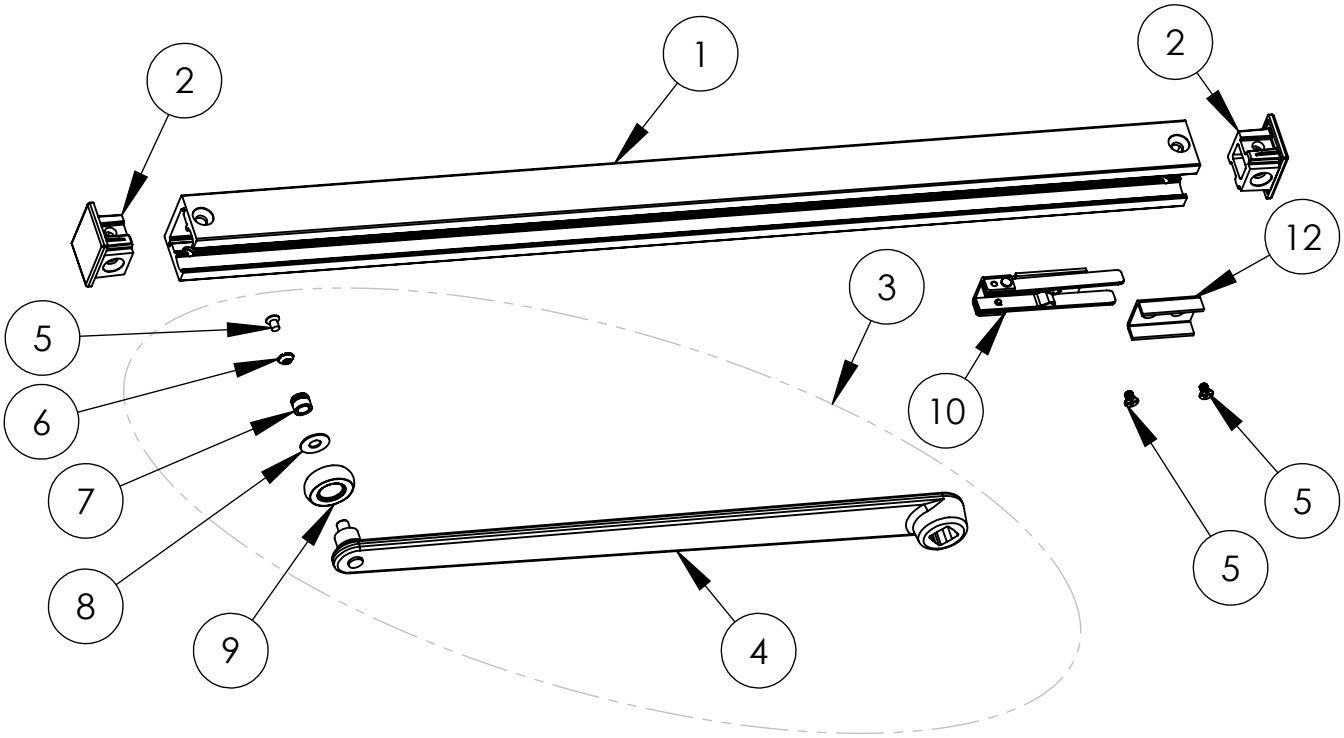
© SARGENT Manufacturing Company 2006

PARTS LIST
25-HT TRACK TYPE ARM WITH HOLD OPEN, PULL SIDE

PARTS LIST	
PAGE No. 15	REV. B

3/2011

ITEM No.	PART No.	DESCRIPTION	QTY.
1	*63-0157	CHANNEL PULL	1
2	*63-0682	END CAP	2
3	*63-3901	MAIN ARM ASSEMBLY (TRACK TYPE)	1
4	* 63-0629	MAIN ARM	1
5	01-1028	8-32 x 1/4" FLAT UNDERCUT HEAD SCREW	3
6	01-0930	COUNTERSUNK LOCK WASHER	1
7	63-0738	ROLLER BUSHING	1
8	63-0687	WASHER	1
9	63-3900	ROLLER & BEARING ASSEMBLY	1
10	63-2063	SPRING SLIDE ASSEMBLY	1
11	*63-3482	SCREW PACK (NOT SHOWN)	1
12	63-0678	SPRING SUPPORT	1



* FINISH REQUIRED: POWDER COAT FINISHES - EB, EN, ED, EP, EAB.

© SARGENT Manufacturing Company. An ASSA ABLOY Group Company. All Rights reserved.

SARGENT
ASSA ABLOY

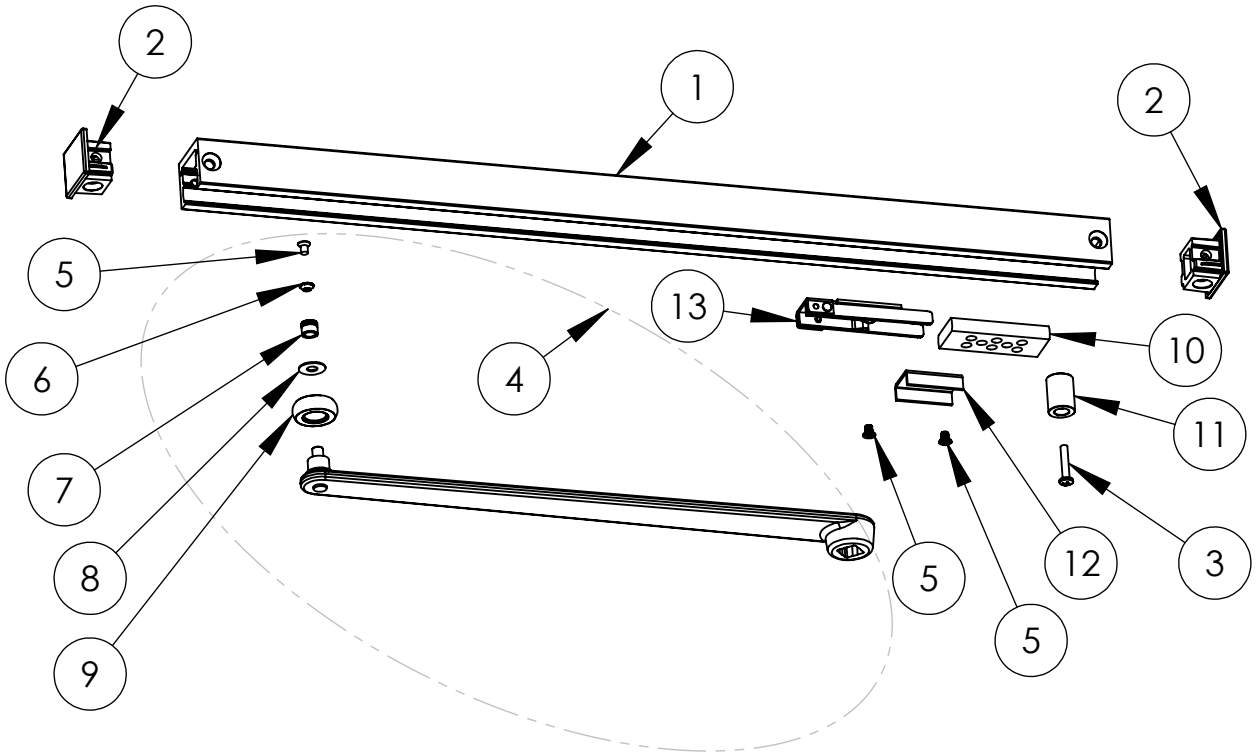
PARTS LIST

25-HTB TRACK TYPE, HOLD OPEN WITH BUMPER, PULL SIDE

PARTS LIST	
PAGE No. 16	REV. B

4/2011

ITEM No.	PART No.	DESCRIPTION	QTY.
1	* 63-0157	CHANNEL PULL	1
2	*63-0682	END CAP	2
3	01-0134	#8-32 x 7/8" PH PN HEAD MACHIINE SCREW	1
4	*63-3901	MAIN ARM ASSEMBLY (TRACK TYPE)	1
5	01-1028	#8-32 x 1/4" FLAT UNDERCUT HEAD SCREW	3
6	01-0930	COUNTERSUNK LOCK WASHER	1
7	63-0738	ROLLER BUSHING	1
8	63-0687	WASHER	1
9	63-3900	ROLLER & BEARING ASSEMBLY	1
10	63-0377	BUMPER	1
11	63-0396	BUMPER STOP	1
12	63-0678	SPRING SUPPORT	1
13	63-2063	SPRING SLIDE ASSEMBLY	1
14	*63-3482	SCREW PACK (NOT SHOWN)	1



© SARGENT Manufacturing Company, an ASSA ABLOY Group Company, All Rights reserved.

*FINISH REQUIRED: POWDER COAT FINISHES - EB, EN, ED, EP, EAB.

SARGENT®

ASSA ABLOY

25-O/OZ/OZA REGULAR ARM

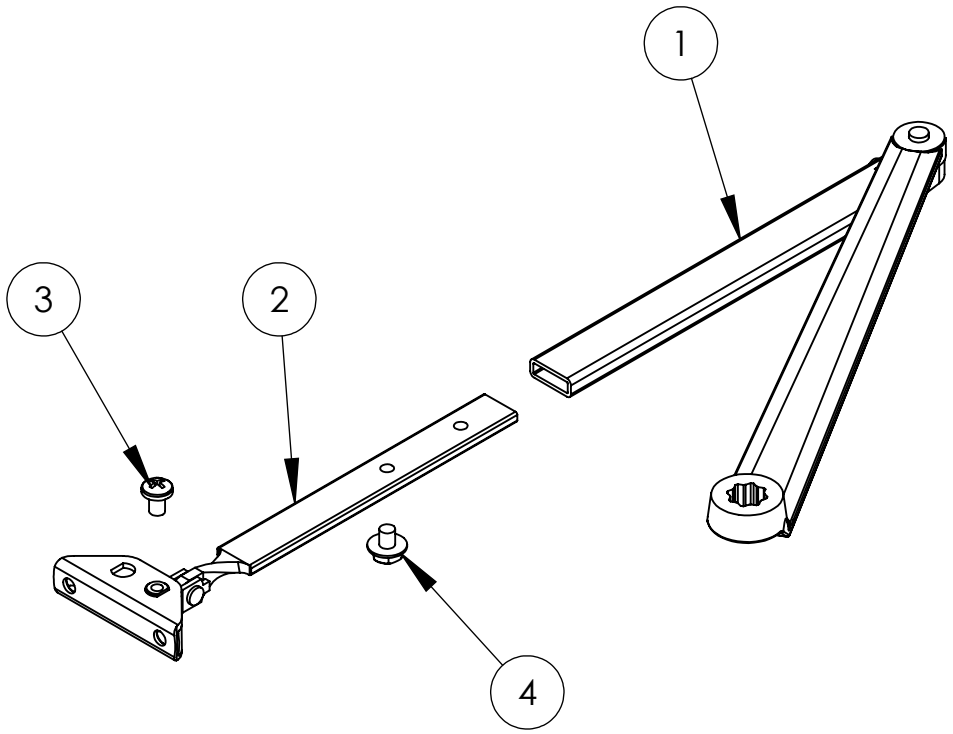
PARTS LIST

PAGE No. 4 | REV. B

2/2011

ITEM No.	PART No.	DESCRIPTION	QTY.
1	*63-2607	MAIN ARM & LINK ASSEMBLY	1
2	*63-2216	O FOOT ASSEMBLY (REF. SWIVEL ARM LENGTH 7 - 9/16") STANDARD	1
	*63-2217	OZ FOOT ASSEMBLY (REF. SWIVEL ARM LENGTH 10 - 11/16")	
	*63-2218	OZA FOOT ASSEMBLT (REF. SWIVEL ARM LENGTH 13 - 13/16")	
3	*01-1140	1/4 -24 UNC x 3/8" LENGTH	1
4	*61-0308	SWIVEL ARM SCREW	1

* SPECIFY FINISH



© SARGENT Manufacturing Company,an ASSA ABLOY Group Company. All Rights reserved.

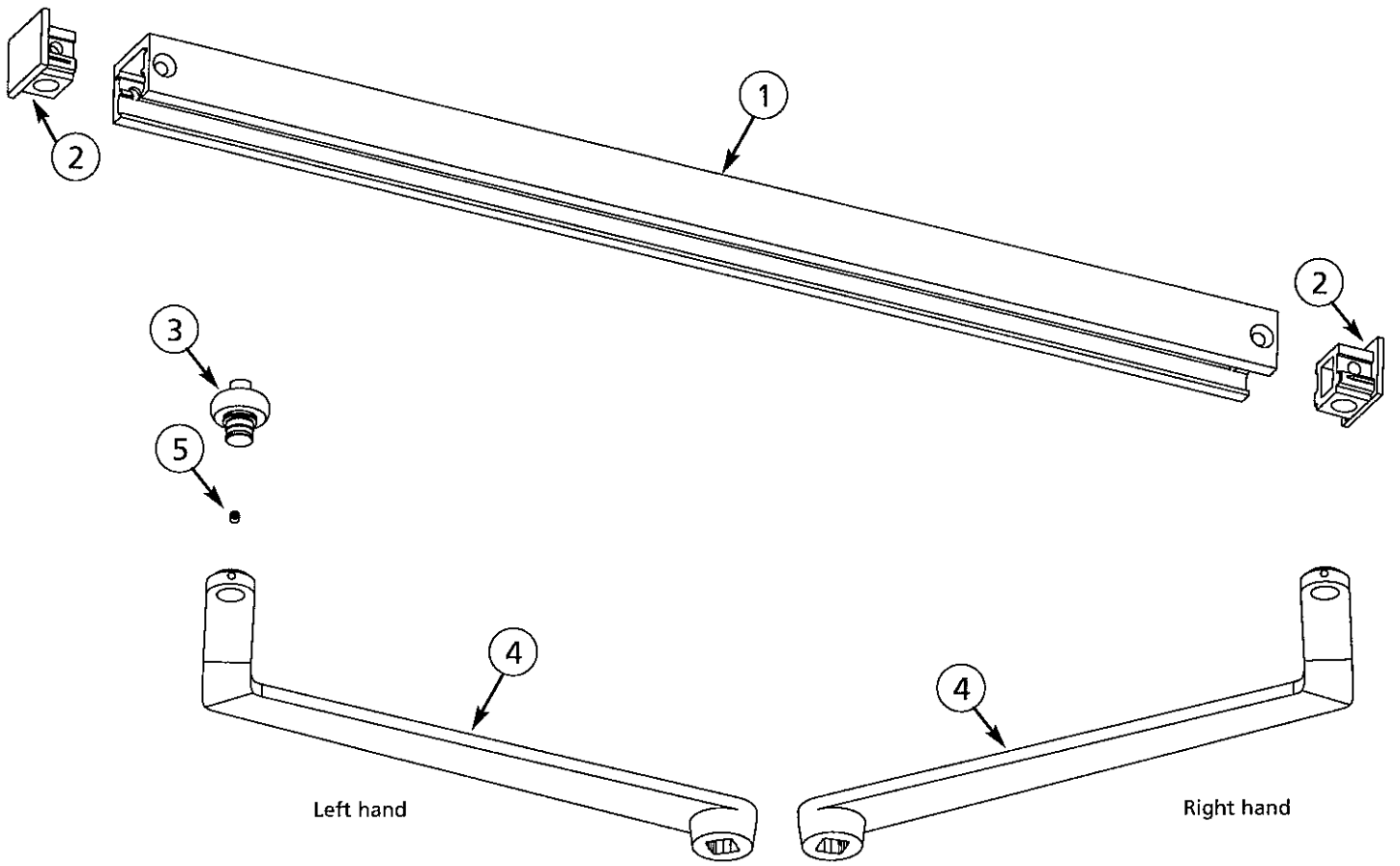
FINISH REQUIRED: POWDER COAT FINISHES - EB, EN, ED, EP, EAB

SARGENT
ASSA ABLOY

25-OD Track Type Arm, Double Egress

PARTS LIST

PAGE NO. 21 REV. A
DATE: 4/1/04

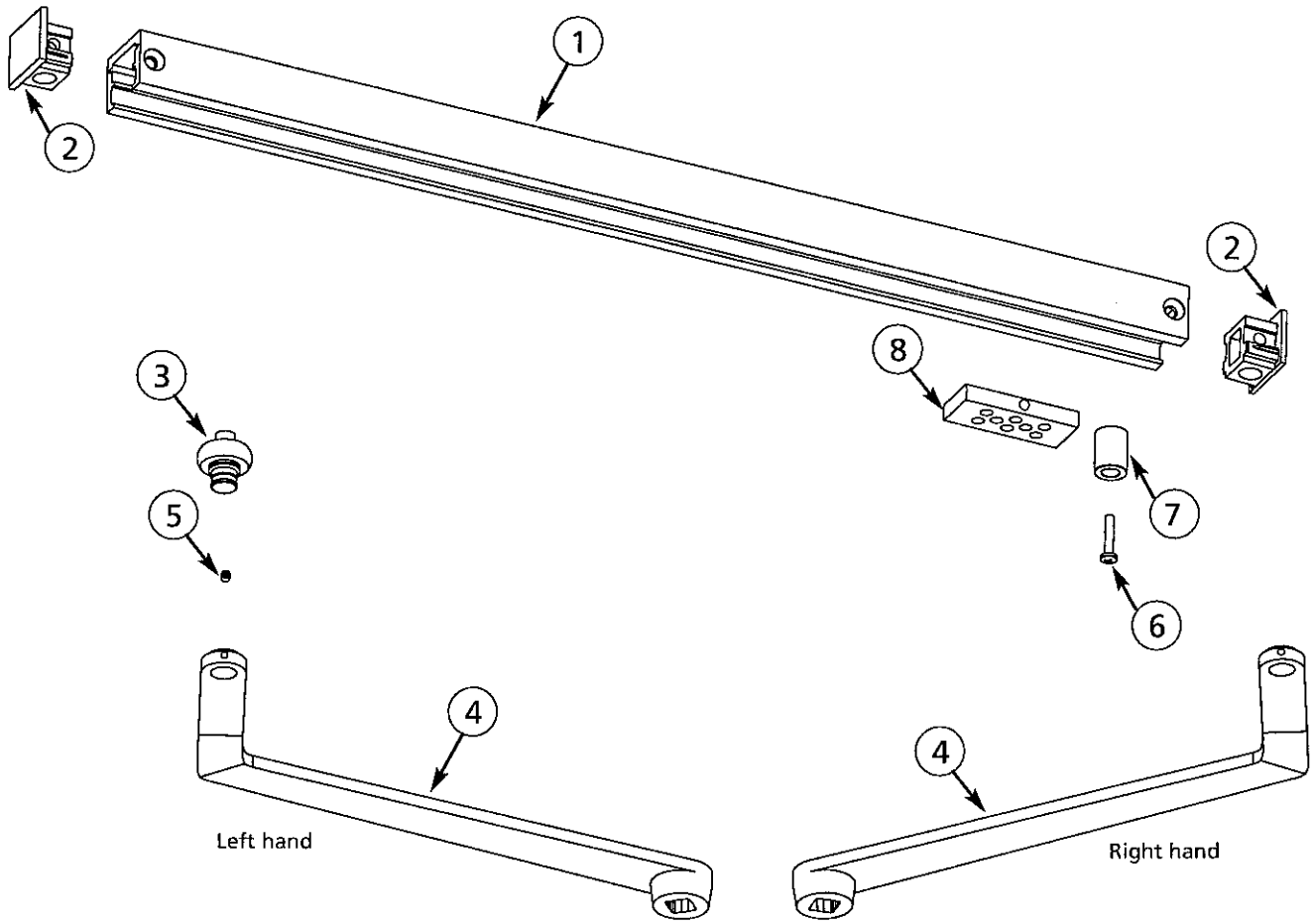


ITEM	PART No.	DESCRIPTION	QTY
1	* 63-0157	Channel – pull	1
2	* 63-0682	Channel end cap	2
3	63-3905	Roller assembly	1
4	* 63-0627	Double egress arm (left hand)	1
	* 63-0628	Double egress arm (right hand)	1
5	01-0287	Socket set screw	1
6	* 63-3482	Screw pack (not shown)	1

* Finish required: Powder coat finishes – EB, EN, ED, EP, EAB

25-ODB Track Type Arm with Bumper, Double Egress

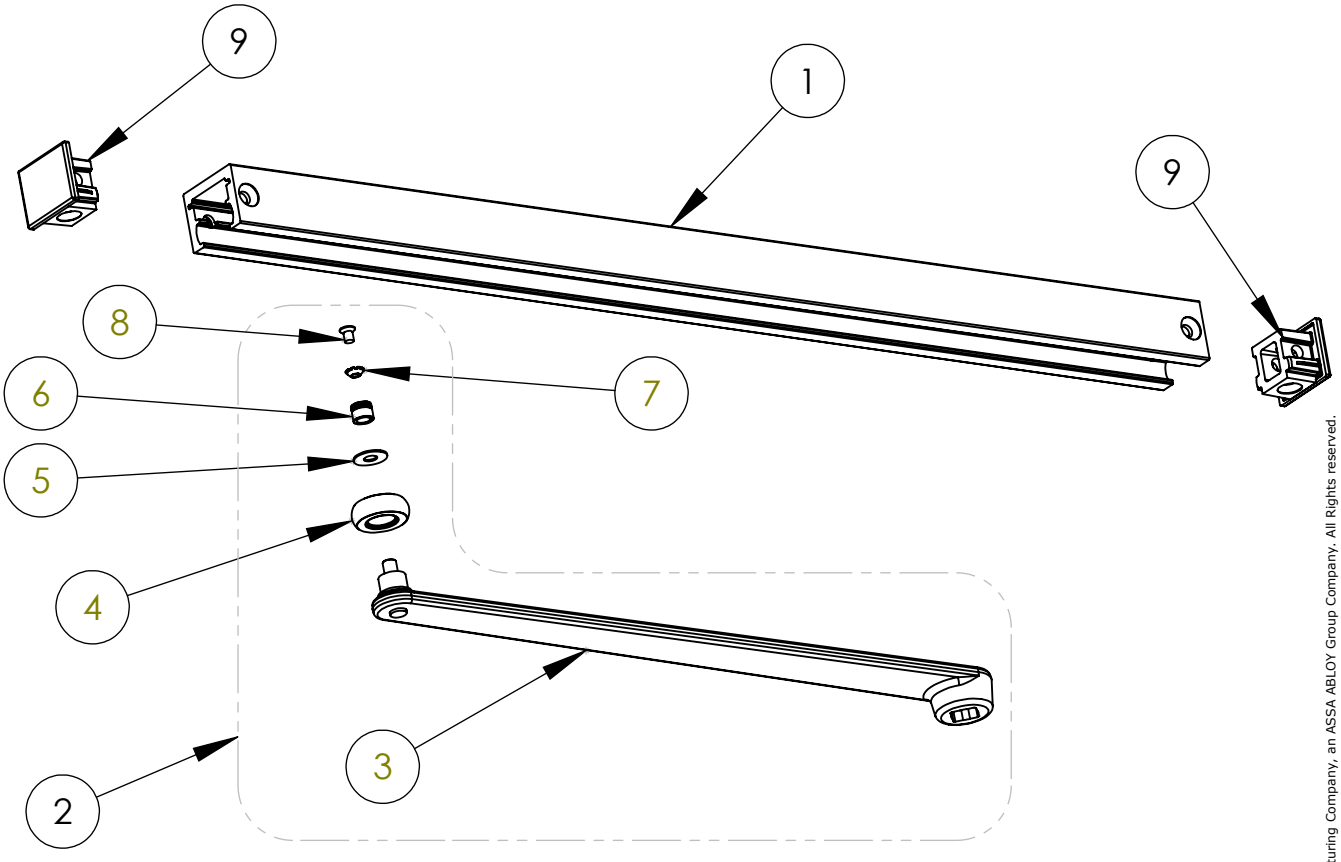
PARTS LIST	
PAGE NO.	REV.
22	A
DATE:	4/1/04



ITEM	PART No.	DESCRIPTION	QTY
1	* 63-0157	Channel – pull	1
2	* 63-0682	Channel end cap	2
3	63-3905	Roller assembly	1
4	* 63-0627	Double egress arm (left hand)	1
	* 63-0628	Double egress arm (right hand)	1
5	01-0287	Socket set screw	1
6	01-0134	#8-32 x 13/16" Phillips pan head machine screw	1
7	63-0396	Bumper stop	1
8	63-0377	Bumper	1
9	* 63-3482	Screw pack (not shown)	1
* Finish required: Powder coat finishes – EB, EN, ED, EP, EAB			

25-OT Track Type Arm, Pull Side
PARTS LIST

ITEM NO.	PART NO.	DESCRIPTION	QTY.
1	63-0157	CHANNEL PULL	1
2	63-3901	MAIN ARM ASSEMBLY (TRACK TYPE)	1
3	63-0629	MAIN ARM	1
4	63-3900	ROLLER ASSEMLY	1
5	63-0687	WASHER	1
6	63-0738	ROLLER BUSHING	1
7	01-0930	COUNTERSUNK LOCK WASHER	1
8	01-1028	8-32 X 1/4 FLAT UNDERCUT HEAD SCREW	1
9	63-0682	END CAP	2



© SARGENT Manufacturing Company, an ASSA ABLOY Group Company. All Rights reserved.

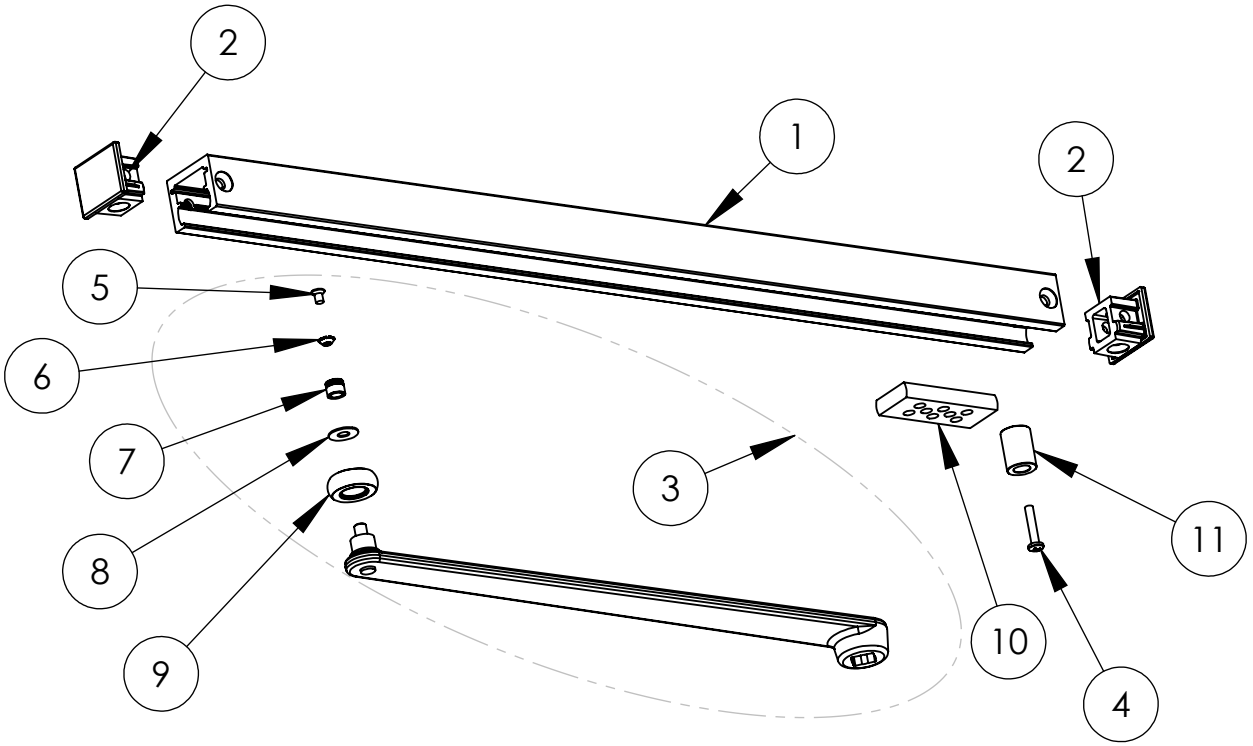
PARTS LIST

25-OTB TRACK TYPE ARM
WITH BUMPER, PULL SIDE

PARTS LIST	
PAGE No.	REV.
14	B

3/2011

ITEM No.	PART No.	DESCRIPTION	QTY.
1	*63-0157	CHANNEL PULL	1
2	*63-0682	END CAP	2
3	*63-3901	MAIN ARM ASSEMBLY (TRACK TYPE)	1
4	01-0134	#8-32 x 13/16" PHILLIPS PAN HEAD MACHINE SCREW	1
5	01-1028	#8-32 x 1/4" FLAT UNDERCUT HEAD SCREW	1
6	01-0930	COUNTERSUNK LOCK WASHER	1
7	63-0738	ROLLER BUSHING	1
8	63-0687	WASHER	1
9	63-3900	ROLLER & BEARING ASSEMBLY	1
10	63-0377	BUMPER	1
11	63-0396	BUMPER STOP	1
12	*63-3482	SCREW PACK (NOT SHOWN)	1



* FINISH REQUIRED: POWDER COAT FINISHES - EB, EN, ED, EP, EAB.

© SARGENT Manufacturing Company. An ASSA ABLOY GROUP Company. All Rights reserved.

SARGENT
ASSA ABLOY

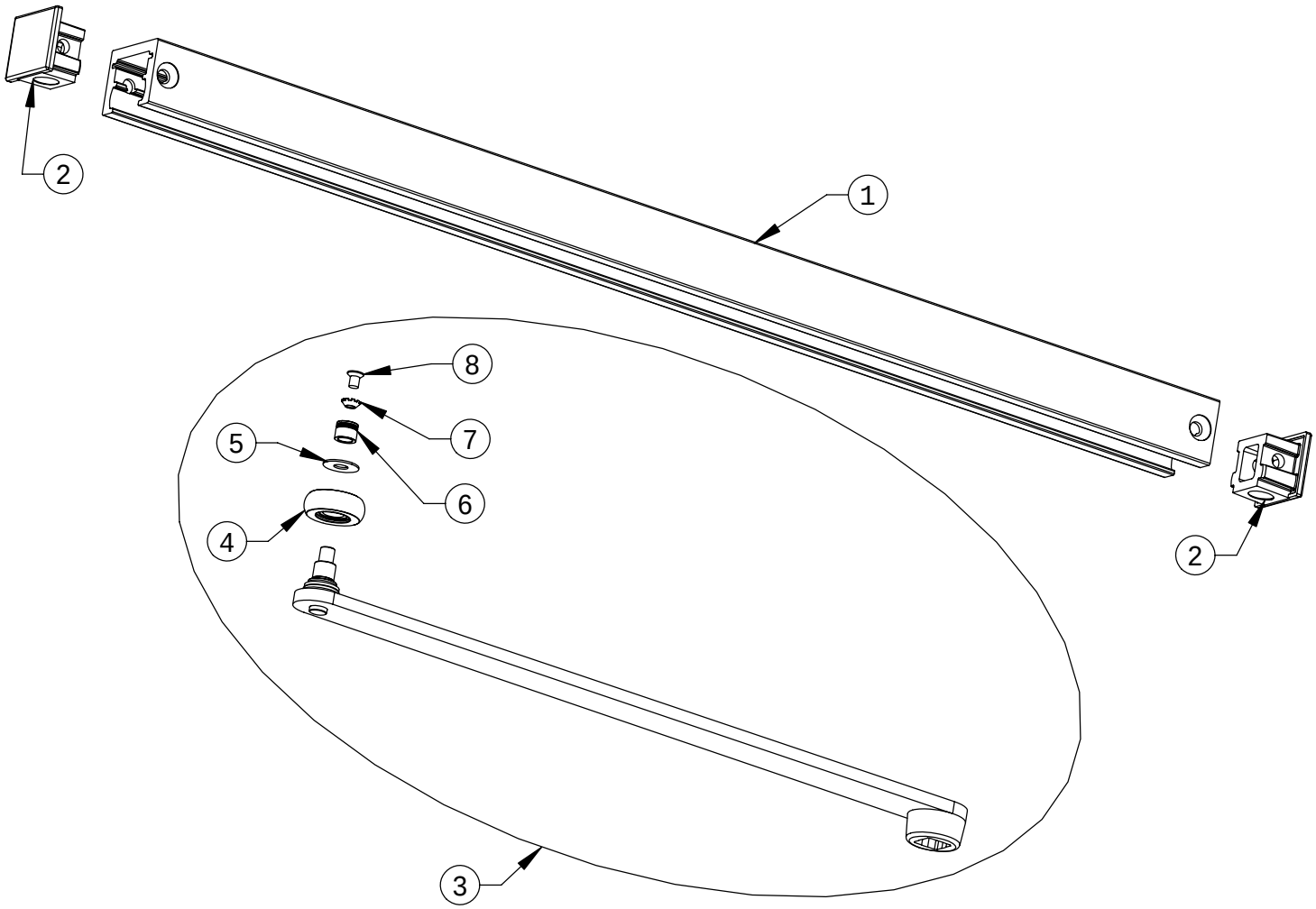
25-OTP POCKET APPLICATION
ARM & TRACK ASSEMBLY

PART LIST

PAGE NO. 29 **REV A**

DATE: 9/15/05

-USE WITH 351 SERIES DOOR CLOSER ONLY-



ITEM	PART NO.	DESCRIPTION	QTY.
1	63-0157*	Channel	1
2	63-0682*	End Caps	2
3	63-3408*	Arm & Roller Assembly	1
4	63-3900	Roller Assembly	1
5	63-0687	Washer	1
6	63-0738	Bushing	1
7	01-0930	Countersunk Lock Washer	1
8	01-1028	Flat Head Machine Screw 8-32 x 5/16"	1
9	63-4212*	Mounting Screw Pack (Not Shown)	1

***MUST SPECIFY FINISH: (PAINT FINISHES EB,EN,ED,EP,EAB)**

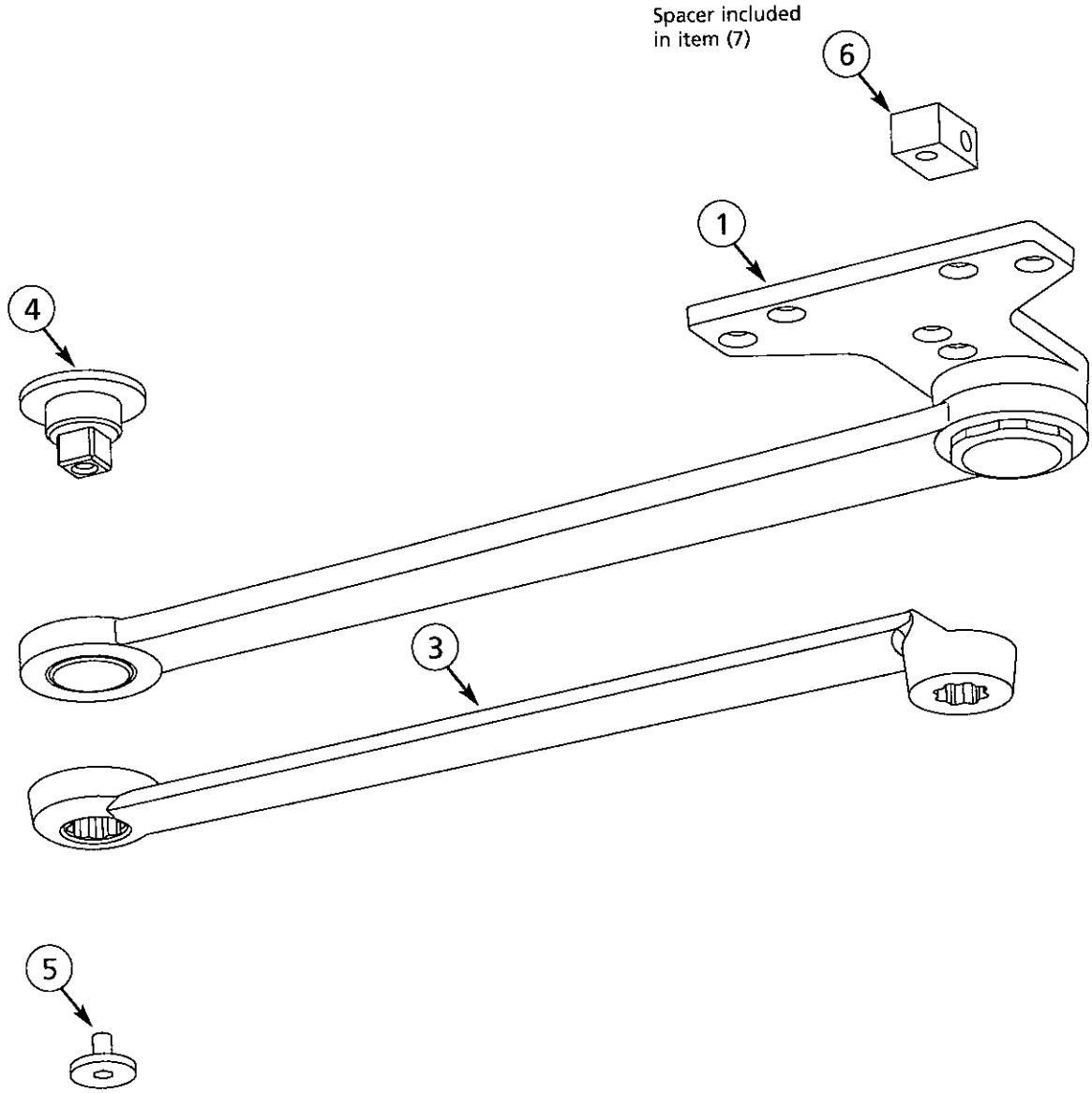
SARGENT®

© SARGENT Manufacturing Company 2006

25-P10/SP10 Heavy Duty Parallel Arm

PARTS LIST

PAGE NO.	REV.
8	A
DATE:	4/1/04



ITEM	PART No.	DESCRIPTION	QTY
1	* 63-3727	P10 arm and bracket assembly	1
2	* 25-SP10	SP10 security arm assembly (not shown) consists of items 1, 3, 4, 5 permanently assembled	1
3	* 63-0641	Main arm	1
4	* 63-0700	Pivot	1
5	* 01-9145	Screw (pivot)	1
6	63-0191	Spacer	1
7	* 63-2392	P10/SP10 arm mounting screw pack (not shown)	1
8	* 01-2300	Wood screw #12 x 1-1/2" (not shown)	4
9	* 01-2303	Wood screw #12 x 2-1/4" (not shown)	1

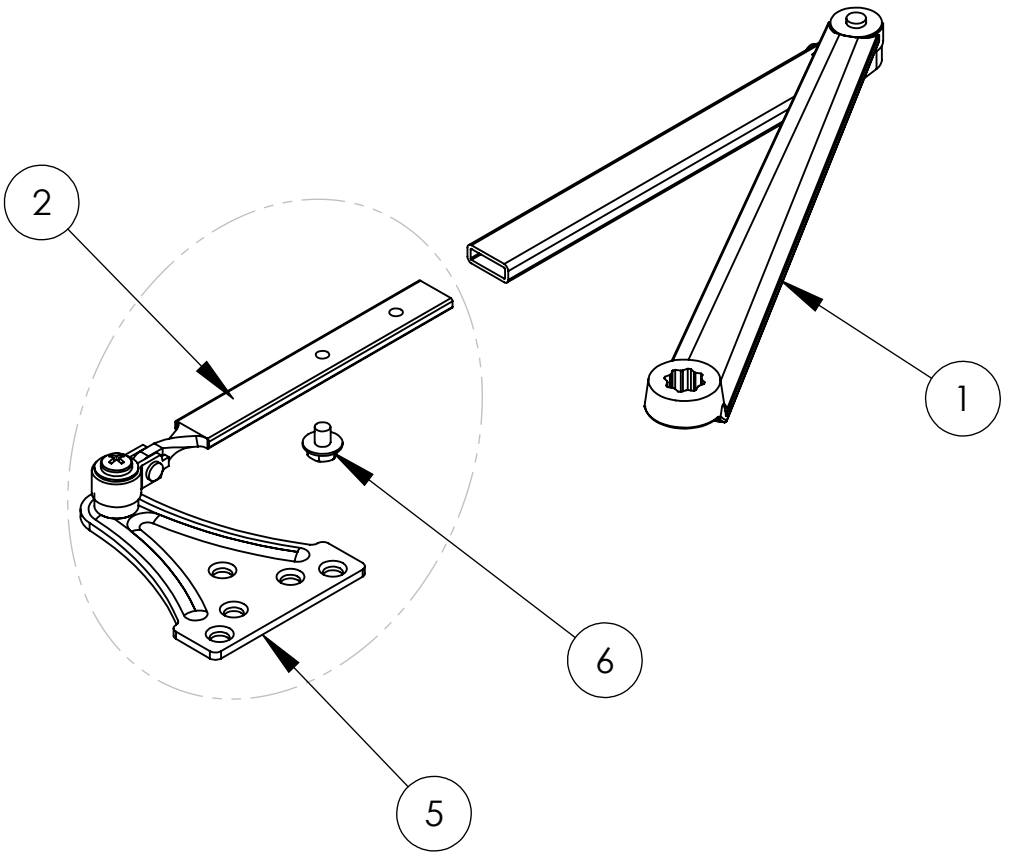
* Finish required: Powder coat finishes – EB, EN, ED, EP, EAB
Plated finishes – 3, 4, 9, 10, 10B, 26, 26D

25-P9 PARALLEL ARM

PARTS LIST

PAGE No. 6 | REV. B

ITEM No.	PART No.	DESCRIPTION	QTY.
1	*63-2607	MAIN ARM & LINK ASSEMBLY	1
2	*63-2271	FOOT ASSEMBLY	1
3	*64-2407	P9 ARM MOUNTING SCREW PACK (NOT SHOWN)	1
4	*01-2300	WOOD SCREW #12 x 1-1/2" (NOT SHOWN)	5
5	*125 - P9	FOOT BRACKET	1
6	*61-0308	SWIVEL ARM SCREW	1



* FINISH REQUIRED: POWDER COAT FINISHES - EB, EN, ED, EP, EAB
FOR PLATED FINISHES CONSULT FACTORY

© SARGENT Manufacturing Company. All Rights reserved.

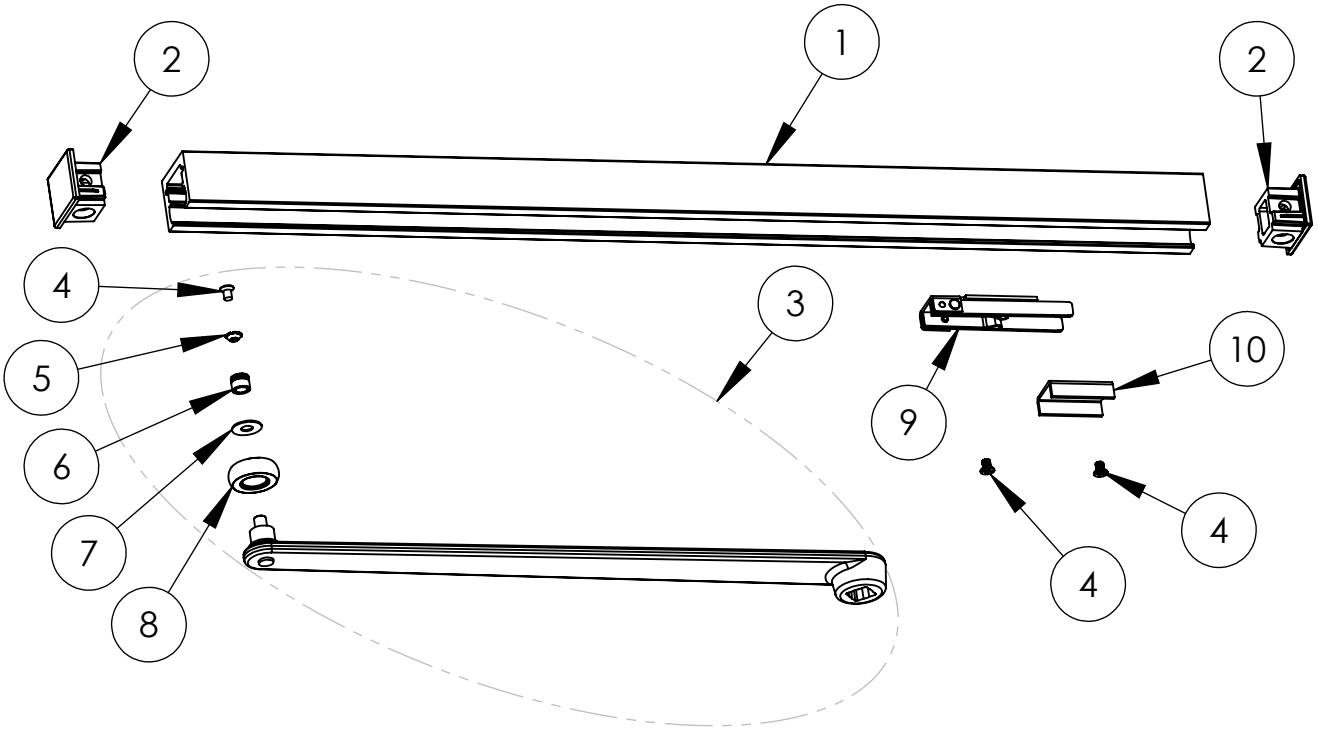
SARGENT
ASSA ABLOY

PARTS LIST
25-PHT TRACK TYPE ARM WITH HOLD OPEN, PUSH SIDE

PARTS LIST	
PAGE No. 19	REV. B

4/2011

ITEM No.	PART No.	DESCRIPTION	QTY.
1	*63-0159	CHANNEL PUSH	1
2	*63-0682	END CAP	2
3	*63-3901	MAIN ARM ASSEMBLY (TRACK TYPE)	1
4	01-1028	8-32 x 1/4" FLAT UNDERCUT HEAD SCREW	3
5	01-0930	COUNTERSUNK LOCK WASHER	1
6	63-0738	ROLLER BUSHING	1
7	63-0687	WASHER	1
8	63-3900	ROLLER & BEARING ASSEMBLY	1
9	63-2063	SPRING SLIDE ASSEMBLY	1
10	63-0678	SPRING SUPPORT	1
11	*63-3482	SCREW PACK (NOT SHOWN)	1



* FINISH REQUIRED: POWDER COAT FINISHES - EB, EN, ED, EP, EAB.

© SARGENT Manufacturing Company. An ASSA ABLOY Group Company. All Rights reserved.

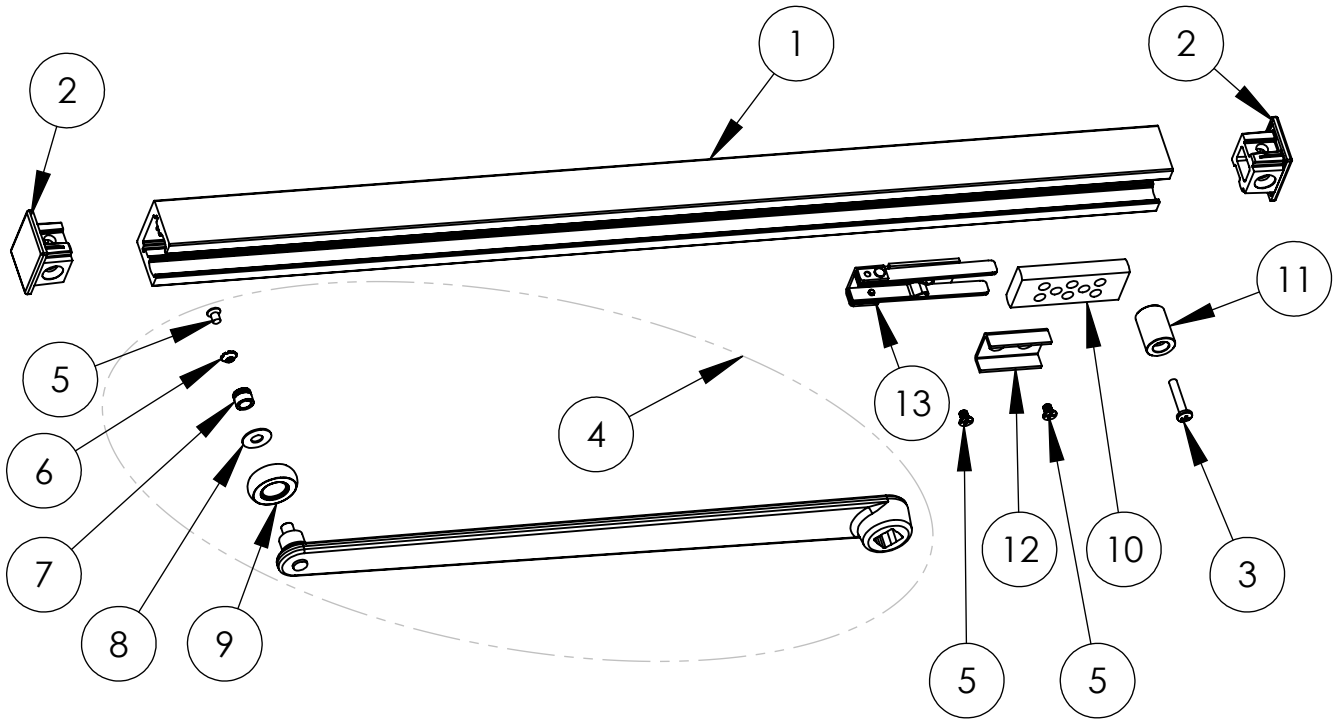
SARGENT®
ASSA ABLOY

PARTS LIST
25-PHTB TRACK TYPE ARM, HOLD OPEN WITH BUMPER, PUSH SIDE

PARTS LIST	
PAGE No. 20	REV. B

4/2011

ITEM NO.	PART No.	DESCRIPTION	QTY.
1	*63-0159	CHANNEL PUSH	1
2	*63-0682	END CAP	2
3	01-0134	#8-32 x 7/8" PH PN HEAD MACHINE SCREW	1
4	*63-3901	MAIN ARM ASSEMBLY (TRACK TYPE)	1
5	01-1028	#8-32 x 1/4" FLAT UNDERCUT HEAD SCREW	3
6	01-0930	COUNTERSUNK LOCK WASHER	1
7	63-0738	ROLLER BUSHING	1
8	63-0687	WASHER	1
9	63-3900	ROLLER & BEARING ASSEMBLY	1
10	63-0377	BUMPER	1
11	63-0396	BUMPER STOP	1
12	63-0678	SPRING SUPPORT	1
13	63-2063	SPRING SLIDE ASSEMBLY	1
14	*63-3482	SCREW PACK (NOT SHOWN)	1



*FINISH REQUIRED: POWDER COAT FINISHES - EB, EN, ED, EP, EAB.

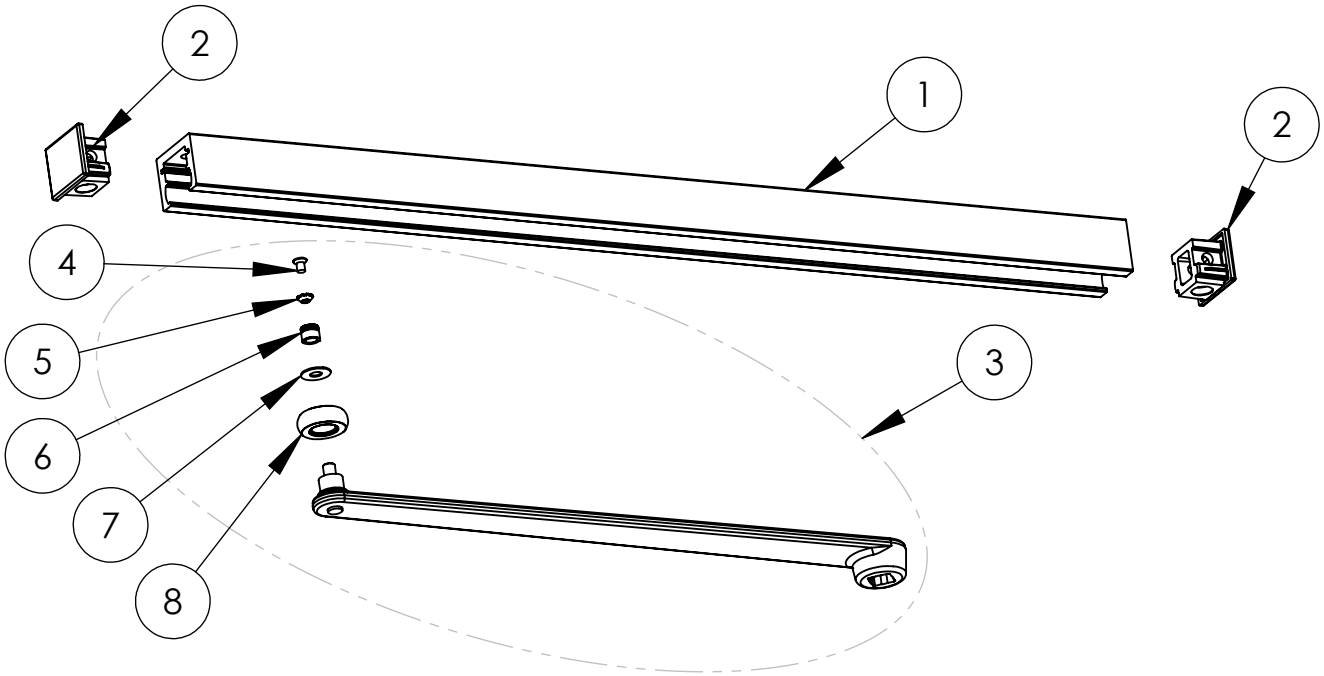
© SARGENT Manufacturing Company. An ASSA ABLOY Group Company. All Rights reserved.

SARGENT
ASSA ABLOY

PARTS LIST
25-POT TRACK TYPE ARM, PUSH SIDE

4/2011

ITEM No.	PART No.	DESCRIPTION	QTY.
1	63-0159	*CHANNEL PUSH	1
2	63-0682	*END CAP	2
3	63-3901	*MAIN ARM ASSEMBLY (TRACK TYPE)	1
4	01-1028	8-32 x 1/4" FLAT UNDERCUT HEAD SCREW	1
5	01-0930	COUNTERSUNK LOCK WASHER	1
6	63-0738	ROLLER BUSHING	1
7	63-0687	WASHER	1
8	63-3900	ROLLER & BEARING ASSEMBLY	1
9	63-3482	*SCREW PACK (NOT SHOWN)	1



* FINISH REQUIRED: POWDER COAT FINISHES - EB, EN, ED, EP, EAB.

© SARGENT Manufacturing Company. An ASSA ABLOY Group Company. All Rights reserved.

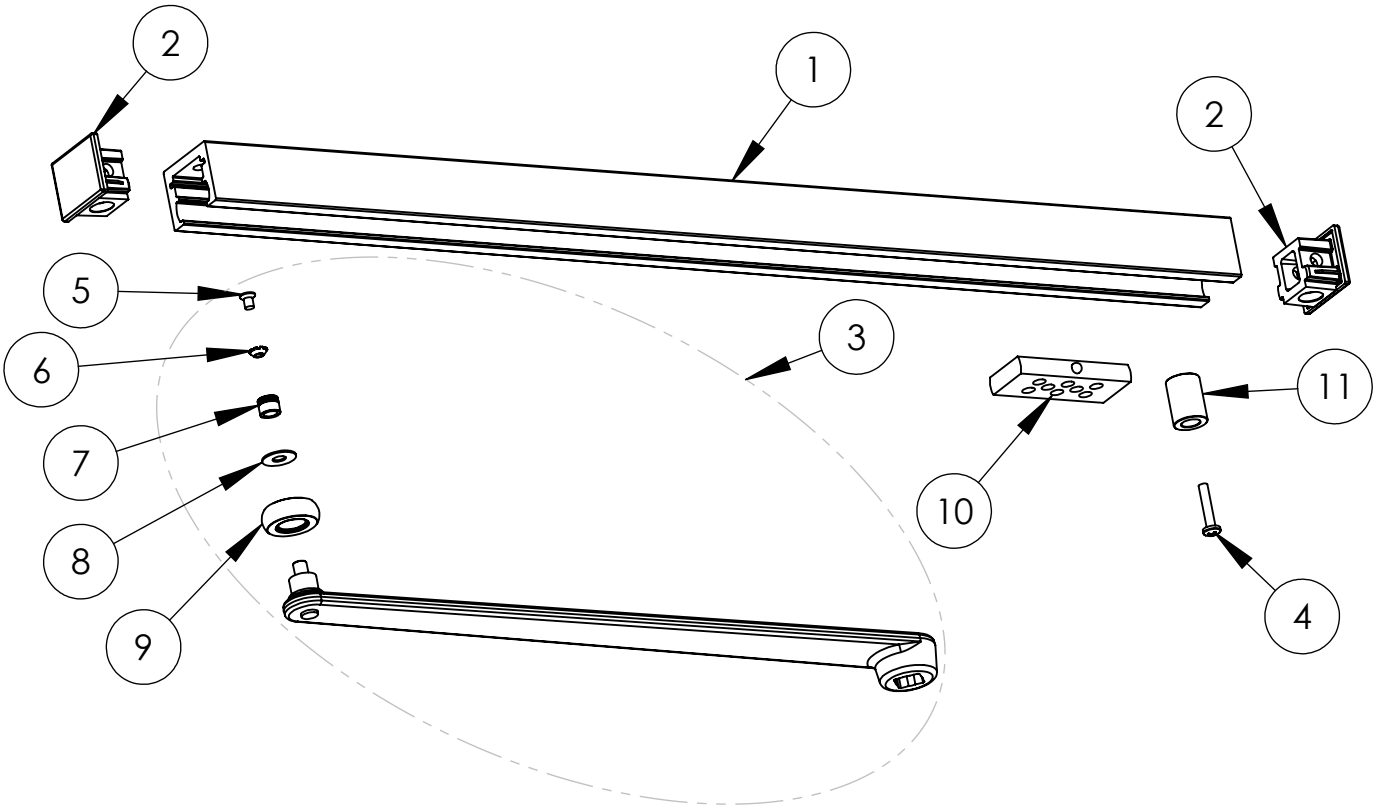
SARGENT
ASSA ABLOY

PARTS LIST
25-POTB TRACK TYPE ARM WITH BUMPER, PUSH SIDE

PARTS LIST	
PAGE No. 18	REV. B

4/2011

ITEM No.	PART No.	DESCRIPTION	QTY.
1	*63-0159	CHANNEL PUSH	1
2	*63-0682	END CAP	2
3	*63-3901	MAIN ARM ASSEMBLY (TRACK TYPE)	1
4	01-0134	#8-32 x 7/8" PHILLIPS PAN HEAD MACHINE SCREW	1
5	01-1028	8-32 x 1/4" FLAT UNDERCUT HEAD SCREW	1
6	01-0930	COUNTERSUNK LOCK WASHER	1
7	63-0738	ROLLER BUSHING	1
8	63-0687	WASHER	1
9	63-3900	ROLLER & BEARING ASSEMBLY	1
10	63-0377	BUMPER	1
11	63-0396	BUMPER STOP	1
12	*63-3482	SCREW PACK (NOT SHOWN)	1



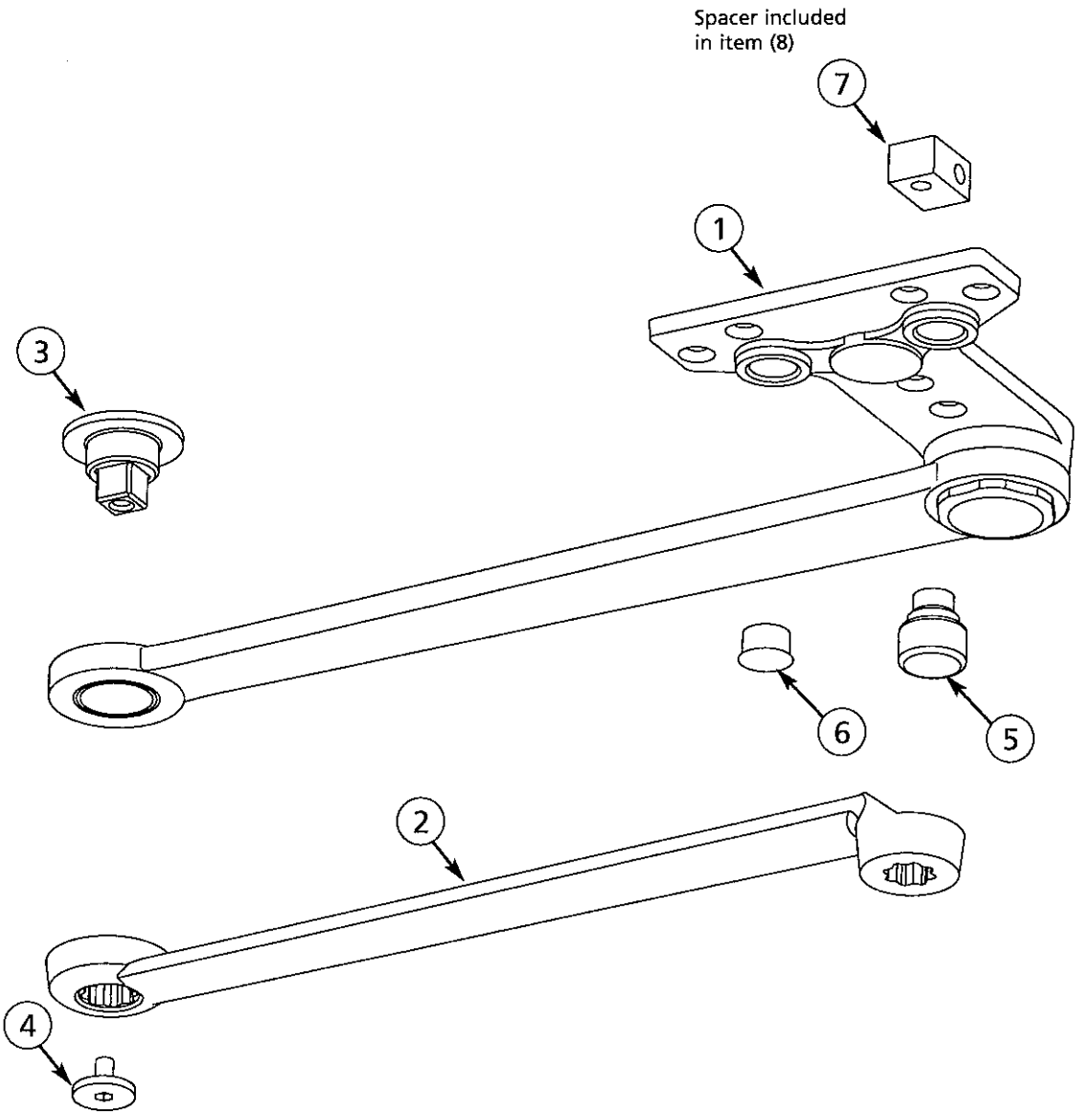
*FINISH REQUIRED: POWDER COAT FINISHES - EB, EN, ED, EP, EAB.

© SARGENT Manufacturing Company. ASSA ABLOY Group Company. All Rights reserved.

SARGENT
ASSA ABLOY

25-PS Heavy Duty Parallel Arm with Stop

PARTS LIST	
PAGE NO.	REV.
11	A
DATE:	4/1/04



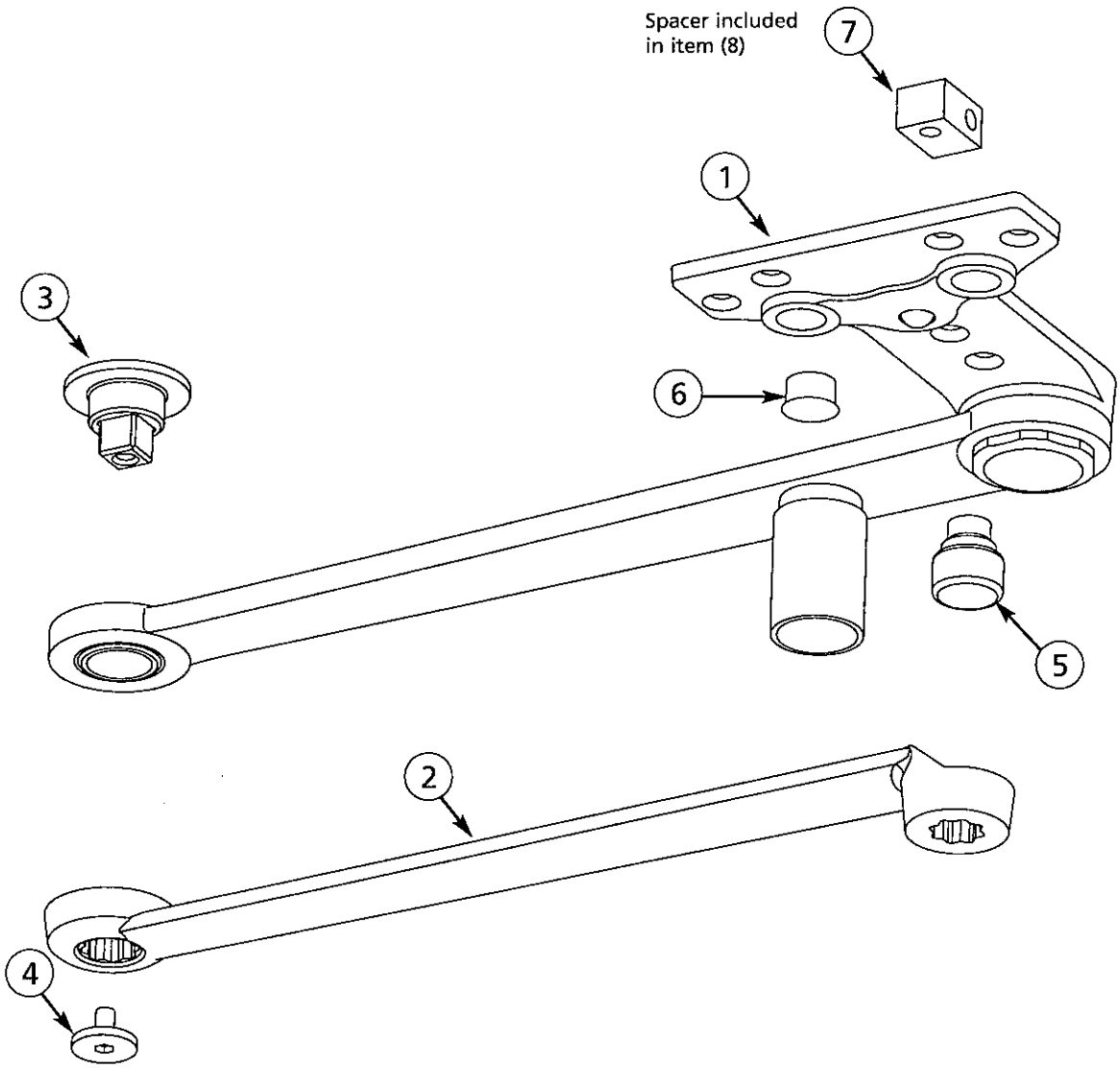
ITEM	PART No.	DESCRIPTION	QTY
1	* 63-3837	PS arm and bracket assembly	1
2	* 63-0641	Main arm	1
3	* 63-0700	Pivot	1
4	* 01-9145	Screw (pivot)	1
5	* 63-0211	Stop	1
6	01-0864	Hole plug	1
7	63-0191	Spacer	1
8	* 63-2392	PS arm mounting screw pack (not shown)	1
9	* 01-2300	Wood screw #12 x 1-1/2" (not shown)	4
10	* 01-2303	Wood screw #12 x 2-1/4" (not shown)	1

* Finish required: Powder coat finishes – EB, EN, ED, EP, EAB
Plated finishes – 3, 4, 9, 10, 10B, 26, 26D

25-PSH Heavy Duty Parallel Arm with Hold Open and Stop

PARTS LIST

PAGE NO.	REV.
12	A
DATE:	4/1/04



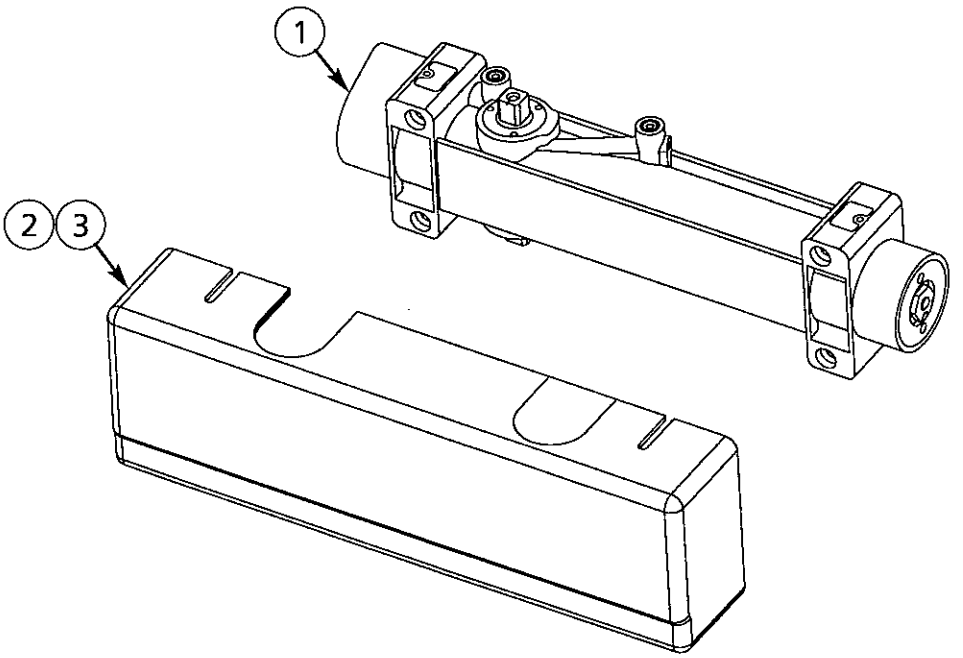
ITEM	PART No.	DESCRIPTION	QTY
1	* 63-3833	PSH arm and bracket assembly	1
2	* 63-0641	Main arm	1
3	* 63-0700	Pivot	1
4	* 01-9145	Screw (pivot)	1
5	* 63-0211	Stop	1
6	01-0864	Hole plug	1
7	63-0191	Spacer	1
8	* 63-2392	PSH arm mounting screw pack (not shown)	1
9	* 01-2300	Wood screw #12 x 1-1/2" (not shown)	4
10	* 01-2303	Wood screw #12 x 2-1/4" (not shown)	1

* Finish required: Powder coat finishes – EB, EN, ED, EP, EAB
Plated finishes – 3, 4, 9, 10, 10B, 26, 26D

351 Series Door Closer
Body Assembly & Cover

PARTS LIST

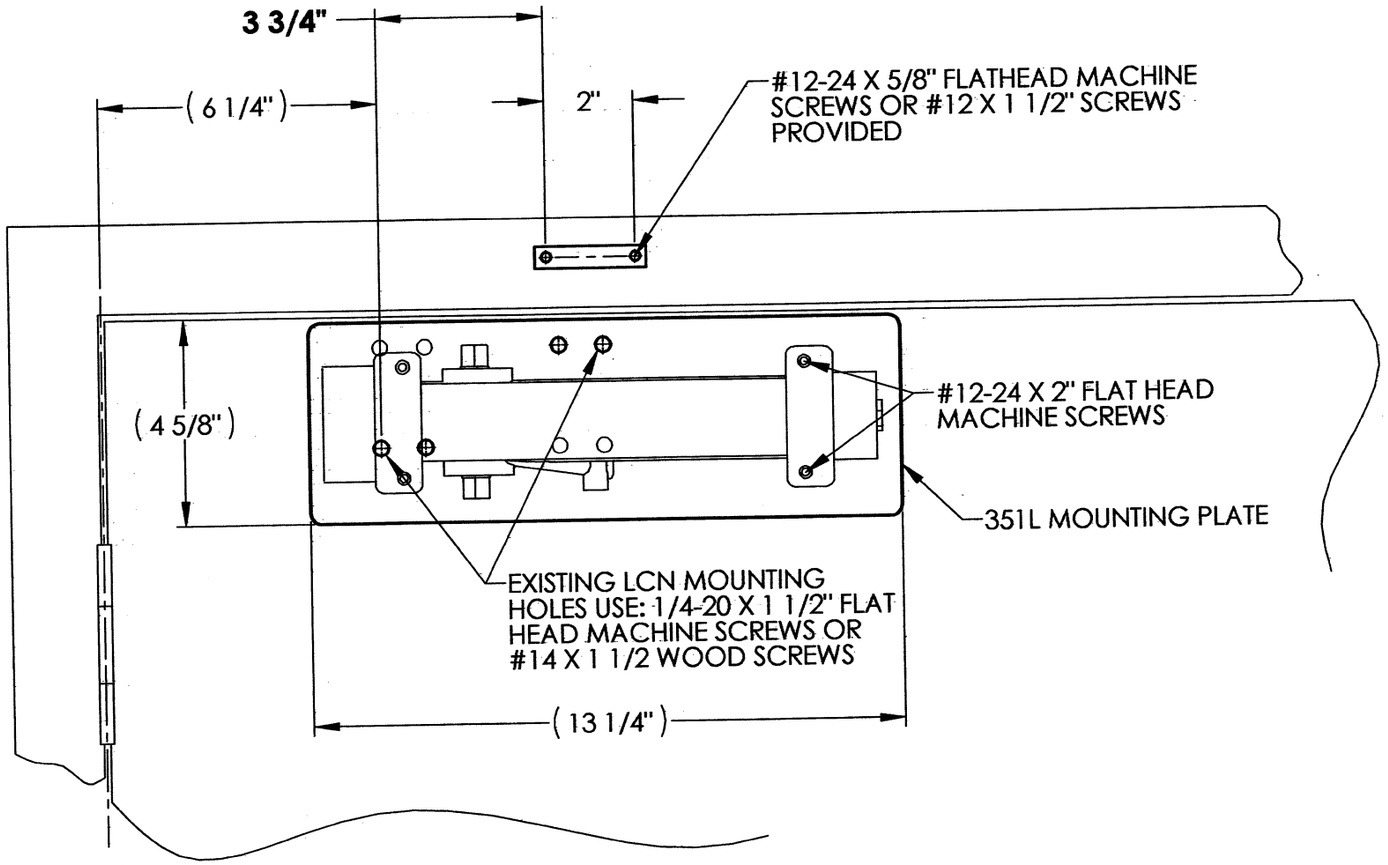
PAGE NO.	REV.
2	A
DATE:	4/1/04

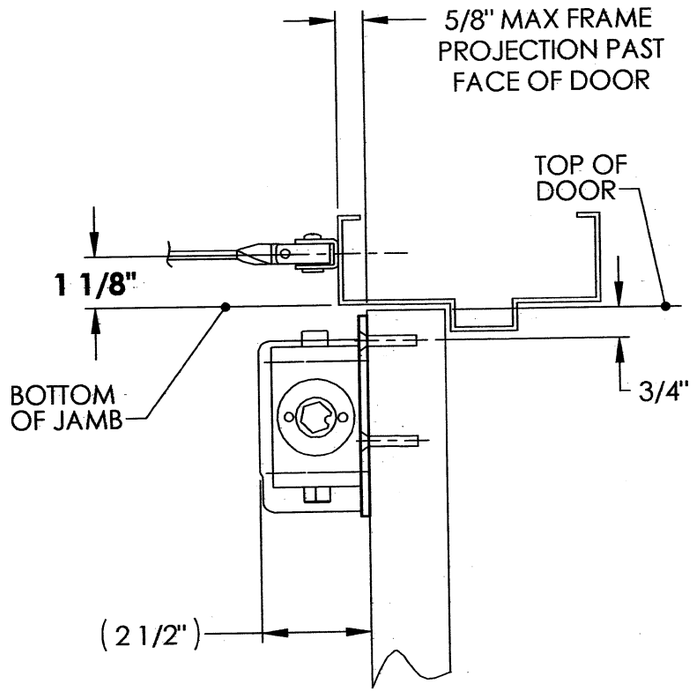


ITEM	ASSY No.	PART No.	DESCRIPTION	REQ'D
1		13-351	351 Case	1
		13-351-DA	351 Delayed action case	
2		351-C**	Plastic cover non-handed	1
3		351-MC-LH*	Metal cover L.H. (see note)	1
		351-MC-RH*	Metal cover R.H. (see note)	
4	63-3684* Screw pack		Arm mounting screw #12-24 x 3/8"	1
			Arm mounting screw washer	1
			Cover screw #8-32 x 5/16"	2
			Case mounting screw #12-24 x 2-1/4"	4
		01-9120	Self drilling tapping case mounting screw	4
5		01-2306	Wood screw #12 x 3" (optional)	4

*Finish required: Powder coat finishes – EB, EN, ED, EP, EAB
Plated finishes – 3, 4, 9, 10, 10B, 26, 26D
** Powder coat finishes only

Note: Specify arm being used





NOTES

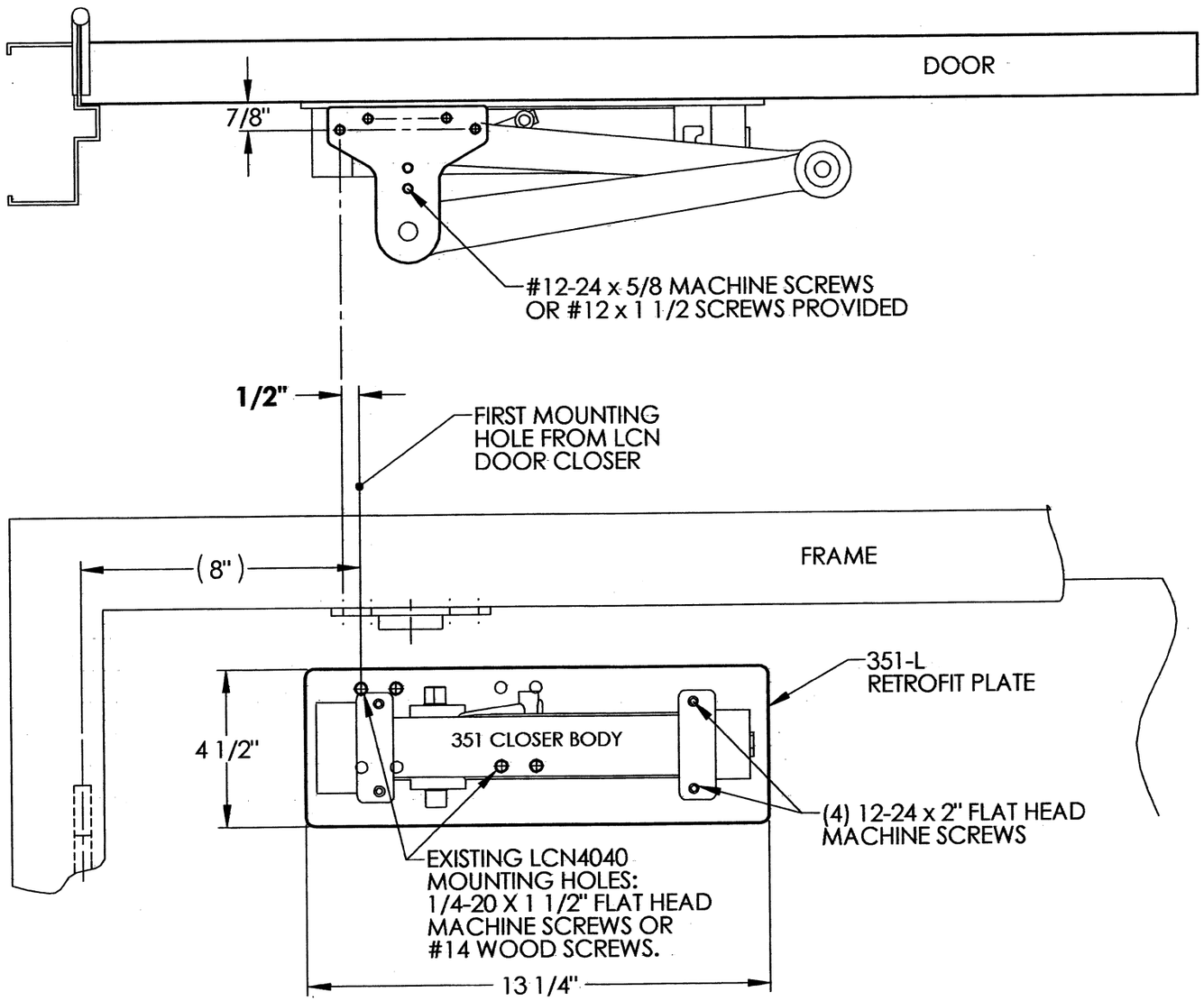
1. USE THIS TEMPLATE TO REPLACE AN LCN4040 CLOSER WITH REGULAR ARMS WITH A 351-O (PULL SIDE APPLICATION)
2. USE EXISTING LCN MOUNTING HOLES IN DOOR, DRILL NEW HOLES FOR THE ARM IN LOCATIONS SHOWN.
3. 351-0 WILL EQUAL OR EXCEED THE MAXIMUM OPENING OF THE LCN CLOSER BEING REPLACED

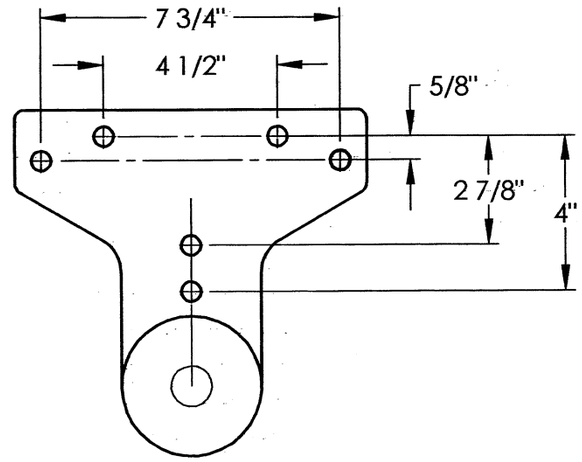
SARGENT® Manufacturing Company
100 Sargent Drive New Haven, CT 06511

DATA SHEET:
351-0 DOOR CLOSER WITH 351L RETROFIT PLATE

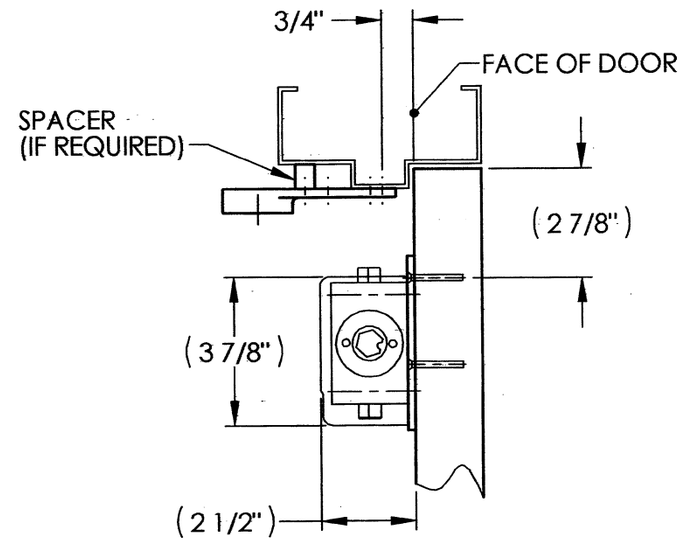
RELEASE DATE
APRIL 08

TEMPLATE NO.
A7991 A





P10/PH10 FOOT BRACKET



NOTES

1. USE THIS TEMPLATE TO RETROFIT A LCN 4040-EDA OR 4040-HEDA WITH A SARGENT 351-P10 OR 351-PH10
2. USE THE EXISTING LCN4040 BODY MOUNTING HOLES IN THE DOOR AND DRILL NEW HOLES FOR THE ARM.
3. THE 351-P10/PH10 WILL EQUAL OR EXCEED THE MAXIMUM DEGREE OF DOOR OPENING OF THE LCN CLOSER BEING REPLACED

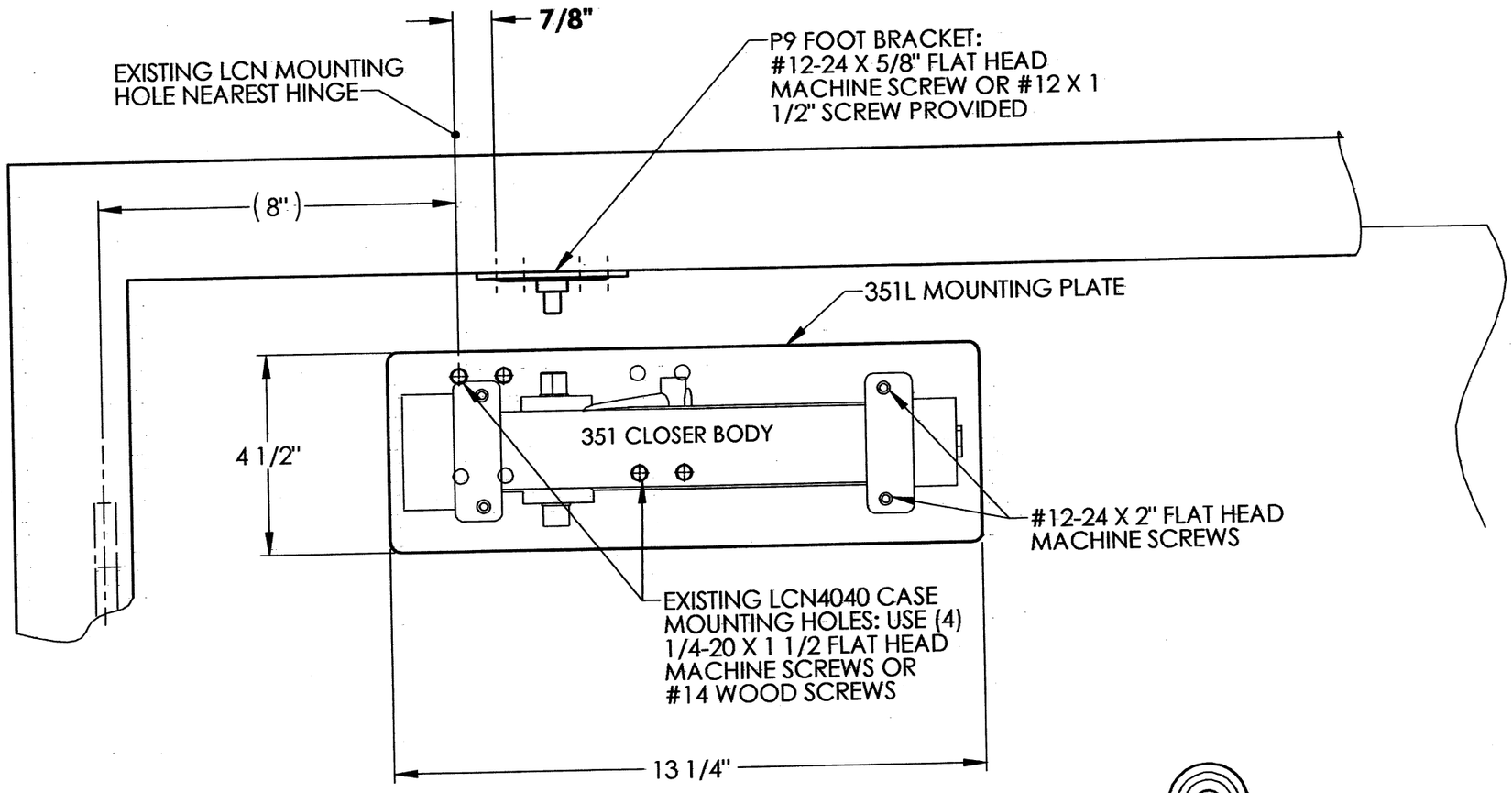
SARGENT® Manufacturing Company
100 Sargent Drive New Haven, CT 06511

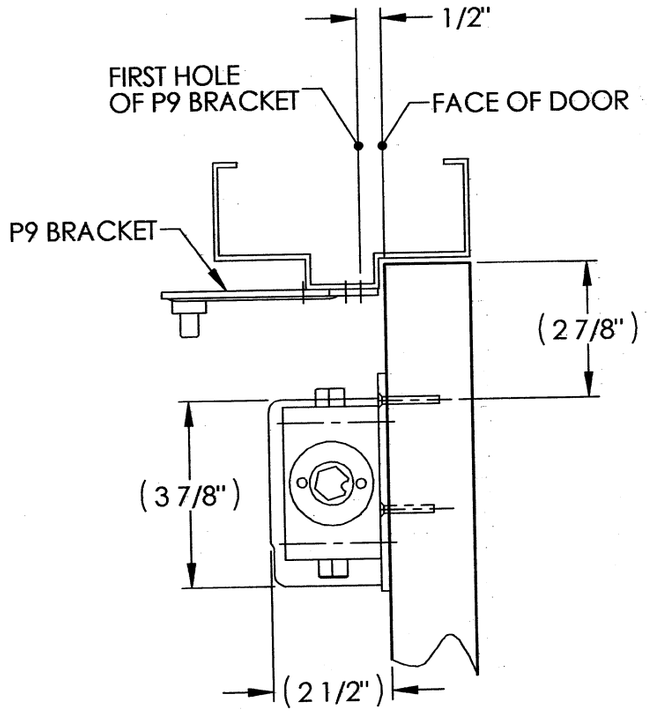
Data Sheet

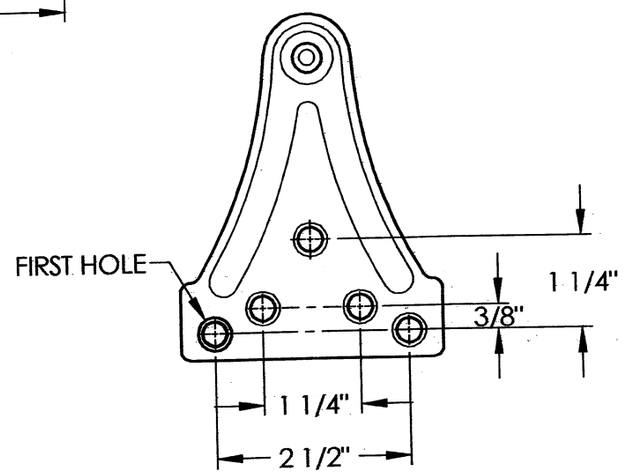
351-P10 OR PH10 DOOR CLOSER WITH A 351L RETROFIT PLATE

RELEASE DATE
APRIL 08

TEMPLATE NO.
A7990 A







P9 FOOT BRACKET

NOTES

1. USE THIS TEMPLATE TO REPLACE AN LCN 4040-PA WITH A 351-P9 DOOR CLOSER
2. USE THE EXISTING LCN4040 BODY MOUNTING HOLES IN THE DOOR AND DRILL NEW ONES FOR THE ARM.
3. THE 351-P9 WILL EQUAL OR EXCEED THE MAXIMUM DEGREE OF DOOR OPENING FOR THE LCN CLOSER BEING REPLACED

SARGENT® Manufacturing Company
100 Sargent Drive New Haven, CT 06511

DATA SHEET:
351-P9 DOOR CLOSER WITH A 351L RETROFIT PLATE

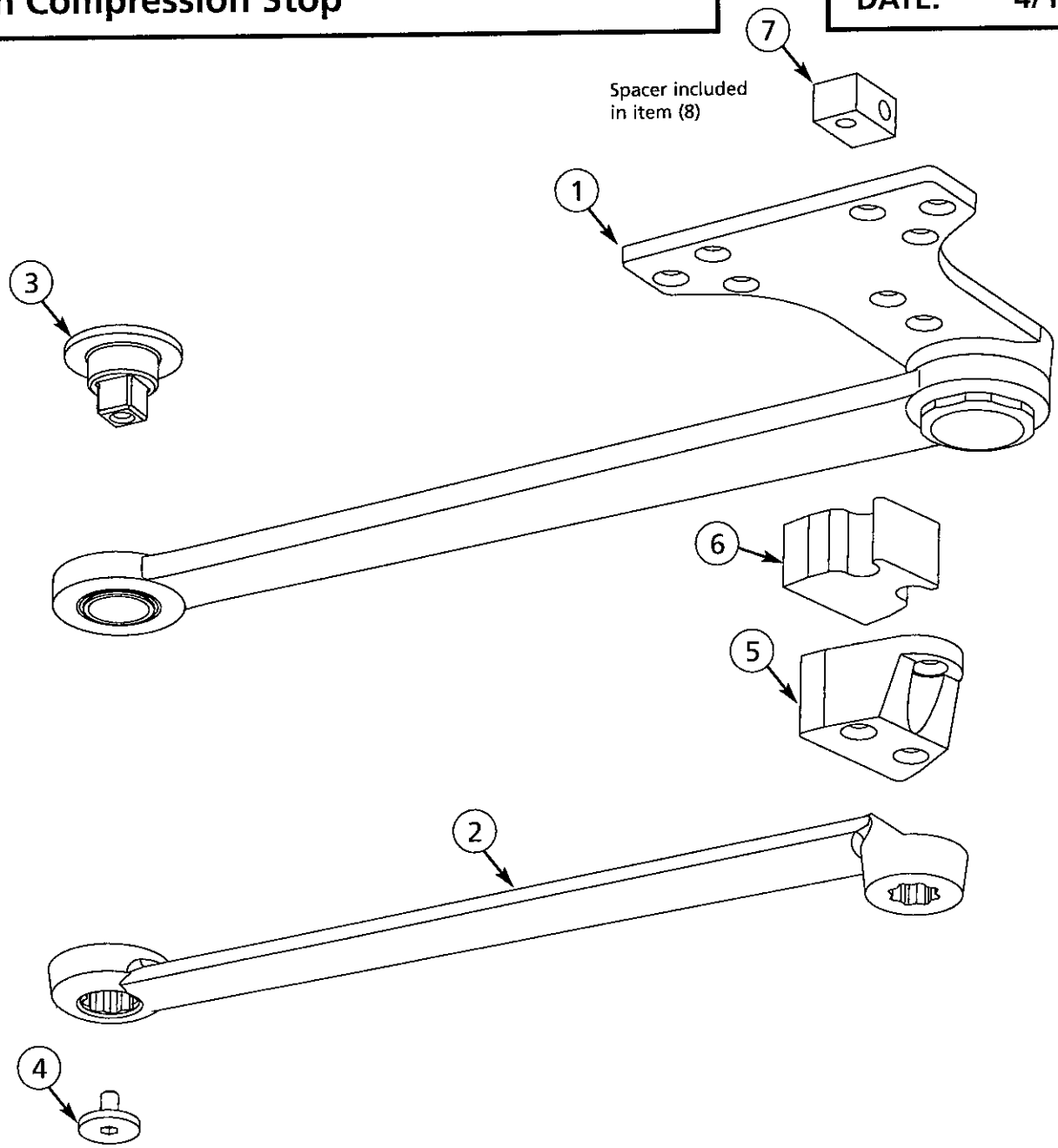
RELEASE DATE
APRIL 08

TEMPLATE NO.
A7989

25-CPS Heavy Duty Parallel Arm with Compression Stop

PARTS LIST

PAGE NO.	REV.
9	A
DATE:	4/1/04



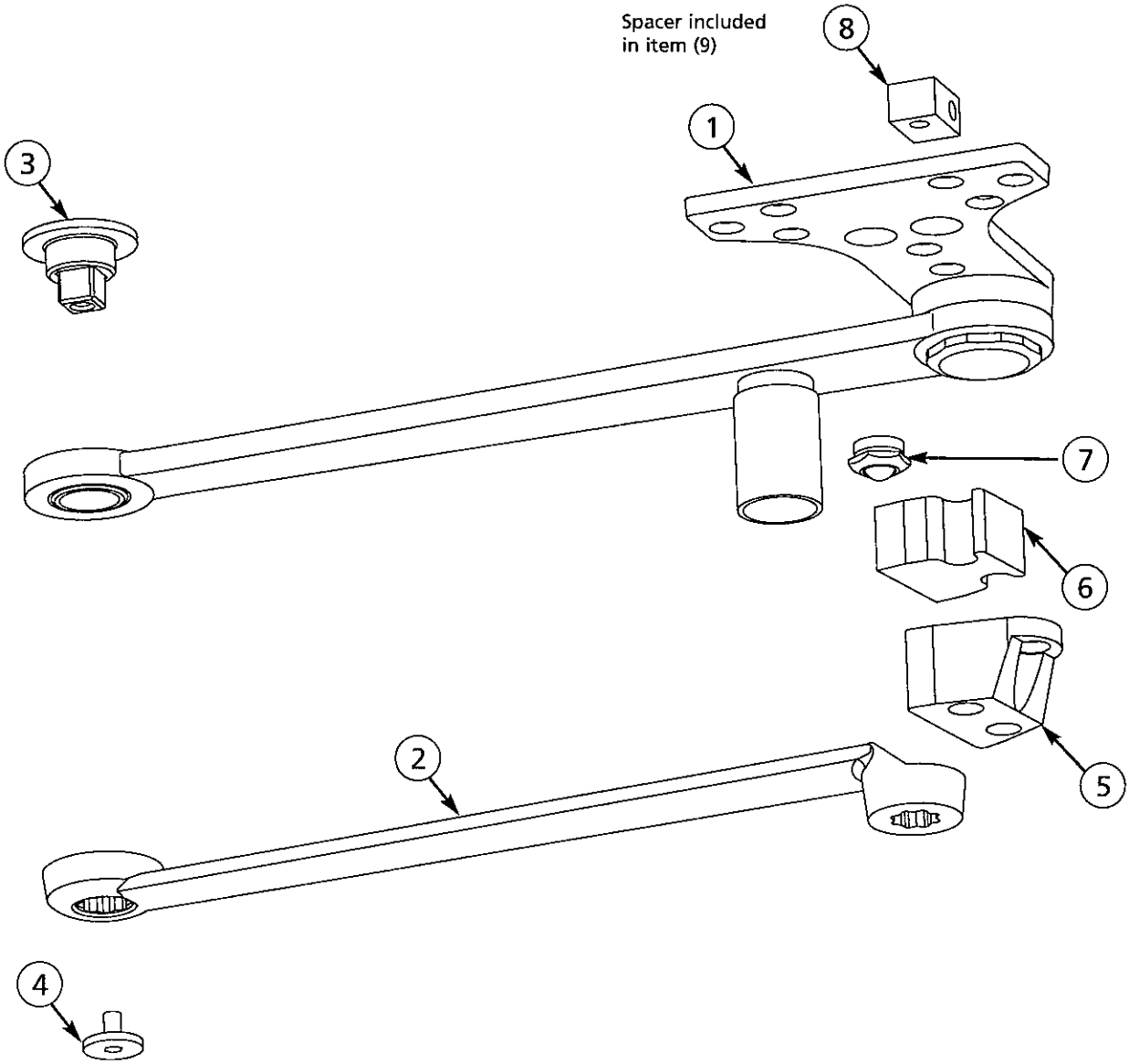
ITEM	PART No.	DESCRIPTION	QTY	COMMENTS
1	* 63-3830	CPS arm and bracket assembly	1	Included in item (8)
2	* 63-0641	Main arm	1	
3	* 63-0700	Pivot	1	
4	* 01-9145	Screw (pivot)	1	
5	* 63-0516	Bumper holder	1	
6	63-3493	Bumper	1	
7	63-0191	Spacer	1	
8	* 63-2398	CPS arm mounting screwpack (not shown)	1	
9	* 01-2300	Wood screw #12 x 1-1/2" (not shown)	4	
10	* 01-2303	Wood screw #12 x 2-1/4" (not shown)	3	

* Finish required: Powder coat finishes – EB, EN, ED, EP, EAB
Plated finishes – 3, 4, 9, 10, 10B, 26, 26D

25-CPSH Heavy Duty Parallel Arm with Hold Open and Compression Stop

PARTS LIST

PAGE NO. 10 REV. A
DATE: 4/1/04



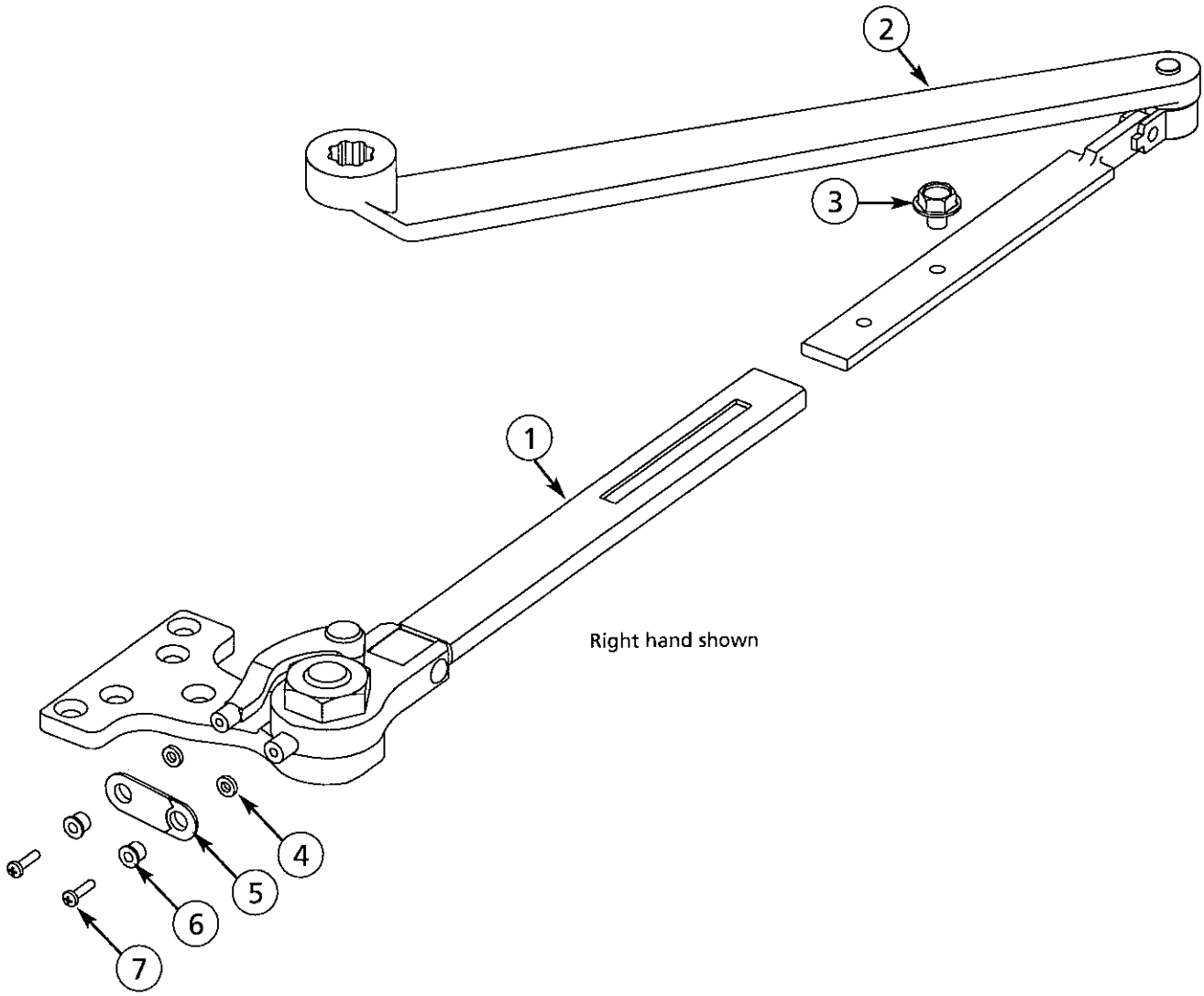
ITEM	PART No.	DESCRIPTION	QTY	COMMENTS
1	* 63-3836	CPSH arm assembly	1	
2	* 63-0641	Main arm	1	
3	* 63-0700	Pivot	1	
4	* 01-9145	Screw (pivot)	1	
5	* 63-0516	Bumper holder	1	
6	63-3493	Bumper	1	Included in item (9)
7	63-3788	Insert	1	
8	63-0191	Spacer	1	
9	* 63-3487	CPSH arm mounting screw pack (not shown)	1	
10	* 01-2300	Wood screw #12 x 1-1/2" (not shown)	4	
11	* 01-2303	Wood screw #12 x 2-1/4" (not shown)	3	

* Finish required: Powder coat finishes – EB, EN, ED, EP, EAB
Plated finishes – 3, 4, 9, 10, 10B, 26, 26D

25-PF9 Fusible Link Holder Arm

PARTS LIST

PAGE NO.	REV.
7	A
DATE:	4/1/04



Right hand shown

ITEM	PART No.	DESCRIPTION	QTY
1	* 63-2487	Foot bracket assembly L.H.	1
	* 63-2488	Foot bracket assembly R.H.	1
2	* 63-2229	Main arm and link assembly	1
3	* 61-0308	Swivel arm screw	1
4	61-0294	Washer	2
5	61-0007	Fusible link 165°	1
	61-0010	Fusible link 135°	1
6	61-0293	Bushing	2
7	01-1140	Screw	2
8	* 64-2407	PF9 arm mounting screw pack (not shown)	1
9	* 01-2300	Wood screw #12 x 1-1/2" (not shown)	5

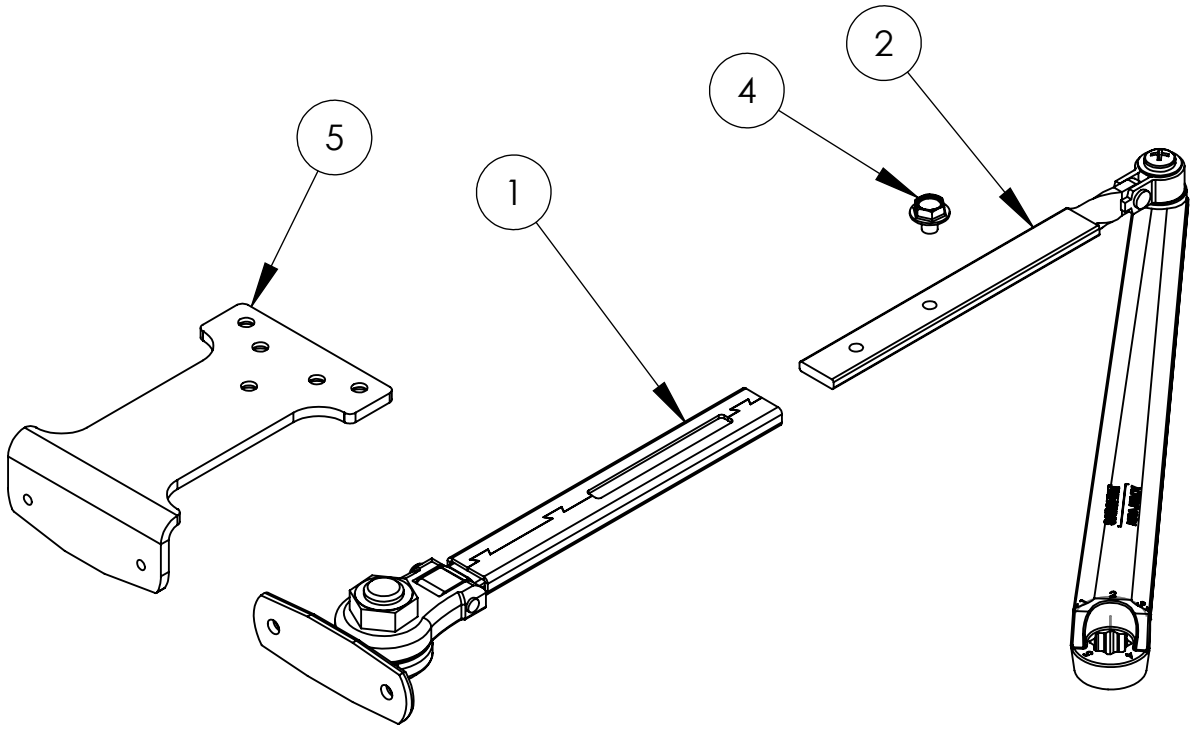
* Finish required: Powder coat finishes – EB, EN, ED, EP, EAB

PARTS LIST
25-H / PH9 "UH" Holder Arm

PARTS LIST	
PAGE No. 5	REV. B

3/2011

ITEM No.	PART No.	DESCRIPTION	QTY.
1	*61-2303	FOOT ASSEMBLY	1
2	*63-3070	MAIN ARM & SWIVEL ASSEMBLY	1
3	*64-2407	H ARM MOUNTING SCREW PACK (NOT SHOWN)	1
4	* 61-0308	SWIVEL ARM SCREW	1
5	*125-PH9	FOOT BRACKET (ONLY USE FOR PH9 HOLDER ARM)	1



* FINISH REQUIRED: POWDER COAT FINISHES - EB, EN, ED, EP, EAB
FOR PLATED FINISHES CONSULT FACTORY

© SARGENT Manufacturing Company. An ASSA ABLOY Group Compny, All Rights reserved.

SARGENT
ASSA ABLOY

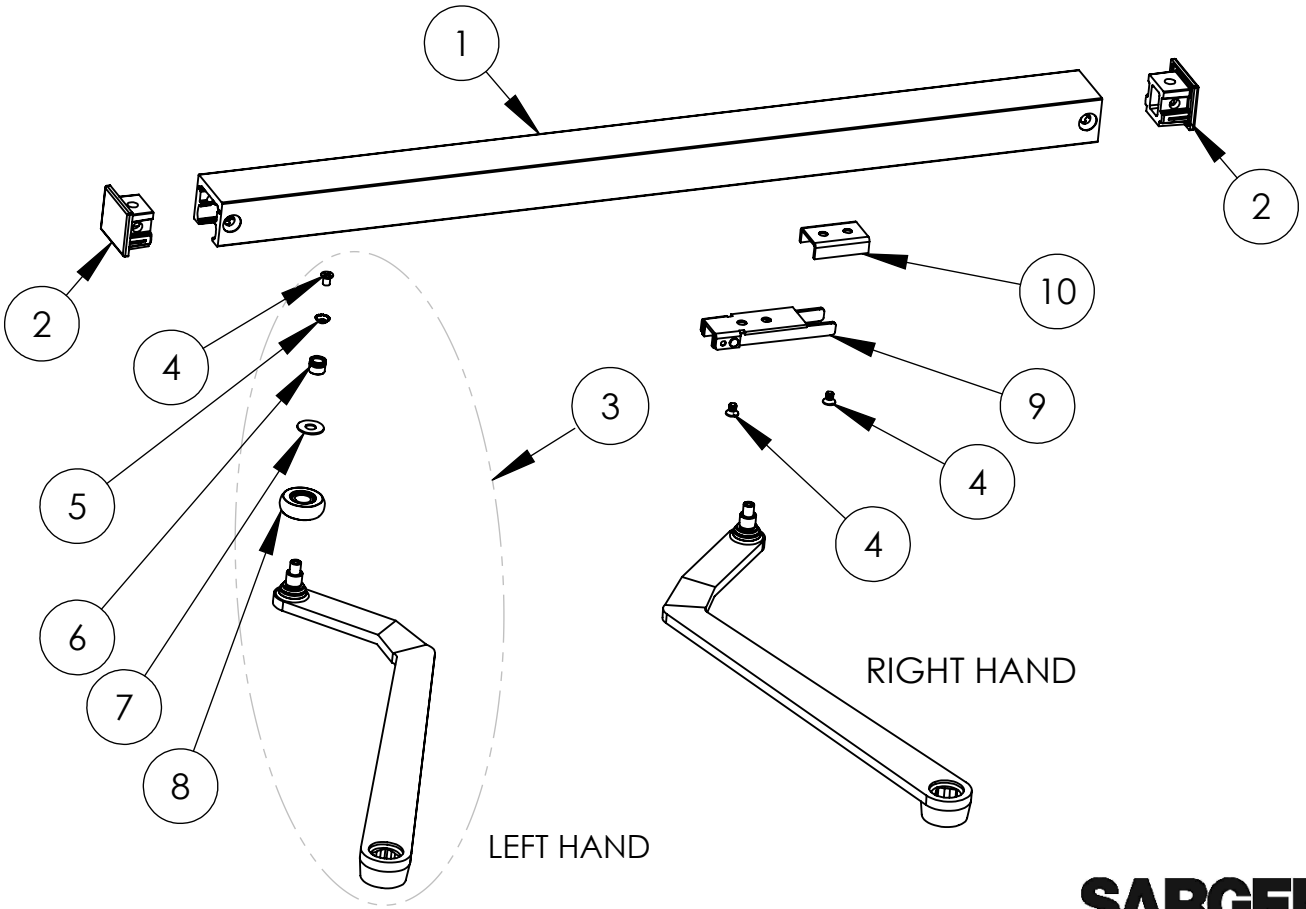
25-HD TRACK TYPE ARM WITH HOLD OPEN, DOUBLE EGRESS

PARTS LIST

PAGE No.	REV.
23	B

4/2011

ITEM NO.	PART NO.	DESCRIPTION	QTY.
1	*63-0157	CHANNEL PULL	1
2	*63-0682	END CAP	2
3	*63-3656	DOUBLE EGRESS ARM ASSEMBLY (LEFT HAND)	1
	*63-3657	DOUBLE EGRESS ARM (RIGHT HAND)	
4	01-1028	8-32 X 1/4" FLAT UNDERCUT HEAD SCREW	2
5	01-0930	COUNTERSUNK LOCK WASHER	1
6	63-0738	ROLLER BUSHING	1
7	63-0687	WASHER	1
8	63-3900	ROLLER & BEARING ASSEMBLY	1
9	63-2063	SPRING SLIDE ASSEMBLY	1
10	63-0678	SPRING SUPPORT	1
11	*63-3482	SCREW PACK (NOT SHOWN)	1



© SARGENT Manufacturing Company. An ASSA ABLOY Group Company. All Rights reserved.

*FINISH REQUIRED: POWDER COAT FINISHES - EB, EN, ED, EP, EAB.

SARGENT
ASSA ABLOY

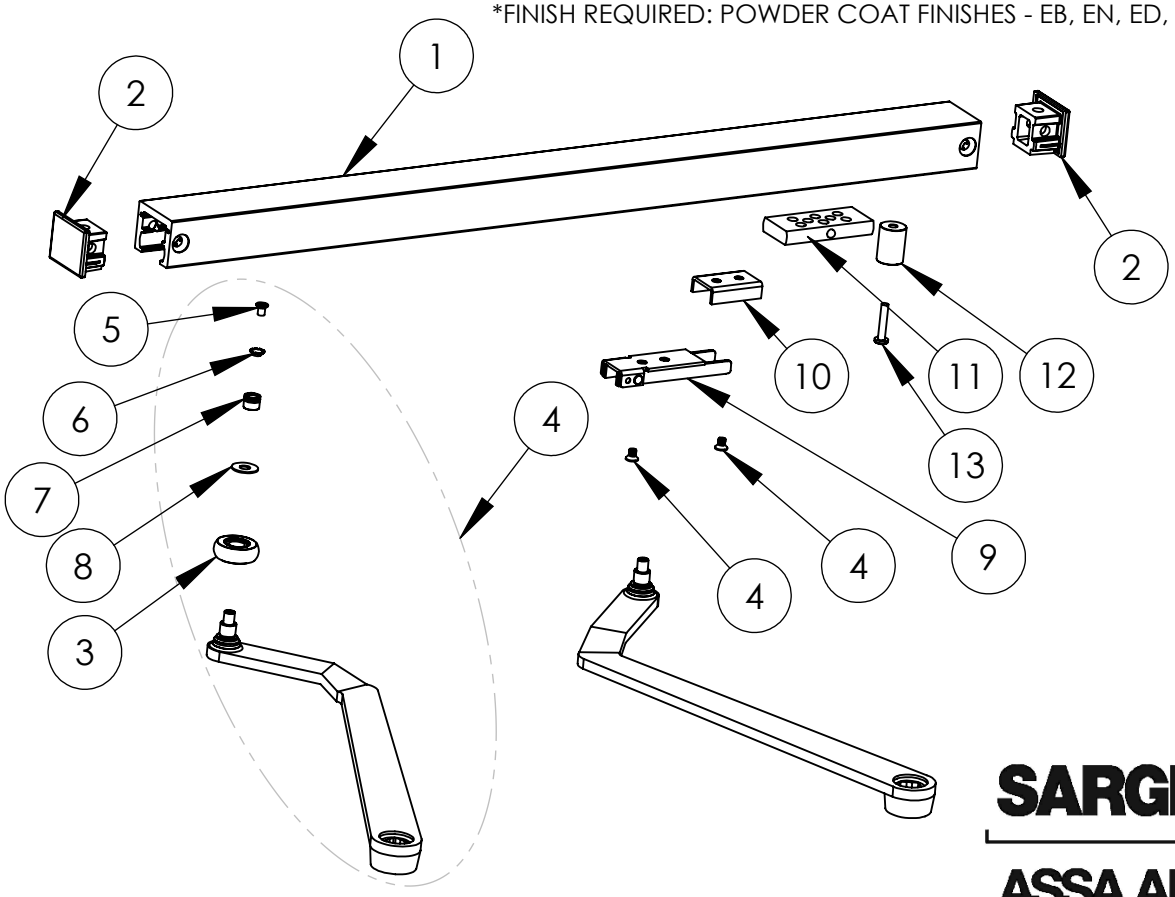
PARTS LIST
25-HDB ARM AND TRACK ASSEMBLY

PARTS LIST	
PAGE No. 24	REV. B

5/2011

ITEM NO.	PART NO.	DESCRIPTION	QTY.
1	*63-0157	CHANNEL PULL	1
2	*63-0682	END CAP	2
3	63-3900	ROLLER & BEARING ASSEMBLY	1
4	*63-3656	DOUBLE EGRESS ARM ASSEMBLY (LEFT HAND)	1
	*63-3657	DOUBLE EGRESS ARM ASSEMBLY (RIGHT HAND)	
5	01-1028	8-32 X 1/4 FLAT UNDERCUT HEAD SCREW	3
6	01-0930	COUNTERSUNK LOCK WASHER	1
7	63-0738	ROLLER BUSHING	1
8	63-0687	WASHER	1
9	63-2063	SPRING SLIDE ASSEMBLY	1
10	63-0678	SPRING SUPPORT	1
11	63-0377	BUMPER	1
12	63-0396	BUMPER STOP	1
13	01-0134	#8-32 x 13/16" PHILLIPS PAN HEAD MACHINE SCREW	1
14	*63-3482	SCREW PACK (NOT SHOWN)	1

*FINISH REQUIRED: POWDER COAT FINISHES - EB, EN, ED, EP & EAB



© SARGENT Manufacturing Company. An ASSA ABLOY Group Company. All Rights reserved.

SARGENT
ASSA ABLOY

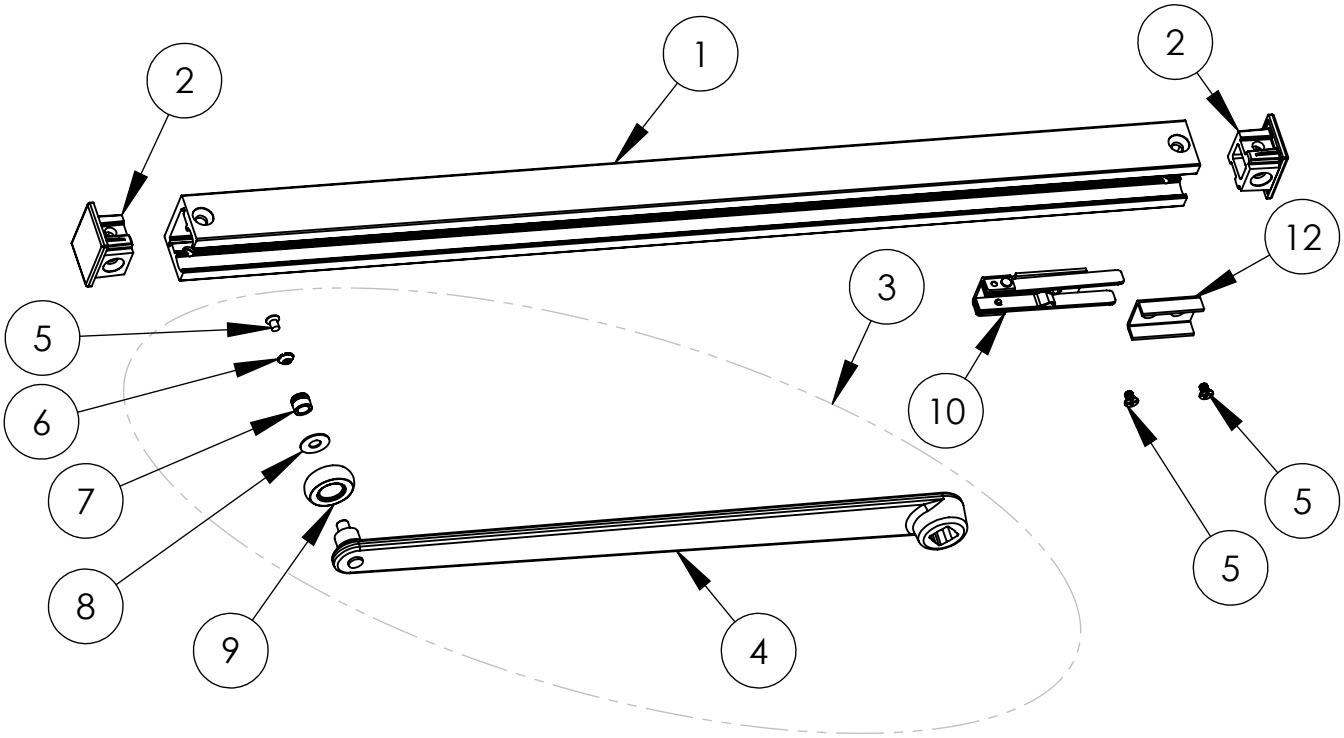
ASSA ABLOY, the global leader in door opening solutions

PARTS LIST
25-HT TRACK TYPE ARM WITH HOLD OPEN, PULL SIDE

PARTS LIST	
PAGE No. 15	REV. B

3/2011

ITEM No.	PART No.	DESCRIPTION	QTY.
1	*63-0157	CHANNEL PULL	1
2	*63-0682	END CAP	2
3	*63-3901	MAIN ARM ASSEMBLY (TRACK TYPE)	1
4	* 63-0629	MAIN ARM	1
5	01-1028	8-32 x 1/4" FLAT UNDERCUT HEAD SCREW	3
6	01-0930	COUNTERSUNK LOCK WASHER	1
7	63-0738	ROLLER BUSHING	1
8	63-0687	WASHER	1
9	63-3900	ROLLER & BEARING ASSEMBLY	1
10	63-2063	SPRING SLIDE ASSEMBLY	1
11	*63-3482	SCREW PACK (NOT SHOWN)	1
12	63-0678	SPRING SUPPORT	1



* FINISH REQUIRED: POWDER COAT FINISHES - EB, EN, ED, EP, EAB.

© SARGENT Manufacturing Company. An ASSA ABLOY Group Company. All Rights reserved.

SARGENT
ASSA ABLOY

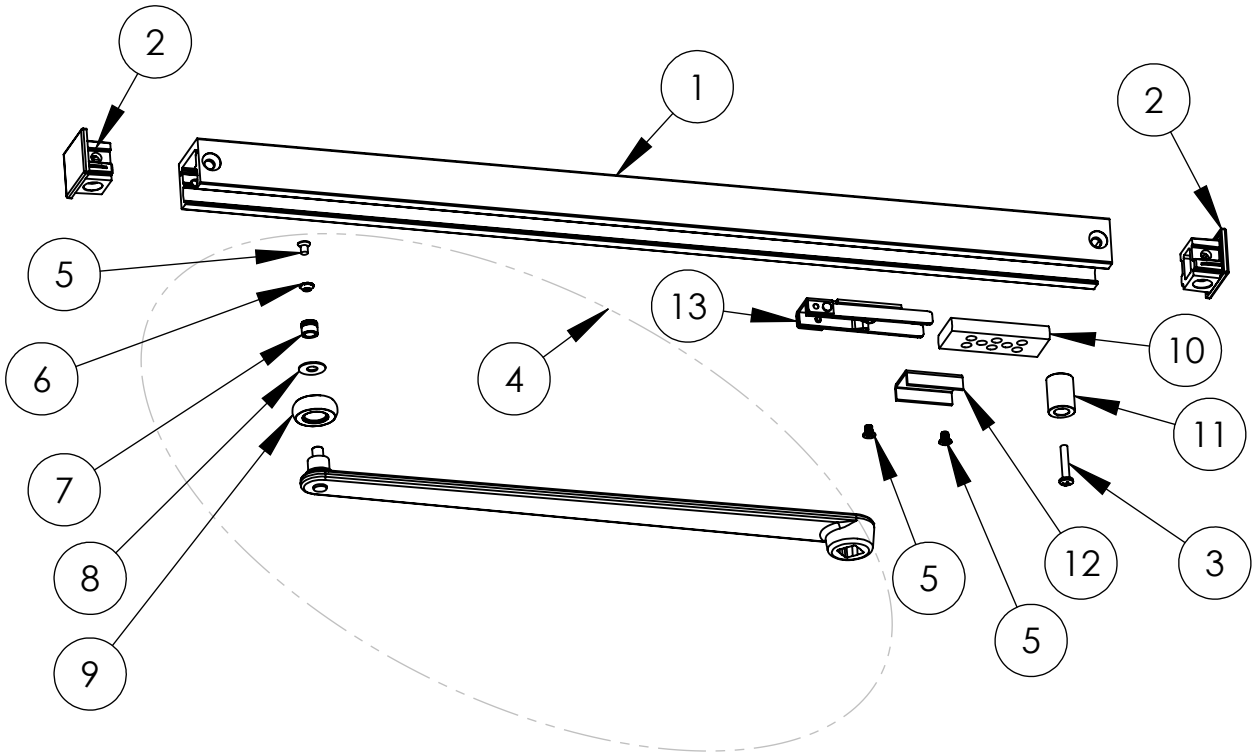
PARTS LIST

25-HTB TRACK TYPE, HOLD OPEN WITH BUMPER, PULL SIDE

PARTS LIST	
PAGE No. 16	REV. B

4/2011

ITEM No.	PART No.	DESCRIPTION	QTY.
1	* 63-0157	CHANNEL PULL	1
2	*63-0682	END CAP	2
3	01-0134	#8-32 x 7/8" PH PN HEAD MACHIINE SCREW	1
4	*63-3901	MAIN ARM ASSEMBLY (TRACK TYPE)	1
5	01-1028	#8-32 x 1/4" FLAT UNDERCUT HEAD SCREW	3
6	01-0930	COUNTERSUNK LOCK WASHER	1
7	63-0738	ROLLER BUSHING	1
8	63-0687	WASHER	1
9	63-3900	ROLLER & BEARING ASSEMBLY	1
10	63-0377	BUMPER	1
11	63-0396	BUMPER STOP	1
12	63-0678	SPRING SUPPORT	1
13	63-2063	SPRING SLIDE ASSEMBLY	1
14	*63-3482	SCREW PACK (NOT SHOWN)	1



© SARGENT Manufacturing Company, an ASSA ABLOY Group Company, All Rights reserved.

*FINISH REQUIRED: POWDER COAT FINISHES - EB, EN, ED, EP, EAB.

SARGENT®

ASSA ABLOY

25-O/OZ/OZA REGULAR ARM

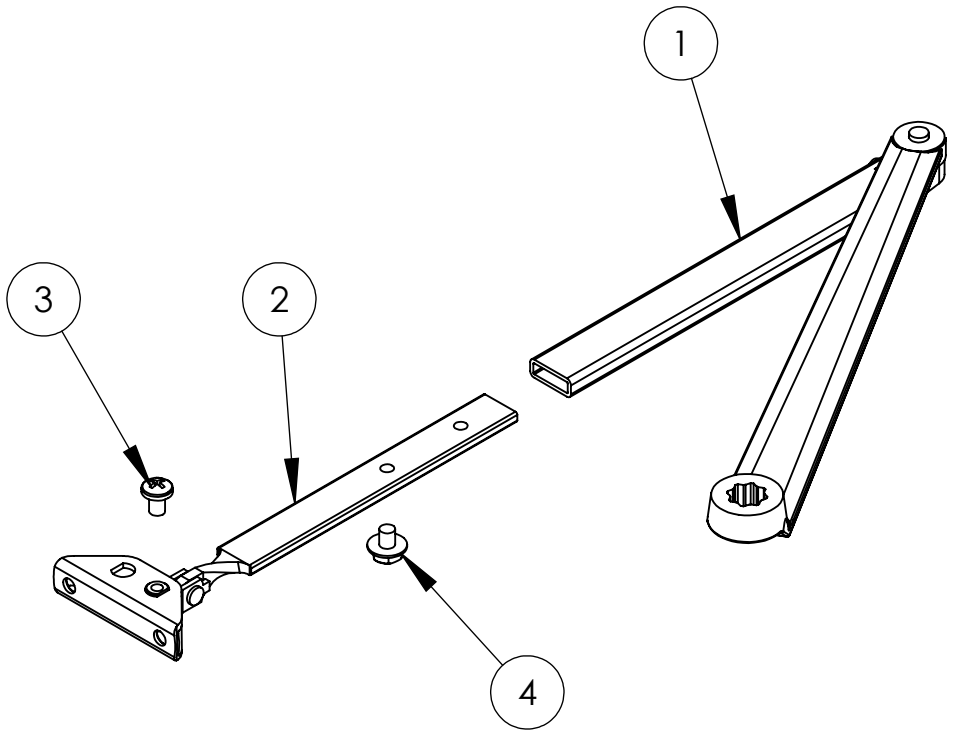
PARTS LIST

PAGE No. 4 | REV. B

2/2011

ITEM No.	PART No.	DESCRIPTION	QTY.
1	*63-2607	MAIN ARM & LINK ASSEMBLY	1
2	*63-2216	O FOOT ASSEMBLY (REF. SWIVEL ARM LENGTH 7 - 9/16") STANDARD	1
	*63-2217	OZ FOOT ASSEMBLY (REF. SWIVEL ARM LENGTH 10 - 11/16")	
	*63-2218	OZA FOOT ASSEMBLT (REF. SWIVEL ARM LENGTH 13 - 13/16")	
3	*01-1140	1/4 -24 UNC x 3/8" LENGTH	1
4	*61-0308	SWIVEL ARM SCREW	1

* SPECIFY FINISH



© SARGENT Manufacturing Company,an ASSA ABLOY Group Company. All Rights reserved.

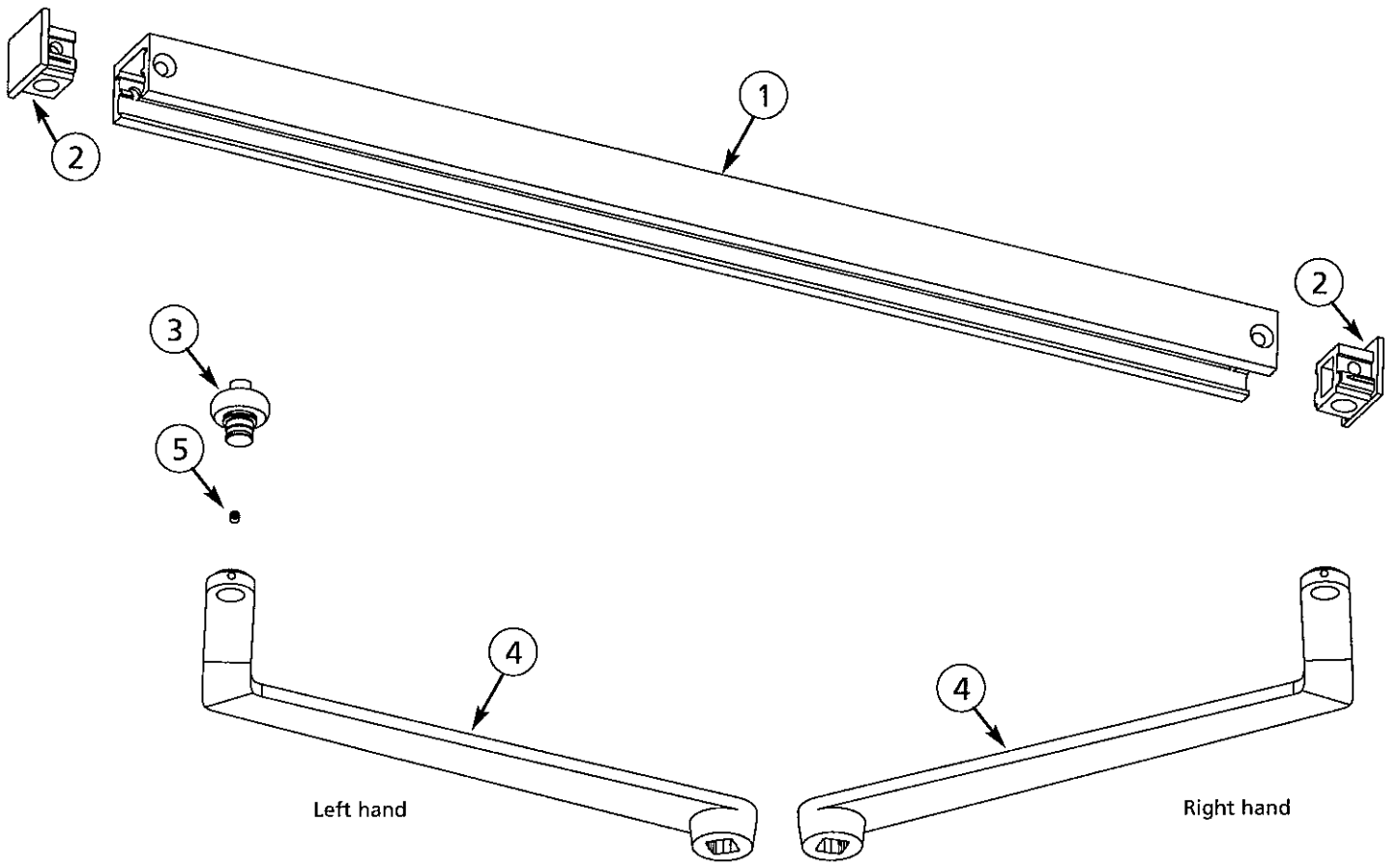
FINISH REQUIRED: POWDER COAT FINISHES - EB, EN, ED, EP, EAB

SARGENT
ASSA ABLOY

25-OD Track Type Arm, Double Egress

PARTS LIST

PAGE NO. 21 REV. A
DATE: 4/1/04

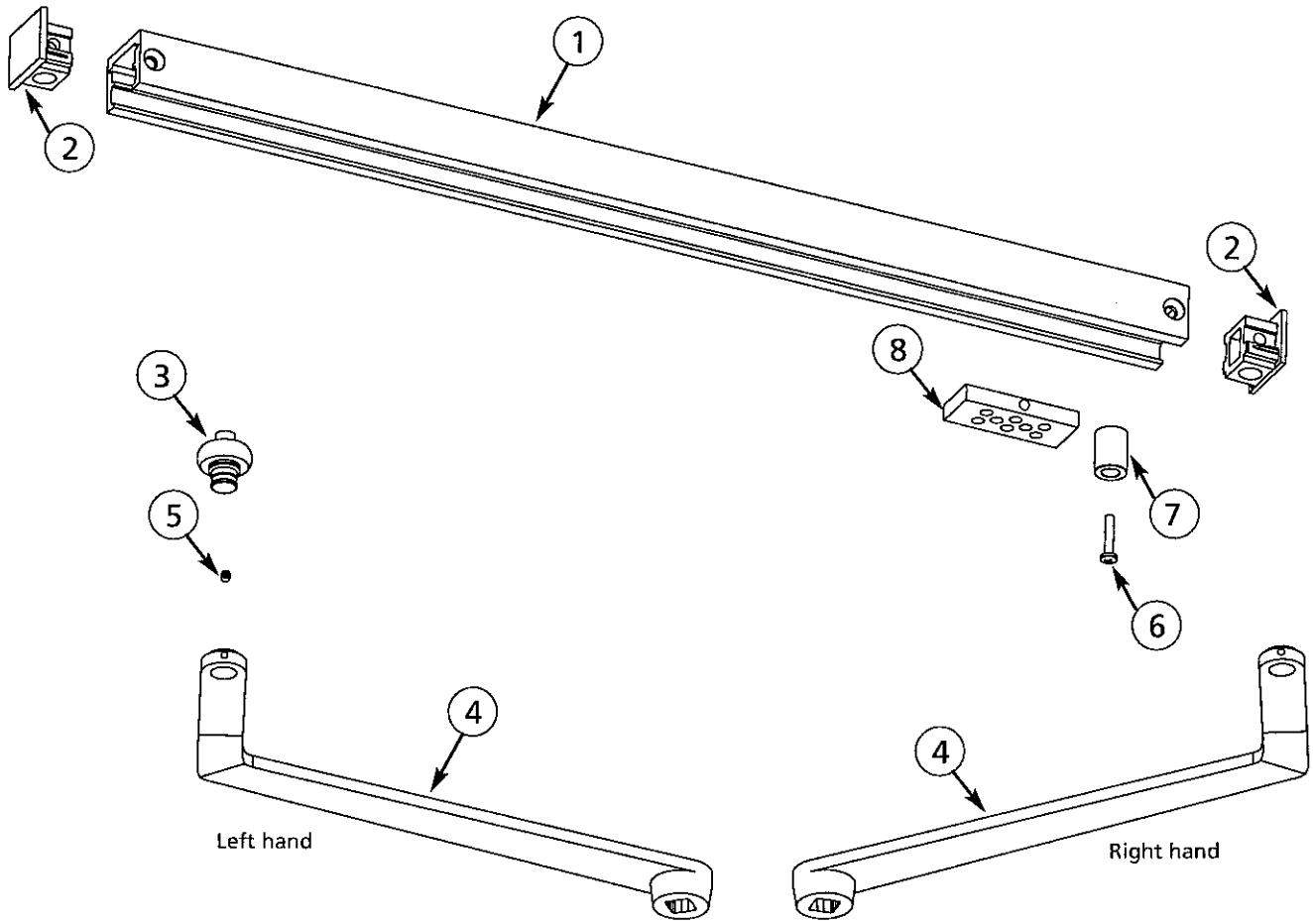


ITEM	PART No.	DESCRIPTION	QTY
1	* 63-0157	Channel – pull	1
2	* 63-0682	Channel end cap	2
3	63-3905	Roller assembly	1
4	* 63-0627	Double egress arm (left hand)	1
	* 63-0628	Double egress arm (right hand)	1
5	01-0287	Socket set screw	1
6	* 63-3482	Screw pack (not shown)	1

* Finish required: Powder coat finishes – EB, EN, ED, EP, EAB

25-ODB Track Type Arm with Bumper, Double Egress

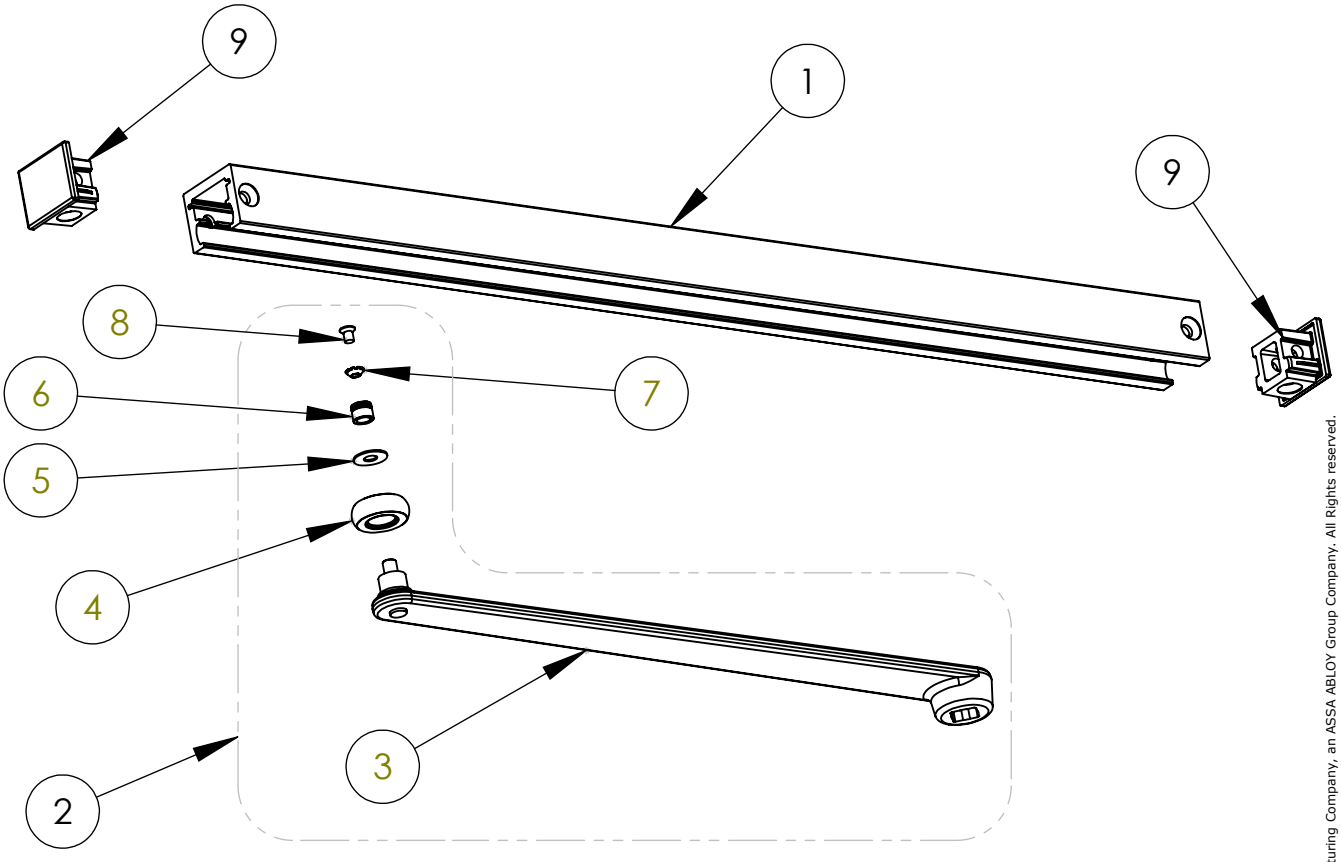
PARTS LIST	
PAGE NO.	REV.
22	A
DATE:	4/1/04



ITEM	PART No.	DESCRIPTION	QTY
1	* 63-0157	Channel – pull	1
2	* 63-0682	Channel end cap	2
3	63-3905	Roller assembly	1
4	* 63-0627	Double egress arm (left hand)	1
	* 63-0628	Double egress arm (right hand)	1
5	01-0287	Socket set screw	1
6	01-0134	#8-32 x 13/16" Phillips pan head machine screw	1
7	63-0396	Bumper stop	1
8	63-0377	Bumper	1
9	* 63-3482	Screw pack (not shown)	1
* Finish required: Powder coat finishes – EB, EN, ED, EP, EAB			

25-OT Track Type Arm, Pull Side
PARTS LIST

ITEM NO.	PART NO.	DESCRIPTION	QTY.
1	63-0157	CHANNEL PULL	1
2	63-3901	MAIN ARM ASSEMBLY (TRACK TYPE)	1
3	63-0629	MAIN ARM	1
4	63-3900	ROLLER ASSEMLY	1
5	63-0687	WASHER	1
6	63-0738	ROLLER BUSHING	1
7	01-0930	COUNTERSUNK LOCK WASHER	1
8	01-1028	8-32 X 1/4 FLAT UNDERCUT HEAD SCREW	1
9	63-0682	END CAP	2



© SARGENT Manufacturing Company, an ASSA ABLOY Group Company. All Rights reserved.

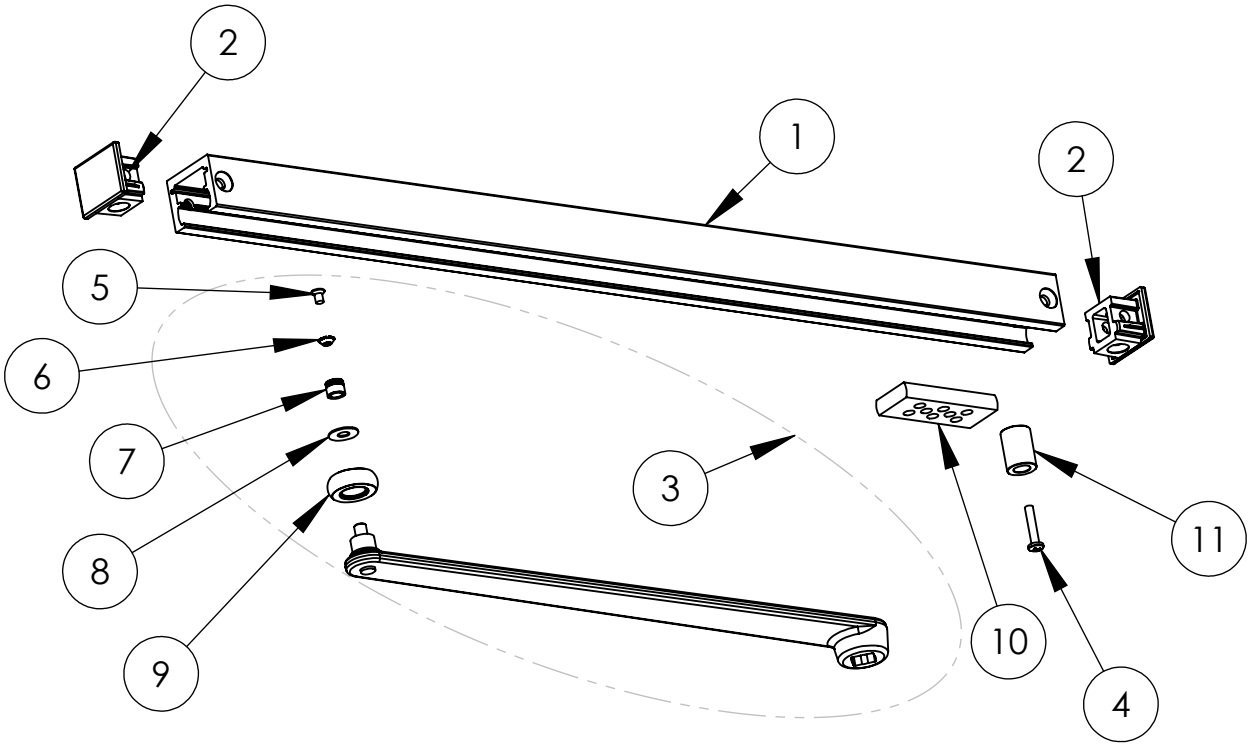
PARTS LIST

25-OTB TRACK TYPE ARM
WITH BUMPER, PULL SIDE

PARTS LIST	
PAGE No.	REV.
14	B

3/2011

ITEM No.	PART No.	DESCRIPTION	QTY.
1	*63-0157	CHANNEL PULL	1
2	*63-0682	END CAP	2
3	*63-3901	MAIN ARM ASSEMBLY (TRACK TYPE)	1
4	01-0134	#8-32 x 13/16" PHILLIPS PAN HEAD MACHINE SCREW	1
5	01-1028	#8-32 x 1/4" FLAT UNDERCUT HEAD SCREW	1
6	01-0930	COUNTERSUNK LOCK WASHER	1
7	63-0738	ROLLER BUSHING	1
8	63-0687	WASHER	1
9	63-3900	ROLLER & BEARING ASSEMBLY	1
10	63-0377	BUMPER	1
11	63-0396	BUMPER STOP	1
12	*63-3482	SCREW PACK (NOT SHOWN)	1



* FINISH REQUIRED: POWDER COAT FINISHES - EB, EN, ED, EP, EAB.

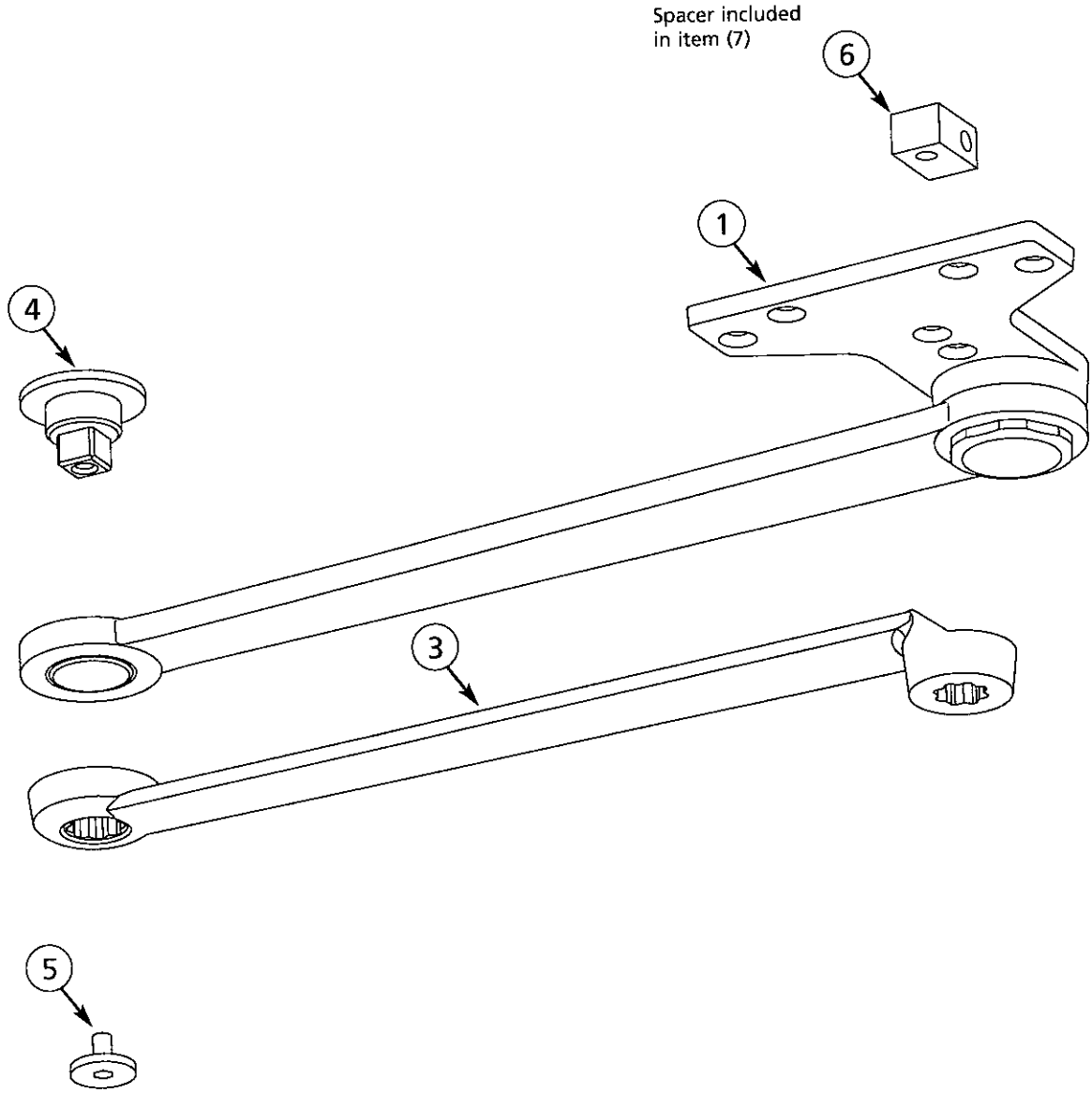
© SARGENT Manufacturing Company. An ASSA ABLOY GROUP Company. All Rights reserved.

SARGENT
ASSA ABLOY

25-P10/SP10 Heavy Duty Parallel Arm

PARTS LIST

PAGE NO.	REV.
8	A
DATE:	4/1/04



ITEM	PART No.	DESCRIPTION	QTY
1	* 63-3727	P10 arm and bracket assembly	1
2	* 25-SP10	SP10 security arm assembly (not shown) consists of items 1, 3, 4, 5 permanently assembled	1
3	* 63-0641	Main arm	1
4	* 63-0700	Pivot	1
5	* 01-9145	Screw (pivot)	1
6	63-0191	Spacer	1
7	* 63-2392	P10/SP10 arm mounting screw pack (not shown)	1
8	* 01-2300	Wood screw #12 x 1-1/2" (not shown)	4
9	* 01-2303	Wood screw #12 x 2-1/4" (not shown)	1

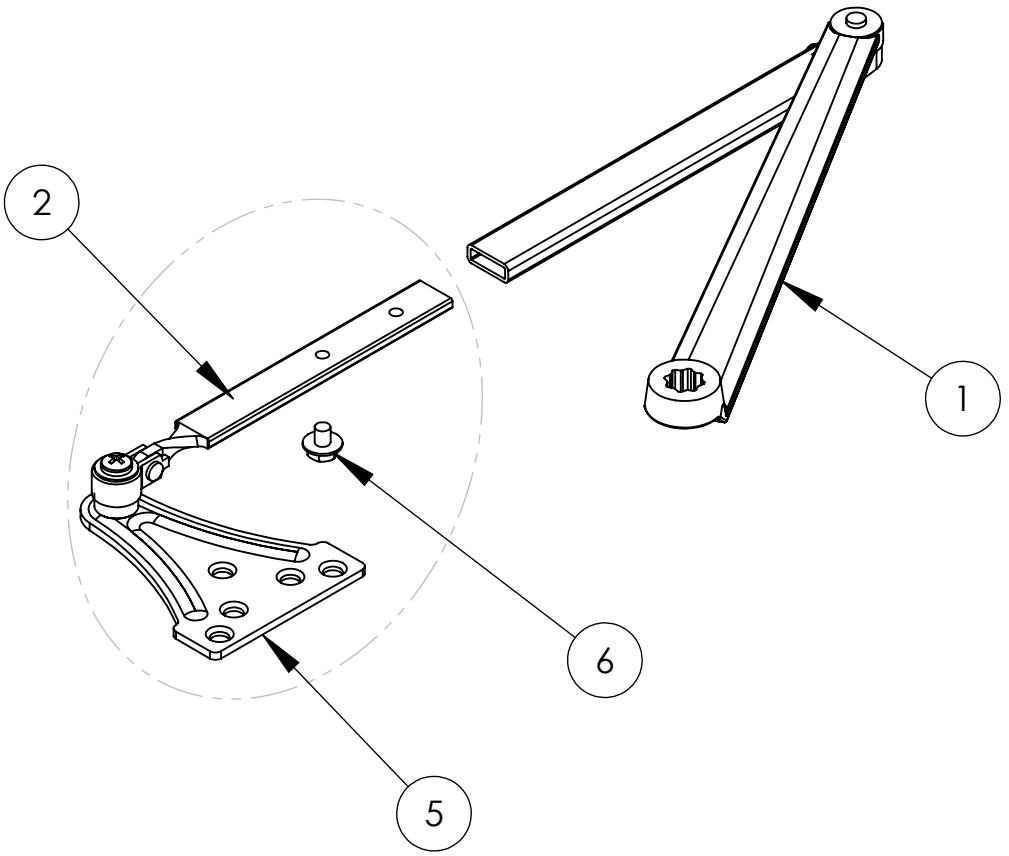
* Finish required: Powder coat finishes – EB, EN, ED, EP, EAB
Plated finishes – 3, 4, 9, 10, 10B, 26, 26D

25-P9 PARALLEL ARM

PARTS LIST

PAGE No. 6 | REV. B

ITEM No.	PART No.	DESCRIPTION	QTY.
1	*63-2607	MAIN ARM & LINK ASSEMBLY	1
2	*63-2271	FOOT ASSEMBLY	1
3	*64-2407	P9 ARM MOUNTING SCREW PACK (NOT SHOWN)	1
4	*01-2300	WOOD SCREW #12 x 1-1/2" (NOT SHOWN)	5
5	*125 - P9	FOOT BRACKET	1
6	*61-0308	SWIVEL ARM SCREW	1



* FINISH REQUIRED: POWDER COAT FINISHES - EB, EN, ED, EP, EAB
FOR PLATED FINISHES CONSULT FACTORY

© SARGENT Manufacturing Company. All Rights reserved.

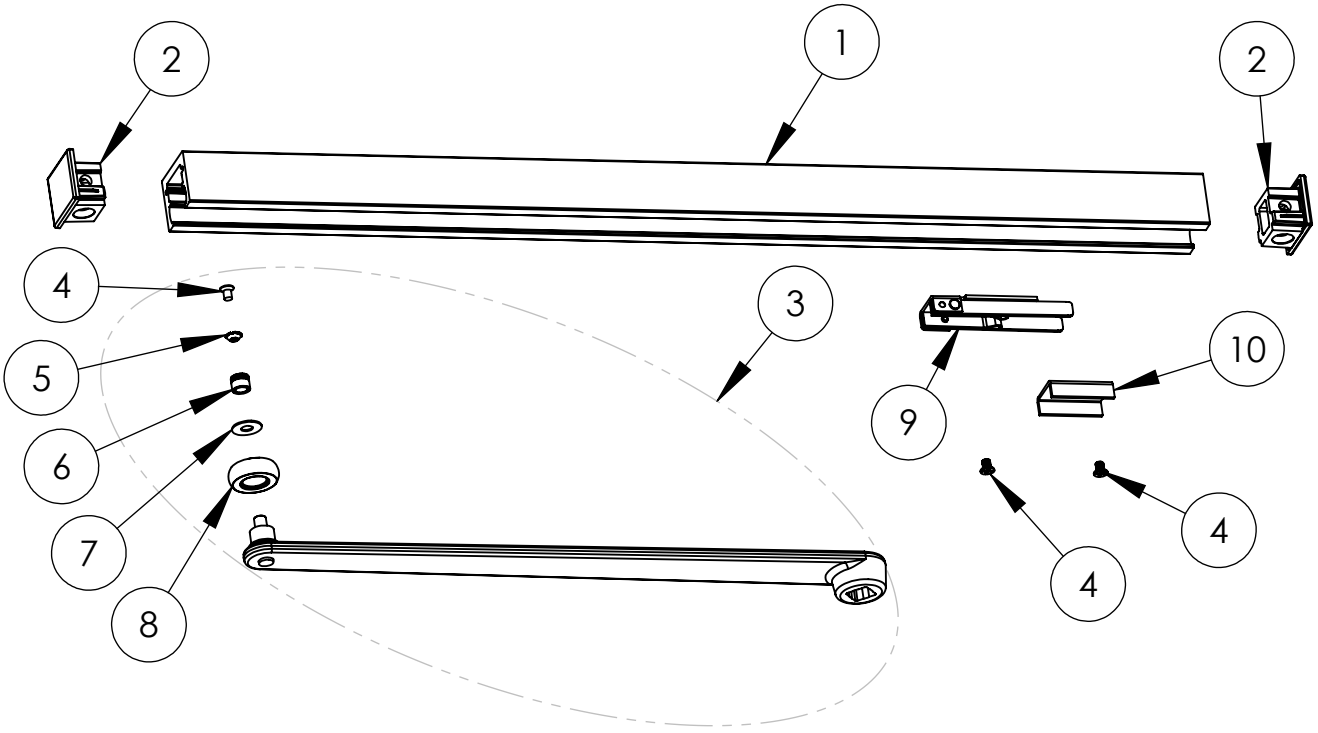
SARGENT
ASSA ABLOY

PARTS LIST
25-PHT TRACK TYPE ARM WITH HOLD OPEN, PUSH SIDE

PARTS LIST	
PAGE No. 19	REV. B

4/2011

ITEM No.	PART No.	DESCRIPTION	QTY.
1	*63-0159	CHANNEL PUSH	1
2	*63-0682	END CAP	2
3	*63-3901	MAIN ARM ASSEMBLY (TRACK TYPE)	1
4	01-1028	8-32 x 1/4" FLAT UNDERCUT HEAD SCREW	3
5	01-0930	COUNTERSUNK LOCK WASHER	1
6	63-0738	ROLLER BUSHING	1
7	63-0687	WASHER	1
8	63-3900	ROLLER & BEARING ASSEMBLY	1
9	63-2063	SPRING SLIDE ASSEMBLY	1
10	63-0678	SPRING SUPPORT	1
11	*63-3482	SCREW PACK (NOT SHOWN)	1



* FINISH REQUIRED: POWDER COAT FINISHES - EB, EN, ED, EP, EAB.

© SARGENT Manufacturing Company. An ASSA ABLOY Group Company. All Rights reserved.

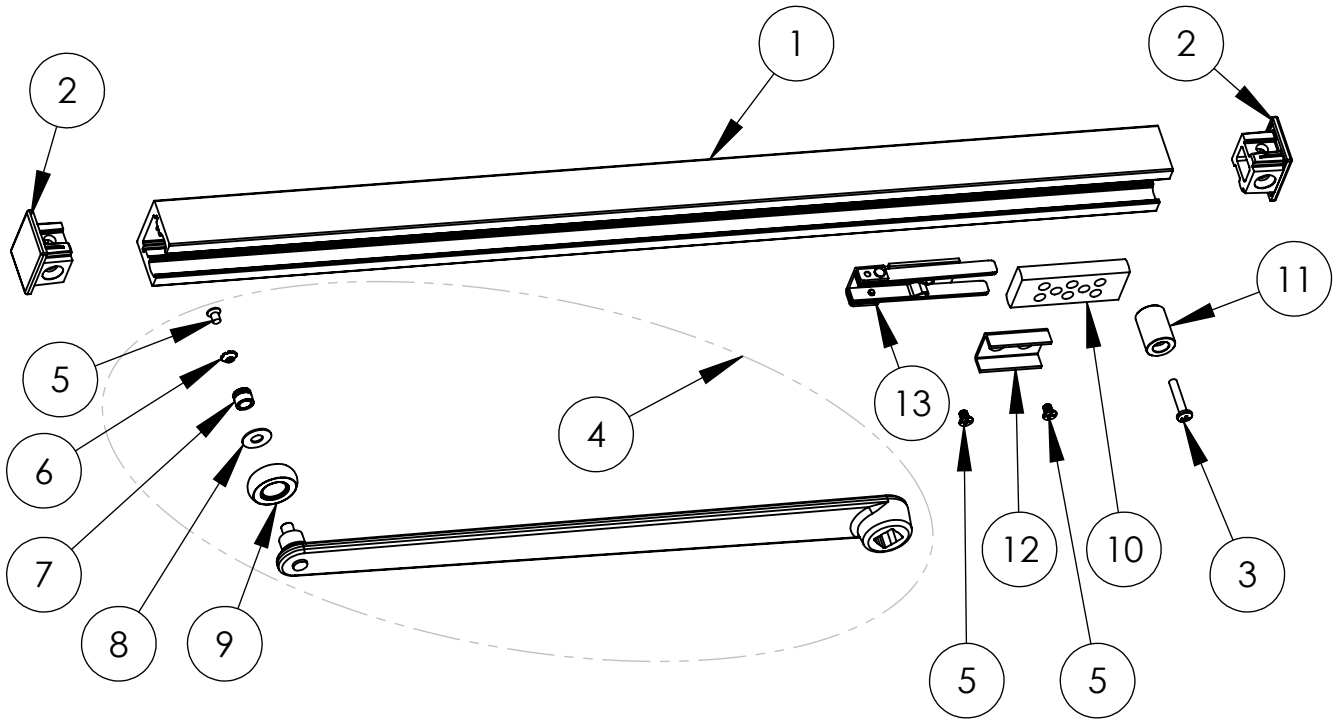
SARGENT®
ASSA ABLOY

PARTS LIST
25-PHTB TRACK TYPE ARM, HOLD OPEN WITH BUMPER, PUSH SIDE

PARTS LIST	
PAGE No. 20	REV. B

4/2011

ITEM NO.	PART No.	DESCRIPTION	QTY.
1	*63-0159	CHANNEL PUSH	1
2	*63-0682	END CAP	2
3	01-0134	#8-32 x 7/8" PH PN HEAD MACHINE SCREW	1
4	*63-3901	MAIN ARM ASSEMBLY (TRACK TYPE)	1
5	01-1028	#8-32 x 1/4" FLAT UNDERCUT HEAD SCREW	3
6	01-0930	COUNTERSUNK LOCK WASHER	1
7	63-0738	ROLLER BUSHING	1
8	63-0687	WASHER	1
9	63-3900	ROLLER & BEARING ASSEMBLY	1
10	63-0377	BUMPER	1
11	63-0396	BUMPER STOP	1
12	63-0678	SPRING SUPPORT	1
13	63-2063	SPRING SLIDE ASSEMBLY	1
14	*63-3482	SCREW PACK (NOT SHOWN)	1



*FINISH REQUIRED: POWDER COAT FINISHES - EB, EN, ED, EP, EAB.

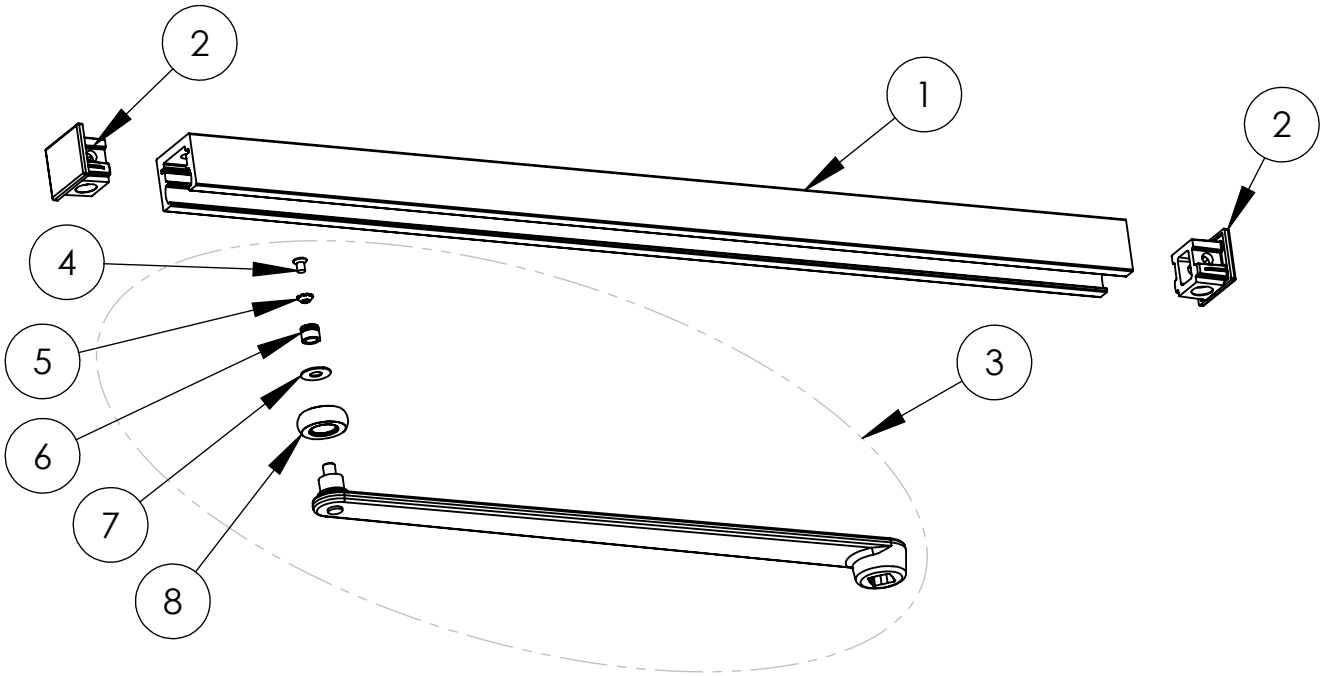
© SARGENT Manufacturing Company. An ASSA ABLOY Group Company. All Rights reserved.

SARGENT
ASSA ABLOY

PARTS LIST
25-POT TRACK TYPE ARM, PUSH SIDE

4/2011

ITEM No.	PART No.	DESCRIPTION	QTY.
1	63-0159	*CHANNEL PUSH	1
2	63-0682	*END CAP	2
3	63-3901	*MAIN ARM ASSEMBLY (TRACK TYPE)	1
4	01-1028	8-32 x 1/4" FLAT UNDERCUT HEAD SCREW	1
5	01-0930	COUNTERSUNK LOCK WASHER	1
6	63-0738	ROLLER BUSHING	1
7	63-0687	WASHER	1
8	63-3900	ROLLER & BEARING ASSEMBLY	1
9	63-3482	*SCREW PACK (NOT SHOWN)	1



* FINISH REQUIRED: POWDER COAT FINISHES - EB, EN, ED, EP, EAB.

© SARGENT Manufacturing Company. An ASSA ABLOY Group Company. All Rights reserved.

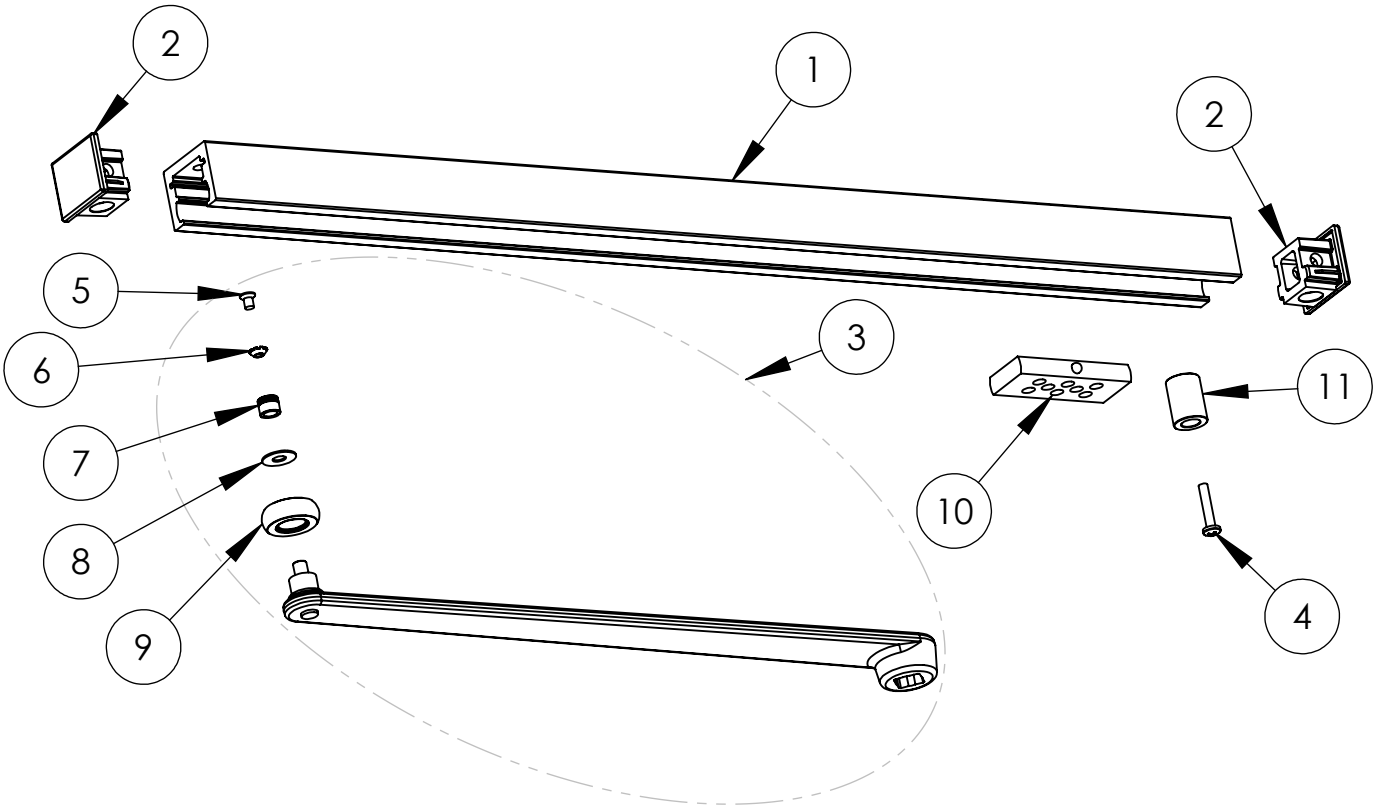
SARGENT
ASSA ABLOY

PARTS LIST
25-POTB TRACK TYPE ARM WITH BUMPER, PUSH SIDE

PARTS LIST	
PAGE No. 18	REV. B

4/2011

ITEM No.	PART No.	DESCRIPTION	QTY.
1	*63-0159	CHANNEL PUSH	1
2	*63-0682	END CAP	2
3	*63-3901	MAIN ARM ASSEMBLY (TRACK TYPE)	1
4	01-0134	#8-32 x 7/8" PHILLIPS PAN HEAD MACHINE SCREW	1
5	01-1028	8-32 x 1/4" FLAT UNDERCUT HEAD SCREW	1
6	01-0930	COUNTERSUNK LOCK WASHER	1
7	63-0738	ROLLER BUSHING	1
8	63-0687	WASHER	1
9	63-3900	ROLLER & BEARING ASSEMBLY	1
10	63-0377	BUMPER	1
11	63-0396	BUMPER STOP	1
12	*63-3482	SCREW PACK (NOT SHOWN)	1



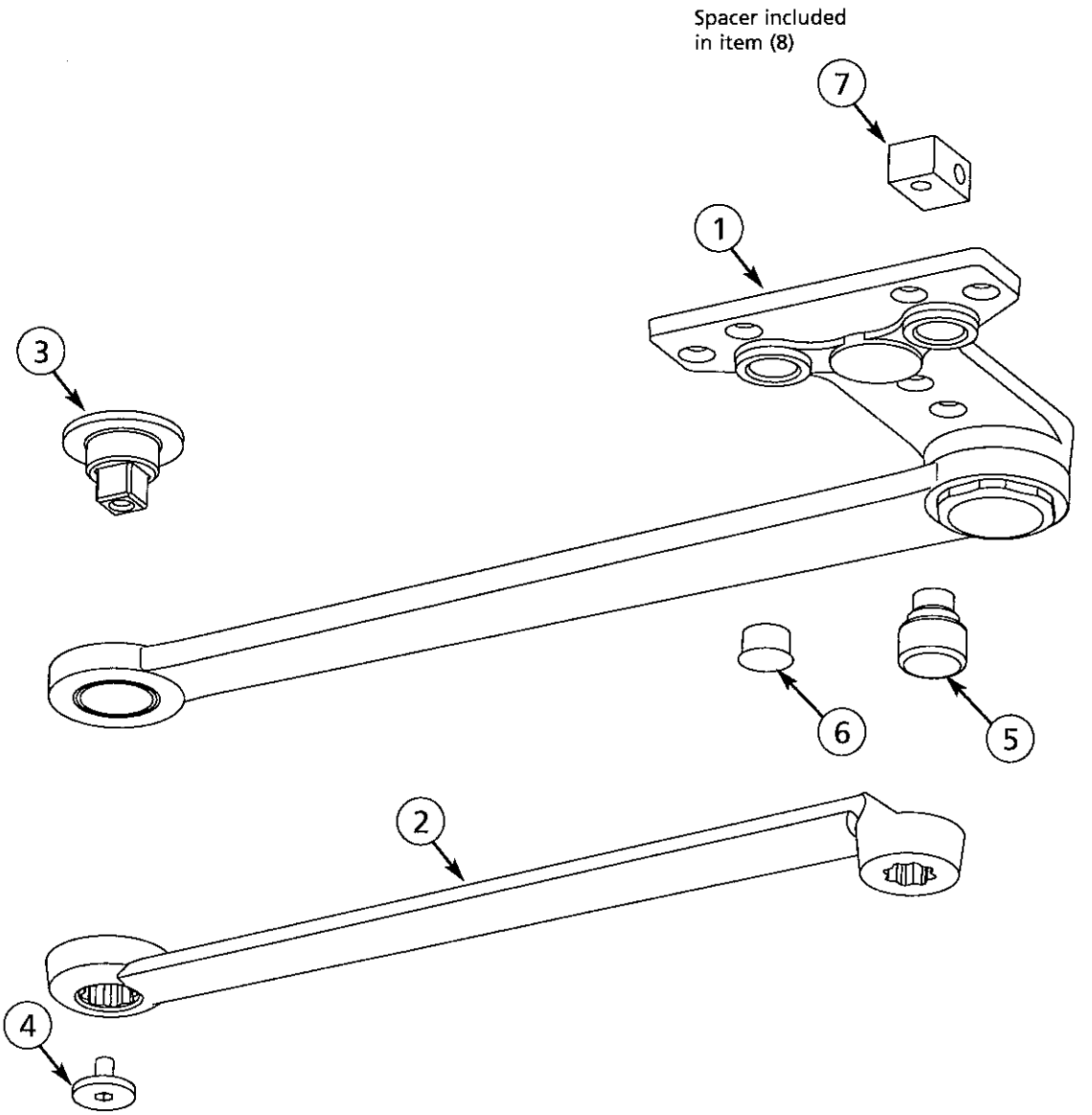
*FINISH REQUIRED: POWDER COAT FINISHES - EB, EN, ED, EP, EAB.

© SARGENT Manufacturing Company. ASSA ABLOY Group Company. All Rights reserved.

SARGENT
ASSA ABLOY

25-PS Heavy Duty Parallel Arm with Stop

PARTS LIST	
PAGE NO.	REV.
11	A
DATE:	4/1/04



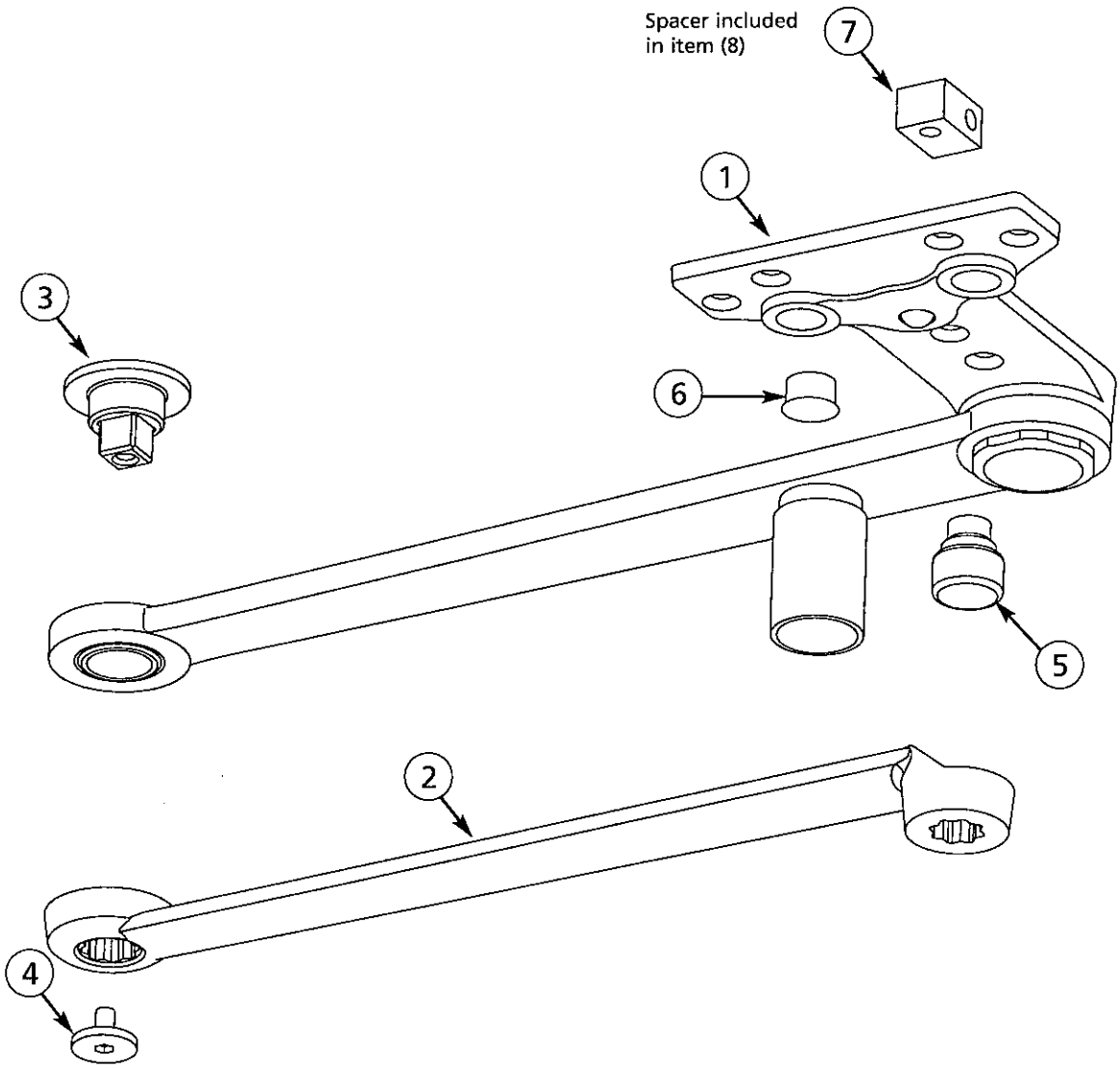
ITEM	PART No.	DESCRIPTION	QTY
1	* 63-3837	PS arm and bracket assembly	1
2	* 63-0641	Main arm	1
3	* 63-0700	Pivot	1
4	* 01-9145	Screw (pivot)	1
5	* 63-0211	Stop	1
6	01-0864	Hole plug	1
7	63-0191	Spacer	1
8	* 63-2392	PS arm mounting screw pack (not shown)	1
9	* 01-2300	Wood screw #12 x 1-1/2" (not shown)	4
10	* 01-2303	Wood screw #12 x 2-1/4" (not shown)	1

* Finish required: Powder coat finishes – EB, EN, ED, EP, EAB
Plated finishes – 3, 4, 9, 10, 10B, 26, 26D

25-PSH Heavy Duty Parallel Arm with Hold Open and Stop

PARTS LIST

PAGE NO.	REV.
12	A
DATE:	4/1/04



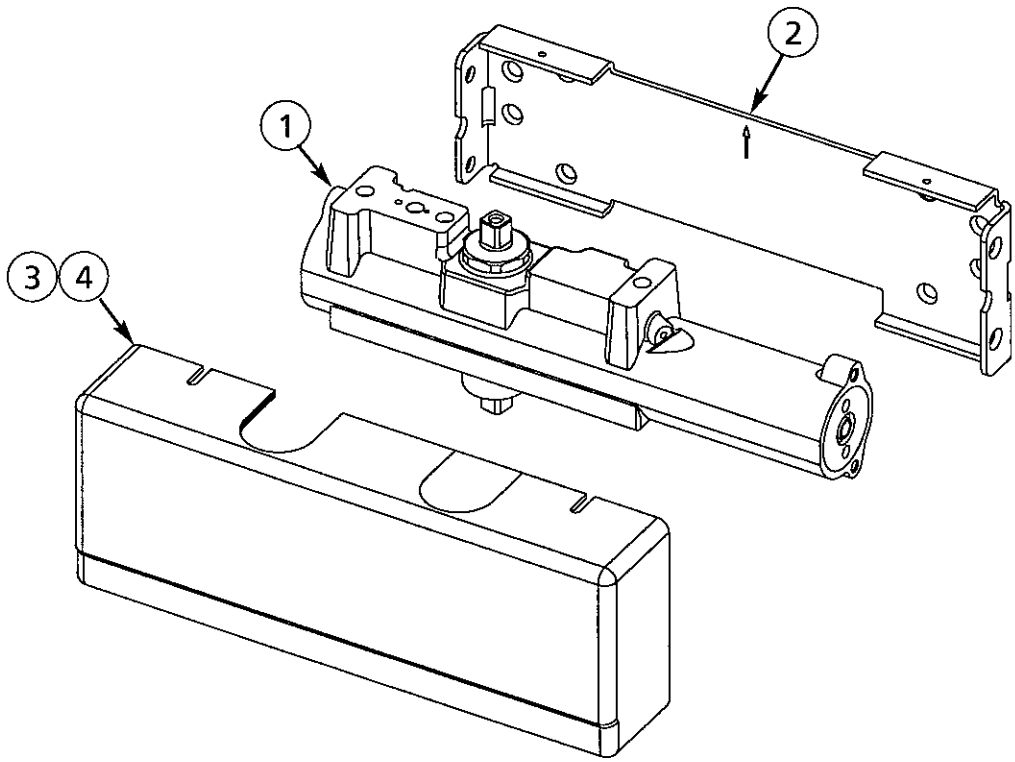
ITEM	PART No.	DESCRIPTION	QTY
1	* 63-3833	PSH arm and bracket assembly	1
2	* 63-0641	Main arm	1
3	* 63-0700	Pivot	1
4	* 01-9145	Screw (pivot)	1
5	* 63-0211	Stop	1
6	01-0864	Hole plug	1
7	63-0191	Spacer	1
8	* 63-2392	PSH arm mounting screw pack (not shown)	1
9	* 01-2300	Wood screw #12 x 1-1/2" (not shown)	4
10	* 01-2303	Wood screw #12 x 2-1/4" (not shown)	1

* Finish required: Powder coat finishes – EB, EN, ED, EP, EAB
Plated finishes – 3, 4, 9, 10, 10B, 26, 26D

281 Series Door Closer
Body Assembly & Cover

PARTS LIST

PAGE NO.	REV.
1	A
DATE:	4/1/04



ITEM	ASSY No.	PART No.	DESCRIPTION	REQ'D
1		13-281	281 Case	1
		13-281-DA	281 Delayed action case	
		13-281-ABC	281 Advanced backcheck case	
2		63-0555	Mounting bracket	1
3		281-C**	Plastic cover non-handed	1
4		281-MC-LH*	Metal cover L.H. (see note)	1
		281-MC-RH*	Metal cover R.H. (see note)	
5	63-3481* Screw pack		Arm mounting screw #12-24 x 3/8"	1
			Arm mounting screw washer	1
			Cover screw #8-32 x 5/16"	2
			Case/bracket mounting screw #12-24 x 5/8"	8
		01-9118	Self drilling tapping case mounting screw	4
6		01-2300	Wood screw #12 x 1-1/2" (optional)	4

* Finish required: Powder coat finishes – EB, EN, ED, EP, EAB
Plated finishes – 3, 4, 9, 10, 10B, 26, 26D

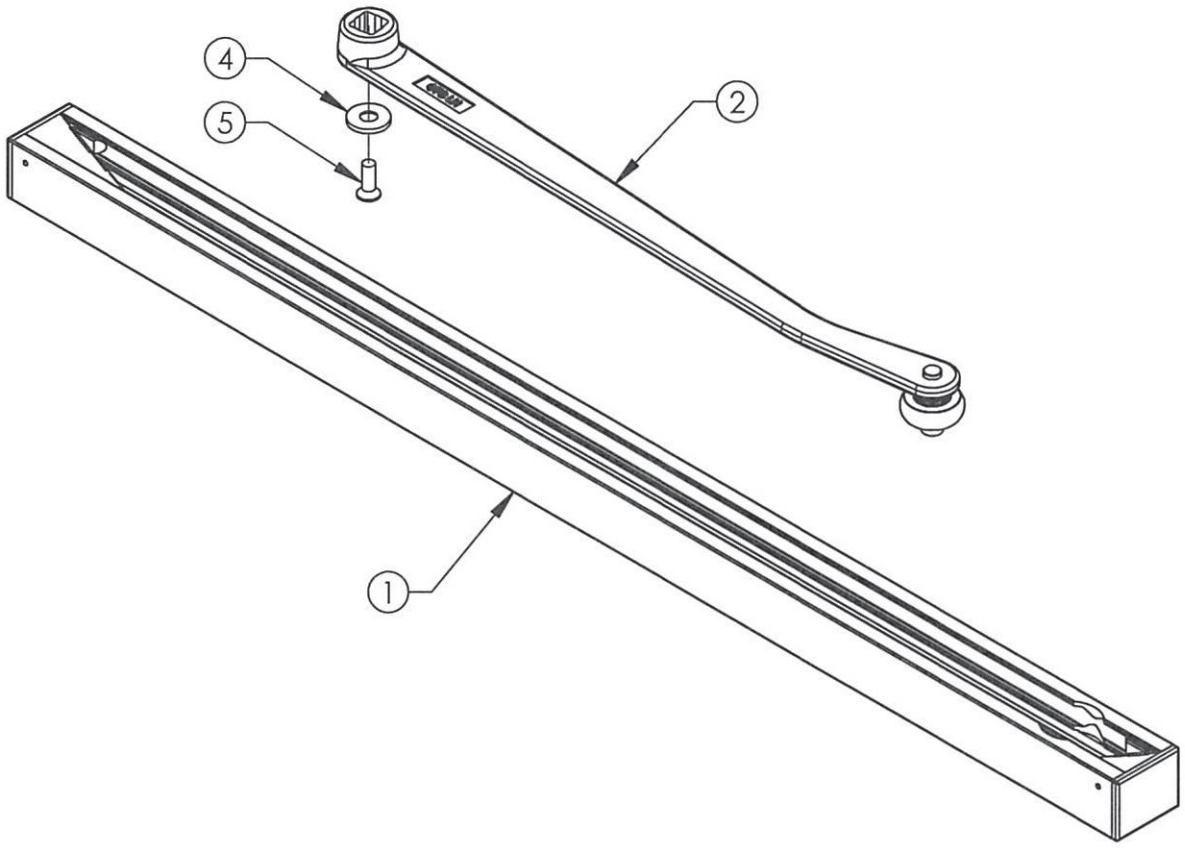
** Powder coat finishes only

Note: Specify arm being used

PARTS LIST

268/269 Security Arm Assembly
(CSP, CSPS & CSPD)

SARGENT
ASSA ABLOY



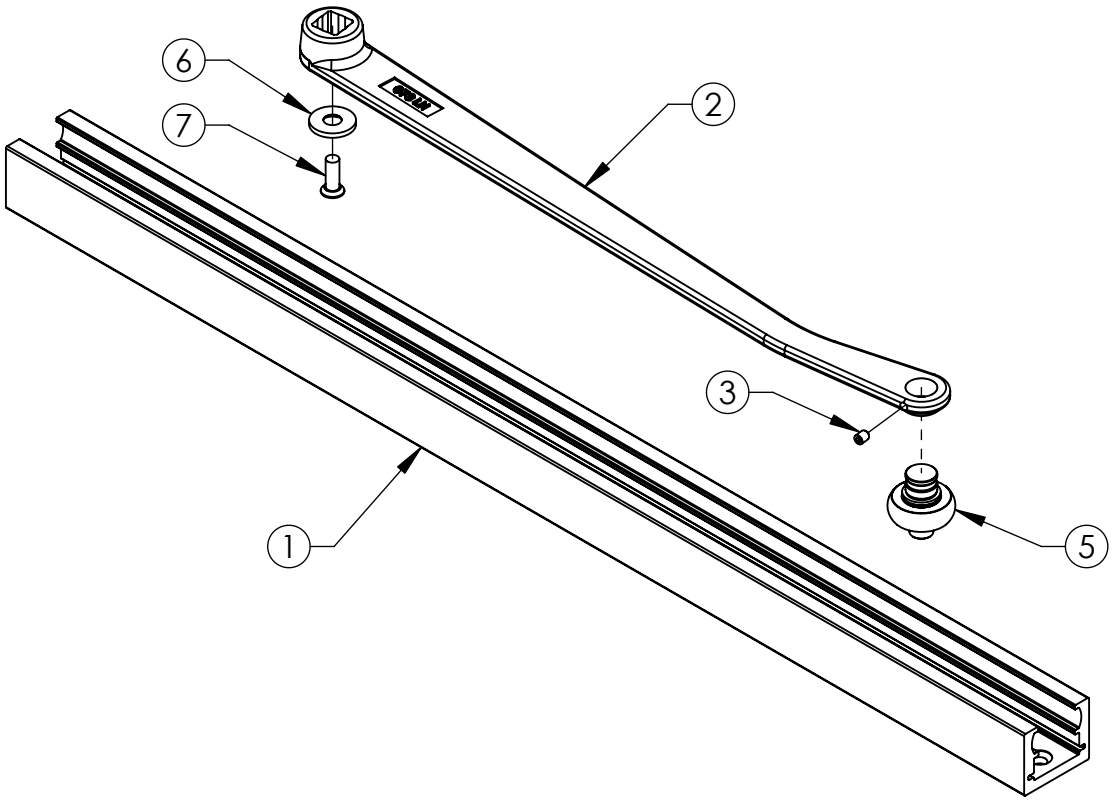
ITEM NO.	QTY	PART NUMBER	DESCRIPTION	COMMENTS
1	1	63-3272	SECURITY TRACK ASSMBLY	
2	1	63-3394*	ARM & ROLLER ASSEMBLY (RIGHT HAND)	
		63-3395*	ARM & ROLLER ASSEMBLY (LEFT HAND)	
3	1	63-6341*	268/269 SECURITY SCREW PACK (NOT SHOWN)	
4	1	—	WASHER	INCLUDED IN ITEM 3
5	1	—	#12-24 X 5/8" 6 LOBE TAMPER RESISTANT FLAT HEAD MACHINE SCREW	
6	4	—	#12 X1-1/2" 6 LOBE TAMPER RESISTANT FLAT HEAD WOOD SCREW (NOT SHOWN)	
7	4	—	#12-24 X 3/4" 6 LOBE TAMPER RESISTANT FLAT HEAD MACHINE SCREW (NOT SHOWN)	
*FINISH REQUIRED: POWDER COAT FINISHES — EB, ED, EN, EP, EAB PLATED FINISHES — 04, 10B, 26D				

Copyright © 2014, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

268/269 O ARM ASSEMBLY

PARTS LIST

Page No. 6
Rev: A
Date: 11/07



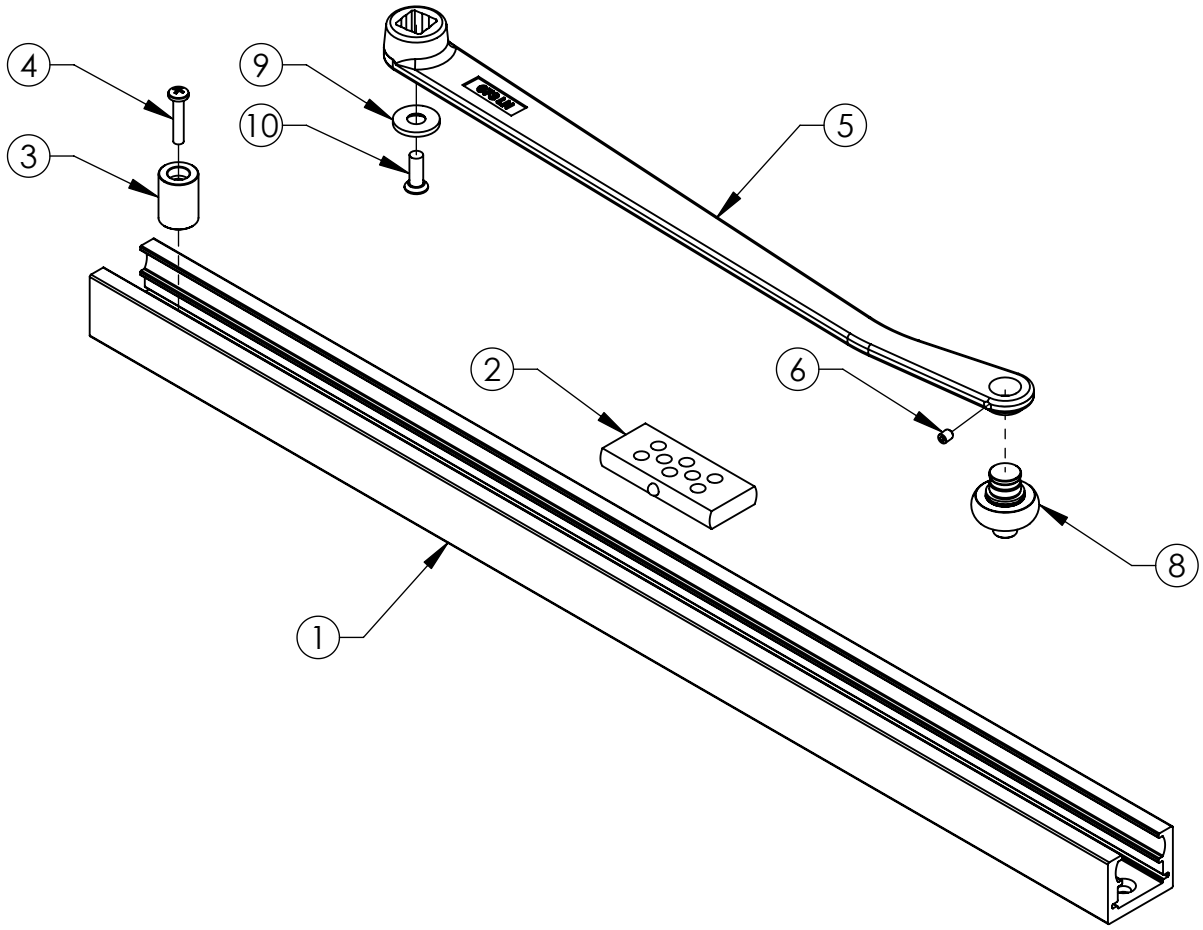
Item	*Part No.*	*Description*	*Qty.*	*Comments*
1	63-0071	O Channel	1	
2	63-0073*	Arm (Left Hand)	1	
	63-0074*	Arm (Right Hand)		
3	01-0287	#8-32 x 1/4" Socket Set Screw	1	
4	63-6340*	268/269 Screw Pack (Not Shown)	1	
5	63-3905	Roller Assembly	1	Included In Item 4
6	---	Washer	1	
7	---	#12-24 x 5/8" Phillips Flat Head Machine Screw	1	
8	---	#12 x 1 1/2" Phillips Flat Head Self Drilling/Tapping Screw (Not Shown)	4	
9	---	#12-24 x 3/4" Phillips Flat Head Machine Screw (Not Shown)	4	

* Flinish Required: Powder Coat Finishes - EB, ED, EN, EP, EAB
Plated Finishes - 04, 10B, 26D

268/269 OB ARM ASSEMBLY

PARTS LIST

Page No. 7
Rev: A
Date: 11/07



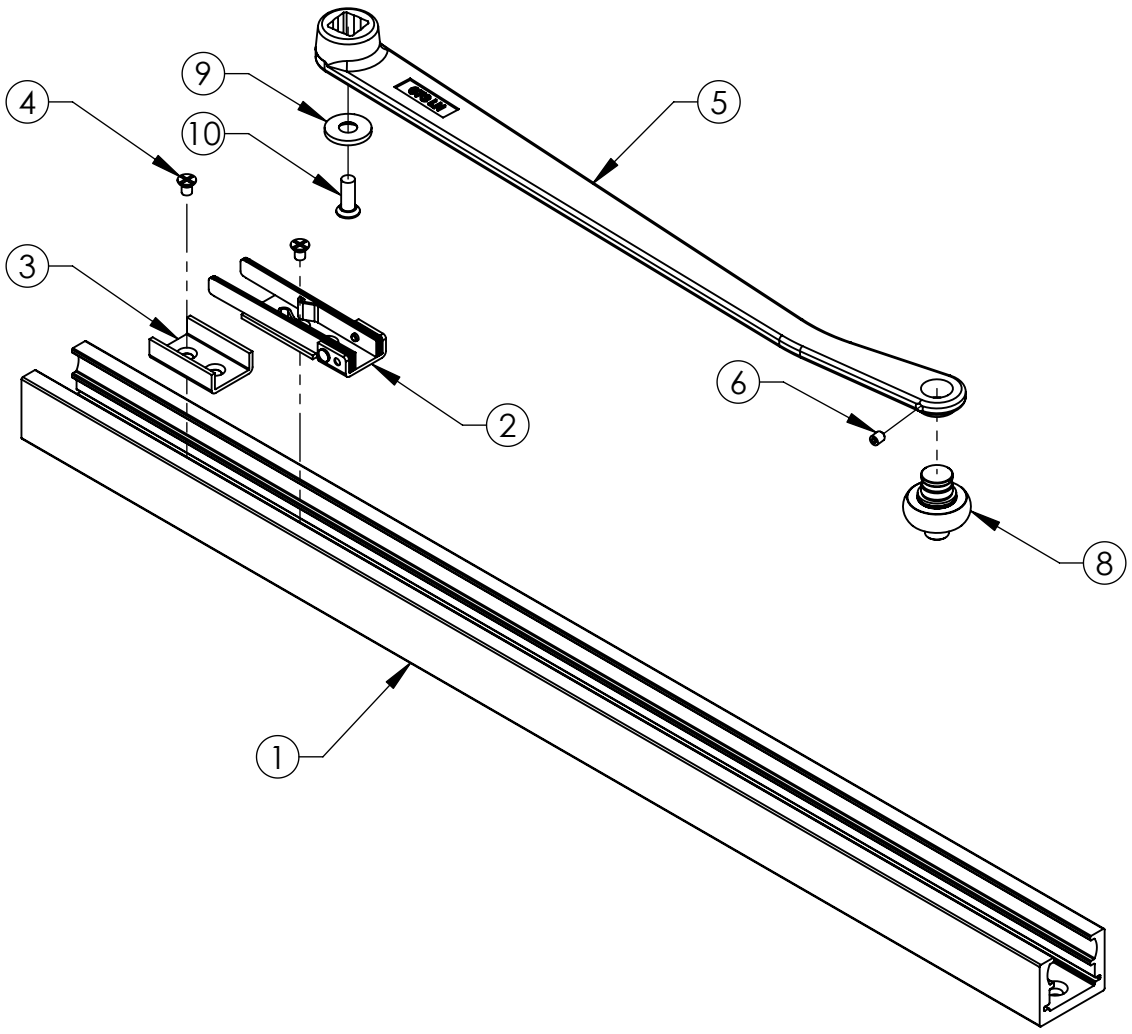
Item	*Part No.*	*Description*	*Qty.*	*Comments*
1	63-0072	Channel	1	
2	63-0377	Bumper	1	
3	63-0396	Bumper Stop	1	
4	01-0134	#8-32 x 13/16" Phillips Pan Head Machine Screw	1	
5	63-0073*	Arm (Left Hand)	1	
	63-0074*	Arm (Right Hand)		
6	01-0287	#8-32 x 1/4" Socket Set Screw	1	
7	63-6340*	268/269 Screw Pack (Not Shown)	1	
8	63-3905	Roller Assembly	1	Included In Item 7
9	---	Washer	1	
10	---	#12-24 x 5/8" Phillips Flat Head Machine Screw	1	
11	---	#12 x 1 1/2" Phillips Flat Head Self Drilling/Tapping Screw (Not Shown)	4	
12	---	#12-24 x 3/4" Phillips Flat Head Machine Screw (Not Shown)	4	

* Flinish Required: Powder Coat Finishes - EB, ED, EN, EP, EAB
Plated Finishes - 04, 10B, 26D

268/269 H ARM ASSEMBLY

PARTS LIST

Page No. 8
Rev: A
Date: 11/07



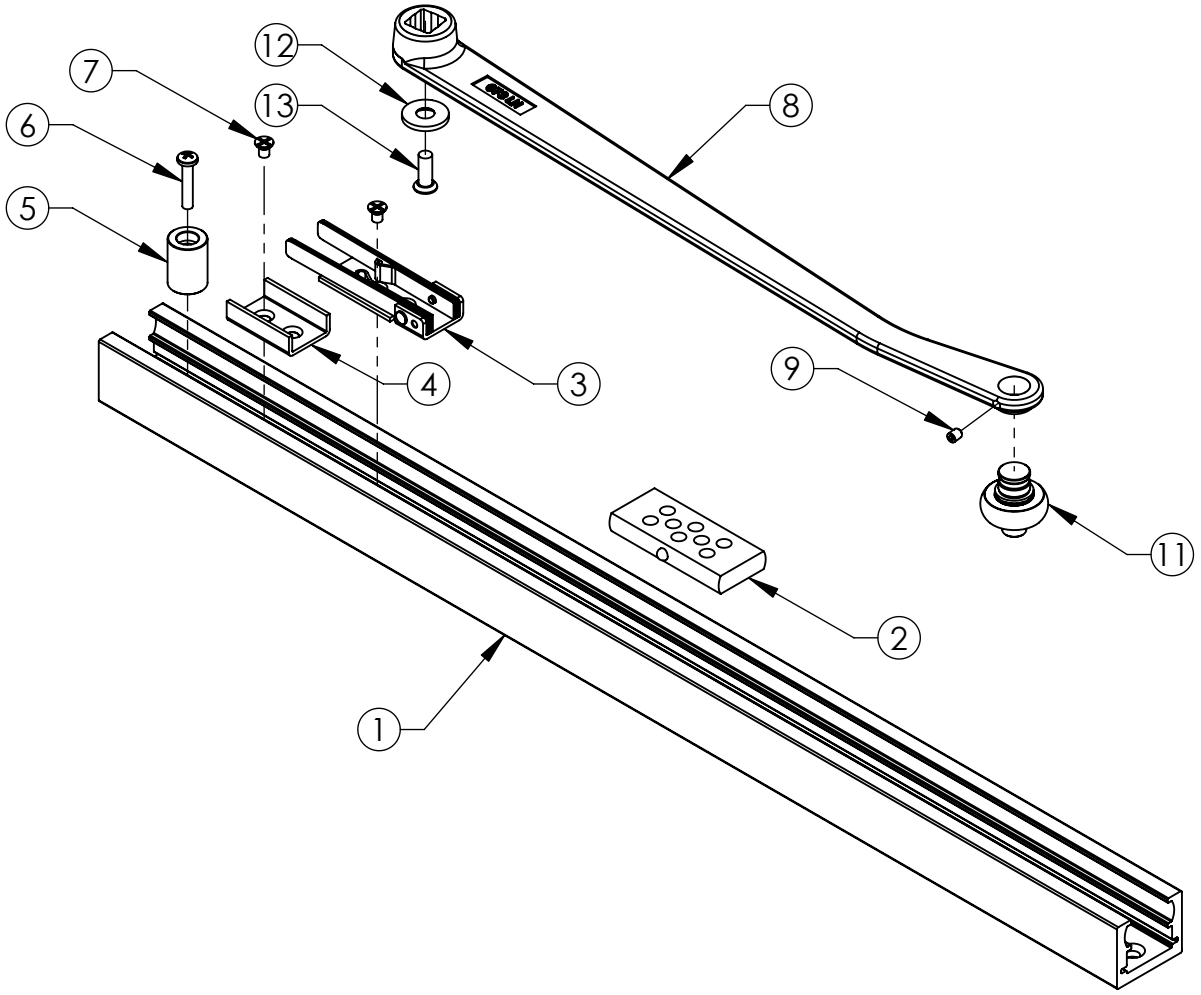
Item	*Part No.*	*Description*	*Qty.*	*Comments*
1	63-0072	Channel	1	
2	63-2063	Spring Slide Assembly	1	
3	63-0678	Spring Support	1	
4	01-1028	#8-32 x 1/4" Phillips Flat Head Machine Screw	2	
5	63-0073*	Arm (Left Hand)	1	
	63-0074*	Arm (Right Hand)		
6	01-0287	#8-32 x 1/4" Socket Set Screw	1	
7	63-6340*	268/269 Screw Pack (Not Shown)	1	
8	63-3905	Roller Assembly	1	Included In Item 7
9	---	Washer	1	
10	---	#12-24 x 5/8" Phillips Flat Head Machine Screw	1	
11	---	#12 x 1 1/2" Phillips Flat Head Self Drilling/Tapping Screw (Not Shown)	4	
12	---	#12-24 x 3/4" Phillips Flat Head Machine Screw (Not Shown)	4	

* Flinish Required: Powder Coat Finishes - EB, ED, EN, EP, EAB
Plated Finishes - 04, 10B, 26D

268/269 HB ARM ASSEMBLY

PARTS LIST

Page No. 9
Rev: A
Date: 11/07



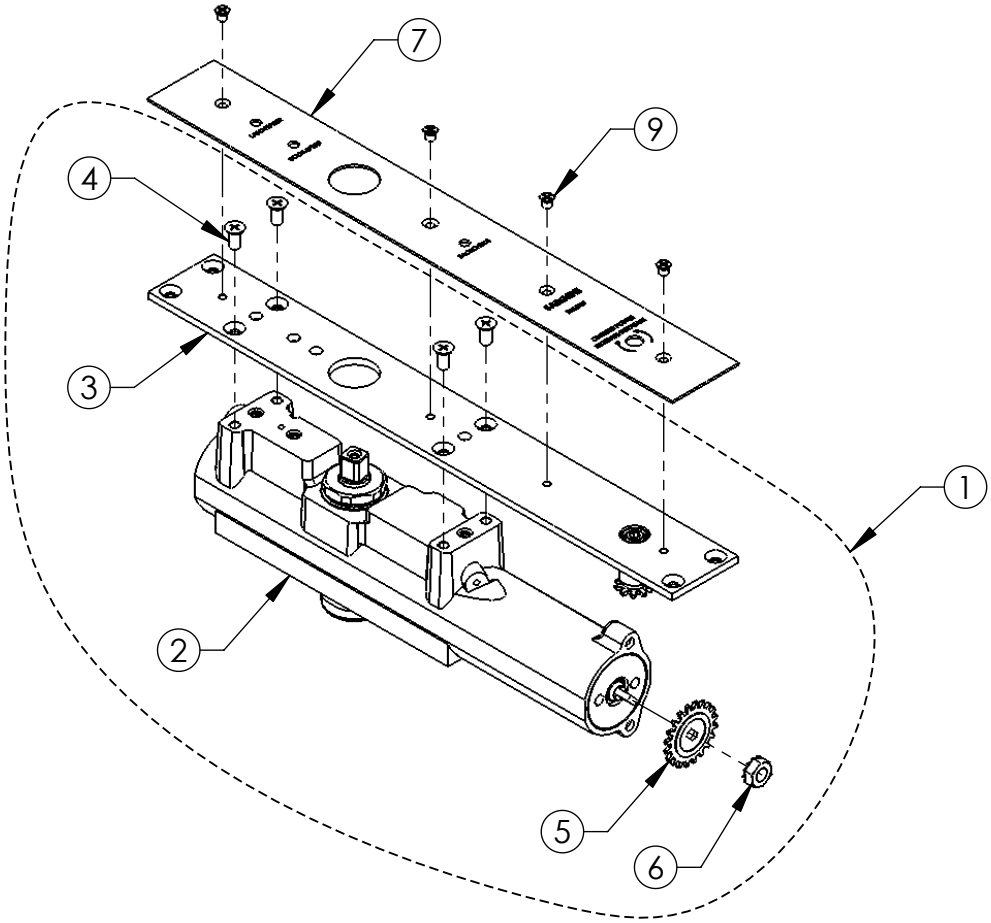
Item	*Part No.*	*Description*	*Qty.*	*Comments*
1	63-0072	Channel	1	
2	63-0377	Bumper	1	
3	63-2063	Spring Slide Assembly	1	
4	63-0678	Spring Support	1	
5	63-0396	Bumper Stop	1	
6	01-0134	#8-32 x 13/16" Phillips Pan Head Machine Screw	1	
7	01-1028	#8-32 x 1/4" Phillips Flat Head Machine Screw	2	
8	63-0073*	Arm (Left Hand)	1	
	63-0074*	Arm (Right Hand)		
9	01-0287	#8-32 x 1/4" Socket Set Screw	1	
10	63-6340*	268/269 Screw Pack (Not Shown)	1	
11	63-3905	Roller Assembly	1	Included In Item 10
12	---	Washer	1	
13	---	#12-24 x 5/8" Phillips Flat Head Machine Screw	1	
14	---	#12 x 1 1/2" Phillips Flat Head Self Drilling/Tapping Screw (Not Shown)	4	
15	---	#12-24 x 3/4" Phillips Flat Head Machine Screw (Not Shown)	4	

* Flinish Required: Powder Coat Finishes - EB, ED, EN, EP, EAB
Plated Finishes - 04, 10B, 26D

268/269 CASE ASSEMBLY

PARTS LIST

Page No. 1
Rev: A
Date: 11/07



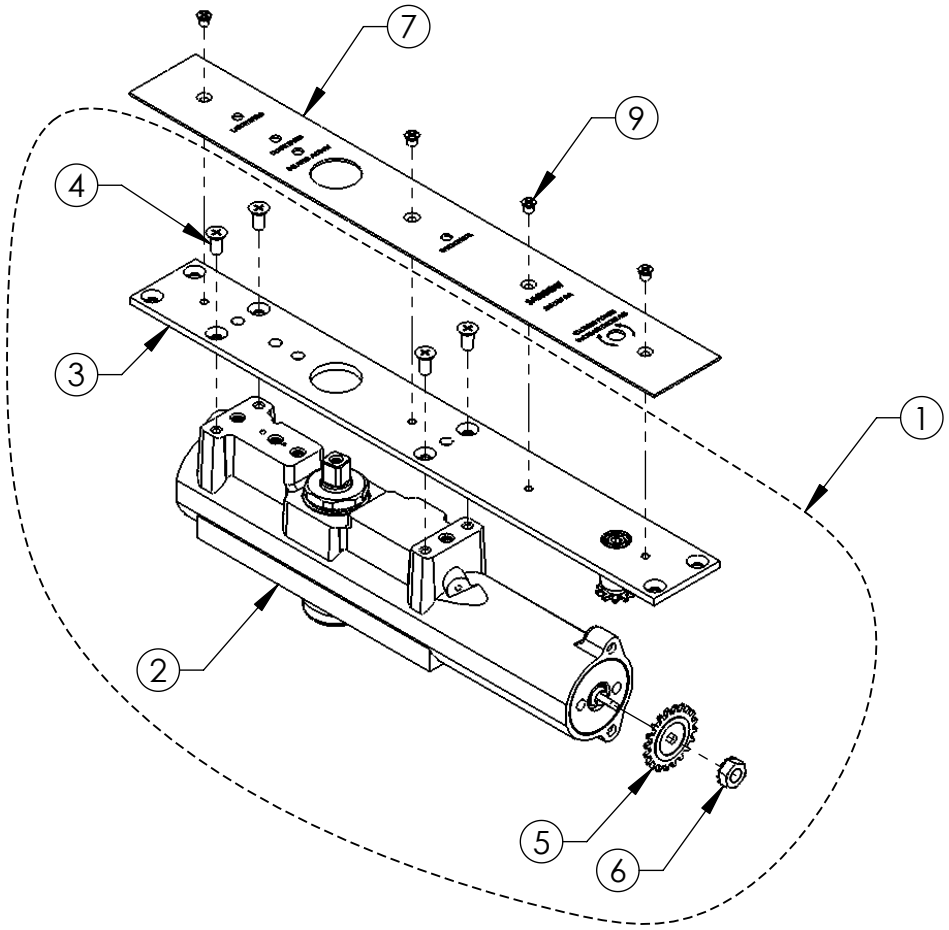
Item	*Part No.*	*Description*	*Qty.*	*Comments*
1	63-4356	268 Case & Plate Assembly (Left Hand)	1	
	63-4357	268 Case & Plate Assembly (Right Hand)		
	63-4383	269 Case & Plate Assembly (Left Hand)		
	63-4384	269 Case & Plate Assembly (Right Hand)		
2	63-3585	268 Closer Body (Right Hand)	1	Included In Item 1
	63-3586	268 Closer Body (Left Hand)		
	63-4377	269 Closer Body (Left Hand)		
	63-4378	269 Closer Body (Right Hand)		
3	63-3620	Mounting Plate Assembly	1	
4	01-1019	#12-24 x 1/2" Phillips Flat Head Machine Screw	4	
5	63-0047	Main Gear	1	
6	01-9217	5/16"-24 Keps Locknut	1	
7	63-0770*	Cover Plate	1	
8	63-6340*	268/269 Screw Pack (Not Shown)	1	
9	---	#8-32 x 1/4" Phillips Flat Head Machine Screw	4	Included In Item 8
10	---	#12 x 1 1/2" Phillips Flat Head Self Drilling/Tapping Screw (Not Shown)	4	
11	---	#12-24 x 3/4" Phillips Flat Head Machine Screw (Not Shown)	4	

* Flinish Required: Powder Coat Finishes - EB, ED, EN, EP, EAB
Plated Finishes - 04, 10B, 26D

268/269 DELAYED ACTION CASE ASSEMBLY

PARTS LIST

Rev: A
Date: 11/07



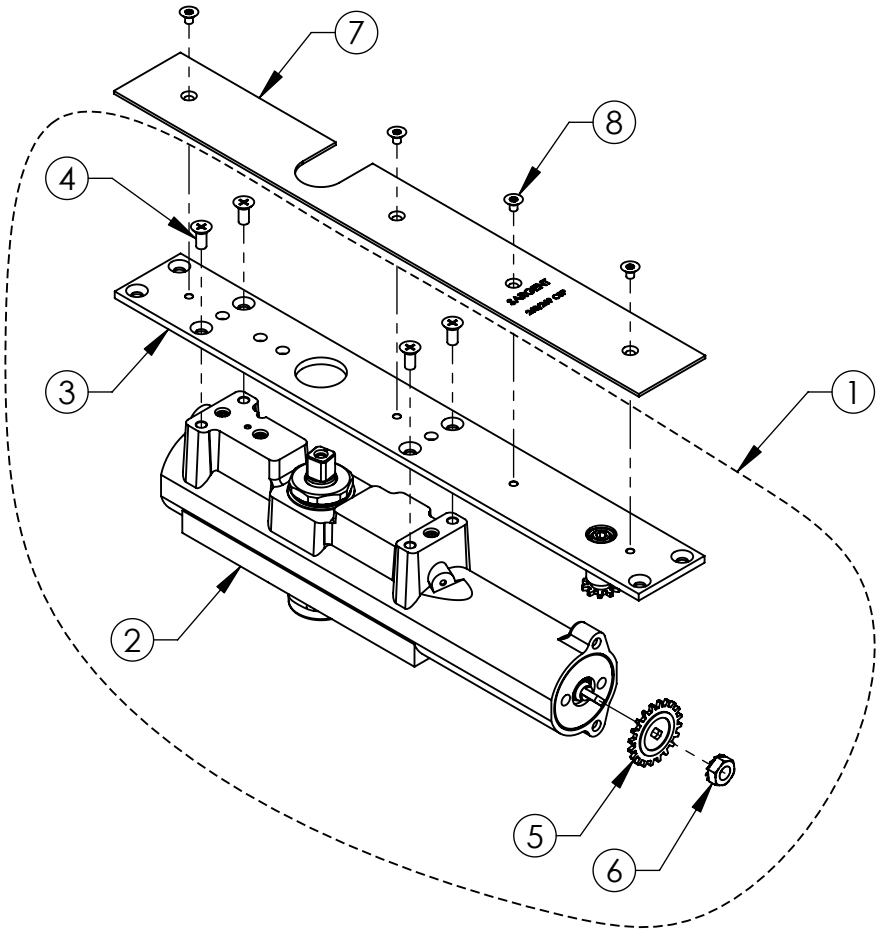
Item	*Part No.*	*Description*	*Qty.*	*Comments*
1	63-4360	268 Delayed Action Case & Plate Assembly (Left Hand)	1	
	63-4361	268 Delayed Action Case & Plate Assembly (Right Hand)		
	63-4385	269 Delayed Action Case & Plate Assembly (Left Hand)		
	63-4386	269 Delayed Action Case & Plate Assembly (Right Hand)		
2	63-3844	268 Delayed Action Closer Body (Right Hand)	1	Included In Item 1
	63-3845	268 Delayed Action Closer Body (Left Hand)		
	63-4379	269 Delayed Action Closer Body (Left Hand)		
	63-4380	269 Delayed Action Closer Body (Right Hand)		
3	63-3620	Mounting Plate Assembly	1	
4	01-1019	#12-24 x 1/2" Phillips Flat Head Machine Screw	4	
5	63-0047	Main Gear	1	
6	01-9217	5/16"-24 Keps Locknut	1	
7	63-0773*	Delayed Action Cover Plate	1	
8	63-6340*	268/269 Screw Pack (Not Shown)	1	
9	---	#8-32 x 1/4" Phillips Flat Head Machine Screw	4	Included In Item 8
10	---	#12 x 1 1/2" Phillips Flat Head Self Drilling/Tapping Screw (Not Shown)	4	
11	---	#12-24 x 3/4" Phillips Flat Head Machine Screw (Not Shown)	4	

* Flinish Required: Powder Coat Finishes - EB, ED, EN, EP, EAB
Plated Finishes - 04, 10B, 26D

268/269 CSP CASE ASSEMBLY

PARTS LIST

Page No. 3
Rev: A
Date: 11/07



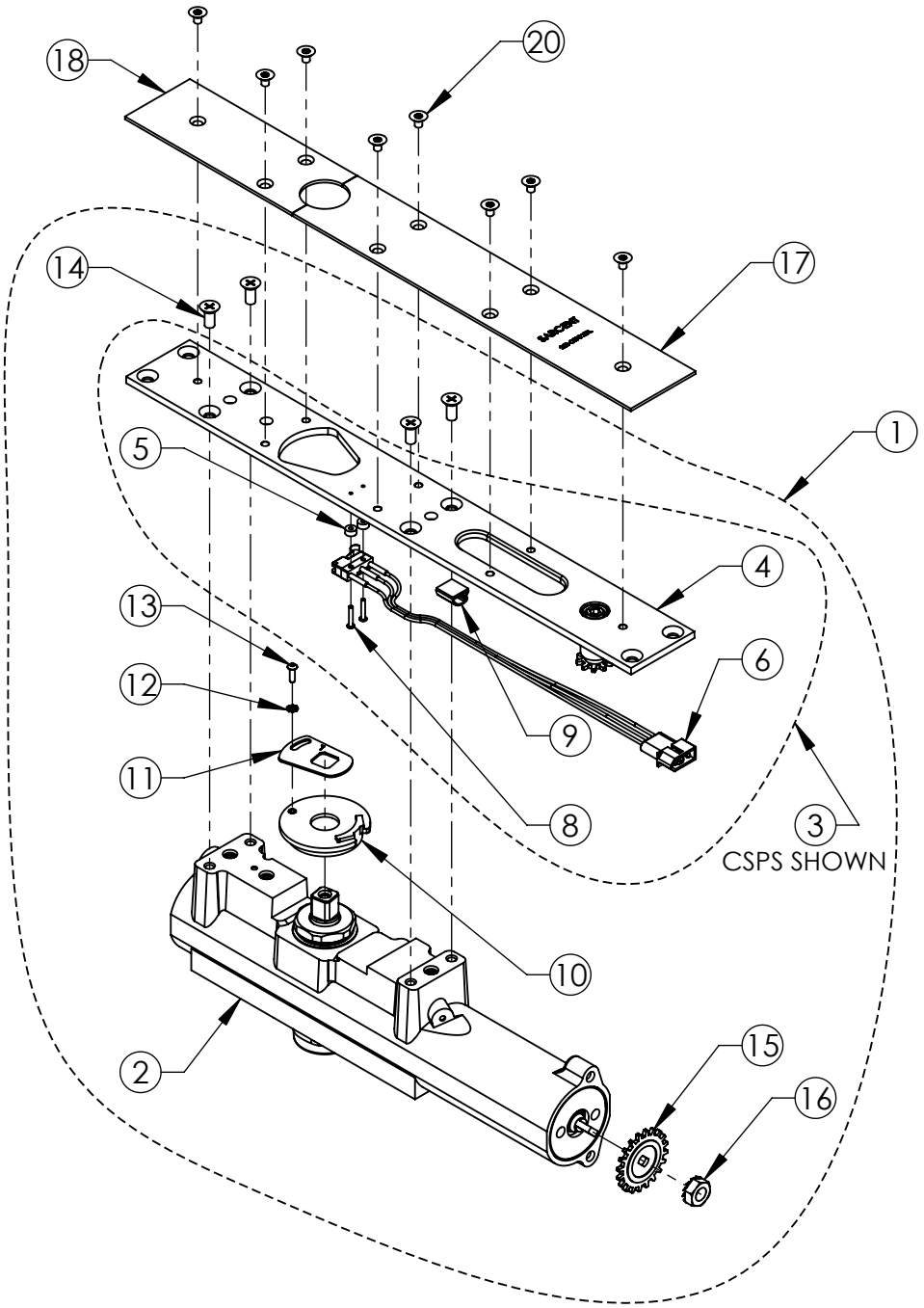
Item	*Part No.*	*Description*	*Qty.*	*Comments*
1	63-4356	268 CSP Case & Plate Assembly (Left Hand)	1	
	63-4357	268 CSP Case & Plate Assembly (Right Hand)		
	63-4383	269 CSP Case & Plate Assembly (Left Hand)		
	63-4384	269 CSP Case & Plate Assembly (Right Hand)		
2	63-3585	268 Closer Body (Right Hand)	1	Included In Item 1
	63-3586	268 Closer Body (Left Hand)		
	63-4377	269 Closer Body (Left Hand)		
	63-4378	269 Closer Body (Right Hand)		
3	63-3620	Mounting Plate Assembly	1	
4	01-1019	#12-24 x 1/2" Phillips Flat Head Machine Screw	4	
5	63-0047	Main Gear	1	
6	01-9217	5/16"-24 Keps Locknut	1	
7	63-0772*	CSP Cover Plate	1	
8	63-6341*	268/269 Security Screw Pack (Not Shown)	1	
9	---	#8-32 x 1/4" 6 Lobe Tamper Resistant Flat Head Machine Screw	4	Included In Item 8
10	---	#12 x 1 1/2" 6 Lobe Tamper Resistant Flat Head Wood Screw (Not Shown)	4	
11	---	#12-24 x 3/4" 6 Lobe Tamper Resistant Flat Head Machine Screw (Not Shown)	4	

* Flinish Required: Powder Coat Finishes - EB, ED, EN, EP, EAB
Plated Finishes - 04, 10B, 26D

268/269 CSPS/CSPD CASE ASSEMBLY

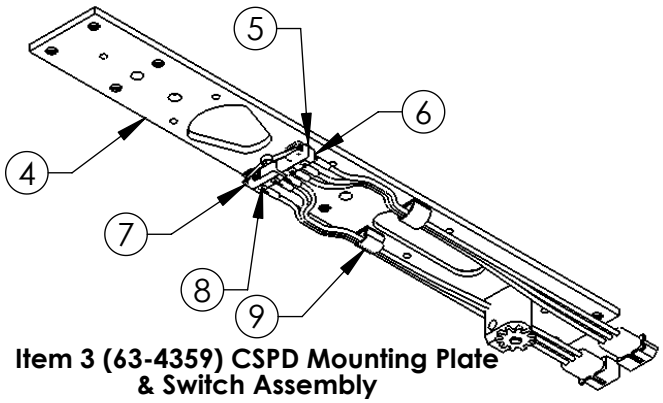
PARTS LIST

Page No. 4
Rev: A
Date: 11/07

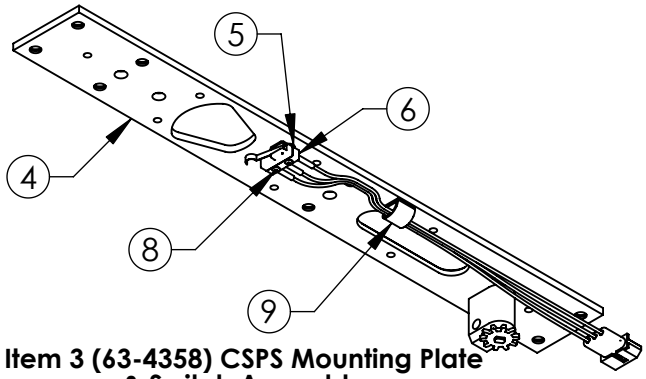


268/269 CSPS/CSPD CASE ASSEMBLY (CONTINUED)

PARTS LIST



Item 3 (63-4359) CSPD Mounting Plate & Switch Assembly



Item 3 (63-4358) CSPS Mounting Plate & Switch Assembly

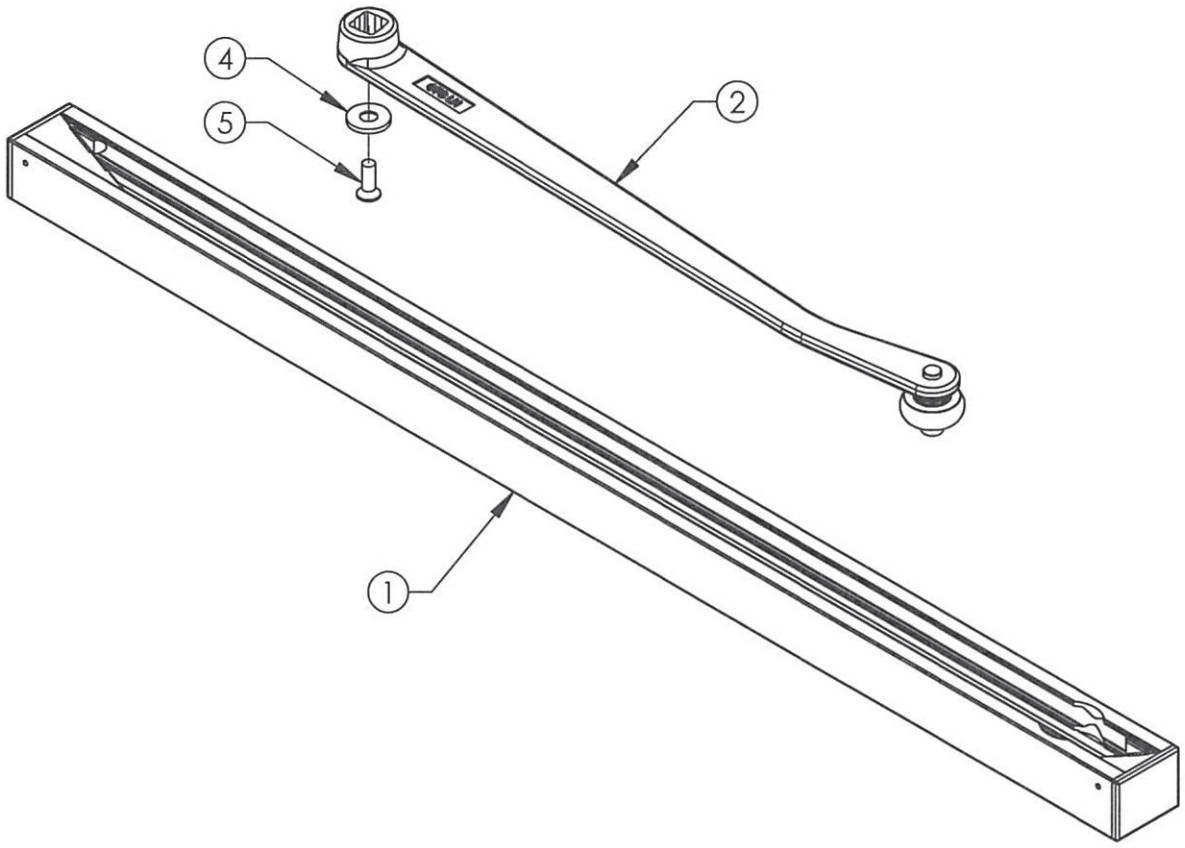
Item	*Part No.*	*Description*	*CSPS Qty.*	*CSPD Qty.*	*Comments*
1	63-4354	268 CSPS Case & Plate Assembly (Left Hand)	1	-	
	63-4355	268 CSPS Case & Plate Assembly (Right Hand)			
	63-4366	268 CSPD Case & Plate Assembly (Left Hand)	-	1	
	63-4367	268 CSPD Case & Plate Assembly (Right Hand)			
	63-4387	269 CSPS Case & Plate Assembly (Left Hand)	1	-	
	63-4388	269 CSPS Case & Plate Assembly (Right Hand)			
	63-4389	269 CSPD Case & Plate Assembly (Left Hand)	-	1	
	63-4390	269 CSPD Case & Plate Assembly (Right Hand)			
2	63-3623	268 CSPS/CSPD Closer Body (Left Hand)	1	1	Included In Item 1
	63-3624	268 CSPS/CSPD Closer Body (Right Hand)			
	63-4381	269 CSPS/CSPD Closer Body (Left Hand)			
	63-4382	269 CSPS/CSPD Closer Body (Right Hand)			
3	63-4358	CSPS Mounting Plate & Switch Assembly	1	-	
	63-4359	CSPD Mounting Plate & Switch Assembly	-	1	
4	63-3621	CSPS Mounting Plate Assembly	1	-	Included In Item 3
	63-4336	CSPD Mounting Plate Assembly	-	1	
5	63-0808	Spacer	2	4	
6	63-4333	Switch Assembly (Simulated Roller)	1	1	
7	63-4334	Switch Assembly (Flat)	-	1	
8	01-1496	#2-56 x 1/2" Phillips Pan Head Machine Screw	2	4	
9	01-0150	Wire Clip	1	2	
10	63-0787	Cam	1	1	Included In Item 1
11	63-0789	Cam Driver	1	1	
12	01-9105	#4 External Tooth Lock Washer	1	1	
13	01-4449	#4-40 x 3/8" Button Head Socket Cap Screw	1	1	
14	01-1019	#12-24 x 1/2" Phillips Flat Head Machine Screw	4	4	
15	63-0047	Main Gear	1	1	
16	01-9217	5/16"-24 Keps Locknut	1	1	
17	63-0793*	Cover Plate (Long)	1	1	
18	63-0794*	Cover Plate (Short)	1	1	
19	63-6341*	268/269 Security Screw Pack (Not Shown)	1	1	
20	---	#8-32 x 1/4" 6 Lobe Tamper Res. Flat Head Machine Screw	8	8	Included In Item 19
21	---	#12 x 1 1/2" 6 Lobe Tamper Res. Flat Head Wood Screw (Not Shown)	4	4	
22	---	#12-24 x 3/4" 6 Lobe Tamper Res. Fl. Head Machine Screw (Not Shown)	4	4	

* Flinish Required: Powder Coat Finishes - EB, ED, EN, EP, EAB
Plated Finishes - 04, 10B, 26D

PARTS LIST

268/269 Security Arm Assembly
(CSP, CSPS & CSPD)

SARGENT
ASSA ABLOY



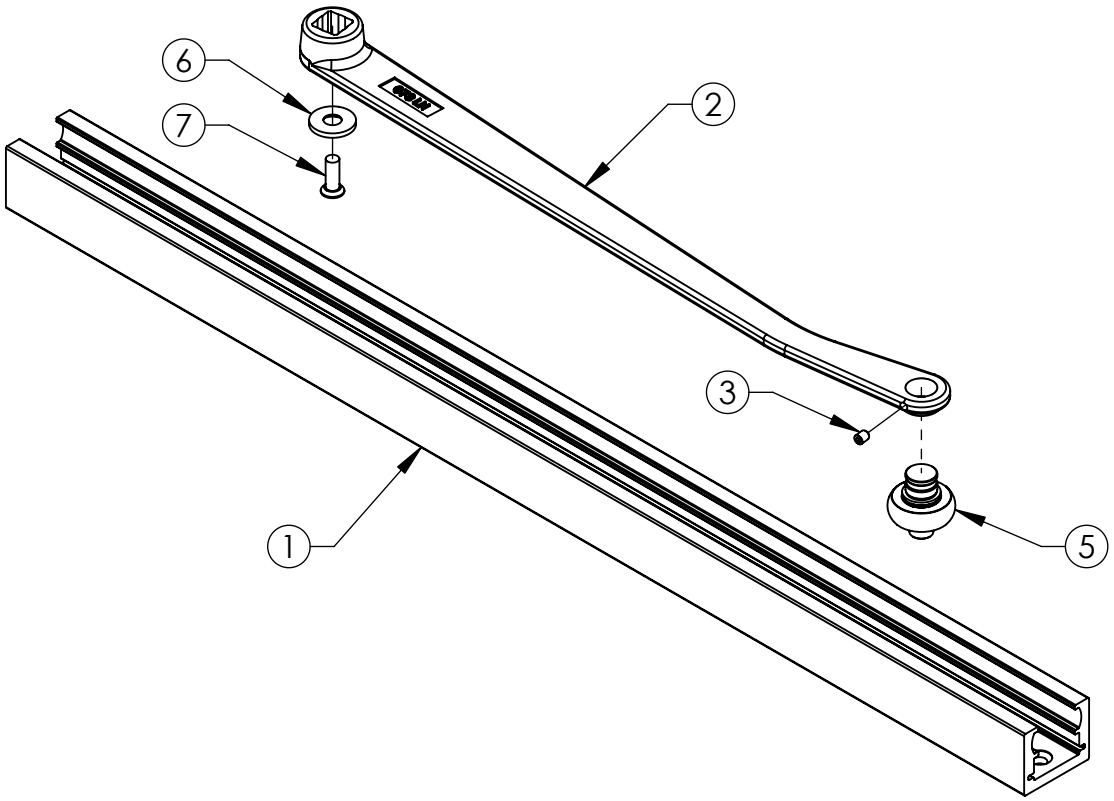
ITEM NO.	QTY	PART NUMBER	DESCRIPTION	COMMENTS
1	1	63-3272	SECURITY TRACK ASSMBLY	
2	1	63-3394*	ARM & ROLLER ASSEMBLY (RIGHT HAND)	
		63-3395*	ARM & ROLLER ASSEMBLY (LEFT HAND)	
3	1	63-6341*	268/269 SECURITY SCREW PACK (NOT SHOWN)	
4	1	—	WASHER	INCLUDED IN ITEM 3
5	1	—	#12-24 X 5/8" 6 LOBE TAMPER RESISTANT FLAT HEAD MACHINE SCREW	
6	4	—	#12 X1-1/2" 6 LOBE TAMPER RESISTANT FLAT HEAD WOOD SCREW (NOT SHOWN)	
7	4	—	#12-24 X 3/4" 6 LOBE TAMPER RESISTANT FLAT HEAD MACHINE SCREW (NOT SHOWN)	
*FINISH REQUIRED: POWDER COAT FINISHES — EB, ED, EN, EP, EAB PLATED FINISHES — 04, 10B, 26D				

Copyright © 2014, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

268/269 O ARM ASSEMBLY

PARTS LIST

Page No. 6
Rev: A
Date: 11/07



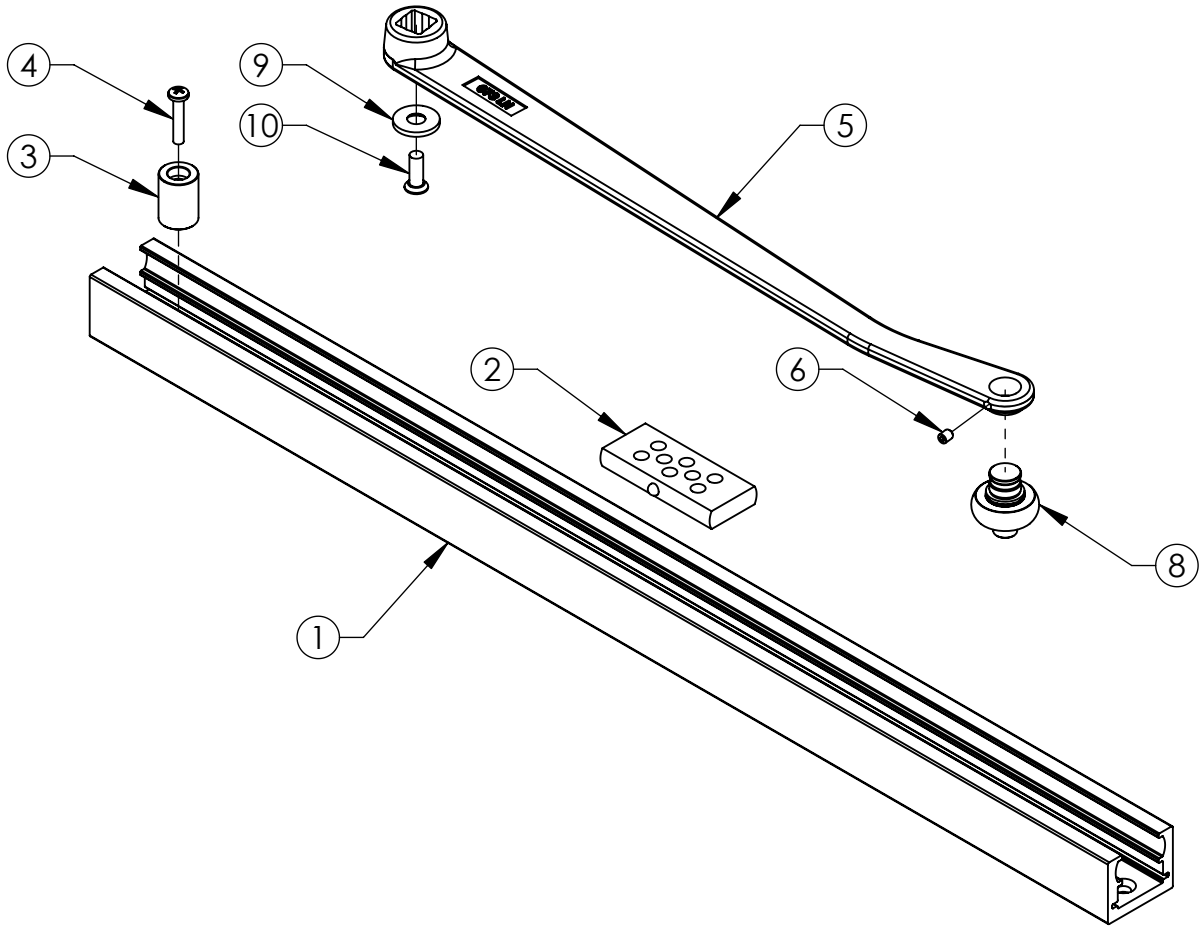
Item	*Part No.*	*Description*	*Qty.*	*Comments*
1	63-0071	O Channel	1	
2	63-0073*	Arm (Left Hand)	1	
	63-0074*	Arm (Right Hand)		
3	01-0287	#8-32 x 1/4" Socket Set Screw	1	
4	63-6340*	268/269 Screw Pack (Not Shown)	1	
5	63-3905	Roller Assembly	1	Included In Item 4
6	---	Washer	1	
7	---	#12-24 x 5/8" Phillips Flat Head Machine Screw	1	
8	---	#12 x 1 1/2" Phillips Flat Head Self Drilling/Tapping Screw (Not Shown)	4	
9	---	#12-24 x 3/4" Phillips Flat Head Machine Screw (Not Shown)	4	

* Flinish Required: Powder Coat Finishes - EB, ED, EN, EP, EAB
Plated Finishes - 04, 10B, 26D

268/269 OB ARM ASSEMBLY

PARTS LIST

Page No. 7
Rev: A
Date: 11/07



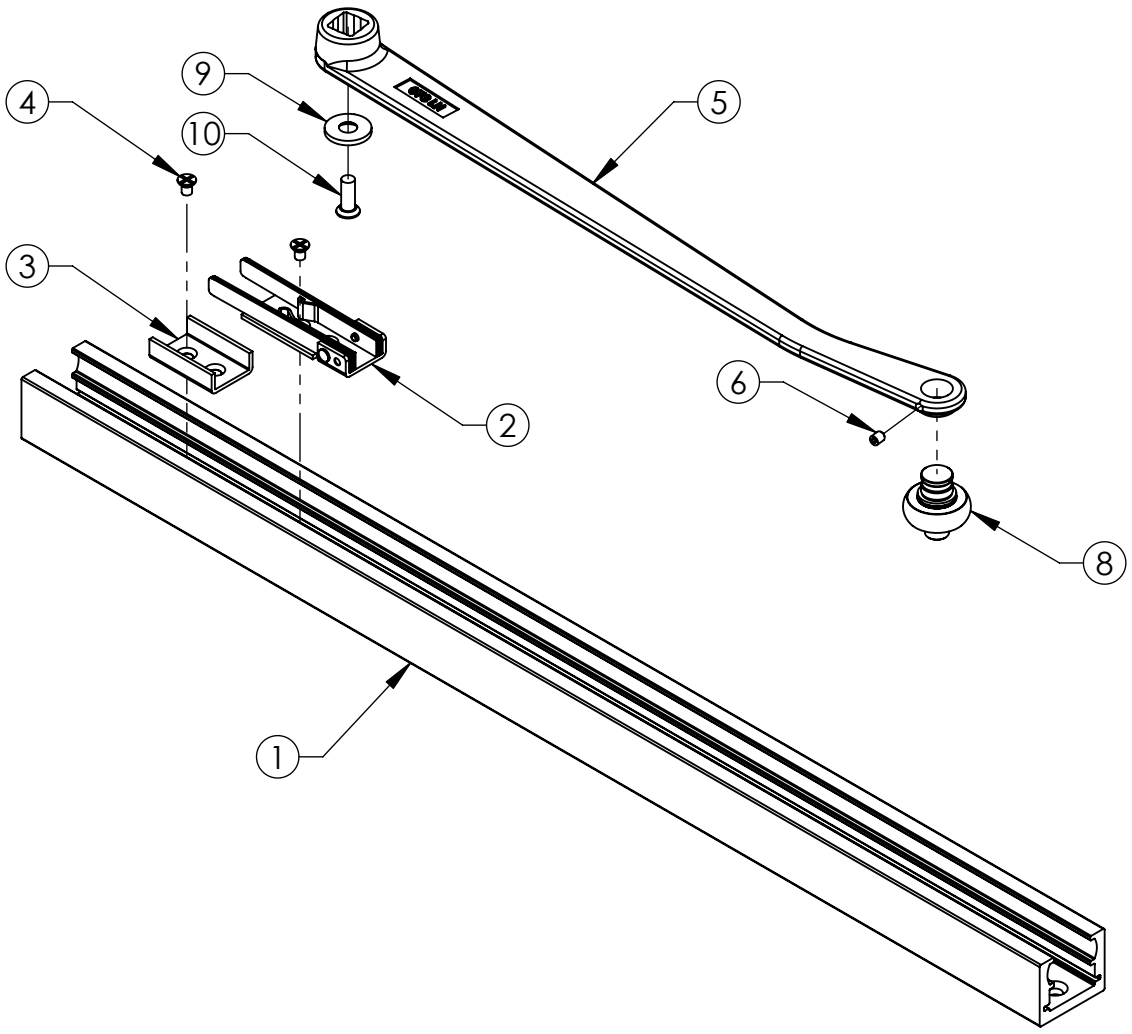
Item	*Part No.*	*Description*	*Qty.*	*Comments*
1	63-0072	Channel	1	
2	63-0377	Bumper	1	
3	63-0396	Bumper Stop	1	
4	01-0134	#8-32 x 13/16" Phillips Pan Head Machine Screw	1	
5	63-0073*	Arm (Left Hand)	1	
	63-0074*	Arm (Right Hand)		
6	01-0287	#8-32 x 1/4" Socket Set Screw	1	
7	63-6340*	268/269 Screw Pack (Not Shown)	1	
8	63-3905	Roller Assembly	1	Included In Item 7
9	---	Washer	1	
10	---	#12-24 x 5/8" Phillips Flat Head Machine Screw	1	
11	---	#12 x 1 1/2" Phillips Flat Head Self Drilling/Tapping Screw (Not Shown)	4	
12	---	#12-24 x 3/4" Phillips Flat Head Machine Screw (Not Shown)	4	

* Flinish Required: Powder Coat Finishes - EB, ED, EN, EP, EAB
Plated Finishes - 04, 10B, 26D

268/269 H ARM ASSEMBLY

PARTS LIST

Page No. 8
Rev: A
Date: 11/07



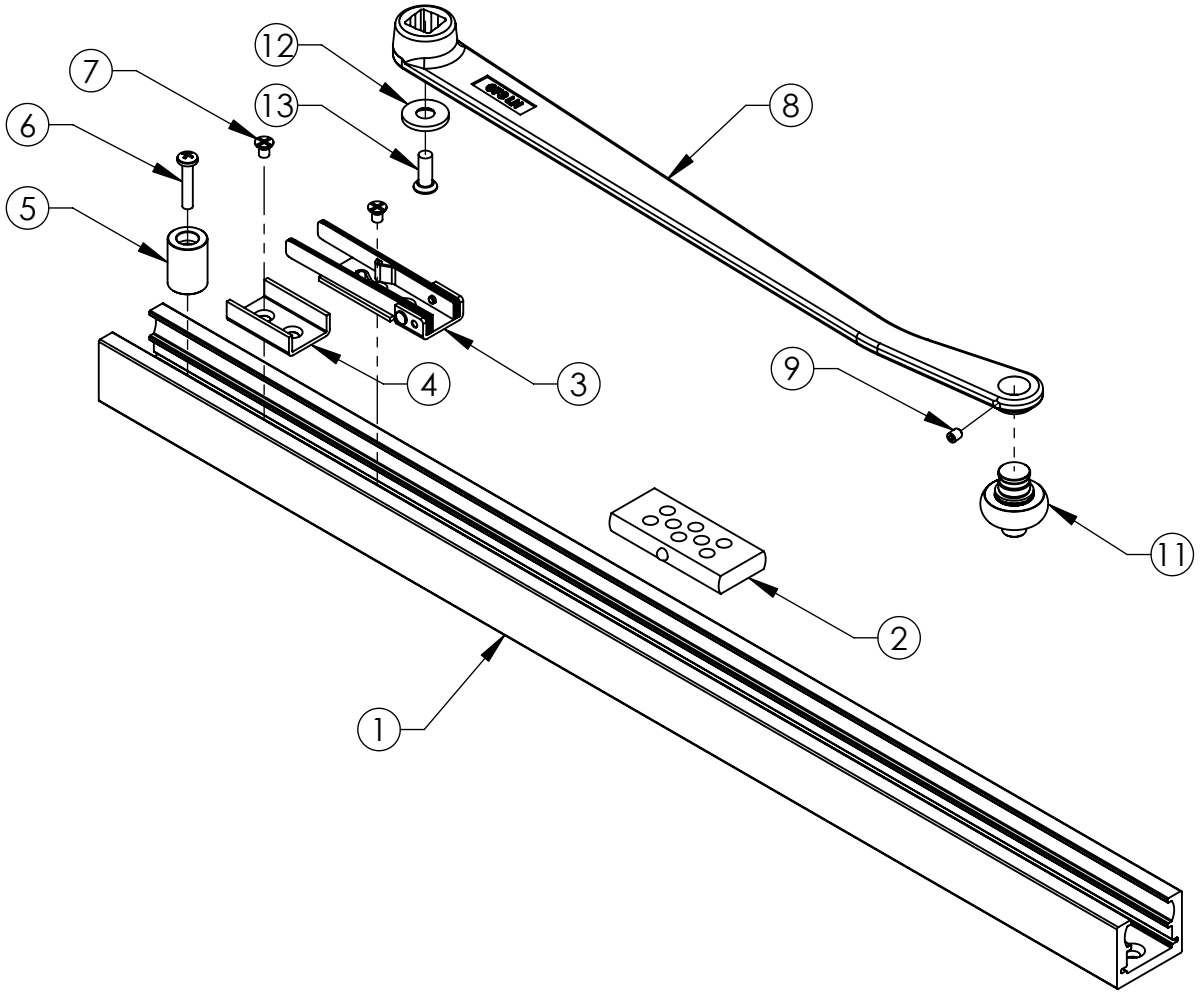
Item	*Part No.*	*Description*	*Qty.*	*Comments*
1	63-0072	Channel	1	
2	63-2063	Spring Slide Assembly	1	
3	63-0678	Spring Support	1	
4	01-1028	#8-32 x 1/4" Phillips Flat Head Machine Screw	2	
5	63-0073*	Arm (Left Hand)	1	
	63-0074*	Arm (Right Hand)		
6	01-0287	#8-32 x 1/4" Socket Set Screw	1	
7	63-6340*	268/269 Screw Pack (Not Shown)	1	
8	63-3905	Roller Assembly	1	Included In Item 7
9	---	Washer	1	
10	---	#12-24 x 5/8" Phillips Flat Head Machine Screw	1	
11	---	#12 x 1 1/2" Phillips Flat Head Self Drilling/Tapping Screw (Not Shown)	4	
12	---	#12-24 x 3/4" Phillips Flat Head Machine Screw (Not Shown)	4	

* Flinish Required: Powder Coat Finishes - EB, ED, EN, EP, EAB
Plated Finishes - 04, 10B, 26D

268/269 HB ARM ASSEMBLY

PARTS LIST

Page No. 9
Rev: A
Date: 11/07



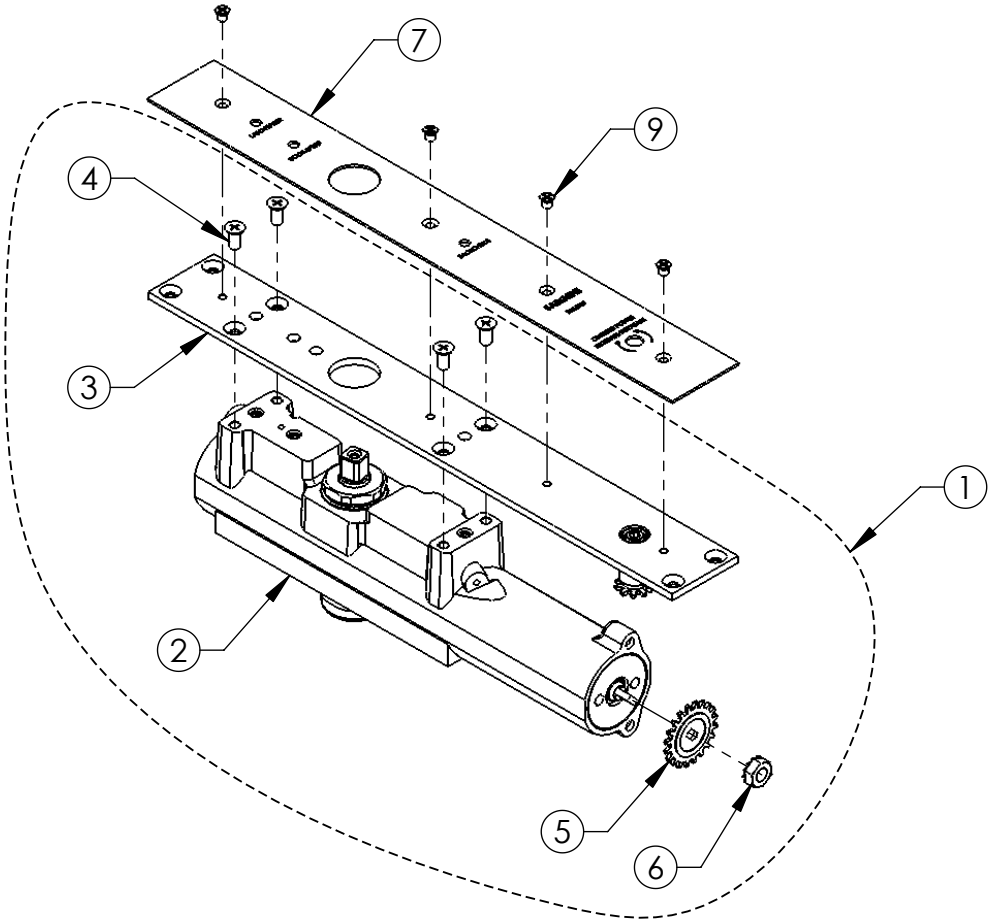
Item	*Part No.*	*Description*	*Qty.*	*Comments*
1	63-0072	Channel	1	
2	63-0377	Bumper	1	
3	63-2063	Spring Slide Assembly	1	
4	63-0678	Spring Support	1	
5	63-0396	Bumper Stop	1	
6	01-0134	#8-32 x 13/16" Phillips Pan Head Machine Screw	1	
7	01-1028	#8-32 x 1/4" Phillips Flat Head Machine Screw	2	
8	63-0073*	Arm (Left Hand)	1	
	63-0074*	Arm (Right Hand)		
9	01-0287	#8-32 x 1/4" Socket Set Screw	1	
10	63-6340*	268/269 Screw Pack (Not Shown)	1	
11	63-3905	Roller Assembly	1	Included In Item 10
12	---	Washer	1	
13	---	#12-24 x 5/8" Phillips Flat Head Machine Screw	1	
14	---	#12 x 1 1/2" Phillips Flat Head Self Drilling/Tapping Screw (Not Shown)	4	
15	---	#12-24 x 3/4" Phillips Flat Head Machine Screw (Not Shown)	4	

* Flinish Required: Powder Coat Finishes - EB, ED, EN, EP, EAB
Plated Finishes - 04, 10B, 26D

268/269 CASE ASSEMBLY

PARTS LIST

Page No. 1
Rev: A
Date: 11/07



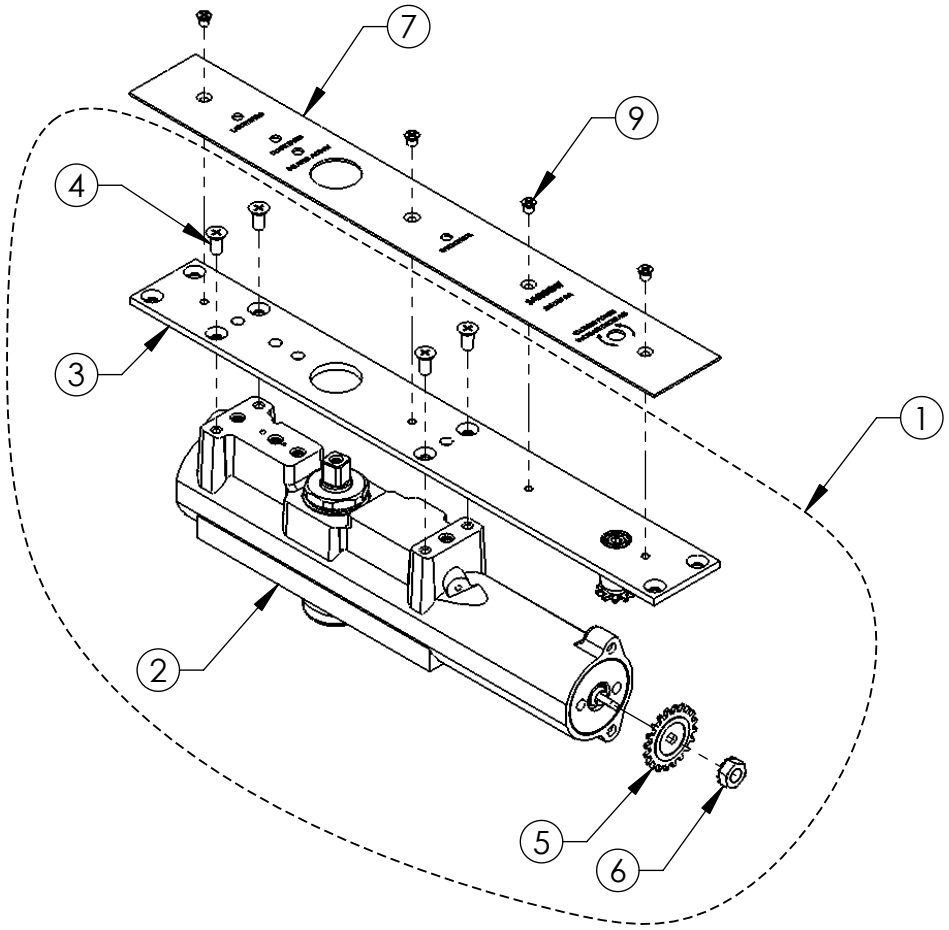
Item	*Part No.*	*Description*	*Qty.*	*Comments*
1	63-4356	268 Case & Plate Assembly (Left Hand)	1	
	63-4357	268 Case & Plate Assembly (Right Hand)		
	63-4383	269 Case & Plate Assembly (Left Hand)		
	63-4384	269 Case & Plate Assembly (Right Hand)		
2	63-3585	268 Closer Body (Right Hand)	1	Included In Item 1
	63-3586	268 Closer Body (Left Hand)		
	63-4377	269 Closer Body (Left Hand)		
	63-4378	269 Closer Body (Right Hand)		
3	63-3620	Mounting Plate Assembly	1	
4	01-1019	#12-24 x 1/2" Phillips Flat Head Machine Screw	4	
5	63-0047	Main Gear	1	
6	01-9217	5/16"-24 Keps Locknut	1	
7	63-0770*	Cover Plate	1	
8	63-6340*	268/269 Screw Pack (Not Shown)	1	
9	---	#8-32 x 1/4" Phillips Flat Head Machine Screw	4	Included In Item 8
10	---	#12 x 1 1/2" Phillips Flat Head Self Drilling/Tapping Screw (Not Shown)	4	
11	---	#12-24 x 3/4" Phillips Flat Head Machine Screw (Not Shown)	4	

* Flinish Required: Powder Coat Finishes - EB, ED, EN, EP, EAB
Plated Finishes - 04, 10B, 26D

268/269 DELAYED ACTION CASE ASSEMBLY

PARTS LIST

Rev: A
Date: 11/07



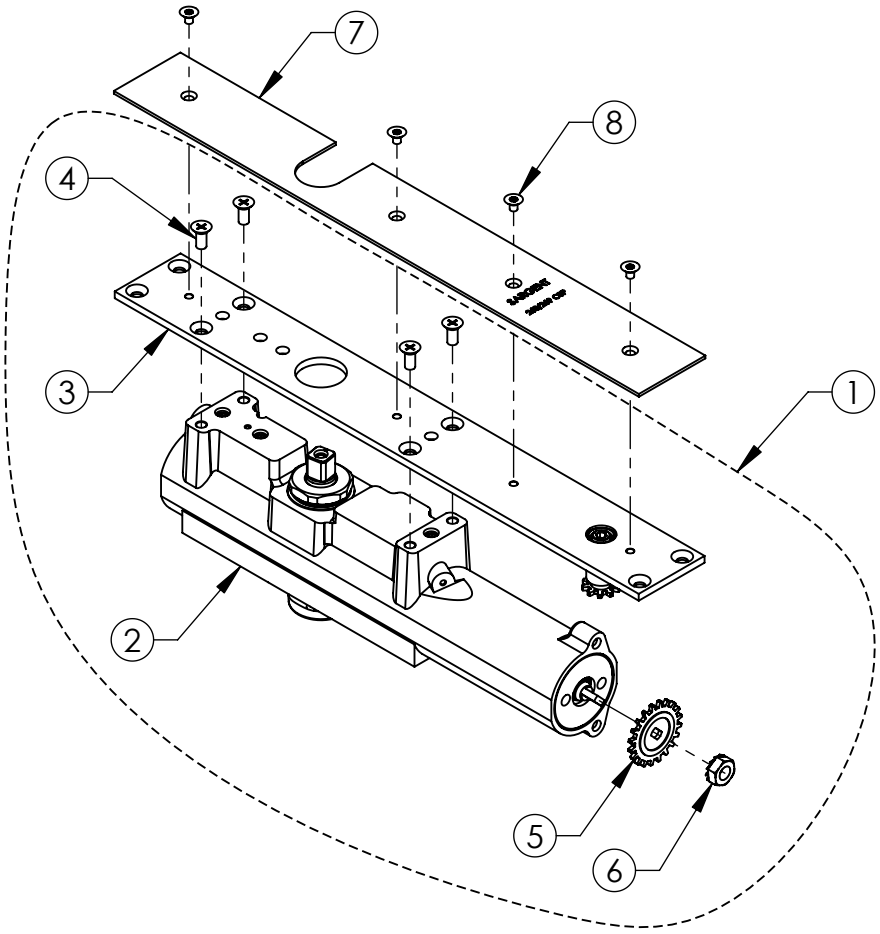
Item	*Part No.*	*Description*	*Qty.*	*Comments*
1	63-4360	268 Delayed Action Case & Plate Assembly (Left Hand)	1	
	63-4361	268 Delayed Action Case & Plate Assembly (Right Hand)		
	63-4385	269 Delayed Action Case & Plate Assembly (Left Hand)		
	63-4386	269 Delayed Action Case & Plate Assembly (Right Hand)		
2	63-3844	268 Delayed Action Closer Body (Right Hand)	1	Included In Item 1
	63-3845	268 Delayed Action Closer Body (Left Hand)		
	63-4379	269 Delayed Action Closer Body (Left Hand)		
	63-4380	269 Delayed Action Closer Body (Right Hand)		
3	63-3620	Mounting Plate Assembly	1	
4	01-1019	#12-24 x 1/2" Phillips Flat Head Machine Screw	4	
5	63-0047	Main Gear	1	
6	01-9217	5/16"-24 Keps Locknut	1	
7	63-0773*	Delayed Action Cover Plate	1	
8	63-6340*	268/269 Screw Pack (Not Shown)	1	
9	---	#8-32 x 1/4" Phillips Flat Head Machine Screw	4	Included In Item 8
10	---	#12 x 1 1/2" Phillips Flat Head Self Drilling/Tapping Screw (Not Shown)	4	
11	---	#12-24 x 3/4" Phillips Flat Head Machine Screw (Not Shown)	4	

* Flinish Required: Powder Coat Finishes - EB, ED, EN, EP, EAB
Plated Finishes - 04, 10B, 26D

268/269 CSP CASE ASSEMBLY

PARTS LIST

Page No. 3
Rev: A
Date: 11/07



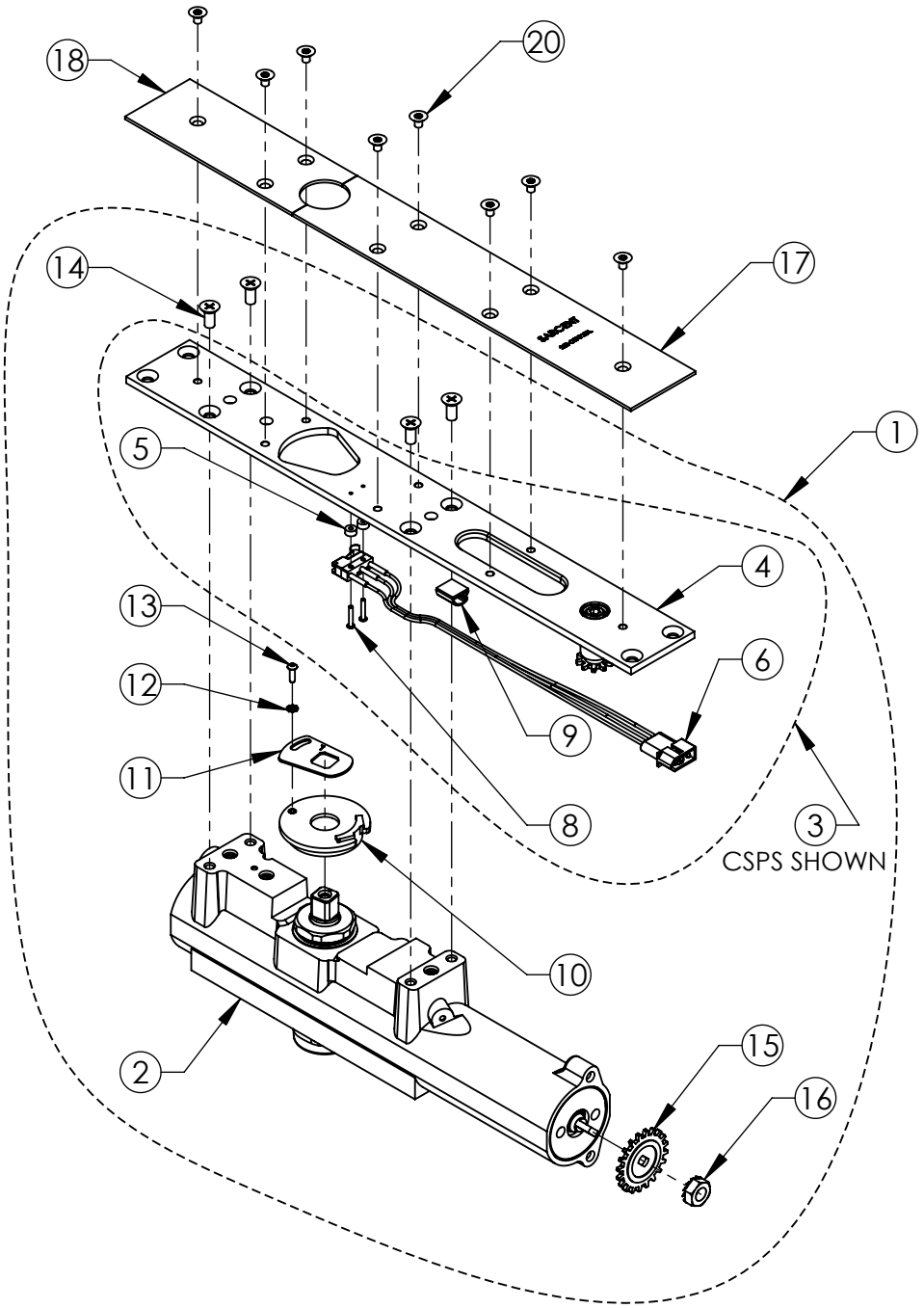
Item	*Part No.*	*Description*	*Qty.*	*Comments*
1	63-4356	268 CSP Case & Plate Assembly (Left Hand)	1	
	63-4357	268 CSP Case & Plate Assembly (Right Hand)		
	63-4383	269 CSP Case & Plate Assembly (Left Hand)		
	63-4384	269 CSP Case & Plate Assembly (Right Hand)		
2	63-3585	268 Closer Body (Right Hand)	1	Included In Item 1
	63-3586	268 Closer Body (Left Hand)		
	63-4377	269 Closer Body (Left Hand)		
	63-4378	269 Closer Body (Right Hand)		
3	63-3620	Mounting Plate Assembly	1	
4	01-1019	#12-24 x 1/2" Phillips Flat Head Machine Screw	4	
5	63-0047	Main Gear	1	
6	01-9217	5/16"-24 Keps Locknut	1	
7	63-0772*	CSP Cover Plate	1	
8	63-6341*	268/269 Security Screw Pack (Not Shown)	1	
9	---	#8-32 x 1/4" 6 Lobe Tamper Resistant Flat Head Machine Screw	4	Included In Item 8
10	---	#12 x 1 1/2" 6 Lobe Tamper Resistant Flat Head Wood Screw (Not Shown)	4	
11	---	#12-24 x 3/4" 6 Lobe Tamper Resistant Flat Head Machine Screw (Not Shown)	4	

* Flinish Required: Powder Coat Finishes - EB, ED, EN, EP, EAB
Plated Finishes - 04, 10B, 26D

268/269 CSPS/CSPD CASE ASSEMBLY

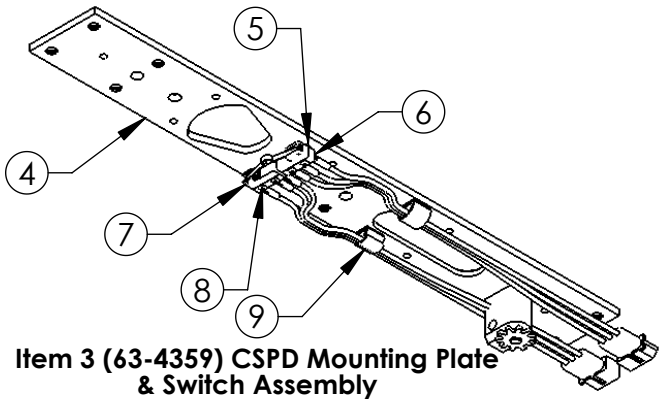
PARTS LIST

Page No. 4
Rev: A
Date: 11/07

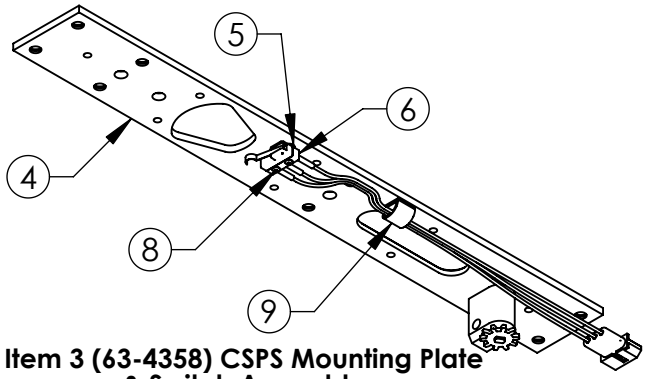


268/269 CSPS/CSPD CASE ASSEMBLY (CONTINUED)

PARTS LIST



Item 3 (63-4359) CSPD Mounting Plate & Switch Assembly



Item 3 (63-4358) CSPS Mounting Plate & Switch Assembly

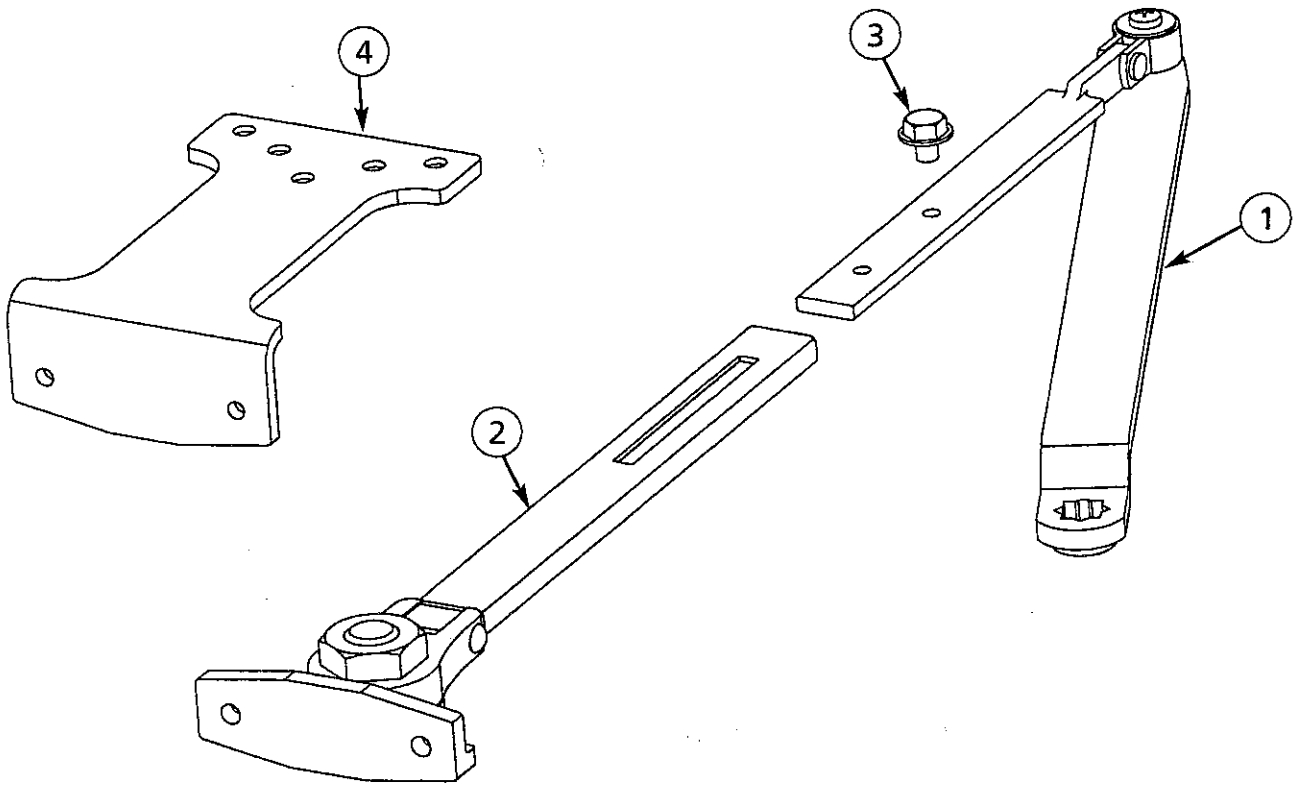
Item	*Part No.*	*Description*	*CSPS Qty.*	*CSPD Qty.*	*Comments*
1	63-4354	268 CSPS Case & Plate Assembly (Left Hand)	1	-	
	63-4355	268 CSPS Case & Plate Assembly (Right Hand)			
	63-4366	268 CSPD Case & Plate Assembly (Left Hand)	-	1	
	63-4367	268 CSPD Case & Plate Assembly (Right Hand)			
	63-4387	269 CSPS Case & Plate Assembly (Left Hand)	1	-	
	63-4388	269 CSPS Case & Plate Assembly (Right Hand)			
	63-4389	269 CSPD Case & Plate Assembly (Left Hand)	-	1	
	63-4390	269 CSPD Case & Plate Assembly (Right Hand)			
2	63-3623	268 CSPS/CSPD Closer Body (Left Hand)	1	1	Included In Item 1
	63-3624	268 CSPS/CSPD Closer Body (Right Hand)			
	63-4381	269 CSPS/CSPD Closer Body (Left Hand)			
	63-4382	269 CSPS/CSPD Closer Body (Right Hand)			
3	63-4358	CSPS Mounting Plate & Switch Assembly	1	-	
	63-4359	CSPD Mounting Plate & Switch Assembly	-	1	
4	63-3621	CSPS Mounting Plate Assembly	1	-	Included In Item 3
	63-4336	CSPD Mounting Plate Assembly	-	1	
5	63-0808	Spacer	2	4	
6	63-4333	Switch Assembly (Simulated Roller)	1	1	
7	63-4334	Switch Assembly (Flat)	-	1	
8	01-1496	#2-56 x 1/2" Phillips Pan Head Machine Screw	2	4	
9	01-0150	Wire Clip	1	2	
10	63-0787	Cam	1	1	Included In Item 1
11	63-0789	Cam Driver	1	1	
12	01-9105	#4 External Tooth Lock Washer	1	1	
13	01-4449	#4-40 x 3/8" Button Head Socket Cap Screw	1	1	
14	01-1019	#12-24 x 1/2" Phillips Flat Head Machine Screw	4	4	
15	63-0047	Main Gear	1	1	
16	01-9217	5/16"-24 Keps Locknut	1	1	
17	63-0793*	Cover Plate (Long)	1	1	
18	63-0794*	Cover Plate (Short)	1	1	
19	63-6341*	268/269 Security Screw Pack (Not Shown)	1	1	
20	---	#8-32 x 1/4" 6 Lobe Tamper Res. Flat Head Machine Screw	8	8	Included In Item 19
21	---	#12 x 1 1/2" 6 Lobe Tamper Res. Flat Head Wood Screw (Not Shown)	4	4	
22	---	#12-24 x 3/4" 6 Lobe Tamper Res. Fl. Head Machine Screw (Not Shown)	4	4	

* Flinish Required: Powder Coat Finishes - EB, ED, EN, EP, EAB
Plated Finishes - 04, 10B, 26D

1331 Series Door Closer
25-JH/JPH9 Holder Arm

1331 PARTS LIST

PAGE NO.	REV.
2B	A
DATE:	6/1/04



ITEM	ASSY No.	PART No.	DESCRIPTION	QTY
1		* 61-2762	JH main arm assembly	1
2		* 61-2303	H foot assembly	1
3		* 61-0308	Swivel arm screw	1
4		* 125-PH9	PH9 bracket	1
5		* 61-0308	Swivel arm screw	1
6		* 61-2765	Screw pack	1
7		* 01-2300	Wood screw #12 x 1-1/2"	2

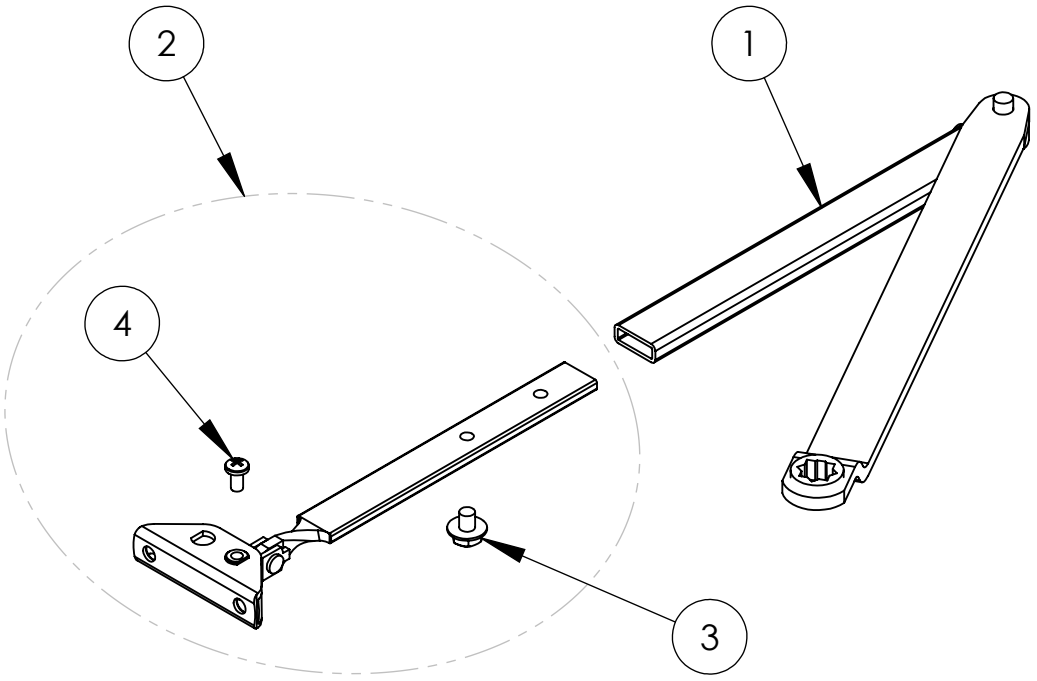
* Finish required: Powder coat finishes – EB, EN, ED, EP, EAB

PARTS LIST
1331 SERIES DOOR CLOSER
25-JO REGULAR ARM

PARTS LIST	
PAGE No.	REV.
2D	B

3/2011

ITEM No.	PART No.	DESCRIPTION	QTY.
1	*61-2761	JO MAIN ARM ASSEMBLY	1
2	*63-2216	FOOT ASSEMBLY	1
3	*61-0308	SWIVEL ARM SCREW	1
4	*01-1140	#10-24 x 3/8" PHILLIPS PAN HEAD M.S.	1



* FINISH REQUIRED: POWDER COAT FINISHES - EB, EN, ED, EP, EAP.

© SARGENT Manufacturing Company. An ASSA ABLOY Group Company, All Rights reserved.

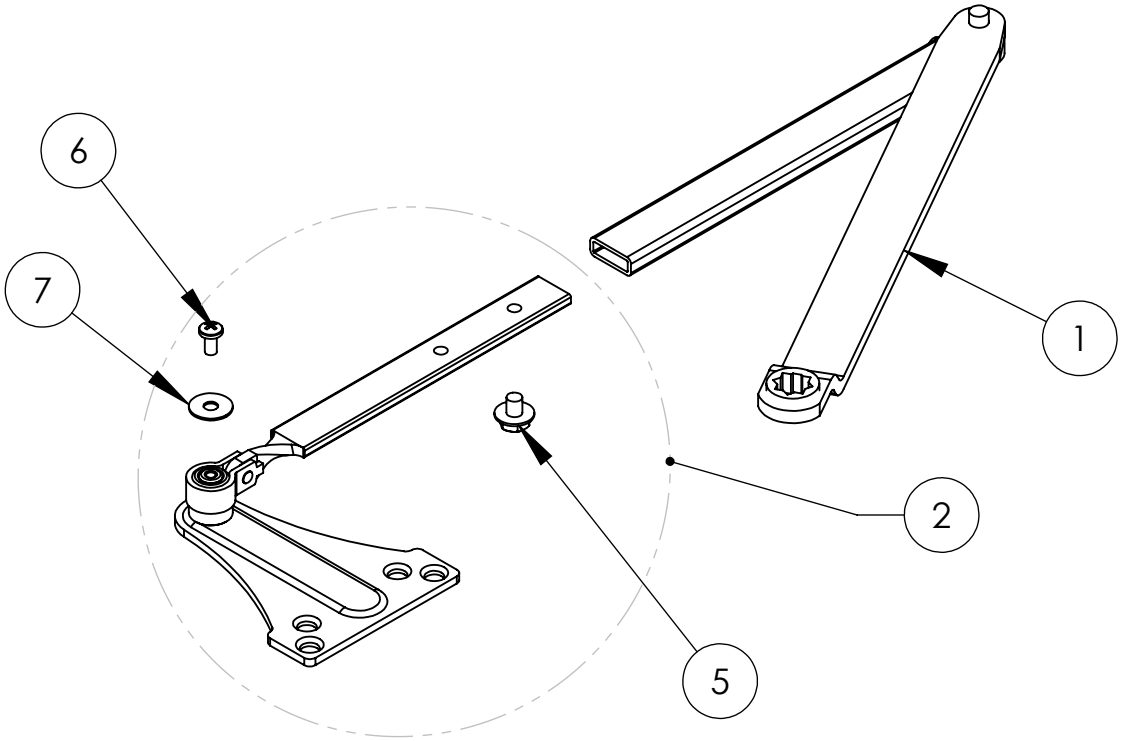
SARGENT
ASSA ABLOY

PARTS LIST
1331 Series Door Closer
25-JP9 Parallel Arm

PARTS LIST	
PAGE No. 2C	REV. B

3/2011

ITEM No.	PART No.	DESCRIPTION	QTY.
1	* 61-2761	JO MAIN ARM ASSEMBLY	1
2	* 61-2768	JP9 ARM & FOOT BARACKET ASSEMBLY	1
3	* 61-2765	SCREW PACK	1
4	* 01-2300	WOOD SCREW #12 x 1-1/2"	4
5	*61-0308	SWIVEL ARM SCREW	1
6	* 01-1140	10-24 x 3/8" PH PAN HEAD M.S.	1
7	* 01-9063	WASHER	1



* FINISH REQUIRED: POWDER COAT FINISHES - EB, EN, ED, EP, EAB
FOR PLATED FINISHES CONSULT FACTORY

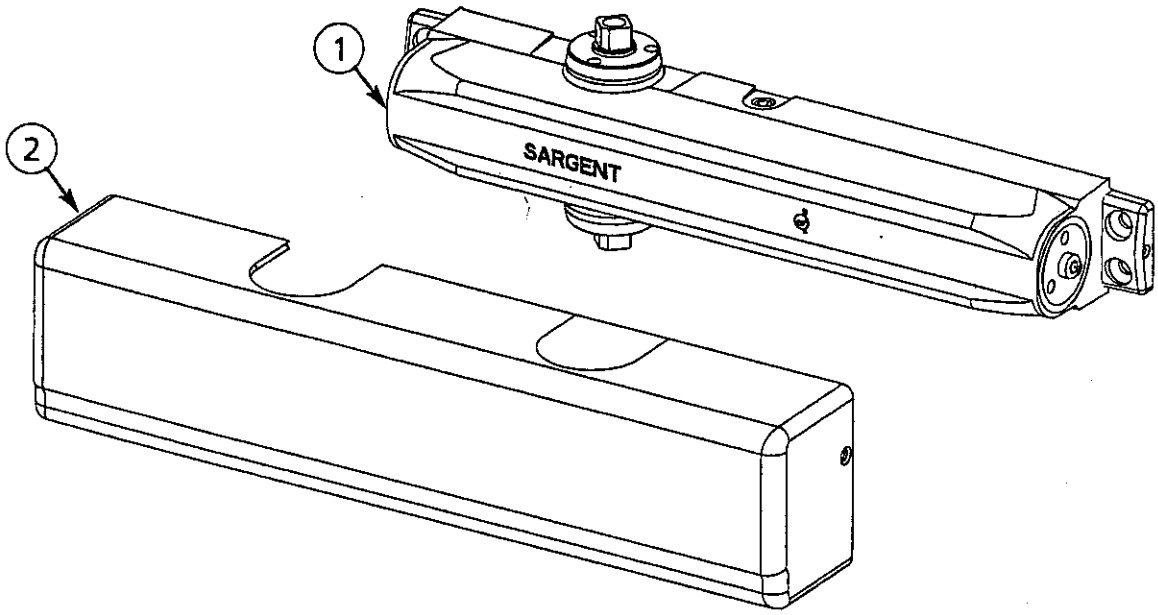
© SARGENT Manufacturing Company. An ASSA ABLOY Group Company. All Rights reserved.

SARGENT
ASSA ABLOY

1331 Series Door Closer
Body Assembly & Cover

1331 PARTS LIST

PAGE NO.	REV.
2A	A
DATE:	6/1/04



ITEM	ASSY No.	PART No.	DESCRIPTION	REQ'D
1		13-1331	1331 Case	1
2		*61-2760	Plastic cover non-handed	1
3	Complete mounting screw pack 61-2765		Arm mounting screw 1/4-20 x 1/2"	1
4			Arm mounting washer	1
5			Cover screw #6-32 x 5/16"	2
6		01-9118	Self tapping screw case mounting screw	4
7		01-2300	Wood screw #12-1 1/2"	4

* Finish required: Painted Finishes-EN, EB, ED, EP & EAB

SARGENT®

ASSA ABLOY

80 Series Parts Manual

For assistance, contact SARGENT at
800-727-5477 or www.sargentlock.com

A8231 12/17

Copyright © 2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader
in door opening solutions

Table of Contents

SARGENT®
ASSA ABLOY

Chassis Assemblies
- 8300 4
- 8400 5-10
- 8500 11-12
- 8600 13-28
- 8700 29-52
- 8800 53-67
- 8900 68-69

900 Series Mortise Locks 70-82

Rail Assemblies 83-102

700 Series ET Control 103-133

Auxiliary Controls 134-136

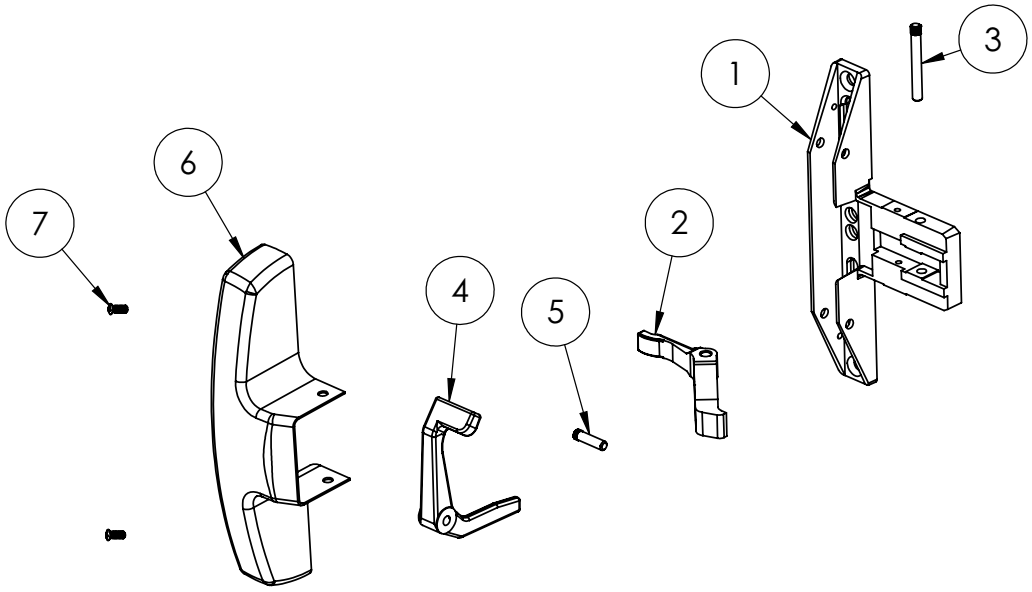
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function		Assembly No.	Description	Sellable
(12-) All functions	1 3/4" Door	68-2481	LHRB	Yes
		68-2482	RHRB	Yes
	2"-2 3/4" Door	68-2483	LHRB	Yes
		68-2484	RHRB	Yes

Item	Part No.	Description	Qty	Sellable
1	68-0486	Chassis	1	Yes
2	68-0241	Lift Arm	1	Yes
3	68-0239	Pivot Pin (Lift Arm)	1	Yes
4	68-0489	Lift Lever LHRB 1 3/4" Door	1	Yes
	68-0490	Lift Lever RHRB 1 3/4" Door	1	Yes
	68-0491	Lift Lever LHRB 2 3/4" Door	1	Yes
	68-0492	Lift Lever RHRB 2 3/4" Door	1	Yes
5	68-0479	Pivot Pin (Lift Lever)	1	Yes
6	68-0496	Cover[1]	1	Yes
7	68-3905	Cover Screw Pack[1]	2	Yes
Not Shown	—	900 Series Mortise Assembly[1,2,4]	1	Yes
	68-2520	Screw Pack Standard	1	Yes
	68-2522	Screw Pack (12-)	1	Yes
	C908	Strike Pack[3] (1 1/4" Standard Lip)	1	Yes

1. Specify finish
2. Specify hand
3. Specify lip length
4. Specify function



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

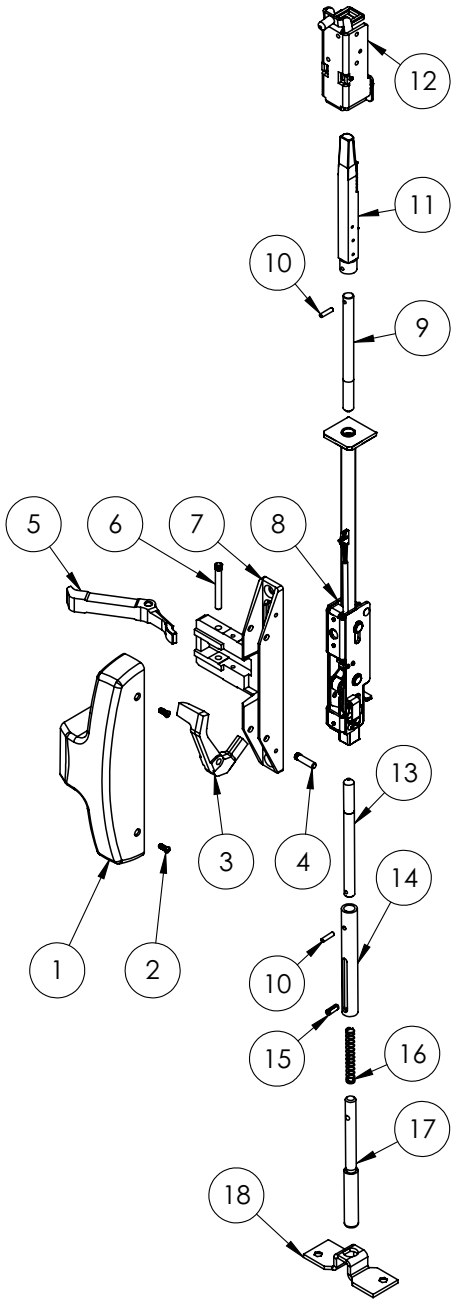
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
53-MD-(All Functions) MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0888	Bottom Plate	1	Yes
		68-3676	Screw Pack*	1	Yes
		652	Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



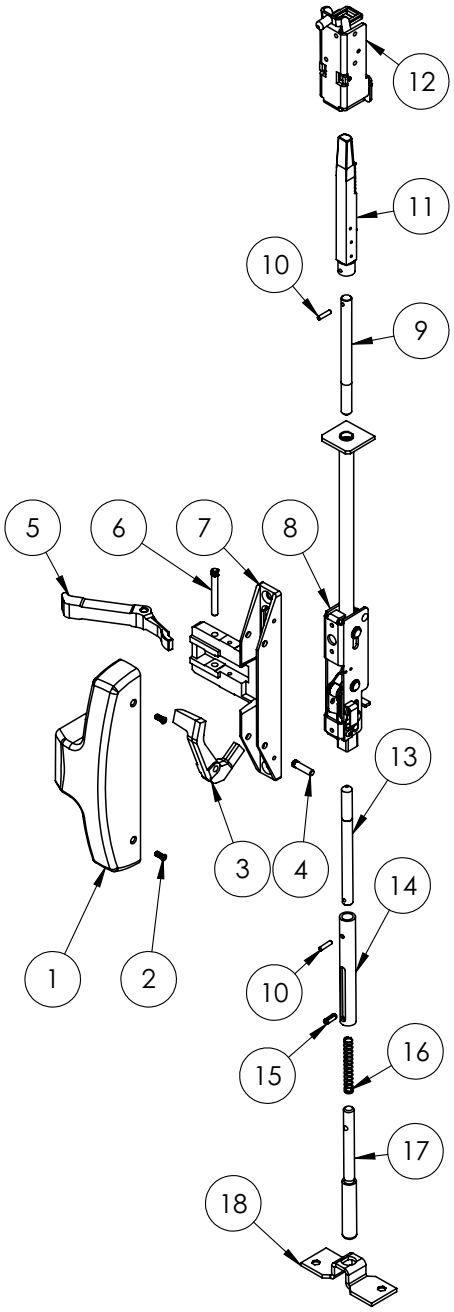
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
12-53-MD-(All Functions) 12-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12-53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0888	Bottom Plate	1	Yes
		68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height

A8231 12/17

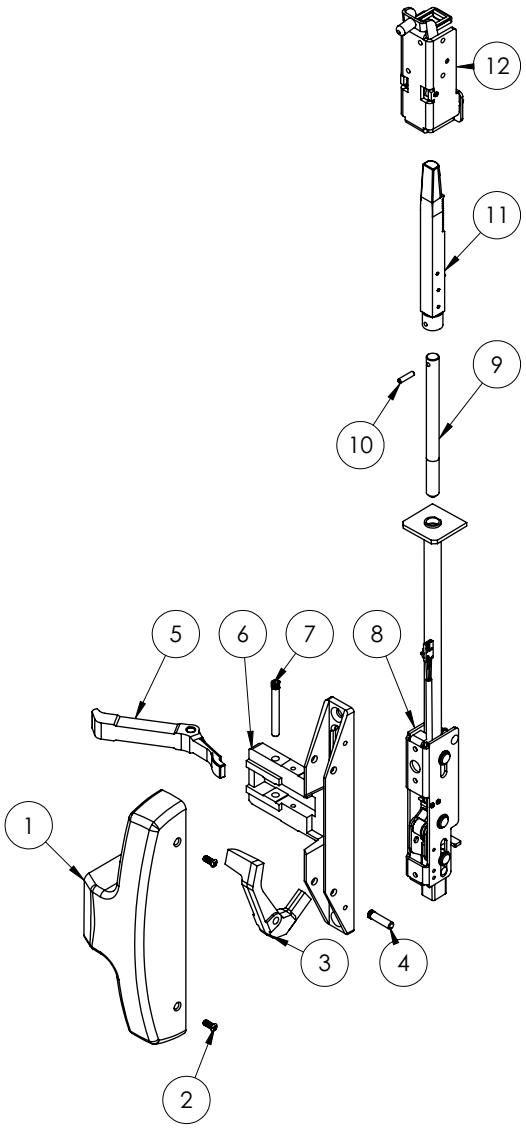
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-MD-(All Functions) NB-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

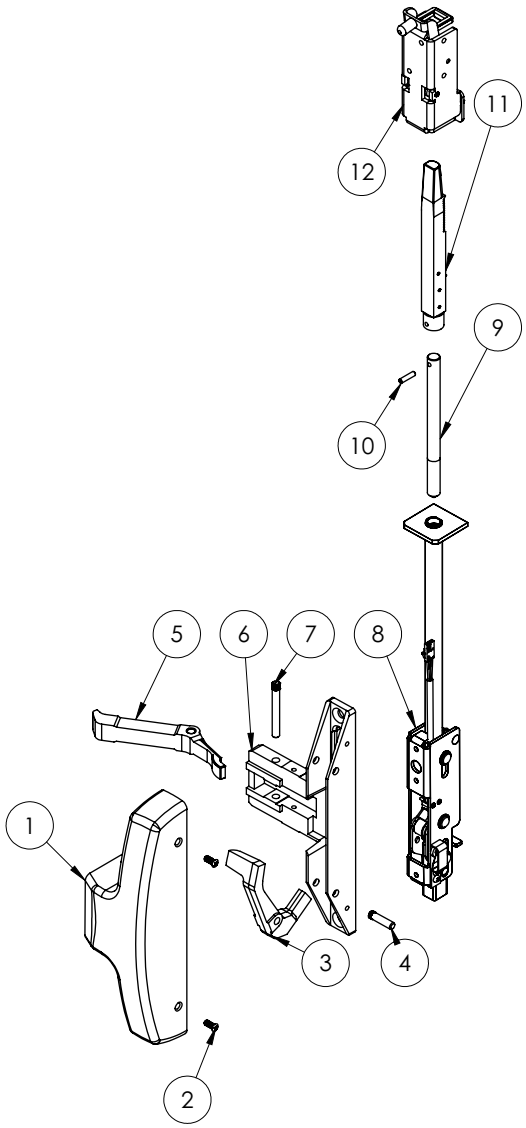
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-NB-MD-(All Functions) 12-NB-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

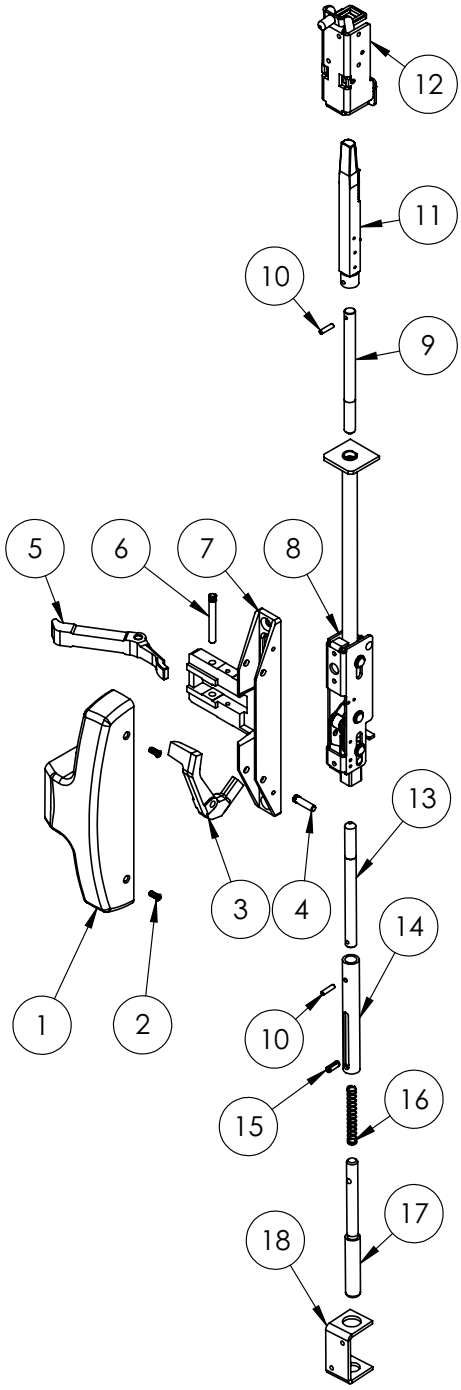
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
53-AD-(All Functions) AD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
		68-3854	53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0037	Bottom Case	1	Yes
		68-3676	Screw Pack*	1	Yes
		640	Aluminum Door Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

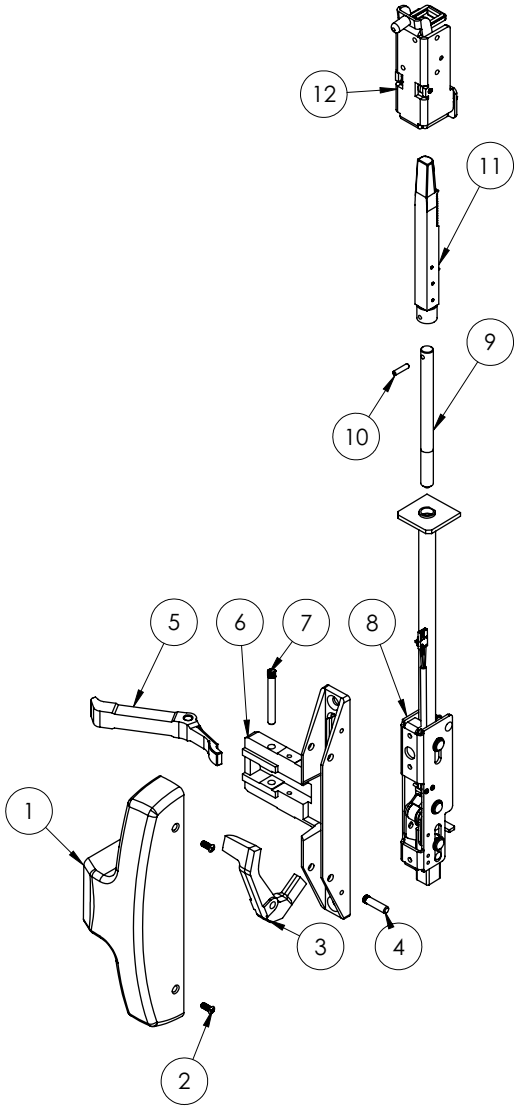
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
53-NB-AD-(All Functions) NB-AD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		639	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

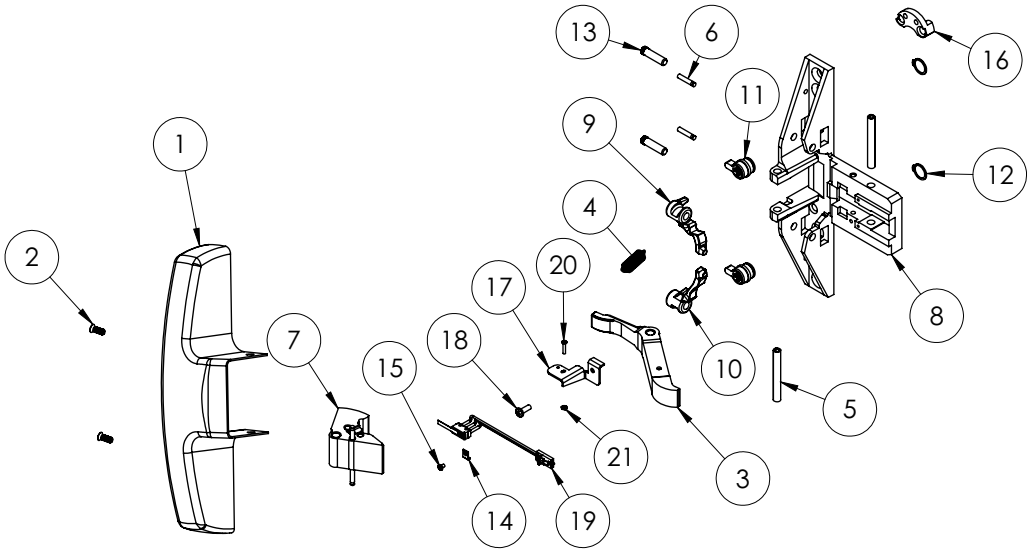
(12/53-)8504 (12/53-)8506 (12/53-)8510
(12/53-)8513 (12/53-)8515 (12/53-)8540
(12/53-)8543 (12/53-)8544 (12/53-)8546
(12/53-)8573 (12/53-)8574

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-) All functions	68-5880	LHRB/RHRB	Yes
(12-) 53- All functions	68-7411	LHRB/RHRB	Yes

Item	Assy. No.	Part No.	Description	Qty	Sellable
1	N/A	68-0495	Cover[1]	1	Yes
2		68-3905	Cover Screw Pack[1]	1	Yes
3		68-1137	Lift Arm	1	Yes
4		98-0028	Latchbolt Spring	1	Yes
5		01-4512	Spirol Pin	2	Yes
6		01-0008	Groove Pin	2	No
7		68-7420	Latchbolt Assembly (53-)	1	Yes
		68-6021	Latchbolt Assembly (Std)	1	Yes
8	68-6082	68-1624	8500 Chassis	1	Yes
9		68-1625	Lift Lever (RHRB)	1	
10		68-1626	Lift Lever (LHRB)	1	
11		94-0088	Cylinder Hub	2	
12		01-0005	Retaining Ring, Truarc 5100-43	2	
13		68-0479	Lift Lever Pivot Pin	2	
14	N/A	52-0310	Cable Clamp (53-)	1	Yes
15		01-1482	Cr-Phms (#2-56 X 1/8") (53-)	1	Yes
16		13-0458	Cylinder Retainer Pack (04 & 044 Functions Only)	1	Yes
17		68-1686	Switch Bracket (53-)	1	Yes
18		01-1220	#6-32 X 3/8" Length Ph Pn Hd Machine Screw (53-)	1	Yes
19		52-4545	Switch Assembly (53-)	1	Yes
20		01-9446	Machine Screw (#1-72 X 11/32" Ph Fl Hd) (53-)	1	Yes
21		01-0909	Hex Machine Screw Nut (53-)	1	Yes
Not Shown		68-2512	Screw Pack	1	Yes
		657	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

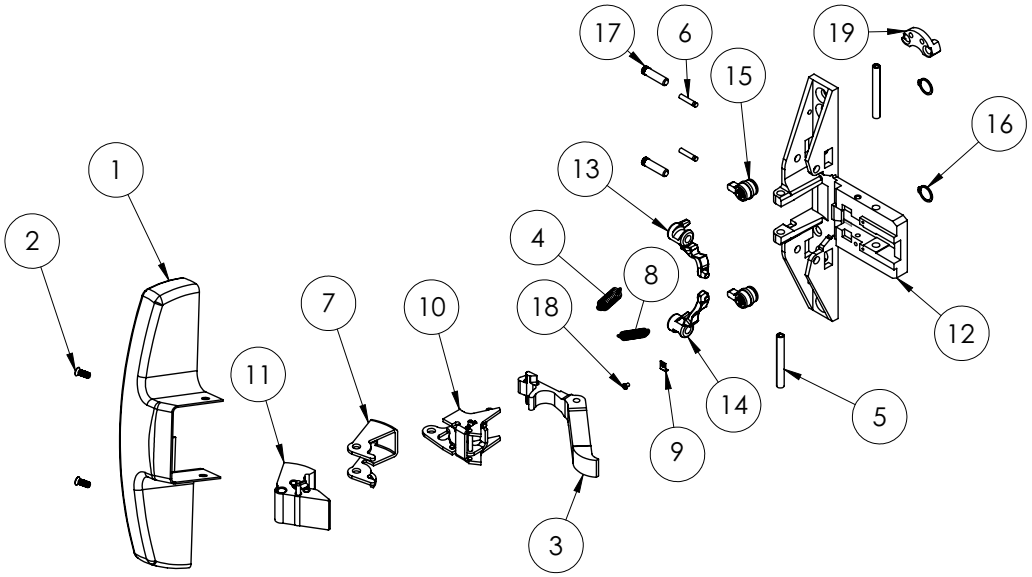
(12-/GL-/59-)8504 (12-/GL-/59-)8506 (12-/GL-/59-)8510
(12-/GL-/59-)8513 (12-/GL-/59-)8515 (12-/GL-/59-)8540
(12-/GL-/59-)8543 (12-/GL-/59-)8544 (12-/GL-/59-)8546
(12-/GL-/59-)8573 (12-/GL-/59-)8574

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-)GL- All functions	68-5881	LHRB/RHRB	YES
(12-)59- All functions	68-5882	LHRB/RHRB	YES

Item	Assy. No.	Part No.	Description	Qty	Sellable
1	N/A	68-1020	Cover[1]	1	Yes
2		—	Screw Pack[1]	1	Yes
3		68-1353	Lift Arm (Guarded)	1	Yes
4		98-0028	Latchbolt Spring	1	Yes
5		01-4512	Spirol Pin	2	Yes
6		01-0008	Groove Pin	2	No
7		68-1352	Guide	1	Yes
8		68-1394	Extension Spring	1	Yes
9		52-0310	Cable Clamp (59-)	1	Yes
10		68-5949	Guard Bracket & Switch Assembly (59-)	1	No
		68-5947	8500 Guard Bracket Assembly (Gl-)	1	No
11		68-4415	Guarded Latchbolt	1	Yes
12	68-6082	68-1624	8500 Chassis	1	Yes
13		68-1625	Lift Lever (RhRb)	1	
14		68-1626	Lift Lever (LhRb)	1	
15		94-0088	Cylinder Hub	2	
16		01-0005	Retaining Ring	2	
17		68-0479	Lift Lever Pivot Pin	2	
18	N/A	01-1482	Cr-Phms (#2-56 X 1/8") (59-)	1	Yes
19		13-0458	Cylinder Retainer Pack (04 & 044 Functions Only)	1	Yes
Not Shown		68-2512	Screw Pack	1	Yes
		657	Strike Pack	1	Yes

1. Indicates finish required



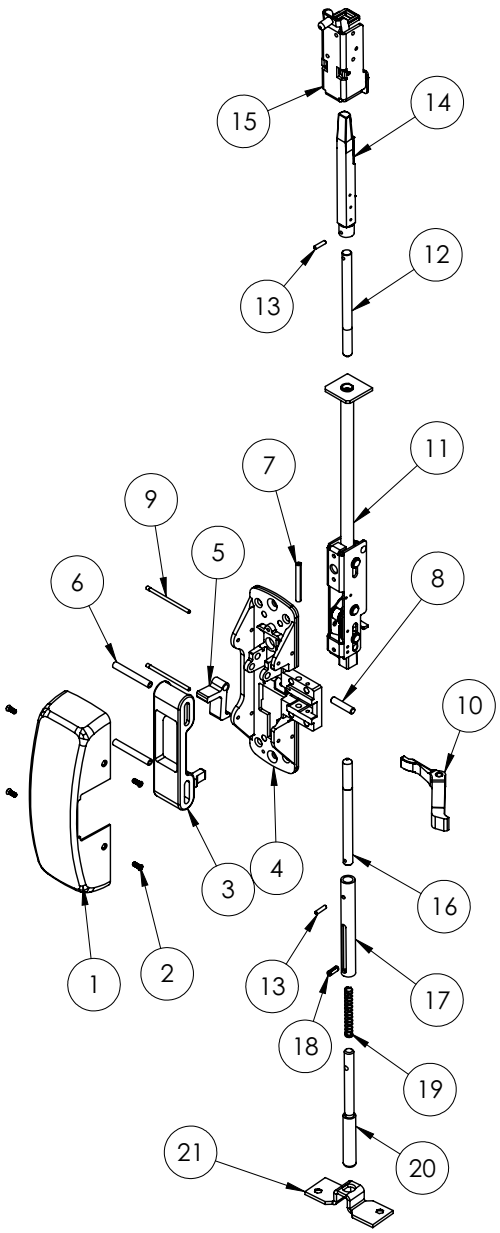
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-MD- 59-MD- MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack (W)*	1	Yes
		652	Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

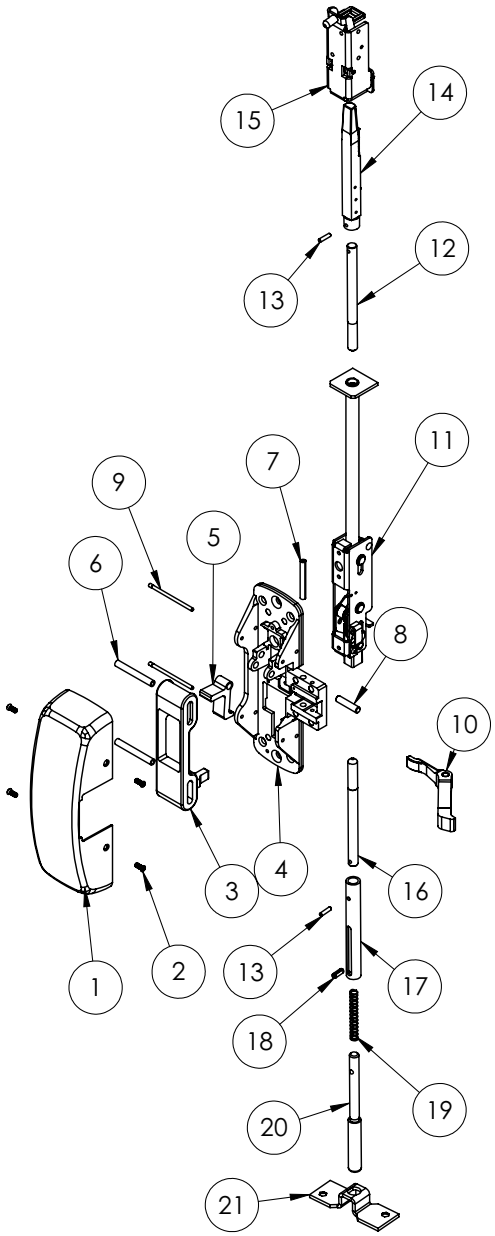
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-MD- 12-59-MD- 12-MD- (All Functions	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12- 53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack		Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-



A8231 12/17

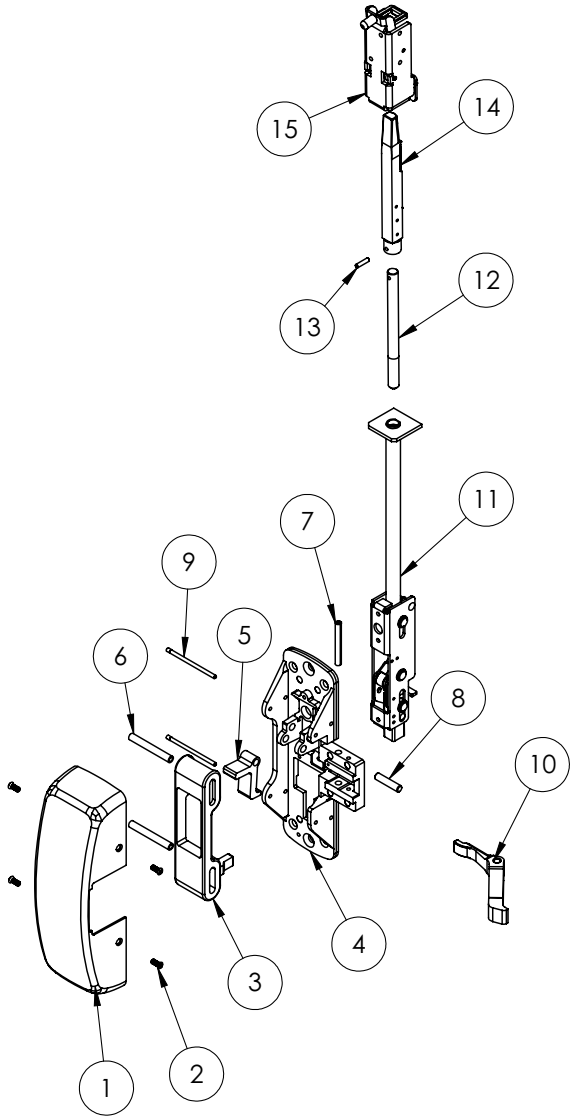
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-MD- 59-NB-MD- NB-MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

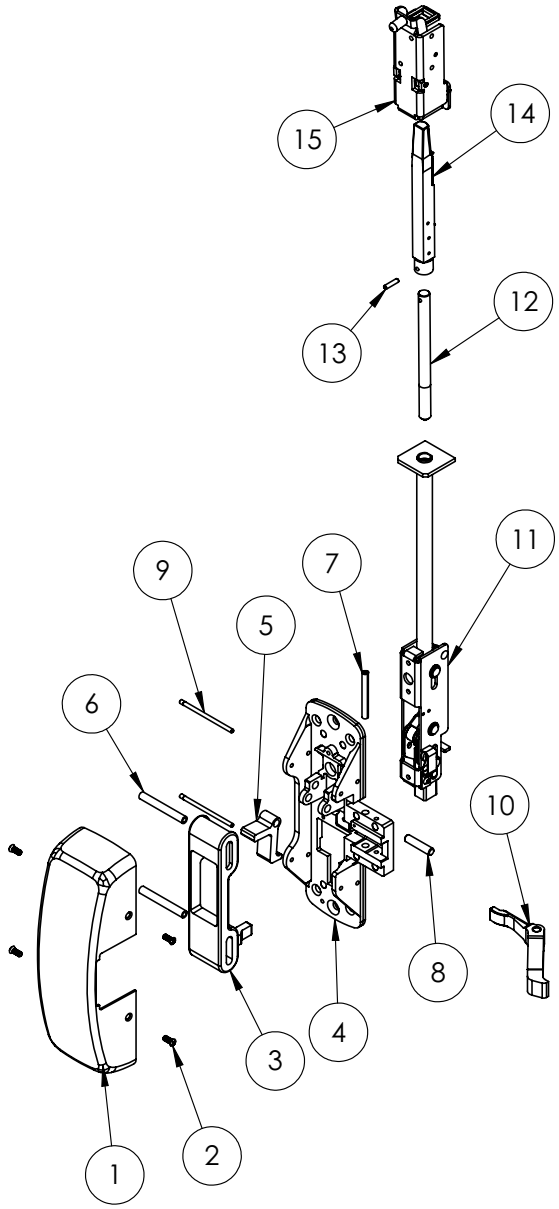
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-NB-MD- 12-59-NB-MD- 12-NB-MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		
11	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12- 53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
		68-5375	Top Case Assembly 1/4" Cladded		Yes
		68-5376	Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-



A8231 12/17

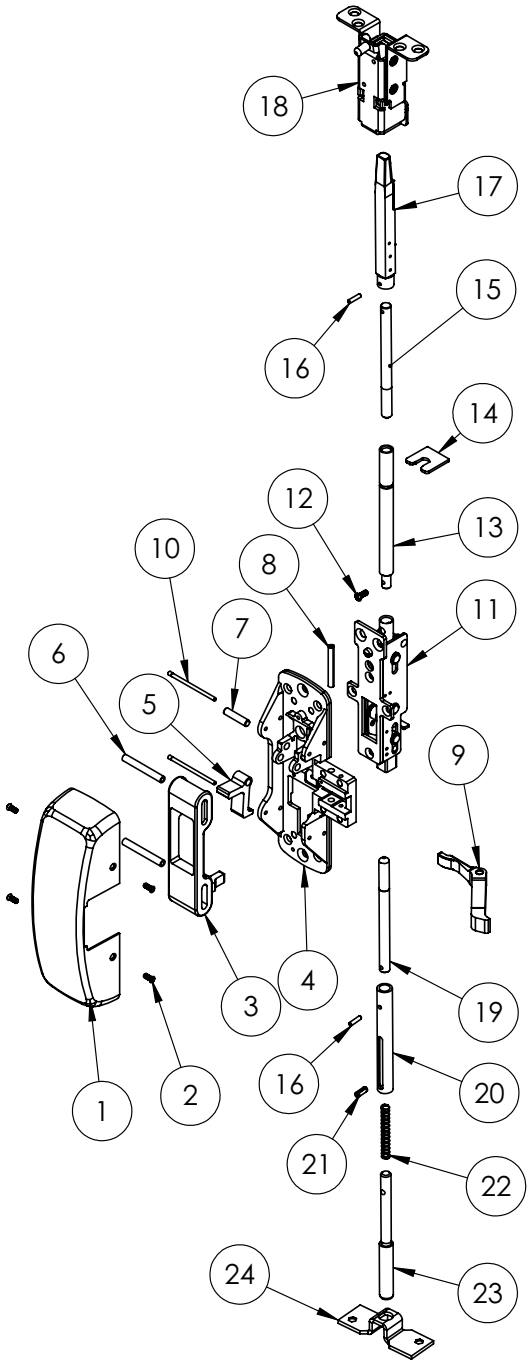
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-WD- 59-WD- WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	Inner Chassis Assembly	1	Yes
	68-3859		53- Inner Chassis Assembly[3]	1	Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	2	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	691B	660B	Bottom Rod[1,2]	1	Yes
20		94-0039	Bolt Sleeve	1	Yes
21		01-4389	Roll Pin	1	Yes
22		97-0454	Spring (Bottom Bolt)	1	Yes
23		94-0038	Bottom Bolt	1	Yes
24	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		652	Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-
4. Only when used w/ Aux Control



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

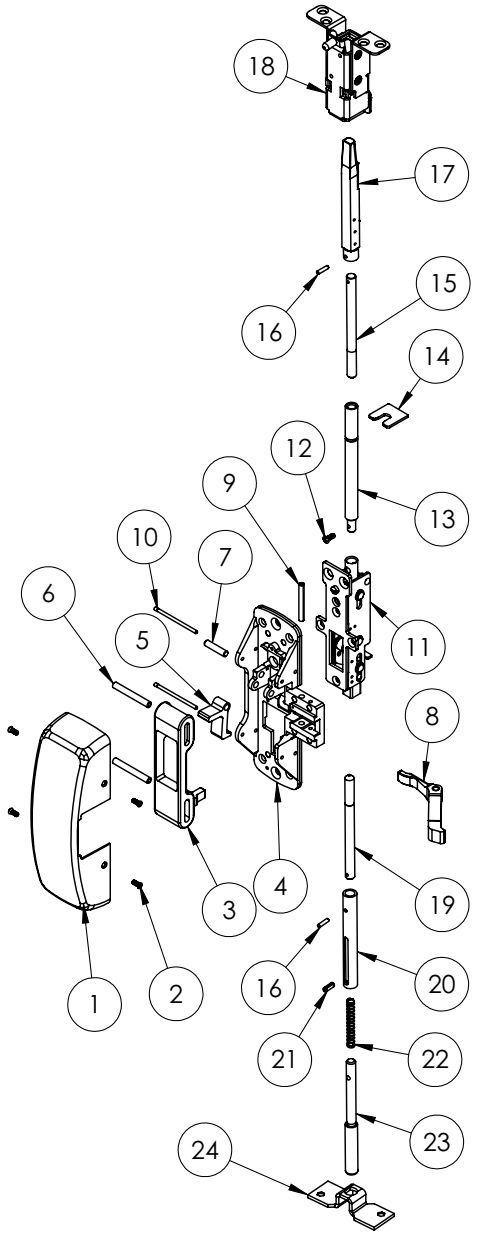
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

12-53-WD- 8606 8610 8613 8615
12-59-WD- 8640 8643 8646 8673
12-WD- 8674

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-WD- 12-59-WD- 12-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
9		01-4512	Spirol Pin	1	Yes
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	12-Inner Chassis Assembly	1	Yes
	68-3859		12-53- Inner Chassis Assembly[3]	1	Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	2	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and BracketAssembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	691B	660B	Bottom Rod[1,2]	1	Yes
20		94-0039	Bolt Sleeve	1	Yes
21		01-4389	Roll Pin	1	Yes
22		97-0454	Spring (Bottom Bolt)	1	Yes
23		94-0038	Bottom Bolt	1	Yes
24	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-
4. Only when used w/ Aux Control

A8231 12/17

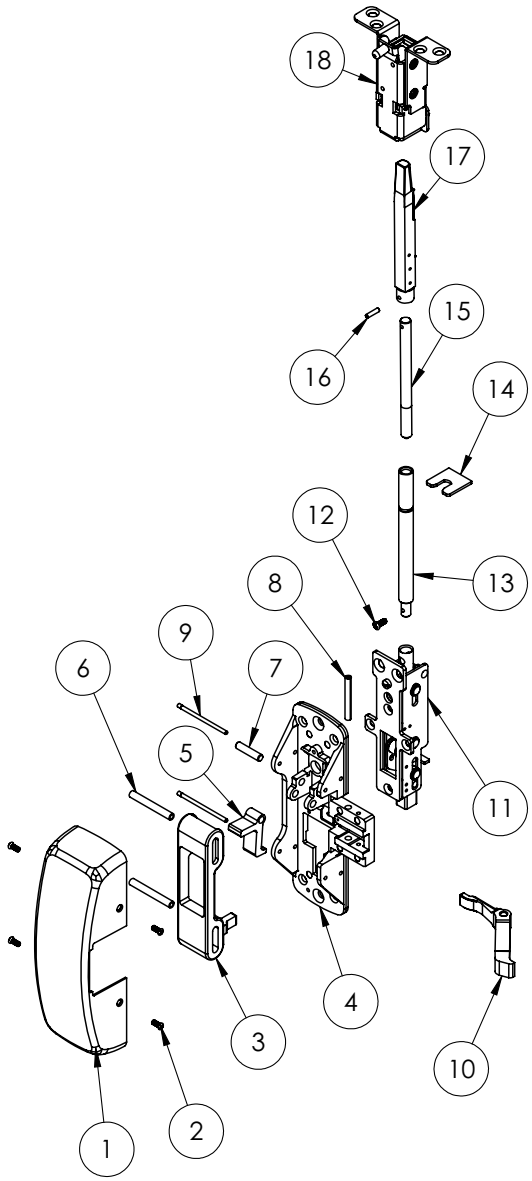
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-WD- 59-NB-WD NB-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
9		68-0012	Roller (Main Slide)	1	Yes
11	68-3580	N/A	Inner Chassis Assembly	1	Yes
	68-3859		53- Inner Chassis Assembly[3]		Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	1	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-
4. Only when used w/ Aux Control



A8231 12/17

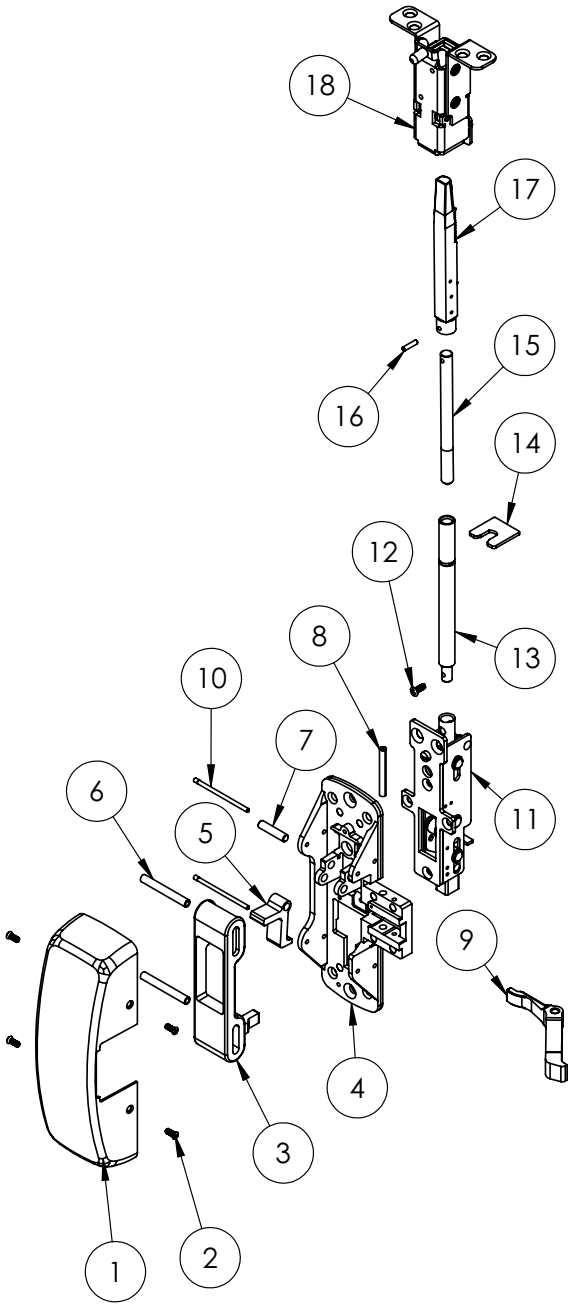
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
12-53-NB-WD- 12-59-NB-WD- 12-NB-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T (4)	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0112	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	12-Inner Chassis Assembly	1	Yes
	68-3859		12-53- Inner Chassis Assembly[3]		Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	1	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-
4. Only when used w/ Aux Control



A8231 12/17

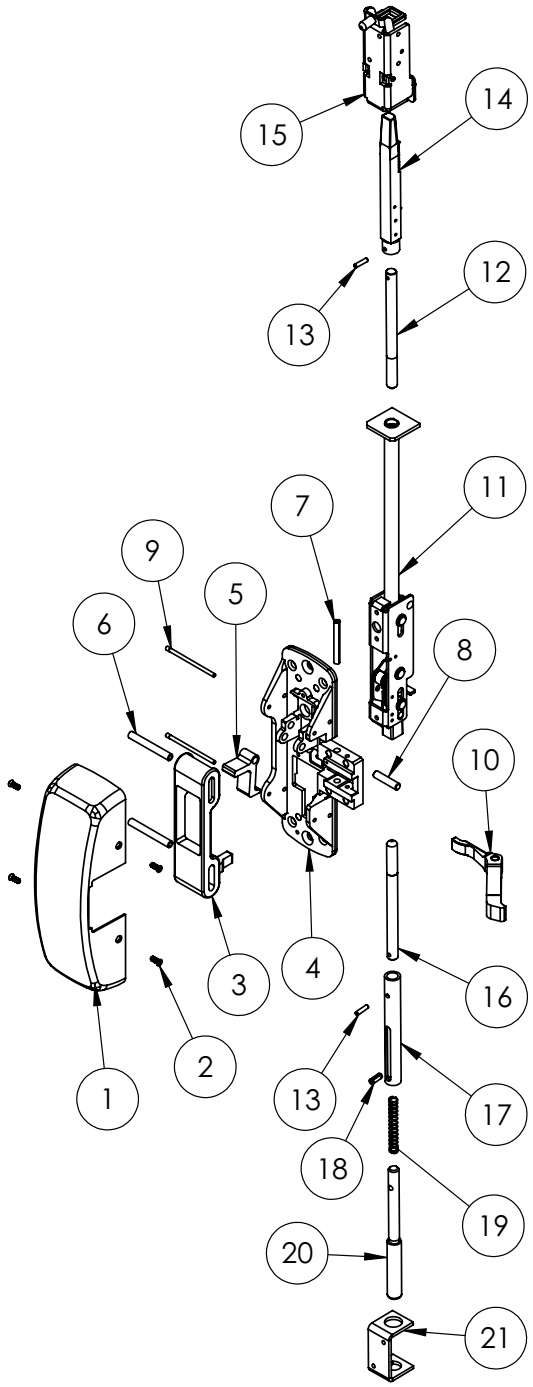
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-AD- 59-AD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0037	Bottom Case	1	Yes
		68-4389	Screw Pack (W)*	1	Yes
		640	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

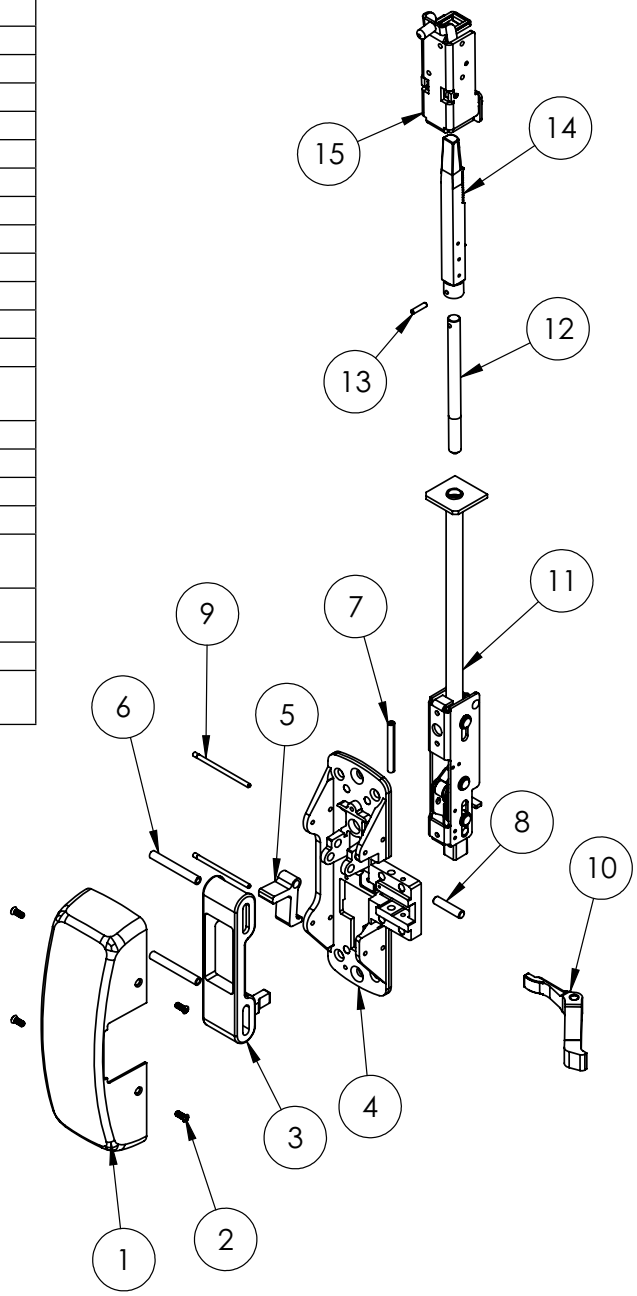
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
53-NB-AD- 59-NB-AD- AD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0241	Lift Arm	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		639	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



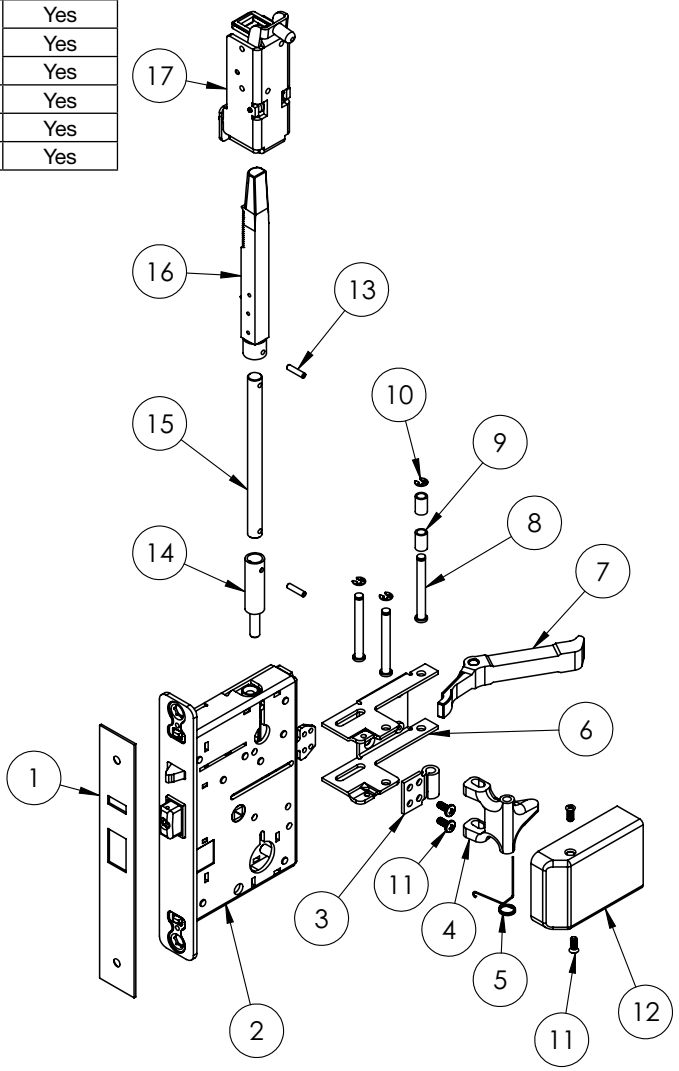
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-1186	Active Outside Front[1]	1	Yes
2	68-4239	N/A	Active Mortise Case	1	Yes
3	68-4264	68-1327	Link Connect (Pull Lever)	1	Yes
4		68-1309	Pull Lever Low Profile	1	Yes
5		68-1332	Torsion Spring (Pull Lever)	1	Yes
6		68-1313	Pivot Pin	3	Yes
7		68-0241	Lift Arm	1	Yes
8		68-1310	Pivot Bracket	1	Yes
9		01-4509	Retaining Ring	3	Yes
10		68-1311	Lift Arm Spacer	2	Yes
11	N/A	68-4373	Screw Pack (LP)	1	Yes
12		68-1317	Chassis Cover (LP)*	1	Yes
13	692L	01-0696	Coiled Pin	2	Yes
14		68-1339	Connecting Tube	1	Yes
15		661L	Top Rod (LP)	1	Yes
16		68-4840	Latch Bolt Assembly	1	Yes
17	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Panel		Yes
	68-5376		Top Case Assembly 1/2" Panel		Yes
	N/A	68-4389	Screw Pack	1	Yes
		650	Strike Pack	1	Yes
		77-0883	A.S.A. Strike (Curved Lip)*[2]	1	Yes

*Specify Finish
1. Only available in 32D finish
2. LS function only



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

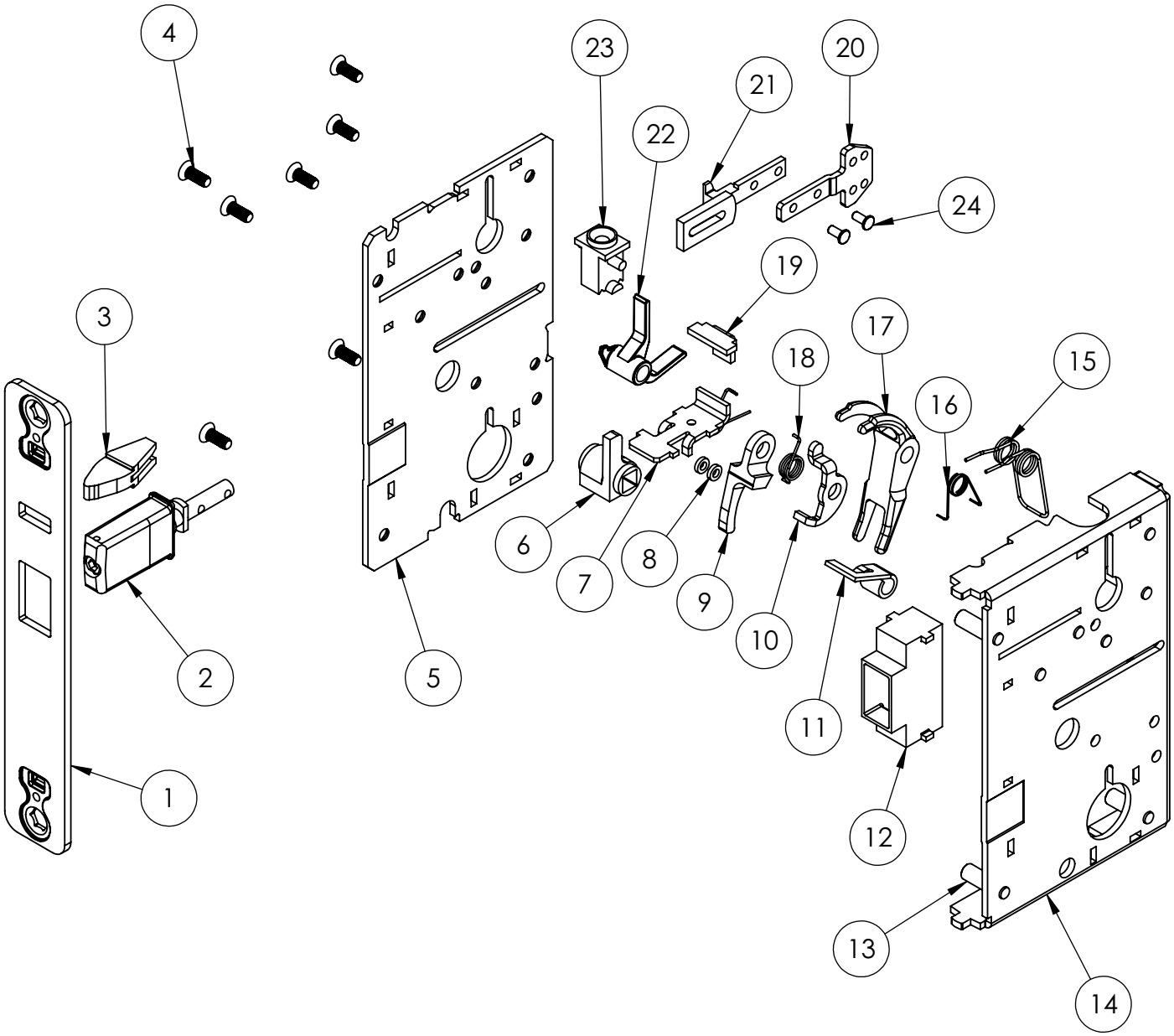
Item	Part No.	Description	Qty	Sellable
1	68-1188	Active Inside Front	1	No
2	68-1167	Active Latchbolt	1	Yes
3	68-1166	Activation Bolt	1	Yes
4	01-4402	#8-32x7/16" Flat PH U/C MS	7	Yes
5	68-1338	Mortise Cap	1	No
6	68-1476	Outside Hub (LP)	1	Yes
7	68-1291	Slide	1	No
8	68-1330	Bushing (LP)	2	Yes
9	68-1168	Active Case Pivot	1	Yes
10	68-1172	Retractor	1	Yes
11	68-1293	Fire Stop	1	Yes
12	68-1220	Active Bolt Guide	1	Yes
13	82-0294	Post (Screw and Case)	8	No
14	68-1337	Mortise Case	1	No
15	68-1253	Spring (Top Mount)	1	Yes
16	68-1265	Spring (Active Lever)	1	Yes
17	68-1333	Active Lever	1	Yes
18	68-1198	Torsion Spring (Retractor)	1	Yes
19	68-1246	Top Pusher Guide	1	Yes
20	68-1328	Link Latchbolt Tail	1	No
21	68-1334	Latchbolt Extension/Slide	1	No
22	68-1292	Upper Guard	1	Yes
23	68-1336	Top Mount	1	Yes
24	01-0424	Rivet	2	No

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

12-LP **8606** **8610** **8613** **8615**
LP **8640** **8643** **8646** **8673**
12-LS **8674**
LS

SARGENT®
ASSA ABLOY



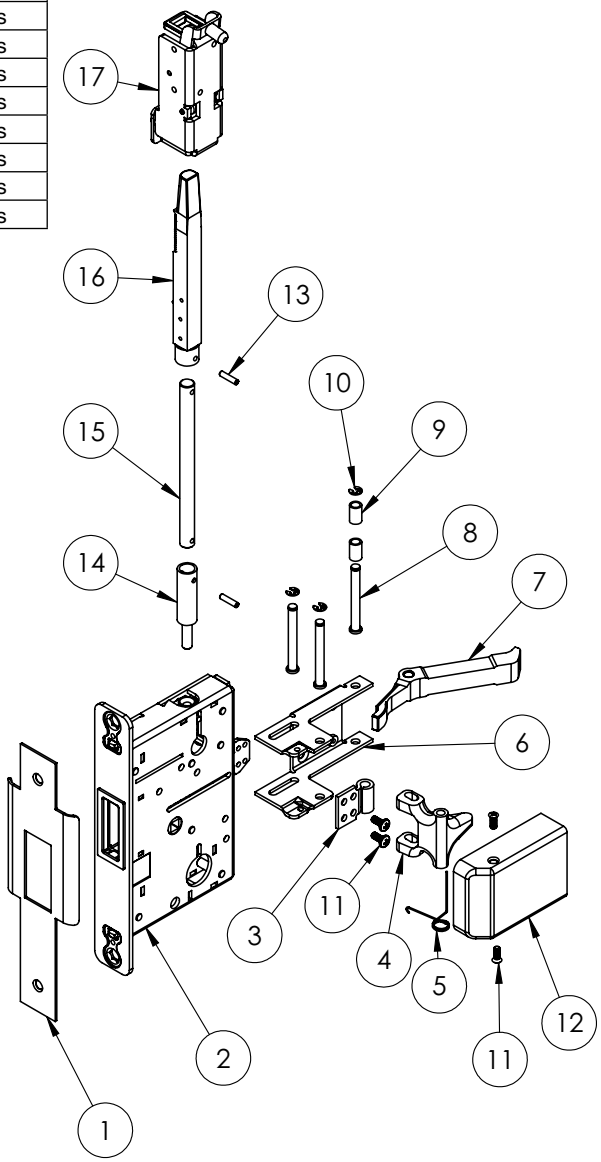
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-1183	Inactive Outside Front[1]	1	Yes
2	68-4238	N/A	Inactive Mortise Case	1	Yes
3	68-4264	68-1327	Link Connect (Pull Lever)	1	Yes
4		68-1309	Pull Lever Low Profile	1	Yes
5		68-1332	Torsion Spring (Pull Lever)	1	Yes
6		68-1313	Pivot Pin	3	Yes
7		68-0241	Lift Arm	1	Yes
8		68-1310	Pivot Bracket	1	Yes
9		01-4509	Retaining Ring	3	Yes
10		68-1311	Lift Arm Spacer	2	Yes
11	N/A	68-1317	Chassis Cover (LP)*	1	Yes
12		68-4373	Screw Pack (LP)	1	Yes
13	692L	01-0696	Coiled Pin	2	Yes
14		68-1339	Connecting Tube	1	Yes
15		661L	Top Rod (LP)	1	Yes
16		68-4840	Latch Bolt Assembly	1	Yes
17	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Panel		Yes
	68-5376		Top Case Assembly 1/2" Panel		Yes
	N/A	68-4389	Screw Pack	1	Yes
		650	Strike Pack	1	Yes

*Specify Finish
1. Only available in 32D finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

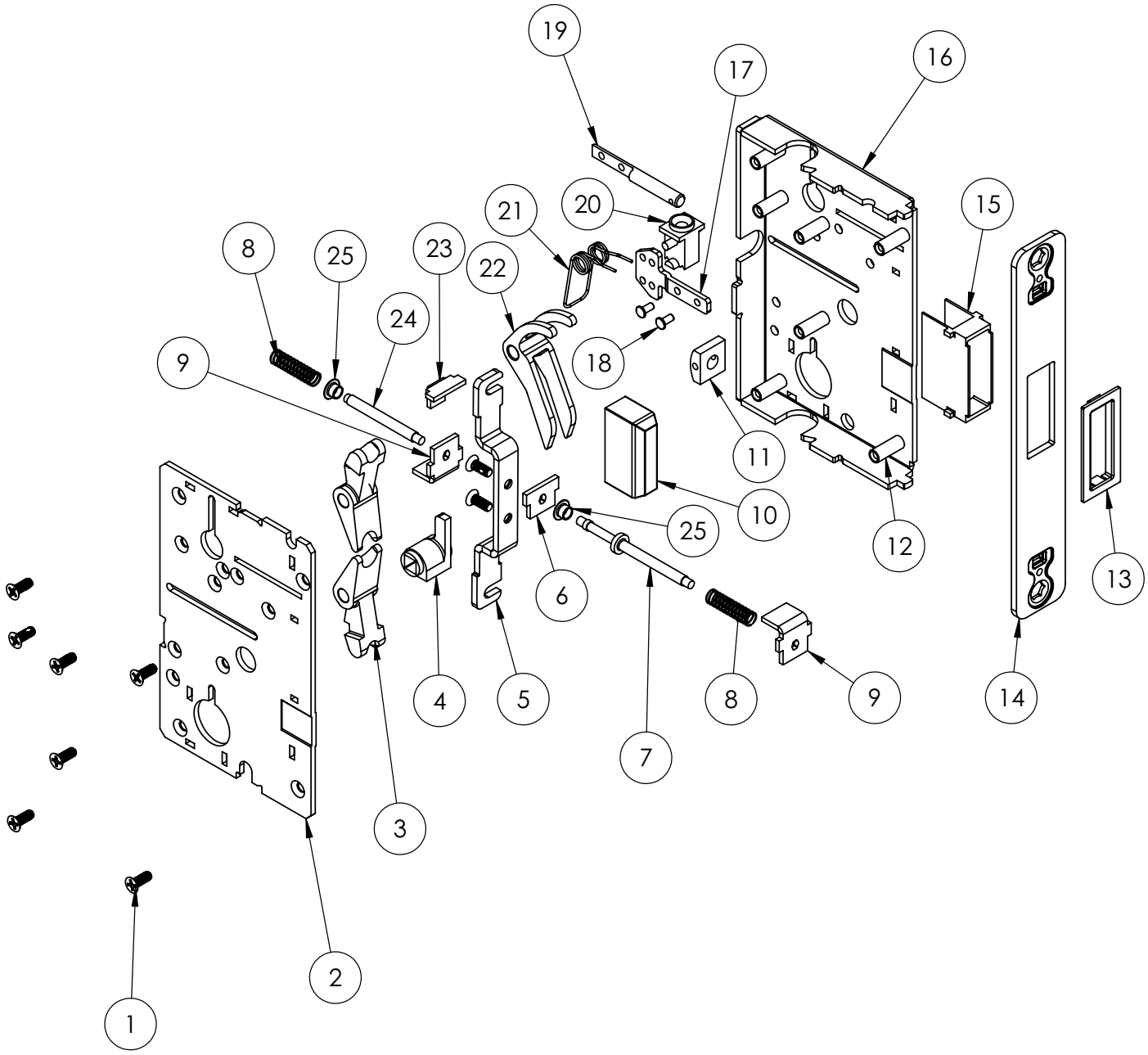
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty	Sellable
1	01-4402	#8-32x7/16" Flat PH U/C MS	9	Yes
2	68-1338	Mortise Cap	1	No
3	68-1164	Pusher Lever	2	Yes
4	68-1476	Outside Hub (LP)	1	Yes
5	68-1174	Pusher Slide	1	Yes
6	68-1176	Pusher Rod Guide	1	No
7	68-1177	Pusher Rod	1	No
8	99-0057	GD Bolt Spring	2	Yes
9	68-1491	Rod Guide Stop	2	No
10	68-1163	Pusher Bolt	1	Yes
11	68-1329	Inactive Latchbolt Actuator	1	No
12	82-0294	Post (Screw and Case)	7	No
13	68-1531	Inactive Bolt Guide	1	Yes
14	68-1187	Inactive Inside Front	1	No
15	68-1222	Inactive Bolt Guide	1	Yes
16	68-1337	Mortise Case	1	No
17	68-1328	Link Latchbolt Tail	1	No
18	01-0424	Rivet	2	No
19	68-1335	Inactive Latchbolt Tail	1	No
20	68-1336	Top Mount	1	Yes
21	68-1253	Spring (Top Mount)	1	Yes
22	68-1405	Inactive Lever	1	Yes
23	68-1246	Top Pusher Guide	1	Yes
24	68-1251	Pusher Rod	1	No
25	99-0072	GD Bolt Eyelet	2	Yes

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



A8231 12/17

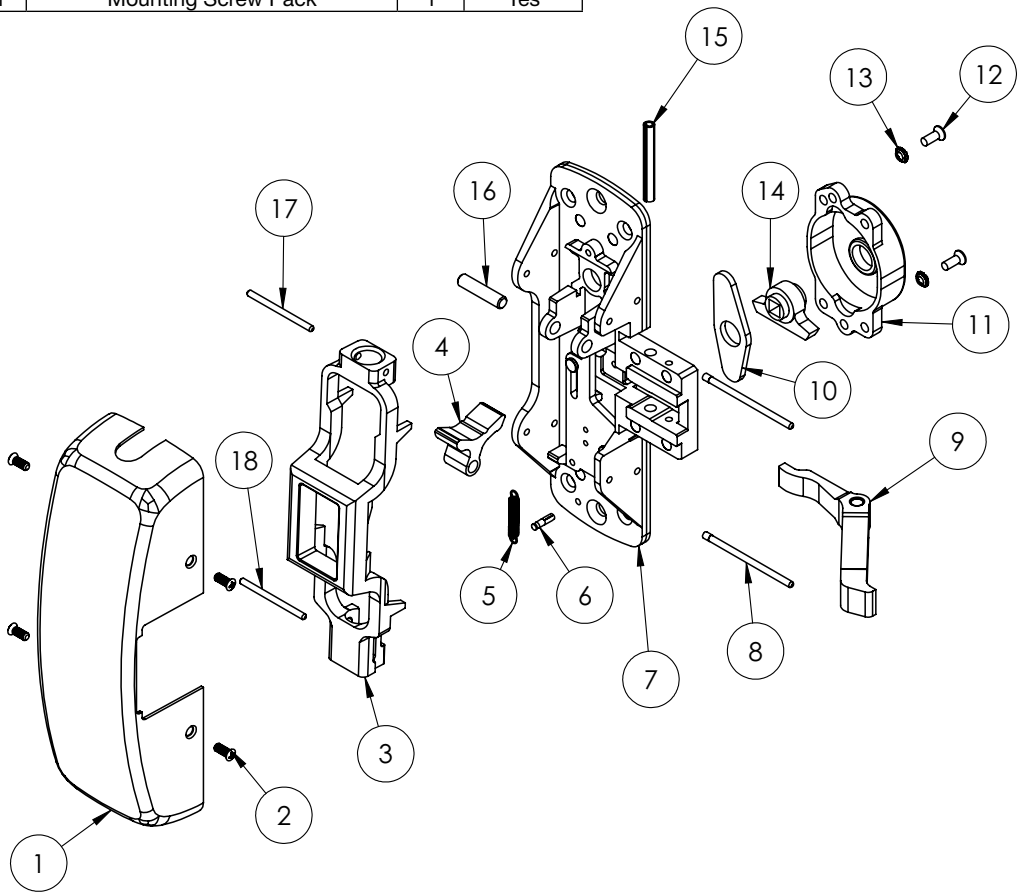
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
06, 13	68-2201 (LHRB)	Chassis Assembly	Yes
	68-2202 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-2201(LHRB) 68-2202(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
8		68-0323	Chassis Pin	2	Yes
9		68-0241	Lift Arm	1	Yes
10		97-0043	Knob Hub Retainer	1	Yes
11		68-0367	Knob Hub Cover	2	Yes
12		01-3384	8-32x7/16 PH FH MS	2	Yes
13		01-0930	Countersunk Lock Washer	2	Yes
14		97-0042	Knob Hub	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-0324	Lift Lever Pivot Pin	1	Yes
17	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

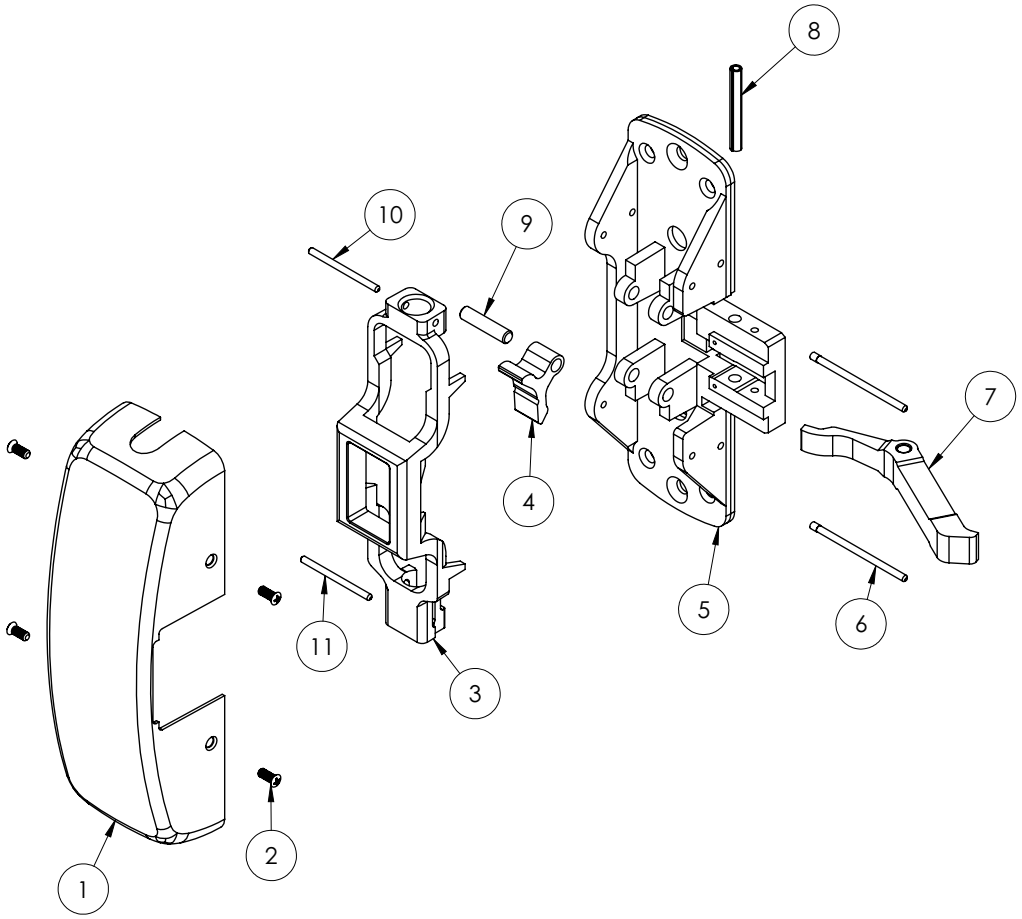
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
10, 40	68-2163 (LHRB)	Chassis Assembly	Yes
	68-2164 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2163(LHRB) 68-2164(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		68-0326	Chassis	1	Yes
6		68-0323	Chassis Pin	2	Yes
7		68-0241	Lift Arm	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0324	Lift Lever Pivot Pin	1	Yes
10	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
11		97-0048	Bottom Rod Adjustment Pin	1	Yes
12		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

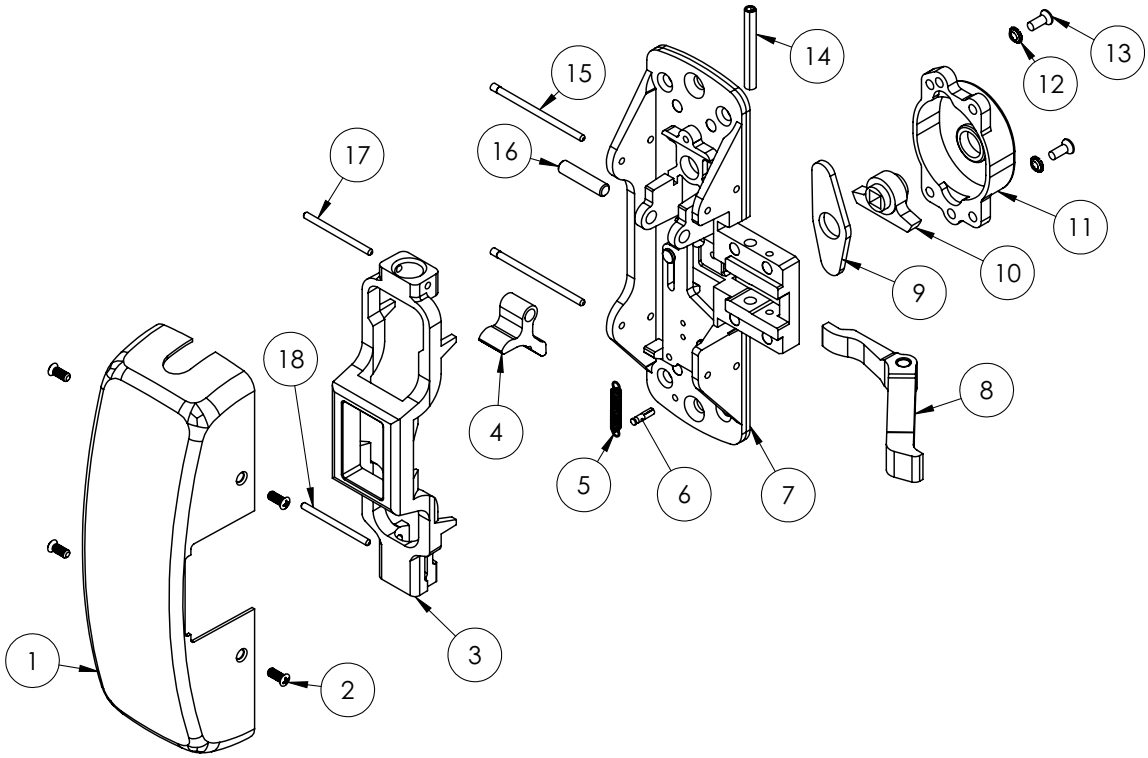
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
15, 43, 46, 73, 74	68-2207 (LHRB)	Chassis Assembly	Yes
	68-2208 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Cover Screw Pack*	1	Yes
3	68-2207(LHRB) 68-2208(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
8		68-1137	Lift Arm	1	Yes
9		97-0043	Knob Hub Retainer	1	Yes
10		97-0042	Knob Hub	1	Yes
11		68-0367	Knob Hub Cover	2	Yes
12		01-0930	Countersunk Lock Washer	2	Yes
13		01-3384	8-32x7/16 PH FH MS	2	Yes
14		01-4512	Spirol Pin	1	Yes
15		68-0323	Chassis Pin	2	Yes
16		68-0324	Lift Lever Pivot Pin	1	Yes
17	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

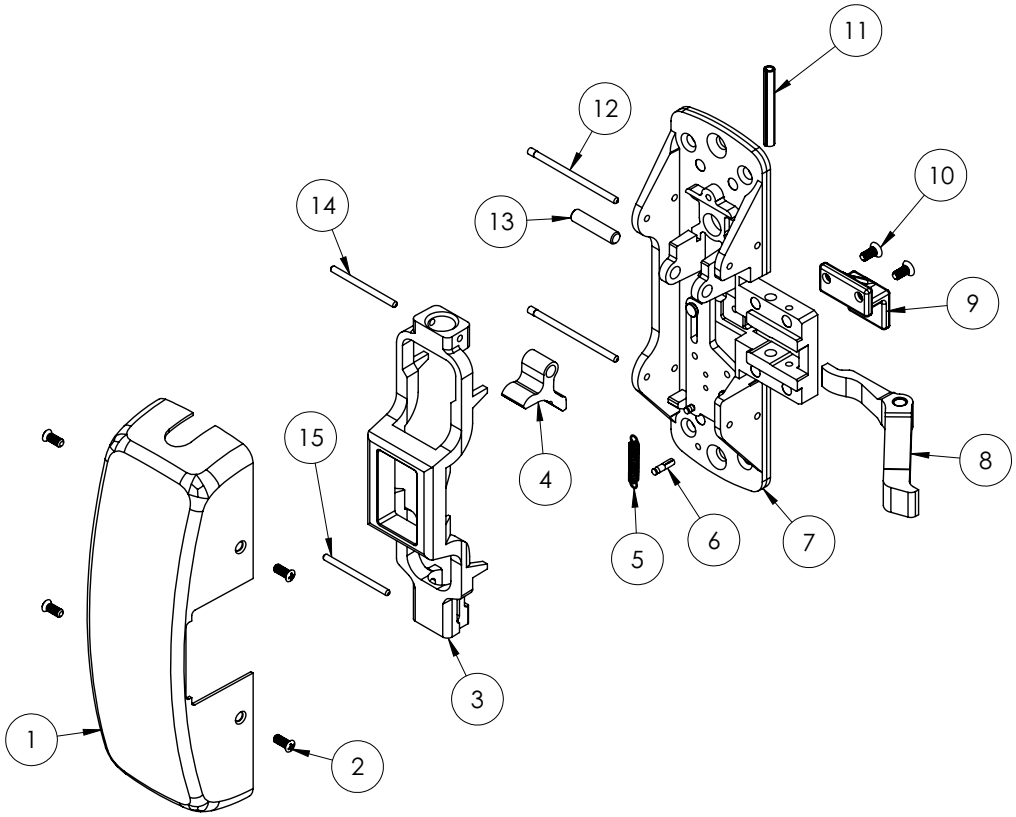
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
28	68-2210 (LHRB)	Chassis Assembly	Yes
	68-2211 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2210(LHRB) 68-2211(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2415	Chassis and Slide Assembly, LHRB	1	No
		68-2416	Chassis and Slide Assembly, RHRB		No
8		68-0241	Lift Arm	1	Yes
9		97-0089	Thumb Piece Lever	1	Yes
10		01-1146	8-32x3/8 PH FH U'CUT Screw	2	Yes
11		01-4512	Spirol Pin	1	Yes
12		68-0323	Chassis Pin	2	Yes
13		68-0324	Lift Lever Pivot Pin	1	Yes
14	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
15		97-0048	Bottom Rod Adjustment Pin	1	Yes
16		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

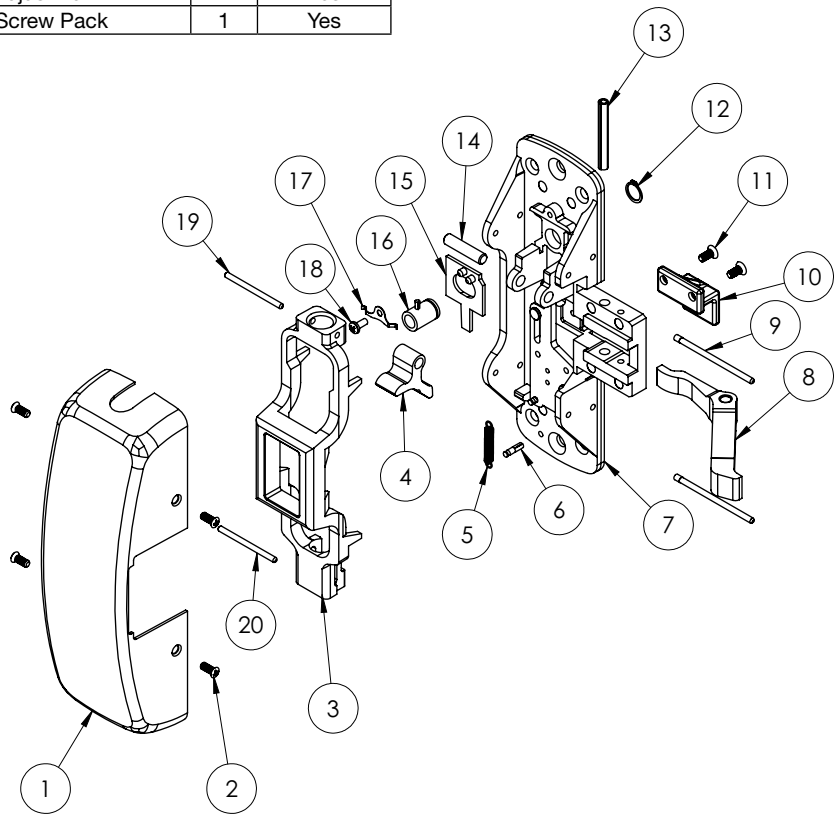
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
62, 63	68-2204 (LHRB)	Chassis Assembly	Yes
	68-2205 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2204(LHRB) 68-2205(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2415	Chassis and Slide Assembly, LHRB	1	No
		68-2416	Chassis and Slide Assembly, RHRB		No
8		68-0241	Lift Arm	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		97-0089	Thumb Piece Lever	1	Yes
11		01-1146	8-32x3/8 PH FH U'CUT Screw	2	Yes
12		01-0005	Retaining Ring	1	Yes
13		01-4512	Spirol Pin	1	Yes
14		68-0324	Lift Lever Pivot Pin	1	Yes
15		68-2198	Locking Slide Assembly, LHRB	1	Yes
		68-2199	Locking Slide Assembly, RHRB		Yes
16		97-2048	Cylinder Hub and Pin Assembly	1	Yes
17		68-0368	Locking Slide Spring, LHRB	1	Yes
		97-0006	Locking Slide Spring, RHRB		Yes
18		01-1190	6-32x5/16 PH PNHD Self Tap	1	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

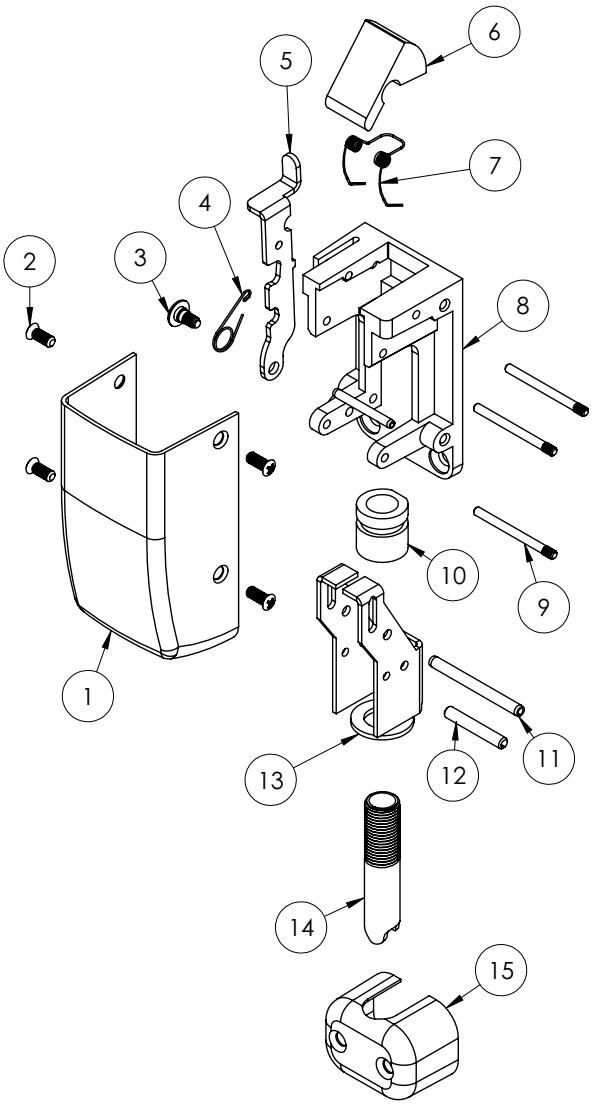
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	97-2434 Manufactured Before 11/11/2002	Top Case Assembly	Yes
	68-4557 Manufactured After 11/11/2002		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2434	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		97-0296	Latch Bolt	1	Yes
7		97-0300	L.B. Spring	1	Yes
8		97-0299	Chassis	1	Yes
9		97-0294	Pivot Pin	3	Yes
11		01-0461	Spirol Pin	1	Yes
12		01-0002	Roll Pin	1	Yes
3	68-4557	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		97-0296	Latch Bolt	1	Yes
7		97-0300	L.B. Spring	1	Yes
8		97-0299	Chassis	1	Yes
9		97-0294	Pivot Pin	1	Yes
10		68-1455	Top Rod Adjuster	1	Yes
11		01-0461	Spirol Pin	1	Yes
12		01-0002	Roll Pin	1	Yes
13		97-0298	Top Slide	1	Yes
14	N/A	670T	Top Rod	1	Yes
15		97-0020	Rod Guide*	1	Yes
16		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

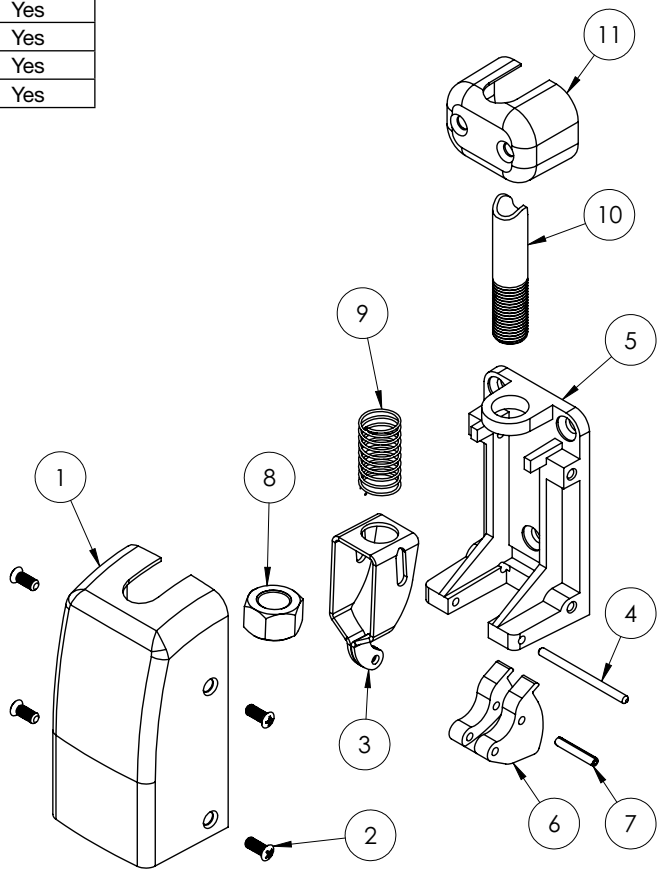
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2038 (Manufactured Before 11/11/2002)	Bottom Case Assembly	Yes
	68-4549 (Manufactured After 11/11/2002)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Bottom Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2038	97-0035	Retractor	1	Yes
4		97-0084	Adjustment Pin, Bottom Rod	1	Yes
5		97-0025	Bottom Chassis	1	Yes
6		97-0053	Bottom Latch Bolt	1	Yes
7		01-0697	Spirol Pin	1	Yes
3	68-4549	97-0035	Retractor	1	Yes
4		97-0084	Adjustment Pin, Bottom Rod	1	Yes
5		97-0025	Bottom Chassis	1	Yes
6		97-0053	Bottom Latch Bolt	1	Yes
7		01-0697	Spirol Pin	1	Yes
8		97-0572	Rod Adjustment Nut	1	Yes
9	N/A	97-0101	Spring, Compression	1	Yes
10		670B	Bottom Rod	1	Yes
11		97-0020	Rod Guide*	1	Yes
12		624	Bottom Strike Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

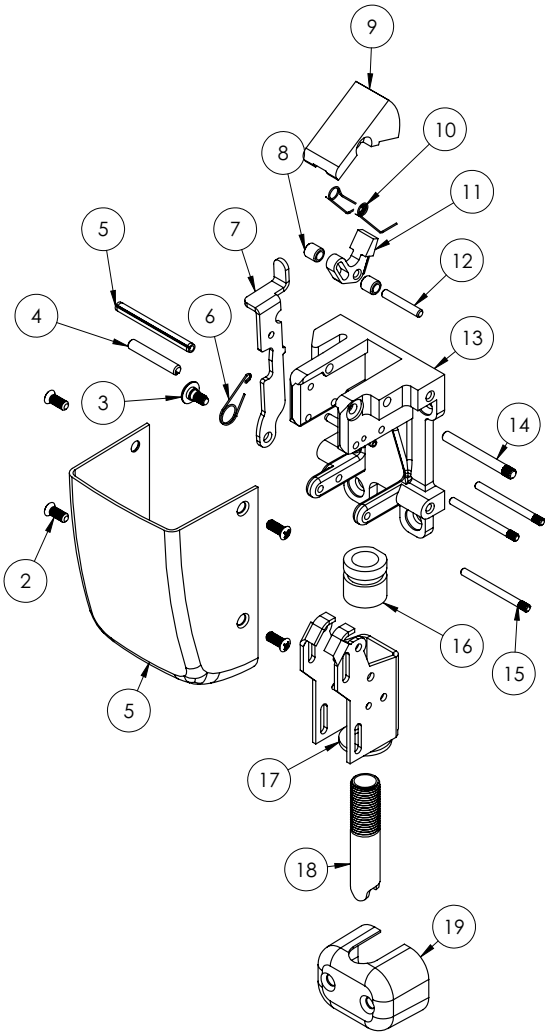
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	97-2693 Manufactured Before 11/11/2002	Top Case Assembly	Yes
	68-4559 Manufactured After 11/11/2002		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-4559	97-0065	Latch Release Lever Pin	1	Yes
4		01-0002	Roll Pin	1	Yes
5		01-0461	Spirol Pin	1	Yes
6		97-0579	Spring, Torsion	1	Yes
7		97-0399	Latch Retracting Lever	1	Yes
8		97-0391	Sleeve	2	Yes
9		97-0398	Latch Bolt	1	Yes
10		97-0400	Top Case Spring	1	Yes
11		97-0405	Guard Lever	1	Yes
12		97-0393	Pivot Pin	1	Yes
13		97-0402	Top Chassis	1	Yes
14		97-0394	Latch Bolt Pivot Pin	1	Yes
15		97-0294	Pivot Pin	3	Yes
16		68-1455	Top Rod Adjuster	1	Yes
17		97-0397	Slide	1	Yes
3	97-2963	97-0065	Latch Release Lever Pin	1	Yes
5		01-0461	Spirol Pin	1	Yes
6		97-0579	Spring, Torsion	1	Yes
7		97-0399	Latch Retracting Lever	1	Yes
8		97-0391	Sleeve	2	No
9		97-0398	Latch Bolt	1	Yes
10		97-0400	Top Case Spring	1	No
11		97-0405	Guard Lever	1	No
12		97-0393	Pivot Pin	1	No
13		97-0402	Top Chassis	1	Yes
14		97-0394	Latch Bolt Pivot Pin	1	Yes
15		97-0294	Pivot Pin	3	Yes
17		97-0397	Slide	1	Yes
18	N/A	670T	Top Rod	1	Yes
19		97-0020	Rod Guide*	1	Yes
20		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

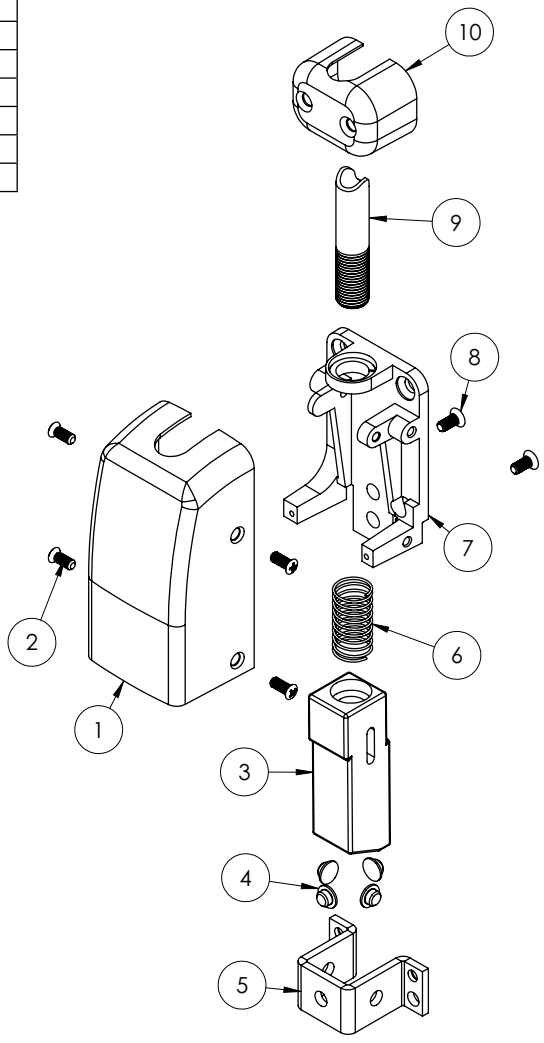
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2002	Bottom Case Assembly Manufactured Before 11/11/2002	Yes
	68-4558	Bottom Case Assembly Manufactured After 11/11/2002	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Bottom Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2002	97-0076	Bottom Bolt	1	Yes
4		97-0305	Nylon Insert	4	Yes
5		97-0270	Reinforcement	1	Yes
6		97-0101	Spring, Compression	1	Yes
7		97-0080	Chassis	1	Yes
8		01-4404	CR-FH #6 Head 8-32 Screw	2	Yes
3	68-4558	68-1454	Bottom Bolt	1	Yes
4		97-0305	Nylon Insert	4	Yes
5		97-0270	Reinforcement	1	Yes
6		97-0101	Spring, Compression	1	Yes
7		97-0080	Chassis	1	Yes
8		01-4404	CR-FH #6 Head 8-32 Screw	2	Yes
9	N/A	670B	Bottom Rod	1	Yes
10		97-0020	Rod Guide*	1	Yes
11		655	Flat Strike Pack (STD, HC)	1	Yes
		653	Bottom Strike Pack (FM)	1	Yes

*Specify Finish



A8231 12/17

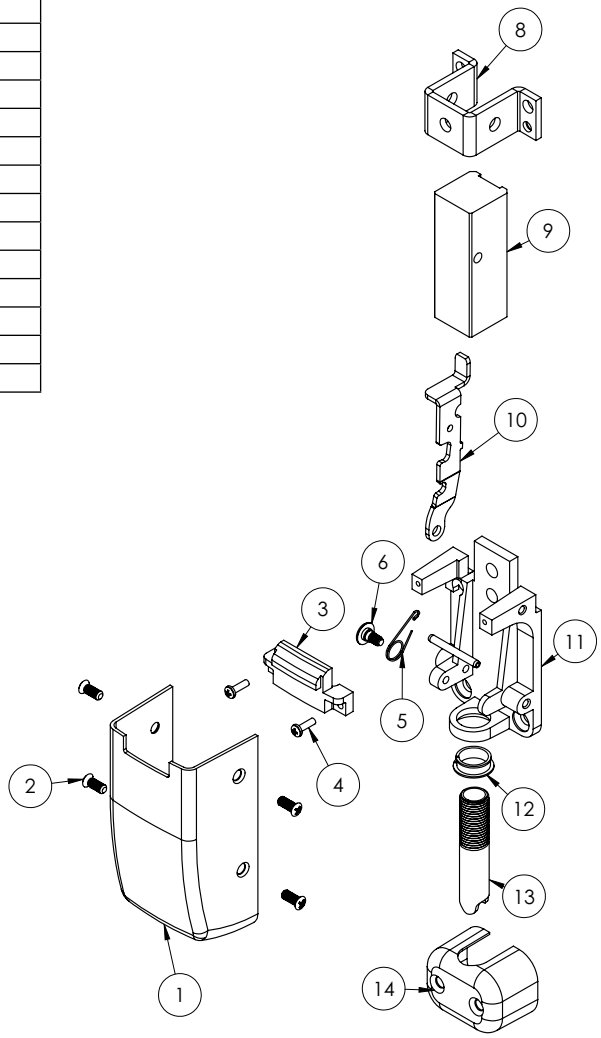
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2003	Top Case Assembly Manufactured Before 11/11/2002	Yes
	68-4561	Top Case Assembly Manufactured After 11/11/2002	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0084	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2003	97-0079	Top Case Filler	1	Yes
4		01-1490	#4-40 x 3/8 PH Pan MS	2	Yes
5		97-0579	Spring, Torsion	1	Yes
6		97-0065	Pin, Latch Release Lever	1	Yes
7		01-0695	Spirol Pin	1	Yes
8		97-0270	Top Reinforcement	1	Yes
9		97-2046	Top Slide Assembly	1	Yes
10		68-1155	Latch Release Lever	1	Yes
11		97-0080	Chassis	1	Yes
12		01-0476	Snap-In Nyliner	1	Yes
3	68-4561	97-0079	Top Case Filler	1	Yes
4		01-1490	#4-40 x 3/8 PH Pan MS	2	Yes
5		97-0579	Spring, Torsion	1	Yes
6		97-0065	Pin, Latch Release Lever	1	Yes
7		01-0695	Spirol Pin	1	Yes
8		97-0761	Top Reinforcement	1	Yes
9		68-4560	Top Slide Assembly	1	Yes
10		68-1665	Latch Release Lever	1	Yes
11		97-0080	Chassis	1	Yes
12		01-0476	Snap-In Nyliner	1	Yes
13	N/A	670T	Top Rod	1	Yes
14		97-0020	Rod Guide*	1	Yes
15		659	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

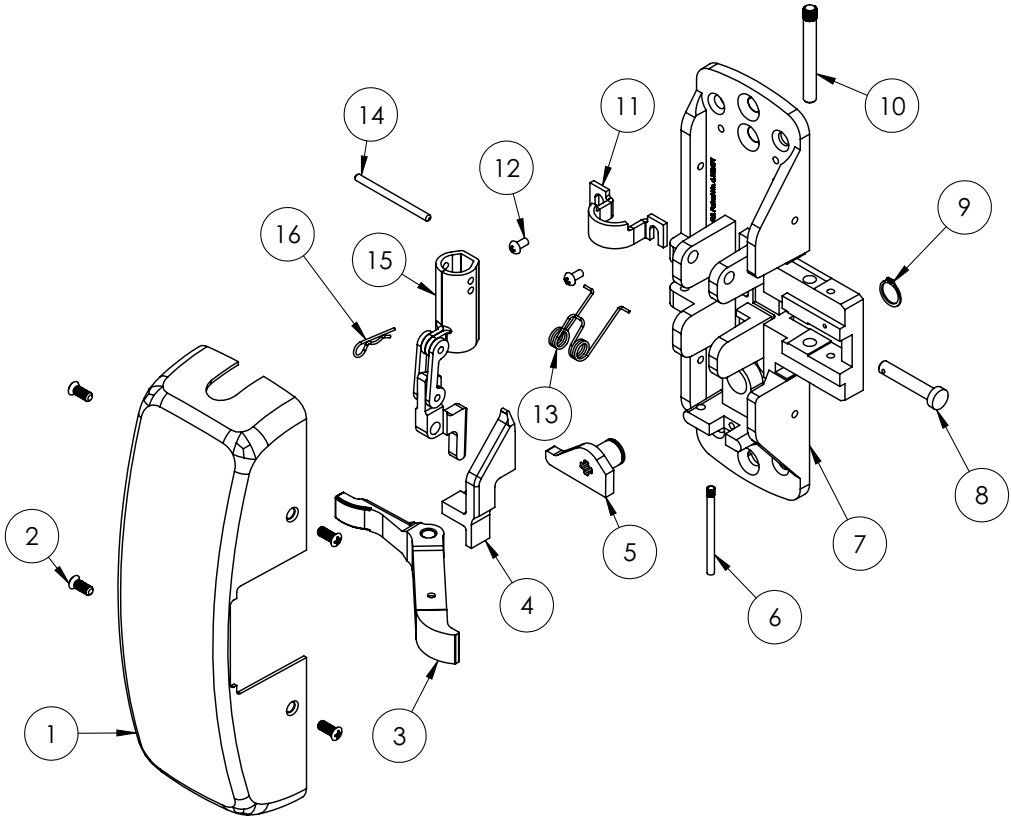
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	68-4568 (LHRB)	Chassis Assembly	Yes
	68-4569 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-4568(LHRB) 68-4569(RHRB)	68-1137	Lift Arm	1	Yes
4		68-1170	Outside Actuator, LH	1	Yes
		68-1171	Outside Actuator, RH		Yes
5		68-1208	ET Cam, LH	1	Yes
		68-1209	ET Cam, RH		Yes
6		68-1184	Guide Pin	1	Yes
7		68-1205	Chassis, LH	1	Yes
		68-1206	Chassis, RH		Yes
8		68-1191	Link Pin	1	Yes
9		01-0005	Retaining Ring	1	Yes
10		68-0239	Pivot Pin	1	Yes
11		68-1180	Tube Support	1	Yes
12		01-3595	Machine Screw	2	Yes
13		68-1193	Spring, Upper Link	1	Yes
14		97-0048	Rod Adjustment Pin	1	Yes
15		68-4270	Upper Link Assembly, LHRB	1	Yes
		68-4271	Upper Link Assembly, RHRB		Yes
16		68-1210	Hair Pin	1	Yes
17	N/A	68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

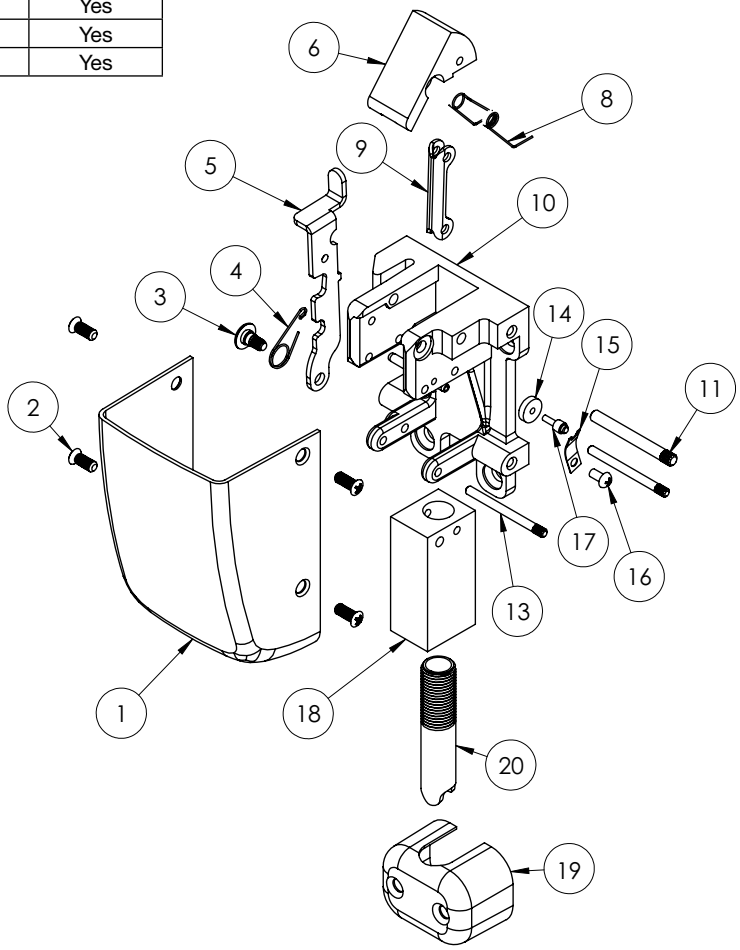
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	68-3933	Top Case Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0392	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-3933	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		68-1153	Top Case Latch Bolt	1	Yes
7		01-0697	Spirol Pin	2	Yes
8		97-0400	Top Case Spring	1	Yes
9		68-1460	Link, Pivot	1	Yes
10		97-0402	Top Chassis	1	Yes
11		97-0394	Pivot Pin, Latch Bolt	1	Yes
12		01-0461	Spirol Pin	1	Yes
13		97-0294	Pivot Pin	2	Yes
14		68-0991	Fusible Link	1	No
15		68-0419	Guide Spring	1	No
16		01-3563	#5-40 x 1/4 PH RD HD MS	1	No
17		68-0420	Pin, Fire Stop	1	No
18		68-1458	Top Rod Link	1	Yes
19	N/A	97-0020	Rod Guide*	1	Yes
20		670T	Top Rod	1	Yes
21		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

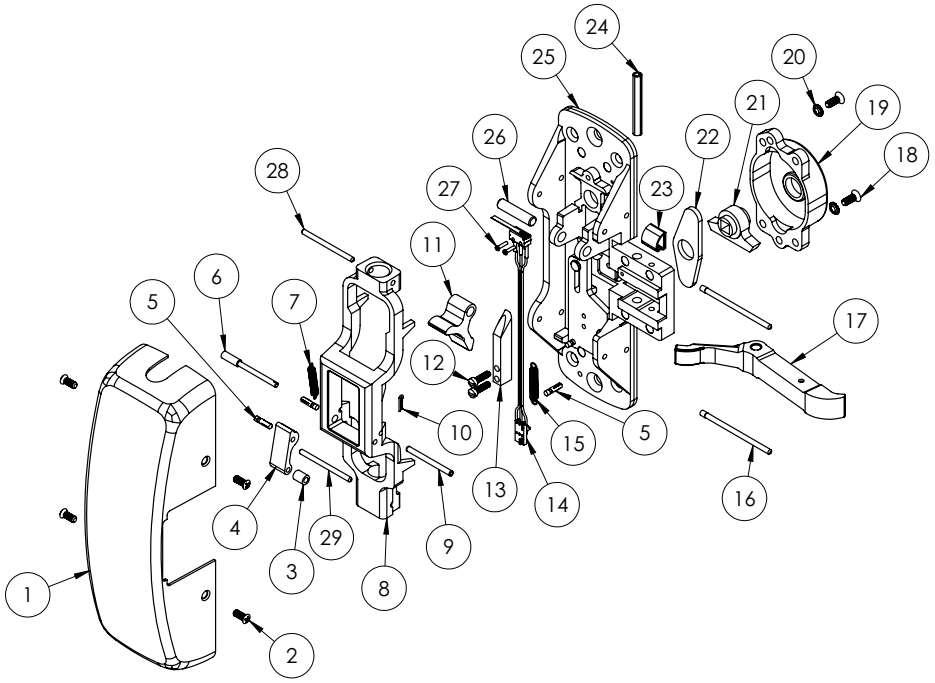
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
06, 13	68-3714 (LHRB)	Chassis Assembly	Yes
	68-3715 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3714(LHRB) 68-3715(RHRB)	68-1768	Spacer	1	No
4		68-1087	Locking Lever	1	No
5		01-0749	Groove Pin	3	No
6		68-1128	Slide Pivot Pin	1	No
7		68-1123	Lock Lever Spring	1	No
8		68-1671	Main Slide	1	No
9		68-1127	Roll Pin	1	No
10		98-0238	Guard Bracket Hairpin	1	Yes
11		68-1090	Lift Lever	1	Yes
12		01-4396	59-80 Machine Screw	2	No
13		68-1092	Lift Block	1	No
14		52-2217	Switch Assembly	1	Yes
15		97-0050	Knob Return Spring	1	Yes
16		68-0323	Chassis Pin	2	Yes
17		68-1137	Lift Arm	1	Yes
18		01-3384	8-32x7/16 PH FH MS	2	Yes
19		68-0367	Knob Hub Cover	1	Yes
20		01-0930	CS Lock Washer	2	Yes
21		97-0042	Knob Hub	1	Yes
22		97-0043	Knob Hub Retainer	1	Yes
23		01-0150	Wire Clip	1	Yes
24		01-4512	Spirol Pin	1	Yes
25		68-1105	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-1106	Chassis w/ Locking Slide Assembly, RHRB		No
26		68-0324	Lift Lever Pivot Pin	1	Yes
27		01-4381	Machine Screw	2	No
28	N/A	97-0049	Top Rod Adjustable Pin	1	Yes
29		97-0048	Bottom Rod Adjustable Pin	1	Yes
30		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

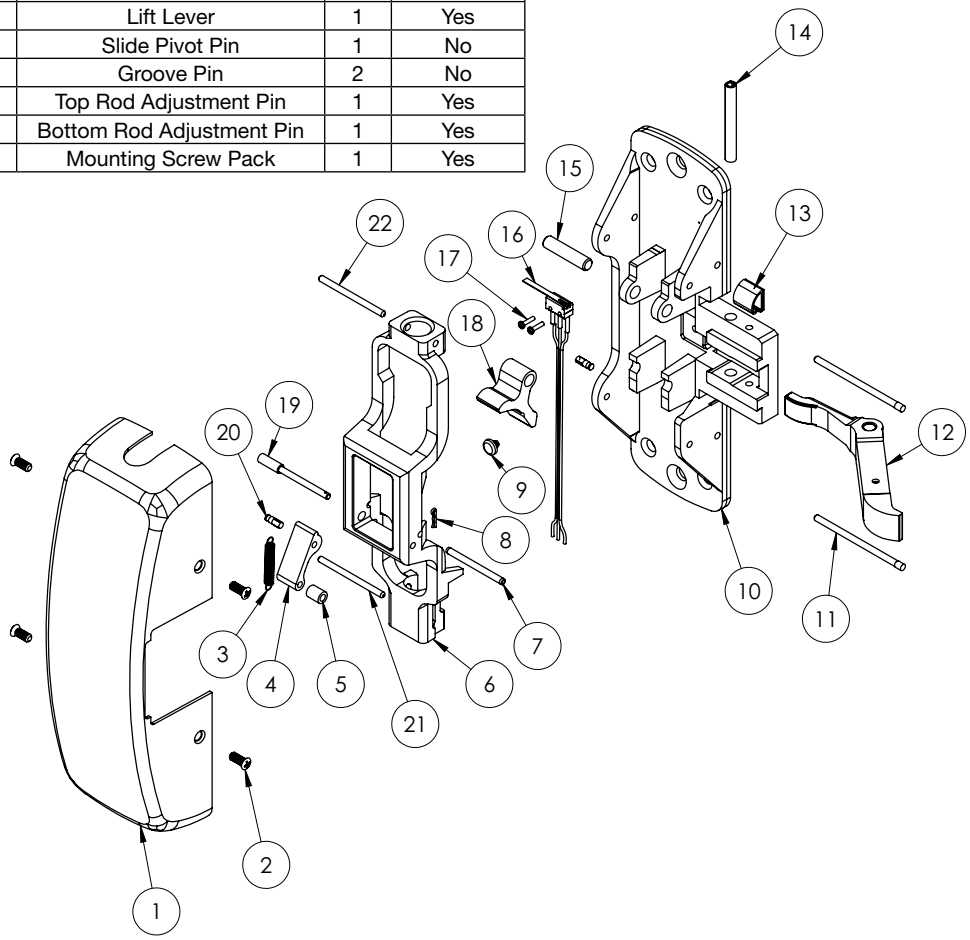
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
10, 40	68-3823 (LHRB)	Chassis Assembly	Yes
	68-3824 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3823(LHRB) 68-3824(RHRB)	68-1123	Spring, Locking Lever	1	No
4		68-1087	Locking Lever	1	No
5		68-1768	Spacer	1	No
6		68-1671	Main Slide	1	No
7		68-1127	Roll Pin	1	No
8		98-0238	Guard Bracket Hairpin	1	Yes
9		68-1294	Stop Pin	1	Yes
10		68-1113	Chassis, LHRB	1	No
		68-1114	Chassis, RHRB		No
11		68-0323	Chassis Pin	2	Yes
12		68-1137	Lift Arm	1	Yes
13		01-0150	Wire Clip	1	Yes
14		01-4512	Spirol Pin	1	Yes
15		68-0324	Lift Lever Pivot Pin	1	Yes
16		52-2217	Switch Assembly	1	Yes
17		01-4381	Machine Screw	2	No
18		68-1090	Lift Lever	1	Yes
19		68-1128	Slide Pivot Pin	1	No
20		01-0749	Groove Pin	2	No
21	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
22		97-0048	Bottom Rod Adjustment Pin	1	Yes
23		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

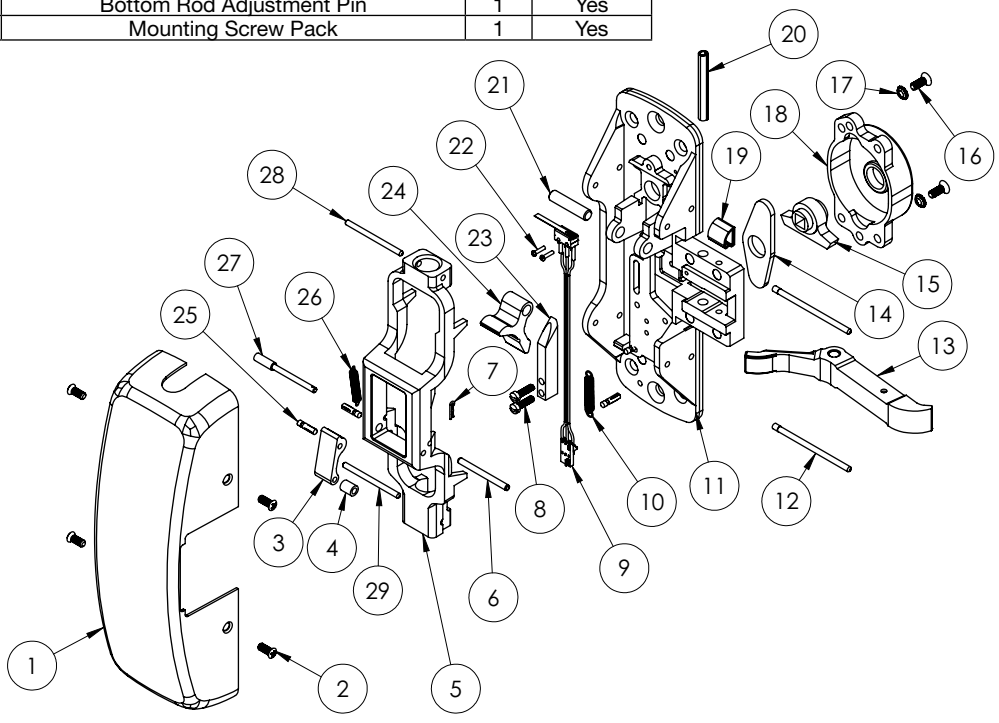
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
15, 43, 46, 73, 74	68-3717 (LHRB)	Chassis Assembly	Yes
	68-3718 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3717(LHRB) 68-3718(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	No
6		68-1127	Roll Pin	1	Yes
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	Yes
9		52-2217	Switch Assembly	1	Yes
10		97-0050	Knob Return Spring	1	Yes
11		68-2413	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis w/ Locking Slide Assembly, RHRB		No
12		68-0323	Chassis Pin	2	Yes
13		68-1137	Lift Arm	1	Yes
14		97-0043	Knob Hub Retainer	1	Yes
15		97-0042	Knob Hub	1	Yes
16		01-3384	8-32x7/16 PH FH MS	2	Yes
17		01-0930	Countersunk Lock Washer	2	Yes
18		68-0367	Knob Hub Cover	1	Yes
19		01-0150	Wire Clip	1	Yes
20		01-4512	Spirol Pin	1	Yes
21		68-0324	Lift Lever Pivot Pin	1	Yes
22		01-4381	Machine Screw	2	Yes
23		68-1092	Lift Block	1	Yes
24		68-1090	Lift Lever	1	Yes
25		01-0749	Groove Pin	3	No
26		68-1123	Spring, Locking Lever	1	No
27		68-1128	Slide Pivot Pin	1	No
28	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
29		97-0048	Bottom Rod Adjustment Pin	1	Yes
30		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

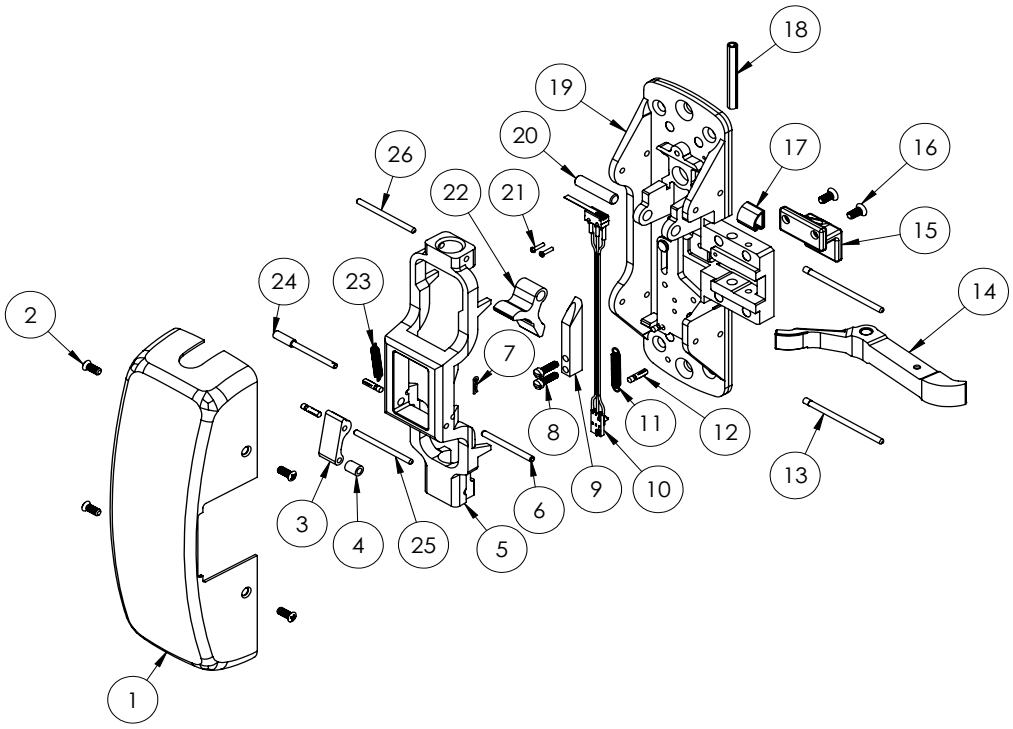
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
28	68-3829 (LHRB)	Chassis Assembly	Yes
	68-3830 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Auxillary Screw Pack*	1	Yes
3	68-3829(LHRB) 68-3830(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	Yes
9		68-1092	Lift Block	1	Yes
10		52-2217	Switch Assembly	1	Yes
11		97-0050	Knob Return Spring	1	Yes
12		01-0749	Groove Pin	3	No
13		68-0323	Chassis Pin	2	Yes
14		68-1137	Lift Arm	1	Yes
15		97-0089	Thumb Piece Lever	1	Yes
16		01-1146	8-32x3/8 PH FL U'CUT W/NY	1	Yes
17		01-0150	Wire Clip	1	Yes
18		01-4512	Spirol Pin	1	Yes
19		68-2413	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis w/ Locking Slide Assembly, RHRB		No
20		68-0324	Lift Lever Pivot Pin	1	Yes
21		01-4381	Machine Screw	2	No
22		68-1090	Lift Lever	1	Yes
23		68-1123	Spring, Locking Lever	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustable Pin	1	Yes
26		97-0049	Top Rod Adjustable Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

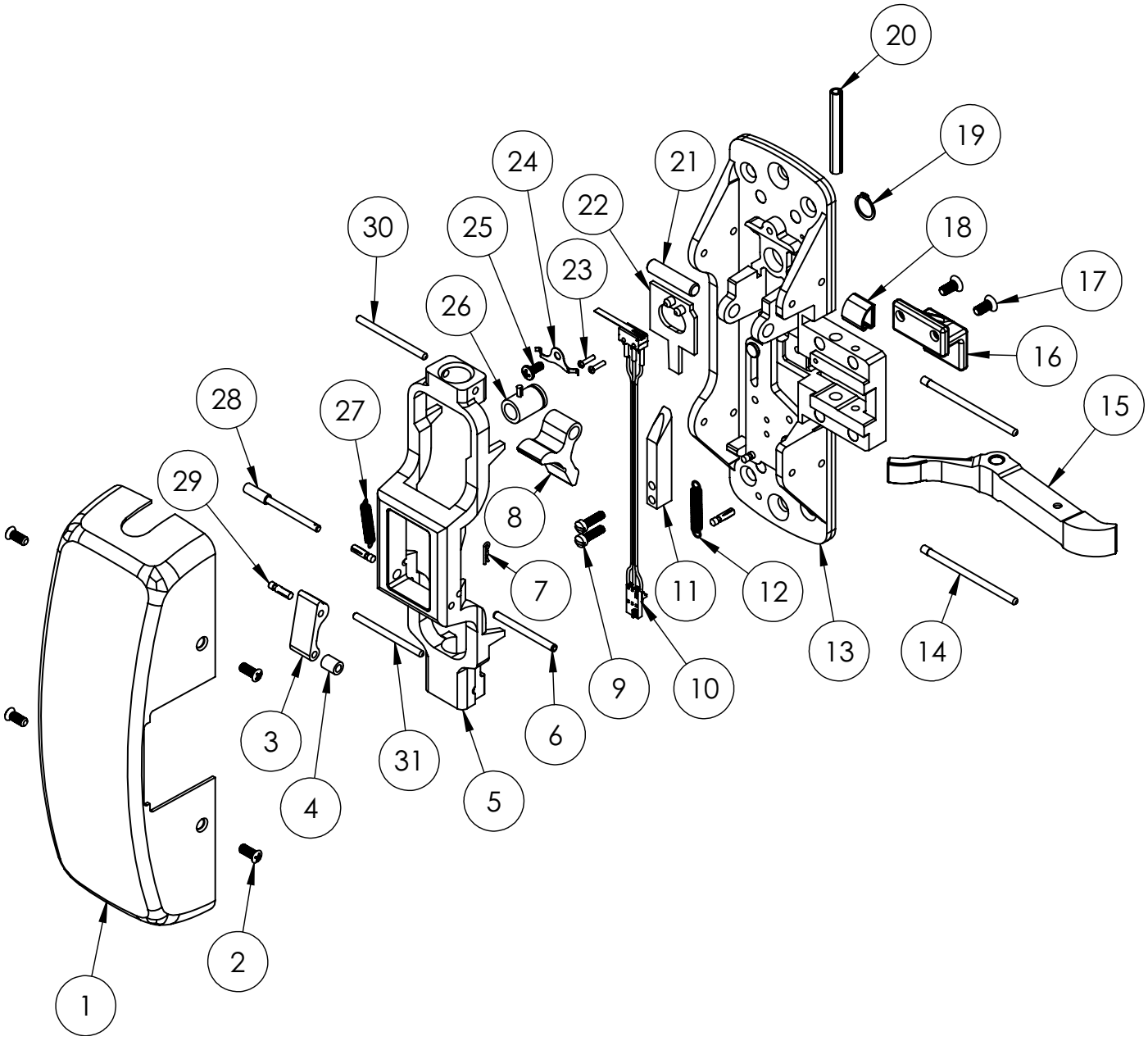
Function	Assembly No.	Description	Sellable
62, 63	68-3826 (LHRB)	Chassis Assembly	Yes
	68-3827 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3826(LHRB) 68-3827(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	No
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		68-1090	Lift Lever	1	Yes
9		01-4396	59-80 Machine Screw	2	Yes
10		52-2217	Switch Assembly	1	Yes
11		68-1092	Lift Block	1	Yes
12		97-0050	Knob Return Spring	1	Yes
13		68-2413	Chassis and Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis and Locking Slide Assembly, RHRB		No
14		68-0323	Chassis Pin	2	Yes
15		68-1137	Lift Arm	1	Yes
16		97-0089	Thumb Piece Lever	1	Yes
17		01-1146	8-32x3/8 PH FL U'CUT W/NY	1	Yes
18		01-0150	Wire Clip	1	Yes
19		01-0005	Retaining Ring	1	Yes
20		01-4512	Spirol Pin	1	Yes
21		68-0324	Lift Lever Pivot Pin	1	Yes
22		68-2198	Locking Slide Assembly, LHRB	1	Yes
		68-2199	Locking Slide Assembly, RHRB		Yes
23		01-4381	Machine Screw	2	Yes
24		68-0368	Locking Slide Spring, LHRB	1	Yes
		97-0006	Locking Slide Spring, RHRB		Yes
25		01-1190	6-32x5/16 PH PNHD Self Tap Screw	1	Yes
26		97-2048	Cylinder Hub and Pin Assembly	1	Yes
27		68-1123	Lock Lever Spring	1	No
28		68-1128	Slide Pivot Pin	1	No
29		01-0749	Groove Pin	3	No
30	N/A	97-0049	Top Rod Adjustable Pin	1	Yes
31		97-0048	Bottom Rod Adjustable Pin	1	Yes
32		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

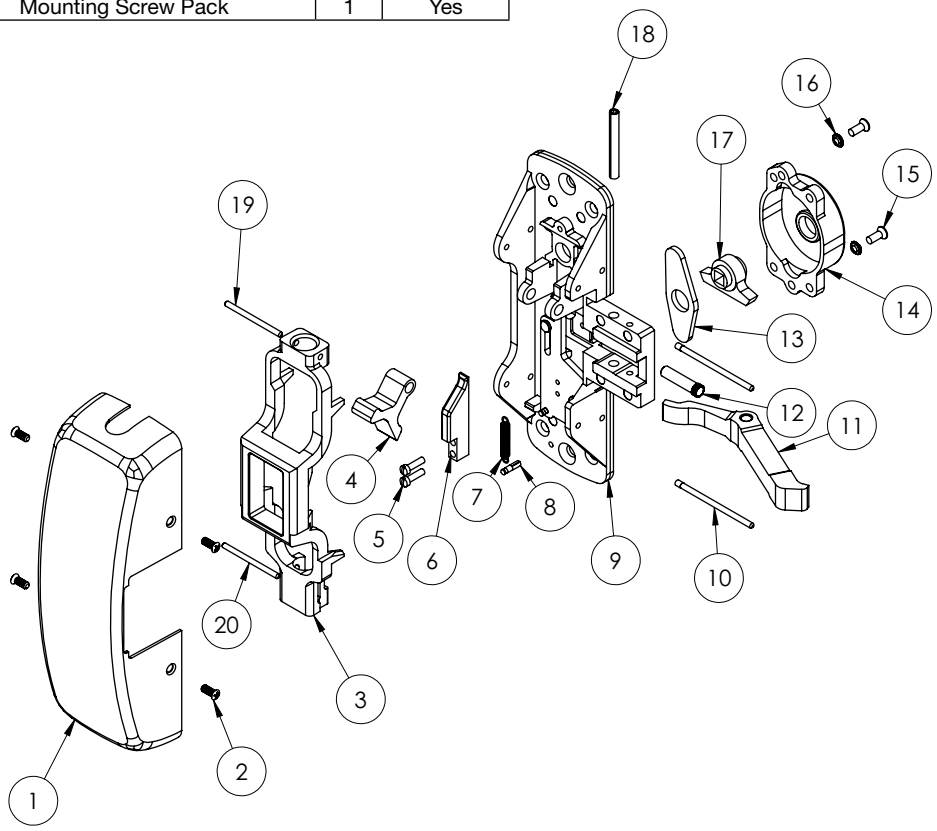
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
06, 13, 43, 46	68-7306 (LHRB)	Chassis Assembly	Yes
	68-7307 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7306(LHRB) 68-7307(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		01-4396	59-80 Machine Screw	2	Yes
6		68-1655	Lift Block	1	Yes
7		97-0050	Knob Return Spring	1	Yes
8		01-0749	Groove Pin	1	No
9		68-7310	Chassis and Slide Assembly, LHRB	1	No
		68-7311	Chassis and Slide Assembly, RHRB		No
10		68-0323	Chassis Pin	2	Yes
11		68-0241	Lift Arm	1	Yes
12		01-9372	Lift Lever Pivot Pin	1	Yes
13		97-0043	Knob Hub Retainer	1	Yes
14		68-0367	Knob Hub Cover	2	Yes
15		01-3384	8-32x7/16 PH FH MS	2	Yes
16		01-0930	Countersunk Lock Washer	2	Yes
17		97-0042	Knob Hub	1	Yes
18		01-4512	Spirol Pin	1	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

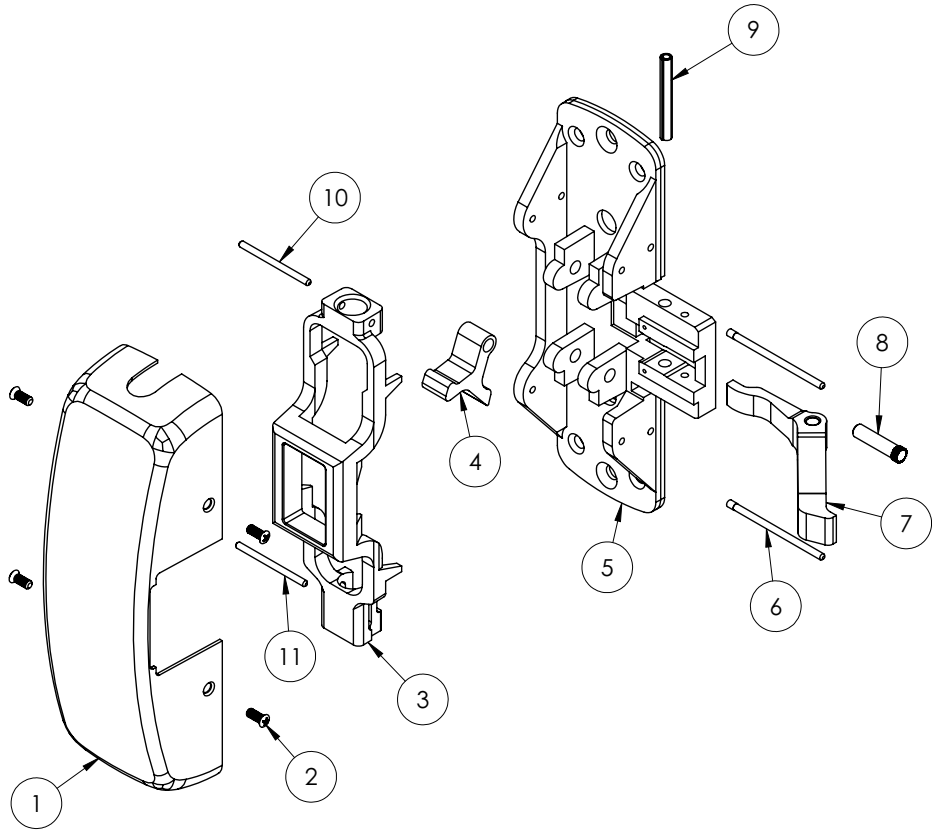
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(10, 40)	68-7308 (LHRB)	Chassis Assembly	Yes
	68-7309 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7308(LHRB) 68-7309(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		68-1660	Chassis	1	Yes
6		68-0323	Chassis Pin	2	Yes
7		68-0241	Lift Arm	1	Yes
8		01-9372	Lift Lever Pivot Pin	1	Yes
9	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
10		97-0048	Bottom Rod Adjustment Pin	1	Yes
11		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

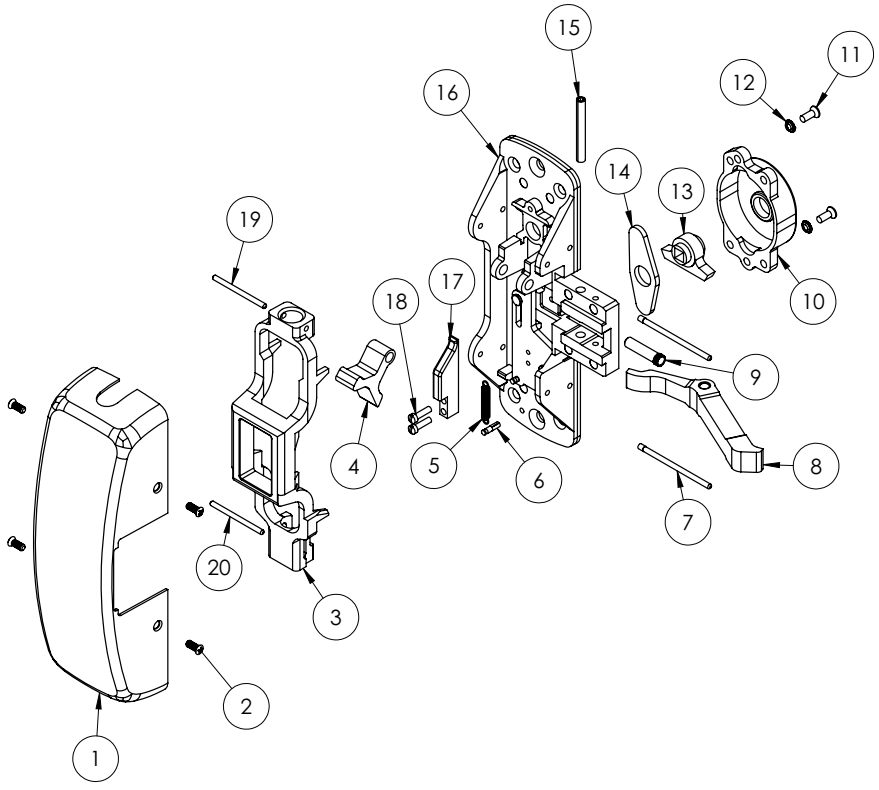
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(15, 73, 74)	68-7312 (LHRB)	Chassis Assembly	Yes
	68-7313 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7312(LHRB) 68-7313(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-0323	Chassis Pin	2	Yes
8		68-0241	Lift Arm	1	Yes
9		01-9372	Lift Lever Pivot Pin	1	Yes
10		68-0367	Knob Hub Cover		Yes
11		01-3384	8-32x7/16 PH FH MS	2	Yes
12		01-0930	Countersunk Lock Washer	2	Yes
13		97-0042	Knob Hub	1	Yes
14		97-0043	Knob Hub Retainer	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-7310	Chassis and Slide Assembly, LHRB	1	No
		68-7311	Chassis and Slide Assembly, RHRB		No
17		68-1655	Lift Block	1	Yes
18		01-4396	Machine Screw #6-32x1/2	2	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

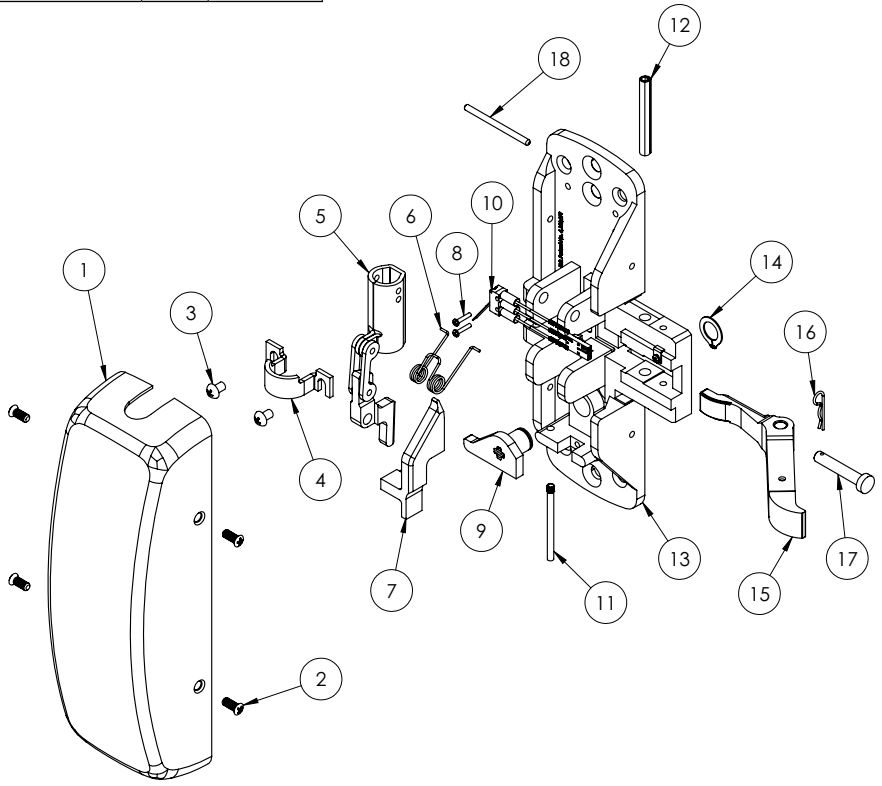
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	68-5449 (LHRB)	Chassis Assembly	Yes
	68-5450 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-5449 68-5450	01-3595	#8-32x1/4" Machine Screw*	1	Yes
4		68-1180	Tube Support	1	Yes
5		68-4270	Upper Link Assembly, LHRB	1	Yes
		68-4271	Upper Link Assembly, RHRB		Yes
6		68-1193	Upper Link Spring	1	Yes
7		68-1170	Outside Actuator, LHRB	1	Yes
		68-1171	Outside Actuator, RHRB		Yes
8		01-1237	#1-72 PH Pan Head MS	1	Yes
9		68-1208	ET Cam, LH	1	Yes
		68-1209	ET Cam, RH		Yes
10		52-5133	Switch and Wire Assembly	1	Yes
11		68-1184	Guide Pin	1	Yes
12		01-4512	Spirol Pin	1	Yes
13		68-1205	Chassis, LH	1	No
		68-1206	Chassis, RH		No
14		01-0005	Retaining Ring	1	Yes
15		68-1137	Lift Arm	1	Yes
16		68-1210	Hair Pin	1	Yes
17		68-1191	Link Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19	N/A	68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

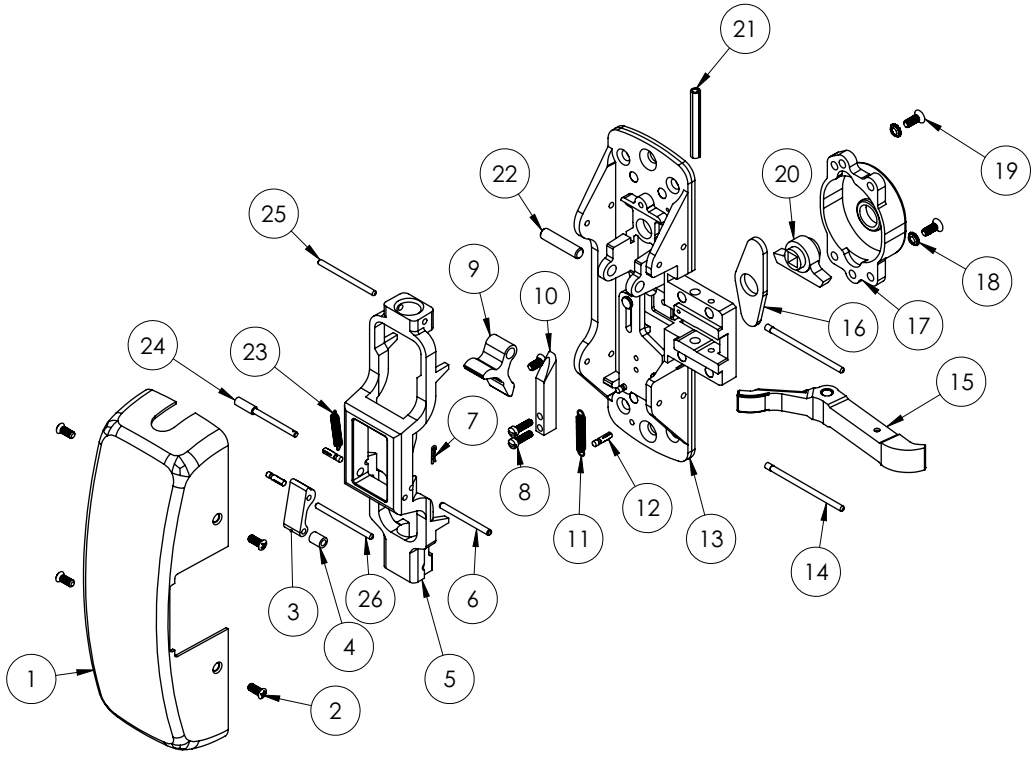
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
06, 10, 13, 40	68-6042 (LHRB)	Chassis Assembly	Yes
	68-6043 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-6042(LHRB) 68-6043(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	No
9		68-1090	Lift Lever	1	Yes
10		68-1092	Lift Block	1	Yes
11		97-0050	Knob Return Spring	1	Yes
12		01-0749	Groove Pin	3	Yes
13		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
14		68-0323	Chassis Pin	2	Yes
15		68-1137	Lift Arm	1	Yes
16		97-0043	Knob Hub Retainer	1	Yes
17		68-0367	Knob Hub Cover	1	Yes
18		01-0930	Countersunk Lock Washer	2	Yes
19		01-3384	8-32x7/16 PH FH MS	2	Yes
20		97-0042	Knob Hub	1	Yes
21		01-4512	Spirol Pin	1	Yes
22		68-0324	Lift Lever Pivot Pin	2	Yes
23		68-1123	Return Spring, Guarding	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
26		97-0049	Top Rod Adjustment Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

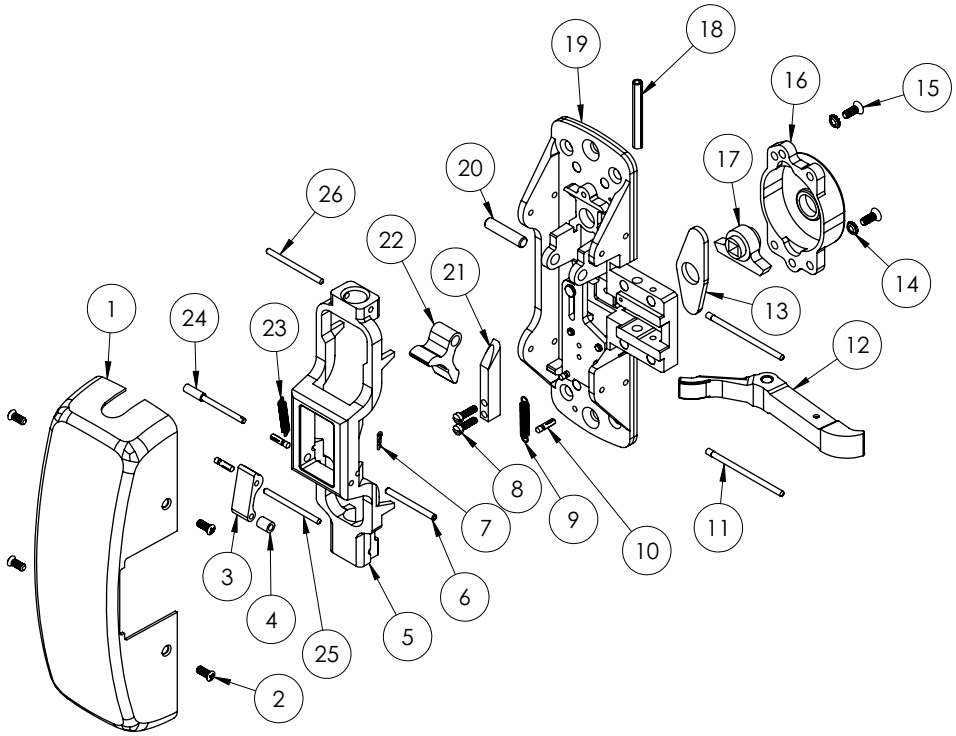
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12, 43, 46, 73, 74	68-6044 (LHRB)	Chassis Assembly	Yes
	68-6045 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-6044(LHRB) 68-6045(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	Yes
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	No
9		97-0050	Knob Return Spring	1	Yes
10		01-0749	Groove Pin	3	Yes
11		68-0323	Chassis Pin	2	Yes
12		68-1137	Lift Arm	1	Yes
13		97-0043	Knob Hub Retainer	1	Yes
14		01-0930	Countersunk Lock Washer	2	Yes
15		01-3384	8-32x7/16 PH FH MS	2	Yes
16		68-0367	Knob Hub Cover	1	Yes
17		97-0042	Knob Hub	1	Yes
18		01-4512	Spirol Pin	1	Yes
19		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
20		68-0324	Lift Lever Pivot Pin	2	Yes
21		68-1092	Lift Block	1	No
22		68-1090	Lift Lever	1	Yes
23		68-1123	Return Spring, Guarding	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
26		97-0049	Top Rod Adjustment Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

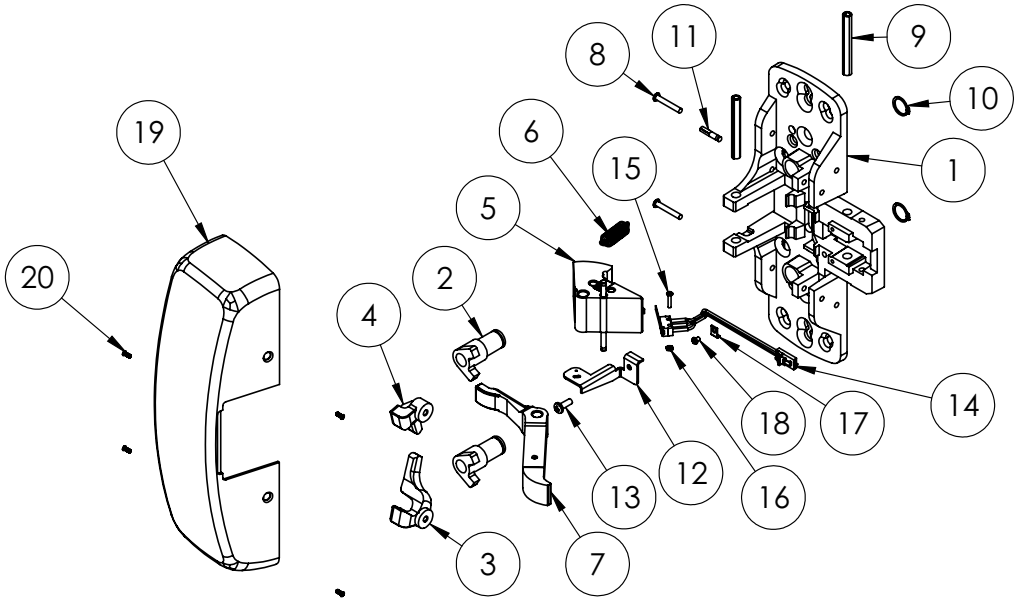
(WS-/53-)8804 (WS-/53-)8806 (WS-/53-)8810 (WS-/53-)8813
(WS-/53-)8815 (WS-/53-)8840 (WS-/53-)8843 (WS-/53-)8844
(WS-/53-)8846 (WS-/53-)8873 (WS-/53-)8874 (WS-/53-)8875
(WS-/53-)8876 (WS-/53-)8877 (WS-/53-)8878 (WS-/53-)8881
(WS-/53-)8882 (WS-/53-)8888

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
All functions	68-4261	LHRB/RHRB	Yes
WS- All functions		LHRB/RHRB	
53- All functions	68-6075	LHRB/RHRB	Yes
WS-53- All functions		LHRB/RHRB	

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1389	Chassis Blank (Std)	1	No
2		98-0018	Outside Cylinder Hub	2	Yes
3		68-1366	Lift Lever (RH)	1	Yes
4		68-1367	Lift Lever (LH)	1	Yes
5		68-4413	Standard Latchbolt (68-4261)	1	Yes
		68-7417	53- Standard Latchbolt (68-6075)	1	Yes
6		98-0028	Latchbolt Spring	1	Yes
7		68-1137	Lift Arm	1	Yes
8		98-0011	Latchbolt Lever Pivot Pin	2	Yes
9		01-4512	Spirol Pin	2	Yes
10		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
11		01-0008	Groove Pin	1	No
12		68-1685	Switch Bracket (53- Only)	1	Yes
13		01-1482	#2-56 X 1/8" Ph Pn Hd Machine Screw (53- Only)	1	Yes
14		52-4545	Switch Assembly (53- Only)	1	Yes
15		01-9446	#1-72 X 11/32" Ph Fl Hd Machine Screw (53- Only)	1	Yes
16		01-0909	Hex Machine Screw Nut (53- Only)	1	Yes
17		52-0310	Cable Clamp (53- Only)	1	Yes
18		01-1482	Cr-Phms #2-56 X 1/8" (53- Only)	1	Yes
19	N/A	68-0406	Cover[1]	1	Yes
20		68-3905	Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

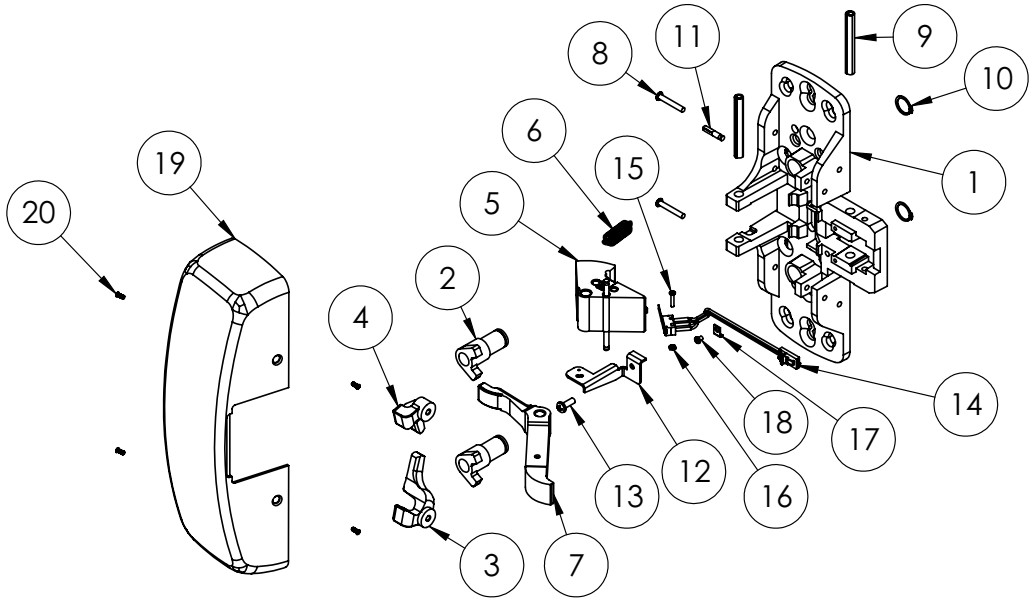
(12-/WS-/53)8804 (12-/WS-/53)8806 (12-/WS-/53)8810 (12-/WS-/53)8813
(12-/WS-/53)8815 (12-/WS-/53)8840 (12-/WS-/53)8843 (12-/WS-/53)8844
(12-/WS-/53)8846 (12-/WS-/53)8873 (12-/WS-/53)8874 (12-/WS-/53)8875
(12-/WS-/53)8876 (12-/WS-/53)8877 (12-/WS-/53)8878 (12-/WS-/53)8881
(12-/WS-/53)8882 (12-/WS-/53)8888

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12- All functions	68-4263	LHRB/RHRB	YES
WS-12- All functions		LHRB/RHRB	
12-53- All functions	68-6076	LHRB/RHRB	YES
WS-12-53- All functions		LHRB/RHRB	

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1378	Chassis Blank (12-)	1	No
2		98-0018	Outside Cylinder Hub	2	Yes
3		68-1366	Lift Lever (RH)	1	Yes
4		68-1367	Lift Lever (LH)	1	Yes
5		68-4414	Fire Rated Latchbolt (68-4263)	1	Yes
		68-7418	12-53- Standard Latchbolt (68-6076)	1	Yes
6		98-0028	Latchbolt Spring	1	Yes
7		68-1137	Lift Arm	1	Yes
8		98-0011	Latchbolt Lever Pivot Pin	2	Yes
9		01-4512	Spirol Pin	2	Yes
10		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
11		01-0008	Groove Pin	1	No
12		68-1685	Switch Bracket (53- Only)	1	Yes
13		01-1482	#2-56 Ph Pn Hd Machine Screw (53- Only)	1	Yes
14		52-4545	Switch Assembly (53- Only)	1	Yes
15		01-9446	#1-72 X 11/32" Ph Fl Hd Machine Screw (53- Only)	1	Yes
16		01-0909	Hex Machine Screw Nut (53- Only)	1	Yes
17		52-0310	Cable Clamp (53- Only)	1	Yes
18		01-1482	Cr-Phms #2-56 X 1/8" (53- Only)	1	Yes
19	N/A	68-0406	Cover[1]	1	Yes
20		68-3905	Cover Screw Pack (#8-32 X 5/16")[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

AL- AND GL- PREFIXES

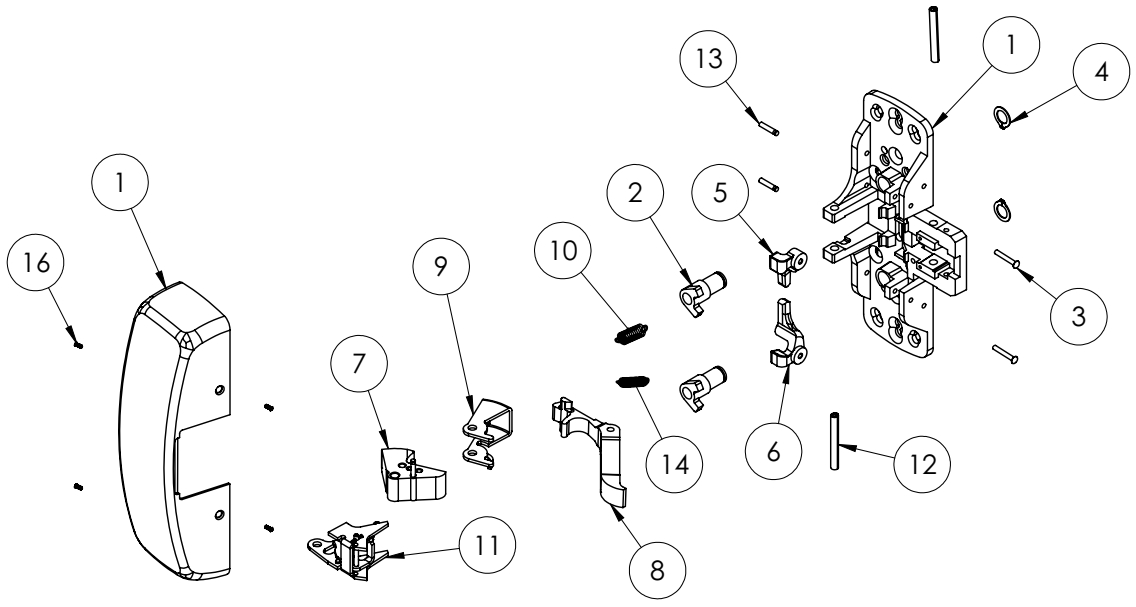
8804 8806 8810 8813 8815 8840
8843 8844 8846 8875 8876 8877
8878 8881 8882

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL- (All Functions Except 77,78,81, And 82)	68-4410	LHRB/RHRB	Yes
GL- (All Functions)		LHRB/RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1485	Chassis (Std)	1	No
2		98-0018	Outside Hub	2	Yes
3		98-0011	Latchbolt Lever Pin	2	Yes
4		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
5		68-1366	Lift Lever (RH)	1	Yes
6		68-1367	Lift Lever (LH)	1	Yes
7		68-4415	Guarded Latchbolt	1	Yes
8		68-1353	Lift Arm	1	Yes
9		68-1352	Guide	1	Yes
10		98-0028	Latchbolt Spring	1	Yes
11		68-4417	Guard Bracket Std	1	Yes
12		01-4512	Spirol Pin	2	Yes
13		01-0008	Groove Pin	2	No
14		68-1394	Guide Spring	1	Yes
15	N/A	68-1014	Cover[1]	1	Yes
16		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

AL- AND GL- PREFIXES

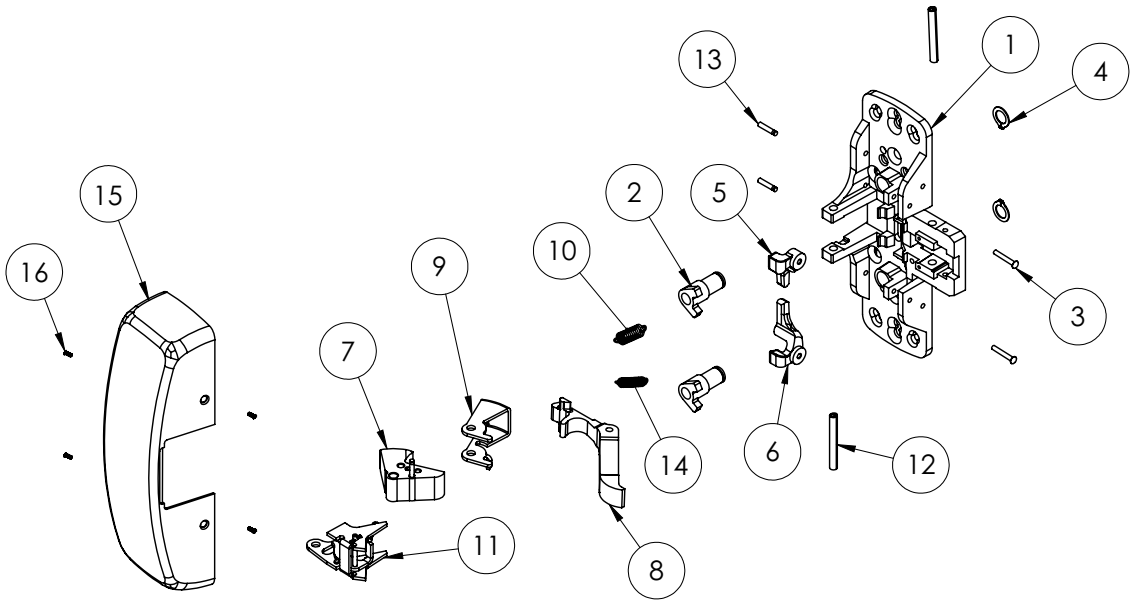
12-8804 12-8806 12-8810 12-8813
12-8815 12-8840 12-8843 12-8844
12-8846 12-8875 12-8876 12-8877
12-8878 12-8881 12-8882

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-AL- (All Functions Except 77,78,81,82)	68-4411	LHRB/RHRB	Yes
12-GL- (All Functions)			

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1378	Chassis (12-)	1	No
2		98-0018	Outside Hub	2	Yes
3		98-0011	Latchbolt Lever Pin	2	Yes
4		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
5		68-1366	Lift Lever (Rh)	1	Yes
6		68-1367	Lift Lever (Lh)	1	Yes
7		68-4415	Guarded Latchbolt	1	Yes
8		68-1353	Lift Arm	1	Yes
9		68-1352	Guide	1	Yes
10		98-0028	Latchbolt Spring	1	Yes
11		68-4417	Guard Bracket Std	1	No
12		01-4512	Spirol Pin	2	Yes
13		01-0008	Groove Pin	2	No
14		68-1394	Guide Spring	1	Yes
15	N/A	68-1014	Cover[1]	1	Yes
16		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

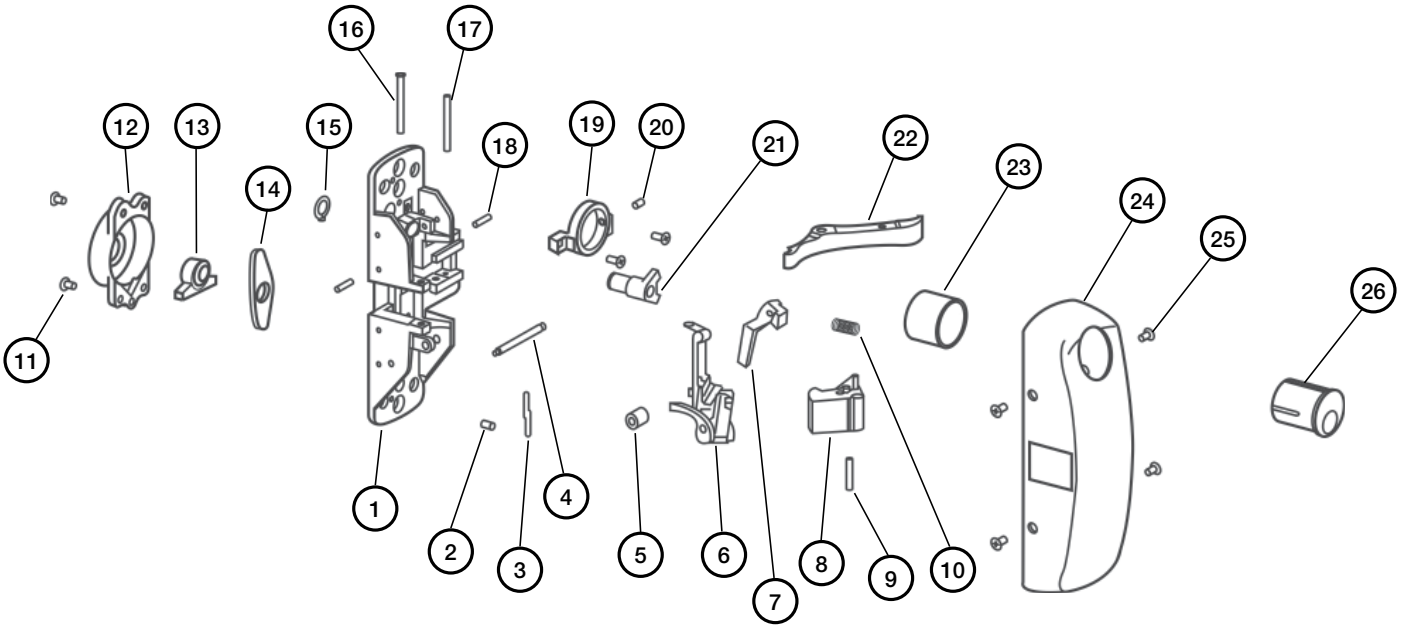
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	68-0408	Chassis Assembly	1	No
2	01-0008	Groove Pin	1	No
3	97-0050	Spring Knob Return	1	Yes
4	68-0271	Pivot Pin Knob Lever	1	Yes
5	68-0273	Bushing Knob Lever	1	Yes
6	68-4236	Knob Lever Assy (LHRB)	1	Yes
	68-4235	Knob Lever Assy (RHRB)	1	Yes
7	68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
	68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
8	98-2034	Latchbolt Assy	1	Yes
9	97-0040	Bushing Latchbolt	1	Yes
10	98-0028	Spring Latchbolt	1	Yes
11	01-3384	Screw 8-32 x 5/16	4	Yes
12	68-0367	Knob Hub Cover	1	Yes
13	97-0042	Knob Hub	1	Yes
14	97-0043	Knob Hub Retainer	1	Yes
15	01-0005	Retaining Ring	1	Yes
16	01-0013	Screw Latchbolt Pivot	1	Yes

Item	Part No.	Description	Qty.	Sellable
17	01-4512	Pivot Pin Left Arm	1	Yes
18	98-0011	Pivot Pin Latchbolt Lever	1	Yes
19	98-0020	Inside Cylinder Retainer	1	Yes
20	01-1095	Set Screw #8-32 x 1/4 Cup Point	1	Yes
21	98-0018	Outside Cylinder Hub	1	Yes
22	68-0241	Lift Arm	1	Yes
23	98-0021	Blocking Ring[1]	1	Yes
24	68-0408	Cover (LHRB)[1]	1	Yes
	68-0409	Cover (RHRB)[1]		
25	68-3908	Cover Screw Pack[1]	1	Yes
—	68-2143	Screw Pack	1	Yes
26	—	Cylinder[1,3]	1	Yes
—	649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

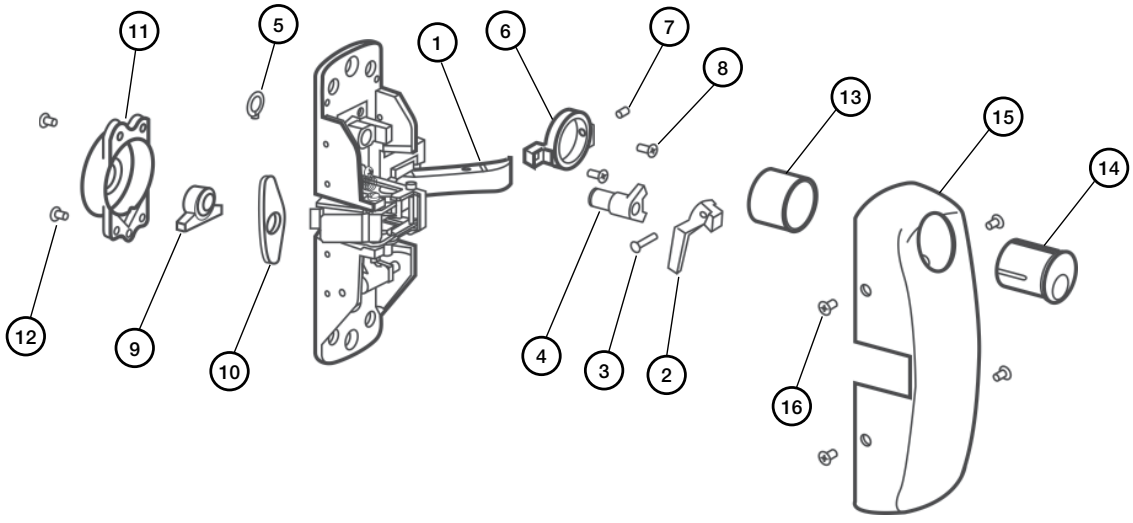
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8816	68-4075	LHRB	Yes
AL-/GL-8816	68-4076	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1015	Chassis	1	No
2		68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
		68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
3		98-0011	Latchbolt Lever Pivot Pin	1	Yes
4		98-0018	Outside Cylinder Hub	1	Yes
5		01-0005	Retaining Ring	1	Yes
6		98-0020	Inside Cylinder Retainer	1	Yes
7		01-1095	Cylinder Set Screw	1	Yes
8		01-1146	Machine Screw (8-32 x 5/16)	2	Yes
9		97-0042	Knob Hub	1	Yes
10		97-0043	Knob Hub Retainer	1	Yes
11		68-0367	Knob Hub Cover	1	Yes
12		01-3384	Machine Screw (8-32 x 3/8)	2	Yes
13	N/A	98-0021	Blocking Ring[1]	1	Yes
14		-	Cylinder[1,3]	1	Yes
15		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
16		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

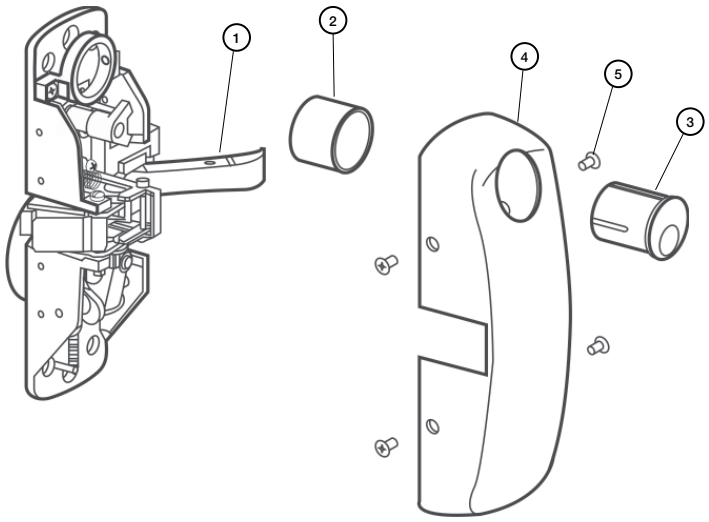
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8816	68-4077	LHRB	Yes
	68-4078	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4077	Chassis Assembly (LHRB)	1	Yes
	N/A	68-4078	Chassis Assembly (RHRB)	1	Yes
2		98-0021	Blocking Ring[1]	1	Yes
3		—	Cylinder[1,2]	1	Yes
4		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

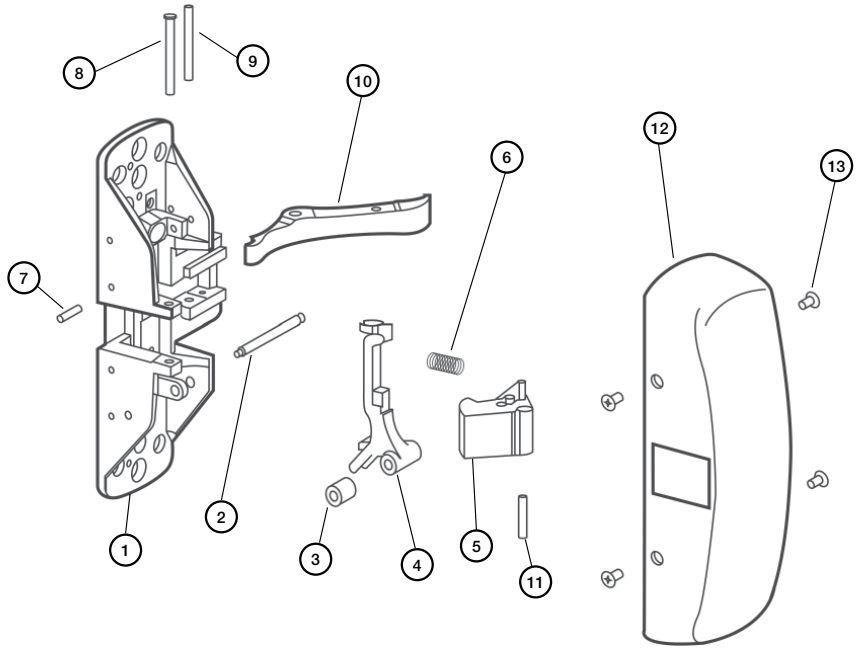
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8828	68-2106	LHRB	Yes
	68-2107	RHRB	

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis (LHRB)	1	No
		—	Chassis (RHRB)	1	No
2		68-0271	Pivot Pin Thumb Lever	1	Yes
3		68-0273	Bushing Thumb Lever	1	Yes
4		68-0260	Thumb Piece Lever (LHRB)	1	Yes
		68-0261	Thumb Piece Lever (RHRB)	1	Yes
5		98-2034	Latchbolt Assy	1	Yes
6		98-0028	Spring Latchbolt	1	Yes
7		01-0008	Groove Pin	1	No
8		01-0013	Screw Latchbolt Pivot	1	Yes
9		01-4512	Pivot Pin Lift Arm	1	Yes
10		68-0241	Lift Arm	1	Yes
11		97-0040	Bushing Latchbolt	1	Yes
12	N/A	68-0406	Cover[1]	1	Yes
13		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

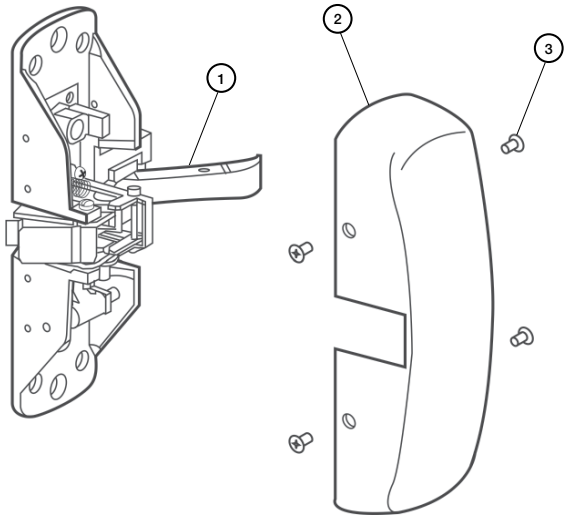
ASSA ABLOY, the global leader in door opening solutions

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL- GL-	68-4080	LHRB	Yes
	68-4081	RHRB	
12- GL-	68-4082	LHRB	
	68-4083	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4080	Chassis Assembly STD LHRB	1	Yes
		68-4081	Chassis Assembly STD RHRB	1	Yes
		68-4082	Chassis Assembly 12- LHRB	1	Yes
		68-4083	Chassis Assembly 12- RHRB	1	Yes
2	N/A	68-1014	Cover[1]	1	Yes
3		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack STD	1	Yes
		68-2165	Screw Pack 12	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

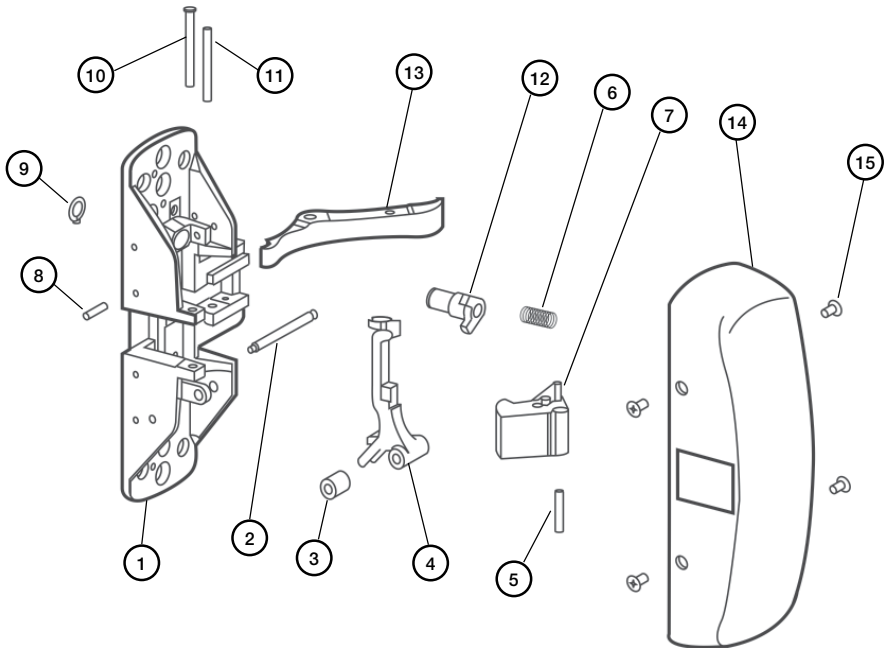
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8863	68-2109	LHRB	Yes
8863	68-2110	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis Assembly (LHRB)	1	No
		—	Chassis Assembly (RHRB)	1	No
2		68-0271	Pivot Pin Thumb Lever	1	Yes
3		68-0273	Bushing Thumb Lever	1	Yes
4		68-0260	Thumb Piece Lever LHRB	1	Yes
		68-0261	Thumb Piece Lever RHRB	1	No
5		97-0040	Bushing Latchbolt	1	Yes
6		98-0028	Spring Latchbolt	1	Yes
7		98-2034	Latchbolt Assy	1	Yes
8		01-0008	Groove Pin	1	No
9		01-0005	Retaining Ring	1	Yes
10		01-0013	Screw Latchbolt Pivot	1	Yes
11		01-4512	Pivot Pin Lift Arm	1	Yes
12		98-0018	Outside Cylinder Hub	1	Yes
13		68-0241	Lift Arm	1	Yes
14	N/A	68-0406	Cover[1]	1	No
15		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

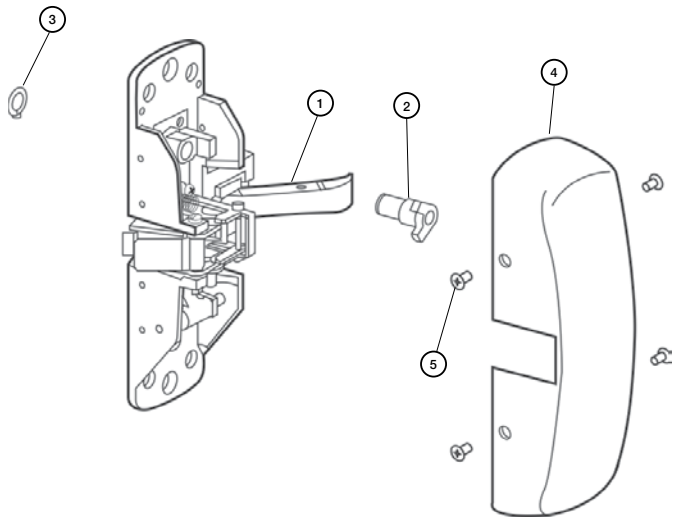
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8863	68-4097	LHRB	Yes
AL-/GL-8863	68-4098	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above		Chassis	1	No
2		98-0018	Outside Cylinder Hub	1	Yes
3		01-0005	Retaining Ring	1	Yes
4	N/A	68-1014	Cover[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

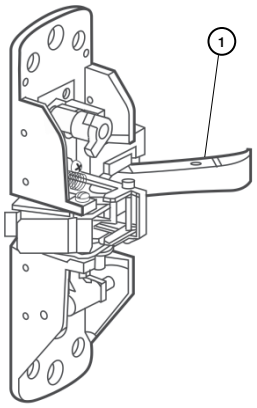
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

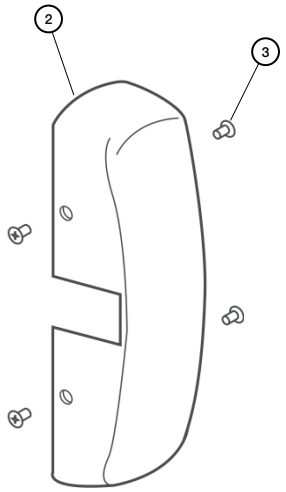
SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8863	68-4099	LHRB	Yes
AL-/GL-8863	68-4100	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4099	Chassis Assembly (LHRB)	1	Yes
		68-4100	Chassis Assembly (RHRB)	1	Yes
2	N/A	68-1014	Cover[1]	1	Yes
3		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish





A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

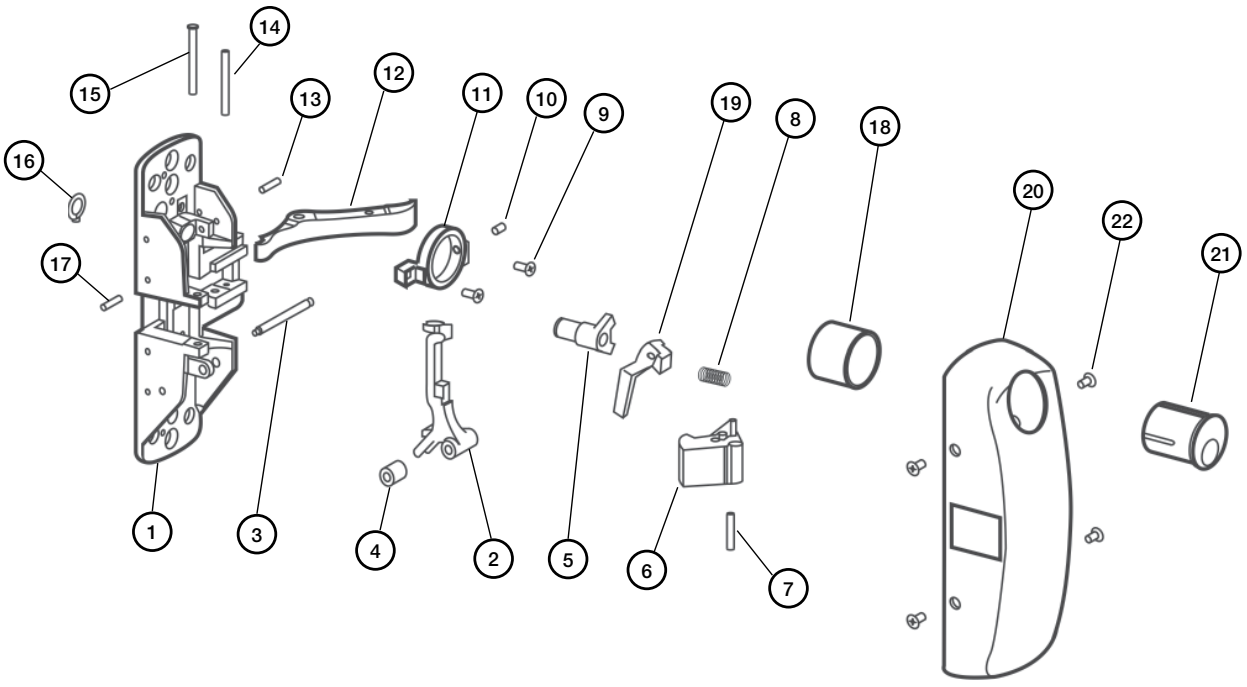
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	-	Chassis Assembly	1	No
2	68-0260	Thumb Piece Lever LHRB	1	Yes
	68-0261	Thumb Piece Lever RHRB	1	Yes
3	68-0271	Pivot Pin	1	Yes
4	68-0273	Bushing	1	Yes
5	98-0018	Outside Cylinder Hub	1	Yes
6	98-2034	Latchbolt	1	Yes
7	97-0040	Bushing, Latchbolt	1	Yes
8	97-0028	Spring, Latchbolt	1	Yes
9	01-3384	Screw #8-32 x 5/16	2	Yes
10	01-1095	Set Screw	1	Yes
11	98-0020	Inside Cylinder Retainer	1	Yes
12	68-0241	Lift Arm	1	Yes
13	98-0011	Pivot Pin (Lift Lever)	1	Yes
14	01-4512	Pivot Pin (Lift Arm)	1	Yes

Item	Part No.	Description	Qty.	Sellable
15	01-0013	Latchbolt Screw	1	Yes
16	01-0005	Retaining Ring	1	Yes
17	01-0008	Groove Pin	1	No
18	98-0021	Blocking Ring[1]	1	Yes
19	68-0237	Lift Lever LHRB	1	Yes
	68-0238	Lift Lever RHRB	1	Yes
20	68-0408	Cover[1]	1	Yes
	68-0409	Cover[1]	1	Yes
21	-	Inside Cylinder[1,2]	1	Yes
22	68-3908	Cover Screw Pack[1]	1	Yes
Not Shown	68-2143	Screw Pack	1	Yes
	649	Strike Pack[1]	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

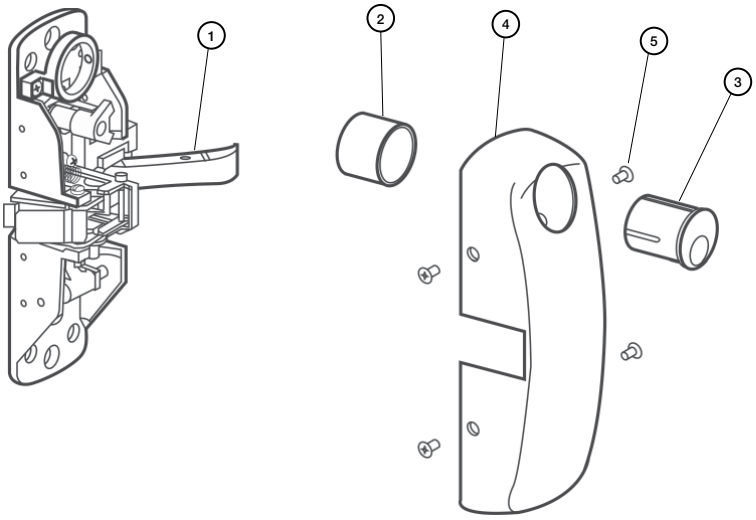
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL/12-8866	68-4104	LHRB	Yes
AL-/GL/12-8866	68-4105	RHRB	

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis Assembly (LHRB)	1	Yes
		—	Chassis Assembly (RHRB)	1	Yes
2	N/A	98-0021	Blocking Ring[1]	1	Yes
3		68-4411	Cylinder[1,2]	1	Yes
4		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

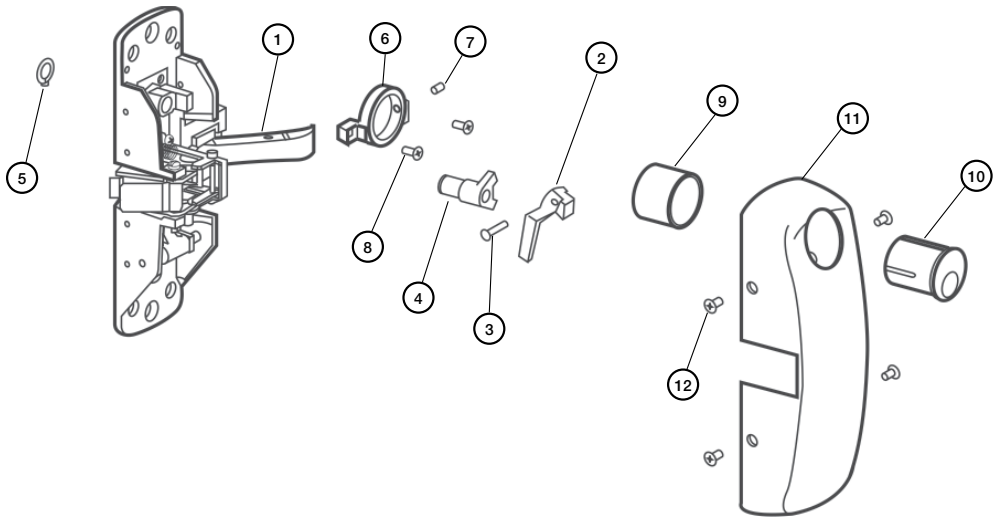
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8866	68-A102	LHRB	Yes
AL-/GL-8866	68-A103	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	-	Chassis Assembly	1	No
2		68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
		68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
3		98-0011	Latchbolt Lever Pivot Pin	1	Yes
4		98-0018	Outside Cylinder Hub	1	Yes
5		01-0005	Retaining Ring	1	Yes
6		98-0020	Inside Cylinder Retainer	1	Yes
7		01-1095	Cylinder Set Screw	1	Yes
8		01-1146	Machine Screw (8-32 x 5/16)	2	Yes
9	N/A	98-0021	Blocking Ring *	1	Yes
10		-	Cylinder[1,3]	1	Yes
11		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
12		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

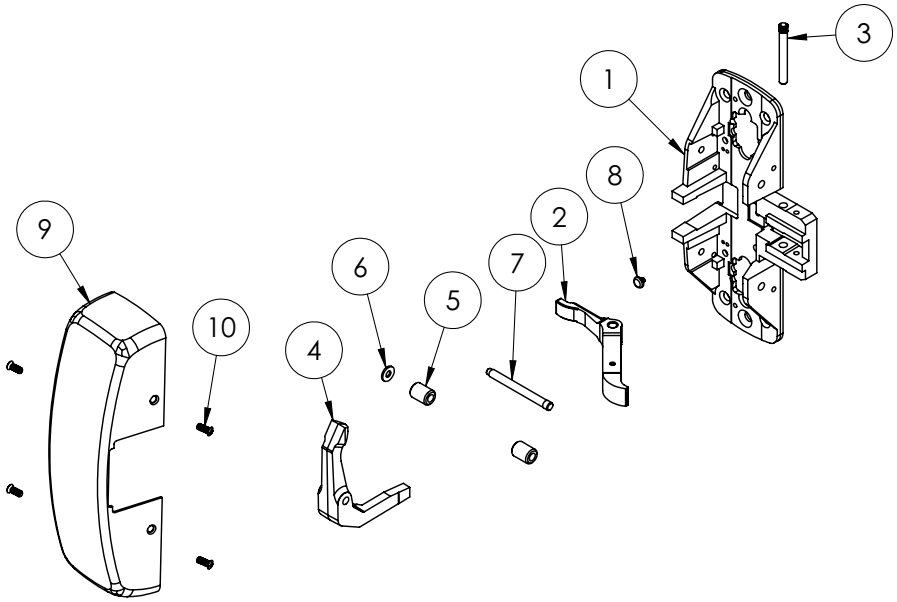
(12-)8904 (12-)8910 (12-)8913
(12-)8915 (12-)8928 (12-)8943
(12-)8944 (12-)8963 (12-)8970
(12-)8971 (12-)8975 (12-)8976

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-) (All Functions Except 16 & 66)	68-2172	LHRB	Yes
	68-2173	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-0339	Chassis	1	No
2		68-1137	Lift Arm	1	Yes
3		68-0239	Pivot Pin	1	Yes
4		68-0337	Left Hand Lift Lever	1	Yes
		68-0338	Right Hand Lift Lever	1	Yes
5		68-0273	Bushing	2	Yes
6		01-9370	Washer	1	Yes
7		68-0271	Pivot Pin (63 Function)	1	Yes
8		68-1294	Stop Pin	1	No
9	N/A	68-0407	Cover[1]	1	Yes
10		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2172 (LHRB)	900 Series Mortise Assembly[1,2,3]	1	Yes
		68-2173 (RHRB)		1	Yes
		68-2143	Screw Pack Standard	1	Yes
		68-2165	Screw Pack (12-)	1	Yes
		C908	Strike Pack LHRB 1 3/4" (C908)[1,3]	1	Yes
		C908	Strike Pack RHRB 1 3/4" (C908)[1,3]	1	Yes

1. Specify finish
2. Specify function
3. Specify hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

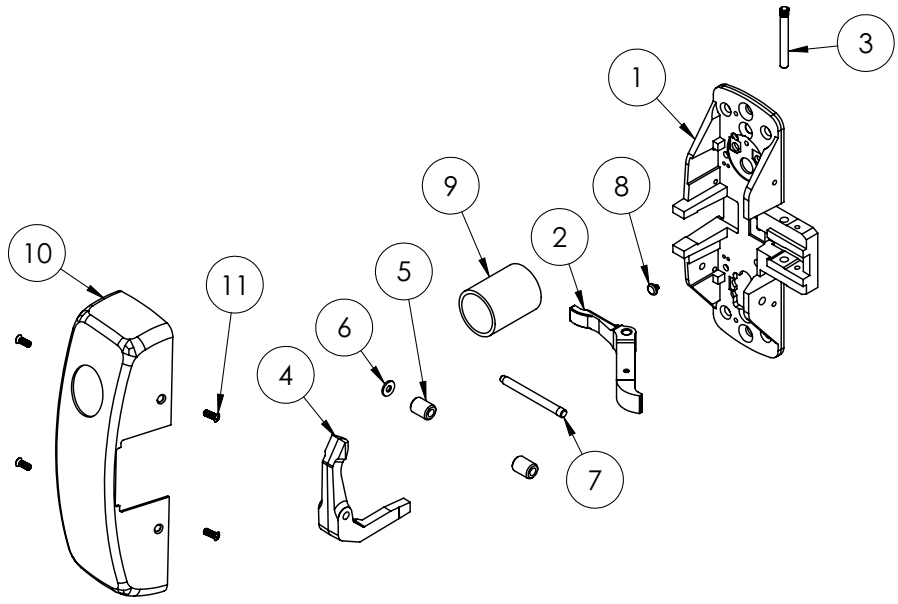
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-)	68-2213	LHRB	Yes
	68-2214	RHRB	Yes

Item	Part No.	Description	Qty	Sellable
1	68-0341	Chassis RHRB	1	No
	68-0342	Chassis LHRB	1	No
2	68-1137	Lift Arm	1	Yes
3	68-0239	Pivot Pin	1	Yes
4	68-0337	Left Hand Lift Lever	1	Yes
	68-0338	Right Hand Lift Lever	1	Yes
5	68-0273	Bushing	2	Yes
6	01-9370	Washer	1	Yes
7	68-0271	Pivot Pin (63 Function)	1	Yes
8	68-1294	Stop Pin	1	No
9	99-0007	Cylinder Blocking Ring[1]	1	Yes
Not Shown	13-0085	Locking Tail	1	Yes
	13-0080	Cylinder Barrel Retainer	1	Yes
	—	Cylinder Assembly[2]	1	Yes
	13-0074	Connecting Screw	2	Yes
10	68-0410	Cover LHRB[1]	1	Yes
	68-0411	Cover RHRB[1]	1	Yes
11	68-3905	Cover Screw Pack[1]	1	Yes
Not Shown	916	Mortise Assy 16 Funtion[1,3]	1	Yes
	966	Mortise Assy 66 Function[1,3]	1	Yes
	68-2143	Screw Pack Standard	1	Yes
	68-2165	Screw Pack (12-)	1	Yes
	C908	Strike Pack LHRB (C908)[3]	1	Yes
	C908	Strike Pack RHRB (C908)[3]	1	Yes

1. Specify finish
2. Specify function
3. Specify hand



A8231 12/17

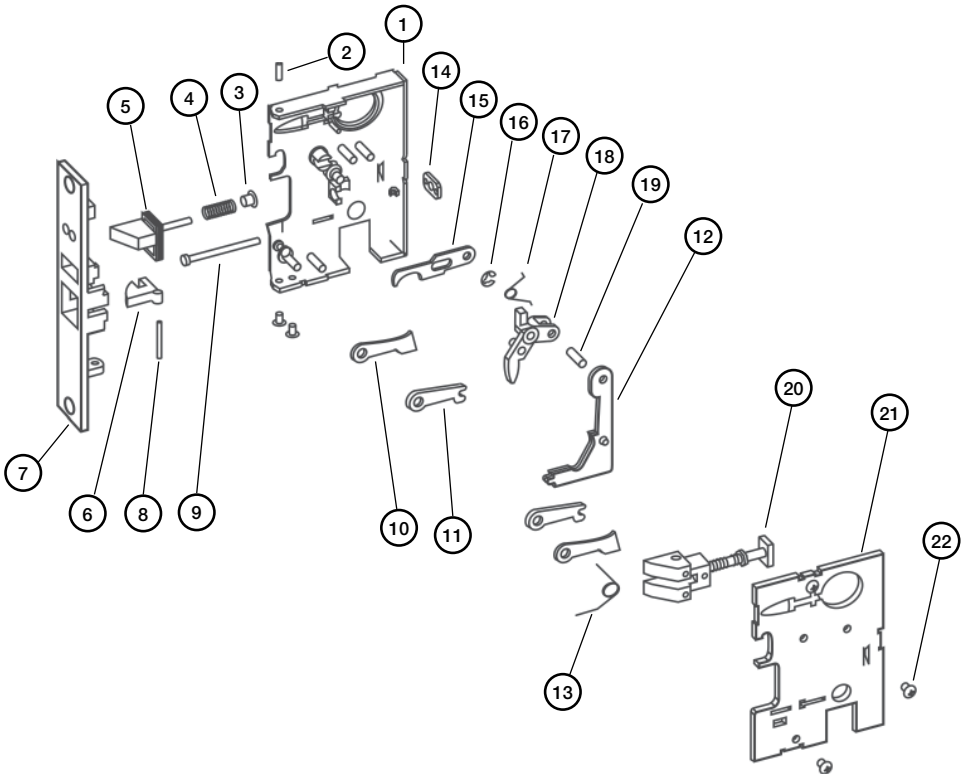
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-0078	Cylinder Set Screw	1	Yes
10	99-0076	Slide Spacer	2	Yes
11	99-0058	Slide Guide	2	Yes
12	99-2059	Lever Slide Assembly	1	Yes

Item	Part No.	Description	Qty.	Sellable
13	99-0061	Spring Thumbpiece Lever	1	No
14	99-0236	Cylinder Screw Support	1	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	01-0098	Retaining Ring	1	Yes
17	99-0063	Spring Guard Bolt Lver	1	Yes
18	99-2389	Latchbolt Lever Assembly	1	Yes
19	99-0212	Pivot Pin Lever Slide	1	Yes
20	99-2247	Latchbolt Assembly	1	Yes
21	99-2361	Cap Assembly	1	No
22	01-1142	Case Screw #8-32 x 1/4	5	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish

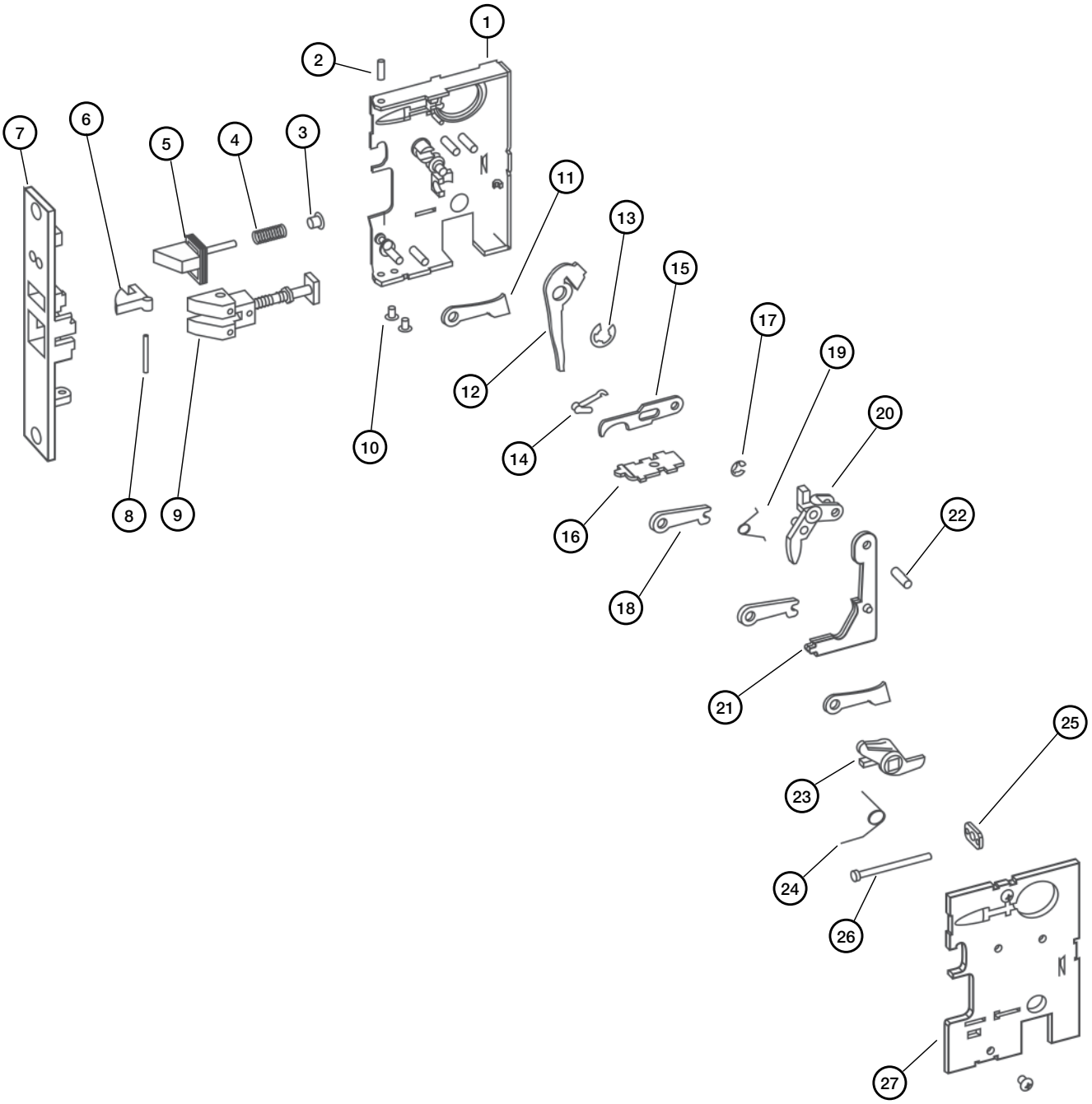
Notes:

- Items 5 and 15 to be sold as a set only.
- For 8313 x ET or 8913 x ET, use 915 Mortise Assembly.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No
-	68-2597	Bridge Rectifier Pack[2]	1	Yes

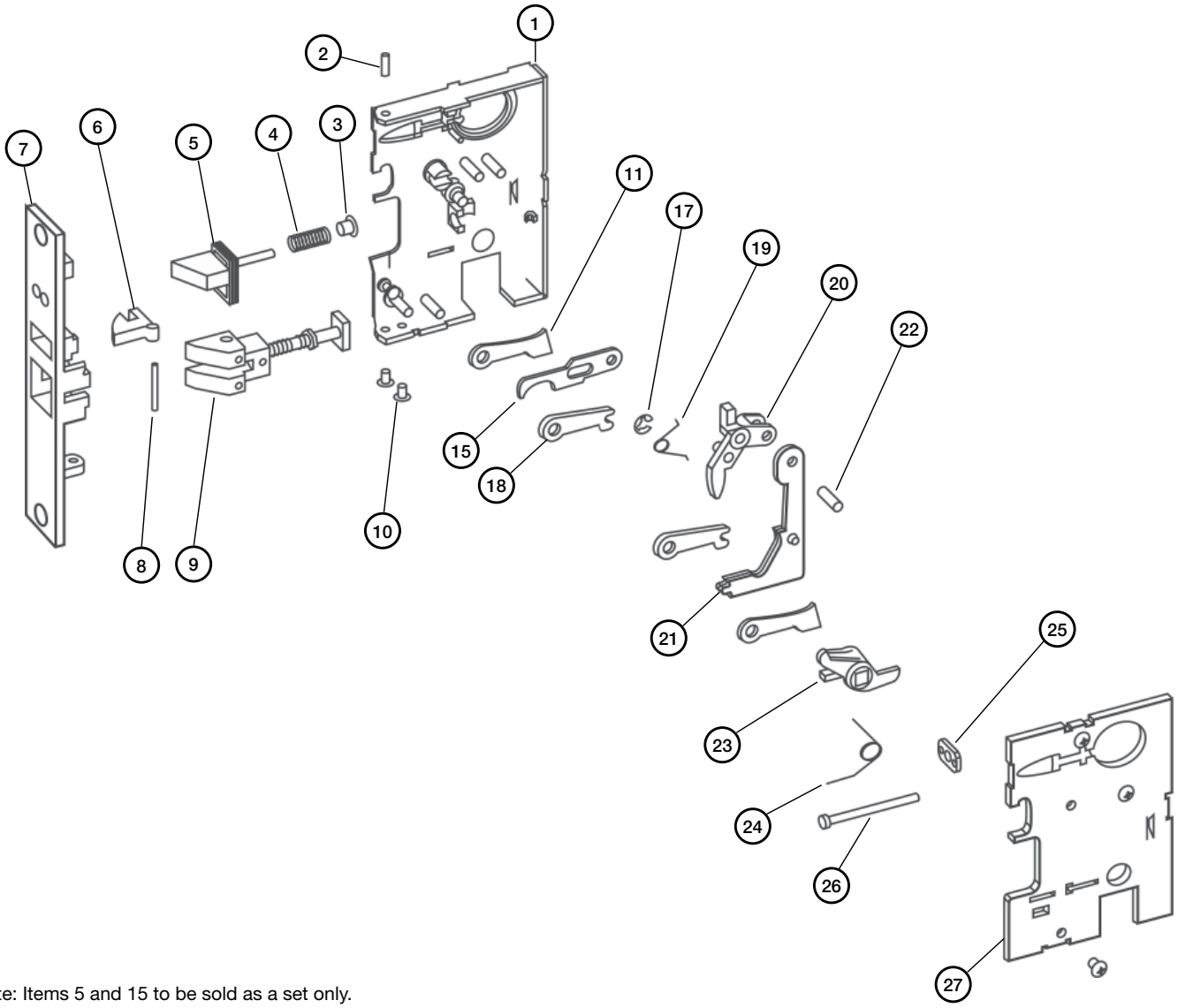
1. Specify finish
2. Use with 975 and 976 only

Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

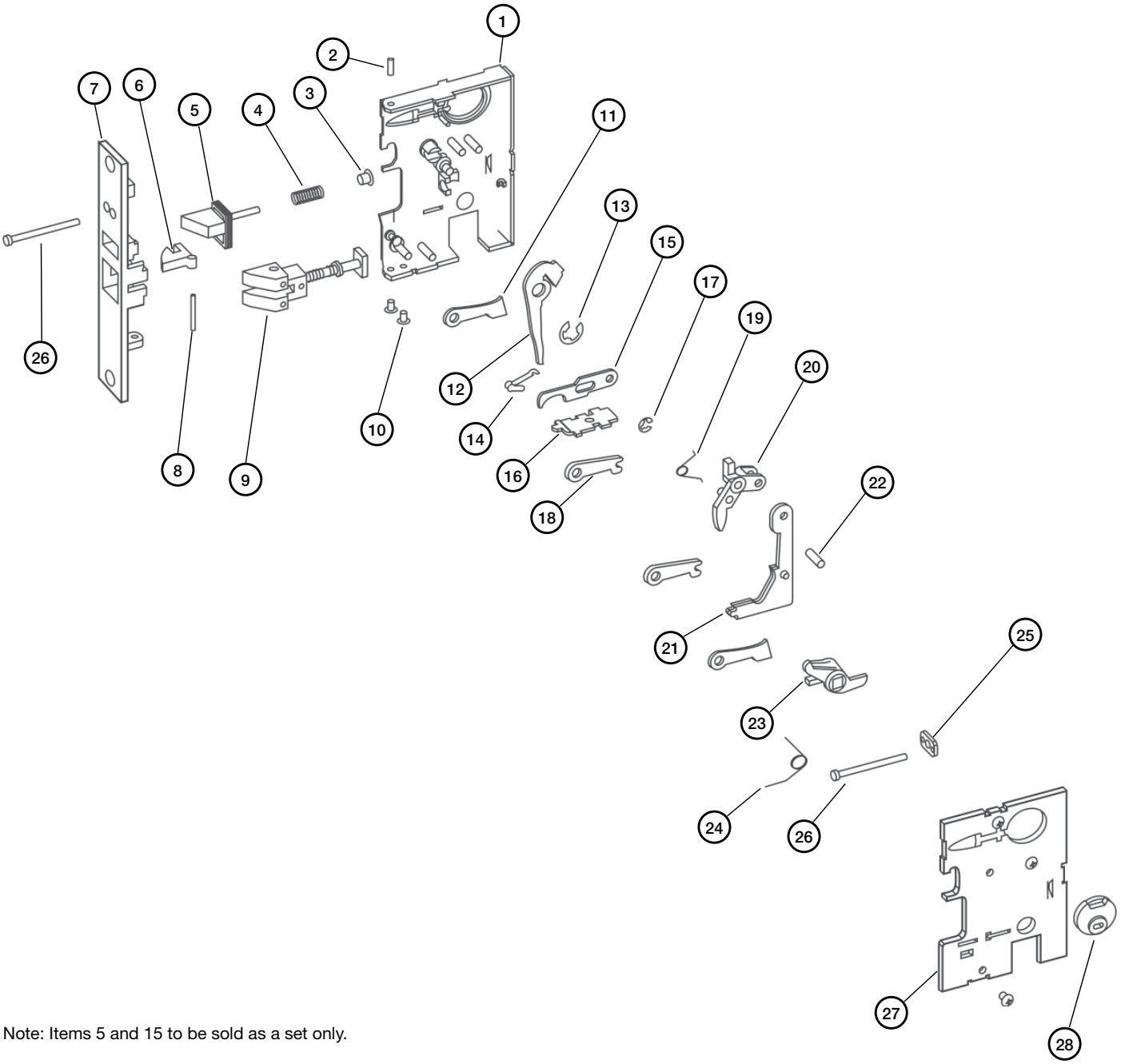
Item	Part No.	Description	Qty.	Sellable
1	99-2352	Case Assy LHRB	1	No
	99-2351	Case Assy RHRB		
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0226	Front LHRB[1]	1	No
	99-0227	Front RHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2387	Latchbolt Lever Assembly LHRB	1	Yes
	99-2388	Latchbolt Lever Assembly RHRB	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	2	Yes
27	99-2361	Cap Assembly LHRB	1	No
	99-2362	Cap Assembly RHRB	1	No
28	13-2162	Cylinder Attachment	1	Yes

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

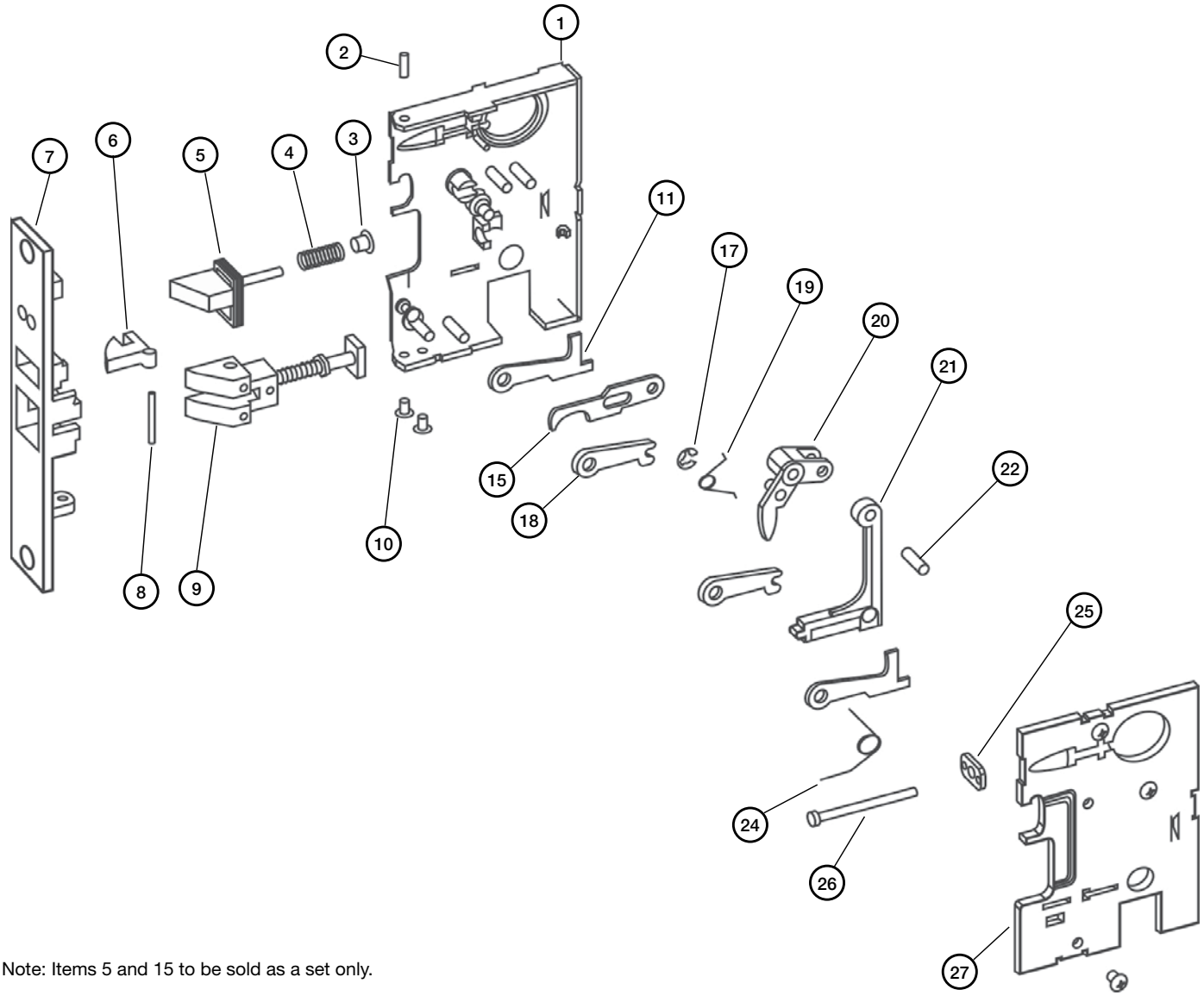
Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

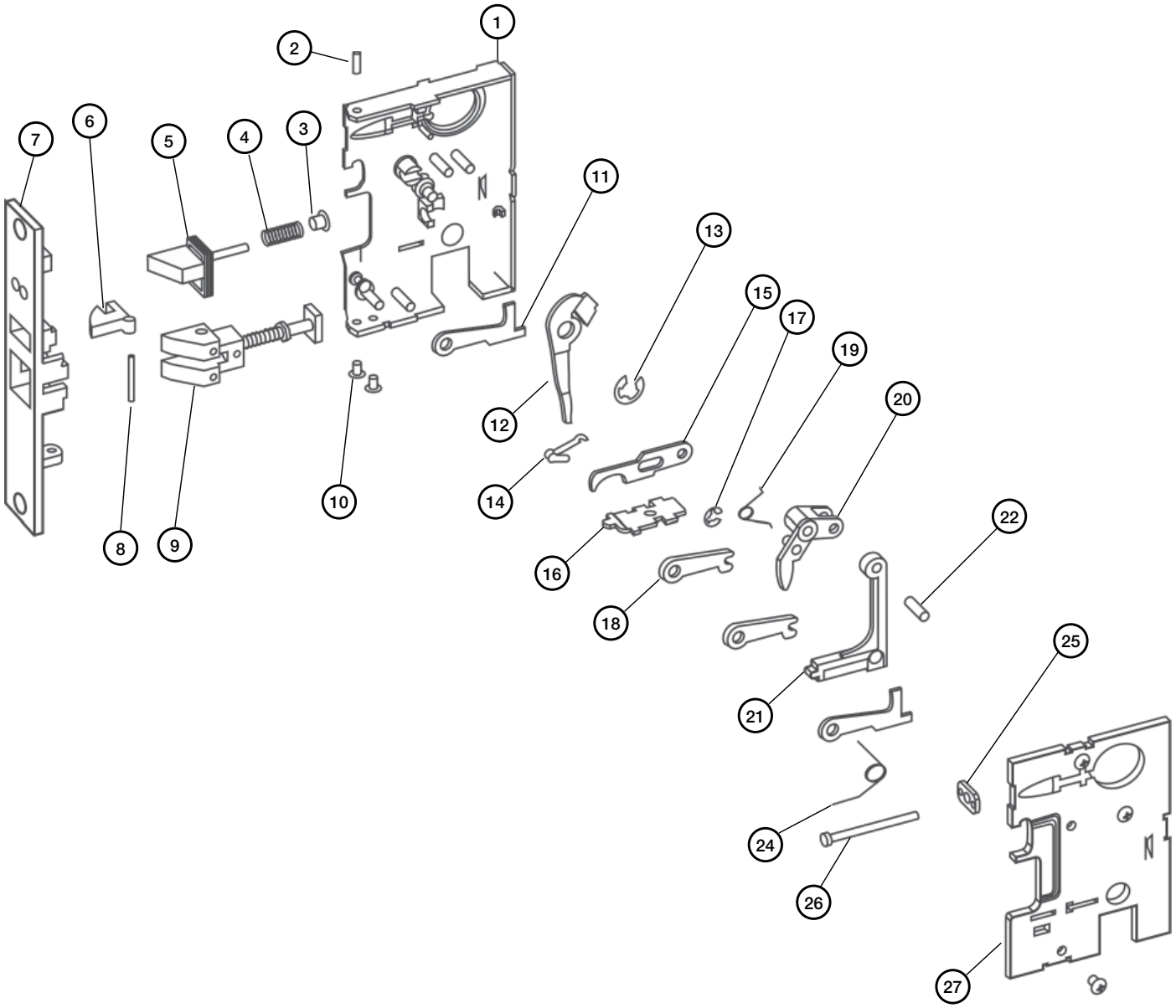
Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy RHRB	1	No
	99-2352	Case Assy LHRB	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

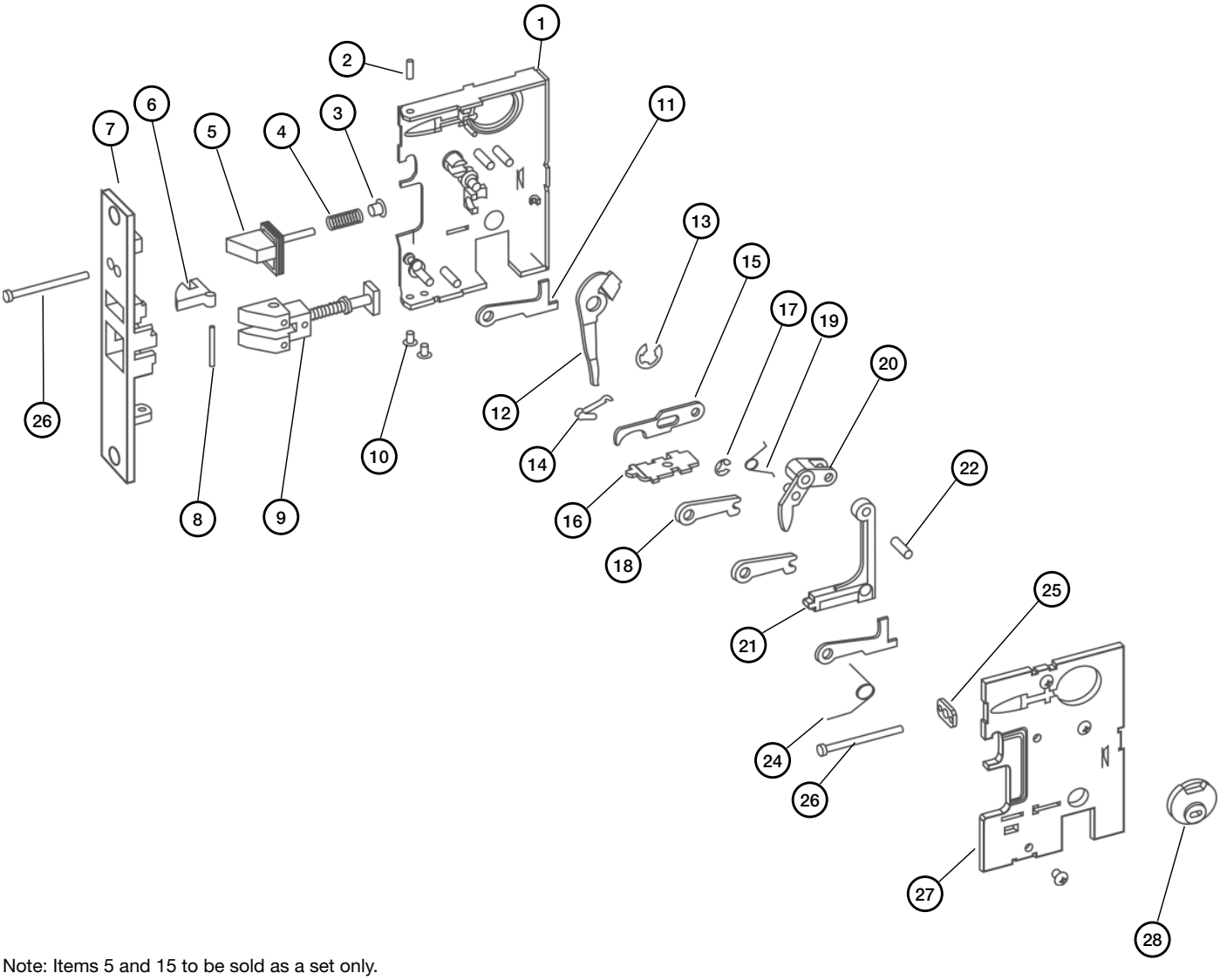
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	99-2352	Case Assy LHRB	1	No
	99-2351	Case Assy RHRB	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2387	Latchbolt Lever Assembly LHRB	1	Yes
	99-2388	Latchbolt Lever Assembly RHRB	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly LHRB	1	No
	99-2362	Cap Assembly RHRB	1	No
28	13-2162	Cylinder Attachment	1	Yes

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Assembly No.	Description	Option	Sellable
68-2702	Wide Stile E Rail Assembly*	(12-) Fire Rated	Yes
68-2703	Wide Stile F Rail Assembly*		Yes
68-2704	Wide Stile G Rail Assembly*		Yes
68-2705	Wide Stile J Rail Assembly*		Yes
68-2724	Narrow Stile E Rail Assembly*		Yes
68-2725	Narrow Stile F Rail Assembly*		Yes
68-2726	Narrow Stile G Rail Assembly*		Yes
68-2727	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		68-0950	Mounting Rail Wide(E)*	1	Yes
		68-0952	Mounting Rail Wide(F)*		Yes
		68-0948	Mounting Rail Wide(J)*		Yes
		68-0949	Mounting Rail Wide(G)*		Yes
		68-0958	Mounting Rail Narrow(E)*		Yes
		68-0955	Mounting Rail Narrow(F)*		Yes
		68-0956	Mounting Rail Narrow(J)*		Yes
		68-0957	Mounting Rail Narrow(G)*		Yes
3		01-1236	#6-32x 3/8" PH FL U'Cut	4	Yes
4		68-0943	Bracket	2	Yes
5		68-0945	Pivot Pin	2	Yes
6		01-0098	Retainer Ring	2	Yes
7		68-0229	Pivot Pin, Push Rail*	2	Yes
8		68-0236	Spring, Rail Arm	2	Yes
9		68-3609	Connecting Arm Assembly	2	Yes
10		68-0615	Push Rail (E)*	1	Yes
		68-0618	Push Rail (F)*		Yes
		68-0616	Push Rail (J)*		Yes
		68-0617	Push Rail (G)*		Yes
11		809	TouchPad Assembly	1	Yes
12		01-4537	Standard Hole Plug	1	Yes

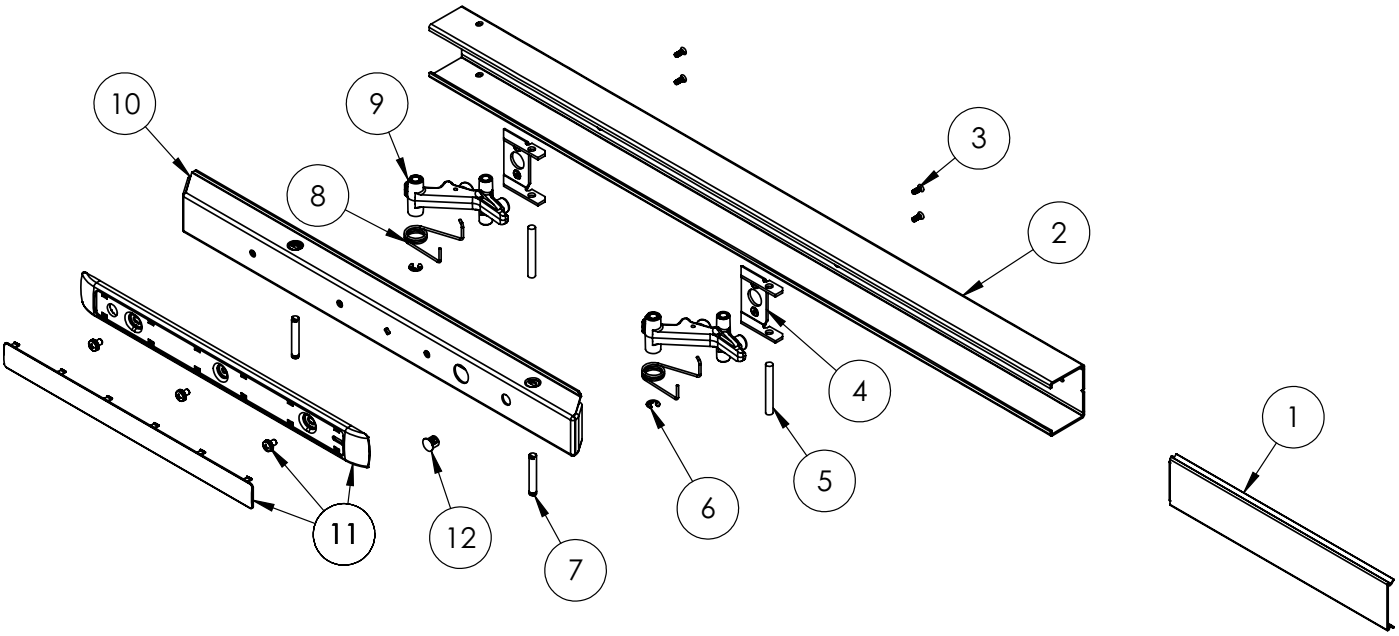
*Specify Finish

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-2703 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Assembly No.	Description	Option	Sellable
68-5542	Wide Stile E Rail Assembly*	(12-56-) (56-)	Yes
68-3212	Wide Stile F Rail Assembly*		Yes
68-3211	Wide Stile G Rail Assembly*		Yes
68-3213	Wide Stile J Rail Assembly*		Yes
68-5578	Narrow Stile E Rail Assembly*		Yes
68-3217	Narrow Stile F Rail Assembly*		Yes
68-3216	Narrow Stile G Rail Assembly*		Yes
68-3218	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		68-0950	Mounting Rail Wide(E)*	1	Yes
		68-0952	Mounting Rail Wide(F)*		Yes
		68-0948	Mounting Rail Wide(J)*		Yes
		68-0949	Mounting Rail Wide(G)*		Yes
		68-0958	Mounting Rail Narrow(E)*		Yes
		68-0955	Mounting Rail Narrow(F)*		Yes
		68-0956	Mounting Rail Narrow(J)*		Yes
		68-0957	Mounting Rail Narrow(G)*		Yes
3		M56AE	Rail Motor Kit, E	1	Yes
		M56AF	Rail Motor Kit, F		Yes
		M56AJ	Rail Motor Kit, J		Yes
		M56AG	Rail motor Kit, G		Yes
4		68-0229	Pivot Pin, Push Rail*	2	Yes
5		68-0236	Spring, Rail Arm	2	Yes
6		01-0098	Retaining Ring	2	Yes
7		809	TouchPad Assembly	1	Yes
8		68-0615	Standard Push Rail, E*	1	Yes
		68-0618	Standard Push Rail, F*		Yes
		68-0616	Standard Push Rail, J*		Yes
		68-0617	Standard Push Rail, G*		Yes
9		68-3609	Connecting Arm Assembly	1	Yes
10		52-1261	56- Input Harness Assembly	2	Yes
11		01-1236	#6-32x3/8" PH FL U'CUT	4	Yes
12		68-0945	Pivot Pin	1	Yes
13		68-0943	Bracket	1	Yes

All Related HK- Assemblies Listed Below

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
19-56-HK-*	68-5515	68-5516	68-5517	68-5518	68-5602	68-5603	68-5604	68-5605	Yes
53-56-HK-*	68-5554*	68-5555*	68-5556*	68-5557*	68-5594*	68-5595*	68-5596*	68-5597*	Yes
53-55-56-HK-*	68-5558*	68-5559	68-5560	68-5561*	68-5598*	68-5599*	68-5600*	68-5601*	Yes
19-53-56-HK-*	68-5519*	68-5520*	68-5521*	68-5522*	68-5610*	68-5611*	68-5612*	68-5613*	Yes
19-53-55-56-HK- *	68-5538*	68-5539*	68-5540*	68-5541*	68-5614*	68-5615*	68-5616*	68-5617*	Yes

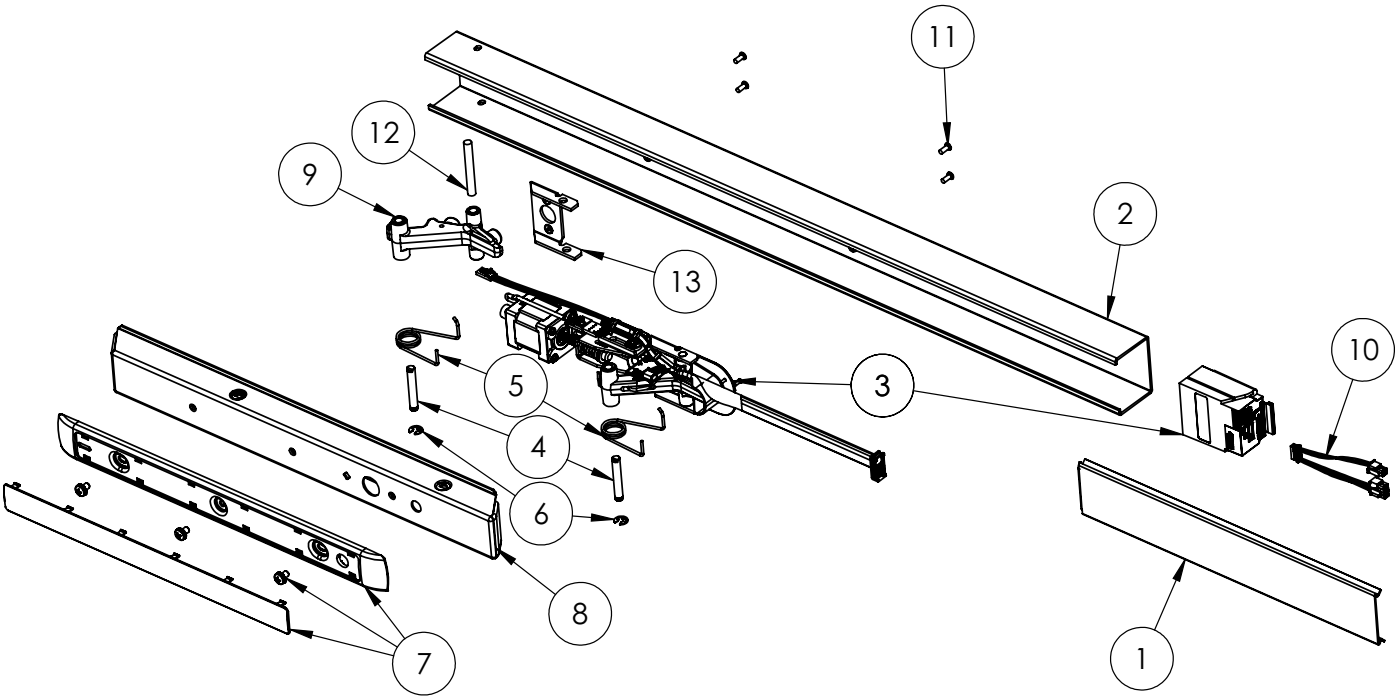
Parts 3-13 Available as Assembly No. 52-3541 for E, 52-3542 for F, 52-3543 for J, 52-3544 for G
*Specify Finish

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-5578 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Assembly No.	Description	Option	Sellable
68-6098	Wide Stile E Rail Assembly*	(59-)	Yes
68-3780	Wide Stile F Rail Assembly*		Yes
68-3781	Wide Stile G Rail Assembly*		Yes
68-3782	Wide Stile J Rail Assembly*		Yes
68-6100	Narrow Stile E Rail Assembly*		Yes
68-3788	Narrow Stile F Rail Assembly*		Yes
68-3789	Narrow Stile G Rail Assembly*		Yes
68-3790	Narrow Stile J Rail Assembly*		Yes
68-6099	Wide Stile E Rail Assembly*	(12-59-)	Yes
68-3784	Wide Stile F Rail Assembly*		Yes
68-3785	Wide Stile G Rail Assembly*		Yes
68-3786	Wide Stile J Rail Assembly*		Yes
68-6101	Narrow Stile E Rail Assembly*		Yes
68-3792	Narrow Stile F Rail Assembly*		Yes
68-3793	Narrow Stile G Rail Assembly*		Yes
68-3794	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	809	TouchPad Assembly	1	Yes
2		68-1027	Push Rail, E*	1	No
		68-1030	Push Rail, F*		Yes
		68-1028	Push Rail, G*		Yes
		68-1029	Push Rail, J*		Yes
3		68-0582	Lockdown Cam[1]	1	Yes
4		01-4537	Standard Hole Plug	1	Yes
5		01-0098	Retaining Ring	2	Yes
6		68-0229	Pivot Pin, Push Rail*	2	Yes
7		68-1049	Rubber Cushion	1	No
8		68-1039	Support Plate	1	No
9		52-1701	59- Wire Guide	1	Yes
10		68-0236	Spring, Rail Arm	2	Yes
11		68-0945	Pivot Pin	2	Yes
12		01-0711	Flanged Nyliner	8	Yes
13		52-4765	59- Connecting Arm	1	No
14		68-0943	Bracket	1	Yes
15		52-0935	Wire Barrier	1	Yes
16		52-4733	59- Harness Sub-Plate Assembly	1	No
		52-4734	59- Harness Sub-Plate Assembly		No
17		01-0610	Wave Spring Washer[1]	1	Yes
18		68-0583	Lockdown Button [1]	1	Yes
19		01-4466	Machine Screw SEMS[1]	1	No
20		01-1236	#6-32X3/8" PH FL U'Cut 6**		Yes
21		68-6127	Connecting Arm	1	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
22	See Chart Above	68-1045	Mounting Rail, E Narrow*	1	Yes
		68-1042	Mounting Rail, F Narrow*		Yes
		68-1043	Mounting Rail, J Narrow*		Yes
		68-1044	Mounting Rail, G Narrow*		Yes
		68-0950	Mounting Rail, E Wide*		Yes
		68-1058	Mounting Rail, F Wide*		Yes
		68-1059	Mounting Rail, J Wide*		Yes
		68-1060	Mounting Rail, G Wide*		Yes
23		68-6090	Insert Assembly, E Wide	1	No
		68-6091	Insert Assembly, F Wide		No
		68-6092	Insert Assembly, J Wide		No
		68-6093	Insert Assembly, G Wide		No
		68-6097	Insert Assembly, E Narrow		No
		68-6094	Insert Assembly, F Narrow		No
		68-6095	Insert Assembly, J Narrow		No
		68-6096	Insert Assembly, G Narrow		No
24		52-1292	Harness Assembly	1	Yes
		52-1293	Harness Assembly		Yes

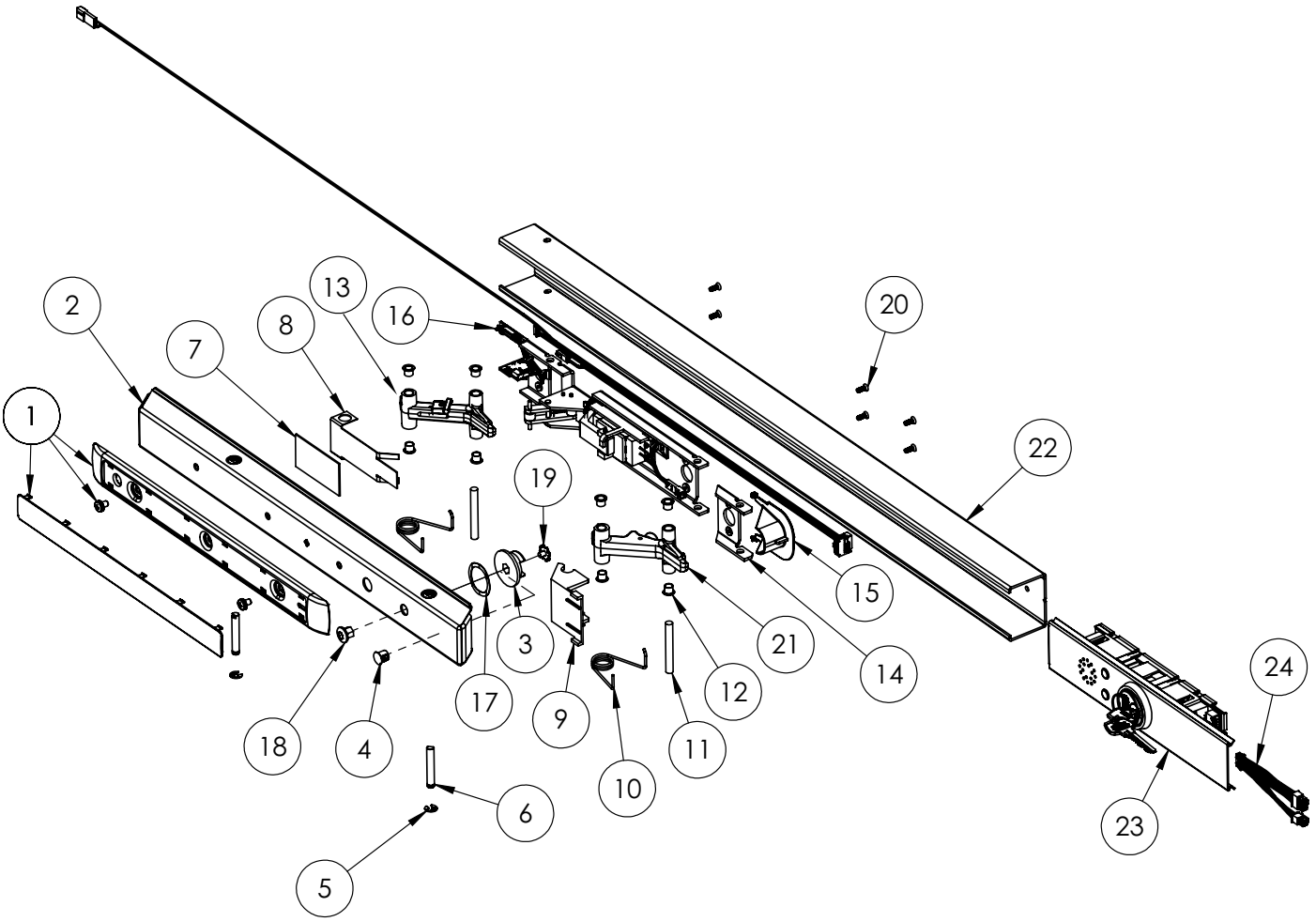
*Specify Finish
**Qty is 6 in Sizes F J G, 4 in Size E
1. Do not use on any 12- Rail Assembly

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-3780 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

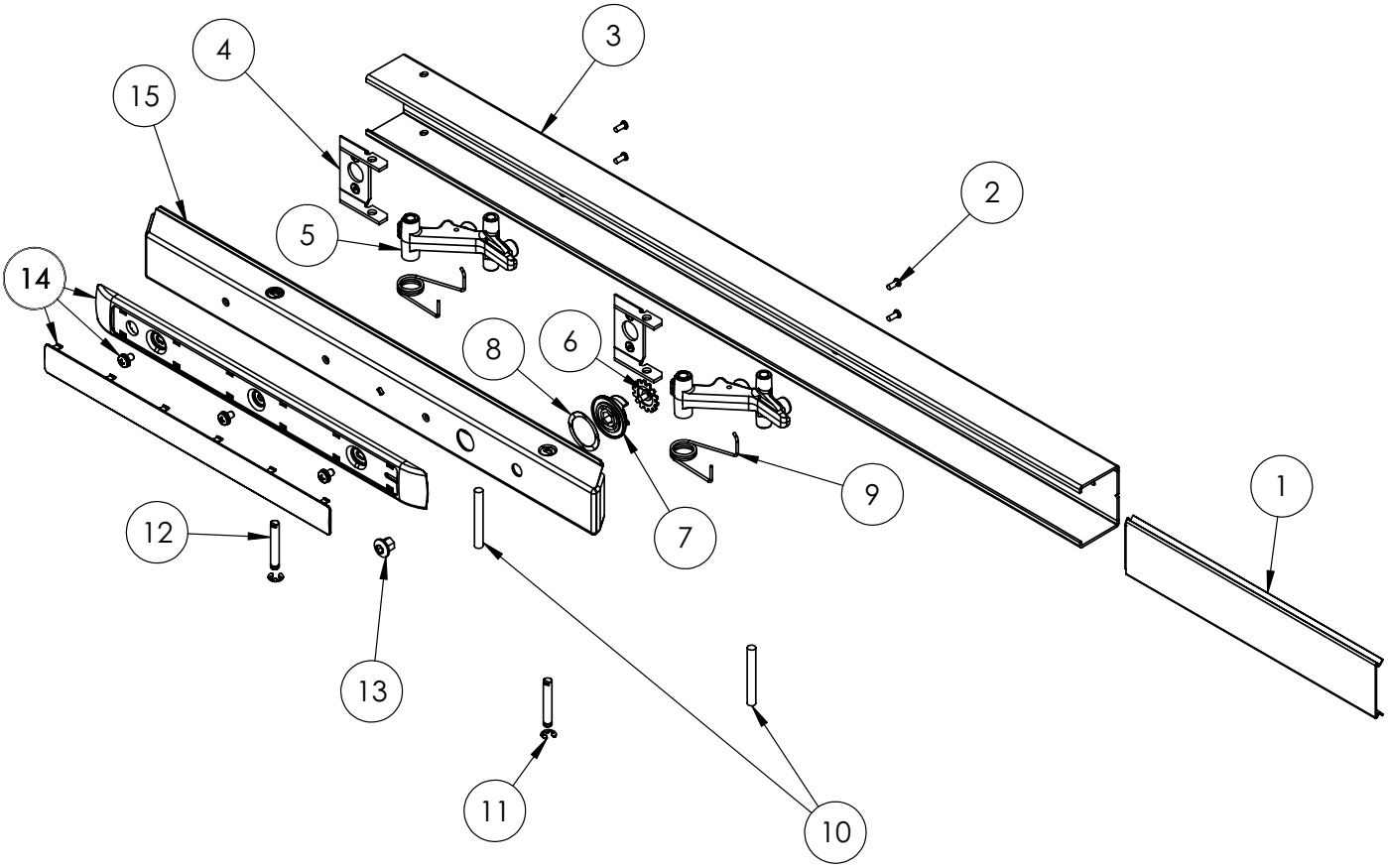
Assembly No.	Description	Option	Sellable
68-2694	Wide Stile E Rail Assembly*	Standard Rails	Yes
68-2695	Wide Stile F Rail Assembly*		Yes
68-2696	Wide Stile G Rail Assembly*		Yes
68-2697	Wide Stile J Rail Assembly*		Yes
68-2716	Narrow Stile E Rail Assembly*		Yes
68-2717	Narrow Stile F Rail Assembly*		Yes
68-2718	Narrow Stile G Rail Assembly*		Yes
68-2719	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		01-1236	#6-32x3/8 PH FL U'Cut	4	Yes
3		68-0950	Mounting Rail, E Wide*	1	Yes
		68-0952	Mounting Rail, F Wide*		Yes
		68-0948	Mounting Rail, J Wide*		Yes
		68-0949	Mounting Rail, G Wide*		Yes
		68-0958	Mounting Rail, E Narrow*		Yes
		68-0955	Mounting Rail, F Narrow*		Yes
		68-0956	Mounting Rail, J Narrow*		Yes
		68-0957	Mounting Rail, G Narrow*		Yes
4		68-0943	Bracket	2	Yes
5		68-3609	Connecting Arm Assembly	2	Yes
6		01-4466	Machine Screw SEMS[1]	1	Yes
7		68-0582	Lockdown Cam[1]	1	Yes
8		01-0610	Wave Spring Washer[1]	1	Yes
9		68-0236	Spring, Rail Arm	2	Yes
10		68-0945	Pivot Pin	2	Yes
11		01-0098	Retaining Ring	2	Yes
12		68-0229	Pivot Pin Push Rail*	2	Yes
13		68-0583	Lockdown Button[1]	1	Yes
14		809	Touch Pad Assembly	1	Yes
15		68-0615	Push Rail, E*	1	Yes
		68-0618	Push Rail, F*		Yes
		68-0616	Push Rail, J*		Yes
		68-0617	Push Rail, G*		Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Assembly 68-2695 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Assembly No.	Description	Option	Sellable
68-2698	Wide Stile E Rail Assembly*	16-	Yes
68-2699	Wide Stile F Rail Assembly*		Yes
68-2700	Wide Stile G Rail Assembly*		Yes
68-2701	Wide Stile J Rail Assembly*		Yes
68-2720	Narrow Stile E Rail Assembly*		Yes
68-2721	Narrow Stile F Rail Assembly*		Yes
68-2722	Narrow Stile G Rail Assembly*		Yes
68-2723	Narrow Stile J Rail Assembly*		Yes

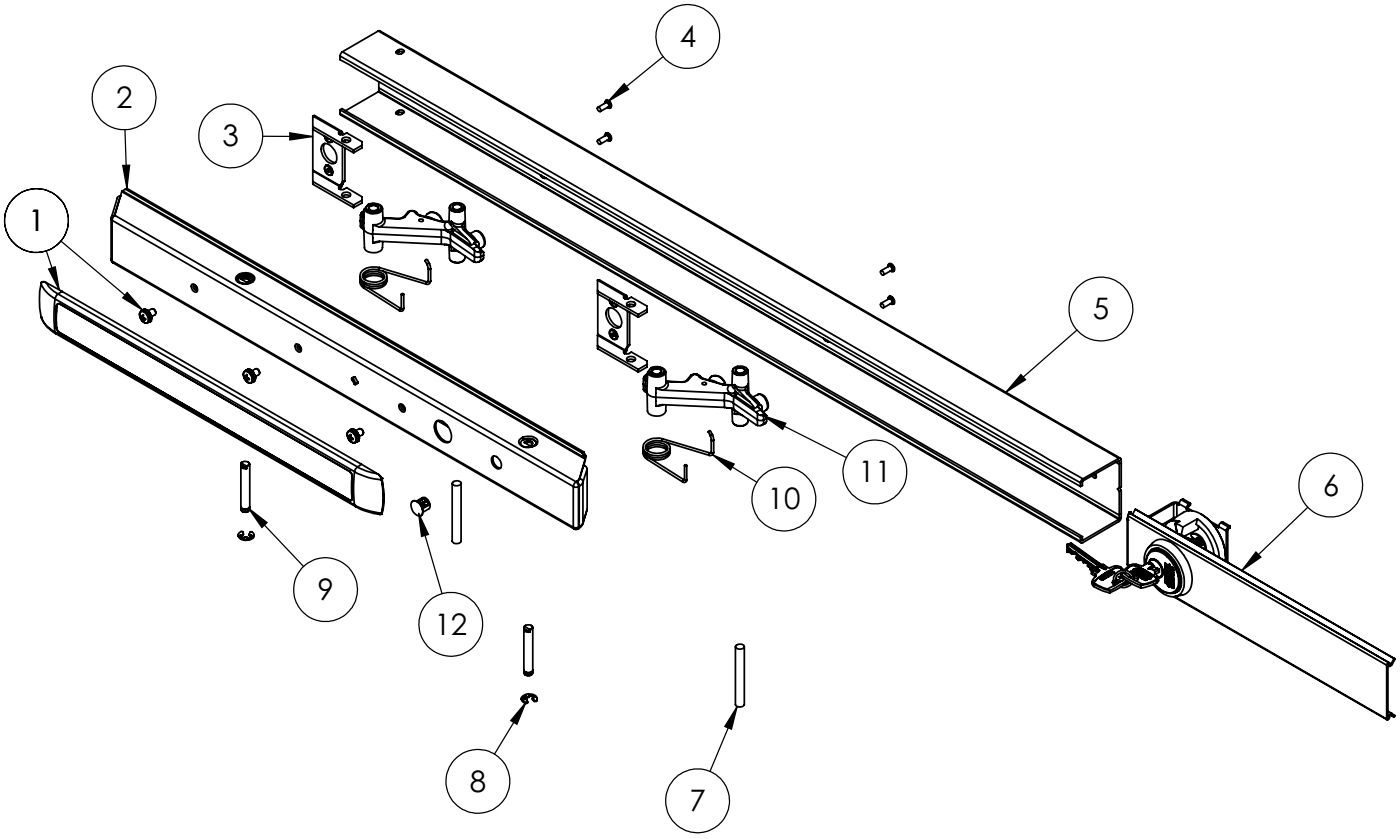
Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	809	Touch Pad Assembly	1	Yes
2		68-0615	Push Rail, E*	1	Yes
		68-0618	Push Rail, F*		Yes
		68-0616	Push Rail, J*		Yes
		68-0617	Push Rail, G*		Yes
3		68-0943	Bracket	2	Yes
4		01-1236	CR-FHMS 6-32X3/8"	4	Yes
5		68-0950	Mounting Rail, E Wide*	1	Yes
		68-0952	Mounting Rail, F Wide*		Yes
		68-0948	Mounting Rail, J Wide*		Yes
		68-0949	Mounting Rail, G Wide*		Yes
		68-0958	Mounting Rail, E Narrow*		Yes
		68-0955	Mounting Rail, F Narrow*		Yes
		68-0956	Mounting Rail, J Narrow*		Yes
		68-0957	Mounting Rail, G Narrow*		Yes
6		816-5	Insert Assembly, E Wide[1]*	1	Yes
		816-1	Insert Assembly, F Wide[1]*		Yes
		816-7	Insert Assembly, J Wide[1]*		Yes
		816-4	Insert Assembly, G Wide[1]*		Yes
		816-2	Insert Assembly, E/F Narrow[1]*		Yes
		816-6	Insert Assembly, J Narrow[1]*		Yes
		816-3	Insert Assembly, G Narrow[1]*		Yes
7		68-0945	Pivot Pin	2	Yes
8		01-0098	Retaining Ring	2	Yes
9		68-0229	Pivot Pin, Push Rail*	2	Yes
10		68-0236	Spring, Rail Arm	2	Yes
11		68-3609	Connecting Arm Assembly	2	Yes
12		01-4537	Standard Hole Plug	1	Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Assembly 68-2699 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

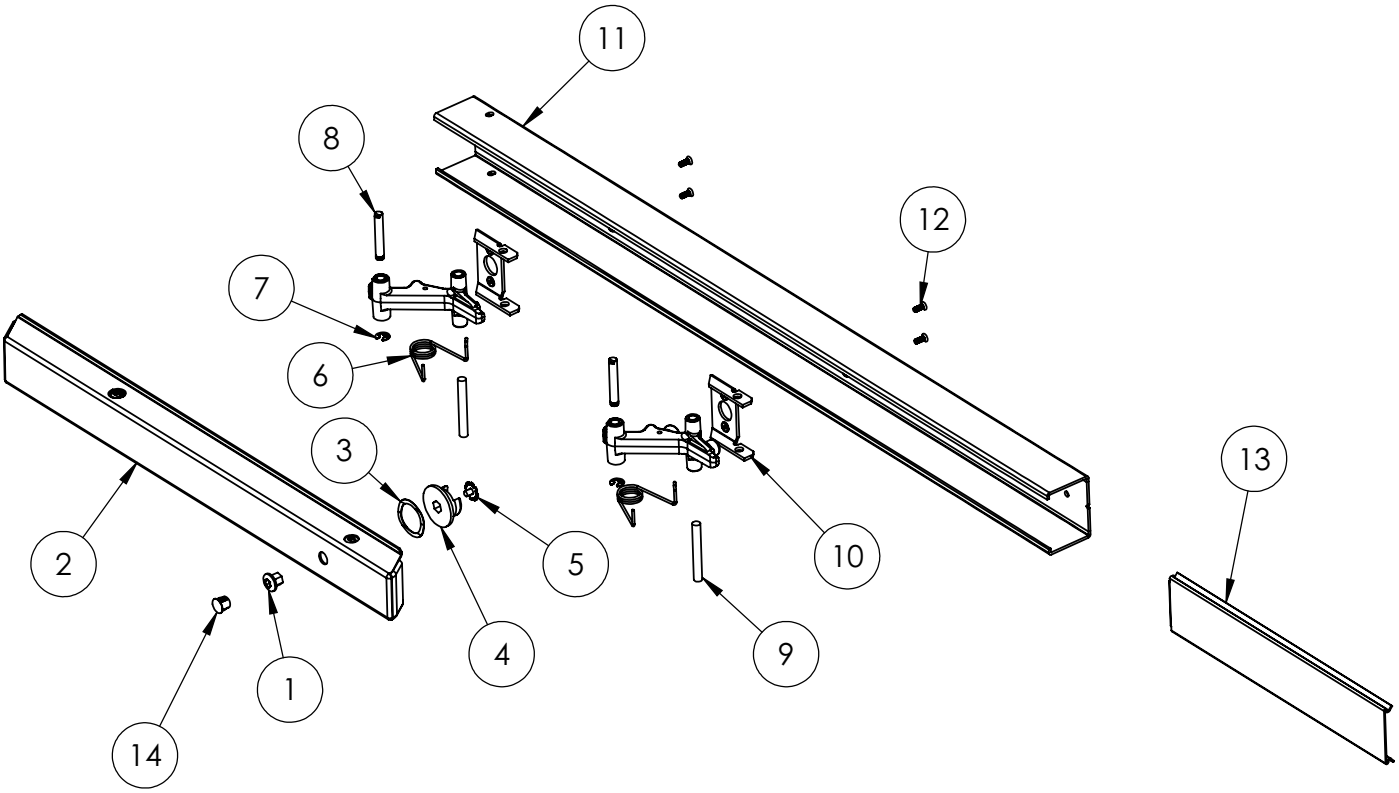
Assembly No.	Description	Option	Sellable
68-2918	E Wide Rail Assembly*	19-	Yes
68-2919	F Wide Rail Assembly*		Yes
68-2921	J Wide Rail Assembly*		Yes
68-2920	G Wide Rail Assembly*		Yes
68-2905	E Narrow Rail Assembly*		Yes
68-2906	F Narrow Rail Assembly*		Yes
68-2908	J Narrow Rail Assembly*		Yes
68-2907	G Narrow Rail Assembly*		Yes
68-2926	12- E Wide Rail Assembly*	12-19-	Yes
68-2927	12- F Wide Rail Assembly*		Yes
68-2929	12- J Wide Rail Assembly*		Yes
68-2928	12- G Wide Rail Assembly*		Yes
68-2913	12- E Narrow Rail Assembly*		Yes
68-2914	12- F Narrow Rail Assembly*		Yes
68-2916	12- J Narrow Rail Assembly*		Yes
68-2915	12- G Narrow Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	68-0583	Lockdown Button[1]	1	Yes
2		68-0736	Push Rail, E*	1	Yes
		68-0739	Push Rail, F*		Yes
		68-0737	Push Rail, J*		Yes
		68-0738	Push Rail, G*		Yes
3		01-0610	Wave Spring Washer[1]	1	Yes
4		68-0582	Lockdown Cam[1]	1	Yes
5		01-4466	SEMS Machine Screw[1]	1	Yes
6		68-0236	Spring, Rail Arm	2	Yes
7		01-0098	Retaining Ring	2	Yes
8		68-0229	Pivot Pin, Push Rail	2	Yes
9		68-0945	Pivot Pin, Mounting Rail	2	Yes
10		68-0943	Bracket	2	Yes
11		68-0950	Mounting Rail, E*	1	Yes
		68-0952	Mounting Rail, F*		Yes
		68-0949	Mounting Rail, J*		Yes
		68-0948	Mounting Rail, G*		Yes
12		01-1236	#6-32X3/8" Machine Screw[1]	4	Yes
13		68-0550	Mounting Rail Insert, E*	1	Yes
		68-0549	Mounting Rail Insert, F*		Yes
		68-0552	Mounting Rail Insert, J*		Yes
		68-0551	Mounting Rail Insert, G*		Yes
14		01-4537	Standard Hole Plug	1	Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Assembly 68-2919 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
AL-	68-4010	68-4011	68-4012	68-4025	68-4022	68-4023	68-4024	Yes
12-AL-	68-4018	68-4019	68-4020	68-4033	68-4030	68-4031	68-4032	Yes
19-AL-	68-4035	68-4036	68-4037	68-4050	68-4047	68-4048	68-4049	Yes
12-19-AL-	68-4043	68-4044	68-4045	68-4058	68-4055	68-4056	68-4057	Yes
53-AL-	68-4716	68-4717	68-4718	68-4723	68-4724	68-4725	68-4726	Yes
12-53-AL-	68-4720	68-4721	68-4722	68-4727	68-4728	68-4729	68-4730	Yes
19-53-AL-	68-4842	68-4843	68-4844	68-4849	68-4850	68-4851	68-4852	Yes
12-19-53-AL-	68-4846	68-4847	68-4848	68-4853	68-4854	68-4855	68-4856	Yes
53-55-AL-	68-4922	68-4923	68-4924	68-4929	68-4930	68-4931	68-4932	Yes
12-53-55-AL-	68-4926	68-4927	68-4928	68-4933	68-4934	68-4935	68-4936	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
TL-	68-5048	68-5049	68-5051	68-5050	68-5009	68-5010	68-5012	68-5011	Yes
16-TL-	68-5052	68-5053	68-5055	68-5054	68-5013	68-5014	68-5016	68-5015	Yes
12-TL-	68-5056	68-5057	68-5059	68-5058	68-5017	68-5018	68-5020	68-5019	Yes
TL- Inactive	68-5060	68-5061	68-5063	68-5062	N/A	N/A	N/A	N/A	Yes
TL- (8895 Only)	68-5164	68-5165	68-5167	68-5166	N/A	N/A	N/A	N/A	Yes
55-TL-(8895 Only)	68-5168	68-5169	68-5171	68-5170	N/A	N/A	N/A	N/A	Yes
55-56-TL-	68-5689	68-5173	68-5174	68-5172	68-5692	68-5176	68-5177	68-5175	Yes
16-55-56-TL-	68-5706	68-5707	68-5708	68-5709	68-5738	68-5739	68-5740	68-5741	Yes
55-56-HK-TL-	68-5722	68-5723	68-5724	68-5725	68-5754	68-5755	68-5756	68-5757	Yes
AL-TL-	N/A	68-5190	68-5191	68-5192	68-5199	68-5196	68-5197	68-5198	Yes
12-AL-TL-	N/A	68-5193	68-5194	68-5195	68-5203	68-5200	68-5201	68-5202	Yes
59-TL-	N/A	68-5178	68-5179	68-5180	N/A	68-5187	68-5188	68-5189	Yes
12-59-TL-	N/A	68-5181	68-5182	68-5183	N/A	68-5187	68-5188	68-5189	Yes
55-AL-TL-	N/A	68-5314	68-5315	68-5316	68-5323	68-5320	68-5321	68-5322	Yes
12-55-AL-TL-	N/A	68-5317	68-5318	68-5319	68-5327	68-5324	68-5325	68-5326	Yes
53-58-TL-	68-5252	68-5253	68-5254	68-5255	68-5264	68-5265	68-5266	68-5267	Yes
12-53-58-TL-	68-5260	68-5261	68-5262	68-5263	68-5272	68-5273	68-5274	68-5275	Yes
16-53-58-TL-	68-5256	68-5257	68-5258	68-5259	68-5268	68-5269	68-5270	68-5271	Yes
53-55-TL-	68-5228	68-5229	68-5230	68-5231	68-5240	68-5241	68-5242	68-5243	Yes
12-53-55-TL-	68-5236	68-5237	68-5238	68-5239	68-5248	68-5249	68-5250	68-5251	Yes
16-53-55-TL-	68-5232	68-5233	68-5234	68-5235	68-5244	68-5245	68-5246	68-5247	Yes
53-TL-	68-5204	68-5205	68-5206	68-5207	68-5216	68-5217	68-5218	68-5219	Yes
12-53-TL-	68-5208	68-5209	68-5210	68-5211	68-5220	68-5221	68-5222	68-5223	Yes
16-53-TL-	68-5212	68-5213	68-5214	68-5215	68-5224	68-5225	68-5226	68-5227	Yes
56-TL-	68-5691	68-5162	68-5163	68-5161	68-5688	68-5159	68-5160	68-5158	Yes
56-HK-TL-	68-5750	68-5751	68-5752	68-5753	68-5718	68-5719	68-5720	68-5721	Yes
16-56-TL-	68-5734	68-5735	68-5736	68-5737	68-5702	68-5703	68-5704	68-5705	Yes
57-TL-	N/A	68-5096	68-5098	68-5097	68-5102	68-5403	68-5105	68-5104	Yes
12-57-TL-	N/A	68-5099	68-5101	68-5100	68-5106	68-5107	68-5109	68-5108	Yes
55-57-TL-	N/A	68-5178	68-5179	68-5180	N/A	68-5181	68-5182	68-5186	Yes
12-55-57-TL-	N/A	68-5184	68-5185	68-5186	N/A	68-5187	68-5188	68-5189	Yes
55-58-TL-	68-5134	68-5135	68-5137	68-5136	68-514	68-5147	68-5149	68-5148	Yes
12-55-58-TL-	68-5142	68-5143	68-5145	68-5144	68-5154	68-5155	68-5157	68-5156	Yes
16-55-58-TL-	68-5138	68-5139	68-5141	68-5140	68-5150	68-5151	68-5153	68-5152	Yes
58-TL-	68-5110	68-5111	68-5113	68-5112	68-5122	68-5123	68-5125	68-5124	Yes
12-58-TL-	68-5118	68-5119	68-5121	68-5120	68-5130	68-5131	68-5133	68-5132	Yes
16-58-TL-	68-5114	68-5115	68-5117	68-5116	68-5126	68-5127	68-5129	68-5128	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	L	M	N	Sellable
LP	68-4242	68-4243	68-4244	Yes
12-LP	68-4250	68-4251	68-4252	Yes
16-LP	68-4246	68-4247	68-4248	Yes
58-LP	68-4340	68-4341	68-4342	Yes
12-58-LP	68-4344	68-4345	68-4346	Yes
19-58-LP	68-4348	68-4349	68-4350	Yes
12-19-58-LP	68-4352	68-4353	68-4354	Yes
56-TL-LP	68-5352	68-5353	68-5354	Yes
16-56-TL-LP	68-5796	68-5797	68-5798	Yes
56-HK-TL-LP	68-5808	68-5809	68-5810	Yes
55-56-TL-LP	68-5348	68-5349	68-5350	Yes
16-55-56-TL-LP	68-5799	68-5800	68-5801	Yes
55-56-HK-TL-LP	68-5811	68-5812	68-5813	Yes
58-TL-LP	68-5356	68-5357	68-5358	Yes
12-58-TL-LP	68-5360	68-5361	68-5362	Yes
55-58-TL-LP	68-5364	68-5365	68-5366	Yes
12-55-58-TL-LP	68-5368	68-5369	68-5370	Yes
19-LP	68-4292	68-4293	68-4294	Yes
12-19-LP	68-4300	68-4301	68-4302	Yes
16-19-LP	68-4296	68-4297	68-4298	Yes
55-LP	68-4305	68-4306	68-4307	Yes
12-55-LP	68-4309	68-4310	68-4311	Yes
19-55-LP	68-4313	68-4314	68-4315	Yes
12-19-55-LP	68-4317	68-4318	68-4319	Yes
55-56-LP	68-4322	68-4323	68-4324	Yes
19-55-56-LP	68-4326	68-4327	68-4328	Yes
16-55-56-LP	68-5769	68-5770	68-5771	Yes
16-19-55-56-LP	68-5775	68-5776	68-5777	Yes
55-56-HK-LP	68-5781	68-5782	68-5783	Yes
19-55-56-HK-LP	68-5787	68-5788	68-5789	Yes
56-LP	68-4331	68-4332	68-4333	Yes
19-56-LP	68-4335	68-4336	68-4337	Yes
16-56-LP	68-5766	68-5767	68-5768	Yes
16-19-56-LP	68-5772	68-5773	68-5774	Yes
56-HK-LP	68-5778	68-5779	68-5780	Yes
19-56-HK-LP	68-5784	68-5785	68-5786	Yes
55-58-LP	68-4357	68-4358	68-4359	Yes
12-55-58-LP	68-4361	68-4362	68-4363	Yes
19-55-58-LP	68-4365	68-4366	68-4367	Yes
12-19-55-58-LP	68-4369	68-4370	68-4371	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
PL-57- (LHRB)	68-6180	68-6181	68-6182	68-6183	68-6196	68-6197	68-6198	Yes
PL-57- (RHRB)	68-6184	68-6185	68-6186	68-6187	68-6200	68-6201	68-6202	Yes
12-PL-57- (LHRB)	68-6188	68-6189	68-6190	68-6191	68-6204	68-6205	68-6206	Yes
12-PL-57- (RHRB)	68-6192	68-6193	68-6194	68-6195	68-6208	68-6209	68-6210	Yes
PL-59- (LHRB)	68-6128	68-6129	68-6130	68-6131	68-6160	68-6161	68-6162	Yes
PL-59- (RHRB)	68-6132	68-6133	68-6134	68-6835	68-6164	68-6165	68-6166	Yes
12-PL-59- (LHRB)	68-6144	68-6145	68-6146	68-6147	68-6168	68-6169	68-6170	Yes
12-PL-59- (RHRB)	68-6148	68-6149	68-6150	68-6151	68-6172	68-6173	68-6174	Yes
PL-55-57- (LHRB)	68-6216	68-6217	68-6218	68-6219	68-6232	68-6233	68-6234	Yes
PL-55-57- (RHRB)	68-6220	68-6221	68-6222	68-6223	68-6836	68-6237	68-6238	Yes
12-PL-55-57- (LHRB)	68-6224	68-6225	68-6226	68-6227	68-6240	68-6241	68-6242	Yes
12-PL-55-57- (RHRB)	68-6228	68-6229	68-6230	68-6231	68-6244	68-6245	68-6246	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
12-53-	68-4595	68-4596	68-4596	68-4597	68-4607	68-4608	68-4609	68-4610	Yes
12-53-56-	68-5544	68-4687	68-4688	68-4689	68-5580	68-4690	68-4691	68-4692	Yes
12-55-	68-2797	68-2798	68-2800	67-2799	68-2809	68-2810	68-2812	68-2811	Yes
12-53-55-	68-4623	68-4624	68-4625	68-4626	68-4635	68-4636	68-4637	68-4638	Yes
12-57-	68-6177	68-2829	68-2826	68-2825	68-2835	68-2836	68-2838	68-2837	Yes
12-55-57-	68-6213	68-4942	68-4944	68-4943	68-4949	68-4950	68-4952	68-4951	Yes
12-58-	68-3044	68-3045	68-3047	68-3046	68-3056	68-3057	68-3059	68-3058	Yes
12-53-58-	68-4647	68-4648	68-4649	68-4650	68-4659	68-4660	68-4661	68-4662	Yes
12-19-53-	68-4735	68-4736	67-4737	68-4738	68-4747	68-4748	68-4749	68-4750	Yes
12-19-55-	68-2939	68-2940	68-2942	68-2941	68-2951	68-2952	68-2954	68-2953	Yes
12-19-57	68-6179	68-2973	68-2976	68-2975	68-2985	68-2986	68-2988	68-2987	Yes
12-19-58-	68-3094	68-3095	68-3097	68-3096	68-3106	68-3107	68-3109	68-3108	Yes
12-19-53-58-	68-4786	68-4787	68-4788	68-4789	68-4798	68-4799	68-4800	68-4801	Yes
12-19-59-	68-6112	68-3801	68-3802	68-3803	68-6114	68-3809	68-3810	68-3811	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
16-53-	68-4599	68-4600	68-4601	68-4602	68-4611	68-4612	68-4613	68-4614	Yes
16-55-	68-2793	68-2794	68-2796	68-2795	68-2805	68-2806	68-2808	68-2807	Yes
16-53-55-	68-4619	68-4620	68-4621	68-4622	68-4631	68-4632	68-4633	68-4634	Yes
16-56-	68-5562	68-5563	68-5564	68-5565	68-5618	68-5619	68-5620	68-5621	Yes
16-53-56-	68-5570	68-5571	68-5572	68-5773	68-5626	68-5627	68-5628	68-5629	Yes
16-53-55-56-	68-5574	68-5575	68-5576	68-5577	68-5630	68-5631	68-5632	68-5633	Yes
16-58-	68-3040	68-3041	68-3043	68-3042	68-3052	68-3053	68-3055	68-3054	Yes
16-53-58-	68-4643	68-4644	68-4645	68-4646	68-4655	68-4656	68-4657	68-4658	Yes
16-53-55-58-	68-4667	68-4668	68-4669	68-4670	68-4675	68-4676	68-4677	68-4678	Yes
16-19-53-	68-4739	68-4740	68-4741	68-4742	68-4751	68-4752	68-4753	68-4754	Yes
16-19-55-	68-2935	68-2936	68-2938	68-2937	68-2947	68-2948	68-2950	68-2949	Yes
16-19-56-	68-5650	68-5651	68-5652	68-5653	68-5634	68-5635	68-5636	68-5637	Yes
16-19-53-56-	68-5513	68-5535	68-5536	68-5537	68-5642	68-5643	68-5644	68-5645	Yes
16-19-53-55-56-	68-5531	68-5532	68-5533	68-5534	68-5646	68-5647	68-5648	68-5649	Yes
16-19-58-	68-3090	68-3091	68-3093	68-3092	68-3102	68-3103	68-3105	68-3104	Yes
16-19-53-58-	68-4782	68-4783	68-4784	68-4785	68-4794	68-4795	68-4796	68-4797	Yes

***For all associated parts in assemblies above, contact factory for availability**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
19-53-	68-4731	68-4732	68-4733	68-4734	68-4743	68-4744	68-4745	68-4746	Yes
19-55-	68-2931	68-2932	68-2934	68-2933	68-2943	68-2944	68-2946	68-2945	Yes
19-56-	68-5511	68-3225	68-3226	68-3224	68-5582	68-3230	68-3231	68-3229	Yes
19-57-	68-6178	68-2965	68-2968	68-2967	68-2977	68-2978	68-2980	68-2979	Yes
19-58-	68-3086	68-3087	68-3089	68-3088	68-3098	68-3099	68-3101	68-3100	Yes
19-59-	68-6111	68-3797	68-3798	68-3799	68-6113	68-3805	68-3806	68-3807	Yes
19-53-56-	68-5512	68-4826	68-4827	68-4828	68-5584	68-4829	68-4830	68-4831	Yes
19-53-55-56-	68-5527	68-4953	68-4954	68-4955	68-5585	68-4956	68-4957	68-4958	Yes
19-53-58-	68-4778	68-4779	68-4780	68-4781	68-4790	68-4791	68-4792	68-4793	Yes

***For all associated parts in assemblies above, contact factory for availability**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
53-	68-4591	68-4592	68-4593	68-4594	68-4603	68-4604	68-4605	68-4606	Yes
55-	68-2789	68-2790	68-2792	68-2791	68-2801	68-2802	68-2804	68-2803	Yes
53-55-	68-4615	68-4616	68-4617	68-4618	68-4627	68-4628	68-4629	68-4630	Yes
53-56-	68-5544	68-4687	68-4688	68-4689	68-5580	68-4690	68-4691	68-4692	Yes
53-55-56-	68-5545	68-4693	68-4694	68-4695	68-5581	68-4696	68-4697	68-4698	Yes
57-	68-6176	68-2815	68-2818	68-2817	68-2827	68-2828	68-2830	68-2829	Yes
55-57-	68-6212	68-4938	68-4940	68-4939	68-4945	68-4946	68-4948	68-4947	Yes
58-	68-3036	68-3037	68-3039	68-3038	68-3048	68-3049	68-3051	68-3050	Yes
53-58-	68-4639	68-4640	68-4641	68-4642	68-4651	68-4652	68-4653	68-4654	Yes
53-55-58-	68-4663	68-4664	68-4665	68-4666	68-4675	68-4676	68-4677	68-4678	Yes

- **For all associated parts in assemblies above, contact factory for availability**
- **Specify finish**

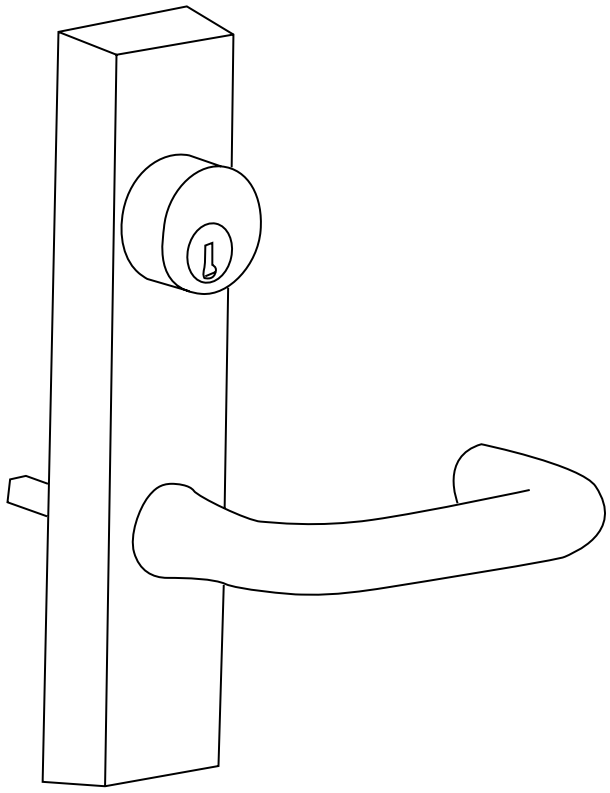
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Exit Devices				
	8300	AD8400 MD8400	8500	AD8600 MD8600 WD8600	SP8600[2] PP8600[2] PR8600[2]
04	704	—	704	—	—
	744[1]	—	744[1]	—	—
06	—	706-4	—	706-4	706-6
	—	746-4[1]	—	746-4[1]	746-6[1]
10	710	710-4	710	710-4	710-6
	740[1]	740-4[1]	740[1]	740-4[1]	740-6[1]
13	713	713-4	713-8	713-4	713-6
	743[1]	743-4[1]	743-8[1]	743-4[1]	743-6[1]
15	715	715-4	715-8	715-4	715-6
16	—	—	—	—	—
73	—	773-4	773-8	773-4	773-6
74	—	774-4	774-8	774-4	774-6
75	775	—	—	—	—
76	776	—	—	—	—
77	—	—	—	—	—
78	—	—	—	—	—

1. 740, 743, 744 & 746 are freewheeling levers
2. Designates discontinued products



A8231 12/17

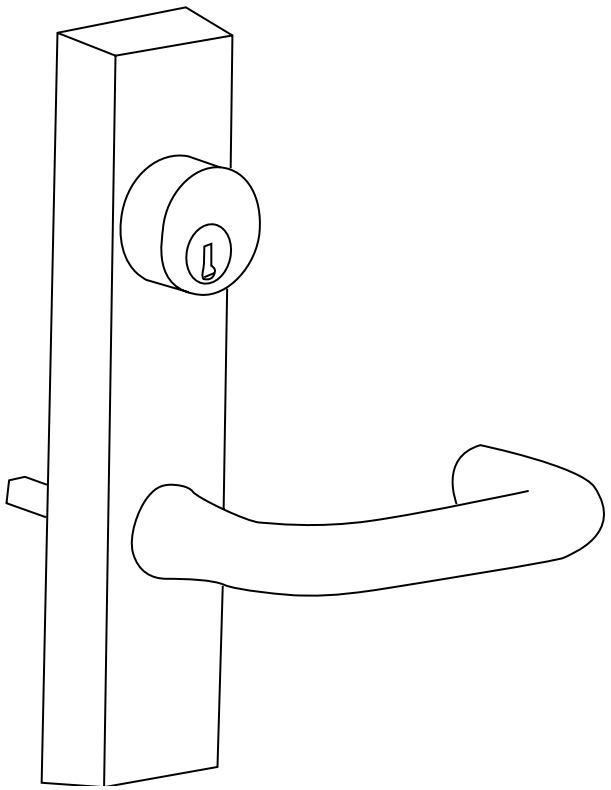
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Exit Devices						
	LS8600 LP8600 LR8600	**8700 FM8700 HC48700 HC8700**	**NB8700**	**SP8700[2] PP8700[2] PR8700[2]**	**8800**	**8888 HC8800**	**8900**
04	—	—	—	—	704	704	704
	—	—	—	—	744[1]	744[1]	744[1]
06	706-6	706	706-8	706-8	706-8	706-8	—
	746-6[1]	746[1]	746-8	746-8[1]	746-8[1]	746-8[1]	—
10	710-6	710	710	710	710	710	710
	740-6[1]	740[1]	740	740[1]	740[1]	740[1]	740[1]
13	713-6	713	—	713-8	713-8	713-8	713
	743-6[1]	743[1]	743-8[1]	743-8[1]	743-8[1]	743-8[1]	743[1]
15	715-6	715	715-8	715-8	715-8	715-8	715
16	—	—	—	—	716	—	716
73	773-6	773	773-8	773-8	—	—	—
74	774-6	774	774-8	774-8	—	—	—
75	—	—	—	—	775-8	775-8	775
76	—	—	—	—	776-8	776-8	776
77	—	—	—	—	777-8	777-8	777
78	—	—	—	—	778-8	778-8	778

1. 740, 743, 744 & 746 are freewheeling levers
2. Designates discontinued products



A8231 12/17

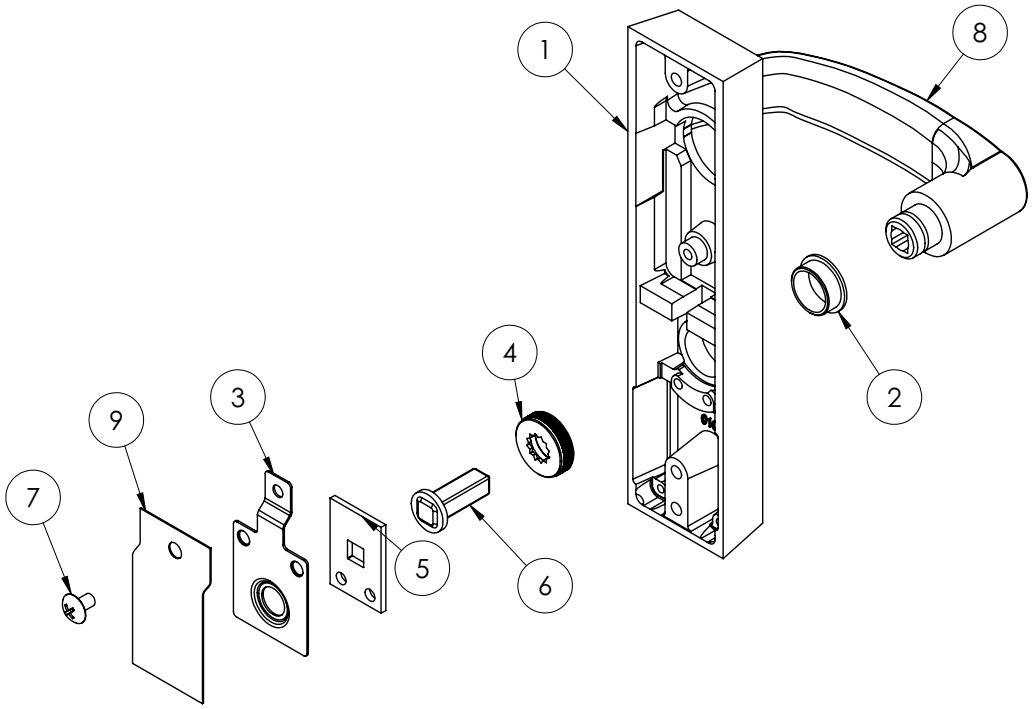
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0427	ET Case (704)	1	No
	97-0429	ET Case (710)	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	97-0522	Hub Plate (704/710)	1	Yes
6	97-0573	Spindle (704/710)	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	—	Lever Handle[1,2]	1	Yes
9	A6407	Information Tag	1	No
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

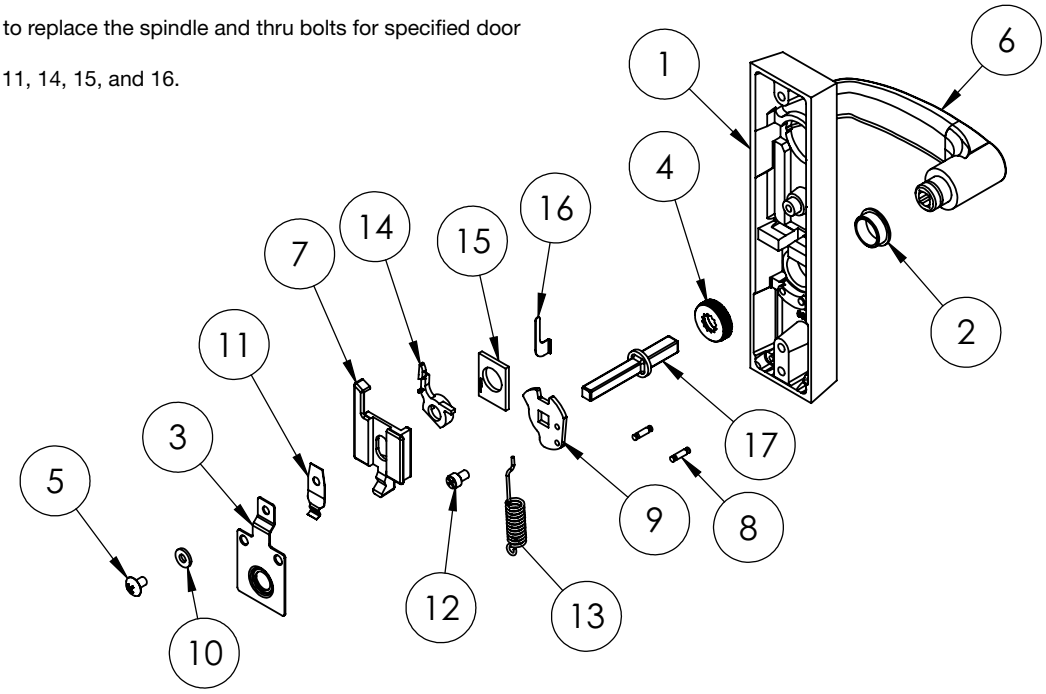
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
Not Shown	—	Cylinder Assembly[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
7	97-0355	Locking Slide (706) (607-2)	1	Yes
	97-0356	Locking Slide (713) (607-1)	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0528	Hub Plate (Std)	1	Yes
10	97-0557	Fusible Link	1	Yes
11	97-0571	Locking Slide Spring	1	Yes
12	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
13	97-0425	Hub Spring (Std)	1	Yes
14	97-0558	Slide Support	1	No
15	97-0563	Spring Support	1	No
16	97-0564	Return Spring	1	No
17	97-0549	Spindle (1 3/4" Door) (730-1)	1	Yes
	97-0550	Spindle (2" Door) (730-2)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-3)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 5, 7, 10, 11, 14, 15, and 16.



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

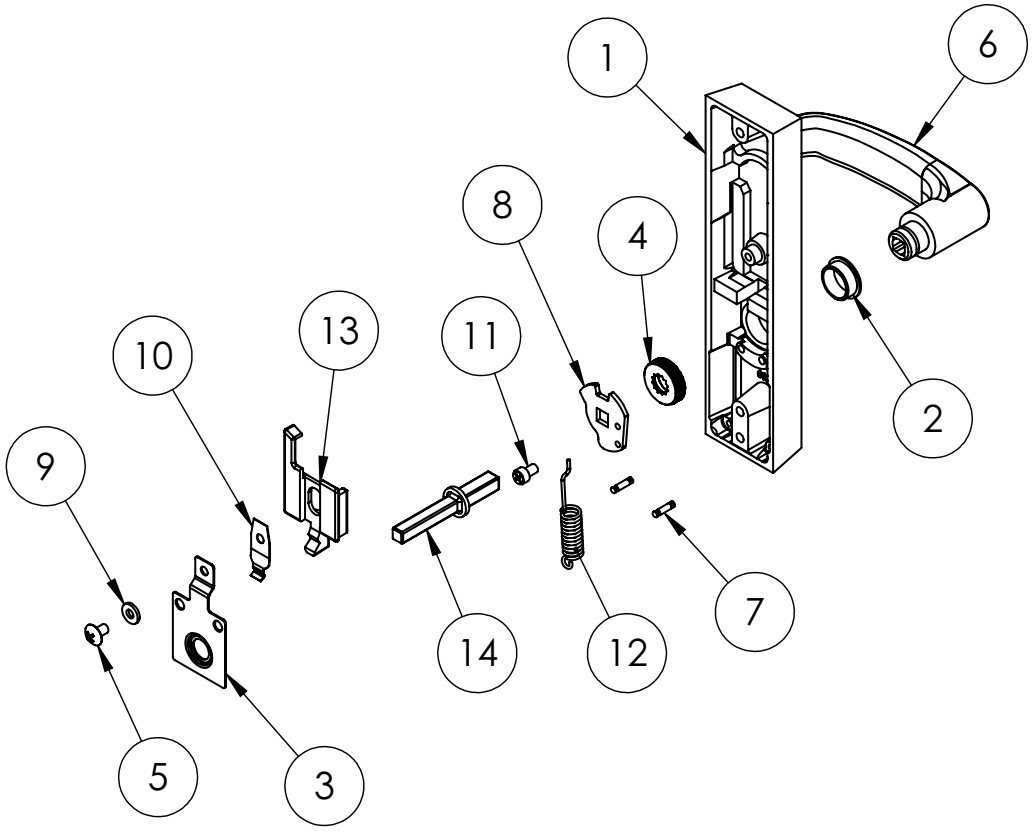
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	730-1	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-2	Spindle Retrofit Kit (2" Door)	1	Yes
	730-3	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

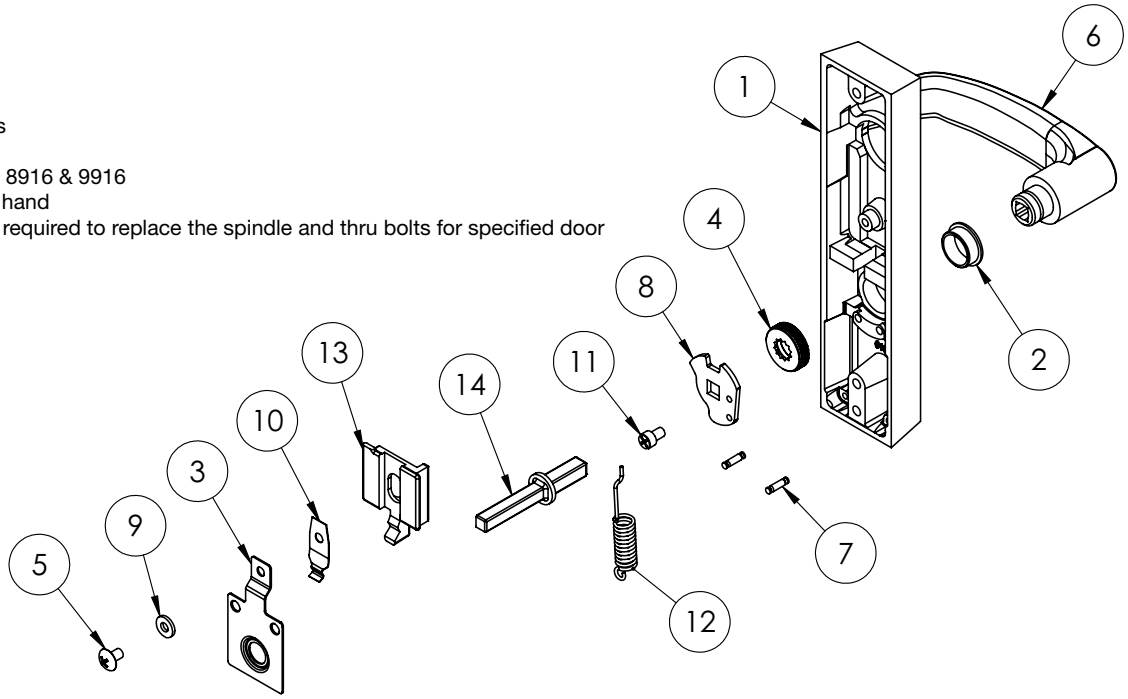
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0427	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
7	01-4507	1/8" X 1/2' Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
Not Shown	—	Cylinder[1,2,2a]	1	Yes
	97-0350	Cylinder Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	13-0086	Backplate (8816 Only)	1	Yes
	13-0074	Connecting Screw (8816 Only)	2	Yes
	13-0075	Connecting Screw (8816 Only) (2 1/2" Door And Over)	2	Yes
	13 97-0439	Locking Slide (716)	1	Yes
14	97-0549	Spindle (1 3/4" Door) (730-1)	1	Yes
	97-0550	Spindle (2" Door) (730-2)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-3)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	1	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	1	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	1	Yes

1. Specify finish
2. Specify cylinder size
2a. By keying Requirements
2b. #34 Cylinder for 8816
#46 Mortise cylinder for 8916 & 9916
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

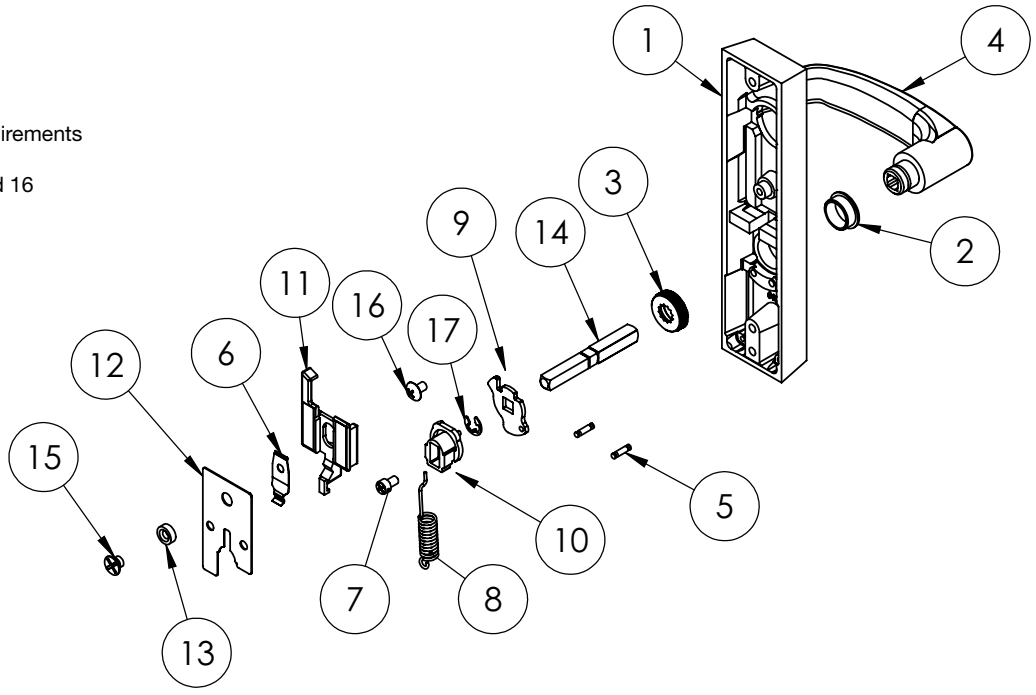
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0347	Locking Slide Spring	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	97-0571	Locking Slide Spring		Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0478	Lower Hub Plate	1	Yes
10	97-0479	Spindle Lock	1	Yes
11	97-0475	Locking Slide (743)	1	Yes
12	97-0581	Retaining Plate	1	Yes
13	97-0582	Spacer	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	01-1479	Cr-Fhms #10-32 X 1/2"	1	Yes
16	01-1183	Ct-Thms #10-32 X 5/16"	1	Yes
17	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 6, 11, and 16



A8231 12/17

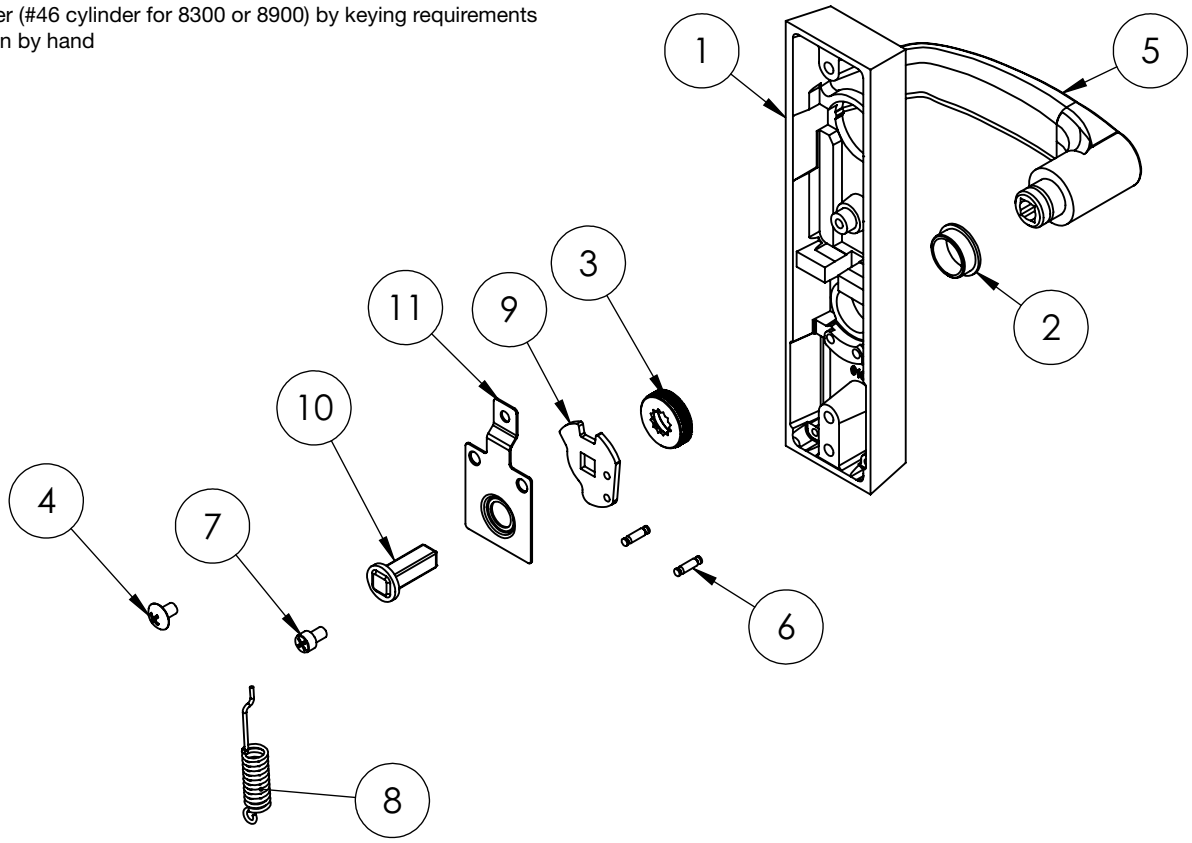
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case (740)	1	No
	97-0427	ET Case (744)	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
5	—	Lever Handle[1,2]	1	Yes
6	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0528	Hub Plate	1	Yes
10	97-0573	Spindle	1	Yes
11	68-1393	Retaining Plate	1	Yes
Not Shown	—	Rim Cylinder (744 Only)[1,2]	1	Yes
	13-0086	Backplate (744 Only)	1	Yes
	13-0074	Connecting Screw (744 Only)	2	Yes
	13-0075	Connecting Screw (744 Only) (2 1/2" Door And Over)	2	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #34 cylinder (#46 cylinder for 8300 or 8900) by keying requirements
3. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

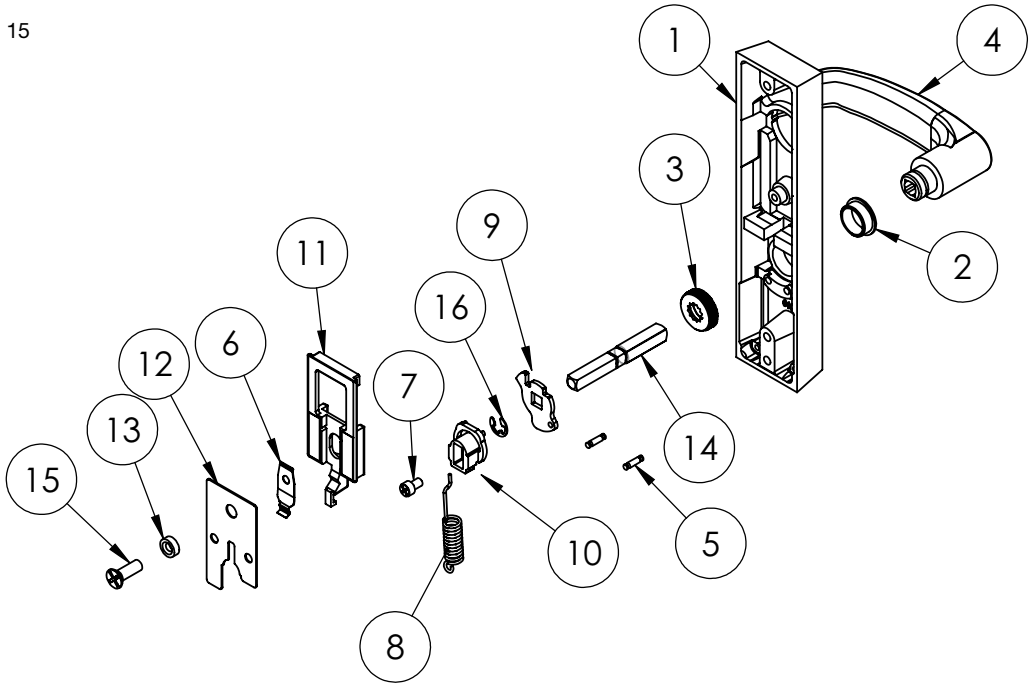
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	97-0347	Locking Slide Spring	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	97-0571	Locking Slide Spring W/ Bl Dyk	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0478	Lower Hub Plate	1	Yes
10	97-0479	Spindle Lock	1	Yes
11	97-0476	Locking Slide (746 Function)	1	Yes
12	97-0581	Retaining Plate	1	Yes
13	97-0582	Spacer	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
16	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 6, 11, and 15



A8231 12/17

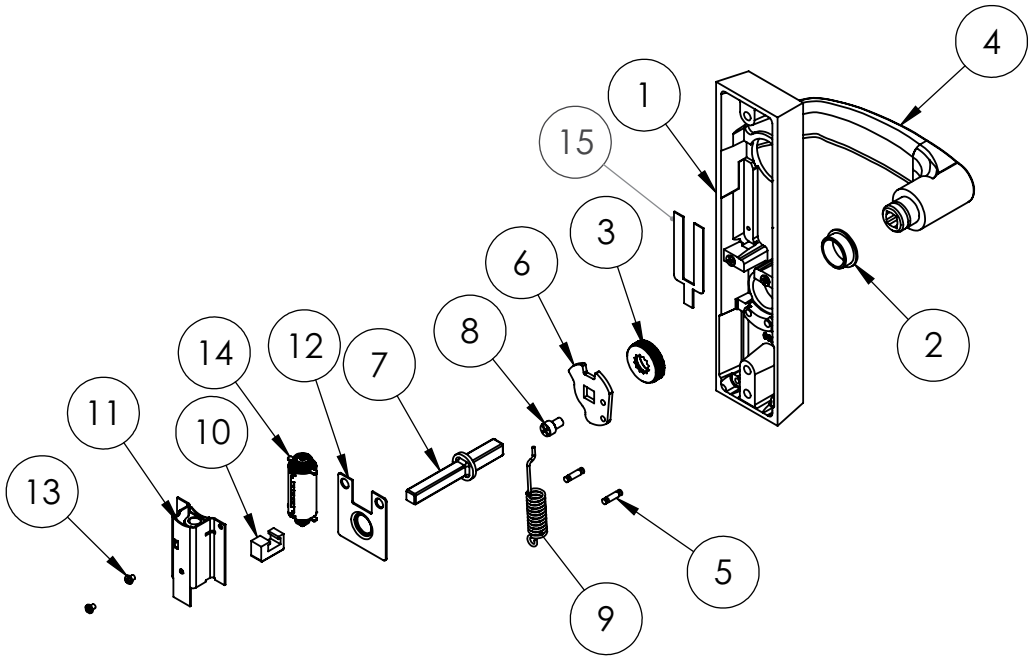
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0528	Hub Plate	1	Yes
7	97-0549	Spindle (1 3/4" Door)	1	
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	
8	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0329	Locking Tail	1	Yes
11	97-3932	Solenoid Cover Assembly (Fail Secure)	1	Yes
12	68-1402	Retainer Plate, Electrical Function	1	Yes
13	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
14	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
15	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	

1. Specify finish
2. Specify lever design by hand



A8231 12/17

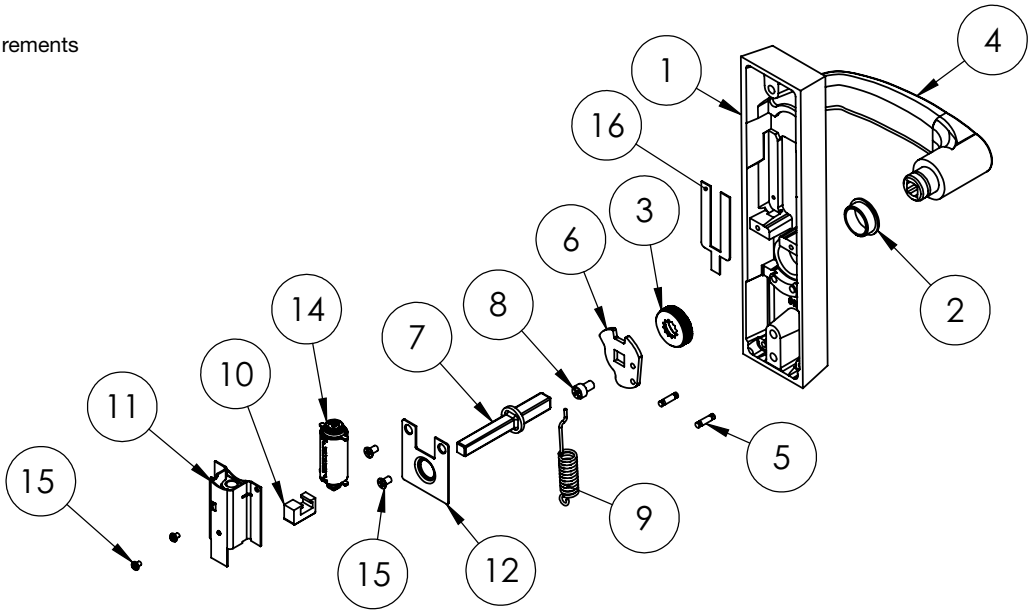
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	97-0528	Hub Plate	1	Yes
7	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	—	Cylinder[1,3]	1	Yes
	13-0086	Backplate	1	Yes
	13-0074	Connecting Screw	2	Yes
	13-0075	Connecting Screw (2 1/2" Door And Over)	2	Yes
8	01-1182	CR-CHMS #10-32 X .297	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0329	Locking Tail	1	Yes
11	97-3932	Solenoid Cover	1	Yes
12	68-1402	Retainer Plate, Electrical Function	1	Yes
13	01-1154	#6-32 X 1/4" PH Flat Undercut Ms	2	Yes
14	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
15	01-4560	#3-48 X 1/8" Pan CR-Ohms	2	Yes
16	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand
3. Specify #46 cylinder by keying requirements



A8231 12/17

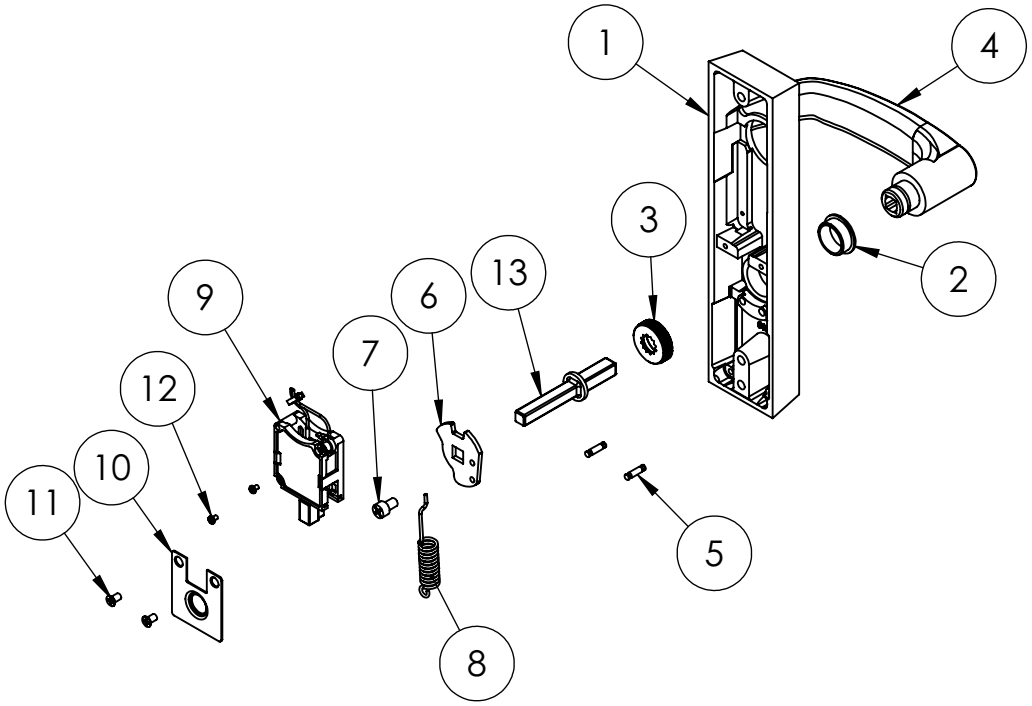
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	Electric ET Case W/ Cylinder Prep	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
Not Shown	—	Cylinder[1,2]	1	Yes
6	97-0528	Hub Plate (Std)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #46 cylinder by keying requirements
3. Specify lever design by hand



A8231 12/17

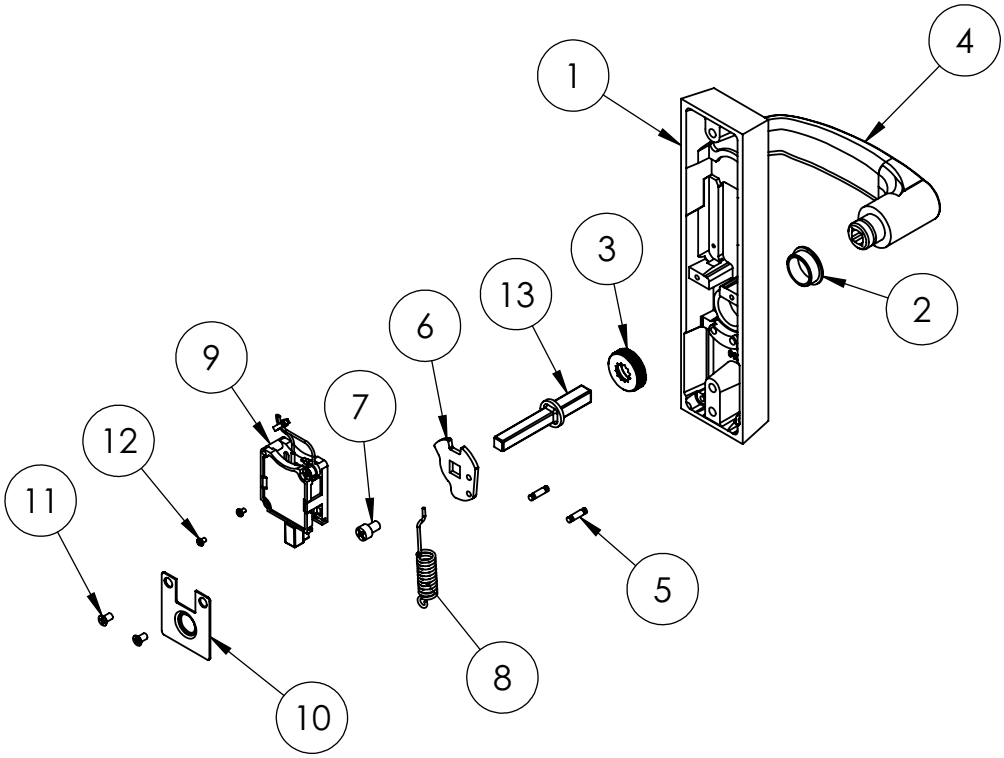
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	Electric ET Case W/O Cylinder Prep[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0528	Hub Plate (Std)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

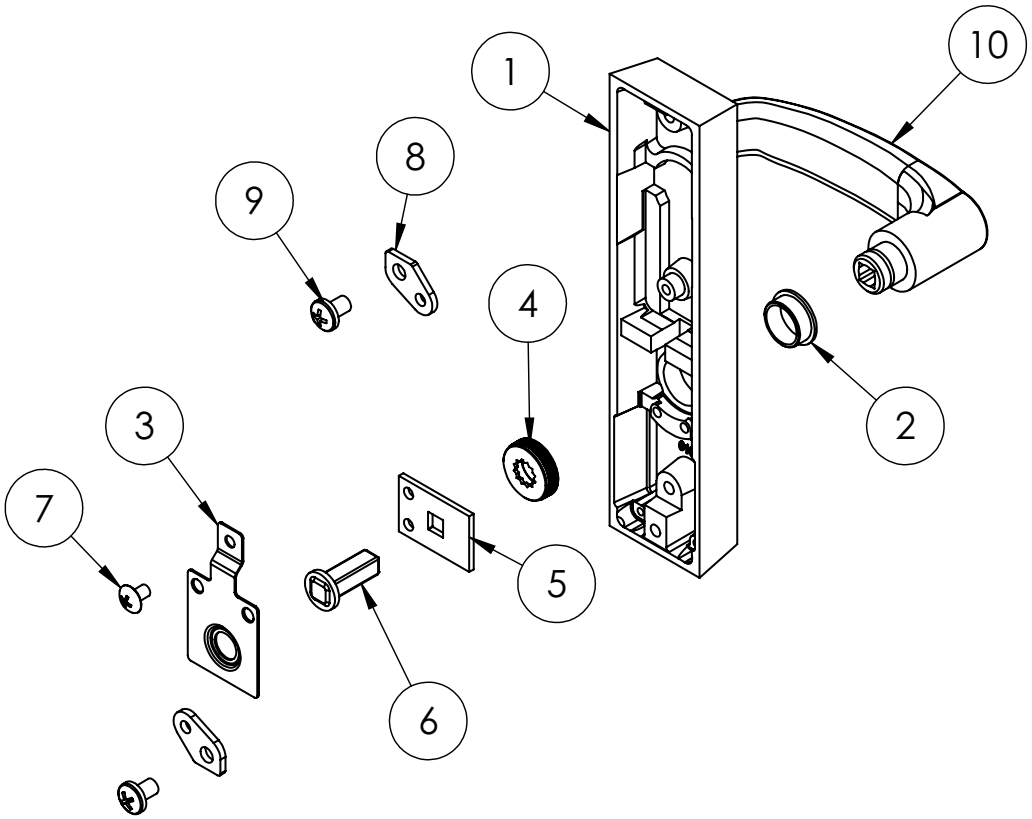
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	97-0522	Hub Plate (704/710)	1	Yes
6	97-0573	Spindle (704/710)	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	68-0853	Bracket	2	Yes
9	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
10	—	Lever Handle[1,2]	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 3 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

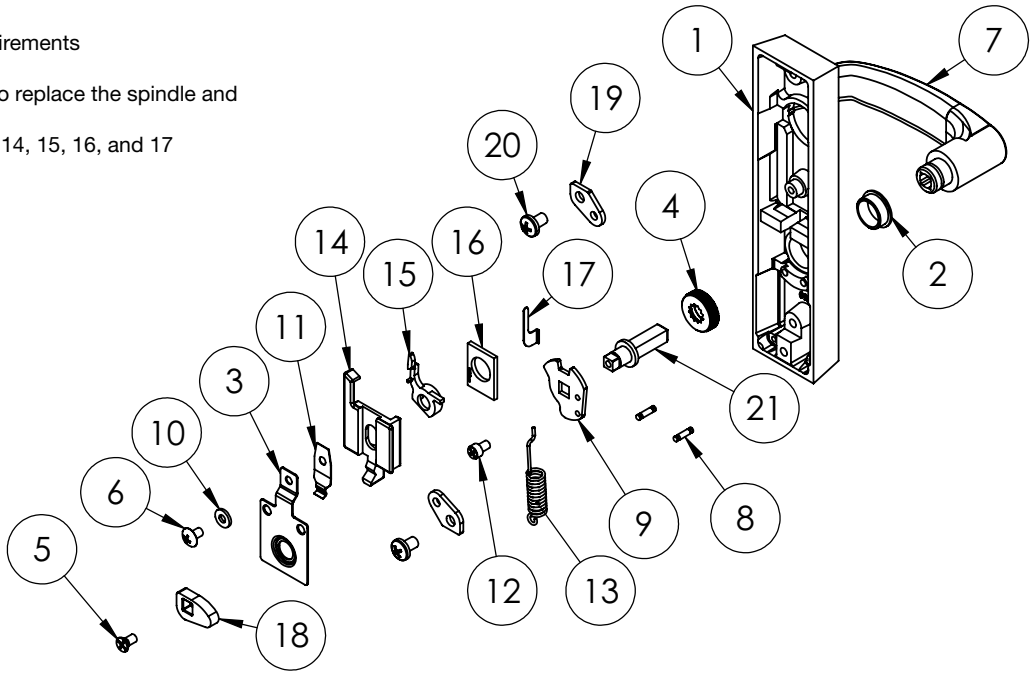
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1027	Ph Fl U'cut Ms #10-24 X 3/8"	1	Yes
6	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
7	—	Lever Handle[1,3]	1	Yes
Not Shown	—	Cylinder Assembly[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0528	Hub Plate (Std)	1	Yes
10	97-0557	Fusible Link	1	Yes
11	97-0571	Locking Slide Spring	1	Yes
12	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
13	97-0425	Hub Spring (Std)	1	Yes
14	97-0355	Locking Slide (706)	1	Yes
	97-0356	Locking Slide (713)	1	Yes
15	97-0558	Slide Support	1	No
16	97-0563	Spring Support	1	No
17	97-0564	Return Spring	1	No
18	68-0852	Cam 700-4	1	Yes
19	68-0853	Bracket	2	Yes
20	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
21	97-0549	Spindle (1 3/4" Door) (730-4)	1	Yes
	97-0550	Spindle (2" Door) (730-5)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-6)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 6, 10, 11, 14, 15, 16, and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

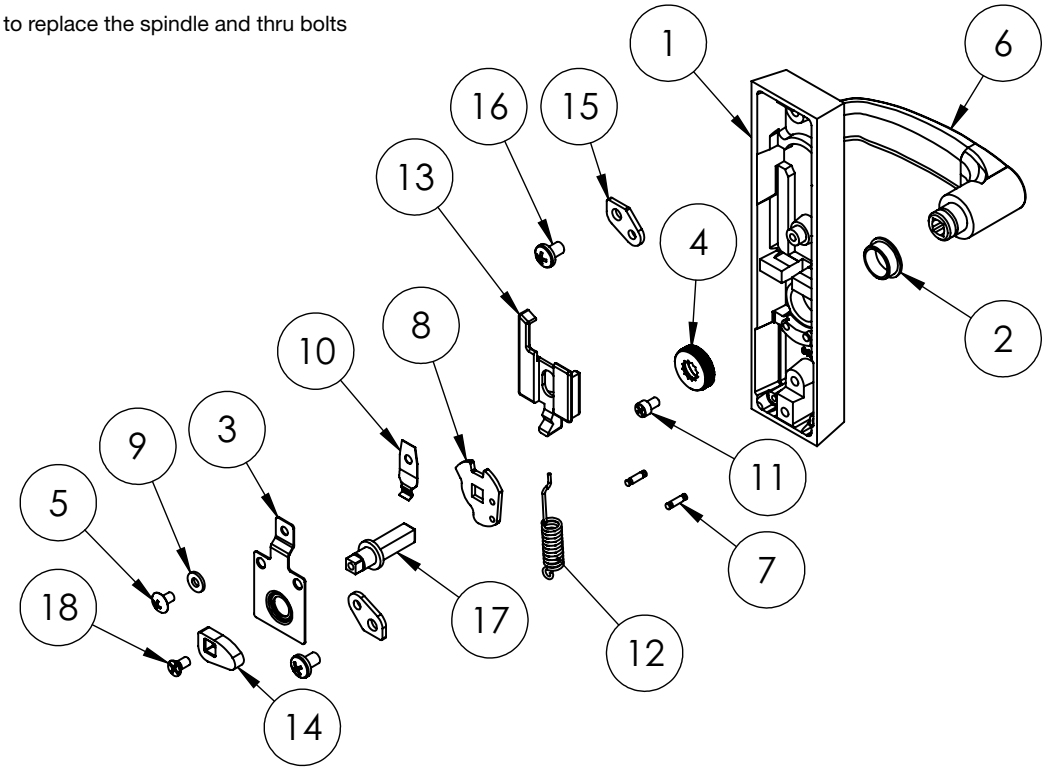
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	68-0852	Cam 700-4	1	Yes
15	68-0853	Bracket	2	Yes
16	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
17	730-4	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-5	Spindle Retrofit Kit (2" Door)	1	Yes
	730-6	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
18	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-30 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

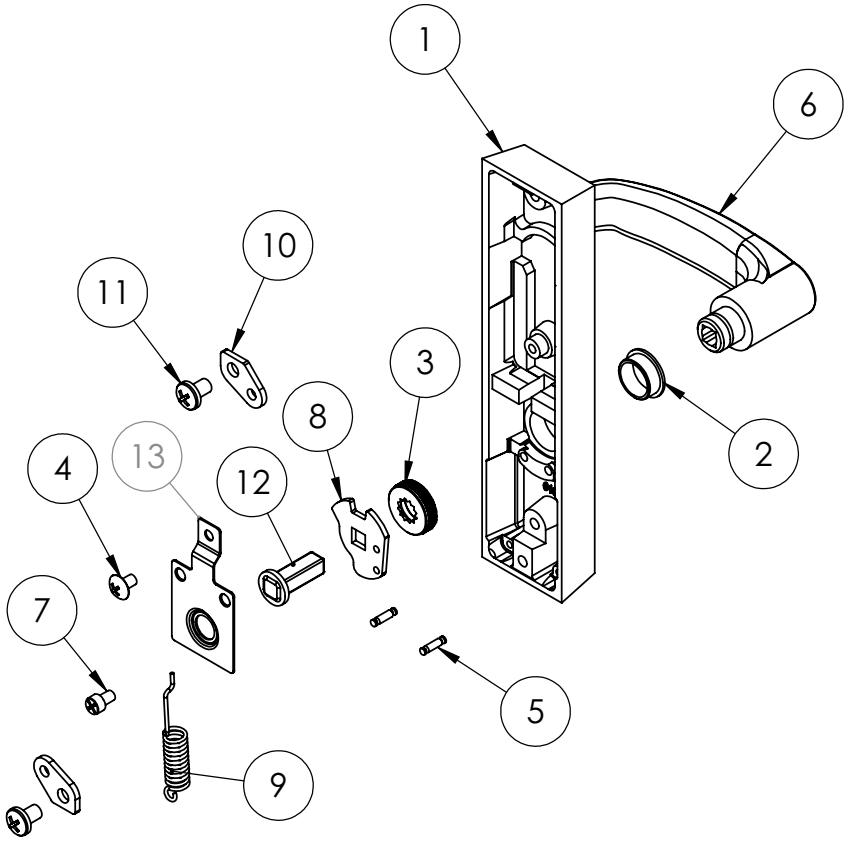
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,2]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0528	Hub Plate	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	68-0853	Bracket	2	Yes
11	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
12	97-0573	Spindle	1	Yes
13	68-1393	Retaining Plate	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

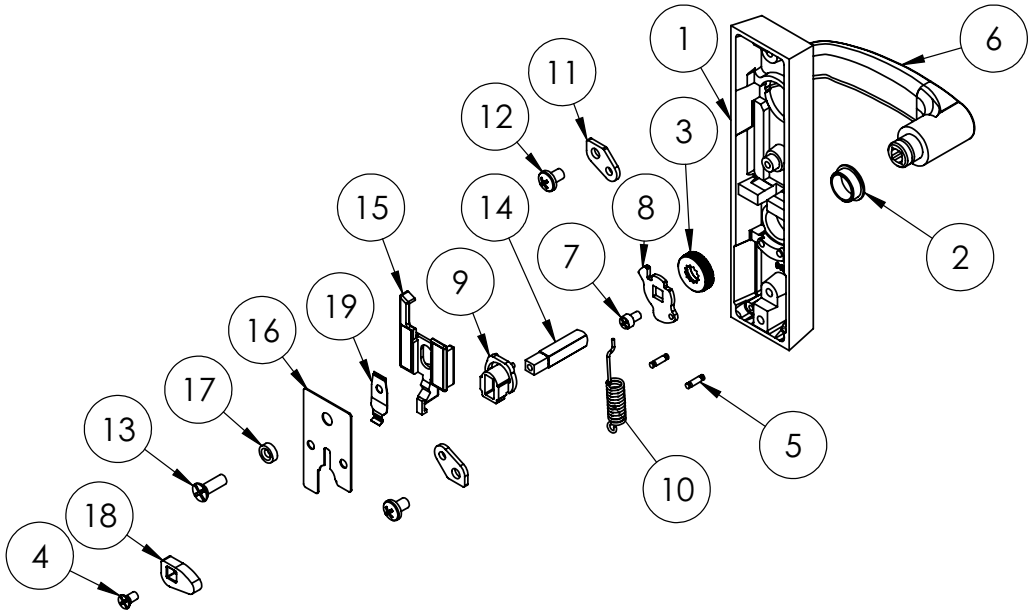
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,3]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
9	97-0479	Spindle Lock	1	Yes
10	97-0425	Hub Spring (Std)	1	Yes
11	68-0853	Bracket	2	Yes
12	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	2	Yes
13	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
14	97-3098	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3099	Spindle Assembly (2" Door)	1	Yes
	97-3100	Spindle Assembly (2 1/4" Door)	1	Yes
15	97-0475	Locking Slide (743)	1	Yes
16	97-0581	Retaining Plate	1	Yes
17	97-0582	Spacer	1	Yes
18	68-0852	Cam 700-4	1	Yes
19	97-0347	Locking Slide Spring	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 13, 15, 17 and 19



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

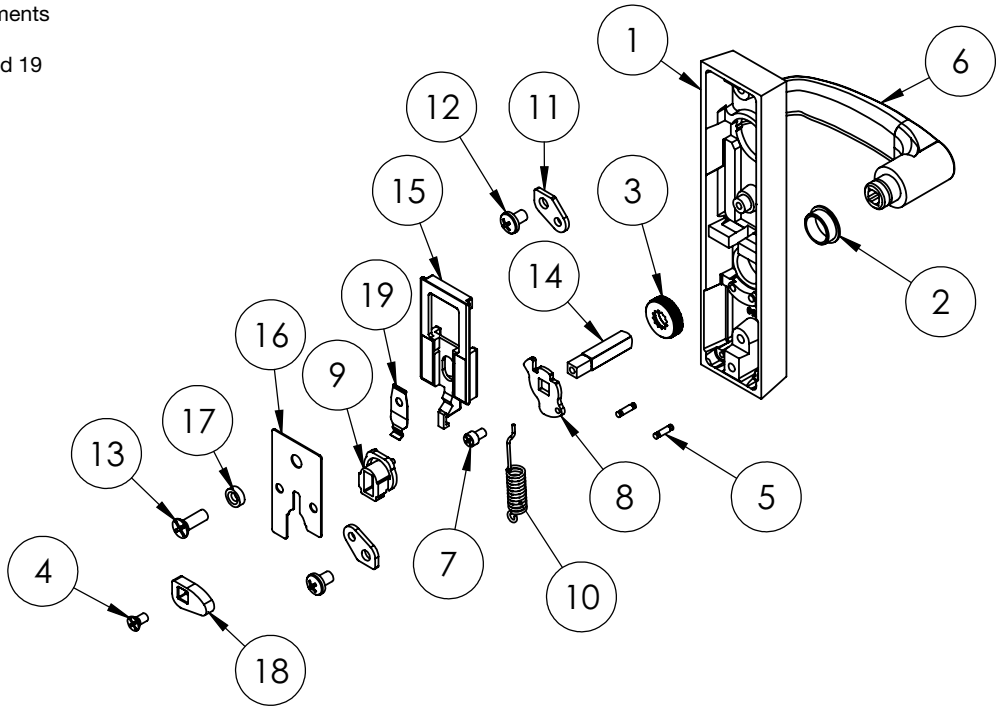
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap	1	Yes
4	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,3]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
9	97-0479	Spindle Lock	1	Yes
10	97-0425	Hub Spring (Std)	1	Yes
11	68-0853	Bracket	2	Yes
12	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	2	Yes
13	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	97-0476	Locking Slide (746)	1	Yes
16	97-0581	Retaining Plate	1	Yes
17	97-0582	Spacer	1	Yes
18	68-0852	Cam 700-4	1	Yes
19	97-0347	Locking Slide Spring	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 13, 15, 17 and 19



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

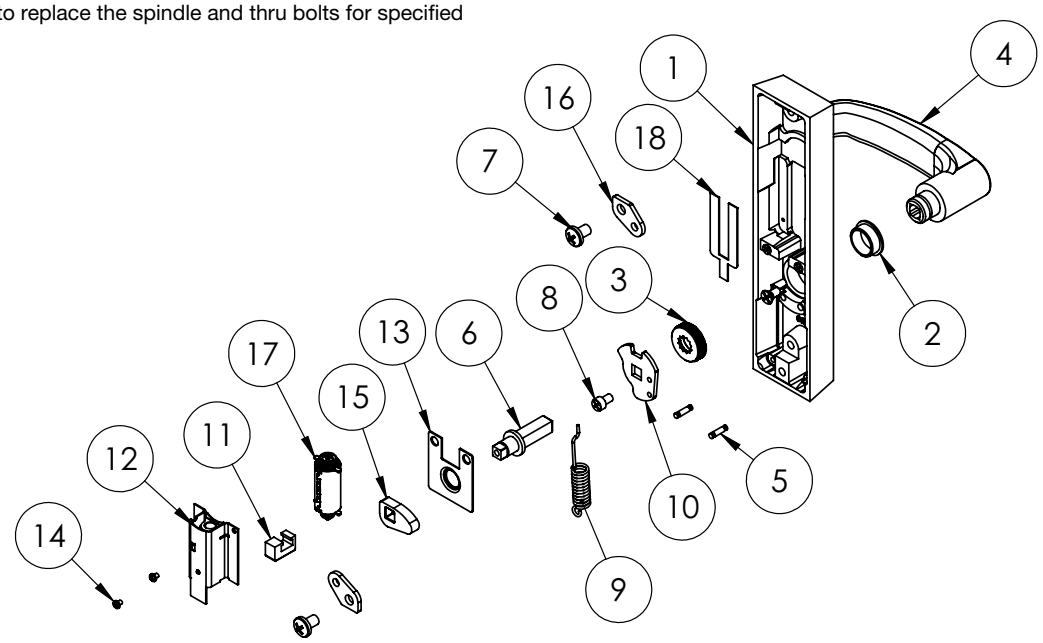
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0437	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	730-4	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-5	Spindle Retrofit Kit (2" Door)	1	Yes
	730-6	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
7	01-1478	Cr Pan Hd Mach Screw #1/4 X 3/8"	2	Yes
8	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0528	Hub Plate	1	Yes
11	97-0329	Locking Tail	1	Yes
12	97-3932	Solenoid Cover Assembly (Fail Secure)	1	Yes
13	68-1402	Retainer Plate, Electrical Function	1	Yes
14	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
15	68-0852	Cam 700-4	1	Yes
16	68-0853	Bracket	2	Yes
17	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
18	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

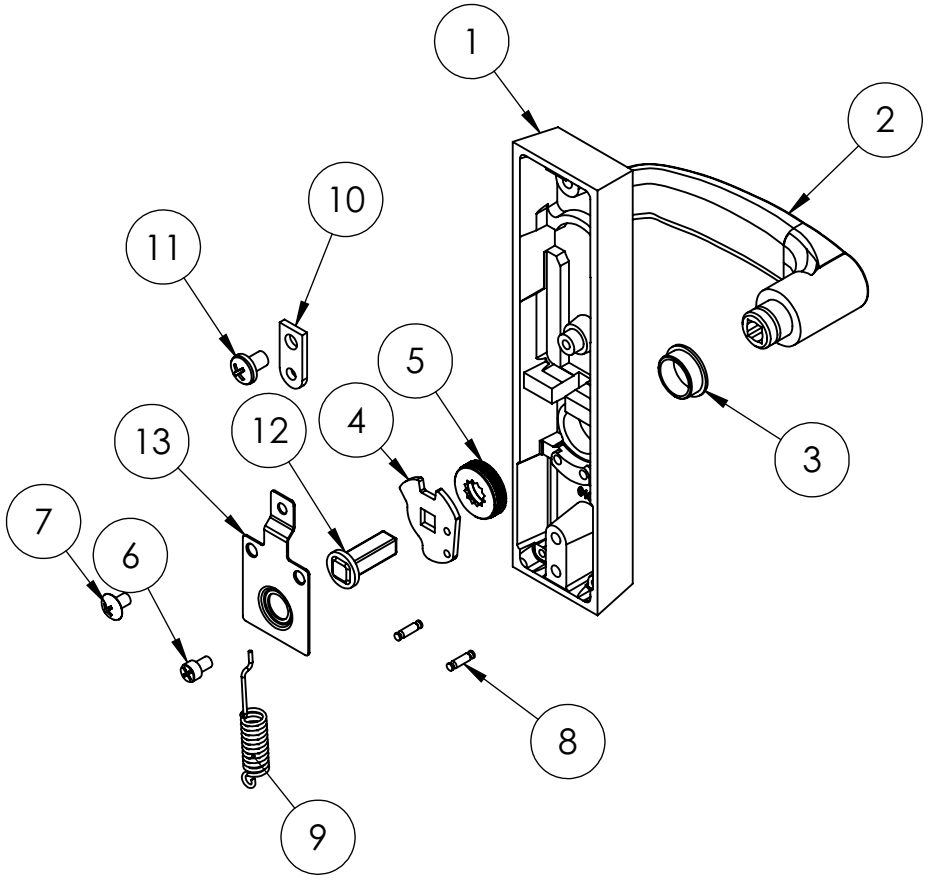
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0523	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0528	Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	1	Yes
12	97-0573	Spindle	1	Yes
13	68-1393	Retaining Plate	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

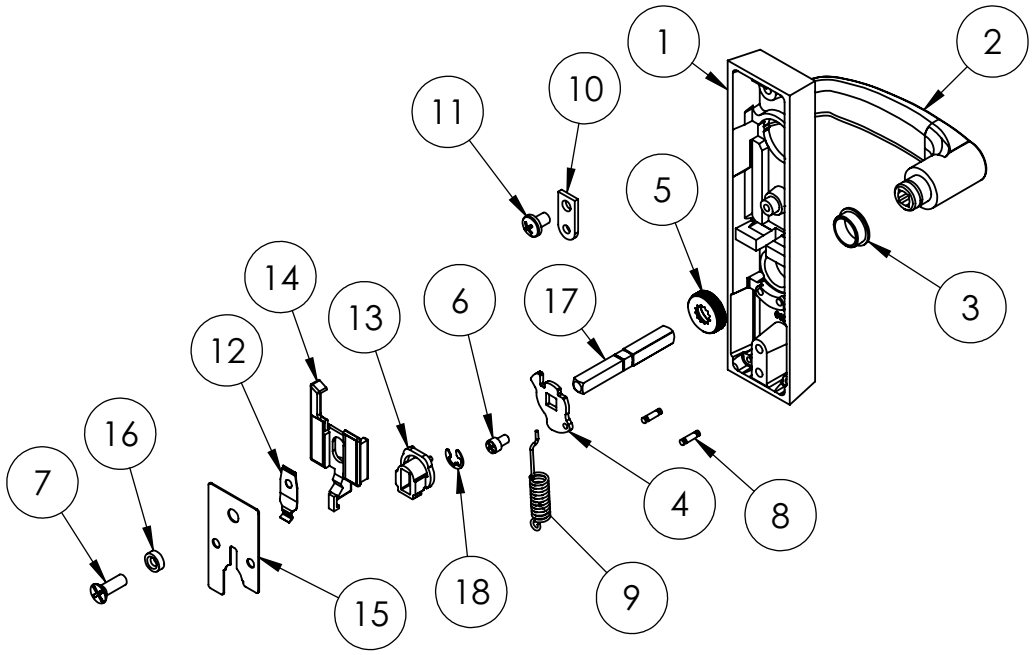
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0524	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1,3]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0478	Lower Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
8	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0380	Cylinder Nut	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0479	Spindle Lock	1	Yes
14	97-0475	Locking Slide (743)	1	Yes
15	97-0581	Retaining Plate	1	Yes
16	97-0582	Spacer	1	Yes
17	97-3092	Spindle Assembly	1	Yes
18	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 700-6 ET control is only available for 1-3/4" doors

Note: 607 kit contains items 7, 12, 14 and 16



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

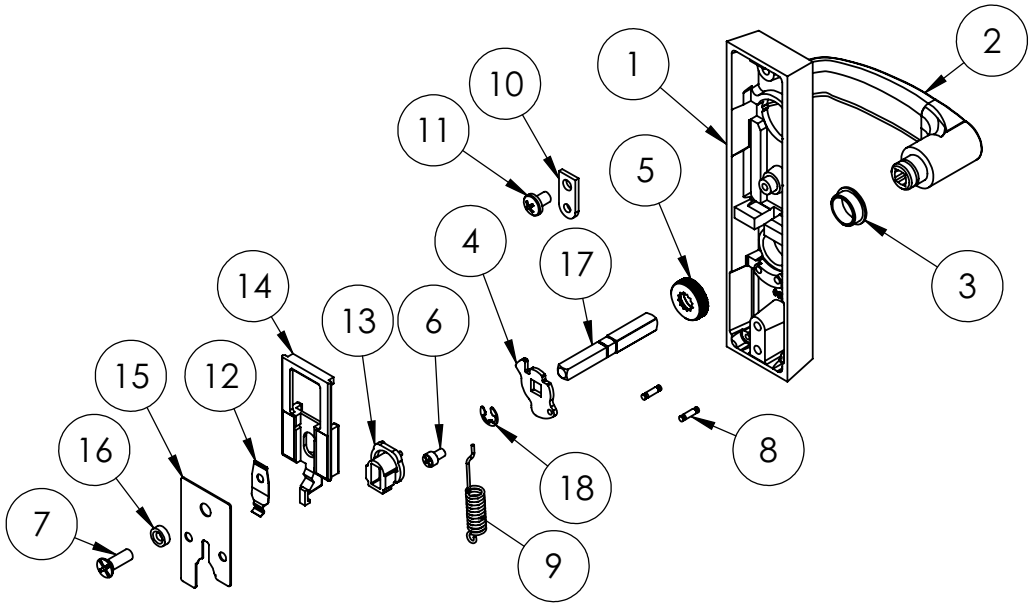
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0524	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1,3]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0478	Lower Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0479	Spindle Lock	1	Yes
14	97-0526	Locking Slide (746-6)	1	No
15	97-0581	Retaining Plate	1	Yes
16	97-0582	Spacer	1	Yes
17	97-3092	Spindle Assembly	1	Yes
18	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 700-6 ET control is only available for 1-3/4" doors

Note: 607 kit includes items 7, 12, 14 and 16



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

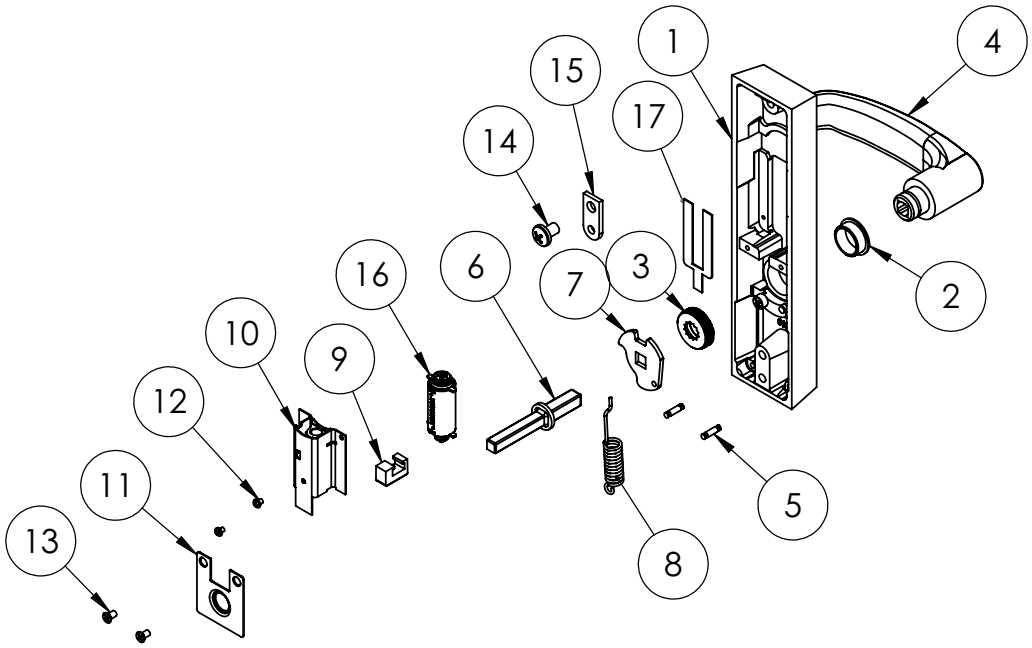
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0525	ET Case, Drop Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0549	Spindle (Lockable 700 And 700-6)	1	Yes
7	97-0480	Locking Piece For -6 And -8	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0329	Locking Tail	1	Yes
10	97-3932	Solenoid Cover Assembly	1	Yes
11	68-1402	Retainer Plate, Electrical Function	1	Yes
12	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
13	01-1154	CR-FHMS #6-32 X 1/4"	2	Yes
14	01-1478	CR Pan Hd Mach Screw #1/4-20 X 3/8"	1	Yes
15	68-1254	Extension Bracket	1	Yes
16	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
17	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 700-6 ET control is only available for 1 3/4" doors



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

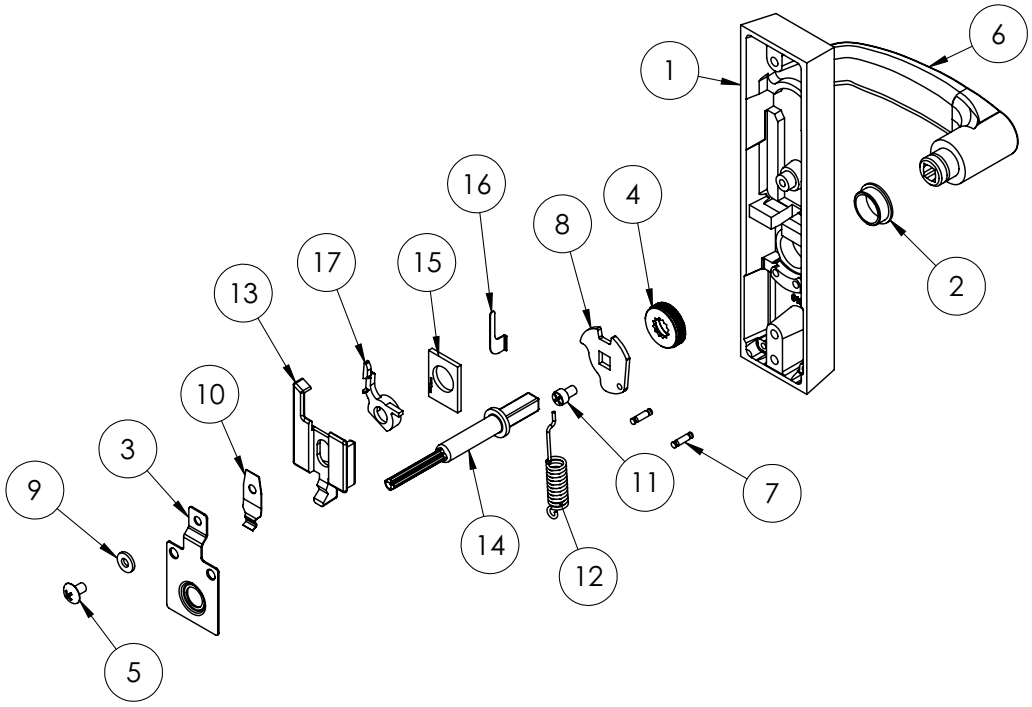
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
7	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
8	97-0480	Locking Piece For -6 And -8	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0355	Locking Slide (706)	1	Yes
	97-0356	Locking Slide (713)	1	Yes
14	97-0541	Spindle (Cross)	1	Yes
15	97-0563	Spring Support	1	No
16	97-0564	Return Spring	1	No
17	97-0558	Slide Support	1	No
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 5, 9, 10, 13, 15, 16, and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

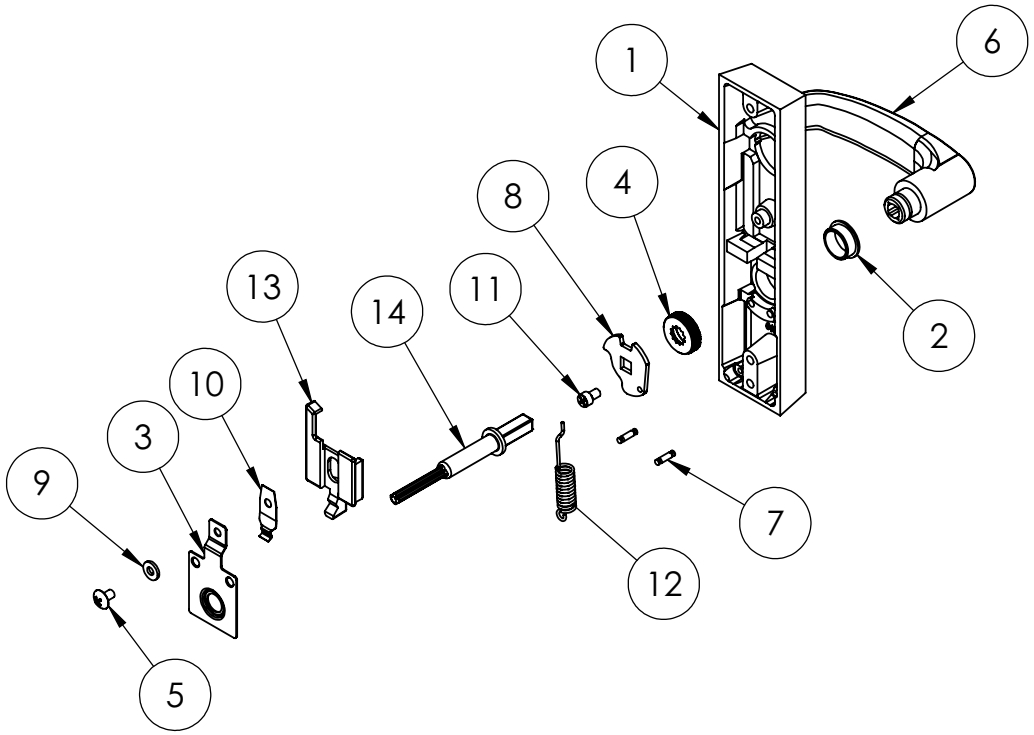
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
8	97-0480	Locking Piece For -6 And -8	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	730-7	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-8	Spindle Retrofit Kit (2" Door)	1	Yes
	730-9	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

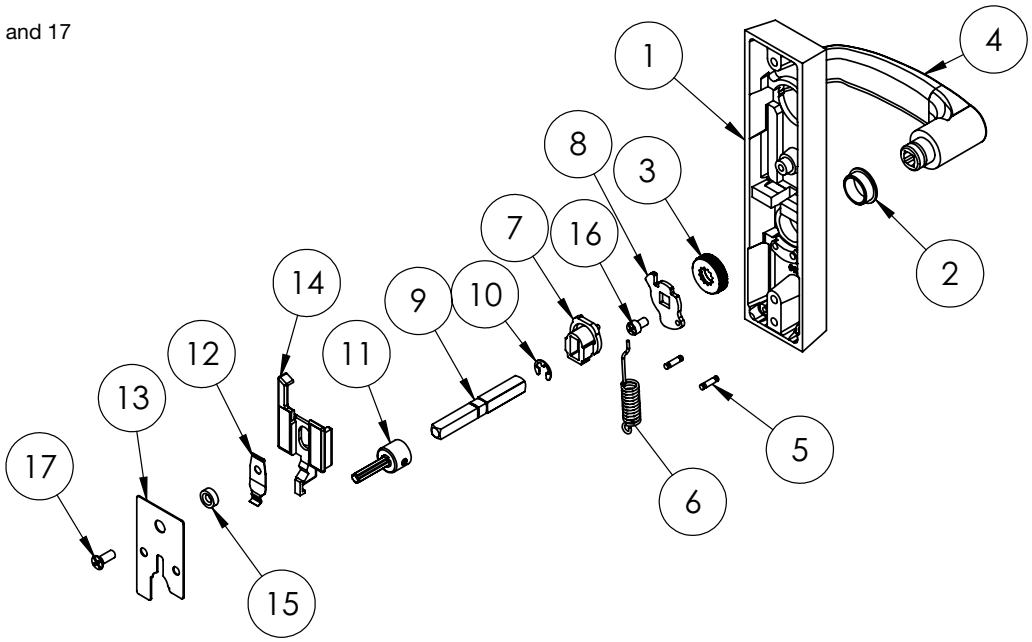
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0425	Hub Spring (Std)	1	Yes
7	97-0479	Spindle Lock	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
9	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
10	97-0527	E Clip 0.312 Shaft	1	Yes
11	68-3671	Spindle Adapter	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0581	Retaining Plate	1	Yes
14	97-0475	Locking Slide (743)	1	Yes
15	97-0582	Spacer	1	Yes
16	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
17	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 12, 14, 15 and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

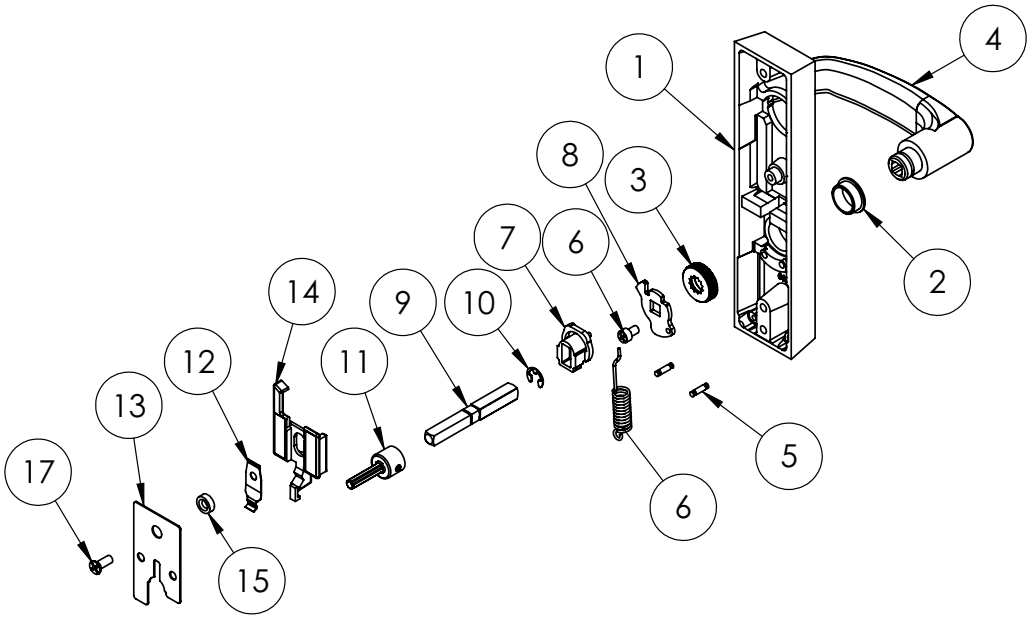
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0425	Hub Spring (Std)	1	Yes
7	97-0479	Spindle Lock	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
9	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
10	97-0527	E Clip 0.312 Shaft	1	Yes
11	68-3671	Spindle Adapter	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0581	Retaining Plate	1	Yes
14	97-0476	Locking Slide (746 Function)	1	Yes
15	97-0582	Spacer	1	Yes
16	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
17	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 12, 14, 15 and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

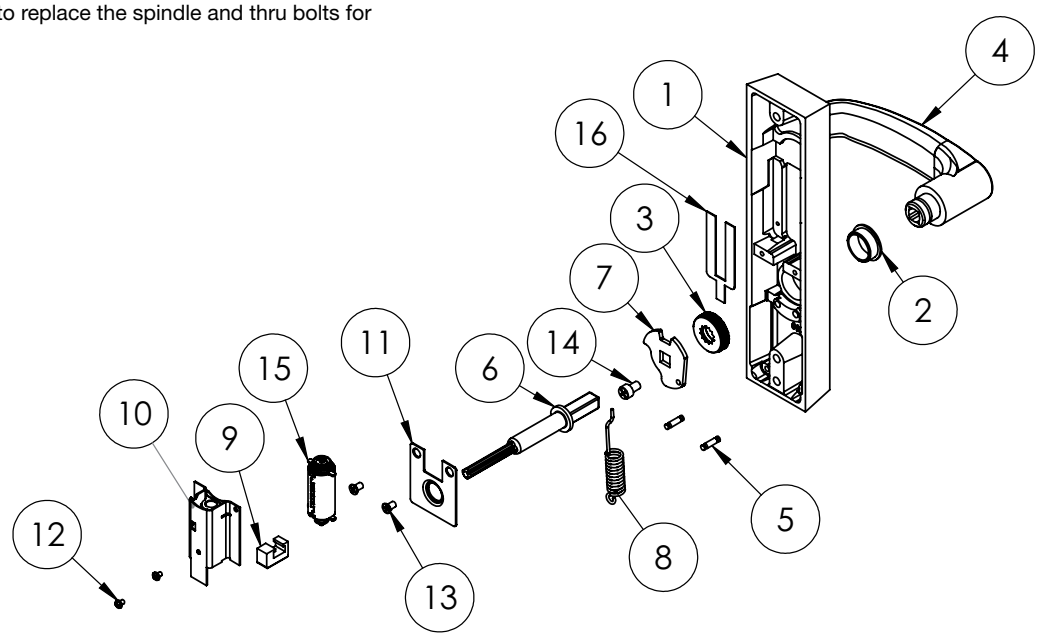
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
Not Shown	730-7	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-8	Spindle Retrofit Kit (2" Door)	1	Yes
	730-9	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
6	97-0541	Spindle	1	Yes
7	97-0480	Lower Hub Plate	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0329	Locking Tail	1	Yes
10	97-3932	Solenoid Cover Assembly	1	Yes
11	68-1402	Retainer Plate, Electrical Function	1	Yes
12	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
13	01-1154	Cr-Fhms #6-32 X 1/4"	2	Yes
14	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
15	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
16	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

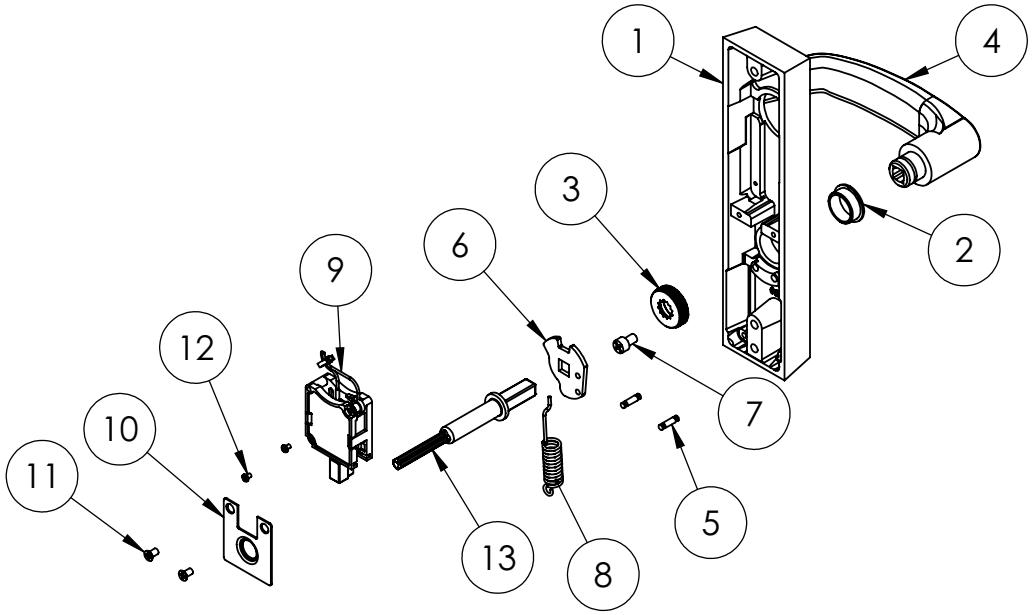
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	Electric ET Case W/ Cylinder Prep	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0480	Hub Plate (700-8)	1	Yes
7	01-1182	CR-CHMS #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0541	Spindle (Lockable 700-8)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

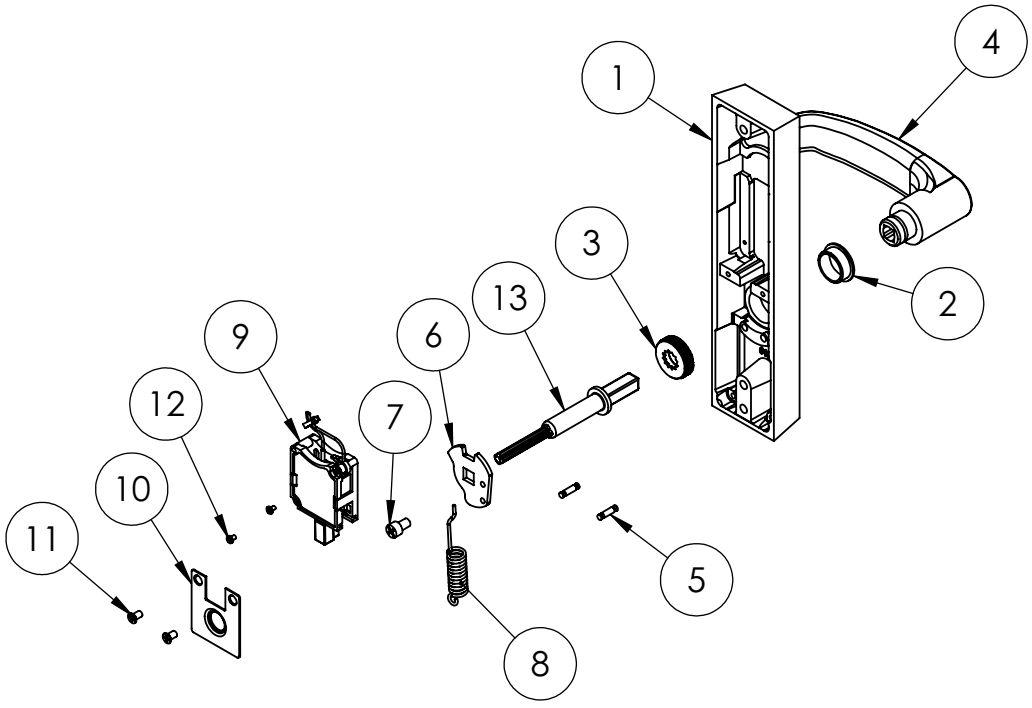
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	Electric ET Case W/O Cylinder Prep[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0480	Hub Plate (700-8)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0541	Spindle (Lockable 700-8)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

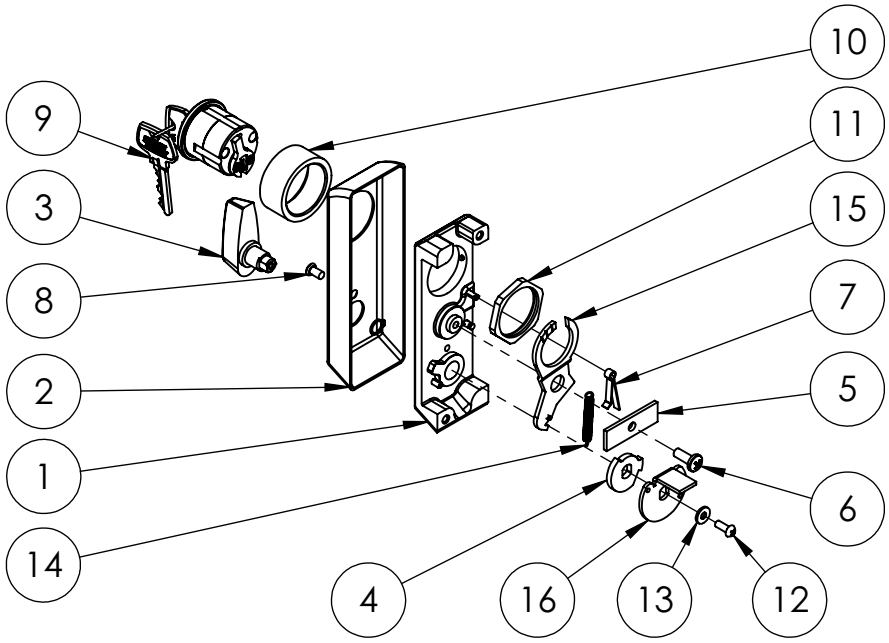
Auxiliary Controls
106
113
31-106
31-113

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2093*	Standard	Yes
Classroom	94-2094*		Yes
Night Latch	94-2426*	Cladding	Yes
Classroom	94-2427*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2089	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2121	Turn Lever Assembly*	1	Yes
4	94-0110	Cam	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	01-3582	#6-32 x 3/8 RHMS	1	Yes
13	01-0204	#6-32 x 3/8 Flat Washer	1	Yes
14	94-0109	Extension Spring	1	Yes
15	94-0114	Locking Lever	1	Yes
	94-2249	Locking Lever & Pin Assembly	1	Yes
16	94-2087	Lever Assembly	1	Yes
	94-2419	Lever Assembly	1	Yes
17	94-2448	H1 Aux Control Adapter Pack	1	Yes
18	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

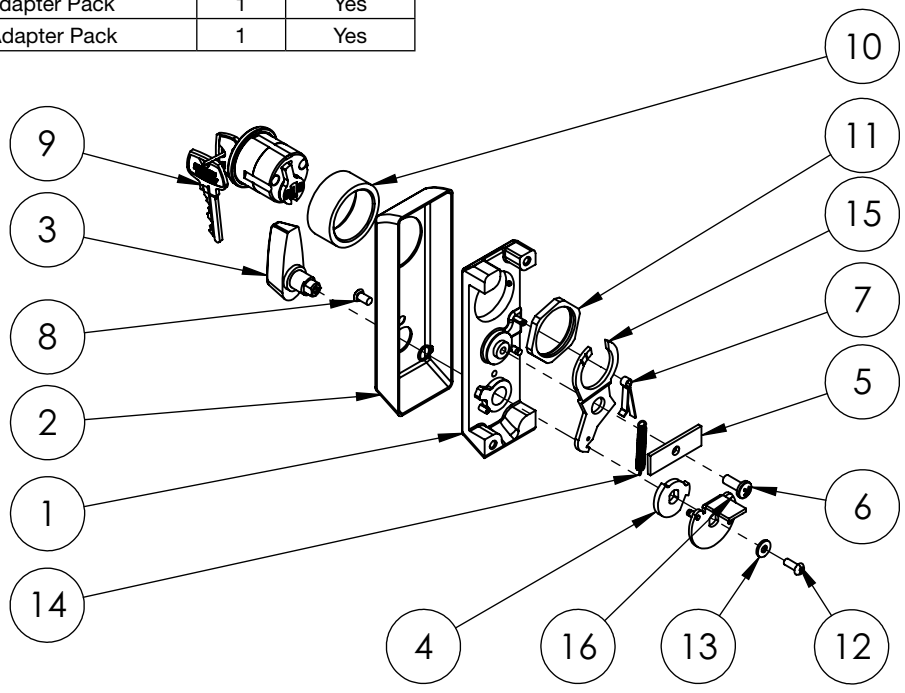
Auxiliary Controls
306
313
31-306
31-306

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2091*	Standard	Yes
Classroom	94-2092*		Yes
Night Latch	94-2428*	Cladding	Yes
Classroom	94-2429*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2089	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2121	Turn Lever Assembly*	1	Yes
4	94-0110	Cam	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	01-3582	#6-32 x 3/8 RHMS	1	Yes
13	01-0204	#6-32 x 3/8 Flat Washer	1	Yes
14	94-0109	Extension Spring	1	Yes
15	94-0112	Locking Lever	1	Yes
	94-0114			Yes
16	94-2329	Lever Assembly	1	Yes
	94-2088			Yes
	94-2421			Yes
	94-2420			Yes
17	94-2448	H1 Aux Control Adapter Pack	1	Yes
18	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

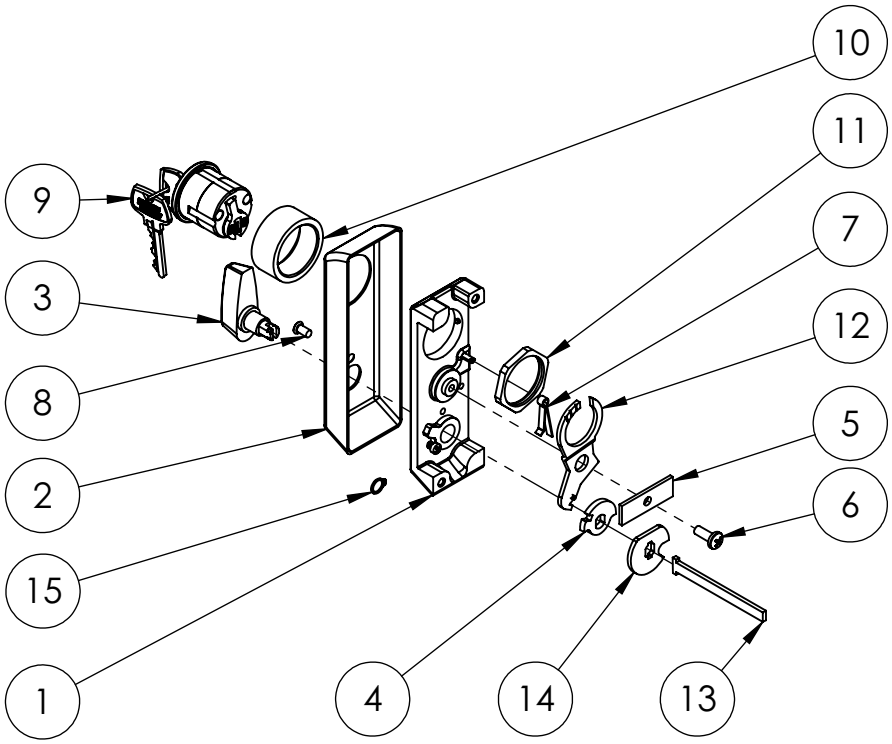
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2093*	NB	Yes
Classroom	94-2094*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2372	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2373	Turn Lever Assembly*	1	Yes
4	94-0185	Locking Hub	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	94-0114	Locking Lever	1	Yes
	94-2249	Locking Lever & Pin Assembly		Yes
13	94-0184	Tail Piece	1	Yes
14	94-0186	Space	1	Yes
15	01-4552	5/16 Retaining Ring	1	Yes
16	94-2448	H1 Aux Control Adapter Pack	1	Yes
17	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®

ASSA ABLOY

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT

ASSA ABLOY

SARGENT Manufacturing Company
100 Sargent Drive
New Haven, CT 06511 USA
800-727-5477
www.sargentlock.com

ASSA ABLOY is the global leader in door opening solutions, dedicated to satisfying end-user needs for security, safety and convenience

Founded in the early 1800s, SARGENT® is a market leader in locksets, cylinders, door closers, exit devices, electro-mechanical products and access control systems for new construction, renovation, and replacement applications. The company's customer base includes commercial construction, institutional, and industrial markets.

Copyright © 2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of SARGENT Manufacturing is prohibited.

A8231 12/17

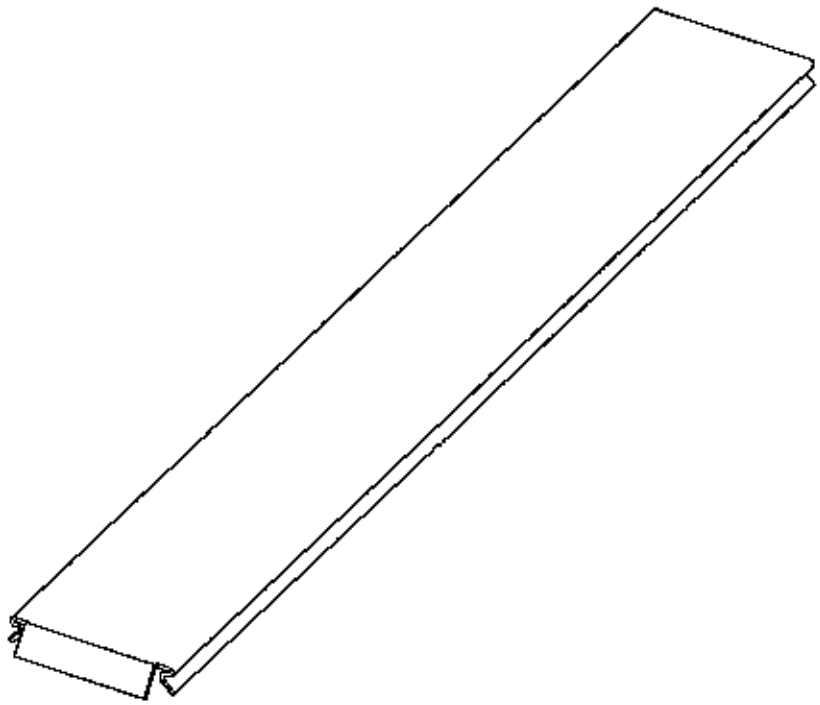
80 series Parts List

MOUNTING RAIL INSERTS

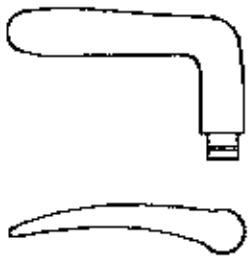
Parts List
Page No 80.4
Rev B
8/18/2003

PREFIX	ASSY NO.	PART NO.	DESCRIPTION
STANDARD INSERTS, NEW FACTORY SUPPLIED 55-			
STD, 12-19-, 53-58- OR 55- SUPPLIED IN COMB. WITH ABOVE PREFIXES		68-0549	INSERT (F WIDE) *
		68-0550	INSERT (E WIDE) *
		68-0551	INSERT (G WIDE) *
		68-0552	INSERT (G NARROW) *
		68-0553	INSERT (J NARROW) *
		68-0554	INSERT (J WIDE) *
		68-1375	INSERT (E NARROW, F NARROW) *
OLD FACTORY SUPPLIED 55-, 55- RETROFITS			
55- SUPPLIED IN COMB. WITH FOLLOWING PREFIXES NONE, 12-19-, 58-(16- IN PUSH)	855-1 KIT		INSERT ASSEMBLY (F WIDE) *
	855-2 KIT		INSERT ASSEMBLY (E NARROW, F NARROW) *
	855-3 KIT		INSERT ASSEMBLY (G WIDE) *
	855-4 KIT		INSERT ASSEMBLY (G NARROW, J WIDE) *
	855-5 KIT		INSERT ASSEMBLY (E WIDE) *
	855-6 KIT		INSERT ASSEMBLY (J NARROW) *

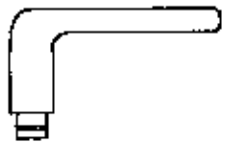
* SPECIFY FINISH



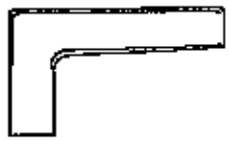
NOTE: LEVERS LISTED ARE FOR USE WITH ET CONTROLS MANUFACTURED AFTER SEPTEMBER 25, 1998



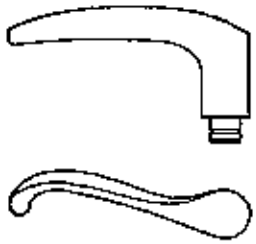
A LEVER 82-0151 (RH)
82-0152 (LH)



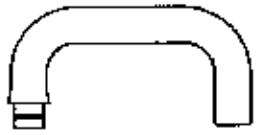
E LEVER
82-0154



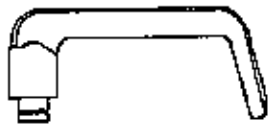
F LEVER
82-0155



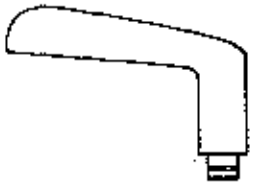
Y LEVER 82-0531 (RH)
82-0530 (LH)



J LEVER
97-0486

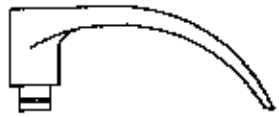


C LEVER
97-0567

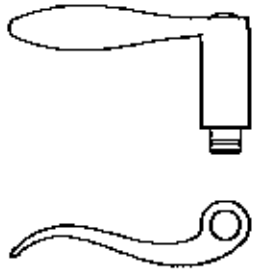


S LEVER 82-0523 (RH)
82-0522 (LH)

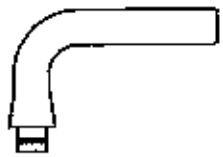
L LEVER
97-0485



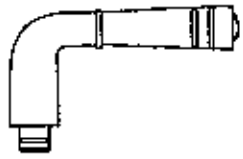
P LEVER
97-0484



G LEVER 82-0527 (RH)
82-0526 (LH)



W LEVER
82-0159



R LEVER
82-0517

B LEVER
82-0153

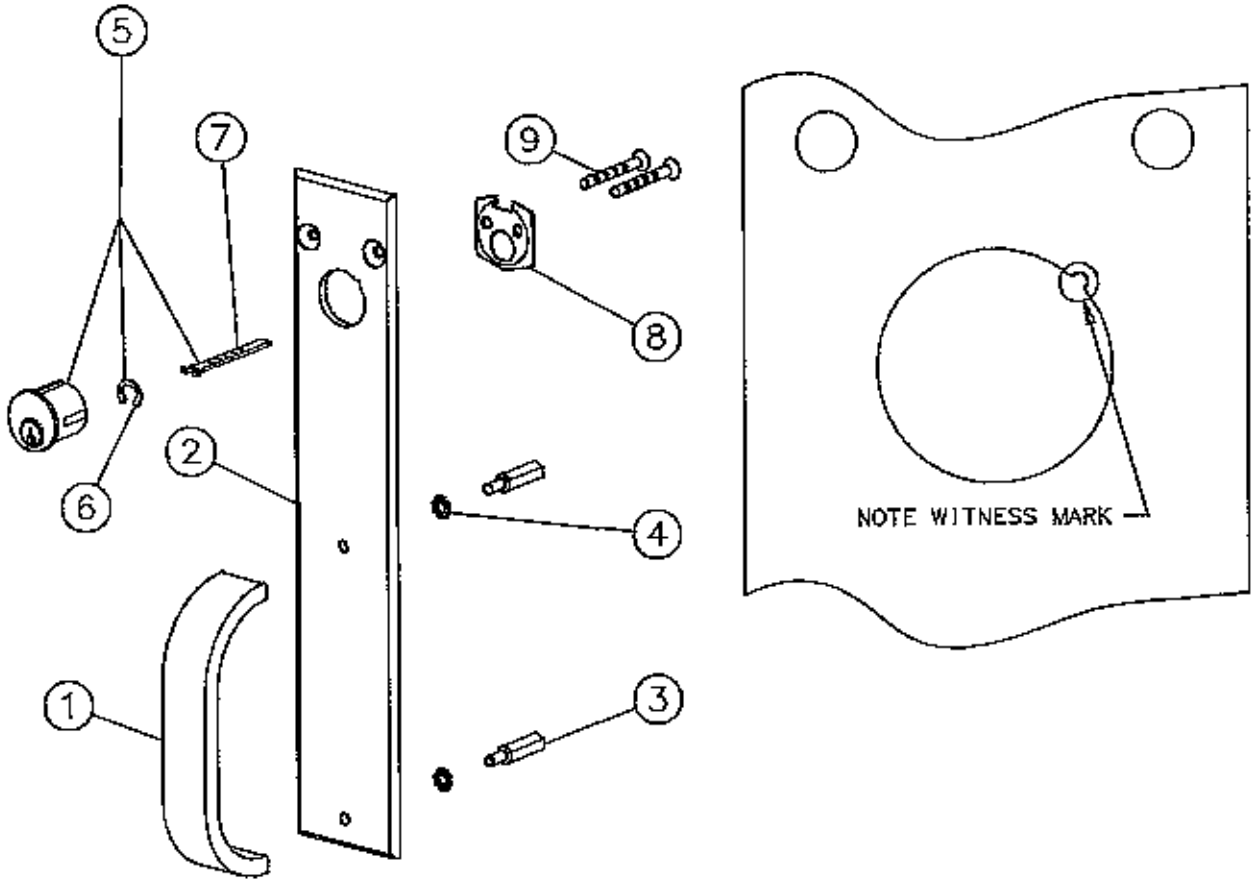
80 series Parts List

800 SERIES
PULL TRIM
849-MSL

Parts List
Page No 800.7-1 Rev A
1/1/2002

ITEM	PART NO.	DESCRIPTION	QTY
1	21-0165	GRIP *	1
2	97-0561	PLATE WITH CYLINDER HOLE *	1
3	97-0119	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * ø	1
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
	97-2646	SCREW PACK (1 3/4 DOOR)	1
	97-2952	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8800 MADE AFTER 2/5/2001



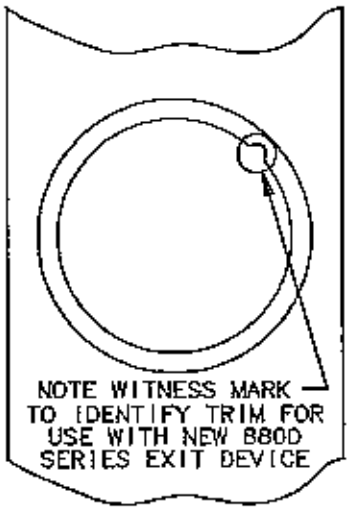
80 series Parts List

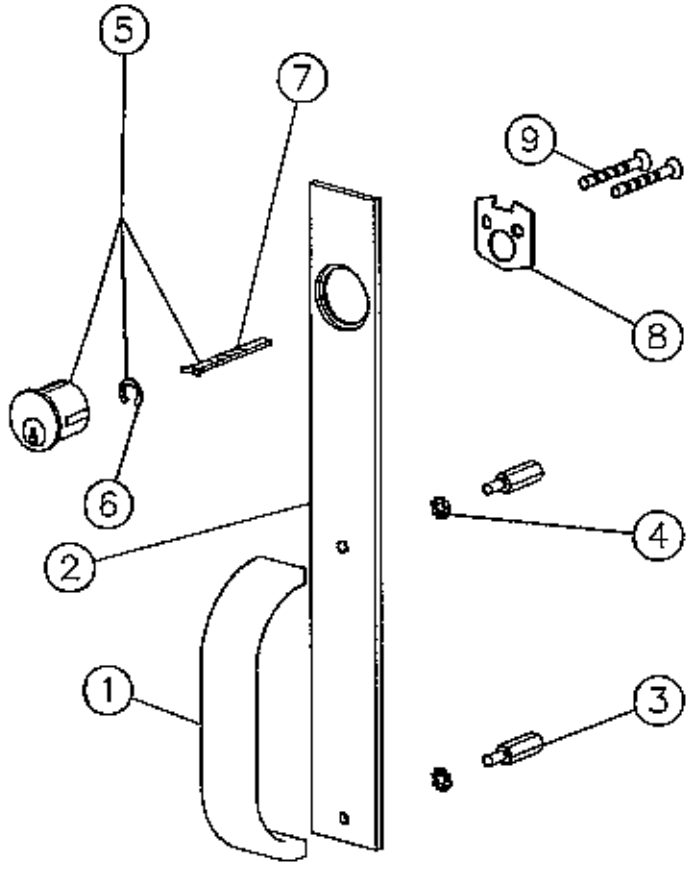
800 SERIES
PULL TRIM
869-FSL

Parts List
Page No 800.3-1
Rev A
1/1/2002

ITEM	PART NO.	DESCRIPTION	QTY
1	21-0165	GRIP *	1
2	97-0560	PLATE WITH CYLINDER HOLE *	1
3	97-0119	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * ø	1
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
	97-2646	SCREW PACK (1 3/4 DOOR)	1
	97-2952	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8800 MADE AFTER 2/5/2001





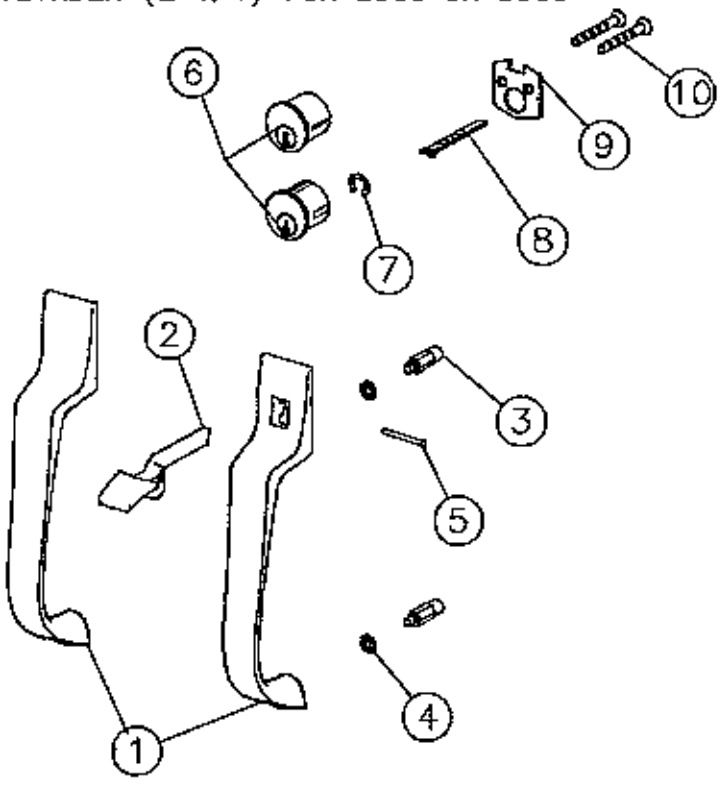
80 series Parts List

800 SERIES
PULL TRIM
876-STS 876-STSDT
886-STS 896-STS

Parts List
Page No 800.12 Rev A
10/2/98

ITEM	PART NO.	DESCRIPTION	QTY
1	97-0064	#76 GRIP NO THUMB PIECE HOLE *	1
	97-0058	#96 GRIP WITH THUMB PIECE HOLE *	
2	97-0203	THUMB PIECE LEFT HAND (#96 GRIP ONLY) * ±	1
	97-0214	THUMB PIECE RIGHT HAND (#96 GRIP ONLY) * ±	
3	98-0071	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	97-0156	OVAL HEAD RIVET	1
6	———	CYLINDER (RIM) * ø	1
	———	CYLINDER (MORTISE) * ø	
7	13-0080	BARREL RETAINER (RIM)	1
8	13-0085	LOCKING TAIL (RIM)	1
9	13-0086	BACKPLATE (RIM)	1
10	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
	97-2953	SCREW PACK (1 3/4 DOOR)	1
	97-2954	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
± SPECIFY DOOR THICKNESS AND DEVICE LINE
ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 OR 8900



SARGENT®

ASSA ABLOY

80 Series Parts Manual

For assistance, contact SARGENT at
800-727-5477 or www.sargentlock.com

A8231 12/17

Copyright © 2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader
in door opening solutions

Table of Contents

SARGENT®
ASSA ABLOY

Chassis Assemblies
- 8300 4
- 8400 5-10
- 8500 11-12
- 8600 13-28
- 8700 29-52
- 8800 53-67
- 8900 68-69

900 Series Mortise Locks 70-82

Rail Assemblies 83-102

700 Series ET Control 103-133

Auxiliary Controls 134-136

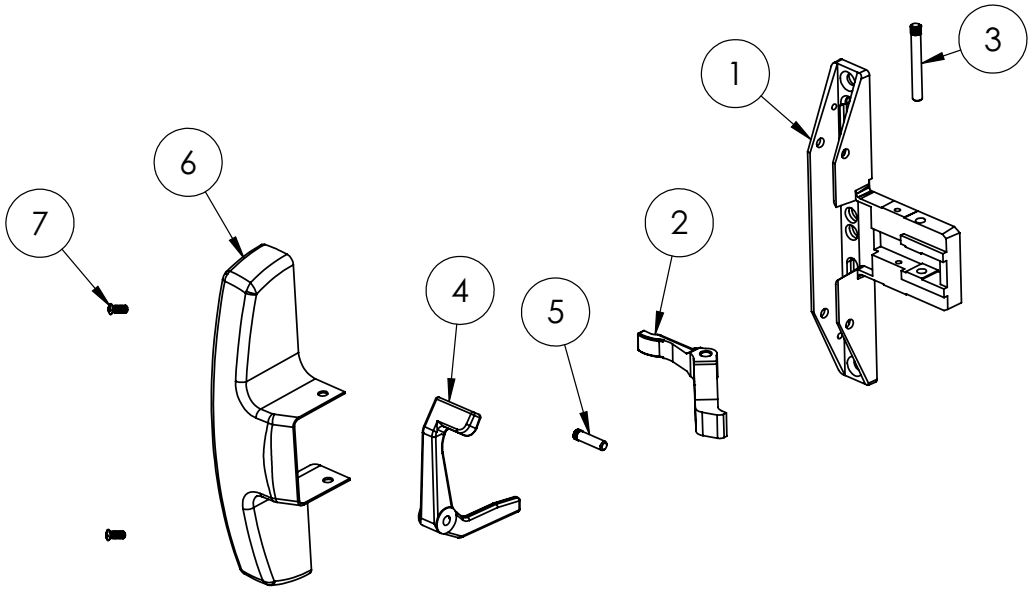
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function		Assembly No.	Description	Sellable
(12-) All functions	1 3/4" Door	68-2481	LHRB	Yes
		68-2482	RHRB	Yes
	2"-2 3/4" Door	68-2483	LHRB	Yes
		68-2484	RHRB	Yes

Item	Part No.	Description	Qty	Sellable
1	68-0486	Chassis	1	Yes
2	68-0241	Lift Arm	1	Yes
3	68-0239	Pivot Pin (Lift Arm)	1	Yes
4	68-0489	Lift Lever LHRB 1 3/4" Door	1	Yes
	68-0490	Lift Lever RHRB 1 3/4" Door	1	Yes
	68-0491	Lift Lever LHRB 2 3/4" Door	1	Yes
	68-0492	Lift Lever RHRB 2 3/4" Door	1	Yes
5	68-0479	Pivot Pin (Lift Lever)	1	Yes
6	68-0496	Cover[1]	1	Yes
7	68-3905	Cover Screw Pack[1]	2	Yes
Not Shown	—	900 Series Mortise Assembly[1,2,4]	1	Yes
	68-2520	Screw Pack Standard	1	Yes
	68-2522	Screw Pack (12-)	1	Yes
	C908	Strike Pack[3] (1 1/4" Standard Lip)	1	Yes

1. Specify finish
2. Specify hand
3. Specify lip length
4. Specify function



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

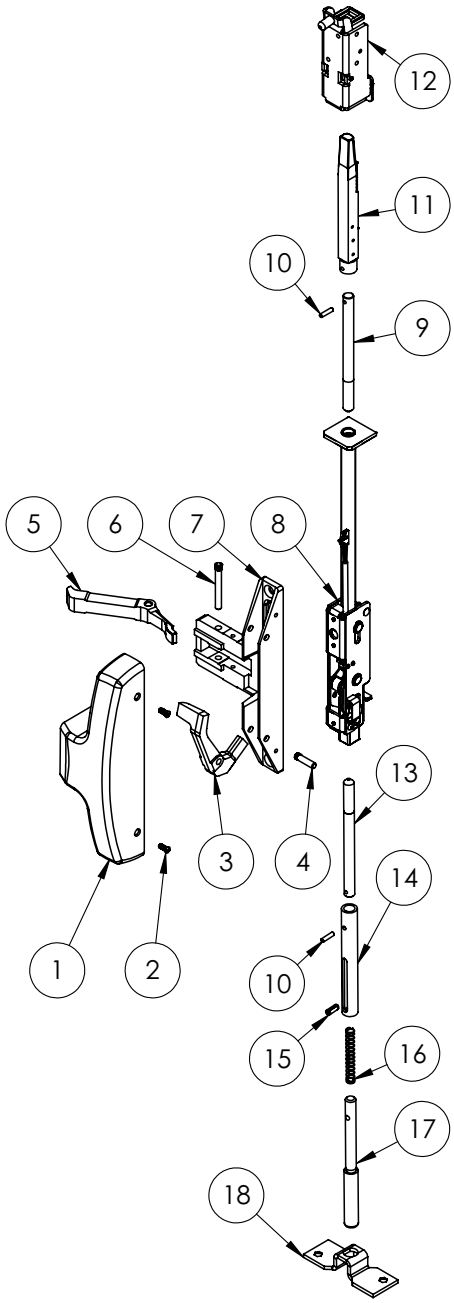
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
53-MD-(All Functions) MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0888	Bottom Plate	1	Yes
		68-3676	Screw Pack*	1	Yes
		652	Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



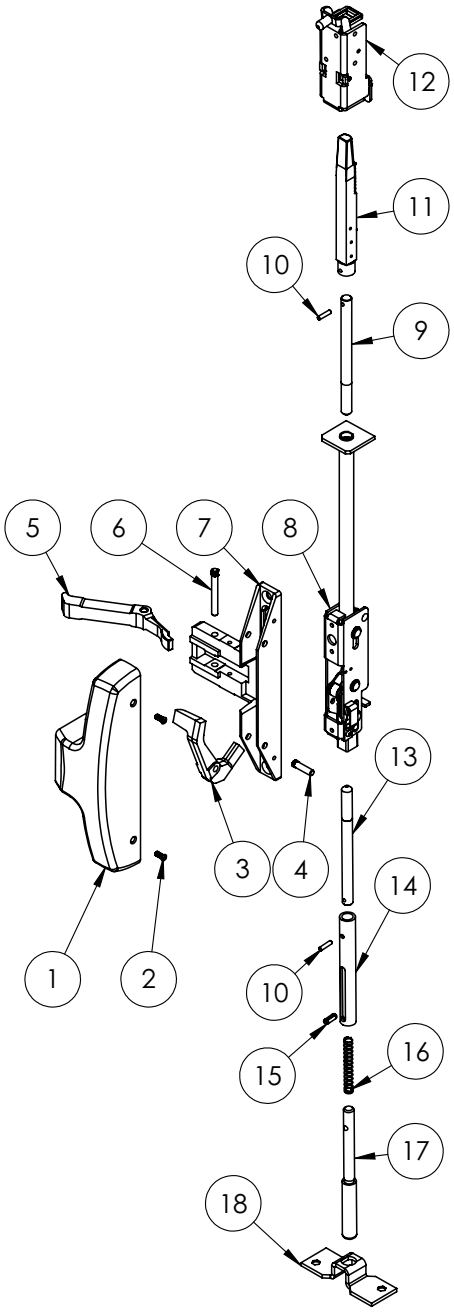
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
12-53-MD-(All Functions) 12-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12-53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0888	Bottom Plate	1	Yes
		68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height

A8231 12/17

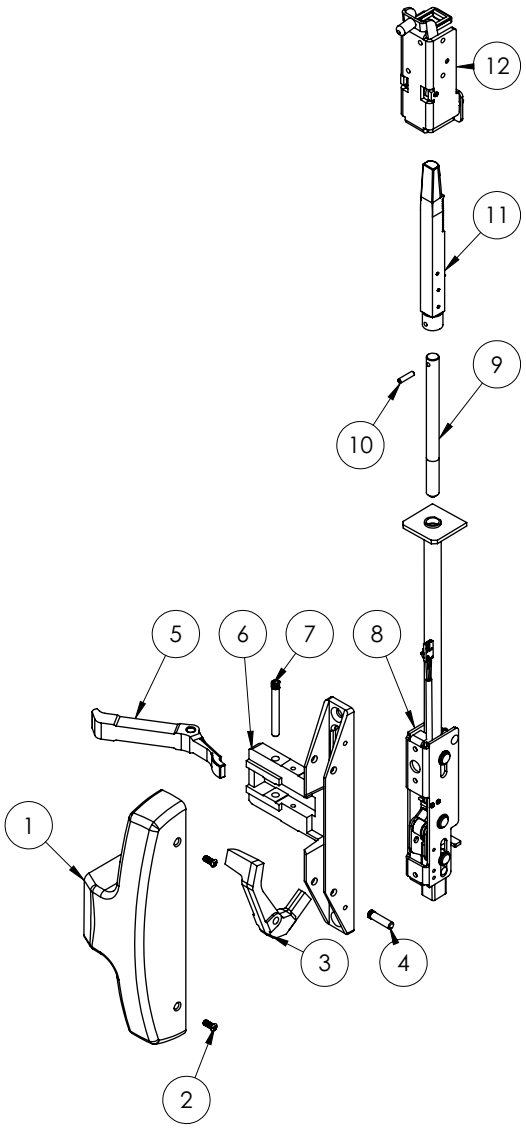
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-MD-(All Functions) NB-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

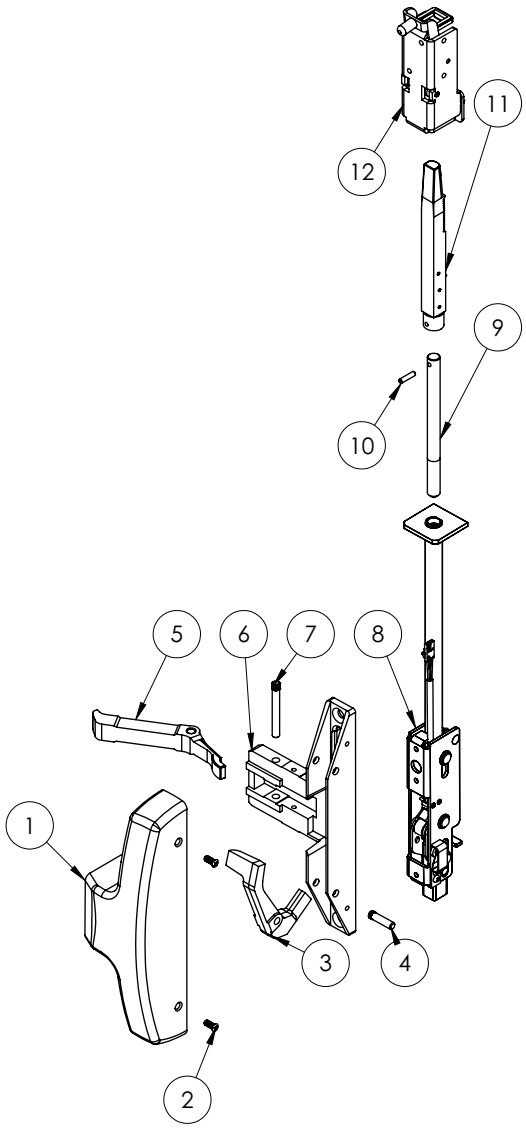
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-NB-MD-(All Functions) 12-NB-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

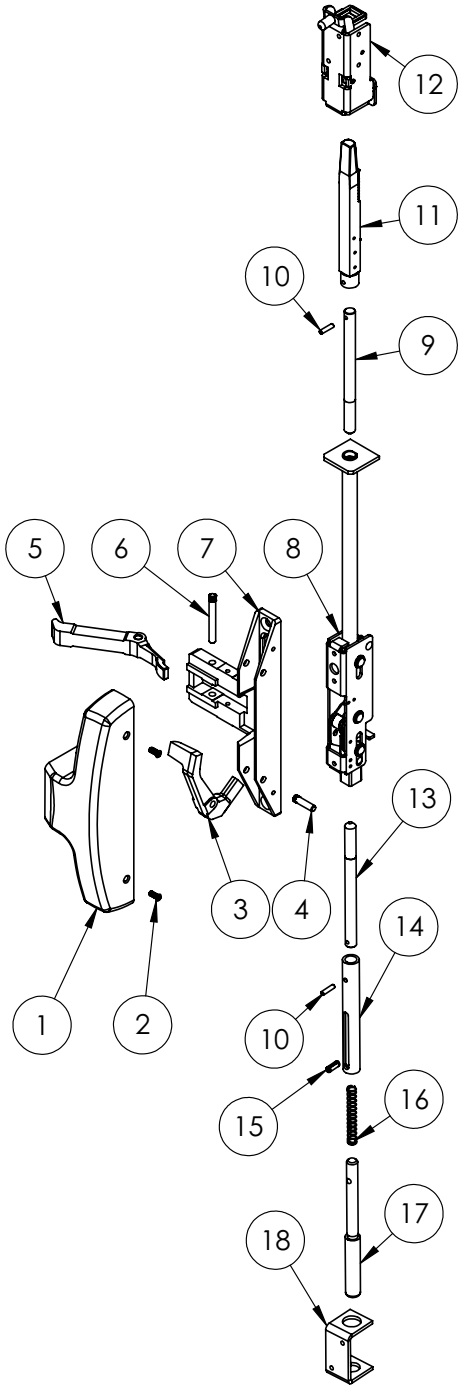
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
53-AD-(All Functions) AD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
		68-3854	53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0037	Bottom Case	1	Yes
		68-3676	Screw Pack*	1	Yes
		640	Aluminum Door Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

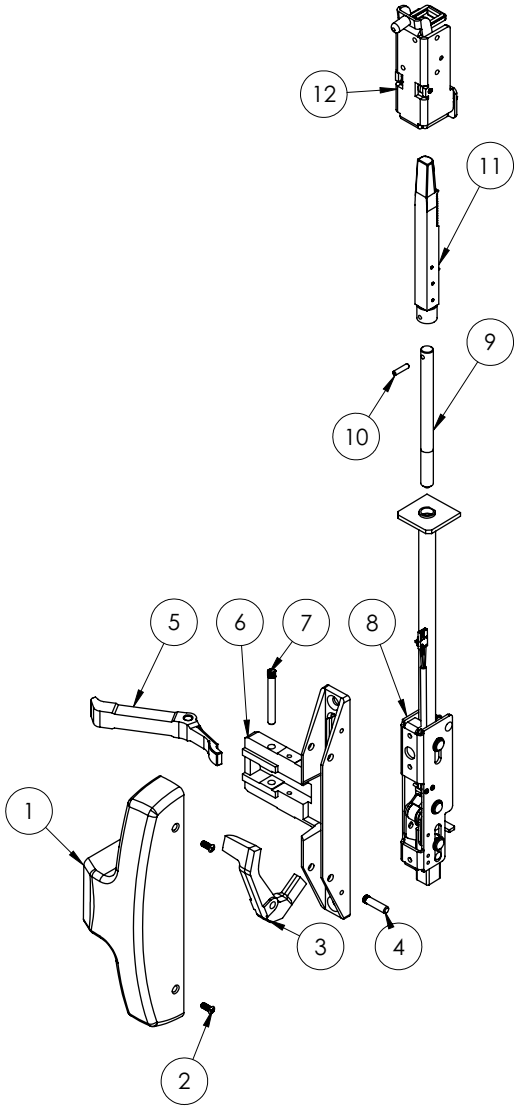
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
53-NB-AD-(All Functions) NB-AD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		639	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

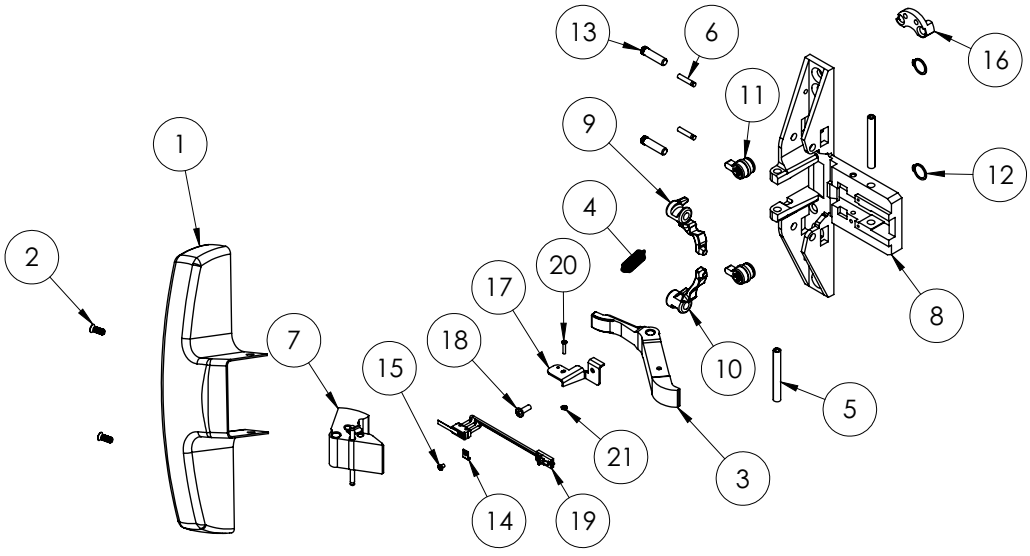
(12/53-)8504 (12/53-)8506 (12/53-)8510
(12/53-)8513 (12/53-)8515 (12/53-)8540
(12/53-)8543 (12/53-)8544 (12/53-)8546
(12/53-)8573 (12/53-)8574

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-) All functions	68-5880	LHRB/RHRB	Yes
(12-) 53- All functions	68-7411	LHRB/RHRB	Yes

Item	Assy. No.	Part No.	Description	Qty	Sellable
1	N/A	68-0495	Cover[1]	1	Yes
2		68-3905	Cover Screw Pack[1]	1	Yes
3		68-1137	Lift Arm	1	Yes
4		98-0028	Latchbolt Spring	1	Yes
5		01-4512	Spirol Pin	2	Yes
6		01-0008	Groove Pin	2	No
7		68-7420	Latchbolt Assembly (53-)	1	Yes
		68-6021	Latchbolt Assembly (Std)	1	Yes
8	68-6082	68-1624	8500 Chassis	1	Yes
9		68-1625	Lift Lever (RHRB)	1	
10		68-1626	Lift Lever (LHRB)	1	
11		94-0088	Cylinder Hub	2	
12		01-0005	Retaining Ring, Truarc 5100-43	2	
13		68-0479	Lift Lever Pivot Pin	2	
14	N/A	52-0310	Cable Clamp (53-)	1	Yes
15		01-1482	Cr-Phms (#2-56 X 1/8") (53-)	1	Yes
16		13-0458	Cylinder Retainer Pack (04 & 044 Functions Only)	1	Yes
17		68-1686	Switch Bracket (53-)	1	Yes
18		01-1220	#6-32 X 3/8" Length Ph Pn Hd Machine Screw (53-)	1	Yes
19		52-4545	Switch Assembly (53-)	1	Yes
20		01-9446	Machine Screw (#1-72 X 11/32" Ph Fl Hd) (53-)	1	Yes
21		01-0909	Hex Machine Screw Nut (53-)	1	Yes
Not Shown		68-2512	Screw Pack	1	Yes
		657	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

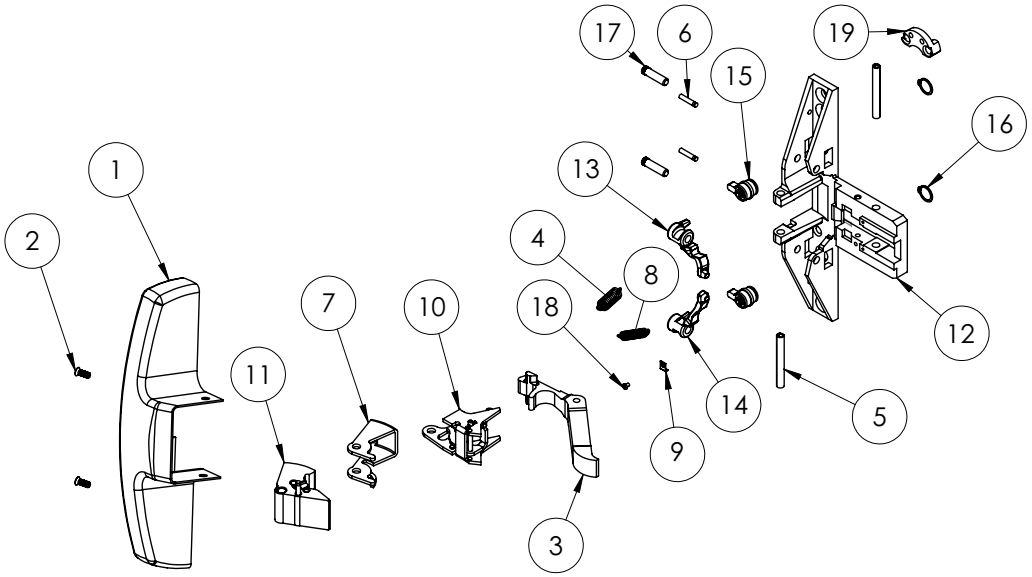
(12-/GL-/59-)8504 (12-/GL-/59-)8506 (12-/GL-/59-)8510
(12-/GL-/59-)8513 (12-/GL-/59-)8515 (12-/GL-/59-)8540
(12-/GL-/59-)8543 (12-/GL-/59-)8544 (12-/GL-/59-)8546
(12-/GL-/59-)8573 (12-/GL-/59-)8574

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-)GL- All functions	68-5881	LHRB/RHRB	YES
(12-)59- All functions	68-5882	LHRB/RHRB	YES

Item	Assy. No.	Part No.	Description	Qty	Sellable
1	N/A	68-1020	Cover[1]	1	Yes
2		—	Screw Pack[1]	1	Yes
3		68-1353	Lift Arm (Guarded)	1	Yes
4		98-0028	Latchbolt Spring	1	Yes
5		01-4512	Spirol Pin	2	Yes
6		01-0008	Groove Pin	2	No
7		68-1352	Guide	1	Yes
8		68-1394	Extension Spring	1	Yes
9		52-0310	Cable Clamp (59-)	1	Yes
10		68-5949	Guard Bracket & Switch Assembly (59-)	1	No
		68-5947	8500 Guard Bracket Assembly (Gl-)	1	No
11		68-4415	Guarded Latchbolt	1	Yes
12	68-6082	68-1624	8500 Chassis	1	Yes
13		68-1625	Lift Lever (RhRb)	1	
14		68-1626	Lift Lever (LhRb)	1	
15		94-0088	Cylinder Hub	2	
16		01-0005	Retaining Ring	2	
17		68-0479	Lift Lever Pivot Pin	2	
18	N/A	01-1482	Cr-Phms (#2-56 X 1/8") (59-)	1	Yes
19		13-0458	Cylinder Retainer Pack (04 & 044 Functions Only)	1	Yes
Not Shown		68-2512	Screw Pack	1	Yes
		657	Strike Pack	1	Yes

1. Indicates finish required



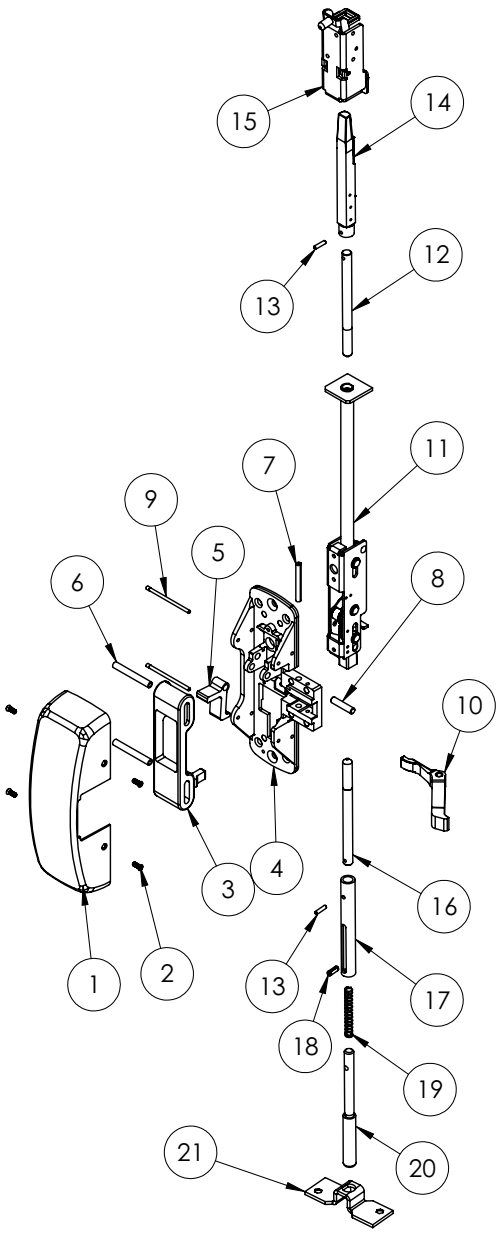
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-MD- 59-MD- MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack (W)*	1	Yes
		652	Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

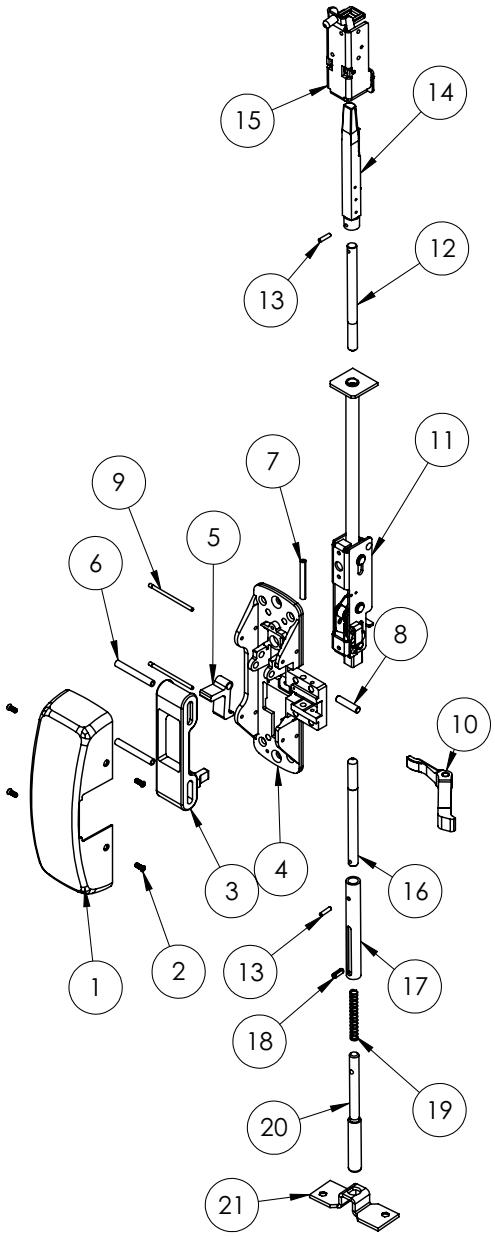
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-MD- 12-59-MD- 12-MD- (All Functions	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12- 53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack		Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-



A8231 12/17

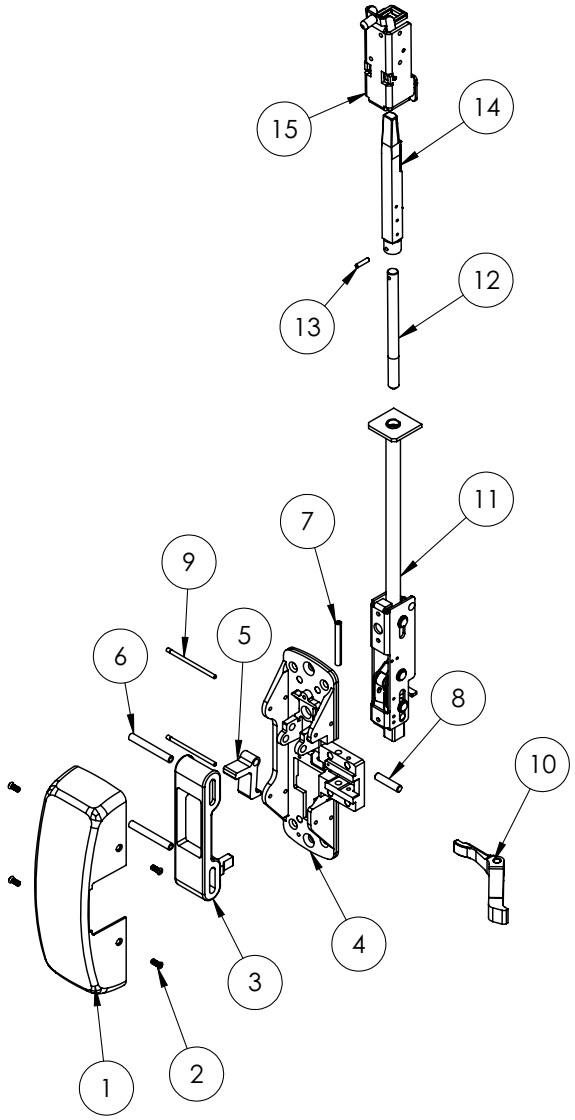
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-MD- 59-NB-MD- NB-MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

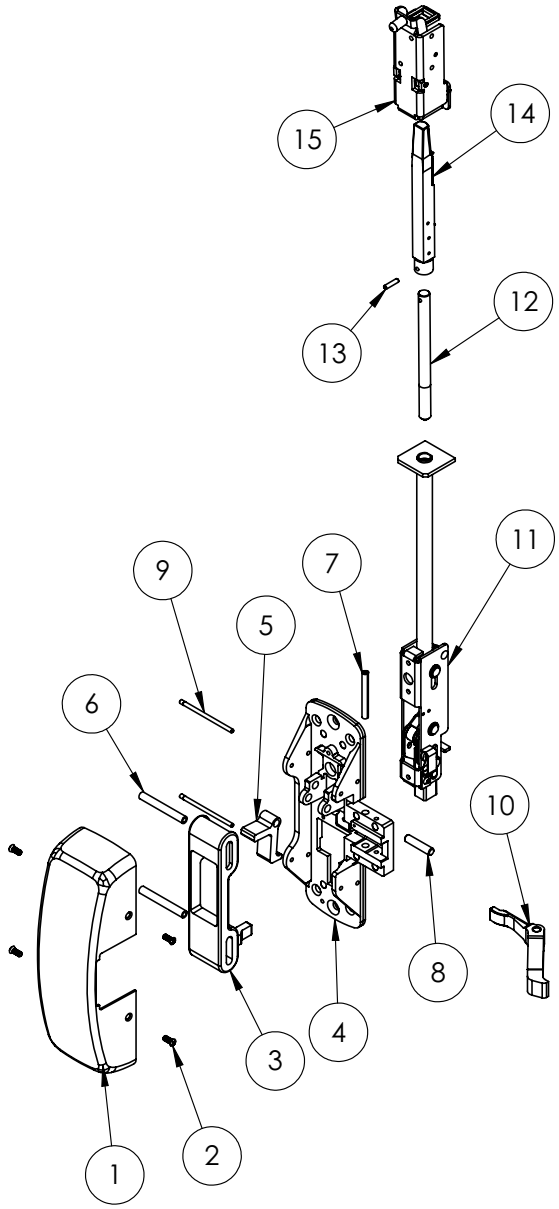
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-NB-MD- 12-59-NB-MD- 12-NB-MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		
11	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12- 53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
		68-5375	Top Case Assembly 1/4" Cladded		Yes
		68-5376	Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-



A8231 12/17

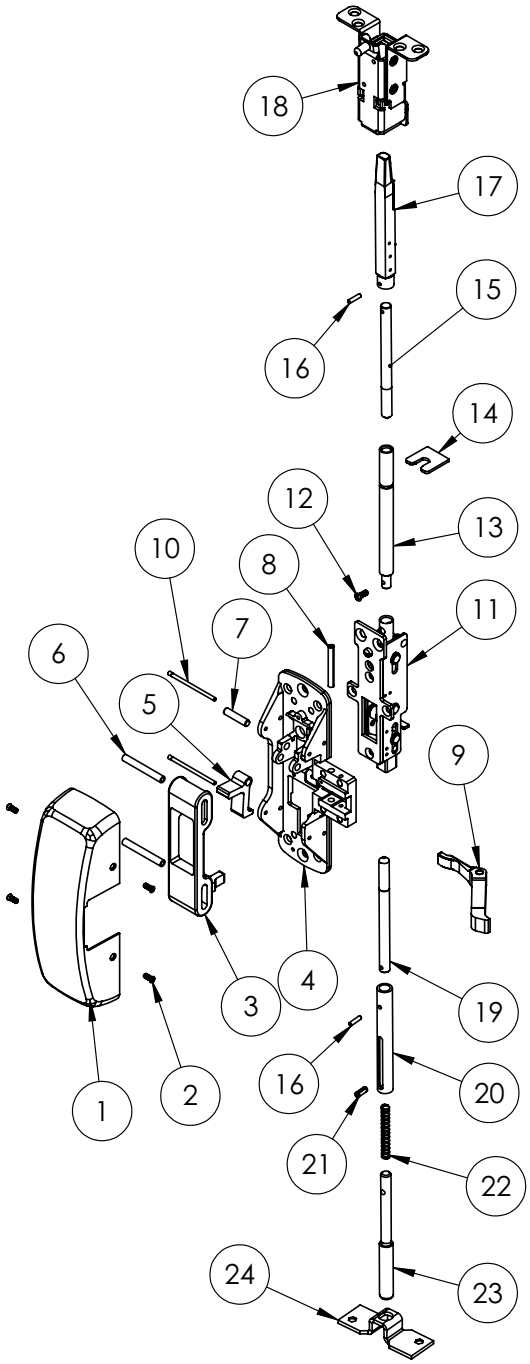
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-WD- 59-WD- WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	Inner Chassis Assembly	1	Yes
	68-3859		53- Inner Chassis Assembly[3]	1	Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	2	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	691B	660B	Bottom Rod[1,2]	1	Yes
20		94-0039	Bolt Sleeve	1	Yes
21		01-4389	Roll Pin	1	Yes
22		97-0454	Spring (Bottom Bolt)	1	Yes
23		94-0038	Bottom Bolt	1	Yes
24	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		652	Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-
4. Only when used w/ Aux Control



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

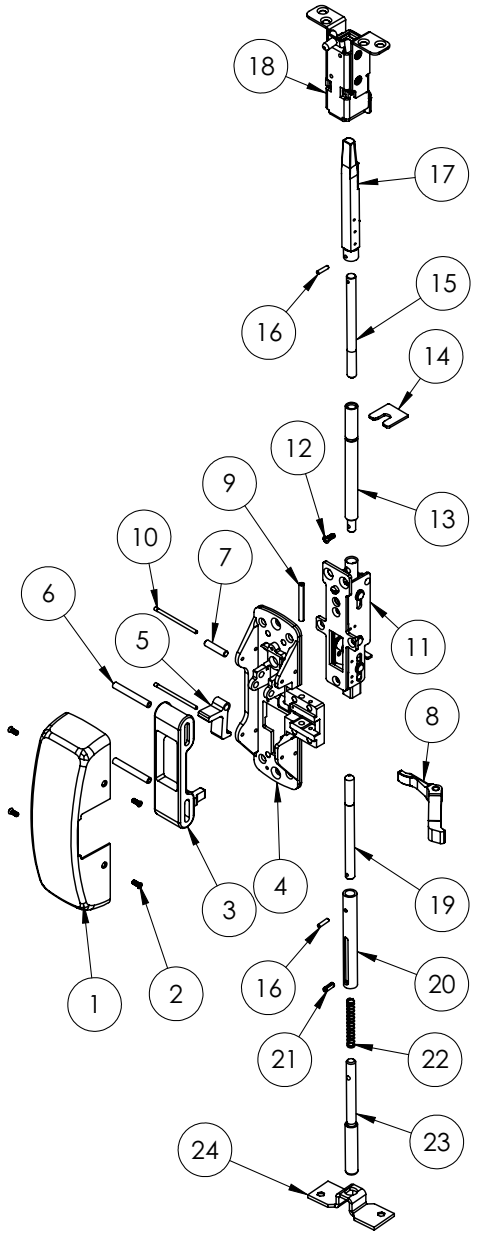
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

12-53-WD- 8606 8610 8613 8615
12-59-WD- 8640 8643 8646 8673
12-WD- 8674

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-WD- 12-59-WD- 12-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
9		01-4512	Spirol Pin	1	Yes
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	12-Inner Chassis Assembly	1	Yes
	68-3859		12-53- Inner Chassis Assembly[3]	1	Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	2	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and BracketAssembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	691B	660B	Bottom Rod[1,2]	1	Yes
20		94-0039	Bolt Sleeve	1	Yes
21		01-4389	Roll Pin	1	Yes
22		97-0454	Spring (Bottom Bolt)	1	Yes
23		94-0038	Bottom Bolt	1	Yes
24	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-
4. Only when used w/ Aux Control

A8231 12/17

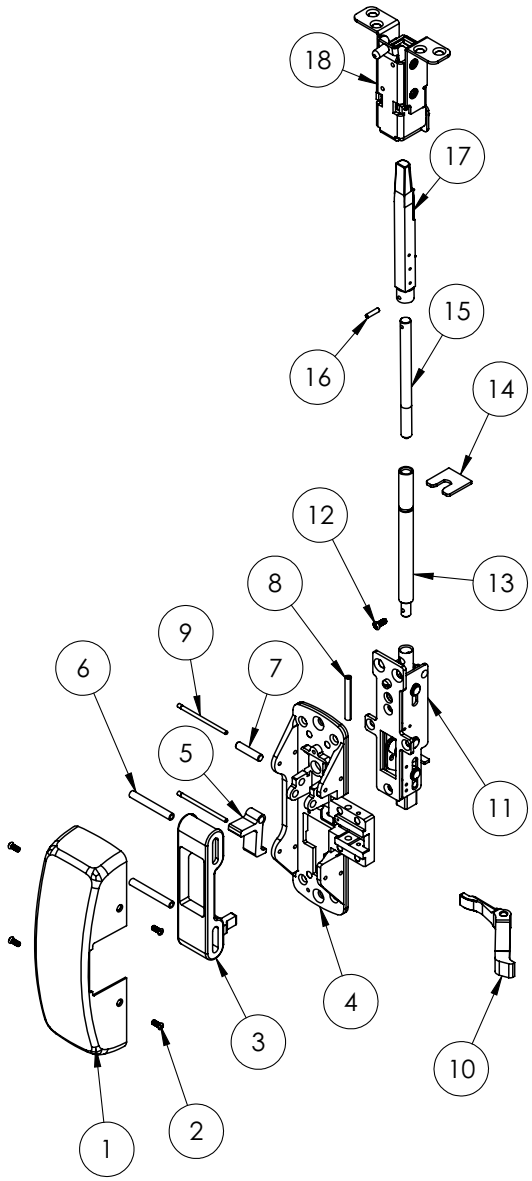
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-WD- 59-NB-WD NB-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
9		68-0012	Roller (Main Slide)	1	Yes
11	68-3580	N/A	Inner Chassis Assembly	1	Yes
	68-3859		53- Inner Chassis Assembly[3]		Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	1	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-
4. Only when used w/ Aux Control



A8231 12/17

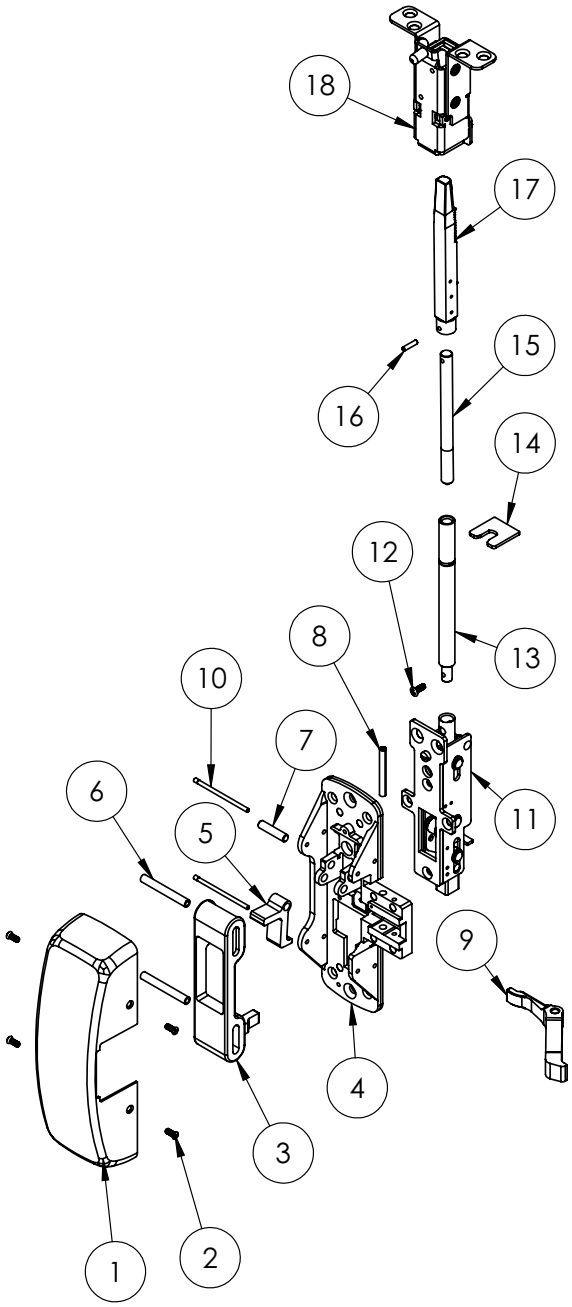
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
12-53-NB-WD- 12-59-NB-WD- 12-NB-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T (4)	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0112	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	12-Inner Chassis Assembly	1	Yes
	68-3859		12-53- Inner Chassis Assembly[3]		Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	1	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-
4. Only when used w/ Aux Control



A8231 12/17

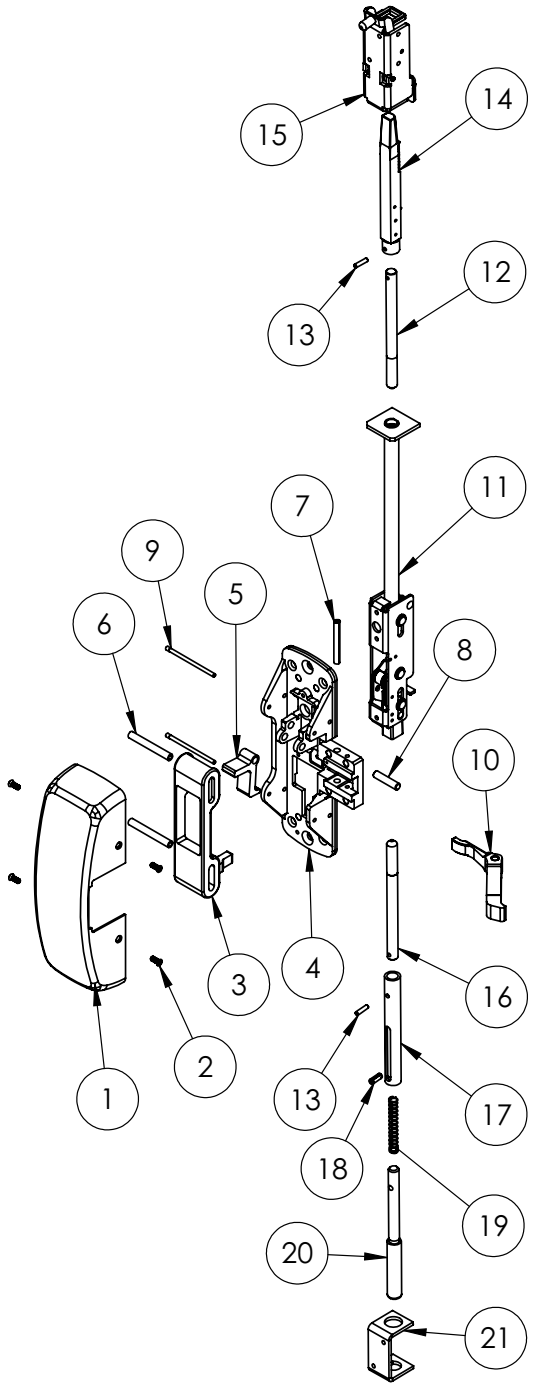
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-AD- 59-AD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0037	Bottom Case	1	Yes
		68-4389	Screw Pack (W)*	1	Yes
		640	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

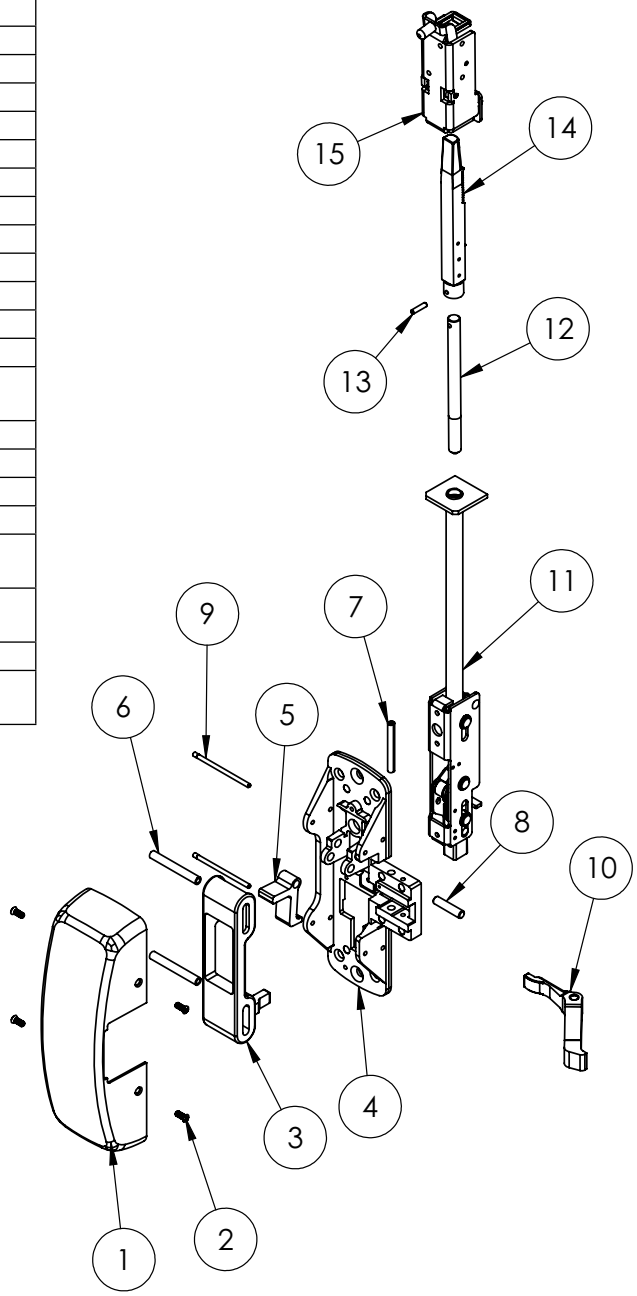
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
53-NB-AD- 59-NB-AD- AD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0241	Lift Arm	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		639	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



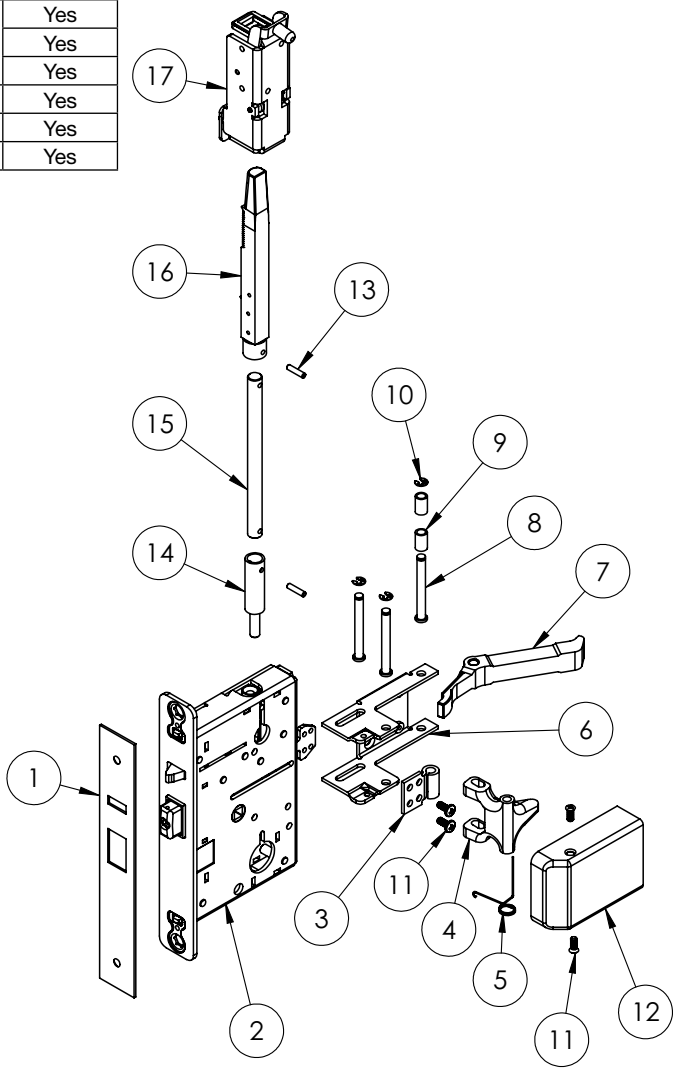
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-1186	Active Outside Front[1]	1	Yes
2	68-4239	N/A	Active Mortise Case	1	Yes
3	68-4264	68-1327	Link Connect (Pull Lever)	1	Yes
4		68-1309	Pull Lever Low Profile	1	Yes
5		68-1332	Torsion Spring (Pull Lever)	1	Yes
6		68-1313	Pivot Pin	3	Yes
7		68-0241	Lift Arm	1	Yes
8		68-1310	Pivot Bracket	1	Yes
9		01-4509	Retaining Ring	3	Yes
10		68-1311	Lift Arm Spacer	2	Yes
11	N/A	68-4373	Screw Pack (LP)	1	Yes
12		68-1317	Chassis Cover (LP)*	1	Yes
13	692L	01-0696	Coiled Pin	2	Yes
14		68-1339	Connecting Tube	1	Yes
15		661L	Top Rod (LP)	1	Yes
16		68-4840	Latch Bolt Assembly	1	Yes
17	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Panel		Yes
	68-5376		Top Case Assembly 1/2" Panel		Yes
	N/A	68-4389	Screw Pack	1	Yes
		650	Strike Pack	1	Yes
		77-0883	A.S.A. Strike (Curved Lip)*[2]	1	Yes

*Specify Finish
1. Only available in 32D finish
2. LS function only



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

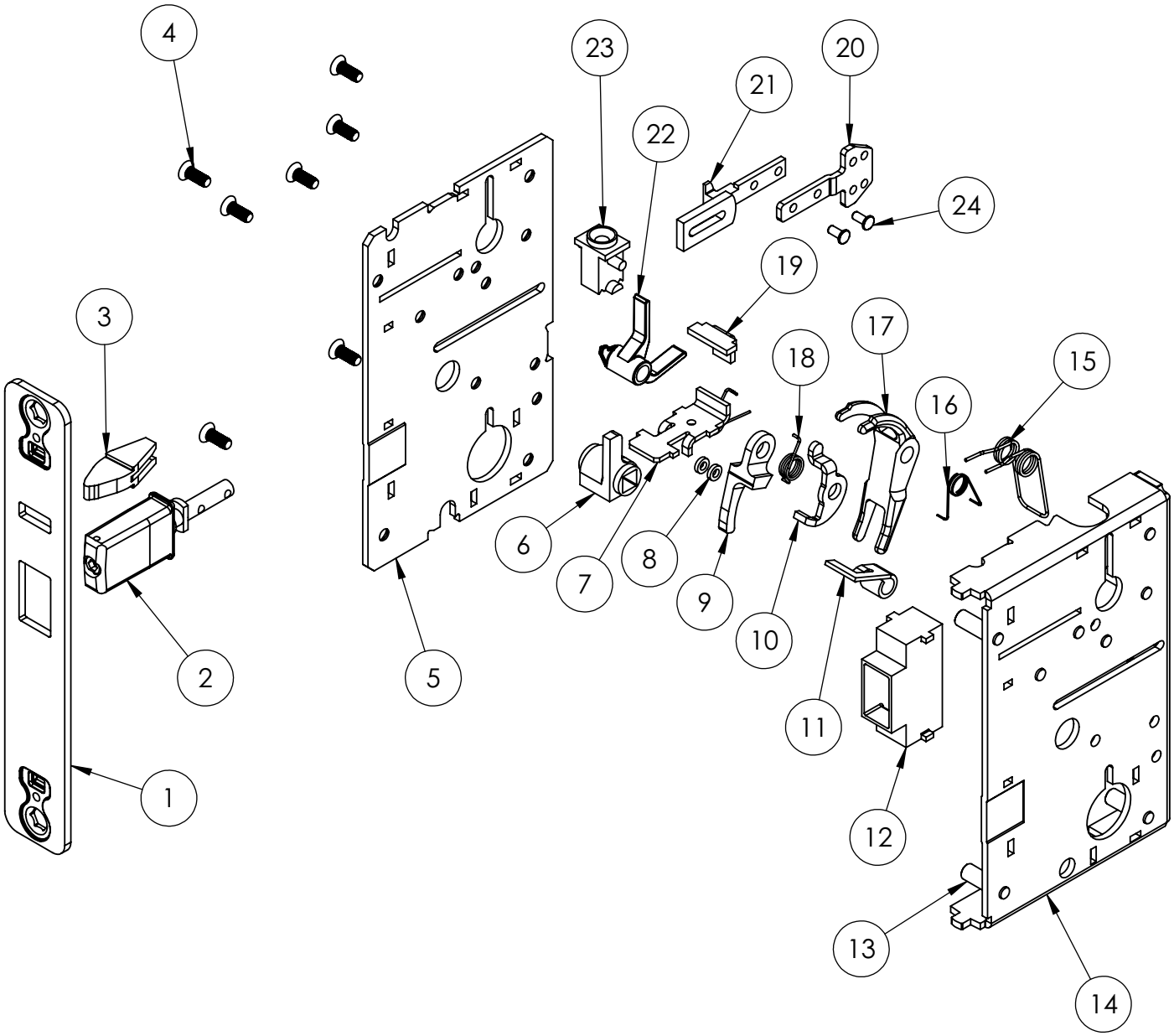
Item	Part No.	Description	Qty	Sellable
1	68-1188	Active Inside Front	1	No
2	68-1167	Active Latchbolt	1	Yes
3	68-1166	Activation Bolt	1	Yes
4	01-4402	#8-32x7/16" Flat PH U/C MS	7	Yes
5	68-1338	Mortise Cap	1	No
6	68-1476	Outside Hub (LP)	1	Yes
7	68-1291	Slide	1	No
8	68-1330	Bushing (LP)	2	Yes
9	68-1168	Active Case Pivot	1	Yes
10	68-1172	Retractor	1	Yes
11	68-1293	Fire Stop	1	Yes
12	68-1220	Active Bolt Guide	1	Yes
13	82-0294	Post (Screw and Case)	8	No
14	68-1337	Mortise Case	1	No
15	68-1253	Spring (Top Mount)	1	Yes
16	68-1265	Spring (Active Lever)	1	Yes
17	68-1333	Active Lever	1	Yes
18	68-1198	Torsion Spring (Retractor)	1	Yes
19	68-1246	Top Pusher Guide	1	Yes
20	68-1328	Link Latchbolt Tail	1	No
21	68-1334	Latchbolt Extension/Slide	1	No
22	68-1292	Upper Guard	1	Yes
23	68-1336	Top Mount	1	Yes
24	01-0424	Rivet	2	No

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

12-LP **8606** **8610** **8613** **8615**
LP **8640** **8643** **8646** **8673**
12-LS **8674**
LS

SARGENT®
ASSA ABLOY



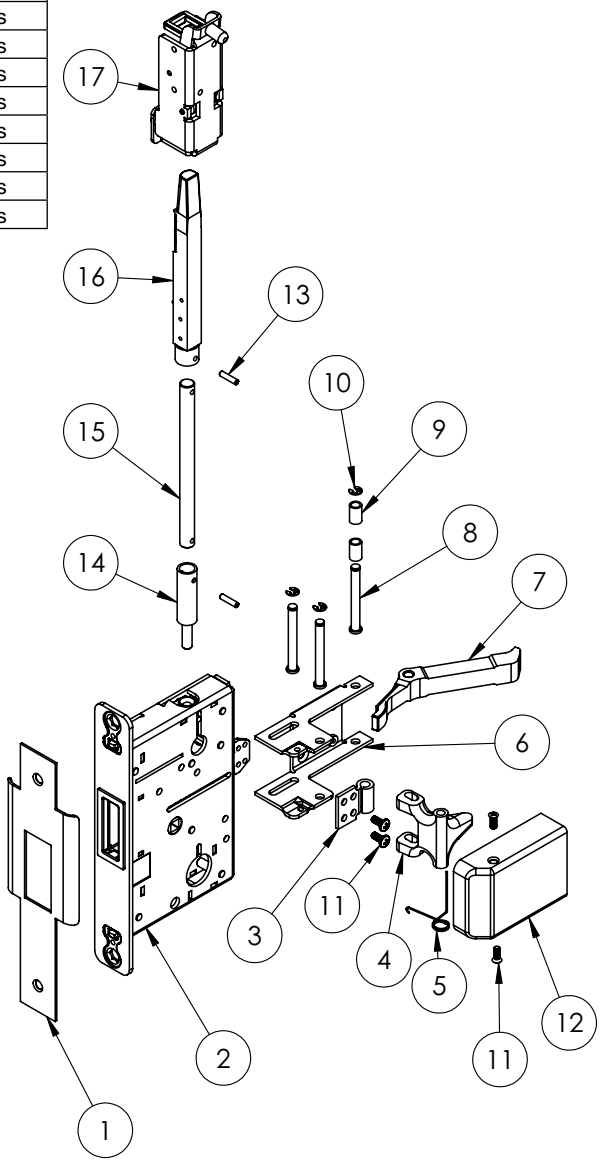
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-1183	Inactive Outside Front[1]	1	Yes
2	68-4238	N/A	Inactive Mortise Case	1	Yes
3	68-4264	68-1327	Link Connect (Pull Lever)	1	Yes
4		68-1309	Pull Lever Low Profile	1	Yes
5		68-1332	Torsion Spring (Pull Lever)	1	Yes
6		68-1313	Pivot Pin	3	Yes
7		68-0241	Lift Arm	1	Yes
8		68-1310	Pivot Bracket	1	Yes
9		01-4509	Retaining Ring	3	Yes
10		68-1311	Lift Arm Spacer	2	Yes
11	N/A	68-1317	Chassis Cover (LP)*	1	Yes
12		68-4373	Screw Pack (LP)	1	Yes
13	692L	01-0696	Coiled Pin	2	Yes
14		68-1339	Connecting Tube	1	Yes
15		661L	Top Rod (LP)	1	Yes
16		68-4840	Latch Bolt Assembly	1	Yes
17	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Panel		Yes
	68-5376		Top Case Assembly 1/2" Panel		Yes
	N/A	68-4389	Screw Pack	1	Yes
		650	Strike Pack	1	Yes

*Specify Finish
1. Only available in 32D finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

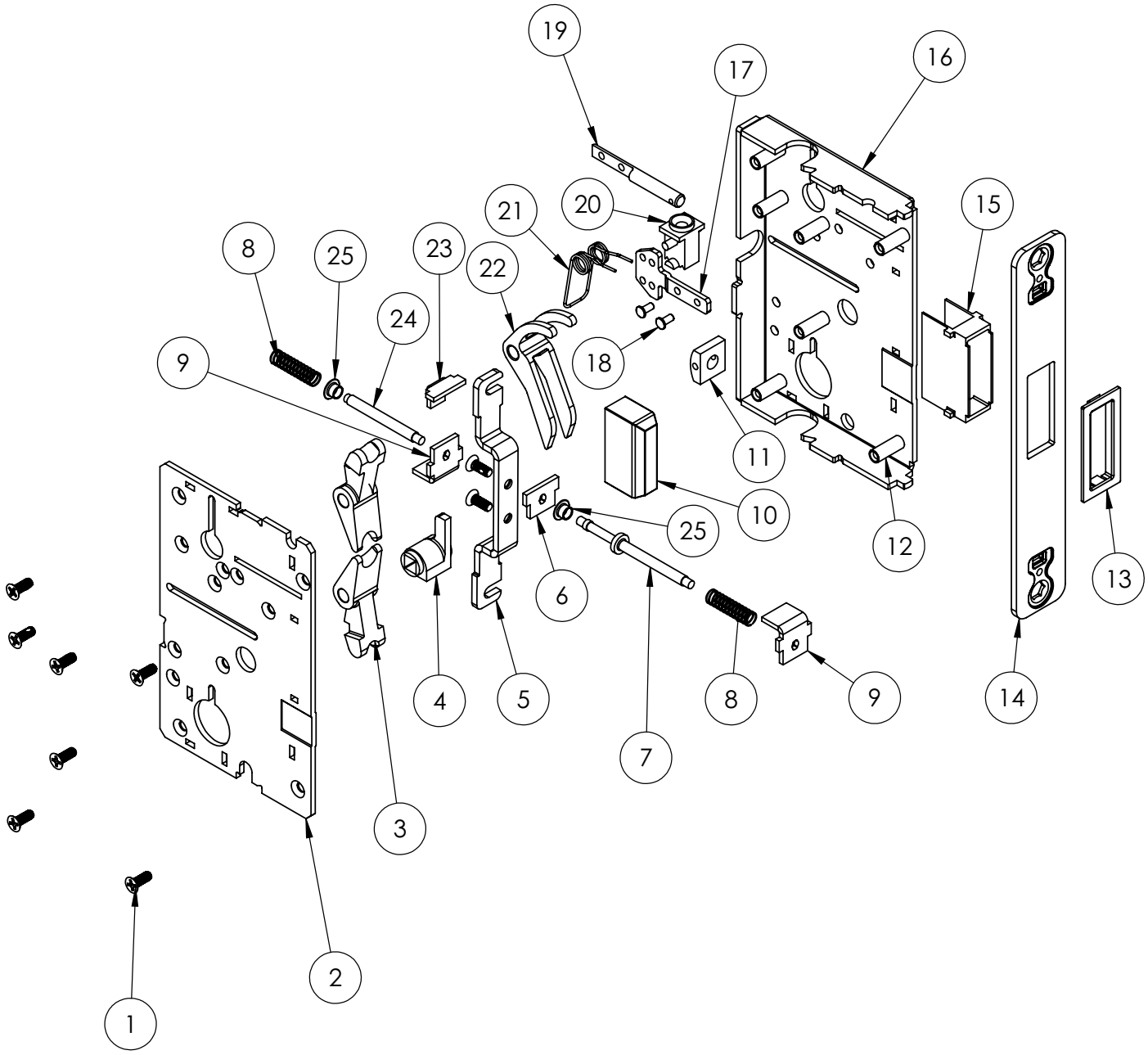
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty	Sellable
1	01-4402	#8-32x7/16" Flat PH U/C MS	9	Yes
2	68-1338	Mortise Cap	1	No
3	68-1164	Pusher Lever	2	Yes
4	68-1476	Outside Hub (LP)	1	Yes
5	68-1174	Pusher Slide	1	Yes
6	68-1176	Pusher Rod Guide	1	No
7	68-1177	Pusher Rod	1	No
8	99-0057	GD Bolt Spring	2	Yes
9	68-1491	Rod Guide Stop	2	No
10	68-1163	Pusher Bolt	1	Yes
11	68-1329	Inactive Latchbolt Actuator	1	No
12	82-0294	Post (Screw and Case)	7	No
13	68-1531	Inactive Bolt Guide	1	Yes
14	68-1187	Inactive Inside Front	1	No
15	68-1222	Inactive Bolt Guide	1	Yes
16	68-1337	Mortise Case	1	No
17	68-1328	Link Latchbolt Tail	1	No
18	01-0424	Rivet	2	No
19	68-1335	Inactive Latchbolt Tail	1	No
20	68-1336	Top Mount	1	Yes
21	68-1253	Spring (Top Mount)	1	Yes
22	68-1405	Inactive Lever	1	Yes
23	68-1246	Top Pusher Guide	1	Yes
24	68-1251	Pusher Rod	1	No
25	99-0072	GD Bolt Eyelet	2	Yes

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



A8231 12/17

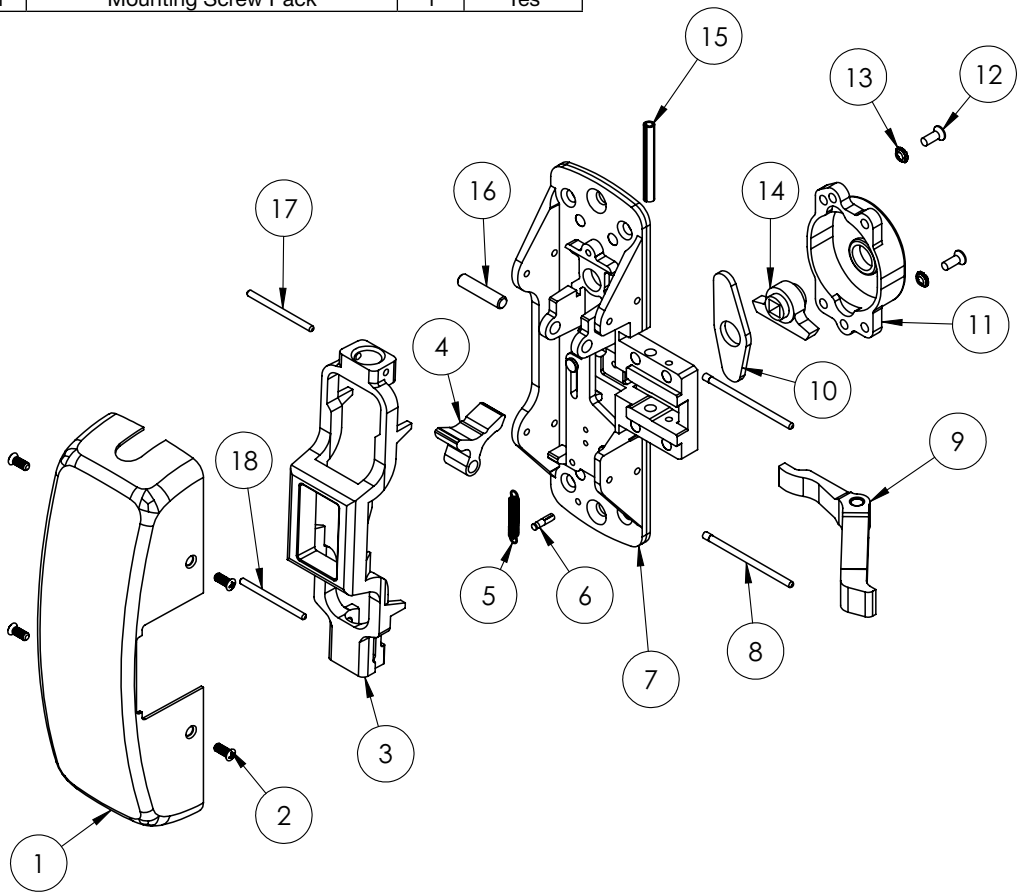
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
06, 13	68-2201 (LHRB)	Chassis Assembly	Yes
	68-2202 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-2201(LHRB) 68-2202(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
8		68-0323	Chassis Pin	2	Yes
9		68-0241	Lift Arm	1	Yes
10		97-0043	Knob Hub Retainer	1	Yes
11		68-0367	Knob Hub Cover	2	Yes
12		01-3384	8-32x7/16 PH FH MS	2	Yes
13		01-0930	Countersunk Lock Washer	2	Yes
14		97-0042	Knob Hub	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-0324	Lift Lever Pivot Pin	1	Yes
17	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

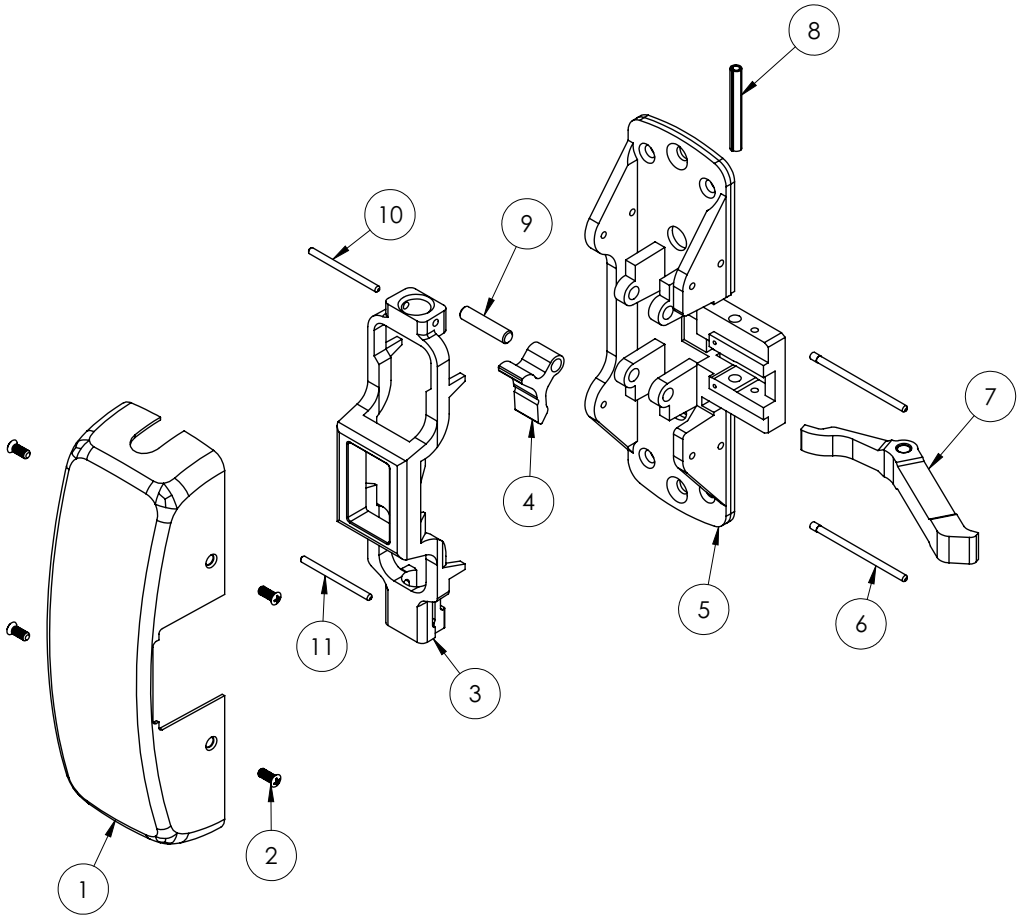
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
10, 40	68-2163 (LHRB)	Chassis Assembly	Yes
	68-2164 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2163(LHRB) 68-2164(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		68-0326	Chassis	1	Yes
6		68-0323	Chassis Pin	2	Yes
7		68-0241	Lift Arm	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0324	Lift Lever Pivot Pin	1	Yes
10	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
11		97-0048	Bottom Rod Adjustment Pin	1	Yes
12		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

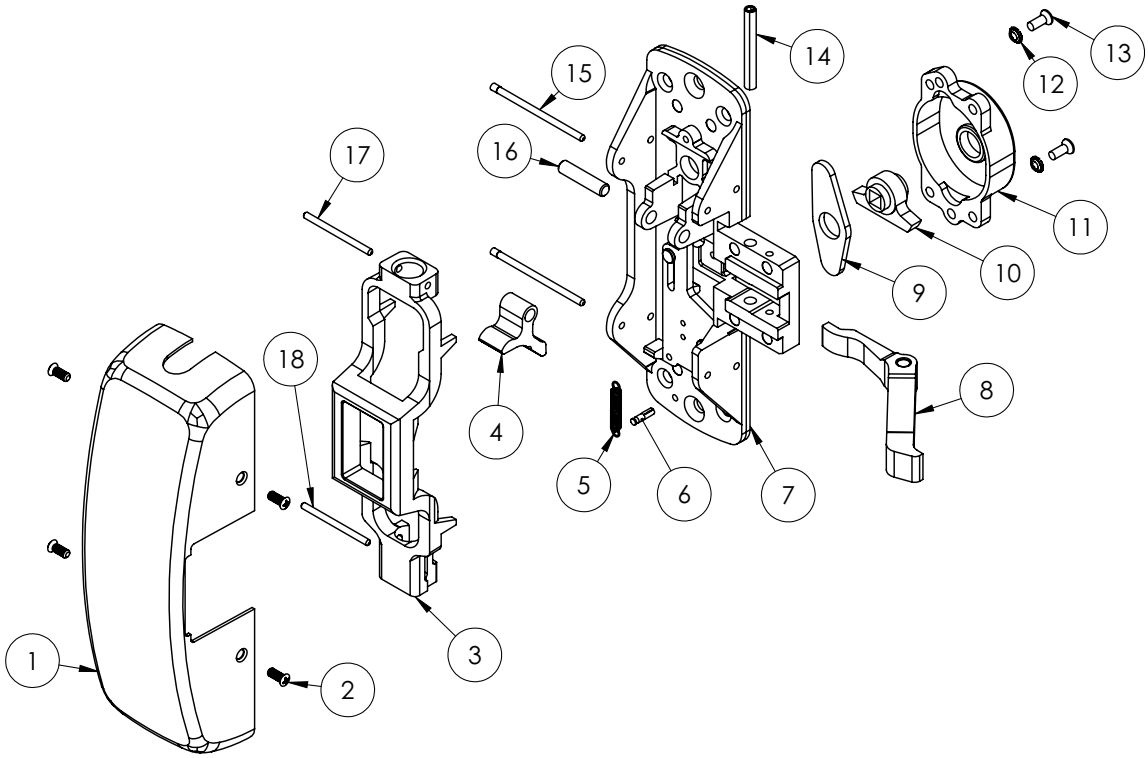
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
15, 43, 46, 73, 74	68-2207 (LHRB)	Chassis Assembly	Yes
	68-2208 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Cover Screw Pack*	1	Yes
3	68-2207(LHRB) 68-2208(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
8		68-1137	Lift Arm	1	Yes
9		97-0043	Knob Hub Retainer	1	Yes
10		97-0042	Knob Hub	1	Yes
11		68-0367	Knob Hub Cover	2	Yes
12		01-0930	Countersunk Lock Washer	2	Yes
13		01-3384	8-32x7/16 PH FH MS	2	Yes
14		01-4512	Spirol Pin	1	Yes
15		68-0323	Chassis Pin	2	Yes
16		68-0324	Lift Lever Pivot Pin	1	Yes
17	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

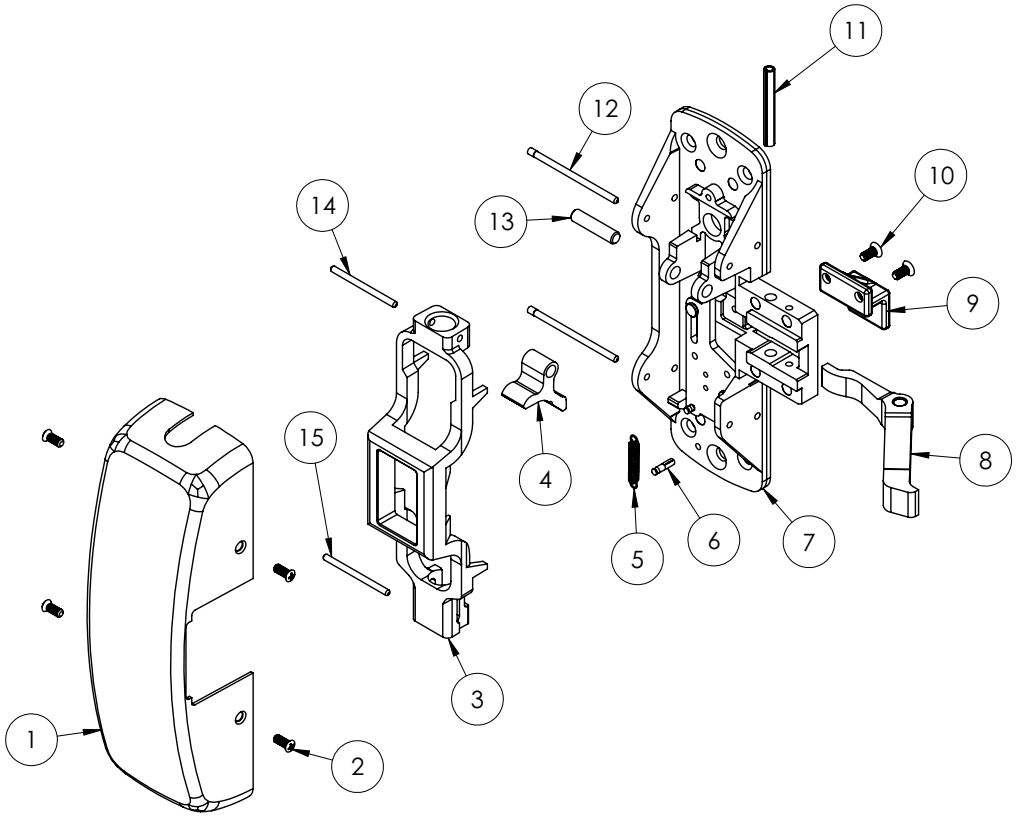
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
28	68-2210 (LHRB)	Chassis Assembly	Yes
	68-2211 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2210(LHRB) 68-2211(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2415	Chassis and Slide Assembly, LHRB	1	No
		68-2416	Chassis and Slide Assembly, RHRB		No
8		68-0241	Lift Arm	1	Yes
9		97-0089	Thumb Piece Lever	1	Yes
10		01-1146	8-32x3/8 PH FH U'CUT Screw	2	Yes
11		01-4512	Spirol Pin	1	Yes
12		68-0323	Chassis Pin	2	Yes
13		68-0324	Lift Lever Pivot Pin	1	Yes
14	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
15		97-0048	Bottom Rod Adjustment Pin	1	Yes
16		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

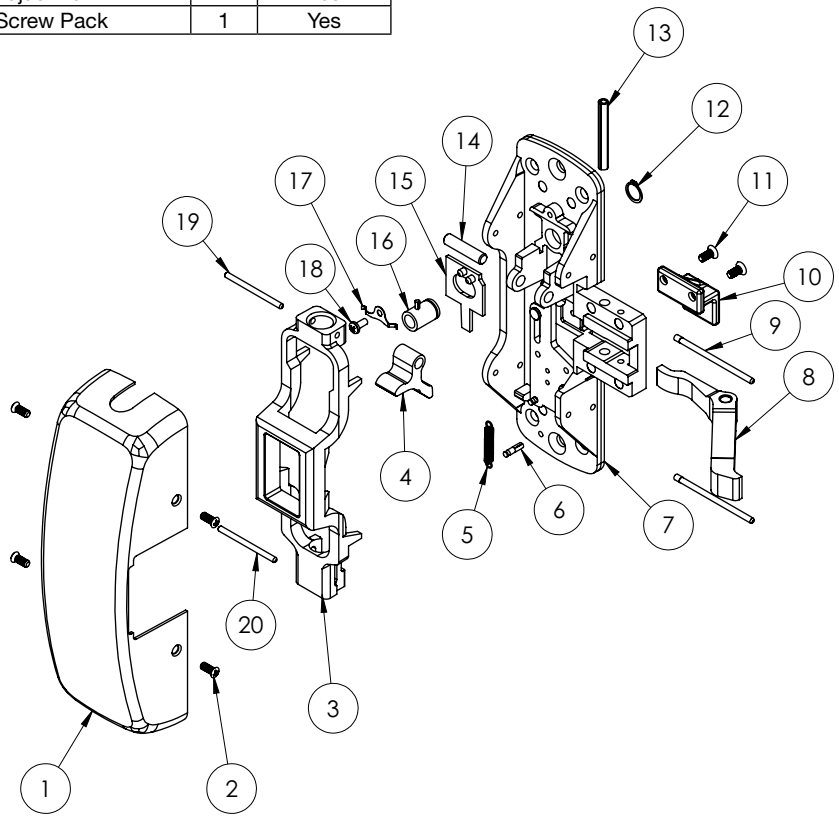
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
62, 63	68-2204 (LHRB)	Chassis Assembly	Yes
	68-2205 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2204(LHRB) 68-2205(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2415	Chassis and Slide Assembly, LHRB	1	No
		68-2416	Chassis and Slide Assembly, RHRB		No
8		68-0241	Lift Arm	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		97-0089	Thumb Piece Lever	1	Yes
11		01-1146	8-32x3/8 PH FH U'CUT Screw	2	Yes
12		01-0005	Retaining Ring	1	Yes
13		01-4512	Spirol Pin	1	Yes
14		68-0324	Lift Lever Pivot Pin	1	Yes
15		68-2198	Locking Slide Assembly, LHRB	1	Yes
		68-2199	Locking Slide Assembly, RHRB		Yes
16		97-2048	Cylinder Hub and Pin Assembly	1	Yes
17		68-0368	Locking Slide Spring, LHRB	1	Yes
		97-0006	Locking Slide Spring, RHRB		Yes
18		01-1190	6-32x5/16 PH PNHD Self Tap	1	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

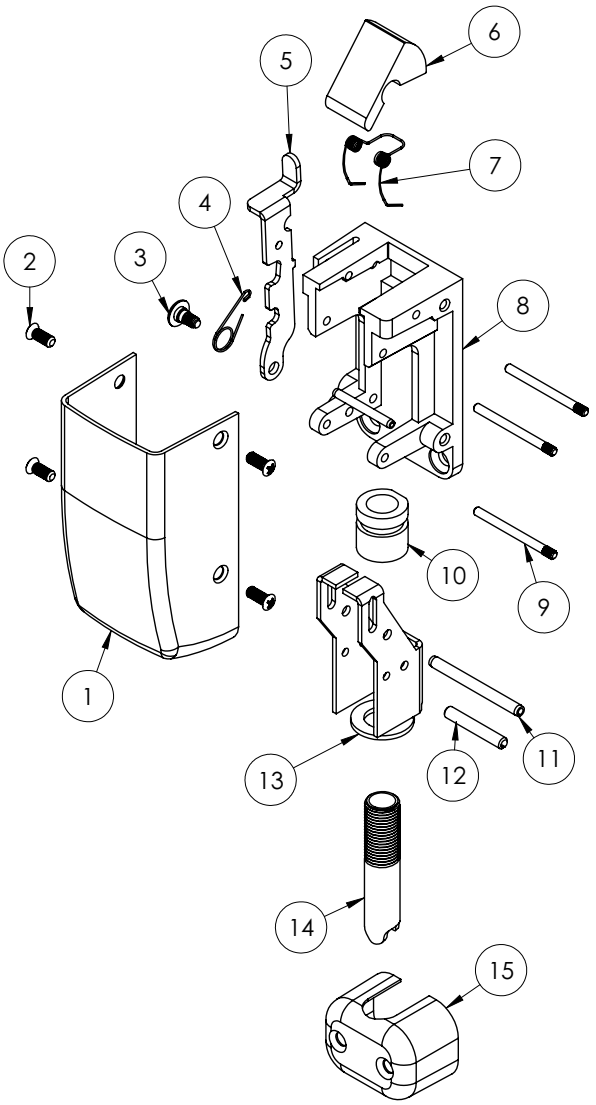
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	97-2434 Manufactured Before 11/11/2002	Top Case Assembly	Yes
	68-4557 Manufactured After 11/11/2002		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2434	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		97-0296	Latch Bolt	1	Yes
7		97-0300	L.B. Spring	1	Yes
8		97-0299	Chassis	1	Yes
9		97-0294	Pivot Pin	3	Yes
11		01-0461	Spirol Pin	1	Yes
12		01-0002	Roll Pin	1	Yes
3	68-4557	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		97-0296	Latch Bolt	1	Yes
7		97-0300	L.B. Spring	1	Yes
8		97-0299	Chassis	1	Yes
9		97-0294	Pivot Pin	1	Yes
10		68-1455	Top Rod Adjuster	1	Yes
11		01-0461	Spirol Pin	1	Yes
12		01-0002	Roll Pin	1	Yes
13		97-0298	Top Slide	1	Yes
14	N/A	670T	Top Rod	1	Yes
15		97-0020	Rod Guide*	1	Yes
16		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

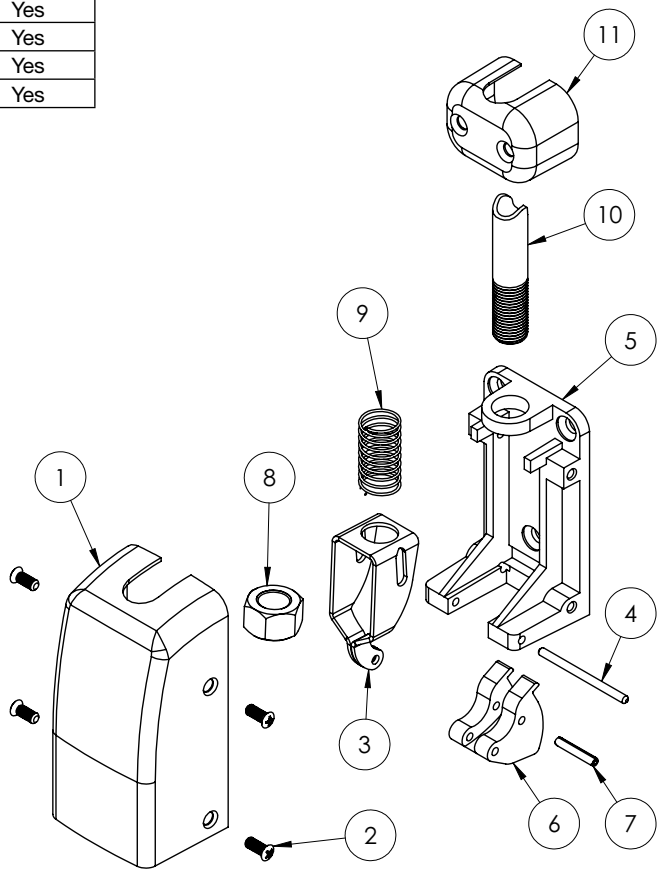
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2038 (Manufactured Before 11/11/2002)	Bottom Case Assembly	Yes
	68-4549 (Manufactured After 11/11/2002)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Bottom Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2038	97-0035	Retractor	1	Yes
4		97-0084	Adjustment Pin, Bottom Rod	1	Yes
5		97-0025	Bottom Chassis	1	Yes
6		97-0053	Bottom Latch Bolt	1	Yes
7		01-0697	Spirol Pin	1	Yes
3	68-4549	97-0035	Retractor	1	Yes
4		97-0084	Adjustment Pin, Bottom Rod	1	Yes
5		97-0025	Bottom Chassis	1	Yes
6		97-0053	Bottom Latch Bolt	1	Yes
7		01-0697	Spirol Pin	1	Yes
8		97-0572	Rod Adjustment Nut	1	Yes
9	N/A	97-0101	Spring, Compression	1	Yes
10		670B	Bottom Rod	1	Yes
11		97-0020	Rod Guide*	1	Yes
12		624	Bottom Strike Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

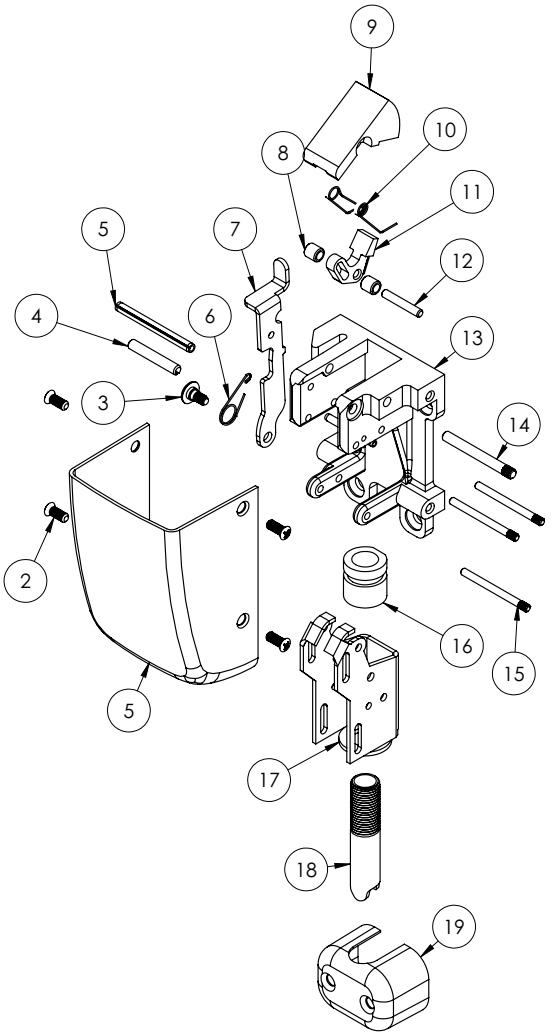
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	97-2693 Manufactured Before 11/11/2002	Top Case Assembly	Yes
	68-4559 Manufactured After 11/11/2002		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-4559	97-0065	Latch Release Lever Pin	1	Yes
4		01-0002	Roll Pin	1	Yes
5		01-0461	Spirol Pin	1	Yes
6		97-0579	Spring, Torsion	1	Yes
7		97-0399	Latch Retracting Lever	1	Yes
8		97-0391	Sleeve	2	Yes
9		97-0398	Latch Bolt	1	Yes
10		97-0400	Top Case Spring	1	Yes
11		97-0405	Guard Lever	1	Yes
12		97-0393	Pivot Pin	1	Yes
13		97-0402	Top Chassis	1	Yes
14		97-0394	Latch Bolt Pivot Pin	1	Yes
15		97-0294	Pivot Pin	3	Yes
16		68-1455	Top Rod Adjuster	1	Yes
17		97-0397	Slide	1	Yes
3	97-2963	97-0065	Latch Release Lever Pin	1	Yes
5		01-0461	Spirol Pin	1	Yes
6		97-0579	Spring, Torsion	1	Yes
7		97-0399	Latch Retracting Lever	1	Yes
8		97-0391	Sleeve	2	No
9		97-0398	Latch Bolt	1	Yes
10		97-0400	Top Case Spring	1	No
11		97-0405	Guard Lever	1	No
12		97-0393	Pivot Pin	1	No
13		97-0402	Top Chassis	1	Yes
14		97-0394	Latch Bolt Pivot Pin	1	Yes
15		97-0294	Pivot Pin	3	Yes
17		97-0397	Slide	1	Yes
18	N/A	670T	Top Rod	1	Yes
19		97-0020	Rod Guide*	1	Yes
20		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

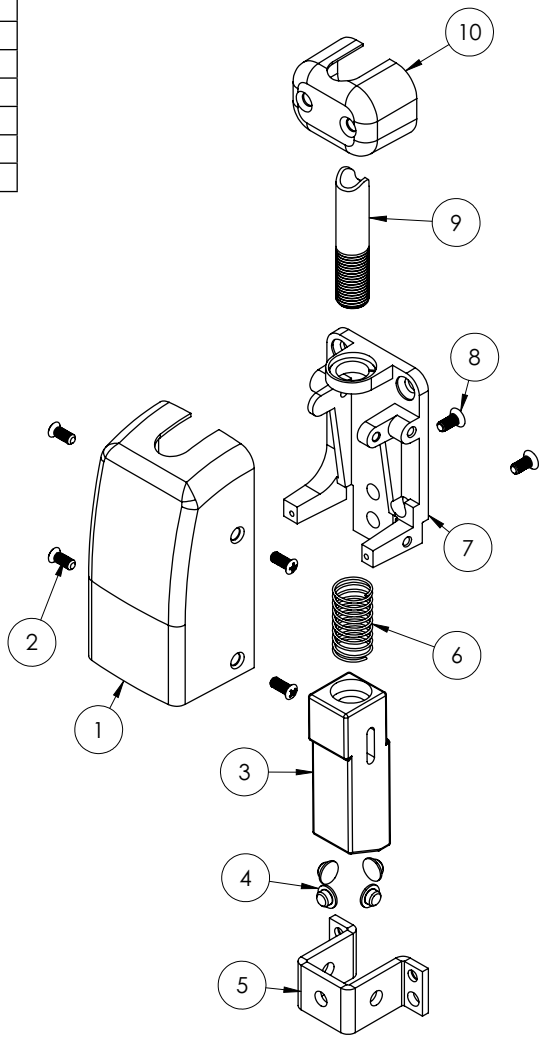
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2002	Bottom Case Assembly Manufactured Before 11/11/2002	Yes
	68-4558	Bottom Case Assembly Manufactured After 11/11/2002	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Bottom Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2002	97-0076	Bottom Bolt	1	Yes
4		97-0305	Nylon Insert	4	Yes
5		97-0270	Reinforcement	1	Yes
6		97-0101	Spring, Compression	1	Yes
7		97-0080	Chassis	1	Yes
8		01-4404	CR-FH #6 Head 8-32 Screw	2	Yes
3	68-4558	68-1454	Bottom Bolt	1	Yes
4		97-0305	Nylon Insert	4	Yes
5		97-0270	Reinforcement	1	Yes
6		97-0101	Spring, Compression	1	Yes
7		97-0080	Chassis	1	Yes
8		01-4404	CR-FH #6 Head 8-32 Screw	2	Yes
9	N/A	670B	Bottom Rod	1	Yes
10		97-0020	Rod Guide*	1	Yes
11		655	Flat Strike Pack (STD, HC)	1	Yes
		653	Bottom Strike Pack (FM)	1	Yes

*Specify Finish



A8231 12/17

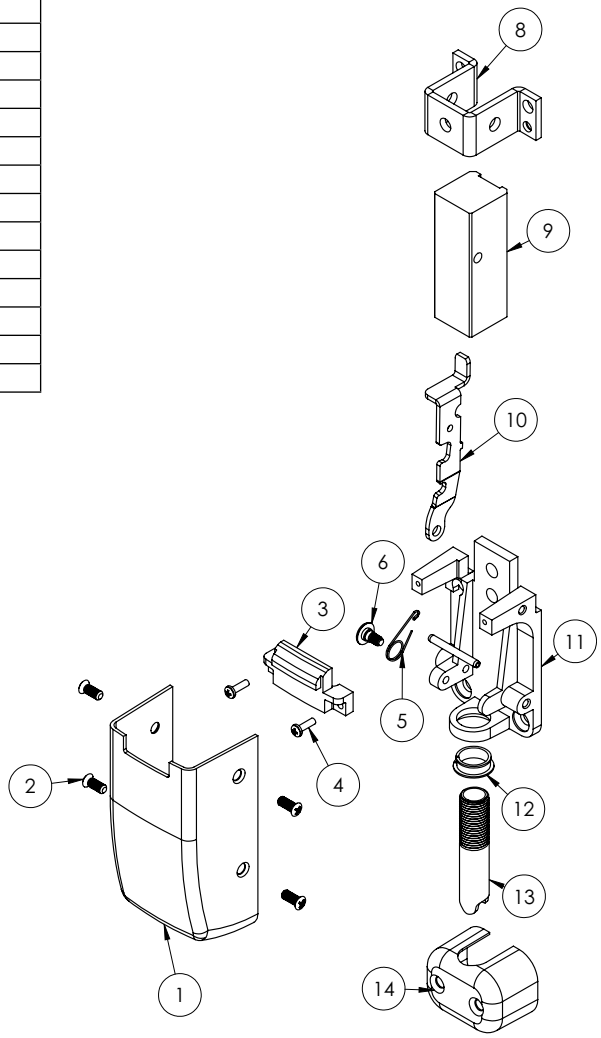
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2003	Top Case Assembly Manufactured Before 11/11/2002	Yes
	68-4561	Top Case Assembly Manufactured After 11/11/2002	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0084	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2003	97-0079	Top Case Filler	1	Yes
4		01-1490	#4-40 x 3/8 PH Pan MS	2	Yes
5		97-0579	Spring, Torsion	1	Yes
6		97-0065	Pin, Latch Release Lever	1	Yes
7		01-0695	Spirol Pin	1	Yes
8		97-0270	Top Reinforcement	1	Yes
9		97-2046	Top Slide Assembly	1	Yes
10		68-1155	Latch Release Lever	1	Yes
11		97-0080	Chassis	1	Yes
12		01-0476	Snap-In Nyliner	1	Yes
3	68-4561	97-0079	Top Case Filler	1	Yes
4		01-1490	#4-40 x 3/8 PH Pan MS	2	Yes
5		97-0579	Spring, Torsion	1	Yes
6		97-0065	Pin, Latch Release Lever	1	Yes
7		01-0695	Spirol Pin	1	Yes
8		97-0761	Top Reinforcement	1	Yes
9		68-4560	Top Slide Assembly	1	Yes
10		68-1665	Latch Release Lever	1	Yes
11		97-0080	Chassis	1	Yes
12		01-0476	Snap-In Nyliner	1	Yes
13	N/A	670T	Top Rod	1	Yes
14		97-0020	Rod Guide*	1	Yes
15		659	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

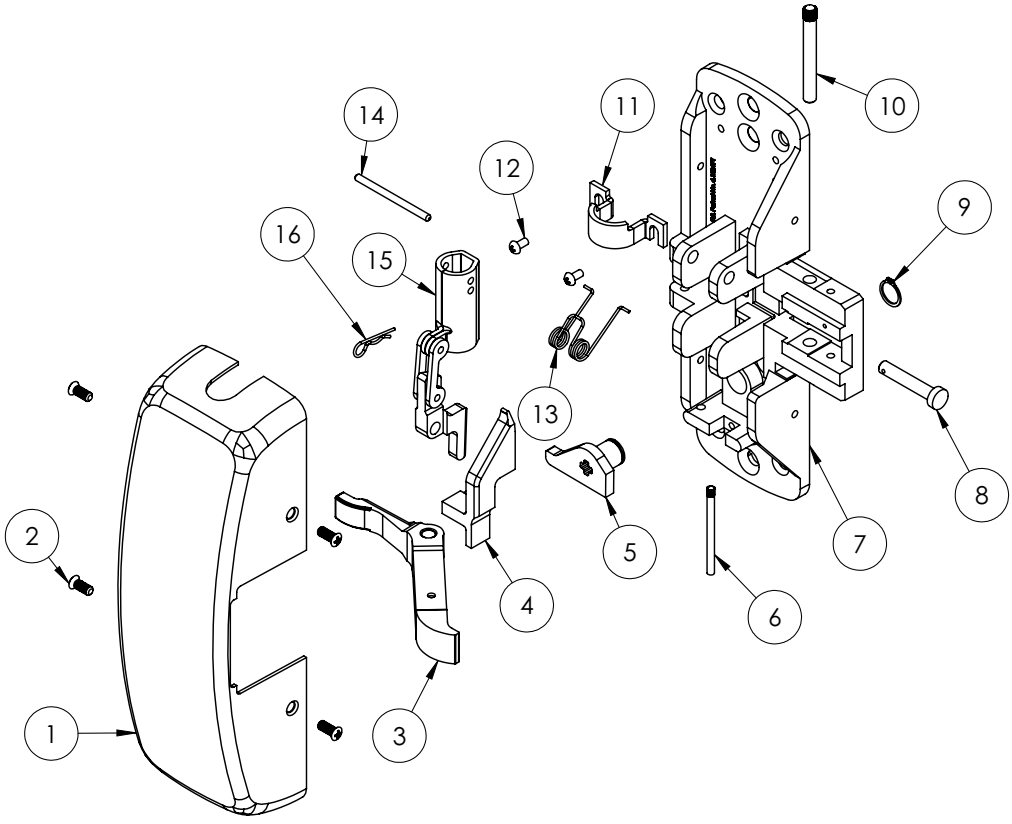
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	68-4568 (LHRB)	Chassis Assembly	Yes
	68-4569 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-4568(LHRB) 68-4569(RHRB)	68-1137	Lift Arm	1	Yes
4		68-1170	Outside Actuator, LH	1	Yes
		68-1171	Outside Actuator, RH		Yes
5		68-1208	ET Cam, LH	1	Yes
		68-1209	ET Cam, RH		Yes
6		68-1184	Guide Pin	1	Yes
7		68-1205	Chassis, LH	1	Yes
		68-1206	Chassis, RH		Yes
8		68-1191	Link Pin	1	Yes
9		01-0005	Retaining Ring	1	Yes
10		68-0239	Pivot Pin	1	Yes
11		68-1180	Tube Support	1	Yes
12		01-3595	Machine Screw	2	Yes
13		68-1193	Spring, Upper Link	1	Yes
14		97-0048	Rod Adjustment Pin	1	Yes
15		68-4270	Upper Link Assembly, LHRB	1	Yes
		68-4271	Upper Link Assembly, RHRB		Yes
16		68-1210	Hair Pin	1	Yes
17	N/A	68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

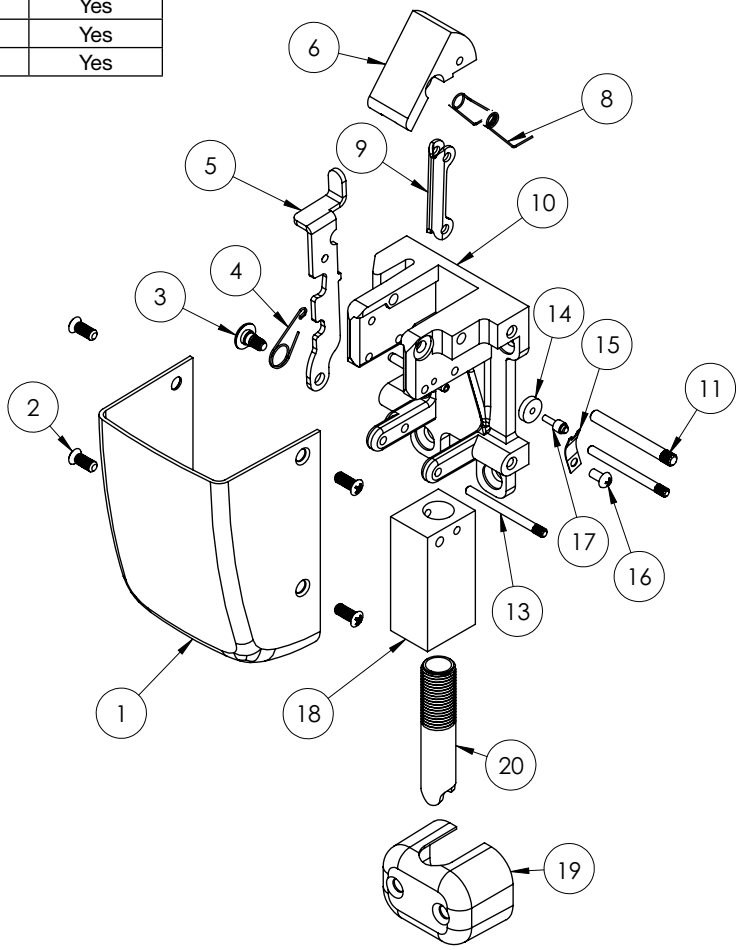
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	68-3933	Top Case Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0392	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-3933	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		68-1153	Top Case Latch Bolt	1	Yes
7		01-0697	Spirol Pin	2	Yes
8		97-0400	Top Case Spring	1	Yes
9		68-1460	Link, Pivot	1	Yes
10		97-0402	Top Chassis	1	Yes
11		97-0394	Pivot Pin, Latch Bolt	1	Yes
12		01-0461	Spirol Pin	1	Yes
13		97-0294	Pivot Pin	2	Yes
14		68-0991	Fusible Link	1	No
15		68-0419	Guide Spring	1	No
16		01-3563	#5-40 x 1/4 PH RD HD MS	1	No
17		68-0420	Pin, Fire Stop	1	No
18		68-1458	Top Rod Link	1	Yes
19	N/A	97-0020	Rod Guide*	1	Yes
20		670T	Top Rod	1	Yes
21		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

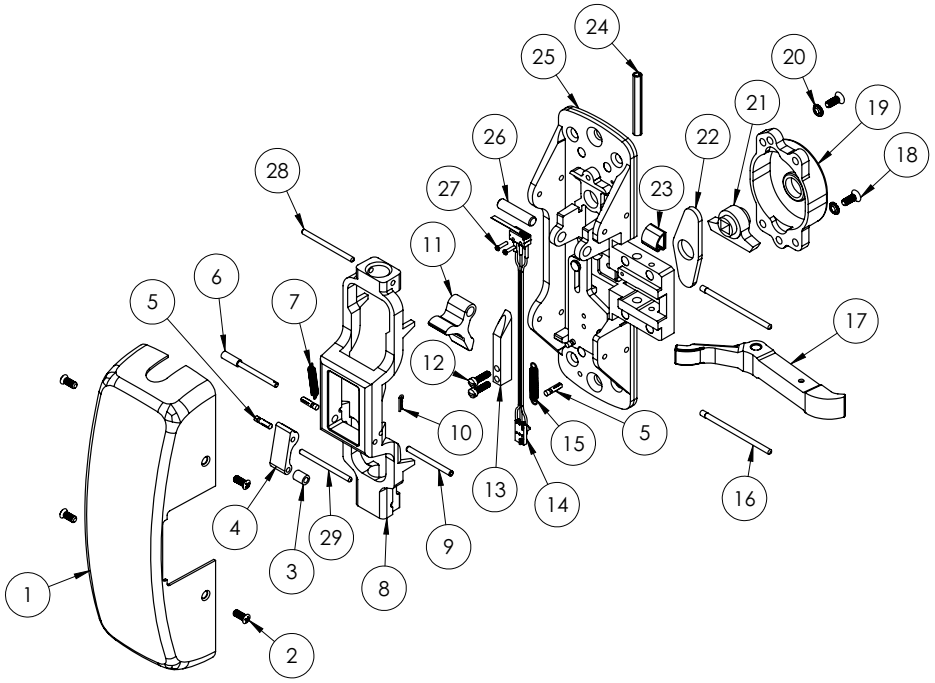
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
06, 13	68-3714 (LHRB)	Chassis Assembly	Yes
	68-3715 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3714(LHRB) 68-3715(RHRB)	68-1768	Spacer	1	No
4		68-1087	Locking Lever	1	No
5		01-0749	Groove Pin	3	No
6		68-1128	Slide Pivot Pin	1	No
7		68-1123	Lock Lever Spring	1	No
8		68-1671	Main Slide	1	No
9		68-1127	Roll Pin	1	No
10		98-0238	Guard Bracket Hairpin	1	Yes
11		68-1090	Lift Lever	1	Yes
12		01-4396	59-80 Machine Screw	2	No
13		68-1092	Lift Block	1	No
14		52-2217	Switch Assembly	1	Yes
15		97-0050	Knob Return Spring	1	Yes
16		68-0323	Chassis Pin	2	Yes
17		68-1137	Lift Arm	1	Yes
18		01-3384	8-32x7/16 PH FH MS	2	Yes
19		68-0367	Knob Hub Cover	1	Yes
20		01-0930	CS Lock Washer	2	Yes
21		97-0042	Knob Hub	1	Yes
22		97-0043	Knob Hub Retainer	1	Yes
23		01-0150	Wire Clip	1	Yes
24		01-4512	Spirol Pin	1	Yes
25		68-1105	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-1106	Chassis w/ Locking Slide Assembly, RHRB		No
26		68-0324	Lift Lever Pivot Pin	1	Yes
27		01-4381	Machine Screw	2	No
28	N/A	97-0049	Top Rod Adjustable Pin	1	Yes
29		97-0048	Bottom Rod Adjustable Pin	1	Yes
30		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

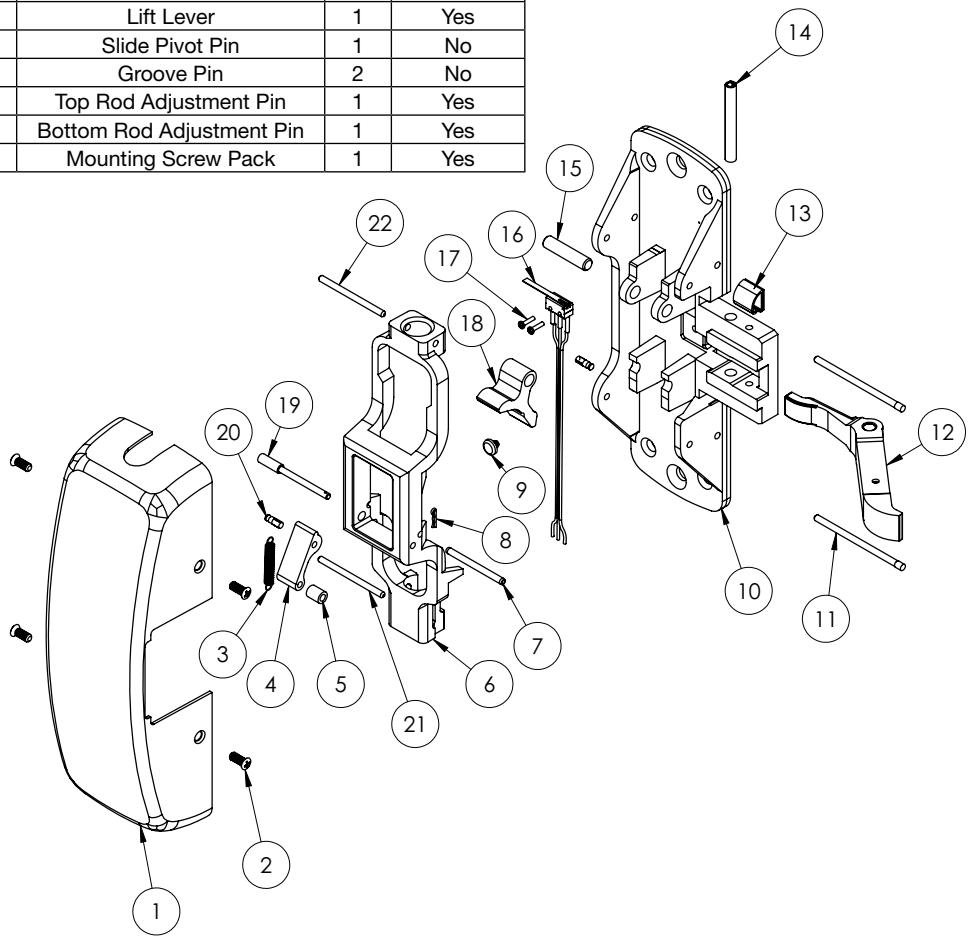
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
10, 40	68-3823 (LHRB)	Chassis Assembly	Yes
	68-3824 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3823(LHRB) 68-3824(RHRB)	68-1123	Spring, Locking Lever	1	No
4		68-1087	Locking Lever	1	No
5		68-1768	Spacer	1	No
6		68-1671	Main Slide	1	No
7		68-1127	Roll Pin	1	No
8		98-0238	Guard Bracket Hairpin	1	Yes
9		68-1294	Stop Pin	1	Yes
10		68-1113	Chassis, LHRB	1	No
		68-1114	Chassis, RHRB		No
11		68-0323	Chassis Pin	2	Yes
12		68-1137	Lift Arm	1	Yes
13		01-0150	Wire Clip	1	Yes
14		01-4512	Spirol Pin	1	Yes
15		68-0324	Lift Lever Pivot Pin	1	Yes
16		52-2217	Switch Assembly	1	Yes
17		01-4381	Machine Screw	2	No
18		68-1090	Lift Lever	1	Yes
19		68-1128	Slide Pivot Pin	1	No
20		01-0749	Groove Pin	2	No
21	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
22		97-0048	Bottom Rod Adjustment Pin	1	Yes
23		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

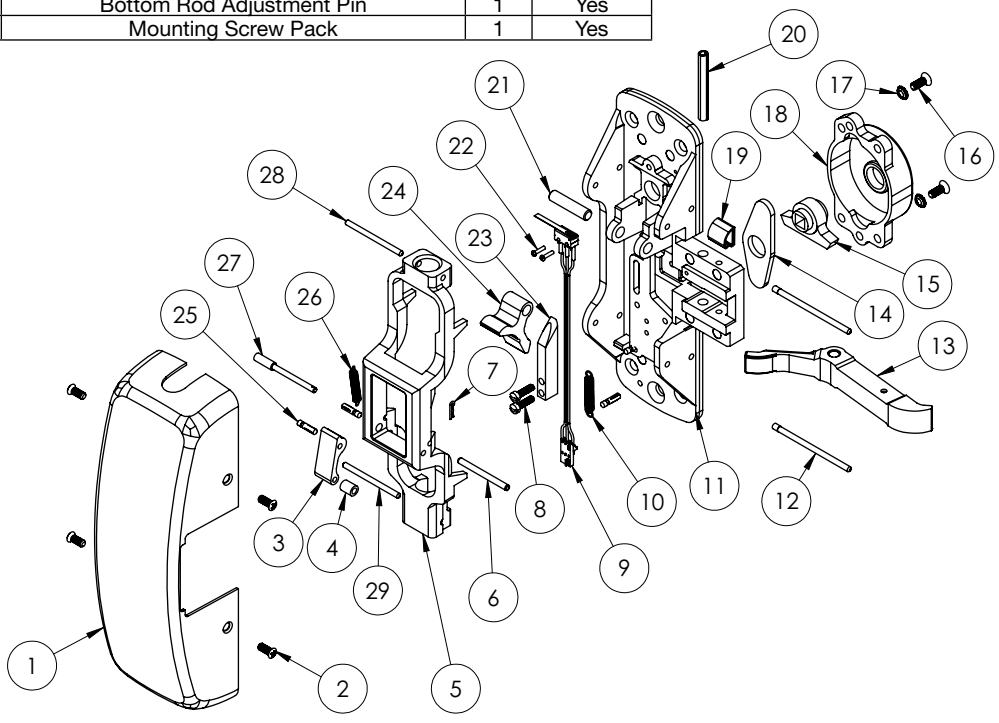
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
15, 43, 46, 73, 74	68-3717 (LHRB)	Chassis Assembly	Yes
	68-3718 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3717(LHRB) 68-3718(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	No
6		68-1127	Roll Pin	1	Yes
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	Yes
9		52-2217	Switch Assembly	1	Yes
10		97-0050	Knob Return Spring	1	Yes
11		68-2413	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis w/ Locking Slide Assembly, RHRB		No
12		68-0323	Chassis Pin	2	Yes
13		68-1137	Lift Arm	1	Yes
14		97-0043	Knob Hub Retainer	1	Yes
15		97-0042	Knob Hub	1	Yes
16		01-3384	8-32x7/16 PH FH MS	2	Yes
17		01-0930	Countersunk Lock Washer	2	Yes
18		68-0367	Knob Hub Cover	1	Yes
19		01-0150	Wire Clip	1	Yes
20		01-4512	Spirol Pin	1	Yes
21		68-0324	Lift Lever Pivot Pin	1	Yes
22		01-4381	Machine Screw	2	Yes
23		68-1092	Lift Block	1	Yes
24		68-1090	Lift Lever	1	Yes
25		01-0749	Groove Pin	3	No
26		68-1123	Spring, Locking Lever	1	No
27		68-1128	Slide Pivot Pin	1	No
28	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
29		97-0048	Bottom Rod Adjustment Pin	1	Yes
30		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

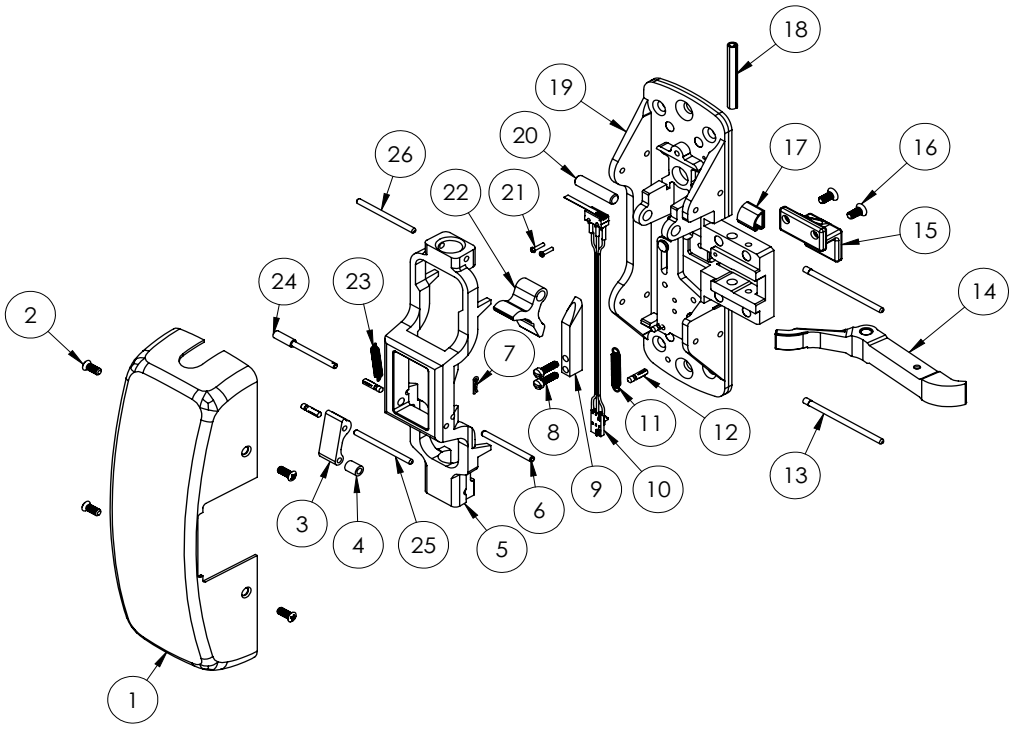
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
28	68-3829 (LHRB)	Chassis Assembly	Yes
	68-3830 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Auxillary Screw Pack*	1	Yes
3	68-3829(LHRB) 68-3830(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	Yes
9		68-1092	Lift Block	1	Yes
10		52-2217	Switch Assembly	1	Yes
11		97-0050	Knob Return Spring	1	Yes
12		01-0749	Groove Pin	3	No
13		68-0323	Chassis Pin	2	Yes
14		68-1137	Lift Arm	1	Yes
15		97-0089	Thumb Piece Lever	1	Yes
16		01-1146	8-32x3/8 PH FL U'CUT W/NY	1	Yes
17		01-0150	Wire Clip	1	Yes
18		01-4512	Spirol Pin	1	Yes
19		68-2413	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis w/ Locking Slide Assembly, RHRB		No
20		68-0324	Lift Lever Pivot Pin	1	Yes
21		01-4381	Machine Screw	2	No
22		68-1090	Lift Lever	1	Yes
23		68-1123	Spring, Locking Lever	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustable Pin	1	Yes
26		97-0049	Top Rod Adjustable Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

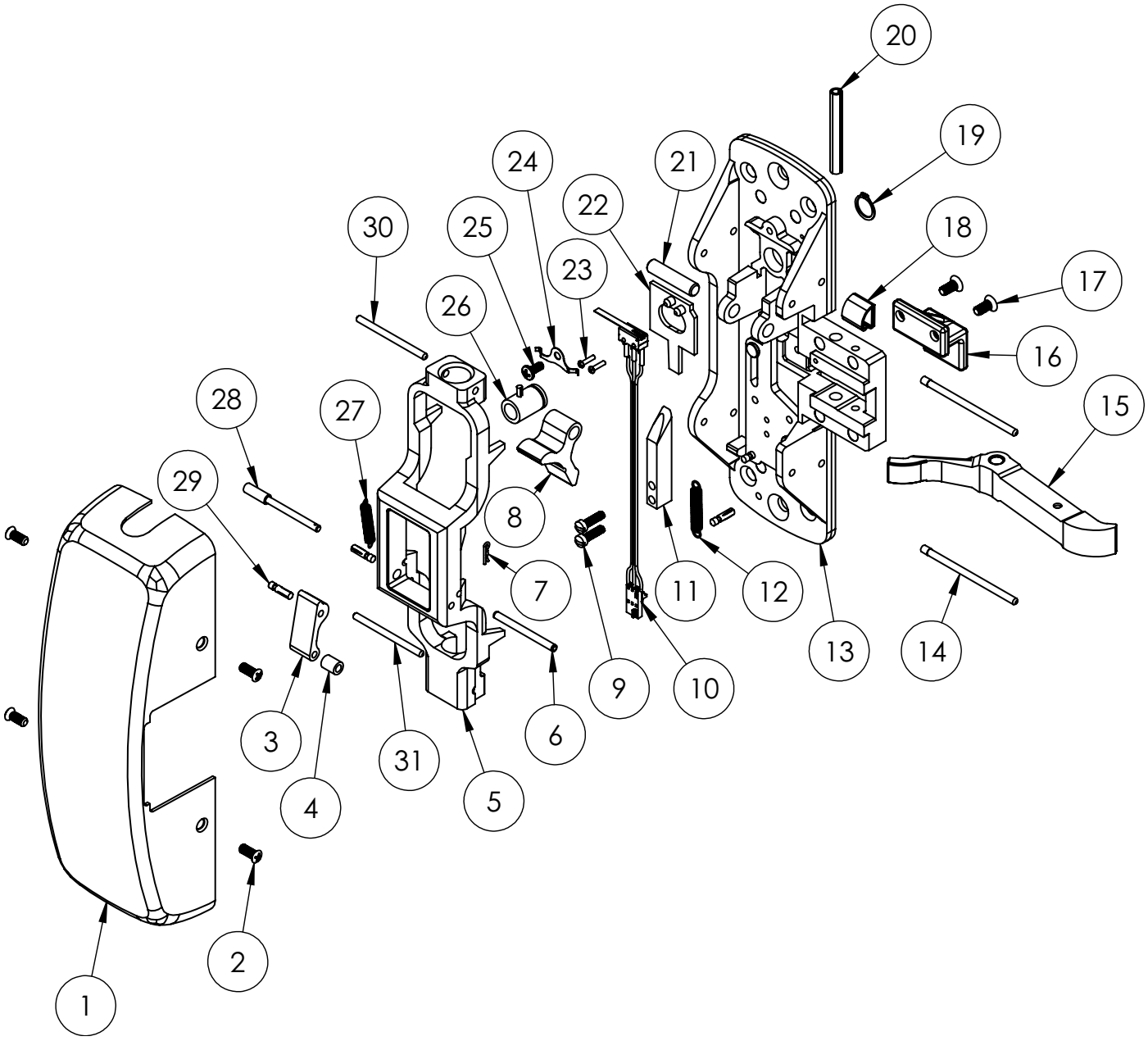
Function	Assembly No.	Description	Sellable
62, 63	68-3826 (LHRB)	Chassis Assembly	Yes
	68-3827 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3826(LHRB) 68-3827(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	No
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		68-1090	Lift Lever	1	Yes
9		01-4396	59-80 Machine Screw	2	Yes
10		52-2217	Switch Assembly	1	Yes
11		68-1092	Lift Block	1	Yes
12		97-0050	Knob Return Spring	1	Yes
13		68-2413	Chassis and Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis and Locking Slide Assembly, RHRB		No
14		68-0323	Chassis Pin	2	Yes
15		68-1137	Lift Arm	1	Yes
16		97-0089	Thumb Piece Lever	1	Yes
17		01-1146	8-32x3/8 PH FL U'CUT W/NY	1	Yes
18		01-0150	Wire Clip	1	Yes
19		01-0005	Retaining Ring	1	Yes
20		01-4512	Spirol Pin	1	Yes
21		68-0324	Lift Lever Pivot Pin	1	Yes
22		68-2198	Locking Slide Assembly, LHRB	1	Yes
		68-2199	Locking Slide Assembly, RHRB		Yes
23		01-4381	Machine Screw	2	Yes
24		68-0368	Locking Slide Spring, LHRB	1	Yes
		97-0006	Locking Slide Spring, RHRB		Yes
25		01-1190	6-32x5/16 PH PNHD Self Tap Screw	1	Yes
26		97-2048	Cylinder Hub and Pin Assembly	1	Yes
27		68-1123	Lock Lever Spring	1	No
28		68-1128	Slide Pivot Pin	1	No
29		01-0749	Groove Pin	3	No
30	N/A	97-0049	Top Rod Adjustable Pin	1	Yes
31		97-0048	Bottom Rod Adjustable Pin	1	Yes
32		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

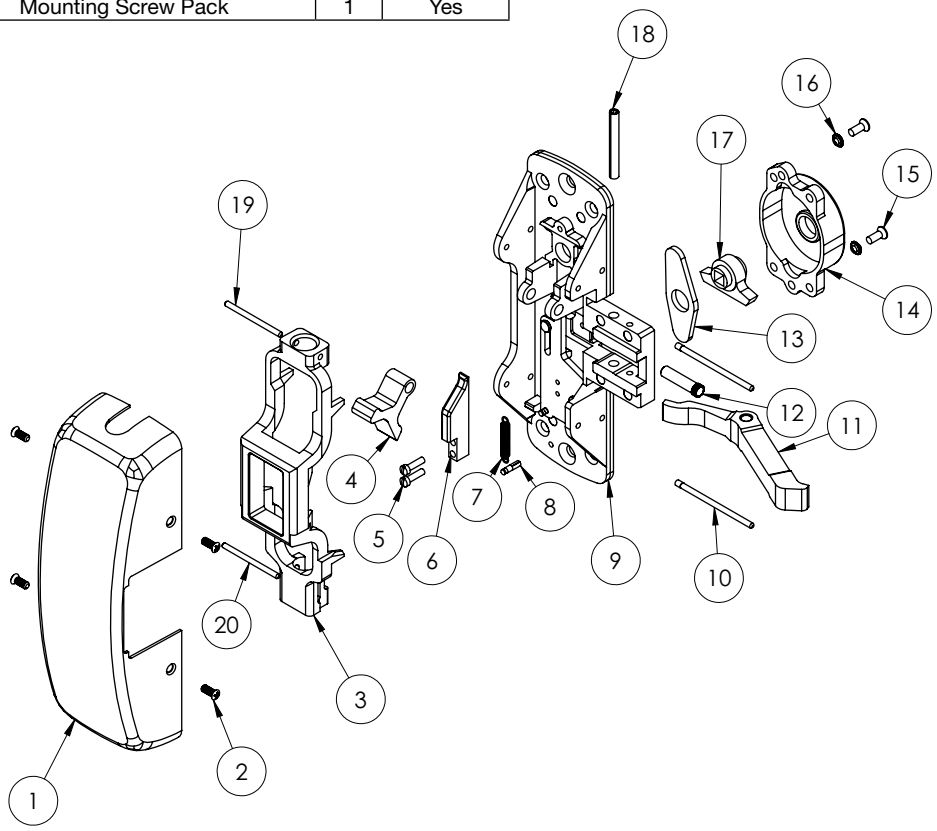
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
06, 13, 43, 46	68-7306 (LHRB)	Chassis Assembly	Yes
	68-7307 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7306(LHRB) 68-7307(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		01-4396	59-80 Machine Screw	2	Yes
6		68-1655	Lift Block	1	Yes
7		97-0050	Knob Return Spring	1	Yes
8		01-0749	Groove Pin	1	No
9		68-7310	Chassis and Slide Assembly, LHRB	1	No
		68-7311	Chassis and Slide Assembly, RHRB		No
10		68-0323	Chassis Pin	2	Yes
11		68-0241	Lift Arm	1	Yes
12		01-9372	Lift Lever Pivot Pin	1	Yes
13		97-0043	Knob Hub Retainer	1	Yes
14		68-0367	Knob Hub Cover	2	Yes
15		01-3384	8-32x7/16 PH FH MS	2	Yes
16		01-0930	Countersunk Lock Washer	2	Yes
17		97-0042	Knob Hub	1	Yes
18		01-4512	Spirol Pin	1	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

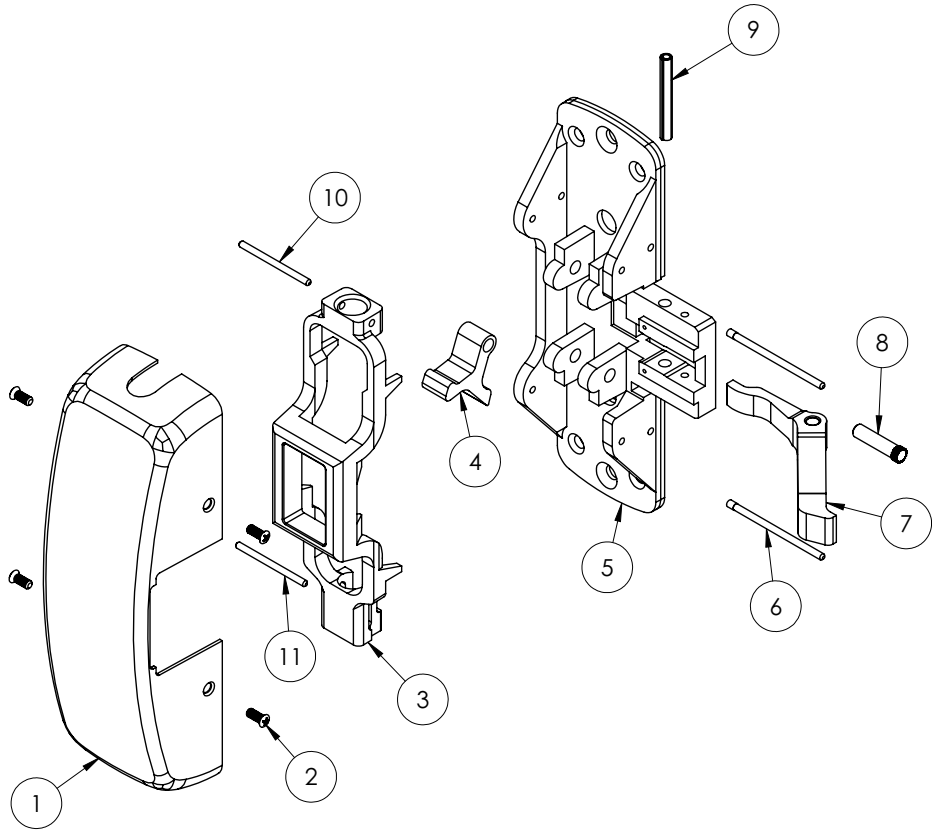
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(10, 40)	68-7308 (LHRB)	Chassis Assembly	Yes
	68-7309 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7308(LHRB) 68-7309(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		68-1660	Chassis	1	Yes
6		68-0323	Chassis Pin	2	Yes
7		68-0241	Lift Arm	1	Yes
8		01-9372	Lift Lever Pivot Pin	1	Yes
9	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
10		97-0048	Bottom Rod Adjustment Pin	1	Yes
11		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

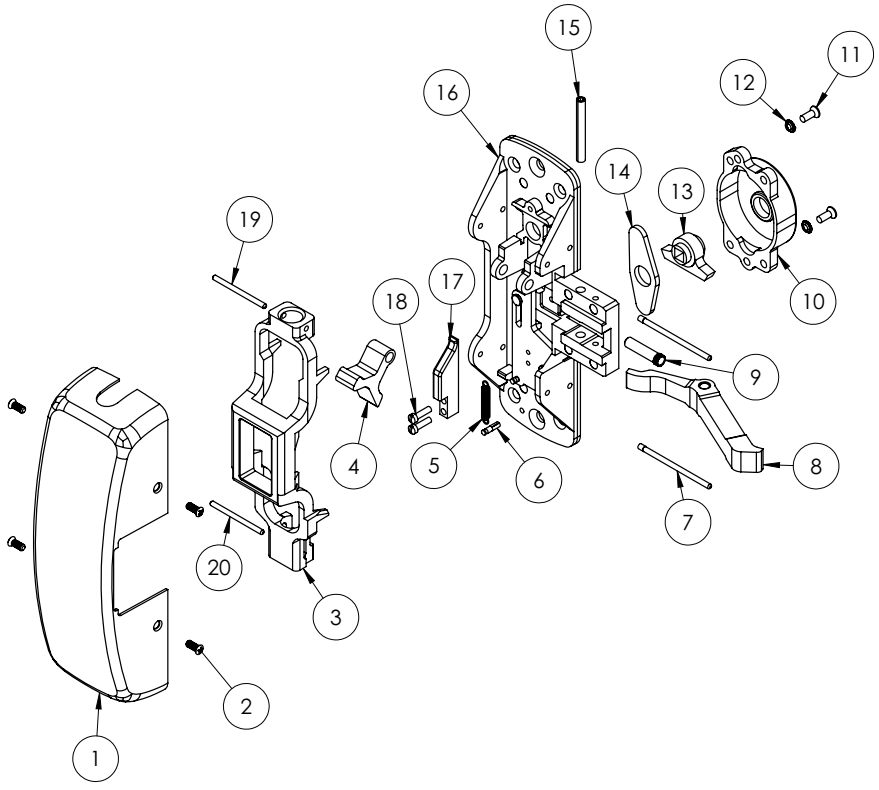
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(15, 73, 74)	68-7312 (LHRB)	Chassis Assembly	Yes
	68-7313 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7312(LHRB) 68-7313(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-0323	Chassis Pin	2	Yes
8		68-0241	Lift Arm	1	Yes
9		01-9372	Lift Lever Pivot Pin	1	Yes
10		68-0367	Knob Hub Cover		Yes
11		01-3384	8-32x7/16 PH FH MS	2	Yes
12		01-0930	Countersunk Lock Washer	2	Yes
13		97-0042	Knob Hub	1	Yes
14		97-0043	Knob Hub Retainer	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-7310	Chassis and Slide Assembly, LHRB	1	No
		68-7311	Chassis and Slide Assembly, RHRB		No
17		68-1655	Lift Block	1	Yes
18		01-4396	Machine Screw #6-32x1/2	2	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

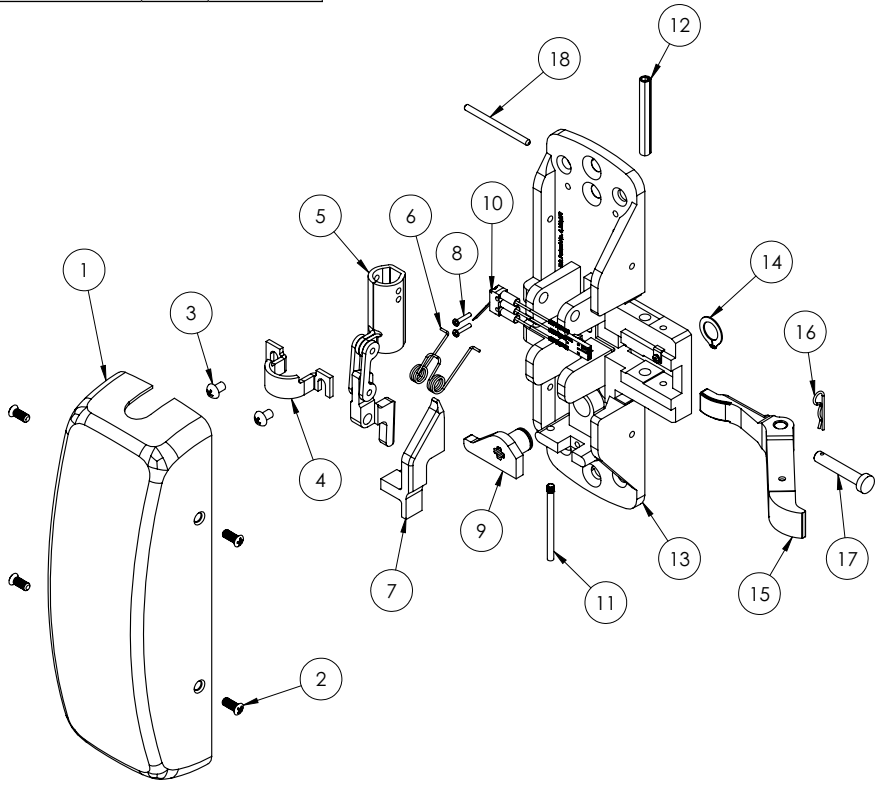
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	68-5449 (LHRB)	Chassis Assembly	Yes
	68-5450 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-5449 68-5450	01-3595	#8-32x1/4" Machine Screw*	1	Yes
4		68-1180	Tube Support	1	Yes
5		68-4270	Upper Link Assembly, LHRB	1	Yes
		68-4271	Upper Link Assembly, RHRB		Yes
6		68-1193	Upper Link Spring	1	Yes
7		68-1170	Outside Actuator, LHRB	1	Yes
		68-1171	Outside Actuator, RHRB		Yes
8		01-1237	#1-72 PH Pan Head MS	1	Yes
9		68-1208	ET Cam, LH	1	Yes
		68-1209	ET Cam, RH		Yes
10		52-5133	Switch and Wire Assembly	1	Yes
11		68-1184	Guide Pin	1	Yes
12		01-4512	Spirol Pin	1	Yes
13		68-1205	Chassis, LH	1	No
		68-1206	Chassis, RH		No
14		01-0005	Retaining Ring	1	Yes
15		68-1137	Lift Arm	1	Yes
16		68-1210	Hair Pin	1	Yes
17		68-1191	Link Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19	N/A	68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

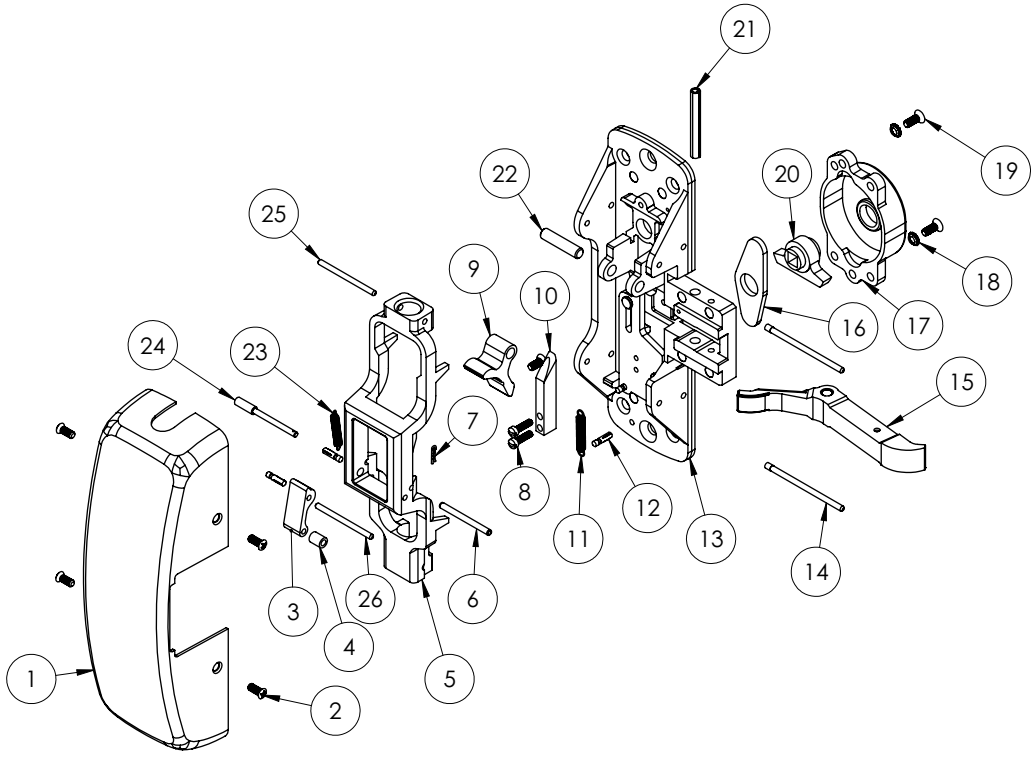
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
06, 10, 13, 40	68-6042 (LHRB)	Chassis Assembly	Yes
	68-6043 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-6042(LHRB) 68-6043(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	No
9		68-1090	Lift Lever	1	Yes
10		68-1092	Lift Block	1	Yes
11		97-0050	Knob Return Spring	1	Yes
12		01-0749	Groove Pin	3	Yes
13		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
14		68-0323	Chassis Pin	2	Yes
15		68-1137	Lift Arm	1	Yes
16		97-0043	Knob Hub Retainer	1	Yes
17		68-0367	Knob Hub Cover	1	Yes
18		01-0930	Countersunk Lock Washer	2	Yes
19		01-3384	8-32x7/16 PH FH MS	2	Yes
20		97-0042	Knob Hub	1	Yes
21		01-4512	Spirol Pin	1	Yes
22		68-0324	Lift Lever Pivot Pin	2	Yes
23		68-1123	Return Spring, Guarding	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
26		97-0049	Top Rod Adjustment Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

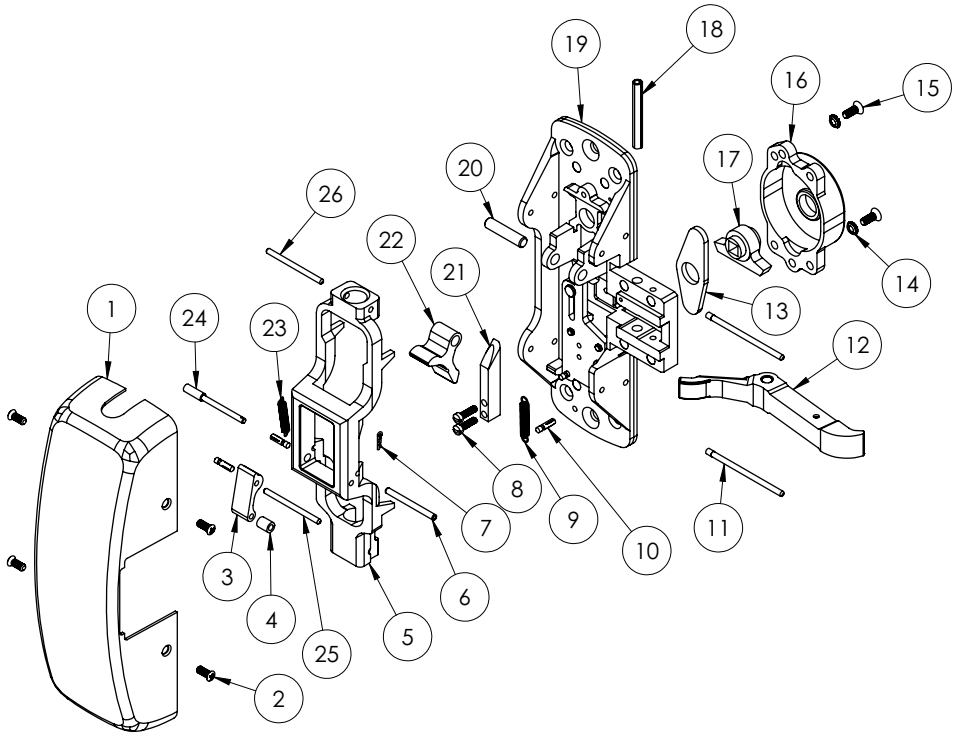
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12, 43, 46, 73, 74	68-6044 (LHRB)	Chassis Assembly	Yes
	68-6045 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-6044(LHRB) 68-6045(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	Yes
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	No
9		97-0050	Knob Return Spring	1	Yes
10		01-0749	Groove Pin	3	Yes
11		68-0323	Chassis Pin	2	Yes
12		68-1137	Lift Arm	1	Yes
13		97-0043	Knob Hub Retainer	1	Yes
14		01-0930	Countersunk Lock Washer	2	Yes
15		01-3384	8-32x7/16 PH FH MS	2	Yes
16		68-0367	Knob Hub Cover	1	Yes
17		97-0042	Knob Hub	1	Yes
18		01-4512	Spirol Pin	1	Yes
19		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
20		68-0324	Lift Lever Pivot Pin	2	Yes
21		68-1092	Lift Block	1	No
22		68-1090	Lift Lever	1	Yes
23		68-1123	Return Spring, Guarding	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
26		97-0049	Top Rod Adjustment Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

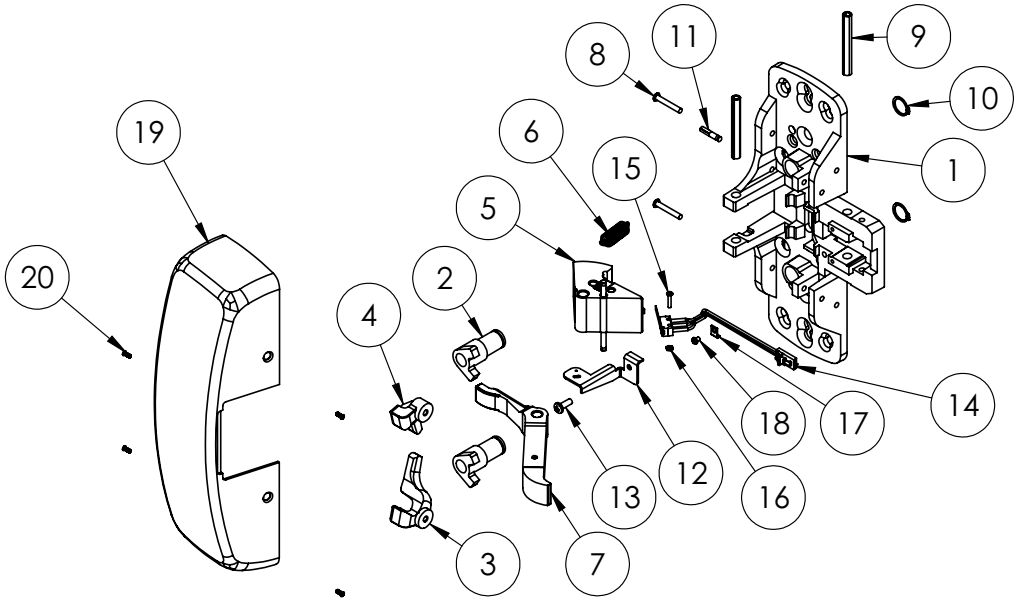
(WS-/53-)8804 (WS-/53-)8806 (WS-/53-)8810 (WS-/53-)8813
(WS-/53-)8815 (WS-/53-)8840 (WS-/53-)8843 (WS-/53-)8844
(WS-/53-)8846 (WS-/53-)8873 (WS-/53-)8874 (WS-/53-)8875
(WS-/53-)8876 (WS-/53-)8877 (WS-/53-)8878 (WS-/53-)8881
(WS-/53-)8882 (WS-/53-)8888

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
All functions	68-4261	LHRB/RHRB	Yes
WS- All functions		LHRB/RHRB	
53- All functions	68-6075	LHRB/RHRB	Yes
WS-53- All functions		LHRB/RHRB	

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1389	Chassis Blank (Std)	1	No
2		98-0018	Outside Cylinder Hub	2	Yes
3		68-1366	Lift Lever (RH)	1	Yes
4		68-1367	Lift Lever (LH)	1	Yes
5		68-4413	Standard Latchbolt (68-4261)	1	Yes
		68-7417	53- Standard Latchbolt (68-6075)	1	Yes
6		98-0028	Latchbolt Spring	1	Yes
7		68-1137	Lift Arm	1	Yes
8		98-0011	Latchbolt Lever Pivot Pin	2	Yes
9		01-4512	Spirol Pin	2	Yes
10		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
11		01-0008	Groove Pin	1	No
12		68-1685	Switch Bracket (53- Only)	1	Yes
13		01-1482	#2-56 X 1/8" Ph Pn Hd Machine Screw (53- Only)	1	Yes
14		52-4545	Switch Assembly (53- Only)	1	Yes
15		01-9446	#1-72 X 11/32" Ph Fl Hd Machine Screw (53- Only)	1	Yes
16		01-0909	Hex Machine Screw Nut (53- Only)	1	Yes
17		52-0310	Cable Clamp (53- Only)	1	Yes
18		01-1482	Cr-Phms #2-56 X 1/8" (53- Only)	1	Yes
19	N/A	68-0406	Cover[1]	1	Yes
20		68-3905	Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

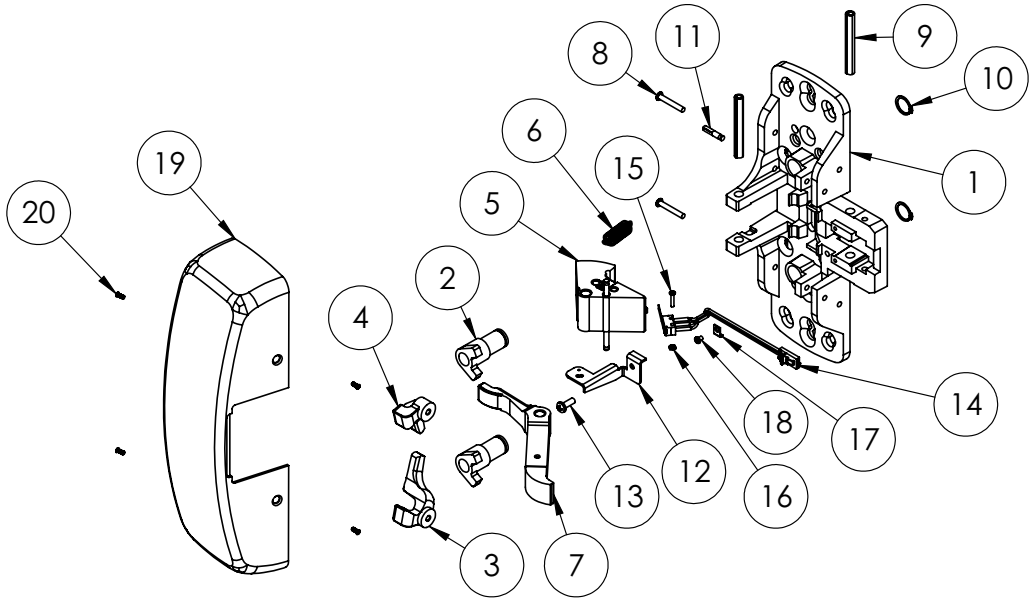
(12-/WS-/53)8804 (12-/WS-/53)8806 (12-/WS-/53)8810 (12-/WS-/53)8813
(12-/WS-/53)8815 (12-/WS-/53)8840 (12-/WS-/53)8843 (12-/WS-/53)8844
(12-/WS-/53)8846 (12-/WS-/53)8873 (12-/WS-/53)8874 (12-/WS-/53)8875
(12-/WS-/53)8876 (12-/WS-/53)8877 (12-/WS-/53)8878 (12-/WS-/53)8881
(12-/WS-/53)8882 (12-/WS-/53)8888

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12- All functions	68-4263	LHRB/RHRB	YES
WS-12- All functions		LHRB/RHRB	
12-53- All functions	68-6076	LHRB/RHRB	YES
WS-12-53- All functions		LHRB/RHRB	

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1378	Chassis Blank (12-)	1	No
2		98-0018	Outside Cylinder Hub	2	Yes
3		68-1366	Lift Lever (RH)	1	Yes
4		68-1367	Lift Lever (LH)	1	Yes
5		68-4414	Fire Rated Latchbolt (68-4263)	1	Yes
		68-7418	12-53- Standard Latchbolt (68-6076)	1	Yes
6		98-0028	Latchbolt Spring	1	Yes
7		68-1137	Lift Arm	1	Yes
8		98-0011	Latchbolt Lever Pivot Pin	2	Yes
9		01-4512	Spirol Pin	2	Yes
10		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
11		01-0008	Groove Pin	1	No
12		68-1685	Switch Bracket (53- Only)	1	Yes
13		01-1482	#2-56 Ph Pn Hd Machine Screw (53- Only)	1	Yes
14		52-4545	Switch Assembly (53- Only)	1	Yes
15		01-9446	#1-72 X 11/32" Ph Fl Hd Machine Screw (53- Only)	1	Yes
16		01-0909	Hex Machine Screw Nut (53- Only)	1	Yes
17		52-0310	Cable Clamp (53- Only)	1	Yes
18		01-1482	Cr-Phms #2-56 X 1/8" (53- Only)	1	Yes
19	N/A	68-0406	Cover[1]	1	Yes
20		68-3905	Cover Screw Pack (#8-32 X 5/16")[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

AL- AND GL- PREFIXES

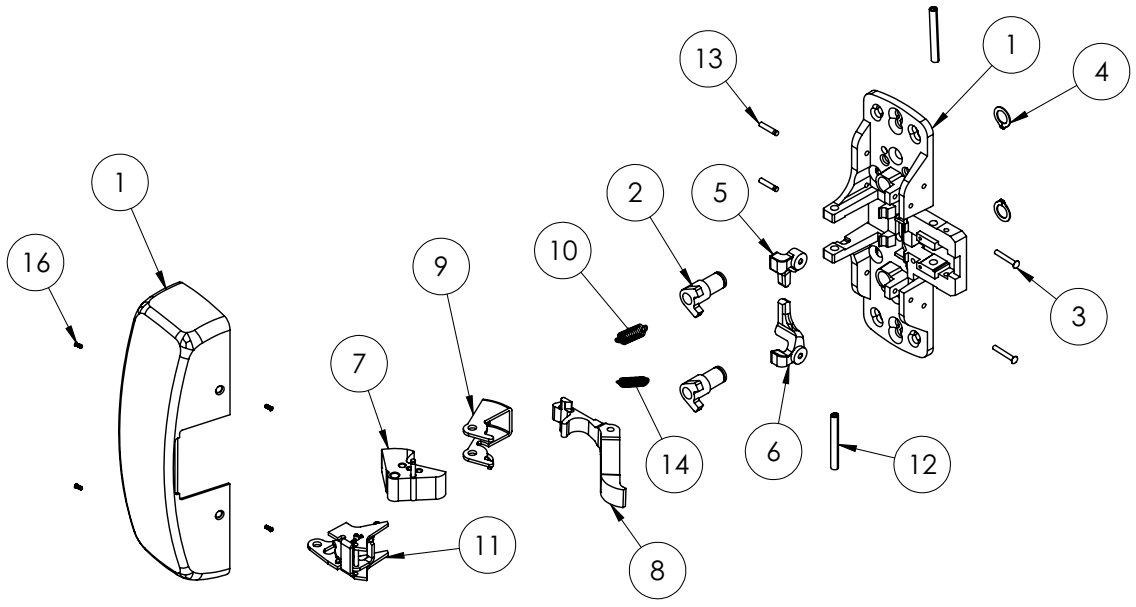
8804 8806 8810 8813 8815 8840
8843 8844 8846 8875 8876 8877
8878 8881 8882

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL- (All Functions Except 77,78,81, And 82)	68-4410	LHRB/RHRB	Yes
GL- (All Functions)		LHRB/RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1485	Chassis (Std)	1	No
2		98-0018	Outside Hub	2	Yes
3		98-0011	Latchbolt Lever Pin	2	Yes
4		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
5		68-1366	Lift Lever (RH)	1	Yes
6		68-1367	Lift Lever (LH)	1	Yes
7		68-4415	Guarded Latchbolt	1	Yes
8		68-1353	Lift Arm	1	Yes
9		68-1352	Guide	1	Yes
10		98-0028	Latchbolt Spring	1	Yes
11		68-4417	Guard Bracket Std	1	Yes
12		01-4512	Spirol Pin	2	Yes
13		01-0008	Groove Pin	2	No
14		68-1394	Guide Spring	1	Yes
15	N/A	68-1014	Cover[1]	1	Yes
16		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

AL- AND GL- PREFIXES

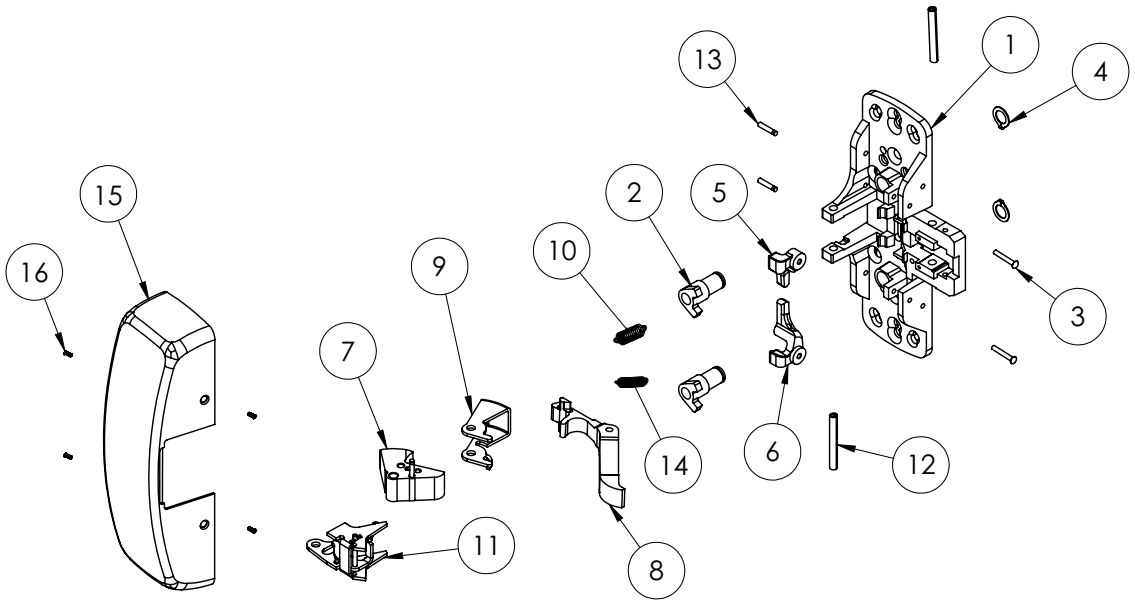
12-8804 12-8806 12-8810 12-8813
12-8815 12-8840 12-8843 12-8844
12-8846 12-8875 12-8876 12-8877
12-8878 12-8881 12-8882

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-AL- (All Functions Except 77,78,81,82)	68-4411	LHRB/RHRB	Yes
12-GL- (All Functions)			

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1378	Chassis (12-)	1	No
2		98-0018	Outside Hub	2	Yes
3		98-0011	Latchbolt Lever Pin	2	Yes
4		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
5		68-1366	Lift Lever (Rh)	1	Yes
6		68-1367	Lift Lever (Lh)	1	Yes
7		68-4415	Guarded Latchbolt	1	Yes
8		68-1353	Lift Arm	1	Yes
9		68-1352	Guide	1	Yes
10		98-0028	Latchbolt Spring	1	Yes
11		68-4417	Guard Bracket Std	1	No
12		01-4512	Spirol Pin	2	Yes
13		01-0008	Groove Pin	2	No
14		68-1394	Guide Spring	1	Yes
15	N/A	68-1014	Cover[1]	1	Yes
16		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

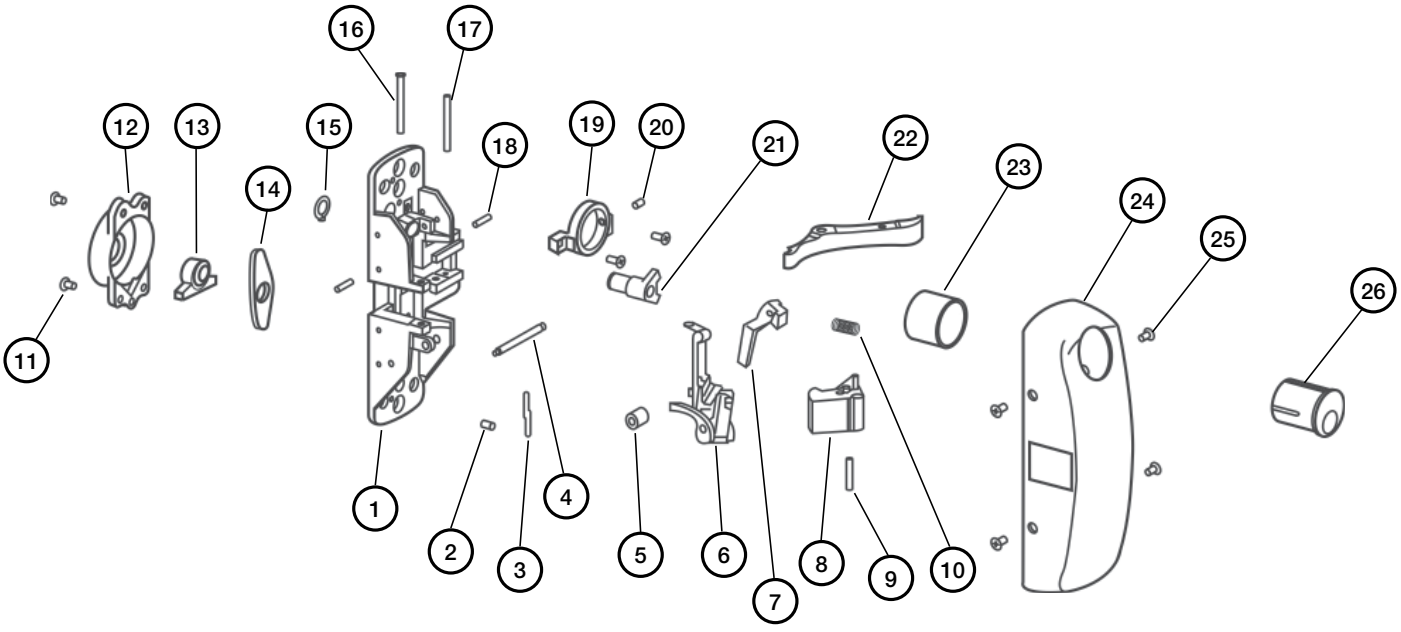
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	68-0408	Chassis Assembly	1	No
2	01-0008	Groove Pin	1	No
3	97-0050	Spring Knob Return	1	Yes
4	68-0271	Pivot Pin Knob Lever	1	Yes
5	68-0273	Bushing Knob Lever	1	Yes
6	68-4236	Knob Lever Assy (LHRB)	1	Yes
	68-4235	Knob Lever Assy (RHRB)	1	Yes
7	68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
	68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
8	98-2034	Latchbolt Assy	1	Yes
9	97-0040	Bushing Latchbolt	1	Yes
10	98-0028	Spring Latchbolt	1	Yes
11	01-3384	Screw 8-32 x 5/16	4	Yes
12	68-0367	Knob Hub Cover	1	Yes
13	97-0042	Knob Hub	1	Yes
14	97-0043	Knob Hub Retainer	1	Yes
15	01-0005	Retaining Ring	1	Yes
16	01-0013	Screw Latchbolt Pivot	1	Yes

Item	Part No.	Description	Qty.	Sellable
17	01-4512	Pivot Pin Left Arm	1	Yes
18	98-0011	Pivot Pin Latchbolt Lever	1	Yes
19	98-0020	Inside Cylinder Retainer	1	Yes
20	01-1095	Set Screw #8-32 x 1/4 Cup Point	1	Yes
21	98-0018	Outside Cylinder Hub	1	Yes
22	68-0241	Lift Arm	1	Yes
23	98-0021	Blocking Ring[1]	1	Yes
24	68-0408	Cover (LHRB)[1]	1	Yes
	68-0409	Cover (RHRB)[1]		
25	68-3908	Cover Screw Pack[1]	1	Yes
—	68-2143	Screw Pack	1	Yes
26	—	Cylinder[1,3]	1	Yes
—	649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

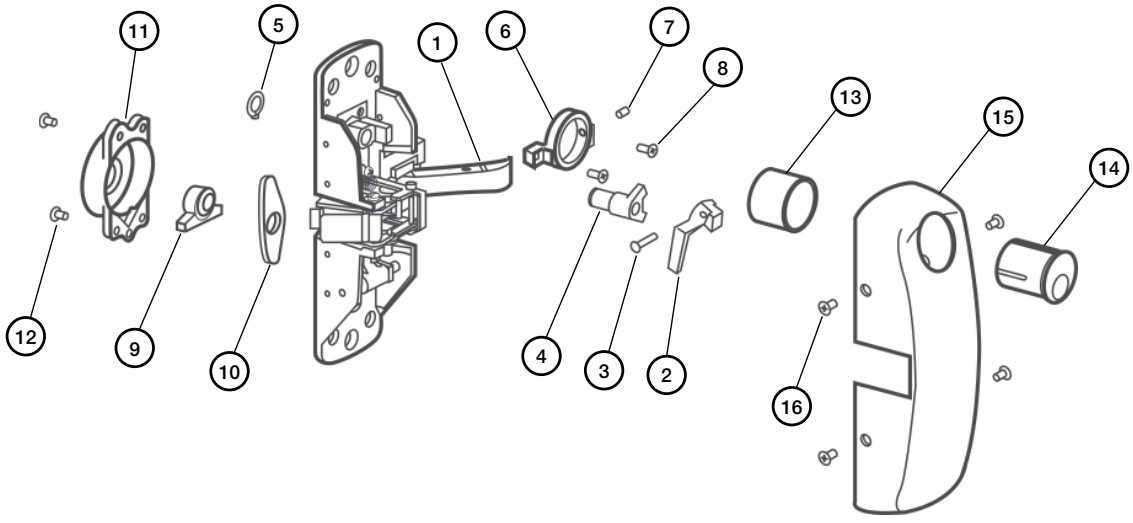
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8816	68-4075	LHRB	Yes
AL-/GL-8816	68-4076	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1015	Chassis	1	No
2		68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
		68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
3		98-0011	Latchbolt Lever Pivot Pin	1	Yes
4		98-0018	Outside Cylinder Hub	1	Yes
5		01-0005	Retaining Ring	1	Yes
6		98-0020	Inside Cylinder Retainer	1	Yes
7		01-1095	Cylinder Set Screw	1	Yes
8		01-1146	Machine Screw (8-32 x 5/16)	2	Yes
9		97-0042	Knob Hub	1	Yes
10		97-0043	Knob Hub Retainer	1	Yes
11		68-0367	Knob Hub Cover	1	Yes
12		01-3384	Machine Screw (8-32 x 3/8)	2	Yes
13	N/A	98-0021	Blocking Ring[1]	1	Yes
14		-	Cylinder[1,3]	1	Yes
15		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
16		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

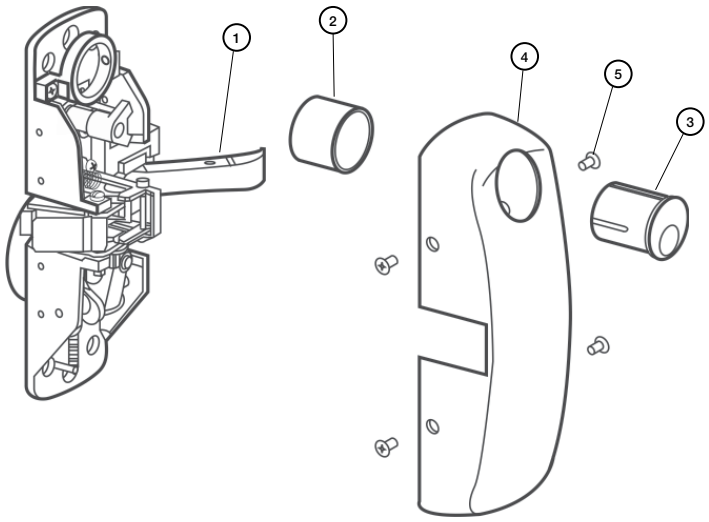
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8816	68-4077	LHRB	Yes
	68-4078	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4077	Chassis Assembly (LHRB)	1	Yes
	N/A	68-4078	Chassis Assembly (RHRB)	1	Yes
2		98-0021	Blocking Ring[1]	1	Yes
3		—	Cylinder[1,2]	1	Yes
4		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

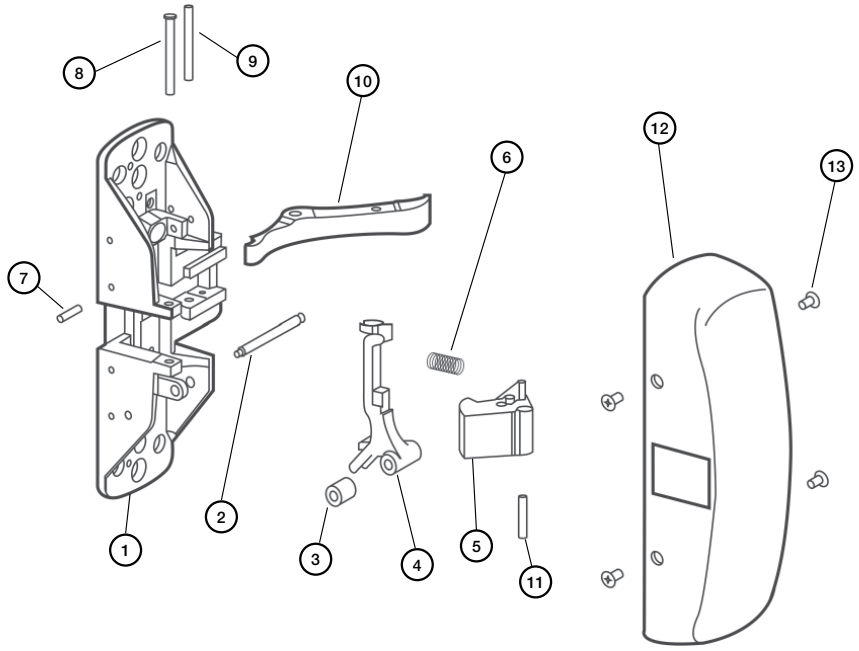
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8828	68-2106	LHRB	Yes
	68-2107	RHRB	

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis (LHRB)	1	No
		—	Chassis (RHRB)	1	No
2		68-0271	Pivot Pin Thumb Lever	1	Yes
3		68-0273	Bushing Thumb Lever	1	Yes
4		68-0260	Thumb Piece Lever (LHRB)	1	Yes
		68-0261	Thumb Piece Lever (RHRB)	1	Yes
5		98-2034	Latchbolt Assy	1	Yes
6		98-0028	Spring Latchbolt	1	Yes
7		01-0008	Groove Pin	1	No
8		01-0013	Screw Latchbolt Pivot	1	Yes
9		01-4512	Pivot Pin Lift Arm	1	Yes
10		68-0241	Lift Arm	1	Yes
11		97-0040	Bushing Latchbolt	1	Yes
12	N/A	68-0406	Cover[1]	1	Yes
13		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

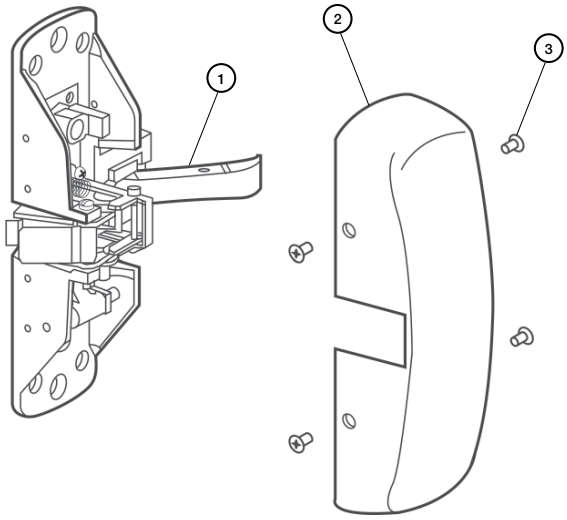
ASSA ABLOY, the global leader in door opening solutions

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL- GL-	68-4080	LHRB	Yes
	68-4081	RHRB	
12- GL-	68-4082	LHRB	
	68-4083	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4080	Chassis Assembly STD LHRB	1	Yes
		68-4081	Chassis Assembly STD RHRB	1	Yes
		68-4082	Chassis Assembly 12- LHRB	1	Yes
		68-4083	Chassis Assembly 12- RHRB	1	Yes
2	N/A	68-1014	Cover[1]	1	Yes
3		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack STD	1	Yes
		68-2165	Screw Pack 12	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

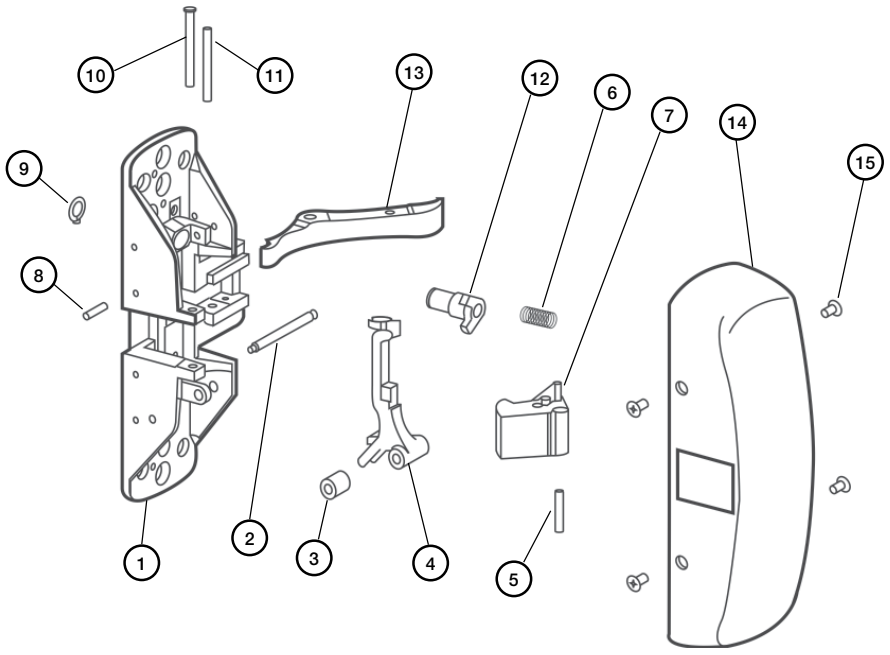
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8863	68-2109	LHRB	Yes
8863	68-2110	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis Assembly (LHRB)	1	No
		—	Chassis Assembly (RHRB)	1	No
2		68-0271	Pivot Pin Thumb Lever	1	Yes
3		68-0273	Bushing Thumb Lever	1	Yes
4		68-0260	Thumb Piece Lever LHRB	1	Yes
		68-0261	Thumb Piece Lever RHRB	1	No
5		97-0040	Bushing Latchbolt	1	Yes
6		98-0028	Spring Latchbolt	1	Yes
7		98-2034	Latchbolt Assy	1	Yes
8		01-0008	Groove Pin	1	No
9		01-0005	Retaining Ring	1	Yes
10		01-0013	Screw Latchbolt Pivot	1	Yes
11		01-4512	Pivot Pin Lift Arm	1	Yes
12		98-0018	Outside Cylinder Hub	1	Yes
13		68-0241	Lift Arm	1	Yes
14	N/A	68-0406	Cover[1]	1	No
15		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

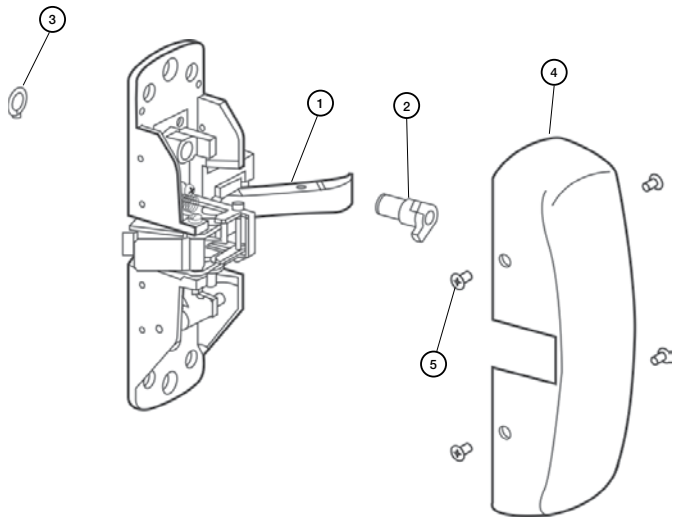
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8863	68-4097	LHRB	Yes
AL-/GL-8863	68-4098	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above		Chassis	1	No
2		98-0018	Outside Cylinder Hub	1	Yes
3		01-0005	Retaining Ring	1	Yes
4	N/A	68-1014	Cover[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

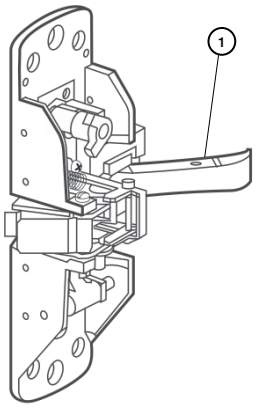
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

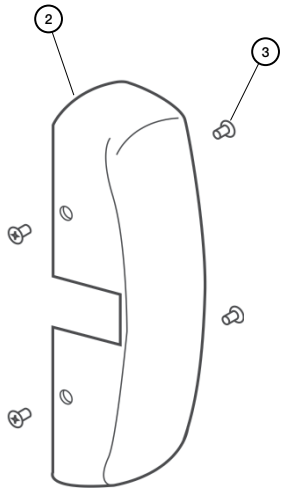
SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8863	68-4099	LHRB	Yes
AL-/GL-8863	68-4100	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4099	Chassis Assembly (LHRB)	1	Yes
		68-4100	Chassis Assembly (RHRB)	1	Yes
2	N/A	68-1014	Cover[1]	1	Yes
3		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish





A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

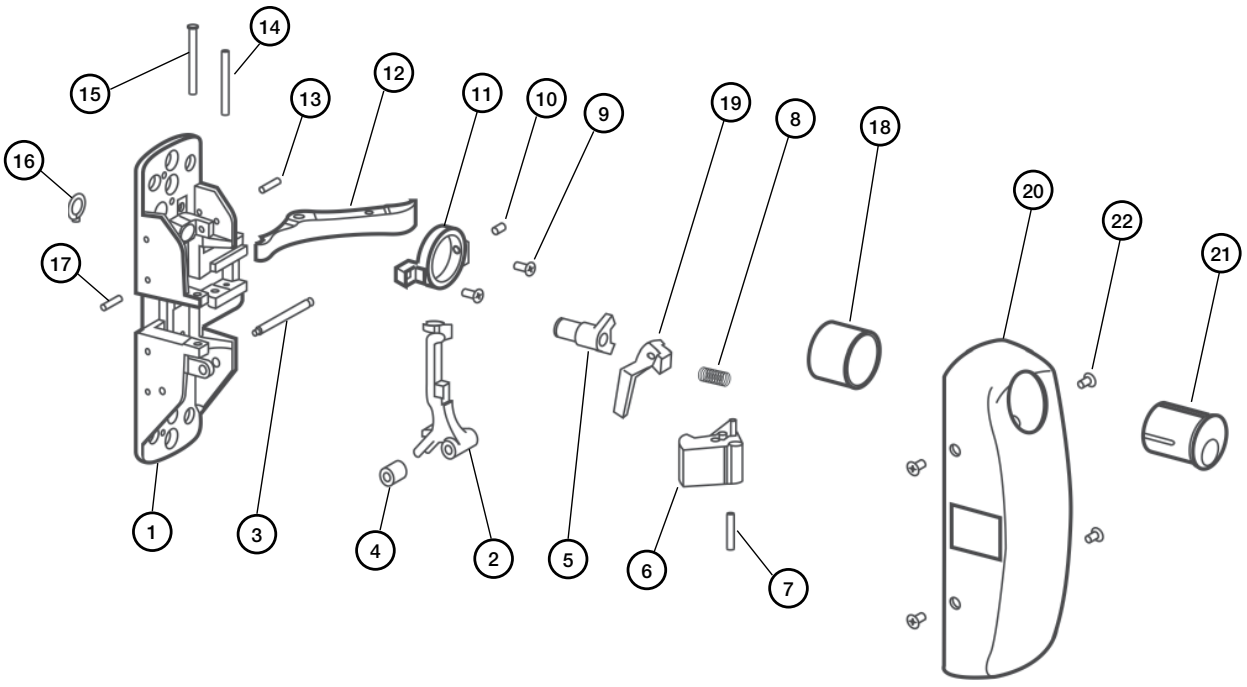
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	-	Chassis Assembly	1	No
2	68-0260	Thumb Piece Lever LHRB	1	Yes
	68-0261	Thumb Piece Lever RHRB	1	Yes
3	68-0271	Pivot Pin	1	Yes
4	68-0273	Bushing	1	Yes
5	98-0018	Outside Cylinder Hub	1	Yes
6	98-2034	Latchbolt	1	Yes
7	97-0040	Bushing, Latchbolt	1	Yes
8	97-0028	Spring, Latchbolt	1	Yes
9	01-3384	Screw #8-32 x 5/16	2	Yes
10	01-1095	Set Screw	1	Yes
11	98-0020	Inside Cylinder Retainer	1	Yes
12	68-0241	Lift Arm	1	Yes
13	98-0011	Pivot Pin (Lift Lever)	1	Yes
14	01-4512	Pivot Pin (Lift Arm)	1	Yes

Item	Part No.	Description	Qty.	Sellable
15	01-0013	Latchbolt Screw	1	Yes
16	01-0005	Retaining Ring	1	Yes
17	01-0008	Groove Pin	1	No
18	98-0021	Blocking Ring[1]	1	Yes
19	68-0237	Lift Lever LHRB	1	Yes
	68-0238	Lift Lever RHRB	1	Yes
20	68-0408	Cover[1]	1	Yes
	68-0409	Cover[1]	1	Yes
21	-	Inside Cylinder[1,2]	1	Yes
22	68-3908	Cover Screw Pack[1]	1	Yes
Not Shown	68-2143	Screw Pack	1	Yes
	649	Strike Pack[1]	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

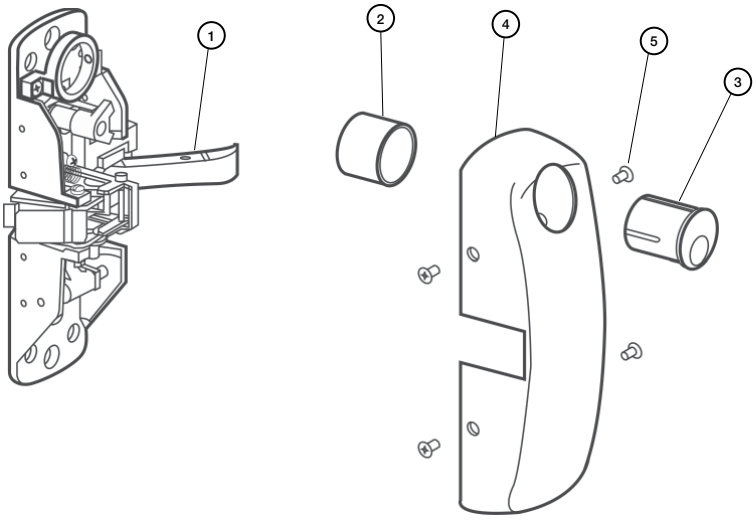
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL/12-8866	68-4104	LHRB	Yes
AL-/GL/12-8866	68-4105	RHRB	

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis Assembly (LHRB)	1	Yes
		—	Chassis Assembly (RHRB)	1	Yes
2	N/A	98-0021	Blocking Ring[1]	1	Yes
3		68-4411	Cylinder[1,2]	1	Yes
4		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

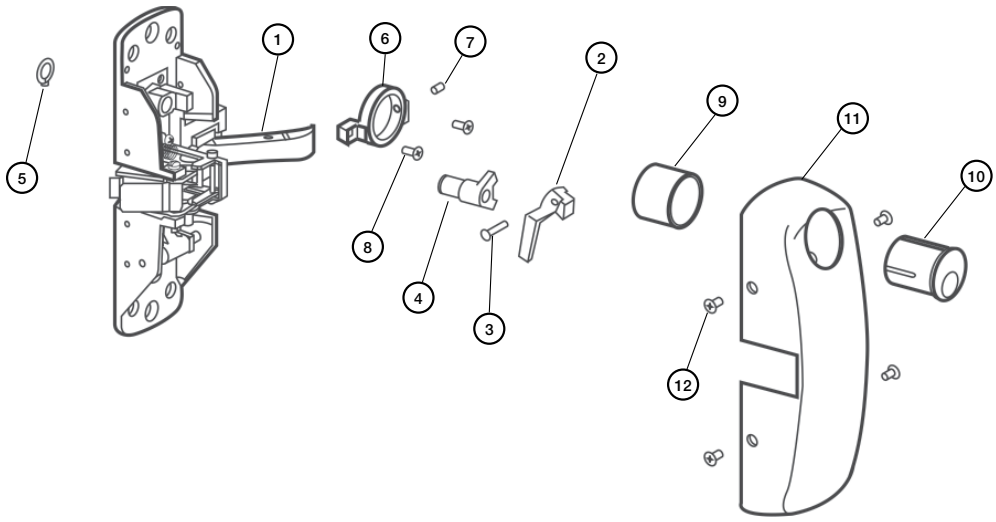
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8866	68-A102	LHRB	Yes
AL-/GL-8866	68-A103	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	-	Chassis Assembly	1	No
2		68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
		68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
3		98-0011	Latchbolt Lever Pivot Pin	1	Yes
4		98-0018	Outside Cylinder Hub	1	Yes
5		01-0005	Retaining Ring	1	Yes
6		98-0020	Inside Cylinder Retainer	1	Yes
7		01-1095	Cylinder Set Screw	1	Yes
8		01-1146	Machine Screw (8-32 x 5/16)	2	Yes
9	N/A	98-0021	Blocking Ring *	1	Yes
10		-	Cylinder[1,3]	1	Yes
11		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
12		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

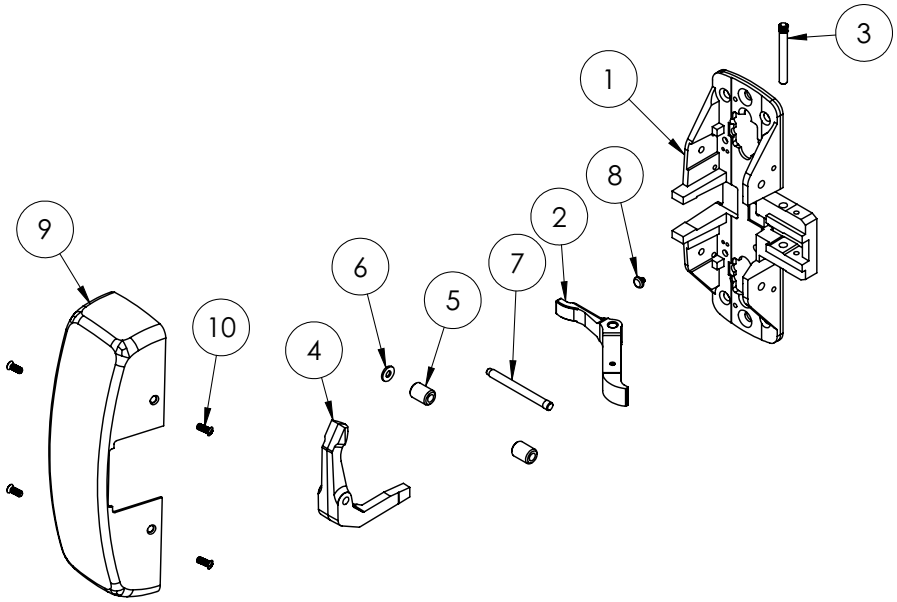
(12-)8904 (12-)8910 (12-)8913
(12-)8915 (12-)8928 (12-)8943
(12-)8944 (12-)8963 (12-)8970
(12-)8971 (12-)8975 (12-)8976

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-) (All Functions Except 16 & 66)	68-2172	LHRB	Yes
	68-2173	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-0339	Chassis	1	No
2		68-1137	Lift Arm	1	Yes
3		68-0239	Pivot Pin	1	Yes
4		68-0337	Left Hand Lift Lever	1	Yes
		68-0338	Right Hand Lift Lever	1	Yes
5		68-0273	Bushing	2	Yes
6		01-9370	Washer	1	Yes
7		68-0271	Pivot Pin (63 Function)	1	Yes
8		68-1294	Stop Pin	1	No
9	N/A	68-0407	Cover[1]	1	Yes
10		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2172 (LHRB)	900 Series Mortise Assembly[1,2,3]	1	Yes
		68-2173 (RHRB)		1	Yes
		68-2143	Screw Pack Standard	1	Yes
		68-2165	Screw Pack (12-)	1	Yes
		C908	Strike Pack LHRB 1 3/4" (C908)[1,3]	1	Yes
		C908	Strike Pack RHRB 1 3/4" (C908)[1,3]	1	Yes

1. Specify finish
2. Specify function
3. Specify hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

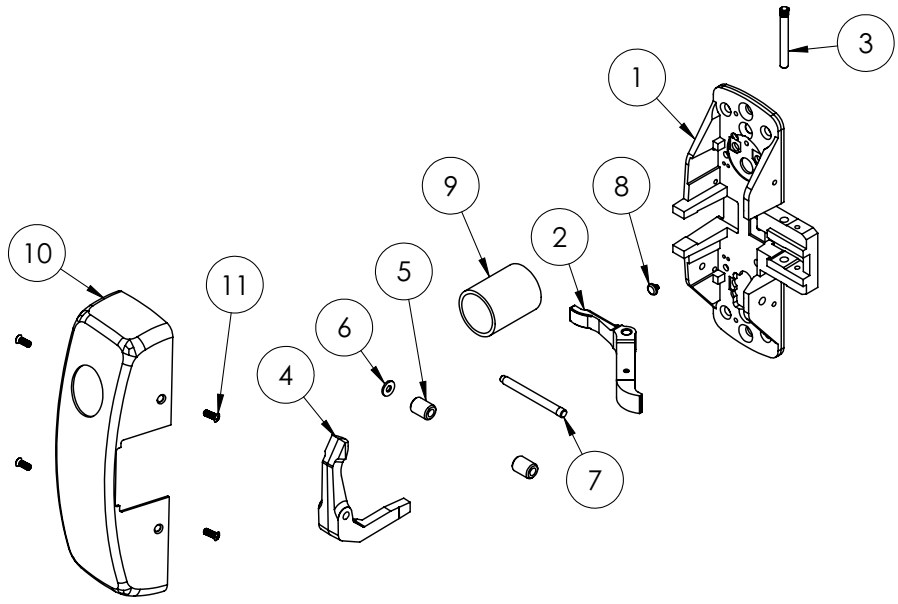
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-)	68-2213	LHRB	Yes
	68-2214	RHRB	Yes

Item	Part No.	Description	Qty	Sellable
1	68-0341	Chassis RHRB	1	No
	68-0342	Chassis LHRB	1	No
2	68-1137	Lift Arm	1	Yes
3	68-0239	Pivot Pin	1	Yes
4	68-0337	Left Hand Lift Lever	1	Yes
	68-0338	Right Hand Lift Lever	1	Yes
5	68-0273	Bushing	2	Yes
6	01-9370	Washer	1	Yes
7	68-0271	Pivot Pin (63 Function)	1	Yes
8	68-1294	Stop Pin	1	No
9	99-0007	Cylinder Blocking Ring[1]	1	Yes
Not Shown	13-0085	Locking Tail	1	Yes
	13-0080	Cylinder Barrel Retainer	1	Yes
	—	Cylinder Assembly[2]	1	Yes
	13-0074	Connecting Screw	2	Yes
10	68-0410	Cover LHRB[1]	1	Yes
	68-0411	Cover RHRB[1]	1	Yes
11	68-3905	Cover Screw Pack[1]	1	Yes
Not Shown	916	Mortise Assy 16 Funtion[1,3]	1	Yes
	966	Mortise Assy 66 Function[1,3]	1	Yes
	68-2143	Screw Pack Standard	1	Yes
	68-2165	Screw Pack (12-)	1	Yes
	C908	Strike Pack LHRB (C908)[3]	1	Yes
	C908	Strike Pack RHRB (C908)[3]	1	Yes

1. Specify finish
2. Specify function
3. Specify hand



A8231 12/17

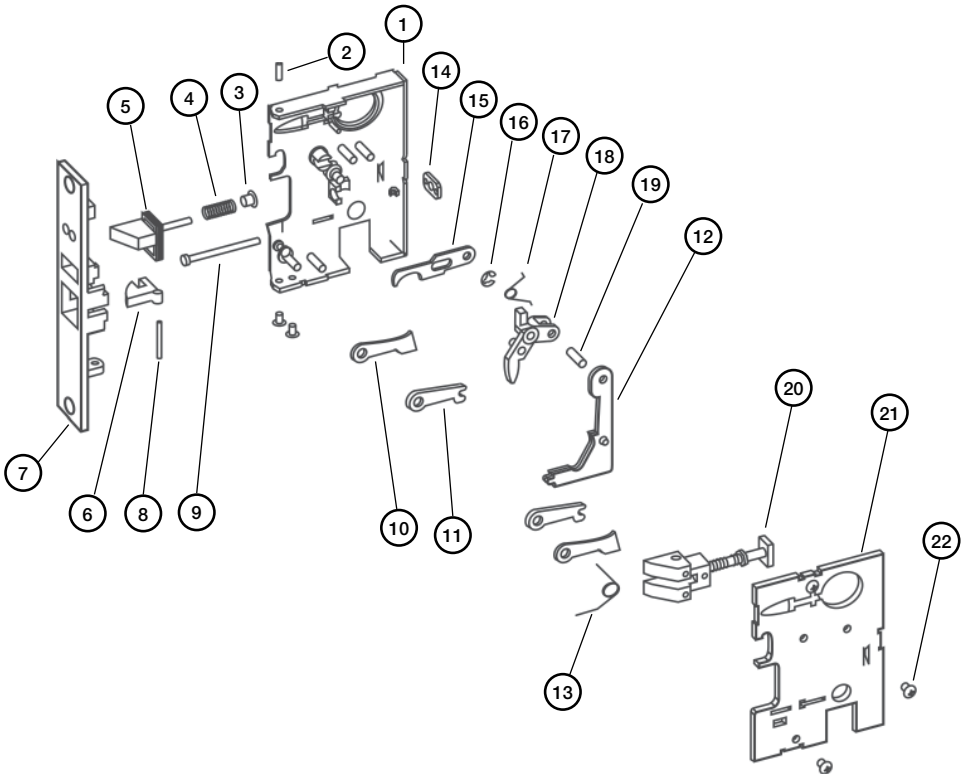
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-0078	Cylinder Set Screw	1	Yes
10	99-0076	Slide Spacer	2	Yes
11	99-0058	Slide Guide	2	Yes
12	99-2059	Lever Slide Assembly	1	Yes

Item	Part No.	Description	Qty.	Sellable
13	99-0061	Spring Thumbpiece Lever	1	No
14	99-0236	Cylinder Screw Support	1	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	01-0098	Retaining Ring	1	Yes
17	99-0063	Spring Guard Bolt Lver	1	Yes
18	99-2389	Latchbolt Lever Assembly	1	Yes
19	99-0212	Pivot Pin Lever Slide	1	Yes
20	99-2247	Latchbolt Assembly	1	Yes
21	99-2361	Cap Assembly	1	No
22	01-1142	Case Screw #8-32 x 1/4	5	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish

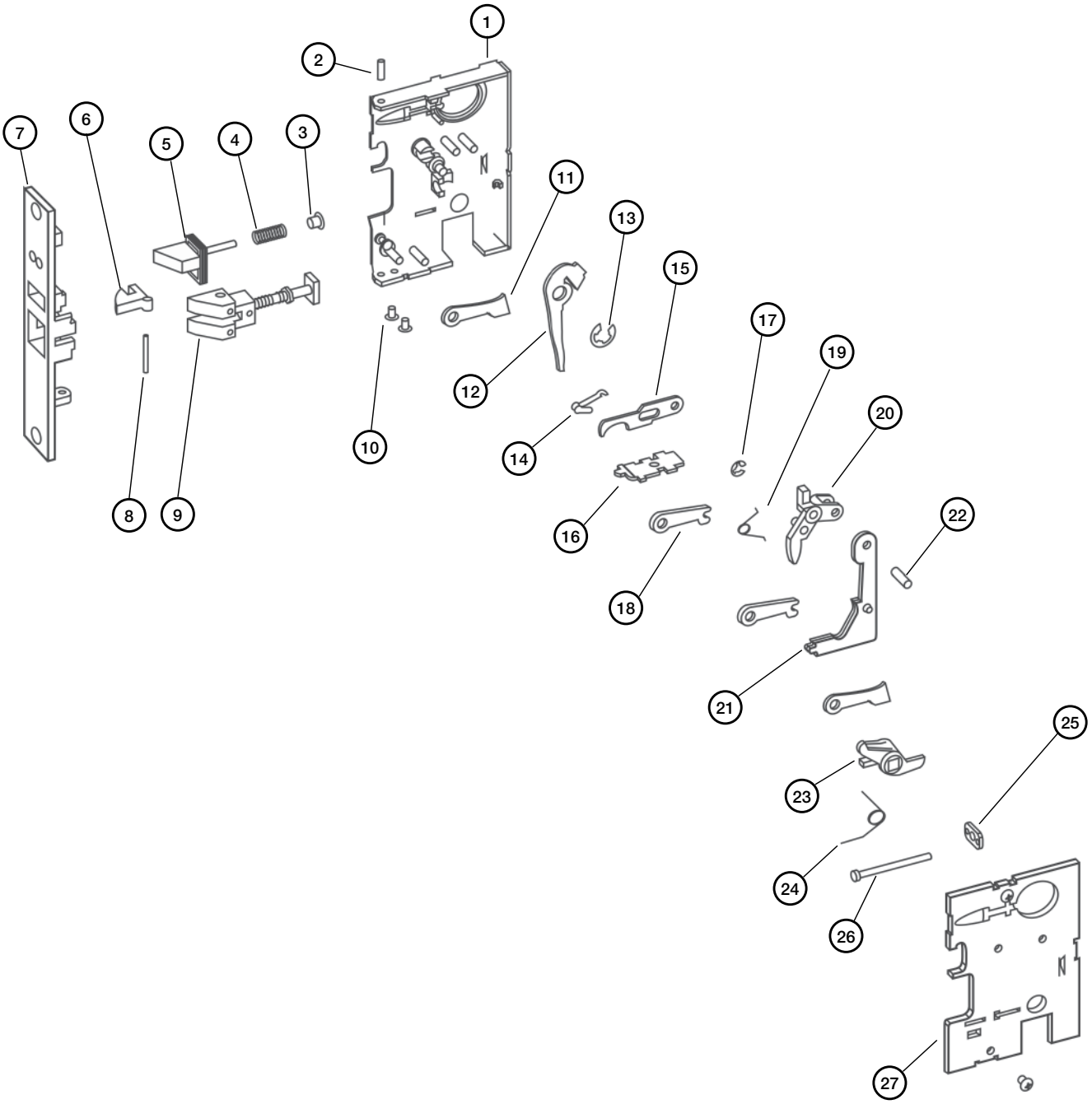
Notes:

- Items 5 and 15 to be sold as a set only.
- For 8313 x ET or 8913 x ET, use 915 Mortise Assembly.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No
-	68-2597	Bridge Rectifier Pack[2]	1	Yes

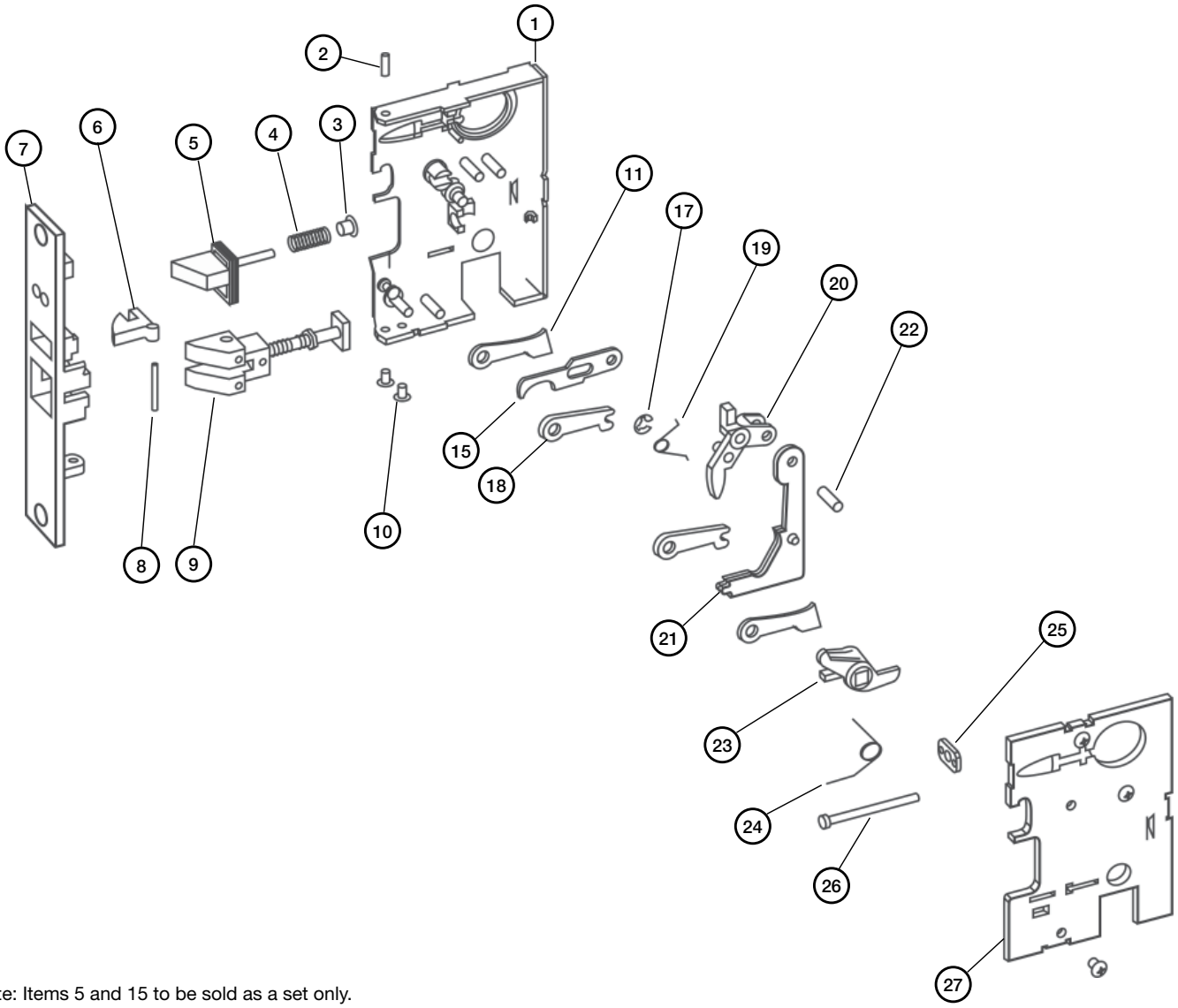
1. Specify finish
2. Use with 975 and 976 only

Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

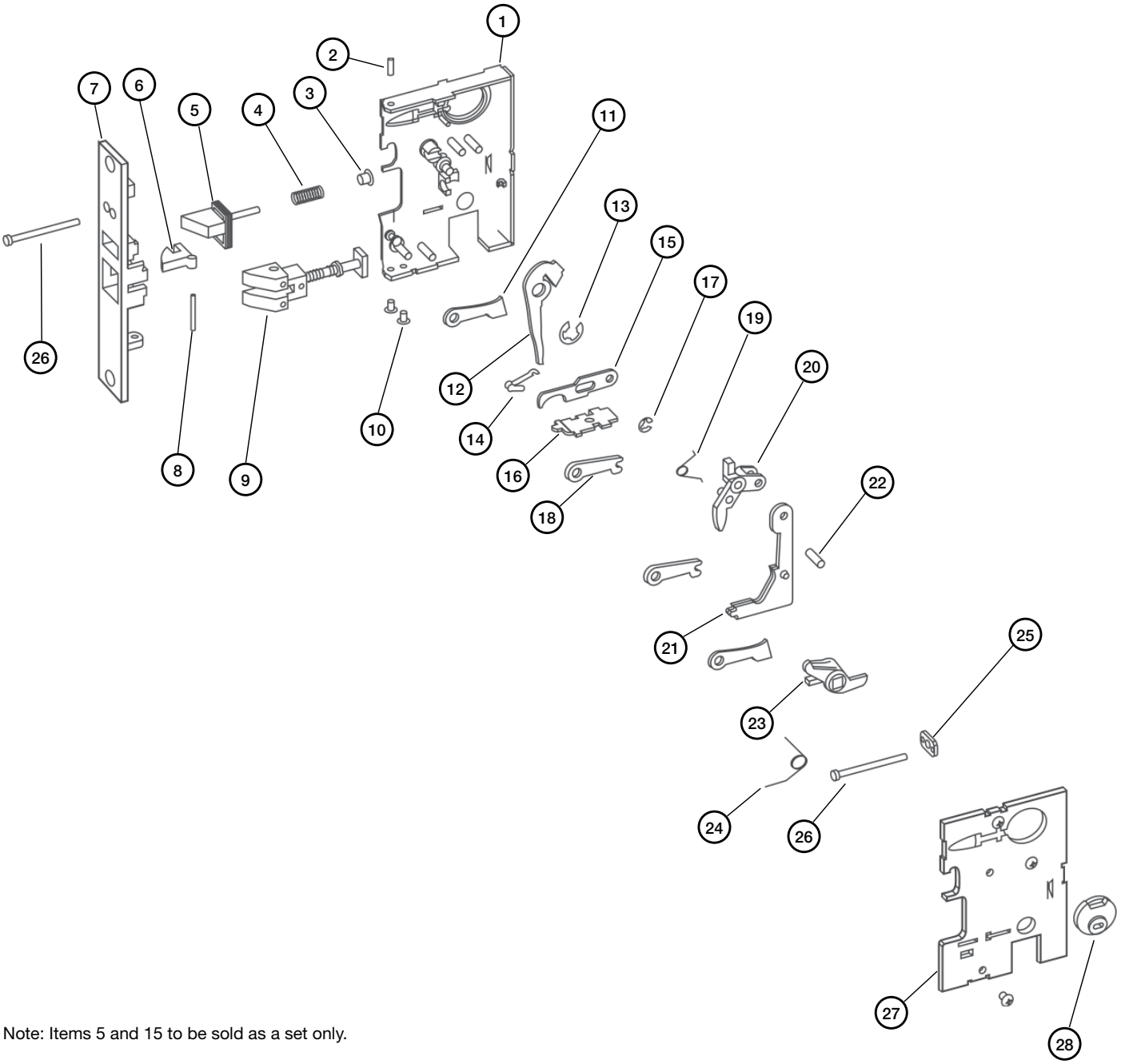
Item	Part No.	Description	Qty.	Sellable
1	99-2352	Case Assy LHRB	1	No
	99-2351	Case Assy RHRB		
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0226	Front LHRB[1]	1	No
	99-0227	Front RHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2387	Latchbolt Lever Assembly LHRB	1	Yes
	99-2388	Latchbolt Lever Assembly RHRB	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	2	Yes
27	99-2361	Cap Assembly LHRB	1	No
	99-2362	Cap Assembly RHRB	1	No
28	13-2162	Cylinder Attachment	1	Yes

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

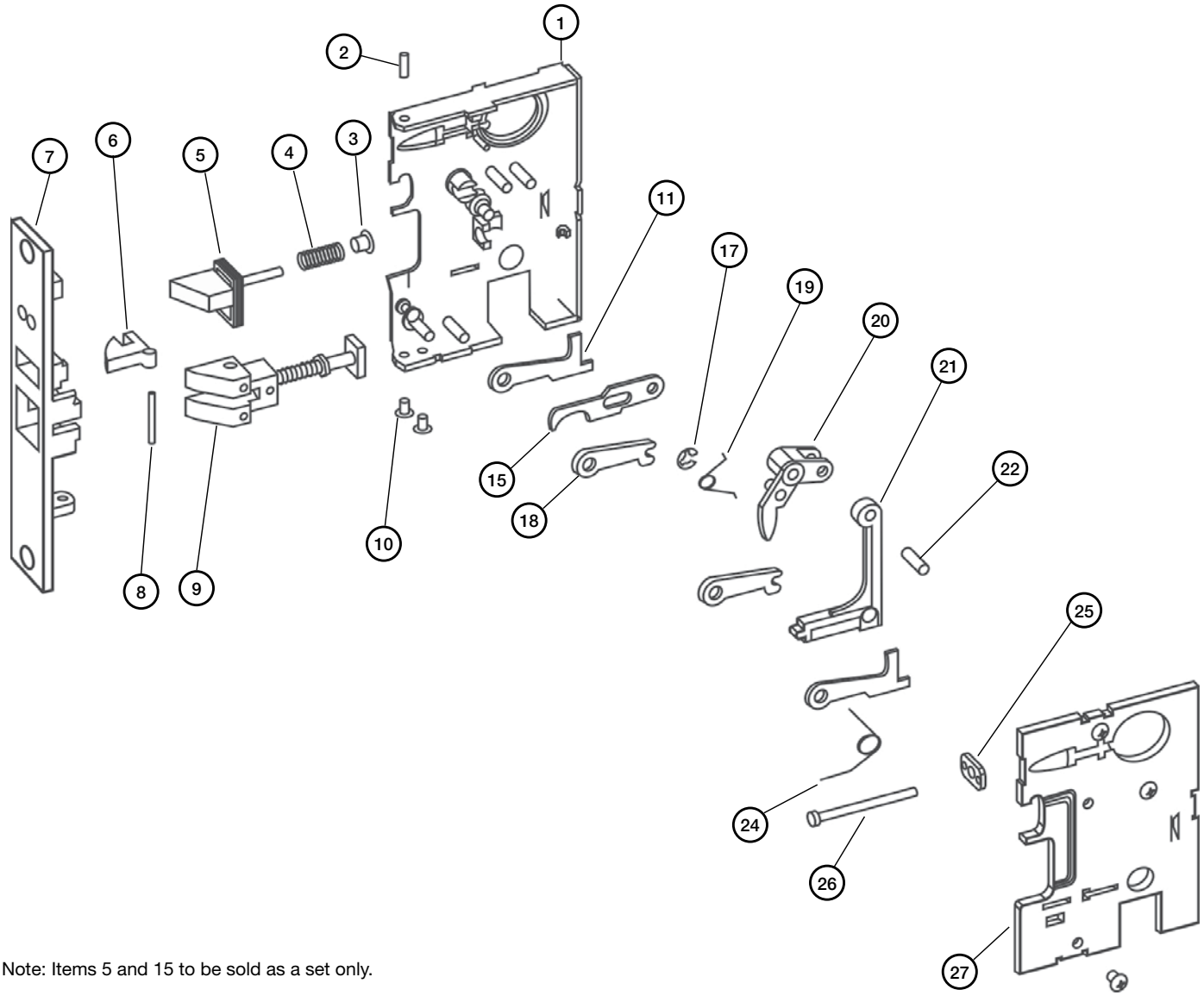
Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

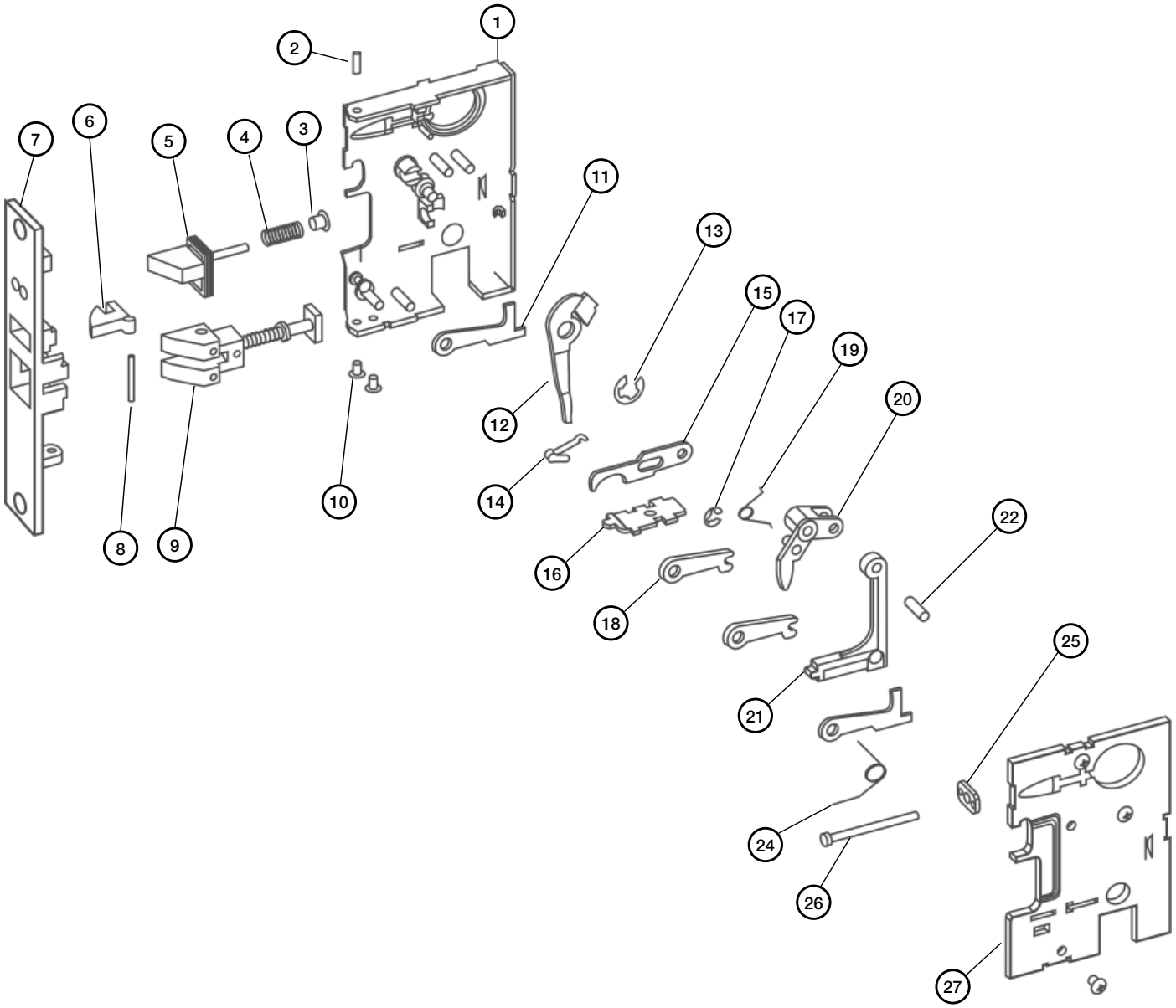
Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy RHRB	1	No
	99-2352	Case Assy LHRB	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

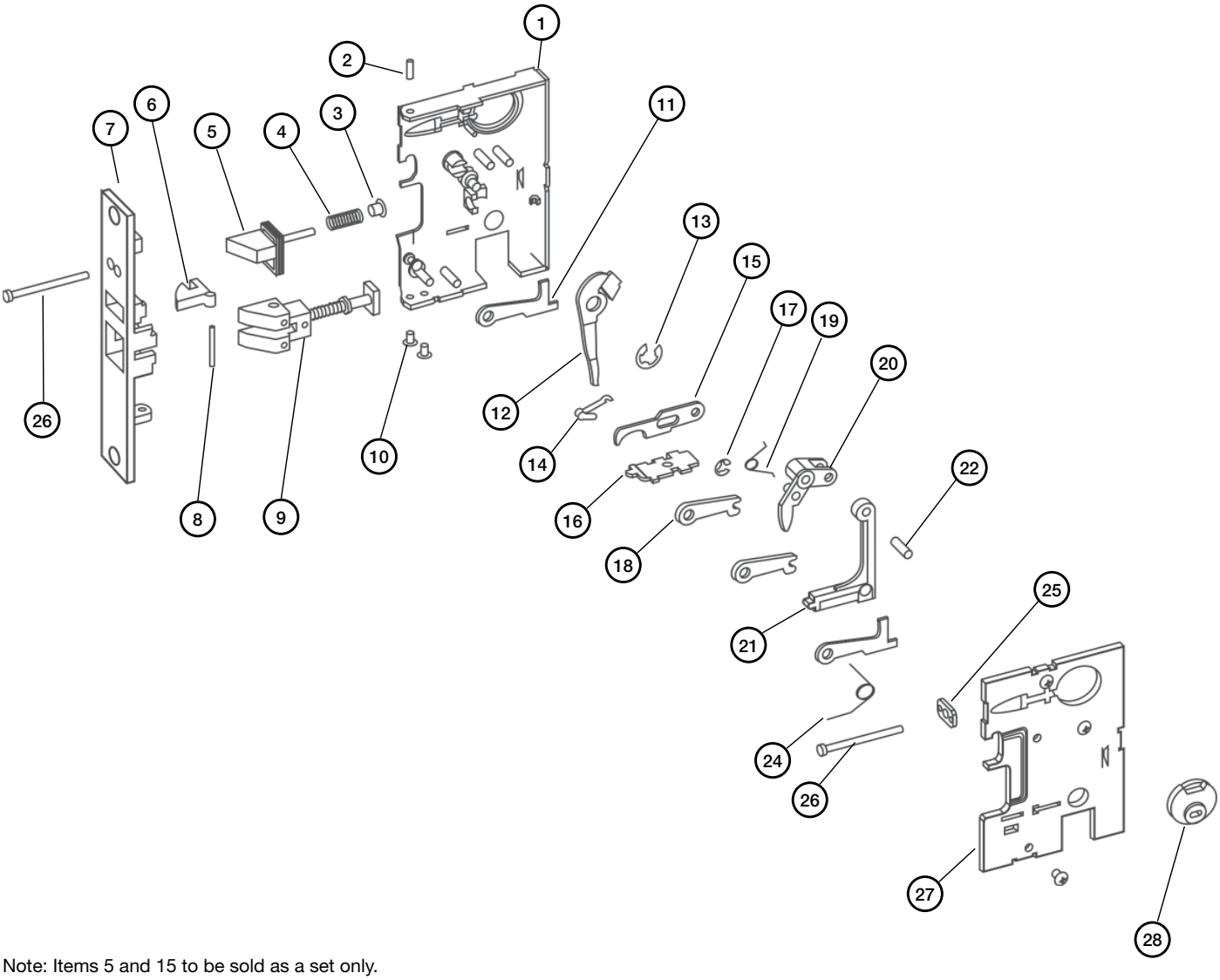
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	99-2352	Case Assy LHRB	1	No
	99-2351	Case Assy RHRB	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2387	Latchbolt Lever Assembly LHRB	1	Yes
	99-2388	Latchbolt Lever Assembly RHRB	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly LHRB	1	No
	99-2362	Cap Assembly RHRB	1	No
28	13-2162	Cylinder Attachment	1	Yes

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Assembly No.	Description	Option	Sellable
68-2702	Wide Stile E Rail Assembly*	(12-) Fire Rated	Yes
68-2703	Wide Stile F Rail Assembly*		Yes
68-2704	Wide Stile G Rail Assembly*		Yes
68-2705	Wide Stile J Rail Assembly*		Yes
68-2724	Narrow Stile E Rail Assembly*		Yes
68-2725	Narrow Stile F Rail Assembly*		Yes
68-2726	Narrow Stile G Rail Assembly*		Yes
68-2727	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		68-0950	Mounting Rail Wide(E)*	1	Yes
		68-0952	Mounting Rail Wide(F)*		Yes
		68-0948	Mounting Rail Wide(J)*		Yes
		68-0949	Mounting Rail Wide(G)*		Yes
		68-0958	Mounting Rail Narrow(E)*		Yes
		68-0955	Mounting Rail Narrow(F)*		Yes
		68-0956	Mounting Rail Narrow(J)*		Yes
		68-0957	Mounting Rail Narrow(G)*		Yes
3		01-1236	#6-32x 3/8" PH FL U'Cut	4	Yes
4		68-0943	Bracket	2	Yes
5		68-0945	Pivot Pin	2	Yes
6		01-0098	Retainer Ring	2	Yes
7		68-0229	Pivot Pin, Push Rail*	2	Yes
8		68-0236	Spring, Rail Arm	2	Yes
9		68-3609	Connecting Arm Assembly	2	Yes
10		68-0615	Push Rail (E)*	1	Yes
		68-0618	Push Rail (F)*		Yes
		68-0616	Push Rail (J)*		Yes
		68-0617	Push Rail (G)*		Yes
11		809	TouchPad Assembly	1	Yes
12		01-4537	Standard Hole Plug	1	Yes

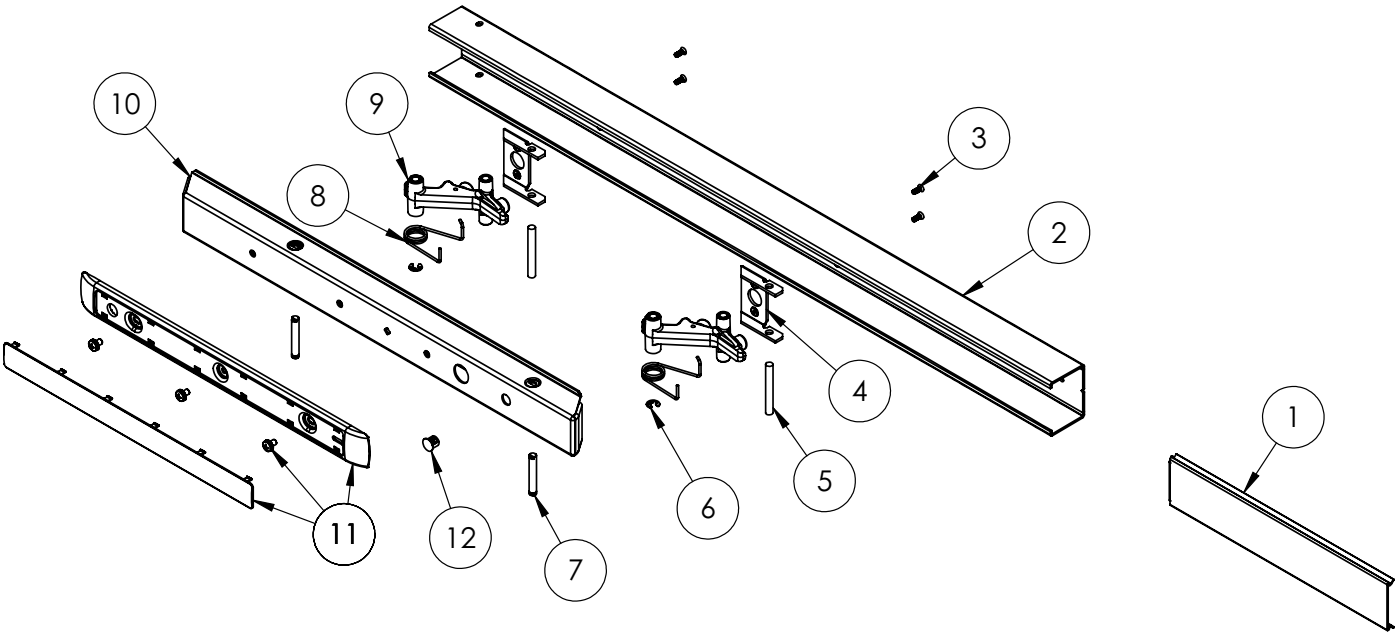
*Specify Finish

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-2703 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Assembly No.	Description	Option	Sellable
68-5542	Wide Stile E Rail Assembly*	(12-56-) (56-)	Yes
68-3212	Wide Stile F Rail Assembly*		Yes
68-3211	Wide Stile G Rail Assembly*		Yes
68-3213	Wide Stile J Rail Assembly*		Yes
68-5578	Narrow Stile E Rail Assembly*		Yes
68-3217	Narrow Stile F Rail Assembly*		Yes
68-3216	Narrow Stile G Rail Assembly*		Yes
68-3218	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		68-0950	Mounting Rail Wide(E)*	1	Yes
		68-0952	Mounting Rail Wide(F)*		Yes
		68-0948	Mounting Rail Wide(J)*		Yes
		68-0949	Mounting Rail Wide(G)*		Yes
		68-0958	Mounting Rail Narrow(E)*		Yes
		68-0955	Mounting Rail Narrow(F)*		Yes
		68-0956	Mounting Rail Narrow(J)*		Yes
		68-0957	Mounting Rail Narrow(G)*		Yes
3		M56AE	Rail Motor Kit, E	1	Yes
		M56AF	Rail Motor Kit, F		Yes
		M56AJ	Rail Motor Kit, J		Yes
		M56AG	Rail motor Kit, G		Yes
4		68-0229	Pivot Pin, Push Rail*	2	Yes
5		68-0236	Spring, Rail Arm	2	Yes
6		01-0098	Retaining Ring	2	Yes
7		809	TouchPad Assembly	1	Yes
8		68-0615	Standard Push Rail, E*	1	Yes
		68-0618	Standard Push Rail, F*		Yes
		68-0616	Standard Push Rail, J*		Yes
		68-0617	Standard Push Rail, G*		Yes
9		68-3609	Connecting Arm Assembly	1	Yes
10		52-1261	56- Input Harness Assembly	2	Yes
11		01-1236	#6-32x3/8" PH FL U'CUT	4	Yes
12		68-0945	Pivot Pin	1	Yes
13		68-0943	Bracket	1	Yes

All Related HK- Assemblies Listed Below

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
19-56-HK-*	68-5515	68-5516	68-5517	68-5518	68-5602	68-5603	68-5604	68-5605	Yes
53-56-HK-*	68-5554*	68-5555*	68-5556*	68-5557*	68-5594*	68-5595*	68-5596*	68-5597*	Yes
53-55-56-HK-*	68-5558*	68-5559	68-5560	68-5561*	68-5598*	68-5599*	68-5600*	68-5601*	Yes
19-53-56-HK-*	68-5519*	68-5520*	68-5521*	68-5522*	68-5610*	68-5611*	68-5612*	68-5613*	Yes
19-53-55-56-HK- *	68-5538*	68-5539*	68-5540*	68-5541*	68-5614*	68-5615*	68-5616*	68-5617*	Yes

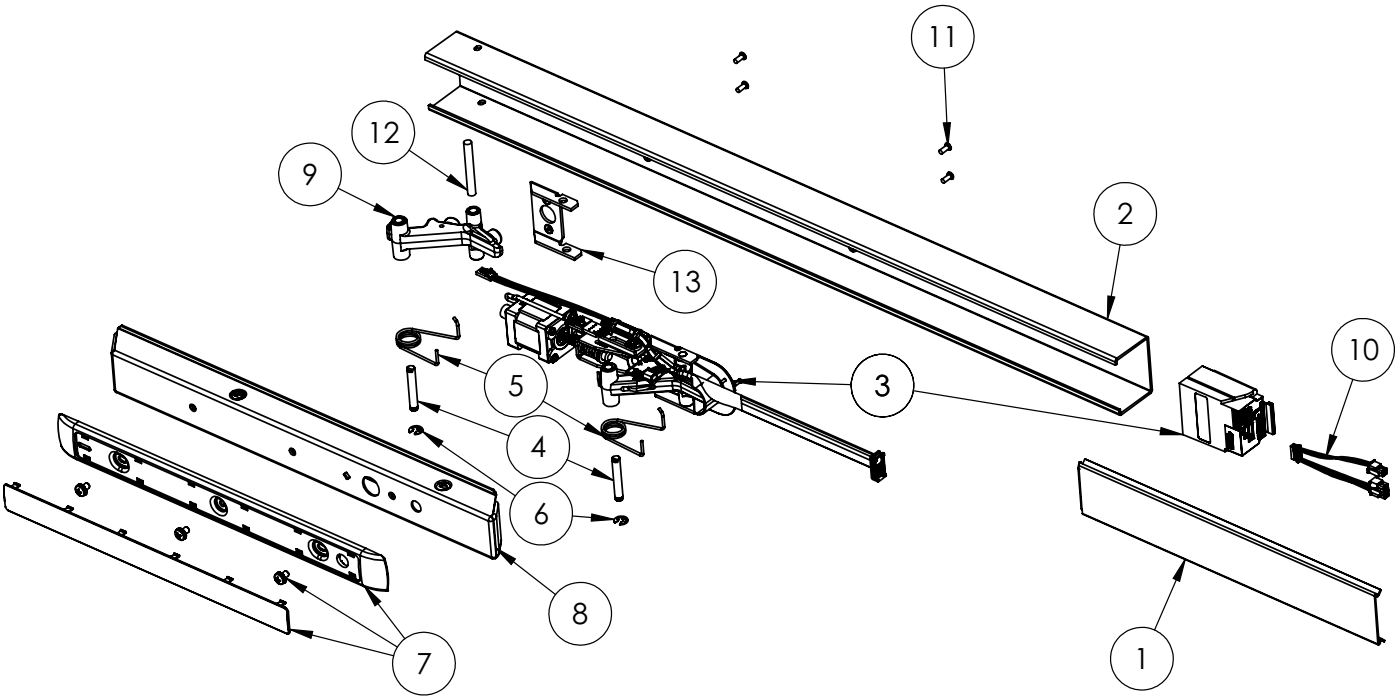
Parts 3-13 Available as Assembly No. 52-3541 for E, 52-3542 for F, 52-3543 for J, 52-3544 for G
*Specify Finish

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-5578 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Assembly No.	Description	Option	Sellable
68-6098	Wide Stile E Rail Assembly*	(59-)	Yes
68-3780	Wide Stile F Rail Assembly*		Yes
68-3781	Wide Stile G Rail Assembly*		Yes
68-3782	Wide Stile J Rail Assembly*		Yes
68-6100	Narrow Stile E Rail Assembly*		Yes
68-3788	Narrow Stile F Rail Assembly*		Yes
68-3789	Narrow Stile G Rail Assembly*		Yes
68-3790	Narrow Stile J Rail Assembly*		Yes
68-6099	Wide Stile E Rail Assembly*	(12-59-)	Yes
68-3784	Wide Stile F Rail Assembly*		Yes
68-3785	Wide Stile G Rail Assembly*		Yes
68-3786	Wide Stile J Rail Assembly*		Yes
68-6101	Narrow Stile E Rail Assembly*		Yes
68-3792	Narrow Stile F Rail Assembly*		Yes
68-3793	Narrow Stile G Rail Assembly*		Yes
68-3794	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	809	TouchPad Assembly	1	Yes
2		68-1027	Push Rail, E*	1	No
		68-1030	Push Rail, F*		Yes
		68-1028	Push Rail, G*		Yes
		68-1029	Push Rail, J*		Yes
3		68-0582	Lockdown Cam[1]	1	Yes
4		01-4537	Standard Hole Plug	1	Yes
5		01-0098	Retaining Ring	2	Yes
6		68-0229	Pivot Pin, Push Rail*	2	Yes
7		68-1049	Rubber Cushion	1	No
8		68-1039	Support Plate	1	No
9		52-1701	59- Wire Guide	1	Yes
10		68-0236	Spring, Rail Arm	2	Yes
11		68-0945	Pivot Pin	2	Yes
12		01-0711	Flanged Nyliner	8	Yes
13		52-4765	59- Connecting Arm	1	No
14		68-0943	Bracket	1	Yes
15		52-0935	Wire Barrier	1	Yes
16		52-4733	59- Harness Sub-Plate Assembly	1	No
		52-4734	59- Harness Sub-Plate Assembly		No
17		01-0610	Wave Spring Washer[1]	1	Yes
18		68-0583	Lockdown Button [1]	1	Yes
19		01-4466	Machine Screw SEMS[1]	1	No
20		01-1236	#6-32X3/8" PH FL U'Cut 6**		Yes
21		68-6127	Connecting Arm	1	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
22	See Chart Above	68-1045	Mounting Rail, E Narrow*	1	Yes
		68-1042	Mounting Rail, F Narrow*		Yes
		68-1043	Mounting Rail, J Narrow*		Yes
		68-1044	Mounting Rail, G Narrow*		Yes
		68-0950	Mounting Rail, E Wide*		Yes
		68-1058	Mounting Rail, F Wide*		Yes
		68-1059	Mounting Rail, J Wide*		Yes
		68-1060	Mounting Rail, G Wide*		Yes
23		68-6090	Insert Assembly, E Wide	1	No
		68-6091	Insert Assembly, F Wide		No
		68-6092	Insert Assembly, J Wide		No
		68-6093	Insert Assembly, G Wide		No
		68-6097	Insert Assembly, E Narrow		No
		68-6094	Insert Assembly, F Narrow		No
		68-6095	Insert Assembly, J Narrow		No
		68-6096	Insert Assembly, G Narrow		No
24		52-1292	Harness Assembly	1	Yes
		52-1293	Harness Assembly		Yes

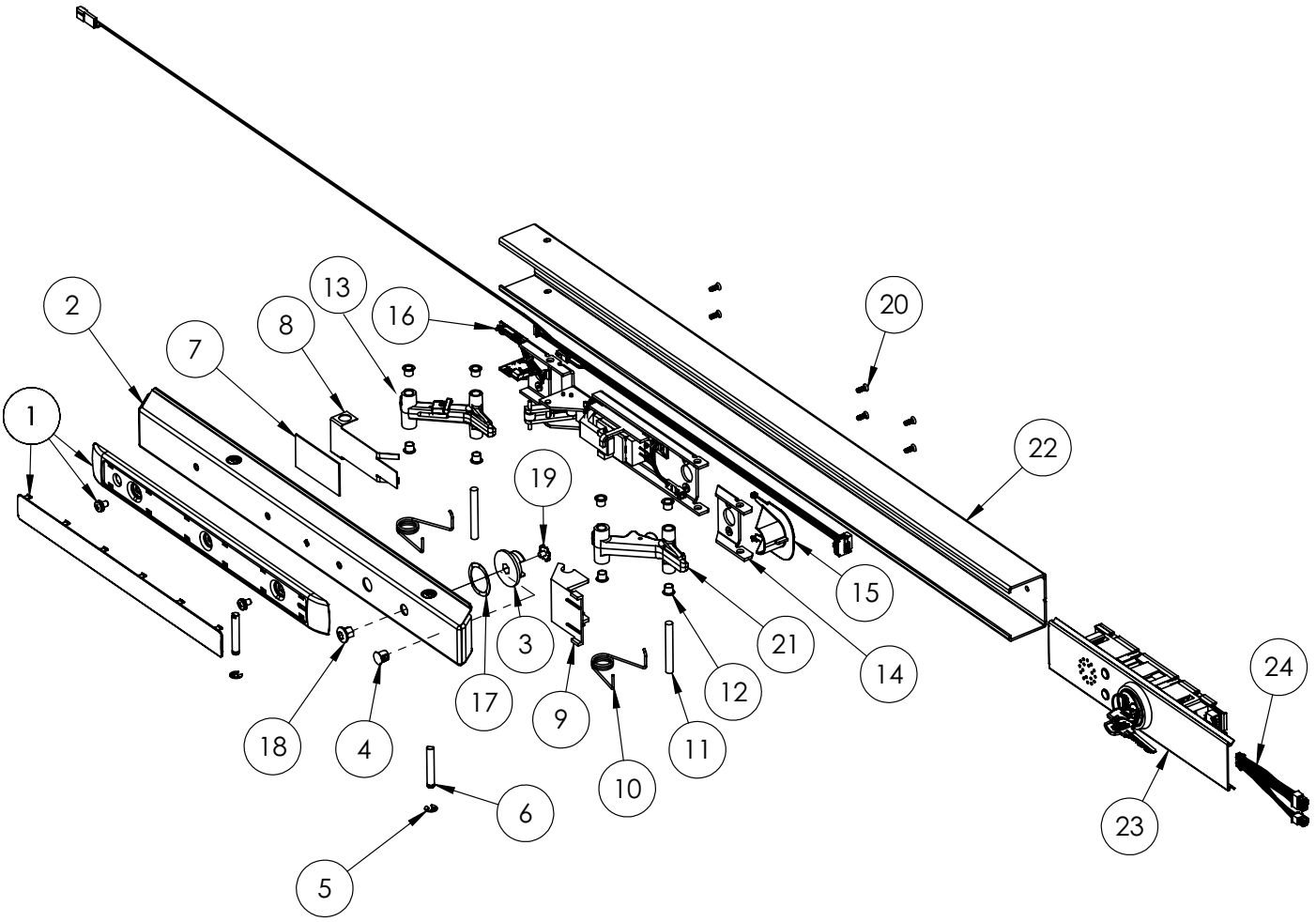
*Specify Finish
**Qty is 6 in Sizes F J G, 4 in Size E
1. Do not use on any 12- Rail Assembly

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-3780 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

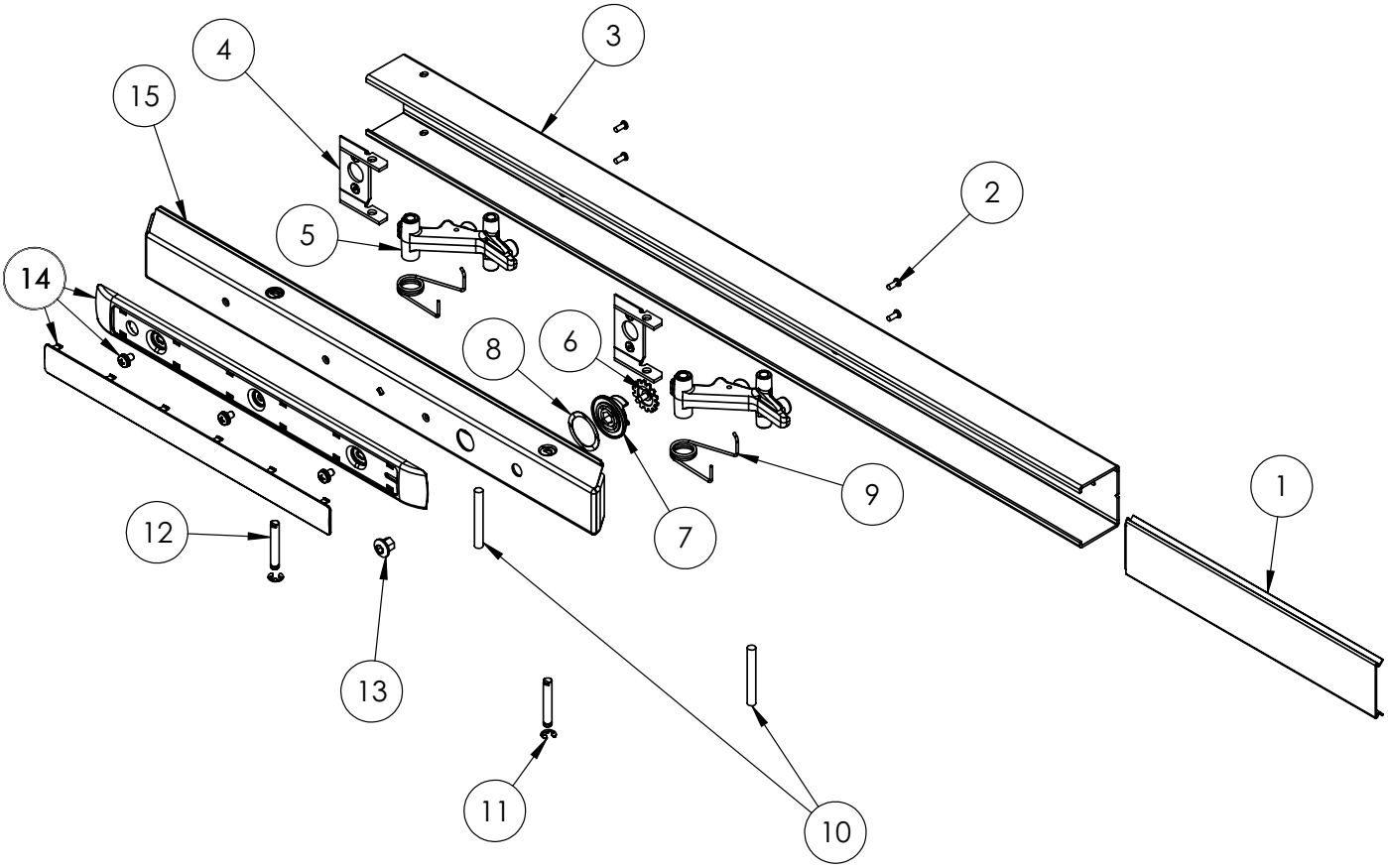
Assembly No.	Description	Option	Sellable
68-2694	Wide Stile E Rail Assembly*	Standard Rails	Yes
68-2695	Wide Stile F Rail Assembly*		Yes
68-2696	Wide Stile G Rail Assembly*		Yes
68-2697	Wide Stile J Rail Assembly*		Yes
68-2716	Narrow Stile E Rail Assembly*		Yes
68-2717	Narrow Stile F Rail Assembly*		Yes
68-2718	Narrow Stile G Rail Assembly*		Yes
68-2719	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		01-1236	#6-32x3/8 PH FL U'Cut	4	Yes
3		68-0950	Mounting Rail, E Wide*	1	Yes
		68-0952	Mounting Rail, F Wide*		Yes
		68-0948	Mounting Rail, J Wide*		Yes
		68-0949	Mounting Rail, G Wide*		Yes
		68-0958	Mounting Rail, E Narrow*		Yes
		68-0955	Mounting Rail, F Narrow*		Yes
		68-0956	Mounting Rail, J Narrow*		Yes
		68-0957	Mounting Rail, G Narrow*		Yes
4		68-0943	Bracket	2	Yes
5		68-3609	Connecting Arm Assembly	2	Yes
6		01-4466	Machine Screw SEMS[1]	1	Yes
7		68-0582	Lockdown Cam[1]	1	Yes
8		01-0610	Wave Spring Washer[1]	1	Yes
9		68-0236	Spring, Rail Arm	2	Yes
10		68-0945	Pivot Pin	2	Yes
11		01-0098	Retaining Ring	2	Yes
12		68-0229	Pivot Pin Push Rail*	2	Yes
13		68-0583	Lockdown Button[1]	1	Yes
14		809	Touch Pad Assembly	1	Yes
15		68-0615	Push Rail, E*	1	Yes
		68-0618	Push Rail, F*		Yes
		68-0616	Push Rail, J*		Yes
		68-0617	Push Rail, G*		Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Assembly 68-2695 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Assembly No.	Description	Option	Sellable
68-2698	Wide Stile E Rail Assembly*	16-	Yes
68-2699	Wide Stile F Rail Assembly*		Yes
68-2700	Wide Stile G Rail Assembly*		Yes
68-2701	Wide Stile J Rail Assembly*		Yes
68-2720	Narrow Stile E Rail Assembly*		Yes
68-2721	Narrow Stile F Rail Assembly*		Yes
68-2722	Narrow Stile G Rail Assembly*		Yes
68-2723	Narrow Stile J Rail Assembly*		Yes

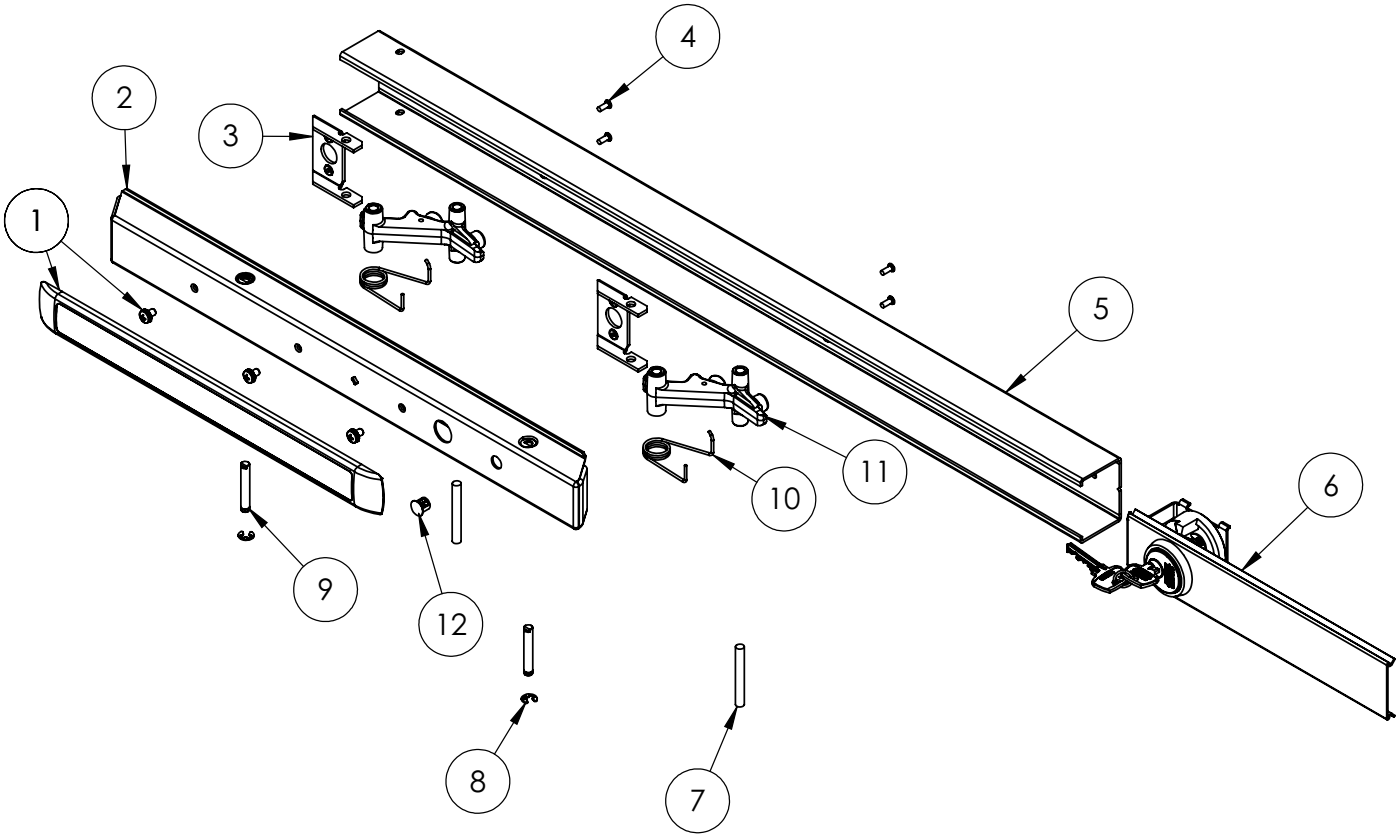
Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	809	Touch Pad Assembly	1	Yes
2		68-0615	Push Rail, E*	1	Yes
		68-0618	Push Rail, F*		Yes
		68-0616	Push Rail, J*		Yes
		68-0617	Push Rail, G*		Yes
3		68-0943	Bracket	2	Yes
4		01-1236	CR-FHMS 6-32X3/8"	4	Yes
5		68-0950	Mounting Rail, E Wide*	1	Yes
		68-0952	Mounting Rail, F Wide*		Yes
		68-0948	Mounting Rail, J Wide*		Yes
		68-0949	Mounting Rail, G Wide*		Yes
		68-0958	Mounting Rail, E Narrow*		Yes
		68-0955	Mounting Rail, F Narrow*		Yes
		68-0956	Mounting Rail, J Narrow*		Yes
		68-0957	Mounting Rail, G Narrow*		Yes
6		816-5	Insert Assembly, E Wide[1]*	1	Yes
		816-1	Insert Assembly, F Wide[1]*		Yes
		816-7	Insert Assembly, J Wide[1]*		Yes
		816-4	Insert Assembly, G Wide[1]*		Yes
		816-2	Insert Assembly, E/F Narrow[1]*		Yes
		816-6	Insert Assembly, J Narrow[1]*		Yes
		816-3	Insert Assembly, G Narrow[1]*		Yes
7		68-0945	Pivot Pin	2	Yes
8		01-0098	Retaining Ring	2	Yes
9		68-0229	Pivot Pin, Push Rail*	2	Yes
10		68-0236	Spring, Rail Arm	2	Yes
11		68-3609	Connecting Arm Assembly	2	Yes
12		01-4537	Standard Hole Plug	1	Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Assembly 68-2699 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

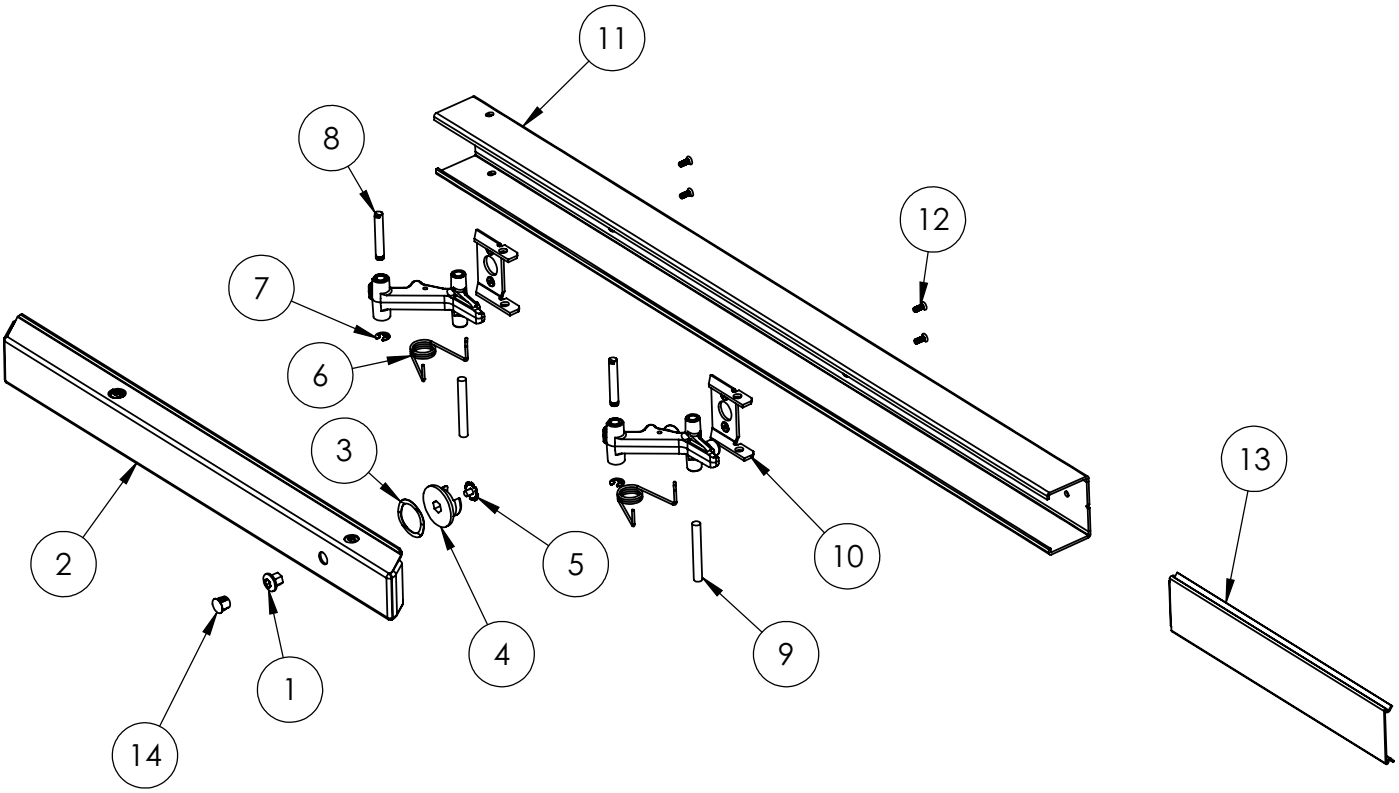
Assembly No.	Description	Option	Sellable
68-2918	E Wide Rail Assembly*	19-	Yes
68-2919	F Wide Rail Assembly*		Yes
68-2921	J Wide Rail Assembly*		Yes
68-2920	G Wide Rail Assembly*		Yes
68-2905	E Narrow Rail Assembly*		Yes
68-2906	F Narrow Rail Assembly*		Yes
68-2908	J Narrow Rail Assembly*		Yes
68-2907	G Narrow Rail Assembly*		Yes
68-2926	12- E Wide Rail Assembly*	12-19-	Yes
68-2927	12- F Wide Rail Assembly*		Yes
68-2929	12- J Wide Rail Assembly*		Yes
68-2928	12- G Wide Rail Assembly*		Yes
68-2913	12- E Narrow Rail Assembly*		Yes
68-2914	12- F Narrow Rail Assembly*		Yes
68-2916	12- J Narrow Rail Assembly*		Yes
68-2915	12- G Narrow Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	68-0583	Lockdown Button[1]	1	Yes
2		68-0736	Push Rail, E*	1	Yes
		68-0739	Push Rail, F*		Yes
		68-0737	Push Rail, J*		Yes
		68-0738	Push Rail, G*		Yes
3		01-0610	Wave Spring Washer[1]	1	Yes
4		68-0582	Lockdown Cam[1]	1	Yes
5		01-4466	SEMS Machine Screw[1]	1	Yes
6		68-0236	Spring, Rail Arm	2	Yes
7		01-0098	Retaining Ring	2	Yes
8		68-0229	Pivot Pin, Push Rail	2	Yes
9		68-0945	Pivot Pin, Mounting Rail	2	Yes
10		68-0943	Bracket	2	Yes
11		68-0950	Mounting Rail, E*	1	Yes
		68-0952	Mounting Rail, F*		Yes
		68-0949	Mounting Rail, J*		Yes
		68-0948	Mounting Rail, G*		Yes
12		01-1236	#6-32X3/8" Machine Screw[1]	4	Yes
13		68-0550	Mounting Rail Insert, E*	1	Yes
		68-0549	Mounting Rail Insert, F*		Yes
		68-0552	Mounting Rail Insert, J*		Yes
		68-0551	Mounting Rail Insert, G*		Yes
14		01-4537	Standard Hole Plug	1	Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Assembly 68-2919 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
AL-	68-4010	68-4011	68-4012	68-4025	68-4022	68-4023	68-4024	Yes
12-AL-	68-4018	68-4019	68-4020	68-4033	68-4030	68-4031	68-4032	Yes
19-AL-	68-4035	68-4036	68-4037	68-4050	68-4047	68-4048	68-4049	Yes
12-19-AL-	68-4043	68-4044	68-4045	68-4058	68-4055	68-4056	68-4057	Yes
53-AL-	68-4716	68-4717	68-4718	68-4723	68-4724	68-4725	68-4726	Yes
12-53-AL-	68-4720	68-4721	68-4722	68-4727	68-4728	68-4729	68-4730	Yes
19-53-AL-	68-4842	68-4843	68-4844	68-4849	68-4850	68-4851	68-4852	Yes
12-19-53-AL-	68-4846	68-4847	68-4848	68-4853	68-4854	68-4855	68-4856	Yes
53-55-AL-	68-4922	68-4923	68-4924	68-4929	68-4930	68-4931	68-4932	Yes
12-53-55-AL-	68-4926	68-4927	68-4928	68-4933	68-4934	68-4935	68-4936	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
TL-	68-5048	68-5049	68-5051	68-5050	68-5009	68-5010	68-5012	68-5011	Yes
16-TL-	68-5052	68-5053	68-5055	68-5054	68-5013	68-5014	68-5016	68-5015	Yes
12-TL-	68-5056	68-5057	68-5059	68-5058	68-5017	68-5018	68-5020	68-5019	Yes
TL- Inactive	68-5060	68-5061	68-5063	68-5062	N/A	N/A	N/A	N/A	Yes
TL- (8895 Only)	68-5164	68-5165	68-5167	68-5166	N/A	N/A	N/A	N/A	Yes
55-TL-(8895 Only)	68-5168	68-5169	68-5171	68-5170	N/A	N/A	N/A	N/A	Yes
55-56-TL-	68-5689	68-5173	68-5174	68-5172	68-5692	68-5176	68-5177	68-5175	Yes
16-55-56-TL-	68-5706	68-5707	68-5708	68-5709	68-5738	68-5739	68-5740	68-5741	Yes
55-56-HK-TL-	68-5722	68-5723	68-5724	68-5725	68-5754	68-5755	68-5756	68-5757	Yes
AL-TL-	N/A	68-5190	68-5191	68-5192	68-5199	68-5196	68-5197	68-5198	Yes
12-AL-TL-	N/A	68-5193	68-5194	68-5195	68-5203	68-5200	68-5201	68-5202	Yes
59-TL-	N/A	68-5178	68-5179	68-5180	N/A	68-5187	68-5188	68-5189	Yes
12-59-TL-	N/A	68-5181	68-5182	68-5183	N/A	68-5187	68-5188	68-5189	Yes
55-AL-TL-	N/A	68-5314	68-5315	68-5316	68-5323	68-5320	68-5321	68-5322	Yes
12-55-AL-TL-	N/A	68-5317	68-5318	68-5319	68-5327	68-5324	68-5325	68-5326	Yes
53-58-TL-	68-5252	68-5253	68-5254	68-5255	68-5264	68-5265	68-5266	68-5267	Yes
12-53-58-TL-	68-5260	68-5261	68-5262	68-5263	68-5272	68-5273	68-5274	68-5275	Yes
16-53-58-TL-	68-5256	68-5257	68-5258	68-5259	68-5268	68-5269	68-5270	68-5271	Yes
53-55-TL-	68-5228	68-5229	68-5230	68-5231	68-5240	68-5241	68-5242	68-5243	Yes
12-53-55-TL-	68-5236	68-5237	68-5238	68-5239	68-5248	68-5249	68-5250	68-5251	Yes
16-53-55-TL-	68-5232	68-5233	68-5234	68-5235	68-5244	68-5245	68-5246	68-5247	Yes
53-TL-	68-5204	68-5205	68-5206	68-5207	68-5216	68-5217	68-5218	68-5219	Yes
12-53-TL-	68-5208	68-5209	68-5210	68-5211	68-5220	68-5221	68-5222	68-5223	Yes
16-53-TL-	68-5212	68-5213	68-5214	68-5215	68-5224	68-5225	68-5226	68-5227	Yes
56-TL-	68-5691	68-5162	68-5163	68-5161	68-5688	68-5159	68-5160	68-5158	Yes
56-HK-TL-	68-5750	68-5751	68-5752	68-5753	68-5718	68-5719	68-5720	68-5721	Yes
16-56-TL-	68-5734	68-5735	68-5736	68-5737	68-5702	68-5703	68-5704	68-5705	Yes
57-TL-	N/A	68-5096	68-5098	68-5097	68-5102	68-5403	68-5105	68-5104	Yes
12-57-TL-	N/A	68-5099	68-5101	68-5100	68-5106	68-5107	68-5109	68-5108	Yes
55-57-TL-	N/A	68-5178	68-5179	68-5180	N/A	68-5181	68-5182	68-5186	Yes
12-55-57-TL-	N/A	68-5184	68-5185	68-5186	N/A	68-5187	68-5188	68-5189	Yes
55-58-TL-	68-5134	68-5135	68-5137	68-5136	68-514	68-5147	68-5149	68-5148	Yes
12-55-58-TL-	68-5142	68-5143	68-5145	68-5144	68-5154	68-5155	68-5157	68-5156	Yes
16-55-58-TL-	68-5138	68-5139	68-5141	68-5140	68-5150	68-5151	68-5153	68-5152	Yes
58-TL-	68-5110	68-5111	68-5113	68-5112	68-5122	68-5123	68-5125	68-5124	Yes
12-58-TL-	68-5118	68-5119	68-5121	68-5120	68-5130	68-5131	68-5133	68-5132	Yes
16-58-TL-	68-5114	68-5115	68-5117	68-5116	68-5126	68-5127	68-5129	68-5128	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	L	M	N	Sellable
LP	68-4242	68-4243	68-4244	Yes
12-LP	68-4250	68-4251	68-4252	Yes
16-LP	68-4246	68-4247	68-4248	Yes
58-LP	68-4340	68-4341	68-4342	Yes
12-58-LP	68-4344	68-4345	68-4346	Yes
19-58-LP	68-4348	68-4349	68-4350	Yes
12-19-58-LP	68-4352	68-4353	68-4354	Yes
56-TL-LP	68-5352	68-5353	68-5354	Yes
16-56-TL-LP	68-5796	68-5797	68-5798	Yes
56-HK-TL-LP	68-5808	68-5809	68-5810	Yes
55-56-TL-LP	68-5348	68-5349	68-5350	Yes
16-55-56-TL-LP	68-5799	68-5800	68-5801	Yes
55-56-HK-TL-LP	68-5811	68-5812	68-5813	Yes
58-TL-LP	68-5356	68-5357	68-5358	Yes
12-58-TL-LP	68-5360	68-5361	68-5362	Yes
55-58-TL-LP	68-5364	68-5365	68-5366	Yes
12-55-58-TL-LP	68-5368	68-5369	68-5370	Yes
19-LP	68-4292	68-4293	68-4294	Yes
12-19-LP	68-4300	68-4301	68-4302	Yes
16-19-LP	68-4296	68-4297	68-4298	Yes
55-LP	68-4305	68-4306	68-4307	Yes
12-55-LP	68-4309	68-4310	68-4311	Yes
19-55-LP	68-4313	68-4314	68-4315	Yes
12-19-55-LP	68-4317	68-4318	68-4319	Yes
55-56-LP	68-4322	68-4323	68-4324	Yes
19-55-56-LP	68-4326	68-4327	68-4328	Yes
16-55-56-LP	68-5769	68-5770	68-5771	Yes
16-19-55-56-LP	68-5775	68-5776	68-5777	Yes
55-56-HK-LP	68-5781	68-5782	68-5783	Yes
19-55-56-HK-LP	68-5787	68-5788	68-5789	Yes
56-LP	68-4331	68-4332	68-4333	Yes
19-56-LP	68-4335	68-4336	68-4337	Yes
16-56-LP	68-5766	68-5767	68-5768	Yes
16-19-56-LP	68-5772	68-5773	68-5774	Yes
56-HK-LP	68-5778	68-5779	68-5780	Yes
19-56-HK-LP	68-5784	68-5785	68-5786	Yes
55-58-LP	68-4357	68-4358	68-4359	Yes
12-55-58-LP	68-4361	68-4362	68-4363	Yes
19-55-58-LP	68-4365	68-4366	68-4367	Yes
12-19-55-58-LP	68-4369	68-4370	68-4371	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
PL-57- (LHRB)	68-6180	68-6181	68-6182	68-6183	68-6196	68-6197	68-6198	Yes
PL-57- (RHRB)	68-6184	68-6185	68-6186	68-6187	68-6200	68-6201	68-6202	Yes
12-PL-57- (LHRB)	68-6188	68-6189	68-6190	68-6191	68-6204	68-6205	68-6206	Yes
12-PL-57- (RHRB)	68-6192	68-6193	68-6194	68-6195	68-6208	68-6209	68-6210	Yes
PL-59- (LHRB)	68-6128	68-6129	68-6130	68-6131	68-6160	68-6161	68-6162	Yes
PL-59- (RHRB)	68-6132	68-6133	68-6134	68-6835	68-6164	68-6165	68-6166	Yes
12-PL-59- (LHRB)	68-6144	68-6145	68-6146	68-6147	68-6168	68-6169	68-6170	Yes
12-PL-59- (RHRB)	68-6148	68-6149	68-6150	68-6151	68-6172	68-6173	68-6174	Yes
PL-55-57- (LHRB)	68-6216	68-6217	68-6218	68-6219	68-6232	68-6233	68-6234	Yes
PL-55-57- (RHRB)	68-6220	68-6221	68-6222	68-6223	68-6836	68-6237	68-6238	Yes
12-PL-55-57- (LHRB)	68-6224	68-6225	68-6226	68-6227	68-6240	68-6241	68-6242	Yes
12-PL-55-57- (RHRB)	68-6228	68-6229	68-6230	68-6231	68-6244	68-6245	68-6246	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
12-53-	68-4595	68-4596	68-4596	68-4597	68-4607	68-4608	68-4609	68-4610	Yes
12-53-56-	68-5544	68-4687	68-4688	68-4689	68-5580	68-4690	68-4691	68-4692	Yes
12-55-	68-2797	68-2798	68-2800	67-2799	68-2809	68-2810	68-2812	68-2811	Yes
12-53-55-	68-4623	68-4624	68-4625	68-4626	68-4635	68-4636	68-4637	68-4638	Yes
12-57-	68-6177	68-2829	68-2826	68-2825	68-2835	68-2836	68-2838	68-2837	Yes
12-55-57-	68-6213	68-4942	68-4944	68-4943	68-4949	68-4950	68-4952	68-4951	Yes
12-58-	68-3044	68-3045	68-3047	68-3046	68-3056	68-3057	68-3059	68-3058	Yes
12-53-58-	68-4647	68-4648	68-4649	68-4650	68-4659	68-4660	68-4661	68-4662	Yes
12-19-53-	68-4735	68-4736	67-4737	68-4738	68-4747	68-4748	68-4749	68-4750	Yes
12-19-55-	68-2939	68-2940	68-2942	68-2941	68-2951	68-2952	68-2954	68-2953	Yes
12-19-57	68-6179	68-2973	68-2976	68-2975	68-2985	68-2986	68-2988	68-2987	Yes
12-19-58-	68-3094	68-3095	68-3097	68-3096	68-3106	68-3107	68-3109	68-3108	Yes
12-19-53-58-	68-4786	68-4787	68-4788	68-4789	68-4798	68-4799	68-4800	68-4801	Yes
12-19-59-	68-6112	68-3801	68-3802	68-3803	68-6114	68-3809	68-3810	68-3811	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
16-53-	68-4599	68-4600	68-4601	68-4602	68-4611	68-4612	68-4613	68-4614	Yes
16-55-	68-2793	68-2794	68-2796	68-2795	68-2805	68-2806	68-2808	68-2807	Yes
16-53-55-	68-4619	68-4620	68-4621	68-4622	68-4631	68-4632	68-4633	68-4634	Yes
16-56-	68-5562	68-5563	68-5564	68-5565	68-5618	68-5619	68-5620	68-5621	Yes
16-53-56-	68-5570	68-5571	68-5572	68-5773	68-5626	68-5627	68-5628	68-5629	Yes
16-53-55-56-	68-5574	68-5575	68-5576	68-5577	68-5630	68-5631	68-5632	68-5633	Yes
16-58-	68-3040	68-3041	68-3043	68-3042	68-3052	68-3053	68-3055	68-3054	Yes
16-53-58-	68-4643	68-4644	68-4645	68-4646	68-4655	68-4656	68-4657	68-4658	Yes
16-53-55-58-	68-4667	68-4668	68-4669	68-4670	68-4675	68-4676	68-4677	68-4678	Yes
16-19-53-	68-4739	68-4740	68-4741	68-4742	68-4751	68-4752	68-4753	68-4754	Yes
16-19-55-	68-2935	68-2936	68-2938	68-2937	68-2947	68-2948	68-2950	68-2949	Yes
16-19-56-	68-5650	68-5651	68-5652	68-5653	68-5634	68-5635	68-5636	68-5637	Yes
16-19-53-56-	68-5513	68-5535	68-5536	68-5537	68-5642	68-5643	68-5644	68-5645	Yes
16-19-53-55-56-	68-5531	68-5532	68-5533	68-5534	68-5646	68-5647	68-5648	68-5649	Yes
16-19-58-	68-3090	68-3091	68-3093	68-3092	68-3102	68-3103	68-3105	68-3104	Yes
16-19-53-58-	68-4782	68-4783	68-4784	68-4785	68-4794	68-4795	68-4796	68-4797	Yes

***For all associated parts in assemblies above, contact factory for availability**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
19-53-	68-4731	68-4732	68-4733	68-4734	68-4743	68-4744	68-4745	68-4746	Yes
19-55-	68-2931	68-2932	68-2934	68-2933	68-2943	68-2944	68-2946	68-2945	Yes
19-56-	68-5511	68-3225	68-3226	68-3224	68-5582	68-3230	68-3231	68-3229	Yes
19-57-	68-6178	68-2965	68-2968	68-2967	68-2977	68-2978	68-2980	68-2979	Yes
19-58-	68-3086	68-3087	68-3089	68-3088	68-3098	68-3099	68-3101	68-3100	Yes
19-59-	68-6111	68-3797	68-3798	68-3799	68-6113	68-3805	68-3806	68-3807	Yes
19-53-56-	68-5512	68-4826	68-4827	68-4828	68-5584	68-4829	68-4830	68-4831	Yes
19-53-55-56-	68-5527	68-4953	68-4954	68-4955	68-5585	68-4956	68-4957	68-4958	Yes
19-53-58-	68-4778	68-4779	68-4780	68-4781	68-4790	68-4791	68-4792	68-4793	Yes

***For all associated parts in assemblies above, contact factory for availability**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
53-	68-4591	68-4592	68-4593	68-4594	68-4603	68-4604	68-4605	68-4606	Yes
55-	68-2789	68-2790	68-2792	68-2791	68-2801	68-2802	68-2804	68-2803	Yes
53-55-	68-4615	68-4616	68-4617	68-4618	68-4627	68-4628	68-4629	68-4630	Yes
53-56-	68-5544	68-4687	68-4688	68-4689	68-5580	68-4690	68-4691	68-4692	Yes
53-55-56-	68-5545	68-4693	68-4694	68-4695	68-5581	68-4696	68-4697	68-4698	Yes
57-	68-6176	68-2815	68-2818	68-2817	68-2827	68-2828	68-2830	68-2829	Yes
55-57-	68-6212	68-4938	68-4940	68-4939	68-4945	68-4946	68-4948	68-4947	Yes
58-	68-3036	68-3037	68-3039	68-3038	68-3048	68-3049	68-3051	68-3050	Yes
53-58-	68-4639	68-4640	68-4641	68-4642	68-4651	68-4652	68-4653	68-4654	Yes
53-55-58-	68-4663	68-4664	68-4665	68-4666	68-4675	68-4676	68-4677	68-4678	Yes

- **For all associated parts in assemblies above, contact factory for availability**
- **Specify finish**

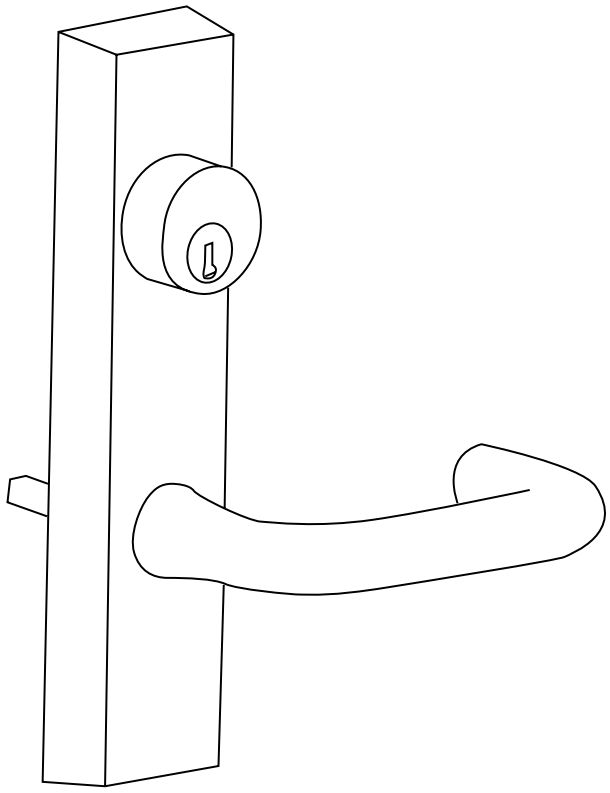
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Exit Devices				
	8300	AD8400 MD8400	8500	AD8600 MD8600 WD8600	SP8600[2] PP8600[2] PR8600[2]
04	704	—	704	—	—
	744[1]	—	744[1]	—	—
06	—	706-4	—	706-4	706-6
	—	746-4[1]	—	746-4[1]	746-6[1]
10	710	710-4	710	710-4	710-6
	740[1]	740-4[1]	740[1]	740-4[1]	740-6[1]
13	713	713-4	713-8	713-4	713-6
	743[1]	743-4[1]	743-8[1]	743-4[1]	743-6[1]
15	715	715-4	715-8	715-4	715-6
16	—	—	—	—	—
73	—	773-4	773-8	773-4	773-6
74	—	774-4	774-8	774-4	774-6
75	775	—	—	—	—
76	776	—	—	—	—
77	—	—	—	—	—
78	—	—	—	—	—

1. 740, 743, 744 & 746 are freewheeling levers
2. Designates discontinued products



A8231 12/17

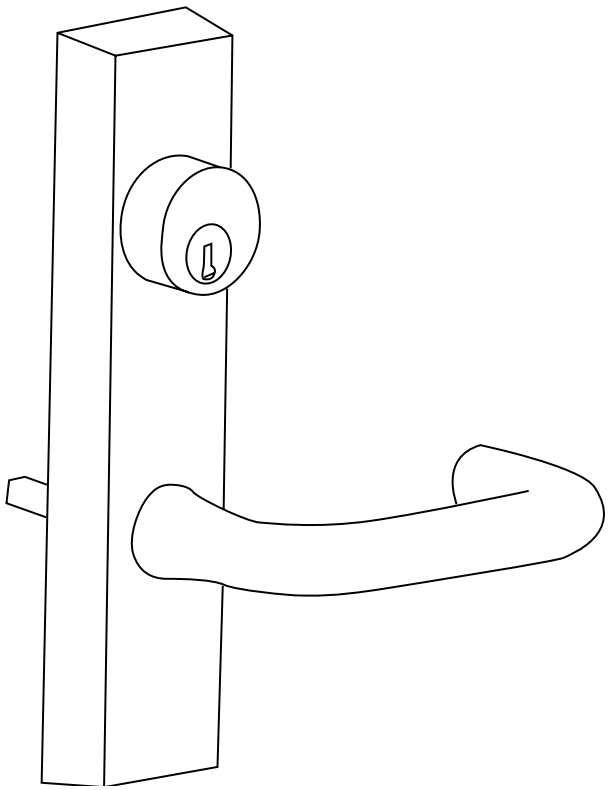
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Exit Devices						
	LS8600 LP8600 LR8600	**8700 FM8700 HC48700 HC8700**	**NB8700**	**SP8700[2] PP8700[2] PR8700[2]**	**8800**	**8888 HC8800**	**8900**
04	—	—	—	—	704	704	704
	—	—	—	—	744[1]	744[1]	744[1]
06	706-6	706	706-8	706-8	706-8	706-8	—
	746-6[1]	746[1]	746-8	746-8[1]	746-8[1]	746-8[1]	—
10	710-6	710	710	710	710	710	710
	740-6[1]	740[1]	740	740[1]	740[1]	740[1]	740[1]
13	713-6	713	—	713-8	713-8	713-8	713
	743-6[1]	743[1]	743-8[1]	743-8[1]	743-8[1]	743-8[1]	743[1]
15	715-6	715	715-8	715-8	715-8	715-8	715
16	—	—	—	—	716	—	716
73	773-6	773	773-8	773-8	—	—	—
74	774-6	774	774-8	774-8	—	—	—
75	—	—	—	—	775-8	775-8	775
76	—	—	—	—	776-8	776-8	776
77	—	—	—	—	777-8	777-8	777
78	—	—	—	—	778-8	778-8	778

1. 740, 743, 744 & 746 are freewheeling levers
2. Designates discontinued products



A8231 12/17

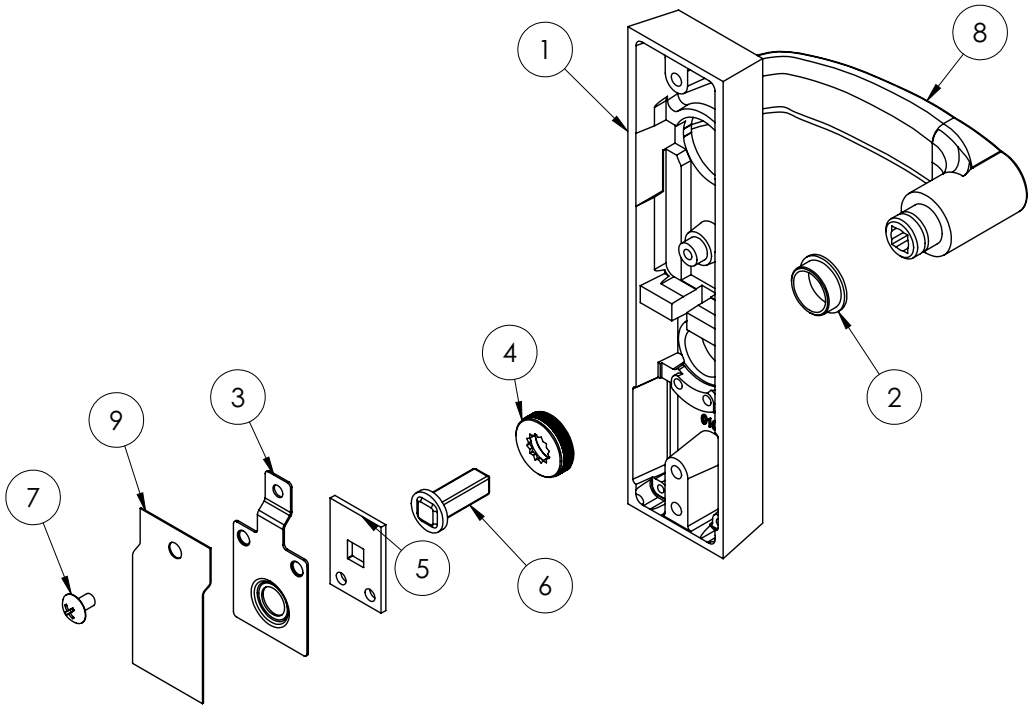
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0427	ET Case (704)	1	No
	97-0429	ET Case (710)	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	97-0522	Hub Plate (704/710)	1	Yes
6	97-0573	Spindle (704/710)	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	—	Lever Handle[1,2]	1	Yes
9	A6407	Information Tag	1	No
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

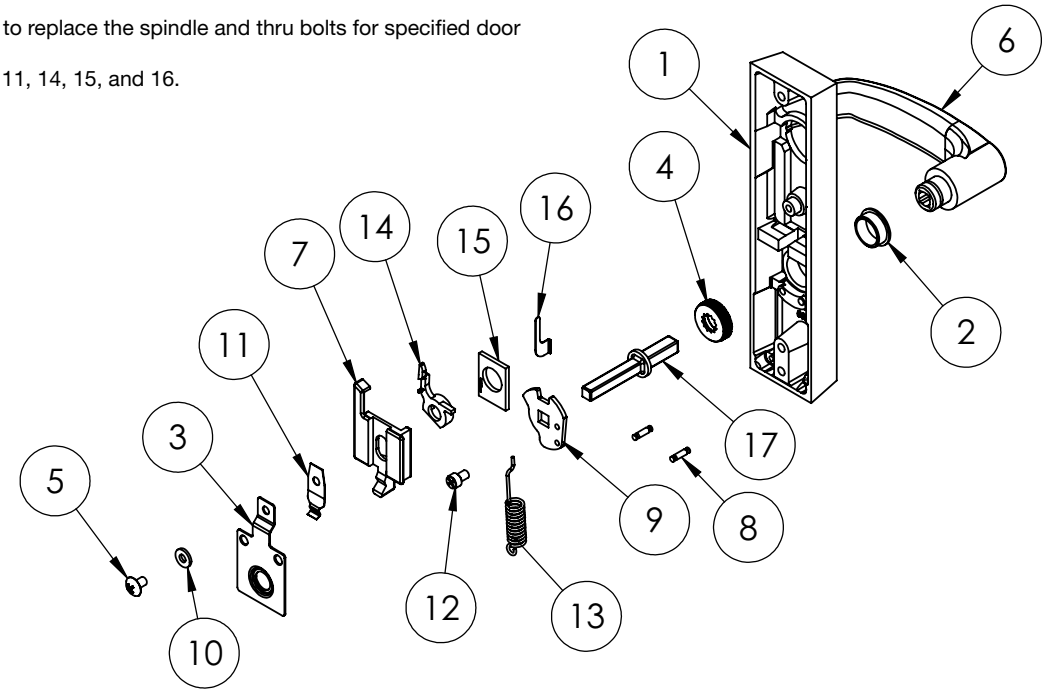
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
Not Shown	—	Cylinder Assembly[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
7	97-0355	Locking Slide (706) (607-2)	1	Yes
	97-0356	Locking Slide (713) (607-1)	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0528	Hub Plate (Std)	1	Yes
10	97-0557	Fusible Link	1	Yes
11	97-0571	Locking Slide Spring	1	Yes
12	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
13	97-0425	Hub Spring (Std)	1	Yes
14	97-0558	Slide Support	1	No
15	97-0563	Spring Support	1	No
16	97-0564	Return Spring	1	No
17	97-0549	Spindle (1 3/4" Door) (730-1)	1	Yes
	97-0550	Spindle (2" Door) (730-2)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-3)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 5, 7, 10, 11, 14, 15, and 16.



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

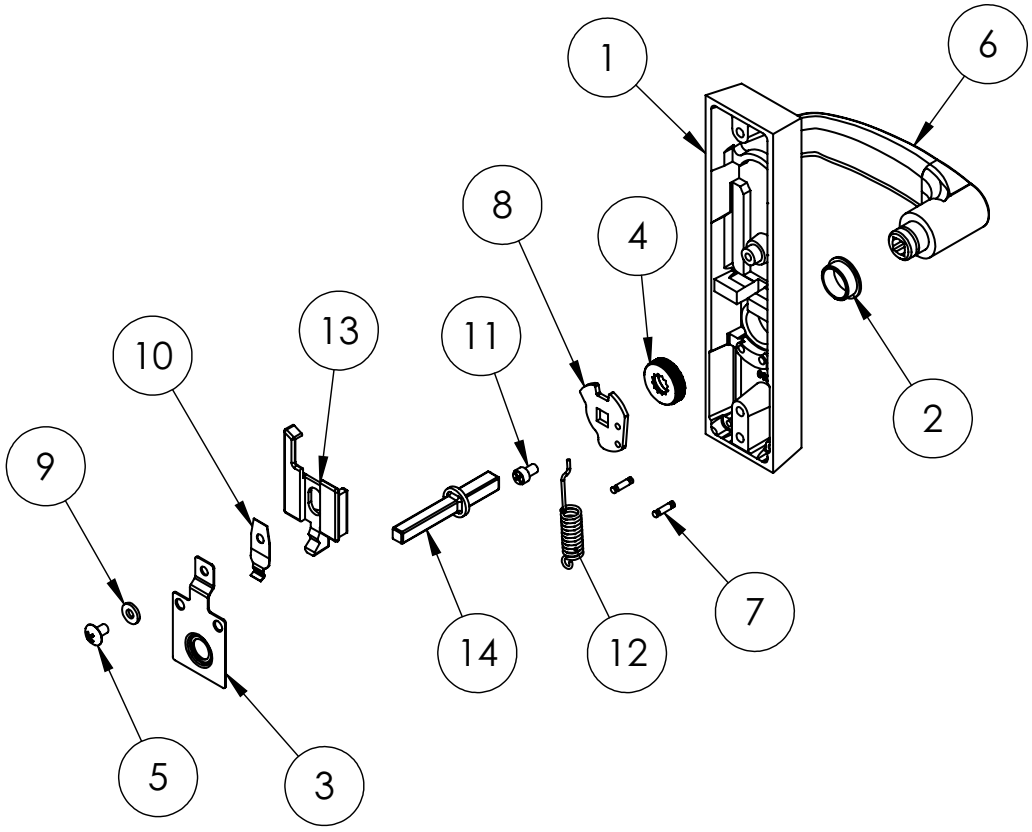
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	730-1	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-2	Spindle Retrofit Kit (2" Door)	1	Yes
	730-3	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

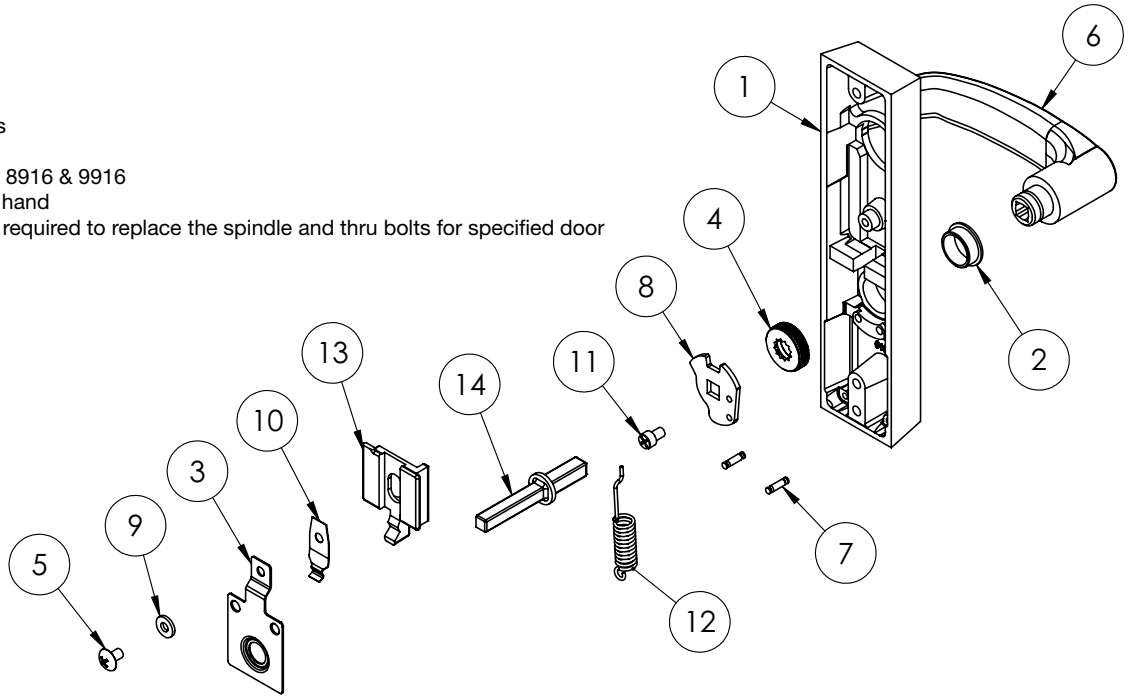
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0427	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
7	01-4507	1/8" X 1/2' Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
Not Shown	—	Cylinder[1,2,2a]	1	Yes
	97-0350	Cylinder Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	13-0086	Backplate (8816 Only)	1	Yes
	13-0074	Connecting Screw (8816 Only)	2	Yes
	13-0075	Connecting Screw (8816 Only) (2 1/2" Door And Over)	2	Yes
	13 97-0439	Locking Slide (716)	1	Yes
14	97-0549	Spindle (1 3/4" Door) (730-1)	1	Yes
	97-0550	Spindle (2" Door) (730-2)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-3)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	1	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	1	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	1	Yes

1. Specify finish
2. Specify cylinder size
2a. By keying Requirements
2b. #34 Cylinder for 8816
#46 Mortise cylinder for 8916 & 9916
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

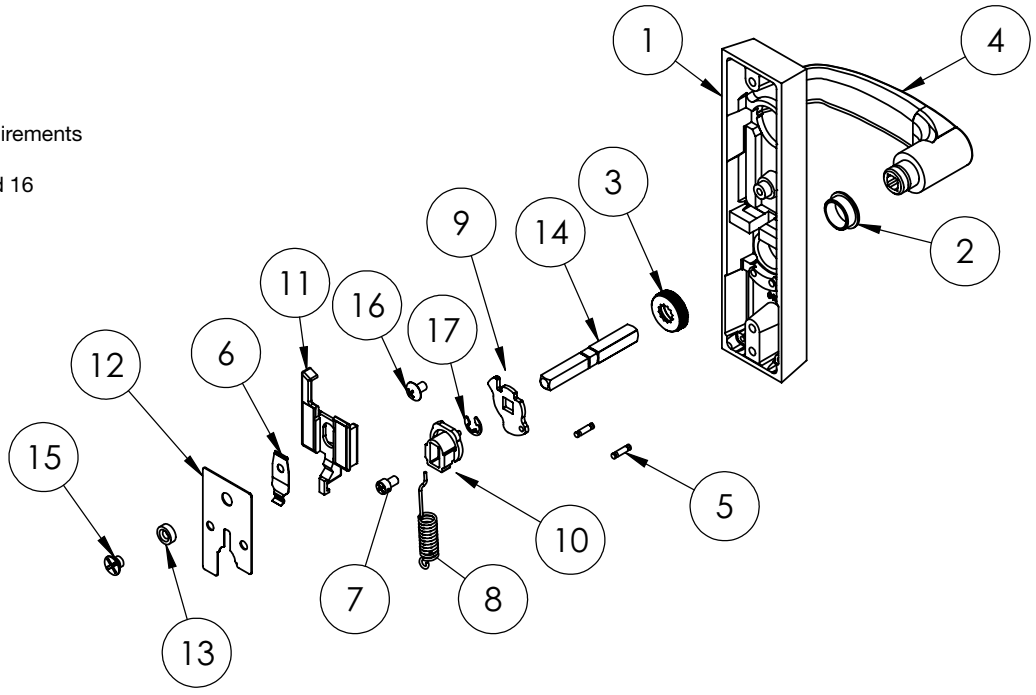
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0347	Locking Slide Spring	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	97-0571	Locking Slide Spring		Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0478	Lower Hub Plate	1	Yes
10	97-0479	Spindle Lock	1	Yes
11	97-0475	Locking Slide (743)	1	Yes
12	97-0581	Retaining Plate	1	Yes
13	97-0582	Spacer	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	01-1479	Cr-Fhms #10-32 X 1/2"	1	Yes
16	01-1183	Ct-Thms #10-32 X 5/16"	1	Yes
17	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 6, 11, and 16



A8231 12/17

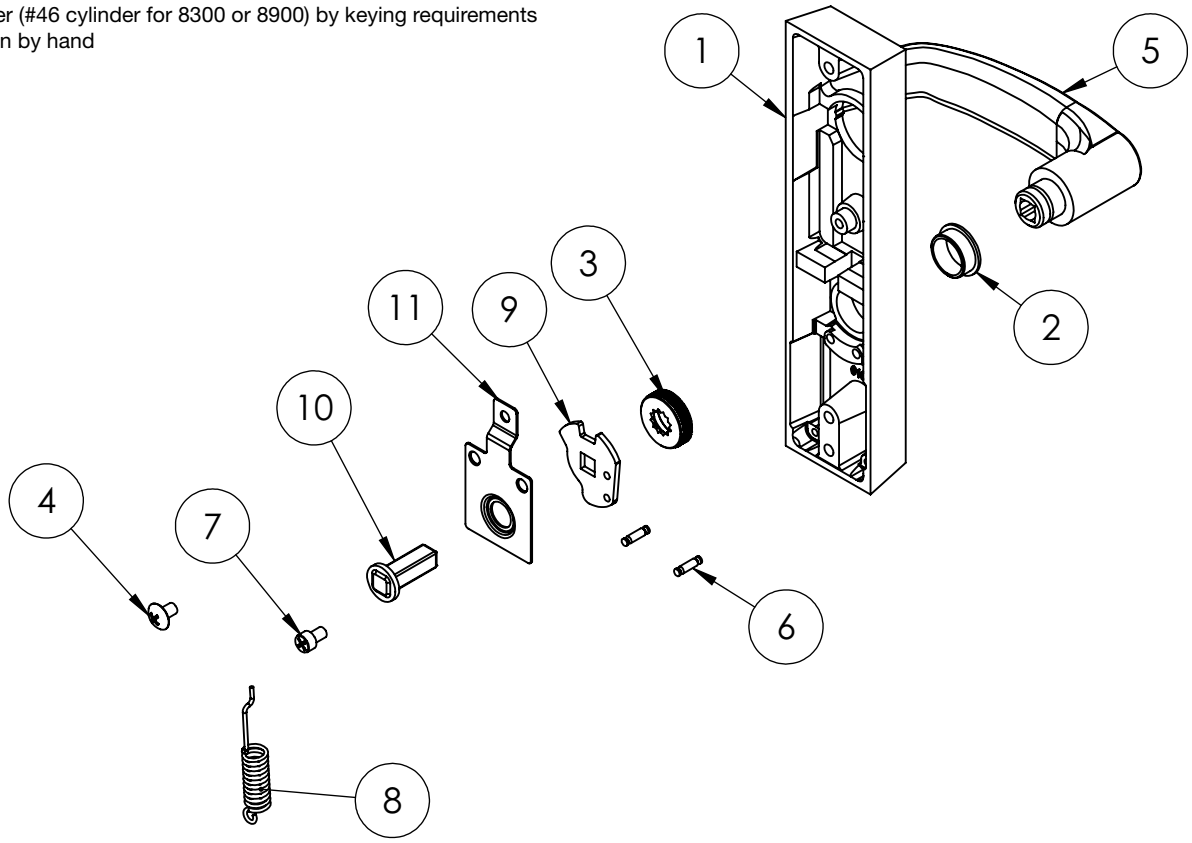
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case (740)	1	No
	97-0427	ET Case (744)	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
5	—	Lever Handle[1,2]	1	Yes
6	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0528	Hub Plate	1	Yes
10	97-0573	Spindle	1	Yes
11	68-1393	Retaining Plate	1	Yes
Not Shown	—	Rim Cylinder (744 Only)[1,2]	1	Yes
	13-0086	Backplate (744 Only)	1	Yes
	13-0074	Connecting Screw (744 Only)	2	Yes
	13-0075	Connecting Screw (744 Only) (2 1/2" Door And Over)	2	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #34 cylinder (#46 cylinder for 8300 or 8900) by keying requirements
3. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

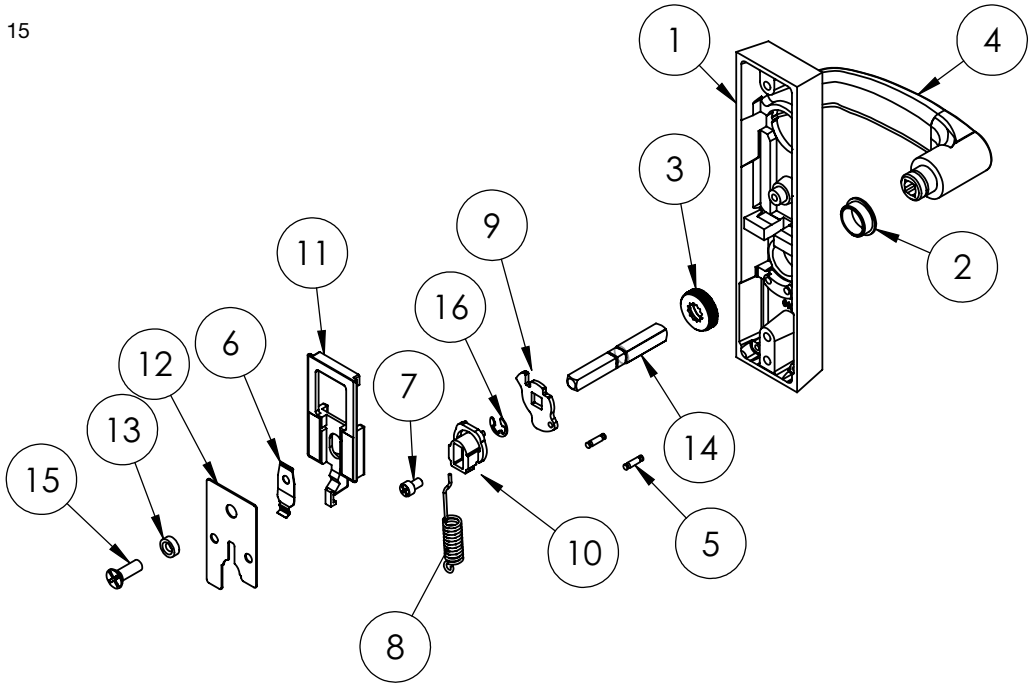
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	97-0347	Locking Slide Spring	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	97-0571	Locking Slide Spring W/ Bl Dyk	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0478	Lower Hub Plate	1	Yes
10	97-0479	Spindle Lock	1	Yes
11	97-0476	Locking Slide (746 Function)	1	Yes
12	97-0581	Retaining Plate	1	Yes
13	97-0582	Spacer	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
16	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 6, 11, and 15



A8231 12/17

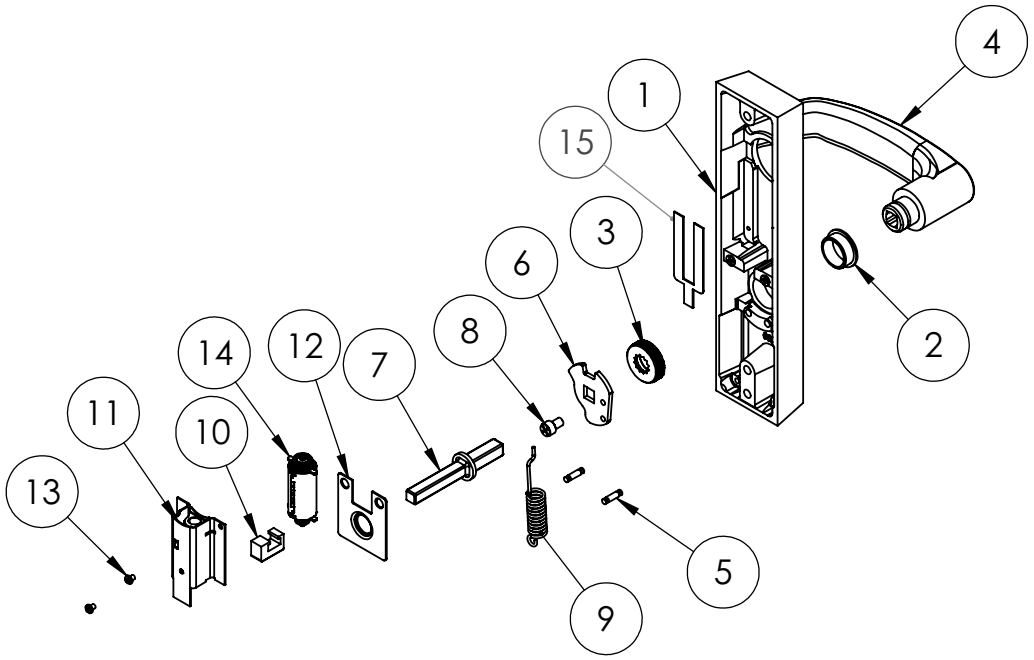
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0528	Hub Plate	1	Yes
7	97-0549	Spindle (1 3/4" Door)	1	
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	
8	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0329	Locking Tail	1	Yes
11	97-3932	Solenoid Cover Assembly (Fail Secure)	1	Yes
12	68-1402	Retainer Plate, Electrical Function	1	Yes
13	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
14	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
15	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	

1. Specify finish
2. Specify lever design by hand



A8231 12/17

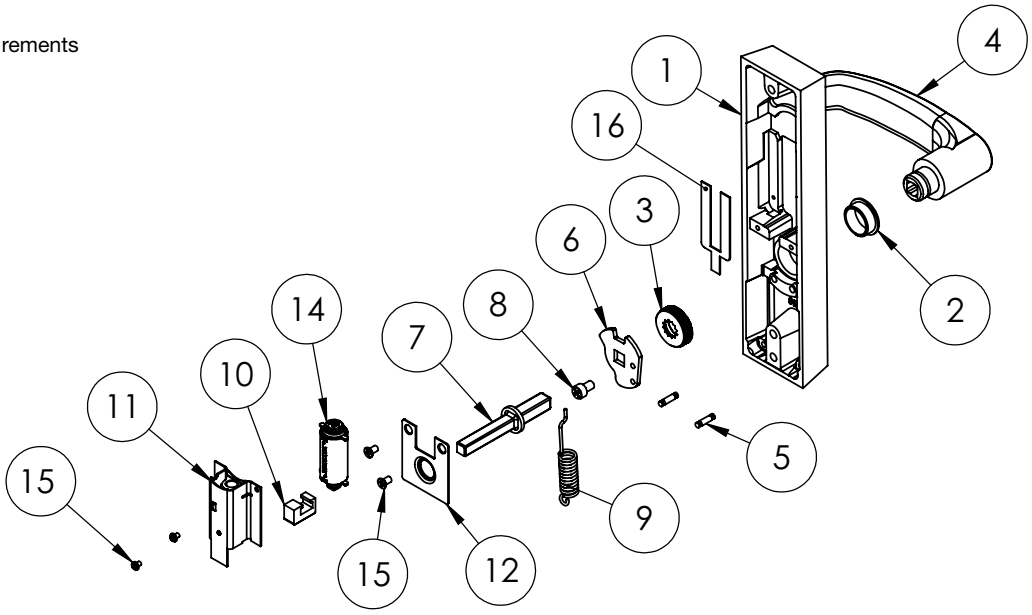
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	97-0528	Hub Plate	1	Yes
7	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	—	Cylinder[1,3]	1	Yes
	13-0086	Backplate	1	Yes
	13-0074	Connecting Screw	2	Yes
	13-0075	Connecting Screw (2 1/2" Door And Over)	2	Yes
8	01-1182	CR-CHMS #10-32 X .297	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0329	Locking Tail	1	Yes
11	97-3932	Solenoid Cover	1	Yes
12	68-1402	Retainer Plate, Electrical Function	1	Yes
13	01-1154	#6-32 X 1/4" PH Flat Undercut Ms	2	Yes
14	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
15	01-4560	#3-48 X 1/8" Pan CR-Ohms	2	Yes
16	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand
3. Specify #46 cylinder by keying requirements



A8231 12/17

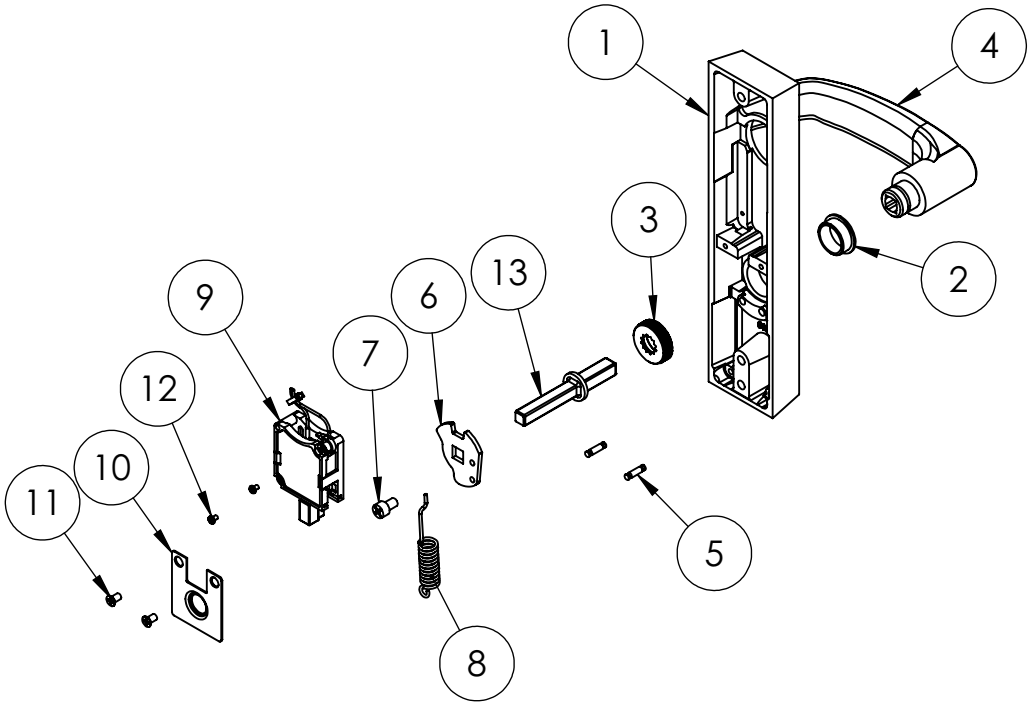
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	Electric ET Case W/ Cylinder Prep	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
Not Shown	—	Cylinder[1,2]	1	Yes
6	97-0528	Hub Plate (Std)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #46 cylinder by keying requirements
3. Specify lever design by hand



A8231 12/17

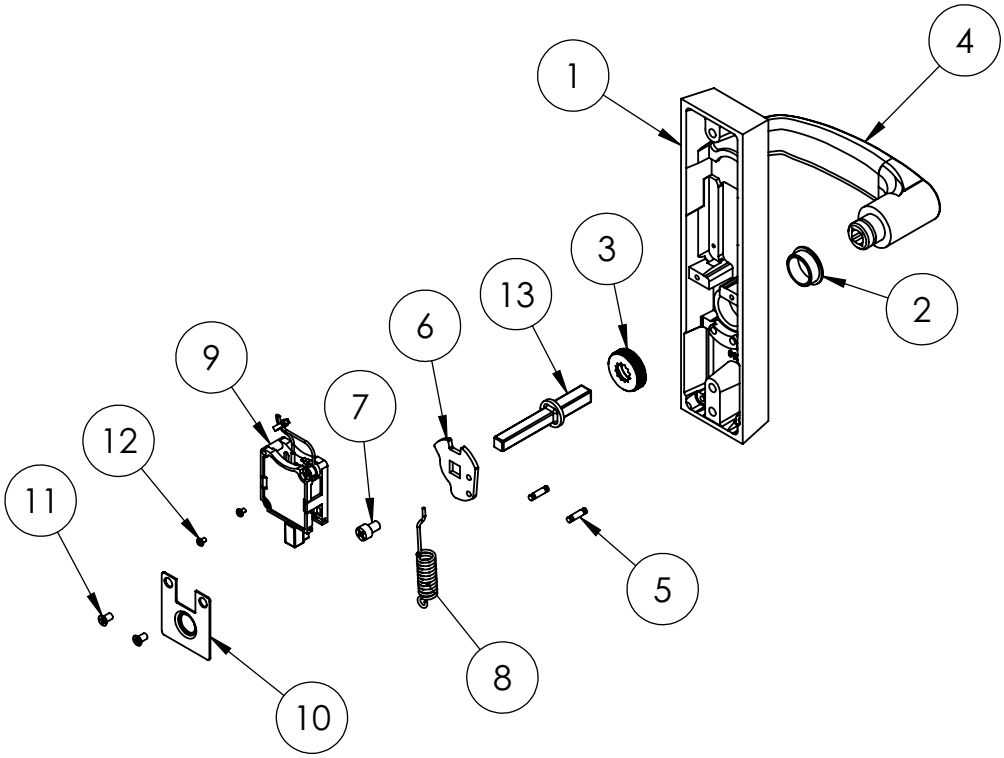
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	Electric ET Case W/O Cylinder Prep[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0528	Hub Plate (Std)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

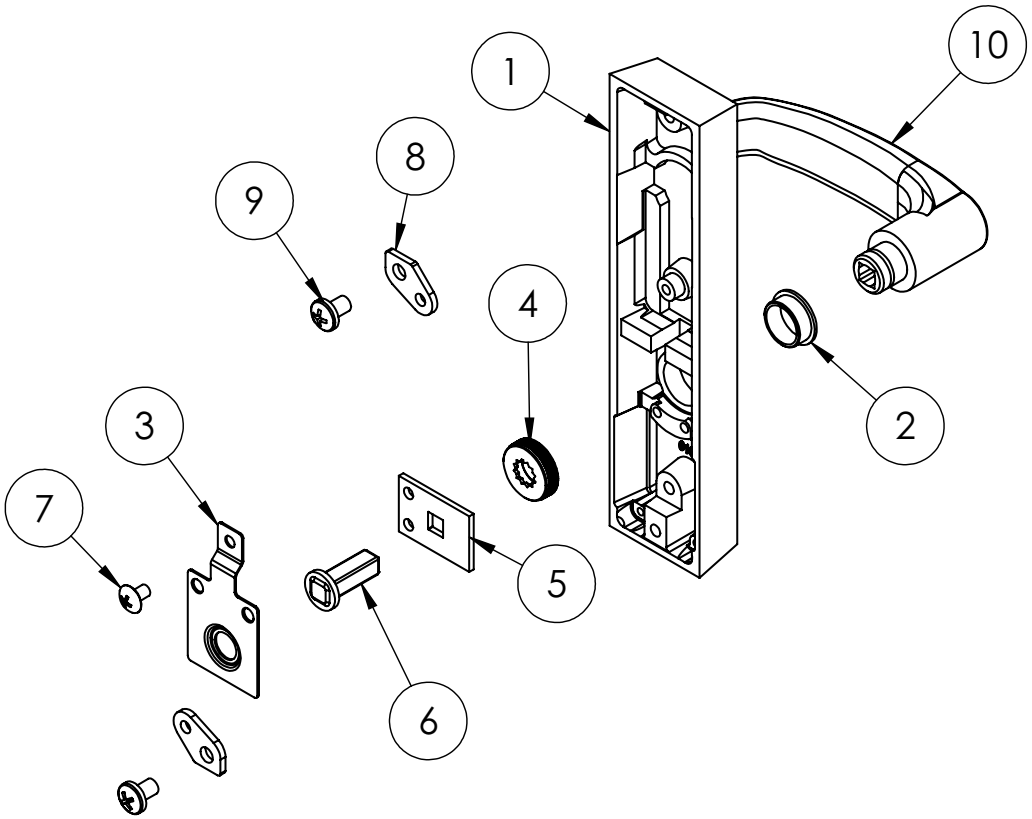
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	97-0522	Hub Plate (704/710)	1	Yes
6	97-0573	Spindle (704/710)	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	68-0853	Bracket	2	Yes
9	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
10	—	Lever Handle[1,2]	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 3 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

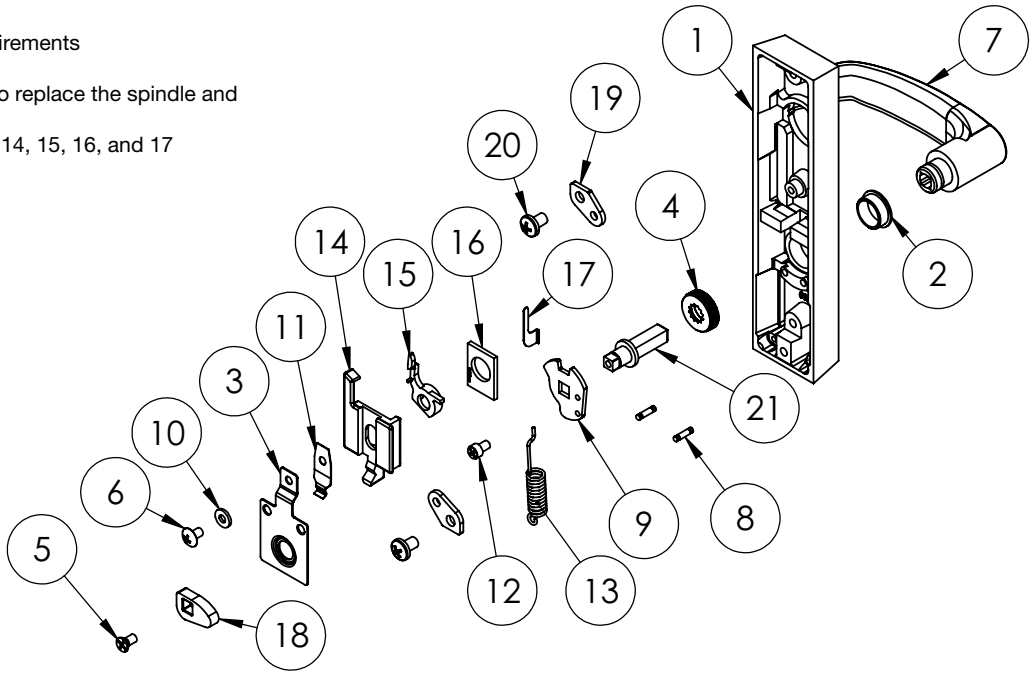
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1027	Ph Fl U'cut Ms #10-24 X 3/8"	1	Yes
6	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
7	—	Lever Handle[1,3]	1	Yes
Not Shown	—	Cylinder Assembly[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0528	Hub Plate (Std)	1	Yes
10	97-0557	Fusible Link	1	Yes
11	97-0571	Locking Slide Spring	1	Yes
12	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
13	97-0425	Hub Spring (Std)	1	Yes
14	97-0355	Locking Slide (706)	1	Yes
	97-0356	Locking Slide (713)	1	Yes
15	97-0558	Slide Support	1	No
16	97-0563	Spring Support	1	No
17	97-0564	Return Spring	1	No
18	68-0852	Cam 700-4	1	Yes
19	68-0853	Bracket	2	Yes
20	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
21	97-0549	Spindle (1 3/4" Door) (730-4)	1	Yes
	97-0550	Spindle (2" Door) (730-5)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-6)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 6, 10, 11, 14, 15, 16, and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

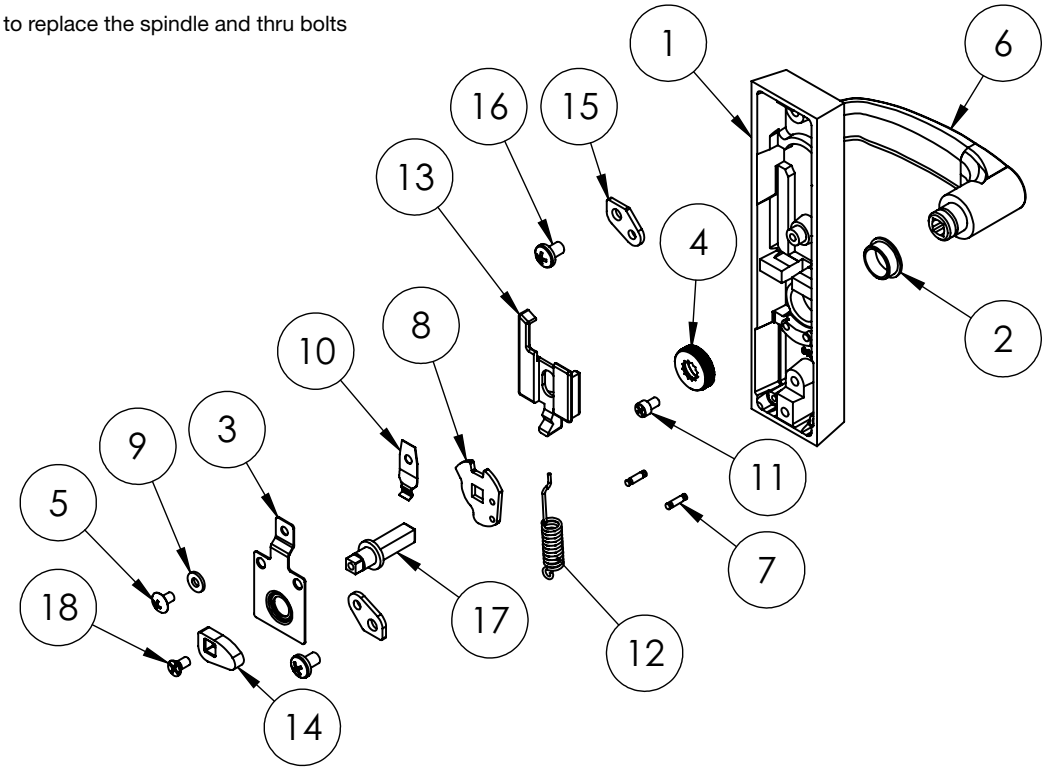
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	68-0852	Cam 700-4	1	Yes
15	68-0853	Bracket	2	Yes
16	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
17	730-4	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-5	Spindle Retrofit Kit (2" Door)	1	Yes
	730-6	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
18	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-30 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

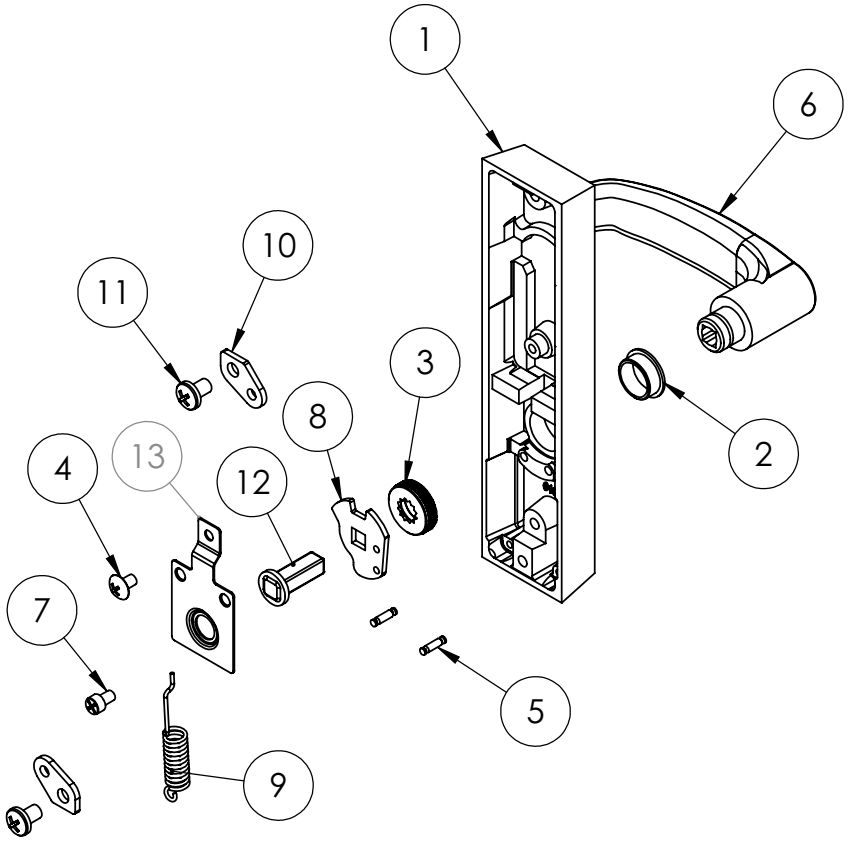
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,2]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0528	Hub Plate	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	68-0853	Bracket	2	Yes
11	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
12	97-0573	Spindle	1	Yes
13	68-1393	Retaining Plate	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

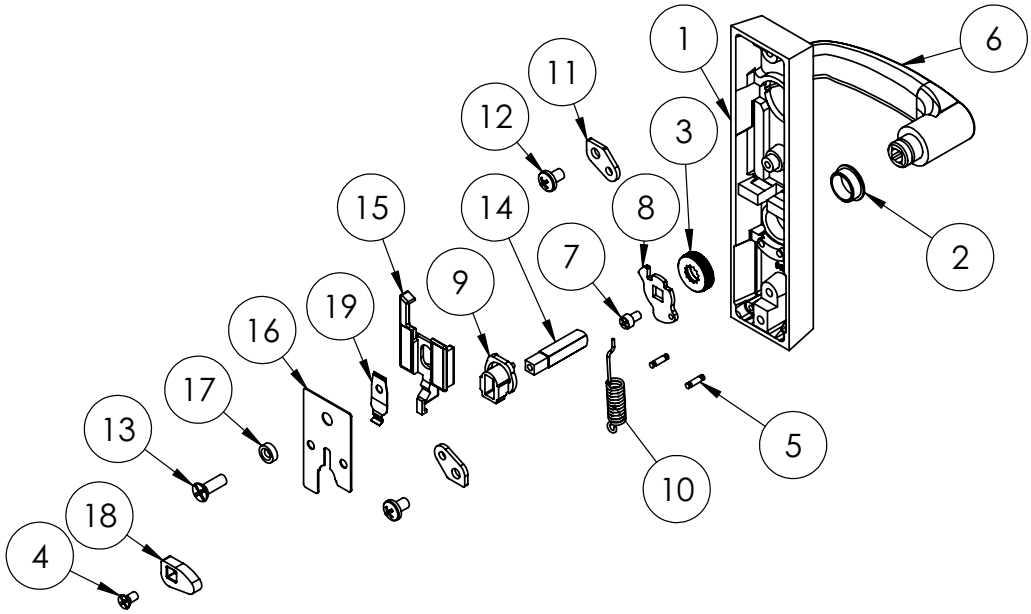
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,3]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
9	97-0479	Spindle Lock	1	Yes
10	97-0425	Hub Spring (Std)	1	Yes
11	68-0853	Bracket	2	Yes
12	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	2	Yes
13	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
14	97-3098	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3099	Spindle Assembly (2" Door)	1	Yes
	97-3100	Spindle Assembly (2 1/4" Door)	1	Yes
15	97-0475	Locking Slide (743)	1	Yes
16	97-0581	Retaining Plate	1	Yes
17	97-0582	Spacer	1	Yes
18	68-0852	Cam 700-4	1	Yes
19	97-0347	Locking Slide Spring	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 13, 15, 17 and 19



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

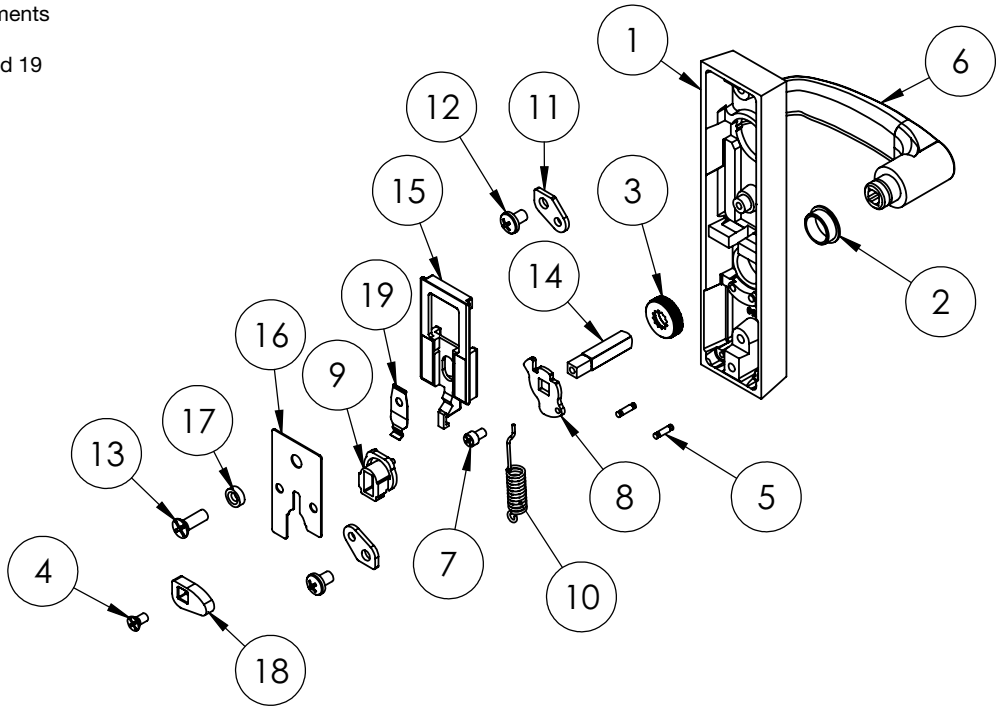
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap	1	Yes
4	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,3]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
9	97-0479	Spindle Lock	1	Yes
10	97-0425	Hub Spring (Std)	1	Yes
11	68-0853	Bracket	2	Yes
12	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	2	Yes
13	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	97-0476	Locking Slide (746)	1	Yes
16	97-0581	Retaining Plate	1	Yes
17	97-0582	Spacer	1	Yes
18	68-0852	Cam 700-4	1	Yes
19	97-0347	Locking Slide Spring	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 13, 15, 17 and 19



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

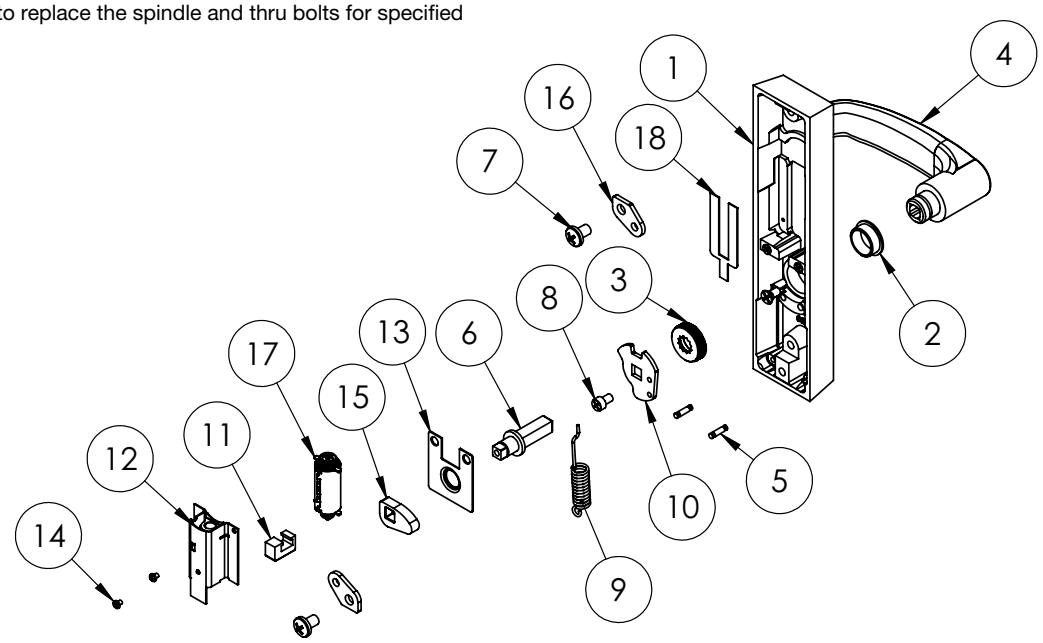
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0437	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	730-4	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-5	Spindle Retrofit Kit (2" Door)	1	Yes
	730-6	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
7	01-1478	Cr Pan Hd Mach Screw #1/4 X 3/8"	2	Yes
8	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0528	Hub Plate	1	Yes
11	97-0329	Locking Tail	1	Yes
12	97-3932	Solenoid Cover Assembly (Fail Secure)	1	Yes
13	68-1402	Retainer Plate, Electrical Function	1	Yes
14	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
15	68-0852	Cam 700-4	1	Yes
16	68-0853	Bracket	2	Yes
17	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
18	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

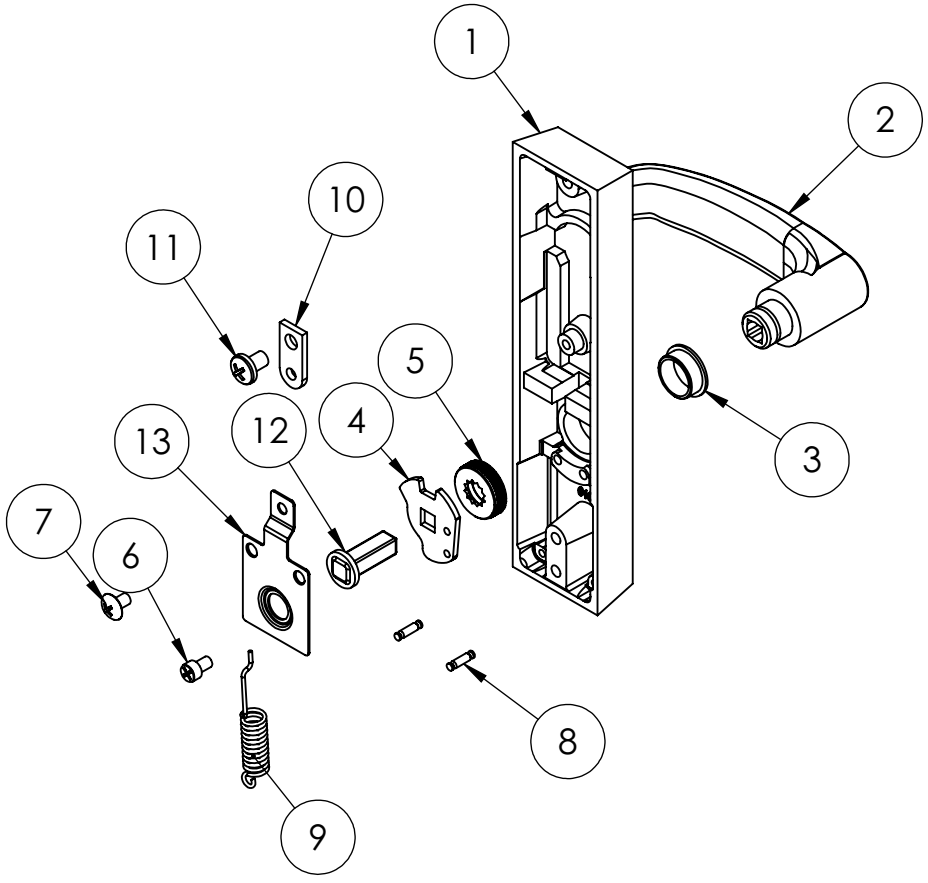
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0523	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0528	Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	1	Yes
12	97-0573	Spindle	1	Yes
13	68-1393	Retaining Plate	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

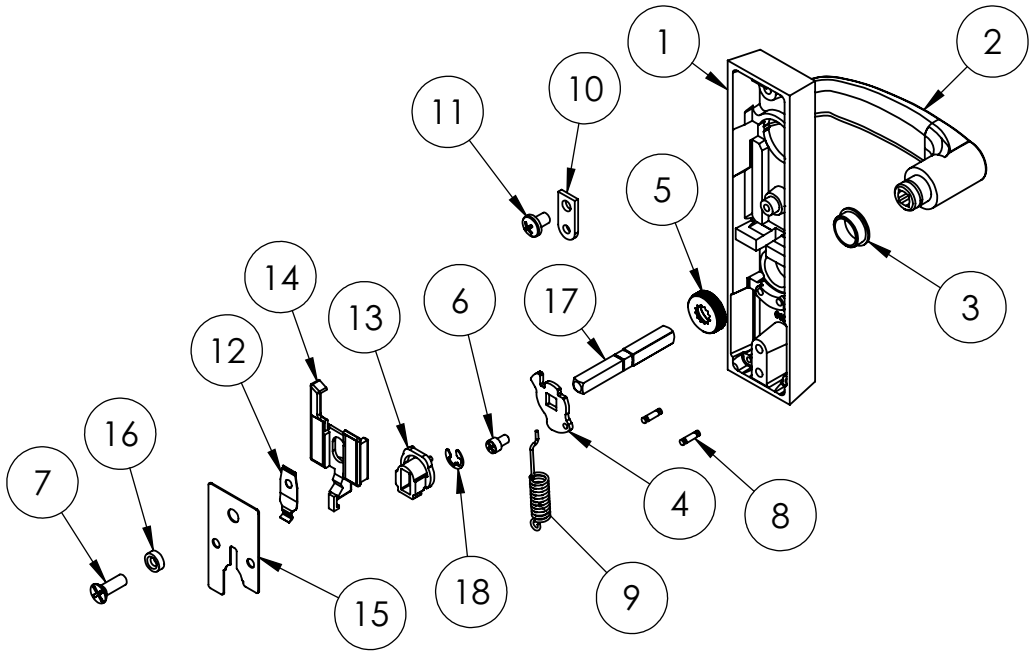
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0524	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1,3]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0478	Lower Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
8	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0380	Cylinder Nut	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0479	Spindle Lock	1	Yes
14	97-0475	Locking Slide (743)	1	Yes
15	97-0581	Retaining Plate	1	Yes
16	97-0582	Spacer	1	Yes
17	97-3092	Spindle Assembly	1	Yes
18	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 700-6 ET control is only available for 1-3/4" doors

Note: 607 kit contains items 7, 12, 14 and 16



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

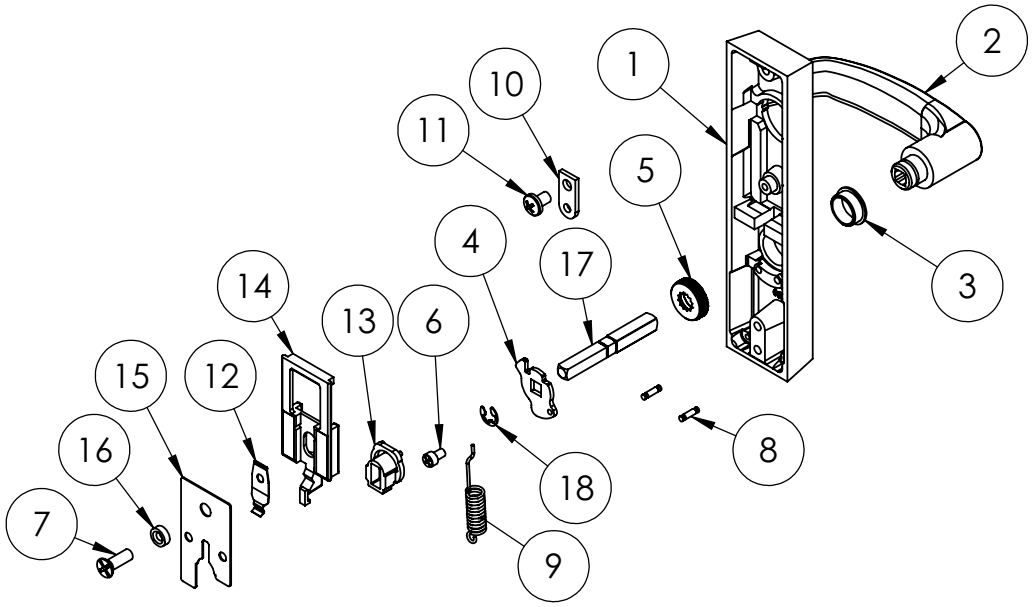
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0524	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1,3]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0478	Lower Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0479	Spindle Lock	1	Yes
14	97-0526	Locking Slide (746-6)	1	No
15	97-0581	Retaining Plate	1	Yes
16	97-0582	Spacer	1	Yes
17	97-3092	Spindle Assembly	1	Yes
18	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 700-6 ET control is only available for 1-3/4" doors

Note: 607 kit includes items 7, 12, 14 and 16



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

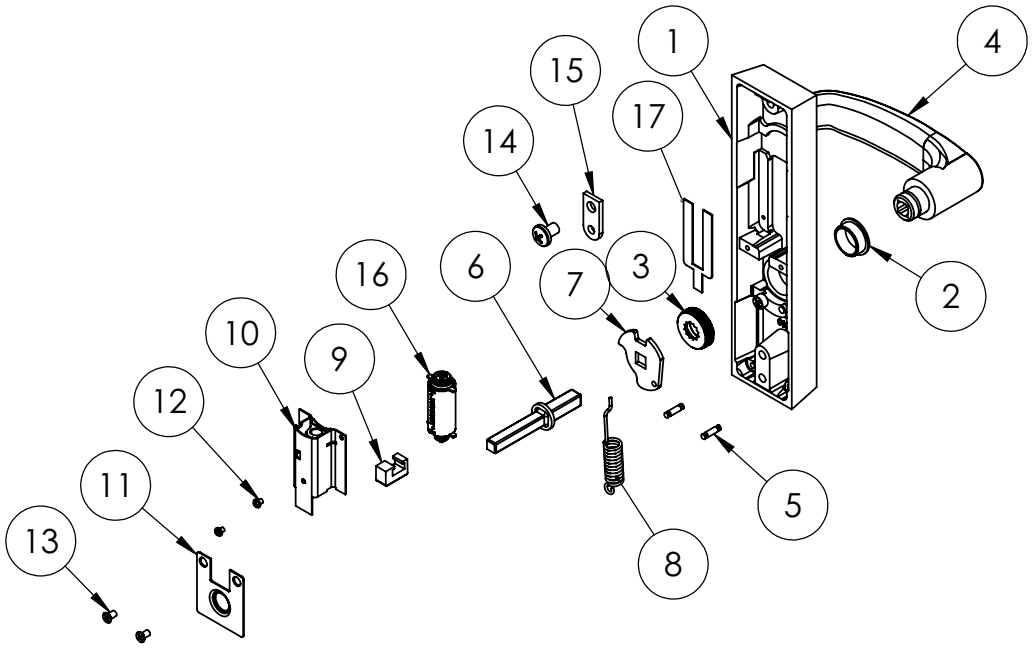
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0525	ET Case, Drop Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0549	Spindle (Lockable 700 And 700-6)	1	Yes
7	97-0480	Locking Piece For -6 And -8	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0329	Locking Tail	1	Yes
10	97-3932	Solenoid Cover Assembly	1	Yes
11	68-1402	Retainer Plate, Electrical Function	1	Yes
12	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
13	01-1154	CR-FHMS #6-32 X 1/4"	2	Yes
14	01-1478	CR Pan Hd Mach Screw #1/4-20 X 3/8"	1	Yes
15	68-1254	Extension Bracket	1	Yes
16	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
17	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 700-6 ET control is only available for 1 3/4" doors



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

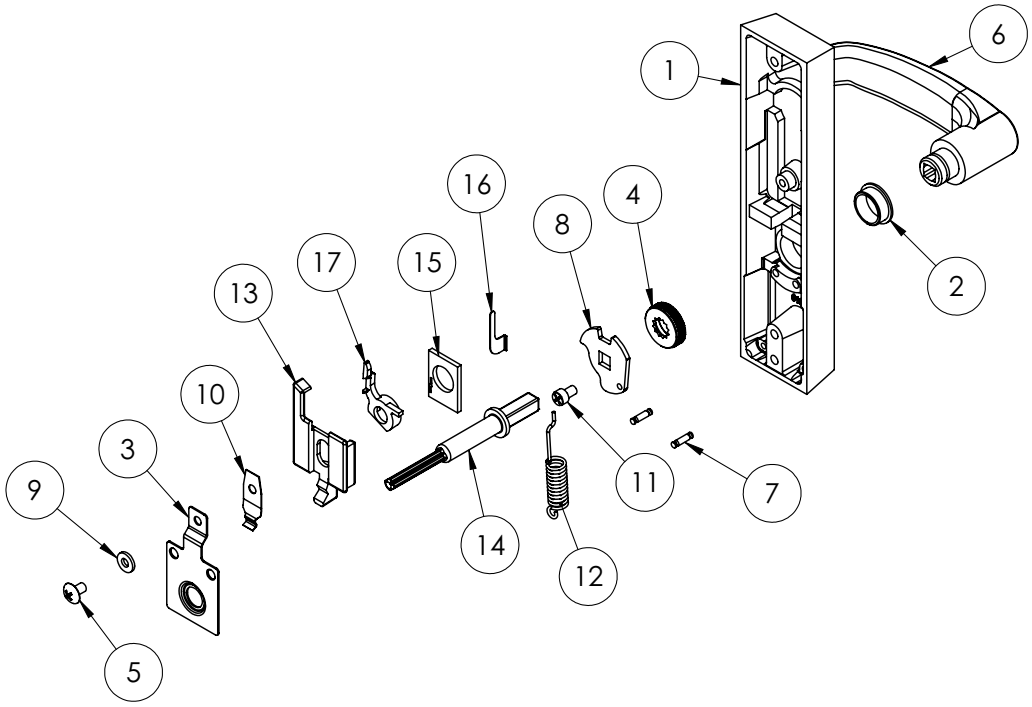
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
7	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
8	97-0480	Locking Piece For -6 And -8	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0355	Locking Slide (706)	1	Yes
	97-0356	Locking Slide (713)	1	Yes
14	97-0541	Spindle (Cross)	1	Yes
15	97-0563	Spring Support	1	No
16	97-0564	Return Spring	1	No
17	97-0558	Slide Support	1	No
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 5, 9, 10, 13, 15, 16, and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

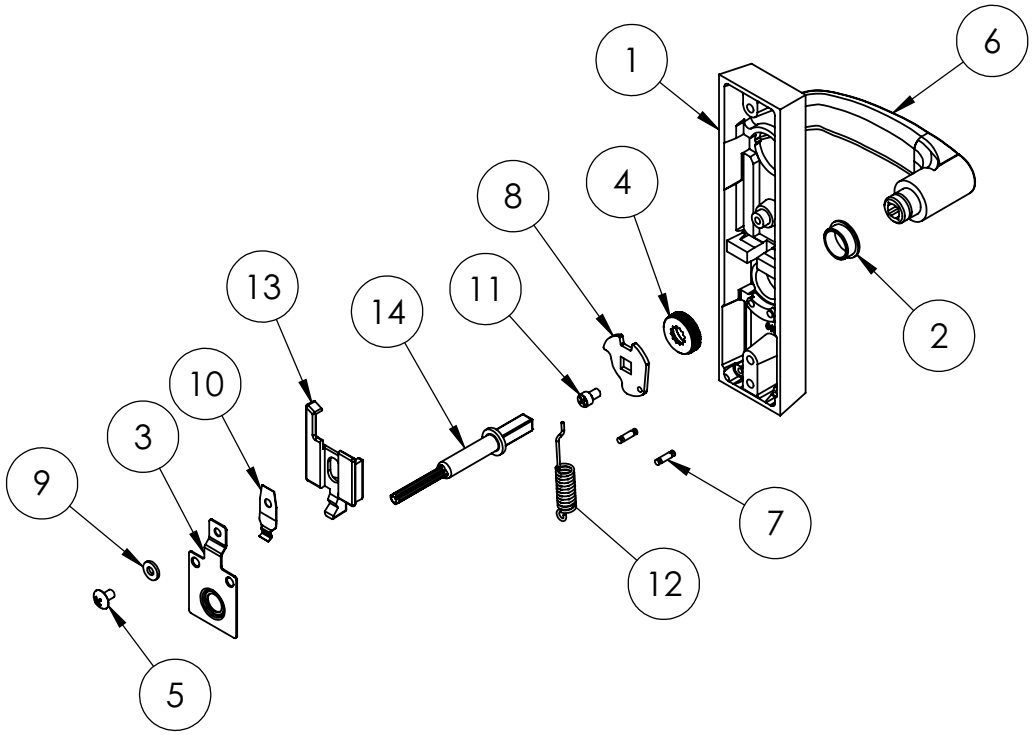
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
8	97-0480	Locking Piece For -6 And -8	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	730-7	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-8	Spindle Retrofit Kit (2" Door)	1	Yes
	730-9	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

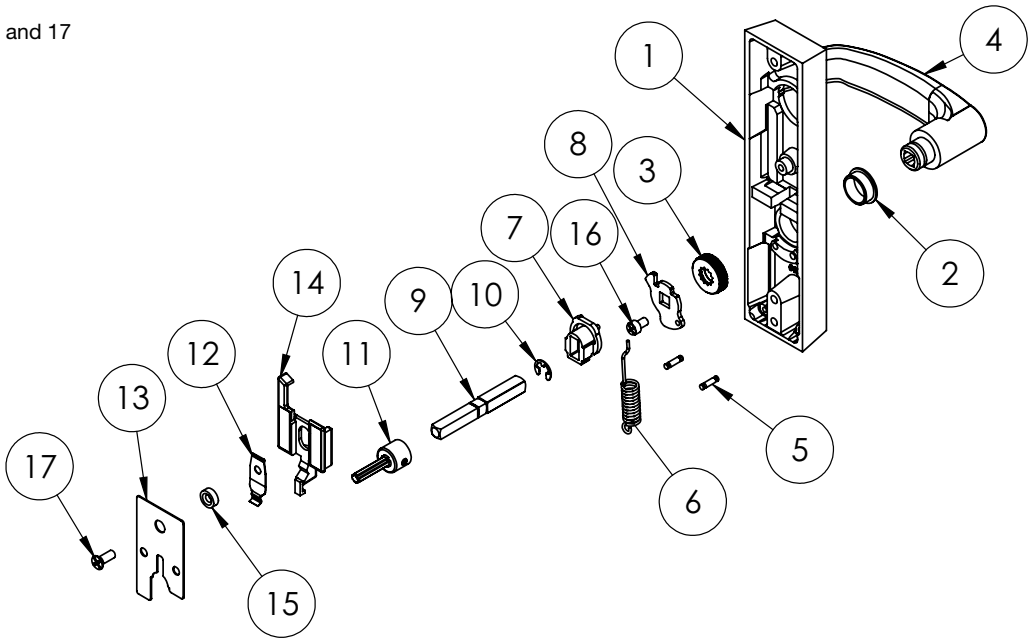
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0425	Hub Spring (Std)	1	Yes
7	97-0479	Spindle Lock	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
9	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
10	97-0527	E Clip 0.312 Shaft	1	Yes
11	68-3671	Spindle Adapter	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0581	Retaining Plate	1	Yes
14	97-0475	Locking Slide (743)	1	Yes
15	97-0582	Spacer	1	Yes
16	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
17	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 12, 14, 15 and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

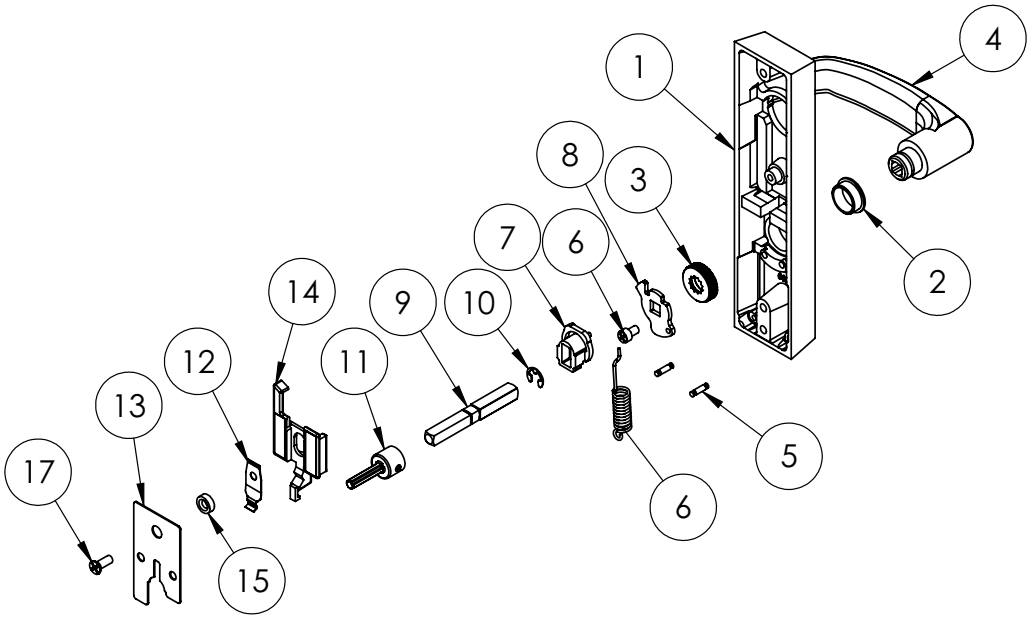
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0425	Hub Spring (Std)	1	Yes
7	97-0479	Spindle Lock	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
9	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
10	97-0527	E Clip 0.312 Shaft	1	Yes
11	68-3671	Spindle Adapter	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0581	Retaining Plate	1	Yes
14	97-0476	Locking Slide (746 Function)	1	Yes
15	97-0582	Spacer	1	Yes
16	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
17	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 12, 14, 15 and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

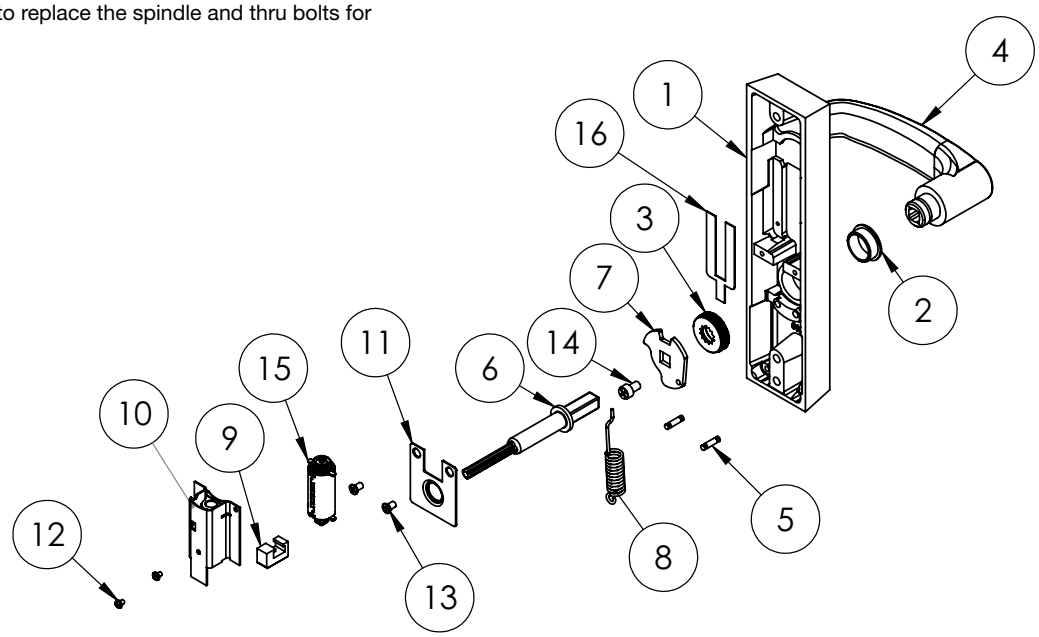
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
Not Shown	730-7	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-8	Spindle Retrofit Kit (2" Door)	1	Yes
	730-9	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
6	97-0541	Spindle	1	Yes
7	97-0480	Lower Hub Plate	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0329	Locking Tail	1	Yes
10	97-3932	Solenoid Cover Assembly	1	Yes
11	68-1402	Retainer Plate, Electrical Function	1	Yes
12	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
13	01-1154	Cr-Fhms #6-32 X 1/4"	2	Yes
14	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
15	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
16	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

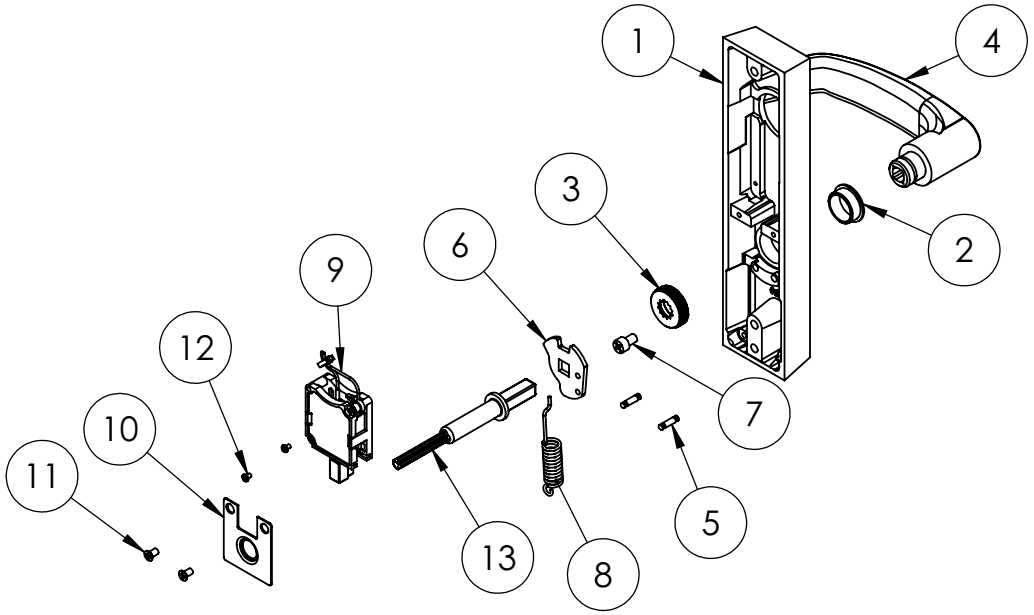
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	Electric ET Case W/ Cylinder Prep	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0480	Hub Plate (700-8)	1	Yes
7	01-1182	CR-CHMS #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0541	Spindle (Lockable 700-8)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

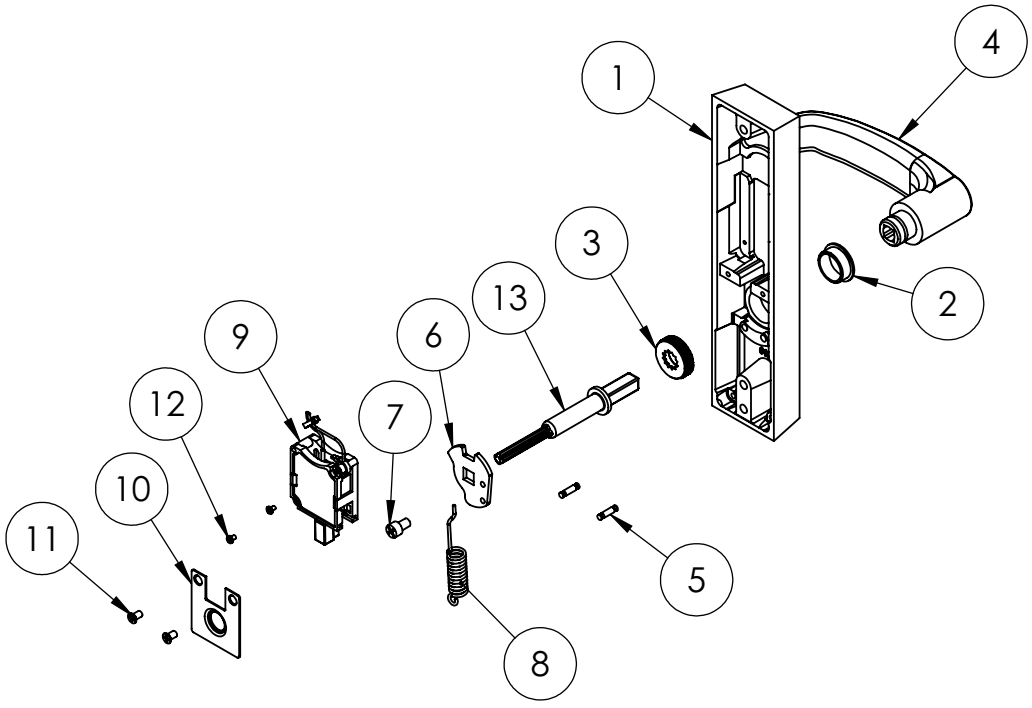
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	Electric ET Case W/O Cylinder Prep[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0480	Hub Plate (700-8)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0541	Spindle (Lockable 700-8)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

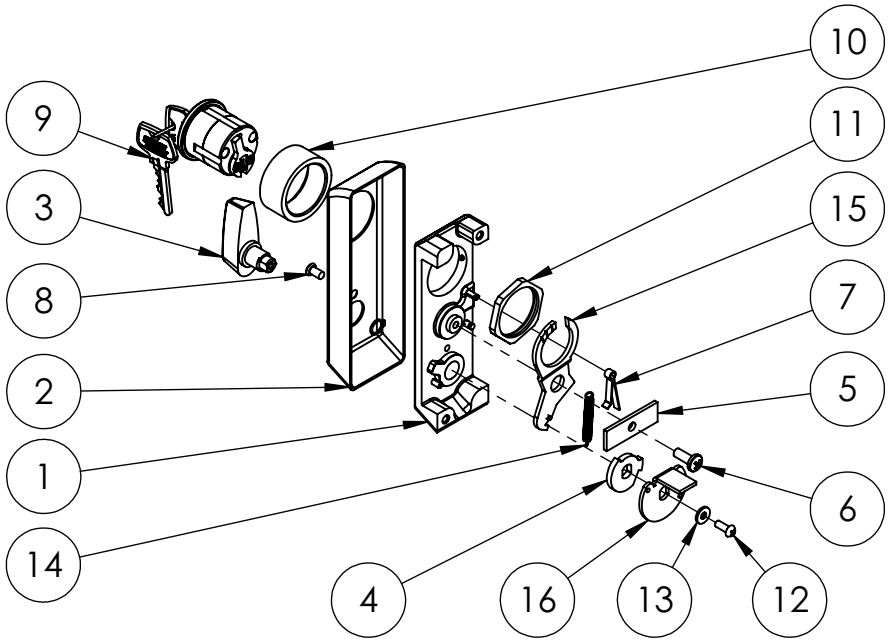
Auxiliary Controls
106
113
31-106
31-113

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2093*	Standard	Yes
Classroom	94-2094*		Yes
Night Latch	94-2426*	Cladding	Yes
Classroom	94-2427*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2089	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2121	Turn Lever Assembly*	1	Yes
4	94-0110	Cam	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	01-3582	#6-32 x 3/8 RHMS	1	Yes
13	01-0204	#6-32 x 3/8 Flat Washer	1	Yes
14	94-0109	Extension Spring	1	Yes
15	94-0114	Locking Lever	1	Yes
	94-2249	Locking Lever & Pin Assembly	1	Yes
16	94-2087	Lever Assembly	1	Yes
	94-2419	Lever Assembly	1	Yes
17	94-2448	H1 Aux Control Adapter Pack	1	Yes
18	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

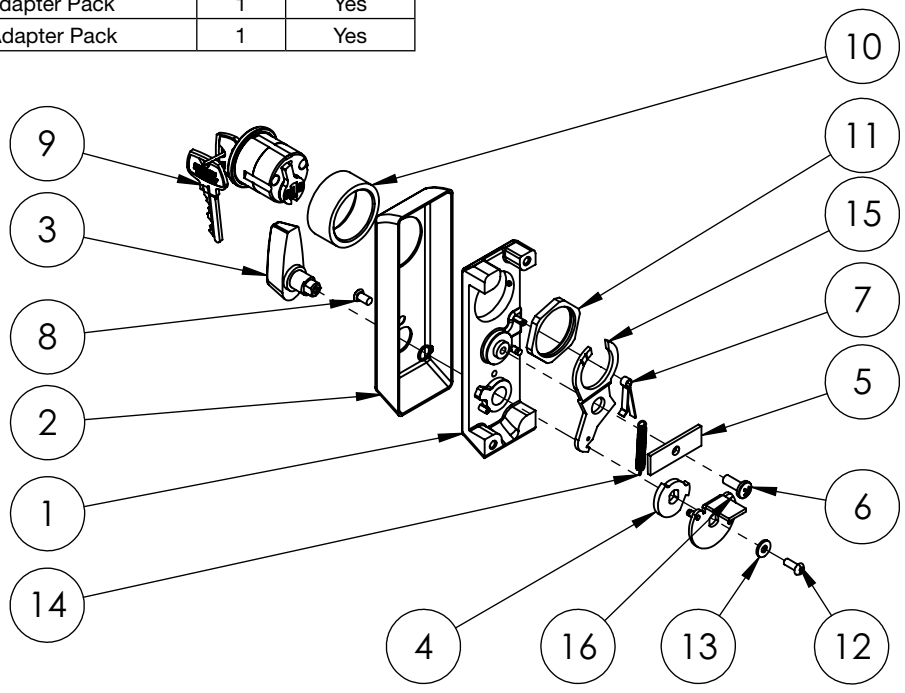
Auxiliary Controls
306
313
31-306
31-306

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2091*	Standard	Yes
Classroom	94-2092*		Yes
Night Latch	94-2428*	Cladding	Yes
Classroom	94-2429*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2089	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2121	Turn Lever Assembly*	1	Yes
4	94-0110	Cam	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	01-3582	#6-32 x 3/8 RHMS	1	Yes
13	01-0204	#6-32 x 3/8 Flat Washer	1	Yes
14	94-0109	Extension Spring	1	Yes
15	94-0112	Locking Lever	1	Yes
	94-0114			Yes
16	94-2329	Lever Assembly	1	Yes
	94-2088			Yes
	94-2421			Yes
	94-2420			Yes
17	94-2448	H1 Aux Control Adapter Pack	1	Yes
18	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

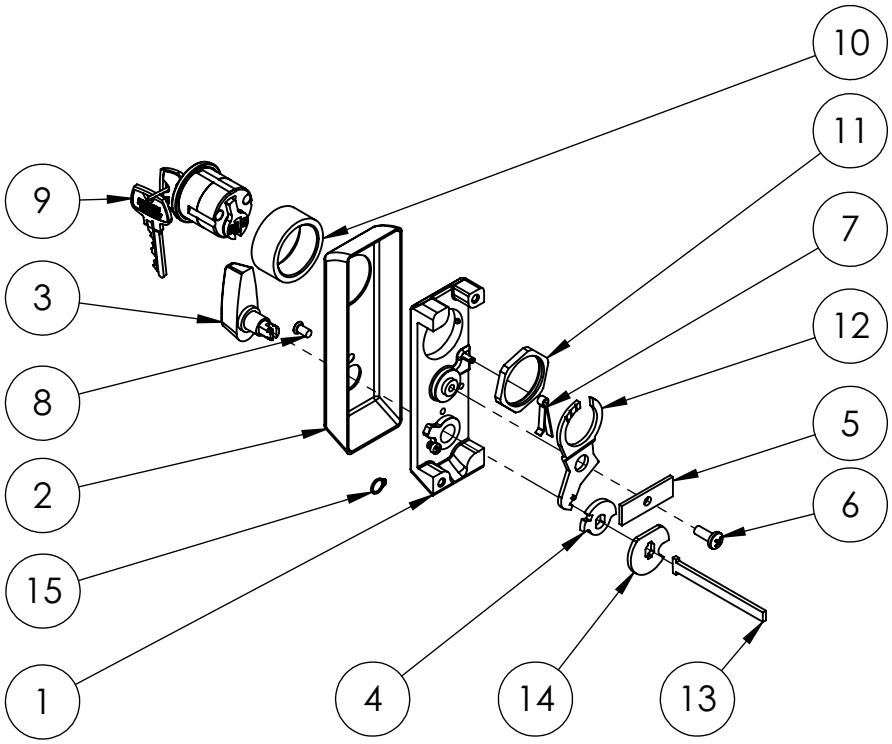
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2093*	NB	Yes
Classroom	94-2094*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2372	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2373	Turn Lever Assembly*	1	Yes
4	94-0185	Locking Hub	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	94-0114	Locking Lever	1	Yes
	94-2249	Locking Lever & Pin Assembly		Yes
13	94-0184	Tail Piece	1	Yes
14	94-0186	Space	1	Yes
15	01-4552	5/16 Retaining Ring	1	Yes
16	94-2448	H1 Aux Control Adapter Pack	1	Yes
17	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®

ASSA ABLOY

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT

ASSA ABLOY

SARGENT Manufacturing Company
100 Sargent Drive
New Haven, CT 06511 USA
800-727-5477
www.sargentlock.com

ASSA ABLOY is the global leader in door opening solutions, dedicated to satisfying end-user needs for security, safety and convenience

Founded in the early 1800s, SARGENT® is a market leader in locksets, cylinders, door closers, exit devices, electro-mechanical products and access control systems for new construction, renovation, and replacement applications. The company's customer base includes commercial construction, institutional, and industrial markets.

Copyright © 2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of SARGENT Manufacturing is prohibited.

A8231 12/17

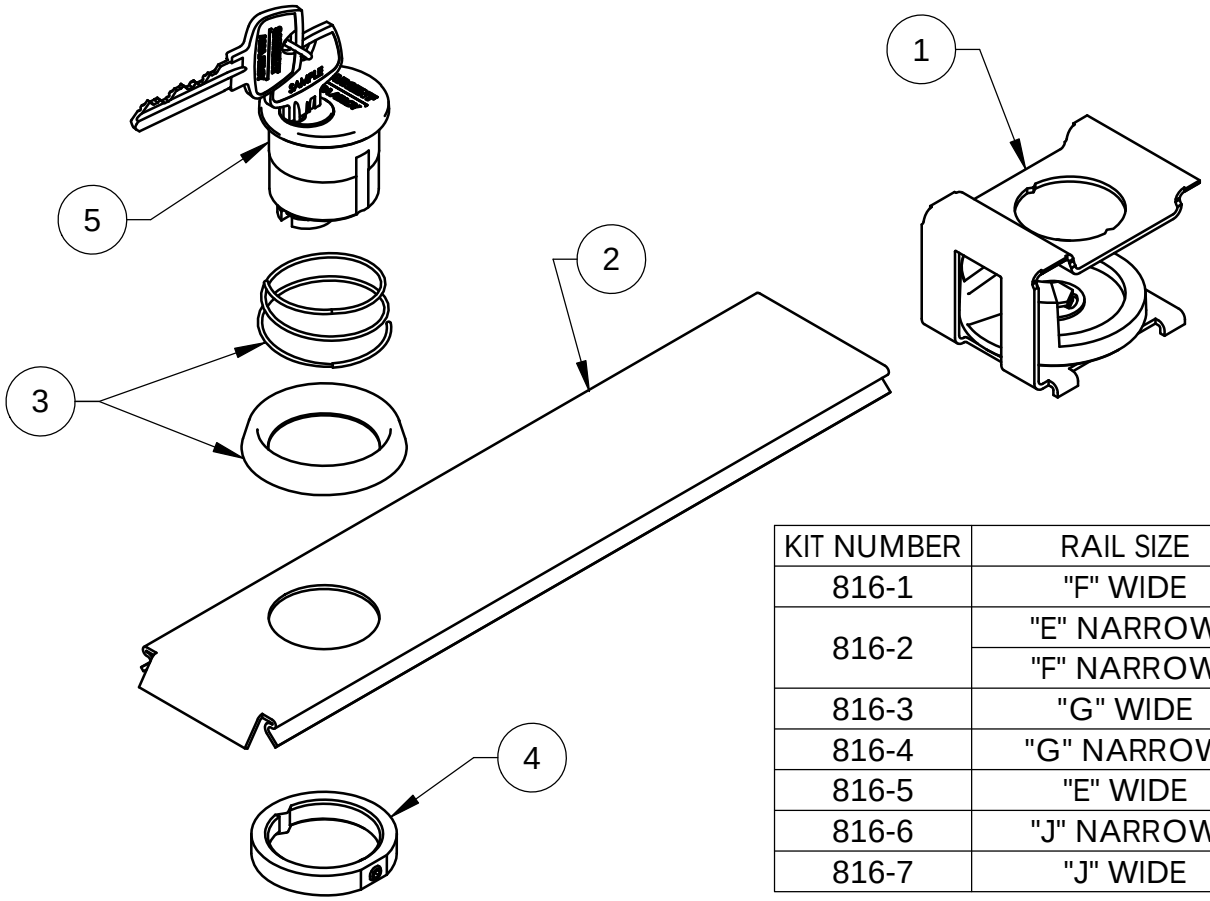
80 SERIES PARTS LIST

816 KIT

PARTS LIST	
PAGE No.	REV.
80.9	D

ITEM NO.	QTY	PART NUMBER	DESCRIPTION	REMARKS
1	1	97-3230	16- CYLINDER DOGGING ASSEMBLY	
2	1	68-0767	"F" WIDE RAIL INSERT	SEE NOTE 2
		68-0768	E WIDE RAIL INSERT	
		68-0769	"G" WIDE RAIL INSERT	
		68-0770	"G" NARROW, "J" WIDE RAIL INSERT	
		68-1376	"E" & "F" NARROW RAIL INSERT	
		68-1465	"J" NARROW RAIL INSERT	
3	1	13-2131	CYLINDER RING ASSEMBLY	SEE NOTE 2
4	1	68-6040	RETAINING COLLAR ASSEMBLY	
5	1	13-2872	CYLINDER & KEY ASSEMBLY	
6	1	01-0288	SOCKET SCREW KEY (WRENCH)	NOT SHOWN

NOTES:
1. FOR CYLINDER, SPECIFY "MORTISE" CYLINDER, FINISH AND KEYING REQUIREMENTS.
2. SPECIFY FINISH FOR INSERT AND COLLAR.



KIT NUMBER	RAIL SIZE
816-1	"F" WIDE
816-2	"E" NARROW
	"F" NARROW
816-3	"G" WIDE
816-4	"G" NARROW
816-5	"E" WIDE
816-6	"J" NARROW
816-7	"J" WIDE

Copyright © 2011 Sargent Manufacturing Company, an ASSA ABLOY Group company. All Rights reserved.

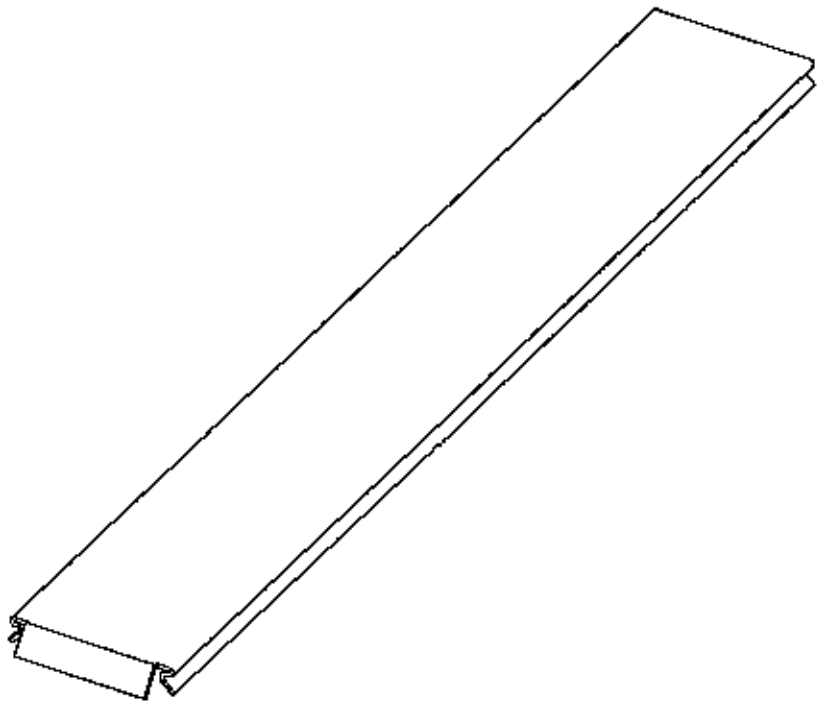
80 series Parts List

MOUNTING RAIL INSERTS

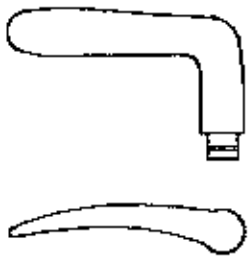
Parts List
Page No 80.4
Rev B
8/18/2003

PREFIX	ASSY NO.	PART NO.	DESCRIPTION
STANDARD INSERTS, NEW FACTORY SUPPLIED 55-			
STD, 12-19-, 53-58- OR 55- SUPPLIED IN COMB. WITH ABOVE PREFIXES		68-0549	INSERT (F WIDE) *
		68-0550	INSERT (E WIDE) *
		68-0551	INSERT (G WIDE) *
		68-0552	INSERT (G NARROW) *
		68-0553	INSERT (J NARROW) *
		68-0554	INSERT (J WIDE) *
		68-1375	INSERT (E NARROW, F NARROW) *
OLD FACTORY SUPPLIED 55-, 55- RETROFITS			
55- SUPPLIED IN COMB. WITH FOLLOWING PREFIXES NONE, 12-19-, 58-(16- IN PUSH)	855-1 KIT		INSERT ASSEMBLY (F WIDE) *
	855-2 KIT		INSERT ASSEMBLY (E NARROW, F NARROW) *
	855-3 KIT		INSERT ASSEMBLY (G WIDE) *
	855-4 KIT		INSERT ASSEMBLY (G NARROW, J WIDE) *
	855-5 KIT		INSERT ASSEMBLY (E WIDE) *
	855-6 KIT		INSERT ASSEMBLY (J NARROW) *

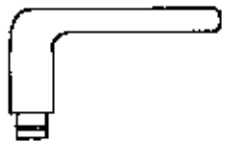
* SPECIFY FINISH



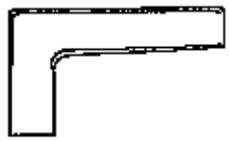
NOTE: LEVERS LISTED ARE FOR USE WITH ET CONTROLS MANUFACTURED AFTER SEPTEMBER 25, 1998



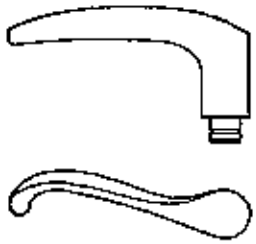
A LEVER 82-0151 (RH)
82-0152 (LH)



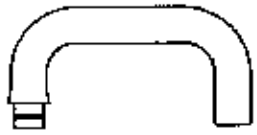
E LEVER
82-0154



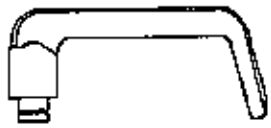
F LEVER
82-0155



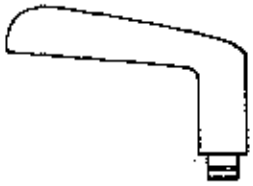
Y LEVER 82-0531 (RH)
82-0530 (LH)



J LEVER
97-0486

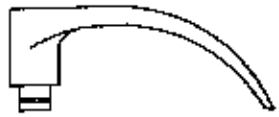


C LEVER
97-0567

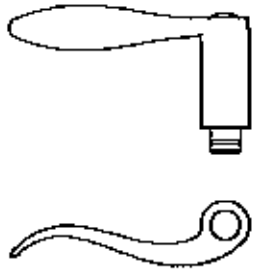


S LEVER 82-0523 (RH)
82-0522 (LH)

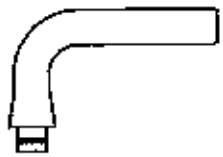
L LEVER
97-0485



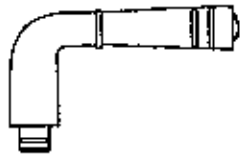
P LEVER
97-0484



G LEVER 82-0527 (RH)
82-0526 (LH)



W LEVER
82-0159

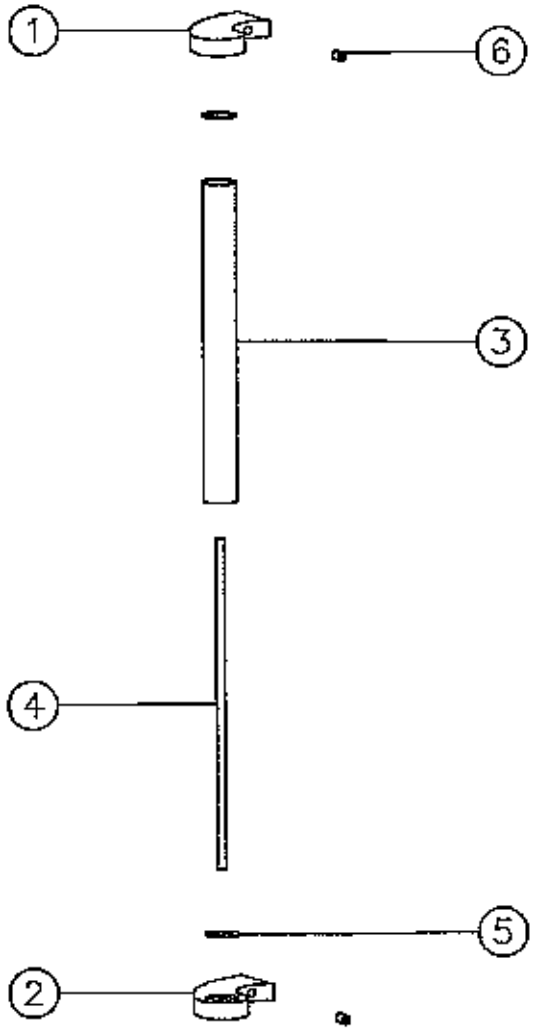


R LEVER
82-0517

B LEVER
82-0153

ITEM	PART NO.	DESCRIPTION	QTY
1	21-0343	TOP ARM *	1
2	21-0344	BOTTOM ARM *	1
3	21-0348	PULL (822) *	1
	21-0349	PULL (823) *	
4	21-0353	ROD (822)	1
	21-0354	ROD (823)	
5	81-0123	HANDLE WASHER	2
6	01-1118	SET SCREW	2
	21-2219	SCREW PACK #1 (CONCEALED MOUNTING)	1
	21-2220	SCREW PACK #2 (THRU BOLT MOUNTING)	
	21-2221	SCREW PACK #3 (BACK TO BACK MOUNTING)	

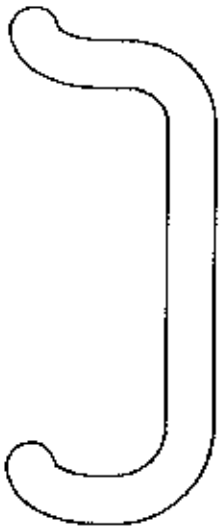
* SPECIFY FINISH



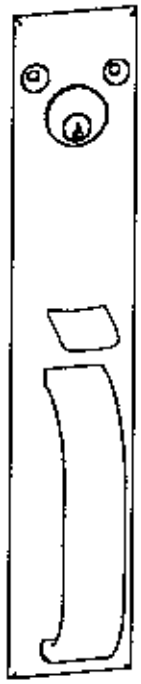
80 series Parts List

800 SERIES
PULL TRIMS

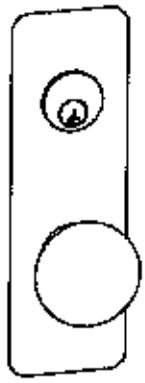
Parts List
Page No 800.1
Rev C
1/1/2002



862/863/864



MAL



PRK

FUNCTION	TRIM DESIGN							
	822/823	FLL	FLW	MAL	PRK	PTB	STS	862/863/864
04		874FLL	813FLW	818MAL	819PRK	812PTB	876STS	
10	822/823	874FLLDT	813FLWDT	818MALDT	819PRKDT	812PTBDT	876STSDT	862/863/864
06, 13 & 16					839PRK			
15					829PRK			
28		884FLL	843FLW	828MAL		842PTB	886STS	
62, 63, 66, 70 & 71		894FLL	833FLW	838MAL		832PTB	896STS	
04 (FOR NEW 8800)		869FSL	879FSW	849MSL		859PSB	896STS	

SARGENT®

ASSA ABLOY

80 Series Parts Manual

For assistance, contact SARGENT at
800-727-5477 or www.sargentlock.com

A8231 12/17

Copyright © 2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader
in door opening solutions

Table of Contents

SARGENT®
ASSA ABLOY

Chassis Assemblies
- 8300 4
- 8400 5-10
- 8500 11-12
- 8600 13-28
- 8700 29-52
- 8800 53-67
- 8900 68-69

900 Series Mortise Locks 70-82

Rail Assemblies 83-102

700 Series ET Control 103-133

Auxiliary Controls 134-136

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

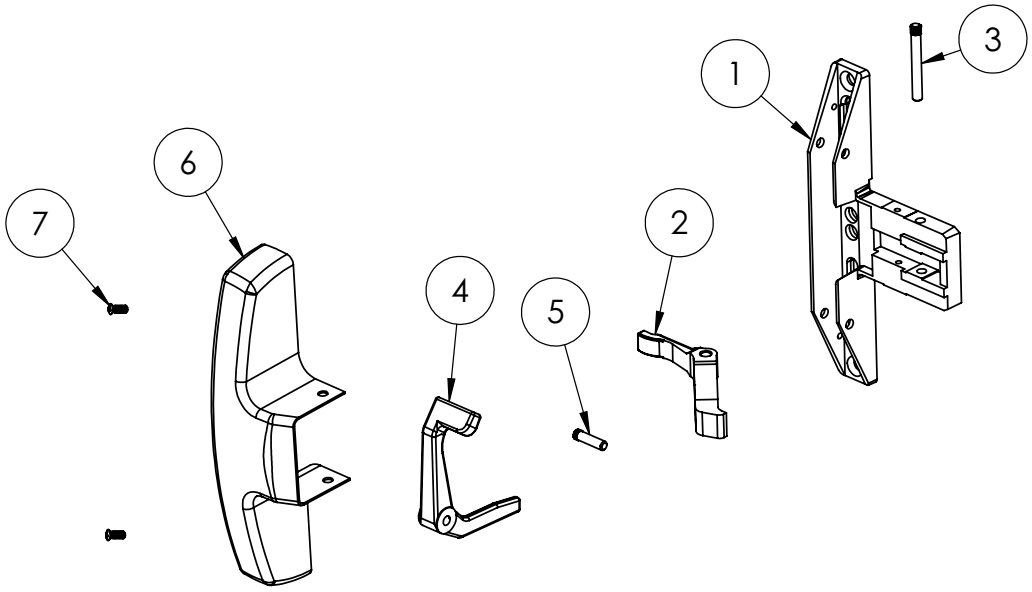
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function		Assembly No.	Description	Sellable
(12-) All functions	1 3/4" Door	68-2481	LHRB	Yes
		68-2482	RHRB	Yes
	2"-2 3/4" Door	68-2483	LHRB	Yes
		68-2484	RHRB	Yes

Item	Part No.	Description	Qty	Sellable
1	68-0486	Chassis	1	Yes
2	68-0241	Lift Arm	1	Yes
3	68-0239	Pivot Pin (Lift Arm)	1	Yes
4	68-0489	Lift Lever LHRB 1 3/4" Door	1	Yes
	68-0490	Lift Lever RHRB 1 3/4" Door	1	Yes
	68-0491	Lift Lever LHRB 2 3/4" Door	1	Yes
	68-0492	Lift Lever RHRB 2 3/4" Door	1	Yes
5	68-0479	Pivot Pin (Lift Lever)	1	Yes
6	68-0496	Cover[1]	1	Yes
7	68-3905	Cover Screw Pack[1]	2	Yes
Not Shown	—	900 Series Mortise Assembly[1,2,4]	1	Yes
	68-2520	Screw Pack Standard	1	Yes
	68-2522	Screw Pack (12-)	1	Yes
	C908	Strike Pack[3] (1 1/4" Standard Lip)	1	Yes

1. Specify finish
2. Specify hand
3. Specify lip length
4. Specify function



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

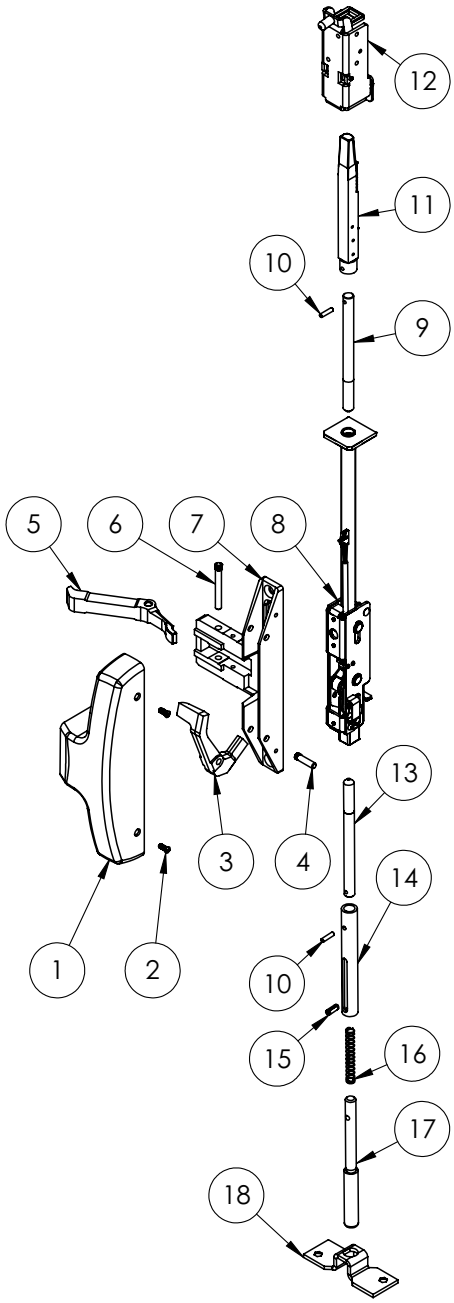
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
53-MD-(All Functions) MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0888	Bottom Plate	1	Yes
		68-3676	Screw Pack*	1	Yes
		652	Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



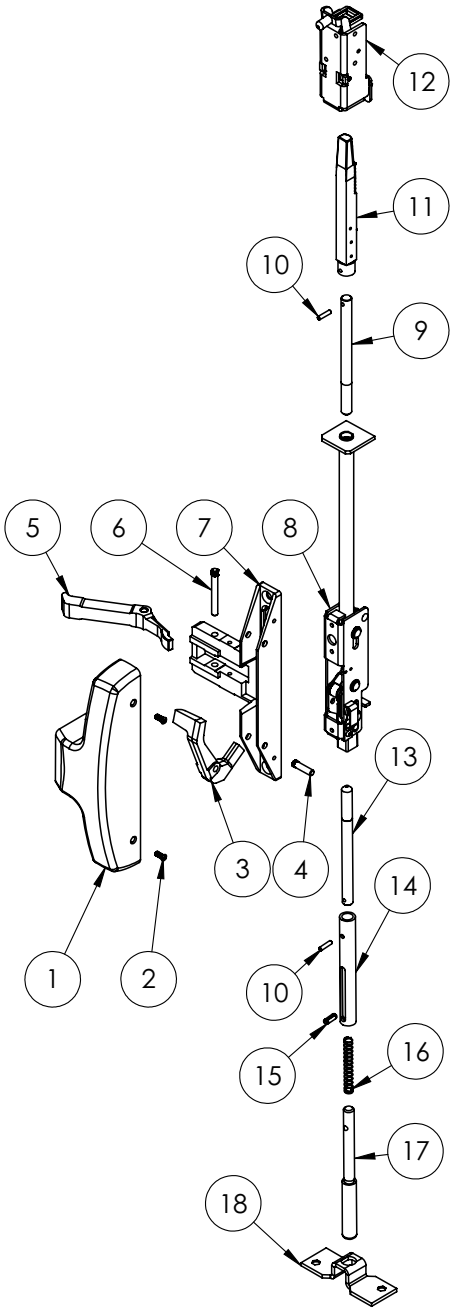
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
12-53-MD-(All Functions) 12-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12-53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0888	Bottom Plate	1	Yes
		68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height

A8231 12/17

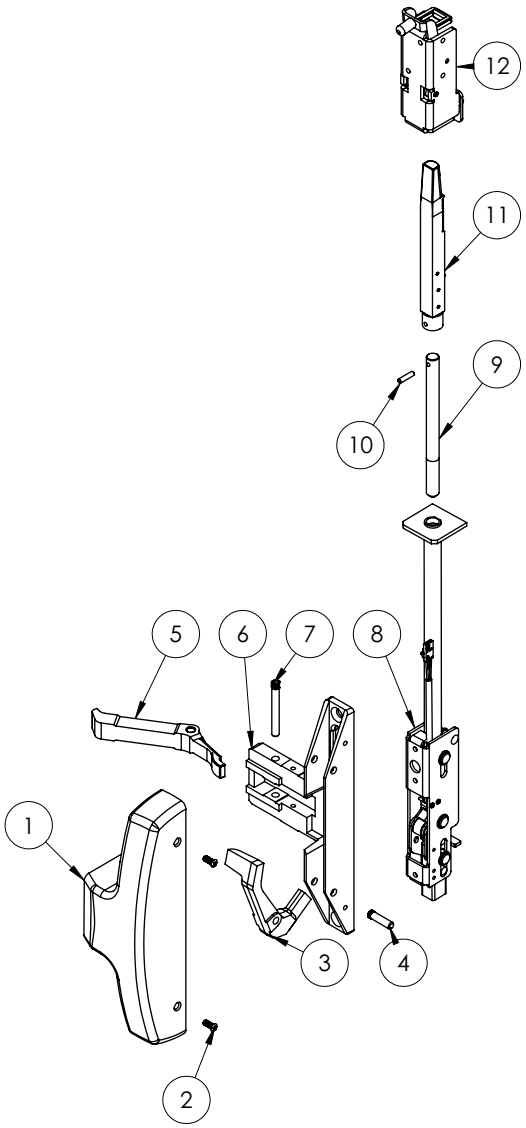
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-MD-(All Functions) NB-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

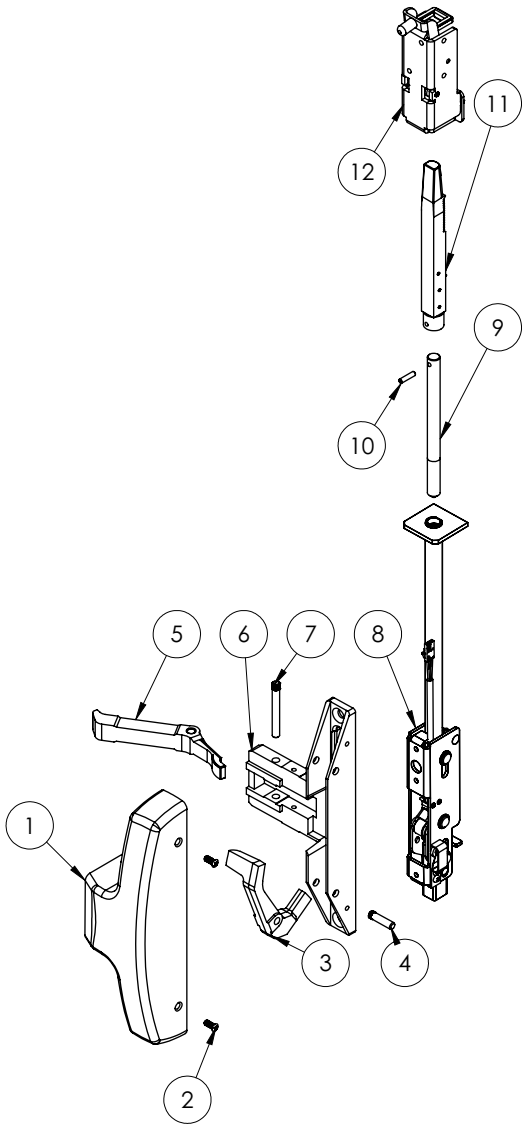
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-NB-MD-(All Functions) 12-NB-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

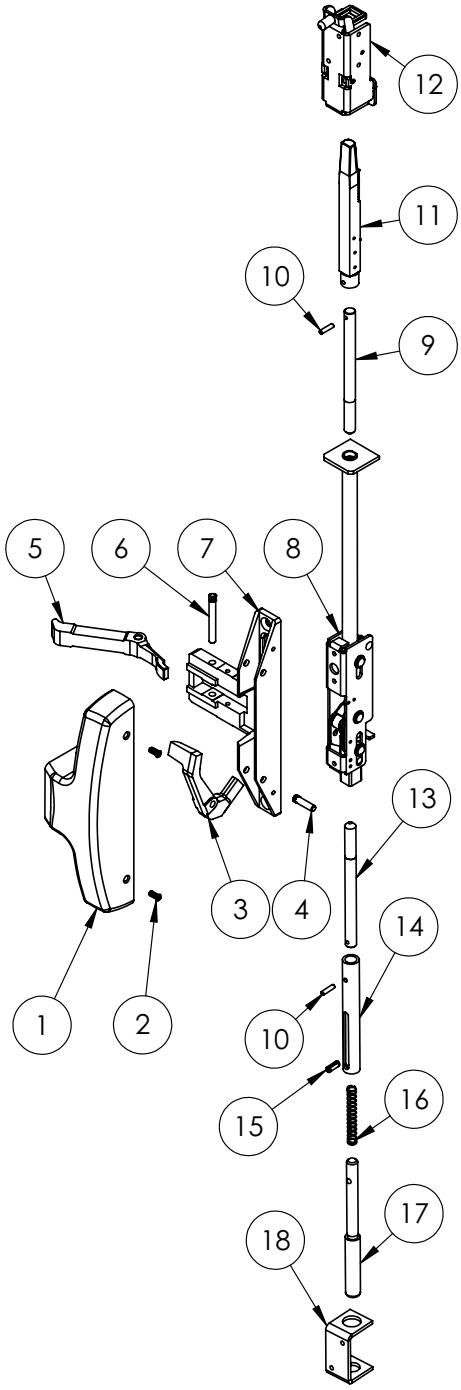
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
53-AD-(All Functions) AD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
		68-3854	53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0037	Bottom Case	1	Yes
		68-3676	Screw Pack*	1	Yes
		640	Aluminum Door Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

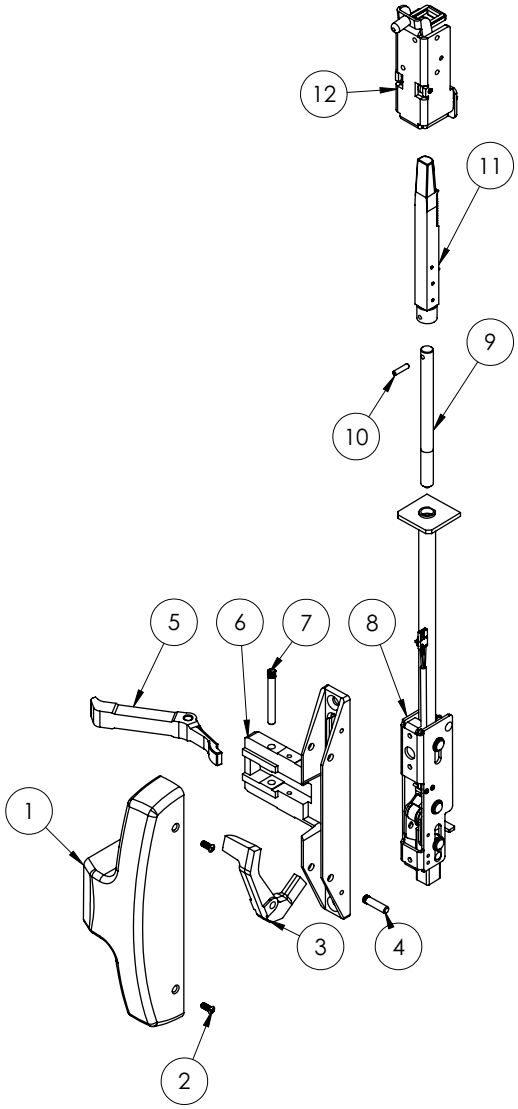
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
53-NB-AD-(All Functions) NB-AD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		639	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

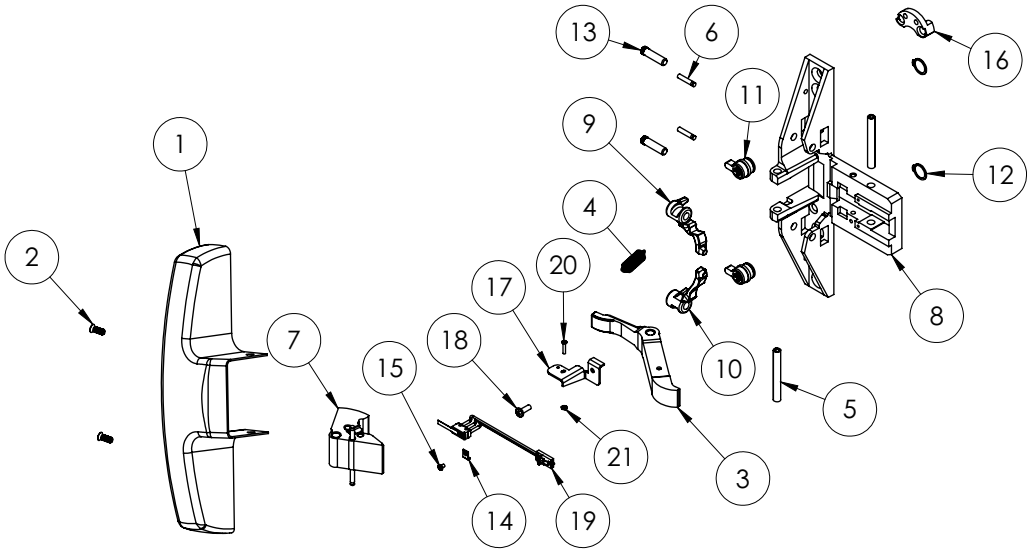
(12/53-)8504 (12/53-)8506 (12/53-)8510
(12/53-)8513 (12/53-)8515 (12/53-)8540
(12/53-)8543 (12/53-)8544 (12/53-)8546
(12/53-)8573 (12/53-)8574

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-) All functions	68-5880	LHRB/RHRB	Yes
(12-) 53- All functions	68-7411	LHRB/RHRB	Yes

Item	Assy. No.	Part No.	Description	Qty	Sellable
1	N/A	68-0495	Cover[1]	1	Yes
2		68-3905	Cover Screw Pack[1]	1	Yes
3		68-1137	Lift Arm	1	Yes
4		98-0028	Latchbolt Spring	1	Yes
5		01-4512	Spirol Pin	2	Yes
6		01-0008	Groove Pin	2	No
7		68-7420	Latchbolt Assembly (53-)	1	Yes
		68-6021	Latchbolt Assembly (Std)	1	Yes
8	68-6082	68-1624	8500 Chassis	1	Yes
9		68-1625	Lift Lever (RHRB)	1	
10		68-1626	Lift Lever (LHRB)	1	
11		94-0088	Cylinder Hub	2	
12		01-0005	Retaining Ring, Truarc 5100-43	2	
13		68-0479	Lift Lever Pivot Pin	2	
14	N/A	52-0310	Cable Clamp (53-)	1	Yes
15		01-1482	Cr-Phms (#2-56 X 1/8") (53-)	1	Yes
16		13-0458	Cylinder Retainer Pack (04 & 044 Functions Only)	1	Yes
17		68-1686	Switch Bracket (53-)	1	Yes
18		01-1220	#6-32 X 3/8" Length Ph Pn Hd Machine Screw (53-)	1	Yes
19		52-4545	Switch Assembly (53-)	1	Yes
20		01-9446	Machine Screw (#1-72 X 11/32" Ph Fl Hd) (53-)	1	Yes
21		01-0909	Hex Machine Screw Nut (53-)	1	Yes
Not Shown		68-2512	Screw Pack	1	Yes
		657	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

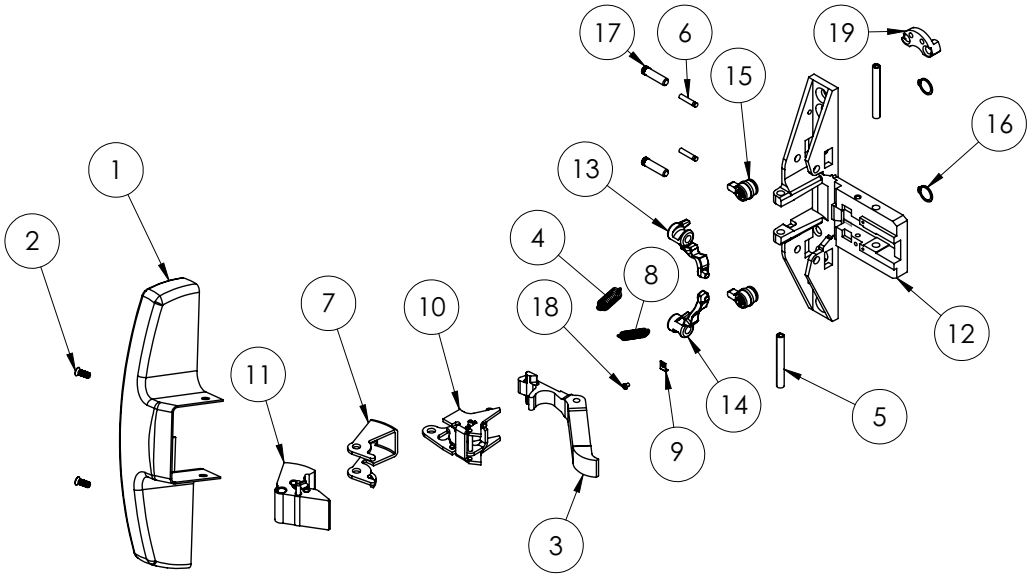
(12-/GL-/59-)8504 (12-/GL-/59-)8506 (12-/GL-/59-)8510
(12-/GL-/59-)8513 (12-/GL-/59-)8515 (12-/GL-/59-)8540
(12-/GL-/59-)8543 (12-/GL-/59-)8544 (12-/GL-/59-)8546
(12-/GL-/59-)8573 (12-/GL-/59-)8574

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-)GL- All functions	68-5881	LHRB/RHRB	YES
(12-)59- All functions	68-5882	LHRB/RHRB	YES

Item	Assy. No.	Part No.	Description	Qty	Sellable
1	N/A	68-1020	Cover[1]	1	Yes
2		—	Screw Pack[1]	1	Yes
3		68-1353	Lift Arm (Guarded)	1	Yes
4		98-0028	Latchbolt Spring	1	Yes
5		01-4512	Spirol Pin	2	Yes
6		01-0008	Groove Pin	2	No
7		68-1352	Guide	1	Yes
8		68-1394	Extension Spring	1	Yes
9		52-0310	Cable Clamp (59-)	1	Yes
10		68-5949	Guard Bracket & Switch Assembly (59-)	1	No
		68-5947	8500 Guard Bracket Assembly (Gl-)	1	No
11		68-4415	Guarded Latchbolt	1	Yes
12	68-6082	68-1624	8500 Chassis	1	Yes
13		68-1625	Lift Lever (RhRb)	1	
14		68-1626	Lift Lever (LhRb)	1	
15		94-0088	Cylinder Hub	2	
16		01-0005	Retaining Ring	2	
17		68-0479	Lift Lever Pivot Pin	2	
18	N/A	01-1482	Cr-Phms (#2-56 X 1/8") (59-)	1	Yes
19		13-0458	Cylinder Retainer Pack (04 & 044 Functions Only)	1	Yes
Not Shown		68-2512	Screw Pack	1	Yes
		657	Strike Pack	1	Yes

1. Indicates finish required



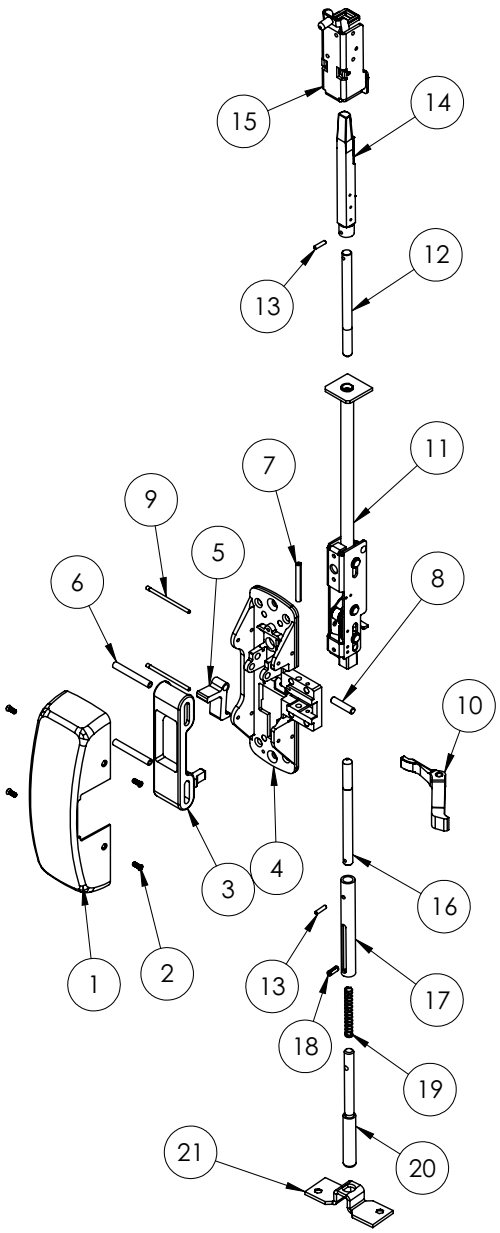
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-MD- 59-MD- MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack (W)*	1	Yes
		652	Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

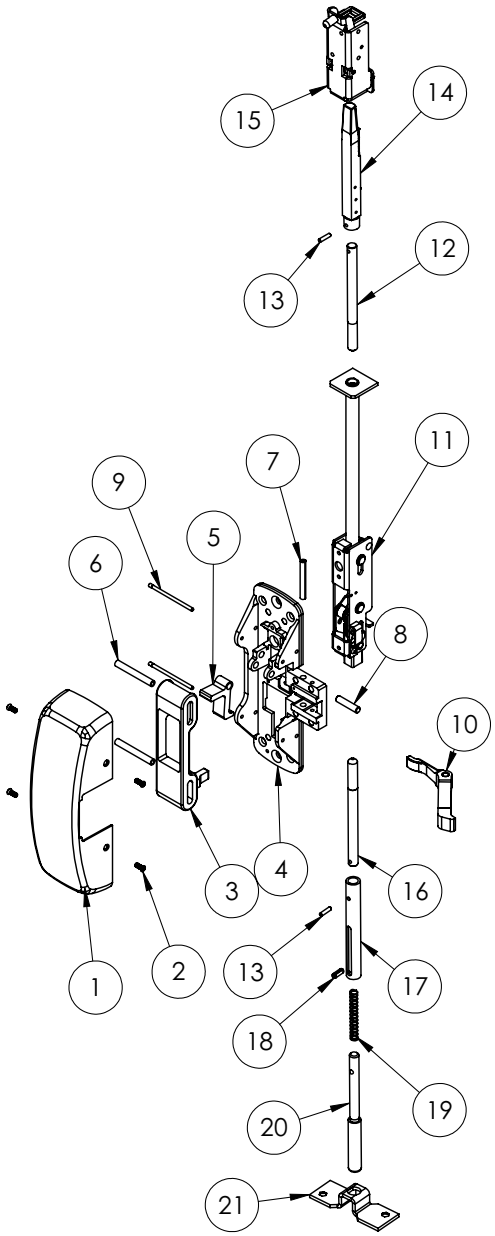
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-MD- 12-59-MD- 12-MD- (All Functions	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12- 53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack		Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-



A8231 12/17

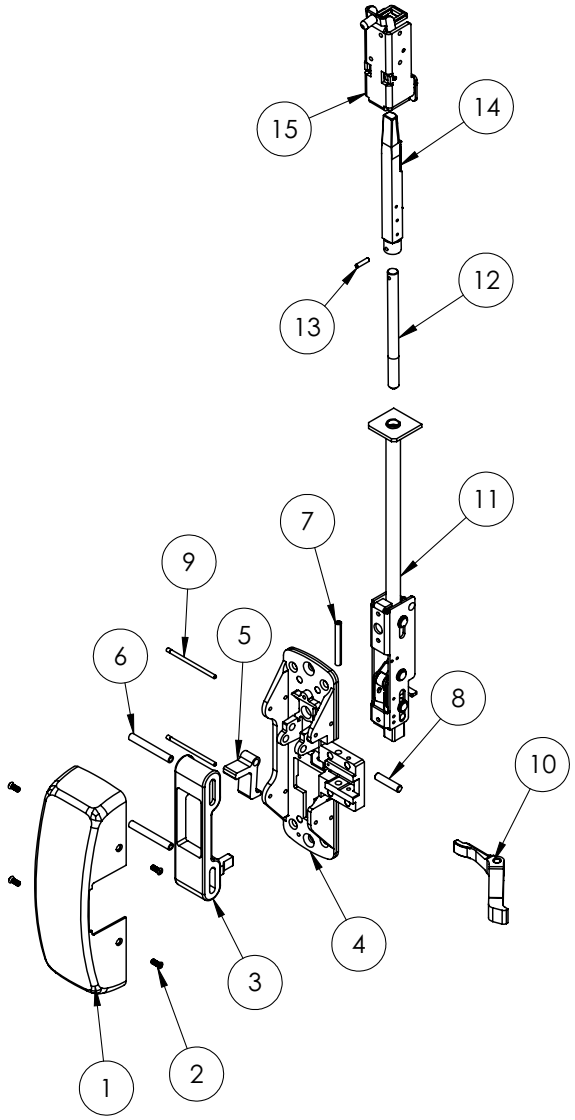
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-MD- 59-NB-MD- NB-MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

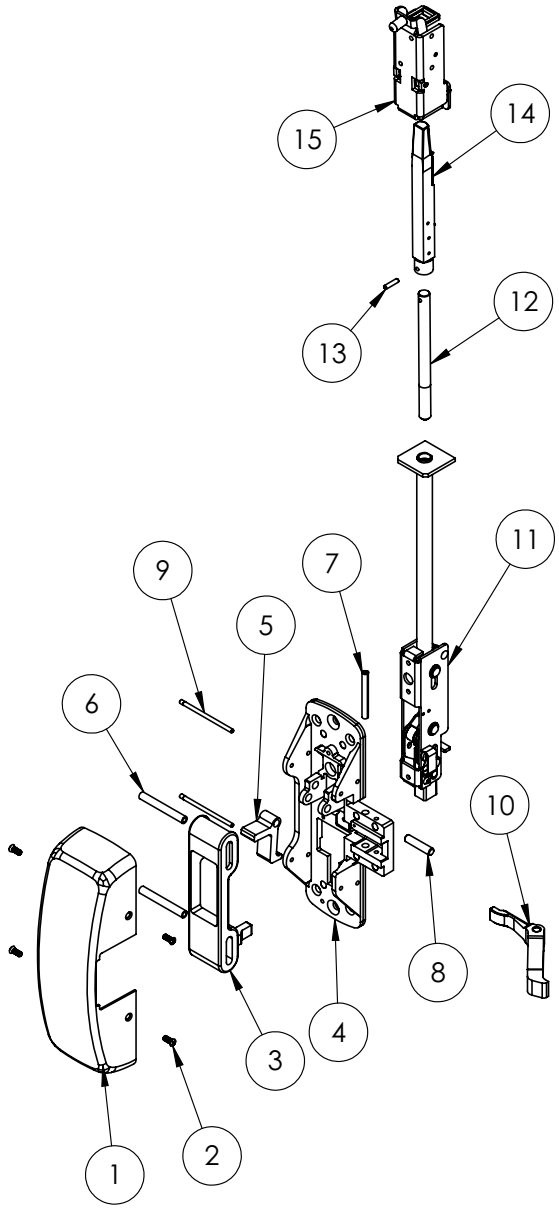
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-NB-MD- 12-59-NB-MD- 12-NB-MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		
11	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12- 53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
		68-5375	Top Case Assembly 1/4" Cladded		Yes
		68-5376	Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-



A8231 12/17

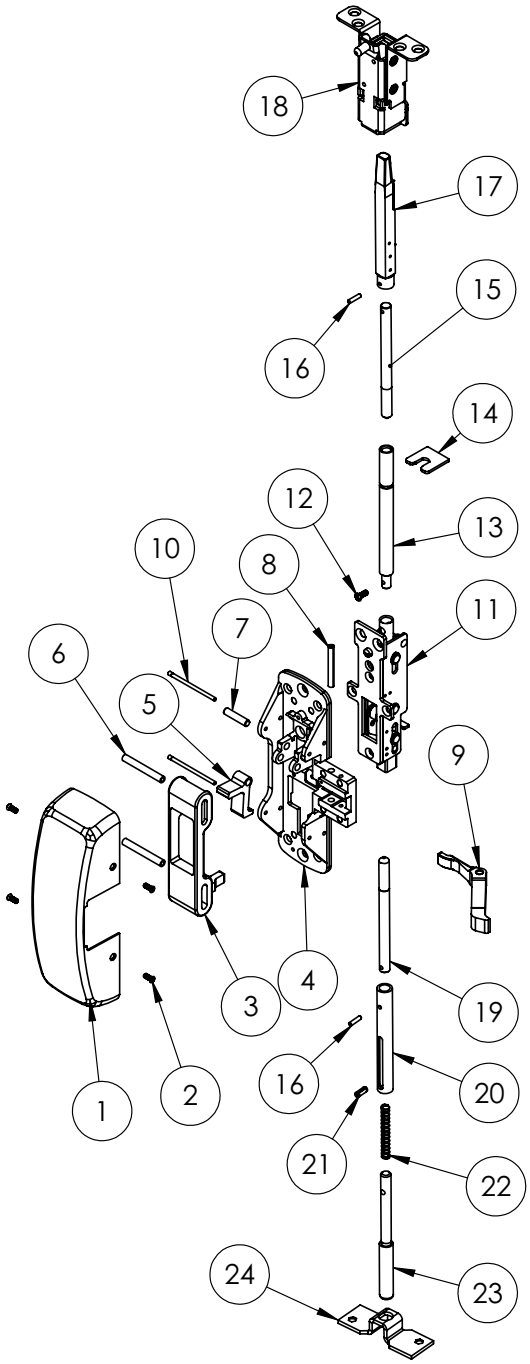
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-WD- 59-WD- WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	Inner Chassis Assembly	1	Yes
	68-3859		53- Inner Chassis Assembly[3]	1	Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	2	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	691B	660B	Bottom Rod[1,2]	1	Yes
20		94-0039	Bolt Sleeve	1	Yes
21		01-4389	Roll Pin	1	Yes
22		97-0454	Spring (Bottom Bolt)	1	Yes
23		94-0038	Bottom Bolt	1	Yes
24	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		652	Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-
4. Only when used w/ Aux Control



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

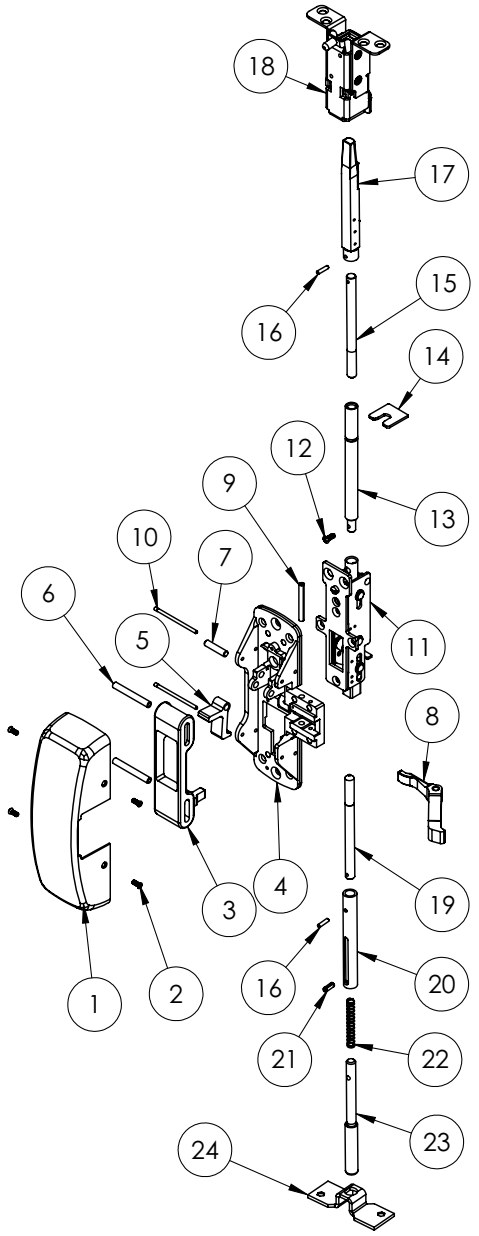
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

12-53-WD- 8606 8610 8613 8615
12-59-WD- 8640 8643 8646 8673
12-WD- 8674

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-WD- 12-59-WD- 12-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
9		01-4512	Spirol Pin	1	Yes
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	12-Inner Chassis Assembly	1	Yes
	68-3859		12-53- Inner Chassis Assembly[3]	1	Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	2	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and BracketAssembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	691B	660B	Bottom Rod[1,2]	1	Yes
20		94-0039	Bolt Sleeve	1	Yes
21		01-4389	Roll Pin	1	Yes
22		97-0454	Spring (Bottom Bolt)	1	Yes
23		94-0038	Bottom Bolt	1	Yes
24	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-
4. Only when used w/ Aux Control

A8231 12/17

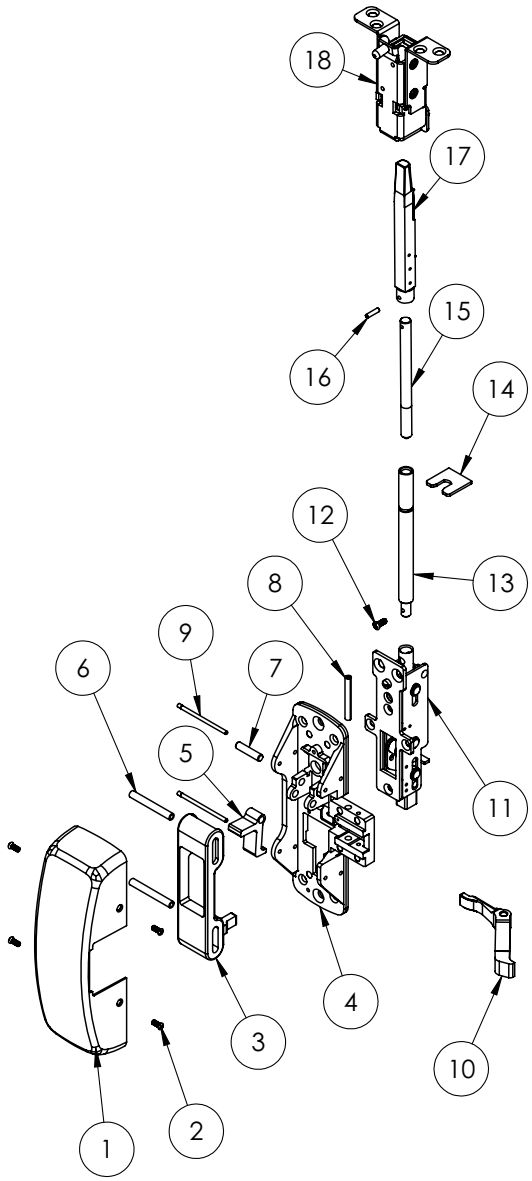
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-WD- 59-NB-WD NB-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
9		68-0012	Roller (Main Slide)	1	Yes
11	68-3580	N/A	Inner Chassis Assembly	1	Yes
	68-3859		53- Inner Chassis Assembly[3]		Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	1	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-
4. Only when used w/ Aux Control



A8231 12/17

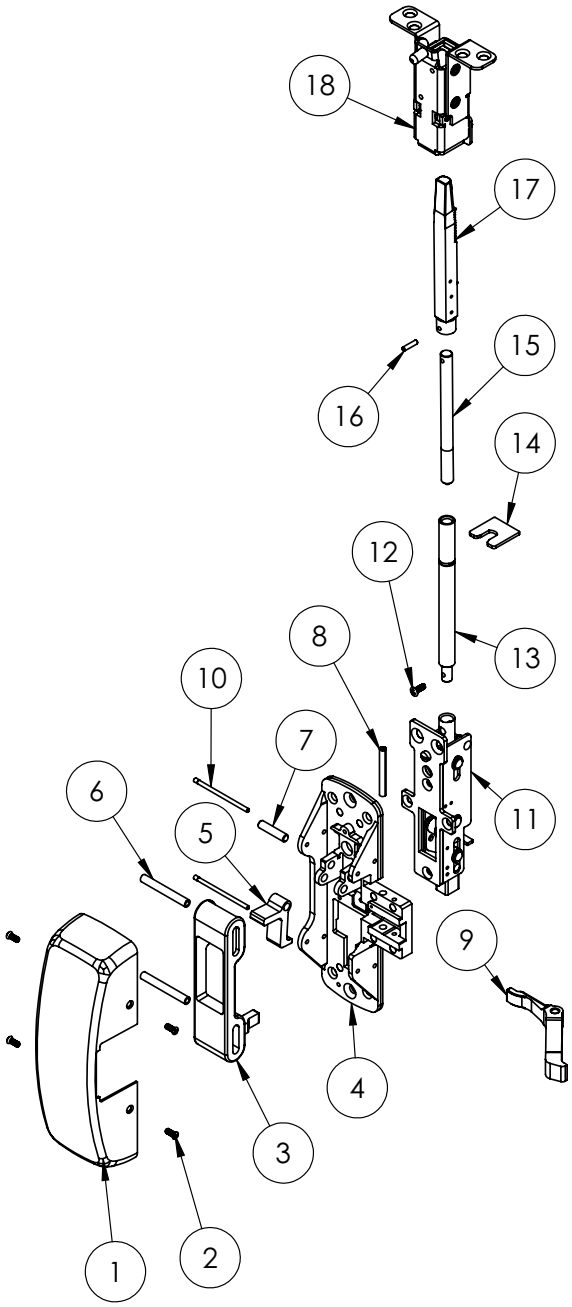
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
12-53-NB-WD- 12-59-NB-WD- 12-NB-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T (4)	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0112	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	12-Inner Chassis Assembly	1	Yes
	68-3859		12-53- Inner Chassis Assembly[3]		Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	1	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-
4. Only when used w/ Aux Control



A8231 12/17

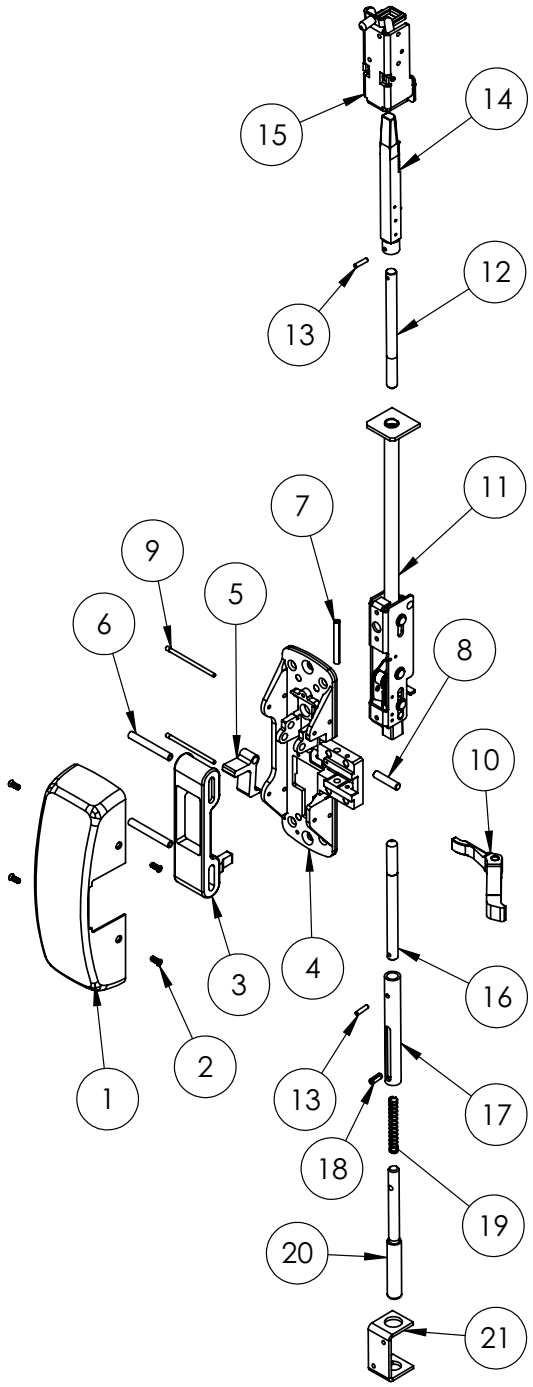
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-AD- 59-AD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0037	Bottom Case	1	Yes
		68-4389	Screw Pack (W)*	1	Yes
		640	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

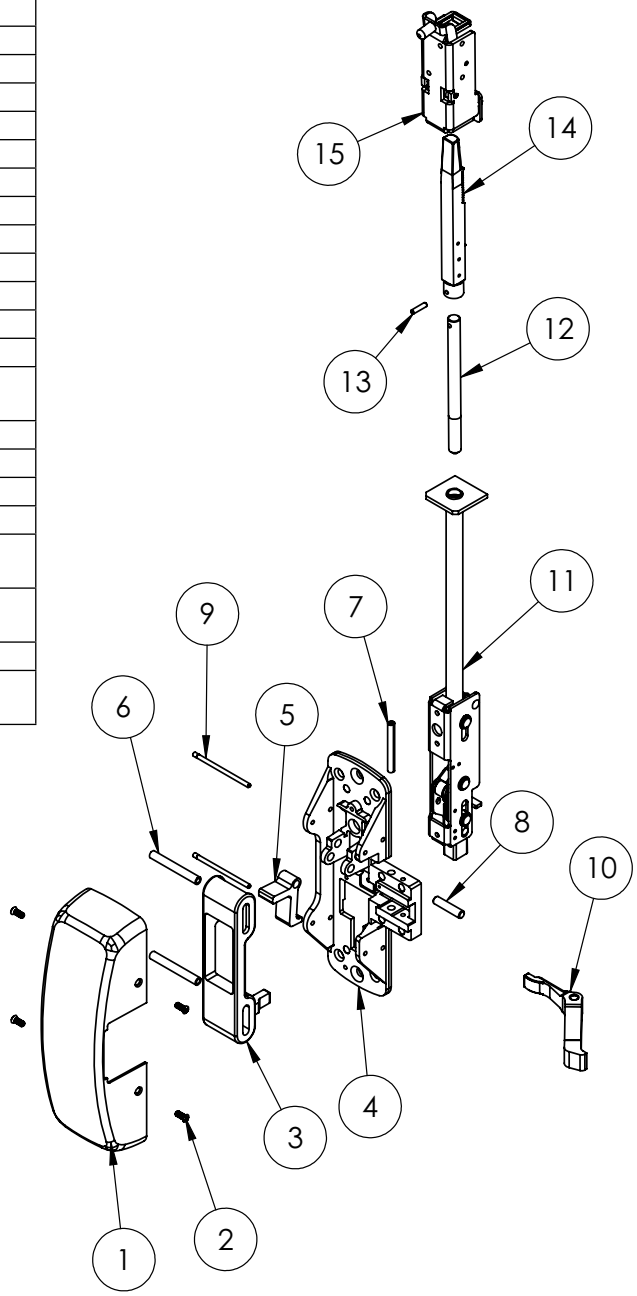
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
53-NB-AD- 59-NB-AD- AD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0241	Lift Arm	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		639	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



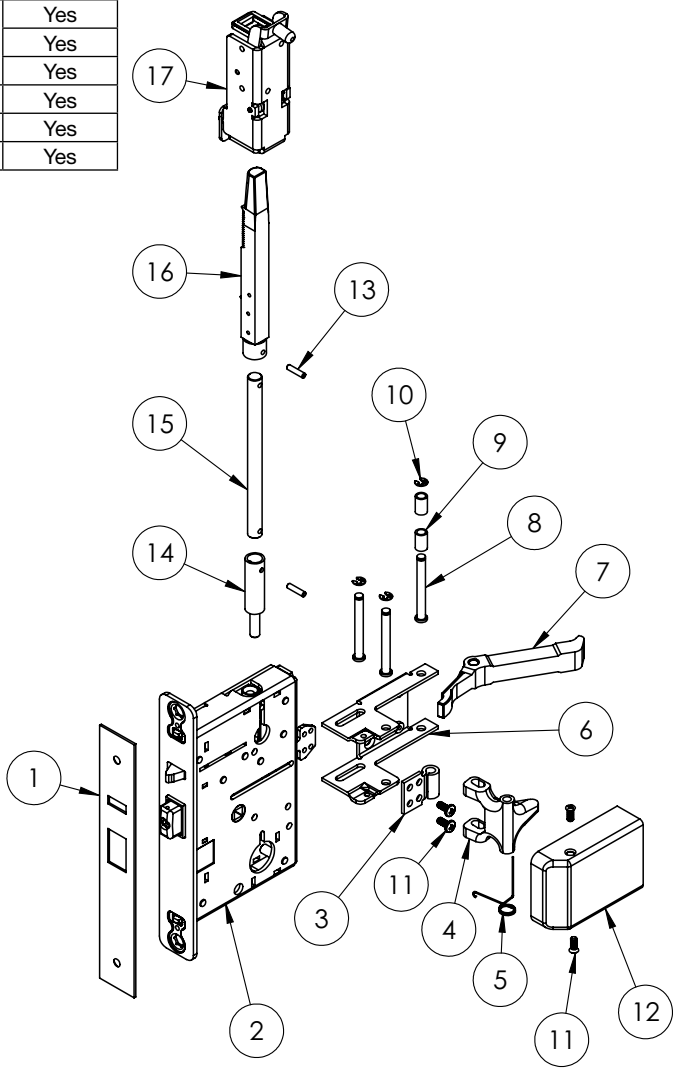
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-1186	Active Outside Front[1]	1	Yes
2	68-4239	N/A	Active Mortise Case	1	Yes
3	68-4264	68-1327	Link Connect (Pull Lever)	1	Yes
4		68-1309	Pull Lever Low Profile	1	Yes
5		68-1332	Torsion Spring (Pull Lever)	1	Yes
6		68-1313	Pivot Pin	3	Yes
7		68-0241	Lift Arm	1	Yes
8		68-1310	Pivot Bracket	1	Yes
9		01-4509	Retaining Ring	3	Yes
10		68-1311	Lift Arm Spacer	2	Yes
11	N/A	68-4373	Screw Pack (LP)	1	Yes
12		68-1317	Chassis Cover (LP)*	1	Yes
13	692L	01-0696	Coiled Pin	2	Yes
14		68-1339	Connecting Tube	1	Yes
15		661L	Top Rod (LP)	1	Yes
16		68-4840	Latch Bolt Assembly	1	Yes
17	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Panel		Yes
	68-5376		Top Case Assembly 1/2" Panel		Yes
	N/A	68-4389	Screw Pack	1	Yes
		650	Strike Pack	1	Yes
		77-0883	A.S.A. Strike (Curved Lip)*[2]	1	Yes

*Specify Finish
1. Only available in 32D finish
2. LS function only



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

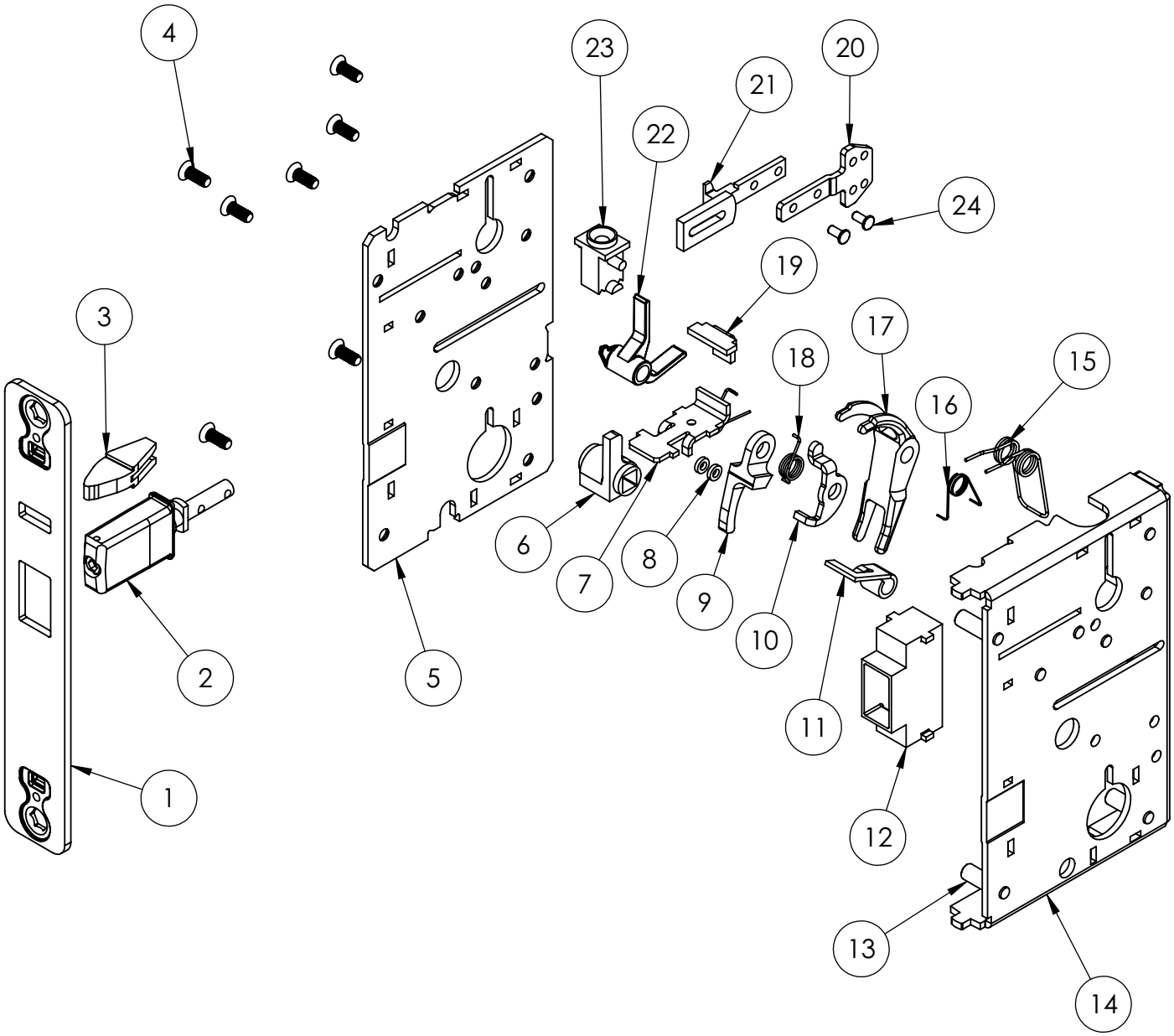
Item	Part No.	Description	Qty	Sellable
1	68-1188	Active Inside Front	1	No
2	68-1167	Active Latchbolt	1	Yes
3	68-1166	Activation Bolt	1	Yes
4	01-4402	#8-32x7/16" Flat PH U/C MS	7	Yes
5	68-1338	Mortise Cap	1	No
6	68-1476	Outside Hub (LP)	1	Yes
7	68-1291	Slide	1	No
8	68-1330	Bushing (LP)	2	Yes
9	68-1168	Active Case Pivot	1	Yes
10	68-1172	Retractor	1	Yes
11	68-1293	Fire Stop	1	Yes
12	68-1220	Active Bolt Guide	1	Yes
13	82-0294	Post (Screw and Case)	8	No
14	68-1337	Mortise Case	1	No
15	68-1253	Spring (Top Mount)	1	Yes
16	68-1265	Spring (Active Lever)	1	Yes
17	68-1333	Active Lever	1	Yes
18	68-1198	Torsion Spring (Retractor)	1	Yes
19	68-1246	Top Pusher Guide	1	Yes
20	68-1328	Link Latchbolt Tail	1	No
21	68-1334	Latchbolt Extension/Slide	1	No
22	68-1292	Upper Guard	1	Yes
23	68-1336	Top Mount	1	Yes
24	01-0424	Rivet	2	No

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

12-LP **8606** **8610** **8613** **8615**
LP **8640** **8643** **8646** **8673**
12-LS **8674**
LS

SARGENT®
ASSA ABLOY



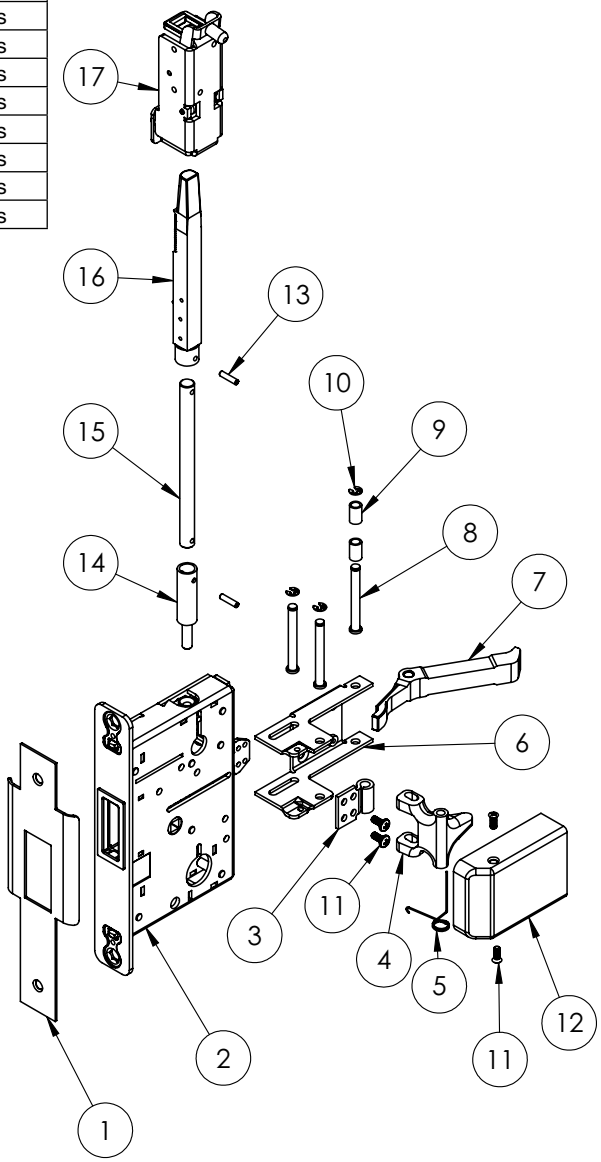
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-1183	Inactive Outside Front[1]	1	Yes
2	68-4238	N/A	Inactive Mortise Case	1	Yes
3	68-4264	68-1327	Link Connect (Pull Lever)	1	Yes
4		68-1309	Pull Lever Low Profile	1	Yes
5		68-1332	Torsion Spring (Pull Lever)	1	Yes
6		68-1313	Pivot Pin	3	Yes
7		68-0241	Lift Arm	1	Yes
8		68-1310	Pivot Bracket	1	Yes
9		01-4509	Retaining Ring	3	Yes
10		68-1311	Lift Arm Spacer	2	Yes
11	N/A	68-1317	Chassis Cover (LP)*	1	Yes
12		68-4373	Screw Pack (LP)	1	Yes
13	692L	01-0696	Coiled Pin	2	Yes
14		68-1339	Connecting Tube	1	Yes
15		661L	Top Rod (LP)	1	Yes
16		68-4840	Latch Bolt Assembly	1	Yes
17	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Panel		Yes
	68-5376		Top Case Assembly 1/2" Panel		Yes
	N/A	68-4389	Screw Pack	1	Yes
		650	Strike Pack	1	Yes

*Specify Finish
1. Only available in 32D finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

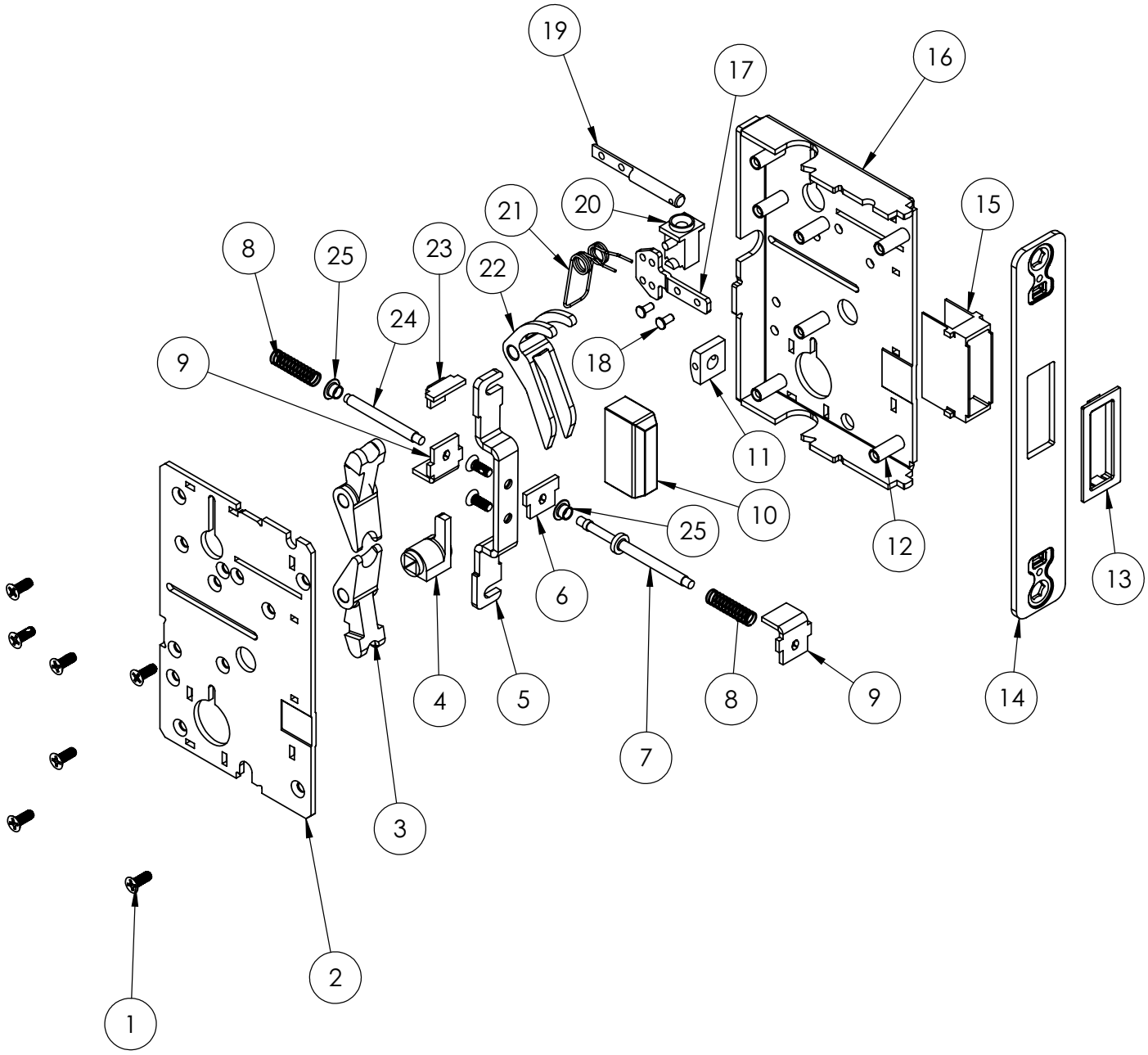
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty	Sellable
1	01-4402	#8-32x7/16" Flat PH U/C MS	9	Yes
2	68-1338	Mortise Cap	1	No
3	68-1164	Pusher Lever	2	Yes
4	68-1476	Outside Hub (LP)	1	Yes
5	68-1174	Pusher Slide	1	Yes
6	68-1176	Pusher Rod Guide	1	No
7	68-1177	Pusher Rod	1	No
8	99-0057	GD Bolt Spring	2	Yes
9	68-1491	Rod Guide Stop	2	No
10	68-1163	Pusher Bolt	1	Yes
11	68-1329	Inactive Latchbolt Actuator	1	No
12	82-0294	Post (Screw and Case)	7	No
13	68-1531	Inactive Bolt Guide	1	Yes
14	68-1187	Inactive Inside Front	1	No
15	68-1222	Inactive Bolt Guide	1	Yes
16	68-1337	Mortise Case	1	No
17	68-1328	Link Latchbolt Tail	1	No
18	01-0424	Rivet	2	No
19	68-1335	Inactive Latchbolt Tail	1	No
20	68-1336	Top Mount	1	Yes
21	68-1253	Spring (Top Mount)	1	Yes
22	68-1405	Inactive Lever	1	Yes
23	68-1246	Top Pusher Guide	1	Yes
24	68-1251	Pusher Rod	1	No
25	99-0072	GD Bolt Eyelet	2	Yes

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



A8231 12/17

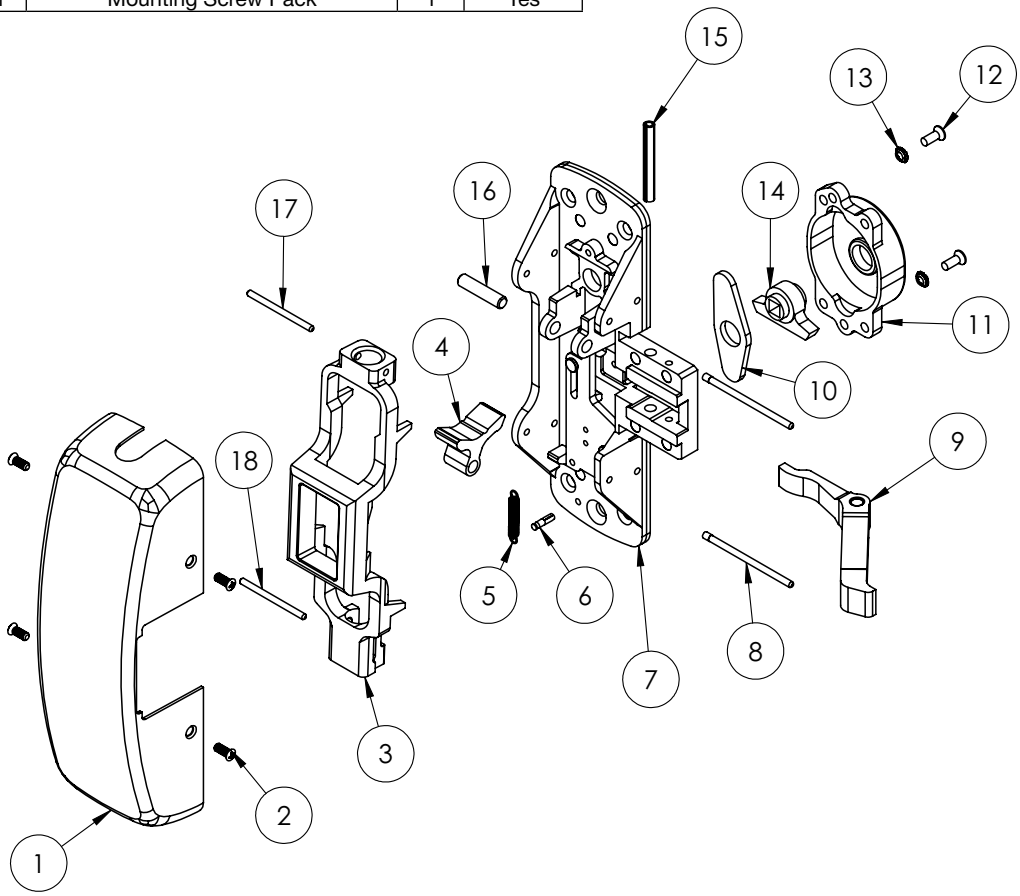
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
06, 13	68-2201 (LHRB)	Chassis Assembly	Yes
	68-2202 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-2201(LHRB) 68-2202(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
8		68-0323	Chassis Pin	2	Yes
9		68-0241	Lift Arm	1	Yes
10		97-0043	Knob Hub Retainer	1	Yes
11		68-0367	Knob Hub Cover	2	Yes
12		01-3384	8-32x7/16 PH FH MS	2	Yes
13		01-0930	Countersunk Lock Washer	2	Yes
14		97-0042	Knob Hub	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-0324	Lift Lever Pivot Pin	1	Yes
17	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

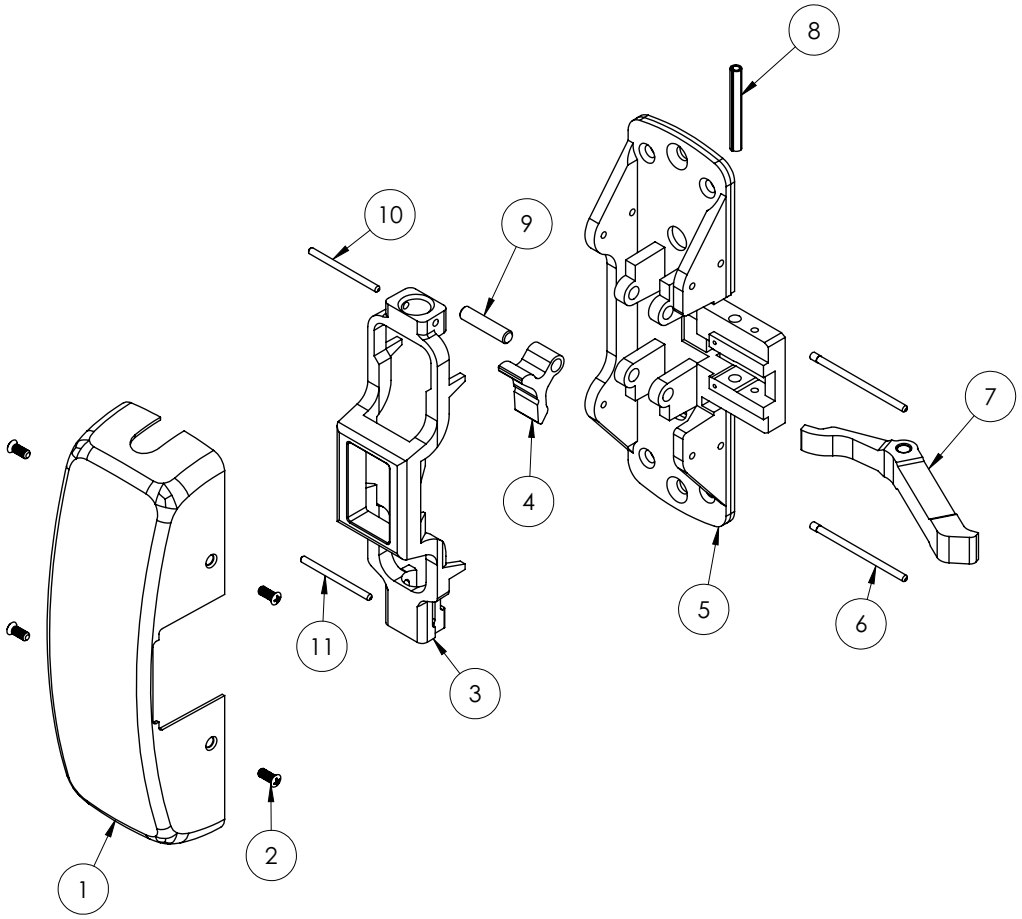
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
10, 40	68-2163 (LHRB)	Chassis Assembly	Yes
	68-2164 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2163(LHRB) 68-2164(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		68-0326	Chassis	1	Yes
6		68-0323	Chassis Pin	2	Yes
7		68-0241	Lift Arm	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0324	Lift Lever Pivot Pin	1	Yes
10	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
11		97-0048	Bottom Rod Adjustment Pin	1	Yes
12		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

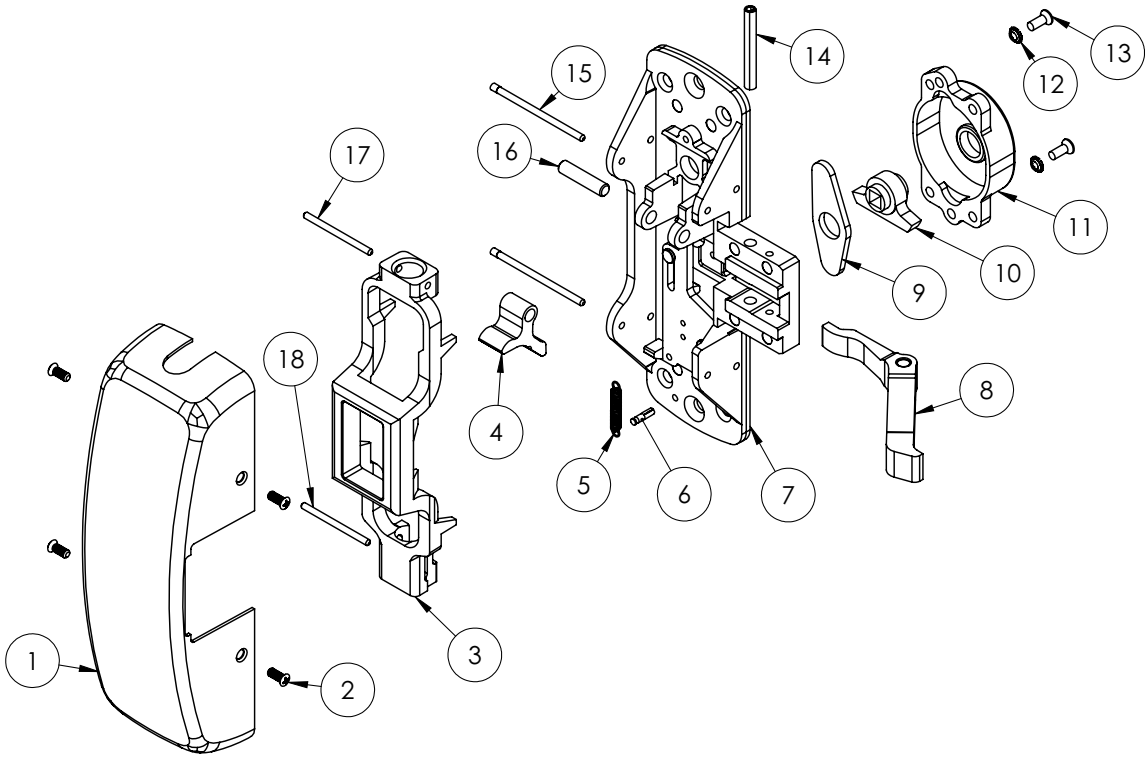
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
15, 43, 46, 73, 74	68-2207 (LHRB)	Chassis Assembly	Yes
	68-2208 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Cover Screw Pack*	1	Yes
3	68-2207(LHRB) 68-2208(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
8		68-1137	Lift Arm	1	Yes
9		97-0043	Knob Hub Retainer	1	Yes
10		97-0042	Knob Hub	1	Yes
11		68-0367	Knob Hub Cover	2	Yes
12		01-0930	Countersunk Lock Washer	2	Yes
13		01-3384	8-32x7/16 PH FH MS	2	Yes
14		01-4512	Spirol Pin	1	Yes
15		68-0323	Chassis Pin	2	Yes
16		68-0324	Lift Lever Pivot Pin	1	Yes
17	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

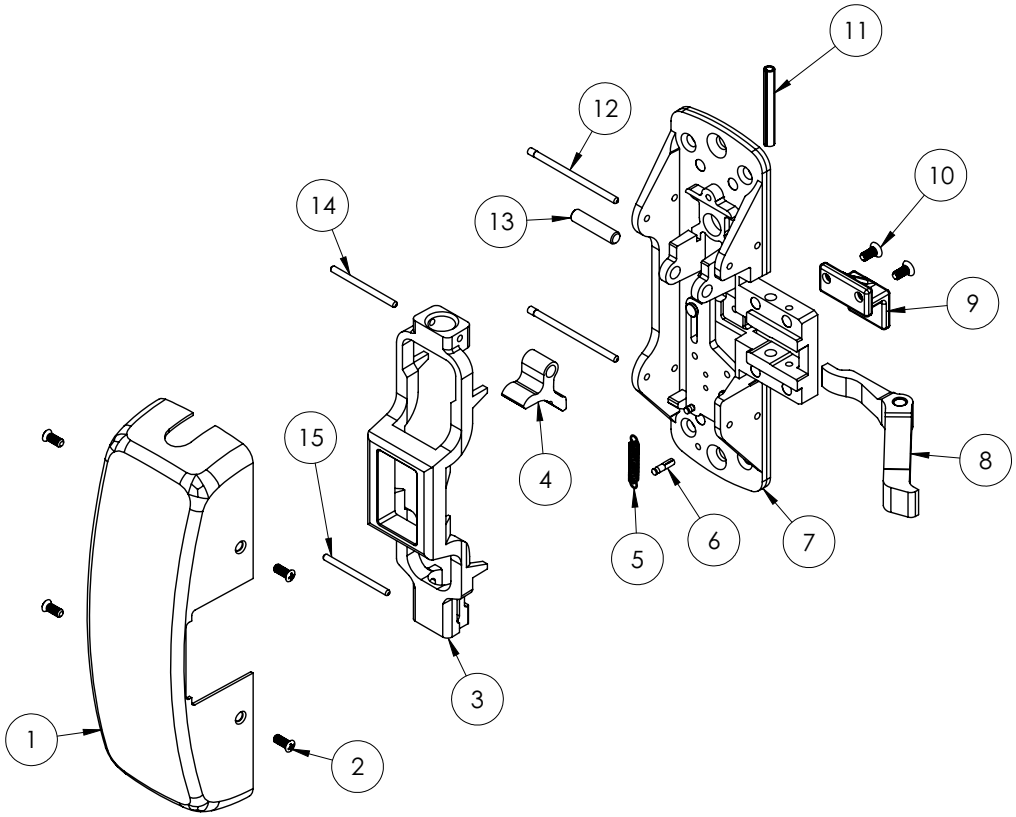
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
28	68-2210 (LHRB)	Chassis Assembly	Yes
	68-2211 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2210(LHRB) 68-2211(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2415	Chassis and Slide Assembly, LHRB	1	No
		68-2416	Chassis and Slide Assembly, RHRB		No
8		68-0241	Lift Arm	1	Yes
9		97-0089	Thumb Piece Lever	1	Yes
10		01-1146	8-32x3/8 PH FH U'CUT Screw	2	Yes
11		01-4512	Spirol Pin	1	Yes
12		68-0323	Chassis Pin	2	Yes
13		68-0324	Lift Lever Pivot Pin	1	Yes
14	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
15		97-0048	Bottom Rod Adjustment Pin	1	Yes
16		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

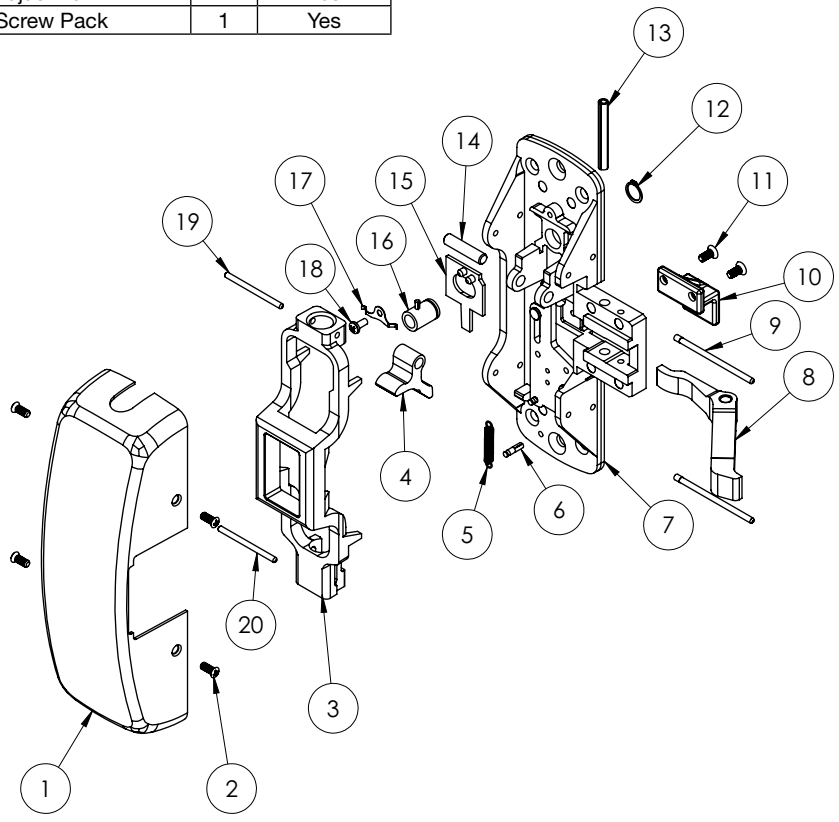
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
62, 63	68-2204 (LHRB)	Chassis Assembly	Yes
	68-2205 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2204(LHRB) 68-2205(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2415	Chassis and Slide Assembly, LHRB	1	No
		68-2416	Chassis and Slide Assembly, RHRB		No
8		68-0241	Lift Arm	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		97-0089	Thumb Piece Lever	1	Yes
11		01-1146	8-32x3/8 PH FH U'CUT Screw	2	Yes
12		01-0005	Retaining Ring	1	Yes
13		01-4512	Spirol Pin	1	Yes
14		68-0324	Lift Lever Pivot Pin	1	Yes
15		68-2198	Locking Slide Assembly, LHRB	1	Yes
		68-2199	Locking Slide Assembly, RHRB		Yes
16		97-2048	Cylinder Hub and Pin Assembly	1	Yes
17		68-0368	Locking Slide Spring, LHRB	1	Yes
		97-0006	Locking Slide Spring, RHRB		Yes
18		01-1190	6-32x5/16 PH PNHD Self Tap	1	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

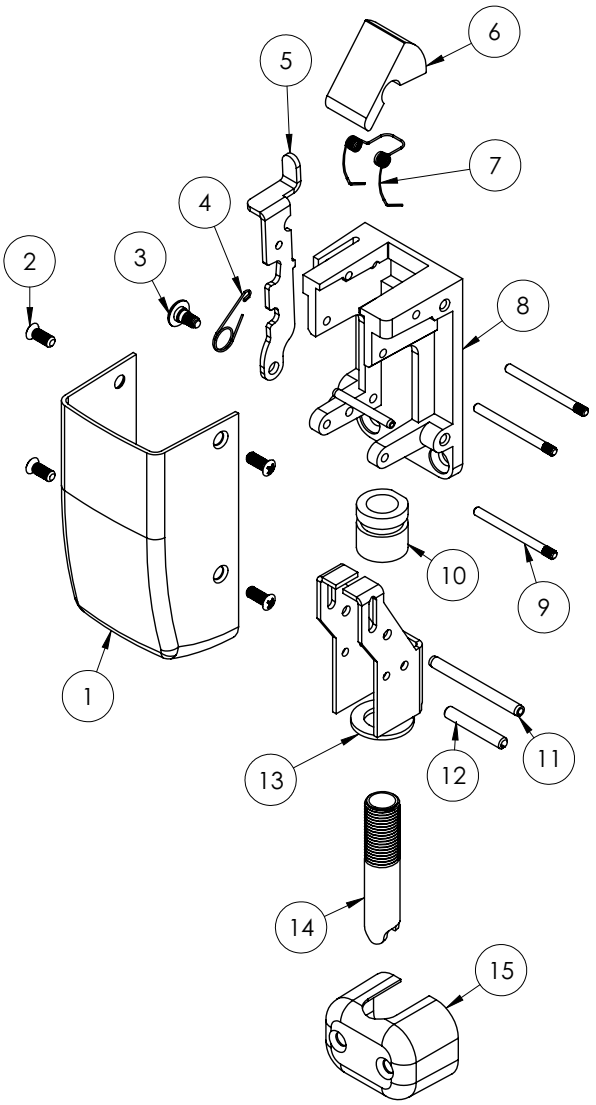
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	97-2434 Manufactured Before 11/11/2002	Top Case Assembly	Yes
	68-4557 Manufactured After 11/11/2002		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2434	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		97-0296	Latch Bolt	1	Yes
7		97-0300	L.B. Spring	1	Yes
8		97-0299	Chassis	1	Yes
9		97-0294	Pivot Pin	3	Yes
11		01-0461	Spirol Pin	1	Yes
12		01-0002	Roll Pin	1	Yes
3	68-4557	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		97-0296	Latch Bolt	1	Yes
7		97-0300	L.B. Spring	1	Yes
8		97-0299	Chassis	1	Yes
9		97-0294	Pivot Pin	1	Yes
10		68-1455	Top Rod Adjuster	1	Yes
11		01-0461	Spirol Pin	1	Yes
12		01-0002	Roll Pin	1	Yes
13		97-0298	Top Slide	1	Yes
14	N/A	670T	Top Rod	1	Yes
15		97-0020	Rod Guide*	1	Yes
16		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

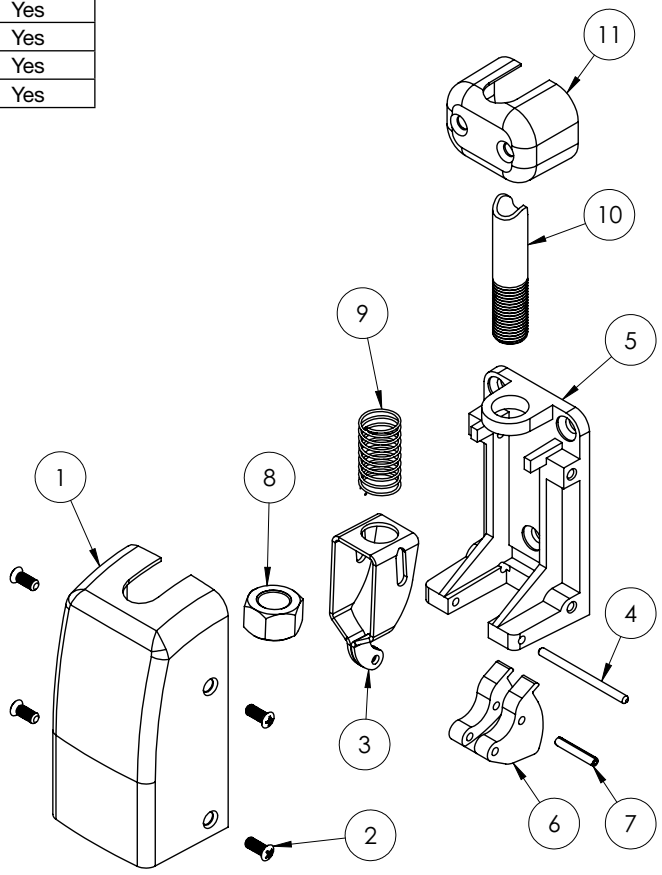
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2038 (Manufactured Before 11/11/2002)	Bottom Case Assembly	Yes
	68-4549 (Manufactured After 11/11/2002)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Bottom Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2038	97-0035	Retractor	1	Yes
4		97-0084	Adjustment Pin, Bottom Rod	1	Yes
5		97-0025	Bottom Chassis	1	Yes
6		97-0053	Bottom Latch Bolt	1	Yes
7		01-0697	Spirol Pin	1	Yes
3	68-4549	97-0035	Retractor	1	Yes
4		97-0084	Adjustment Pin, Bottom Rod	1	Yes
5		97-0025	Bottom Chassis	1	Yes
6		97-0053	Bottom Latch Bolt	1	Yes
7		01-0697	Spirol Pin	1	Yes
8		97-0572	Rod Adjustment Nut	1	Yes
9	N/A	97-0101	Spring, Compression	1	Yes
10		670B	Bottom Rod	1	Yes
11		97-0020	Rod Guide*	1	Yes
12		624	Bottom Strike Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

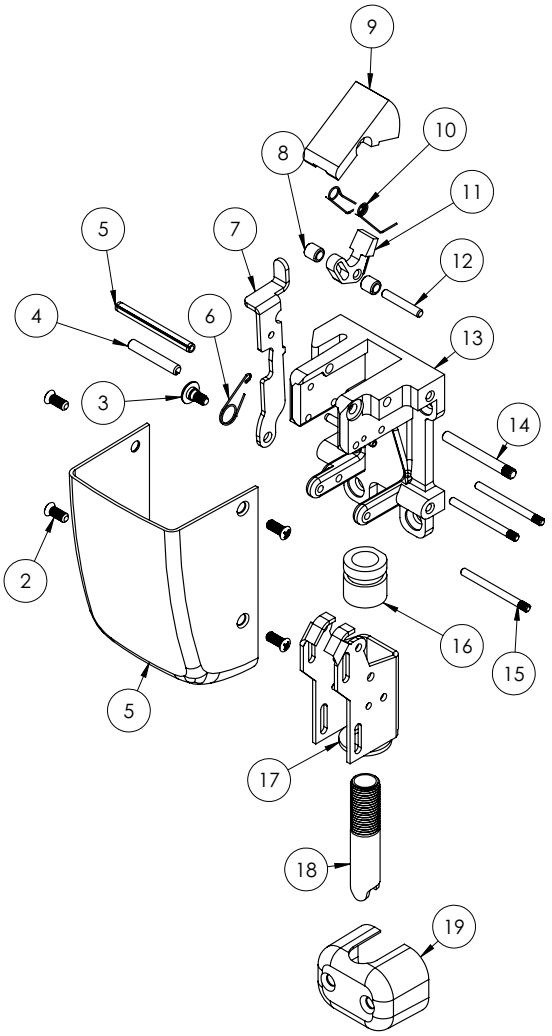
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	97-2693 Manufactured Before 11/11/2002	Top Case Assembly	Yes
	68-4559 Manufactured After 11/11/2002		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-4559	97-0065	Latch Release Lever Pin	1	Yes
4		01-0002	Roll Pin	1	Yes
5		01-0461	Spirol Pin	1	Yes
6		97-0579	Spring, Torsion	1	Yes
7		97-0399	Latch Retracting Lever	1	Yes
8		97-0391	Sleeve	2	Yes
9		97-0398	Latch Bolt	1	Yes
10		97-0400	Top Case Spring	1	Yes
11		97-0405	Guard Lever	1	Yes
12		97-0393	Pivot Pin	1	Yes
13		97-0402	Top Chassis	1	Yes
14		97-0394	Latch Bolt Pivot Pin	1	Yes
15		97-0294	Pivot Pin	3	Yes
16		68-1455	Top Rod Adjuster	1	Yes
17		97-0397	Slide	1	Yes
3	97-2963	97-0065	Latch Release Lever Pin	1	Yes
5		01-0461	Spirol Pin	1	Yes
6		97-0579	Spring, Torsion	1	Yes
7		97-0399	Latch Retracting Lever	1	Yes
8		97-0391	Sleeve	2	No
9		97-0398	Latch Bolt	1	Yes
10		97-0400	Top Case Spring	1	No
11		97-0405	Guard Lever	1	No
12		97-0393	Pivot Pin	1	No
13		97-0402	Top Chassis	1	Yes
14		97-0394	Latch Bolt Pivot Pin	1	Yes
15		97-0294	Pivot Pin	3	Yes
17		97-0397	Slide	1	Yes
18	N/A	670T	Top Rod	1	Yes
19		97-0020	Rod Guide*	1	Yes
20		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

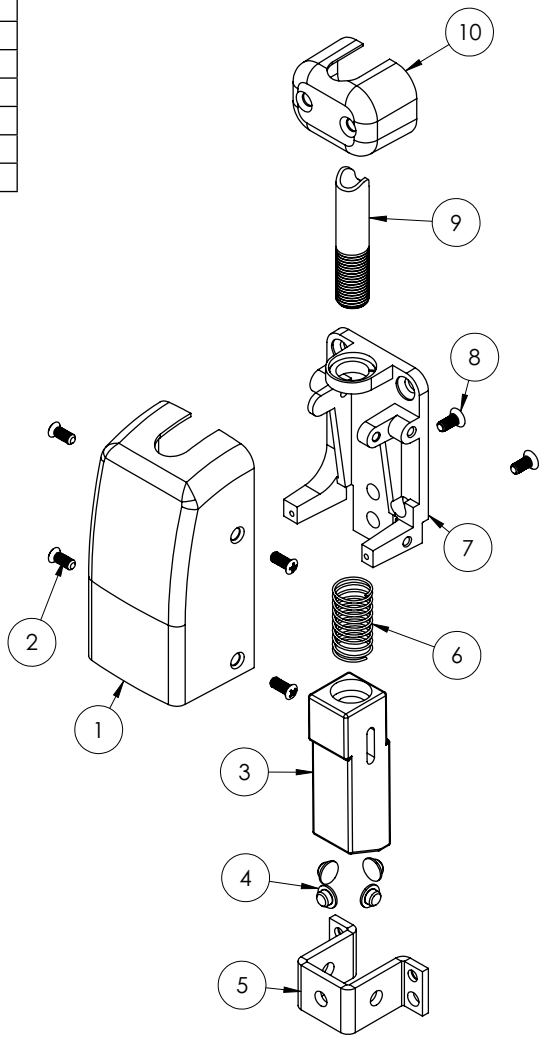
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2002	Bottom Case Assembly Manufactured Before 11/11/2002	Yes
	68-4558	Bottom Case Assembly Manufactured After 11/11/2002	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Bottom Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2002	97-0076	Bottom Bolt	1	Yes
4		97-0305	Nylon Insert	4	Yes
5		97-0270	Reinforcement	1	Yes
6		97-0101	Spring, Compression	1	Yes
7		97-0080	Chassis	1	Yes
8		01-4404	CR-FH #6 Head 8-32 Screw	2	Yes
3	68-4558	68-1454	Bottom Bolt	1	Yes
4		97-0305	Nylon Insert	4	Yes
5		97-0270	Reinforcement	1	Yes
6		97-0101	Spring, Compression	1	Yes
7		97-0080	Chassis	1	Yes
8		01-4404	CR-FH #6 Head 8-32 Screw	2	Yes
9	N/A	670B	Bottom Rod	1	Yes
10		97-0020	Rod Guide*	1	Yes
11		655	Flat Strike Pack (STD, HC)	1	Yes
		653	Bottom Strike Pack (FM)	1	Yes

*Specify Finish



A8231 12/17

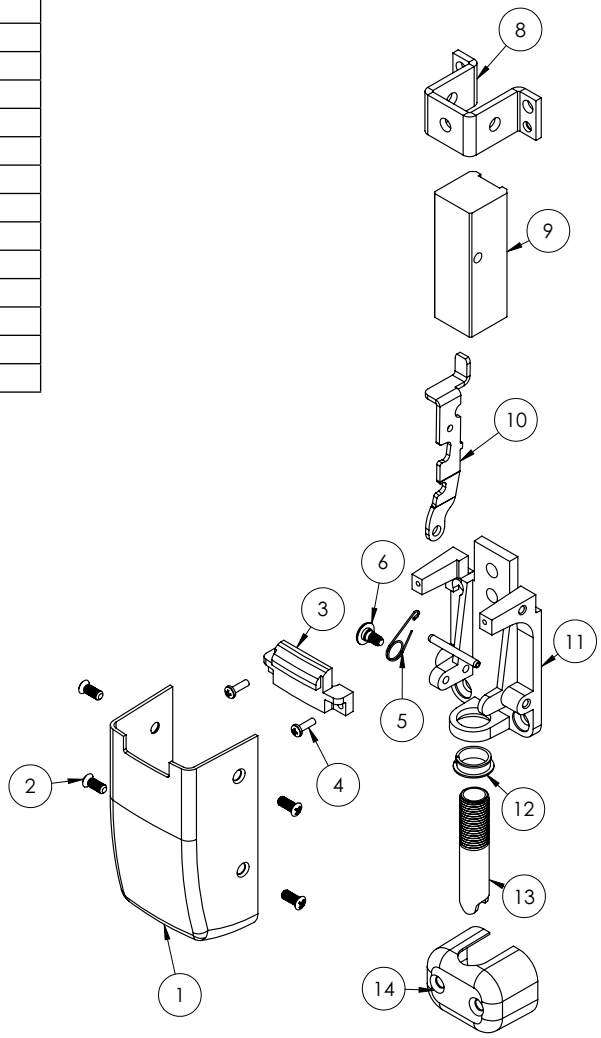
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2003	Top Case Assembly Manufactured Before 11/11/2002	Yes
	68-4561	Top Case Assembly Manufactured After 11/11/2002	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0084	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2003	97-0079	Top Case Filler	1	Yes
4		01-1490	#4-40 x 3/8 PH Pan MS	2	Yes
5		97-0579	Spring, Torsion	1	Yes
6		97-0065	Pin, Latch Release Lever	1	Yes
7		01-0695	Spirol Pin	1	Yes
8		97-0270	Top Reinforcement	1	Yes
9		97-2046	Top Slide Assembly	1	Yes
10		68-1155	Latch Release Lever	1	Yes
11		97-0080	Chassis	1	Yes
12		01-0476	Snap-In Nyliner	1	Yes
3	68-4561	97-0079	Top Case Filler	1	Yes
4		01-1490	#4-40 x 3/8 PH Pan MS	2	Yes
5		97-0579	Spring, Torsion	1	Yes
6		97-0065	Pin, Latch Release Lever	1	Yes
7		01-0695	Spirol Pin	1	Yes
8		97-0761	Top Reinforcement	1	Yes
9		68-4560	Top Slide Assembly	1	Yes
10		68-1665	Latch Release Lever	1	Yes
11		97-0080	Chassis	1	Yes
12		01-0476	Snap-In Nyliner	1	Yes
13	N/A	670T	Top Rod	1	Yes
14		97-0020	Rod Guide*	1	Yes
15		659	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

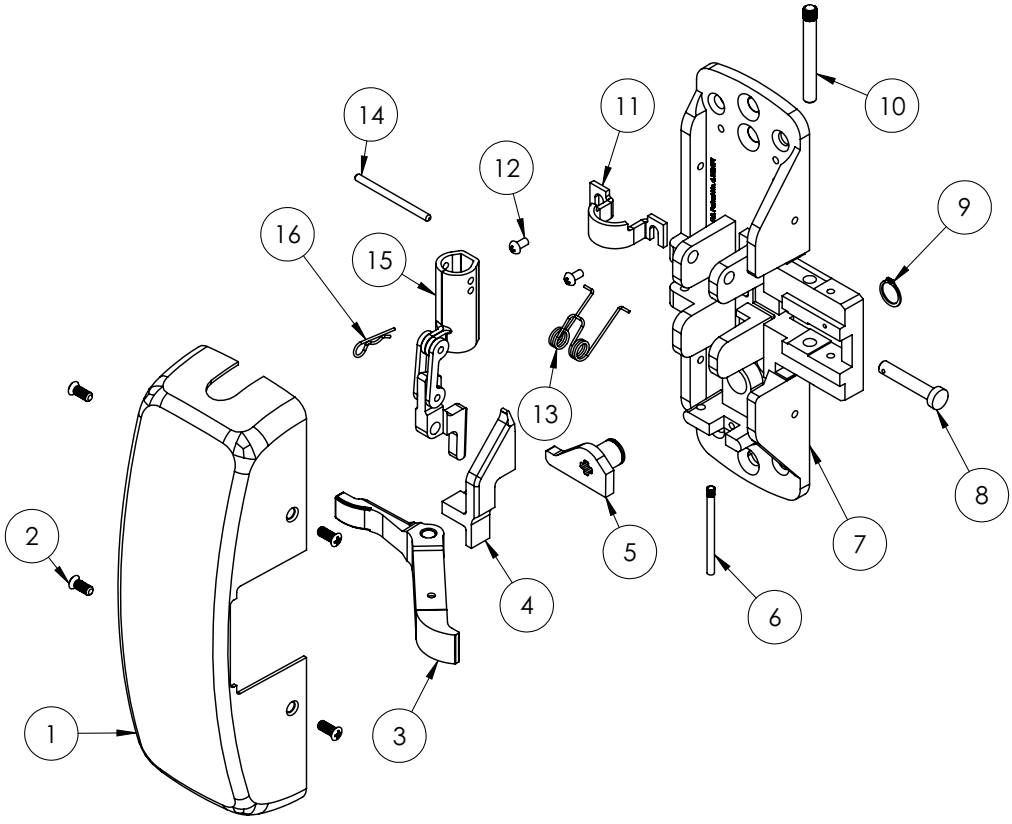
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	68-4568 (LHRB)	Chassis Assembly	Yes
	68-4569 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-4568(LHRB) 68-4569(RHRB)	68-1137	Lift Arm	1	Yes
4		68-1170	Outside Actuator, LH	1	Yes
		68-1171	Outside Actuator, RH		Yes
5		68-1208	ET Cam, LH	1	Yes
		68-1209	ET Cam, RH		Yes
6		68-1184	Guide Pin	1	Yes
7		68-1205	Chassis, LH	1	Yes
		68-1206	Chassis, RH		Yes
8		68-1191	Link Pin	1	Yes
9		01-0005	Retaining Ring	1	Yes
10		68-0239	Pivot Pin	1	Yes
11		68-1180	Tube Support	1	Yes
12		01-3595	Machine Screw	2	Yes
13		68-1193	Spring, Upper Link	1	Yes
14		97-0048	Rod Adjustment Pin	1	Yes
15		68-4270	Upper Link Assembly, LHRB	1	Yes
		68-4271	Upper Link Assembly, RHRB		Yes
16		68-1210	Hair Pin	1	Yes
17	N/A	68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

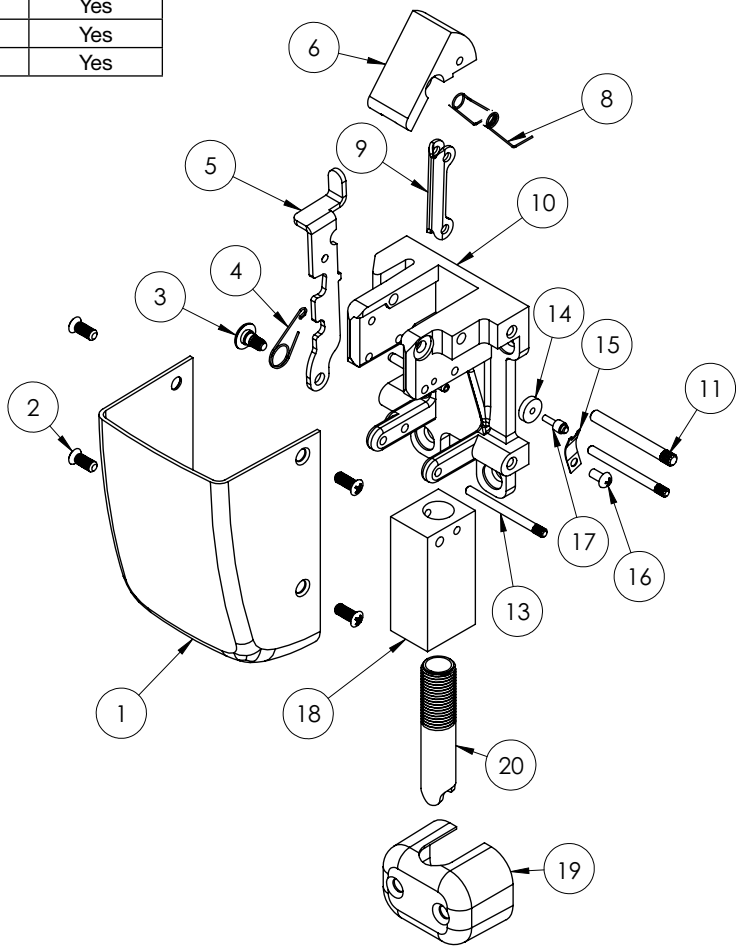
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	68-3933	Top Case Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0392	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-3933	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		68-1153	Top Case Latch Bolt	1	Yes
7		01-0697	Spirol Pin	2	Yes
8		97-0400	Top Case Spring	1	Yes
9		68-1460	Link, Pivot	1	Yes
10		97-0402	Top Chassis	1	Yes
11		97-0394	Pivot Pin, Latch Bolt	1	Yes
12		01-0461	Spirol Pin	1	Yes
13		97-0294	Pivot Pin	2	Yes
14		68-0991	Fusible Link	1	No
15		68-0419	Guide Spring	1	No
16		01-3563	#5-40 x 1/4 PH RD HD MS	1	No
17		68-0420	Pin, Fire Stop	1	No
18		68-1458	Top Rod Link	1	Yes
19	N/A	97-0020	Rod Guide*	1	Yes
20		670T	Top Rod	1	Yes
21		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

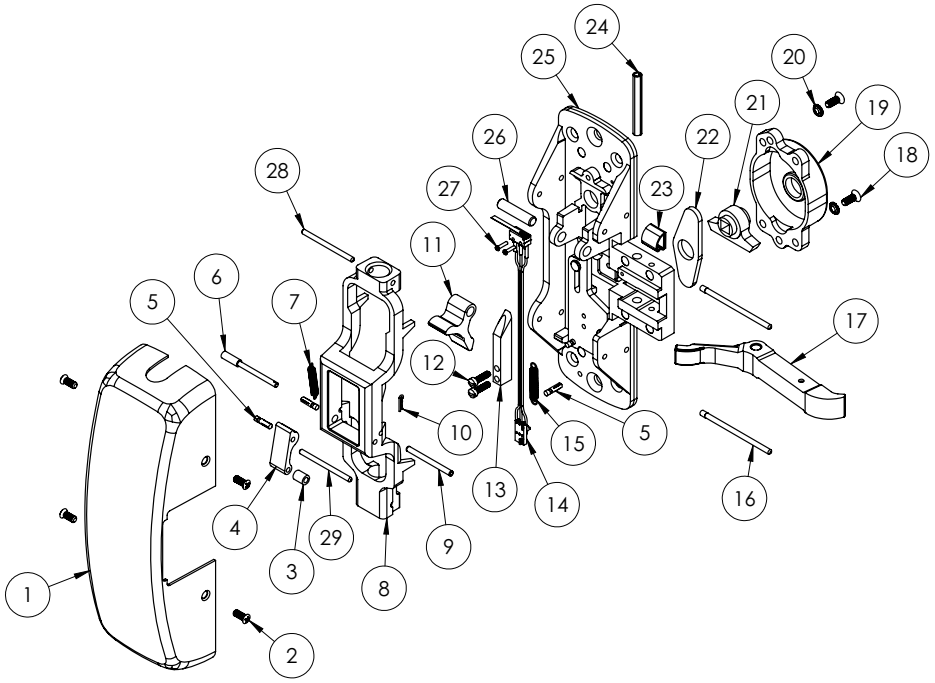
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
06, 13	68-3714 (LHRB)	Chassis Assembly	Yes
	68-3715 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3714(LHRB) 68-3715(RHRB)	68-1768	Spacer	1	No
4		68-1087	Locking Lever	1	No
5		01-0749	Groove Pin	3	No
6		68-1128	Slide Pivot Pin	1	No
7		68-1123	Lock Lever Spring	1	No
8		68-1671	Main Slide	1	No
9		68-1127	Roll Pin	1	No
10		98-0238	Guard Bracket Hairpin	1	Yes
11		68-1090	Lift Lever	1	Yes
12		01-4396	59-80 Machine Screw	2	No
13		68-1092	Lift Block	1	No
14		52-2217	Switch Assembly	1	Yes
15		97-0050	Knob Return Spring	1	Yes
16		68-0323	Chassis Pin	2	Yes
17		68-1137	Lift Arm	1	Yes
18		01-3384	8-32x7/16 PH FH MS	2	Yes
19		68-0367	Knob Hub Cover	1	Yes
20		01-0930	CS Lock Washer	2	Yes
21		97-0042	Knob Hub	1	Yes
22		97-0043	Knob Hub Retainer	1	Yes
23		01-0150	Wire Clip	1	Yes
24		01-4512	Spirol Pin	1	Yes
25		68-1105	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-1106	Chassis w/ Locking Slide Assembly, RHRB		No
26		68-0324	Lift Lever Pivot Pin	1	Yes
27		01-4381	Machine Screw	2	No
28	N/A	97-0049	Top Rod Adjustable Pin	1	Yes
29		97-0048	Bottom Rod Adjustable Pin	1	Yes
30		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

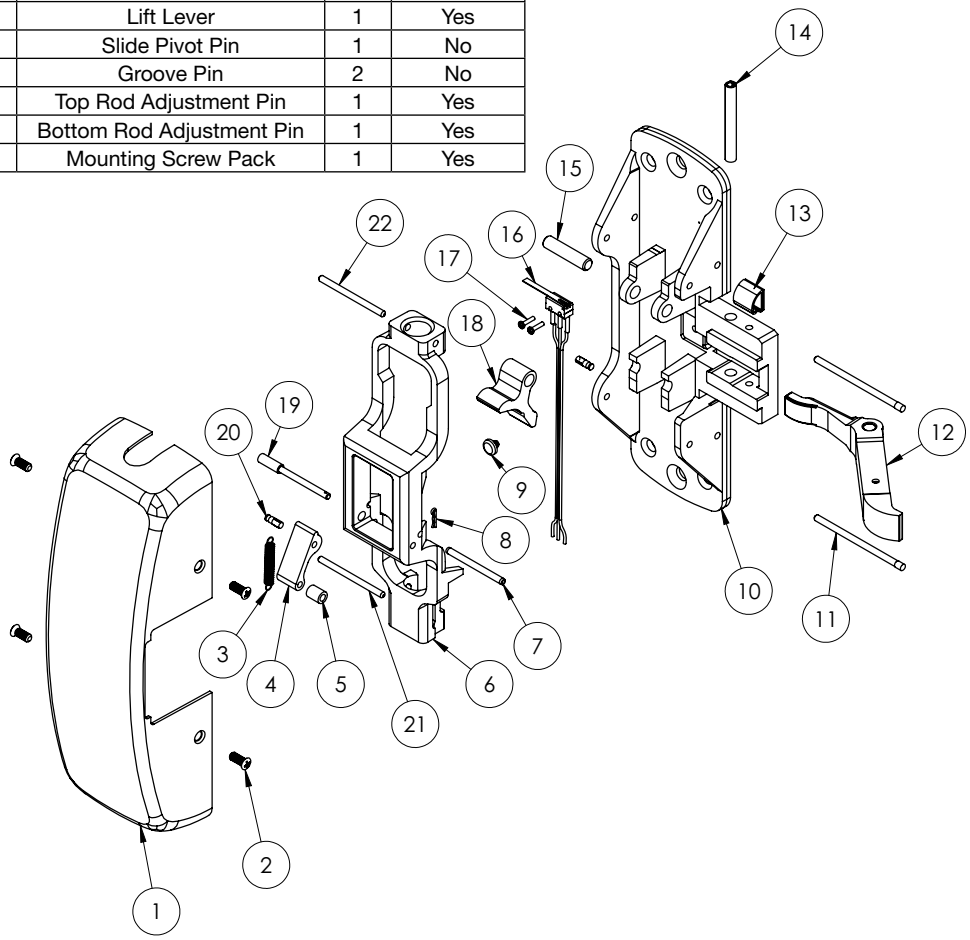
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
10, 40	68-3823 (LHRB)	Chassis Assembly	Yes
	68-3824 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3823(LHRB) 68-3824(RHRB)	68-1123	Spring, Locking Lever	1	No
4		68-1087	Locking Lever	1	No
5		68-1768	Spacer	1	No
6		68-1671	Main Slide	1	No
7		68-1127	Roll Pin	1	No
8		98-0238	Guard Bracket Hairpin	1	Yes
9		68-1294	Stop Pin	1	Yes
10		68-1113	Chassis, LHRB	1	No
		68-1114	Chassis, RHRB		No
11		68-0323	Chassis Pin	2	Yes
12		68-1137	Lift Arm	1	Yes
13		01-0150	Wire Clip	1	Yes
14		01-4512	Spirol Pin	1	Yes
15		68-0324	Lift Lever Pivot Pin	1	Yes
16		52-2217	Switch Assembly	1	Yes
17		01-4381	Machine Screw	2	No
18		68-1090	Lift Lever	1	Yes
19		68-1128	Slide Pivot Pin	1	No
20		01-0749	Groove Pin	2	No
21	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
22		97-0048	Bottom Rod Adjustment Pin	1	Yes
23		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

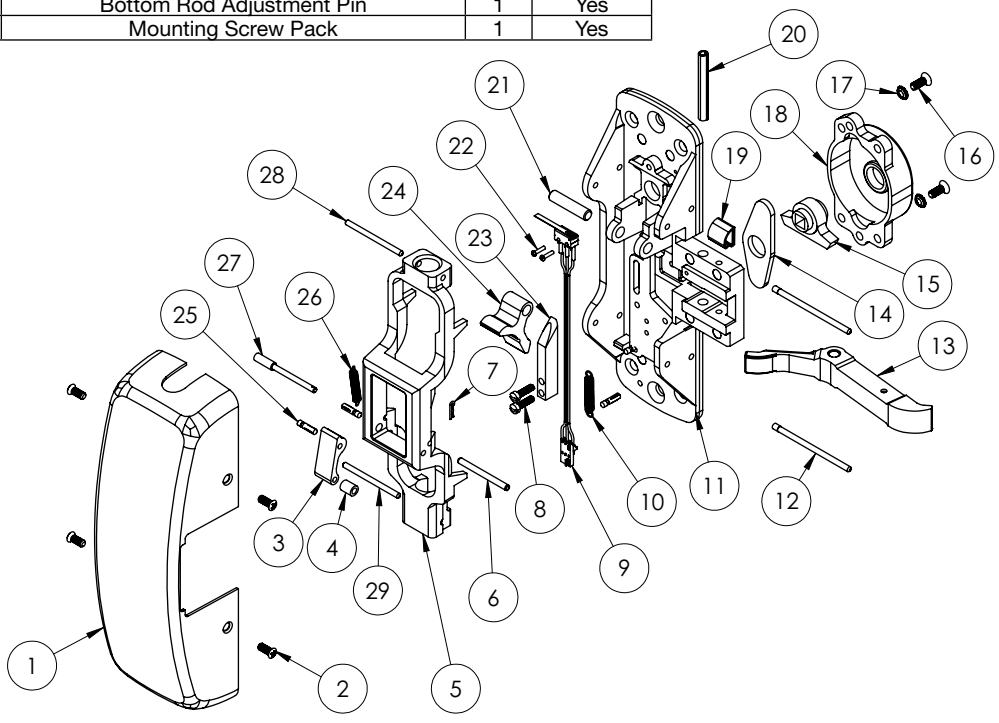
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
15, 43, 46, 73, 74	68-3717 (LHRB)	Chassis Assembly	Yes
	68-3718 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3717(LHRB) 68-3718(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	No
6		68-1127	Roll Pin	1	Yes
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	Yes
9		52-2217	Switch Assembly	1	Yes
10		97-0050	Knob Return Spring	1	Yes
11		68-2413	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis w/ Locking Slide Assembly, RHRB		No
12		68-0323	Chassis Pin	2	Yes
13		68-1137	Lift Arm	1	Yes
14		97-0043	Knob Hub Retainer	1	Yes
15		97-0042	Knob Hub	1	Yes
16		01-3384	8-32x7/16 PH FH MS	2	Yes
17		01-0930	Countersunk Lock Washer	2	Yes
18		68-0367	Knob Hub Cover	1	Yes
19		01-0150	Wire Clip	1	Yes
20		01-4512	Spirol Pin	1	Yes
21		68-0324	Lift Lever Pivot Pin	1	Yes
22		01-4381	Machine Screw	2	Yes
23		68-1092	Lift Block	1	Yes
24		68-1090	Lift Lever	1	Yes
25		01-0749	Groove Pin	3	No
26		68-1123	Spring, Locking Lever	1	No
27		68-1128	Slide Pivot Pin	1	No
28	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
29		97-0048	Bottom Rod Adjustment Pin	1	Yes
30		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

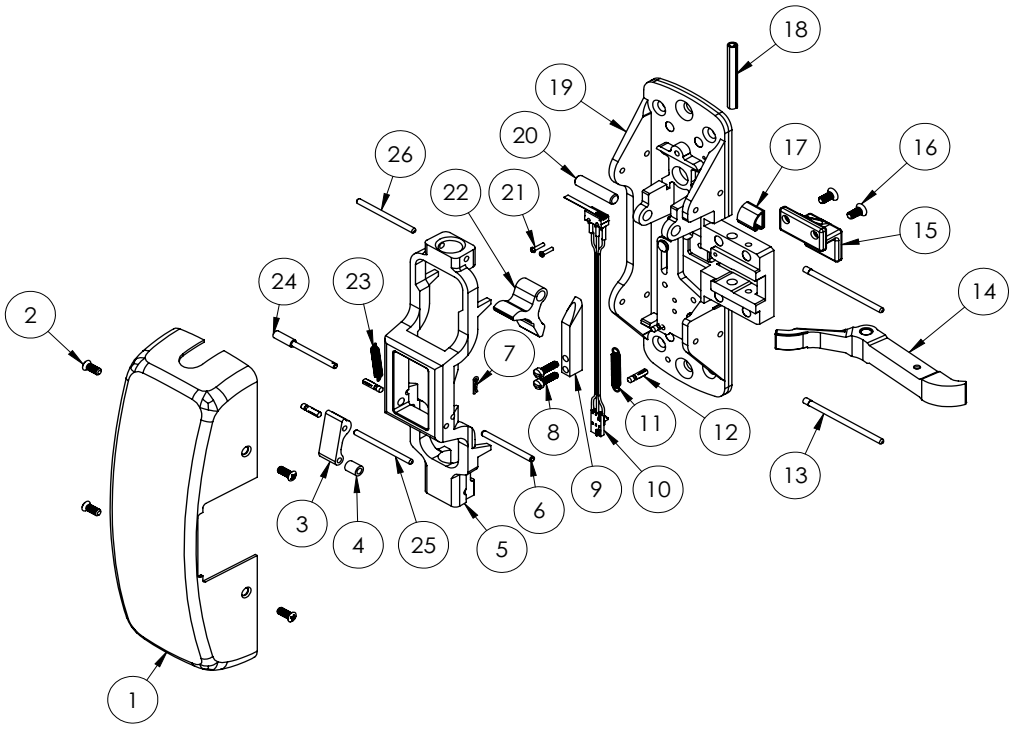
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
28	68-3829 (LHRB)	Chassis Assembly	Yes
	68-3830 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Auxillary Screw Pack*	1	Yes
3	68-3829(LHRB) 68-3830(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	Yes
9		68-1092	Lift Block	1	Yes
10		52-2217	Switch Assembly	1	Yes
11		97-0050	Knob Return Spring	1	Yes
12		01-0749	Groove Pin	3	No
13		68-0323	Chassis Pin	2	Yes
14		68-1137	Lift Arm	1	Yes
15		97-0089	Thumb Piece Lever	1	Yes
16		01-1146	8-32x3/8 PH FL U'CUT W/NY	1	Yes
17		01-0150	Wire Clip	1	Yes
18		01-4512	Spirol Pin	1	Yes
19		68-2413	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis w/ Locking Slide Assembly, RHRB		No
20		68-0324	Lift Lever Pivot Pin	1	Yes
21		01-4381	Machine Screw	2	No
22		68-1090	Lift Lever	1	Yes
23		68-1123	Spring, Locking Lever	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustable Pin	1	Yes
26		97-0049	Top Rod Adjustable Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

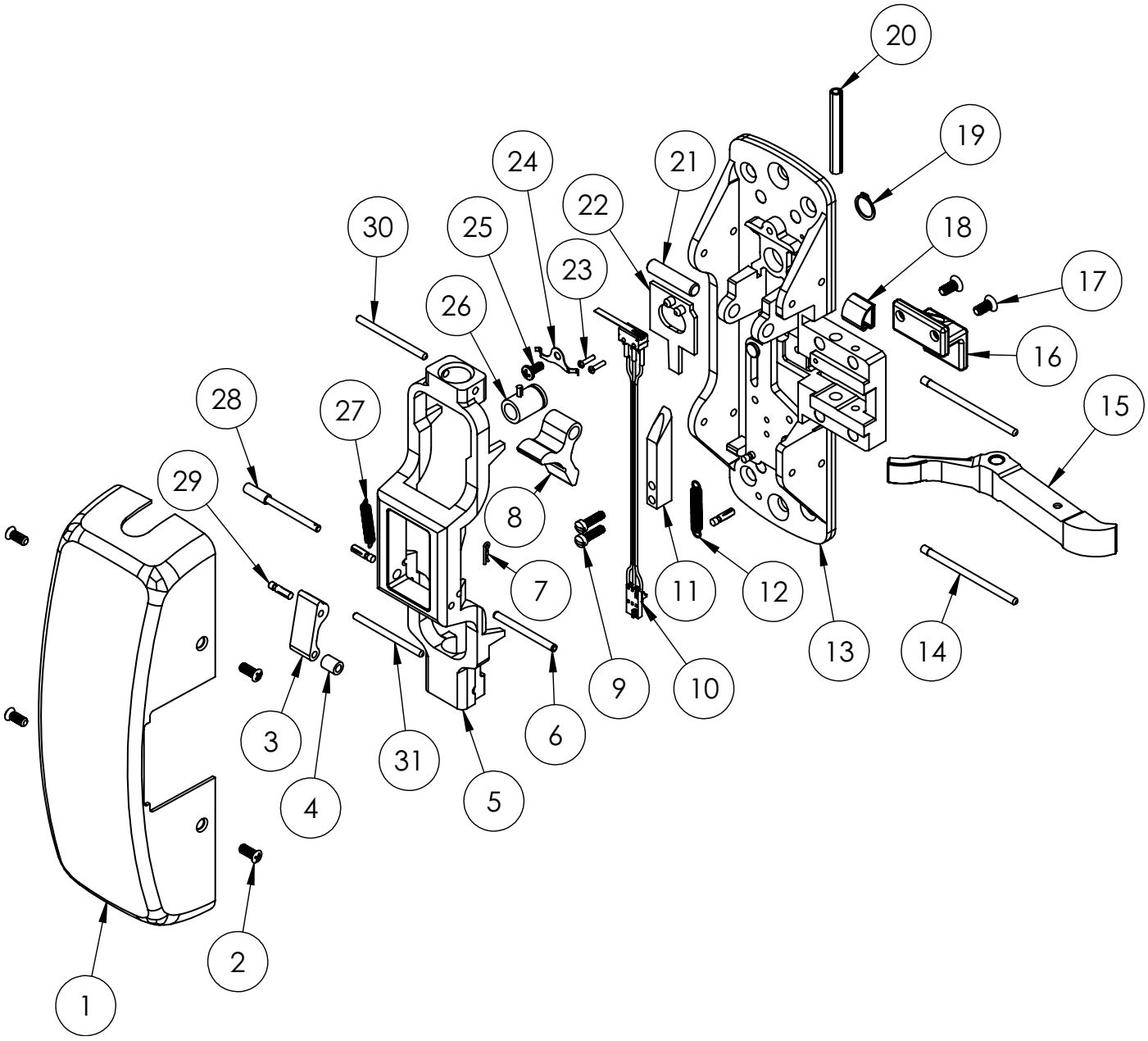
Function	Assembly No.	Description	Sellable
62, 63	68-3826 (LHRB)	Chassis Assembly	Yes
	68-3827 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3826(LHRB) 68-3827(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	No
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		68-1090	Lift Lever	1	Yes
9		01-4396	59-80 Machine Screw	2	Yes
10		52-2217	Switch Assembly	1	Yes
11		68-1092	Lift Block	1	Yes
12		97-0050	Knob Return Spring	1	Yes
13		68-2413	Chassis and Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis and Locking Slide Assembly, RHRB		No
14		68-0323	Chassis Pin	2	Yes
15		68-1137	Lift Arm	1	Yes
16		97-0089	Thumb Piece Lever	1	Yes
17		01-1146	8-32x3/8 PH FL U'CUT W/NY	1	Yes
18		01-0150	Wire Clip	1	Yes
19		01-0005	Retaining Ring	1	Yes
20		01-4512	Spirol Pin	1	Yes
21		68-0324	Lift Lever Pivot Pin	1	Yes
22		68-2198	Locking Slide Assembly, LHRB	1	Yes
		68-2199	Locking Slide Assembly, RHRB		Yes
23		01-4381	Machine Screw	2	Yes
24		68-0368	Locking Slide Spring, LHRB	1	Yes
		97-0006	Locking Slide Spring, RHRB		Yes
25		01-1190	6-32x5/16 PH PNHD Self Tap Screw	1	Yes
26		97-2048	Cylinder Hub and Pin Assembly	1	Yes
27		68-1123	Lock Lever Spring	1	No
28		68-1128	Slide Pivot Pin	1	No
29		01-0749	Groove Pin	3	No
30	N/A	97-0049	Top Rod Adjustable Pin	1	Yes
31		97-0048	Bottom Rod Adjustable Pin	1	Yes
32		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

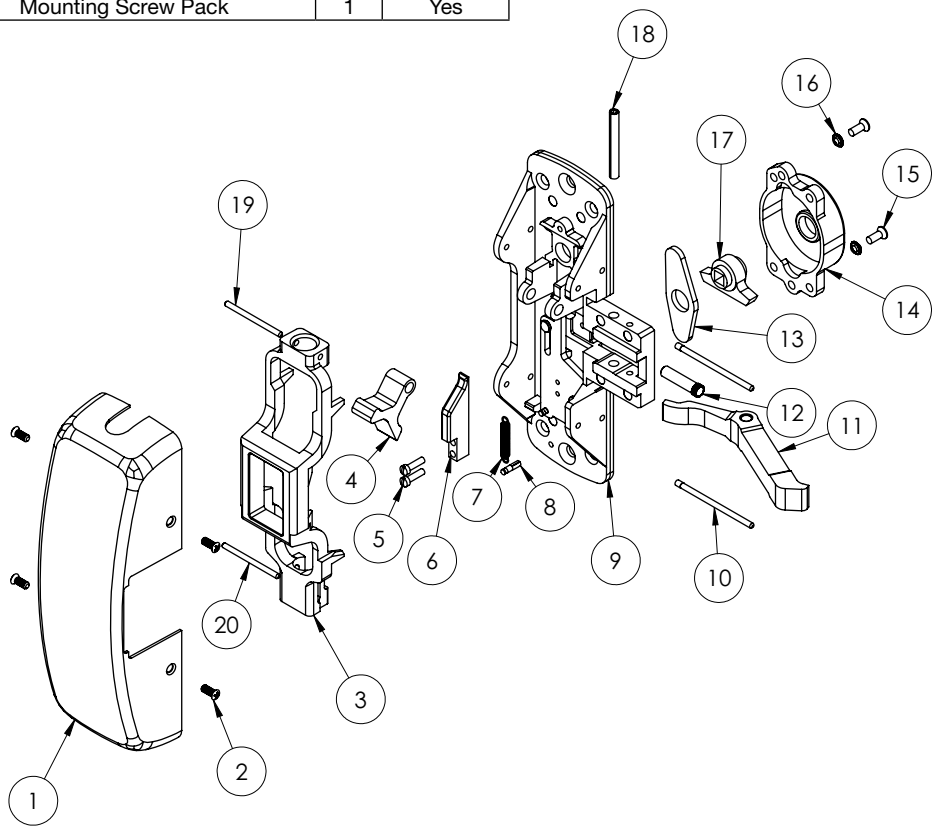
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
06, 13, 43, 46	68-7306 (LHRB)	Chassis Assembly	Yes
	68-7307 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7306(LHRB) 68-7307(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		01-4396	59-80 Machine Screw	2	Yes
6		68-1655	Lift Block	1	Yes
7		97-0050	Knob Return Spring	1	Yes
8		01-0749	Groove Pin	1	No
9		68-7310	Chassis and Slide Assembly, LHRB	1	No
		68-7311	Chassis and Slide Assembly, RHRB		No
10		68-0323	Chassis Pin	2	Yes
11		68-0241	Lift Arm	1	Yes
12		01-9372	Lift Lever Pivot Pin	1	Yes
13		97-0043	Knob Hub Retainer	1	Yes
14		68-0367	Knob Hub Cover	2	Yes
15		01-3384	8-32x7/16 PH FH MS	2	Yes
16		01-0930	Countersunk Lock Washer	2	Yes
17		97-0042	Knob Hub	1	Yes
18		01-4512	Spirol Pin	1	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

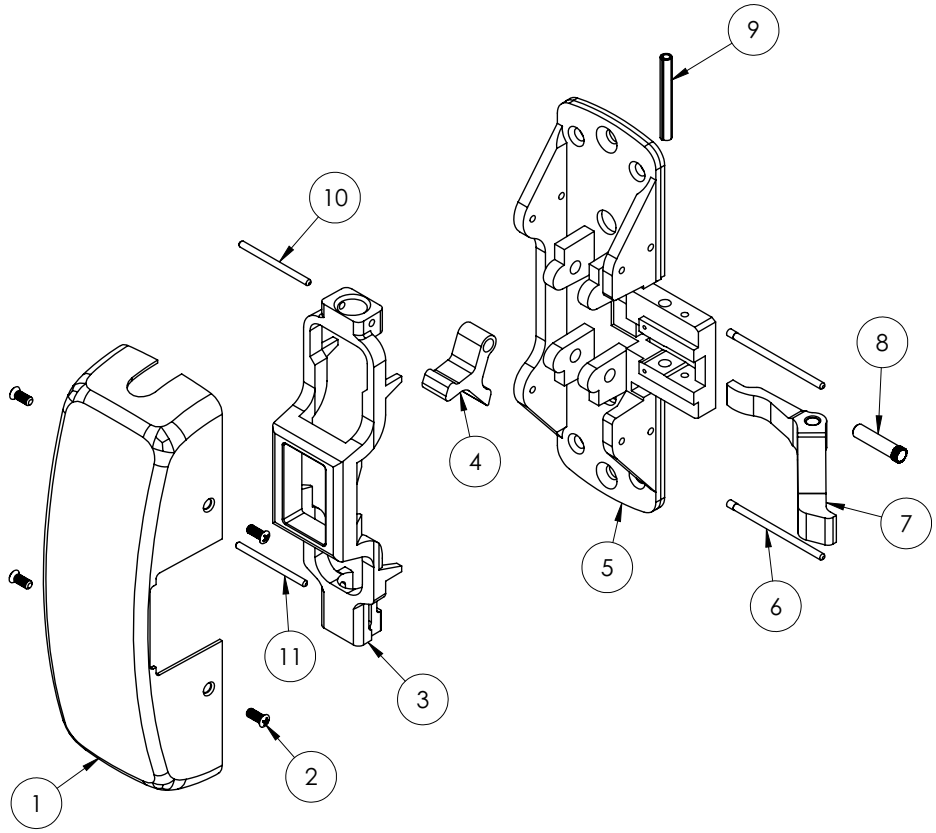
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(10, 40)	68-7308 (LHRB)	Chassis Assembly	Yes
	68-7309 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7308(LHRB) 68-7309(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		68-1660	Chassis	1	Yes
6		68-0323	Chassis Pin	2	Yes
7		68-0241	Lift Arm	1	Yes
8		01-9372	Lift Lever Pivot Pin	1	Yes
9	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
10		97-0048	Bottom Rod Adjustment Pin	1	Yes
11		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

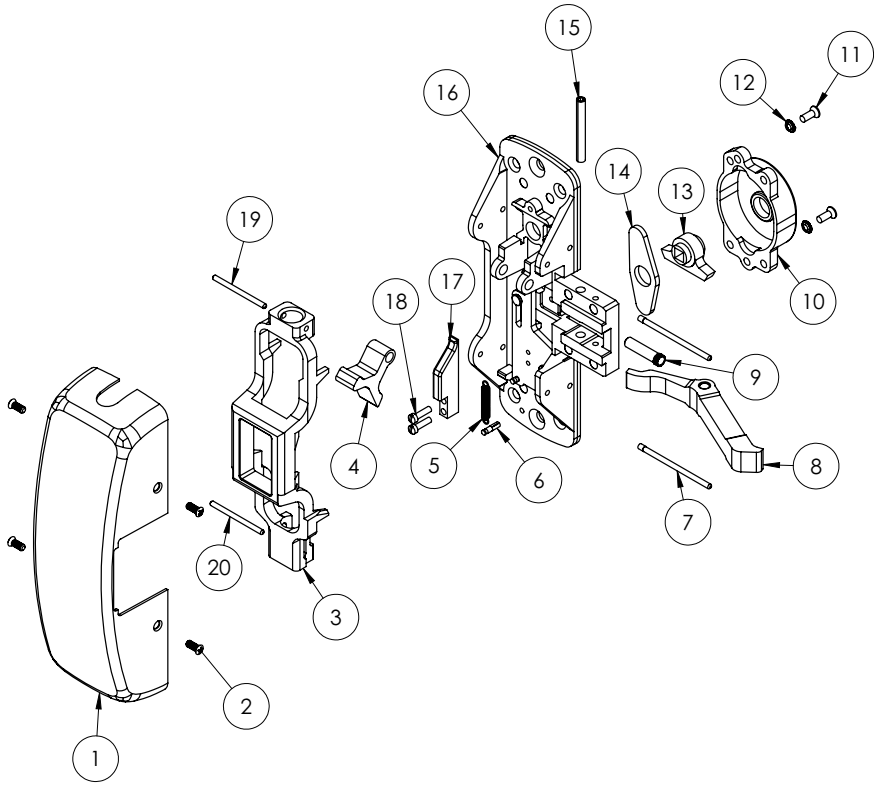
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(15, 73, 74)	68-7312 (LHRB)	Chassis Assembly	Yes
	68-7313 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7312(LHRB) 68-7313(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-0323	Chassis Pin	2	Yes
8		68-0241	Lift Arm	1	Yes
9		01-9372	Lift Lever Pivot Pin	1	Yes
10		68-0367	Knob Hub Cover		Yes
11		01-3384	8-32x7/16 PH FH MS	2	Yes
12		01-0930	Countersunk Lock Washer	2	Yes
13		97-0042	Knob Hub	1	Yes
14		97-0043	Knob Hub Retainer	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-7310	Chassis and Slide Assembly, LHRB	1	No
		68-7311	Chassis and Slide Assembly, RHRB		No
17		68-1655	Lift Block	1	Yes
18		01-4396	Machine Screw #6-32x1/2	2	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

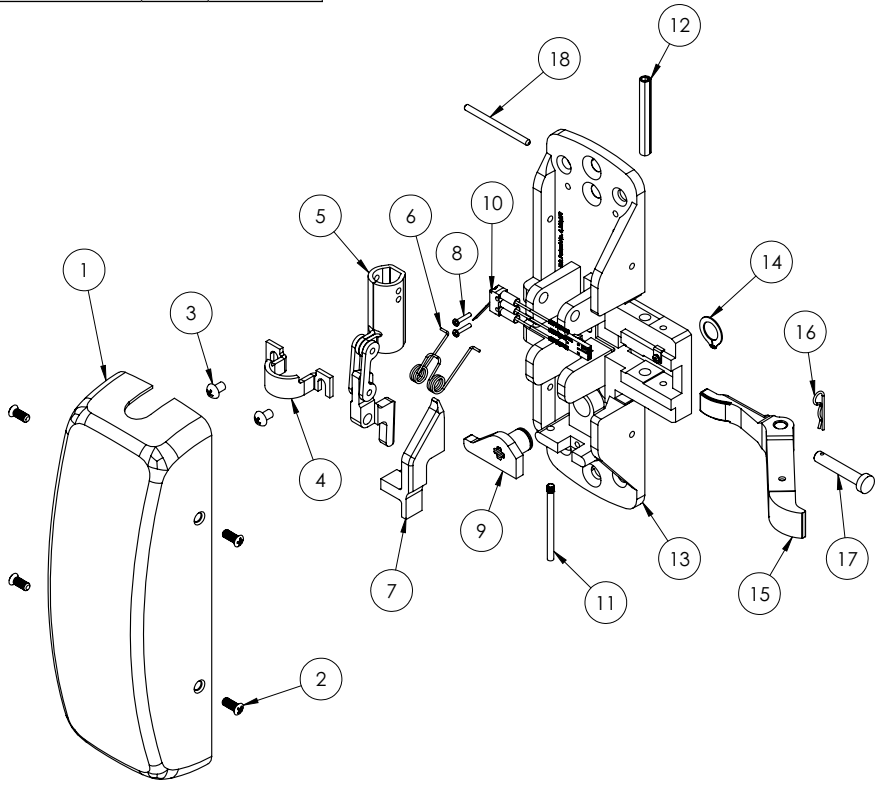
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	68-5449 (LHRB)	Chassis Assembly	Yes
	68-5450 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-5449 68-5450	01-3595	#8-32x1/4" Machine Screw*	1	Yes
4		68-1180	Tube Support	1	Yes
5		68-4270	Upper Link Assembly, LHRB	1	Yes
		68-4271	Upper Link Assembly, RHRB		Yes
6		68-1193	Upper Link Spring	1	Yes
7		68-1170	Outside Actuator, LHRB	1	Yes
		68-1171	Outside Actuator, RHRB		Yes
8		01-1237	#1-72 PH Pan Head MS	1	Yes
9		68-1208	ET Cam, LH	1	Yes
		68-1209	ET Cam, RH		Yes
10		52-5133	Switch and Wire Assembly	1	Yes
11		68-1184	Guide Pin	1	Yes
12		01-4512	Spirol Pin	1	Yes
13		68-1205	Chassis, LH	1	No
		68-1206	Chassis, RH		No
14		01-0005	Retaining Ring	1	Yes
15		68-1137	Lift Arm	1	Yes
16		68-1210	Hair Pin	1	Yes
17		68-1191	Link Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19	N/A	68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

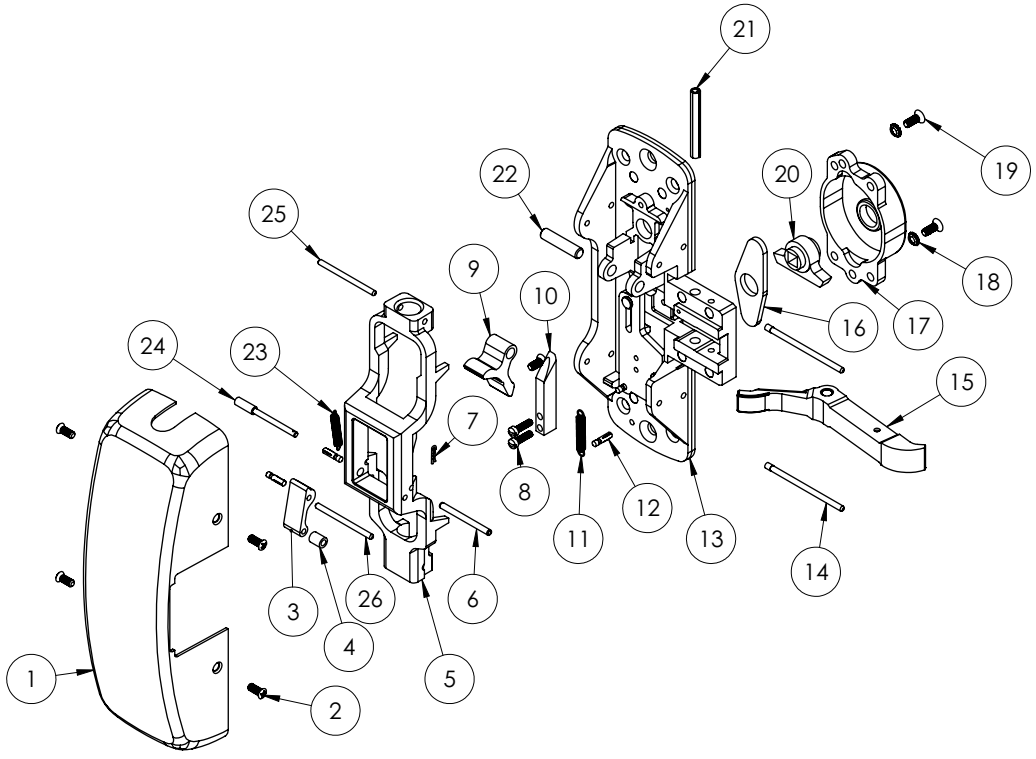
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
06, 10, 13, 40	68-6042 (LHRB)	Chassis Assembly	Yes
	68-6043 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-6042(LHRB) 68-6043(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	No
9		68-1090	Lift Lever	1	Yes
10		68-1092	Lift Block	1	Yes
11		97-0050	Knob Return Spring	1	Yes
12		01-0749	Groove Pin	3	Yes
13		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
14		68-0323	Chassis Pin	2	Yes
15		68-1137	Lift Arm	1	Yes
16		97-0043	Knob Hub Retainer	1	Yes
17		68-0367	Knob Hub Cover	1	Yes
18		01-0930	Countersunk Lock Washer	2	Yes
19		01-3384	8-32x7/16 PH FH MS	2	Yes
20		97-0042	Knob Hub	1	Yes
21		01-4512	Spirol Pin	1	Yes
22		68-0324	Lift Lever Pivot Pin	2	Yes
23		68-1123	Return Spring, Guarding	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
26		97-0049	Top Rod Adjustment Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

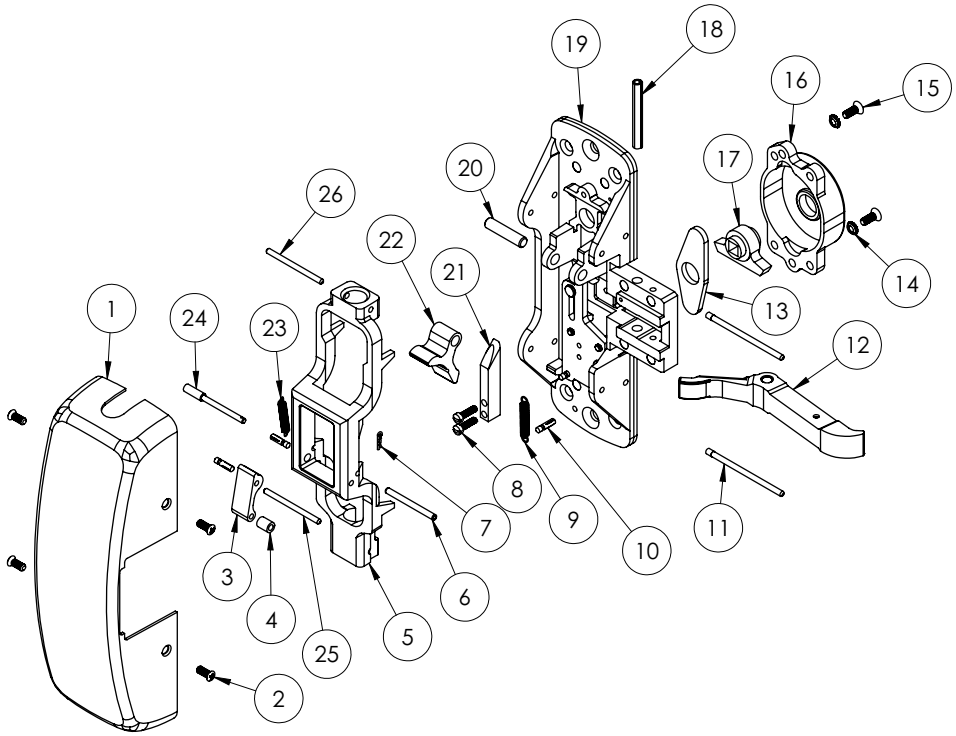
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12, 43, 46, 73, 74	68-6044 (LHRB)	Chassis Assembly	Yes
	68-6045 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-6044(LHRB) 68-6045(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	Yes
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	No
9		97-0050	Knob Return Spring	1	Yes
10		01-0749	Groove Pin	3	Yes
11		68-0323	Chassis Pin	2	Yes
12		68-1137	Lift Arm	1	Yes
13		97-0043	Knob Hub Retainer	1	Yes
14		01-0930	Countersunk Lock Washer	2	Yes
15		01-3384	8-32x7/16 PH FH MS	2	Yes
16		68-0367	Knob Hub Cover	1	Yes
17		97-0042	Knob Hub	1	Yes
18		01-4512	Spirol Pin	1	Yes
19		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
20		68-0324	Lift Lever Pivot Pin	2	Yes
21		68-1092	Lift Block	1	No
22		68-1090	Lift Lever	1	Yes
23		68-1123	Return Spring, Guarding	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
26		97-0049	Top Rod Adjustment Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

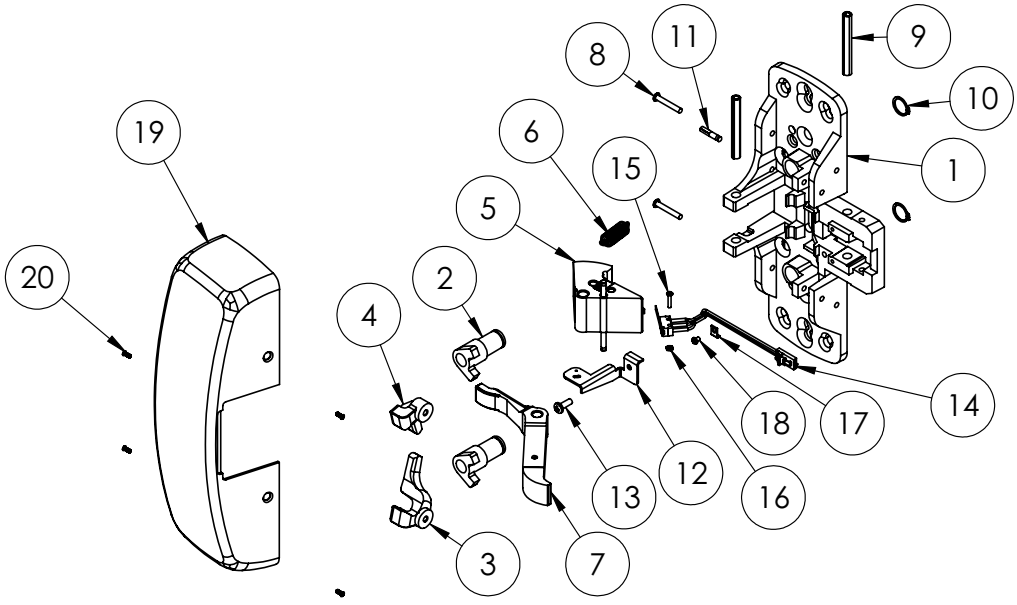
(WS-/53-)8804 (WS-/53-)8806 (WS-/53-)8810 (WS-/53-)8813
(WS-/53-)8815 (WS-/53-)8840 (WS-/53-)8843 (WS-/53-)8844
(WS-/53-)8846 (WS-/53-)8873 (WS-/53-)8874 (WS-/53-)8875
(WS-/53-)8876 (WS-/53-)8877 (WS-/53-)8878 (WS-/53-)8881
(WS-/53-)8882 (WS-/53-)8888

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
All functions	68-4261	LHRB/RHRB	Yes
WS- All functions		LHRB/RHRB	
53- All functions	68-6075	LHRB/RHRB	Yes
WS-53- All functions		LHRB/RHRB	

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1389	Chassis Blank (Std)	1	No
2		98-0018	Outside Cylinder Hub	2	Yes
3		68-1366	Lift Lever (RH)	1	Yes
4		68-1367	Lift Lever (LH)	1	Yes
5		68-4413	Standard Latchbolt (68-4261)	1	Yes
		68-7417	53- Standard Latchbolt (68-6075)	1	Yes
6		98-0028	Latchbolt Spring	1	Yes
7		68-1137	Lift Arm	1	Yes
8		98-0011	Latchbolt Lever Pivot Pin	2	Yes
9		01-4512	Spirol Pin	2	Yes
10		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
11		01-0008	Groove Pin	1	No
12		68-1685	Switch Bracket (53- Only)	1	Yes
13		01-1482	#2-56 X 1/8" Ph Pn Hd Machine Screw (53- Only)	1	Yes
14		52-4545	Switch Assembly (53- Only)	1	Yes
15		01-9446	#1-72 X 11/32" Ph Fl Hd Machine Screw (53- Only)	1	Yes
16		01-0909	Hex Machine Screw Nut (53- Only)	1	Yes
17		52-0310	Cable Clamp (53- Only)	1	Yes
18		01-1482	Cr-Phms #2-56 X 1/8" (53- Only)	1	Yes
19	N/A	68-0406	Cover[1]	1	Yes
20		68-3905	Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

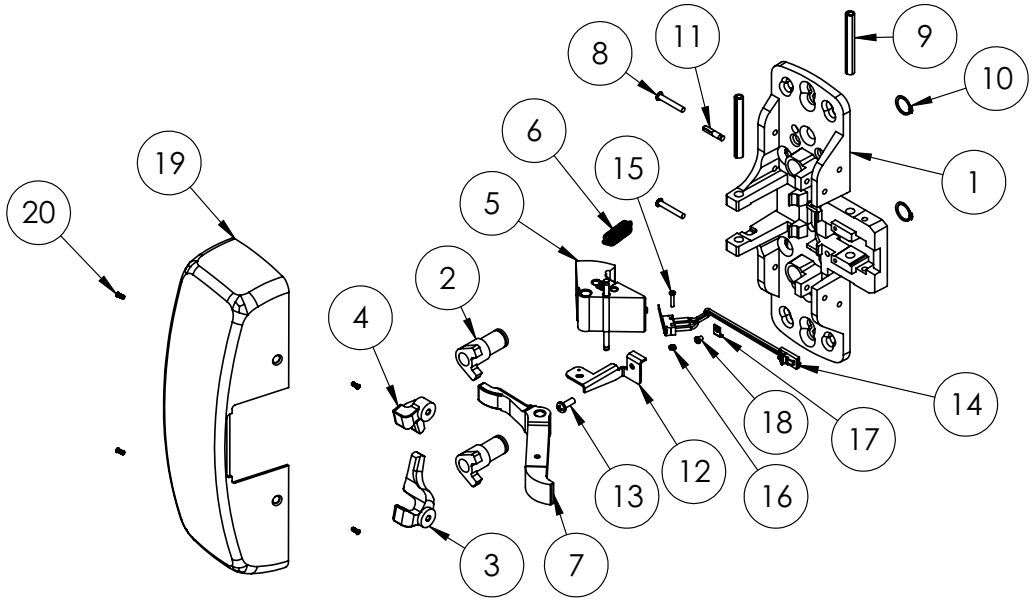
(12-/WS-/53)8804 (12-/WS-/53)8806 (12-/WS-/53)8810 (12-/WS-/53)8813
(12-/WS-/53)8815 (12-/WS-/53)8840 (12-/WS-/53)8843 (12-/WS-/53)8844
(12-/WS-/53)8846 (12-/WS-/53)8873 (12-/WS-/53)8874 (12-/WS-/53)8875
(12-/WS-/53)8876 (12-/WS-/53)8877 (12-/WS-/53)8878 (12-/WS-/53)8881
(12-/WS-/53)8882 (12-/WS-/53)8888

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12- All functions	68-4263	LHRB/RHRB	YES
WS-12- All functions		LHRB/RHRB	
12-53- All functions	68-6076	LHRB/RHRB	YES
WS-12-53- All functions		LHRB/RHRB	

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1378	Chassis Blank (12-)	1	No
2		98-0018	Outside Cylinder Hub	2	Yes
3		68-1366	Lift Lever (RH)	1	Yes
4		68-1367	Lift Lever (LH)	1	Yes
5		68-4414	Fire Rated Latchbolt (68-4263)	1	Yes
		68-7418	12-53- Standard Latchbolt (68-6076)	1	Yes
6		98-0028	Latchbolt Spring	1	Yes
7		68-1137	Lift Arm	1	Yes
8		98-0011	Latchbolt Lever Pivot Pin	2	Yes
9		01-4512	Spirol Pin	2	Yes
10		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
11		01-0008	Groove Pin	1	No
12		68-1685	Switch Bracket (53- Only)	1	Yes
13		01-1482	#2-56 Ph Pn Hd Machine Screw (53- Only)	1	Yes
14		52-4545	Switch Assembly (53- Only)	1	Yes
15		01-9446	#1-72 X 11/32" Ph Fl Hd Machine Screw (53- Only)	1	Yes
16		01-0909	Hex Machine Screw Nut (53- Only)	1	Yes
17		52-0310	Cable Clamp (53- Only)	1	Yes
18		01-1482	Cr-Phms #2-56 X 1/8" (53- Only)	1	Yes
19	N/A	68-0406	Cover[1]	1	Yes
20		68-3905	Cover Screw Pack (#8-32 X 5/16")[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

AL- AND GL- PREFIXES

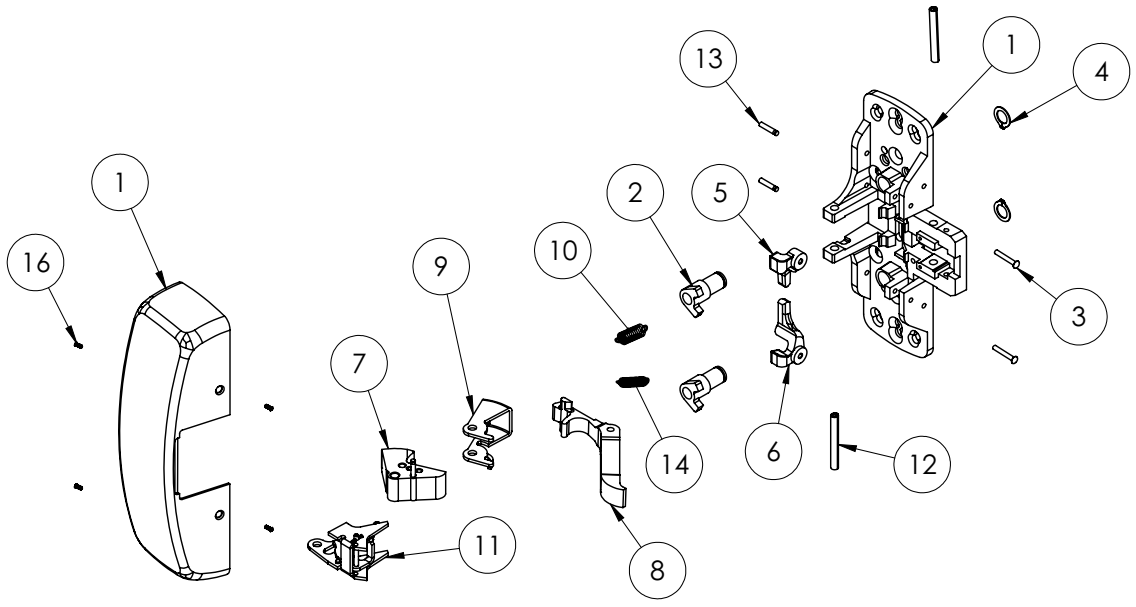
8804 8806 8810 8813 8815 8840
8843 8844 8846 8875 8876 8877
8878 8881 8882

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL- (All Functions Except 77,78,81, And 82)	68-4410	LHRB/RHRB	Yes
GL- (All Functions)		LHRB/RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1485	Chassis (Std)	1	No
2		98-0018	Outside Hub	2	Yes
3		98-0011	Latchbolt Lever Pin	2	Yes
4		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
5		68-1366	Lift Lever (RH)	1	Yes
6		68-1367	Lift Lever (LH)	1	Yes
7		68-4415	Guarded Latchbolt	1	Yes
8		68-1353	Lift Arm	1	Yes
9		68-1352	Guide	1	Yes
10		98-0028	Latchbolt Spring	1	Yes
11		68-4417	Guard Bracket Std	1	Yes
12		01-4512	Spirol Pin	2	Yes
13		01-0008	Groove Pin	2	No
14		68-1394	Guide Spring	1	Yes
15	N/A	68-1014	Cover[1]	1	Yes
16		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

AL- AND GL- PREFIXES

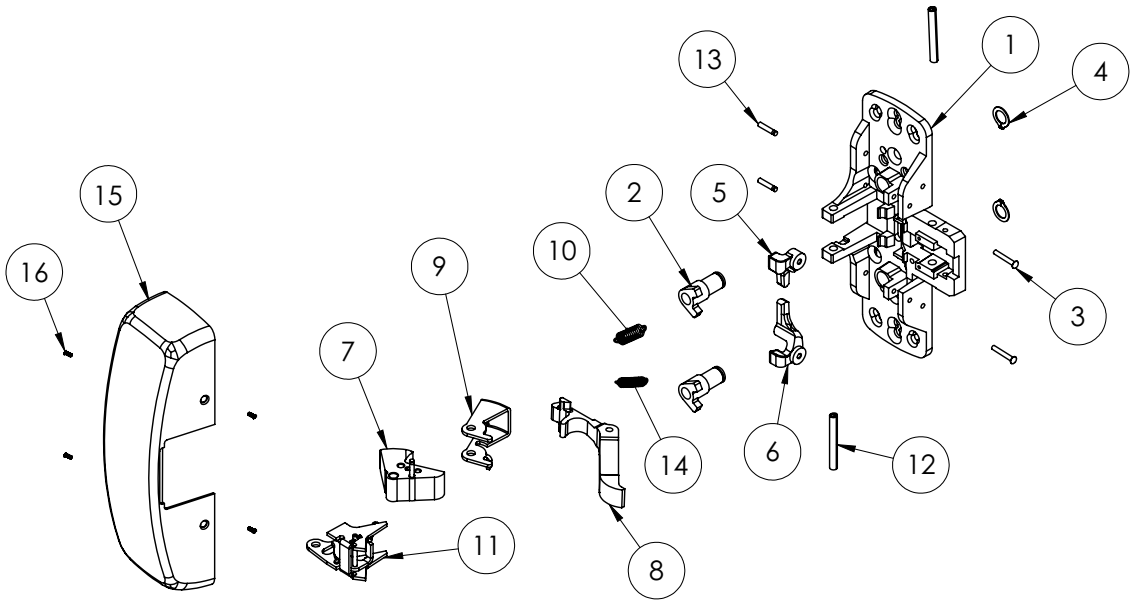
12-8804 12-8806 12-8810 12-8813
12-8815 12-8840 12-8843 12-8844
12-8846 12-8875 12-8876 12-8877
12-8878 12-8881 12-8882

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-AL- (All Functions Except 77,78,81,82)	68-4411	LHRB/RHRB	Yes
12-GL- (All Functions)			

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1378	Chassis (12-)	1	No
2		98-0018	Outside Hub	2	Yes
3		98-0011	Latchbolt Lever Pin	2	Yes
4		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
5		68-1366	Lift Lever (Rh)	1	Yes
6		68-1367	Lift Lever (Lh)	1	Yes
7		68-4415	Guarded Latchbolt	1	Yes
8		68-1353	Lift Arm	1	Yes
9		68-1352	Guide	1	Yes
10		98-0028	Latchbolt Spring	1	Yes
11		68-4417	Guard Bracket Std	1	No
12		01-4512	Spirol Pin	2	Yes
13		01-0008	Groove Pin	2	No
14		68-1394	Guide Spring	1	Yes
15	N/A	68-1014	Cover[1]	1	Yes
16		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

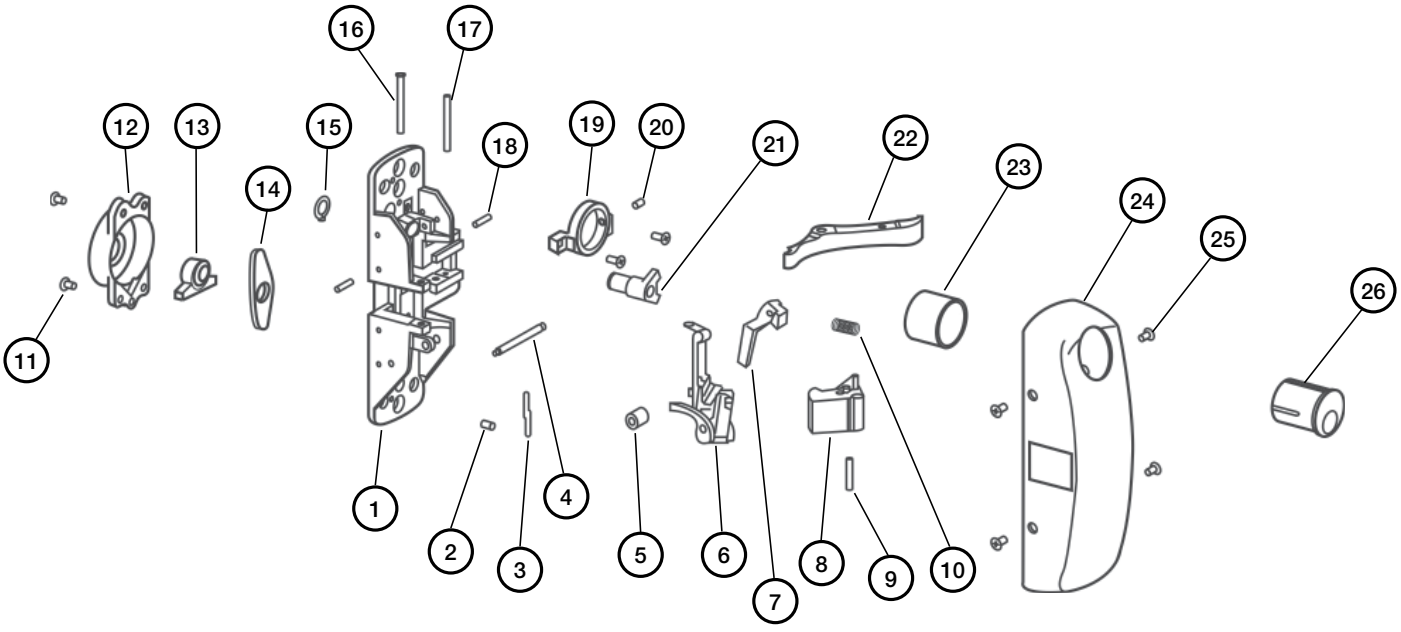
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	68-0408	Chassis Assembly	1	No
2	01-0008	Groove Pin	1	No
3	97-0050	Spring Knob Return	1	Yes
4	68-0271	Pivot Pin Knob Lever	1	Yes
5	68-0273	Bushing Knob Lever	1	Yes
6	68-4236	Knob Lever Assy (LHRB)	1	Yes
	68-4235	Knob Lever Assy (RHRB)	1	Yes
7	68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
	68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
8	98-2034	Latchbolt Assy	1	Yes
9	97-0040	Bushing Latchbolt	1	Yes
10	98-0028	Spring Latchbolt	1	Yes
11	01-3384	Screw 8-32 x 5/16	4	Yes
12	68-0367	Knob Hub Cover	1	Yes
13	97-0042	Knob Hub	1	Yes
14	97-0043	Knob Hub Retainer	1	Yes
15	01-0005	Retaining Ring	1	Yes
16	01-0013	Screw Latchbolt Pivot	1	Yes

Item	Part No.	Description	Qty.	Sellable
17	01-4512	Pivot Pin Left Arm	1	Yes
18	98-0011	Pivot Pin Latchbolt Lever	1	Yes
19	98-0020	Inside Cylinder Retainer	1	Yes
20	01-1095	Set Screw #8-32 x 1/4 Cup Point	1	Yes
21	98-0018	Outside Cylinder Hub	1	Yes
22	68-0241	Lift Arm	1	Yes
23	98-0021	Blocking Ring[1]	1	Yes
24	68-0408	Cover (LHRB)[1]	1	Yes
	68-0409	Cover (RHRB)[1]		
25	68-3908	Cover Screw Pack[1]	1	Yes
—	68-2143	Screw Pack	1	Yes
26	—	Cylinder[1,3]	1	Yes
—	649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

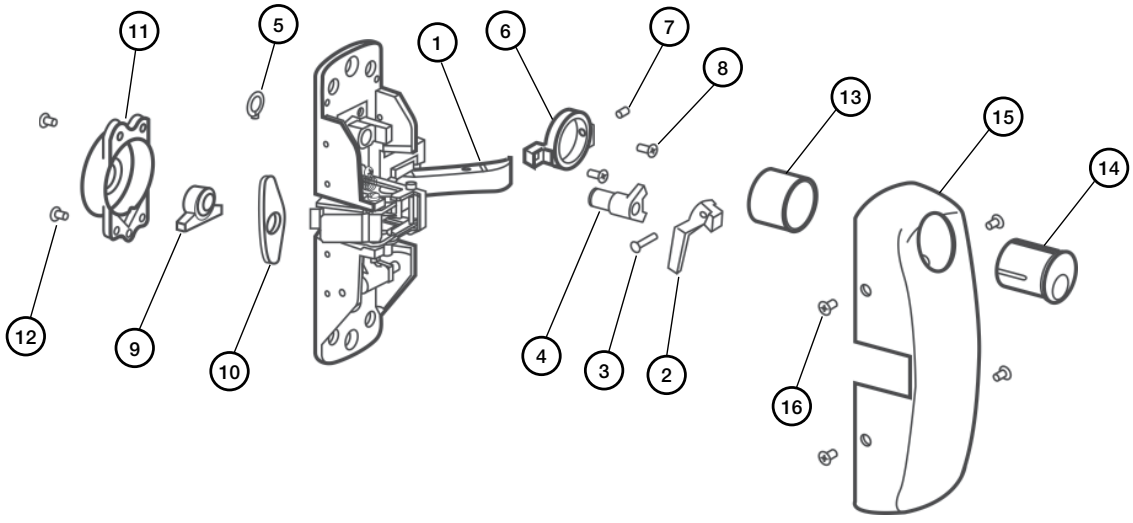
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8816	68-4075	LHRB	Yes
AL-/GL-8816	68-4076	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1015	Chassis	1	No
2		68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
		68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
3		98-0011	Latchbolt Lever Pivot Pin	1	Yes
4		98-0018	Outside Cylinder Hub	1	Yes
5		01-0005	Retaining Ring	1	Yes
6		98-0020	Inside Cylinder Retainer	1	Yes
7		01-1095	Cylinder Set Screw	1	Yes
8		01-1146	Machine Screw (8-32 x 5/16)	2	Yes
9		97-0042	Knob Hub	1	Yes
10		97-0043	Knob Hub Retainer	1	Yes
11		68-0367	Knob Hub Cover	1	Yes
12		01-3384	Machine Screw (8-32 x 3/8)	2	Yes
13	N/A	98-0021	Blocking Ring[1]	1	Yes
14		-	Cylinder[1,3]	1	Yes
15		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
16		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

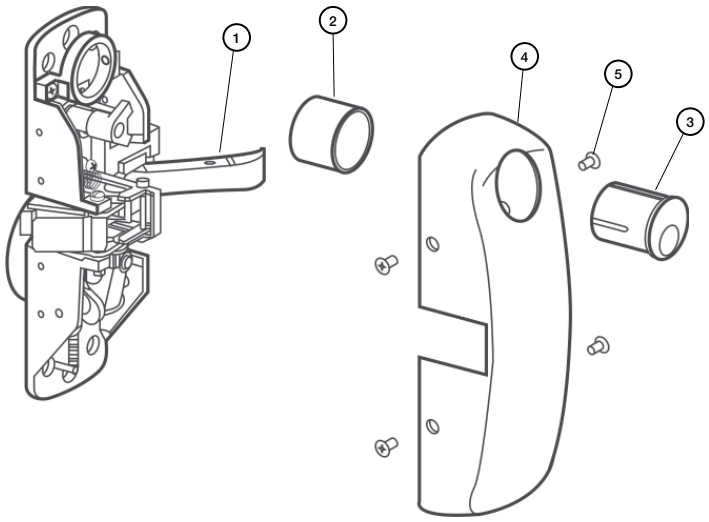
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8816	68-4077	LHRB	Yes
	68-4078	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4077	Chassis Assembly (LHRB)	1	Yes
	N/A	68-4078	Chassis Assembly (RHRB)	1	Yes
2		98-0021	Blocking Ring[1]	1	Yes
3		—	Cylinder[1,2]	1	Yes
4		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

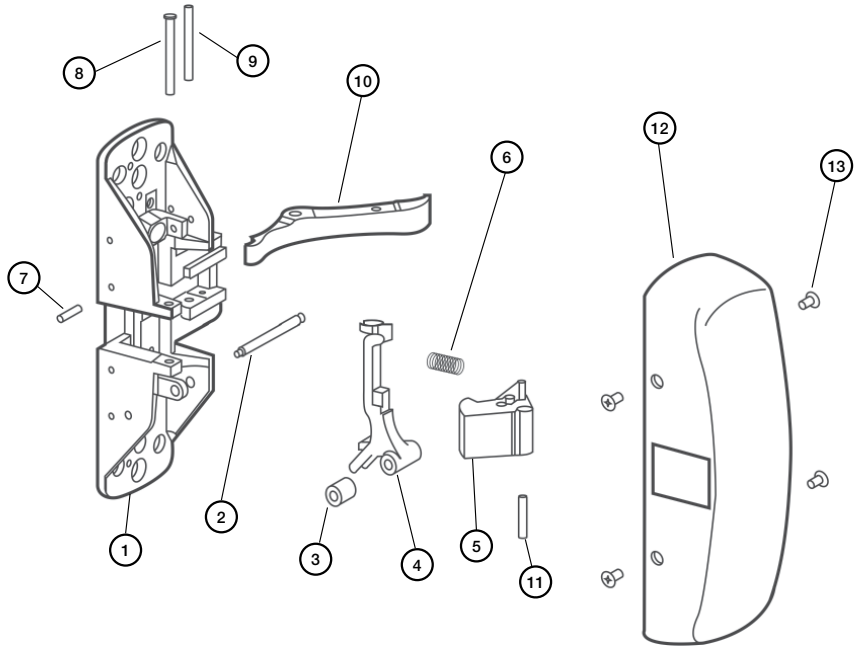
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8828	68-2106	LHRB	Yes
	68-2107	RHRB	

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis (LHRB)	1	No
		—	Chassis (RHRB)	1	No
2		68-0271	Pivot Pin Thumb Lever	1	Yes
3		68-0273	Bushing Thumb Lever	1	Yes
4		68-0260	Thumb Piece Lever (LHRB)	1	Yes
		68-0261	Thumb Piece Lever (RHRB)	1	Yes
5		98-2034	Latchbolt Assy	1	Yes
6		98-0028	Spring Latchbolt	1	Yes
7		01-0008	Groove Pin	1	No
8		01-0013	Screw Latchbolt Pivot	1	Yes
9		01-4512	Pivot Pin Lift Arm	1	Yes
10		68-0241	Lift Arm	1	Yes
11		97-0040	Bushing Latchbolt	1	Yes
12	N/A	68-0406	Cover[1]	1	Yes
13		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

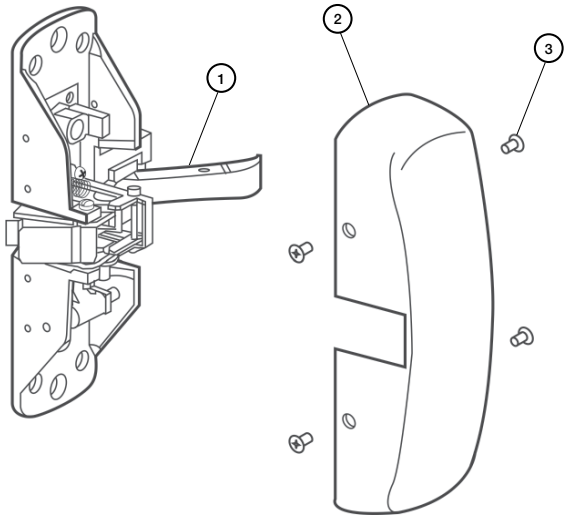
ASSA ABLOY, the global leader in door opening solutions

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL- GL-	68-4080	LHRB	Yes
	68-4081	RHRB	
12- GL-	68-4082	LHRB	
	68-4083	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4080	Chassis Assembly STD LHRB	1	Yes
		68-4081	Chassis Assembly STD RHRB	1	Yes
		68-4082	Chassis Assembly 12- LHRB	1	Yes
		68-4083	Chassis Assembly 12- RHRB	1	Yes
2	N/A	68-1014	Cover[1]	1	Yes
3		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack STD	1	Yes
		68-2165	Screw Pack 12	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

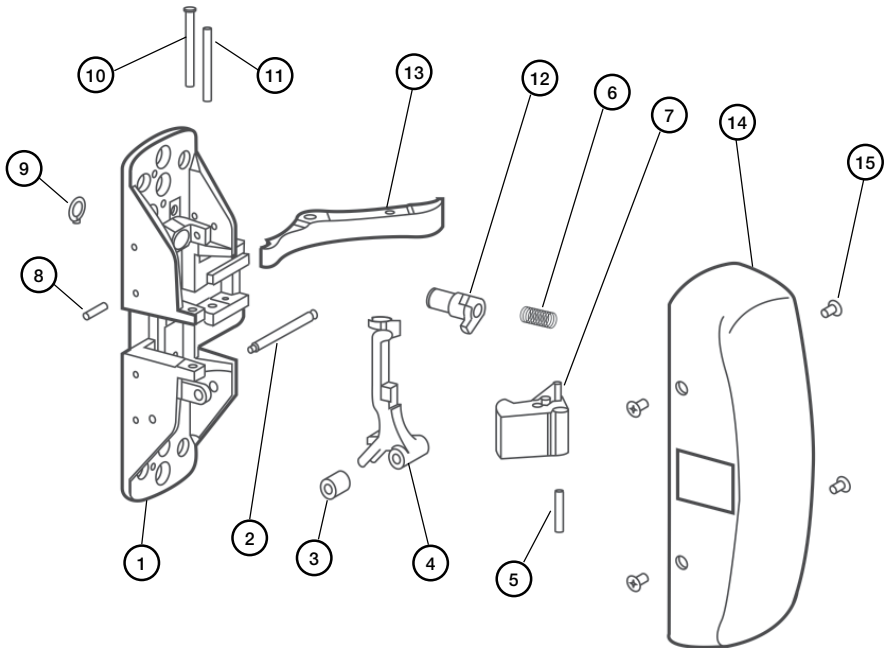
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8863	68-2109	LHRB	Yes
8863	68-2110	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis Assembly (LHRB)	1	No
		—	Chassis Assembly (RHRB)	1	No
2		68-0271	Pivot Pin Thumb Lever	1	Yes
3		68-0273	Bushing Thumb Lever	1	Yes
4		68-0260	Thumb Piece Lever LHRB	1	Yes
		68-0261	Thumb Piece Lever RHRB	1	No
5		97-0040	Bushing Latchbolt	1	Yes
6		98-0028	Spring Latchbolt	1	Yes
7		98-2034	Latchbolt Assy	1	Yes
8		01-0008	Groove Pin	1	No
9		01-0005	Retaining Ring	1	Yes
10		01-0013	Screw Latchbolt Pivot	1	Yes
11		01-4512	Pivot Pin Lift Arm	1	Yes
12		98-0018	Outside Cylinder Hub	1	Yes
13		68-0241	Lift Arm	1	Yes
14	N/A	68-0406	Cover[1]	1	No
15		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

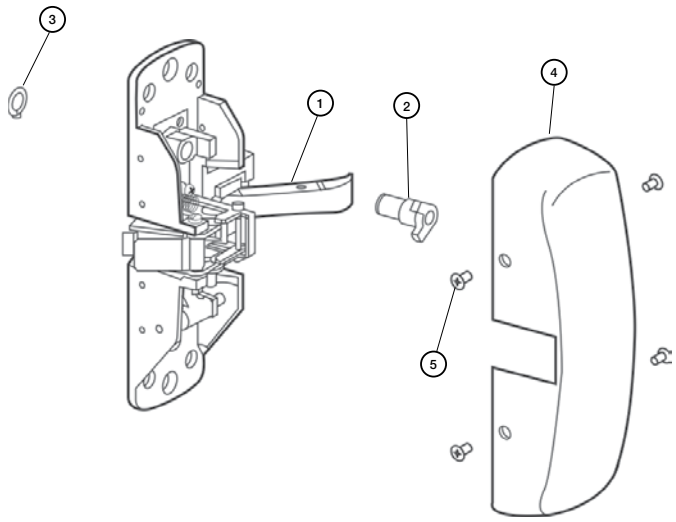
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8863	68-4097	LHRB	Yes
AL-/GL-8863	68-4098	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above		Chassis	1	No
2		98-0018	Outside Cylinder Hub	1	Yes
3		01-0005	Retaining Ring	1	Yes
4	N/A	68-1014	Cover[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

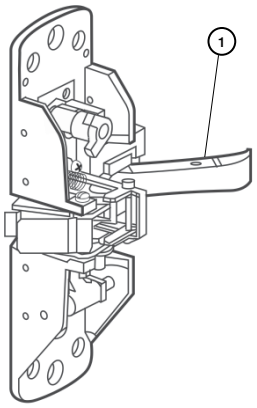
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

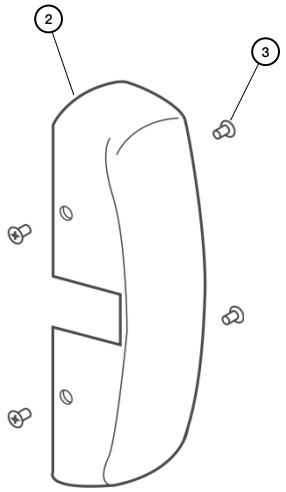
SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8863	68-4099	LHRB	Yes
AL-/GL-8863	68-4100	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4099	Chassis Assembly (LHRB)	1	Yes
		68-4100	Chassis Assembly (RHRB)	1	Yes
2	N/A	68-1014	Cover[1]	1	Yes
3		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish





A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

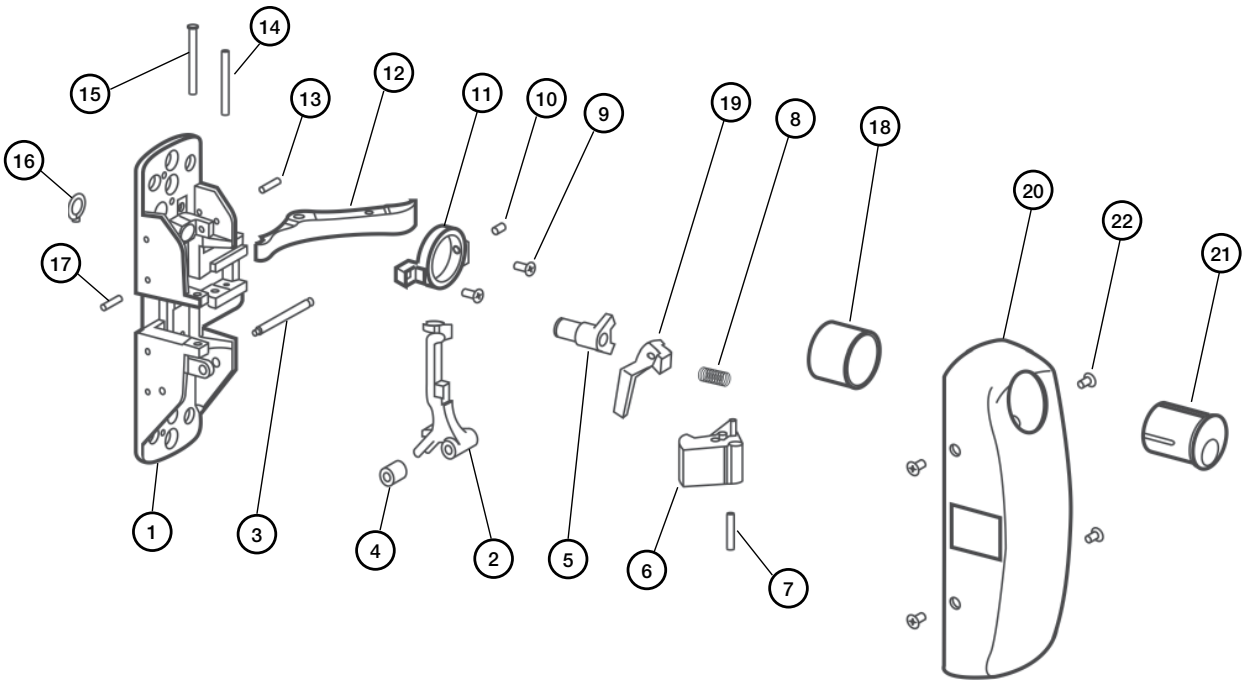
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	-	Chassis Assembly	1	No
2	68-0260	Thumb Piece Lever LHRB	1	Yes
	68-0261	Thumb Piece Lever RHRB	1	Yes
3	68-0271	Pivot Pin	1	Yes
4	68-0273	Bushing	1	Yes
5	98-0018	Outside Cylinder Hub	1	Yes
6	98-2034	Latchbolt	1	Yes
7	97-0040	Bushing, Latchbolt	1	Yes
8	97-0028	Spring, Latchbolt	1	Yes
9	01-3384	Screw #8-32 x 5/16	2	Yes
10	01-1095	Set Screw	1	Yes
11	98-0020	Inside Cylinder Retainer	1	Yes
12	68-0241	Lift Arm	1	Yes
13	98-0011	Pivot Pin (Lift Lever)	1	Yes
14	01-4512	Pivot Pin (Lift Arm)	1	Yes

Item	Part No.	Description	Qty.	Sellable
15	01-0013	Latchbolt Screw	1	Yes
16	01-0005	Retaining Ring	1	Yes
17	01-0008	Groove Pin	1	No
18	98-0021	Blocking Ring[1]	1	Yes
19	68-0237	Lift Lever LHRB	1	Yes
	68-0238	Lift Lever RHRB	1	Yes
20	68-0408	Cover[1]	1	Yes
	68-0409	Cover[1]	1	Yes
21	-	Inside Cylinder[1,2]	1	Yes
22	68-3908	Cover Screw Pack[1]	1	Yes
Not Shown	68-2143	Screw Pack	1	Yes
	649	Strike Pack[1]	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

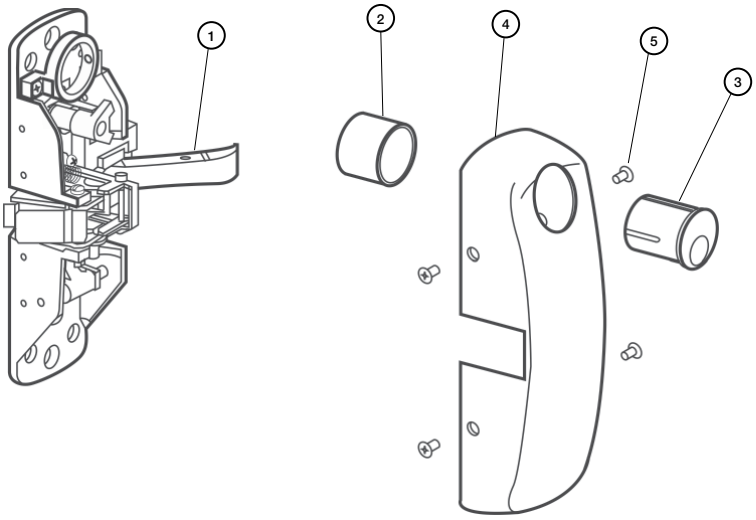
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL/12-8866	68-4104	LHRB	Yes
AL-/GL/12-8866	68-4105	RHRB	

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis Assembly (LHRB)	1	Yes
		—	Chassis Assembly (RHRB)	1	Yes
2	N/A	98-0021	Blocking Ring[1]	1	Yes
3		68-4411	Cylinder[1,2]	1	Yes
4		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

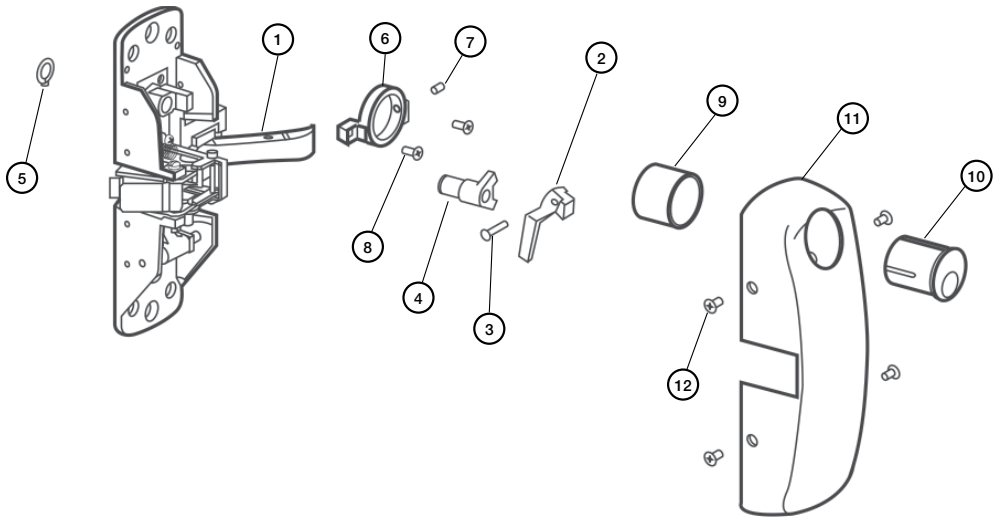
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8866	68-A102	LHRB	Yes
AL-/GL-8866	68-A103	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	-	Chassis Assembly	1	No
2		68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
		68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
3		98-0011	Latchbolt Lever Pivot Pin	1	Yes
4		98-0018	Outside Cylinder Hub	1	Yes
5		01-0005	Retaining Ring	1	Yes
6		98-0020	Inside Cylinder Retainer	1	Yes
7		01-1095	Cylinder Set Screw	1	Yes
8		01-1146	Machine Screw (8-32 x 5/16)	2	Yes
9	N/A	98-0021	Blocking Ring *	1	Yes
10		-	Cylinder[1,3]	1	Yes
11		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
12		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

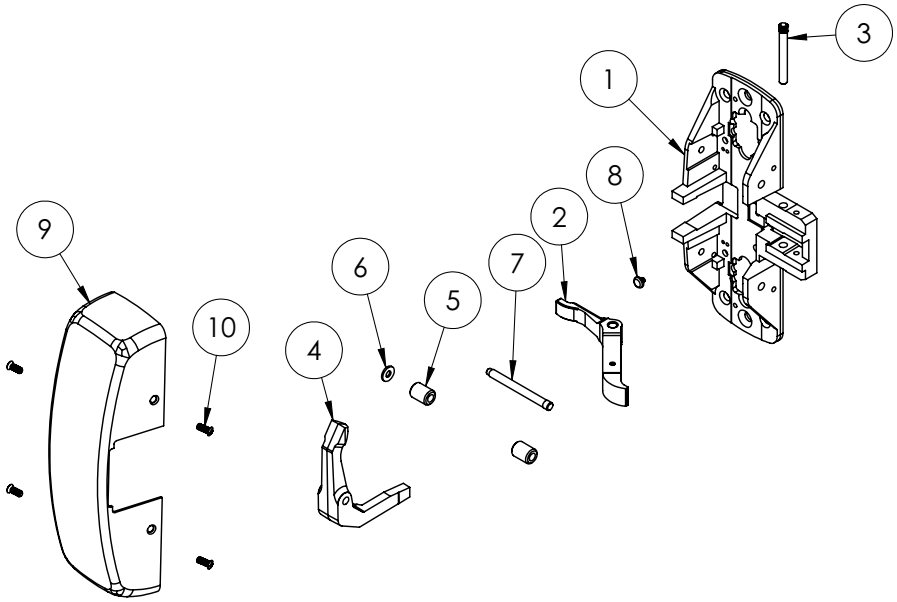
(12-)8904 (12-)8910 (12-)8913
(12-)8915 (12-)8928 (12-)8943
(12-)8944 (12-)8963 (12-)8970
(12-)8971 (12-)8975 (12-)8976

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-) (All Functions Except 16 & 66)	68-2172	LHRB	Yes
	68-2173	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-0339	Chassis	1	No
2		68-1137	Lift Arm	1	Yes
3		68-0239	Pivot Pin	1	Yes
4		68-0337	Left Hand Lift Lever	1	Yes
		68-0338	Right Hand Lift Lever	1	Yes
5		68-0273	Bushing	2	Yes
6		01-9370	Washer	1	Yes
7		68-0271	Pivot Pin (63 Function)	1	Yes
8		68-1294	Stop Pin	1	No
9	N/A	68-0407	Cover[1]	1	Yes
10		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2172 (LHRB)	900 Series Mortise Assembly[1,2,3]	1	Yes
		68-2173 (RHRB)		1	Yes
		68-2143	Screw Pack Standard	1	Yes
		68-2165	Screw Pack (12-)	1	Yes
		C908	Strike Pack LHRB 1 3/4" (C908)[1,3]	1	Yes
		C908	Strike Pack RHRB 1 3/4" (C908)[1,3]	1	Yes

1. Specify finish
2. Specify function
3. Specify hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

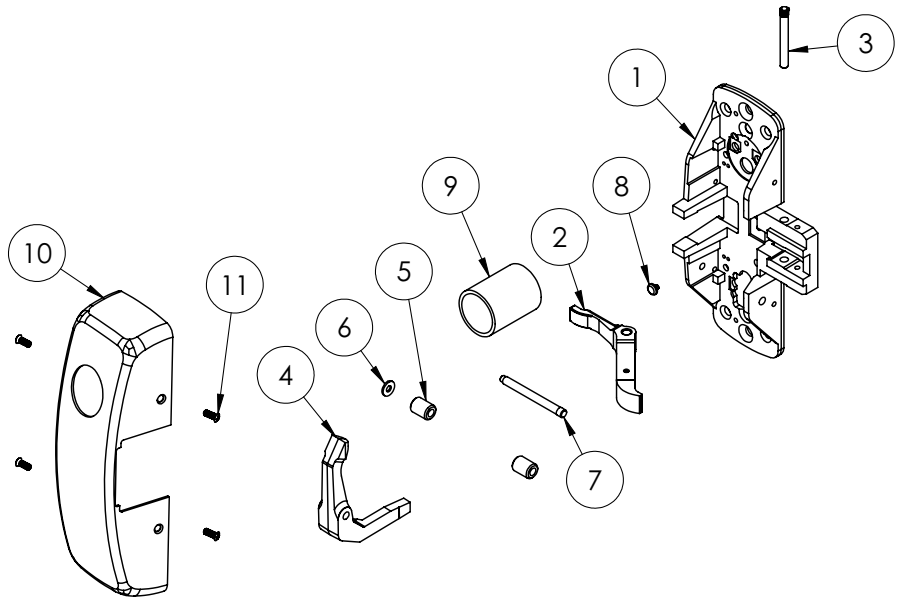
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-)	68-2213	LHRB	Yes
	68-2214	RHRB	Yes

Item	Part No.	Description	Qty	Sellable
1	68-0341	Chassis RHRB	1	No
	68-0342	Chassis LHRB	1	No
2	68-1137	Lift Arm	1	Yes
3	68-0239	Pivot Pin	1	Yes
4	68-0337	Left Hand Lift Lever	1	Yes
	68-0338	Right Hand Lift Lever	1	Yes
5	68-0273	Bushing	2	Yes
6	01-9370	Washer	1	Yes
7	68-0271	Pivot Pin (63 Function)	1	Yes
8	68-1294	Stop Pin	1	No
9	99-0007	Cylinder Blocking Ring[1]	1	Yes
Not Shown	13-0085	Locking Tail	1	Yes
	13-0080	Cylinder Barrel Retainer	1	Yes
	—	Cylinder Assembly[2]	1	Yes
	13-0074	Connecting Screw	2	Yes
10	68-0410	Cover LHRB[1]	1	Yes
	68-0411	Cover RHRB[1]	1	Yes
11	68-3905	Cover Screw Pack[1]	1	Yes
Not Shown	916	Mortise Assy 16 Funtion[1,3]	1	Yes
	966	Mortise Assy 66 Function[1,3]	1	Yes
	68-2143	Screw Pack Standard	1	Yes
	68-2165	Screw Pack (12-)	1	Yes
	C908	Strike Pack LHRB (C908)[3]	1	Yes
	C908	Strike Pack RHRB (C908)[3]	1	Yes

1. Specify finish
2. Specify function
3. Specify hand



A8231 12/17

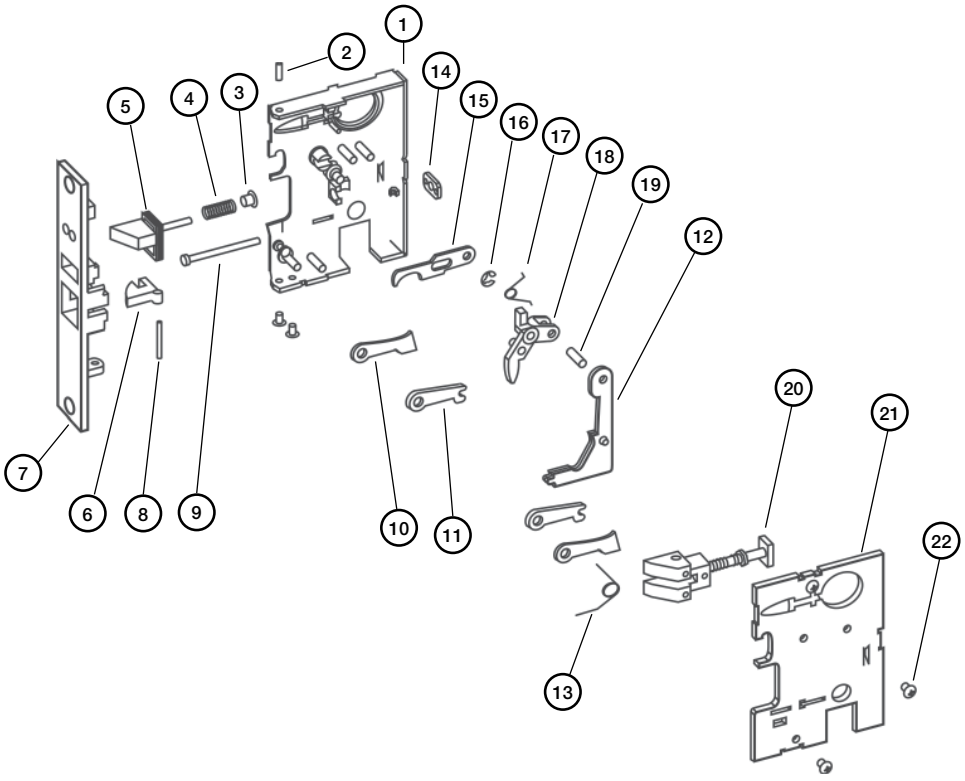
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-0078	Cylinder Set Screw	1	Yes
10	99-0076	Slide Spacer	2	Yes
11	99-0058	Slide Guide	2	Yes
12	99-2059	Lever Slide Assembly	1	Yes

Item	Part No.	Description	Qty.	Sellable
13	99-0061	Spring Thumbpiece Lever	1	No
14	99-0236	Cylinder Screw Support	1	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	01-0098	Retaining Ring	1	Yes
17	99-0063	Spring Guard Bolt Lver	1	Yes
18	99-2389	Latchbolt Lever Assembly	1	Yes
19	99-0212	Pivot Pin Lever Slide	1	Yes
20	99-2247	Latchbolt Assembly	1	Yes
21	99-2361	Cap Assembly	1	No
22	01-1142	Case Screw #8-32 x 1/4	5	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish

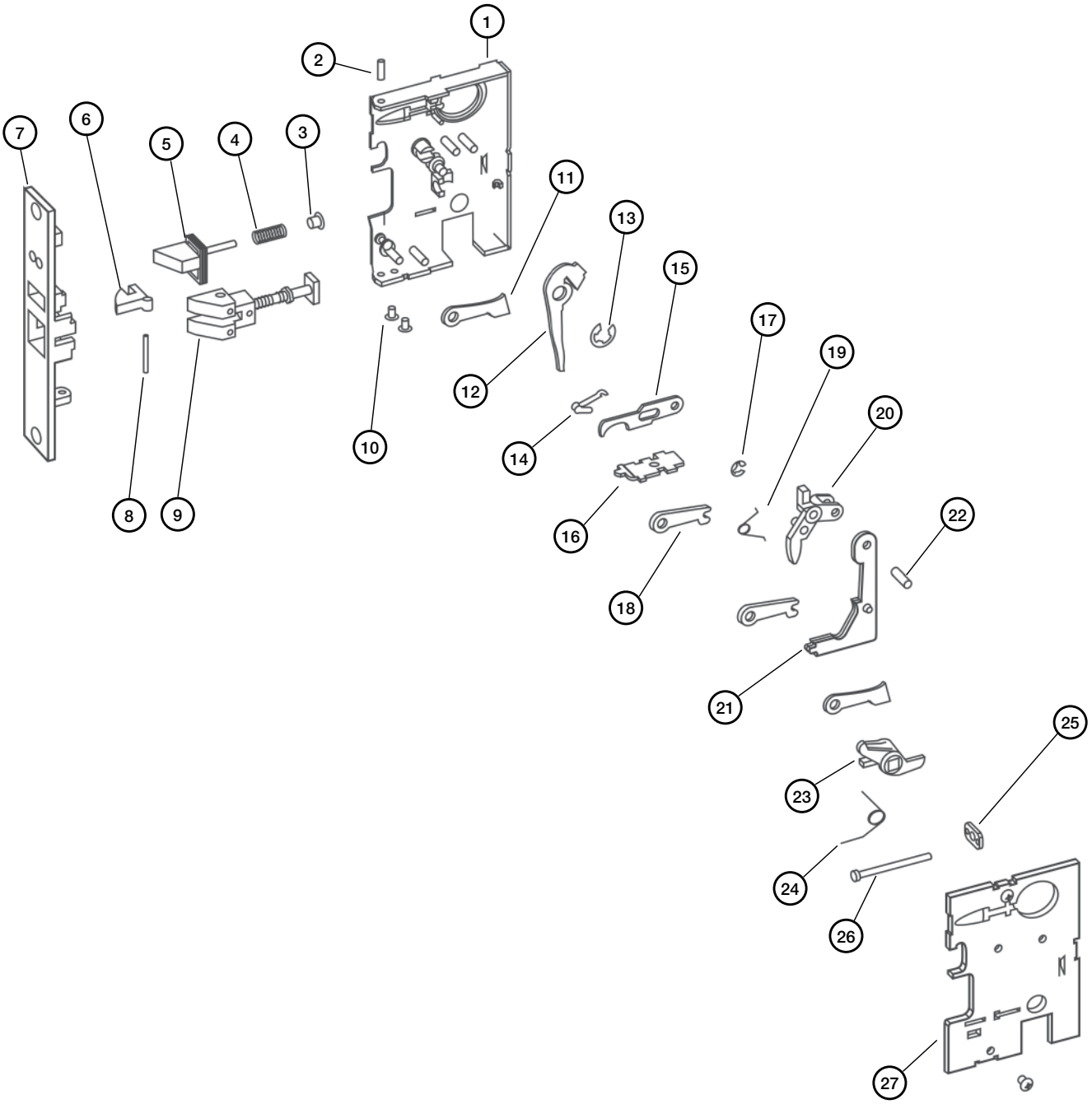
Notes:

- Items 5 and 15 to be sold as a set only.
- For 8313 x ET or 8913 x ET, use 915 Mortise Assembly.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No
-	68-2597	Bridge Rectifier Pack[2]	1	Yes

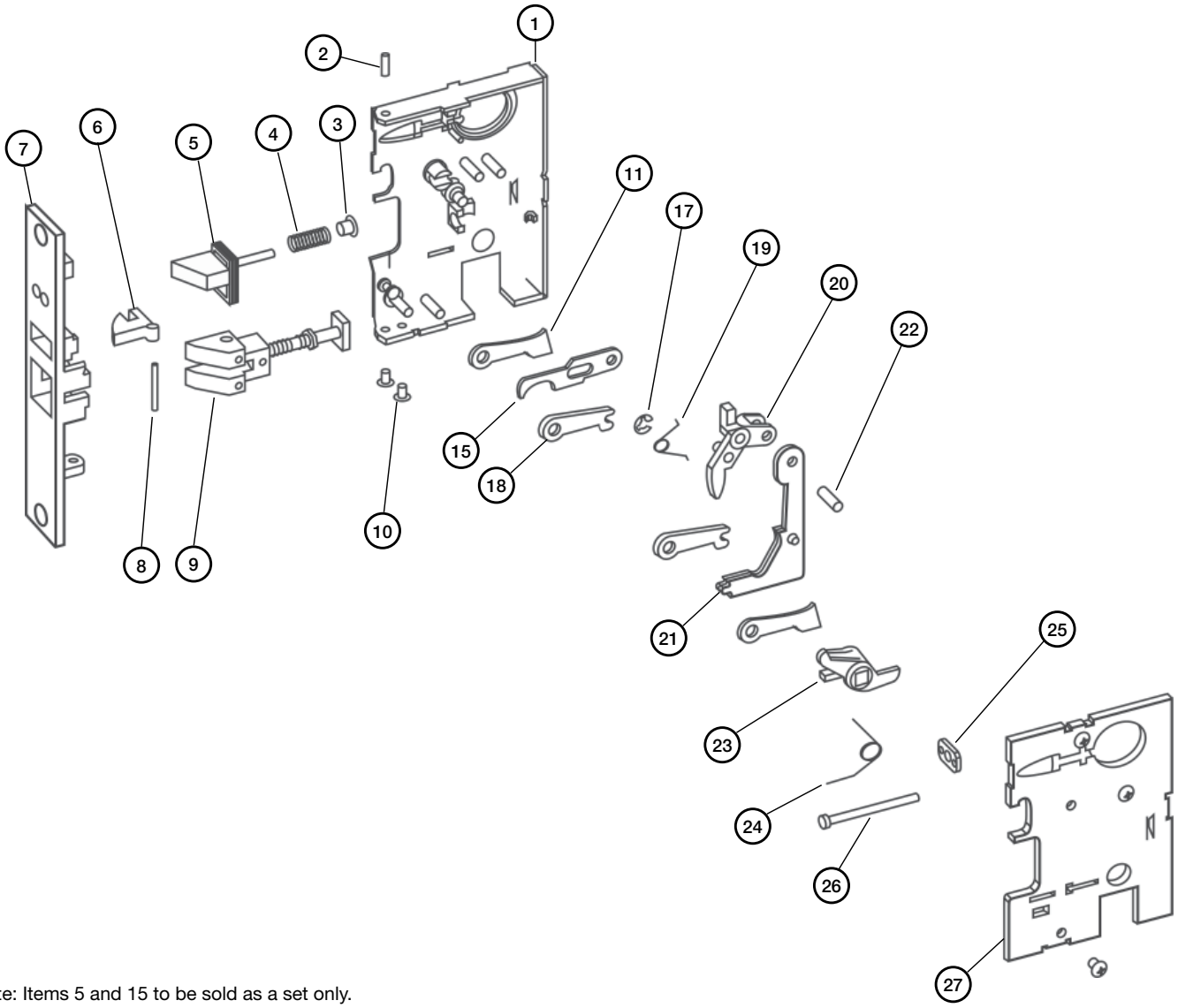
1. Specify finish
2. Use with 975 and 976 only

Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

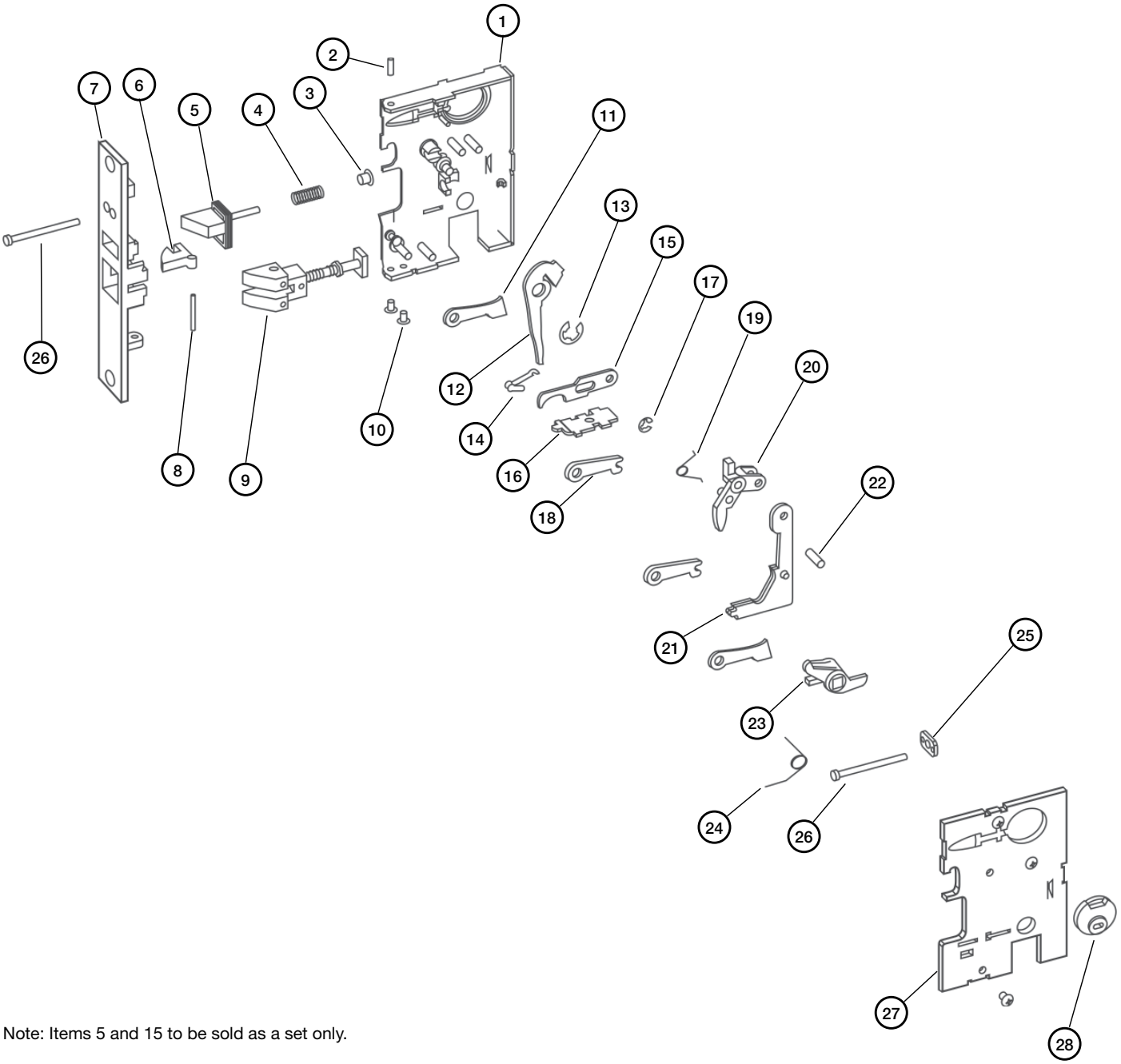
Item	Part No.	Description	Qty.	Sellable
1	99-2352	Case Assy LHRB	1	No
	99-2351	Case Assy RHRB		
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0226	Front LHRB[1]	1	No
	99-0227	Front RHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2387	Latchbolt Lever Assembly LHRB	1	Yes
	99-2388	Latchbolt Lever Assembly RHRB	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	2	Yes
27	99-2361	Cap Assembly LHRB	1	No
	99-2362	Cap Assembly RHRB	1	No
28	13-2162	Cylinder Attachment	1	Yes

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

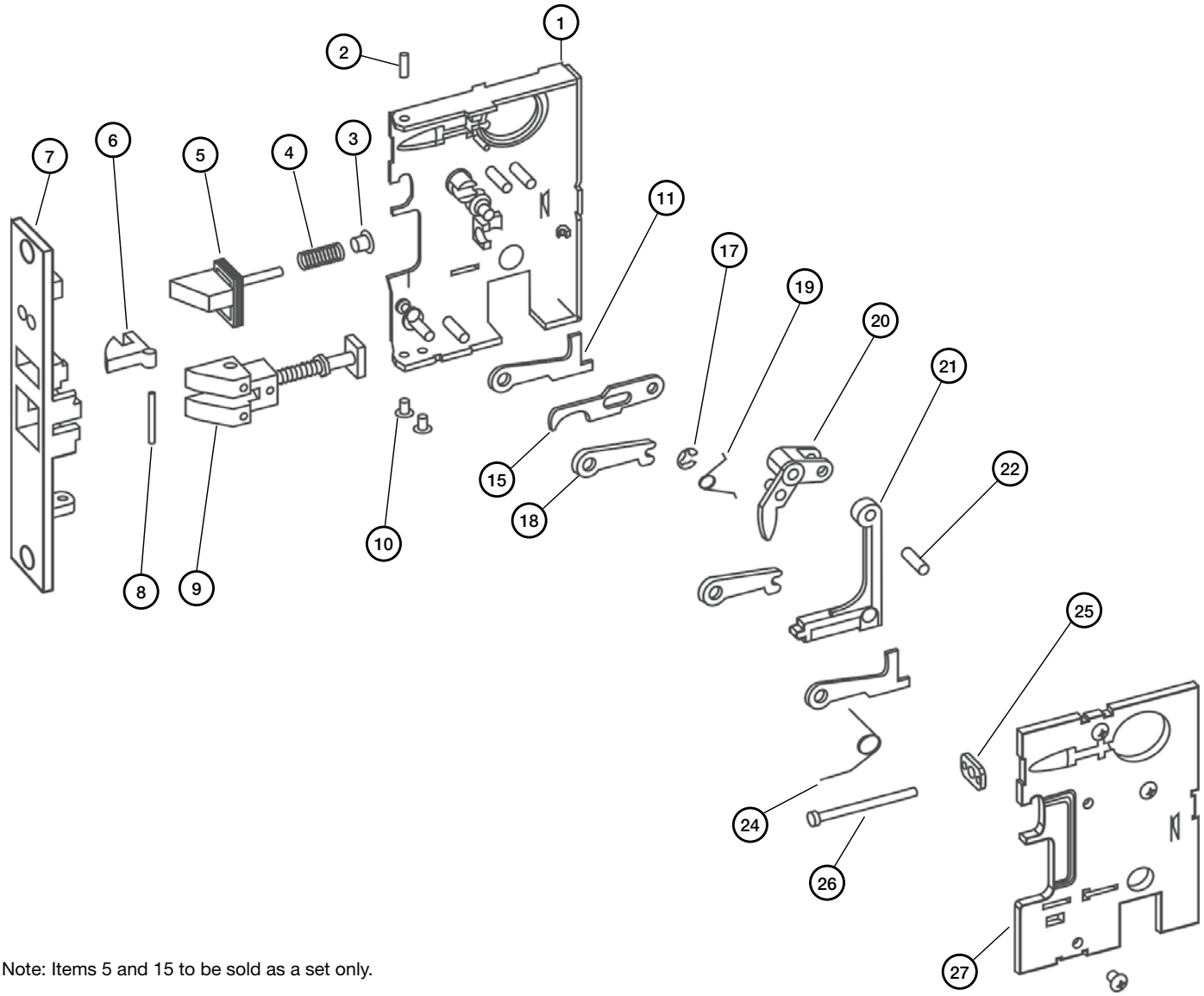
Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

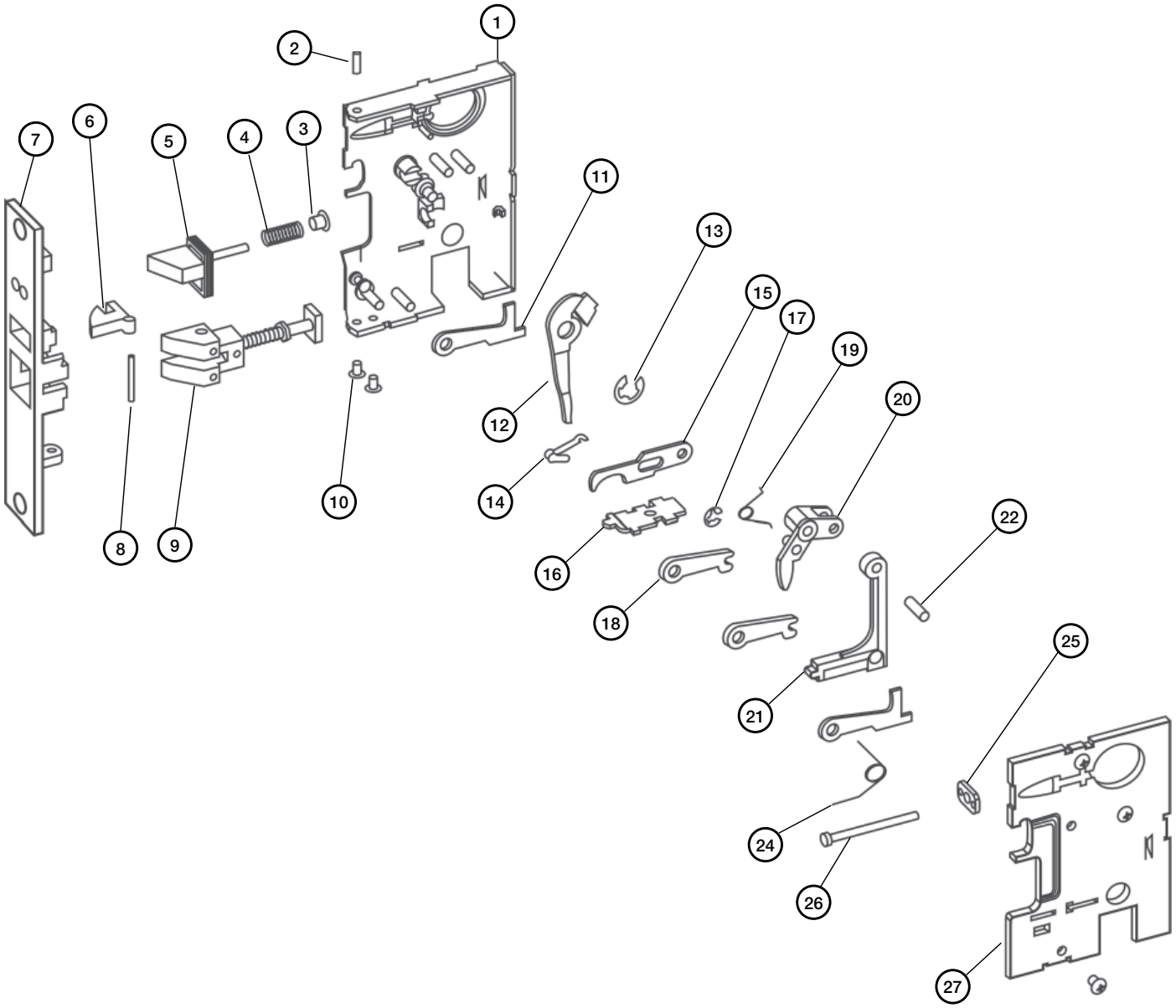
Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy RHRB	1	No
	99-2352	Case Assy LHRB	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

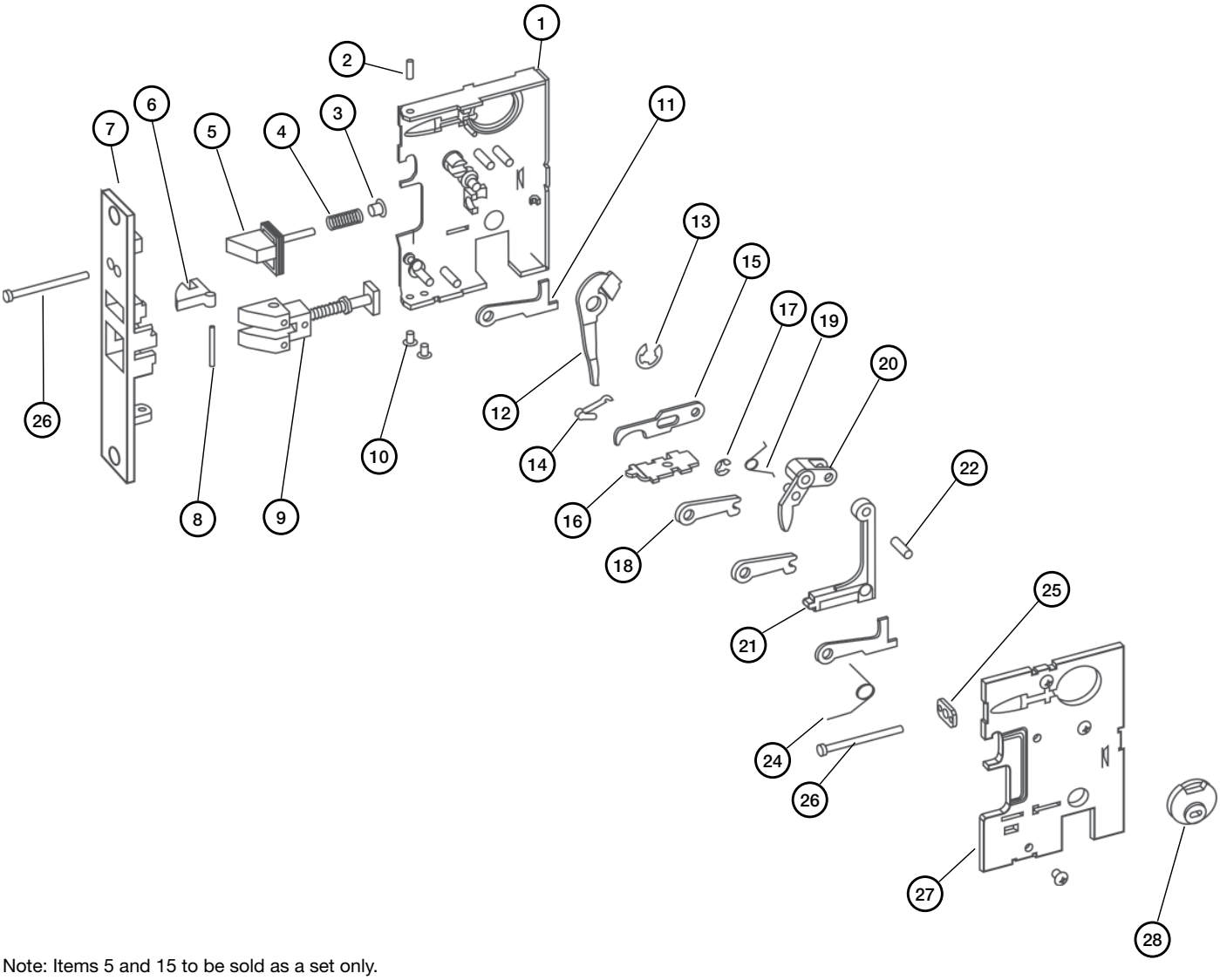
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	99-2352	Case Assy LHRB	1	No
	99-2351	Case Assy RHRB	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2387	Latchbolt Lever Assembly LHRB	1	Yes
	99-2388	Latchbolt Lever Assembly RHRB	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly LHRB	1	No
	99-2362	Cap Assembly RHRB	1	No
28	13-2162	Cylinder Attachment	1	Yes

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Assembly No.	Description	Option	Sellable
68-2702	Wide Stile E Rail Assembly*	(12-) Fire Rated	Yes
68-2703	Wide Stile F Rail Assembly*		Yes
68-2704	Wide Stile G Rail Assembly*		Yes
68-2705	Wide Stile J Rail Assembly*		Yes
68-2724	Narrow Stile E Rail Assembly*		Yes
68-2725	Narrow Stile F Rail Assembly*		Yes
68-2726	Narrow Stile G Rail Assembly*		Yes
68-2727	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		68-0950	Mounting Rail Wide(E)*	1	Yes
		68-0952	Mounting Rail Wide(F)*		Yes
		68-0948	Mounting Rail Wide(J)*		Yes
		68-0949	Mounting Rail Wide(G)*		Yes
		68-0958	Mounting Rail Narrow(E)*		Yes
		68-0955	Mounting Rail Narrow(F)*		Yes
		68-0956	Mounting Rail Narrow(J)*		Yes
		68-0957	Mounting Rail Narrow(G)*		Yes
3		01-1236	#6-32x 3/8" PH FL U'Cut	4	Yes
4		68-0943	Bracket	2	Yes
5		68-0945	Pivot Pin	2	Yes
6		01-0098	Retainer Ring	2	Yes
7		68-0229	Pivot Pin, Push Rail*	2	Yes
8		68-0236	Spring, Rail Arm	2	Yes
9		68-3609	Connecting Arm Assembly	2	Yes
10		68-0615	Push Rail (E)*	1	Yes
		68-0618	Push Rail (F)*		Yes
		68-0616	Push Rail (J)*		Yes
		68-0617	Push Rail (G)*		Yes
11		809	TouchPad Assembly	1	Yes
12		01-4537	Standard Hole Plug	1	Yes

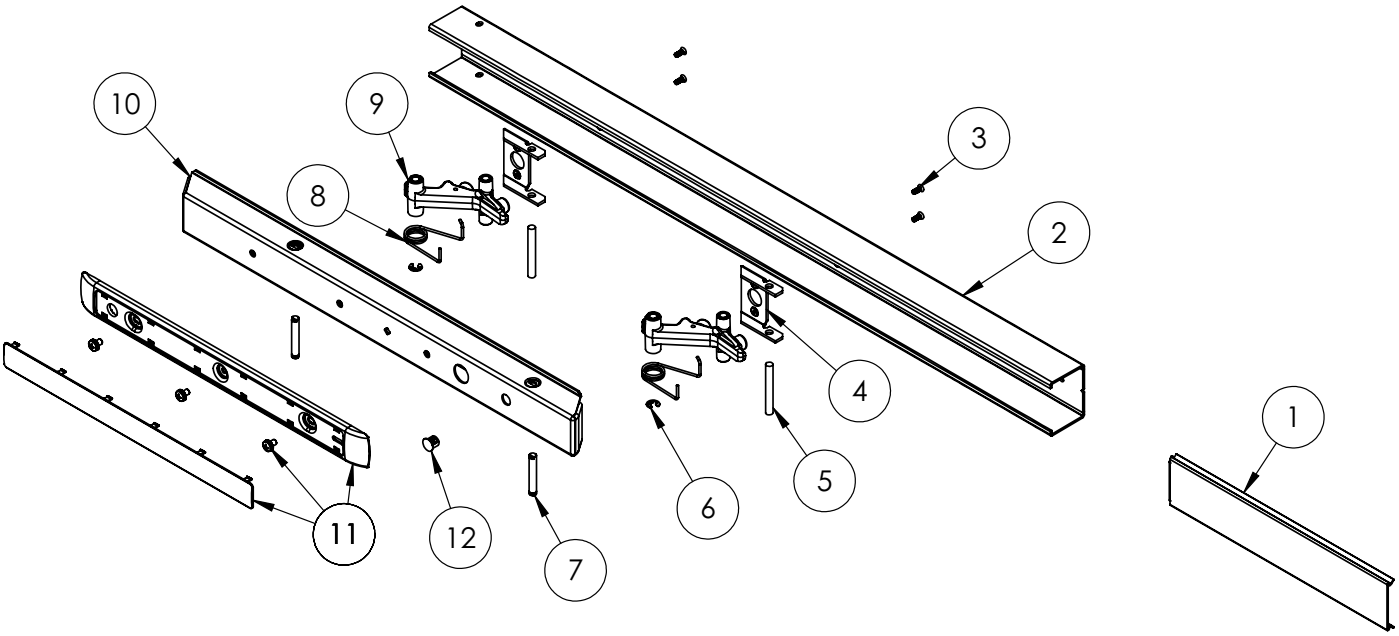
*Specify Finish

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-2703 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Assembly No.	Description	Option	Sellable
68-5542	Wide Stile E Rail Assembly*	(12-56-) (56-)	Yes
68-3212	Wide Stile F Rail Assembly*		Yes
68-3211	Wide Stile G Rail Assembly*		Yes
68-3213	Wide Stile J Rail Assembly*		Yes
68-5578	Narrow Stile E Rail Assembly*		Yes
68-3217	Narrow Stile F Rail Assembly*		Yes
68-3216	Narrow Stile G Rail Assembly*		Yes
68-3218	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		68-0950	Mounting Rail Wide(E)*	1	Yes
		68-0952	Mounting Rail Wide(F)*		Yes
		68-0948	Mounting Rail Wide(J)*		Yes
		68-0949	Mounting Rail Wide(G)*		Yes
		68-0958	Mounting Rail Narrow(E)*		Yes
		68-0955	Mounting Rail Narrow(F)*		Yes
		68-0956	Mounting Rail Narrow(J)*		Yes
		68-0957	Mounting Rail Narrow(G)*		Yes
3		M56AE	Rail Motor Kit, E	1	Yes
		M56AF	Rail Motor Kit, F		Yes
		M56AJ	Rail Motor Kit, J		Yes
		M56AG	Rail motor Kit, G		Yes
4		68-0229	Pivot Pin, Push Rail*	2	Yes
5		68-0236	Spring, Rail Arm	2	Yes
6		01-0098	Retaining Ring	2	Yes
7		809	TouchPad Assembly	1	Yes
8		68-0615	Standard Push Rail, E*	1	Yes
		68-0618	Standard Push Rail, F*		Yes
		68-0616	Standard Push Rail, J*		Yes
		68-0617	Standard Push Rail, G*		Yes
9		68-3609	Connecting Arm Assembly	1	Yes
10		52-1261	56- Input Harness Assembly	2	Yes
11		01-1236	#6-32x3/8" PH FL U'CUT	4	Yes
12		68-0945	Pivot Pin	1	Yes
13		68-0943	Bracket	1	Yes

All Related HK- Assemblies Listed Below

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
19-56-HK-*	68-5515	68-5516	68-5517	68-5518	68-5602	68-5603	68-5604	68-5605	Yes
53-56-HK-*	68-5554*	68-5555*	68-5556*	68-5557*	68-5594*	68-5595*	68-5596*	68-5597*	Yes
53-55-56-HK-*	68-5558*	68-5559	68-5560	68-5561*	68-5598*	68-5599*	68-5600*	68-5601*	Yes
19-53-56-HK-*	68-5519*	68-5520*	68-5521*	68-5522*	68-5610*	68-5611*	68-5612*	68-5613*	Yes
19-53-55-56-HK- *	68-5538*	68-5539*	68-5540*	68-5541*	68-5614*	68-5615*	68-5616*	68-5617*	Yes

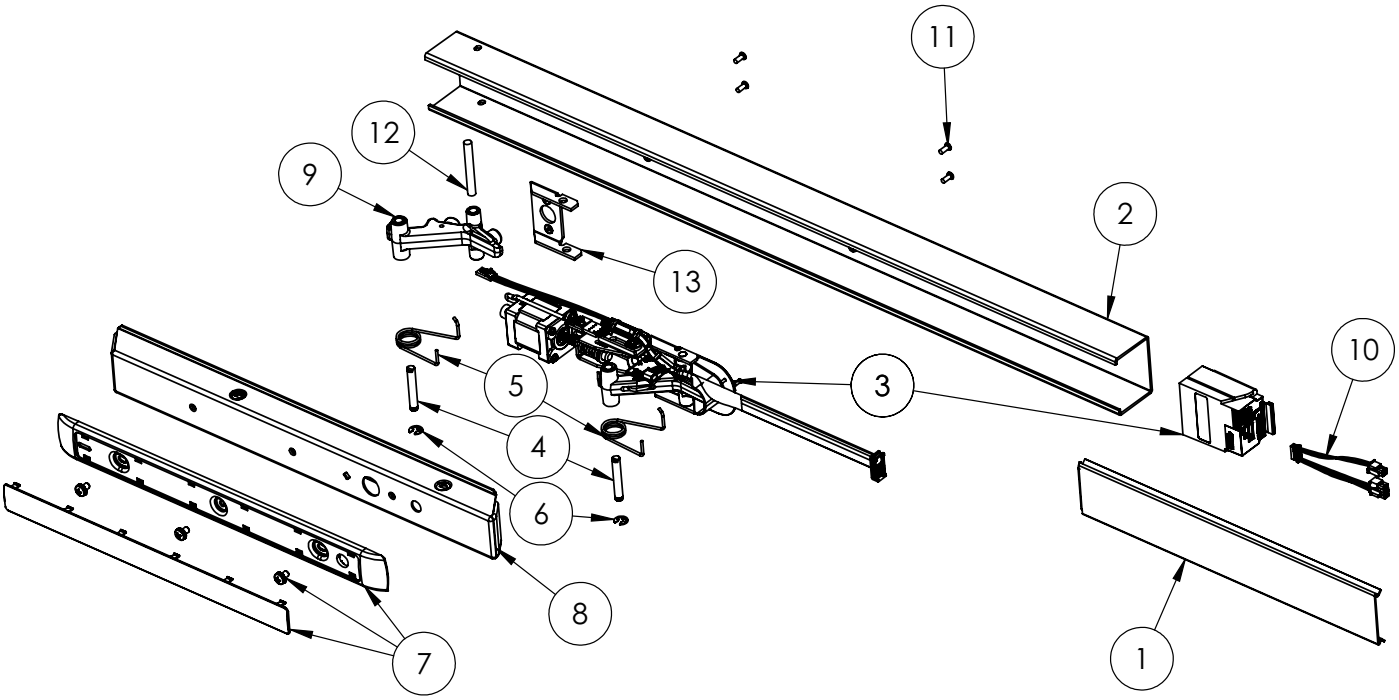
Parts 3-13 Available as Assembly No. 52-3541 for E, 52-3542 for F, 52-3543 for J, 52-3544 for G
*Specify Finish

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-5578 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Assembly No.	Description	Option	Sellable
68-6098	Wide Stile E Rail Assembly*	(59-)	Yes
68-3780	Wide Stile F Rail Assembly*		Yes
68-3781	Wide Stile G Rail Assembly*		Yes
68-3782	Wide Stile J Rail Assembly*		Yes
68-6100	Narrow Stile E Rail Assembly*		Yes
68-3788	Narrow Stile F Rail Assembly*		Yes
68-3789	Narrow Stile G Rail Assembly*		Yes
68-3790	Narrow Stile J Rail Assembly*		Yes
68-6099	Wide Stile E Rail Assembly*	(12-59-)	Yes
68-3784	Wide Stile F Rail Assembly*		Yes
68-3785	Wide Stile G Rail Assembly*		Yes
68-3786	Wide Stile J Rail Assembly*		Yes
68-6101	Narrow Stile E Rail Assembly*		Yes
68-3792	Narrow Stile F Rail Assembly*		Yes
68-3793	Narrow Stile G Rail Assembly*		Yes
68-3794	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	809	TouchPad Assembly	1	Yes
2		68-1027	Push Rail, E*	1	No
		68-1030	Push Rail, F*		Yes
		68-1028	Push Rail, G*		Yes
		68-1029	Push Rail, J*		Yes
3		68-0582	Lockdown Cam[1]	1	Yes
4		01-4537	Standard Hole Plug	1	Yes
5		01-0098	Retaining Ring	2	Yes
6		68-0229	Pivot Pin, Push Rail*	2	Yes
7		68-1049	Rubber Cushion	1	No
8		68-1039	Support Plate	1	No
9		52-1701	59- Wire Guide	1	Yes
10		68-0236	Spring, Rail Arm	2	Yes
11		68-0945	Pivot Pin	2	Yes
12		01-0711	Flanged Nyliner	8	Yes
13		52-4765	59- Connecting Arm	1	No
14		68-0943	Bracket	1	Yes
15		52-0935	Wire Barrier	1	Yes
16		52-4733	59- Harness Sub-Plate Assembly	1	No
		52-4734	59- Harness Sub-Plate Assembly		No
17		01-0610	Wave Spring Washer[1]	1	Yes
18		68-0583	Lockdown Button [1]	1	Yes
19		01-4466	Machine Screw SEMS[1]	1	No
20		01-1236	#6-32X3/8" PH FL U'Cut 6**		Yes
21		68-6127	Connecting Arm	1	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
22	See Chart Above	68-1045	Mounting Rail, E Narrow*	1	Yes
		68-1042	Mounting Rail, F Narrow*		Yes
		68-1043	Mounting Rail, J Narrow*		Yes
		68-1044	Mounting Rail, G Narrow*		Yes
		68-0950	Mounting Rail, E Wide*		Yes
		68-1058	Mounting Rail, F Wide*		Yes
		68-1059	Mounting Rail, J Wide*		Yes
		68-1060	Mounting Rail, G Wide*		Yes
23		68-6090	Insert Assembly, E Wide	1	No
		68-6091	Insert Assembly, F Wide		No
		68-6092	Insert Assembly, J Wide		No
		68-6093	Insert Assembly, G Wide		No
		68-6097	Insert Assembly, E Narrow		No
		68-6094	Insert Assembly, F Narrow		No
		68-6095	Insert Assembly, J Narrow		No
		68-6096	Insert Assembly, G Narrow		No
24		52-1292	Harness Assembly	1	Yes
		52-1293	Harness Assembly		Yes

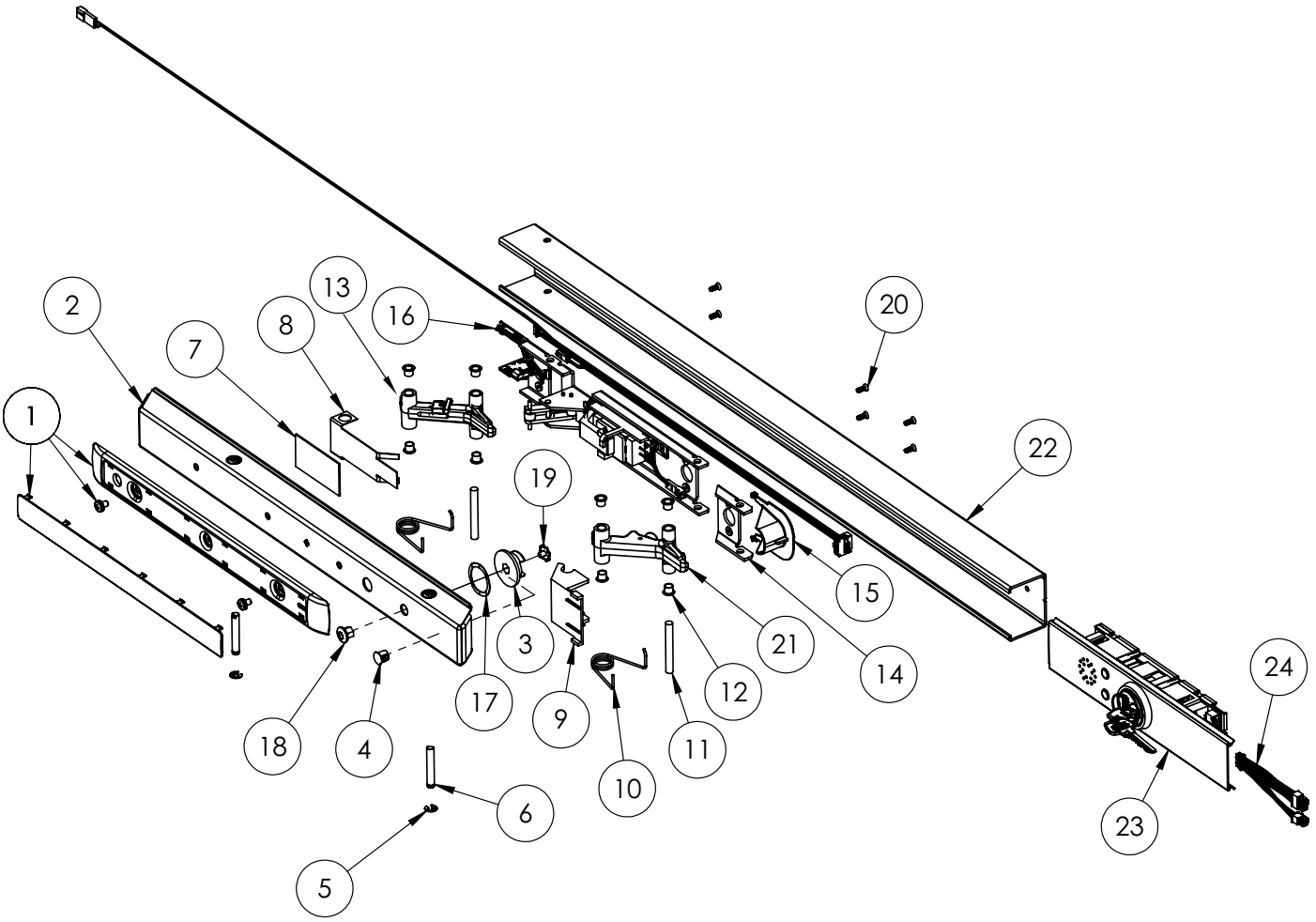
*Specify Finish
**Qty is 6 in Sizes F J G, 4 in Size E
1. Do not use on any 12- Rail Assembly

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-3780 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

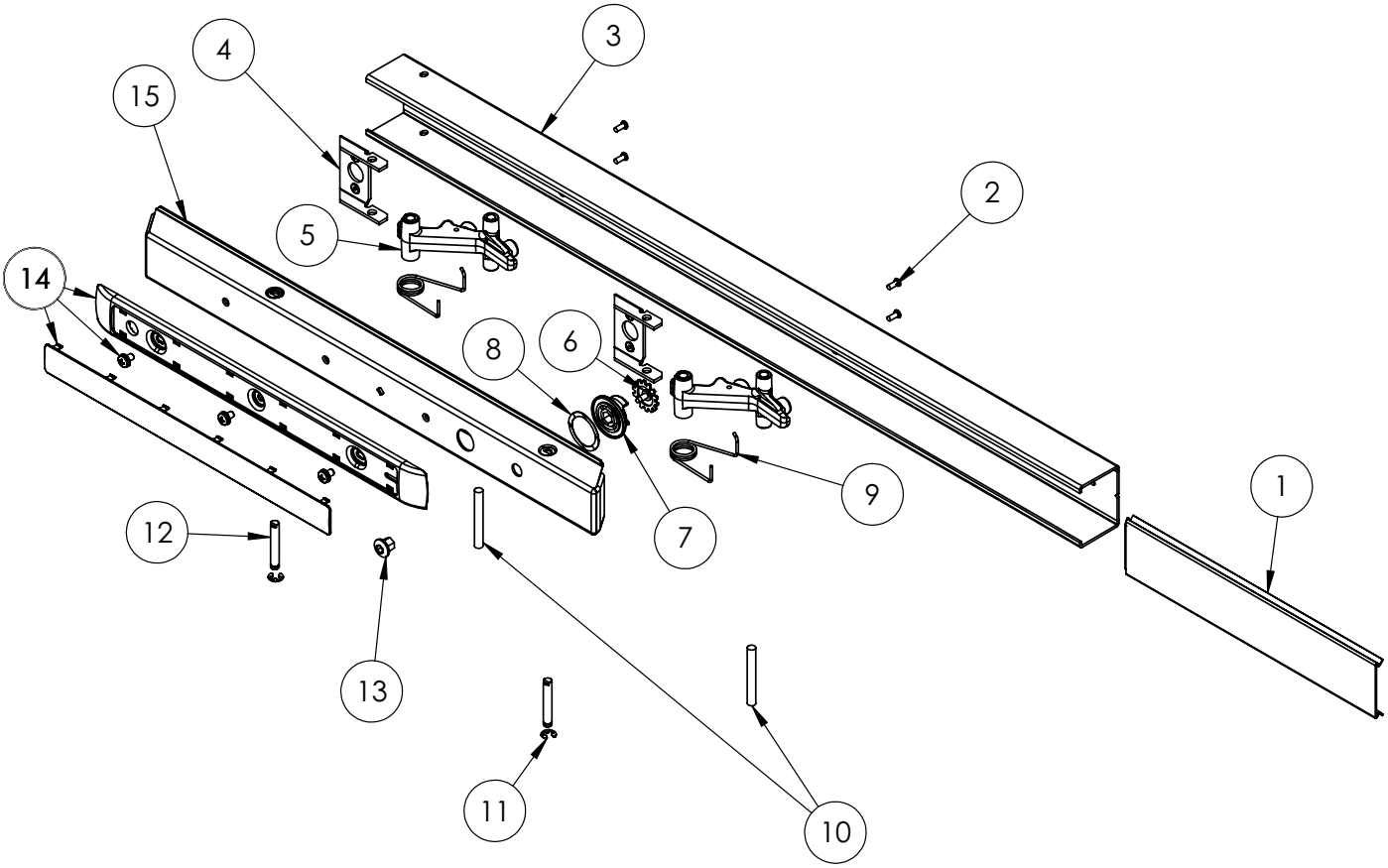
Assembly No.	Description	Option	Sellable
68-2694	Wide Stile E Rail Assembly*	Standard Rails	Yes
68-2695	Wide Stile F Rail Assembly*		Yes
68-2696	Wide Stile G Rail Assembly*		Yes
68-2697	Wide Stile J Rail Assembly*		Yes
68-2716	Narrow Stile E Rail Assembly*		Yes
68-2717	Narrow Stile F Rail Assembly*		Yes
68-2718	Narrow Stile G Rail Assembly*		Yes
68-2719	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		01-1236	#6-32x3/8 PH FL U'Cut	4	Yes
3		68-0950	Mounting Rail, E Wide*	1	Yes
		68-0952	Mounting Rail, F Wide*		Yes
		68-0948	Mounting Rail, J Wide*		Yes
		68-0949	Mounting Rail, G Wide*		Yes
		68-0958	Mounting Rail, E Narrow*		Yes
		68-0955	Mounting Rail, F Narrow*		Yes
		68-0956	Mounting Rail, J Narrow*		Yes
		68-0957	Mounting Rail, G Narrow*		Yes
4		68-0943	Bracket	2	Yes
5		68-3609	Connecting Arm Assembly	2	Yes
6		01-4466	Machine Screw SEMS[1]	1	Yes
7		68-0582	Lockdown Cam[1]	1	Yes
8		01-0610	Wave Spring Washer[1]	1	Yes
9		68-0236	Spring, Rail Arm	2	Yes
10		68-0945	Pivot Pin	2	Yes
11		01-0098	Retaining Ring	2	Yes
12		68-0229	Pivot Pin Push Rail*	2	Yes
13		68-0583	Lockdown Button[1]	1	Yes
14		809	Touch Pad Assembly	1	Yes
15		68-0615	Push Rail, E*	1	Yes
		68-0618	Push Rail, F*		Yes
		68-0616	Push Rail, J*		Yes
		68-0617	Push Rail, G*		Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Assembly 68-2695 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Assembly No.	Description	Option	Sellable
68-2698	Wide Stile E Rail Assembly*	16-	Yes
68-2699	Wide Stile F Rail Assembly*		Yes
68-2700	Wide Stile G Rail Assembly*		Yes
68-2701	Wide Stile J Rail Assembly*		Yes
68-2720	Narrow Stile E Rail Assembly*		Yes
68-2721	Narrow Stile F Rail Assembly*		Yes
68-2722	Narrow Stile G Rail Assembly*		Yes
68-2723	Narrow Stile J Rail Assembly*		Yes

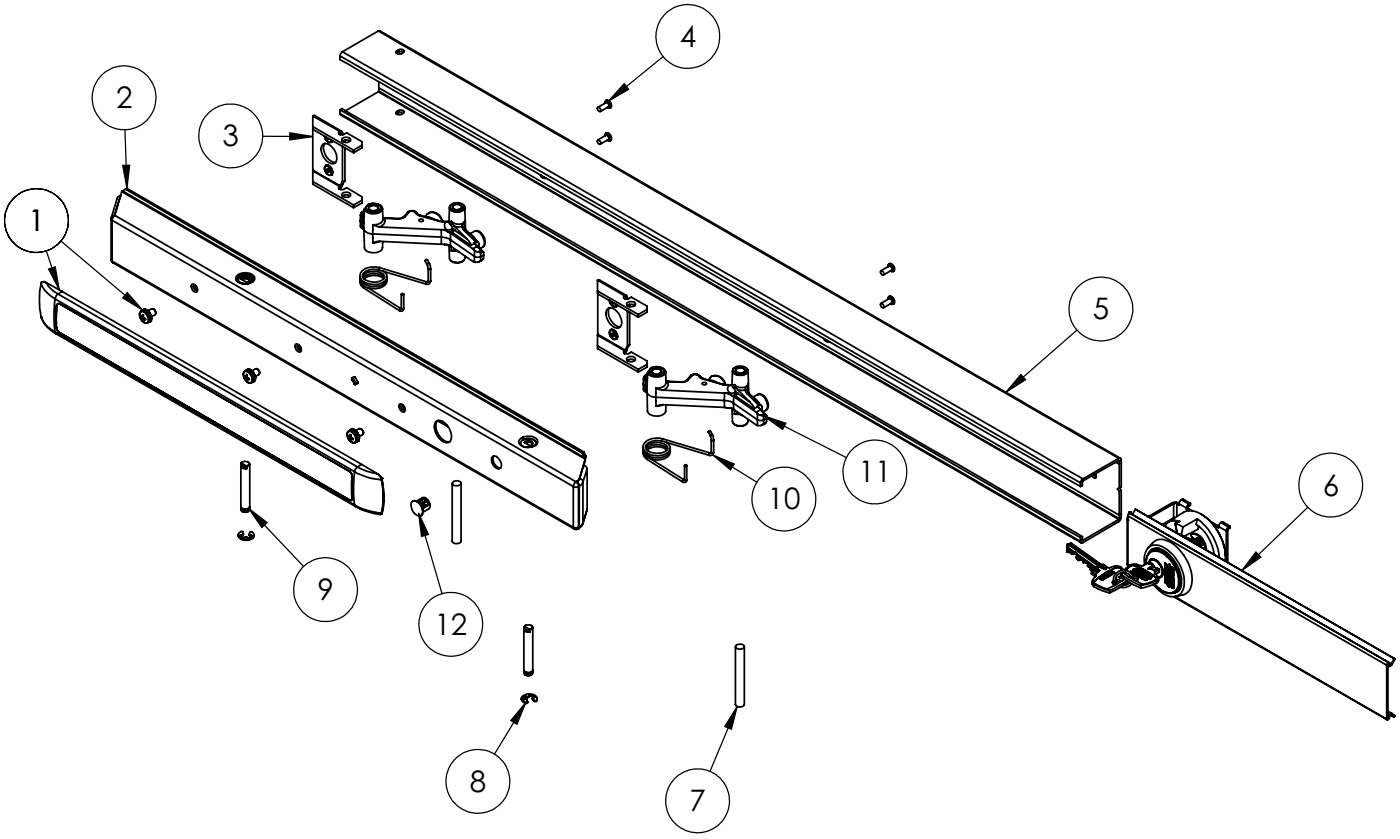
Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	809	Touch Pad Assembly	1	Yes
2		68-0615	Push Rail, E*	1	Yes
		68-0618	Push Rail, F*		Yes
		68-0616	Push Rail, J*		Yes
		68-0617	Push Rail, G*		Yes
3		68-0943	Bracket	2	Yes
4		01-1236	CR-FHMS 6-32X3/8"	4	Yes
5		68-0950	Mounting Rail, E Wide*	1	Yes
		68-0952	Mounting Rail, F Wide*		Yes
		68-0948	Mounting Rail, J Wide*		Yes
		68-0949	Mounting Rail, G Wide*		Yes
		68-0958	Mounting Rail, E Narrow*		Yes
		68-0955	Mounting Rail, F Narrow*		Yes
		68-0956	Mounting Rail, J Narrow*		Yes
		68-0957	Mounting Rail, G Narrow*		Yes
6		816-5	Insert Assembly, E Wide[1]*	1	Yes
		816-1	Insert Assembly, F Wide[1]*		Yes
		816-7	Insert Assembly, J Wide[1]*		Yes
		816-4	Insert Assembly, G Wide[1]*		Yes
		816-2	Insert Assembly, E/F Narrow[1]*		Yes
		816-6	Insert Assembly, J Narrow[1]*		Yes
		816-3	Insert Assembly, G Narrow[1]*		Yes
7		68-0945	Pivot Pin	2	Yes
8		01-0098	Retaining Ring	2	Yes
9		68-0229	Pivot Pin, Push Rail*	2	Yes
10		68-0236	Spring, Rail Arm	2	Yes
11		68-3609	Connecting Arm Assembly	2	Yes
12		01-4537	Standard Hole Plug	1	Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Assembly 68-2699 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

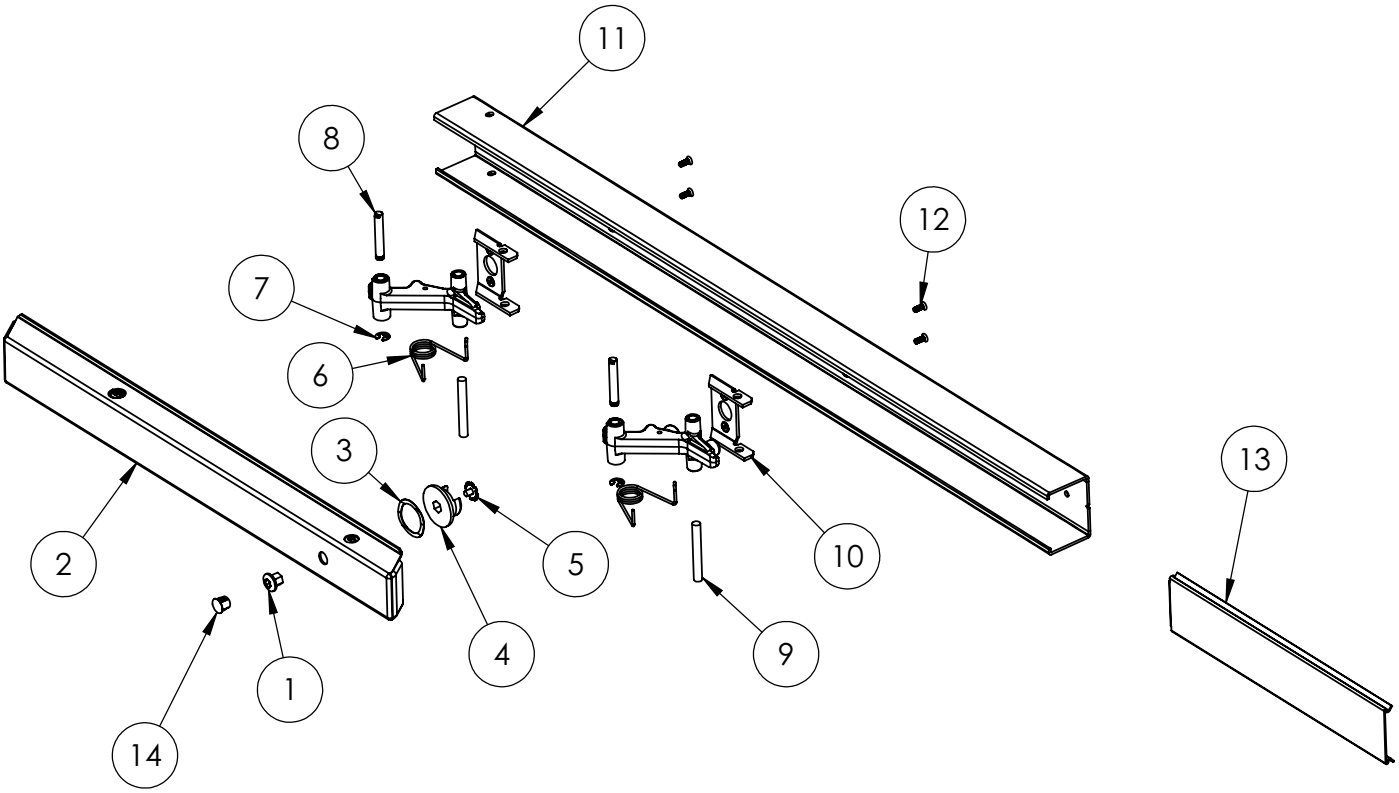
Assembly No.	Description	Option	Sellable
68-2918	E Wide Rail Assembly*	19-	Yes
68-2919	F Wide Rail Assembly*		Yes
68-2921	J Wide Rail Assembly*		Yes
68-2920	G Wide Rail Assembly*		Yes
68-2905	E Narrow Rail Assembly*		Yes
68-2906	F Narrow Rail Assembly*		Yes
68-2908	J Narrow Rail Assembly*		Yes
68-2907	G Narrow Rail Assembly*		Yes
68-2926	12- E Wide Rail Assembly*	12-19-	Yes
68-2927	12- F Wide Rail Assembly*		Yes
68-2929	12- J Wide Rail Assembly*		Yes
68-2928	12- G Wide Rail Assembly*		Yes
68-2913	12- E Narrow Rail Assembly*		Yes
68-2914	12- F Narrow Rail Assembly*		Yes
68-2916	12- J Narrow Rail Assembly*		Yes
68-2915	12- G Narrow Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	68-0583	Lockdown Button[1]	1	Yes
2		68-0736	Push Rail, E*	1	Yes
		68-0739	Push Rail, F*		Yes
		68-0737	Push Rail, J*		Yes
		68-0738	Push Rail, G*		Yes
3		01-0610	Wave Spring Washer[1]	1	Yes
4		68-0582	Lockdown Cam[1]	1	Yes
5		01-4466	SEMS Machine Screw[1]	1	Yes
6		68-0236	Spring, Rail Arm	2	Yes
7		01-0098	Retaining Ring	2	Yes
8		68-0229	Pivot Pin, Push Rail	2	Yes
9		68-0945	Pivot Pin, Mounting Rail	2	Yes
10		68-0943	Bracket	2	Yes
11		68-0950	Mounting Rail, E*	1	Yes
		68-0952	Mounting Rail, F*		Yes
		68-0949	Mounting Rail, J*		Yes
		68-0948	Mounting Rail, G*		Yes
12		01-1236	#6-32X3/8" Machine Screw[1]	4	Yes
13		68-0550	Mounting Rail Insert, E*	1	Yes
		68-0549	Mounting Rail Insert, F*		Yes
		68-0552	Mounting Rail Insert, J*		Yes
		68-0551	Mounting Rail Insert, G*		Yes
14		01-4537	Standard Hole Plug	1	Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Assembly 68-2919 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
AL-	68-4010	68-4011	68-4012	68-4025	68-4022	68-4023	68-4024	Yes
12-AL-	68-4018	68-4019	68-4020	68-4033	68-4030	68-4031	68-4032	Yes
19-AL-	68-4035	68-4036	68-4037	68-4050	68-4047	68-4048	68-4049	Yes
12-19-AL-	68-4043	68-4044	68-4045	68-4058	68-4055	68-4056	68-4057	Yes
53-AL-	68-4716	68-4717	68-4718	68-4723	68-4724	68-4725	68-4726	Yes
12-53-AL-	68-4720	68-4721	68-4722	68-4727	68-4728	68-4729	68-4730	Yes
19-53-AL-	68-4842	68-4843	68-4844	68-4849	68-4850	68-4851	68-4852	Yes
12-19-53-AL-	68-4846	68-4847	68-4848	68-4853	68-4854	68-4855	68-4856	Yes
53-55-AL-	68-4922	68-4923	68-4924	68-4929	68-4930	68-4931	68-4932	Yes
12-53-55-AL-	68-4926	68-4927	68-4928	68-4933	68-4934	68-4935	68-4936	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
TL-	68-5048	68-5049	68-5051	68-5050	68-5009	68-5010	68-5012	68-5011	Yes
16-TL-	68-5052	68-5053	68-5055	68-5054	68-5013	68-5014	68-5016	68-5015	Yes
12-TL-	68-5056	68-5057	68-5059	68-5058	68-5017	68-5018	68-5020	68-5019	Yes
TL- Inactive	68-5060	68-5061	68-5063	68-5062	N/A	N/A	N/A	N/A	Yes
TL- (8895 Only)	68-5164	68-5165	68-5167	68-5166	N/A	N/A	N/A	N/A	Yes
55-TL-(8895 Only)	68-5168	68-5169	68-5171	68-5170	N/A	N/A	N/A	N/A	Yes
55-56-TL-	68-5689	68-5173	68-5174	68-5172	68-5692	68-5176	68-5177	68-5175	Yes
16-55-56-TL-	68-5706	68-5707	68-5708	68-5709	68-5738	68-5739	68-5740	68-5741	Yes
55-56-HK-TL-	68-5722	68-5723	68-5724	68-5725	68-5754	68-5755	68-5756	68-5757	Yes
AL-TL-	N/A	68-5190	68-5191	68-5192	68-5199	68-5196	68-5197	68-5198	Yes
12-AL-TL-	N/A	68-5193	68-5194	68-5195	68-5203	68-5200	68-5201	68-5202	Yes
59-TL-	N/A	68-5178	68-5179	68-5180	N/A	68-5187	68-5188	68-5189	Yes
12-59-TL-	N/A	68-5181	68-5182	68-5183	N/A	68-5187	68-5188	68-5189	Yes
55-AL-TL-	N/A	68-5314	68-5315	68-5316	68-5323	68-5320	68-5321	68-5322	Yes
12-55-AL-TL-	N/A	68-5317	68-5318	68-5319	68-5327	68-5324	68-5325	68-5326	Yes
53-58-TL-	68-5252	68-5253	68-5254	68-5255	68-5264	68-5265	68-5266	68-5267	Yes
12-53-58-TL-	68-5260	68-5261	68-5262	68-5263	68-5272	68-5273	68-5274	68-5275	Yes
16-53-58-TL-	68-5256	68-5257	68-5258	68-5259	68-5268	68-5269	68-5270	68-5271	Yes
53-55-TL-	68-5228	68-5229	68-5230	68-5231	68-5240	68-5241	68-5242	68-5243	Yes
12-53-55-TL-	68-5236	68-5237	68-5238	68-5239	68-5248	68-5249	68-5250	68-5251	Yes
16-53-55-TL-	68-5232	68-5233	68-5234	68-5235	68-5244	68-5245	68-5246	68-5247	Yes
53-TL-	68-5204	68-5205	68-5206	68-5207	68-5216	68-5217	68-5218	68-5219	Yes
12-53-TL-	68-5208	68-5209	68-5210	68-5211	68-5220	68-5221	68-5222	68-5223	Yes
16-53-TL-	68-5212	68-5213	68-5214	68-5215	68-5224	68-5225	68-5226	68-5227	Yes
56-TL-	68-5691	68-5162	68-5163	68-5161	68-5688	68-5159	68-5160	68-5158	Yes
56-HK-TL-	68-5750	68-5751	68-5752	68-5753	68-5718	68-5719	68-5720	68-5721	Yes
16-56-TL-	68-5734	68-5735	68-5736	68-5737	68-5702	68-5703	68-5704	68-5705	Yes
57-TL-	N/A	68-5096	68-5098	68-5097	68-5102	68-5403	68-5105	68-5104	Yes
12-57-TL-	N/A	68-5099	68-5101	68-5100	68-5106	68-5107	68-5109	68-5108	Yes
55-57-TL-	N/A	68-5178	68-5179	68-5180	N/A	68-5181	68-5182	68-5186	Yes
12-55-57-TL-	N/A	68-5184	68-5185	68-5186	N/A	68-5187	68-5188	68-5189	Yes
55-58-TL-	68-5134	68-5135	68-5137	68-5136	68-514	68-5147	68-5149	68-5148	Yes
12-55-58-TL-	68-5142	68-5143	68-5145	68-5144	68-5154	68-5155	68-5157	68-5156	Yes
16-55-58-TL-	68-5138	68-5139	68-5141	68-5140	68-5150	68-5151	68-5153	68-5152	Yes
58-TL-	68-5110	68-5111	68-5113	68-5112	68-5122	68-5123	68-5125	68-5124	Yes
12-58-TL-	68-5118	68-5119	68-5121	68-5120	68-5130	68-5131	68-5133	68-5132	Yes
16-58-TL-	68-5114	68-5115	68-5117	68-5116	68-5126	68-5127	68-5129	68-5128	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	L	M	N	Sellable
LP	68-4242	68-4243	68-4244	Yes
12-LP	68-4250	68-4251	68-4252	Yes
16-LP	68-4246	68-4247	68-4248	Yes
58-LP	68-4340	68-4341	68-4342	Yes
12-58-LP	68-4344	68-4345	68-4346	Yes
19-58-LP	68-4348	68-4349	68-4350	Yes
12-19-58-LP	68-4352	68-4353	68-4354	Yes
56-TL-LP	68-5352	68-5353	68-5354	Yes
16-56-TL-LP	68-5796	68-5797	68-5798	Yes
56-HK-TL-LP	68-5808	68-5809	68-5810	Yes
55-56-TL-LP	68-5348	68-5349	68-5350	Yes
16-55-56-TL-LP	68-5799	68-5800	68-5801	Yes
55-56-HK-TL-LP	68-5811	68-5812	68-5813	Yes
58-TL-LP	68-5356	68-5357	68-5358	Yes
12-58-TL-LP	68-5360	68-5361	68-5362	Yes
55-58-TL-LP	68-5364	68-5365	68-5366	Yes
12-55-58-TL-LP	68-5368	68-5369	68-5370	Yes
19-LP	68-4292	68-4293	68-4294	Yes
12-19-LP	68-4300	68-4301	68-4302	Yes
16-19-LP	68-4296	68-4297	68-4298	Yes
55-LP	68-4305	68-4306	68-4307	Yes
12-55-LP	68-4309	68-4310	68-4311	Yes
19-55-LP	68-4313	68-4314	68-4315	Yes
12-19-55-LP	68-4317	68-4318	68-4319	Yes
55-56-LP	68-4322	68-4323	68-4324	Yes
19-55-56-LP	68-4326	68-4327	68-4328	Yes
16-55-56-LP	68-5769	68-5770	68-5771	Yes
16-19-55-56-LP	68-5775	68-5776	68-5777	Yes
55-56-HK-LP	68-5781	68-5782	68-5783	Yes
19-55-56-HK-LP	68-5787	68-5788	68-5789	Yes
56-LP	68-4331	68-4332	68-4333	Yes
19-56-LP	68-4335	68-4336	68-4337	Yes
16-56-LP	68-5766	68-5767	68-5768	Yes
16-19-56-LP	68-5772	68-5773	68-5774	Yes
56-HK-LP	68-5778	68-5779	68-5780	Yes
19-56-HK-LP	68-5784	68-5785	68-5786	Yes
55-58-LP	68-4357	68-4358	68-4359	Yes
12-55-58-LP	68-4361	68-4362	68-4363	Yes
19-55-58-LP	68-4365	68-4366	68-4367	Yes
12-19-55-58-LP	68-4369	68-4370	68-4371	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
PL-57- (LHRB)	68-6180	68-6181	68-6182	68-6183	68-6196	68-6197	68-6198	Yes
PL-57- (RHRB)	68-6184	68-6185	68-6186	68-6187	68-6200	68-6201	68-6202	Yes
12-PL-57- (LHRB)	68-6188	68-6189	68-6190	68-6191	68-6204	68-6205	68-6206	Yes
12-PL-57- (RHRB)	68-6192	68-6193	68-6194	68-6195	68-6208	68-6209	68-6210	Yes
PL-59- (LHRB)	68-6128	68-6129	68-6130	68-6131	68-6160	68-6161	68-6162	Yes
PL-59- (RHRB)	68-6132	68-6133	68-6134	68-6835	68-6164	68-6165	68-6166	Yes
12-PL-59- (LHRB)	68-6144	68-6145	68-6146	68-6147	68-6168	68-6169	68-6170	Yes
12-PL-59- (RHRB)	68-6148	68-6149	68-6150	68-6151	68-6172	68-6173	68-6174	Yes
PL-55-57- (LHRB)	68-6216	68-6217	68-6218	68-6219	68-6232	68-6233	68-6234	Yes
PL-55-57- (RHRB)	68-6220	68-6221	68-6222	68-6223	68-6836	68-6237	68-6238	Yes
12-PL-55-57- (LHRB)	68-6224	68-6225	68-6226	68-6227	68-6240	68-6241	68-6242	Yes
12-PL-55-57- (RHRB)	68-6228	68-6229	68-6230	68-6231	68-6244	68-6245	68-6246	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
12-53-	68-4595	68-4596	68-4596	68-4597	68-4607	68-4608	68-4609	68-4610	Yes
12-53-56-	68-5544	68-4687	68-4688	68-4689	68-5580	68-4690	68-4691	68-4692	Yes
12-55-	68-2797	68-2798	68-2800	67-2799	68-2809	68-2810	68-2812	68-2811	Yes
12-53-55-	68-4623	68-4624	68-4625	68-4626	68-4635	68-4636	68-4637	68-4638	Yes
12-57-	68-6177	68-2829	68-2826	68-2825	68-2835	68-2836	68-2838	68-2837	Yes
12-55-57-	68-6213	68-4942	68-4944	68-4943	68-4949	68-4950	68-4952	68-4951	Yes
12-58-	68-3044	68-3045	68-3047	68-3046	68-3056	68-3057	68-3059	68-3058	Yes
12-53-58-	68-4647	68-4648	68-4649	68-4650	68-4659	68-4660	68-4661	68-4662	Yes
12-19-53-	68-4735	68-4736	67-4737	68-4738	68-4747	68-4748	68-4749	68-4750	Yes
12-19-55-	68-2939	68-2940	68-2942	68-2941	68-2951	68-2952	68-2954	68-2953	Yes
12-19-57	68-6179	68-2973	68-2976	68-2975	68-2985	68-2986	68-2988	68-2987	Yes
12-19-58-	68-3094	68-3095	68-3097	68-3096	68-3106	68-3107	68-3109	68-3108	Yes
12-19-53-58-	68-4786	68-4787	68-4788	68-4789	68-4798	68-4799	68-4800	68-4801	Yes
12-19-59-	68-6112	68-3801	68-3802	68-3803	68-6114	68-3809	68-3810	68-3811	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
16-53-	68-4599	68-4600	68-4601	68-4602	68-4611	68-4612	68-4613	68-4614	Yes
16-55-	68-2793	68-2794	68-2796	68-2795	68-2805	68-2806	68-2808	68-2807	Yes
16-53-55-	68-4619	68-4620	68-4621	68-4622	68-4631	68-4632	68-4633	68-4634	Yes
16-56-	68-5562	68-5563	68-5564	68-5565	68-5618	68-5619	68-5620	68-5621	Yes
16-53-56-	68-5570	68-5571	68-5572	68-5773	68-5626	68-5627	68-5628	68-5629	Yes
16-53-55-56-	68-5574	68-5575	68-5576	68-5577	68-5630	68-5631	68-5632	68-5633	Yes
16-58-	68-3040	68-3041	68-3043	68-3042	68-3052	68-3053	68-3055	68-3054	Yes
16-53-58-	68-4643	68-4644	68-4645	68-4646	68-4655	68-4656	68-4657	68-4658	Yes
16-53-55-58-	68-4667	68-4668	68-4669	68-4670	68-4675	68-4676	68-4677	68-4678	Yes
16-19-53-	68-4739	68-4740	68-4741	68-4742	68-4751	68-4752	68-4753	68-4754	Yes
16-19-55-	68-2935	68-2936	68-2938	68-2937	68-2947	68-2948	68-2950	68-2949	Yes
16-19-56-	68-5650	68-5651	68-5652	68-5653	68-5634	68-5635	68-5636	68-5637	Yes
16-19-53-56-	68-5513	68-5535	68-5536	68-5537	68-5642	68-5643	68-5644	68-5645	Yes
16-19-53-55-56-	68-5531	68-5532	68-5533	68-5534	68-5646	68-5647	68-5648	68-5649	Yes
16-19-58-	68-3090	68-3091	68-3093	68-3092	68-3102	68-3103	68-3105	68-3104	Yes
16-19-53-58-	68-4782	68-4783	68-4784	68-4785	68-4794	68-4795	68-4796	68-4797	Yes

***For all associated parts in assemblies above, contact factory for availability**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
19-53-	68-4731	68-4732	68-4733	68-4734	68-4743	68-4744	68-4745	68-4746	Yes
19-55-	68-2931	68-2932	68-2934	68-2933	68-2943	68-2944	68-2946	68-2945	Yes
19-56-	68-5511	68-3225	68-3226	68-3224	68-5582	68-3230	68-3231	68-3229	Yes
19-57-	68-6178	68-2965	68-2968	68-2967	68-2977	68-2978	68-2980	68-2979	Yes
19-58-	68-3086	68-3087	68-3089	68-3088	68-3098	68-3099	68-3101	68-3100	Yes
19-59-	68-6111	68-3797	68-3798	68-3799	68-6113	68-3805	68-3806	68-3807	Yes
19-53-56-	68-5512	68-4826	68-4827	68-4828	68-5584	68-4829	68-4830	68-4831	Yes
19-53-55-56-	68-5527	68-4953	68-4954	68-4955	68-5585	68-4956	68-4957	68-4958	Yes
19-53-58-	68-4778	68-4779	68-4780	68-4781	68-4790	68-4791	68-4792	68-4793	Yes

***For all associated parts in assemblies above, contact factory for availability**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
53-	68-4591	68-4592	68-4593	68-4594	68-4603	68-4604	68-4605	68-4606	Yes
55-	68-2789	68-2790	68-2792	68-2791	68-2801	68-2802	68-2804	68-2803	Yes
53-55-	68-4615	68-4616	68-4617	68-4618	68-4627	68-4628	68-4629	68-4630	Yes
53-56-	68-5544	68-4687	68-4688	68-4689	68-5580	68-4690	68-4691	68-4692	Yes
53-55-56-	68-5545	68-4693	68-4694	68-4695	68-5581	68-4696	68-4697	68-4698	Yes
57-	68-6176	68-2815	68-2818	68-2817	68-2827	68-2828	68-2830	68-2829	Yes
55-57-	68-6212	68-4938	68-4940	68-4939	68-4945	68-4946	68-4948	68-4947	Yes
58-	68-3036	68-3037	68-3039	68-3038	68-3048	68-3049	68-3051	68-3050	Yes
53-58-	68-4639	68-4640	68-4641	68-4642	68-4651	68-4652	68-4653	68-4654	Yes
53-55-58-	68-4663	68-4664	68-4665	68-4666	68-4675	68-4676	68-4677	68-4678	Yes

- **For all associated parts in assemblies above, contact factory for availability**
- **Specify finish**

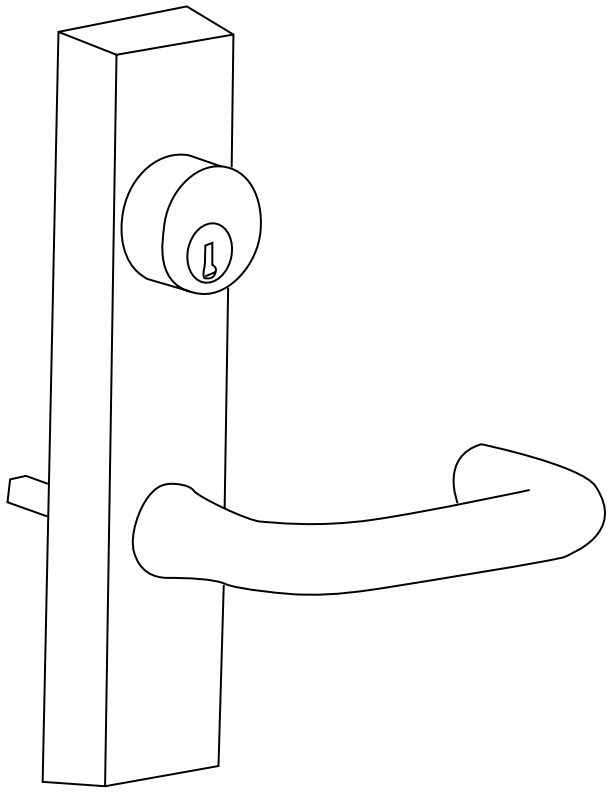
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Exit Devices				
	8300	AD8400 MD8400	8500	AD8600 MD8600 WD8600	SP8600[2] PP8600[2] PR8600[2]
04	704	—	704	—	—
	744[1]	—	744[1]	—	—
06	—	706-4	—	706-4	706-6
	—	746-4[1]	—	746-4[1]	746-6[1]
10	710	710-4	710	710-4	710-6
	740[1]	740-4[1]	740[1]	740-4[1]	740-6[1]
13	713	713-4	713-8	713-4	713-6
	743[1]	743-4[1]	743-8[1]	743-4[1]	743-6[1]
15	715	715-4	715-8	715-4	715-6
16	—	—	—	—	—
73	—	773-4	773-8	773-4	773-6
74	—	774-4	774-8	774-4	774-6
75	775	—	—	—	—
76	776	—	—	—	—
77	—	—	—	—	—
78	—	—	—	—	—

1. 740, 743, 744 & 746 are freewheeling levers
2. Designates discontinued products



A8231 12/17

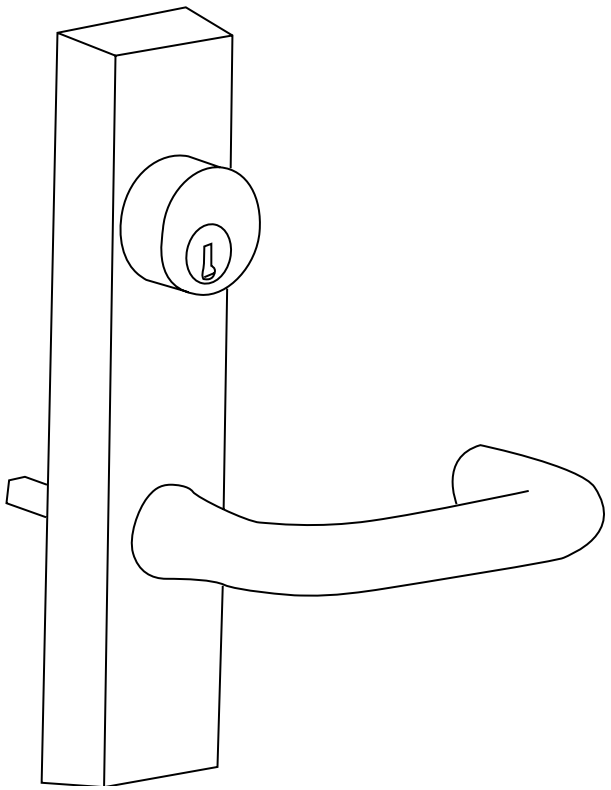
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Exit Devices						
	LS8600 LP8600 LR8600	**8700 FM8700 HC48700 HC8700**	**NB8700**	**SP8700[2] PP8700[2] PR8700[2]**	**8800**	**8888 HC8800**	**8900**
04	—	—	—	—	704	704	704
	—	—	—	—	744[1]	744[1]	744[1]
06	706-6	706	706-8	706-8	706-8	706-8	—
	746-6[1]	746[1]	746-8	746-8[1]	746-8[1]	746-8[1]	—
10	710-6	710	710	710	710	710	710
	740-6[1]	740[1]	740	740[1]	740[1]	740[1]	740[1]
13	713-6	713	—	713-8	713-8	713-8	713
	743-6[1]	743[1]	743-8[1]	743-8[1]	743-8[1]	743-8[1]	743[1]
15	715-6	715	715-8	715-8	715-8	715-8	715
16	—	—	—	—	716	—	716
73	773-6	773	773-8	773-8	—	—	—
74	774-6	774	774-8	774-8	—	—	—
75	—	—	—	—	775-8	775-8	775
76	—	—	—	—	776-8	776-8	776
77	—	—	—	—	777-8	777-8	777
78	—	—	—	—	778-8	778-8	778

1. 740, 743, 744 & 746 are freewheeling levers
2. Designates discontinued products



A8231 12/17

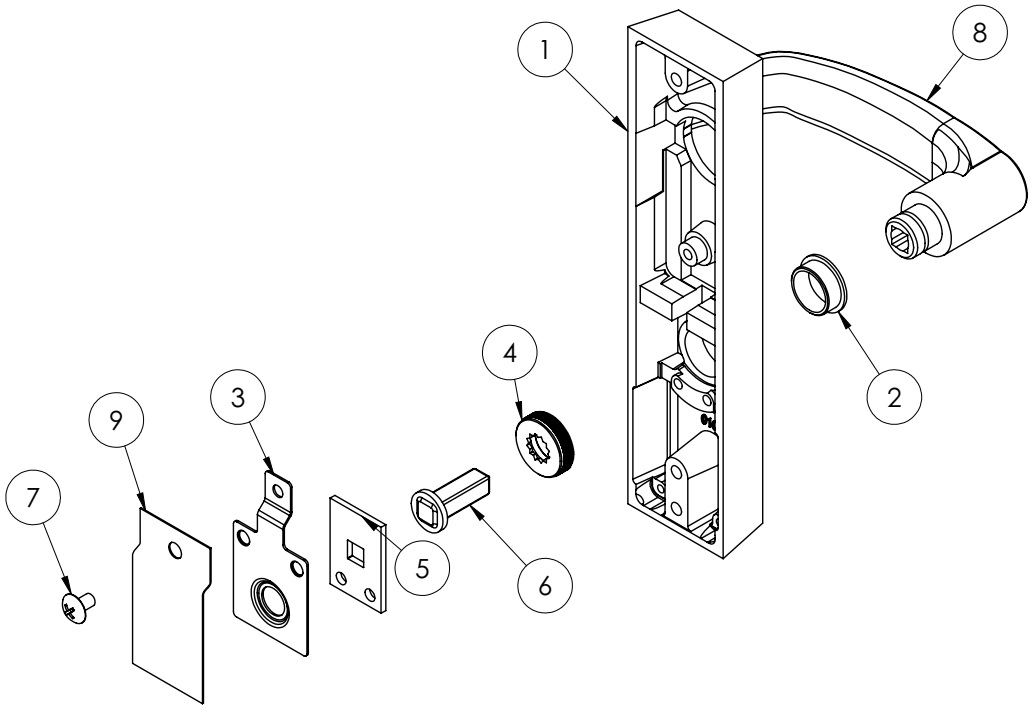
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0427	ET Case (704)	1	No
	97-0429	ET Case (710)	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	97-0522	Hub Plate (704/710)	1	Yes
6	97-0573	Spindle (704/710)	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	—	Lever Handle[1,2]	1	Yes
9	A6407	Information Tag	1	No
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

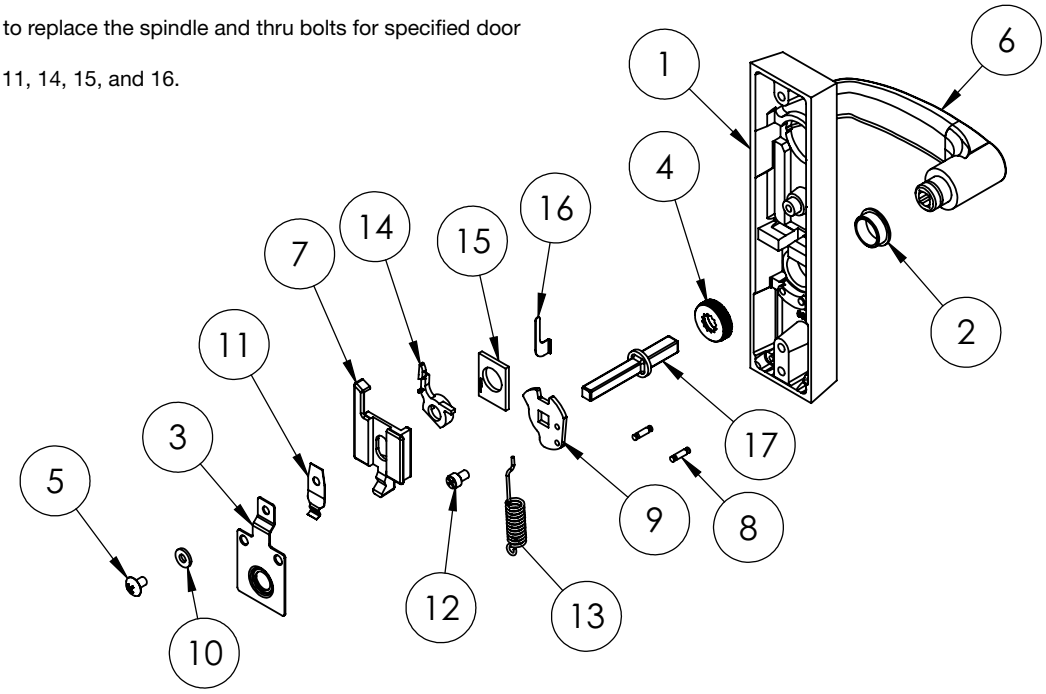
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
Not Shown	—	Cylinder Assembly[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
7	97-0355	Locking Slide (706) (607-2)	1	Yes
	97-0356	Locking Slide (713) (607-1)	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0528	Hub Plate (Std)	1	Yes
10	97-0557	Fusible Link	1	Yes
11	97-0571	Locking Slide Spring	1	Yes
12	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
13	97-0425	Hub Spring (Std)	1	Yes
14	97-0558	Slide Support	1	No
15	97-0563	Spring Support	1	No
16	97-0564	Return Spring	1	No
17	97-0549	Spindle (1 3/4" Door) (730-1)	1	Yes
	97-0550	Spindle (2" Door) (730-2)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-3)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 5, 7, 10, 11, 14, 15, and 16.



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

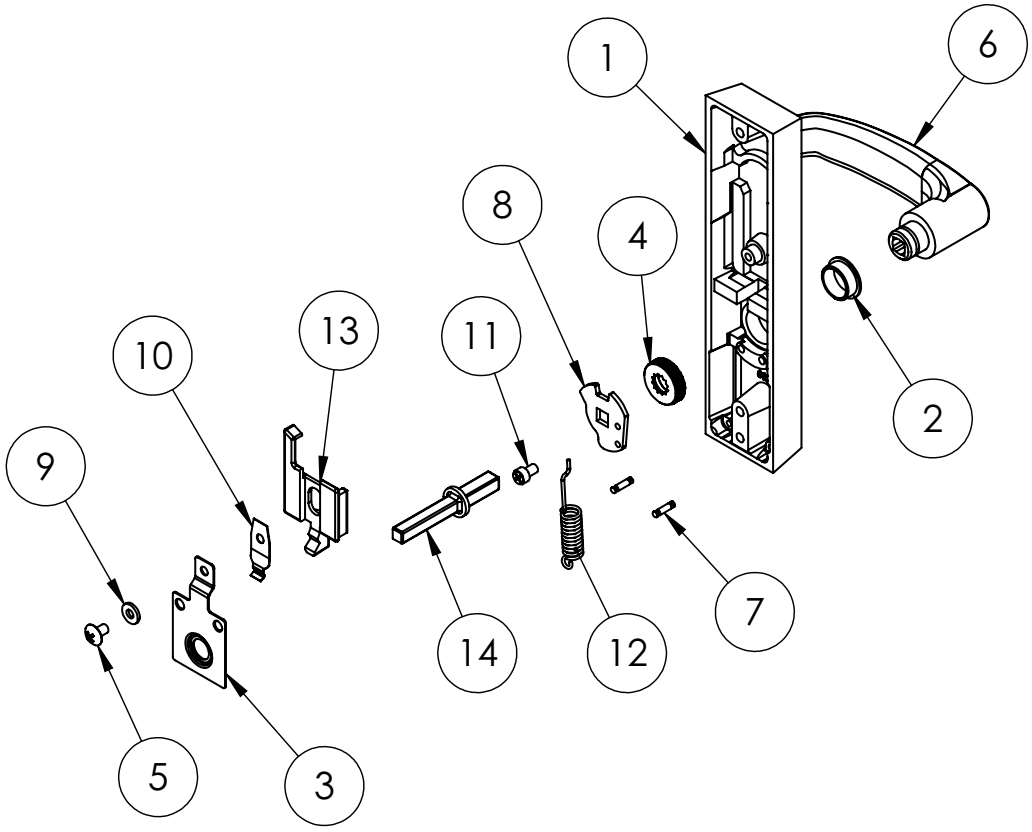
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	730-1	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-2	Spindle Retrofit Kit (2" Door)	1	Yes
	730-3	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

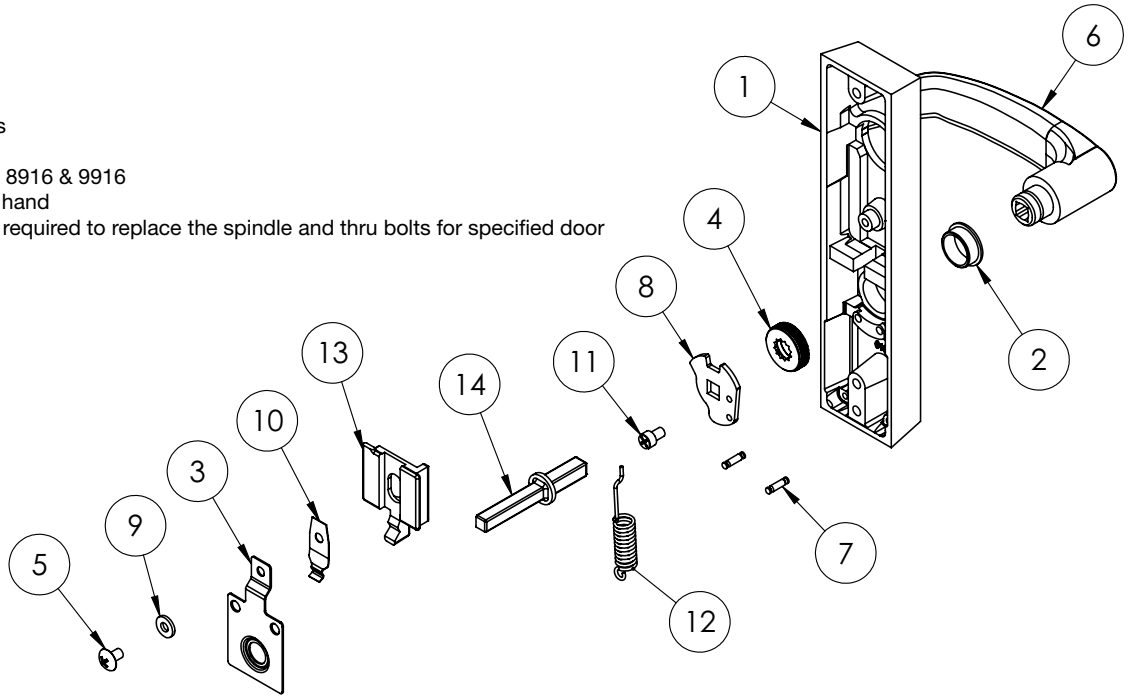
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0427	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
7	01-4507	1/8" X 1/2' Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
Not Shown	—	Cylinder[1,2,2a]	1	Yes
	97-0350	Cylinder Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	13-0086	Backplate (8816 Only)	1	Yes
	13-0074	Connecting Screw (8816 Only)	2	Yes
	13-0075	Connecting Screw (8816 Only) (2 1/2" Door And Over)	2	Yes
	13 97-0439	Locking Slide (716)	1	Yes
14	97-0549	Spindle (1 3/4" Door) (730-1)	1	Yes
	97-0550	Spindle (2" Door) (730-2)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-3)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	1	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	1	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	1	Yes

1. Specify finish
2. Specify cylinder size
2a. By keying Requirements
2b. #34 Cylinder for 8816
#46 Mortise cylinder for 8916 & 9916
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

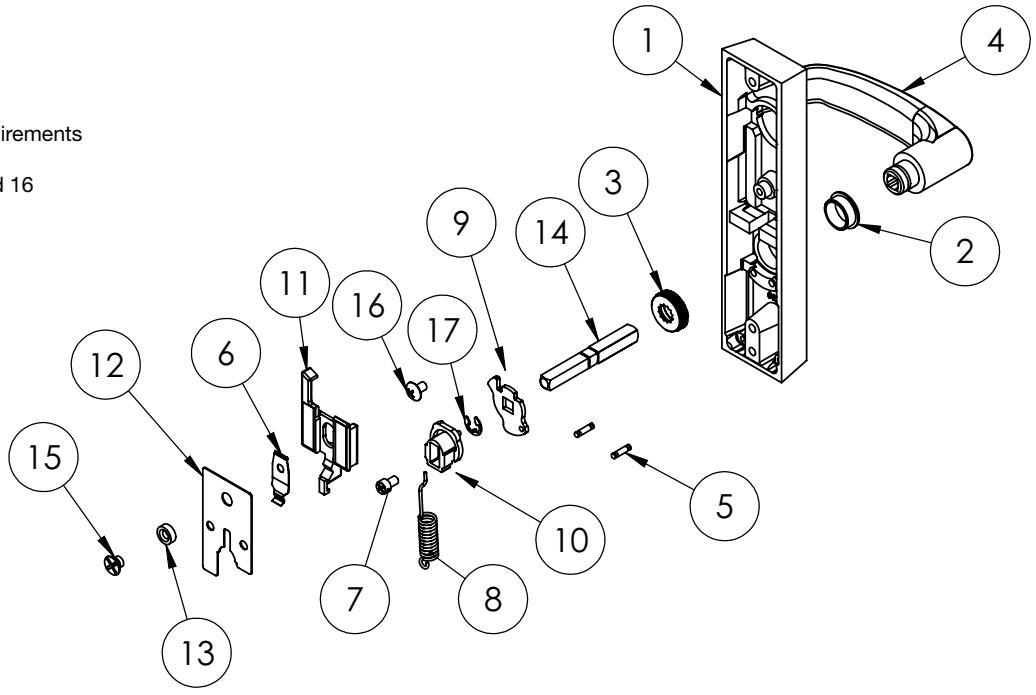
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0347	Locking Slide Spring	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	97-0571	Locking Slide Spring		Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0478	Lower Hub Plate	1	Yes
10	97-0479	Spindle Lock	1	Yes
11	97-0475	Locking Slide (743)	1	Yes
12	97-0581	Retaining Plate	1	Yes
13	97-0582	Spacer	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	01-1479	Cr-Fhms #10-32 X 1/2"	1	Yes
16	01-1183	Ct-Thms #10-32 X 5/16"	1	Yes
17	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 6, 11, and 16



A8231 12/17

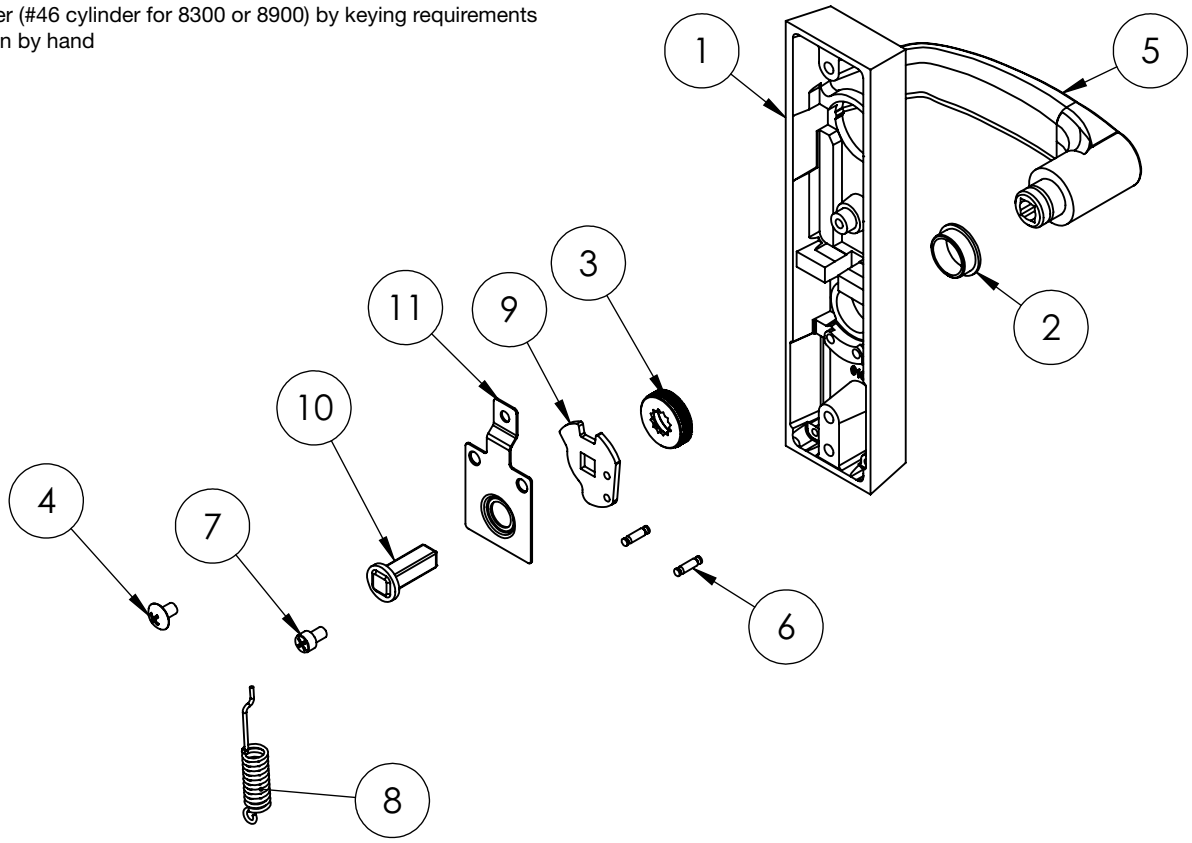
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case (740)	1	No
	97-0427	ET Case (744)	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
5	—	Lever Handle[1,2]	1	Yes
6	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0528	Hub Plate	1	Yes
10	97-0573	Spindle	1	Yes
11	68-1393	Retaining Plate	1	Yes
Not Shown	—	Rim Cylinder (744 Only)[1,2]	1	Yes
	13-0086	Backplate (744 Only)	1	Yes
	13-0074	Connecting Screw (744 Only)	2	Yes
	13-0075	Connecting Screw (744 Only) (2 1/2" Door And Over)	2	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #34 cylinder (#46 cylinder for 8300 or 8900) by keying requirements
3. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

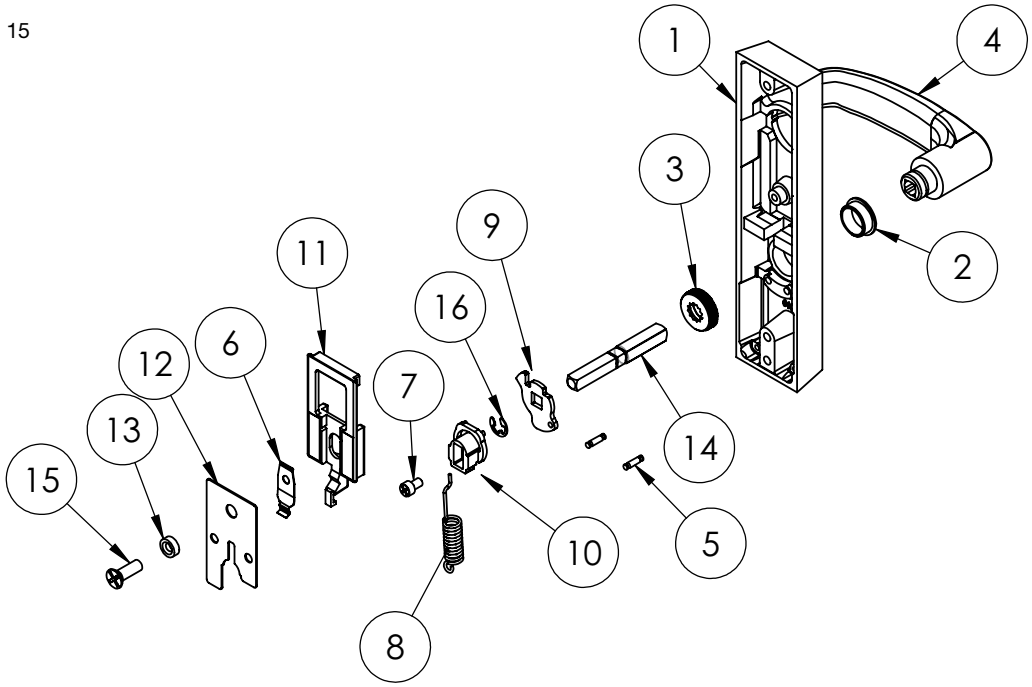
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	97-0347	Locking Slide Spring	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	97-0571	Locking Slide Spring W/ Bl Dyk	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0478	Lower Hub Plate	1	Yes
10	97-0479	Spindle Lock	1	Yes
11	97-0476	Locking Slide (746 Function)	1	Yes
12	97-0581	Retaining Plate	1	Yes
13	97-0582	Spacer	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
16	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 6, 11, and 15



A8231 12/17

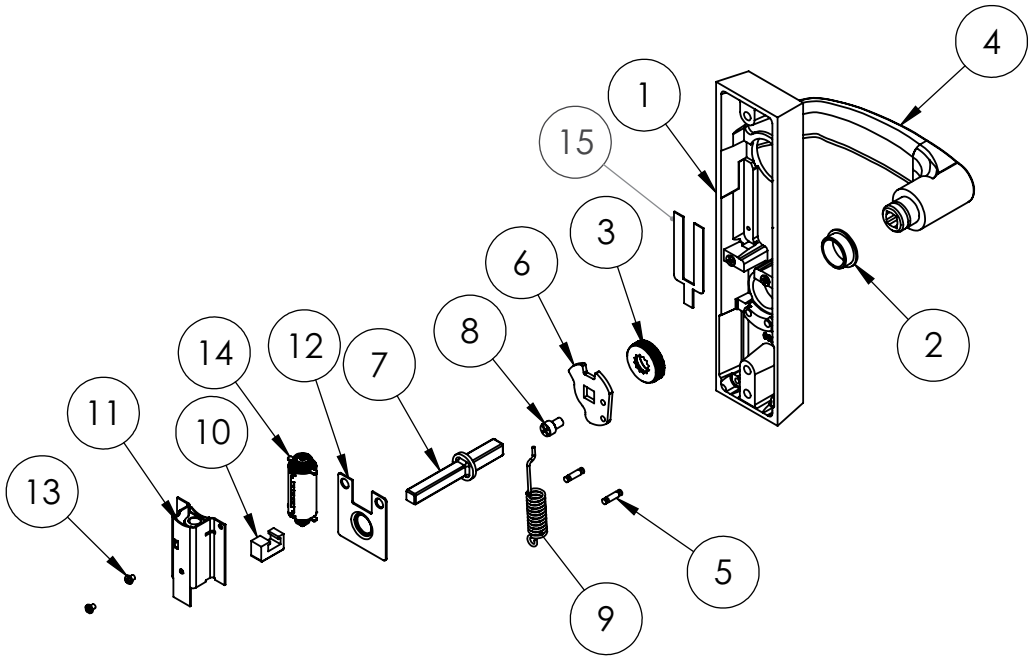
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0528	Hub Plate	1	Yes
7	97-0549	Spindle (1 3/4" Door)	1	
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	
8	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0329	Locking Tail	1	Yes
11	97-3932	Solenoid Cover Assembly (Fail Secure)	1	Yes
12	68-1402	Retainer Plate, Electrical Function	1	Yes
13	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
14	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
15	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	

1. Specify finish
2. Specify lever design by hand



A8231 12/17

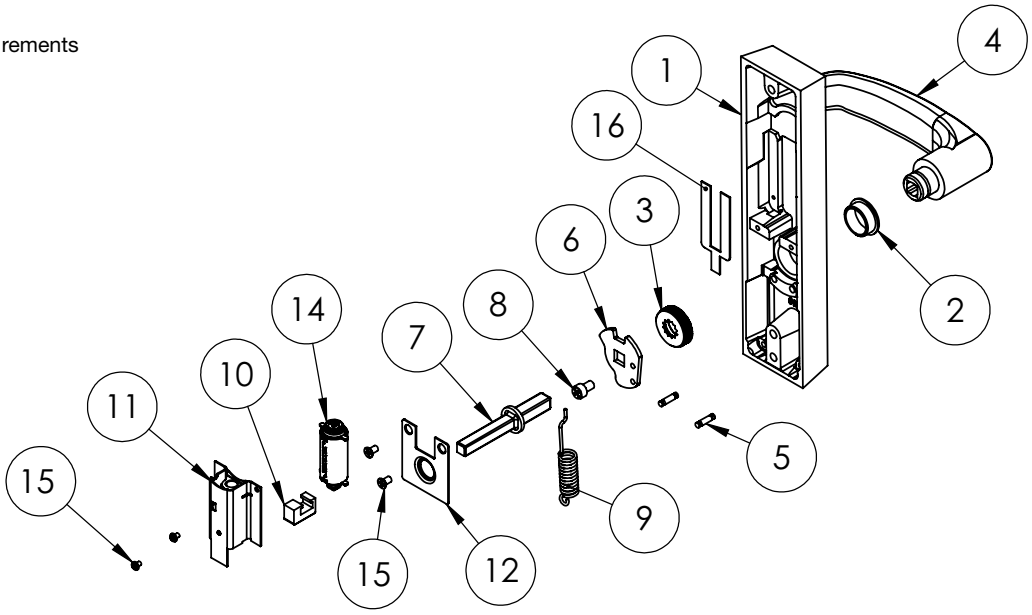
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	97-0528	Hub Plate	1	Yes
7	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	—	Cylinder[1,3]	1	Yes
	13-0086	Backplate	1	Yes
	13-0074	Connecting Screw	2	Yes
	13-0075	Connecting Screw (2 1/2" Door And Over)	2	Yes
8	01-1182	CR-CHMS #10-32 X .297	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0329	Locking Tail	1	Yes
11	97-3932	Solenoid Cover	1	Yes
12	68-1402	Retainer Plate, Electrical Function	1	Yes
13	01-1154	#6-32 X 1/4" PH Flat Undercut Ms	2	Yes
14	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
15	01-4560	#3-48 X 1/8" Pan CR-Ohms	2	Yes
16	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand
3. Specify #46 cylinder by keying requirements



A8231 12/17

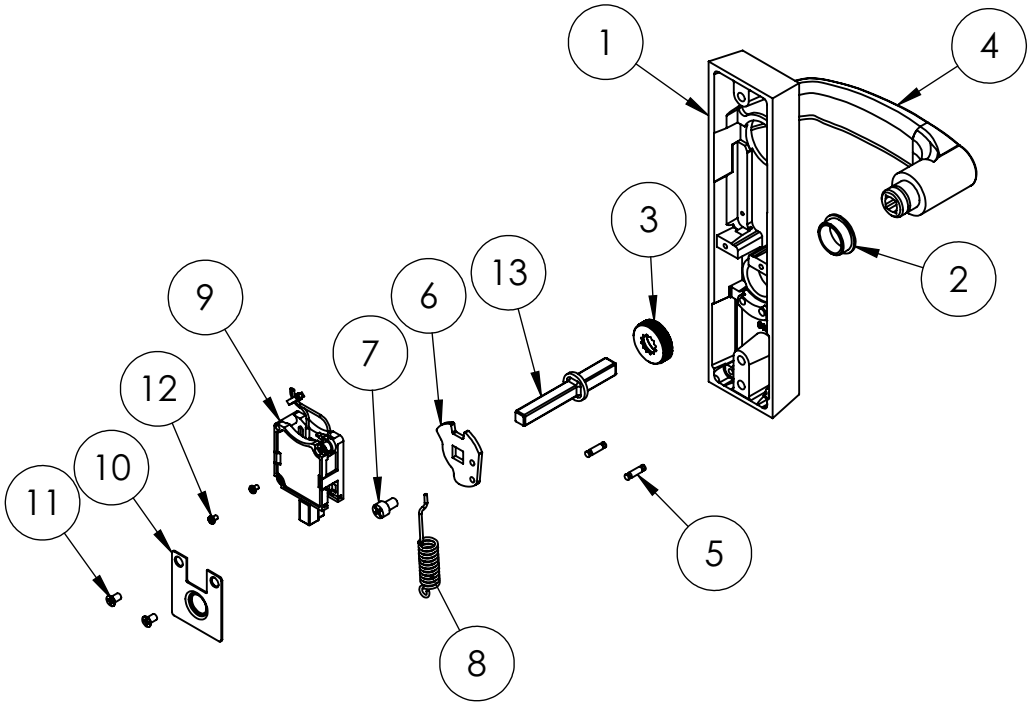
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	Electric ET Case W/ Cylinder Prep	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
Not Shown	—	Cylinder[1,2]	1	Yes
6	97-0528	Hub Plate (Std)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #46 cylinder by keying requirements
3. Specify lever design by hand



A8231 12/17

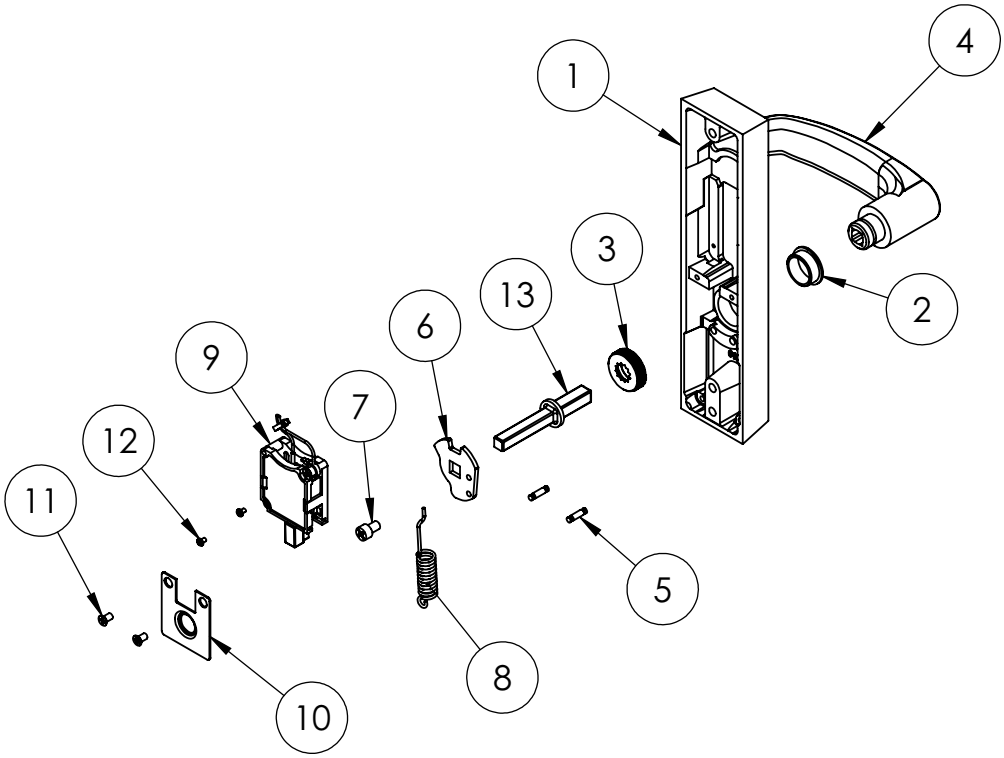
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	Electric ET Case W/O Cylinder Prep[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0528	Hub Plate (Std)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

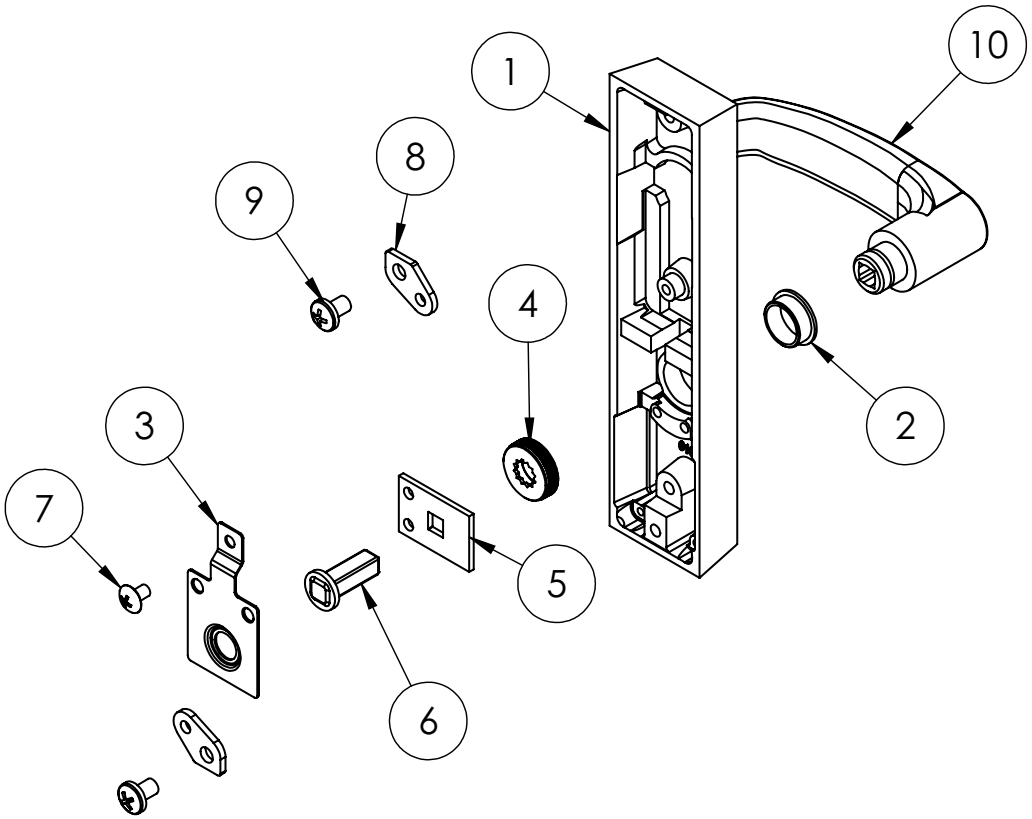
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	97-0522	Hub Plate (704/710)	1	Yes
6	97-0573	Spindle (704/710)	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	68-0853	Bracket	2	Yes
9	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
10	—	Lever Handle[1,2]	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 3 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

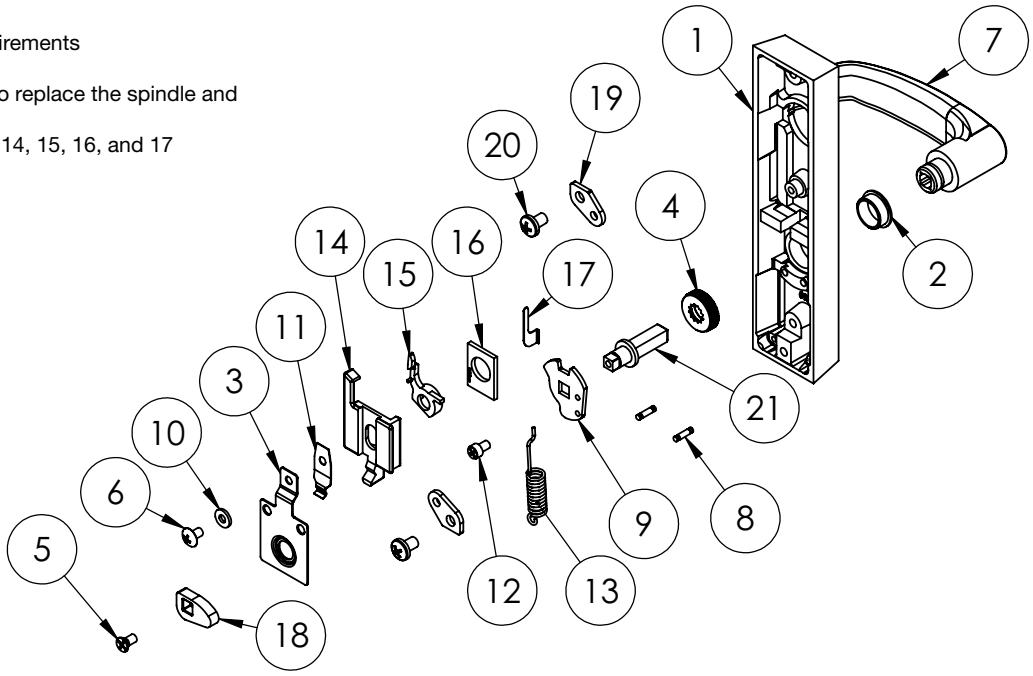
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1027	Ph Fl U'cut Ms #10-24 X 3/8"	1	Yes
6	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
7	—	Lever Handle[1,3]	1	Yes
Not Shown	—	Cylinder Assembly[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0528	Hub Plate (Std)	1	Yes
10	97-0557	Fusible Link	1	Yes
11	97-0571	Locking Slide Spring	1	Yes
12	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
13	97-0425	Hub Spring (Std)	1	Yes
14	97-0355	Locking Slide (706)	1	Yes
	97-0356	Locking Slide (713)	1	Yes
15	97-0558	Slide Support	1	No
16	97-0563	Spring Support	1	No
17	97-0564	Return Spring	1	No
18	68-0852	Cam 700-4	1	Yes
19	68-0853	Bracket	2	Yes
20	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
21	97-0549	Spindle (1 3/4" Door) (730-4)	1	Yes
	97-0550	Spindle (2" Door) (730-5)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-6)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 6, 10, 11, 14, 15, 16, and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

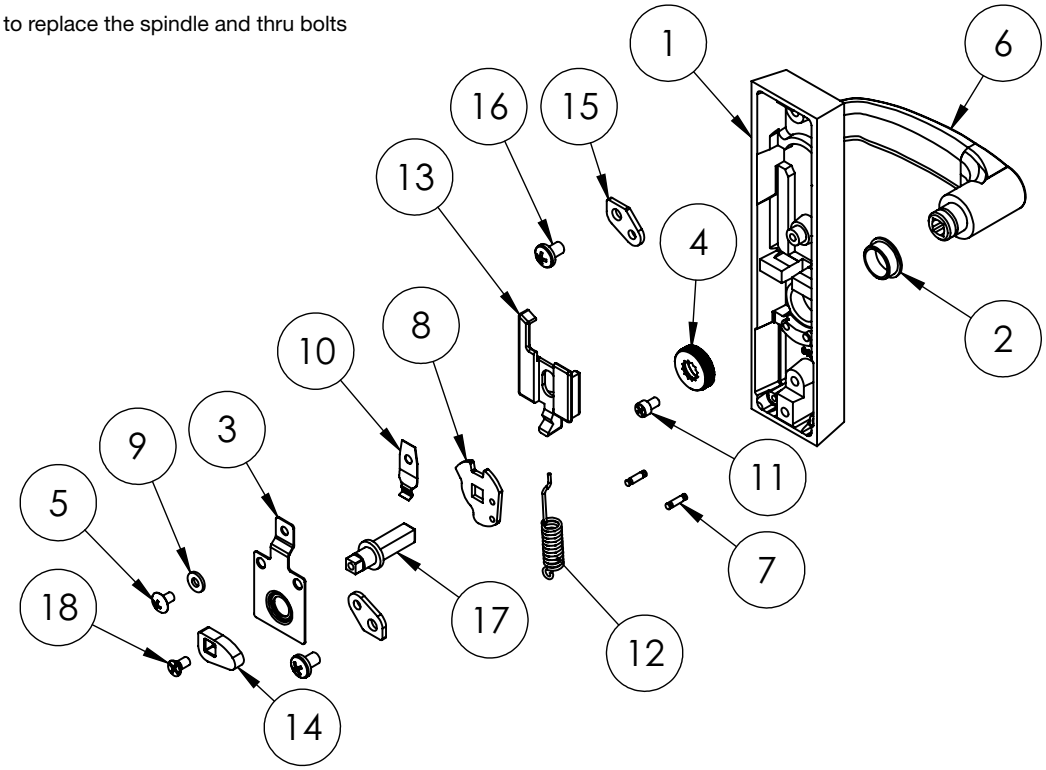
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	68-0852	Cam 700-4	1	Yes
15	68-0853	Bracket	2	Yes
16	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
17	730-4	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-5	Spindle Retrofit Kit (2" Door)	1	Yes
	730-6	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
18	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-30 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

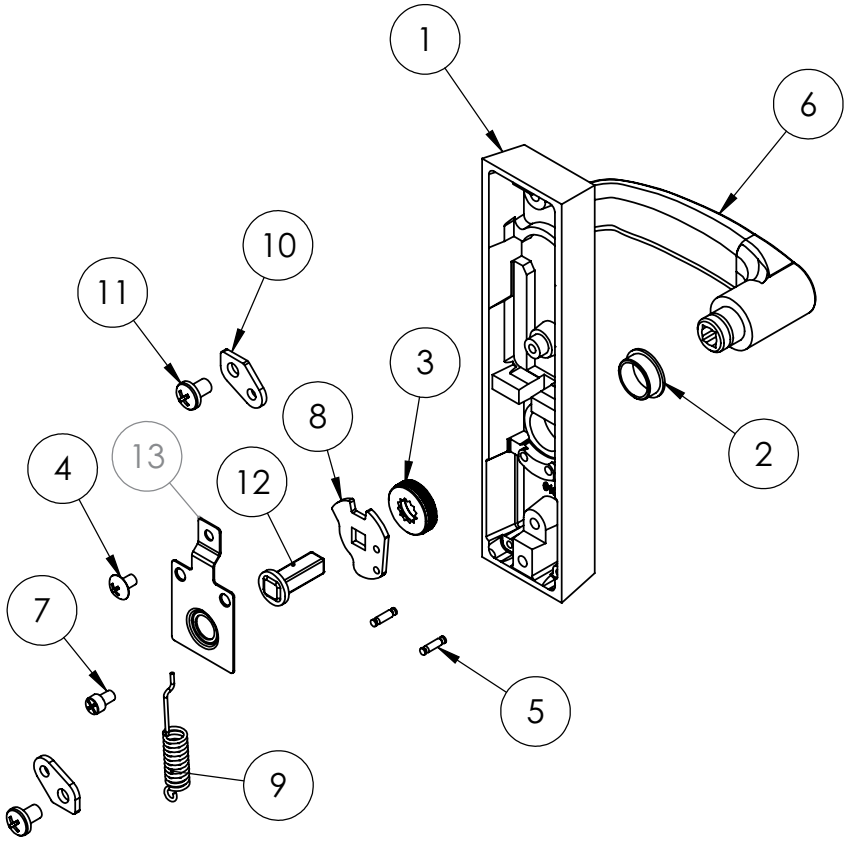
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,2]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0528	Hub Plate	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	68-0853	Bracket	2	Yes
11	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
12	97-0573	Spindle	1	Yes
13	68-1393	Retaining Plate	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

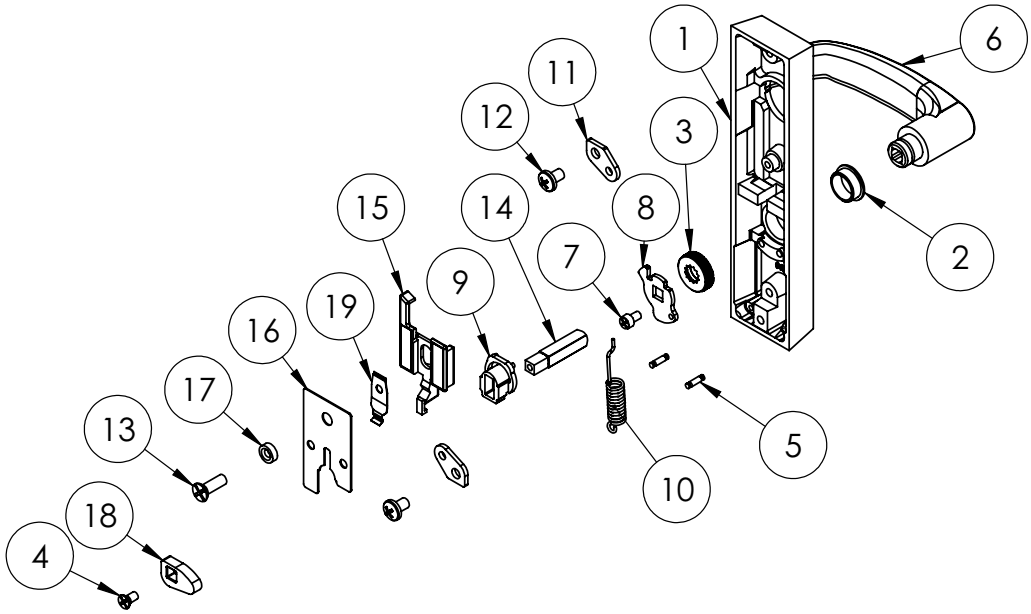
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,3]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
9	97-0479	Spindle Lock	1	Yes
10	97-0425	Hub Spring (Std)	1	Yes
11	68-0853	Bracket	2	Yes
12	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	2	Yes
13	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
14	97-3098	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3099	Spindle Assembly (2" Door)	1	Yes
	97-3100	Spindle Assembly (2 1/4" Door)	1	Yes
15	97-0475	Locking Slide (743)	1	Yes
16	97-0581	Retaining Plate	1	Yes
17	97-0582	Spacer	1	Yes
18	68-0852	Cam 700-4	1	Yes
19	97-0347	Locking Slide Spring	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 13, 15, 17 and 19



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

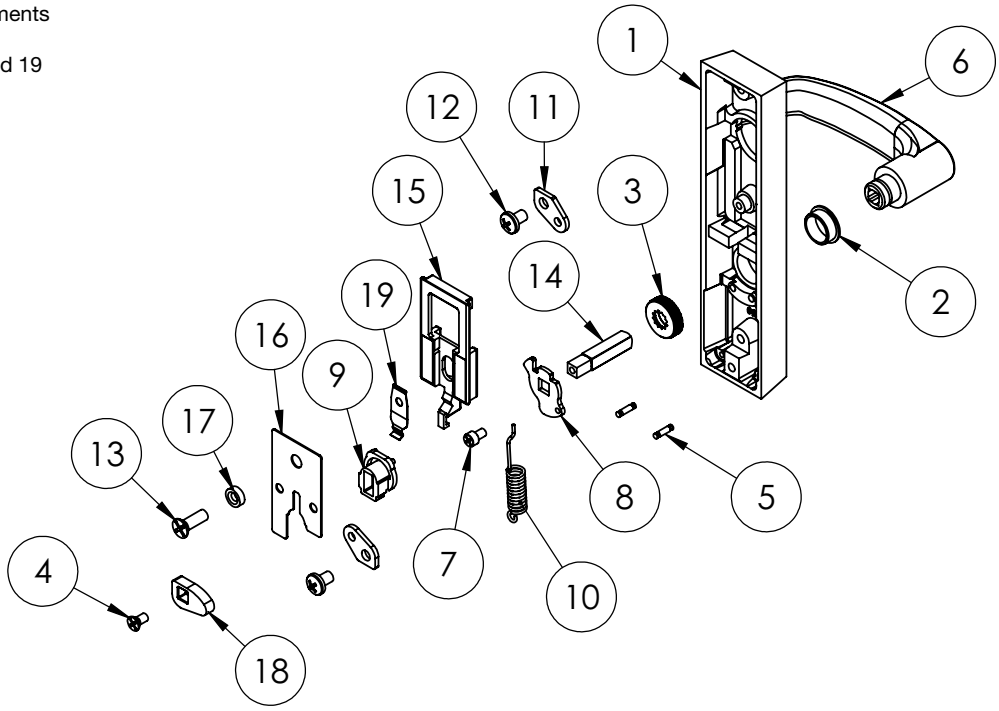
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap	1	Yes
4	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,3]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
9	97-0479	Spindle Lock	1	Yes
10	97-0425	Hub Spring (Std)	1	Yes
11	68-0853	Bracket	2	Yes
12	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	2	Yes
13	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	97-0476	Locking Slide (746)	1	Yes
16	97-0581	Retaining Plate	1	Yes
17	97-0582	Spacer	1	Yes
18	68-0852	Cam 700-4	1	Yes
19	97-0347	Locking Slide Spring	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 13, 15, 17 and 19



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

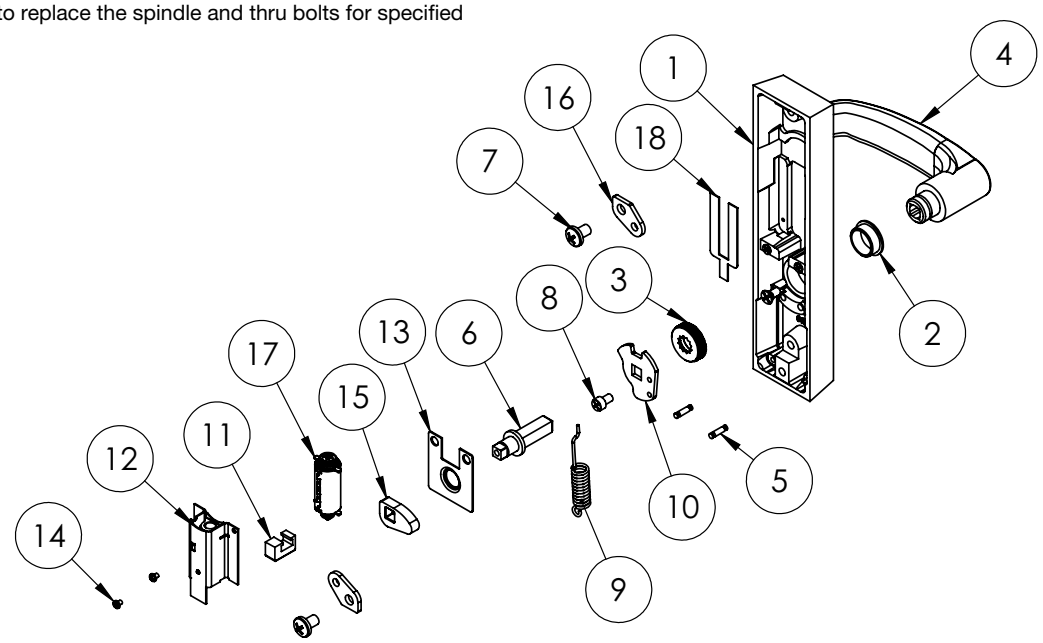
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0437	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	730-4	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-5	Spindle Retrofit Kit (2" Door)	1	Yes
	730-6	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
7	01-1478	Cr Pan Hd Mach Screw #1/4 X 3/8"	2	Yes
8	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0528	Hub Plate	1	Yes
11	97-0329	Locking Tail	1	Yes
12	97-3932	Solenoid Cover Assembly (Fail Secure)	1	Yes
13	68-1402	Retainer Plate, Electrical Function	1	Yes
14	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
15	68-0852	Cam 700-4	1	Yes
16	68-0853	Bracket	2	Yes
17	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
18	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

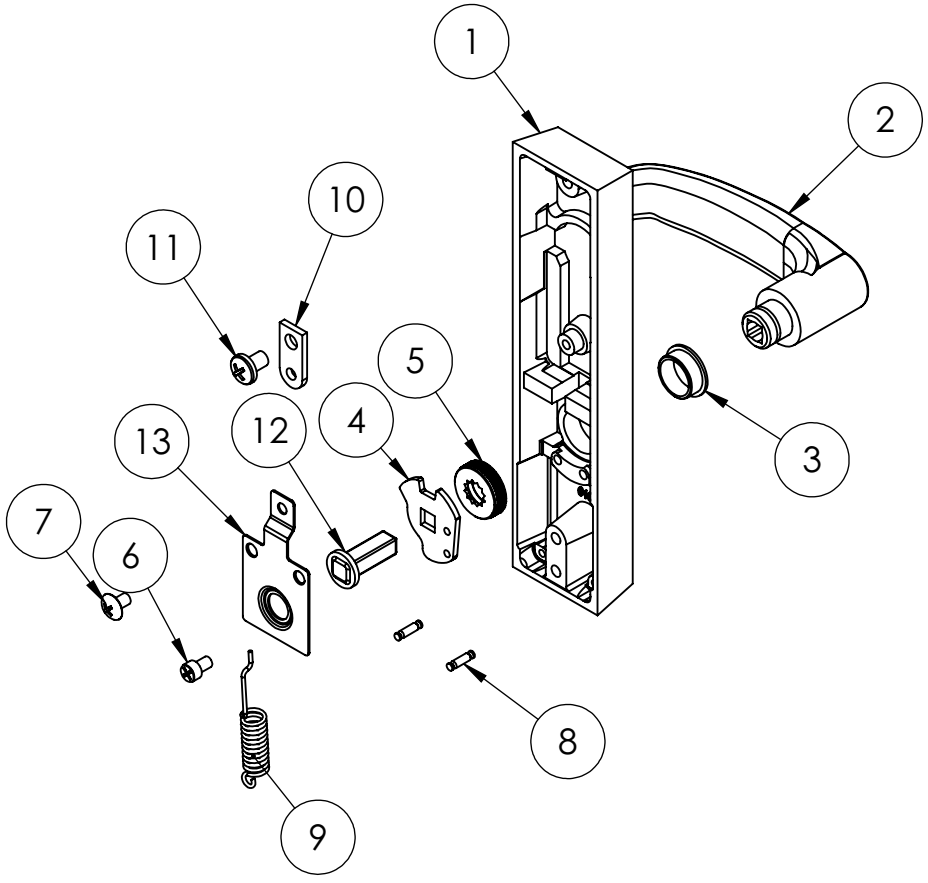
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0523	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0528	Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	1	Yes
12	97-0573	Spindle	1	Yes
13	68-1393	Retaining Plate	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

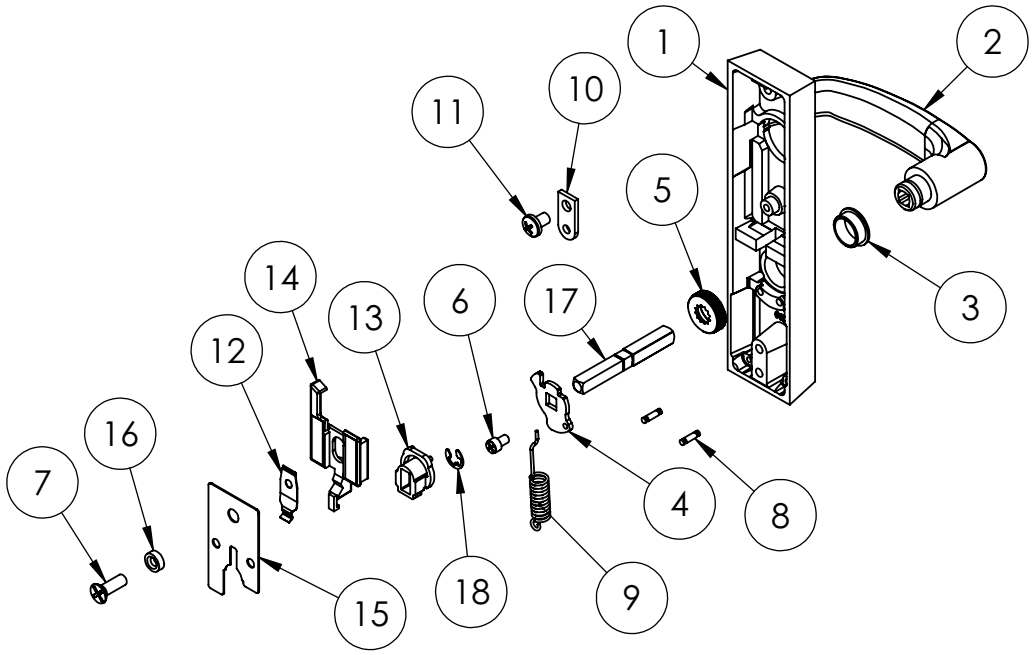
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0524	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1,3]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0478	Lower Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
8	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0380	Cylinder Nut	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0479	Spindle Lock	1	Yes
14	97-0475	Locking Slide (743)	1	Yes
15	97-0581	Retaining Plate	1	Yes
16	97-0582	Spacer	1	Yes
17	97-3092	Spindle Assembly	1	Yes
18	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 700-6 ET control is only available for 1-3/4" doors

Note: 607 kit contains items 7, 12, 14 and 16



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

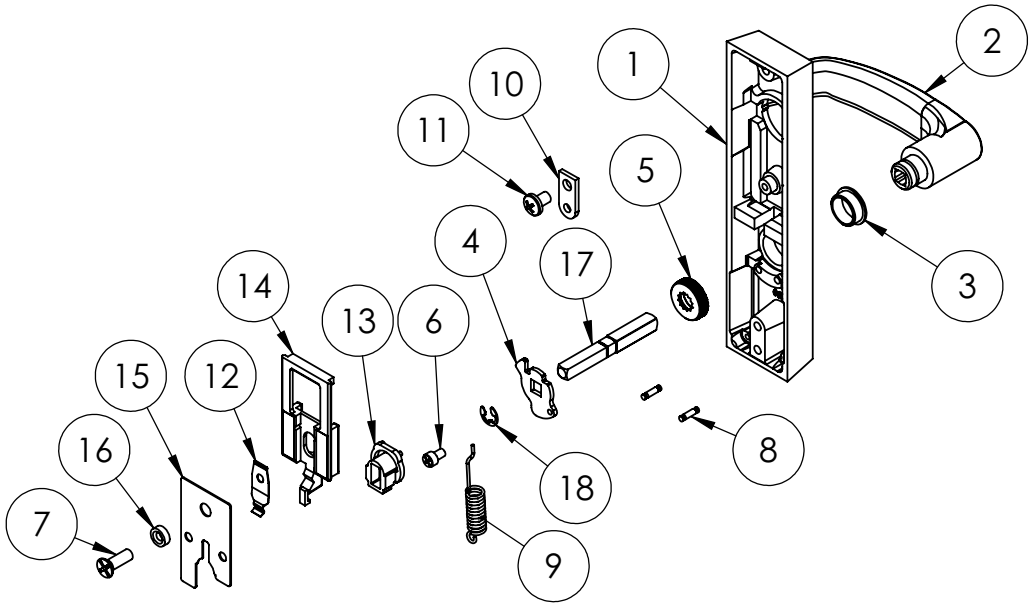
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0524	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1,3]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0478	Lower Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0479	Spindle Lock	1	Yes
14	97-0526	Locking Slide (746-6)	1	No
15	97-0581	Retaining Plate	1	Yes
16	97-0582	Spacer	1	Yes
17	97-3092	Spindle Assembly	1	Yes
18	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 700-6 ET control is only available for 1-3/4" doors

Note: 607 kit includes items 7, 12, 14 and 16



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

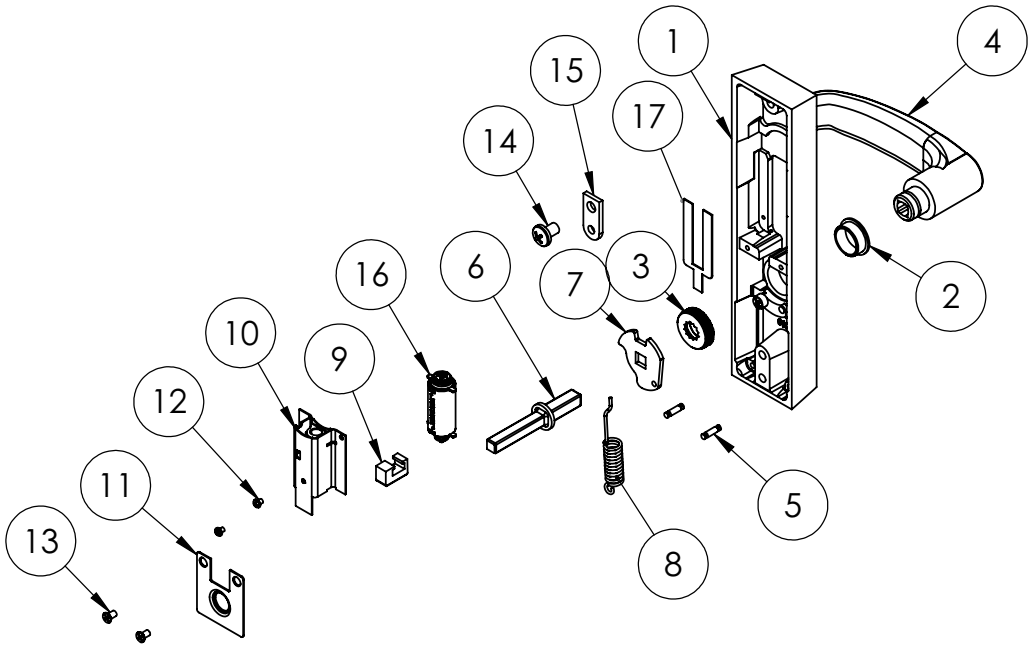
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0525	ET Case, Drop Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0549	Spindle (Lockable 700 And 700-6)	1	Yes
7	97-0480	Locking Piece For -6 And -8	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0329	Locking Tail	1	Yes
10	97-3932	Solenoid Cover Assembly	1	Yes
11	68-1402	Retainer Plate, Electrical Function	1	Yes
12	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
13	01-1154	CR-FHMS #6-32 X 1/4"	2	Yes
14	01-1478	CR Pan Hd Mach Screw #1/4-20 X 3/8"	1	Yes
15	68-1254	Extension Bracket	1	Yes
16	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
17	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 700-6 ET control is only available for 1 3/4" doors



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

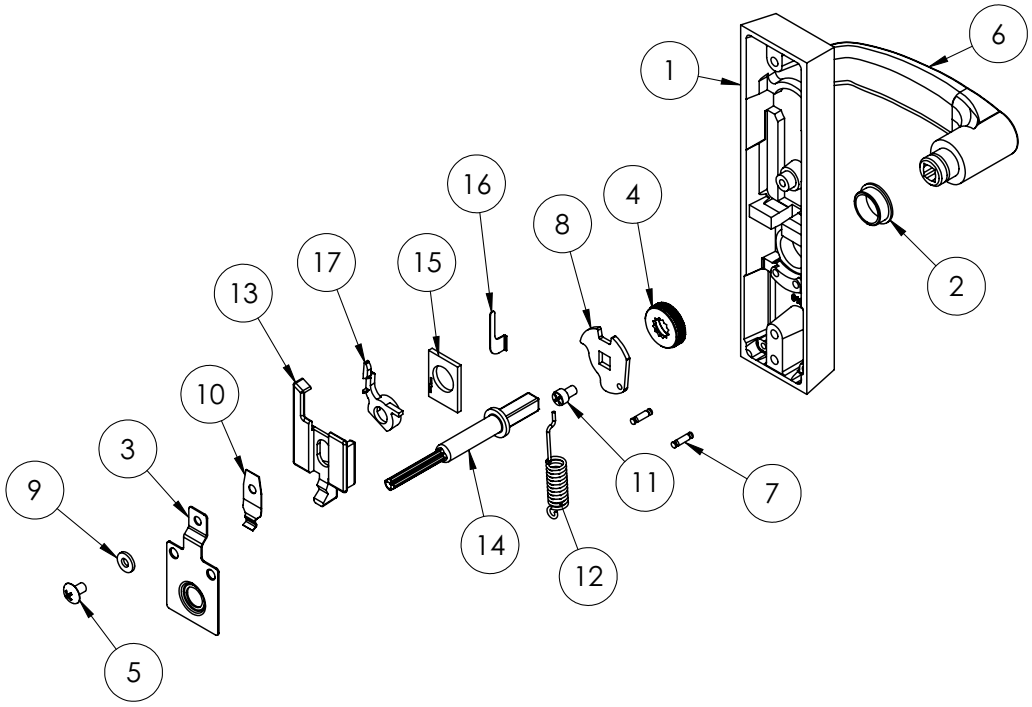
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
7	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
8	97-0480	Locking Piece For -6 And -8	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0355	Locking Slide (706)	1	Yes
	97-0356	Locking Slide (713)	1	Yes
14	97-0541	Spindle (Cross)	1	Yes
15	97-0563	Spring Support	1	No
16	97-0564	Return Spring	1	No
17	97-0558	Slide Support	1	No
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 5, 9, 10, 13, 15, 16, and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

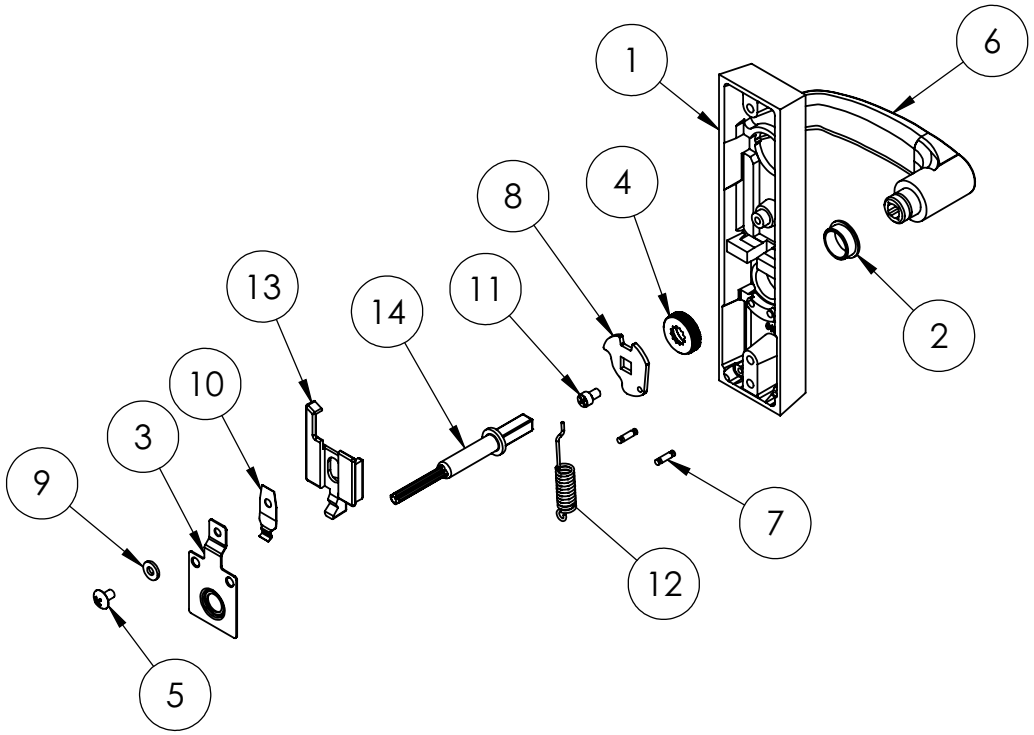
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
8	97-0480	Locking Piece For -6 And -8	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	730-7	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-8	Spindle Retrofit Kit (2" Door)	1	Yes
	730-9	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

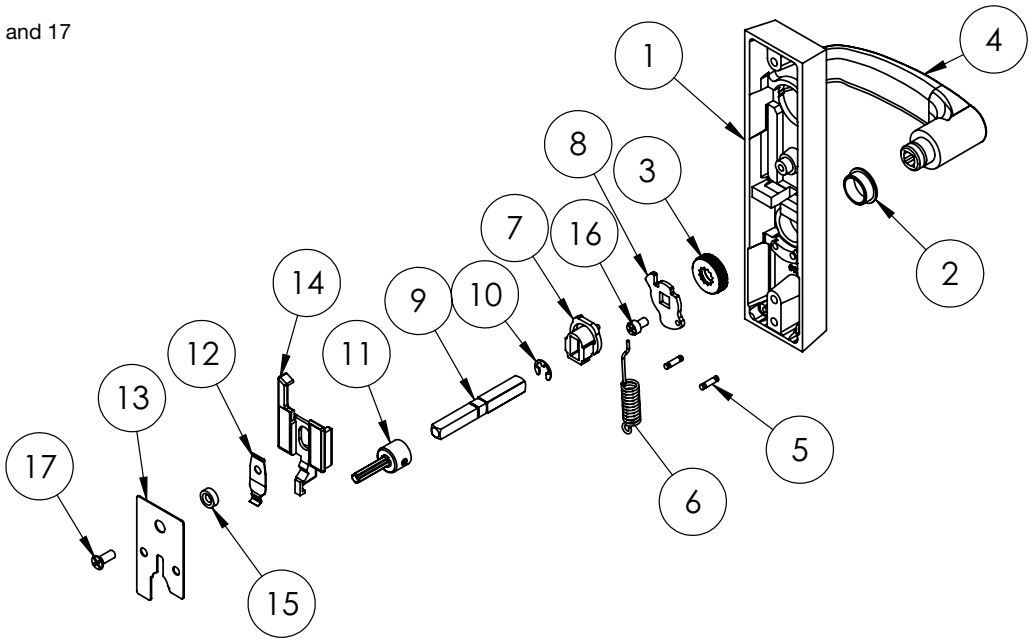
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0425	Hub Spring (Std)	1	Yes
7	97-0479	Spindle Lock	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
9	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
10	97-0527	E Clip 0.312 Shaft	1	Yes
11	68-3671	Spindle Adapter	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0581	Retaining Plate	1	Yes
14	97-0475	Locking Slide (743)	1	Yes
15	97-0582	Spacer	1	Yes
16	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
17	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 12, 14, 15 and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

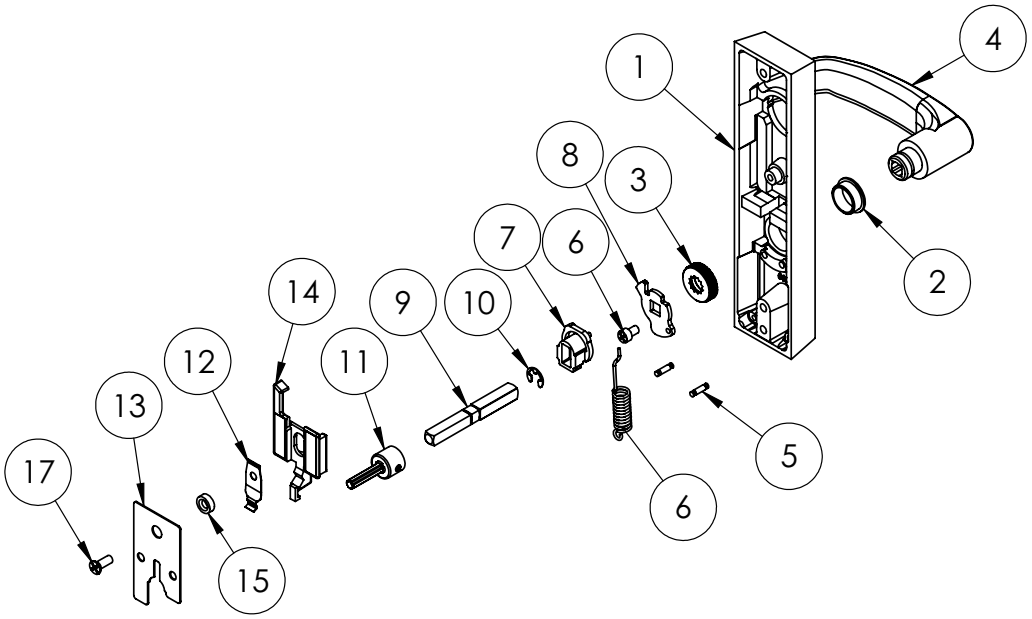
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0425	Hub Spring (Std)	1	Yes
7	97-0479	Spindle Lock	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
9	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
10	97-0527	E Clip 0.312 Shaft	1	Yes
11	68-3671	Spindle Adapter	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0581	Retaining Plate	1	Yes
14	97-0476	Locking Slide (746 Function)	1	Yes
15	97-0582	Spacer	1	Yes
16	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
17	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 12, 14, 15 and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

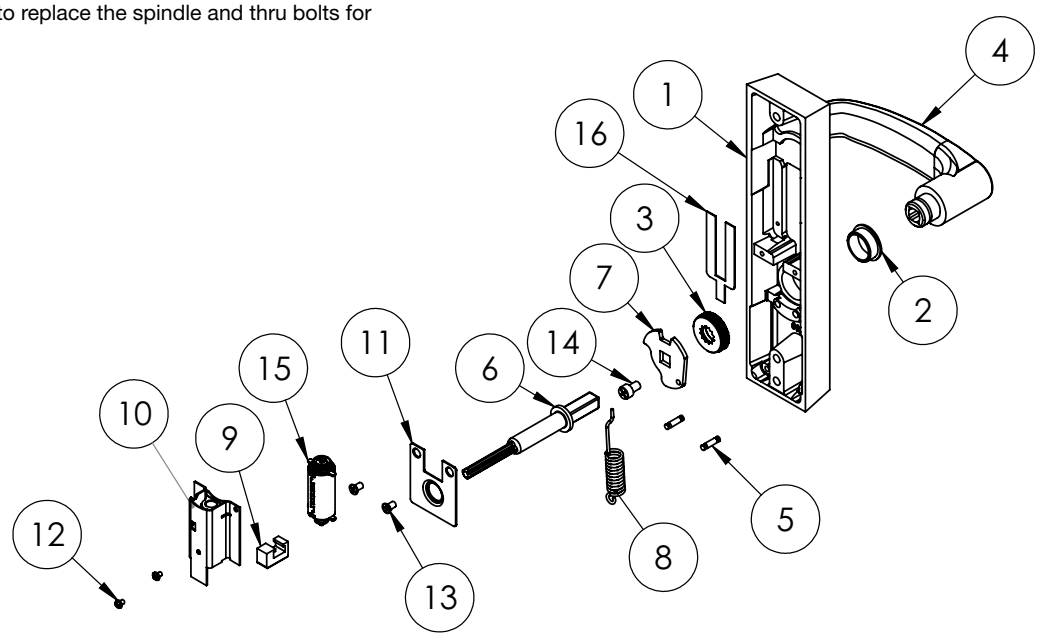
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
Not Shown	730-7	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-8	Spindle Retrofit Kit (2" Door)	1	Yes
	730-9	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
6	97-0541	Spindle	1	Yes
7	97-0480	Lower Hub Plate	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0329	Locking Tail	1	Yes
10	97-3932	Solenoid Cover Assembly	1	Yes
11	68-1402	Retainer Plate, Electrical Function	1	Yes
12	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
13	01-1154	Cr-Fhms #6-32 X 1/4"	2	Yes
14	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
15	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
16	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

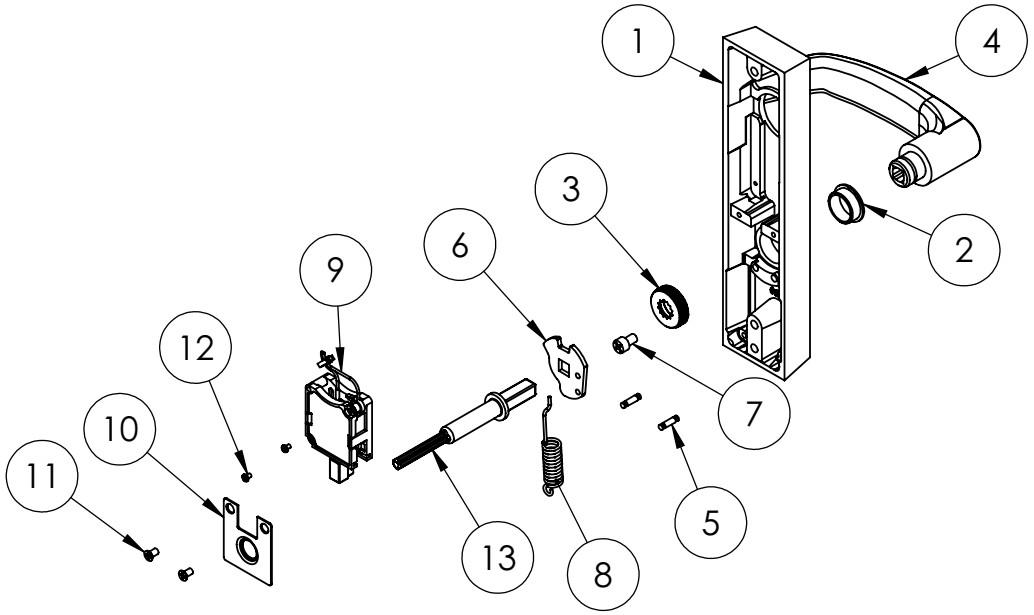
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	Electric ET Case W/ Cylinder Prep	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0480	Hub Plate (700-8)	1	Yes
7	01-1182	CR-CHMS #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0541	Spindle (Lockable 700-8)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

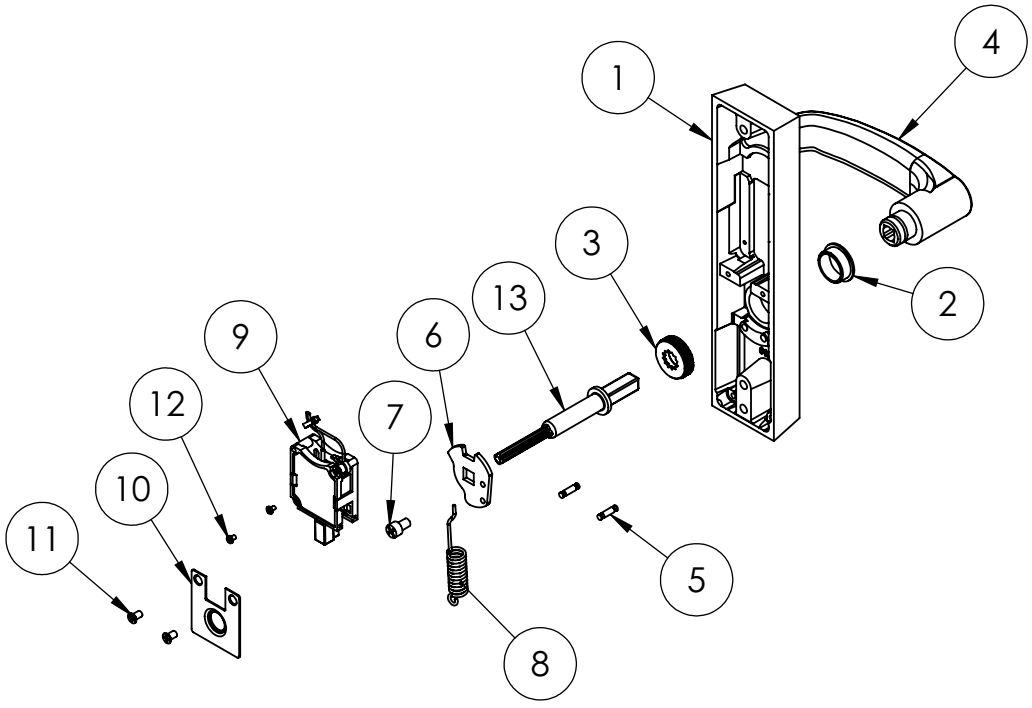
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	Electric ET Case W/O Cylinder Prep[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0480	Hub Plate (700-8)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0541	Spindle (Lockable 700-8)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

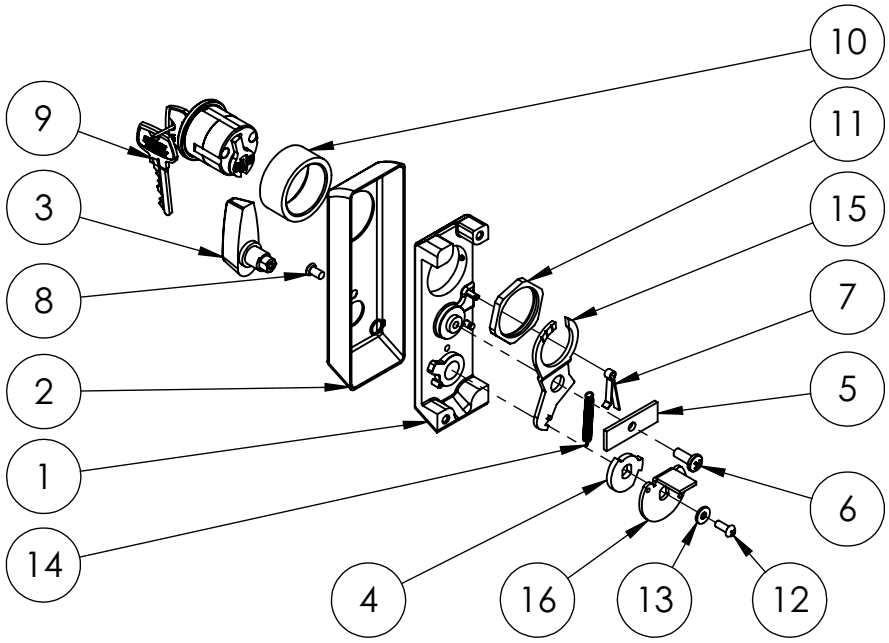
Auxiliary Controls
106
113
31-106
31-113

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2093*	Standard	Yes
Classroom	94-2094*		Yes
Night Latch	94-2426*	Cladding	Yes
Classroom	94-2427*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2089	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2121	Turn Lever Assembly*	1	Yes
4	94-0110	Cam	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	01-3582	#6-32 x 3/8 RHMS	1	Yes
13	01-0204	#6-32 x 3/8 Flat Washer	1	Yes
14	94-0109	Extension Spring	1	Yes
15	94-0114	Locking Lever	1	Yes
	94-2249	Locking Lever & Pin Assembly	1	Yes
16	94-2087	Lever Assembly	1	Yes
	94-2419	Lever Assembly	1	Yes
17	94-2448	H1 Aux Control Adapter Pack	1	Yes
18	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

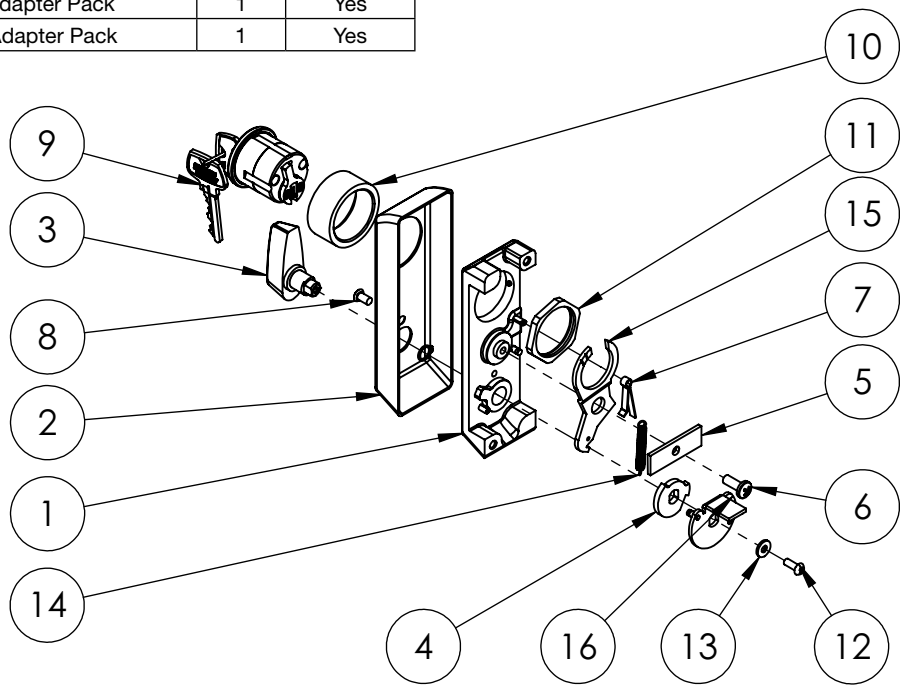
Auxiliary Controls
306
313
31-306
31-306

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2091*	Standard	Yes
Classroom	94-2092*		Yes
Night Latch	94-2428*	Cladding	Yes
Classroom	94-2429*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2089	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2121	Turn Lever Assembly*	1	Yes
4	94-0110	Cam	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	01-3582	#6-32 x 3/8 RHMS	1	Yes
13	01-0204	#6-32 x 3/8 Flat Washer	1	Yes
14	94-0109	Extension Spring	1	Yes
15	94-0112	Locking Lever	1	Yes
	94-0114			Yes
16	94-2329	Lever Assembly	1	Yes
	94-2088			Yes
	94-2421			Yes
	94-2420			Yes
17	94-2448	H1 Aux Control Adapter Pack	1	Yes
18	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

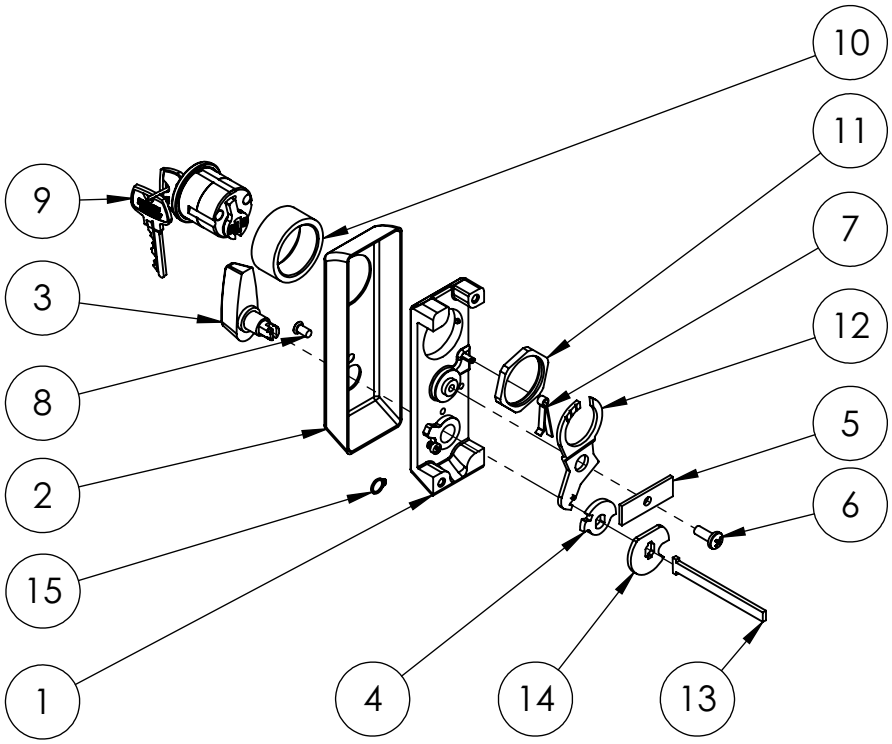
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2093*	NB	Yes
Classroom	94-2094*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2372	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2373	Turn Lever Assembly*	1	Yes
4	94-0185	Locking Hub	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	94-0114	Locking Lever	1	Yes
	94-2249	Locking Lever & Pin Assembly		Yes
13	94-0184	Tail Piece	1	Yes
14	94-0186	Space	1	Yes
15	01-4552	5/16 Retaining Ring	1	Yes
16	94-2448	H1 Aux Control Adapter Pack	1	Yes
17	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®

ASSA ABLOY

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT

ASSA ABLOY

SARGENT Manufacturing Company
100 Sargent Drive
New Haven, CT 06511 USA
800-727-5477
www.sargentlock.com

ASSA ABLOY is the global leader in door opening solutions, dedicated to satisfying end-user needs for security, safety and convenience

Founded in the early 1800s, SARGENT® is a market leader in locksets, cylinders, door closers, exit devices, electro-mechanical products and access control systems for new construction, renovation, and replacement applications. The company's customer base includes commercial construction, institutional, and industrial markets.

Copyright © 2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of SARGENT Manufacturing is prohibited.

A8231 12/17

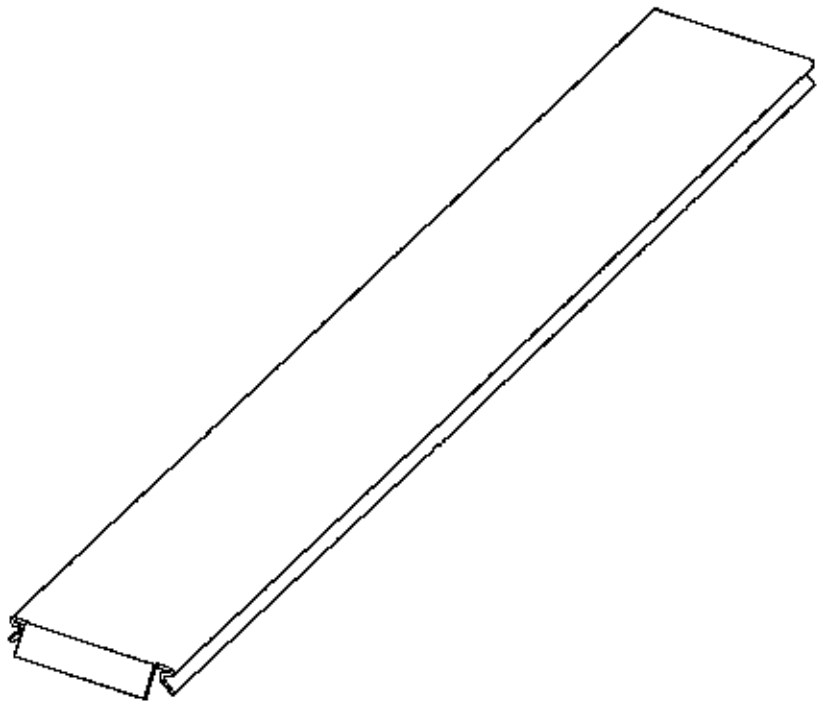
80 series Parts List

MOUNTING RAIL INSERTS

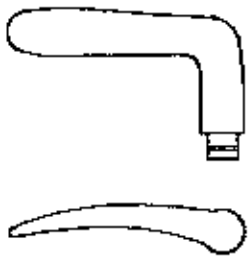
Parts List
Page No 80.4
Rev B
8/18/2003

PREFIX	ASSY NO.	PART NO.	DESCRIPTION
STANDARD INSERTS, NEW FACTORY SUPPLIED 55-			
STD, 12-19-, 53-58- OR 55- SUPPLIED IN COMB. WITH ABOVE PREFIXES		68-0549	INSERT (F WIDE) *
		68-0550	INSERT (E WIDE) *
		68-0551	INSERT (G WIDE) *
		68-0552	INSERT (G NARROW) *
		68-0553	INSERT (J NARROW) *
		68-0554	INSERT (J WIDE) *
		68-1375	INSERT (E NARROW, F NARROW) *
OLD FACTORY SUPPLIED 55-, 55- RETROFITS			
55- SUPPLIED IN COMB. WITH FOLLOWING PREFIXES NONE, 12-19-, 58-(16- IN PUSH)	855-1 KIT		INSERT ASSEMBLY (F WIDE) *
	855-2 KIT		INSERT ASSEMBLY (E NARROW, F NARROW) *
	855-3 KIT		INSERT ASSEMBLY (G WIDE) *
	855-4 KIT		INSERT ASSEMBLY (G NARROW, J WIDE) *
	855-5 KIT		INSERT ASSEMBLY (E WIDE) *
	855-6 KIT		INSERT ASSEMBLY (J NARROW) *

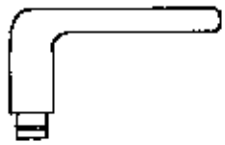
* SPECIFY FINISH



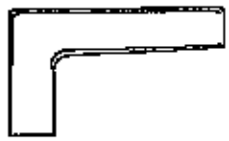
NOTE: LEVERS LISTED ARE FOR USE WITH ET CONTROLS MANUFACTURED AFTER SEPTEMBER 25, 1998



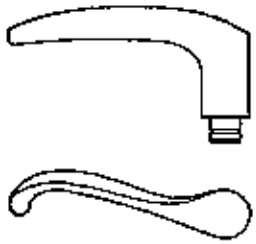
A LEVER 82-0151 (RH)
82-0152 (LH)



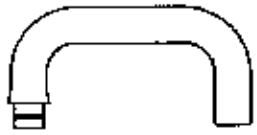
E LEVER
82-0154



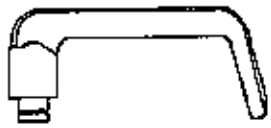
F LEVER
82-0155



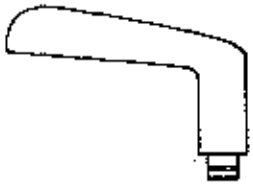
Y LEVER 82-0531 (RH)
82-0530 (LH)



J LEVER
97-0486

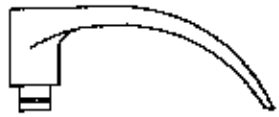


C LEVER
97-0567

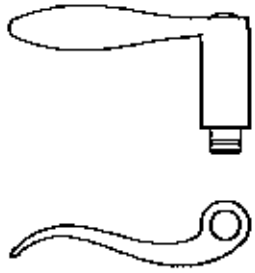


S LEVER 82-0523 (RH)
82-0522 (LH)

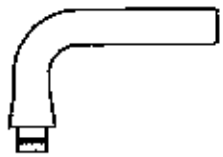
L LEVER
97-0485



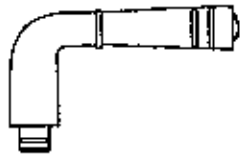
P LEVER
97-0484



G LEVER 82-0527 (RH)
82-0526 (LH)



W LEVER
82-0159



R LEVER
82-0517

B LEVER
82-0153

SARGENT®

ASSA ABLOY

80 Series Parts Manual

For assistance, contact SARGENT at
800-727-5477 or www.sargentlock.com

A8231 12/17

Copyright © 2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader
in door opening solutions

Table of Contents

SARGENT®
ASSA ABLOY

Chassis Assemblies
- 8300 4
- 8400 5-10
- 8500 11-12
- 8600 13-28
- 8700 29-52
- 8800 53-67
- 8900 68-69

900 Series Mortise Locks 70-82

Rail Assemblies 83-102

700 Series ET Control 103-133

Auxiliary Controls 134-136

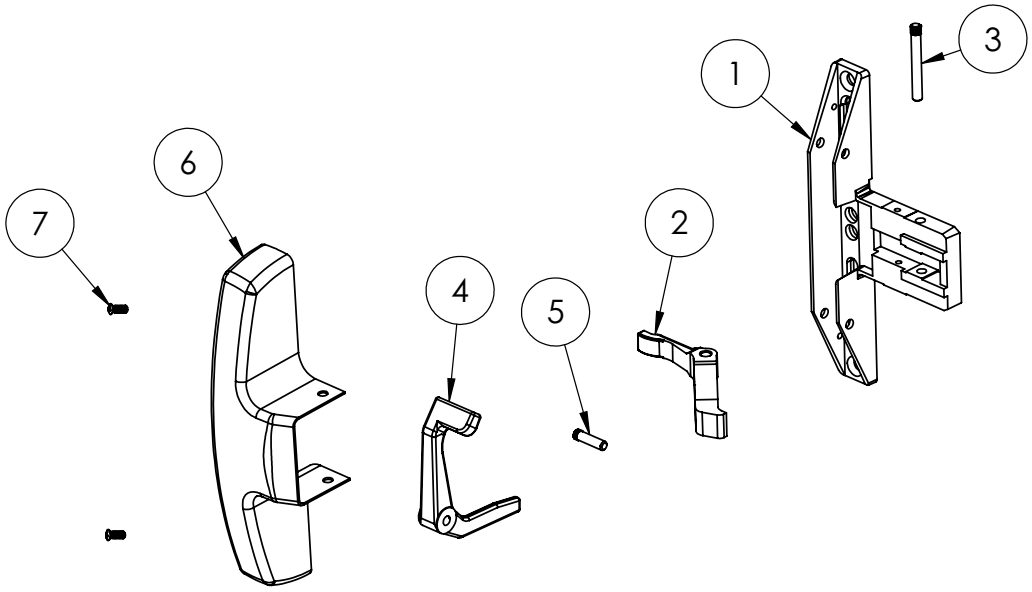
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function		Assembly No.	Description	Sellable
(12-) All functions	1 3/4" Door	68-2481	LHRB	Yes
		68-2482	RHRB	Yes
	2"-2 3/4" Door	68-2483	LHRB	Yes
		68-2484	RHRB	Yes

Item	Part No.	Description	Qty	Sellable
1	68-0486	Chassis	1	Yes
2	68-0241	Lift Arm	1	Yes
3	68-0239	Pivot Pin (Lift Arm)	1	Yes
4	68-0489	Lift Lever LHRB 1 3/4" Door	1	Yes
	68-0490	Lift Lever RHRB 1 3/4" Door	1	Yes
	68-0491	Lift Lever LHRB 2 3/4" Door	1	Yes
	68-0492	Lift Lever RHRB 2 3/4" Door	1	Yes
5	68-0479	Pivot Pin (Lift Lever)	1	Yes
6	68-0496	Cover[1]	1	Yes
7	68-3905	Cover Screw Pack[1]	2	Yes
Not Shown	—	900 Series Mortise Assembly[1,2,4]	1	Yes
	68-2520	Screw Pack Standard	1	Yes
	68-2522	Screw Pack (12-)	1	Yes
	C908	Strike Pack[3] (1 1/4" Standard Lip)	1	Yes

1. Specify finish
2. Specify hand
3. Specify lip length
4. Specify function



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

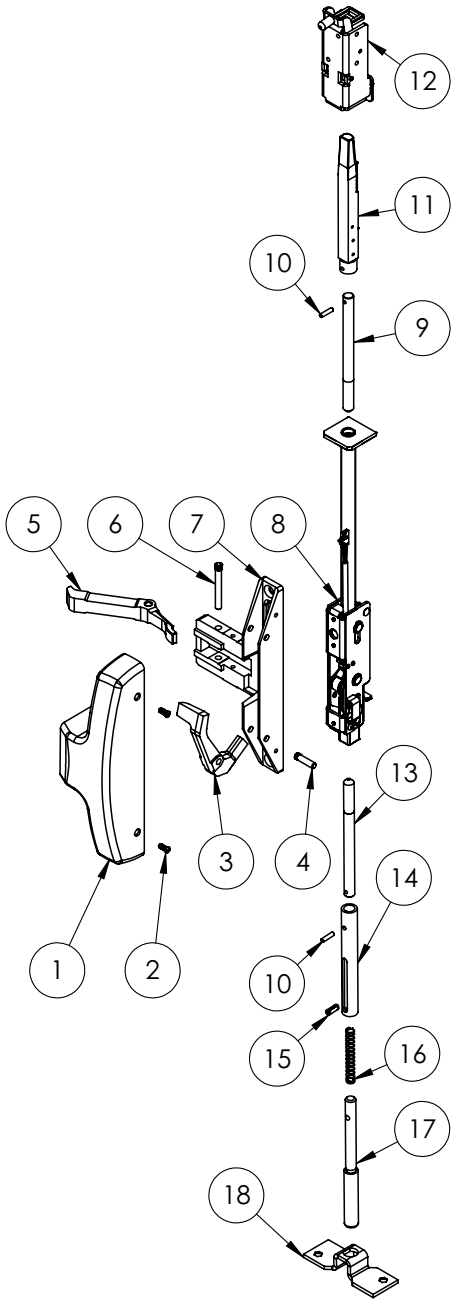
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
53-MD-(All Functions) MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0888	Bottom Plate	1	Yes
		68-3676	Screw Pack*	1	Yes
		652	Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



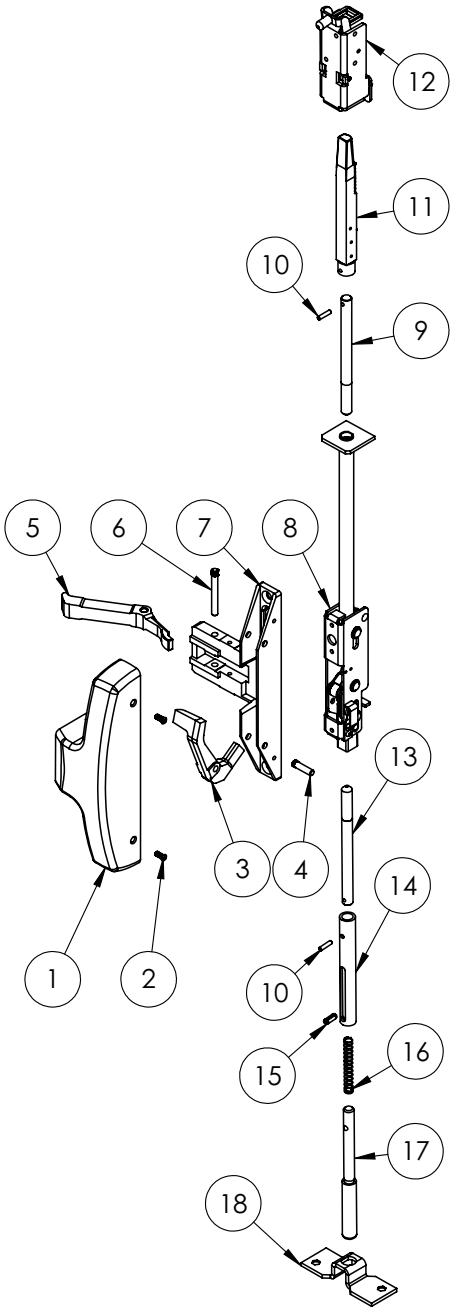
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
12-53-MD-(All Functions) 12-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12-53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0888	Bottom Plate	1	Yes
		68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height

A8231 12/17

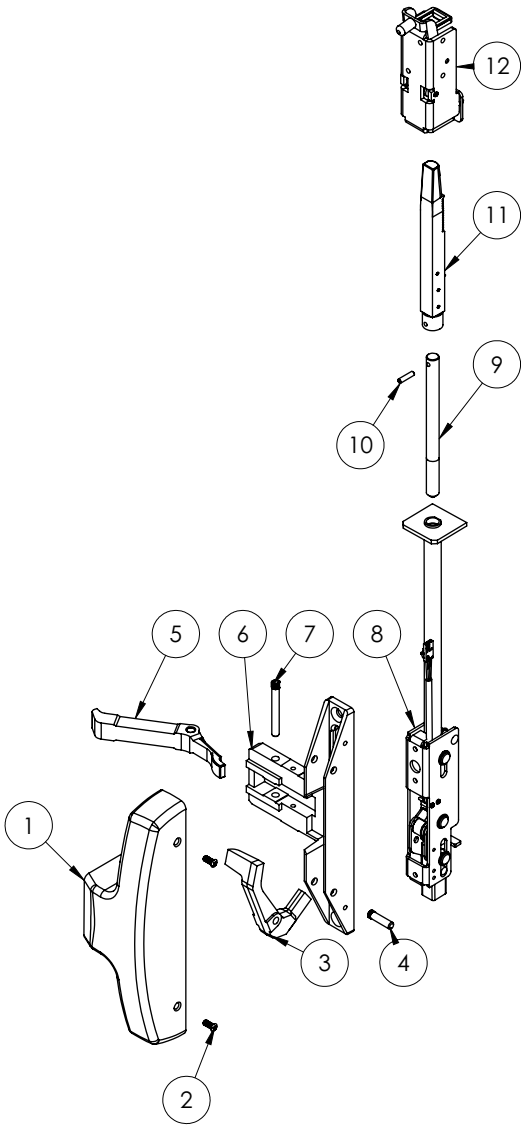
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-MD-(All Functions) NB-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

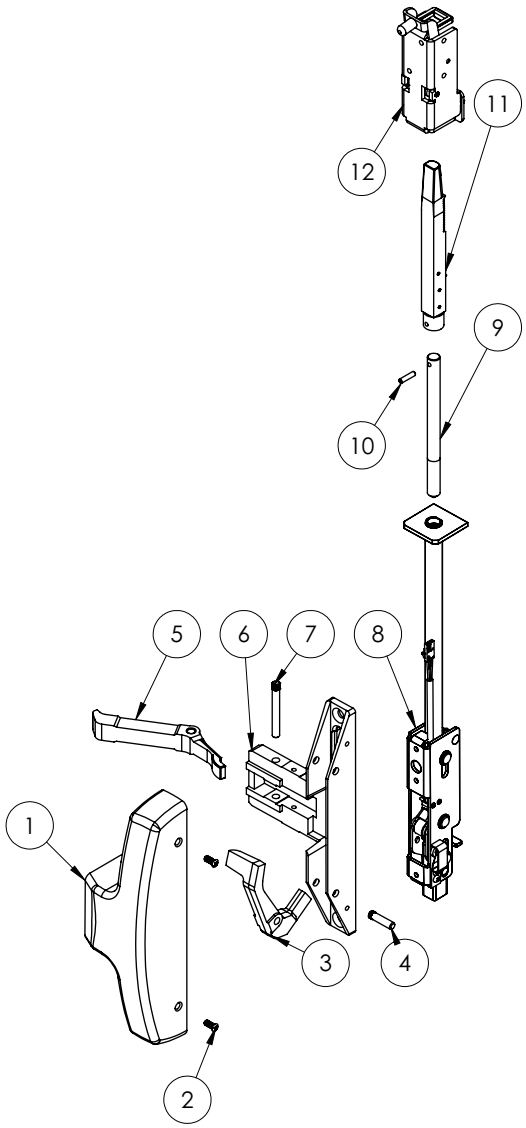
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-NB-MD-(All Functions) 12-NB-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

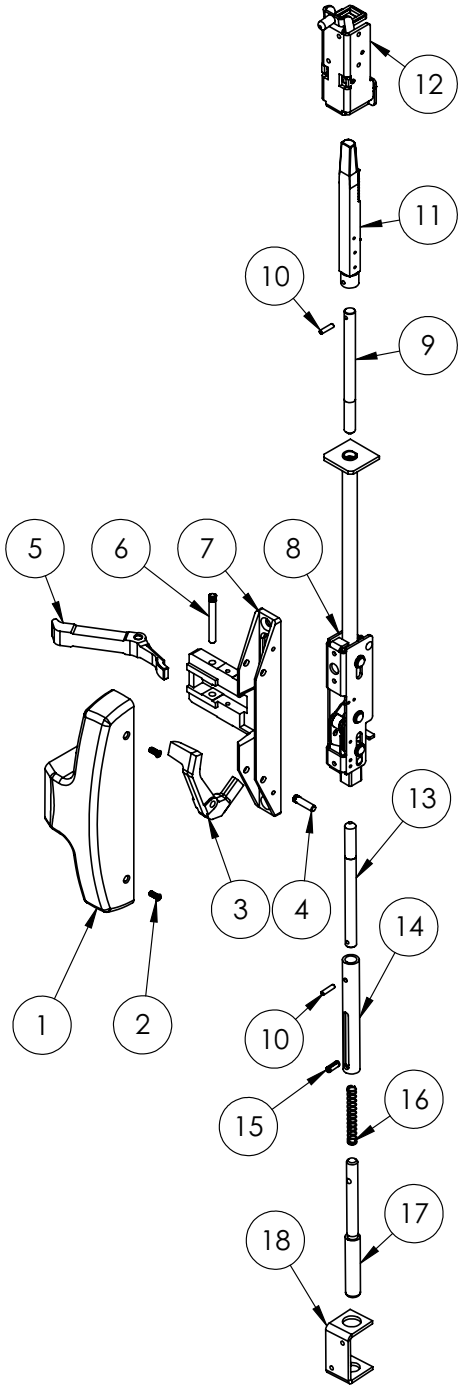
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
53-AD-(All Functions) AD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
		68-3854	53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0037	Bottom Case	1	Yes
		68-3676	Screw Pack*	1	Yes
		640	Aluminum Door Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

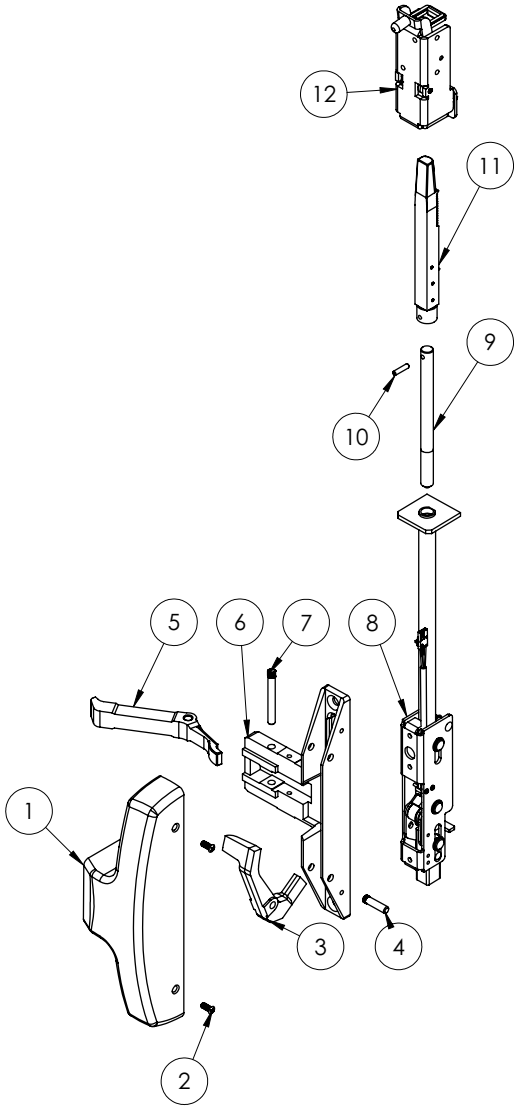
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
53-NB-AD-(All Functions) NB-AD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		639	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

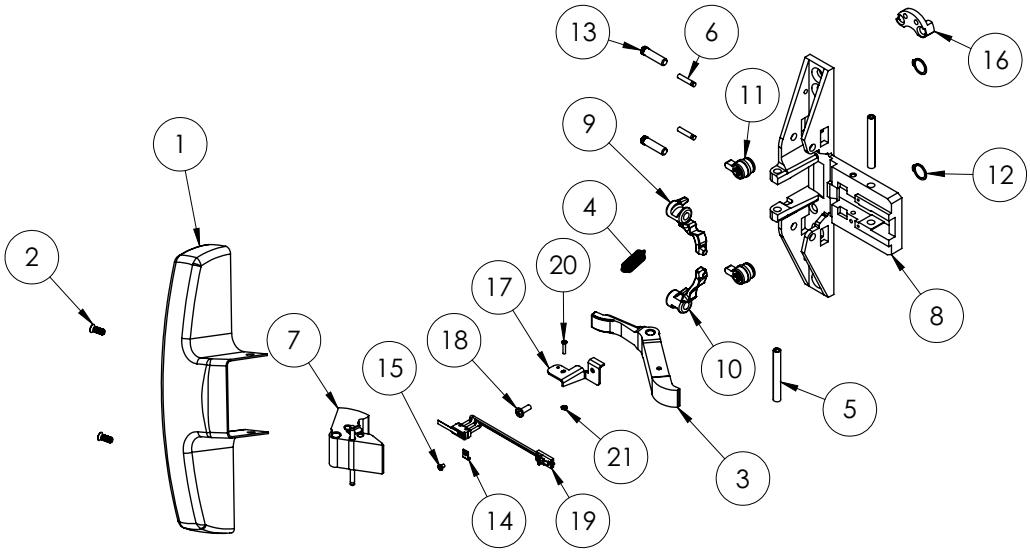
(12/53-)8504 (12/53-)8506 (12/53-)8510
(12/53-)8513 (12/53-)8515 (12/53-)8540
(12/53-)8543 (12/53-)8544 (12/53-)8546
(12/53-)8573 (12/53-)8574

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-) All functions	68-5880	LHRB/RHRB	Yes
(12-) 53- All functions	68-7411	LHRB/RHRB	Yes

Item	Assy. No.	Part No.	Description	Qty	Sellable
1	N/A	68-0495	Cover[1]	1	Yes
2		68-3905	Cover Screw Pack[1]	1	Yes
3		68-1137	Lift Arm	1	Yes
4		98-0028	Latchbolt Spring	1	Yes
5		01-4512	Spirol Pin	2	Yes
6		01-0008	Groove Pin	2	No
7		68-7420	Latchbolt Assembly (53-)	1	Yes
		68-6021	Latchbolt Assembly (Std)	1	Yes
8	68-6082	68-1624	8500 Chassis	1	Yes
9		68-1625	Lift Lever (RHRB)	1	
10		68-1626	Lift Lever (LHRB)	1	
11		94-0088	Cylinder Hub	2	
12		01-0005	Retaining Ring, Truarc 5100-43	2	
13		68-0479	Lift Lever Pivot Pin	2	
14	N/A	52-0310	Cable Clamp (53-)	1	Yes
15		01-1482	Cr-Phms (#2-56 X 1/8") (53-)	1	Yes
16		13-0458	Cylinder Retainer Pack (04 & 044 Functions Only)	1	Yes
17		68-1686	Switch Bracket (53-)	1	Yes
18		01-1220	#6-32 X 3/8" Length Ph Pn Hd Machine Screw (53-)	1	Yes
19		52-4545	Switch Assembly (53-)	1	Yes
20		01-9446	Machine Screw (#1-72 X 11/32" Ph Fl Hd) (53-)	1	Yes
21		01-0909	Hex Machine Screw Nut (53-)	1	Yes
Not Shown		68-2512	Screw Pack	1	Yes
		657	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

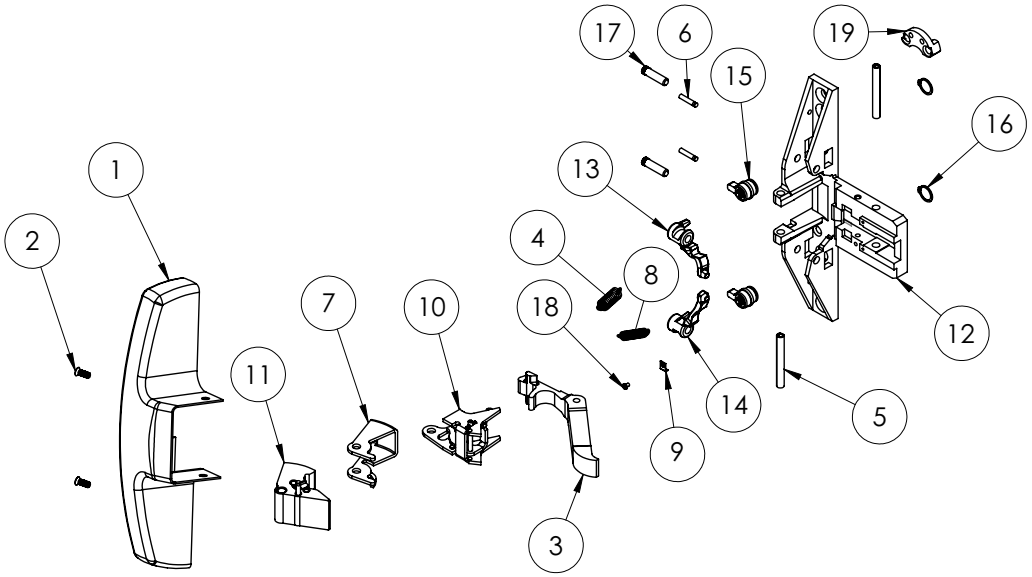
(12-/GL-/59-)8504 (12-/GL-/59-)8506 (12-/GL-/59-)8510
(12-/GL-/59-)8513 (12-/GL-/59-)8515 (12-/GL-/59-)8540
(12-/GL-/59-)8543 (12-/GL-/59-)8544 (12-/GL-/59-)8546
(12-/GL-/59-)8573 (12-/GL-/59-)8574

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-)GL- All functions	68-5881	LHRB/RHRB	YES
(12-)59- All functions	68-5882	LHRB/RHRB	YES

Item	Assy. No.	Part No.	Description	Qty	Sellable
1	N/A	68-1020	Cover[1]	1	Yes
2		—	Screw Pack[1]	1	Yes
3		68-1353	Lift Arm (Guarded)	1	Yes
4		98-0028	Latchbolt Spring	1	Yes
5		01-4512	Spirol Pin	2	Yes
6		01-0008	Groove Pin	2	No
7		68-1352	Guide	1	Yes
8		68-1394	Extension Spring	1	Yes
9		52-0310	Cable Clamp (59-)	1	Yes
10		68-5949	Guard Bracket & Switch Assembly (59-)	1	No
		68-5947	8500 Guard Bracket Assembly (Gl-)	1	No
11		68-4415	Guarded Latchbolt	1	Yes
12	68-6082	68-1624	8500 Chassis	1	Yes
13		68-1625	Lift Lever (RhRb)	1	
14		68-1626	Lift Lever (LhRb)	1	
15		94-0088	Cylinder Hub	2	
16		01-0005	Retaining Ring	2	
17		68-0479	Lift Lever Pivot Pin	2	
18	N/A	01-1482	Cr-Phms (#2-56 X 1/8") (59-)	1	Yes
19		13-0458	Cylinder Retainer Pack (04 & 044 Functions Only)	1	Yes
Not Shown		68-2512	Screw Pack	1	Yes
		657	Strike Pack	1	Yes

1. Indicates finish required



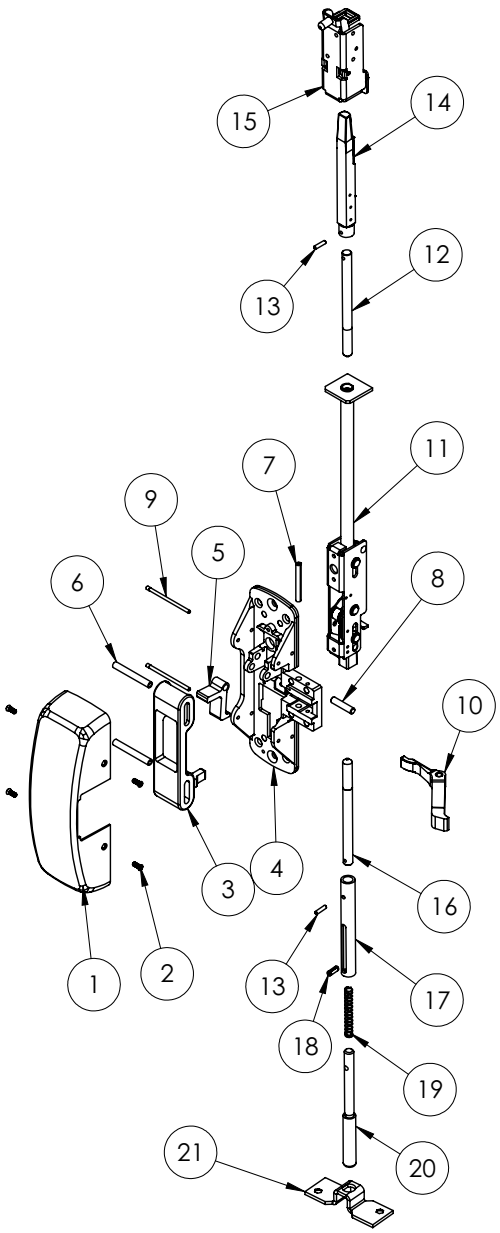
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-MD- 59-MD- MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack (W)*	1	Yes
		652	Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

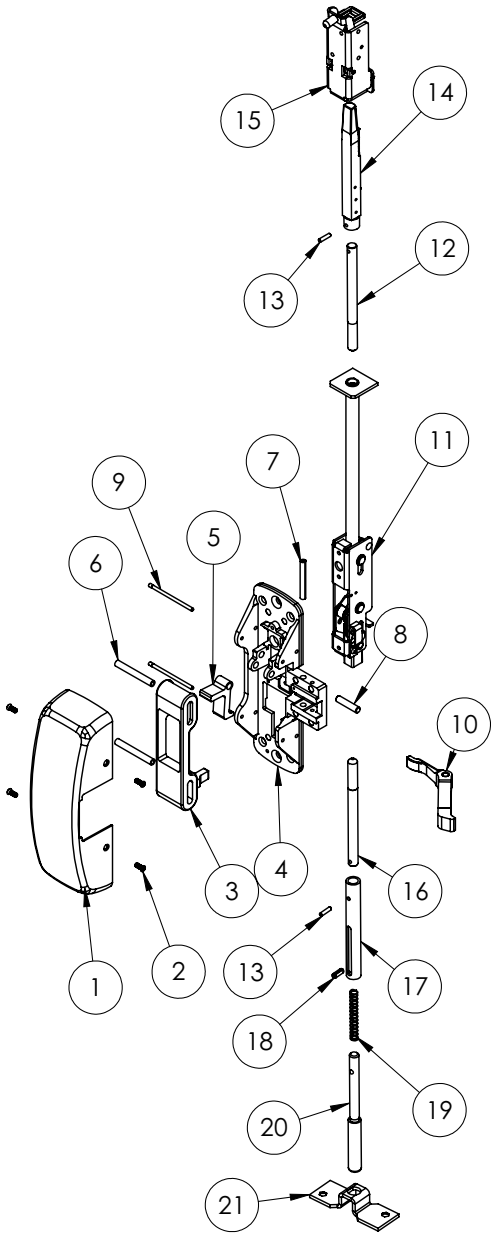
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-MD- 12-59-MD- 12-MD- (All Functions	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12- 53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack		Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-



A8231 12/17

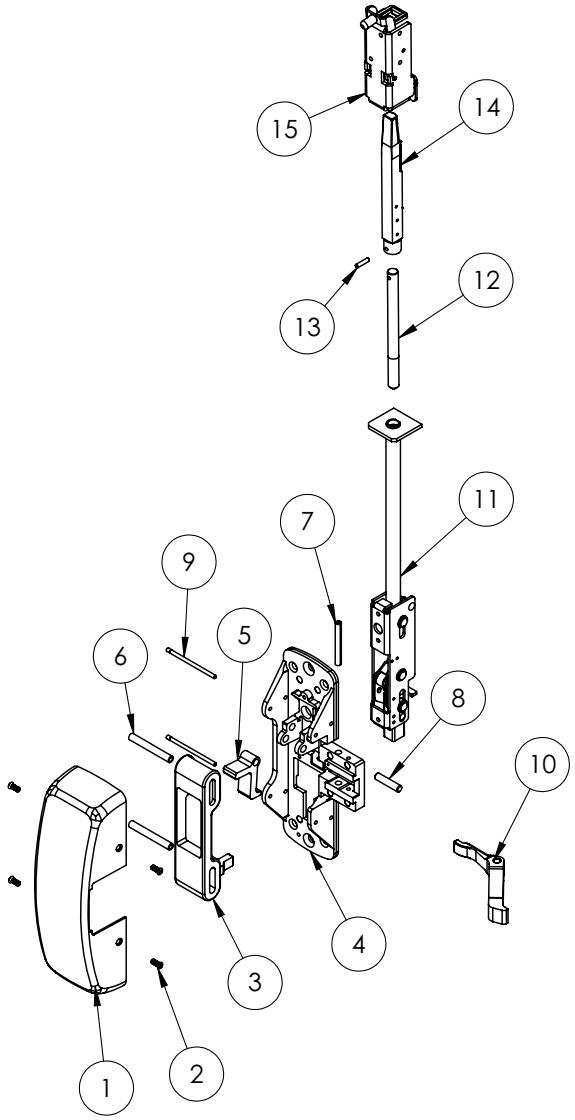
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-MD- 59-NB-MD- NB-MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

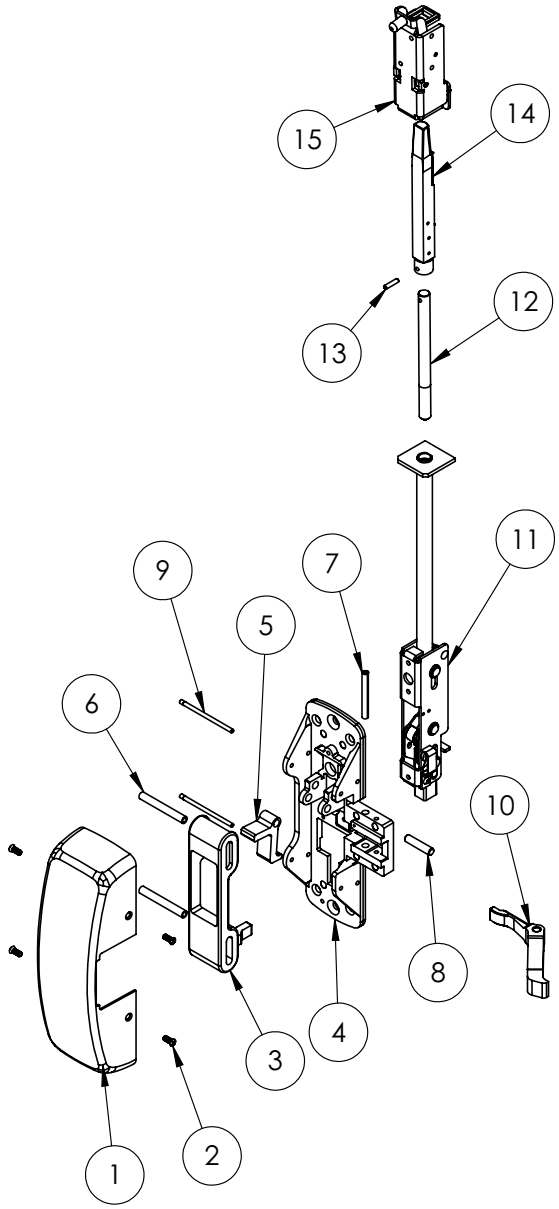
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-NB-MD- 12-59-NB-MD- 12-NB-MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		
11	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12- 53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
		68-5375	Top Case Assembly 1/4" Cladded		Yes
		68-5376	Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-



A8231 12/17

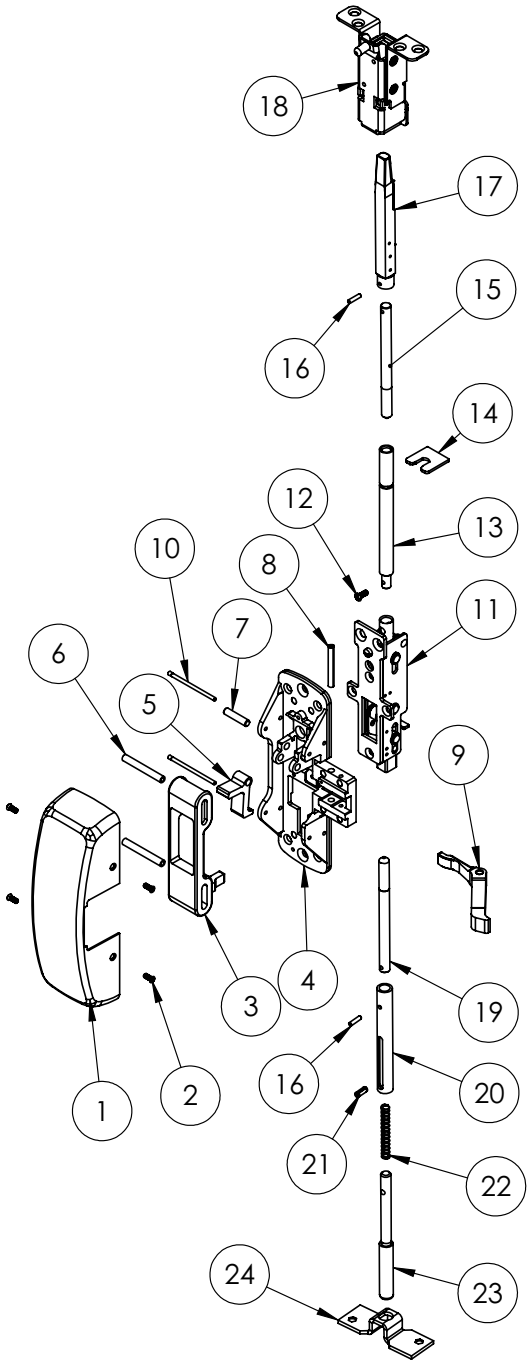
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-WD- 59-WD- WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	Inner Chassis Assembly	1	Yes
	68-3859		53- Inner Chassis Assembly[3]	1	Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	2	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	691B	660B	Bottom Rod[1,2]	1	Yes
20		94-0039	Bolt Sleeve	1	Yes
21		01-4389	Roll Pin	1	Yes
22		97-0454	Spring (Bottom Bolt)	1	Yes
23		94-0038	Bottom Bolt	1	Yes
24	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		652	Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-
4. Only when used w/ Aux Control



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

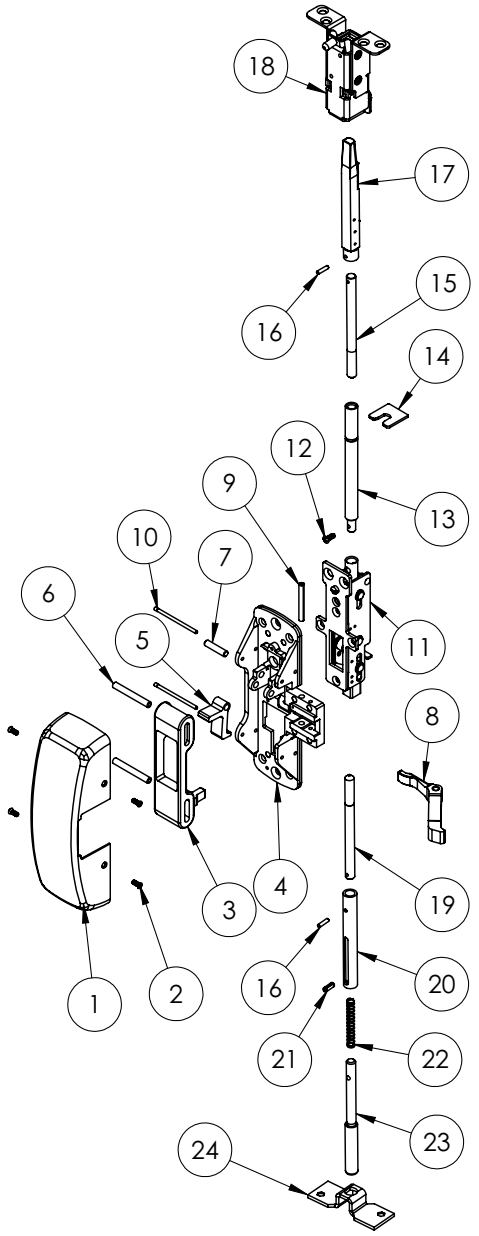
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

12-53-WD- 8606 8610 8613 8615
12-59-WD- 8640 8643 8646 8673
12-WD- 8674

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-WD- 12-59-WD- 12-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
9		01-4512	Spirol Pin	1	Yes
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	12-Inner Chassis Assembly	1	Yes
	68-3859		12-53- Inner Chassis Assembly[3]	1	Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	2	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and BracketAssembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	691B	660B	Bottom Rod[1,2]	1	Yes
20		94-0039	Bolt Sleeve	1	Yes
21		01-4389	Roll Pin	1	Yes
22		97-0454	Spring (Bottom Bolt)	1	Yes
23		94-0038	Bottom Bolt	1	Yes
24	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-
4. Only when used w/ Aux Control

A8231 12/17

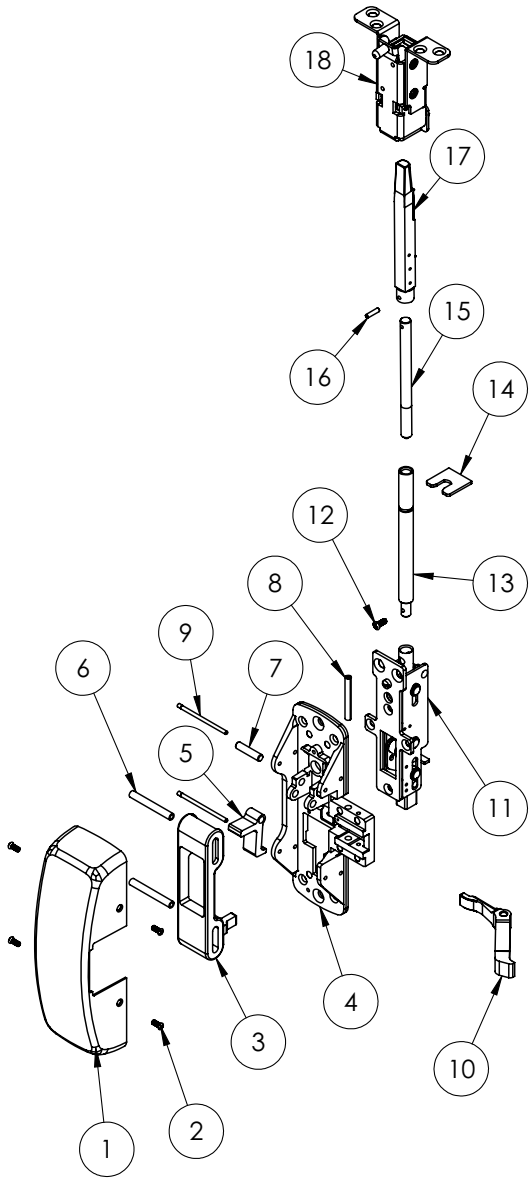
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-WD- 59-NB-WD NB-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
9		68-0012	Roller (Main Slide)	1	Yes
11	68-3580	N/A	Inner Chassis Assembly	1	Yes
	68-3859		53- Inner Chassis Assembly[3]		Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	1	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-
4. Only when used w/ Aux Control



A8231 12/17

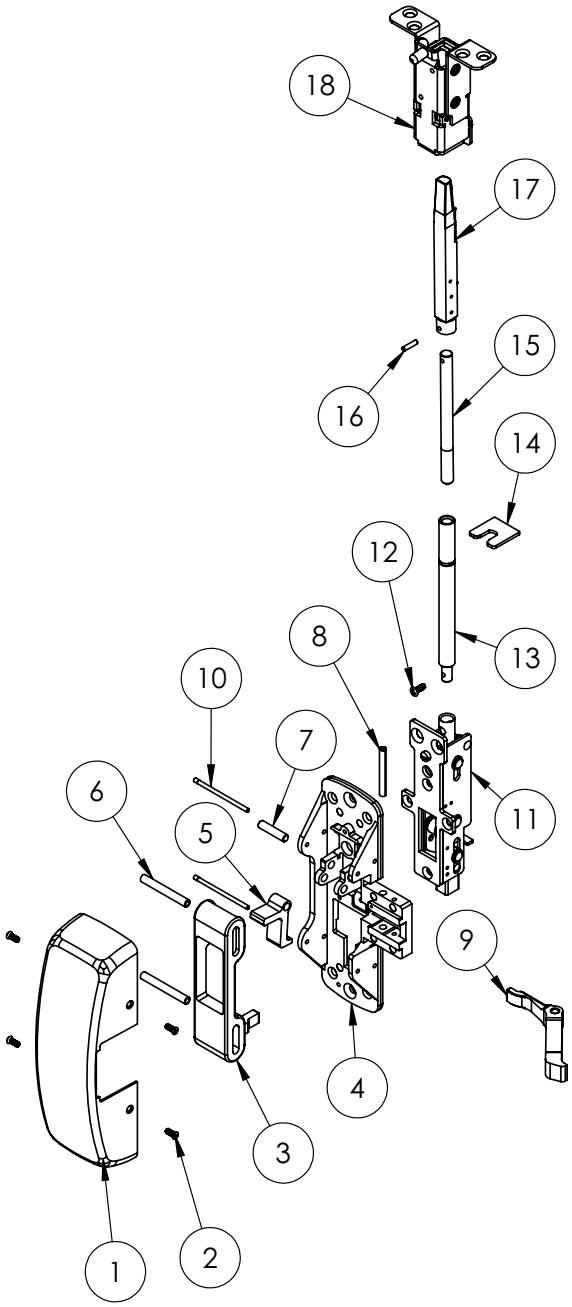
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
12-53-NB-WD- 12-59-NB-WD- 12-NB-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T (4)	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0112	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	12-Inner Chassis Assembly	1	Yes
	68-3859		12-53- Inner Chassis Assembly[3]		Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	1	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-
4. Only when used w/ Aux Control



A8231 12/17

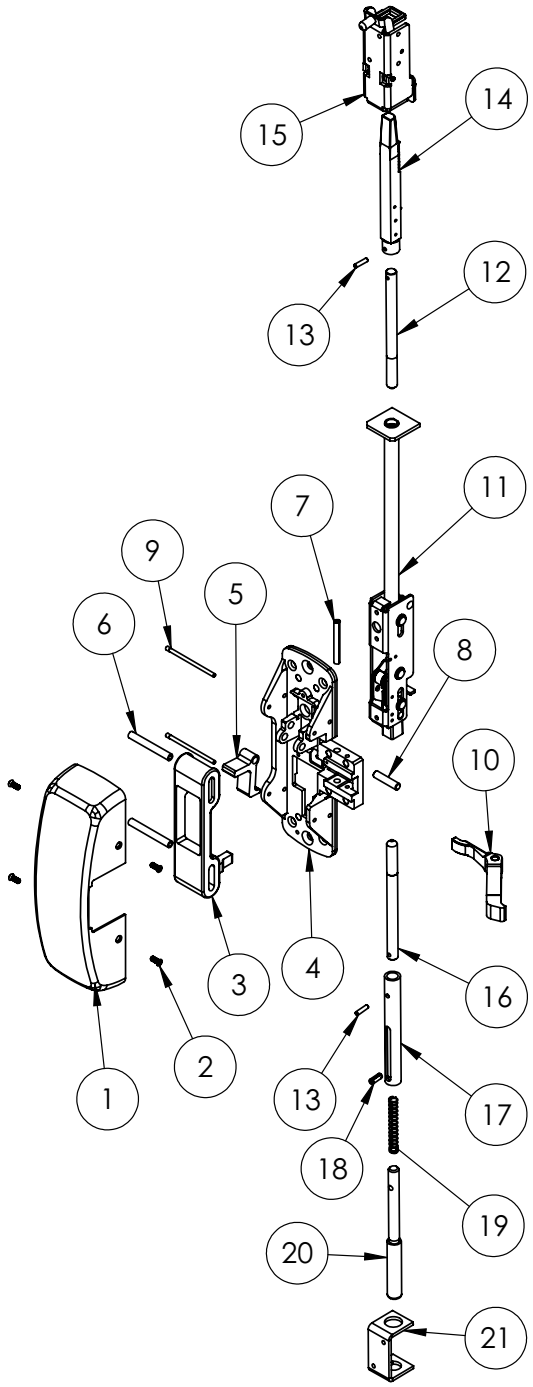
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-AD- 59-AD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0037	Bottom Case	1	Yes
		68-4389	Screw Pack (W)*	1	Yes
		640	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

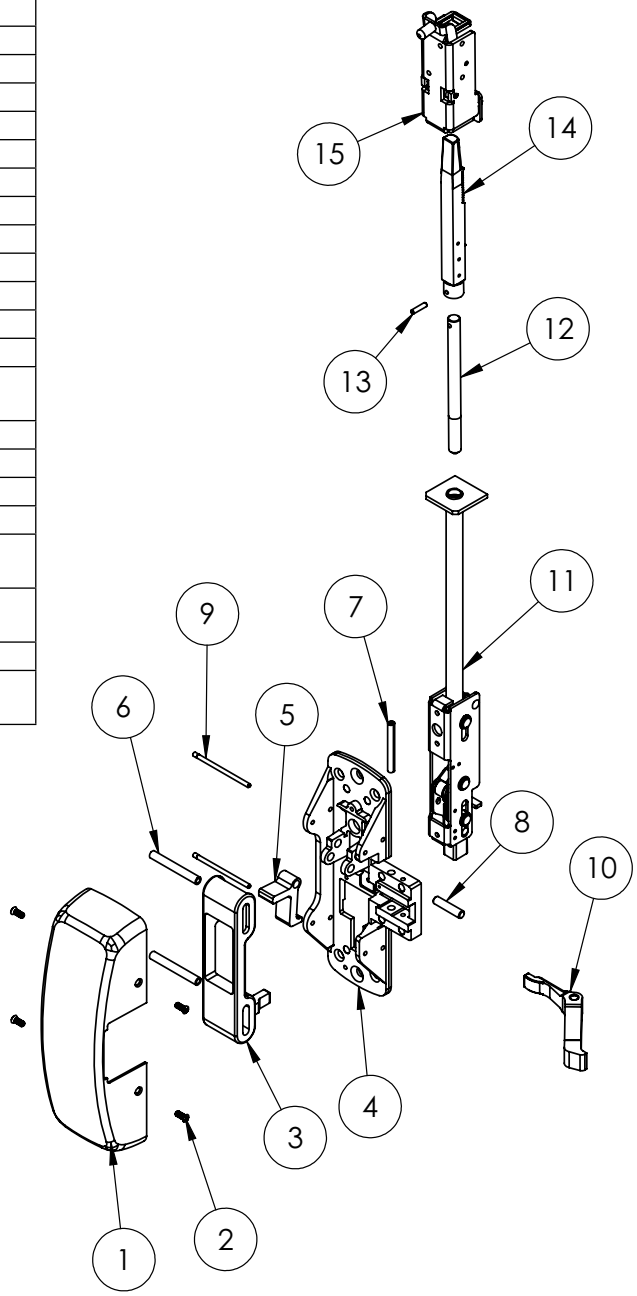
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
53-NB-AD- 59-NB-AD- AD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0241	Lift Arm	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		639	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



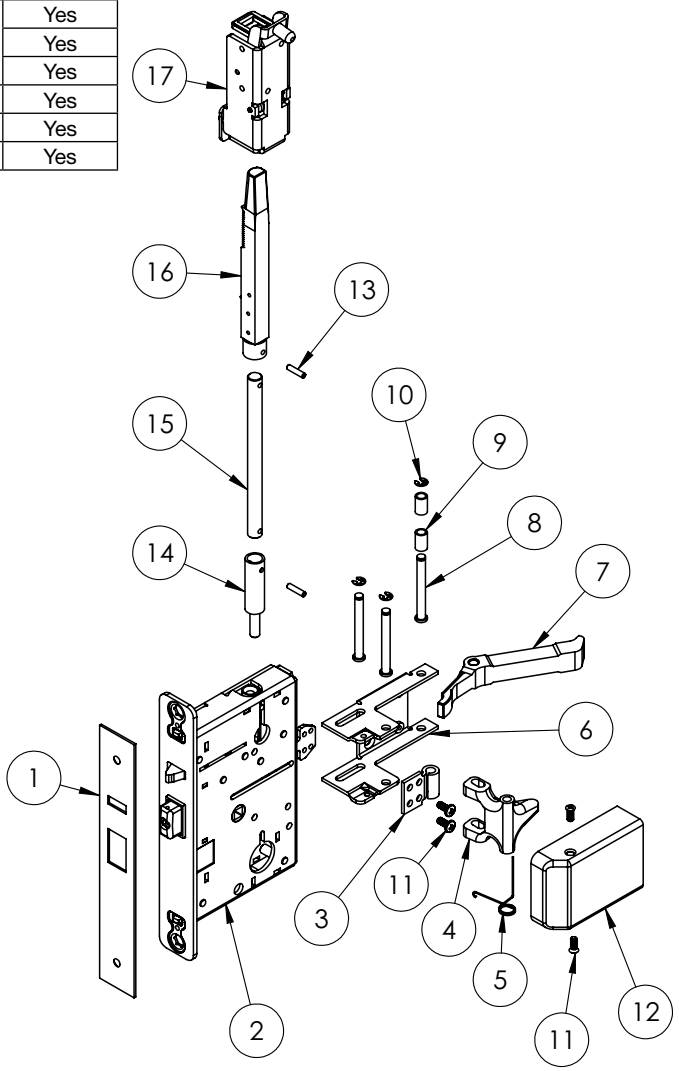
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-1186	Active Outside Front[1]	1	Yes
2	68-4239	N/A	Active Mortise Case	1	Yes
3	68-4264	68-1327	Link Connect (Pull Lever)	1	Yes
4		68-1309	Pull Lever Low Profile	1	Yes
5		68-1332	Torsion Spring (Pull Lever)	1	Yes
6		68-1313	Pivot Pin	3	Yes
7		68-0241	Lift Arm	1	Yes
8		68-1310	Pivot Bracket	1	Yes
9		01-4509	Retaining Ring	3	Yes
10		68-1311	Lift Arm Spacer	2	Yes
11	N/A	68-4373	Screw Pack (LP)	1	Yes
12		68-1317	Chassis Cover (LP)*	1	Yes
13	692L	01-0696	Coiled Pin	2	Yes
14		68-1339	Connecting Tube	1	Yes
15		661L	Top Rod (LP)	1	Yes
16		68-4840	Latch Bolt Assembly	1	Yes
17	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Panel		Yes
	68-5376		Top Case Assembly 1/2" Panel		Yes
	N/A	68-4389	Screw Pack	1	Yes
		650	Strike Pack	1	Yes
		77-0883	A.S.A. Strike (Curved Lip)*[2]	1	Yes

*Specify Finish
1. Only available in 32D finish
2. LS function only



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

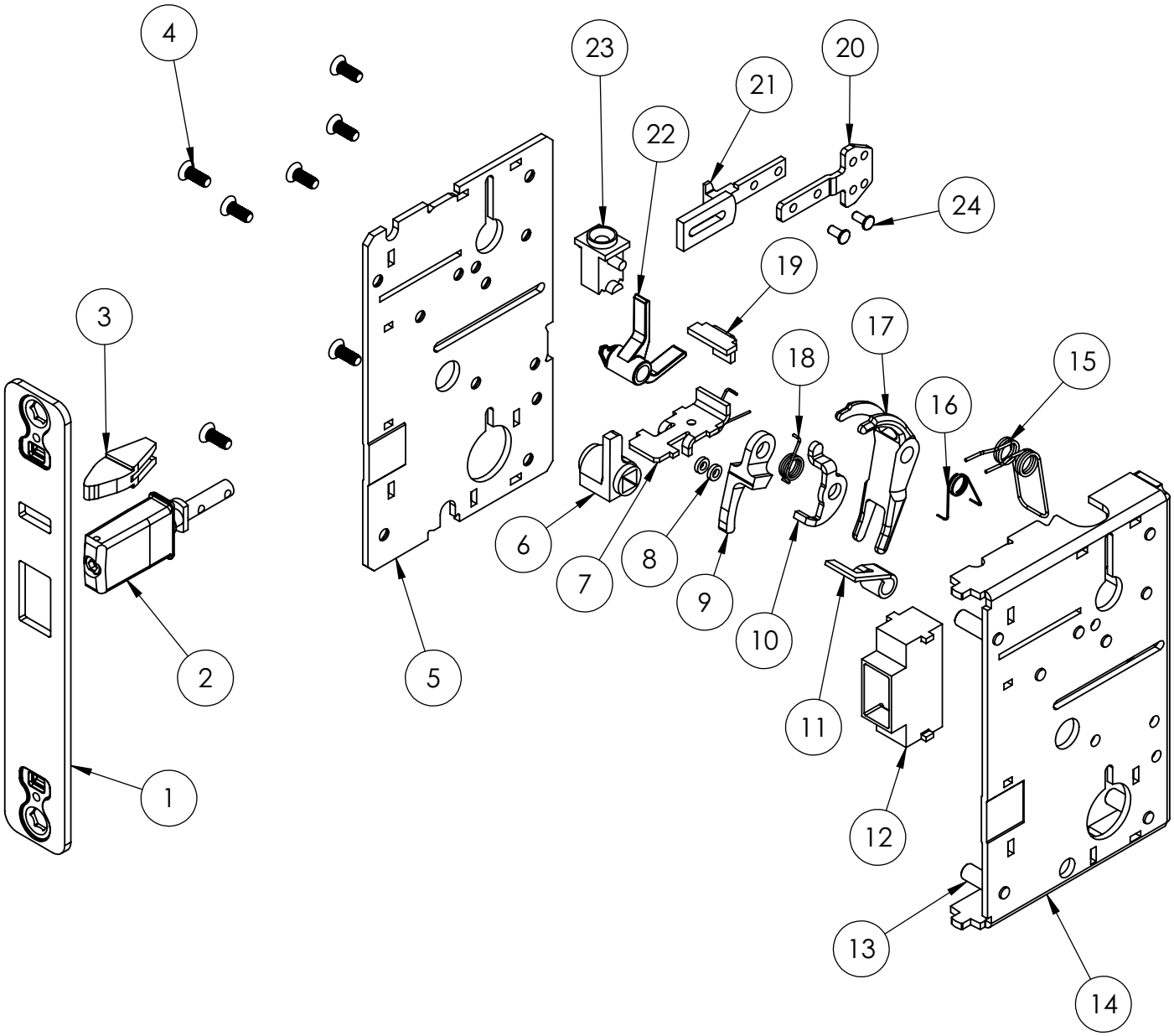
Item	Part No.	Description	Qty	Sellable
1	68-1188	Active Inside Front	1	No
2	68-1167	Active Latchbolt	1	Yes
3	68-1166	Activation Bolt	1	Yes
4	01-4402	#8-32x7/16" Flat PH U/C MS	7	Yes
5	68-1338	Mortise Cap	1	No
6	68-1476	Outside Hub (LP)	1	Yes
7	68-1291	Slide	1	No
8	68-1330	Bushing (LP)	2	Yes
9	68-1168	Active Case Pivot	1	Yes
10	68-1172	Retractor	1	Yes
11	68-1293	Fire Stop	1	Yes
12	68-1220	Active Bolt Guide	1	Yes
13	82-0294	Post (Screw and Case)	8	No
14	68-1337	Mortise Case	1	No
15	68-1253	Spring (Top Mount)	1	Yes
16	68-1265	Spring (Active Lever)	1	Yes
17	68-1333	Active Lever	1	Yes
18	68-1198	Torsion Spring (Retractor)	1	Yes
19	68-1246	Top Pusher Guide	1	Yes
20	68-1328	Link Latchbolt Tail	1	No
21	68-1334	Latchbolt Extension/Slide	1	No
22	68-1292	Upper Guard	1	Yes
23	68-1336	Top Mount	1	Yes
24	01-0424	Rivet	2	No

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

12-LP **8606** **8610** **8613** **8615**
LP **8640** **8643** **8646** **8673**
12-LS **8674**
LS

SARGENT®
ASSA ABLOY



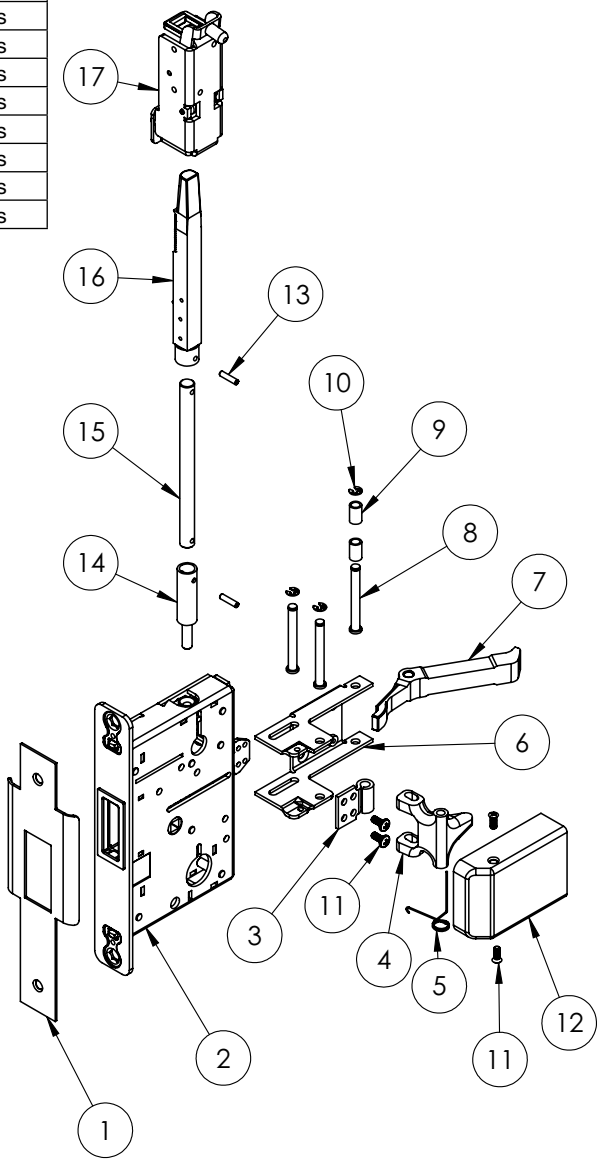
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-1183	Inactive Outside Front[1]	1	Yes
2	68-4238	N/A	Inactive Mortise Case	1	Yes
3	68-4264	68-1327	Link Connect (Pull Lever)	1	Yes
4		68-1309	Pull Lever Low Profile	1	Yes
5		68-1332	Torsion Spring (Pull Lever)	1	Yes
6		68-1313	Pivot Pin	3	Yes
7		68-0241	Lift Arm	1	Yes
8		68-1310	Pivot Bracket	1	Yes
9		01-4509	Retaining Ring	3	Yes
10		68-1311	Lift Arm Spacer	2	Yes
11	N/A	68-1317	Chassis Cover (LP)*	1	Yes
12		68-4373	Screw Pack (LP)	1	Yes
13	692L	01-0696	Coiled Pin	2	Yes
14		68-1339	Connecting Tube	1	Yes
15		661L	Top Rod (LP)	1	Yes
16		68-4840	Latch Bolt Assembly	1	Yes
17	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Panel		Yes
	68-5376		Top Case Assembly 1/2" Panel		Yes
	N/A	68-4389	Screw Pack	1	Yes
		650	Strike Pack	1	Yes

*Specify Finish
1. Only available in 32D finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

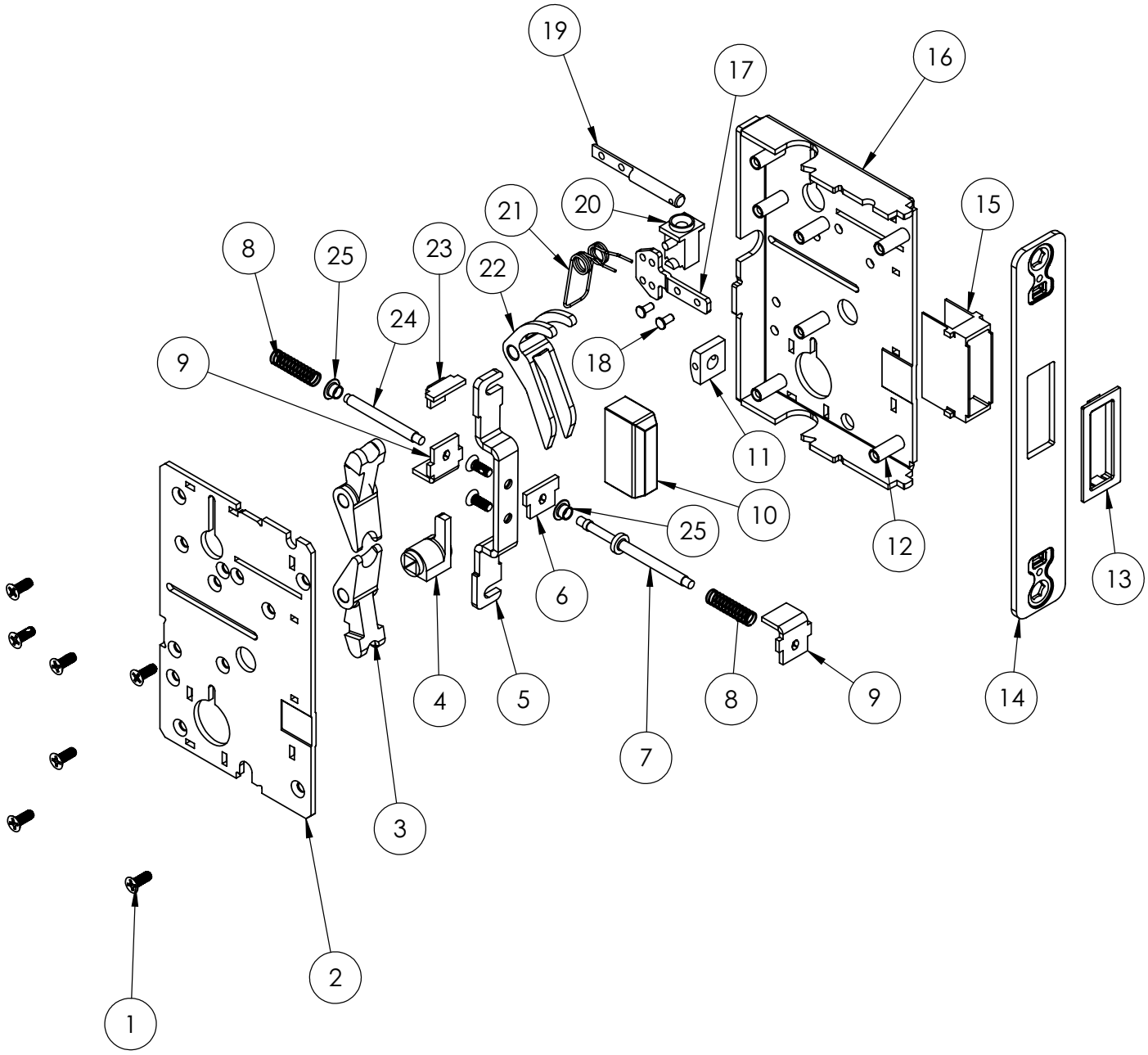
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty	Sellable
1	01-4402	#8-32x7/16" Flat PH U/C MS	9	Yes
2	68-1338	Mortise Cap	1	No
3	68-1164	Pusher Lever	2	Yes
4	68-1476	Outside Hub (LP)	1	Yes
5	68-1174	Pusher Slide	1	Yes
6	68-1176	Pusher Rod Guide	1	No
7	68-1177	Pusher Rod	1	No
8	99-0057	GD Bolt Spring	2	Yes
9	68-1491	Rod Guide Stop	2	No
10	68-1163	Pusher Bolt	1	Yes
11	68-1329	Inactive Latchbolt Actuator	1	No
12	82-0294	Post (Screw and Case)	7	No
13	68-1531	Inactive Bolt Guide	1	Yes
14	68-1187	Inactive Inside Front	1	No
15	68-1222	Inactive Bolt Guide	1	Yes
16	68-1337	Mortise Case	1	No
17	68-1328	Link Latchbolt Tail	1	No
18	01-0424	Rivet	2	No
19	68-1335	Inactive Latchbolt Tail	1	No
20	68-1336	Top Mount	1	Yes
21	68-1253	Spring (Top Mount)	1	Yes
22	68-1405	Inactive Lever	1	Yes
23	68-1246	Top Pusher Guide	1	Yes
24	68-1251	Pusher Rod	1	No
25	99-0072	GD Bolt Eyelet	2	Yes

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



A8231 12/17

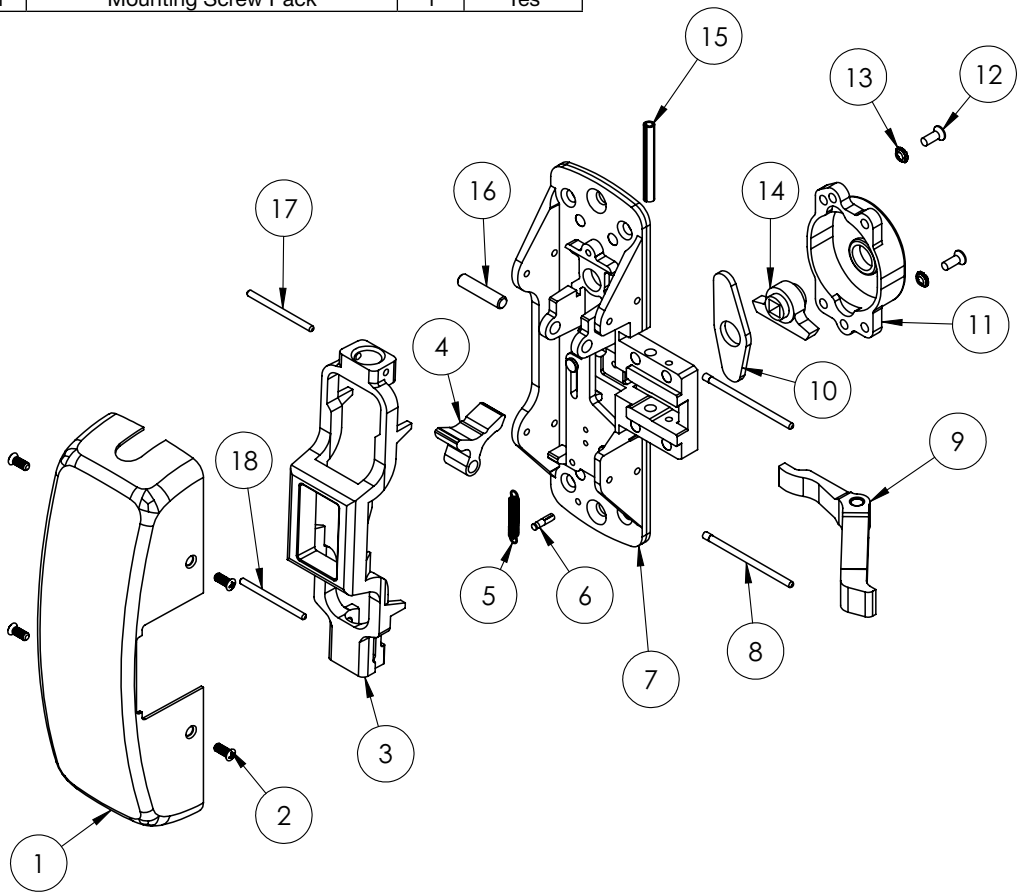
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
06, 13	68-2201 (LHRB)	Chassis Assembly	Yes
	68-2202 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-2201(LHRB) 68-2202(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
8		68-0323	Chassis Pin	2	Yes
9		68-0241	Lift Arm	1	Yes
10		97-0043	Knob Hub Retainer	1	Yes
11		68-0367	Knob Hub Cover	2	Yes
12		01-3384	8-32x7/16 PH FH MS	2	Yes
13		01-0930	Countersunk Lock Washer	2	Yes
14		97-0042	Knob Hub	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-0324	Lift Lever Pivot Pin	1	Yes
17	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

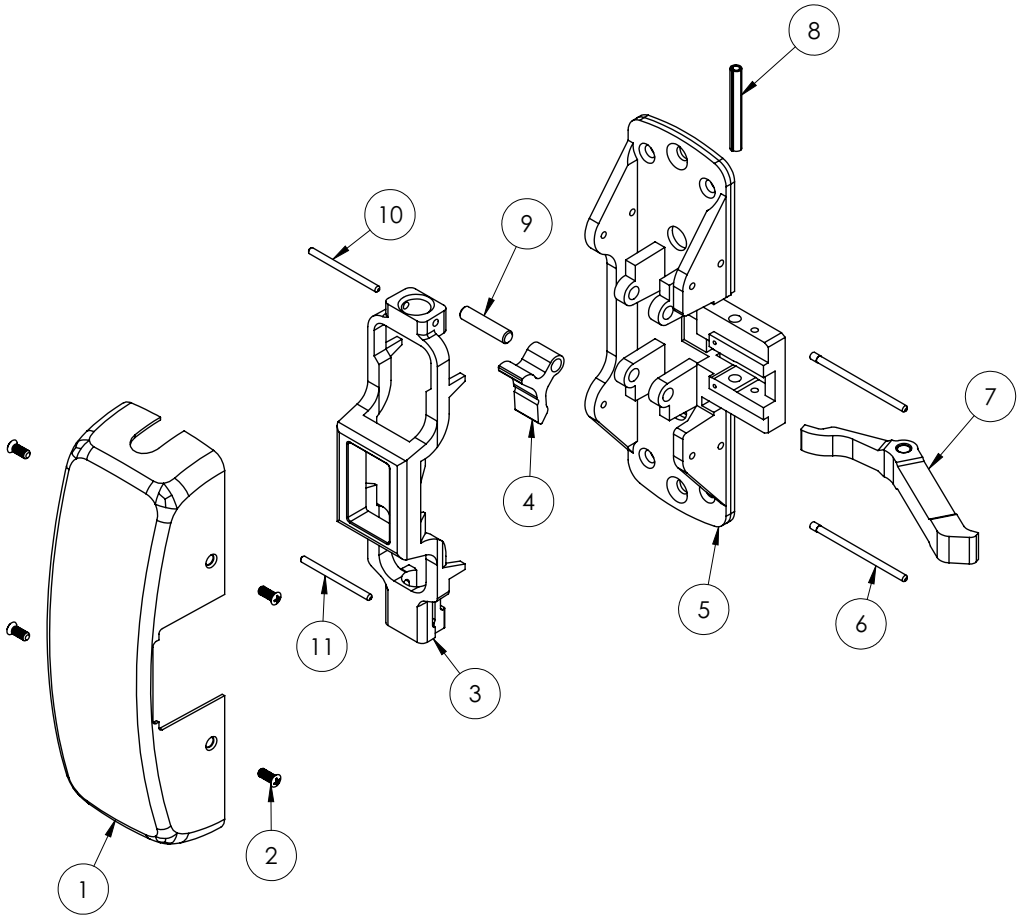
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
10, 40	68-2163 (LHRB)	Chassis Assembly	Yes
	68-2164 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2163(LHRB) 68-2164(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		68-0326	Chassis	1	Yes
6		68-0323	Chassis Pin	2	Yes
7		68-0241	Lift Arm	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0324	Lift Lever Pivot Pin	1	Yes
10	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
11		97-0048	Bottom Rod Adjustment Pin	1	Yes
12		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

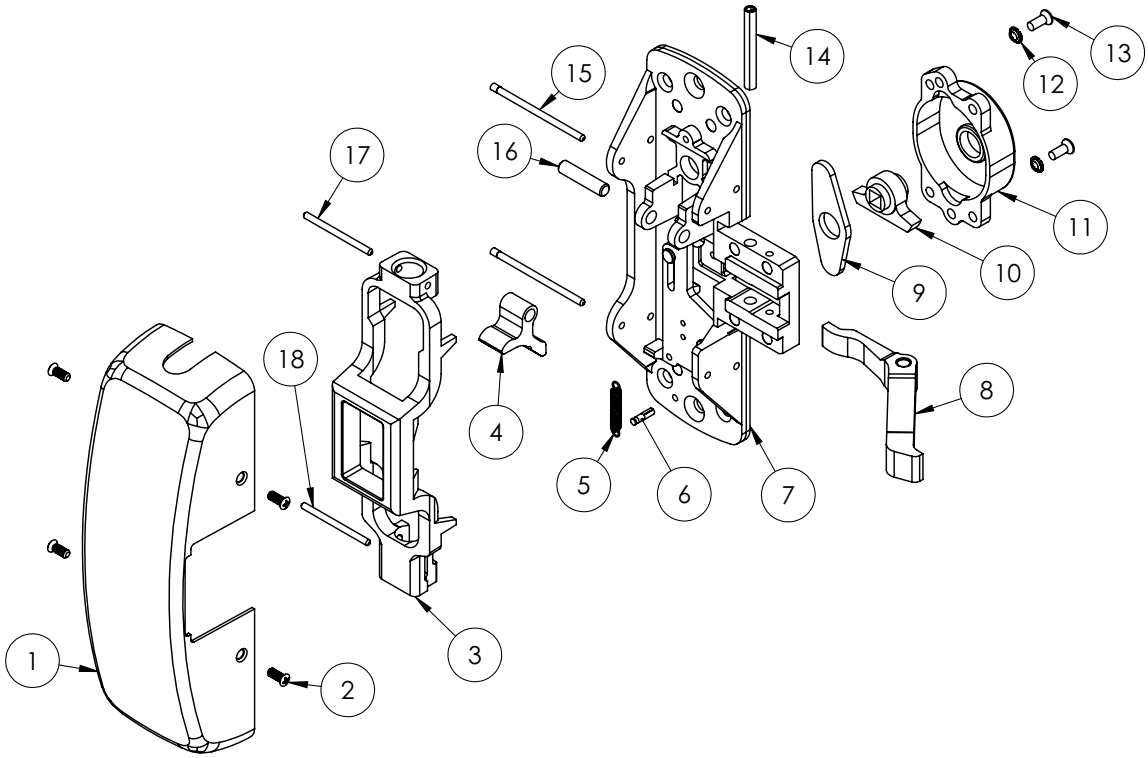
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
15, 43, 46, 73, 74	68-2207 (LHRB)	Chassis Assembly	Yes
	68-2208 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Cover Screw Pack*	1	Yes
3	68-2207(LHRB) 68-2208(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
8		68-1137	Lift Arm	1	Yes
9		97-0043	Knob Hub Retainer	1	Yes
10		97-0042	Knob Hub	1	Yes
11		68-0367	Knob Hub Cover	2	Yes
12		01-0930	Countersunk Lock Washer	2	Yes
13		01-3384	8-32x7/16 PH FH MS	2	Yes
14		01-4512	Spirol Pin	1	Yes
15		68-0323	Chassis Pin	2	Yes
16		68-0324	Lift Lever Pivot Pin	1	Yes
17	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

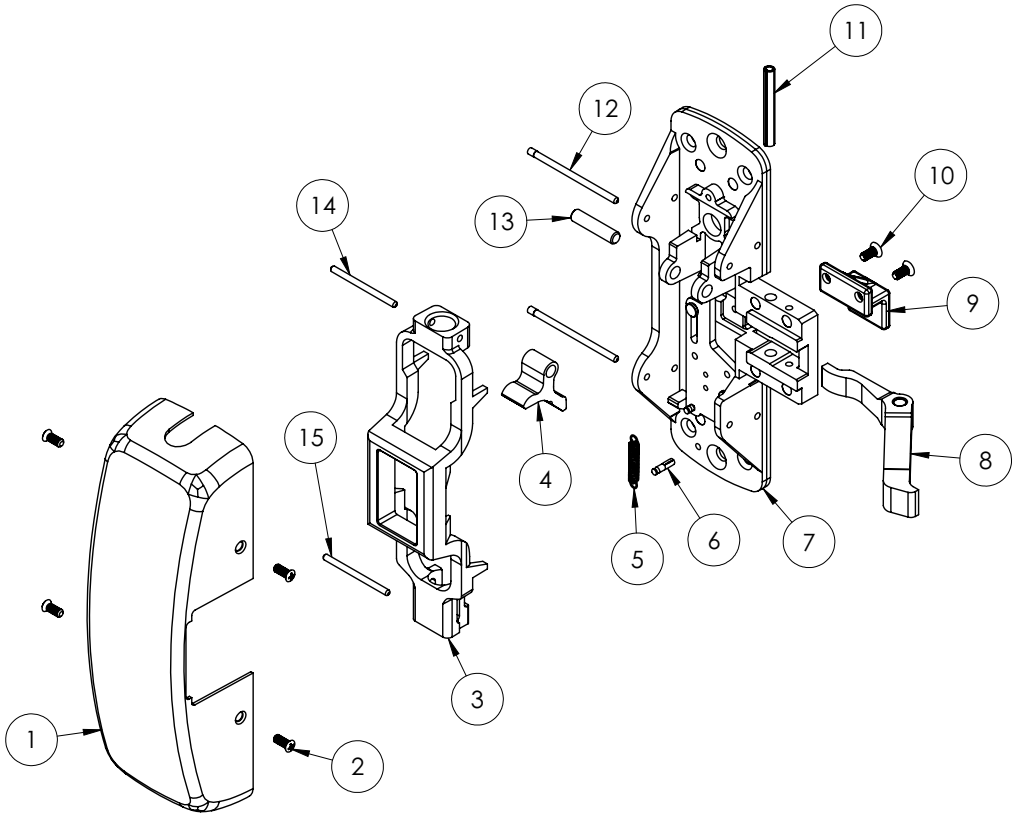
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
28	68-2210 (LHRB)	Chassis Assembly	Yes
	68-2211 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2210(LHRB) 68-2211(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2415	Chassis and Slide Assembly, LHRB	1	No
		68-2416	Chassis and Slide Assembly, RHRB		No
8		68-0241	Lift Arm	1	Yes
9		97-0089	Thumb Piece Lever	1	Yes
10		01-1146	8-32x3/8 PH FH U'CUT Screw	2	Yes
11		01-4512	Spirol Pin	1	Yes
12		68-0323	Chassis Pin	2	Yes
13		68-0324	Lift Lever Pivot Pin	1	Yes
14	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
15		97-0048	Bottom Rod Adjustment Pin	1	Yes
16		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

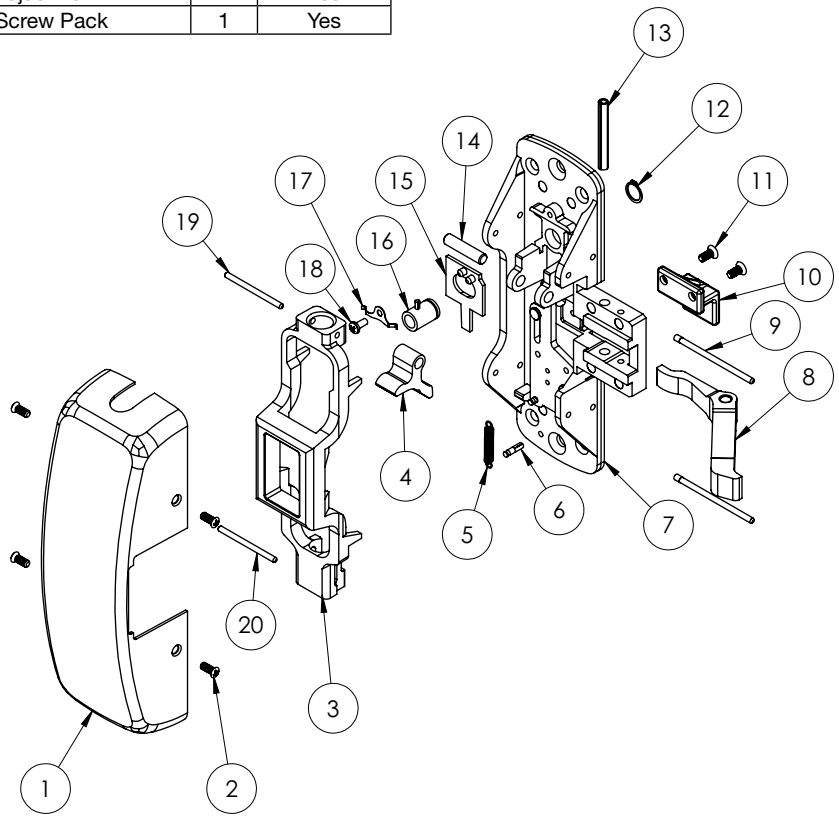
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
62, 63	68-2204 (LHRB)	Chassis Assembly	Yes
	68-2205 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2204(LHRB) 68-2205(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2415	Chassis and Slide Assembly, LHRB	1	No
		68-2416	Chassis and Slide Assembly, RHRB		No
8		68-0241	Lift Arm	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		97-0089	Thumb Piece Lever	1	Yes
11		01-1146	8-32x3/8 PH FH U'CUT Screw	2	Yes
12		01-0005	Retaining Ring	1	Yes
13		01-4512	Spirol Pin	1	Yes
14		68-0324	Lift Lever Pivot Pin	1	Yes
15		68-2198	Locking Slide Assembly, LHRB	1	Yes
		68-2199	Locking Slide Assembly, RHRB		Yes
16		97-2048	Cylinder Hub and Pin Assembly	1	Yes
17		68-0368	Locking Slide Spring, LHRB	1	Yes
		97-0006	Locking Slide Spring, RHRB		Yes
18		01-1190	6-32x5/16 PH PNHD Self Tap	1	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

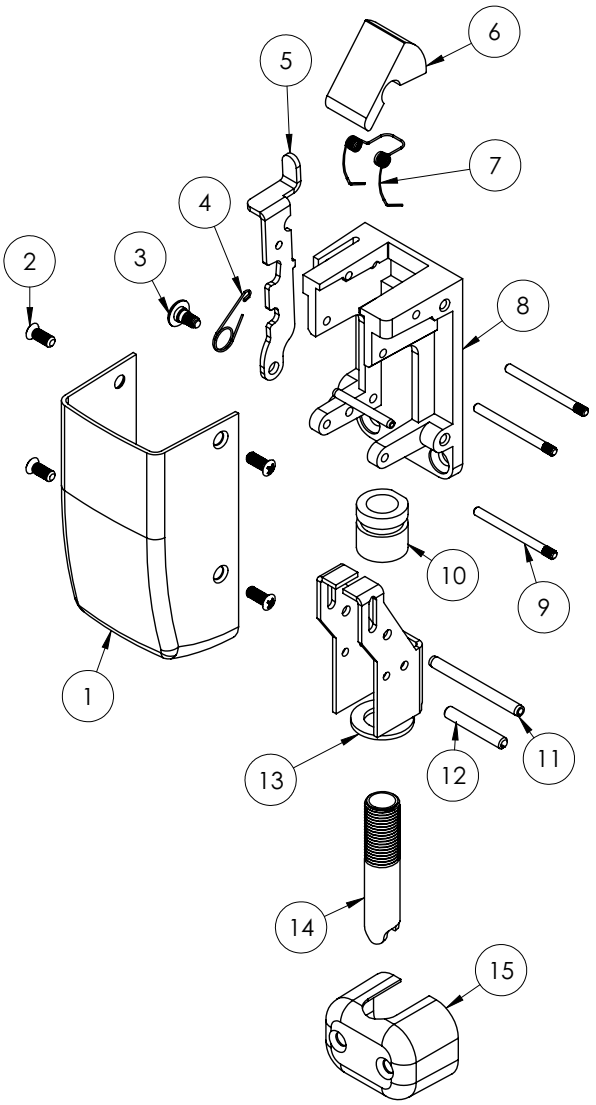
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	97-2434 Manufactured Before 11/11/2002	Top Case Assembly	Yes
	68-4557 Manufactured After 11/11/2002		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2434	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		97-0296	Latch Bolt	1	Yes
7		97-0300	L.B. Spring	1	Yes
8		97-0299	Chassis	1	Yes
9		97-0294	Pivot Pin	3	Yes
11		01-0461	Spirol Pin	1	Yes
12		01-0002	Roll Pin	1	Yes
3	68-4557	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		97-0296	Latch Bolt	1	Yes
7		97-0300	L.B. Spring	1	Yes
8		97-0299	Chassis	1	Yes
9		97-0294	Pivot Pin	1	Yes
10		68-1455	Top Rod Adjuster	1	Yes
11		01-0461	Spirol Pin	1	Yes
12		01-0002	Roll Pin	1	Yes
13		97-0298	Top Slide	1	Yes
14	N/A	670T	Top Rod	1	Yes
15		97-0020	Rod Guide*	1	Yes
16		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

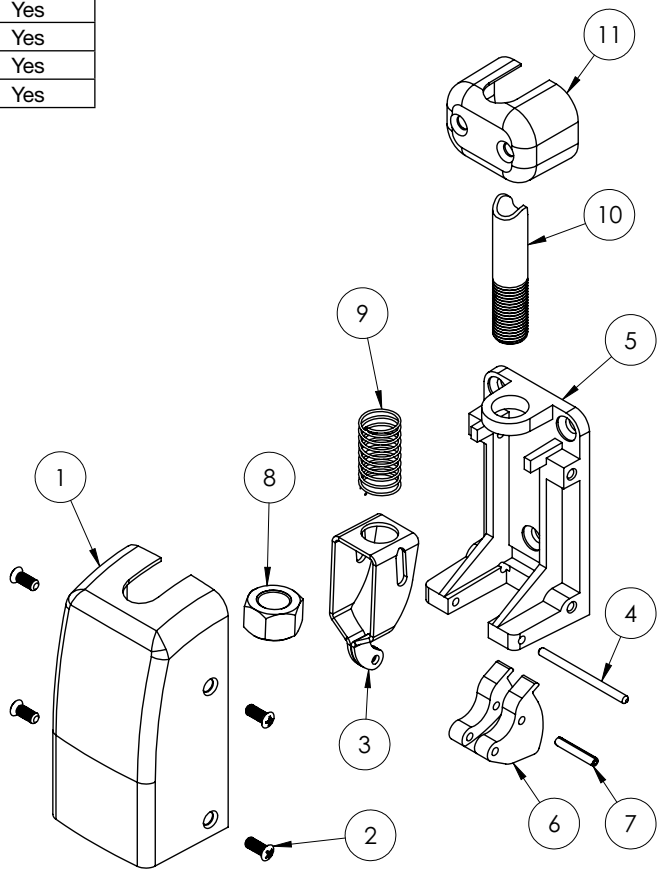
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2038 (Manufactured Before 11/11/2002)	Bottom Case Assembly	Yes
	68-4549 (Manufactured After 11/11/2002)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Bottom Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2038	97-0035	Retractor	1	Yes
4		97-0084	Adjustment Pin, Bottom Rod	1	Yes
5		97-0025	Bottom Chassis	1	Yes
6		97-0053	Bottom Latch Bolt	1	Yes
7		01-0697	Spirol Pin	1	Yes
3	68-4549	97-0035	Retractor	1	Yes
4		97-0084	Adjustment Pin, Bottom Rod	1	Yes
5		97-0025	Bottom Chassis	1	Yes
6		97-0053	Bottom Latch Bolt	1	Yes
7		01-0697	Spirol Pin	1	Yes
8		97-0572	Rod Adjustment Nut	1	Yes
9	N/A	97-0101	Spring, Compression	1	Yes
10		670B	Bottom Rod	1	Yes
11		97-0020	Rod Guide*	1	Yes
12		624	Bottom Strike Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

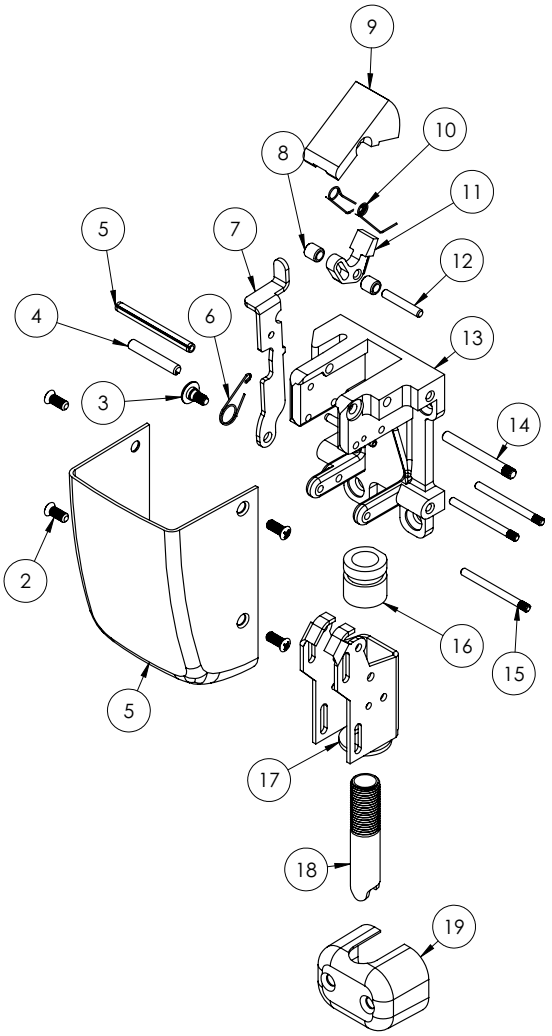
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	97-2693 Manufactured Before 11/11/2002	Top Case Assembly	Yes
	68-4559 Manufactured After 11/11/2002		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-4559	97-0065	Latch Release Lever Pin	1	Yes
4		01-0002	Roll Pin	1	Yes
5		01-0461	Spirol Pin	1	Yes
6		97-0579	Spring, Torsion	1	Yes
7		97-0399	Latch Retracting Lever	1	Yes
8		97-0391	Sleeve	2	Yes
9		97-0398	Latch Bolt	1	Yes
10		97-0400	Top Case Spring	1	Yes
11		97-0405	Guard Lever	1	Yes
12		97-0393	Pivot Pin	1	Yes
13		97-0402	Top Chassis	1	Yes
14		97-0394	Latch Bolt Pivot Pin	1	Yes
15		97-0294	Pivot Pin	3	Yes
16		68-1455	Top Rod Adjuster	1	Yes
17		97-0397	Slide	1	Yes
3	97-2963	97-0065	Latch Release Lever Pin	1	Yes
5		01-0461	Spirol Pin	1	Yes
6		97-0579	Spring, Torsion	1	Yes
7		97-0399	Latch Retracting Lever	1	Yes
8		97-0391	Sleeve	2	No
9		97-0398	Latch Bolt	1	Yes
10		97-0400	Top Case Spring	1	No
11		97-0405	Guard Lever	1	No
12		97-0393	Pivot Pin	1	No
13		97-0402	Top Chassis	1	Yes
14		97-0394	Latch Bolt Pivot Pin	1	Yes
15		97-0294	Pivot Pin	3	Yes
17		97-0397	Slide	1	Yes
18	N/A	670T	Top Rod	1	Yes
19		97-0020	Rod Guide*	1	Yes
20		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

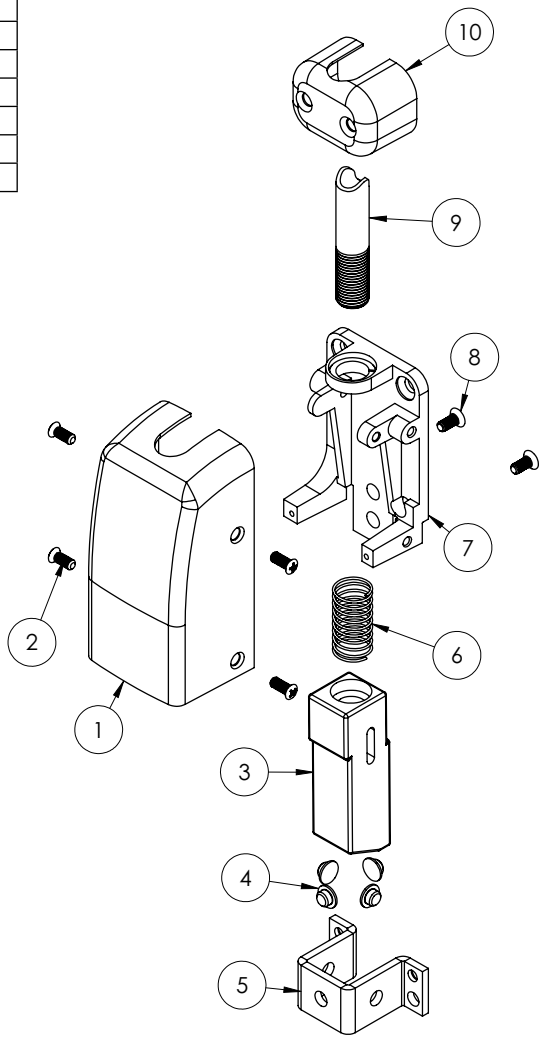
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2002	Bottom Case Assembly Manufactured Before 11/11/2002	Yes
	68-4558	Bottom Case Assembly Manufactured After 11/11/2002	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Bottom Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2002	97-0076	Bottom Bolt	1	Yes
4		97-0305	Nylon Insert	4	Yes
5		97-0270	Reinforcement	1	Yes
6		97-0101	Spring, Compression	1	Yes
7		97-0080	Chassis	1	Yes
8		01-4404	CR-FH #6 Head 8-32 Screw	2	Yes
3	68-4558	68-1454	Bottom Bolt	1	Yes
4		97-0305	Nylon Insert	4	Yes
5		97-0270	Reinforcement	1	Yes
6		97-0101	Spring, Compression	1	Yes
7		97-0080	Chassis	1	Yes
8		01-4404	CR-FH #6 Head 8-32 Screw	2	Yes
9	N/A	670B	Bottom Rod	1	Yes
10		97-0020	Rod Guide*	1	Yes
11		655	Flat Strike Pack (STD, HC)	1	Yes
		653	Bottom Strike Pack (FM)	1	Yes

*Specify Finish



A8231 12/17

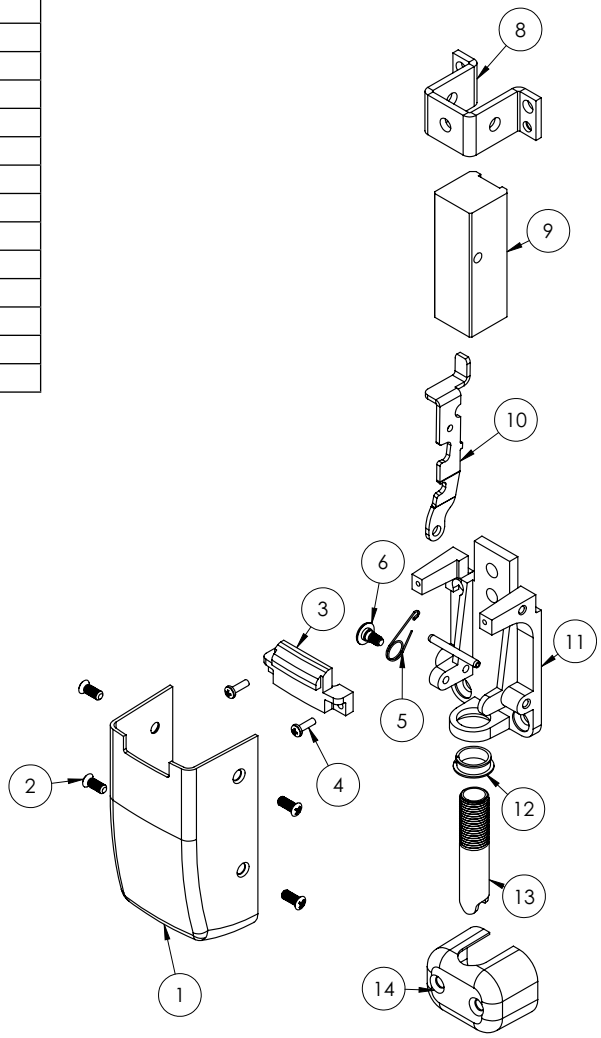
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2003	Top Case Assembly Manufactured Before 11/11/2002	Yes
	68-4561	Top Case Assembly Manufactured After 11/11/2002	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0084	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2003	97-0079	Top Case Filler	1	Yes
4		01-1490	#4-40 x 3/8 PH Pan MS	2	Yes
5		97-0579	Spring, Torsion	1	Yes
6		97-0065	Pin, Latch Release Lever	1	Yes
7		01-0695	Spirol Pin	1	Yes
8		97-0270	Top Reinforcement	1	Yes
9		97-2046	Top Slide Assembly	1	Yes
10		68-1155	Latch Release Lever	1	Yes
11		97-0080	Chassis	1	Yes
12		01-0476	Snap-In Nyliner	1	Yes
3	68-4561	97-0079	Top Case Filler	1	Yes
4		01-1490	#4-40 x 3/8 PH Pan MS	2	Yes
5		97-0579	Spring, Torsion	1	Yes
6		97-0065	Pin, Latch Release Lever	1	Yes
7		01-0695	Spirol Pin	1	Yes
8		97-0761	Top Reinforcement	1	Yes
9		68-4560	Top Slide Assembly	1	Yes
10		68-1665	Latch Release Lever	1	Yes
11		97-0080	Chassis	1	Yes
12		01-0476	Snap-In Nyliner	1	Yes
13	N/A	670T	Top Rod	1	Yes
14		97-0020	Rod Guide*	1	Yes
15		659	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

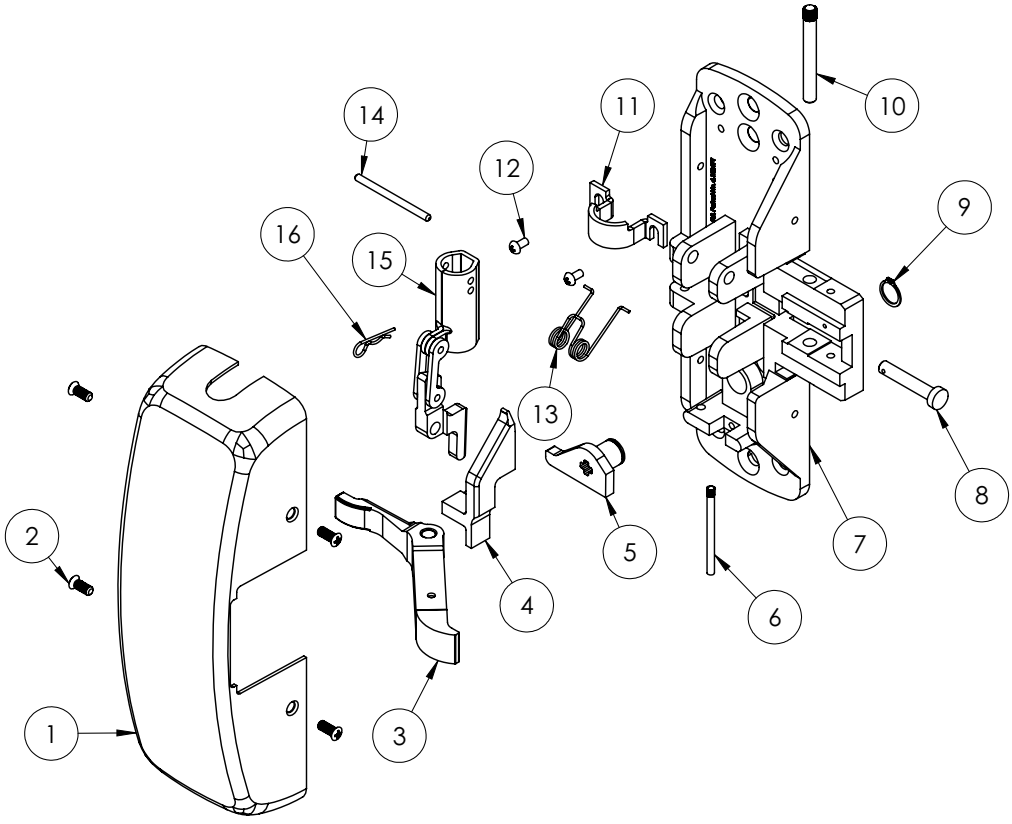
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	68-4568 (LHRB)	Chassis Assembly	Yes
	68-4569 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-4568(LHRB) 68-4569(RHRB)	68-1137	Lift Arm	1	Yes
4		68-1170	Outside Actuator, LH	1	Yes
		68-1171	Outside Actuator, RH		Yes
5		68-1208	ET Cam, LH	1	Yes
		68-1209	ET Cam, RH		Yes
6		68-1184	Guide Pin	1	Yes
7		68-1205	Chassis, LH	1	Yes
		68-1206	Chassis, RH		Yes
8		68-1191	Link Pin	1	Yes
9		01-0005	Retaining Ring	1	Yes
10		68-0239	Pivot Pin	1	Yes
11		68-1180	Tube Support	1	Yes
12		01-3595	Machine Screw	2	Yes
13		68-1193	Spring, Upper Link	1	Yes
14		97-0048	Rod Adjustment Pin	1	Yes
15		68-4270	Upper Link Assembly, LHRB	1	Yes
		68-4271	Upper Link Assembly, RHRB		Yes
16		68-1210	Hair Pin	1	Yes
17	N/A	68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

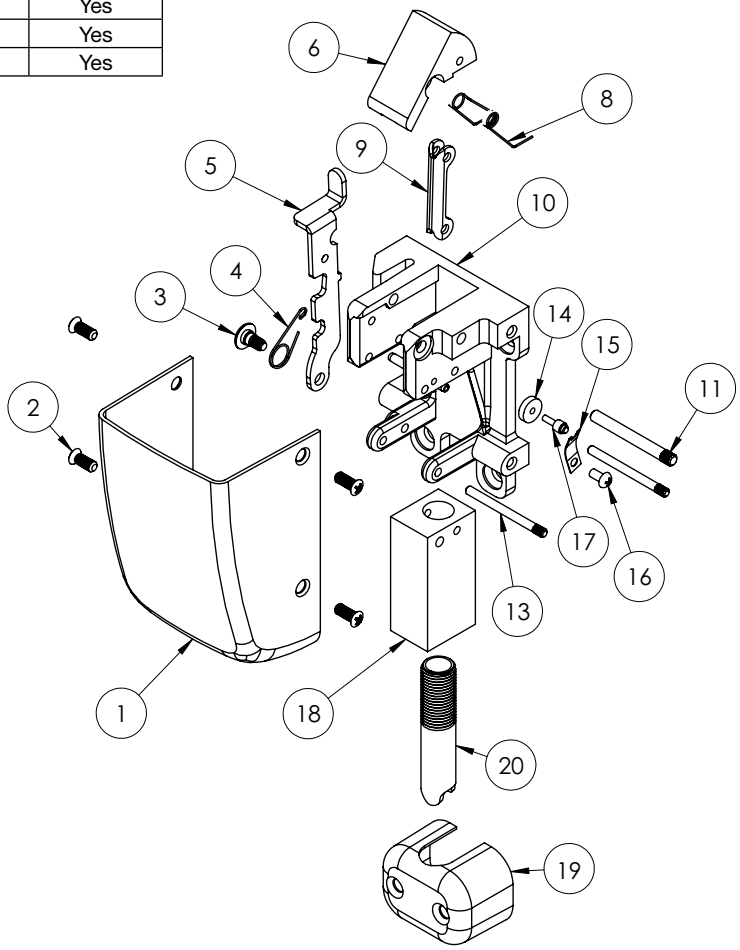
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	68-3933	Top Case Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0392	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-3933	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		68-1153	Top Case Latch Bolt	1	Yes
7		01-0697	Spirol Pin	2	Yes
8		97-0400	Top Case Spring	1	Yes
9		68-1460	Link, Pivot	1	Yes
10		97-0402	Top Chassis	1	Yes
11		97-0394	Pivot Pin, Latch Bolt	1	Yes
12		01-0461	Spirol Pin	1	Yes
13		97-0294	Pivot Pin	2	Yes
14		68-0991	Fusible Link	1	No
15		68-0419	Guide Spring	1	No
16		01-3563	#5-40 x 1/4 PH RD HD MS	1	No
17		68-0420	Pin, Fire Stop	1	No
18		68-1458	Top Rod Link	1	Yes
19	N/A	97-0020	Rod Guide*	1	Yes
20		670T	Top Rod	1	Yes
21		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

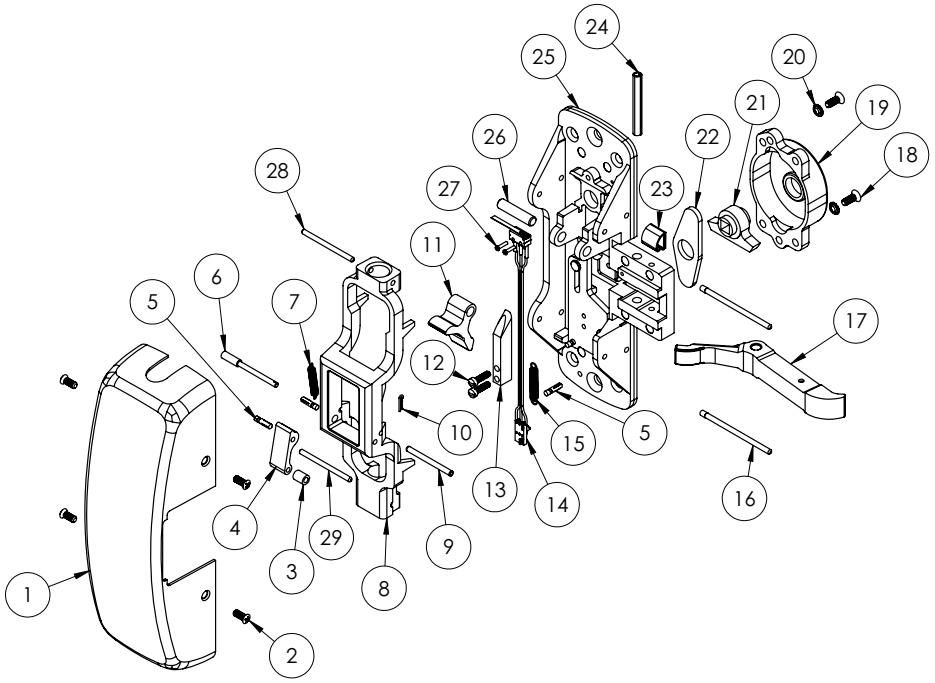
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
06, 13	68-3714 (LHRB)	Chassis Assembly	Yes
	68-3715 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3714(LHRB) 68-3715(RHRB)	68-1768	Spacer	1	No
4		68-1087	Locking Lever	1	No
5		01-0749	Groove Pin	3	No
6		68-1128	Slide Pivot Pin	1	No
7		68-1123	Lock Lever Spring	1	No
8		68-1671	Main Slide	1	No
9		68-1127	Roll Pin	1	No
10		98-0238	Guard Bracket Hairpin	1	Yes
11		68-1090	Lift Lever	1	Yes
12		01-4396	59-80 Machine Screw	2	No
13		68-1092	Lift Block	1	No
14		52-2217	Switch Assembly	1	Yes
15		97-0050	Knob Return Spring	1	Yes
16		68-0323	Chassis Pin	2	Yes
17		68-1137	Lift Arm	1	Yes
18		01-3384	8-32x7/16 PH FH MS	2	Yes
19		68-0367	Knob Hub Cover	1	Yes
20		01-0930	CS Lock Washer	2	Yes
21		97-0042	Knob Hub	1	Yes
22		97-0043	Knob Hub Retainer	1	Yes
23		01-0150	Wire Clip	1	Yes
24		01-4512	Spirol Pin	1	Yes
25		68-1105	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-1106	Chassis w/ Locking Slide Assembly, RHRB		No
26		68-0324	Lift Lever Pivot Pin	1	Yes
27		01-4381	Machine Screw	2	No
28	N/A	97-0049	Top Rod Adjustable Pin	1	Yes
29		97-0048	Bottom Rod Adjustable Pin	1	Yes
30		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

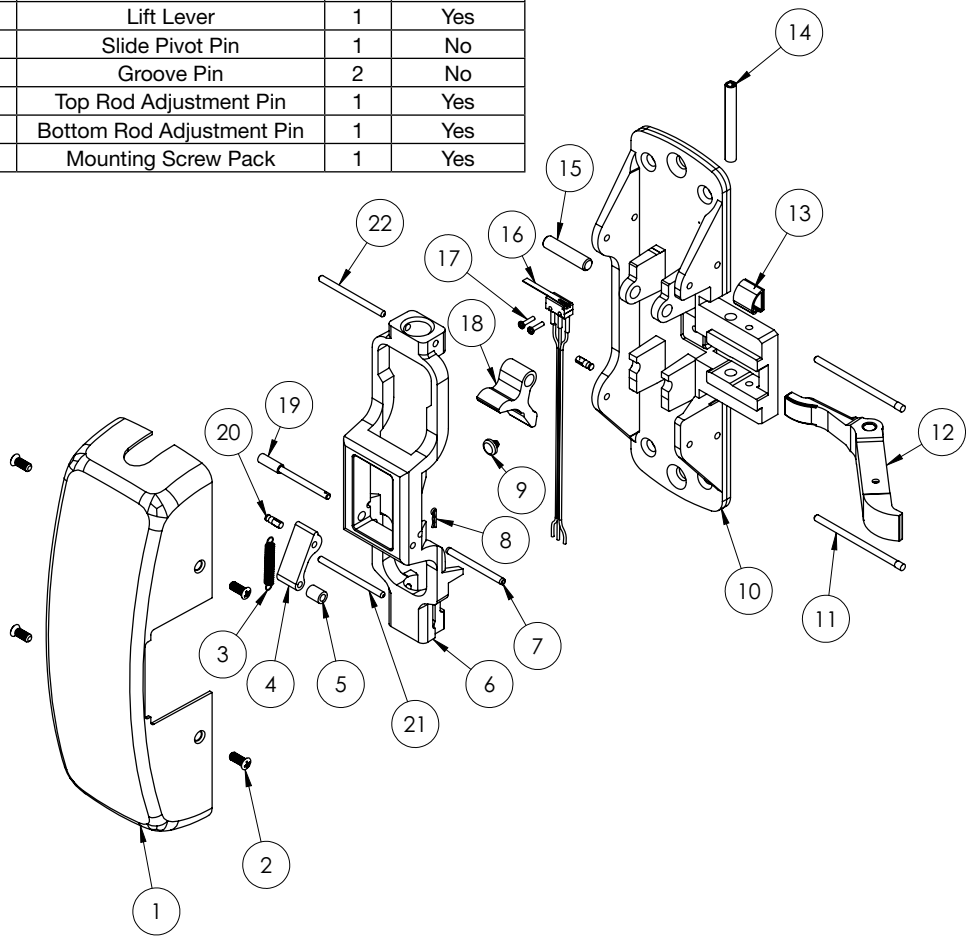
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
10, 40	68-3823 (LHRB)	Chassis Assembly	Yes
	68-3824 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3823(LHRB) 68-3824(RHRB)	68-1123	Spring, Locking Lever	1	No
4		68-1087	Locking Lever	1	No
5		68-1768	Spacer	1	No
6		68-1671	Main Slide	1	No
7		68-1127	Roll Pin	1	No
8		98-0238	Guard Bracket Hairpin	1	Yes
9		68-1294	Stop Pin	1	Yes
10		68-1113	Chassis, LHRB	1	No
		68-1114	Chassis, RHRB		No
11		68-0323	Chassis Pin	2	Yes
12		68-1137	Lift Arm	1	Yes
13		01-0150	Wire Clip	1	Yes
14		01-4512	Spirol Pin	1	Yes
15		68-0324	Lift Lever Pivot Pin	1	Yes
16		52-2217	Switch Assembly	1	Yes
17		01-4381	Machine Screw	2	No
18		68-1090	Lift Lever	1	Yes
19		68-1128	Slide Pivot Pin	1	No
20		01-0749	Groove Pin	2	No
21	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
22		97-0048	Bottom Rod Adjustment Pin	1	Yes
23		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

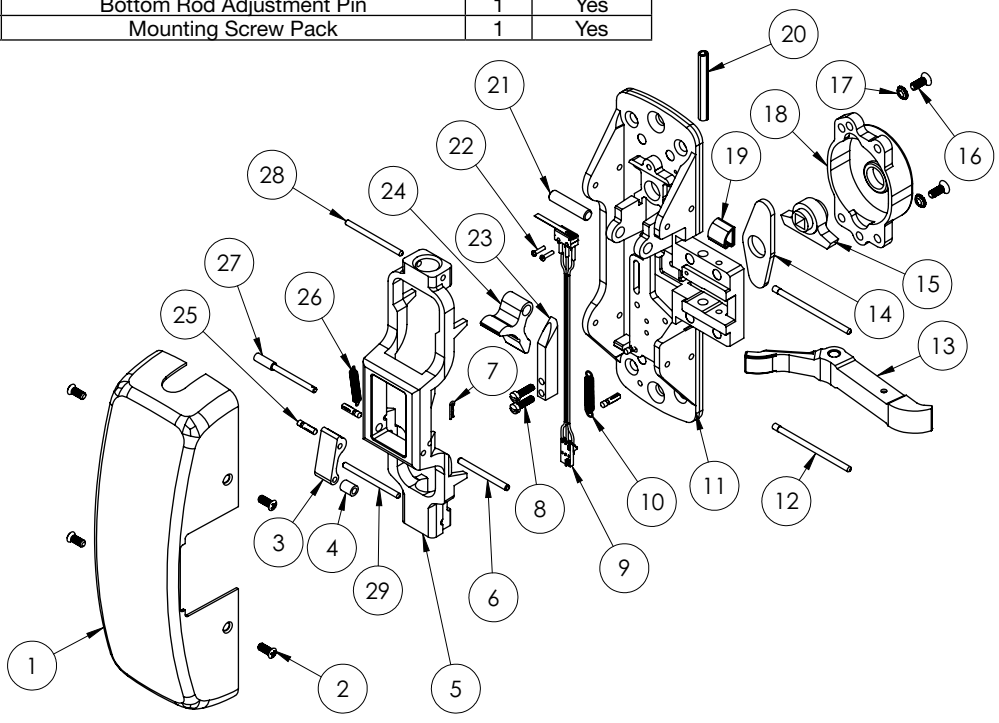
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
15, 43, 46, 73, 74	68-3717 (LHRB)	Chassis Assembly	Yes
	68-3718 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3717(LHRB) 68-3718(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	No
6		68-1127	Roll Pin	1	Yes
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	Yes
9		52-2217	Switch Assembly	1	Yes
10		97-0050	Knob Return Spring	1	Yes
11		68-2413	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis w/ Locking Slide Assembly, RHRB		No
12		68-0323	Chassis Pin	2	Yes
13		68-1137	Lift Arm	1	Yes
14		97-0043	Knob Hub Retainer	1	Yes
15		97-0042	Knob Hub	1	Yes
16		01-3384	8-32x7/16 PH FH MS	2	Yes
17		01-0930	Countersunk Lock Washer	2	Yes
18		68-0367	Knob Hub Cover	1	Yes
19		01-0150	Wire Clip	1	Yes
20		01-4512	Spirol Pin	1	Yes
21		68-0324	Lift Lever Pivot Pin	1	Yes
22		01-4381	Machine Screw	2	Yes
23		68-1092	Lift Block	1	Yes
24		68-1090	Lift Lever	1	Yes
25		01-0749	Groove Pin	3	No
26		68-1123	Spring, Locking Lever	1	No
27		68-1128	Slide Pivot Pin	1	No
28	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
29		97-0048	Bottom Rod Adjustment Pin	1	Yes
30		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

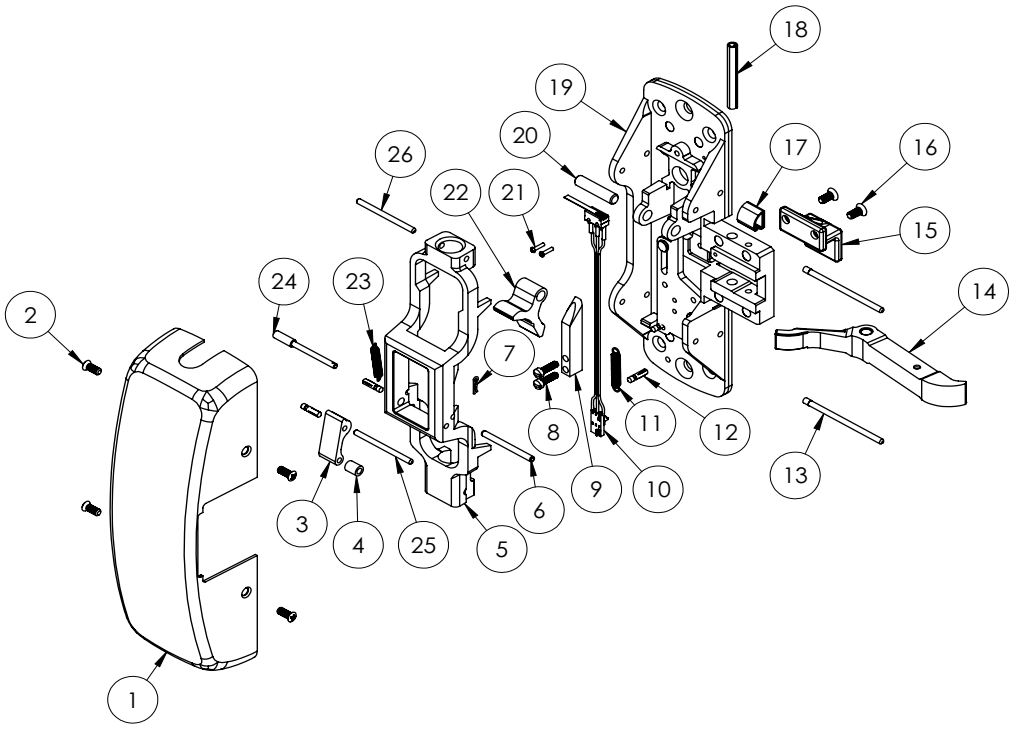
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
28	68-3829 (LHRB)	Chassis Assembly	Yes
	68-3830 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Auxillary Screw Pack*	1	Yes
3	68-3829(LHRB) 68-3830(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	Yes
9		68-1092	Lift Block	1	Yes
10		52-2217	Switch Assembly	1	Yes
11		97-0050	Knob Return Spring	1	Yes
12		01-0749	Groove Pin	3	No
13		68-0323	Chassis Pin	2	Yes
14		68-1137	Lift Arm	1	Yes
15		97-0089	Thumb Piece Lever	1	Yes
16		01-1146	8-32x3/8 PH FL U'CUT W/NY	1	Yes
17		01-0150	Wire Clip	1	Yes
18		01-4512	Spirol Pin	1	Yes
19		68-2413	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis w/ Locking Slide Assembly, RHRB		No
20		68-0324	Lift Lever Pivot Pin	1	Yes
21		01-4381	Machine Screw	2	No
22		68-1090	Lift Lever	1	Yes
23		68-1123	Spring, Locking Lever	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustable Pin	1	Yes
26		97-0049	Top Rod Adjustable Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

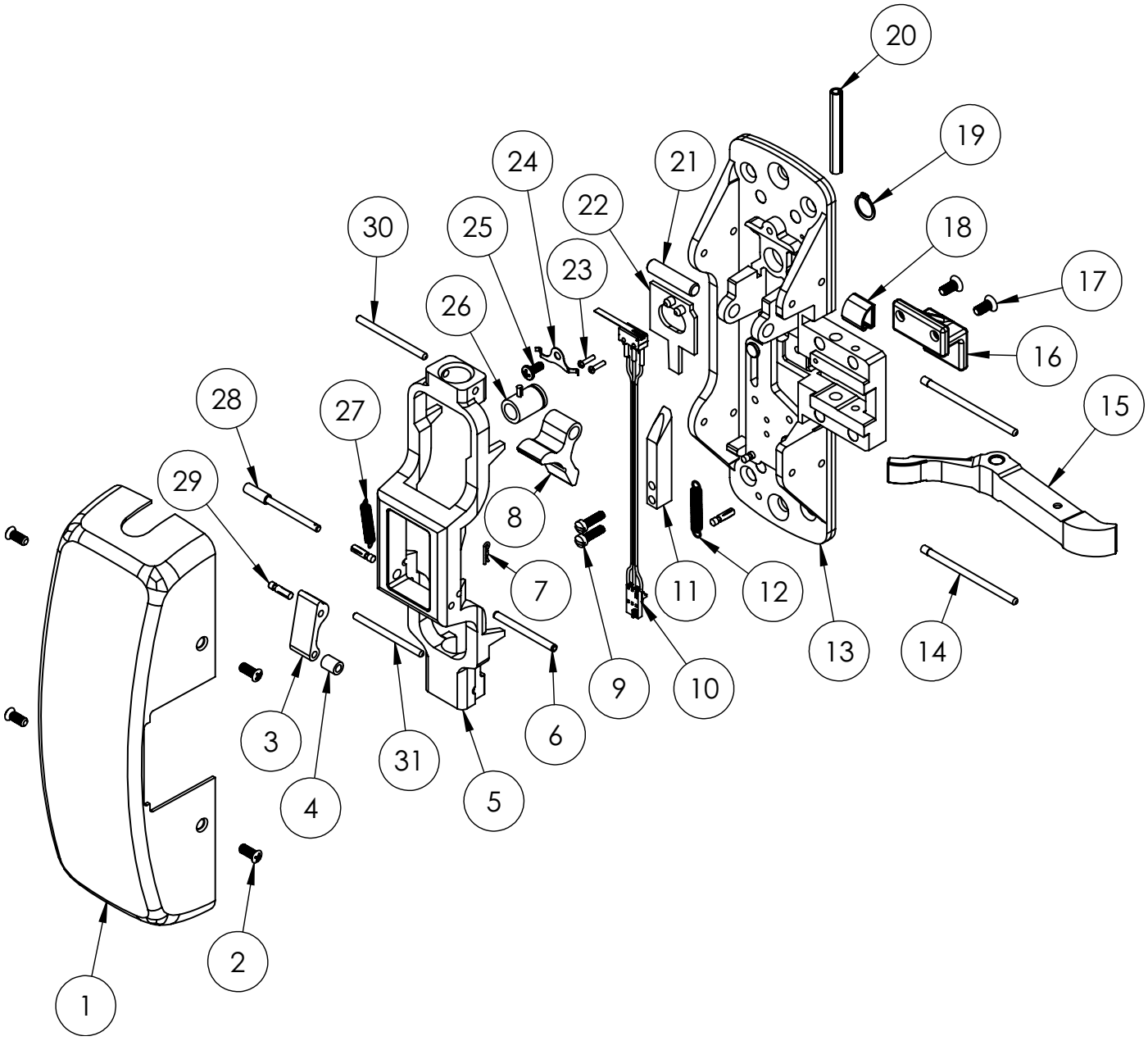
Function	Assembly No.	Description	Sellable
62, 63	68-3826 (LHRB)	Chassis Assembly	Yes
	68-3827 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3826(LHRB) 68-3827(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	No
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		68-1090	Lift Lever	1	Yes
9		01-4396	59-80 Machine Screw	2	Yes
10		52-2217	Switch Assembly	1	Yes
11		68-1092	Lift Block	1	Yes
12		97-0050	Knob Return Spring	1	Yes
13		68-2413	Chassis and Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis and Locking Slide Assembly, RHRB		No
14		68-0323	Chassis Pin	2	Yes
15		68-1137	Lift Arm	1	Yes
16		97-0089	Thumb Piece Lever	1	Yes
17		01-1146	8-32x3/8 PH FL U'CUT W/NY	1	Yes
18		01-0150	Wire Clip	1	Yes
19		01-0005	Retaining Ring	1	Yes
20		01-4512	Spirol Pin	1	Yes
21		68-0324	Lift Lever Pivot Pin	1	Yes
22		68-2198	Locking Slide Assembly, LHRB	1	Yes
		68-2199	Locking Slide Assembly, RHRB		Yes
23		01-4381	Machine Screw	2	Yes
24		68-0368	Locking Slide Spring, LHRB	1	Yes
		97-0006	Locking Slide Spring, RHRB		Yes
25		01-1190	6-32x5/16 PH PNHD Self Tap Screw	1	Yes
26		97-2048	Cylinder Hub and Pin Assembly	1	Yes
27		68-1123	Lock Lever Spring	1	No
28		68-1128	Slide Pivot Pin	1	No
29		01-0749	Groove Pin	3	No
30	N/A	97-0049	Top Rod Adjustable Pin	1	Yes
31		97-0048	Bottom Rod Adjustable Pin	1	Yes
32		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

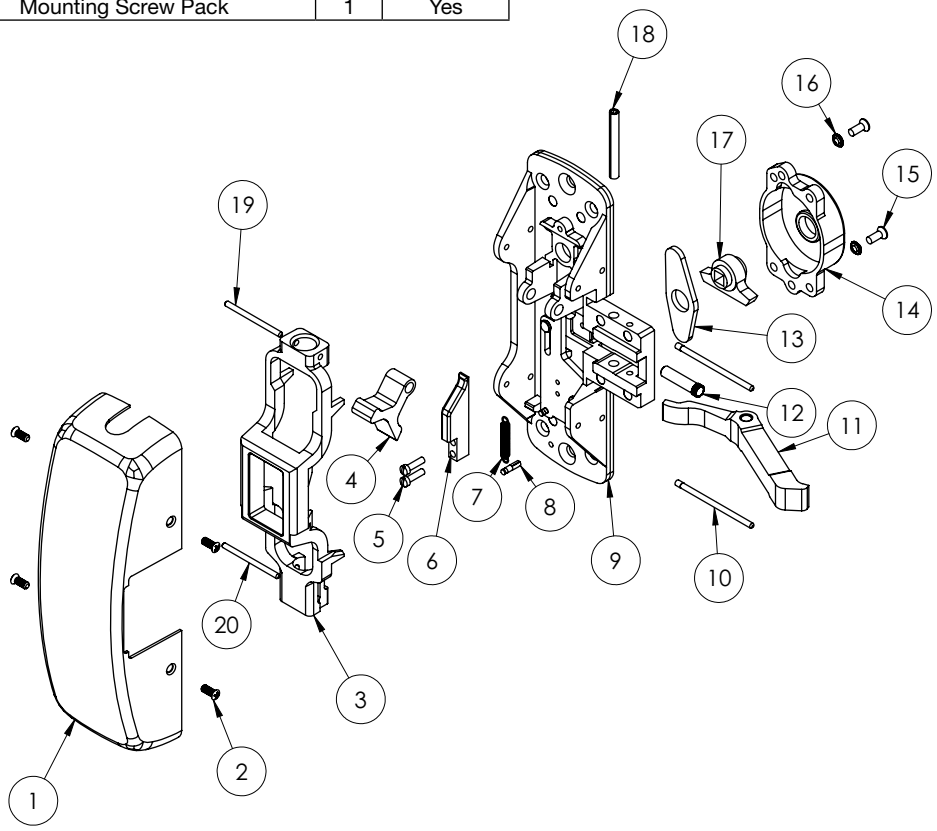
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
06, 13, 43, 46	68-7306 (LHRB)	Chassis Assembly	Yes
	68-7307 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7306(LHRB) 68-7307(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		01-4396	59-80 Machine Screw	2	Yes
6		68-1655	Lift Block	1	Yes
7		97-0050	Knob Return Spring	1	Yes
8		01-0749	Groove Pin	1	No
9		68-7310	Chassis and Slide Assembly, LHRB	1	No
		68-7311	Chassis and Slide Assembly, RHRB		No
10		68-0323	Chassis Pin	2	Yes
11		68-0241	Lift Arm	1	Yes
12		01-9372	Lift Lever Pivot Pin	1	Yes
13		97-0043	Knob Hub Retainer	1	Yes
14		68-0367	Knob Hub Cover	2	Yes
15		01-3384	8-32x7/16 PH FH MS	2	Yes
16		01-0930	Countersunk Lock Washer	2	Yes
17		97-0042	Knob Hub	1	Yes
18		01-4512	Spirol Pin	1	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

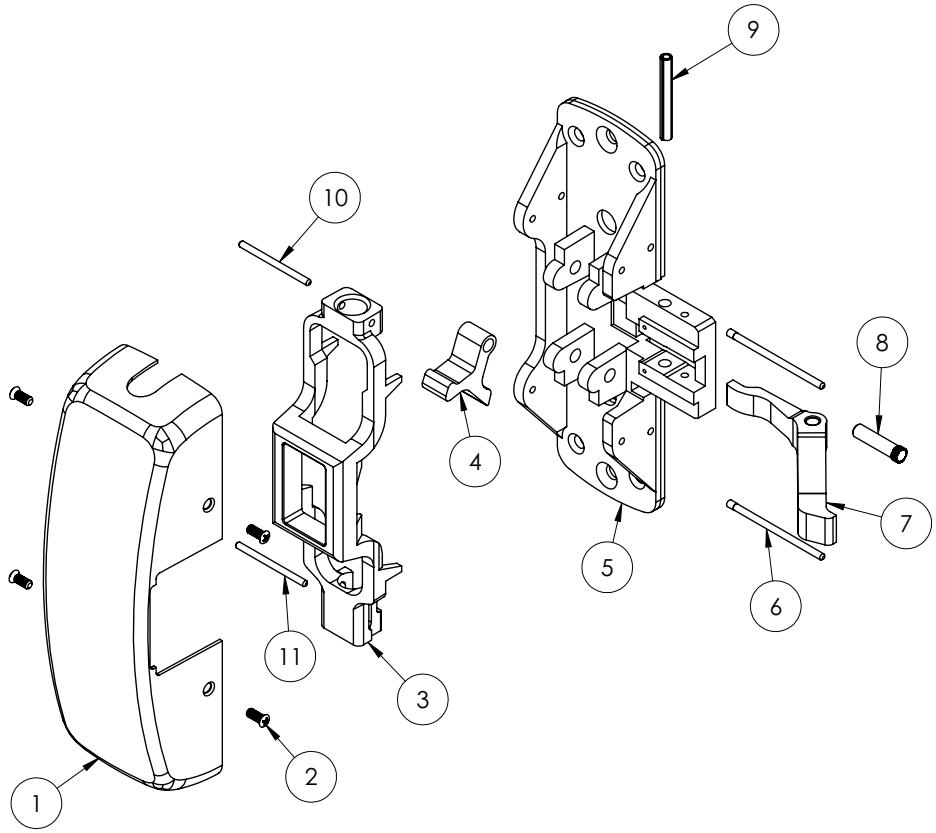
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(10, 40)	68-7308 (LHRB)	Chassis Assembly	Yes
	68-7309 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7308(LHRB) 68-7309(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		68-1660	Chassis	1	Yes
6		68-0323	Chassis Pin	2	Yes
7		68-0241	Lift Arm	1	Yes
8		01-9372	Lift Lever Pivot Pin	1	Yes
9	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
10		97-0048	Bottom Rod Adjustment Pin	1	Yes
11		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

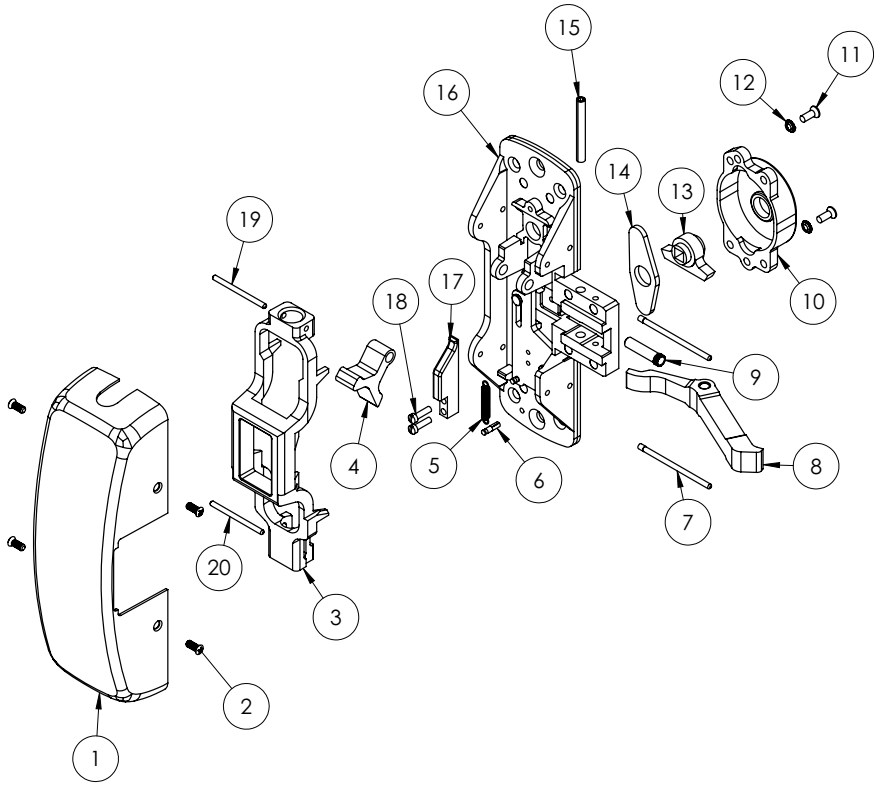
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(15, 73, 74)	68-7312 (LHRB)	Chassis Assembly	Yes
	68-7313 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7312(LHRB) 68-7313(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-0323	Chassis Pin	2	Yes
8		68-0241	Lift Arm	1	Yes
9		01-9372	Lift Lever Pivot Pin	1	Yes
10		68-0367	Knob Hub Cover		Yes
11		01-3384	8-32x7/16 PH FH MS	2	Yes
12		01-0930	Countersunk Lock Washer	2	Yes
13		97-0042	Knob Hub	1	Yes
14		97-0043	Knob Hub Retainer	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-7310	Chassis and Slide Assembly, LHRB	1	No
		68-7311	Chassis and Slide Assembly, RHRB		No
17		68-1655	Lift Block	1	Yes
18		01-4396	Machine Screw #6-32x1/2	2	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

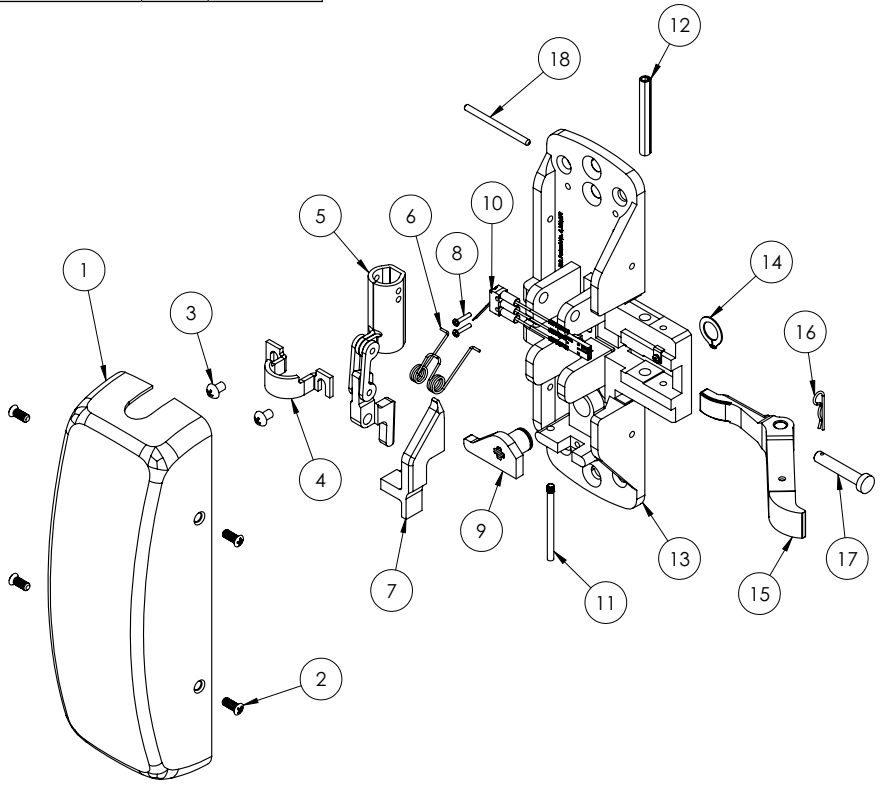
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	68-5449 (LHRB)	Chassis Assembly	Yes
	68-5450 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-5449 68-5450	01-3595	#8-32x1/4" Machine Screw*	1	Yes
4		68-1180	Tube Support	1	Yes
5		68-4270	Upper Link Assembly, LHRB	1	Yes
		68-4271	Upper Link Assembly, RHRB		Yes
6		68-1193	Upper Link Spring	1	Yes
7		68-1170	Outside Actuator, LHRB	1	Yes
		68-1171	Outside Actuator, RHRB		Yes
8		01-1237	#1-72 PH Pan Head MS	1	Yes
9		68-1208	ET Cam, LH	1	Yes
		68-1209	ET Cam, RH		Yes
10		52-5133	Switch and Wire Assembly	1	Yes
11		68-1184	Guide Pin	1	Yes
12		01-4512	Spirol Pin	1	Yes
13		68-1205	Chassis, LH	1	No
		68-1206	Chassis, RH		No
14		01-0005	Retaining Ring	1	Yes
15		68-1137	Lift Arm	1	Yes
16		68-1210	Hair Pin	1	Yes
17		68-1191	Link Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19	N/A	68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

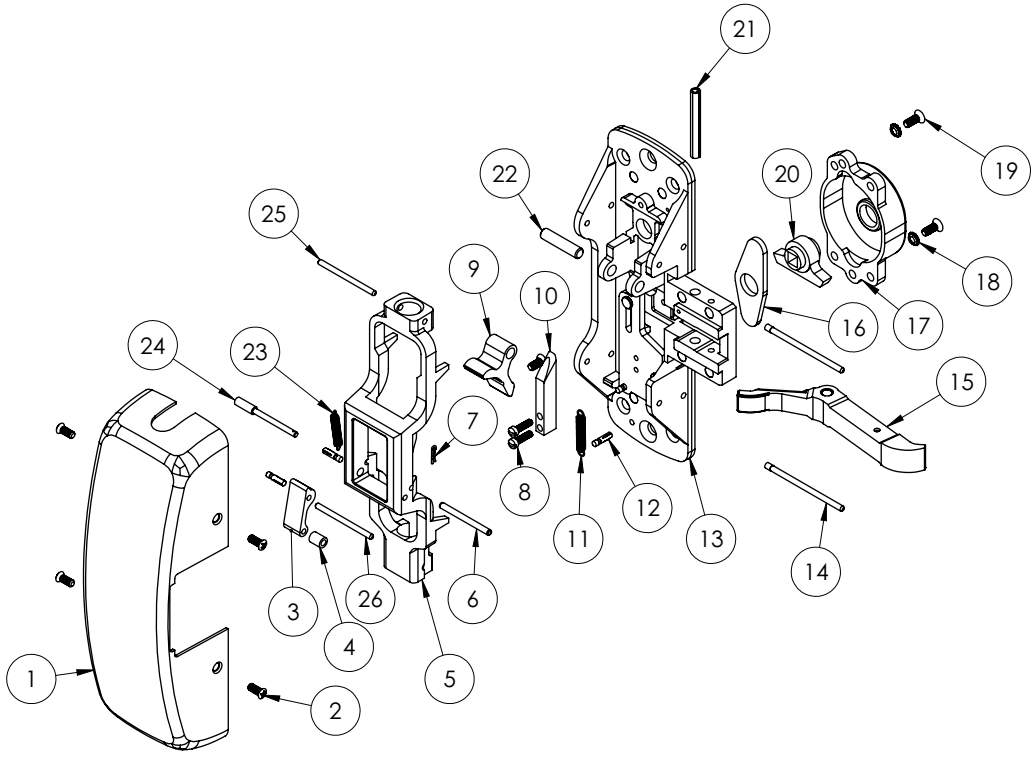
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
06, 10, 13, 40	68-6042 (LHRB)	Chassis Assembly	Yes
	68-6043 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-6042(LHRB) 68-6043(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	No
9		68-1090	Lift Lever	1	Yes
10		68-1092	Lift Block	1	Yes
11		97-0050	Knob Return Spring	1	Yes
12		01-0749	Groove Pin	3	Yes
13		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
14		68-0323	Chassis Pin	2	Yes
15		68-1137	Lift Arm	1	Yes
16		97-0043	Knob Hub Retainer	1	Yes
17		68-0367	Knob Hub Cover	1	Yes
18		01-0930	Countersunk Lock Washer	2	Yes
19		01-3384	8-32x7/16 PH FH MS	2	Yes
20		97-0042	Knob Hub	1	Yes
21		01-4512	Spirol Pin	1	Yes
22		68-0324	Lift Lever Pivot Pin	2	Yes
23		68-1123	Return Spring, Guarding	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
26		97-0049	Top Rod Adjustment Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

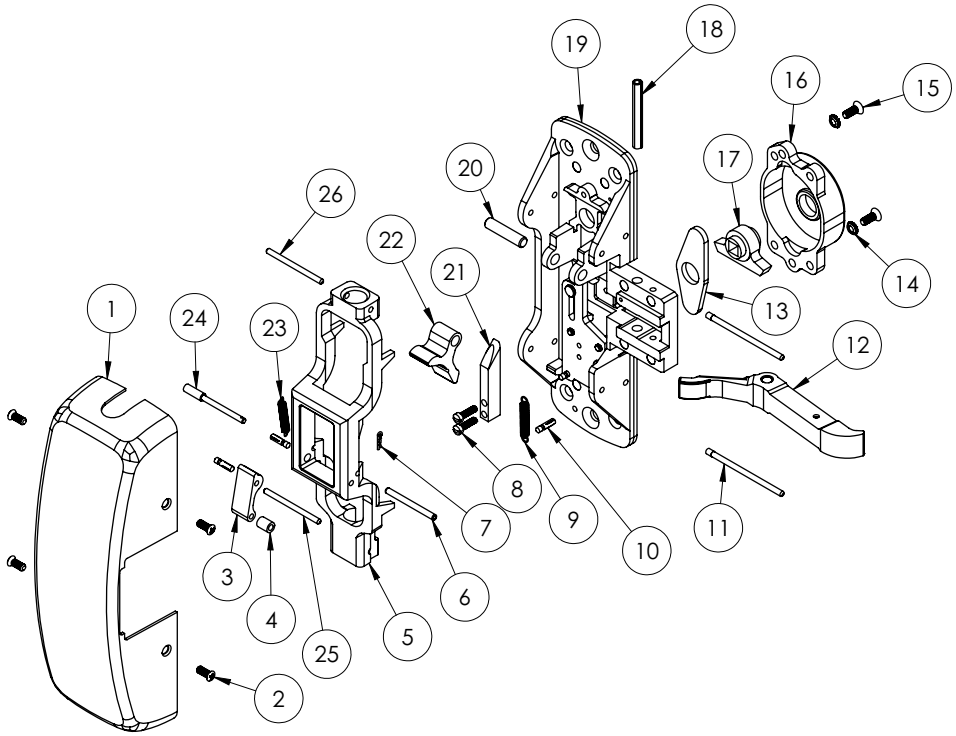
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12, 43, 46, 73, 74	68-6044 (LHRB)	Chassis Assembly	Yes
	68-6045 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-6044(LHRB) 68-6045(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	Yes
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	No
9		97-0050	Knob Return Spring	1	Yes
10		01-0749	Groove Pin	3	Yes
11		68-0323	Chassis Pin	2	Yes
12		68-1137	Lift Arm	1	Yes
13		97-0043	Knob Hub Retainer	1	Yes
14		01-0930	Countersunk Lock Washer	2	Yes
15		01-3384	8-32x7/16 PH FH MS	2	Yes
16		68-0367	Knob Hub Cover	1	Yes
17		97-0042	Knob Hub	1	Yes
18		01-4512	Spirol Pin	1	Yes
19		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
20		68-0324	Lift Lever Pivot Pin	2	Yes
21		68-1092	Lift Block	1	No
22		68-1090	Lift Lever	1	Yes
23		68-1123	Return Spring, Guarding	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
26		97-0049	Top Rod Adjustment Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

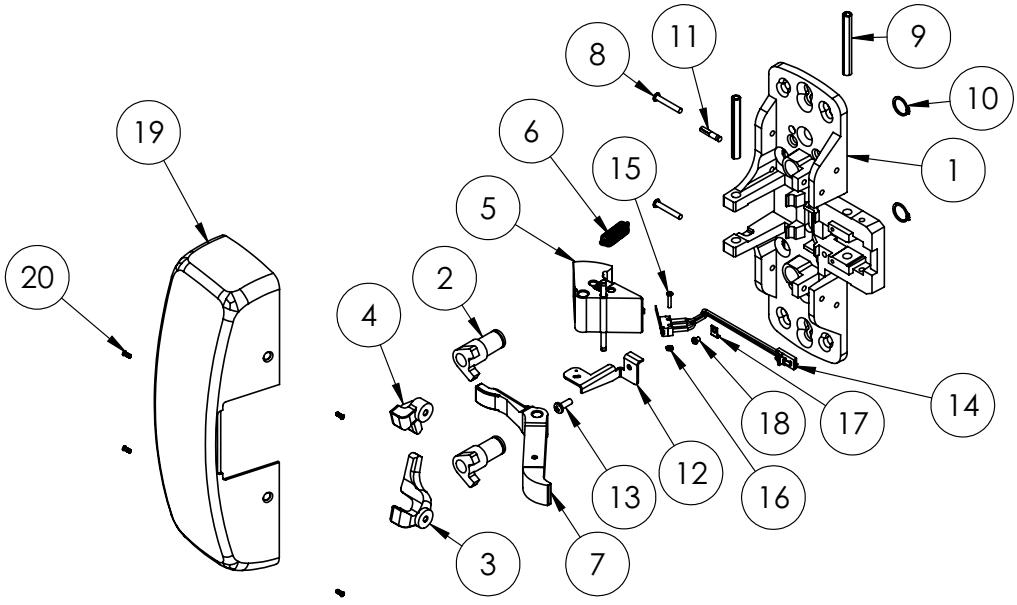
(WS-/53-)8804 (WS-/53-)8806 (WS-/53-)8810 (WS-/53-)8813
(WS-/53-)8815 (WS-/53-)8840 (WS-/53-)8843 (WS-/53-)8844
(WS-/53-)8846 (WS-/53-)8873 (WS-/53-)8874 (WS-/53-)8875
(WS-/53-)8876 (WS-/53-)8877 (WS-/53-)8878 (WS-/53-)8881
(WS-/53-)8882 (WS-/53-)8888

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
All functions	68-4261	LHRB/RHRB	Yes
WS- All functions		LHRB/RHRB	
53- All functions	68-6075	LHRB/RHRB	Yes
WS-53- All functions		LHRB/RHRB	

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1389	Chassis Blank (Std)	1	No
2		98-0018	Outside Cylinder Hub	2	Yes
3		68-1366	Lift Lever (RH)	1	Yes
4		68-1367	Lift Lever (LH)	1	Yes
5		68-4413	Standard Latchbolt (68-4261)	1	Yes
		68-7417	53- Standard Latchbolt (68-6075)	1	Yes
6		98-0028	Latchbolt Spring	1	Yes
7		68-1137	Lift Arm	1	Yes
8		98-0011	Latchbolt Lever Pivot Pin	2	Yes
9		01-4512	Spirol Pin	2	Yes
10		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
11		01-0008	Groove Pin	1	No
12		68-1685	Switch Bracket (53- Only)	1	Yes
13		01-1482	#2-56 X 1/8" Ph Pn Hd Machine Screw (53- Only)	1	Yes
14		52-4545	Switch Assembly (53- Only)	1	Yes
15		01-9446	#1-72 X 11/32" Ph Fl Hd Machine Screw (53- Only)	1	Yes
16		01-0909	Hex Machine Screw Nut (53- Only)	1	Yes
17		52-0310	Cable Clamp (53- Only)	1	Yes
18		01-1482	Cr-Phms #2-56 X 1/8" (53- Only)	1	Yes
19	N/A	68-0406	Cover[1]	1	Yes
20		68-3905	Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

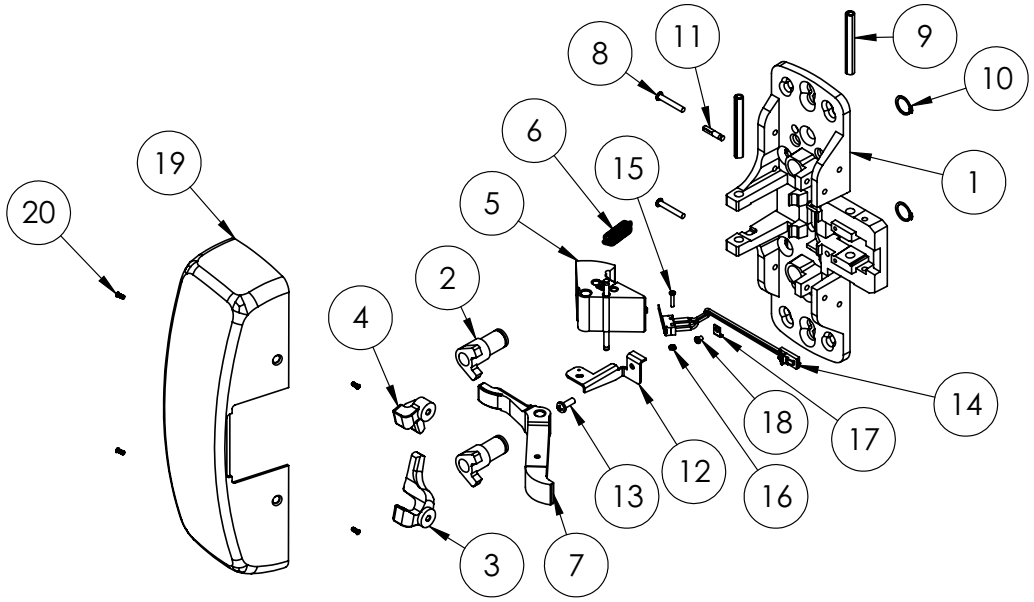
(12-/WS-/53)8804 (12-/WS-/53)8806 (12-/WS-/53)8810 (12-/WS-/53)8813
(12-/WS-/53)8815 (12-/WS-/53)8840 (12-/WS-/53)8843 (12-/WS-/53)8844
(12-/WS-/53)8846 (12-/WS-/53)8873 (12-/WS-/53)8874 (12-/WS-/53)8875
(12-/WS-/53)8876 (12-/WS-/53)8877 (12-/WS-/53)8878 (12-/WS-/53)8881
(12-/WS-/53)8882 (12-/WS-/53)8888

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12- All functions	68-4263	LHRB/RHRB	YES
WS-12- All functions		LHRB/RHRB	
12-53- All functions	68-6076	LHRB/RHRB	YES
WS-12-53- All functions		LHRB/RHRB	

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1378	Chassis Blank (12-)	1	No
2		98-0018	Outside Cylinder Hub	2	Yes
3		68-1366	Lift Lever (RH)	1	Yes
4		68-1367	Lift Lever (LH)	1	Yes
5		68-4414	Fire Rated Latchbolt (68-4263)	1	Yes
		68-7418	12-53- Standard Latchbolt (68-6076)	1	Yes
6		98-0028	Latchbolt Spring	1	Yes
7		68-1137	Lift Arm	1	Yes
8		98-0011	Latchbolt Lever Pivot Pin	2	Yes
9		01-4512	Spirol Pin	2	Yes
10		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
11		01-0008	Groove Pin	1	No
12		68-1685	Switch Bracket (53- Only)	1	Yes
13		01-1482	#2-56 Ph Pn Hd Machine Screw (53- Only)	1	Yes
14		52-4545	Switch Assembly (53- Only)	1	Yes
15		01-9446	#1-72 X 11/32" Ph Fl Hd Machine Screw (53- Only)	1	Yes
16		01-0909	Hex Machine Screw Nut (53- Only)	1	Yes
17		52-0310	Cable Clamp (53- Only)	1	Yes
18		01-1482	Cr-Phms #2-56 X 1/8" (53- Only)	1	Yes
19	N/A	68-0406	Cover[1]	1	Yes
20		68-3905	Cover Screw Pack (#8-32 X 5/16")[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

AL- AND GL- PREFIXES

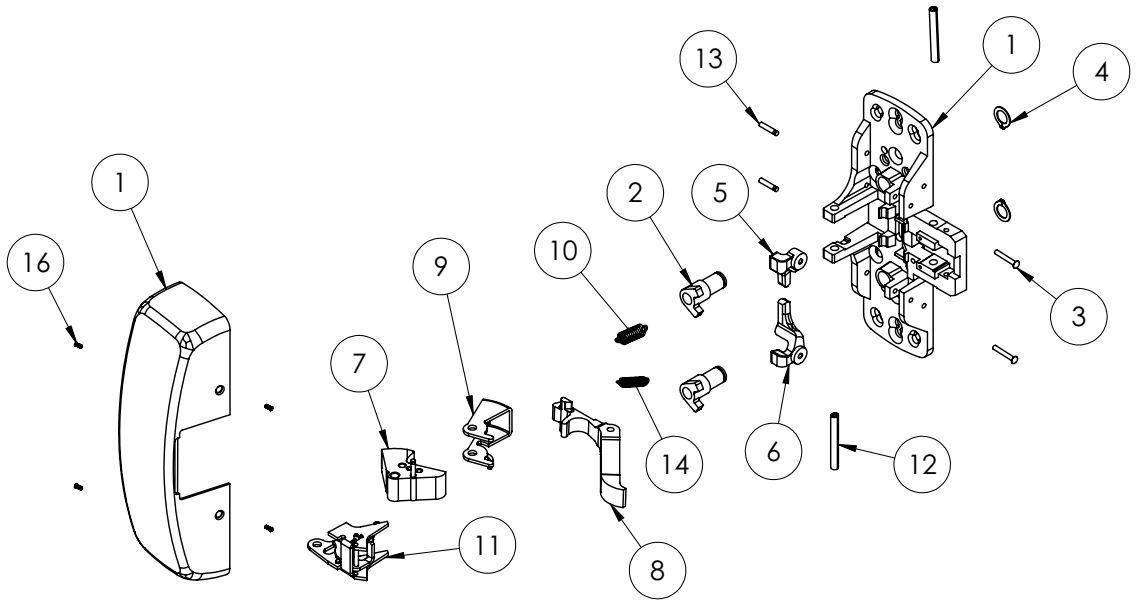
8804 8806 8810 8813 8815 8840
8843 8844 8846 8875 8876 8877
8878 8881 8882

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL- (All Functions Except 77,78,81, And 82)	68-4410	LHRB/RHRB	Yes
GL- (All Functions)		LHRB/RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1485	Chassis (Std)	1	No
2		98-0018	Outside Hub	2	Yes
3		98-0011	Latchbolt Lever Pin	2	Yes
4		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
5		68-1366	Lift Lever (RH)	1	Yes
6		68-1367	Lift Lever (LH)	1	Yes
7		68-4415	Guarded Latchbolt	1	Yes
8		68-1353	Lift Arm	1	Yes
9		68-1352	Guide	1	Yes
10		98-0028	Latchbolt Spring	1	Yes
11		68-4417	Guard Bracket Std	1	Yes
12		01-4512	Spirol Pin	2	Yes
13		01-0008	Groove Pin	2	No
14		68-1394	Guide Spring	1	Yes
15	N/A	68-1014	Cover[1]	1	Yes
16		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

AL- AND GL- PREFIXES

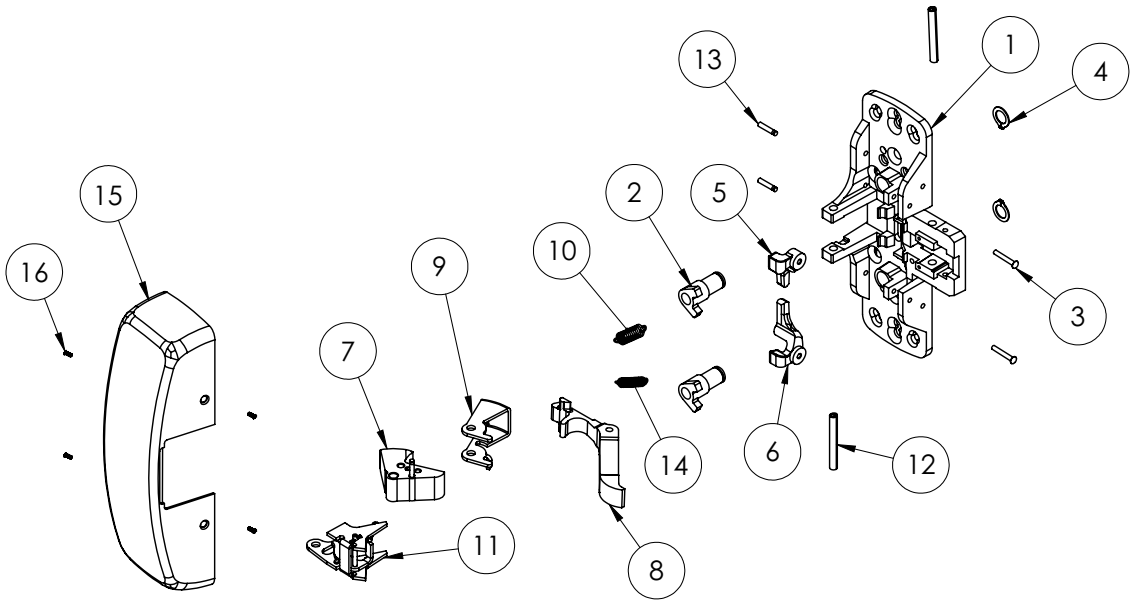
12-8804 12-8806 12-8810 12-8813
12-8815 12-8840 12-8843 12-8844
12-8846 12-8875 12-8876 12-8877
12-8878 12-8881 12-8882

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-AL- (All Functions Except 77,78,81,82)	68-4411	LHRB/RHRB	Yes
12-GL- (All Functions)			

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1378	Chassis (12-)	1	No
2		98-0018	Outside Hub	2	Yes
3		98-0011	Latchbolt Lever Pin	2	Yes
4		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
5		68-1366	Lift Lever (Rh)	1	Yes
6		68-1367	Lift Lever (Lh)	1	Yes
7		68-4415	Guarded Latchbolt	1	Yes
8		68-1353	Lift Arm	1	Yes
9		68-1352	Guide	1	Yes
10		98-0028	Latchbolt Spring	1	Yes
11		68-4417	Guard Bracket Std	1	No
12		01-4512	Spirol Pin	2	Yes
13		01-0008	Groove Pin	2	No
14		68-1394	Guide Spring	1	Yes
15	N/A	68-1014	Cover[1]	1	Yes
16		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

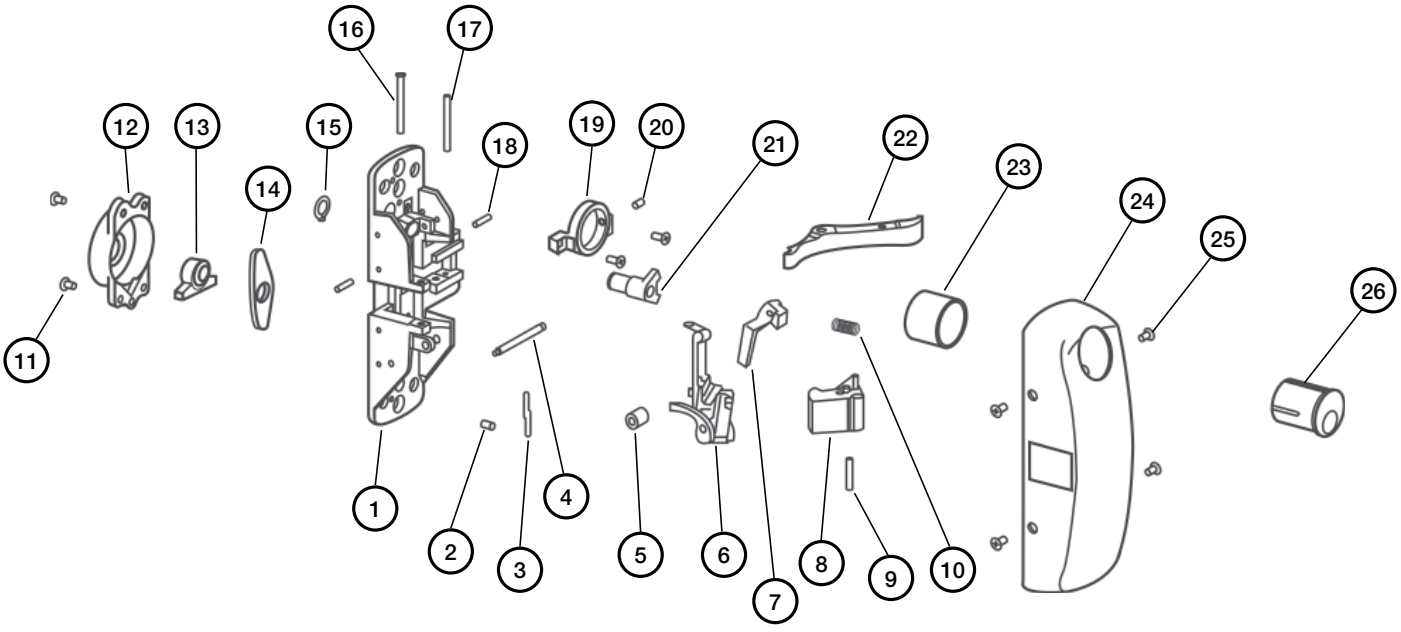
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	68-0408	Chassis Assembly	1	No
2	01-0008	Groove Pin	1	No
3	97-0050	Spring Knob Return	1	Yes
4	68-0271	Pivot Pin Knob Lever	1	Yes
5	68-0273	Bushing Knob Lever	1	Yes
6	68-4236	Knob Lever Assy (LHRB)	1	Yes
	68-4235	Knob Lever Assy (RHRB)	1	Yes
7	68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
	68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
8	98-2034	Latchbolt Assy	1	Yes
9	97-0040	Bushing Latchbolt	1	Yes
10	98-0028	Spring Latchbolt	1	Yes
11	01-3384	Screw 8-32 x 5/16	4	Yes
12	68-0367	Knob Hub Cover	1	Yes
13	97-0042	Knob Hub	1	Yes
14	97-0043	Knob Hub Retainer	1	Yes
15	01-0005	Retaining Ring	1	Yes
16	01-0013	Screw Latchbolt Pivot	1	Yes

Item	Part No.	Description	Qty.	Sellable
17	01-4512	Pivot Pin Left Arm	1	Yes
18	98-0011	Pivot Pin Latchbolt Lever	1	Yes
19	98-0020	Inside Cylinder Retainer	1	Yes
20	01-1095	Set Screw #8-32 x 1/4 Cup Point	1	Yes
21	98-0018	Outside Cylinder Hub	1	Yes
22	68-0241	Lift Arm	1	Yes
23	98-0021	Blocking Ring[1]	1	Yes
24	68-0408	Cover (LHRB)[1]	1	Yes
	68-0409	Cover (RHRB)[1]		
25	68-3908	Cover Screw Pack[1]	1	Yes
—	68-2143	Screw Pack	1	Yes
26	—	Cylinder[1,3]	1	Yes
—	649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

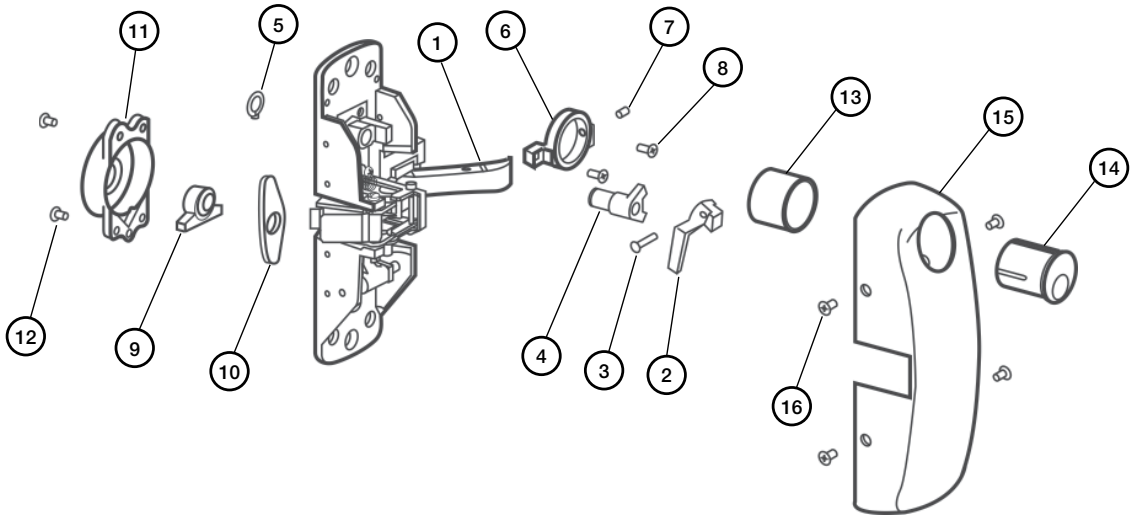
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8816	68-4075	LHRB	Yes
AL-/GL-8816	68-4076	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1015	Chassis	1	No
2		68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
		68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
3		98-0011	Latchbolt Lever Pivot Pin	1	Yes
4		98-0018	Outside Cylinder Hub	1	Yes
5		01-0005	Retaining Ring	1	Yes
6		98-0020	Inside Cylinder Retainer	1	Yes
7		01-1095	Cylinder Set Screw	1	Yes
8		01-1146	Machine Screw (8-32 x 5/16)	2	Yes
9		97-0042	Knob Hub	1	Yes
10		97-0043	Knob Hub Retainer	1	Yes
11		68-0367	Knob Hub Cover	1	Yes
12		01-3384	Machine Screw (8-32 x 3/8)	2	Yes
13	N/A	98-0021	Blocking Ring[1]	1	Yes
14		-	Cylinder[1,3]	1	Yes
15		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
16		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

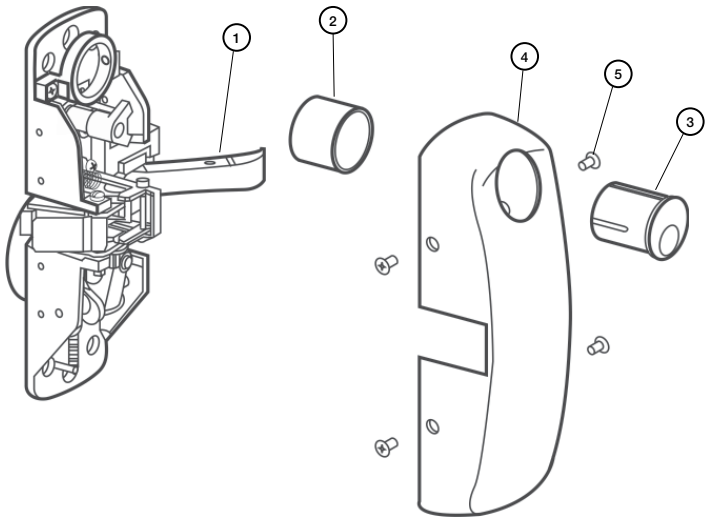
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8816	68-4077	LHRB	Yes
	68-4078	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4077	Chassis Assembly (LHRB)	1	Yes
	N/A	68-4078	Chassis Assembly (RHRB)	1	Yes
2		98-0021	Blocking Ring[1]	1	Yes
3		—	Cylinder[1,2]	1	Yes
4		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

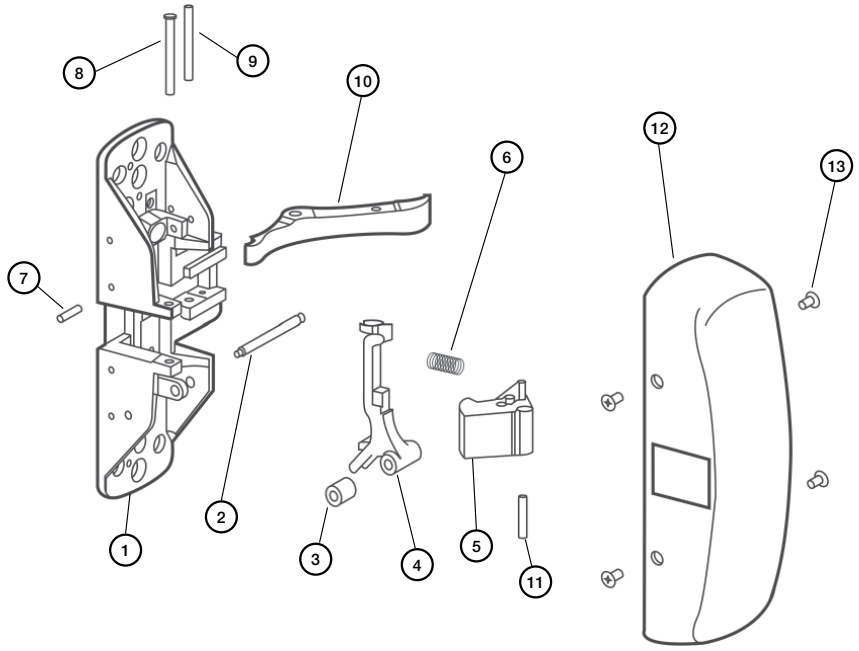
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8828	68-2106	LHRB	Yes
	68-2107	RHRB	

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis (LHRB)	1	No
		—	Chassis (RHRB)	1	No
2		68-0271	Pivot Pin Thumb Lever	1	Yes
3		68-0273	Bushing Thumb Lever	1	Yes
4		68-0260	Thumb Piece Lever (LHRB)	1	Yes
		68-0261	Thumb Piece Lever (RHRB)	1	Yes
5		98-2034	Latchbolt Assy	1	Yes
6		98-0028	Spring Latchbolt	1	Yes
7		01-0008	Groove Pin	1	No
8		01-0013	Screw Latchbolt Pivot	1	Yes
9		01-4512	Pivot Pin Lift Arm	1	Yes
10		68-0241	Lift Arm	1	Yes
11		97-0040	Bushing Latchbolt	1	Yes
12	N/A	68-0406	Cover[1]	1	Yes
13		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

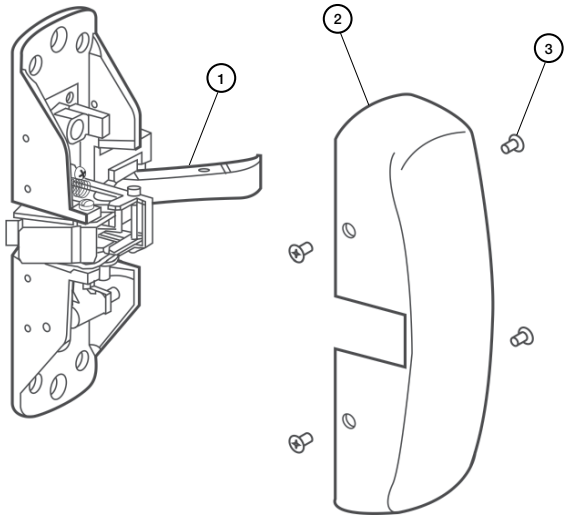
ASSA ABLOY, the global leader in door opening solutions

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL- GL-	68-4080	LHRB	Yes
	68-4081	RHRB	
12- GL-	68-4082	LHRB	
	68-4083	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4080	Chassis Assembly STD LHRB	1	Yes
		68-4081	Chassis Assembly STD RHRB	1	Yes
		68-4082	Chassis Assembly 12- LHRB	1	Yes
		68-4083	Chassis Assembly 12- RHRB	1	Yes
2	N/A	68-1014	Cover[1]	1	Yes
3		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack STD	1	Yes
		68-2165	Screw Pack 12	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

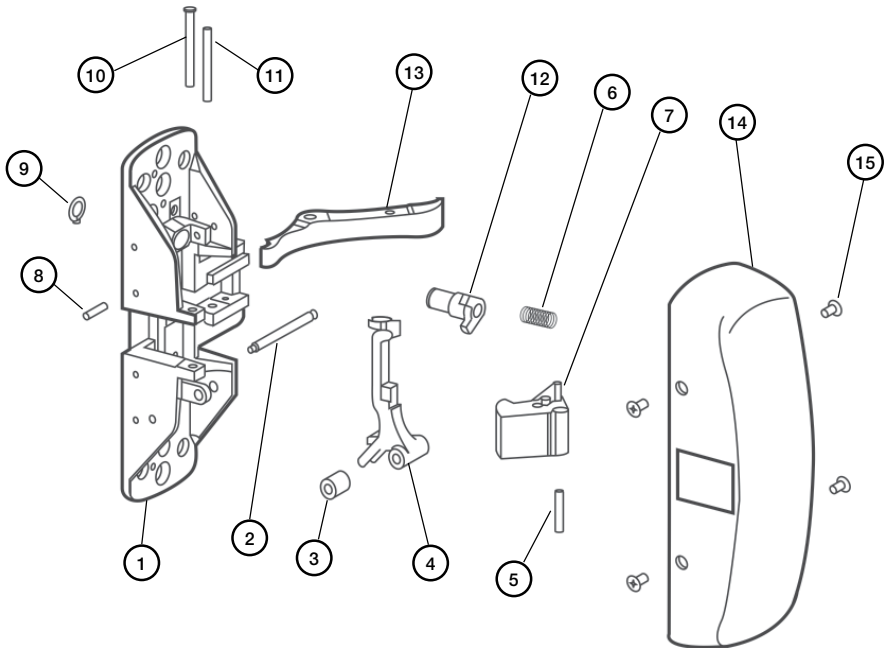
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8863	68-2109	LHRB	Yes
8863	68-2110	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis Assembly (LHRB)	1	No
		—	Chassis Assembly (RHRB)	1	No
2		68-0271	Pivot Pin Thumb Lever	1	Yes
3		68-0273	Bushing Thumb Lever	1	Yes
4		68-0260	Thumb Piece Lever LHRB	1	Yes
		68-0261	Thumb Piece Lever RHRB	1	No
5		97-0040	Bushing Latchbolt	1	Yes
6		98-0028	Spring Latchbolt	1	Yes
7		98-2034	Latchbolt Assy	1	Yes
8		01-0008	Groove Pin	1	No
9		01-0005	Retaining Ring	1	Yes
10		01-0013	Screw Latchbolt Pivot	1	Yes
11		01-4512	Pivot Pin Lift Arm	1	Yes
12		98-0018	Outside Cylinder Hub	1	Yes
13		68-0241	Lift Arm	1	Yes
14	N/A	68-0406	Cover[1]	1	No
15		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

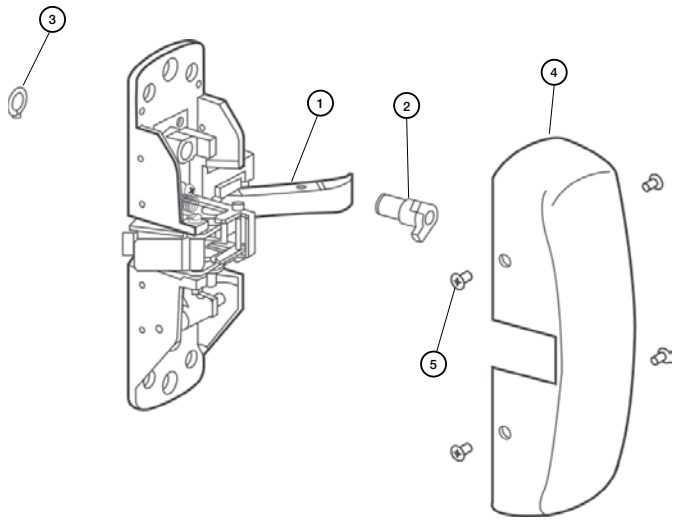
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8863	68-4097	LHRB	Yes
AL-/GL-8863	68-4098	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above		Chassis	1	No
2		98-0018	Outside Cylinder Hub	1	Yes
3		01-0005	Retaining Ring	1	Yes
4	N/A	68-1014	Cover[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

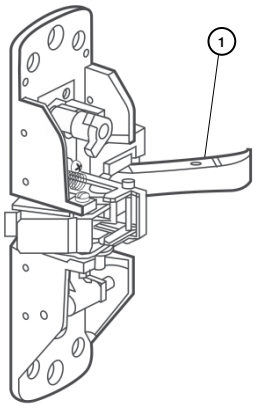
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

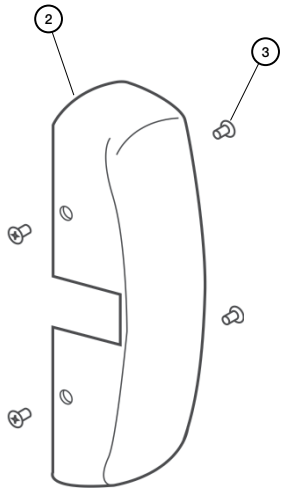
SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8863	68-4099	LHRB	Yes
AL-/GL-8863	68-4100	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4099	Chassis Assembly (LHRB)	1	Yes
		68-4100	Chassis Assembly (RHRB)	1	Yes
2	N/A	68-1014	Cover[1]	1	Yes
3		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish





A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

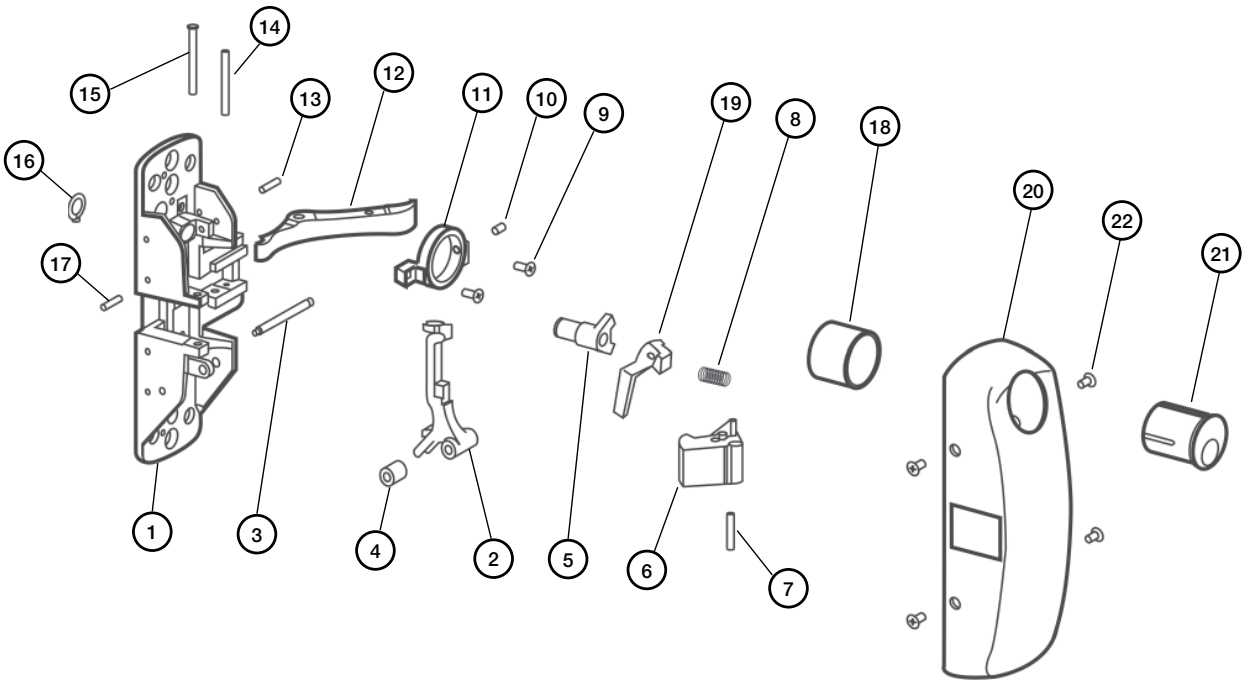
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	-	Chassis Assembly	1	No
2	68-0260	Thumb Piece Lever LHRB	1	Yes
	68-0261	Thumb Piece Lever RHRB	1	Yes
3	68-0271	Pivot Pin	1	Yes
4	68-0273	Bushing	1	Yes
5	98-0018	Outside Cylinder Hub	1	Yes
6	98-2034	Latchbolt	1	Yes
7	97-0040	Bushing, Latchbolt	1	Yes
8	97-0028	Spring, Latchbolt	1	Yes
9	01-3384	Screw #8-32 x 5/16	2	Yes
10	01-1095	Set Screw	1	Yes
11	98-0020	Inside Cylinder Retainer	1	Yes
12	68-0241	Lift Arm	1	Yes
13	98-0011	Pivot Pin (Lift Lever)	1	Yes
14	01-4512	Pivot Pin (Lift Arm)	1	Yes

Item	Part No.	Description	Qty.	Sellable
15	01-0013	Latchbolt Screw	1	Yes
16	01-0005	Retaining Ring	1	Yes
17	01-0008	Groove Pin	1	No
18	98-0021	Blocking Ring[1]	1	Yes
19	68-0237	Lift Lever LHRB	1	Yes
	68-0238	Lift Lever RHRB	1	Yes
20	68-0408	Cover[1]	1	Yes
	68-0409	Cover[1]	1	Yes
21	-	Inside Cylinder[1,2]	1	Yes
22	68-3908	Cover Screw Pack[1]	1	Yes
Not Shown	68-2143	Screw Pack	1	Yes
	649	Strike Pack[1]	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

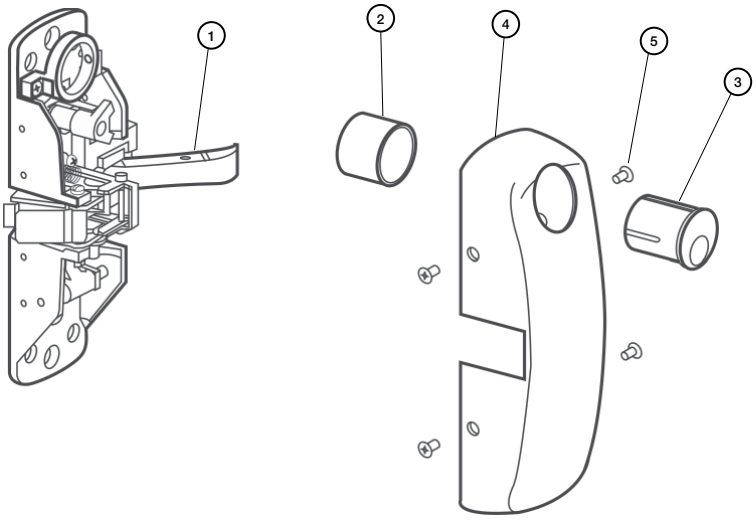
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL/12-8866	68-4104	LHRB	Yes
AL-/GL/12-8866	68-4105	RHRB	

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis Assembly (LHRB)	1	Yes
		—	Chassis Assembly (RHRB)	1	Yes
2	N/A	98-0021	Blocking Ring[1]	1	Yes
3		68-4411	Cylinder[1,2]	1	Yes
4		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

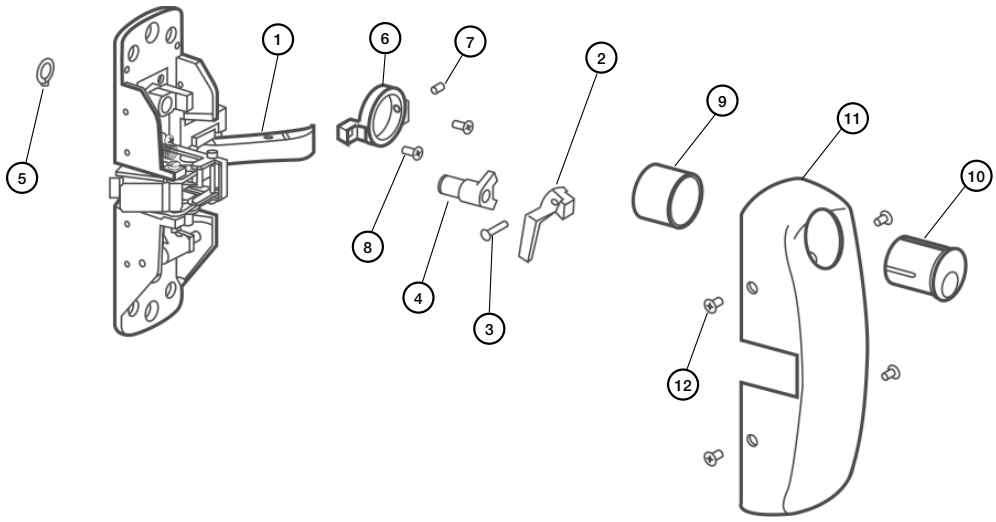
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8866	68-A102	LHRB	Yes
AL-/GL-8866	68-A103	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	-	Chassis Assembly	1	No
2		68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
		68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
3		98-0011	Latchbolt Lever Pivot Pin	1	Yes
4		98-0018	Outside Cylinder Hub	1	Yes
5		01-0005	Retaining Ring	1	Yes
6		98-0020	Inside Cylinder Retainer	1	Yes
7		01-1095	Cylinder Set Screw	1	Yes
8		01-1146	Machine Screw (8-32 x 5/16)	2	Yes
9	N/A	98-0021	Blocking Ring *	1	Yes
10		-	Cylinder[1,3]	1	Yes
11		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
12		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

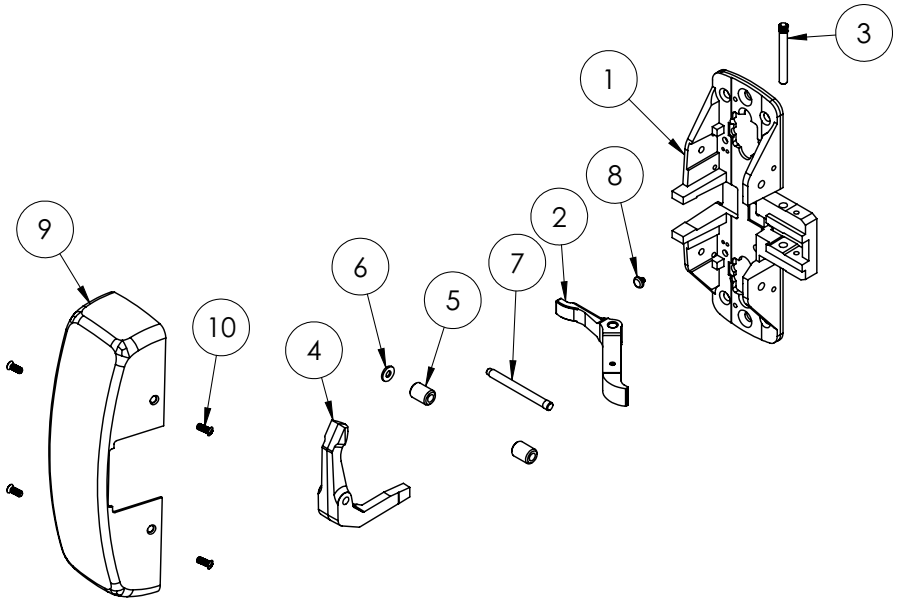
(12-)8904 (12-)8910 (12-)8913
(12-)8915 (12-)8928 (12-)8943
(12-)8944 (12-)8963 (12-)8970
(12-)8971 (12-)8975 (12-)8976

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-) (All Functions Except 16 & 66)	68-2172	LHRB	Yes
	68-2173	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-0339	Chassis	1	No
2		68-1137	Lift Arm	1	Yes
3		68-0239	Pivot Pin	1	Yes
4		68-0337	Left Hand Lift Lever	1	Yes
		68-0338	Right Hand Lift Lever	1	Yes
5		68-0273	Bushing	2	Yes
6		01-9370	Washer	1	Yes
7		68-0271	Pivot Pin (63 Function)	1	Yes
8		68-1294	Stop Pin	1	No
9	N/A	68-0407	Cover[1]	1	Yes
10		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2172 (LHRB)	900 Series Mortise Assembly[1,2,3]	1	Yes
		68-2173 (RHRB)		1	Yes
		68-2143	Screw Pack Standard	1	Yes
		68-2165	Screw Pack (12-)	1	Yes
		C908	Strike Pack LHRB 1 3/4" (C908)[1,3]	1	Yes
		C908	Strike Pack RHRB 1 3/4" (C908)[1,3]	1	Yes

1. Specify finish
2. Specify function
3. Specify hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

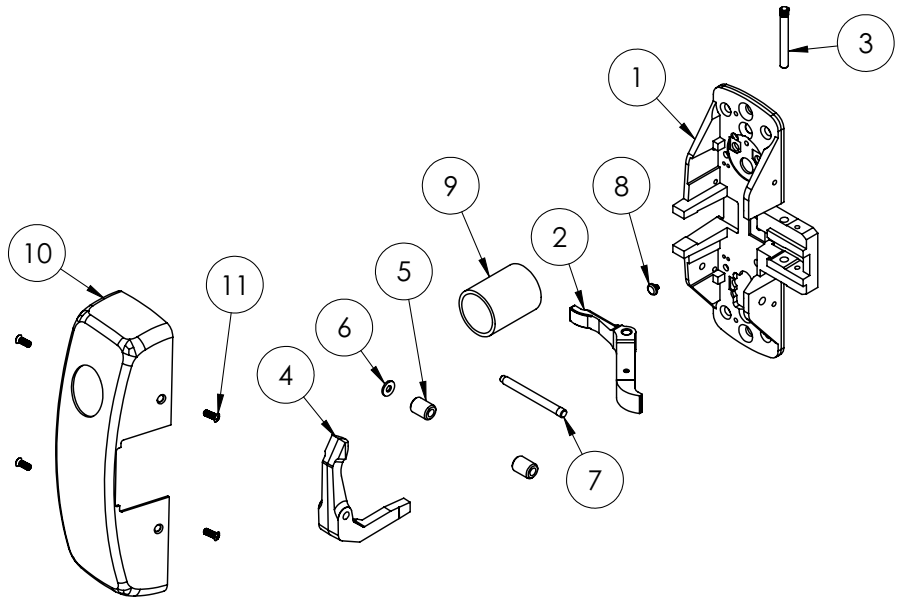
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-)	68-2213	LHRB	Yes
	68-2214	RHRB	Yes

Item	Part No.	Description	Qty	Sellable
1	68-0341	Chassis RHRB	1	No
	68-0342	Chassis LHRB	1	No
2	68-1137	Lift Arm	1	Yes
3	68-0239	Pivot Pin	1	Yes
4	68-0337	Left Hand Lift Lever	1	Yes
	68-0338	Right Hand Lift Lever	1	Yes
5	68-0273	Bushing	2	Yes
6	01-9370	Washer	1	Yes
7	68-0271	Pivot Pin (63 Function)	1	Yes
8	68-1294	Stop Pin	1	No
9	99-0007	Cylinder Blocking Ring[1]	1	Yes
Not Shown	13-0085	Locking Tail	1	Yes
	13-0080	Cylinder Barrel Retainer	1	Yes
	—	Cylinder Assembly[2]	1	Yes
	13-0074	Connecting Screw	2	Yes
10	68-0410	Cover LHRB[1]	1	Yes
	68-0411	Cover RHRB[1]	1	Yes
11	68-3905	Cover Screw Pack[1]	1	Yes
Not Shown	916	Mortise Assy 16 Funtion[1,3]	1	Yes
	966	Mortise Assy 66 Function[1,3]	1	Yes
	68-2143	Screw Pack Standard	1	Yes
	68-2165	Screw Pack (12-)	1	Yes
	C908	Strike Pack LHRB (C908)[3]	1	Yes
	C908	Strike Pack RHRB (C908)[3]	1	Yes

1. Specify finish
2. Specify function
3. Specify hand



A8231 12/17

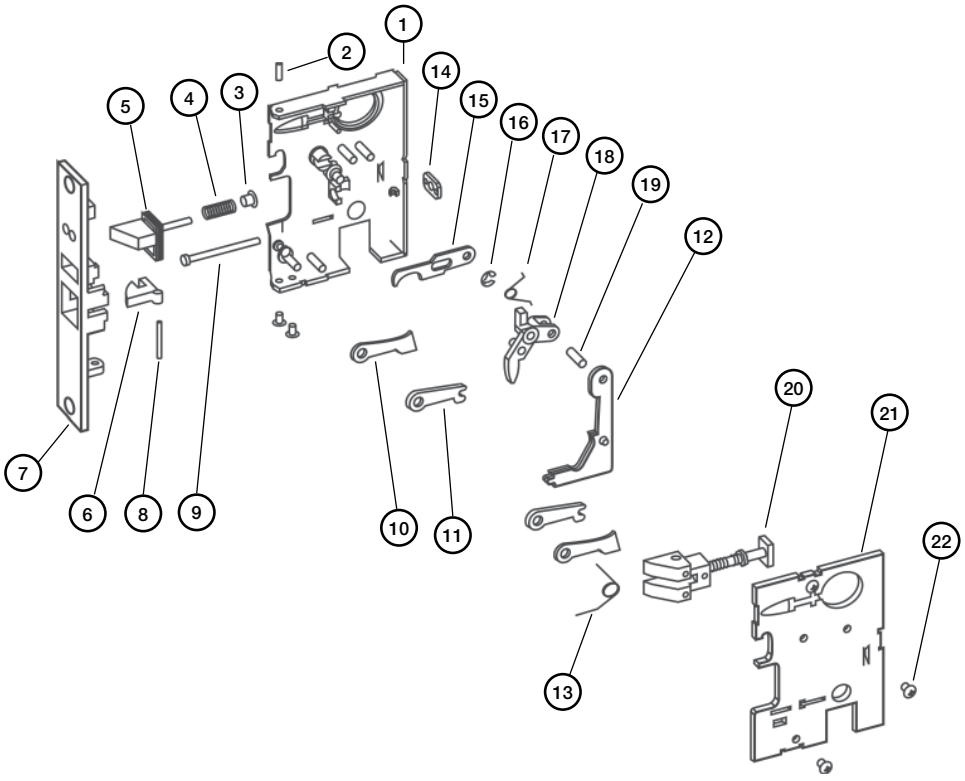
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-0078	Cylinder Set Screw	1	Yes
10	99-0076	Slide Spacer	2	Yes
11	99-0058	Slide Guide	2	Yes
12	99-2059	Lever Slide Assembly	1	Yes

Item	Part No.	Description	Qty.	Sellable
13	99-0061	Spring Thumbpiece Lever	1	No
14	99-0236	Cylinder Screw Support	1	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	01-0098	Retaining Ring	1	Yes
17	99-0063	Spring Guard Bolt Lver	1	Yes
18	99-2389	Latchbolt Lever Assembly	1	Yes
19	99-0212	Pivot Pin Lever Slide	1	Yes
20	99-2247	Latchbolt Assembly	1	Yes
21	99-2361	Cap Assembly	1	No
22	01-1142	Case Screw #8-32 x 1/4	5	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish

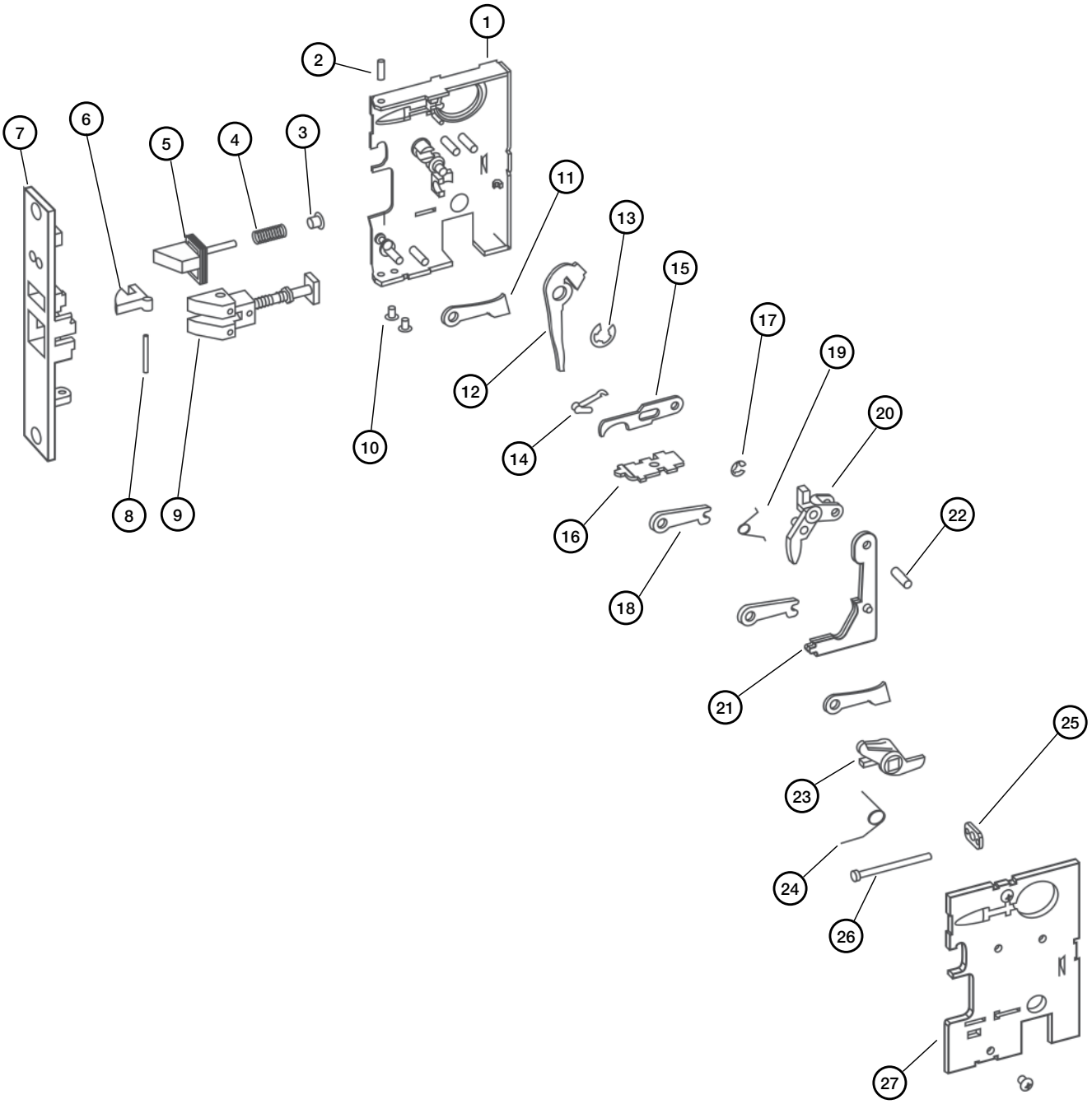
Notes:

- Items 5 and 15 to be sold as a set only.
- For 8313 x ET or 8913 x ET, use 915 Mortise Assembly.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No
-	68-2597	Bridge Rectifier Pack[2]	1	Yes

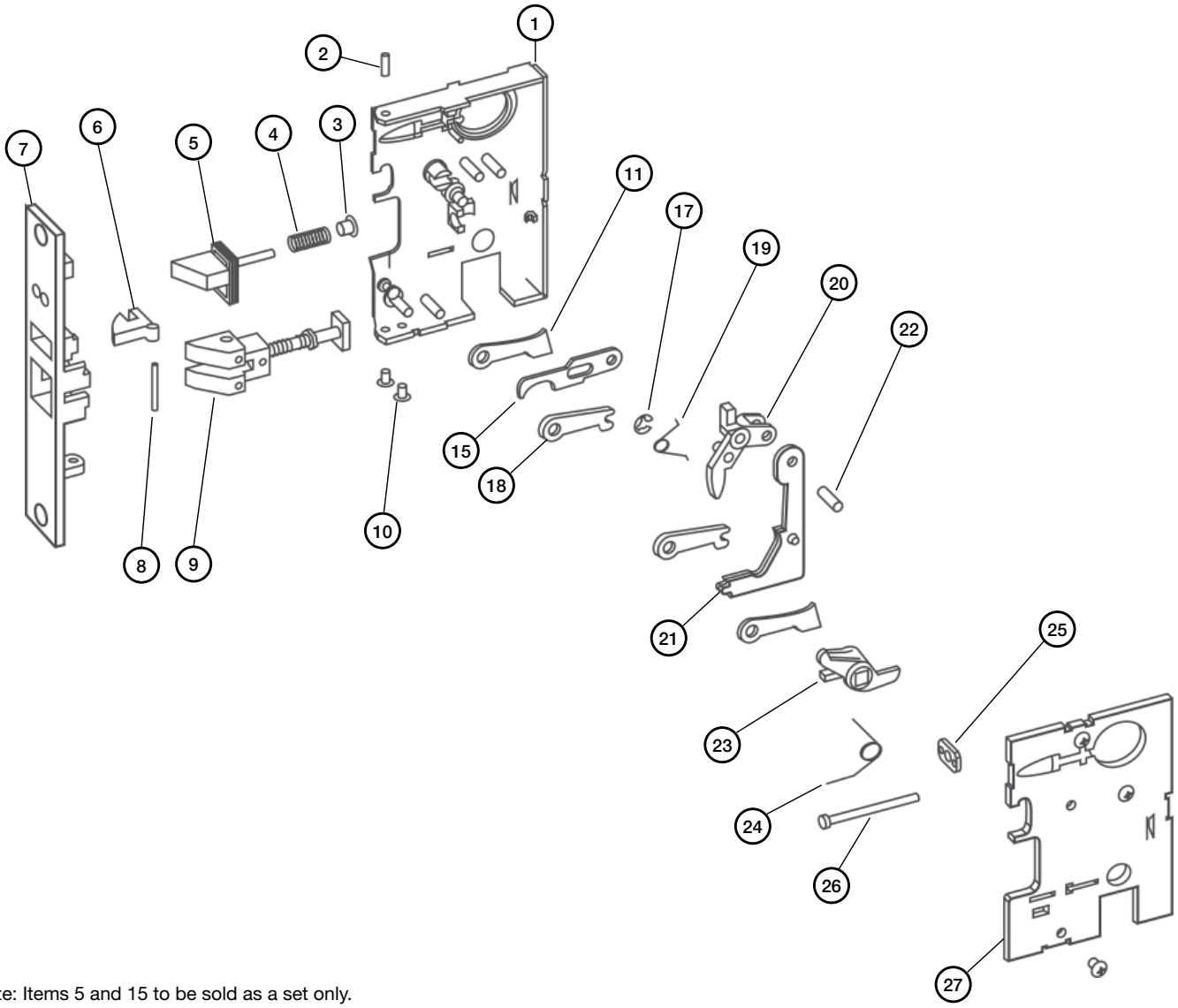
1. Specify finish
2. Use with 975 and 976 only

Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

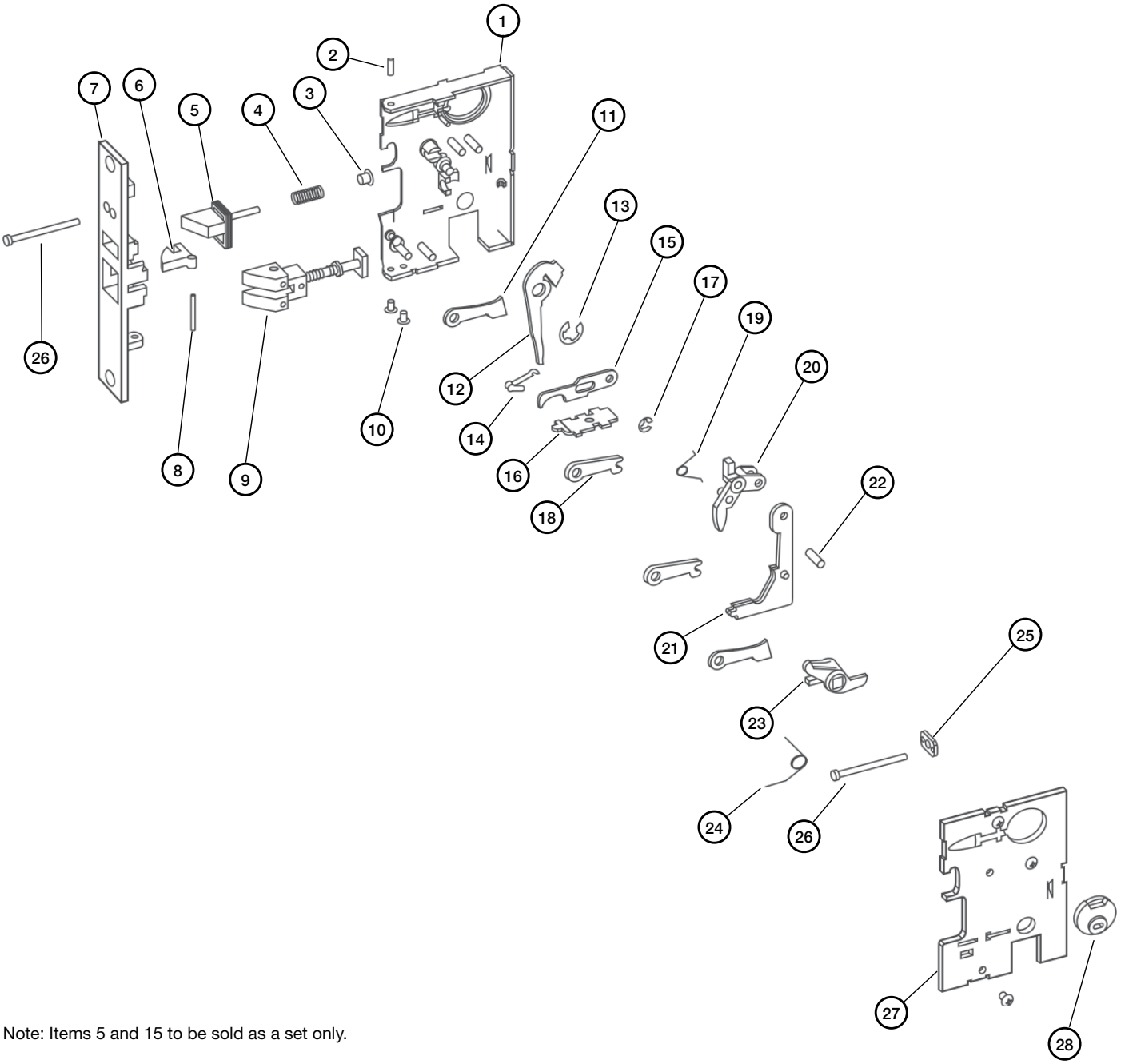
Item	Part No.	Description	Qty.	Sellable
1	99-2352	Case Assy LHRB	1	No
	99-2351	Case Assy RHRB		
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0226	Front LHRB[1]	1	No
	99-0227	Front RHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2387	Latchbolt Lever Assembly LHRB	1	Yes
	99-2388	Latchbolt Lever Assembly RHRB	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	2	Yes
27	99-2361	Cap Assembly LHRB	1	No
	99-2362	Cap Assembly RHRB	1	No
28	13-2162	Cylinder Attachment	1	Yes

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

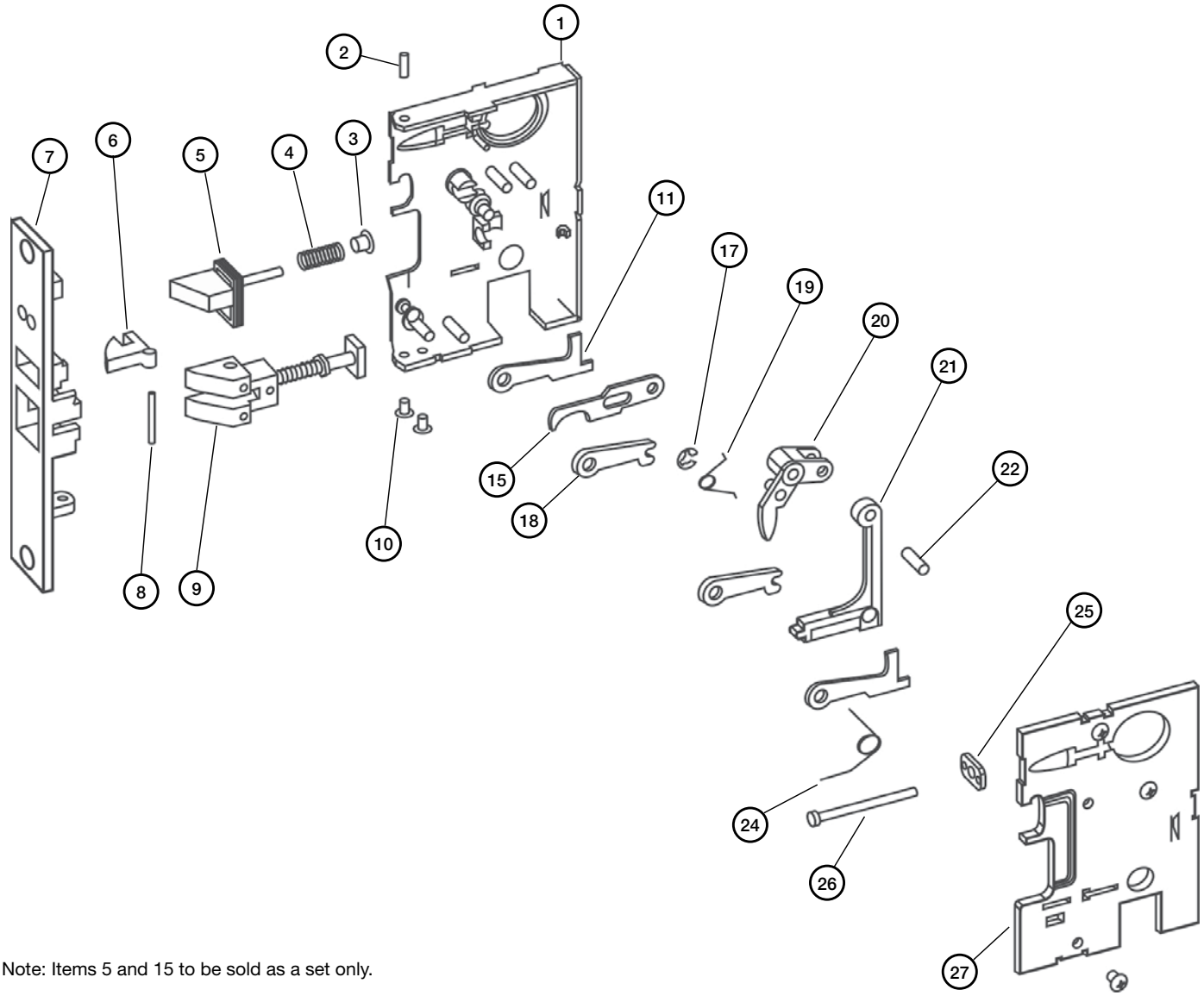
Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

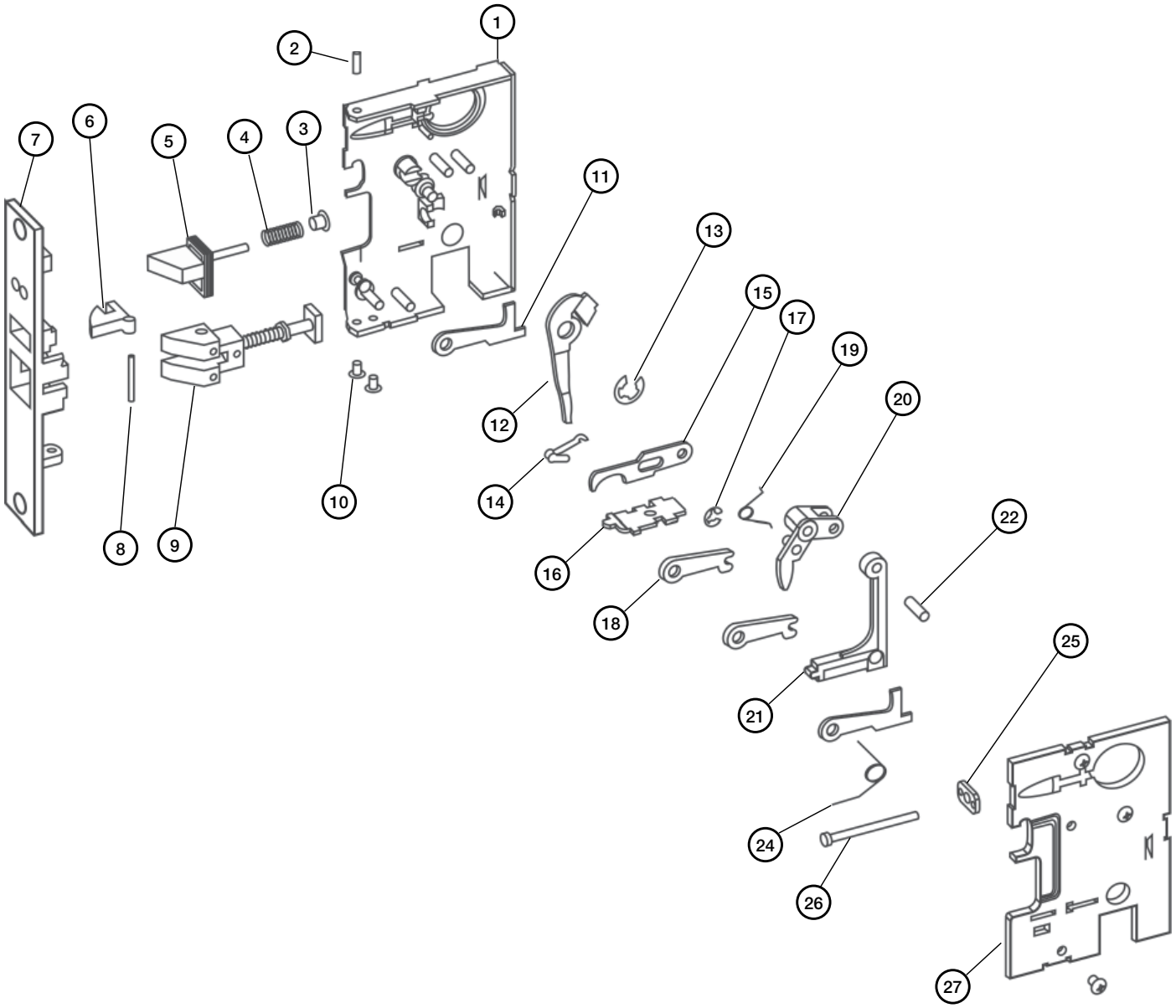
Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy RHRB	1	No
	99-2352	Case Assy LHRB	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

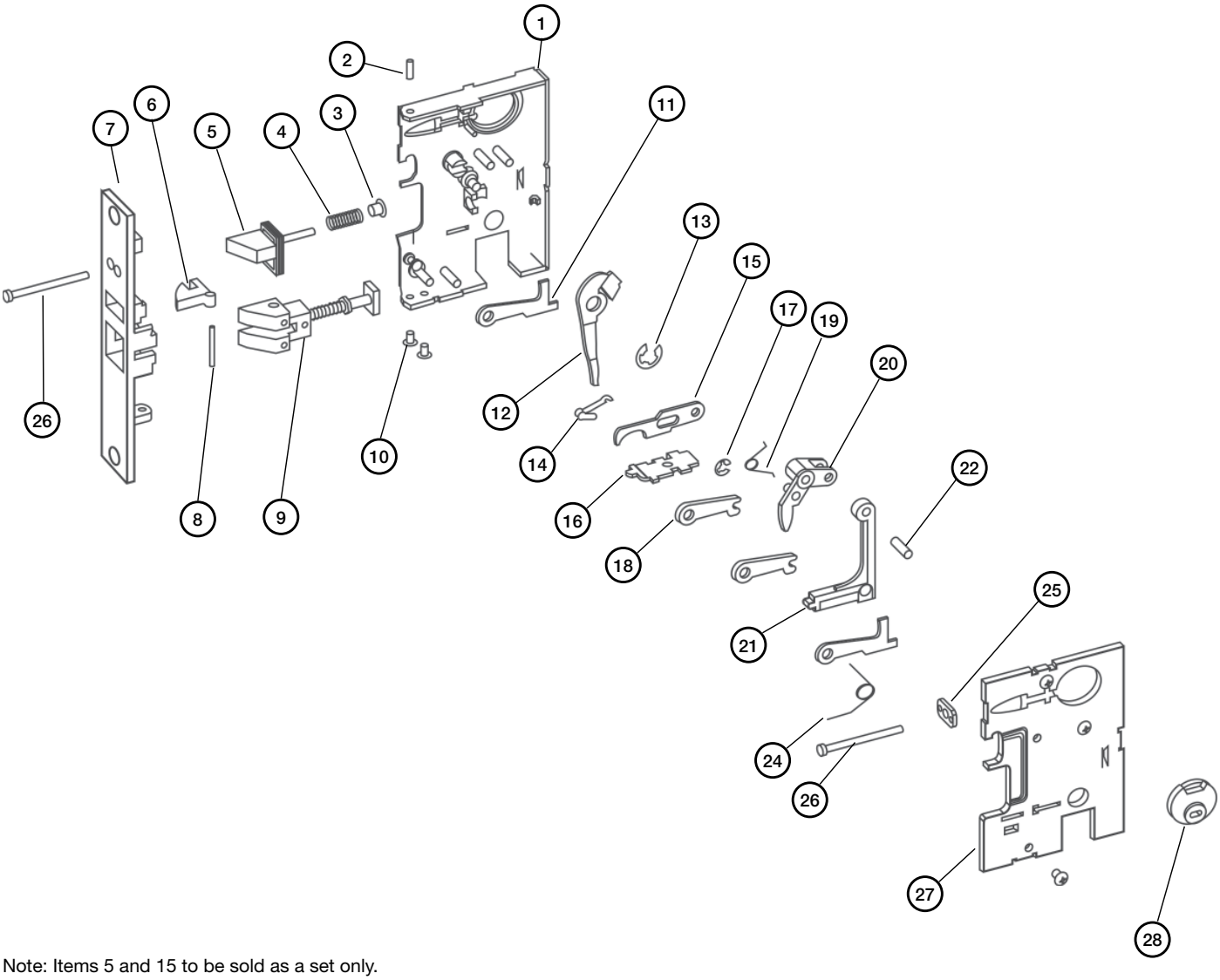
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	99-2352	Case Assy LHRB	1	No
	99-2351	Case Assy RHRB	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2387	Latchbolt Lever Assembly LHRB	1	Yes
	99-2388	Latchbolt Lever Assembly RHRB	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly LHRB	1	No
	99-2362	Cap Assembly RHRB	1	No
28	13-2162	Cylinder Attachment	1	Yes

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Assembly No.	Description	Option	Sellable
68-2702	Wide Stile E Rail Assembly*	(12-) Fire Rated	Yes
68-2703	Wide Stile F Rail Assembly*		Yes
68-2704	Wide Stile G Rail Assembly*		Yes
68-2705	Wide Stile J Rail Assembly*		Yes
68-2724	Narrow Stile E Rail Assembly*		Yes
68-2725	Narrow Stile F Rail Assembly*		Yes
68-2726	Narrow Stile G Rail Assembly*		Yes
68-2727	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		68-0950	Mounting Rail Wide(E)*	1	Yes
		68-0952	Mounting Rail Wide(F)*		Yes
		68-0948	Mounting Rail Wide(J)*		Yes
		68-0949	Mounting Rail Wide(G)*		Yes
		68-0958	Mounting Rail Narrow(E)*		Yes
		68-0955	Mounting Rail Narrow(F)*		Yes
		68-0956	Mounting Rail Narrow(J)*		Yes
		68-0957	Mounting Rail Narrow(G)*		Yes
3		01-1236	#6-32x 3/8" PH FL U'Cut	4	Yes
4		68-0943	Bracket	2	Yes
5		68-0945	Pivot Pin	2	Yes
6		01-0098	Retainer Ring	2	Yes
7		68-0229	Pivot Pin, Push Rail*	2	Yes
8		68-0236	Spring, Rail Arm	2	Yes
9		68-3609	Connecting Arm Assembly	2	Yes
10		68-0615	Push Rail (E)*	1	Yes
		68-0618	Push Rail (F)*		Yes
		68-0616	Push Rail (J)*		Yes
		68-0617	Push Rail (G)*		Yes
11		809	TouchPad Assembly	1	Yes
12		01-4537	Standard Hole Plug	1	Yes

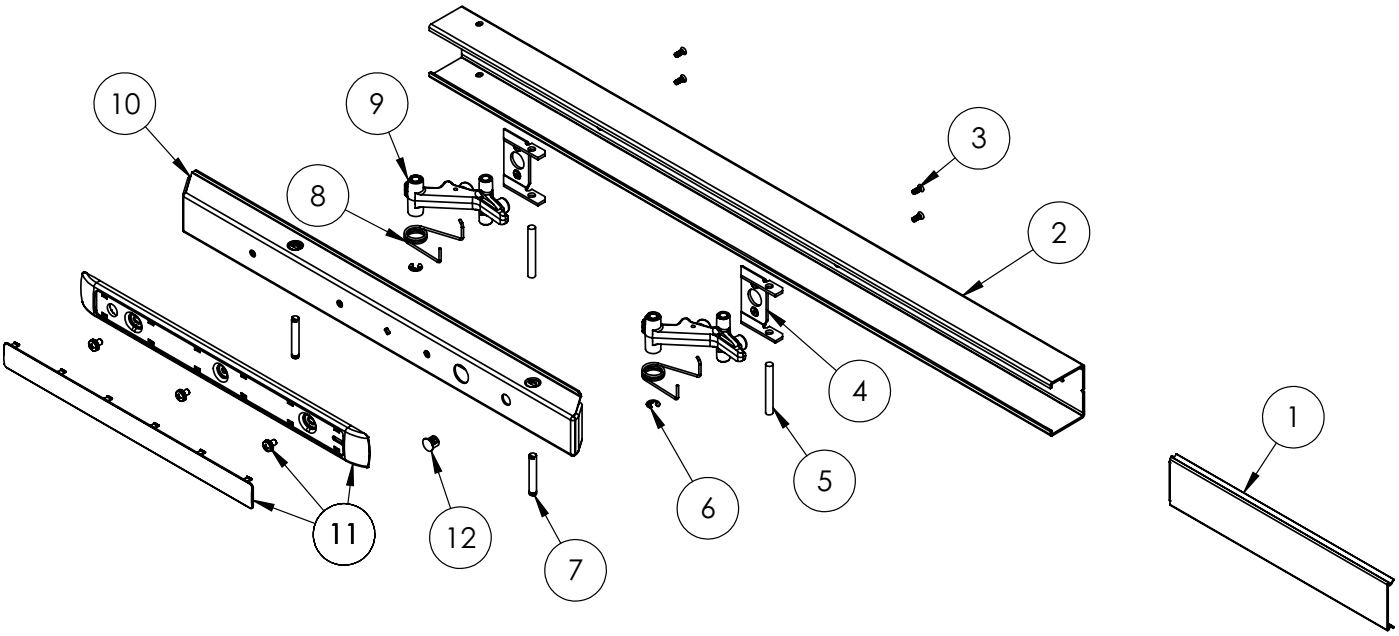
*Specify Finish

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-2703 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Assembly No.	Description	Option	Sellable
68-5542	Wide Stile E Rail Assembly*	(12-56-) (56-)	Yes
68-3212	Wide Stile F Rail Assembly*		Yes
68-3211	Wide Stile G Rail Assembly*		Yes
68-3213	Wide Stile J Rail Assembly*		Yes
68-5578	Narrow Stile E Rail Assembly*		Yes
68-3217	Narrow Stile F Rail Assembly*		Yes
68-3216	Narrow Stile G Rail Assembly*		Yes
68-3218	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		68-0950	Mounting Rail Wide(E)*	1	Yes
		68-0952	Mounting Rail Wide(F)*		Yes
		68-0948	Mounting Rail Wide(J)*		Yes
		68-0949	Mounting Rail Wide(G)*		Yes
		68-0958	Mounting Rail Narrow(E)*		Yes
		68-0955	Mounting Rail Narrow(F)*		Yes
		68-0956	Mounting Rail Narrow(J)*		Yes
		68-0957	Mounting Rail Narrow(G)*		Yes
3		M56AE	Rail Motor Kit, E	1	Yes
		M56AF	Rail Motor Kit, F		Yes
		M56AJ	Rail Motor Kit, J		Yes
		M56AG	Rail motor Kit, G		Yes
4		68-0229	Pivot Pin, Push Rail*	2	Yes
5		68-0236	Spring, Rail Arm	2	Yes
6		01-0098	Retaining Ring	2	Yes
7		809	TouchPad Assembly	1	Yes
8		68-0615	Standard Push Rail, E*	1	Yes
		68-0618	Standard Push Rail, F*		Yes
		68-0616	Standard Push Rail, J*		Yes
		68-0617	Standard Push Rail, G*		Yes
9		68-3609	Connecting Arm Assembly	1	Yes
10		52-1261	56- Input Harness Assembly	2	Yes
11		01-1236	#6-32x3/8" PH FL U'CUT	4	Yes
12		68-0945	Pivot Pin	1	Yes
13		68-0943	Bracket	1	Yes

All Related HK- Assemblies Listed Below

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
19-56-HK-*	68-5515	68-5516	68-5517	68-5518	68-5602	68-5603	68-5604	68-5605	Yes
53-56-HK-*	68-5554*	68-5555*	68-5556*	68-5557*	68-5594*	68-5595*	68-5596*	68-5597*	Yes
53-55-56-HK-*	68-5558*	68-5559	68-5560	68-5561*	68-5598*	68-5599*	68-5600*	68-5601*	Yes
19-53-56-HK-*	68-5519*	68-5520*	68-5521*	68-5522*	68-5610*	68-5611*	68-5612*	68-5613*	Yes
19-53-55-56-HK- *	68-5538*	68-5539*	68-5540*	68-5541*	68-5614*	68-5615*	68-5616*	68-5617*	Yes

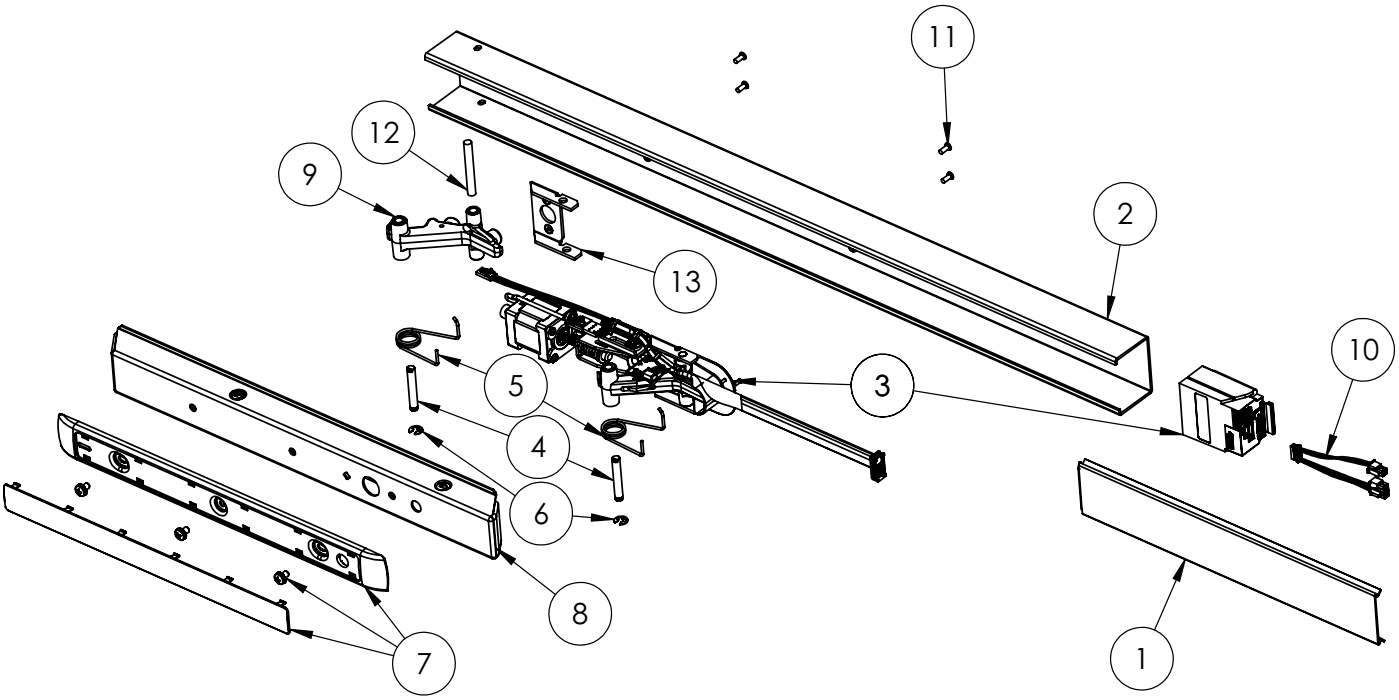
Parts 3-13 Available as Assembly No. 52-3541 for E, 52-3542 for F, 52-3543 for J, 52-3544 for G
*Specify Finish

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-5578 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Assembly No.	Description	Option	Sellable
68-6098	Wide Stile E Rail Assembly*	(59-)	Yes
68-3780	Wide Stile F Rail Assembly*		Yes
68-3781	Wide Stile G Rail Assembly*		Yes
68-3782	Wide Stile J Rail Assembly*		Yes
68-6100	Narrow Stile E Rail Assembly*		Yes
68-3788	Narrow Stile F Rail Assembly*		Yes
68-3789	Narrow Stile G Rail Assembly*		Yes
68-3790	Narrow Stile J Rail Assembly*		Yes
68-6099	Wide Stile E Rail Assembly*	(12-59-)	Yes
68-3784	Wide Stile F Rail Assembly*		Yes
68-3785	Wide Stile G Rail Assembly*		Yes
68-3786	Wide Stile J Rail Assembly*		Yes
68-6101	Narrow Stile E Rail Assembly*		Yes
68-3792	Narrow Stile F Rail Assembly*		Yes
68-3793	Narrow Stile G Rail Assembly*		Yes
68-3794	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	809	TouchPad Assembly	1	Yes
2		68-1027	Push Rail, E*	1	No
		68-1030	Push Rail, F*		Yes
		68-1028	Push Rail, G*		Yes
		68-1029	Push Rail, J*		Yes
3		68-0582	Lockdown Cam[1]	1	Yes
4		01-4537	Standard Hole Plug	1	Yes
5		01-0098	Retaining Ring	2	Yes
6		68-0229	Pivot Pin, Push Rail*	2	Yes
7		68-1049	Rubber Cushion	1	No
8		68-1039	Support Plate	1	No
9		52-1701	59- Wire Guide	1	Yes
10		68-0236	Spring, Rail Arm	2	Yes
11		68-0945	Pivot Pin	2	Yes
12		01-0711	Flanged Nyliner	8	Yes
13		52-4765	59- Connecting Arm	1	No
14		68-0943	Bracket	1	Yes
15		52-0935	Wire Barrier	1	Yes
16		52-4733	59- Harness Sub-Plate Assembly	1	No
		52-4734	59- Harness Sub-Plate Assembly		No
17		01-0610	Wave Spring Washer[1]	1	Yes
18		68-0583	Lockdown Button [1]	1	Yes
19		01-4466	Machine Screw SEMS[1]	1	No
20		01-1236	#6-32X3/8" PH FL U'Cut 6**		Yes
21		68-6127	Connecting Arm	1	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
22	See Chart Above	68-1045	Mounting Rail, E Narrow*	1	Yes
		68-1042	Mounting Rail, F Narrow*		Yes
		68-1043	Mounting Rail, J Narrow*		Yes
		68-1044	Mounting Rail, G Narrow*		Yes
		68-0950	Mounting Rail, E Wide*		Yes
		68-1058	Mounting Rail, F Wide*		Yes
		68-1059	Mounting Rail, J Wide*		Yes
		68-1060	Mounting Rail, G Wide*		Yes
23		68-6090	Insert Assembly, E Wide	1	No
		68-6091	Insert Assembly, F Wide		No
		68-6092	Insert Assembly, J Wide		No
		68-6093	Insert Assembly, G Wide		No
		68-6097	Insert Assembly, E Narrow		No
		68-6094	Insert Assembly, F Narrow		No
		68-6095	Insert Assembly, J Narrow		No
		68-6096	Insert Assembly, G Narrow		No
24		52-1292	Harness Assembly	1	Yes
		52-1293	Harness Assembly		Yes

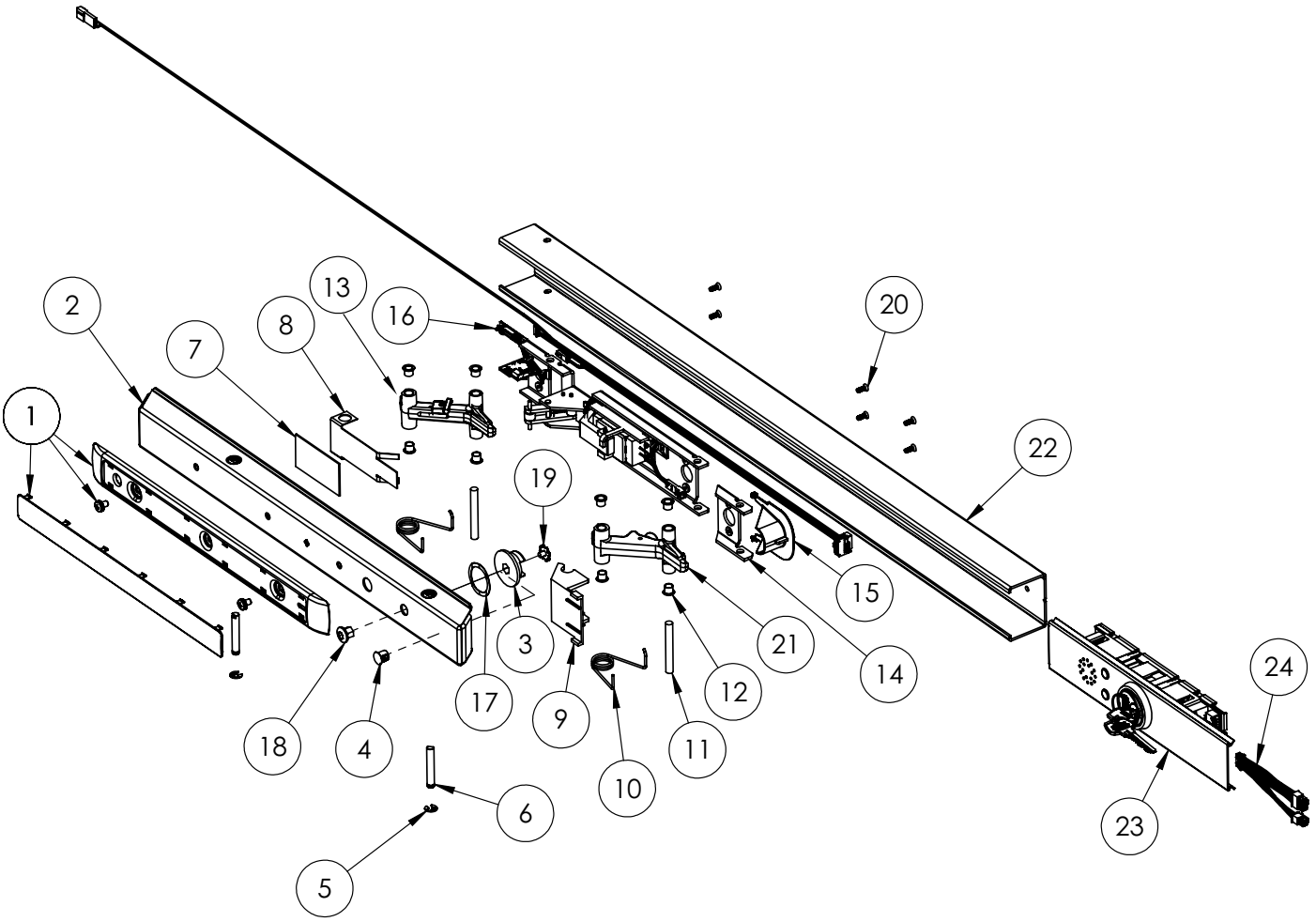
*Specify Finish
**Qty is 6 in Sizes F J G, 4 in Size E
1. Do not use on any 12- Rail Assembly

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-3780 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

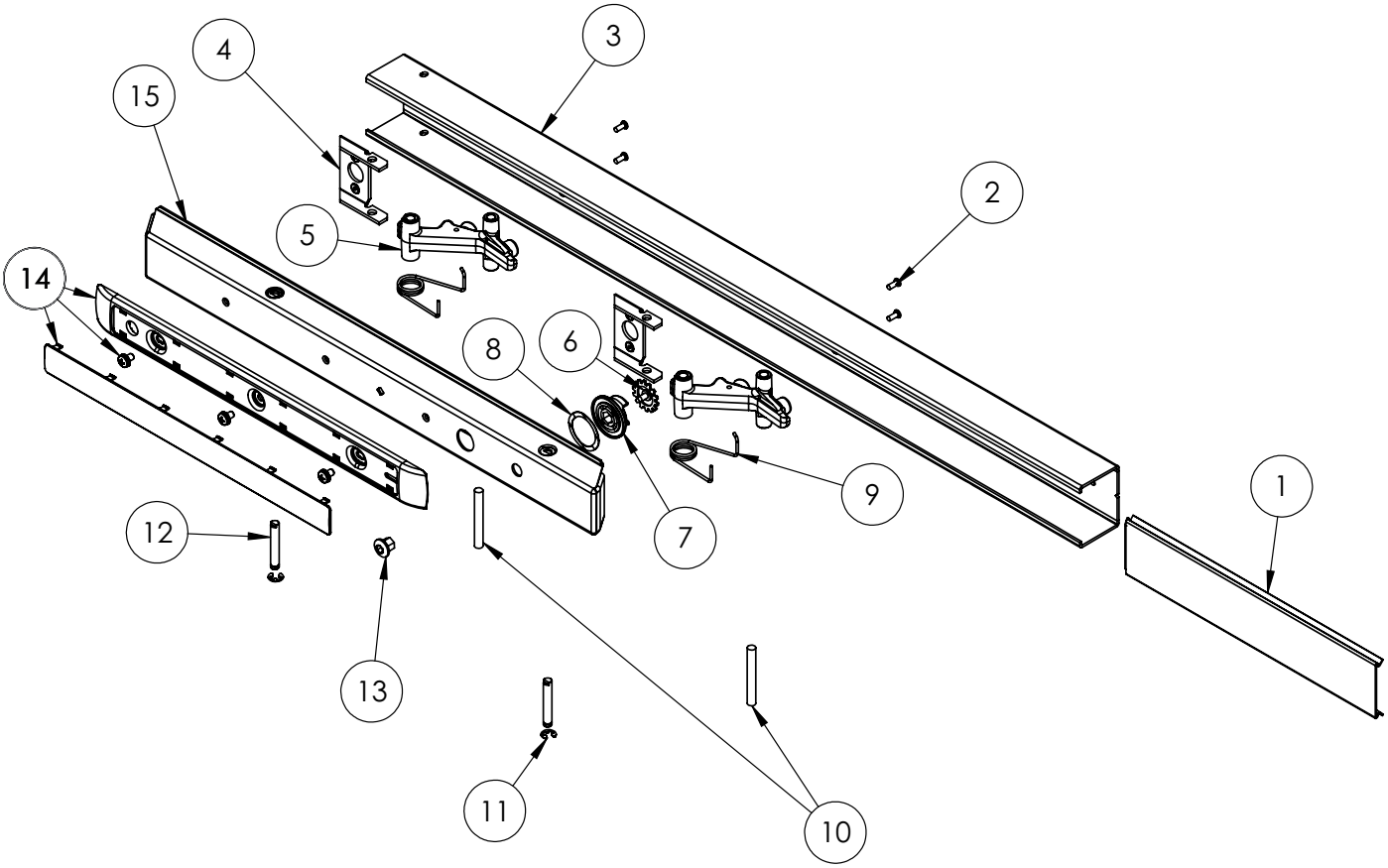
Assembly No.	Description	Option	Sellable
68-2694	Wide Stile E Rail Assembly*	Standard Rails	Yes
68-2695	Wide Stile F Rail Assembly*		Yes
68-2696	Wide Stile G Rail Assembly*		Yes
68-2697	Wide Stile J Rail Assembly*		Yes
68-2716	Narrow Stile E Rail Assembly*		Yes
68-2717	Narrow Stile F Rail Assembly*		Yes
68-2718	Narrow Stile G Rail Assembly*		Yes
68-2719	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		01-1236	#6-32x3/8 PH FL U'Cut	4	Yes
3		68-0950	Mounting Rail, E Wide*	1	Yes
		68-0952	Mounting Rail, F Wide*		Yes
		68-0948	Mounting Rail, J Wide*		Yes
		68-0949	Mounting Rail, G Wide*		Yes
		68-0958	Mounting Rail, E Narrow*		Yes
		68-0955	Mounting Rail, F Narrow*		Yes
		68-0956	Mounting Rail, J Narrow*		Yes
		68-0957	Mounting Rail, G Narrow*		Yes
4		68-0943	Bracket	2	Yes
5		68-3609	Connecting Arm Assembly	2	Yes
6		01-4466	Machine Screw SEMS[1]	1	Yes
7		68-0582	Lockdown Cam[1]	1	Yes
8		01-0610	Wave Spring Washer[1]	1	Yes
9		68-0236	Spring, Rail Arm	2	Yes
10		68-0945	Pivot Pin	2	Yes
11		01-0098	Retaining Ring	2	Yes
12		68-0229	Pivot Pin Push Rail*	2	Yes
13		68-0583	Lockdown Button[1]	1	Yes
14		809	Touch Pad Assembly	1	Yes
15		68-0615	Push Rail, E*	1	Yes
		68-0618	Push Rail, F*		Yes
		68-0616	Push Rail, J*		Yes
		68-0617	Push Rail, G*		Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Assembly 68-2695 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Assembly No.	Description	Option	Sellable
68-2698	Wide Stile E Rail Assembly*	16-	Yes
68-2699	Wide Stile F Rail Assembly*		Yes
68-2700	Wide Stile G Rail Assembly*		Yes
68-2701	Wide Stile J Rail Assembly*		Yes
68-2720	Narrow Stile E Rail Assembly*		Yes
68-2721	Narrow Stile F Rail Assembly*		Yes
68-2722	Narrow Stile G Rail Assembly*		Yes
68-2723	Narrow Stile J Rail Assembly*		Yes

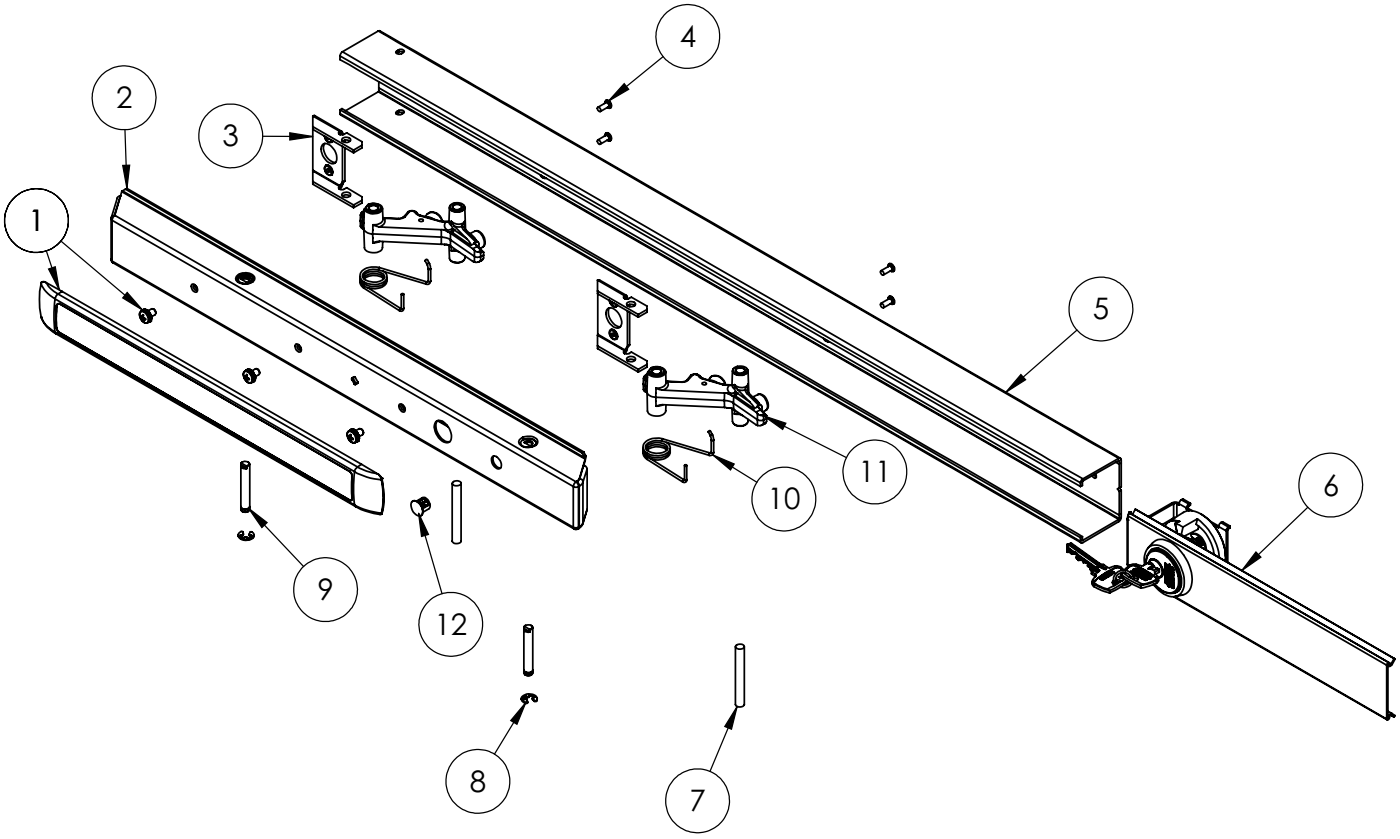
Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	809	Touch Pad Assembly	1	Yes
2		68-0615	Push Rail, E*	1	Yes
		68-0618	Push Rail, F*		Yes
		68-0616	Push Rail, J*		Yes
		68-0617	Push Rail, G*		Yes
3		68-0943	Bracket	2	Yes
4		01-1236	CR-FHMS 6-32X3/8"	4	Yes
5		68-0950	Mounting Rail, E Wide*	1	Yes
		68-0952	Mounting Rail, F Wide*		Yes
		68-0948	Mounting Rail, J Wide*		Yes
		68-0949	Mounting Rail, G Wide*		Yes
		68-0958	Mounting Rail, E Narrow*		Yes
		68-0955	Mounting Rail, F Narrow*		Yes
		68-0956	Mounting Rail, J Narrow*		Yes
		68-0957	Mounting Rail, G Narrow*		Yes
6		816-5	Insert Assembly, E Wide[1]*	1	Yes
		816-1	Insert Assembly, F Wide[1]*		Yes
		816-7	Insert Assembly, J Wide[1]*		Yes
		816-4	Insert Assembly, G Wide[1]*		Yes
		816-2	Insert Assembly, E/F Narrow[1]*		Yes
		816-6	Insert Assembly, J Narrow[1]*		Yes
		816-3	Insert Assembly, G Narrow[1]*		Yes
7		68-0945	Pivot Pin	2	Yes
8		01-0098	Retaining Ring	2	Yes
9		68-0229	Pivot Pin, Push Rail*	2	Yes
10		68-0236	Spring, Rail Arm	2	Yes
11		68-3609	Connecting Arm Assembly	2	Yes
12		01-4537	Standard Hole Plug	1	Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Assembly 68-2699 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

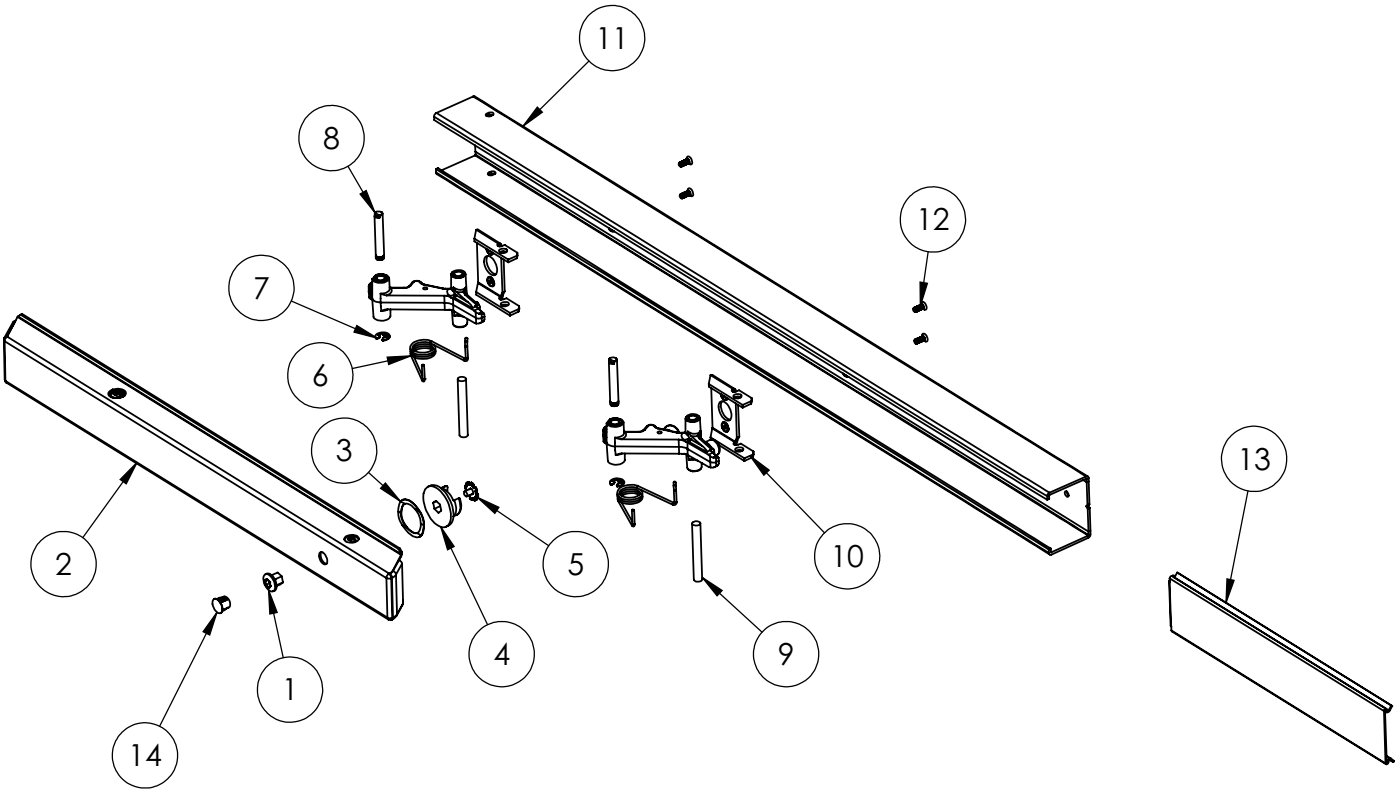
Assembly No.	Description	Option	Sellable
68-2918	E Wide Rail Assembly*	19-	Yes
68-2919	F Wide Rail Assembly*		Yes
68-2921	J Wide Rail Assembly*		Yes
68-2920	G Wide Rail Assembly*		Yes
68-2905	E Narrow Rail Assembly*		Yes
68-2906	F Narrow Rail Assembly*		Yes
68-2908	J Narrow Rail Assembly*		Yes
68-2907	G Narrow Rail Assembly*		Yes
68-2926	12- E Wide Rail Assembly*	12-19-	Yes
68-2927	12- F Wide Rail Assembly*		Yes
68-2929	12- J Wide Rail Assembly*		Yes
68-2928	12- G Wide Rail Assembly*		Yes
68-2913	12- E Narrow Rail Assembly*		Yes
68-2914	12- F Narrow Rail Assembly*		Yes
68-2916	12- J Narrow Rail Assembly*		Yes
68-2915	12- G Narrow Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	68-0583	Lockdown Button[1]	1	Yes
2		68-0736	Push Rail, E*	1	Yes
		68-0739	Push Rail, F*		Yes
		68-0737	Push Rail, J*		Yes
		68-0738	Push Rail, G*		Yes
3		01-0610	Wave Spring Washer[1]	1	Yes
4		68-0582	Lockdown Cam[1]	1	Yes
5		01-4466	SEMS Machine Screw[1]	1	Yes
6		68-0236	Spring, Rail Arm	2	Yes
7		01-0098	Retaining Ring	2	Yes
8		68-0229	Pivot Pin, Push Rail	2	Yes
9		68-0945	Pivot Pin, Mounting Rail	2	Yes
10		68-0943	Bracket	2	Yes
11		68-0950	Mounting Rail, E*	1	Yes
		68-0952	Mounting Rail, F*		Yes
		68-0949	Mounting Rail, J*		Yes
		68-0948	Mounting Rail, G*		Yes
12		01-1236	#6-32X3/8" Machine Screw[1]	4	Yes
13		68-0550	Mounting Rail Insert, E*	1	Yes
		68-0549	Mounting Rail Insert, F*		Yes
		68-0552	Mounting Rail Insert, J*		Yes
		68-0551	Mounting Rail Insert, G*		Yes
14		01-4537	Standard Hole Plug	1	Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Assembly 68-2919 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
AL-	68-4010	68-4011	68-4012	68-4025	68-4022	68-4023	68-4024	Yes
12-AL-	68-4018	68-4019	68-4020	68-4033	68-4030	68-4031	68-4032	Yes
19-AL-	68-4035	68-4036	68-4037	68-4050	68-4047	68-4048	68-4049	Yes
12-19-AL-	68-4043	68-4044	68-4045	68-4058	68-4055	68-4056	68-4057	Yes
53-AL-	68-4716	68-4717	68-4718	68-4723	68-4724	68-4725	68-4726	Yes
12-53-AL-	68-4720	68-4721	68-4722	68-4727	68-4728	68-4729	68-4730	Yes
19-53-AL-	68-4842	68-4843	68-4844	68-4849	68-4850	68-4851	68-4852	Yes
12-19-53-AL-	68-4846	68-4847	68-4848	68-4853	68-4854	68-4855	68-4856	Yes
53-55-AL-	68-4922	68-4923	68-4924	68-4929	68-4930	68-4931	68-4932	Yes
12-53-55-AL-	68-4926	68-4927	68-4928	68-4933	68-4934	68-4935	68-4936	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
TL-	68-5048	68-5049	68-5051	68-5050	68-5009	68-5010	68-5012	68-5011	Yes
16-TL-	68-5052	68-5053	68-5055	68-5054	68-5013	68-5014	68-5016	68-5015	Yes
12-TL-	68-5056	68-5057	68-5059	68-5058	68-5017	68-5018	68-5020	68-5019	Yes
TL- Inactive	68-5060	68-5061	68-5063	68-5062	N/A	N/A	N/A	N/A	Yes
TL- (8895 Only)	68-5164	68-5165	68-5167	68-5166	N/A	N/A	N/A	N/A	Yes
55-TL-(8895 Only)	68-5168	68-5169	68-5171	68-5170	N/A	N/A	N/A	N/A	Yes
55-56-TL-	68-5689	68-5173	68-5174	68-5172	68-5692	68-5176	68-5177	68-5175	Yes
16-55-56-TL-	68-5706	68-5707	68-5708	68-5709	68-5738	68-5739	68-5740	68-5741	Yes
55-56-HK-TL-	68-5722	68-5723	68-5724	68-5725	68-5754	68-5755	68-5756	68-5757	Yes
AL-TL-	N/A	68-5190	68-5191	68-5192	68-5199	68-5196	68-5197	68-5198	Yes
12-AL-TL-	N/A	68-5193	68-5194	68-5195	68-5203	68-5200	68-5201	68-5202	Yes
59-TL-	N/A	68-5178	68-5179	68-5180	N/A	68-5187	68-5188	68-5189	Yes
12-59-TL-	N/A	68-5181	68-5182	68-5183	N/A	68-5187	68-5188	68-5189	Yes
55-AL-TL-	N/A	68-5314	68-5315	68-5316	68-5323	68-5320	68-5321	68-5322	Yes
12-55-AL-TL-	N/A	68-5317	68-5318	68-5319	68-5327	68-5324	68-5325	68-5326	Yes
53-58-TL-	68-5252	68-5253	68-5254	68-5255	68-5264	68-5265	68-5266	68-5267	Yes
12-53-58-TL-	68-5260	68-5261	68-5262	68-5263	68-5272	68-5273	68-5274	68-5275	Yes
16-53-58-TL-	68-5256	68-5257	68-5258	68-5259	68-5268	68-5269	68-5270	68-5271	Yes
53-55-TL-	68-5228	68-5229	68-5230	68-5231	68-5240	68-5241	68-5242	68-5243	Yes
12-53-55-TL-	68-5236	68-5237	68-5238	68-5239	68-5248	68-5249	68-5250	68-5251	Yes
16-53-55-TL-	68-5232	68-5233	68-5234	68-5235	68-5244	68-5245	68-5246	68-5247	Yes
53-TL-	68-5204	68-5205	68-5206	68-5207	68-5216	68-5217	68-5218	68-5219	Yes
12-53-TL-	68-5208	68-5209	68-5210	68-5211	68-5220	68-5221	68-5222	68-5223	Yes
16-53-TL-	68-5212	68-5213	68-5214	68-5215	68-5224	68-5225	68-5226	68-5227	Yes
56-TL-	68-5691	68-5162	68-5163	68-5161	68-5688	68-5159	68-5160	68-5158	Yes
56-HK-TL-	68-5750	68-5751	68-5752	68-5753	68-5718	68-5719	68-5720	68-5721	Yes
16-56-TL-	68-5734	68-5735	68-5736	68-5737	68-5702	68-5703	68-5704	68-5705	Yes
57-TL-	N/A	68-5096	68-5098	68-5097	68-5102	68-5403	68-5105	68-5104	Yes
12-57-TL-	N/A	68-5099	68-5101	68-5100	68-5106	68-5107	68-5109	68-5108	Yes
55-57-TL-	N/A	68-5178	68-5179	68-5180	N/A	68-5181	68-5182	68-5186	Yes
12-55-57-TL-	N/A	68-5184	68-5185	68-5186	N/A	68-5187	68-5188	68-5189	Yes
55-58-TL-	68-5134	68-5135	68-5137	68-5136	68-514	68-5147	68-5149	68-5148	Yes
12-55-58-TL-	68-5142	68-5143	68-5145	68-5144	68-5154	68-5155	68-5157	68-5156	Yes
16-55-58-TL-	68-5138	68-5139	68-5141	68-5140	68-5150	68-5151	68-5153	68-5152	Yes
58-TL-	68-5110	68-5111	68-5113	68-5112	68-5122	68-5123	68-5125	68-5124	Yes
12-58-TL-	68-5118	68-5119	68-5121	68-5120	68-5130	68-5131	68-5133	68-5132	Yes
16-58-TL-	68-5114	68-5115	68-5117	68-5116	68-5126	68-5127	68-5129	68-5128	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	L	M	N	Sellable
LP	68-4242	68-4243	68-4244	Yes
12-LP	68-4250	68-4251	68-4252	Yes
16-LP	68-4246	68-4247	68-4248	Yes
58-LP	68-4340	68-4341	68-4342	Yes
12-58-LP	68-4344	68-4345	68-4346	Yes
19-58-LP	68-4348	68-4349	68-4350	Yes
12-19-58-LP	68-4352	68-4353	68-4354	Yes
56-TL-LP	68-5352	68-5353	68-5354	Yes
16-56-TL-LP	68-5796	68-5797	68-5798	Yes
56-HK-TL-LP	68-5808	68-5809	68-5810	Yes
55-56-TL-LP	68-5348	68-5349	68-5350	Yes
16-55-56-TL-LP	68-5799	68-5800	68-5801	Yes
55-56-HK-TL-LP	68-5811	68-5812	68-5813	Yes
58-TL-LP	68-5356	68-5357	68-5358	Yes
12-58-TL-LP	68-5360	68-5361	68-5362	Yes
55-58-TL-LP	68-5364	68-5365	68-5366	Yes
12-55-58-TL-LP	68-5368	68-5369	68-5370	Yes
19-LP	68-4292	68-4293	68-4294	Yes
12-19-LP	68-4300	68-4301	68-4302	Yes
16-19-LP	68-4296	68-4297	68-4298	Yes
55-LP	68-4305	68-4306	68-4307	Yes
12-55-LP	68-4309	68-4310	68-4311	Yes
19-55-LP	68-4313	68-4314	68-4315	Yes
12-19-55-LP	68-4317	68-4318	68-4319	Yes
55-56-LP	68-4322	68-4323	68-4324	Yes
19-55-56-LP	68-4326	68-4327	68-4328	Yes
16-55-56-LP	68-5769	68-5770	68-5771	Yes
16-19-55-56-LP	68-5775	68-5776	68-5777	Yes
55-56-HK-LP	68-5781	68-5782	68-5783	Yes
19-55-56-HK-LP	68-5787	68-5788	68-5789	Yes
56-LP	68-4331	68-4332	68-4333	Yes
19-56-LP	68-4335	68-4336	68-4337	Yes
16-56-LP	68-5766	68-5767	68-5768	Yes
16-19-56-LP	68-5772	68-5773	68-5774	Yes
56-HK-LP	68-5778	68-5779	68-5780	Yes
19-56-HK-LP	68-5784	68-5785	68-5786	Yes
55-58-LP	68-4357	68-4358	68-4359	Yes
12-55-58-LP	68-4361	68-4362	68-4363	Yes
19-55-58-LP	68-4365	68-4366	68-4367	Yes
12-19-55-58-LP	68-4369	68-4370	68-4371	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
PL-57- (LHRB)	68-6180	68-6181	68-6182	68-6183	68-6196	68-6197	68-6198	Yes
PL-57- (RHRB)	68-6184	68-6185	68-6186	68-6187	68-6200	68-6201	68-6202	Yes
12-PL-57- (LHRB)	68-6188	68-6189	68-6190	68-6191	68-6204	68-6205	68-6206	Yes
12-PL-57- (RHRB)	68-6192	68-6193	68-6194	68-6195	68-6208	68-6209	68-6210	Yes
PL-59- (LHRB)	68-6128	68-6129	68-6130	68-6131	68-6160	68-6161	68-6162	Yes
PL-59- (RHRB)	68-6132	68-6133	68-6134	68-6835	68-6164	68-6165	68-6166	Yes
12-PL-59- (LHRB)	68-6144	68-6145	68-6146	68-6147	68-6168	68-6169	68-6170	Yes
12-PL-59- (RHRB)	68-6148	68-6149	68-6150	68-6151	68-6172	68-6173	68-6174	Yes
PL-55-57- (LHRB)	68-6216	68-6217	68-6218	68-6219	68-6232	68-6233	68-6234	Yes
PL-55-57- (RHRB)	68-6220	68-6221	68-6222	68-6223	68-6836	68-6237	68-6238	Yes
12-PL-55-57- (LHRB)	68-6224	68-6225	68-6226	68-6227	68-6240	68-6241	68-6242	Yes
12-PL-55-57- (RHRB)	68-6228	68-6229	68-6230	68-6231	68-6244	68-6245	68-6246	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
12-53-	68-4595	68-4596	68-4596	68-4597	68-4607	68-4608	68-4609	68-4610	Yes
12-53-56-	68-5544	68-4687	68-4688	68-4689	68-5580	68-4690	68-4691	68-4692	Yes
12-55-	68-2797	68-2798	68-2800	67-2799	68-2809	68-2810	68-2812	68-2811	Yes
12-53-55-	68-4623	68-4624	68-4625	68-4626	68-4635	68-4636	68-4637	68-4638	Yes
12-57-	68-6177	68-2829	68-2826	68-2825	68-2835	68-2836	68-2838	68-2837	Yes
12-55-57-	68-6213	68-4942	68-4944	68-4943	68-4949	68-4950	68-4952	68-4951	Yes
12-58-	68-3044	68-3045	68-3047	68-3046	68-3056	68-3057	68-3059	68-3058	Yes
12-53-58-	68-4647	68-4648	68-4649	68-4650	68-4659	68-4660	68-4661	68-4662	Yes
12-19-53-	68-4735	68-4736	67-4737	68-4738	68-4747	68-4748	68-4749	68-4750	Yes
12-19-55-	68-2939	68-2940	68-2942	68-2941	68-2951	68-2952	68-2954	68-2953	Yes
12-19-57	68-6179	68-2973	68-2976	68-2975	68-2985	68-2986	68-2988	68-2987	Yes
12-19-58-	68-3094	68-3095	68-3097	68-3096	68-3106	68-3107	68-3109	68-3108	Yes
12-19-53-58-	68-4786	68-4787	68-4788	68-4789	68-4798	68-4799	68-4800	68-4801	Yes
12-19-59-	68-6112	68-3801	68-3802	68-3803	68-6114	68-3809	68-3810	68-3811	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
16-53-	68-4599	68-4600	68-4601	68-4602	68-4611	68-4612	68-4613	68-4614	Yes
16-55-	68-2793	68-2794	68-2796	68-2795	68-2805	68-2806	68-2808	68-2807	Yes
16-53-55-	68-4619	68-4620	68-4621	68-4622	68-4631	68-4632	68-4633	68-4634	Yes
16-56-	68-5562	68-5563	68-5564	68-5565	68-5618	68-5619	68-5620	68-5621	Yes
16-53-56-	68-5570	68-5571	68-5572	68-5773	68-5626	68-5627	68-5628	68-5629	Yes
16-53-55-56-	68-5574	68-5575	68-5576	68-5577	68-5630	68-5631	68-5632	68-5633	Yes
16-58-	68-3040	68-3041	68-3043	68-3042	68-3052	68-3053	68-3055	68-3054	Yes
16-53-58-	68-4643	68-4644	68-4645	68-4646	68-4655	68-4656	68-4657	68-4658	Yes
16-53-55-58-	68-4667	68-4668	68-4669	68-4670	68-4675	68-4676	68-4677	68-4678	Yes
16-19-53-	68-4739	68-4740	68-4741	68-4742	68-4751	68-4752	68-4753	68-4754	Yes
16-19-55-	68-2935	68-2936	68-2938	68-2937	68-2947	68-2948	68-2950	68-2949	Yes
16-19-56-	68-5650	68-5651	68-5652	68-5653	68-5634	68-5635	68-5636	68-5637	Yes
16-19-53-56-	68-5513	68-5535	68-5536	68-5537	68-5642	68-5643	68-5644	68-5645	Yes
16-19-53-55-56-	68-5531	68-5532	68-5533	68-5534	68-5646	68-5647	68-5648	68-5649	Yes
16-19-58-	68-3090	68-3091	68-3093	68-3092	68-3102	68-3103	68-3105	68-3104	Yes
16-19-53-58-	68-4782	68-4783	68-4784	68-4785	68-4794	68-4795	68-4796	68-4797	Yes

***For all associated parts in assemblies above, contact factory for availability**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
19-53-	68-4731	68-4732	68-4733	68-4734	68-4743	68-4744	68-4745	68-4746	Yes
19-55-	68-2931	68-2932	68-2934	68-2933	68-2943	68-2944	68-2946	68-2945	Yes
19-56-	68-5511	68-3225	68-3226	68-3224	68-5582	68-3230	68-3231	68-3229	Yes
19-57-	68-6178	68-2965	68-2968	68-2967	68-2977	68-2978	68-2980	68-2979	Yes
19-58-	68-3086	68-3087	68-3089	68-3088	68-3098	68-3099	68-3101	68-3100	Yes
19-59-	68-6111	68-3797	68-3798	68-3799	68-6113	68-3805	68-3806	68-3807	Yes
19-53-56-	68-5512	68-4826	68-4827	68-4828	68-5584	68-4829	68-4830	68-4831	Yes
19-53-55-56-	68-5527	68-4953	68-4954	68-4955	68-5585	68-4956	68-4957	68-4958	Yes
19-53-58-	68-4778	68-4779	68-4780	68-4781	68-4790	68-4791	68-4792	68-4793	Yes

***For all associated parts in assemblies above, contact factory for availability**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
53-	68-4591	68-4592	68-4593	68-4594	68-4603	68-4604	68-4605	68-4606	Yes
55-	68-2789	68-2790	68-2792	68-2791	68-2801	68-2802	68-2804	68-2803	Yes
53-55-	68-4615	68-4616	68-4617	68-4618	68-4627	68-4628	68-4629	68-4630	Yes
53-56-	68-5544	68-4687	68-4688	68-4689	68-5580	68-4690	68-4691	68-4692	Yes
53-55-56-	68-5545	68-4693	68-4694	68-4695	68-5581	68-4696	68-4697	68-4698	Yes
57-	68-6176	68-2815	68-2818	68-2817	68-2827	68-2828	68-2830	68-2829	Yes
55-57-	68-6212	68-4938	68-4940	68-4939	68-4945	68-4946	68-4948	68-4947	Yes
58-	68-3036	68-3037	68-3039	68-3038	68-3048	68-3049	68-3051	68-3050	Yes
53-58-	68-4639	68-4640	68-4641	68-4642	68-4651	68-4652	68-4653	68-4654	Yes
53-55-58-	68-4663	68-4664	68-4665	68-4666	68-4675	68-4676	68-4677	68-4678	Yes

- **For all associated parts in assemblies above, contact factory for availability**
- **Specify finish**

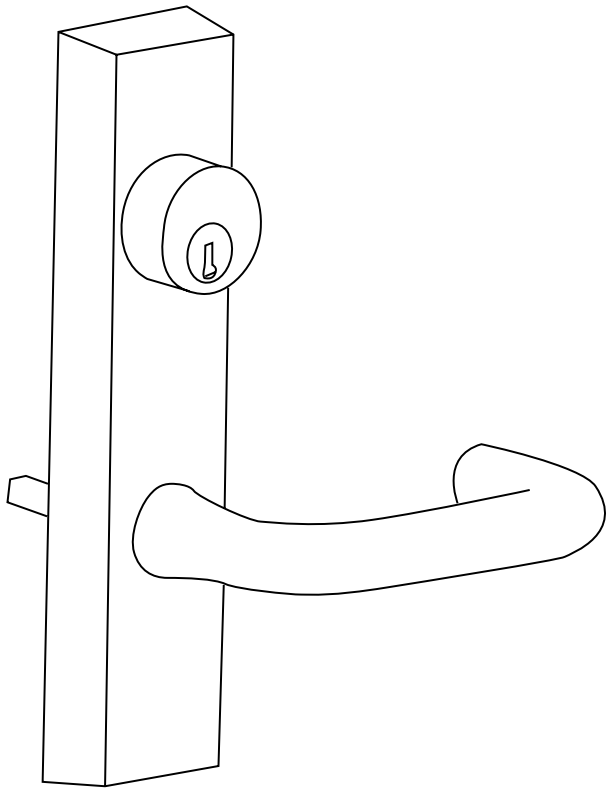
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Exit Devices				
	8300	AD8400 MD8400	8500	AD8600 MD8600 WD8600	SP8600[2] PP8600[2] PR8600[2]
04	704	—	704	—	—
	744[1]	—	744[1]	—	—
06	—	706-4	—	706-4	706-6
	—	746-4[1]	—	746-4[1]	746-6[1]
10	710	710-4	710	710-4	710-6
	740[1]	740-4[1]	740[1]	740-4[1]	740-6[1]
13	713	713-4	713-8	713-4	713-6
	743[1]	743-4[1]	743-8[1]	743-4[1]	743-6[1]
15	715	715-4	715-8	715-4	715-6
16	—	—	—	—	—
73	—	773-4	773-8	773-4	773-6
74	—	774-4	774-8	774-4	774-6
75	775	—	—	—	—
76	776	—	—	—	—
77	—	—	—	—	—
78	—	—	—	—	—

1. 740, 743, 744 & 746 are freewheeling levers
2. Designates discontinued products



A8231 12/17

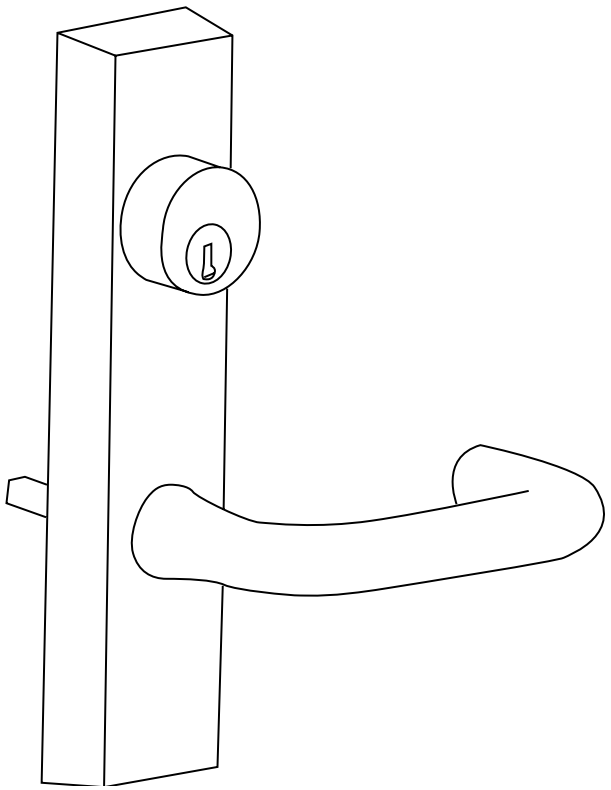
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Exit Devices						
	LS8600 LP8600 LR8600	**8700 FM8700 HC48700 HC8700**	**NB8700**	**SP8700[2] PP8700[2] PR8700[2]**	**8800**	**8888 HC8800**	**8900**
04	—	—	—	—	704	704	704
	—	—	—	—	744[1]	744[1]	744[1]
06	706-6	706	706-8	706-8	706-8	706-8	—
	746-6[1]	746[1]	746-8	746-8[1]	746-8[1]	746-8[1]	—
10	710-6	710	710	710	710	710	710
	740-6[1]	740[1]	740	740[1]	740[1]	740[1]	740[1]
13	713-6	713	—	713-8	713-8	713-8	713
	743-6[1]	743[1]	743-8[1]	743-8[1]	743-8[1]	743-8[1]	743[1]
15	715-6	715	715-8	715-8	715-8	715-8	715
16	—	—	—	—	716	—	716
73	773-6	773	773-8	773-8	—	—	—
74	774-6	774	774-8	774-8	—	—	—
75	—	—	—	—	775-8	775-8	775
76	—	—	—	—	776-8	776-8	776
77	—	—	—	—	777-8	777-8	777
78	—	—	—	—	778-8	778-8	778

1. 740, 743, 744 & 746 are freewheeling levers
2. Designates discontinued products



A8231 12/17

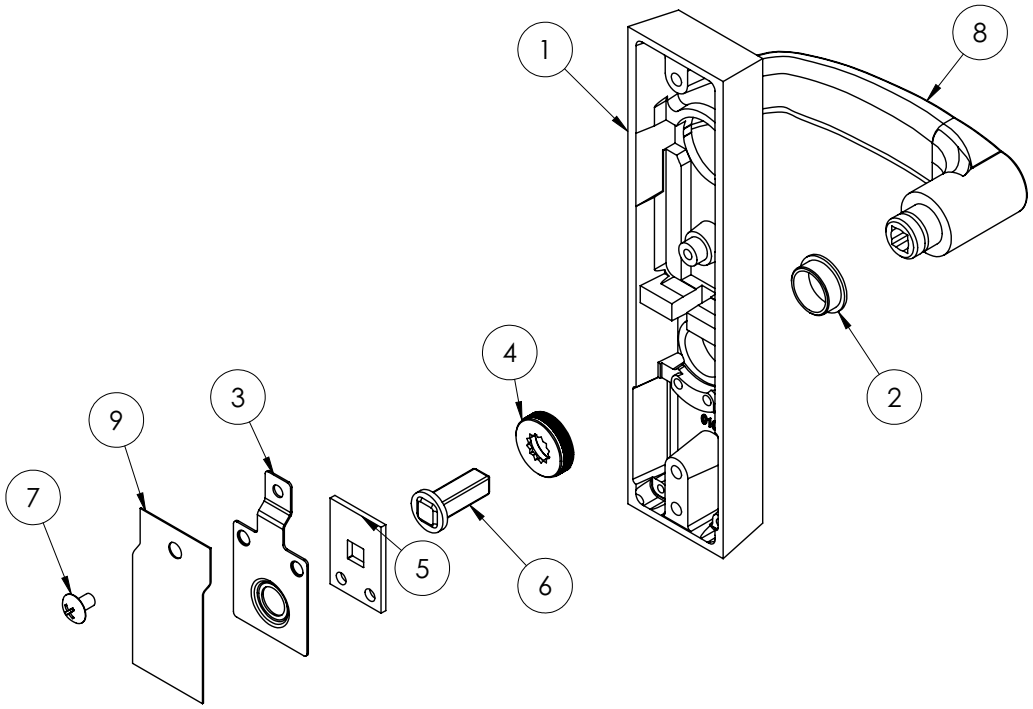
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0427	ET Case (704)	1	No
	97-0429	ET Case (710)	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	97-0522	Hub Plate (704/710)	1	Yes
6	97-0573	Spindle (704/710)	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	—	Lever Handle[1,2]	1	Yes
9	A6407	Information Tag	1	No
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

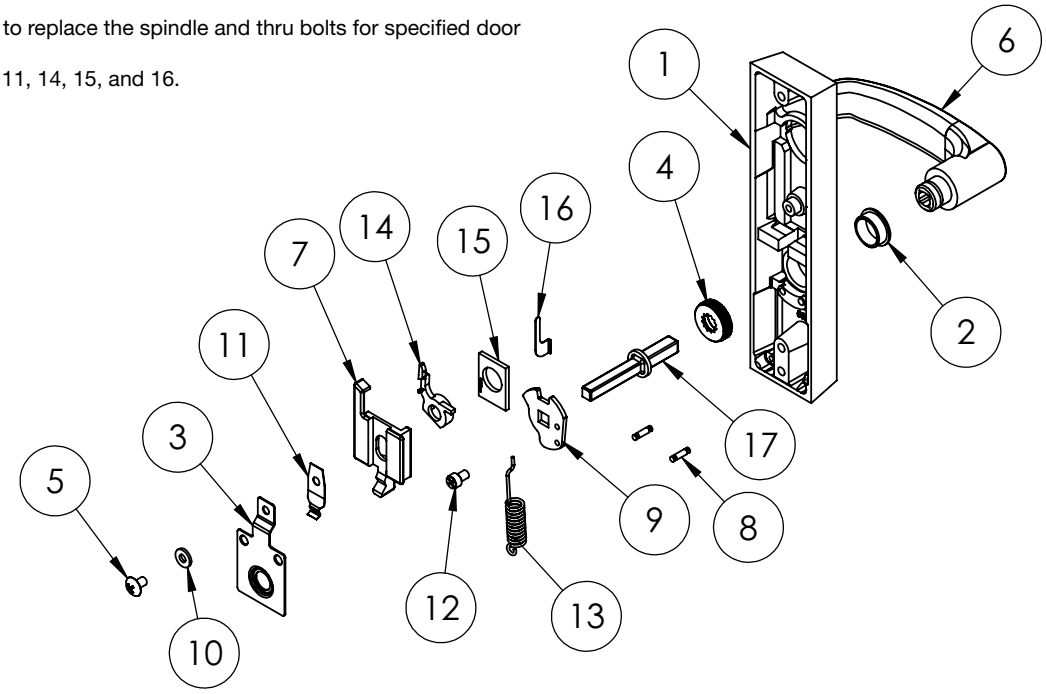
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
Not Shown	—	Cylinder Assembly[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
7	97-0355	Locking Slide (706) (607-2)	1	Yes
	97-0356	Locking Slide (713) (607-1)	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0528	Hub Plate (Std)	1	Yes
10	97-0557	Fusible Link	1	Yes
11	97-0571	Locking Slide Spring	1	Yes
12	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
13	97-0425	Hub Spring (Std)	1	Yes
14	97-0558	Slide Support	1	No
15	97-0563	Spring Support	1	No
16	97-0564	Return Spring	1	No
17	97-0549	Spindle (1 3/4" Door) (730-1)	1	Yes
	97-0550	Spindle (2" Door) (730-2)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-3)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 5, 7, 10, 11, 14, 15, and 16.



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

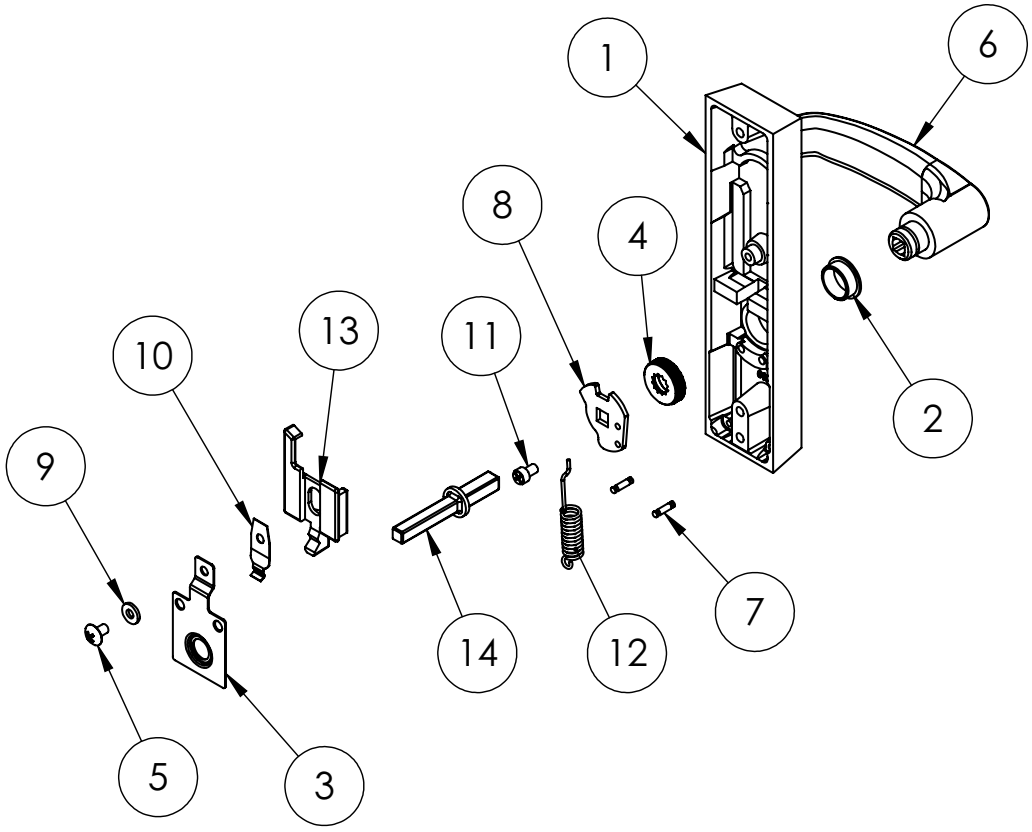
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	730-1	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-2	Spindle Retrofit Kit (2" Door)	1	Yes
	730-3	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

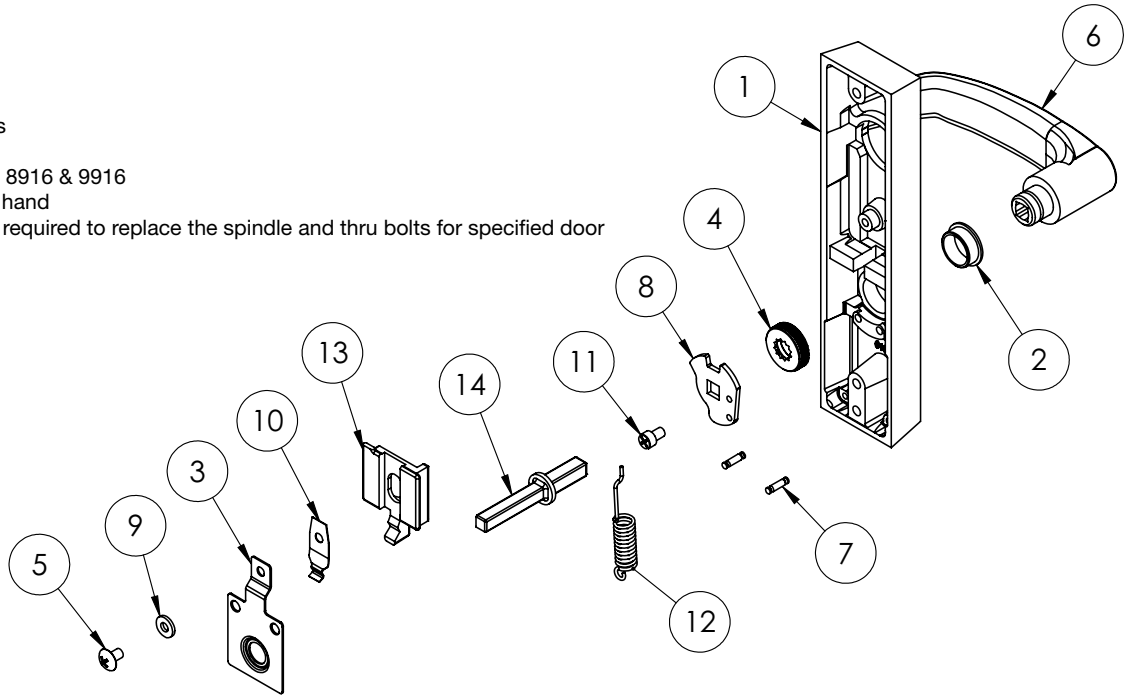
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0427	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
7	01-4507	1/8" X 1/2' Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
Not Shown	—	Cylinder[1,2,2a]	1	Yes
	97-0350	Cylinder Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	13-0086	Backplate (8816 Only)	1	Yes
	13-0074	Connecting Screw (8816 Only)	2	Yes
	13-0075	Connecting Screw (8816 Only) (2 1/2" Door And Over)	2	Yes
	13 97-0439	Locking Slide (716)	1	Yes
14	97-0549	Spindle (1 3/4" Door) (730-1)	1	Yes
	97-0550	Spindle (2" Door) (730-2)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-3)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	1	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	1	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	1	Yes

1. Specify finish
2. Specify cylinder size
2a. By keying Requirements
2b. #34 Cylinder for 8816
#46 Mortise cylinder for 8916 & 9916
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

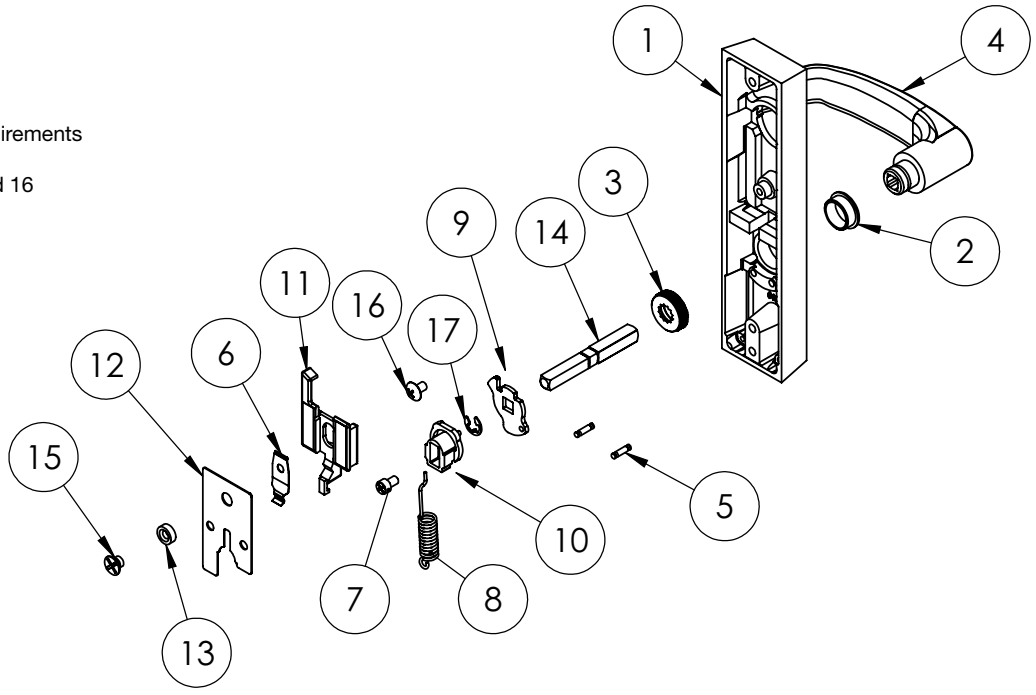
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0347	Locking Slide Spring	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	97-0571	Locking Slide Spring		Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0478	Lower Hub Plate	1	Yes
10	97-0479	Spindle Lock	1	Yes
11	97-0475	Locking Slide (743)	1	Yes
12	97-0581	Retaining Plate	1	Yes
13	97-0582	Spacer	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	01-1479	Cr-Fhms #10-32 X 1/2"	1	Yes
16	01-1183	Ct-Thms #10-32 X 5/16"	1	Yes
17	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 6, 11, and 16



A8231 12/17

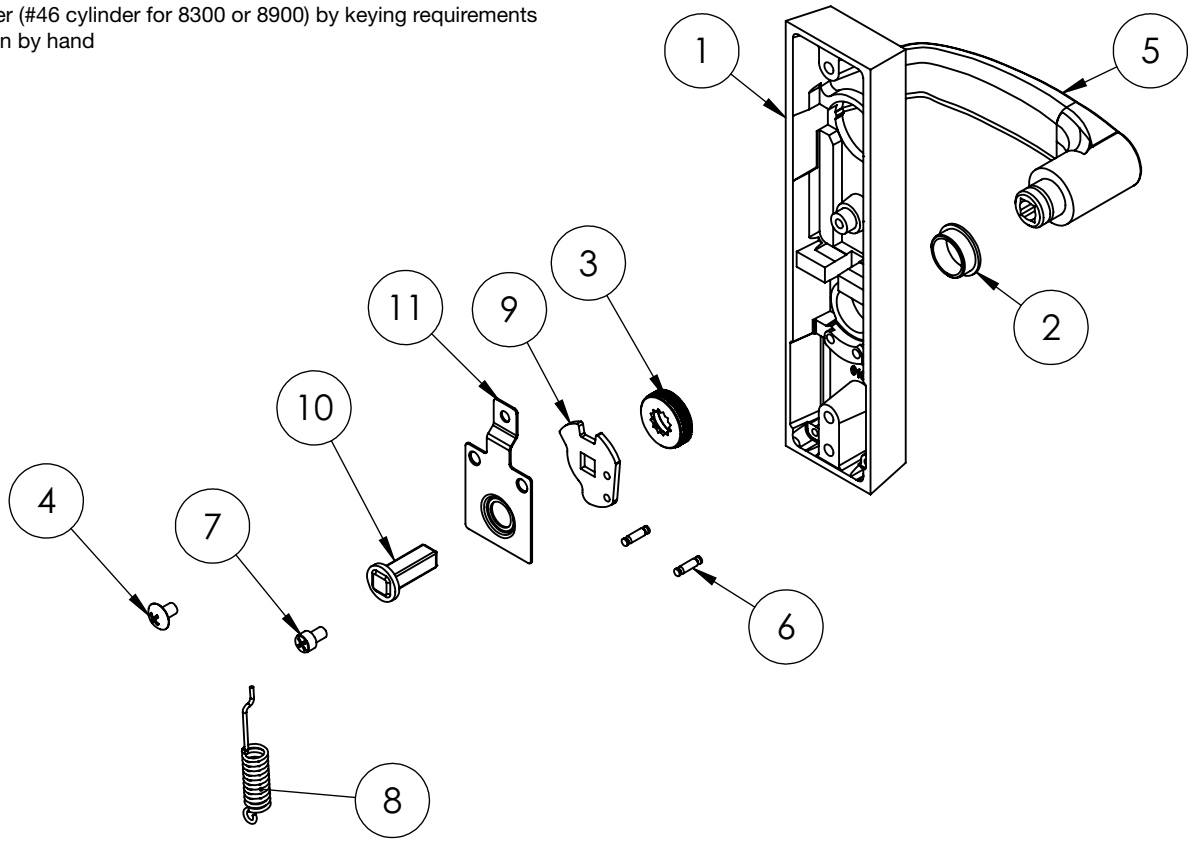
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case (740)	1	No
	97-0427	ET Case (744)	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
5	—	Lever Handle[1,2]	1	Yes
6	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0528	Hub Plate	1	Yes
10	97-0573	Spindle	1	Yes
11	68-1393	Retaining Plate	1	Yes
Not Shown	—	Rim Cylinder (744 Only)[1,2]	1	Yes
	13-0086	Backplate (744 Only)	1	Yes
	13-0074	Connecting Screw (744 Only)	2	Yes
	13-0075	Connecting Screw (744 Only) (2 1/2" Door And Over)	2	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #34 cylinder (#46 cylinder for 8300 or 8900) by keying requirements
3. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

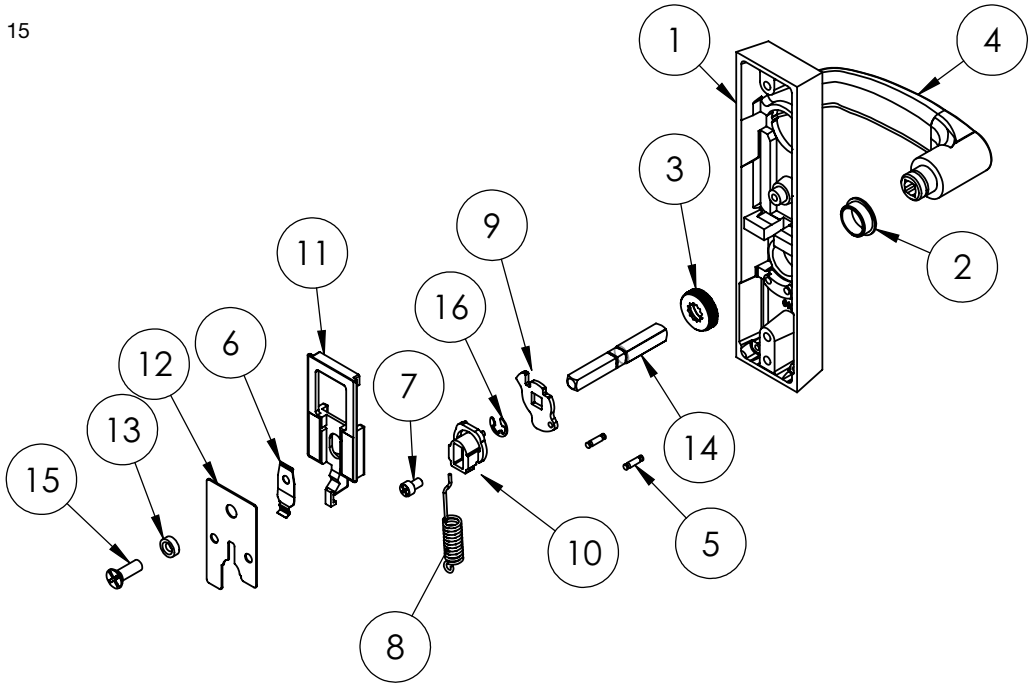
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	97-0347	Locking Slide Spring	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	97-0571	Locking Slide Spring W/ Bl Dyk	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0478	Lower Hub Plate	1	Yes
10	97-0479	Spindle Lock	1	Yes
11	97-0476	Locking Slide (746 Function)	1	Yes
12	97-0581	Retaining Plate	1	Yes
13	97-0582	Spacer	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
16	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 6, 11, and 15



A8231 12/17

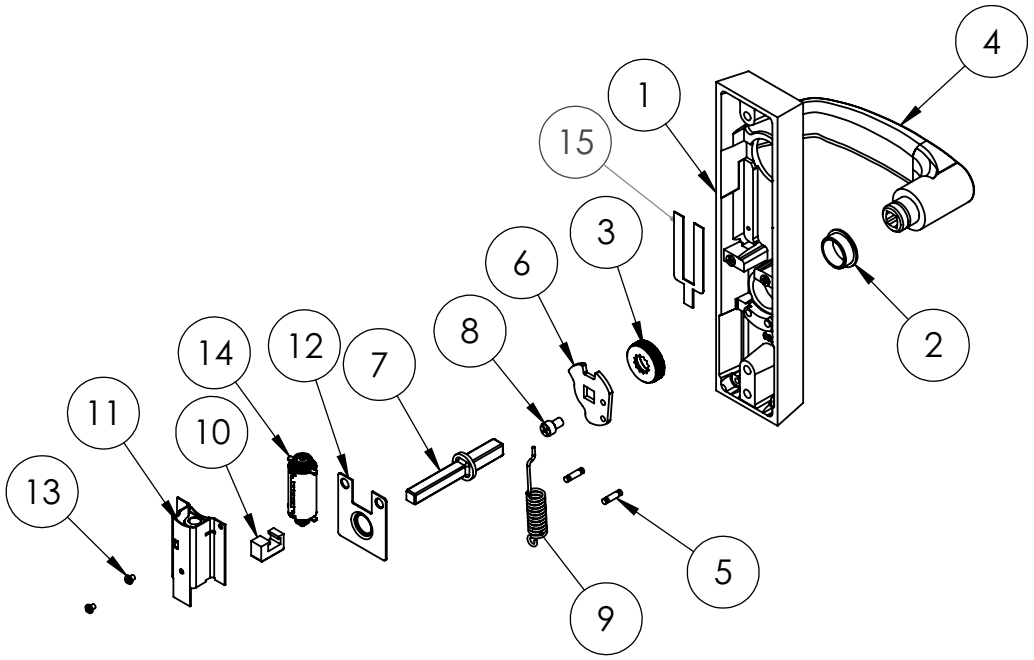
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0528	Hub Plate	1	Yes
7	97-0549	Spindle (1 3/4" Door)	1	
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	
8	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0329	Locking Tail	1	Yes
11	97-3932	Solenoid Cover Assembly (Fail Secure)	1	Yes
12	68-1402	Retainer Plate, Electrical Function	1	Yes
13	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
14	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
15	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	

1. Specify finish
2. Specify lever design by hand



A8231 12/17

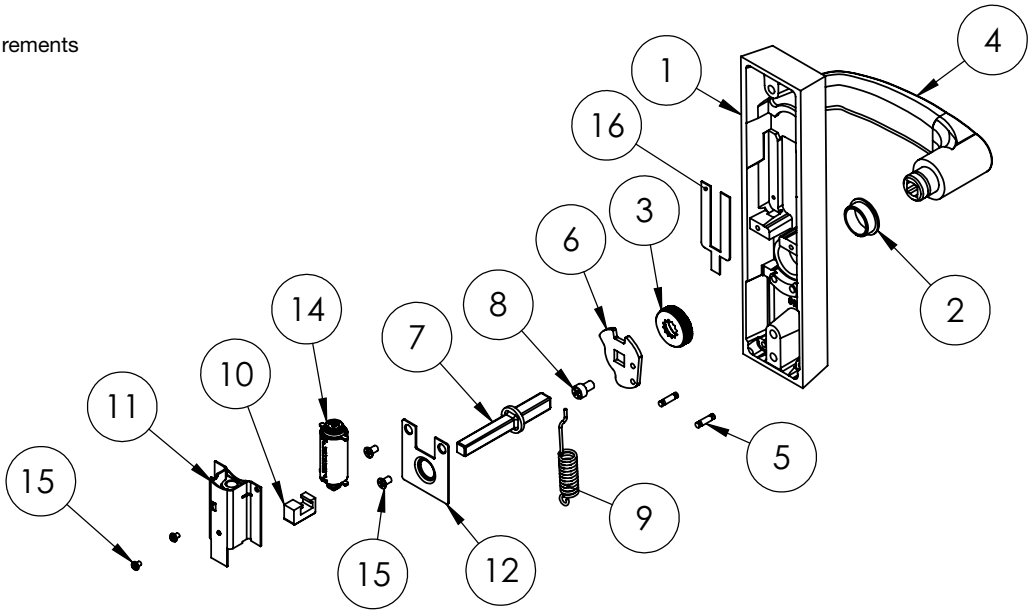
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	97-0528	Hub Plate	1	Yes
7	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	—	Cylinder[1,3]	1	Yes
	13-0086	Backplate	1	Yes
	13-0074	Connecting Screw	2	Yes
	13-0075	Connecting Screw (2 1/2" Door And Over)	2	Yes
8	01-1182	CR-CHMS #10-32 X .297	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0329	Locking Tail	1	Yes
11	97-3932	Solenoid Cover	1	Yes
12	68-1402	Retainer Plate, Electrical Function	1	Yes
13	01-1154	#6-32 X 1/4" PH Flat Undercut Ms	2	Yes
14	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
15	01-4560	#3-48 X 1/8" Pan CR-Ohms	2	Yes
16	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand
3. Specify #46 cylinder by keying requirements



A8231 12/17

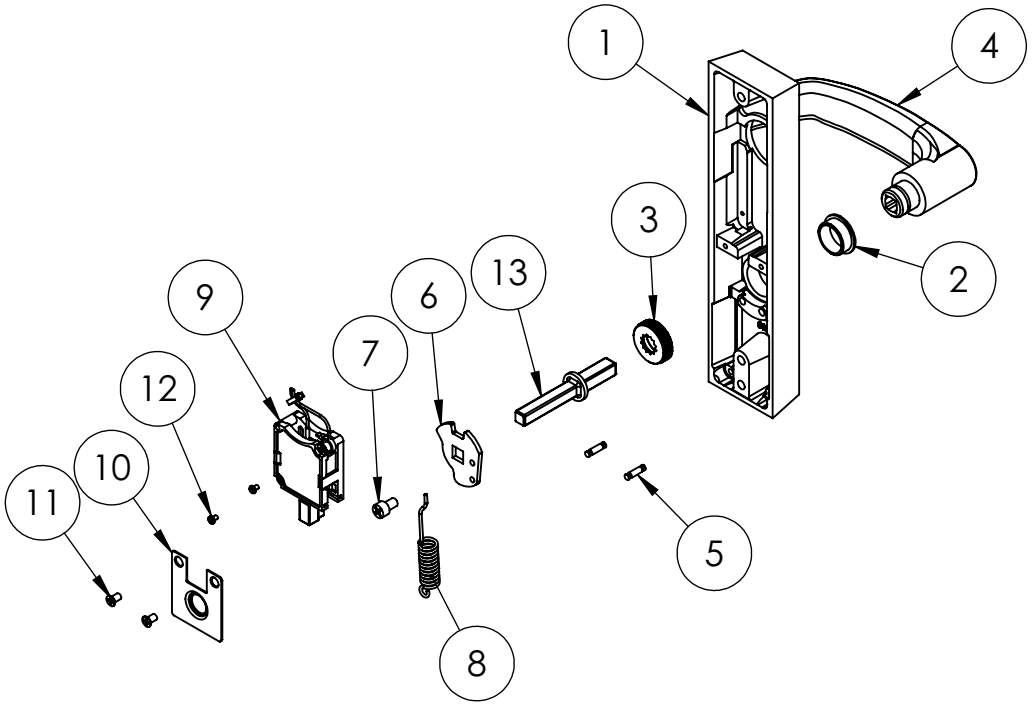
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	Electric ET Case W/ Cylinder Prep	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
Not Shown	—	Cylinder[1,2]	1	Yes
6	97-0528	Hub Plate (Std)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #46 cylinder by keying requirements
3. Specify lever design by hand



A8231 12/17

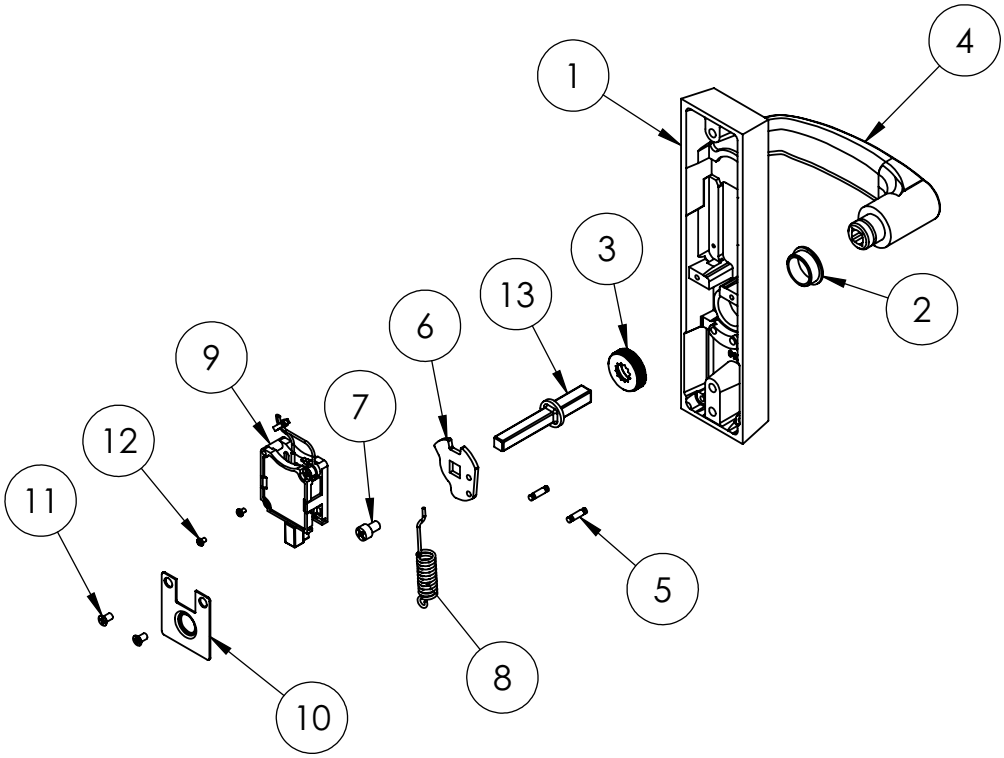
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	Electric ET Case W/O Cylinder Prep[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0528	Hub Plate (Std)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

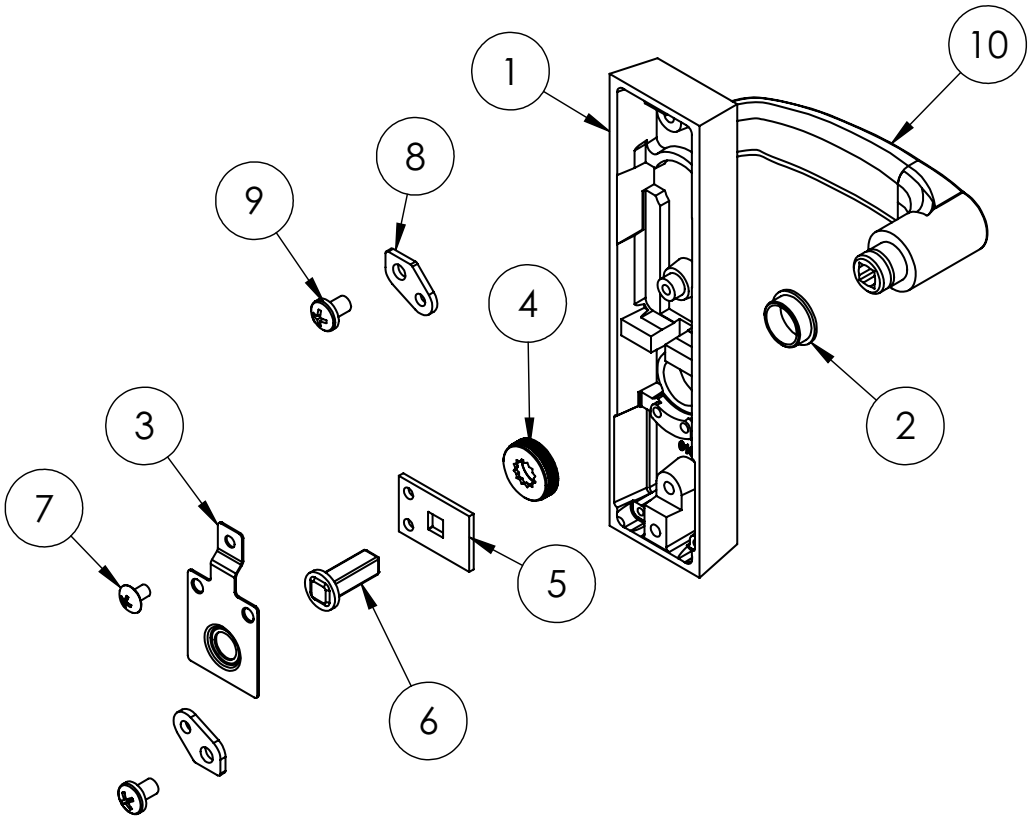
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	97-0522	Hub Plate (704/710)	1	Yes
6	97-0573	Spindle (704/710)	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	68-0853	Bracket	2	Yes
9	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
10	—	Lever Handle[1,2]	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 3 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

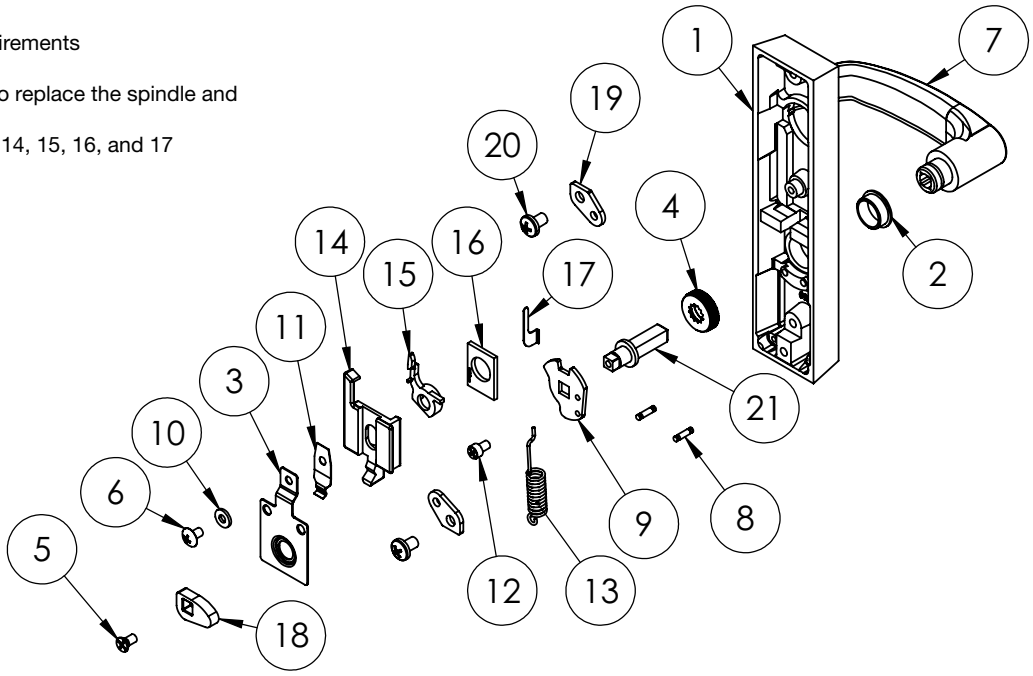
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1027	Ph Fl U'cut Ms #10-24 X 3/8"	1	Yes
6	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
7	—	Lever Handle[1,3]	1	Yes
Not Shown	—	Cylinder Assembly[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0528	Hub Plate (Std)	1	Yes
10	97-0557	Fusible Link	1	Yes
11	97-0571	Locking Slide Spring	1	Yes
12	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
13	97-0425	Hub Spring (Std)	1	Yes
14	97-0355	Locking Slide (706)	1	Yes
	97-0356	Locking Slide (713)	1	Yes
15	97-0558	Slide Support	1	No
16	97-0563	Spring Support	1	No
17	97-0564	Return Spring	1	No
18	68-0852	Cam 700-4	1	Yes
19	68-0853	Bracket	2	Yes
20	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
21	97-0549	Spindle (1 3/4" Door) (730-4)	1	Yes
	97-0550	Spindle (2" Door) (730-5)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-6)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 6, 10, 11, 14, 15, 16, and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

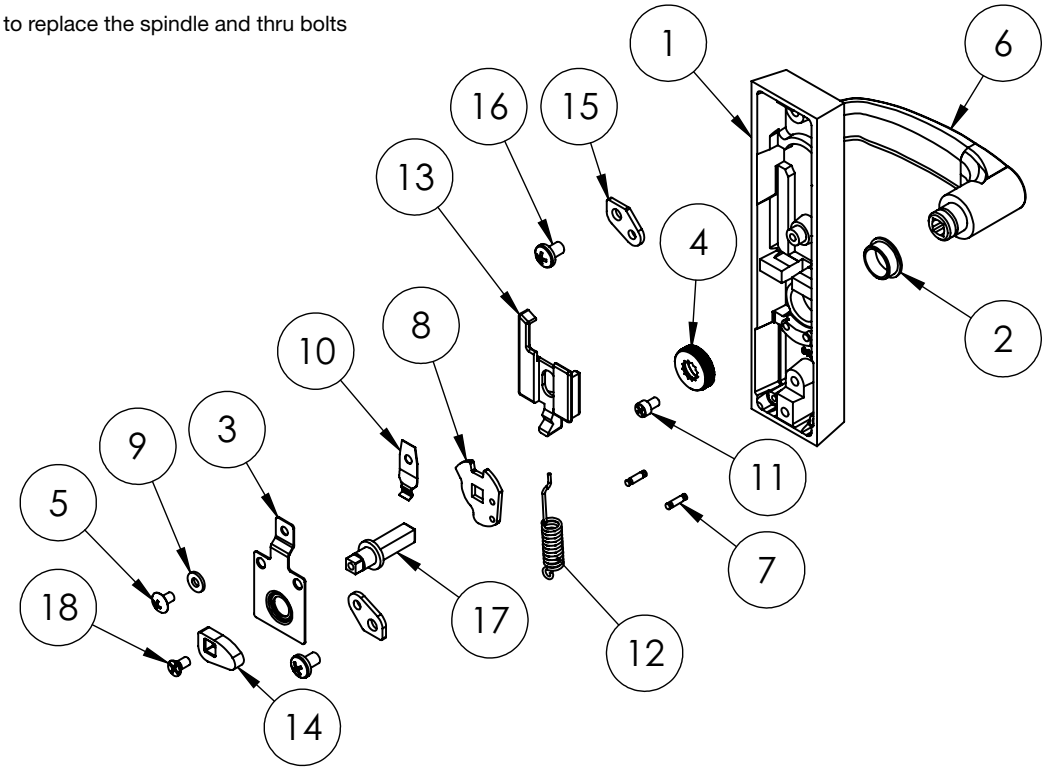
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	68-0852	Cam 700-4	1	Yes
15	68-0853	Bracket	2	Yes
16	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
17	730-4	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-5	Spindle Retrofit Kit (2" Door)	1	Yes
	730-6	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
18	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-30 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

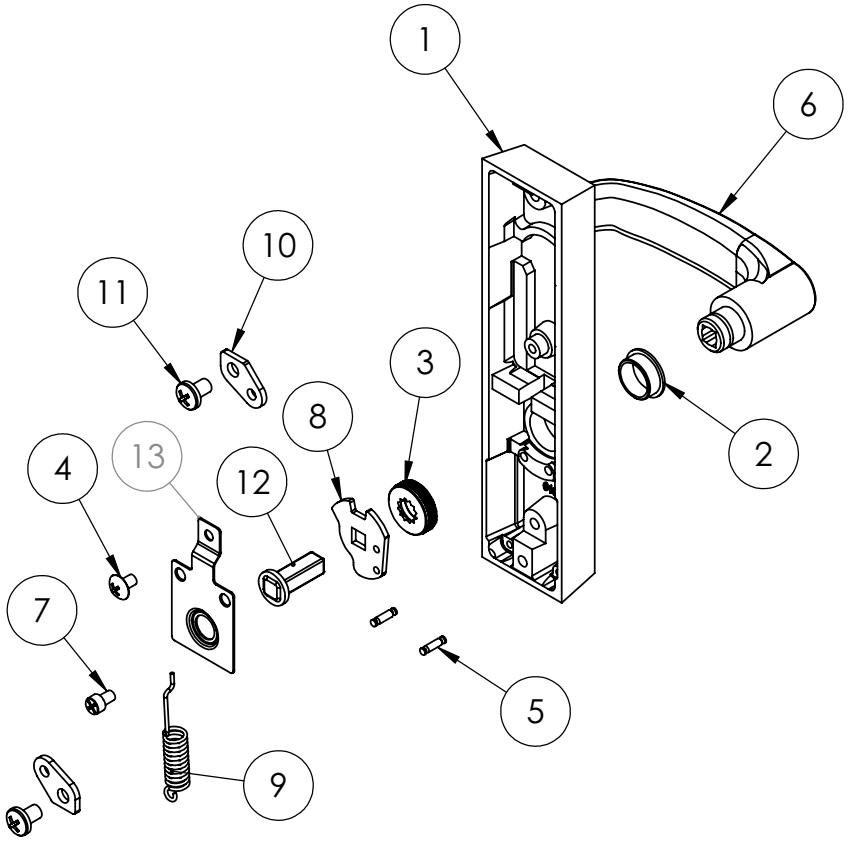
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,2]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0528	Hub Plate	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	68-0853	Bracket	2	Yes
11	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
12	97-0573	Spindle	1	Yes
13	68-1393	Retaining Plate	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

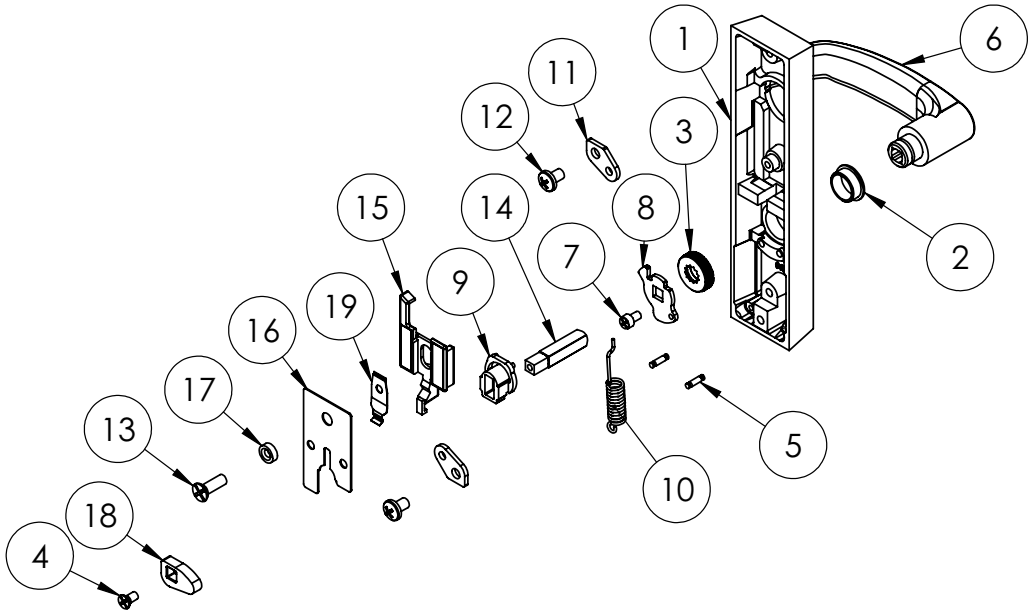
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,3]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
9	97-0479	Spindle Lock	1	Yes
10	97-0425	Hub Spring (Std)	1	Yes
11	68-0853	Bracket	2	Yes
12	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	2	Yes
13	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
14	97-3098	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3099	Spindle Assembly (2" Door)	1	Yes
	97-3100	Spindle Assembly (2 1/4" Door)	1	Yes
15	97-0475	Locking Slide (743)	1	Yes
16	97-0581	Retaining Plate	1	Yes
17	97-0582	Spacer	1	Yes
18	68-0852	Cam 700-4	1	Yes
19	97-0347	Locking Slide Spring	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 13, 15, 17 and 19



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

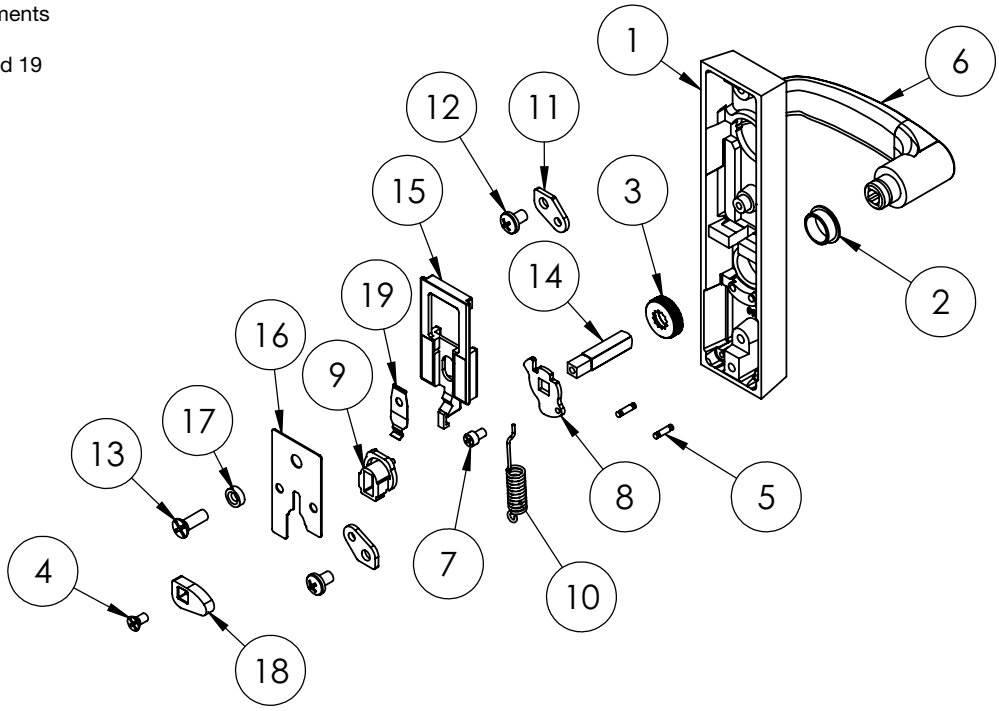
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap	1	Yes
4	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,3]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
9	97-0479	Spindle Lock	1	Yes
10	97-0425	Hub Spring (Std)	1	Yes
11	68-0853	Bracket	2	Yes
12	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	2	Yes
13	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	97-0476	Locking Slide (746)	1	Yes
16	97-0581	Retaining Plate	1	Yes
17	97-0582	Spacer	1	Yes
18	68-0852	Cam 700-4	1	Yes
19	97-0347	Locking Slide Spring	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 13, 15, 17 and 19



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

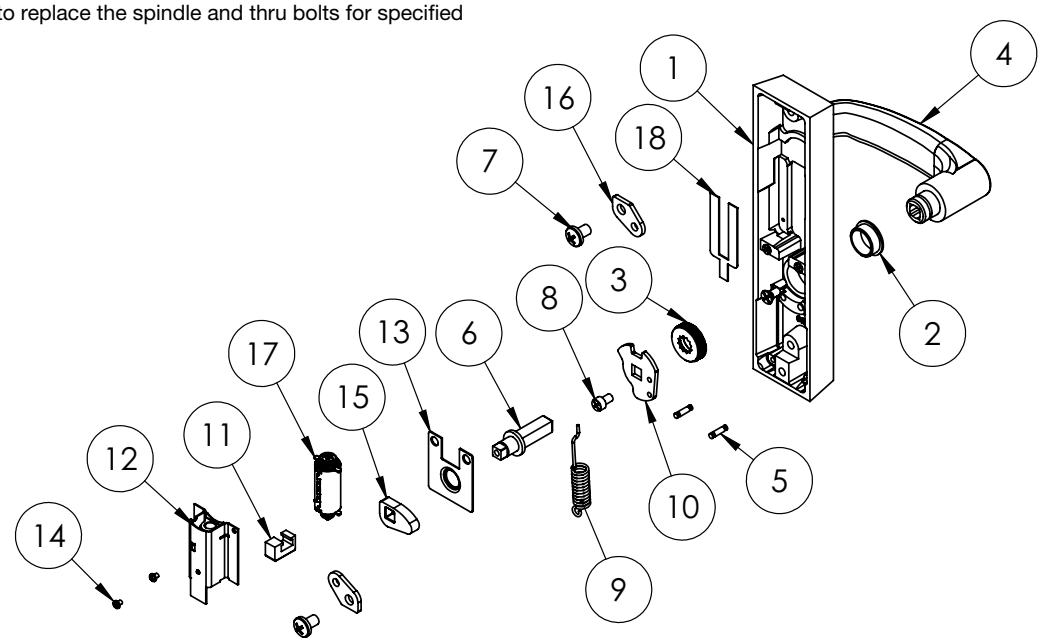
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0437	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	730-4	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-5	Spindle Retrofit Kit (2" Door)	1	Yes
	730-6	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
7	01-1478	Cr Pan Hd Mach Screw #1/4 X 3/8"	2	Yes
8	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0528	Hub Plate	1	Yes
11	97-0329	Locking Tail	1	Yes
12	97-3932	Solenoid Cover Assembly (Fail Secure)	1	Yes
13	68-1402	Retainer Plate, Electrical Function	1	Yes
14	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
15	68-0852	Cam 700-4	1	Yes
16	68-0853	Bracket	2	Yes
17	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
18	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

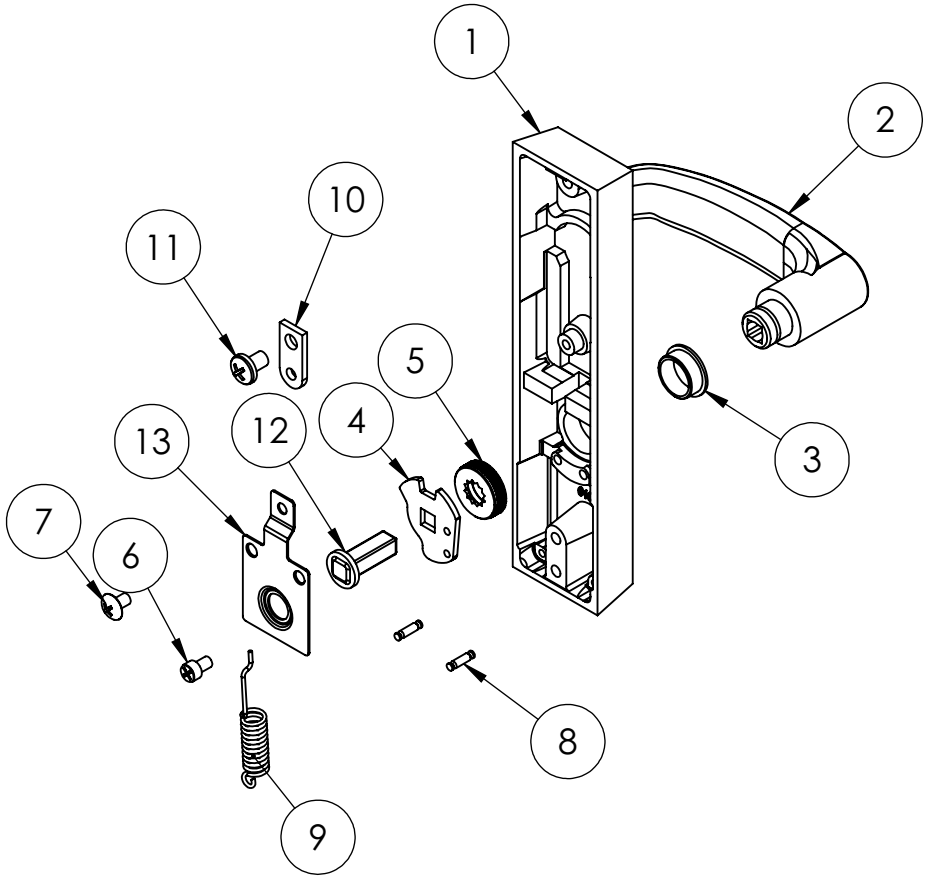
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0523	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0528	Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	1	Yes
12	97-0573	Spindle	1	Yes
13	68-1393	Retaining Plate	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

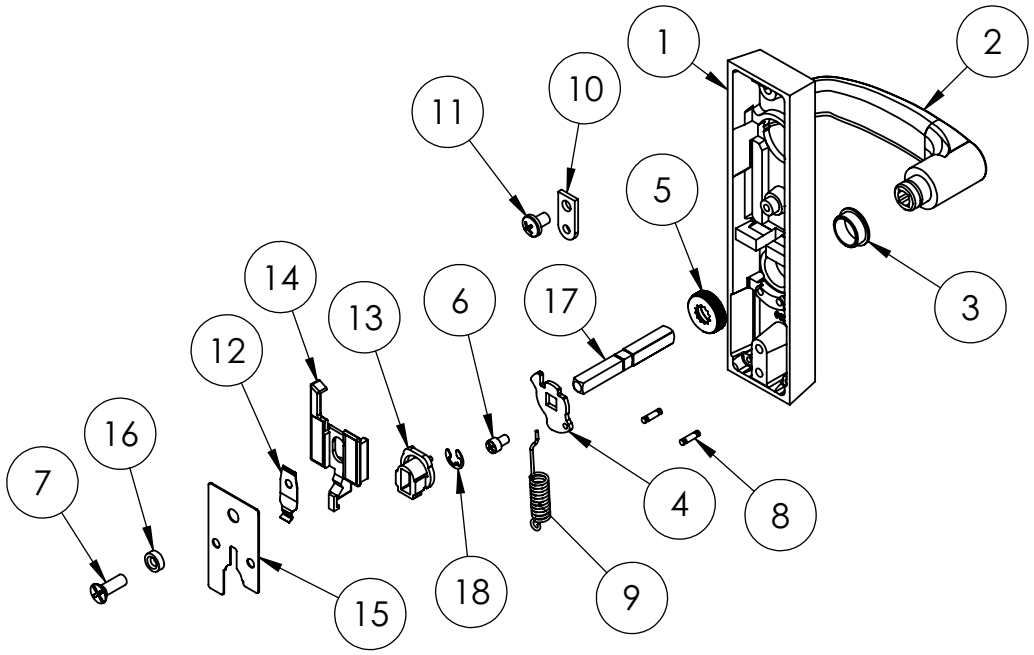
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0524	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1,3]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0478	Lower Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
8	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0380	Cylinder Nut	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0479	Spindle Lock	1	Yes
14	97-0475	Locking Slide (743)	1	Yes
15	97-0581	Retaining Plate	1	Yes
16	97-0582	Spacer	1	Yes
17	97-3092	Spindle Assembly	1	Yes
18	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 700-6 ET control is only available for 1-3/4" doors

Note: 607 kit contains items 7, 12, 14 and 16



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

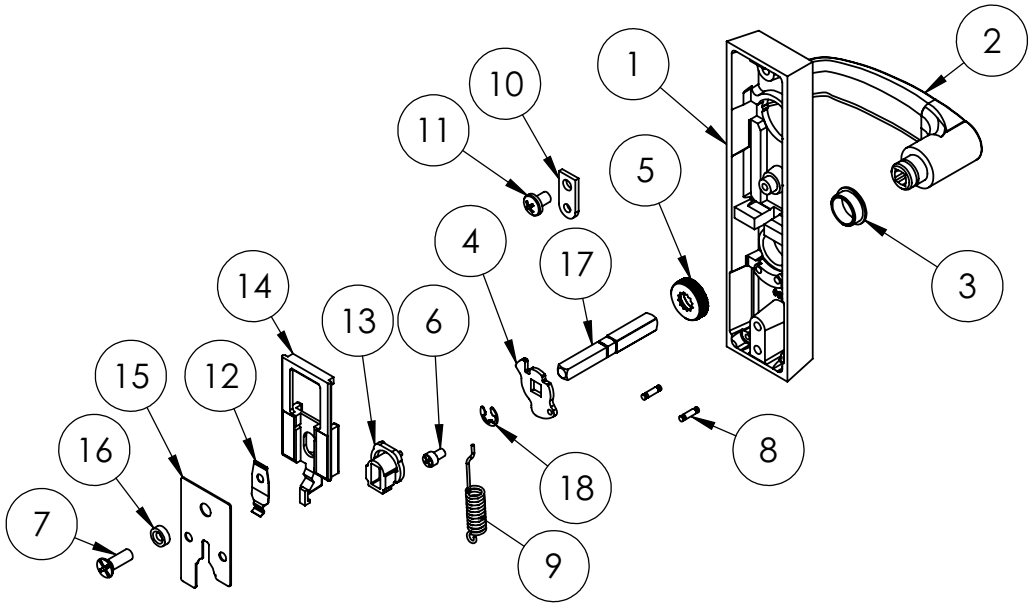
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0524	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1,3]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0478	Lower Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0479	Spindle Lock	1	Yes
14	97-0526	Locking Slide (746-6)	1	No
15	97-0581	Retaining Plate	1	Yes
16	97-0582	Spacer	1	Yes
17	97-3092	Spindle Assembly	1	Yes
18	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 700-6 ET control is only available for 1-3/4" doors

Note: 607 kit includes items 7, 12, 14 and 16



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

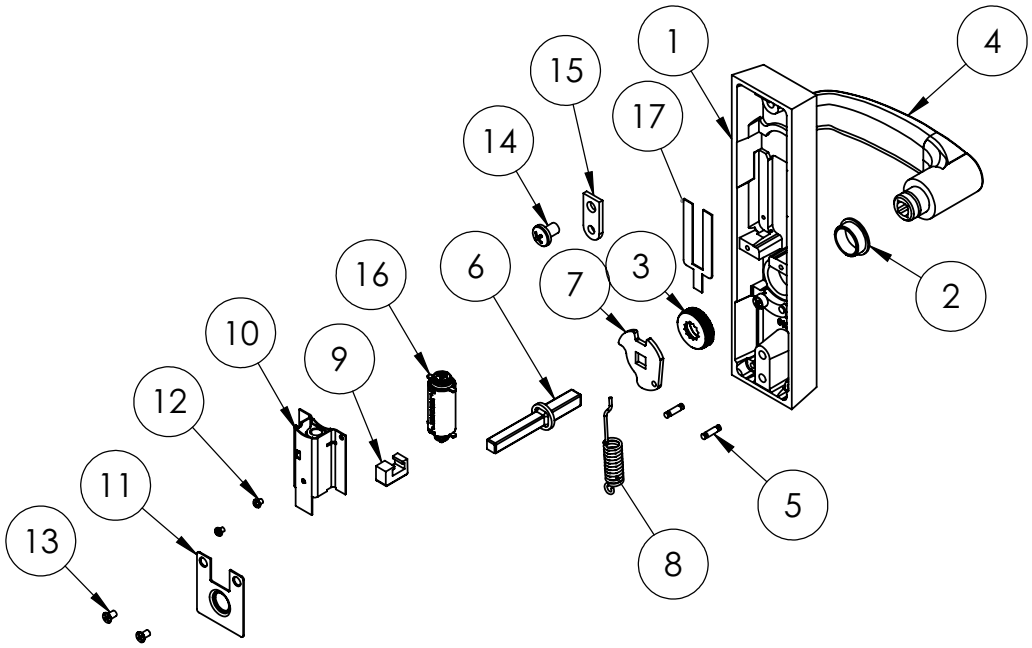
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0525	ET Case, Drop Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0549	Spindle (Lockable 700 And 700-6)	1	Yes
7	97-0480	Locking Piece For -6 And -8	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0329	Locking Tail	1	Yes
10	97-3932	Solenoid Cover Assembly	1	Yes
11	68-1402	Retainer Plate, Electrical Function	1	Yes
12	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
13	01-1154	CR-FHMS #6-32 X 1/4"	2	Yes
14	01-1478	CR Pan Hd Mach Screw #1/4-20 X 3/8"	1	Yes
15	68-1254	Extension Bracket	1	Yes
16	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
17	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 700-6 ET control is only available for 1 3/4" doors



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

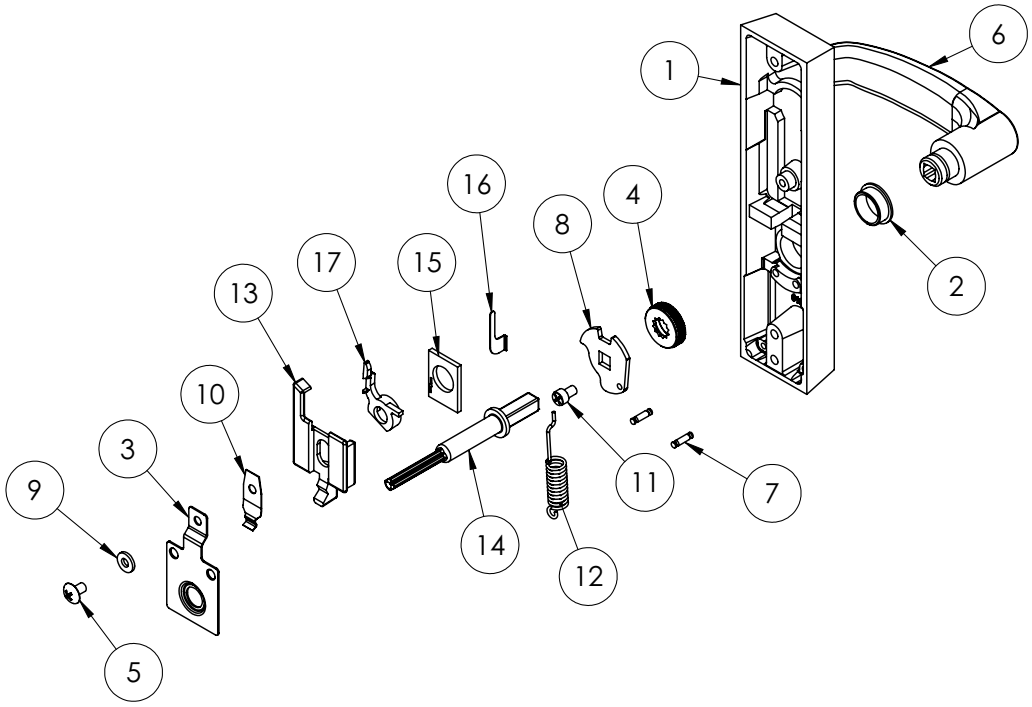
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
7	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
8	97-0480	Locking Piece For -6 And -8	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0355	Locking Slide (706)	1	Yes
	97-0356	Locking Slide (713)	1	Yes
14	97-0541	Spindle (Cross)	1	Yes
15	97-0563	Spring Support	1	No
16	97-0564	Return Spring	1	No
17	97-0558	Slide Support	1	No
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 5, 9, 10, 13, 15, 16, and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

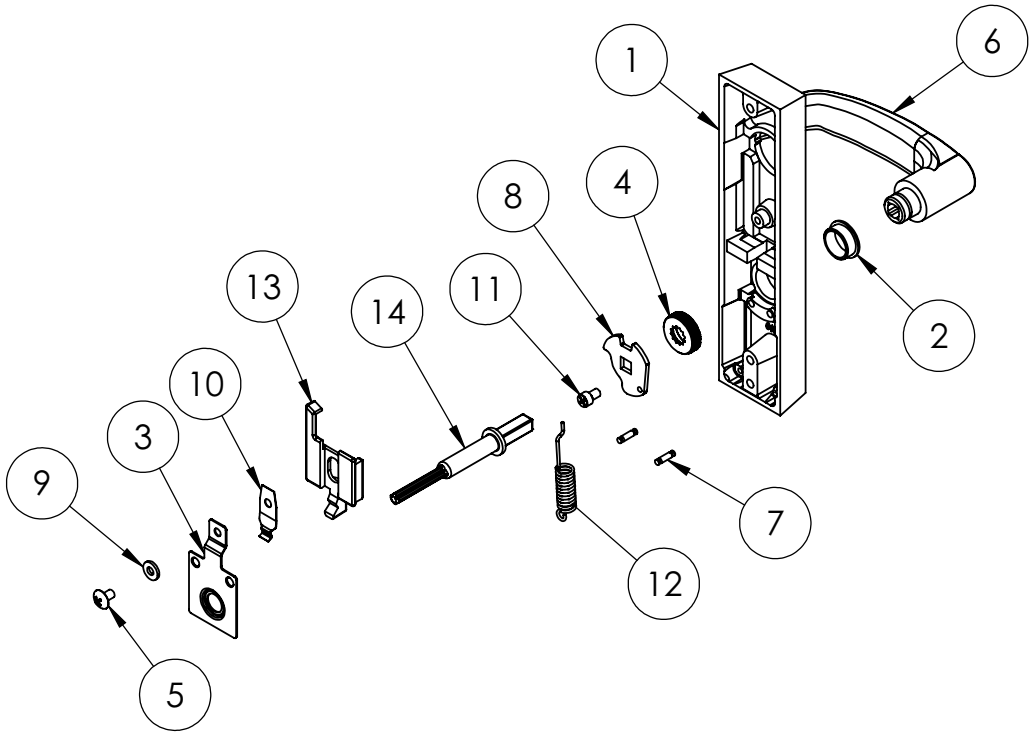
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
8	97-0480	Locking Piece For -6 And -8	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	730-7	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-8	Spindle Retrofit Kit (2" Door)	1	Yes
	730-9	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

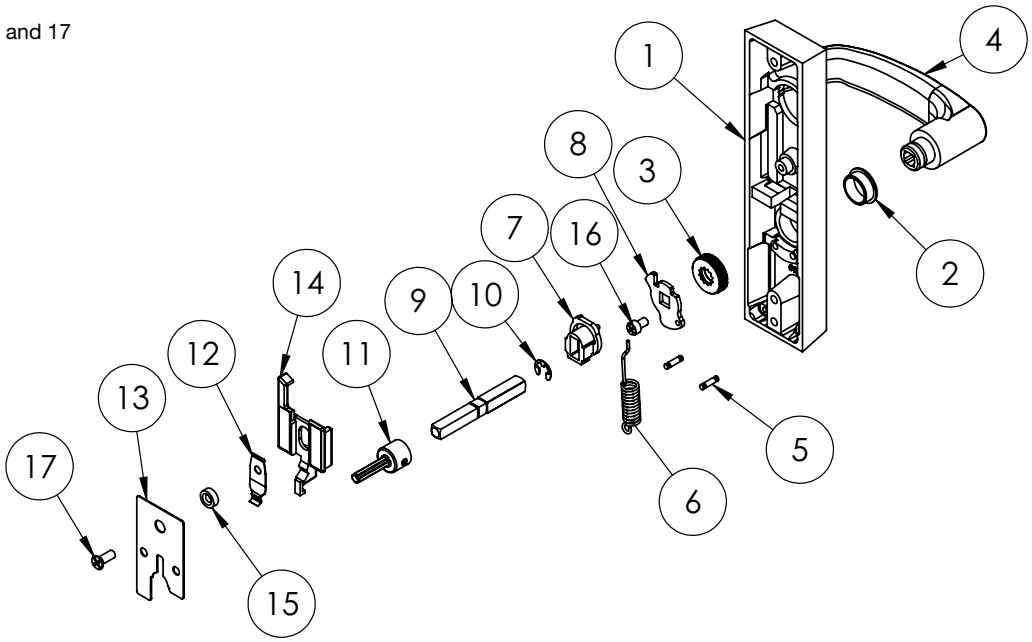
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0425	Hub Spring (Std)	1	Yes
7	97-0479	Spindle Lock	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
9	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
10	97-0527	E Clip 0.312 Shaft	1	Yes
11	68-3671	Spindle Adapter	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0581	Retaining Plate	1	Yes
14	97-0475	Locking Slide (743)	1	Yes
15	97-0582	Spacer	1	Yes
16	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
17	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 12, 14, 15 and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

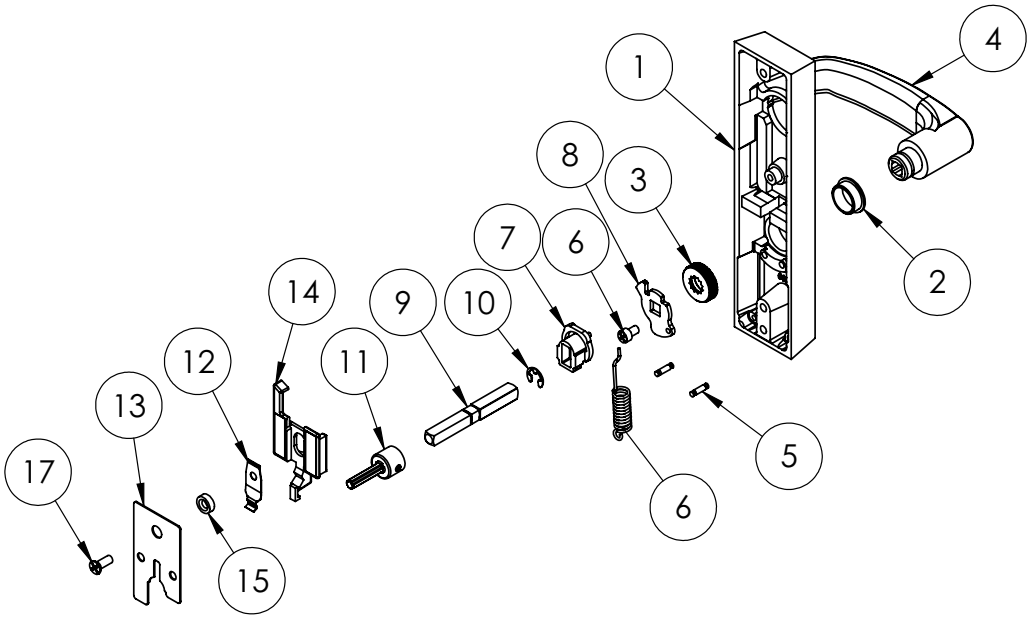
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0425	Hub Spring (Std)	1	Yes
7	97-0479	Spindle Lock	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
9	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
10	97-0527	E Clip 0.312 Shaft	1	Yes
11	68-3671	Spindle Adapter	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0581	Retaining Plate	1	Yes
14	97-0476	Locking Slide (746 Function)	1	Yes
15	97-0582	Spacer	1	Yes
16	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
17	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 12, 14, 15 and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

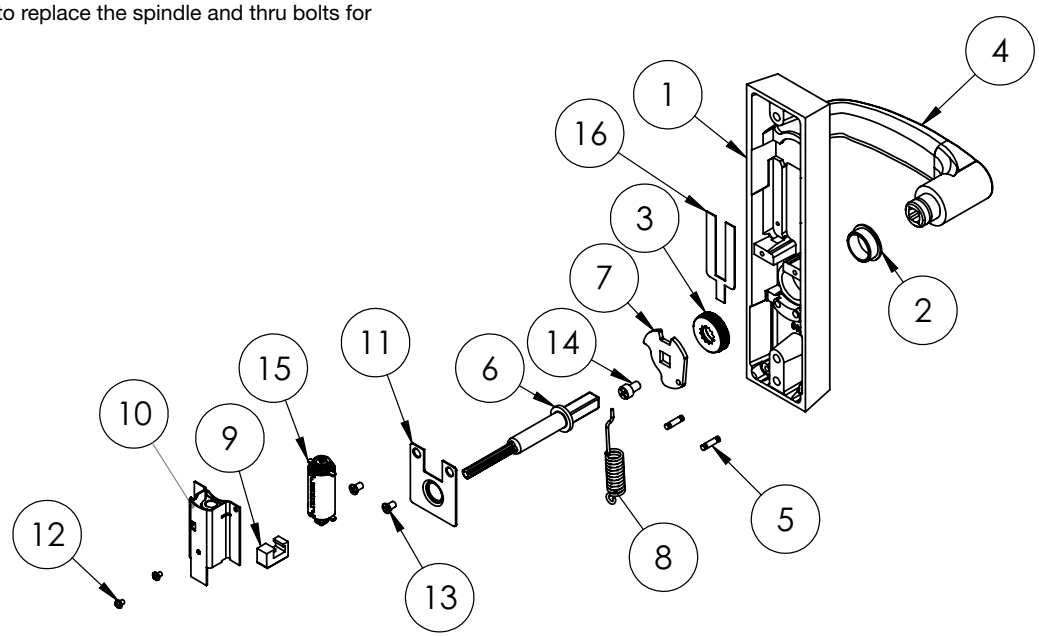
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
Not Shown	730-7	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-8	Spindle Retrofit Kit (2" Door)	1	Yes
	730-9	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
6	97-0541	Spindle	1	Yes
7	97-0480	Lower Hub Plate	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0329	Locking Tail	1	Yes
10	97-3932	Solenoid Cover Assembly	1	Yes
11	68-1402	Retainer Plate, Electrical Function	1	Yes
12	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
13	01-1154	Cr-Fhms #6-32 X 1/4"	2	Yes
14	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
15	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
16	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

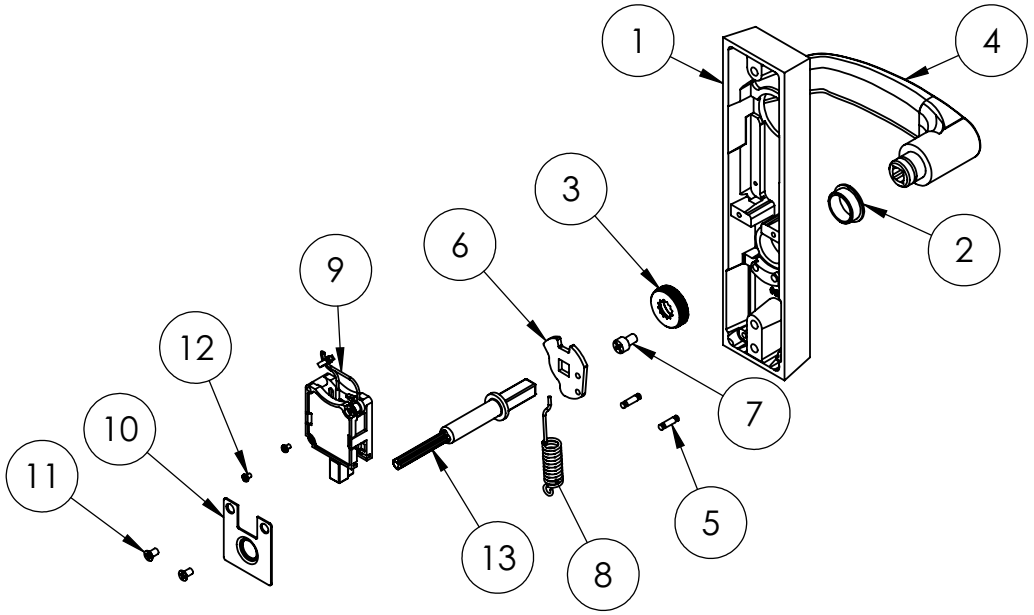
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	Electric ET Case W/ Cylinder Prep	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0480	Hub Plate (700-8)	1	Yes
7	01-1182	CR-CHMS #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0541	Spindle (Lockable 700-8)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

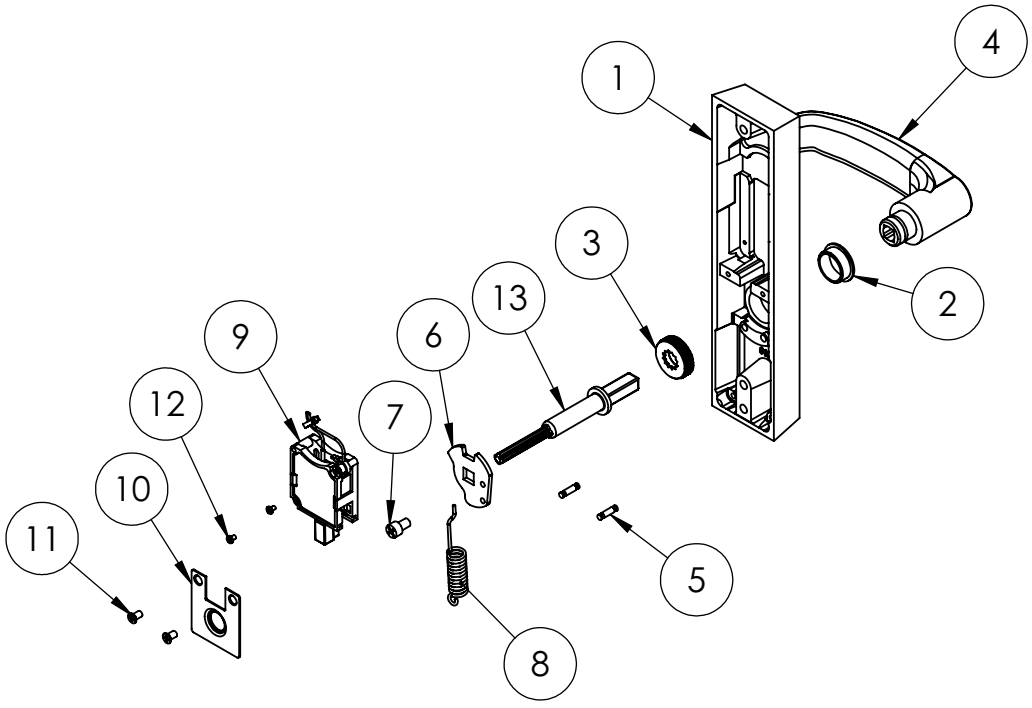
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	Electric ET Case W/O Cylinder Prep[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0480	Hub Plate (700-8)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0541	Spindle (Lockable 700-8)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

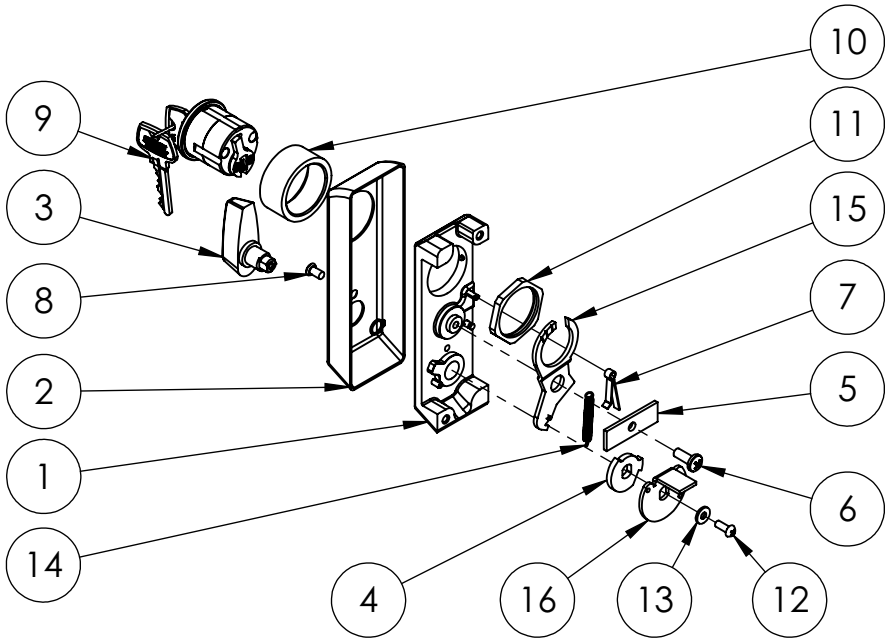
Auxiliary Controls
106
113
31-106
31-113

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2093*	Standard	Yes
Classroom	94-2094*		Yes
Night Latch	94-2426*	Cladding	Yes
Classroom	94-2427*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2089	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2121	Turn Lever Assembly*	1	Yes
4	94-0110	Cam	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	01-3582	#6-32 x 3/8 RHMS	1	Yes
13	01-0204	#6-32 x 3/8 Flat Washer	1	Yes
14	94-0109	Extension Spring	1	Yes
15	94-0114	Locking Lever	1	Yes
	94-2249	Locking Lever & Pin Assembly	1	Yes
16	94-2087	Lever Assembly	1	Yes
	94-2419	Lever Assembly	1	Yes
17	94-2448	H1 Aux Control Adapter Pack	1	Yes
18	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

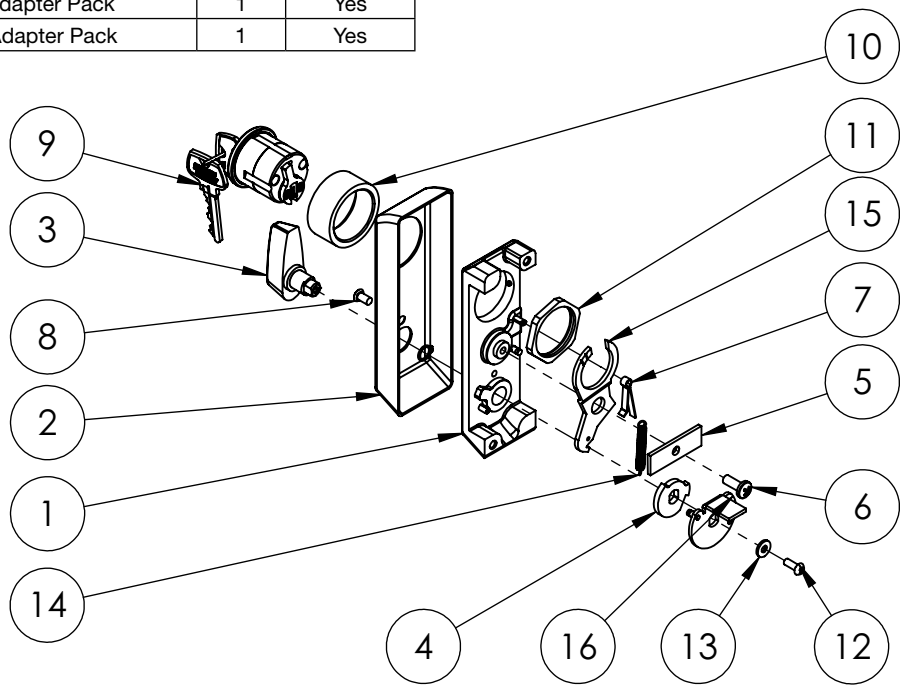
Auxiliary Controls
306
313
31-306
31-306

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2091*	Standard	Yes
Classroom	94-2092*		Yes
Night Latch	94-2428*	Cladding	Yes
Classroom	94-2429*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2089	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2121	Turn Lever Assembly*	1	Yes
4	94-0110	Cam	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	01-3582	#6-32 x 3/8 RHMS	1	Yes
13	01-0204	#6-32 x 3/8 Flat Washer	1	Yes
14	94-0109	Extension Spring	1	Yes
15	94-0112	Locking Lever	1	Yes
	94-0114			Yes
16	94-2329	Lever Assembly	1	Yes
	94-2088			Yes
	94-2421			Yes
	94-2420			Yes
17	94-2448	H1 Aux Control Adapter Pack	1	Yes
18	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

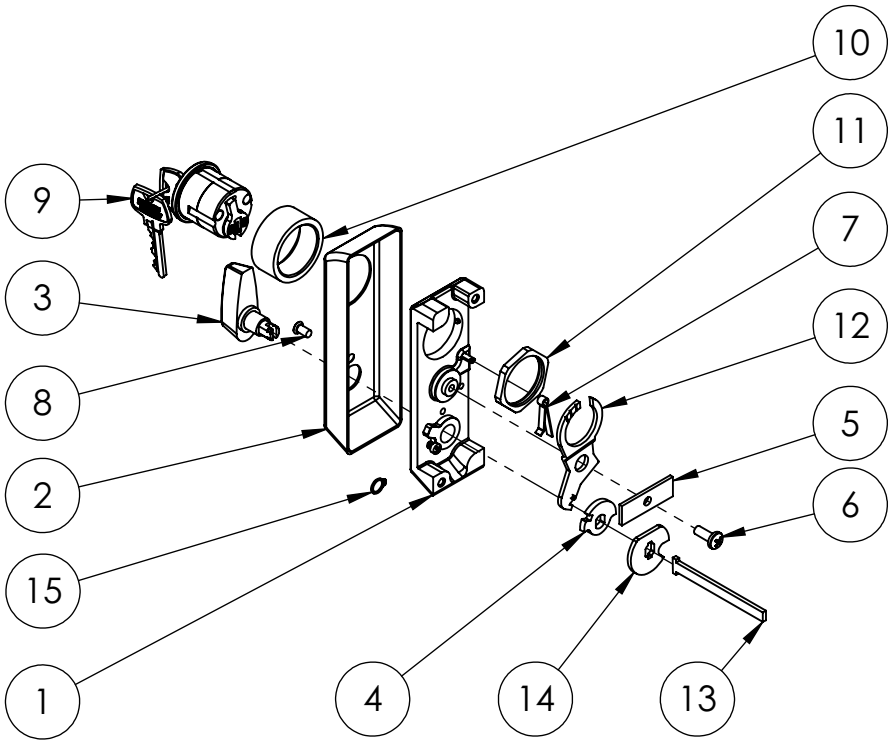
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2093*	NB	Yes
Classroom	94-2094*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2372	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2373	Turn Lever Assembly*	1	Yes
4	94-0185	Locking Hub	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	94-0114	Locking Lever	1	Yes
	94-2249	Locking Lever & Pin Assembly		Yes
13	94-0184	Tail Piece	1	Yes
14	94-0186	Space	1	Yes
15	01-4552	5/16 Retaining Ring	1	Yes
16	94-2448	H1 Aux Control Adapter Pack	1	Yes
17	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®

ASSA ABLOY

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT

ASSA ABLOY

SARGENT Manufacturing Company
100 Sargent Drive
New Haven, CT 06511 USA
800-727-5477
www.sargentlock.com

ASSA ABLOY is the global leader in door opening solutions, dedicated to satisfying end-user needs for security, safety and convenience

Founded in the early 1800s, SARGENT® is a market leader in locksets, cylinders, door closers, exit devices, electro-mechanical products and access control systems for new construction, renovation, and replacement applications. The company's customer base includes commercial construction, institutional, and industrial markets.

Copyright © 2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of SARGENT Manufacturing is prohibited.

A8231 12/17

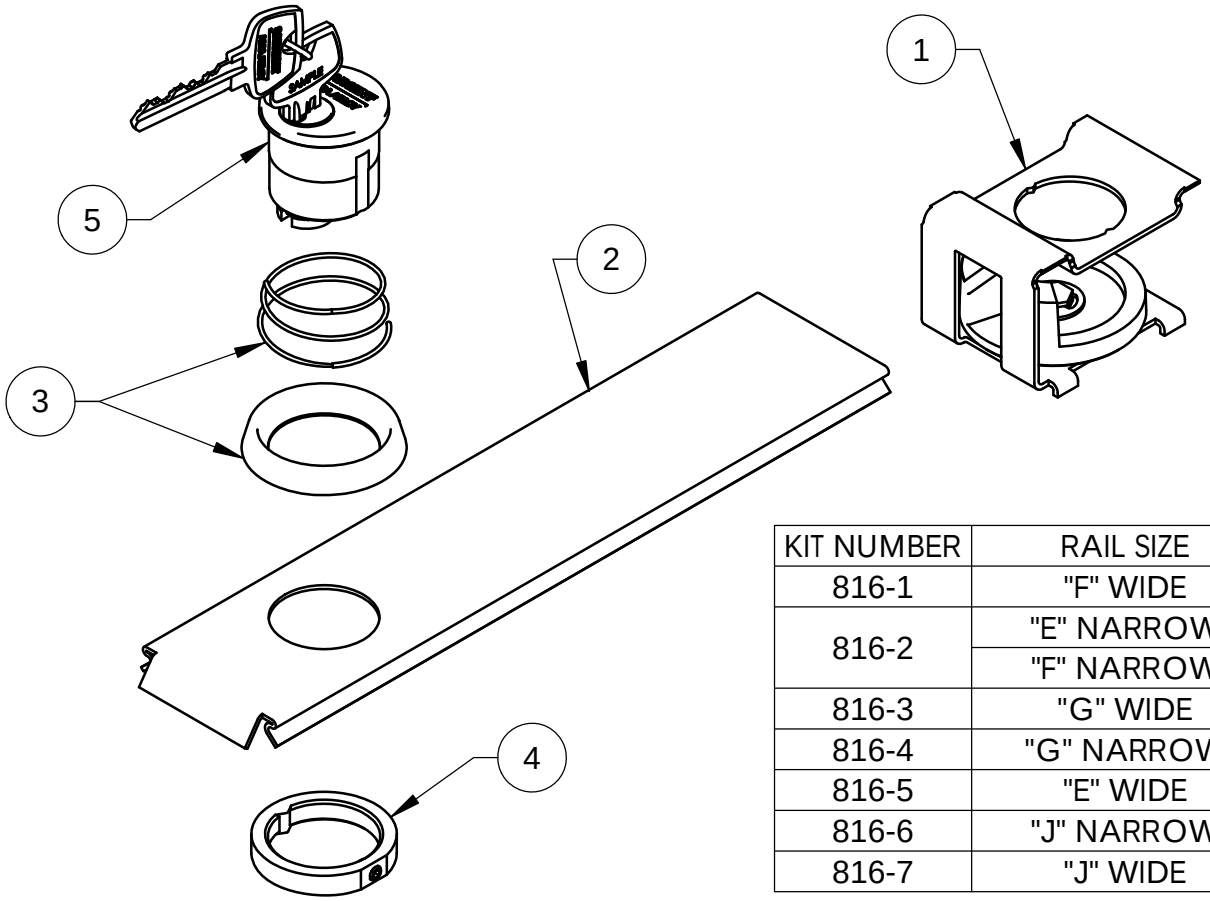
80 SERIES PARTS LIST

816 KIT

PARTS LIST	
PAGE No.	REV.
80.9	D

ITEM NO.	QTY	PART NUMBER	DESCRIPTION	REMARKS
1	1	97-3230	16- CYLINDER DOGGING ASSEMBLY	
2	1	68-0767	"F" WIDE RAIL INSERT	SEE NOTE 2
		68-0768	E WIDE RAIL INSERT	
		68-0769	"G" WIDE RAIL INSERT	
		68-0770	"G" NARROW, "J" WIDE RAIL INSERT	
		68-1376	"E" & "F" NARROW RAIL INSERT	
		68-1465	"J" NARROW RAIL INSERT	
3	1	13-2131	CYLINDER RING ASSEMBLY	SEE NOTE 2
4	1	68-6040	RETAINING COLLAR ASSEMBLY	
5	1	13-2872	CYLINDER & KEY ASSEMBLY	
6	1	01-0288	SOCKET SCREW KEY (WRENCH)	NOT SHOWN

NOTES:
1. FOR CYLINDER, SPECIFY "MORTISE" CYLINDER, FINISH AND KEYING REQUIREMENTS.
2. SPECIFY FINISH FOR INSERT AND COLLAR.



KIT NUMBER	RAIL SIZE
816-1	"F" WIDE
816-2	"E" NARROW
	"F" NARROW
816-3	"G" WIDE
816-4	"G" NARROW
816-5	"E" WIDE
816-6	"J" NARROW
816-7	"J" WIDE

Copyright © 2011 Sargent Manufacturing Company, an ASSA ABLOY Group company. All Rights reserved.

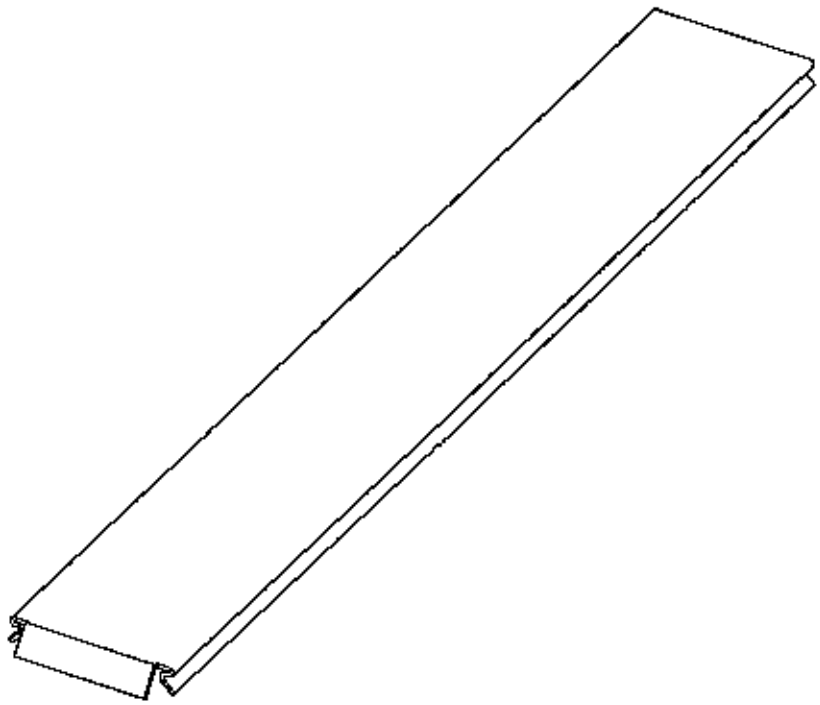
80 series Parts List

MOUNTING RAIL INSERTS

Parts List
Page No 80.4
Rev B
8/18/2003

PREFIX	ASSY NO.	PART NO.	DESCRIPTION
STANDARD INSERTS, NEW FACTORY SUPPLIED 55-			
STD, 12-19-, 53-58- OR 55- SUPPLIED IN COMB. WITH ABOVE PREFIXES		68-0549	INSERT (F WIDE) *
		68-0550	INSERT (E WIDE) *
		68-0551	INSERT (G WIDE) *
		68-0552	INSERT (G NARROW) *
		68-0553	INSERT (J NARROW) *
		68-0554	INSERT (J WIDE) *
		68-1375	INSERT (E NARROW, F NARROW) *
OLD FACTORY SUPPLIED 55-, 55- RETROFITS			
55- SUPPLIED IN COMB. WITH FOLLOWING PREFIXES NONE, 12-19-, 58-(16- IN PUSH)	855-1 KIT		INSERT ASSEMBLY (F WIDE) *
	855-2 KIT		INSERT ASSEMBLY (E NARROW, F NARROW) *
	855-3 KIT		INSERT ASSEMBLY (G WIDE) *
	855-4 KIT		INSERT ASSEMBLY (G NARROW, J WIDE) *
	855-5 KIT		INSERT ASSEMBLY (E WIDE) *
	855-6 KIT		INSERT ASSEMBLY (J NARROW) *

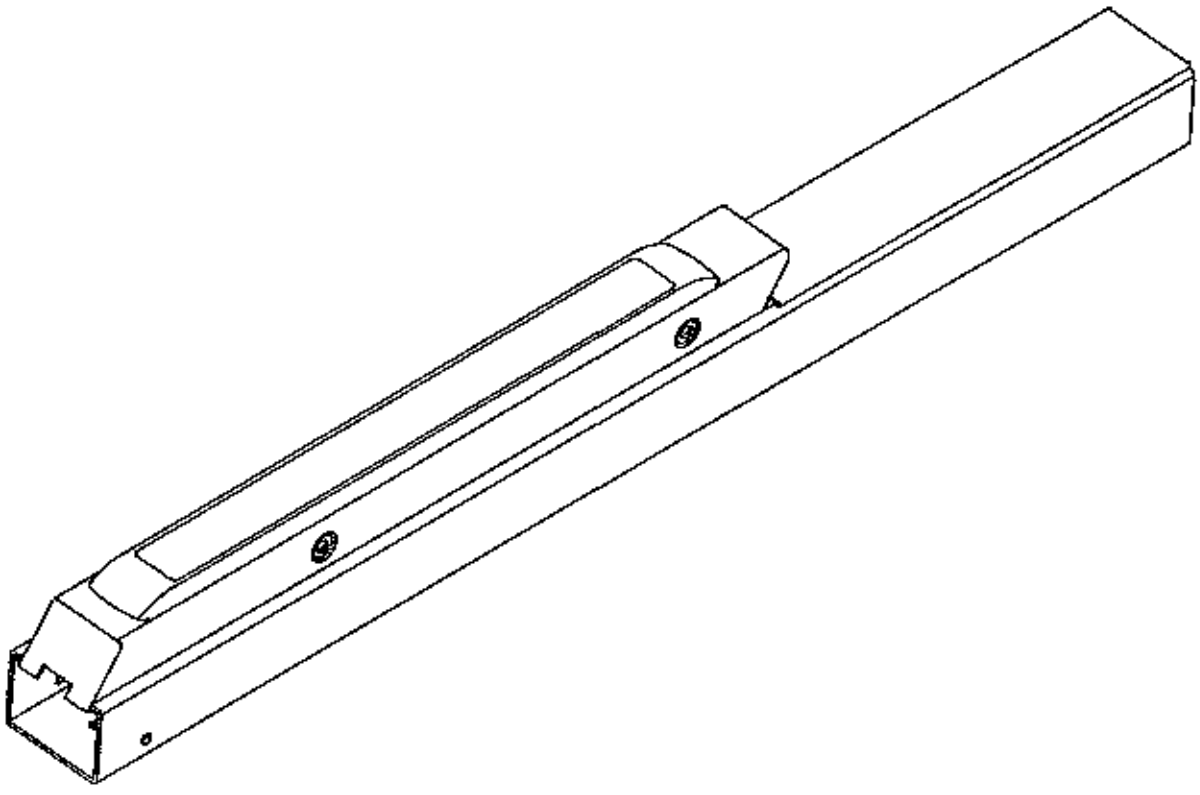
* SPECIFY FINISH



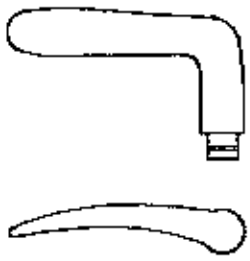
			RAIL ASSEMBLY LESS END CAP AND MOUNTING BRACKET		
SIZE	DOOR WIDTH	PIVOT DISTANCE	CAM LOCKDOWN (NO PREFIX)	CYLINDER LOCKDOWN (16 PREFIX) *	FIRE EXIT HARDWARE (12 PREFIX)
			STANDARD RAILS (WITH TOUCH PAD)		
E	24" TO 32"	8.5"	68-2694	68-2698	68-2702
F	33" TO 36"	11.25"	68-2695	68-2699	68-2703
J	37" TO 42"	14"	68-2697	68-2701	68-2705
G	43" TO 48"	20.5"	68-2696	68-2700	68-2704
			19- (NO TOUCH PAD) RAILS		
E	24" TO 32"	8.5"	68-2918	68-2922	68-2926
F	33" TO 36"	11.25"	68-2919	68-2923	68-2927
J	37" TO 42"	14"	68-2921	68-2925	68-2929
G	43" TO 48"	20.5"	68-2920	68-2924	68-2928

*FOR CYLINDER LOCKDOWN ADD 2" TO MIN DOOR SIZE STATED ON E SIZE.

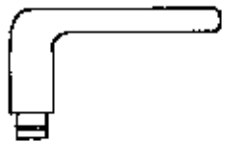
NOTE: TO DETERMINE RAIL SIZE MEASURE DISTANCE BETWEEN PIVOT CENTERS.



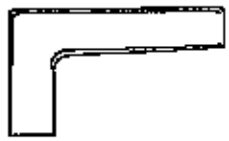
NOTE: LEVERS LISTED ARE FOR USE WITH ET CONTROLS MANUFACTURED AFTER SEPTEMBER 25, 1998



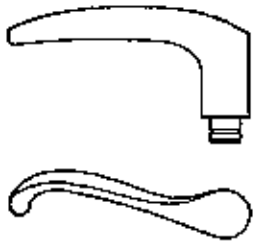
A LEVER 82-0151 (RH)
82-0152 (LH)



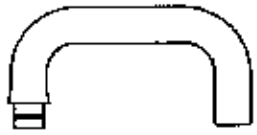
E LEVER
82-0154



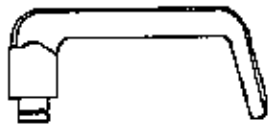
F LEVER
82-0155



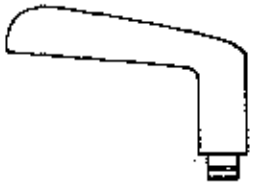
Y LEVER 82-0531 (RH)
82-0530 (LH)



J LEVER
97-0486

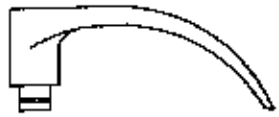


C LEVER
97-0567

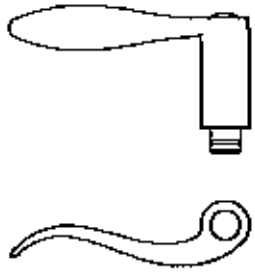


S LEVER 82-0523 (RH)
82-0522 (LH)

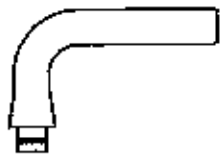
L LEVER
97-0485



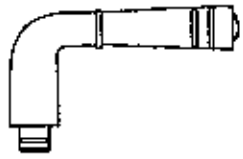
P LEVER
97-0484



G LEVER 82-0527 (RH)
82-0526 (LH)



W LEVER
82-0159



R LEVER
82-0517

B LEVER
82-0153

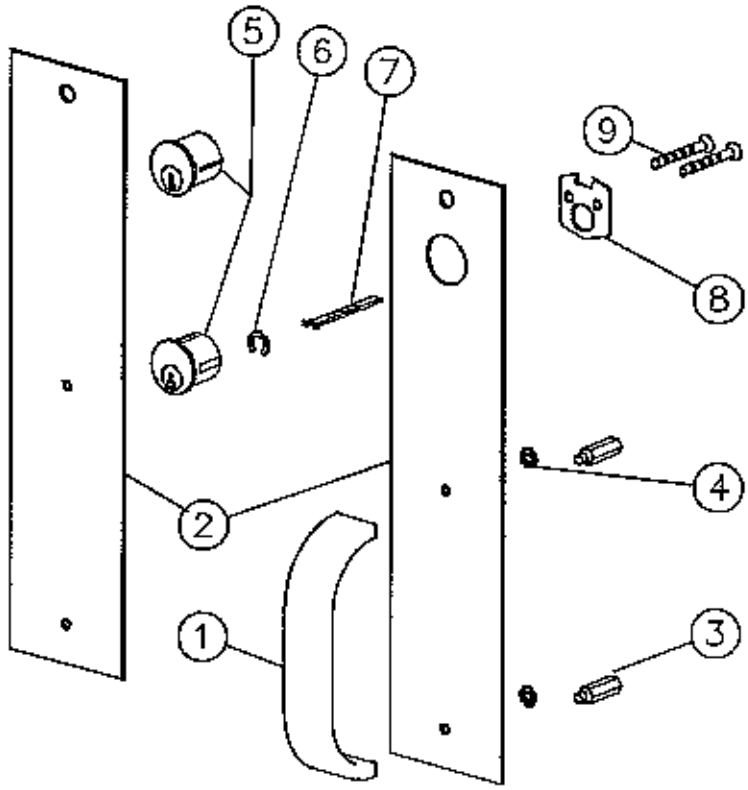
80 series Parts List

800 SERIES
PULL TRIM
812-PTB
812-PTBDT

Parts List
Page No 800.10 Rev B
2/5/2001

ITEM	PART NO.	DESCRIPTION	QTY
1	21-0165	GRIP *	1
2	98-0126	PLATE NO CYLINDER HOLE *	1
	98-0118	PLATE WITH CYLINDER HOLE *	
3	98-0071	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * ø	1
	———	CYLINDER (MORTISE) * ø	
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
	97-2955	SCREW PACK (1 3/4 DOOR)	1
	97-2956	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 AND 8900
NOTE: USE FOR 8800 MADE BEFORE 2/5/2001



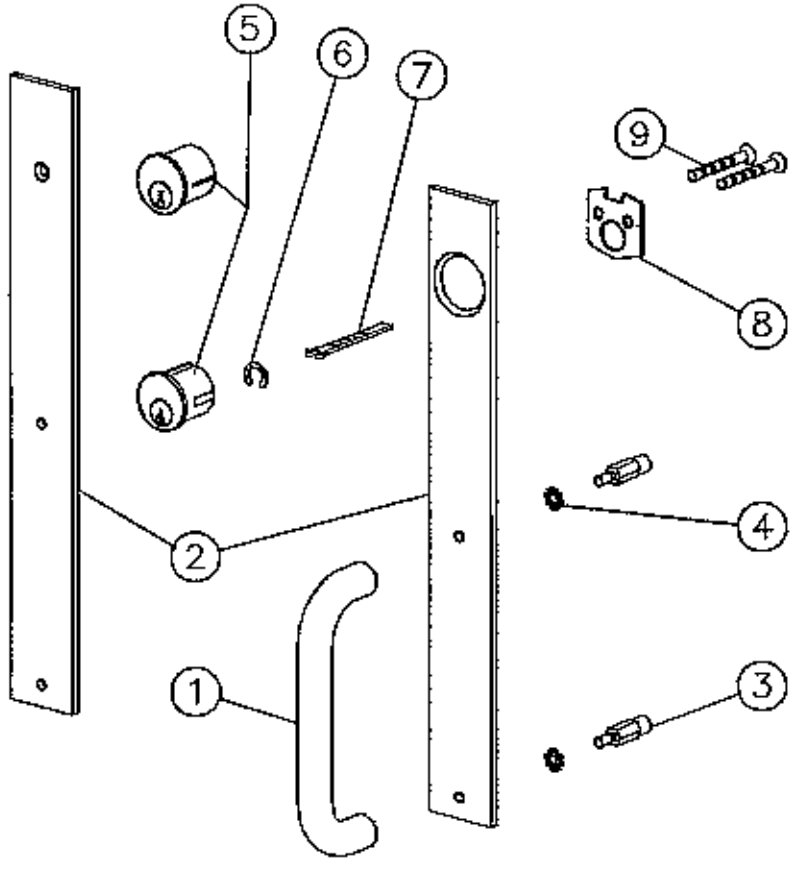
80 series Parts List

800 SERIES
PULL TRIM
813-FLW
813-FLWDT

Parts List
Page No 800.5 Rev B
2/5/2001

ITEM	PART NO.	DESCRIPTION	QTY
1	97-0367	GRIP *	1
2	97-0309	PLATE NO CYLINDER HOLE *	1
	98-0313	PLATE WITH CYLINDER HOLE *	
3	97-0119	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * ø	1
	———	CYLINDER (MORTISE) * ø	
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
	97-2646	SCREW PACK (1 3/4 DOOR)	1
	97-2952	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 AND 8900
NOTE: USE FOR 8800 MADE BEFORE 2/5/2001



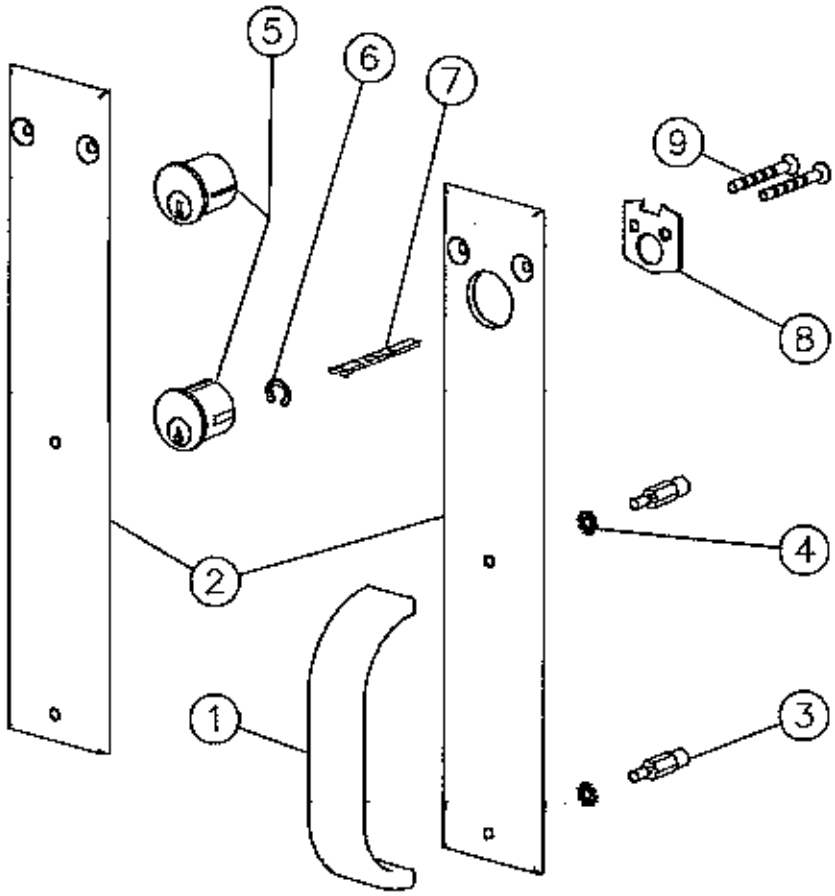
80 series Parts List

800 SERIES
PULL TRIM
818-MAL
818-MALDT

Parts List
Page No 800.7
Rev B
2/5/2001

ITEM	PART NO.	DESCRIPTION	QTY
1	21-0165	GRIP *	1
2	97-0114	PLATE NO CYLINDER HOLE *	1
	98-0049	PLATE WITH CYLINDER HOLE *	
3	97-0119	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * ø	1
	———	CYLINDER (MORTISE) * ø	
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
	97-2646	SCREW PACK (1 3/4 DOOR)	1
	97-2952	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 AND 8900
NOTE: USE FOR 8800 MADE BEFORE 2/5/01



80 SERIES PARTS LIST

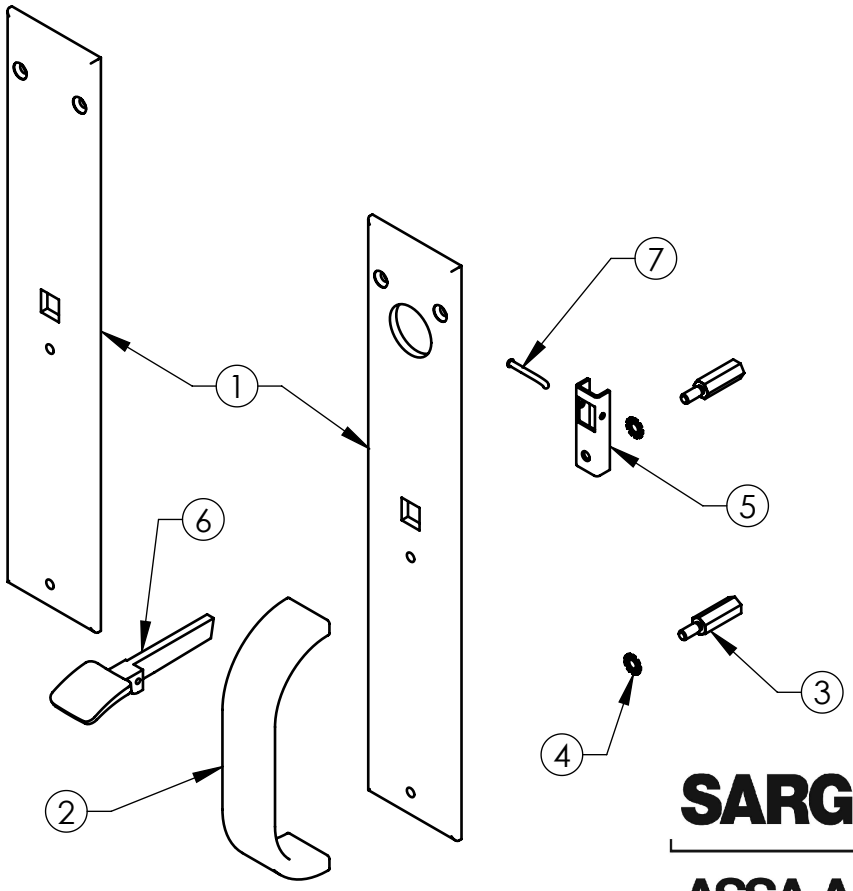
800 SERIES PULL TRIM
828-MAL, 866-MAL

PARTS LIST

PAGE No.	REV.
800.8	C

ITEM	PART NUMBER	DESCRIPTION	828-MAL	866-MAL (98-T-MAL) (838-MAL)
1	97-0122	PLATE, MAL		1
1	97-0286	PLATE, MAL	1	
2	21-0165	GRIP	1	1
3	97-0119	THRU BOLT STUD	2	2
4	01-0227	EXTERNAL TOOTH LOCK WASHER	2	2
5	97-0131	T.P. BACK-UP PLATE	1	1
6	97-0189	THUMB PIECE LEVER, RH	1	1
	97-0182	THUMB PIECE LEVER, LH		
7	97-0156	OVAL HEAD RIVET	1	1
8		CYLINDER (NOTE 2)		1
9	97-2646	SCREW PACK, 1-3/4	1	1
	97-2952	SCREW PACK, 2-1/4		

1. OLD CATALOG NUMBERS ARE SHOWN IN (XXX-MAL) FOR REFERENCE
2. SPECIFY 40 SERIES CYLINDER FOR MORTISE DEVICES, FOR ALL OTHERS SPECIFY 34 CYLINDER
3. SPECIFY FINISH ON PARTS 1, 2, 6, 8 & 9



© SARGENT Manufacturing Company. All Rights reserved.

SARGENT®
ASSA ABLOY

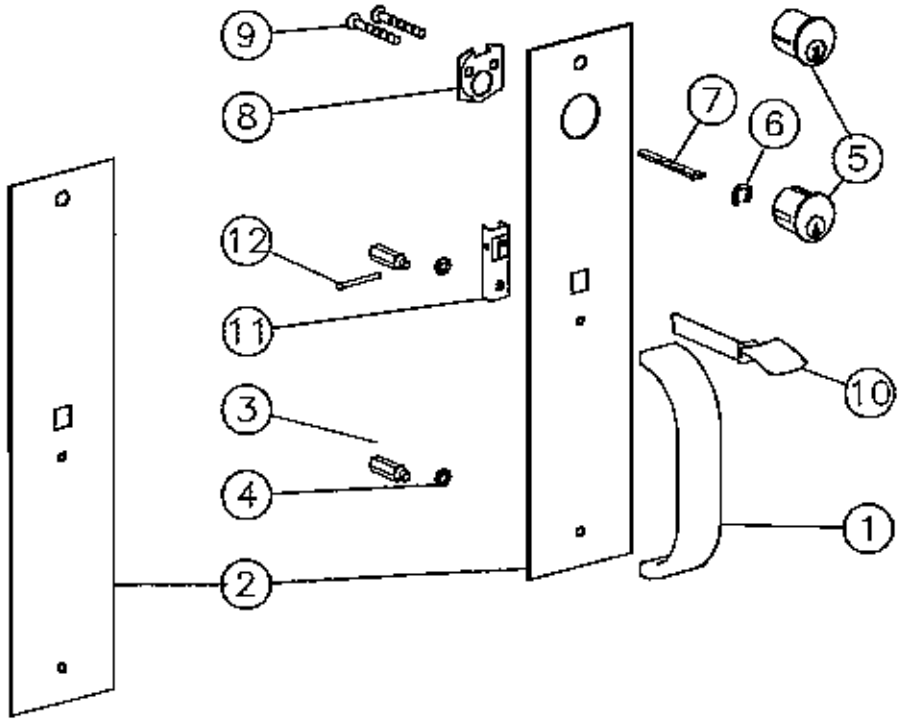
80 series Parts List

800 SERIES
PULL TRIM
832-PTB
842-PTB

Parts List
Page No 800.11
Rev A
10/2/98

ITEM	PART NO.	DESCRIPTION	QTY
1	21-0165	GRIP *	1
2	97-0291	PLATE NO CYLINDER HOLE *	1
	98-0119	PLATE WITH CYLINDER HOLE *	
3	98-0071	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * ø	1
	———	CYLINDER (MORTISE) * ø	
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
10	97-0182	THUMB PIECE LEFT HAND * ±	2
	97-0189	THUMB PIECE RIGHT HAND * ±	
11	97-0131	THUMB PIECE BACKPLATE	1
12	97-0156	OVAL HEAD RIVET	1
	97-2955	SCREW PACK (1 3/4 DOOR)	1
	97-2956	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
± SPECIFY DOOR THICKNESS AND DEVICE LINE
ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 AND 8900



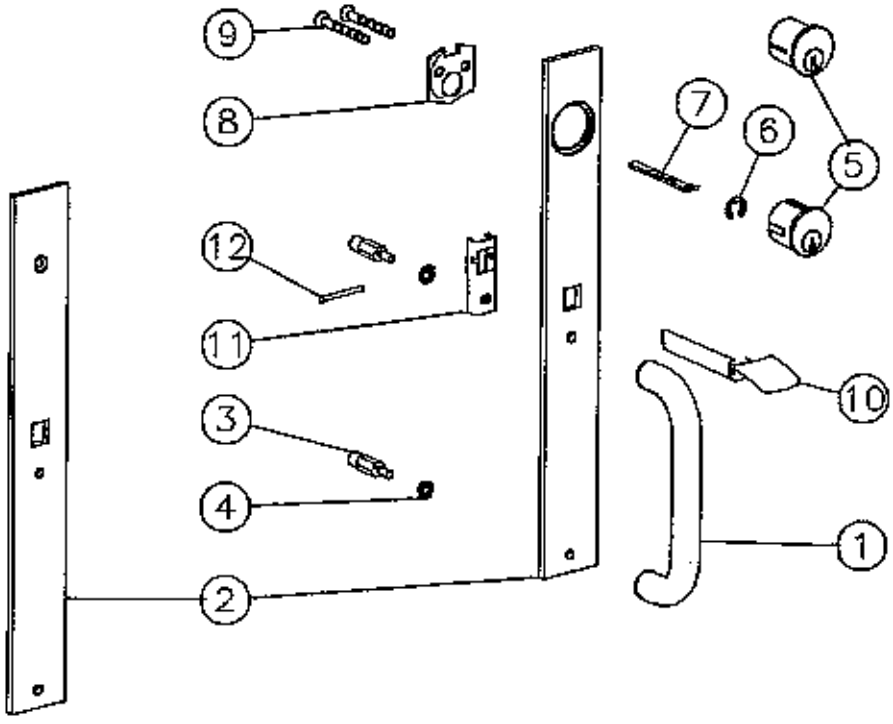
80 series Parts List

800 SERIES
PULL TRIM
833-FLW
843-FLW

Parts List
Page No 800.6 Rev B
2/5/2001

ITEM	PART NO.	DESCRIPTION	QTY
1	97-0367	GRIP *	1
2	97-0312	PLATE NO CYLINDER HOLE *	1
	97-0311	PLATE WITH CYLINDER HOLE *	
3	97-0119	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * Ø	1
	———	CYLINDER (MORTISE) * Ø	
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
10	97-0182	THUMB PIECE LEFT HAND * ±	2
	97-0189	THUMB PIECE RIGHT HAND * ±	
11	97-0131	THUMB PIECE BACKPLATE	1
12	97-0156	OVAL HEAD RIVET	1
	97-2646	SCREW PACK (1 3/4 DOOR)	1
	97-2952	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
± SPECIFY DOOR THICKNESS AND DEVICE LINE
Ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 AND 8900



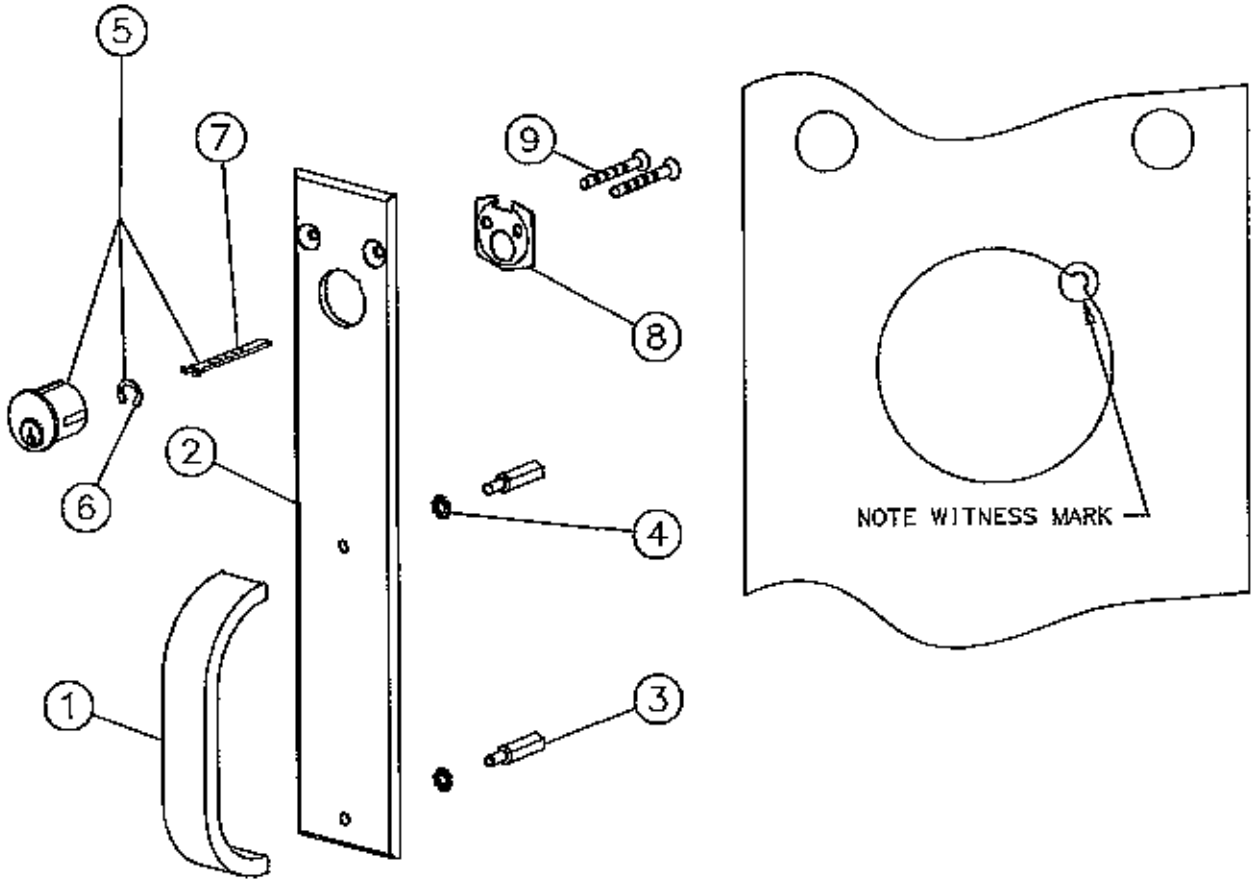
80 series Parts List

800 SERIES
PULL TRIM
849-MSL

Parts List
Page No 800.7-1 Rev A
1/1/2002

ITEM	PART NO.	DESCRIPTION	QTY
1	21-0165	GRIP *	1
2	97-0561	PLATE WITH CYLINDER HOLE *	1
3	97-0119	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * ø	1
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
	97-2646	SCREW PACK (1 3/4 DOOR)	1
	97-2952	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8800 MADE AFTER 2/5/2001



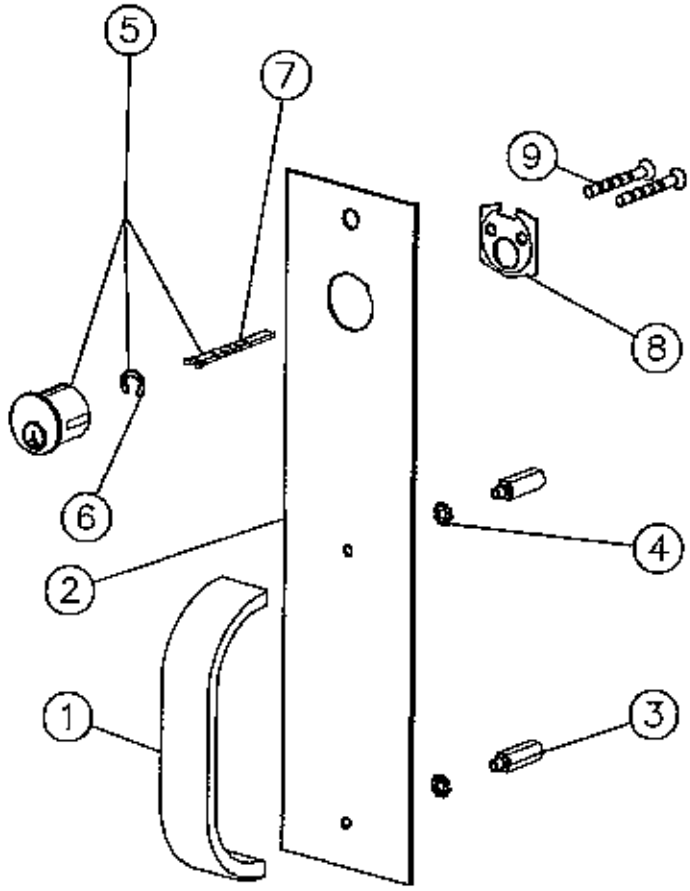
80 series
Parts List

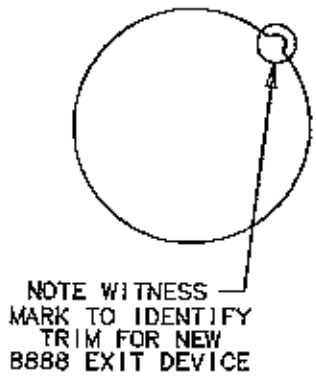
800 SERIES
PULL TRIM
859-PSB

Parts List
Page No Rev
800.10-1 A
1/1/2002

ITEM	PART NO.	DESCRIPTION	QTY
1	21-0165	GRIP *	1
2	97-0562	PLATE WITH CYLINDER HOLE *	1
3	98-0071	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * ø	1
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
	97-2955	SCREW PACK (1 3/4 DOOR)	1
	97-2956	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER 8800 MADE AFTER 2/5/2001





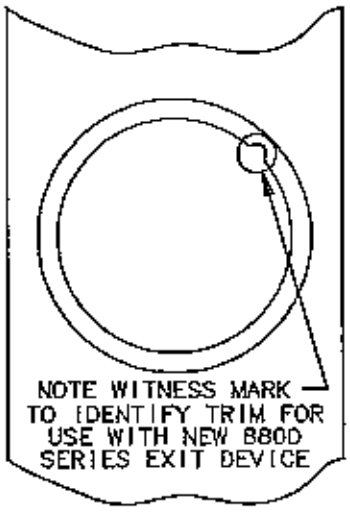
80 series Parts List

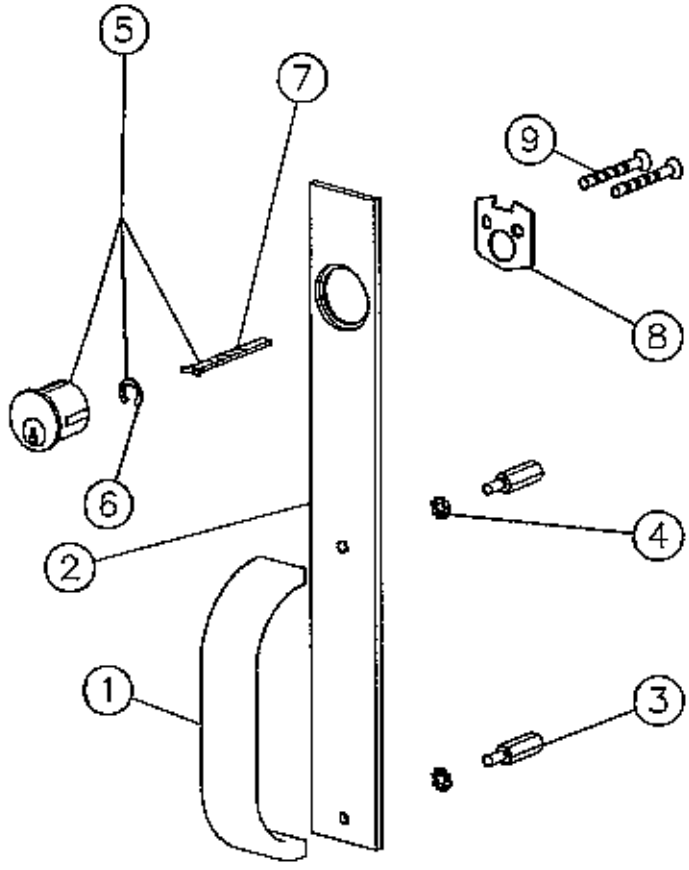
800 SERIES
PULL TRIM
869-FSL

Parts List
Page No 800.3-1
Rev A
1/1/2002

ITEM	PART NO.	DESCRIPTION	QTY
1	21-0165	GRIP *	1
2	97-0560	PLATE WITH CYLINDER HOLE *	1
3	97-0119	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * ø	1
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
	97-2646	SCREW PACK (1 3/4 DOOR)	1
	97-2952	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8800 MADE AFTER 2/5/2001





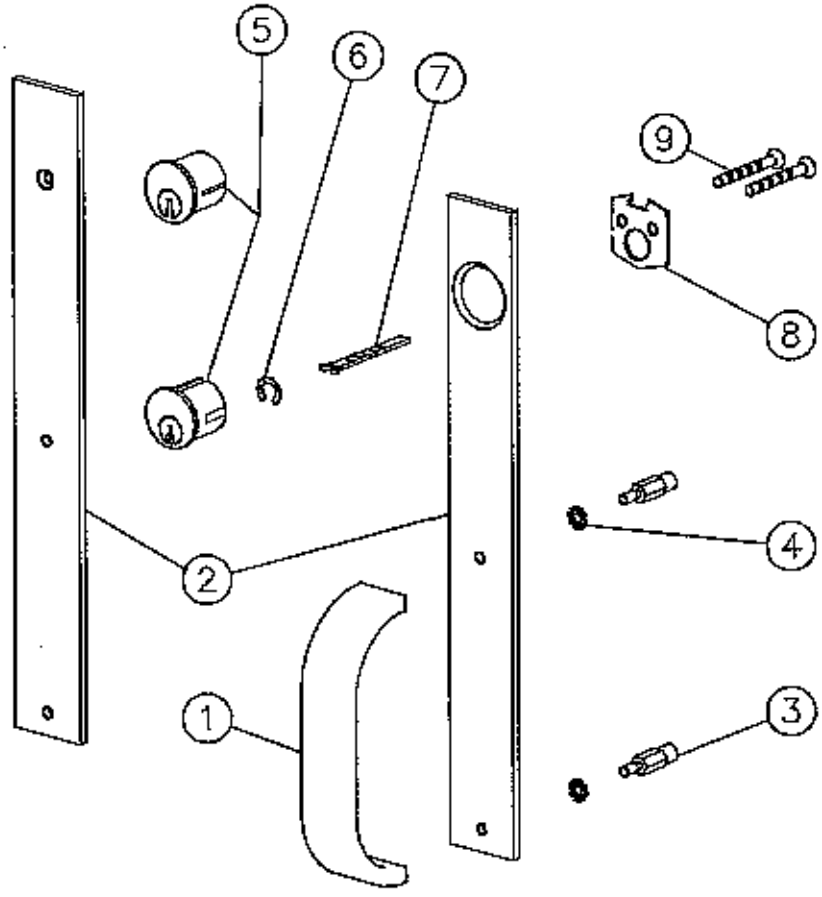
80 series Parts List

800 SERIES
PULL TRIM
874FLL
874FLLDT

Parts List
Page No 800.3
Rev B
2/5/2001

ITEM	PART NO.	DESCRIPTION	QTY
1	21-0165	GRIP *	1
2	97-0309	PLATE NO CYLINDER HOLE *	1
	98-0313	PLATE WITH CYLINDER HOLE *	
3	97-0119	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * Ø	1
	———	CYLINDER (MORTISE) * Ø	
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
	97-2646	SCREW PACK (1 3/4 DOOR)	1
	97-2952	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
Ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 AND 8900
NOTE: USE FOR 8800 MADE BEFORE 2/5/2001



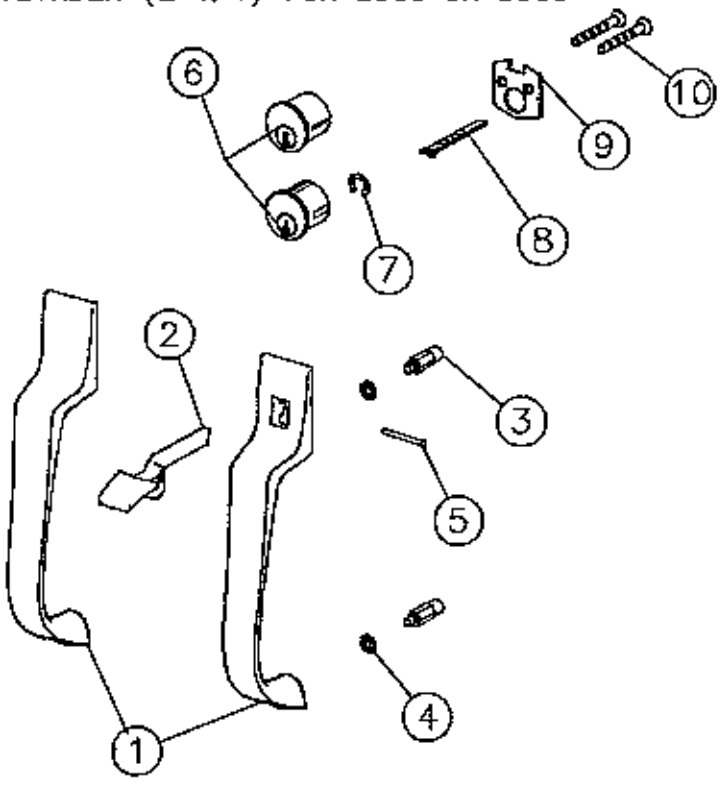
80 series Parts List

800 SERIES
PULL TRIM
876-STS 876-STSDT
886-STS 896-STS

Parts List
Page No 800.12 Rev A
10/2/98

ITEM	PART NO.	DESCRIPTION	QTY
1	97-0064	#76 GRIP NO THUMB PIECE HOLE *	1
	97-0058	#96 GRIP WITH THUMB PIECE HOLE *	
2	97-0203	THUMB PIECE LEFT HAND (#96 GRIP ONLY) * ±	1
	97-0214	THUMB PIECE RIGHT HAND (#96 GRIP ONLY) * ±	
3	98-0071	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	97-0156	OVAL HEAD RIVET	1
6	———	CYLINDER (RIM) * ø	1
	———	CYLINDER (MORTISE) * ø	
7	13-0080	BARREL RETAINER (RIM)	1
8	13-0085	LOCKING TAIL (RIM)	1
9	13-0086	BACKPLATE (RIM)	1
10	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
	97-2953	SCREW PACK (1 3/4 DOOR)	1
	97-2954	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
± SPECIFY DOOR THICKNESS AND DEVICE LINE
ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 OR 8900



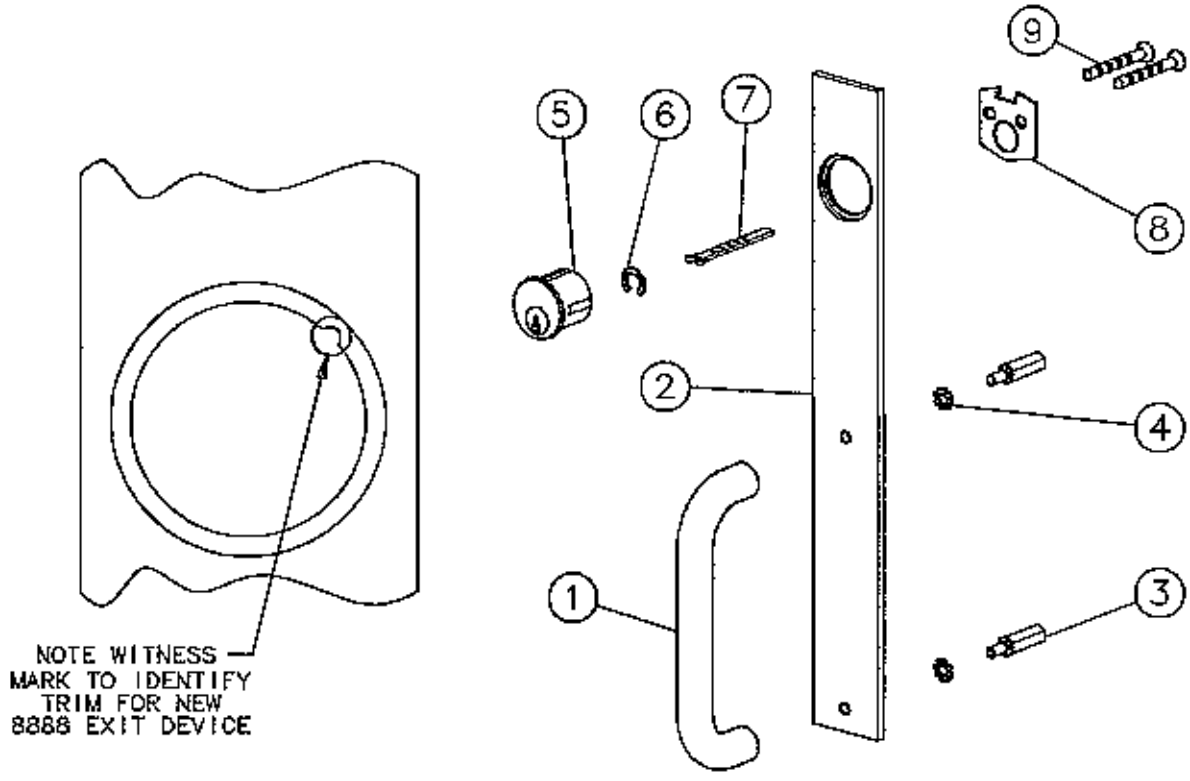
8 0 series Parts List

800 SERIES
PULL TRIM
879-FSW

Parts List
Page No 800.5-1 Rev A
1/1/2002

ITEM	PART NO.	DESCRIPTION	QTY
1	97-0367	GRIP *	1
2	98-0313	PLATE WITH CYLINDER HOLE *	1
3	97-0119	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * ø	1
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
	97-2646	SCREW PACK (1 3/4 DOOR)	1
	97-2952	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8800 MADE AFTER 2/5/2001



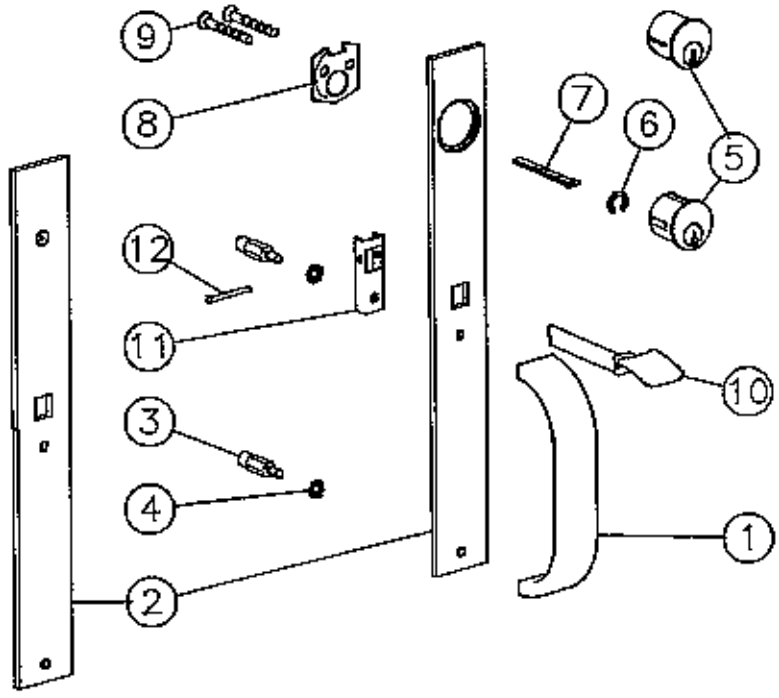
80 series Parts List

800 SERIES
PULL TRIM
884-FLL
894-FLL

Parts List
Page No 800.4
Rev B
2/5/2001

ITEM	PART NO.	DESCRIPTION	QTY
1	21-0165	GRIP *	1
2	97-0312	PLATE NO CYLINDER HOLE *	1
	97-0311	PLATE WITH CYLINDER HOLE *	
3	97-0119	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * Ø	1
	———	CYLINDER (MORTISE) * Ø	
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
10	97-0182	THUMB PIECE LEFT HAND * ±	2
	97-0189	THUMB PIECE RIGHT HAND * ±	
11	97-0131	THUMB PIECE BACKPLATE	1
12	97-0156	OVAL HEAD RIVET	1
	97-2646	SCREW PACK (1 3/4 DOOR)	1
	97-2952	SCREW PACK (2 1/4 DOOR)	

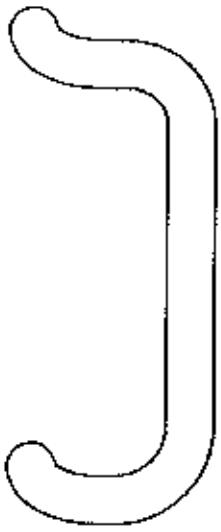
* SPECIFY FINISH
± SPECIFY DOOR THICKNESS AND DEVICE LINE
Ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 AND 8900



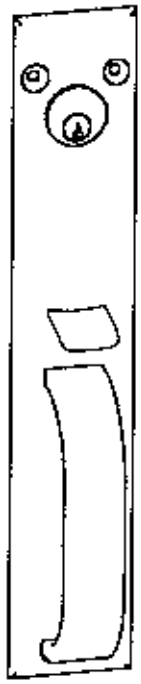
80 series Parts List

800 SERIES
PULL TRIMS

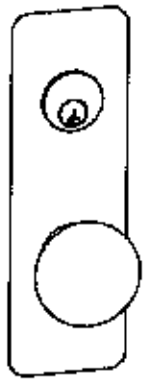
Parts List
Page No 800.1
Rev C
1/1/2002



862/863/864



MAL



PRK

FUNCTION	TRIM DESIGN							
	822/823	FLL	FLW	MAL	PRK	PTB	STS	862/863/864
04		874FLL	813FLW	818MAL	819PRK	812PTB	876STS	
10	822/823	874FLLDT	813FLWDT	818MALDT	819PRKDT	812PTBDT	876STSDT	862/863/864
06, 13 & 16					839PRK			
15					829PRK			
28		884FLL	843FLW	828MAL		842PTB	886STS	
62, 63, 66, 70 & 71		894FLL	833FLW	838MAL		832PTB	896STS	
04 (FOR NEW 8800)		869FSL	879FSW	849MSL		859PSB	896STS	

80 series Parts List

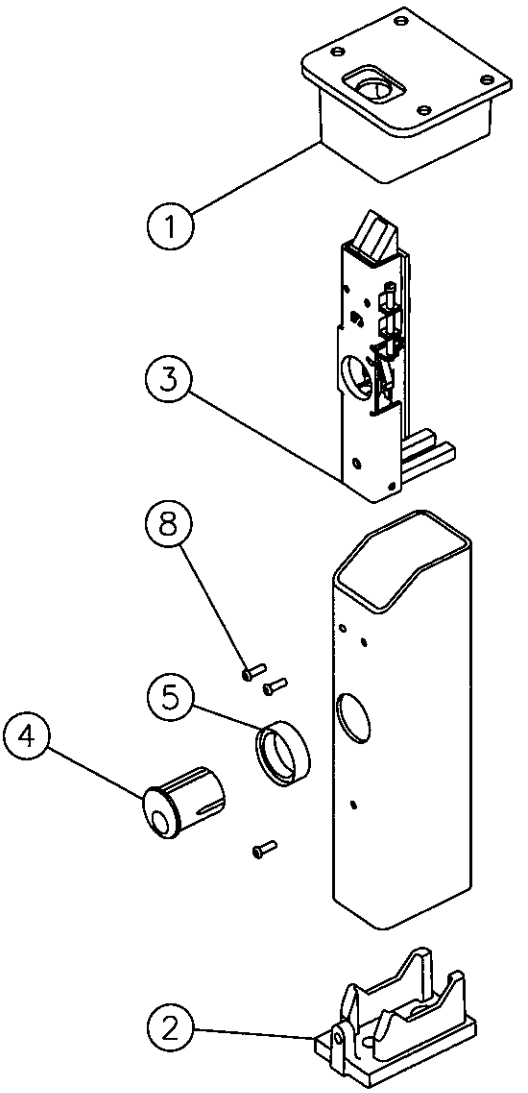
12-L980
L980S
LOCKABLE
MULLIONS

Parts List
Page No 80.14
Rev B
10/06/2003

12-L980	LOCKABLE MULLION
L980S	LOCKABLE MULLION

ITEM	PART NO.	DESCRIPTION	QTY
1	98-2559	TOP RETAINER WITH SCREWS	1
2	98-2556	BOTTOM RETAINER WITH SCREWS	1
3	98-2520	LATCH BOLT ASSEMBLY	1
4	———	CYLINDER ø *	1
5	98-0275	CYLINDER COLLAR *	1
8	01-1383	SECURITY SCREW #8-32 X 1/2 T15	3

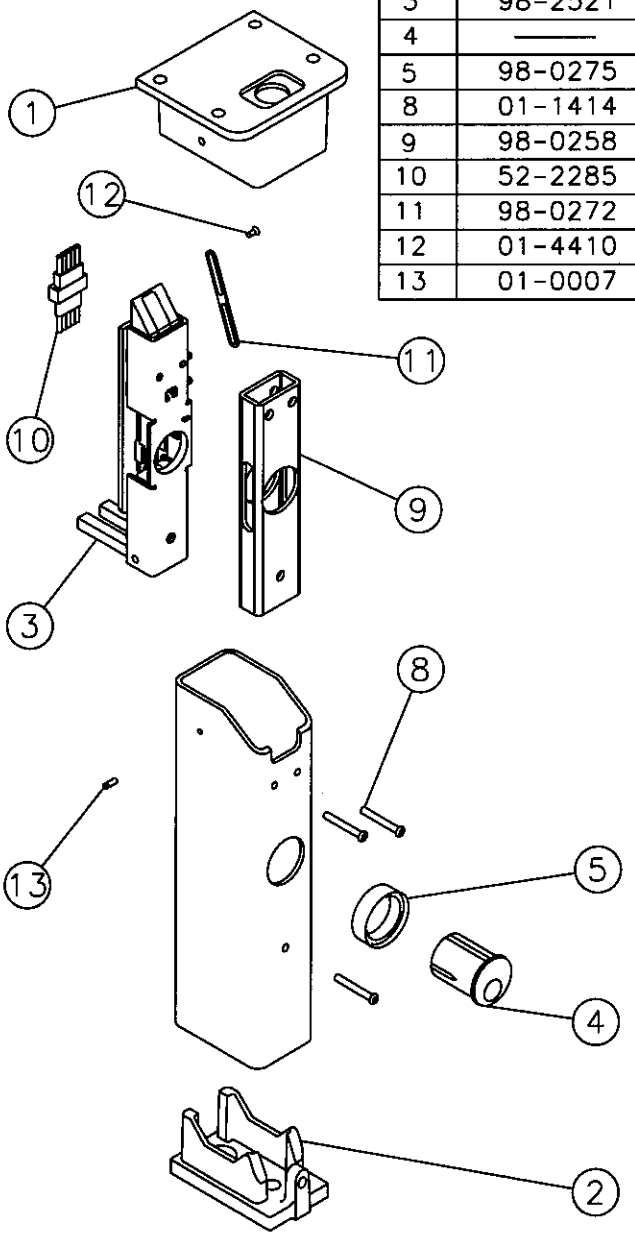
* SPECIFY FINISH
ø SPECIFIC #41 CYLINDER BY KEYING REQUIREMENTS



EL980	ELECTRIC LOCKABLE MULLION

ITEM	PART NO.	DESCRIPTION	QTY
1	98-2558	EL980 TOP RETAINER WITH SCREWS	1
2	98-2556	BOTTOM RETAINER WITH SCREWS	1
3	98-2521	LATCH BOLT ASSEMBLY	1
4	———	CYLINDER ø *	1
5	98-0275	CYLINDER COLLAR *	1
8	01-1414	SECURITY SCREW #8-32 X 1.25 T15	3
9	98-0258	SPACER BRIDGE	1
10	52-2285	CONNECTOR ASSEMBLY	1
11	98-0272	RETAINING ARM	1
12	01-4410	MACHINE SCREW #4-40 X 1/4	1
13	01-0007	GROOV PIN	1

* SPECIFY FINISH
ø SPECIFIC #46 CYLINDER BY KEYING REQUIREMENTS



80 series Parts List

12-8813

DISCONTINUED 2/5/01
AVAILABLE FOR REPLACEMENT ONLY UNTIL 2/3/2006

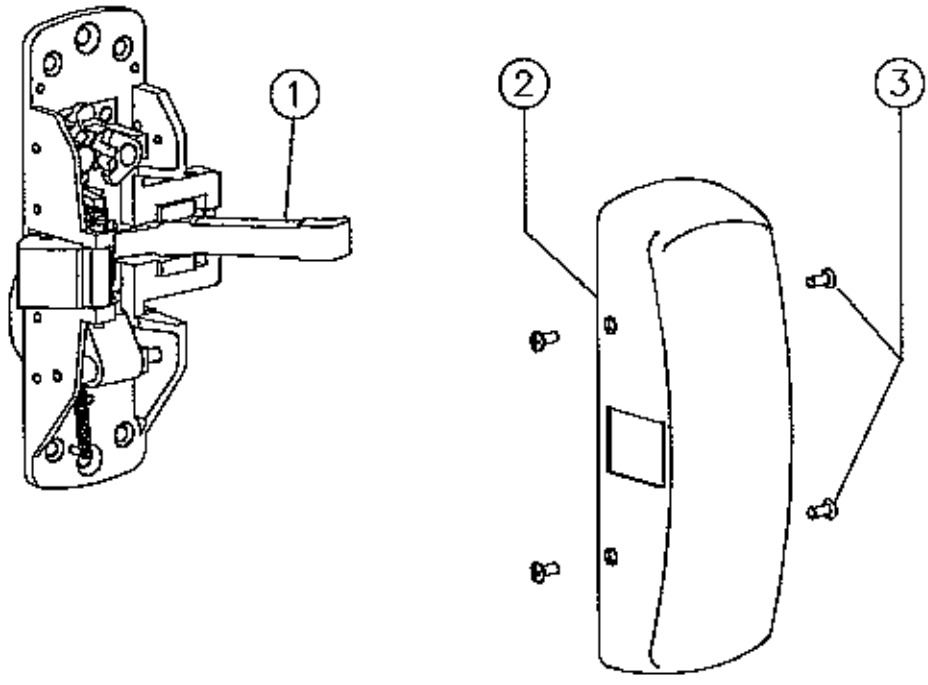
Parts List
Page No 88.11
Rev B
1/2/2001

			CHASSIS ASSEMBLY LESS COVER
OLD STYLE 12-8800	13 FUNCTION DISCONTINUED 2/5/01	LHRB RHRB	68-2406 68-2407

ITEM	ASSY NO.	PART NO.	DESCRIPTION	QTY
1		68-2406	CHASSIS ASSEMBLY LHRB	1
		68-2407	CHASSIS ASSEMBLY RHRB	
2		68-0406	COVER *	1
3		97-0052	SCREW #8-32 X 5/16 *	4
—		68-2165	SCREW PACK	1
—		649	STRIKE PACK	1

* SPECIFY FINISH

NOTE: FOR 12-8813 x ET USE 12-8815 CHASSIS



80 series Parts List

12-8815
12-8843

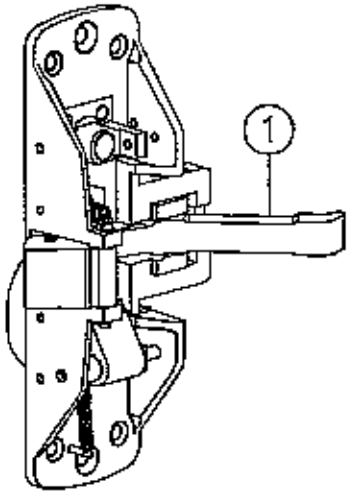
**DISCONTINUED 2/5/01
AVAILABLE FOR
REPLACEMENT ONLY
UNTIL 2/3/2006**

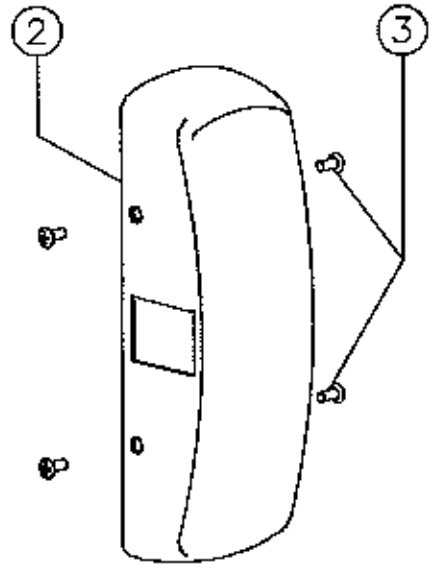
Parts List
Page No 88.12 Rev B
1/2/2001

			CHASSIS ASSEMBLY LESS COVER
OLD STYLE 12-8800	15 & 43 FUNCTIONS DISCONTINUED 2/5/01	LHRB	68-2409
		RHRB	68-2410

ITEM	ASSY NO.	PART NO.	DESCRIPTION	QTY
1		68-2409	CHASSIS ASSEMBLY LHRB	1
		68-2410	CHASSIS ASSEMBLY RHRB	
2		68-0406	COVER *	1
3		97-0052	SCREW #8-32 X 5/16 *	4
—		68-2165	SCREW PACK	1
—		649	STRIKE PACK	1

* SPECIFY FINISH





80 series Parts List

12-8804
12-8810
12-8840
12-8844
12-8888

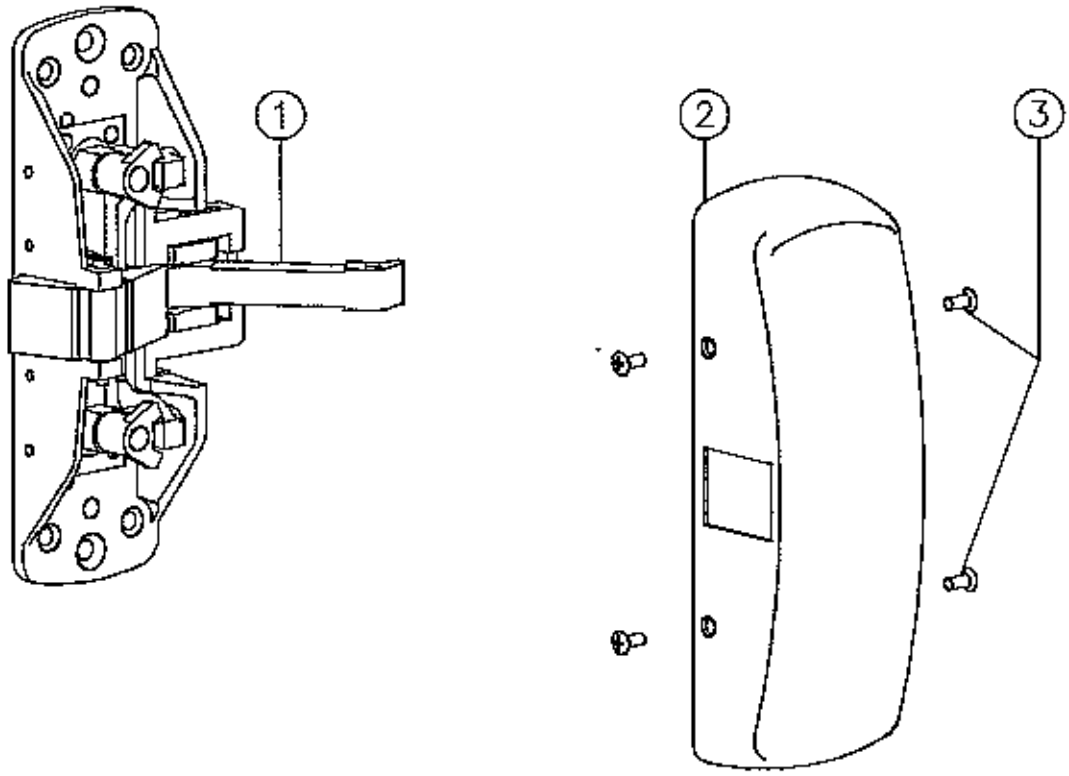
DISCONTINUED 2/5/01 AVAILABLE FOR REPLACEMENT ONLY UNTIL 2/3/2006

Parts List
Page No 88.10
Rev B
1/2/2001

			CHASSIS ASSEMBLY LESS COVER
12-8800	04, 10, 40, 44, 88 FUNCTIONS DISCONTINUED 2/5/01	LHRB RHRB	68-2273

ITEM	ASSY NO.	PART NO.	DESCRIPTION	QTY
1		68-2273	CHASSIS ASSEMBLY	1
2		68-0406	COVER *	1
3		97-0052	SCREW #8-32 X 5/16 *	4
—		68-2165	SCREW PACK	1
—		649	STRIKE PACK	1

* SPECIFY FINISH



80 series Parts List

8813

DISCONTINUED 2/5/01
AVAILABLE FOR REPLACEMENT ONLY UNTIL 2/8/2006

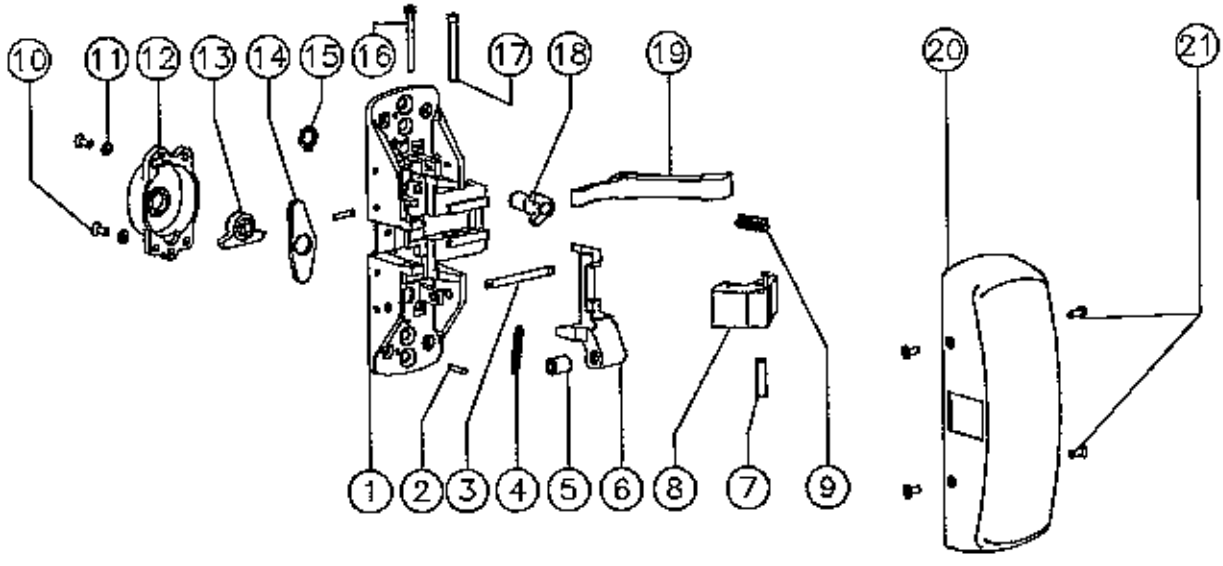
Parts List
Page No 88.2
Rev C
1/2/2004

			CHASSIS ASSEMBLY LESS COVER
OLD STYLE 8800	13 FUNCTION DISCONTINUED 2/5/01	LHRB RHRB	68-2239 68-2240

ITEM	ASSY NO.	PART NO.	DESCRIPTION	QTY
1	68-2239 LHRB 68-2240 RHRB	——	CHASSIS ASSY	1
2		01-0008	GROOVE PIN	2
3		68-0271	PIVOT PIN KNOB LEVER	1
4		97-0050	SPRING KNOB LEVER	1
5		68-0273	BUSHING KNOB LEVER	1
6		68-2236	KNOB LEVER ASSY LHRB	1
		68-2237	KNOB LEVER ASSY RHRB	
7		97-0040	BUSHING LATCHBOLT	1
8		98-2234	LATCHBOLT ASSY LHRB **	1
		98-2235	LATCHBOLT ASSY RHRB **	
9		98-0028	SPRING LATCHBOLT	1
10		01-3384	SCREW #8-32 X 7/16	2
11		01-0930	LOCKWASHER	2
12		68-0367	KNOB HUB COVER	1
13		97-0042	KNOB HUB	1
14		97-0043	KNOB HUB RETAINER	1
15		01-0005	RETAINING RING	1
16		01-0013	SCREW LATCHBOLT PIVOT	1
17		68-0239	PIVOT PIN LIFT ARM	1
18		98-0018	OUTSIDE CYLINDER HUB	1
19		68-0241	LIFT ARM	1
20		68-0406	COVER *	1
21		97-0052	SCREW #8-32 X 5/16 *	4
22		68-2143	SCREW PACK	1
23		649	STRIKE PACK	1

NOTE: FOR 8813 x ET USE 8815 CHASSIS.

* SPECIFY FINISH
** ORDER OPPOSITE HAND FROM DOOR



80 series Parts List

8815
8843

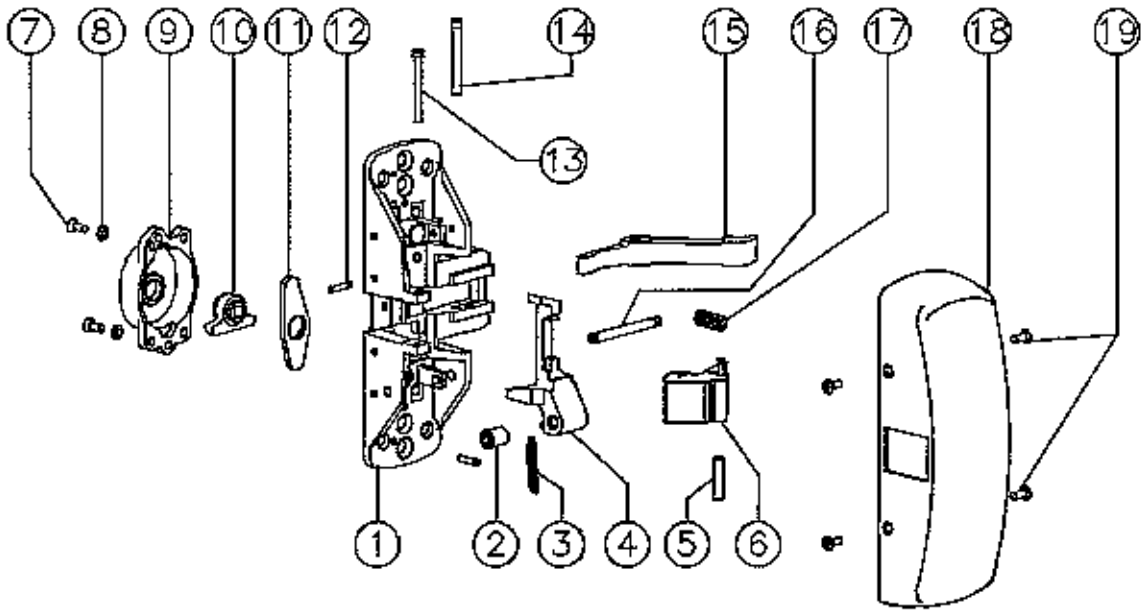
DISCONTINUED 2/5/01
AVAILABLE FOR REPLACEMENT ONLY UNTIL 2/3/2006

Parts List
Page No 88.3
Rev C
1/2/2004

			CHASSIS ASSEMBLY LESS COVER
OLD STYLE 8800	15, 43 FUNCTIONS DISCONTINUED 2/5/01	LHRB RHRB	68-2294 68-2295

ITEM	ASSY NO.	PART NO.	DESCRIPTION	QTY
1	68-2294 LHRB 68-2295 RHRB	———	CHASSIS	1
2		68-0273	BUSHING KNOB LEVER	1
3		97-0050	SPRING KNOB RETURN	1
4		68-2236	KNOB LEVER ASSY LHRB	1
		68-2237	KNOB LEVER ASSY RHRB	
5		97-0040	BUSHING LATCHBOLT	1
6		98-2034	LATCHBOLT ASSY LHRB **	1
		98-2035	LATCHBOLT ASSY RHRB **	
7		01-3384	SCREW #8-32 X 7/16	2
8		01-0930	LOCK WASHER	2
9		68-0367	KNOB HUB COVER	1
10		97-0042	KNOB HUB	1
11		97-0043	KNOB HUB RETAINER	1
12		01-0008	GROOVE PIN	2
13		01-0013	SCREW LATCHBOLT PIVOT	1
14		68-0239	PIVOT PIN LIFT ARM	1
15		68-0241	LIFT ARM	1
16		68-0271	PIVOT PIN KNOB LEVER	1
17		98-0028	SPRING LATCHBOLT	1
18		68-0406	COVER *	1
19		97-0052	SCREW * #8-32 X 5/16	4
——		68-2143	SCREW PACK	1
——		649	STRIKE PACK	1

* SPECIFY FINISH
** ORDER OPPOSITE HAND FROM DOOR



80 series Parts List

8875
8876
8877
8878
8881
8882

DISCONTINUED 2/5/01 AVAILABLE FOR REPLACEMENT ONLY UNTIL 2/3/2006

Parts List

Page No 88.8 | Rev C

1/2/2004

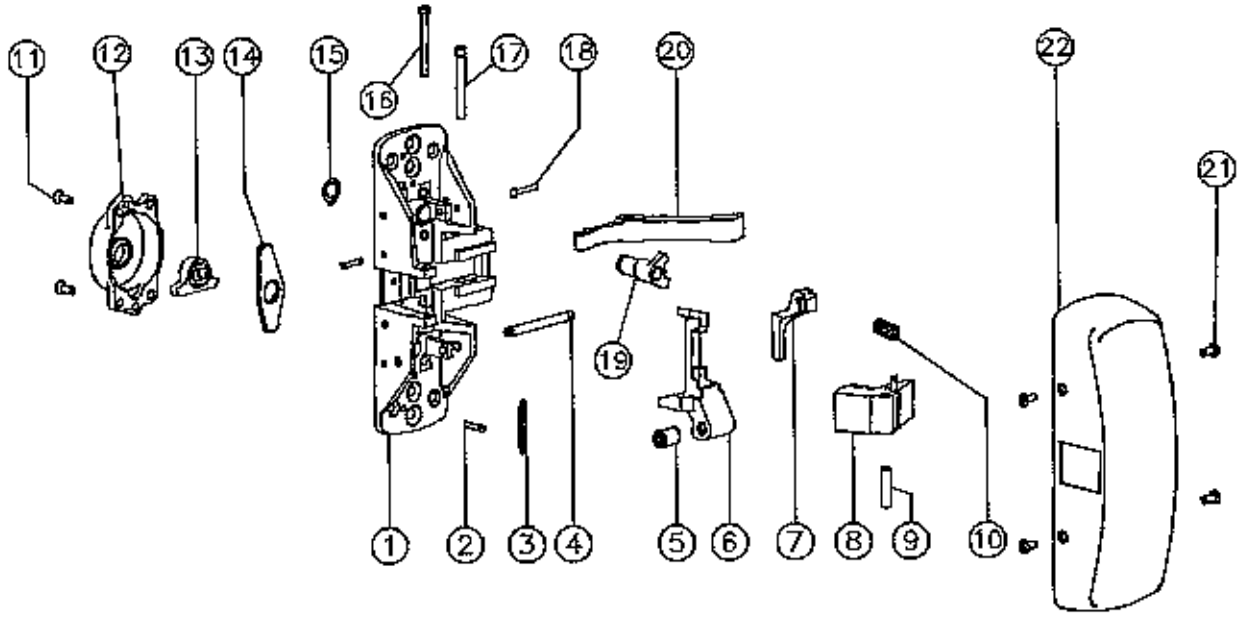
		CHASSIS ASSEMBLY LESS COVER
OLD STYLE 8800	75, 76, 77, 78, 81 & 82 FUNCTIONS DISCONTINUED 2/5/01	LHRB 68-2574 RHRB 68-2575

ITEM	PART NO.	DESCRIPTION	QTY
1	———	CHASSIS	1
3	97-0050	SPRING KNOB RETURN	1
5	68-0273	BUSHING KNOB LEVER	1
7	68-0237	LATCHBOLT LEVER LHRB **	1
	68-0238	LATCHBOLT LEVER RHRB **	
9	97-0040	BUSHING LATCHBOLT	1
11	01-3384	SCREW #8-32 X 5/16	2
13	97-0042	KNOB HUB	1
15	01-0005	RETAINING RING	1
17	01-4512	PIVOT PIN LIFT ARM	1
19	98-0018	OUTSIDE CYLINDER HUB	1
21	97-0052	SCREW #8-32 X 5/16 *	4
—	68-2143	SCREW PACK	1

ITEM	PART NO.	DESCRIPTION	QTY
2	01-0008	GROOVE PIN	2
4	68-0271	PIVOT PIN KNOB LEVER	1
6	68-2236	KNOB LEVER ASSY LHRB	1
	68-2237	KNOB LEVER ASSY RHRB	
8	98-2034	LATCHBOLT ASSY LHRB	1
	98-2035	LATCHBOLT ASSY RHRB	
10	98-0028	SPRING LATCHBOLT	1
12	68-0367	KNOB HUB COVER	1
14	97-0043	KNOB HUB RETAINER	1
16	01-0013	SCREW LATCHBOLT PIVOT	1
18	98-0011	PIVOT PIN LATCHBOLT LEVER	1
20	68-1137	LIFT ARM	1
22	68-0406	COVER RHRB *	1
—	649	STRIKE *	1

* SPECIFY FINISH

** ORDER OPPOSITE HAND FROM DOOR



8 0 series Parts List

8804
8810
8840
8844
8888

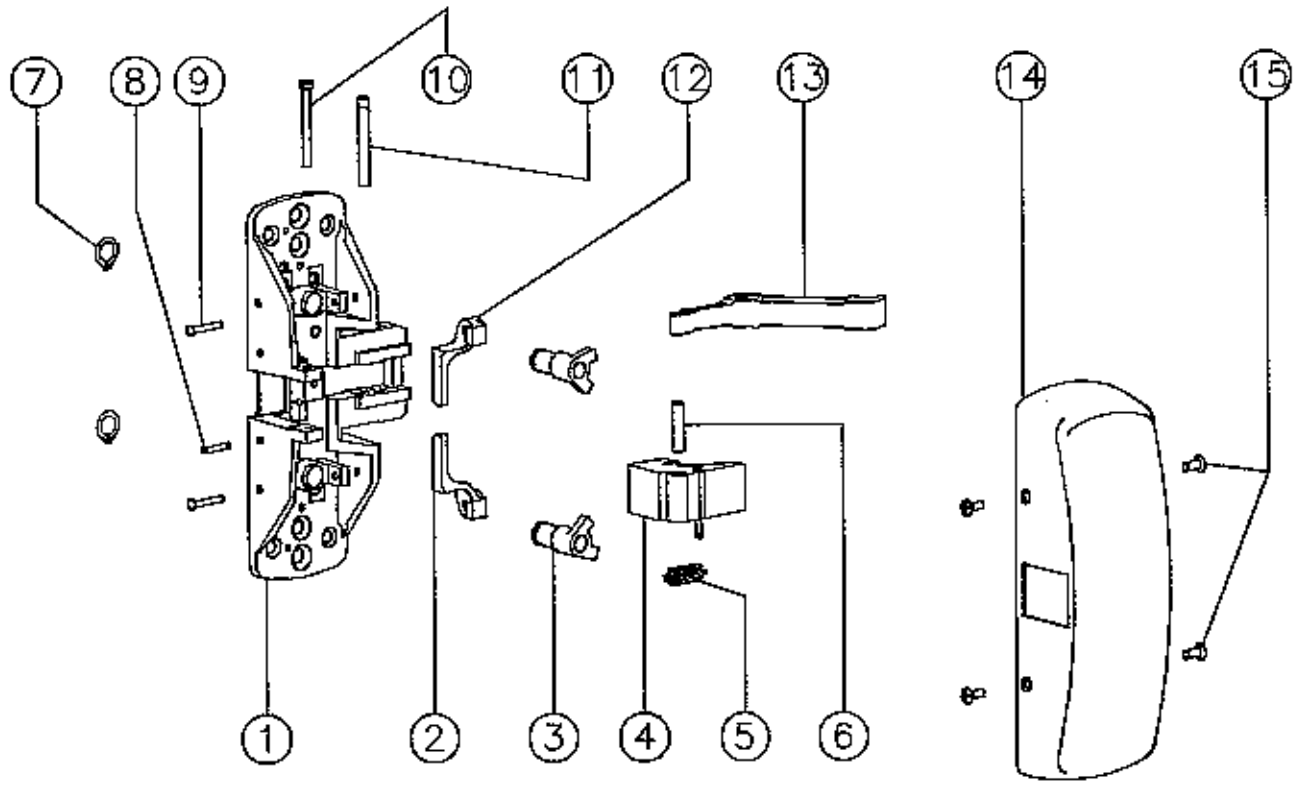
DISCONTINUED 2/5/01
AVAILABLE FOR REPLACEMENT ONLY UNTIL 2/3/2006

Parts List
Page No 88.1
Rev C
1/2/2004

			CHASSIS ASSEMBLY LESS COVER
OLD STYLE 8800	04, 10, 40, 44, 88 FUNCTIONS DISCONTINUED 2/5/01	LHRB RHRB	68-2100

ITEM	ASSY NO.	PART NO.	DESCRIPTION	QTY
1	68-2100	——	CHASSIS	1
2		68-0237	LATCHBOLT LEVER LHRB	1
3		98-0018	OUTSIDE CYLINDER HUB	2
4		98-2034	LATCHBOLT AND PIN LHRB	1
5		98-0028	LATCHBOLT SPRING	1
6		97-0040	BUSHING	1
7		01-0005	RETAINING RING	2
8		01-0008	GROOVE PIN	1
9		98-0011	PIVOT PIN LATCHBOLT LEVER	2
10		01-0013	SCREW	1
11		68-0239	PIVOT PIN LIFT ARM	1
12		68-0238	LATCHBOLT LEVER RHRB	1
13		68-0241	LIFT ARM	1
14		68-0406	COVER*	1
15		97-0052	SCREW #8-32 X 5/16 *	4
——		68-2143	SCREW PACK	1
——		649	STRIKE PACK	1

* SPECIFY FINISH



80 series Parts List

(12-)HC8804 (12-)HC8810
(12-)HC8813 (12-)HC8815
(12-)HC8840 (12-)HC8843
(12-)HC8844

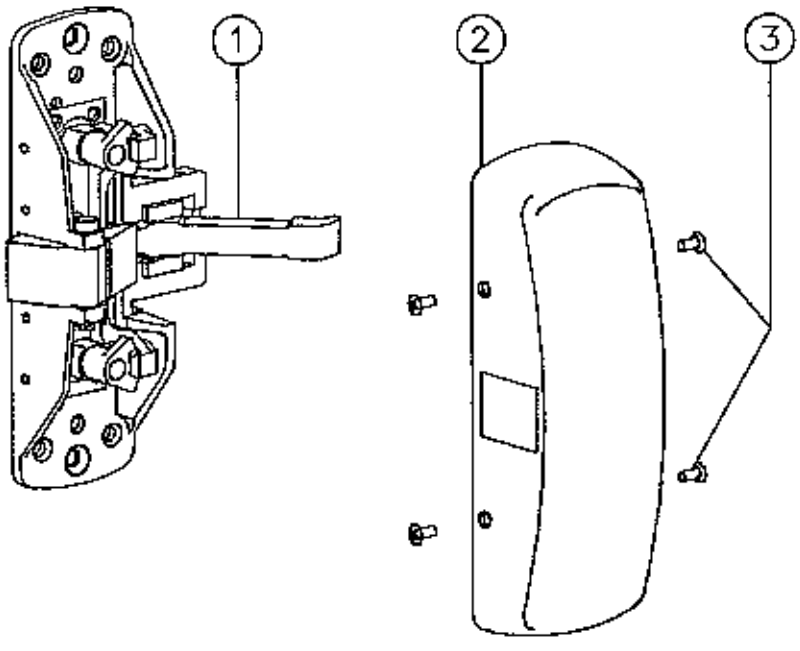
DISCONTINUED 2/5/01
AVAILABLE FOR REPLACEMENT ONLY UNTIL 2/3/2006

Parts List
Page No 88.9
Rev B
1/2/2001

			CHASSIS ASSEMBLY LESS COVER
OLD STYLE HC8800	ALL FUNCTIONS DISCONTINUED 2/5/01	LHRB RHRB	68-3918
OLD STYLE 12-HC8800	ALL FUNCTIONS DISCONTINUED 2/5/01	LHRB RHRB	68-3917

ITEM	ASSY NO.	PART NO.	DESCRIPTION	QTY
1		68-3918	STD HC CHASSIS ASSY	1
		68-3917	12-HC CHASSIS ASSY	
2		68-0406	COVER *	1
3		97-0052	SCREW #8-32 X 5/16 *	4
-		68-3922	STD HC SCREW PACK	1
		68-3920	12-HC SCREW PACK	
-		649	STRIKE PACK	1

* SPECIFY FINISH



SARGENT®

ASSA ABLOY

80 Series Parts Manual

For assistance, contact SARGENT at
800-727-5477 or www.sargentlock.com

A8231 12/17

Copyright © 2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader
in door opening solutions

Table of Contents

SARGENT®
ASSA ABLOY

Chassis Assemblies
- 8300 4
- 8400 5-10
- 8500 11-12
- 8600 13-28
- 8700 29-52
- 8800 53-67
- 8900 68-69

900 Series Mortise Locks 70-82

Rail Assemblies 83-102

700 Series ET Control 103-133

Auxiliary Controls 134-136

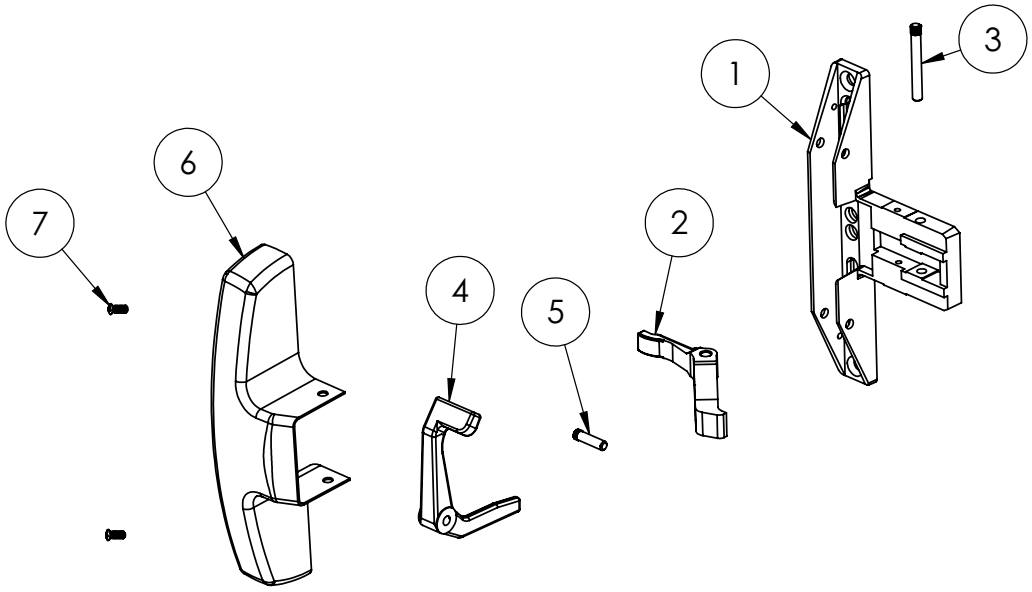
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function		Assembly No.	Description	Sellable
(12-) All functions	1 3/4" Door	68-2481	LHRB	Yes
		68-2482	RHRB	Yes
	2"-2 3/4" Door	68-2483	LHRB	Yes
		68-2484	RHRB	Yes

Item	Part No.	Description	Qty	Sellable
1	68-0486	Chassis	1	Yes
2	68-0241	Lift Arm	1	Yes
3	68-0239	Pivot Pin (Lift Arm)	1	Yes
4	68-0489	Lift Lever LHRB 1 3/4" Door	1	Yes
	68-0490	Lift Lever RHRB 1 3/4" Door	1	Yes
	68-0491	Lift Lever LHRB 2 3/4" Door	1	Yes
	68-0492	Lift Lever RHRB 2 3/4" Door	1	Yes
5	68-0479	Pivot Pin (Lift Lever)	1	Yes
6	68-0496	Cover[1]	1	Yes
7	68-3905	Cover Screw Pack[1]	2	Yes
Not Shown	—	900 Series Mortise Assembly[1,2,4]	1	Yes
	68-2520	Screw Pack Standard	1	Yes
	68-2522	Screw Pack (12-)	1	Yes
	C908	Strike Pack[3] (1 1/4" Standard Lip)	1	Yes

1. Specify finish
2. Specify hand
3. Specify lip length
4. Specify function



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

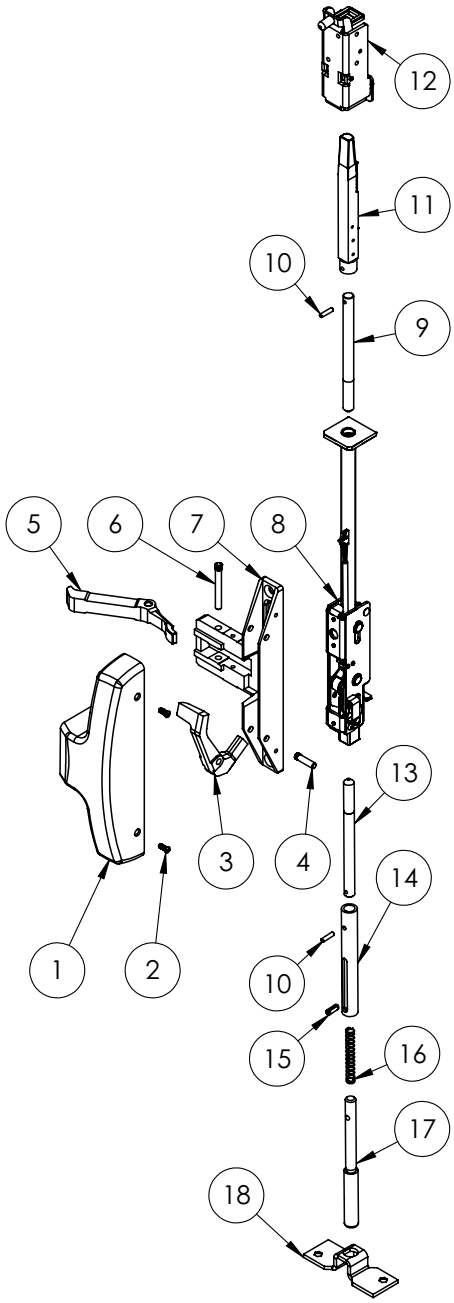
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
53-MD-(All Functions) MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0888	Bottom Plate	1	Yes
		68-3676	Screw Pack*	1	Yes
		652	Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



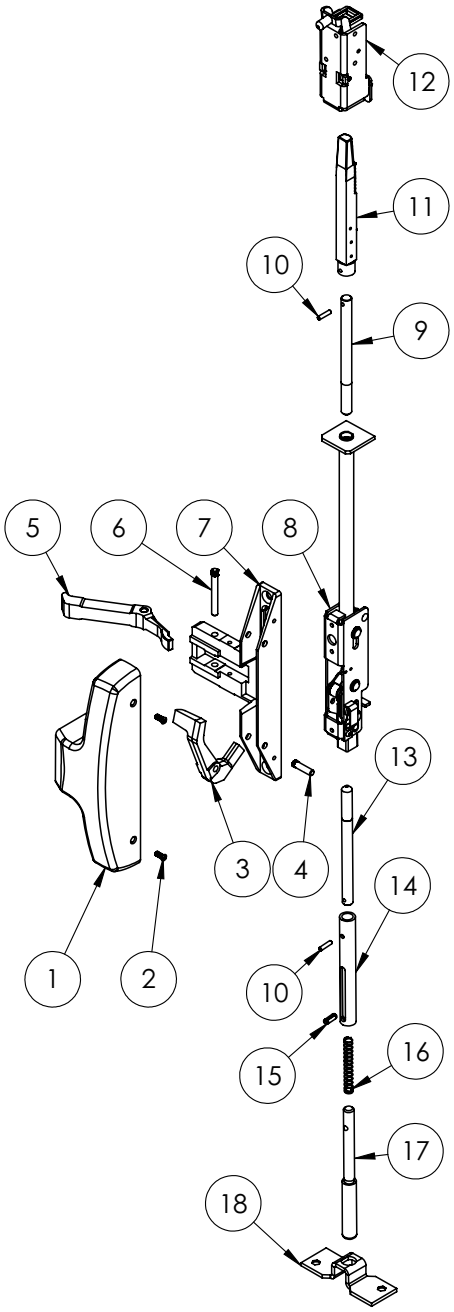
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
12-53-MD-(All Functions) 12-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12-53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0888	Bottom Plate	1	Yes
		68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height

A8231 12/17

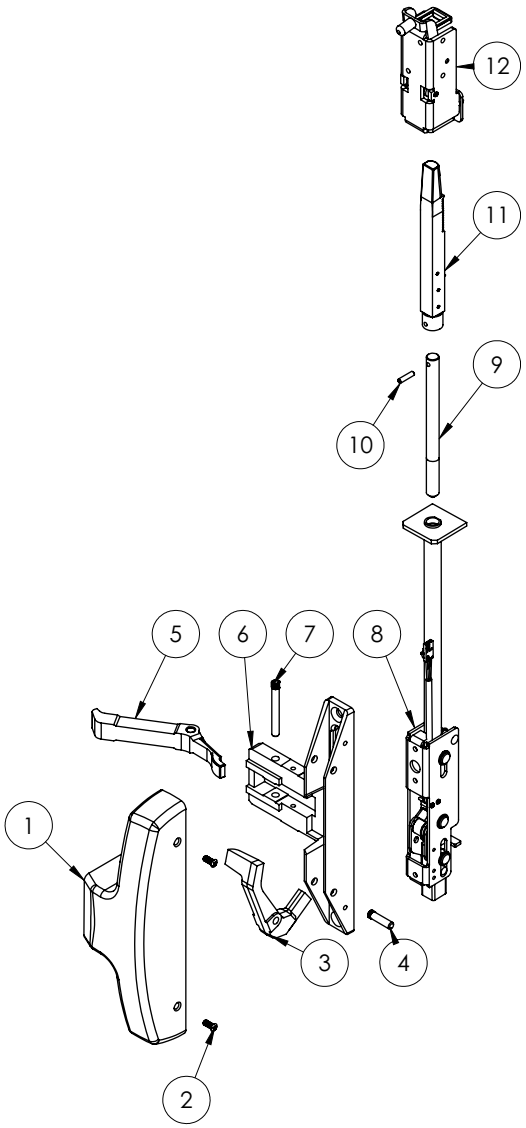
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-MD-(All Functions) NB-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

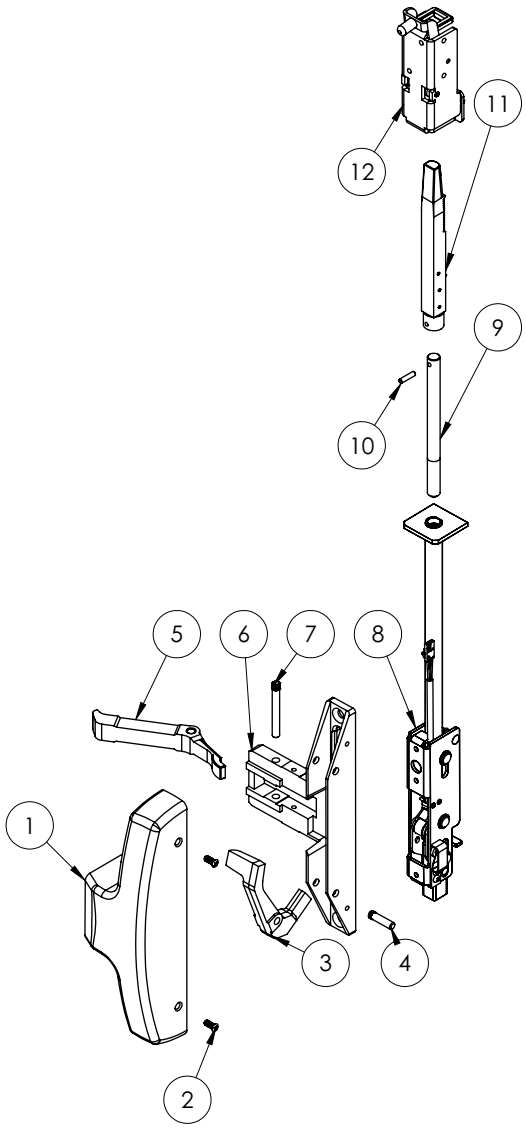
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-NB-MD-(All Functions) 12-NB-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

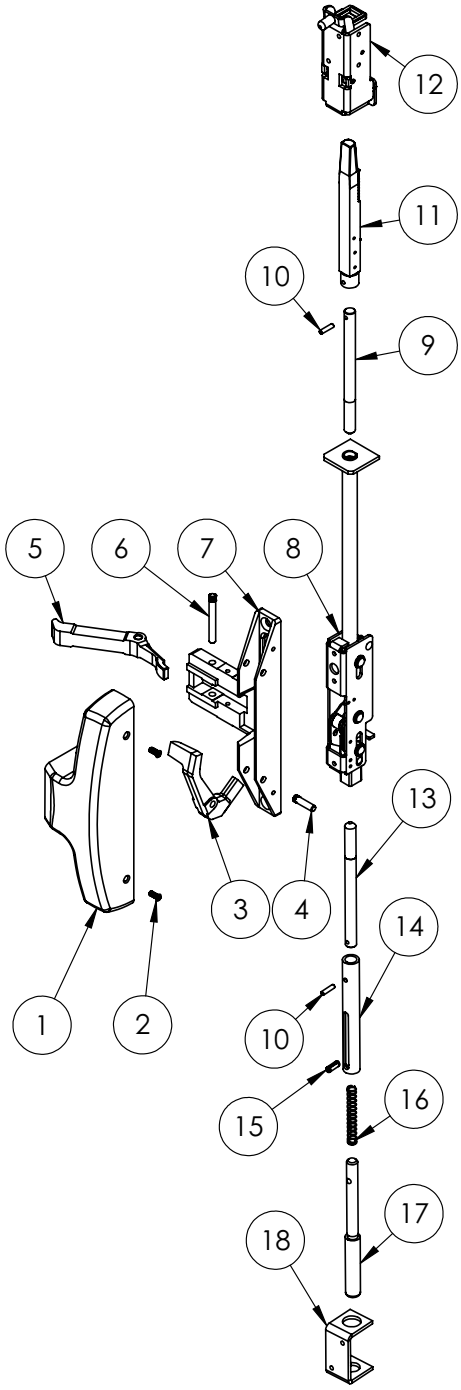
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
53-AD-(All Functions) AD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
		68-3854	53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0037	Bottom Case	1	Yes
		68-3676	Screw Pack*	1	Yes
		640	Aluminum Door Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

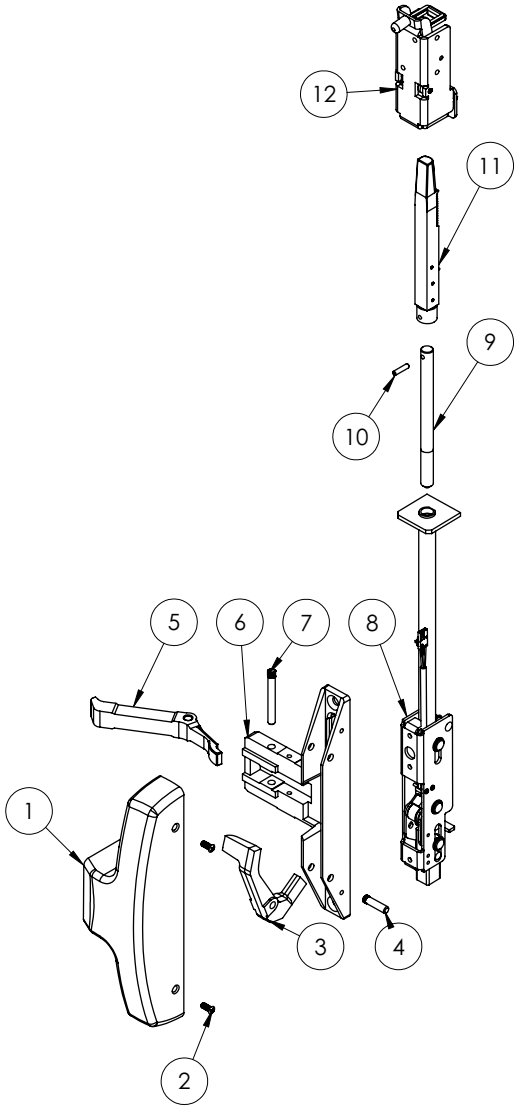
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
53-NB-AD-(All Functions) NB-AD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		639	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

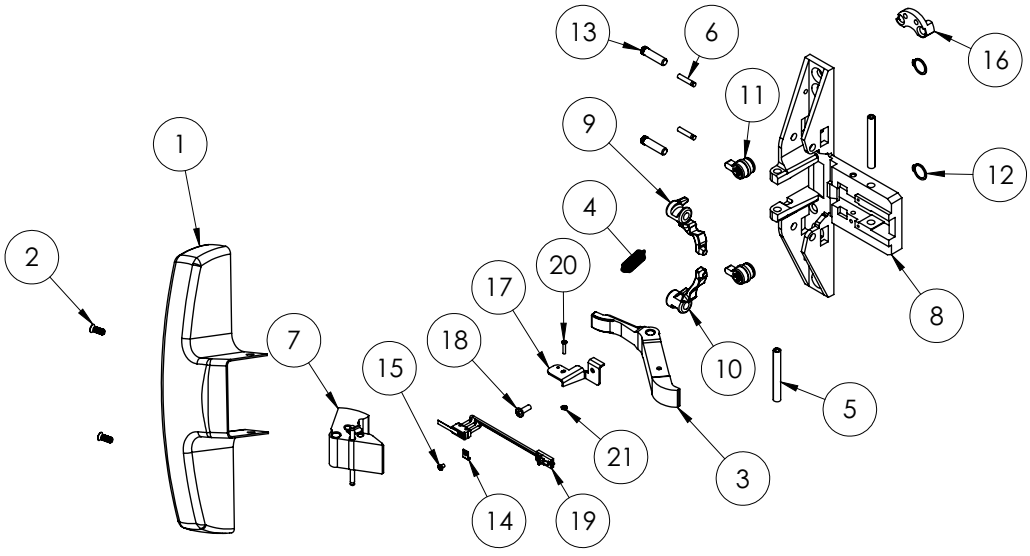
(12/53-)8504 (12/53-)8506 (12/53-)8510
(12/53-)8513 (12/53-)8515 (12/53-)8540
(12/53-)8543 (12/53-)8544 (12/53-)8546
(12/53-)8573 (12/53-)8574

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-) All functions	68-5880	LHRB/RHRB	Yes
(12-) 53- All functions	68-7411	LHRB/RHRB	Yes

Item	Assy. No.	Part No.	Description	Qty	Sellable
1	N/A	68-0495	Cover[1]	1	Yes
2		68-3905	Cover Screw Pack[1]	1	Yes
3		68-1137	Lift Arm	1	Yes
4		98-0028	Latchbolt Spring	1	Yes
5		01-4512	Spirol Pin	2	Yes
6		01-0008	Groove Pin	2	No
7		68-7420	Latchbolt Assembly (53-)	1	Yes
		68-6021	Latchbolt Assembly (Std)	1	Yes
8	68-6082	68-1624	8500 Chassis	1	Yes
9		68-1625	Lift Lever (RHRB)	1	
10		68-1626	Lift Lever (LHRB)	1	
11		94-0088	Cylinder Hub	2	
12		01-0005	Retaining Ring, Truarc 5100-43	2	
13		68-0479	Lift Lever Pivot Pin	2	
14	N/A	52-0310	Cable Clamp (53-)	1	Yes
15		01-1482	Cr-Phms (#2-56 X 1/8") (53-)	1	Yes
16		13-0458	Cylinder Retainer Pack (04 & 044 Functions Only)	1	Yes
17		68-1686	Switch Bracket (53-)	1	Yes
18		01-1220	#6-32 X 3/8" Length Ph Pn Hd Machine Screw (53-)	1	Yes
19		52-4545	Switch Assembly (53-)	1	Yes
20		01-9446	Machine Screw (#1-72 X 11/32" Ph Fl Hd) (53-)	1	Yes
21		01-0909	Hex Machine Screw Nut (53-)	1	Yes
Not Shown		68-2512	Screw Pack	1	Yes
		657	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

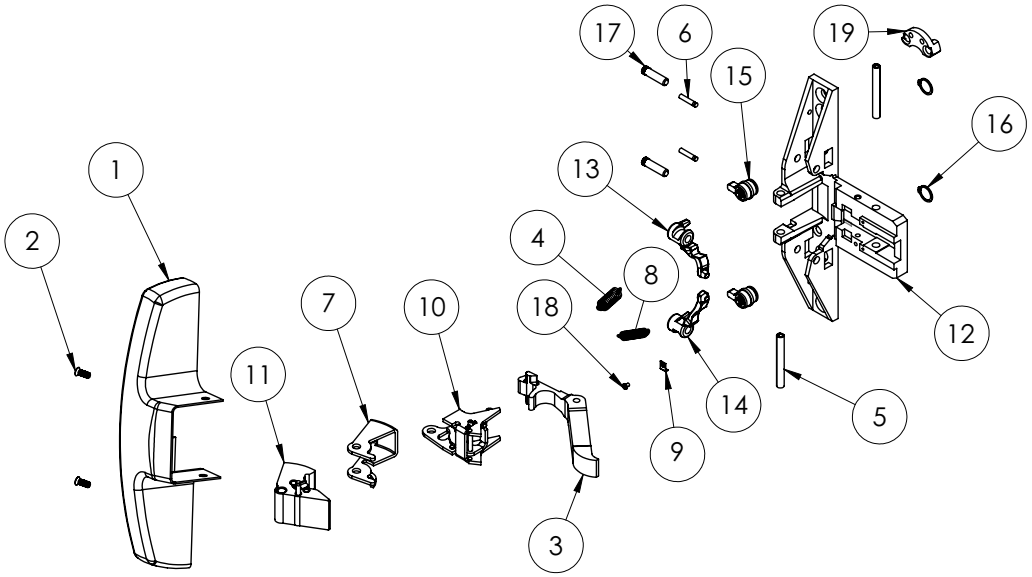
(12-/GL-/59-)8504 (12-/GL-/59-)8506 (12-/GL-/59-)8510
(12-/GL-/59-)8513 (12-/GL-/59-)8515 (12-/GL-/59-)8540
(12-/GL-/59-)8543 (12-/GL-/59-)8544 (12-/GL-/59-)8546
(12-/GL-/59-)8573 (12-/GL-/59-)8574

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-)GL- All functions	68-5881	LHRB/RHRB	YES
(12-)59- All functions	68-5882	LHRB/RHRB	YES

Item	Assy. No.	Part No.	Description	Qty	Sellable
1	N/A	68-1020	Cover[1]	1	Yes
2		—	Screw Pack[1]	1	Yes
3		68-1353	Lift Arm (Guarded)	1	Yes
4		98-0028	Latchbolt Spring	1	Yes
5		01-4512	Spirol Pin	2	Yes
6		01-0008	Groove Pin	2	No
7		68-1352	Guide	1	Yes
8		68-1394	Extension Spring	1	Yes
9		52-0310	Cable Clamp (59-)	1	Yes
10		68-5949	Guard Bracket & Switch Assembly (59-)	1	No
		68-5947	8500 Guard Bracket Assembly (Gl-)	1	No
11		68-4415	Guarded Latchbolt	1	Yes
12	68-6082	68-1624	8500 Chassis	1	Yes
13		68-1625	Lift Lever (RhRb)	1	
14		68-1626	Lift Lever (LhRb)	1	
15		94-0088	Cylinder Hub	2	
16		01-0005	Retaining Ring	2	
17		68-0479	Lift Lever Pivot Pin	2	
18	N/A	01-1482	Cr-Phms (#2-56 X 1/8") (59-)	1	Yes
19		13-0458	Cylinder Retainer Pack (04 & 044 Functions Only)	1	Yes
Not Shown		68-2512	Screw Pack	1	Yes
		657	Strike Pack	1	Yes

1. Indicates finish required



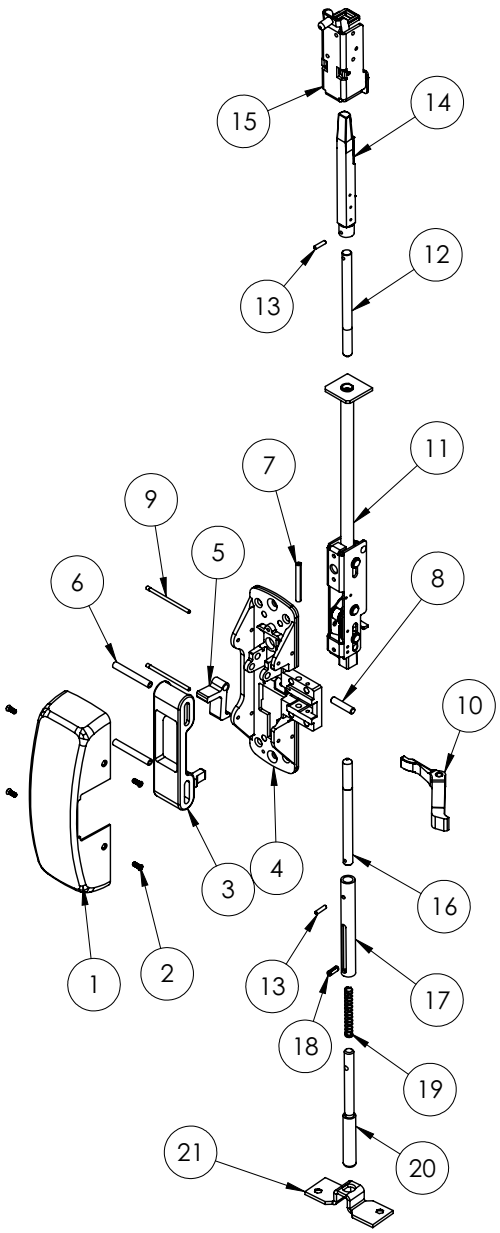
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-MD- 59-MD- MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack (W)*	1	Yes
		652	Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

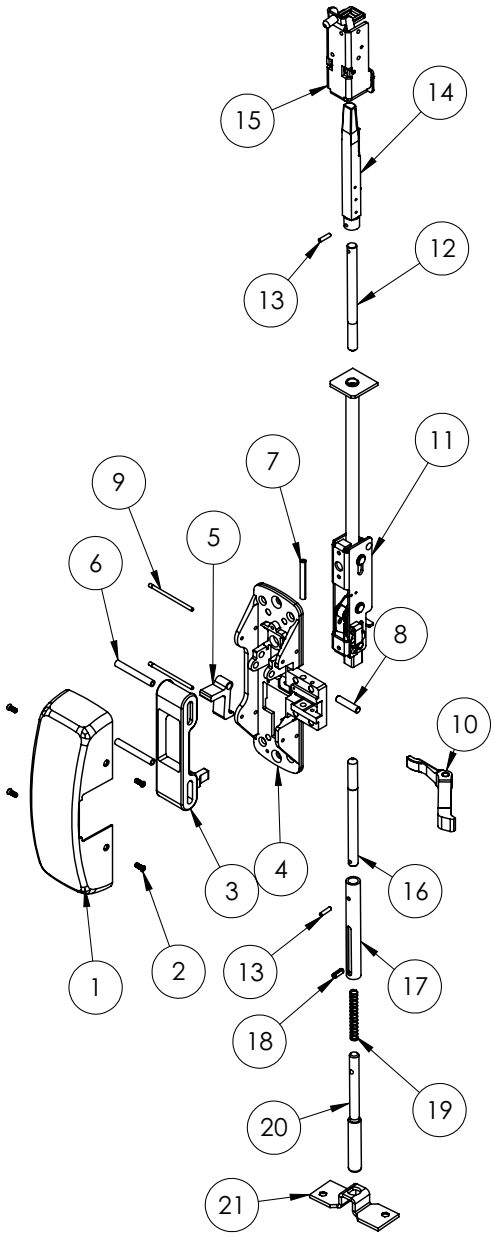
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-MD- 12-59-MD- 12-MD- (All Functions	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12- 53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack		Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-



A8231 12/17

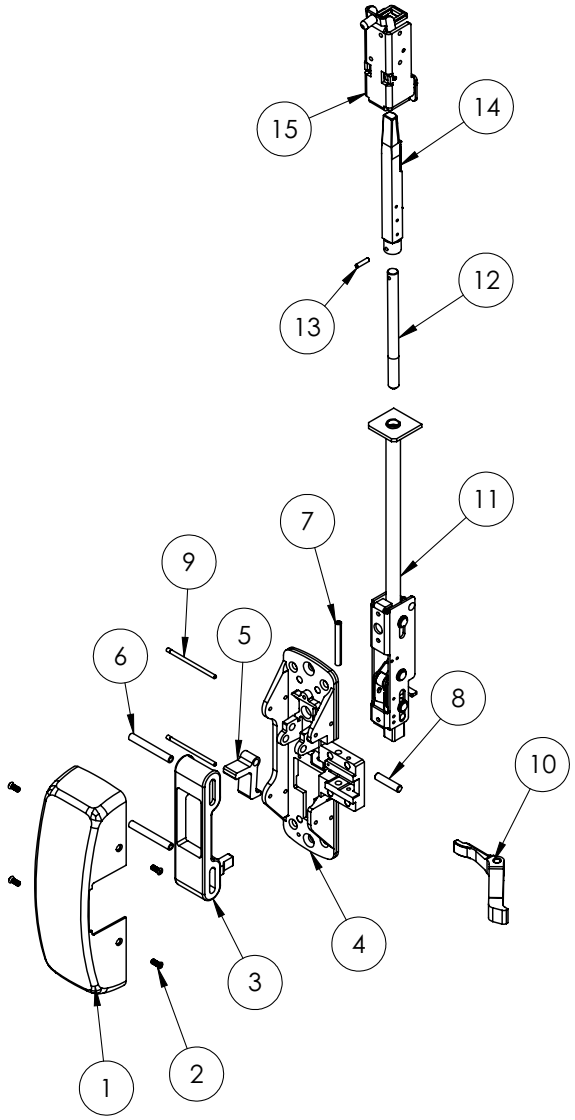
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-MD- 59-NB-MD- NB-MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

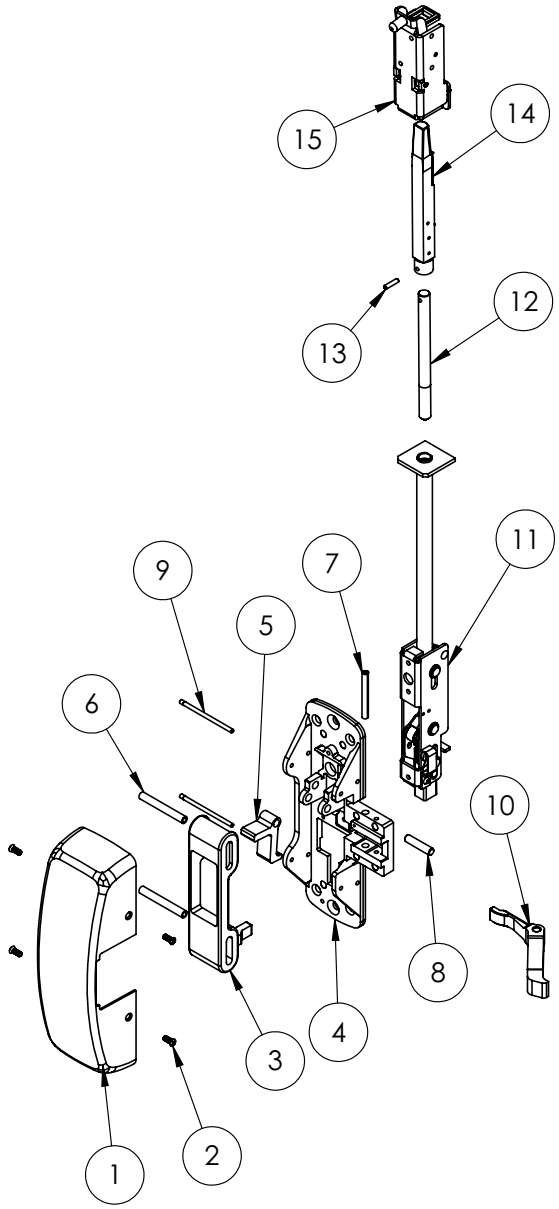
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-NB-MD- 12-59-NB-MD- 12-NB-MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		
11	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12- 53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
		68-5375	Top Case Assembly 1/4" Cladded		Yes
		68-5376	Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-



A8231 12/17

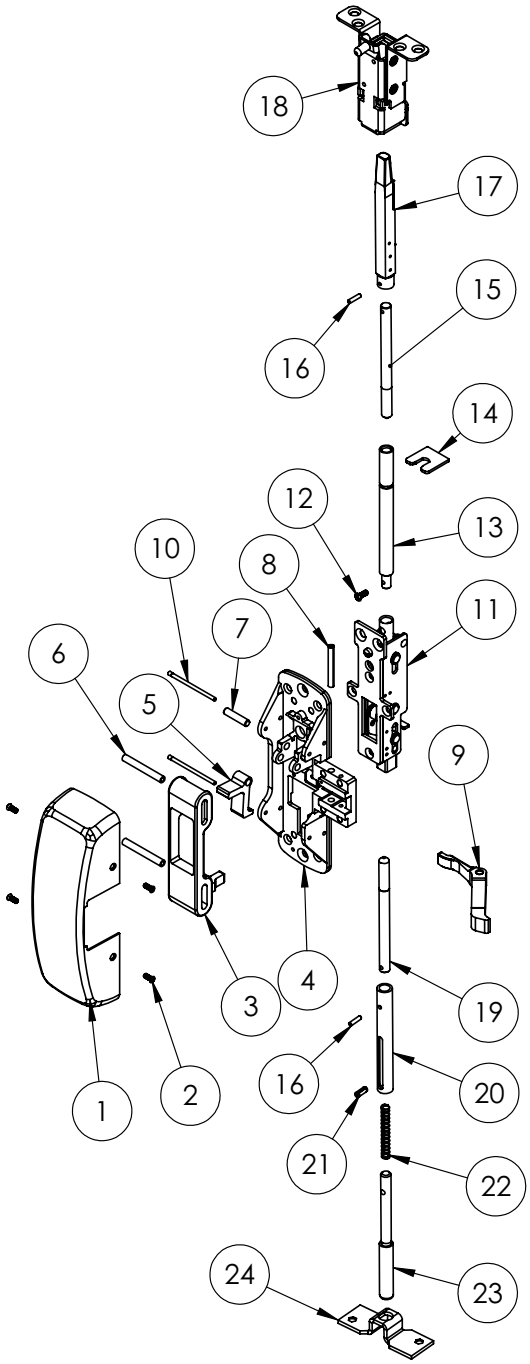
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-WD- 59-WD- WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	Inner Chassis Assembly	1	Yes
	68-3859		53- Inner Chassis Assembly[3]	1	Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	2	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	691B	660B	Bottom Rod[1,2]	1	Yes
20		94-0039	Bolt Sleeve	1	Yes
21		01-4389	Roll Pin	1	Yes
22		97-0454	Spring (Bottom Bolt)	1	Yes
23		94-0038	Bottom Bolt	1	Yes
24	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		652	Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-
4. Only when used w/ Aux Control



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

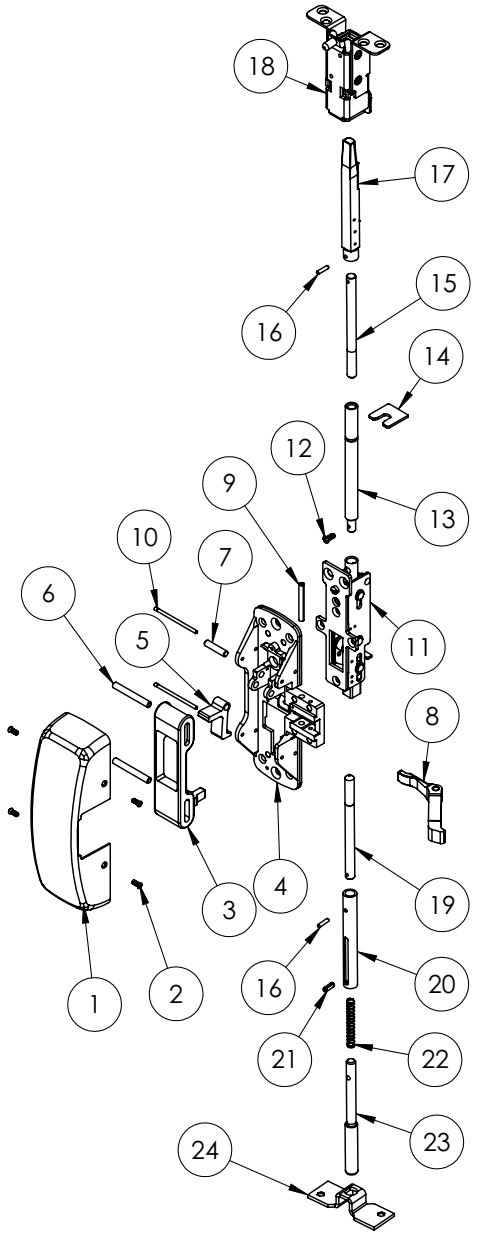
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

12-53-WD- 8606 8610 8613 8615
12-59-WD- 8640 8643 8646 8673
12-WD- 8674

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-WD- 12-59-WD- 12-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
9		01-4512	Spirol Pin	1	Yes
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	12-Inner Chassis Assembly	1	Yes
	68-3859		12-53- Inner Chassis Assembly[3]	1	Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	2	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and BracketAssembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	691B	660B	Bottom Rod[1,2]	1	Yes
20		94-0039	Bolt Sleeve	1	Yes
21		01-4389	Roll Pin	1	Yes
22		97-0454	Spring (Bottom Bolt)	1	Yes
23		94-0038	Bottom Bolt	1	Yes
24	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-
4. Only when used w/ Aux Control

A8231 12/17

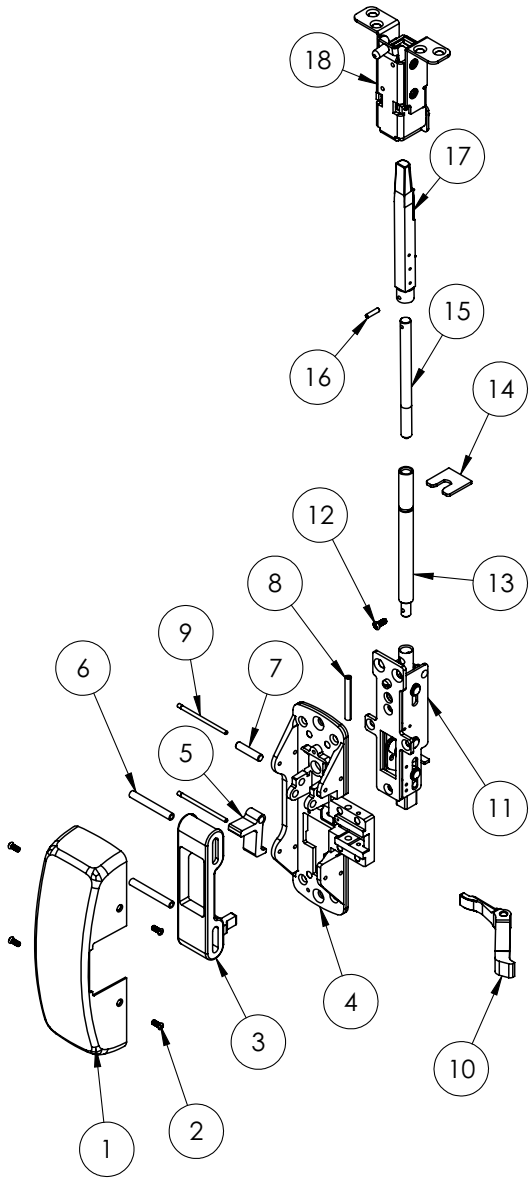
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-WD- 59-NB-WD NB-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
9		68-0012	Roller (Main Slide)	1	Yes
11	68-3580	N/A	Inner Chassis Assembly	1	Yes
	68-3859		53- Inner Chassis Assembly[3]		Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	1	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-
4. Only when used w/ Aux Control



A8231 12/17

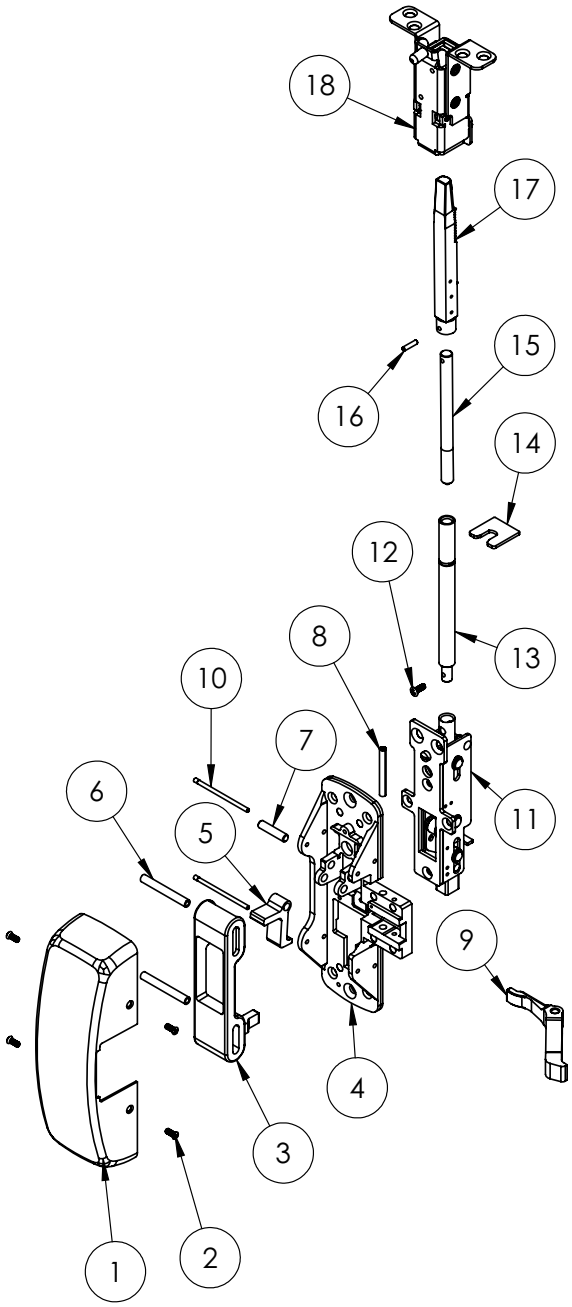
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
12-53-NB-WD- 12-59-NB-WD- 12-NB-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T (4)	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0112	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	12-Inner Chassis Assembly	1	Yes
	68-3859		12-53- Inner Chassis Assembly[3]		Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	1	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-
4. Only when used w/ Aux Control



A8231 12/17

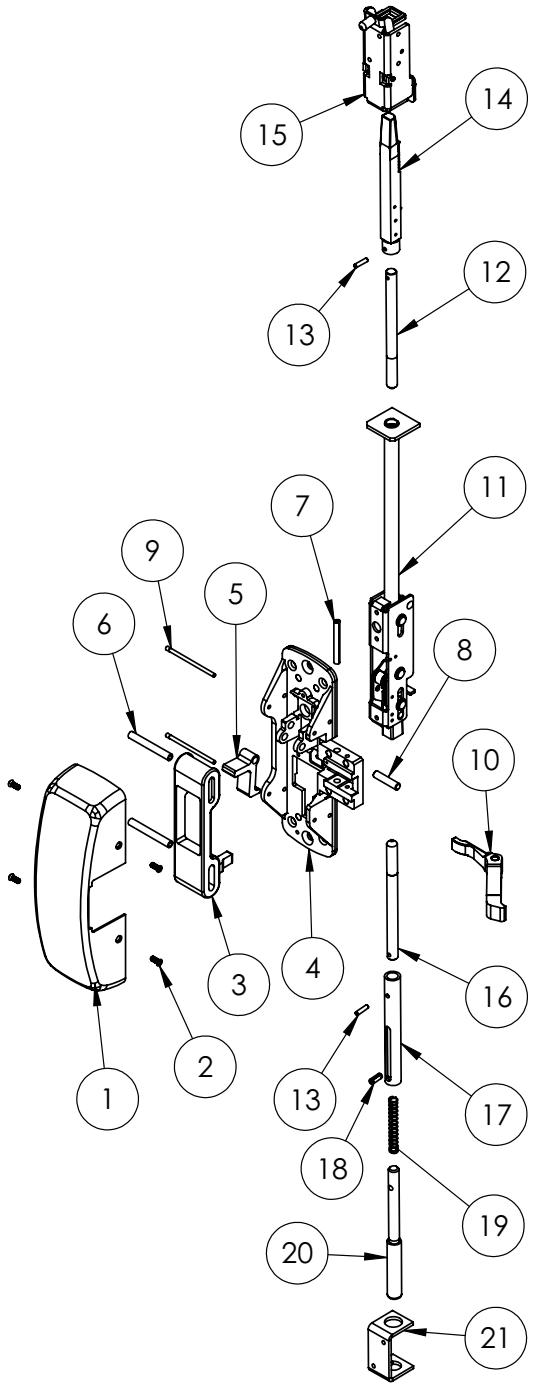
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-AD- 59-AD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0037	Bottom Case	1	Yes
		68-4389	Screw Pack (W)*	1	Yes
		640	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

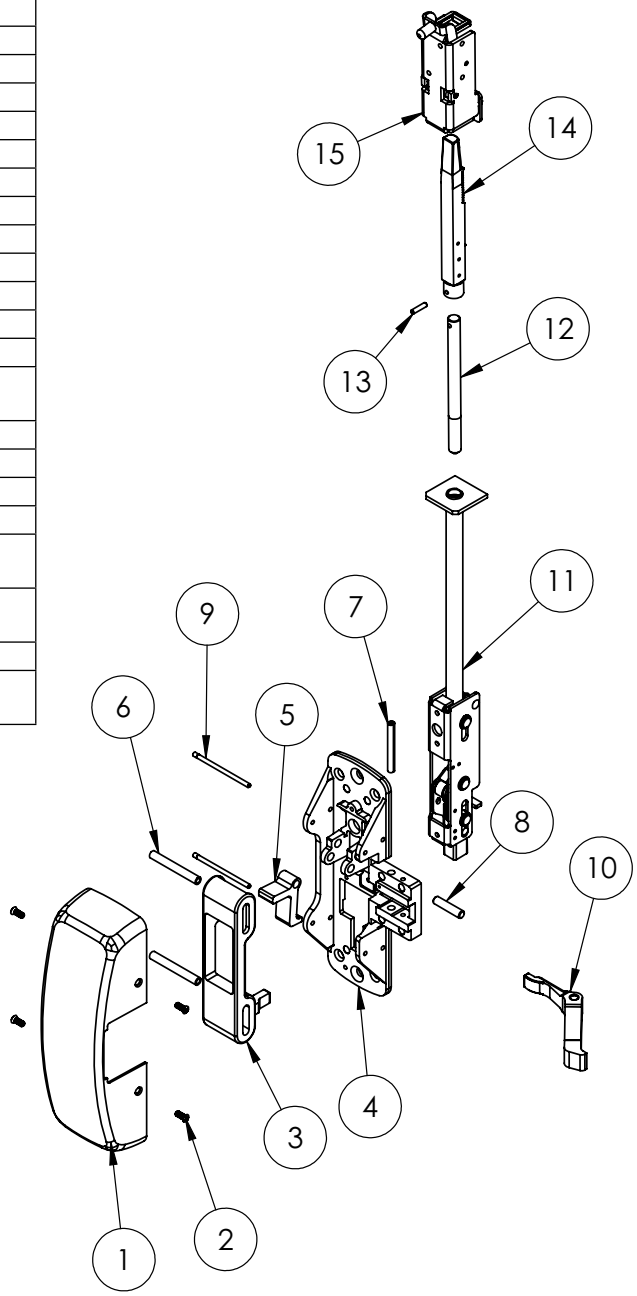
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
53-NB-AD- 59-NB-AD- AD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0241	Lift Arm	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		639	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



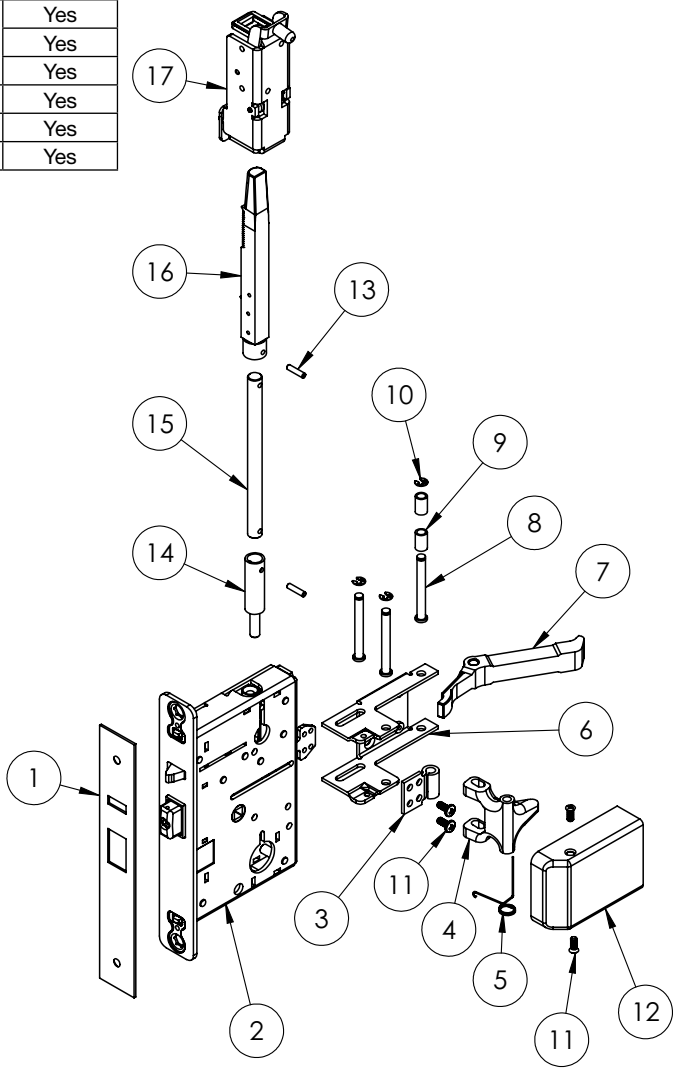
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-1186	Active Outside Front[1]	1	Yes
2	68-4239	N/A	Active Mortise Case	1	Yes
3	68-4264	68-1327	Link Connect (Pull Lever)	1	Yes
4		68-1309	Pull Lever Low Profile	1	Yes
5		68-1332	Torsion Spring (Pull Lever)	1	Yes
6		68-1313	Pivot Pin	3	Yes
7		68-0241	Lift Arm	1	Yes
8		68-1310	Pivot Bracket	1	Yes
9		01-4509	Retaining Ring	3	Yes
10		68-1311	Lift Arm Spacer	2	Yes
11	N/A	68-4373	Screw Pack (LP)	1	Yes
12		68-1317	Chassis Cover (LP)*	1	Yes
13	692L	01-0696	Coiled Pin	2	Yes
14		68-1339	Connecting Tube	1	Yes
15		661L	Top Rod (LP)	1	Yes
16		68-4840	Latch Bolt Assembly	1	Yes
17	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Panel		Yes
	68-5376		Top Case Assembly 1/2" Panel		Yes
	N/A	68-4389	Screw Pack	1	Yes
		650	Strike Pack	1	Yes
		77-0883	A.S.A. Strike (Curved Lip)*[2]	1	Yes

*Specify Finish
1. Only available in 32D finish
2. LS function only



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

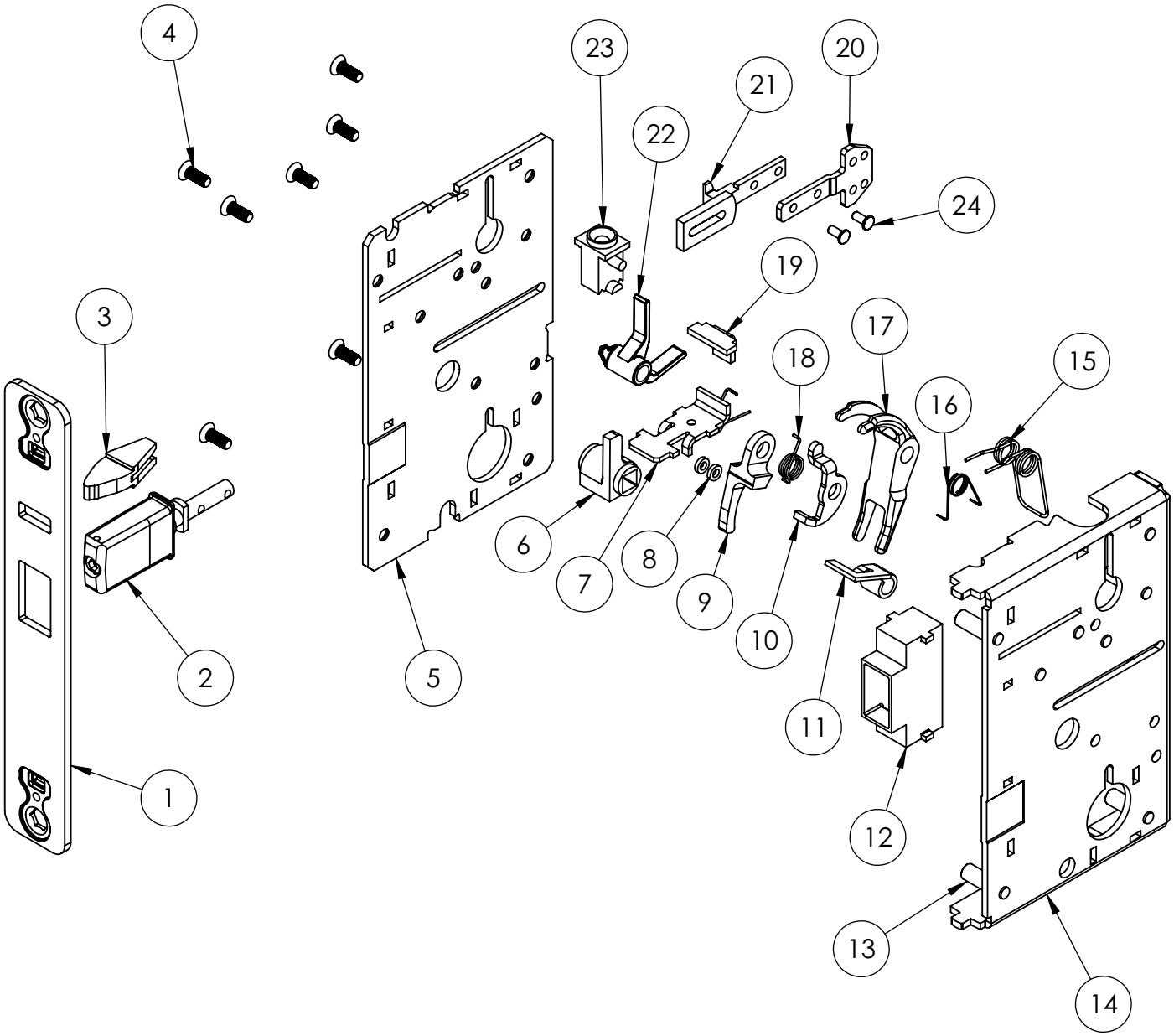
Item	Part No.	Description	Qty	Sellable
1	68-1188	Active Inside Front	1	No
2	68-1167	Active Latchbolt	1	Yes
3	68-1166	Activation Bolt	1	Yes
4	01-4402	#8-32x7/16" Flat PH U/C MS	7	Yes
5	68-1338	Mortise Cap	1	No
6	68-1476	Outside Hub (LP)	1	Yes
7	68-1291	Slide	1	No
8	68-1330	Bushing (LP)	2	Yes
9	68-1168	Active Case Pivot	1	Yes
10	68-1172	Retractor	1	Yes
11	68-1293	Fire Stop	1	Yes
12	68-1220	Active Bolt Guide	1	Yes
13	82-0294	Post (Screw and Case)	8	No
14	68-1337	Mortise Case	1	No
15	68-1253	Spring (Top Mount)	1	Yes
16	68-1265	Spring (Active Lever)	1	Yes
17	68-1333	Active Lever	1	Yes
18	68-1198	Torsion Spring (Retractor)	1	Yes
19	68-1246	Top Pusher Guide	1	Yes
20	68-1328	Link Latchbolt Tail	1	No
21	68-1334	Latchbolt Extension/Slide	1	No
22	68-1292	Upper Guard	1	Yes
23	68-1336	Top Mount	1	Yes
24	01-0424	Rivet	2	No

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

12-LP **8606** **8610** **8613** **8615**
LP **8640** **8643** **8646** **8673**
12-LS **8674**
LS

SARGENT®
ASSA ABLOY



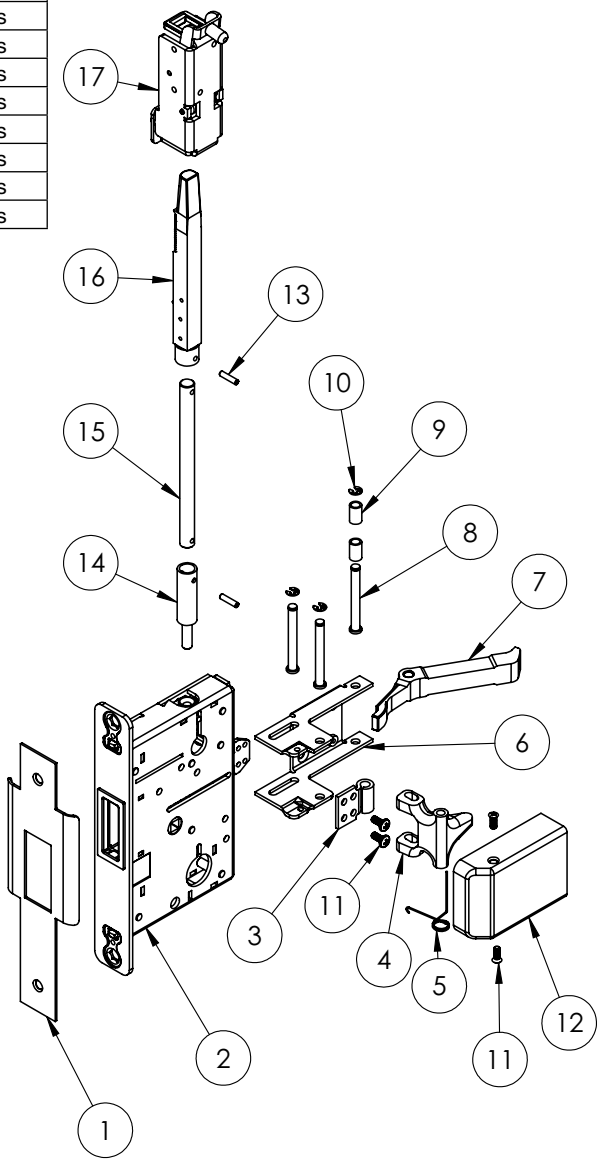
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-1183	Inactive Outside Front[1]	1	Yes
2	68-4238	N/A	Inactive Mortise Case	1	Yes
3	68-4264	68-1327	Link Connect (Pull Lever)	1	Yes
4		68-1309	Pull Lever Low Profile	1	Yes
5		68-1332	Torsion Spring (Pull Lever)	1	Yes
6		68-1313	Pivot Pin	3	Yes
7		68-0241	Lift Arm	1	Yes
8		68-1310	Pivot Bracket	1	Yes
9		01-4509	Retaining Ring	3	Yes
10		68-1311	Lift Arm Spacer	2	Yes
11	N/A	68-1317	Chassis Cover (LP)*	1	Yes
12		68-4373	Screw Pack (LP)	1	Yes
13	692L	01-0696	Coiled Pin	2	Yes
14		68-1339	Connecting Tube	1	Yes
15		661L	Top Rod (LP)	1	Yes
16		68-4840	Latch Bolt Assembly	1	Yes
17	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Panel		Yes
	68-5376		Top Case Assembly 1/2" Panel		Yes
	N/A	68-4389	Screw Pack	1	Yes
		650	Strike Pack	1	Yes

*Specify Finish
1. Only available in 32D finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

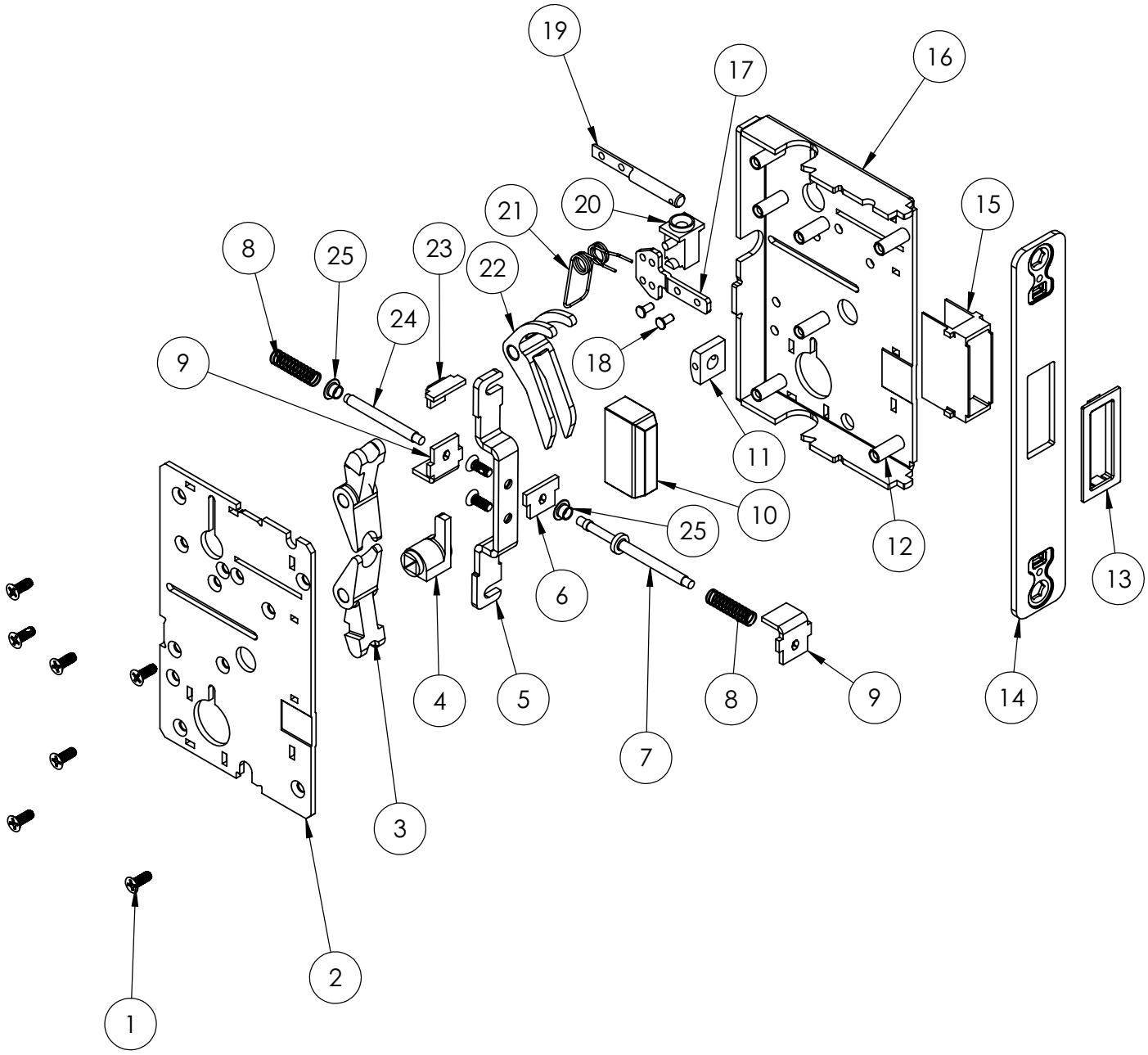
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty	Sellable
1	01-4402	#8-32x7/16" Flat PH U/C MS	9	Yes
2	68-1338	Mortise Cap	1	No
3	68-1164	Pusher Lever	2	Yes
4	68-1476	Outside Hub (LP)	1	Yes
5	68-1174	Pusher Slide	1	Yes
6	68-1176	Pusher Rod Guide	1	No
7	68-1177	Pusher Rod	1	No
8	99-0057	GD Bolt Spring	2	Yes
9	68-1491	Rod Guide Stop	2	No
10	68-1163	Pusher Bolt	1	Yes
11	68-1329	Inactive Latchbolt Actuator	1	No
12	82-0294	Post (Screw and Case)	7	No
13	68-1531	Inactive Bolt Guide	1	Yes
14	68-1187	Inactive Inside Front	1	No
15	68-1222	Inactive Bolt Guide	1	Yes
16	68-1337	Mortise Case	1	No
17	68-1328	Link Latchbolt Tail	1	No
18	01-0424	Rivet	2	No
19	68-1335	Inactive Latchbolt Tail	1	No
20	68-1336	Top Mount	1	Yes
21	68-1253	Spring (Top Mount)	1	Yes
22	68-1405	Inactive Lever	1	Yes
23	68-1246	Top Pusher Guide	1	Yes
24	68-1251	Pusher Rod	1	No
25	99-0072	GD Bolt Eyelet	2	Yes

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



A8231 12/17

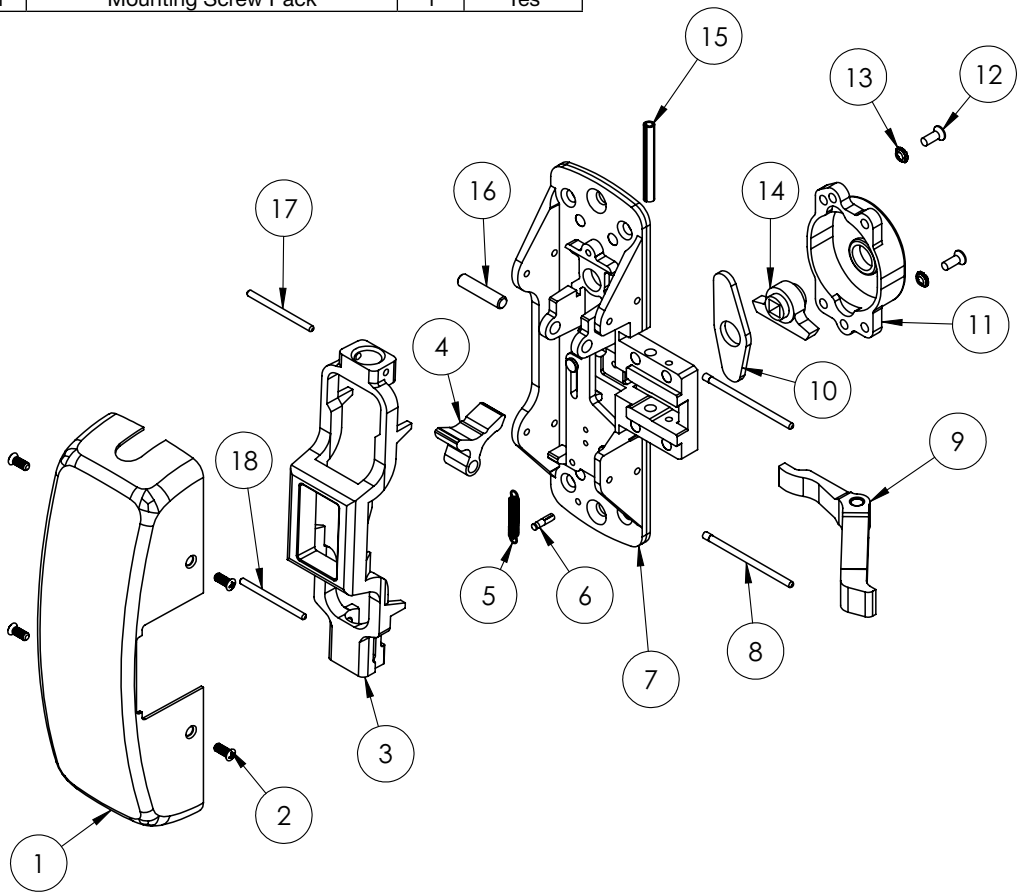
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
06, 13	68-2201 (LHRB)	Chassis Assembly	Yes
	68-2202 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-2201(LHRB) 68-2202(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
8		68-0323	Chassis Pin	2	Yes
9		68-0241	Lift Arm	1	Yes
10		97-0043	Knob Hub Retainer	1	Yes
11		68-0367	Knob Hub Cover	2	Yes
12		01-3384	8-32x7/16 PH FH MS	2	Yes
13		01-0930	Countersunk Lock Washer	2	Yes
14		97-0042	Knob Hub	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-0324	Lift Lever Pivot Pin	1	Yes
17	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

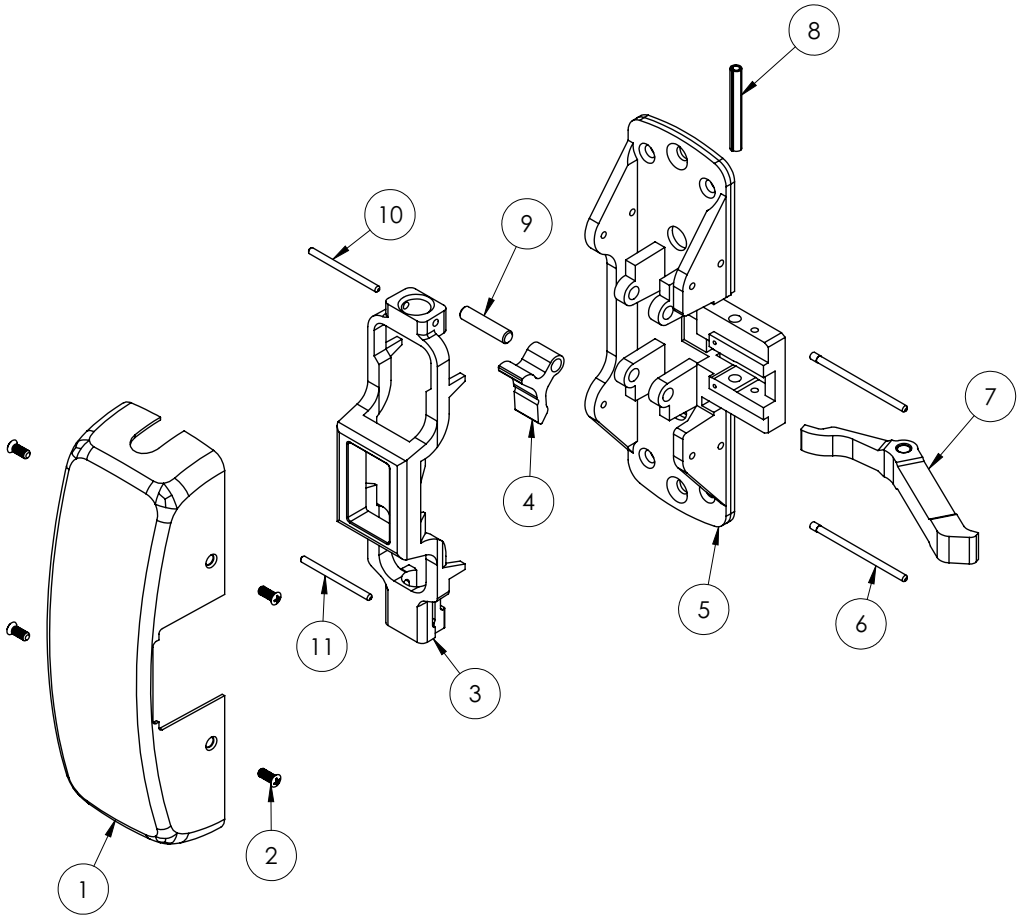
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
10, 40	68-2163 (LHRB)	Chassis Assembly	Yes
	68-2164 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2163(LHRB) 68-2164(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		68-0326	Chassis	1	Yes
6		68-0323	Chassis Pin	2	Yes
7		68-0241	Lift Arm	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0324	Lift Lever Pivot Pin	1	Yes
10	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
11		97-0048	Bottom Rod Adjustment Pin	1	Yes
12		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

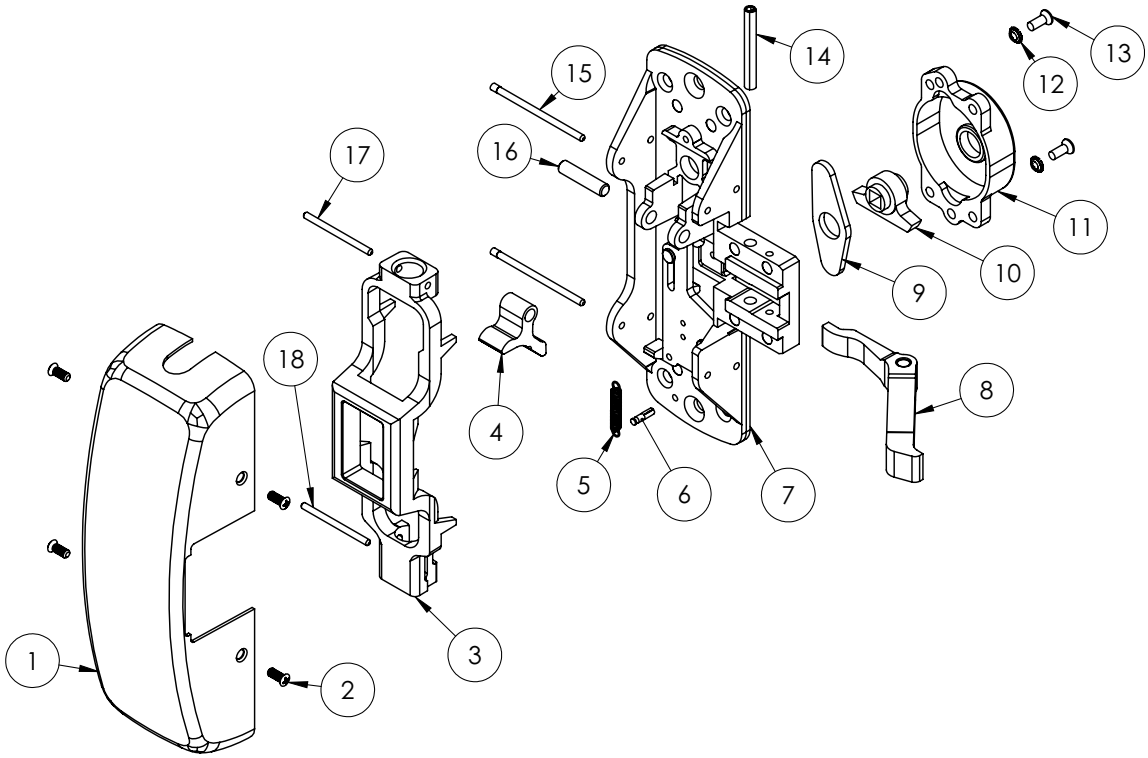
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
15, 43, 46, 73, 74	68-2207 (LHRB)	Chassis Assembly	Yes
	68-2208 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Cover Screw Pack*	1	Yes
3	68-2207(LHRB) 68-2208(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
8		68-1137	Lift Arm	1	Yes
9		97-0043	Knob Hub Retainer	1	Yes
10		97-0042	Knob Hub	1	Yes
11		68-0367	Knob Hub Cover	2	Yes
12		01-0930	Countersunk Lock Washer	2	Yes
13		01-3384	8-32x7/16 PH FH MS	2	Yes
14		01-4512	Spirol Pin	1	Yes
15		68-0323	Chassis Pin	2	Yes
16		68-0324	Lift Lever Pivot Pin	1	Yes
17	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

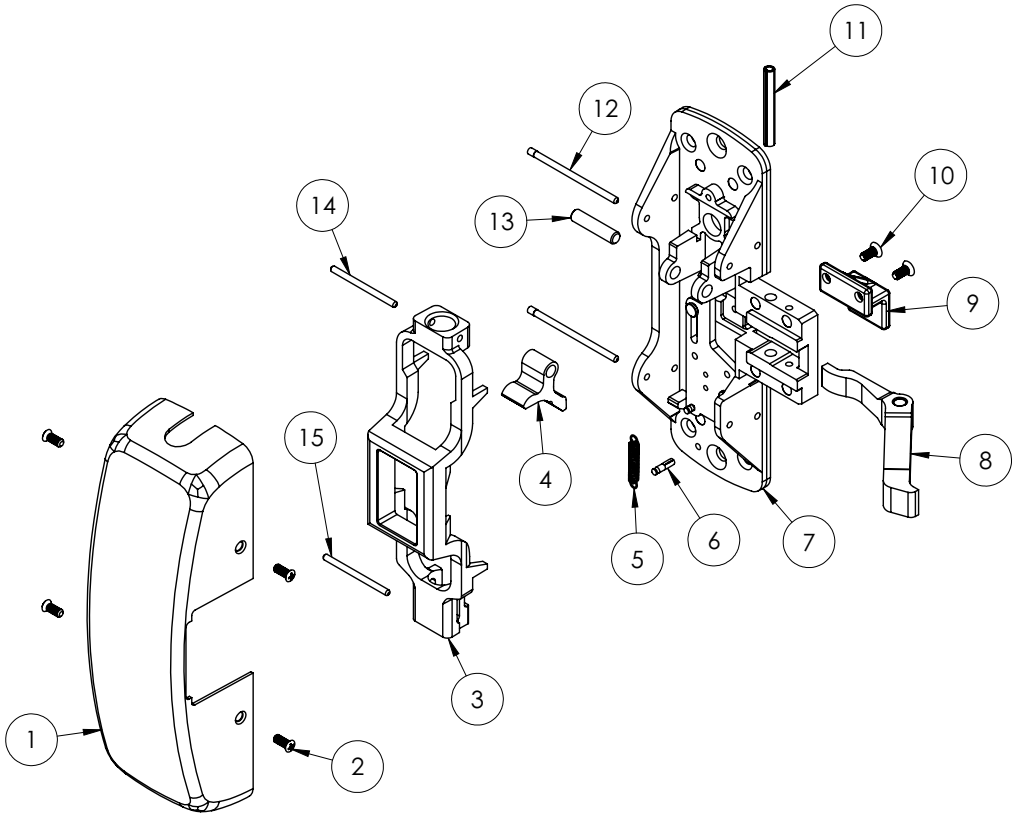
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
28	68-2210 (LHRB)	Chassis Assembly	Yes
	68-2211 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2210(LHRB) 68-2211(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2415	Chassis and Slide Assembly, LHRB	1	No
		68-2416	Chassis and Slide Assembly, RHRB		No
8		68-0241	Lift Arm	1	Yes
9		97-0089	Thumb Piece Lever	1	Yes
10		01-1146	8-32x3/8 PH FH U'CUT Screw	2	Yes
11		01-4512	Spirol Pin	1	Yes
12		68-0323	Chassis Pin	2	Yes
13		68-0324	Lift Lever Pivot Pin	1	Yes
14	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
15		97-0048	Bottom Rod Adjustment Pin	1	Yes
16		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

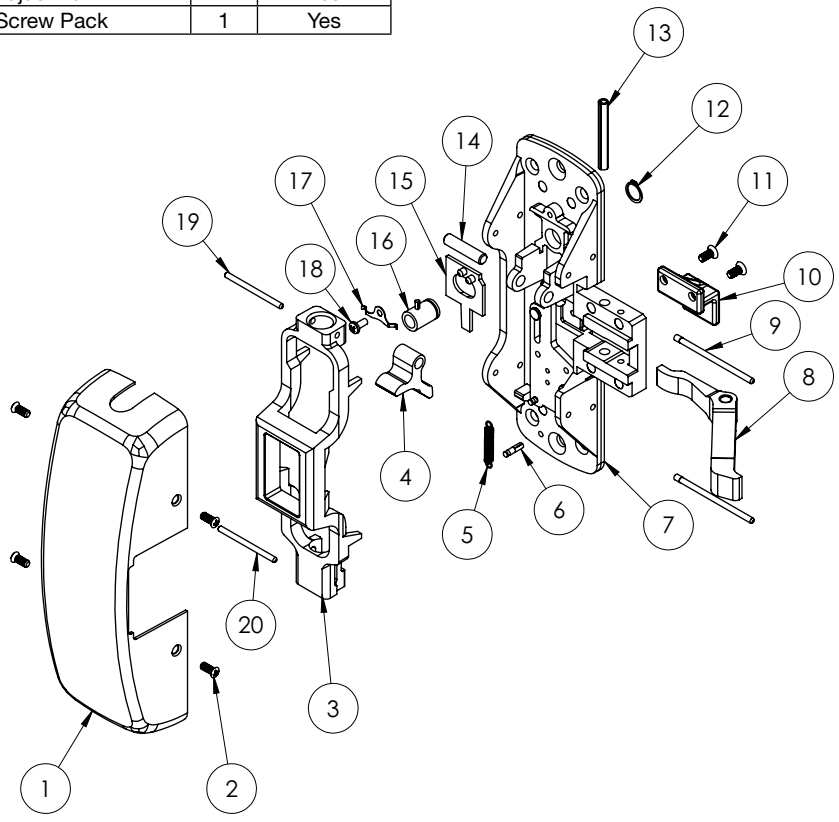
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
62, 63	68-2204 (LHRB)	Chassis Assembly	Yes
	68-2205 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2204(LHRB) 68-2205(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2415	Chassis and Slide Assembly, LHRB	1	No
		68-2416	Chassis and Slide Assembly, RHRB		No
8		68-0241	Lift Arm	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		97-0089	Thumb Piece Lever	1	Yes
11		01-1146	8-32x3/8 PH FH U'CUT Screw	2	Yes
12		01-0005	Retaining Ring	1	Yes
13		01-4512	Spirol Pin	1	Yes
14		68-0324	Lift Lever Pivot Pin	1	Yes
15		68-2198	Locking Slide Assembly, LHRB	1	Yes
		68-2199	Locking Slide Assembly, RHRB		Yes
16		97-2048	Cylinder Hub and Pin Assembly	1	Yes
17		68-0368	Locking Slide Spring, LHRB	1	Yes
		97-0006	Locking Slide Spring, RHRB		Yes
18		01-1190	6-32x5/16 PH PNHD Self Tap	1	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

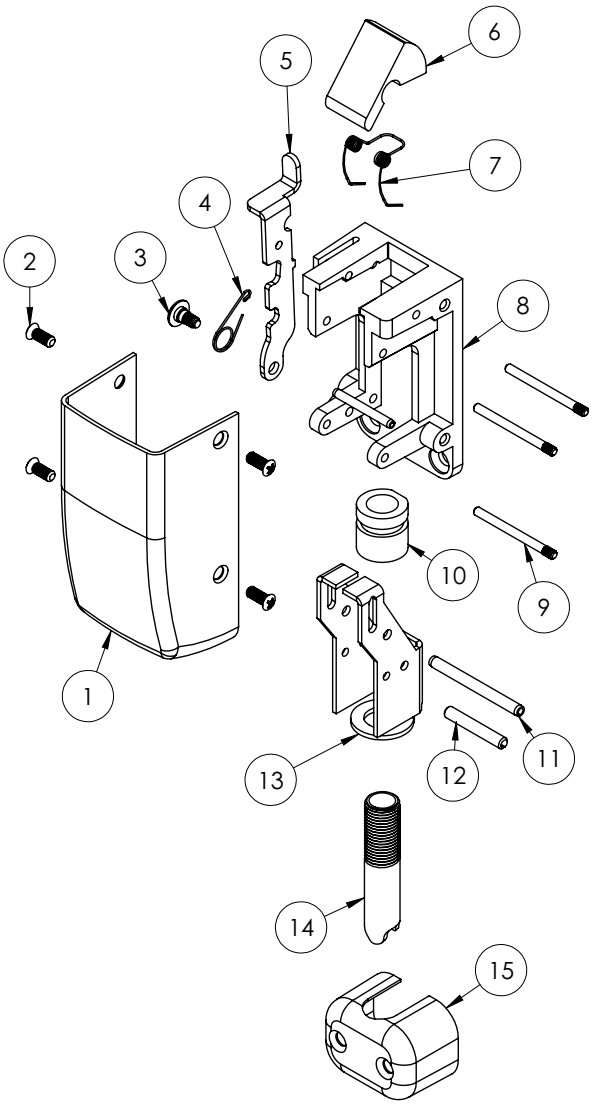
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	97-2434 Manufactured Before 11/11/2002	Top Case Assembly	Yes
	68-4557 Manufactured After 11/11/2002		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2434	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		97-0296	Latch Bolt	1	Yes
7		97-0300	L.B. Spring	1	Yes
8		97-0299	Chassis	1	Yes
9		97-0294	Pivot Pin	3	Yes
11		01-0461	Spirol Pin	1	Yes
12		01-0002	Roll Pin	1	Yes
3	68-4557	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		97-0296	Latch Bolt	1	Yes
7		97-0300	L.B. Spring	1	Yes
8		97-0299	Chassis	1	Yes
9		97-0294	Pivot Pin	1	Yes
10		68-1455	Top Rod Adjuster	1	Yes
11		01-0461	Spirol Pin	1	Yes
12		01-0002	Roll Pin	1	Yes
13		97-0298	Top Slide	1	Yes
14	N/A	670T	Top Rod	1	Yes
15		97-0020	Rod Guide*	1	Yes
16		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

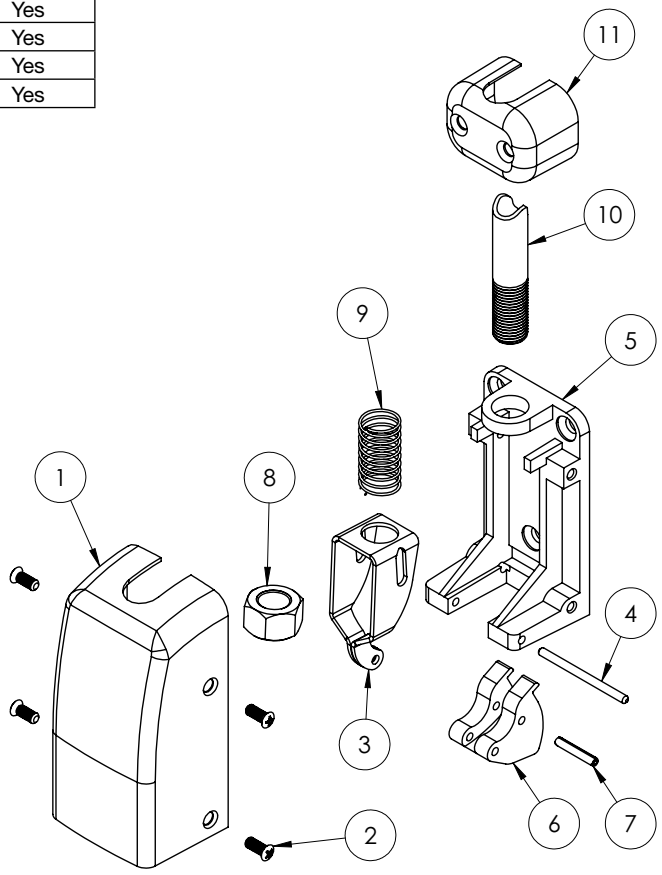
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2038 (Manufactured Before 11/11/2002)	Bottom Case Assembly	Yes
	68-4549 (Manufactured After 11/11/2002)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Bottom Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2038	97-0035	Retractor	1	Yes
4		97-0084	Adjustment Pin, Bottom Rod	1	Yes
5		97-0025	Bottom Chassis	1	Yes
6		97-0053	Bottom Latch Bolt	1	Yes
7		01-0697	Spirol Pin	1	Yes
3	68-4549	97-0035	Retractor	1	Yes
4		97-0084	Adjustment Pin, Bottom Rod	1	Yes
5		97-0025	Bottom Chassis	1	Yes
6		97-0053	Bottom Latch Bolt	1	Yes
7		01-0697	Spirol Pin	1	Yes
8		97-0572	Rod Adjustment Nut	1	Yes
9	N/A	97-0101	Spring, Compression	1	Yes
10		670B	Bottom Rod	1	Yes
11		97-0020	Rod Guide*	1	Yes
12		624	Bottom Strike Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

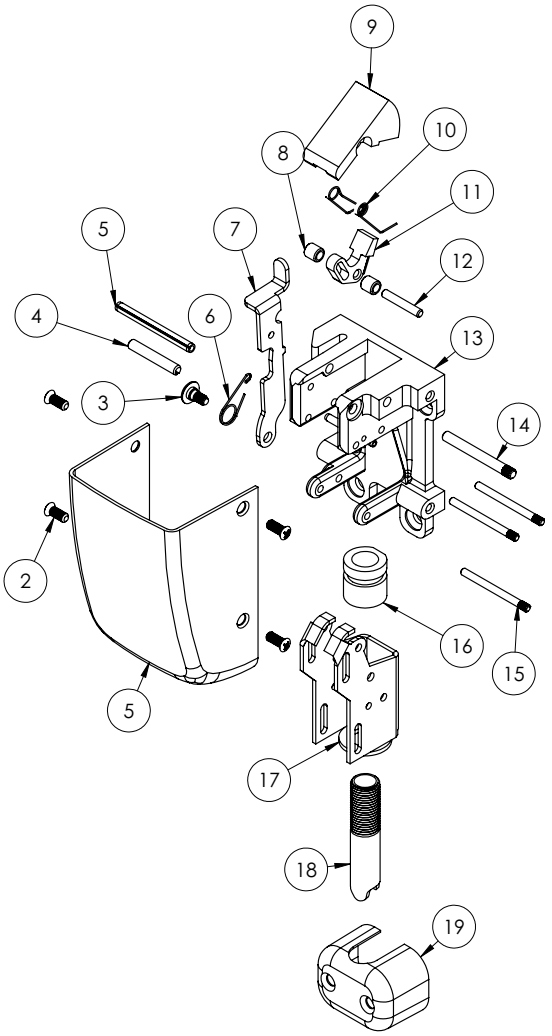
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	97-2693 Manufactured Before 11/11/2002	Top Case Assembly	Yes
	68-4559 Manufactured After 11/11/2002		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-4559	97-0065	Latch Release Lever Pin	1	Yes
4		01-0002	Roll Pin	1	Yes
5		01-0461	Spirol Pin	1	Yes
6		97-0579	Spring, Torsion	1	Yes
7		97-0399	Latch Retracting Lever	1	Yes
8		97-0391	Sleeve	2	Yes
9		97-0398	Latch Bolt	1	Yes
10		97-0400	Top Case Spring	1	Yes
11		97-0405	Guard Lever	1	Yes
12		97-0393	Pivot Pin	1	Yes
13		97-0402	Top Chassis	1	Yes
14		97-0394	Latch Bolt Pivot Pin	1	Yes
15		97-0294	Pivot Pin	3	Yes
16		68-1455	Top Rod Adjuster	1	Yes
17		97-0397	Slide	1	Yes
3	97-2963	97-0065	Latch Release Lever Pin	1	Yes
5		01-0461	Spirol Pin	1	Yes
6		97-0579	Spring, Torsion	1	Yes
7		97-0399	Latch Retracting Lever	1	Yes
8		97-0391	Sleeve	2	No
9		97-0398	Latch Bolt	1	Yes
10		97-0400	Top Case Spring	1	No
11		97-0405	Guard Lever	1	No
12		97-0393	Pivot Pin	1	No
13		97-0402	Top Chassis	1	Yes
14		97-0394	Latch Bolt Pivot Pin	1	Yes
15		97-0294	Pivot Pin	3	Yes
17		97-0397	Slide	1	Yes
18	N/A	670T	Top Rod	1	Yes
19		97-0020	Rod Guide*	1	Yes
20		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

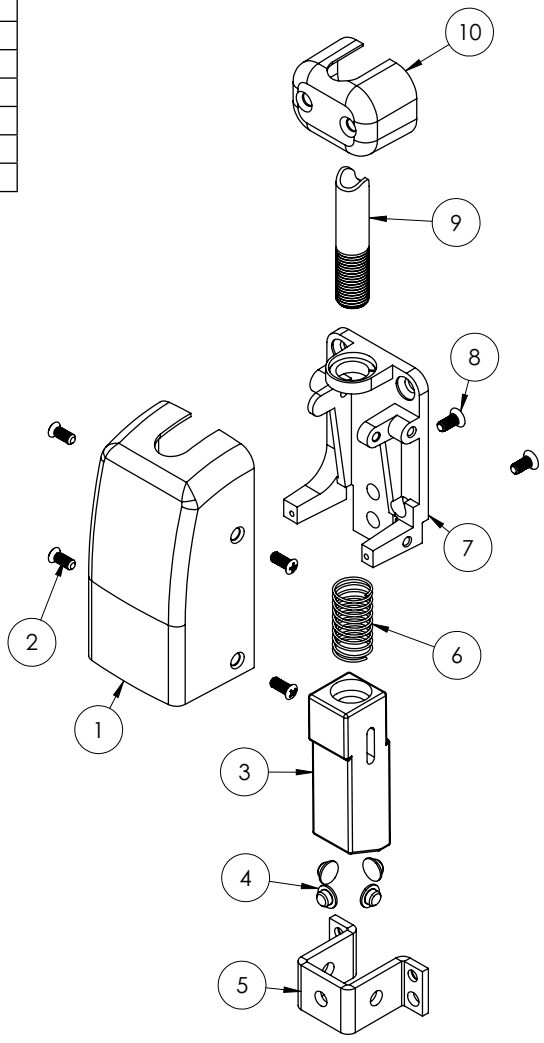
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2002	Bottom Case Assembly Manufactured Before 11/11/2002	Yes
	68-4558	Bottom Case Assembly Manufactured After 11/11/2002	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Bottom Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2002	97-0076	Bottom Bolt	1	Yes
4		97-0305	Nylon Insert	4	Yes
5		97-0270	Reinforcement	1	Yes
6		97-0101	Spring, Compression	1	Yes
7		97-0080	Chassis	1	Yes
8		01-4404	CR-FH #6 Head 8-32 Screw	2	Yes
3	68-4558	68-1454	Bottom Bolt	1	Yes
4		97-0305	Nylon Insert	4	Yes
5		97-0270	Reinforcement	1	Yes
6		97-0101	Spring, Compression	1	Yes
7		97-0080	Chassis	1	Yes
8		01-4404	CR-FH #6 Head 8-32 Screw	2	Yes
9	N/A	670B	Bottom Rod	1	Yes
10		97-0020	Rod Guide*	1	Yes
11		655	Flat Strike Pack (STD, HC)	1	Yes
		653	Bottom Strike Pack (FM)	1	Yes

*Specify Finish



A8231 12/17

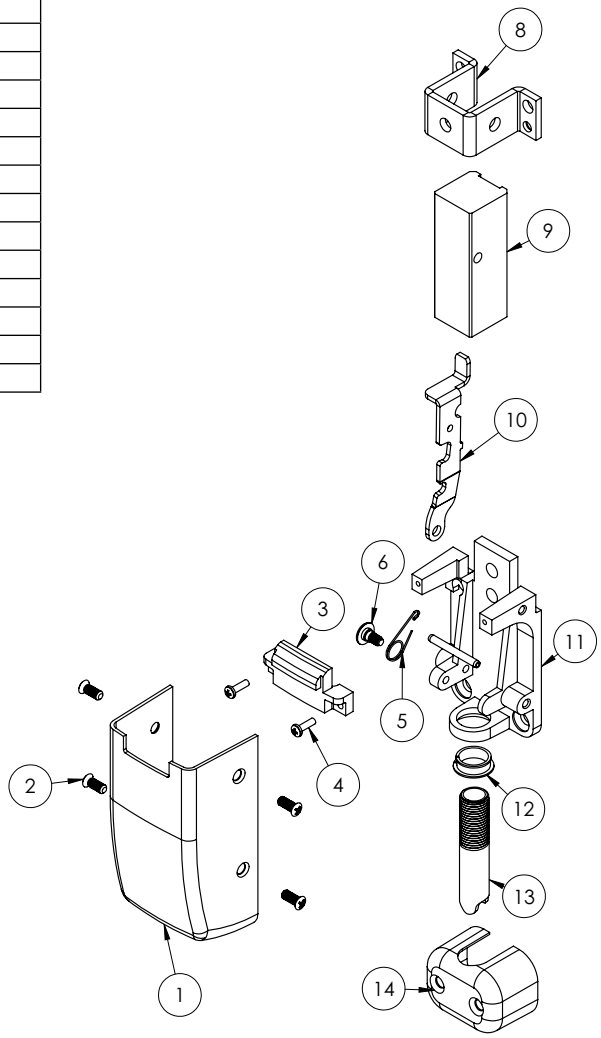
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2003	Top Case Assembly Manufactured Before 11/11/2002	Yes
	68-4561	Top Case Assembly Manufactured After 11/11/2002	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0084	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2003	97-0079	Top Case Filler	1	Yes
4		01-1490	#4-40 x 3/8 PH Pan MS	2	Yes
5		97-0579	Spring, Torsion	1	Yes
6		97-0065	Pin, Latch Release Lever	1	Yes
7		01-0695	Spirol Pin	1	Yes
8		97-0270	Top Reinforcement	1	Yes
9		97-2046	Top Slide Assembly	1	Yes
10		68-1155	Latch Release Lever	1	Yes
11		97-0080	Chassis	1	Yes
12		01-0476	Snap-In Nyliner	1	Yes
3	68-4561	97-0079	Top Case Filler	1	Yes
4		01-1490	#4-40 x 3/8 PH Pan MS	2	Yes
5		97-0579	Spring, Torsion	1	Yes
6		97-0065	Pin, Latch Release Lever	1	Yes
7		01-0695	Spirol Pin	1	Yes
8		97-0761	Top Reinforcement	1	Yes
9		68-4560	Top Slide Assembly	1	Yes
10		68-1665	Latch Release Lever	1	Yes
11		97-0080	Chassis	1	Yes
12		01-0476	Snap-In Nyliner	1	Yes
13	N/A	670T	Top Rod	1	Yes
14		97-0020	Rod Guide*	1	Yes
15		659	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

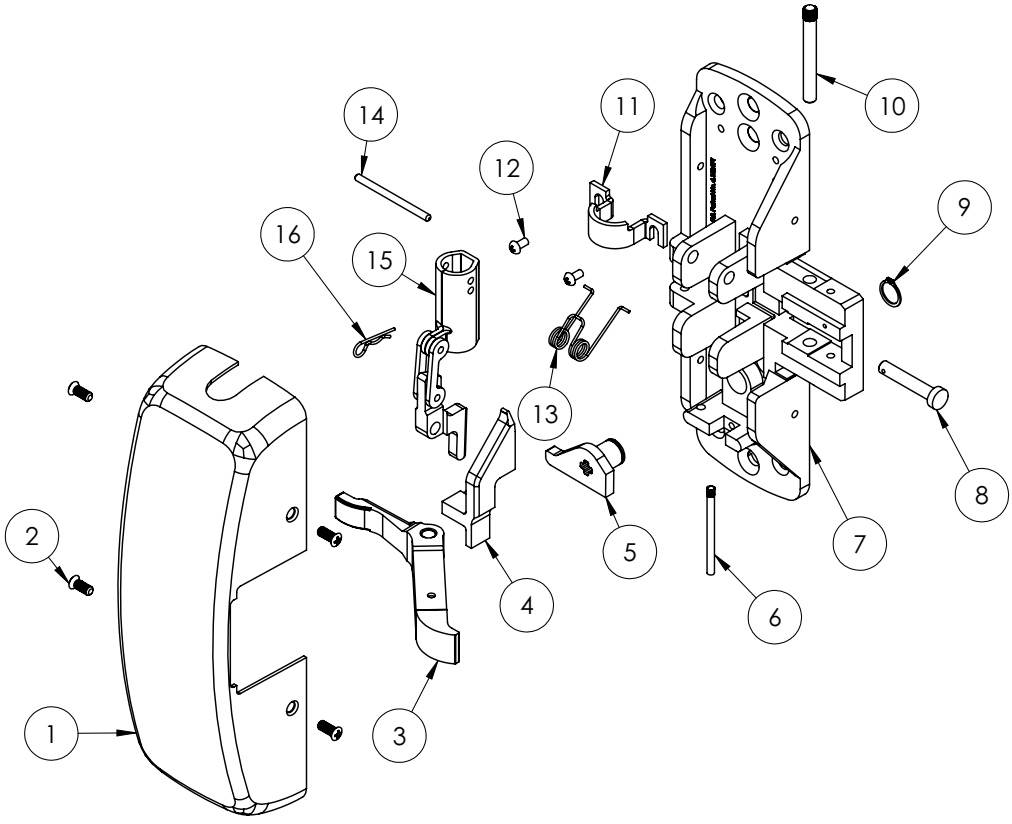
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	68-4568 (LHRB)	Chassis Assembly	Yes
	68-4569 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-4568(LHRB) 68-4569(RHRB)	68-1137	Lift Arm	1	Yes
4		68-1170	Outside Actuator, LH	1	Yes
		68-1171	Outside Actuator, RH		Yes
5		68-1208	ET Cam, LH	1	Yes
		68-1209	ET Cam, RH		Yes
6		68-1184	Guide Pin	1	Yes
7		68-1205	Chassis, LH	1	Yes
		68-1206	Chassis, RH		Yes
8		68-1191	Link Pin	1	Yes
9		01-0005	Retaining Ring	1	Yes
10		68-0239	Pivot Pin	1	Yes
11		68-1180	Tube Support	1	Yes
12		01-3595	Machine Screw	2	Yes
13		68-1193	Spring, Upper Link	1	Yes
14		97-0048	Rod Adjustment Pin	1	Yes
15		68-4270	Upper Link Assembly, LHRB	1	Yes
		68-4271	Upper Link Assembly, RHRB		Yes
16		68-1210	Hair Pin	1	Yes
17	N/A	68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

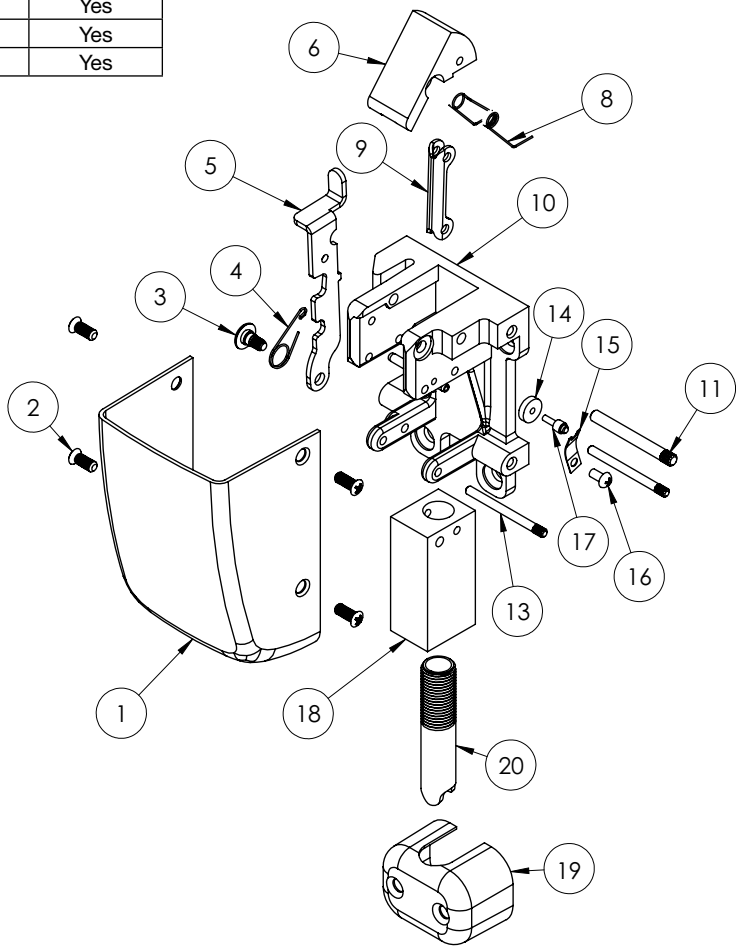
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	68-3933	Top Case Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0392	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-3933	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		68-1153	Top Case Latch Bolt	1	Yes
7		01-0697	Spirol Pin	2	Yes
8		97-0400	Top Case Spring	1	Yes
9		68-1460	Link, Pivot	1	Yes
10		97-0402	Top Chassis	1	Yes
11		97-0394	Pivot Pin, Latch Bolt	1	Yes
12		01-0461	Spirol Pin	1	Yes
13		97-0294	Pivot Pin	2	Yes
14		68-0991	Fusible Link	1	No
15		68-0419	Guide Spring	1	No
16		01-3563	#5-40 x 1/4 PH RD HD MS	1	No
17		68-0420	Pin, Fire Stop	1	No
18		68-1458	Top Rod Link	1	Yes
19	N/A	97-0020	Rod Guide*	1	Yes
20		670T	Top Rod	1	Yes
21		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

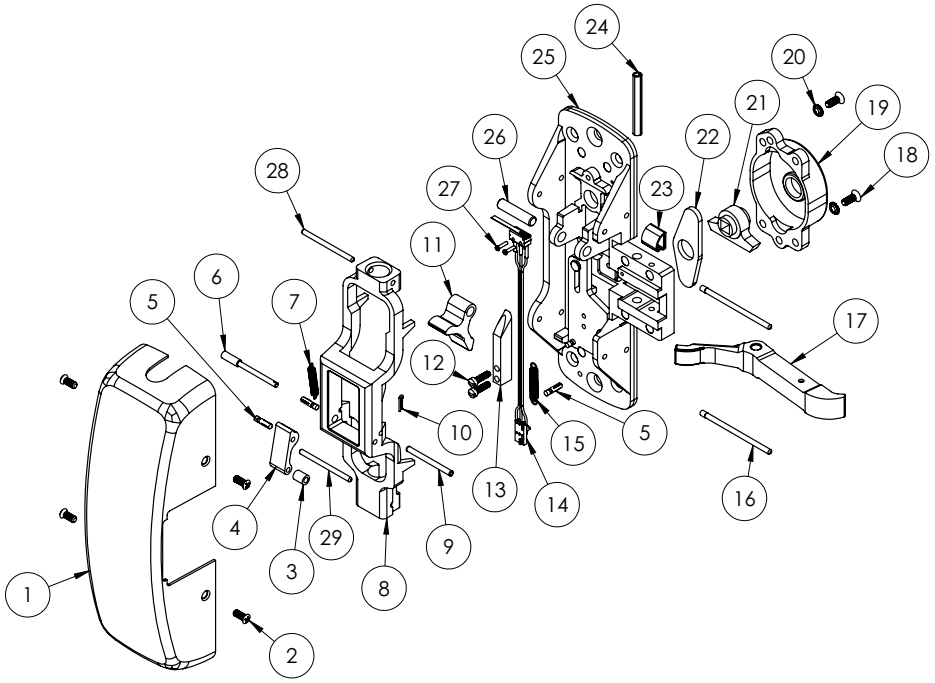
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
06, 13	68-3714 (LHRB)	Chassis Assembly	Yes
	68-3715 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3714(LHRB) 68-3715(RHRB)	68-1768	Spacer	1	No
4		68-1087	Locking Lever	1	No
5		01-0749	Groove Pin	3	No
6		68-1128	Slide Pivot Pin	1	No
7		68-1123	Lock Lever Spring	1	No
8		68-1671	Main Slide	1	No
9		68-1127	Roll Pin	1	No
10		98-0238	Guard Bracket Hairpin	1	Yes
11		68-1090	Lift Lever	1	Yes
12		01-4396	59-80 Machine Screw	2	No
13		68-1092	Lift Block	1	No
14		52-2217	Switch Assembly	1	Yes
15		97-0050	Knob Return Spring	1	Yes
16		68-0323	Chassis Pin	2	Yes
17		68-1137	Lift Arm	1	Yes
18		01-3384	8-32x7/16 PH FH MS	2	Yes
19		68-0367	Knob Hub Cover	1	Yes
20		01-0930	CS Lock Washer	2	Yes
21		97-0042	Knob Hub	1	Yes
22		97-0043	Knob Hub Retainer	1	Yes
23		01-0150	Wire Clip	1	Yes
24		01-4512	Spirol Pin	1	Yes
25		68-1105	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-1106	Chassis w/ Locking Slide Assembly, RHRB		No
26		68-0324	Lift Lever Pivot Pin	1	Yes
27		01-4381	Machine Screw	2	No
28	N/A	97-0049	Top Rod Adjustable Pin	1	Yes
29		97-0048	Bottom Rod Adjustable Pin	1	Yes
30		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

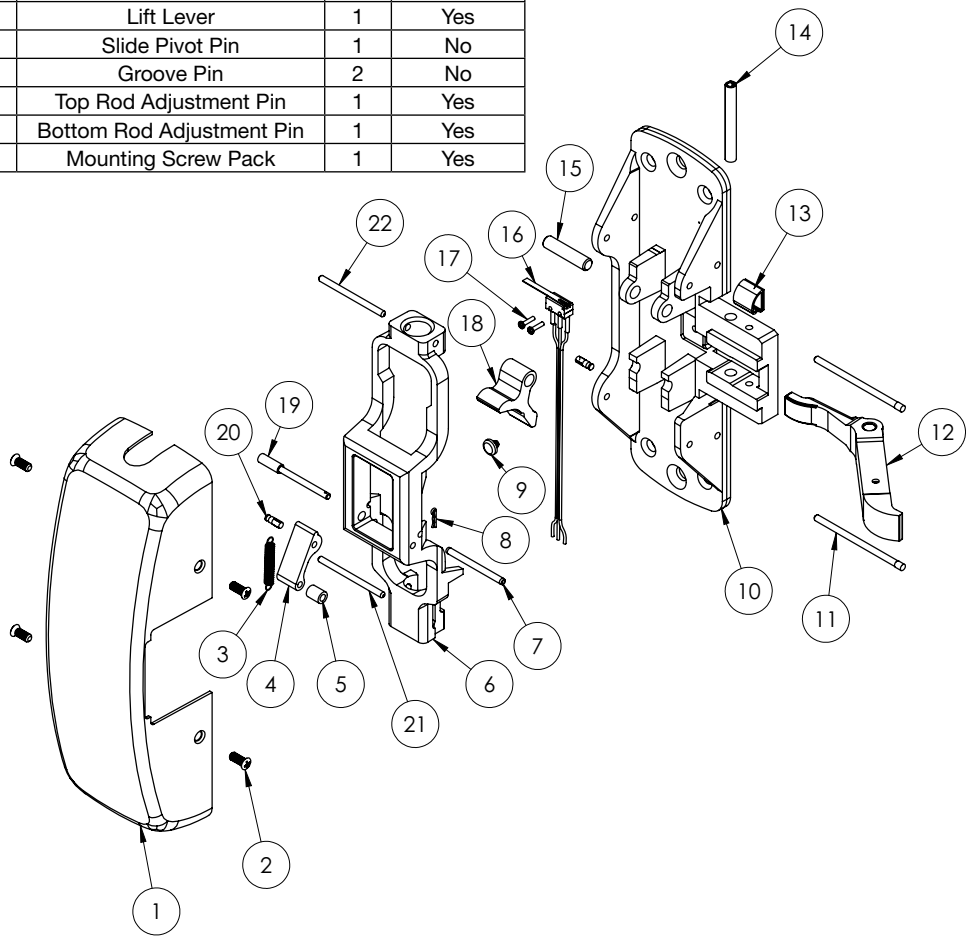
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
10, 40	68-3823 (LHRB)	Chassis Assembly	Yes
	68-3824 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3823(LHRB) 68-3824(RHRB)	68-1123	Spring, Locking Lever	1	No
4		68-1087	Locking Lever	1	No
5		68-1768	Spacer	1	No
6		68-1671	Main Slide	1	No
7		68-1127	Roll Pin	1	No
8		98-0238	Guard Bracket Hairpin	1	Yes
9		68-1294	Stop Pin	1	Yes
10		68-1113	Chassis, LHRB	1	No
		68-1114	Chassis, RHRB		No
11		68-0323	Chassis Pin	2	Yes
12		68-1137	Lift Arm	1	Yes
13		01-0150	Wire Clip	1	Yes
14		01-4512	Spirol Pin	1	Yes
15		68-0324	Lift Lever Pivot Pin	1	Yes
16		52-2217	Switch Assembly	1	Yes
17		01-4381	Machine Screw	2	No
18		68-1090	Lift Lever	1	Yes
19		68-1128	Slide Pivot Pin	1	No
20		01-0749	Groove Pin	2	No
21	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
22		97-0048	Bottom Rod Adjustment Pin	1	Yes
23		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

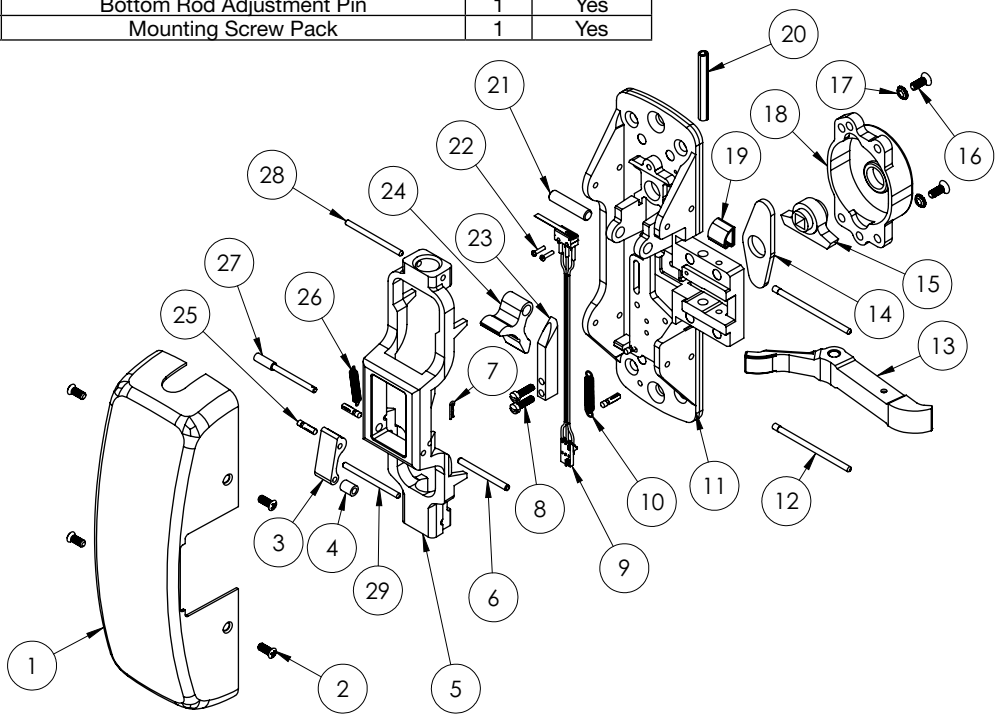
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
15, 43, 46, 73, 74	68-3717 (LHRB)	Chassis Assembly	Yes
	68-3718 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3717(LHRB) 68-3718(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	No
6		68-1127	Roll Pin	1	Yes
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	Yes
9		52-2217	Switch Assembly	1	Yes
10		97-0050	Knob Return Spring	1	Yes
11		68-2413	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis w/ Locking Slide Assembly, RHRB		No
12		68-0323	Chassis Pin	2	Yes
13		68-1137	Lift Arm	1	Yes
14		97-0043	Knob Hub Retainer	1	Yes
15		97-0042	Knob Hub	1	Yes
16		01-3384	8-32x7/16 PH FH MS	2	Yes
17		01-0930	Countersunk Lock Washer	2	Yes
18		68-0367	Knob Hub Cover	1	Yes
19		01-0150	Wire Clip	1	Yes
20		01-4512	Spirol Pin	1	Yes
21		68-0324	Lift Lever Pivot Pin	1	Yes
22		01-4381	Machine Screw	2	Yes
23		68-1092	Lift Block	1	Yes
24		68-1090	Lift Lever	1	Yes
25		01-0749	Groove Pin	3	No
26		68-1123	Spring, Locking Lever	1	No
27		68-1128	Slide Pivot Pin	1	No
28	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
29		97-0048	Bottom Rod Adjustment Pin	1	Yes
30		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

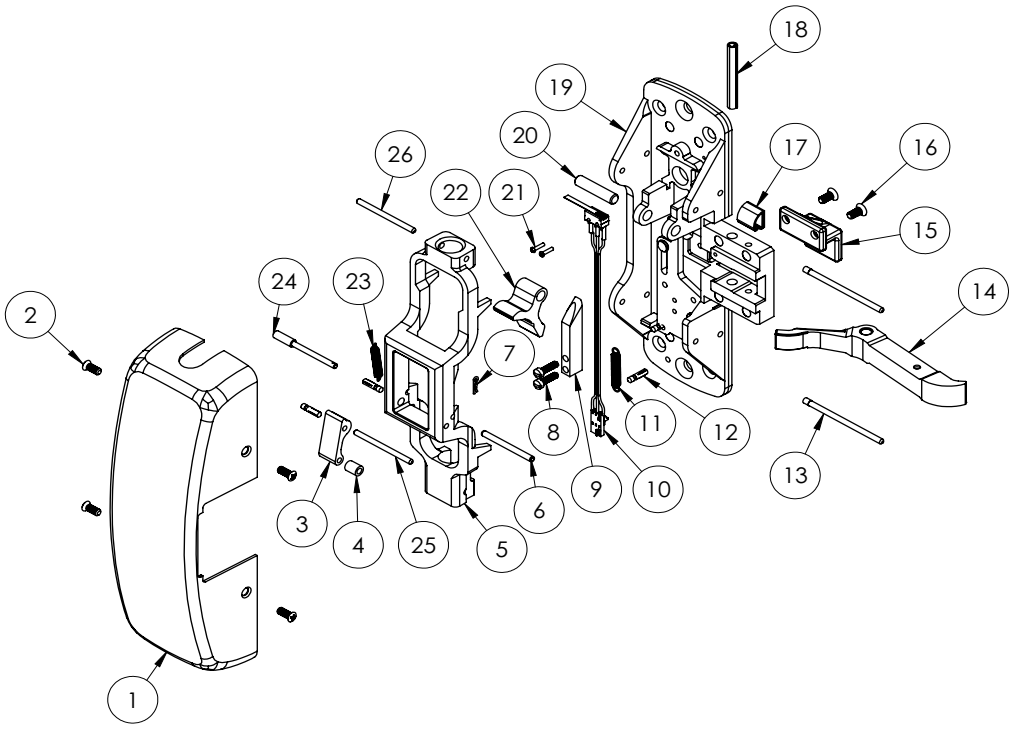
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
28	68-3829 (LHRB)	Chassis Assembly	Yes
	68-3830 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Auxillary Screw Pack*	1	Yes
3	68-3829(LHRB) 68-3830(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	Yes
9		68-1092	Lift Block	1	Yes
10		52-2217	Switch Assembly	1	Yes
11		97-0050	Knob Return Spring	1	Yes
12		01-0749	Groove Pin	3	No
13		68-0323	Chassis Pin	2	Yes
14		68-1137	Lift Arm	1	Yes
15		97-0089	Thumb Piece Lever	1	Yes
16		01-1146	8-32x3/8 PH FL U'CUT W/NY	1	Yes
17		01-0150	Wire Clip	1	Yes
18		01-4512	Spirol Pin	1	Yes
19		68-2413	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis w/ Locking Slide Assembly, RHRB		No
20		68-0324	Lift Lever Pivot Pin	1	Yes
21		01-4381	Machine Screw	2	No
22		68-1090	Lift Lever	1	Yes
23		68-1123	Spring, Locking Lever	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustable Pin	1	Yes
26		97-0049	Top Rod Adjustable Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

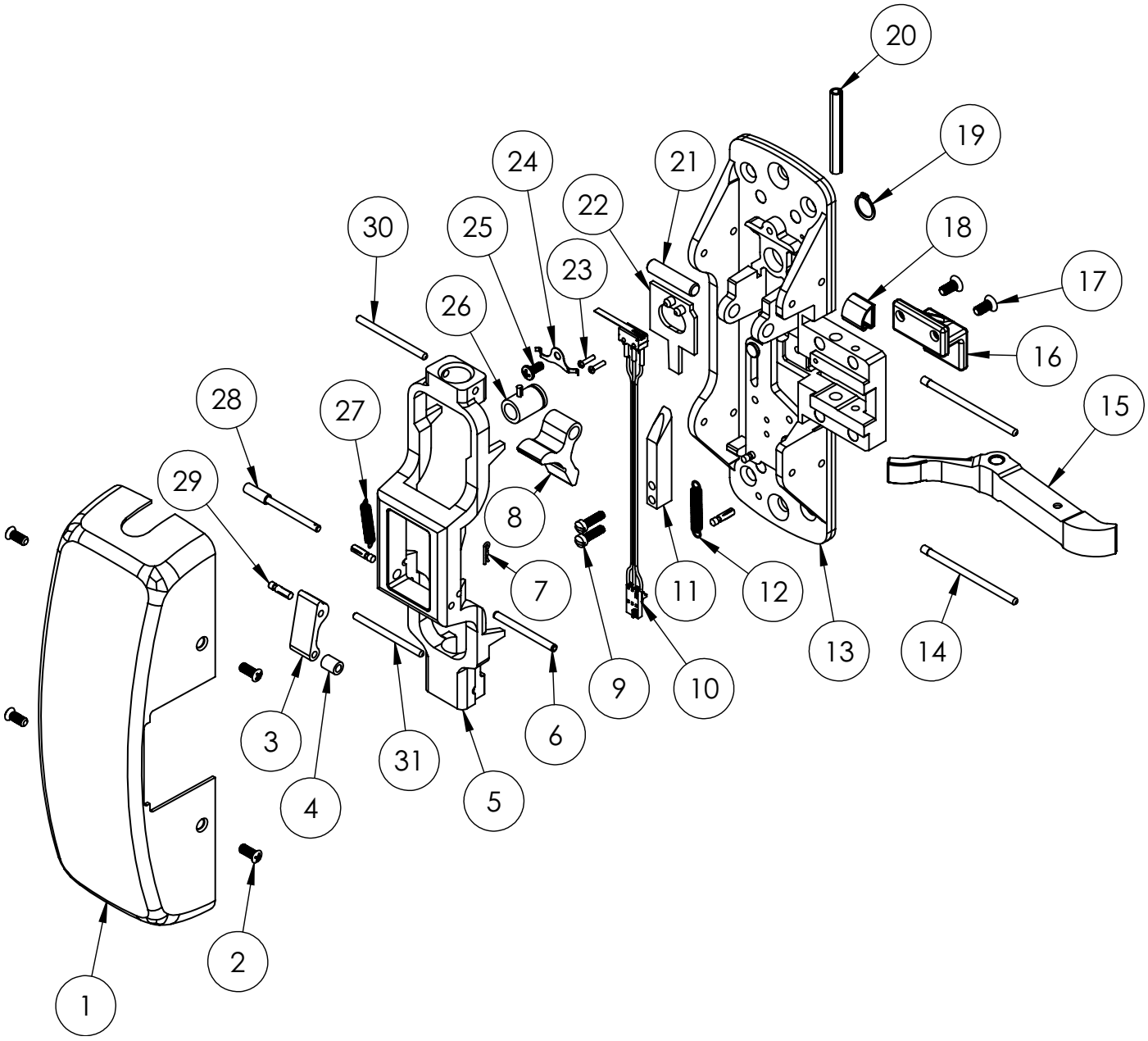
Function	Assembly No.	Description	Sellable
62, 63	68-3826 (LHRB)	Chassis Assembly	Yes
	68-3827 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3826(LHRB) 68-3827(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	No
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		68-1090	Lift Lever	1	Yes
9		01-4396	59-80 Machine Screw	2	Yes
10		52-2217	Switch Assembly	1	Yes
11		68-1092	Lift Block	1	Yes
12		97-0050	Knob Return Spring	1	Yes
13		68-2413	Chassis and Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis and Locking Slide Assembly, RHRB		No
14		68-0323	Chassis Pin	2	Yes
15		68-1137	Lift Arm	1	Yes
16		97-0089	Thumb Piece Lever	1	Yes
17		01-1146	8-32x3/8 PH FL U'CUT W/NY	1	Yes
18		01-0150	Wire Clip	1	Yes
19		01-0005	Retaining Ring	1	Yes
20		01-4512	Spirol Pin	1	Yes
21		68-0324	Lift Lever Pivot Pin	1	Yes
22		68-2198	Locking Slide Assembly, LHRB	1	Yes
		68-2199	Locking Slide Assembly, RHRB		Yes
23		01-4381	Machine Screw	2	Yes
24		68-0368	Locking Slide Spring, LHRB	1	Yes
		97-0006	Locking Slide Spring, RHRB		Yes
25		01-1190	6-32x5/16 PH PNHD Self Tap Screw	1	Yes
26		97-2048	Cylinder Hub and Pin Assembly	1	Yes
27		68-1123	Lock Lever Spring	1	No
28		68-1128	Slide Pivot Pin	1	No
29		01-0749	Groove Pin	3	No
30	N/A	97-0049	Top Rod Adjustable Pin	1	Yes
31		97-0048	Bottom Rod Adjustable Pin	1	Yes
32		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

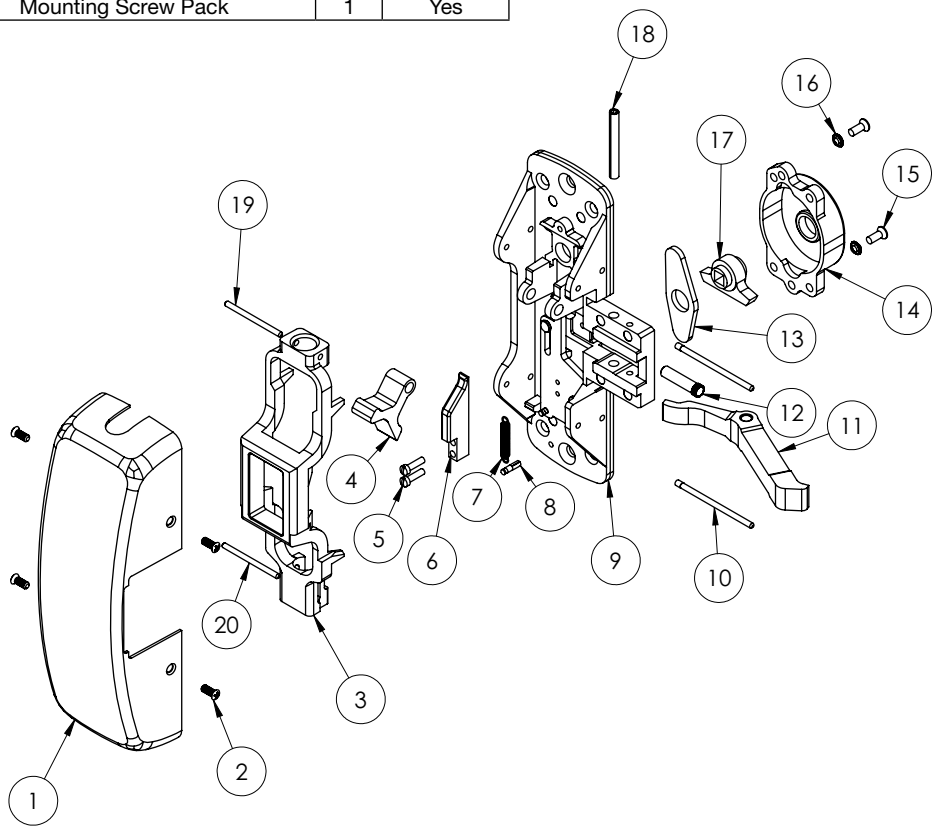
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
06, 13, 43, 46	68-7306 (LHRB)	Chassis Assembly	Yes
	68-7307 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7306(LHRB) 68-7307(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		01-4396	59-80 Machine Screw	2	Yes
6		68-1655	Lift Block	1	Yes
7		97-0050	Knob Return Spring	1	Yes
8		01-0749	Groove Pin	1	No
9		68-7310	Chassis and Slide Assembly, LHRB	1	No
		68-7311	Chassis and Slide Assembly, RHRB		No
10		68-0323	Chassis Pin	2	Yes
11		68-0241	Lift Arm	1	Yes
12		01-9372	Lift Lever Pivot Pin	1	Yes
13		97-0043	Knob Hub Retainer	1	Yes
14		68-0367	Knob Hub Cover	2	Yes
15		01-3384	8-32x7/16 PH FH MS	2	Yes
16		01-0930	Countersunk Lock Washer	2	Yes
17		97-0042	Knob Hub	1	Yes
18		01-4512	Spirol Pin	1	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

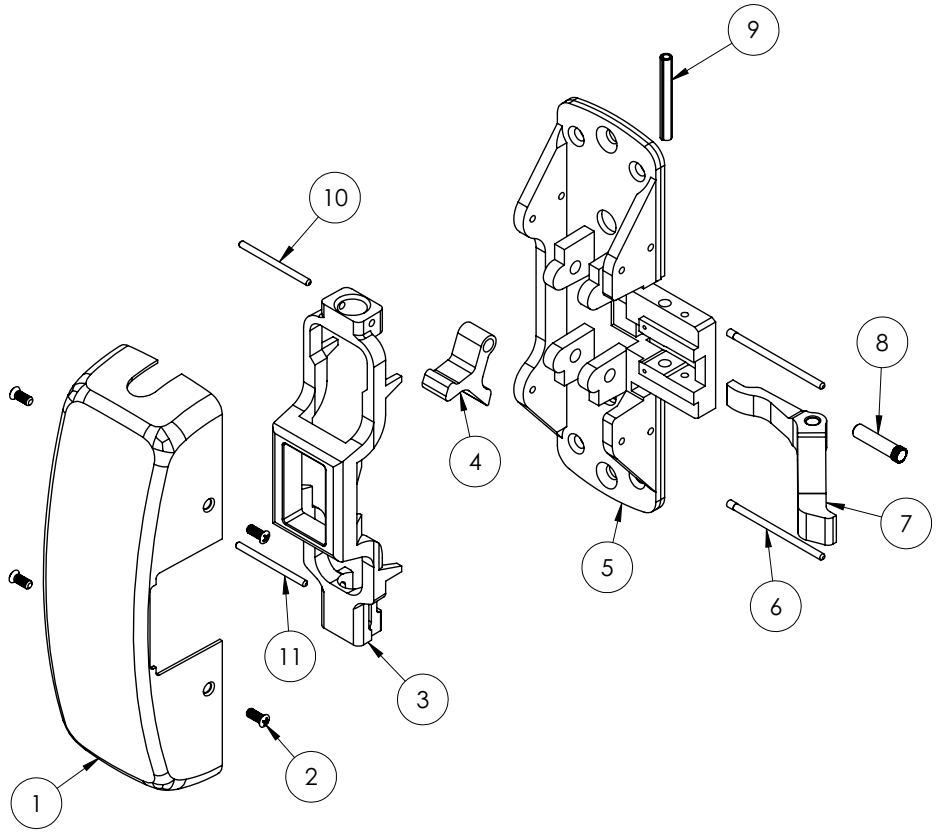
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(10, 40)	68-7308 (LHRB)	Chassis Assembly	Yes
	68-7309 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7308(LHRB) 68-7309(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		68-1660	Chassis	1	Yes
6		68-0323	Chassis Pin	2	Yes
7		68-0241	Lift Arm	1	Yes
8		01-9372	Lift Lever Pivot Pin	1	Yes
9	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
10		97-0048	Bottom Rod Adjustment Pin	1	Yes
11		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

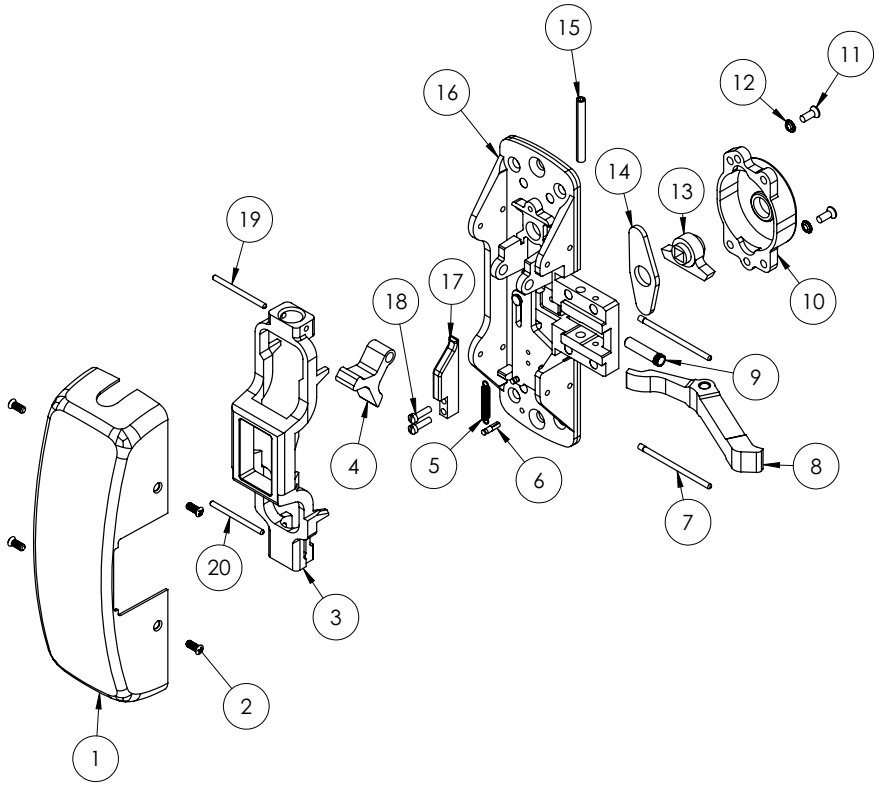
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(15, 73, 74)	68-7312 (LHRB)	Chassis Assembly	Yes
	68-7313 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7312(LHRB) 68-7313(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-0323	Chassis Pin	2	Yes
8		68-0241	Lift Arm	1	Yes
9		01-9372	Lift Lever Pivot Pin	1	Yes
10		68-0367	Knob Hub Cover		Yes
11		01-3384	8-32x7/16 PH FH MS	2	Yes
12		01-0930	Countersunk Lock Washer	2	Yes
13		97-0042	Knob Hub	1	Yes
14		97-0043	Knob Hub Retainer	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-7310	Chassis and Slide Assembly, LHRB	1	No
		68-7311	Chassis and Slide Assembly, RHRB		No
17		68-1655	Lift Block	1	Yes
18		01-4396	Machine Screw #6-32x1/2	2	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

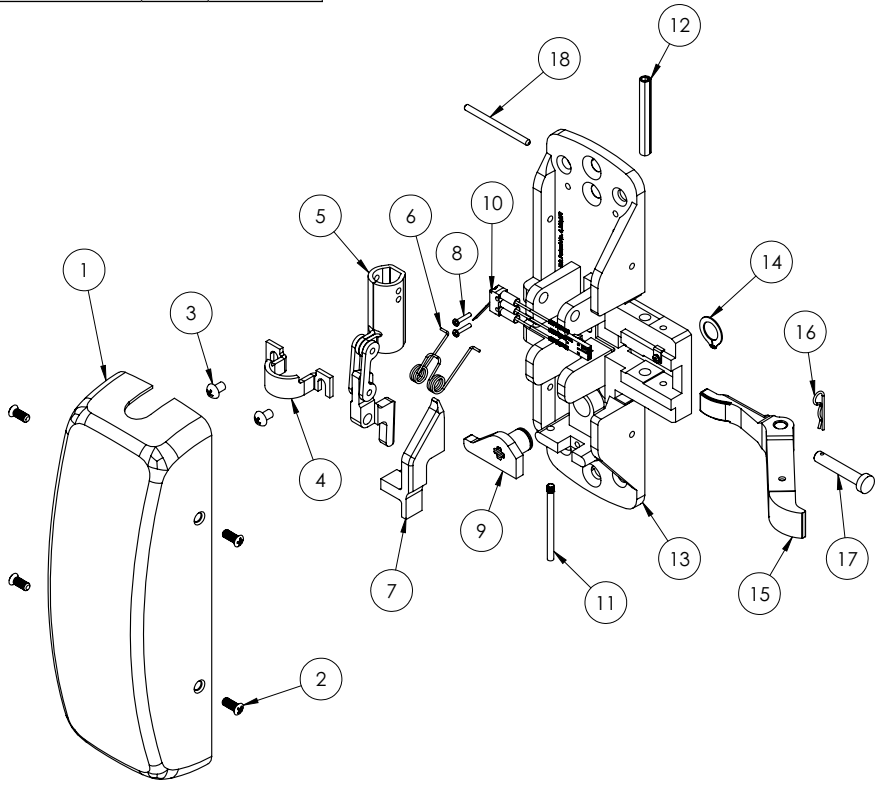
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	68-5449 (LHRB)	Chassis Assembly	Yes
	68-5450 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-5449 68-5450	01-3595	#8-32x1/4" Machine Screw*	1	Yes
4		68-1180	Tube Support	1	Yes
5		68-4270	Upper Link Assembly, LHRB	1	Yes
		68-4271	Upper Link Assembly, RHRB		Yes
6		68-1193	Upper Link Spring	1	Yes
7		68-1170	Outside Actuator, LHRB	1	Yes
		68-1171	Outside Actuator, RHRB		Yes
8		01-1237	#1-72 PH Pan Head MS	1	Yes
9		68-1208	ET Cam, LH	1	Yes
		68-1209	ET Cam, RH		Yes
10		52-5133	Switch and Wire Assembly	1	Yes
11		68-1184	Guide Pin	1	Yes
12		01-4512	Spirol Pin	1	Yes
13		68-1205	Chassis, LH	1	No
		68-1206	Chassis, RH		No
14		01-0005	Retaining Ring	1	Yes
15		68-1137	Lift Arm	1	Yes
16		68-1210	Hair Pin	1	Yes
17		68-1191	Link Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19	N/A	68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

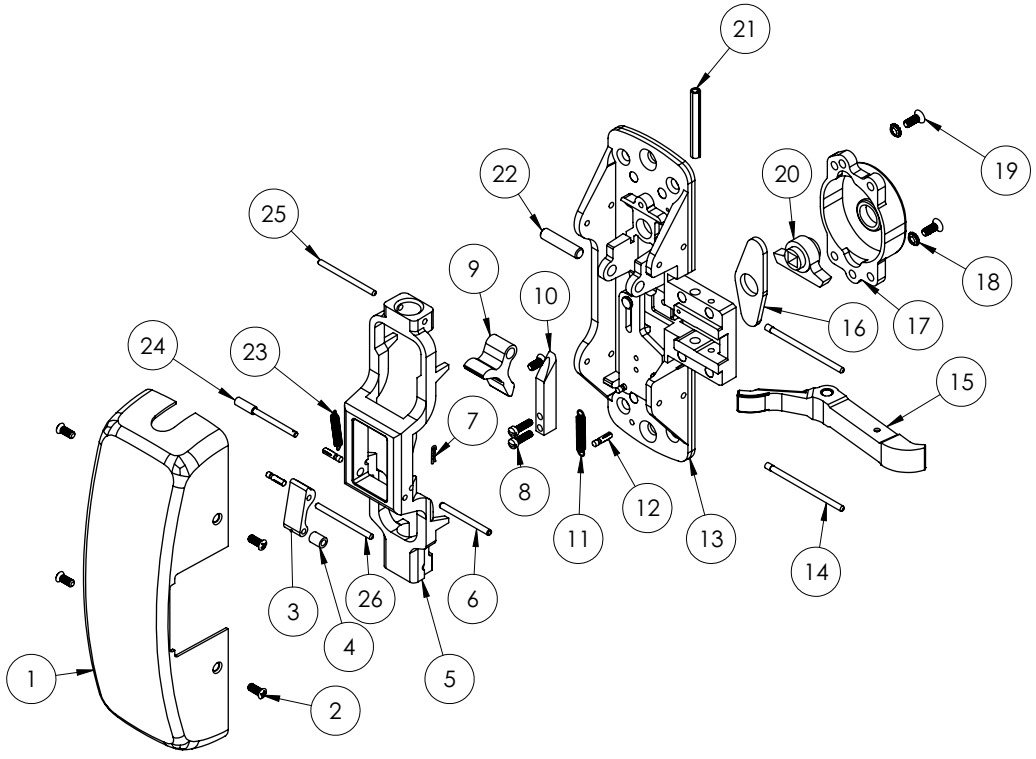
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
06, 10, 13, 40	68-6042 (LHRB)	Chassis Assembly	Yes
	68-6043 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-6042(LHRB) 68-6043(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	No
9		68-1090	Lift Lever	1	Yes
10		68-1092	Lift Block	1	Yes
11		97-0050	Knob Return Spring	1	Yes
12		01-0749	Groove Pin	3	Yes
13		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
14		68-0323	Chassis Pin	2	Yes
15		68-1137	Lift Arm	1	Yes
16		97-0043	Knob Hub Retainer	1	Yes
17		68-0367	Knob Hub Cover	1	Yes
18		01-0930	Countersunk Lock Washer	2	Yes
19		01-3384	8-32x7/16 PH FH MS	2	Yes
20		97-0042	Knob Hub	1	Yes
21		01-4512	Spirol Pin	1	Yes
22		68-0324	Lift Lever Pivot Pin	2	Yes
23		68-1123	Return Spring, Guarding	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
26		97-0049	Top Rod Adjustment Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

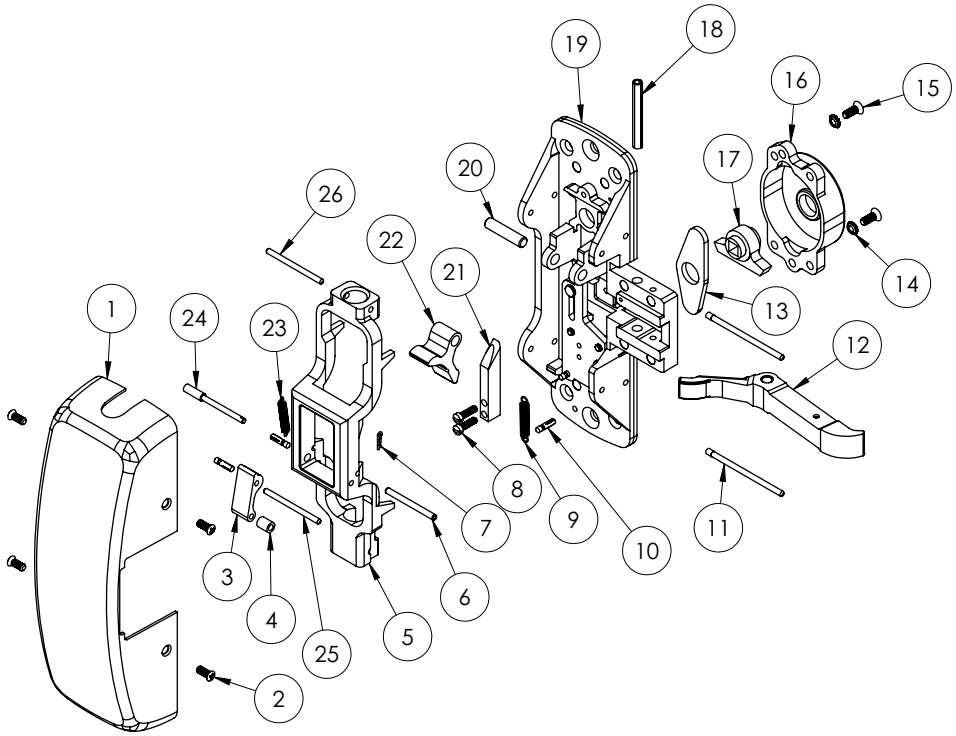
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12, 43, 46, 73, 74	68-6044 (LHRB)	Chassis Assembly	Yes
	68-6045 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-6044(LHRB) 68-6045(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	Yes
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	No
9		97-0050	Knob Return Spring	1	Yes
10		01-0749	Groove Pin	3	Yes
11		68-0323	Chassis Pin	2	Yes
12		68-1137	Lift Arm	1	Yes
13		97-0043	Knob Hub Retainer	1	Yes
14		01-0930	Countersunk Lock Washer	2	Yes
15		01-3384	8-32x7/16 PH FH MS	2	Yes
16		68-0367	Knob Hub Cover	1	Yes
17		97-0042	Knob Hub	1	Yes
18		01-4512	Spirol Pin	1	Yes
19		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
20		68-0324	Lift Lever Pivot Pin	2	Yes
21		68-1092	Lift Block	1	No
22		68-1090	Lift Lever	1	Yes
23		68-1123	Return Spring, Guarding	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
26		97-0049	Top Rod Adjustment Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

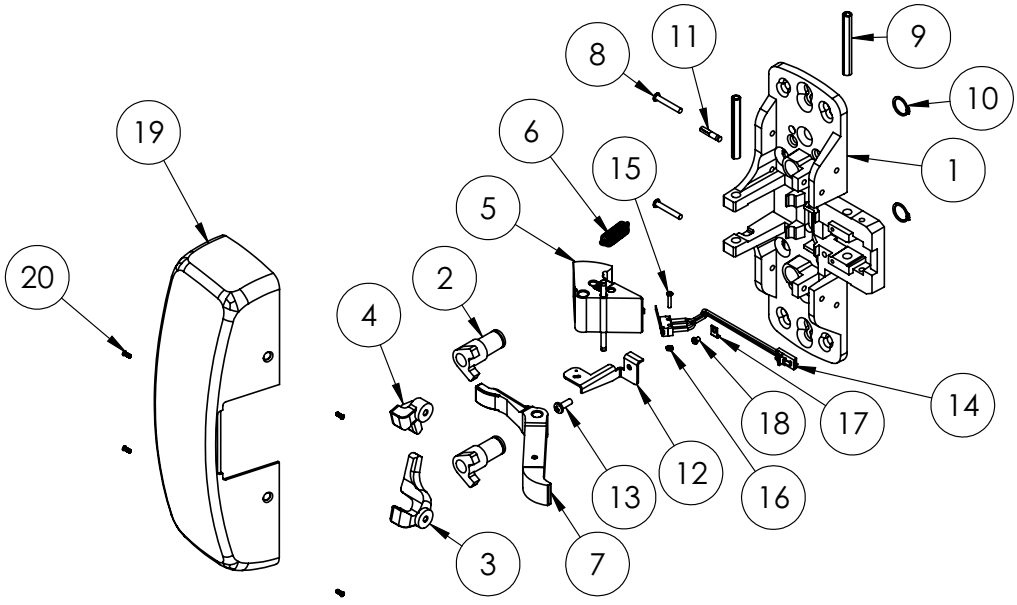
(WS-/53-)8804 (WS-/53-)8806 (WS-/53-)8810 (WS-/53-)8813
(WS-/53-)8815 (WS-/53-)8840 (WS-/53-)8843 (WS-/53-)8844
(WS-/53-)8846 (WS-/53-)8873 (WS-/53-)8874 (WS-/53-)8875
(WS-/53-)8876 (WS-/53-)8877 (WS-/53-)8878 (WS-/53-)8881
(WS-/53-)8882 (WS-/53-)8888

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
All functions	68-4261	LHRB/RHRB	Yes
WS- All functions		LHRB/RHRB	
53- All functions	68-6075	LHRB/RHRB	Yes
WS-53- All functions		LHRB/RHRB	

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1389	Chassis Blank (Std)	1	No
2		98-0018	Outside Cylinder Hub	2	Yes
3		68-1366	Lift Lever (RH)	1	Yes
4		68-1367	Lift Lever (LH)	1	Yes
5		68-4413	Standard Latchbolt (68-4261)	1	Yes
		68-7417	53- Standard Latchbolt (68-6075)	1	Yes
6		98-0028	Latchbolt Spring	1	Yes
7		68-1137	Lift Arm	1	Yes
8		98-0011	Latchbolt Lever Pivot Pin	2	Yes
9		01-4512	Spirol Pin	2	Yes
10		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
11		01-0008	Groove Pin	1	No
12		68-1685	Switch Bracket (53- Only)	1	Yes
13		01-1482	#2-56 X 1/8" Ph Pn Hd Machine Screw (53- Only)	1	Yes
14		52-4545	Switch Assembly (53- Only)	1	Yes
15		01-9446	#1-72 X 11/32" Ph Fl Hd Machine Screw (53- Only)	1	Yes
16		01-0909	Hex Machine Screw Nut (53- Only)	1	Yes
17		52-0310	Cable Clamp (53- Only)	1	Yes
18		01-1482	Cr-Phms #2-56 X 1/8" (53- Only)	1	Yes
19	N/A	68-0406	Cover[1]	1	Yes
20		68-3905	Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

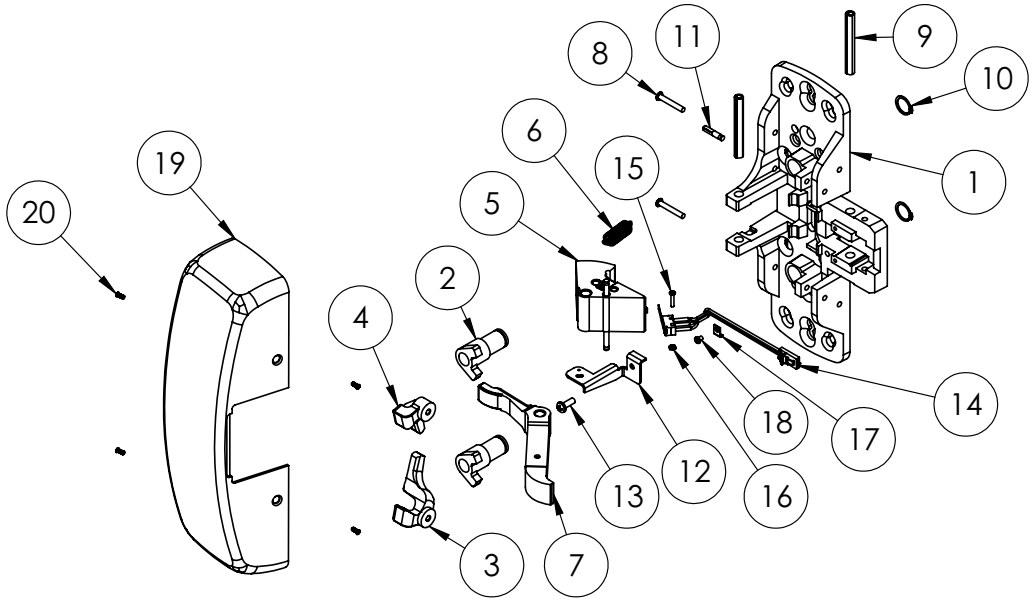
(12-/WS-/53)8804 (12-/WS-/53)8806 (12-/WS-/53)8810 (12-/WS-/53)8813
(12-/WS-/53)8815 (12-/WS-/53)8840 (12-/WS-/53)8843 (12-/WS-/53)8844
(12-/WS-/53)8846 (12-/WS-/53)8873 (12-/WS-/53)8874 (12-/WS-/53)8875
(12-/WS-/53)8876 (12-/WS-/53)8877 (12-/WS-/53)8878 (12-/WS-/53)8881
(12-/WS-/53)8882 (12-/WS-/53)8888

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12- All functions	68-4263	LHRB/RHRB	YES
WS-12- All functions		LHRB/RHRB	
12-53- All functions	68-6076	LHRB/RHRB	YES
WS-12-53- All functions		LHRB/RHRB	

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1378	Chassis Blank (12-)	1	No
2		98-0018	Outside Cylinder Hub	2	Yes
3		68-1366	Lift Lever (RH)	1	Yes
4		68-1367	Lift Lever (LH)	1	Yes
5		68-4414	Fire Rated Latchbolt (68-4263)	1	Yes
		68-7418	12-53- Standard Latchbolt (68-6076)	1	Yes
6		98-0028	Latchbolt Spring	1	Yes
7		68-1137	Lift Arm	1	Yes
8		98-0011	Latchbolt Lever Pivot Pin	2	Yes
9		01-4512	Spirol Pin	2	Yes
10		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
11		01-0008	Groove Pin	1	No
12		68-1685	Switch Bracket (53- Only)	1	Yes
13		01-1482	#2-56 Ph Pn Hd Machine Screw (53- Only)	1	Yes
14		52-4545	Switch Assembly (53- Only)	1	Yes
15		01-9446	#1-72 X 11/32" Ph Fl Hd Machine Screw (53- Only)	1	Yes
16		01-0909	Hex Machine Screw Nut (53- Only)	1	Yes
17		52-0310	Cable Clamp (53- Only)	1	Yes
18		01-1482	Cr-Phms #2-56 X 1/8" (53- Only)	1	Yes
19	N/A	68-0406	Cover[1]	1	Yes
20		68-3905	Cover Screw Pack (#8-32 X 5/16")[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

AL- AND GL- PREFIXES

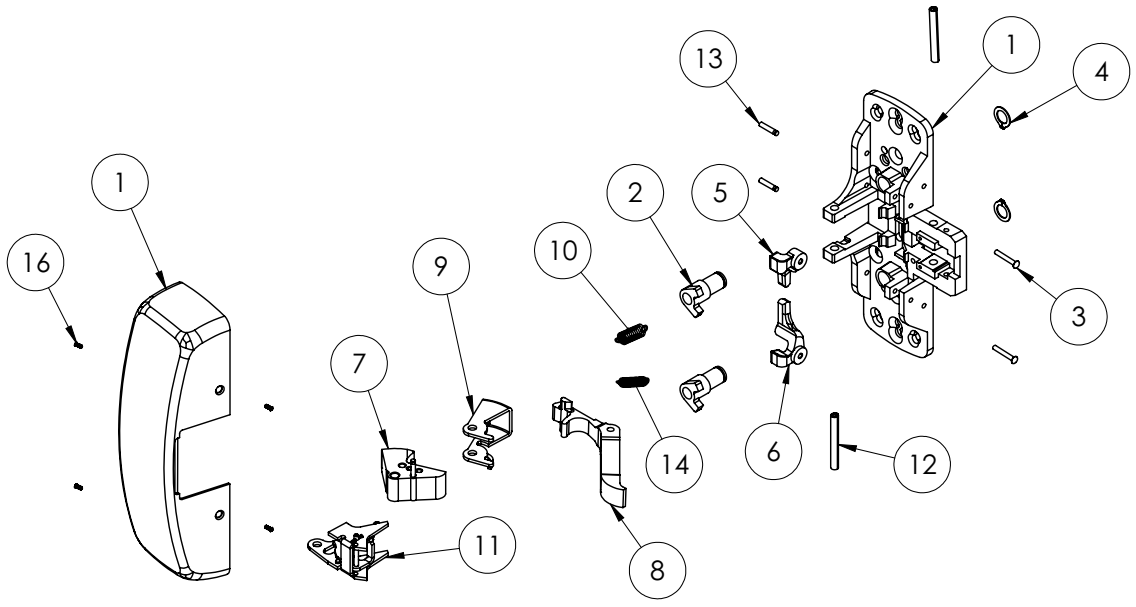
8804 8806 8810 8813 8815 8840
8843 8844 8846 8875 8876 8877
8878 8881 8882

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL- (All Functions Except 77,78,81, And 82)	68-4410	LHRB/RHRB	Yes
GL- (All Functions)		LHRB/RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1485	Chassis (Std)	1	No
2		98-0018	Outside Hub	2	Yes
3		98-0011	Latchbolt Lever Pin	2	Yes
4		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
5		68-1366	Lift Lever (RH)	1	Yes
6		68-1367	Lift Lever (LH)	1	Yes
7		68-4415	Guarded Latchbolt	1	Yes
8		68-1353	Lift Arm	1	Yes
9		68-1352	Guide	1	Yes
10		98-0028	Latchbolt Spring	1	Yes
11		68-4417	Guard Bracket Std	1	Yes
12		01-4512	Spirol Pin	2	Yes
13		01-0008	Groove Pin	2	No
14		68-1394	Guide Spring	1	Yes
15	N/A	68-1014	Cover[1]	1	Yes
16		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

AL- AND GL- PREFIXES

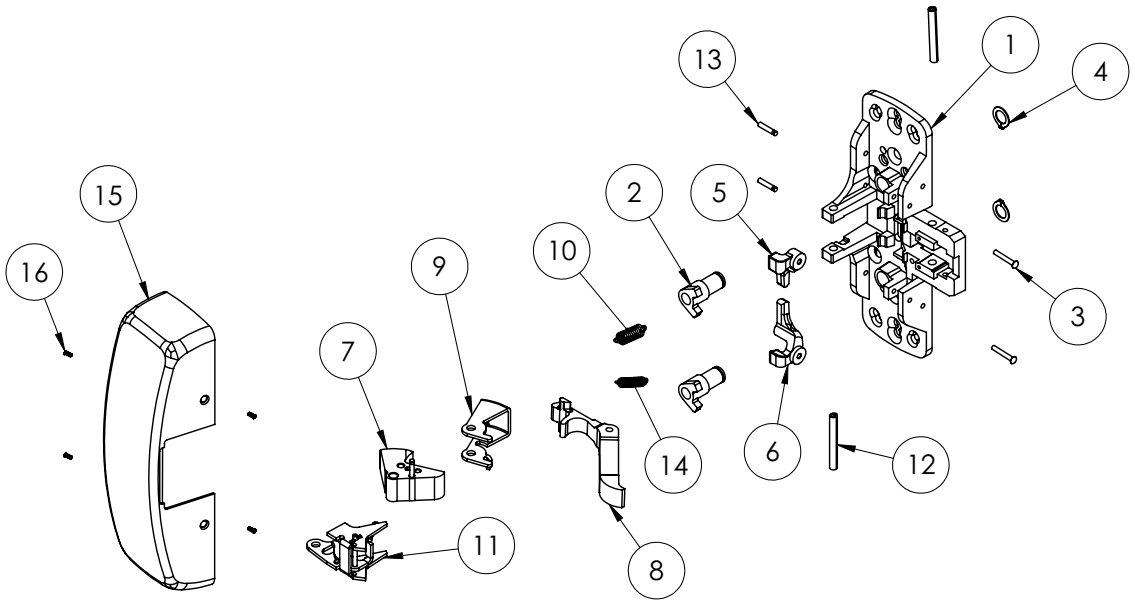
12-8804 12-8806 12-8810 12-8813
12-8815 12-8840 12-8843 12-8844
12-8846 12-8875 12-8876 12-8877
12-8878 12-8881 12-8882

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-AL- (All Functions Except 77,78,81,82)	68-4411	LHRB/RHRB	Yes
12-GL- (All Functions)			

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1378	Chassis (12-)	1	No
2		98-0018	Outside Hub	2	Yes
3		98-0011	Latchbolt Lever Pin	2	Yes
4		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
5		68-1366	Lift Lever (Rh)	1	Yes
6		68-1367	Lift Lever (Lh)	1	Yes
7		68-4415	Guarded Latchbolt	1	Yes
8		68-1353	Lift Arm	1	Yes
9		68-1352	Guide	1	Yes
10		98-0028	Latchbolt Spring	1	Yes
11		68-4417	Guard Bracket Std	1	No
12		01-4512	Spirol Pin	2	Yes
13		01-0008	Groove Pin	2	No
14		68-1394	Guide Spring	1	Yes
15	N/A	68-1014	Cover[1]	1	Yes
16		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

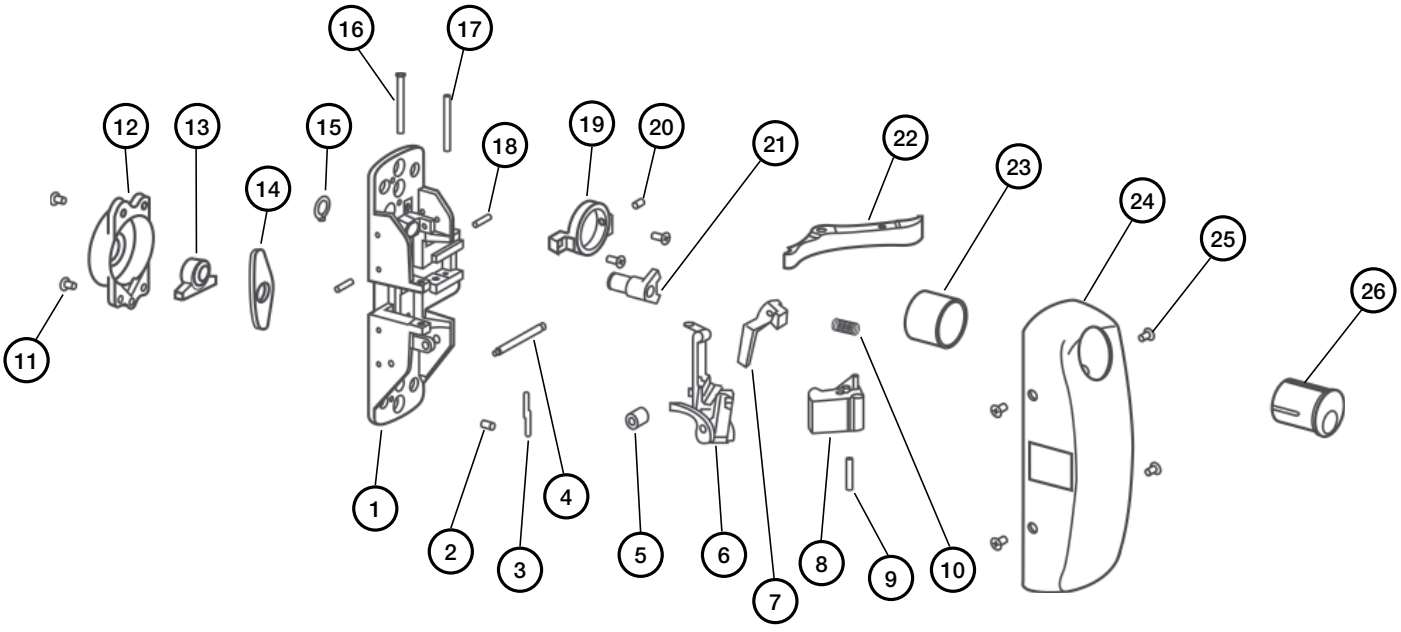
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	68-0408	Chassis Assembly	1	No
2	01-0008	Groove Pin	1	No
3	97-0050	Spring Knob Return	1	Yes
4	68-0271	Pivot Pin Knob Lever	1	Yes
5	68-0273	Bushing Knob Lever	1	Yes
6	68-4236	Knob Lever Assy (LHRB)	1	Yes
	68-4235	Knob Lever Assy (RHRB)	1	Yes
7	68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
	68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
8	98-2034	Latchbolt Assy	1	Yes
9	97-0040	Bushing Latchbolt	1	Yes
10	98-0028	Spring Latchbolt	1	Yes
11	01-3384	Screw 8-32 x 5/16	4	Yes
12	68-0367	Knob Hub Cover	1	Yes
13	97-0042	Knob Hub	1	Yes
14	97-0043	Knob Hub Retainer	1	Yes
15	01-0005	Retaining Ring	1	Yes
16	01-0013	Screw Latchbolt Pivot	1	Yes

Item	Part No.	Description	Qty.	Sellable
17	01-4512	Pivot Pin Left Arm	1	Yes
18	98-0011	Pivot Pin Latchbolt Lever	1	Yes
19	98-0020	Inside Cylinder Retainer	1	Yes
20	01-1095	Set Screw #8-32 x 1/4 Cup Point	1	Yes
21	98-0018	Outside Cylinder Hub	1	Yes
22	68-0241	Lift Arm	1	Yes
23	98-0021	Blocking Ring[1]	1	Yes
24	68-0408	Cover (LHRB)[1]	1	Yes
	68-0409	Cover (RHRB)[1]		
25	68-3908	Cover Screw Pack[1]	1	Yes
—	68-2143	Screw Pack	1	Yes
26	—	Cylinder[1,3]	1	Yes
—	649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

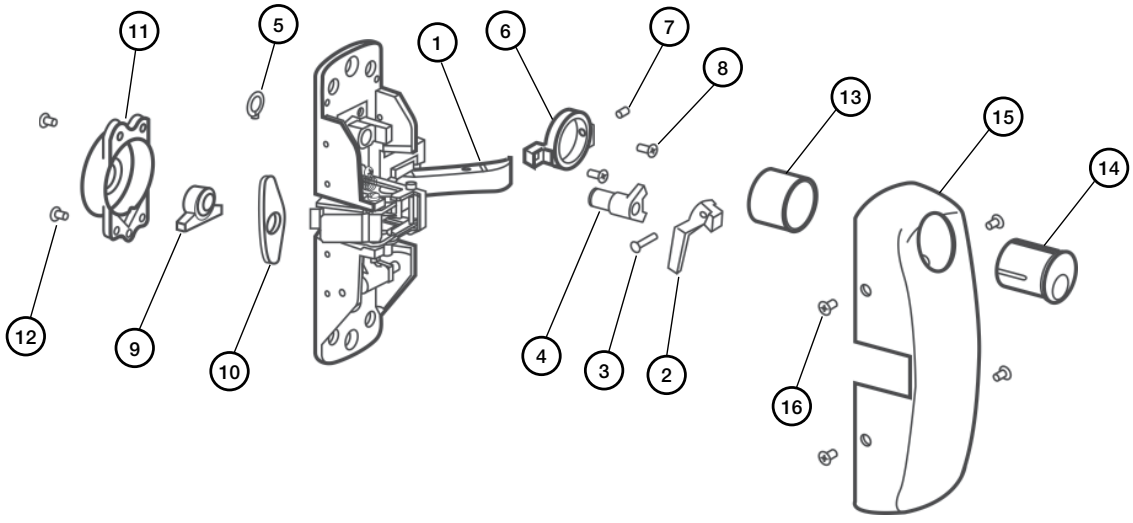
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8816	68-4075	LHRB	Yes
AL-/GL-8816	68-4076	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1015	Chassis	1	No
2		68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
		68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
3		98-0011	Latchbolt Lever Pivot Pin	1	Yes
4		98-0018	Outside Cylinder Hub	1	Yes
5		01-0005	Retaining Ring	1	Yes
6		98-0020	Inside Cylinder Retainer	1	Yes
7		01-1095	Cylinder Set Screw	1	Yes
8		01-1146	Machine Screw (8-32 x 5/16)	2	Yes
9		97-0042	Knob Hub	1	Yes
10		97-0043	Knob Hub Retainer	1	Yes
11		68-0367	Knob Hub Cover	1	Yes
12		01-3384	Machine Screw (8-32 x 3/8)	2	Yes
13	N/A	98-0021	Blocking Ring[1]	1	Yes
14		-	Cylinder[1,3]	1	Yes
15		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
16		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

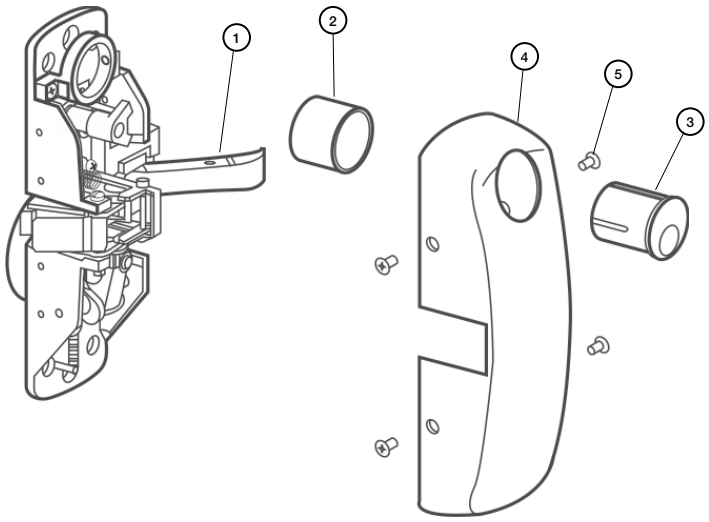
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8816	68-4077	LHRB	Yes
	68-4078	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4077	Chassis Assembly (LHRB)	1	Yes
	N/A	68-4078	Chassis Assembly (RHRB)	1	Yes
2		98-0021	Blocking Ring[1]	1	Yes
3		—	Cylinder[1,2]	1	Yes
4		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

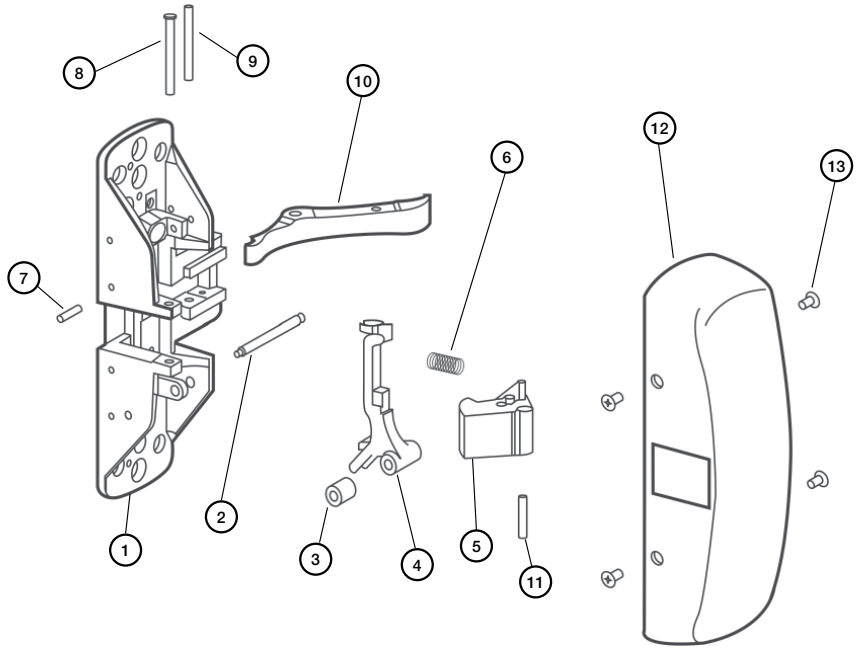
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8828	68-2106	LHRB	Yes
	68-2107	RHRB	

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis (LHRB)	1	No
		—	Chassis (RHRB)	1	No
2		68-0271	Pivot Pin Thumb Lever	1	Yes
3		68-0273	Bushing Thumb Lever	1	Yes
4		68-0260	Thumb Piece Lever (LHRB)	1	Yes
		68-0261	Thumb Piece Lever (RHRB)	1	Yes
5		98-2034	Latchbolt Assy	1	Yes
6		98-0028	Spring Latchbolt	1	Yes
7		01-0008	Groove Pin	1	No
8		01-0013	Screw Latchbolt Pivot	1	Yes
9		01-4512	Pivot Pin Lift Arm	1	Yes
10		68-0241	Lift Arm	1	Yes
11		97-0040	Bushing Latchbolt	1	Yes
12	N/A	68-0406	Cover[1]	1	Yes
13		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

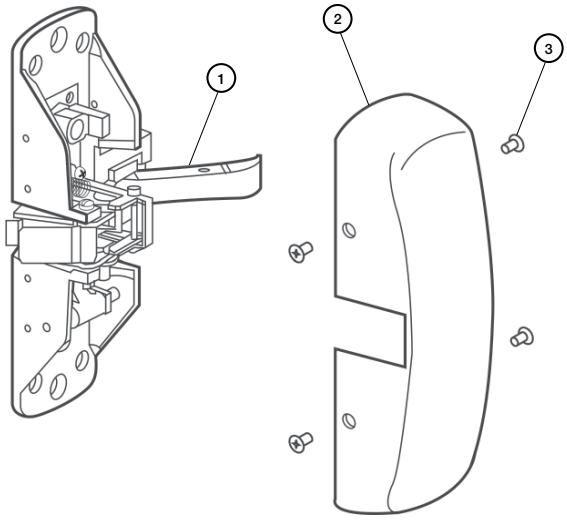
ASSA ABLOY, the global leader in door opening solutions

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL- GL-	68-4080	LHRB	Yes
	68-4081	RHRB	
12- GL-	68-4082	LHRB	
	68-4083	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4080	Chassis Assembly STD LHRB	1	Yes
		68-4081	Chassis Assembly STD RHRB	1	Yes
		68-4082	Chassis Assembly 12- LHRB	1	Yes
		68-4083	Chassis Assembly 12- RHRB	1	Yes
2	N/A	68-1014	Cover[1]	1	Yes
3		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack STD	1	Yes
		68-2165	Screw Pack 12	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

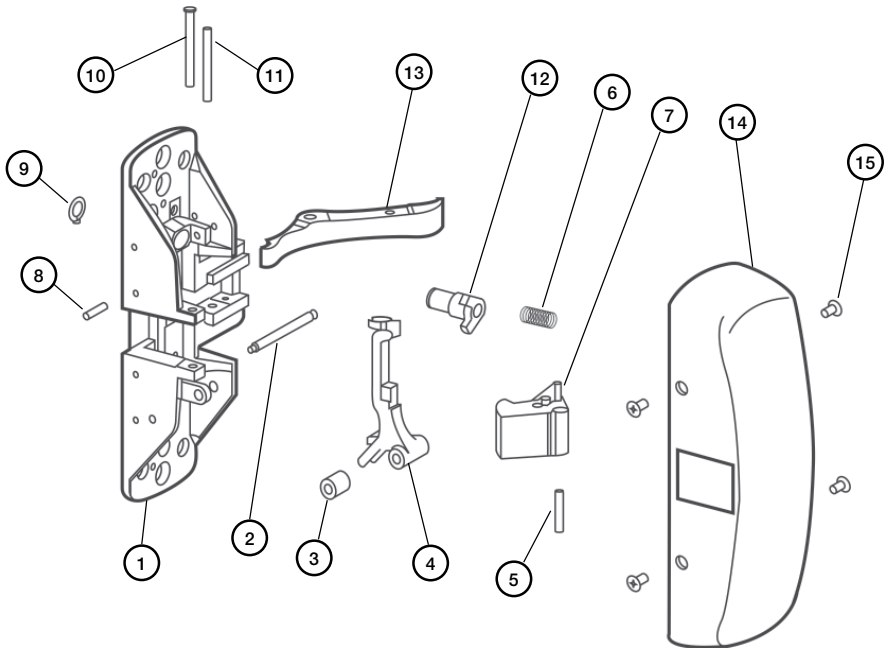
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8863	68-2109	LHRB	Yes
8863	68-2110	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis Assembly (LHRB)	1	No
		—	Chassis Assembly (RHRB)	1	No
2		68-0271	Pivot Pin Thumb Lever	1	Yes
3		68-0273	Bushing Thumb Lever	1	Yes
4		68-0260	Thumb Piece Lever LHRB	1	Yes
		68-0261	Thumb Piece Lever RHRB	1	No
5		97-0040	Bushing Latchbolt	1	Yes
6		98-0028	Spring Latchbolt	1	Yes
7		98-2034	Latchbolt Assy	1	Yes
8		01-0008	Groove Pin	1	No
9		01-0005	Retaining Ring	1	Yes
10		01-0013	Screw Latchbolt Pivot	1	Yes
11		01-4512	Pivot Pin Lift Arm	1	Yes
12		98-0018	Outside Cylinder Hub	1	Yes
13		68-0241	Lift Arm	1	Yes
14	N/A	68-0406	Cover[1]	1	No
15		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

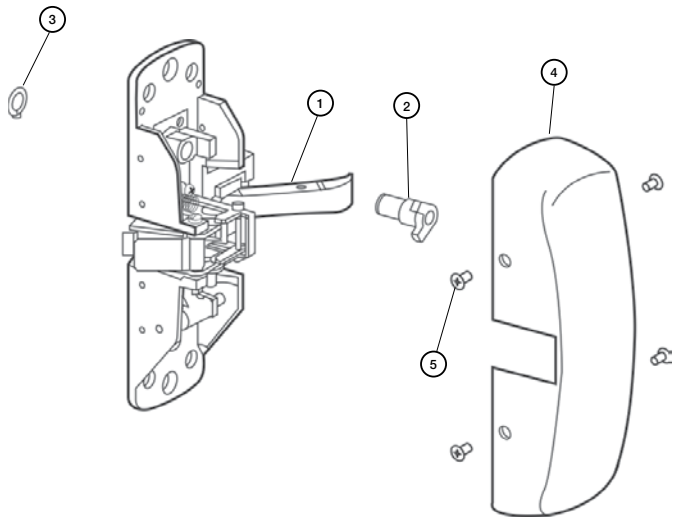
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8863	68-4097	LHRB	Yes
AL-/GL-8863	68-4098	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above		Chassis	1	No
2		98-0018	Outside Cylinder Hub	1	Yes
3		01-0005	Retaining Ring	1	Yes
4	N/A	68-1014	Cover[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

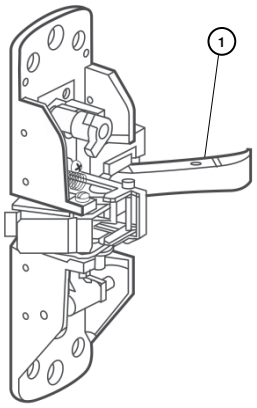
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

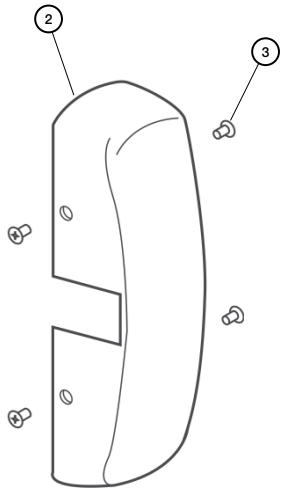
SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8863	68-4099	LHRB	Yes
AL-/GL-8863	68-4100	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4099	Chassis Assembly (LHRB)	1	Yes
		68-4100	Chassis Assembly (RHRB)	1	Yes
2	N/A	68-1014	Cover[1]	1	Yes
3		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish





A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

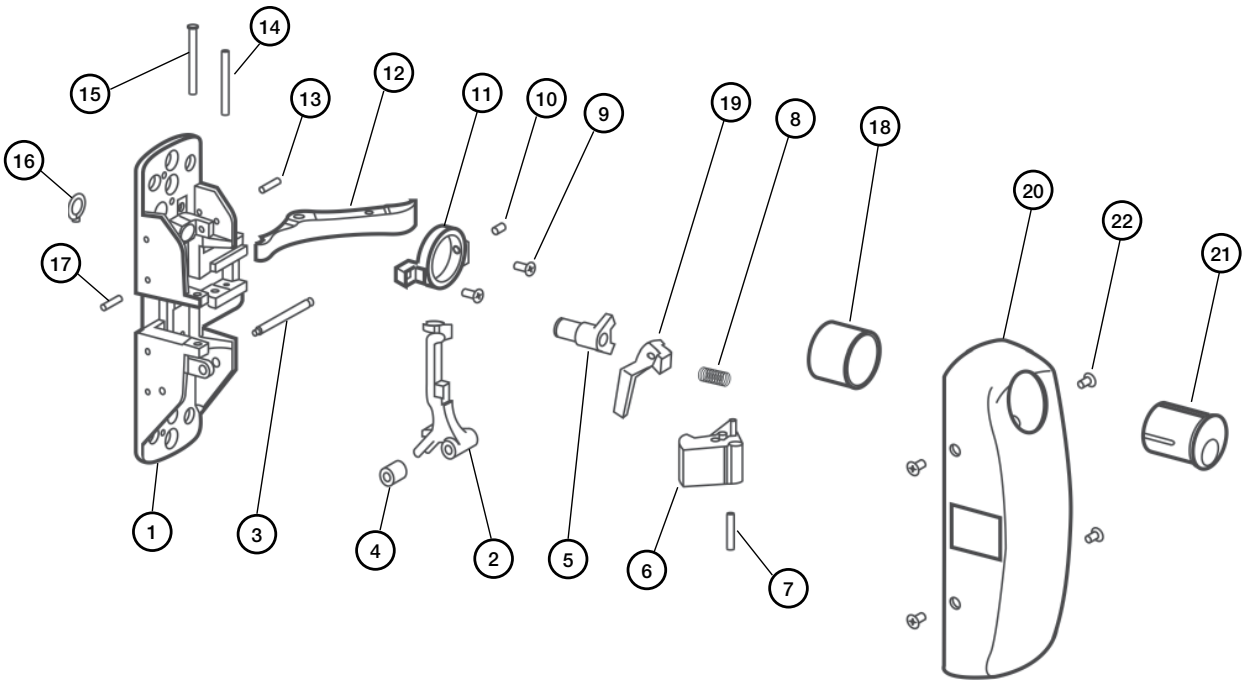
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	-	Chassis Assembly	1	No
2	68-0260	Thumb Piece Lever LHRB	1	Yes
	68-0261	Thumb Piece Lever RHRB	1	Yes
3	68-0271	Pivot Pin	1	Yes
4	68-0273	Bushing	1	Yes
5	98-0018	Outside Cylinder Hub	1	Yes
6	98-2034	Latchbolt	1	Yes
7	97-0040	Bushing, Latchbolt	1	Yes
8	97-0028	Spring, Latchbolt	1	Yes
9	01-3384	Screw #8-32 x 5/16	2	Yes
10	01-1095	Set Screw	1	Yes
11	98-0020	Inside Cylinder Retainer	1	Yes
12	68-0241	Lift Arm	1	Yes
13	98-0011	Pivot Pin (Lift Lever)	1	Yes
14	01-4512	Pivot Pin (Lift Arm)	1	Yes

Item	Part No.	Description	Qty.	Sellable
15	01-0013	Latchbolt Screw	1	Yes
16	01-0005	Retaining Ring	1	Yes
17	01-0008	Groove Pin	1	No
18	98-0021	Blocking Ring[1]	1	Yes
19	68-0237	Lift Lever LHRB	1	Yes
	68-0238	Lift Lever RHRB	1	Yes
20	68-0408	Cover[1]	1	Yes
	68-0409	Cover[1]	1	Yes
21	-	Inside Cylinder[1,2]	1	Yes
22	68-3908	Cover Screw Pack[1]	1	Yes
Not Shown	68-2143	Screw Pack	1	Yes
	649	Strike Pack[1]	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

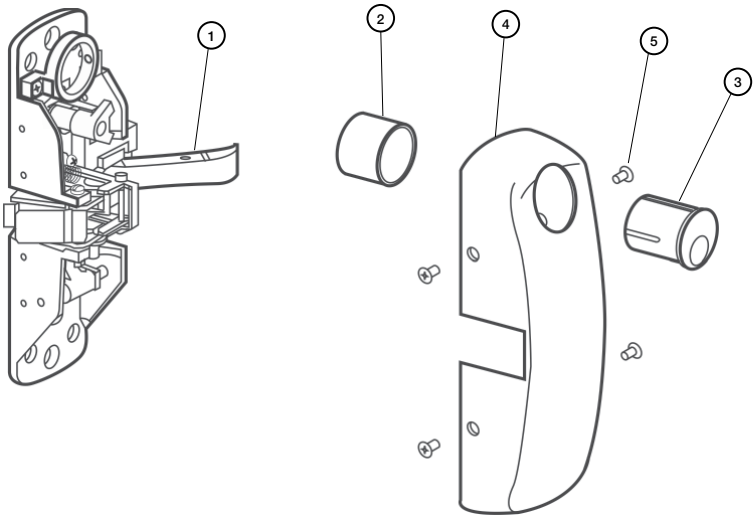
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL/12-8866	68-4104	LHRB	Yes
AL-/GL/12-8866	68-4105	RHRB	

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis Assembly (LHRB)	1	Yes
		—	Chassis Assembly (RHRB)	1	Yes
2	N/A	98-0021	Blocking Ring[1]	1	Yes
3		68-4411	Cylinder[1,2]	1	Yes
4		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

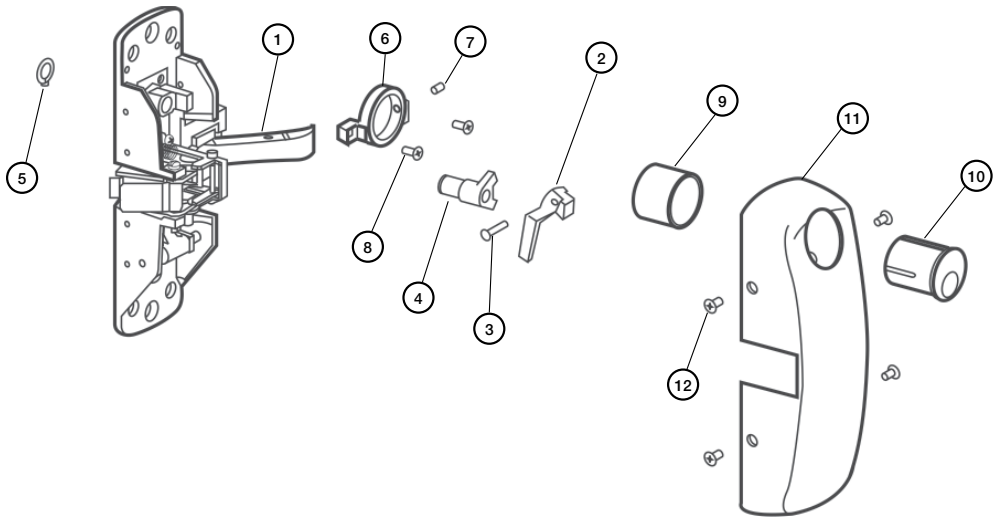
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8866	68-A102	LHRB	Yes
AL-/GL-8866	68-A103	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	-	Chassis Assembly	1	No
2		68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
		68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
3		98-0011	Latchbolt Lever Pivot Pin	1	Yes
4		98-0018	Outside Cylinder Hub	1	Yes
5		01-0005	Retaining Ring	1	Yes
6		98-0020	Inside Cylinder Retainer	1	Yes
7		01-1095	Cylinder Set Screw	1	Yes
8		01-1146	Machine Screw (8-32 x 5/16)	2	Yes
9	N/A	98-0021	Blocking Ring *	1	Yes
10		-	Cylinder[1,3]	1	Yes
11		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
12		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

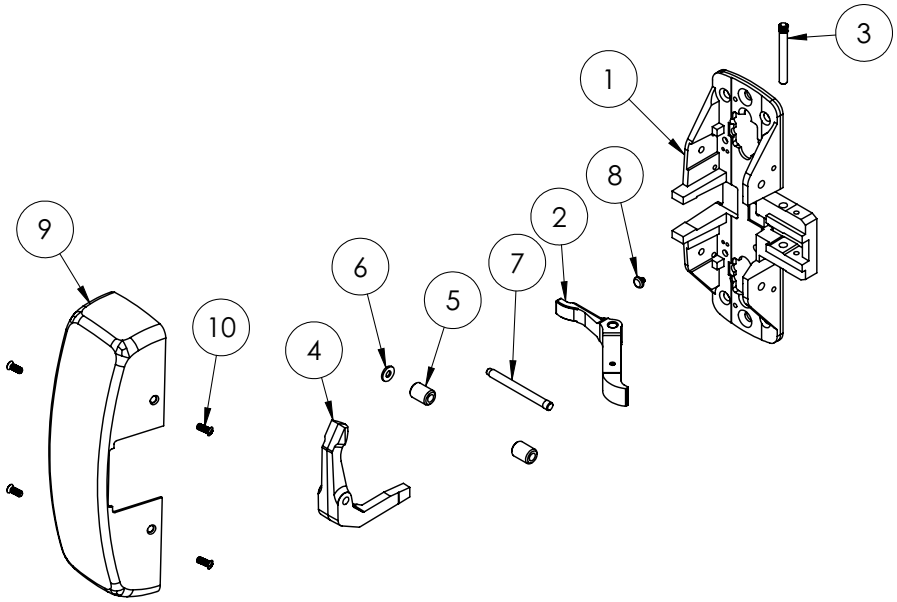
(12-)8904 (12-)8910 (12-)8913
(12-)8915 (12-)8928 (12-)8943
(12-)8944 (12-)8963 (12-)8970
(12-)8971 (12-)8975 (12-)8976

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-) (All Functions Except 16 & 66)	68-2172	LHRB	Yes
	68-2173	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-0339	Chassis	1	No
2		68-1137	Lift Arm	1	Yes
3		68-0239	Pivot Pin	1	Yes
4		68-0337	Left Hand Lift Lever	1	Yes
		68-0338	Right Hand Lift Lever	1	Yes
5		68-0273	Bushing	2	Yes
6		01-9370	Washer	1	Yes
7		68-0271	Pivot Pin (63 Function)	1	Yes
8		68-1294	Stop Pin	1	No
9	N/A	68-0407	Cover[1]	1	Yes
10		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2172 (LHRB)	900 Series Mortise Assembly[1,2,3]	1	Yes
		68-2173 (RHRB)		1	Yes
		68-2143	Screw Pack Standard	1	Yes
		68-2165	Screw Pack (12-)	1	Yes
		C908	Strike Pack LHRB 1 3/4" (C908)[1,3]	1	Yes
		C908	Strike Pack RHRB 1 3/4" (C908)[1,3]	1	Yes

1. Specify finish
2. Specify function
3. Specify hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

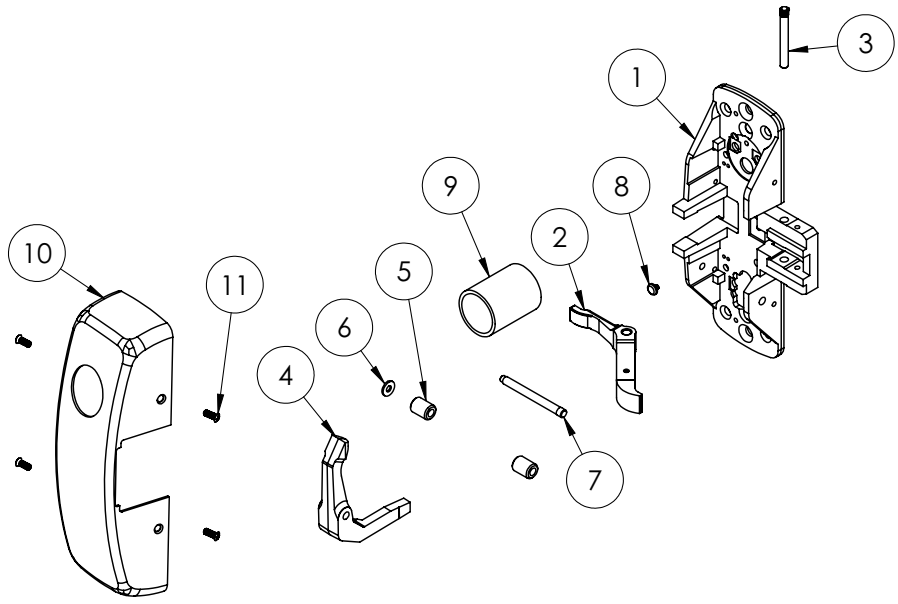
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-)	68-2213	LHRB	Yes
	68-2214	RHRB	Yes

Item	Part No.	Description	Qty	Sellable
1	68-0341	Chassis RHRB	1	No
	68-0342	Chassis LHRB	1	No
2	68-1137	Lift Arm	1	Yes
3	68-0239	Pivot Pin	1	Yes
4	68-0337	Left Hand Lift Lever	1	Yes
	68-0338	Right Hand Lift Lever	1	Yes
5	68-0273	Bushing	2	Yes
6	01-9370	Washer	1	Yes
7	68-0271	Pivot Pin (63 Function)	1	Yes
8	68-1294	Stop Pin	1	No
9	99-0007	Cylinder Blocking Ring[1]	1	Yes
Not Shown	13-0085	Locking Tail	1	Yes
	13-0080	Cylinder Barrel Retainer	1	Yes
	—	Cylinder Assembly[2]	1	Yes
	13-0074	Connecting Screw	2	Yes
10	68-0410	Cover LHRB[1]	1	Yes
	68-0411	Cover RHRB[1]	1	Yes
11	68-3905	Cover Screw Pack[1]	1	Yes
Not Shown	916	Mortise Assy 16 Funtion[1,3]	1	Yes
	966	Mortise Assy 66 Function[1,3]	1	Yes
	68-2143	Screw Pack Standard	1	Yes
	68-2165	Screw Pack (12-)	1	Yes
	C908	Strike Pack LHRB (C908)[3]	1	Yes
	C908	Strike Pack RHRB (C908)[3]	1	Yes

1. Specify finish
2. Specify function
3. Specify hand



A8231 12/17

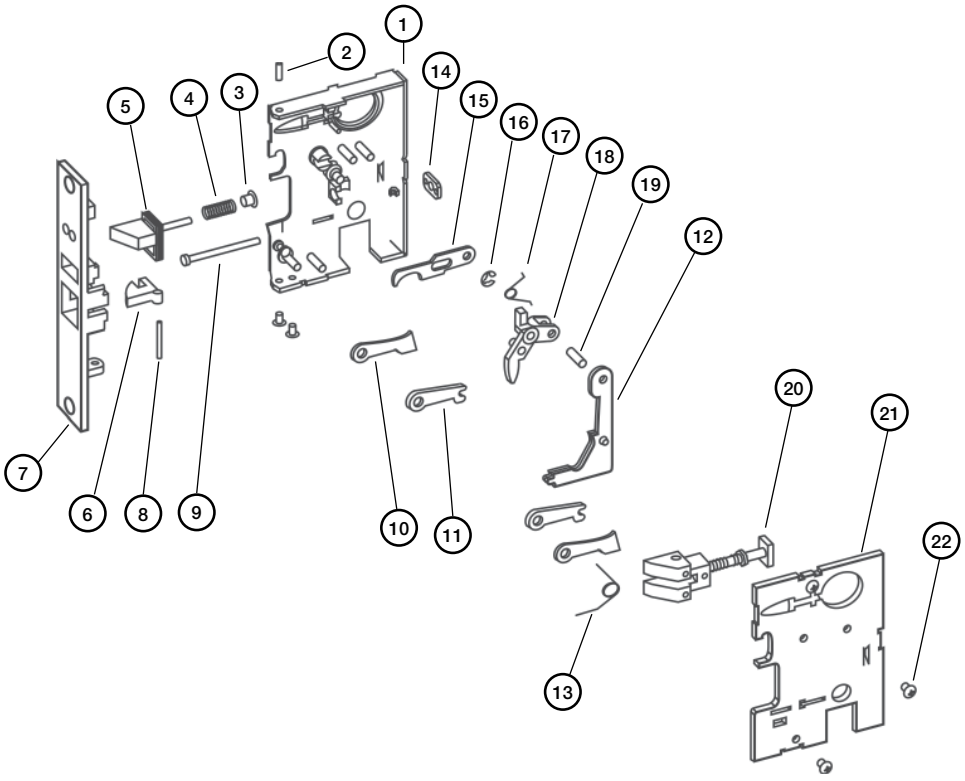
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-0078	Cylinder Set Screw	1	Yes
10	99-0076	Slide Spacer	2	Yes
11	99-0058	Slide Guide	2	Yes
12	99-2059	Lever Slide Assembly	1	Yes

Item	Part No.	Description	Qty.	Sellable
13	99-0061	Spring Thumbpiece Lever	1	No
14	99-0236	Cylinder Screw Support	1	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	01-0098	Retaining Ring	1	Yes
17	99-0063	Spring Guard Bolt Lver	1	Yes
18	99-2389	Latchbolt Lever Assembly	1	Yes
19	99-0212	Pivot Pin Lever Slide	1	Yes
20	99-2247	Latchbolt Assembly	1	Yes
21	99-2361	Cap Assembly	1	No
22	01-1142	Case Screw #8-32 x 1/4	5	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish

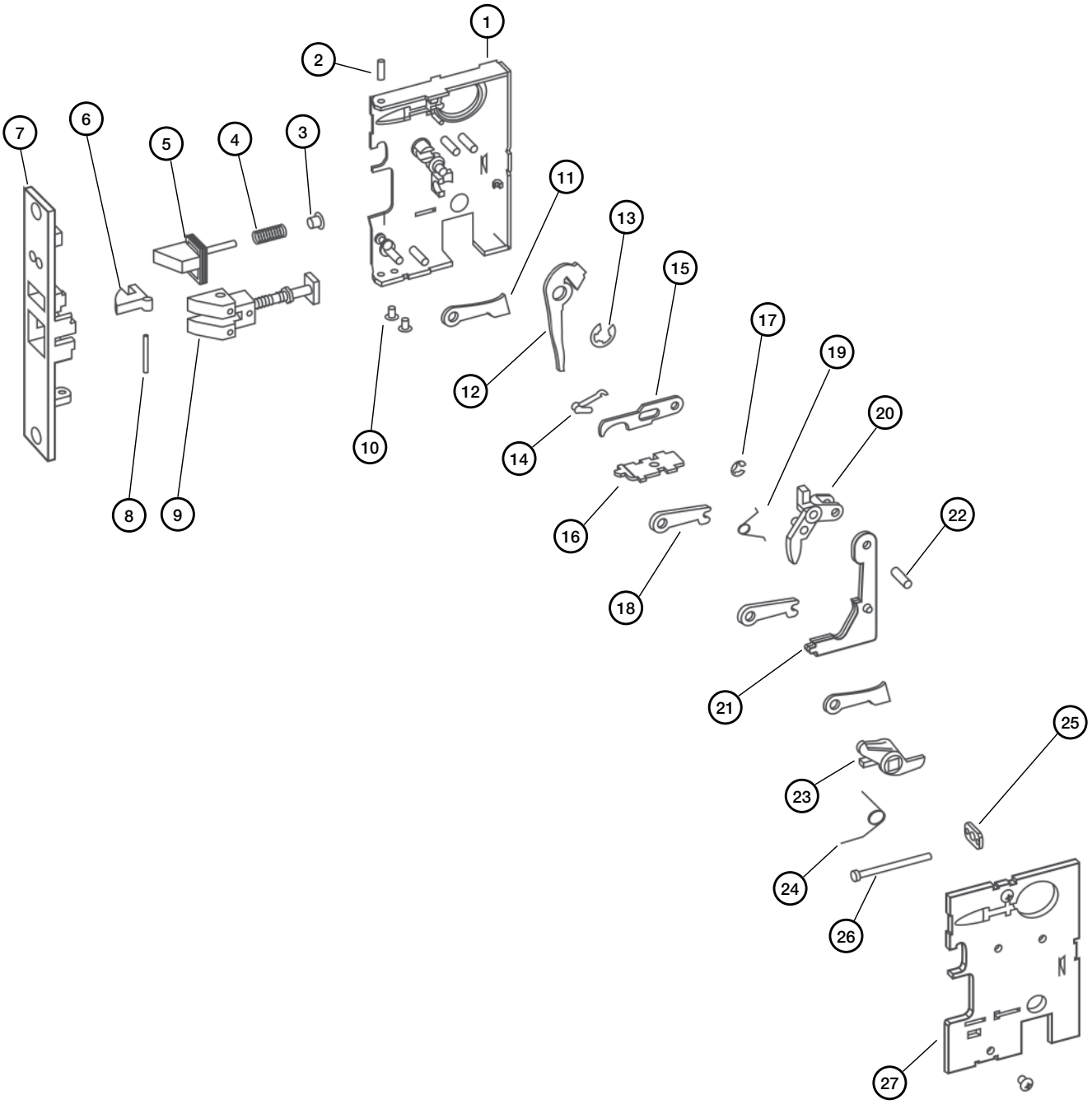
Notes:

- Items 5 and 15 to be sold as a set only.
- For 8313 x ET or 8913 x ET, use 915 Mortise Assembly.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No
-	68-2597	Bridge Rectifier Pack[2]	1	Yes

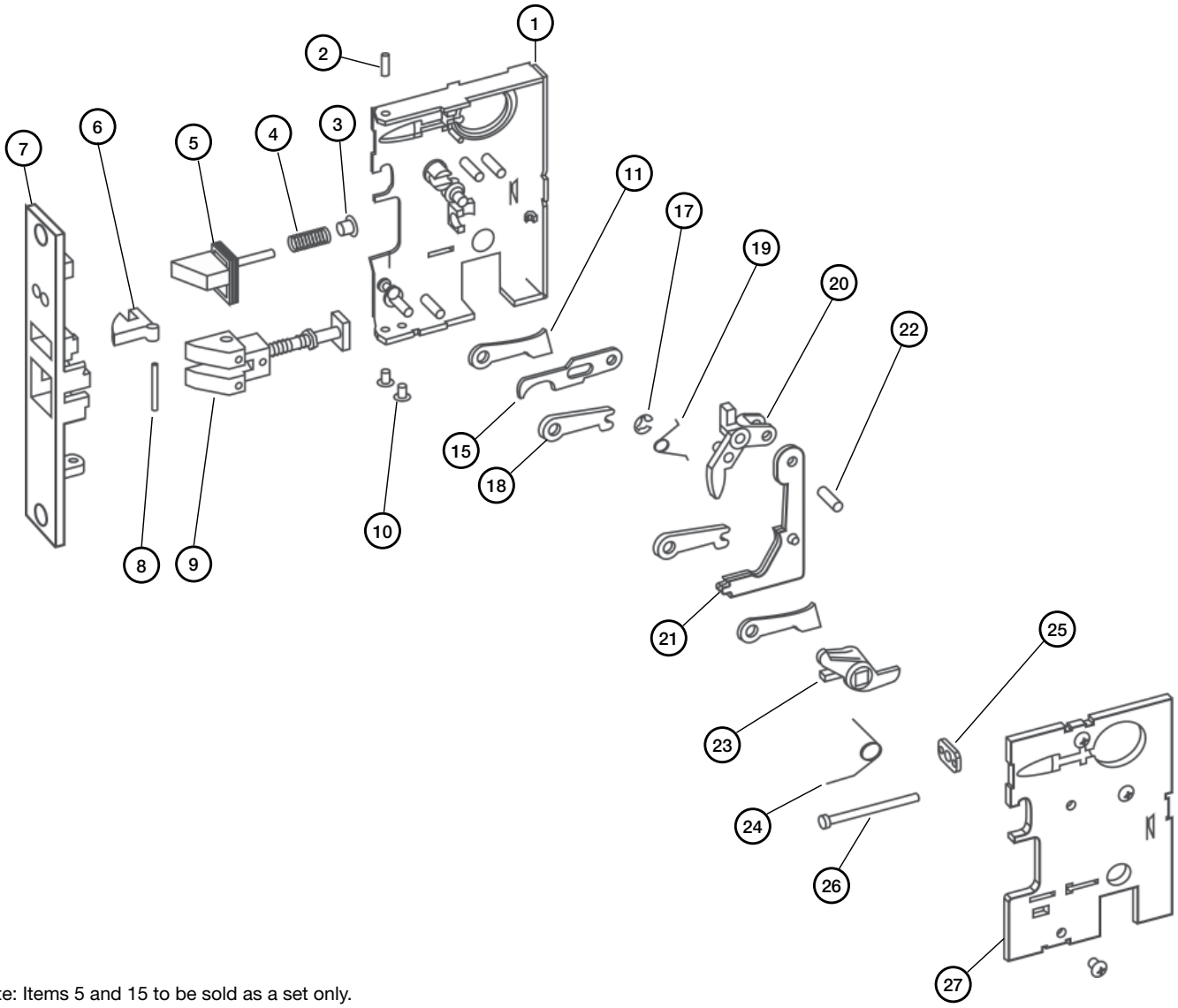
1. Specify finish
2. Use with 975 and 976 only

Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

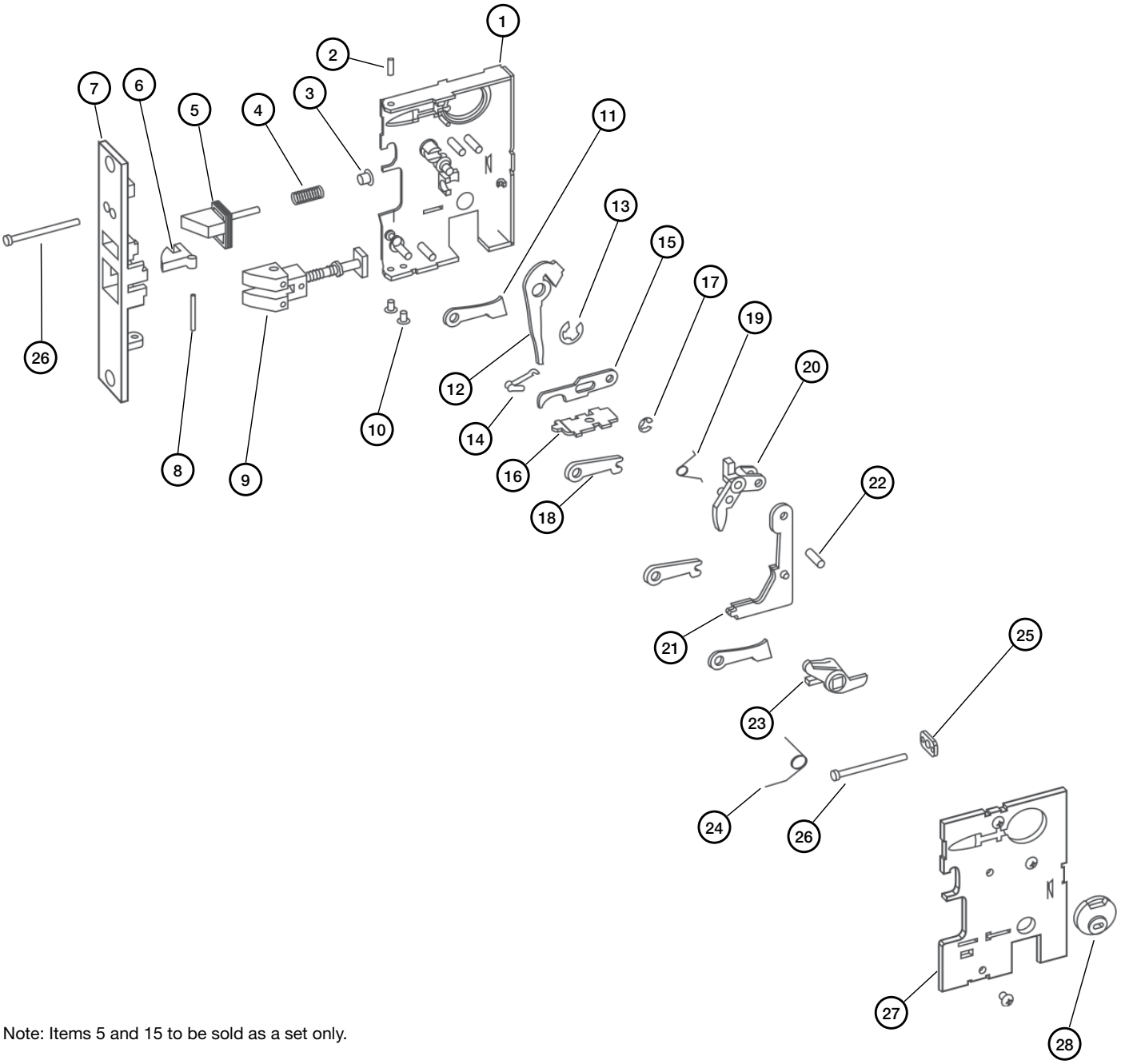
Item	Part No.	Description	Qty.	Sellable
1	99-2352	Case Assy LHRB	1	No
	99-2351	Case Assy RHRB		
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0226	Front LHRB[1]	1	No
	99-0227	Front RHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2387	Latchbolt Lever Assembly LHRB	1	Yes
	99-2388	Latchbolt Lever Assembly RHRB	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	2	Yes
27	99-2361	Cap Assembly LHRB	1	No
	99-2362	Cap Assembly RHRB	1	No
28	13-2162	Cylinder Attachment	1	Yes

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

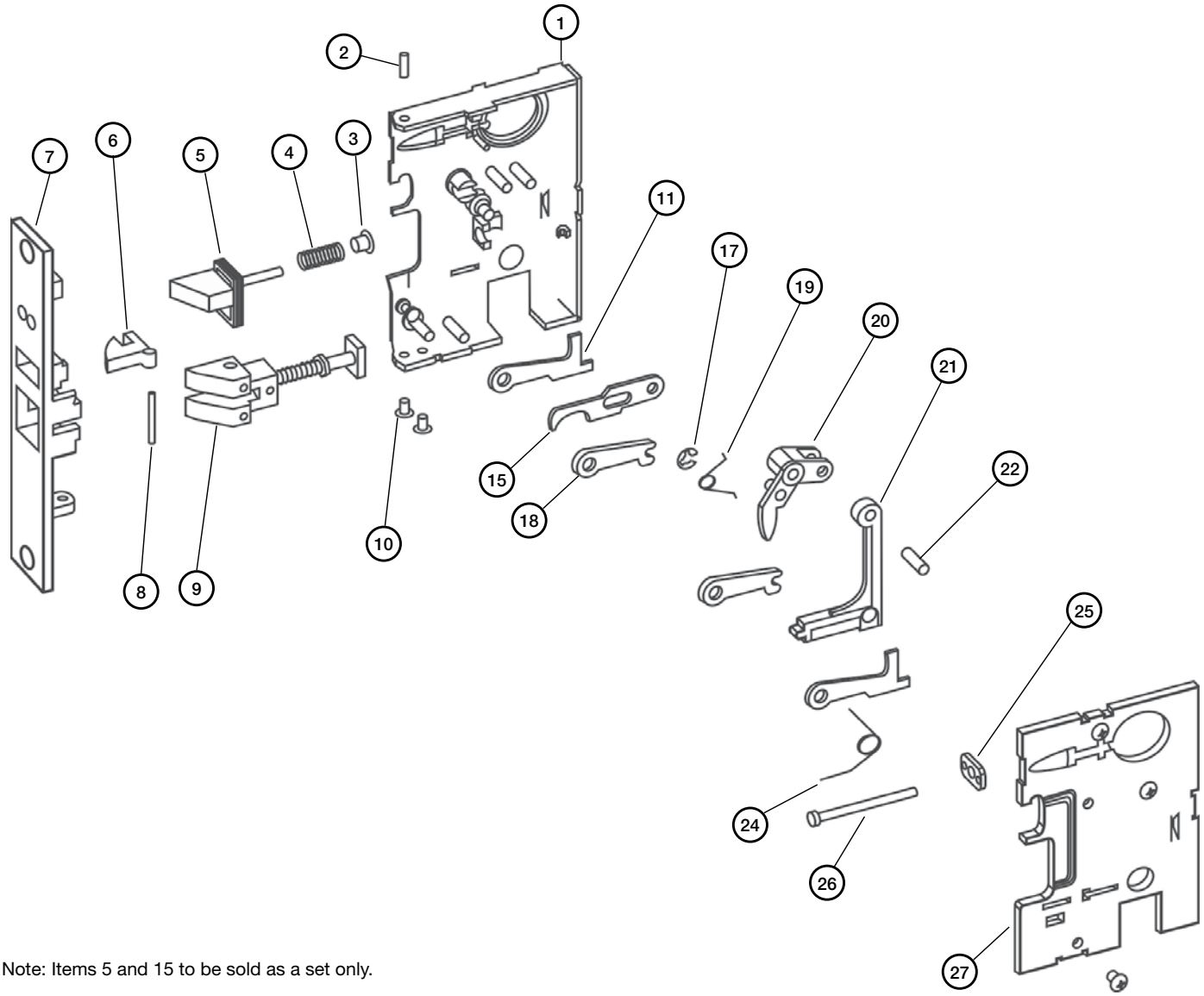
Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

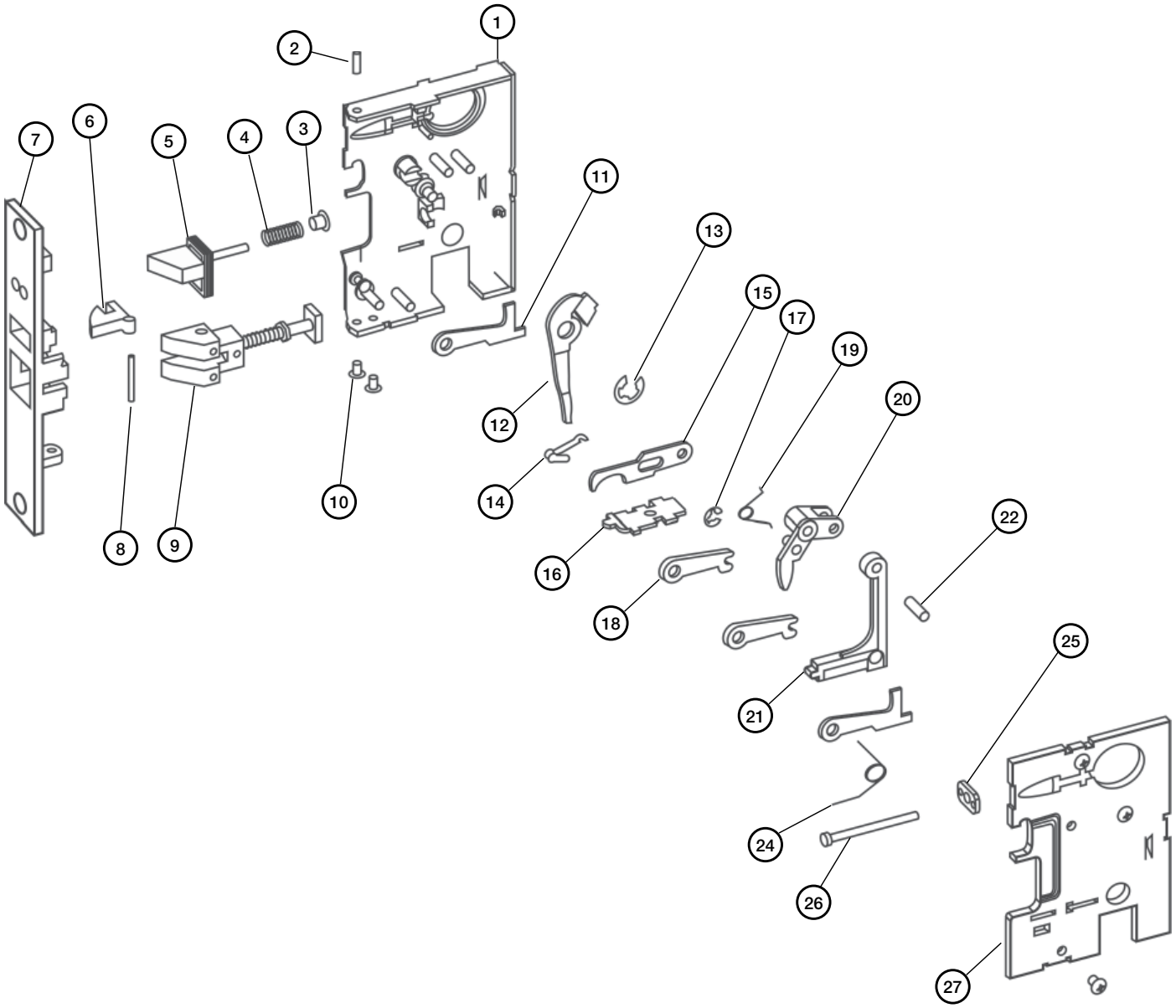
Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy RHRB	1	No
	99-2352	Case Assy LHRB	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

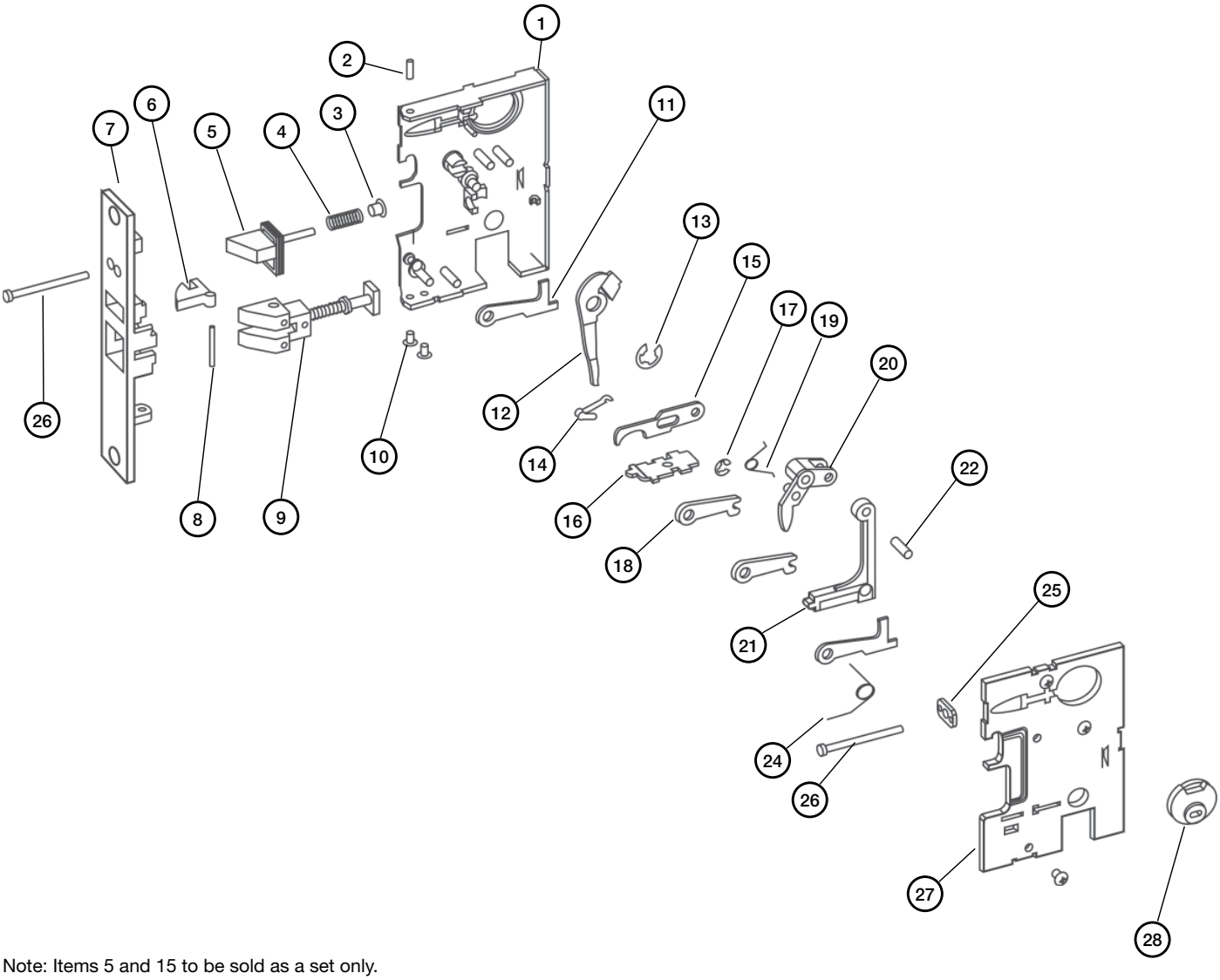
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	99-2352	Case Assy LHRB	1	No
	99-2351	Case Assy RHRB	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2387	Latchbolt Lever Assembly LHRB	1	Yes
	99-2388	Latchbolt Lever Assembly RHRB	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly LHRB	1	No
	99-2362	Cap Assembly RHRB	1	No
28	13-2162	Cylinder Attachment	1	Yes

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Assembly No.	Description	Option	Sellable
68-2702	Wide Stile E Rail Assembly*	(12-) Fire Rated	Yes
68-2703	Wide Stile F Rail Assembly*		Yes
68-2704	Wide Stile G Rail Assembly*		Yes
68-2705	Wide Stile J Rail Assembly*		Yes
68-2724	Narrow Stile E Rail Assembly*		Yes
68-2725	Narrow Stile F Rail Assembly*		Yes
68-2726	Narrow Stile G Rail Assembly*		Yes
68-2727	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		68-0950	Mounting Rail Wide(E)*	1	Yes
		68-0952	Mounting Rail Wide(F)*		Yes
		68-0948	Mounting Rail Wide(J)*		Yes
		68-0949	Mounting Rail Wide(G)*		Yes
		68-0958	Mounting Rail Narrow(E)*		Yes
		68-0955	Mounting Rail Narrow(F)*		Yes
		68-0956	Mounting Rail Narrow(J)*		Yes
		68-0957	Mounting Rail Narrow(G)*		Yes
3		01-1236	#6-32x 3/8" PH FL U'Cut	4	Yes
4		68-0943	Bracket	2	Yes
5		68-0945	Pivot Pin	2	Yes
6		01-0098	Retainer Ring	2	Yes
7		68-0229	Pivot Pin, Push Rail*	2	Yes
8		68-0236	Spring, Rail Arm	2	Yes
9		68-3609	Connecting Arm Assembly	2	Yes
10		68-0615	Push Rail (E)*	1	Yes
		68-0618	Push Rail (F)*		Yes
		68-0616	Push Rail (J)*		Yes
		68-0617	Push Rail (G)*		Yes
11		809	TouchPad Assembly	1	Yes
12		01-4537	Standard Hole Plug	1	Yes

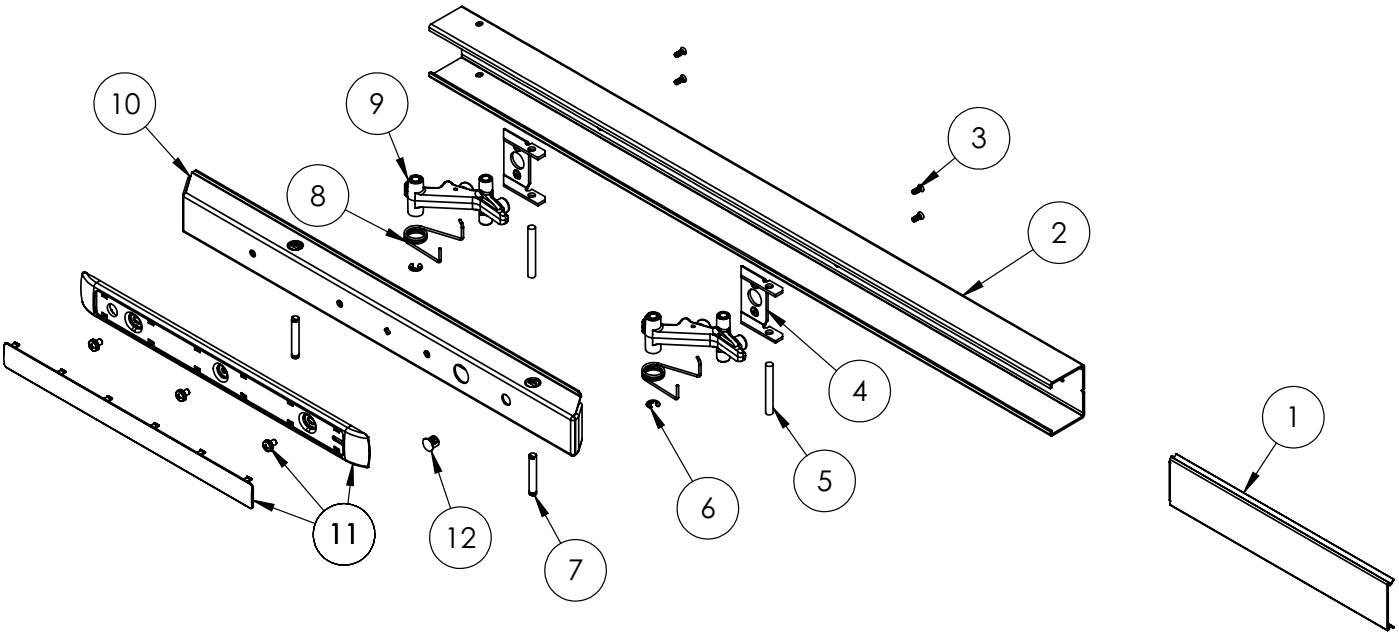
*Specify Finish

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-2703 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Assembly No.	Description	Option	Sellable
68-5542	Wide Stile E Rail Assembly*	(12-56-) (56-)	Yes
68-3212	Wide Stile F Rail Assembly*		Yes
68-3211	Wide Stile G Rail Assembly*		Yes
68-3213	Wide Stile J Rail Assembly*		Yes
68-5578	Narrow Stile E Rail Assembly*		Yes
68-3217	Narrow Stile F Rail Assembly*		Yes
68-3216	Narrow Stile G Rail Assembly*		Yes
68-3218	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		68-0950	Mounting Rail Wide(E)*	1	Yes
		68-0952	Mounting Rail Wide(F)*		Yes
		68-0948	Mounting Rail Wide(J)*		Yes
		68-0949	Mounting Rail Wide(G)*		Yes
		68-0958	Mounting Rail Narrow(E)*		Yes
		68-0955	Mounting Rail Narrow(F)*		Yes
		68-0956	Mounting Rail Narrow(J)*		Yes
		68-0957	Mounting Rail Narrow(G)*		Yes
3		M56AE	Rail Motor Kit, E	1	Yes
		M56AF	Rail Motor Kit, F		Yes
		M56AJ	Rail Motor Kit, J		Yes
		M56AG	Rail motor Kit, G		Yes
4		68-0229	Pivot Pin, Push Rail*	2	Yes
5		68-0236	Spring, Rail Arm	2	Yes
6		01-0098	Retaining Ring	2	Yes
7		809	TouchPad Assembly	1	Yes
8		68-0615	Standard Push Rail, E*	1	Yes
		68-0618	Standard Push Rail, F*		Yes
		68-0616	Standard Push Rail, J*		Yes
		68-0617	Standard Push Rail, G*		Yes
9		68-3609	Connecting Arm Assembly	1	Yes
10		52-1261	56- Input Harness Assembly	2	Yes
11		01-1236	#6-32x3/8" PH FL U'CUT	4	Yes
12		68-0945	Pivot Pin	1	Yes
13		68-0943	Bracket	1	Yes

All Related HK- Assemblies Listed Below

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
19-56-HK-*	68-5515	68-5516	68-5517	68-5518	68-5602	68-5603	68-5604	68-5605	Yes
53-56-HK-*	68-5554*	68-5555*	68-5556*	68-5557*	68-5594*	68-5595*	68-5596*	68-5597*	Yes
53-55-56-HK-*	68-5558*	68-5559	68-5560	68-5561*	68-5598*	68-5599*	68-5600*	68-5601*	Yes
19-53-56-HK-*	68-5519*	68-5520*	68-5521*	68-5522*	68-5610*	68-5611*	68-5612*	68-5613*	Yes
19-53-55-56-HK- *	68-5538*	68-5539*	68-5540*	68-5541*	68-5614*	68-5615*	68-5616*	68-5617*	Yes

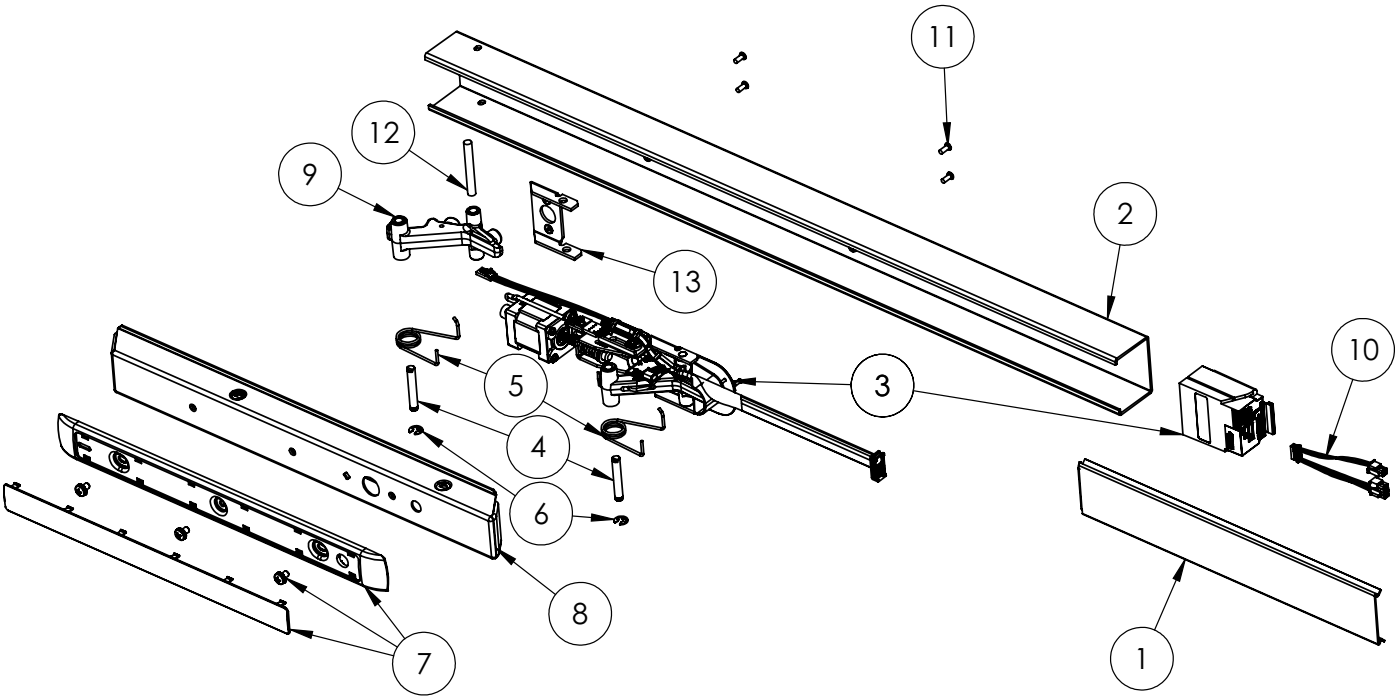
Parts 3-13 Available as Assembly No. 52-3541 for E, 52-3542 for F, 52-3543 for J, 52-3544 for G
*Specify Finish

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-5578 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Assembly No.	Description	Option	Sellable
68-6098	Wide Stile E Rail Assembly*	(59-)	Yes
68-3780	Wide Stile F Rail Assembly*		Yes
68-3781	Wide Stile G Rail Assembly*		Yes
68-3782	Wide Stile J Rail Assembly*		Yes
68-6100	Narrow Stile E Rail Assembly*		Yes
68-3788	Narrow Stile F Rail Assembly*		Yes
68-3789	Narrow Stile G Rail Assembly*		Yes
68-3790	Narrow Stile J Rail Assembly*		Yes
68-6099	Wide Stile E Rail Assembly*	(12-59-)	Yes
68-3784	Wide Stile F Rail Assembly*		Yes
68-3785	Wide Stile G Rail Assembly*		Yes
68-3786	Wide Stile J Rail Assembly*		Yes
68-6101	Narrow Stile E Rail Assembly*		Yes
68-3792	Narrow Stile F Rail Assembly*		Yes
68-3793	Narrow Stile G Rail Assembly*		Yes
68-3794	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	809	TouchPad Assembly	1	Yes
2		68-1027	Push Rail, E*	1	No
		68-1030	Push Rail, F*		Yes
		68-1028	Push Rail, G*		Yes
		68-1029	Push Rail, J*		Yes
3		68-0582	Lockdown Cam[1]	1	Yes
4		01-4537	Standard Hole Plug	1	Yes
5		01-0098	Retaining Ring	2	Yes
6		68-0229	Pivot Pin, Push Rail*	2	Yes
7		68-1049	Rubber Cushion	1	No
8		68-1039	Support Plate	1	No
9		52-1701	59- Wire Guide	1	Yes
10		68-0236	Spring, Rail Arm	2	Yes
11		68-0945	Pivot Pin	2	Yes
12		01-0711	Flanged Nyliner	8	Yes
13		52-4765	59- Connecting Arm	1	No
14		68-0943	Bracket	1	Yes
15		52-0935	Wire Barrier	1	Yes
16		52-4733	59- Harness Sub-Plate Assembly	1	No
		52-4734	59- Harness Sub-Plate Assembly		No
17		01-0610	Wave Spring Washer[1]	1	Yes
18		68-0583	Lockdown Button [1]	1	Yes
19		01-4466	Machine Screw SEMS[1]	1	No
20		01-1236	#6-32X3/8" PH FL U'Cut 6**		Yes
21		68-6127	Connecting Arm	1	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
22	See Chart Above	68-1045	Mounting Rail, E Narrow*	1	Yes
		68-1042	Mounting Rail, F Narrow*		Yes
		68-1043	Mounting Rail, J Narrow*		Yes
		68-1044	Mounting Rail, G Narrow*		Yes
		68-0950	Mounting Rail, E Wide*		Yes
		68-1058	Mounting Rail, F Wide*		Yes
		68-1059	Mounting Rail, J Wide*		Yes
		68-1060	Mounting Rail, G Wide*		Yes
23		68-6090	Insert Assembly, E Wide	1	No
		68-6091	Insert Assembly, F Wide		No
		68-6092	Insert Assembly, J Wide		No
		68-6093	Insert Assembly, G Wide		No
		68-6097	Insert Assembly, E Narrow		No
		68-6094	Insert Assembly, F Narrow		No
		68-6095	Insert Assembly, J Narrow		No
		68-6096	Insert Assembly, G Narrow		No
24		52-1292	Harness Assembly	1	Yes
		52-1293	Harness Assembly		Yes

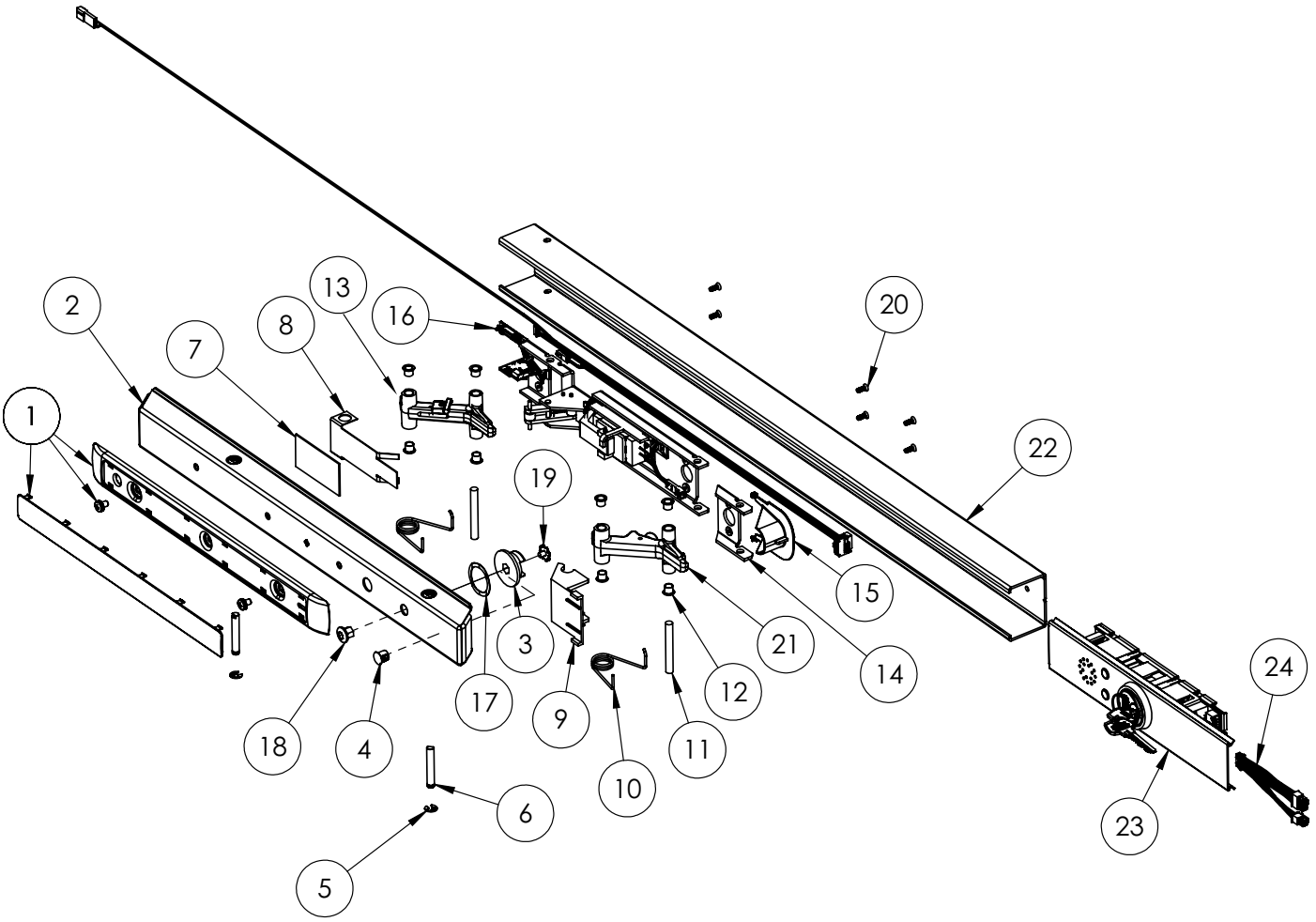
*Specify Finish
**Qty is 6 in Sizes F J G, 4 in Size E
1. Do not use on any 12- Rail Assembly

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-3780 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

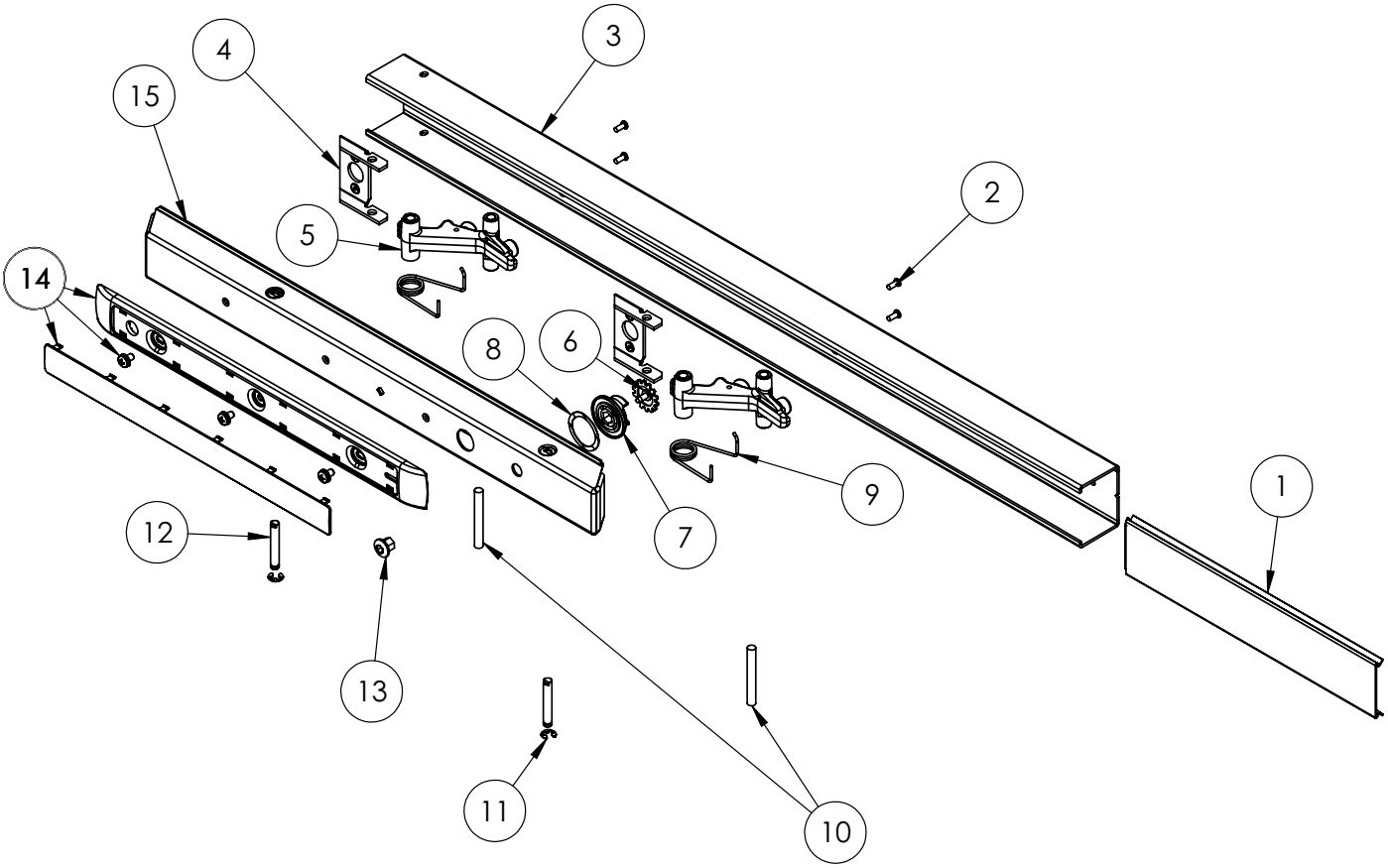
Assembly No.	Description	Option	Sellable
68-2694	Wide Stile E Rail Assembly*	Standard Rails	Yes
68-2695	Wide Stile F Rail Assembly*		Yes
68-2696	Wide Stile G Rail Assembly*		Yes
68-2697	Wide Stile J Rail Assembly*		Yes
68-2716	Narrow Stile E Rail Assembly*		Yes
68-2717	Narrow Stile F Rail Assembly*		Yes
68-2718	Narrow Stile G Rail Assembly*		Yes
68-2719	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		01-1236	#6-32x3/8 PH FL U'Cut	4	Yes
3		68-0950	Mounting Rail, E Wide*	1	Yes
		68-0952	Mounting Rail, F Wide*		Yes
		68-0948	Mounting Rail, J Wide*		Yes
		68-0949	Mounting Rail, G Wide*		Yes
		68-0958	Mounting Rail, E Narrow*		Yes
		68-0955	Mounting Rail, F Narrow*		Yes
		68-0956	Mounting Rail, J Narrow*		Yes
		68-0957	Mounting Rail, G Narrow*		Yes
4		68-0943	Bracket	2	Yes
5		68-3609	Connecting Arm Assembly	2	Yes
6		01-4466	Machine Screw SEMS[1]	1	Yes
7		68-0582	Lockdown Cam[1]	1	Yes
8		01-0610	Wave Spring Washer[1]	1	Yes
9		68-0236	Spring, Rail Arm	2	Yes
10		68-0945	Pivot Pin	2	Yes
11		01-0098	Retaining Ring	2	Yes
12		68-0229	Pivot Pin Push Rail*	2	Yes
13		68-0583	Lockdown Button[1]	1	Yes
14		809	Touch Pad Assembly	1	Yes
15		68-0615	Push Rail, E*	1	Yes
		68-0618	Push Rail, F*		Yes
		68-0616	Push Rail, J*		Yes
		68-0617	Push Rail, G*		Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Assembly 68-2695 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Assembly No.	Description	Option	Sellable
68-2698	Wide Stile E Rail Assembly*	16-	Yes
68-2699	Wide Stile F Rail Assembly*		Yes
68-2700	Wide Stile G Rail Assembly*		Yes
68-2701	Wide Stile J Rail Assembly*		Yes
68-2720	Narrow Stile E Rail Assembly*		Yes
68-2721	Narrow Stile F Rail Assembly*		Yes
68-2722	Narrow Stile G Rail Assembly*		Yes
68-2723	Narrow Stile J Rail Assembly*		Yes

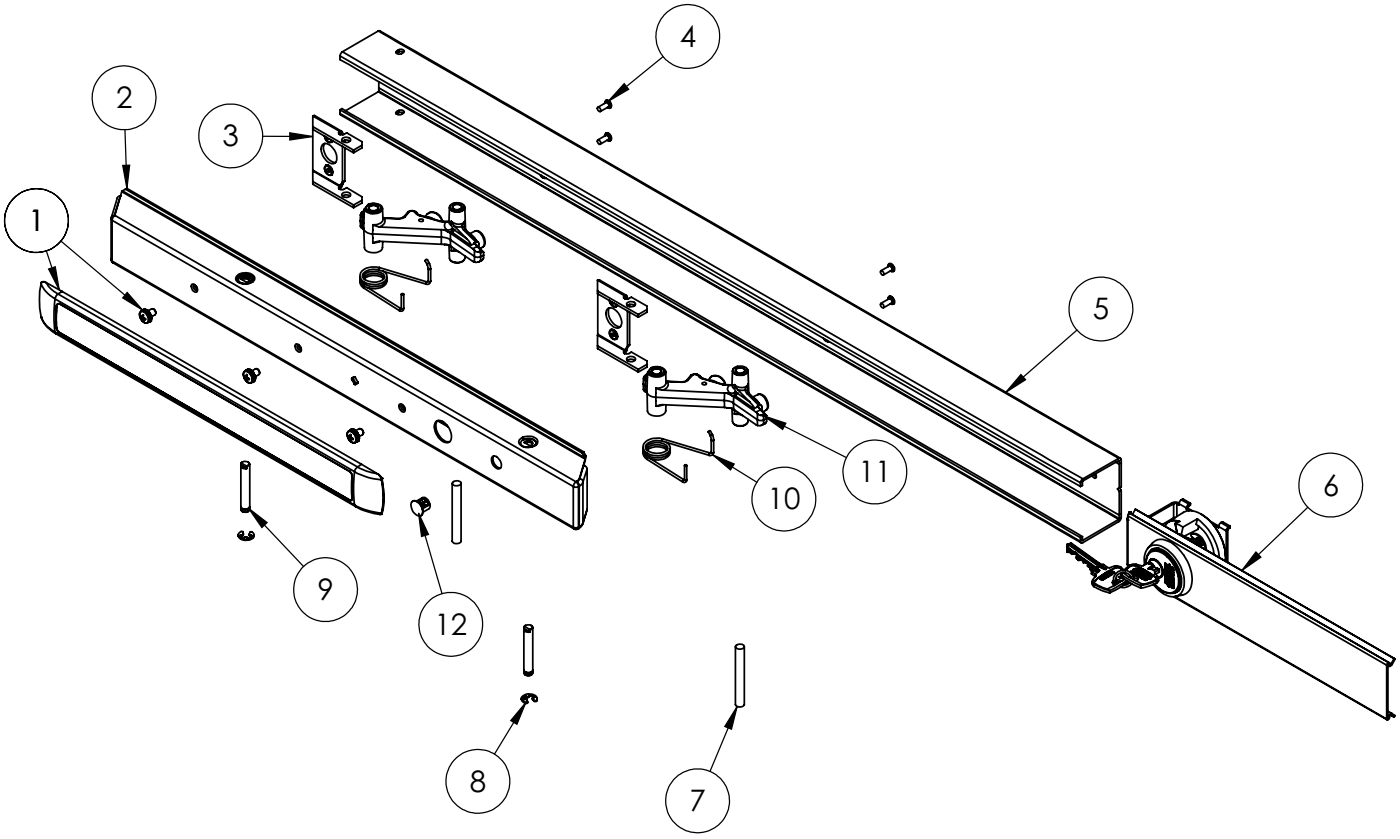
Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	809	Touch Pad Assembly	1	Yes
2		68-0615	Push Rail, E*	1	Yes
		68-0618	Push Rail, F*		Yes
		68-0616	Push Rail, J*		Yes
		68-0617	Push Rail, G*		Yes
3		68-0943	Bracket	2	Yes
4		01-1236	CR-FHMS 6-32X3/8"	4	Yes
5		68-0950	Mounting Rail, E Wide*	1	Yes
		68-0952	Mounting Rail, F Wide*		Yes
		68-0948	Mounting Rail, J Wide*		Yes
		68-0949	Mounting Rail, G Wide*		Yes
		68-0958	Mounting Rail, E Narrow*		Yes
		68-0955	Mounting Rail, F Narrow*		Yes
		68-0956	Mounting Rail, J Narrow*		Yes
		68-0957	Mounting Rail, G Narrow*		Yes
6		816-5	Insert Assembly, E Wide[1]*	1	Yes
		816-1	Insert Assembly, F Wide[1]*		Yes
		816-7	Insert Assembly, J Wide[1]*		Yes
		816-4	Insert Assembly, G Wide[1]*		Yes
		816-2	Insert Assembly, E/F Narrow[1]*		Yes
		816-6	Insert Assembly, J Narrow[1]*		Yes
		816-3	Insert Assembly, G Narrow[1]*		Yes
7		68-0945	Pivot Pin	2	Yes
8		01-0098	Retaining Ring	2	Yes
9		68-0229	Pivot Pin, Push Rail*	2	Yes
10		68-0236	Spring, Rail Arm	2	Yes
11		68-3609	Connecting Arm Assembly	2	Yes
12		01-4537	Standard Hole Plug	1	Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Assembly 68-2699 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

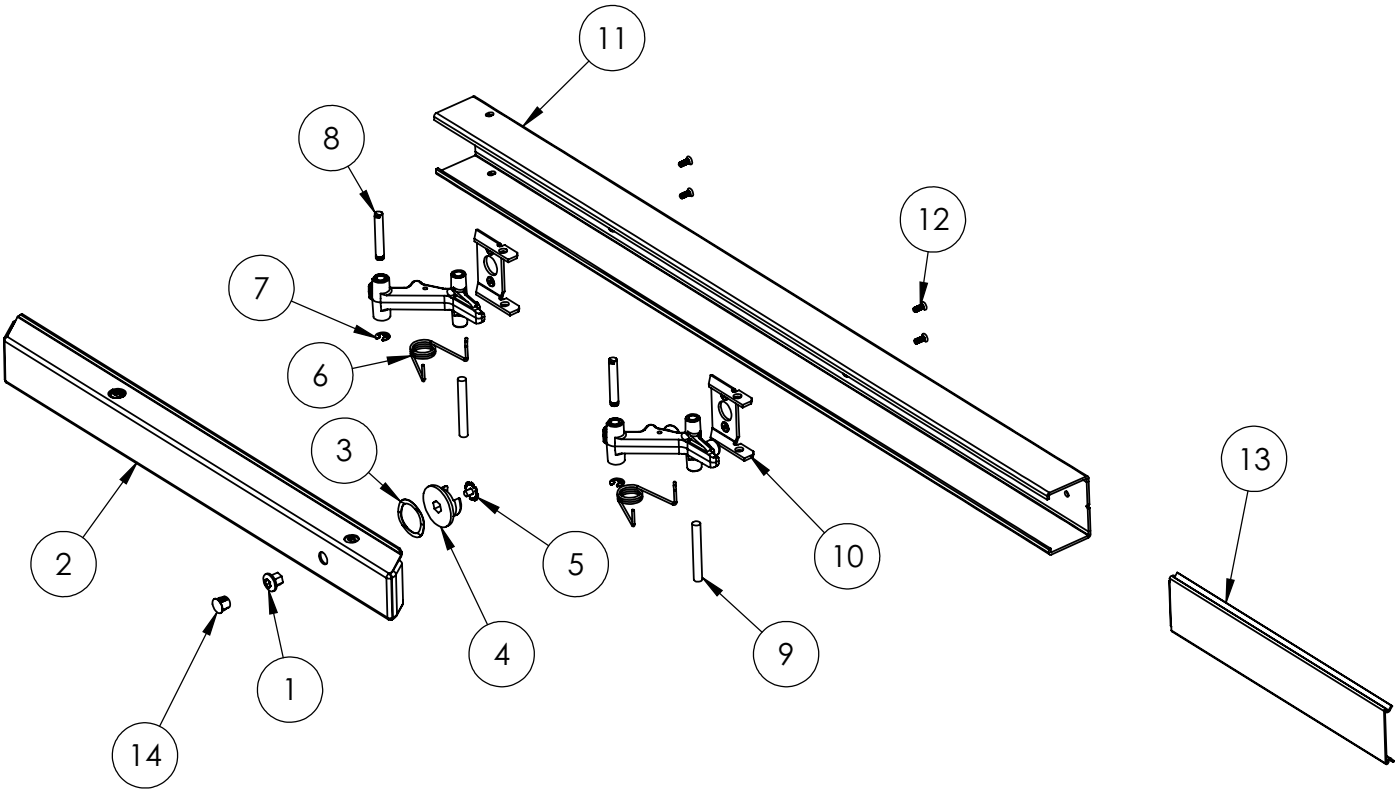
Assembly No.	Description	Option	Sellable
68-2918	E Wide Rail Assembly*	19-	Yes
68-2919	F Wide Rail Assembly*		Yes
68-2921	J Wide Rail Assembly*		Yes
68-2920	G Wide Rail Assembly*		Yes
68-2905	E Narrow Rail Assembly*		Yes
68-2906	F Narrow Rail Assembly*		Yes
68-2908	J Narrow Rail Assembly*		Yes
68-2907	G Narrow Rail Assembly*		Yes
68-2926	12- E Wide Rail Assembly*	12-19-	Yes
68-2927	12- F Wide Rail Assembly*		Yes
68-2929	12- J Wide Rail Assembly*		Yes
68-2928	12- G Wide Rail Assembly*		Yes
68-2913	12- E Narrow Rail Assembly*		Yes
68-2914	12- F Narrow Rail Assembly*		Yes
68-2916	12- J Narrow Rail Assembly*		Yes
68-2915	12- G Narrow Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	68-0583	Lockdown Button[1]	1	Yes
2		68-0736	Push Rail, E*	1	Yes
		68-0739	Push Rail, F*		Yes
		68-0737	Push Rail, J*		Yes
		68-0738	Push Rail, G*		Yes
3		01-0610	Wave Spring Washer[1]	1	Yes
4		68-0582	Lockdown Cam[1]	1	Yes
5		01-4466	SEMS Machine Screw[1]	1	Yes
6		68-0236	Spring, Rail Arm	2	Yes
7		01-0098	Retaining Ring	2	Yes
8		68-0229	Pivot Pin, Push Rail	2	Yes
9		68-0945	Pivot Pin, Mounting Rail	2	Yes
10		68-0943	Bracket	2	Yes
11		68-0950	Mounting Rail, E*	1	Yes
		68-0952	Mounting Rail, F*		Yes
		68-0949	Mounting Rail, J*		Yes
		68-0948	Mounting Rail, G*		Yes
12		01-1236	#6-32X3/8" Machine Screw[1]	4	Yes
13		68-0550	Mounting Rail Insert, E*	1	Yes
		68-0549	Mounting Rail Insert, F*		Yes
		68-0552	Mounting Rail Insert, J*		Yes
		68-0551	Mounting Rail Insert, G*		Yes
14		01-4537	Standard Hole Plug	1	Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Assembly 68-2919 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
AL-	68-4010	68-4011	68-4012	68-4025	68-4022	68-4023	68-4024	Yes
12-AL-	68-4018	68-4019	68-4020	68-4033	68-4030	68-4031	68-4032	Yes
19-AL-	68-4035	68-4036	68-4037	68-4050	68-4047	68-4048	68-4049	Yes
12-19-AL-	68-4043	68-4044	68-4045	68-4058	68-4055	68-4056	68-4057	Yes
53-AL-	68-4716	68-4717	68-4718	68-4723	68-4724	68-4725	68-4726	Yes
12-53-AL-	68-4720	68-4721	68-4722	68-4727	68-4728	68-4729	68-4730	Yes
19-53-AL-	68-4842	68-4843	68-4844	68-4849	68-4850	68-4851	68-4852	Yes
12-19-53-AL-	68-4846	68-4847	68-4848	68-4853	68-4854	68-4855	68-4856	Yes
53-55-AL-	68-4922	68-4923	68-4924	68-4929	68-4930	68-4931	68-4932	Yes
12-53-55-AL-	68-4926	68-4927	68-4928	68-4933	68-4934	68-4935	68-4936	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
TL-	68-5048	68-5049	68-5051	68-5050	68-5009	68-5010	68-5012	68-5011	Yes
16-TL-	68-5052	68-5053	68-5055	68-5054	68-5013	68-5014	68-5016	68-5015	Yes
12-TL-	68-5056	68-5057	68-5059	68-5058	68-5017	68-5018	68-5020	68-5019	Yes
TL- Inactive	68-5060	68-5061	68-5063	68-5062	N/A	N/A	N/A	N/A	Yes
TL- (8895 Only)	68-5164	68-5165	68-5167	68-5166	N/A	N/A	N/A	N/A	Yes
55-TL-(8895 Only)	68-5168	68-5169	68-5171	68-5170	N/A	N/A	N/A	N/A	Yes
55-56-TL-	68-5689	68-5173	68-5174	68-5172	68-5692	68-5176	68-5177	68-5175	Yes
16-55-56-TL-	68-5706	68-5707	68-5708	68-5709	68-5738	68-5739	68-5740	68-5741	Yes
55-56-HK-TL-	68-5722	68-5723	68-5724	68-5725	68-5754	68-5755	68-5756	68-5757	Yes
AL-TL-	N/A	68-5190	68-5191	68-5192	68-5199	68-5196	68-5197	68-5198	Yes
12-AL-TL-	N/A	68-5193	68-5194	68-5195	68-5203	68-5200	68-5201	68-5202	Yes
59-TL-	N/A	68-5178	68-5179	68-5180	N/A	68-5187	68-5188	68-5189	Yes
12-59-TL-	N/A	68-5181	68-5182	68-5183	N/A	68-5187	68-5188	68-5189	Yes
55-AL-TL-	N/A	68-5314	68-5315	68-5316	68-5323	68-5320	68-5321	68-5322	Yes
12-55-AL-TL-	N/A	68-5317	68-5318	68-5319	68-5327	68-5324	68-5325	68-5326	Yes
53-58-TL-	68-5252	68-5253	68-5254	68-5255	68-5264	68-5265	68-5266	68-5267	Yes
12-53-58-TL-	68-5260	68-5261	68-5262	68-5263	68-5272	68-5273	68-5274	68-5275	Yes
16-53-58-TL-	68-5256	68-5257	68-5258	68-5259	68-5268	68-5269	68-5270	68-5271	Yes
53-55-TL-	68-5228	68-5229	68-5230	68-5231	68-5240	68-5241	68-5242	68-5243	Yes
12-53-55-TL-	68-5236	68-5237	68-5238	68-5239	68-5248	68-5249	68-5250	68-5251	Yes
16-53-55-TL-	68-5232	68-5233	68-5234	68-5235	68-5244	68-5245	68-5246	68-5247	Yes
53-TL-	68-5204	68-5205	68-5206	68-5207	68-5216	68-5217	68-5218	68-5219	Yes
12-53-TL-	68-5208	68-5209	68-5210	68-5211	68-5220	68-5221	68-5222	68-5223	Yes
16-53-TL-	68-5212	68-5213	68-5214	68-5215	68-5224	68-5225	68-5226	68-5227	Yes
56-TL-	68-5691	68-5162	68-5163	68-5161	68-5688	68-5159	68-5160	68-5158	Yes
56-HK-TL-	68-5750	68-5751	68-5752	68-5753	68-5718	68-5719	68-5720	68-5721	Yes
16-56-TL-	68-5734	68-5735	68-5736	68-5737	68-5702	68-5703	68-5704	68-5705	Yes
57-TL-	N/A	68-5096	68-5098	68-5097	68-5102	68-5403	68-5105	68-5104	Yes
12-57-TL-	N/A	68-5099	68-5101	68-5100	68-5106	68-5107	68-5109	68-5108	Yes
55-57-TL-	N/A	68-5178	68-5179	68-5180	N/A	68-5181	68-5182	68-5186	Yes
12-55-57-TL-	N/A	68-5184	68-5185	68-5186	N/A	68-5187	68-5188	68-5189	Yes
55-58-TL-	68-5134	68-5135	68-5137	68-5136	68-514	68-5147	68-5149	68-5148	Yes
12-55-58-TL-	68-5142	68-5143	68-5145	68-5144	68-5154	68-5155	68-5157	68-5156	Yes
16-55-58-TL-	68-5138	68-5139	68-5141	68-5140	68-5150	68-5151	68-5153	68-5152	Yes
58-TL-	68-5110	68-5111	68-5113	68-5112	68-5122	68-5123	68-5125	68-5124	Yes
12-58-TL-	68-5118	68-5119	68-5121	68-5120	68-5130	68-5131	68-5133	68-5132	Yes
16-58-TL-	68-5114	68-5115	68-5117	68-5116	68-5126	68-5127	68-5129	68-5128	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	L	M	N	Sellable
LP	68-4242	68-4243	68-4244	Yes
12-LP	68-4250	68-4251	68-4252	Yes
16-LP	68-4246	68-4247	68-4248	Yes
58-LP	68-4340	68-4341	68-4342	Yes
12-58-LP	68-4344	68-4345	68-4346	Yes
19-58-LP	68-4348	68-4349	68-4350	Yes
12-19-58-LP	68-4352	68-4353	68-4354	Yes
56-TL-LP	68-5352	68-5353	68-5354	Yes
16-56-TL-LP	68-5796	68-5797	68-5798	Yes
56-HK-TL-LP	68-5808	68-5809	68-5810	Yes
55-56-TL-LP	68-5348	68-5349	68-5350	Yes
16-55-56-TL-LP	68-5799	68-5800	68-5801	Yes
55-56-HK-TL-LP	68-5811	68-5812	68-5813	Yes
58-TL-LP	68-5356	68-5357	68-5358	Yes
12-58-TL-LP	68-5360	68-5361	68-5362	Yes
55-58-TL-LP	68-5364	68-5365	68-5366	Yes
12-55-58-TL-LP	68-5368	68-5369	68-5370	Yes
19-LP	68-4292	68-4293	68-4294	Yes
12-19-LP	68-4300	68-4301	68-4302	Yes
16-19-LP	68-4296	68-4297	68-4298	Yes
55-LP	68-4305	68-4306	68-4307	Yes
12-55-LP	68-4309	68-4310	68-4311	Yes
19-55-LP	68-4313	68-4314	68-4315	Yes
12-19-55-LP	68-4317	68-4318	68-4319	Yes
55-56-LP	68-4322	68-4323	68-4324	Yes
19-55-56-LP	68-4326	68-4327	68-4328	Yes
16-55-56-LP	68-5769	68-5770	68-5771	Yes
16-19-55-56-LP	68-5775	68-5776	68-5777	Yes
55-56-HK-LP	68-5781	68-5782	68-5783	Yes
19-55-56-HK-LP	68-5787	68-5788	68-5789	Yes
56-LP	68-4331	68-4332	68-4333	Yes
19-56-LP	68-4335	68-4336	68-4337	Yes
16-56-LP	68-5766	68-5767	68-5768	Yes
16-19-56-LP	68-5772	68-5773	68-5774	Yes
56-HK-LP	68-5778	68-5779	68-5780	Yes
19-56-HK-LP	68-5784	68-5785	68-5786	Yes
55-58-LP	68-4357	68-4358	68-4359	Yes
12-55-58-LP	68-4361	68-4362	68-4363	Yes
19-55-58-LP	68-4365	68-4366	68-4367	Yes
12-19-55-58-LP	68-4369	68-4370	68-4371	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
PL-57- (LHRB)	68-6180	68-6181	68-6182	68-6183	68-6196	68-6197	68-6198	Yes
PL-57- (RHRB)	68-6184	68-6185	68-6186	68-6187	68-6200	68-6201	68-6202	Yes
12-PL-57- (LHRB)	68-6188	68-6189	68-6190	68-6191	68-6204	68-6205	68-6206	Yes
12-PL-57- (RHRB)	68-6192	68-6193	68-6194	68-6195	68-6208	68-6209	68-6210	Yes
PL-59- (LHRB)	68-6128	68-6129	68-6130	68-6131	68-6160	68-6161	68-6162	Yes
PL-59- (RHRB)	68-6132	68-6133	68-6134	68-6835	68-6164	68-6165	68-6166	Yes
12-PL-59- (LHRB)	68-6144	68-6145	68-6146	68-6147	68-6168	68-6169	68-6170	Yes
12-PL-59- (RHRB)	68-6148	68-6149	68-6150	68-6151	68-6172	68-6173	68-6174	Yes
PL-55-57- (LHRB)	68-6216	68-6217	68-6218	68-6219	68-6232	68-6233	68-6234	Yes
PL-55-57- (RHRB)	68-6220	68-6221	68-6222	68-6223	68-6836	68-6237	68-6238	Yes
12-PL-55-57- (LHRB)	68-6224	68-6225	68-6226	68-6227	68-6240	68-6241	68-6242	Yes
12-PL-55-57- (RHRB)	68-6228	68-6229	68-6230	68-6231	68-6244	68-6245	68-6246	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
12-53-	68-4595	68-4596	68-4596	68-4597	68-4607	68-4608	68-4609	68-4610	Yes
12-53-56-	68-5544	68-4687	68-4688	68-4689	68-5580	68-4690	68-4691	68-4692	Yes
12-55-	68-2797	68-2798	68-2800	67-2799	68-2809	68-2810	68-2812	68-2811	Yes
12-53-55-	68-4623	68-4624	68-4625	68-4626	68-4635	68-4636	68-4637	68-4638	Yes
12-57-	68-6177	68-2829	68-2826	68-2825	68-2835	68-2836	68-2838	68-2837	Yes
12-55-57-	68-6213	68-4942	68-4944	68-4943	68-4949	68-4950	68-4952	68-4951	Yes
12-58-	68-3044	68-3045	68-3047	68-3046	68-3056	68-3057	68-3059	68-3058	Yes
12-53-58-	68-4647	68-4648	68-4649	68-4650	68-4659	68-4660	68-4661	68-4662	Yes
12-19-53-	68-4735	68-4736	67-4737	68-4738	68-4747	68-4748	68-4749	68-4750	Yes
12-19-55-	68-2939	68-2940	68-2942	68-2941	68-2951	68-2952	68-2954	68-2953	Yes
12-19-57	68-6179	68-2973	68-2976	68-2975	68-2985	68-2986	68-2988	68-2987	Yes
12-19-58-	68-3094	68-3095	68-3097	68-3096	68-3106	68-3107	68-3109	68-3108	Yes
12-19-53-58-	68-4786	68-4787	68-4788	68-4789	68-4798	68-4799	68-4800	68-4801	Yes
12-19-59-	68-6112	68-3801	68-3802	68-3803	68-6114	68-3809	68-3810	68-3811	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
16-53-	68-4599	68-4600	68-4601	68-4602	68-4611	68-4612	68-4613	68-4614	Yes
16-55-	68-2793	68-2794	68-2796	68-2795	68-2805	68-2806	68-2808	68-2807	Yes
16-53-55-	68-4619	68-4620	68-4621	68-4622	68-4631	68-4632	68-4633	68-4634	Yes
16-56-	68-5562	68-5563	68-5564	68-5565	68-5618	68-5619	68-5620	68-5621	Yes
16-53-56-	68-5570	68-5571	68-5572	68-5773	68-5626	68-5627	68-5628	68-5629	Yes
16-53-55-56-	68-5574	68-5575	68-5576	68-5577	68-5630	68-5631	68-5632	68-5633	Yes
16-58-	68-3040	68-3041	68-3043	68-3042	68-3052	68-3053	68-3055	68-3054	Yes
16-53-58-	68-4643	68-4644	68-4645	68-4646	68-4655	68-4656	68-4657	68-4658	Yes
16-53-55-58-	68-4667	68-4668	68-4669	68-4670	68-4675	68-4676	68-4677	68-4678	Yes
16-19-53-	68-4739	68-4740	68-4741	68-4742	68-4751	68-4752	68-4753	68-4754	Yes
16-19-55-	68-2935	68-2936	68-2938	68-2937	68-2947	68-2948	68-2950	68-2949	Yes
16-19-56-	68-5650	68-5651	68-5652	68-5653	68-5634	68-5635	68-5636	68-5637	Yes
16-19-53-56-	68-5513	68-5535	68-5536	68-5537	68-5642	68-5643	68-5644	68-5645	Yes
16-19-53-55-56-	68-5531	68-5532	68-5533	68-5534	68-5646	68-5647	68-5648	68-5649	Yes
16-19-58-	68-3090	68-3091	68-3093	68-3092	68-3102	68-3103	68-3105	68-3104	Yes
16-19-53-58-	68-4782	68-4783	68-4784	68-4785	68-4794	68-4795	68-4796	68-4797	Yes

***For all associated parts in assemblies above, contact factory for availability**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
19-53-	68-4731	68-4732	68-4733	68-4734	68-4743	68-4744	68-4745	68-4746	Yes
19-55-	68-2931	68-2932	68-2934	68-2933	68-2943	68-2944	68-2946	68-2945	Yes
19-56-	68-5511	68-3225	68-3226	68-3224	68-5582	68-3230	68-3231	68-3229	Yes
19-57-	68-6178	68-2965	68-2968	68-2967	68-2977	68-2978	68-2980	68-2979	Yes
19-58-	68-3086	68-3087	68-3089	68-3088	68-3098	68-3099	68-3101	68-3100	Yes
19-59-	68-6111	68-3797	68-3798	68-3799	68-6113	68-3805	68-3806	68-3807	Yes
19-53-56-	68-5512	68-4826	68-4827	68-4828	68-5584	68-4829	68-4830	68-4831	Yes
19-53-55-56-	68-5527	68-4953	68-4954	68-4955	68-5585	68-4956	68-4957	68-4958	Yes
19-53-58-	68-4778	68-4779	68-4780	68-4781	68-4790	68-4791	68-4792	68-4793	Yes

***For all associated parts in assemblies above, contact factory for availability**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
53-	68-4591	68-4592	68-4593	68-4594	68-4603	68-4604	68-4605	68-4606	Yes
55-	68-2789	68-2790	68-2792	68-2791	68-2801	68-2802	68-2804	68-2803	Yes
53-55-	68-4615	68-4616	68-4617	68-4618	68-4627	68-4628	68-4629	68-4630	Yes
53-56-	68-5544	68-4687	68-4688	68-4689	68-5580	68-4690	68-4691	68-4692	Yes
53-55-56-	68-5545	68-4693	68-4694	68-4695	68-5581	68-4696	68-4697	68-4698	Yes
57-	68-6176	68-2815	68-2818	68-2817	68-2827	68-2828	68-2830	68-2829	Yes
55-57-	68-6212	68-4938	68-4940	68-4939	68-4945	68-4946	68-4948	68-4947	Yes
58-	68-3036	68-3037	68-3039	68-3038	68-3048	68-3049	68-3051	68-3050	Yes
53-58-	68-4639	68-4640	68-4641	68-4642	68-4651	68-4652	68-4653	68-4654	Yes
53-55-58-	68-4663	68-4664	68-4665	68-4666	68-4675	68-4676	68-4677	68-4678	Yes

- **For all associated parts in assemblies above, contact factory for availability**
- **Specify finish**

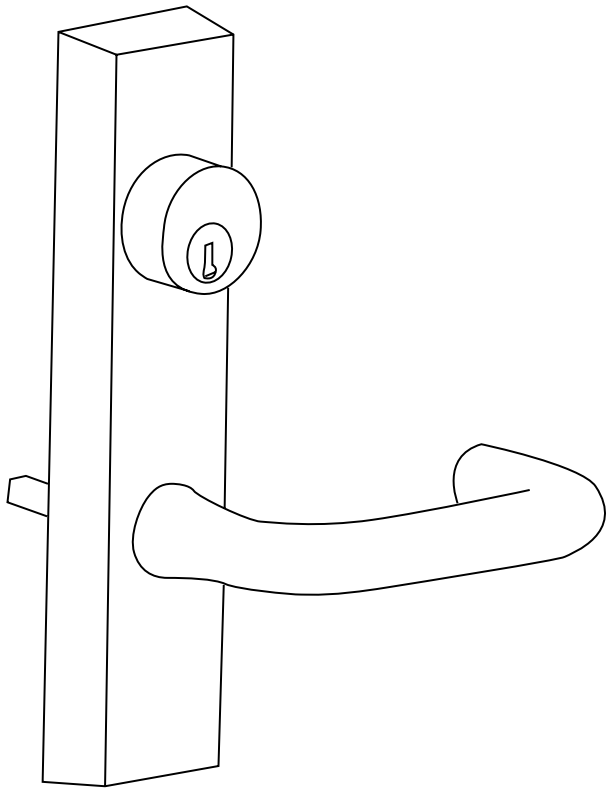
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Exit Devices				
	8300	AD8400 MD8400	8500	AD8600 MD8600 WD8600	SP8600[2] PP8600[2] PR8600[2]
04	704	—	704	—	—
	744[1]	—	744[1]	—	—
06	—	706-4	—	706-4	706-6
	—	746-4[1]	—	746-4[1]	746-6[1]
10	710	710-4	710	710-4	710-6
	740[1]	740-4[1]	740[1]	740-4[1]	740-6[1]
13	713	713-4	713-8	713-4	713-6
	743[1]	743-4[1]	743-8[1]	743-4[1]	743-6[1]
15	715	715-4	715-8	715-4	715-6
16	—	—	—	—	—
73	—	773-4	773-8	773-4	773-6
74	—	774-4	774-8	774-4	774-6
75	775	—	—	—	—
76	776	—	—	—	—
77	—	—	—	—	—
78	—	—	—	—	—

1. 740, 743, 744 & 746 are freewheeling levers
2. Designates discontinued products



A8231 12/17

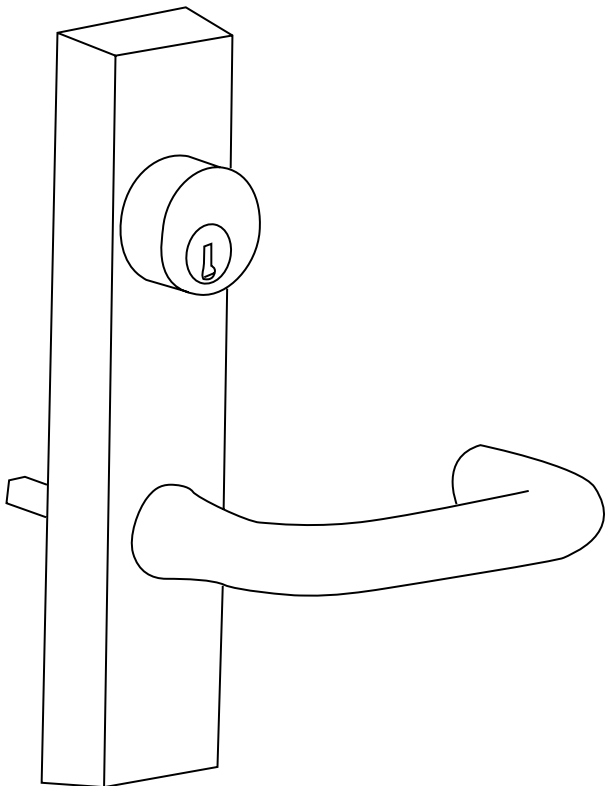
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Exit Devices						
	LS8600 LP8600 LR8600	**8700 FM8700 HC48700 HC8700**	**NB8700**	**SP8700[2] PP8700[2] PR8700[2]**	**8800**	**8888 HC8800**	**8900**
04	—	—	—	—	704	704	704
	—	—	—	—	744[1]	744[1]	744[1]
06	706-6	706	706-8	706-8	706-8	706-8	—
	746-6[1]	746[1]	746-8	746-8[1]	746-8[1]	746-8[1]	—
10	710-6	710	710	710	710	710	710
	740-6[1]	740[1]	740	740[1]	740[1]	740[1]	740[1]
13	713-6	713	—	713-8	713-8	713-8	713
	743-6[1]	743[1]	743-8[1]	743-8[1]	743-8[1]	743-8[1]	743[1]
15	715-6	715	715-8	715-8	715-8	715-8	715
16	—	—	—	—	716	—	716
73	773-6	773	773-8	773-8	—	—	—
74	774-6	774	774-8	774-8	—	—	—
75	—	—	—	—	775-8	775-8	775
76	—	—	—	—	776-8	776-8	776
77	—	—	—	—	777-8	777-8	777
78	—	—	—	—	778-8	778-8	778

1. 740, 743, 744 & 746 are freewheeling levers
2. Designates discontinued products



A8231 12/17

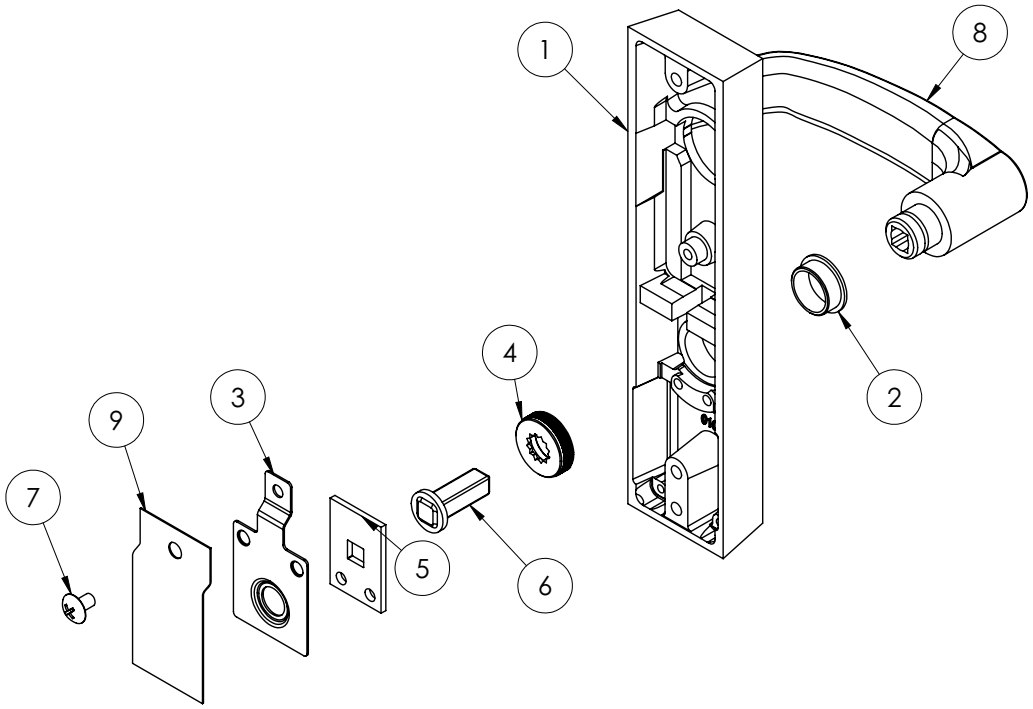
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0427	ET Case (704)	1	No
	97-0429	ET Case (710)	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	97-0522	Hub Plate (704/710)	1	Yes
6	97-0573	Spindle (704/710)	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	—	Lever Handle[1,2]	1	Yes
9	A6407	Information Tag	1	No
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

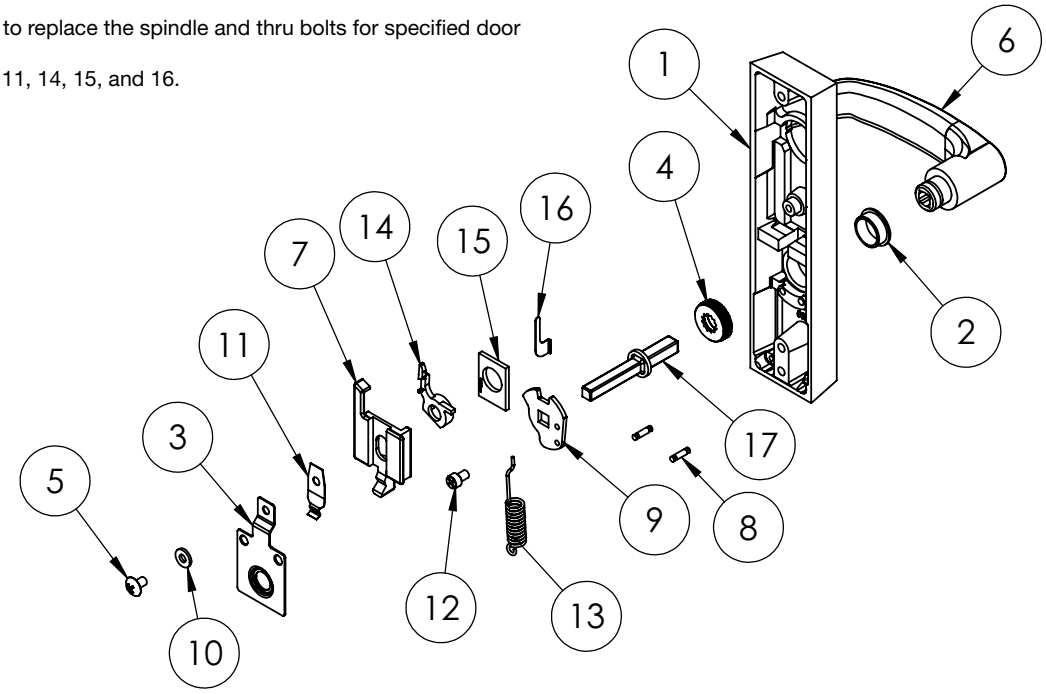
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
Not Shown	—	Cylinder Assembly[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
7	97-0355	Locking Slide (706) (607-2)	1	Yes
	97-0356	Locking Slide (713) (607-1)	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0528	Hub Plate (Std)	1	Yes
10	97-0557	Fusible Link	1	Yes
11	97-0571	Locking Slide Spring	1	Yes
12	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
13	97-0425	Hub Spring (Std)	1	Yes
14	97-0558	Slide Support	1	No
15	97-0563	Spring Support	1	No
16	97-0564	Return Spring	1	No
17	97-0549	Spindle (1 3/4" Door) (730-1)	1	Yes
	97-0550	Spindle (2" Door) (730-2)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-3)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 5, 7, 10, 11, 14, 15, and 16.



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

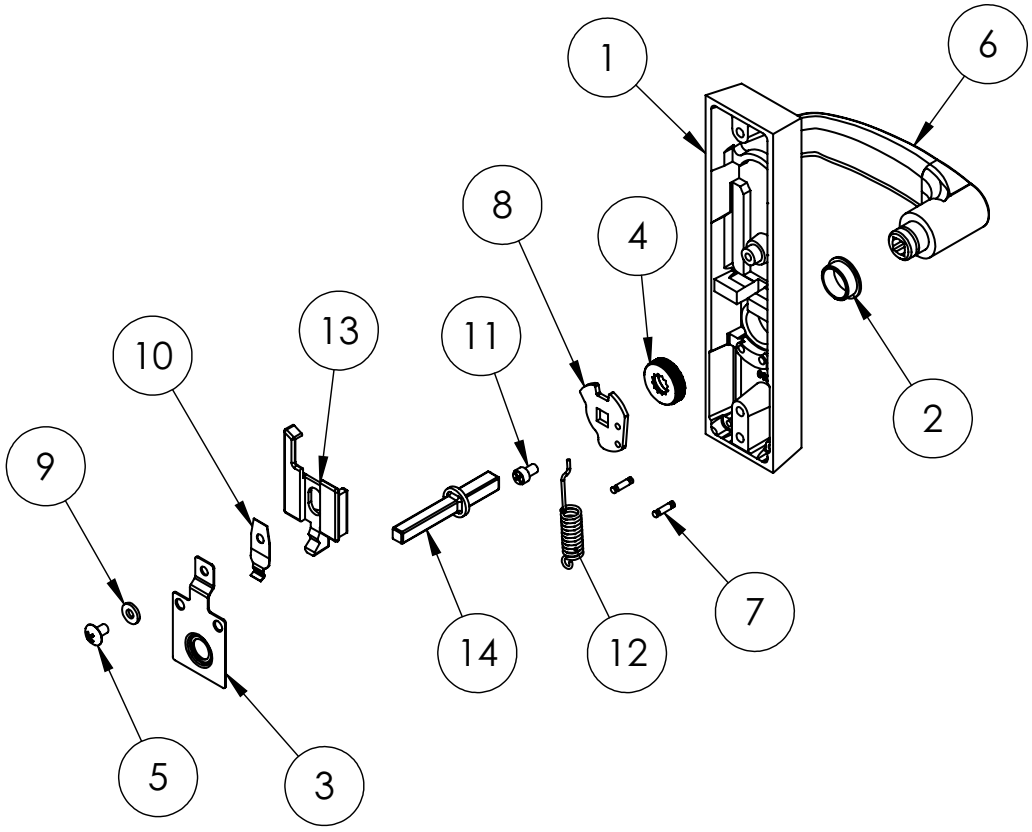
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	730-1	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-2	Spindle Retrofit Kit (2" Door)	1	Yes
	730-3	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

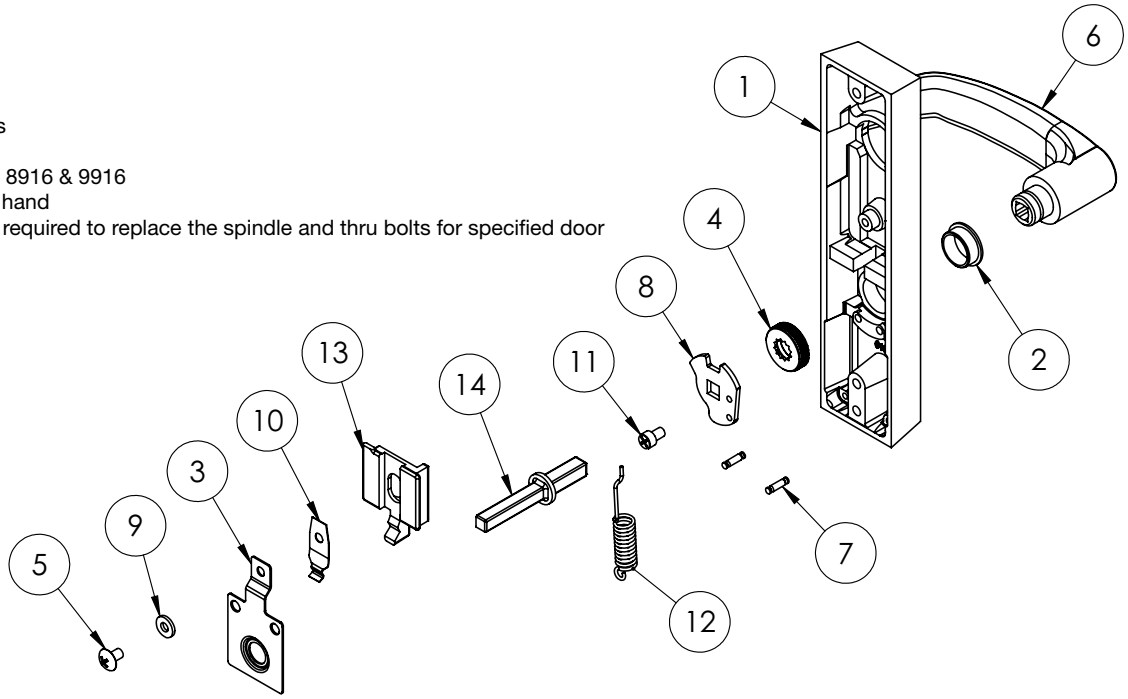
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0427	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
7	01-4507	1/8" X 1/2' Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
Not Shown	—	Cylinder[1,2,2a]	1	Yes
	97-0350	Cylinder Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	13-0086	Backplate (8816 Only)	1	Yes
	13-0074	Connecting Screw (8816 Only)	2	Yes
	13-0075	Connecting Screw (8816 Only) (2 1/2" Door And Over)	2	Yes
	13 97-0439	Locking Slide (716)	1	Yes
14	97-0549	Spindle (1 3/4" Door) (730-1)	1	Yes
	97-0550	Spindle (2" Door) (730-2)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-3)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	1	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	1	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	1	Yes

1. Specify finish
2. Specify cylinder size
2a. By keying Requirements
2b. #34 Cylinder for 8816
#46 Mortise cylinder for 8916 & 9916
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

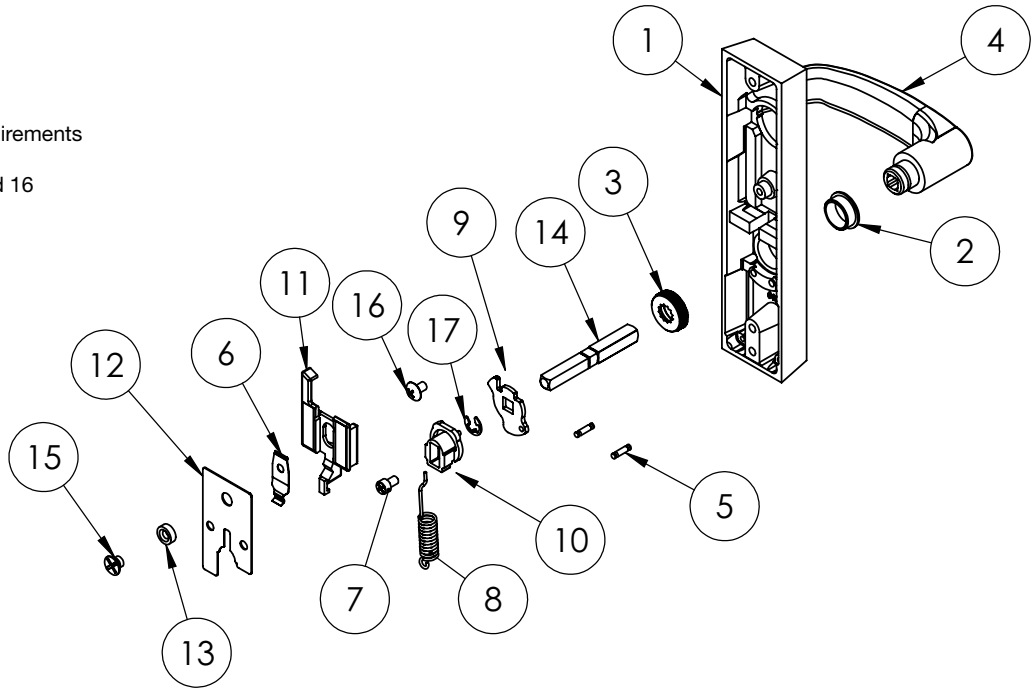
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0347	Locking Slide Spring	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	97-0571	Locking Slide Spring		Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0478	Lower Hub Plate	1	Yes
10	97-0479	Spindle Lock	1	Yes
11	97-0475	Locking Slide (743)	1	Yes
12	97-0581	Retaining Plate	1	Yes
13	97-0582	Spacer	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	01-1479	Cr-Fhms #10-32 X 1/2"	1	Yes
16	01-1183	Ct-Thms #10-32 X 5/16"	1	Yes
17	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 6, 11, and 16



A8231 12/17

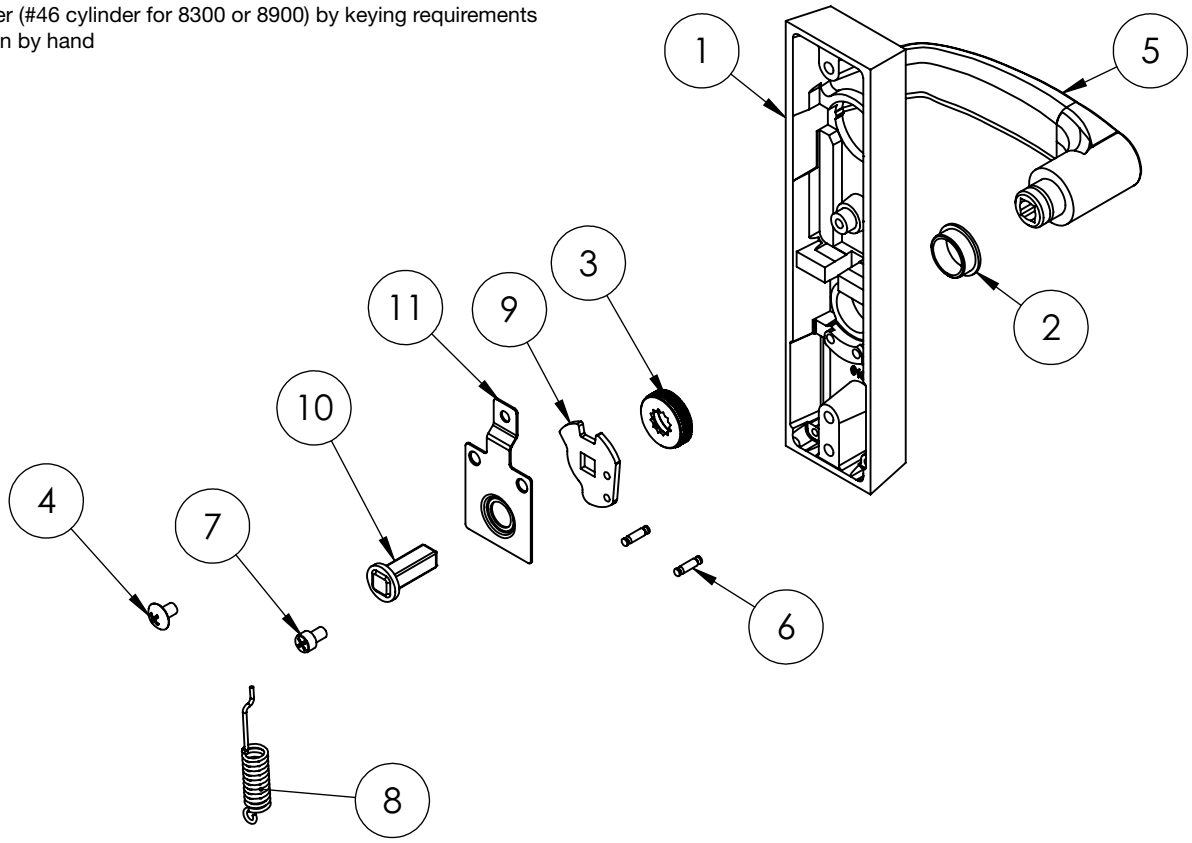
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case (740)	1	No
	97-0427	ET Case (744)	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
5	—	Lever Handle[1,2]	1	Yes
6	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0528	Hub Plate	1	Yes
10	97-0573	Spindle	1	Yes
11	68-1393	Retaining Plate	1	Yes
Not Shown	—	Rim Cylinder (744 Only)[1,2]	1	Yes
	13-0086	Backplate (744 Only)	1	Yes
	13-0074	Connecting Screw (744 Only)	2	Yes
	13-0075	Connecting Screw (744 Only) (2 1/2" Door And Over)	2	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #34 cylinder (#46 cylinder for 8300 or 8900) by keying requirements
3. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

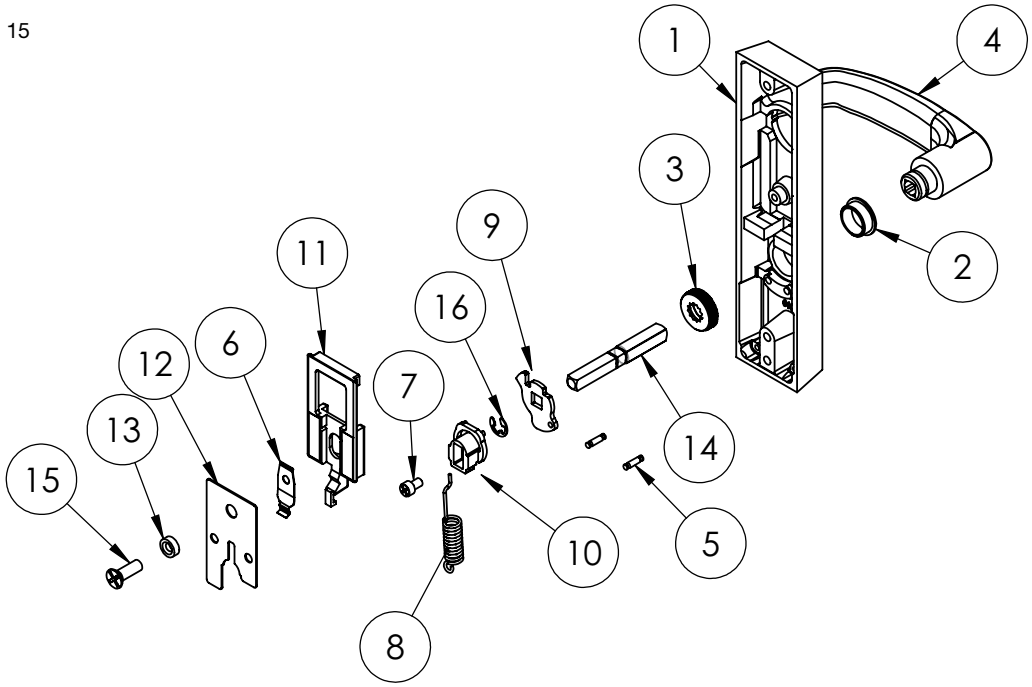
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	97-0347	Locking Slide Spring	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	97-0571	Locking Slide Spring W/ Bl Dyk	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0478	Lower Hub Plate	1	Yes
10	97-0479	Spindle Lock	1	Yes
11	97-0476	Locking Slide (746 Function)	1	Yes
12	97-0581	Retaining Plate	1	Yes
13	97-0582	Spacer	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
16	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 6, 11, and 15



A8231 12/17

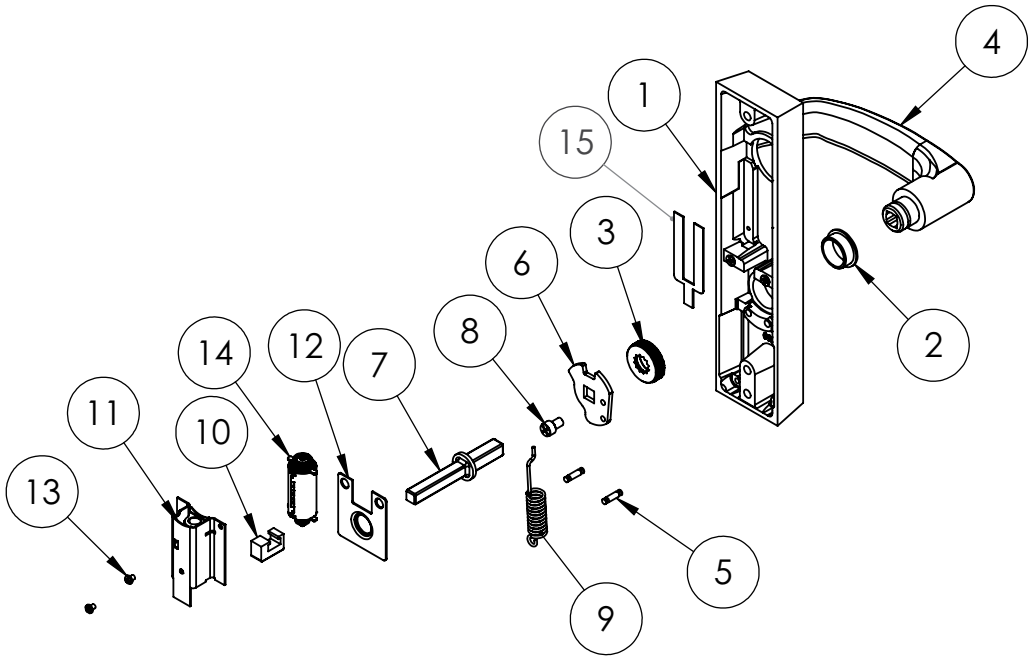
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0528	Hub Plate	1	Yes
7	97-0549	Spindle (1 3/4" Door)	1	
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	
8	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0329	Locking Tail	1	Yes
11	97-3932	Solenoid Cover Assembly (Fail Secure)	1	Yes
12	68-1402	Retainer Plate, Electrical Function	1	Yes
13	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
14	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
15	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	

1. Specify finish
2. Specify lever design by hand



A8231 12/17

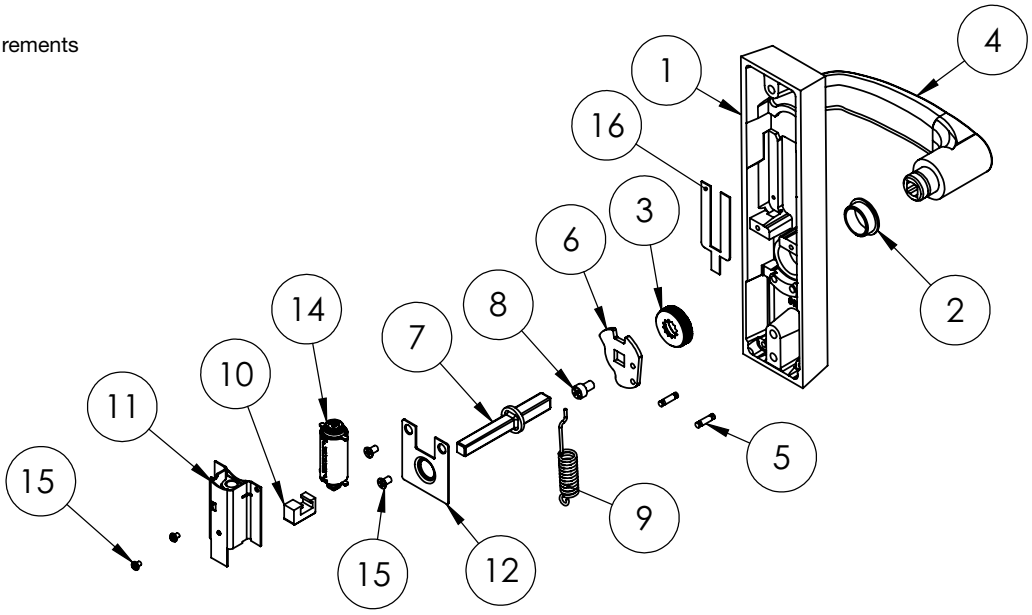
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	97-0528	Hub Plate	1	Yes
7	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	—	Cylinder[1,3]	1	Yes
	13-0086	Backplate	1	Yes
	13-0074	Connecting Screw	2	Yes
	13-0075	Connecting Screw (2 1/2" Door And Over)	2	Yes
8	01-1182	CR-CHMS #10-32 X .297	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0329	Locking Tail	1	Yes
11	97-3932	Solenoid Cover	1	Yes
12	68-1402	Retainer Plate, Electrical Function	1	Yes
13	01-1154	#6-32 X 1/4" PH Flat Undercut Ms	2	Yes
14	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
15	01-4560	#3-48 X 1/8" Pan CR-Ohms	2	Yes
16	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand
3. Specify #46 cylinder by keying requirements



A8231 12/17

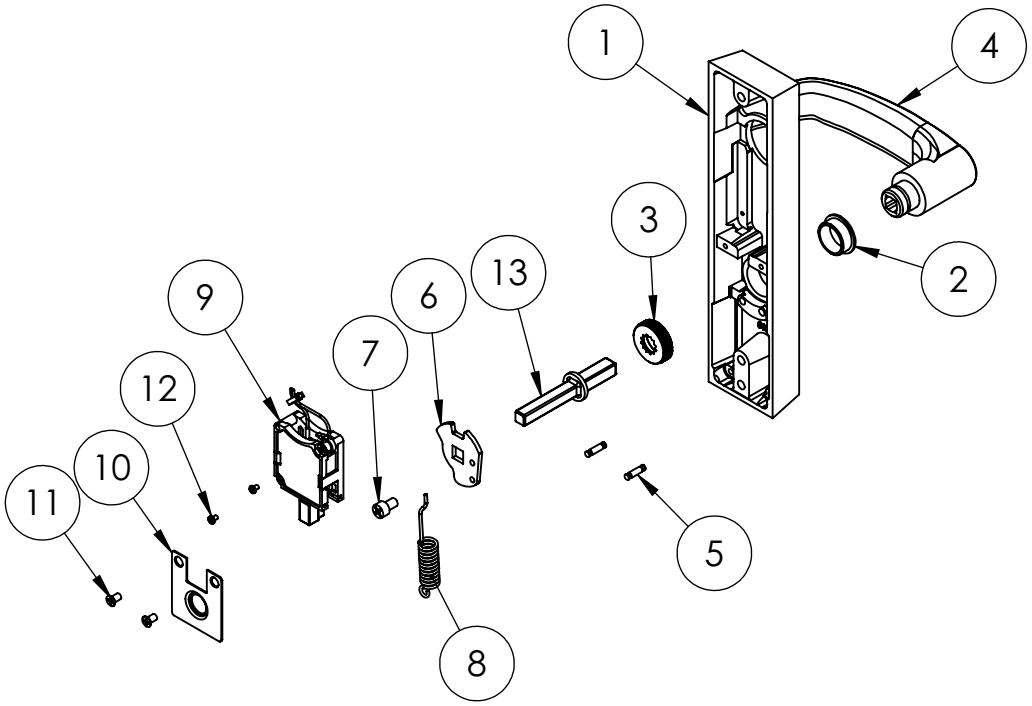
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	Electric ET Case W/ Cylinder Prep	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
Not Shown	—	Cylinder[1,2]	1	Yes
6	97-0528	Hub Plate (Std)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #46 cylinder by keying requirements
3. Specify lever design by hand



A8231 12/17

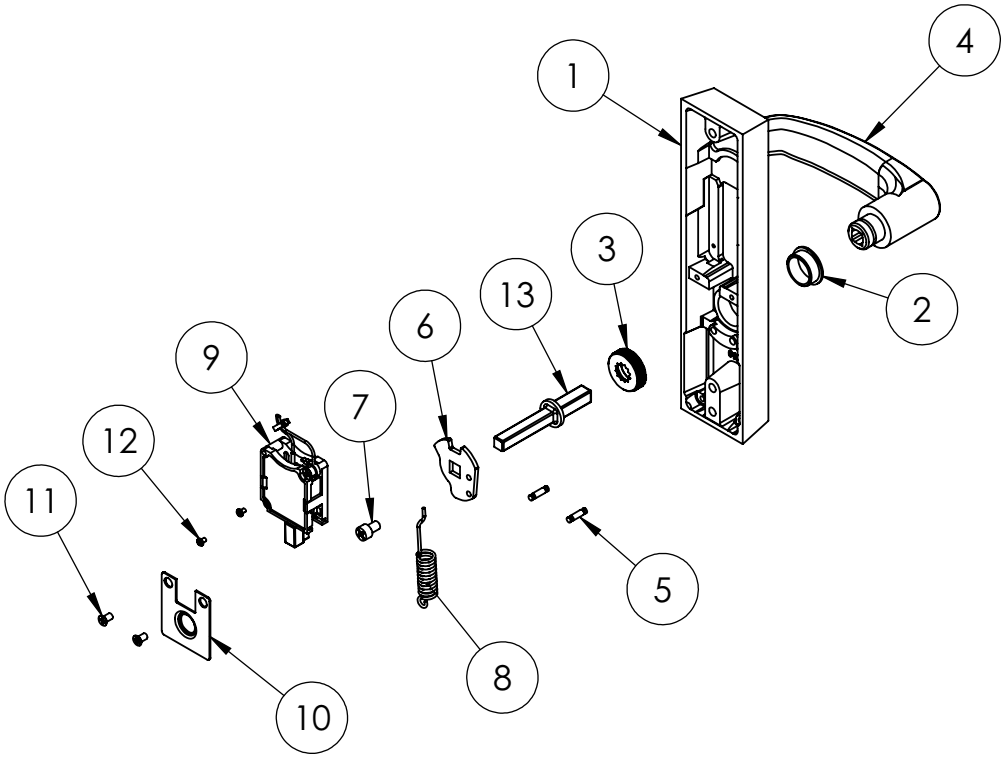
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	Electric ET Case W/O Cylinder Prep[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0528	Hub Plate (Std)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

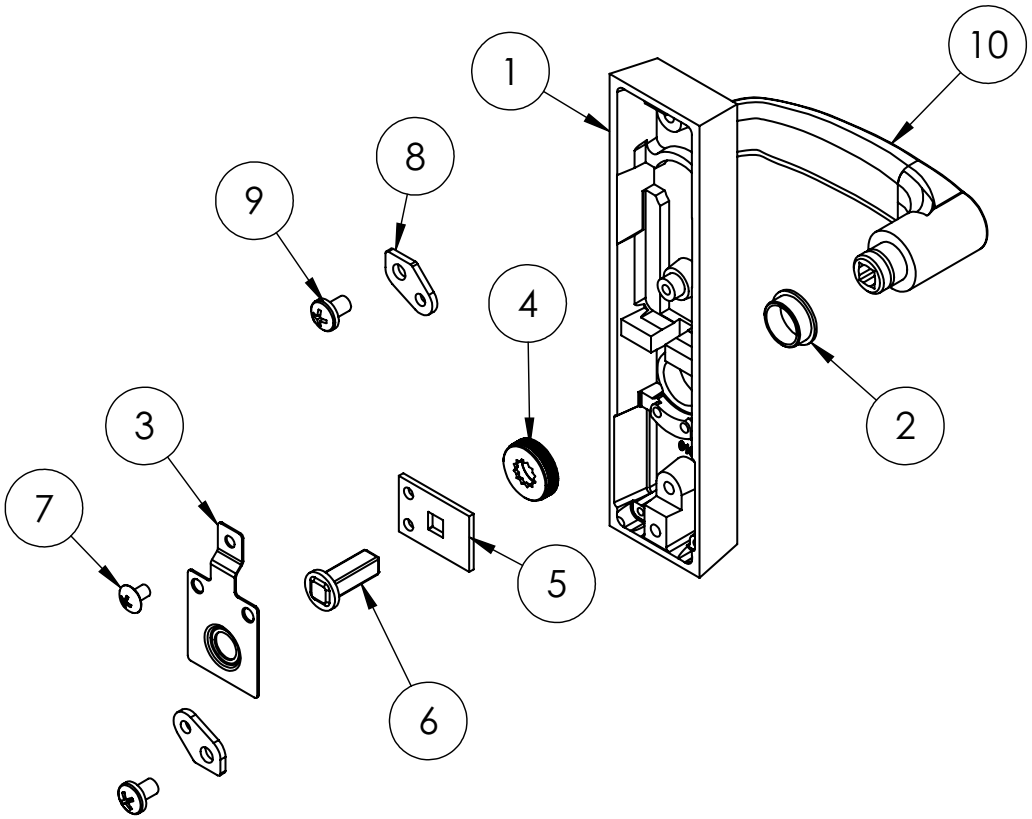
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	97-0522	Hub Plate (704/710)	1	Yes
6	97-0573	Spindle (704/710)	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	68-0853	Bracket	2	Yes
9	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
10	—	Lever Handle[1,2]	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 3 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

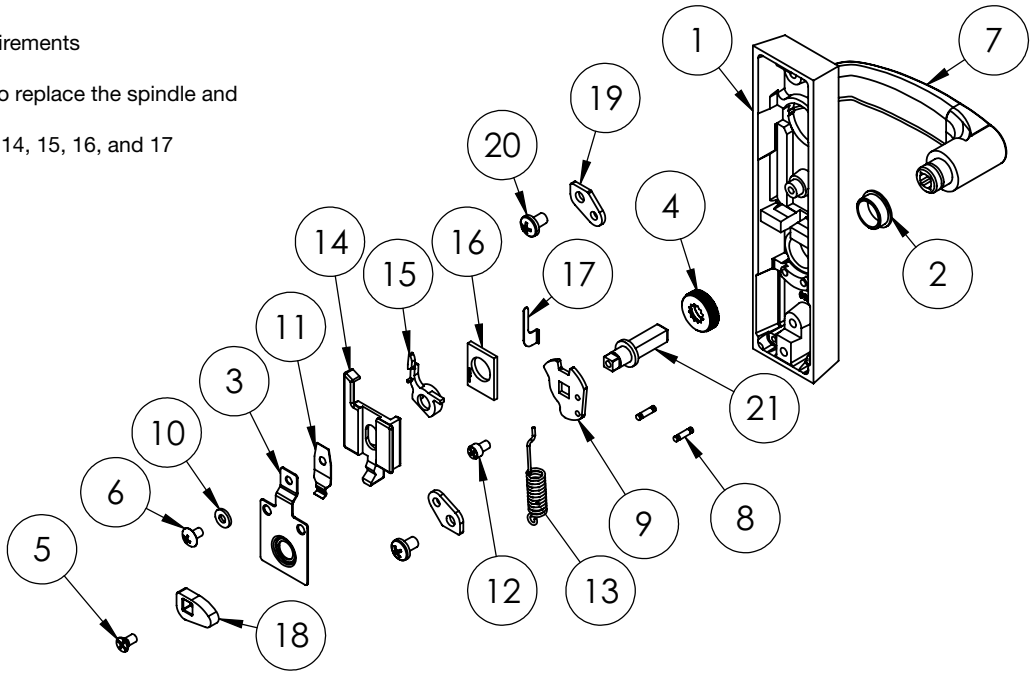
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1027	Ph Fl U'cut Ms #10-24 X 3/8"	1	Yes
6	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
7	—	Lever Handle[1,3]	1	Yes
Not Shown	—	Cylinder Assembly[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0528	Hub Plate (Std)	1	Yes
10	97-0557	Fusible Link	1	Yes
11	97-0571	Locking Slide Spring	1	Yes
12	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
13	97-0425	Hub Spring (Std)	1	Yes
14	97-0355	Locking Slide (706)	1	Yes
	97-0356	Locking Slide (713)	1	Yes
15	97-0558	Slide Support	1	No
16	97-0563	Spring Support	1	No
17	97-0564	Return Spring	1	No
18	68-0852	Cam 700-4	1	Yes
19	68-0853	Bracket	2	Yes
20	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
21	97-0549	Spindle (1 3/4" Door) (730-4)	1	Yes
	97-0550	Spindle (2" Door) (730-5)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-6)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 6, 10, 11, 14, 15, 16, and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

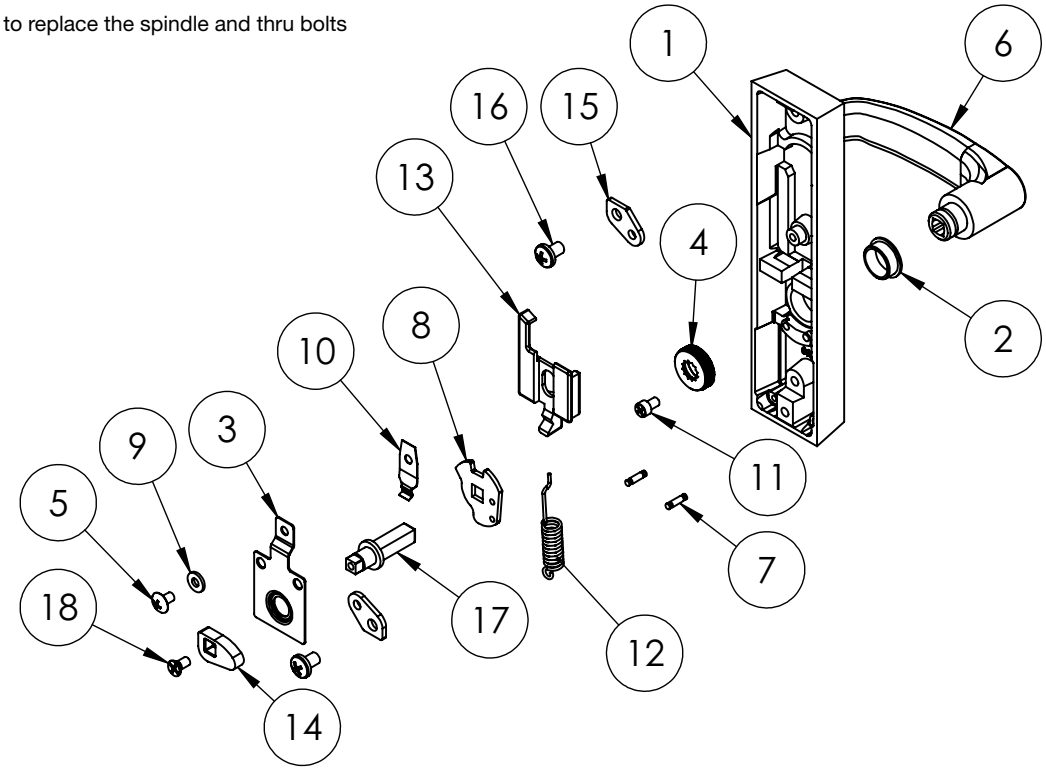
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	68-0852	Cam 700-4	1	Yes
15	68-0853	Bracket	2	Yes
16	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
17	730-4	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-5	Spindle Retrofit Kit (2" Door)	1	Yes
	730-6	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
18	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-30 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

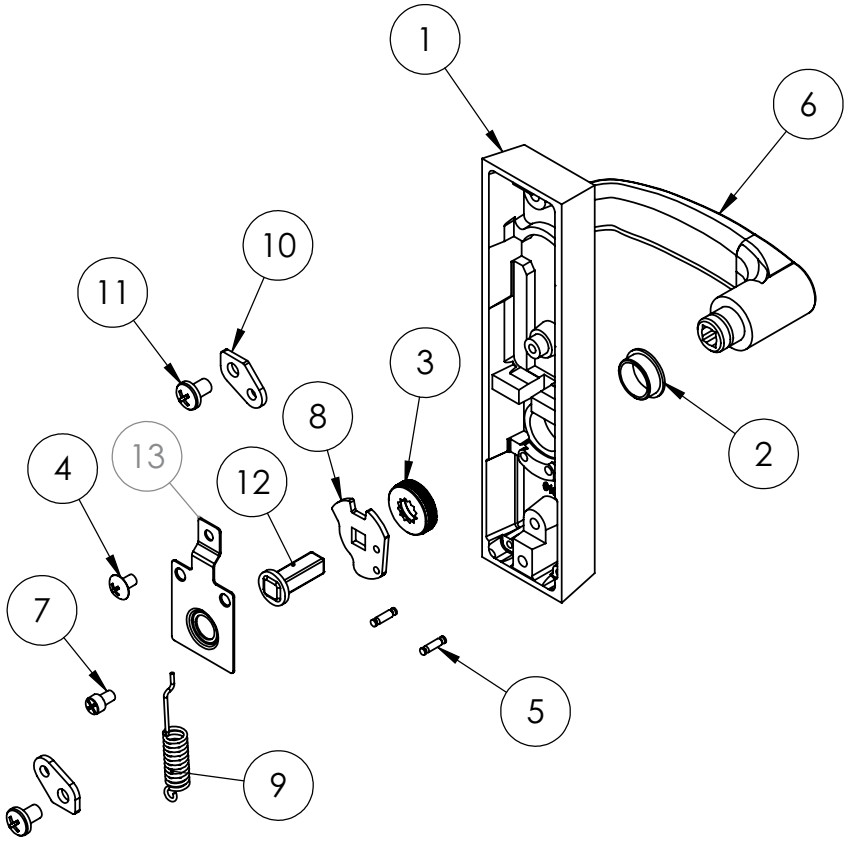
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,2]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0528	Hub Plate	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	68-0853	Bracket	2	Yes
11	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
12	97-0573	Spindle	1	Yes
13	68-1393	Retaining Plate	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

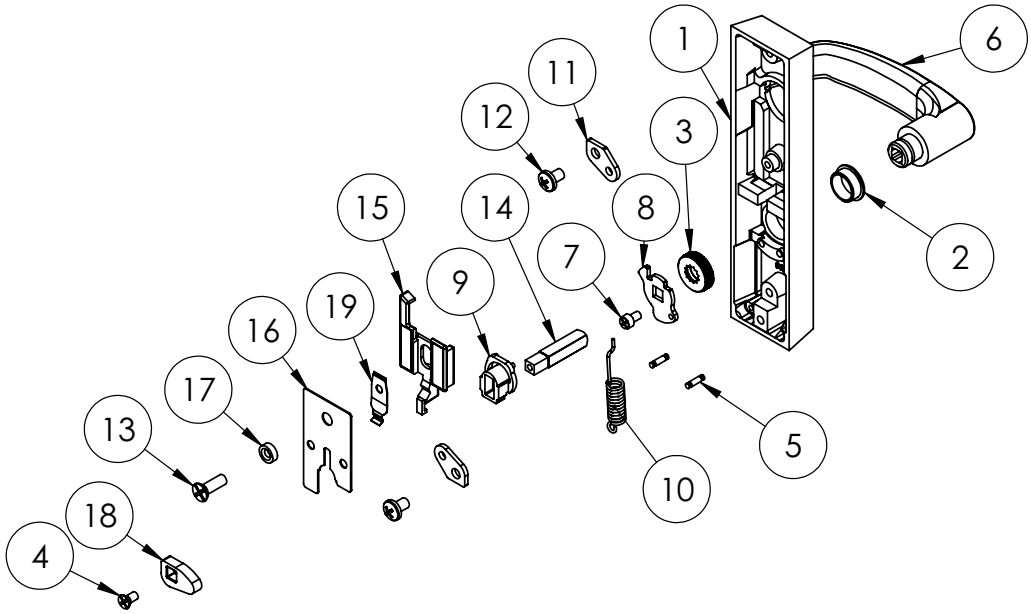
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,3]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
9	97-0479	Spindle Lock	1	Yes
10	97-0425	Hub Spring (Std)	1	Yes
11	68-0853	Bracket	2	Yes
12	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	2	Yes
13	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
14	97-3098	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3099	Spindle Assembly (2" Door)	1	Yes
	97-3100	Spindle Assembly (2 1/4" Door)	1	Yes
15	97-0475	Locking Slide (743)	1	Yes
16	97-0581	Retaining Plate	1	Yes
17	97-0582	Spacer	1	Yes
18	68-0852	Cam 700-4	1	Yes
19	97-0347	Locking Slide Spring	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 13, 15, 17 and 19



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

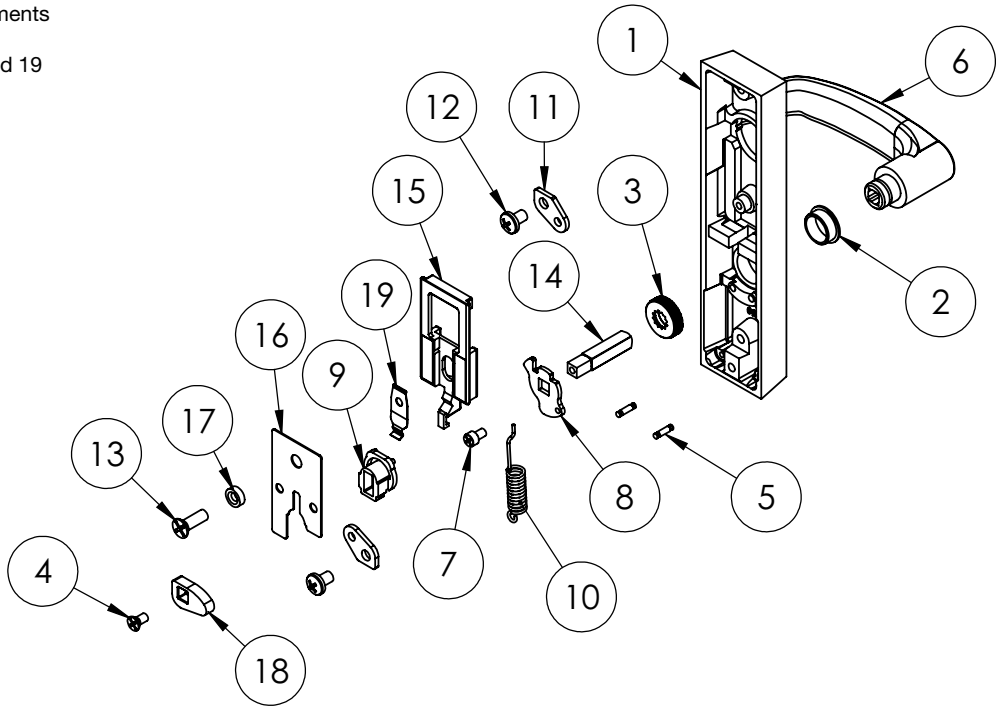
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap	1	Yes
4	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,3]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
9	97-0479	Spindle Lock	1	Yes
10	97-0425	Hub Spring (Std)	1	Yes
11	68-0853	Bracket	2	Yes
12	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	2	Yes
13	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	97-0476	Locking Slide (746)	1	Yes
16	97-0581	Retaining Plate	1	Yes
17	97-0582	Spacer	1	Yes
18	68-0852	Cam 700-4	1	Yes
19	97-0347	Locking Slide Spring	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 13, 15, 17 and 19



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

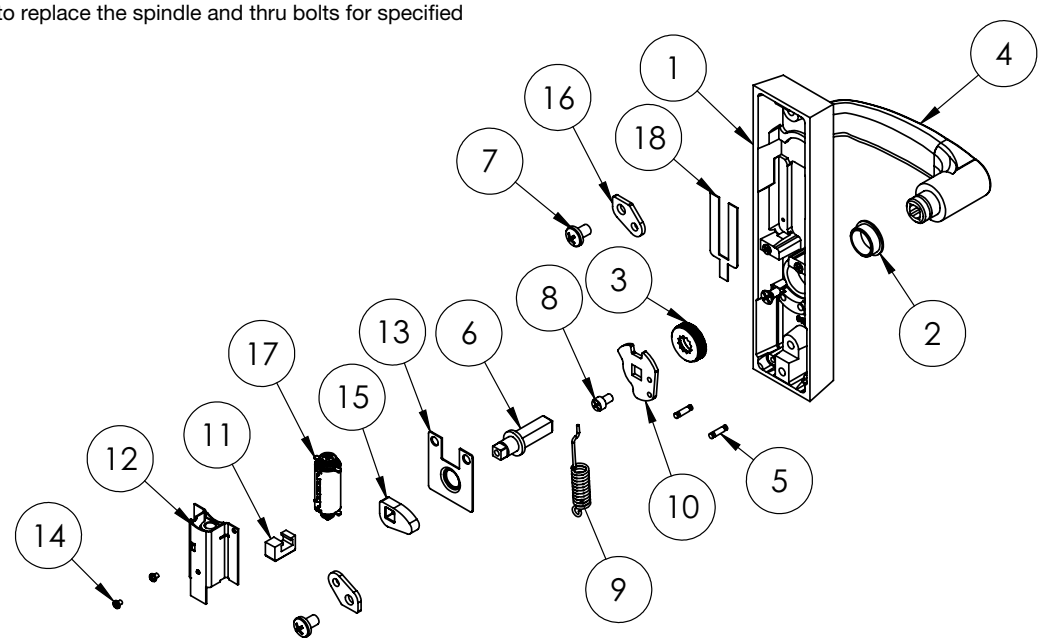
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0437	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	730-4	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-5	Spindle Retrofit Kit (2" Door)	1	Yes
	730-6	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
7	01-1478	Cr Pan Hd Mach Screw #1/4 X 3/8"	2	Yes
8	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0528	Hub Plate	1	Yes
11	97-0329	Locking Tail	1	Yes
12	97-3932	Solenoid Cover Assembly (Fail Secure)	1	Yes
13	68-1402	Retainer Plate, Electrical Function	1	Yes
14	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
15	68-0852	Cam 700-4	1	Yes
16	68-0853	Bracket	2	Yes
17	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
18	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

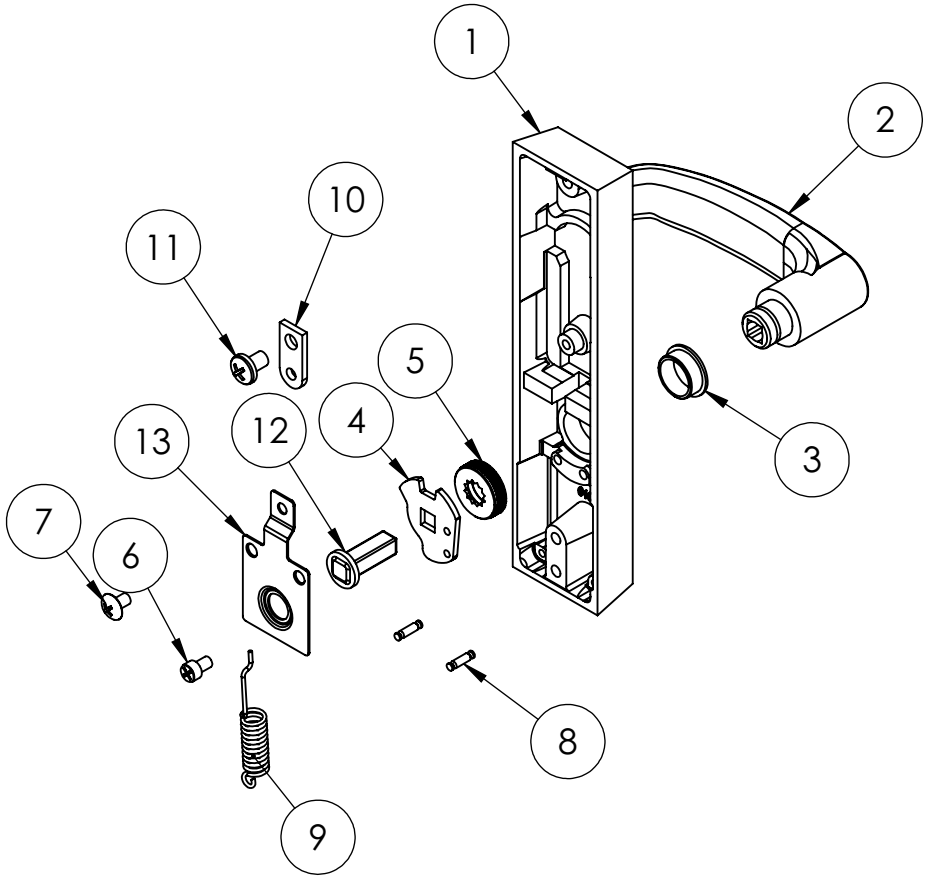
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0523	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0528	Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	1	Yes
12	97-0573	Spindle	1	Yes
13	68-1393	Retaining Plate	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

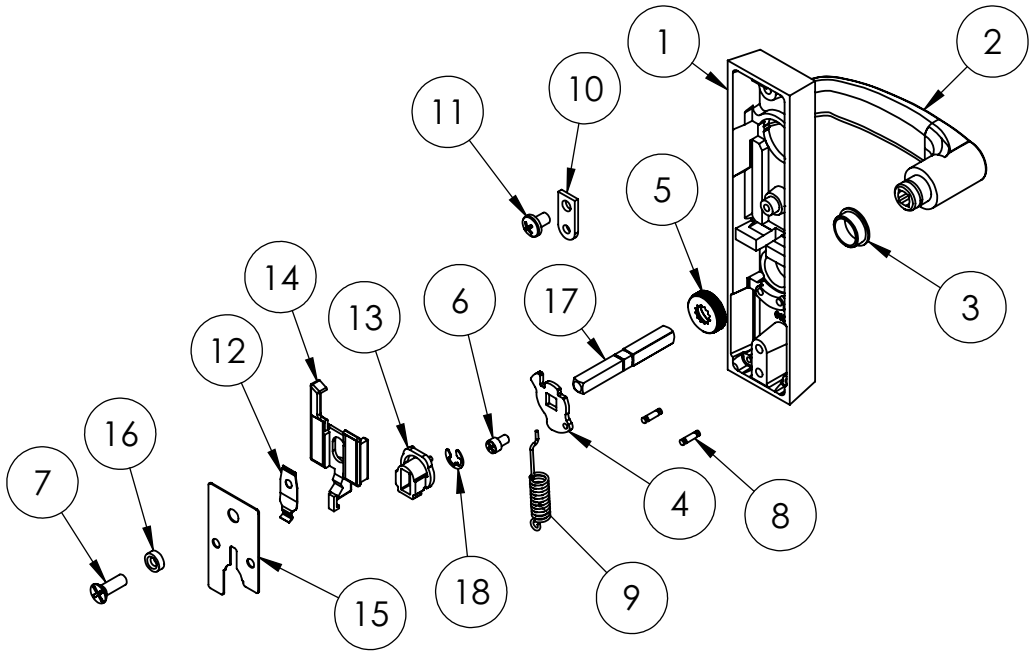
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0524	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1,3]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0478	Lower Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
8	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0380	Cylinder Nut	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0479	Spindle Lock	1	Yes
14	97-0475	Locking Slide (743)	1	Yes
15	97-0581	Retaining Plate	1	Yes
16	97-0582	Spacer	1	Yes
17	97-3092	Spindle Assembly	1	Yes
18	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 700-6 ET control is only available for 1-3/4" doors

Note: 607 kit contains items 7, 12, 14 and 16



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

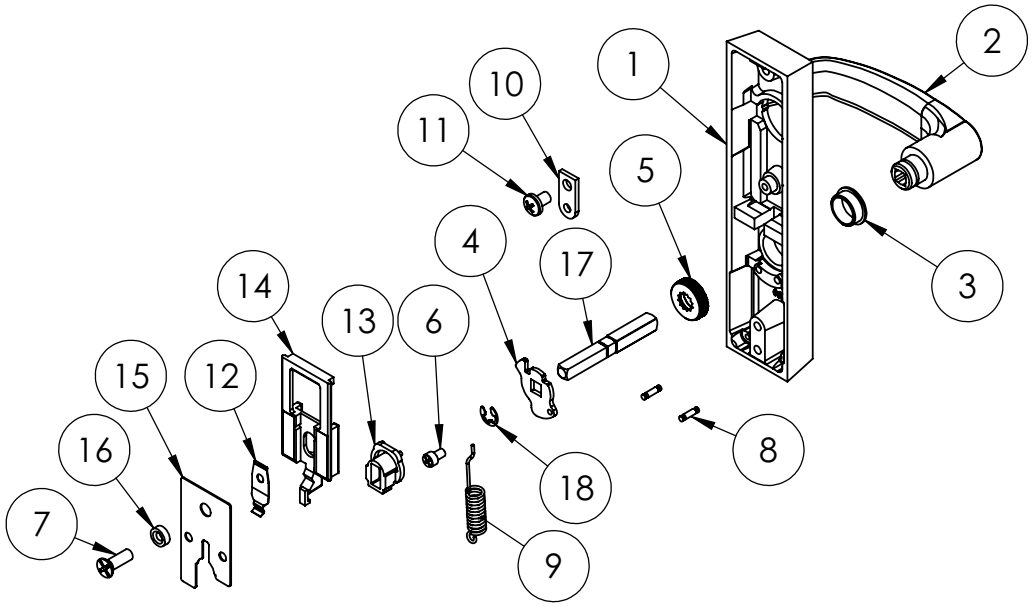
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0524	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1,3]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0478	Lower Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0479	Spindle Lock	1	Yes
14	97-0526	Locking Slide (746-6)	1	No
15	97-0581	Retaining Plate	1	Yes
16	97-0582	Spacer	1	Yes
17	97-3092	Spindle Assembly	1	Yes
18	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 700-6 ET control is only available for 1-3/4" doors

Note: 607 kit includes items 7, 12, 14 and 16



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

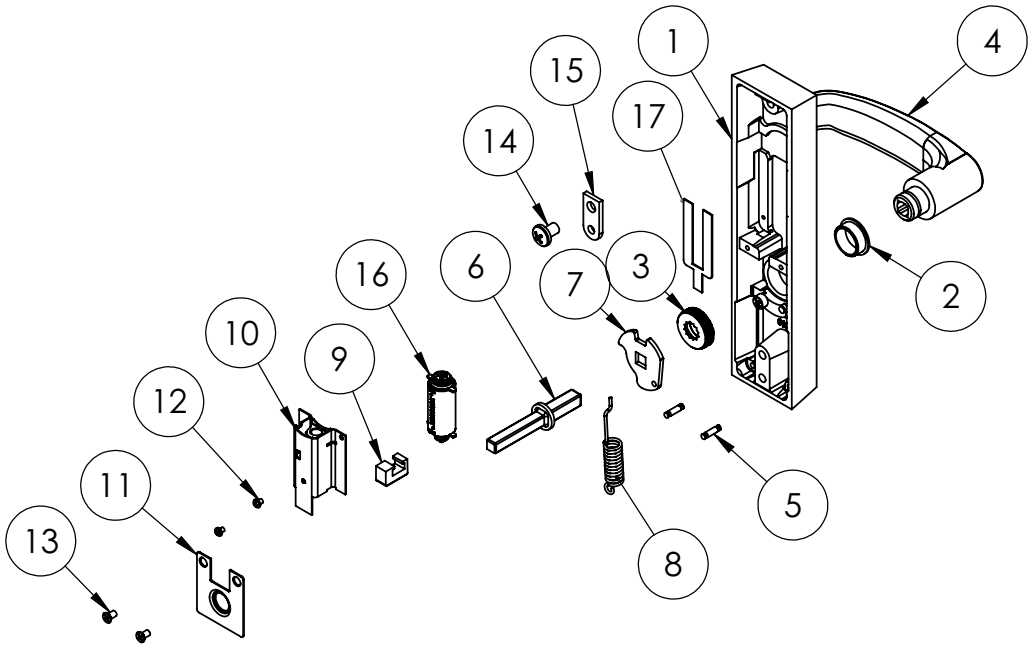
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0525	ET Case, Drop Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0549	Spindle (Lockable 700 And 700-6)	1	Yes
7	97-0480	Locking Piece For -6 And -8	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0329	Locking Tail	1	Yes
10	97-3932	Solenoid Cover Assembly	1	Yes
11	68-1402	Retainer Plate, Electrical Function	1	Yes
12	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
13	01-1154	CR-FHMS #6-32 X 1/4"	2	Yes
14	01-1478	CR Pan Hd Mach Screw #1/4-20 X 3/8"	1	Yes
15	68-1254	Extension Bracket	1	Yes
16	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
17	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 700-6 ET control is only available for 1 3/4" doors



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

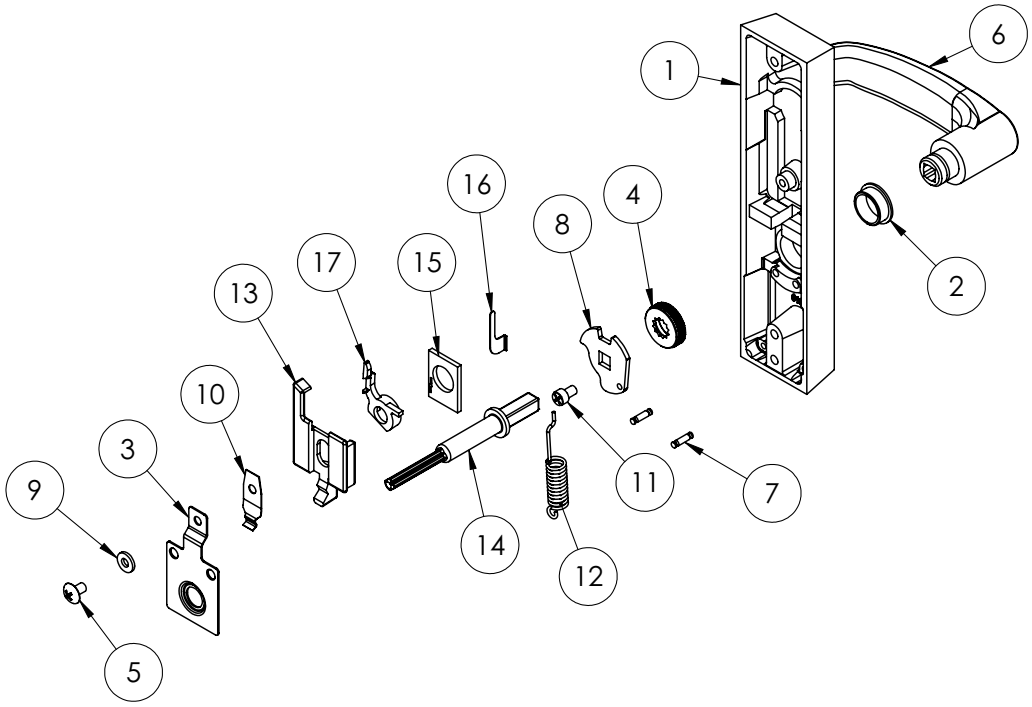
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
7	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
8	97-0480	Locking Piece For -6 And -8	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0355	Locking Slide (706)	1	Yes
	97-0356	Locking Slide (713)	1	Yes
14	97-0541	Spindle (Cross)	1	Yes
15	97-0563	Spring Support	1	No
16	97-0564	Return Spring	1	No
17	97-0558	Slide Support	1	No
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 5, 9, 10, 13, 15, 16, and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

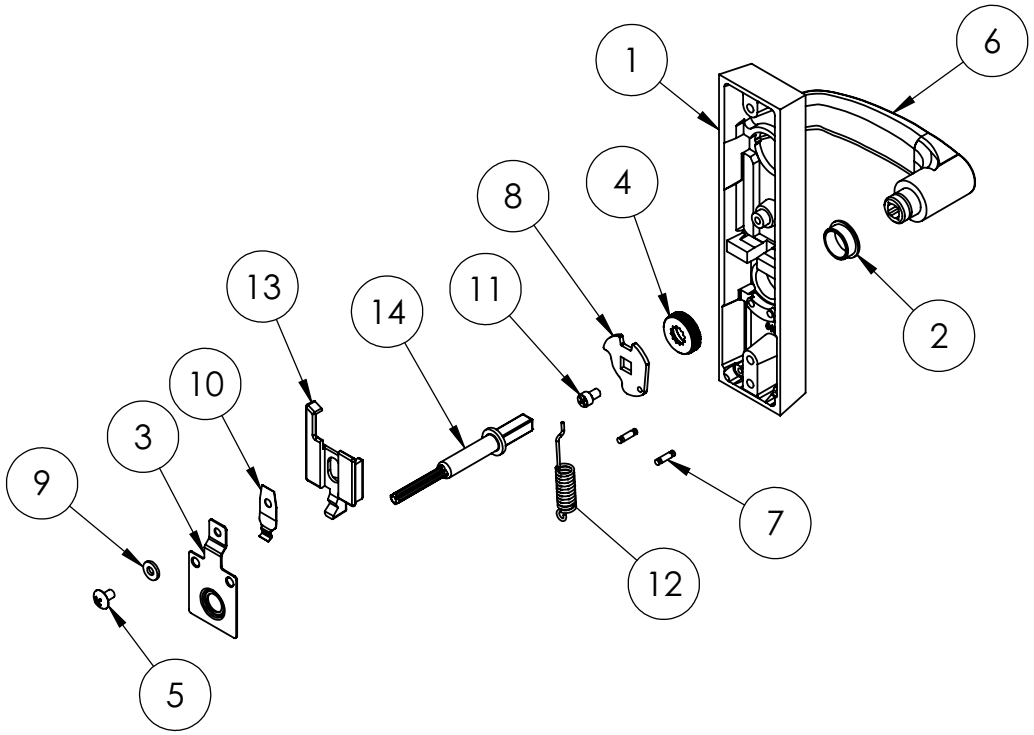
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
8	97-0480	Locking Piece For -6 And -8	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	730-7	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-8	Spindle Retrofit Kit (2" Door)	1	Yes
	730-9	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

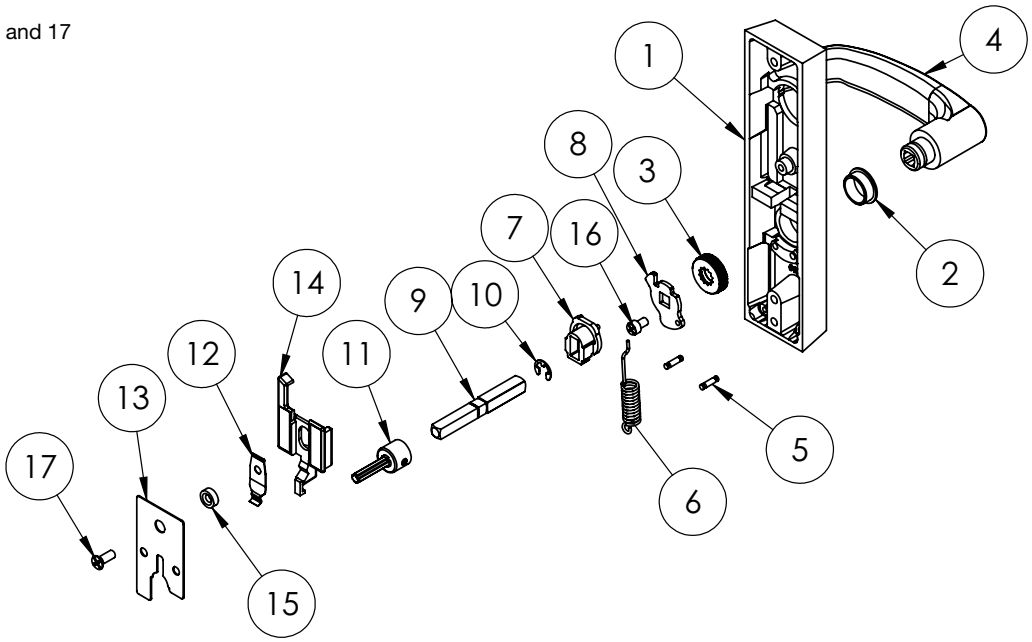
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0425	Hub Spring (Std)	1	Yes
7	97-0479	Spindle Lock	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
9	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
10	97-0527	E Clip 0.312 Shaft	1	Yes
11	68-3671	Spindle Adapter	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0581	Retaining Plate	1	Yes
14	97-0475	Locking Slide (743)	1	Yes
15	97-0582	Spacer	1	Yes
16	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
17	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 12, 14, 15 and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

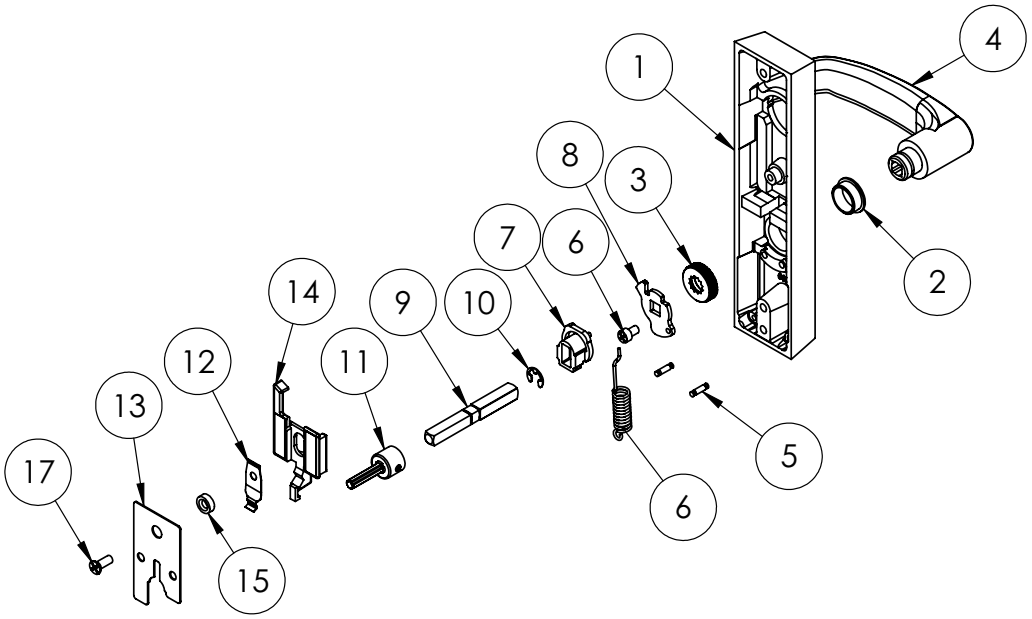
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0425	Hub Spring (Std)	1	Yes
7	97-0479	Spindle Lock	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
9	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
10	97-0527	E Clip 0.312 Shaft	1	Yes
11	68-3671	Spindle Adapter	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0581	Retaining Plate	1	Yes
14	97-0476	Locking Slide (746 Function)	1	Yes
15	97-0582	Spacer	1	Yes
16	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
17	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 12, 14, 15 and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

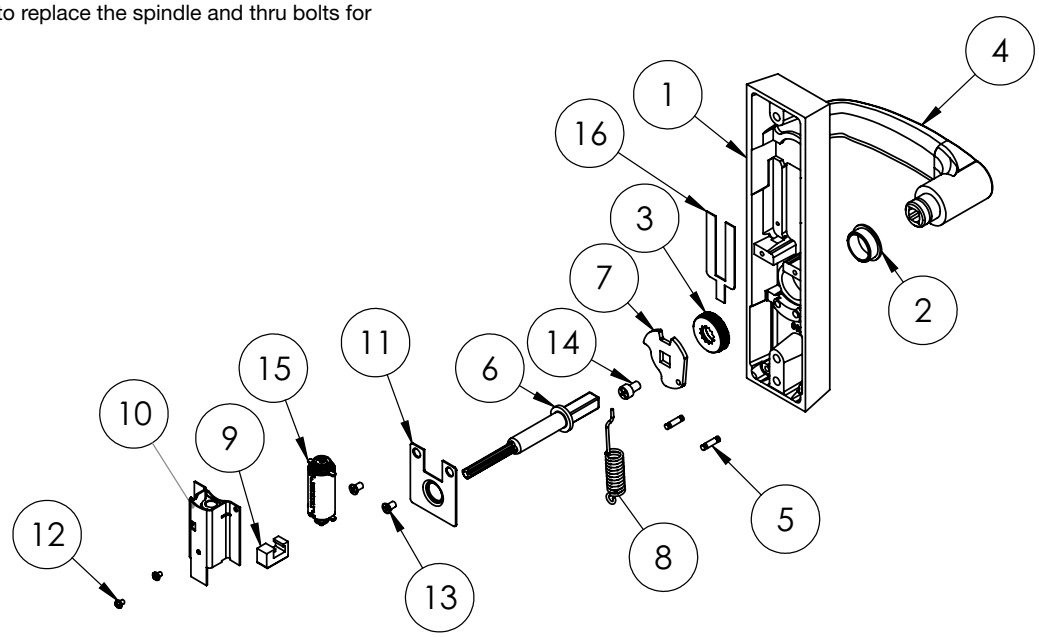
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
Not Shown	730-7	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-8	Spindle Retrofit Kit (2" Door)	1	Yes
	730-9	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
6	97-0541	Spindle	1	Yes
7	97-0480	Lower Hub Plate	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0329	Locking Tail	1	Yes
10	97-3932	Solenoid Cover Assembly	1	Yes
11	68-1402	Retainer Plate, Electrical Function	1	Yes
12	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
13	01-1154	Cr-Fhms #6-32 X 1/4"	2	Yes
14	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
15	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
16	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

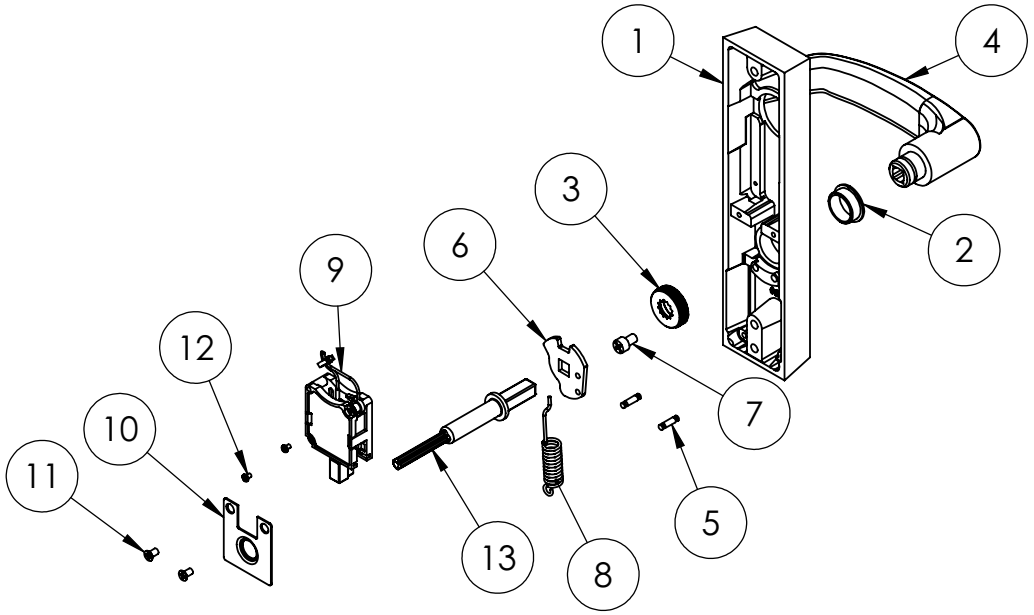
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	Electric ET Case W/ Cylinder Prep	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0480	Hub Plate (700-8)	1	Yes
7	01-1182	CR-CHMS #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0541	Spindle (Lockable 700-8)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

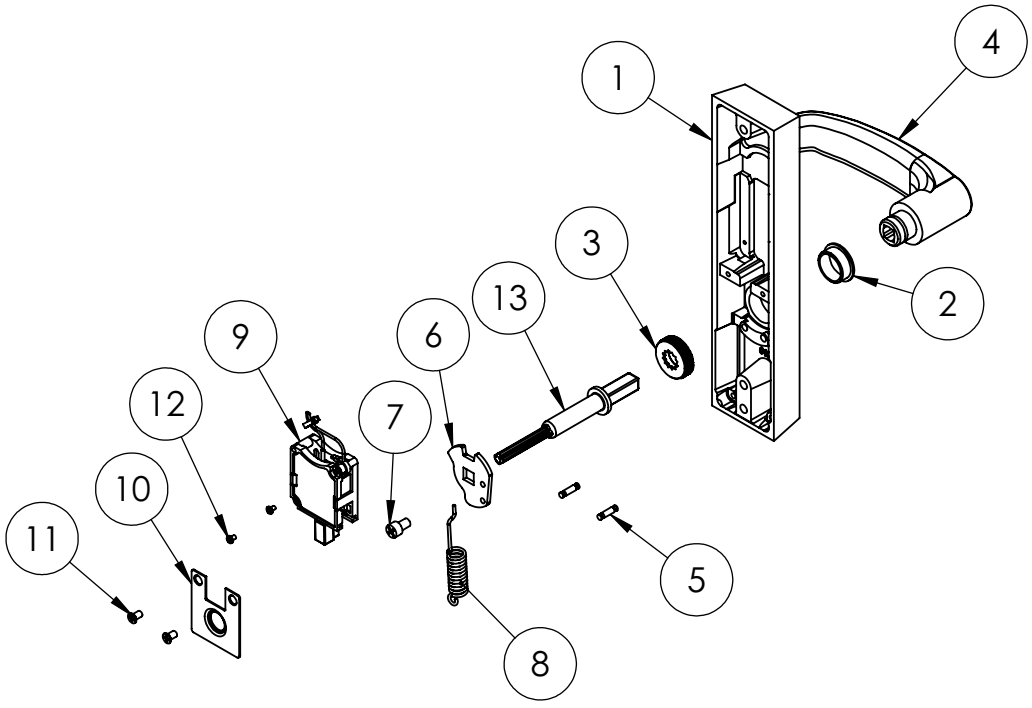
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	Electric ET Case W/O Cylinder Prep[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0480	Hub Plate (700-8)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0541	Spindle (Lockable 700-8)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

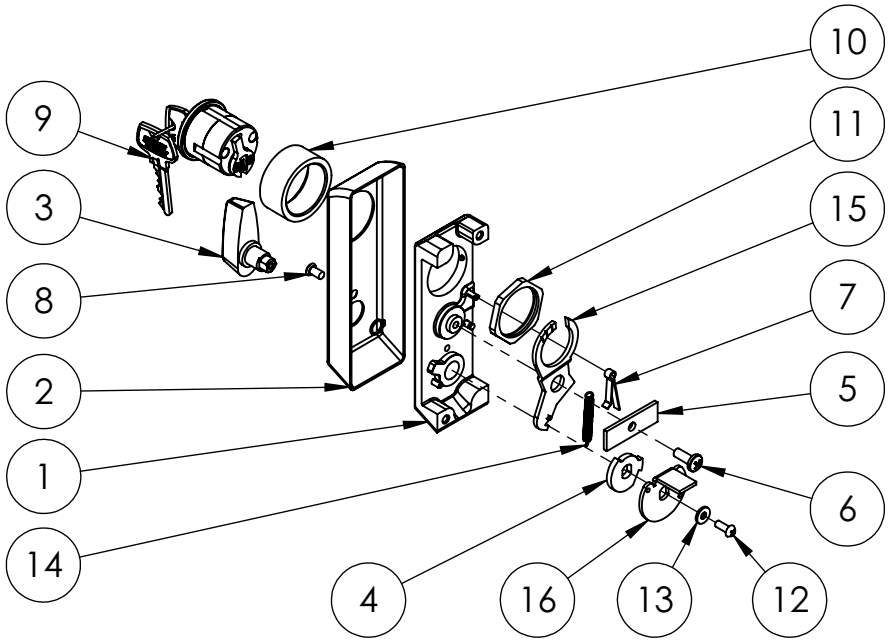
Auxiliary Controls
106
113
31-106
31-113

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2093*	Standard	Yes
Classroom	94-2094*		Yes
Night Latch	94-2426*	Cladding	Yes
Classroom	94-2427*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2089	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2121	Turn Lever Assembly*	1	Yes
4	94-0110	Cam	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	01-3582	#6-32 x 3/8 RHMS	1	Yes
13	01-0204	#6-32 x 3/8 Flat Washer	1	Yes
14	94-0109	Extension Spring	1	Yes
15	94-0114	Locking Lever	1	Yes
	94-2249	Locking Lever & Pin Assembly	1	Yes
16	94-2087	Lever Assembly	1	Yes
	94-2419	Lever Assembly	1	Yes
17	94-2448	H1 Aux Control Adapter Pack	1	Yes
18	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

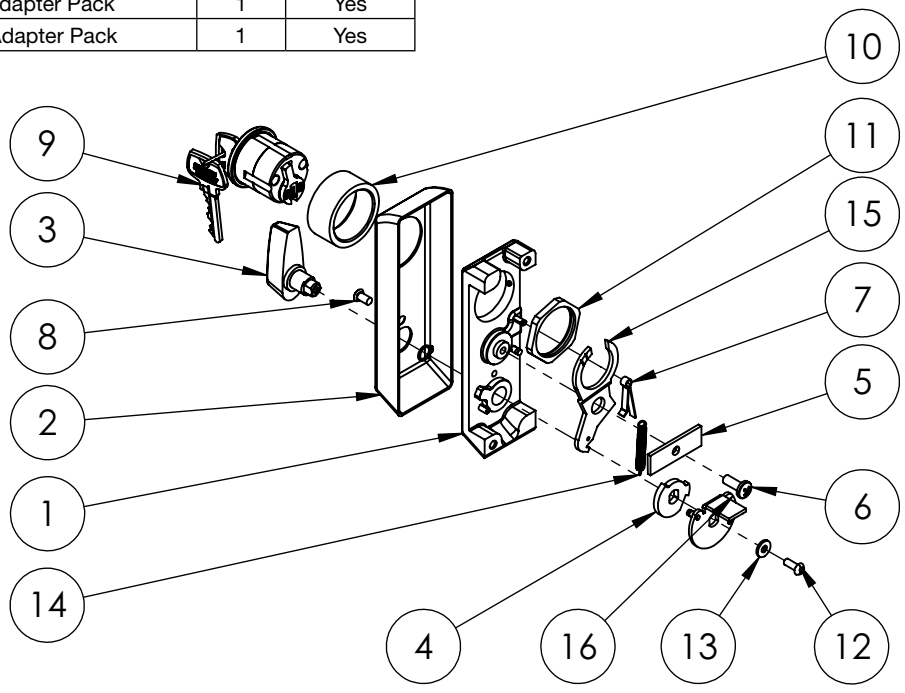
Auxiliary Controls
306
313
31-306
31-306

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2091*	Standard	Yes
Classroom	94-2092*		Yes
Night Latch	94-2428*	Cladding	Yes
Classroom	94-2429*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2089	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2121	Turn Lever Assembly*	1	Yes
4	94-0110	Cam	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	01-3582	#6-32 x 3/8 RHMS	1	Yes
13	01-0204	#6-32 x 3/8 Flat Washer	1	Yes
14	94-0109	Extension Spring	1	Yes
15	94-0112	Locking Lever	1	Yes
	94-0114			Yes
16	94-2329	Lever Assembly	1	Yes
	94-2088			Yes
	94-2421			Yes
	94-2420			Yes
17	94-2448	H1 Aux Control Adapter Pack	1	Yes
18	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

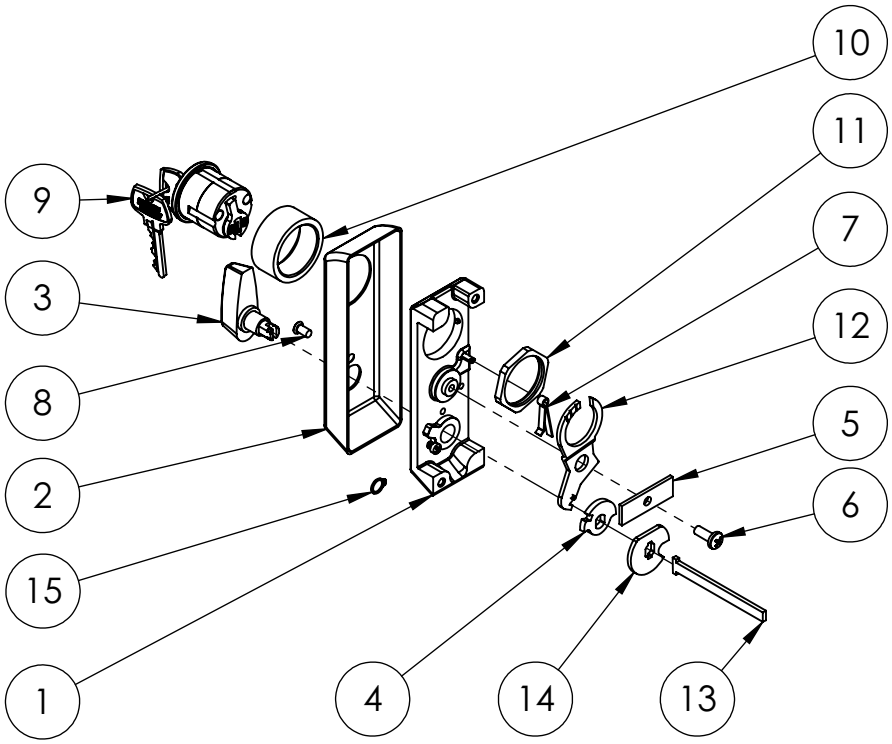
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2093*	NB	Yes
Classroom	94-2094*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2372	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2373	Turn Lever Assembly*	1	Yes
4	94-0185	Locking Hub	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	94-0114	Locking Lever	1	Yes
	94-2249	Locking Lever & Pin Assembly		Yes
13	94-0184	Tail Piece	1	Yes
14	94-0186	Space	1	Yes
15	01-4552	5/16 Retaining Ring	1	Yes
16	94-2448	H1 Aux Control Adapter Pack	1	Yes
17	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®

ASSA ABLOY

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT

ASSA ABLOY

SARGENT Manufacturing Company
100 Sargent Drive
New Haven, CT 06511 USA
800-727-5477
www.sargentlock.com

ASSA ABLOY is the global leader in door opening solutions, dedicated to satisfying end-user needs for security, safety and convenience

Founded in the early 1800s, SARGENT® is a market leader in locksets, cylinders, door closers, exit devices, electro-mechanical products and access control systems for new construction, renovation, and replacement applications. The company's customer base includes commercial construction, institutional, and industrial markets.

Copyright © 2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of SARGENT Manufacturing is prohibited.

A8231 12/17

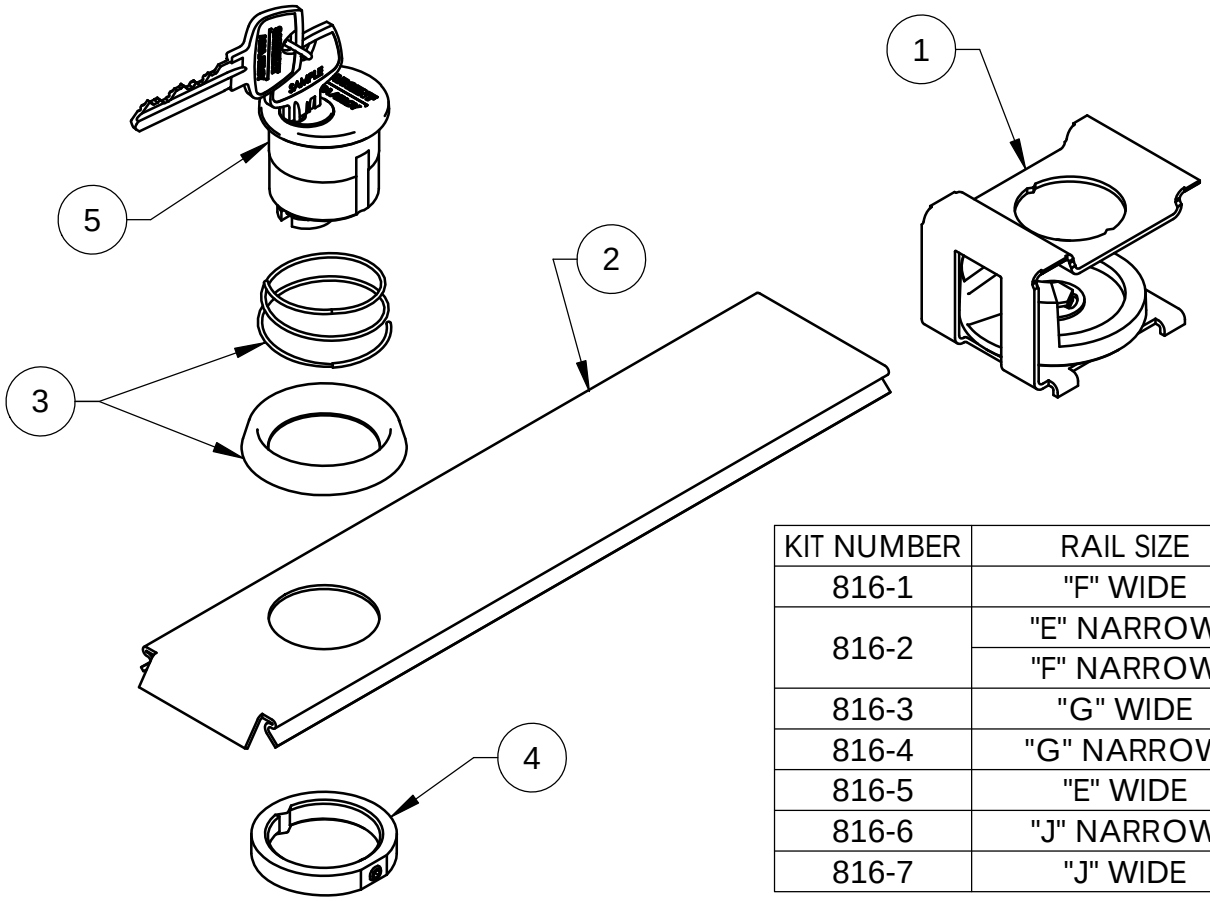
80 SERIES PARTS LIST

816 KIT

PARTS LIST	
PAGE No.	REV.
80.9	D

ITEM NO.	QTY	PART NUMBER	DESCRIPTION	REMARKS
1	1	97-3230	16- CYLINDER DOGGING ASSEMBLY	
2	1	68-0767	"F" WIDE RAIL INSERT	SEE NOTE 2
		68-0768	E WIDE RAIL INSERT	
		68-0769	"G" WIDE RAIL INSERT	
		68-0770	"G" NARROW, "J" WIDE RAIL INSERT	
		68-1376	"E" & "F" NARROW RAIL INSERT	
		68-1465	"J" NARROW RAIL INSERT	
3	1	13-2131	CYLINDER RING ASSEMBLY	SEE NOTE 2
4	1	68-6040	RETAINING COLLAR ASSEMBLY	
5	1	13-2872	CYLINDER & KEY ASSEMBLY	
6	1	01-0288	SOCKET SCREW KEY (WRENCH)	NOT SHOWN

NOTES:
1. FOR CYLINDER, SPECIFY "MORTISE" CYLINDER, FINISH AND KEYING REQUIREMENTS.
2. SPECIFY FINISH FOR INSERT AND COLLAR.



KIT NUMBER	RAIL SIZE
816-1	"F" WIDE
816-2	"E" NARROW
	"F" NARROW
816-3	"G" WIDE
816-4	"G" NARROW
816-5	"E" WIDE
816-6	"J" NARROW
816-7	"J" WIDE

Copyright © 2011 Sargent Manufacturing Company, an ASSA ABLOY Group company. All Rights reserved.

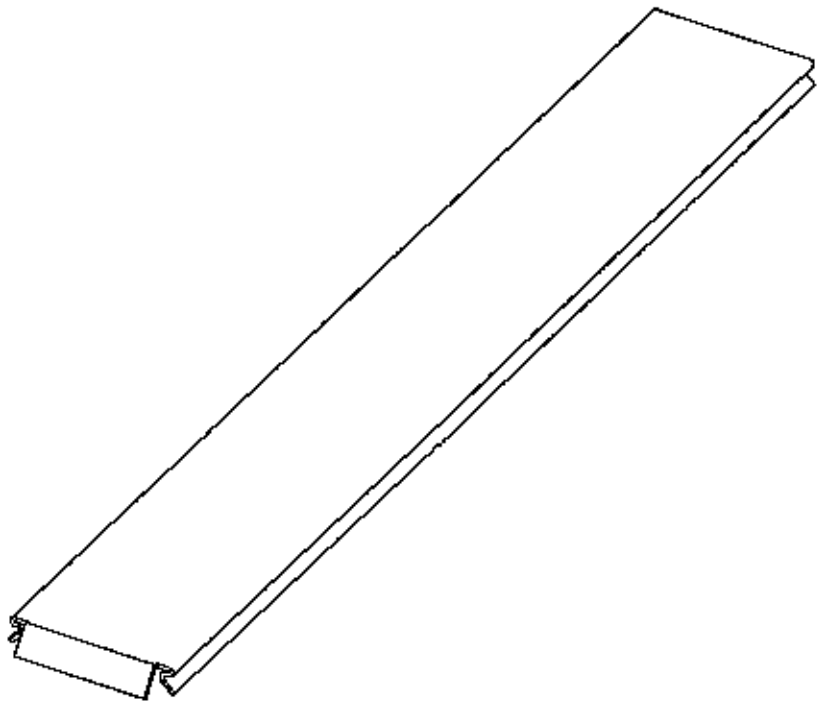
80 series Parts List

MOUNTING RAIL INSERTS

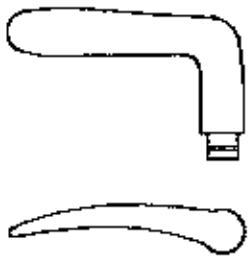
Parts List
Page No 80.4
Rev B
8/18/2003

PREFIX	ASSY NO.	PART NO.	DESCRIPTION
STANDARD INSERTS, NEW FACTORY SUPPLIED 55-			
STD, 12-19-, 53-58- OR 55- SUPPLIED IN COMB. WITH ABOVE PREFIXES		68-0549	INSERT (F WIDE) *
		68-0550	INSERT (E WIDE) *
		68-0551	INSERT (G WIDE) *
		68-0552	INSERT (G NARROW) *
		68-0553	INSERT (J NARROW) *
		68-0554	INSERT (J WIDE) *
		68-1375	INSERT (E NARROW, F NARROW) *
OLD FACTORY SUPPLIED 55-, 55- RETROFITS			
55- SUPPLIED IN COMB. WITH FOLLOWING PREFIXES NONE, 12-19-, 58-(16- IN PUSH)	855-1 KIT		INSERT ASSEMBLY (F WIDE) *
	855-2 KIT		INSERT ASSEMBLY (E NARROW, F NARROW) *
	855-3 KIT		INSERT ASSEMBLY (G WIDE) *
	855-4 KIT		INSERT ASSEMBLY (G NARROW, J WIDE) *
	855-5 KIT		INSERT ASSEMBLY (E WIDE) *
	855-6 KIT		INSERT ASSEMBLY (J NARROW) *

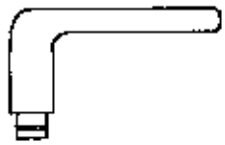
* SPECIFY FINISH



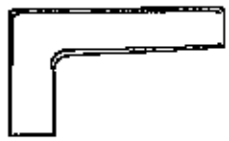
NOTE: LEVERS LISTED ARE FOR USE WITH ET CONTROLS MANUFACTURED AFTER SEPTEMBER 25, 1998



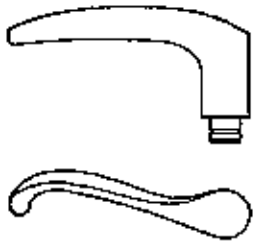
A LEVER 82-0151 (RH)
82-0152 (LH)



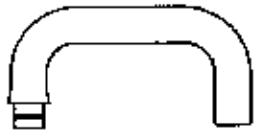
E LEVER
82-0154



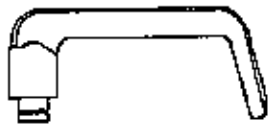
F LEVER
82-0155



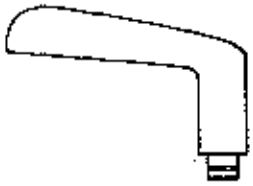
Y LEVER 82-0531 (RH)
82-0530 (LH)



J LEVER
97-0486

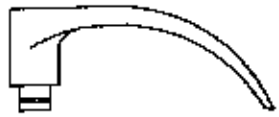


C LEVER
97-0567

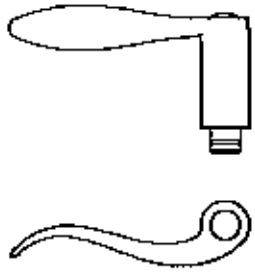


S LEVER 82-0523 (RH)
82-0522 (LH)

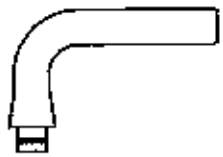
L LEVER
97-0485



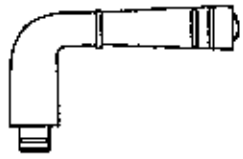
P LEVER
97-0484



G LEVER 82-0527 (RH)
82-0526 (LH)



W LEVER
82-0159



R LEVER
82-0517

B LEVER
82-0153

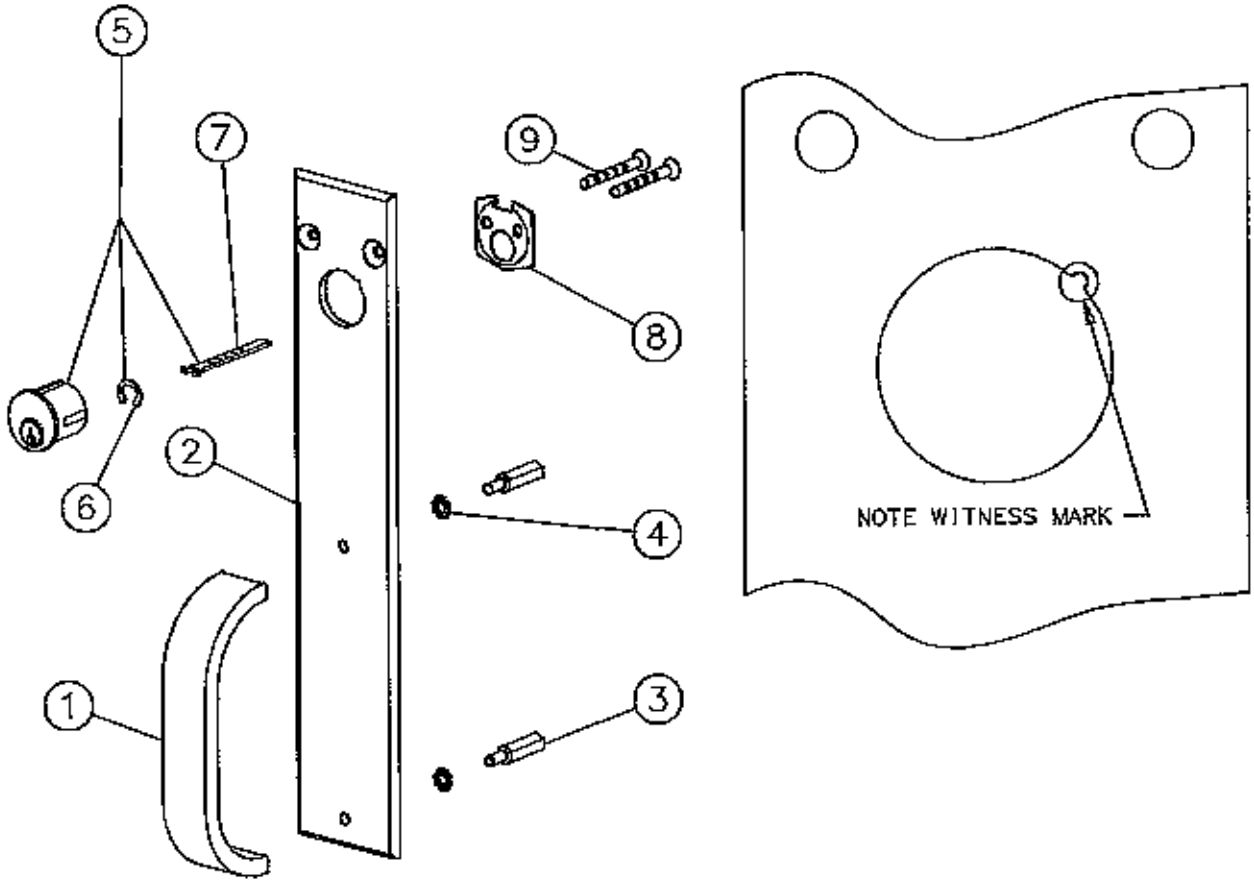
80 series Parts List

800 SERIES
PULL TRIM
849-MSL

Parts List
Page No 800.7-1 Rev A
1/1/2002

ITEM	PART NO.	DESCRIPTION	QTY
1	21-0165	GRIP *	1
2	97-0561	PLATE WITH CYLINDER HOLE *	1
3	97-0119	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * ø	1
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
	97-2646	SCREW PACK (1 3/4 DOOR)	1
	97-2952	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8800 MADE AFTER 2/5/2001



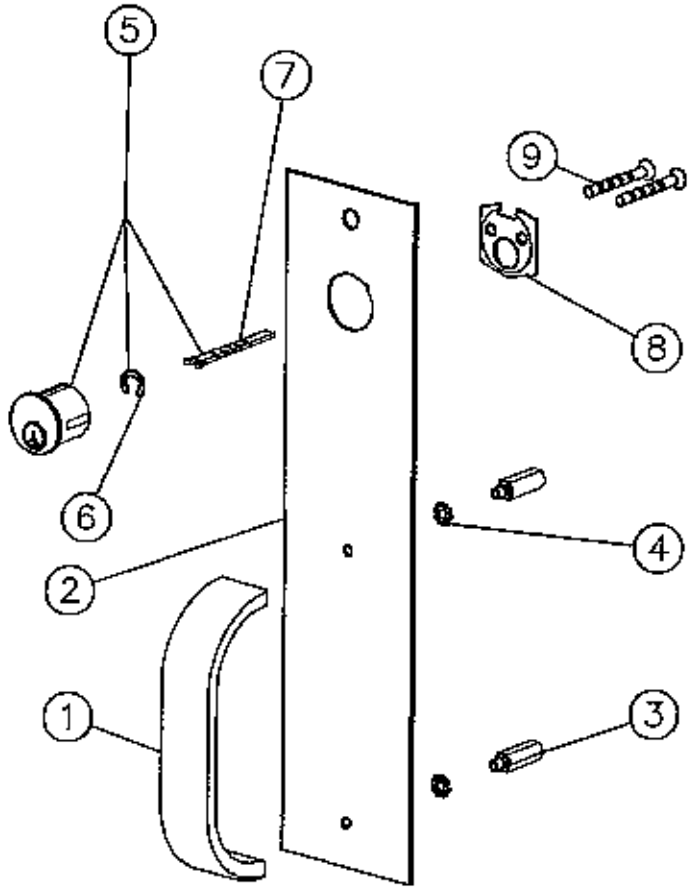
80 series
Parts List

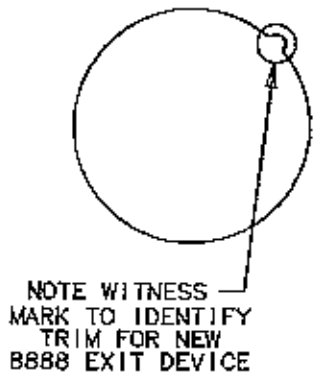
800 SERIES
PULL TRIM
859-PSB

Parts List
Page No Rev
800.10-1 A
1/1/2002

ITEM	PART NO.	DESCRIPTION	QTY
1	21-0165	GRIP *	1
2	97-0562	PLATE WITH CYLINDER HOLE *	1
3	98-0071	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * ø	1
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
	97-2955	SCREW PACK (1 3/4 DOOR)	1
	97-2956	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER 8800 MADE AFTER 2/5/2001





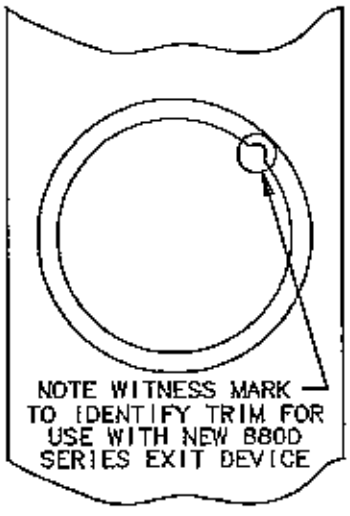
80 series Parts List

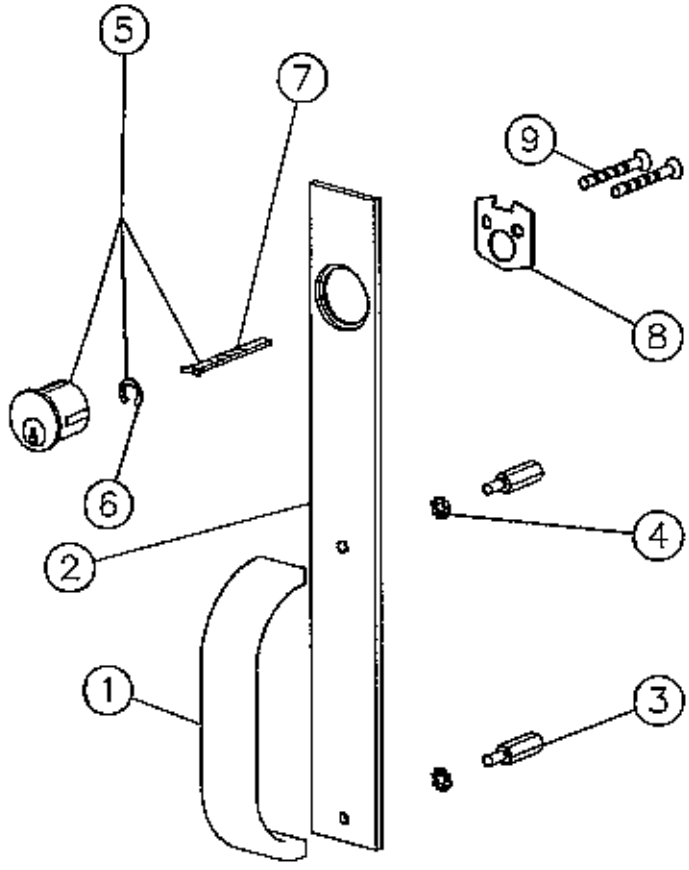
800 SERIES
PULL TRIM
869-FSL

Parts List
Page No 800.3-1
Rev A
1/1/2002

ITEM	PART NO.	DESCRIPTION	QTY
1	21-0165	GRIP *	1
2	97-0560	PLATE WITH CYLINDER HOLE *	1
3	97-0119	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * ø	1
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
	97-2646	SCREW PACK (1 3/4 DOOR)	1
	97-2952	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8800 MADE AFTER 2/5/2001





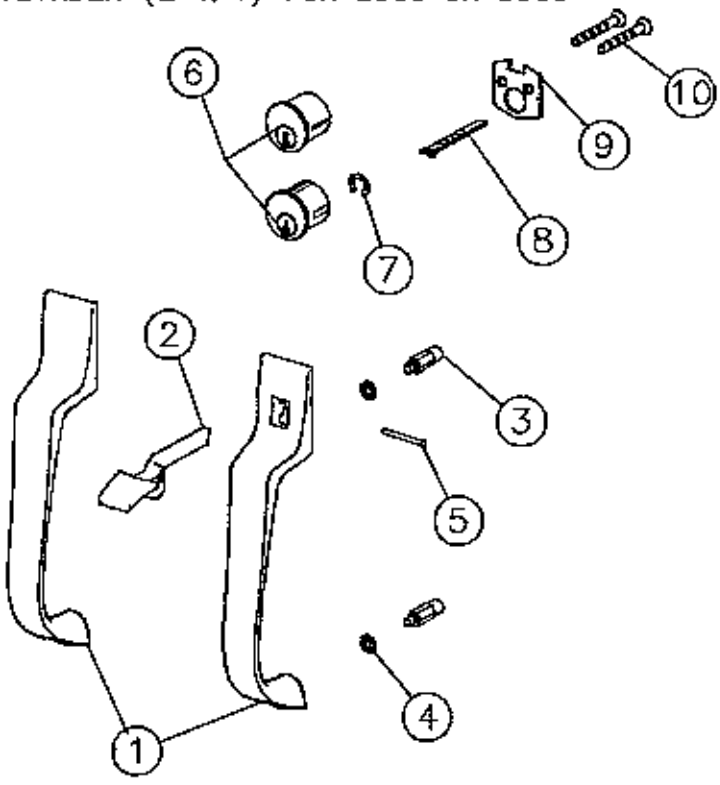
80 series Parts List

800 SERIES
PULL TRIM
876-STS 876-STSDT
886-STS 896-STS

Parts List
Page No 800.12 Rev A
10/2/98

ITEM	PART NO.	DESCRIPTION	QTY
1	97-0064	#76 GRIP NO THUMB PIECE HOLE *	1
	97-0058	#96 GRIP WITH THUMB PIECE HOLE *	
2	97-0203	THUMB PIECE LEFT HAND (#96 GRIP ONLY) * ±	1
	97-0214	THUMB PIECE RIGHT HAND (#96 GRIP ONLY) * ±	
3	98-0071	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	97-0156	OVAL HEAD RIVET	1
6	———	CYLINDER (RIM) * ø	1
	———	CYLINDER (MORTISE) * ø	
7	13-0080	BARREL RETAINER (RIM)	1
8	13-0085	LOCKING TAIL (RIM)	1
9	13-0086	BACKPLATE (RIM)	1
10	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
	97-2953	SCREW PACK (1 3/4 DOOR)	1
	97-2954	SCREW PACK (2 1/4 DOOR)	

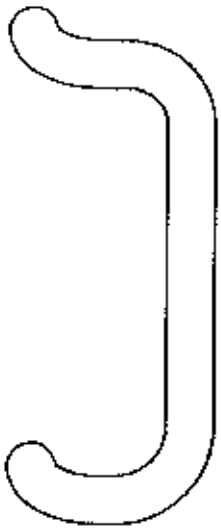
* SPECIFY FINISH
± SPECIFY DOOR THICKNESS AND DEVICE LINE
ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 OR 8900



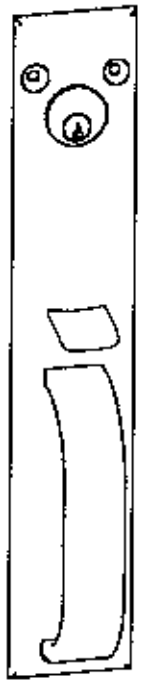
80 series Parts List

800 SERIES
PULL TRIMS

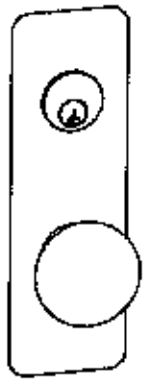
Parts List
Page No 800.1
Rev C
1/1/2002



862/863/864



MAL



PRK

FUNCTION	TRIM DESIGN							
	822/823	FLL	FLW	MAL	PRK	PTB	STS	862/863/864
04		874FLL	813FLW	818MAL	819PRK	812PTB	876STS	
10	822/823	874FLLDT	813FLWDT	818MALDT	819PRKDT	812PTBDT	876STSDT	862/863/864
06, 13 & 16					839PRK			
15					829PRK			
28		884FLL	843FLW	828MAL		842PTB	886STS	
62, 63, 66, 70 & 71		894FLL	833FLW	838MAL		832PTB	896STS	
04 (FOR NEW 8800)		869FSL	879FSW	849MSL		859PSB	896STS	

80 series Parts List

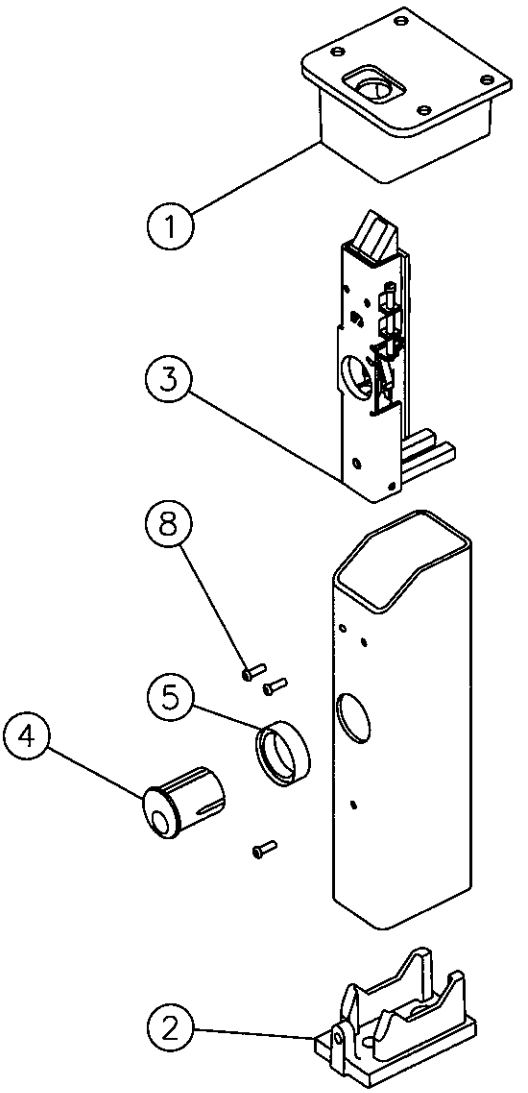
12-L980
L980S
LOCKABLE
MULLIONS

Parts List
Page No 80.14
Rev B
10/06/2003

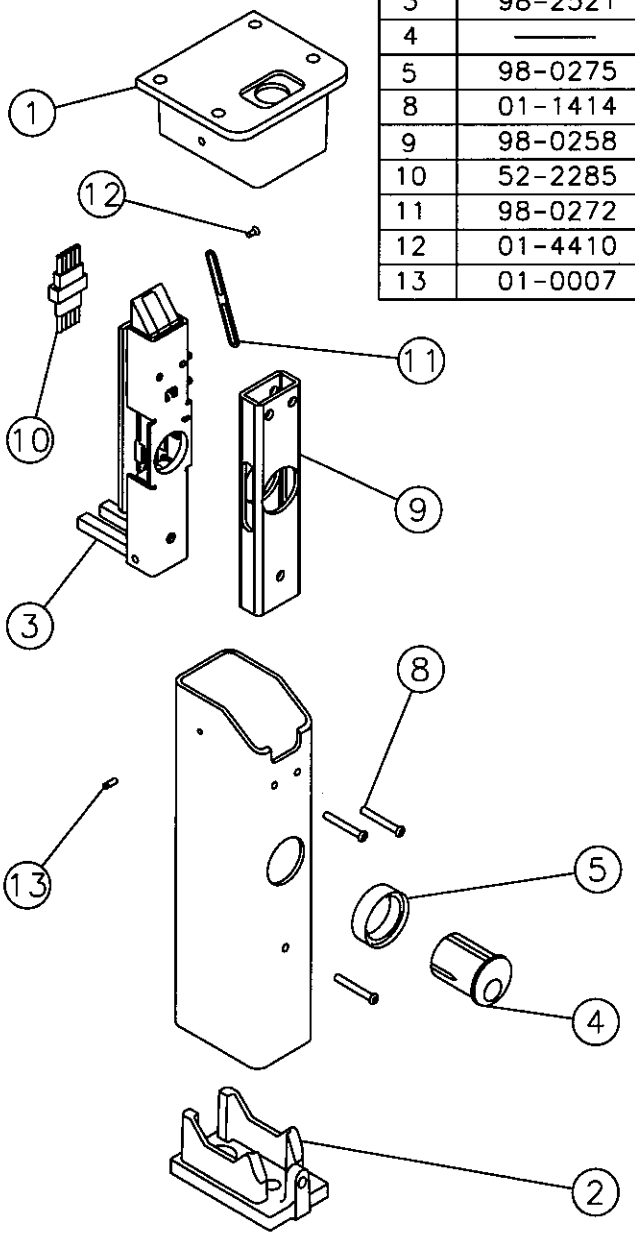
12-L980	LOCKABLE MULLION
L980S	LOCKABLE MULLION

ITEM	PART NO.	DESCRIPTION	QTY
1	98-2559	TOP RETAINER WITH SCREWS	1
2	98-2556	BOTTOM RETAINER WITH SCREWS	1
3	98-2520	LATCH BOLT ASSEMBLY	1
4	———	CYLINDER ø *	1
5	98-0275	CYLINDER COLLAR *	1
8	01-1383	SECURITY SCREW #8-32 X 1/2 T15	3

* SPECIFY FINISH
ø SPECIFIC #41 CYLINDER BY KEYING REQUIREMENTS



EL980	ELECTRIC LOCKABLE MULLION



ITEM	PART NO.	DESCRIPTION	QTY
1	98-2558	EL980 TOP RETAINER WITH SCREWS	1
2	98-2556	BOTTOM RETAINER WITH SCREWS	1
3	98-2521	LATCH BOLT ASSEMBLY	1
4	———	CYLINDER ø *	1
5	98-0275	CYLINDER COLLAR *	1
8	01-1414	SECURITY SCREW #8-32 X 1.25 T15	3
9	98-0258	SPACER BRIDGE	1
10	52-2285	CONNECTOR ASSEMBLY	1
11	98-0272	RETAINING ARM	1
12	01-4410	MACHINE SCREW #4-40 X 1/4	1
13	01-0007	GROOV PIN	1

* SPECIFY FINISH
ø SPECIFIC #46 CYLINDER BY KEYING REQUIREMENTS

80 series Parts List

12-8804
12-8810
12-8840
12-8844
12-8888

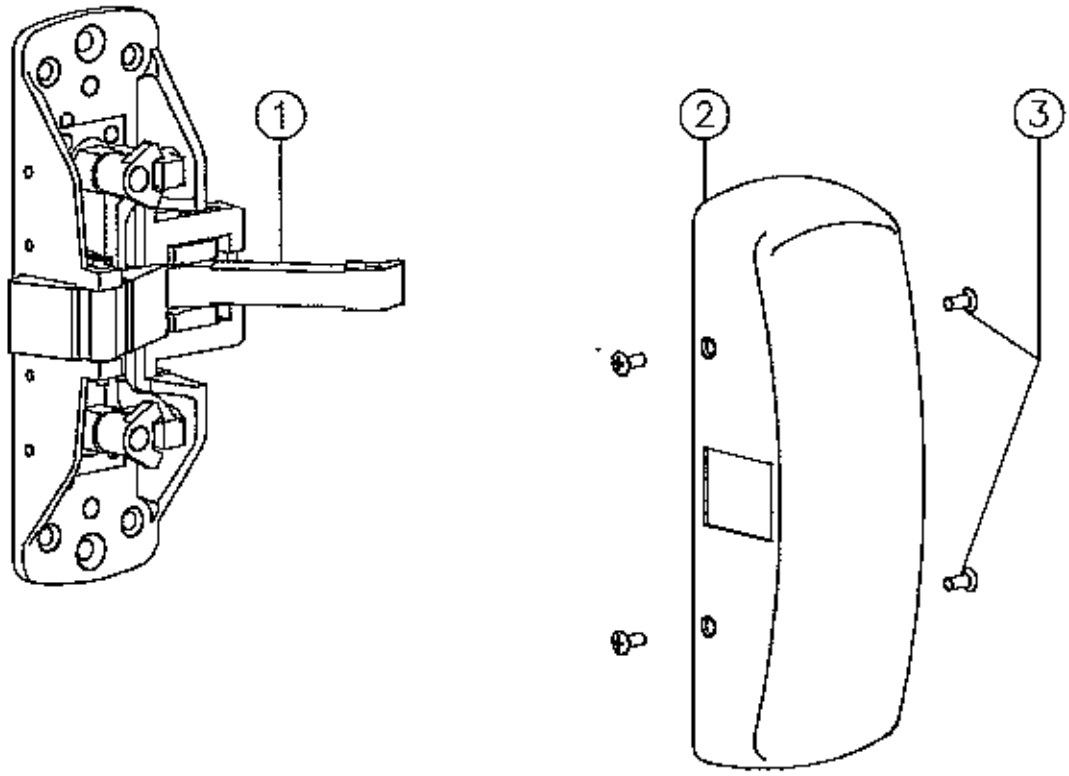
DISCONTINUED 2/5/01 AVAILABLE FOR REPLACEMENT ONLY UNTIL 2/3/2006

Parts List
Page No 88.10
Rev B
1/2/2001

			CHASSIS ASSEMBLY LESS COVER
12-8800	04, 10, 40, 44, 88 FUNCTIONS DISCONTINUED 2/5/01	LHRB RHRB	68-2273

ITEM	ASSY NO.	PART NO.	DESCRIPTION	QTY
1		68-2273	CHASSIS ASSEMBLY	1
2		68-0406	COVER *	1
3		97-0052	SCREW #8-32 X 5/16 *	4
—		68-2165	SCREW PACK	1
—		649	STRIKE PACK	1

* SPECIFY FINISH



8 0 series Parts List

8804
8810
8840
8844
8888

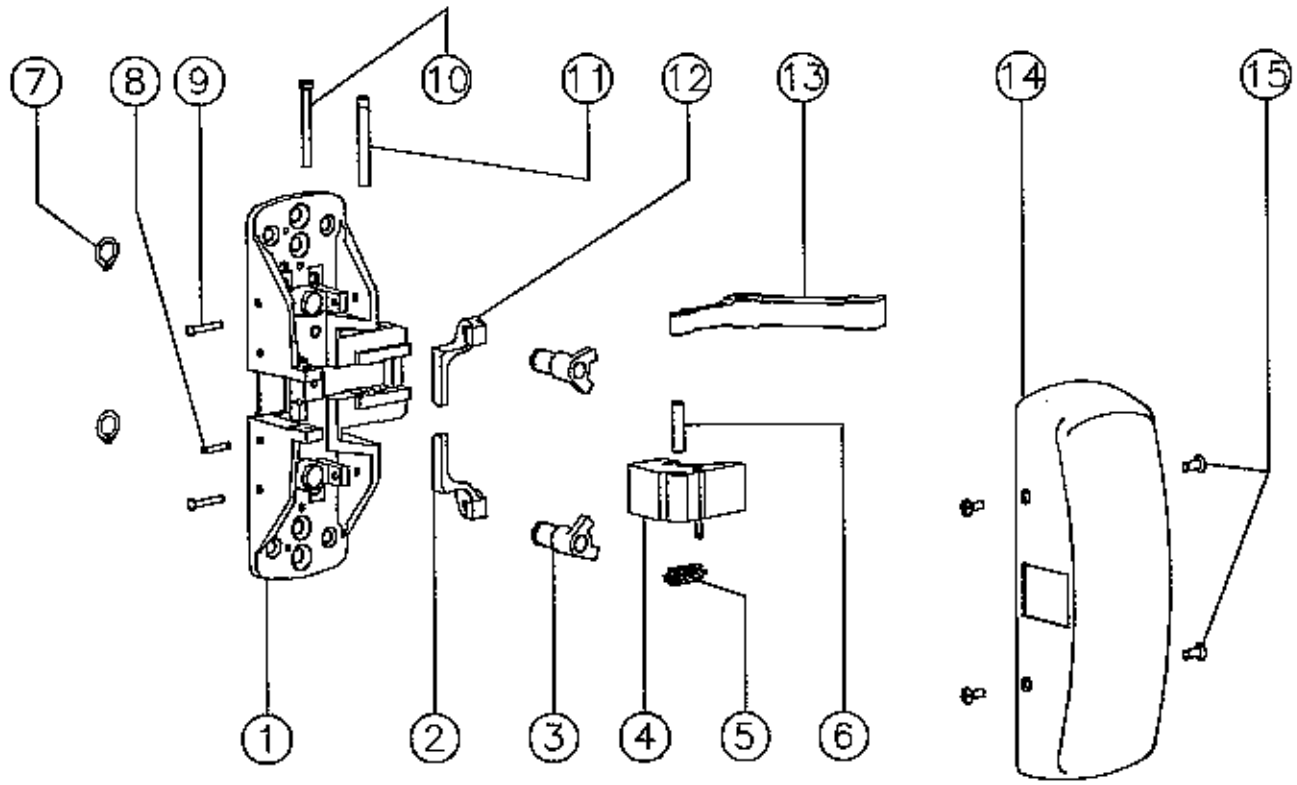
DISCONTINUED 2/5/01
AVAILABLE FOR REPLACEMENT ONLY UNTIL 2/3/2006

Parts List
Page No 88.1
Rev C
1/2/2004

			CHASSIS ASSEMBLY LESS COVER
OLD STYLE 8800	04, 10, 40, 44, 88 FUNCTIONS DISCONTINUED 2/5/01	LHRB RHRB	68-2100

ITEM	ASSY NO.	PART NO.	DESCRIPTION	QTY
1	68-2100	——	CHASSIS	1
2		68-0237	LATCHBOLT LEVER LHRB	1
3		98-0018	OUTSIDE CYLINDER HUB	2
4		98-2034	LATCHBOLT AND PIN LHRB	1
5		98-0028	LATCHBOLT SPRING	1
6		97-0040	BUSHING	1
7		01-0005	RETAINING RING	2
8		01-0008	GROOVE PIN	1
9		98-0011	PIVOT PIN LATCHBOLT LEVER	2
10		01-0013	SCREW	1
11		68-0239	PIVOT PIN LIFT ARM	1
12		68-0238	LATCHBOLT LEVER RHRB	1
13		68-0241	LIFT ARM	1
14		68-0406	COVER*	1
15		97-0052	SCREW #8-32 X 5/16 *	4
——		68-2143	SCREW PACK	1
——		649	STRIKE PACK	1

* SPECIFY FINISH



80 series Parts List

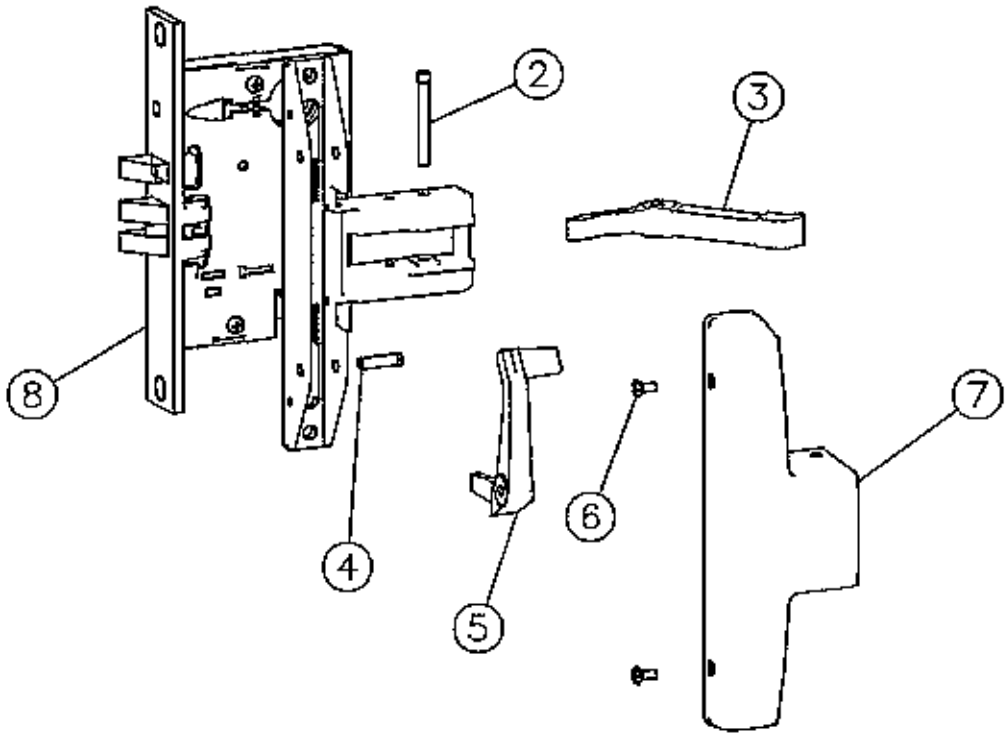
(12-)8304 (12-)8310 (12-)8313
(12-)8315 (12-)8328 (12-)8340
(12-)8343 (12-)8344 (12-)8363
(12-)8370 (12-)8371 (12-)8375
(12-)8376

Parts List
Page No. 83.1 Rev. B
11/11/2002

			CHASSIS ASSEMBLY LESS COVER
(12-)8300	ALL FUNCTIONS 1 3/4" DOOR	LHRB RHRB	68-2481 68-2482
	ALL FUNCTIONS 2" - 2 3/4" DOOR	LHRB RHRB	68-2483 68-2484

ITEM	ASSY NO.	PART NO.	DESCRIPTION	QTY
2		68-0239	PIVOT PIN LIFT ARM	1
3		68-0241	LIFT ARM	1
4		68-0479	PIVOT PIN LIFT LEVER	1
5		68-0489	LIFT LEVER LHRB 1 3/4" DOOR	1
		68-0490	LIFT LEVER RHRB 1 3/4" DOOR	
		68-0491	LIFT LEVER LHRB 2 3/4" DOOR	
		68-0492	LIFT LEVER RHRB 2 3/4" DOOR	
6		97-0052	SCREW #8-32 X 5/16 *	1
7		68-0496	COVER *	1
8	SEE 900 SERIES MORTISE		MORTISE ASSEMBLY *	1
-		68-2520	SCREW PACK STANDARD	
-		68-2522	SCREW PACK 12-	
-		68-2182	STRIKE PACK LHRB 1 3/4 (C9D8) *	
-		68-2183	STRIKE PACK RHRB 1 3/4 (C9D8) *	
-		68-2184	STRIKE PACK LHRB 2 3/4 (C9D8) *	
-		68-2185	STRIKE PACK RHRB 2 3/4 (C9D8) *	

* SPECIFY FINISH



SARGENT®

ASSA ABLOY

80 Series Parts Manual

For assistance, contact SARGENT at
800-727-5477 or www.sargentlock.com

A8231 12/17

Copyright © 2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader
in door opening solutions

Table of Contents

SARGENT®
ASSA ABLOY

Chassis Assemblies
- 8300 4
- 8400 5-10
- 8500 11-12
- 8600 13-28
- 8700 29-52
- 8800 53-67
- 8900 68-69

900 Series Mortise Locks 70-82

Rail Assemblies 83-102

700 Series ET Control 103-133

Auxiliary Controls 134-136

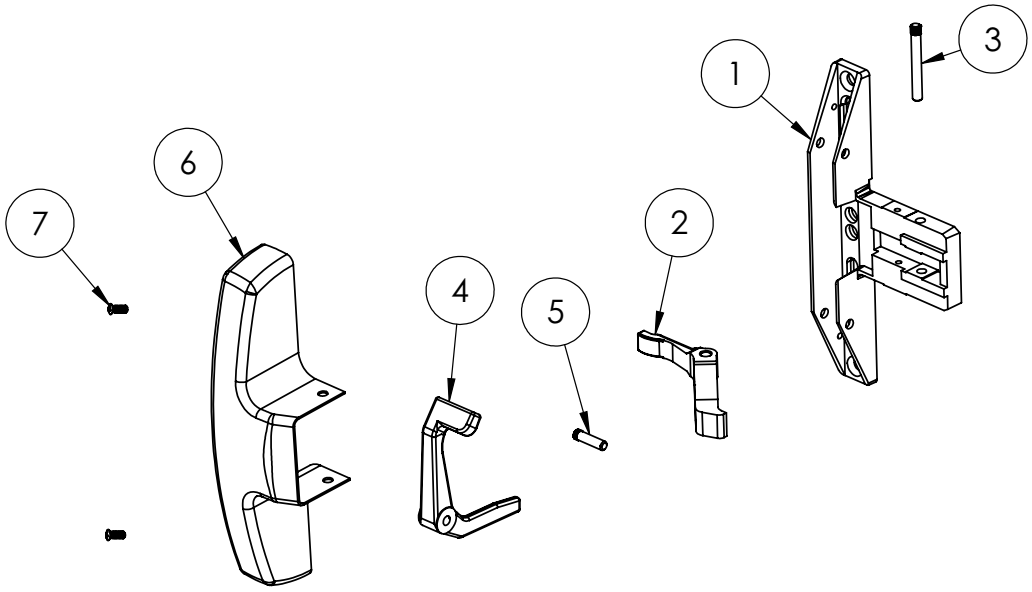
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function		Assembly No.	Description	Sellable
(12-) All functions	1 3/4" Door	68-2481	LHRB	Yes
		68-2482	RHRB	Yes
	2"-2 3/4" Door	68-2483	LHRB	Yes
		68-2484	RHRB	Yes

Item	Part No.	Description	Qty	Sellable
1	68-0486	Chassis	1	Yes
2	68-0241	Lift Arm	1	Yes
3	68-0239	Pivot Pin (Lift Arm)	1	Yes
4	68-0489	Lift Lever LHRB 1 3/4" Door	1	Yes
	68-0490	Lift Lever RHRB 1 3/4" Door	1	Yes
	68-0491	Lift Lever LHRB 2 3/4" Door	1	Yes
	68-0492	Lift Lever RHRB 2 3/4" Door	1	Yes
5	68-0479	Pivot Pin (Lift Lever)	1	Yes
6	68-0496	Cover[1]	1	Yes
7	68-3905	Cover Screw Pack[1]	2	Yes
Not Shown	—	900 Series Mortise Assembly[1,2,4]	1	Yes
	68-2520	Screw Pack Standard	1	Yes
	68-2522	Screw Pack (12-)	1	Yes
	C908	Strike Pack[3] (1 1/4" Standard Lip)	1	Yes

1. Specify finish
2. Specify hand
3. Specify lip length
4. Specify function



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

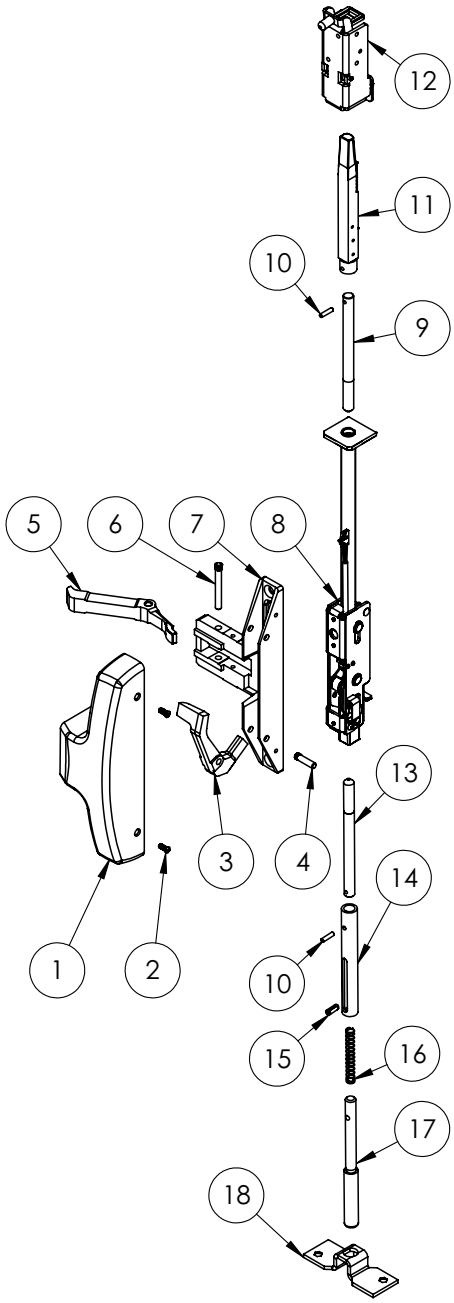
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
53-MD-(All Functions) MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0888	Bottom Plate	1	Yes
		68-3676	Screw Pack*	1	Yes
		652	Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



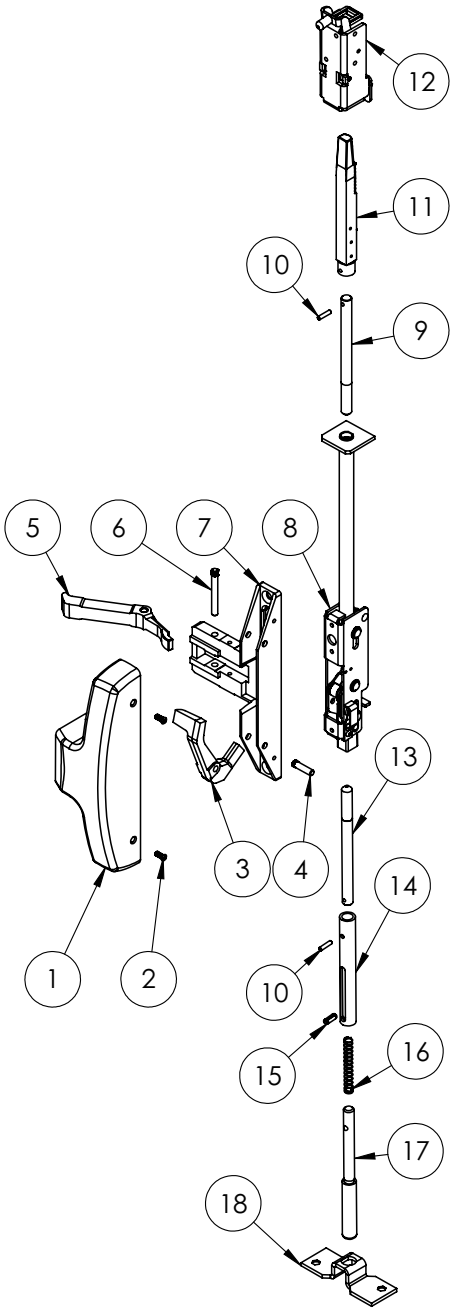
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
12-53-MD-(All Functions) 12-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12-53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0888	Bottom Plate	1	Yes
		68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height

A8231 12/17

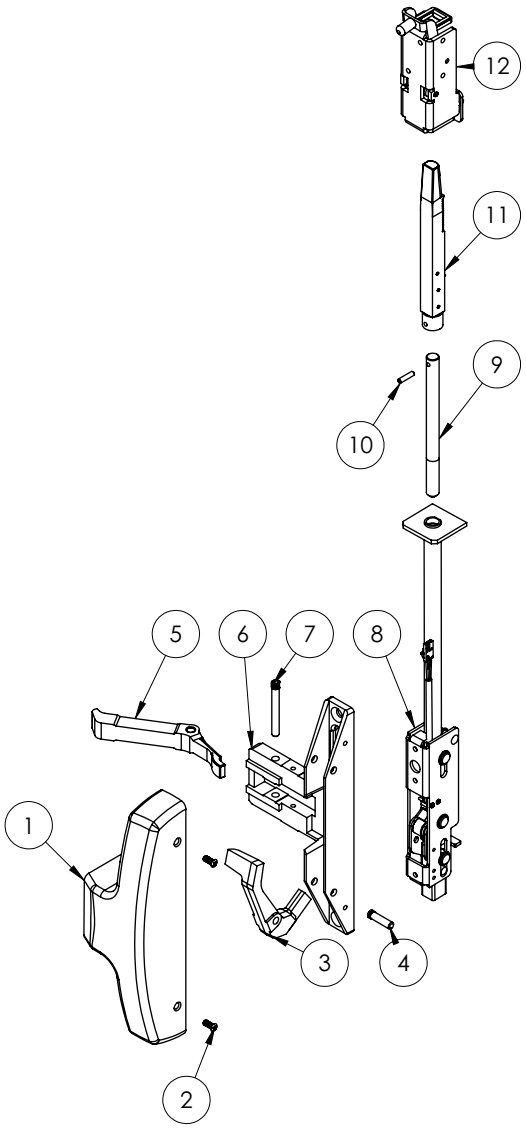
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-MD-(All Functions) NB-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

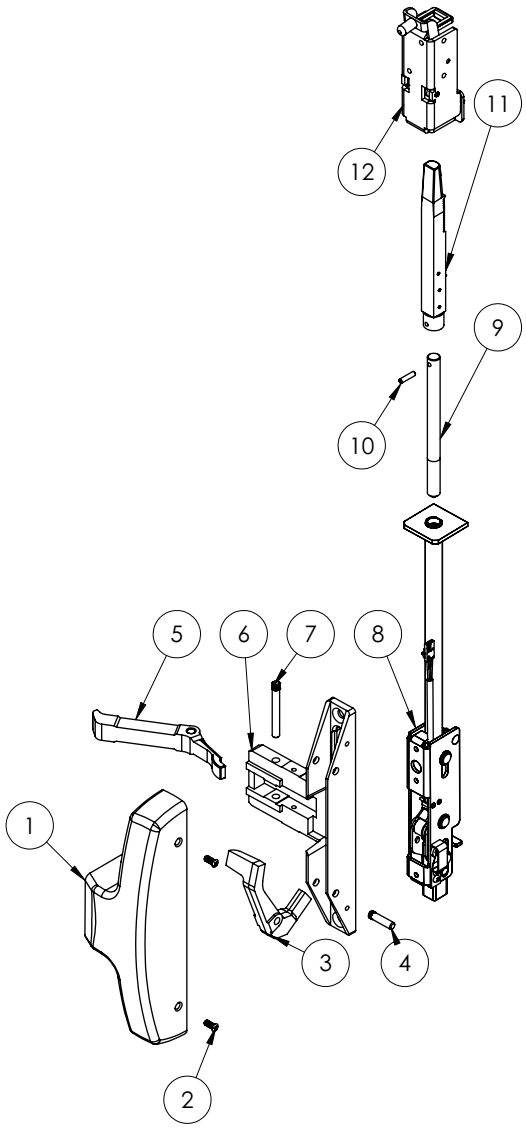
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-NB-MD-(All Functions) 12-NB-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

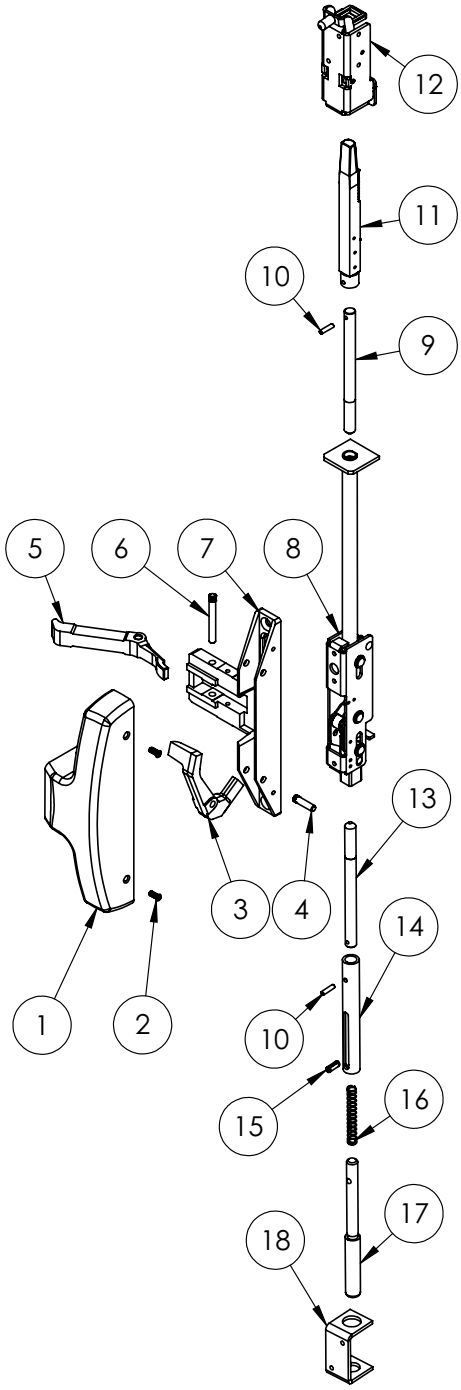
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
53-AD-(All Functions) AD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
		68-3854	53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0037	Bottom Case	1	Yes
		68-3676	Screw Pack*	1	Yes
		640	Aluminum Door Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

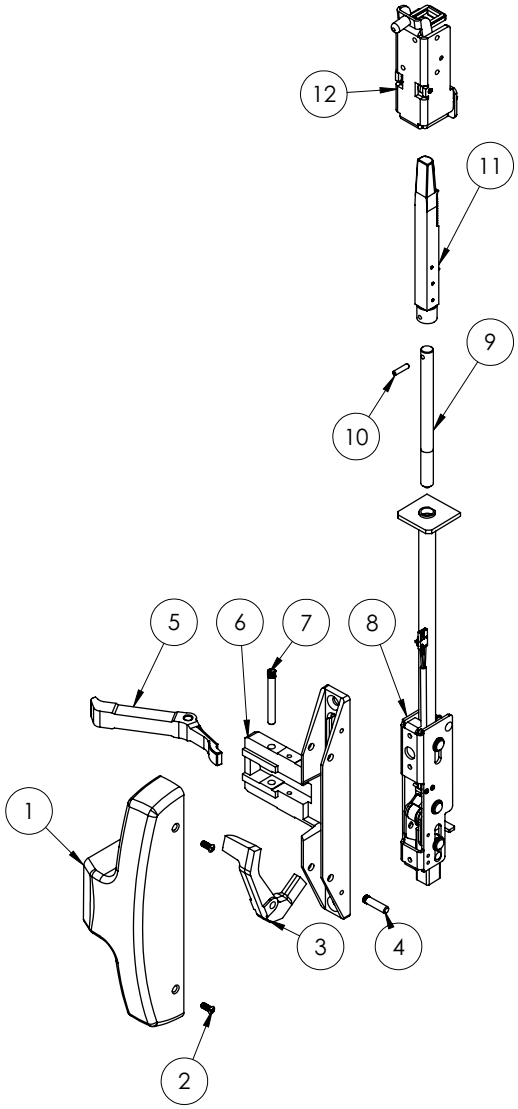
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
53-NB-AD-(All Functions) NB-AD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		639	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

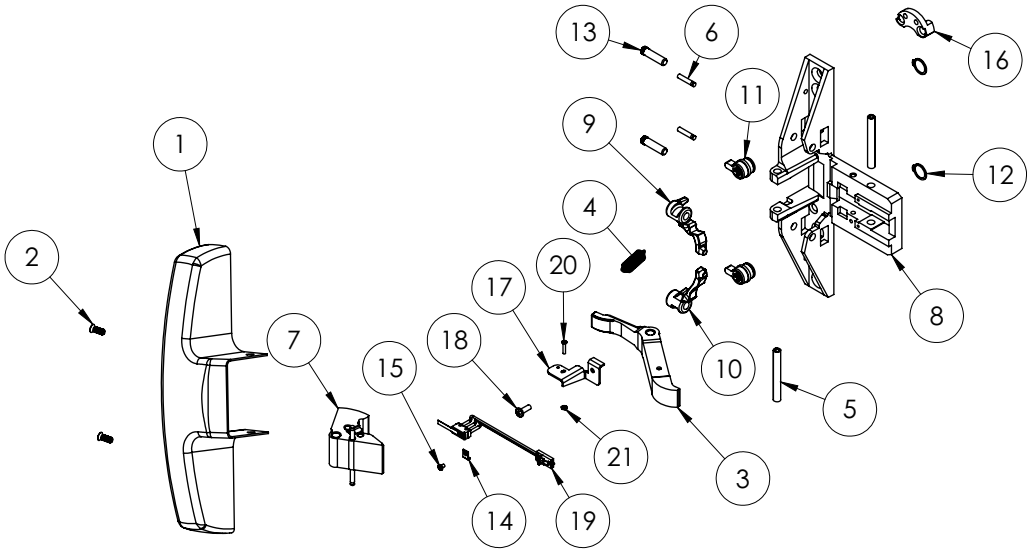
(12/53-)8504 (12/53-)8506 (12/53-)8510
(12/53-)8513 (12/53-)8515 (12/53-)8540
(12/53-)8543 (12/53-)8544 (12/53-)8546
(12/53-)8573 (12/53-)8574

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-) All functions	68-5880	LHRB/RHRB	Yes
(12-) 53- All functions	68-7411	LHRB/RHRB	Yes

Item	Assy. No.	Part No.	Description	Qty	Sellable
1	N/A	68-0495	Cover[1]	1	Yes
2		68-3905	Cover Screw Pack[1]	1	Yes
3		68-1137	Lift Arm	1	Yes
4		98-0028	Latchbolt Spring	1	Yes
5		01-4512	Spirol Pin	2	Yes
6		01-0008	Groove Pin	2	No
7		68-7420	Latchbolt Assembly (53-)	1	Yes
		68-6021	Latchbolt Assembly (Std)	1	Yes
8	68-6082	68-1624	8500 Chassis	1	Yes
9		68-1625	Lift Lever (RHRB)	1	
10		68-1626	Lift Lever (LHRB)	1	
11		94-0088	Cylinder Hub	2	
12		01-0005	Retaining Ring, Truarc 5100-43	2	
13		68-0479	Lift Lever Pivot Pin	2	
14	N/A	52-0310	Cable Clamp (53-)	1	Yes
15		01-1482	Cr-Phms (#2-56 X 1/8") (53-)	1	Yes
16		13-0458	Cylinder Retainer Pack (04 & 044 Functions Only)	1	Yes
17		68-1686	Switch Bracket (53-)	1	Yes
18		01-1220	#6-32 X 3/8" Length Ph Pn Hd Machine Screw (53-)	1	Yes
19		52-4545	Switch Assembly (53-)	1	Yes
20		01-9446	Machine Screw (#1-72 X 11/32" Ph Fl Hd) (53-)	1	Yes
21		01-0909	Hex Machine Screw Nut (53-)	1	Yes
Not Shown		68-2512	Screw Pack	1	Yes
		657	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

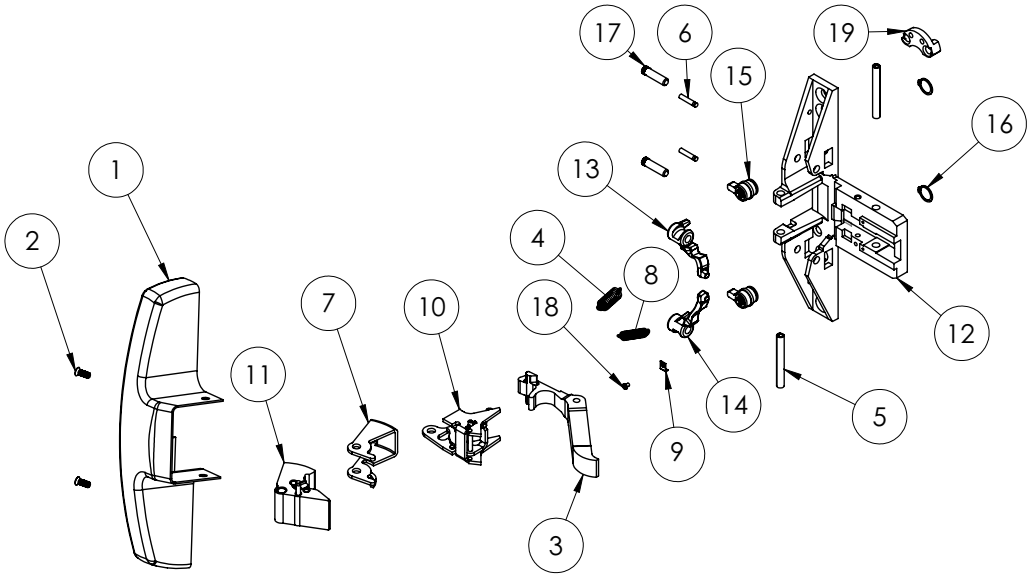
(12-/GL-/59-)8504 (12-/GL-/59-)8506 (12-/GL-/59-)8510
(12-/GL-/59-)8513 (12-/GL-/59-)8515 (12-/GL-/59-)8540
(12-/GL-/59-)8543 (12-/GL-/59-)8544 (12-/GL-/59-)8546
(12-/GL-/59-)8573 (12-/GL-/59-)8574

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-)GL- All functions	68-5881	LHRB/RHRB	YES
(12-)59- All functions	68-5882	LHRB/RHRB	YES

Item	Assy. No.	Part No.	Description	Qty	Sellable
1	N/A	68-1020	Cover[1]	1	Yes
2		—	Screw Pack[1]	1	Yes
3		68-1353	Lift Arm (Guarded)	1	Yes
4		98-0028	Latchbolt Spring	1	Yes
5		01-4512	Spirol Pin	2	Yes
6		01-0008	Groove Pin	2	No
7		68-1352	Guide	1	Yes
8		68-1394	Extension Spring	1	Yes
9		52-0310	Cable Clamp (59-)	1	Yes
10		68-5949	Guard Bracket & Switch Assembly (59-)	1	No
		68-5947	8500 Guard Bracket Assembly (Gl-)	1	No
11		68-4415	Guarded Latchbolt	1	Yes
12	68-6082	68-1624	8500 Chassis	1	Yes
13		68-1625	Lift Lever (RhRb)	1	
14		68-1626	Lift Lever (LhRb)	1	
15		94-0088	Cylinder Hub	2	
16		01-0005	Retaining Ring	2	
17		68-0479	Lift Lever Pivot Pin	2	
18	N/A	01-1482	Cr-Phms (#2-56 X 1/8") (59-)	1	Yes
19		13-0458	Cylinder Retainer Pack (04 & 044 Functions Only)	1	Yes
Not Shown		68-2512	Screw Pack	1	Yes
		657	Strike Pack	1	Yes

1. Indicates finish required



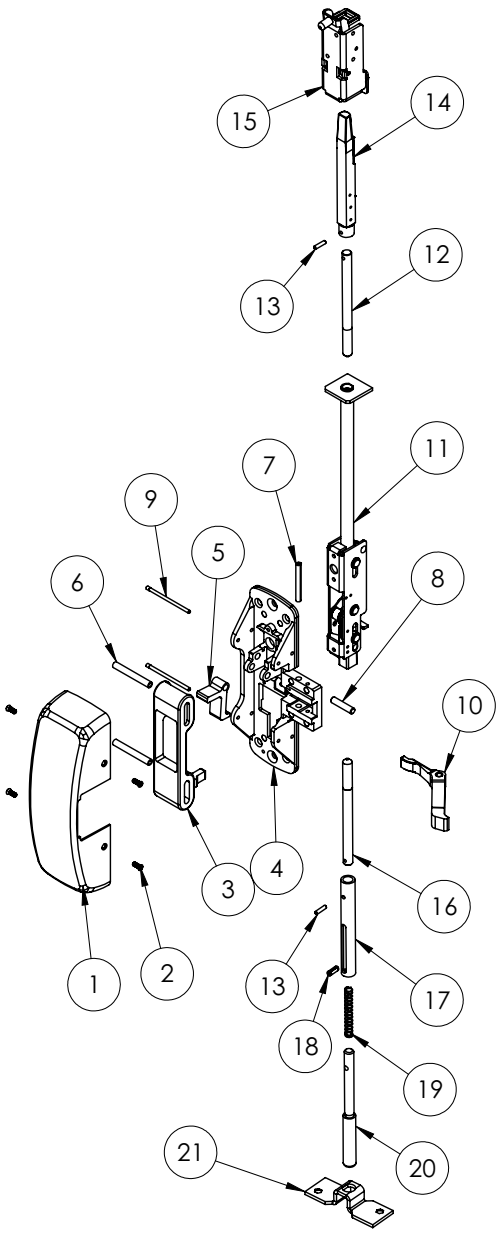
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-MD- 59-MD- MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack (W)*	1	Yes
		652	Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

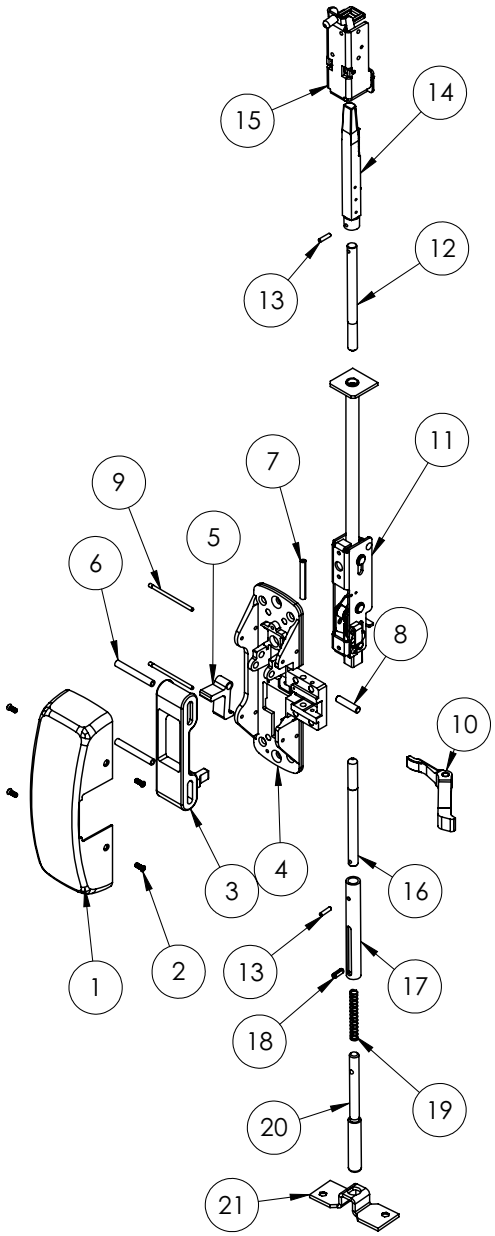
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-MD- 12-59-MD- 12-MD- (All Functions	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12- 53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack		Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-



A8231 12/17

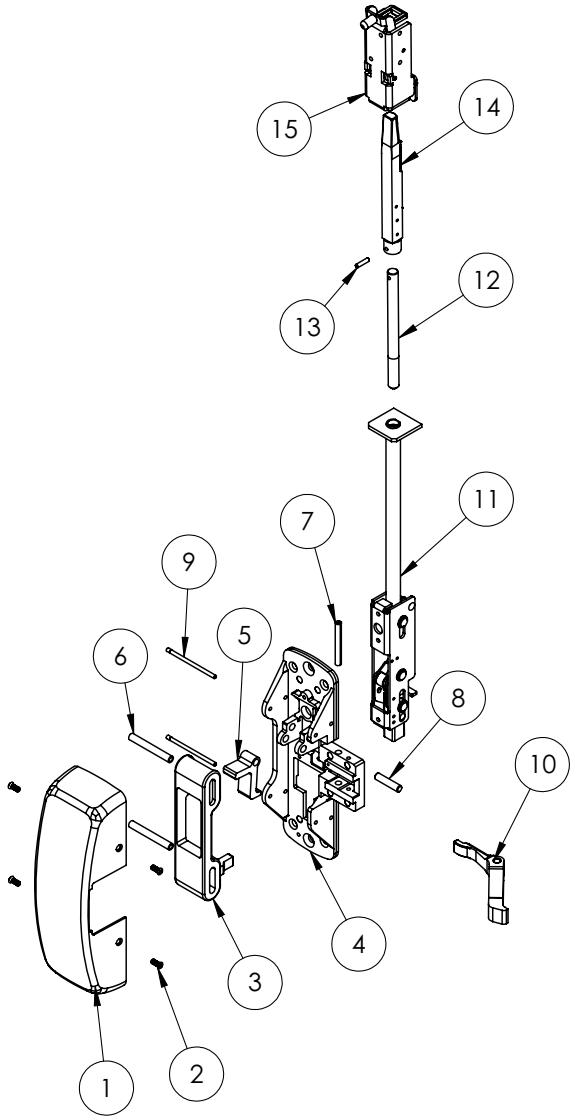
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-MD- 59-NB-MD- NB-MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

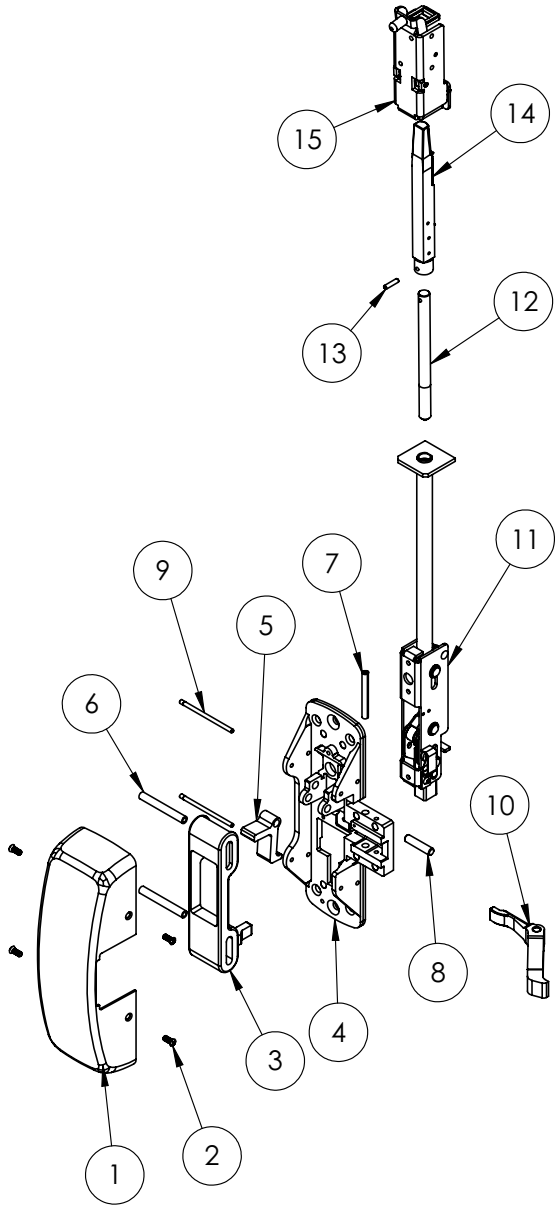
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-NB-MD- 12-59-NB-MD- 12-NB-MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		
11	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12- 53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
		68-5375	Top Case Assembly 1/4" Cladded		Yes
		68-5376	Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-



A8231 12/17

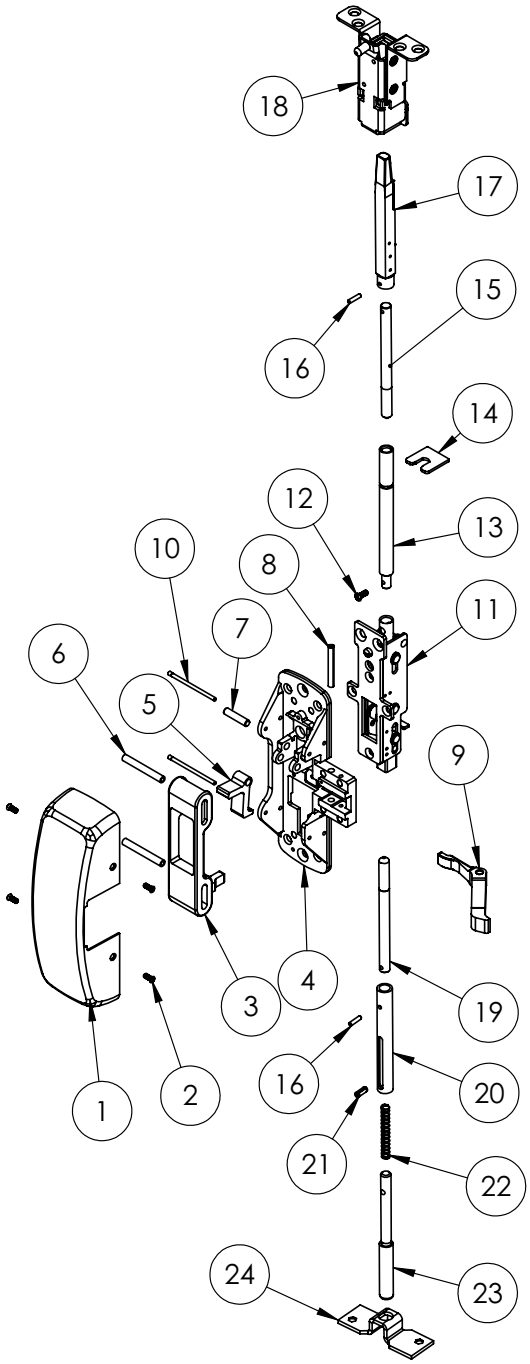
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-WD- 59-WD- WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	Inner Chassis Assembly	1	Yes
	68-3859		53- Inner Chassis Assembly[3]	1	Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	2	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	691B	660B	Bottom Rod[1,2]	1	Yes
20		94-0039	Bolt Sleeve	1	Yes
21		01-4389	Roll Pin	1	Yes
22		97-0454	Spring (Bottom Bolt)	1	Yes
23		94-0038	Bottom Bolt	1	Yes
24	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		652	Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-
4. Only when used w/ Aux Control



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

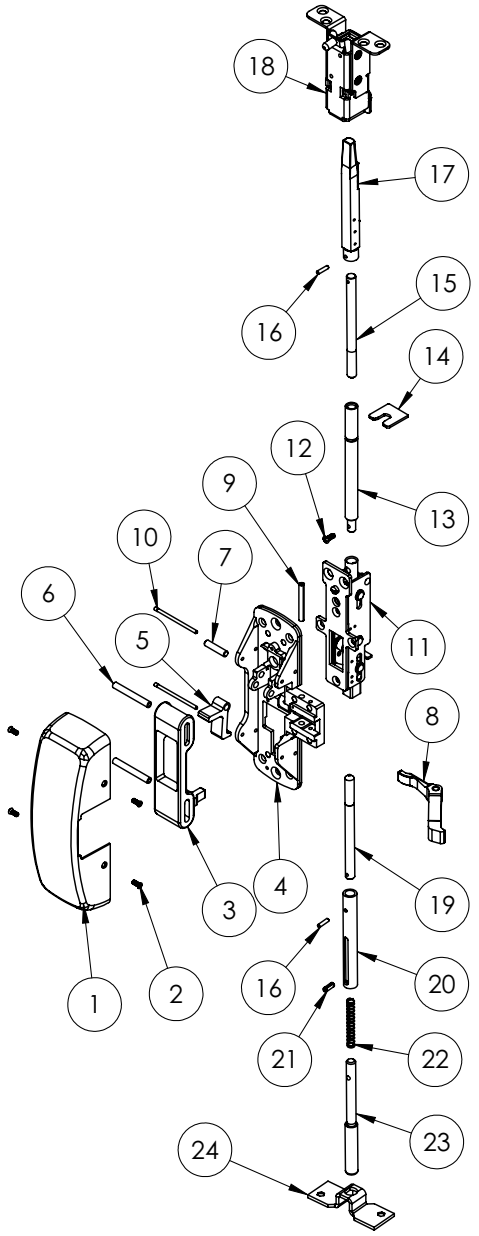
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

12-53-WD- 8606 8610 8613 8615
12-59-WD- 8640 8643 8646 8673
12-WD- 8674

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-WD- 12-59-WD- 12-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
9		01-4512	Spirol Pin	1	Yes
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	12-Inner Chassis Assembly	1	Yes
	68-3859		12-53- Inner Chassis Assembly[3]	1	Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	2	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and BracketAssembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	691B	660B	Bottom Rod[1,2]	1	Yes
20		94-0039	Bolt Sleeve	1	Yes
21		01-4389	Roll Pin	1	Yes
22		97-0454	Spring (Bottom Bolt)	1	Yes
23		94-0038	Bottom Bolt	1	Yes
24	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-
4. Only when used w/ Aux Control

A8231 12/17

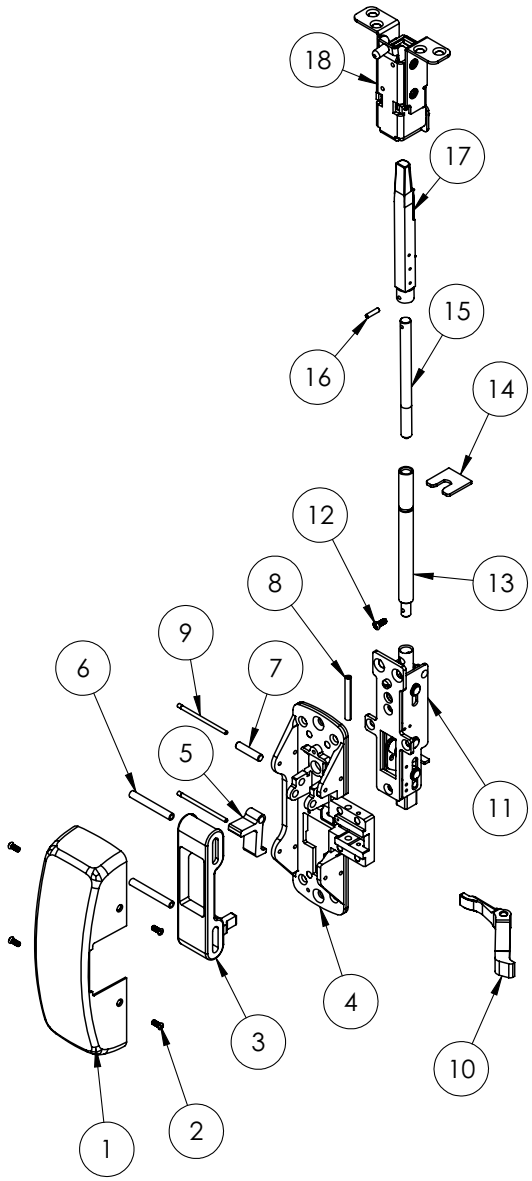
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-WD- 59-NB-WD NB-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
9		68-0012	Roller (Main Slide)	1	Yes
11	68-3580	N/A	Inner Chassis Assembly	1	Yes
	68-3859		53- Inner Chassis Assembly[3]		Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	1	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-
4. Only when used w/ Aux Control



A8231 12/17

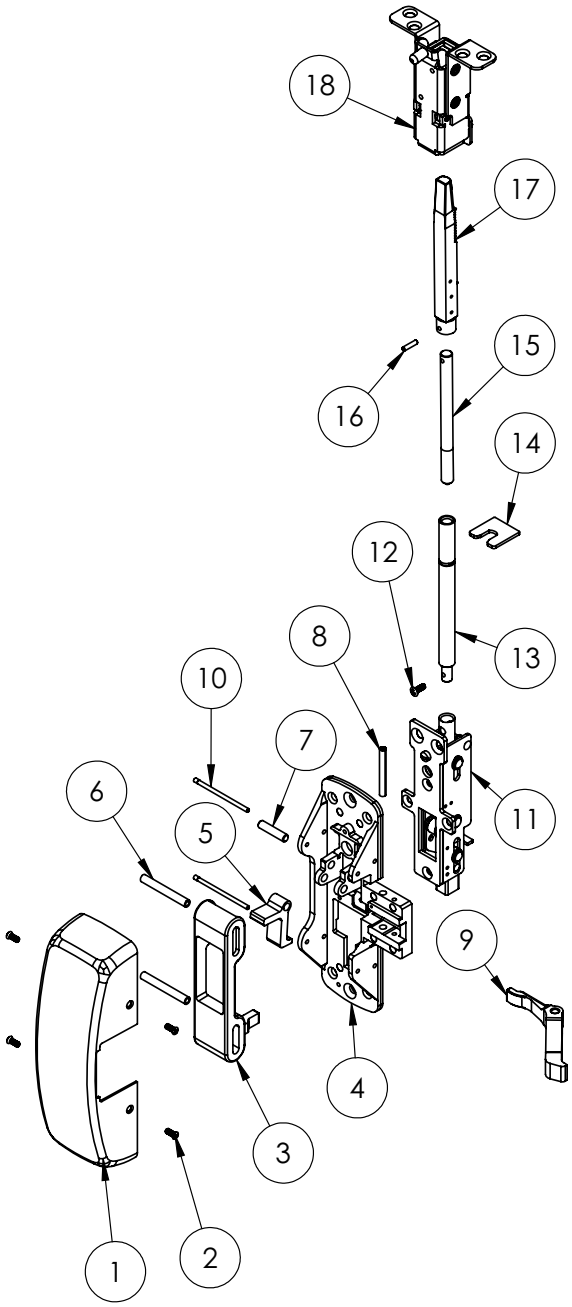
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
12-53-NB-WD- 12-59-NB-WD- 12-NB-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T (4)	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0112	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	12-Inner Chassis Assembly	1	Yes
	68-3859		12-53- Inner Chassis Assembly[3]		Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	1	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-
4. Only when used w/ Aux Control



A8231 12/17

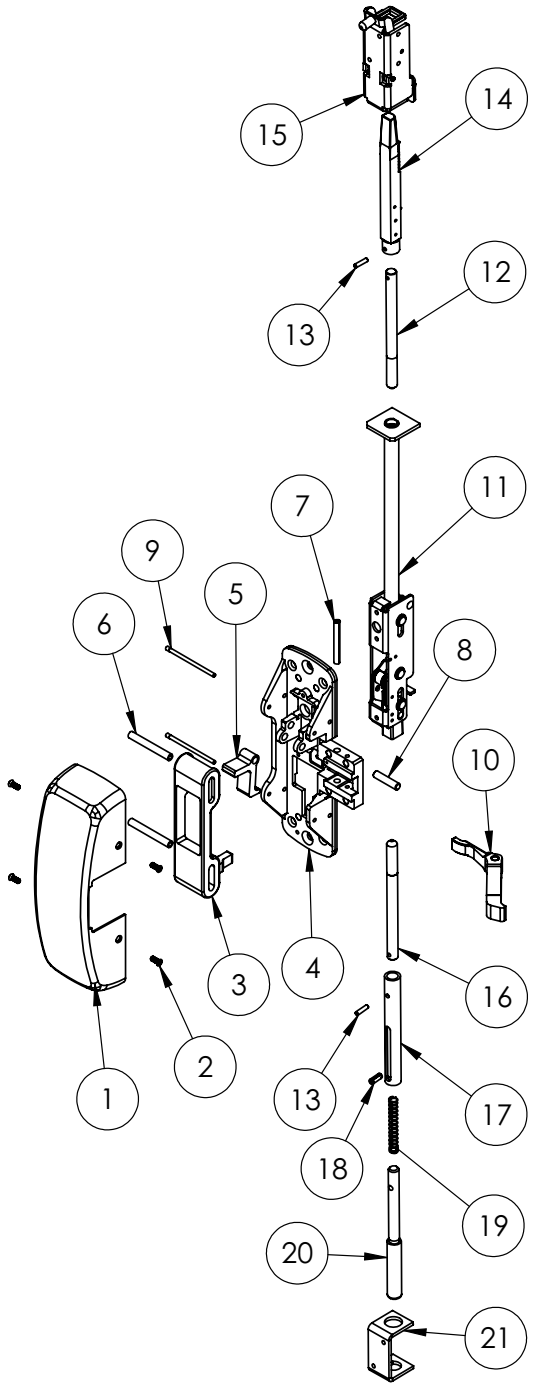
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-AD- 59-AD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0037	Bottom Case	1	Yes
		68-4389	Screw Pack (W)*	1	Yes
		640	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

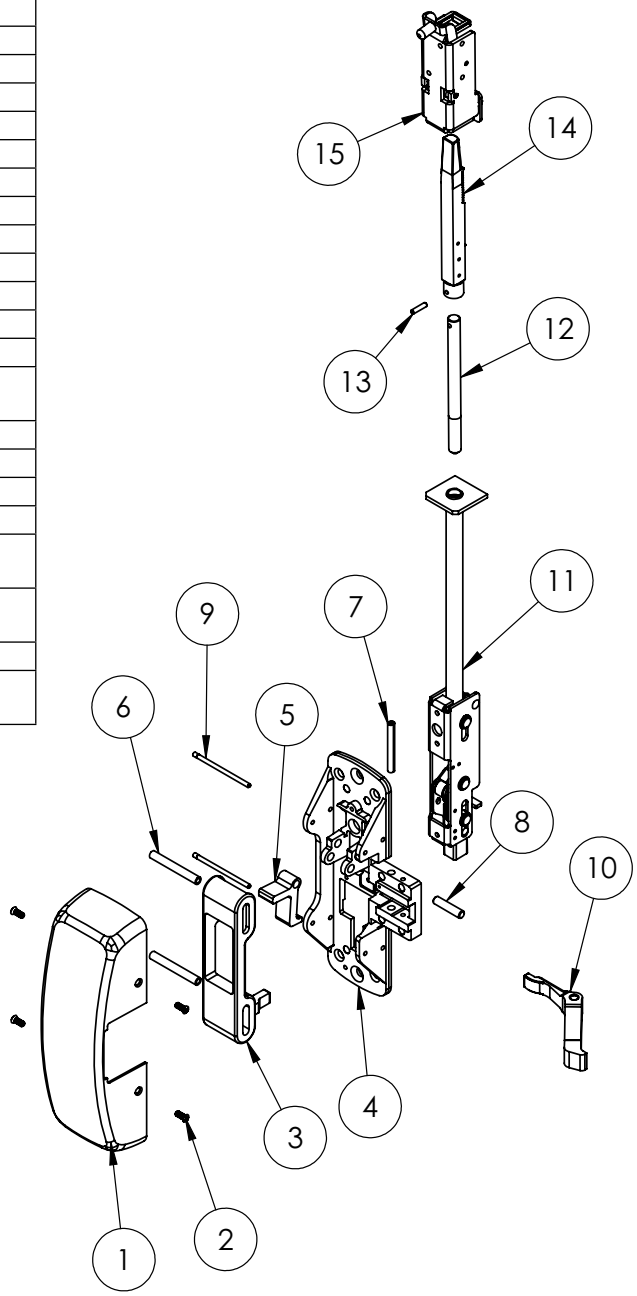
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
53-NB-AD- 59-NB-AD- AD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0241	Lift Arm	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		639	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



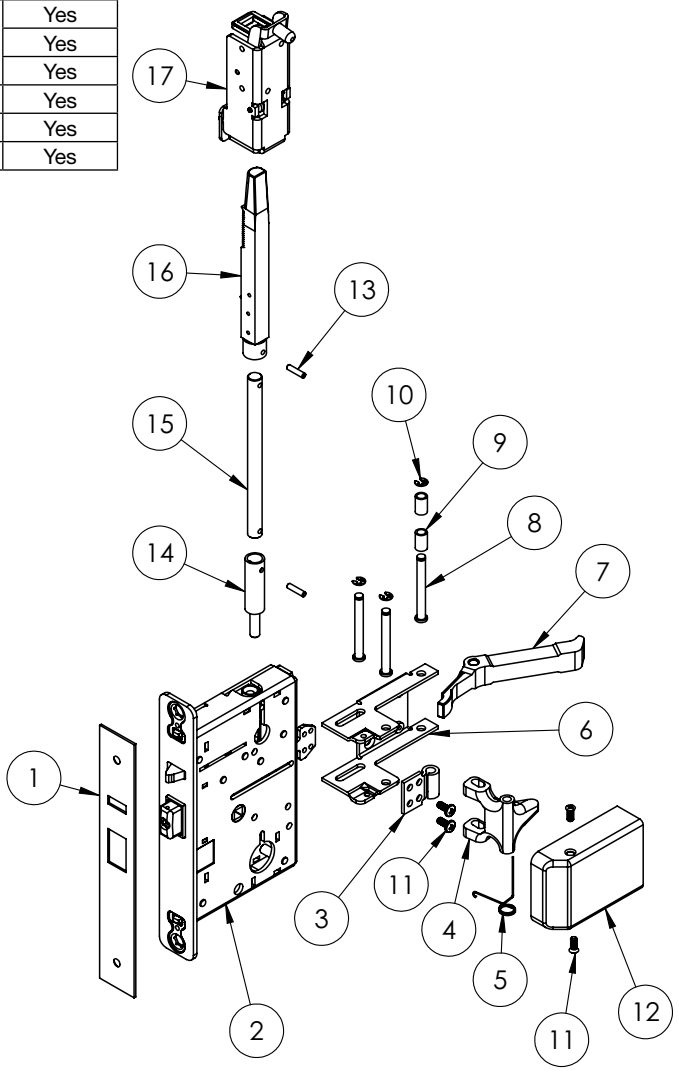
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-1186	Active Outside Front[1]	1	Yes
2	68-4239	N/A	Active Mortise Case	1	Yes
3	68-4264	68-1327	Link Connect (Pull Lever)	1	Yes
4		68-1309	Pull Lever Low Profile	1	Yes
5		68-1332	Torsion Spring (Pull Lever)	1	Yes
6		68-1313	Pivot Pin	3	Yes
7		68-0241	Lift Arm	1	Yes
8		68-1310	Pivot Bracket	1	Yes
9		01-4509	Retaining Ring	3	Yes
10		68-1311	Lift Arm Spacer	2	Yes
11	N/A	68-4373	Screw Pack (LP)	1	Yes
12		68-1317	Chassis Cover (LP)*	1	Yes
13	692L	01-0696	Coiled Pin	2	Yes
14		68-1339	Connecting Tube	1	Yes
15		661L	Top Rod (LP)	1	Yes
16		68-4840	Latch Bolt Assembly	1	Yes
17	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Panel		Yes
	68-5376		Top Case Assembly 1/2" Panel		Yes
	N/A	68-4389	Screw Pack	1	Yes
		650	Strike Pack	1	Yes
		77-0883	A.S.A. Strike (Curved Lip)*[2]	1	Yes

*Specify Finish
1. Only available in 32D finish
2. LS function only



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

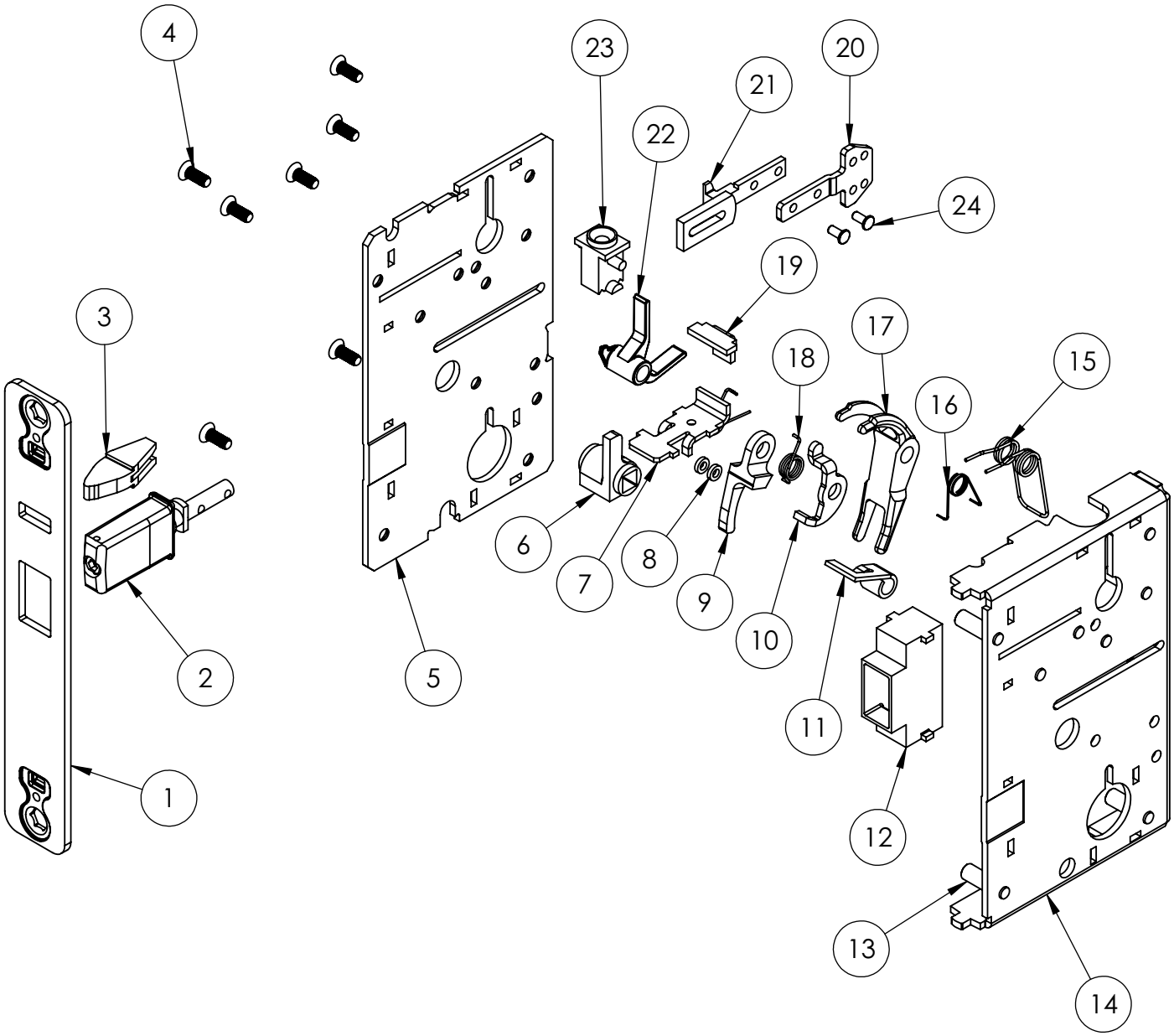
Item	Part No.	Description	Qty	Sellable
1	68-1188	Active Inside Front	1	No
2	68-1167	Active Latchbolt	1	Yes
3	68-1166	Activation Bolt	1	Yes
4	01-4402	#8-32x7/16" Flat PH U/C MS	7	Yes
5	68-1338	Mortise Cap	1	No
6	68-1476	Outside Hub (LP)	1	Yes
7	68-1291	Slide	1	No
8	68-1330	Bushing (LP)	2	Yes
9	68-1168	Active Case Pivot	1	Yes
10	68-1172	Retractor	1	Yes
11	68-1293	Fire Stop	1	Yes
12	68-1220	Active Bolt Guide	1	Yes
13	82-0294	Post (Screw and Case)	8	No
14	68-1337	Mortise Case	1	No
15	68-1253	Spring (Top Mount)	1	Yes
16	68-1265	Spring (Active Lever)	1	Yes
17	68-1333	Active Lever	1	Yes
18	68-1198	Torsion Spring (Retractor)	1	Yes
19	68-1246	Top Pusher Guide	1	Yes
20	68-1328	Link Latchbolt Tail	1	No
21	68-1334	Latchbolt Extension/Slide	1	No
22	68-1292	Upper Guard	1	Yes
23	68-1336	Top Mount	1	Yes
24	01-0424	Rivet	2	No

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

12-LP **8606** **8610** **8613** **8615**
LP **8640** **8643** **8646** **8673**
12-LS **8674**
LS

SARGENT®
ASSA ABLOY



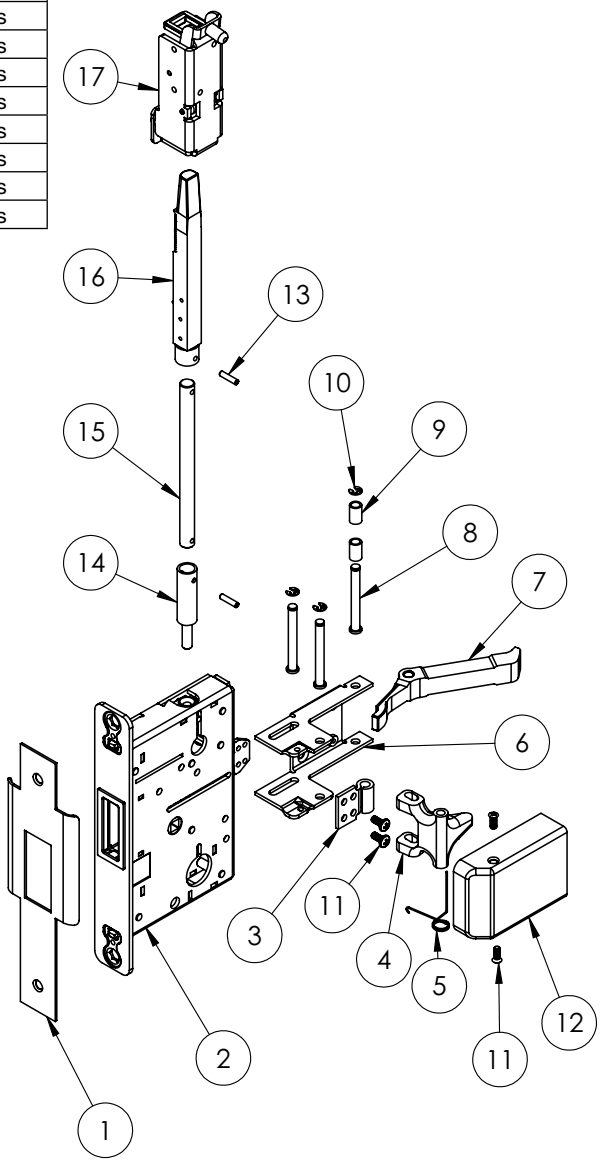
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-1183	Inactive Outside Front[1]	1	Yes
2	68-4238	N/A	Inactive Mortise Case	1	Yes
3	68-4264	68-1327	Link Connect (Pull Lever)	1	Yes
4		68-1309	Pull Lever Low Profile	1	Yes
5		68-1332	Torsion Spring (Pull Lever)	1	Yes
6		68-1313	Pivot Pin	3	Yes
7		68-0241	Lift Arm	1	Yes
8		68-1310	Pivot Bracket	1	Yes
9		01-4509	Retaining Ring	3	Yes
10		68-1311	Lift Arm Spacer	2	Yes
11	N/A	68-1317	Chassis Cover (LP)*	1	Yes
12		68-4373	Screw Pack (LP)	1	Yes
13	692L	01-0696	Coiled Pin	2	Yes
14		68-1339	Connecting Tube	1	Yes
15		661L	Top Rod (LP)	1	Yes
16		68-4840	Latch Bolt Assembly	1	Yes
17	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Panel		Yes
	68-5376		Top Case Assembly 1/2" Panel		Yes
	N/A	68-4389	Screw Pack	1	Yes
		650	Strike Pack	1	Yes

*Specify Finish
1. Only available in 32D finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

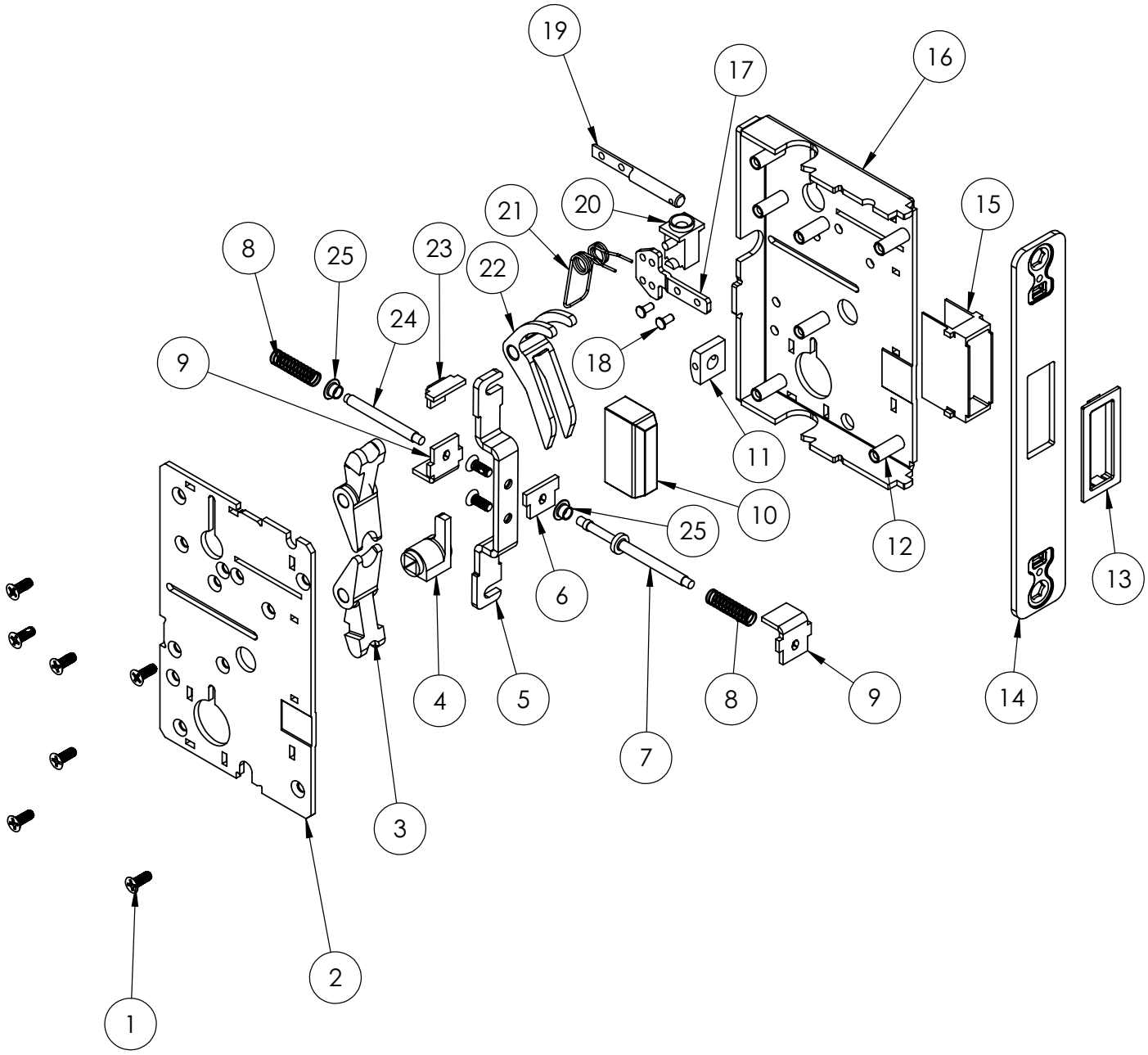
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty	Sellable
1	01-4402	#8-32x7/16" Flat PH U/C MS	9	Yes
2	68-1338	Mortise Cap	1	No
3	68-1164	Pusher Lever	2	Yes
4	68-1476	Outside Hub (LP)	1	Yes
5	68-1174	Pusher Slide	1	Yes
6	68-1176	Pusher Rod Guide	1	No
7	68-1177	Pusher Rod	1	No
8	99-0057	GD Bolt Spring	2	Yes
9	68-1491	Rod Guide Stop	2	No
10	68-1163	Pusher Bolt	1	Yes
11	68-1329	Inactive Latchbolt Actuator	1	No
12	82-0294	Post (Screw and Case)	7	No
13	68-1531	Inactive Bolt Guide	1	Yes
14	68-1187	Inactive Inside Front	1	No
15	68-1222	Inactive Bolt Guide	1	Yes
16	68-1337	Mortise Case	1	No
17	68-1328	Link Latchbolt Tail	1	No
18	01-0424	Rivet	2	No
19	68-1335	Inactive Latchbolt Tail	1	No
20	68-1336	Top Mount	1	Yes
21	68-1253	Spring (Top Mount)	1	Yes
22	68-1405	Inactive Lever	1	Yes
23	68-1246	Top Pusher Guide	1	Yes
24	68-1251	Pusher Rod	1	No
25	99-0072	GD Bolt Eyelet	2	Yes

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



A8231 12/17

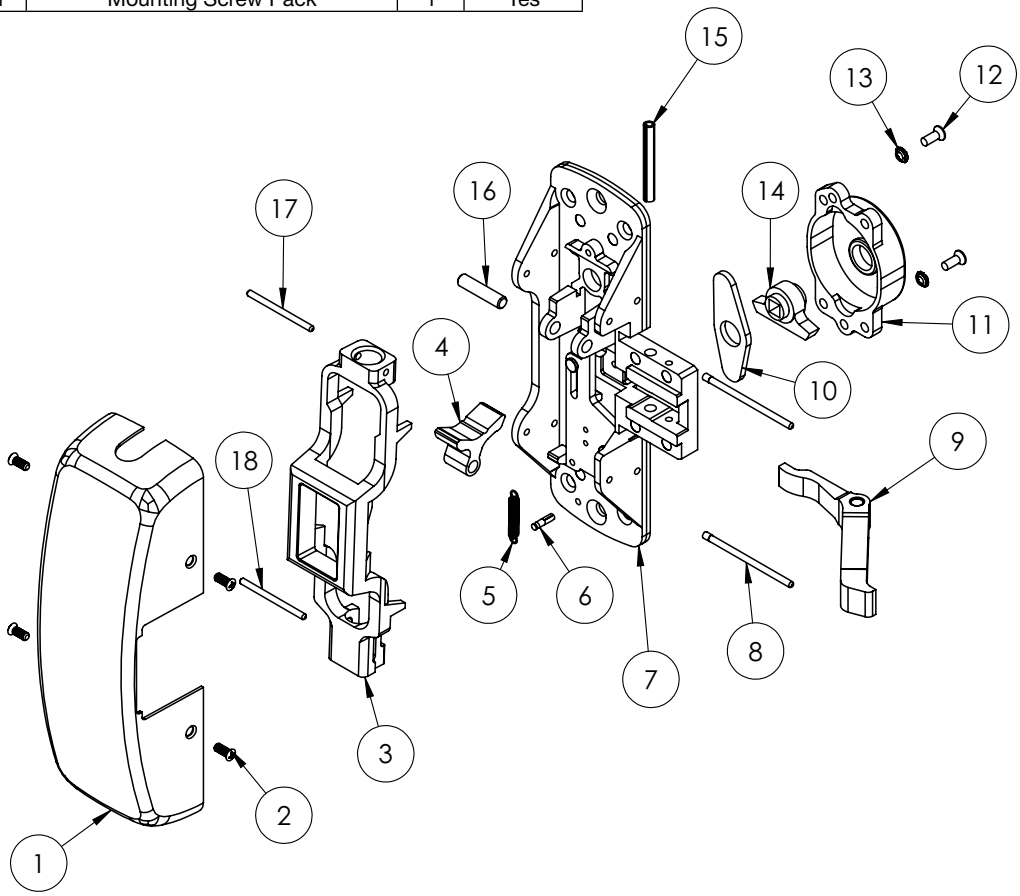
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
06, 13	68-2201 (LHRB)	Chassis Assembly	Yes
	68-2202 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-2201(LHRB) 68-2202(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
8		68-0323	Chassis Pin	2	Yes
9		68-0241	Lift Arm	1	Yes
10		97-0043	Knob Hub Retainer	1	Yes
11		68-0367	Knob Hub Cover	2	Yes
12		01-3384	8-32x7/16 PH FH MS	2	Yes
13		01-0930	Countersunk Lock Washer	2	Yes
14		97-0042	Knob Hub	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-0324	Lift Lever Pivot Pin	1	Yes
17	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

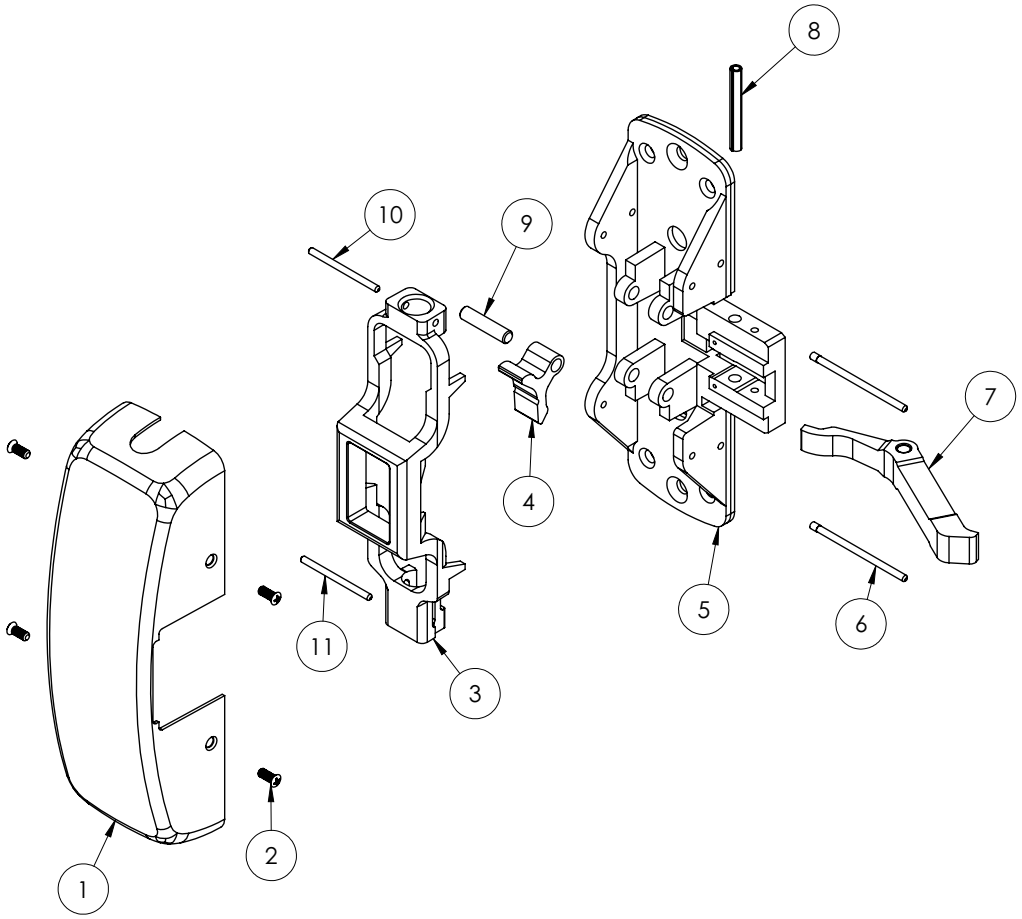
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
10, 40	68-2163 (LHRB)	Chassis Assembly	Yes
	68-2164 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2163(LHRB) 68-2164(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		68-0326	Chassis	1	Yes
6		68-0323	Chassis Pin	2	Yes
7		68-0241	Lift Arm	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0324	Lift Lever Pivot Pin	1	Yes
10	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
11		97-0048	Bottom Rod Adjustment Pin	1	Yes
12		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

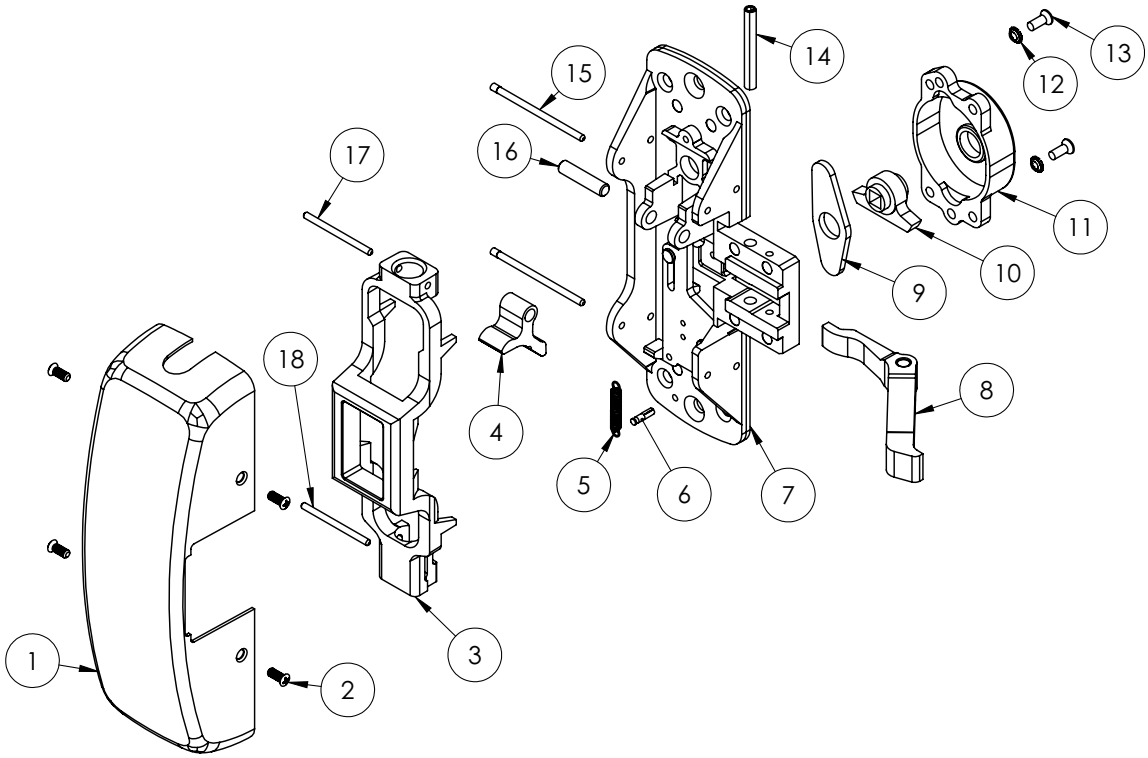
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
15, 43, 46, 73, 74	68-2207 (LHRB)	Chassis Assembly	Yes
	68-2208 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Cover Screw Pack*	1	Yes
3	68-2207(LHRB) 68-2208(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
8		68-1137	Lift Arm	1	Yes
9		97-0043	Knob Hub Retainer	1	Yes
10		97-0042	Knob Hub	1	Yes
11		68-0367	Knob Hub Cover	2	Yes
12		01-0930	Countersunk Lock Washer	2	Yes
13		01-3384	8-32x7/16 PH FH MS	2	Yes
14		01-4512	Spirol Pin	1	Yes
15		68-0323	Chassis Pin	2	Yes
16		68-0324	Lift Lever Pivot Pin	1	Yes
17	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

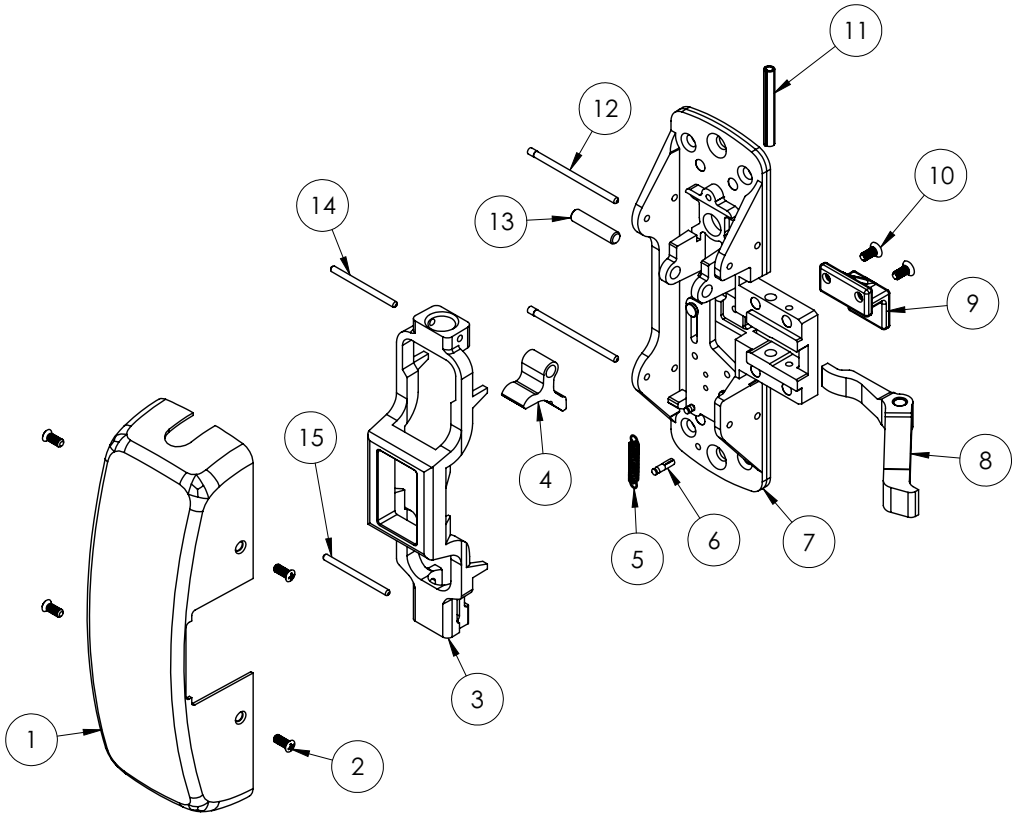
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
28	68-2210 (LHRB)	Chassis Assembly	Yes
	68-2211 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2210(LHRB) 68-2211(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2415	Chassis and Slide Assembly, LHRB	1	No
		68-2416	Chassis and Slide Assembly, RHRB		No
8		68-0241	Lift Arm	1	Yes
9		97-0089	Thumb Piece Lever	1	Yes
10		01-1146	8-32x3/8 PH FH U'CUT Screw	2	Yes
11		01-4512	Spirol Pin	1	Yes
12		68-0323	Chassis Pin	2	Yes
13		68-0324	Lift Lever Pivot Pin	1	Yes
14	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
15		97-0048	Bottom Rod Adjustment Pin	1	Yes
16		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

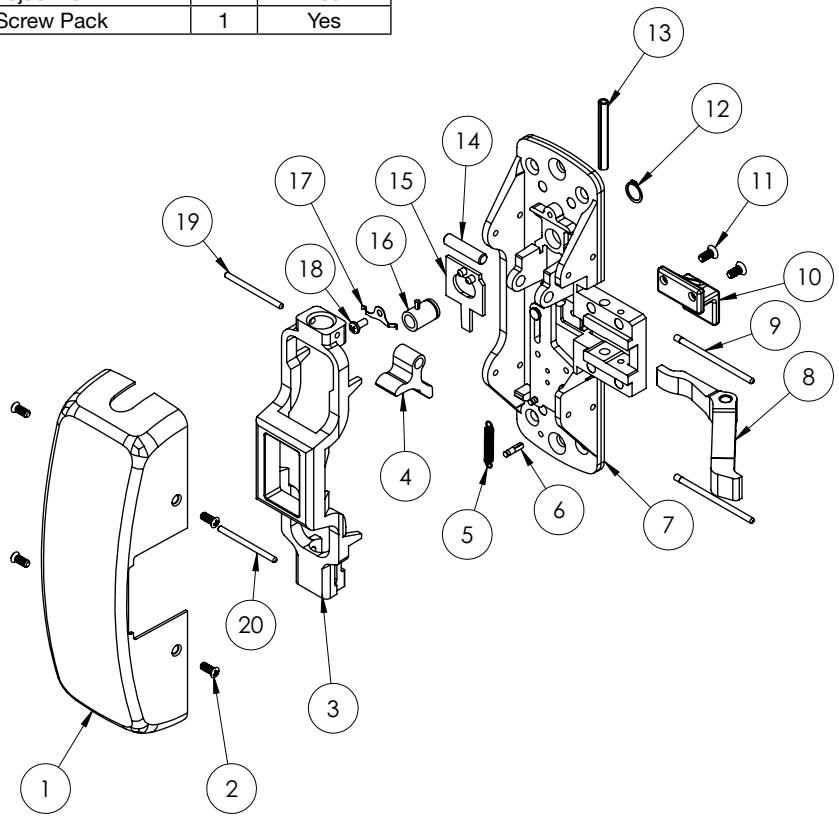
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
62, 63	68-2204 (LHRB)	Chassis Assembly	Yes
	68-2205 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2204(LHRB) 68-2205(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2415	Chassis and Slide Assembly, LHRB	1	No
		68-2416	Chassis and Slide Assembly, RHRB		No
8		68-0241	Lift Arm	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		97-0089	Thumb Piece Lever	1	Yes
11		01-1146	8-32x3/8 PH FH U'CUT Screw	2	Yes
12		01-0005	Retaining Ring	1	Yes
13		01-4512	Spirol Pin	1	Yes
14		68-0324	Lift Lever Pivot Pin	1	Yes
15		68-2198	Locking Slide Assembly, LHRB	1	Yes
		68-2199	Locking Slide Assembly, RHRB		Yes
16		97-2048	Cylinder Hub and Pin Assembly	1	Yes
17		68-0368	Locking Slide Spring, LHRB	1	Yes
		97-0006	Locking Slide Spring, RHRB		Yes
18		01-1190	6-32x5/16 PH PNHD Self Tap	1	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

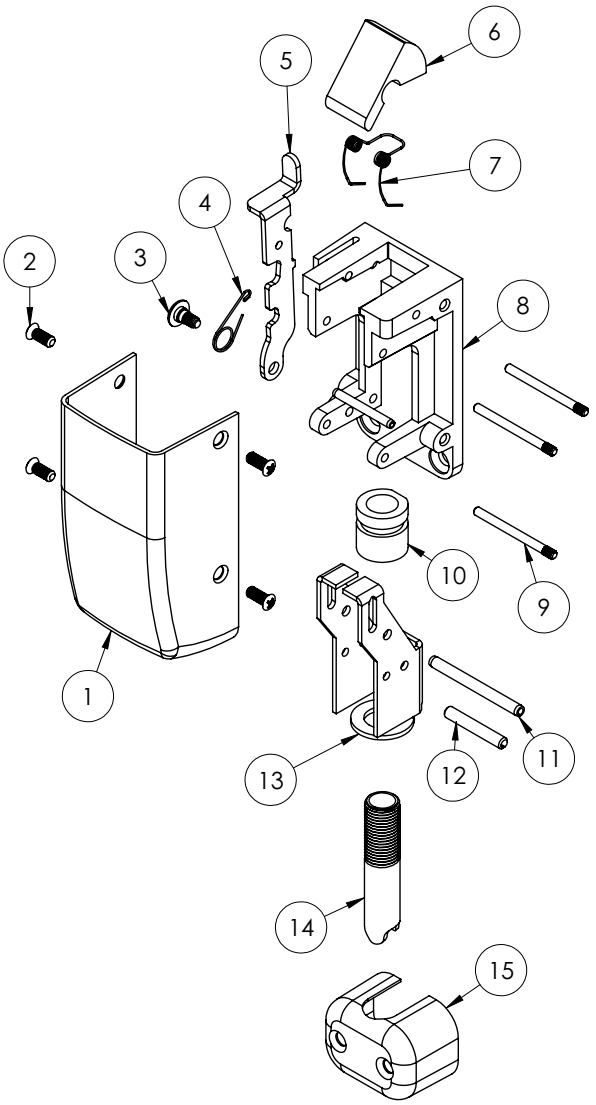
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	97-2434 Manufactured Before 11/11/2002	Top Case Assembly	Yes
	68-4557 Manufactured After 11/11/2002		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2434	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		97-0296	Latch Bolt	1	Yes
7		97-0300	L.B. Spring	1	Yes
8		97-0299	Chassis	1	Yes
9		97-0294	Pivot Pin	3	Yes
11		01-0461	Spirol Pin	1	Yes
12		01-0002	Roll Pin	1	Yes
3	68-4557	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		97-0296	Latch Bolt	1	Yes
7		97-0300	L.B. Spring	1	Yes
8		97-0299	Chassis	1	Yes
9		97-0294	Pivot Pin	1	Yes
10		68-1455	Top Rod Adjuster	1	Yes
11		01-0461	Spirol Pin	1	Yes
12		01-0002	Roll Pin	1	Yes
13		97-0298	Top Slide	1	Yes
14	N/A	670T	Top Rod	1	Yes
15		97-0020	Rod Guide*	1	Yes
16		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

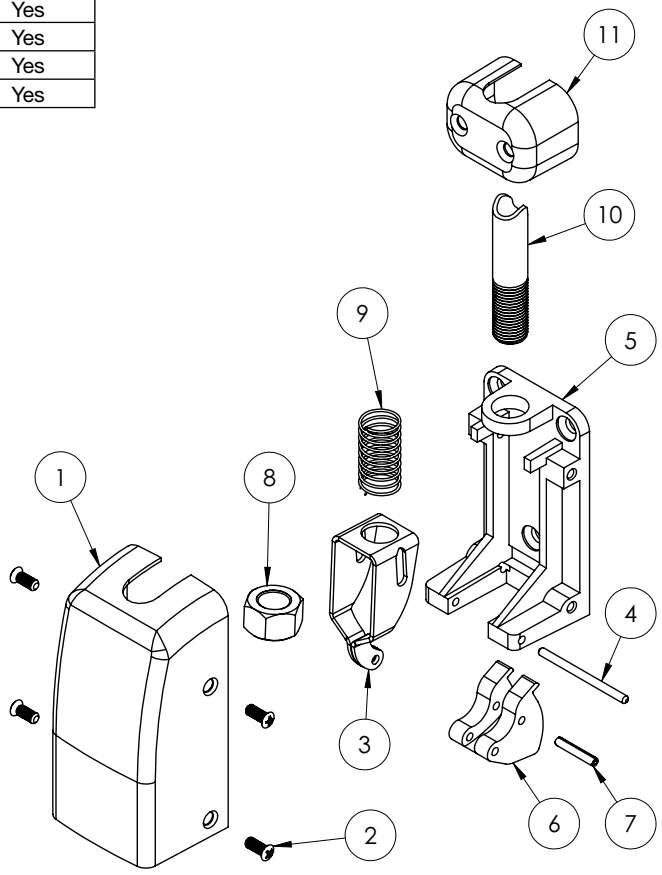
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2038 (Manufactured Before 11/11/2002)	Bottom Case Assembly	Yes
	68-4549 (Manufactured After 11/11/2002)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Bottom Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2038	97-0035	Retractor	1	Yes
4		97-0084	Adjustment Pin, Bottom Rod	1	Yes
5		97-0025	Bottom Chassis	1	Yes
6		97-0053	Bottom Latch Bolt	1	Yes
7		01-0697	Spirol Pin	1	Yes
3	68-4549	97-0035	Retractor	1	Yes
4		97-0084	Adjustment Pin, Bottom Rod	1	Yes
5		97-0025	Bottom Chassis	1	Yes
6		97-0053	Bottom Latch Bolt	1	Yes
7		01-0697	Spirol Pin	1	Yes
8		97-0572	Rod Adjustment Nut	1	Yes
9	N/A	97-0101	Spring, Compression	1	Yes
10		670B	Bottom Rod	1	Yes
11		97-0020	Rod Guide*	1	Yes
12		624	Bottom Strike Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

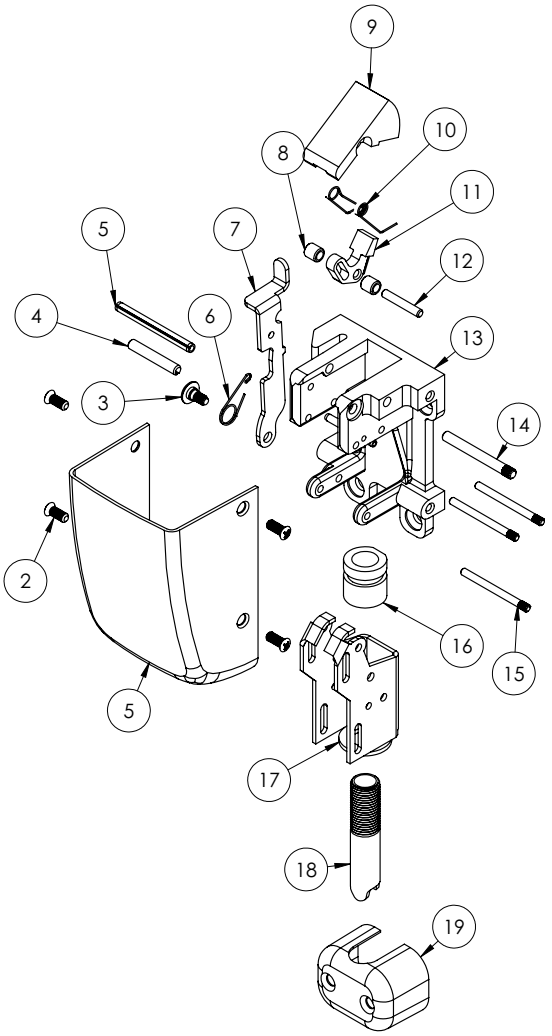
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	97-2693 Manufactured Before 11/11/2002	Top Case Assembly	Yes
	68-4559 Manufactured After 11/11/2002		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-4559	97-0065	Latch Release Lever Pin	1	Yes
4		01-0002	Roll Pin	1	Yes
5		01-0461	Spirol Pin	1	Yes
6		97-0579	Spring, Torsion	1	Yes
7		97-0399	Latch Retracting Lever	1	Yes
8		97-0391	Sleeve	2	Yes
9		97-0398	Latch Bolt	1	Yes
10		97-0400	Top Case Spring	1	Yes
11		97-0405	Guard Lever	1	Yes
12		97-0393	Pivot Pin	1	Yes
13		97-0402	Top Chassis	1	Yes
14		97-0394	Latch Bolt Pivot Pin	1	Yes
15		97-0294	Pivot Pin	3	Yes
16		68-1455	Top Rod Adjuster	1	Yes
17		97-0397	Slide	1	Yes
3	97-2963	97-0065	Latch Release Lever Pin	1	Yes
5		01-0461	Spirol Pin	1	Yes
6		97-0579	Spring, Torsion	1	Yes
7		97-0399	Latch Retracting Lever	1	Yes
8		97-0391	Sleeve	2	No
9		97-0398	Latch Bolt	1	Yes
10		97-0400	Top Case Spring	1	No
11		97-0405	Guard Lever	1	No
12		97-0393	Pivot Pin	1	No
13		97-0402	Top Chassis	1	Yes
14		97-0394	Latch Bolt Pivot Pin	1	Yes
15		97-0294	Pivot Pin	3	Yes
17		97-0397	Slide	1	Yes
18	N/A	670T	Top Rod	1	Yes
19		97-0020	Rod Guide*	1	Yes
20		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

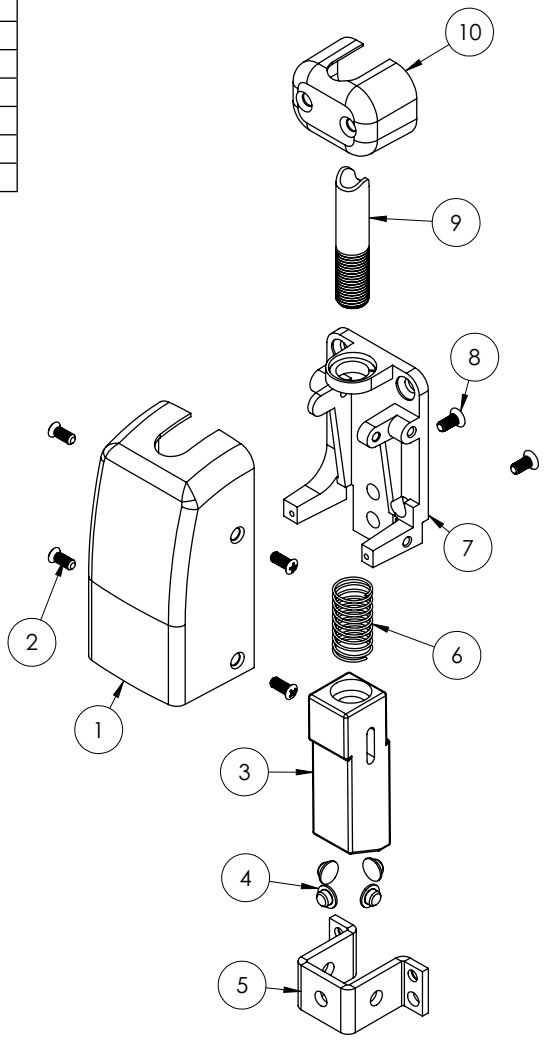
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2002	Bottom Case Assembly Manufactured Before 11/11/2002	Yes
	68-4558	Bottom Case Assembly Manufactured After 11/11/2002	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Bottom Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2002	97-0076	Bottom Bolt	1	Yes
4		97-0305	Nylon Insert	4	Yes
5		97-0270	Reinforcement	1	Yes
6		97-0101	Spring, Compression	1	Yes
7		97-0080	Chassis	1	Yes
8		01-4404	CR-FH #6 Head 8-32 Screw	2	Yes
3	68-4558	68-1454	Bottom Bolt	1	Yes
4		97-0305	Nylon Insert	4	Yes
5		97-0270	Reinforcement	1	Yes
6		97-0101	Spring, Compression	1	Yes
7		97-0080	Chassis	1	Yes
8		01-4404	CR-FH #6 Head 8-32 Screw	2	Yes
9	N/A	670B	Bottom Rod	1	Yes
10		97-0020	Rod Guide*	1	Yes
11		655	Flat Strike Pack (STD, HC)	1	Yes
		653	Bottom Strike Pack (FM)	1	Yes

*Specify Finish



A8231 12/17

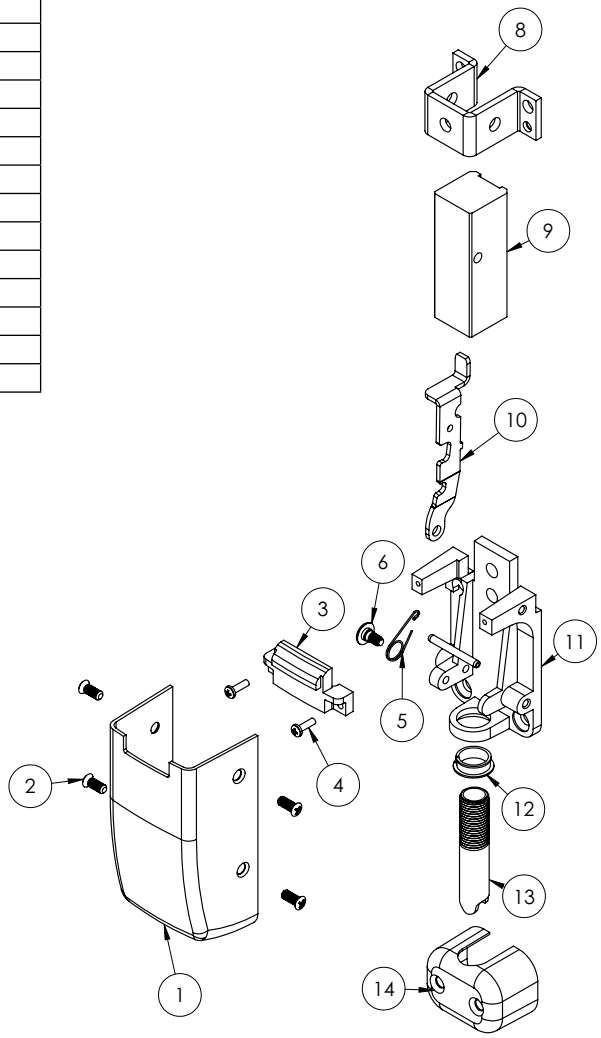
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2003	Top Case Assembly Manufactured Before 11/11/2002	Yes
	68-4561	Top Case Assembly Manufactured After 11/11/2002	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0084	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2003	97-0079	Top Case Filler	1	Yes
4		01-1490	#4-40 x 3/8 PH Pan MS	2	Yes
5		97-0579	Spring, Torsion	1	Yes
6		97-0065	Pin, Latch Release Lever	1	Yes
7		01-0695	Spirol Pin	1	Yes
8		97-0270	Top Reinforcement	1	Yes
9		97-2046	Top Slide Assembly	1	Yes
10		68-1155	Latch Release Lever	1	Yes
11		97-0080	Chassis	1	Yes
12		01-0476	Snap-In Nyliner	1	Yes
3	68-4561	97-0079	Top Case Filler	1	Yes
4		01-1490	#4-40 x 3/8 PH Pan MS	2	Yes
5		97-0579	Spring, Torsion	1	Yes
6		97-0065	Pin, Latch Release Lever	1	Yes
7		01-0695	Spirol Pin	1	Yes
8		97-0761	Top Reinforcement	1	Yes
9		68-4560	Top Slide Assembly	1	Yes
10		68-1665	Latch Release Lever	1	Yes
11		97-0080	Chassis	1	Yes
12		01-0476	Snap-In Nyliner	1	Yes
13	N/A	670T	Top Rod	1	Yes
14		97-0020	Rod Guide*	1	Yes
15		659	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

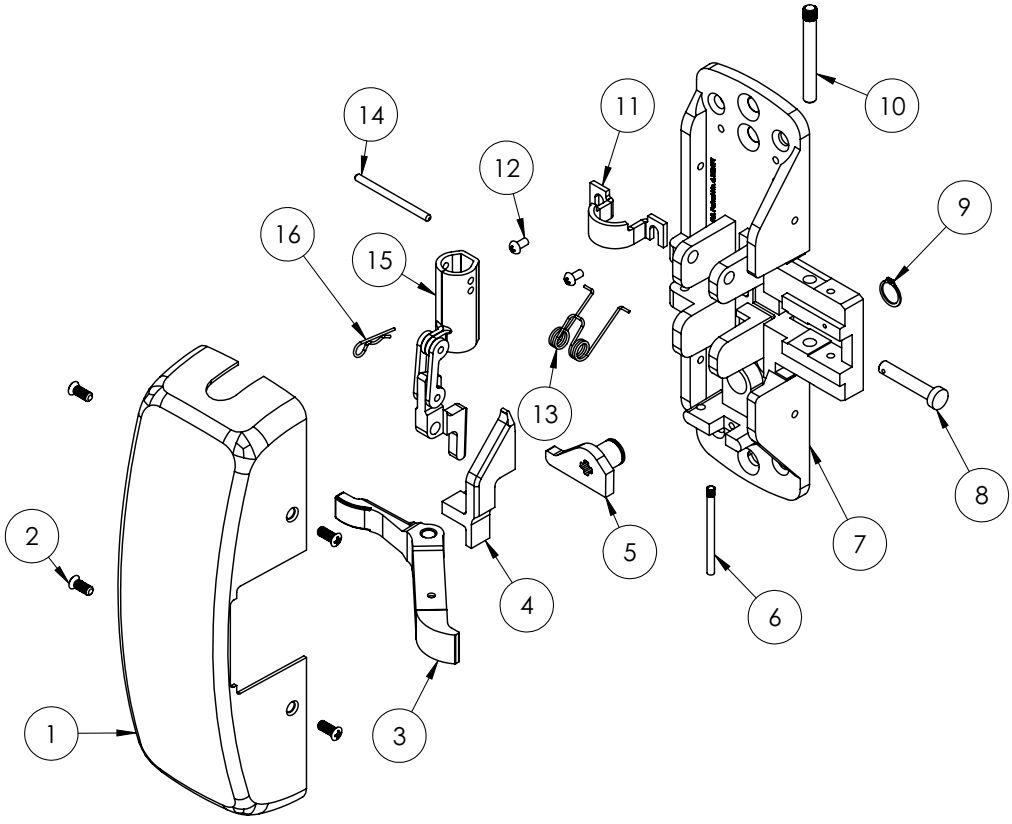
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	68-4568 (LHRB)	Chassis Assembly	Yes
	68-4569 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-4568(LHRB) 68-4569(RHRB)	68-1137	Lift Arm	1	Yes
4		68-1170	Outside Actuator, LH	1	Yes
		68-1171	Outside Actuator, RH		Yes
5		68-1208	ET Cam, LH	1	Yes
		68-1209	ET Cam, RH		Yes
6		68-1184	Guide Pin	1	Yes
7		68-1205	Chassis, LH	1	Yes
		68-1206	Chassis, RH		Yes
8		68-1191	Link Pin	1	Yes
9		01-0005	Retaining Ring	1	Yes
10		68-0239	Pivot Pin	1	Yes
11		68-1180	Tube Support	1	Yes
12		01-3595	Machine Screw	2	Yes
13		68-1193	Spring, Upper Link	1	Yes
14		97-0048	Rod Adjustment Pin	1	Yes
15		68-4270	Upper Link Assembly, LHRB	1	Yes
		68-4271	Upper Link Assembly, RHRB		Yes
16		68-1210	Hair Pin	1	Yes
17	N/A	68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

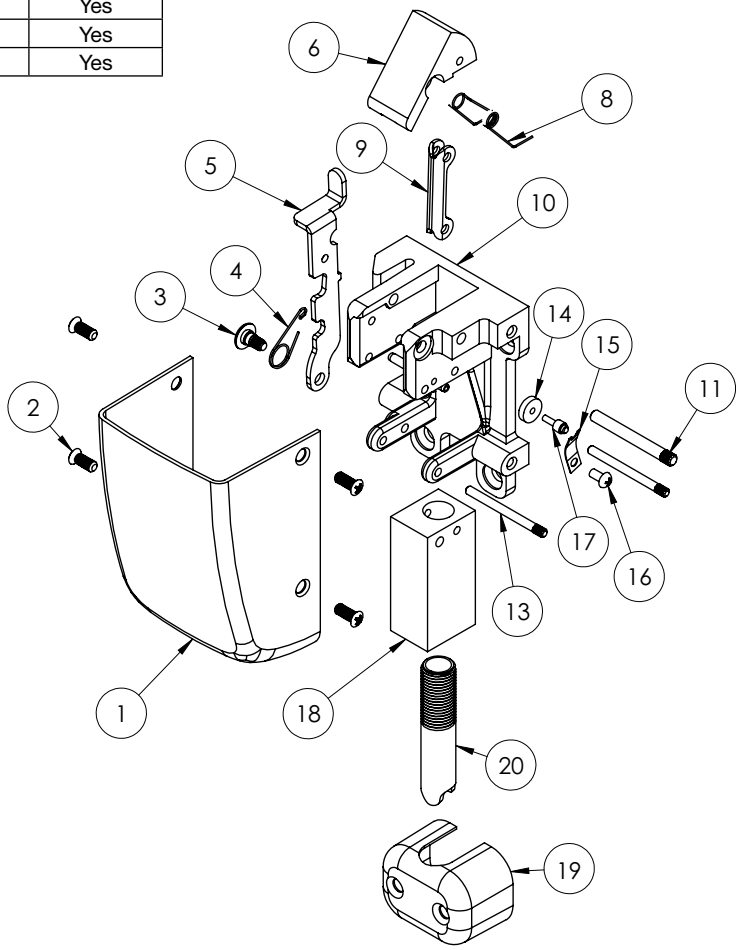
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	68-3933	Top Case Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0392	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-3933	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		68-1153	Top Case Latch Bolt	1	Yes
7		01-0697	Spirol Pin	2	Yes
8		97-0400	Top Case Spring	1	Yes
9		68-1460	Link, Pivot	1	Yes
10		97-0402	Top Chassis	1	Yes
11		97-0394	Pivot Pin, Latch Bolt	1	Yes
12		01-0461	Spirol Pin	1	Yes
13		97-0294	Pivot Pin	2	Yes
14		68-0991	Fusible Link	1	No
15		68-0419	Guide Spring	1	No
16		01-3563	#5-40 x 1/4 PH RD HD MS	1	No
17		68-0420	Pin, Fire Stop	1	No
18		68-1458	Top Rod Link	1	Yes
19	N/A	97-0020	Rod Guide*	1	Yes
20		670T	Top Rod	1	Yes
21		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

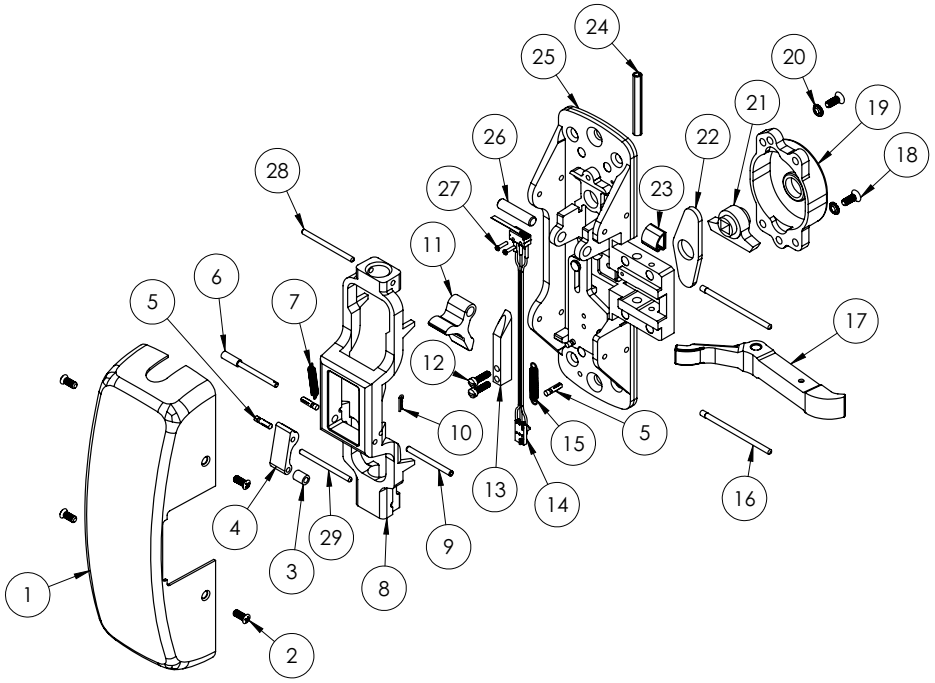
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
06, 13	68-3714 (LHRB)	Chassis Assembly	Yes
	68-3715 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3714(LHRB) 68-3715(RHRB)	68-1768	Spacer	1	No
4		68-1087	Locking Lever	1	No
5		01-0749	Groove Pin	3	No
6		68-1128	Slide Pivot Pin	1	No
7		68-1123	Lock Lever Spring	1	No
8		68-1671	Main Slide	1	No
9		68-1127	Roll Pin	1	No
10		98-0238	Guard Bracket Hairpin	1	Yes
11		68-1090	Lift Lever	1	Yes
12		01-4396	59-80 Machine Screw	2	No
13		68-1092	Lift Block	1	No
14		52-2217	Switch Assembly	1	Yes
15		97-0050	Knob Return Spring	1	Yes
16		68-0323	Chassis Pin	2	Yes
17		68-1137	Lift Arm	1	Yes
18		01-3384	8-32x7/16 PH FH MS	2	Yes
19		68-0367	Knob Hub Cover	1	Yes
20		01-0930	CS Lock Washer	2	Yes
21		97-0042	Knob Hub	1	Yes
22		97-0043	Knob Hub Retainer	1	Yes
23		01-0150	Wire Clip	1	Yes
24		01-4512	Spirol Pin	1	Yes
25		68-1105	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-1106	Chassis w/ Locking Slide Assembly, RHRB		No
26		68-0324	Lift Lever Pivot Pin	1	Yes
27		01-4381	Machine Screw	2	No
28	N/A	97-0049	Top Rod Adjustable Pin	1	Yes
29		97-0048	Bottom Rod Adjustable Pin	1	Yes
30		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

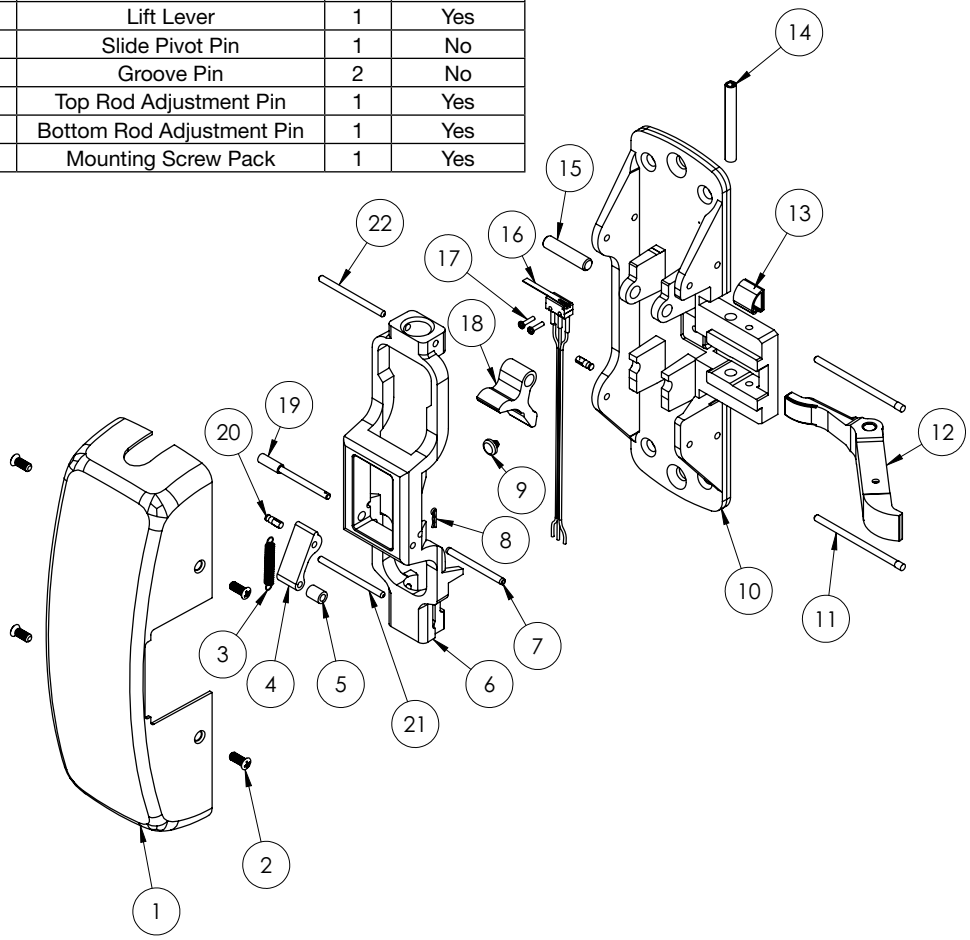
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
10, 40	68-3823 (LHRB)	Chassis Assembly	Yes
	68-3824 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3823(LHRB) 68-3824(RHRB)	68-1123	Spring, Locking Lever	1	No
4		68-1087	Locking Lever	1	No
5		68-1768	Spacer	1	No
6		68-1671	Main Slide	1	No
7		68-1127	Roll Pin	1	No
8		98-0238	Guard Bracket Hairpin	1	Yes
9		68-1294	Stop Pin	1	Yes
10		68-1113	Chassis, LHRB	1	No
		68-1114	Chassis, RHRB		No
11		68-0323	Chassis Pin	2	Yes
12		68-1137	Lift Arm	1	Yes
13		01-0150	Wire Clip	1	Yes
14		01-4512	Spirol Pin	1	Yes
15		68-0324	Lift Lever Pivot Pin	1	Yes
16		52-2217	Switch Assembly	1	Yes
17		01-4381	Machine Screw	2	No
18		68-1090	Lift Lever	1	Yes
19		68-1128	Slide Pivot Pin	1	No
20		01-0749	Groove Pin	2	No
21	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
22		97-0048	Bottom Rod Adjustment Pin	1	Yes
23		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

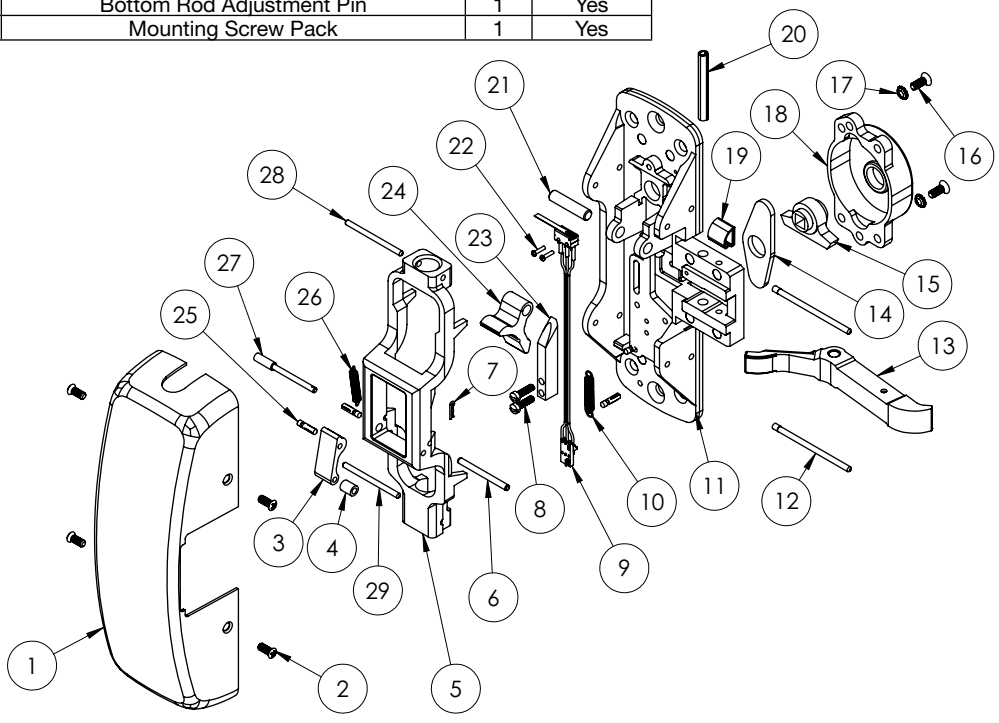
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
15, 43, 46, 73, 74	68-3717 (LHRB)	Chassis Assembly	Yes
	68-3718 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3717(LHRB) 68-3718(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	No
6		68-1127	Roll Pin	1	Yes
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	Yes
9		52-2217	Switch Assembly	1	Yes
10		97-0050	Knob Return Spring	1	Yes
11		68-2413	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis w/ Locking Slide Assembly, RHRB		No
12		68-0323	Chassis Pin	2	Yes
13		68-1137	Lift Arm	1	Yes
14		97-0043	Knob Hub Retainer	1	Yes
15		97-0042	Knob Hub	1	Yes
16		01-3384	8-32x7/16 PH FH MS	2	Yes
17		01-0930	Countersunk Lock Washer	2	Yes
18		68-0367	Knob Hub Cover	1	Yes
19		01-0150	Wire Clip	1	Yes
20		01-4512	Spirol Pin	1	Yes
21		68-0324	Lift Lever Pivot Pin	1	Yes
22		01-4381	Machine Screw	2	Yes
23		68-1092	Lift Block	1	Yes
24		68-1090	Lift Lever	1	Yes
25		01-0749	Groove Pin	3	No
26		68-1123	Spring, Locking Lever	1	No
27		68-1128	Slide Pivot Pin	1	No
28	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
29		97-0048	Bottom Rod Adjustment Pin	1	Yes
30		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

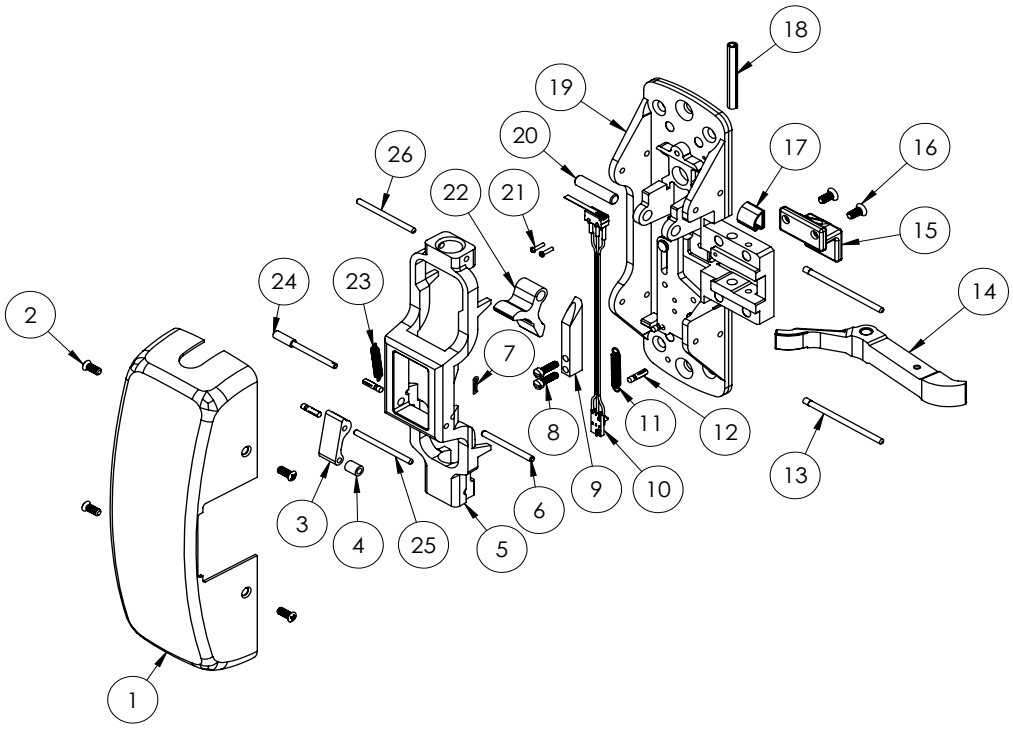
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
28	68-3829 (LHRB)	Chassis Assembly	Yes
	68-3830 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Auxillary Screw Pack*	1	Yes
3	68-3829(LHRB) 68-3830(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	Yes
9		68-1092	Lift Block	1	Yes
10		52-2217	Switch Assembly	1	Yes
11		97-0050	Knob Return Spring	1	Yes
12		01-0749	Groove Pin	3	No
13		68-0323	Chassis Pin	2	Yes
14		68-1137	Lift Arm	1	Yes
15		97-0089	Thumb Piece Lever	1	Yes
16		01-1146	8-32x3/8 PH FL U'CUT W/NY	1	Yes
17		01-0150	Wire Clip	1	Yes
18		01-4512	Spirol Pin	1	Yes
19		68-2413	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis w/ Locking Slide Assembly, RHRB		No
20		68-0324	Lift Lever Pivot Pin	1	Yes
21		01-4381	Machine Screw	2	No
22		68-1090	Lift Lever	1	Yes
23		68-1123	Spring, Locking Lever	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustable Pin	1	Yes
26		97-0049	Top Rod Adjustable Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

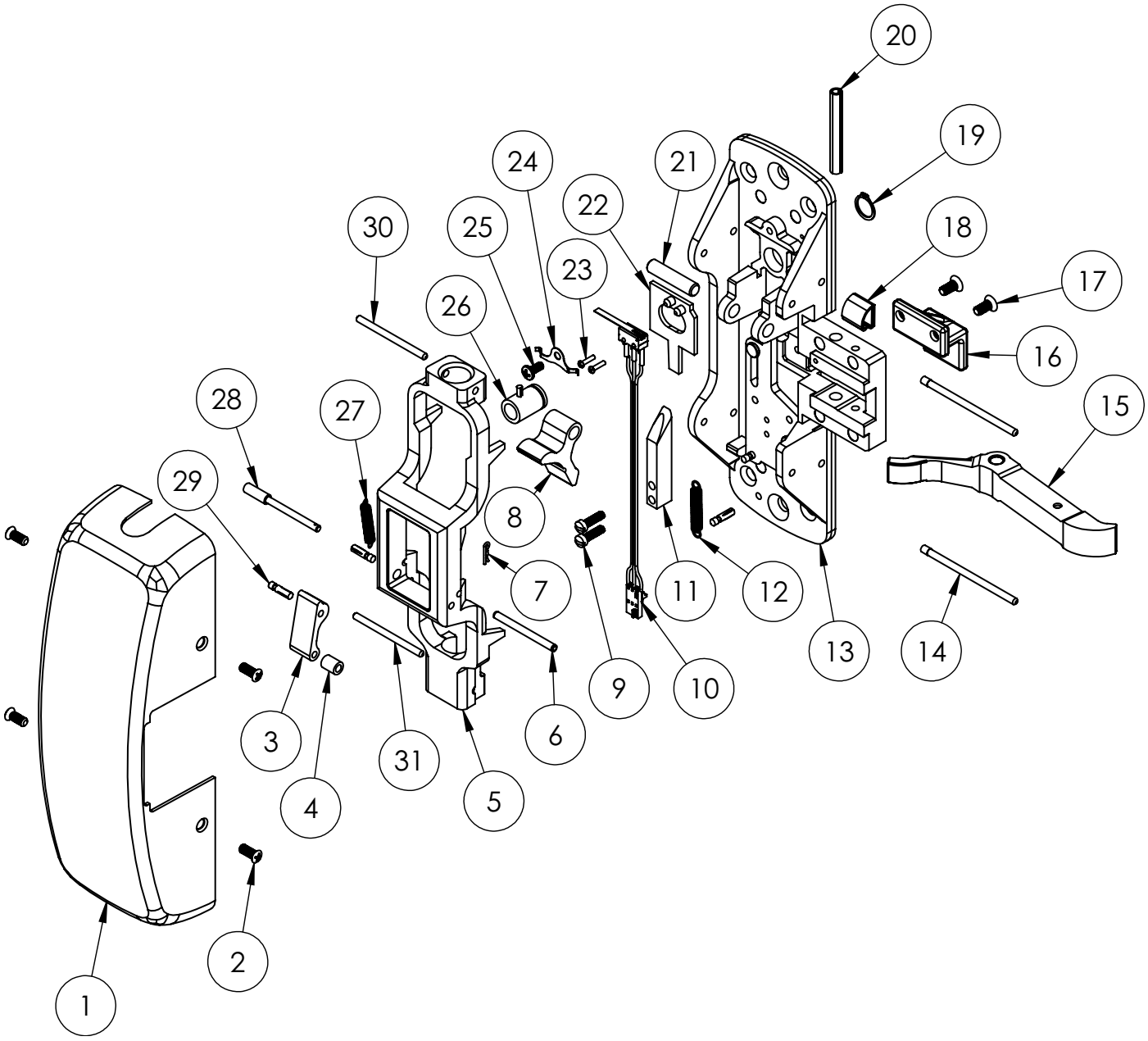
Function	Assembly No.	Description	Sellable
62, 63	68-3826 (LHRB)	Chassis Assembly	Yes
	68-3827 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3826(LHRB) 68-3827(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	No
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		68-1090	Lift Lever	1	Yes
9		01-4396	59-80 Machine Screw	2	Yes
10		52-2217	Switch Assembly	1	Yes
11		68-1092	Lift Block	1	Yes
12		97-0050	Knob Return Spring	1	Yes
13		68-2413	Chassis and Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis and Locking Slide Assembly, RHRB		No
14		68-0323	Chassis Pin	2	Yes
15		68-1137	Lift Arm	1	Yes
16		97-0089	Thumb Piece Lever	1	Yes
17		01-1146	8-32x3/8 PH FL U'CUT W/NY	1	Yes
18		01-0150	Wire Clip	1	Yes
19		01-0005	Retaining Ring	1	Yes
20		01-4512	Spirol Pin	1	Yes
21		68-0324	Lift Lever Pivot Pin	1	Yes
22		68-2198	Locking Slide Assembly, LHRB	1	Yes
		68-2199	Locking Slide Assembly, RHRB		Yes
23		01-4381	Machine Screw	2	Yes
24		68-0368	Locking Slide Spring, LHRB	1	Yes
		97-0006	Locking Slide Spring, RHRB		Yes
25		01-1190	6-32x5/16 PH PNHD Self Tap Screw	1	Yes
26		97-2048	Cylinder Hub and Pin Assembly	1	Yes
27		68-1123	Lock Lever Spring	1	No
28		68-1128	Slide Pivot Pin	1	No
29		01-0749	Groove Pin	3	No
30	N/A	97-0049	Top Rod Adjustable Pin	1	Yes
31		97-0048	Bottom Rod Adjustable Pin	1	Yes
32		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

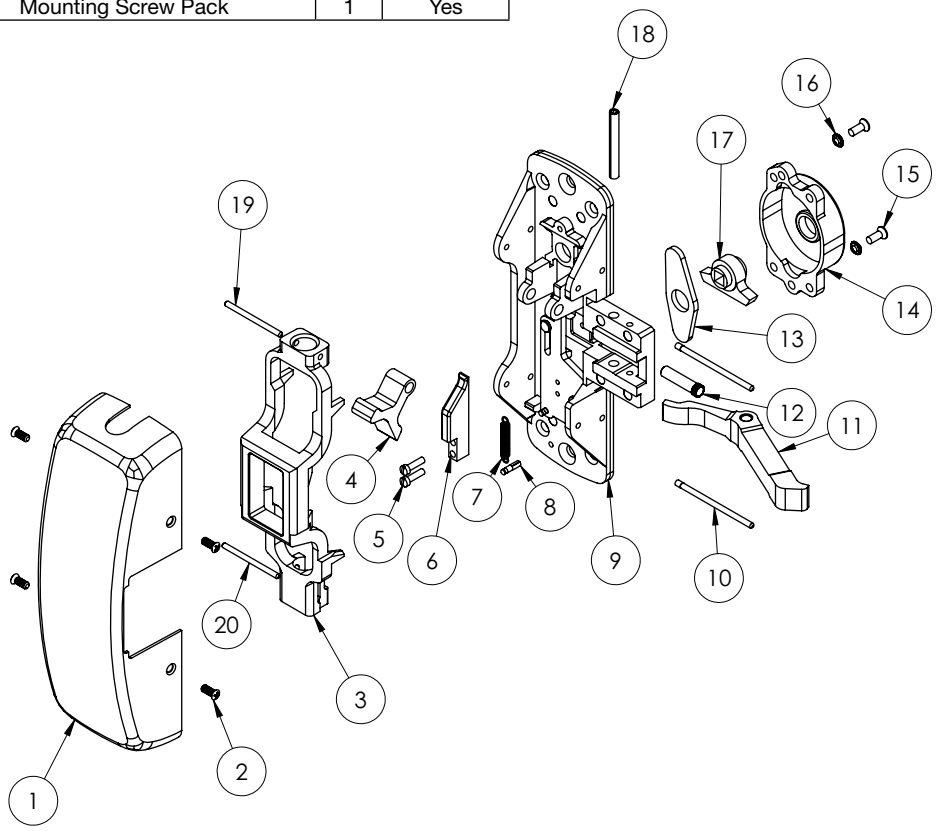
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
06, 13, 43, 46	68-7306 (LHRB)	Chassis Assembly	Yes
	68-7307 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7306(LHRB) 68-7307(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		01-4396	59-80 Machine Screw	2	Yes
6		68-1655	Lift Block	1	Yes
7		97-0050	Knob Return Spring	1	Yes
8		01-0749	Groove Pin	1	No
9		68-7310	Chassis and Slide Assembly, LHRB	1	No
		68-7311	Chassis and Slide Assembly, RHRB		No
10		68-0323	Chassis Pin	2	Yes
11		68-0241	Lift Arm	1	Yes
12		01-9372	Lift Lever Pivot Pin	1	Yes
13		97-0043	Knob Hub Retainer	1	Yes
14		68-0367	Knob Hub Cover	2	Yes
15		01-3384	8-32x7/16 PH FH MS	2	Yes
16		01-0930	Countersunk Lock Washer	2	Yes
17		97-0042	Knob Hub	1	Yes
18		01-4512	Spirol Pin	1	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

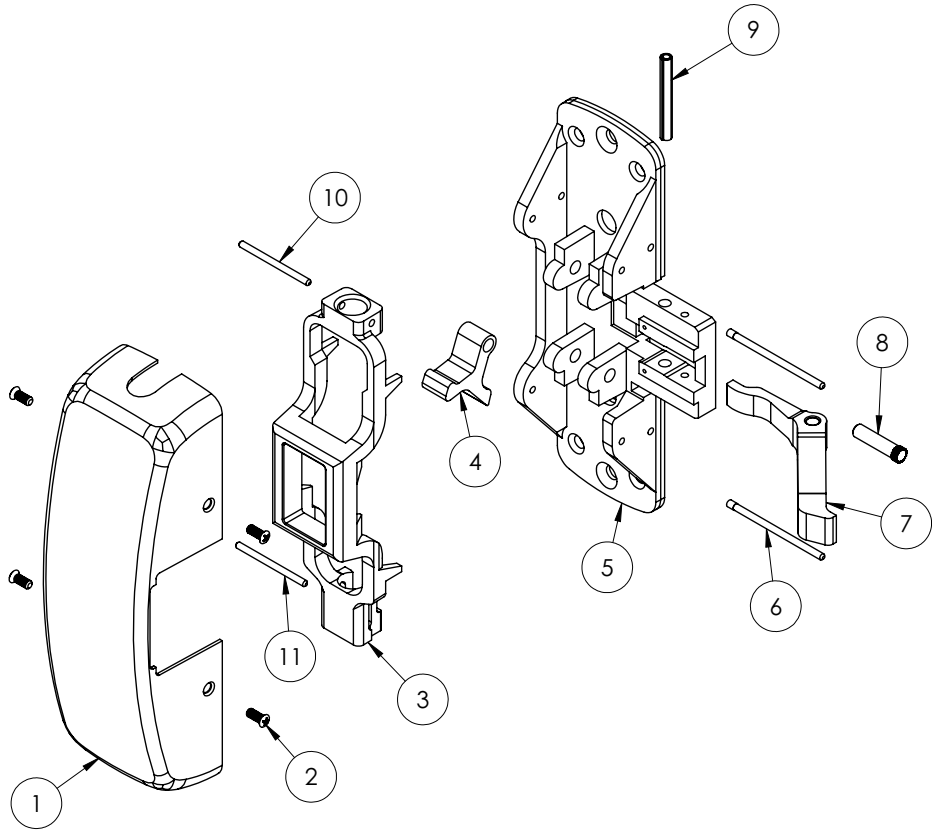
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(10, 40)	68-7308 (LHRB)	Chassis Assembly	Yes
	68-7309 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7308(LHRB) 68-7309(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		68-1660	Chassis	1	Yes
6		68-0323	Chassis Pin	2	Yes
7		68-0241	Lift Arm	1	Yes
8		01-9372	Lift Lever Pivot Pin	1	Yes
9	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
10		97-0048	Bottom Rod Adjustment Pin	1	Yes
11		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

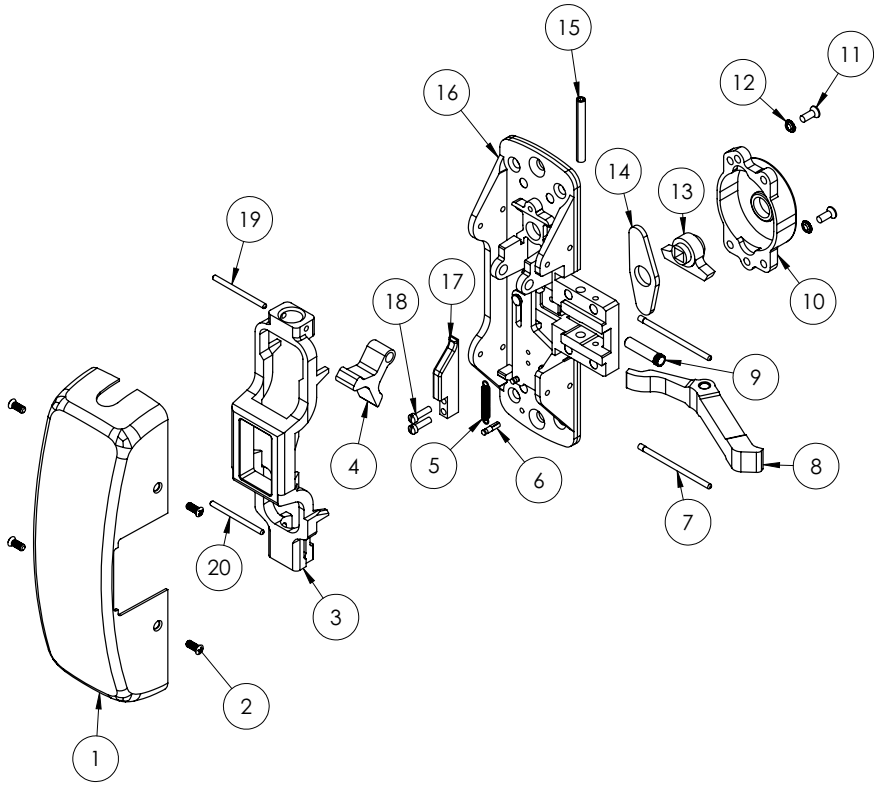
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(15, 73, 74)	68-7312 (LHRB)	Chassis Assembly	Yes
	68-7313 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7312(LHRB) 68-7313(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-0323	Chassis Pin	2	Yes
8		68-0241	Lift Arm	1	Yes
9		01-9372	Lift Lever Pivot Pin	1	Yes
10		68-0367	Knob Hub Cover		Yes
11		01-3384	8-32x7/16 PH FH MS	2	Yes
12		01-0930	Countersunk Lock Washer	2	Yes
13		97-0042	Knob Hub	1	Yes
14		97-0043	Knob Hub Retainer	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-7310	Chassis and Slide Assembly, LHRB	1	No
		68-7311	Chassis and Slide Assembly, RHRB		No
17		68-1655	Lift Block	1	Yes
18		01-4396	Machine Screw #6-32x1/2	2	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

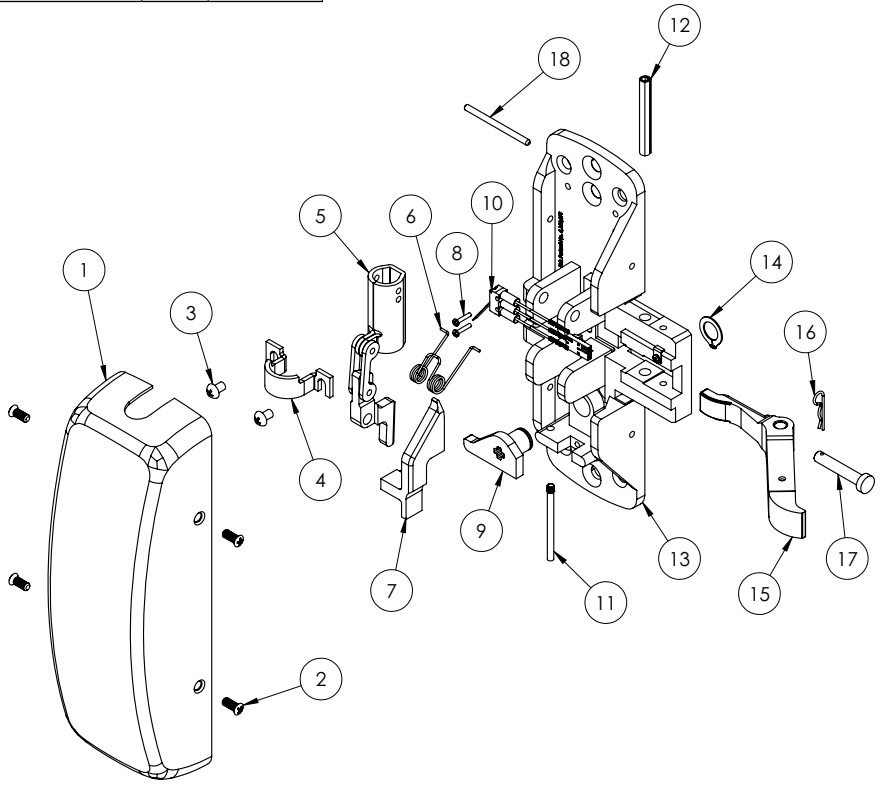
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	68-5449 (LHRB)	Chassis Assembly	Yes
	68-5450 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-5449 68-5450	01-3595	#8-32x1/4" Machine Screw*	1	Yes
4		68-1180	Tube Support	1	Yes
5		68-4270	Upper Link Assembly, LHRB	1	Yes
		68-4271	Upper Link Assembly, RHRB		Yes
6		68-1193	Upper Link Spring	1	Yes
7		68-1170	Outside Actuator, LHRB	1	Yes
		68-1171	Outside Actuator, RHRB		Yes
8		01-1237	#1-72 PH Pan Head MS	1	Yes
9		68-1208	ET Cam, LH	1	Yes
		68-1209	ET Cam, RH		Yes
10		52-5133	Switch and Wire Assembly	1	Yes
11		68-1184	Guide Pin	1	Yes
12		01-4512	Spirol Pin	1	Yes
13		68-1205	Chassis, LH	1	No
		68-1206	Chassis, RH		No
14		01-0005	Retaining Ring	1	Yes
15		68-1137	Lift Arm	1	Yes
16		68-1210	Hair Pin	1	Yes
17		68-1191	Link Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19	N/A	68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

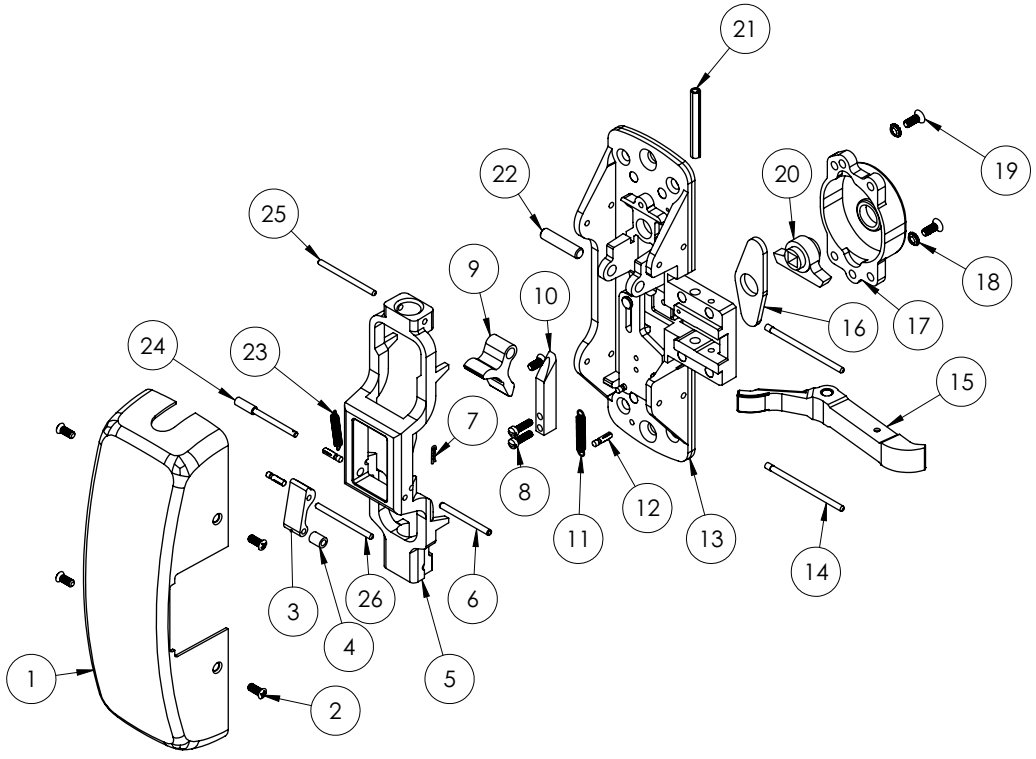
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
06, 10, 13, 40	68-6042 (LHRB)	Chassis Assembly	Yes
	68-6043 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-6042(LHRB) 68-6043(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	No
9		68-1090	Lift Lever	1	Yes
10		68-1092	Lift Block	1	Yes
11		97-0050	Knob Return Spring	1	Yes
12		01-0749	Groove Pin	3	Yes
13		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
14		68-0323	Chassis Pin	2	Yes
15		68-1137	Lift Arm	1	Yes
16		97-0043	Knob Hub Retainer	1	Yes
17		68-0367	Knob Hub Cover	1	Yes
18		01-0930	Countersunk Lock Washer	2	Yes
19		01-3384	8-32x7/16 PH FH MS	2	Yes
20		97-0042	Knob Hub	1	Yes
21		01-4512	Spirol Pin	1	Yes
22		68-0324	Lift Lever Pivot Pin	2	Yes
23		68-1123	Return Spring, Guarding	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
26		97-0049	Top Rod Adjustment Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

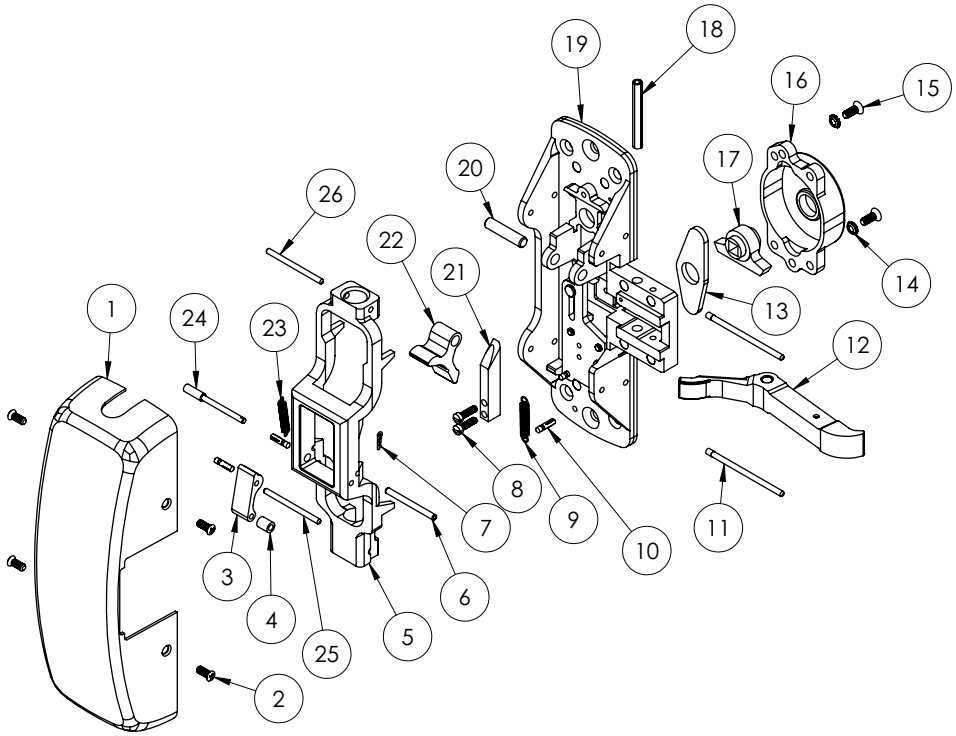
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12, 43, 46, 73, 74	68-6044 (LHRB)	Chassis Assembly	Yes
	68-6045 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-6044(LHRB) 68-6045(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	Yes
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	No
9		97-0050	Knob Return Spring	1	Yes
10		01-0749	Groove Pin	3	Yes
11		68-0323	Chassis Pin	2	Yes
12		68-1137	Lift Arm	1	Yes
13		97-0043	Knob Hub Retainer	1	Yes
14		01-0930	Countersunk Lock Washer	2	Yes
15		01-3384	8-32x7/16 PH FH MS	2	Yes
16		68-0367	Knob Hub Cover	1	Yes
17		97-0042	Knob Hub	1	Yes
18		01-4512	Spirol Pin	1	Yes
19		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
20		68-0324	Lift Lever Pivot Pin	2	Yes
21		68-1092	Lift Block	1	No
22		68-1090	Lift Lever	1	Yes
23		68-1123	Return Spring, Guarding	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
26		97-0049	Top Rod Adjustment Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

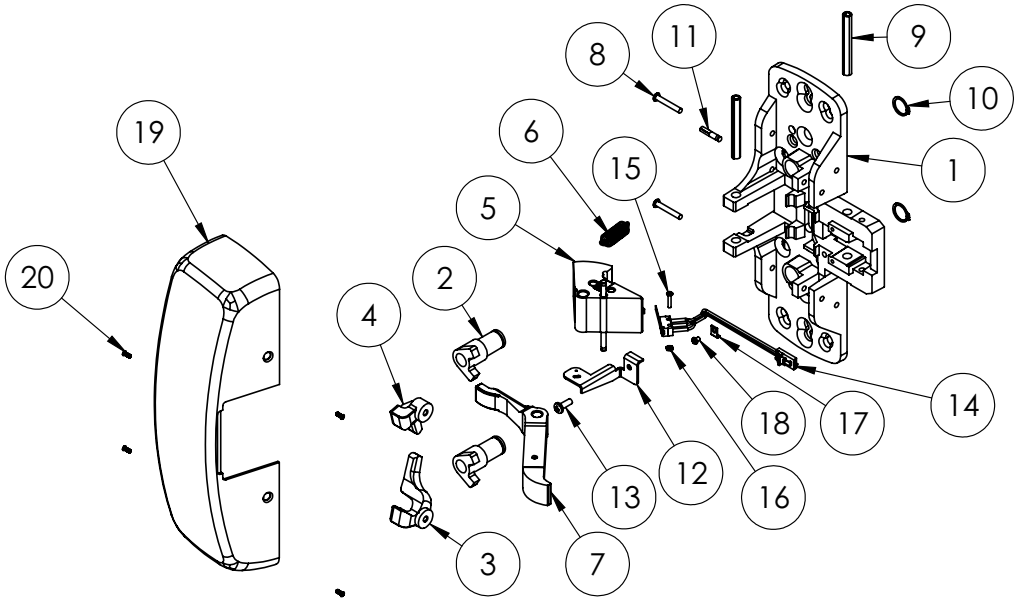
(WS-/53-)8804 (WS-/53-)8806 (WS-/53-)8810 (WS-/53-)8813
(WS-/53-)8815 (WS-/53-)8840 (WS-/53-)8843 (WS-/53-)8844
(WS-/53-)8846 (WS-/53-)8873 (WS-/53-)8874 (WS-/53-)8875
(WS-/53-)8876 (WS-/53-)8877 (WS-/53-)8878 (WS-/53-)8881
(WS-/53-)8882 (WS-/53-)8888

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
All functions	68-4261	LHRB/RHRB	Yes
WS- All functions		LHRB/RHRB	
53- All functions	68-6075	LHRB/RHRB	Yes
WS-53- All functions		LHRB/RHRB	

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1389	Chassis Blank (Std)	1	No
2		98-0018	Outside Cylinder Hub	2	Yes
3		68-1366	Lift Lever (RH)	1	Yes
4		68-1367	Lift Lever (LH)	1	Yes
5		68-4413	Standard Latchbolt (68-4261)	1	Yes
		68-7417	53- Standard Latchbolt (68-6075)	1	Yes
6		98-0028	Latchbolt Spring	1	Yes
7		68-1137	Lift Arm	1	Yes
8		98-0011	Latchbolt Lever Pivot Pin	2	Yes
9		01-4512	Spirol Pin	2	Yes
10		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
11		01-0008	Groove Pin	1	No
12		68-1685	Switch Bracket (53- Only)	1	Yes
13		01-1482	#2-56 X 1/8" Ph Pn Hd Machine Screw (53- Only)	1	Yes
14		52-4545	Switch Assembly (53- Only)	1	Yes
15		01-9446	#1-72 X 11/32" Ph Fl Hd Machine Screw (53- Only)	1	Yes
16		01-0909	Hex Machine Screw Nut (53- Only)	1	Yes
17		52-0310	Cable Clamp (53- Only)	1	Yes
18		01-1482	Cr-Phms #2-56 X 1/8" (53- Only)	1	Yes
19	N/A	68-0406	Cover[1]	1	Yes
20		68-3905	Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

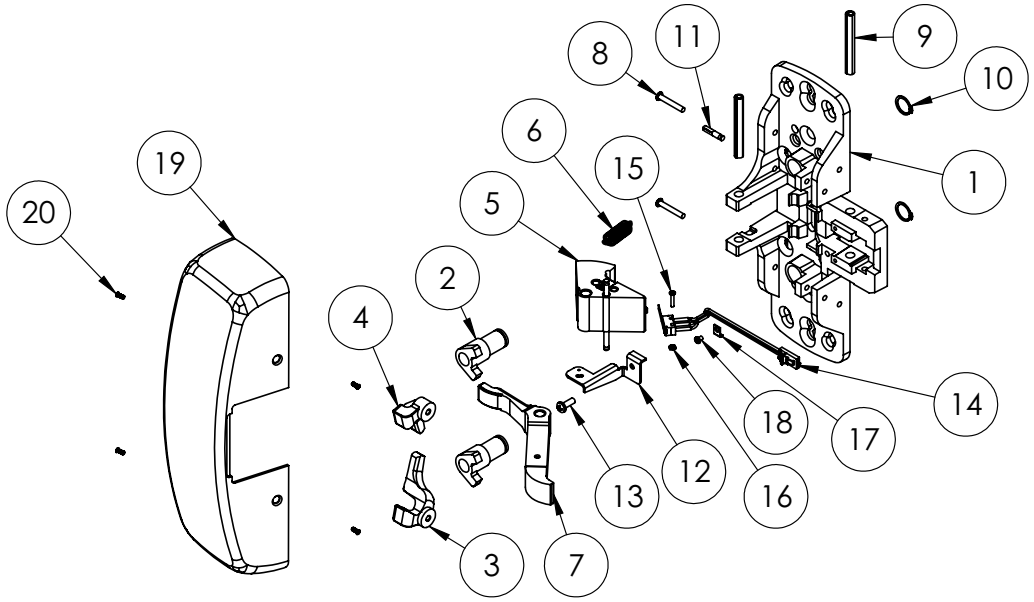
(12-/WS-/53)8804 (12-/WS-/53)8806 (12-/WS-/53)8810 (12-/WS-/53)8813
(12-/WS-/53)8815 (12-/WS-/53)8840 (12-/WS-/53)8843 (12-/WS-/53)8844
(12-/WS-/53)8846 (12-/WS-/53)8873 (12-/WS-/53)8874 (12-/WS-/53)8875
(12-/WS-/53)8876 (12-/WS-/53)8877 (12-/WS-/53)8878 (12-/WS-/53)8881
(12-/WS-/53)8882 (12-/WS-/53)8888

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12- All functions	68-4263	LHRB/RHRB	YES
WS-12- All functions		LHRB/RHRB	
12-53- All functions	68-6076	LHRB/RHRB	YES
WS-12-53- All functions		LHRB/RHRB	

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1378	Chassis Blank (12-)	1	No
2		98-0018	Outside Cylinder Hub	2	Yes
3		68-1366	Lift Lever (RH)	1	Yes
4		68-1367	Lift Lever (LH)	1	Yes
5		68-4414	Fire Rated Latchbolt (68-4263)	1	Yes
		68-7418	12-53- Standard Latchbolt (68-6076)	1	Yes
6		98-0028	Latchbolt Spring	1	Yes
7		68-1137	Lift Arm	1	Yes
8		98-0011	Latchbolt Lever Pivot Pin	2	Yes
9		01-4512	Spirol Pin	2	Yes
10		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
11		01-0008	Groove Pin	1	No
12		68-1685	Switch Bracket (53- Only)	1	Yes
13		01-1482	#2-56 Ph Pn Hd Machine Screw (53- Only)	1	Yes
14		52-4545	Switch Assembly (53- Only)	1	Yes
15		01-9446	#1-72 X 11/32" Ph Fl Hd Machine Screw (53- Only)	1	Yes
16		01-0909	Hex Machine Screw Nut (53- Only)	1	Yes
17		52-0310	Cable Clamp (53- Only)	1	Yes
18		01-1482	Cr-Phms #2-56 X 1/8" (53- Only)	1	Yes
19	N/A	68-0406	Cover[1]	1	Yes
20		68-3905	Cover Screw Pack (#8-32 X 5/16")[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

AL- AND GL- PREFIXES

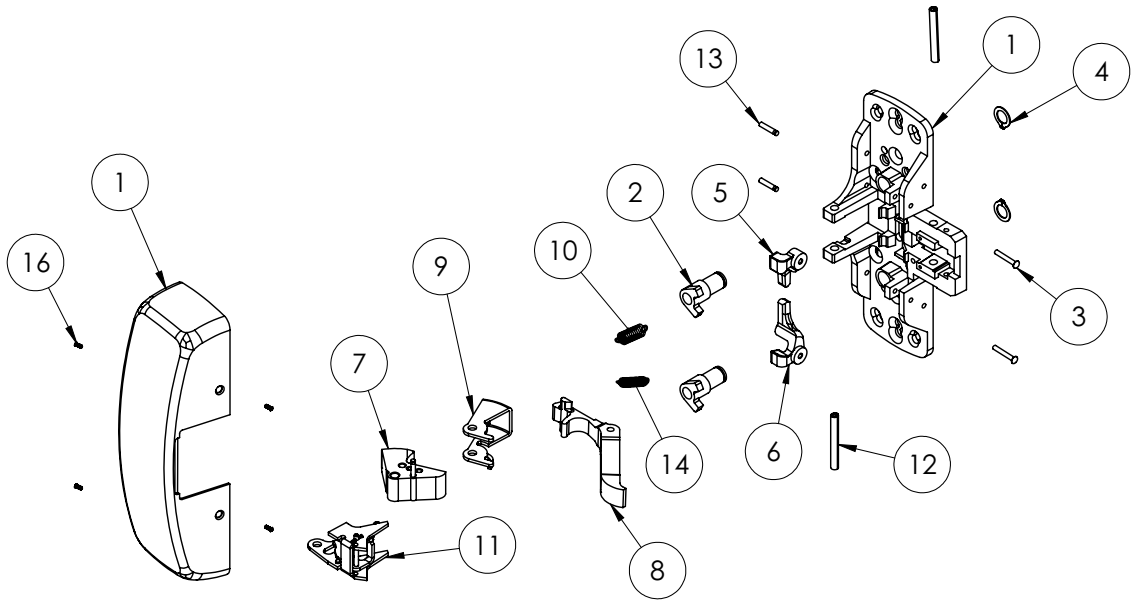
8804 8806 8810 8813 8815 8840
8843 8844 8846 8875 8876 8877
8878 8881 8882

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL- (All Functions Except 77,78,81, And 82)	68-4410	LHRB/RHRB	Yes
GL- (All Functions)		LHRB/RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1485	Chassis (Std)	1	No
2		98-0018	Outside Hub	2	Yes
3		98-0011	Latchbolt Lever Pin	2	Yes
4		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
5		68-1366	Lift Lever (RH)	1	Yes
6		68-1367	Lift Lever (LH)	1	Yes
7		68-4415	Guarded Latchbolt	1	Yes
8		68-1353	Lift Arm	1	Yes
9		68-1352	Guide	1	Yes
10		98-0028	Latchbolt Spring	1	Yes
11		68-4417	Guard Bracket Std	1	Yes
12		01-4512	Spirol Pin	2	Yes
13		01-0008	Groove Pin	2	No
14		68-1394	Guide Spring	1	Yes
15	N/A	68-1014	Cover[1]	1	Yes
16		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

AL- AND GL- PREFIXES

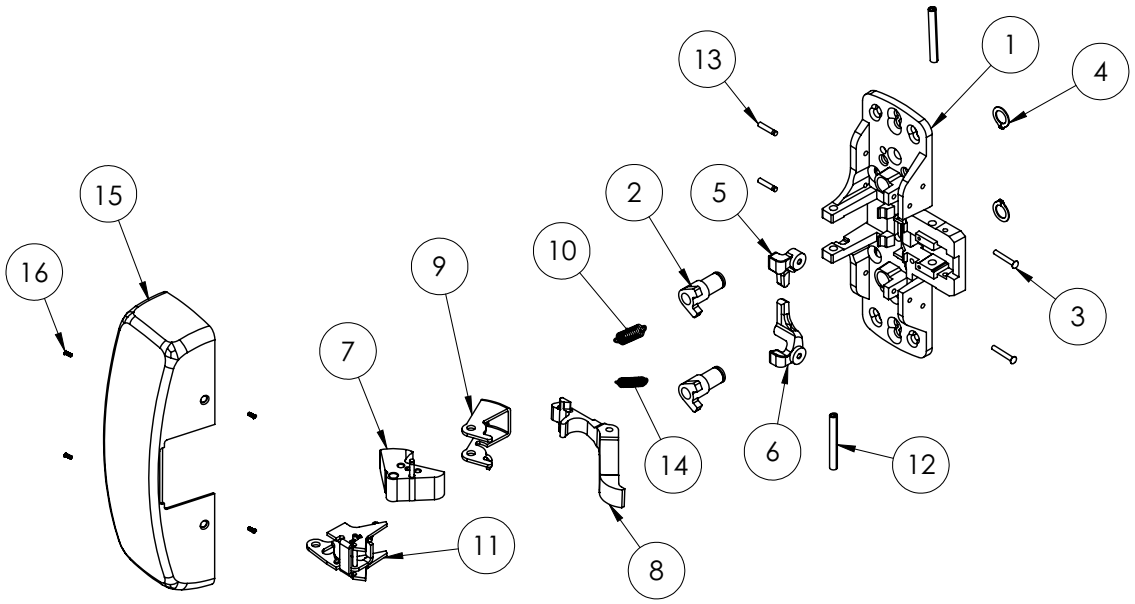
12-8804 12-8806 12-8810 12-8813
12-8815 12-8840 12-8843 12-8844
12-8846 12-8875 12-8876 12-8877
12-8878 12-8881 12-8882

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-AL- (All Functions Except 77,78,81,82)	68-4411	LHRB/RHRB	Yes
12-GL- (All Functions)			

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1378	Chassis (12-)	1	No
2		98-0018	Outside Hub	2	Yes
3		98-0011	Latchbolt Lever Pin	2	Yes
4		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
5		68-1366	Lift Lever (Rh)	1	Yes
6		68-1367	Lift Lever (Lh)	1	Yes
7		68-4415	Guarded Latchbolt	1	Yes
8		68-1353	Lift Arm	1	Yes
9		68-1352	Guide	1	Yes
10		98-0028	Latchbolt Spring	1	Yes
11		68-4417	Guard Bracket Std	1	No
12		01-4512	Spirol Pin	2	Yes
13		01-0008	Groove Pin	2	No
14		68-1394	Guide Spring	1	Yes
15	N/A	68-1014	Cover[1]	1	Yes
16		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

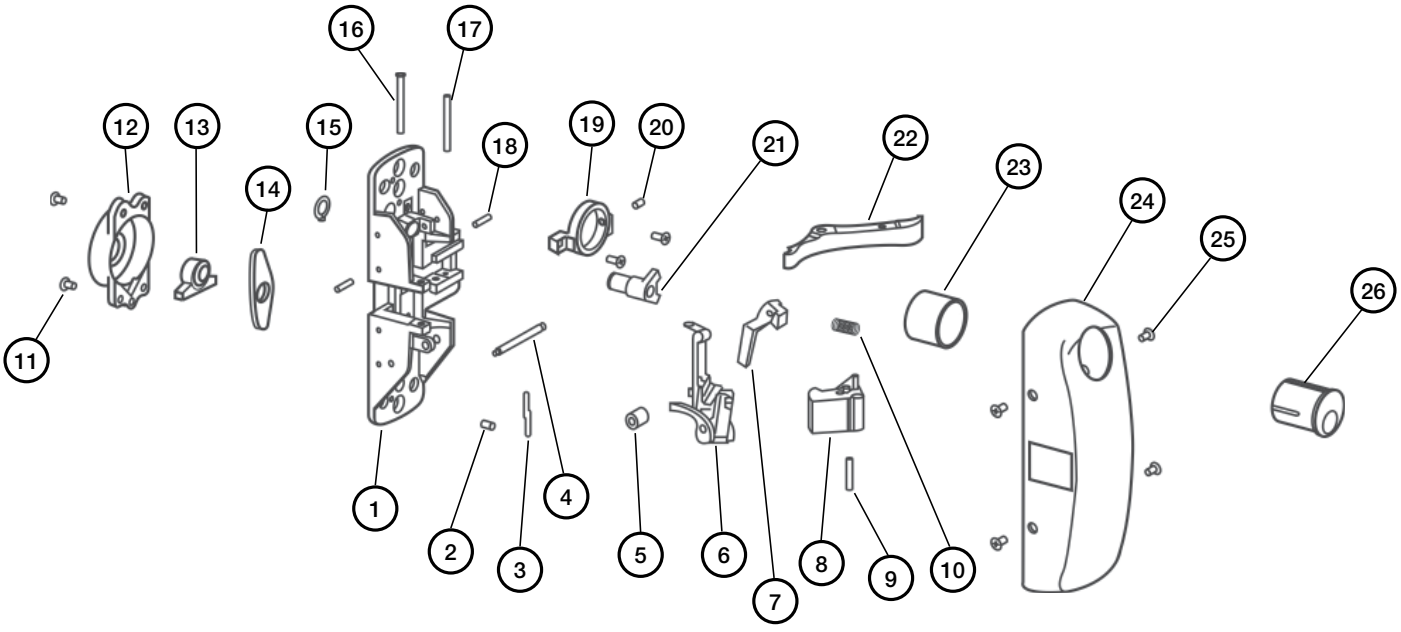
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	68-0408	Chassis Assembly	1	No
2	01-0008	Groove Pin	1	No
3	97-0050	Spring Knob Return	1	Yes
4	68-0271	Pivot Pin Knob Lever	1	Yes
5	68-0273	Bushing Knob Lever	1	Yes
6	68-4236	Knob Lever Assy (LHRB)	1	Yes
	68-4235	Knob Lever Assy (RHRB)	1	Yes
7	68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
	68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
8	98-2034	Latchbolt Assy	1	Yes
9	97-0040	Bushing Latchbolt	1	Yes
10	98-0028	Spring Latchbolt	1	Yes
11	01-3384	Screw 8-32 x 5/16	4	Yes
12	68-0367	Knob Hub Cover	1	Yes
13	97-0042	Knob Hub	1	Yes
14	97-0043	Knob Hub Retainer	1	Yes
15	01-0005	Retaining Ring	1	Yes
16	01-0013	Screw Latchbolt Pivot	1	Yes

Item	Part No.	Description	Qty.	Sellable
17	01-4512	Pivot Pin Left Arm	1	Yes
18	98-0011	Pivot Pin Latchbolt Lever	1	Yes
19	98-0020	Inside Cylinder Retainer	1	Yes
20	01-1095	Set Screw #8-32 x 1/4 Cup Point	1	Yes
21	98-0018	Outside Cylinder Hub	1	Yes
22	68-0241	Lift Arm	1	Yes
23	98-0021	Blocking Ring[1]	1	Yes
24	68-0408	Cover (LHRB)[1]	1	Yes
	68-0409	Cover (RHRB)[1]		
25	68-3908	Cover Screw Pack[1]	1	Yes
—	68-2143	Screw Pack	1	Yes
26	—	Cylinder[1,3]	1	Yes
—	649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

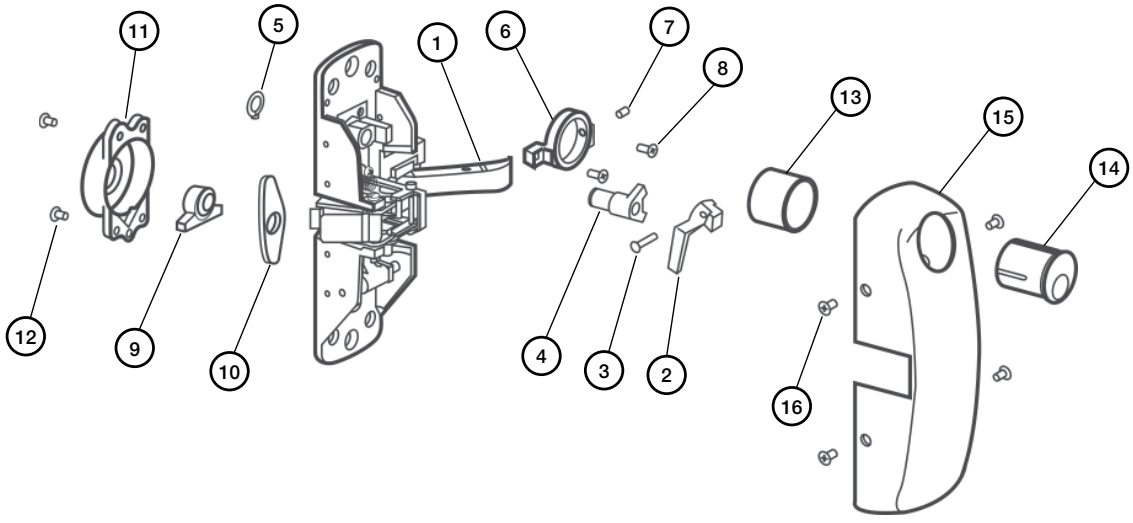
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8816	68-4075	LHRB	Yes
AL-/GL-8816	68-4076	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1015	Chassis	1	No
2		68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
		68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
3		98-0011	Latchbolt Lever Pivot Pin	1	Yes
4		98-0018	Outside Cylinder Hub	1	Yes
5		01-0005	Retaining Ring	1	Yes
6		98-0020	Inside Cylinder Retainer	1	Yes
7		01-1095	Cylinder Set Screw	1	Yes
8		01-1146	Machine Screw (8-32 x 5/16)	2	Yes
9		97-0042	Knob Hub	1	Yes
10		97-0043	Knob Hub Retainer	1	Yes
11		68-0367	Knob Hub Cover	1	Yes
12		01-3384	Machine Screw (8-32 x 3/8)	2	Yes
13	N/A	98-0021	Blocking Ring[1]	1	Yes
14		-	Cylinder[1,3]	1	Yes
15		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
16		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

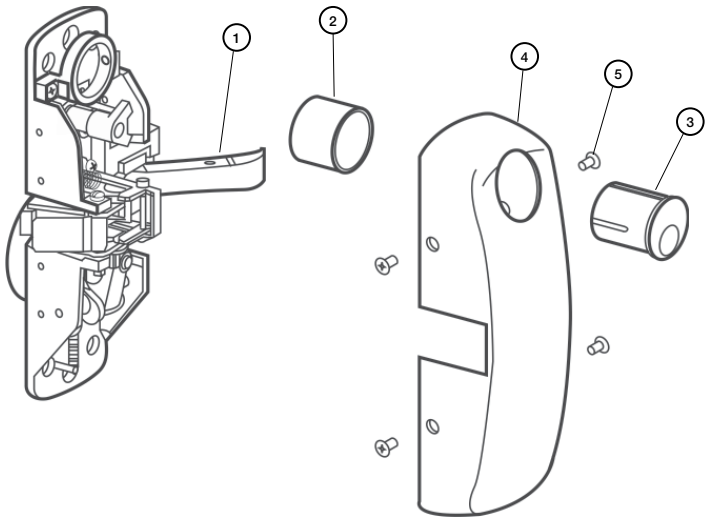
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8816	68-4077	LHRB	Yes
	68-4078	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4077	Chassis Assembly (LHRB)	1	Yes
	N/A	68-4078	Chassis Assembly (RHRB)	1	Yes
2		98-0021	Blocking Ring[1]	1	Yes
3		—	Cylinder[1,2]	1	Yes
4		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

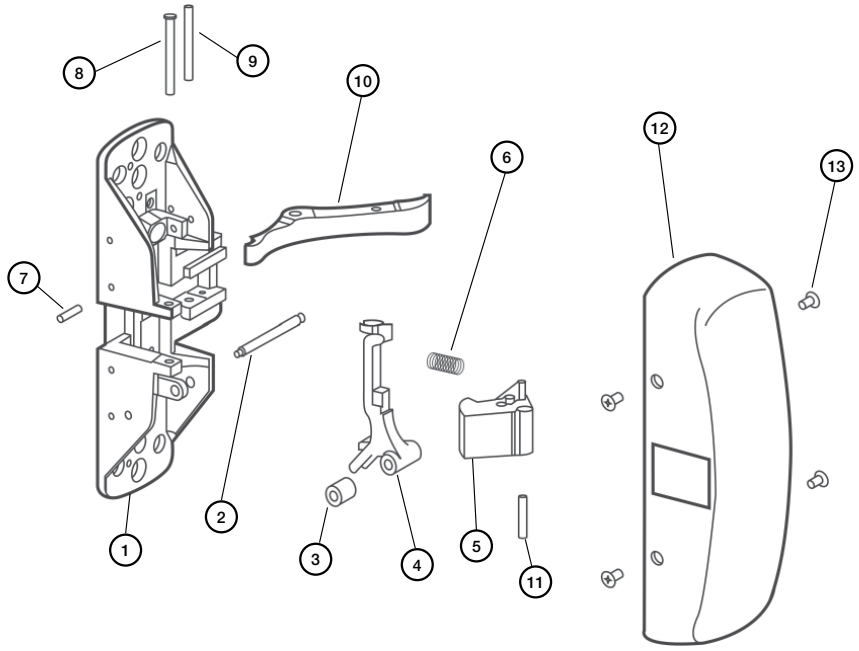
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8828	68-2106	LHRB	Yes
	68-2107	RHRB	

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis (LHRB)	1	No
		—	Chassis (RHRB)	1	No
2		68-0271	Pivot Pin Thumb Lever	1	Yes
3		68-0273	Bushing Thumb Lever	1	Yes
4		68-0260	Thumb Piece Lever (LHRB)	1	Yes
		68-0261	Thumb Piece Lever (RHRB)	1	Yes
5		98-2034	Latchbolt Assy	1	Yes
6		98-0028	Spring Latchbolt	1	Yes
7		01-0008	Groove Pin	1	No
8		01-0013	Screw Latchbolt Pivot	1	Yes
9		01-4512	Pivot Pin Lift Arm	1	Yes
10		68-0241	Lift Arm	1	Yes
11		97-0040	Bushing Latchbolt	1	Yes
12	N/A	68-0406	Cover[1]	1	Yes
13		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

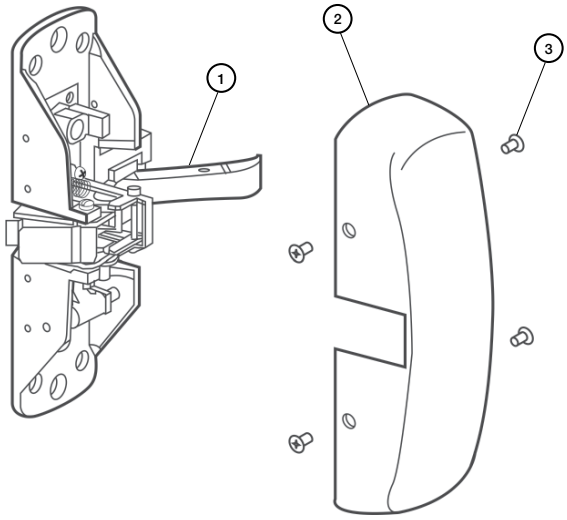
ASSA ABLOY, the global leader in door opening solutions

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL- GL-	68-4080	LHRB	Yes
	68-4081	RHRB	
12- GL-	68-4082	LHRB	
	68-4083	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4080	Chassis Assembly STD LHRB	1	Yes
		68-4081	Chassis Assembly STD RHRB	1	Yes
		68-4082	Chassis Assembly 12- LHRB	1	Yes
		68-4083	Chassis Assembly 12- RHRB	1	Yes
2	N/A	68-1014	Cover[1]	1	Yes
3		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack STD	1	Yes
		68-2165	Screw Pack 12	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

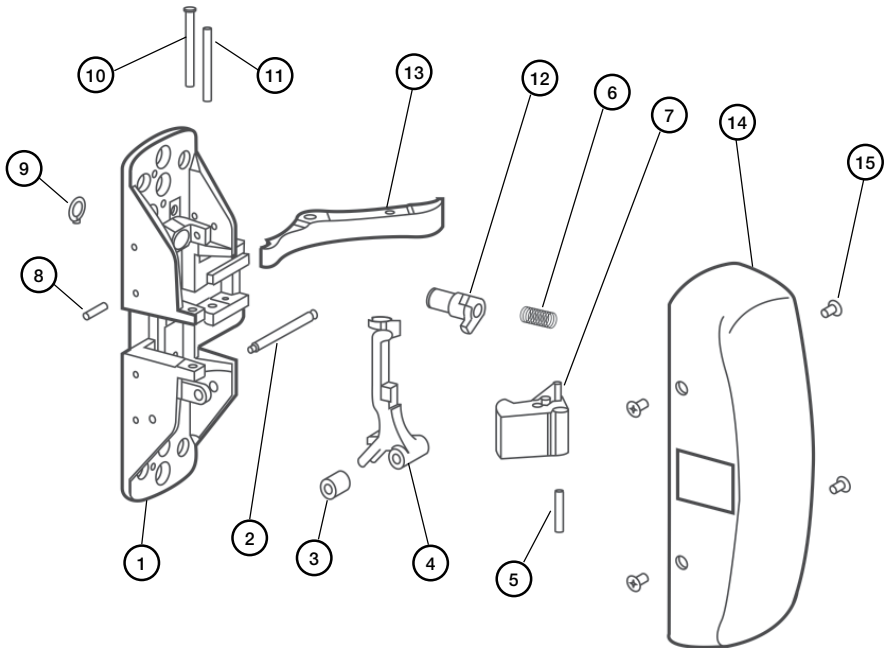
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8863	68-2109	LHRB	Yes
8863	68-2110	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis Assembly (LHRB)	1	No
		—	Chassis Assembly (RHRB)	1	No
2		68-0271	Pivot Pin Thumb Lever	1	Yes
3		68-0273	Bushing Thumb Lever	1	Yes
4		68-0260	Thumb Piece Lever LHRB	1	Yes
		68-0261	Thumb Piece Lever RHRB	1	No
5		97-0040	Bushing Latchbolt	1	Yes
6		98-0028	Spring Latchbolt	1	Yes
7		98-2034	Latchbolt Assy	1	Yes
8		01-0008	Groove Pin	1	No
9		01-0005	Retaining Ring	1	Yes
10		01-0013	Screw Latchbolt Pivot	1	Yes
11		01-4512	Pivot Pin Lift Arm	1	Yes
12		98-0018	Outside Cylinder Hub	1	Yes
13		68-0241	Lift Arm	1	Yes
14	N/A	68-0406	Cover[1]	1	No
15		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

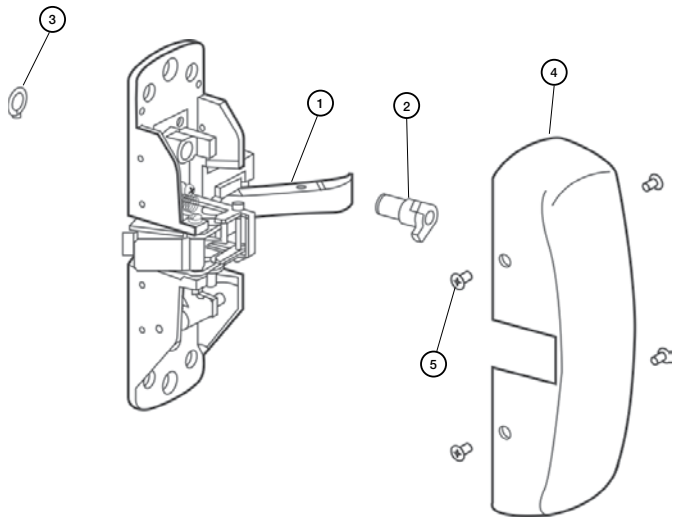
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8863	68-4097	LHRB	Yes
AL-/GL-8863	68-4098	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above		Chassis	1	No
2		98-0018	Outside Cylinder Hub	1	Yes
3		01-0005	Retaining Ring	1	Yes
4	N/A	68-1014	Cover[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

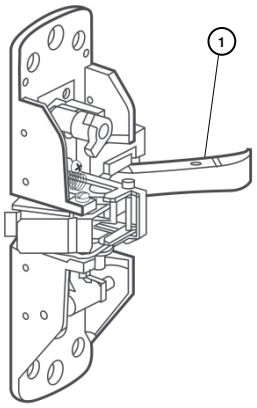
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

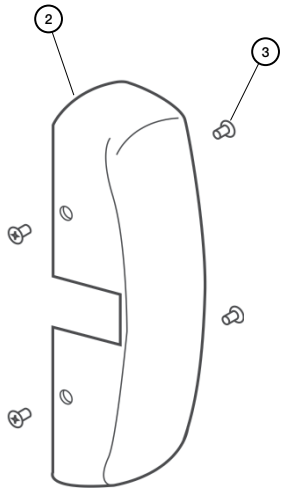
SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8863	68-4099	LHRB	Yes
AL-/GL-8863	68-4100	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4099	Chassis Assembly (LHRB)	1	Yes
		68-4100	Chassis Assembly (RHRB)	1	Yes
2	N/A	68-1014	Cover[1]	1	Yes
3		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish





A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

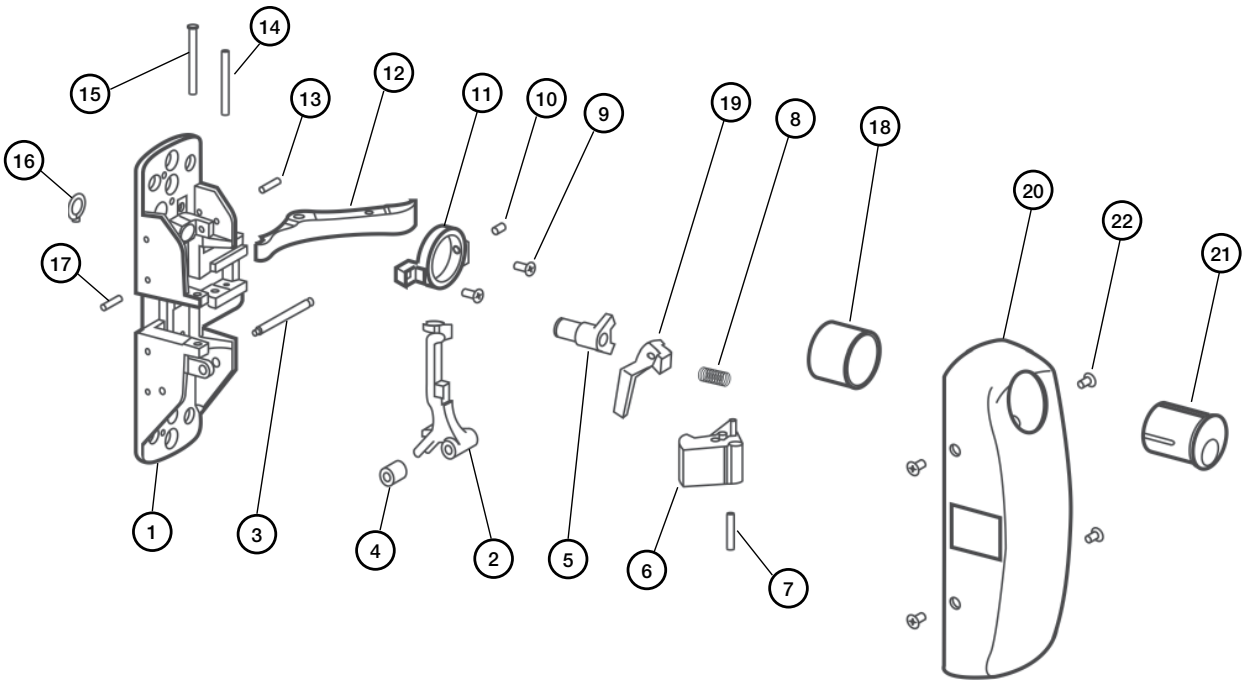
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	-	Chassis Assembly	1	No
2	68-0260	Thumb Piece Lever LHRB	1	Yes
	68-0261	Thumb Piece Lever RHRB	1	Yes
3	68-0271	Pivot Pin	1	Yes
4	68-0273	Bushing	1	Yes
5	98-0018	Outside Cylinder Hub	1	Yes
6	98-2034	Latchbolt	1	Yes
7	97-0040	Bushing, Latchbolt	1	Yes
8	97-0028	Spring, Latchbolt	1	Yes
9	01-3384	Screw #8-32 x 5/16	2	Yes
10	01-1095	Set Screw	1	Yes
11	98-0020	Inside Cylinder Retainer	1	Yes
12	68-0241	Lift Arm	1	Yes
13	98-0011	Pivot Pin (Lift Lever)	1	Yes
14	01-4512	Pivot Pin (Lift Arm)	1	Yes

Item	Part No.	Description	Qty.	Sellable
15	01-0013	Latchbolt Screw	1	Yes
16	01-0005	Retaining Ring	1	Yes
17	01-0008	Groove Pin	1	No
18	98-0021	Blocking Ring[1]	1	Yes
19	68-0237	Lift Lever LHRB	1	Yes
	68-0238	Lift Lever RHRB	1	Yes
20	68-0408	Cover[1]	1	Yes
	68-0409	Cover[1]	1	Yes
21	-	Inside Cylinder[1,2]	1	Yes
22	68-3908	Cover Screw Pack[1]	1	Yes
Not Shown	68-2143	Screw Pack	1	Yes
	649	Strike Pack[1]	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

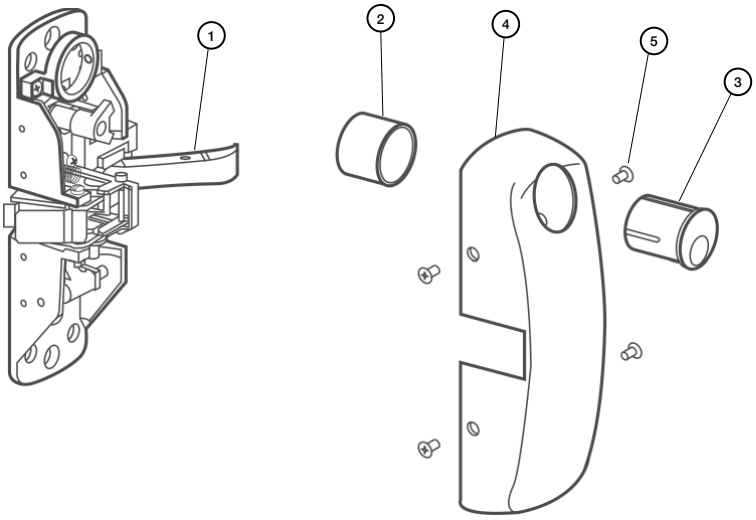
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL/12-8866	68-4104	LHRB	Yes
AL-/GL/12-8866	68-4105	RHRB	

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis Assembly (LHRB)	1	Yes
		—	Chassis Assembly (RHRB)	1	Yes
2	N/A	98-0021	Blocking Ring[1]	1	Yes
3		68-4411	Cylinder[1,2]	1	Yes
4		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

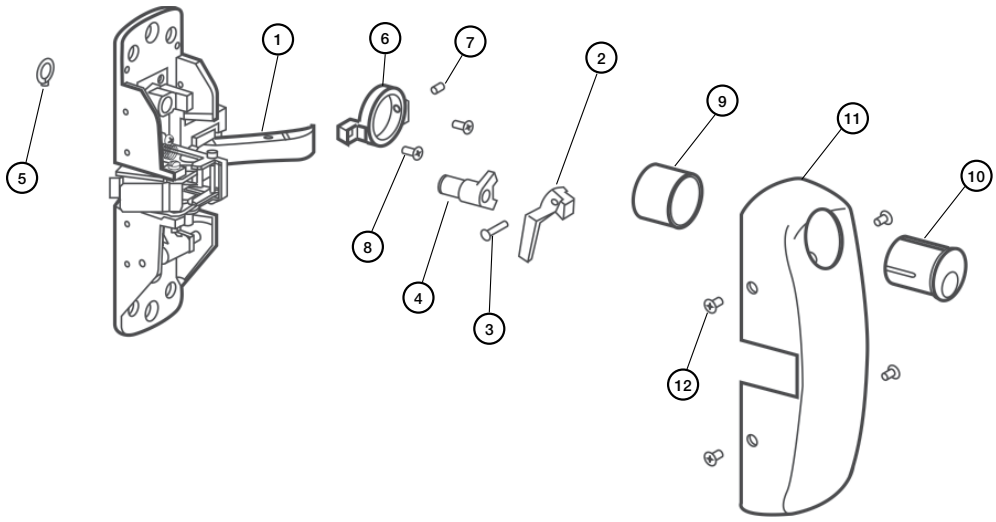
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8866	68-A102	LHRB	Yes
AL-/GL-8866	68-A103	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	-	Chassis Assembly	1	No
2		68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
		68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
3		98-0011	Latchbolt Lever Pivot Pin	1	Yes
4		98-0018	Outside Cylinder Hub	1	Yes
5		01-0005	Retaining Ring	1	Yes
6		98-0020	Inside Cylinder Retainer	1	Yes
7		01-1095	Cylinder Set Screw	1	Yes
8		01-1146	Machine Screw (8-32 x 5/16)	2	Yes
9	N/A	98-0021	Blocking Ring *	1	Yes
10		-	Cylinder[1,3]	1	Yes
11		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
12		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

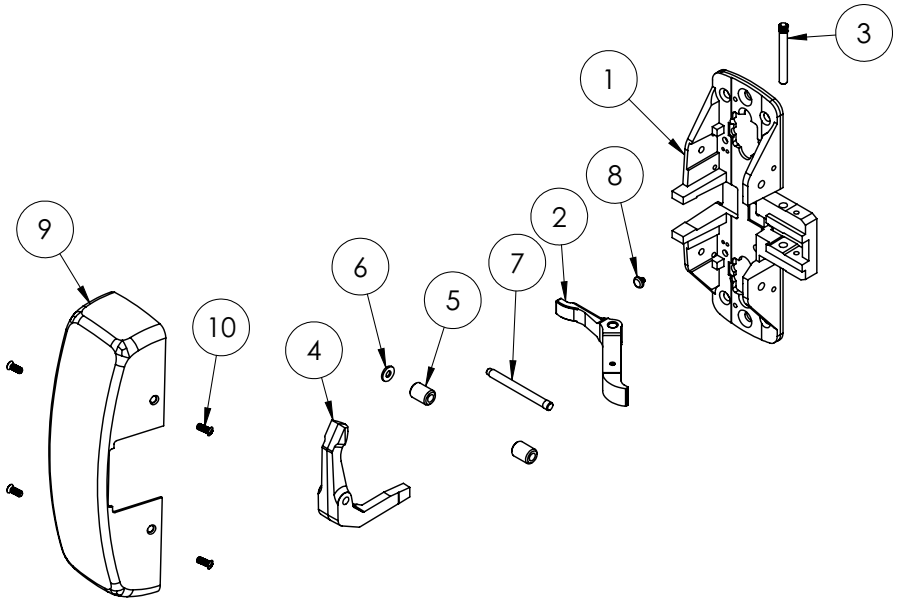
(12-)8904 (12-)8910 (12-)8913
(12-)8915 (12-)8928 (12-)8943
(12-)8944 (12-)8963 (12-)8970
(12-)8971 (12-)8975 (12-)8976

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-) (All Functions Except 16 & 66)	68-2172	LHRB	Yes
	68-2173	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-0339	Chassis	1	No
2		68-1137	Lift Arm	1	Yes
3		68-0239	Pivot Pin	1	Yes
4		68-0337	Left Hand Lift Lever	1	Yes
		68-0338	Right Hand Lift Lever	1	Yes
5		68-0273	Bushing	2	Yes
6		01-9370	Washer	1	Yes
7		68-0271	Pivot Pin (63 Function)	1	Yes
8		68-1294	Stop Pin	1	No
9	N/A	68-0407	Cover[1]	1	Yes
10		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2172 (LHRB)	900 Series Mortise Assembly[1,2,3]	1	Yes
		68-2173 (RHRB)		1	Yes
		68-2143	Screw Pack Standard	1	Yes
		68-2165	Screw Pack (12-)	1	Yes
		C908	Strike Pack LHRB 1 3/4" (C908)[1,3]	1	Yes
		C908	Strike Pack RHRB 1 3/4" (C908)[1,3]	1	Yes

1. Specify finish
2. Specify function
3. Specify hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

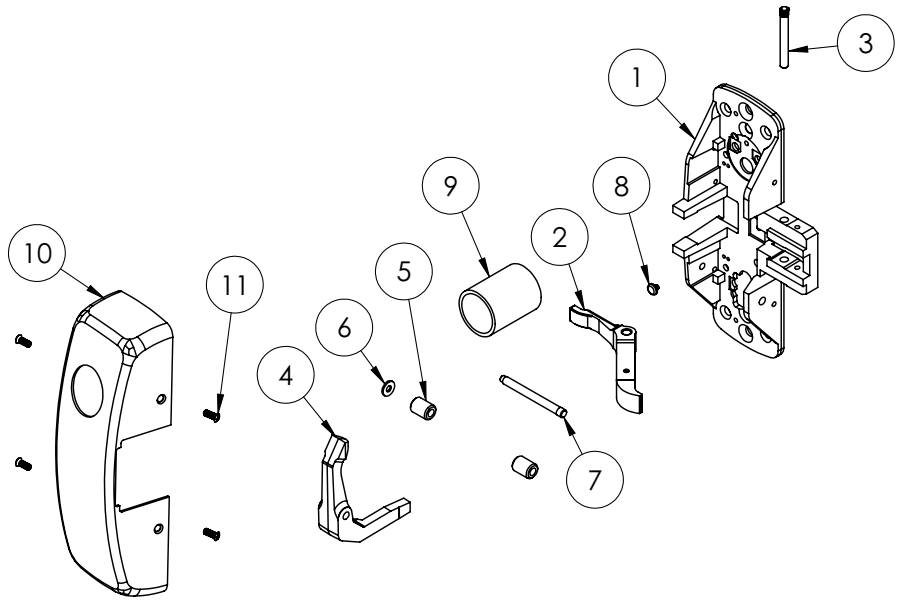
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-)	68-2213	LHRB	Yes
	68-2214	RHRB	Yes

Item	Part No.	Description	Qty	Sellable
1	68-0341	Chassis RHRB	1	No
	68-0342	Chassis LHRB	1	No
2	68-1137	Lift Arm	1	Yes
3	68-0239	Pivot Pin	1	Yes
4	68-0337	Left Hand Lift Lever	1	Yes
	68-0338	Right Hand Lift Lever	1	Yes
5	68-0273	Bushing	2	Yes
6	01-9370	Washer	1	Yes
7	68-0271	Pivot Pin (63 Function)	1	Yes
8	68-1294	Stop Pin	1	No
9	99-0007	Cylinder Blocking Ring[1]	1	Yes
Not Shown	13-0085	Locking Tail	1	Yes
	13-0080	Cylinder Barrel Retainer	1	Yes
	—	Cylinder Assembly[2]	1	Yes
	13-0074	Connecting Screw	2	Yes
10	68-0410	Cover LHRB[1]	1	Yes
	68-0411	Cover RHRB[1]	1	Yes
11	68-3905	Cover Screw Pack[1]	1	Yes
Not Shown	916	Mortise Assy 16 Funtion[1,3]	1	Yes
	966	Mortise Assy 66 Function[1,3]	1	Yes
	68-2143	Screw Pack Standard	1	Yes
	68-2165	Screw Pack (12-)	1	Yes
	C908	Strike Pack LHRB (C908)[3]	1	Yes
	C908	Strike Pack RHRB (C908)[3]	1	Yes

1. Specify finish
2. Specify function
3. Specify hand



A8231 12/17

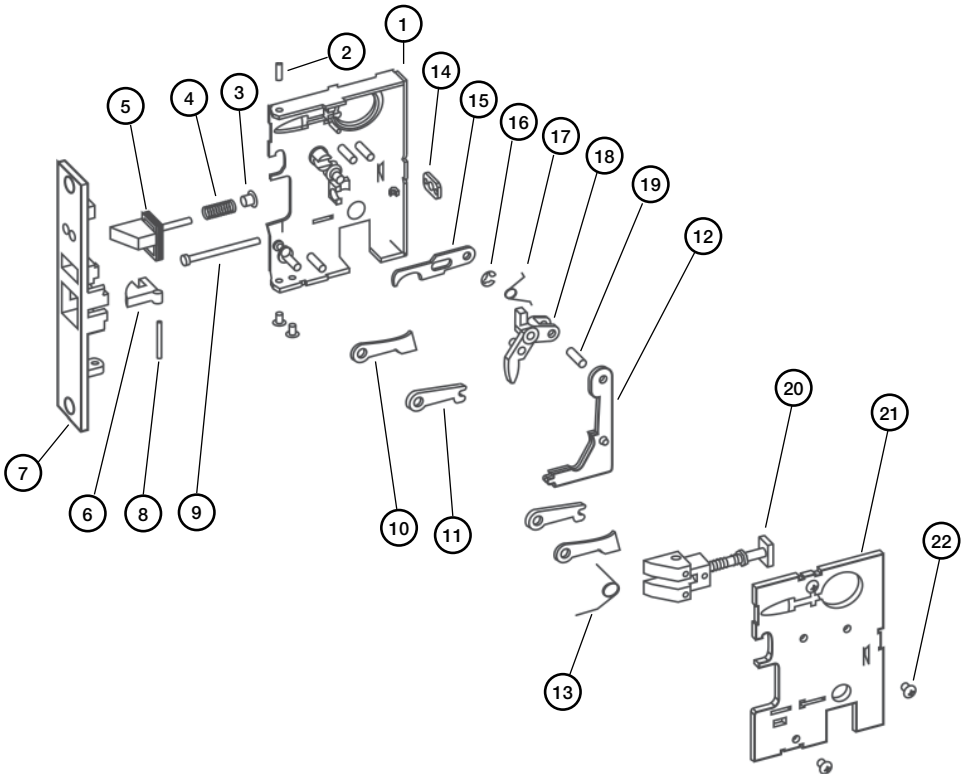
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-0078	Cylinder Set Screw	1	Yes
10	99-0076	Slide Spacer	2	Yes
11	99-0058	Slide Guide	2	Yes
12	99-2059	Lever Slide Assembly	1	Yes

Item	Part No.	Description	Qty.	Sellable
13	99-0061	Spring Thumbpiece Lever	1	No
14	99-0236	Cylinder Screw Support	1	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	01-0098	Retaining Ring	1	Yes
17	99-0063	Spring Guard Bolt Lver	1	Yes
18	99-2389	Latchbolt Lever Assembly	1	Yes
19	99-0212	Pivot Pin Lever Slide	1	Yes
20	99-2247	Latchbolt Assembly	1	Yes
21	99-2361	Cap Assembly	1	No
22	01-1142	Case Screw #8-32 x 1/4	5	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish

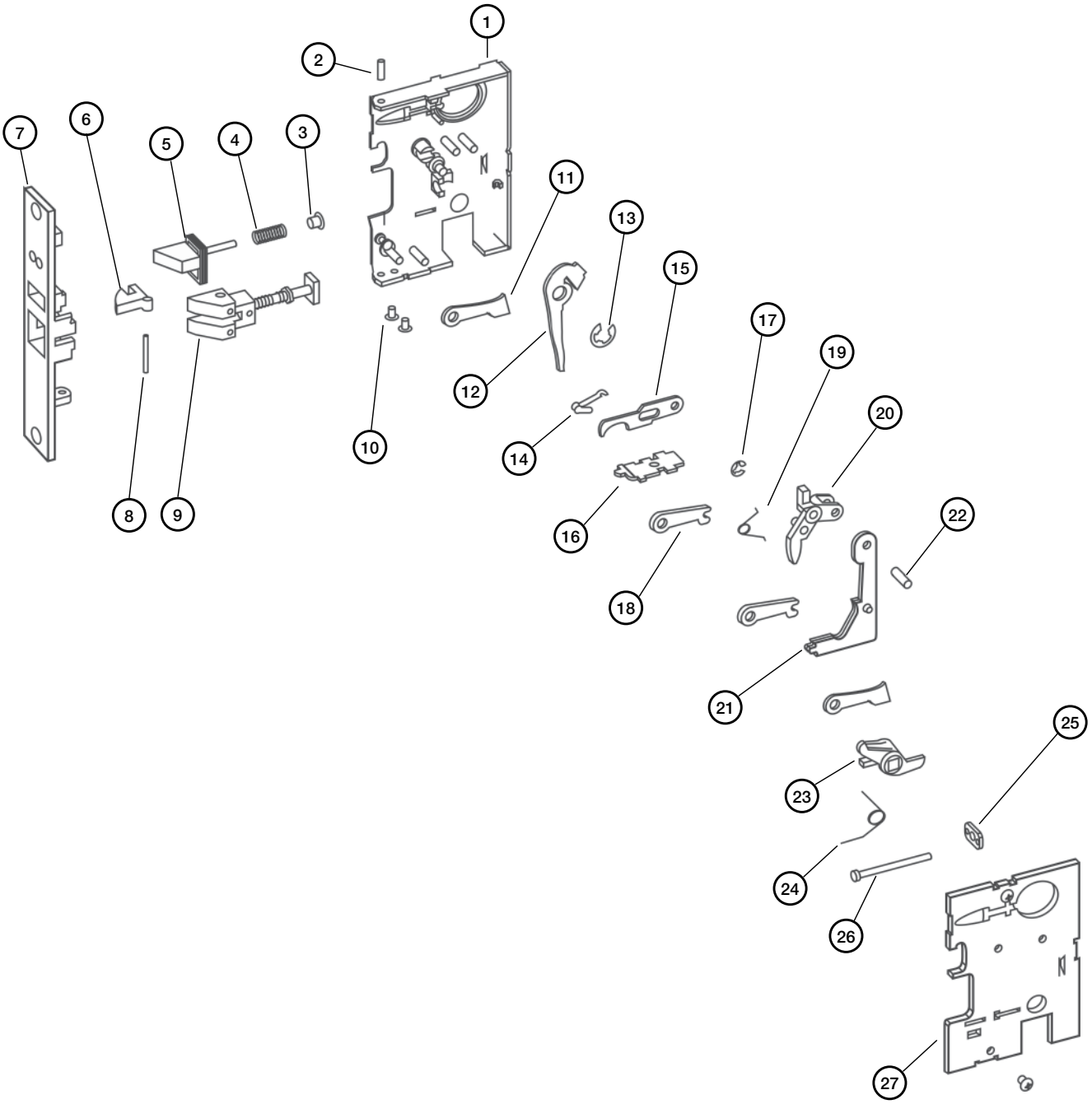
Notes:

- Items 5 and 15 to be sold as a set only.
- For 8313 x ET or 8913 x ET, use 915 Mortise Assembly.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No
-	68-2597	Bridge Rectifier Pack[2]	1	Yes

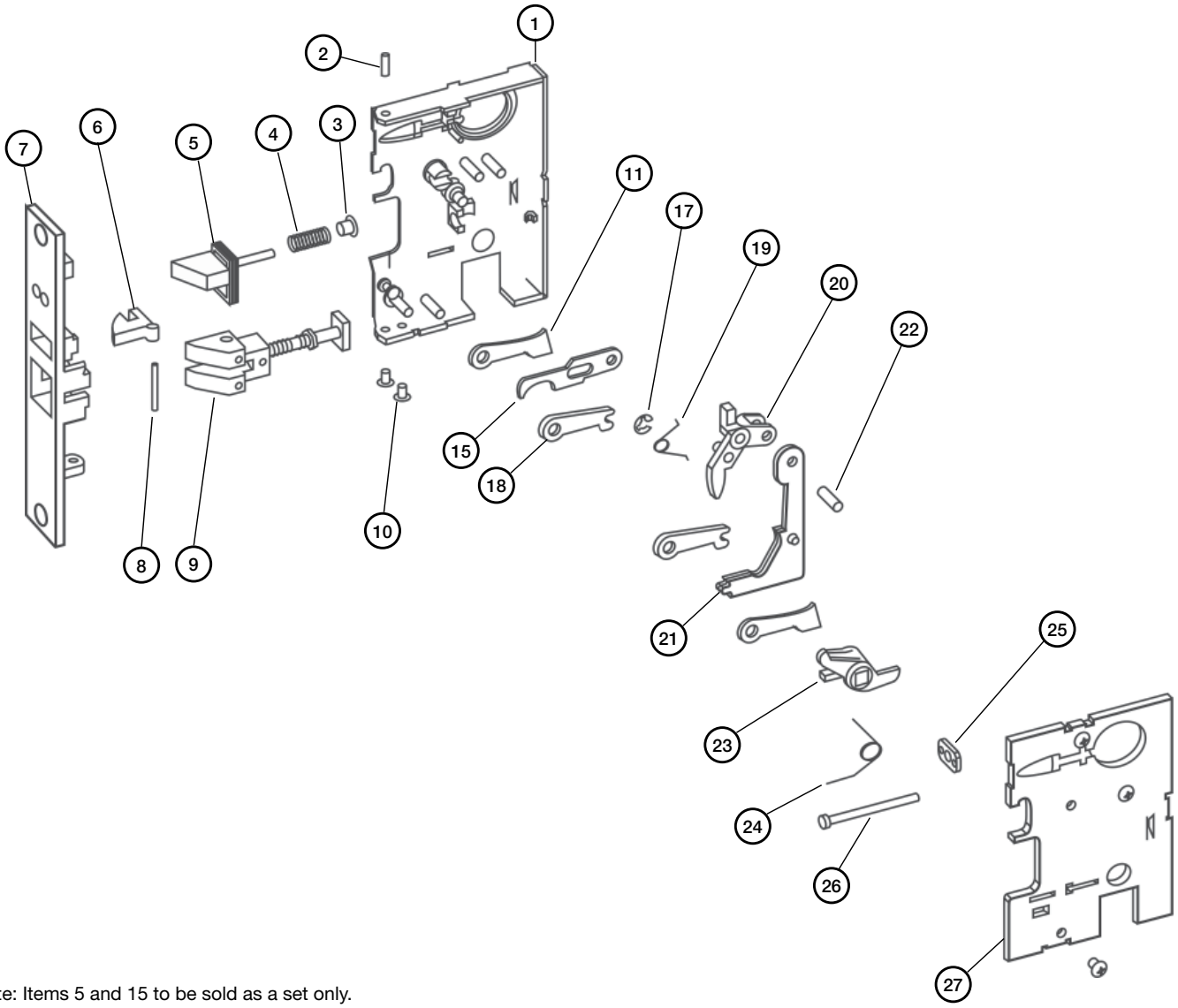
1. Specify finish
2. Use with 975 and 976 only

Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

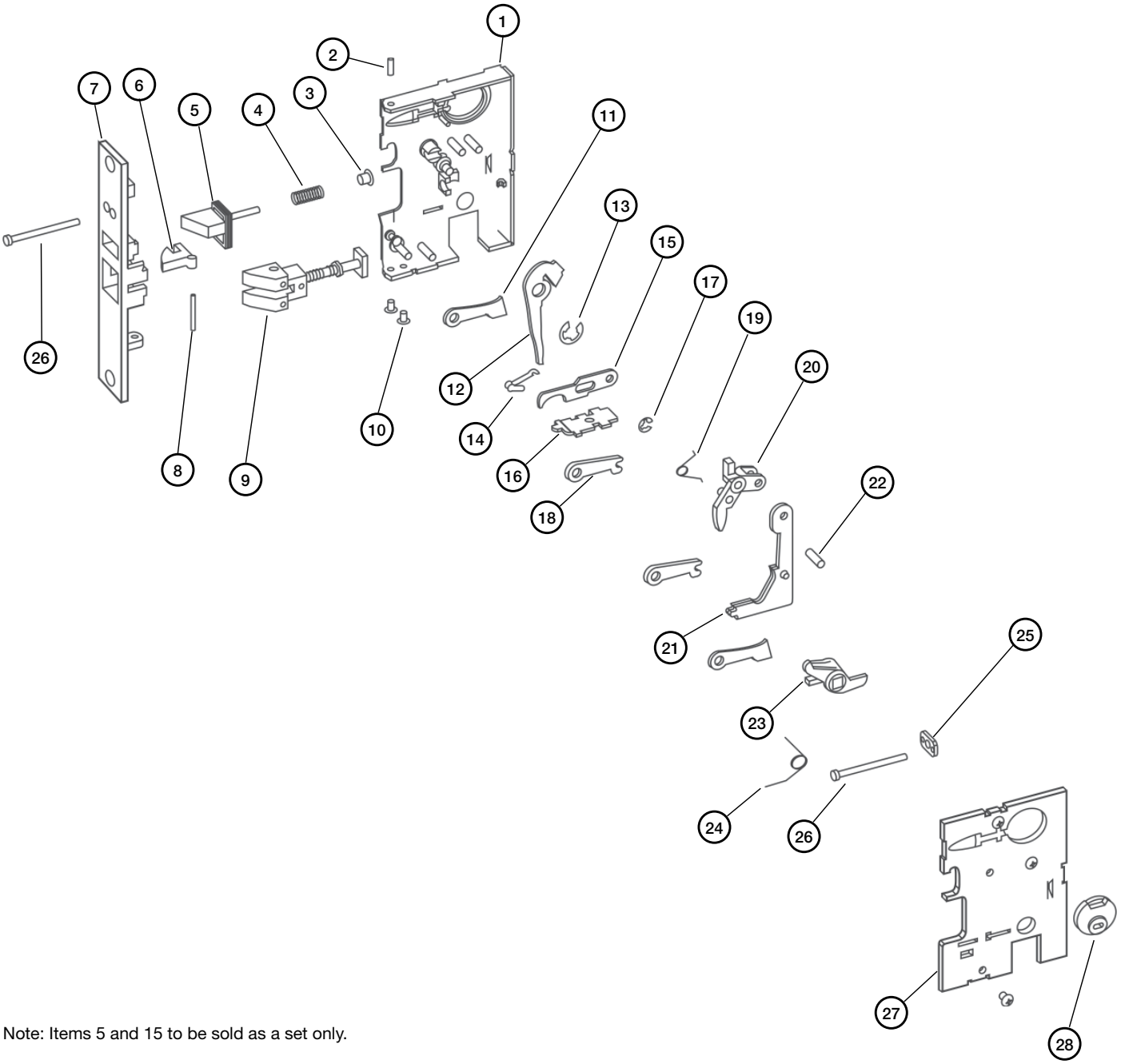
Item	Part No.	Description	Qty.	Sellable
1	99-2352	Case Assy LHRB	1	No
	99-2351	Case Assy RHRB		
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0226	Front LHRB[1]	1	No
	99-0227	Front RHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2387	Latchbolt Lever Assembly LHRB	1	Yes
	99-2388	Latchbolt Lever Assembly RHRB	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	2	Yes
27	99-2361	Cap Assembly LHRB	1	No
	99-2362	Cap Assembly RHRB	1	No
28	13-2162	Cylinder Attachment	1	Yes

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

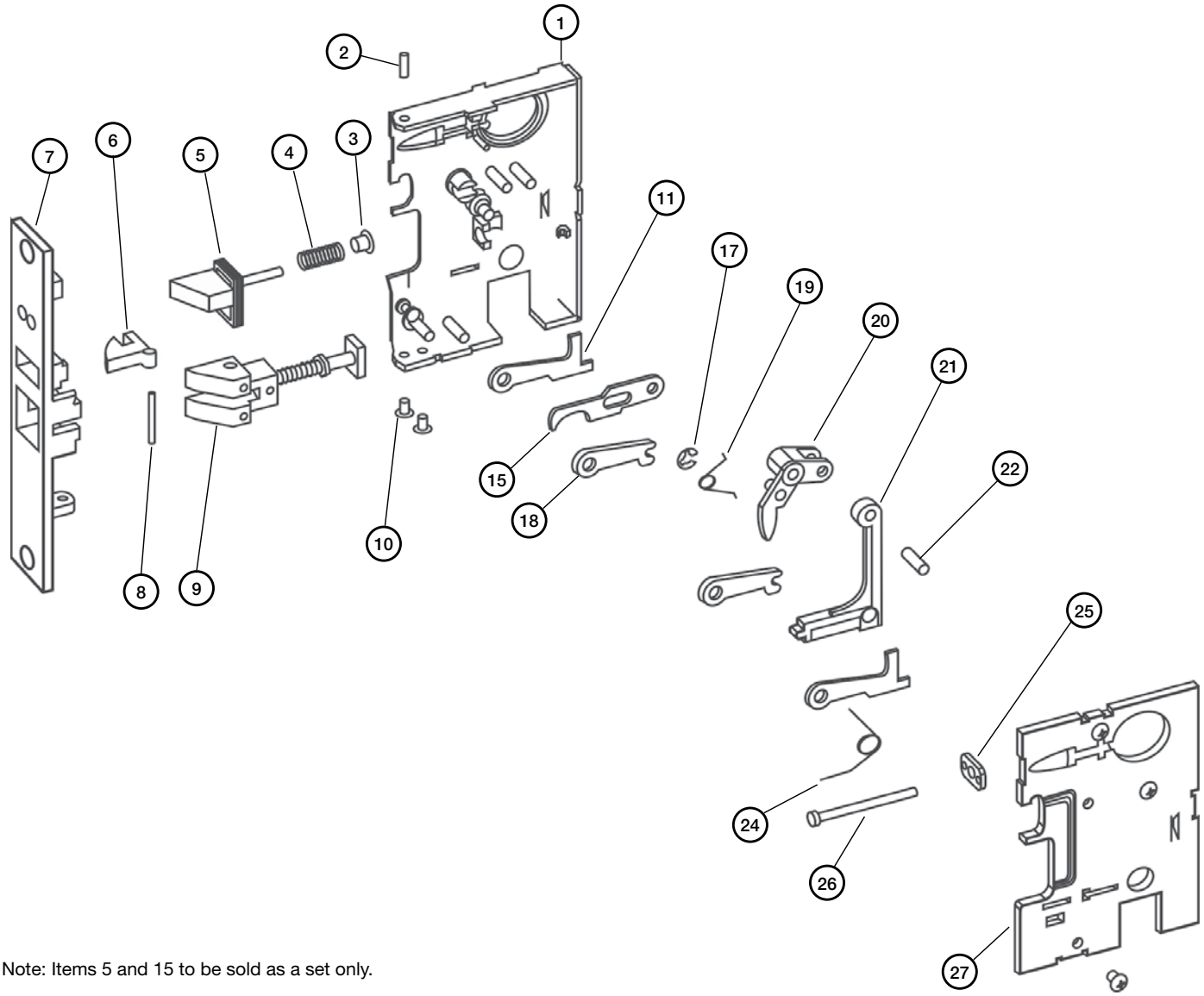
Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

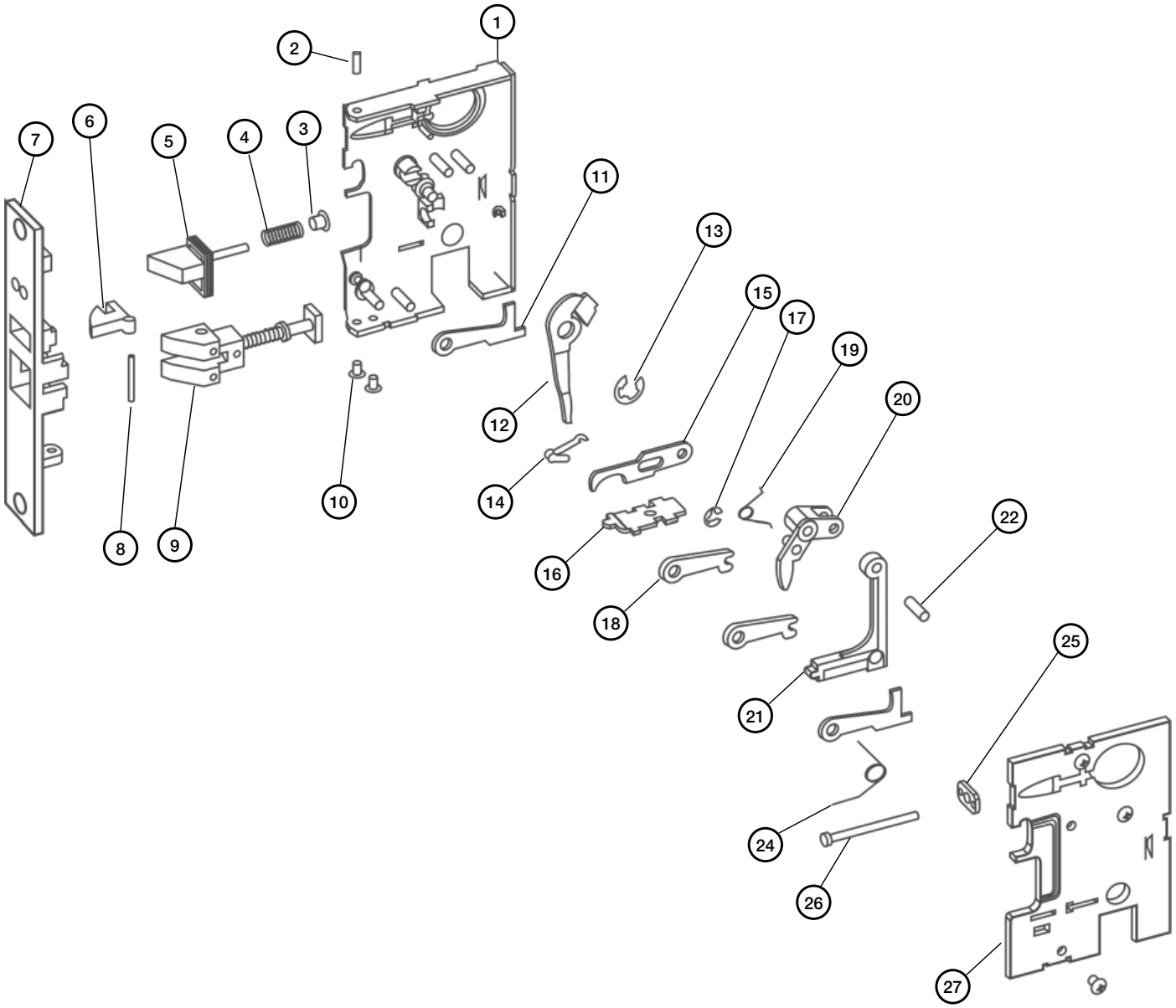
Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy RHRB	1	No
	99-2352	Case Assy LHRB	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

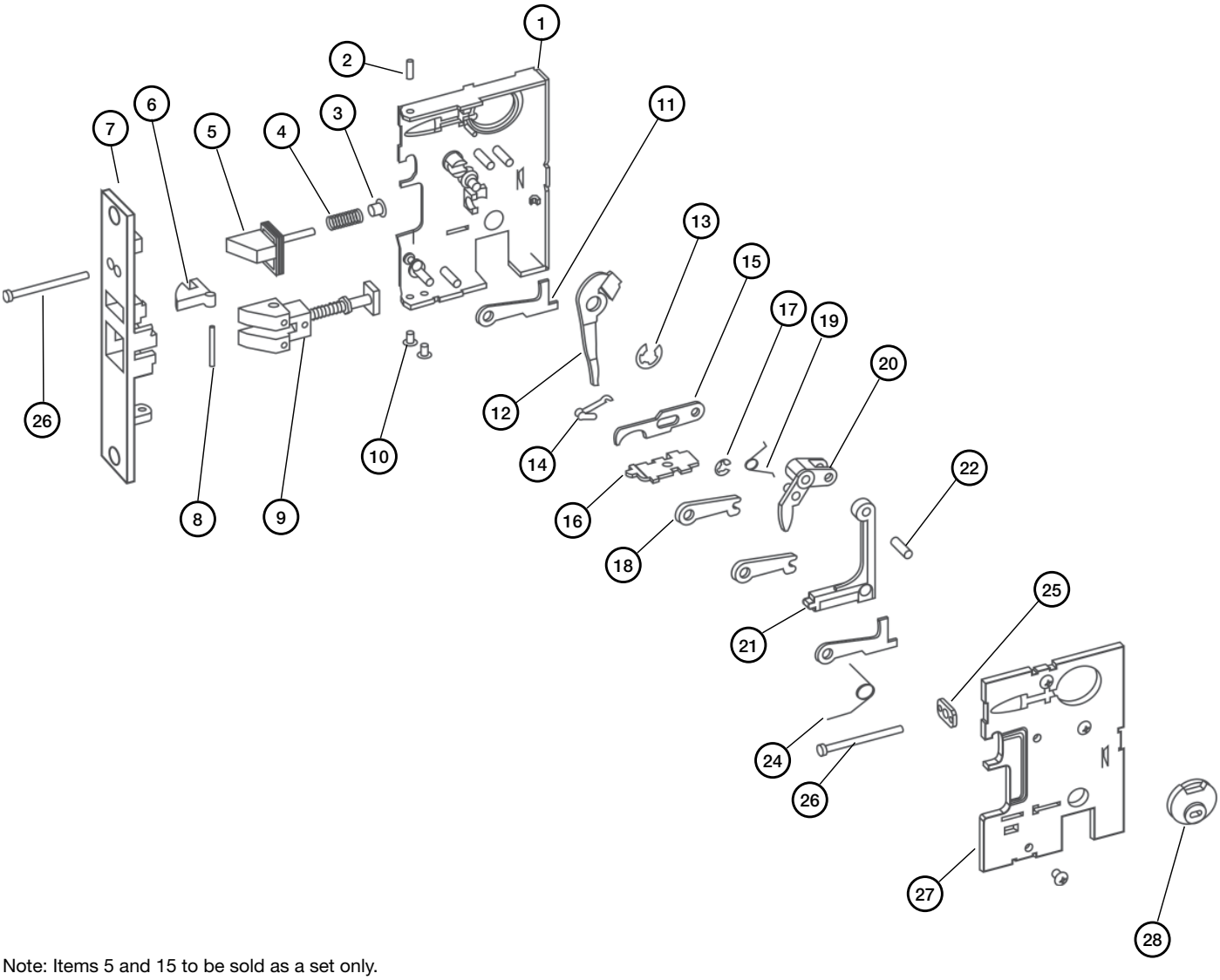
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	99-2352	Case Assy LHRB	1	No
	99-2351	Case Assy RHRB	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2387	Latchbolt Lever Assembly LHRB	1	Yes
	99-2388	Latchbolt Lever Assembly RHRB	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly LHRB	1	No
	99-2362	Cap Assembly RHRB	1	No
28	13-2162	Cylinder Attachment	1	Yes

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Assembly No.	Description	Option	Sellable
68-2702	Wide Stile E Rail Assembly*	(12-) Fire Rated	Yes
68-2703	Wide Stile F Rail Assembly*		Yes
68-2704	Wide Stile G Rail Assembly*		Yes
68-2705	Wide Stile J Rail Assembly*		Yes
68-2724	Narrow Stile E Rail Assembly*		Yes
68-2725	Narrow Stile F Rail Assembly*		Yes
68-2726	Narrow Stile G Rail Assembly*		Yes
68-2727	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		68-0950	Mounting Rail Wide(E)*	1	Yes
		68-0952	Mounting Rail Wide(F)*		Yes
		68-0948	Mounting Rail Wide(J)*		Yes
		68-0949	Mounting Rail Wide(G)*		Yes
		68-0958	Mounting Rail Narrow(E)*		Yes
		68-0955	Mounting Rail Narrow(F)*		Yes
		68-0956	Mounting Rail Narrow(J)*		Yes
		68-0957	Mounting Rail Narrow(G)*		Yes
3		01-1236	#6-32x 3/8" PH FL U'Cut	4	Yes
4		68-0943	Bracket	2	Yes
5		68-0945	Pivot Pin	2	Yes
6		01-0098	Retainer Ring	2	Yes
7		68-0229	Pivot Pin, Push Rail*	2	Yes
8		68-0236	Spring, Rail Arm	2	Yes
9		68-3609	Connecting Arm Assembly	2	Yes
10		68-0615	Push Rail (E)*	1	Yes
		68-0618	Push Rail (F)*		Yes
		68-0616	Push Rail (J)*		Yes
		68-0617	Push Rail (G)*		Yes
11		809	TouchPad Assembly	1	Yes
12		01-4537	Standard Hole Plug	1	Yes

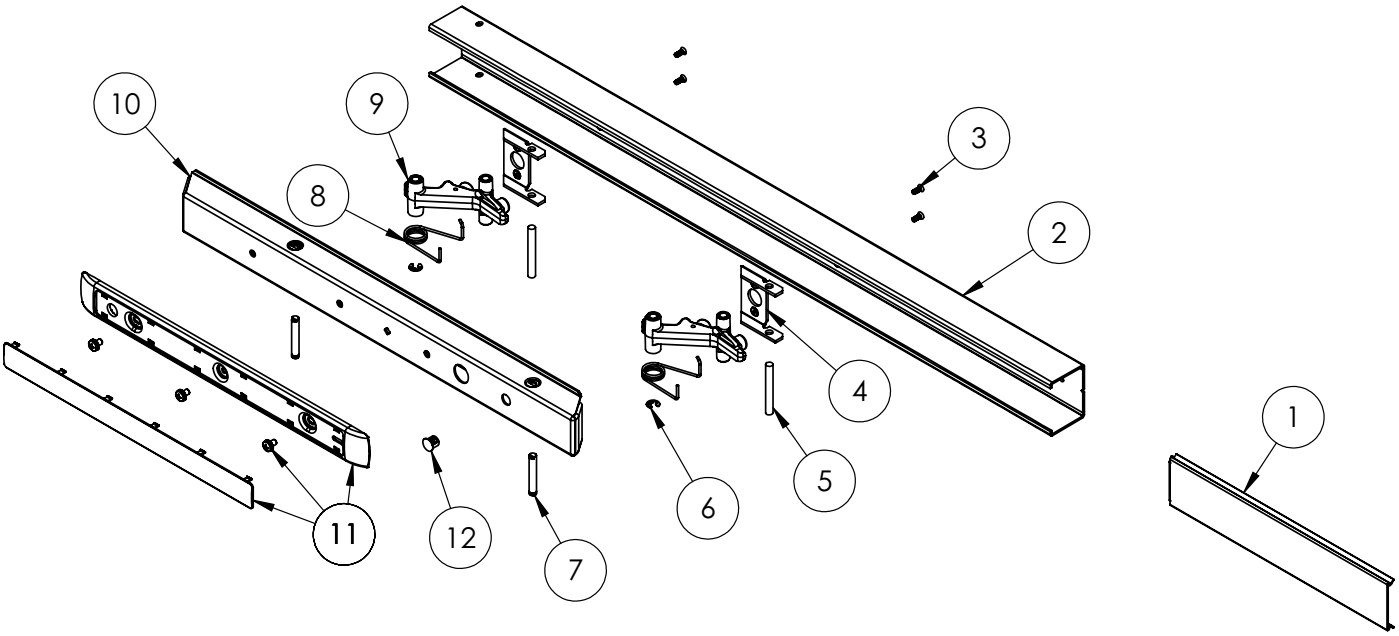
*Specify Finish

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-2703 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Assembly No.	Description	Option	Sellable
68-5542	Wide Stile E Rail Assembly*	(12-56-) (56-)	Yes
68-3212	Wide Stile F Rail Assembly*		Yes
68-3211	Wide Stile G Rail Assembly*		Yes
68-3213	Wide Stile J Rail Assembly*		Yes
68-5578	Narrow Stile E Rail Assembly*		Yes
68-3217	Narrow Stile F Rail Assembly*		Yes
68-3216	Narrow Stile G Rail Assembly*		Yes
68-3218	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		68-0950	Mounting Rail Wide(E)*	1	Yes
		68-0952	Mounting Rail Wide(F)*		Yes
		68-0948	Mounting Rail Wide(J)*		Yes
		68-0949	Mounting Rail Wide(G)*		Yes
		68-0958	Mounting Rail Narrow(E)*		Yes
		68-0955	Mounting Rail Narrow(F)*		Yes
		68-0956	Mounting Rail Narrow(J)*		Yes
		68-0957	Mounting Rail Narrow(G)*		Yes
3		M56AE	Rail Motor Kit, E	1	Yes
		M56AF	Rail Motor Kit, F		Yes
		M56AJ	Rail Motor Kit, J		Yes
		M56AG	Rail motor Kit, G		Yes
4		68-0229	Pivot Pin, Push Rail*	2	Yes
5		68-0236	Spring, Rail Arm	2	Yes
6		01-0098	Retaining Ring	2	Yes
7		809	TouchPad Assembly	1	Yes
8		68-0615	Standard Push Rail, E*	1	Yes
		68-0618	Standard Push Rail, F*		Yes
		68-0616	Standard Push Rail, J*		Yes
		68-0617	Standard Push Rail, G*		Yes
9		68-3609	Connecting Arm Assembly	1	Yes
10		52-1261	56- Input Harness Assembly	2	Yes
11		01-1236	#6-32x3/8" PH FL U'CUT	4	Yes
12		68-0945	Pivot Pin	1	Yes
13		68-0943	Bracket	1	Yes

All Related HK- Assemblies Listed Below

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
19-56-HK-*	68-5515	68-5516	68-5517	68-5518	68-5602	68-5603	68-5604	68-5605	Yes
53-56-HK-*	68-5554*	68-5555*	68-5556*	68-5557*	68-5594*	68-5595*	68-5596*	68-5597*	Yes
53-55-56-HK-*	68-5558*	68-5559	68-5560	68-5561*	68-5598*	68-5599*	68-5600*	68-5601*	Yes
19-53-56-HK-*	68-5519*	68-5520*	68-5521*	68-5522*	68-5610*	68-5611*	68-5612*	68-5613*	Yes
19-53-55-56-HK- *	68-5538*	68-5539*	68-5540*	68-5541*	68-5614*	68-5615*	68-5616*	68-5617*	Yes

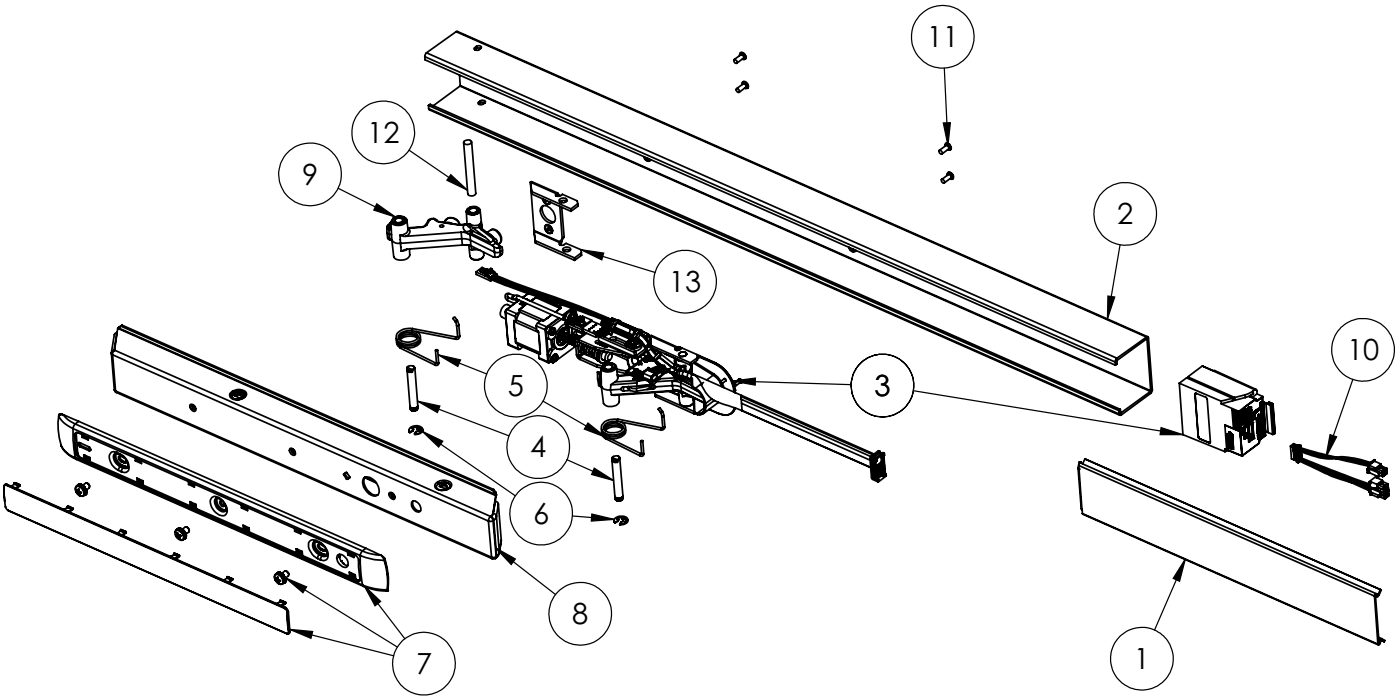
Parts 3-13 Available as Assembly No. 52-3541 for E, 52-3542 for F, 52-3543 for J, 52-3544 for G
*Specify Finish

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-5578 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Assembly No.	Description	Option	Sellable
68-6098	Wide Stile E Rail Assembly*	(59-)	Yes
68-3780	Wide Stile F Rail Assembly*		Yes
68-3781	Wide Stile G Rail Assembly*		Yes
68-3782	Wide Stile J Rail Assembly*		Yes
68-6100	Narrow Stile E Rail Assembly*		Yes
68-3788	Narrow Stile F Rail Assembly*		Yes
68-3789	Narrow Stile G Rail Assembly*		Yes
68-3790	Narrow Stile J Rail Assembly*		Yes
68-6099	Wide Stile E Rail Assembly*	(12-59-)	Yes
68-3784	Wide Stile F Rail Assembly*		Yes
68-3785	Wide Stile G Rail Assembly*		Yes
68-3786	Wide Stile J Rail Assembly*		Yes
68-6101	Narrow Stile E Rail Assembly*		Yes
68-3792	Narrow Stile F Rail Assembly*		Yes
68-3793	Narrow Stile G Rail Assembly*		Yes
68-3794	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	809	TouchPad Assembly	1	Yes
2		68-1027	Push Rail, E*	1	No
		68-1030	Push Rail, F*		Yes
		68-1028	Push Rail, G*		Yes
		68-1029	Push Rail, J*		Yes
3		68-0582	Lockdown Cam[1]	1	Yes
4		01-4537	Standard Hole Plug	1	Yes
5		01-0098	Retaining Ring	2	Yes
6		68-0229	Pivot Pin, Push Rail*	2	Yes
7		68-1049	Rubber Cushion	1	No
8		68-1039	Support Plate	1	No
9		52-1701	59- Wire Guide	1	Yes
10		68-0236	Spring, Rail Arm	2	Yes
11		68-0945	Pivot Pin	2	Yes
12		01-0711	Flanged Nyliner	8	Yes
13		52-4765	59- Connecting Arm	1	No
14		68-0943	Bracket	1	Yes
15		52-0935	Wire Barrier	1	Yes
16		52-4733	59- Harness Sub-Plate Assembly	1	No
		52-4734	59- Harness Sub-Plate Assembly		No
17		01-0610	Wave Spring Washer[1]	1	Yes
18		68-0583	Lockdown Button [1]	1	Yes
19		01-4466	Machine Screw SEMS[1]	1	No
20		01-1236	#6-32X3/8" PH FL U'Cut 6**		Yes
21		68-6127	Connecting Arm	1	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
22	See Chart Above	68-1045	Mounting Rail, E Narrow*	1	Yes
		68-1042	Mounting Rail, F Narrow*		Yes
		68-1043	Mounting Rail, J Narrow*		Yes
		68-1044	Mounting Rail, G Narrow*		Yes
		68-0950	Mounting Rail, E Wide*		Yes
		68-1058	Mounting Rail, F Wide*		Yes
		68-1059	Mounting Rail, J Wide*		Yes
		68-1060	Mounting Rail, G Wide*		Yes
23		68-6090	Insert Assembly, E Wide	1	No
		68-6091	Insert Assembly, F Wide		No
		68-6092	Insert Assembly, J Wide		No
		68-6093	Insert Assembly, G Wide		No
		68-6097	Insert Assembly, E Narrow		No
		68-6094	Insert Assembly, F Narrow		No
		68-6095	Insert Assembly, J Narrow		No
		68-6096	Insert Assembly, G Narrow		No
24		52-1292	Harness Assembly	1	Yes
		52-1293	Harness Assembly		Yes

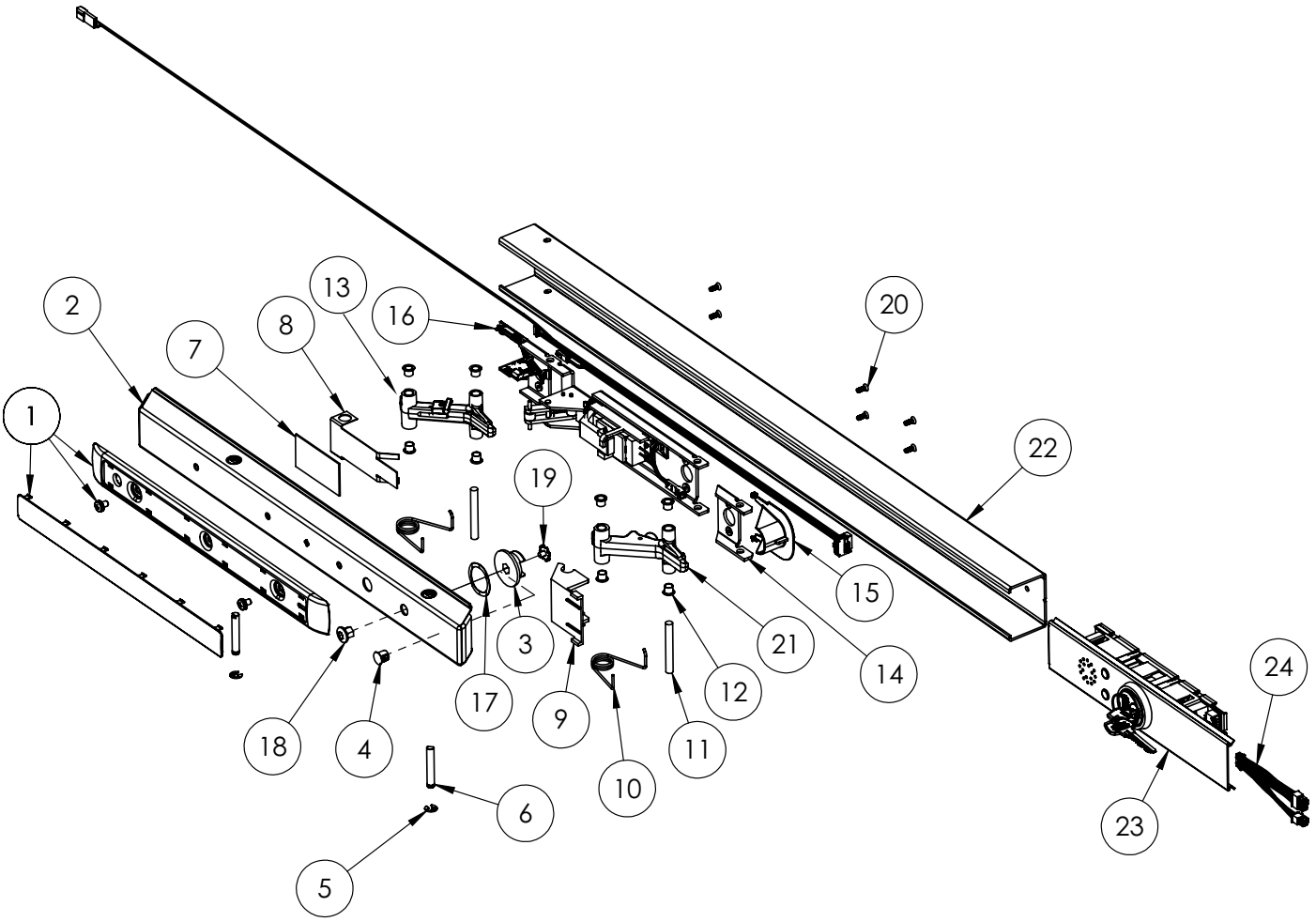
*Specify Finish
**Qty is 6 in Sizes F J G, 4 in Size E
1. Do not use on any 12- Rail Assembly

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-3780 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

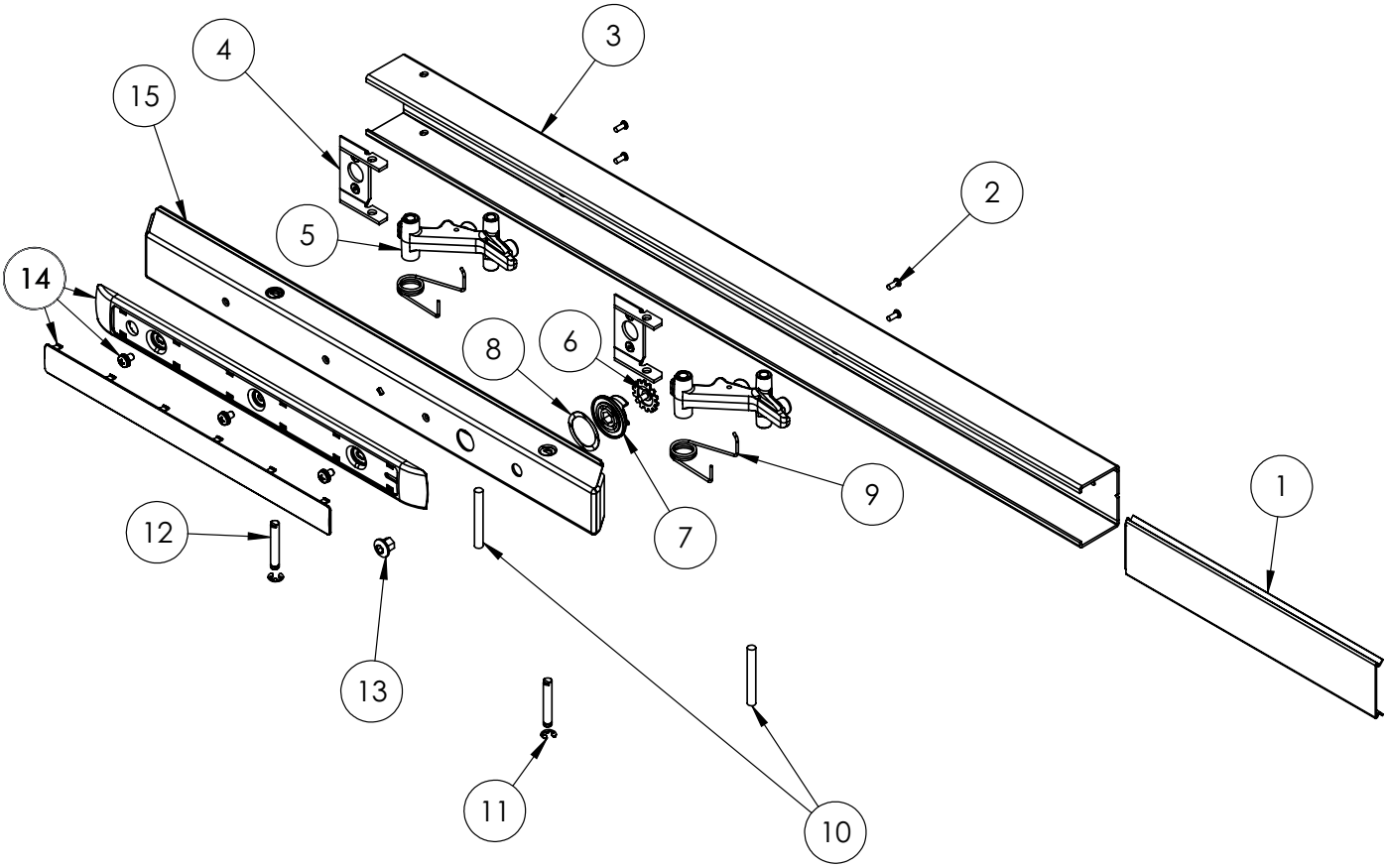
Assembly No.	Description	Option	Sellable
68-2694	Wide Stile E Rail Assembly*	Standard Rails	Yes
68-2695	Wide Stile F Rail Assembly*		Yes
68-2696	Wide Stile G Rail Assembly*		Yes
68-2697	Wide Stile J Rail Assembly*		Yes
68-2716	Narrow Stile E Rail Assembly*		Yes
68-2717	Narrow Stile F Rail Assembly*		Yes
68-2718	Narrow Stile G Rail Assembly*		Yes
68-2719	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		01-1236	#6-32x3/8 PH FL U'Cut	4	Yes
3		68-0950	Mounting Rail, E Wide*	1	Yes
		68-0952	Mounting Rail, F Wide*		Yes
		68-0948	Mounting Rail, J Wide*		Yes
		68-0949	Mounting Rail, G Wide*		Yes
		68-0958	Mounting Rail, E Narrow*		Yes
		68-0955	Mounting Rail, F Narrow*		Yes
		68-0956	Mounting Rail, J Narrow*		Yes
		68-0957	Mounting Rail, G Narrow*		Yes
4		68-0943	Bracket	2	Yes
5		68-3609	Connecting Arm Assembly	2	Yes
6		01-4466	Machine Screw SEMS[1]	1	Yes
7		68-0582	Lockdown Cam[1]	1	Yes
8		01-0610	Wave Spring Washer[1]	1	Yes
9		68-0236	Spring, Rail Arm	2	Yes
10		68-0945	Pivot Pin	2	Yes
11		01-0098	Retaining Ring	2	Yes
12		68-0229	Pivot Pin Push Rail*	2	Yes
13		68-0583	Lockdown Button[1]	1	Yes
14		809	Touch Pad Assembly	1	Yes
15		68-0615	Push Rail, E*	1	Yes
		68-0618	Push Rail, F*		Yes
		68-0616	Push Rail, J*		Yes
		68-0617	Push Rail, G*		Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Assembly 68-2695 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Assembly No.	Description	Option	Sellable
68-2698	Wide Stile E Rail Assembly*	16-	Yes
68-2699	Wide Stile F Rail Assembly*		Yes
68-2700	Wide Stile G Rail Assembly*		Yes
68-2701	Wide Stile J Rail Assembly*		Yes
68-2720	Narrow Stile E Rail Assembly*		Yes
68-2721	Narrow Stile F Rail Assembly*		Yes
68-2722	Narrow Stile G Rail Assembly*		Yes
68-2723	Narrow Stile J Rail Assembly*		Yes

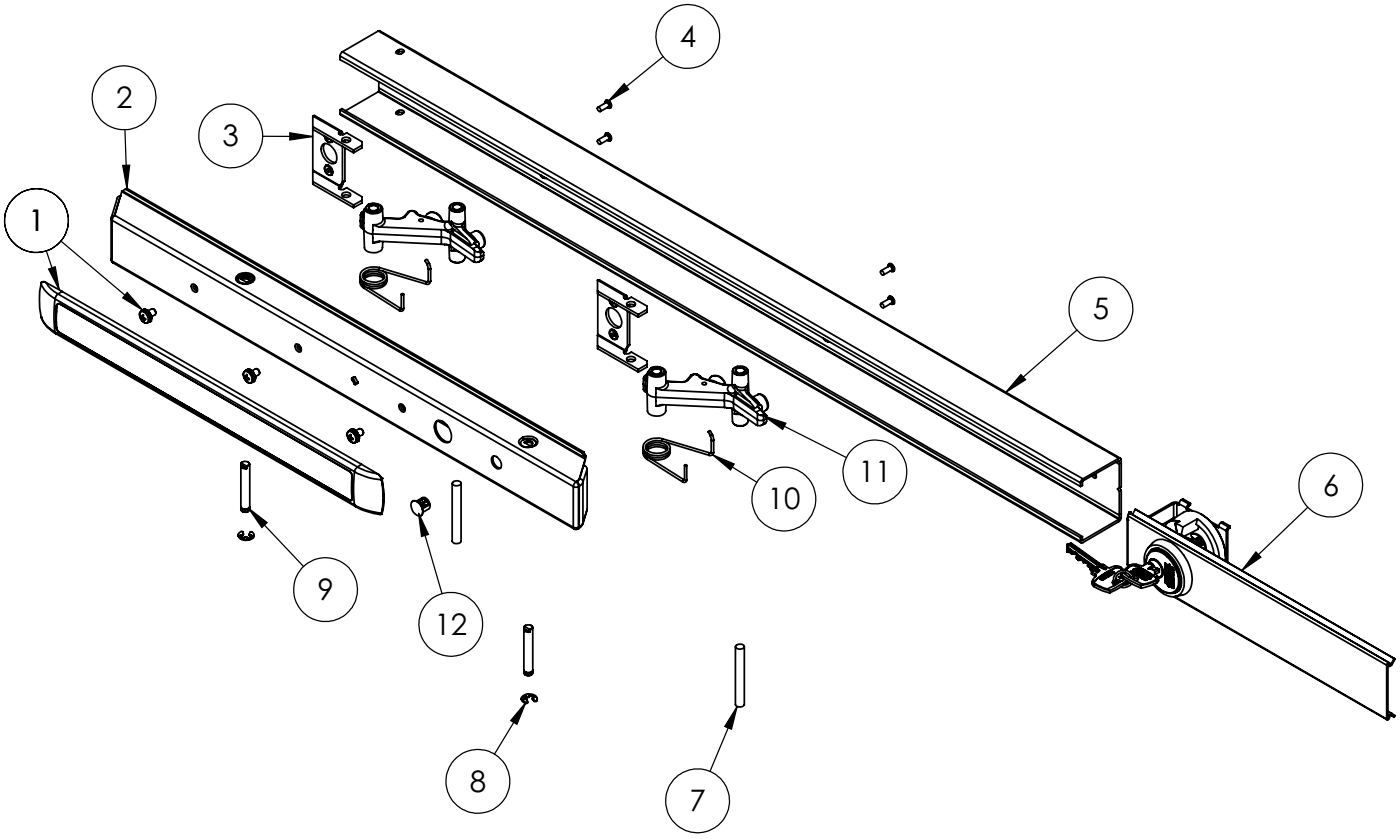
Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	809	Touch Pad Assembly	1	Yes
2		68-0615	Push Rail, E*	1	Yes
		68-0618	Push Rail, F*		Yes
		68-0616	Push Rail, J*		Yes
		68-0617	Push Rail, G*		Yes
3		68-0943	Bracket	2	Yes
4		01-1236	CR-FHMS 6-32X3/8"	4	Yes
5		68-0950	Mounting Rail, E Wide*	1	Yes
		68-0952	Mounting Rail, F Wide*		Yes
		68-0948	Mounting Rail, J Wide*		Yes
		68-0949	Mounting Rail, G Wide*		Yes
		68-0958	Mounting Rail, E Narrow*		Yes
		68-0955	Mounting Rail, F Narrow*		Yes
		68-0956	Mounting Rail, J Narrow*		Yes
		68-0957	Mounting Rail, G Narrow*		Yes
6		816-5	Insert Assembly, E Wide[1]*	1	Yes
		816-1	Insert Assembly, F Wide[1]*		Yes
		816-7	Insert Assembly, J Wide[1]*		Yes
		816-4	Insert Assembly, G Wide[1]*		Yes
		816-2	Insert Assembly, E/F Narrow[1]*		Yes
		816-6	Insert Assembly, J Narrow[1]*		Yes
		816-3	Insert Assembly, G Narrow[1]*		Yes
7		68-0945	Pivot Pin	2	Yes
8		01-0098	Retaining Ring	2	Yes
9		68-0229	Pivot Pin, Push Rail*	2	Yes
10		68-0236	Spring, Rail Arm	2	Yes
11		68-3609	Connecting Arm Assembly	2	Yes
12		01-4537	Standard Hole Plug	1	Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Assembly 68-2699 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

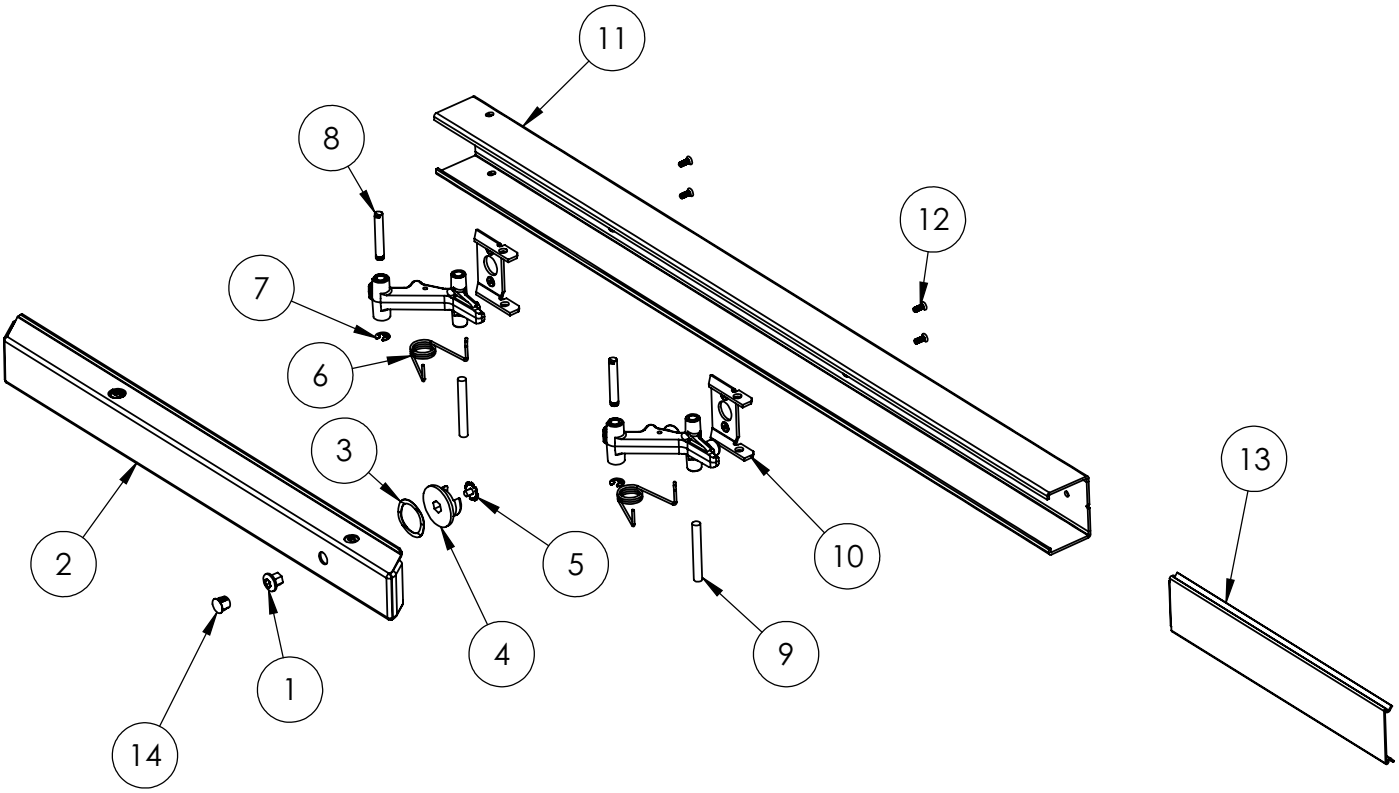
Assembly No.	Description	Option	Sellable
68-2918	E Wide Rail Assembly*	19-	Yes
68-2919	F Wide Rail Assembly*		Yes
68-2921	J Wide Rail Assembly*		Yes
68-2920	G Wide Rail Assembly*		Yes
68-2905	E Narrow Rail Assembly*		Yes
68-2906	F Narrow Rail Assembly*		Yes
68-2908	J Narrow Rail Assembly*		Yes
68-2907	G Narrow Rail Assembly*		Yes
68-2926	12- E Wide Rail Assembly*	12-19-	Yes
68-2927	12- F Wide Rail Assembly*		Yes
68-2929	12- J Wide Rail Assembly*		Yes
68-2928	12- G Wide Rail Assembly*		Yes
68-2913	12- E Narrow Rail Assembly*		Yes
68-2914	12- F Narrow Rail Assembly*		Yes
68-2916	12- J Narrow Rail Assembly*		Yes
68-2915	12- G Narrow Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	68-0583	Lockdown Button[1]	1	Yes
2		68-0736	Push Rail, E*	1	Yes
		68-0739	Push Rail, F*		Yes
		68-0737	Push Rail, J*		Yes
		68-0738	Push Rail, G*		Yes
3		01-0610	Wave Spring Washer[1]	1	Yes
4		68-0582	Lockdown Cam[1]	1	Yes
5		01-4466	SEMS Machine Screw[1]	1	Yes
6		68-0236	Spring, Rail Arm	2	Yes
7		01-0098	Retaining Ring	2	Yes
8		68-0229	Pivot Pin, Push Rail	2	Yes
9		68-0945	Pivot Pin, Mounting Rail	2	Yes
10		68-0943	Bracket	2	Yes
11		68-0950	Mounting Rail, E*	1	Yes
		68-0952	Mounting Rail, F*		Yes
		68-0949	Mounting Rail, J*		Yes
		68-0948	Mounting Rail, G*		Yes
12		01-1236	#6-32X3/8" Machine Screw[1]	4	Yes
13		68-0550	Mounting Rail Insert, E*	1	Yes
		68-0549	Mounting Rail Insert, F*		Yes
		68-0552	Mounting Rail Insert, J*		Yes
		68-0551	Mounting Rail Insert, G*		Yes
14		01-4537	Standard Hole Plug	1	Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Assembly 68-2919 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
AL-	68-4010	68-4011	68-4012	68-4025	68-4022	68-4023	68-4024	Yes
12-AL-	68-4018	68-4019	68-4020	68-4033	68-4030	68-4031	68-4032	Yes
19-AL-	68-4035	68-4036	68-4037	68-4050	68-4047	68-4048	68-4049	Yes
12-19-AL-	68-4043	68-4044	68-4045	68-4058	68-4055	68-4056	68-4057	Yes
53-AL-	68-4716	68-4717	68-4718	68-4723	68-4724	68-4725	68-4726	Yes
12-53-AL-	68-4720	68-4721	68-4722	68-4727	68-4728	68-4729	68-4730	Yes
19-53-AL-	68-4842	68-4843	68-4844	68-4849	68-4850	68-4851	68-4852	Yes
12-19-53-AL-	68-4846	68-4847	68-4848	68-4853	68-4854	68-4855	68-4856	Yes
53-55-AL-	68-4922	68-4923	68-4924	68-4929	68-4930	68-4931	68-4932	Yes
12-53-55-AL-	68-4926	68-4927	68-4928	68-4933	68-4934	68-4935	68-4936	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
TL-	68-5048	68-5049	68-5051	68-5050	68-5009	68-5010	68-5012	68-5011	Yes
16-TL-	68-5052	68-5053	68-5055	68-5054	68-5013	68-5014	68-5016	68-5015	Yes
12-TL-	68-5056	68-5057	68-5059	68-5058	68-5017	68-5018	68-5020	68-5019	Yes
TL- Inactive	68-5060	68-5061	68-5063	68-5062	N/A	N/A	N/A	N/A	Yes
TL- (8895 Only)	68-5164	68-5165	68-5167	68-5166	N/A	N/A	N/A	N/A	Yes
55-TL-(8895 Only)	68-5168	68-5169	68-5171	68-5170	N/A	N/A	N/A	N/A	Yes
55-56-TL-	68-5689	68-5173	68-5174	68-5172	68-5692	68-5176	68-5177	68-5175	Yes
16-55-56-TL-	68-5706	68-5707	68-5708	68-5709	68-5738	68-5739	68-5740	68-5741	Yes
55-56-HK-TL-	68-5722	68-5723	68-5724	68-5725	68-5754	68-5755	68-5756	68-5757	Yes
AL-TL-	N/A	68-5190	68-5191	68-5192	68-5199	68-5196	68-5197	68-5198	Yes
12-AL-TL-	N/A	68-5193	68-5194	68-5195	68-5203	68-5200	68-5201	68-5202	Yes
59-TL-	N/A	68-5178	68-5179	68-5180	N/A	68-5187	68-5188	68-5189	Yes
12-59-TL-	N/A	68-5181	68-5182	68-5183	N/A	68-5187	68-5188	68-5189	Yes
55-AL-TL-	N/A	68-5314	68-5315	68-5316	68-5323	68-5320	68-5321	68-5322	Yes
12-55-AL-TL-	N/A	68-5317	68-5318	68-5319	68-5327	68-5324	68-5325	68-5326	Yes
53-58-TL-	68-5252	68-5253	68-5254	68-5255	68-5264	68-5265	68-5266	68-5267	Yes
12-53-58-TL-	68-5260	68-5261	68-5262	68-5263	68-5272	68-5273	68-5274	68-5275	Yes
16-53-58-TL-	68-5256	68-5257	68-5258	68-5259	68-5268	68-5269	68-5270	68-5271	Yes
53-55-TL-	68-5228	68-5229	68-5230	68-5231	68-5240	68-5241	68-5242	68-5243	Yes
12-53-55-TL-	68-5236	68-5237	68-5238	68-5239	68-5248	68-5249	68-5250	68-5251	Yes
16-53-55-TL-	68-5232	68-5233	68-5234	68-5235	68-5244	68-5245	68-5246	68-5247	Yes
53-TL-	68-5204	68-5205	68-5206	68-5207	68-5216	68-5217	68-5218	68-5219	Yes
12-53-TL-	68-5208	68-5209	68-5210	68-5211	68-5220	68-5221	68-5222	68-5223	Yes
16-53-TL-	68-5212	68-5213	68-5214	68-5215	68-5224	68-5225	68-5226	68-5227	Yes
56-TL-	68-5691	68-5162	68-5163	68-5161	68-5688	68-5159	68-5160	68-5158	Yes
56-HK-TL-	68-5750	68-5751	68-5752	68-5753	68-5718	68-5719	68-5720	68-5721	Yes
16-56-TL-	68-5734	68-5735	68-5736	68-5737	68-5702	68-5703	68-5704	68-5705	Yes
57-TL-	N/A	68-5096	68-5098	68-5097	68-5102	68-5403	68-5105	68-5104	Yes
12-57-TL-	N/A	68-5099	68-5101	68-5100	68-5106	68-5107	68-5109	68-5108	Yes
55-57-TL-	N/A	68-5178	68-5179	68-5180	N/A	68-5181	68-5182	68-5186	Yes
12-55-57-TL-	N/A	68-5184	68-5185	68-5186	N/A	68-5187	68-5188	68-5189	Yes
55-58-TL-	68-5134	68-5135	68-5137	68-5136	68-514	68-5147	68-5149	68-5148	Yes
12-55-58-TL-	68-5142	68-5143	68-5145	68-5144	68-5154	68-5155	68-5157	68-5156	Yes
16-55-58-TL-	68-5138	68-5139	68-5141	68-5140	68-5150	68-5151	68-5153	68-5152	Yes
58-TL-	68-5110	68-5111	68-5113	68-5112	68-5122	68-5123	68-5125	68-5124	Yes
12-58-TL-	68-5118	68-5119	68-5121	68-5120	68-5130	68-5131	68-5133	68-5132	Yes
16-58-TL-	68-5114	68-5115	68-5117	68-5116	68-5126	68-5127	68-5129	68-5128	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	L	M	N	Sellable
LP	68-4242	68-4243	68-4244	Yes
12-LP	68-4250	68-4251	68-4252	Yes
16-LP	68-4246	68-4247	68-4248	Yes
58-LP	68-4340	68-4341	68-4342	Yes
12-58-LP	68-4344	68-4345	68-4346	Yes
19-58-LP	68-4348	68-4349	68-4350	Yes
12-19-58-LP	68-4352	68-4353	68-4354	Yes
56-TL-LP	68-5352	68-5353	68-5354	Yes
16-56-TL-LP	68-5796	68-5797	68-5798	Yes
56-HK-TL-LP	68-5808	68-5809	68-5810	Yes
55-56-TL-LP	68-5348	68-5349	68-5350	Yes
16-55-56-TL-LP	68-5799	68-5800	68-5801	Yes
55-56-HK-TL-LP	68-5811	68-5812	68-5813	Yes
58-TL-LP	68-5356	68-5357	68-5358	Yes
12-58-TL-LP	68-5360	68-5361	68-5362	Yes
55-58-TL-LP	68-5364	68-5365	68-5366	Yes
12-55-58-TL-LP	68-5368	68-5369	68-5370	Yes
19-LP	68-4292	68-4293	68-4294	Yes
12-19-LP	68-4300	68-4301	68-4302	Yes
16-19-LP	68-4296	68-4297	68-4298	Yes
55-LP	68-4305	68-4306	68-4307	Yes
12-55-LP	68-4309	68-4310	68-4311	Yes
19-55-LP	68-4313	68-4314	68-4315	Yes
12-19-55-LP	68-4317	68-4318	68-4319	Yes
55-56-LP	68-4322	68-4323	68-4324	Yes
19-55-56-LP	68-4326	68-4327	68-4328	Yes
16-55-56-LP	68-5769	68-5770	68-5771	Yes
16-19-55-56-LP	68-5775	68-5776	68-5777	Yes
55-56-HK-LP	68-5781	68-5782	68-5783	Yes
19-55-56-HK-LP	68-5787	68-5788	68-5789	Yes
56-LP	68-4331	68-4332	68-4333	Yes
19-56-LP	68-4335	68-4336	68-4337	Yes
16-56-LP	68-5766	68-5767	68-5768	Yes
16-19-56-LP	68-5772	68-5773	68-5774	Yes
56-HK-LP	68-5778	68-5779	68-5780	Yes
19-56-HK-LP	68-5784	68-5785	68-5786	Yes
55-58-LP	68-4357	68-4358	68-4359	Yes
12-55-58-LP	68-4361	68-4362	68-4363	Yes
19-55-58-LP	68-4365	68-4366	68-4367	Yes
12-19-55-58-LP	68-4369	68-4370	68-4371	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
PL-57- (LHRB)	68-6180	68-6181	68-6182	68-6183	68-6196	68-6197	68-6198	Yes
PL-57- (RHRB)	68-6184	68-6185	68-6186	68-6187	68-6200	68-6201	68-6202	Yes
12-PL-57- (LHRB)	68-6188	68-6189	68-6190	68-6191	68-6204	68-6205	68-6206	Yes
12-PL-57- (RHRB)	68-6192	68-6193	68-6194	68-6195	68-6208	68-6209	68-6210	Yes
PL-59- (LHRB)	68-6128	68-6129	68-6130	68-6131	68-6160	68-6161	68-6162	Yes
PL-59- (RHRB)	68-6132	68-6133	68-6134	68-6835	68-6164	68-6165	68-6166	Yes
12-PL-59- (LHRB)	68-6144	68-6145	68-6146	68-6147	68-6168	68-6169	68-6170	Yes
12-PL-59- (RHRB)	68-6148	68-6149	68-6150	68-6151	68-6172	68-6173	68-6174	Yes
PL-55-57- (LHRB)	68-6216	68-6217	68-6218	68-6219	68-6232	68-6233	68-6234	Yes
PL-55-57- (RHRB)	68-6220	68-6221	68-6222	68-6223	68-6836	68-6237	68-6238	Yes
12-PL-55-57- (LHRB)	68-6224	68-6225	68-6226	68-6227	68-6240	68-6241	68-6242	Yes
12-PL-55-57- (RHRB)	68-6228	68-6229	68-6230	68-6231	68-6244	68-6245	68-6246	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
12-53-	68-4595	68-4596	68-4596	68-4597	68-4607	68-4608	68-4609	68-4610	Yes
12-53-56-	68-5544	68-4687	68-4688	68-4689	68-5580	68-4690	68-4691	68-4692	Yes
12-55-	68-2797	68-2798	68-2800	67-2799	68-2809	68-2810	68-2812	68-2811	Yes
12-53-55-	68-4623	68-4624	68-4625	68-4626	68-4635	68-4636	68-4637	68-4638	Yes
12-57-	68-6177	68-2829	68-2826	68-2825	68-2835	68-2836	68-2838	68-2837	Yes
12-55-57-	68-6213	68-4942	68-4944	68-4943	68-4949	68-4950	68-4952	68-4951	Yes
12-58-	68-3044	68-3045	68-3047	68-3046	68-3056	68-3057	68-3059	68-3058	Yes
12-53-58-	68-4647	68-4648	68-4649	68-4650	68-4659	68-4660	68-4661	68-4662	Yes
12-19-53-	68-4735	68-4736	67-4737	68-4738	68-4747	68-4748	68-4749	68-4750	Yes
12-19-55-	68-2939	68-2940	68-2942	68-2941	68-2951	68-2952	68-2954	68-2953	Yes
12-19-57	68-6179	68-2973	68-2976	68-2975	68-2985	68-2986	68-2988	68-2987	Yes
12-19-58-	68-3094	68-3095	68-3097	68-3096	68-3106	68-3107	68-3109	68-3108	Yes
12-19-53-58-	68-4786	68-4787	68-4788	68-4789	68-4798	68-4799	68-4800	68-4801	Yes
12-19-59-	68-6112	68-3801	68-3802	68-3803	68-6114	68-3809	68-3810	68-3811	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
16-53-	68-4599	68-4600	68-4601	68-4602	68-4611	68-4612	68-4613	68-4614	Yes
16-55-	68-2793	68-2794	68-2796	68-2795	68-2805	68-2806	68-2808	68-2807	Yes
16-53-55-	68-4619	68-4620	68-4621	68-4622	68-4631	68-4632	68-4633	68-4634	Yes
16-56-	68-5562	68-5563	68-5564	68-5565	68-5618	68-5619	68-5620	68-5621	Yes
16-53-56-	68-5570	68-5571	68-5572	68-5773	68-5626	68-5627	68-5628	68-5629	Yes
16-53-55-56-	68-5574	68-5575	68-5576	68-5577	68-5630	68-5631	68-5632	68-5633	Yes
16-58-	68-3040	68-3041	68-3043	68-3042	68-3052	68-3053	68-3055	68-3054	Yes
16-53-58-	68-4643	68-4644	68-4645	68-4646	68-4655	68-4656	68-4657	68-4658	Yes
16-53-55-58-	68-4667	68-4668	68-4669	68-4670	68-4675	68-4676	68-4677	68-4678	Yes
16-19-53-	68-4739	68-4740	68-4741	68-4742	68-4751	68-4752	68-4753	68-4754	Yes
16-19-55-	68-2935	68-2936	68-2938	68-2937	68-2947	68-2948	68-2950	68-2949	Yes
16-19-56-	68-5650	68-5651	68-5652	68-5653	68-5634	68-5635	68-5636	68-5637	Yes
16-19-53-56-	68-5513	68-5535	68-5536	68-5537	68-5642	68-5643	68-5644	68-5645	Yes
16-19-53-55-56-	68-5531	68-5532	68-5533	68-5534	68-5646	68-5647	68-5648	68-5649	Yes
16-19-58-	68-3090	68-3091	68-3093	68-3092	68-3102	68-3103	68-3105	68-3104	Yes
16-19-53-58-	68-4782	68-4783	68-4784	68-4785	68-4794	68-4795	68-4796	68-4797	Yes

***For all associated parts in assemblies above, contact factory for availability**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
19-53-	68-4731	68-4732	68-4733	68-4734	68-4743	68-4744	68-4745	68-4746	Yes
19-55-	68-2931	68-2932	68-2934	68-2933	68-2943	68-2944	68-2946	68-2945	Yes
19-56-	68-5511	68-3225	68-3226	68-3224	68-5582	68-3230	68-3231	68-3229	Yes
19-57-	68-6178	68-2965	68-2968	68-2967	68-2977	68-2978	68-2980	68-2979	Yes
19-58-	68-3086	68-3087	68-3089	68-3088	68-3098	68-3099	68-3101	68-3100	Yes
19-59-	68-6111	68-3797	68-3798	68-3799	68-6113	68-3805	68-3806	68-3807	Yes
19-53-56-	68-5512	68-4826	68-4827	68-4828	68-5584	68-4829	68-4830	68-4831	Yes
19-53-55-56-	68-5527	68-4953	68-4954	68-4955	68-5585	68-4956	68-4957	68-4958	Yes
19-53-58-	68-4778	68-4779	68-4780	68-4781	68-4790	68-4791	68-4792	68-4793	Yes

***For all associated parts in assemblies above, contact factory for availability**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
53-	68-4591	68-4592	68-4593	68-4594	68-4603	68-4604	68-4605	68-4606	Yes
55-	68-2789	68-2790	68-2792	68-2791	68-2801	68-2802	68-2804	68-2803	Yes
53-55-	68-4615	68-4616	68-4617	68-4618	68-4627	68-4628	68-4629	68-4630	Yes
53-56-	68-5544	68-4687	68-4688	68-4689	68-5580	68-4690	68-4691	68-4692	Yes
53-55-56-	68-5545	68-4693	68-4694	68-4695	68-5581	68-4696	68-4697	68-4698	Yes
57-	68-6176	68-2815	68-2818	68-2817	68-2827	68-2828	68-2830	68-2829	Yes
55-57-	68-6212	68-4938	68-4940	68-4939	68-4945	68-4946	68-4948	68-4947	Yes
58-	68-3036	68-3037	68-3039	68-3038	68-3048	68-3049	68-3051	68-3050	Yes
53-58-	68-4639	68-4640	68-4641	68-4642	68-4651	68-4652	68-4653	68-4654	Yes
53-55-58-	68-4663	68-4664	68-4665	68-4666	68-4675	68-4676	68-4677	68-4678	Yes

- **For all associated parts in assemblies above, contact factory for availability**
- **Specify finish**

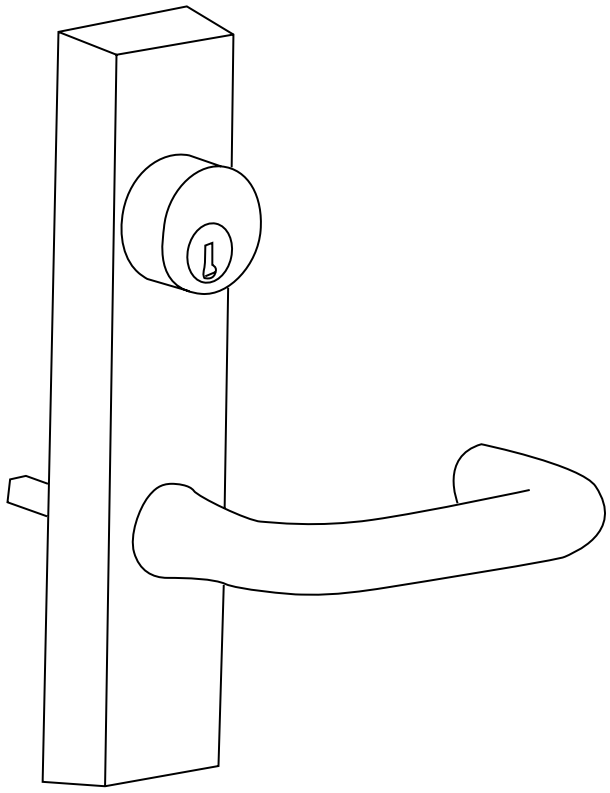
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Exit Devices				
	8300	AD8400 MD8400	8500	AD8600 MD8600 WD8600	SP8600[2] PP8600[2] PR8600[2]
04	704	—	704	—	—
	744[1]	—	744[1]	—	—
06	—	706-4	—	706-4	706-6
	—	746-4[1]	—	746-4[1]	746-6[1]
10	710	710-4	710	710-4	710-6
	740[1]	740-4[1]	740[1]	740-4[1]	740-6[1]
13	713	713-4	713-8	713-4	713-6
	743[1]	743-4[1]	743-8[1]	743-4[1]	743-6[1]
15	715	715-4	715-8	715-4	715-6
16	—	—	—	—	—
73	—	773-4	773-8	773-4	773-6
74	—	774-4	774-8	774-4	774-6
75	775	—	—	—	—
76	776	—	—	—	—
77	—	—	—	—	—
78	—	—	—	—	—

1. 740, 743, 744 & 746 are freewheeling levers
2. Designates discontinued products



A8231 12/17

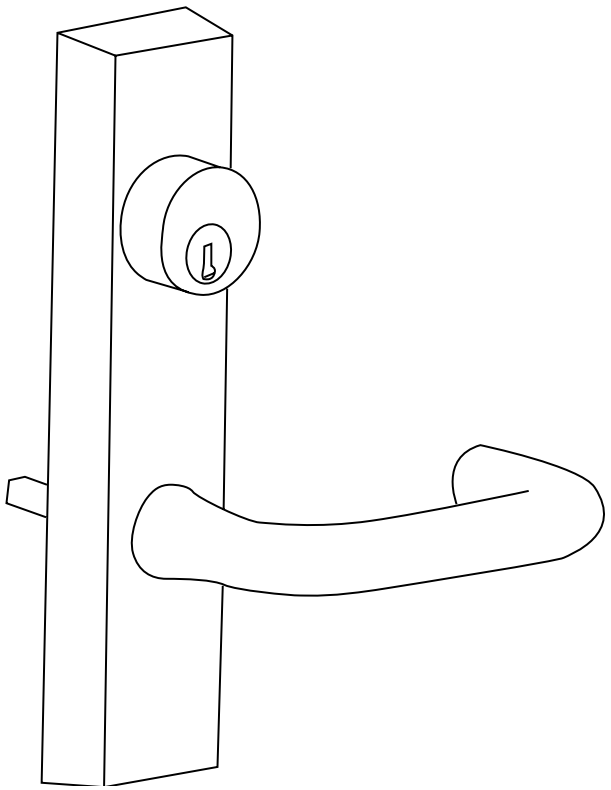
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Exit Devices						
	LS8600 LP8600 LR8600	**8700 FM8700 HC48700 HC8700**	**NB8700**	**SP8700[2] PP8700[2] PR8700[2]**	**8800**	**8888 HC8800**	**8900**
04	—	—	—	—	704	704	704
	—	—	—	—	744[1]	744[1]	744[1]
06	706-6	706	706-8	706-8	706-8	706-8	—
	746-6[1]	746[1]	746-8	746-8[1]	746-8[1]	746-8[1]	—
10	710-6	710	710	710	710	710	710
	740-6[1]	740[1]	740	740[1]	740[1]	740[1]	740[1]
13	713-6	713	—	713-8	713-8	713-8	713
	743-6[1]	743[1]	743-8[1]	743-8[1]	743-8[1]	743-8[1]	743[1]
15	715-6	715	715-8	715-8	715-8	715-8	715
16	—	—	—	—	716	—	716
73	773-6	773	773-8	773-8	—	—	—
74	774-6	774	774-8	774-8	—	—	—
75	—	—	—	—	775-8	775-8	775
76	—	—	—	—	776-8	776-8	776
77	—	—	—	—	777-8	777-8	777
78	—	—	—	—	778-8	778-8	778

1. 740, 743, 744 & 746 are freewheeling levers
2. Designates discontinued products



A8231 12/17

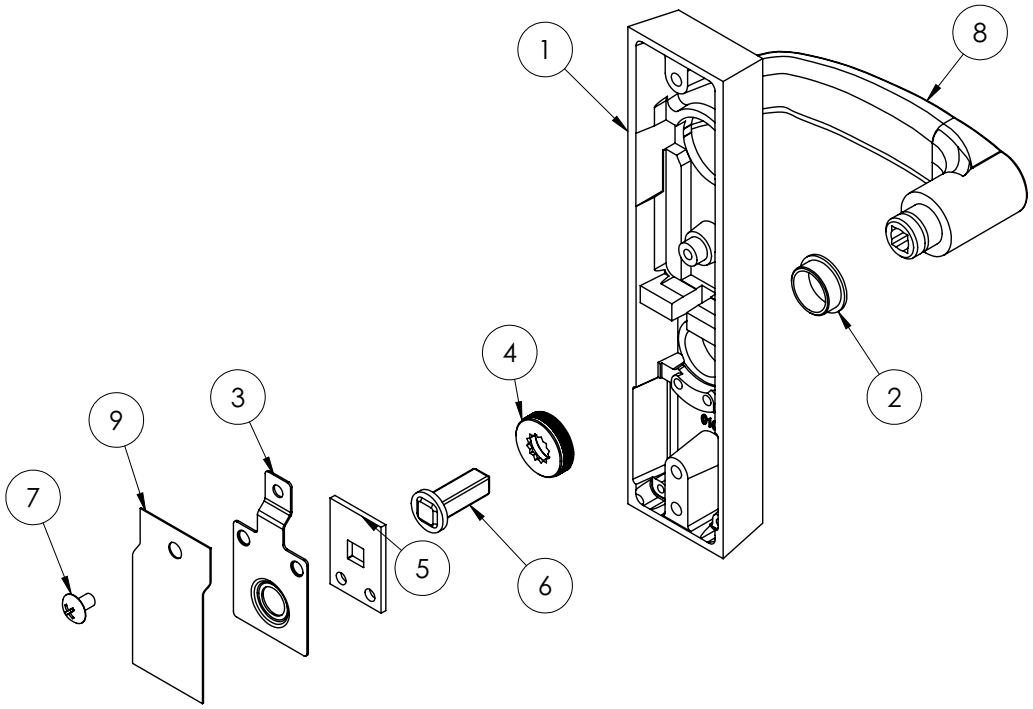
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0427	ET Case (704)	1	No
	97-0429	ET Case (710)	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	97-0522	Hub Plate (704/710)	1	Yes
6	97-0573	Spindle (704/710)	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	—	Lever Handle[1,2]	1	Yes
9	A6407	Information Tag	1	No
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

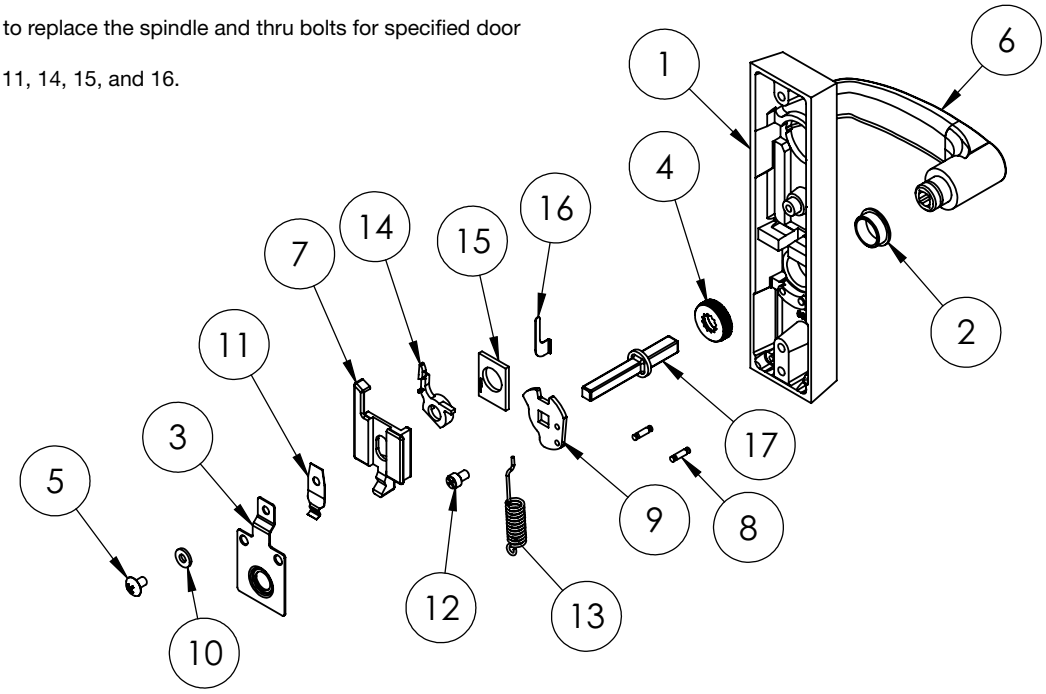
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
Not Shown	—	Cylinder Assembly[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
7	97-0355	Locking Slide (706) (607-2)	1	Yes
	97-0356	Locking Slide (713) (607-1)	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0528	Hub Plate (Std)	1	Yes
10	97-0557	Fusible Link	1	Yes
11	97-0571	Locking Slide Spring	1	Yes
12	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
13	97-0425	Hub Spring (Std)	1	Yes
14	97-0558	Slide Support	1	No
15	97-0563	Spring Support	1	No
16	97-0564	Return Spring	1	No
17	97-0549	Spindle (1 3/4" Door) (730-1)	1	Yes
	97-0550	Spindle (2" Door) (730-2)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-3)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 5, 7, 10, 11, 14, 15, and 16.



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

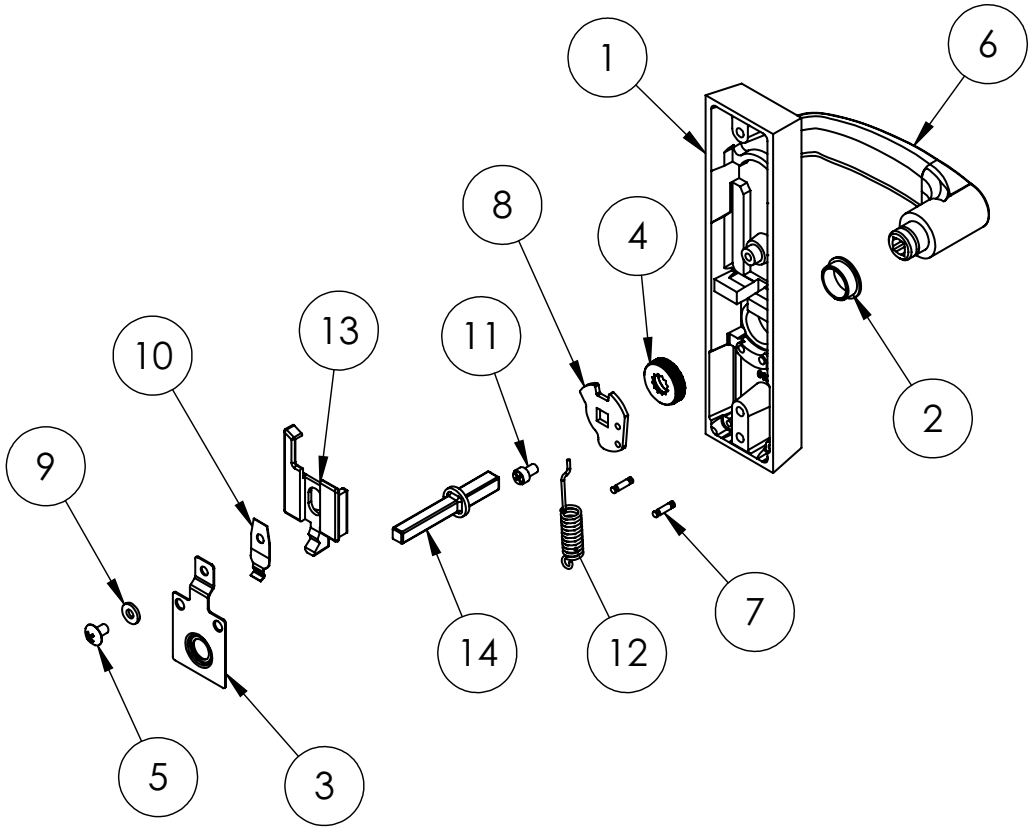
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	730-1	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-2	Spindle Retrofit Kit (2" Door)	1	Yes
	730-3	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

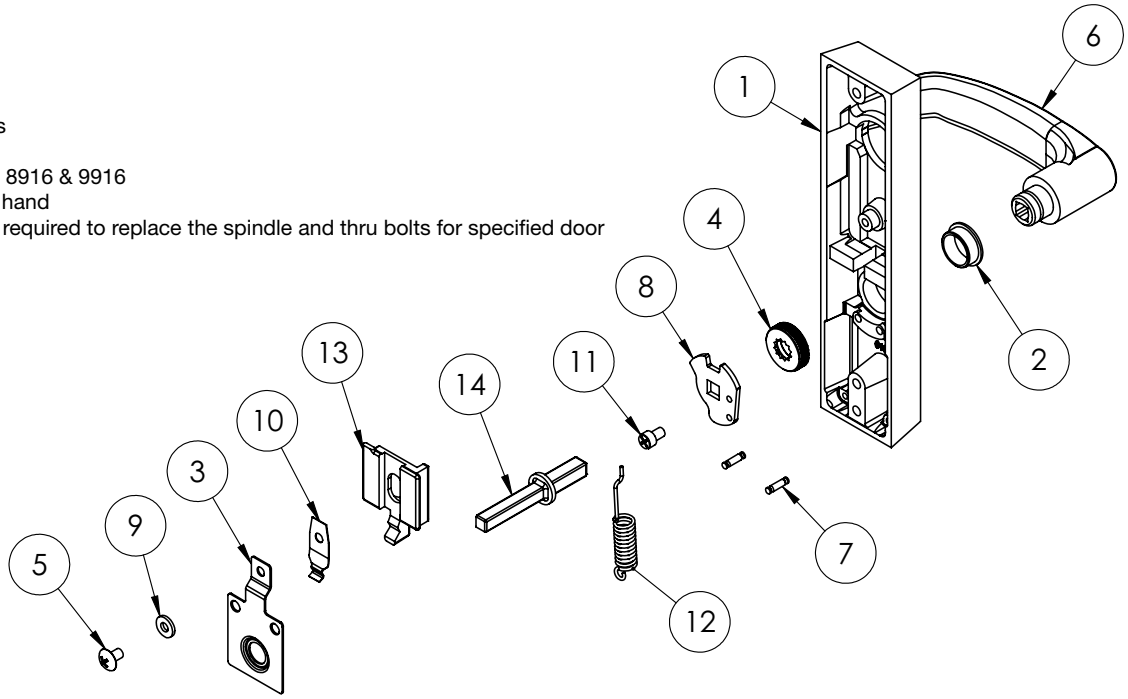
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0427	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
7	01-4507	1/8" X 1/2' Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
Not Shown	—	Cylinder[1,2,2a]	1	Yes
	97-0350	Cylinder Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	13-0086	Backplate (8816 Only)	1	Yes
	13-0074	Connecting Screw (8816 Only)	2	Yes
	13-0075	Connecting Screw (8816 Only) (2 1/2" Door And Over)	2	Yes
	13 97-0439	Locking Slide (716)	1	Yes
14	97-0549	Spindle (1 3/4" Door) (730-1)	1	Yes
	97-0550	Spindle (2" Door) (730-2)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-3)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	1	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	1	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	1	Yes

1. Specify finish
2. Specify cylinder size
2a. By keying Requirements
2b. #34 Cylinder for 8816
#46 Mortise cylinder for 8916 & 9916
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

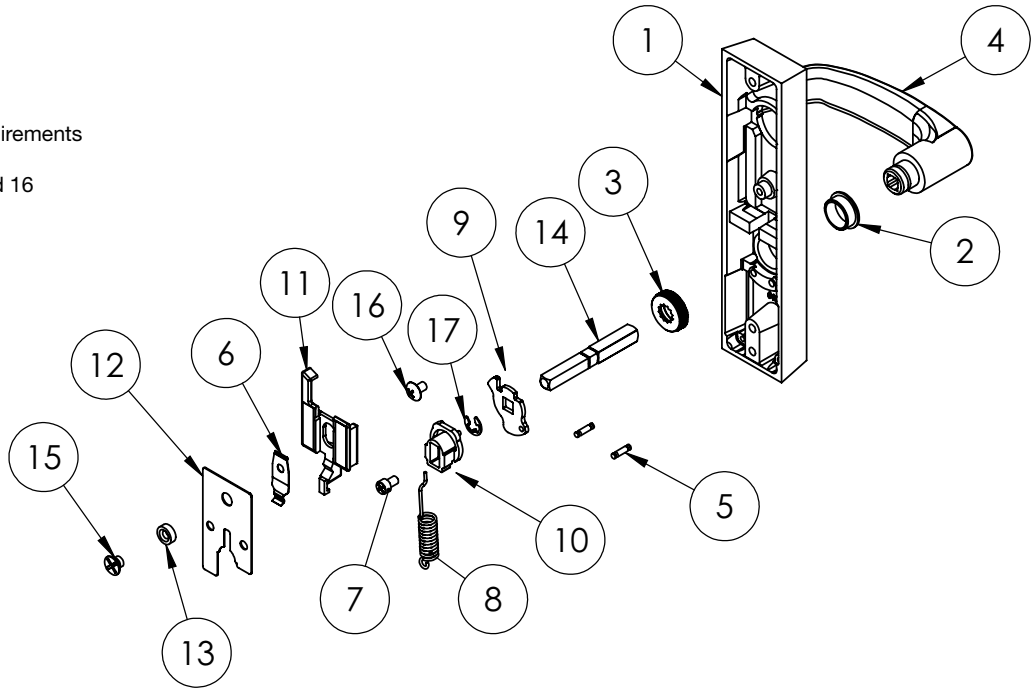
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0347	Locking Slide Spring	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	97-0571	Locking Slide Spring		Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0478	Lower Hub Plate	1	Yes
10	97-0479	Spindle Lock	1	Yes
11	97-0475	Locking Slide (743)	1	Yes
12	97-0581	Retaining Plate	1	Yes
13	97-0582	Spacer	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	01-1479	Cr-Fhms #10-32 X 1/2"	1	Yes
16	01-1183	Ct-Thms #10-32 X 5/16"	1	Yes
17	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 6, 11, and 16



A8231 12/17

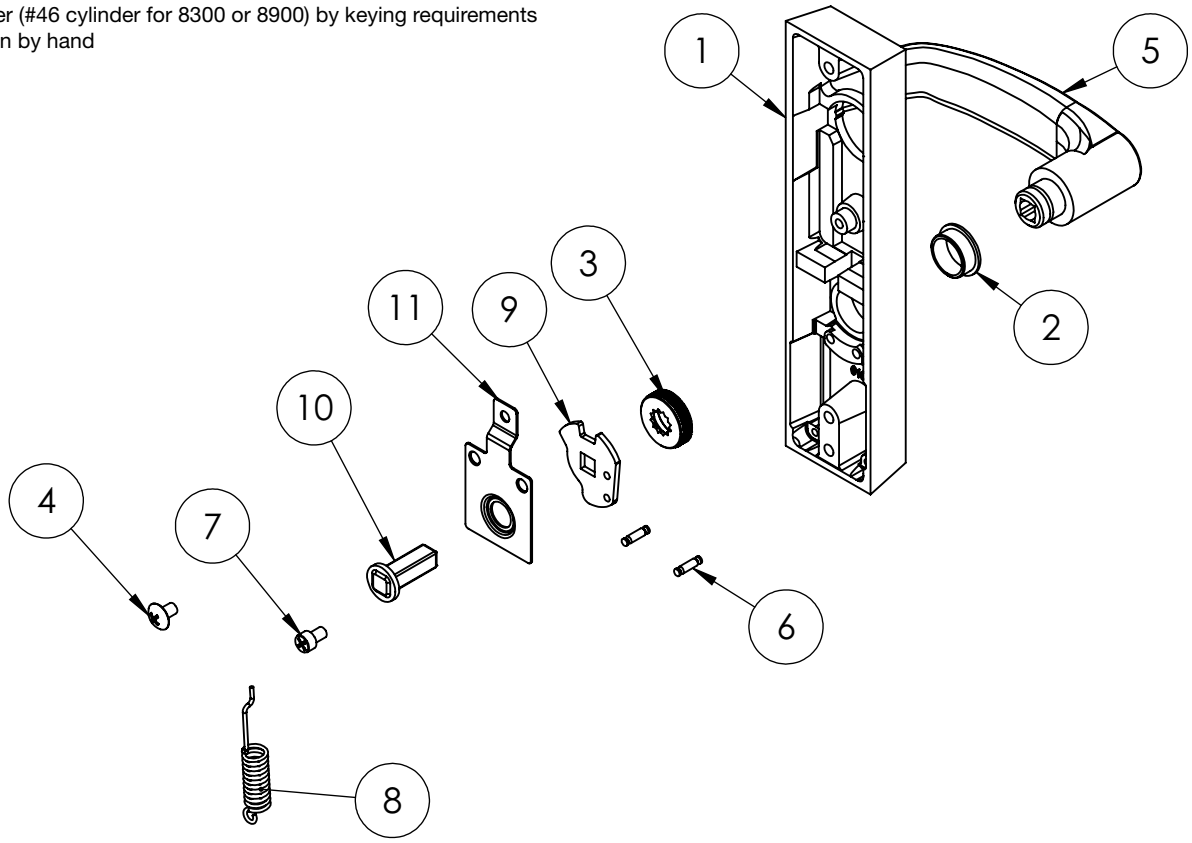
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case (740)	1	No
	97-0427	ET Case (744)	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
5	—	Lever Handle[1,2]	1	Yes
6	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0528	Hub Plate	1	Yes
10	97-0573	Spindle	1	Yes
11	68-1393	Retaining Plate	1	Yes
Not Shown	—	Rim Cylinder (744 Only)[1,2]	1	Yes
	13-0086	Backplate (744 Only)	1	Yes
	13-0074	Connecting Screw (744 Only)	2	Yes
	13-0075	Connecting Screw (744 Only) (2 1/2" Door And Over)	2	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #34 cylinder (#46 cylinder for 8300 or 8900) by keying requirements
3. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

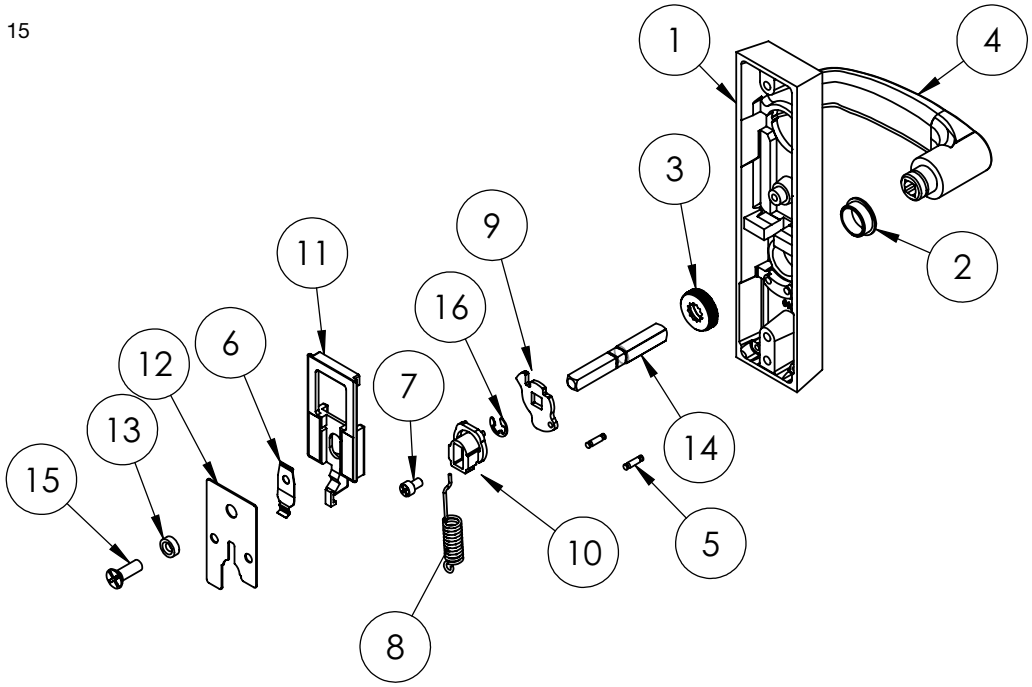
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	97-0347	Locking Slide Spring	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	97-0571	Locking Slide Spring W/ Bl Dyk	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0478	Lower Hub Plate	1	Yes
10	97-0479	Spindle Lock	1	Yes
11	97-0476	Locking Slide (746 Function)	1	Yes
12	97-0581	Retaining Plate	1	Yes
13	97-0582	Spacer	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
16	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 6, 11, and 15



A8231 12/17

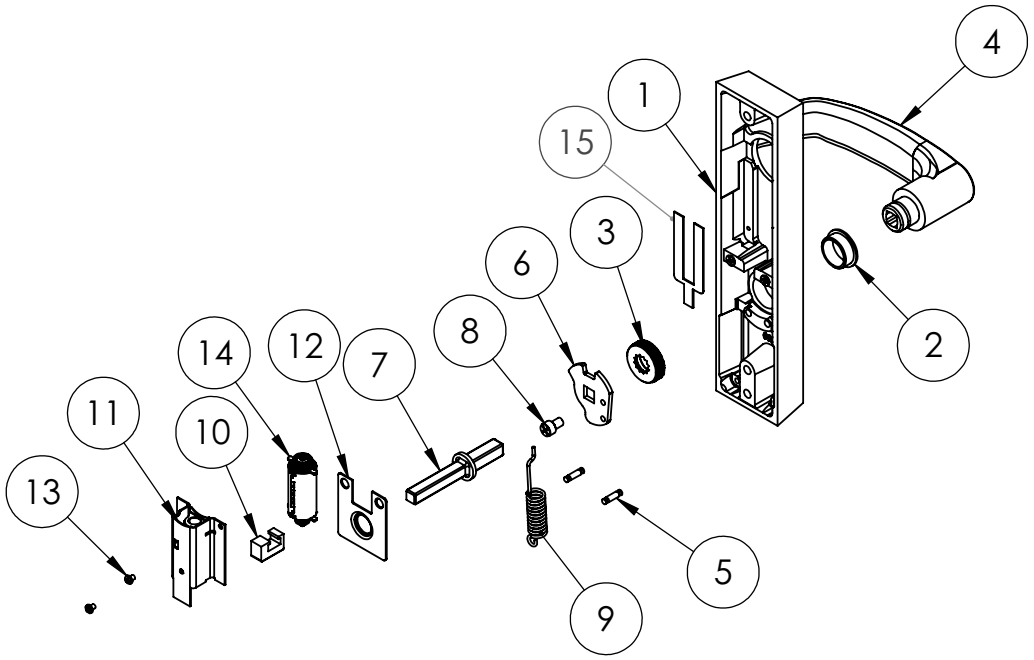
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0528	Hub Plate	1	Yes
7	97-0549	Spindle (1 3/4" Door)	1	
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	
8	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0329	Locking Tail	1	Yes
11	97-3932	Solenoid Cover Assembly (Fail Secure)	1	Yes
12	68-1402	Retainer Plate, Electrical Function	1	Yes
13	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
14	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
15	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	

1. Specify finish
2. Specify lever design by hand



A8231 12/17

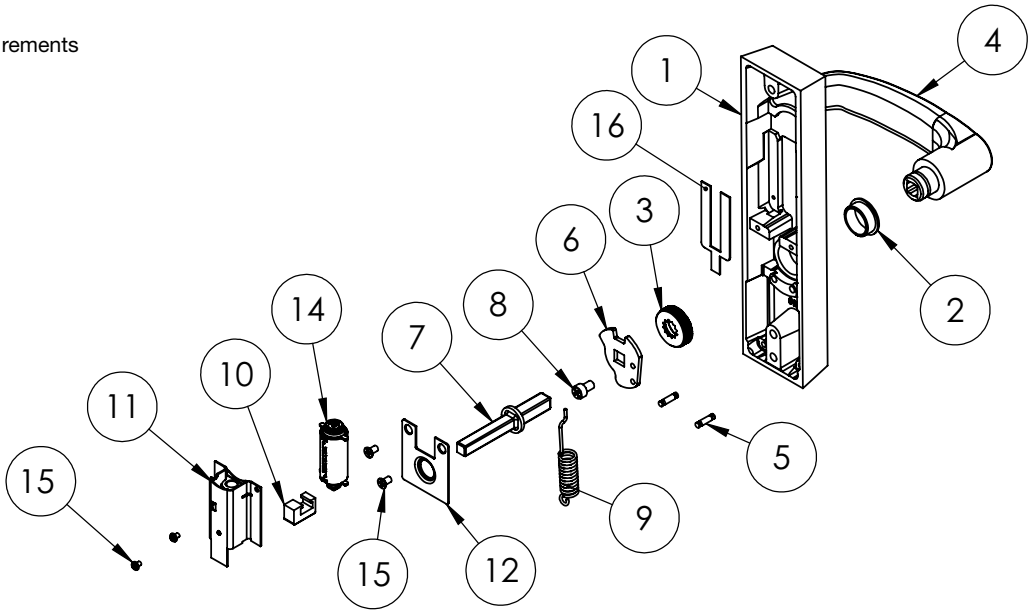
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	97-0528	Hub Plate	1	Yes
7	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	—	Cylinder[1,3]	1	Yes
	13-0086	Backplate	1	Yes
	13-0074	Connecting Screw	2	Yes
	13-0075	Connecting Screw (2 1/2" Door And Over)	2	Yes
8	01-1182	CR-CHMS #10-32 X .297	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0329	Locking Tail	1	Yes
11	97-3932	Solenoid Cover	1	Yes
12	68-1402	Retainer Plate, Electrical Function	1	Yes
13	01-1154	#6-32 X 1/4" PH Flat Undercut Ms	2	Yes
14	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
15	01-4560	#3-48 X 1/8" Pan CR-Ohms	2	Yes
16	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand
3. Specify #46 cylinder by keying requirements



A8231 12/17

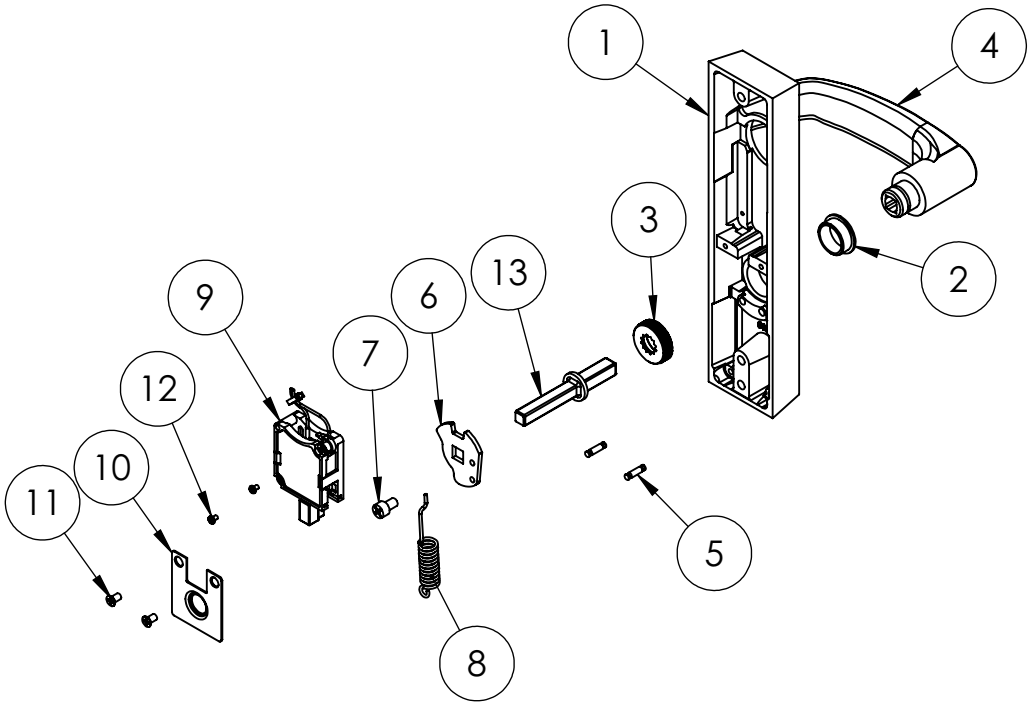
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	Electric ET Case W/ Cylinder Prep	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
Not Shown	—	Cylinder[1,2]	1	Yes
6	97-0528	Hub Plate (Std)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #46 cylinder by keying requirements
3. Specify lever design by hand



A8231 12/17

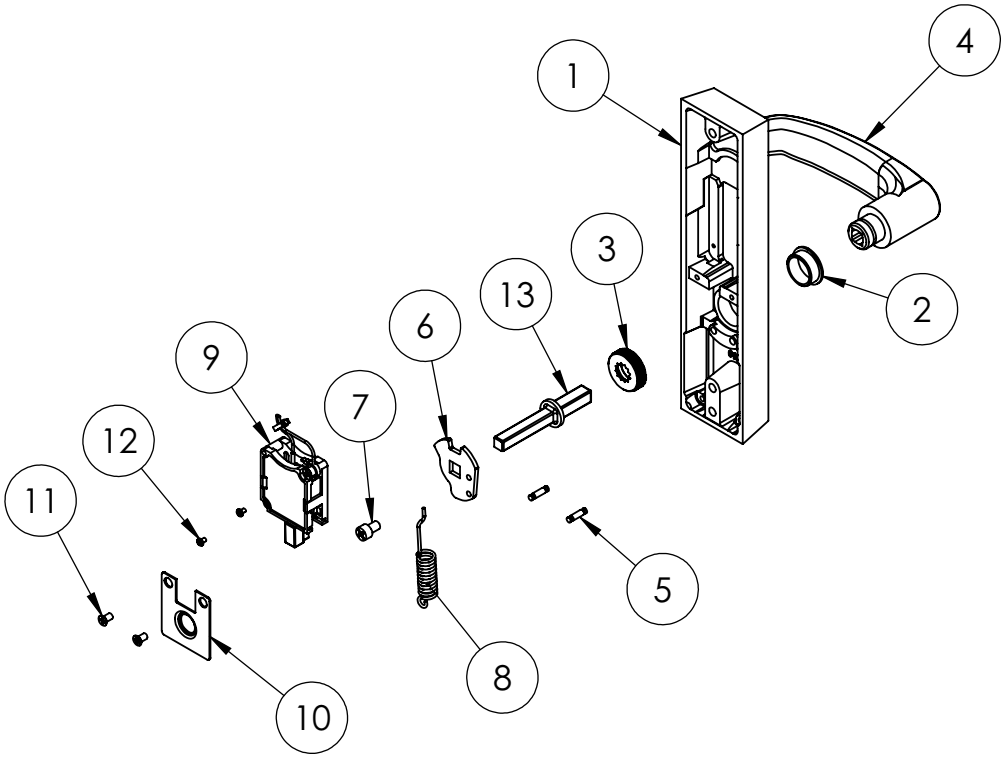
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	Electric ET Case W/O Cylinder Prep[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0528	Hub Plate (Std)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

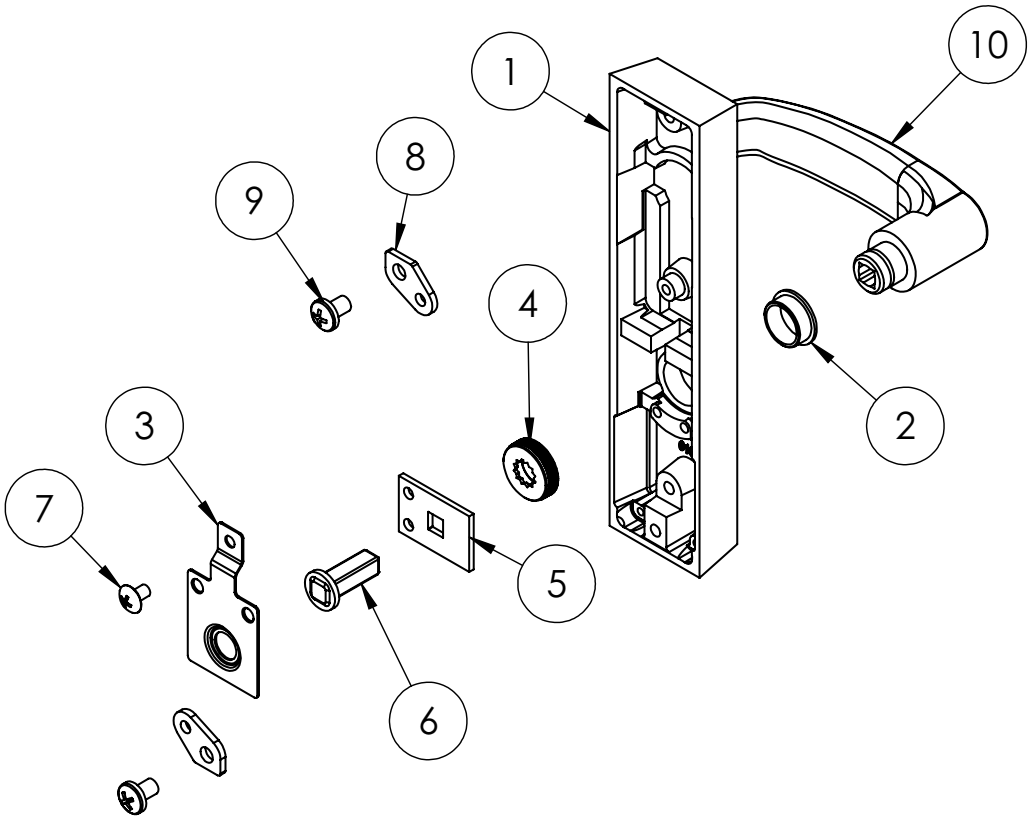
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	97-0522	Hub Plate (704/710)	1	Yes
6	97-0573	Spindle (704/710)	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	68-0853	Bracket	2	Yes
9	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
10	—	Lever Handle[1,2]	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 3 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

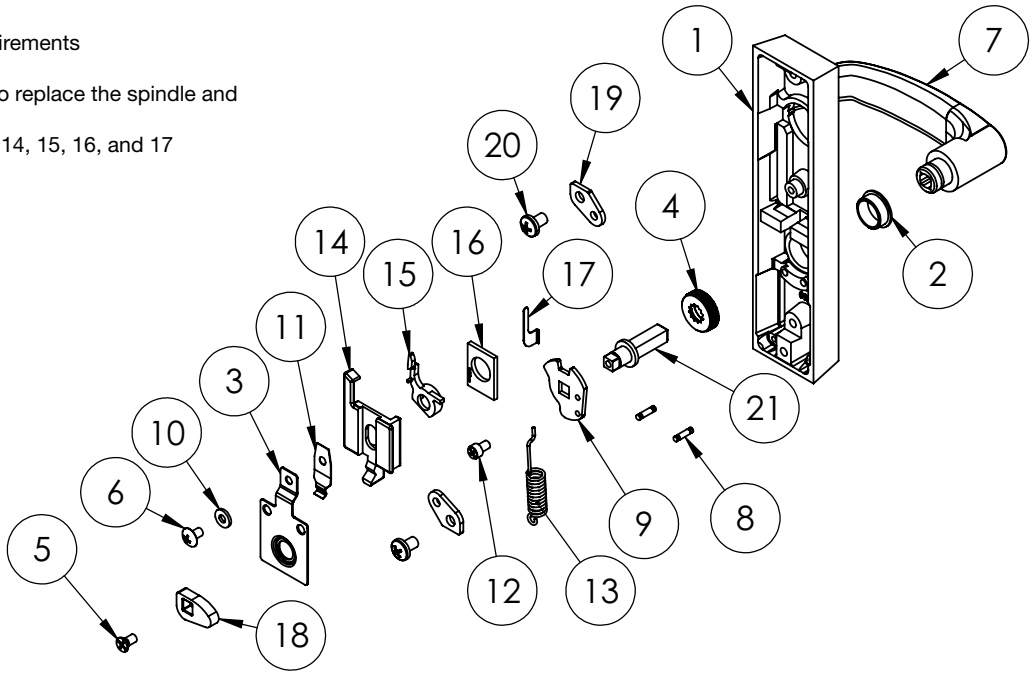
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1027	Ph Fl U'cut Ms #10-24 X 3/8"	1	Yes
6	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
7	—	Lever Handle[1,3]	1	Yes
Not Shown	—	Cylinder Assembly[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0528	Hub Plate (Std)	1	Yes
10	97-0557	Fusible Link	1	Yes
11	97-0571	Locking Slide Spring	1	Yes
12	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
13	97-0425	Hub Spring (Std)	1	Yes
14	97-0355	Locking Slide (706)	1	Yes
	97-0356	Locking Slide (713)	1	Yes
15	97-0558	Slide Support	1	No
16	97-0563	Spring Support	1	No
17	97-0564	Return Spring	1	No
18	68-0852	Cam 700-4	1	Yes
19	68-0853	Bracket	2	Yes
20	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
21	97-0549	Spindle (1 3/4" Door) (730-4)	1	Yes
	97-0550	Spindle (2" Door) (730-5)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-6)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 6, 10, 11, 14, 15, 16, and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

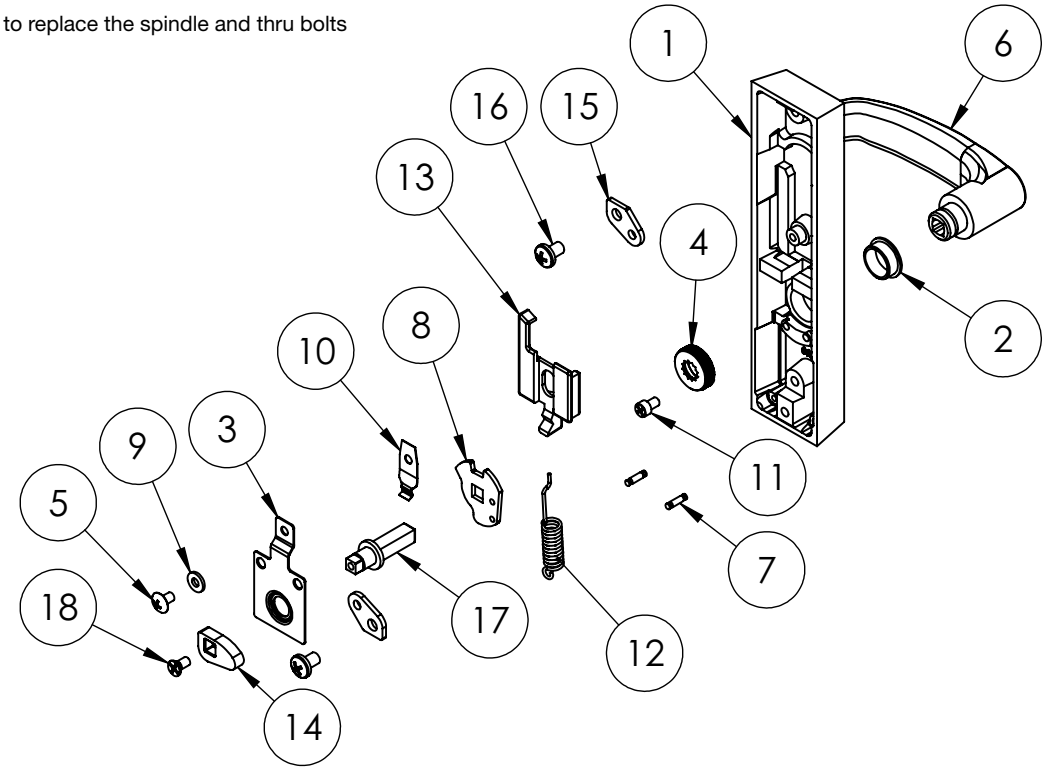
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	68-0852	Cam 700-4	1	Yes
15	68-0853	Bracket	2	Yes
16	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
17	730-4	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-5	Spindle Retrofit Kit (2" Door)	1	Yes
	730-6	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
18	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-30 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

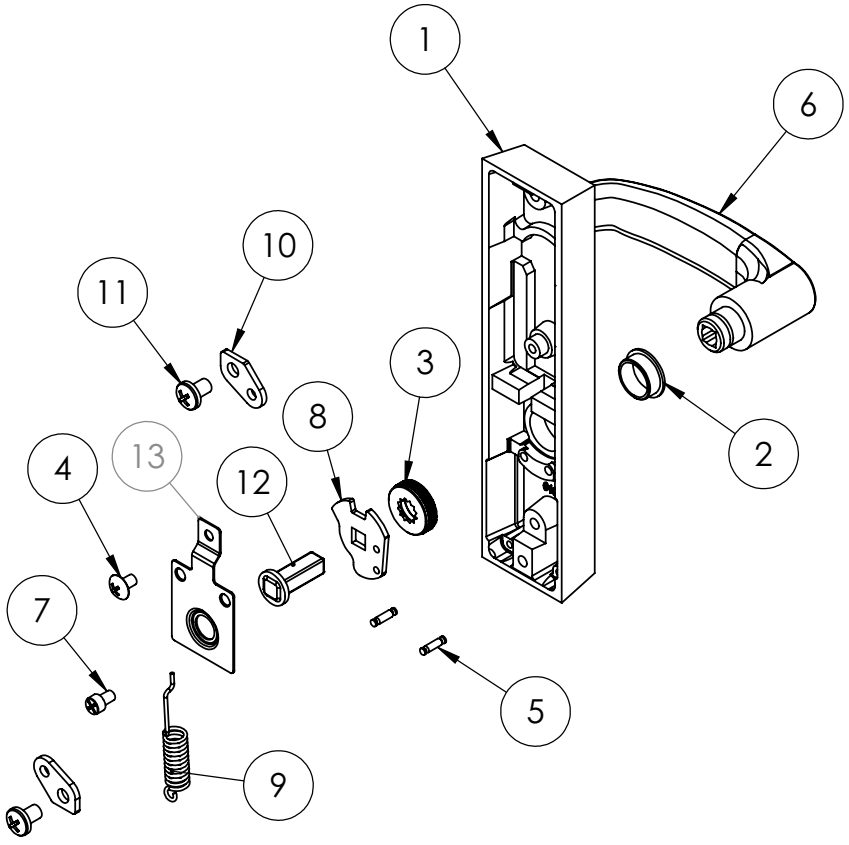
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,2]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0528	Hub Plate	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	68-0853	Bracket	2	Yes
11	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
12	97-0573	Spindle	1	Yes
13	68-1393	Retaining Plate	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

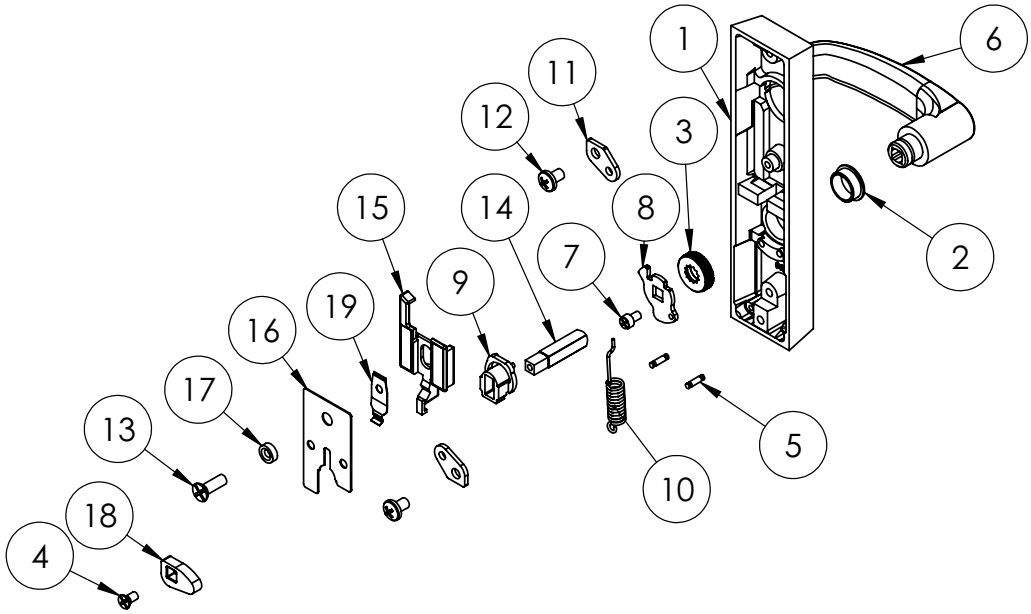
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,3]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
9	97-0479	Spindle Lock	1	Yes
10	97-0425	Hub Spring (Std)	1	Yes
11	68-0853	Bracket	2	Yes
12	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	2	Yes
13	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
14	97-3098	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3099	Spindle Assembly (2" Door)	1	Yes
	97-3100	Spindle Assembly (2 1/4" Door)	1	Yes
15	97-0475	Locking Slide (743)	1	Yes
16	97-0581	Retaining Plate	1	Yes
17	97-0582	Spacer	1	Yes
18	68-0852	Cam 700-4	1	Yes
19	97-0347	Locking Slide Spring	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 13, 15, 17 and 19



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

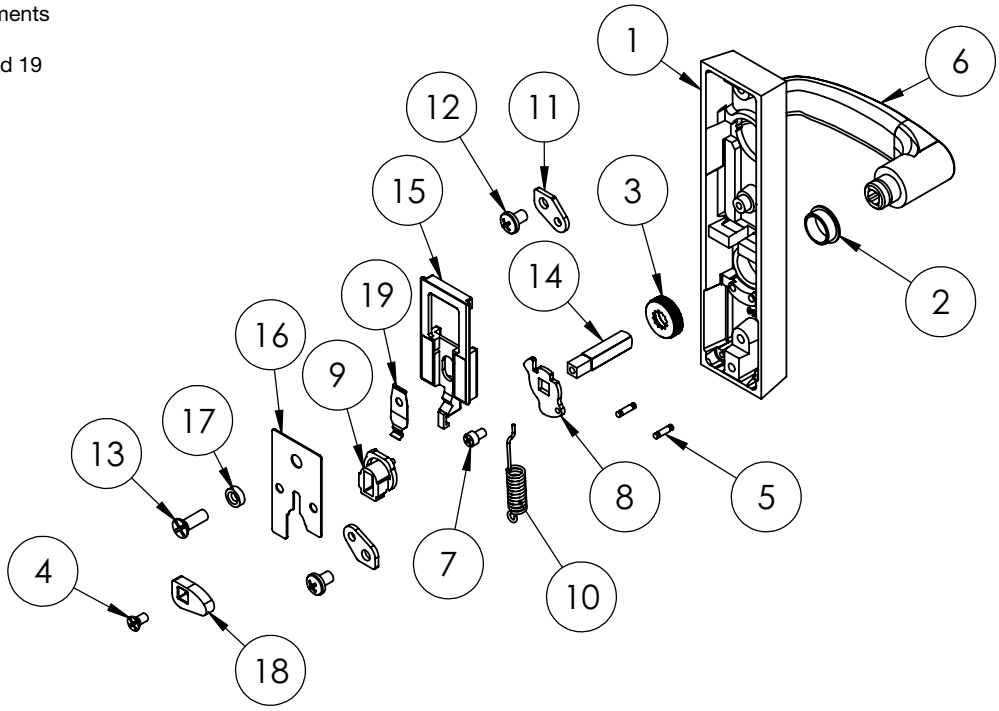
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap	1	Yes
4	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,3]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
9	97-0479	Spindle Lock	1	Yes
10	97-0425	Hub Spring (Std)	1	Yes
11	68-0853	Bracket	2	Yes
12	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	2	Yes
13	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	97-0476	Locking Slide (746)	1	Yes
16	97-0581	Retaining Plate	1	Yes
17	97-0582	Spacer	1	Yes
18	68-0852	Cam 700-4	1	Yes
19	97-0347	Locking Slide Spring	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 13, 15, 17 and 19



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

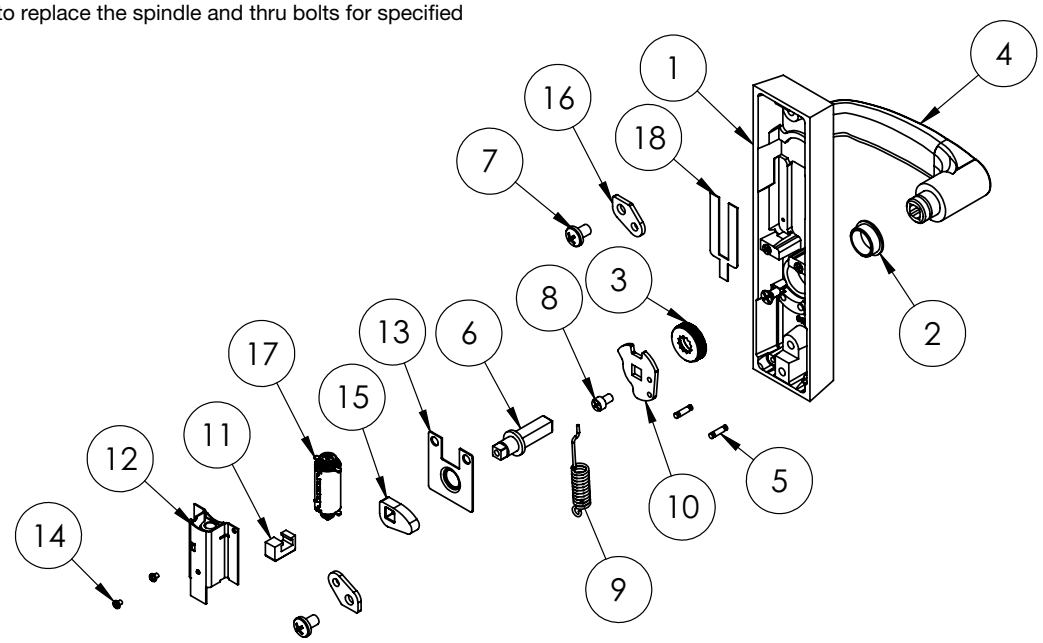
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0437	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	730-4	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-5	Spindle Retrofit Kit (2" Door)	1	Yes
	730-6	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
7	01-1478	Cr Pan Hd Mach Screw #1/4 X 3/8"	2	Yes
8	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0528	Hub Plate	1	Yes
11	97-0329	Locking Tail	1	Yes
12	97-3932	Solenoid Cover Assembly (Fail Secure)	1	Yes
13	68-1402	Retainer Plate, Electrical Function	1	Yes
14	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
15	68-0852	Cam 700-4	1	Yes
16	68-0853	Bracket	2	Yes
17	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
18	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

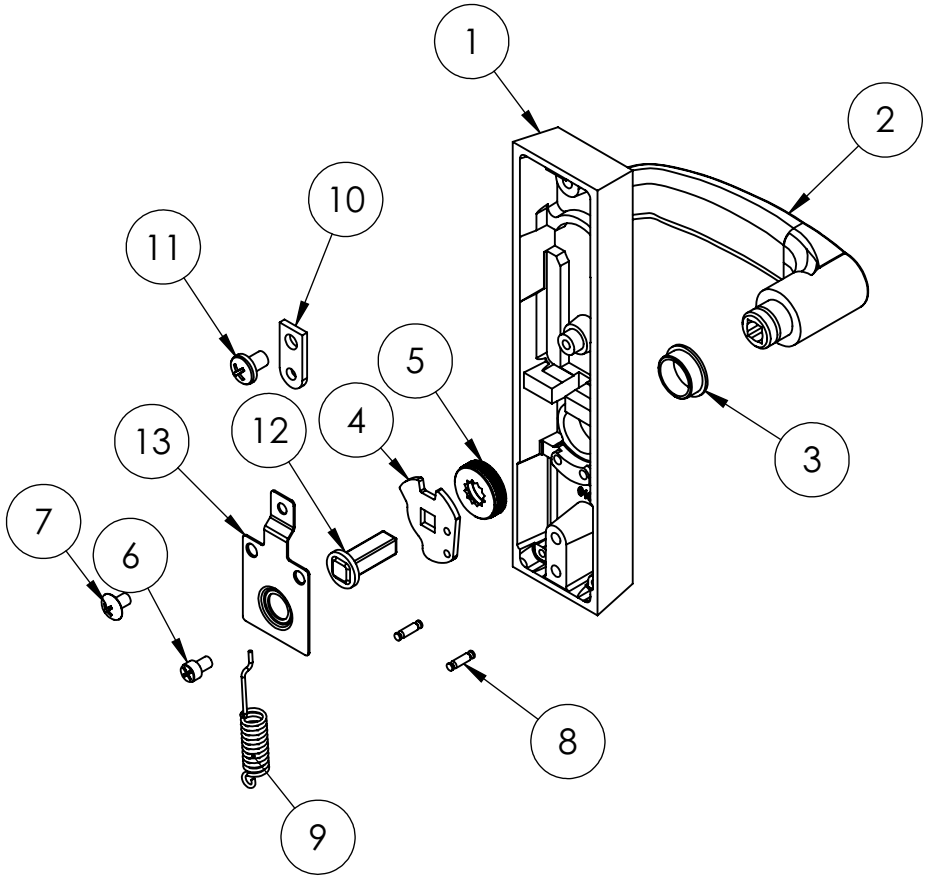
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0523	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0528	Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	1	Yes
12	97-0573	Spindle	1	Yes
13	68-1393	Retaining Plate	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

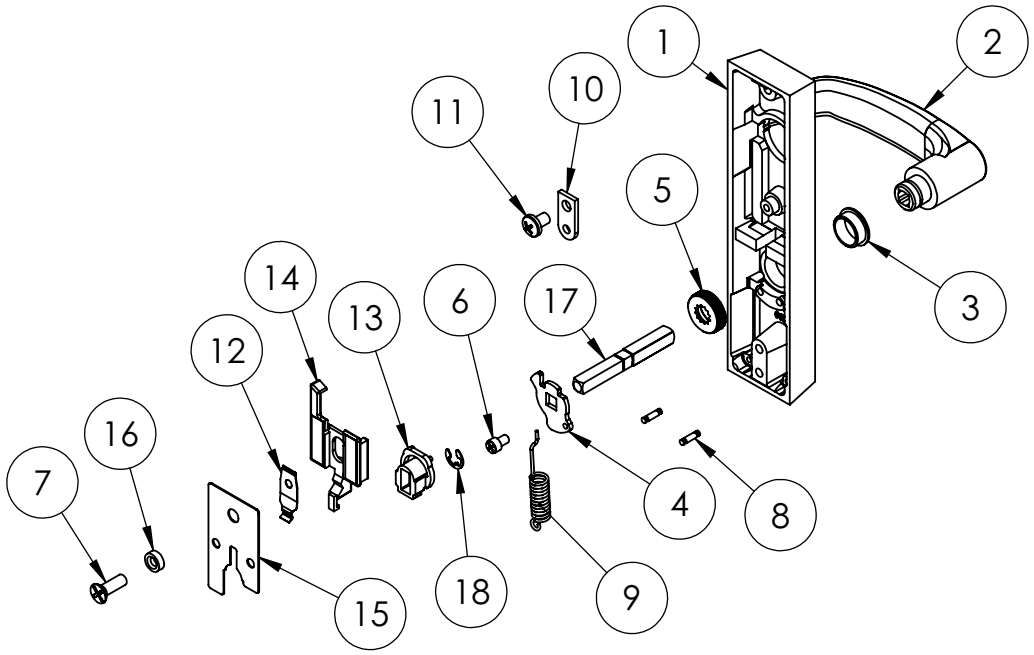
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0524	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1,3]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0478	Lower Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
8	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0380	Cylinder Nut	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0479	Spindle Lock	1	Yes
14	97-0475	Locking Slide (743)	1	Yes
15	97-0581	Retaining Plate	1	Yes
16	97-0582	Spacer	1	Yes
17	97-3092	Spindle Assembly	1	Yes
18	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 700-6 ET control is only available for 1-3/4" doors

Note: 607 kit contains items 7, 12, 14 and 16



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

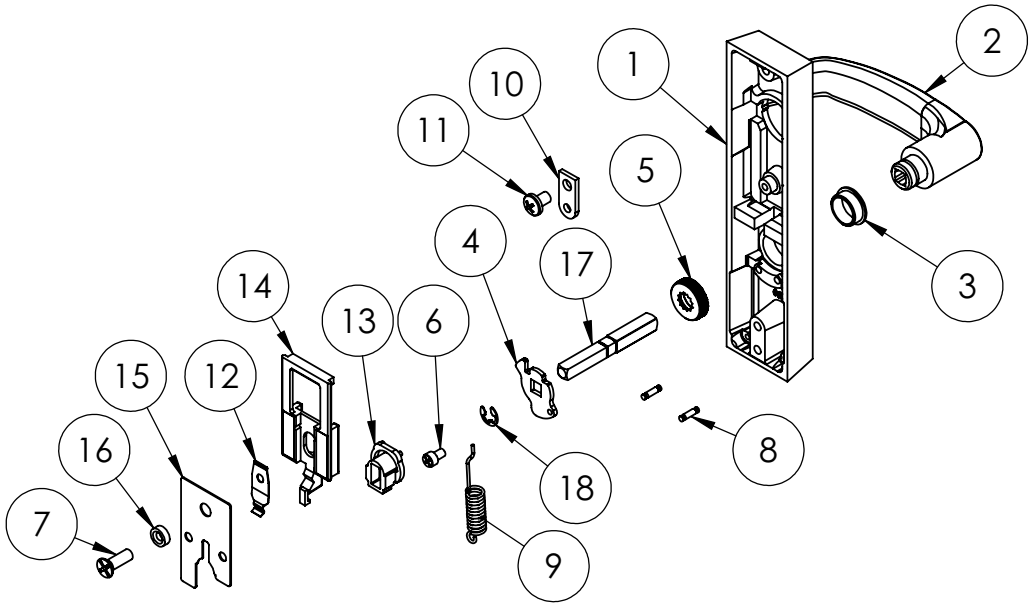
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0524	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1,3]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0478	Lower Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0479	Spindle Lock	1	Yes
14	97-0526	Locking Slide (746-6)	1	No
15	97-0581	Retaining Plate	1	Yes
16	97-0582	Spacer	1	Yes
17	97-3092	Spindle Assembly	1	Yes
18	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 700-6 ET control is only available for 1-3/4" doors

Note: 607 kit includes items 7, 12, 14 and 16



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

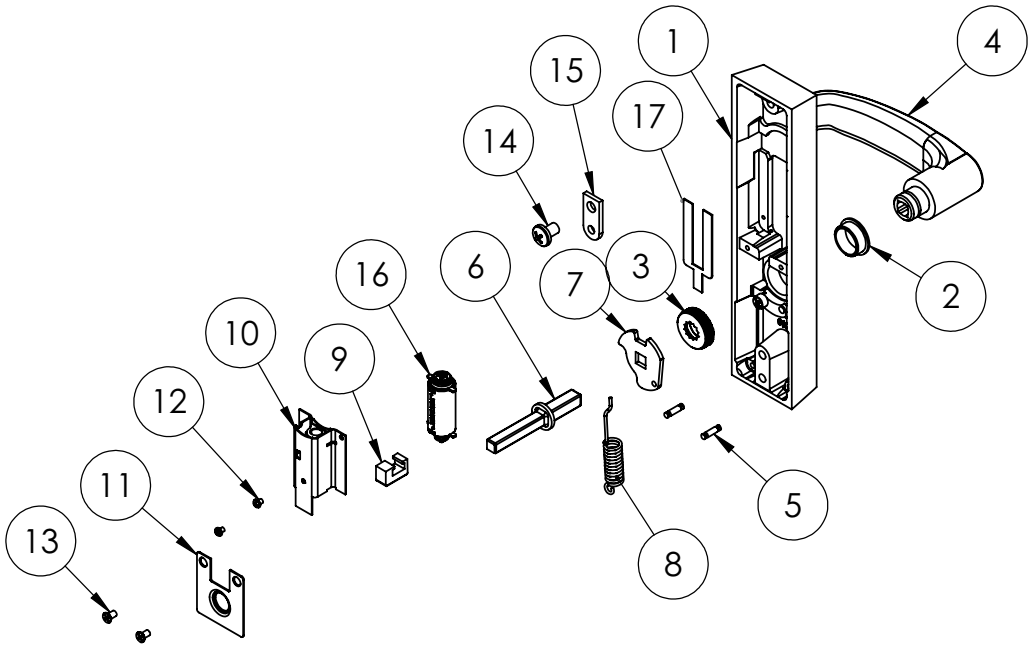
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0525	ET Case, Drop Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0549	Spindle (Lockable 700 And 700-6)	1	Yes
7	97-0480	Locking Piece For -6 And -8	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0329	Locking Tail	1	Yes
10	97-3932	Solenoid Cover Assembly	1	Yes
11	68-1402	Retainer Plate, Electrical Function	1	Yes
12	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
13	01-1154	CR-FHMS #6-32 X 1/4"	2	Yes
14	01-1478	CR Pan Hd Mach Screw #1/4-20 X 3/8"	1	Yes
15	68-1254	Extension Bracket	1	Yes
16	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
17	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 700-6 ET control is only available for 1 3/4" doors



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

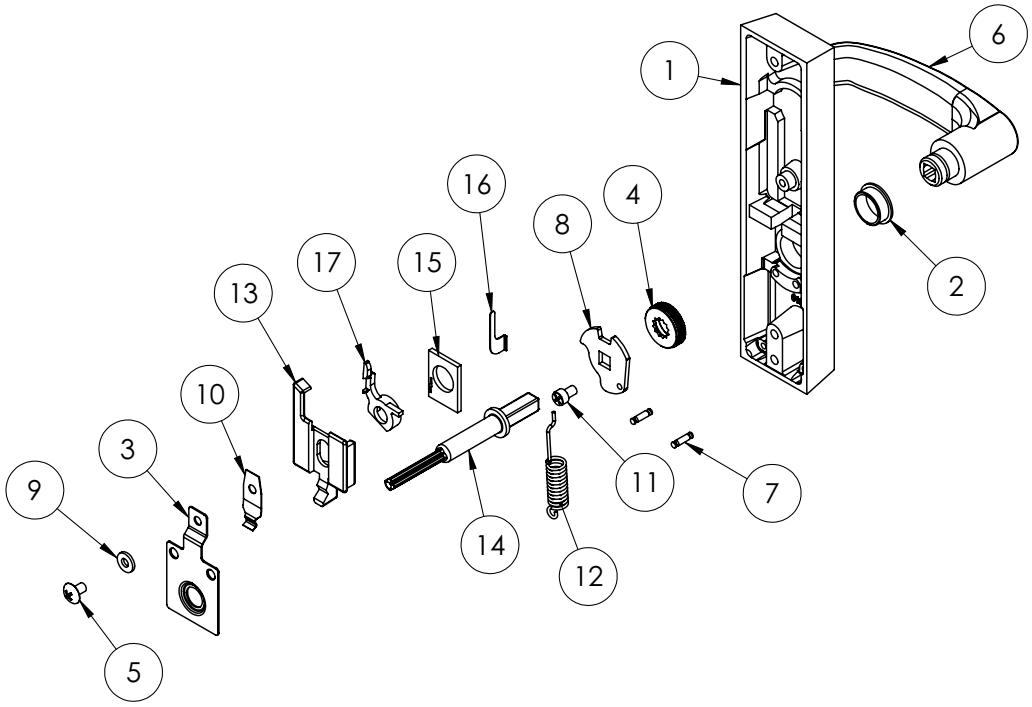
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
7	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
8	97-0480	Locking Piece For -6 And -8	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0355	Locking Slide (706)	1	Yes
	97-0356	Locking Slide (713)	1	Yes
14	97-0541	Spindle (Cross)	1	Yes
15	97-0563	Spring Support	1	No
16	97-0564	Return Spring	1	No
17	97-0558	Slide Support	1	No
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 5, 9, 10, 13, 15, 16, and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

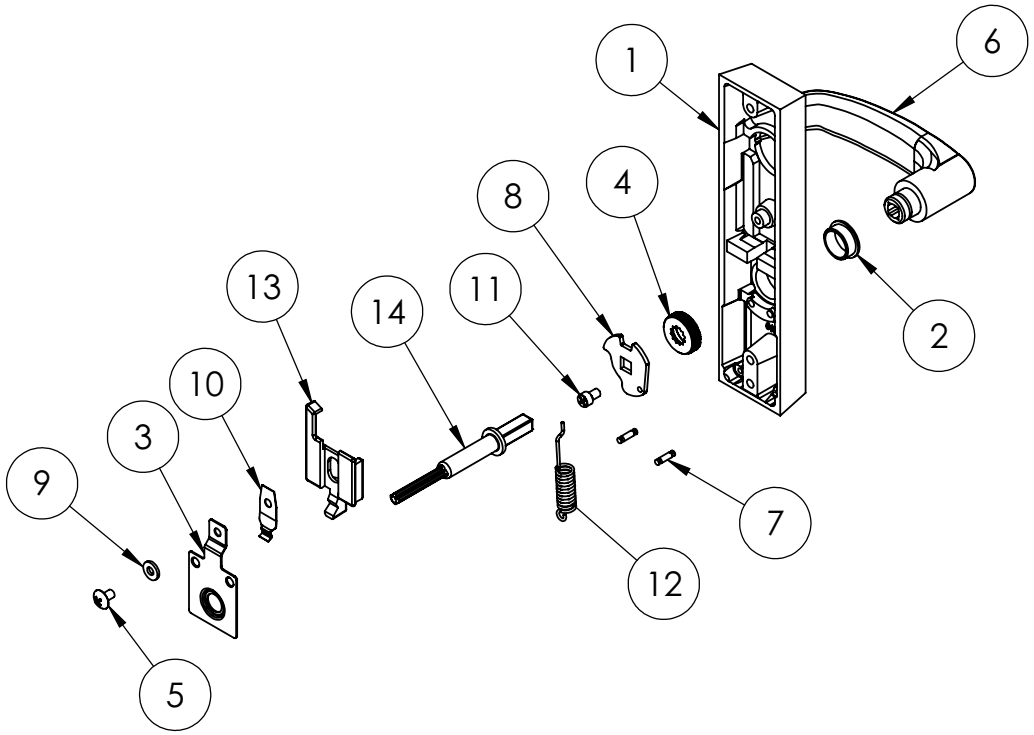
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
8	97-0480	Locking Piece For -6 And -8	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	730-7	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-8	Spindle Retrofit Kit (2" Door)	1	Yes
	730-9	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

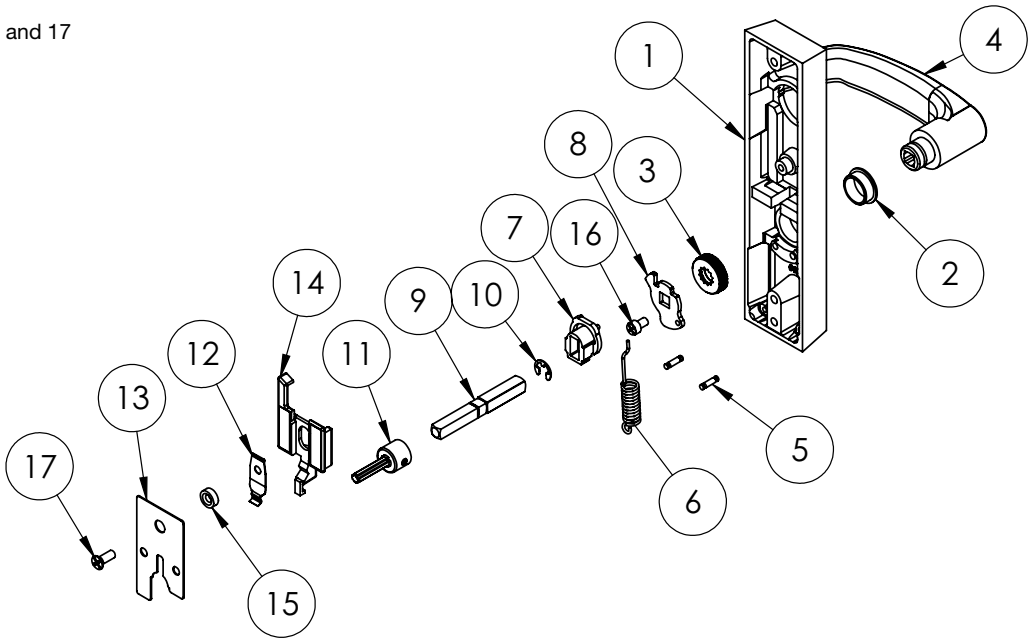
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0425	Hub Spring (Std)	1	Yes
7	97-0479	Spindle Lock	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
9	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
10	97-0527	E Clip 0.312 Shaft	1	Yes
11	68-3671	Spindle Adapter	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0581	Retaining Plate	1	Yes
14	97-0475	Locking Slide (743)	1	Yes
15	97-0582	Spacer	1	Yes
16	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
17	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 12, 14, 15 and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

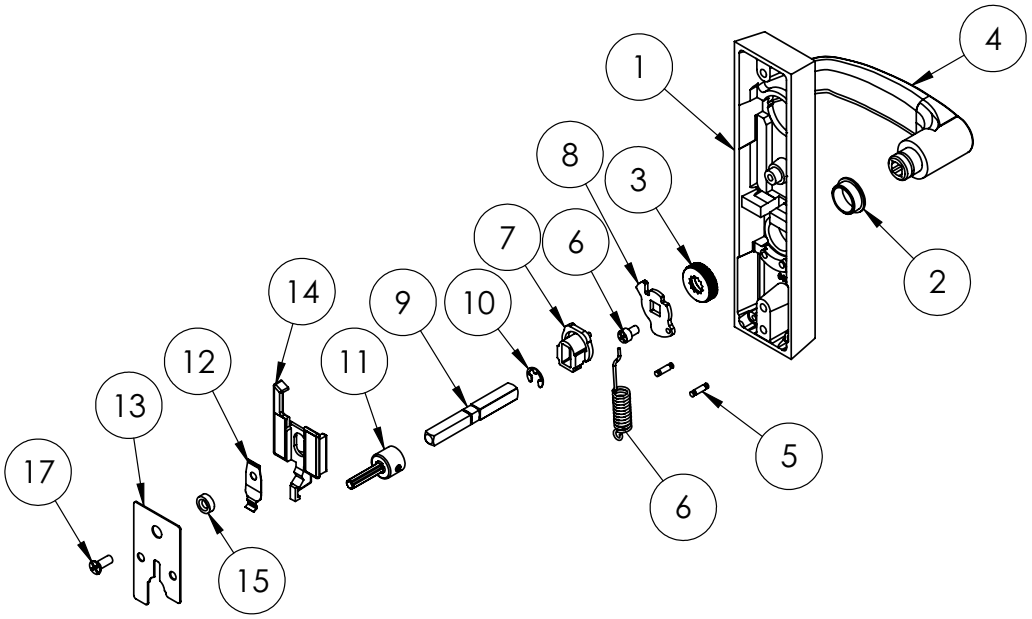
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0425	Hub Spring (Std)	1	Yes
7	97-0479	Spindle Lock	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
9	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
10	97-0527	E Clip 0.312 Shaft	1	Yes
11	68-3671	Spindle Adapter	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0581	Retaining Plate	1	Yes
14	97-0476	Locking Slide (746 Function)	1	Yes
15	97-0582	Spacer	1	Yes
16	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
17	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 12, 14, 15 and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

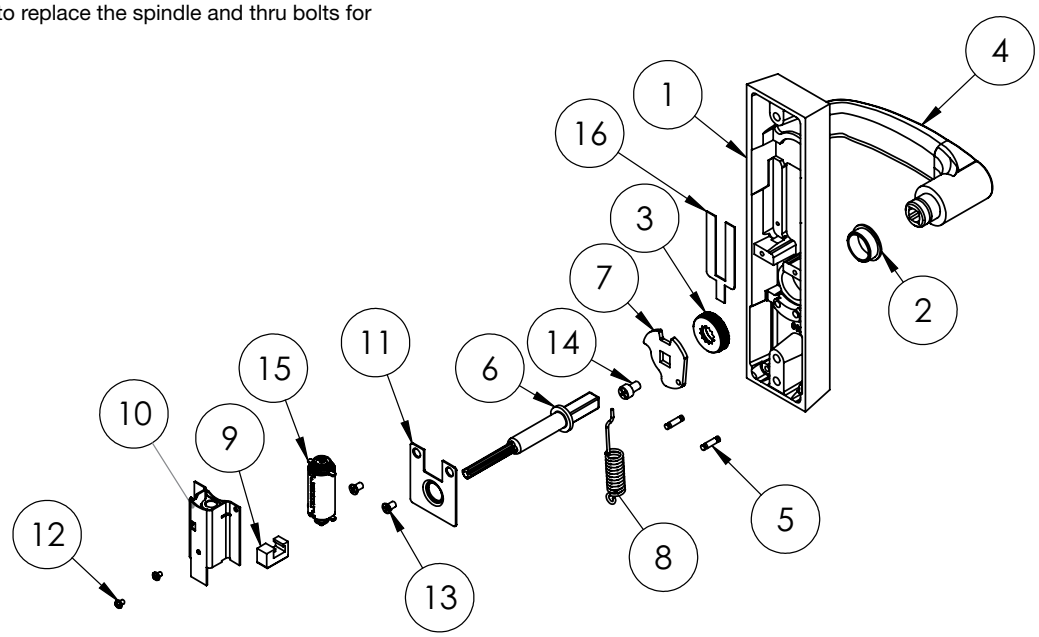
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
Not Shown	730-7	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-8	Spindle Retrofit Kit (2" Door)	1	Yes
	730-9	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
6	97-0541	Spindle	1	Yes
7	97-0480	Lower Hub Plate	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0329	Locking Tail	1	Yes
10	97-3932	Solenoid Cover Assembly	1	Yes
11	68-1402	Retainer Plate, Electrical Function	1	Yes
12	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
13	01-1154	Cr-Fhms #6-32 X 1/4"	2	Yes
14	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
15	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
16	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

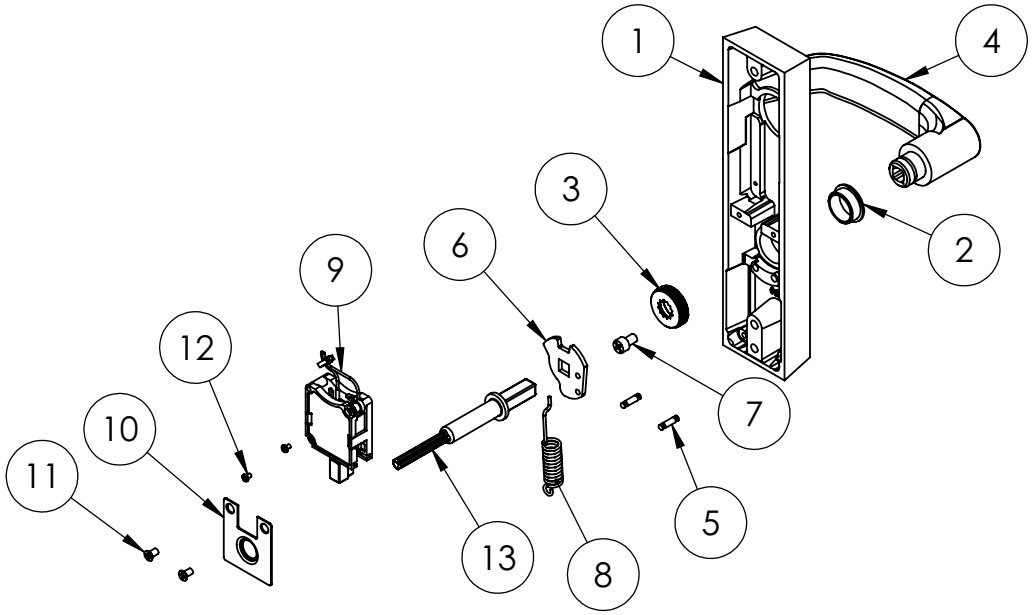
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	Electric ET Case W/ Cylinder Prep	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0480	Hub Plate (700-8)	1	Yes
7	01-1182	CR-CHMS #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0541	Spindle (Lockable 700-8)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

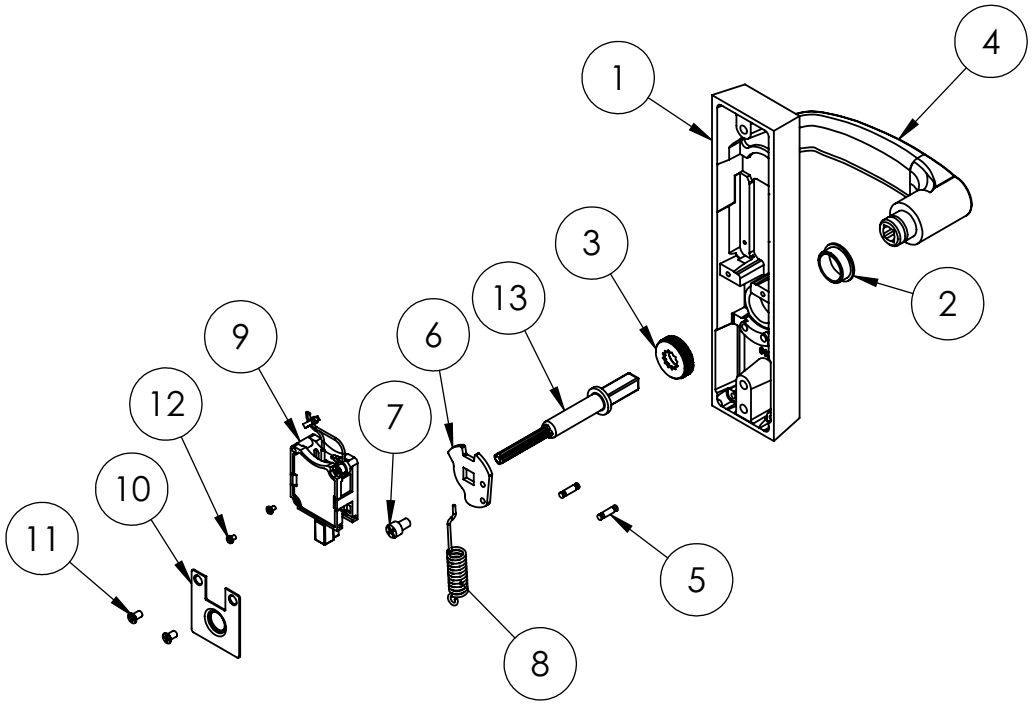
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	Electric ET Case W/O Cylinder Prep[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0480	Hub Plate (700-8)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0541	Spindle (Lockable 700-8)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

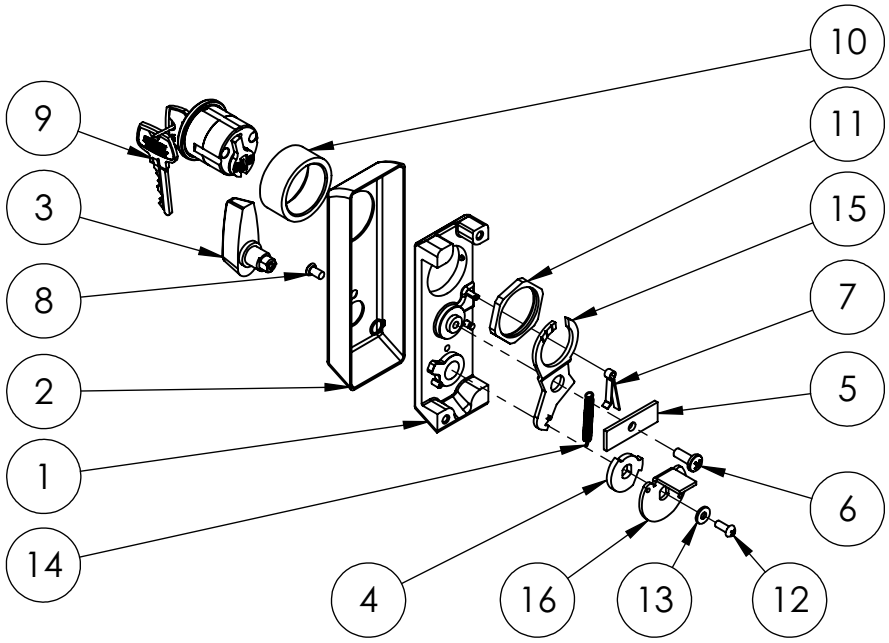
Auxiliary Controls
106
113
31-106
31-113

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2093*	Standard	Yes
Classroom	94-2094*		Yes
Night Latch	94-2426*	Cladding	Yes
Classroom	94-2427*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2089	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2121	Turn Lever Assembly*	1	Yes
4	94-0110	Cam	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	01-3582	#6-32 x 3/8 RHMS	1	Yes
13	01-0204	#6-32 x 3/8 Flat Washer	1	Yes
14	94-0109	Extension Spring	1	Yes
15	94-0114	Locking Lever	1	Yes
	94-2249	Locking Lever & Pin Assembly	1	Yes
16	94-2087	Lever Assembly	1	Yes
	94-2419	Lever Assembly	1	Yes
17	94-2448	H1 Aux Control Adapter Pack	1	Yes
18	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

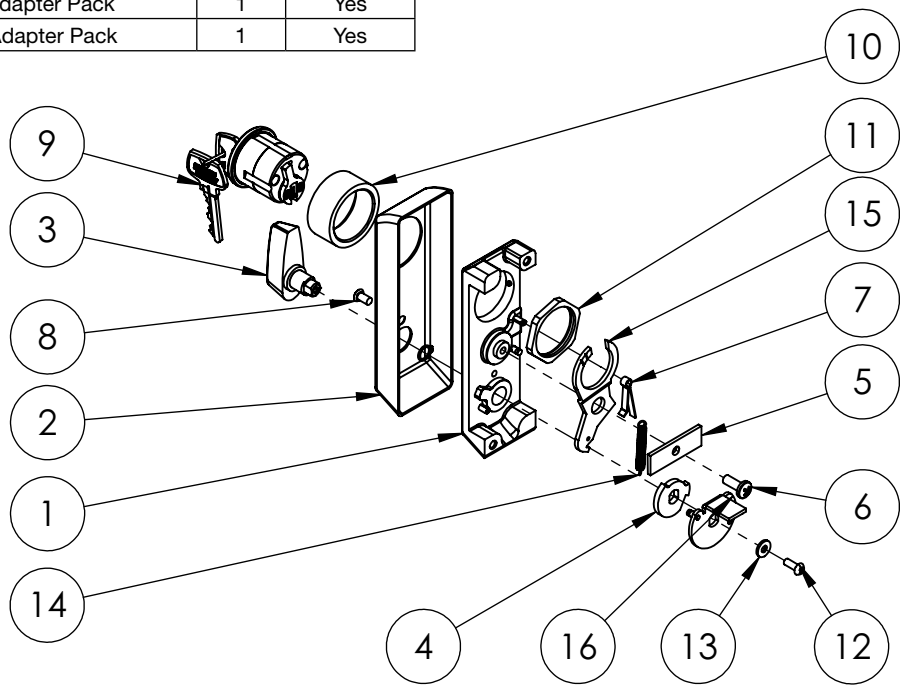
Auxiliary Controls
306
313
31-306
31-306

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2091*	Standard	Yes
Classroom	94-2092*		Yes
Night Latch	94-2428*	Cladding	Yes
Classroom	94-2429*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2089	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2121	Turn Lever Assembly*	1	Yes
4	94-0110	Cam	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	01-3582	#6-32 x 3/8 RHMS	1	Yes
13	01-0204	#6-32 x 3/8 Flat Washer	1	Yes
14	94-0109	Extension Spring	1	Yes
15	94-0112	Locking Lever	1	Yes
	94-0114			Yes
16	94-2329	Lever Assembly	1	Yes
	94-2088			Yes
	94-2421			Yes
	94-2420			Yes
17	94-2448	H1 Aux Control Adapter Pack	1	Yes
18	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

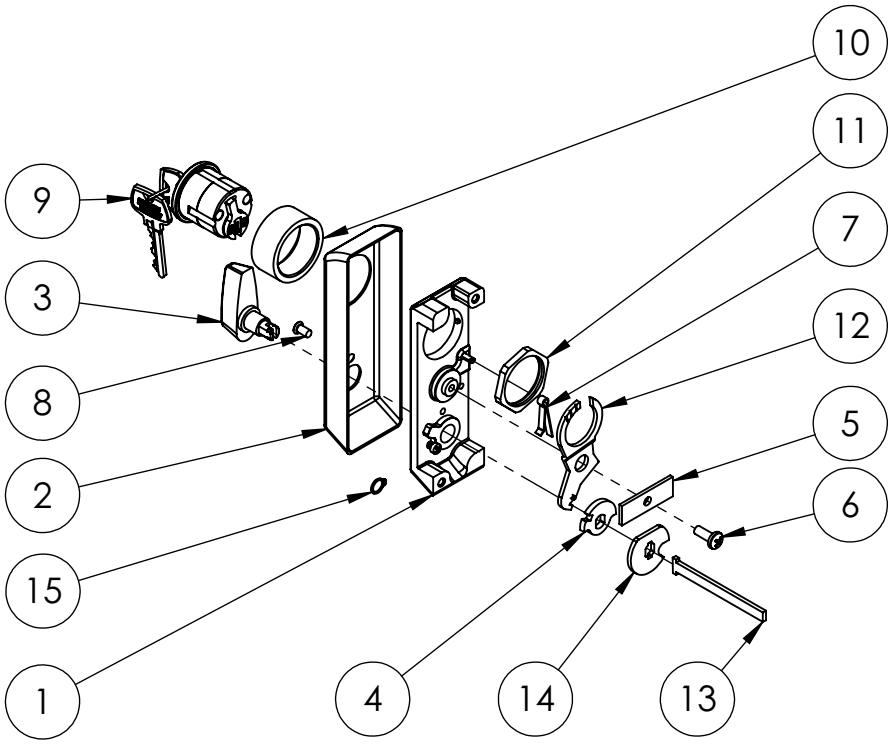
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2093*	NB	Yes
Classroom	94-2094*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2372	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2373	Turn Lever Assembly*	1	Yes
4	94-0185	Locking Hub	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	94-0114	Locking Lever	1	Yes
	94-2249	Locking Lever & Pin Assembly		Yes
13	94-0184	Tail Piece	1	Yes
14	94-0186	Space	1	Yes
15	01-4552	5/16 Retaining Ring	1	Yes
16	94-2448	H1 Aux Control Adapter Pack	1	Yes
17	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®

ASSA ABLOY

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT

ASSA ABLOY

SARGENT Manufacturing Company
100 Sargent Drive
New Haven, CT 06511 USA
800-727-5477
www.sargentlock.com

ASSA ABLOY is the global leader in door opening solutions, dedicated to satisfying end-user needs for security, safety and convenience

Founded in the early 1800s, SARGENT® is a market leader in locksets, cylinders, door closers, exit devices, electro-mechanical products and access control systems for new construction, renovation, and replacement applications. The company's customer base includes commercial construction, institutional, and industrial markets.

Copyright © 2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of SARGENT Manufacturing is prohibited.

A8231 12/17

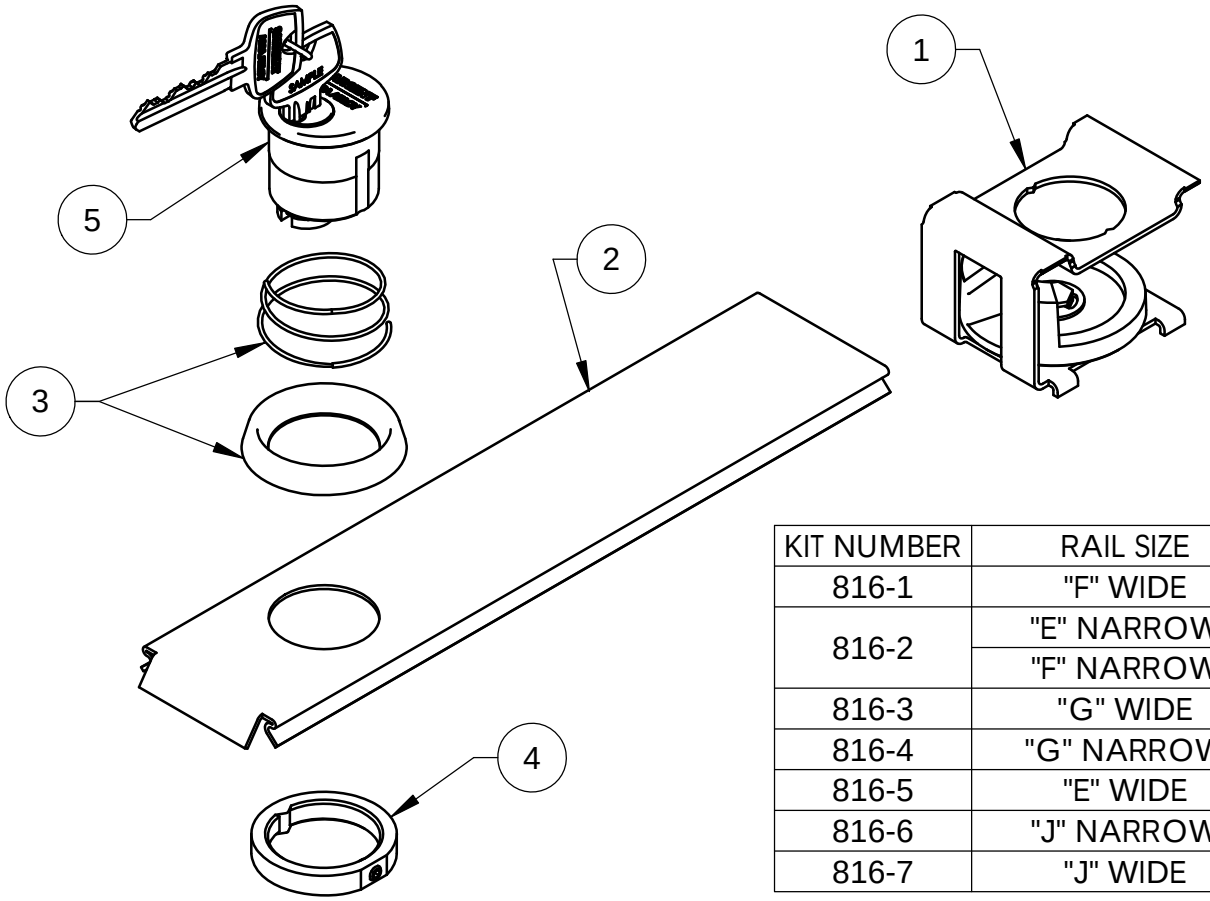
80 SERIES PARTS LIST

816 KIT

PARTS LIST	
PAGE No.	REV.
80.9	D

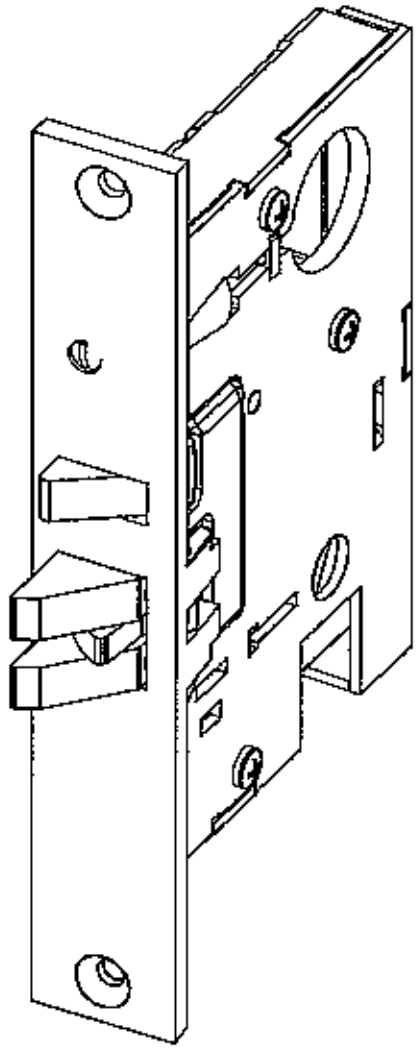
ITEM NO.	QTY	PART NUMBER	DESCRIPTION	REMARKS
1	1	97-3230	16- CYLINDER DOGGING ASSEMBLY	
2	1	68-0767	"F" WIDE RAIL INSERT	SEE NOTE 2
		68-0768	E WIDE RAIL INSERT	
		68-0769	"G" WIDE RAIL INSERT	
		68-0770	"G" NARROW, "J" WIDE RAIL INSERT	
		68-1376	"E" & "F" NARROW RAIL INSERT	
		68-1465	"J" NARROW RAIL INSERT	
3	1	13-2131	CYLINDER RING ASSEMBLY	SEE NOTE 2
4	1	68-6040	RETAINING COLLAR ASSEMBLY	
5	1	13-2872	CYLINDER & KEY ASSEMBLY	
6	1	01-0288	SOCKET SCREW KEY (WRENCH)	NOT SHOWN

NOTES:
1. FOR CYLINDER, SPECIFY "MORTISE" CYLINDER, FINISH AND KEYING REQUIREMENTS.
2. SPECIFY FINISH FOR INSERT AND COLLAR.



KIT NUMBER	RAIL SIZE
816-1	"F" WIDE
816-2	"E" NARROW
	"F" NARROW
816-3	"G" WIDE
816-4	"G" NARROW
816-5	"E" WIDE
816-6	"J" NARROW
816-7	"J" WIDE

Copyright © 2011 Sargent Manufacturing Company, an ASSA ABLOY Group company. All Rights reserved.



		MORTISE LOCK ASSEMBLY	PAGE
04, 10, 40, 44 FUNCTIONS	LHRB RHRB	904 X HAND	900.2
15, 43, 75, 76 FUNCTIONS	LHRB RHRB	915 X HAND	900.4
28 FUNCTION	LHRB RHRB	928 X HAND	900.6
66 FUNCTION	LHRB RHRB	966 X HAND	900.8
71 FUNCTION	LHRB RHRB	971 X HAND	900.9

		MORTISE LOCK ASSEMBLY	PAGE
13 FUNCTION ±	LHRB RHRB	913 X HAND	900.3
16 FUNCTION	LHRB RHRB	916 X HAND	900.5
63 FUNCTION	LHRB RHRB	963 X HAND	900.7
70 FUNCTION	LHRB RHRB	970 X HAND	900.9

± FOR 8313 X ET OR 8913 X ET
USE 915 MORTISE LOCK ASSEMBLY

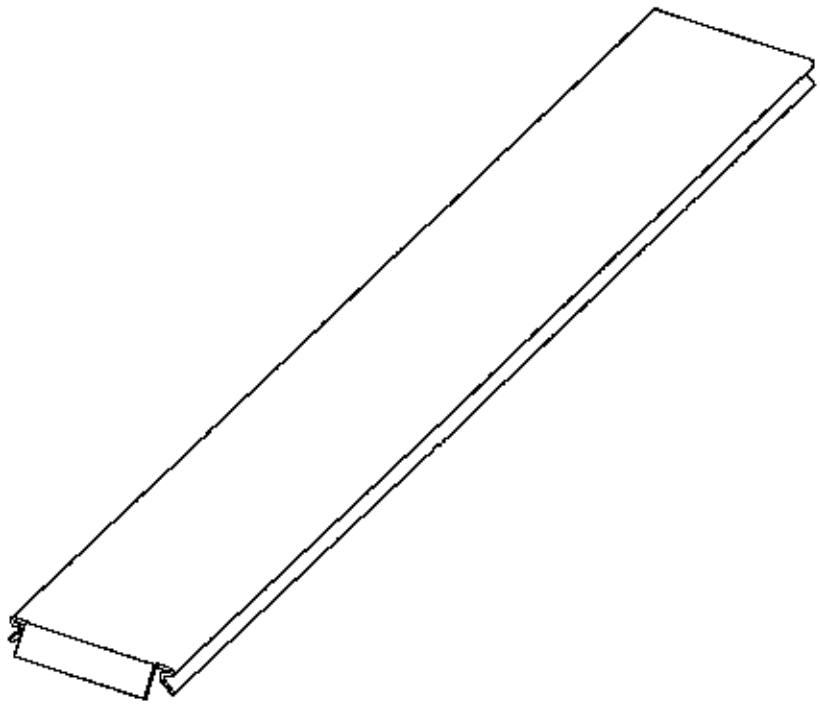
80 series Parts List

MOUNTING RAIL INSERTS

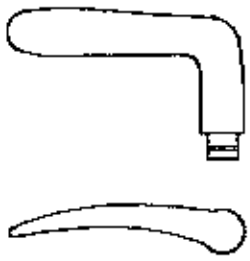
Parts List
Page No 80.4
Rev B
8/18/2003

PREFIX	ASSY NO.	PART NO.	DESCRIPTION
STANDARD INSERTS, NEW FACTORY SUPPLIED 55-			
STD, 12-19-, 53-58- OR 55- SUPPLIED IN COMB. WITH ABOVE PREFIXES		68-0549	INSERT (F WIDE) *
		68-0550	INSERT (E WIDE) *
		68-0551	INSERT (G WIDE) *
		68-0552	INSERT (G NARROW) *
		68-0553	INSERT (J NARROW) *
		68-0554	INSERT (J WIDE) *
		68-1375	INSERT (E NARROW, F NARROW) *
OLD FACTORY SUPPLIED 55-, 55- RETROFITS			
55- SUPPLIED IN COMB. WITH FOLLOWING PREFIXES NONE, 12-19-, 58-(16- IN PUSH)	855-1 KIT		INSERT ASSEMBLY (F WIDE) *
	855-2 KIT		INSERT ASSEMBLY (E NARROW, F NARROW) *
	855-3 KIT		INSERT ASSEMBLY (G WIDE) *
	855-4 KIT		INSERT ASSEMBLY (G NARROW, J WIDE) *
	855-5 KIT		INSERT ASSEMBLY (E WIDE) *
	855-6 KIT		INSERT ASSEMBLY (J NARROW) *

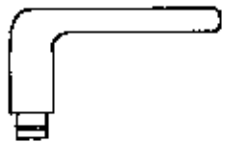
* SPECIFY FINISH



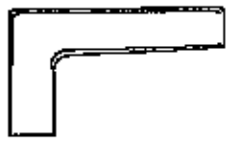
NOTE: LEVERS LISTED ARE FOR USE WITH ET CONTROLS MANUFACTURED AFTER SEPTEMBER 25, 1998



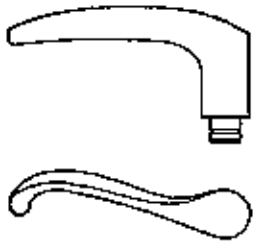
A LEVER 82-0151 (RH)
82-0152 (LH)



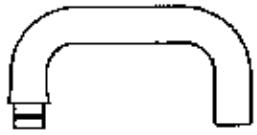
E LEVER
82-0154



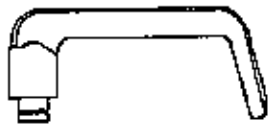
F LEVER
82-0155



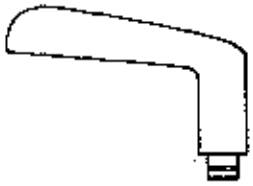
Y LEVER 82-0531 (RH)
82-0530 (LH)



J LEVER
97-0486

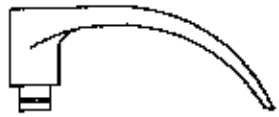


C LEVER
97-0567

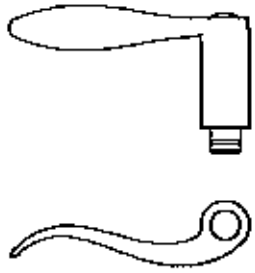


S LEVER 82-0523 (RH)
82-0522 (LH)

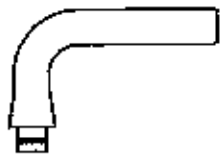
L LEVER
97-0485



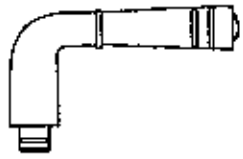
P LEVER
97-0484



G LEVER 82-0527 (RH)
82-0526 (LH)



W LEVER
82-0159



R LEVER
82-0517

B LEVER
82-0153

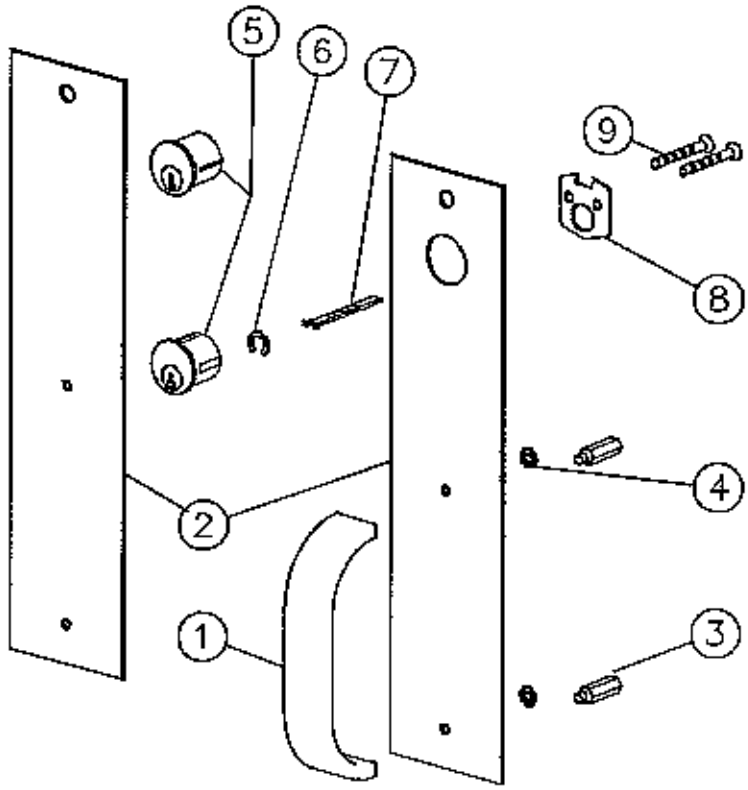
80 series Parts List

800 SERIES
PULL TRIM
812-PTB
812-PTBDT

Parts List
Page No 800.10 Rev B
2/5/2001

ITEM	PART NO.	DESCRIPTION	QTY
1	21-0165	GRIP *	1
2	98-0126	PLATE NO CYLINDER HOLE *	1
	98-0118	PLATE WITH CYLINDER HOLE *	
3	98-0071	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * ø	1
	———	CYLINDER (MORTISE) * ø	
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
	97-2955	SCREW PACK (1 3/4 DOOR)	1
	97-2956	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 AND 8900
NOTE: USE FOR 8800 MADE BEFORE 2/5/2001



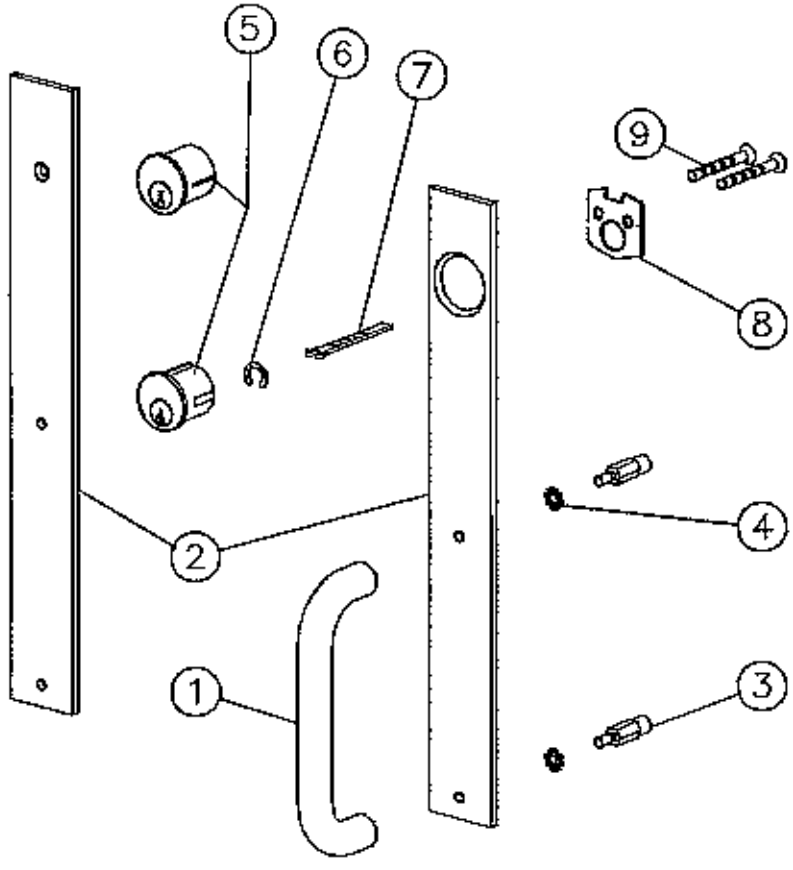
80 series Parts List

800 SERIES
PULL TRIM
813-FLW
813-FLWDT

Parts List
Page No 800.5 Rev B
2/5/2001

ITEM	PART NO.	DESCRIPTION	QTY
1	97-0367	GRIP *	1
2	97-0309	PLATE NO CYLINDER HOLE *	1
	98-0313	PLATE WITH CYLINDER HOLE *	
3	97-0119	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * ø	1
	———	CYLINDER (MORTISE) * ø	
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
	97-2646	SCREW PACK (1 3/4 DOOR)	1
	97-2952	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 AND 8900
NOTE: USE FOR 8800 MADE BEFORE 2/5/2001



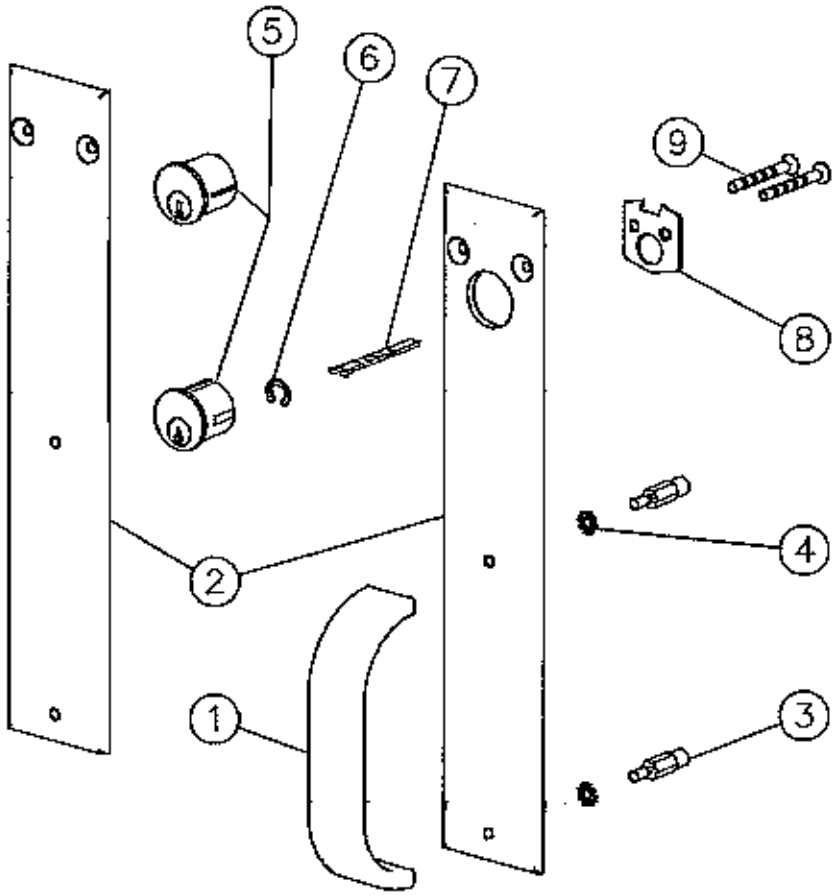
80 series Parts List

800 SERIES
PULL TRIM
818-MAL
818-MALDT

Parts List
Page No 800.7
Rev B
2/5/2001

ITEM	PART NO.	DESCRIPTION	QTY
1	21-0165	GRIP *	1
2	97-0114	PLATE NO CYLINDER HOLE *	1
	98-0049	PLATE WITH CYLINDER HOLE *	
3	97-0119	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * ø	1
	———	CYLINDER (MORTISE) * ø	
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
	97-2646	SCREW PACK (1 3/4 DOOR)	1
	97-2952	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 AND 8900
NOTE: USE FOR 8800 MADE BEFORE 2/5/01



80 SERIES PARTS LIST

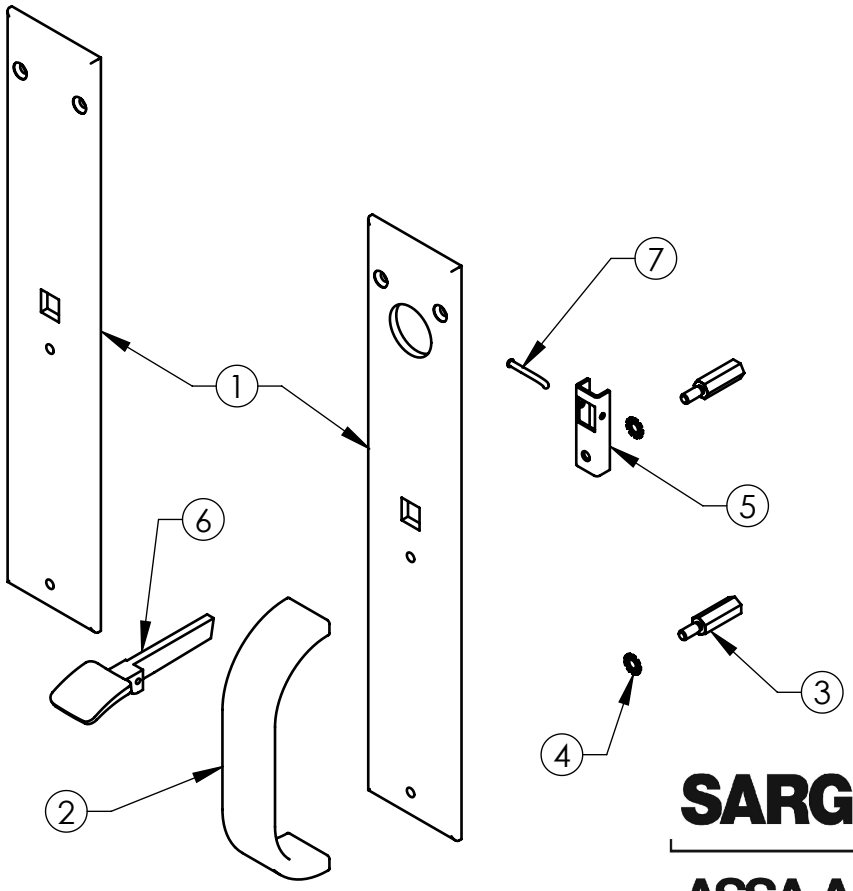
800 SERIES PULL TRIM
828-MAL, 866-MAL

PARTS LIST

PAGE No.	REV.
800.8	C

ITEM	PART NUMBER	DESCRIPTION	828-MAL	866-MAL (98-T-MAL) (838-MAL)
1	97-0122	PLATE, MAL		1
1	97-0286	PLATE, MAL	1	
2	21-0165	GRIP	1	1
3	97-0119	THRU BOLT STUD	2	2
4	01-0227	EXTERNAL TOOTH LOCK WASHER	2	2
5	97-0131	T.P. BACK-UP PLATE	1	1
6	97-0189	THUMB PIECE LEVER, RH	1	1
	97-0182	THUMB PIECE LEVER, LH		
7	97-0156	OVAL HEAD RIVET	1	1
8		CYLINDER (NOTE 2)		1
9	97-2646	SCREW PACK, 1-3/4	1	1
	97-2952	SCREW PACK, 2-1/4		

1. OLD CATALOG NUMBERS ARE SHOWN IN (XXX-MAL) FOR REFERENCE
2. SPECIFY 40 SERIES CYLINDER FOR MORTISE DEVICES, FOR ALL OTHERS SPECIFY 34 CYLINDER
3. SPECIFY FINISH ON PARTS 1, 2, 6, 8 & 9



© SARGENT Manufacturing Company. All Rights reserved.

SARGENT®
ASSA ABLOY

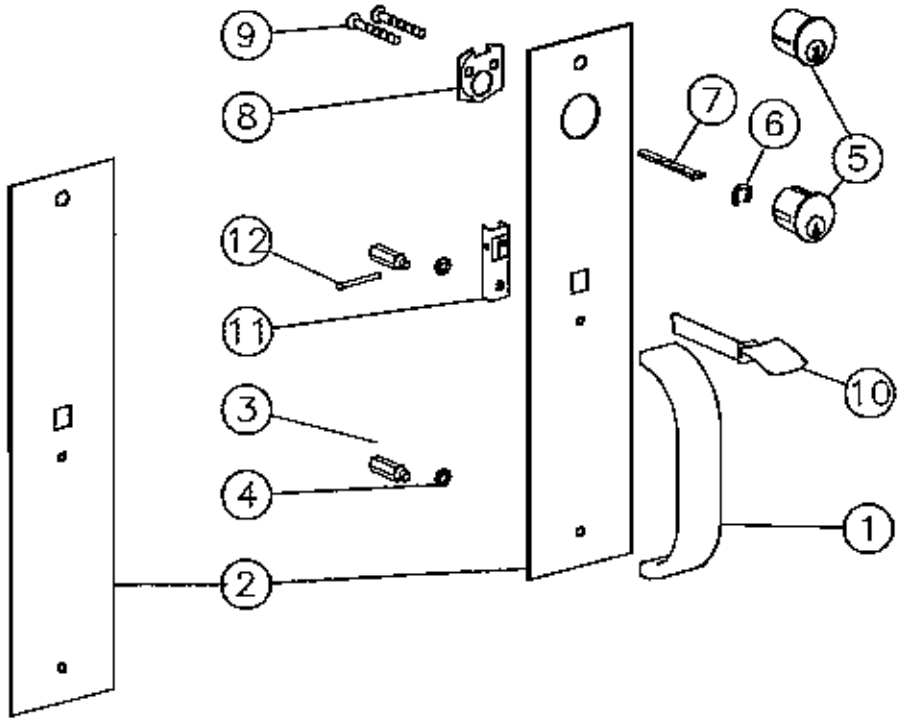
80 series Parts List

800 SERIES
PULL TRIM
832-PTB
842-PTB

Parts List
Page No 800.11
Rev A
10/2/98

ITEM	PART NO.	DESCRIPTION	QTY
1	21-0165	GRIP *	1
2	97-0291	PLATE NO CYLINDER HOLE *	1
	98-0119	PLATE WITH CYLINDER HOLE *	
3	98-0071	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * ø	1
	———	CYLINDER (MORTISE) * ø	
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
10	97-0182	THUMB PIECE LEFT HAND * ±	2
	97-0189	THUMB PIECE RIGHT HAND * ±	
11	97-0131	THUMB PIECE BACKPLATE	1
12	97-0156	OVAL HEAD RIVET	1
	97-2955	SCREW PACK (1 3/4 DOOR)	1
	97-2956	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
± SPECIFY DOOR THICKNESS AND DEVICE LINE
ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 AND 8900



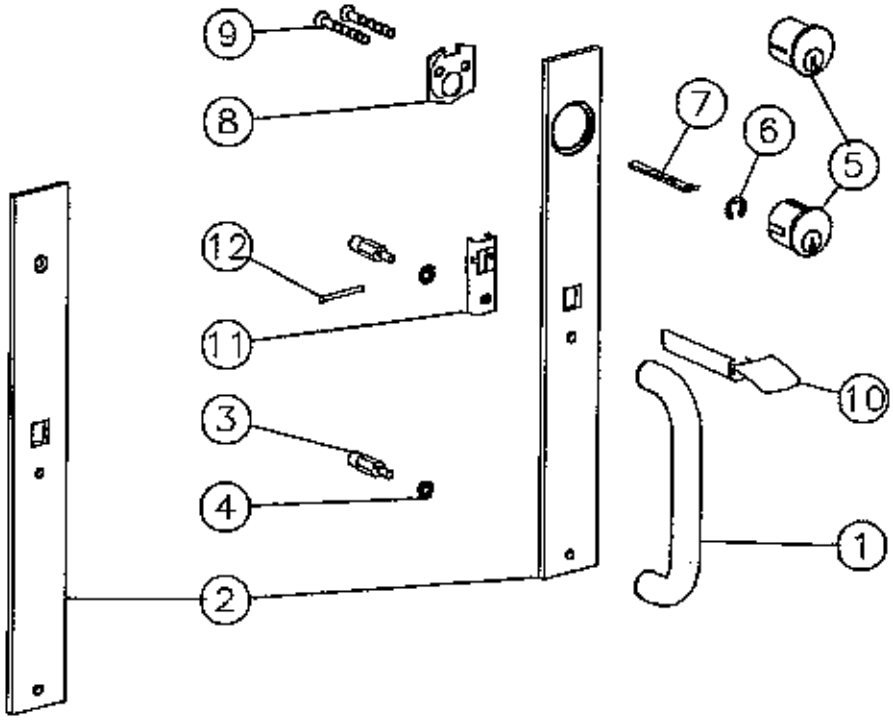
80 series Parts List

800 SERIES
PULL TRIM
833-FLW
843-FLW

Parts List
Page No 800.6 Rev B
2/5/2001

ITEM	PART NO.	DESCRIPTION	QTY
1	97-0367	GRIP *	1
2	97-0312	PLATE NO CYLINDER HOLE *	1
	97-0311	PLATE WITH CYLINDER HOLE *	
3	97-0119	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * Ø	1
	———	CYLINDER (MORTISE) * Ø	
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
10	97-0182	THUMB PIECE LEFT HAND * ±	2
	97-0189	THUMB PIECE RIGHT HAND * ±	
11	97-0131	THUMB PIECE BACKPLATE	1
12	97-0156	OVAL HEAD RIVET	1
	97-2646	SCREW PACK (1 3/4 DOOR)	1
	97-2952	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
± SPECIFY DOOR THICKNESS AND DEVICE LINE
Ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 AND 8900



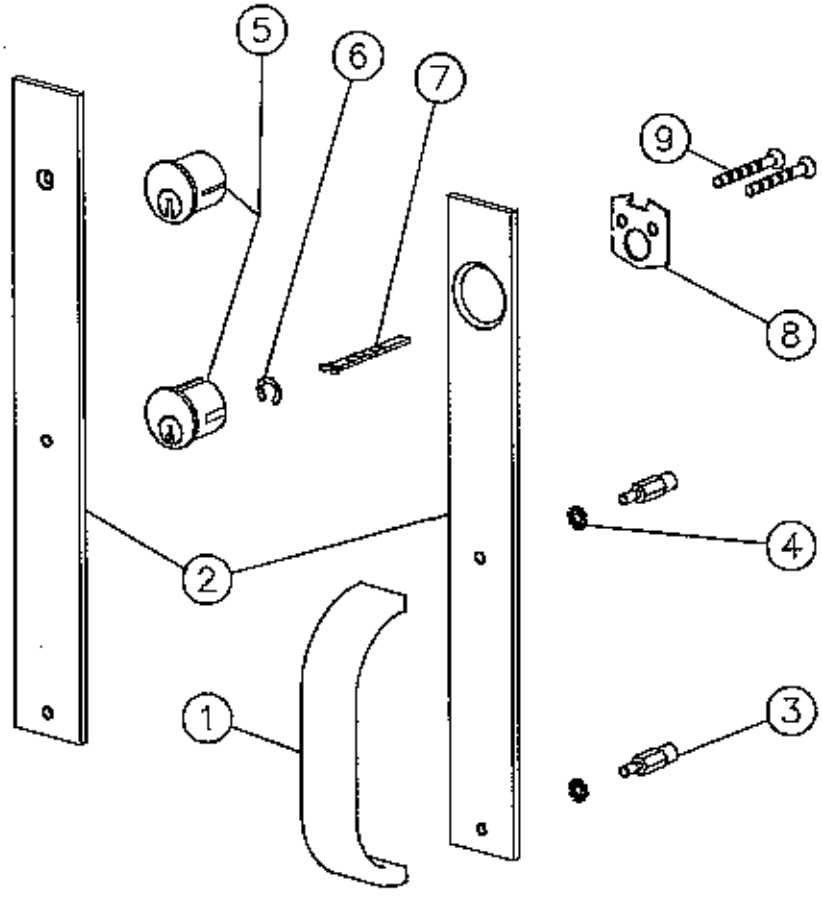
80 series Parts List

800 SERIES
PULL TRIM
874FLL
874FLLDT

Parts List
Page No 800.3
Rev B
2/5/2001

ITEM	PART NO.	DESCRIPTION	QTY
1	21-0165	GRIP *	1
2	97-0309	PLATE NO CYLINDER HOLE *	1
	98-0313	PLATE WITH CYLINDER HOLE *	
3	97-0119	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * Ø	1
	———	CYLINDER (MORTISE) * Ø	
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
	97-2646	SCREW PACK (1 3/4 DOOR)	1
	97-2952	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
Ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 AND 8900
NOTE: USE FOR 8800 MADE BEFORE 2/5/2001



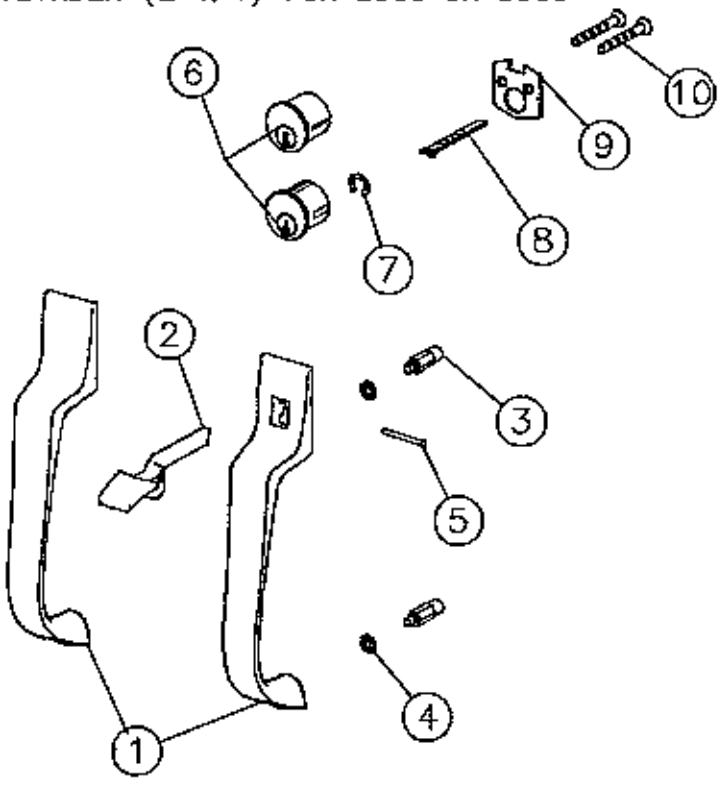
80 series Parts List

800 SERIES
PULL TRIM
876-STS 876-STSDT
886-STS 896-STS

Parts List
Page No 800.12 Rev A
10/2/98

ITEM	PART NO.	DESCRIPTION	QTY
1	97-0064	#76 GRIP NO THUMB PIECE HOLE *	1
	97-0058	#96 GRIP WITH THUMB PIECE HOLE *	
2	97-0203	THUMB PIECE LEFT HAND (#96 GRIP ONLY) * ±	1
	97-0214	THUMB PIECE RIGHT HAND (#96 GRIP ONLY) * ±	
3	98-0071	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	97-0156	OVAL HEAD RIVET	1
6	———	CYLINDER (RIM) * ø	1
	———	CYLINDER (MORTISE) * ø	
7	13-0080	BARREL RETAINER (RIM)	1
8	13-0085	LOCKING TAIL (RIM)	1
9	13-0086	BACKPLATE (RIM)	1
10	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
	97-2953	SCREW PACK (1 3/4 DOOR)	1
	97-2954	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
± SPECIFY DOOR THICKNESS AND DEVICE LINE
ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 OR 8900



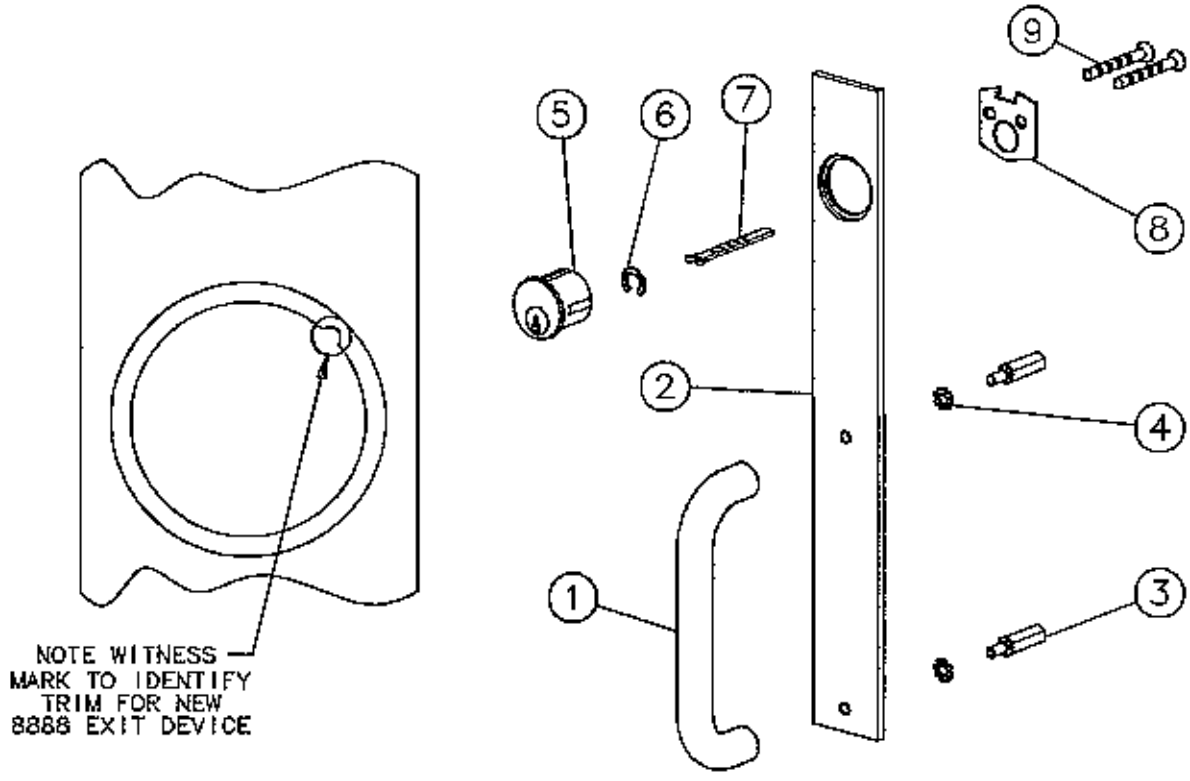
8 0 series Parts List

800 SERIES
PULL TRIM
879-FSW

Parts List
Page No 800.5-1 Rev A
1/1/2002

ITEM	PART NO.	DESCRIPTION	QTY
1	97-0367	GRIP *	1
2	98-0313	PLATE WITH CYLINDER HOLE *	1
3	97-0119	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * ø	1
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
	97-2646	SCREW PACK (1 3/4 DOOR)	1
	97-2952	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8800 MADE AFTER 2/5/2001



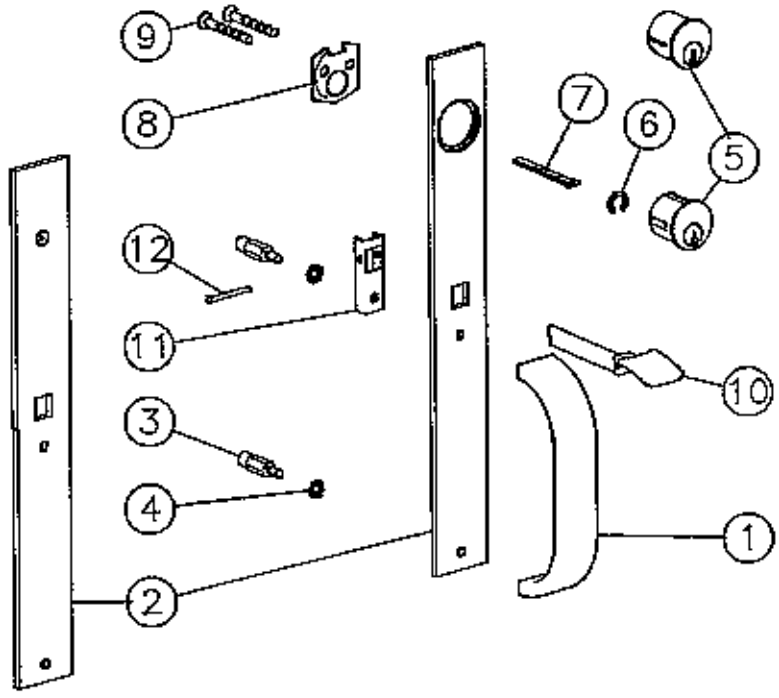
80 series Parts List

800 SERIES
PULL TRIM
884-FLL
894-FLL

Parts List
Page No 800.4
Rev B
2/5/2001

ITEM	PART NO.	DESCRIPTION	QTY
1	21-0165	GRIP *	1
2	97-0312	PLATE NO CYLINDER HOLE *	1
	97-0311	PLATE WITH CYLINDER HOLE *	
3	97-0119	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * Ø	1
	———	CYLINDER (MORTISE) * Ø	
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
10	97-0182	THUMB PIECE LEFT HAND * ±	2
	97-0189	THUMB PIECE RIGHT HAND * ±	
11	97-0131	THUMB PIECE BACKPLATE	1
12	97-0156	OVAL HEAD RIVET	1
	97-2646	SCREW PACK (1 3/4 DOOR)	1
	97-2952	SCREW PACK (2 1/4 DOOR)	

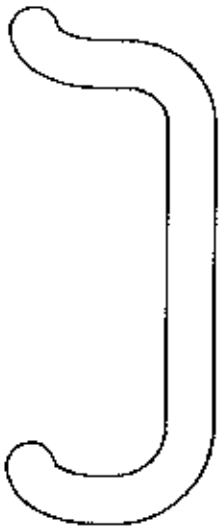
* SPECIFY FINISH
± SPECIFY DOOR THICKNESS AND DEVICE LINE
Ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 AND 8900



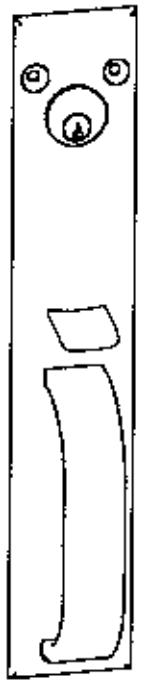
80 series Parts List

800 SERIES
PULL TRIMS

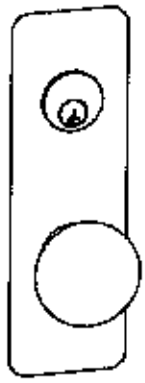
Parts List
Page No 800.1
Rev C
1/1/2002



862/863/864



MAL



PRK

FUNCTION	TRIM DESIGN							
	822/823	FLL	FLW	MAL	PRK	PTB	STS	862/863/864
04		874FLL	813FLW	818MAL	819PRK	812PTB	876STS	
10	822/823	874FLLDT	813FLWDT	818MALDT	819PRKDT	812PTBDT	876STSDT	862/863/864
06, 13 & 16					839PRK			
15					829PRK			
28		884FLL	843FLW	828MAL		842PTB	886STS	
62, 63, 66, 70 & 71		894FLL	833FLW	838MAL		832PTB	896STS	
04 (FOR NEW 8800)		869FSL	879FSW	849MSL		859PSB	896STS	

80 series Parts List

900 SERIES
MORTISE LOCKS
970 & 971

Parts List
Page No 900.9A
Rev C
6/21/01

			MORTISE LOCK ASSEMBLY
900	70 FUNCTION	LHRB RHRB	970 x HAND AND FINISH
900	71 FUNCTION	LHRB RHRB	971 x HAND AND FINISH

ITEM	PART NO.	DESCRIPTION	QTY
1	99-2353	CASE ASSY	1
2	01-0273	ROLL PIN	1
3	99-0072	GUARD BOLT EYELET	1
4	99-0057	GUARD BOLT SPRING	1
5	99-2035	GUARD BOLT ASSY LHRB	1
	99-2036	GUARD BOLT ASSY RHRB	
6	99-0075	ANTI-FRICTION LATCHBOLT	1
7	99-0216	FRONT RHRB *	1
	99-0217	FRONT LHRB *	
8	99-0098	PIVOT PIN ANTI FRICT. LATCHBOLT	1
9	99-2247	LATCH BOLT ASSEMBLY	1
10	01-1142	CASE SCREW #8-32 X 1/4	5
11	99-0224	THUMB PIECE LEVER	2
15	99-0060	GUARD BOLT LEVER	1
17	01-0098	RETAINING RING	1
18	99-0223	SLIDE GUIDE	2
19	99-0063	SPRING GUARD BOLT LEVER	1
20	99-2389	LATCH BOLT LEVER ASSEMBLY	1
21	99-2050	LEVER SLIDE ASSEMBLY	1
22	99-0212	PIVOT PIN LEVER SLIDE	1
24	99-0061	SPRING THUMBPIECE LEVER	1
25	99-0236	CYLINDER SCREW SUPPORT	1
26	99-0078	CYLINDER SET SCREW	1
27	99-2361	CAP ASSEMBLY	1
30	01-3579	SCREW #6-32 X 3/16 SELF TAPPING	1
31	99-2335	SOLENOIN ASSEMBLY 970	1
	99-2334	SOLENOID ASSEMBLY 971	
32	78-0240	LOCKING TAIL SOLENOID	1
—	68-2597	BRIDGE RECTIFIER PACK	1

NOTE:

ITEMS 5 AND 15 TO BE SOLD AS A SET ONLY

* SPECIFY FINISH

THIS PAGE MUST FACE 900.9B

80 series Parts List

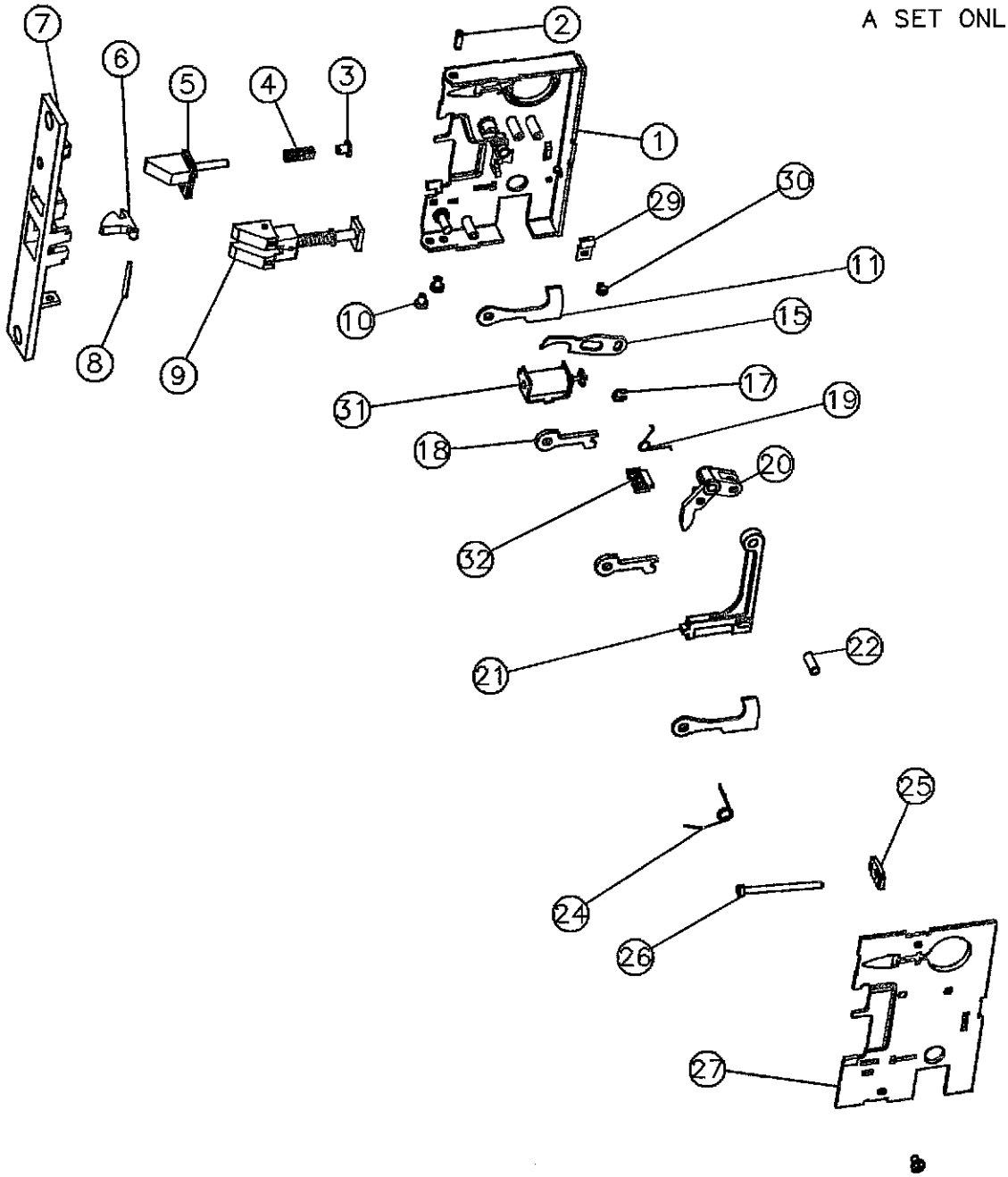
900 SERIES
MORTISE LOCKS
970 & 971

Parts List
Page No 900.9B
Rev C
6/21/01

			MORTISE LOCK ASSEMBLY
900	70 FUNCTION	LHRB RHRB	970 x HAND AND FINISH
900	71 FUNCTION	LHRB RHRB	971 x HAND AND FINISH

NOTE:

ITEMS 5 AND 15
TO BE SOLD AS
A SET ONLY



SARGENT®

ASSA ABLOY

80 Series Parts Manual

For assistance, contact SARGENT at
800-727-5477 or www.sargentlock.com

A8231 12/17

Copyright © 2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader
in door opening solutions

Table of Contents

SARGENT®
ASSA ABLOY

Chassis Assemblies
- 8300 4
- 8400 5-10
- 8500 11-12
- 8600 13-28
- 8700 29-52
- 8800 53-67
- 8900 68-69

900 Series Mortise Locks 70-82

Rail Assemblies 83-102

700 Series ET Control 103-133

Auxiliary Controls 134-136

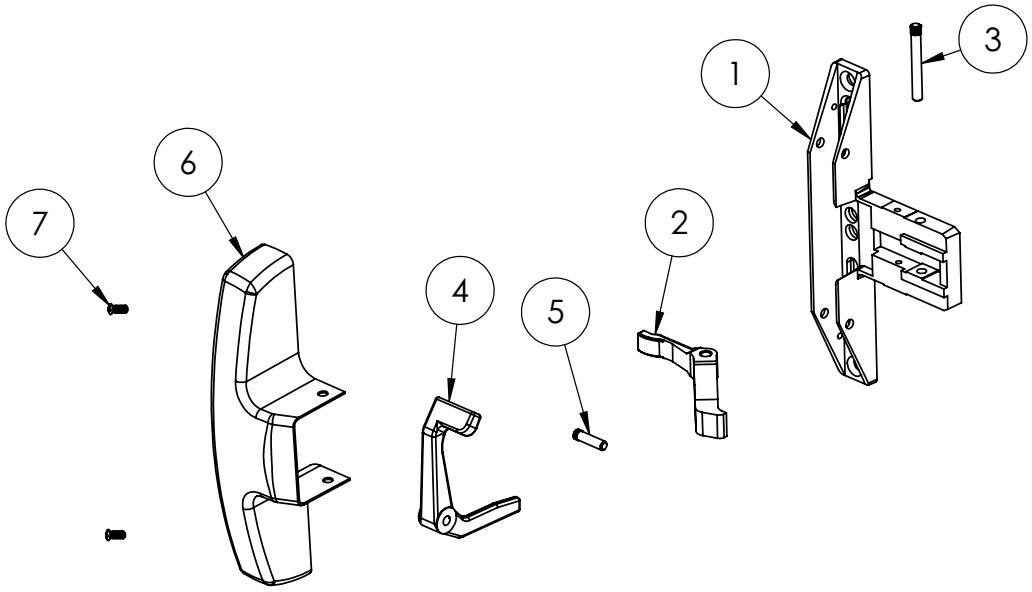
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function		Assembly No.	Description	Sellable
(12-) All functions	1 3/4" Door	68-2481	LHRB	Yes
		68-2482	RHRB	Yes
	2"-2 3/4" Door	68-2483	LHRB	Yes
		68-2484	RHRB	Yes

Item	Part No.	Description	Qty	Sellable
1	68-0486	Chassis	1	Yes
2	68-0241	Lift Arm	1	Yes
3	68-0239	Pivot Pin (Lift Arm)	1	Yes
4	68-0489	Lift Lever LHRB 1 3/4" Door	1	Yes
	68-0490	Lift Lever RHRB 1 3/4" Door	1	Yes
	68-0491	Lift Lever LHRB 2 3/4" Door	1	Yes
	68-0492	Lift Lever RHRB 2 3/4" Door	1	Yes
5	68-0479	Pivot Pin (Lift Lever)	1	Yes
6	68-0496	Cover[1]	1	Yes
7	68-3905	Cover Screw Pack[1]	2	Yes
Not Shown	—	900 Series Mortise Assembly[1,2,4]	1	Yes
	68-2520	Screw Pack Standard	1	Yes
	68-2522	Screw Pack (12-)	1	Yes
	C908	Strike Pack[3] (1 1/4" Standard Lip)	1	Yes

1. Specify finish
2. Specify hand
3. Specify lip length
4. Specify function



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

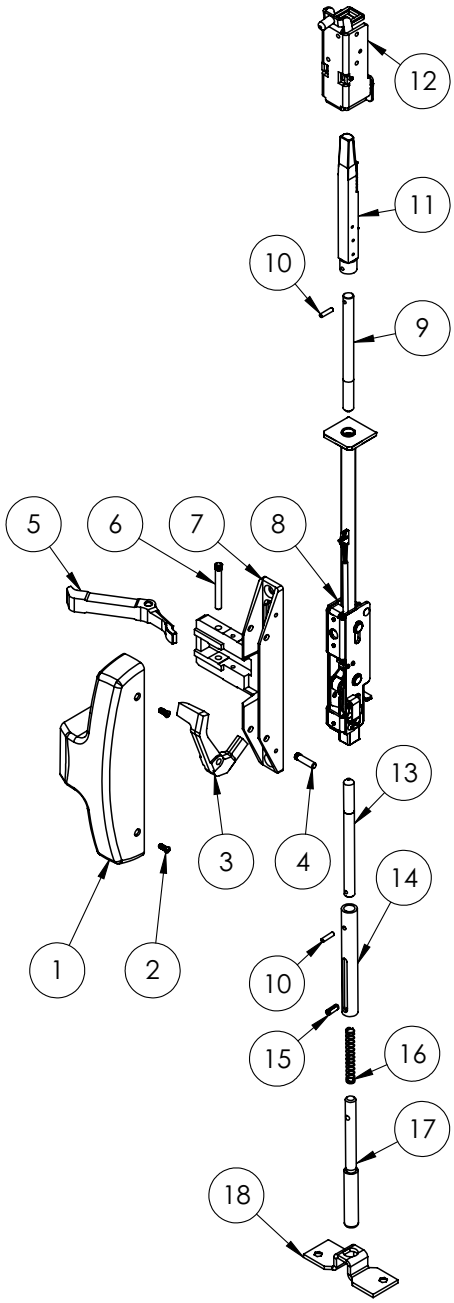
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
53-MD-(All Functions) MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0888	Bottom Plate	1	Yes
		68-3676	Screw Pack*	1	Yes
		652	Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



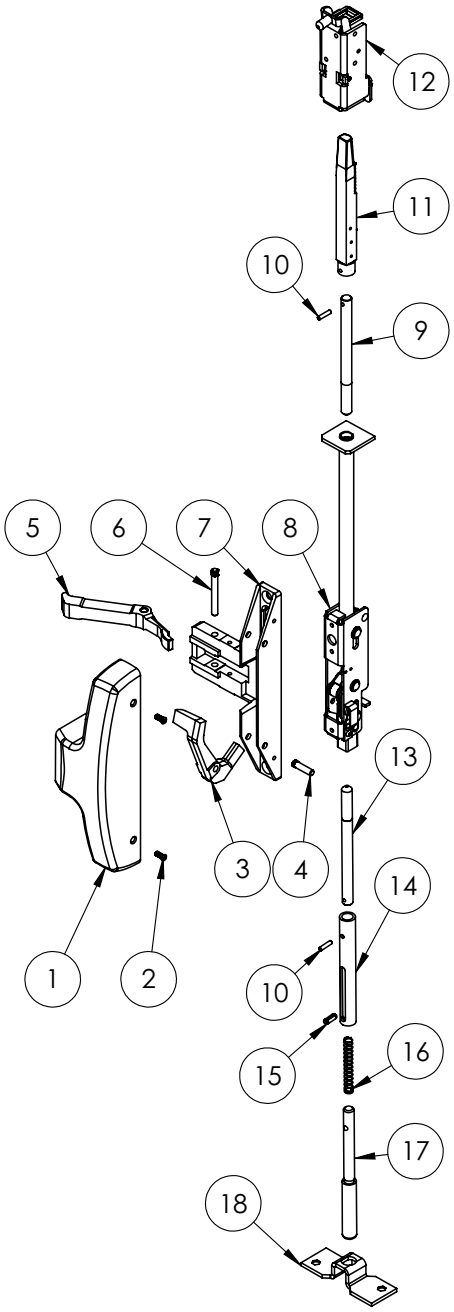
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
12-53-MD-(All Functions) 12-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12-53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0888	Bottom Plate	1	Yes
		68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height

A8231 12/17

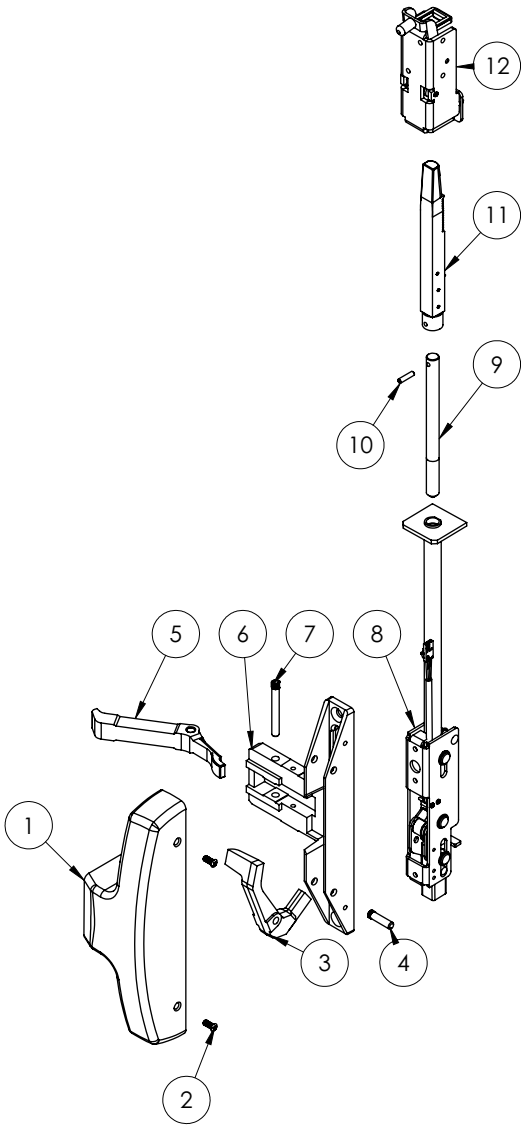
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-MD-(All Functions) NB-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

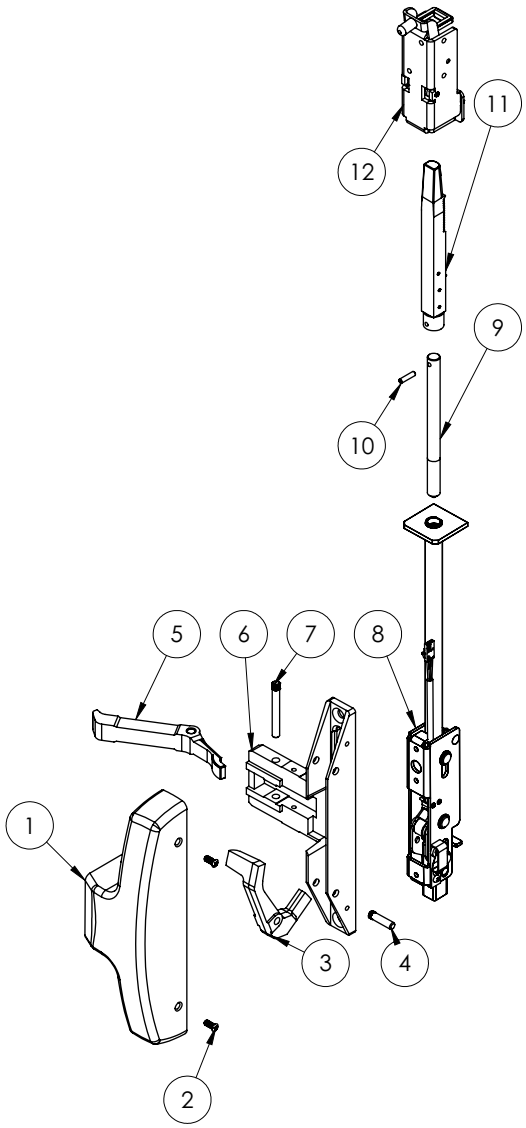
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-NB-MD-(All Functions) 12-NB-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

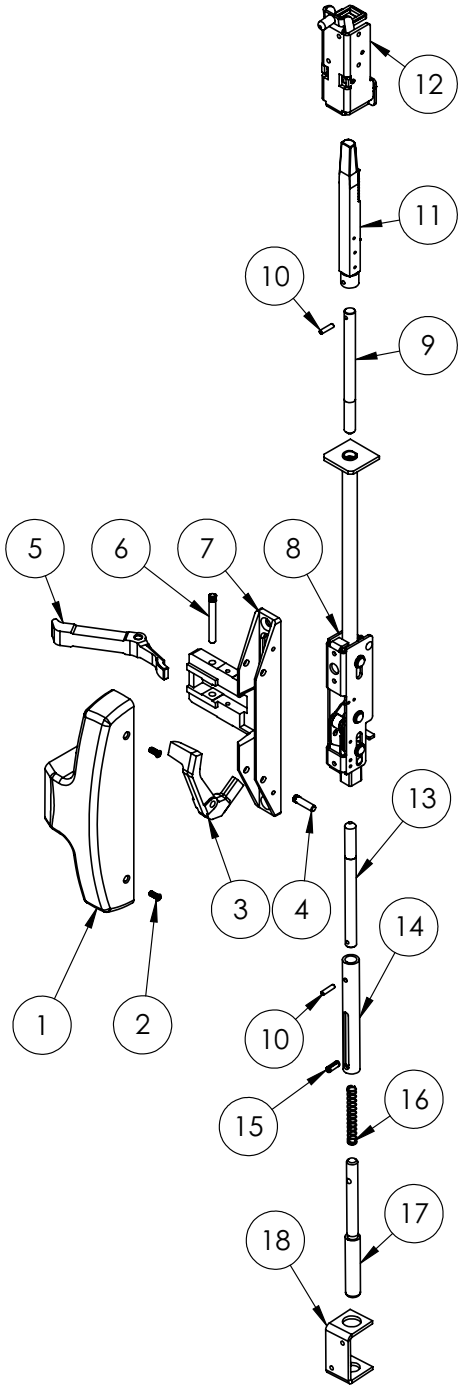
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
53-AD-(All Functions) AD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
		68-3854	53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0037	Bottom Case	1	Yes
		68-3676	Screw Pack*	1	Yes
		640	Aluminum Door Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

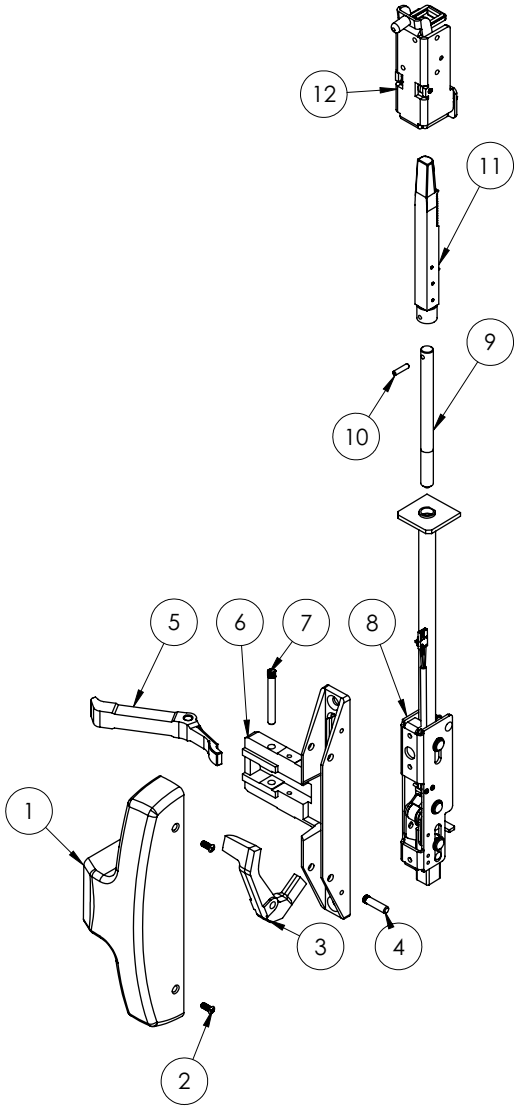
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
53-NB-AD-(All Functions) NB-AD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		639	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

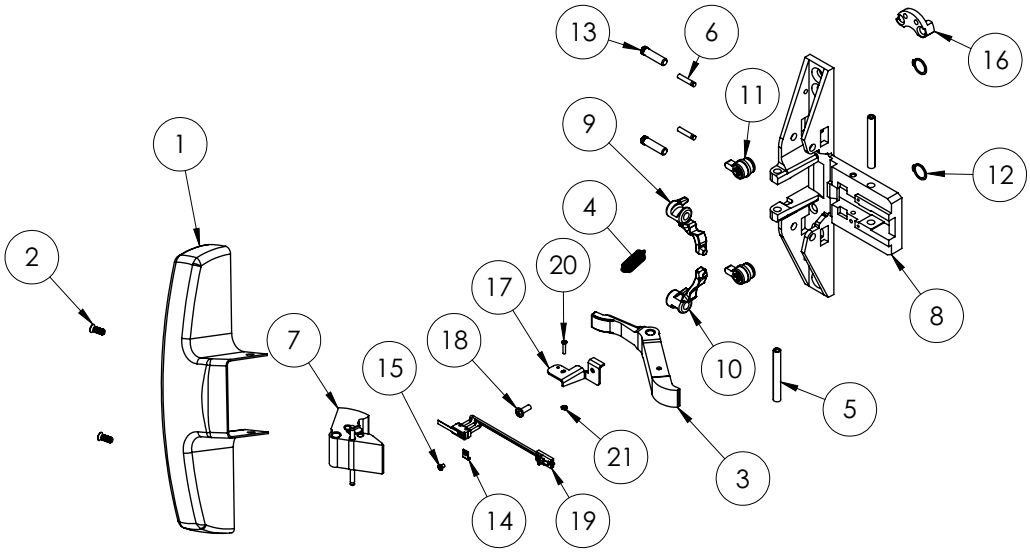
(12/53-)8504 (12/53-)8506 (12/53-)8510
(12/53-)8513 (12/53-)8515 (12/53-)8540
(12/53-)8543 (12/53-)8544 (12/53-)8546
(12/53-)8573 (12/53-)8574

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-) All functions	68-5880	LHRB/RHRB	Yes
(12-) 53- All functions	68-7411	LHRB/RHRB	Yes

Item	Assy. No.	Part No.	Description	Qty	Sellable
1	N/A	68-0495	Cover[1]	1	Yes
2		68-3905	Cover Screw Pack[1]	1	Yes
3		68-1137	Lift Arm	1	Yes
4		98-0028	Latchbolt Spring	1	Yes
5		01-4512	Spirol Pin	2	Yes
6		01-0008	Groove Pin	2	No
7		68-7420	Latchbolt Assembly (53-)	1	Yes
		68-6021	Latchbolt Assembly (Std)	1	Yes
8	68-6082	68-1624	8500 Chassis	1	Yes
9		68-1625	Lift Lever (RHRB)	1	
10		68-1626	Lift Lever (LHRB)	1	
11		94-0088	Cylinder Hub	2	
12		01-0005	Retaining Ring, Truarc 5100-43	2	
13		68-0479	Lift Lever Pivot Pin	2	
14	N/A	52-0310	Cable Clamp (53-)	1	Yes
15		01-1482	Cr-Phms (#2-56 X 1/8") (53-)	1	Yes
16		13-0458	Cylinder Retainer Pack (04 & 044 Functions Only)	1	Yes
17		68-1686	Switch Bracket (53-)	1	Yes
18		01-1220	#6-32 X 3/8" Length Ph Pn Hd Machine Screw (53-)	1	Yes
19		52-4545	Switch Assembly (53-)	1	Yes
20		01-9446	Machine Screw (#1-72 X 11/32" Ph Fl Hd) (53-)	1	Yes
21		01-0909	Hex Machine Screw Nut (53-)	1	Yes
Not Shown		68-2512	Screw Pack	1	Yes
		657	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

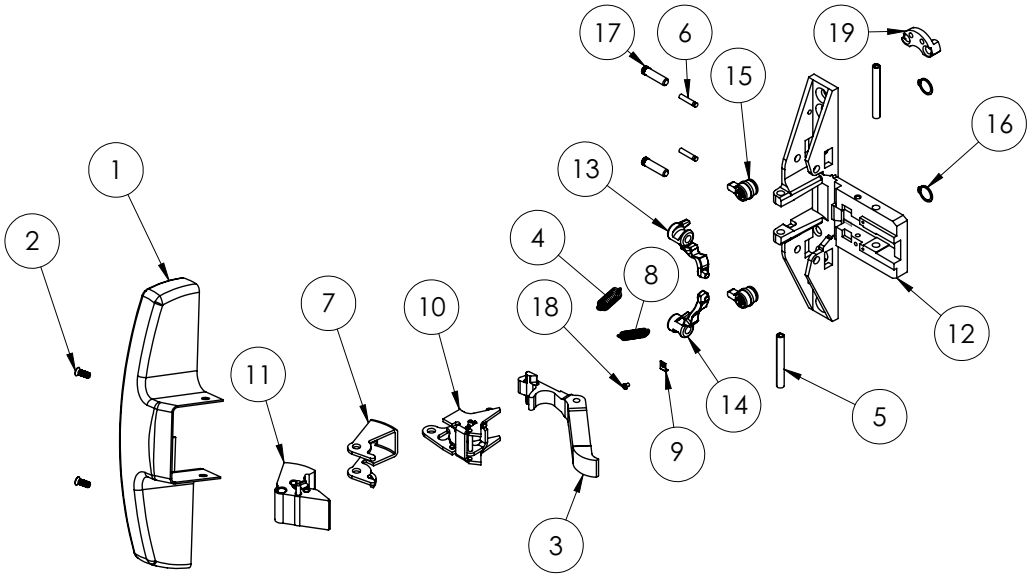
(12-/GL-/59-)8504 (12-/GL-/59-)8506 (12-/GL-/59-)8510
(12-/GL-/59-)8513 (12-/GL-/59-)8515 (12-/GL-/59-)8540
(12-/GL-/59-)8543 (12-/GL-/59-)8544 (12-/GL-/59-)8546
(12-/GL-/59-)8573 (12-/GL-/59-)8574

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-)GL- All functions	68-5881	LHRB/RHRB	YES
(12-)59- All functions	68-5882	LHRB/RHRB	YES

Item	Assy. No.	Part No.	Description	Qty	Sellable
1	N/A	68-1020	Cover[1]	1	Yes
2		—	Screw Pack[1]	1	Yes
3		68-1353	Lift Arm (Guarded)	1	Yes
4		98-0028	Latchbolt Spring	1	Yes
5		01-4512	Spirol Pin	2	Yes
6		01-0008	Groove Pin	2	No
7		68-1352	Guide	1	Yes
8		68-1394	Extension Spring	1	Yes
9		52-0310	Cable Clamp (59-)	1	Yes
10		68-5949	Guard Bracket & Switch Assembly (59-)	1	No
		68-5947	8500 Guard Bracket Assembly (Gl-)	1	No
11		68-4415	Guarded Latchbolt	1	Yes
12	68-6082	68-1624	8500 Chassis	1	Yes
13		68-1625	Lift Lever (RhRb)	1	
14		68-1626	Lift Lever (LhRb)	1	
15		94-0088	Cylinder Hub	2	
16		01-0005	Retaining Ring	2	
17		68-0479	Lift Lever Pivot Pin	2	
18	N/A	01-1482	Cr-Phms (#2-56 X 1/8") (59-)	1	Yes
19		13-0458	Cylinder Retainer Pack (04 & 044 Functions Only)	1	Yes
Not Shown		68-2512	Screw Pack	1	Yes
		657	Strike Pack	1	Yes

1. Indicates finish required



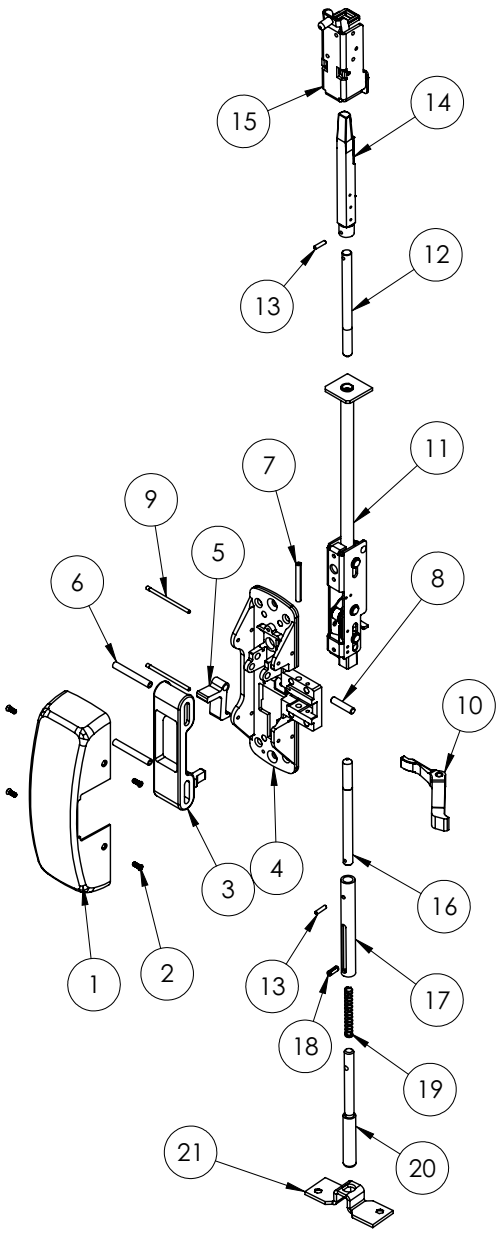
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-MD- 59-MD- MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack (W)*	1	Yes
		652	Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

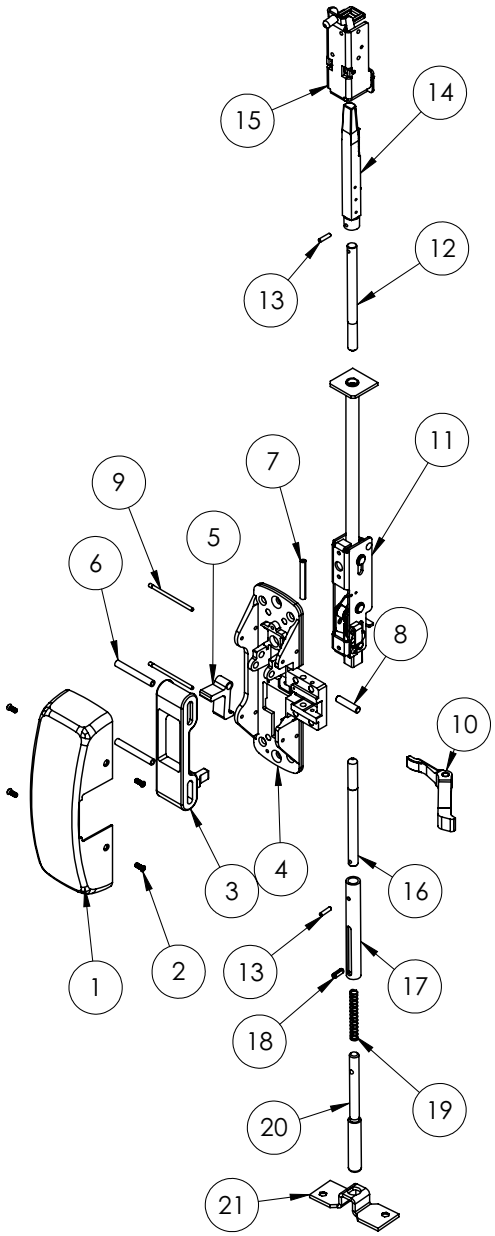
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-MD- 12-59-MD- 12-MD- (All Functions	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12- 53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack		Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-



A8231 12/17

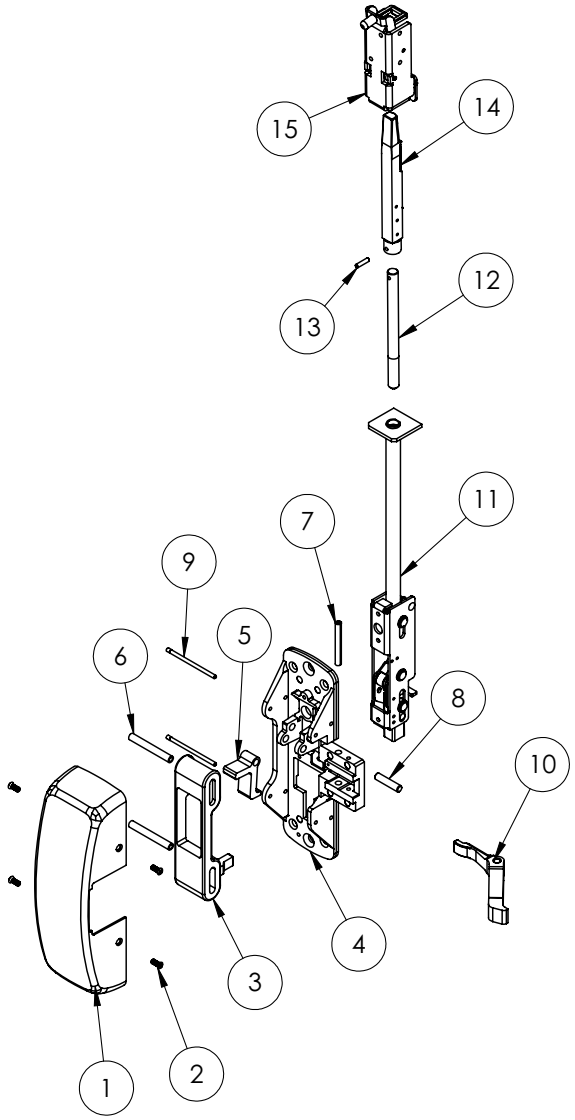
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-MD- 59-NB-MD- NB-MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

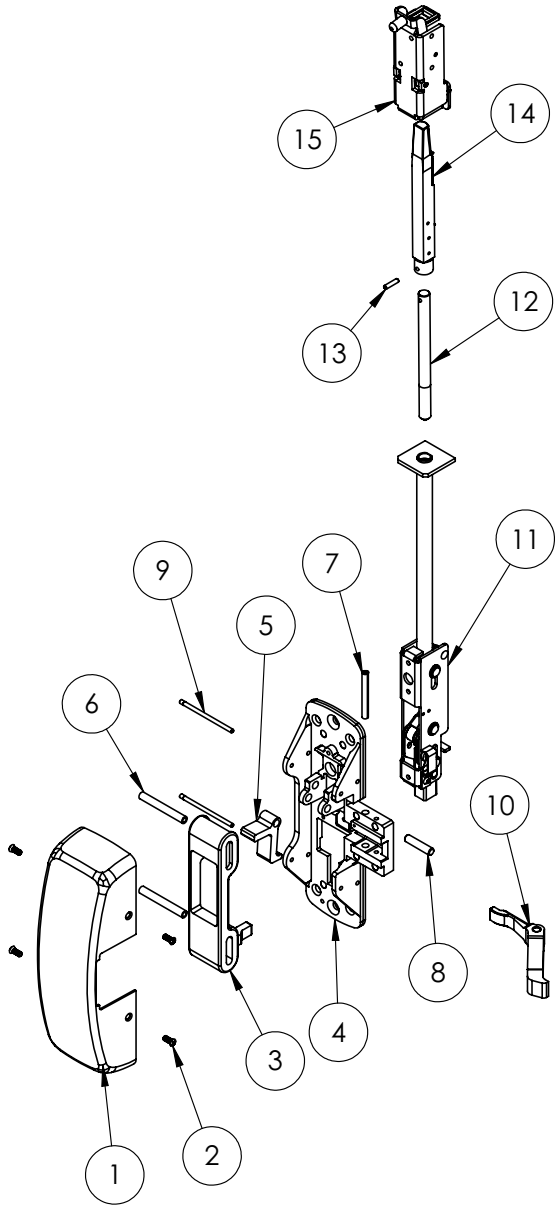
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-NB-MD- 12-59-NB-MD- 12-NB-MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		
11	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12- 53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
		68-5375	Top Case Assembly 1/4" Cladded		Yes
		68-5376	Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-



A8231 12/17

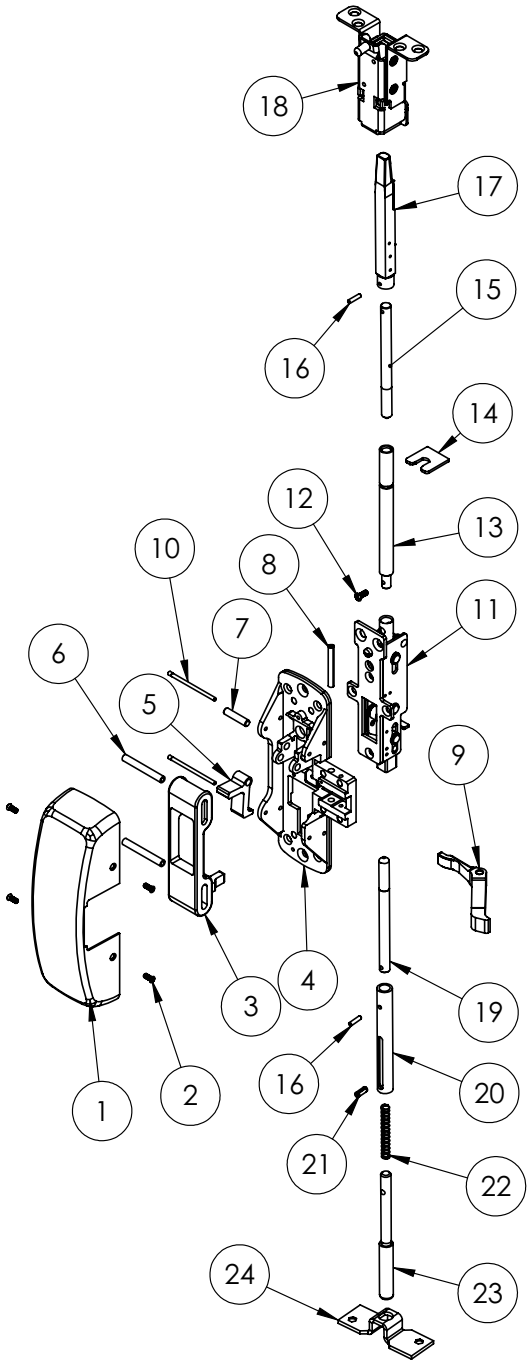
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-WD- 59-WD- WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	Inner Chassis Assembly	1	Yes
	68-3859		53- Inner Chassis Assembly[3]	1	Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	2	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	691B	660B	Bottom Rod[1,2]	1	Yes
20		94-0039	Bolt Sleeve	1	Yes
21		01-4389	Roll Pin	1	Yes
22		97-0454	Spring (Bottom Bolt)	1	Yes
23		94-0038	Bottom Bolt	1	Yes
24	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		652	Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-
4. Only when used w/ Aux Control



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

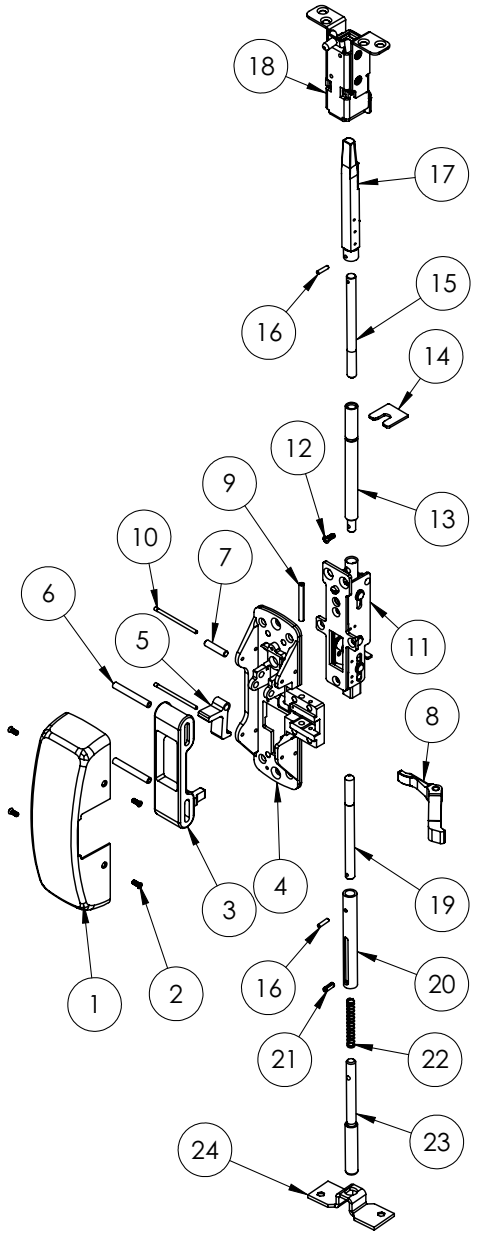
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

12-53-WD- 8606 8610 8613 8615
12-59-WD- 8640 8643 8646 8673
12-WD- 8674

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-WD- 12-59-WD- 12-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
9		01-4512	Spirol Pin	1	Yes
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	12-Inner Chassis Assembly	1	Yes
	68-3859		12-53- Inner Chassis Assembly[3]	1	Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	2	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and BracketAssembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	691B	660B	Bottom Rod[1,2]	1	Yes
20		94-0039	Bolt Sleeve	1	Yes
21		01-4389	Roll Pin	1	Yes
22		97-0454	Spring (Bottom Bolt)	1	Yes
23		94-0038	Bottom Bolt	1	Yes
24	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-
4. Only when used w/ Aux Control

A8231 12/17

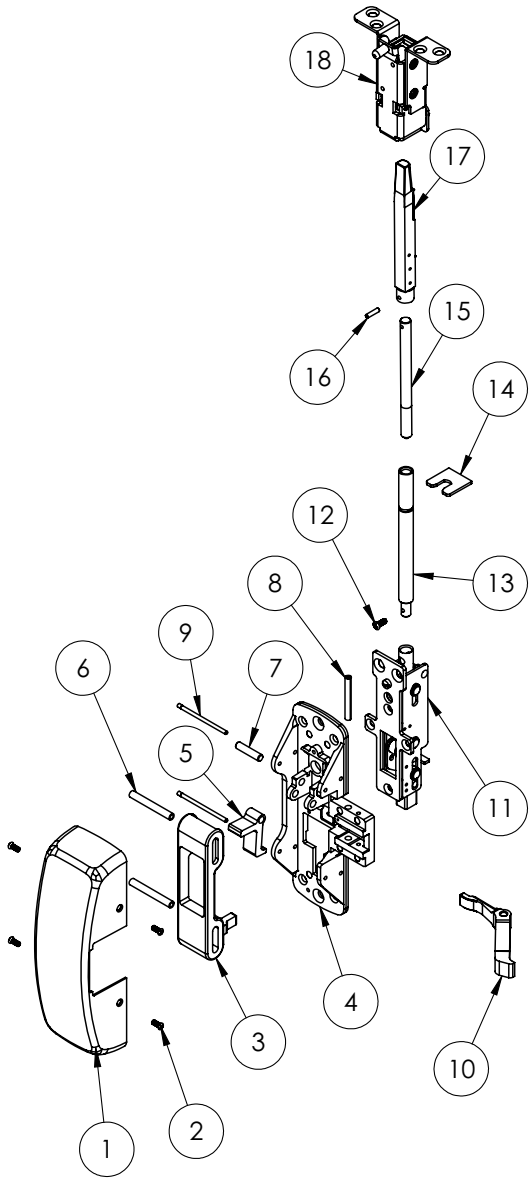
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-WD- 59-NB-WD NB-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
9		68-0012	Roller (Main Slide)	1	Yes
11	68-3580	N/A	Inner Chassis Assembly	1	Yes
	68-3859		53- Inner Chassis Assembly[3]		Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	1	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-
4. Only when used w/ Aux Control



A8231 12/17

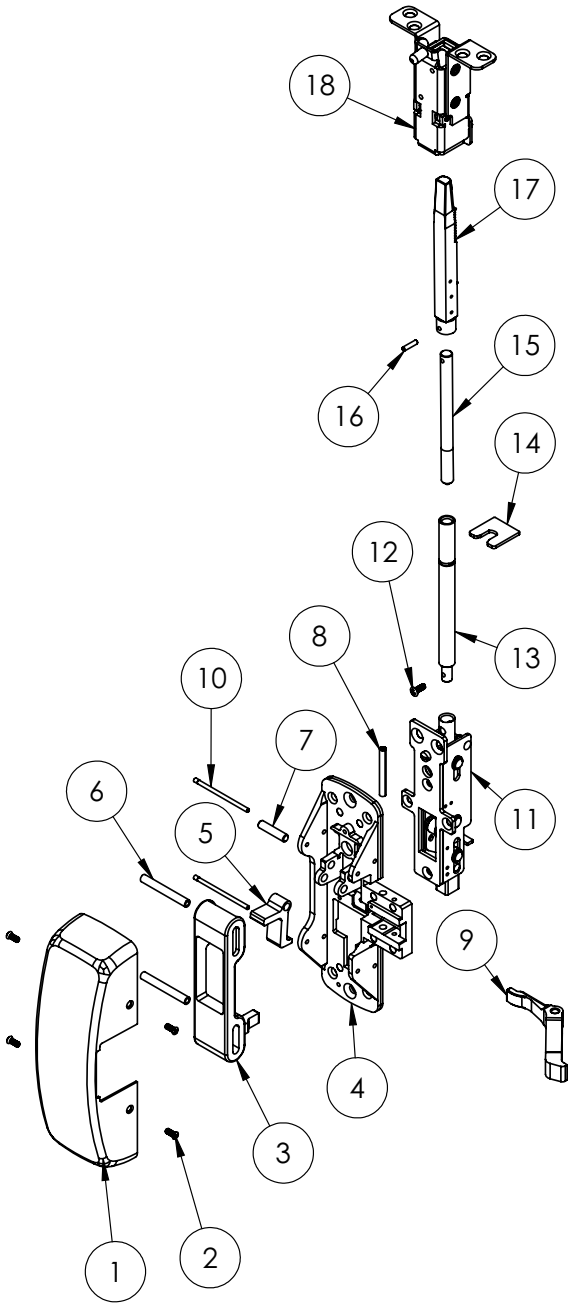
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
12-53-NB-WD- 12-59-NB-WD- 12-NB-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T (4)	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0112	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	12-Inner Chassis Assembly	1	Yes
	68-3859		12-53- Inner Chassis Assembly[3]		Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	1	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-
4. Only when used w/ Aux Control



A8231 12/17

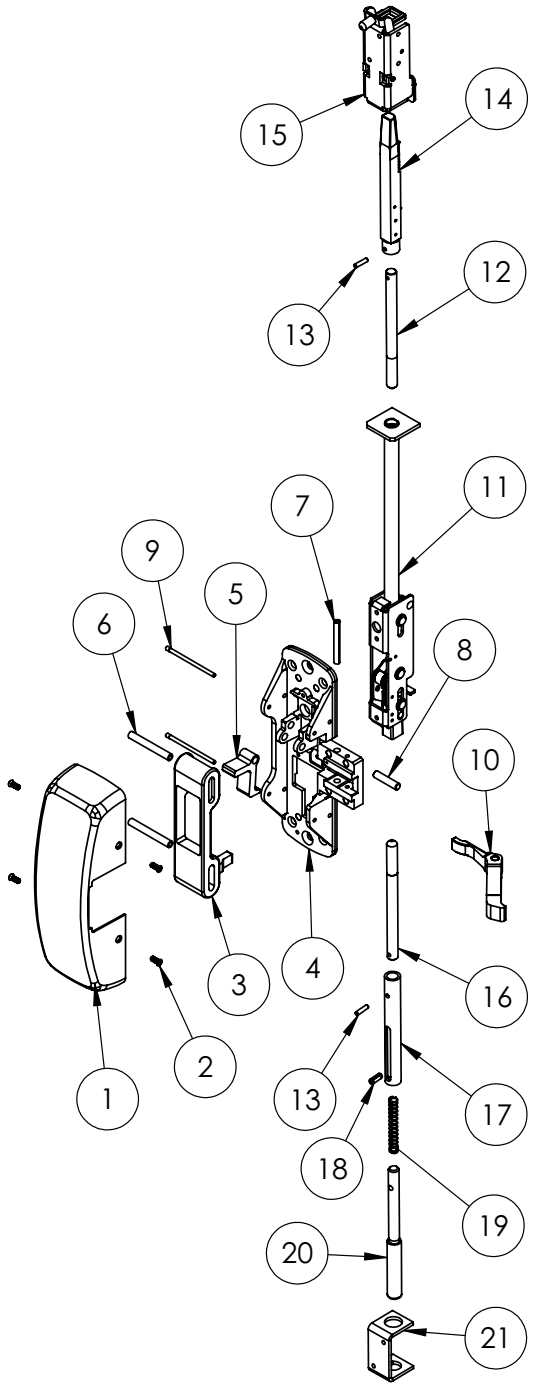
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-AD- 59-AD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0037	Bottom Case	1	Yes
		68-4389	Screw Pack (W)*	1	Yes
		640	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

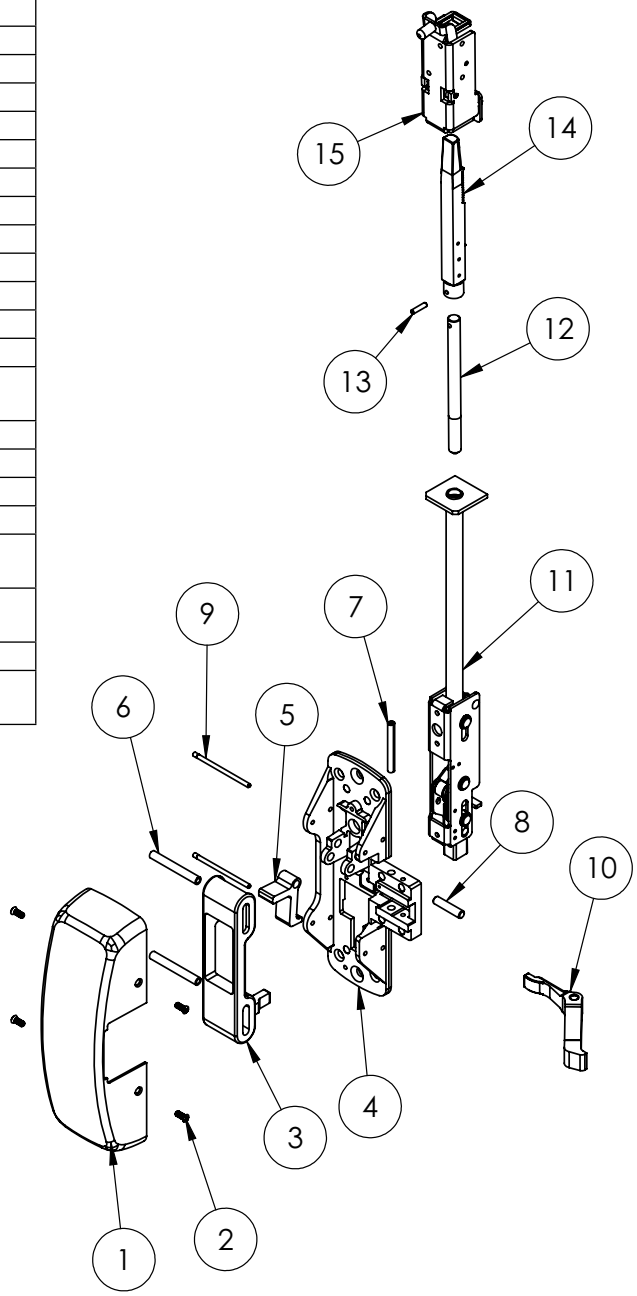
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
53-NB-AD- 59-NB-AD- AD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0241	Lift Arm	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		639	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



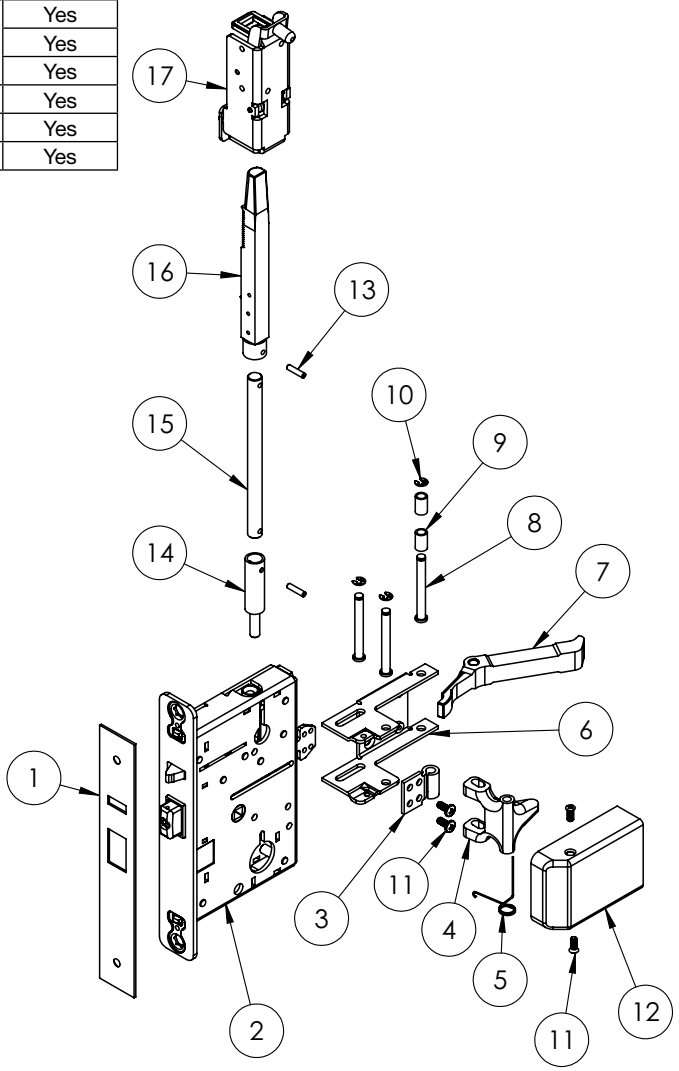
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-1186	Active Outside Front[1]	1	Yes
2	68-4239	N/A	Active Mortise Case	1	Yes
3	68-4264	68-1327	Link Connect (Pull Lever)	1	Yes
4		68-1309	Pull Lever Low Profile	1	Yes
5		68-1332	Torsion Spring (Pull Lever)	1	Yes
6		68-1313	Pivot Pin	3	Yes
7		68-0241	Lift Arm	1	Yes
8		68-1310	Pivot Bracket	1	Yes
9		01-4509	Retaining Ring	3	Yes
10		68-1311	Lift Arm Spacer	2	Yes
11	N/A	68-4373	Screw Pack (LP)	1	Yes
12		68-1317	Chassis Cover (LP)*	1	Yes
13	692L	01-0696	Coiled Pin	2	Yes
14		68-1339	Connecting Tube	1	Yes
15		661L	Top Rod (LP)	1	Yes
16		68-4840	Latch Bolt Assembly	1	Yes
17	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Panel		Yes
	68-5376		Top Case Assembly 1/2" Panel		Yes
	N/A	68-4389	Screw Pack	1	Yes
		650	Strike Pack	1	Yes
		77-0883	A.S.A. Strike (Curved Lip)*[2]	1	Yes

*Specify Finish
1. Only available in 32D finish
2. LS function only



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

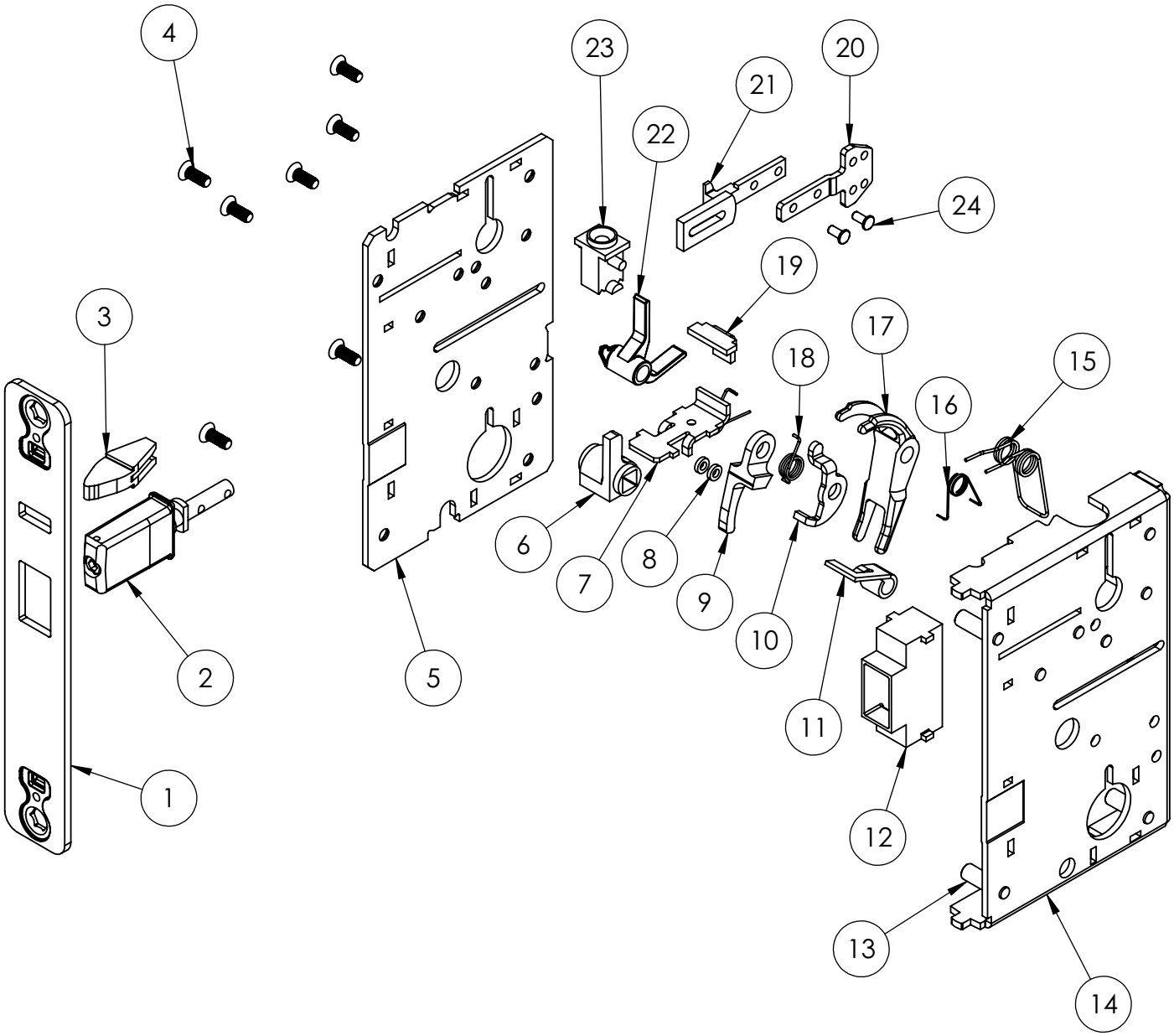
Item	Part No.	Description	Qty	Sellable
1	68-1188	Active Inside Front	1	No
2	68-1167	Active Latchbolt	1	Yes
3	68-1166	Activation Bolt	1	Yes
4	01-4402	#8-32x7/16" Flat PH U/C MS	7	Yes
5	68-1338	Mortise Cap	1	No
6	68-1476	Outside Hub (LP)	1	Yes
7	68-1291	Slide	1	No
8	68-1330	Bushing (LP)	2	Yes
9	68-1168	Active Case Pivot	1	Yes
10	68-1172	Retractor	1	Yes
11	68-1293	Fire Stop	1	Yes
12	68-1220	Active Bolt Guide	1	Yes
13	82-0294	Post (Screw and Case)	8	No
14	68-1337	Mortise Case	1	No
15	68-1253	Spring (Top Mount)	1	Yes
16	68-1265	Spring (Active Lever)	1	Yes
17	68-1333	Active Lever	1	Yes
18	68-1198	Torsion Spring (Retractor)	1	Yes
19	68-1246	Top Pusher Guide	1	Yes
20	68-1328	Link Latchbolt Tail	1	No
21	68-1334	Latchbolt Extension/Slide	1	No
22	68-1292	Upper Guard	1	Yes
23	68-1336	Top Mount	1	Yes
24	01-0424	Rivet	2	No

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

12-LP **8606** **8610** **8613** **8615**
LP **8640** **8643** **8646** **8673**
12-LS **8674**
LS

SARGENT®
ASSA ABLOY



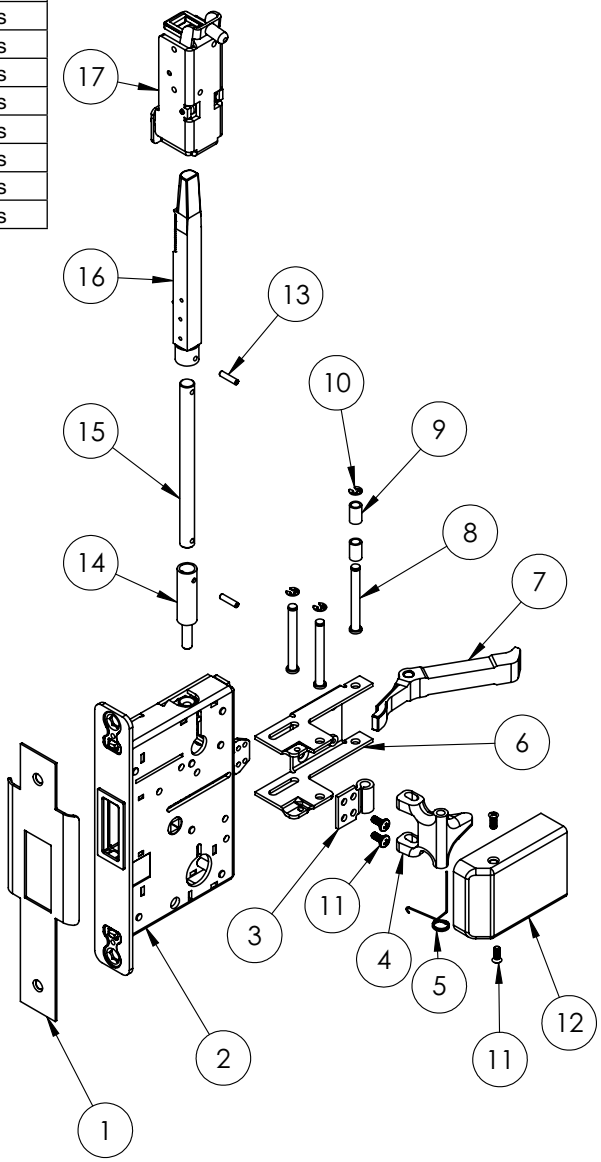
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-1183	Inactive Outside Front[1]	1	Yes
2	68-4238	N/A	Inactive Mortise Case	1	Yes
3	68-4264	68-1327	Link Connect (Pull Lever)	1	Yes
4		68-1309	Pull Lever Low Profile	1	Yes
5		68-1332	Torsion Spring (Pull Lever)	1	Yes
6		68-1313	Pivot Pin	3	Yes
7		68-0241	Lift Arm	1	Yes
8		68-1310	Pivot Bracket	1	Yes
9		01-4509	Retaining Ring	3	Yes
10		68-1311	Lift Arm Spacer	2	Yes
11	N/A	68-1317	Chassis Cover (LP)*	1	Yes
12		68-4373	Screw Pack (LP)	1	Yes
13	692L	01-0696	Coiled Pin	2	Yes
14		68-1339	Connecting Tube	1	Yes
15		661L	Top Rod (LP)	1	Yes
16		68-4840	Latch Bolt Assembly	1	Yes
17	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Panel		Yes
	68-5376		Top Case Assembly 1/2" Panel		Yes
	N/A	68-4389	Screw Pack	1	Yes
		650	Strike Pack	1	Yes

*Specify Finish
1. Only available in 32D finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

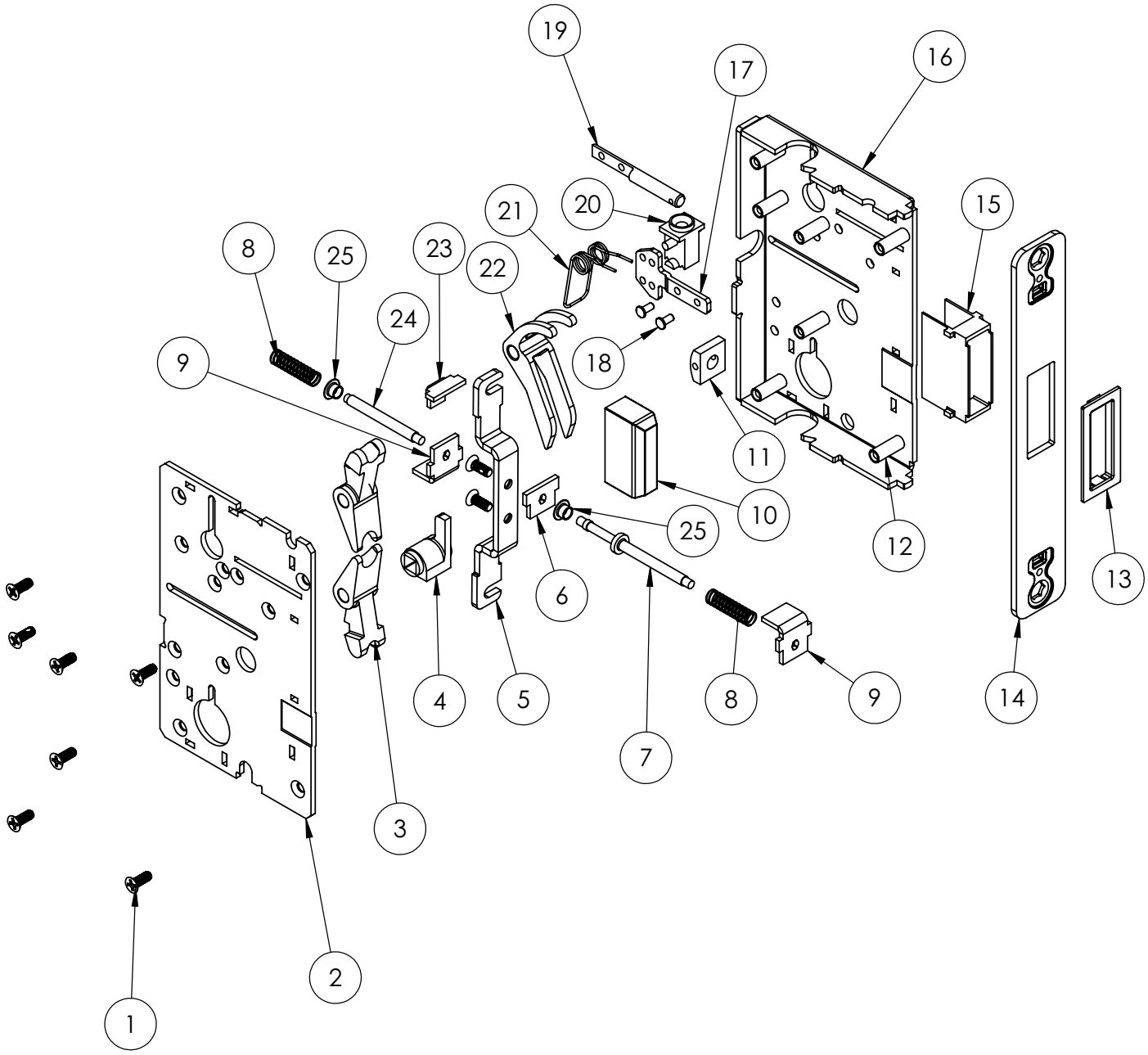
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty	Sellable
1	01-4402	#8-32x7/16" Flat PH U/C MS	9	Yes
2	68-1338	Mortise Cap	1	No
3	68-1164	Pusher Lever	2	Yes
4	68-1476	Outside Hub (LP)	1	Yes
5	68-1174	Pusher Slide	1	Yes
6	68-1176	Pusher Rod Guide	1	No
7	68-1177	Pusher Rod	1	No
8	99-0057	GD Bolt Spring	2	Yes
9	68-1491	Rod Guide Stop	2	No
10	68-1163	Pusher Bolt	1	Yes
11	68-1329	Inactive Latchbolt Actuator	1	No
12	82-0294	Post (Screw and Case)	7	No
13	68-1531	Inactive Bolt Guide	1	Yes
14	68-1187	Inactive Inside Front	1	No
15	68-1222	Inactive Bolt Guide	1	Yes
16	68-1337	Mortise Case	1	No
17	68-1328	Link Latchbolt Tail	1	No
18	01-0424	Rivet	2	No
19	68-1335	Inactive Latchbolt Tail	1	No
20	68-1336	Top Mount	1	Yes
21	68-1253	Spring (Top Mount)	1	Yes
22	68-1405	Inactive Lever	1	Yes
23	68-1246	Top Pusher Guide	1	Yes
24	68-1251	Pusher Rod	1	No
25	99-0072	GD Bolt Eyelet	2	Yes

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



A8231 12/17

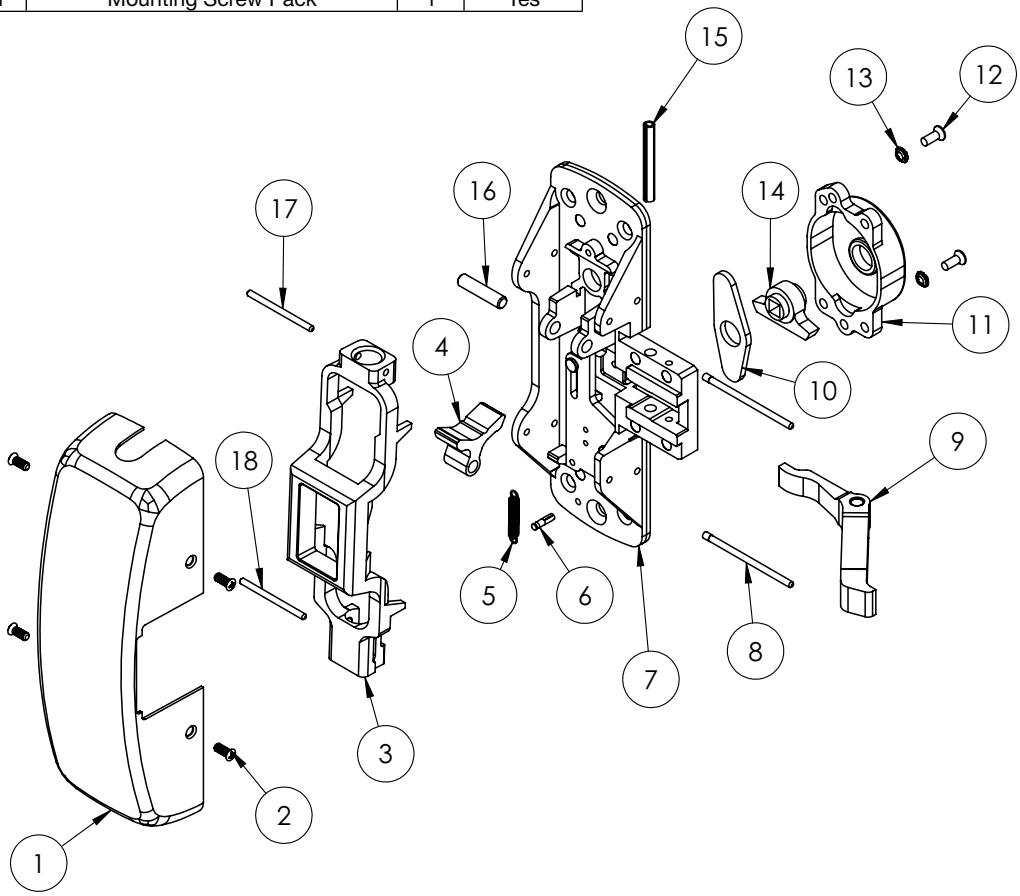
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
06, 13	68-2201 (LHRB)	Chassis Assembly	Yes
	68-2202 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-2201(LHRB) 68-2202(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
8		68-0323	Chassis Pin	2	Yes
9		68-0241	Lift Arm	1	Yes
10		97-0043	Knob Hub Retainer	1	Yes
11		68-0367	Knob Hub Cover	2	Yes
12		01-3384	8-32x7/16 PH FH MS	2	Yes
13		01-0930	Countersunk Lock Washer	2	Yes
14		97-0042	Knob Hub	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-0324	Lift Lever Pivot Pin	1	Yes
17	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

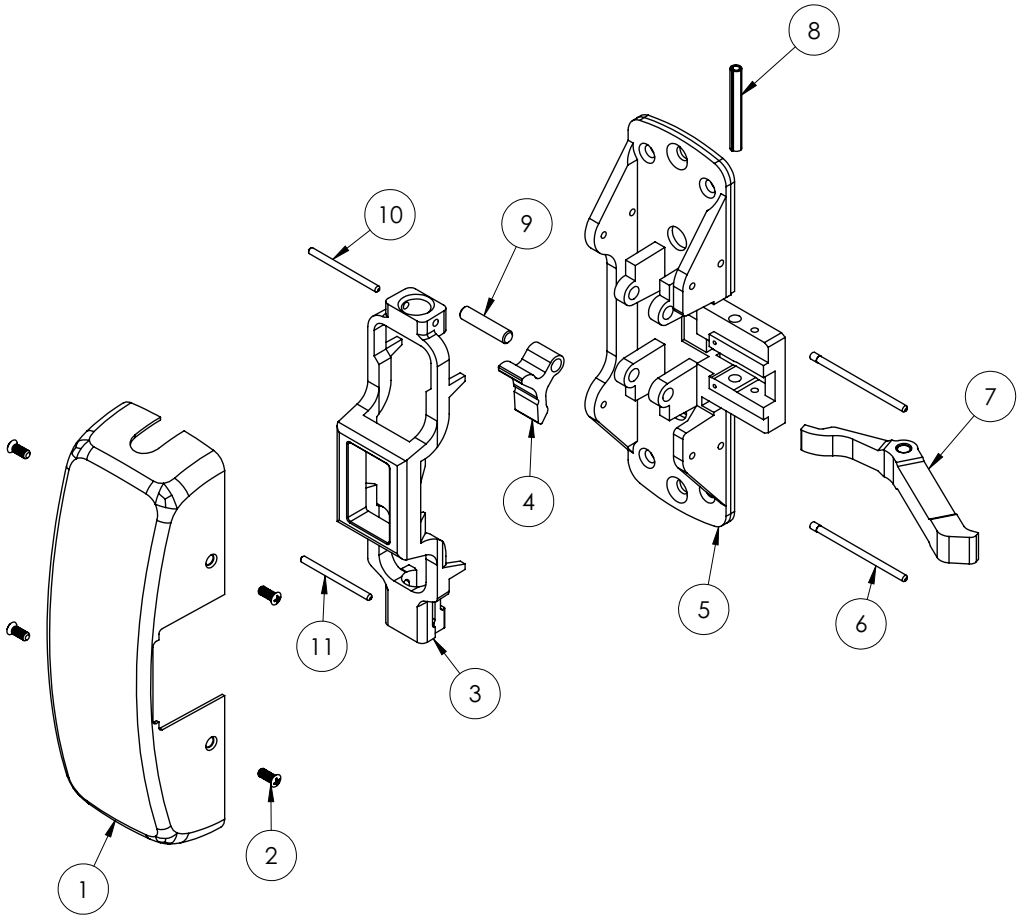
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
10, 40	68-2163 (LHRB)	Chassis Assembly	Yes
	68-2164 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2163(LHRB) 68-2164(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		68-0326	Chassis	1	Yes
6		68-0323	Chassis Pin	2	Yes
7		68-0241	Lift Arm	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0324	Lift Lever Pivot Pin	1	Yes
10	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
11		97-0048	Bottom Rod Adjustment Pin	1	Yes
12		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

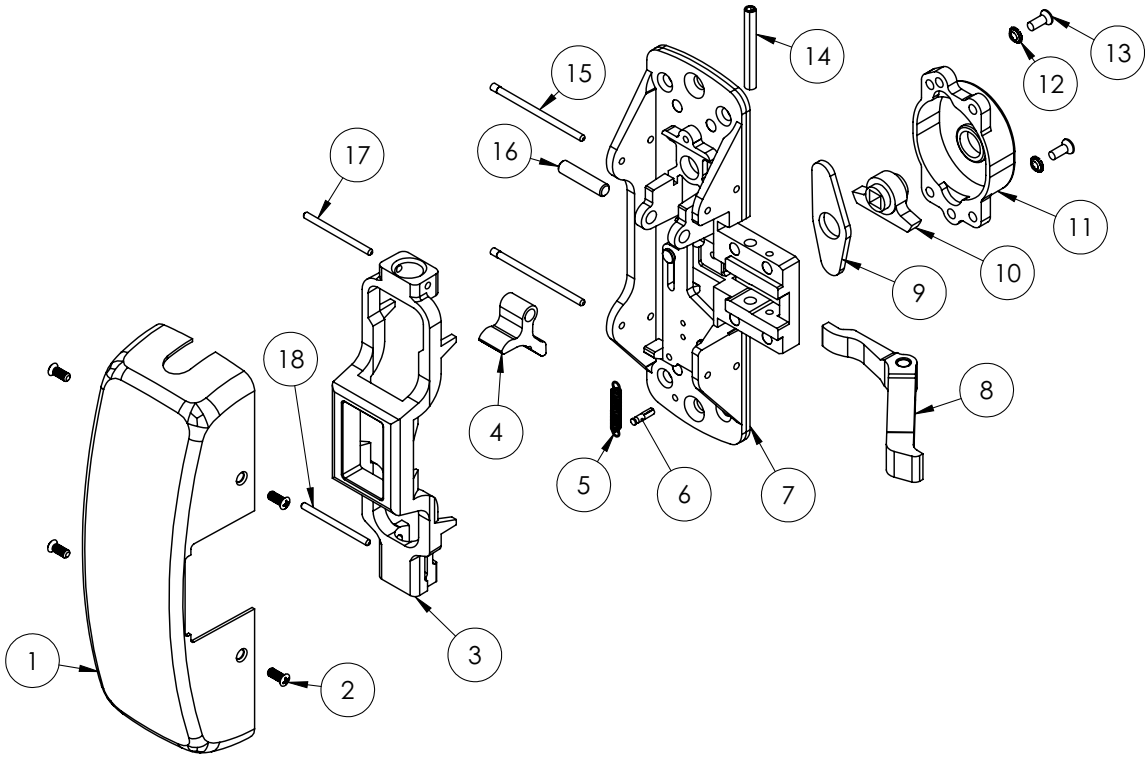
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
15, 43, 46, 73, 74	68-2207 (LHRB)	Chassis Assembly	Yes
	68-2208 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Cover Screw Pack*	1	Yes
3	68-2207(LHRB) 68-2208(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
8		68-1137	Lift Arm	1	Yes
9		97-0043	Knob Hub Retainer	1	Yes
10		97-0042	Knob Hub	1	Yes
11		68-0367	Knob Hub Cover	2	Yes
12		01-0930	Countersunk Lock Washer	2	Yes
13		01-3384	8-32x7/16 PH FH MS	2	Yes
14		01-4512	Spirol Pin	1	Yes
15		68-0323	Chassis Pin	2	Yes
16		68-0324	Lift Lever Pivot Pin	1	Yes
17	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

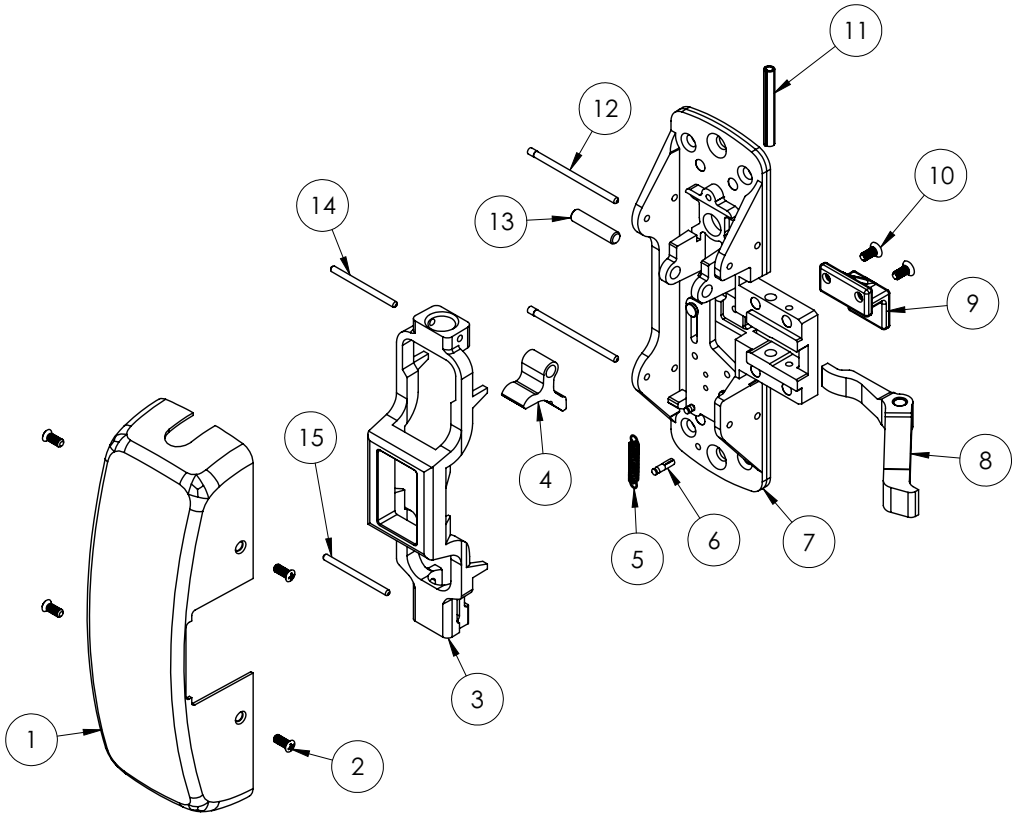
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
28	68-2210 (LHRB)	Chassis Assembly	Yes
	68-2211 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2210(LHRB) 68-2211(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2415	Chassis and Slide Assembly, LHRB	1	No
		68-2416	Chassis and Slide Assembly, RHRB		No
8		68-0241	Lift Arm	1	Yes
9		97-0089	Thumb Piece Lever	1	Yes
10		01-1146	8-32x3/8 PH FH U'CUT Screw	2	Yes
11		01-4512	Spirol Pin	1	Yes
12		68-0323	Chassis Pin	2	Yes
13		68-0324	Lift Lever Pivot Pin	1	Yes
14	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
15		97-0048	Bottom Rod Adjustment Pin	1	Yes
16		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

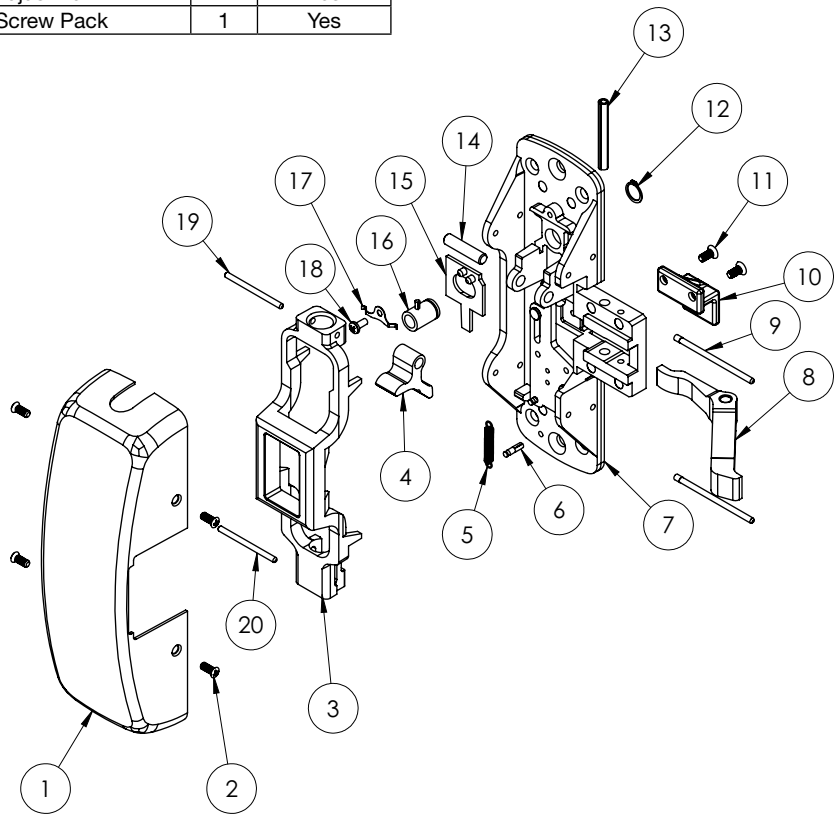
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
62, 63	68-2204 (LHRB)	Chassis Assembly	Yes
	68-2205 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2204(LHRB) 68-2205(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2415	Chassis and Slide Assembly, LHRB	1	No
		68-2416	Chassis and Slide Assembly, RHRB		No
8		68-0241	Lift Arm	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		97-0089	Thumb Piece Lever	1	Yes
11		01-1146	8-32x3/8 PH FH U'CUT Screw	2	Yes
12		01-0005	Retaining Ring	1	Yes
13		01-4512	Spirol Pin	1	Yes
14		68-0324	Lift Lever Pivot Pin	1	Yes
15		68-2198	Locking Slide Assembly, LHRB	1	Yes
		68-2199	Locking Slide Assembly, RHRB		Yes
16		97-2048	Cylinder Hub and Pin Assembly	1	Yes
17		68-0368	Locking Slide Spring, LHRB	1	Yes
		97-0006	Locking Slide Spring, RHRB		Yes
18		01-1190	6-32x5/16 PH PNHD Self Tap	1	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

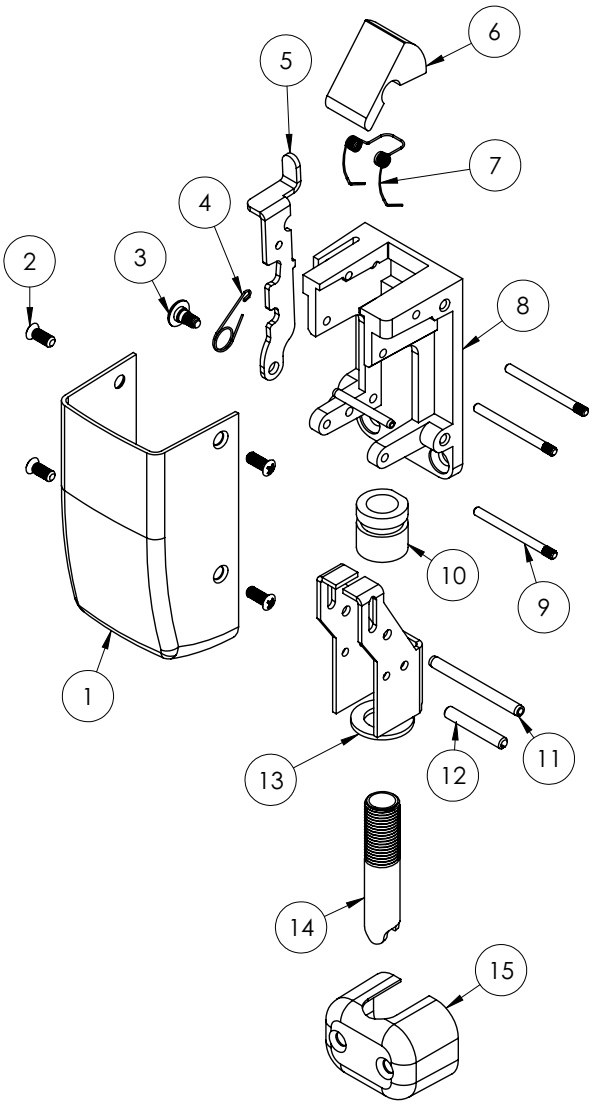
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	97-2434 Manufactured Before 11/11/2002	Top Case Assembly	Yes
	68-4557 Manufactured After 11/11/2002		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2434	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		97-0296	Latch Bolt	1	Yes
7		97-0300	L.B. Spring	1	Yes
8		97-0299	Chassis	1	Yes
9		97-0294	Pivot Pin	3	Yes
11		01-0461	Spirol Pin	1	Yes
12		01-0002	Roll Pin	1	Yes
3	68-4557	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		97-0296	Latch Bolt	1	Yes
7		97-0300	L.B. Spring	1	Yes
8		97-0299	Chassis	1	Yes
9		97-0294	Pivot Pin	1	Yes
10		68-1455	Top Rod Adjuster	1	Yes
11		01-0461	Spirol Pin	1	Yes
12		01-0002	Roll Pin	1	Yes
13		97-0298	Top Slide	1	Yes
14	N/A	670T	Top Rod	1	Yes
15		97-0020	Rod Guide*	1	Yes
16		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

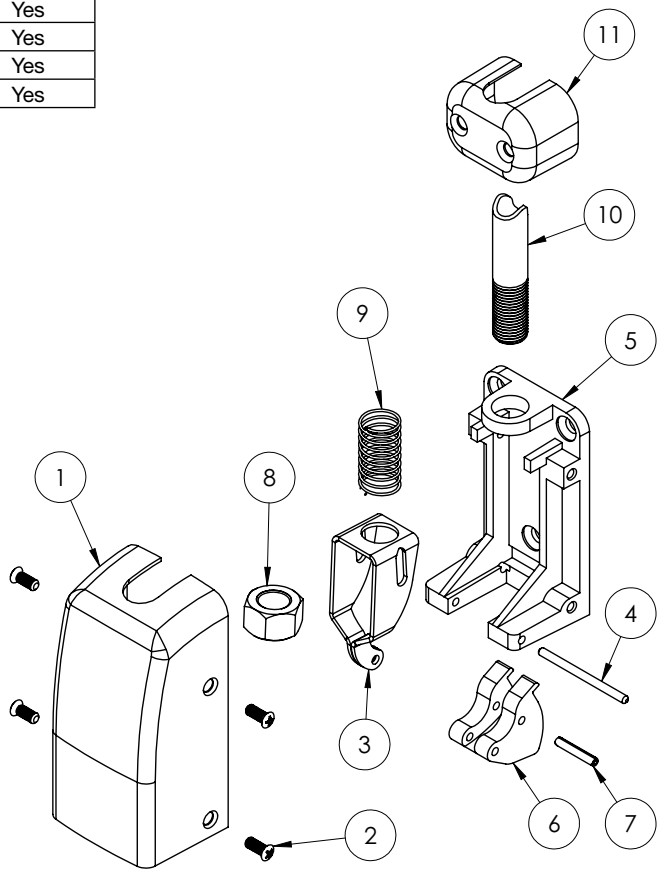
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2038 (Manufactured Before 11/11/2002)	Bottom Case Assembly	Yes
	68-4549 (Manufactured After 11/11/2002)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Bottom Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2038	97-0035	Retractor	1	Yes
4		97-0084	Adjustment Pin, Bottom Rod	1	Yes
5		97-0025	Bottom Chassis	1	Yes
6		97-0053	Bottom Latch Bolt	1	Yes
7		01-0697	Spirol Pin	1	Yes
3	68-4549	97-0035	Retractor	1	Yes
4		97-0084	Adjustment Pin, Bottom Rod	1	Yes
5		97-0025	Bottom Chassis	1	Yes
6		97-0053	Bottom Latch Bolt	1	Yes
7		01-0697	Spirol Pin	1	Yes
8		97-0572	Rod Adjustment Nut	1	Yes
9	N/A	97-0101	Spring, Compression	1	Yes
10		670B	Bottom Rod	1	Yes
11		97-0020	Rod Guide*	1	Yes
12		624	Bottom Strike Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

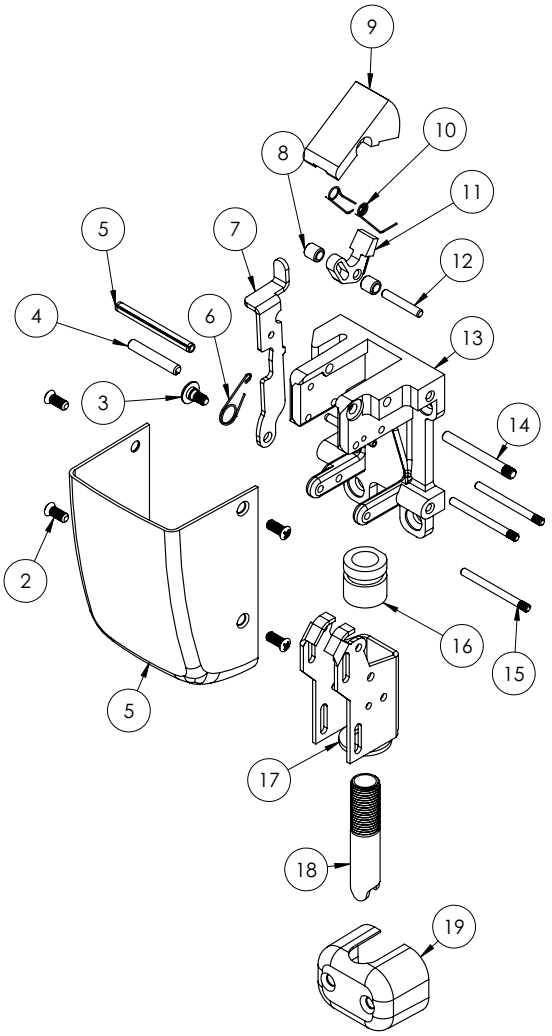
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	97-2693 Manufactured Before 11/11/2002	Top Case Assembly	Yes
	68-4559 Manufactured After 11/11/2002		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-4559	97-0065	Latch Release Lever Pin	1	Yes
4		01-0002	Roll Pin	1	Yes
5		01-0461	Spirol Pin	1	Yes
6		97-0579	Spring, Torsion	1	Yes
7		97-0399	Latch Retracting Lever	1	Yes
8		97-0391	Sleeve	2	Yes
9		97-0398	Latch Bolt	1	Yes
10		97-0400	Top Case Spring	1	Yes
11		97-0405	Guard Lever	1	Yes
12		97-0393	Pivot Pin	1	Yes
13		97-0402	Top Chassis	1	Yes
14		97-0394	Latch Bolt Pivot Pin	1	Yes
15		97-0294	Pivot Pin	3	Yes
16		68-1455	Top Rod Adjuster	1	Yes
17		97-0397	Slide	1	Yes
3	97-2963	97-0065	Latch Release Lever Pin	1	Yes
5		01-0461	Spirol Pin	1	Yes
6		97-0579	Spring, Torsion	1	Yes
7		97-0399	Latch Retracting Lever	1	Yes
8		97-0391	Sleeve	2	No
9		97-0398	Latch Bolt	1	Yes
10		97-0400	Top Case Spring	1	No
11		97-0405	Guard Lever	1	No
12		97-0393	Pivot Pin	1	No
13		97-0402	Top Chassis	1	Yes
14		97-0394	Latch Bolt Pivot Pin	1	Yes
15		97-0294	Pivot Pin	3	Yes
17		97-0397	Slide	1	Yes
18	N/A	670T	Top Rod	1	Yes
19		97-0020	Rod Guide*	1	Yes
20		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

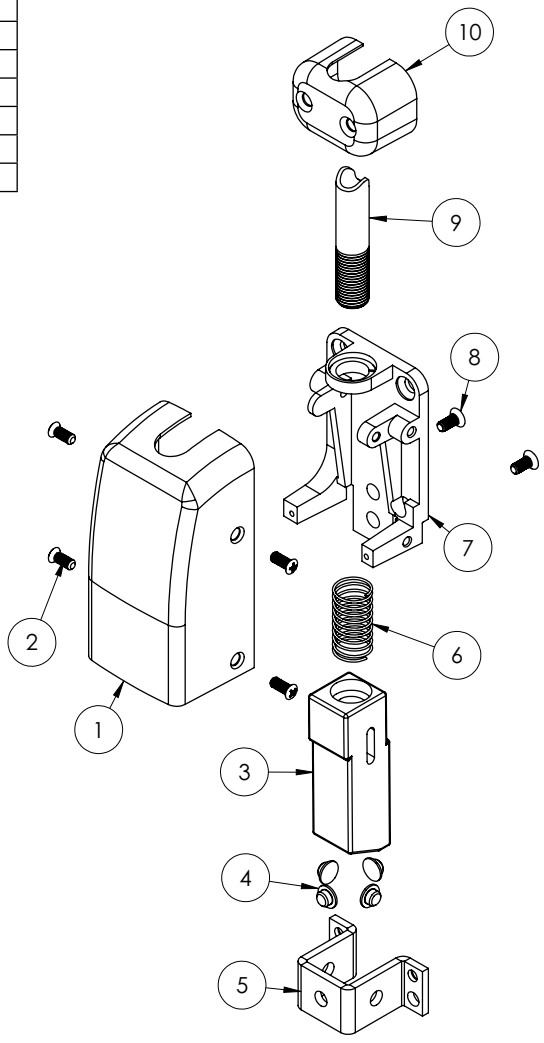
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2002	Bottom Case Assembly Manufactured Before 11/11/2002	Yes
	68-4558	Bottom Case Assembly Manufactured After 11/11/2002	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Bottom Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2002	97-0076	Bottom Bolt	1	Yes
4		97-0305	Nylon Insert	4	Yes
5		97-0270	Reinforcement	1	Yes
6		97-0101	Spring, Compression	1	Yes
7		97-0080	Chassis	1	Yes
8		01-4404	CR-FH #6 Head 8-32 Screw	2	Yes
3	68-4558	68-1454	Bottom Bolt	1	Yes
4		97-0305	Nylon Insert	4	Yes
5		97-0270	Reinforcement	1	Yes
6		97-0101	Spring, Compression	1	Yes
7		97-0080	Chassis	1	Yes
8		01-4404	CR-FH #6 Head 8-32 Screw	2	Yes
9	N/A	670B	Bottom Rod	1	Yes
10		97-0020	Rod Guide*	1	Yes
11		655	Flat Strike Pack (STD, HC)	1	Yes
		653	Bottom Strike Pack (FM)	1	Yes

*Specify Finish



A8231 12/17

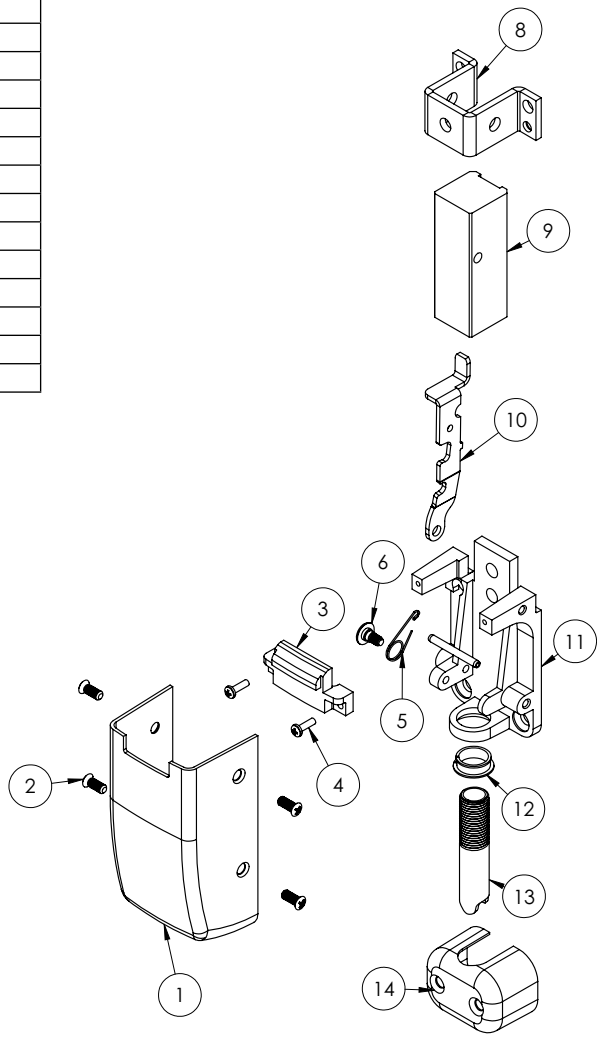
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2003	Top Case Assembly Manufactured Before 11/11/2002	Yes
	68-4561	Top Case Assembly Manufactured After 11/11/2002	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0084	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2003	97-0079	Top Case Filler	1	Yes
4		01-1490	#4-40 x 3/8 PH Pan MS	2	Yes
5		97-0579	Spring, Torsion	1	Yes
6		97-0065	Pin, Latch Release Lever	1	Yes
7		01-0695	Spirol Pin	1	Yes
8		97-0270	Top Reinforcement	1	Yes
9		97-2046	Top Slide Assembly	1	Yes
10		68-1155	Latch Release Lever	1	Yes
11		97-0080	Chassis	1	Yes
12		01-0476	Snap-In Nyliner	1	Yes
3	68-4561	97-0079	Top Case Filler	1	Yes
4		01-1490	#4-40 x 3/8 PH Pan MS	2	Yes
5		97-0579	Spring, Torsion	1	Yes
6		97-0065	Pin, Latch Release Lever	1	Yes
7		01-0695	Spirol Pin	1	Yes
8		97-0761	Top Reinforcement	1	Yes
9		68-4560	Top Slide Assembly	1	Yes
10		68-1665	Latch Release Lever	1	Yes
11		97-0080	Chassis	1	Yes
12		01-0476	Snap-In Nyliner	1	Yes
13	N/A	670T	Top Rod	1	Yes
14		97-0020	Rod Guide*	1	Yes
15		659	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

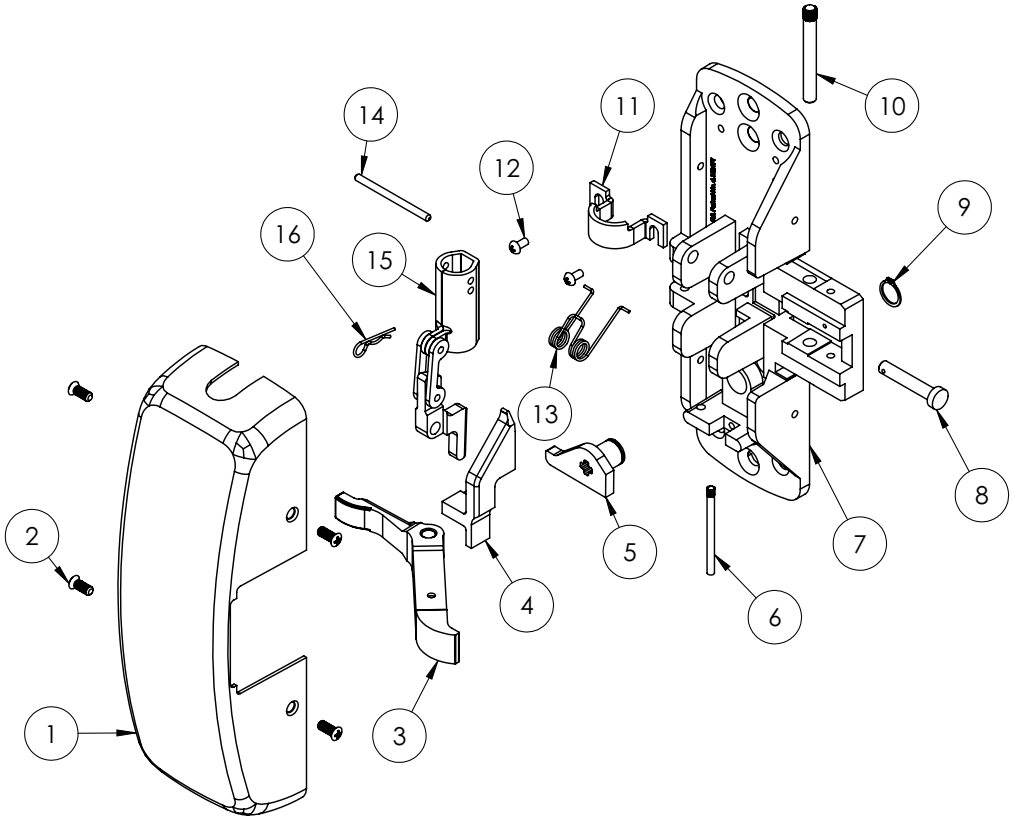
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	68-4568 (LHRB)	Chassis Assembly	Yes
	68-4569 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-4568(LHRB) 68-4569(RHRB)	68-1137	Lift Arm	1	Yes
4		68-1170	Outside Actuator, LH	1	Yes
		68-1171	Outside Actuator, RH		Yes
5		68-1208	ET Cam, LH	1	Yes
		68-1209	ET Cam, RH		Yes
6		68-1184	Guide Pin	1	Yes
7		68-1205	Chassis, LH	1	Yes
		68-1206	Chassis, RH		Yes
8		68-1191	Link Pin	1	Yes
9		01-0005	Retaining Ring	1	Yes
10		68-0239	Pivot Pin	1	Yes
11		68-1180	Tube Support	1	Yes
12		01-3595	Machine Screw	2	Yes
13		68-1193	Spring, Upper Link	1	Yes
14		97-0048	Rod Adjustment Pin	1	Yes
15		68-4270	Upper Link Assembly, LHRB	1	Yes
		68-4271	Upper Link Assembly, RHRB		Yes
16		68-1210	Hair Pin	1	Yes
17	N/A	68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

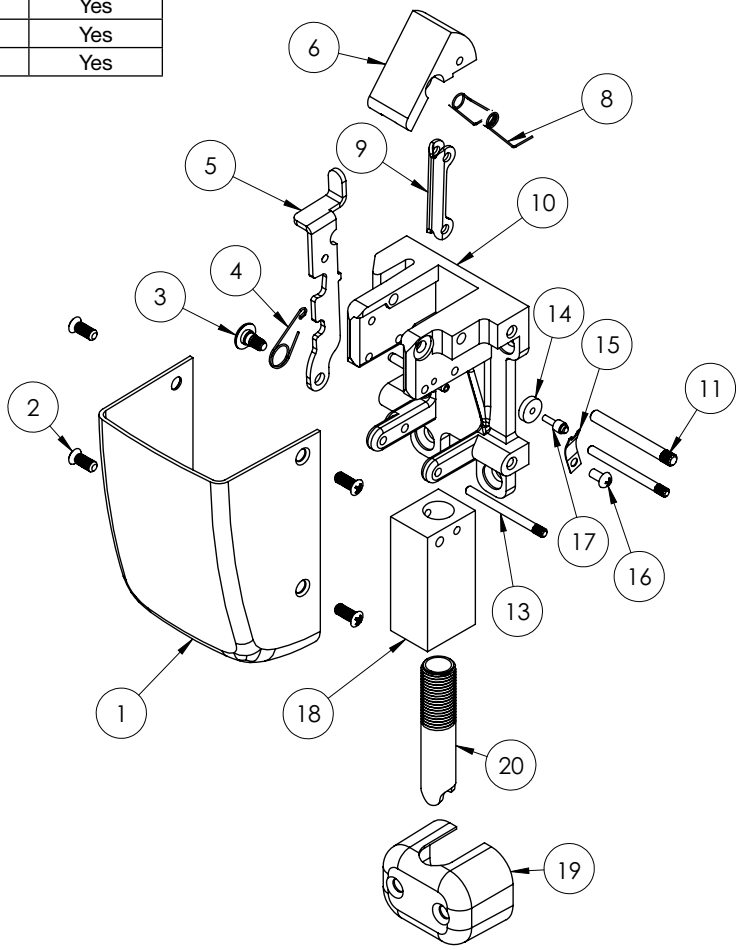
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	68-3933	Top Case Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0392	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-3933	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		68-1153	Top Case Latch Bolt	1	Yes
7		01-0697	Spirol Pin	2	Yes
8		97-0400	Top Case Spring	1	Yes
9		68-1460	Link, Pivot	1	Yes
10		97-0402	Top Chassis	1	Yes
11		97-0394	Pivot Pin, Latch Bolt	1	Yes
12		01-0461	Spirol Pin	1	Yes
13		97-0294	Pivot Pin	2	Yes
14		68-0991	Fusible Link	1	No
15		68-0419	Guide Spring	1	No
16		01-3563	#5-40 x 1/4 PH RD HD MS	1	No
17		68-0420	Pin, Fire Stop	1	No
18		68-1458	Top Rod Link	1	Yes
19	N/A	97-0020	Rod Guide*	1	Yes
20		670T	Top Rod	1	Yes
21		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

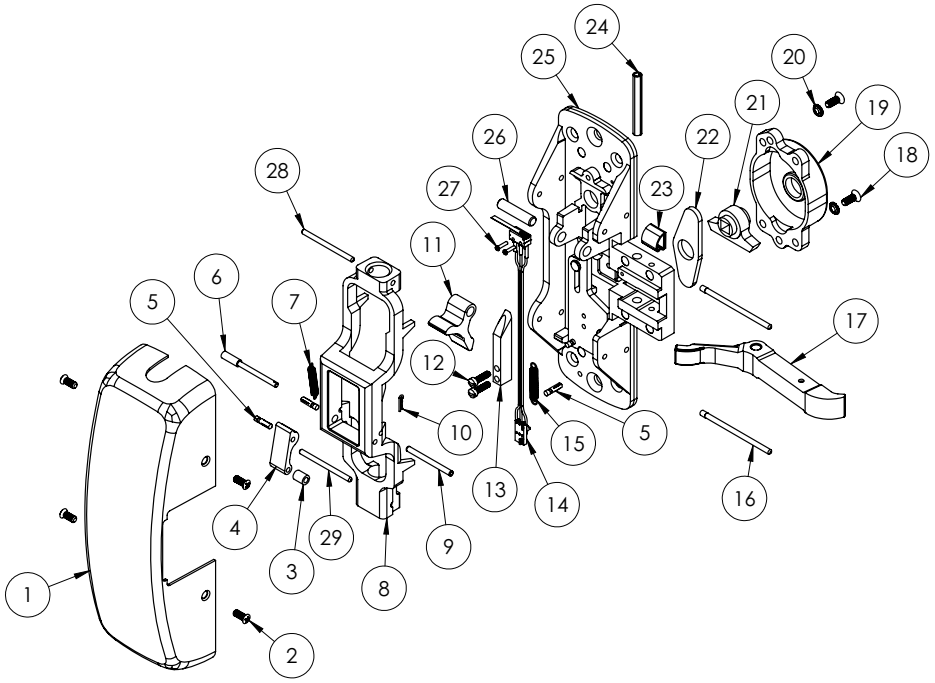
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
06, 13	68-3714 (LHRB)	Chassis Assembly	Yes
	68-3715 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3714(LHRB) 68-3715(RHRB)	68-1768	Spacer	1	No
4		68-1087	Locking Lever	1	No
5		01-0749	Groove Pin	3	No
6		68-1128	Slide Pivot Pin	1	No
7		68-1123	Lock Lever Spring	1	No
8		68-1671	Main Slide	1	No
9		68-1127	Roll Pin	1	No
10		98-0238	Guard Bracket Hairpin	1	Yes
11		68-1090	Lift Lever	1	Yes
12		01-4396	59-80 Machine Screw	2	No
13		68-1092	Lift Block	1	No
14		52-2217	Switch Assembly	1	Yes
15		97-0050	Knob Return Spring	1	Yes
16		68-0323	Chassis Pin	2	Yes
17		68-1137	Lift Arm	1	Yes
18		01-3384	8-32x7/16 PH FH MS	2	Yes
19		68-0367	Knob Hub Cover	1	Yes
20		01-0930	CS Lock Washer	2	Yes
21		97-0042	Knob Hub	1	Yes
22		97-0043	Knob Hub Retainer	1	Yes
23		01-0150	Wire Clip	1	Yes
24		01-4512	Spirol Pin	1	Yes
25		68-1105	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-1106	Chassis w/ Locking Slide Assembly, RHRB		No
26		68-0324	Lift Lever Pivot Pin	1	Yes
27		01-4381	Machine Screw	2	No
28	N/A	97-0049	Top Rod Adjustable Pin	1	Yes
29		97-0048	Bottom Rod Adjustable Pin	1	Yes
30		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

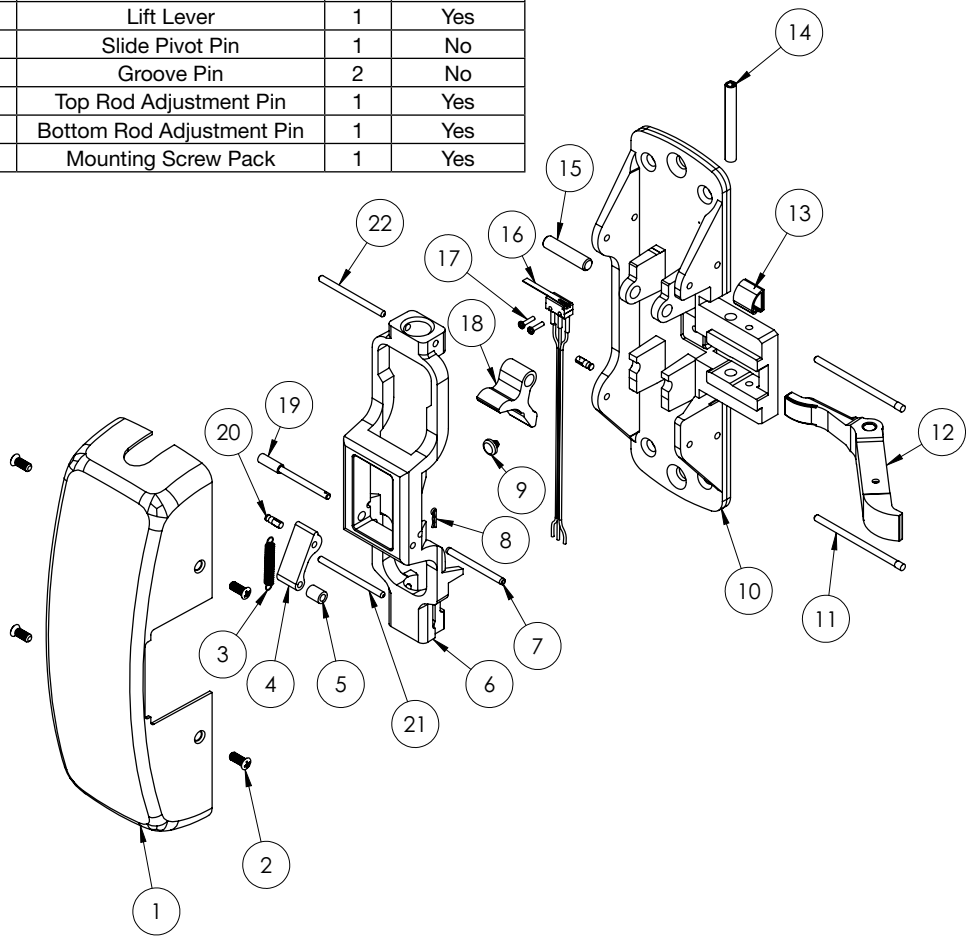
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
10, 40	68-3823 (LHRB)	Chassis Assembly	Yes
	68-3824 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3823(LHRB) 68-3824(RHRB)	68-1123	Spring, Locking Lever	1	No
4		68-1087	Locking Lever	1	No
5		68-1768	Spacer	1	No
6		68-1671	Main Slide	1	No
7		68-1127	Roll Pin	1	No
8		98-0238	Guard Bracket Hairpin	1	Yes
9		68-1294	Stop Pin	1	Yes
10		68-1113	Chassis, LHRB	1	No
		68-1114	Chassis, RHRB		No
11		68-0323	Chassis Pin	2	Yes
12		68-1137	Lift Arm	1	Yes
13		01-0150	Wire Clip	1	Yes
14		01-4512	Spirol Pin	1	Yes
15		68-0324	Lift Lever Pivot Pin	1	Yes
16		52-2217	Switch Assembly	1	Yes
17		01-4381	Machine Screw	2	No
18		68-1090	Lift Lever	1	Yes
19		68-1128	Slide Pivot Pin	1	No
20		01-0749	Groove Pin	2	No
21	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
22		97-0048	Bottom Rod Adjustment Pin	1	Yes
23		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

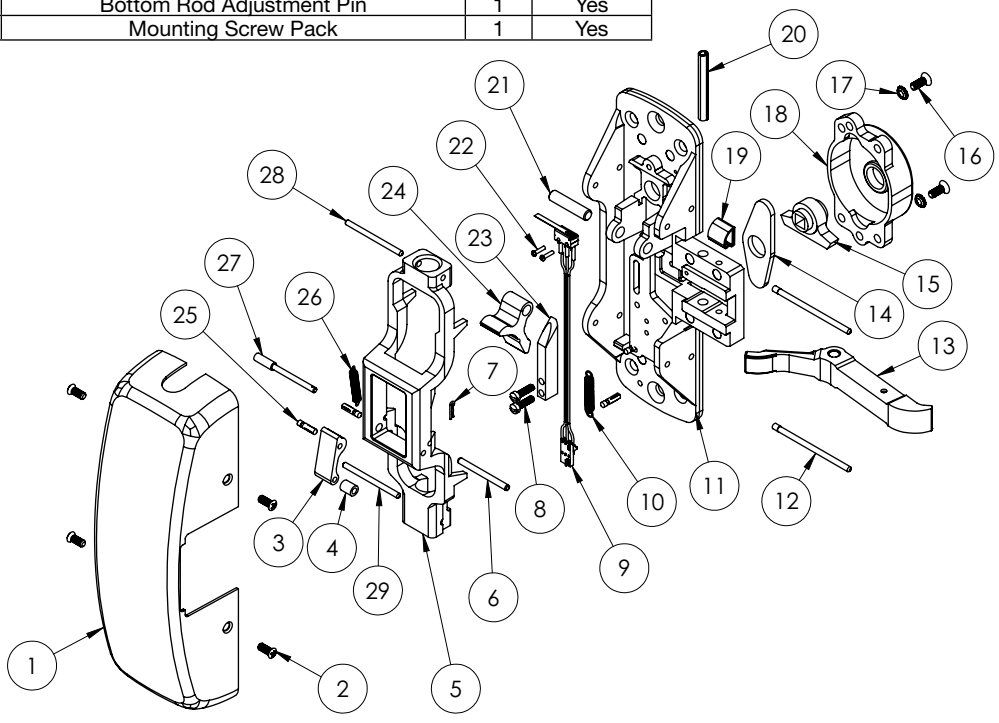
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
15, 43, 46, 73, 74	68-3717 (LHRB)	Chassis Assembly	Yes
	68-3718 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3717(LHRB) 68-3718(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	No
6		68-1127	Roll Pin	1	Yes
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	Yes
9		52-2217	Switch Assembly	1	Yes
10		97-0050	Knob Return Spring	1	Yes
11		68-2413	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis w/ Locking Slide Assembly, RHRB		No
12		68-0323	Chassis Pin	2	Yes
13		68-1137	Lift Arm	1	Yes
14		97-0043	Knob Hub Retainer	1	Yes
15		97-0042	Knob Hub	1	Yes
16		01-3384	8-32x7/16 PH FH MS	2	Yes
17		01-0930	Countersunk Lock Washer	2	Yes
18		68-0367	Knob Hub Cover	1	Yes
19		01-0150	Wire Clip	1	Yes
20		01-4512	Spirol Pin	1	Yes
21		68-0324	Lift Lever Pivot Pin	1	Yes
22		01-4381	Machine Screw	2	Yes
23		68-1092	Lift Block	1	Yes
24		68-1090	Lift Lever	1	Yes
25		01-0749	Groove Pin	3	No
26		68-1123	Spring, Locking Lever	1	No
27		68-1128	Slide Pivot Pin	1	No
28	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
29		97-0048	Bottom Rod Adjustment Pin	1	Yes
30		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

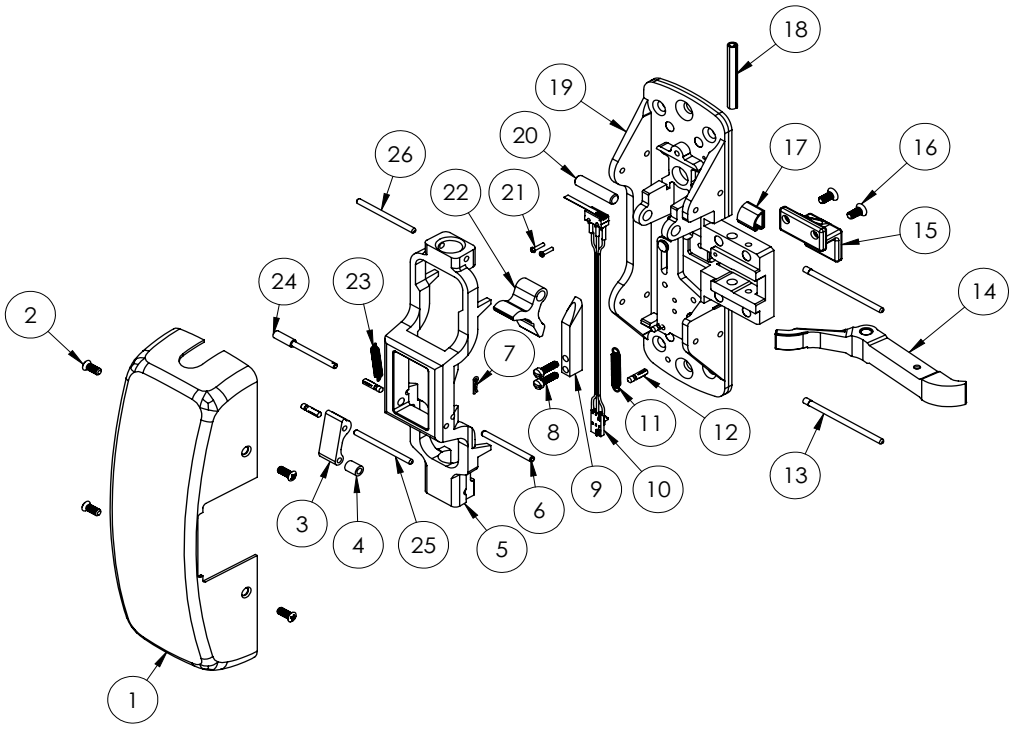
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
28	68-3829 (LHRB)	Chassis Assembly	Yes
	68-3830 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Auxillary Screw Pack*	1	Yes
3	68-3829(LHRB) 68-3830(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	Yes
9		68-1092	Lift Block	1	Yes
10		52-2217	Switch Assembly	1	Yes
11		97-0050	Knob Return Spring	1	Yes
12		01-0749	Groove Pin	3	No
13		68-0323	Chassis Pin	2	Yes
14		68-1137	Lift Arm	1	Yes
15		97-0089	Thumb Piece Lever	1	Yes
16		01-1146	8-32x3/8 PH FL U'CUT W/NY	1	Yes
17		01-0150	Wire Clip	1	Yes
18		01-4512	Spirol Pin	1	Yes
19		68-2413	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis w/ Locking Slide Assembly, RHRB		No
20		68-0324	Lift Lever Pivot Pin	1	Yes
21		01-4381	Machine Screw	2	No
22		68-1090	Lift Lever	1	Yes
23		68-1123	Spring, Locking Lever	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustable Pin	1	Yes
26		97-0049	Top Rod Adjustable Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

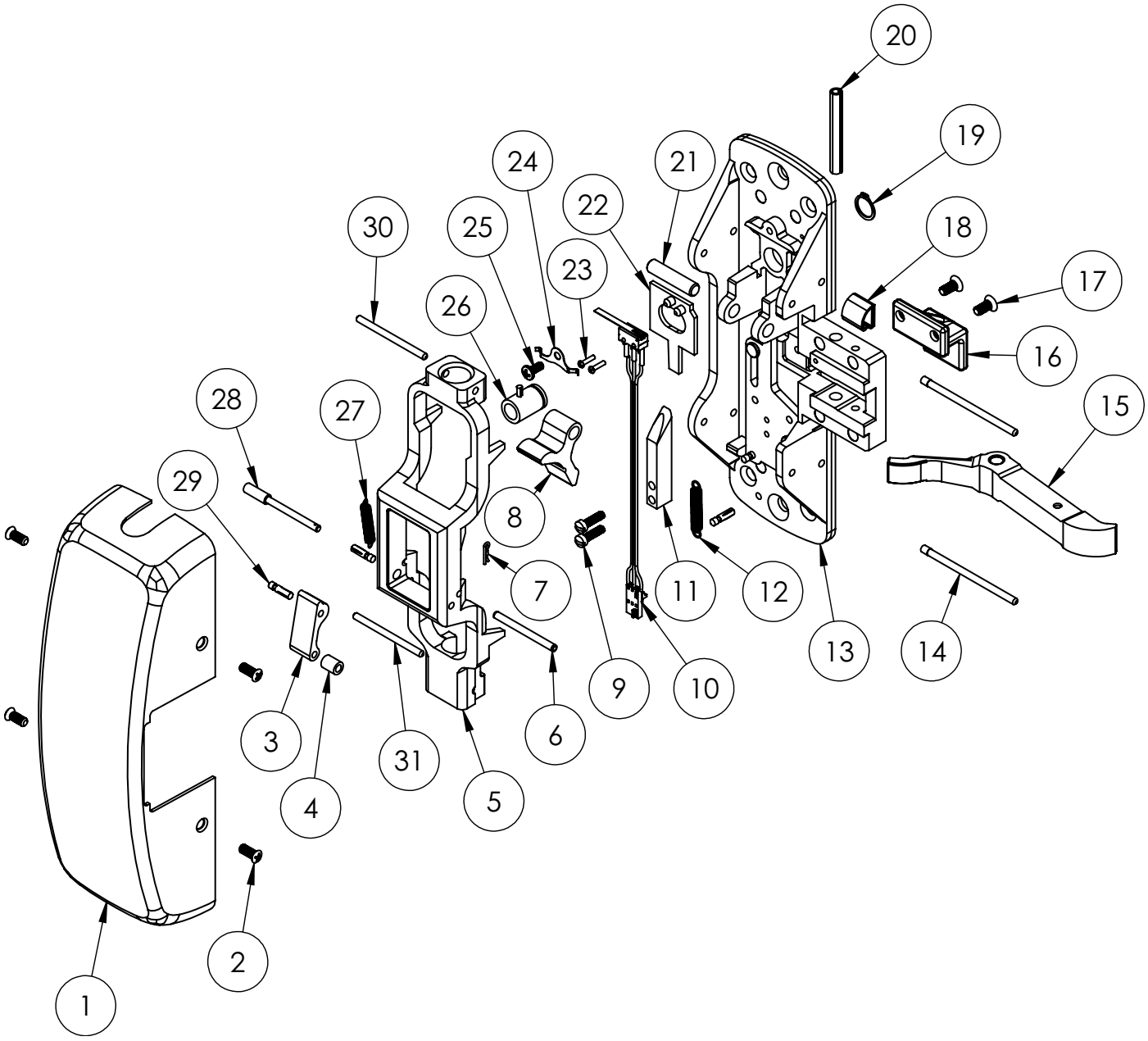
Function	Assembly No.	Description	Sellable
62, 63	68-3826 (LHRB)	Chassis Assembly	Yes
	68-3827 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3826(LHRB) 68-3827(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	No
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		68-1090	Lift Lever	1	Yes
9		01-4396	59-80 Machine Screw	2	Yes
10		52-2217	Switch Assembly	1	Yes
11		68-1092	Lift Block	1	Yes
12		97-0050	Knob Return Spring	1	Yes
13		68-2413	Chassis and Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis and Locking Slide Assembly, RHRB		No
14		68-0323	Chassis Pin	2	Yes
15		68-1137	Lift Arm	1	Yes
16		97-0089	Thumb Piece Lever	1	Yes
17		01-1146	8-32x3/8 PH FL U'CUT W/NY	1	Yes
18		01-0150	Wire Clip	1	Yes
19		01-0005	Retaining Ring	1	Yes
20		01-4512	Spirol Pin	1	Yes
21		68-0324	Lift Lever Pivot Pin	1	Yes
22		68-2198	Locking Slide Assembly, LHRB	1	Yes
		68-2199	Locking Slide Assembly, RHRB		Yes
23		01-4381	Machine Screw	2	Yes
24		68-0368	Locking Slide Spring, LHRB	1	Yes
		97-0006	Locking Slide Spring, RHRB		Yes
25		01-1190	6-32x5/16 PH PNHD Self Tap Screw	1	Yes
26		97-2048	Cylinder Hub and Pin Assembly	1	Yes
27		68-1123	Lock Lever Spring	1	No
28		68-1128	Slide Pivot Pin	1	No
29		01-0749	Groove Pin	3	No
30	N/A	97-0049	Top Rod Adjustable Pin	1	Yes
31		97-0048	Bottom Rod Adjustable Pin	1	Yes
32		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

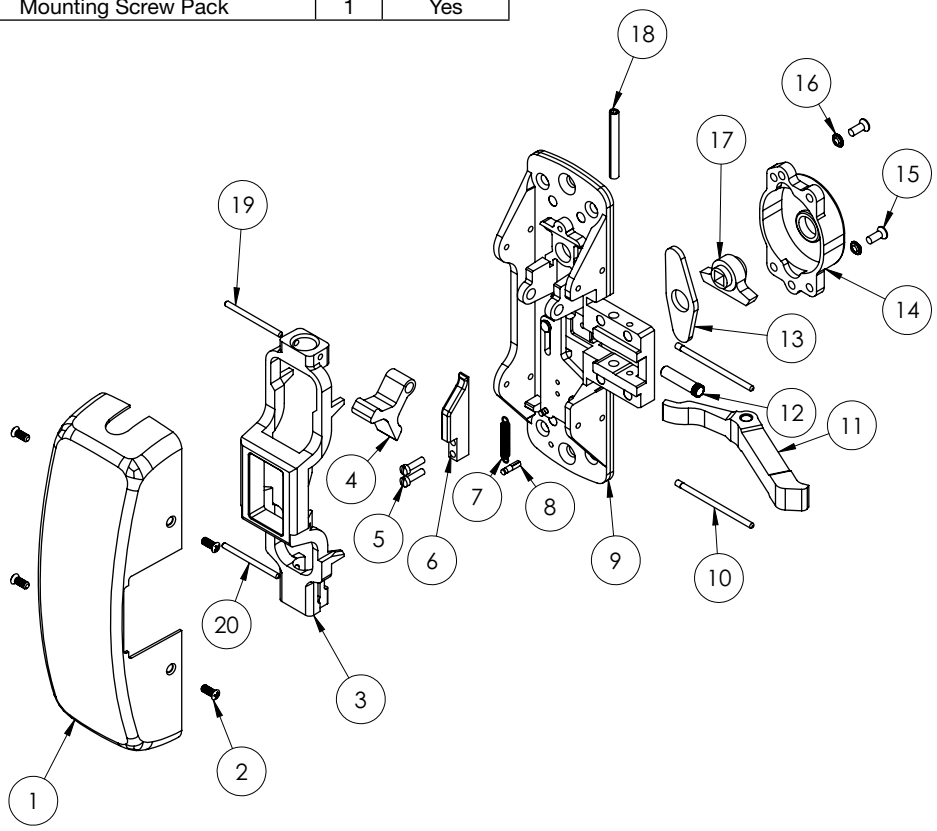
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
06, 13, 43, 46	68-7306 (LHRB)	Chassis Assembly	Yes
	68-7307 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7306(LHRB) 68-7307(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		01-4396	59-80 Machine Screw	2	Yes
6		68-1655	Lift Block	1	Yes
7		97-0050	Knob Return Spring	1	Yes
8		01-0749	Groove Pin	1	No
9		68-7310	Chassis and Slide Assembly, LHRB	1	No
		68-7311	Chassis and Slide Assembly, RHRB		No
10		68-0323	Chassis Pin	2	Yes
11		68-0241	Lift Arm	1	Yes
12		01-9372	Lift Lever Pivot Pin	1	Yes
13		97-0043	Knob Hub Retainer	1	Yes
14		68-0367	Knob Hub Cover	2	Yes
15		01-3384	8-32x7/16 PH FH MS	2	Yes
16		01-0930	Countersunk Lock Washer	2	Yes
17		97-0042	Knob Hub	1	Yes
18		01-4512	Spirol Pin	1	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

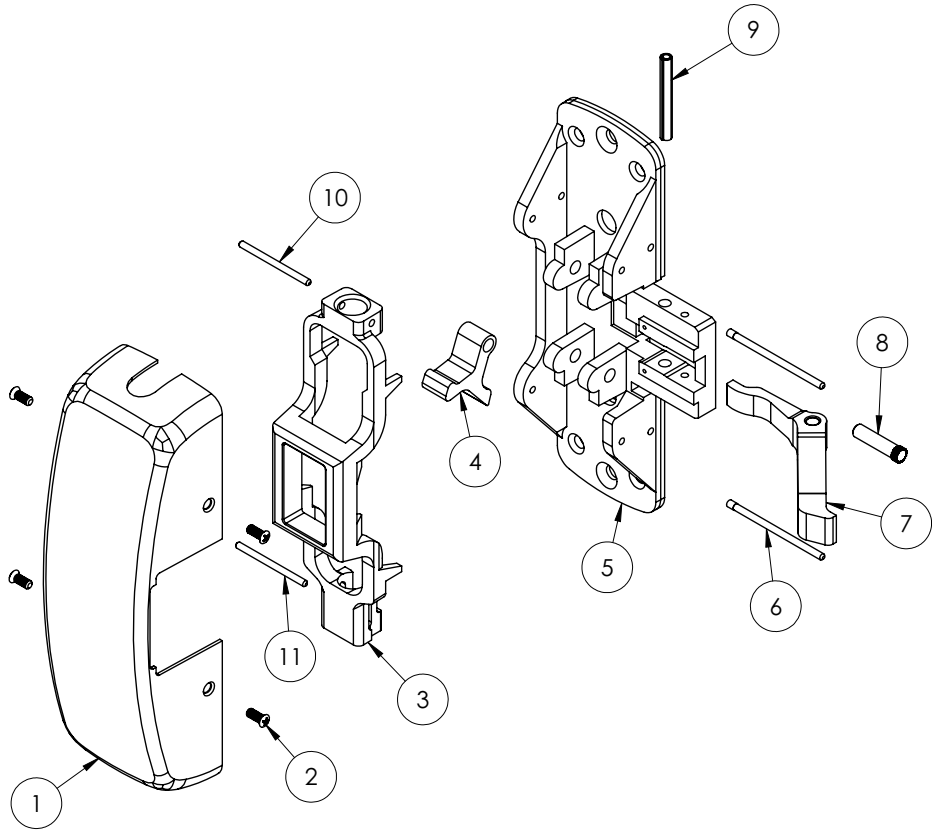
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(10, 40)	68-7308 (LHRB)	Chassis Assembly	Yes
	68-7309 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7308(LHRB) 68-7309(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		68-1660	Chassis	1	Yes
6		68-0323	Chassis Pin	2	Yes
7		68-0241	Lift Arm	1	Yes
8		01-9372	Lift Lever Pivot Pin	1	Yes
9	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
10		97-0048	Bottom Rod Adjustment Pin	1	Yes
11		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

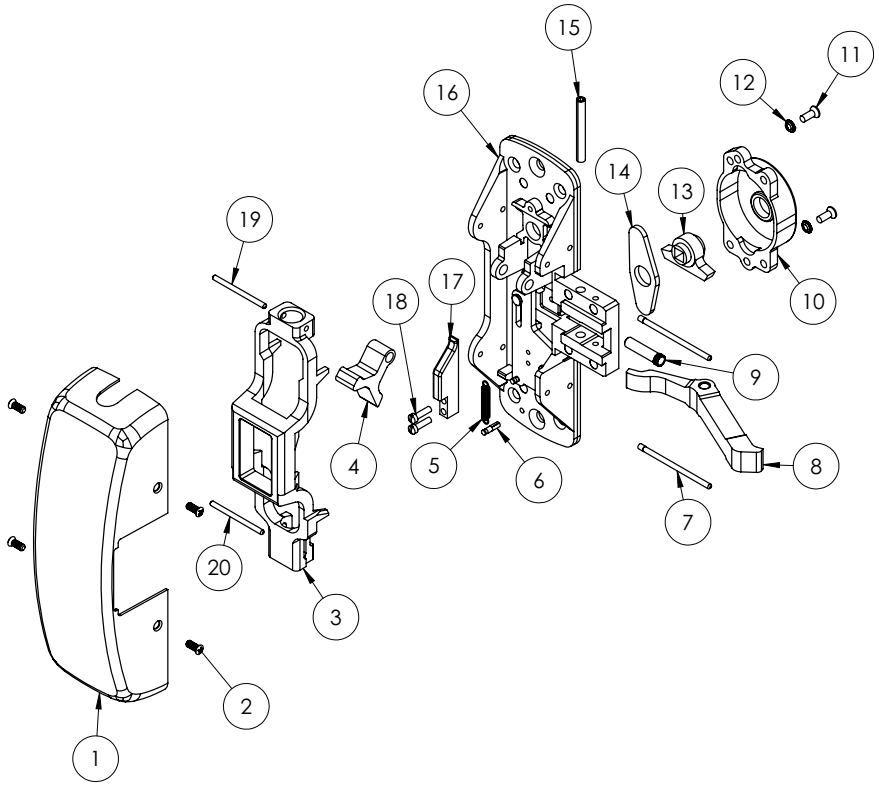
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(15, 73, 74)	68-7312 (LHRB)	Chassis Assembly	Yes
	68-7313 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7312(LHRB) 68-7313(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-0323	Chassis Pin	2	Yes
8		68-0241	Lift Arm	1	Yes
9		01-9372	Lift Lever Pivot Pin	1	Yes
10		68-0367	Knob Hub Cover		Yes
11		01-3384	8-32x7/16 PH FH MS	2	Yes
12		01-0930	Countersunk Lock Washer	2	Yes
13		97-0042	Knob Hub	1	Yes
14		97-0043	Knob Hub Retainer	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-7310	Chassis and Slide Assembly, LHRB	1	No
		68-7311	Chassis and Slide Assembly, RHRB		No
17		68-1655	Lift Block	1	Yes
18		01-4396	Machine Screw #6-32x1/2	2	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

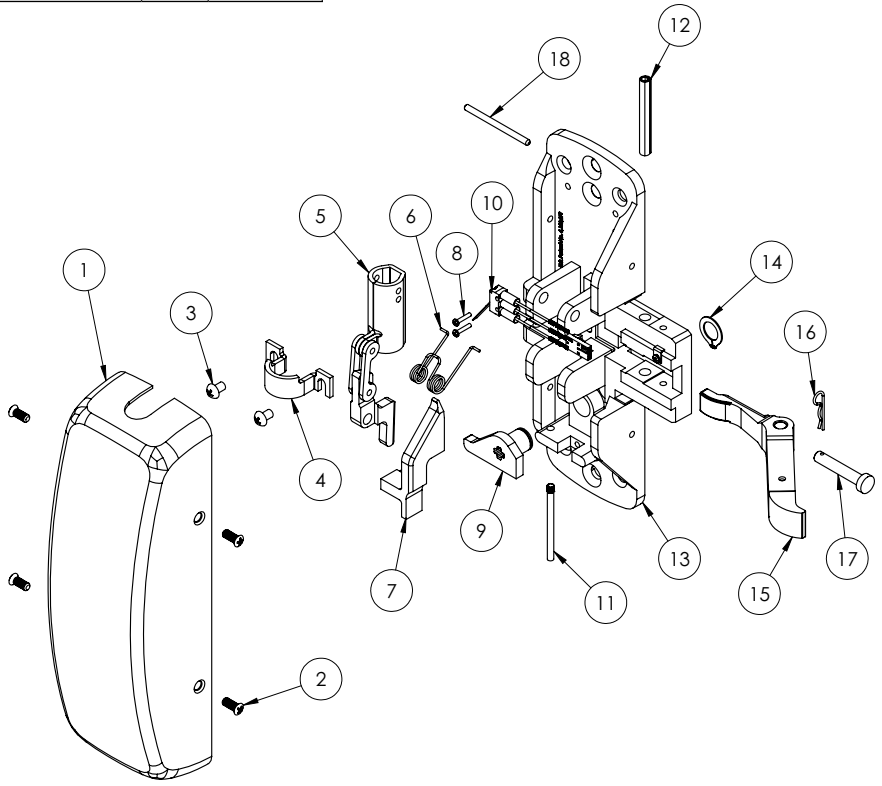
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	68-5449 (LHRB)	Chassis Assembly	Yes
	68-5450 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-5449 68-5450	01-3595	#8-32x1/4" Machine Screw*	1	Yes
4		68-1180	Tube Support	1	Yes
5		68-4270	Upper Link Assembly, LHRB	1	Yes
		68-4271	Upper Link Assembly, RHRB		Yes
6		68-1193	Upper Link Spring	1	Yes
7		68-1170	Outside Actuator, LHRB	1	Yes
		68-1171	Outside Actuator, RHRB		Yes
8		01-1237	#1-72 PH Pan Head MS	1	Yes
9		68-1208	ET Cam, LH	1	Yes
		68-1209	ET Cam, RH		Yes
10		52-5133	Switch and Wire Assembly	1	Yes
11		68-1184	Guide Pin	1	Yes
12		01-4512	Spirol Pin	1	Yes
13		68-1205	Chassis, LH	1	No
		68-1206	Chassis, RH		No
14		01-0005	Retaining Ring	1	Yes
15		68-1137	Lift Arm	1	Yes
16		68-1210	Hair Pin	1	Yes
17		68-1191	Link Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19	N/A	68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

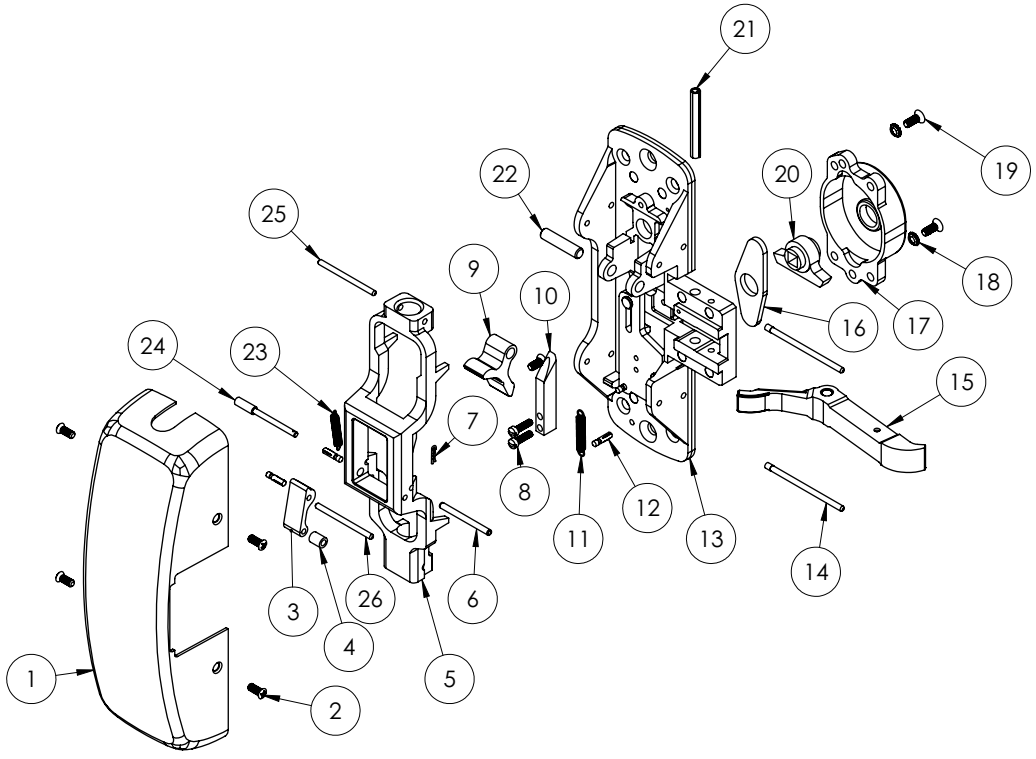
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
06, 10, 13, 40	68-6042 (LHRB)	Chassis Assembly	Yes
	68-6043 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-6042(LHRB) 68-6043(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	No
9		68-1090	Lift Lever	1	Yes
10		68-1092	Lift Block	1	Yes
11		97-0050	Knob Return Spring	1	Yes
12		01-0749	Groove Pin	3	Yes
13		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
14		68-0323	Chassis Pin	2	Yes
15		68-1137	Lift Arm	1	Yes
16		97-0043	Knob Hub Retainer	1	Yes
17		68-0367	Knob Hub Cover	1	Yes
18		01-0930	Countersunk Lock Washer	2	Yes
19		01-3384	8-32x7/16 PH FH MS	2	Yes
20		97-0042	Knob Hub	1	Yes
21		01-4512	Spirol Pin	1	Yes
22		68-0324	Lift Lever Pivot Pin	2	Yes
23		68-1123	Return Spring, Guarding	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
26		97-0049	Top Rod Adjustment Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

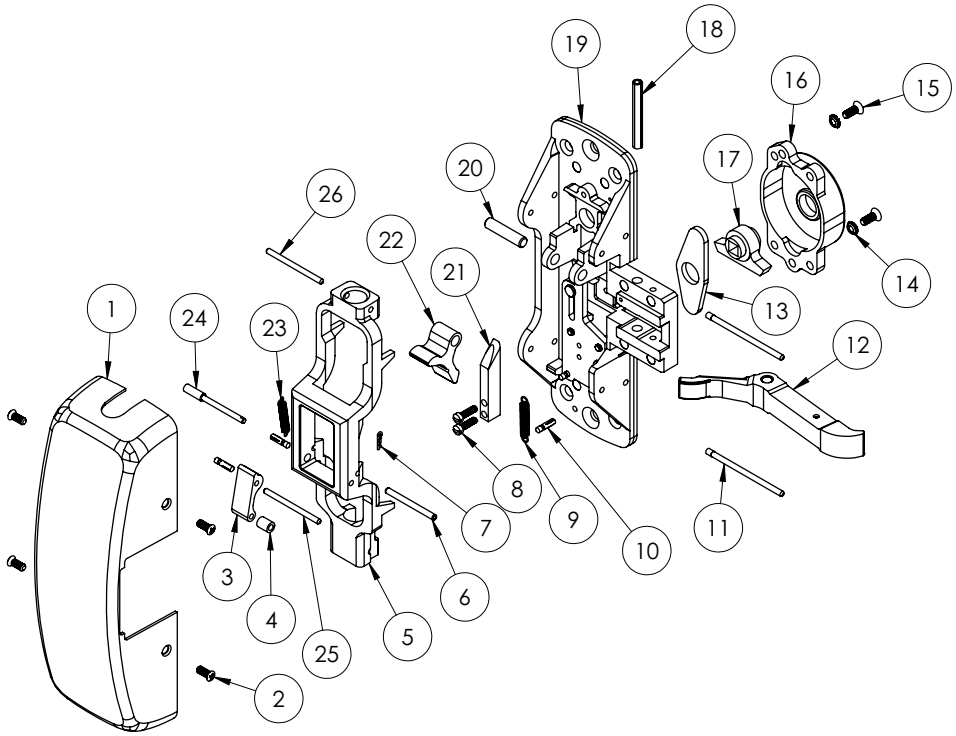
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12, 43, 46, 73, 74	68-6044 (LHRB)	Chassis Assembly	Yes
	68-6045 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-6044(LHRB) 68-6045(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	Yes
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	No
9		97-0050	Knob Return Spring	1	Yes
10		01-0749	Groove Pin	3	Yes
11		68-0323	Chassis Pin	2	Yes
12		68-1137	Lift Arm	1	Yes
13		97-0043	Knob Hub Retainer	1	Yes
14		01-0930	Countersunk Lock Washer	2	Yes
15		01-3384	8-32x7/16 PH FH MS	2	Yes
16		68-0367	Knob Hub Cover	1	Yes
17		97-0042	Knob Hub	1	Yes
18		01-4512	Spirol Pin	1	Yes
19		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
20		68-0324	Lift Lever Pivot Pin	2	Yes
21		68-1092	Lift Block	1	No
22		68-1090	Lift Lever	1	Yes
23		68-1123	Return Spring, Guarding	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
26		97-0049	Top Rod Adjustment Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

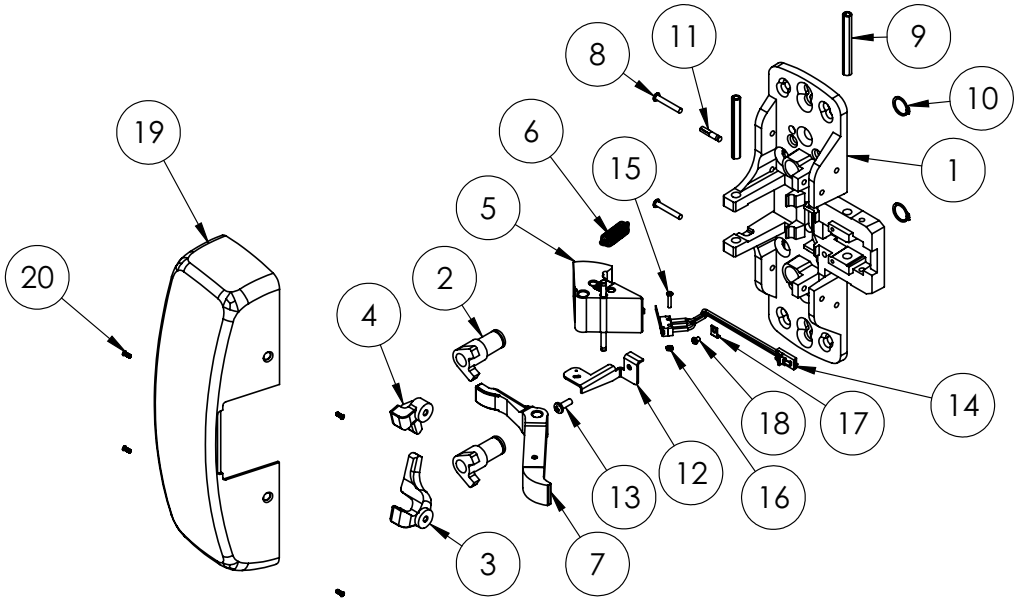
(WS-/53-)8804 (WS-/53-)8806 (WS-/53-)8810 (WS-/53-)8813
(WS-/53-)8815 (WS-/53-)8840 (WS-/53-)8843 (WS-/53-)8844
(WS-/53-)8846 (WS-/53-)8873 (WS-/53-)8874 (WS-/53-)8875
(WS-/53-)8876 (WS-/53-)8877 (WS-/53-)8878 (WS-/53-)8881
(WS-/53-)8882 (WS-/53-)8888

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
All functions	68-4261	LHRB/RHRB	Yes
WS- All functions		LHRB/RHRB	
53- All functions	68-6075	LHRB/RHRB	Yes
WS-53- All functions		LHRB/RHRB	

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1389	Chassis Blank (Std)	1	No
2		98-0018	Outside Cylinder Hub	2	Yes
3		68-1366	Lift Lever (RH)	1	Yes
4		68-1367	Lift Lever (LH)	1	Yes
5		68-4413	Standard Latchbolt (68-4261)	1	Yes
		68-7417	53- Standard Latchbolt (68-6075)	1	Yes
6		98-0028	Latchbolt Spring	1	Yes
7		68-1137	Lift Arm	1	Yes
8		98-0011	Latchbolt Lever Pivot Pin	2	Yes
9		01-4512	Spirol Pin	2	Yes
10		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
11		01-0008	Groove Pin	1	No
12		68-1685	Switch Bracket (53- Only)	1	Yes
13		01-1482	#2-56 X 1/8" Ph Pn Hd Machine Screw (53- Only)	1	Yes
14		52-4545	Switch Assembly (53- Only)	1	Yes
15		01-9446	#1-72 X 11/32" Ph Fl Hd Machine Screw (53- Only)	1	Yes
16		01-0909	Hex Machine Screw Nut (53- Only)	1	Yes
17		52-0310	Cable Clamp (53- Only)	1	Yes
18		01-1482	Cr-Phms #2-56 X 1/8" (53- Only)	1	Yes
19	N/A	68-0406	Cover[1]	1	Yes
20		68-3905	Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

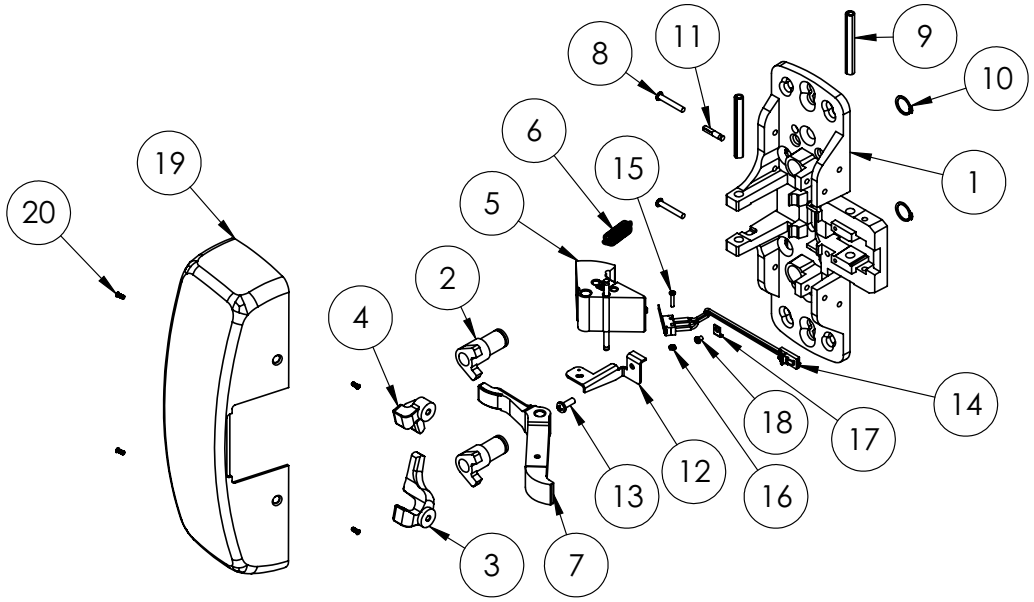
(12-/WS-/53)8804 (12-/WS-/53)8806 (12-/WS-/53)8810 (12-/WS-/53)8813
(12-/WS-/53)8815 (12-/WS-/53)8840 (12-/WS-/53)8843 (12-/WS-/53)8844
(12-/WS-/53)8846 (12-/WS-/53)8873 (12-/WS-/53)8874 (12-/WS-/53)8875
(12-/WS-/53)8876 (12-/WS-/53)8877 (12-/WS-/53)8878 (12-/WS-/53)8881
(12-/WS-/53)8882 (12-/WS-/53)8888

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12- All functions	68-4263	LHRB/RHRB	YES
WS-12- All functions		LHRB/RHRB	
12-53- All functions	68-6076	LHRB/RHRB	YES
WS-12-53- All functions		LHRB/RHRB	

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1378	Chassis Blank (12-)	1	No
2		98-0018	Outside Cylinder Hub	2	Yes
3		68-1366	Lift Lever (RH)	1	Yes
4		68-1367	Lift Lever (LH)	1	Yes
5		68-4414	Fire Rated Latchbolt (68-4263)	1	Yes
		68-7418	12-53- Standard Latchbolt (68-6076)	1	Yes
6		98-0028	Latchbolt Spring	1	Yes
7		68-1137	Lift Arm	1	Yes
8		98-0011	Latchbolt Lever Pivot Pin	2	Yes
9		01-4512	Spirol Pin	2	Yes
10		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
11		01-0008	Groove Pin	1	No
12		68-1685	Switch Bracket (53- Only)	1	Yes
13		01-1482	#2-56 Ph Pn Hd Machine Screw (53- Only)	1	Yes
14		52-4545	Switch Assembly (53- Only)	1	Yes
15		01-9446	#1-72 X 11/32" Ph Fl Hd Machine Screw (53- Only)	1	Yes
16		01-0909	Hex Machine Screw Nut (53- Only)	1	Yes
17		52-0310	Cable Clamp (53- Only)	1	Yes
18		01-1482	Cr-Phms #2-56 X 1/8" (53- Only)	1	Yes
19	N/A	68-0406	Cover[1]	1	Yes
20		68-3905	Cover Screw Pack (#8-32 X 5/16")[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

AL- AND GL- PREFIXES

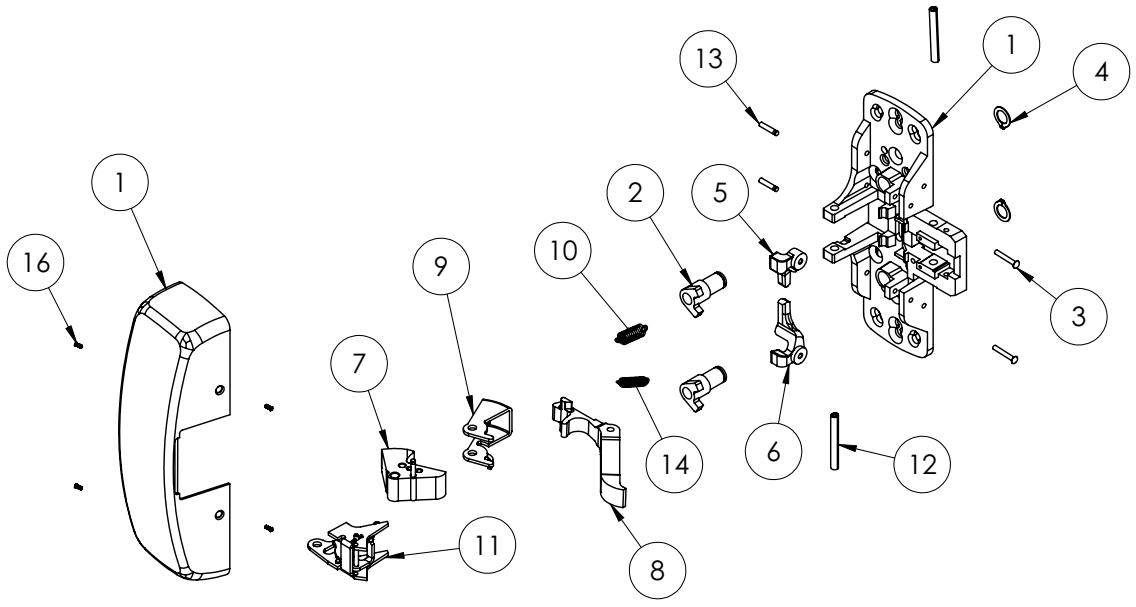
8804 8806 8810 8813 8815 8840
8843 8844 8846 8875 8876 8877
8878 8881 8882

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL- (All Functions Except 77,78,81, And 82)	68-4410	LHRB/RHRB	Yes
GL- (All Functions)		LHRB/RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1485	Chassis (Std)	1	No
2		98-0018	Outside Hub	2	Yes
3		98-0011	Latchbolt Lever Pin	2	Yes
4		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
5		68-1366	Lift Lever (RH)	1	Yes
6		68-1367	Lift Lever (LH)	1	Yes
7		68-4415	Guarded Latchbolt	1	Yes
8		68-1353	Lift Arm	1	Yes
9		68-1352	Guide	1	Yes
10		98-0028	Latchbolt Spring	1	Yes
11		68-4417	Guard Bracket Std	1	Yes
12		01-4512	Spirol Pin	2	Yes
13		01-0008	Groove Pin	2	No
14		68-1394	Guide Spring	1	Yes
15	N/A	68-1014	Cover[1]	1	Yes
16		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

AL- AND GL- PREFIXES

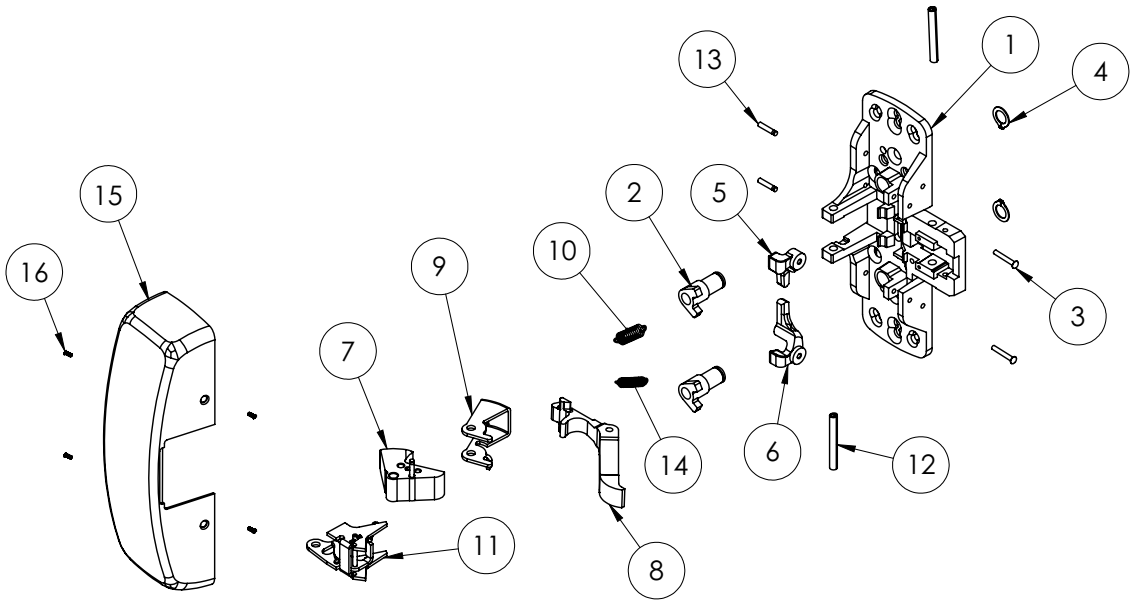
12-8804 12-8806 12-8810 12-8813
12-8815 12-8840 12-8843 12-8844
12-8846 12-8875 12-8876 12-8877
12-8878 12-8881 12-8882

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-AL- (All Functions Except 77,78,81,82)	68-4411	LHRB/RHRB	Yes
12-GL- (All Functions)			

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1378	Chassis (12-)	1	No
2		98-0018	Outside Hub	2	Yes
3		98-0011	Latchbolt Lever Pin	2	Yes
4		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
5		68-1366	Lift Lever (Rh)	1	Yes
6		68-1367	Lift Lever (Lh)	1	Yes
7		68-4415	Guarded Latchbolt	1	Yes
8		68-1353	Lift Arm	1	Yes
9		68-1352	Guide	1	Yes
10		98-0028	Latchbolt Spring	1	Yes
11		68-4417	Guard Bracket Std	1	No
12		01-4512	Spirol Pin	2	Yes
13		01-0008	Groove Pin	2	No
14		68-1394	Guide Spring	1	Yes
15	N/A	68-1014	Cover[1]	1	Yes
16		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

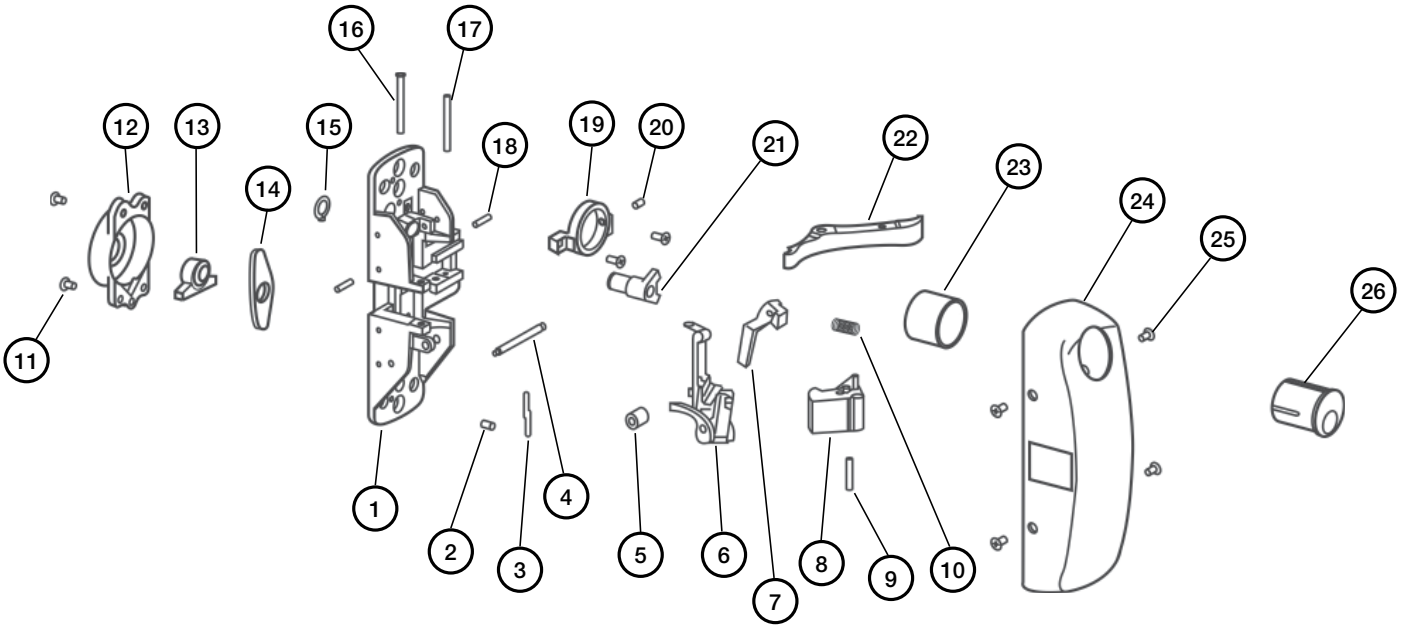
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	68-0408	Chassis Assembly	1	No
2	01-0008	Groove Pin	1	No
3	97-0050	Spring Knob Return	1	Yes
4	68-0271	Pivot Pin Knob Lever	1	Yes
5	68-0273	Bushing Knob Lever	1	Yes
6	68-4236	Knob Lever Assy (LHRB)	1	Yes
	68-4235	Knob Lever Assy (RHRB)	1	Yes
7	68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
	68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
8	98-2034	Latchbolt Assy	1	Yes
9	97-0040	Bushing Latchbolt	1	Yes
10	98-0028	Spring Latchbolt	1	Yes
11	01-3384	Screw 8-32 x 5/16	4	Yes
12	68-0367	Knob Hub Cover	1	Yes
13	97-0042	Knob Hub	1	Yes
14	97-0043	Knob Hub Retainer	1	Yes
15	01-0005	Retaining Ring	1	Yes
16	01-0013	Screw Latchbolt Pivot	1	Yes

Item	Part No.	Description	Qty.	Sellable
17	01-4512	Pivot Pin Left Arm	1	Yes
18	98-0011	Pivot Pin Latchbolt Lever	1	Yes
19	98-0020	Inside Cylinder Retainer	1	Yes
20	01-1095	Set Screw #8-32 x 1/4 Cup Point	1	Yes
21	98-0018	Outside Cylinder Hub	1	Yes
22	68-0241	Lift Arm	1	Yes
23	98-0021	Blocking Ring[1]	1	Yes
24	68-0408	Cover (LHRB)[1]	1	Yes
	68-0409	Cover (RHRB)[1]		
25	68-3908	Cover Screw Pack[1]	1	Yes
—	68-2143	Screw Pack	1	Yes
26	—	Cylinder[1,3]	1	Yes
—	649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

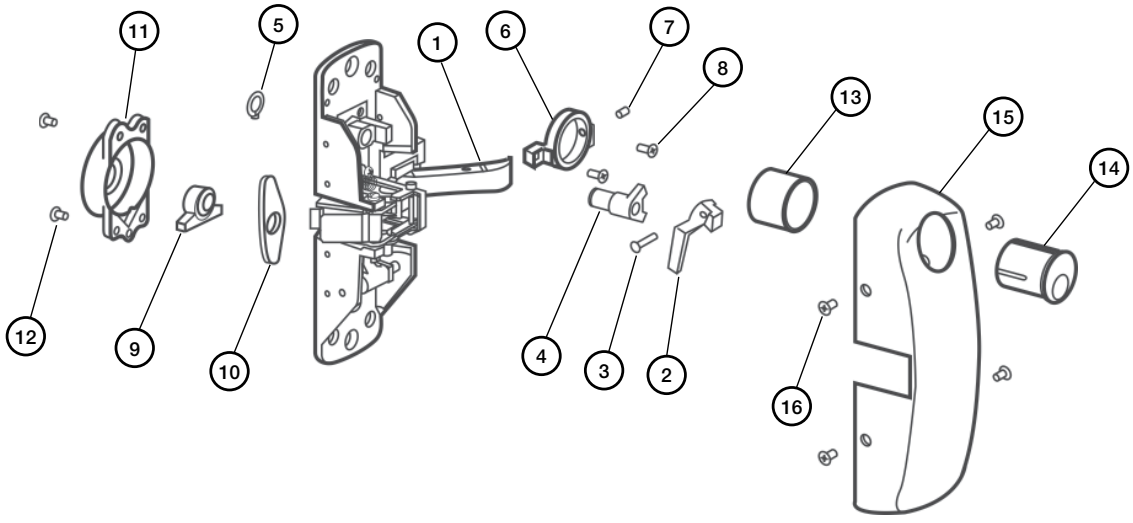
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8816	68-4075	LHRB	Yes
AL-/GL-8816	68-4076	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1015	Chassis	1	No
2		68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
		68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
3		98-0011	Latchbolt Lever Pivot Pin	1	Yes
4		98-0018	Outside Cylinder Hub	1	Yes
5		01-0005	Retaining Ring	1	Yes
6		98-0020	Inside Cylinder Retainer	1	Yes
7		01-1095	Cylinder Set Screw	1	Yes
8		01-1146	Machine Screw (8-32 x 5/16)	2	Yes
9		97-0042	Knob Hub	1	Yes
10		97-0043	Knob Hub Retainer	1	Yes
11		68-0367	Knob Hub Cover	1	Yes
12		01-3384	Machine Screw (8-32 x 3/8)	2	Yes
13	N/A	98-0021	Blocking Ring[1]	1	Yes
14		-	Cylinder[1,3]	1	Yes
15		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
16		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

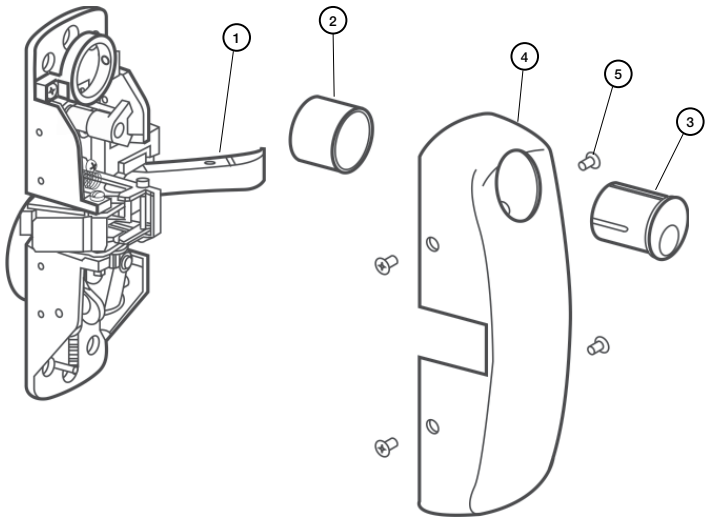
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8816	68-4077	LHRB	Yes
	68-4078	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4077	Chassis Assembly (LHRB)	1	Yes
	N/A	68-4078	Chassis Assembly (RHRB)	1	Yes
2		98-0021	Blocking Ring[1]	1	Yes
3		—	Cylinder[1,2]	1	Yes
4		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

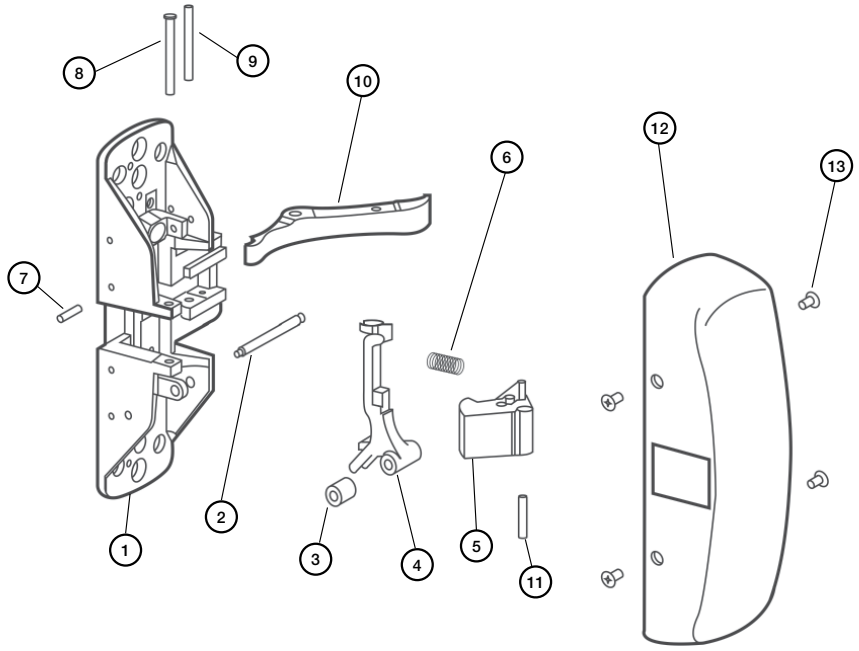
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8828	68-2106	LHRB	Yes
	68-2107	RHRB	

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis (LHRB)	1	No
		—	Chassis (RHRB)	1	No
2		68-0271	Pivot Pin Thumb Lever	1	Yes
3		68-0273	Bushing Thumb Lever	1	Yes
4		68-0260	Thumb Piece Lever (LHRB)	1	Yes
		68-0261	Thumb Piece Lever (RHRB)	1	Yes
5		98-2034	Latchbolt Assy	1	Yes
6		98-0028	Spring Latchbolt	1	Yes
7		01-0008	Groove Pin	1	No
8		01-0013	Screw Latchbolt Pivot	1	Yes
9		01-4512	Pivot Pin Lift Arm	1	Yes
10		68-0241	Lift Arm	1	Yes
11		97-0040	Bushing Latchbolt	1	Yes
12	N/A	68-0406	Cover[1]	1	Yes
13		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

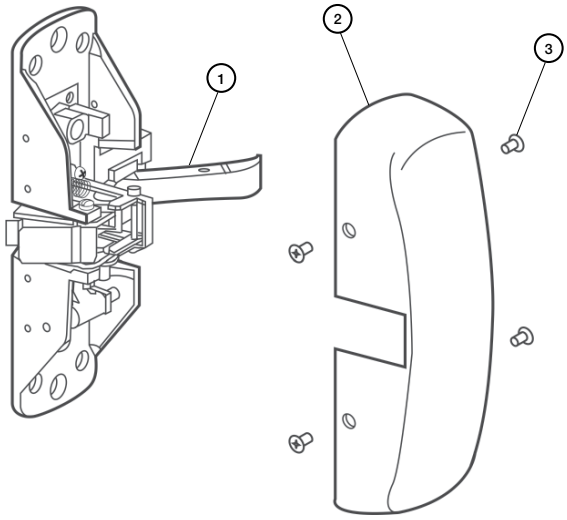
ASSA ABLOY, the global leader in door opening solutions

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL- GL-	68-4080	LHRB	Yes
	68-4081	RHRB	
12- GL-	68-4082	LHRB	
	68-4083	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4080	Chassis Assembly STD LHRB	1	Yes
		68-4081	Chassis Assembly STD RHRB	1	Yes
		68-4082	Chassis Assembly 12- LHRB	1	Yes
		68-4083	Chassis Assembly 12- RHRB	1	Yes
2	N/A	68-1014	Cover[1]	1	Yes
3		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack STD	1	Yes
		68-2165	Screw Pack 12	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

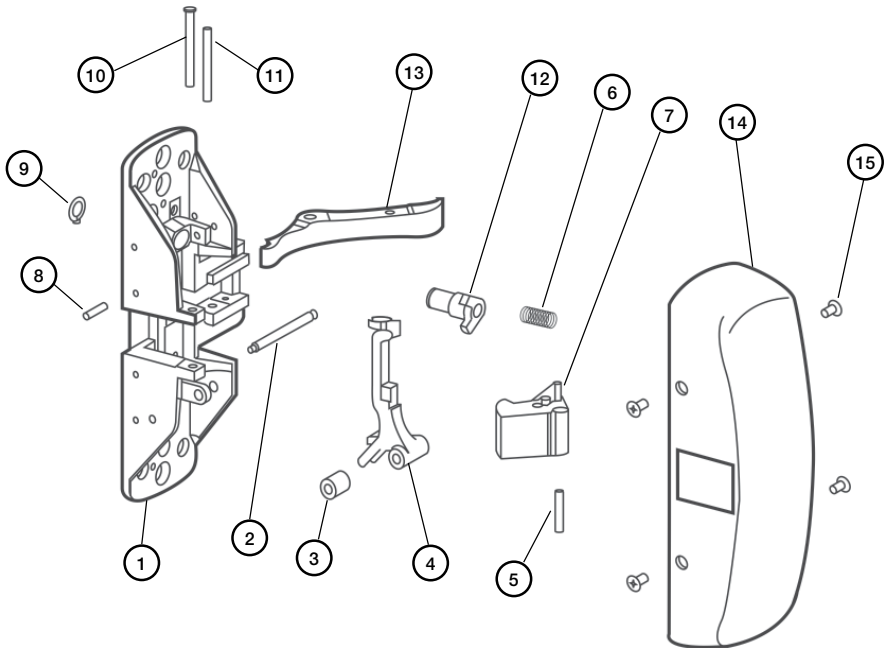
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8863	68-2109	LHRB	Yes
8863	68-2110	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis Assembly (LHRB)	1	No
		—	Chassis Assembly (RHRB)	1	No
2		68-0271	Pivot Pin Thumb Lever	1	Yes
3		68-0273	Bushing Thumb Lever	1	Yes
4		68-0260	Thumb Piece Lever LHRB	1	Yes
		68-0261	Thumb Piece Lever RHRB	1	No
5		97-0040	Bushing Latchbolt	1	Yes
6		98-0028	Spring Latchbolt	1	Yes
7		98-2034	Latchbolt Assy	1	Yes
8		01-0008	Groove Pin	1	No
9		01-0005	Retaining Ring	1	Yes
10		01-0013	Screw Latchbolt Pivot	1	Yes
11		01-4512	Pivot Pin Lift Arm	1	Yes
12		98-0018	Outside Cylinder Hub	1	Yes
13		68-0241	Lift Arm	1	Yes
14	N/A	68-0406	Cover[1]	1	No
15		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

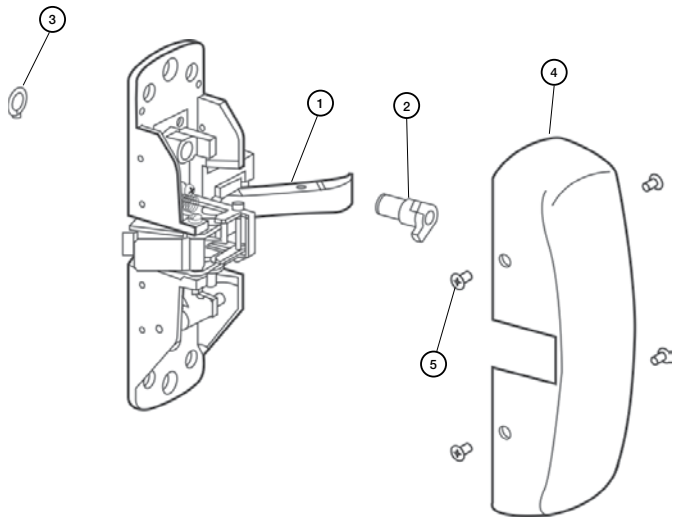
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8863	68-4097	LHRB	Yes
AL-/GL-8863	68-4098	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above		Chassis	1	No
2		98-0018	Outside Cylinder Hub	1	Yes
3		01-0005	Retaining Ring	1	Yes
4	N/A	68-1014	Cover[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

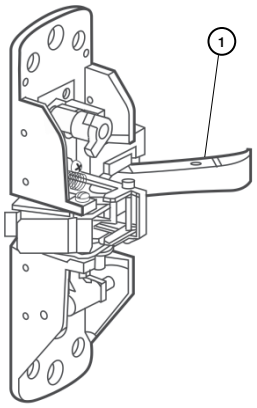
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

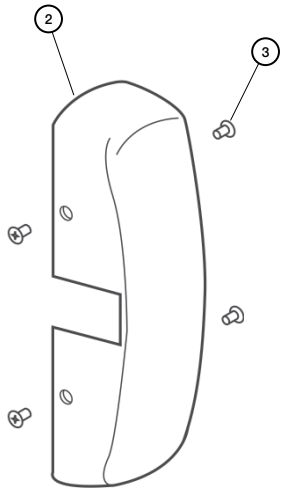
SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8863	68-4099	LHRB	Yes
AL-/GL-8863	68-4100	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4099	Chassis Assembly (LHRB)	1	Yes
		68-4100	Chassis Assembly (RHRB)	1	Yes
2	N/A	68-1014	Cover[1]	1	Yes
3		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish





A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

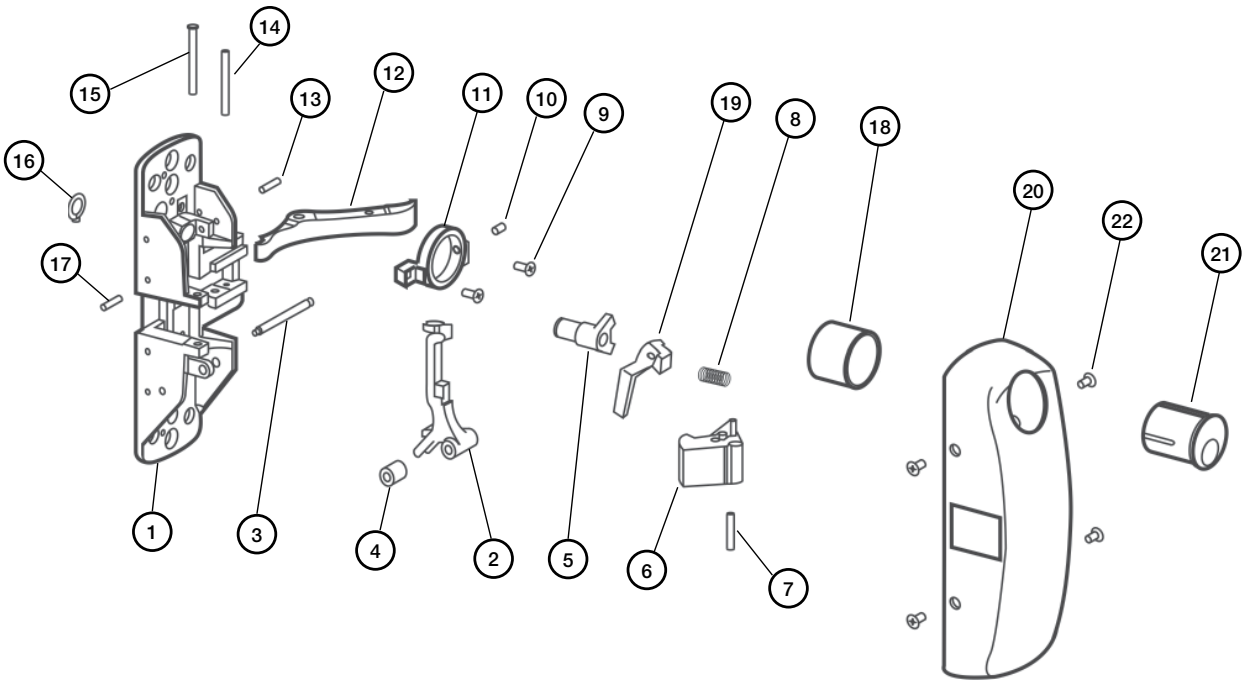
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	-	Chassis Assembly	1	No
2	68-0260	Thumb Piece Lever LHRB	1	Yes
	68-0261	Thumb Piece Lever RHRB	1	Yes
3	68-0271	Pivot Pin	1	Yes
4	68-0273	Bushing	1	Yes
5	98-0018	Outside Cylinder Hub	1	Yes
6	98-2034	Latchbolt	1	Yes
7	97-0040	Bushing, Latchbolt	1	Yes
8	97-0028	Spring, Latchbolt	1	Yes
9	01-3384	Screw #8-32 x 5/16	2	Yes
10	01-1095	Set Screw	1	Yes
11	98-0020	Inside Cylinder Retainer	1	Yes
12	68-0241	Lift Arm	1	Yes
13	98-0011	Pivot Pin (Lift Lever)	1	Yes
14	01-4512	Pivot Pin (Lift Arm)	1	Yes

Item	Part No.	Description	Qty.	Sellable
15	01-0013	Latchbolt Screw	1	Yes
16	01-0005	Retaining Ring	1	Yes
17	01-0008	Groove Pin	1	No
18	98-0021	Blocking Ring[1]	1	Yes
19	68-0237	Lift Lever LHRB	1	Yes
	68-0238	Lift Lever RHRB	1	Yes
20	68-0408	Cover[1]	1	Yes
	68-0409	Cover[1]	1	Yes
21	-	Inside Cylinder[1,2]	1	Yes
22	68-3908	Cover Screw Pack[1]	1	Yes
Not Shown	68-2143	Screw Pack	1	Yes
	649	Strike Pack[1]	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

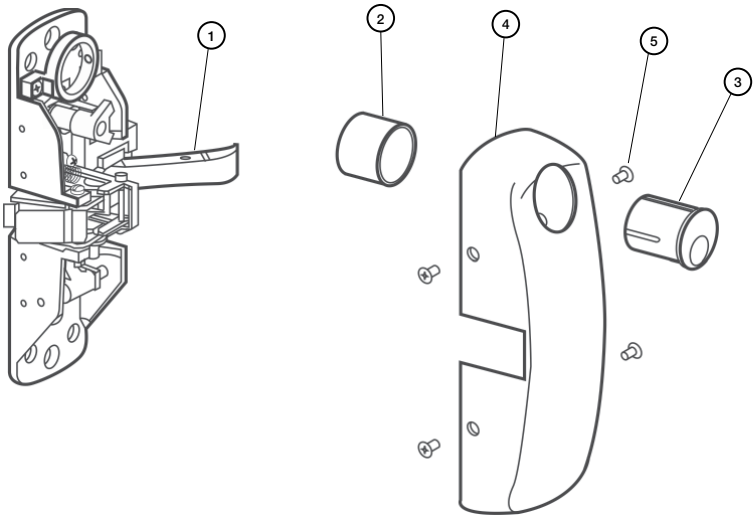
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL/12-8866	68-4104	LHRB	Yes
AL-/GL/12-8866	68-4105	RHRB	

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis Assembly (LHRB)	1	Yes
		—	Chassis Assembly (RHRB)	1	Yes
2	N/A	98-0021	Blocking Ring[1]	1	Yes
3		68-4411	Cylinder[1,2]	1	Yes
4		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

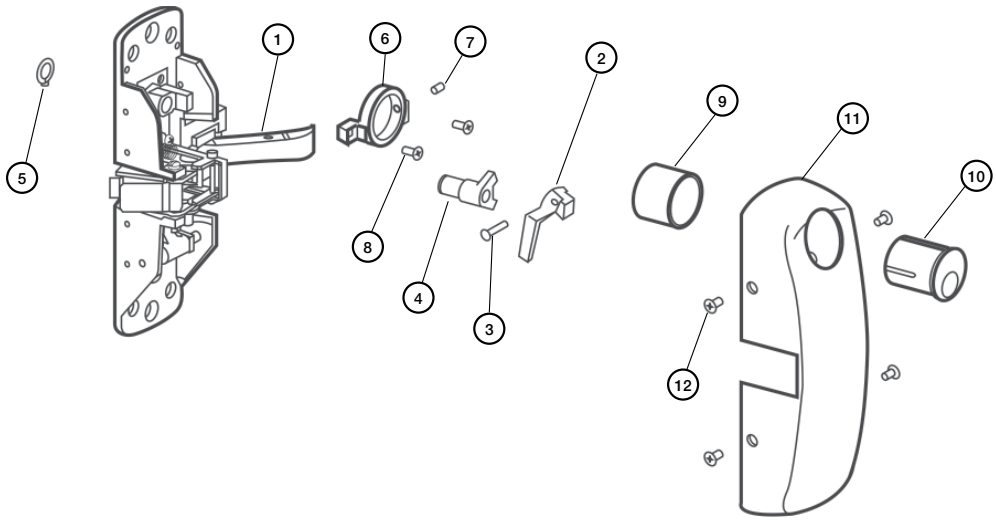
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8866	68-A102	LHRB	Yes
AL-/GL-8866	68-A103	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	-	Chassis Assembly	1	No
2		68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
		68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
3		98-0011	Latchbolt Lever Pivot Pin	1	Yes
4		98-0018	Outside Cylinder Hub	1	Yes
5		01-0005	Retaining Ring	1	Yes
6		98-0020	Inside Cylinder Retainer	1	Yes
7		01-1095	Cylinder Set Screw	1	Yes
8		01-1146	Machine Screw (8-32 x 5/16)	2	Yes
9	N/A	98-0021	Blocking Ring *	1	Yes
10		-	Cylinder[1,3]	1	Yes
11		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
12		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

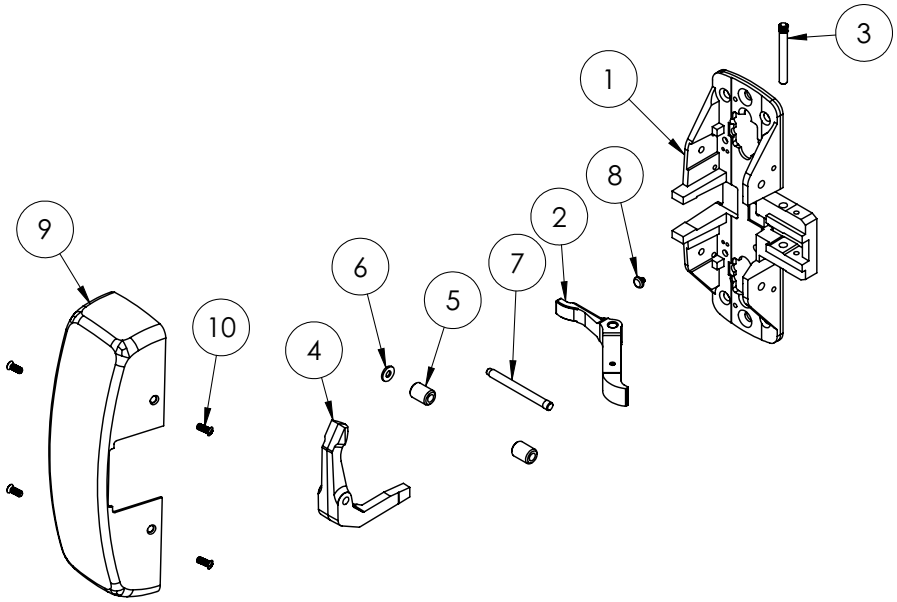
(12-)8904 (12-)8910 (12-)8913
(12-)8915 (12-)8928 (12-)8943
(12-)8944 (12-)8963 (12-)8970
(12-)8971 (12-)8975 (12-)8976

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-) (All Functions Except 16 & 66)	68-2172	LHRB	Yes
	68-2173	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-0339	Chassis	1	No
2		68-1137	Lift Arm	1	Yes
3		68-0239	Pivot Pin	1	Yes
4		68-0337	Left Hand Lift Lever	1	Yes
		68-0338	Right Hand Lift Lever	1	Yes
5		68-0273	Bushing	2	Yes
6		01-9370	Washer	1	Yes
7		68-0271	Pivot Pin (63 Function)	1	Yes
8		68-1294	Stop Pin	1	No
9	N/A	68-0407	Cover[1]	1	Yes
10		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2172 (LHRB)	900 Series Mortise Assembly[1,2,3]	1	Yes
		68-2173 (RHRB)		1	Yes
		68-2143	Screw Pack Standard	1	Yes
		68-2165	Screw Pack (12-)	1	Yes
		C908	Strike Pack LHRB 1 3/4" (C908)[1,3]	1	Yes
		C908	Strike Pack RHRB 1 3/4" (C908)[1,3]	1	Yes

1. Specify finish
2. Specify function
3. Specify hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

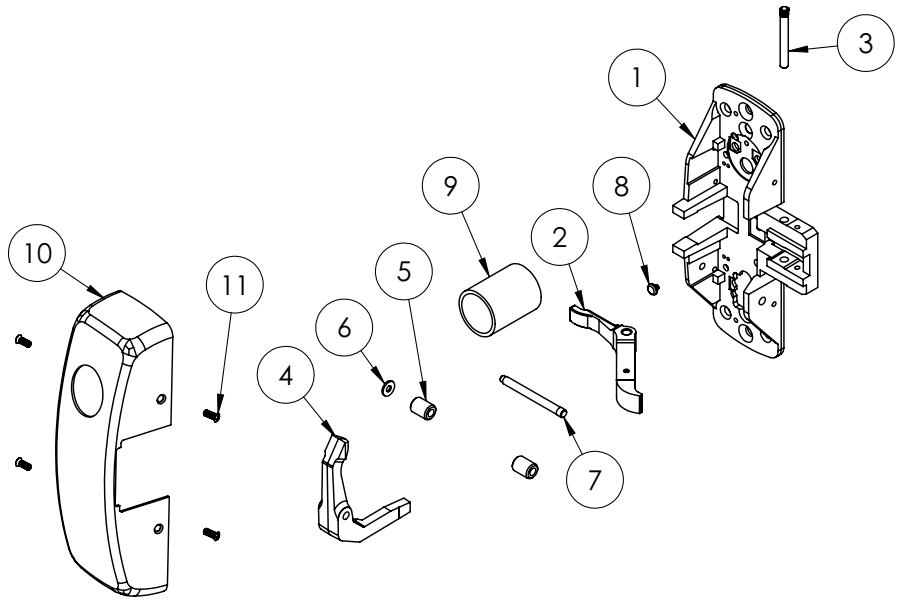
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-)	68-2213	LHRB	Yes
	68-2214	RHRB	Yes

Item	Part No.	Description	Qty	Sellable
1	68-0341	Chassis RHRB	1	No
	68-0342	Chassis LHRB	1	No
2	68-1137	Lift Arm	1	Yes
3	68-0239	Pivot Pin	1	Yes
4	68-0337	Left Hand Lift Lever	1	Yes
	68-0338	Right Hand Lift Lever	1	Yes
5	68-0273	Bushing	2	Yes
6	01-9370	Washer	1	Yes
7	68-0271	Pivot Pin (63 Function)	1	Yes
8	68-1294	Stop Pin	1	No
9	99-0007	Cylinder Blocking Ring[1]	1	Yes
Not Shown	13-0085	Locking Tail	1	Yes
	13-0080	Cylinder Barrel Retainer	1	Yes
	—	Cylinder Assembly[2]	1	Yes
	13-0074	Connecting Screw	2	Yes
10	68-0410	Cover LHRB[1]	1	Yes
	68-0411	Cover RHRB[1]	1	Yes
11	68-3905	Cover Screw Pack[1]	1	Yes
Not Shown	916	Mortise Assy 16 Funtion[1,3]	1	Yes
	966	Mortise Assy 66 Function[1,3]	1	Yes
	68-2143	Screw Pack Standard	1	Yes
	68-2165	Screw Pack (12-)	1	Yes
	C908	Strike Pack LHRB (C908)[3]	1	Yes
	C908	Strike Pack RHRB (C908)[3]	1	Yes

1. Specify finish
2. Specify function
3. Specify hand



A8231 12/17

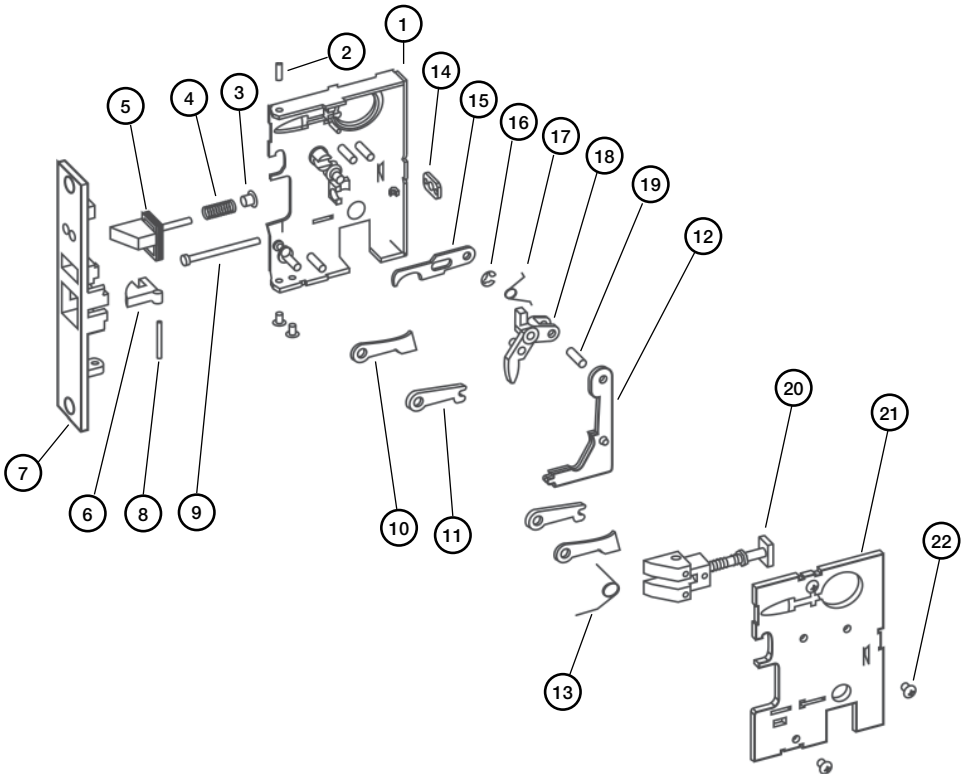
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-0078	Cylinder Set Screw	1	Yes
10	99-0076	Slide Spacer	2	Yes
11	99-0058	Slide Guide	2	Yes
12	99-2059	Lever Slide Assembly	1	Yes

Item	Part No.	Description	Qty.	Sellable
13	99-0061	Spring Thumbpiece Lever	1	No
14	99-0236	Cylinder Screw Support	1	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	01-0098	Retaining Ring	1	Yes
17	99-0063	Spring Guard Bolt Lver	1	Yes
18	99-2389	Latchbolt Lever Assembly	1	Yes
19	99-0212	Pivot Pin Lever Slide	1	Yes
20	99-2247	Latchbolt Assembly	1	Yes
21	99-2361	Cap Assembly	1	No
22	01-1142	Case Screw #8-32 x 1/4	5	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish

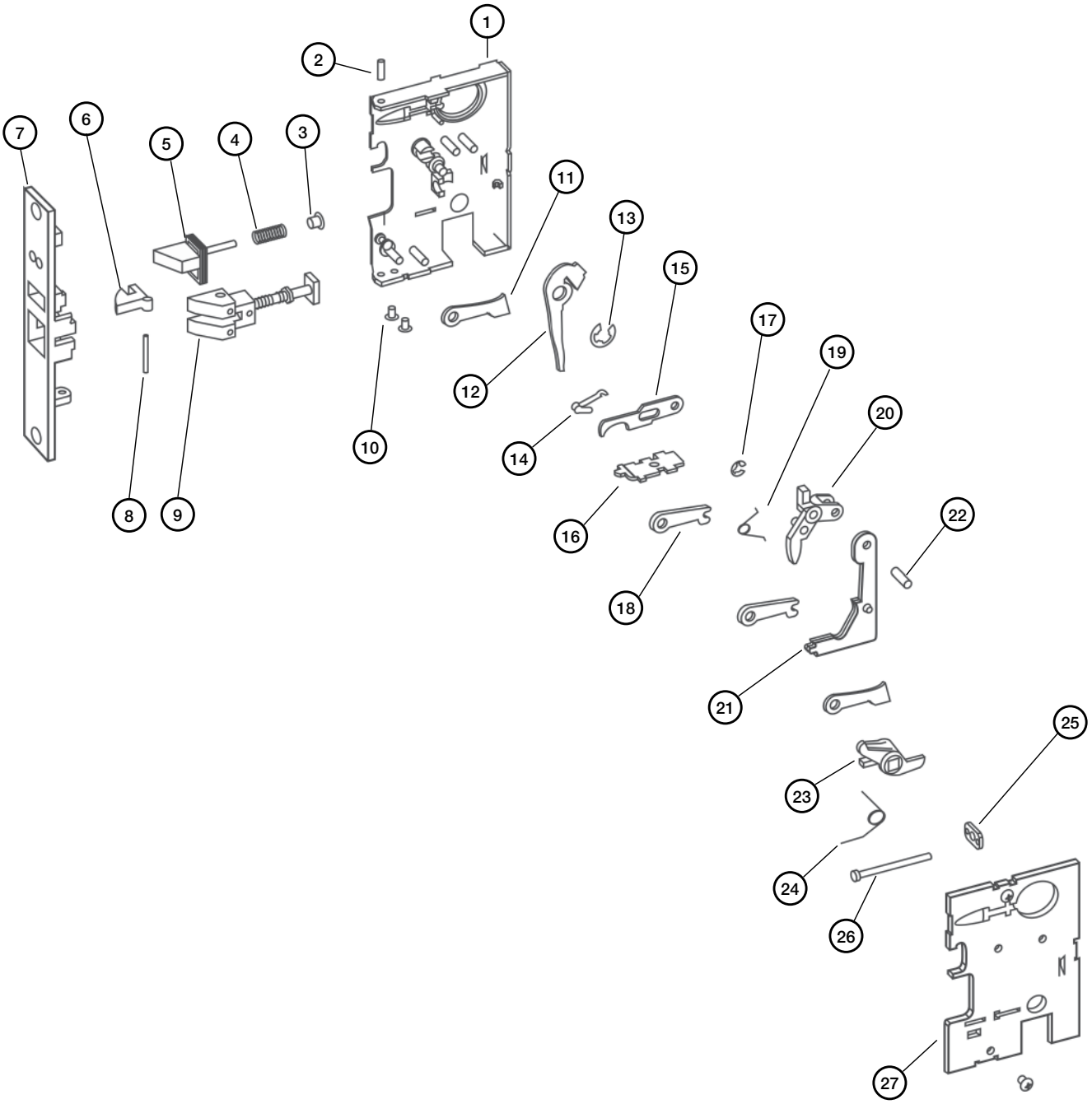
Notes:

- Items 5 and 15 to be sold as a set only.
- For 8313 x ET or 8913 x ET, use 915 Mortise Assembly.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No
-	68-2597	Bridge Rectifier Pack[2]	1	Yes

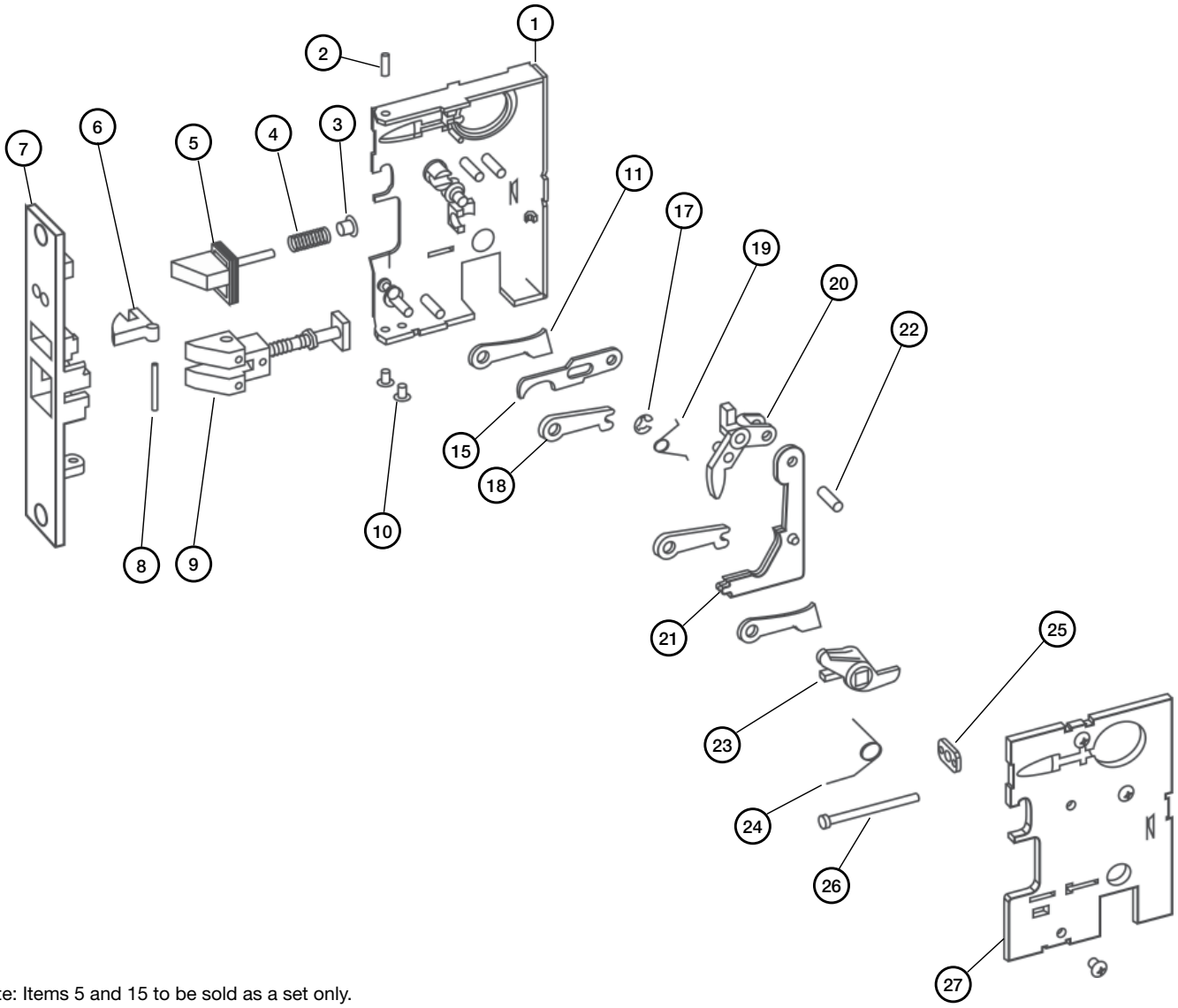
1. Specify finish
2. Use with 975 and 976 only

Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

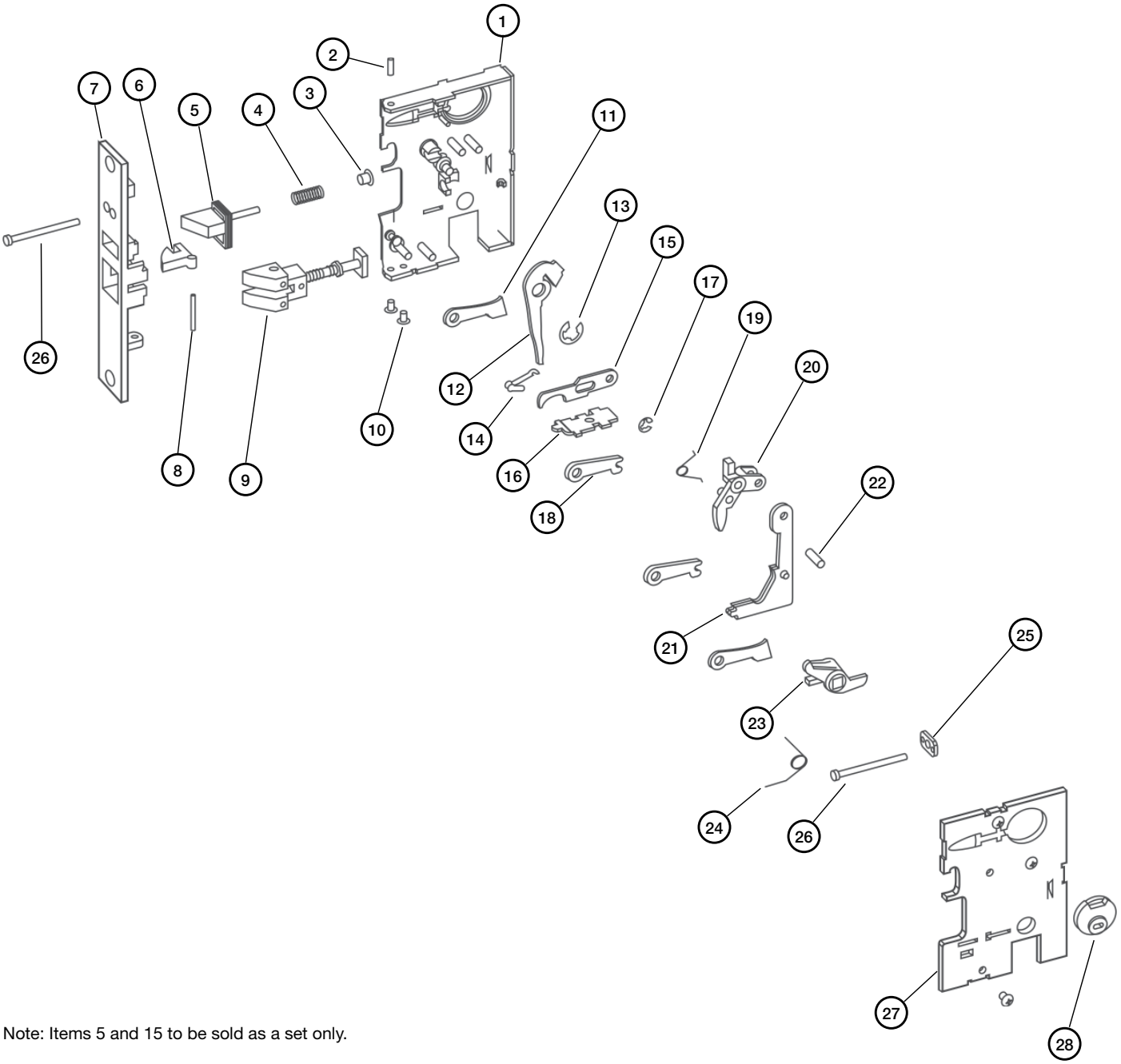
Item	Part No.	Description	Qty.	Sellable
1	99-2352	Case Assy LHRB	1	No
	99-2351	Case Assy RHRB		
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0226	Front LHRB[1]	1	No
	99-0227	Front RHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2387	Latchbolt Lever Assembly LHRB	1	Yes
	99-2388	Latchbolt Lever Assembly RHRB	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	2	Yes
27	99-2361	Cap Assembly LHRB	1	No
	99-2362	Cap Assembly RHRB	1	No
28	13-2162	Cylinder Attachment	1	Yes

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

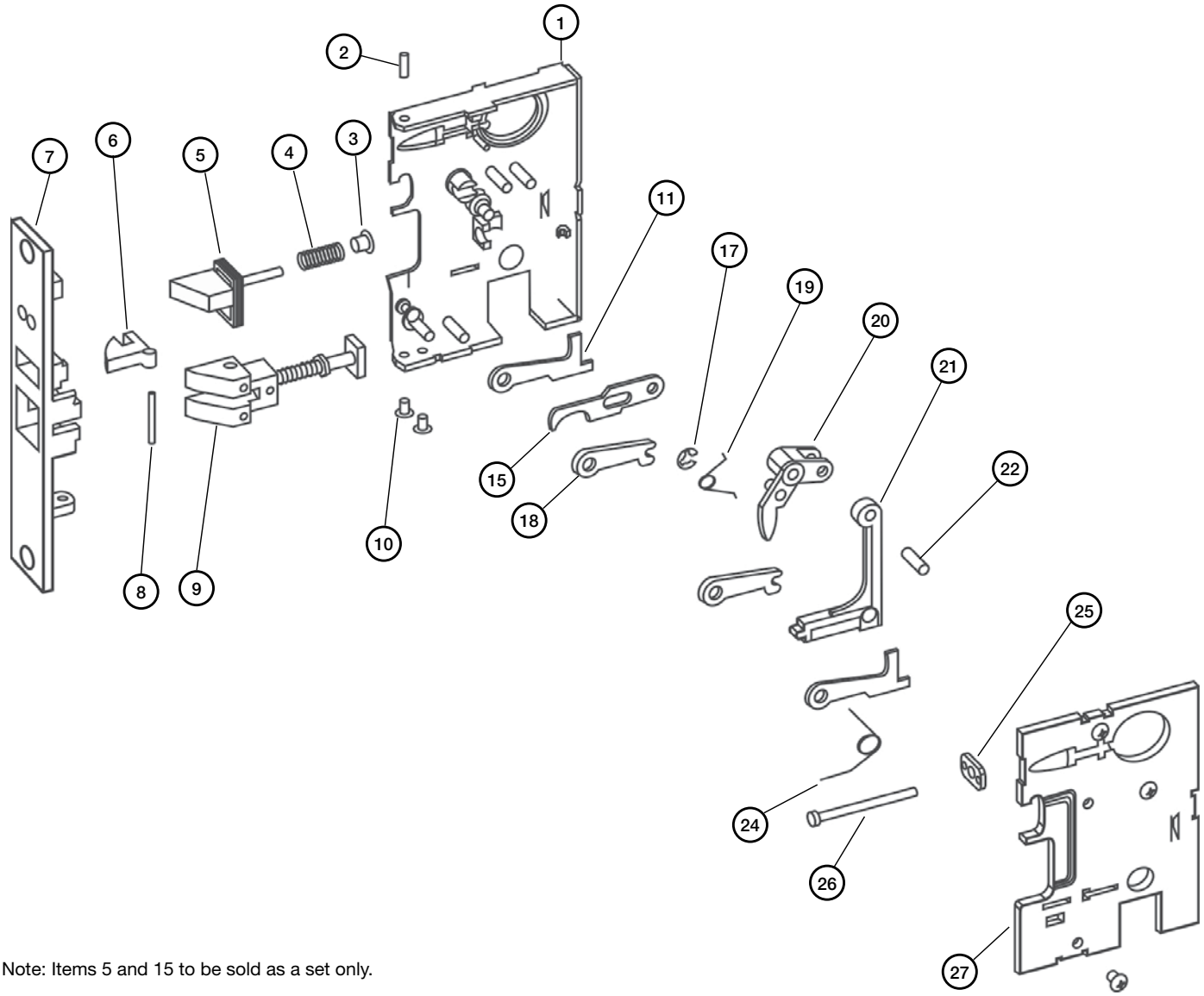
Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

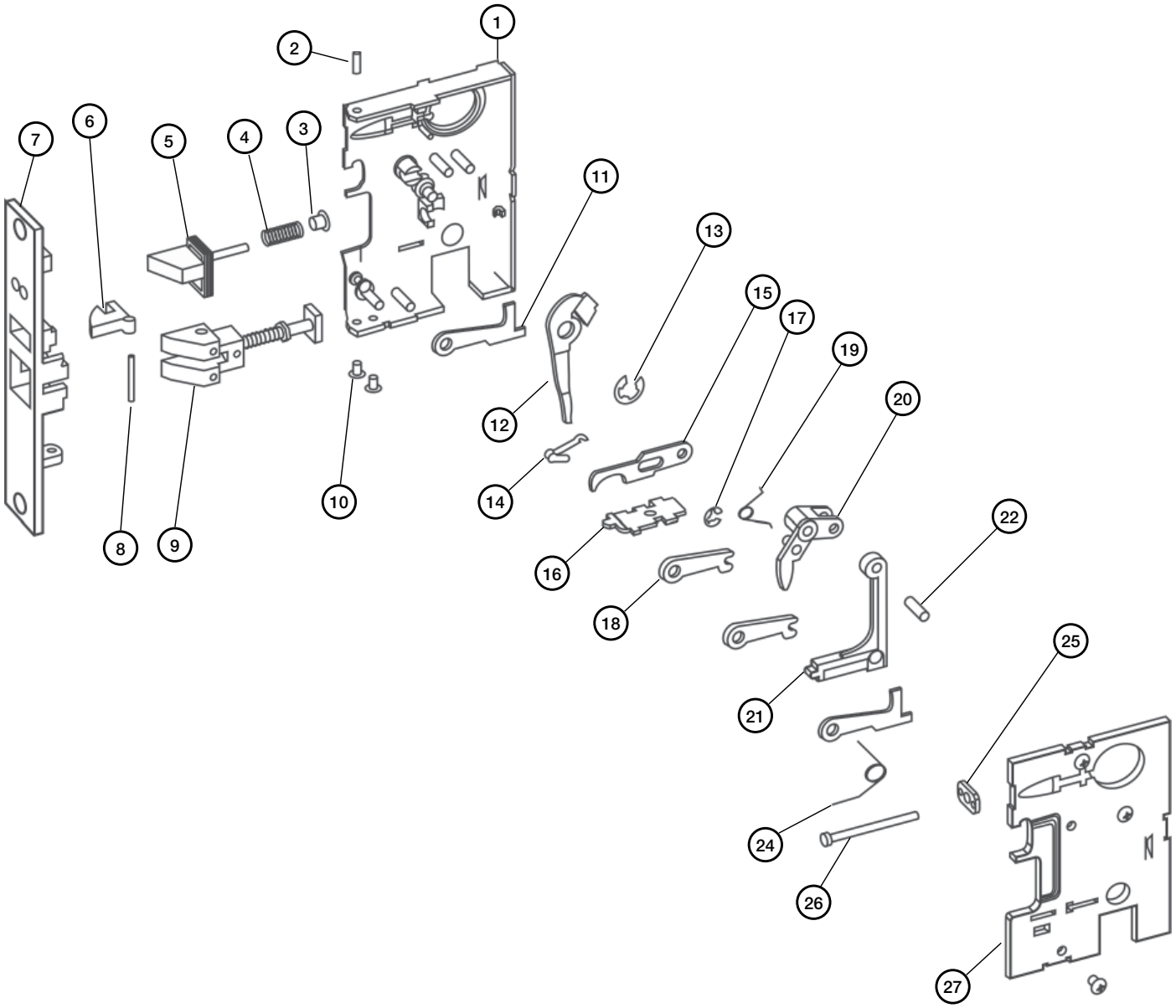
Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy RHRB	1	No
	99-2352	Case Assy LHRB	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

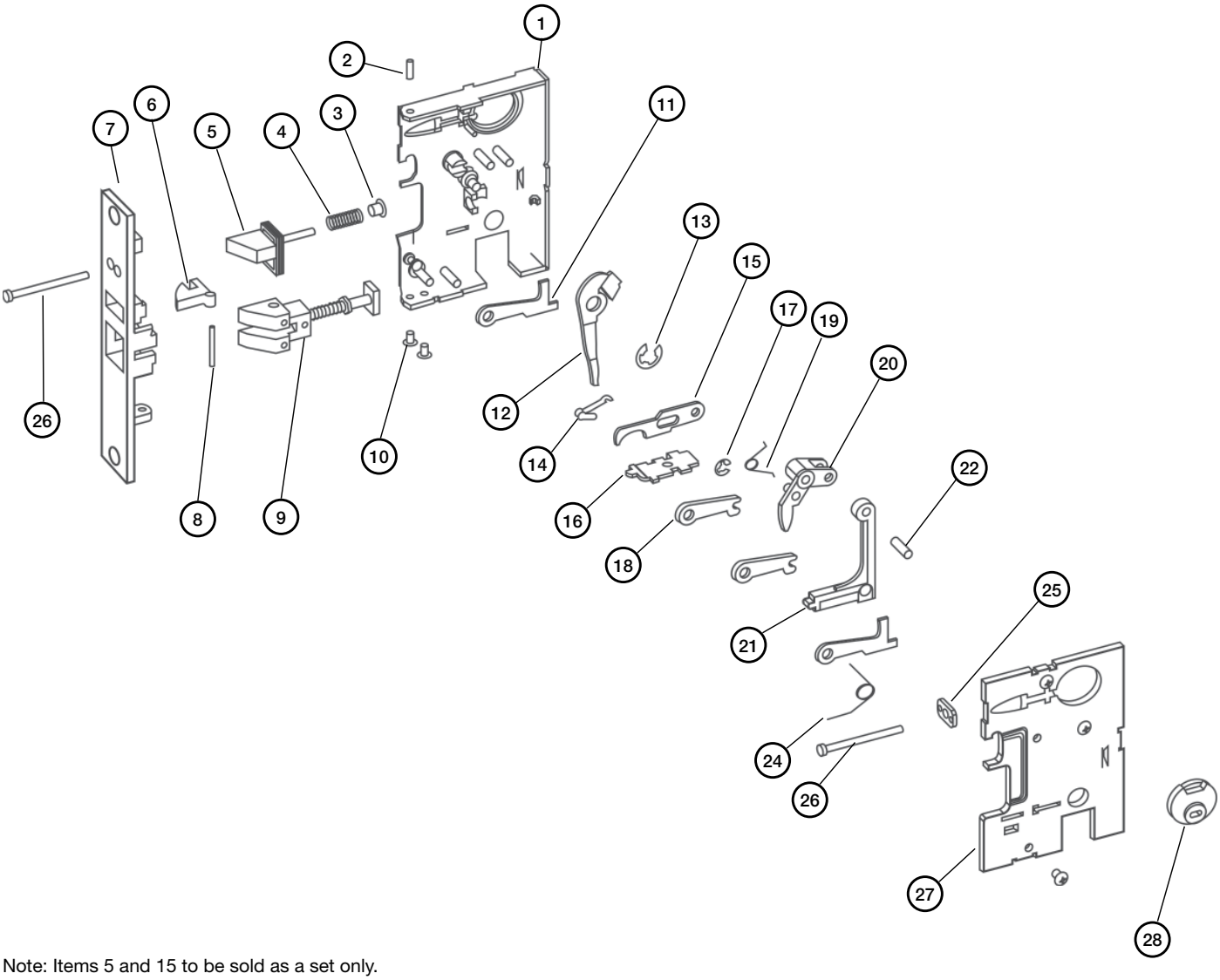
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	99-2352	Case Assy LHRB	1	No
	99-2351	Case Assy RHRB	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2387	Latchbolt Lever Assembly LHRB	1	Yes
	99-2388	Latchbolt Lever Assembly RHRB	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly LHRB	1	No
	99-2362	Cap Assembly RHRB	1	No
28	13-2162	Cylinder Attachment	1	Yes

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Assembly No.	Description	Option	Sellable
68-2702	Wide Stile E Rail Assembly*	(12-) Fire Rated	Yes
68-2703	Wide Stile F Rail Assembly*		Yes
68-2704	Wide Stile G Rail Assembly*		Yes
68-2705	Wide Stile J Rail Assembly*		Yes
68-2724	Narrow Stile E Rail Assembly*		Yes
68-2725	Narrow Stile F Rail Assembly*		Yes
68-2726	Narrow Stile G Rail Assembly*		Yes
68-2727	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		68-0950	Mounting Rail Wide(E)*	1	Yes
		68-0952	Mounting Rail Wide(F)*		Yes
		68-0948	Mounting Rail Wide(J)*		Yes
		68-0949	Mounting Rail Wide(G)*		Yes
		68-0958	Mounting Rail Narrow(E)*		Yes
		68-0955	Mounting Rail Narrow(F)*		Yes
		68-0956	Mounting Rail Narrow(J)*		Yes
		68-0957	Mounting Rail Narrow(G)*		Yes
3		01-1236	#6-32x 3/8" PH FL U'Cut	4	Yes
4		68-0943	Bracket	2	Yes
5		68-0945	Pivot Pin	2	Yes
6		01-0098	Retainer Ring	2	Yes
7		68-0229	Pivot Pin, Push Rail*	2	Yes
8		68-0236	Spring, Rail Arm	2	Yes
9		68-3609	Connecting Arm Assembly	2	Yes
10		68-0615	Push Rail (E)*	1	Yes
		68-0618	Push Rail (F)*		Yes
		68-0616	Push Rail (J)*		Yes
		68-0617	Push Rail (G)*		Yes
11		809	TouchPad Assembly	1	Yes
12		01-4537	Standard Hole Plug	1	Yes

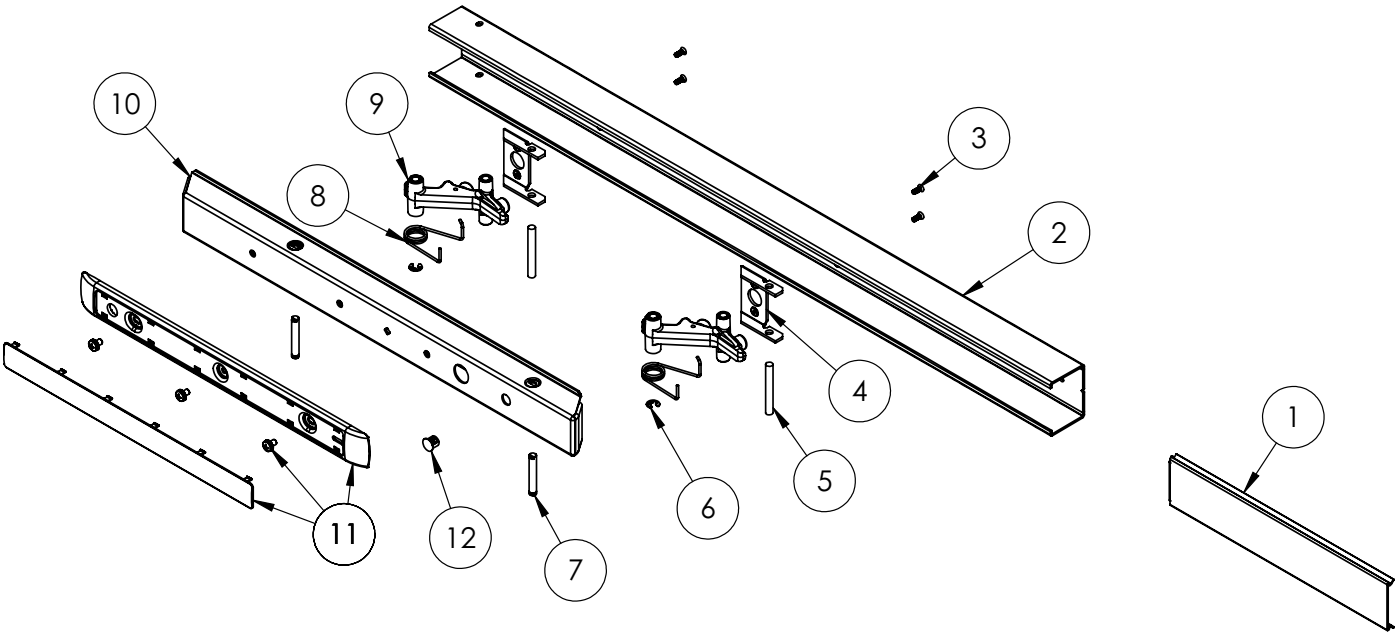
*Specify Finish

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-2703 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Assembly No.	Description	Option	Sellable
68-5542	Wide Stile E Rail Assembly*	(12-56-) (56-)	Yes
68-3212	Wide Stile F Rail Assembly*		Yes
68-3211	Wide Stile G Rail Assembly*		Yes
68-3213	Wide Stile J Rail Assembly*		Yes
68-5578	Narrow Stile E Rail Assembly*		Yes
68-3217	Narrow Stile F Rail Assembly*		Yes
68-3216	Narrow Stile G Rail Assembly*		Yes
68-3218	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		68-0950	Mounting Rail Wide(E)*	1	Yes
		68-0952	Mounting Rail Wide(F)*		Yes
		68-0948	Mounting Rail Wide(J)*		Yes
		68-0949	Mounting Rail Wide(G)*		Yes
		68-0958	Mounting Rail Narrow(E)*		Yes
		68-0955	Mounting Rail Narrow(F)*		Yes
		68-0956	Mounting Rail Narrow(J)*		Yes
		68-0957	Mounting Rail Narrow(G)*		Yes
3		M56AE	Rail Motor Kit, E	1	Yes
		M56AF	Rail Motor Kit, F		Yes
		M56AJ	Rail Motor Kit, J		Yes
		M56AG	Rail motor Kit, G		Yes
4		68-0229	Pivot Pin, Push Rail*	2	Yes
5		68-0236	Spring, Rail Arm	2	Yes
6		01-0098	Retaining Ring	2	Yes
7		809	TouchPad Assembly	1	Yes
8		68-0615	Standard Push Rail, E*	1	Yes
		68-0618	Standard Push Rail, F*		Yes
		68-0616	Standard Push Rail, J*		Yes
		68-0617	Standard Push Rail, G*		Yes
9		68-3609	Connecting Arm Assembly	1	Yes
10		52-1261	56- Input Harness Assembly	2	Yes
11		01-1236	#6-32x3/8" PH FL U'CUT	4	Yes
12		68-0945	Pivot Pin	1	Yes
13		68-0943	Bracket	1	Yes

All Related HK- Assemblies Listed Below

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
19-56-HK-*	68-5515	68-5516	68-5517	68-5518	68-5602	68-5603	68-5604	68-5605	Yes
53-56-HK-*	68-5554*	68-5555*	68-5556*	68-5557*	68-5594*	68-5595*	68-5596*	68-5597*	Yes
53-55-56-HK-*	68-5558*	68-5559	68-5560	68-5561*	68-5598*	68-5599*	68-5600*	68-5601*	Yes
19-53-56-HK-*	68-5519*	68-5520*	68-5521*	68-5522*	68-5610*	68-5611*	68-5612*	68-5613*	Yes
19-53-55-56-HK- *	68-5538*	68-5539*	68-5540*	68-5541*	68-5614*	68-5615*	68-5616*	68-5617*	Yes

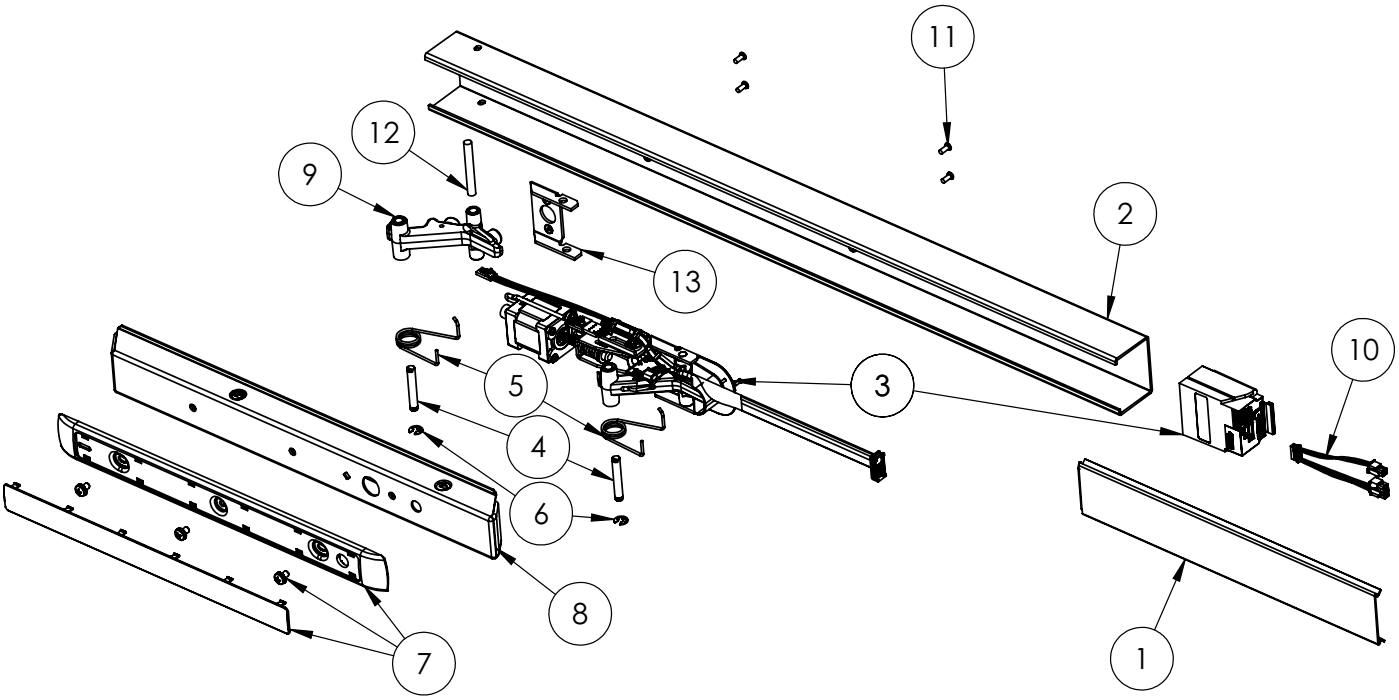
Parts 3-13 Available as Assembly No. 52-3541 for E, 52-3542 for F, 52-3543 for J, 52-3544 for G
*Specify Finish

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-5578 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Assembly No.	Description	Option	Sellable
68-6098	Wide Stile E Rail Assembly*	(59-)	Yes
68-3780	Wide Stile F Rail Assembly*		Yes
68-3781	Wide Stile G Rail Assembly*		Yes
68-3782	Wide Stile J Rail Assembly*		Yes
68-6100	Narrow Stile E Rail Assembly*		Yes
68-3788	Narrow Stile F Rail Assembly*		Yes
68-3789	Narrow Stile G Rail Assembly*		Yes
68-3790	Narrow Stile J Rail Assembly*		Yes
68-6099	Wide Stile E Rail Assembly*	(12-59-)	Yes
68-3784	Wide Stile F Rail Assembly*		Yes
68-3785	Wide Stile G Rail Assembly*		Yes
68-3786	Wide Stile J Rail Assembly*		Yes
68-6101	Narrow Stile E Rail Assembly*		Yes
68-3792	Narrow Stile F Rail Assembly*		Yes
68-3793	Narrow Stile G Rail Assembly*		Yes
68-3794	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	809	TouchPad Assembly	1	Yes
2		68-1027	Push Rail, E*	1	No
		68-1030	Push Rail, F*		Yes
		68-1028	Push Rail, G*		Yes
		68-1029	Push Rail, J*		Yes
3		68-0582	Lockdown Cam[1]	1	Yes
4		01-4537	Standard Hole Plug	1	Yes
5		01-0098	Retaining Ring	2	Yes
6		68-0229	Pivot Pin, Push Rail*	2	Yes
7		68-1049	Rubber Cushion	1	No
8		68-1039	Support Plate	1	No
9		52-1701	59- Wire Guide	1	Yes
10		68-0236	Spring, Rail Arm	2	Yes
11		68-0945	Pivot Pin	2	Yes
12		01-0711	Flanged Nyliner	8	Yes
13		52-4765	59- Connecting Arm	1	No
14		68-0943	Bracket	1	Yes
15		52-0935	Wire Barrier	1	Yes
16		52-4733	59- Harness Sub-Plate Assembly	1	No
		52-4734	59- Harness Sub-Plate Assembly		No
17		01-0610	Wave Spring Washer[1]	1	Yes
18		68-0583	Lockdown Button [1]	1	Yes
19		01-4466	Machine Screw SEMS[1]	1	No
20		01-1236	#6-32X3/8" PH FL U'Cut 6**		Yes
21		68-6127	Connecting Arm	1	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
22	See Chart Above	68-1045	Mounting Rail, E Narrow*	1	Yes
		68-1042	Mounting Rail, F Narrow*		Yes
		68-1043	Mounting Rail, J Narrow*		Yes
		68-1044	Mounting Rail, G Narrow*		Yes
		68-0950	Mounting Rail, E Wide*		Yes
		68-1058	Mounting Rail, F Wide*		Yes
		68-1059	Mounting Rail, J Wide*		Yes
		68-1060	Mounting Rail, G Wide*		Yes
23		68-6090	Insert Assembly, E Wide	1	No
		68-6091	Insert Assembly, F Wide		No
		68-6092	Insert Assembly, J Wide		No
		68-6093	Insert Assembly, G Wide		No
		68-6097	Insert Assembly, E Narrow		No
		68-6094	Insert Assembly, F Narrow		No
		68-6095	Insert Assembly, J Narrow		No
		68-6096	Insert Assembly, G Narrow		No
24		52-1292	Harness Assembly	1	Yes
		52-1293	Harness Assembly		Yes

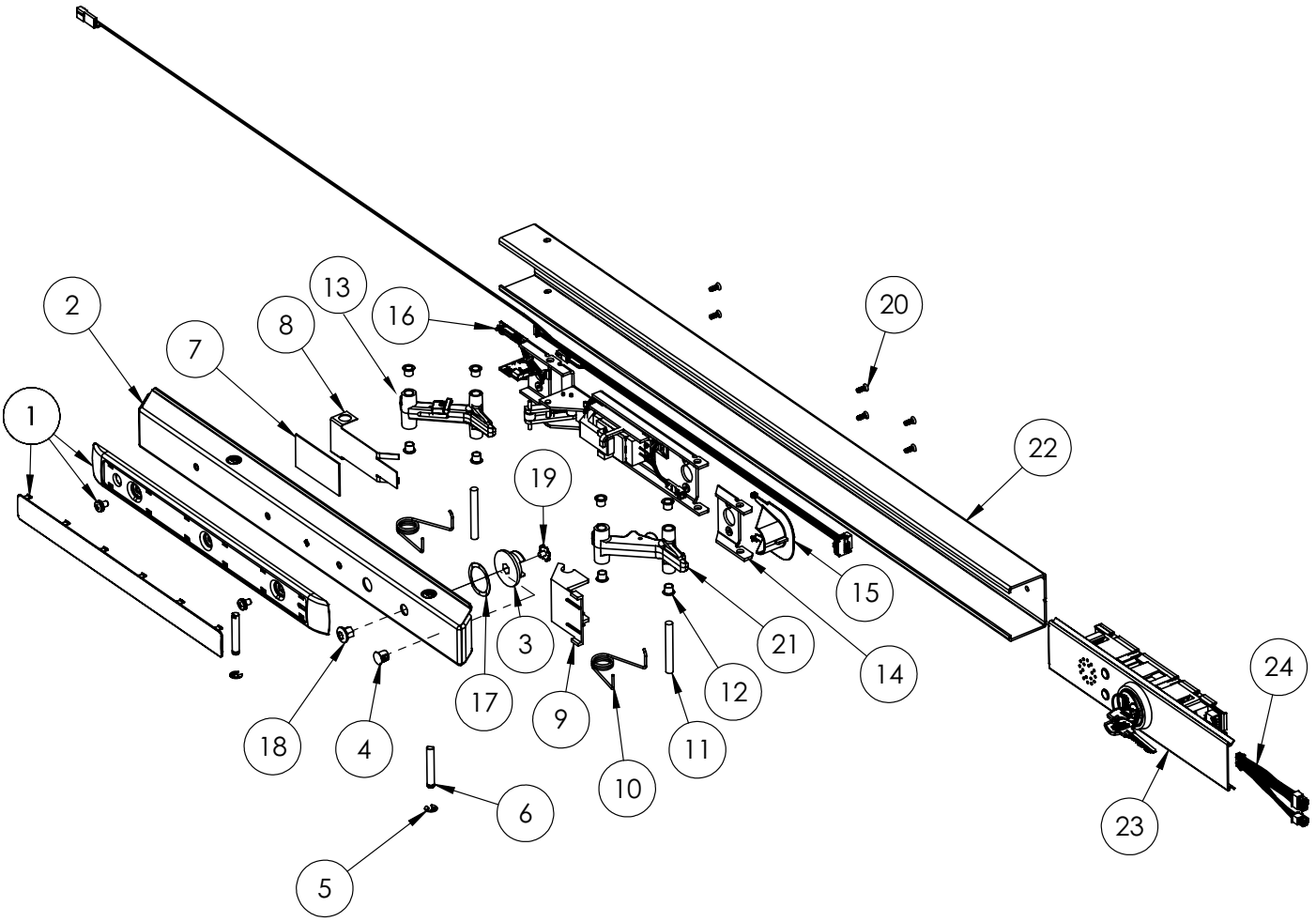
*Specify Finish
**Qty is 6 in Sizes F J G, 4 in Size E
1. Do not use on any 12- Rail Assembly

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-3780 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

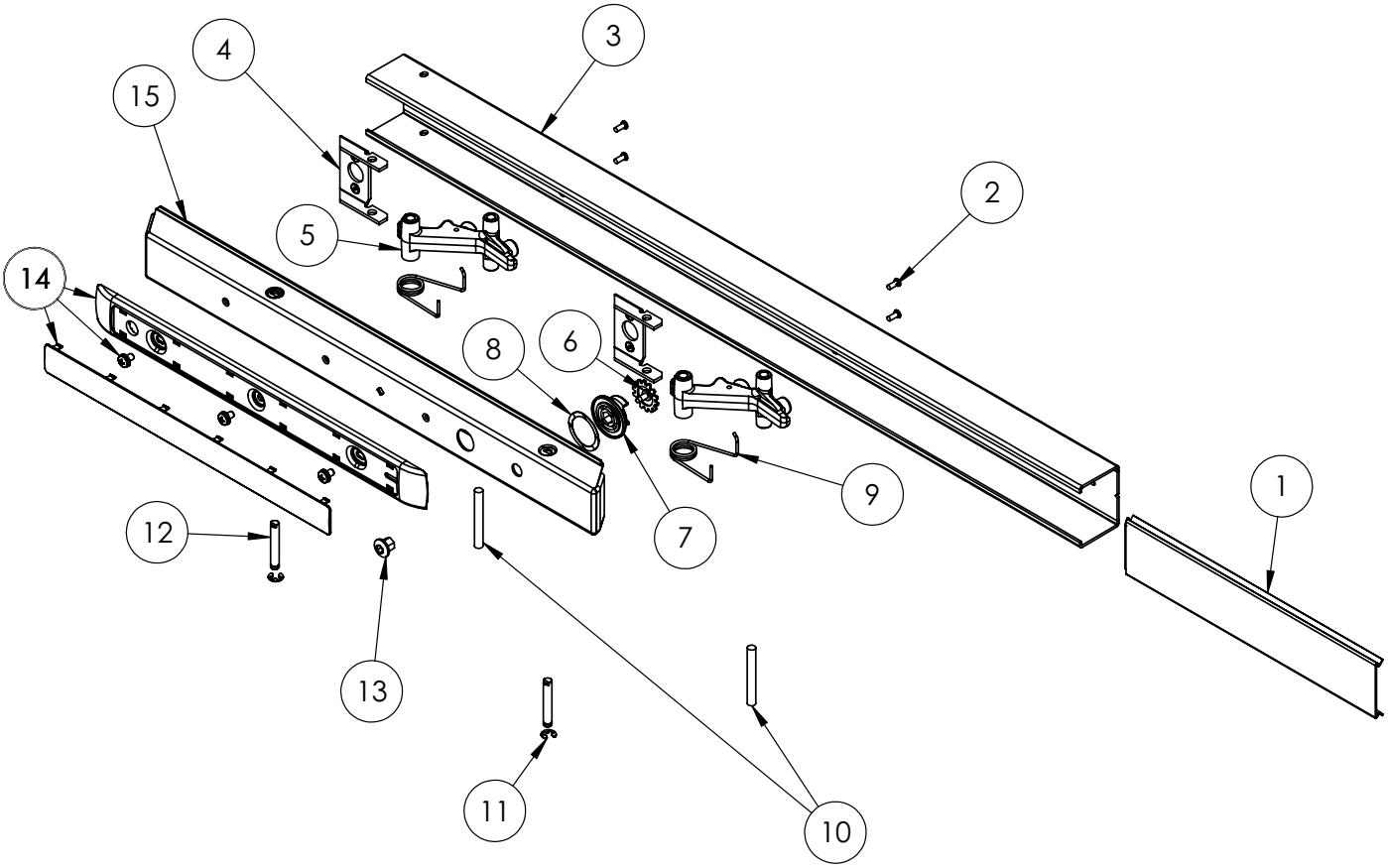
Assembly No.	Description	Option	Sellable
68-2694	Wide Stile E Rail Assembly*	Standard Rails	Yes
68-2695	Wide Stile F Rail Assembly*		Yes
68-2696	Wide Stile G Rail Assembly*		Yes
68-2697	Wide Stile J Rail Assembly*		Yes
68-2716	Narrow Stile E Rail Assembly*		Yes
68-2717	Narrow Stile F Rail Assembly*		Yes
68-2718	Narrow Stile G Rail Assembly*		Yes
68-2719	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		01-1236	#6-32x3/8 PH FL U'Cut	4	Yes
3		68-0950	Mounting Rail, E Wide*	1	Yes
		68-0952	Mounting Rail, F Wide*		Yes
		68-0948	Mounting Rail, J Wide*		Yes
		68-0949	Mounting Rail, G Wide*		Yes
		68-0958	Mounting Rail, E Narrow*		Yes
		68-0955	Mounting Rail, F Narrow*		Yes
		68-0956	Mounting Rail, J Narrow*		Yes
		68-0957	Mounting Rail, G Narrow*		Yes
4		68-0943	Bracket	2	Yes
5		68-3609	Connecting Arm Assembly	2	Yes
6		01-4466	Machine Screw SEMS[1]	1	Yes
7		68-0582	Lockdown Cam[1]	1	Yes
8		01-0610	Wave Spring Washer[1]	1	Yes
9		68-0236	Spring, Rail Arm	2	Yes
10		68-0945	Pivot Pin	2	Yes
11		01-0098	Retaining Ring	2	Yes
12		68-0229	Pivot Pin Push Rail*	2	Yes
13		68-0583	Lockdown Button[1]	1	Yes
14		809	Touch Pad Assembly	1	Yes
15		68-0615	Push Rail, E*	1	Yes
		68-0618	Push Rail, F*		Yes
		68-0616	Push Rail, J*		Yes
		68-0617	Push Rail, G*		Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Assembly 68-2695 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Assembly No.	Description	Option	Sellable
68-2698	Wide Stile E Rail Assembly*	16-	Yes
68-2699	Wide Stile F Rail Assembly*		Yes
68-2700	Wide Stile G Rail Assembly*		Yes
68-2701	Wide Stile J Rail Assembly*		Yes
68-2720	Narrow Stile E Rail Assembly*		Yes
68-2721	Narrow Stile F Rail Assembly*		Yes
68-2722	Narrow Stile G Rail Assembly*		Yes
68-2723	Narrow Stile J Rail Assembly*		Yes

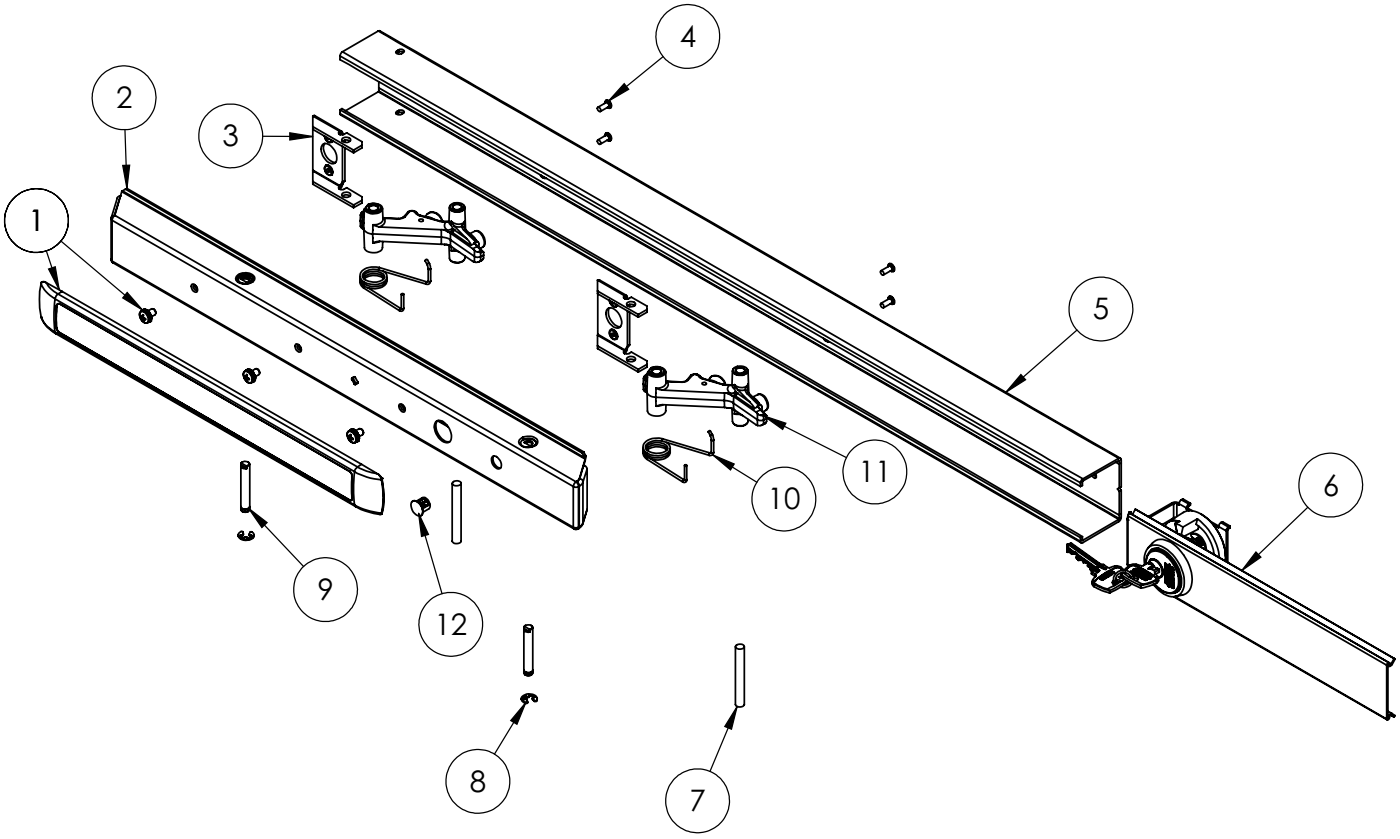
Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	809	Touch Pad Assembly	1	Yes
2		68-0615	Push Rail, E*	1	Yes
		68-0618	Push Rail, F*		Yes
		68-0616	Push Rail, J*		Yes
		68-0617	Push Rail, G*		Yes
3		68-0943	Bracket	2	Yes
4		01-1236	CR-FHMS 6-32X3/8"	4	Yes
5		68-0950	Mounting Rail, E Wide*	1	Yes
		68-0952	Mounting Rail, F Wide*		Yes
		68-0948	Mounting Rail, J Wide*		Yes
		68-0949	Mounting Rail, G Wide*		Yes
		68-0958	Mounting Rail, E Narrow*		Yes
		68-0955	Mounting Rail, F Narrow*		Yes
		68-0956	Mounting Rail, J Narrow*		Yes
		68-0957	Mounting Rail, G Narrow*		Yes
6		816-5	Insert Assembly, E Wide[1]*	1	Yes
		816-1	Insert Assembly, F Wide[1]*		Yes
		816-7	Insert Assembly, J Wide[1]*		Yes
		816-4	Insert Assembly, G Wide[1]*		Yes
		816-2	Insert Assembly, E/F Narrow[1]*		Yes
		816-6	Insert Assembly, J Narrow[1]*		Yes
		816-3	Insert Assembly, G Narrow[1]*		Yes
7		68-0945	Pivot Pin	2	Yes
8		01-0098	Retaining Ring	2	Yes
9		68-0229	Pivot Pin, Push Rail*	2	Yes
10		68-0236	Spring, Rail Arm	2	Yes
11		68-3609	Connecting Arm Assembly	2	Yes
12		01-4537	Standard Hole Plug	1	Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Assembly 68-2699 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

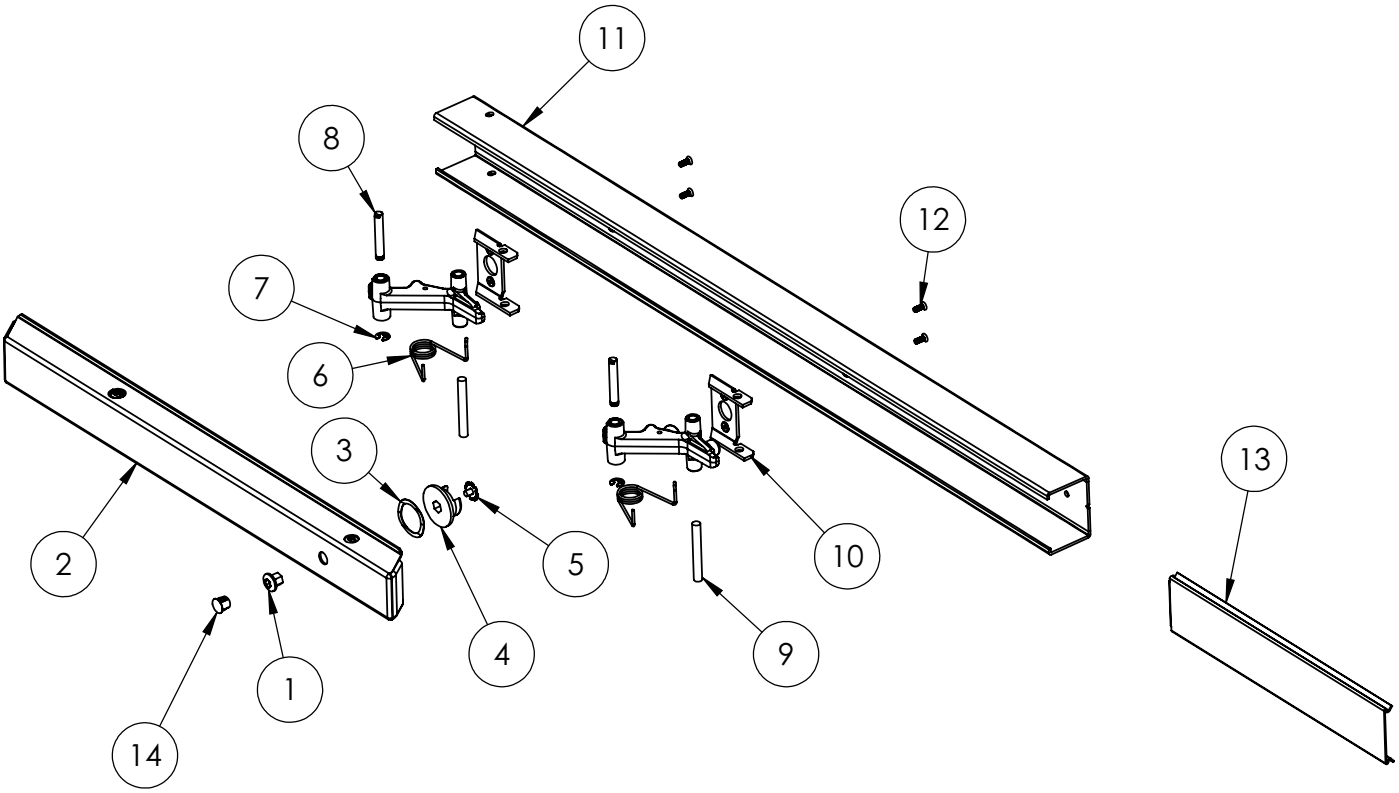
Assembly No.	Description	Option	Sellable
68-2918	E Wide Rail Assembly*	19-	Yes
68-2919	F Wide Rail Assembly*		Yes
68-2921	J Wide Rail Assembly*		Yes
68-2920	G Wide Rail Assembly*		Yes
68-2905	E Narrow Rail Assembly*		Yes
68-2906	F Narrow Rail Assembly*		Yes
68-2908	J Narrow Rail Assembly*		Yes
68-2907	G Narrow Rail Assembly*		Yes
68-2926	12- E Wide Rail Assembly*	12-19-	Yes
68-2927	12- F Wide Rail Assembly*		Yes
68-2929	12- J Wide Rail Assembly*		Yes
68-2928	12- G Wide Rail Assembly*		Yes
68-2913	12- E Narrow Rail Assembly*		Yes
68-2914	12- F Narrow Rail Assembly*		Yes
68-2916	12- J Narrow Rail Assembly*		Yes
68-2915	12- G Narrow Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	68-0583	Lockdown Button[1]	1	Yes
2		68-0736	Push Rail, E*	1	Yes
		68-0739	Push Rail, F*		Yes
		68-0737	Push Rail, J*		Yes
		68-0738	Push Rail, G*		Yes
3		01-0610	Wave Spring Washer[1]	1	Yes
4		68-0582	Lockdown Cam[1]	1	Yes
5		01-4466	SEMS Machine Screw[1]	1	Yes
6		68-0236	Spring, Rail Arm	2	Yes
7		01-0098	Retaining Ring	2	Yes
8		68-0229	Pivot Pin, Push Rail	2	Yes
9		68-0945	Pivot Pin, Mounting Rail	2	Yes
10		68-0943	Bracket	2	Yes
11		68-0950	Mounting Rail, E*	1	Yes
		68-0952	Mounting Rail, F*		Yes
		68-0949	Mounting Rail, J*		Yes
		68-0948	Mounting Rail, G*		Yes
12		01-1236	#6-32X3/8" Machine Screw[1]	4	Yes
13		68-0550	Mounting Rail Insert, E*	1	Yes
		68-0549	Mounting Rail Insert, F*		Yes
		68-0552	Mounting Rail Insert, J*		Yes
		68-0551	Mounting Rail Insert, G*		Yes
14		01-4537	Standard Hole Plug	1	Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Assembly 68-2919 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
AL-	68-4010	68-4011	68-4012	68-4025	68-4022	68-4023	68-4024	Yes
12-AL-	68-4018	68-4019	68-4020	68-4033	68-4030	68-4031	68-4032	Yes
19-AL-	68-4035	68-4036	68-4037	68-4050	68-4047	68-4048	68-4049	Yes
12-19-AL-	68-4043	68-4044	68-4045	68-4058	68-4055	68-4056	68-4057	Yes
53-AL-	68-4716	68-4717	68-4718	68-4723	68-4724	68-4725	68-4726	Yes
12-53-AL-	68-4720	68-4721	68-4722	68-4727	68-4728	68-4729	68-4730	Yes
19-53-AL-	68-4842	68-4843	68-4844	68-4849	68-4850	68-4851	68-4852	Yes
12-19-53-AL-	68-4846	68-4847	68-4848	68-4853	68-4854	68-4855	68-4856	Yes
53-55-AL-	68-4922	68-4923	68-4924	68-4929	68-4930	68-4931	68-4932	Yes
12-53-55-AL-	68-4926	68-4927	68-4928	68-4933	68-4934	68-4935	68-4936	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
TL-	68-5048	68-5049	68-5051	68-5050	68-5009	68-5010	68-5012	68-5011	Yes
16-TL-	68-5052	68-5053	68-5055	68-5054	68-5013	68-5014	68-5016	68-5015	Yes
12-TL-	68-5056	68-5057	68-5059	68-5058	68-5017	68-5018	68-5020	68-5019	Yes
TL- Inactive	68-5060	68-5061	68-5063	68-5062	N/A	N/A	N/A	N/A	Yes
TL- (8895 Only)	68-5164	68-5165	68-5167	68-5166	N/A	N/A	N/A	N/A	Yes
55-TL-(8895 Only)	68-5168	68-5169	68-5171	68-5170	N/A	N/A	N/A	N/A	Yes
55-56-TL-	68-5689	68-5173	68-5174	68-5172	68-5692	68-5176	68-5177	68-5175	Yes
16-55-56-TL-	68-5706	68-5707	68-5708	68-5709	68-5738	68-5739	68-5740	68-5741	Yes
55-56-HK-TL-	68-5722	68-5723	68-5724	68-5725	68-5754	68-5755	68-5756	68-5757	Yes
AL-TL-	N/A	68-5190	68-5191	68-5192	68-5199	68-5196	68-5197	68-5198	Yes
12-AL-TL-	N/A	68-5193	68-5194	68-5195	68-5203	68-5200	68-5201	68-5202	Yes
59-TL-	N/A	68-5178	68-5179	68-5180	N/A	68-5187	68-5188	68-5189	Yes
12-59-TL-	N/A	68-5181	68-5182	68-5183	N/A	68-5187	68-5188	68-5189	Yes
55-AL-TL-	N/A	68-5314	68-5315	68-5316	68-5323	68-5320	68-5321	68-5322	Yes
12-55-AL-TL-	N/A	68-5317	68-5318	68-5319	68-5327	68-5324	68-5325	68-5326	Yes
53-58-TL-	68-5252	68-5253	68-5254	68-5255	68-5264	68-5265	68-5266	68-5267	Yes
12-53-58-TL-	68-5260	68-5261	68-5262	68-5263	68-5272	68-5273	68-5274	68-5275	Yes
16-53-58-TL-	68-5256	68-5257	68-5258	68-5259	68-5268	68-5269	68-5270	68-5271	Yes
53-55-TL-	68-5228	68-5229	68-5230	68-5231	68-5240	68-5241	68-5242	68-5243	Yes
12-53-55-TL-	68-5236	68-5237	68-5238	68-5239	68-5248	68-5249	68-5250	68-5251	Yes
16-53-55-TL-	68-5232	68-5233	68-5234	68-5235	68-5244	68-5245	68-5246	68-5247	Yes
53-TL-	68-5204	68-5205	68-5206	68-5207	68-5216	68-5217	68-5218	68-5219	Yes
12-53-TL-	68-5208	68-5209	68-5210	68-5211	68-5220	68-5221	68-5222	68-5223	Yes
16-53-TL-	68-5212	68-5213	68-5214	68-5215	68-5224	68-5225	68-5226	68-5227	Yes
56-TL-	68-5691	68-5162	68-5163	68-5161	68-5688	68-5159	68-5160	68-5158	Yes
56-HK-TL-	68-5750	68-5751	68-5752	68-5753	68-5718	68-5719	68-5720	68-5721	Yes
16-56-TL-	68-5734	68-5735	68-5736	68-5737	68-5702	68-5703	68-5704	68-5705	Yes
57-TL-	N/A	68-5096	68-5098	68-5097	68-5102	68-5403	68-5105	68-5104	Yes
12-57-TL-	N/A	68-5099	68-5101	68-5100	68-5106	68-5107	68-5109	68-5108	Yes
55-57-TL-	N/A	68-5178	68-5179	68-5180	N/A	68-5181	68-5182	68-5186	Yes
12-55-57-TL-	N/A	68-5184	68-5185	68-5186	N/A	68-5187	68-5188	68-5189	Yes
55-58-TL-	68-5134	68-5135	68-5137	68-5136	68-514	68-5147	68-5149	68-5148	Yes
12-55-58-TL-	68-5142	68-5143	68-5145	68-5144	68-5154	68-5155	68-5157	68-5156	Yes
16-55-58-TL-	68-5138	68-5139	68-5141	68-5140	68-5150	68-5151	68-5153	68-5152	Yes
58-TL-	68-5110	68-5111	68-5113	68-5112	68-5122	68-5123	68-5125	68-5124	Yes
12-58-TL-	68-5118	68-5119	68-5121	68-5120	68-5130	68-5131	68-5133	68-5132	Yes
16-58-TL-	68-5114	68-5115	68-5117	68-5116	68-5126	68-5127	68-5129	68-5128	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	L	M	N	Sellable
LP	68-4242	68-4243	68-4244	Yes
12-LP	68-4250	68-4251	68-4252	Yes
16-LP	68-4246	68-4247	68-4248	Yes
58-LP	68-4340	68-4341	68-4342	Yes
12-58-LP	68-4344	68-4345	68-4346	Yes
19-58-LP	68-4348	68-4349	68-4350	Yes
12-19-58-LP	68-4352	68-4353	68-4354	Yes
56-TL-LP	68-5352	68-5353	68-5354	Yes
16-56-TL-LP	68-5796	68-5797	68-5798	Yes
56-HK-TL-LP	68-5808	68-5809	68-5810	Yes
55-56-TL-LP	68-5348	68-5349	68-5350	Yes
16-55-56-TL-LP	68-5799	68-5800	68-5801	Yes
55-56-HK-TL-LP	68-5811	68-5812	68-5813	Yes
58-TL-LP	68-5356	68-5357	68-5358	Yes
12-58-TL-LP	68-5360	68-5361	68-5362	Yes
55-58-TL-LP	68-5364	68-5365	68-5366	Yes
12-55-58-TL-LP	68-5368	68-5369	68-5370	Yes
19-LP	68-4292	68-4293	68-4294	Yes
12-19-LP	68-4300	68-4301	68-4302	Yes
16-19-LP	68-4296	68-4297	68-4298	Yes
55-LP	68-4305	68-4306	68-4307	Yes
12-55-LP	68-4309	68-4310	68-4311	Yes
19-55-LP	68-4313	68-4314	68-4315	Yes
12-19-55-LP	68-4317	68-4318	68-4319	Yes
55-56-LP	68-4322	68-4323	68-4324	Yes
19-55-56-LP	68-4326	68-4327	68-4328	Yes
16-55-56-LP	68-5769	68-5770	68-5771	Yes
16-19-55-56-LP	68-5775	68-5776	68-5777	Yes
55-56-HK-LP	68-5781	68-5782	68-5783	Yes
19-55-56-HK-LP	68-5787	68-5788	68-5789	Yes
56-LP	68-4331	68-4332	68-4333	Yes
19-56-LP	68-4335	68-4336	68-4337	Yes
16-56-LP	68-5766	68-5767	68-5768	Yes
16-19-56-LP	68-5772	68-5773	68-5774	Yes
56-HK-LP	68-5778	68-5779	68-5780	Yes
19-56-HK-LP	68-5784	68-5785	68-5786	Yes
55-58-LP	68-4357	68-4358	68-4359	Yes
12-55-58-LP	68-4361	68-4362	68-4363	Yes
19-55-58-LP	68-4365	68-4366	68-4367	Yes
12-19-55-58-LP	68-4369	68-4370	68-4371	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
PL-57- (LHRB)	68-6180	68-6181	68-6182	68-6183	68-6196	68-6197	68-6198	Yes
PL-57- (RHRB)	68-6184	68-6185	68-6186	68-6187	68-6200	68-6201	68-6202	Yes
12-PL-57- (LHRB)	68-6188	68-6189	68-6190	68-6191	68-6204	68-6205	68-6206	Yes
12-PL-57- (RHRB)	68-6192	68-6193	68-6194	68-6195	68-6208	68-6209	68-6210	Yes
PL-59- (LHRB)	68-6128	68-6129	68-6130	68-6131	68-6160	68-6161	68-6162	Yes
PL-59- (RHRB)	68-6132	68-6133	68-6134	68-6835	68-6164	68-6165	68-6166	Yes
12-PL-59- (LHRB)	68-6144	68-6145	68-6146	68-6147	68-6168	68-6169	68-6170	Yes
12-PL-59- (RHRB)	68-6148	68-6149	68-6150	68-6151	68-6172	68-6173	68-6174	Yes
PL-55-57- (LHRB)	68-6216	68-6217	68-6218	68-6219	68-6232	68-6233	68-6234	Yes
PL-55-57- (RHRB)	68-6220	68-6221	68-6222	68-6223	68-6836	68-6237	68-6238	Yes
12-PL-55-57- (LHRB)	68-6224	68-6225	68-6226	68-6227	68-6240	68-6241	68-6242	Yes
12-PL-55-57- (RHRB)	68-6228	68-6229	68-6230	68-6231	68-6244	68-6245	68-6246	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
12-53-	68-4595	68-4596	68-4596	68-4597	68-4607	68-4608	68-4609	68-4610	Yes
12-53-56-	68-5544	68-4687	68-4688	68-4689	68-5580	68-4690	68-4691	68-4692	Yes
12-55-	68-2797	68-2798	68-2800	67-2799	68-2809	68-2810	68-2812	68-2811	Yes
12-53-55-	68-4623	68-4624	68-4625	68-4626	68-4635	68-4636	68-4637	68-4638	Yes
12-57-	68-6177	68-2829	68-2826	68-2825	68-2835	68-2836	68-2838	68-2837	Yes
12-55-57-	68-6213	68-4942	68-4944	68-4943	68-4949	68-4950	68-4952	68-4951	Yes
12-58-	68-3044	68-3045	68-3047	68-3046	68-3056	68-3057	68-3059	68-3058	Yes
12-53-58-	68-4647	68-4648	68-4649	68-4650	68-4659	68-4660	68-4661	68-4662	Yes
12-19-53-	68-4735	68-4736	67-4737	68-4738	68-4747	68-4748	68-4749	68-4750	Yes
12-19-55-	68-2939	68-2940	68-2942	68-2941	68-2951	68-2952	68-2954	68-2953	Yes
12-19-57	68-6179	68-2973	68-2976	68-2975	68-2985	68-2986	68-2988	68-2987	Yes
12-19-58-	68-3094	68-3095	68-3097	68-3096	68-3106	68-3107	68-3109	68-3108	Yes
12-19-53-58-	68-4786	68-4787	68-4788	68-4789	68-4798	68-4799	68-4800	68-4801	Yes
12-19-59-	68-6112	68-3801	68-3802	68-3803	68-6114	68-3809	68-3810	68-3811	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
16-53-	68-4599	68-4600	68-4601	68-4602	68-4611	68-4612	68-4613	68-4614	Yes
16-55-	68-2793	68-2794	68-2796	68-2795	68-2805	68-2806	68-2808	68-2807	Yes
16-53-55-	68-4619	68-4620	68-4621	68-4622	68-4631	68-4632	68-4633	68-4634	Yes
16-56-	68-5562	68-5563	68-5564	68-5565	68-5618	68-5619	68-5620	68-5621	Yes
16-53-56-	68-5570	68-5571	68-5572	68-5773	68-5626	68-5627	68-5628	68-5629	Yes
16-53-55-56-	68-5574	68-5575	68-5576	68-5577	68-5630	68-5631	68-5632	68-5633	Yes
16-58-	68-3040	68-3041	68-3043	68-3042	68-3052	68-3053	68-3055	68-3054	Yes
16-53-58-	68-4643	68-4644	68-4645	68-4646	68-4655	68-4656	68-4657	68-4658	Yes
16-53-55-58-	68-4667	68-4668	68-4669	68-4670	68-4675	68-4676	68-4677	68-4678	Yes
16-19-53-	68-4739	68-4740	68-4741	68-4742	68-4751	68-4752	68-4753	68-4754	Yes
16-19-55-	68-2935	68-2936	68-2938	68-2937	68-2947	68-2948	68-2950	68-2949	Yes
16-19-56-	68-5650	68-5651	68-5652	68-5653	68-5634	68-5635	68-5636	68-5637	Yes
16-19-53-56-	68-5513	68-5535	68-5536	68-5537	68-5642	68-5643	68-5644	68-5645	Yes
16-19-53-55-56-	68-5531	68-5532	68-5533	68-5534	68-5646	68-5647	68-5648	68-5649	Yes
16-19-58-	68-3090	68-3091	68-3093	68-3092	68-3102	68-3103	68-3105	68-3104	Yes
16-19-53-58-	68-4782	68-4783	68-4784	68-4785	68-4794	68-4795	68-4796	68-4797	Yes

***For all associated parts in assemblies above, contact factory for availability**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
19-53-	68-4731	68-4732	68-4733	68-4734	68-4743	68-4744	68-4745	68-4746	Yes
19-55-	68-2931	68-2932	68-2934	68-2933	68-2943	68-2944	68-2946	68-2945	Yes
19-56-	68-5511	68-3225	68-3226	68-3224	68-5582	68-3230	68-3231	68-3229	Yes
19-57-	68-6178	68-2965	68-2968	68-2967	68-2977	68-2978	68-2980	68-2979	Yes
19-58-	68-3086	68-3087	68-3089	68-3088	68-3098	68-3099	68-3101	68-3100	Yes
19-59-	68-6111	68-3797	68-3798	68-3799	68-6113	68-3805	68-3806	68-3807	Yes
19-53-56-	68-5512	68-4826	68-4827	68-4828	68-5584	68-4829	68-4830	68-4831	Yes
19-53-55-56-	68-5527	68-4953	68-4954	68-4955	68-5585	68-4956	68-4957	68-4958	Yes
19-53-58-	68-4778	68-4779	68-4780	68-4781	68-4790	68-4791	68-4792	68-4793	Yes

***For all associated parts in assemblies above, contact factory for availability**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
53-	68-4591	68-4592	68-4593	68-4594	68-4603	68-4604	68-4605	68-4606	Yes
55-	68-2789	68-2790	68-2792	68-2791	68-2801	68-2802	68-2804	68-2803	Yes
53-55-	68-4615	68-4616	68-4617	68-4618	68-4627	68-4628	68-4629	68-4630	Yes
53-56-	68-5544	68-4687	68-4688	68-4689	68-5580	68-4690	68-4691	68-4692	Yes
53-55-56-	68-5545	68-4693	68-4694	68-4695	68-5581	68-4696	68-4697	68-4698	Yes
57-	68-6176	68-2815	68-2818	68-2817	68-2827	68-2828	68-2830	68-2829	Yes
55-57-	68-6212	68-4938	68-4940	68-4939	68-4945	68-4946	68-4948	68-4947	Yes
58-	68-3036	68-3037	68-3039	68-3038	68-3048	68-3049	68-3051	68-3050	Yes
53-58-	68-4639	68-4640	68-4641	68-4642	68-4651	68-4652	68-4653	68-4654	Yes
53-55-58-	68-4663	68-4664	68-4665	68-4666	68-4675	68-4676	68-4677	68-4678	Yes

- **For all associated parts in assemblies above, contact factory for availability**
- **Specify finish**

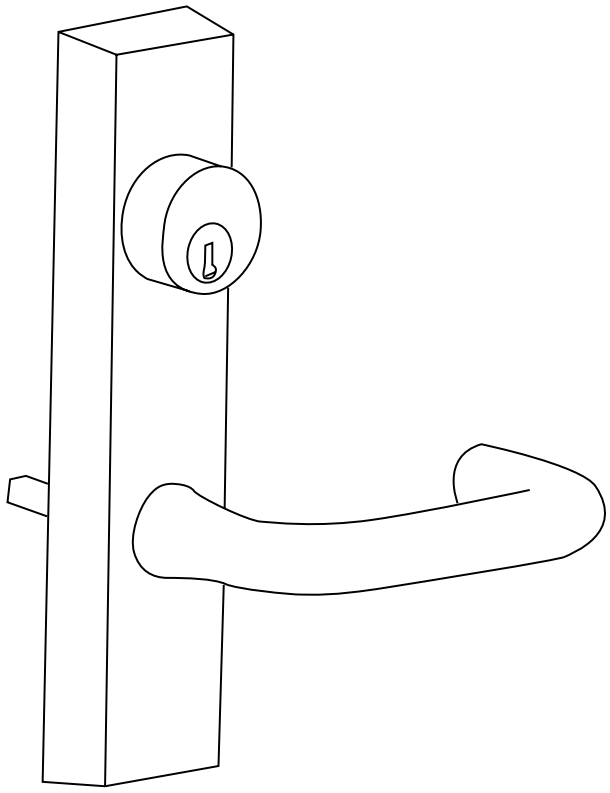
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Exit Devices				
	8300	AD8400 MD8400	8500	AD8600 MD8600 WD8600	SP8600[2] PP8600[2] PR8600[2]
04	704	—	704	—	—
	744[1]	—	744[1]	—	—
06	—	706-4	—	706-4	706-6
	—	746-4[1]	—	746-4[1]	746-6[1]
10	710	710-4	710	710-4	710-6
	740[1]	740-4[1]	740[1]	740-4[1]	740-6[1]
13	713	713-4	713-8	713-4	713-6
	743[1]	743-4[1]	743-8[1]	743-4[1]	743-6[1]
15	715	715-4	715-8	715-4	715-6
16	—	—	—	—	—
73	—	773-4	773-8	773-4	773-6
74	—	774-4	774-8	774-4	774-6
75	775	—	—	—	—
76	776	—	—	—	—
77	—	—	—	—	—
78	—	—	—	—	—

1. 740, 743, 744 & 746 are freewheeling levers
2. Designates discontinued products



A8231 12/17

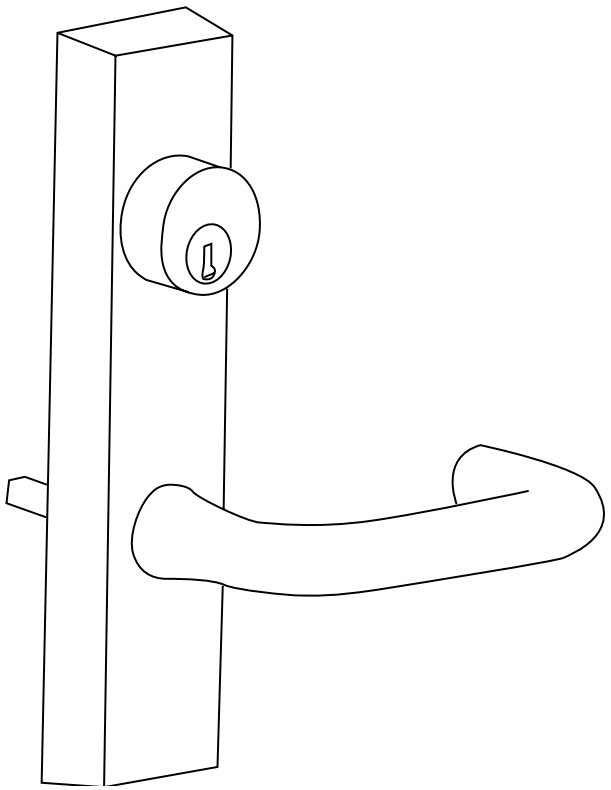
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Exit Devices						
	LS8600 LP8600 LR8600	**8700 FM8700 HC48700 HC8700**	**NB8700**	**SP8700[2] PP8700[2] PR8700[2]**	**8800**	**8888 HC8800**	**8900**
04	—	—	—	—	704	704	704
	—	—	—	—	744[1]	744[1]	744[1]
06	706-6	706	706-8	706-8	706-8	706-8	—
	746-6[1]	746[1]	746-8	746-8[1]	746-8[1]	746-8[1]	—
10	710-6	710	710	710	710	710	710
	740-6[1]	740[1]	740	740[1]	740[1]	740[1]	740[1]
13	713-6	713	—	713-8	713-8	713-8	713
	743-6[1]	743[1]	743-8[1]	743-8[1]	743-8[1]	743-8[1]	743[1]
15	715-6	715	715-8	715-8	715-8	715-8	715
16	—	—	—	—	716	—	716
73	773-6	773	773-8	773-8	—	—	—
74	774-6	774	774-8	774-8	—	—	—
75	—	—	—	—	775-8	775-8	775
76	—	—	—	—	776-8	776-8	776
77	—	—	—	—	777-8	777-8	777
78	—	—	—	—	778-8	778-8	778

1. 740, 743, 744 & 746 are freewheeling levers
2. Designates discontinued products



A8231 12/17

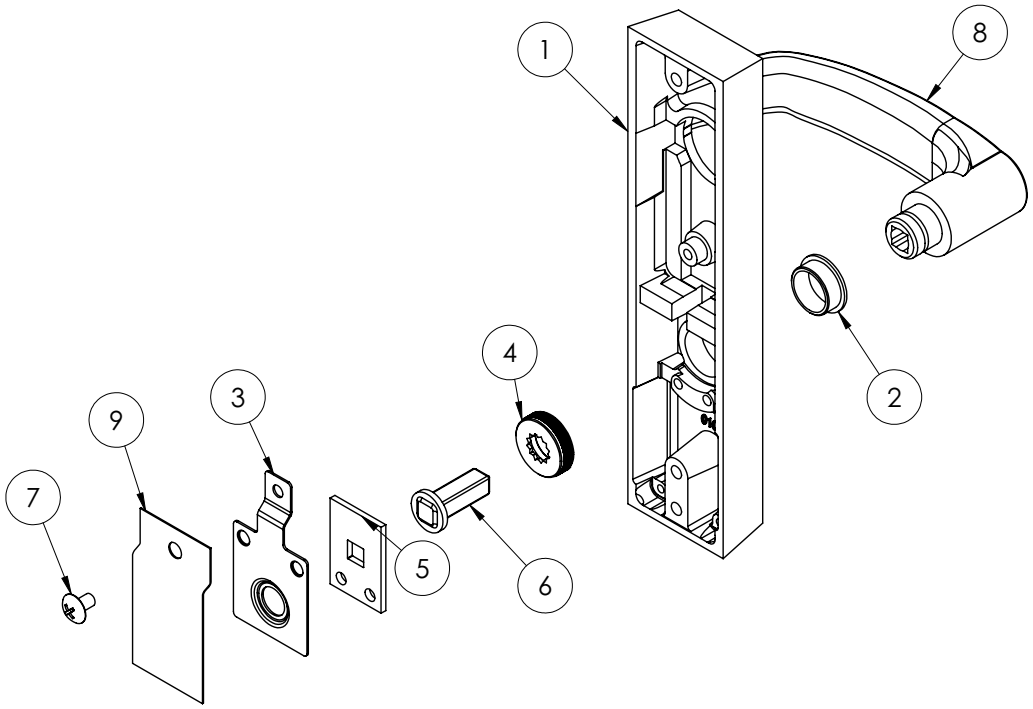
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0427	ET Case (704)	1	No
	97-0429	ET Case (710)	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	97-0522	Hub Plate (704/710)	1	Yes
6	97-0573	Spindle (704/710)	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	—	Lever Handle[1,2]	1	Yes
9	A6407	Information Tag	1	No
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

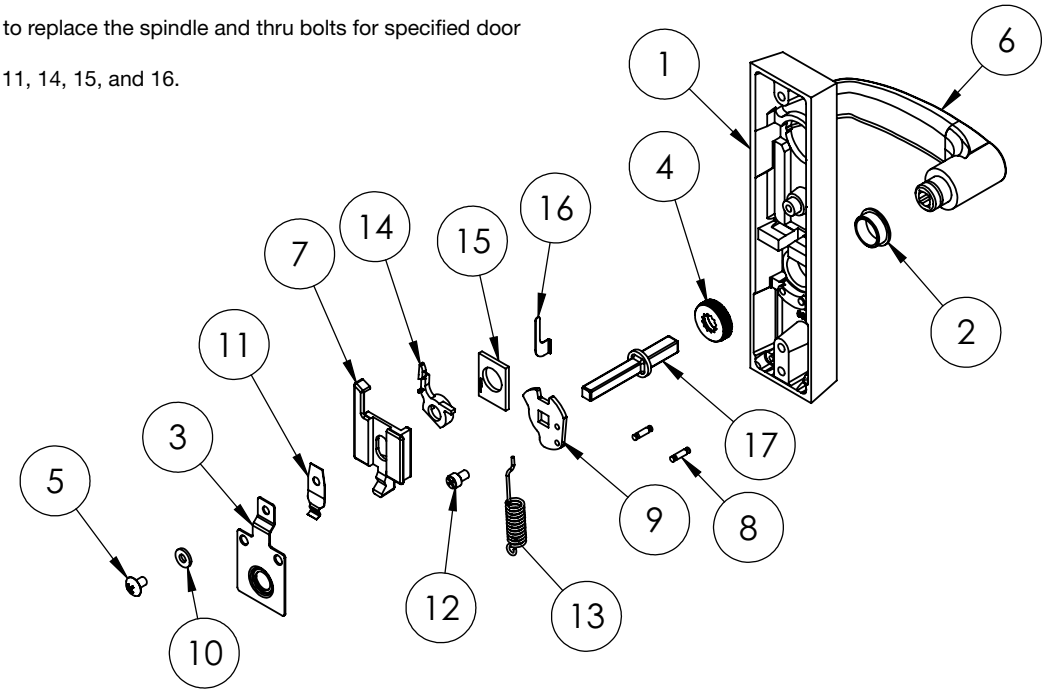
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
Not Shown	—	Cylinder Assembly[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
7	97-0355	Locking Slide (706) (607-2)	1	Yes
	97-0356	Locking Slide (713) (607-1)	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0528	Hub Plate (Std)	1	Yes
10	97-0557	Fusible Link	1	Yes
11	97-0571	Locking Slide Spring	1	Yes
12	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
13	97-0425	Hub Spring (Std)	1	Yes
14	97-0558	Slide Support	1	No
15	97-0563	Spring Support	1	No
16	97-0564	Return Spring	1	No
17	97-0549	Spindle (1 3/4" Door) (730-1)	1	Yes
	97-0550	Spindle (2" Door) (730-2)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-3)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 5, 7, 10, 11, 14, 15, and 16.



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

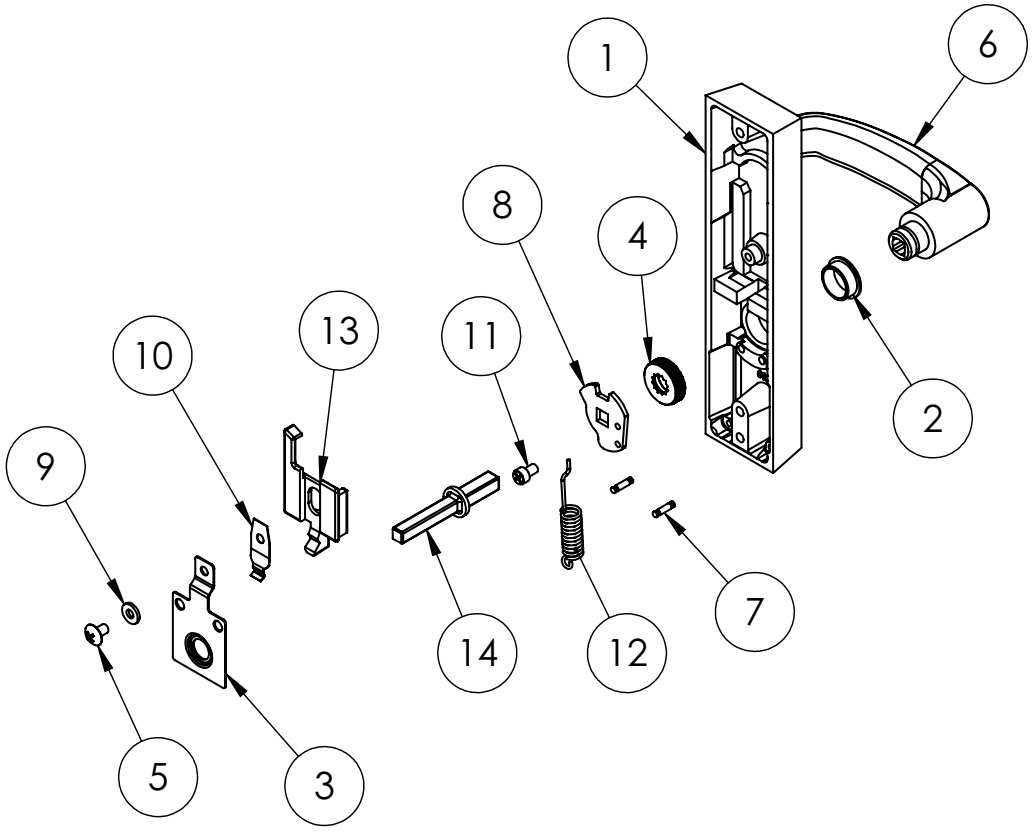
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	730-1	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-2	Spindle Retrofit Kit (2" Door)	1	Yes
	730-3	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

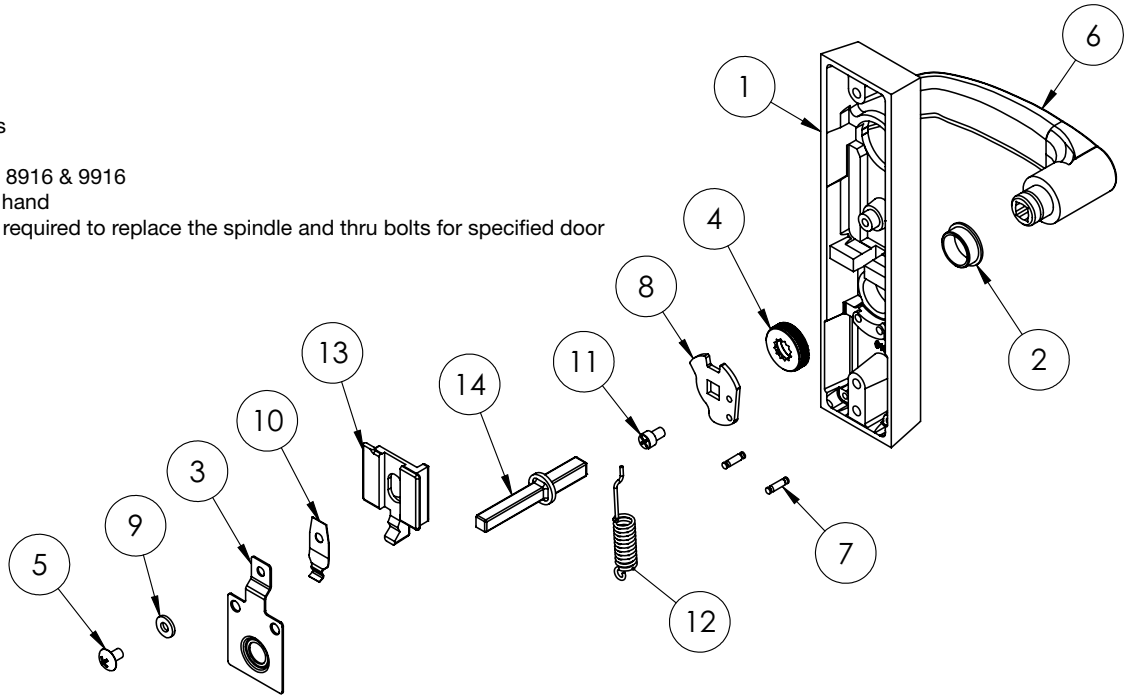
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0427	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
7	01-4507	1/8" X 1/2' Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
Not Shown	—	Cylinder[1,2,2a]	1	Yes
	97-0350	Cylinder Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	13-0086	Backplate (8816 Only)	1	Yes
	13-0074	Connecting Screw (8816 Only)	2	Yes
	13-0075	Connecting Screw (8816 Only) (2 1/2" Door And Over)	2	Yes
	13 97-0439	Locking Slide (716)	1	Yes
14	97-0549	Spindle (1 3/4" Door) (730-1)	1	Yes
	97-0550	Spindle (2" Door) (730-2)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-3)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	1	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	1	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	1	Yes

1. Specify finish
2. Specify cylinder size
2a. By keying Requirements
2b. #34 Cylinder for 8816
#46 Mortise cylinder for 8916 & 9916
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

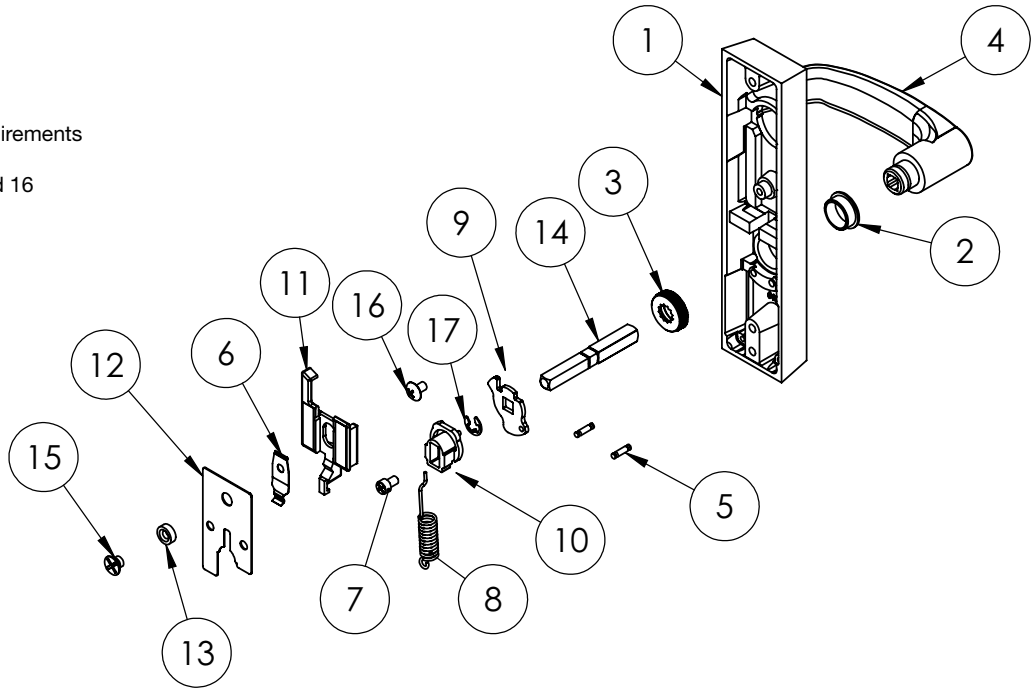
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0347	Locking Slide Spring	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	97-0571	Locking Slide Spring		Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0478	Lower Hub Plate	1	Yes
10	97-0479	Spindle Lock	1	Yes
11	97-0475	Locking Slide (743)	1	Yes
12	97-0581	Retaining Plate	1	Yes
13	97-0582	Spacer	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	01-1479	Cr-Fhms #10-32 X 1/2"	1	Yes
16	01-1183	Ct-Thms #10-32 X 5/16"	1	Yes
17	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 6, 11, and 16



A8231 12/17

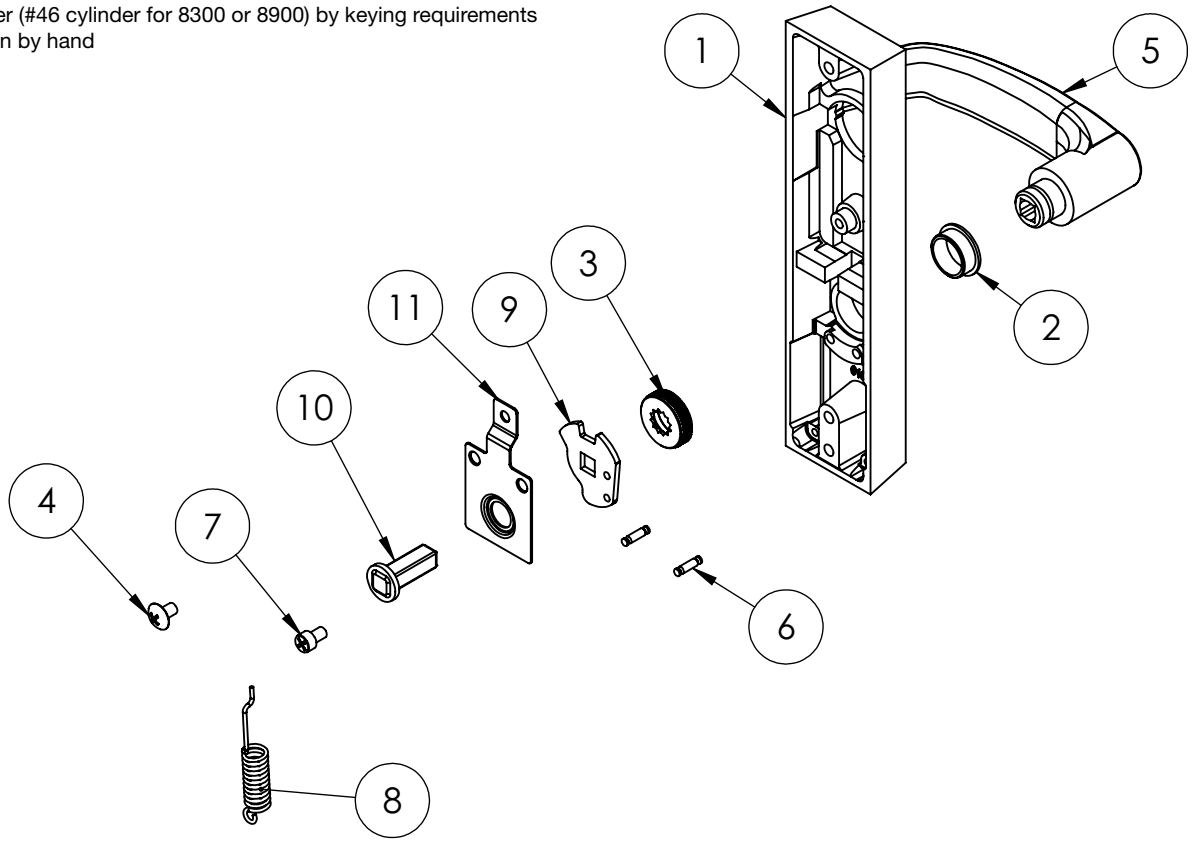
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case (740)	1	No
	97-0427	ET Case (744)	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
5	—	Lever Handle[1,2]	1	Yes
6	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0528	Hub Plate	1	Yes
10	97-0573	Spindle	1	Yes
11	68-1393	Retaining Plate	1	Yes
Not Shown	—	Rim Cylinder (744 Only)[1,2]	1	Yes
	13-0086	Backplate (744 Only)	1	Yes
	13-0074	Connecting Screw (744 Only)	2	Yes
	13-0075	Connecting Screw (744 Only) (2 1/2" Door And Over)	2	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #34 cylinder (#46 cylinder for 8300 or 8900) by keying requirements
3. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

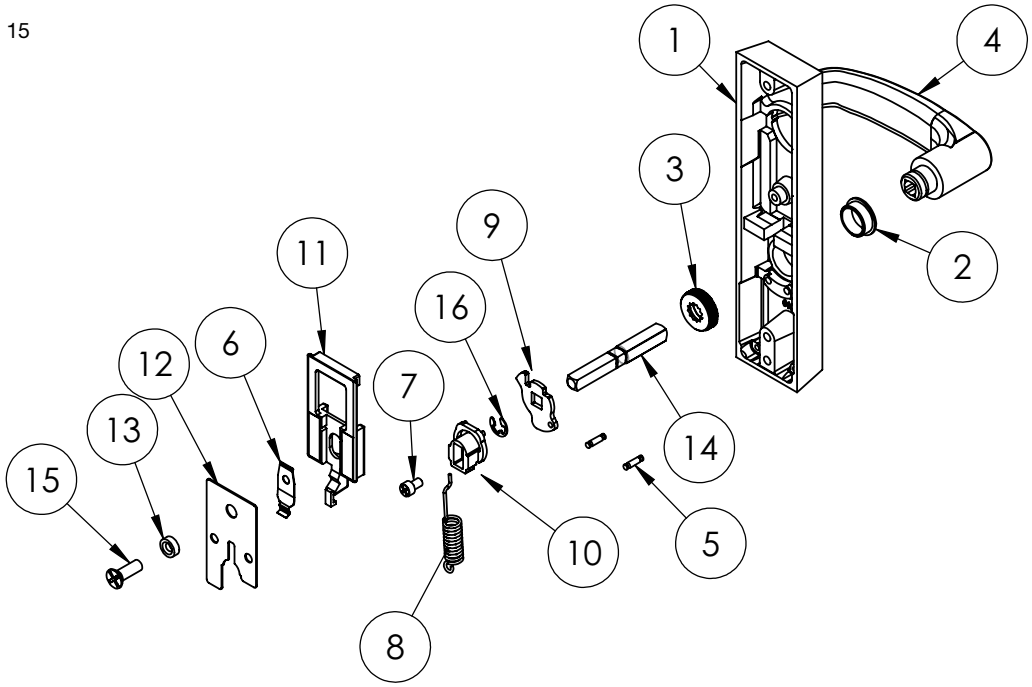
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	97-0347	Locking Slide Spring	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	97-0571	Locking Slide Spring W/ Bl Dyk	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0478	Lower Hub Plate	1	Yes
10	97-0479	Spindle Lock	1	Yes
11	97-0476	Locking Slide (746 Function)	1	Yes
12	97-0581	Retaining Plate	1	Yes
13	97-0582	Spacer	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
16	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 6, 11, and 15



A8231 12/17

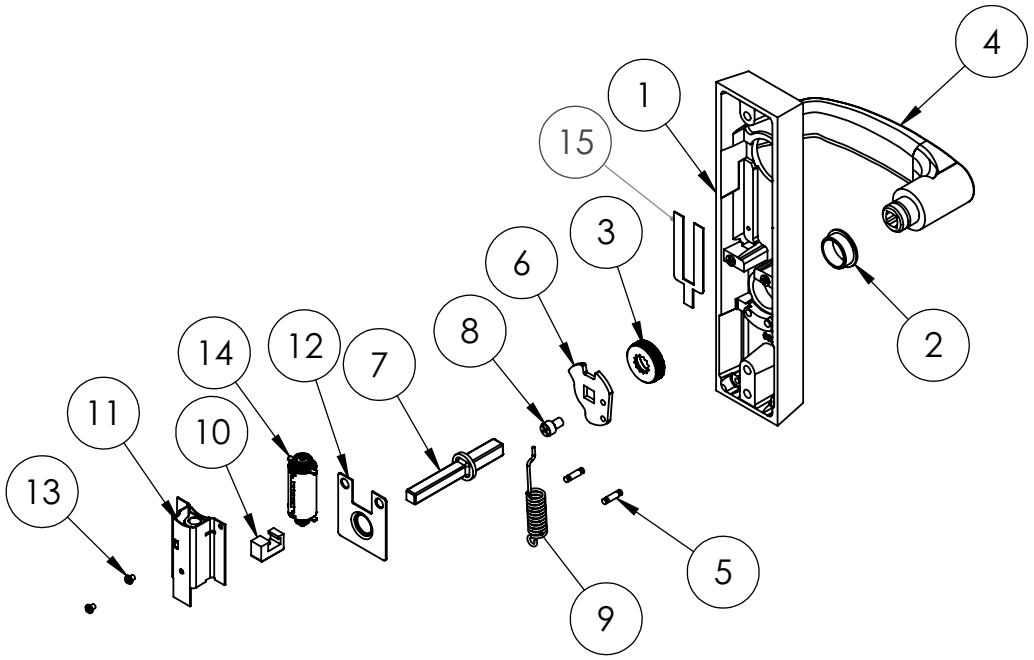
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0528	Hub Plate	1	Yes
7	97-0549	Spindle (1 3/4" Door)	1	
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	
8	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0329	Locking Tail	1	Yes
11	97-3932	Solenoid Cover Assembly (Fail Secure)	1	Yes
12	68-1402	Retainer Plate, Electrical Function	1	Yes
13	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
14	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
15	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	

1. Specify finish
2. Specify lever design by hand



A8231 12/17

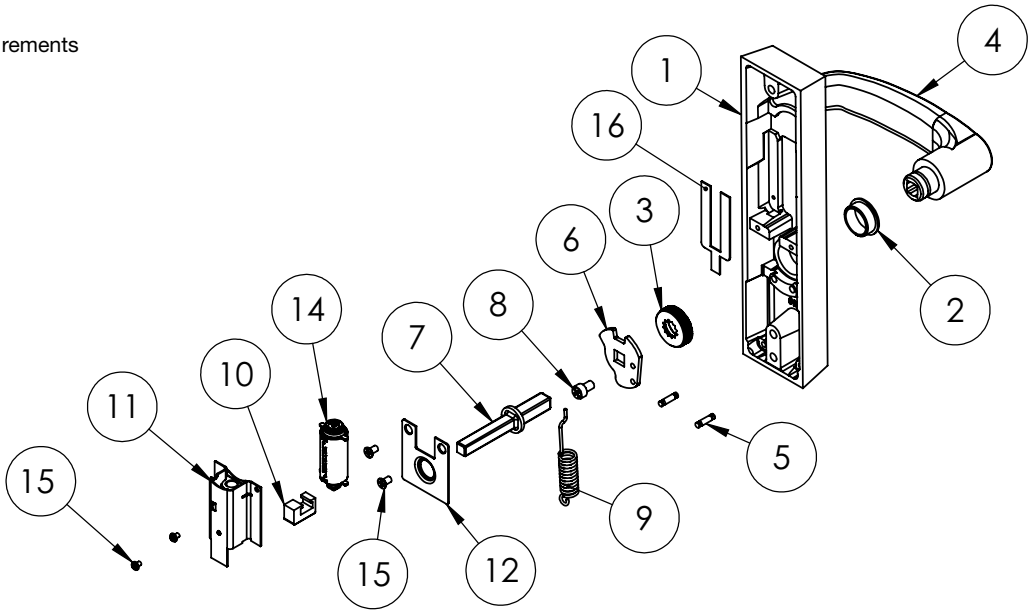
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	97-0528	Hub Plate	1	Yes
7	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	—	Cylinder[1,3]	1	Yes
	13-0086	Backplate	1	Yes
	13-0074	Connecting Screw	2	Yes
	13-0075	Connecting Screw (2 1/2" Door And Over)	2	Yes
8	01-1182	CR-CHMS #10-32 X .297	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0329	Locking Tail	1	Yes
11	97-3932	Solenoid Cover	1	Yes
12	68-1402	Retainer Plate, Electrical Function	1	Yes
13	01-1154	#6-32 X 1/4" PH Flat Undercut Ms	2	Yes
14	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
15	01-4560	#3-48 X 1/8" Pan CR-Ohms	2	Yes
16	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand
3. Specify #46 cylinder by keying requirements



A8231 12/17

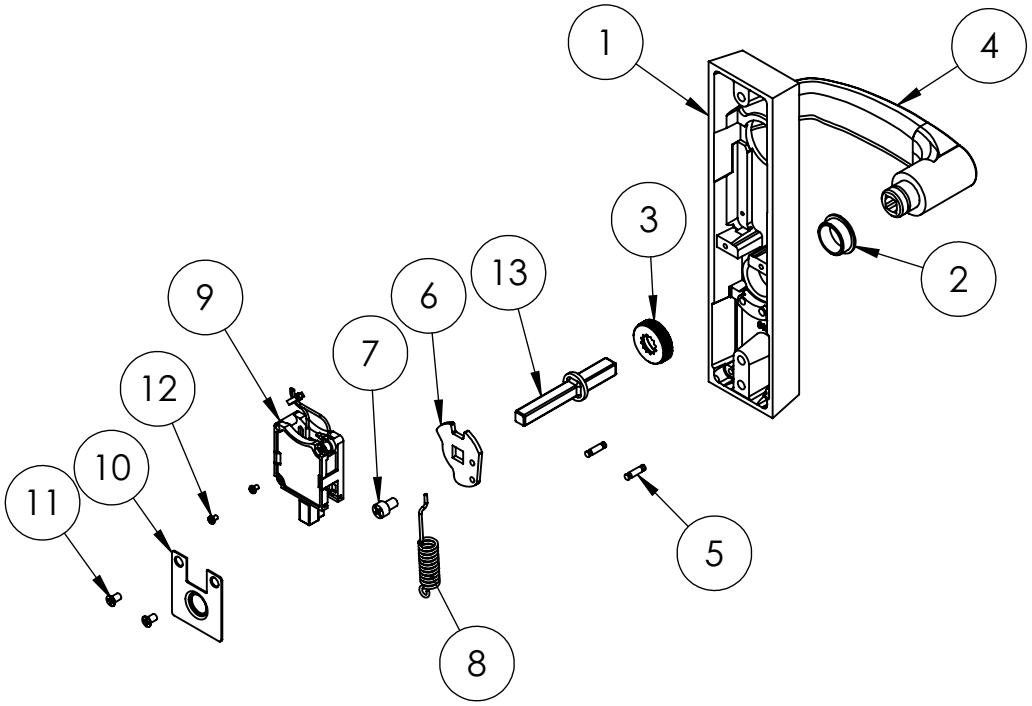
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	Electric ET Case W/ Cylinder Prep	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
Not Shown	—	Cylinder[1,2]	1	Yes
6	97-0528	Hub Plate (Std)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #46 cylinder by keying requirements
3. Specify lever design by hand



A8231 12/17

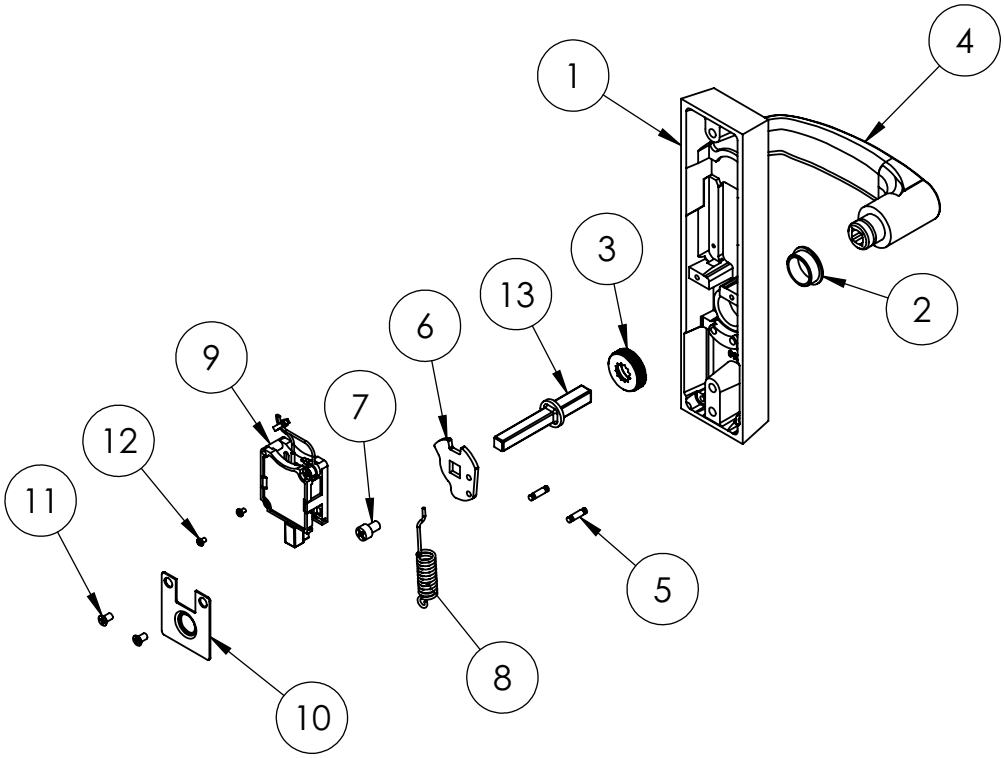
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	Electric ET Case W/O Cylinder Prep[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0528	Hub Plate (Std)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

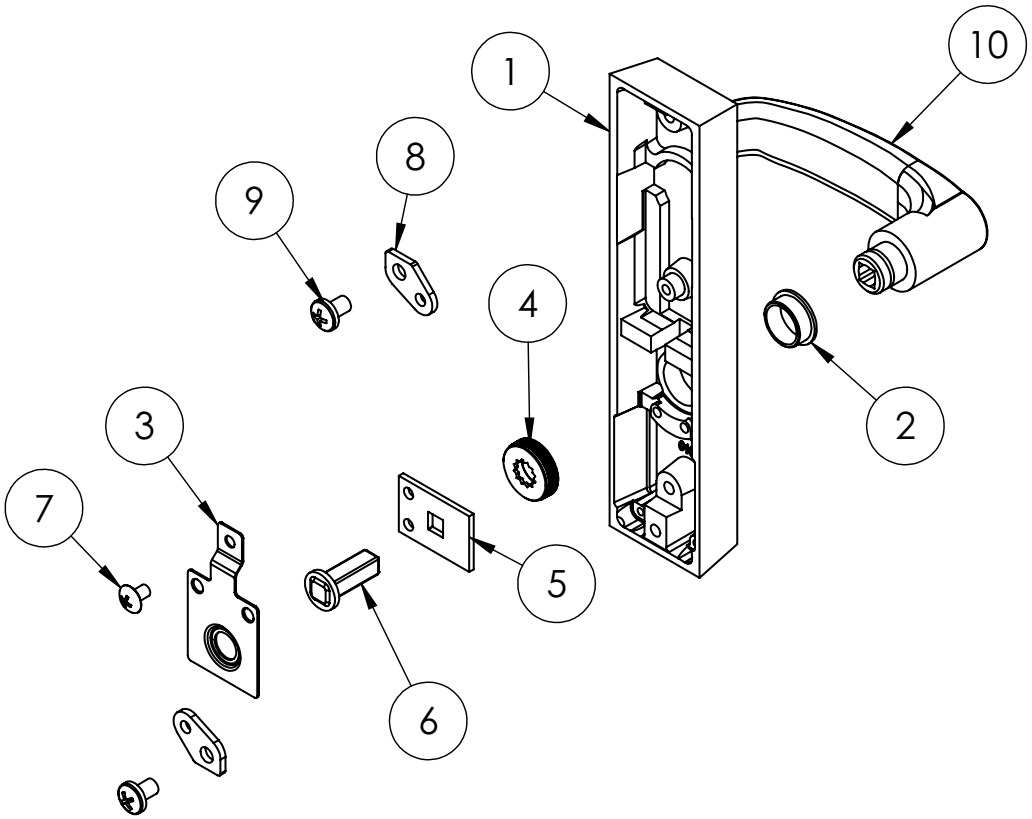
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	97-0522	Hub Plate (704/710)	1	Yes
6	97-0573	Spindle (704/710)	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	68-0853	Bracket	2	Yes
9	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
10	—	Lever Handle[1,2]	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 3 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

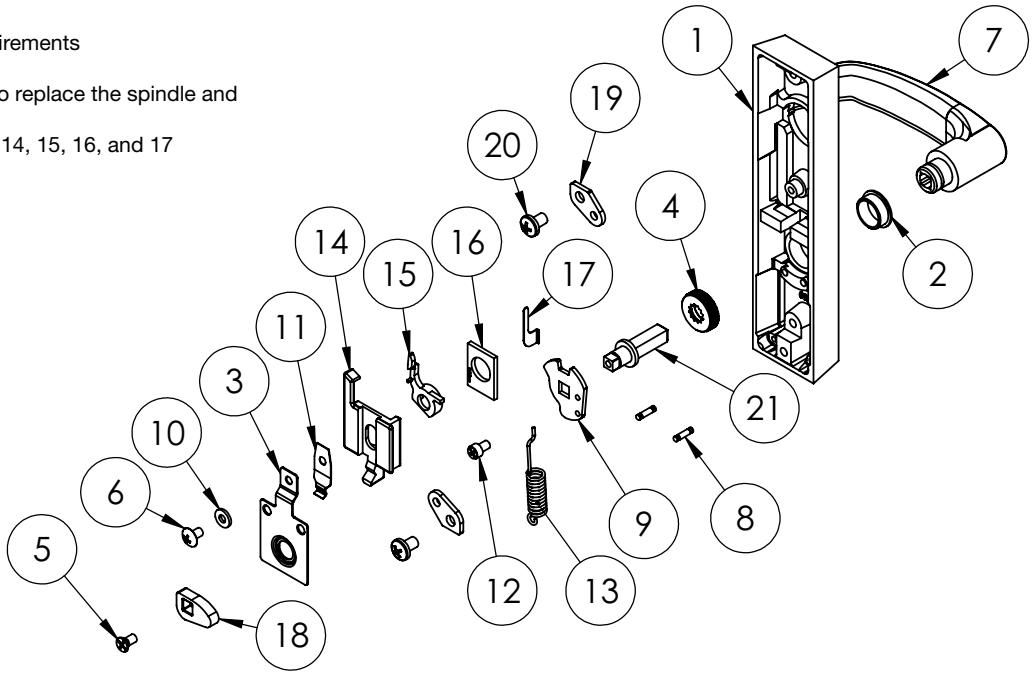
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1027	Ph Fl U'cut Ms #10-24 X 3/8"	1	Yes
6	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
7	—	Lever Handle[1,3]	1	Yes
Not Shown	—	Cylinder Assembly[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0528	Hub Plate (Std)	1	Yes
10	97-0557	Fusible Link	1	Yes
11	97-0571	Locking Slide Spring	1	Yes
12	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
13	97-0425	Hub Spring (Std)	1	Yes
14	97-0355	Locking Slide (706)	1	Yes
	97-0356	Locking Slide (713)	1	Yes
15	97-0558	Slide Support	1	No
16	97-0563	Spring Support	1	No
17	97-0564	Return Spring	1	No
18	68-0852	Cam 700-4	1	Yes
19	68-0853	Bracket	2	Yes
20	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
21	97-0549	Spindle (1 3/4" Door) (730-4)	1	Yes
	97-0550	Spindle (2" Door) (730-5)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-6)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 6, 10, 11, 14, 15, 16, and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

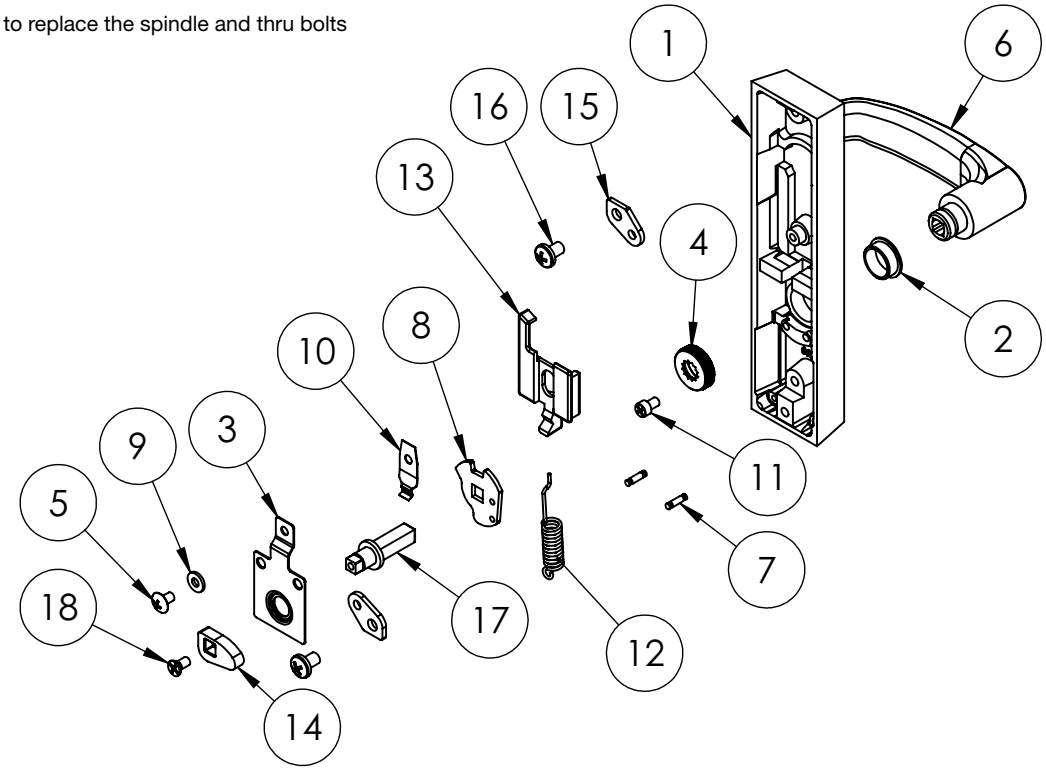
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	68-0852	Cam 700-4	1	Yes
15	68-0853	Bracket	2	Yes
16	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
17	730-4	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-5	Spindle Retrofit Kit (2" Door)	1	Yes
	730-6	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
18	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-30 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

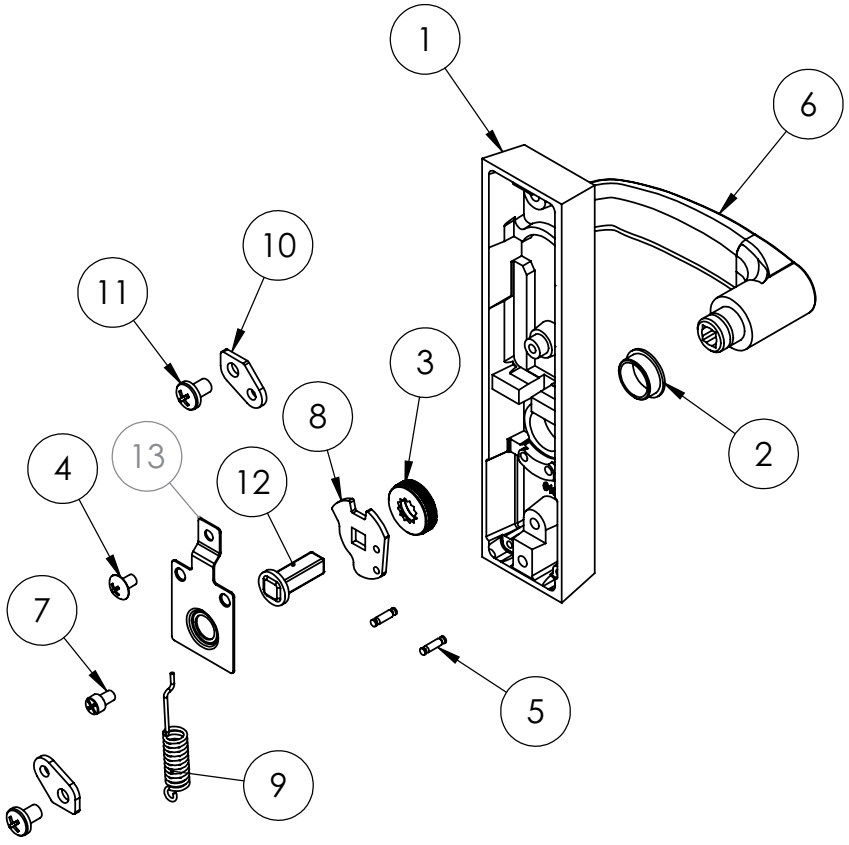
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,2]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0528	Hub Plate	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	68-0853	Bracket	2	Yes
11	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
12	97-0573	Spindle	1	Yes
13	68-1393	Retaining Plate	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

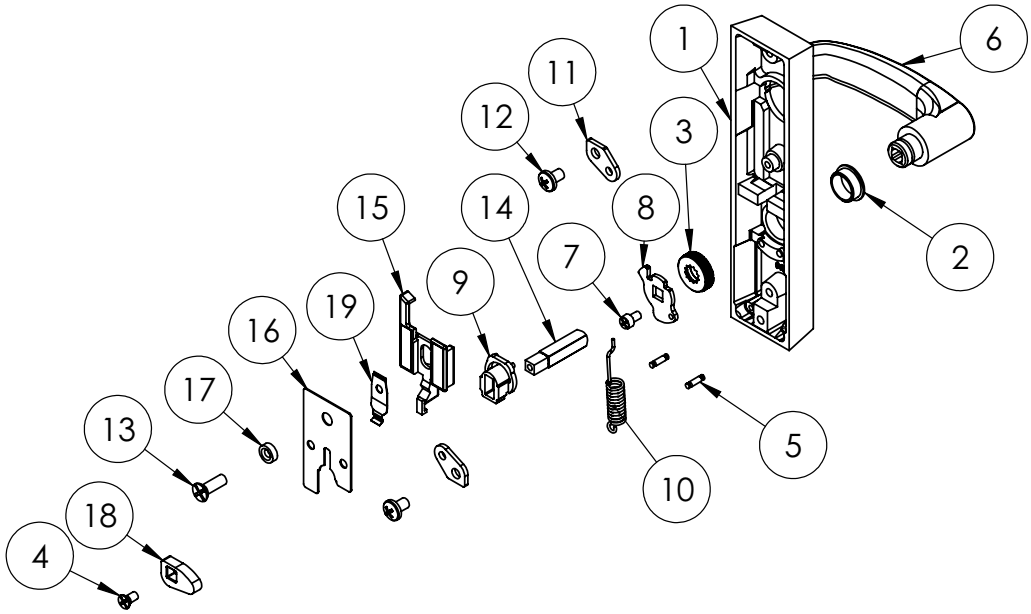
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,3]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
9	97-0479	Spindle Lock	1	Yes
10	97-0425	Hub Spring (Std)	1	Yes
11	68-0853	Bracket	2	Yes
12	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	2	Yes
13	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
14	97-3098	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3099	Spindle Assembly (2" Door)	1	Yes
	97-3100	Spindle Assembly (2 1/4" Door)	1	Yes
15	97-0475	Locking Slide (743)	1	Yes
16	97-0581	Retaining Plate	1	Yes
17	97-0582	Spacer	1	Yes
18	68-0852	Cam 700-4	1	Yes
19	97-0347	Locking Slide Spring	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 13, 15, 17 and 19



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

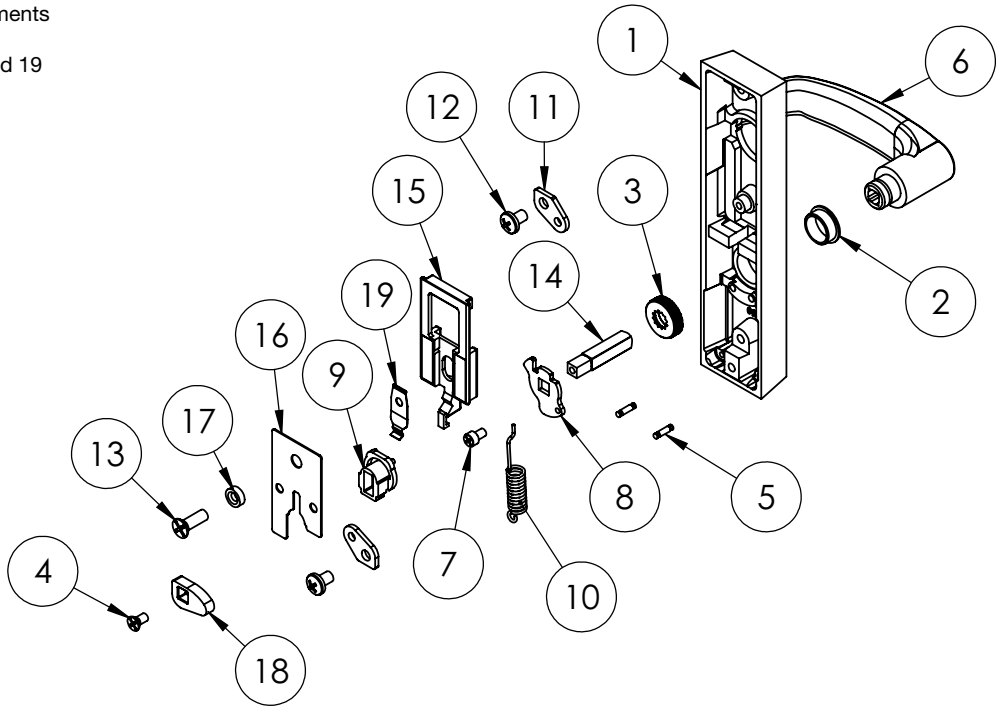
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap	1	Yes
4	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,3]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
9	97-0479	Spindle Lock	1	Yes
10	97-0425	Hub Spring (Std)	1	Yes
11	68-0853	Bracket	2	Yes
12	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	2	Yes
13	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	97-0476	Locking Slide (746)	1	Yes
16	97-0581	Retaining Plate	1	Yes
17	97-0582	Spacer	1	Yes
18	68-0852	Cam 700-4	1	Yes
19	97-0347	Locking Slide Spring	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 13, 15, 17 and 19



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

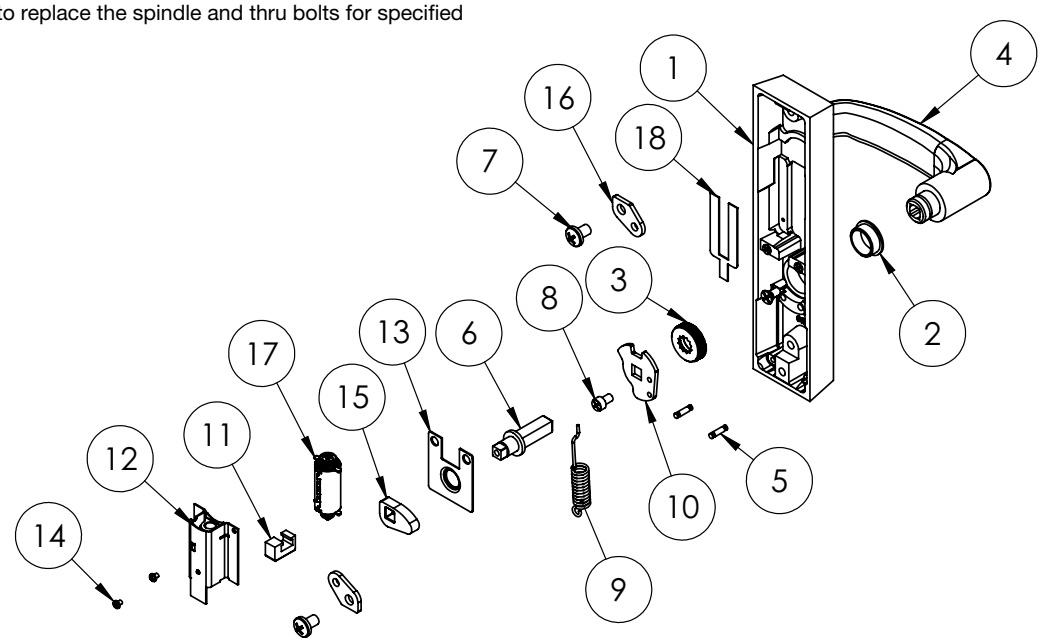
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0437	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	730-4	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-5	Spindle Retrofit Kit (2" Door)	1	Yes
	730-6	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
7	01-1478	Cr Pan Hd Mach Screw #1/4 X 3/8"	2	Yes
8	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0528	Hub Plate	1	Yes
11	97-0329	Locking Tail	1	Yes
12	97-3932	Solenoid Cover Assembly (Fail Secure)	1	Yes
13	68-1402	Retainer Plate, Electrical Function	1	Yes
14	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
15	68-0852	Cam 700-4	1	Yes
16	68-0853	Bracket	2	Yes
17	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
18	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

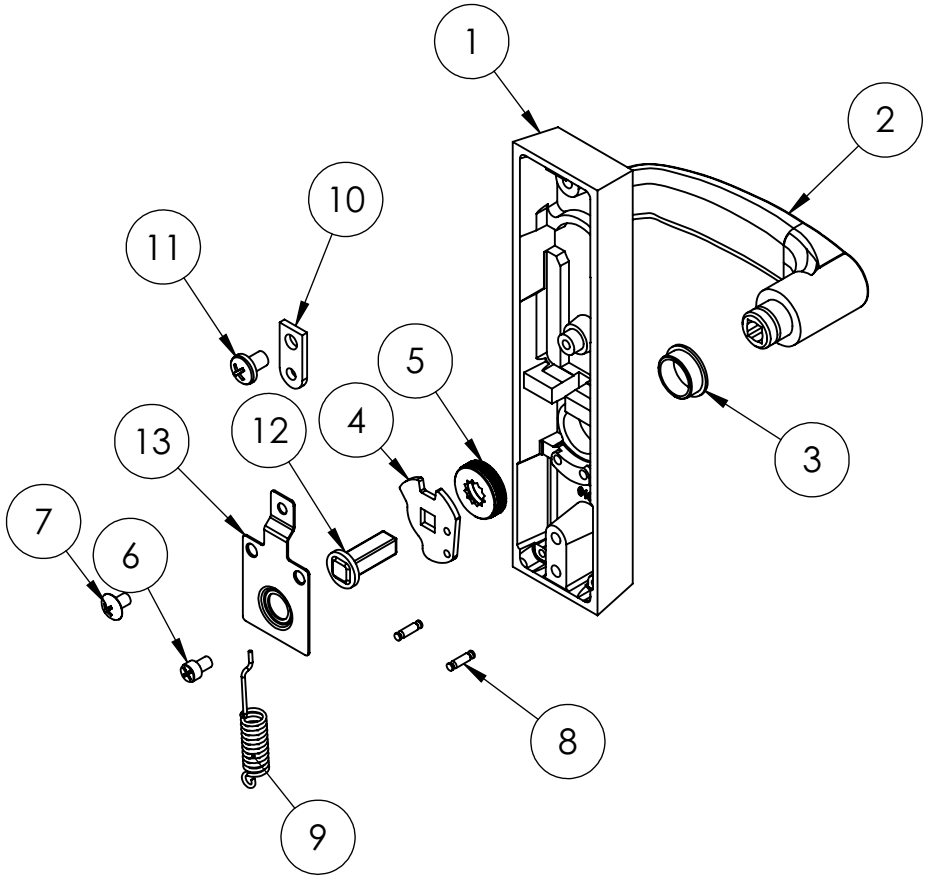
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0523	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0528	Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	1	Yes
12	97-0573	Spindle	1	Yes
13	68-1393	Retaining Plate	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

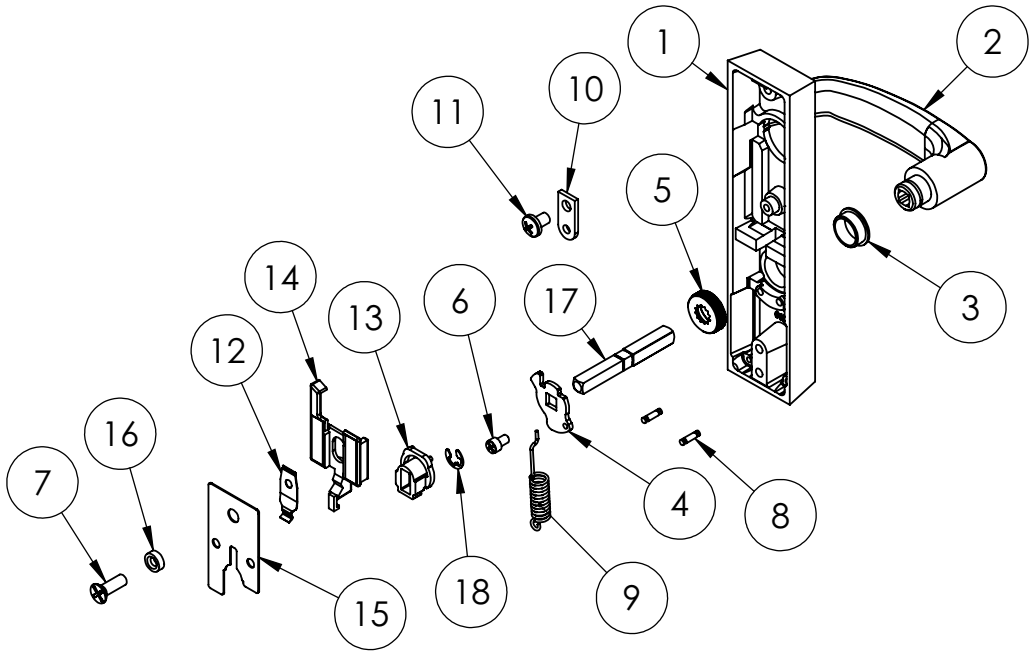
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0524	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1,3]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0478	Lower Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
8	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0380	Cylinder Nut	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0479	Spindle Lock	1	Yes
14	97-0475	Locking Slide (743)	1	Yes
15	97-0581	Retaining Plate	1	Yes
16	97-0582	Spacer	1	Yes
17	97-3092	Spindle Assembly	1	Yes
18	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 700-6 ET control is only available for 1-3/4" doors

Note: 607 kit contains items 7, 12, 14 and 16



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

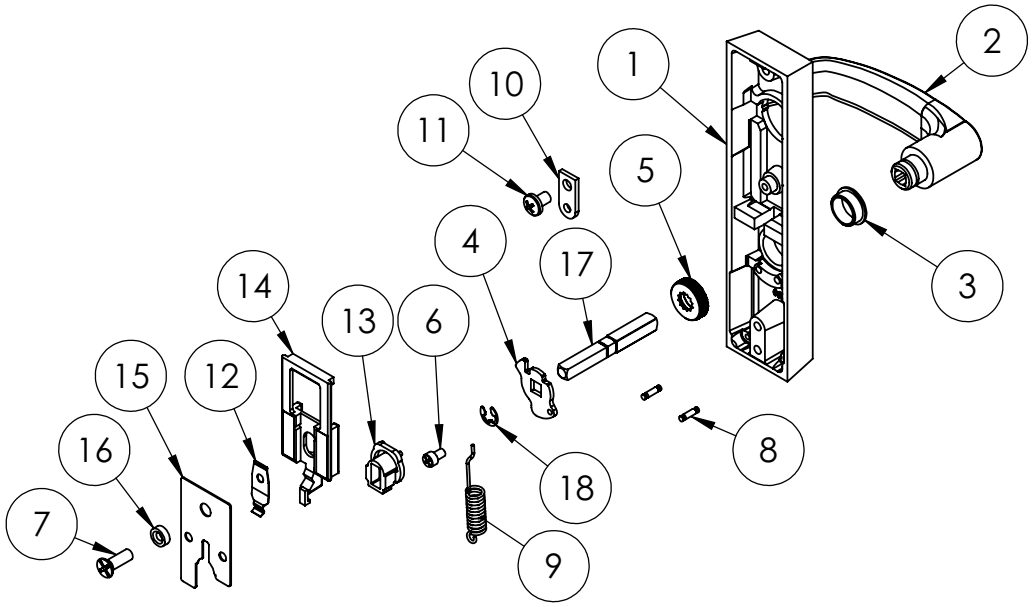
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0524	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1,3]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0478	Lower Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0479	Spindle Lock	1	Yes
14	97-0526	Locking Slide (746-6)	1	No
15	97-0581	Retaining Plate	1	Yes
16	97-0582	Spacer	1	Yes
17	97-3092	Spindle Assembly	1	Yes
18	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 700-6 ET control is only available for 1-3/4" doors

Note: 607 kit includes items 7, 12, 14 and 16



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

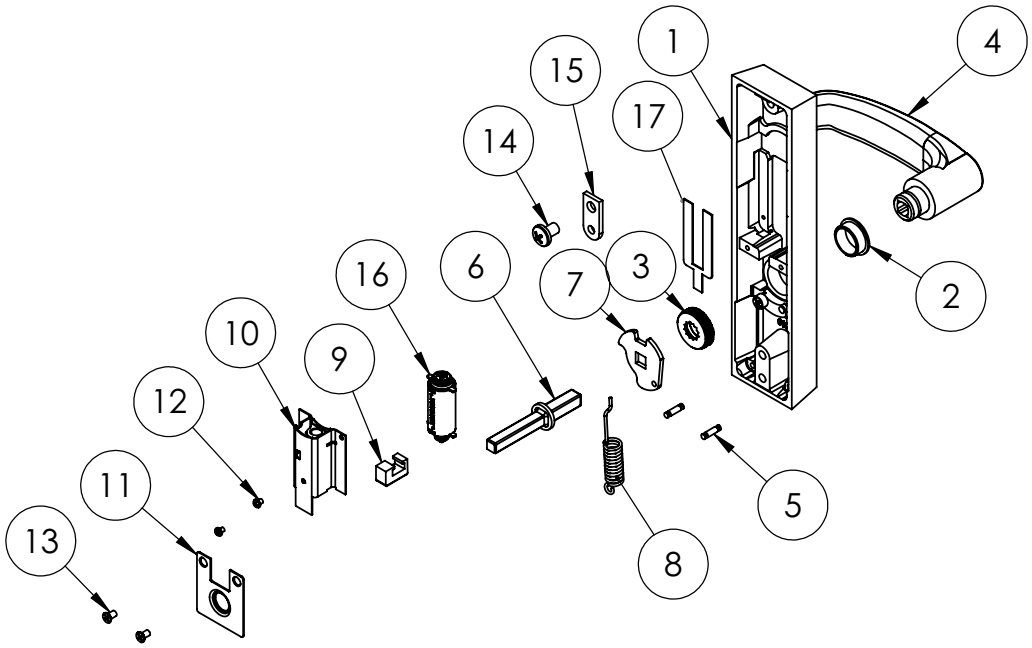
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0525	ET Case, Drop Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0549	Spindle (Lockable 700 And 700-6)	1	Yes
7	97-0480	Locking Piece For -6 And -8	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0329	Locking Tail	1	Yes
10	97-3932	Solenoid Cover Assembly	1	Yes
11	68-1402	Retainer Plate, Electrical Function	1	Yes
12	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
13	01-1154	CR-FHMS #6-32 X 1/4"	2	Yes
14	01-1478	CR Pan Hd Mach Screw #1/4-20 X 3/8"	1	Yes
15	68-1254	Extension Bracket	1	Yes
16	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
17	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 700-6 ET control is only available for 1 3/4" doors



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

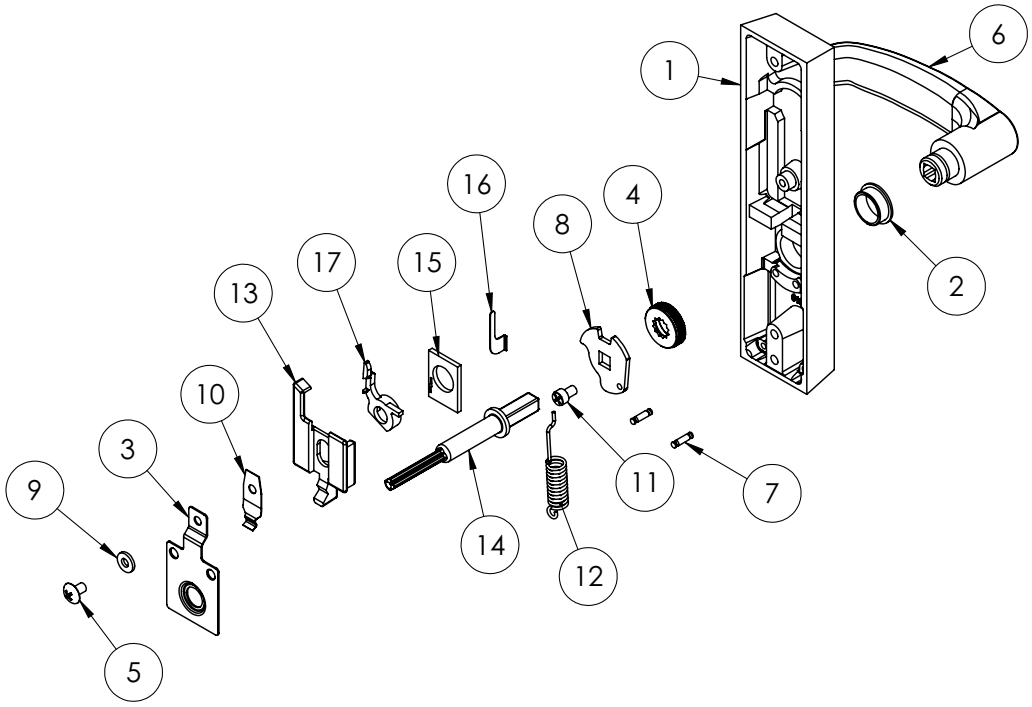
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
7	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
8	97-0480	Locking Piece For -6 And -8	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0355	Locking Slide (706)	1	Yes
	97-0356	Locking Slide (713)	1	Yes
14	97-0541	Spindle (Cross)	1	Yes
15	97-0563	Spring Support	1	No
16	97-0564	Return Spring	1	No
17	97-0558	Slide Support	1	No
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 5, 9, 10, 13, 15, 16, and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

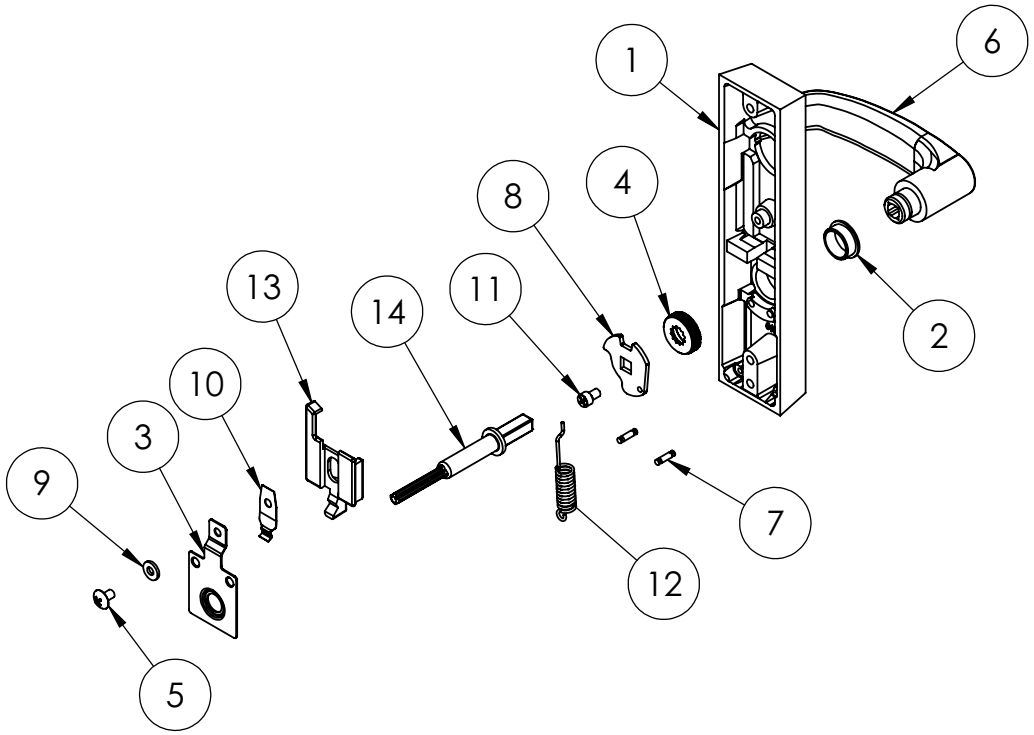
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
8	97-0480	Locking Piece For -6 And -8	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	730-7	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-8	Spindle Retrofit Kit (2" Door)	1	Yes
	730-9	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

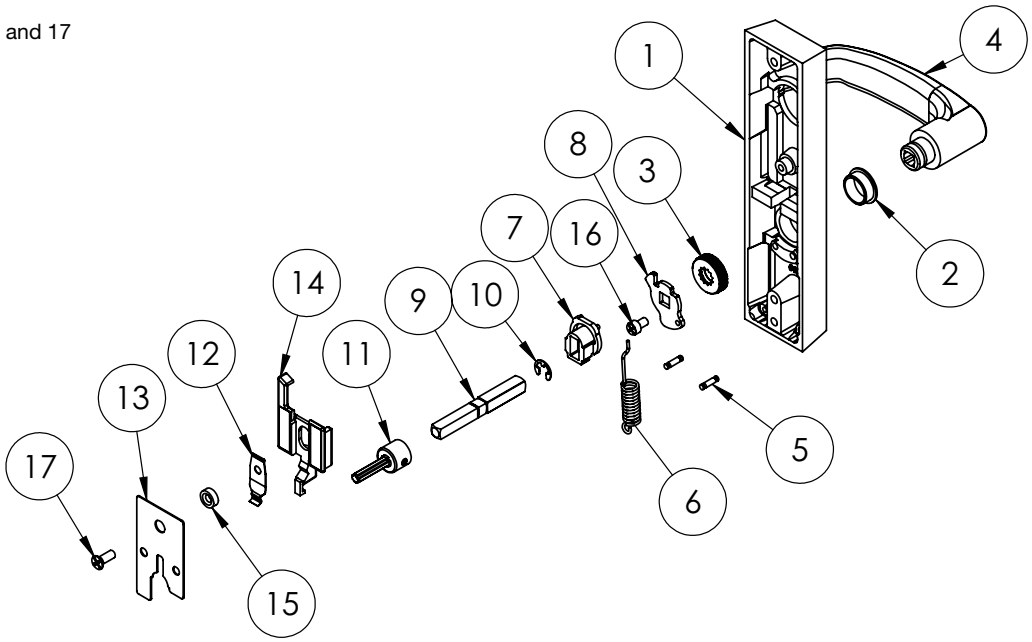
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0425	Hub Spring (Std)	1	Yes
7	97-0479	Spindle Lock	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
9	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
10	97-0527	E Clip 0.312 Shaft	1	Yes
11	68-3671	Spindle Adapter	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0581	Retaining Plate	1	Yes
14	97-0475	Locking Slide (743)	1	Yes
15	97-0582	Spacer	1	Yes
16	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
17	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 12, 14, 15 and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

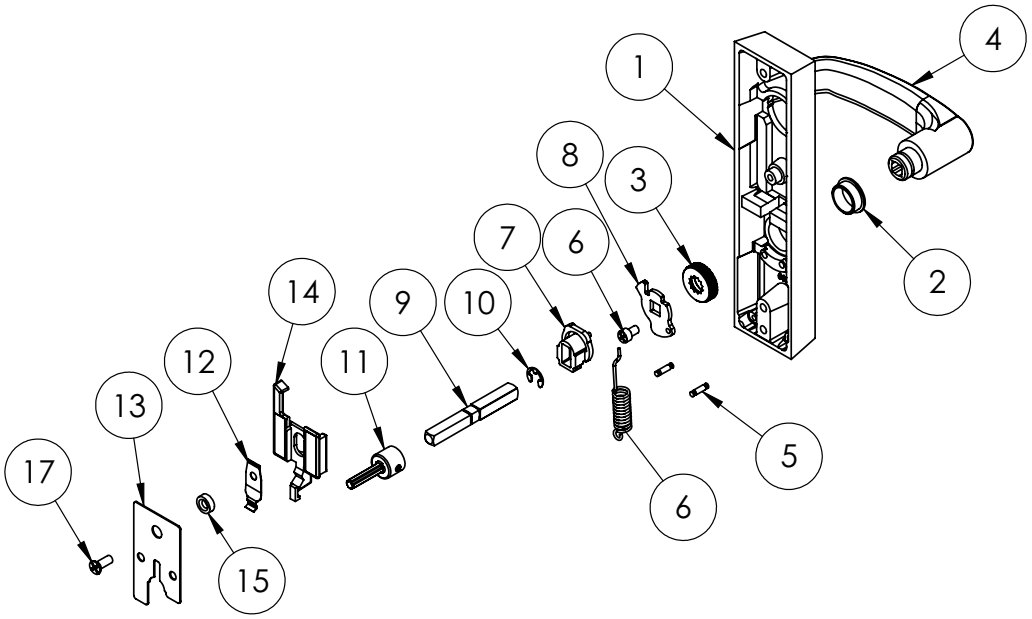
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0425	Hub Spring (Std)	1	Yes
7	97-0479	Spindle Lock	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
9	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
10	97-0527	E Clip 0.312 Shaft	1	Yes
11	68-3671	Spindle Adapter	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0581	Retaining Plate	1	Yes
14	97-0476	Locking Slide (746 Function)	1	Yes
15	97-0582	Spacer	1	Yes
16	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
17	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 12, 14, 15 and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

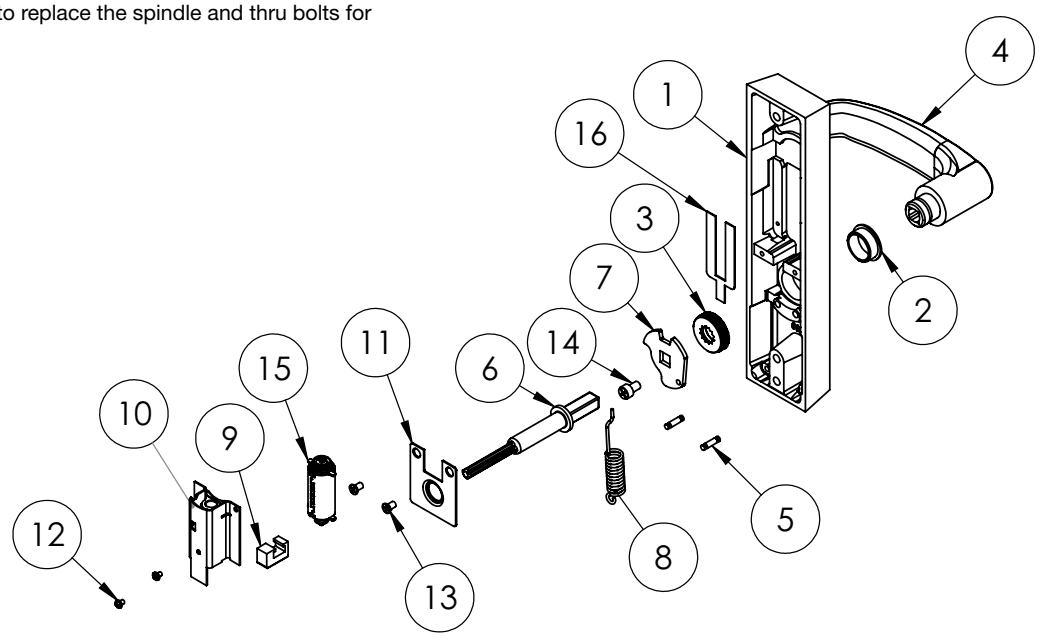
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
Not Shown	730-7	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-8	Spindle Retrofit Kit (2" Door)	1	Yes
	730-9	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
6	97-0541	Spindle	1	Yes
7	97-0480	Lower Hub Plate	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0329	Locking Tail	1	Yes
10	97-3932	Solenoid Cover Assembly	1	Yes
11	68-1402	Retainer Plate, Electrical Function	1	Yes
12	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
13	01-1154	Cr-Fhms #6-32 X 1/4"	2	Yes
14	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
15	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
16	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

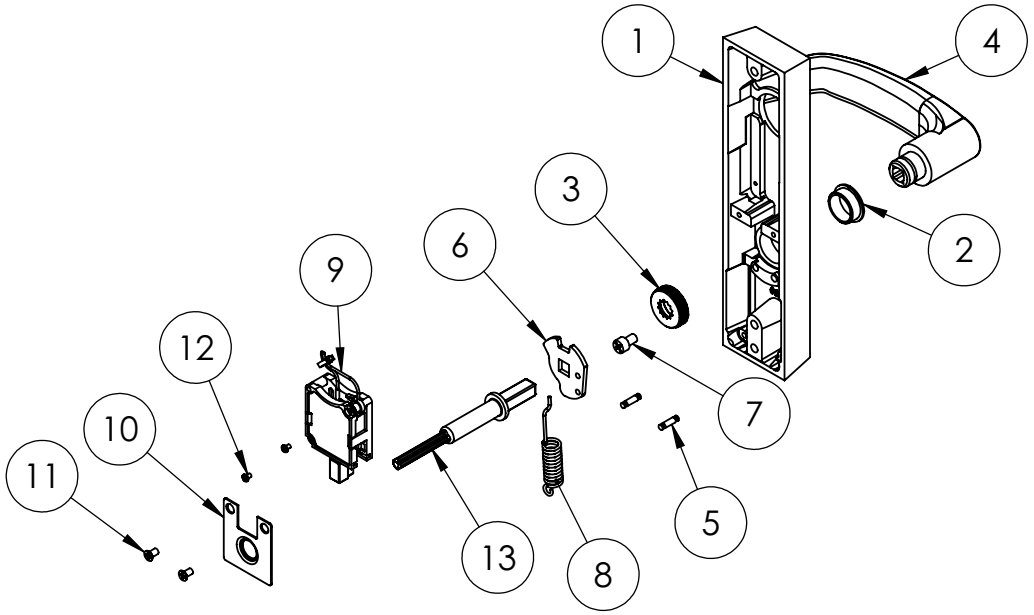
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	Electric ET Case W/ Cylinder Prep	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0480	Hub Plate (700-8)	1	Yes
7	01-1182	CR-CHMS #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0541	Spindle (Lockable 700-8)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

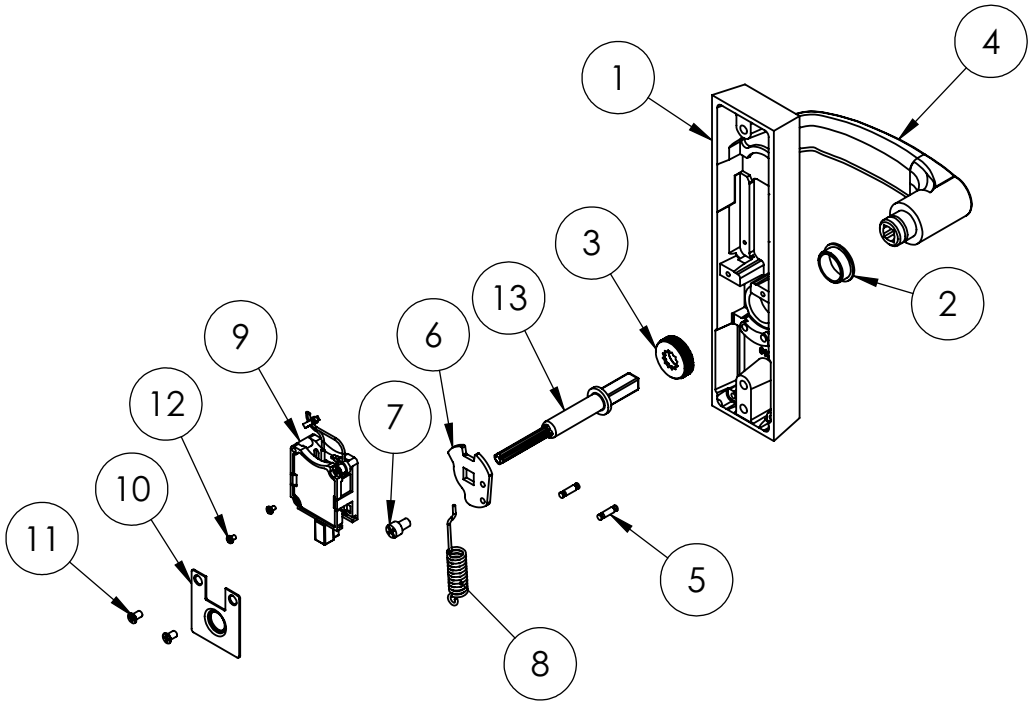
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	Electric ET Case W/O Cylinder Prep[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0480	Hub Plate (700-8)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0541	Spindle (Lockable 700-8)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

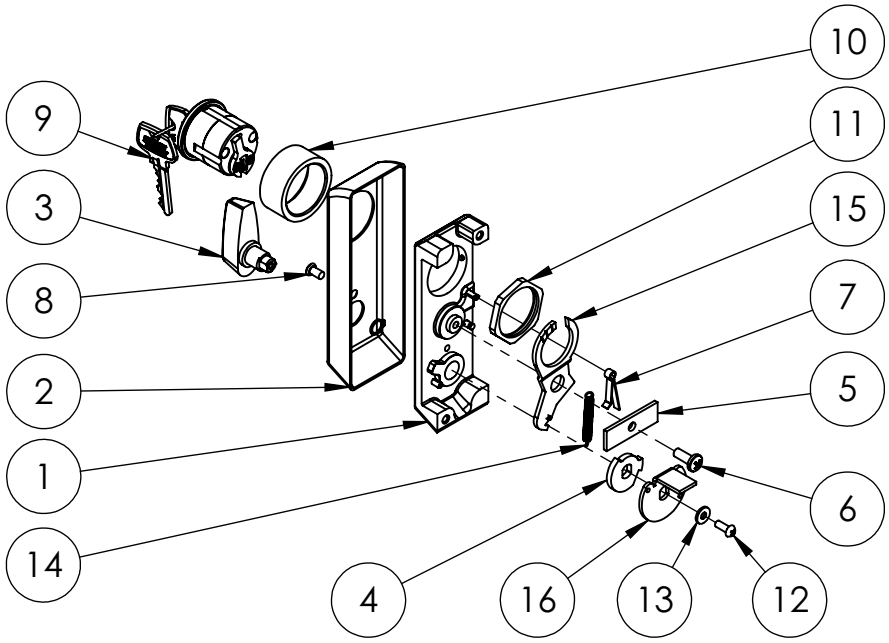
Auxiliary Controls
106
113
31-106
31-113

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2093*	Standard	Yes
Classroom	94-2094*		Yes
Night Latch	94-2426*	Cladding	Yes
Classroom	94-2427*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2089	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2121	Turn Lever Assembly*	1	Yes
4	94-0110	Cam	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	01-3582	#6-32 x 3/8 RHMS	1	Yes
13	01-0204	#6-32 x 3/8 Flat Washer	1	Yes
14	94-0109	Extension Spring	1	Yes
15	94-0114	Locking Lever	1	Yes
	94-2249	Locking Lever & Pin Assembly	1	Yes
16	94-2087	Lever Assembly	1	Yes
	94-2419	Lever Assembly	1	Yes
17	94-2448	H1 Aux Control Adapter Pack	1	Yes
18	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

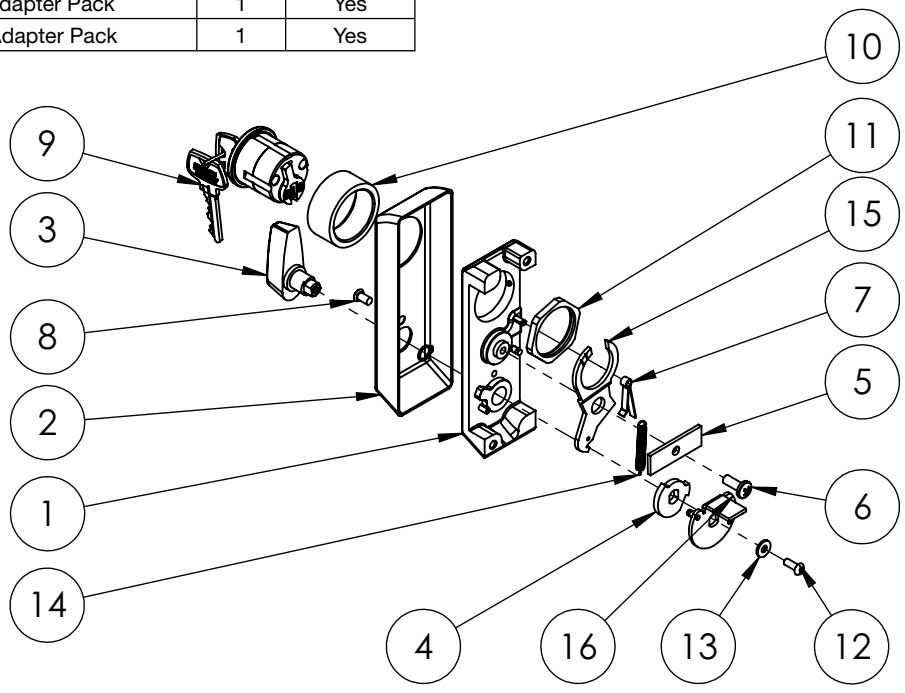
Auxiliary Controls
306
313
31-306
31-306

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2091*	Standard	Yes
Classroom	94-2092*		Yes
Night Latch	94-2428*	Cladding	Yes
Classroom	94-2429*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2089	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2121	Turn Lever Assembly*	1	Yes
4	94-0110	Cam	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	01-3582	#6-32 x 3/8 RHMS	1	Yes
13	01-0204	#6-32 x 3/8 Flat Washer	1	Yes
14	94-0109	Extension Spring	1	Yes
15	94-0112	Locking Lever	1	Yes
	94-0114			Yes
16	94-2329	Lever Assembly	1	Yes
	94-2088			Yes
	94-2421			Yes
	94-2420			Yes
17	94-2448	H1 Aux Control Adapter Pack	1	Yes
18	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

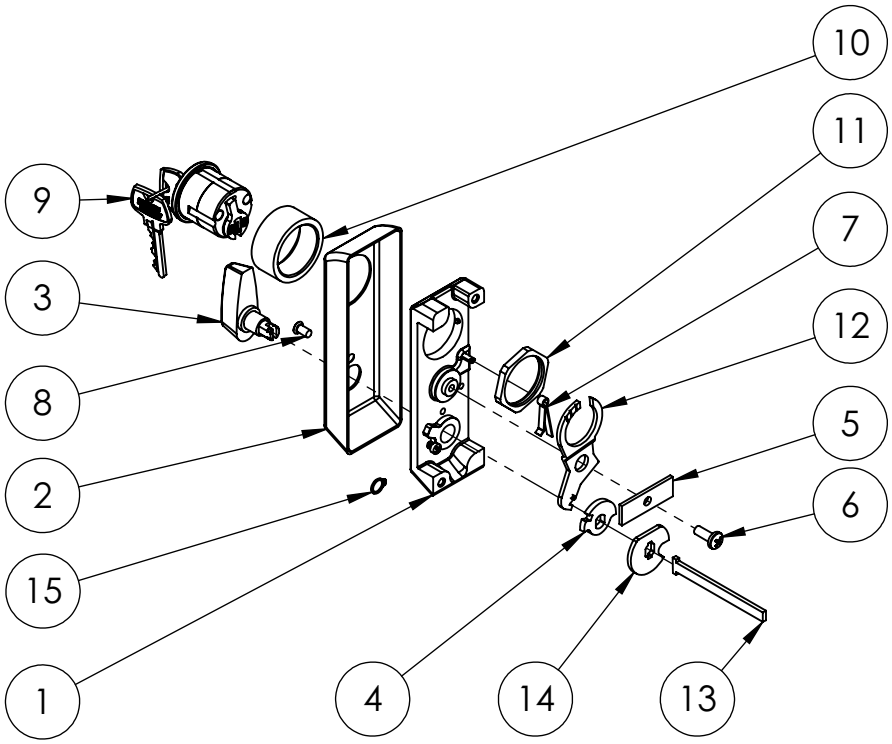
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2093*	NB	Yes
Classroom	94-2094*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2372	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2373	Turn Lever Assembly*	1	Yes
4	94-0185	Locking Hub	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	94-0114	Locking Lever	1	Yes
	94-2249	Locking Lever & Pin Assembly		Yes
13	94-0184	Tail Piece	1	Yes
14	94-0186	Space	1	Yes
15	01-4552	5/16 Retaining Ring	1	Yes
16	94-2448	H1 Aux Control Adapter Pack	1	Yes
17	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®

ASSA ABLOY

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT

ASSA ABLOY

SARGENT Manufacturing Company
100 Sargent Drive
New Haven, CT 06511 USA
800-727-5477
www.sargentlock.com

ASSA ABLOY is the global leader in door opening solutions, dedicated to satisfying end-user needs for security, safety and convenience

Founded in the early 1800s, SARGENT® is a market leader in locksets, cylinders, door closers, exit devices, electro-mechanical products and access control systems for new construction, renovation, and replacement applications. The company's customer base includes commercial construction, institutional, and industrial markets.

Copyright © 2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of SARGENT Manufacturing is prohibited.

A8231 12/17

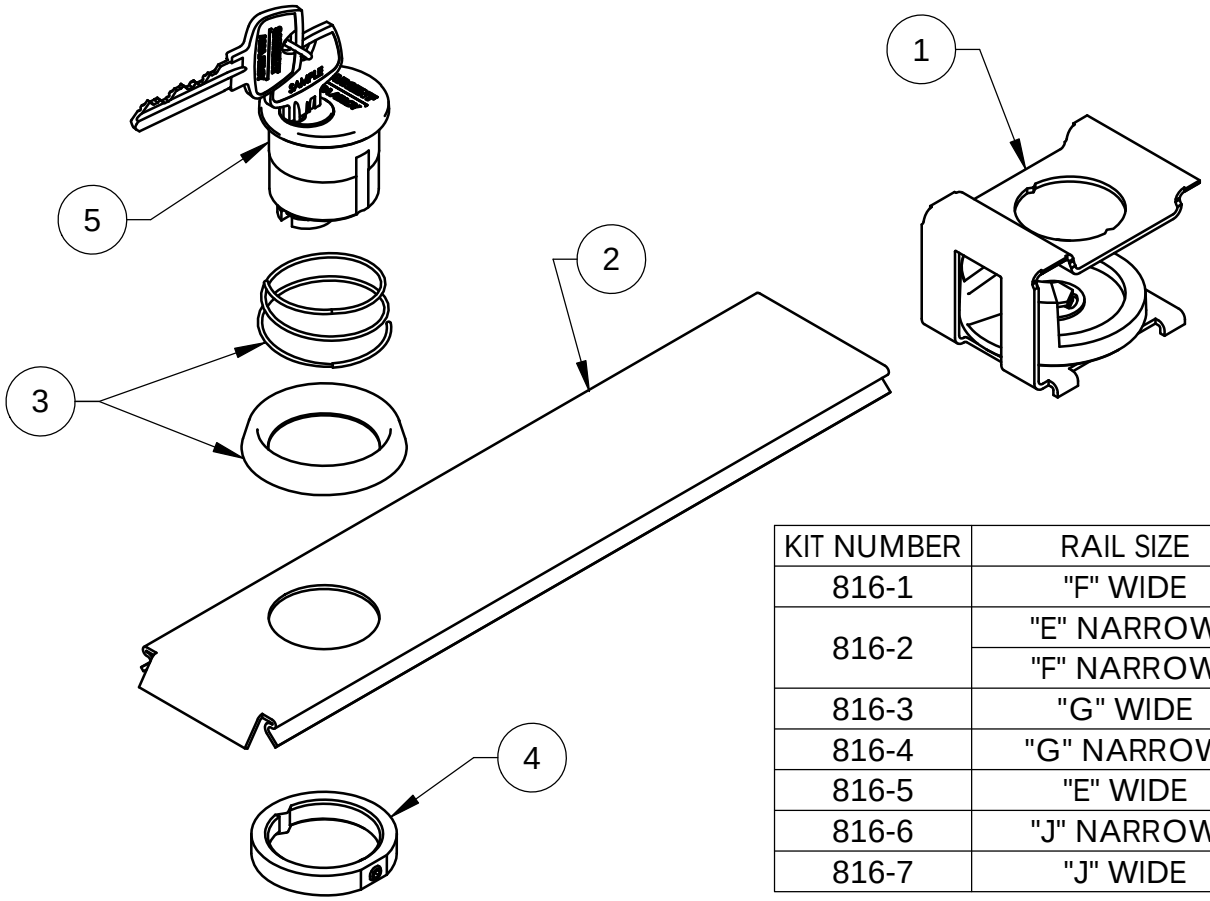
80 SERIES PARTS LIST

816 KIT

PARTS LIST	
PAGE No.	REV.
80.9	D

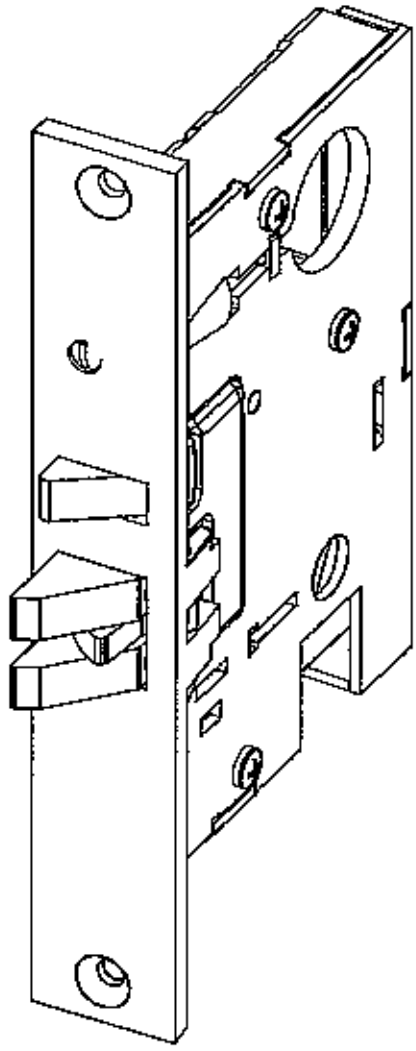
ITEM NO.	QTY	PART NUMBER	DESCRIPTION	REMARKS
1	1	97-3230	16- CYLINDER DOGGING ASSEMBLY	
2	1	68-0767	"F" WIDE RAIL INSERT	SEE NOTE 2
		68-0768	E WIDE RAIL INSERT	
		68-0769	"G" WIDE RAIL INSERT	
		68-0770	"G" NARROW, "J" WIDE RAIL INSERT	
		68-1376	"E" & "F" NARROW RAIL INSERT	
		68-1465	"J" NARROW RAIL INSERT	
3	1	13-2131	CYLINDER RING ASSEMBLY	SEE NOTE 2
4	1	68-6040	RETAINING COLLAR ASSEMBLY	
5	1	13-2872	CYLINDER & KEY ASSEMBLY	
6	1	01-0288	SOCKET SCREW KEY (WRENCH)	NOT SHOWN

NOTES:
1. FOR CYLINDER, SPECIFY "MORTISE" CYLINDER, FINISH AND KEYING REQUIREMENTS.
2. SPECIFY FINISH FOR INSERT AND COLLAR.



KIT NUMBER	RAIL SIZE
816-1	"F" WIDE
816-2	"E" NARROW
	"F" NARROW
816-3	"G" WIDE
816-4	"G" NARROW
816-5	"E" WIDE
816-6	"J" NARROW
816-7	"J" WIDE

Copyright © 2011 Sargent Manufacturing Company, an ASSA ABLOY Group company. All Rights reserved.



		MORTISE LOCK ASSEMBLY	PAGE
04, 10, 40, 44 FUNCTIONS	LHRB RHRB	904 X HAND	900.2
15, 43, 75, 76 FUNCTIONS	LHRB RHRB	915 X HAND	900.4
28 FUNCTION	LHRB RHRB	928 X HAND	900.6
66 FUNCTION	LHRB RHRB	966 X HAND	900.8
71 FUNCTION	LHRB RHRB	971 X HAND	900.9

		MORTISE LOCK ASSEMBLY	PAGE
13 FUNCTION ±	LHRB RHRB	913 X HAND	900.3
16 FUNCTION	LHRB RHRB	916 X HAND	900.5
63 FUNCTION	LHRB RHRB	963 X HAND	900.7
70 FUNCTION	LHRB RHRB	970 X HAND	900.9

± FOR 8313 X ET OR 8913 X ET
USE 915 MORTISE LOCK ASSEMBLY

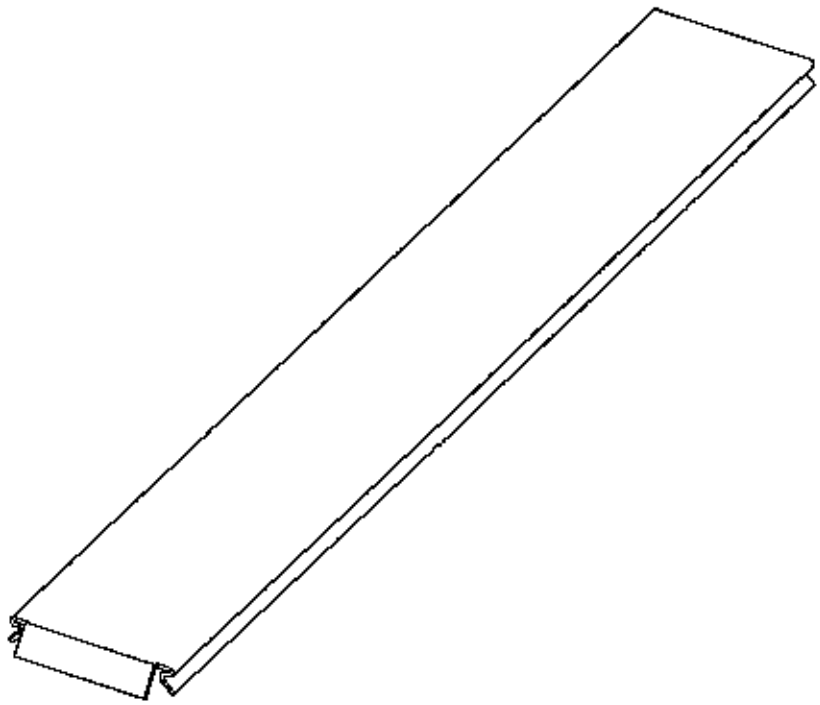
80 series Parts List

MOUNTING RAIL INSERTS

Parts List
Page No 80.4
Rev B
8/18/2003

PREFIX	ASSY NO.	PART NO.	DESCRIPTION
STANDARD INSERTS, NEW FACTORY SUPPLIED 55-			
STD, 12-19-, 53-58- OR 55- SUPPLIED IN COMB. WITH ABOVE PREFIXES		68-0549	INSERT (F WIDE) *
		68-0550	INSERT (E WIDE) *
		68-0551	INSERT (G WIDE) *
		68-0552	INSERT (G NARROW) *
		68-0553	INSERT (J NARROW) *
		68-0554	INSERT (J WIDE) *
		68-1375	INSERT (E NARROW, F NARROW) *
OLD FACTORY SUPPLIED 55-, 55- RETROFITS			
55- SUPPLIED IN COMB. WITH FOLLOWING PREFIXES NONE, 12-19-, 58-(16- IN PUSH)	855-1 KIT		INSERT ASSEMBLY (F WIDE) *
	855-2 KIT		INSERT ASSEMBLY (E NARROW, F NARROW) *
	855-3 KIT		INSERT ASSEMBLY (G WIDE) *
	855-4 KIT		INSERT ASSEMBLY (G NARROW, J WIDE) *
	855-5 KIT		INSERT ASSEMBLY (E WIDE) *
	855-6 KIT		INSERT ASSEMBLY (J NARROW) *

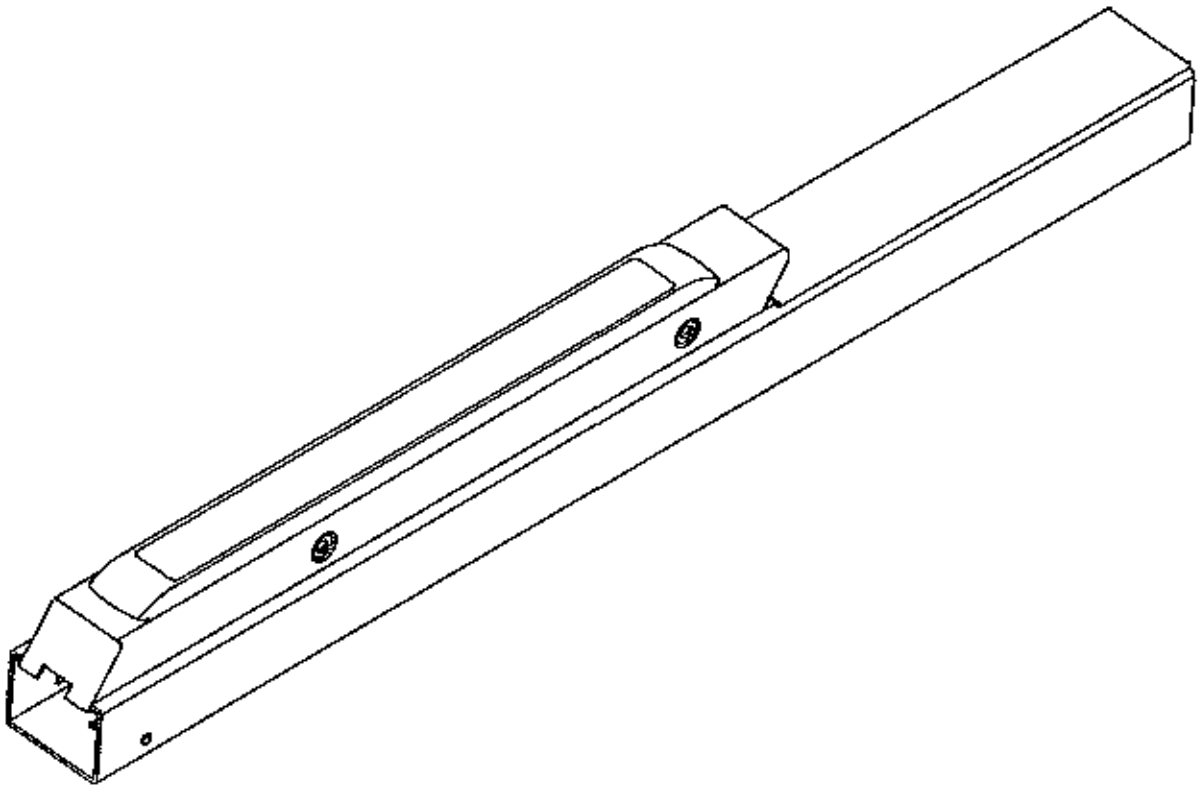
* SPECIFY FINISH



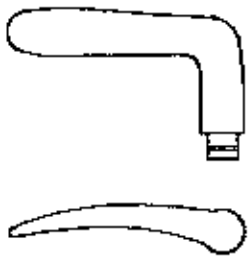
			RAIL ASSEMBLY LESS END CAP AND MOUNTING BRACKET		
SIZE	DOOR WIDTH	PIVOT DISTANCE	CAM LOCKDOWN (NO PREFIX)	CYLINDER LOCKDOWN (16 PREFIX) *	FIRE EXIT HARDWARE (12 PREFIX)
			STANDARD RAILS (WITH TOUCH PAD)		
E	24" TO 32"	8.5"	68-2694	68-2698	68-2702
F	33" TO 36"	11.25"	68-2695	68-2699	68-2703
J	37" TO 42"	14"	68-2697	68-2701	68-2705
G	43" TO 48"	20.5"	68-2696	68-2700	68-2704
			19- (NO TOUCH PAD) RAILS		
E	24" TO 32"	8.5"	68-2918	68-2922	68-2926
F	33" TO 36"	11.25"	68-2919	68-2923	68-2927
J	37" TO 42"	14"	68-2921	68-2925	68-2929
G	43" TO 48"	20.5"	68-2920	68-2924	68-2928

*FOR CYLINDER LOCKDOWN ADD 2" TO MIN DOOR SIZE STATED ON E SIZE.

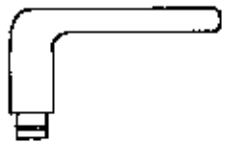
NOTE: TO DETERMINE RAIL SIZE MEASURE DISTANCE BETWEEN PIVOT CENTERS.



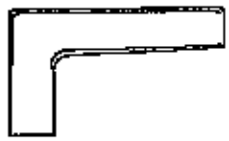
NOTE: LEVERS LISTED ARE FOR USE WITH ET CONTROLS MANUFACTURED AFTER SEPTEMBER 25, 1998



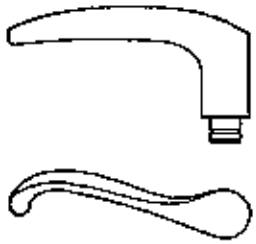
A LEVER 82-0151 (RH)
82-0152 (LH)



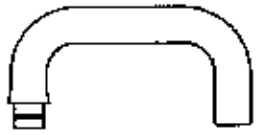
E LEVER
82-0154



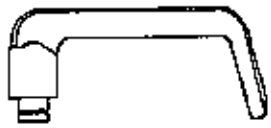
F LEVER
82-0155



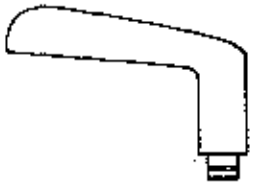
Y LEVER 82-0531 (RH)
82-0530 (LH)



J LEVER
97-0486

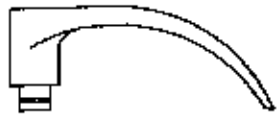


C LEVER
97-0567

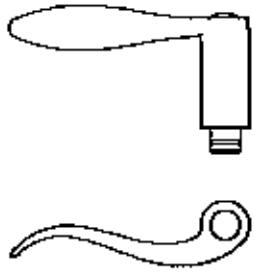


S LEVER 82-0523 (RH)
82-0522 (LH)

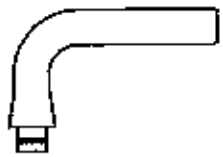
L LEVER
97-0485



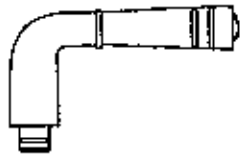
P LEVER
97-0484



G LEVER 82-0527 (RH)
82-0526 (LH)



W LEVER
82-0159



R LEVER
82-0517

B LEVER
82-0153

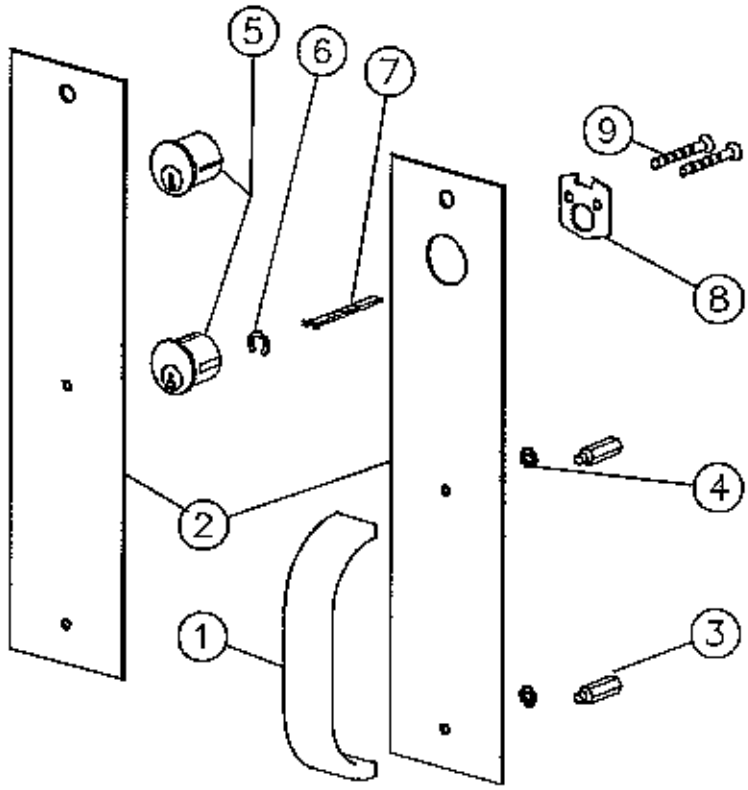
80 series Parts List

800 SERIES
PULL TRIM
812-PTB
812-PTBDT

Parts List
Page No 800.10 Rev B
2/5/2001

ITEM	PART NO.	DESCRIPTION	QTY
1	21-0165	GRIP *	1
2	98-0126	PLATE NO CYLINDER HOLE *	1
	98-0118	PLATE WITH CYLINDER HOLE *	
3	98-0071	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * ø	1
	———	CYLINDER (MORTISE) * ø	
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
	97-2955	SCREW PACK (1 3/4 DOOR)	1
	97-2956	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 AND 8900
NOTE: USE FOR 8800 MADE BEFORE 2/5/2001



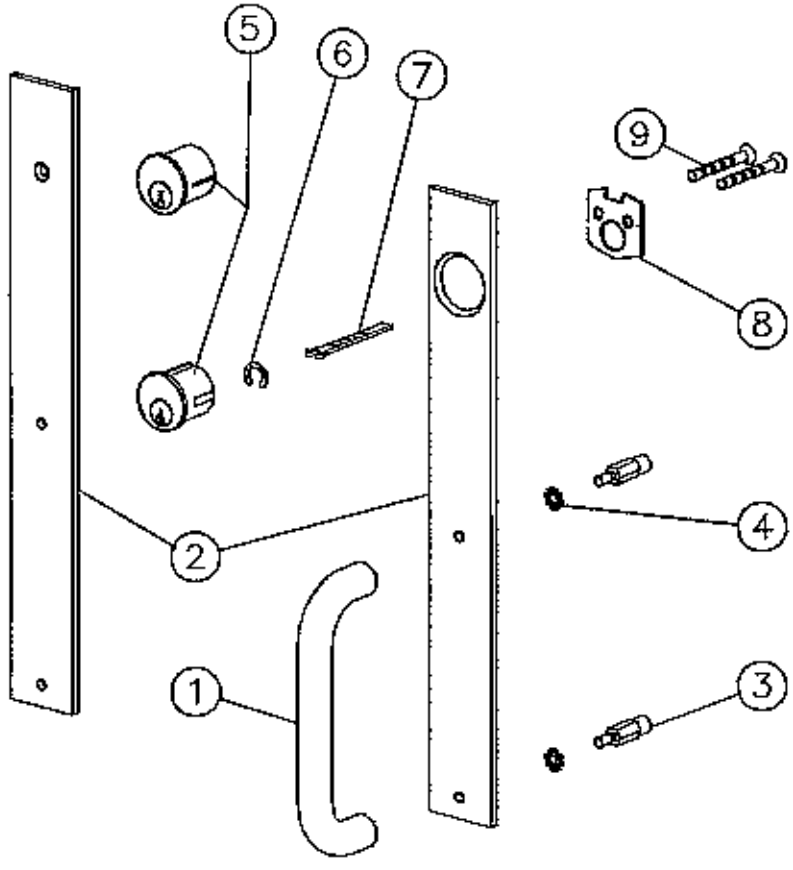
80 series Parts List

800 SERIES
PULL TRIM
813-FLW
813-FLWDT

Parts List
Page No 800.5 Rev B
2/5/2001

ITEM	PART NO.	DESCRIPTION	QTY
1	97-0367	GRIP *	1
2	97-0309	PLATE NO CYLINDER HOLE *	1
	98-0313	PLATE WITH CYLINDER HOLE *	
3	97-0119	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * ø	1
	———	CYLINDER (MORTISE) * ø	
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
	97-2646	SCREW PACK (1 3/4 DOOR)	1
	97-2952	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 AND 8900
NOTE: USE FOR 8800 MADE BEFORE 2/5/2001



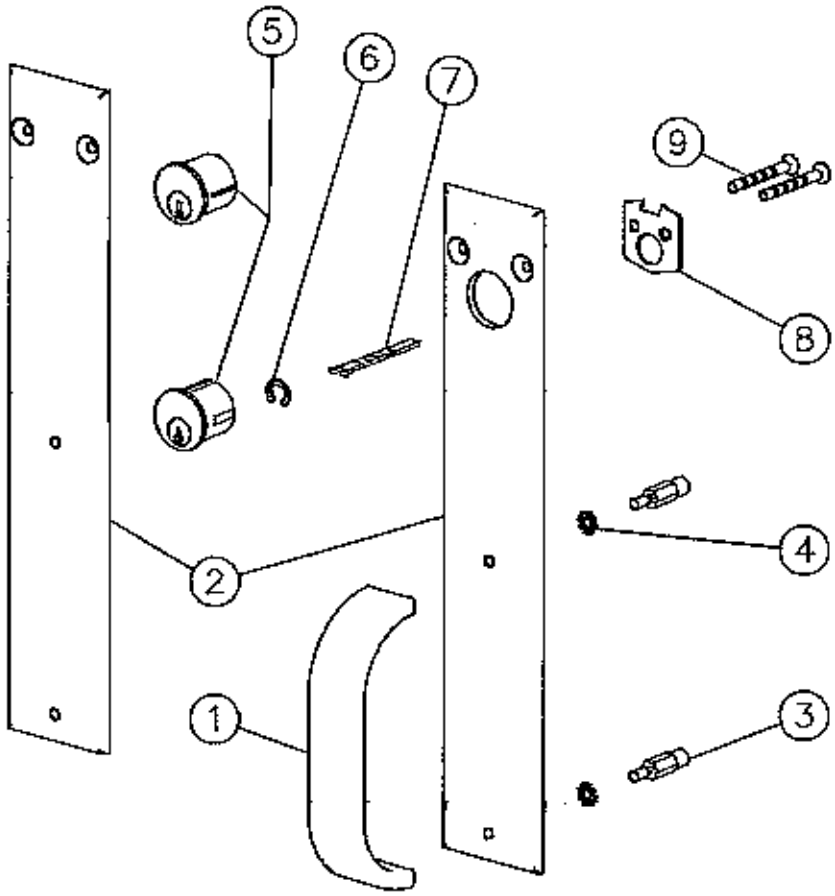
80 series Parts List

800 SERIES
PULL TRIM
818-MAL
818-MALDT

Parts List
Page No 800.7
Rev B
2/5/2001

ITEM	PART NO.	DESCRIPTION	QTY
1	21-0165	GRIP *	1
2	97-0114	PLATE NO CYLINDER HOLE *	1
	98-0049	PLATE WITH CYLINDER HOLE *	
3	97-0119	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * ø	1
	———	CYLINDER (MORTISE) * ø	
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
	97-2646	SCREW PACK (1 3/4 DOOR)	1
	97-2952	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 AND 8900
NOTE: USE FOR 8800 MADE BEFORE 2/5/01



80 SERIES PARTS LIST

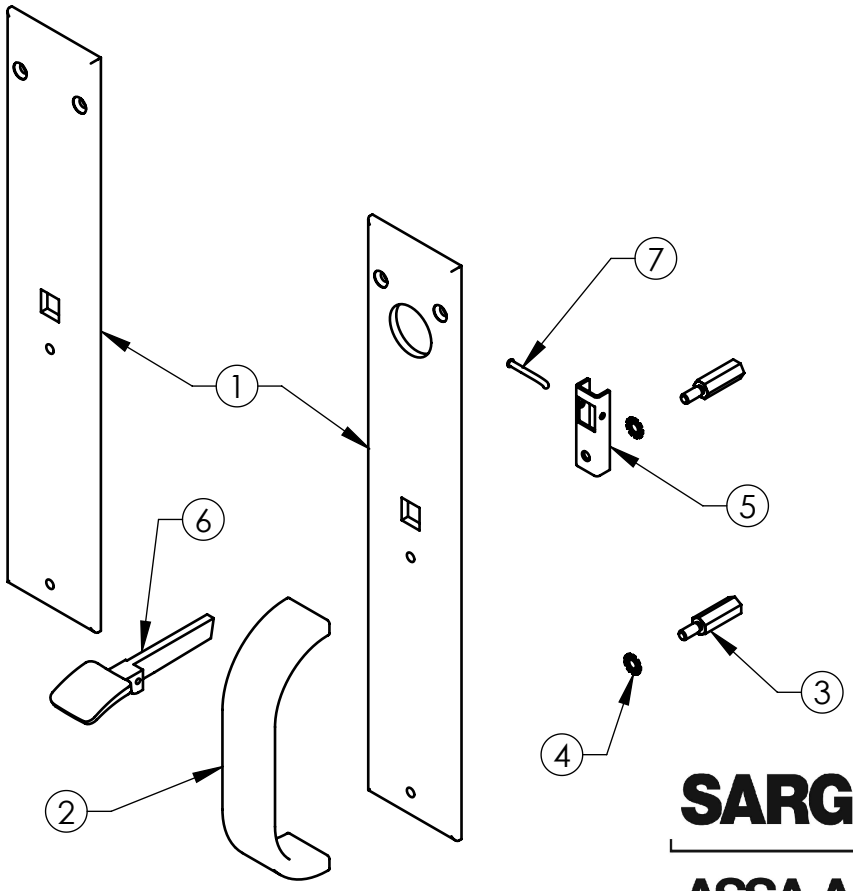
800 SERIES PULL TRIM
828-MAL, 866-MAL

PARTS LIST

PAGE No.	REV.
800.8	C

ITEM	PART NUMBER	DESCRIPTION	828-MAL	866-MAL (98-T-MAL) (838-MAL)
1	97-0122	PLATE, MAL		1
1	97-0286	PLATE, MAL	1	
2	21-0165	GRIP	1	1
3	97-0119	THRU BOLT STUD	2	2
4	01-0227	EXTERNAL TOOTH LOCK WASHER	2	2
5	97-0131	T.P. BACK-UP PLATE	1	1
6	97-0189	THUMB PIECE LEVER, RH	1	1
	97-0182	THUMB PIECE LEVER, LH		
7	97-0156	OVAL HEAD RIVET	1	1
8		CYLINDER (NOTE 2)		1
9	97-2646	SCREW PACK, 1-3/4	1	1
	97-2952	SCREW PACK, 2-1/4		

1. OLD CATALOG NUMBERS ARE SHOWN IN (XXX-MAL) FOR REFERENCE
2. SPECIFY 40 SERIES CYLINDER FOR MORTISE DEVICES, FOR ALL OTHERS SPECIFY 34 CYLINDER
3. SPECIFY FINISH ON PARTS 1, 2, 6, 8 & 9



© SARGENT Manufacturing Company. All Rights reserved.

SARGENT®
ASSA ABLOY

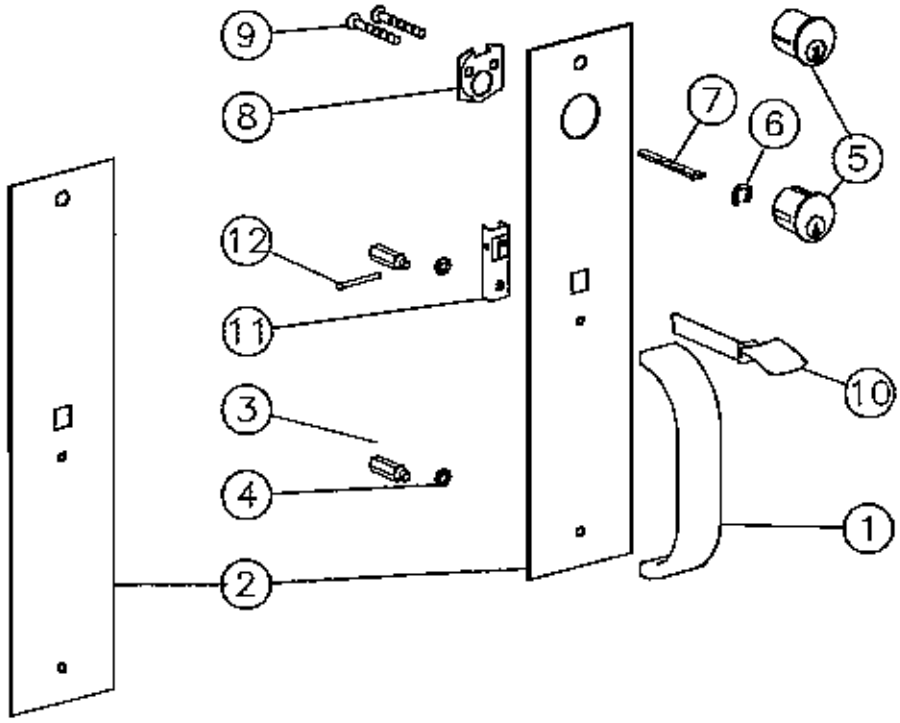
80 series Parts List

800 SERIES
PULL TRIM
832-PTB
842-PTB

Parts List
Page No 800.11
Rev A
10/2/98

ITEM	PART NO.	DESCRIPTION	QTY
1	21-0165	GRIP *	1
2	97-0291	PLATE NO CYLINDER HOLE *	1
	98-0119	PLATE WITH CYLINDER HOLE *	
3	98-0071	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * ø	1
	———	CYLINDER (MORTISE) * ø	
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
10	97-0182	THUMB PIECE LEFT HAND * ±	2
	97-0189	THUMB PIECE RIGHT HAND * ±	
11	97-0131	THUMB PIECE BACKPLATE	1
12	97-0156	OVAL HEAD RIVET	1
	97-2955	SCREW PACK (1 3/4 DOOR)	1
	97-2956	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
± SPECIFY DOOR THICKNESS AND DEVICE LINE
ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 AND 8900



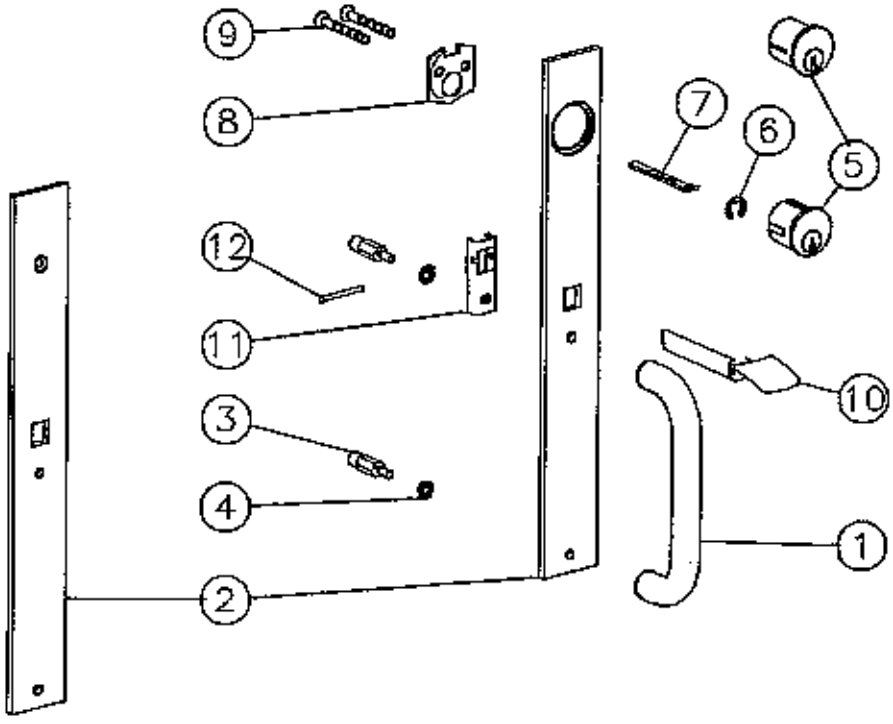
80 series Parts List

800 SERIES
PULL TRIM
833-FLW
843-FLW

Parts List
Page No 800.6 Rev B
2/5/2001

ITEM	PART NO.	DESCRIPTION	QTY
1	97-0367	GRIP *	1
2	97-0312	PLATE NO CYLINDER HOLE *	1
	97-0311	PLATE WITH CYLINDER HOLE *	
3	97-0119	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * Ø	1
	———	CYLINDER (MORTISE) * Ø	
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
10	97-0182	THUMB PIECE LEFT HAND * ±	2
	97-0189	THUMB PIECE RIGHT HAND * ±	
11	97-0131	THUMB PIECE BACKPLATE	1
12	97-0156	OVAL HEAD RIVET	1
	97-2646	SCREW PACK (1 3/4 DOOR)	1
	97-2952	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
± SPECIFY DOOR THICKNESS AND DEVICE LINE
Ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 AND 8900



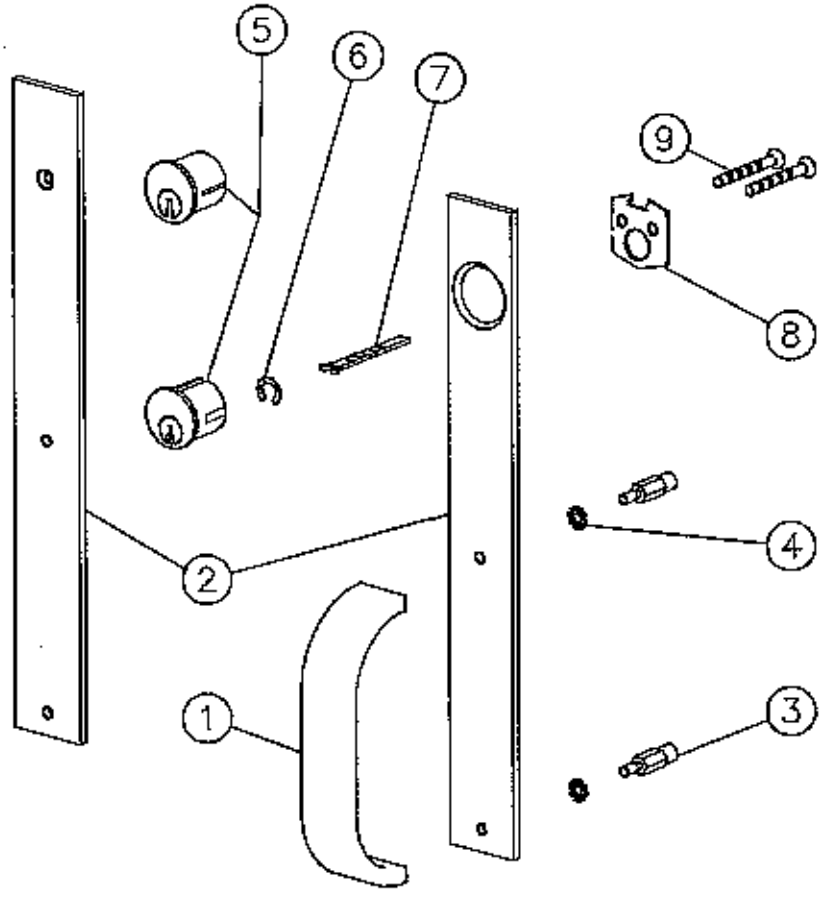
80 series Parts List

800 SERIES
PULL TRIM
874FLL
874FLLDT

Parts List
Page No 800.3
Rev B
2/5/2001

ITEM	PART NO.	DESCRIPTION	QTY
1	21-0165	GRIP *	1
2	97-0309	PLATE NO CYLINDER HOLE *	1
	98-0313	PLATE WITH CYLINDER HOLE *	
3	97-0119	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * Ø	1
	———	CYLINDER (MORTISE) * Ø	
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
	97-2646	SCREW PACK (1 3/4 DOOR)	1
	97-2952	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
Ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 AND 8900
NOTE: USE FOR 8800 MADE BEFORE 2/5/2001



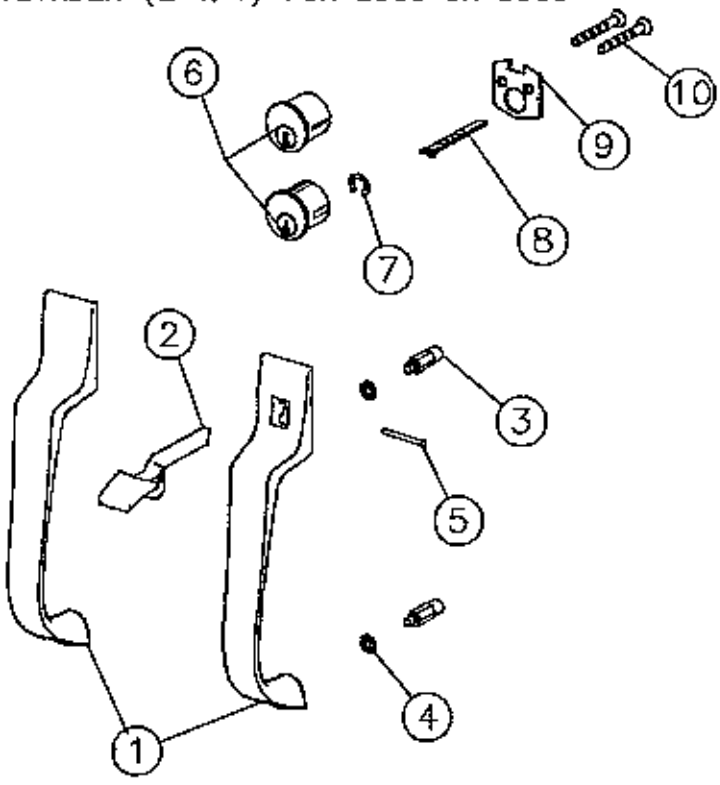
80 series Parts List

800 SERIES
PULL TRIM
876-STS 876-STSDT
886-STS 896-STS

Parts List
Page No 800.12 Rev A
10/2/98

ITEM	PART NO.	DESCRIPTION	QTY
1	97-0064	#76 GRIP NO THUMB PIECE HOLE *	1
	97-0058	#96 GRIP WITH THUMB PIECE HOLE *	
2	97-0203	THUMB PIECE LEFT HAND (#96 GRIP ONLY) * ±	1
	97-0214	THUMB PIECE RIGHT HAND (#96 GRIP ONLY) * ±	
3	98-0071	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	97-0156	OVAL HEAD RIVET	1
6	———	CYLINDER (RIM) * ø	1
	———	CYLINDER (MORTISE) * ø	
7	13-0080	BARREL RETAINER (RIM)	1
8	13-0085	LOCKING TAIL (RIM)	1
9	13-0086	BACKPLATE (RIM)	1
10	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
	97-2953	SCREW PACK (1 3/4 DOOR)	1
	97-2954	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
± SPECIFY DOOR THICKNESS AND DEVICE LINE
ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 OR 8900



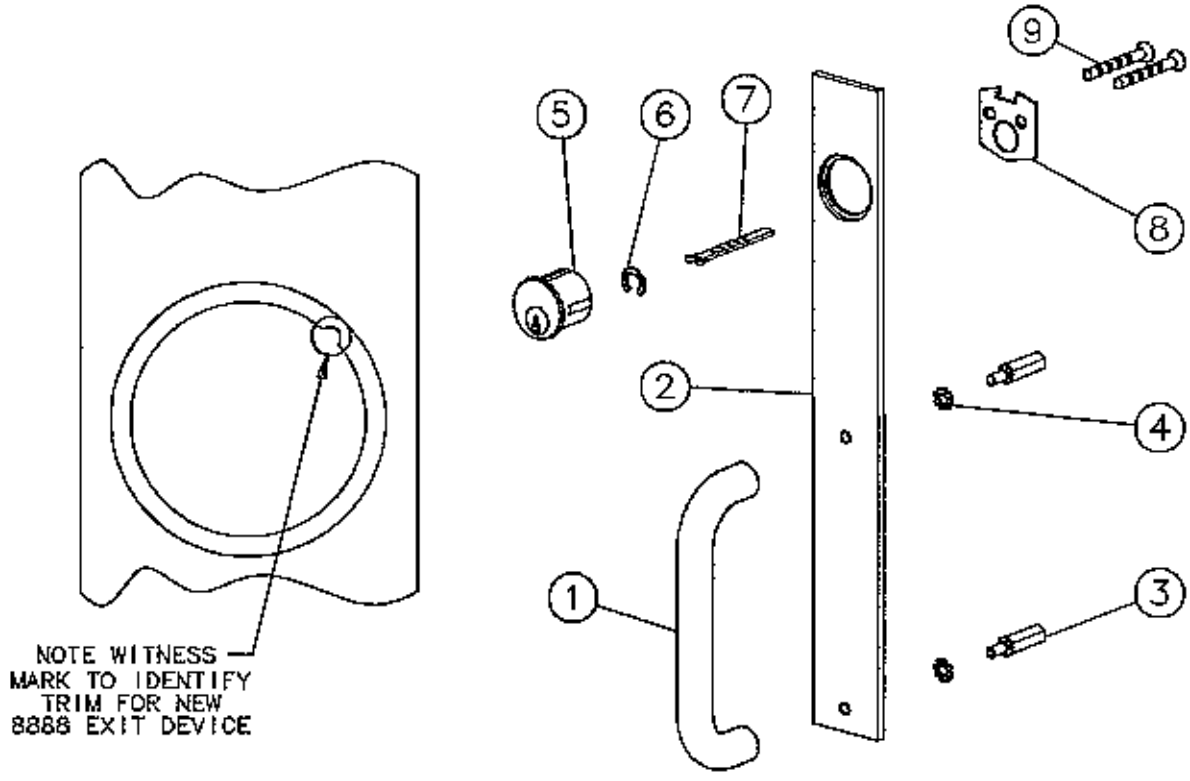
8 0 series Parts List

800 SERIES
PULL TRIM
879-FSW

Parts List
Page No 800.5-1 Rev A
1/1/2002

ITEM	PART NO.	DESCRIPTION	QTY
1	97-0367	GRIP *	1
2	98-0313	PLATE WITH CYLINDER HOLE *	1
3	97-0119	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * ø	1
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
	97-2646	SCREW PACK (1 3/4 DOOR)	1
	97-2952	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8800 MADE AFTER 2/5/2001



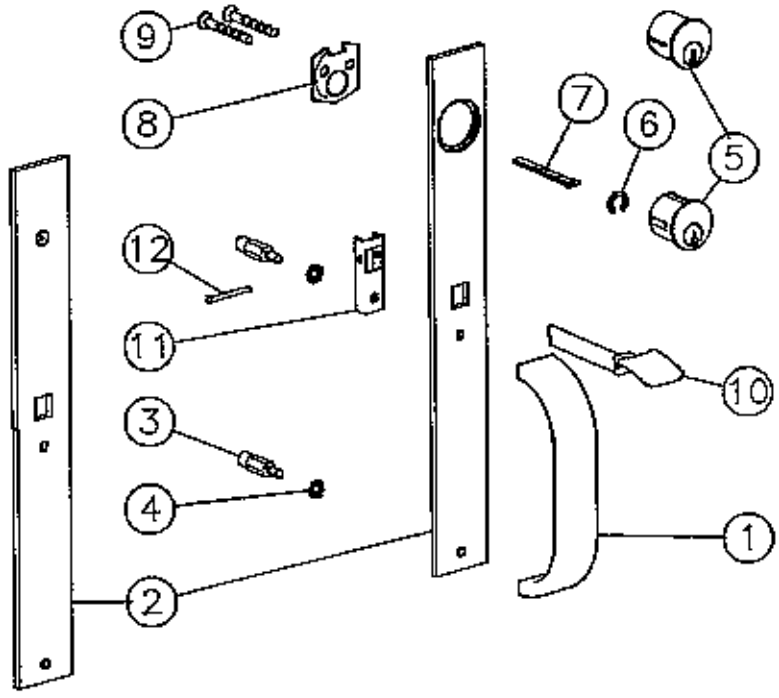
80 series Parts List

800 SERIES
PULL TRIM
884-FLL
894-FLL

Parts List
Page No 800.4
Rev B
2/5/2001

ITEM	PART NO.	DESCRIPTION	QTY
1	21-0165	GRIP *	1
2	97-0312	PLATE NO CYLINDER HOLE *	1
	97-0311	PLATE WITH CYLINDER HOLE *	
3	97-0119	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * Ø	1
	———	CYLINDER (MORTISE) * Ø	
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
10	97-0182	THUMB PIECE LEFT HAND * ±	2
	97-0189	THUMB PIECE RIGHT HAND * ±	
11	97-0131	THUMB PIECE BACKPLATE	1
12	97-0156	OVAL HEAD RIVET	1
	97-2646	SCREW PACK (1 3/4 DOOR)	1
	97-2952	SCREW PACK (2 1/4 DOOR)	

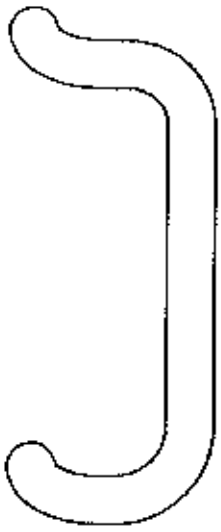
* SPECIFY FINISH
± SPECIFY DOOR THICKNESS AND DEVICE LINE
Ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 AND 8900



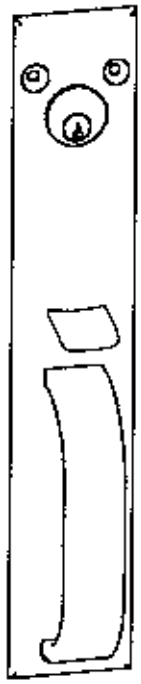
80 series Parts List

800 SERIES
PULL TRIMS

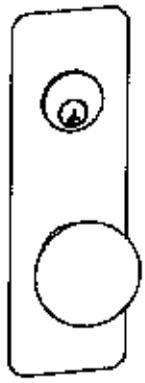
Parts List
Page No 800.1
Rev C
1/1/2002



862/863/864



MAL



PRK

FUNCTION	TRIM DESIGN							
	822/823	FLL	FLW	MAL	PRK	PTB	STS	862/863/864
04		874FLL	813FLW	818MAL	819PRK	812PTB	876STS	
10	822/823	874FLLDT	813FLWDT	818MALDT	819PRKDT	812PTBDT	876STSDT	862/863/864
06, 13 & 16					839PRK			
15					829PRK			
28		884FLL	843FLW	828MAL		842PTB	886STS	
62, 63, 66, 70 & 71		894FLL	833FLW	838MAL		832PTB	896STS	
04 (FOR NEW 8800)		869FSL	879FSW	849MSL		859PSB	896STS	

80 series Parts List

900 SERIES
MORTISE LOCKS
970 & 971

Parts List
Page No 900.9A
Rev C
6/21/01

			MORTISE LOCK ASSEMBLY
900	70 FUNCTION	LHRB RHRB	970 x HAND AND FINISH
900	71 FUNCTION	LHRB RHRB	971 x HAND AND FINISH

ITEM	PART NO.	DESCRIPTION	QTY
1	99-2353	CASE ASSY	1
2	01-0273	ROLL PIN	1
3	99-0072	GUARD BOLT EYELET	1
4	99-0057	GUARD BOLT SPRING	1
5	99-2035	GUARD BOLT ASSY LHRB	1
	99-2036	GUARD BOLT ASSY RHRB	
6	99-0075	ANTI-FRICTION LATCHBOLT	1
7	99-0216	FRONT RHRB *	1
	99-0217	FRONT LHRB *	
8	99-0098	PIVOT PIN ANTI FRICT. LATCHBOLT	1
9	99-2247	LATCH BOLT ASSEMBLY	1
10	01-1142	CASE SCREW #8-32 X 1/4	5
11	99-0224	THUMB PIECE LEVER	2
15	99-0060	GUARD BOLT LEVER	1
17	01-0098	RETAINING RING	1
18	99-0223	SLIDE GUIDE	2
19	99-0063	SPRING GUARD BOLT LEVER	1
20	99-2389	LATCH BOLT LEVER ASSEMBLY	1
21	99-2050	LEVER SLIDE ASSEMBLY	1
22	99-0212	PIVOT PIN LEVER SLIDE	1
24	99-0061	SPRING THUMBPIECE LEVER	1
25	99-0236	CYLINDER SCREW SUPPORT	1
26	99-0078	CYLINDER SET SCREW	1
27	99-2361	CAP ASSEMBLY	1
30	01-3579	SCREW #6-32 X 3/16 SELF TAPPING	1
31	99-2335	SOLENOIN ASSEMBLY 970	1
	99-2334	SOLENOID ASSEMBLY 971	
32	78-0240	LOCKING TAIL SOLENOID	1
—	68-2597	BRIDGE RECTIFIER PACK	1

NOTE:

ITEMS 5 AND 15 TO BE SOLD AS A SET ONLY

* SPECIFY FINISH

THIS PAGE MUST FACE 900.9B

80 series Parts List

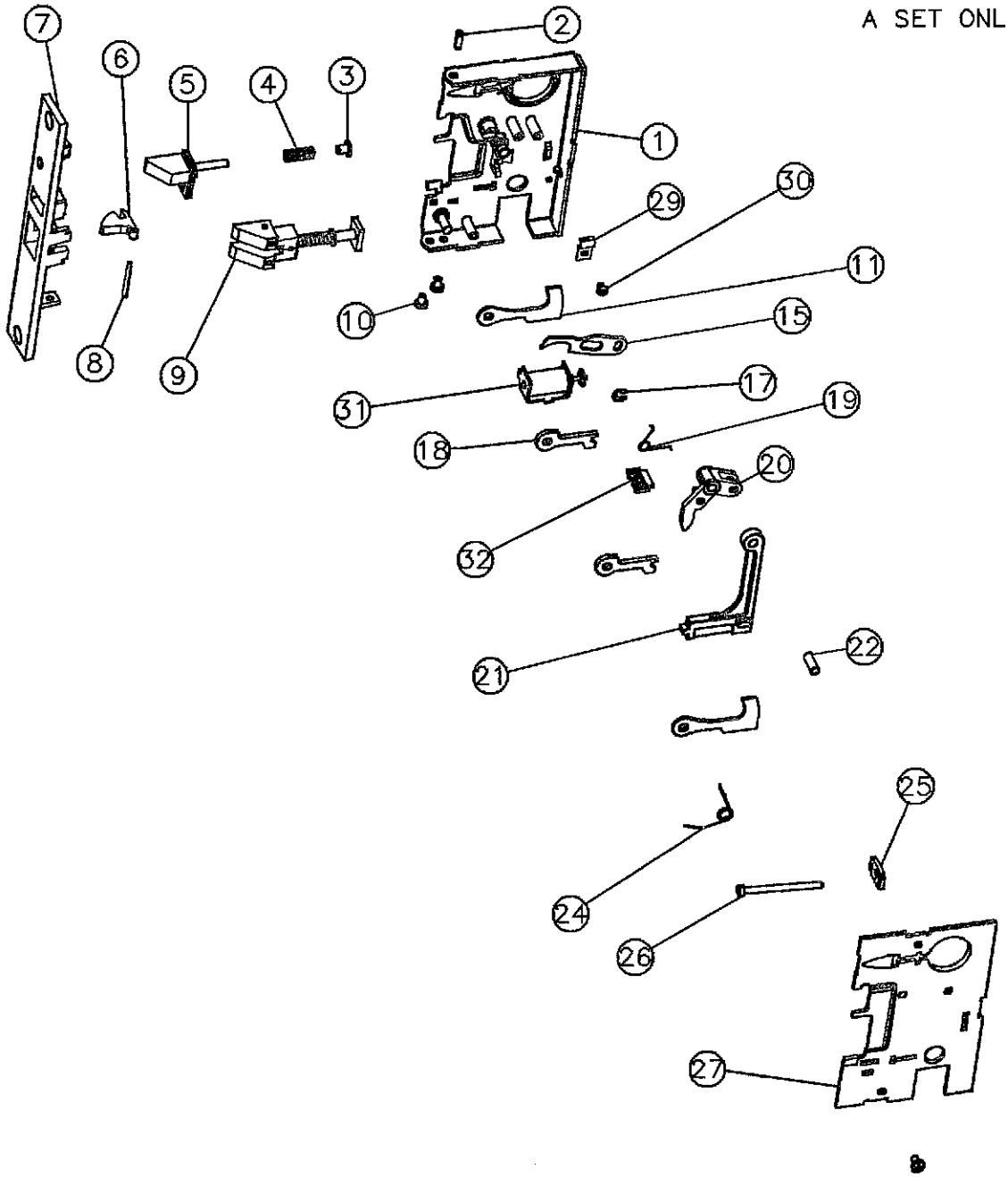
900 SERIES
MORTISE LOCKS
970 & 971

Parts List
Page No 900.9B
Rev C
6/21/01

			MORTISE LOCK ASSEMBLY
900	70 FUNCTION	LHRB RHRB	970 x HAND AND FINISH
900	71 FUNCTION	LHRB RHRB	971 x HAND AND FINISH

NOTE:

ITEMS 5 AND 15
TO BE SOLD AS
A SET ONLY



SARGENT®

ASSA ABLOY

80 Series Parts Manual

For assistance, contact SARGENT at
800-727-5477 or www.sargentlock.com

A8231 12/17

Copyright © 2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader
in door opening solutions

Table of Contents

SARGENT®
ASSA ABLOY

Chassis Assemblies
- 8300 4
- 8400 5-10
- 8500 11-12
- 8600 13-28
- 8700 29-52
- 8800 53-67
- 8900 68-69

900 Series Mortise Locks 70-82

Rail Assemblies 83-102

700 Series ET Control 103-133

Auxiliary Controls 134-136

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

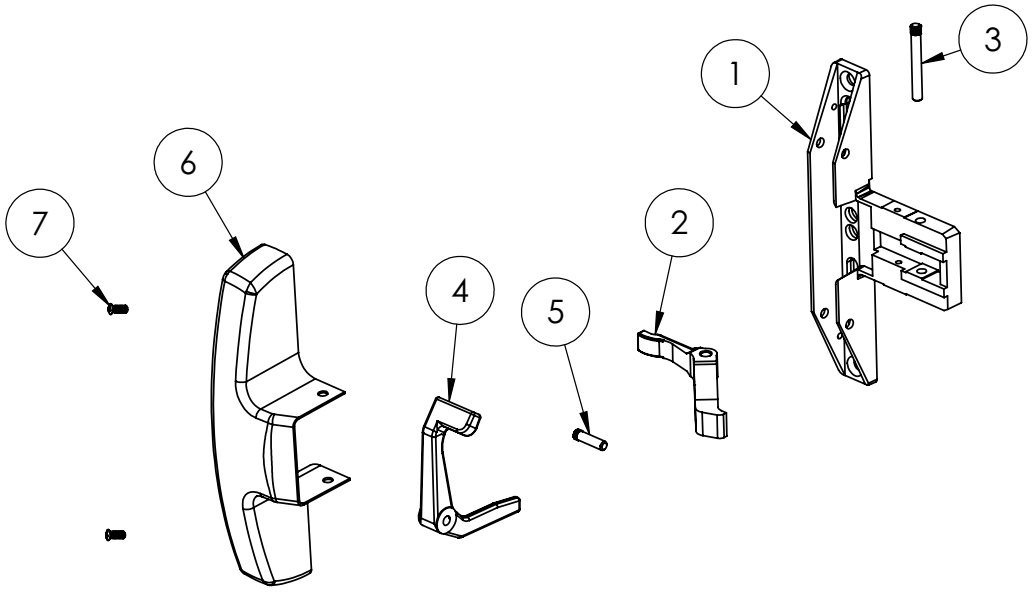
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function		Assembly No.	Description	Sellable
(12-) All functions	1 3/4" Door	68-2481	LHRB	Yes
		68-2482	RHRB	Yes
	2"-2 3/4" Door	68-2483	LHRB	Yes
		68-2484	RHRB	Yes

Item	Part No.	Description	Qty	Sellable
1	68-0486	Chassis	1	Yes
2	68-0241	Lift Arm	1	Yes
3	68-0239	Pivot Pin (Lift Arm)	1	Yes
4	68-0489	Lift Lever LHRB 1 3/4" Door	1	Yes
	68-0490	Lift Lever RHRB 1 3/4" Door	1	Yes
	68-0491	Lift Lever LHRB 2 3/4" Door	1	Yes
	68-0492	Lift Lever RHRB 2 3/4" Door	1	Yes
5	68-0479	Pivot Pin (Lift Lever)	1	Yes
6	68-0496	Cover[1]	1	Yes
7	68-3905	Cover Screw Pack[1]	2	Yes
Not Shown	—	900 Series Mortise Assembly[1,2,4]	1	Yes
	68-2520	Screw Pack Standard	1	Yes
	68-2522	Screw Pack (12-)	1	Yes
	C908	Strike Pack[3] (1 1/4" Standard Lip)	1	Yes

1. Specify finish
2. Specify hand
3. Specify lip length
4. Specify function



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

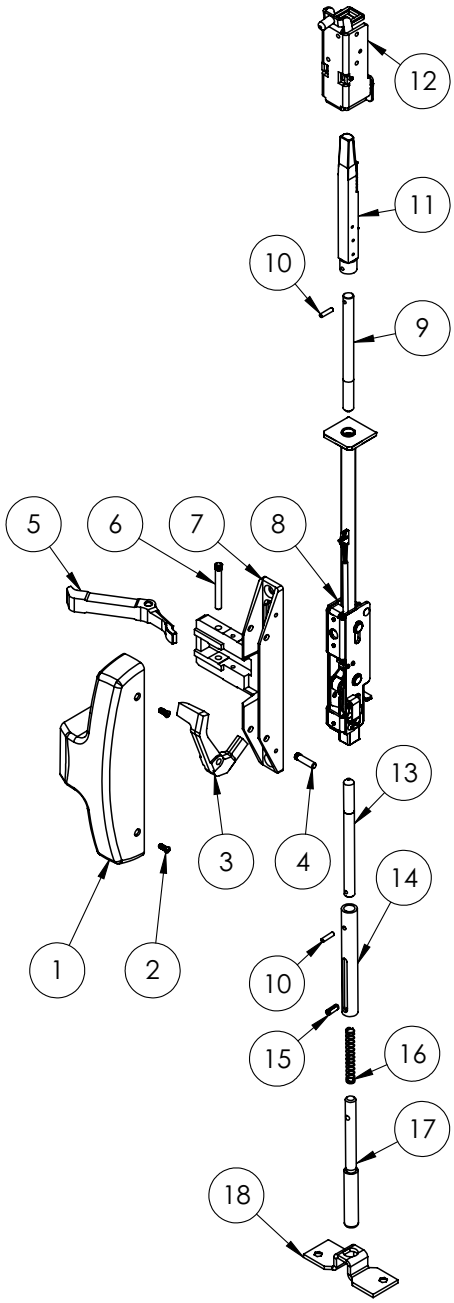
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
53-MD-(All Functions) MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0888	Bottom Plate	1	Yes
		68-3676	Screw Pack*	1	Yes
		652	Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



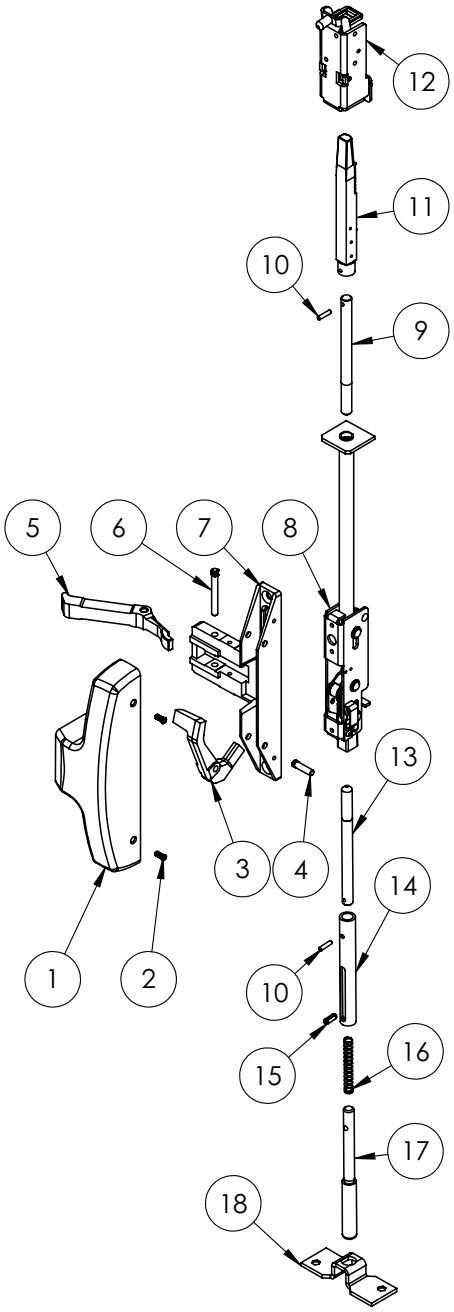
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
12-53-MD-(All Functions) 12-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12-53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0888	Bottom Plate	1	Yes
		68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height

A8231 12/17

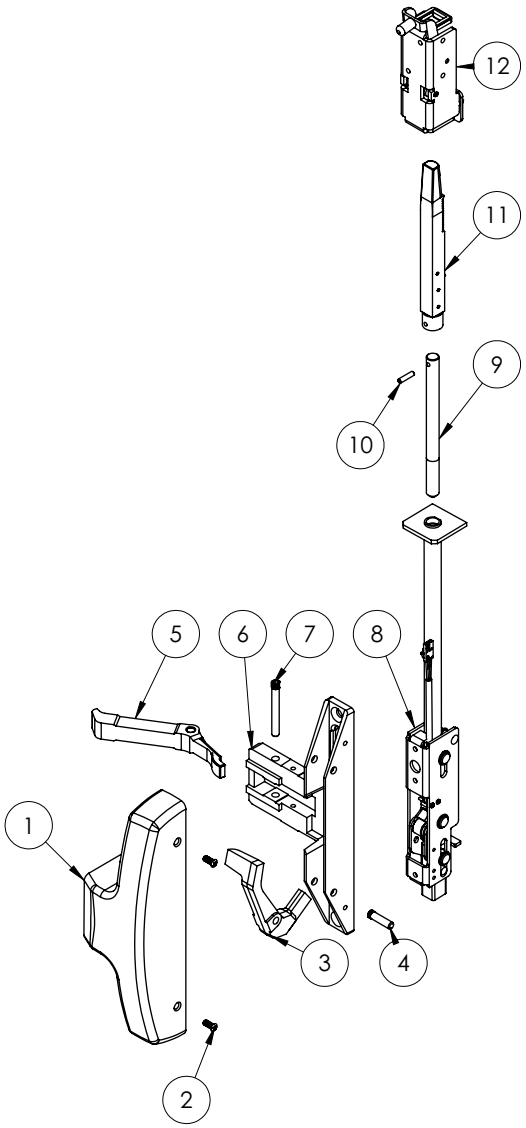
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-MD-(All Functions) NB-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

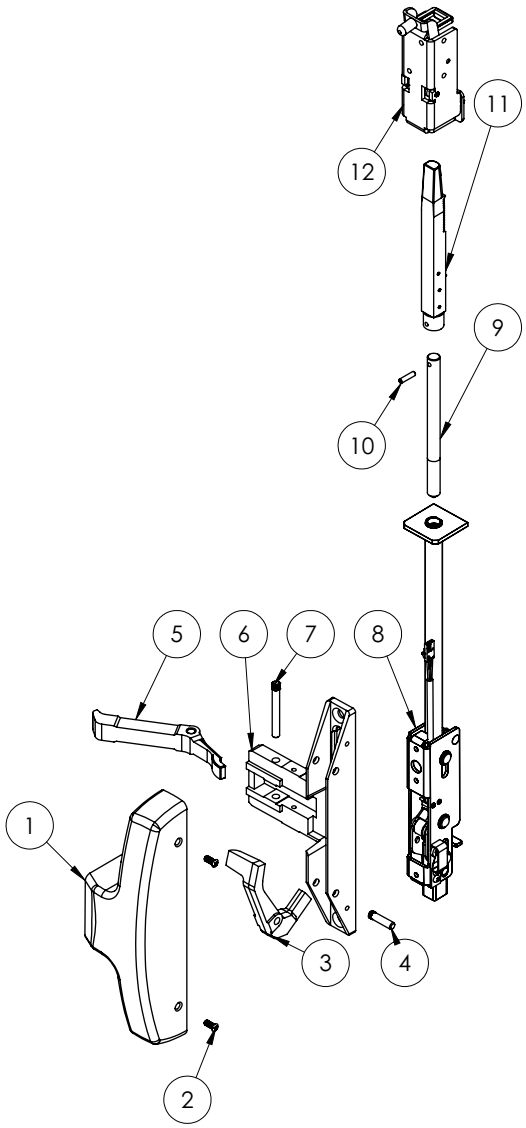
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-NB-MD-(All Functions) 12-NB-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

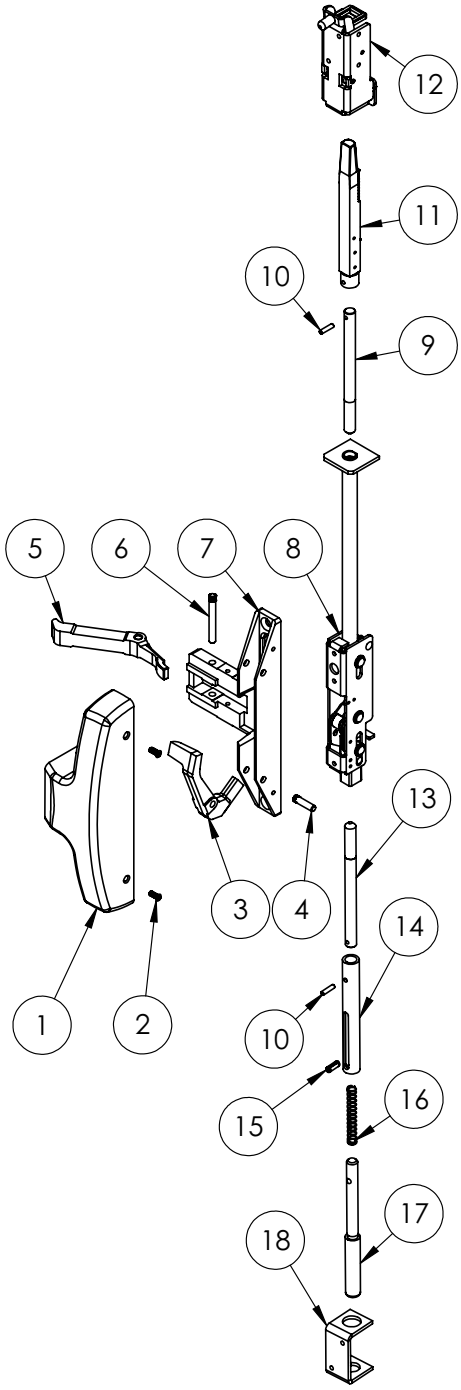
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
53-AD-(All Functions) AD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
		68-3854	53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0037	Bottom Case	1	Yes
		68-3676	Screw Pack*	1	Yes
		640	Aluminum Door Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

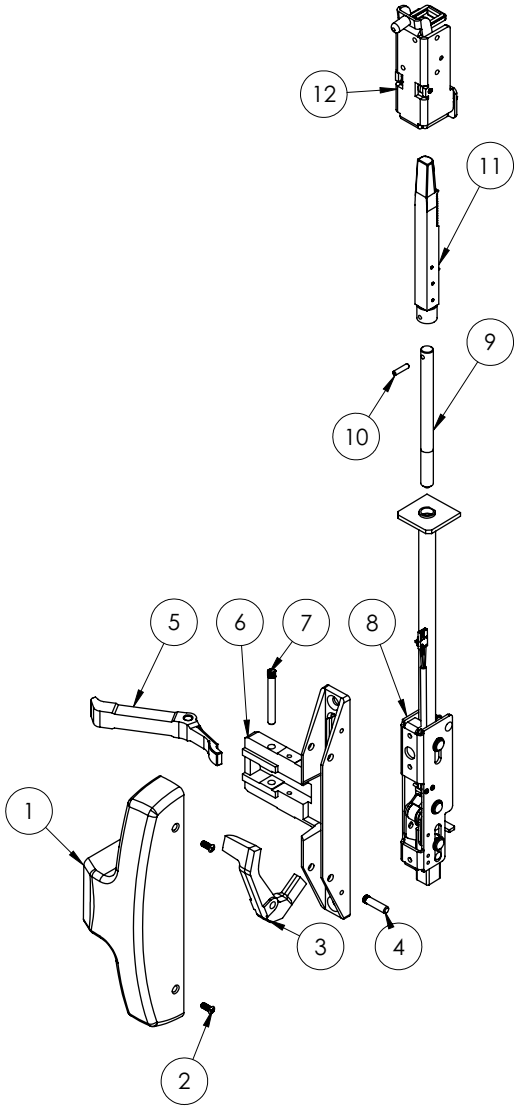
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
53-NB-AD-(All Functions) NB-AD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		639	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

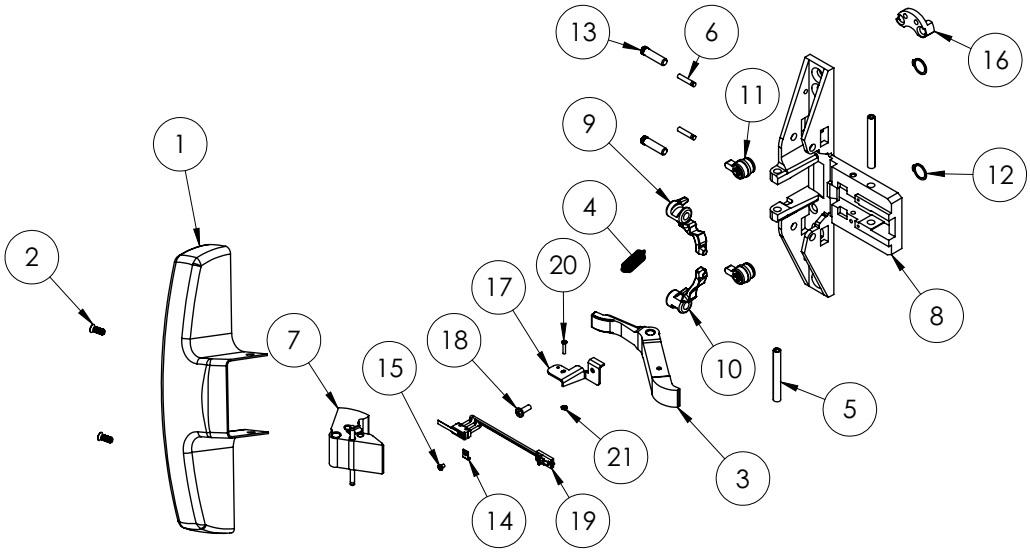
(12/53-)8504 (12/53-)8506 (12/53-)8510
(12/53-)8513 (12/53-)8515 (12/53-)8540
(12/53-)8543 (12/53-)8544 (12/53-)8546
(12/53-)8573 (12/53-)8574

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-) All functions	68-5880	LHRB/RHRB	Yes
(12-) 53- All functions	68-7411	LHRB/RHRB	Yes

Item	Assy. No.	Part No.	Description	Qty	Sellable
1	N/A	68-0495	Cover[1]	1	Yes
2		68-3905	Cover Screw Pack[1]	1	Yes
3		68-1137	Lift Arm	1	Yes
4		98-0028	Latchbolt Spring	1	Yes
5		01-4512	Spirol Pin	2	Yes
6		01-0008	Groove Pin	2	No
7		68-7420	Latchbolt Assembly (53-)	1	Yes
		68-6021	Latchbolt Assembly (Std)	1	Yes
8	68-6082	68-1624	8500 Chassis	1	Yes
9		68-1625	Lift Lever (RHRB)	1	
10		68-1626	Lift Lever (LHRB)	1	
11		94-0088	Cylinder Hub	2	
12		01-0005	Retaining Ring, Truarc 5100-43	2	
13		68-0479	Lift Lever Pivot Pin	2	
14	N/A	52-0310	Cable Clamp (53-)	1	Yes
15		01-1482	Cr-Phms (#2-56 X 1/8") (53-)	1	Yes
16		13-0458	Cylinder Retainer Pack (04 & 044 Functions Only)	1	Yes
17		68-1686	Switch Bracket (53-)	1	Yes
18		01-1220	#6-32 X 3/8" Length Ph Pn Hd Machine Screw (53-)	1	Yes
19		52-4545	Switch Assembly (53-)	1	Yes
20		01-9446	Machine Screw (#1-72 X 11/32" Ph Fl Hd) (53-)	1	Yes
21		01-0909	Hex Machine Screw Nut (53-)	1	Yes
Not Shown		68-2512	Screw Pack	1	Yes
		657	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

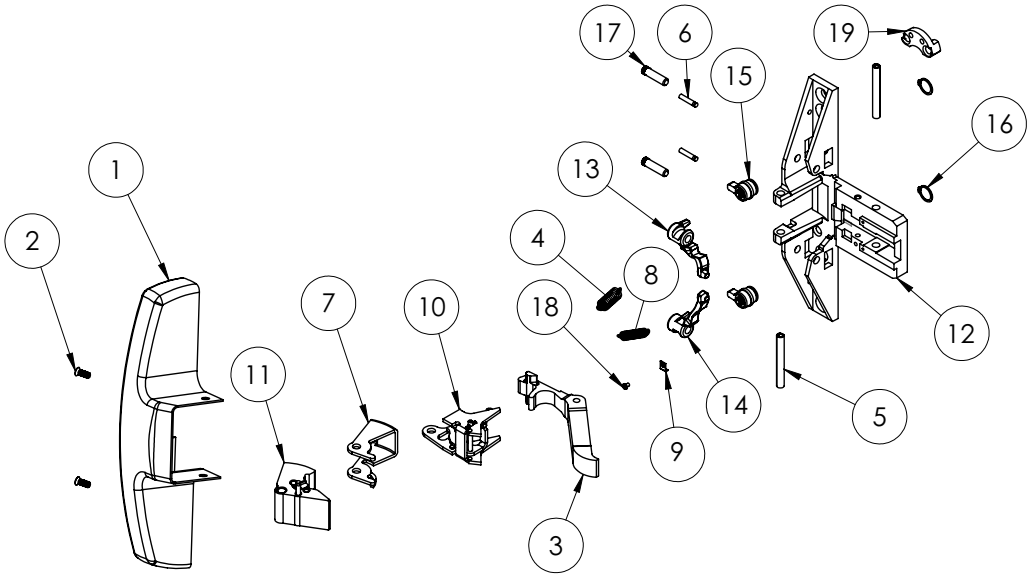
(12-/GL-/59-)8504 (12-/GL-/59-)8506 (12-/GL-/59-)8510
(12-/GL-/59-)8513 (12-/GL-/59-)8515 (12-/GL-/59-)8540
(12-/GL-/59-)8543 (12-/GL-/59-)8544 (12-/GL-/59-)8546
(12-/GL-/59-)8573 (12-/GL-/59-)8574

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-)GL- All functions	68-5881	LHRB/RHRB	YES
(12-)59- All functions	68-5882	LHRB/RHRB	YES

Item	Assy. No.	Part No.	Description	Qty	Sellable
1	N/A	68-1020	Cover[1]	1	Yes
2		—	Screw Pack[1]	1	Yes
3		68-1353	Lift Arm (Guarded)	1	Yes
4		98-0028	Latchbolt Spring	1	Yes
5		01-4512	Spirol Pin	2	Yes
6		01-0008	Groove Pin	2	No
7		68-1352	Guide	1	Yes
8		68-1394	Extension Spring	1	Yes
9		52-0310	Cable Clamp (59-)	1	Yes
10		68-5949	Guard Bracket & Switch Assembly (59-)	1	No
		68-5947	8500 Guard Bracket Assembly (Gl-)	1	No
11		68-4415	Guarded Latchbolt	1	Yes
12	68-6082	68-1624	8500 Chassis	1	Yes
13		68-1625	Lift Lever (RhRb)	1	
14		68-1626	Lift Lever (LhRb)	1	
15		94-0088	Cylinder Hub	2	
16		01-0005	Retaining Ring	2	
17		68-0479	Lift Lever Pivot Pin	2	
18	N/A	01-1482	Cr-Phms (#2-56 X 1/8") (59-)	1	Yes
19		13-0458	Cylinder Retainer Pack (04 & 044 Functions Only)	1	Yes
Not Shown		68-2512	Screw Pack	1	Yes
		657	Strike Pack	1	Yes

1. Indicates finish required



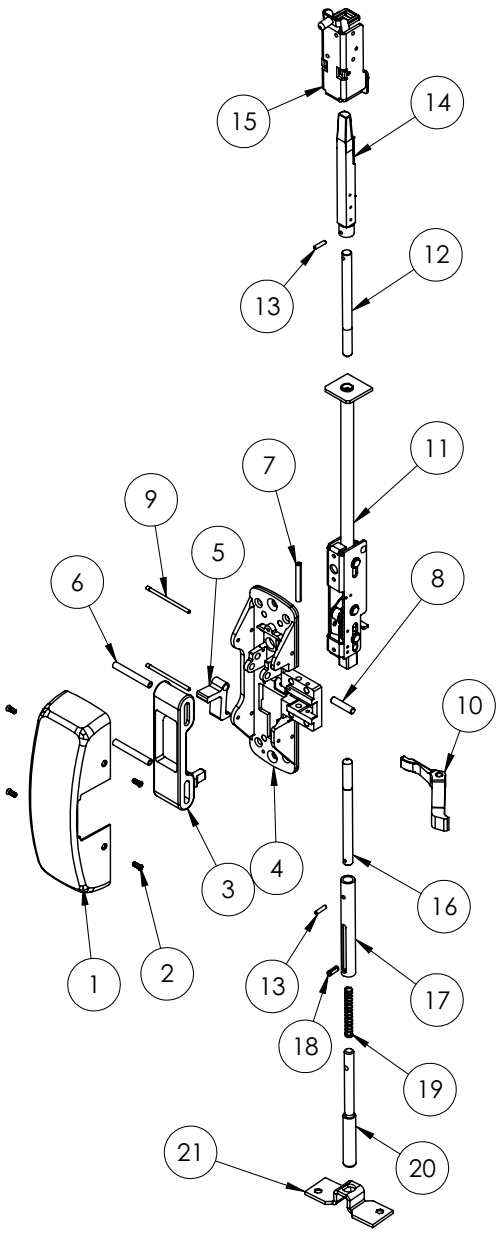
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-MD- 59-MD- MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack (W)*	1	Yes
		652	Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

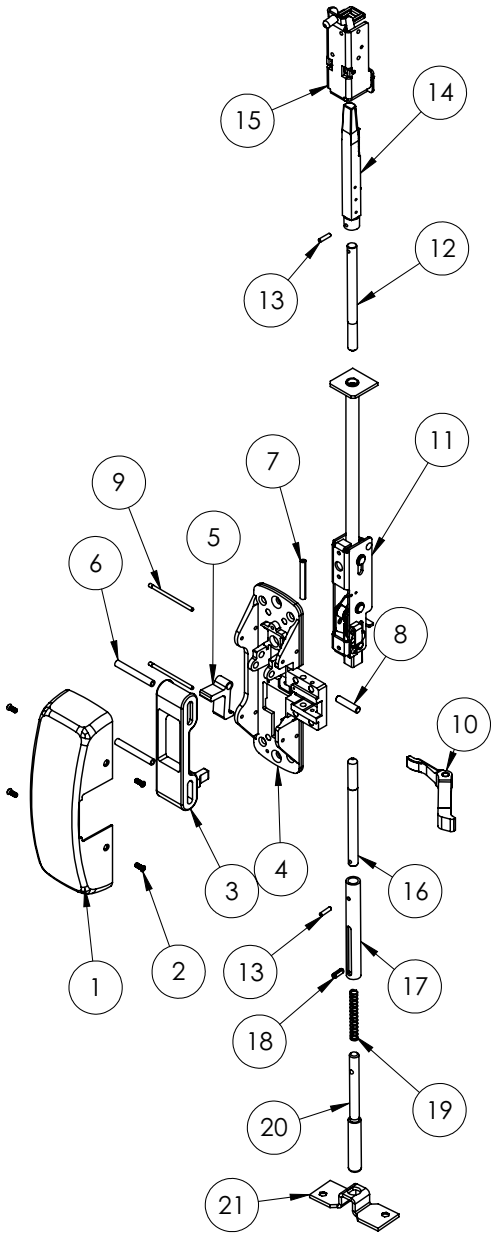
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-MD- 12-59-MD- 12-MD- (All Functions	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12- 53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack		Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-



A8231 12/17

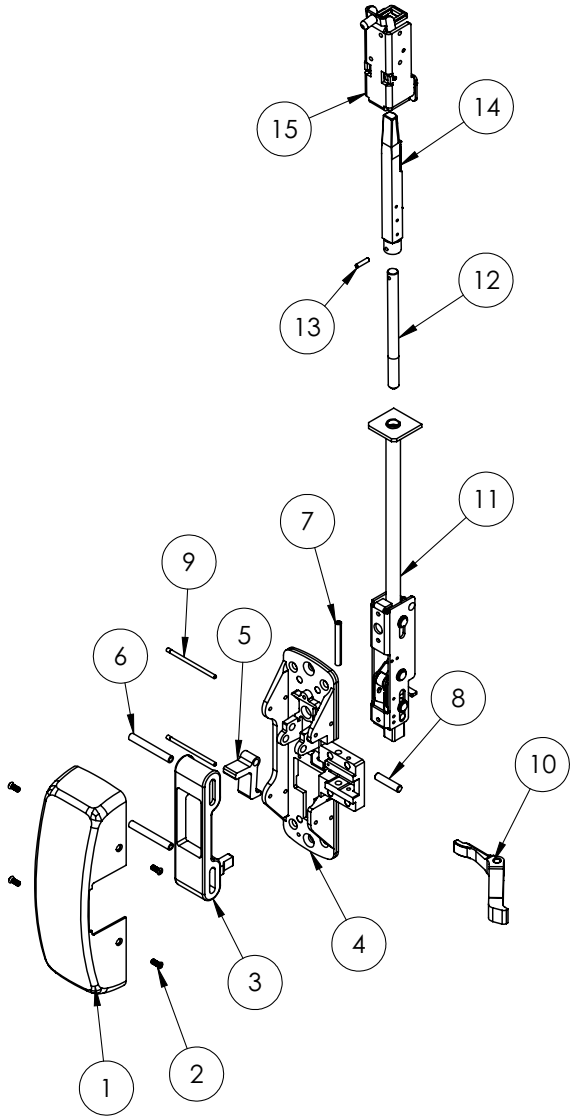
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-MD- 59-NB-MD- NB-MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

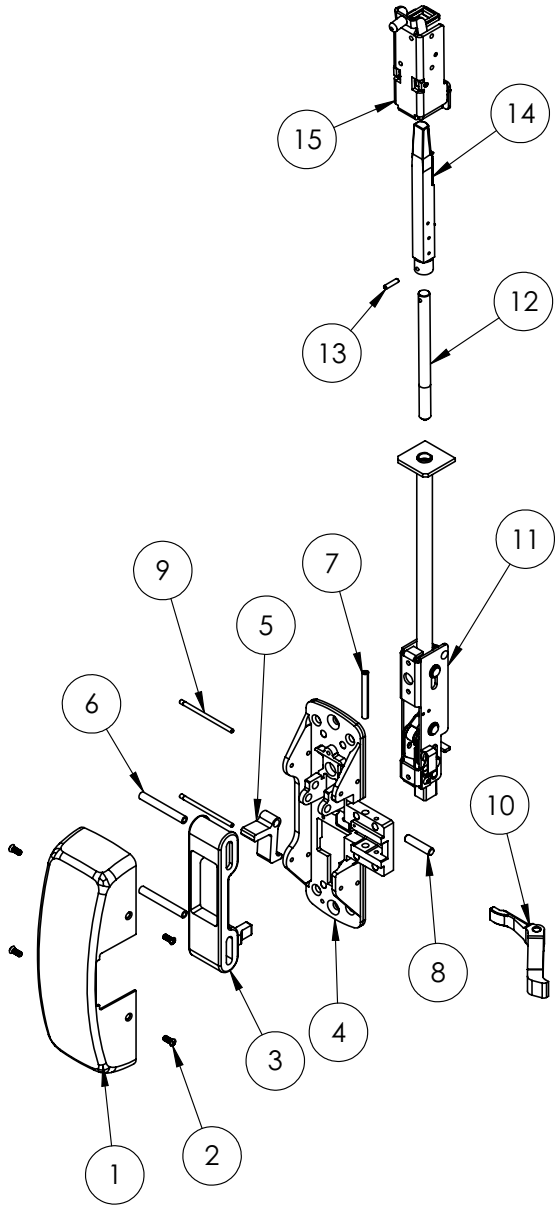
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-NB-MD- 12-59-NB-MD- 12-NB-MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		
11	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12- 53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
		68-5375	Top Case Assembly 1/4" Cladded		Yes
		68-5376	Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-



A8231 12/17

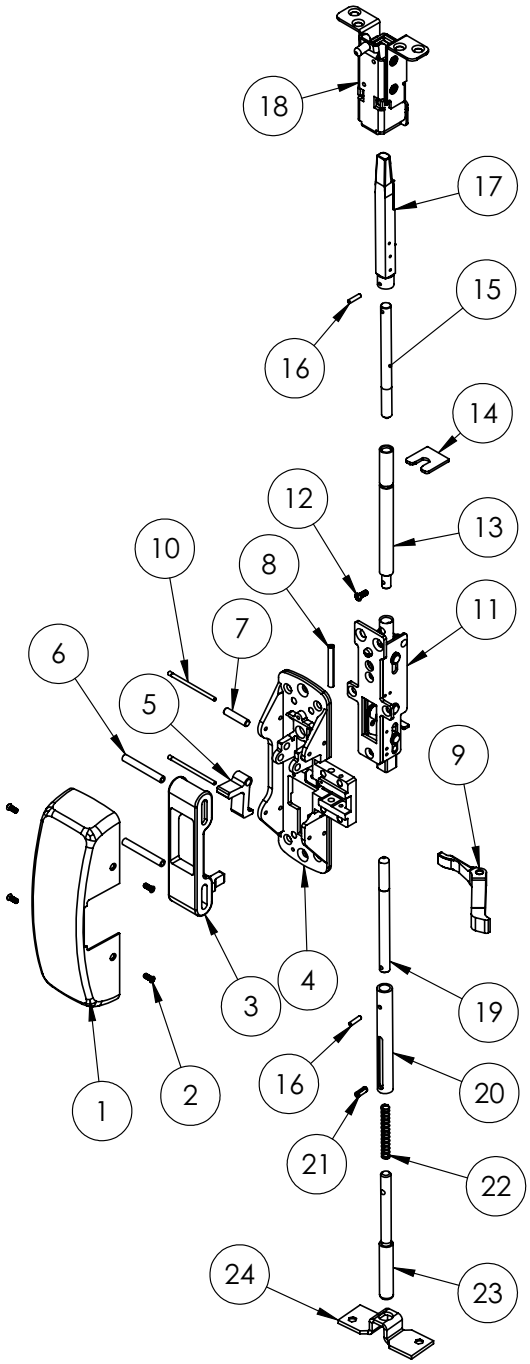
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-WD- 59-WD- WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	Inner Chassis Assembly	1	Yes
	68-3859		53- Inner Chassis Assembly[3]	1	Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	2	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	691B	660B	Bottom Rod[1,2]	1	Yes
20		94-0039	Bolt Sleeve	1	Yes
21		01-4389	Roll Pin	1	Yes
22		97-0454	Spring (Bottom Bolt)	1	Yes
23		94-0038	Bottom Bolt	1	Yes
24	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		652	Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-
4. Only when used w/ Aux Control



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

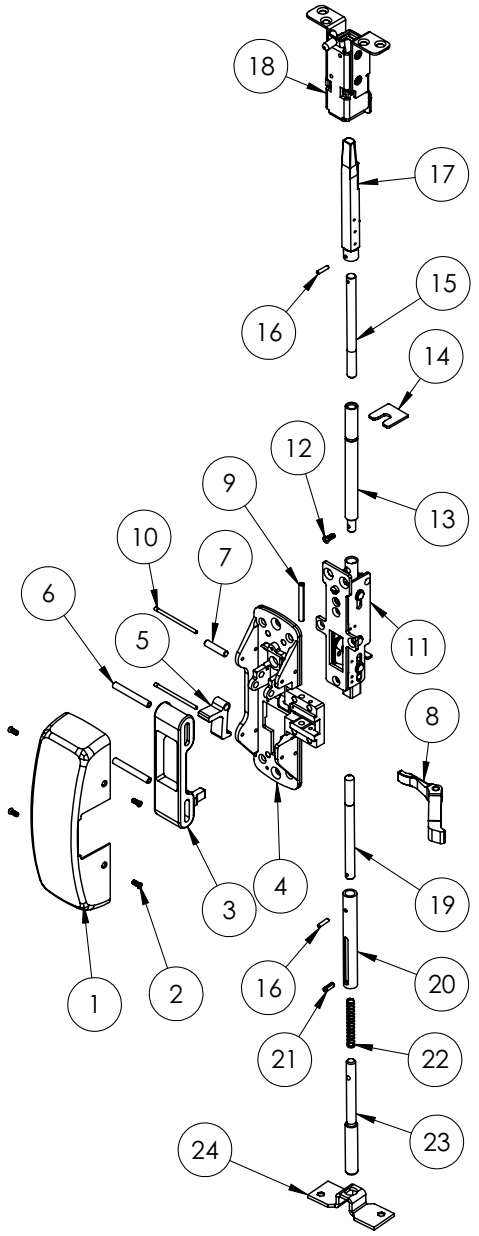
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

12-53-WD- 8606 8610 8613 8615
12-59-WD- 8640 8643 8646 8673
12-WD- 8674

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-WD- 12-59-WD- 12-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
9		01-4512	Spirol Pin	1	Yes
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	12-Inner Chassis Assembly	1	Yes
	68-3859		12-53- Inner Chassis Assembly[3]	1	Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	2	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and BracketAssembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	691B	660B	Bottom Rod[1,2]	1	Yes
20		94-0039	Bolt Sleeve	1	Yes
21		01-4389	Roll Pin	1	Yes
22		97-0454	Spring (Bottom Bolt)	1	Yes
23		94-0038	Bottom Bolt	1	Yes
24	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-
4. Only when used w/ Aux Control

A8231 12/17

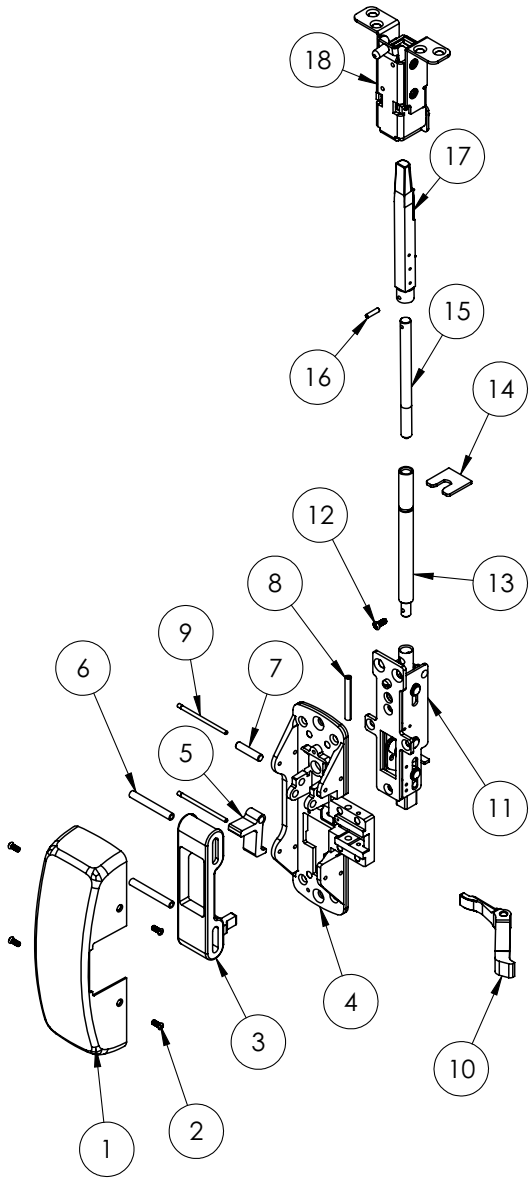
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-WD- 59-NB-WD NB-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
9		68-0012	Roller (Main Slide)	1	Yes
11	68-3580	N/A	Inner Chassis Assembly	1	Yes
	68-3859		53- Inner Chassis Assembly[3]		Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	1	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-
4. Only when used w/ Aux Control



A8231 12/17

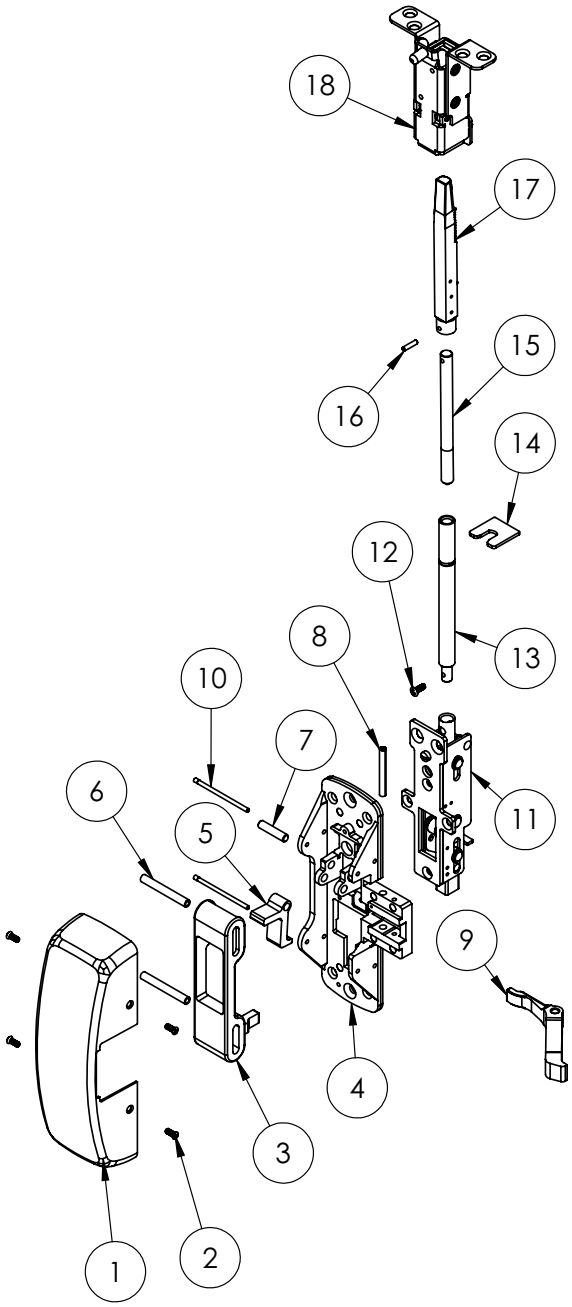
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
12-53-NB-WD- 12-59-NB-WD- 12-NB-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T (4)	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0112	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	12-Inner Chassis Assembly	1	Yes
	68-3859		12-53- Inner Chassis Assembly[3]		Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	1	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-
4. Only when used w/ Aux Control



A8231 12/17

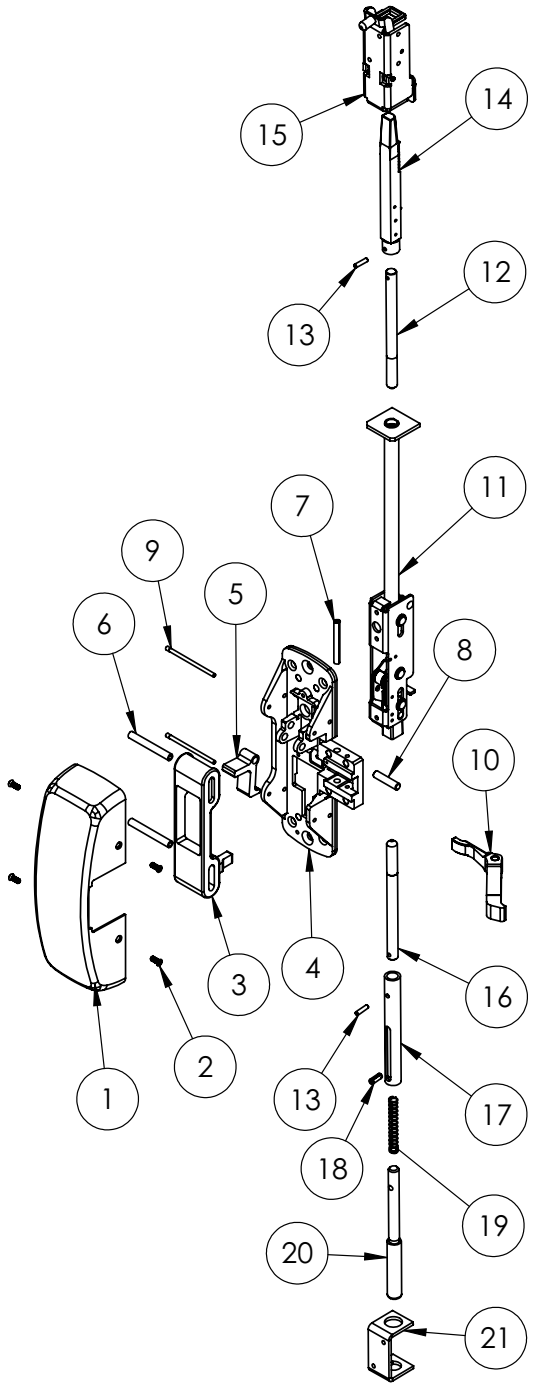
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-AD- 59-AD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0037	Bottom Case	1	Yes
		68-4389	Screw Pack (W)*	1	Yes
		640	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

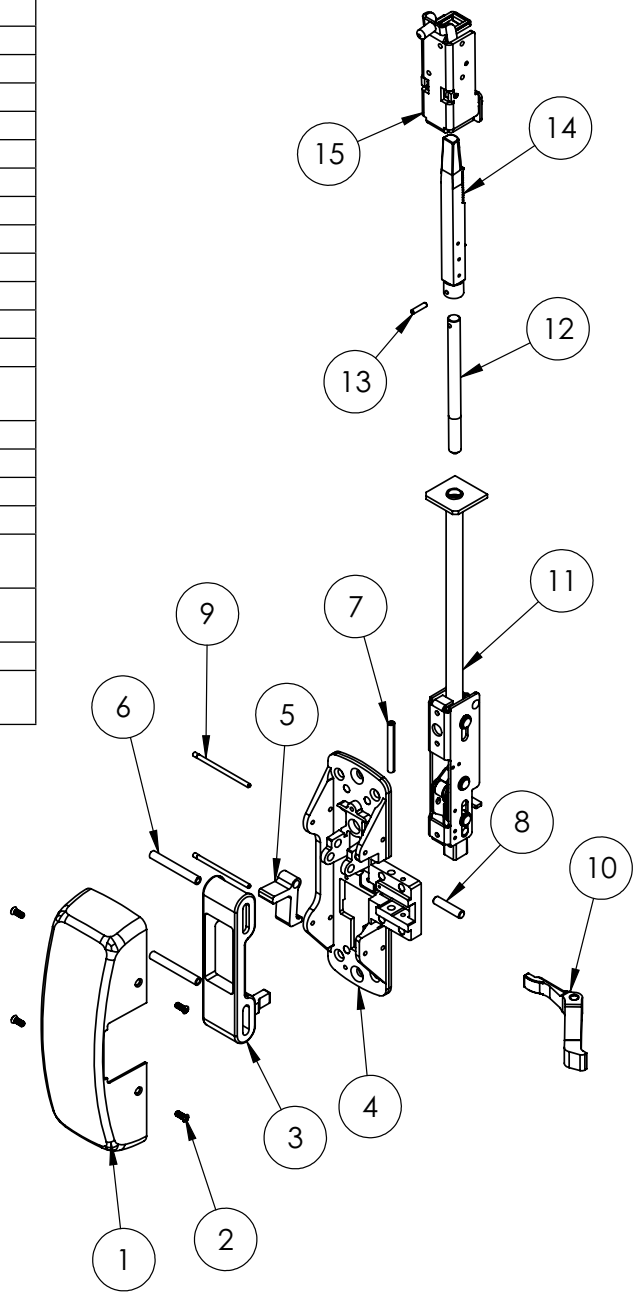
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
53-NB-AD- 59-NB-AD- AD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0241	Lift Arm	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		639	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



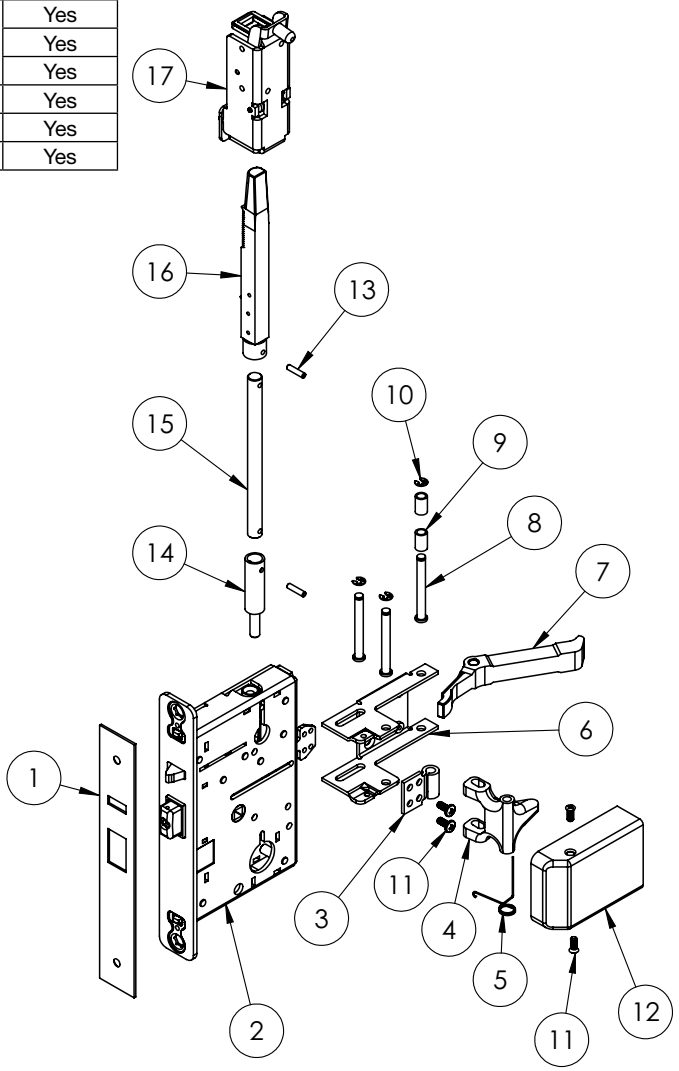
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-1186	Active Outside Front[1]	1	Yes
2	68-4239	N/A	Active Mortise Case	1	Yes
3	68-4264	68-1327	Link Connect (Pull Lever)	1	Yes
4		68-1309	Pull Lever Low Profile	1	Yes
5		68-1332	Torsion Spring (Pull Lever)	1	Yes
6		68-1313	Pivot Pin	3	Yes
7		68-0241	Lift Arm	1	Yes
8		68-1310	Pivot Bracket	1	Yes
9		01-4509	Retaining Ring	3	Yes
10		68-1311	Lift Arm Spacer	2	Yes
11	N/A	68-4373	Screw Pack (LP)	1	Yes
12		68-1317	Chassis Cover (LP)*	1	Yes
13	692L	01-0696	Coiled Pin	2	Yes
14		68-1339	Connecting Tube	1	Yes
15		661L	Top Rod (LP)	1	Yes
16		68-4840	Latch Bolt Assembly	1	Yes
17	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Panel		Yes
	68-5376		Top Case Assembly 1/2" Panel		Yes
	N/A	68-4389	Screw Pack	1	Yes
		650	Strike Pack	1	Yes
		77-0883	A.S.A. Strike (Curved Lip)*[2]	1	Yes

*Specify Finish
1. Only available in 32D finish
2. LS function only



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

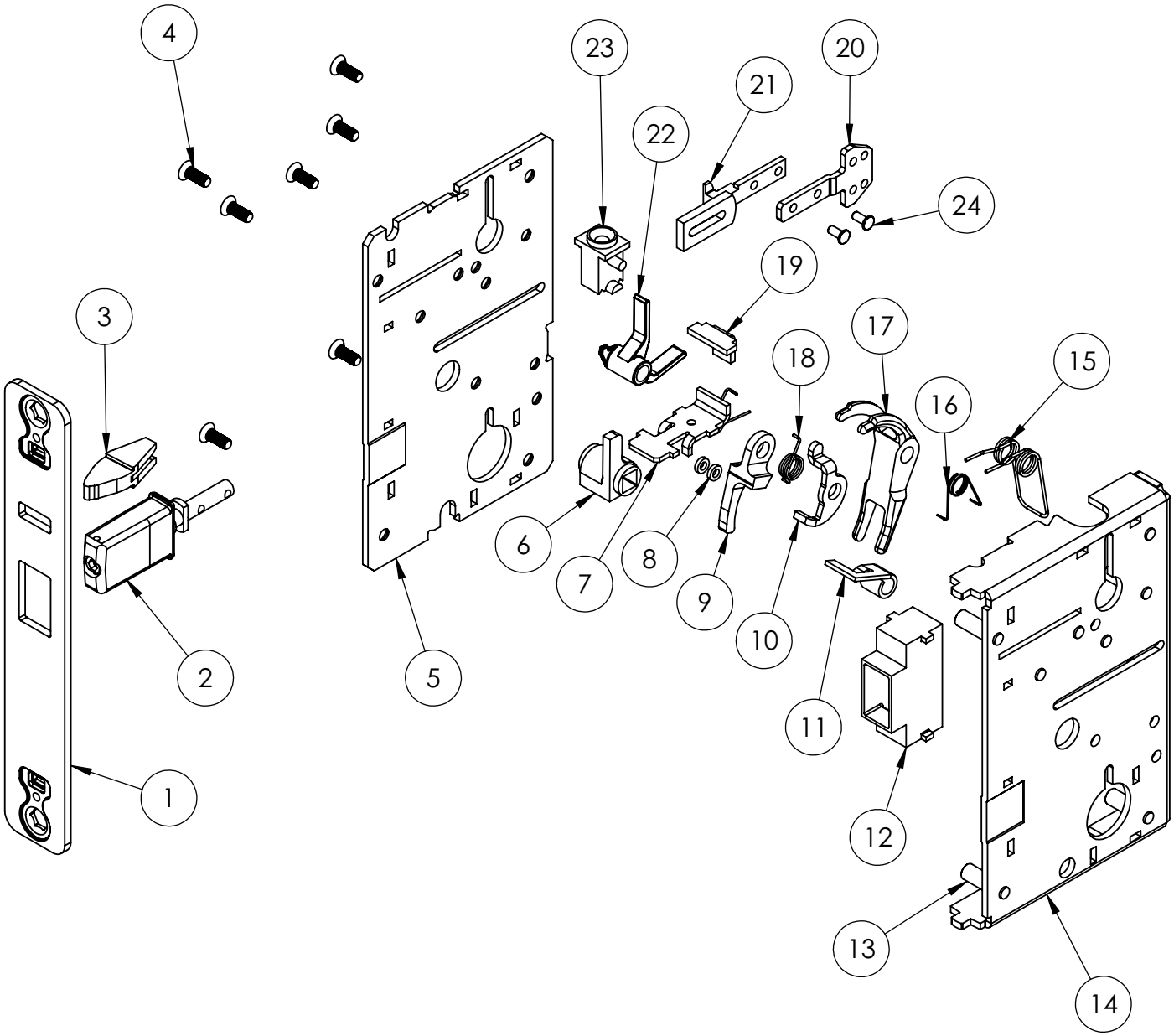
Item	Part No.	Description	Qty	Sellable
1	68-1188	Active Inside Front	1	No
2	68-1167	Active Latchbolt	1	Yes
3	68-1166	Activation Bolt	1	Yes
4	01-4402	#8-32x7/16" Flat PH U/C MS	7	Yes
5	68-1338	Mortise Cap	1	No
6	68-1476	Outside Hub (LP)	1	Yes
7	68-1291	Slide	1	No
8	68-1330	Bushing (LP)	2	Yes
9	68-1168	Active Case Pivot	1	Yes
10	68-1172	Retractor	1	Yes
11	68-1293	Fire Stop	1	Yes
12	68-1220	Active Bolt Guide	1	Yes
13	82-0294	Post (Screw and Case)	8	No
14	68-1337	Mortise Case	1	No
15	68-1253	Spring (Top Mount)	1	Yes
16	68-1265	Spring (Active Lever)	1	Yes
17	68-1333	Active Lever	1	Yes
18	68-1198	Torsion Spring (Retractor)	1	Yes
19	68-1246	Top Pusher Guide	1	Yes
20	68-1328	Link Latchbolt Tail	1	No
21	68-1334	Latchbolt Extension/Slide	1	No
22	68-1292	Upper Guard	1	Yes
23	68-1336	Top Mount	1	Yes
24	01-0424	Rivet	2	No

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

12-LP **8606** **8610** **8613** **8615**
LP **8640** **8643** **8646** **8673**
12-LS **8674**
LS

SARGENT®
ASSA ABLOY



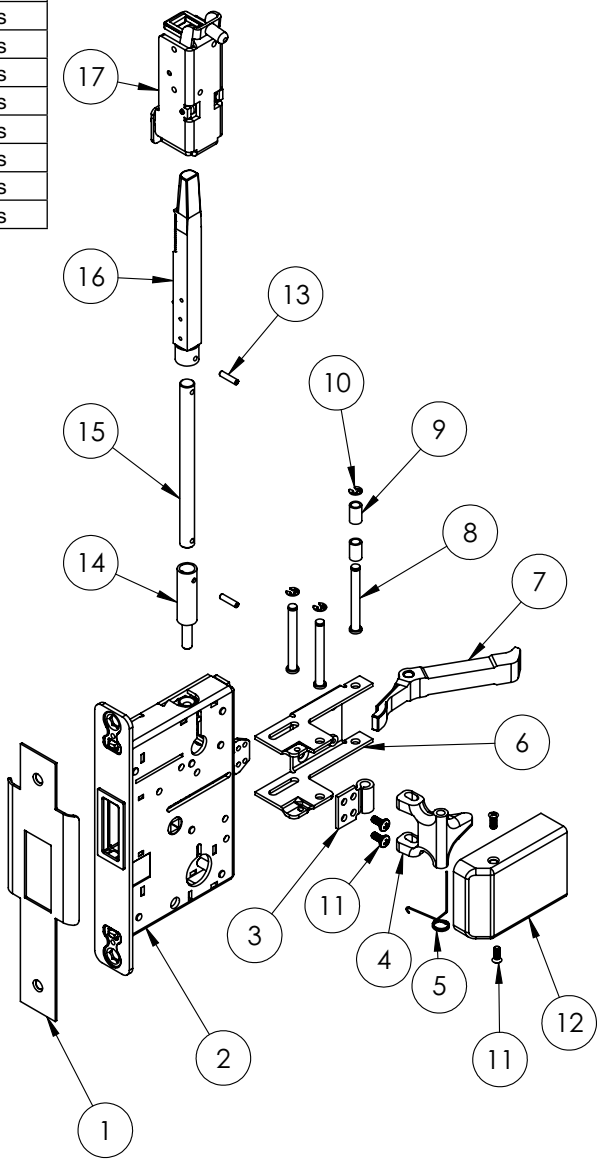
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-1183	Inactive Outside Front[1]	1	Yes
2	68-4238	N/A	Inactive Mortise Case	1	Yes
3	68-4264	68-1327	Link Connect (Pull Lever)	1	Yes
4		68-1309	Pull Lever Low Profile	1	Yes
5		68-1332	Torsion Spring (Pull Lever)	1	Yes
6		68-1313	Pivot Pin	3	Yes
7		68-0241	Lift Arm	1	Yes
8		68-1310	Pivot Bracket	1	Yes
9		01-4509	Retaining Ring	3	Yes
10		68-1311	Lift Arm Spacer	2	Yes
11	N/A	68-1317	Chassis Cover (LP)*	1	Yes
12		68-4373	Screw Pack (LP)	1	Yes
13	692L	01-0696	Coiled Pin	2	Yes
14		68-1339	Connecting Tube	1	Yes
15		661L	Top Rod (LP)	1	Yes
16		68-4840	Latch Bolt Assembly	1	Yes
17	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Panel		Yes
	68-5376		Top Case Assembly 1/2" Panel		Yes
	N/A	68-4389	Screw Pack	1	Yes
		650	Strike Pack	1	Yes

*Specify Finish
1. Only available in 32D finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

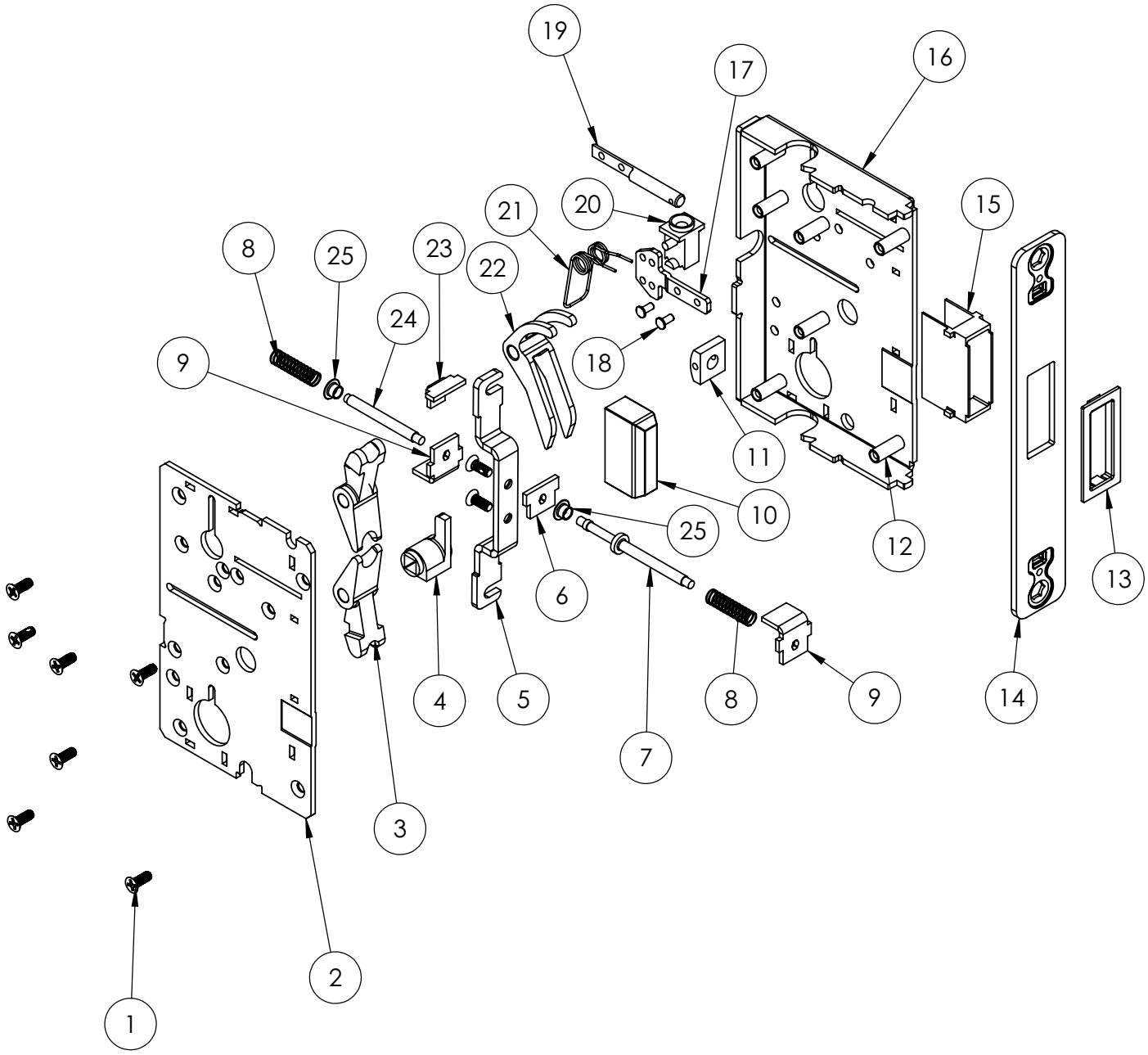
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty	Sellable
1	01-4402	#8-32x7/16" Flat PH U/C MS	9	Yes
2	68-1338	Mortise Cap	1	No
3	68-1164	Pusher Lever	2	Yes
4	68-1476	Outside Hub (LP)	1	Yes
5	68-1174	Pusher Slide	1	Yes
6	68-1176	Pusher Rod Guide	1	No
7	68-1177	Pusher Rod	1	No
8	99-0057	GD Bolt Spring	2	Yes
9	68-1491	Rod Guide Stop	2	No
10	68-1163	Pusher Bolt	1	Yes
11	68-1329	Inactive Latchbolt Actuator	1	No
12	82-0294	Post (Screw and Case)	7	No
13	68-1531	Inactive Bolt Guide	1	Yes
14	68-1187	Inactive Inside Front	1	No
15	68-1222	Inactive Bolt Guide	1	Yes
16	68-1337	Mortise Case	1	No
17	68-1328	Link Latchbolt Tail	1	No
18	01-0424	Rivet	2	No
19	68-1335	Inactive Latchbolt Tail	1	No
20	68-1336	Top Mount	1	Yes
21	68-1253	Spring (Top Mount)	1	Yes
22	68-1405	Inactive Lever	1	Yes
23	68-1246	Top Pusher Guide	1	Yes
24	68-1251	Pusher Rod	1	No
25	99-0072	GD Bolt Eyelet	2	Yes

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



A8231 12/17

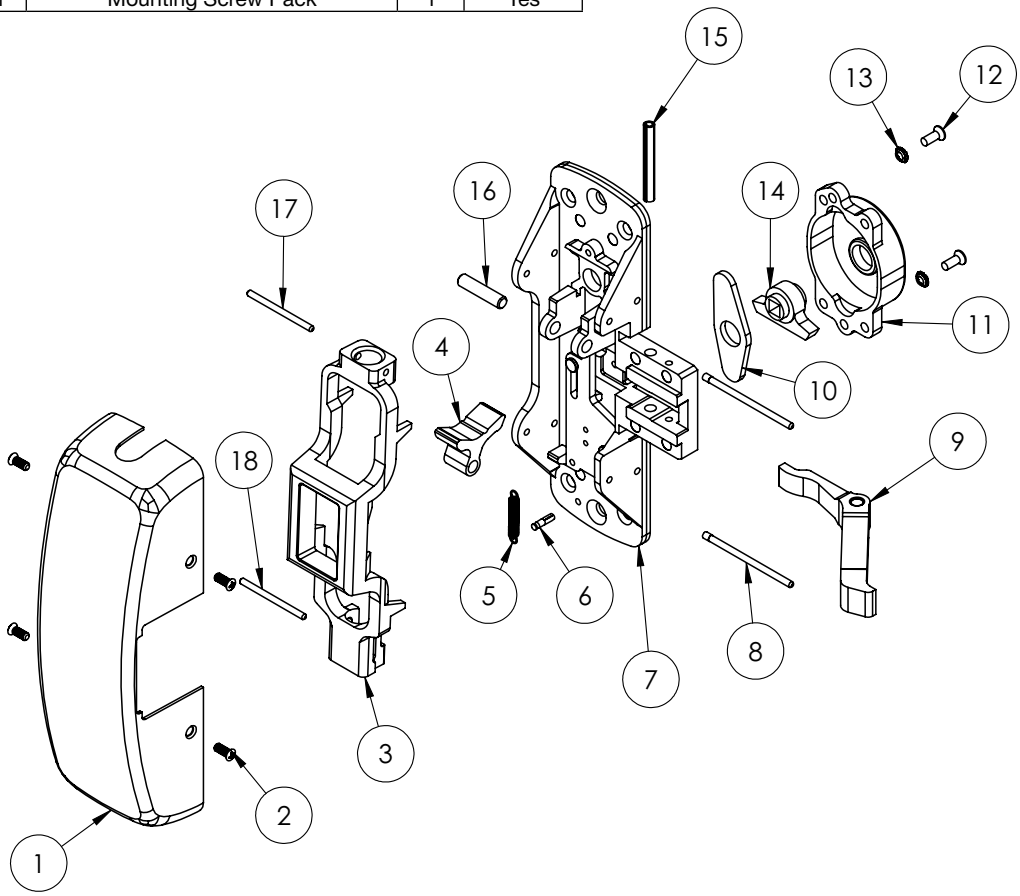
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
06, 13	68-2201 (LHRB)	Chassis Assembly	Yes
	68-2202 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-2201(LHRB) 68-2202(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
8		68-0323	Chassis Pin	2	Yes
9		68-0241	Lift Arm	1	Yes
10		97-0043	Knob Hub Retainer	1	Yes
11		68-0367	Knob Hub Cover	2	Yes
12		01-3384	8-32x7/16 PH FH MS	2	Yes
13		01-0930	Countersunk Lock Washer	2	Yes
14		97-0042	Knob Hub	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-0324	Lift Lever Pivot Pin	1	Yes
17	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

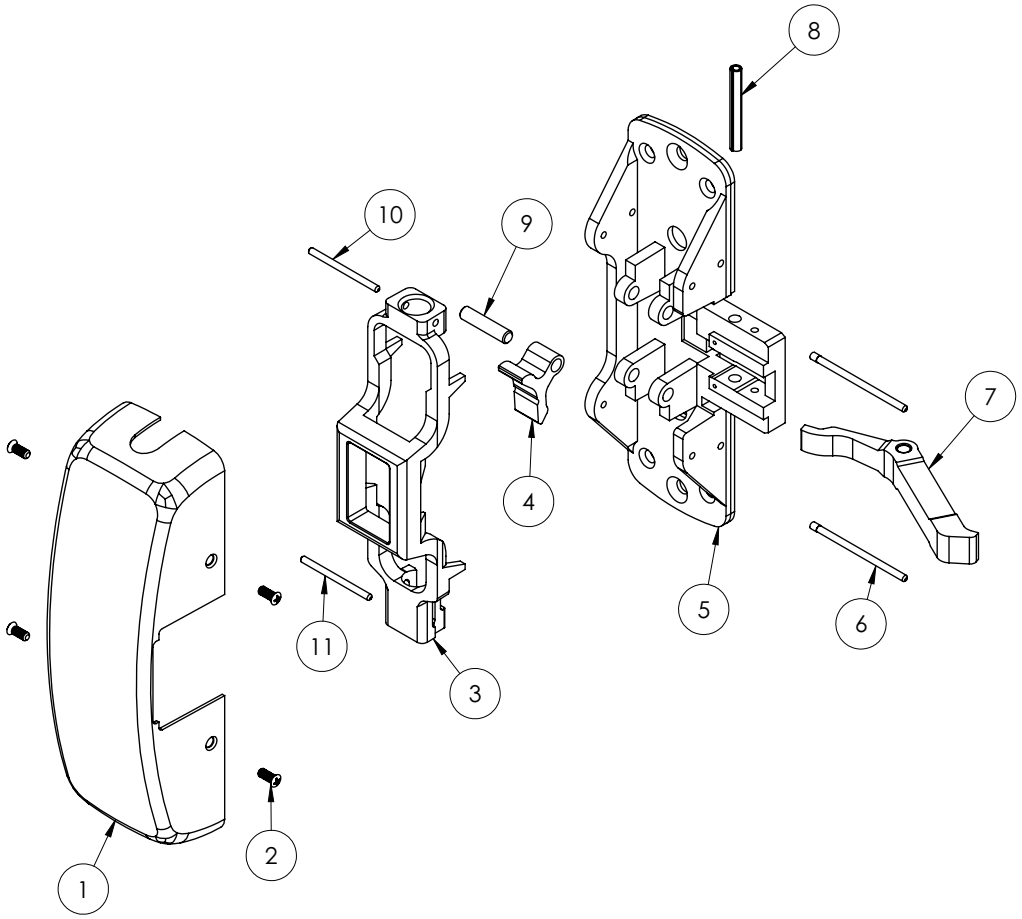
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
10, 40	68-2163 (LHRB)	Chassis Assembly	Yes
	68-2164 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2163(LHRB) 68-2164(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		68-0326	Chassis	1	Yes
6		68-0323	Chassis Pin	2	Yes
7		68-0241	Lift Arm	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0324	Lift Lever Pivot Pin	1	Yes
10	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
11		97-0048	Bottom Rod Adjustment Pin	1	Yes
12		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

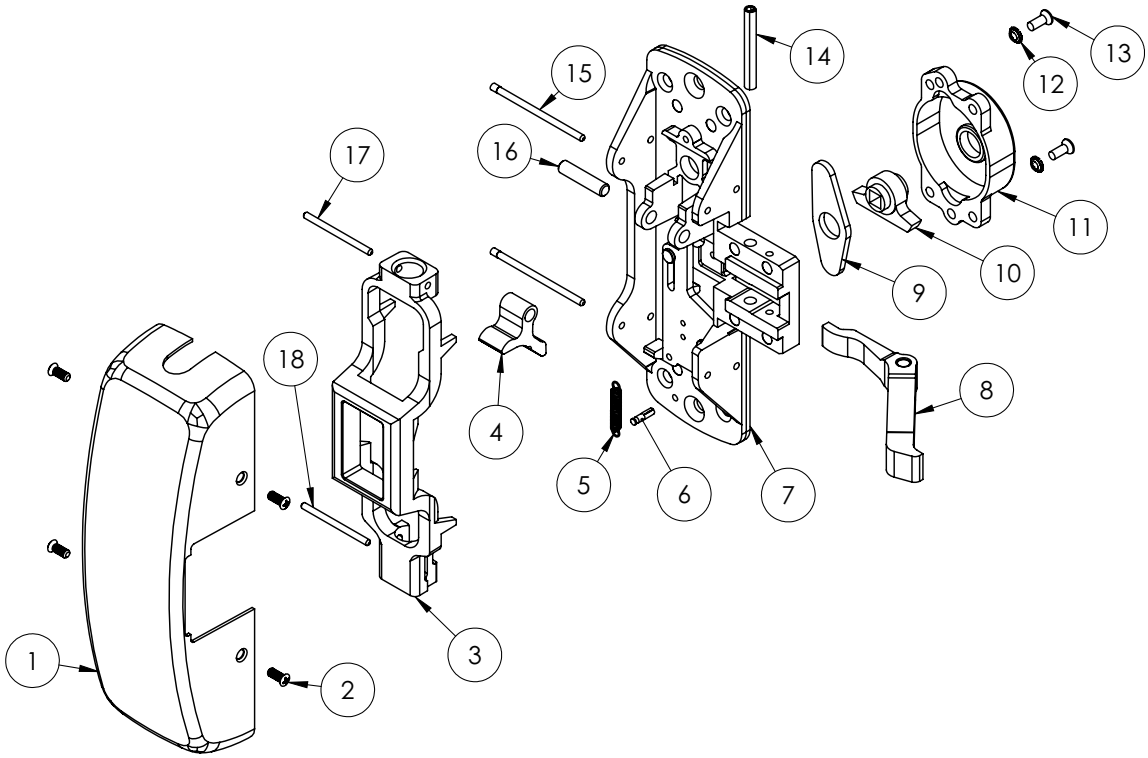
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
15, 43, 46, 73, 74	68-2207 (LHRB)	Chassis Assembly	Yes
	68-2208 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Cover Screw Pack*	1	Yes
3	68-2207(LHRB) 68-2208(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
8		68-1137	Lift Arm	1	Yes
9		97-0043	Knob Hub Retainer	1	Yes
10		97-0042	Knob Hub	1	Yes
11		68-0367	Knob Hub Cover	2	Yes
12		01-0930	Countersunk Lock Washer	2	Yes
13		01-3384	8-32x7/16 PH FH MS	2	Yes
14		01-4512	Spirol Pin	1	Yes
15		68-0323	Chassis Pin	2	Yes
16		68-0324	Lift Lever Pivot Pin	1	Yes
17	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

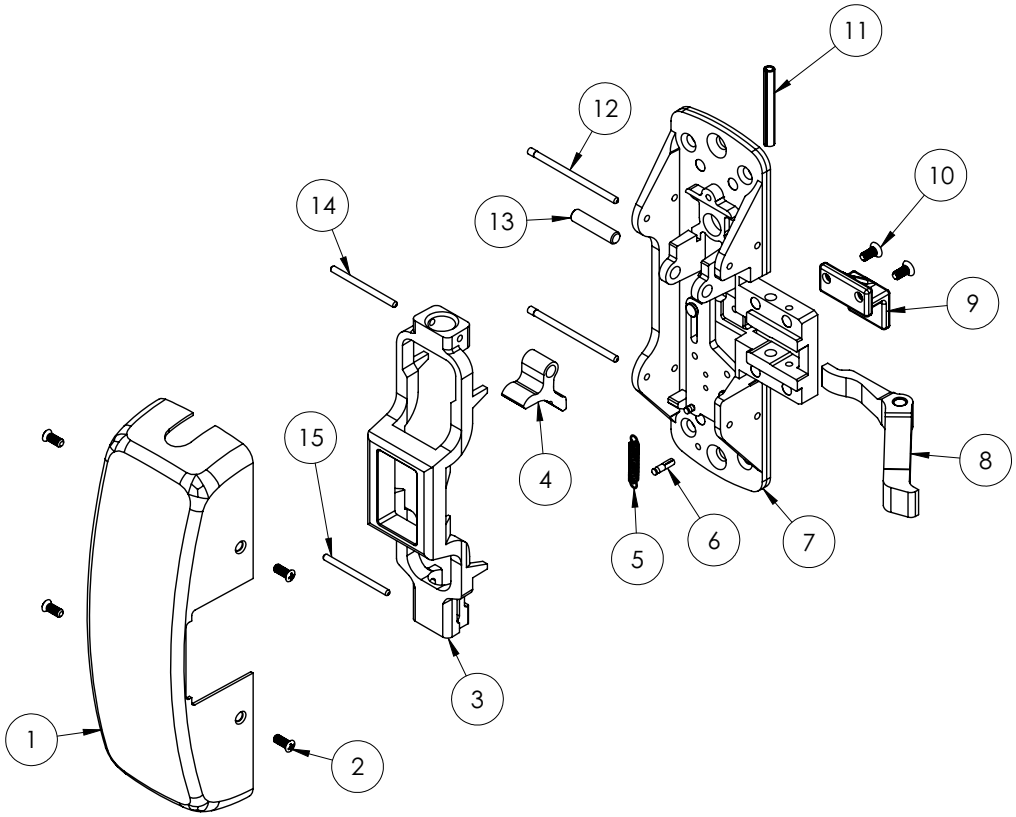
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
28	68-2210 (LHRB)	Chassis Assembly	Yes
	68-2211 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2210(LHRB) 68-2211(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2415	Chassis and Slide Assembly, LHRB	1	No
		68-2416	Chassis and Slide Assembly, RHRB		No
8		68-0241	Lift Arm	1	Yes
9		97-0089	Thumb Piece Lever	1	Yes
10		01-1146	8-32x3/8 PH FH U'CUT Screw	2	Yes
11		01-4512	Spirol Pin	1	Yes
12		68-0323	Chassis Pin	2	Yes
13		68-0324	Lift Lever Pivot Pin	1	Yes
14	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
15		97-0048	Bottom Rod Adjustment Pin	1	Yes
16		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

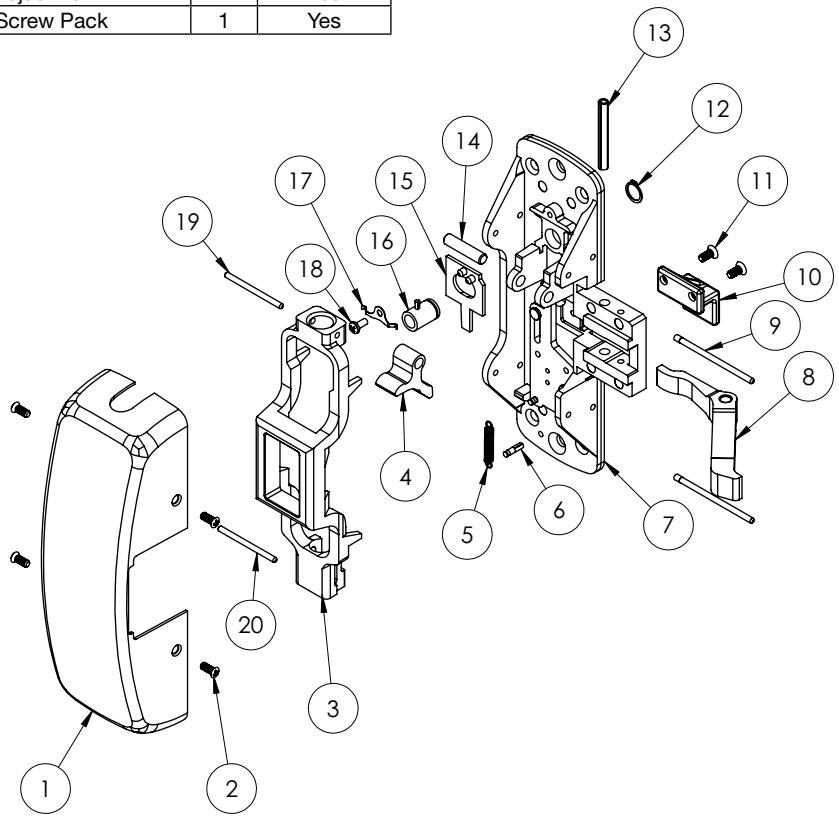
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
62, 63	68-2204 (LHRB)	Chassis Assembly	Yes
	68-2205 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2204(LHRB) 68-2205(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2415	Chassis and Slide Assembly, LHRB	1	No
		68-2416	Chassis and Slide Assembly, RHRB		No
8		68-0241	Lift Arm	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		97-0089	Thumb Piece Lever	1	Yes
11		01-1146	8-32x3/8 PH FH U'CUT Screw	2	Yes
12		01-0005	Retaining Ring	1	Yes
13		01-4512	Spirol Pin	1	Yes
14		68-0324	Lift Lever Pivot Pin	1	Yes
15		68-2198	Locking Slide Assembly, LHRB	1	Yes
		68-2199	Locking Slide Assembly, RHRB		Yes
16		97-2048	Cylinder Hub and Pin Assembly	1	Yes
17		68-0368	Locking Slide Spring, LHRB	1	Yes
		97-0006	Locking Slide Spring, RHRB		Yes
18		01-1190	6-32x5/16 PH PNHD Self Tap	1	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

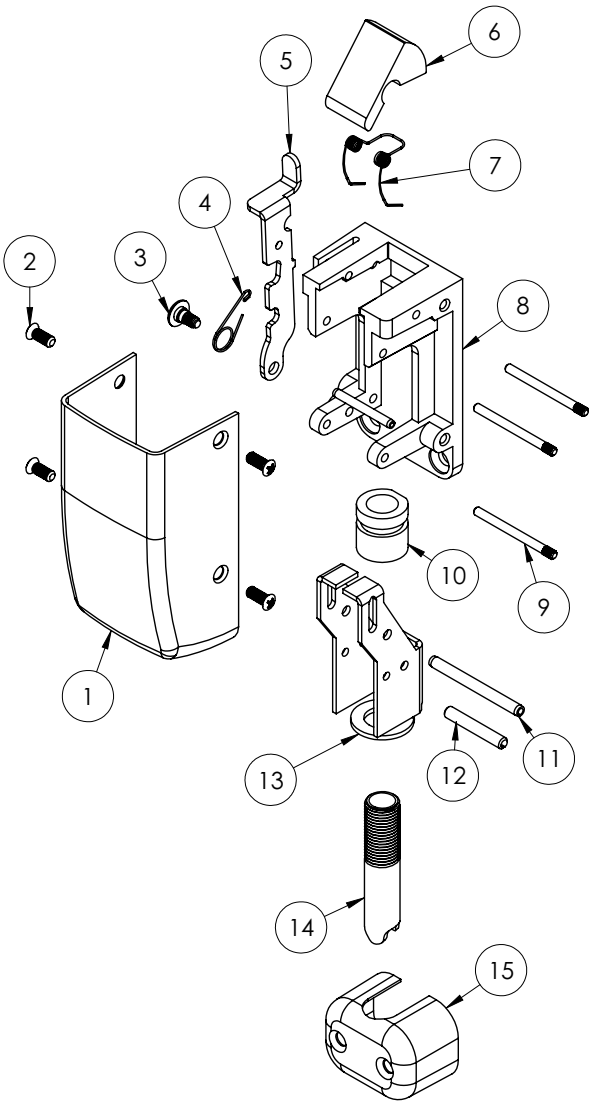
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	97-2434 Manufactured Before 11/11/2002	Top Case Assembly	Yes
	68-4557 Manufactured After 11/11/2002		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2434	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		97-0296	Latch Bolt	1	Yes
7		97-0300	L.B. Spring	1	Yes
8		97-0299	Chassis	1	Yes
9		97-0294	Pivot Pin	3	Yes
11		01-0461	Spirol Pin	1	Yes
12		01-0002	Roll Pin	1	Yes
3	68-4557	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		97-0296	Latch Bolt	1	Yes
7		97-0300	L.B. Spring	1	Yes
8		97-0299	Chassis	1	Yes
9		97-0294	Pivot Pin	1	Yes
10		68-1455	Top Rod Adjuster	1	Yes
11		01-0461	Spirol Pin	1	Yes
12		01-0002	Roll Pin	1	Yes
13		97-0298	Top Slide	1	Yes
14	N/A	670T	Top Rod	1	Yes
15		97-0020	Rod Guide*	1	Yes
16		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

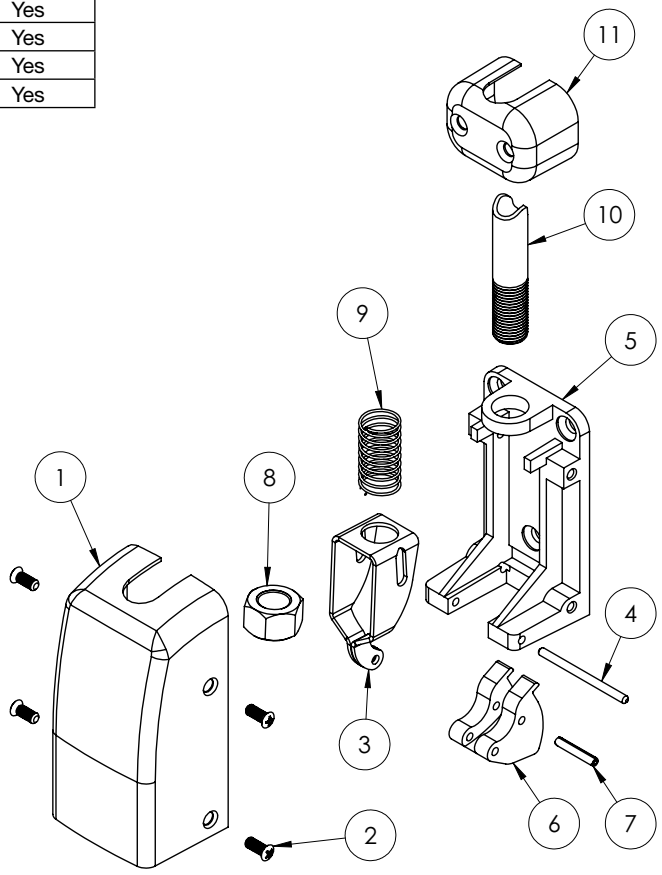
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2038 (Manufactured Before 11/11/2002)	Bottom Case Assembly	Yes
	68-4549 (Manufactured After 11/11/2002)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Bottom Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2038	97-0035	Retractor	1	Yes
4		97-0084	Adjustment Pin, Bottom Rod	1	Yes
5		97-0025	Bottom Chassis	1	Yes
6		97-0053	Bottom Latch Bolt	1	Yes
7		01-0697	Spirol Pin	1	Yes
3	68-4549	97-0035	Retractor	1	Yes
4		97-0084	Adjustment Pin, Bottom Rod	1	Yes
5		97-0025	Bottom Chassis	1	Yes
6		97-0053	Bottom Latch Bolt	1	Yes
7		01-0697	Spirol Pin	1	Yes
8		97-0572	Rod Adjustment Nut	1	Yes
9	N/A	97-0101	Spring, Compression	1	Yes
10		670B	Bottom Rod	1	Yes
11		97-0020	Rod Guide*	1	Yes
12		624	Bottom Strike Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

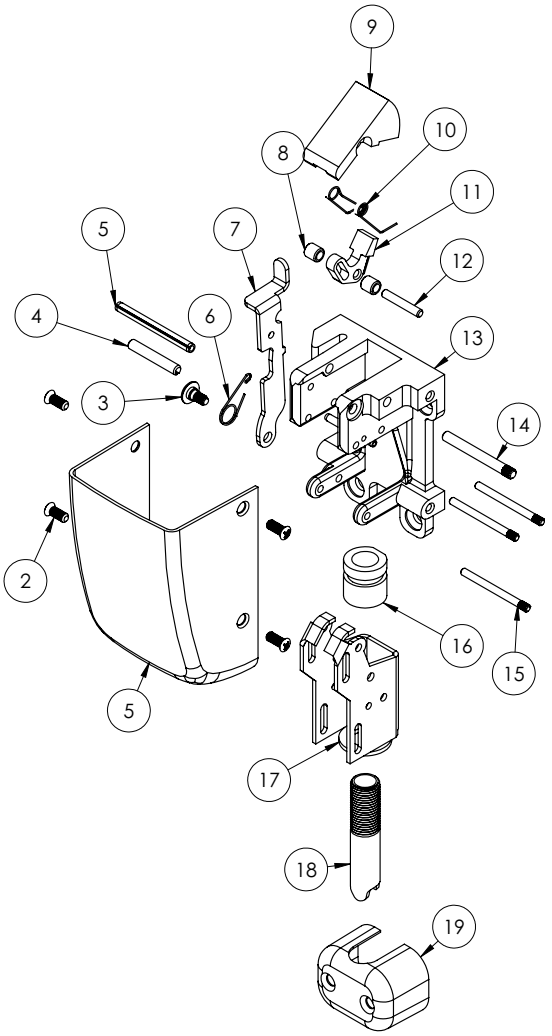
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	97-2693 Manufactured Before 11/11/2002	Top Case Assembly	Yes
	68-4559 Manufactured After 11/11/2002		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-4559	97-0065	Latch Release Lever Pin	1	Yes
4		01-0002	Roll Pin	1	Yes
5		01-0461	Spirol Pin	1	Yes
6		97-0579	Spring, Torsion	1	Yes
7		97-0399	Latch Retracting Lever	1	Yes
8		97-0391	Sleeve	2	Yes
9		97-0398	Latch Bolt	1	Yes
10		97-0400	Top Case Spring	1	Yes
11		97-0405	Guard Lever	1	Yes
12		97-0393	Pivot Pin	1	Yes
13		97-0402	Top Chassis	1	Yes
14		97-0394	Latch Bolt Pivot Pin	1	Yes
15		97-0294	Pivot Pin	3	Yes
16		68-1455	Top Rod Adjuster	1	Yes
17		97-0397	Slide	1	Yes
3	97-2963	97-0065	Latch Release Lever Pin	1	Yes
5		01-0461	Spirol Pin	1	Yes
6		97-0579	Spring, Torsion	1	Yes
7		97-0399	Latch Retracting Lever	1	Yes
8		97-0391	Sleeve	2	No
9		97-0398	Latch Bolt	1	Yes
10		97-0400	Top Case Spring	1	No
11		97-0405	Guard Lever	1	No
12		97-0393	Pivot Pin	1	No
13		97-0402	Top Chassis	1	Yes
14		97-0394	Latch Bolt Pivot Pin	1	Yes
15		97-0294	Pivot Pin	3	Yes
17		97-0397	Slide	1	Yes
18	N/A	670T	Top Rod	1	Yes
19		97-0020	Rod Guide*	1	Yes
20		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

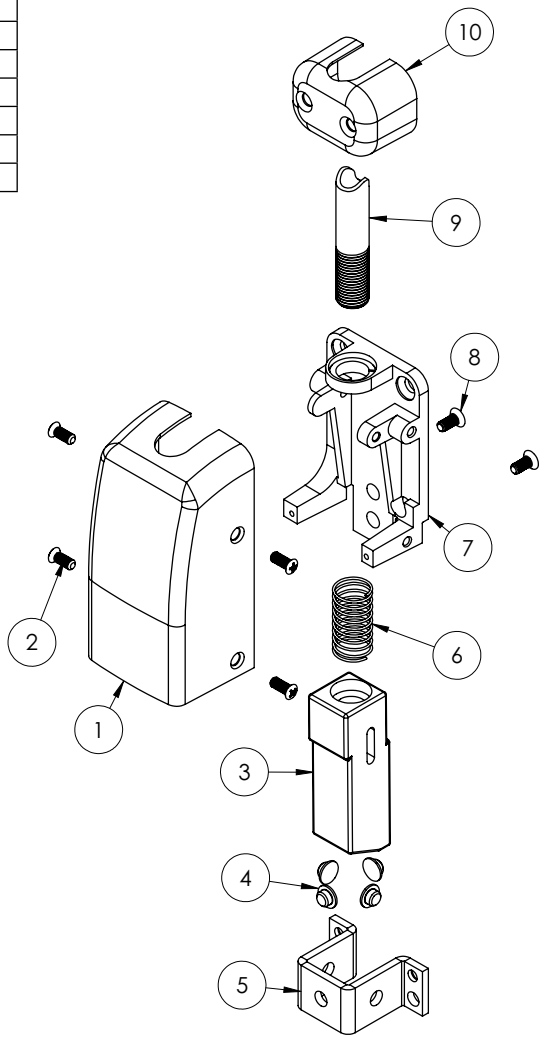
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2002	Bottom Case Assembly Manufactured Before 11/11/2002	Yes
	68-4558	Bottom Case Assembly Manufactured After 11/11/2002	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Bottom Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2002	97-0076	Bottom Bolt	1	Yes
4		97-0305	Nylon Insert	4	Yes
5		97-0270	Reinforcement	1	Yes
6		97-0101	Spring, Compression	1	Yes
7		97-0080	Chassis	1	Yes
8		01-4404	CR-FH #6 Head 8-32 Screw	2	Yes
3	68-4558	68-1454	Bottom Bolt	1	Yes
4		97-0305	Nylon Insert	4	Yes
5		97-0270	Reinforcement	1	Yes
6		97-0101	Spring, Compression	1	Yes
7		97-0080	Chassis	1	Yes
8		01-4404	CR-FH #6 Head 8-32 Screw	2	Yes
9	N/A	670B	Bottom Rod	1	Yes
10		97-0020	Rod Guide*	1	Yes
11		655	Flat Strike Pack (STD, HC)	1	Yes
		653	Bottom Strike Pack (FM)	1	Yes

*Specify Finish



A8231 12/17

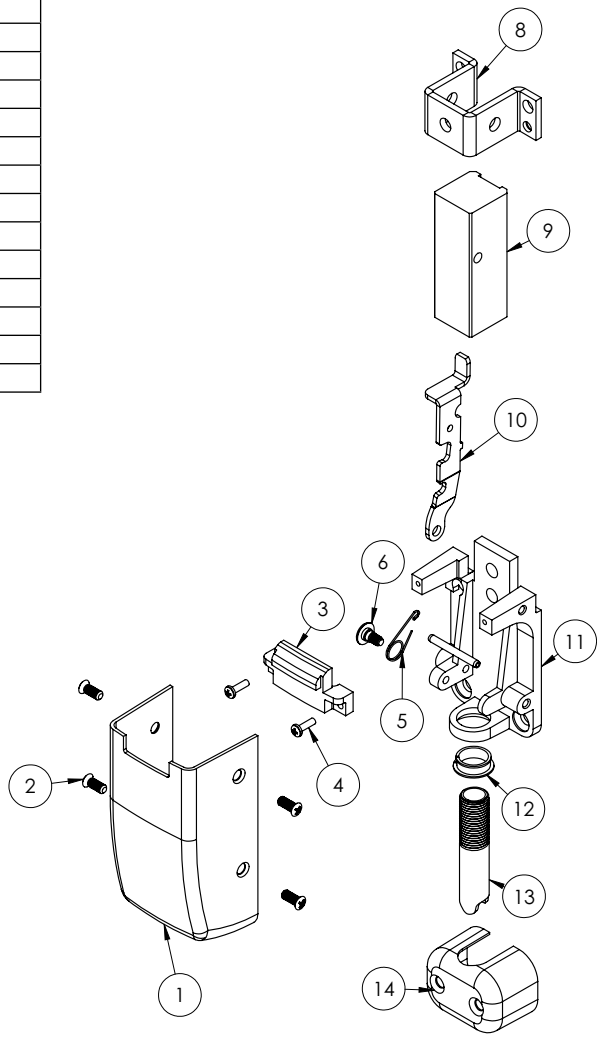
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2003	Top Case Assembly Manufactured Before 11/11/2002	Yes
	68-4561	Top Case Assembly Manufactured After 11/11/2002	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0084	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2003	97-0079	Top Case Filler	1	Yes
4		01-1490	#4-40 x 3/8 PH Pan MS	2	Yes
5		97-0579	Spring, Torsion	1	Yes
6		97-0065	Pin, Latch Release Lever	1	Yes
7		01-0695	Spirol Pin	1	Yes
8		97-0270	Top Reinforcement	1	Yes
9		97-2046	Top Slide Assembly	1	Yes
10		68-1155	Latch Release Lever	1	Yes
11		97-0080	Chassis	1	Yes
12		01-0476	Snap-In Nyliner	1	Yes
3	68-4561	97-0079	Top Case Filler	1	Yes
4		01-1490	#4-40 x 3/8 PH Pan MS	2	Yes
5		97-0579	Spring, Torsion	1	Yes
6		97-0065	Pin, Latch Release Lever	1	Yes
7		01-0695	Spirol Pin	1	Yes
8		97-0761	Top Reinforcement	1	Yes
9		68-4560	Top Slide Assembly	1	Yes
10		68-1665	Latch Release Lever	1	Yes
11		97-0080	Chassis	1	Yes
12		01-0476	Snap-In Nyliner	1	Yes
13	N/A	670T	Top Rod	1	Yes
14		97-0020	Rod Guide*	1	Yes
15		659	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

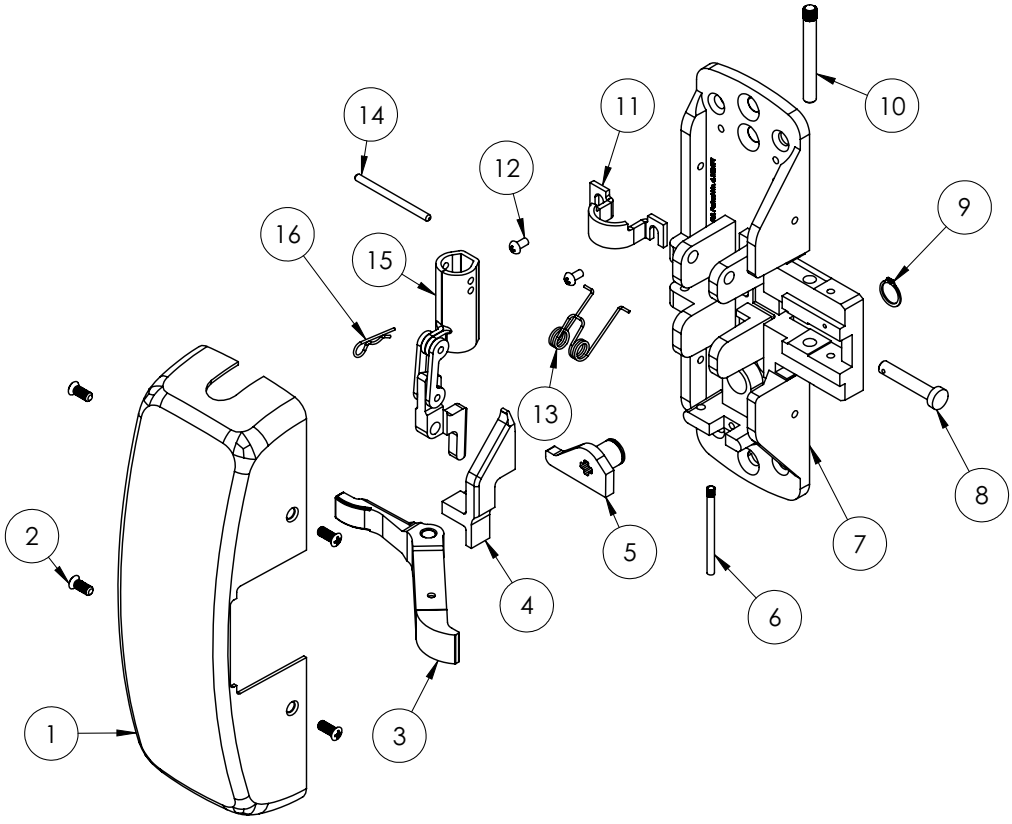
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	68-4568 (LHRB)	Chassis Assembly	Yes
	68-4569 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-4568(LHRB) 68-4569(RHRB)	68-1137	Lift Arm	1	Yes
4		68-1170	Outside Actuator, LH	1	Yes
		68-1171	Outside Actuator, RH		Yes
5		68-1208	ET Cam, LH	1	Yes
		68-1209	ET Cam, RH		Yes
6		68-1184	Guide Pin	1	Yes
7		68-1205	Chassis, LH	1	Yes
		68-1206	Chassis, RH		Yes
8		68-1191	Link Pin	1	Yes
9		01-0005	Retaining Ring	1	Yes
10		68-0239	Pivot Pin	1	Yes
11		68-1180	Tube Support	1	Yes
12		01-3595	Machine Screw	2	Yes
13		68-1193	Spring, Upper Link	1	Yes
14		97-0048	Rod Adjustment Pin	1	Yes
15		68-4270	Upper Link Assembly, LHRB	1	Yes
		68-4271	Upper Link Assembly, RHRB		Yes
16		68-1210	Hair Pin	1	Yes
17	N/A	68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

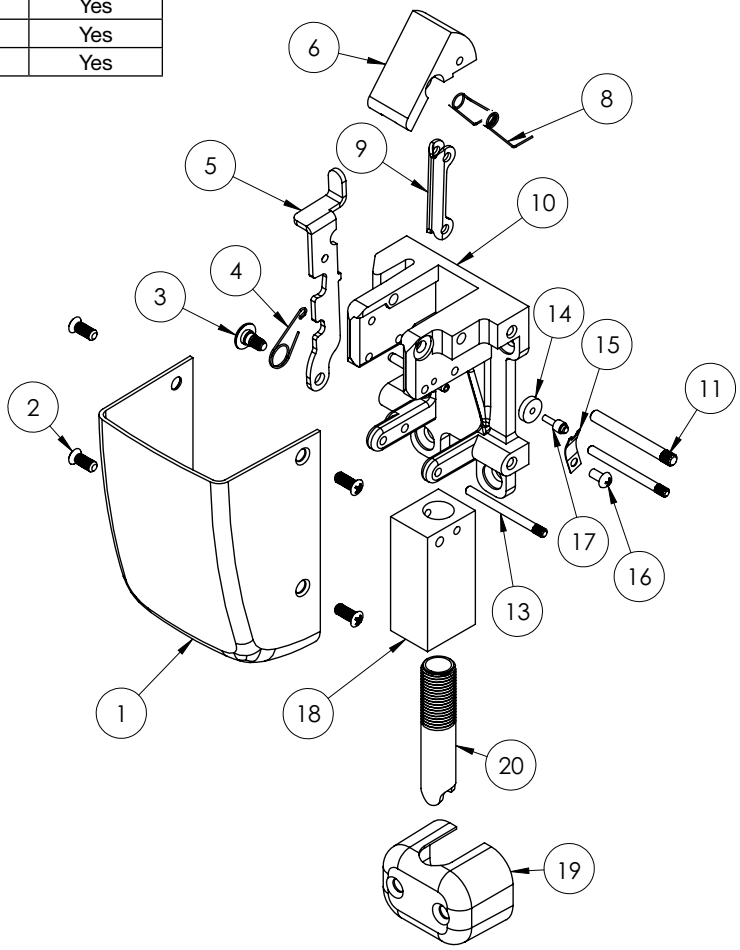
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	68-3933	Top Case Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0392	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-3933	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		68-1153	Top Case Latch Bolt	1	Yes
7		01-0697	Spirol Pin	2	Yes
8		97-0400	Top Case Spring	1	Yes
9		68-1460	Link, Pivot	1	Yes
10		97-0402	Top Chassis	1	Yes
11		97-0394	Pivot Pin, Latch Bolt	1	Yes
12		01-0461	Spirol Pin	1	Yes
13		97-0294	Pivot Pin	2	Yes
14		68-0991	Fusible Link	1	No
15		68-0419	Guide Spring	1	No
16		01-3563	#5-40 x 1/4 PH RD HD MS	1	No
17		68-0420	Pin, Fire Stop	1	No
18		68-1458	Top Rod Link	1	Yes
19	N/A	97-0020	Rod Guide*	1	Yes
20		670T	Top Rod	1	Yes
21		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

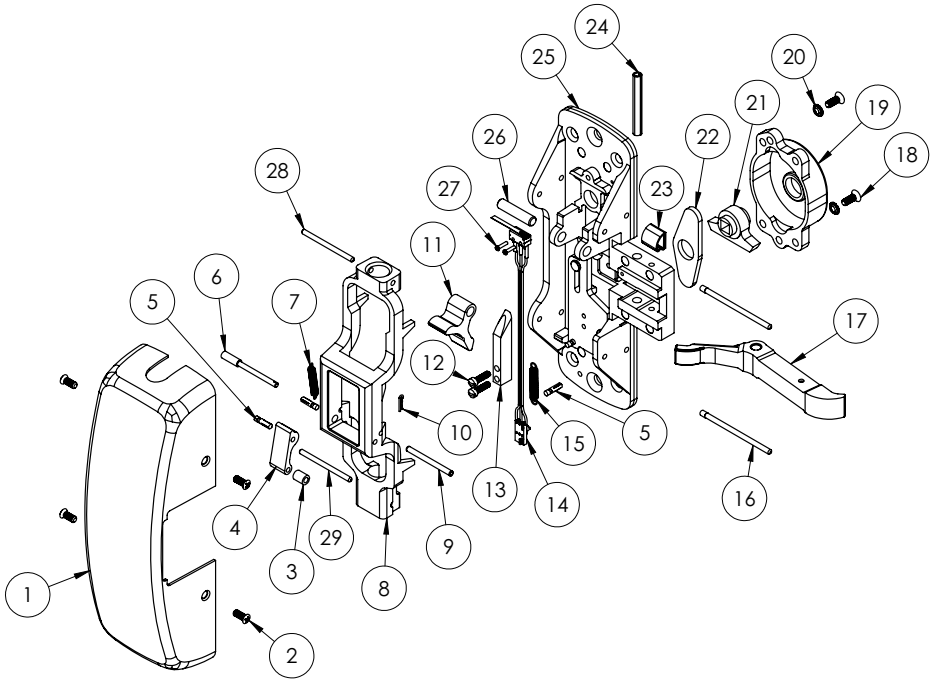
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
06, 13	68-3714 (LHRB)	Chassis Assembly	Yes
	68-3715 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3714(LHRB) 68-3715(RHRB)	68-1768	Spacer	1	No
4		68-1087	Locking Lever	1	No
5		01-0749	Groove Pin	3	No
6		68-1128	Slide Pivot Pin	1	No
7		68-1123	Lock Lever Spring	1	No
8		68-1671	Main Slide	1	No
9		68-1127	Roll Pin	1	No
10		98-0238	Guard Bracket Hairpin	1	Yes
11		68-1090	Lift Lever	1	Yes
12		01-4396	59-80 Machine Screw	2	No
13		68-1092	Lift Block	1	No
14		52-2217	Switch Assembly	1	Yes
15		97-0050	Knob Return Spring	1	Yes
16		68-0323	Chassis Pin	2	Yes
17		68-1137	Lift Arm	1	Yes
18		01-3384	8-32x7/16 PH FH MS	2	Yes
19		68-0367	Knob Hub Cover	1	Yes
20		01-0930	CS Lock Washer	2	Yes
21		97-0042	Knob Hub	1	Yes
22		97-0043	Knob Hub Retainer	1	Yes
23		01-0150	Wire Clip	1	Yes
24		01-4512	Spirol Pin	1	Yes
25		68-1105	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-1106	Chassis w/ Locking Slide Assembly, RHRB		No
26		68-0324	Lift Lever Pivot Pin	1	Yes
27		01-4381	Machine Screw	2	No
28	N/A	97-0049	Top Rod Adjustable Pin	1	Yes
29		97-0048	Bottom Rod Adjustable Pin	1	Yes
30		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

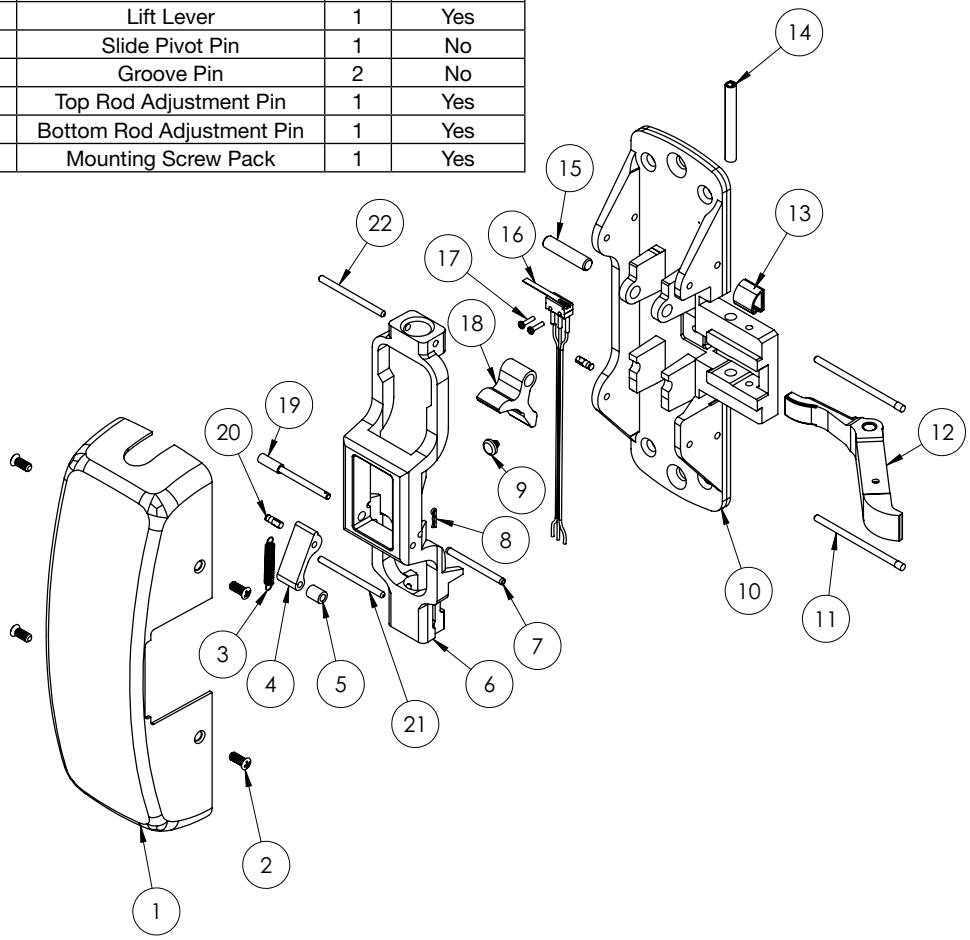
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
10, 40	68-3823 (LHRB)	Chassis Assembly	Yes
	68-3824 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3823(LHRB) 68-3824(RHRB)	68-1123	Spring, Locking Lever	1	No
4		68-1087	Locking Lever	1	No
5		68-1768	Spacer	1	No
6		68-1671	Main Slide	1	No
7		68-1127	Roll Pin	1	No
8		98-0238	Guard Bracket Hairpin	1	Yes
9		68-1294	Stop Pin	1	Yes
10		68-1113	Chassis, LHRB	1	No
		68-1114	Chassis, RHRB		No
11		68-0323	Chassis Pin	2	Yes
12		68-1137	Lift Arm	1	Yes
13		01-0150	Wire Clip	1	Yes
14		01-4512	Spirol Pin	1	Yes
15		68-0324	Lift Lever Pivot Pin	1	Yes
16		52-2217	Switch Assembly	1	Yes
17		01-4381	Machine Screw	2	No
18		68-1090	Lift Lever	1	Yes
19		68-1128	Slide Pivot Pin	1	No
20		01-0749	Groove Pin	2	No
21	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
22		97-0048	Bottom Rod Adjustment Pin	1	Yes
23		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

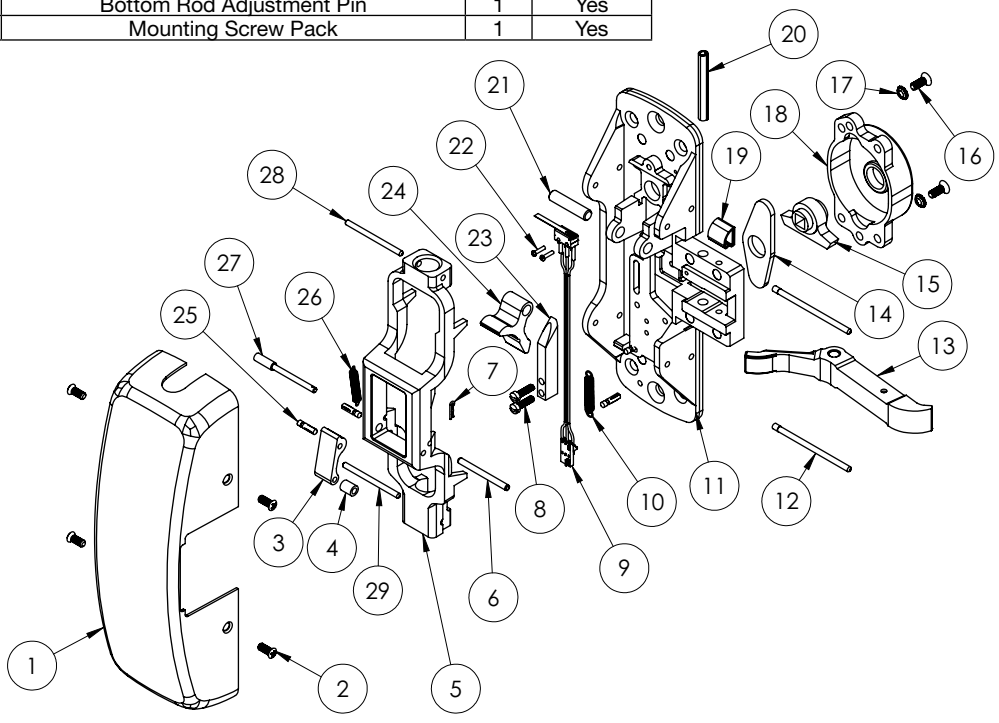
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
15, 43, 46, 73, 74	68-3717 (LHRB)	Chassis Assembly	Yes
	68-3718 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3717(LHRB) 68-3718(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	No
6		68-1127	Roll Pin	1	Yes
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	Yes
9		52-2217	Switch Assembly	1	Yes
10		97-0050	Knob Return Spring	1	Yes
11		68-2413	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis w/ Locking Slide Assembly, RHRB		No
12		68-0323	Chassis Pin	2	Yes
13		68-1137	Lift Arm	1	Yes
14		97-0043	Knob Hub Retainer	1	Yes
15		97-0042	Knob Hub	1	Yes
16		01-3384	8-32x7/16 PH FH MS	2	Yes
17		01-0930	Countersunk Lock Washer	2	Yes
18		68-0367	Knob Hub Cover	1	Yes
19		01-0150	Wire Clip	1	Yes
20		01-4512	Spirol Pin	1	Yes
21		68-0324	Lift Lever Pivot Pin	1	Yes
22		01-4381	Machine Screw	2	Yes
23		68-1092	Lift Block	1	Yes
24		68-1090	Lift Lever	1	Yes
25		01-0749	Groove Pin	3	No
26		68-1123	Spring, Locking Lever	1	No
27		68-1128	Slide Pivot Pin	1	No
28	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
29		97-0048	Bottom Rod Adjustment Pin	1	Yes
30		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

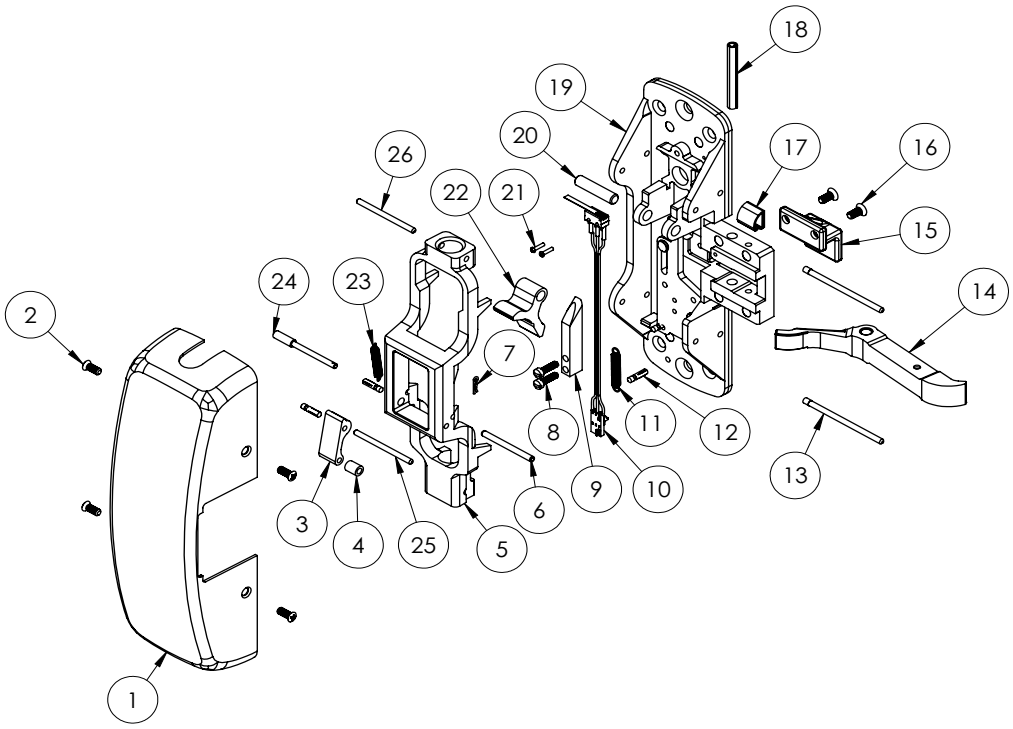
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
28	68-3829 (LHRB)	Chassis Assembly	Yes
	68-3830 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Auxillary Screw Pack*	1	Yes
3	68-3829(LHRB) 68-3830(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	Yes
9		68-1092	Lift Block	1	Yes
10		52-2217	Switch Assembly	1	Yes
11		97-0050	Knob Return Spring	1	Yes
12		01-0749	Groove Pin	3	No
13		68-0323	Chassis Pin	2	Yes
14		68-1137	Lift Arm	1	Yes
15		97-0089	Thumb Piece Lever	1	Yes
16		01-1146	8-32x3/8 PH FL U'CUT W/NY	1	Yes
17		01-0150	Wire Clip	1	Yes
18		01-4512	Spirol Pin	1	Yes
19		68-2413	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis w/ Locking Slide Assembly, RHRB		No
20		68-0324	Lift Lever Pivot Pin	1	Yes
21		01-4381	Machine Screw	2	No
22		68-1090	Lift Lever	1	Yes
23		68-1123	Spring, Locking Lever	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustable Pin	1	Yes
26		97-0049	Top Rod Adjustable Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

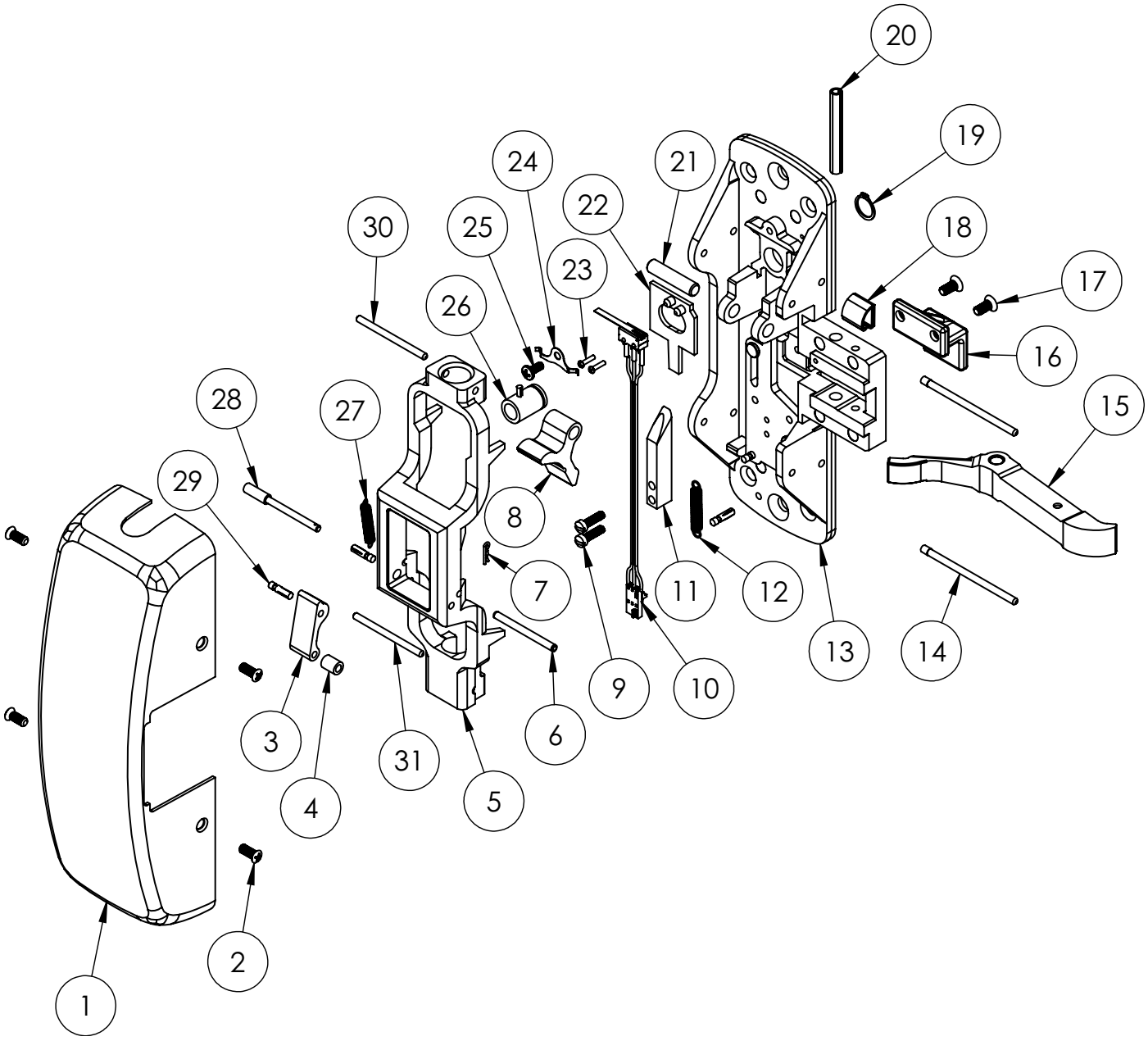
Function	Assembly No.	Description	Sellable
62, 63	68-3826 (LHRB)	Chassis Assembly	Yes
	68-3827 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3826(LHRB) 68-3827(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	No
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		68-1090	Lift Lever	1	Yes
9		01-4396	59-80 Machine Screw	2	Yes
10		52-2217	Switch Assembly	1	Yes
11		68-1092	Lift Block	1	Yes
12		97-0050	Knob Return Spring	1	Yes
13		68-2413	Chassis and Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis and Locking Slide Assembly, RHRB		No
14		68-0323	Chassis Pin	2	Yes
15		68-1137	Lift Arm	1	Yes
16		97-0089	Thumb Piece Lever	1	Yes
17		01-1146	8-32x3/8 PH FL U'CUT W/NY	1	Yes
18		01-0150	Wire Clip	1	Yes
19		01-0005	Retaining Ring	1	Yes
20		01-4512	Spirol Pin	1	Yes
21		68-0324	Lift Lever Pivot Pin	1	Yes
22		68-2198	Locking Slide Assembly, LHRB	1	Yes
		68-2199	Locking Slide Assembly, RHRB		Yes
23		01-4381	Machine Screw	2	Yes
24		68-0368	Locking Slide Spring, LHRB	1	Yes
		97-0006	Locking Slide Spring, RHRB		Yes
25		01-1190	6-32x5/16 PH PNHD Self Tap Screw	1	Yes
26		97-2048	Cylinder Hub and Pin Assembly	1	Yes
27		68-1123	Lock Lever Spring	1	No
28		68-1128	Slide Pivot Pin	1	No
29		01-0749	Groove Pin	3	No
30	N/A	97-0049	Top Rod Adjustable Pin	1	Yes
31		97-0048	Bottom Rod Adjustable Pin	1	Yes
32		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

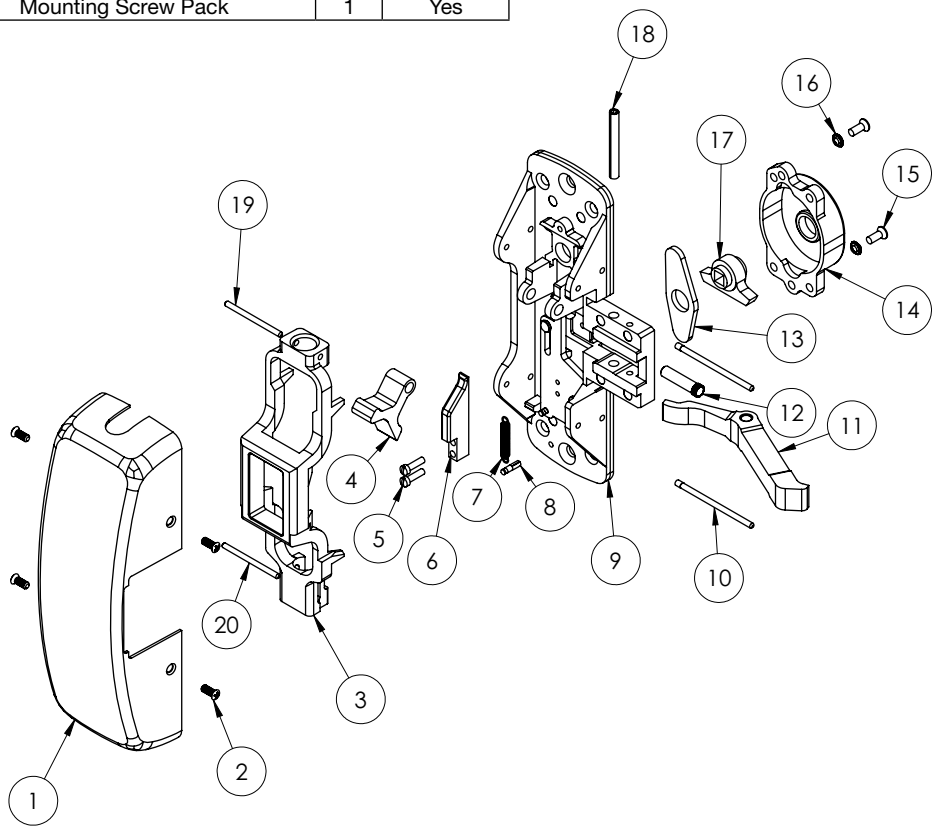
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
06, 13, 43, 46	68-7306 (LHRB)	Chassis Assembly	Yes
	68-7307 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7306(LHRB) 68-7307(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		01-4396	59-80 Machine Screw	2	Yes
6		68-1655	Lift Block	1	Yes
7		97-0050	Knob Return Spring	1	Yes
8		01-0749	Groove Pin	1	No
9		68-7310	Chassis and Slide Assembly, LHRB	1	No
		68-7311	Chassis and Slide Assembly, RHRB		No
10		68-0323	Chassis Pin	2	Yes
11		68-0241	Lift Arm	1	Yes
12		01-9372	Lift Lever Pivot Pin	1	Yes
13		97-0043	Knob Hub Retainer	1	Yes
14		68-0367	Knob Hub Cover	2	Yes
15		01-3384	8-32x7/16 PH FH MS	2	Yes
16		01-0930	Countersunk Lock Washer	2	Yes
17		97-0042	Knob Hub	1	Yes
18		01-4512	Spirol Pin	1	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

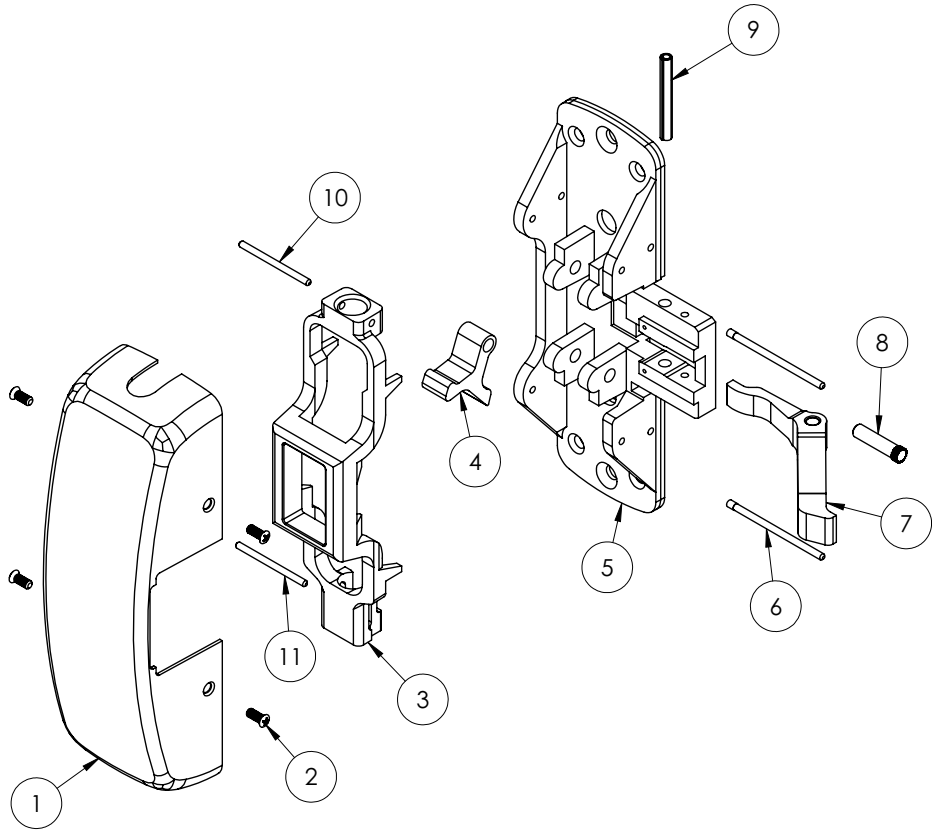
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(10, 40)	68-7308 (LHRB)	Chassis Assembly	Yes
	68-7309 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7308(LHRB) 68-7309(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		68-1660	Chassis	1	Yes
6		68-0323	Chassis Pin	2	Yes
7		68-0241	Lift Arm	1	Yes
8		01-9372	Lift Lever Pivot Pin	1	Yes
9	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
10		97-0048	Bottom Rod Adjustment Pin	1	Yes
11		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

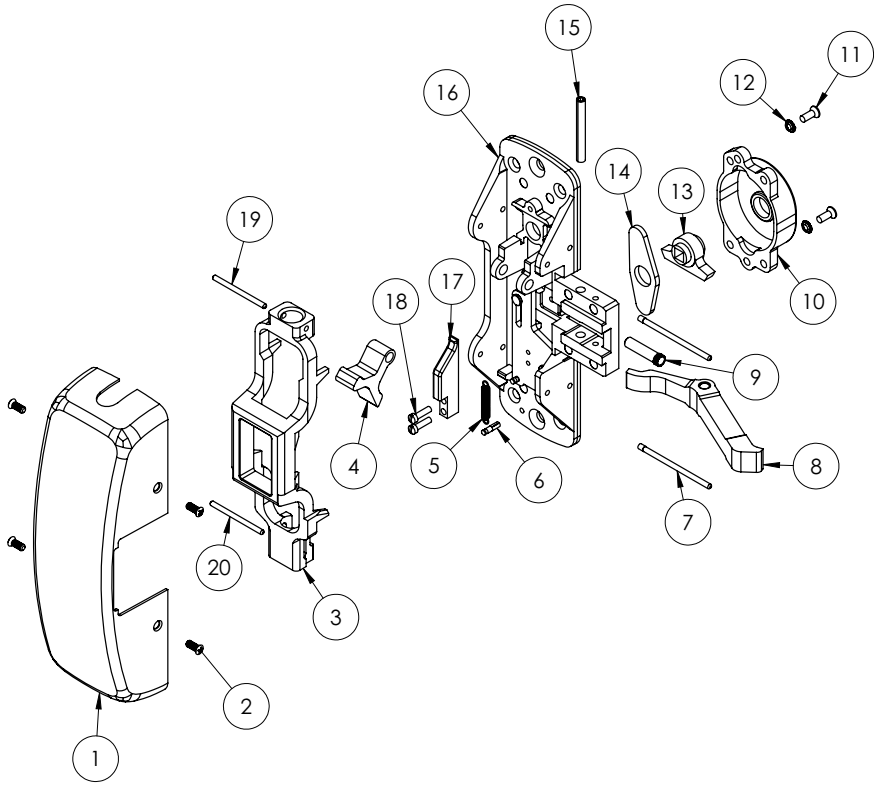
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(15, 73, 74)	68-7312 (LHRB)	Chassis Assembly	Yes
	68-7313 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7312(LHRB) 68-7313(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-0323	Chassis Pin	2	Yes
8		68-0241	Lift Arm	1	Yes
9		01-9372	Lift Lever Pivot Pin	1	Yes
10		68-0367	Knob Hub Cover		Yes
11		01-3384	8-32x7/16 PH FH MS	2	Yes
12		01-0930	Countersunk Lock Washer	2	Yes
13		97-0042	Knob Hub	1	Yes
14		97-0043	Knob Hub Retainer	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-7310	Chassis and Slide Assembly, LHRB	1	No
		68-7311	Chassis and Slide Assembly, RHRB		No
17		68-1655	Lift Block	1	Yes
18		01-4396	Machine Screw #6-32x1/2	2	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

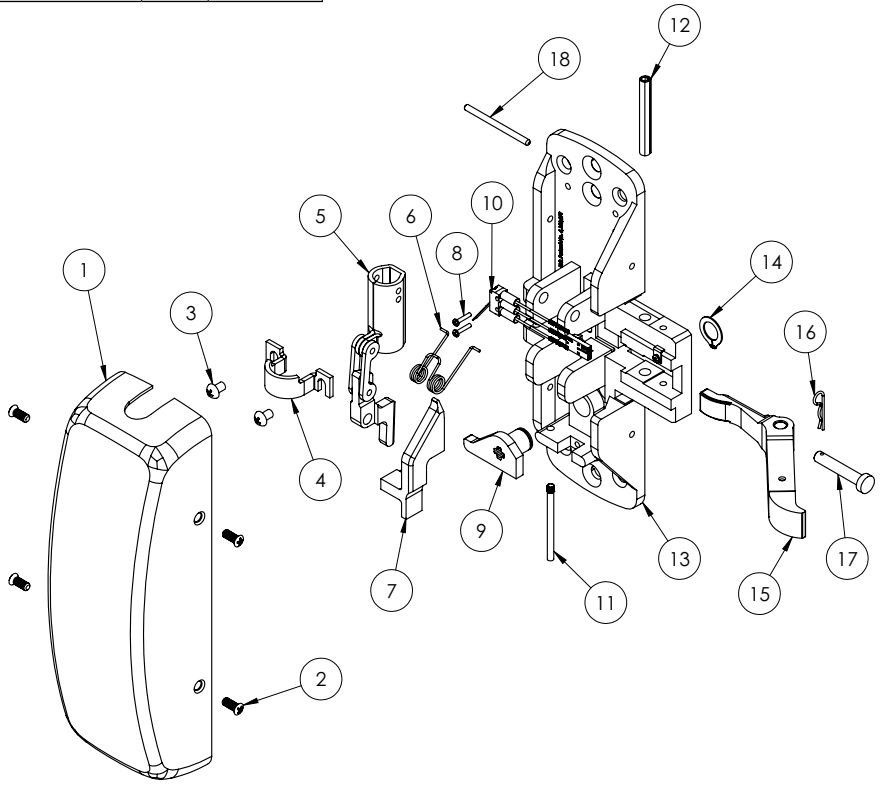
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	68-5449 (LHRB)	Chassis Assembly	Yes
	68-5450 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-5449 68-5450	01-3595	#8-32x1/4" Machine Screw*	1	Yes
4		68-1180	Tube Support	1	Yes
5		68-4270	Upper Link Assembly, LHRB	1	Yes
		68-4271	Upper Link Assembly, RHRB		Yes
6		68-1193	Upper Link Spring	1	Yes
7		68-1170	Outside Actuator, LHRB	1	Yes
		68-1171	Outside Actuator, RHRB		Yes
8		01-1237	#1-72 PH Pan Head MS	1	Yes
9		68-1208	ET Cam, LH	1	Yes
		68-1209	ET Cam, RH		Yes
10		52-5133	Switch and Wire Assembly	1	Yes
11		68-1184	Guide Pin	1	Yes
12		01-4512	Spirol Pin	1	Yes
13		68-1205	Chassis, LH	1	No
		68-1206	Chassis, RH		No
14		01-0005	Retaining Ring	1	Yes
15		68-1137	Lift Arm	1	Yes
16		68-1210	Hair Pin	1	Yes
17		68-1191	Link Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19	N/A	68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

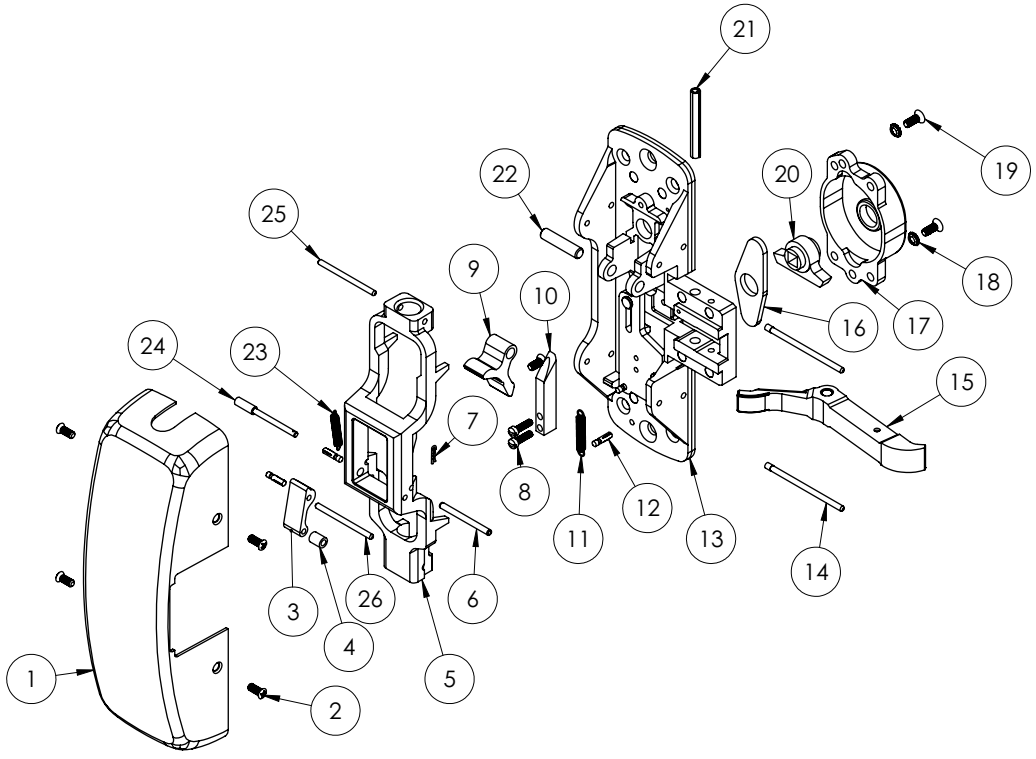
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
06, 10, 13, 40	68-6042 (LHRB)	Chassis Assembly	Yes
	68-6043 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-6042(LHRB) 68-6043(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	No
9		68-1090	Lift Lever	1	Yes
10		68-1092	Lift Block	1	Yes
11		97-0050	Knob Return Spring	1	Yes
12		01-0749	Groove Pin	3	Yes
13		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
14		68-0323	Chassis Pin	2	Yes
15		68-1137	Lift Arm	1	Yes
16		97-0043	Knob Hub Retainer	1	Yes
17		68-0367	Knob Hub Cover	1	Yes
18		01-0930	Countersunk Lock Washer	2	Yes
19		01-3384	8-32x7/16 PH FH MS	2	Yes
20		97-0042	Knob Hub	1	Yes
21		01-4512	Spirol Pin	1	Yes
22		68-0324	Lift Lever Pivot Pin	2	Yes
23		68-1123	Return Spring, Guarding	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
26		97-0049	Top Rod Adjustment Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

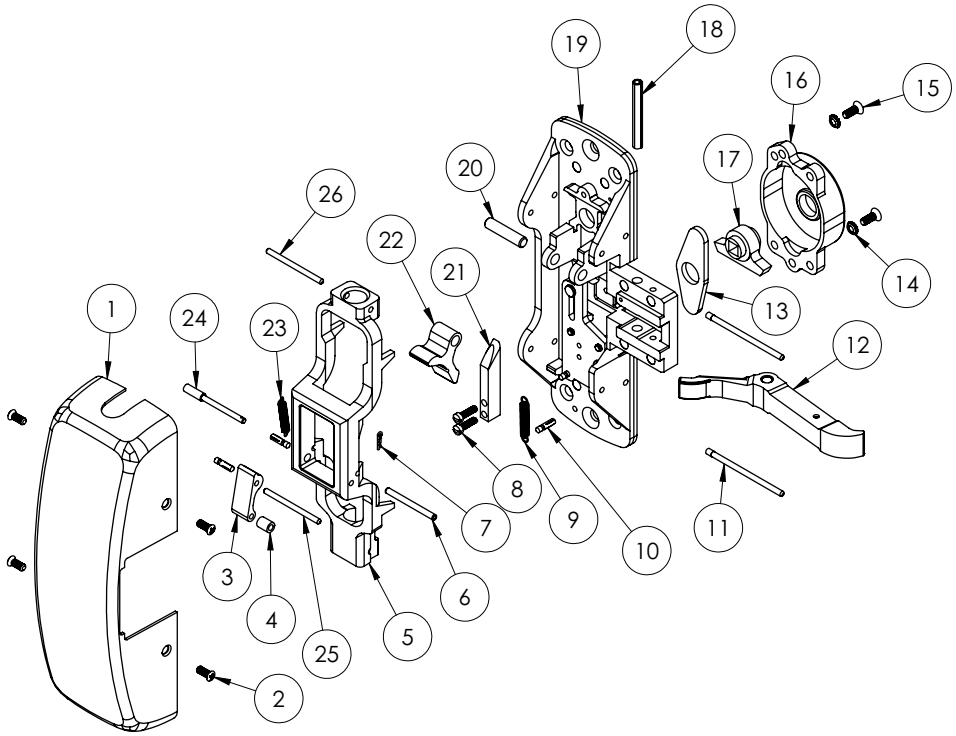
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12, 43, 46, 73, 74	68-6044 (LHRB)	Chassis Assembly	Yes
	68-6045 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-6044(LHRB) 68-6045(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	Yes
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	No
9		97-0050	Knob Return Spring	1	Yes
10		01-0749	Groove Pin	3	Yes
11		68-0323	Chassis Pin	2	Yes
12		68-1137	Lift Arm	1	Yes
13		97-0043	Knob Hub Retainer	1	Yes
14		01-0930	Countersunk Lock Washer	2	Yes
15		01-3384	8-32x7/16 PH FH MS	2	Yes
16		68-0367	Knob Hub Cover	1	Yes
17		97-0042	Knob Hub	1	Yes
18		01-4512	Spirol Pin	1	Yes
19		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
20		68-0324	Lift Lever Pivot Pin	2	Yes
21		68-1092	Lift Block	1	No
22		68-1090	Lift Lever	1	Yes
23		68-1123	Return Spring, Guarding	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
26		97-0049	Top Rod Adjustment Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

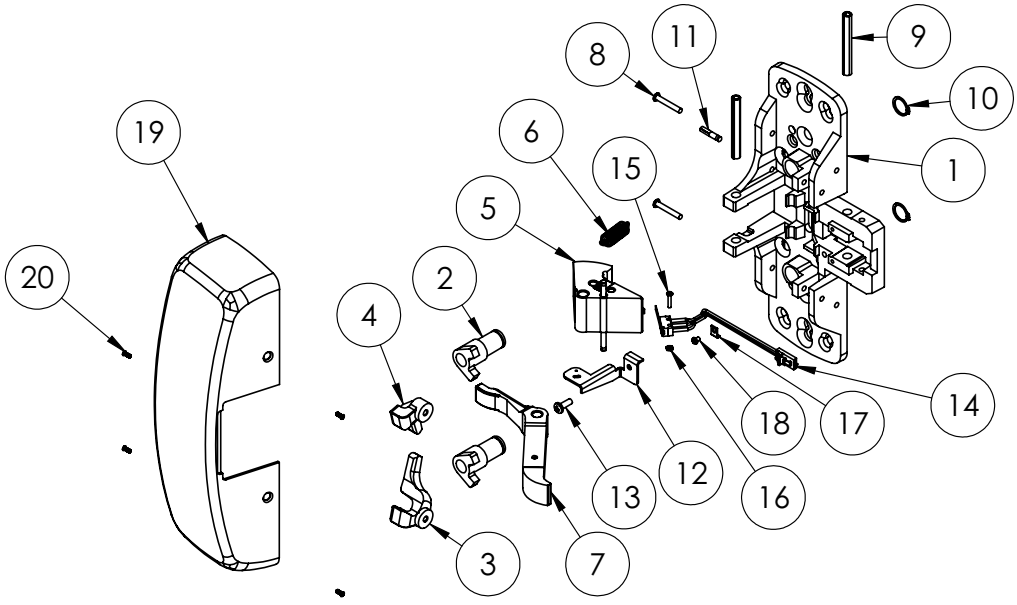
(WS-/53-)8804 (WS-/53-)8806 (WS-/53-)8810 (WS-/53-)8813
(WS-/53-)8815 (WS-/53-)8840 (WS-/53-)8843 (WS-/53-)8844
(WS-/53-)8846 (WS-/53-)8873 (WS-/53-)8874 (WS-/53-)8875
(WS-/53-)8876 (WS-/53-)8877 (WS-/53-)8878 (WS-/53-)8881
(WS-/53-)8882 (WS-/53-)8888

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
All functions	68-4261	LHRB/RHRB	Yes
WS- All functions		LHRB/RHRB	
53- All functions	68-6075	LHRB/RHRB	Yes
WS-53- All functions		LHRB/RHRB	

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1389	Chassis Blank (Std)	1	No
2		98-0018	Outside Cylinder Hub	2	Yes
3		68-1366	Lift Lever (RH)	1	Yes
4		68-1367	Lift Lever (LH)	1	Yes
5		68-4413	Standard Latchbolt (68-4261)	1	Yes
		68-7417	53- Standard Latchbolt (68-6075)	1	Yes
6		98-0028	Latchbolt Spring	1	Yes
7		68-1137	Lift Arm	1	Yes
8		98-0011	Latchbolt Lever Pivot Pin	2	Yes
9		01-4512	Spirol Pin	2	Yes
10		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
11		01-0008	Groove Pin	1	No
12		68-1685	Switch Bracket (53- Only)	1	Yes
13		01-1482	#2-56 X 1/8" Ph Pn Hd Machine Screw (53- Only)	1	Yes
14		52-4545	Switch Assembly (53- Only)	1	Yes
15		01-9446	#1-72 X 11/32" Ph Fl Hd Machine Screw (53- Only)	1	Yes
16		01-0909	Hex Machine Screw Nut (53- Only)	1	Yes
17		52-0310	Cable Clamp (53- Only)	1	Yes
18		01-1482	Cr-Phms #2-56 X 1/8" (53- Only)	1	Yes
19	N/A	68-0406	Cover[1]	1	Yes
20		68-3905	Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

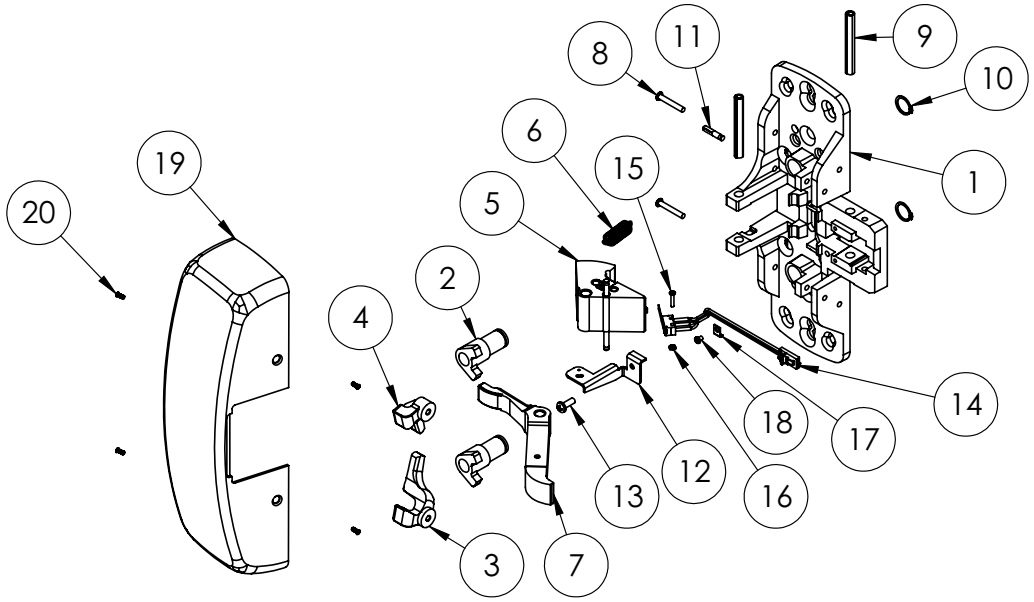
(12-/WS-/53)8804 (12-/WS-/53)8806 (12-/WS-/53)8810 (12-/WS-/53)8813
(12-/WS-/53)8815 (12-/WS-/53)8840 (12-/WS-/53)8843 (12-/WS-/53)8844
(12-/WS-/53)8846 (12-/WS-/53)8873 (12-/WS-/53)8874 (12-/WS-/53)8875
(12-/WS-/53)8876 (12-/WS-/53)8877 (12-/WS-/53)8878 (12-/WS-/53)8881
(12-/WS-/53)8882 (12-/WS-/53)8888

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12- All functions	68-4263	LHRB/RHRB	YES
WS-12- All functions		LHRB/RHRB	
12-53- All functions	68-6076	LHRB/RHRB	YES
WS-12-53- All functions		LHRB/RHRB	

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1378	Chassis Blank (12-)	1	No
2		98-0018	Outside Cylinder Hub	2	Yes
3		68-1366	Lift Lever (RH)	1	Yes
4		68-1367	Lift Lever (LH)	1	Yes
5		68-4414	Fire Rated Latchbolt (68-4263)	1	Yes
		68-7418	12-53- Standard Latchbolt (68-6076)	1	Yes
6		98-0028	Latchbolt Spring	1	Yes
7		68-1137	Lift Arm	1	Yes
8		98-0011	Latchbolt Lever Pivot Pin	2	Yes
9		01-4512	Spirol Pin	2	Yes
10		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
11		01-0008	Groove Pin	1	No
12		68-1685	Switch Bracket (53- Only)	1	Yes
13		01-1482	#2-56 Ph Pn Hd Machine Screw (53- Only)	1	Yes
14		52-4545	Switch Assembly (53- Only)	1	Yes
15		01-9446	#1-72 X 11/32" Ph Fl Hd Machine Screw (53- Only)	1	Yes
16		01-0909	Hex Machine Screw Nut (53- Only)	1	Yes
17		52-0310	Cable Clamp (53- Only)	1	Yes
18		01-1482	Cr-Phms #2-56 X 1/8" (53- Only)	1	Yes
19	N/A	68-0406	Cover[1]	1	Yes
20		68-3905	Cover Screw Pack (#8-32 X 5/16")[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

AL- AND GL- PREFIXES

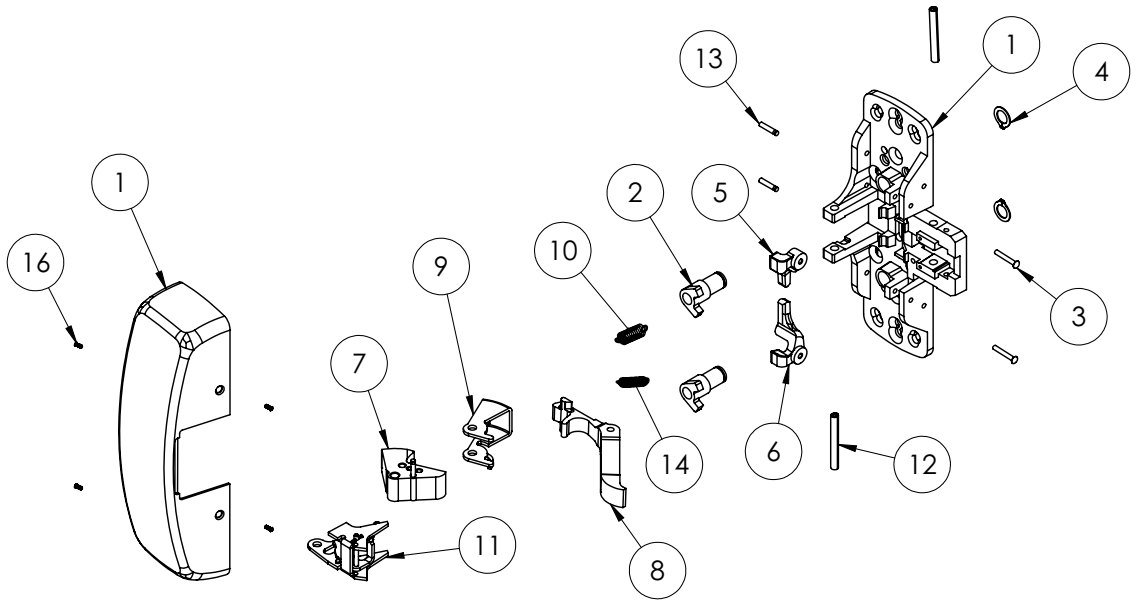
8804 8806 8810 8813 8815 8840
8843 8844 8846 8875 8876 8877
8878 8881 8882

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL- (All Functions Except 77,78,81, And 82)	68-4410	LHRB/RHRB	Yes
GL- (All Functions)		LHRB/RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1485	Chassis (Std)	1	No
2		98-0018	Outside Hub	2	Yes
3		98-0011	Latchbolt Lever Pin	2	Yes
4		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
5		68-1366	Lift Lever (RH)	1	Yes
6		68-1367	Lift Lever (LH)	1	Yes
7		68-4415	Guarded Latchbolt	1	Yes
8		68-1353	Lift Arm	1	Yes
9		68-1352	Guide	1	Yes
10		98-0028	Latchbolt Spring	1	Yes
11		68-4417	Guard Bracket Std	1	Yes
12		01-4512	Spirol Pin	2	Yes
13		01-0008	Groove Pin	2	No
14		68-1394	Guide Spring	1	Yes
15	N/A	68-1014	Cover[1]	1	Yes
16		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

AL- AND GL- PREFIXES

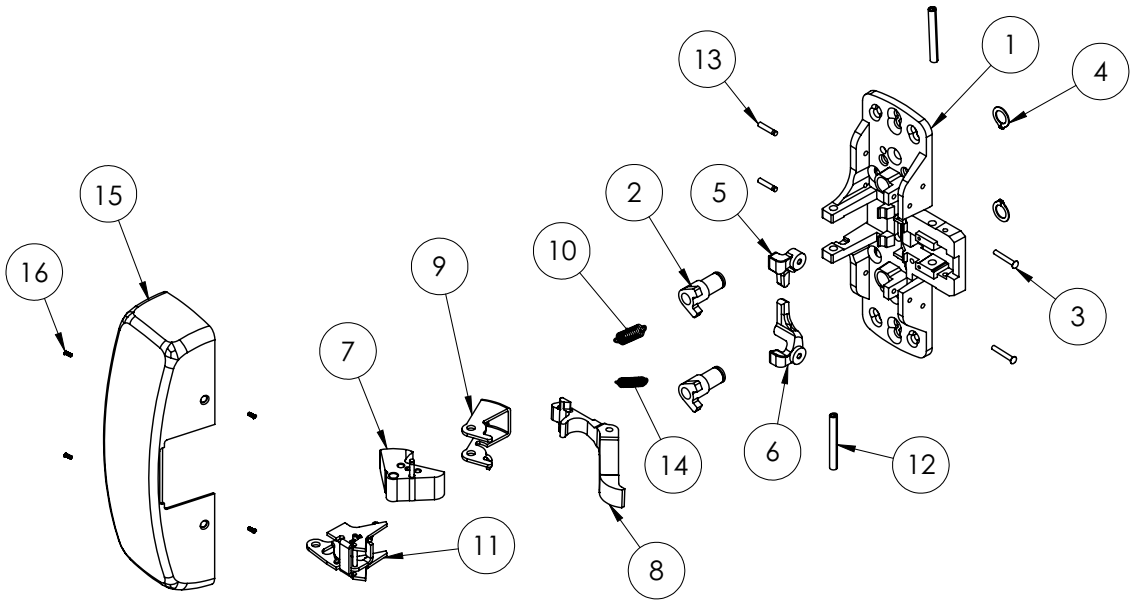
12-8804 12-8806 12-8810 12-8813
12-8815 12-8840 12-8843 12-8844
12-8846 12-8875 12-8876 12-8877
12-8878 12-8881 12-8882

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-AL- (All Functions Except 77,78,81,82)	68-4411	LHRB/RHRB	Yes
12-GL- (All Functions)			

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1378	Chassis (12-)	1	No
2		98-0018	Outside Hub	2	Yes
3		98-0011	Latchbolt Lever Pin	2	Yes
4		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
5		68-1366	Lift Lever (Rh)	1	Yes
6		68-1367	Lift Lever (Lh)	1	Yes
7		68-4415	Guarded Latchbolt	1	Yes
8		68-1353	Lift Arm	1	Yes
9		68-1352	Guide	1	Yes
10		98-0028	Latchbolt Spring	1	Yes
11		68-4417	Guard Bracket Std	1	No
12		01-4512	Spirol Pin	2	Yes
13		01-0008	Groove Pin	2	No
14		68-1394	Guide Spring	1	Yes
15	N/A	68-1014	Cover[1]	1	Yes
16		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

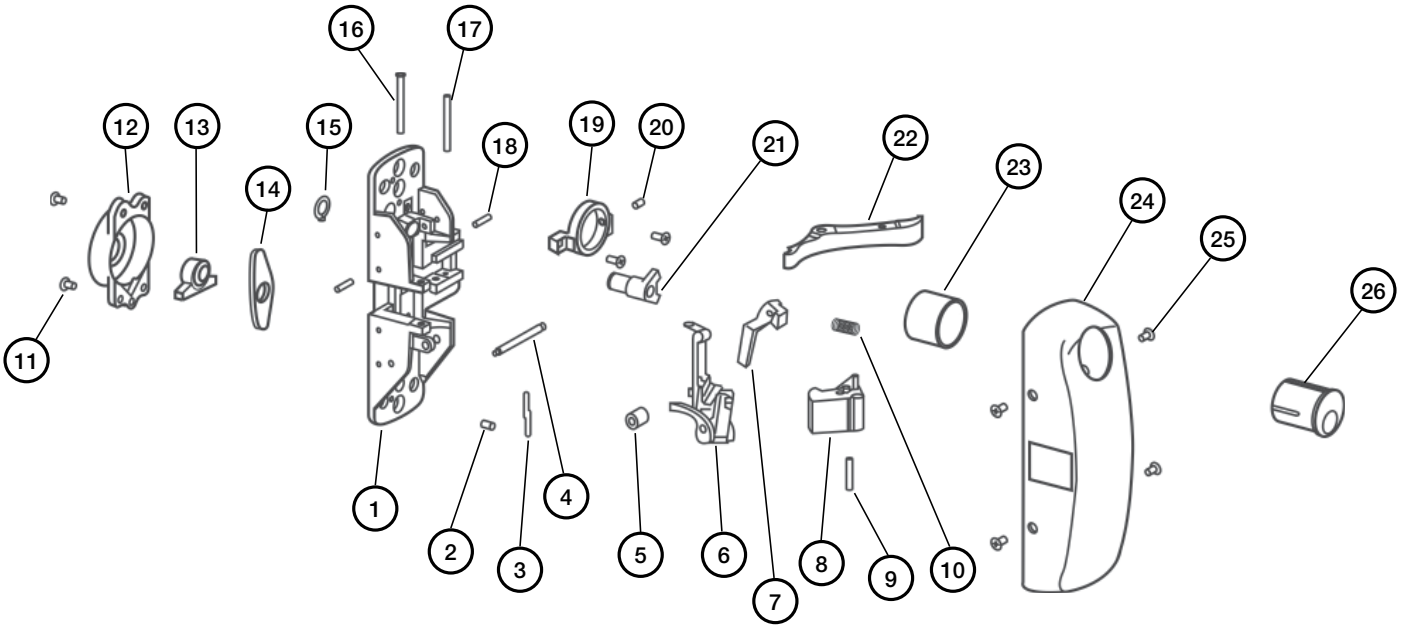
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	68-0408	Chassis Assembly	1	No
2	01-0008	Groove Pin	1	No
3	97-0050	Spring Knob Return	1	Yes
4	68-0271	Pivot Pin Knob Lever	1	Yes
5	68-0273	Bushing Knob Lever	1	Yes
6	68-4236	Knob Lever Assy (LHRB)	1	Yes
	68-4235	Knob Lever Assy (RHRB)	1	Yes
7	68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
	68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
8	98-2034	Latchbolt Assy	1	Yes
9	97-0040	Bushing Latchbolt	1	Yes
10	98-0028	Spring Latchbolt	1	Yes
11	01-3384	Screw 8-32 x 5/16	4	Yes
12	68-0367	Knob Hub Cover	1	Yes
13	97-0042	Knob Hub	1	Yes
14	97-0043	Knob Hub Retainer	1	Yes
15	01-0005	Retaining Ring	1	Yes
16	01-0013	Screw Latchbolt Pivot	1	Yes

Item	Part No.	Description	Qty.	Sellable
17	01-4512	Pivot Pin Left Arm	1	Yes
18	98-0011	Pivot Pin Latchbolt Lever	1	Yes
19	98-0020	Inside Cylinder Retainer	1	Yes
20	01-1095	Set Screw #8-32 x 1/4 Cup Point	1	Yes
21	98-0018	Outside Cylinder Hub	1	Yes
22	68-0241	Lift Arm	1	Yes
23	98-0021	Blocking Ring[1]	1	Yes
24	68-0408	Cover (LHRB)[1]	1	Yes
	68-0409	Cover (RHRB)[1]		
25	68-3908	Cover Screw Pack[1]	1	Yes
—	68-2143	Screw Pack	1	Yes
26	—	Cylinder[1,3]	1	Yes
—	649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

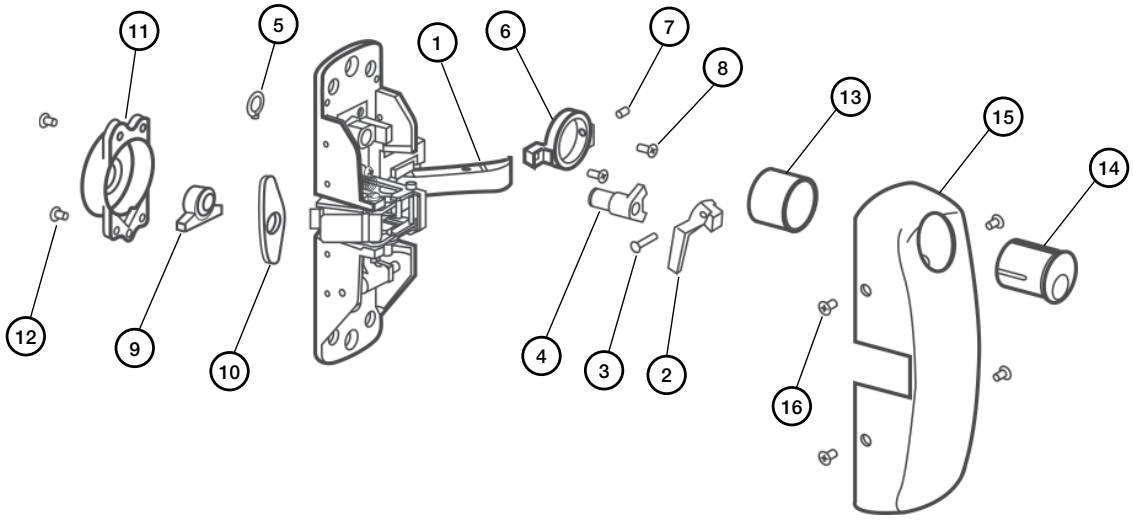
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8816	68-4075	LHRB	Yes
AL-/GL-8816	68-4076	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1015	Chassis	1	No
2		68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
		68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
3		98-0011	Latchbolt Lever Pivot Pin	1	Yes
4		98-0018	Outside Cylinder Hub	1	Yes
5		01-0005	Retaining Ring	1	Yes
6		98-0020	Inside Cylinder Retainer	1	Yes
7		01-1095	Cylinder Set Screw	1	Yes
8		01-1146	Machine Screw (8-32 x 5/16)	2	Yes
9		97-0042	Knob Hub	1	Yes
10		97-0043	Knob Hub Retainer	1	Yes
11		68-0367	Knob Hub Cover	1	Yes
12		01-3384	Machine Screw (8-32 x 3/8)	2	Yes
13	N/A	98-0021	Blocking Ring[1]	1	Yes
14		-	Cylinder[1,3]	1	Yes
15		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
16		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

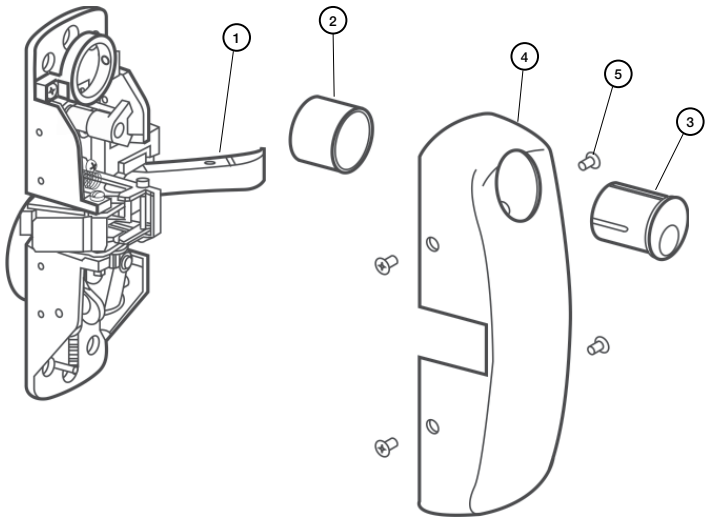
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8816	68-4077	LHRB	Yes
	68-4078	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4077	Chassis Assembly (LHRB)	1	Yes
	N/A	68-4078	Chassis Assembly (RHRB)	1	Yes
2		98-0021	Blocking Ring[1]	1	Yes
3		—	Cylinder[1,2]	1	Yes
4		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

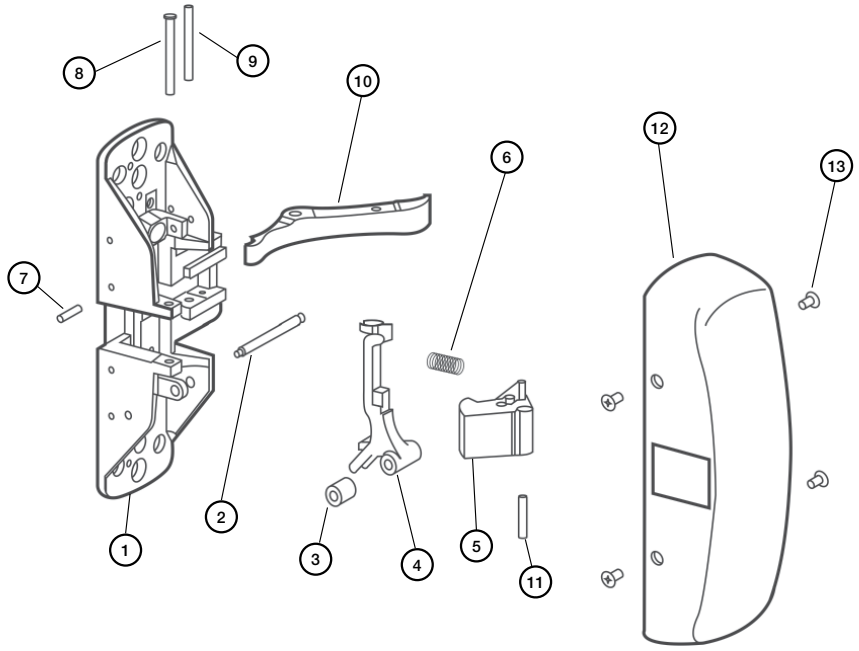
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8828	68-2106	LHRB	Yes
	68-2107	RHRB	

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis (LHRB)	1	No
		—	Chassis (RHRB)	1	No
2		68-0271	Pivot Pin Thumb Lever	1	Yes
3		68-0273	Bushing Thumb Lever	1	Yes
4		68-0260	Thumb Piece Lever (LHRB)	1	Yes
		68-0261	Thumb Piece Lever (RHRB)	1	Yes
5		98-2034	Latchbolt Assy	1	Yes
6		98-0028	Spring Latchbolt	1	Yes
7		01-0008	Groove Pin	1	No
8		01-0013	Screw Latchbolt Pivot	1	Yes
9		01-4512	Pivot Pin Lift Arm	1	Yes
10		68-0241	Lift Arm	1	Yes
11		97-0040	Bushing Latchbolt	1	Yes
12	N/A	68-0406	Cover[1]	1	Yes
13		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

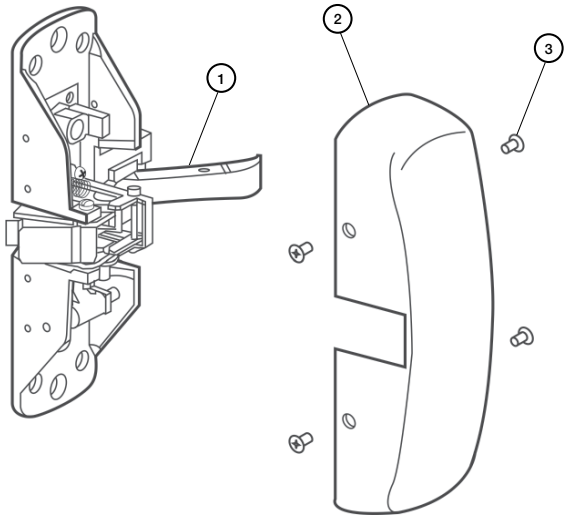
ASSA ABLOY, the global leader in door opening solutions

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL- GL-	68-4080	LHRB	Yes
	68-4081	RHRB	
12- GL-	68-4082	LHRB	
	68-4083	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4080	Chassis Assembly STD LHRB	1	Yes
		68-4081	Chassis Assembly STD RHRB	1	Yes
		68-4082	Chassis Assembly 12- LHRB	1	Yes
		68-4083	Chassis Assembly 12- RHRB	1	Yes
2	N/A	68-1014	Cover[1]	1	Yes
3		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack STD	1	Yes
		68-2165	Screw Pack 12	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

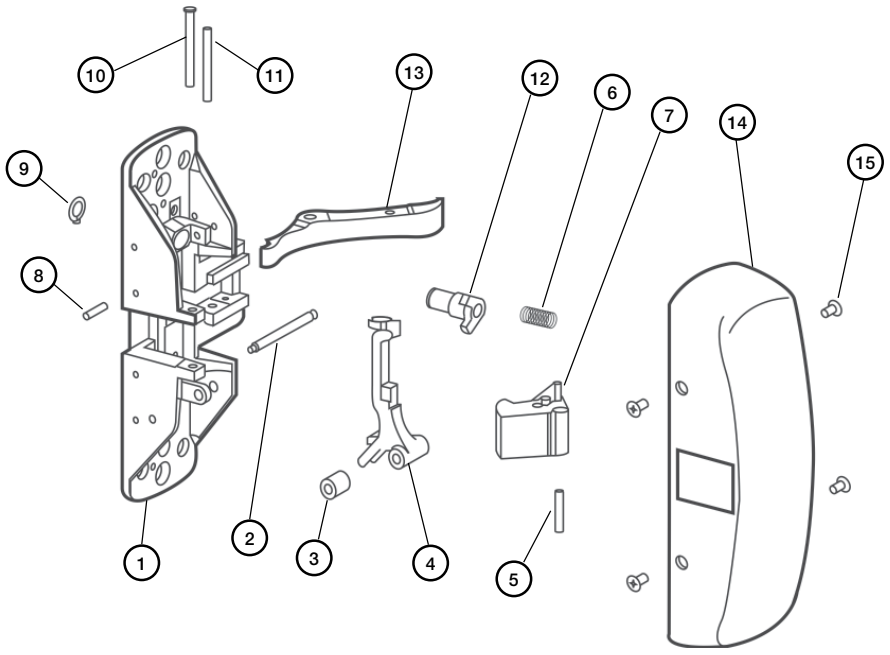
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8863	68-2109	LHRB	Yes
8863	68-2110	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis Assembly (LHRB)	1	No
		—	Chassis Assembly (RHRB)	1	No
2		68-0271	Pivot Pin Thumb Lever	1	Yes
3		68-0273	Bushing Thumb Lever	1	Yes
4		68-0260	Thumb Piece Lever LHRB	1	Yes
		68-0261	Thumb Piece Lever RHRB	1	No
5		97-0040	Bushing Latchbolt	1	Yes
6		98-0028	Spring Latchbolt	1	Yes
7		98-2034	Latchbolt Assy	1	Yes
8		01-0008	Groove Pin	1	No
9		01-0005	Retaining Ring	1	Yes
10		01-0013	Screw Latchbolt Pivot	1	Yes
11		01-4512	Pivot Pin Lift Arm	1	Yes
12		98-0018	Outside Cylinder Hub	1	Yes
13		68-0241	Lift Arm	1	Yes
14	N/A	68-0406	Cover[1]	1	No
15		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

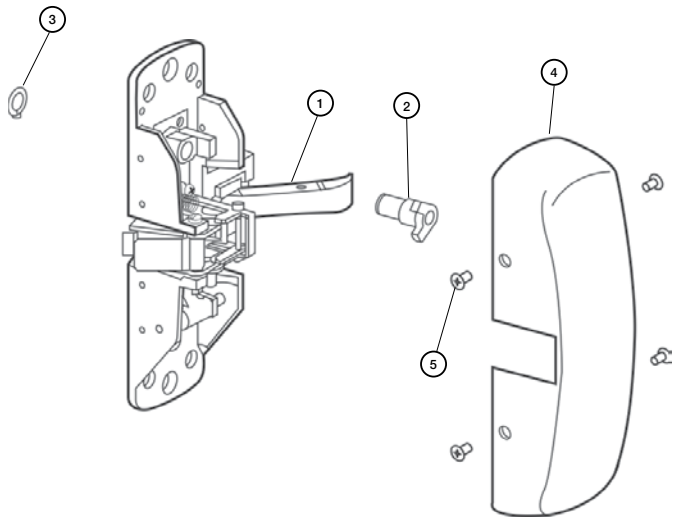
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8863	68-4097	LHRB	Yes
AL-/GL-8863	68-4098	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above		Chassis	1	No
2		98-0018	Outside Cylinder Hub	1	Yes
3		01-0005	Retaining Ring	1	Yes
4	N/A	68-1014	Cover[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

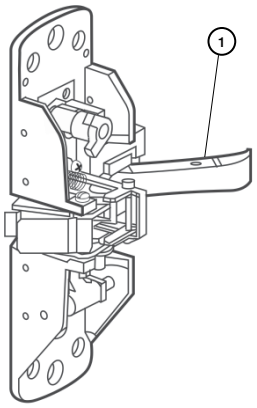
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

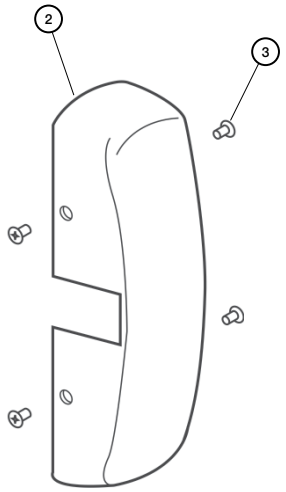
SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8863	68-4099	LHRB	Yes
AL-/GL-8863	68-4100	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4099	Chassis Assembly (LHRB)	1	Yes
		68-4100	Chassis Assembly (RHRB)	1	Yes
2	N/A	68-1014	Cover[1]	1	Yes
3		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish





A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

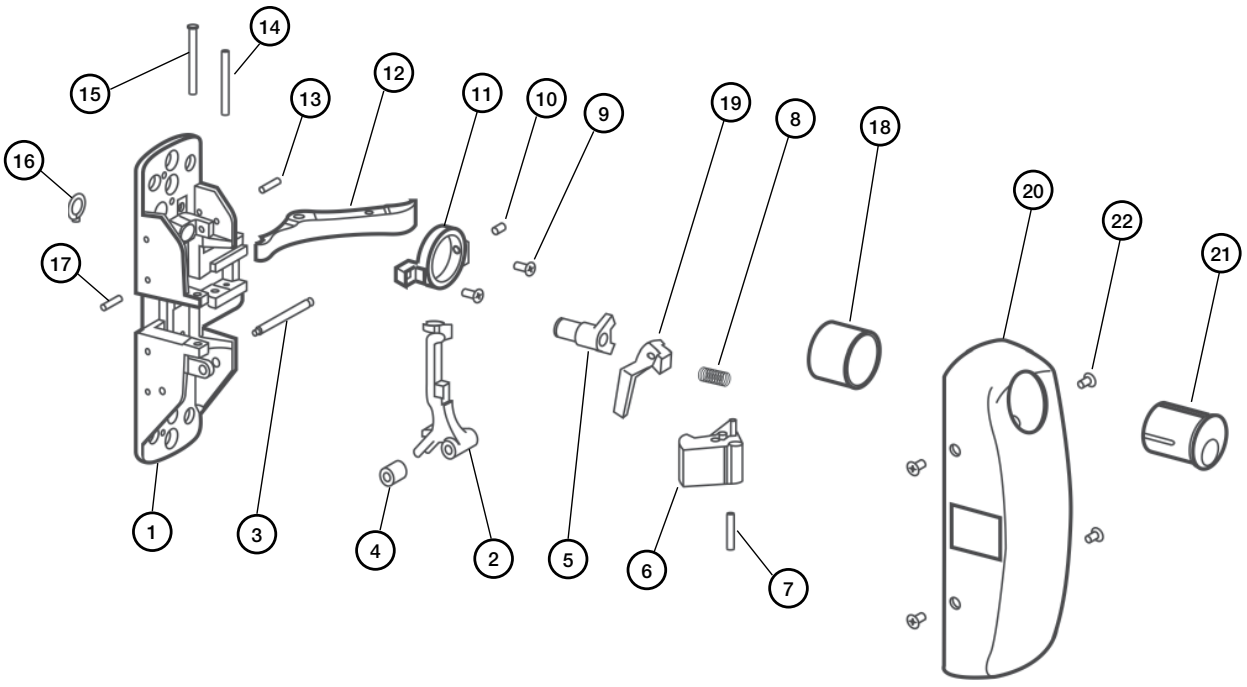
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	-	Chassis Assembly	1	No
2	68-0260	Thumb Piece Lever LHRB	1	Yes
	68-0261	Thumb Piece Lever RHRB	1	Yes
3	68-0271	Pivot Pin	1	Yes
4	68-0273	Bushing	1	Yes
5	98-0018	Outside Cylinder Hub	1	Yes
6	98-2034	Latchbolt	1	Yes
7	97-0040	Bushing, Latchbolt	1	Yes
8	97-0028	Spring, Latchbolt	1	Yes
9	01-3384	Screw #8-32 x 5/16	2	Yes
10	01-1095	Set Screw	1	Yes
11	98-0020	Inside Cylinder Retainer	1	Yes
12	68-0241	Lift Arm	1	Yes
13	98-0011	Pivot Pin (Lift Lever)	1	Yes
14	01-4512	Pivot Pin (Lift Arm)	1	Yes

Item	Part No.	Description	Qty.	Sellable
15	01-0013	Latchbolt Screw	1	Yes
16	01-0005	Retaining Ring	1	Yes
17	01-0008	Groove Pin	1	No
18	98-0021	Blocking Ring[1]	1	Yes
19	68-0237	Lift Lever LHRB	1	Yes
	68-0238	Lift Lever RHRB	1	Yes
20	68-0408	Cover[1]	1	Yes
	68-0409	Cover[1]	1	Yes
21	-	Inside Cylinder[1,2]	1	Yes
22	68-3908	Cover Screw Pack[1]	1	Yes
Not Shown	68-2143	Screw Pack	1	Yes
	649	Strike Pack[1]	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

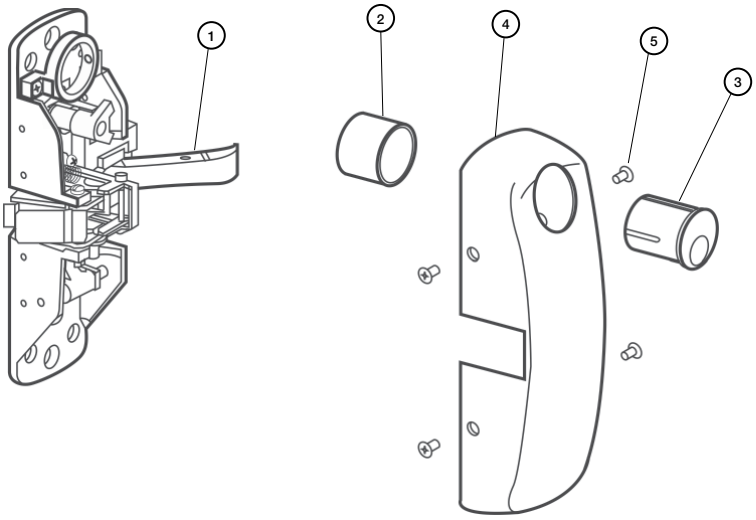
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL/12-8866	68-4104	LHRB	Yes
AL-/GL/12-8866	68-4105	RHRB	

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis Assembly (LHRB)	1	Yes
		—	Chassis Assembly (RHRB)	1	Yes
2	N/A	98-0021	Blocking Ring[1]	1	Yes
3		68-4411	Cylinder[1,2]	1	Yes
4		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

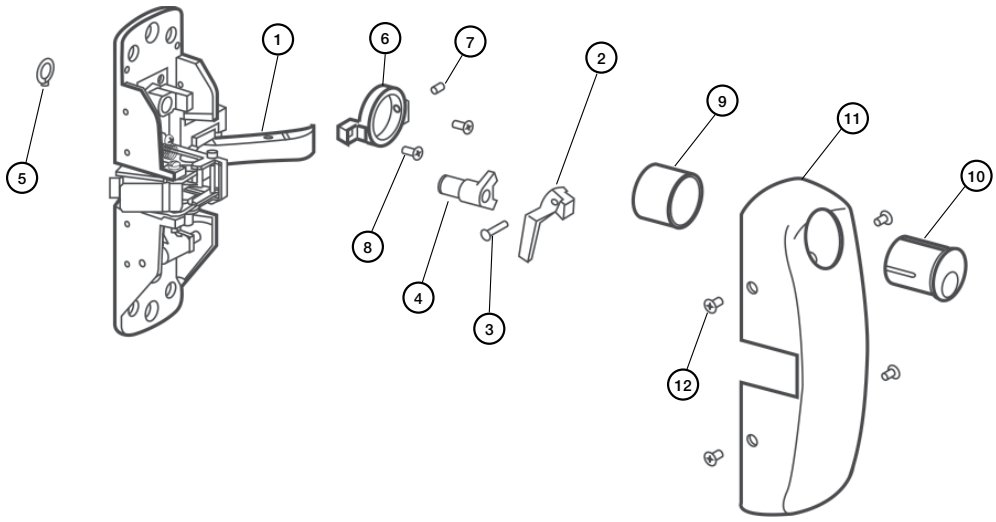
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8866	68-A102	LHRB	Yes
AL-/GL-8866	68-A103	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	-	Chassis Assembly	1	No
2		68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
		68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
3		98-0011	Latchbolt Lever Pivot Pin	1	Yes
4		98-0018	Outside Cylinder Hub	1	Yes
5		01-0005	Retaining Ring	1	Yes
6		98-0020	Inside Cylinder Retainer	1	Yes
7		01-1095	Cylinder Set Screw	1	Yes
8		01-1146	Machine Screw (8-32 x 5/16)	2	Yes
9	N/A	98-0021	Blocking Ring *	1	Yes
10		-	Cylinder[1,3]	1	Yes
11		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
12		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

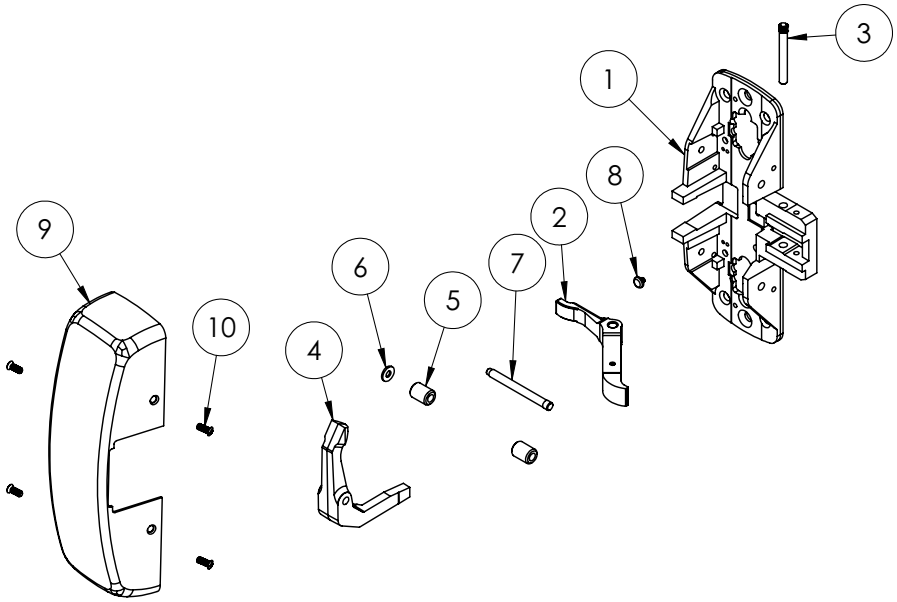
(12-)8904 (12-)8910 (12-)8913
(12-)8915 (12-)8928 (12-)8943
(12-)8944 (12-)8963 (12-)8970
(12-)8971 (12-)8975 (12-)8976

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-) (All Functions Except 16 & 66)	68-2172	LHRB	Yes
	68-2173	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-0339	Chassis	1	No
2		68-1137	Lift Arm	1	Yes
3		68-0239	Pivot Pin	1	Yes
4		68-0337	Left Hand Lift Lever	1	Yes
		68-0338	Right Hand Lift Lever	1	Yes
5		68-0273	Bushing	2	Yes
6		01-9370	Washer	1	Yes
7		68-0271	Pivot Pin (63 Function)	1	Yes
8		68-1294	Stop Pin	1	No
9	N/A	68-0407	Cover[1]	1	Yes
10		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2172 (LHRB)	900 Series Mortise Assembly[1,2,3]	1	Yes
		68-2173 (RHRB)		1	Yes
		68-2143	Screw Pack Standard	1	Yes
		68-2165	Screw Pack (12-)	1	Yes
		C908	Strike Pack LHRB 1 3/4" (C908)[1,3]	1	Yes
		C908	Strike Pack RHRB 1 3/4" (C908)[1,3]	1	Yes

1. Specify finish
2. Specify function
3. Specify hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

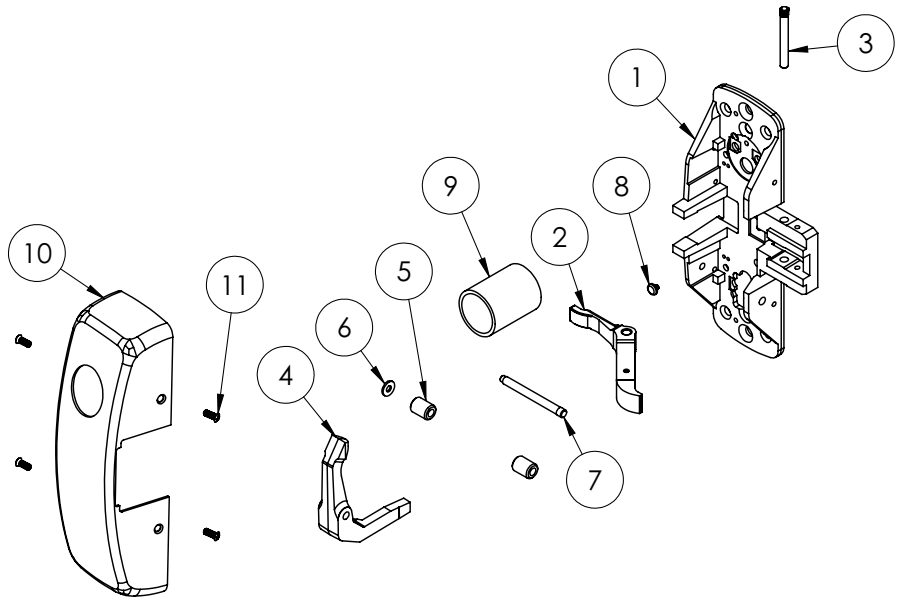
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-)	68-2213	LHRB	Yes
	68-2214	RHRB	Yes

Item	Part No.	Description	Qty	Sellable
1	68-0341	Chassis RHRB	1	No
	68-0342	Chassis LHRB	1	No
2	68-1137	Lift Arm	1	Yes
3	68-0239	Pivot Pin	1	Yes
4	68-0337	Left Hand Lift Lever	1	Yes
	68-0338	Right Hand Lift Lever	1	Yes
5	68-0273	Bushing	2	Yes
6	01-9370	Washer	1	Yes
7	68-0271	Pivot Pin (63 Function)	1	Yes
8	68-1294	Stop Pin	1	No
9	99-0007	Cylinder Blocking Ring[1]	1	Yes
Not Shown	13-0085	Locking Tail	1	Yes
	13-0080	Cylinder Barrel Retainer	1	Yes
	—	Cylinder Assembly[2]	1	Yes
	13-0074	Connecting Screw	2	Yes
10	68-0410	Cover LHRB[1]	1	Yes
	68-0411	Cover RHRB[1]	1	Yes
11	68-3905	Cover Screw Pack[1]	1	Yes
Not Shown	916	Mortise Assy 16 Funtion[1,3]	1	Yes
	966	Mortise Assy 66 Function[1,3]	1	Yes
	68-2143	Screw Pack Standard	1	Yes
	68-2165	Screw Pack (12-)	1	Yes
	C908	Strike Pack LHRB (C908)[3]	1	Yes
	C908	Strike Pack RHRB (C908)[3]	1	Yes

1. Specify finish
2. Specify function
3. Specify hand



A8231 12/17

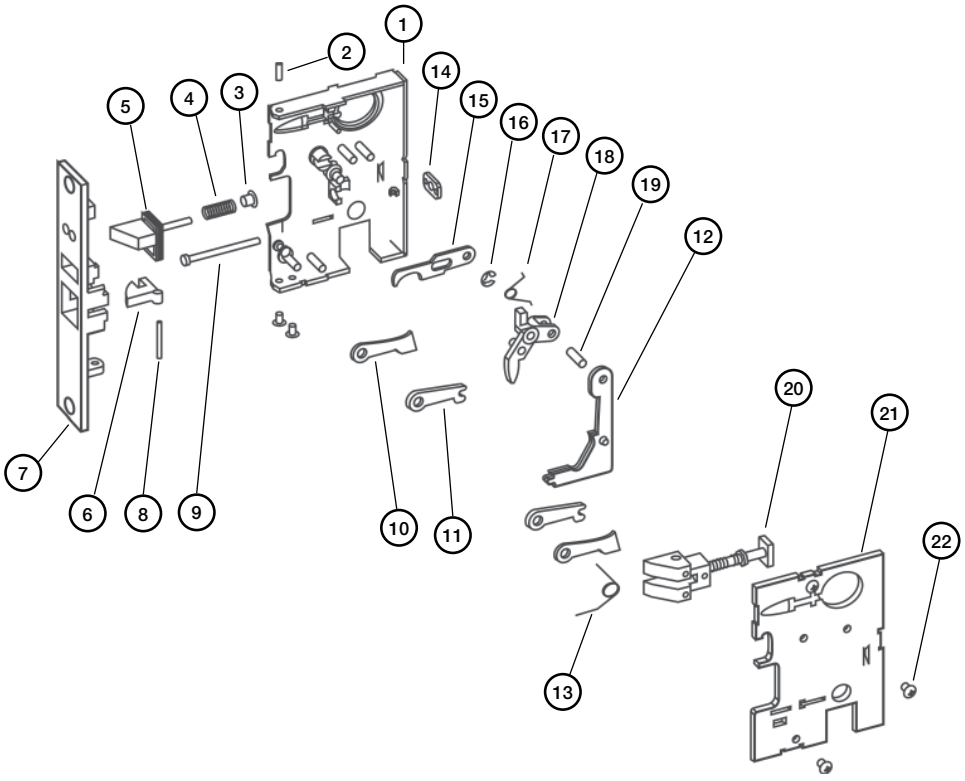
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-0078	Cylinder Set Screw	1	Yes
10	99-0076	Slide Spacer	2	Yes
11	99-0058	Slide Guide	2	Yes
12	99-2059	Lever Slide Assembly	1	Yes

Item	Part No.	Description	Qty.	Sellable
13	99-0061	Spring Thumbpiece Lever	1	No
14	99-0236	Cylinder Screw Support	1	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	01-0098	Retaining Ring	1	Yes
17	99-0063	Spring Guard Bolt Lver	1	Yes
18	99-2389	Latchbolt Lever Assembly	1	Yes
19	99-0212	Pivot Pin Lever Slide	1	Yes
20	99-2247	Latchbolt Assembly	1	Yes
21	99-2361	Cap Assembly	1	No
22	01-1142	Case Screw #8-32 x 1/4	5	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish

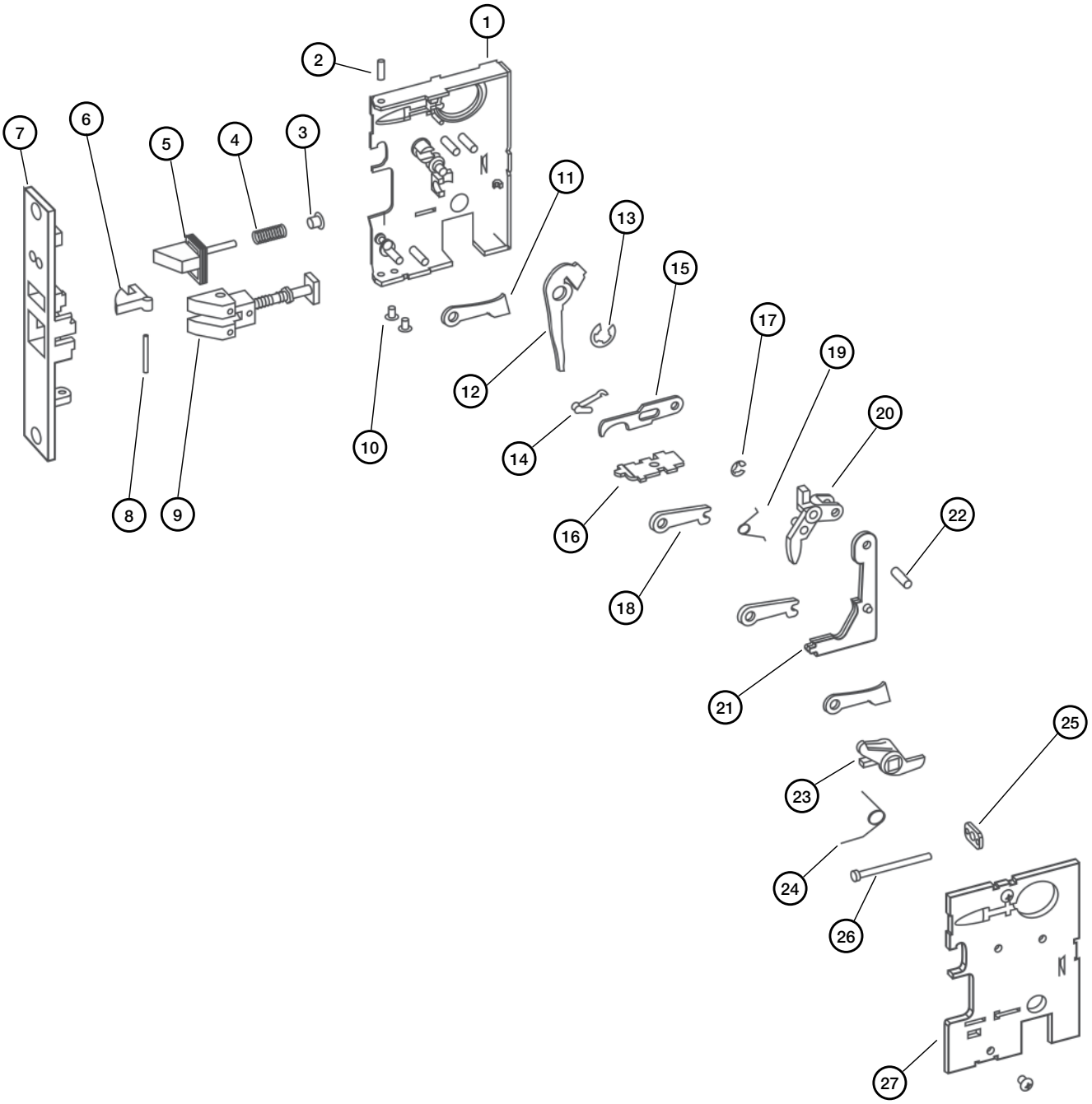
Notes:

- Items 5 and 15 to be sold as a set only.
- For 8313 x ET or 8913 x ET, use 915 Mortise Assembly.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No
-	68-2597	Bridge Rectifier Pack[2]	1	Yes

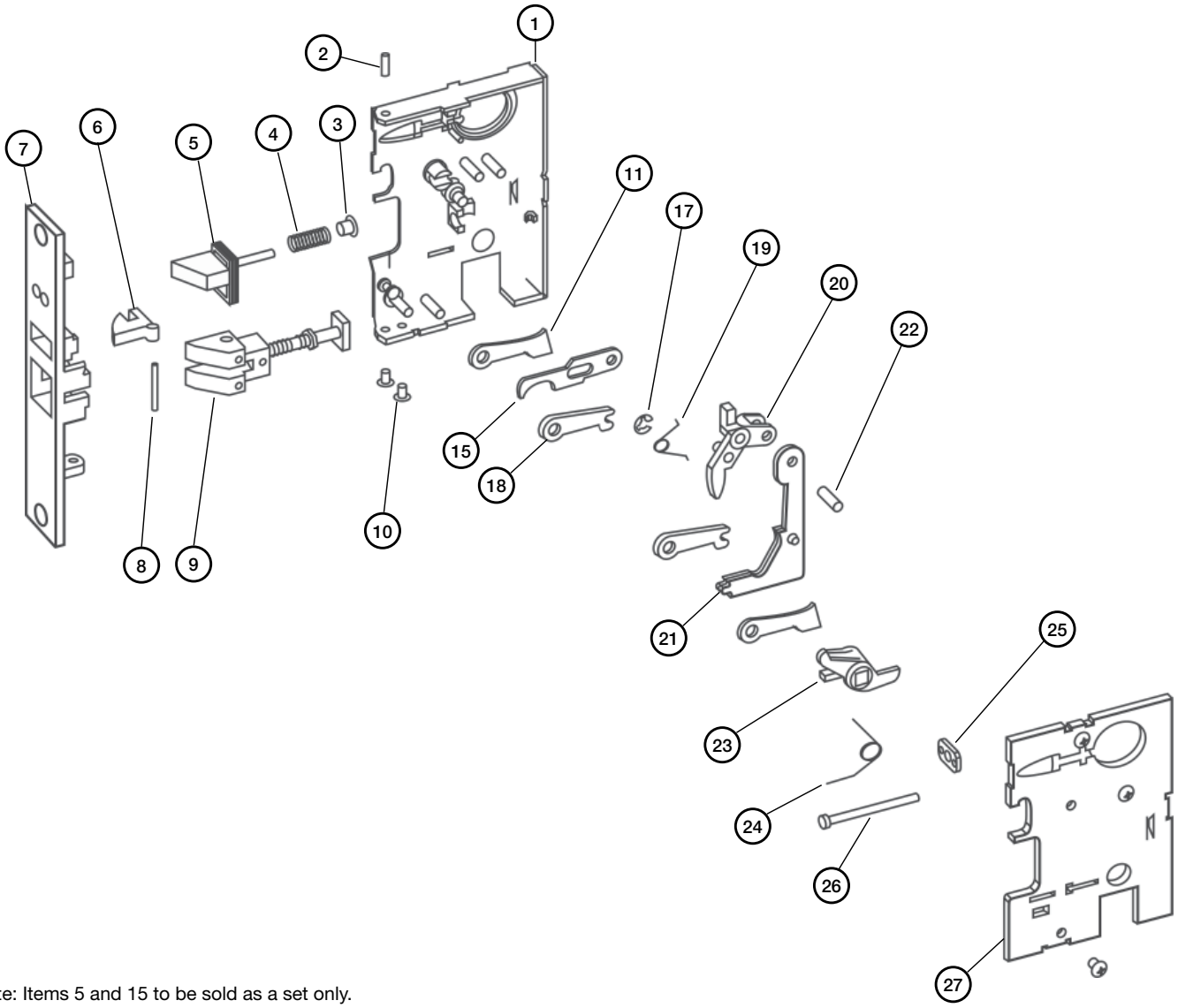
1. Specify finish
2. Use with 975 and 976 only

Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

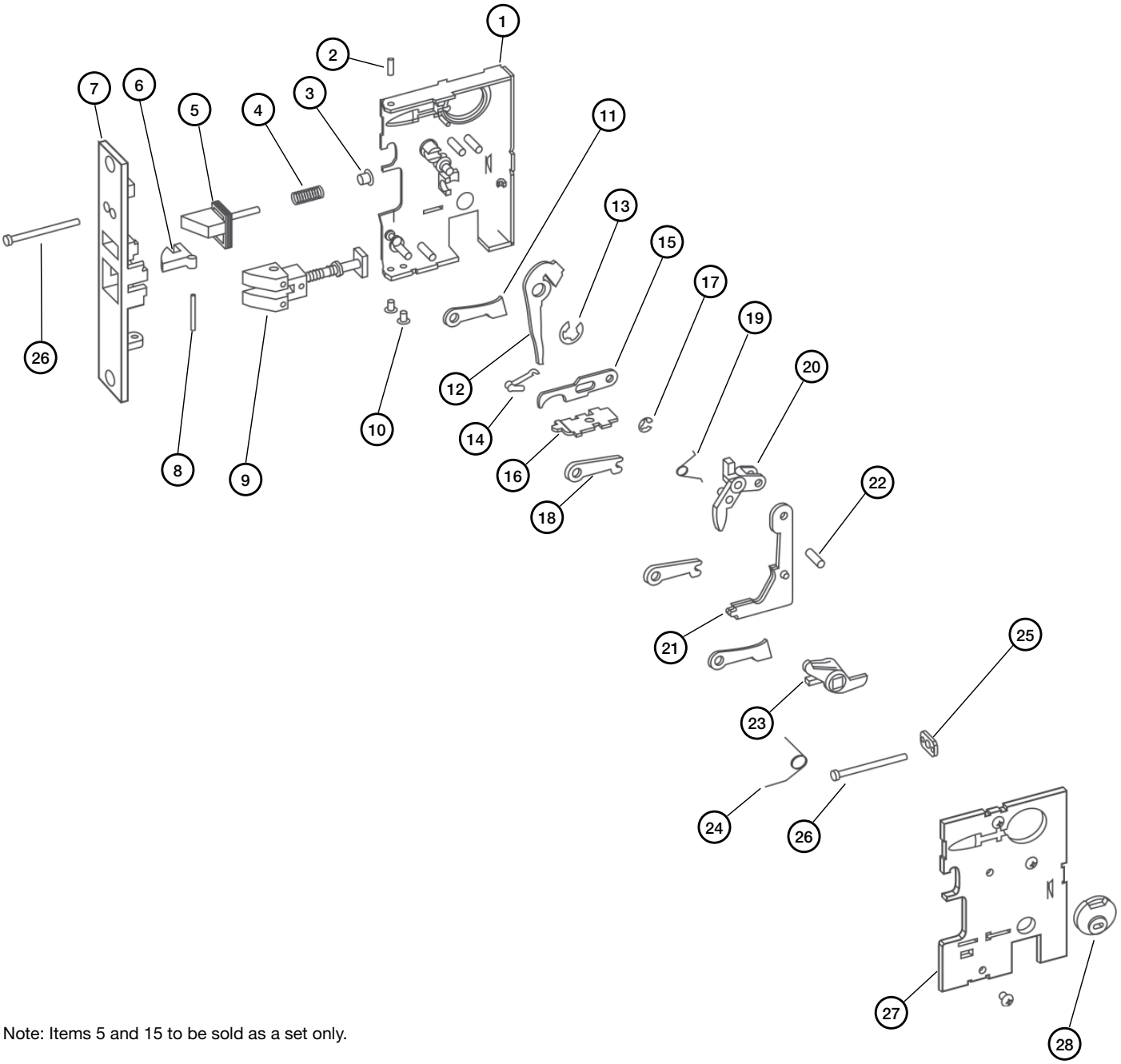
Item	Part No.	Description	Qty.	Sellable
1	99-2352	Case Assy LHRB	1	No
	99-2351	Case Assy RHRB		
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0226	Front LHRB[1]	1	No
	99-0227	Front RHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2387	Latchbolt Lever Assembly LHRB	1	Yes
	99-2388	Latchbolt Lever Assembly RHRB	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	2	Yes
27	99-2361	Cap Assembly LHRB	1	No
	99-2362	Cap Assembly RHRB	1	No
28	13-2162	Cylinder Attachment	1	Yes

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

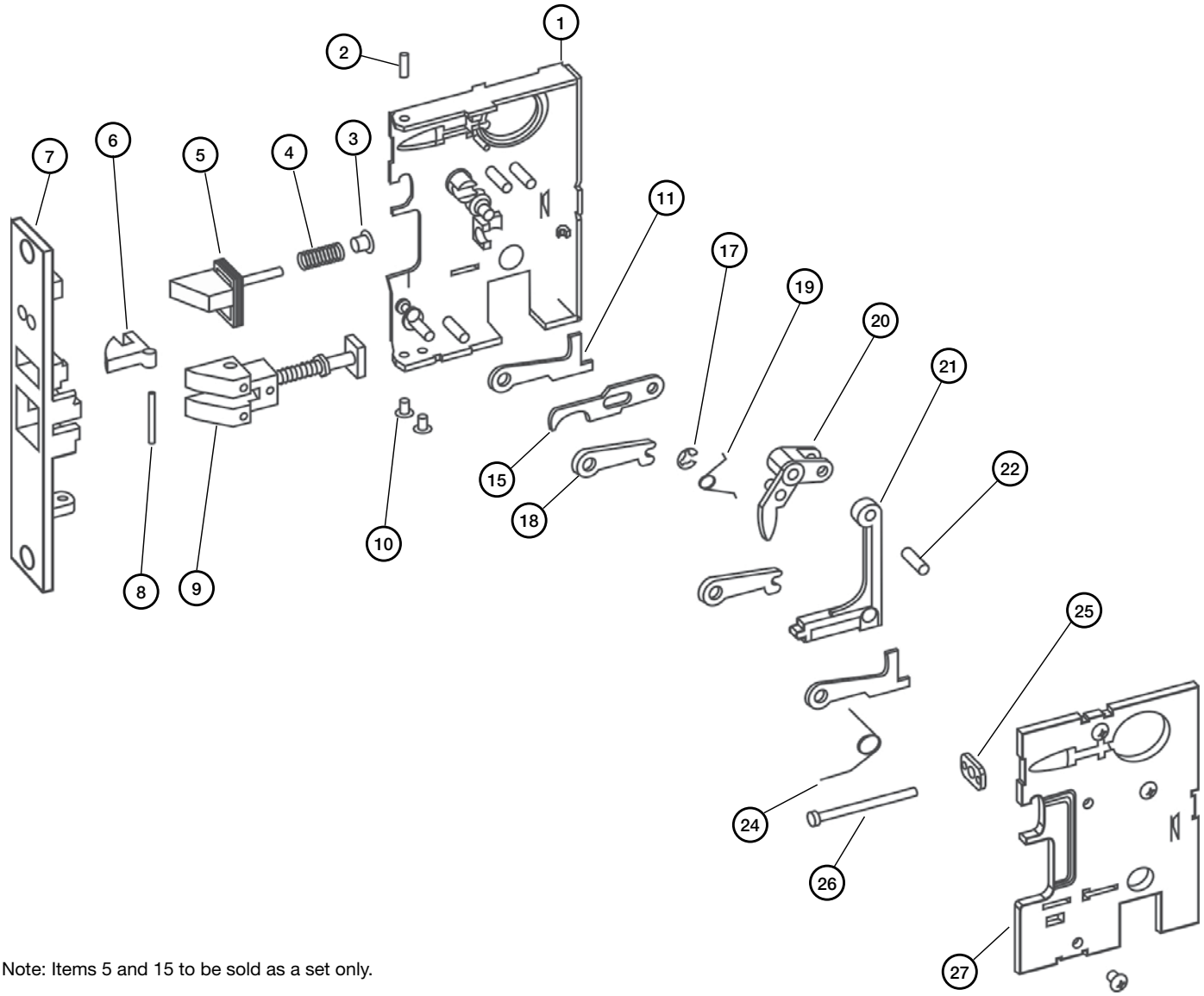
Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

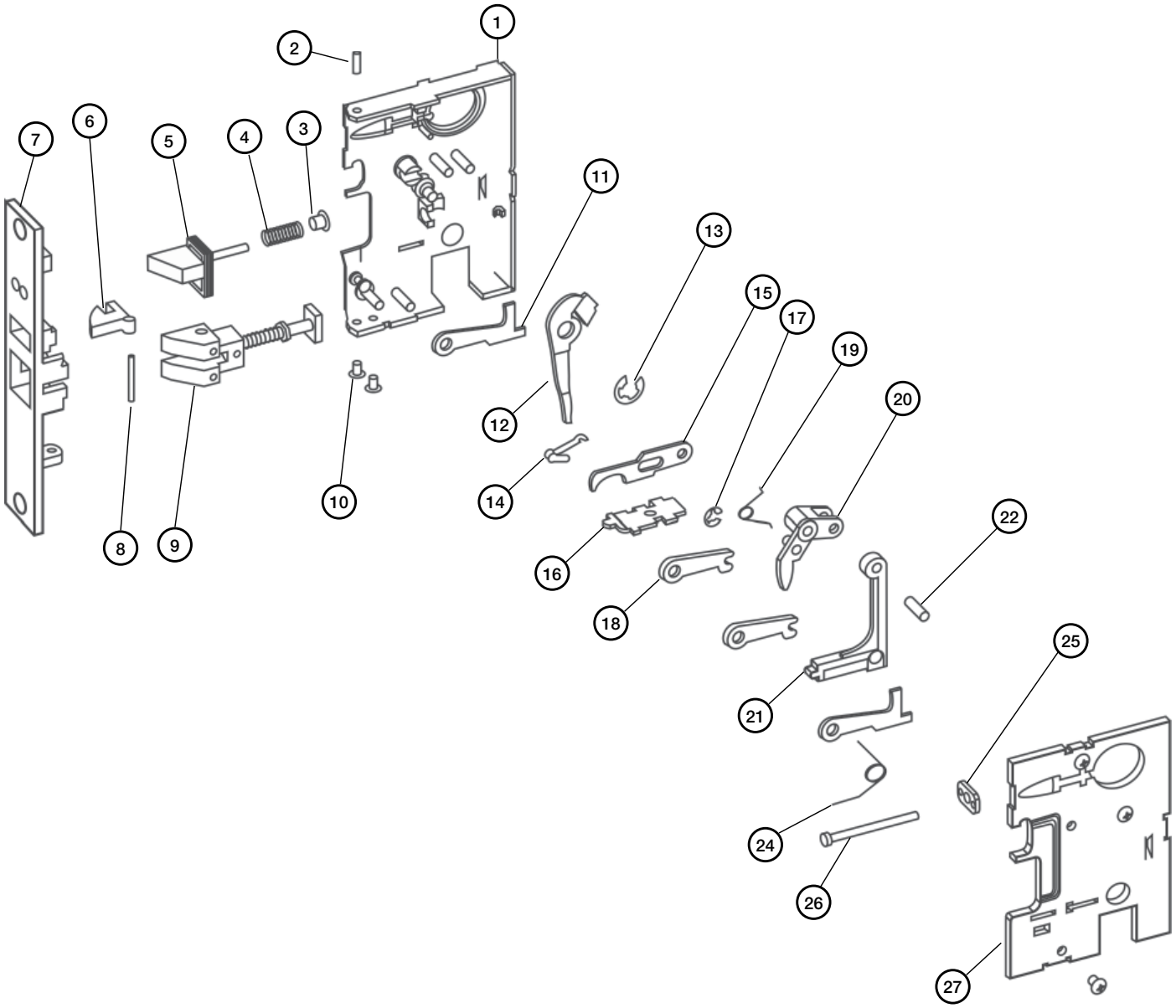
Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy RHRB	1	No
	99-2352	Case Assy LHRB	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

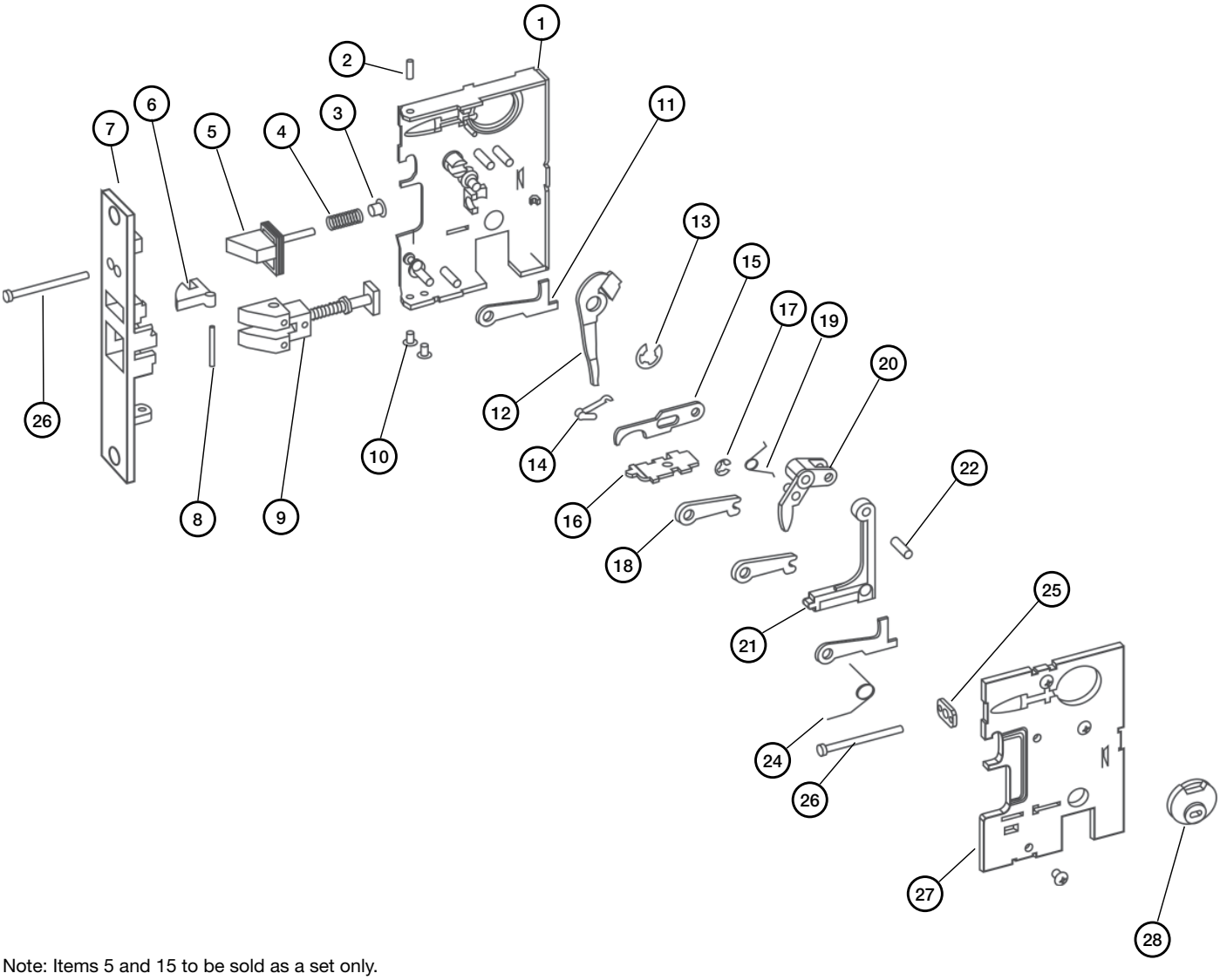
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	99-2352	Case Assy LHRB	1	No
	99-2351	Case Assy RHRB	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2387	Latchbolt Lever Assembly LHRB	1	Yes
	99-2388	Latchbolt Lever Assembly RHRB	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly LHRB	1	No
	99-2362	Cap Assembly RHRB	1	No
28	13-2162	Cylinder Attachment	1	Yes

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Assembly No.	Description	Option	Sellable
68-2702	Wide Stile E Rail Assembly*	(12-) Fire Rated	Yes
68-2703	Wide Stile F Rail Assembly*		Yes
68-2704	Wide Stile G Rail Assembly*		Yes
68-2705	Wide Stile J Rail Assembly*		Yes
68-2724	Narrow Stile E Rail Assembly*		Yes
68-2725	Narrow Stile F Rail Assembly*		Yes
68-2726	Narrow Stile G Rail Assembly*		Yes
68-2727	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		68-0950	Mounting Rail Wide(E)*	1	Yes
		68-0952	Mounting Rail Wide(F)*		Yes
		68-0948	Mounting Rail Wide(J)*		Yes
		68-0949	Mounting Rail Wide(G)*		Yes
		68-0958	Mounting Rail Narrow(E)*		Yes
		68-0955	Mounting Rail Narrow(F)*		Yes
		68-0956	Mounting Rail Narrow(J)*		Yes
		68-0957	Mounting Rail Narrow(G)*		Yes
3		01-1236	#6-32x 3/8" PH FL U'Cut	4	Yes
4		68-0943	Bracket	2	Yes
5		68-0945	Pivot Pin	2	Yes
6		01-0098	Retainer Ring	2	Yes
7		68-0229	Pivot Pin, Push Rail*	2	Yes
8		68-0236	Spring, Rail Arm	2	Yes
9		68-3609	Connecting Arm Assembly	2	Yes
10		68-0615	Push Rail (E)*	1	Yes
		68-0618	Push Rail (F)*		Yes
		68-0616	Push Rail (J)*		Yes
		68-0617	Push Rail (G)*		Yes
11		809	TouchPad Assembly	1	Yes
12		01-4537	Standard Hole Plug	1	Yes

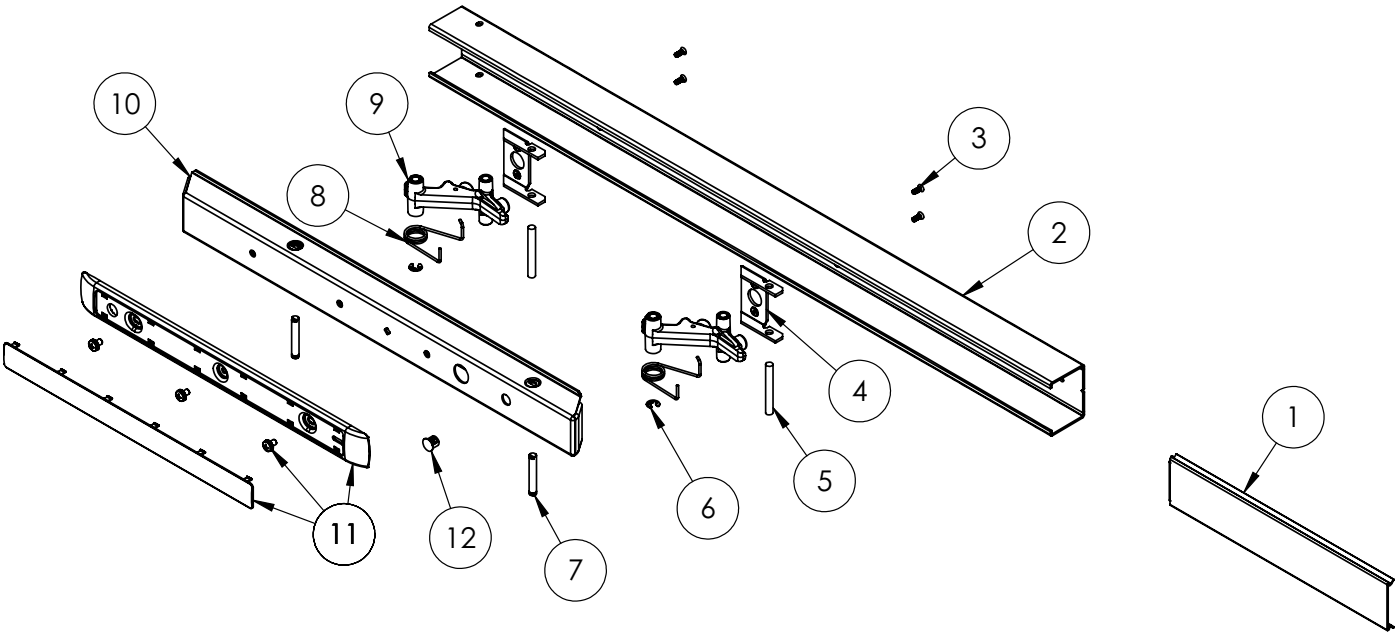
*Specify Finish

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-2703 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Assembly No.	Description	Option	Sellable
68-5542	Wide Stile E Rail Assembly*	(12-56-) (56-)	Yes
68-3212	Wide Stile F Rail Assembly*		Yes
68-3211	Wide Stile G Rail Assembly*		Yes
68-3213	Wide Stile J Rail Assembly*		Yes
68-5578	Narrow Stile E Rail Assembly*		Yes
68-3217	Narrow Stile F Rail Assembly*		Yes
68-3216	Narrow Stile G Rail Assembly*		Yes
68-3218	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		68-0950	Mounting Rail Wide(E)*	1	Yes
		68-0952	Mounting Rail Wide(F)*		Yes
		68-0948	Mounting Rail Wide(J)*		Yes
		68-0949	Mounting Rail Wide(G)*		Yes
		68-0958	Mounting Rail Narrow(E)*		Yes
		68-0955	Mounting Rail Narrow(F)*		Yes
		68-0956	Mounting Rail Narrow(J)*		Yes
		68-0957	Mounting Rail Narrow(G)*		Yes
3		M56AE	Rail Motor Kit, E	1	Yes
		M56AF	Rail Motor Kit, F		Yes
		M56AJ	Rail Motor Kit, J		Yes
		M56AG	Rail motor Kit, G		Yes
4		68-0229	Pivot Pin, Push Rail*	2	Yes
5		68-0236	Spring, Rail Arm	2	Yes
6		01-0098	Retaining Ring	2	Yes
7		809	TouchPad Assembly	1	Yes
8		68-0615	Standard Push Rail, E*	1	Yes
		68-0618	Standard Push Rail, F*		Yes
		68-0616	Standard Push Rail, J*		Yes
		68-0617	Standard Push Rail, G*		Yes
9		68-3609	Connecting Arm Assembly	1	Yes
10		52-1261	56- Input Harness Assembly	2	Yes
11		01-1236	#6-32x3/8" PH FL U'CUT	4	Yes
12		68-0945	Pivot Pin	1	Yes
13		68-0943	Bracket	1	Yes

All Related HK- Assemblies Listed Below

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
19-56-HK-*	68-5515	68-5516	68-5517	68-5518	68-5602	68-5603	68-5604	68-5605	Yes
53-56-HK-*	68-5554*	68-5555*	68-5556*	68-5557*	68-5594*	68-5595*	68-5596*	68-5597*	Yes
53-55-56-HK-*	68-5558*	68-5559	68-5560	68-5561*	68-5598*	68-5599*	68-5600*	68-5601*	Yes
19-53-56-HK-*	68-5519*	68-5520*	68-5521*	68-5522*	68-5610*	68-5611*	68-5612*	68-5613*	Yes
19-53-55-56-HK- *	68-5538*	68-5539*	68-5540*	68-5541*	68-5614*	68-5615*	68-5616*	68-5617*	Yes

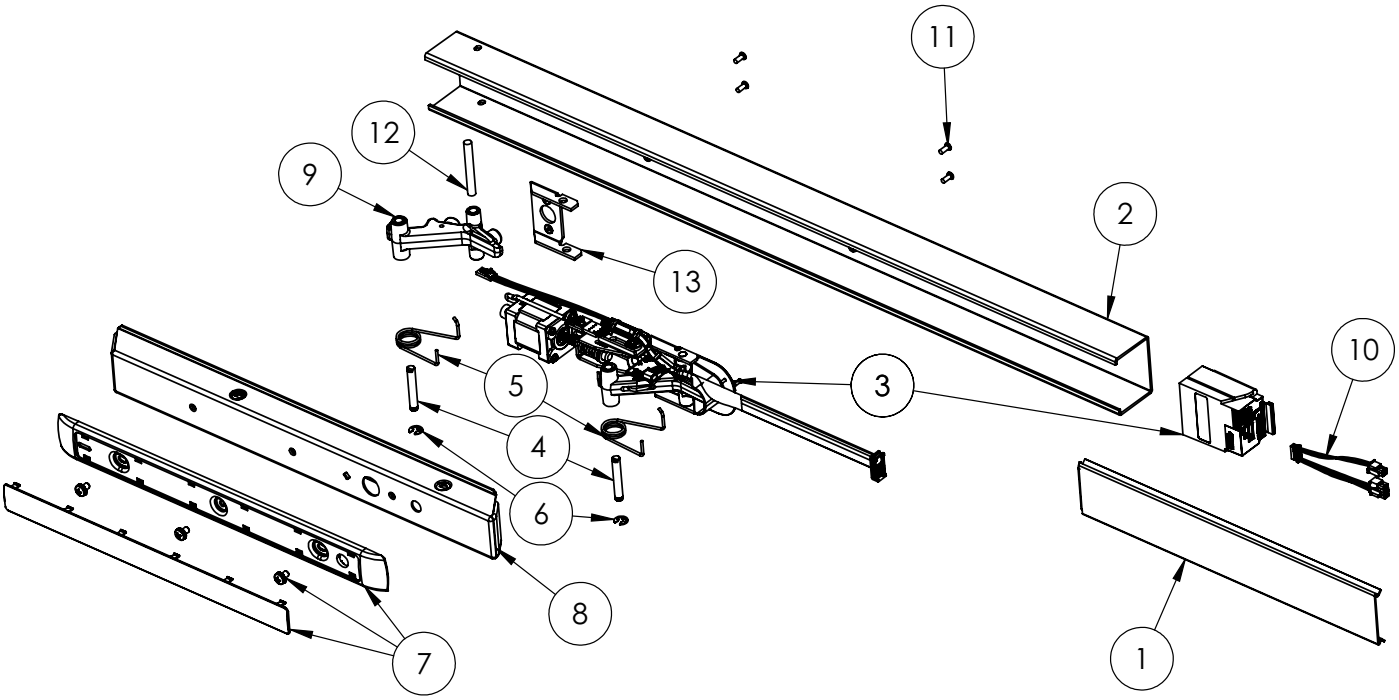
Parts 3-13 Available as Assembly No. 52-3541 for E, 52-3542 for F, 52-3543 for J, 52-3544 for G
*Specify Finish

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-5578 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Assembly No.	Description	Option	Sellable
68-6098	Wide Stile E Rail Assembly*	(59-)	Yes
68-3780	Wide Stile F Rail Assembly*		Yes
68-3781	Wide Stile G Rail Assembly*		Yes
68-3782	Wide Stile J Rail Assembly*		Yes
68-6100	Narrow Stile E Rail Assembly*		Yes
68-3788	Narrow Stile F Rail Assembly*		Yes
68-3789	Narrow Stile G Rail Assembly*		Yes
68-3790	Narrow Stile J Rail Assembly*		Yes
68-6099	Wide Stile E Rail Assembly*	(12-59-)	Yes
68-3784	Wide Stile F Rail Assembly*		Yes
68-3785	Wide Stile G Rail Assembly*		Yes
68-3786	Wide Stile J Rail Assembly*		Yes
68-6101	Narrow Stile E Rail Assembly*		Yes
68-3792	Narrow Stile F Rail Assembly*		Yes
68-3793	Narrow Stile G Rail Assembly*		Yes
68-3794	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	809	TouchPad Assembly	1	Yes
2		68-1027	Push Rail, E*	1	No
		68-1030	Push Rail, F*		Yes
		68-1028	Push Rail, G*		Yes
		68-1029	Push Rail, J*		Yes
3		68-0582	Lockdown Cam[1]	1	Yes
4		01-4537	Standard Hole Plug	1	Yes
5		01-0098	Retaining Ring	2	Yes
6		68-0229	Pivot Pin, Push Rail*	2	Yes
7		68-1049	Rubber Cushion	1	No
8		68-1039	Support Plate	1	No
9		52-1701	59- Wire Guide	1	Yes
10		68-0236	Spring, Rail Arm	2	Yes
11		68-0945	Pivot Pin	2	Yes
12		01-0711	Flanged Nyliner	8	Yes
13		52-4765	59- Connecting Arm	1	No
14		68-0943	Bracket	1	Yes
15		52-0935	Wire Barrier	1	Yes
16		52-4733	59- Harness Sub-Plate Assembly	1	No
		52-4734	59- Harness Sub-Plate Assembly		No
17		01-0610	Wave Spring Washer[1]	1	Yes
18		68-0583	Lockdown Button [1]	1	Yes
19		01-4466	Machine Screw SEMS[1]	1	No
20		01-1236	#6-32X3/8" PH FL U'Cut 6**		Yes
21		68-6127	Connecting Arm	1	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
22	See Chart Above	68-1045	Mounting Rail, E Narrow*	1	Yes
		68-1042	Mounting Rail, F Narrow*		Yes
		68-1043	Mounting Rail, J Narrow*		Yes
		68-1044	Mounting Rail, G Narrow*		Yes
		68-0950	Mounting Rail, E Wide*		Yes
		68-1058	Mounting Rail, F Wide*		Yes
		68-1059	Mounting Rail, J Wide*		Yes
		68-1060	Mounting Rail, G Wide*		Yes
23		68-6090	Insert Assembly, E Wide	1	No
		68-6091	Insert Assembly, F Wide		No
		68-6092	Insert Assembly, J Wide		No
		68-6093	Insert Assembly, G Wide		No
		68-6097	Insert Assembly, E Narrow		No
		68-6094	Insert Assembly, F Narrow		No
		68-6095	Insert Assembly, J Narrow		No
		68-6096	Insert Assembly, G Narrow		No
24		52-1292	Harness Assembly	1	Yes
		52-1293	Harness Assembly		Yes

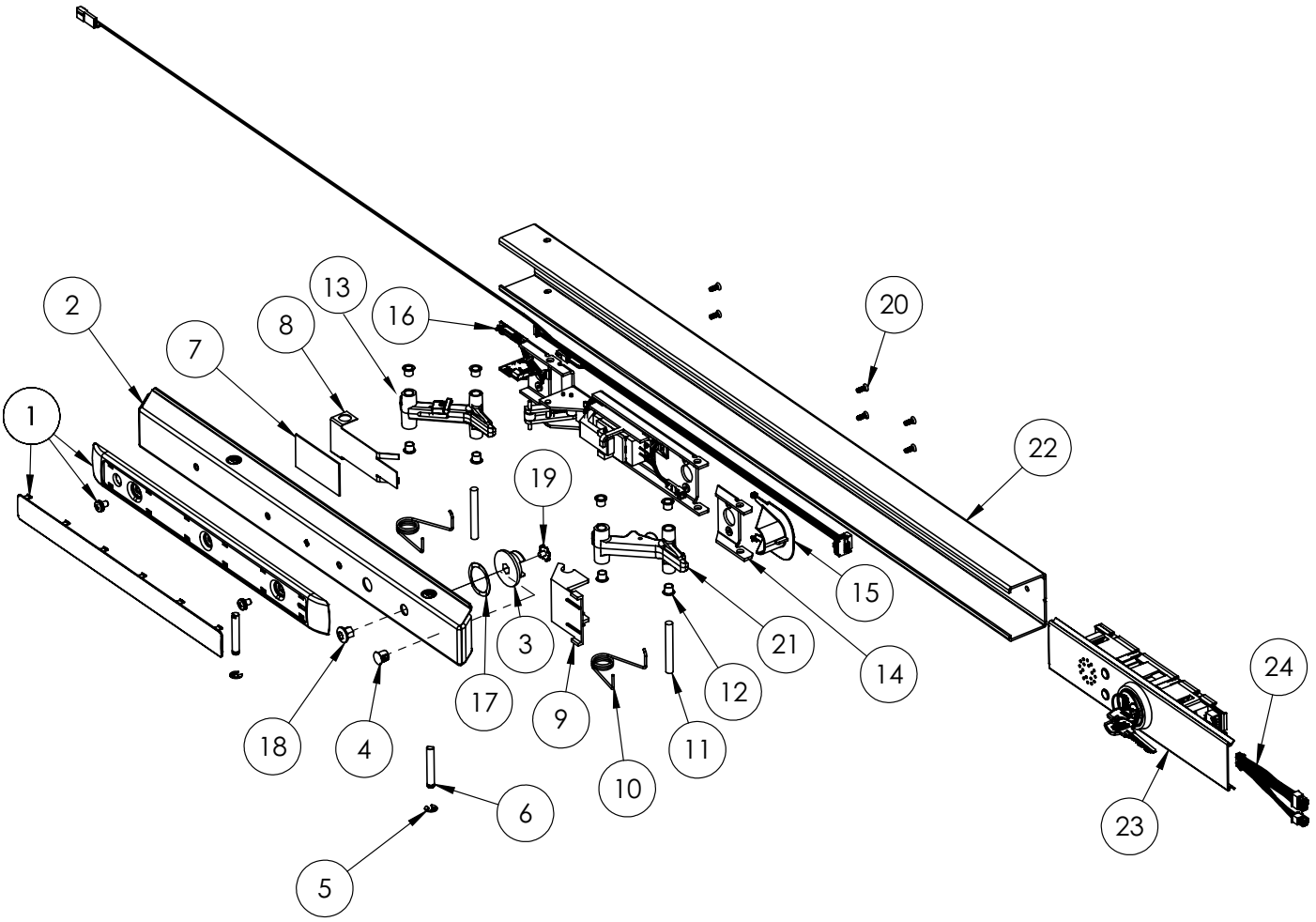
*Specify Finish
**Qty is 6 in Sizes F J G, 4 in Size E
1. Do not use on any 12- Rail Assembly

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-3780 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

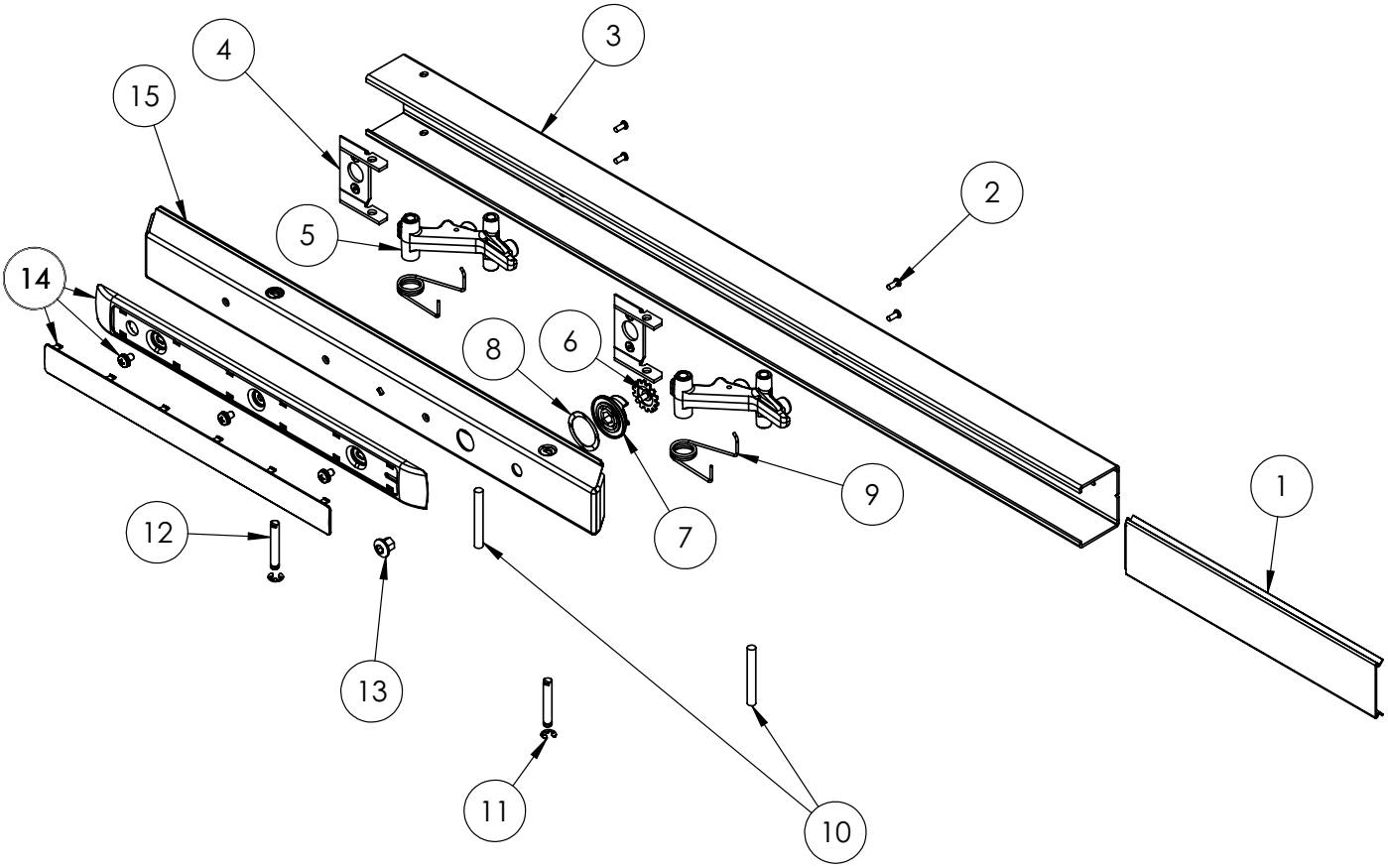
Assembly No.	Description	Option	Sellable
68-2694	Wide Stile E Rail Assembly*	Standard Rails	Yes
68-2695	Wide Stile F Rail Assembly*		Yes
68-2696	Wide Stile G Rail Assembly*		Yes
68-2697	Wide Stile J Rail Assembly*		Yes
68-2716	Narrow Stile E Rail Assembly*		Yes
68-2717	Narrow Stile F Rail Assembly*		Yes
68-2718	Narrow Stile G Rail Assembly*		Yes
68-2719	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		01-1236	#6-32x3/8 PH FL U'Cut	4	Yes
3		68-0950	Mounting Rail, E Wide*	1	Yes
		68-0952	Mounting Rail, F Wide*		Yes
		68-0948	Mounting Rail, J Wide*		Yes
		68-0949	Mounting Rail, G Wide*		Yes
		68-0958	Mounting Rail, E Narrow*		Yes
		68-0955	Mounting Rail, F Narrow*		Yes
		68-0956	Mounting Rail, J Narrow*		Yes
		68-0957	Mounting Rail, G Narrow*		Yes
4		68-0943	Bracket	2	Yes
5		68-3609	Connecting Arm Assembly	2	Yes
6		01-4466	Machine Screw SEMS[1]	1	Yes
7		68-0582	Lockdown Cam[1]	1	Yes
8		01-0610	Wave Spring Washer[1]	1	Yes
9		68-0236	Spring, Rail Arm	2	Yes
10		68-0945	Pivot Pin	2	Yes
11		01-0098	Retaining Ring	2	Yes
12		68-0229	Pivot Pin Push Rail*	2	Yes
13		68-0583	Lockdown Button[1]	1	Yes
14		809	Touch Pad Assembly	1	Yes
15		68-0615	Push Rail, E*	1	Yes
		68-0618	Push Rail, F*		Yes
		68-0616	Push Rail, J*		Yes
		68-0617	Push Rail, G*		Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Assembly 68-2695 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Assembly No.	Description	Option	Sellable
68-2698	Wide Stile E Rail Assembly*	16-	Yes
68-2699	Wide Stile F Rail Assembly*		Yes
68-2700	Wide Stile G Rail Assembly*		Yes
68-2701	Wide Stile J Rail Assembly*		Yes
68-2720	Narrow Stile E Rail Assembly*		Yes
68-2721	Narrow Stile F Rail Assembly*		Yes
68-2722	Narrow Stile G Rail Assembly*		Yes
68-2723	Narrow Stile J Rail Assembly*		Yes

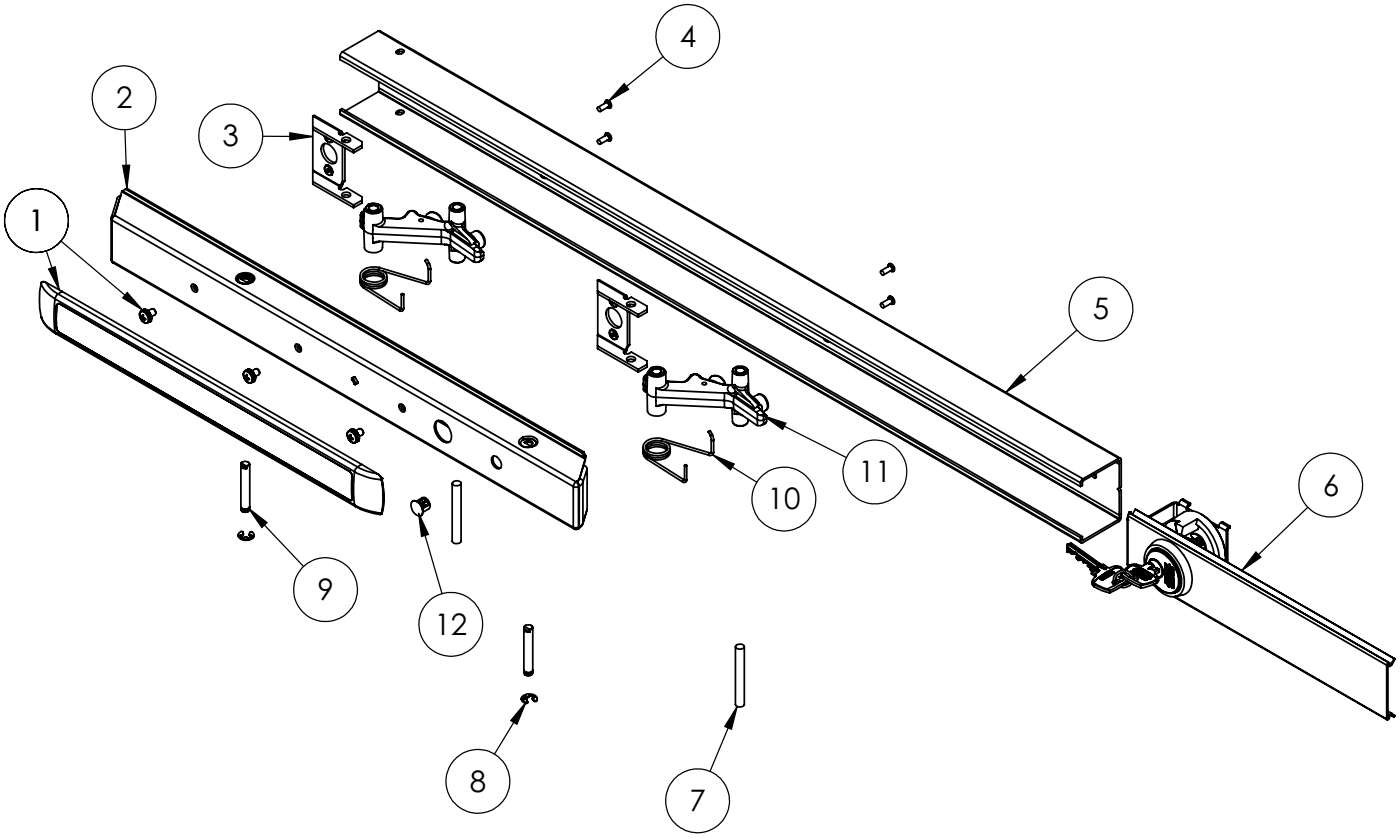
Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	809	Touch Pad Assembly	1	Yes
2		68-0615	Push Rail, E*	1	Yes
		68-0618	Push Rail, F*		Yes
		68-0616	Push Rail, J*		Yes
		68-0617	Push Rail, G*		Yes
3		68-0943	Bracket	2	Yes
4		01-1236	CR-FHMS 6-32X3/8"	4	Yes
5		68-0950	Mounting Rail, E Wide*	1	Yes
		68-0952	Mounting Rail, F Wide*		Yes
		68-0948	Mounting Rail, J Wide*		Yes
		68-0949	Mounting Rail, G Wide*		Yes
		68-0958	Mounting Rail, E Narrow*		Yes
		68-0955	Mounting Rail, F Narrow*		Yes
		68-0956	Mounting Rail, J Narrow*		Yes
		68-0957	Mounting Rail, G Narrow*		Yes
6		816-5	Insert Assembly, E Wide[1]*	1	Yes
		816-1	Insert Assembly, F Wide[1]*		Yes
		816-7	Insert Assembly, J Wide[1]*		Yes
		816-4	Insert Assembly, G Wide[1]*		Yes
		816-2	Insert Assembly, E/F Narrow[1]*		Yes
		816-6	Insert Assembly, J Narrow[1]*		Yes
		816-3	Insert Assembly, G Narrow[1]*		Yes
7		68-0945	Pivot Pin	2	Yes
8		01-0098	Retaining Ring	2	Yes
9		68-0229	Pivot Pin, Push Rail*	2	Yes
10		68-0236	Spring, Rail Arm	2	Yes
11		68-3609	Connecting Arm Assembly	2	Yes
12		01-4537	Standard Hole Plug	1	Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Assembly 68-2699 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

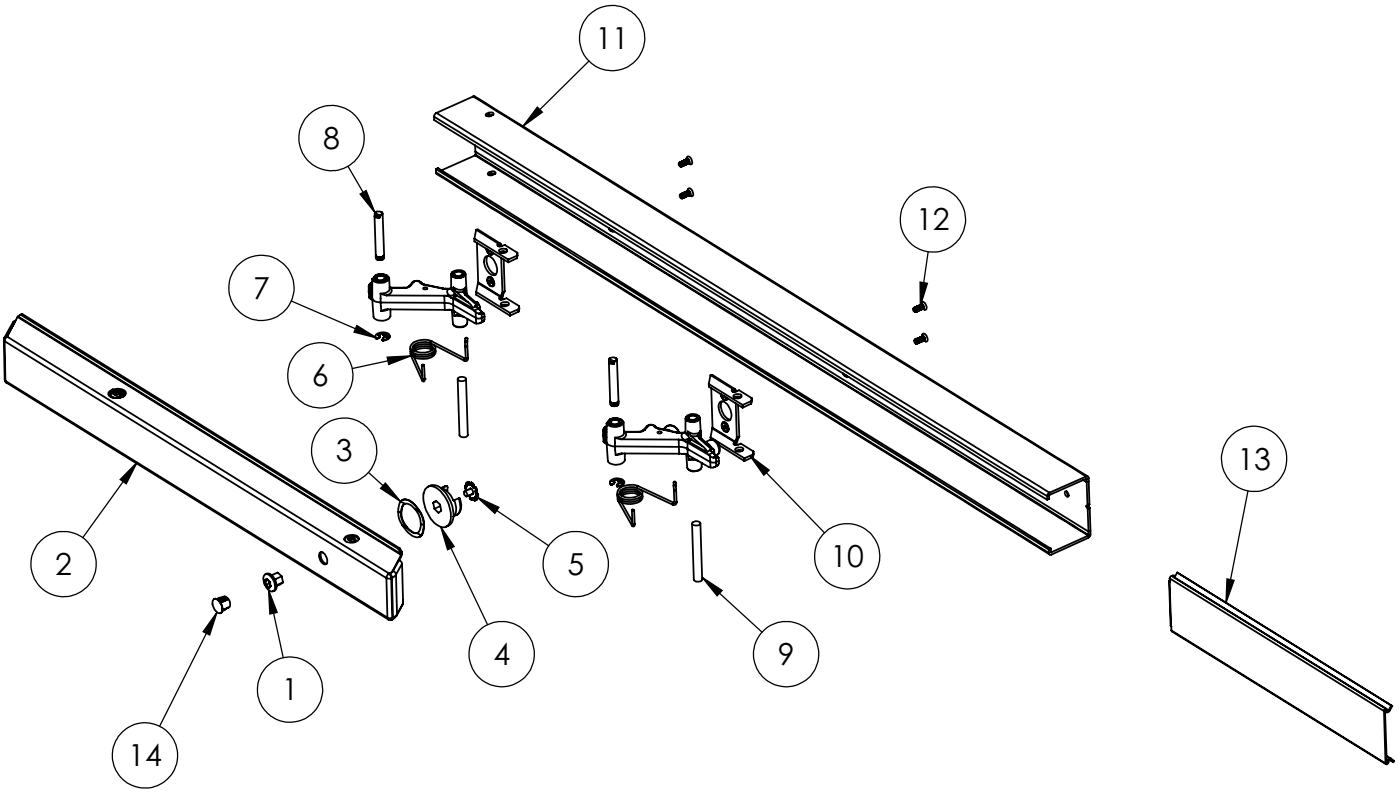
Assembly No.	Description	Option	Sellable
68-2918	E Wide Rail Assembly*	19-	Yes
68-2919	F Wide Rail Assembly*		Yes
68-2921	J Wide Rail Assembly*		Yes
68-2920	G Wide Rail Assembly*		Yes
68-2905	E Narrow Rail Assembly*		Yes
68-2906	F Narrow Rail Assembly*		Yes
68-2908	J Narrow Rail Assembly*		Yes
68-2907	G Narrow Rail Assembly*		Yes
68-2926	12- E Wide Rail Assembly*	12-19-	Yes
68-2927	12- F Wide Rail Assembly*		Yes
68-2929	12- J Wide Rail Assembly*		Yes
68-2928	12- G Wide Rail Assembly*		Yes
68-2913	12- E Narrow Rail Assembly*		Yes
68-2914	12- F Narrow Rail Assembly*		Yes
68-2916	12- J Narrow Rail Assembly*		Yes
68-2915	12- G Narrow Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	68-0583	Lockdown Button[1]	1	Yes
2		68-0736	Push Rail, E*	1	Yes
		68-0739	Push Rail, F*		Yes
		68-0737	Push Rail, J*		Yes
		68-0738	Push Rail, G*		Yes
3		01-0610	Wave Spring Washer[1]	1	Yes
4		68-0582	Lockdown Cam[1]	1	Yes
5		01-4466	SEMS Machine Screw[1]	1	Yes
6		68-0236	Spring, Rail Arm	2	Yes
7		01-0098	Retaining Ring	2	Yes
8		68-0229	Pivot Pin, Push Rail	2	Yes
9		68-0945	Pivot Pin, Mounting Rail	2	Yes
10		68-0943	Bracket	2	Yes
11		68-0950	Mounting Rail, E*	1	Yes
		68-0952	Mounting Rail, F*		Yes
		68-0949	Mounting Rail, J*		Yes
		68-0948	Mounting Rail, G*		Yes
12		01-1236	#6-32X3/8" Machine Screw[1]	4	Yes
13		68-0550	Mounting Rail Insert, E*	1	Yes
		68-0549	Mounting Rail Insert, F*		Yes
		68-0552	Mounting Rail Insert, J*		Yes
		68-0551	Mounting Rail Insert, G*		Yes
14		01-4537	Standard Hole Plug	1	Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Assembly 68-2919 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
AL-	68-4010	68-4011	68-4012	68-4025	68-4022	68-4023	68-4024	Yes
12-AL-	68-4018	68-4019	68-4020	68-4033	68-4030	68-4031	68-4032	Yes
19-AL-	68-4035	68-4036	68-4037	68-4050	68-4047	68-4048	68-4049	Yes
12-19-AL-	68-4043	68-4044	68-4045	68-4058	68-4055	68-4056	68-4057	Yes
53-AL-	68-4716	68-4717	68-4718	68-4723	68-4724	68-4725	68-4726	Yes
12-53-AL-	68-4720	68-4721	68-4722	68-4727	68-4728	68-4729	68-4730	Yes
19-53-AL-	68-4842	68-4843	68-4844	68-4849	68-4850	68-4851	68-4852	Yes
12-19-53-AL-	68-4846	68-4847	68-4848	68-4853	68-4854	68-4855	68-4856	Yes
53-55-AL-	68-4922	68-4923	68-4924	68-4929	68-4930	68-4931	68-4932	Yes
12-53-55-AL-	68-4926	68-4927	68-4928	68-4933	68-4934	68-4935	68-4936	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
TL-	68-5048	68-5049	68-5051	68-5050	68-5009	68-5010	68-5012	68-5011	Yes
16-TL-	68-5052	68-5053	68-5055	68-5054	68-5013	68-5014	68-5016	68-5015	Yes
12-TL-	68-5056	68-5057	68-5059	68-5058	68-5017	68-5018	68-5020	68-5019	Yes
TL- Inactive	68-5060	68-5061	68-5063	68-5062	N/A	N/A	N/A	N/A	Yes
TL- (8895 Only)	68-5164	68-5165	68-5167	68-5166	N/A	N/A	N/A	N/A	Yes
55-TL-(8895 Only)	68-5168	68-5169	68-5171	68-5170	N/A	N/A	N/A	N/A	Yes
55-56-TL-	68-5689	68-5173	68-5174	68-5172	68-5692	68-5176	68-5177	68-5175	Yes
16-55-56-TL-	68-5706	68-5707	68-5708	68-5709	68-5738	68-5739	68-5740	68-5741	Yes
55-56-HK-TL-	68-5722	68-5723	68-5724	68-5725	68-5754	68-5755	68-5756	68-5757	Yes
AL-TL-	N/A	68-5190	68-5191	68-5192	68-5199	68-5196	68-5197	68-5198	Yes
12-AL-TL-	N/A	68-5193	68-5194	68-5195	68-5203	68-5200	68-5201	68-5202	Yes
59-TL-	N/A	68-5178	68-5179	68-5180	N/A	68-5187	68-5188	68-5189	Yes
12-59-TL-	N/A	68-5181	68-5182	68-5183	N/A	68-5187	68-5188	68-5189	Yes
55-AL-TL-	N/A	68-5314	68-5315	68-5316	68-5323	68-5320	68-5321	68-5322	Yes
12-55-AL-TL-	N/A	68-5317	68-5318	68-5319	68-5327	68-5324	68-5325	68-5326	Yes
53-58-TL-	68-5252	68-5253	68-5254	68-5255	68-5264	68-5265	68-5266	68-5267	Yes
12-53-58-TL-	68-5260	68-5261	68-5262	68-5263	68-5272	68-5273	68-5274	68-5275	Yes
16-53-58-TL-	68-5256	68-5257	68-5258	68-5259	68-5268	68-5269	68-5270	68-5271	Yes
53-55-TL-	68-5228	68-5229	68-5230	68-5231	68-5240	68-5241	68-5242	68-5243	Yes
12-53-55-TL-	68-5236	68-5237	68-5238	68-5239	68-5248	68-5249	68-5250	68-5251	Yes
16-53-55-TL-	68-5232	68-5233	68-5234	68-5235	68-5244	68-5245	68-5246	68-5247	Yes
53-TL-	68-5204	68-5205	68-5206	68-5207	68-5216	68-5217	68-5218	68-5219	Yes
12-53-TL-	68-5208	68-5209	68-5210	68-5211	68-5220	68-5221	68-5222	68-5223	Yes
16-53-TL-	68-5212	68-5213	68-5214	68-5215	68-5224	68-5225	68-5226	68-5227	Yes
56-TL-	68-5691	68-5162	68-5163	68-5161	68-5688	68-5159	68-5160	68-5158	Yes
56-HK-TL-	68-5750	68-5751	68-5752	68-5753	68-5718	68-5719	68-5720	68-5721	Yes
16-56-TL-	68-5734	68-5735	68-5736	68-5737	68-5702	68-5703	68-5704	68-5705	Yes
57-TL-	N/A	68-5096	68-5098	68-5097	68-5102	68-5403	68-5105	68-5104	Yes
12-57-TL-	N/A	68-5099	68-5101	68-5100	68-5106	68-5107	68-5109	68-5108	Yes
55-57-TL-	N/A	68-5178	68-5179	68-5180	N/A	68-5181	68-5182	68-5186	Yes
12-55-57-TL-	N/A	68-5184	68-5185	68-5186	N/A	68-5187	68-5188	68-5189	Yes
55-58-TL-	68-5134	68-5135	68-5137	68-5136	68-514	68-5147	68-5149	68-5148	Yes
12-55-58-TL-	68-5142	68-5143	68-5145	68-5144	68-5154	68-5155	68-5157	68-5156	Yes
16-55-58-TL-	68-5138	68-5139	68-5141	68-5140	68-5150	68-5151	68-5153	68-5152	Yes
58-TL-	68-5110	68-5111	68-5113	68-5112	68-5122	68-5123	68-5125	68-5124	Yes
12-58-TL-	68-5118	68-5119	68-5121	68-5120	68-5130	68-5131	68-5133	68-5132	Yes
16-58-TL-	68-5114	68-5115	68-5117	68-5116	68-5126	68-5127	68-5129	68-5128	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	L	M	N	Sellable
LP	68-4242	68-4243	68-4244	Yes
12-LP	68-4250	68-4251	68-4252	Yes
16-LP	68-4246	68-4247	68-4248	Yes
58-LP	68-4340	68-4341	68-4342	Yes
12-58-LP	68-4344	68-4345	68-4346	Yes
19-58-LP	68-4348	68-4349	68-4350	Yes
12-19-58-LP	68-4352	68-4353	68-4354	Yes
56-TL-LP	68-5352	68-5353	68-5354	Yes
16-56-TL-LP	68-5796	68-5797	68-5798	Yes
56-HK-TL-LP	68-5808	68-5809	68-5810	Yes
55-56-TL-LP	68-5348	68-5349	68-5350	Yes
16-55-56-TL-LP	68-5799	68-5800	68-5801	Yes
55-56-HK-TL-LP	68-5811	68-5812	68-5813	Yes
58-TL-LP	68-5356	68-5357	68-5358	Yes
12-58-TL-LP	68-5360	68-5361	68-5362	Yes
55-58-TL-LP	68-5364	68-5365	68-5366	Yes
12-55-58-TL-LP	68-5368	68-5369	68-5370	Yes
19-LP	68-4292	68-4293	68-4294	Yes
12-19-LP	68-4300	68-4301	68-4302	Yes
16-19-LP	68-4296	68-4297	68-4298	Yes
55-LP	68-4305	68-4306	68-4307	Yes
12-55-LP	68-4309	68-4310	68-4311	Yes
19-55-LP	68-4313	68-4314	68-4315	Yes
12-19-55-LP	68-4317	68-4318	68-4319	Yes
55-56-LP	68-4322	68-4323	68-4324	Yes
19-55-56-LP	68-4326	68-4327	68-4328	Yes
16-55-56-LP	68-5769	68-5770	68-5771	Yes
16-19-55-56-LP	68-5775	68-5776	68-5777	Yes
55-56-HK-LP	68-5781	68-5782	68-5783	Yes
19-55-56-HK-LP	68-5787	68-5788	68-5789	Yes
56-LP	68-4331	68-4332	68-4333	Yes
19-56-LP	68-4335	68-4336	68-4337	Yes
16-56-LP	68-5766	68-5767	68-5768	Yes
16-19-56-LP	68-5772	68-5773	68-5774	Yes
56-HK-LP	68-5778	68-5779	68-5780	Yes
19-56-HK-LP	68-5784	68-5785	68-5786	Yes
55-58-LP	68-4357	68-4358	68-4359	Yes
12-55-58-LP	68-4361	68-4362	68-4363	Yes
19-55-58-LP	68-4365	68-4366	68-4367	Yes
12-19-55-58-LP	68-4369	68-4370	68-4371	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
PL-57- (LHRB)	68-6180	68-6181	68-6182	68-6183	68-6196	68-6197	68-6198	Yes
PL-57- (RHRB)	68-6184	68-6185	68-6186	68-6187	68-6200	68-6201	68-6202	Yes
12-PL-57- (LHRB)	68-6188	68-6189	68-6190	68-6191	68-6204	68-6205	68-6206	Yes
12-PL-57- (RHRB)	68-6192	68-6193	68-6194	68-6195	68-6208	68-6209	68-6210	Yes
PL-59- (LHRB)	68-6128	68-6129	68-6130	68-6131	68-6160	68-6161	68-6162	Yes
PL-59- (RHRB)	68-6132	68-6133	68-6134	68-6835	68-6164	68-6165	68-6166	Yes
12-PL-59- (LHRB)	68-6144	68-6145	68-6146	68-6147	68-6168	68-6169	68-6170	Yes
12-PL-59- (RHRB)	68-6148	68-6149	68-6150	68-6151	68-6172	68-6173	68-6174	Yes
PL-55-57- (LHRB)	68-6216	68-6217	68-6218	68-6219	68-6232	68-6233	68-6234	Yes
PL-55-57- (RHRB)	68-6220	68-6221	68-6222	68-6223	68-6836	68-6237	68-6238	Yes
12-PL-55-57- (LHRB)	68-6224	68-6225	68-6226	68-6227	68-6240	68-6241	68-6242	Yes
12-PL-55-57- (RHRB)	68-6228	68-6229	68-6230	68-6231	68-6244	68-6245	68-6246	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
12-53-	68-4595	68-4596	68-4596	68-4597	68-4607	68-4608	68-4609	68-4610	Yes
12-53-56-	68-5544	68-4687	68-4688	68-4689	68-5580	68-4690	68-4691	68-4692	Yes
12-55-	68-2797	68-2798	68-2800	67-2799	68-2809	68-2810	68-2812	68-2811	Yes
12-53-55-	68-4623	68-4624	68-4625	68-4626	68-4635	68-4636	68-4637	68-4638	Yes
12-57-	68-6177	68-2829	68-2826	68-2825	68-2835	68-2836	68-2838	68-2837	Yes
12-55-57-	68-6213	68-4942	68-4944	68-4943	68-4949	68-4950	68-4952	68-4951	Yes
12-58-	68-3044	68-3045	68-3047	68-3046	68-3056	68-3057	68-3059	68-3058	Yes
12-53-58-	68-4647	68-4648	68-4649	68-4650	68-4659	68-4660	68-4661	68-4662	Yes
12-19-53-	68-4735	68-4736	67-4737	68-4738	68-4747	68-4748	68-4749	68-4750	Yes
12-19-55-	68-2939	68-2940	68-2942	68-2941	68-2951	68-2952	68-2954	68-2953	Yes
12-19-57	68-6179	68-2973	68-2976	68-2975	68-2985	68-2986	68-2988	68-2987	Yes
12-19-58-	68-3094	68-3095	68-3097	68-3096	68-3106	68-3107	68-3109	68-3108	Yes
12-19-53-58-	68-4786	68-4787	68-4788	68-4789	68-4798	68-4799	68-4800	68-4801	Yes
12-19-59-	68-6112	68-3801	68-3802	68-3803	68-6114	68-3809	68-3810	68-3811	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
16-53-	68-4599	68-4600	68-4601	68-4602	68-4611	68-4612	68-4613	68-4614	Yes
16-55-	68-2793	68-2794	68-2796	68-2795	68-2805	68-2806	68-2808	68-2807	Yes
16-53-55-	68-4619	68-4620	68-4621	68-4622	68-4631	68-4632	68-4633	68-4634	Yes
16-56-	68-5562	68-5563	68-5564	68-5565	68-5618	68-5619	68-5620	68-5621	Yes
16-53-56-	68-5570	68-5571	68-5572	68-5773	68-5626	68-5627	68-5628	68-5629	Yes
16-53-55-56-	68-5574	68-5575	68-5576	68-5577	68-5630	68-5631	68-5632	68-5633	Yes
16-58-	68-3040	68-3041	68-3043	68-3042	68-3052	68-3053	68-3055	68-3054	Yes
16-53-58-	68-4643	68-4644	68-4645	68-4646	68-4655	68-4656	68-4657	68-4658	Yes
16-53-55-58-	68-4667	68-4668	68-4669	68-4670	68-4675	68-4676	68-4677	68-4678	Yes
16-19-53-	68-4739	68-4740	68-4741	68-4742	68-4751	68-4752	68-4753	68-4754	Yes
16-19-55-	68-2935	68-2936	68-2938	68-2937	68-2947	68-2948	68-2950	68-2949	Yes
16-19-56-	68-5650	68-5651	68-5652	68-5653	68-5634	68-5635	68-5636	68-5637	Yes
16-19-53-56-	68-5513	68-5535	68-5536	68-5537	68-5642	68-5643	68-5644	68-5645	Yes
16-19-53-55-56-	68-5531	68-5532	68-5533	68-5534	68-5646	68-5647	68-5648	68-5649	Yes
16-19-58-	68-3090	68-3091	68-3093	68-3092	68-3102	68-3103	68-3105	68-3104	Yes
16-19-53-58-	68-4782	68-4783	68-4784	68-4785	68-4794	68-4795	68-4796	68-4797	Yes

***For all associated parts in assemblies above, contact factory for availability**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
19-53-	68-4731	68-4732	68-4733	68-4734	68-4743	68-4744	68-4745	68-4746	Yes
19-55-	68-2931	68-2932	68-2934	68-2933	68-2943	68-2944	68-2946	68-2945	Yes
19-56-	68-5511	68-3225	68-3226	68-3224	68-5582	68-3230	68-3231	68-3229	Yes
19-57-	68-6178	68-2965	68-2968	68-2967	68-2977	68-2978	68-2980	68-2979	Yes
19-58-	68-3086	68-3087	68-3089	68-3088	68-3098	68-3099	68-3101	68-3100	Yes
19-59-	68-6111	68-3797	68-3798	68-3799	68-6113	68-3805	68-3806	68-3807	Yes
19-53-56-	68-5512	68-4826	68-4827	68-4828	68-5584	68-4829	68-4830	68-4831	Yes
19-53-55-56-	68-5527	68-4953	68-4954	68-4955	68-5585	68-4956	68-4957	68-4958	Yes
19-53-58-	68-4778	68-4779	68-4780	68-4781	68-4790	68-4791	68-4792	68-4793	Yes

***For all associated parts in assemblies above, contact factory for availability**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
53-	68-4591	68-4592	68-4593	68-4594	68-4603	68-4604	68-4605	68-4606	Yes
55-	68-2789	68-2790	68-2792	68-2791	68-2801	68-2802	68-2804	68-2803	Yes
53-55-	68-4615	68-4616	68-4617	68-4618	68-4627	68-4628	68-4629	68-4630	Yes
53-56-	68-5544	68-4687	68-4688	68-4689	68-5580	68-4690	68-4691	68-4692	Yes
53-55-56-	68-5545	68-4693	68-4694	68-4695	68-5581	68-4696	68-4697	68-4698	Yes
57-	68-6176	68-2815	68-2818	68-2817	68-2827	68-2828	68-2830	68-2829	Yes
55-57-	68-6212	68-4938	68-4940	68-4939	68-4945	68-4946	68-4948	68-4947	Yes
58-	68-3036	68-3037	68-3039	68-3038	68-3048	68-3049	68-3051	68-3050	Yes
53-58-	68-4639	68-4640	68-4641	68-4642	68-4651	68-4652	68-4653	68-4654	Yes
53-55-58-	68-4663	68-4664	68-4665	68-4666	68-4675	68-4676	68-4677	68-4678	Yes

- **For all associated parts in assemblies above, contact factory for availability**
- **Specify finish**

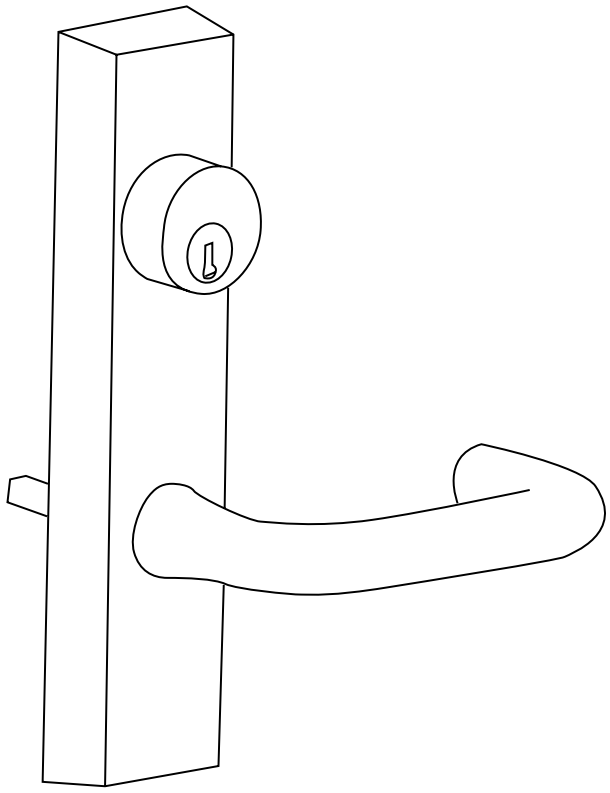
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Exit Devices				
	8300	AD8400 MD8400	8500	AD8600 MD8600 WD8600	SP8600[2] PP8600[2] PR8600[2]
04	704	—	704	—	—
	744[1]	—	744[1]	—	—
06	—	706-4	—	706-4	706-6
	—	746-4[1]	—	746-4[1]	746-6[1]
10	710	710-4	710	710-4	710-6
	740[1]	740-4[1]	740[1]	740-4[1]	740-6[1]
13	713	713-4	713-8	713-4	713-6
	743[1]	743-4[1]	743-8[1]	743-4[1]	743-6[1]
15	715	715-4	715-8	715-4	715-6
16	—	—	—	—	—
73	—	773-4	773-8	773-4	773-6
74	—	774-4	774-8	774-4	774-6
75	775	—	—	—	—
76	776	—	—	—	—
77	—	—	—	—	—
78	—	—	—	—	—

1. 740, 743, 744 & 746 are freewheeling levers
2. Designates discontinued products



A8231 12/17

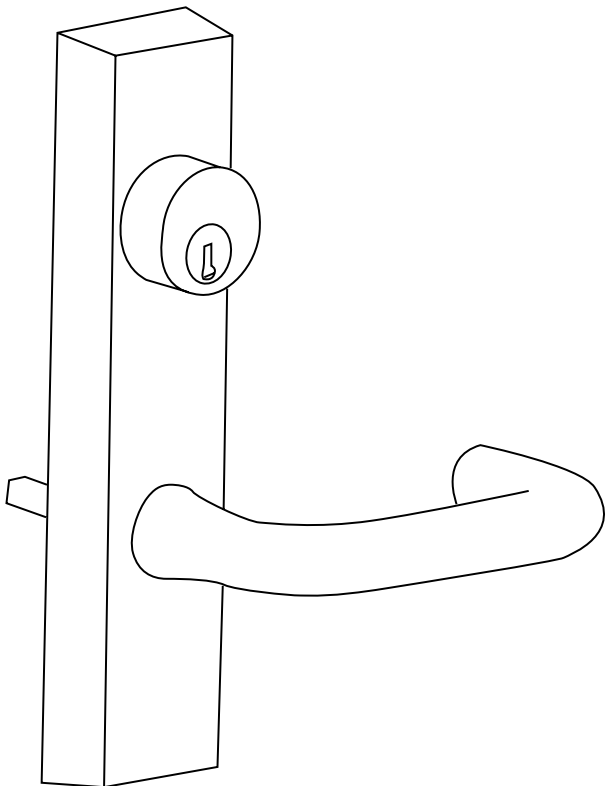
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Exit Devices						
	LS8600 LP8600 LR8600	**8700 FM8700 HC48700 HC8700**	**NB8700**	**SP8700[2] PP8700[2] PR8700[2]**	**8800**	**8888 HC8800**	**8900**
04	—	—	—	—	704	704	704
	—	—	—	—	744[1]	744[1]	744[1]
06	706-6	706	706-8	706-8	706-8	706-8	—
	746-6[1]	746[1]	746-8	746-8[1]	746-8[1]	746-8[1]	—
10	710-6	710	710	710	710	710	710
	740-6[1]	740[1]	740	740[1]	740[1]	740[1]	740[1]
13	713-6	713	—	713-8	713-8	713-8	713
	743-6[1]	743[1]	743-8[1]	743-8[1]	743-8[1]	743-8[1]	743[1]
15	715-6	715	715-8	715-8	715-8	715-8	715
16	—	—	—	—	716	—	716
73	773-6	773	773-8	773-8	—	—	—
74	774-6	774	774-8	774-8	—	—	—
75	—	—	—	—	775-8	775-8	775
76	—	—	—	—	776-8	776-8	776
77	—	—	—	—	777-8	777-8	777
78	—	—	—	—	778-8	778-8	778

1. 740, 743, 744 & 746 are freewheeling levers
2. Designates discontinued products



A8231 12/17

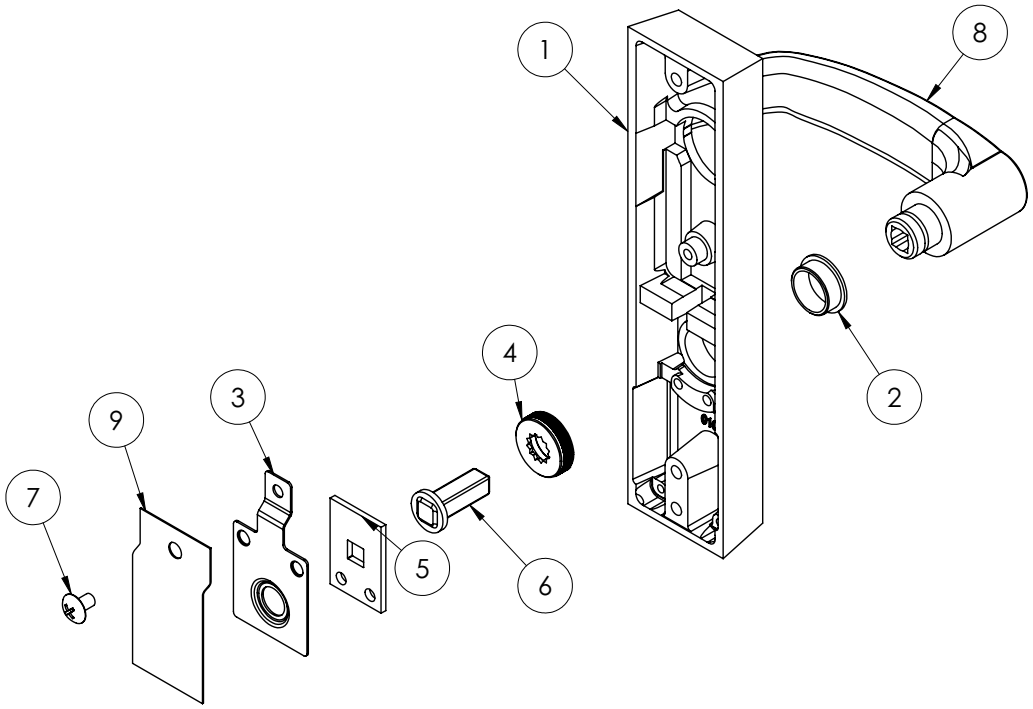
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0427	ET Case (704)	1	No
	97-0429	ET Case (710)	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	97-0522	Hub Plate (704/710)	1	Yes
6	97-0573	Spindle (704/710)	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	—	Lever Handle[1,2]	1	Yes
9	A6407	Information Tag	1	No
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

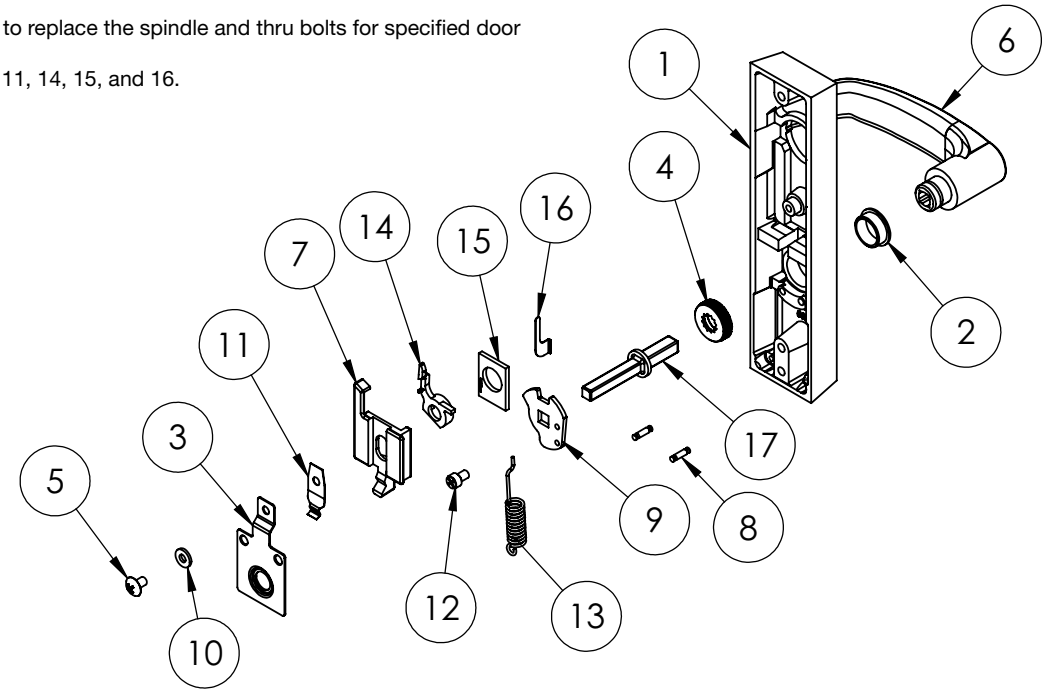
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
Not Shown	—	Cylinder Assembly[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
7	97-0355	Locking Slide (706) (607-2)	1	Yes
	97-0356	Locking Slide (713) (607-1)	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0528	Hub Plate (Std)	1	Yes
10	97-0557	Fusible Link	1	Yes
11	97-0571	Locking Slide Spring	1	Yes
12	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
13	97-0425	Hub Spring (Std)	1	Yes
14	97-0558	Slide Support	1	No
15	97-0563	Spring Support	1	No
16	97-0564	Return Spring	1	No
17	97-0549	Spindle (1 3/4" Door) (730-1)	1	Yes
	97-0550	Spindle (2" Door) (730-2)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-3)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 5, 7, 10, 11, 14, 15, and 16.



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

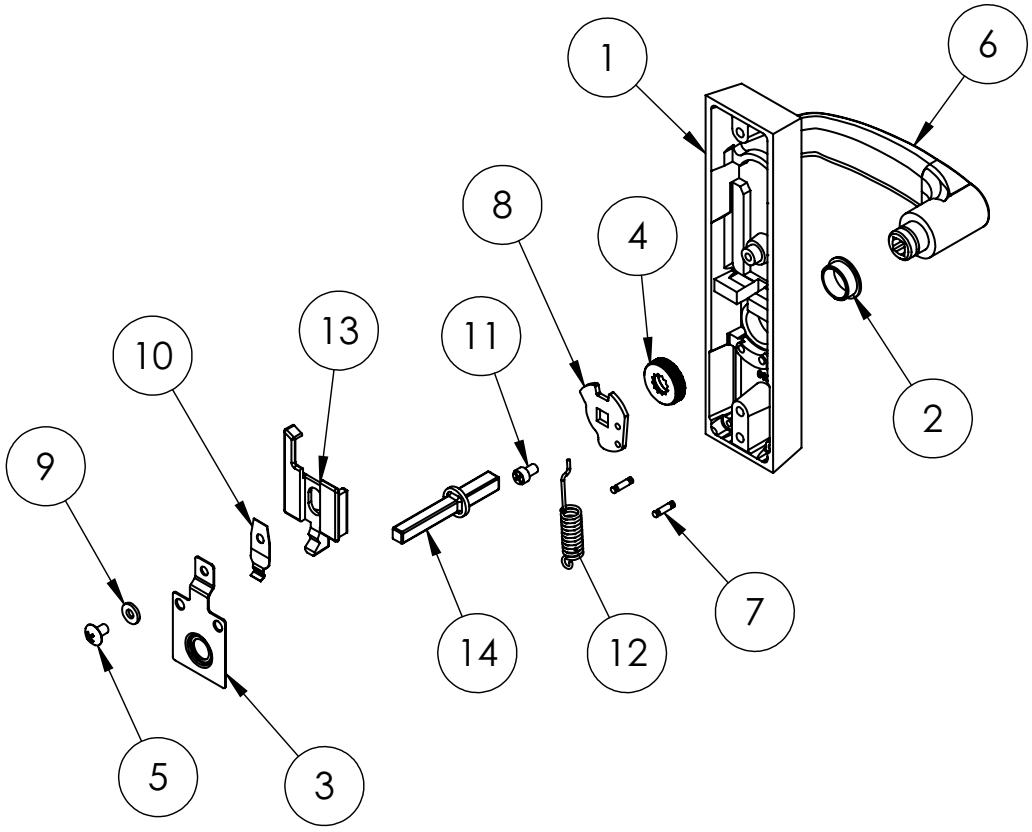
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	730-1	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-2	Spindle Retrofit Kit (2" Door)	1	Yes
	730-3	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

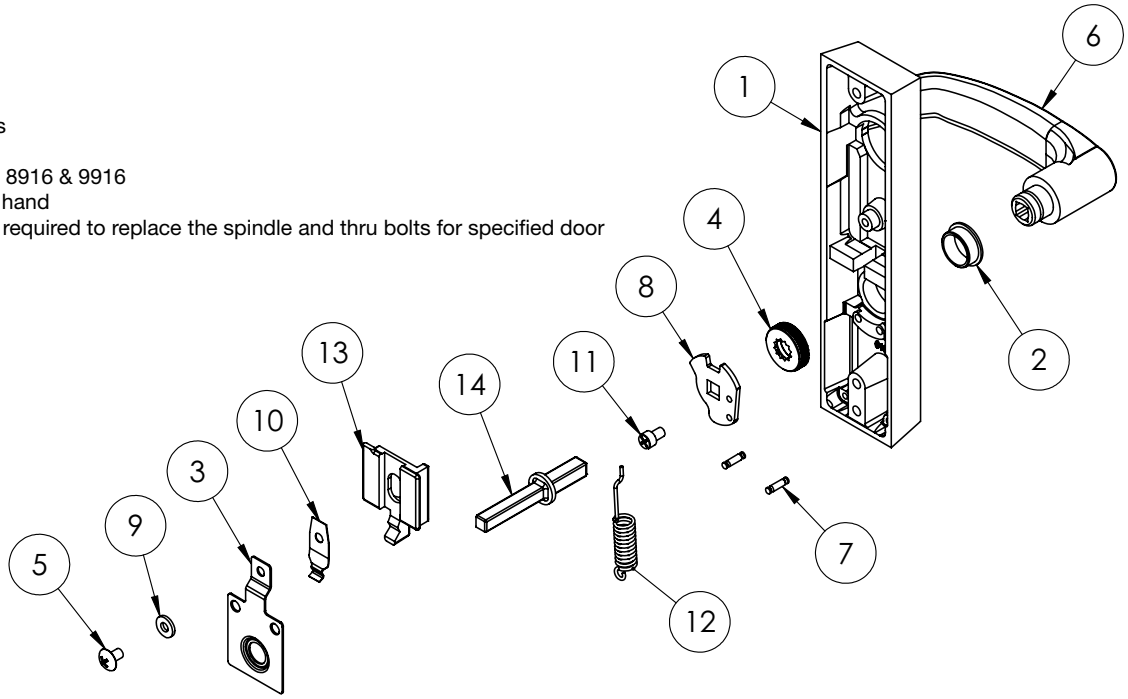
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0427	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
7	01-4507	1/8" X 1/2' Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
Not Shown	—	Cylinder[1,2,2a]	1	Yes
	97-0350	Cylinder Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	13-0086	Backplate (8816 Only)	1	Yes
	13-0074	Connecting Screw (8816 Only)	2	Yes
	13-0075	Connecting Screw (8816 Only) (2 1/2" Door And Over)	2	Yes
	13 97-0439	Locking Slide (716)	1	Yes
14	97-0549	Spindle (1 3/4" Door) (730-1)	1	Yes
	97-0550	Spindle (2" Door) (730-2)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-3)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	1	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	1	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	1	Yes

1. Specify finish
2. Specify cylinder size
2a. By keying Requirements
2b. #34 Cylinder for 8816
#46 Mortise cylinder for 8916 & 9916
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

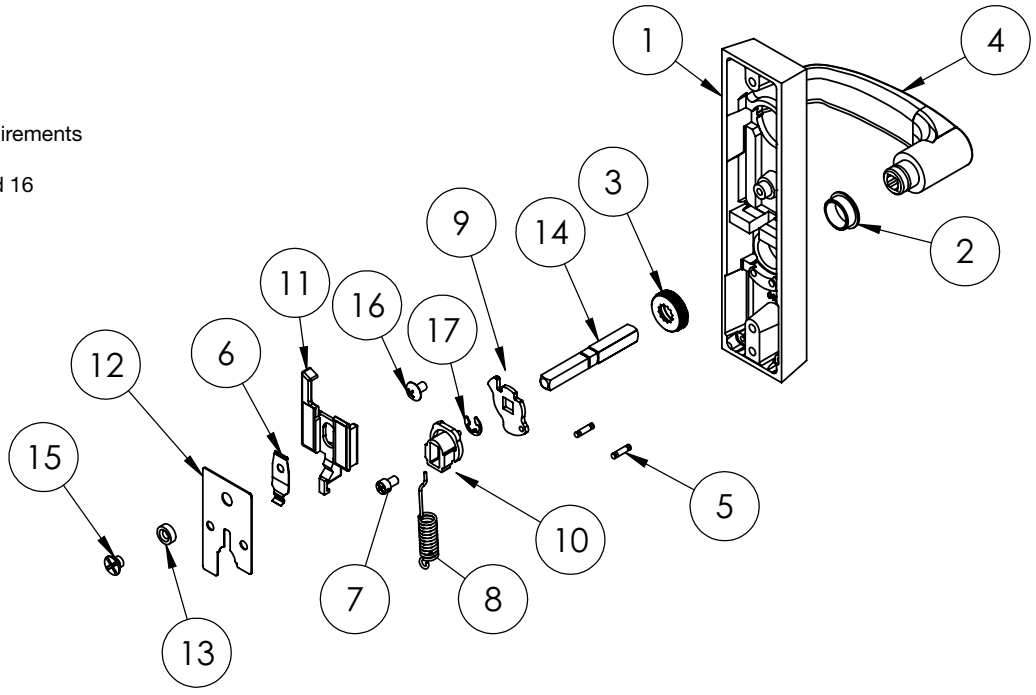
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0347	Locking Slide Spring	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	97-0571	Locking Slide Spring		Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0478	Lower Hub Plate	1	Yes
10	97-0479	Spindle Lock	1	Yes
11	97-0475	Locking Slide (743)	1	Yes
12	97-0581	Retaining Plate	1	Yes
13	97-0582	Spacer	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	01-1479	Cr-Fhms #10-32 X 1/2"	1	Yes
16	01-1183	Ct-Thms #10-32 X 5/16"	1	Yes
17	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 6, 11, and 16



A8231 12/17

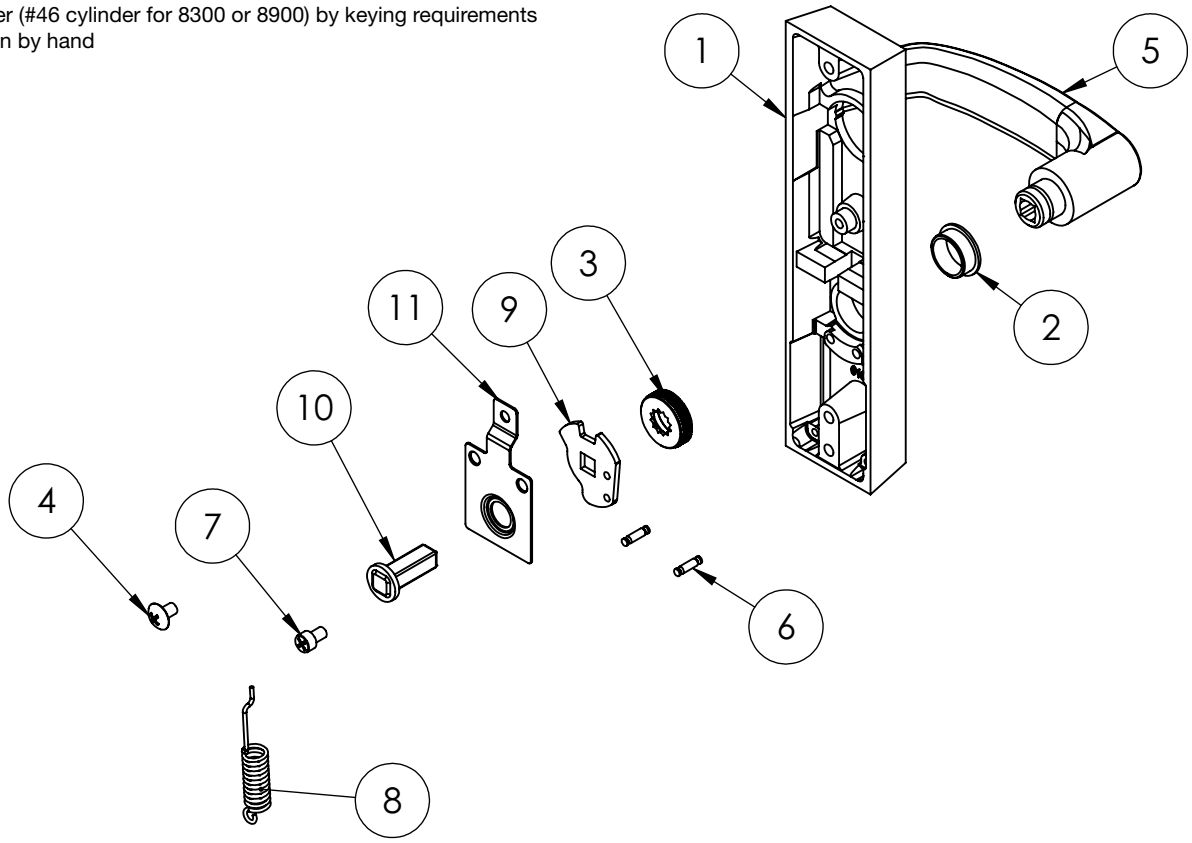
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case (740)	1	No
	97-0427	ET Case (744)	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
5	—	Lever Handle[1,2]	1	Yes
6	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0528	Hub Plate	1	Yes
10	97-0573	Spindle	1	Yes
11	68-1393	Retaining Plate	1	Yes
Not Shown	—	Rim Cylinder (744 Only)[1,2]	1	Yes
	13-0086	Backplate (744 Only)	1	Yes
	13-0074	Connecting Screw (744 Only)	2	Yes
	13-0075	Connecting Screw (744 Only) (2 1/2" Door And Over)	2	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #34 cylinder (#46 cylinder for 8300 or 8900) by keying requirements
3. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

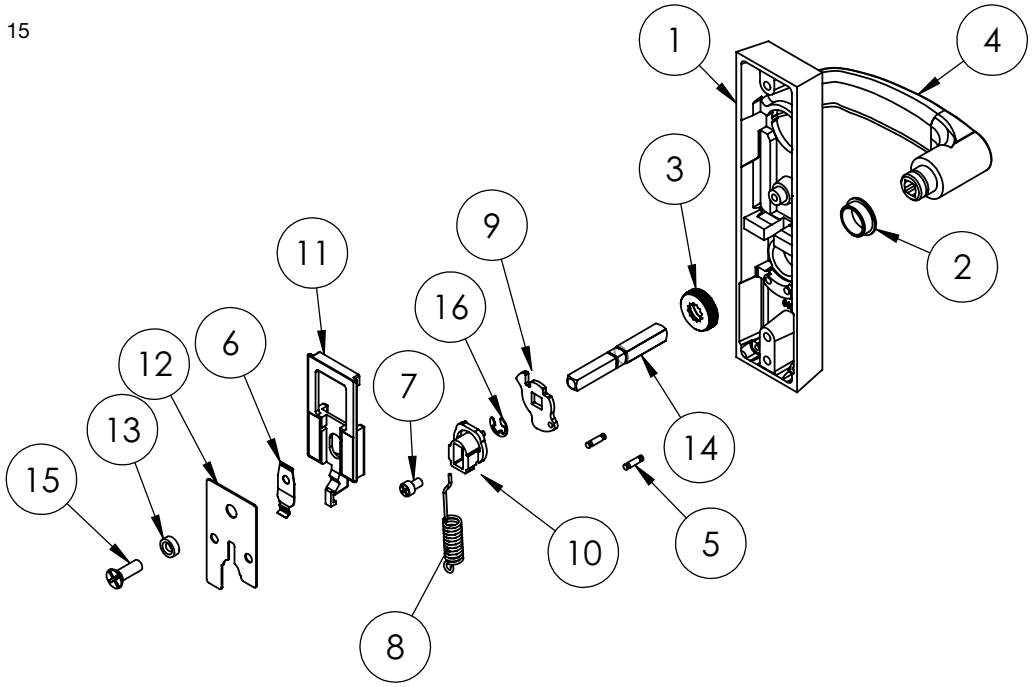
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	97-0347	Locking Slide Spring	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	97-0571	Locking Slide Spring W/ Bl Dyk	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0478	Lower Hub Plate	1	Yes
10	97-0479	Spindle Lock	1	Yes
11	97-0476	Locking Slide (746 Function)	1	Yes
12	97-0581	Retaining Plate	1	Yes
13	97-0582	Spacer	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
16	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 6, 11, and 15



A8231 12/17

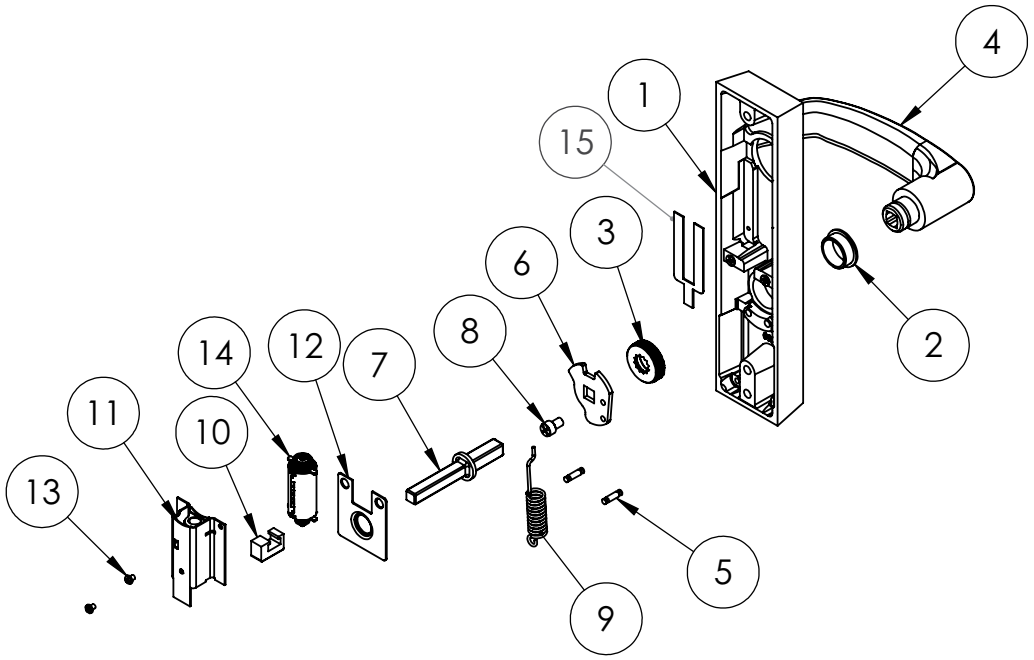
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0528	Hub Plate	1	Yes
7	97-0549	Spindle (1 3/4" Door)	1	
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	
8	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0329	Locking Tail	1	Yes
11	97-3932	Solenoid Cover Assembly (Fail Secure)	1	Yes
12	68-1402	Retainer Plate, Electrical Function	1	Yes
13	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
14	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
15	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	

1. Specify finish
2. Specify lever design by hand



A8231 12/17

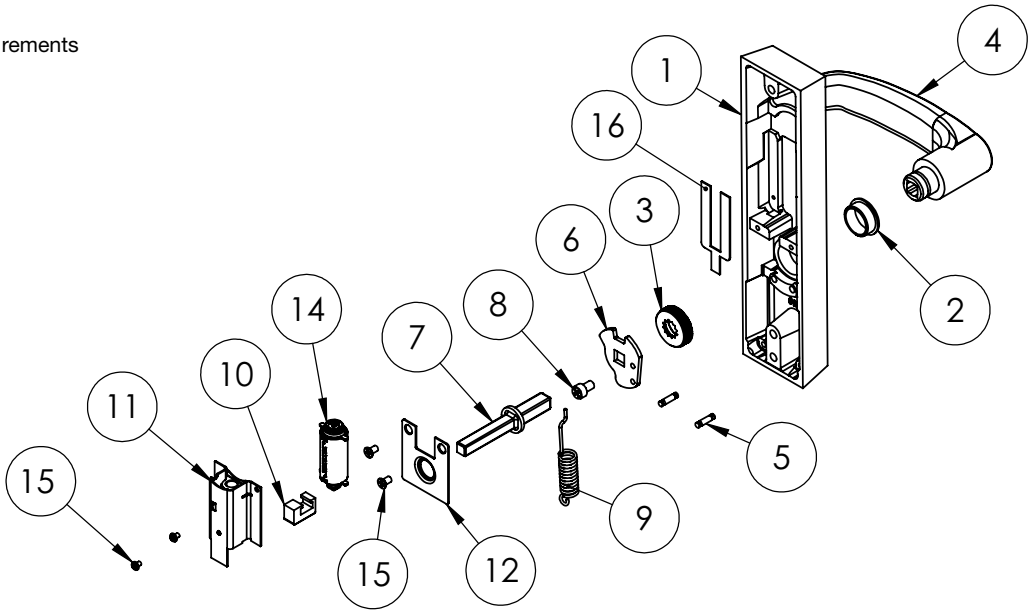
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	97-0528	Hub Plate	1	Yes
7	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	—	Cylinder[1,3]	1	Yes
	13-0086	Backplate	1	Yes
	13-0074	Connecting Screw	2	Yes
	13-0075	Connecting Screw (2 1/2" Door And Over)	2	Yes
8	01-1182	CR-CHMS #10-32 X .297	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0329	Locking Tail	1	Yes
11	97-3932	Solenoid Cover	1	Yes
12	68-1402	Retainer Plate, Electrical Function	1	Yes
13	01-1154	#6-32 X 1/4" PH Flat Undercut Ms	2	Yes
14	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
15	01-4560	#3-48 X 1/8" Pan CR-Ohms	2	Yes
16	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand
3. Specify #46 cylinder by keying requirements



A8231 12/17

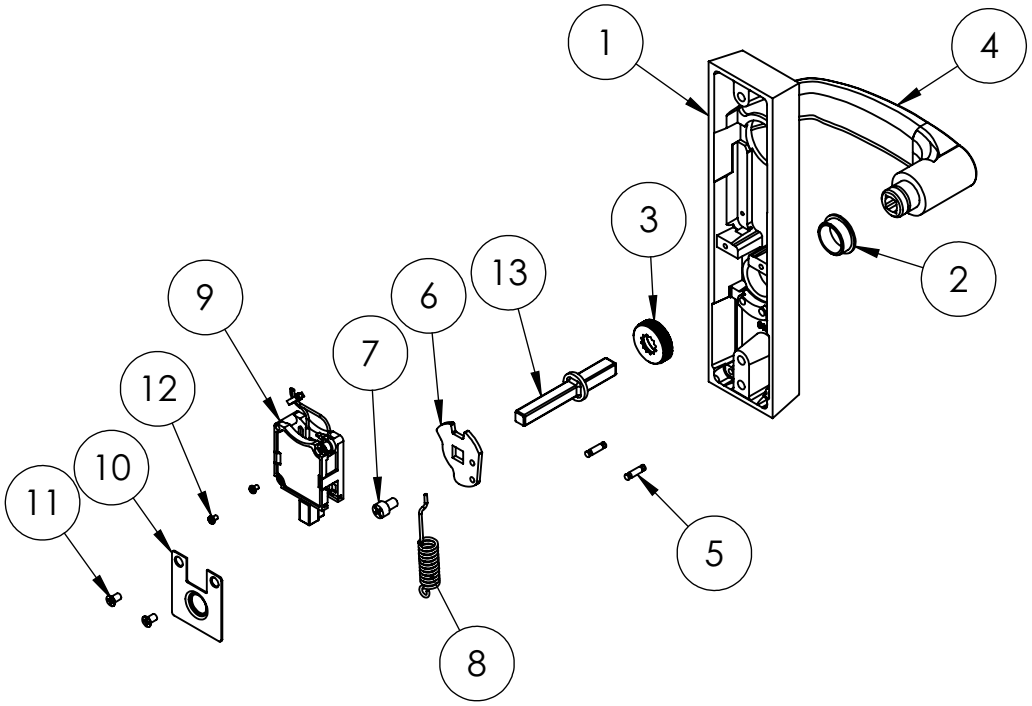
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	Electric ET Case W/ Cylinder Prep	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
Not Shown	—	Cylinder[1,2]	1	Yes
6	97-0528	Hub Plate (Std)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #46 cylinder by keying requirements
3. Specify lever design by hand



A8231 12/17

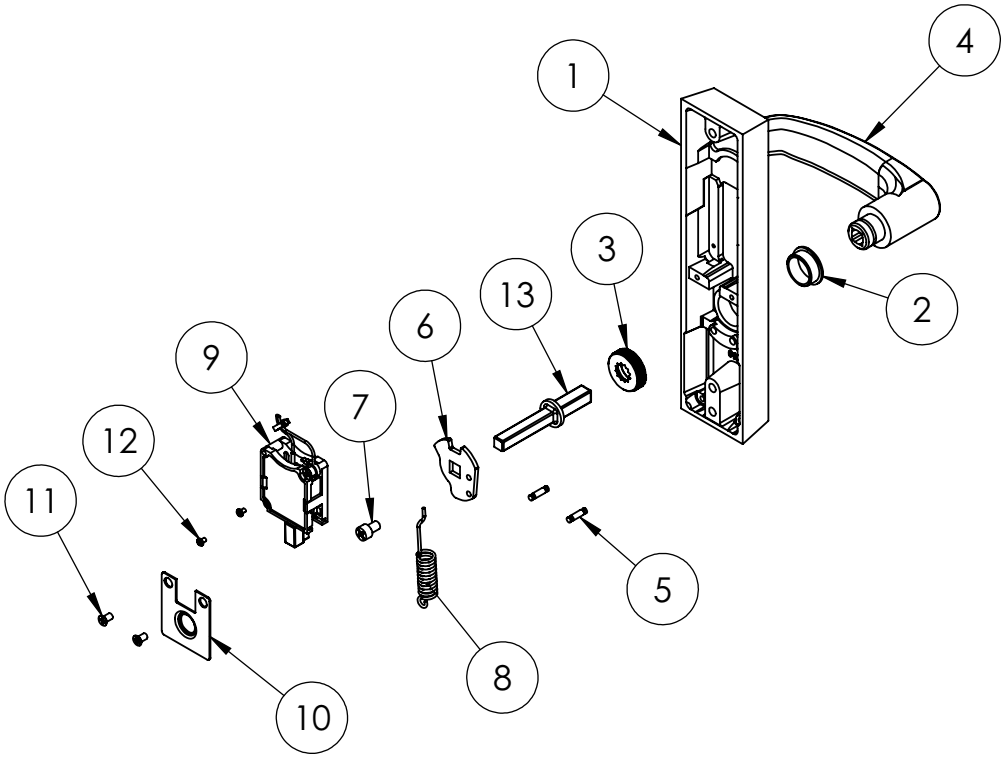
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	Electric ET Case W/O Cylinder Prep[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0528	Hub Plate (Std)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

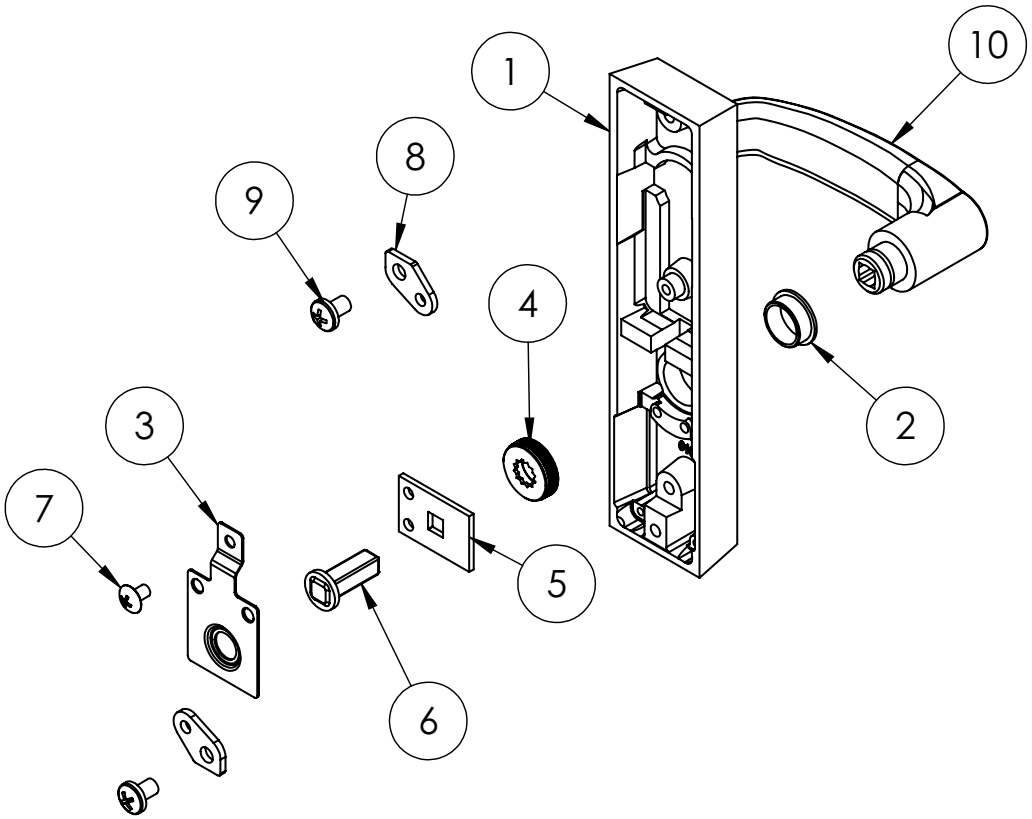
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	97-0522	Hub Plate (704/710)	1	Yes
6	97-0573	Spindle (704/710)	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	68-0853	Bracket	2	Yes
9	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
10	—	Lever Handle[1,2]	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 3 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

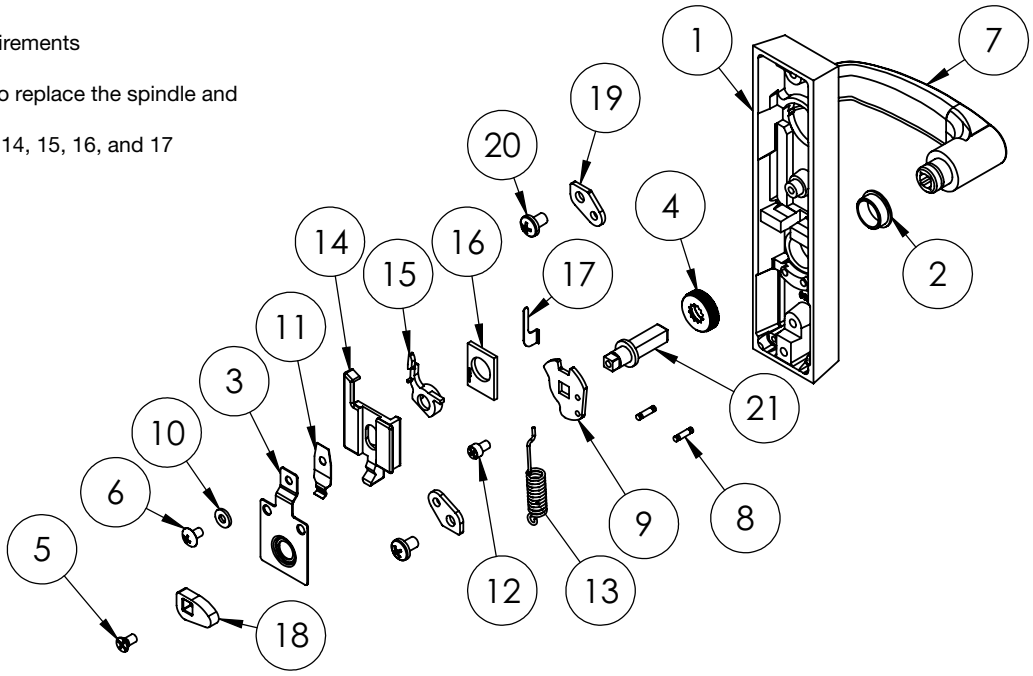
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1027	Ph Fl U'cut Ms #10-24 X 3/8"	1	Yes
6	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
7	—	Lever Handle[1,3]	1	Yes
Not Shown	—	Cylinder Assembly[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0528	Hub Plate (Std)	1	Yes
10	97-0557	Fusible Link	1	Yes
11	97-0571	Locking Slide Spring	1	Yes
12	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
13	97-0425	Hub Spring (Std)	1	Yes
14	97-0355	Locking Slide (706)	1	Yes
	97-0356	Locking Slide (713)	1	Yes
15	97-0558	Slide Support	1	No
16	97-0563	Spring Support	1	No
17	97-0564	Return Spring	1	No
18	68-0852	Cam 700-4	1	Yes
19	68-0853	Bracket	2	Yes
20	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
21	97-0549	Spindle (1 3/4" Door) (730-4)	1	Yes
	97-0550	Spindle (2" Door) (730-5)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-6)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 6, 10, 11, 14, 15, 16, and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

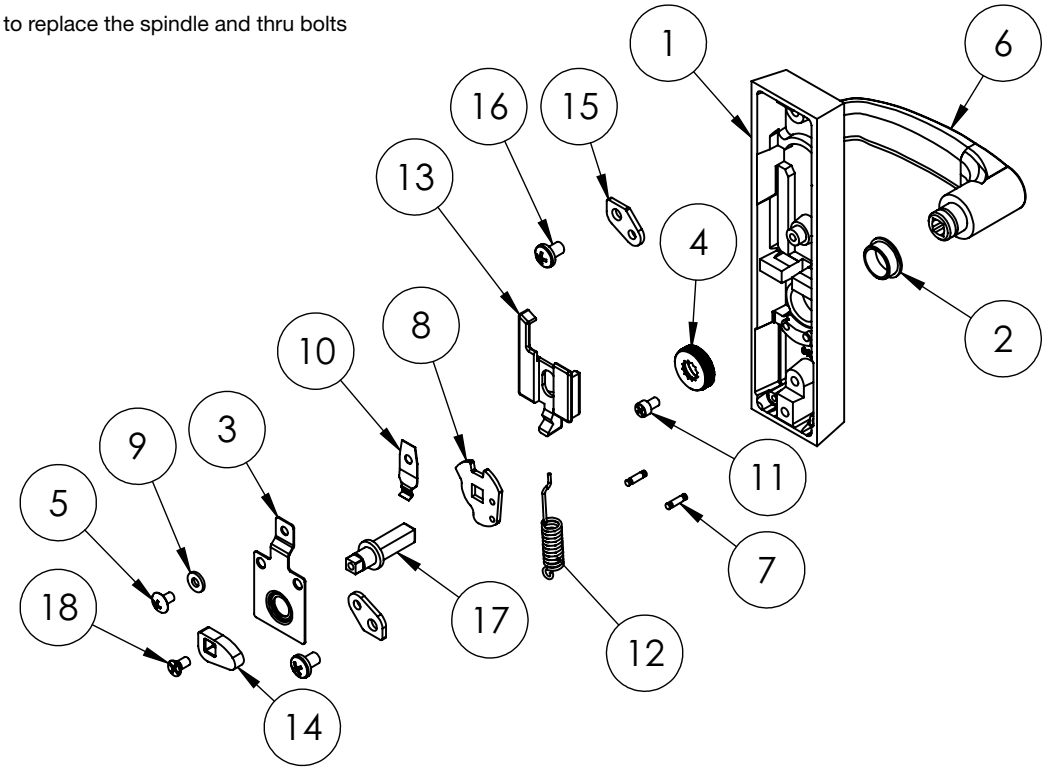
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	68-0852	Cam 700-4	1	Yes
15	68-0853	Bracket	2	Yes
16	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
17	730-4	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-5	Spindle Retrofit Kit (2" Door)	1	Yes
	730-6	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
18	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-30 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

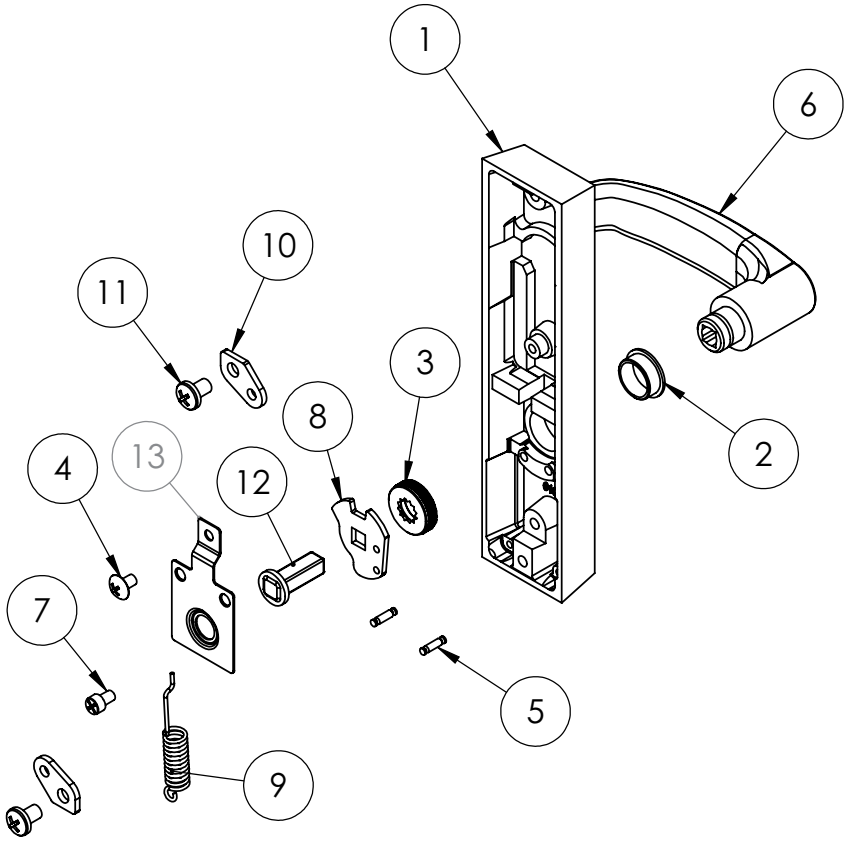
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,2]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0528	Hub Plate	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	68-0853	Bracket	2	Yes
11	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
12	97-0573	Spindle	1	Yes
13	68-1393	Retaining Plate	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

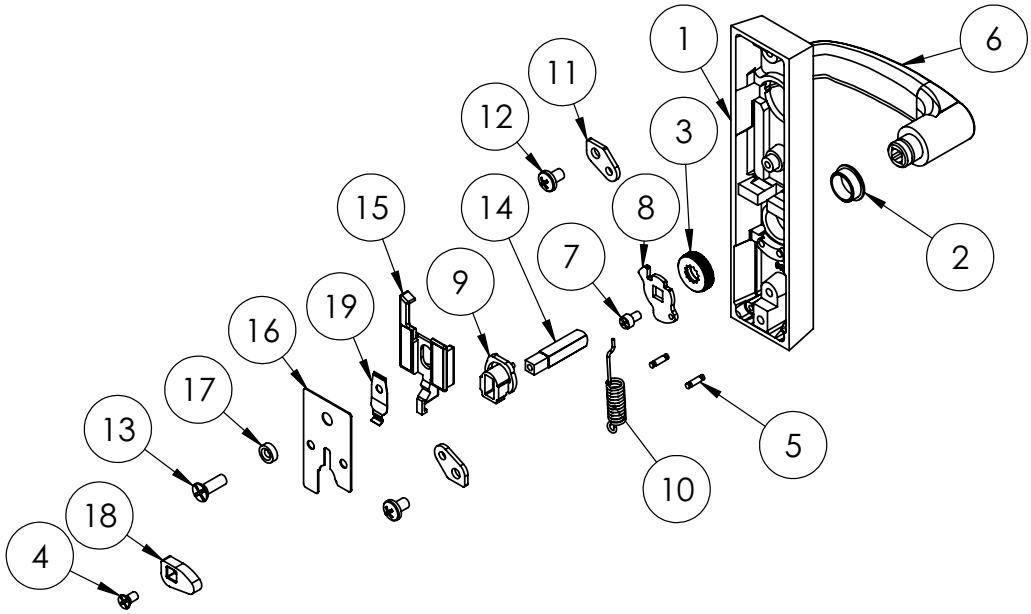
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,3]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
9	97-0479	Spindle Lock	1	Yes
10	97-0425	Hub Spring (Std)	1	Yes
11	68-0853	Bracket	2	Yes
12	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	2	Yes
13	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
14	97-3098	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3099	Spindle Assembly (2" Door)	1	Yes
	97-3100	Spindle Assembly (2 1/4" Door)	1	Yes
15	97-0475	Locking Slide (743)	1	Yes
16	97-0581	Retaining Plate	1	Yes
17	97-0582	Spacer	1	Yes
18	68-0852	Cam 700-4	1	Yes
19	97-0347	Locking Slide Spring	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 13, 15, 17 and 19



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

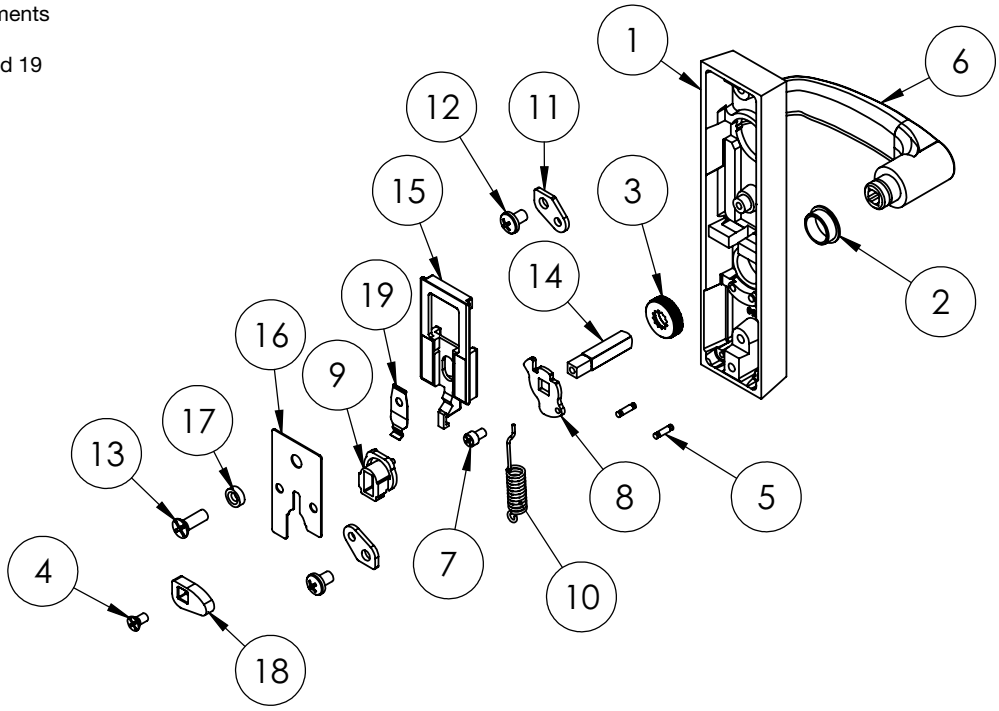
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap	1	Yes
4	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,3]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
9	97-0479	Spindle Lock	1	Yes
10	97-0425	Hub Spring (Std)	1	Yes
11	68-0853	Bracket	2	Yes
12	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	2	Yes
13	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	97-0476	Locking Slide (746)	1	Yes
16	97-0581	Retaining Plate	1	Yes
17	97-0582	Spacer	1	Yes
18	68-0852	Cam 700-4	1	Yes
19	97-0347	Locking Slide Spring	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 13, 15, 17 and 19



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

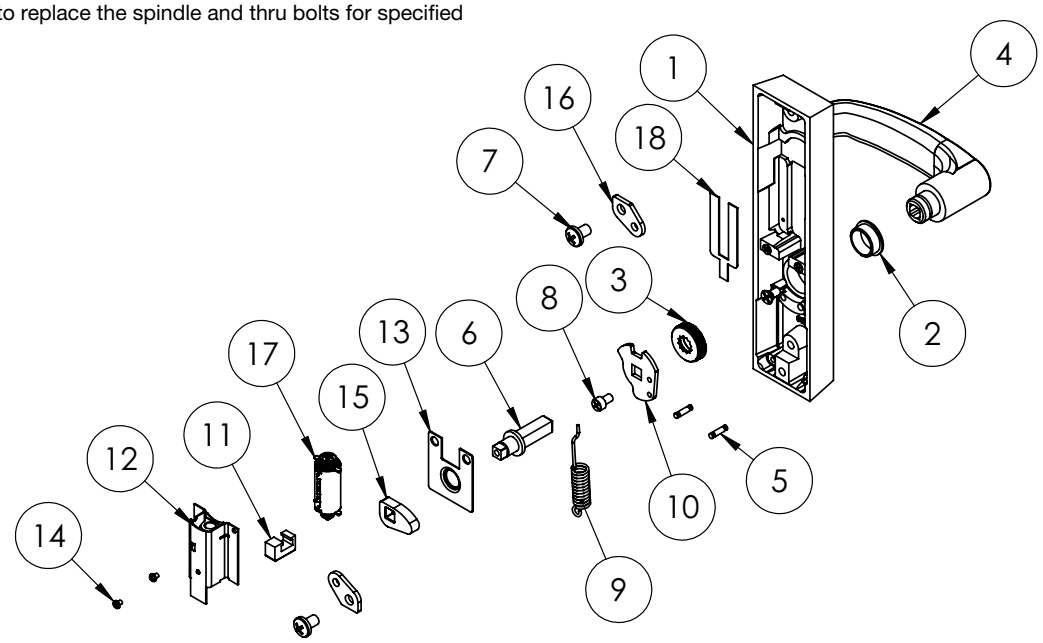
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0437	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	730-4	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-5	Spindle Retrofit Kit (2" Door)	1	Yes
	730-6	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
7	01-1478	Cr Pan Hd Mach Screw #1/4 X 3/8"	2	Yes
8	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0528	Hub Plate	1	Yes
11	97-0329	Locking Tail	1	Yes
12	97-3932	Solenoid Cover Assembly (Fail Secure)	1	Yes
13	68-1402	Retainer Plate, Electrical Function	1	Yes
14	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
15	68-0852	Cam 700-4	1	Yes
16	68-0853	Bracket	2	Yes
17	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
18	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

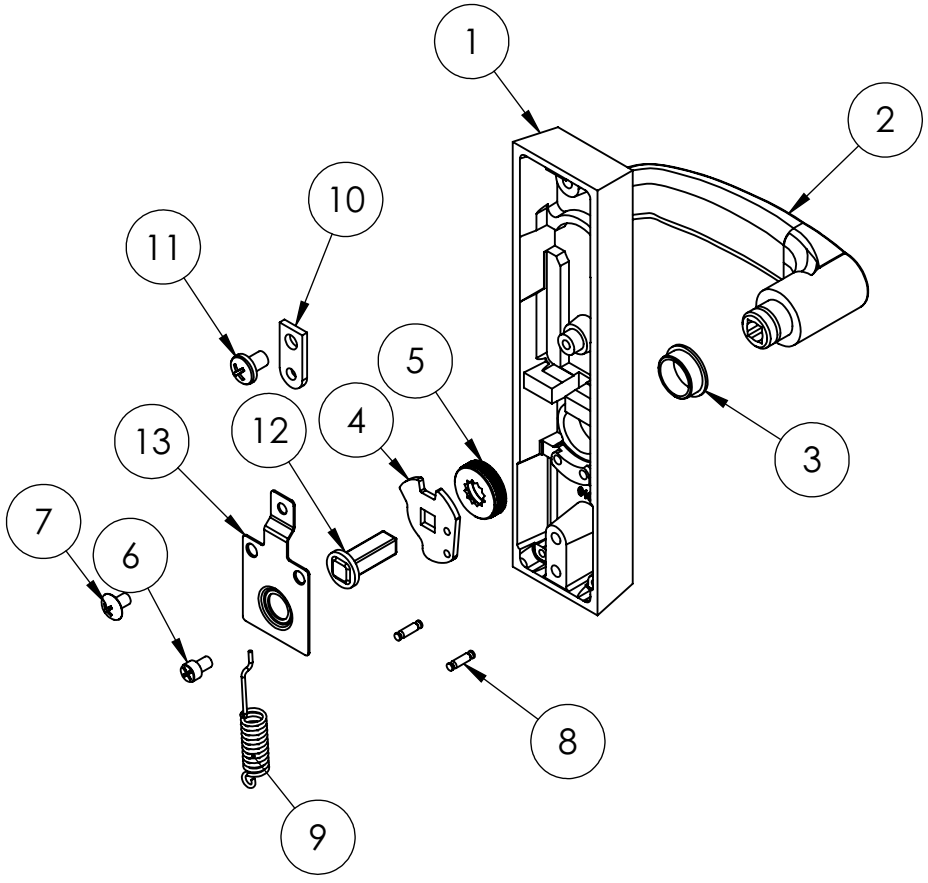
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0523	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0528	Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	1	Yes
12	97-0573	Spindle	1	Yes
13	68-1393	Retaining Plate	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

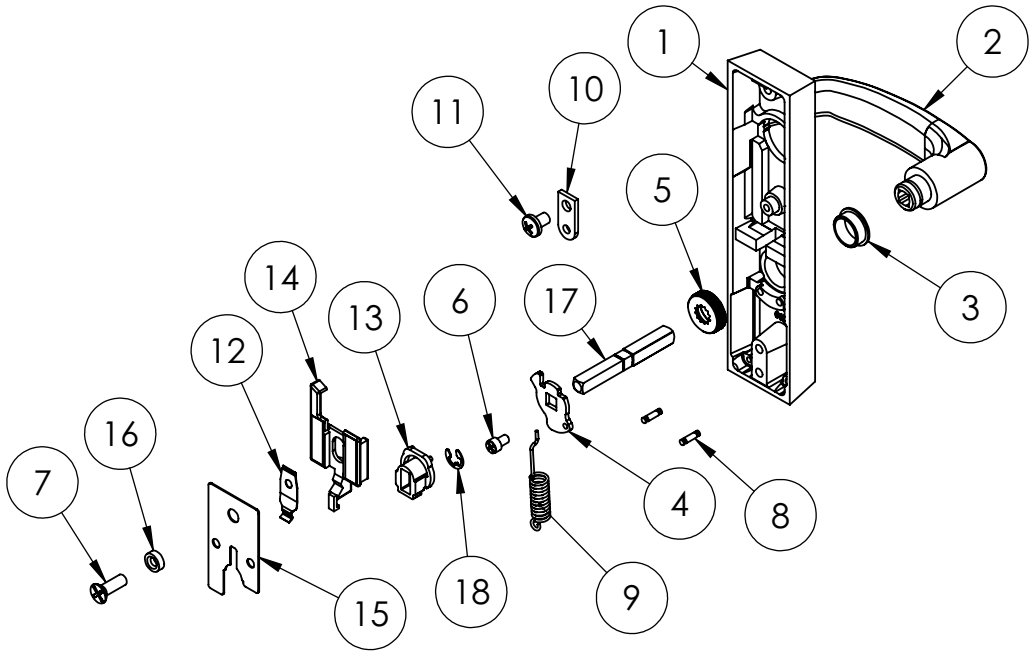
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0524	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1,3]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0478	Lower Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
8	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0380	Cylinder Nut	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0479	Spindle Lock	1	Yes
14	97-0475	Locking Slide (743)	1	Yes
15	97-0581	Retaining Plate	1	Yes
16	97-0582	Spacer	1	Yes
17	97-3092	Spindle Assembly	1	Yes
18	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 700-6 ET control is only available for 1-3/4" doors

Note: 607 kit contains items 7, 12, 14 and 16



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

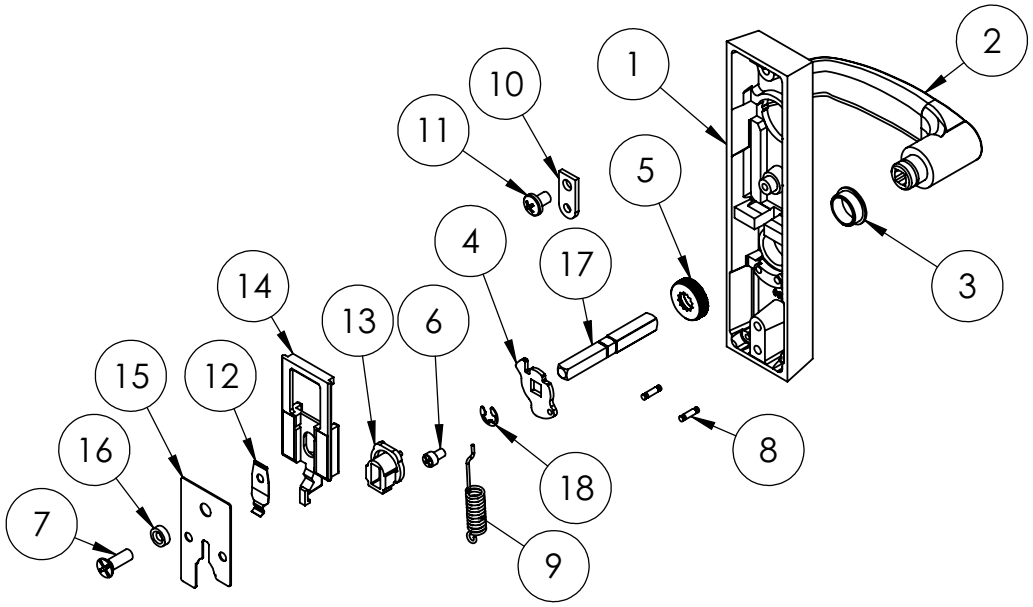
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0524	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1,3]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0478	Lower Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0479	Spindle Lock	1	Yes
14	97-0526	Locking Slide (746-6)	1	No
15	97-0581	Retaining Plate	1	Yes
16	97-0582	Spacer	1	Yes
17	97-3092	Spindle Assembly	1	Yes
18	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 700-6 ET control is only available for 1-3/4" doors

Note: 607 kit includes items 7, 12, 14 and 16



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

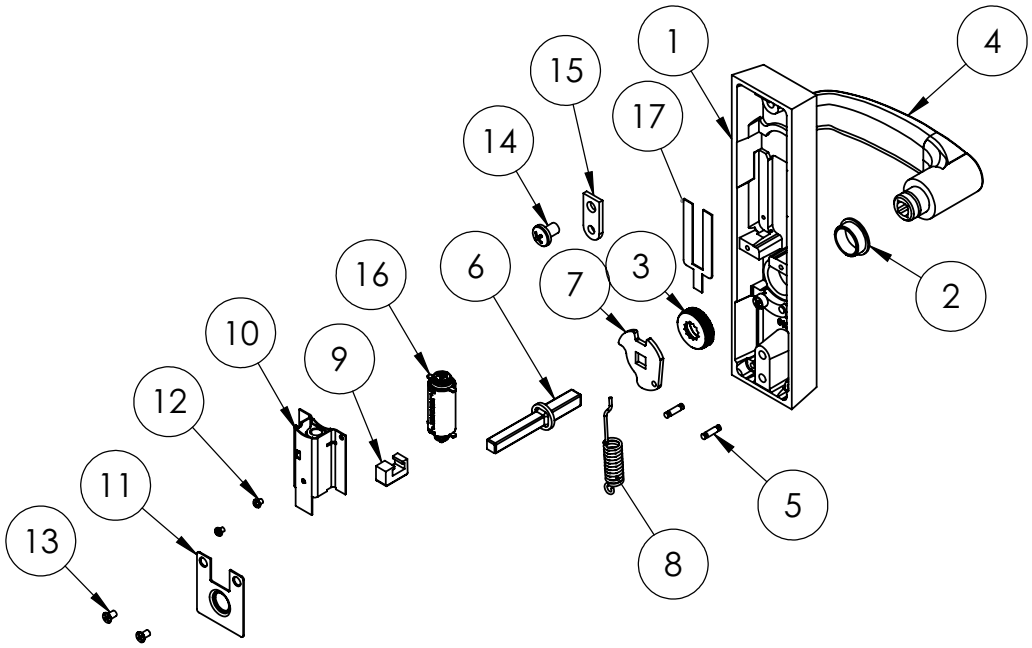
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0525	ET Case, Drop Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0549	Spindle (Lockable 700 And 700-6)	1	Yes
7	97-0480	Locking Piece For -6 And -8	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0329	Locking Tail	1	Yes
10	97-3932	Solenoid Cover Assembly	1	Yes
11	68-1402	Retainer Plate, Electrical Function	1	Yes
12	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
13	01-1154	CR-FHMS #6-32 X 1/4"	2	Yes
14	01-1478	CR Pan Hd Mach Screw #1/4-20 X 3/8"	1	Yes
15	68-1254	Extension Bracket	1	Yes
16	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
17	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 700-6 ET control is only available for 1 3/4" doors



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

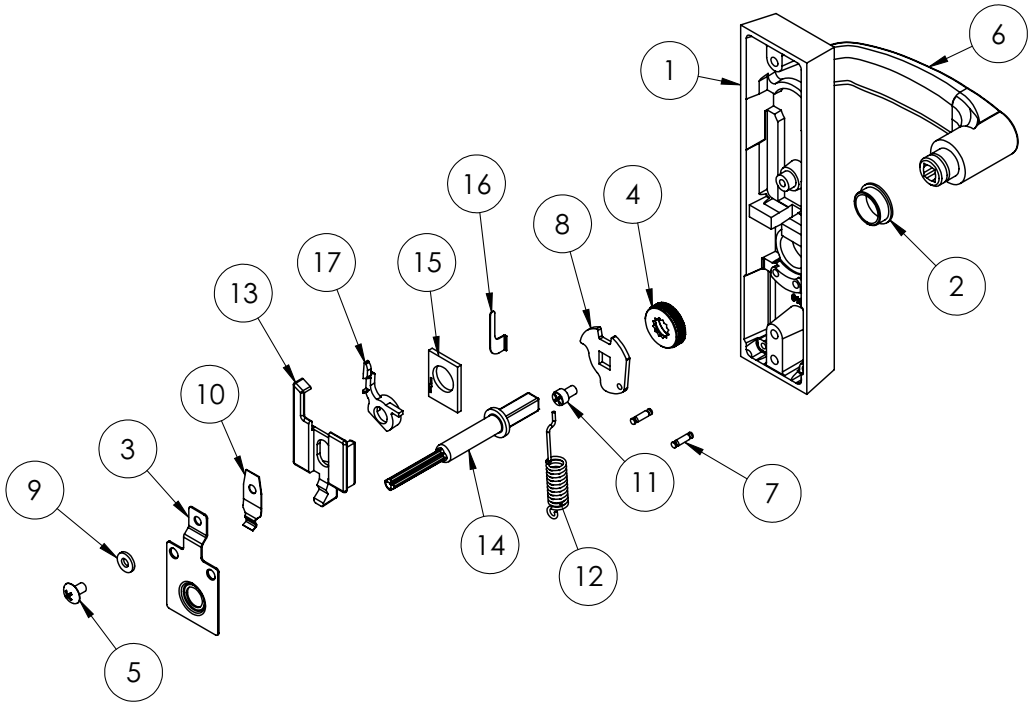
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
7	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
8	97-0480	Locking Piece For -6 And -8	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0355	Locking Slide (706)	1	Yes
	97-0356	Locking Slide (713)	1	Yes
14	97-0541	Spindle (Cross)	1	Yes
15	97-0563	Spring Support	1	No
16	97-0564	Return Spring	1	No
17	97-0558	Slide Support	1	No
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 5, 9, 10, 13, 15, 16, and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

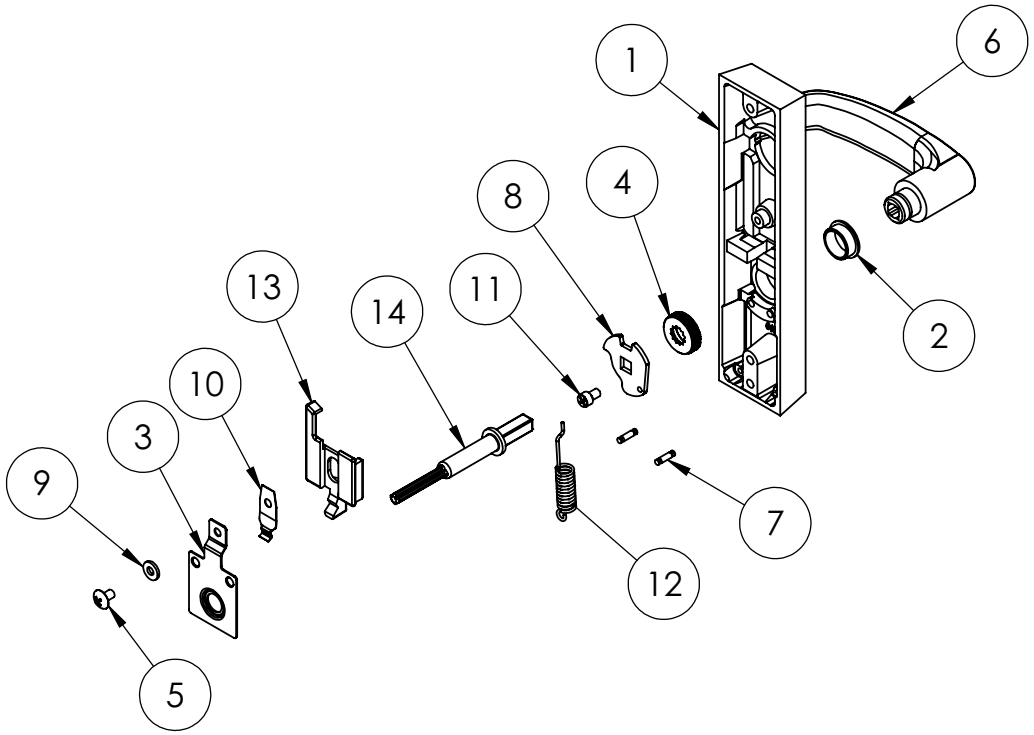
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
8	97-0480	Locking Piece For -6 And -8	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	730-7	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-8	Spindle Retrofit Kit (2" Door)	1	Yes
	730-9	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

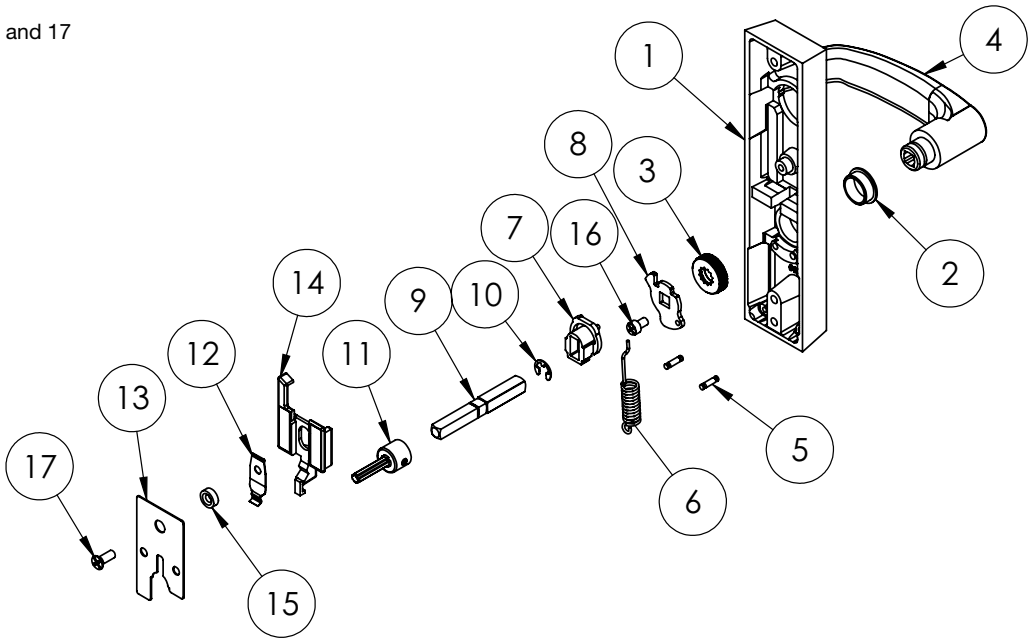
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0425	Hub Spring (Std)	1	Yes
7	97-0479	Spindle Lock	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
9	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
10	97-0527	E Clip 0.312 Shaft	1	Yes
11	68-3671	Spindle Adapter	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0581	Retaining Plate	1	Yes
14	97-0475	Locking Slide (743)	1	Yes
15	97-0582	Spacer	1	Yes
16	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
17	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 12, 14, 15 and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

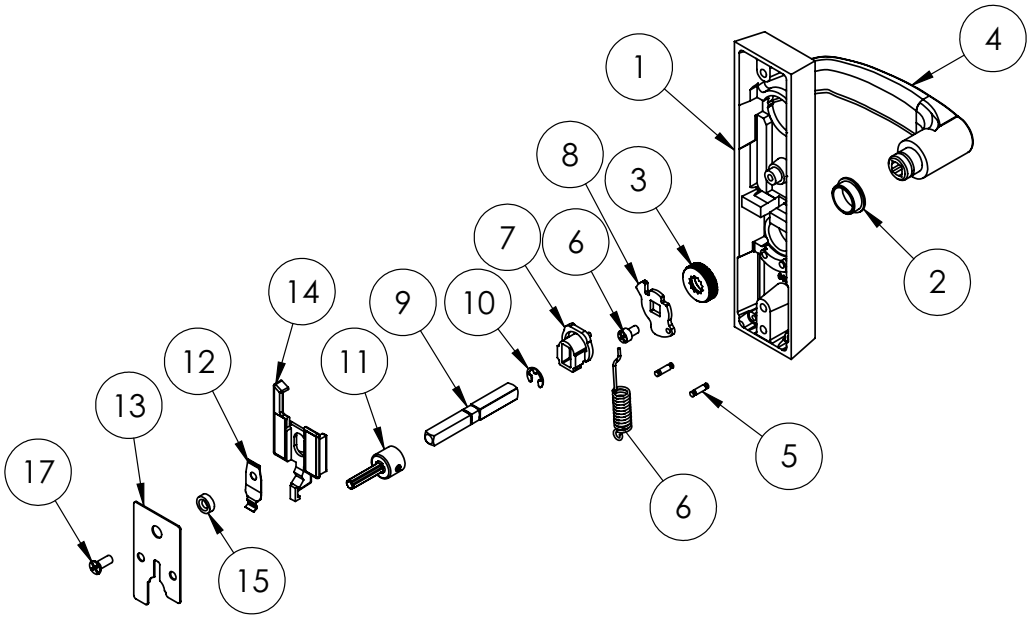
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0425	Hub Spring (Std)	1	Yes
7	97-0479	Spindle Lock	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
9	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
10	97-0527	E Clip 0.312 Shaft	1	Yes
11	68-3671	Spindle Adapter	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0581	Retaining Plate	1	Yes
14	97-0476	Locking Slide (746 Function)	1	Yes
15	97-0582	Spacer	1	Yes
16	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
17	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 12, 14, 15 and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

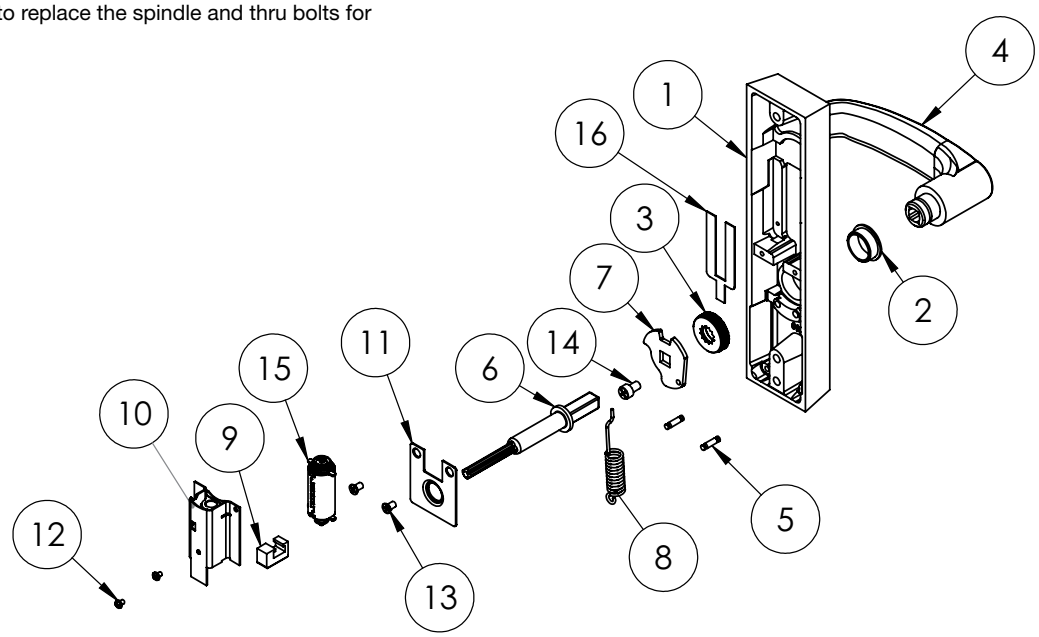
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
Not Shown	730-7	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-8	Spindle Retrofit Kit (2" Door)	1	Yes
	730-9	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
6	97-0541	Spindle	1	Yes
7	97-0480	Lower Hub Plate	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0329	Locking Tail	1	Yes
10	97-3932	Solenoid Cover Assembly	1	Yes
11	68-1402	Retainer Plate, Electrical Function	1	Yes
12	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
13	01-1154	Cr-Fhms #6-32 X 1/4"	2	Yes
14	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
15	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
16	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

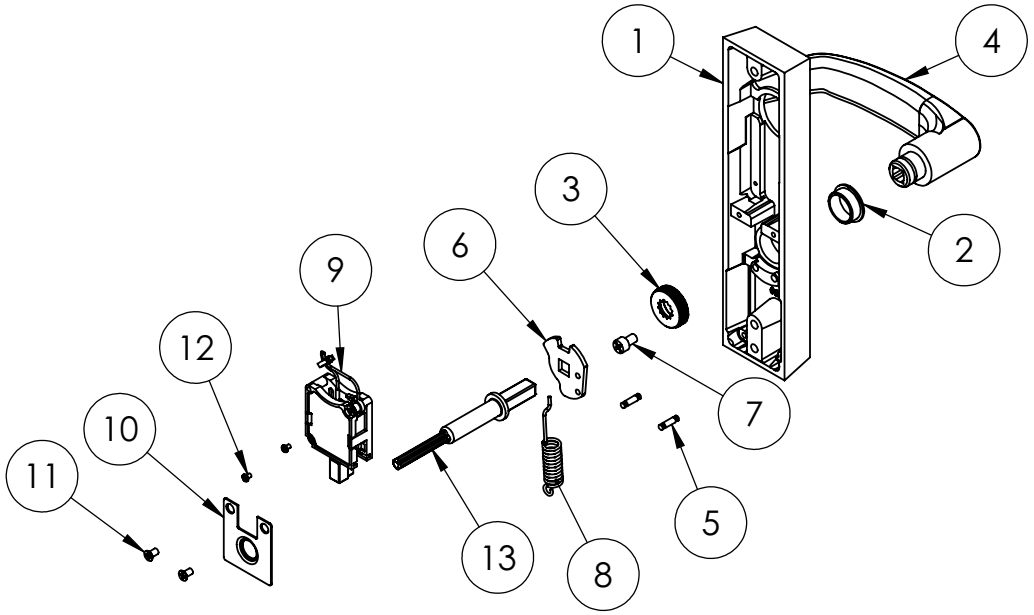
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	Electric ET Case W/ Cylinder Prep	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0480	Hub Plate (700-8)	1	Yes
7	01-1182	CR-CHMS #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0541	Spindle (Lockable 700-8)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

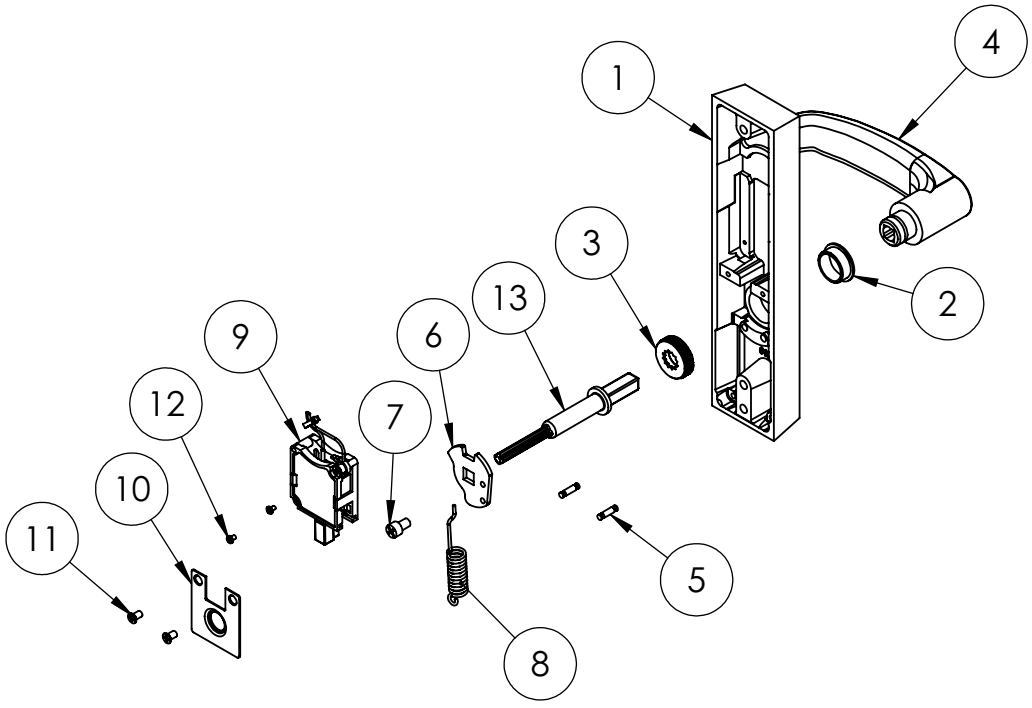
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	Electric ET Case W/O Cylinder Prep[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0480	Hub Plate (700-8)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0541	Spindle (Lockable 700-8)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

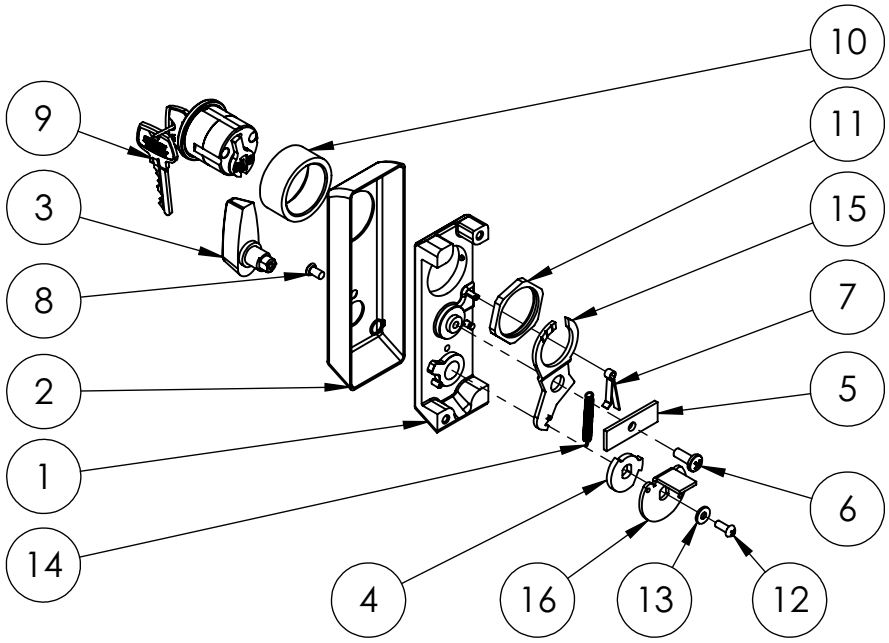
Auxiliary Controls
106
113
31-106
31-113

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2093*	Standard	Yes
Classroom	94-2094*		Yes
Night Latch	94-2426*	Cladding	Yes
Classroom	94-2427*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2089	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2121	Turn Lever Assembly*	1	Yes
4	94-0110	Cam	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	01-3582	#6-32 x 3/8 RHMS	1	Yes
13	01-0204	#6-32 x 3/8 Flat Washer	1	Yes
14	94-0109	Extension Spring	1	Yes
15	94-0114	Locking Lever	1	Yes
	94-2249	Locking Lever & Pin Assembly	1	Yes
16	94-2087	Lever Assembly	1	Yes
	94-2419	Lever Assembly	1	Yes
17	94-2448	H1 Aux Control Adapter Pack	1	Yes
18	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

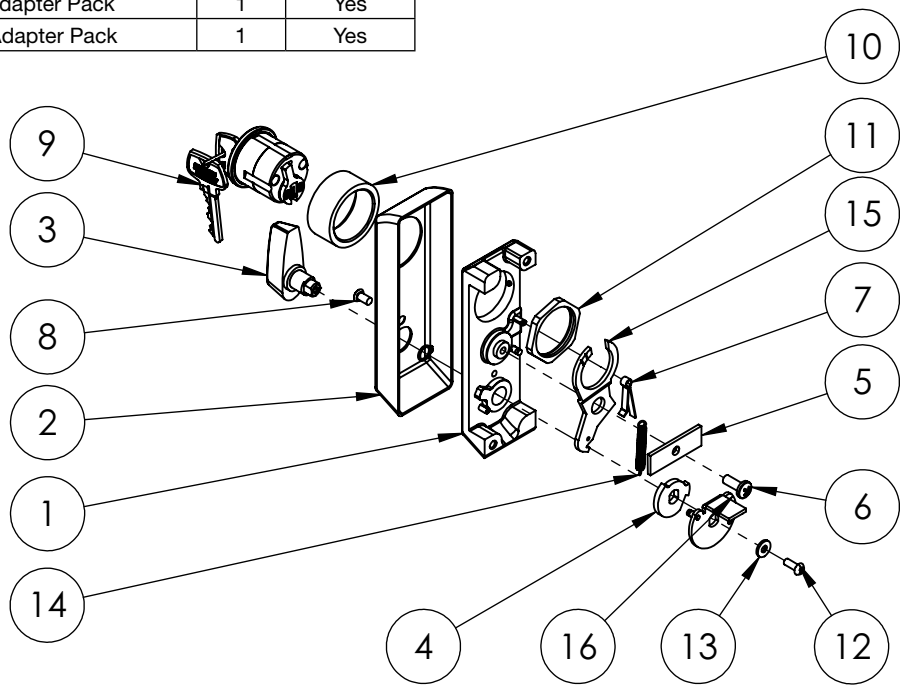
Auxiliary Controls
306
313
31-306
31-306

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2091*	Standard	Yes
Classroom	94-2092*		Yes
Night Latch	94-2428*	Cladding	Yes
Classroom	94-2429*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2089	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2121	Turn Lever Assembly*	1	Yes
4	94-0110	Cam	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	01-3582	#6-32 x 3/8 RHMS	1	Yes
13	01-0204	#6-32 x 3/8 Flat Washer	1	Yes
14	94-0109	Extension Spring	1	Yes
15	94-0112	Locking Lever	1	Yes
	94-0114			Yes
16	94-2329	Lever Assembly	1	Yes
	94-2088			Yes
	94-2421			Yes
	94-2420			Yes
17	94-2448	H1 Aux Control Adapter Pack	1	Yes
18	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

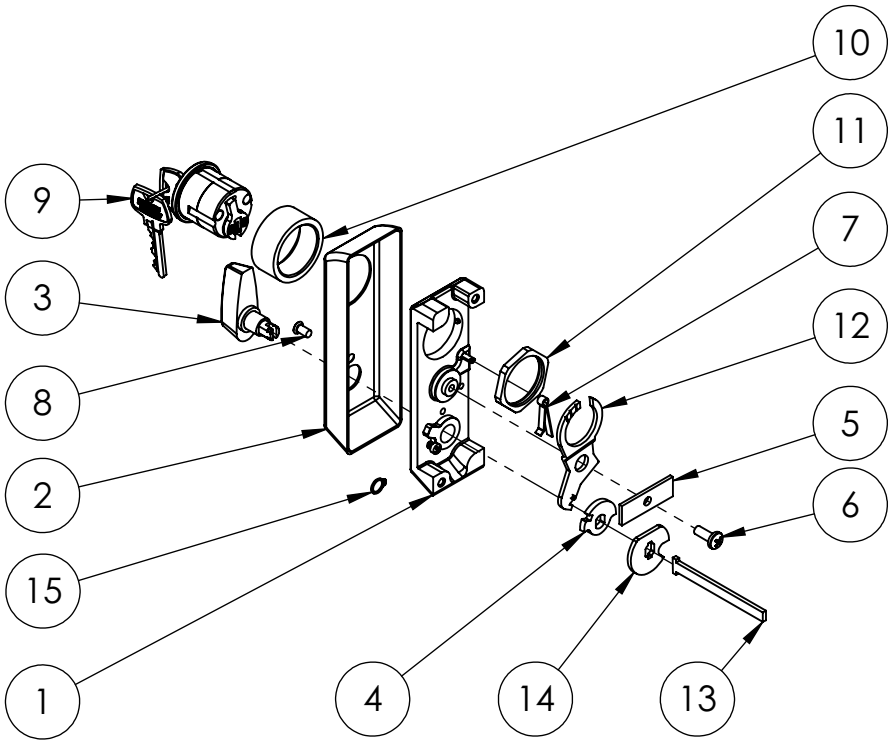
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2093*	NB	Yes
Classroom	94-2094*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2372	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2373	Turn Lever Assembly*	1	Yes
4	94-0185	Locking Hub	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	94-0114	Locking Lever	1	Yes
	94-2249	Locking Lever & Pin Assembly		Yes
13	94-0184	Tail Piece	1	Yes
14	94-0186	Space	1	Yes
15	01-4552	5/16 Retaining Ring	1	Yes
16	94-2448	H1 Aux Control Adapter Pack	1	Yes
17	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®

ASSA ABLOY

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT

ASSA ABLOY

SARGENT Manufacturing Company
100 Sargent Drive
New Haven, CT 06511 USA
800-727-5477
www.sargentlock.com

ASSA ABLOY is the global leader in door opening solutions, dedicated to satisfying end-user needs for security, safety and convenience

Founded in the early 1800s, SARGENT® is a market leader in locksets, cylinders, door closers, exit devices, electro-mechanical products and access control systems for new construction, renovation, and replacement applications. The company's customer base includes commercial construction, institutional, and industrial markets.

Copyright © 2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of SARGENT Manufacturing is prohibited.

A8231 12/17

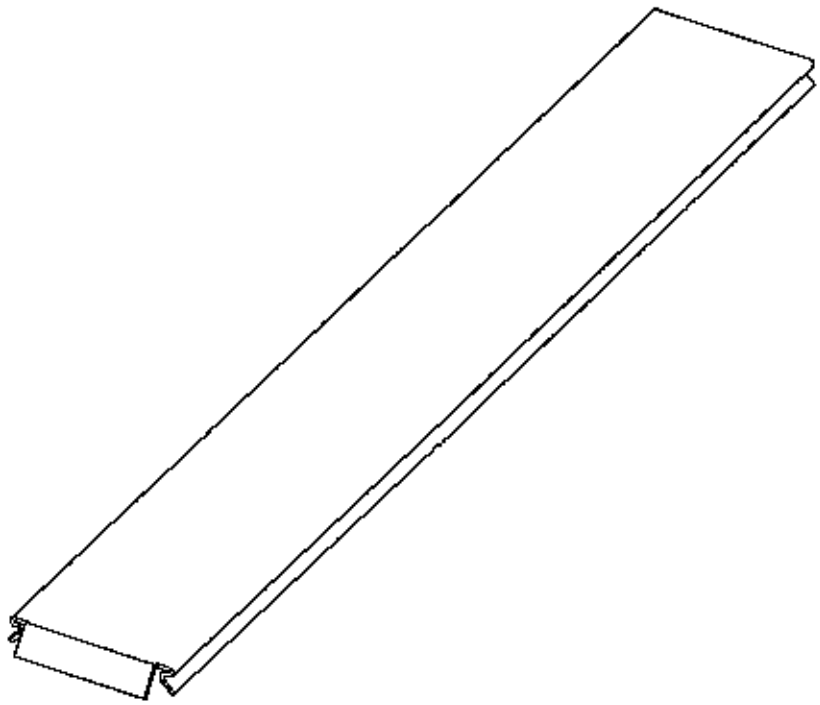
80 series Parts List

MOUNTING RAIL INSERTS

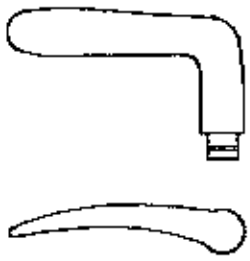
Parts List
Page No 80.4
Rev B
8/18/2003

PREFIX	ASSY NO.	PART NO.	DESCRIPTION
STANDARD INSERTS, NEW FACTORY SUPPLIED 55-			
STD, 12-19-, 53-58- OR 55- SUPPLIED IN COMB. WITH ABOVE PREFIXES		68-0549	INSERT (F WIDE) *
		68-0550	INSERT (E WIDE) *
		68-0551	INSERT (G WIDE) *
		68-0552	INSERT (G NARROW) *
		68-0553	INSERT (J NARROW) *
		68-0554	INSERT (J WIDE) *
		68-1375	INSERT (E NARROW, F NARROW) *
OLD FACTORY SUPPLIED 55-, 55- RETROFITS			
55- SUPPLIED IN COMB. WITH FOLLOWING PREFIXES NONE, 12-19-, 58-(16- IN PUSH)	855-1 KIT		INSERT ASSEMBLY (F WIDE) *
	855-2 KIT		INSERT ASSEMBLY (E NARROW, F NARROW) *
	855-3 KIT		INSERT ASSEMBLY (G WIDE) *
	855-4 KIT		INSERT ASSEMBLY (G NARROW, J WIDE) *
	855-5 KIT		INSERT ASSEMBLY (E WIDE) *
	855-6 KIT		INSERT ASSEMBLY (J NARROW) *

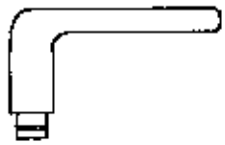
* SPECIFY FINISH



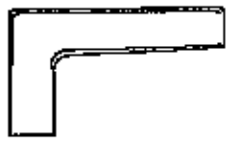
NOTE: LEVERS LISTED ARE FOR USE WITH ET CONTROLS MANUFACTURED AFTER SEPTEMBER 25, 1998



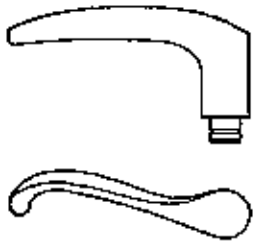
A LEVER 82-0151 (RH)
82-0152 (LH)



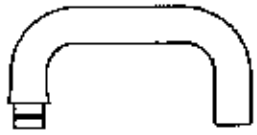
E LEVER
82-0154



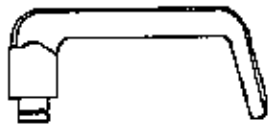
F LEVER
82-0155



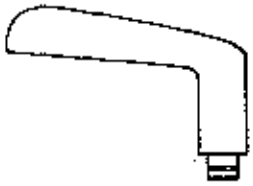
Y LEVER 82-0531 (RH)
82-0530 (LH)



J LEVER
97-0486

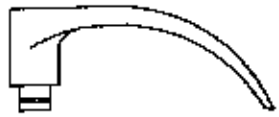


C LEVER
97-0567

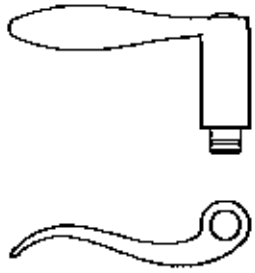


S LEVER 82-0523 (RH)
82-0522 (LH)

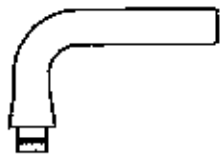
L LEVER
97-0485



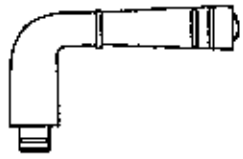
P LEVER
97-0484



G LEVER 82-0527 (RH)
82-0526 (LH)



W LEVER
82-0159



R LEVER
82-0517

B LEVER
82-0153

SARGENT®

ASSA ABLOY

80 Series Parts Manual

For assistance, contact SARGENT at
800-727-5477 or www.sargentlock.com

A8231 12/17

Copyright © 2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader
in door opening solutions

Table of Contents

SARGENT®
ASSA ABLOY

Chassis Assemblies
- 8300 4
- 8400 5-10
- 8500 11-12
- 8600 13-28
- 8700 29-52
- 8800 53-67
- 8900 68-69

900 Series Mortise Locks 70-82

Rail Assemblies 83-102

700 Series ET Control 103-133

Auxiliary Controls 134-136

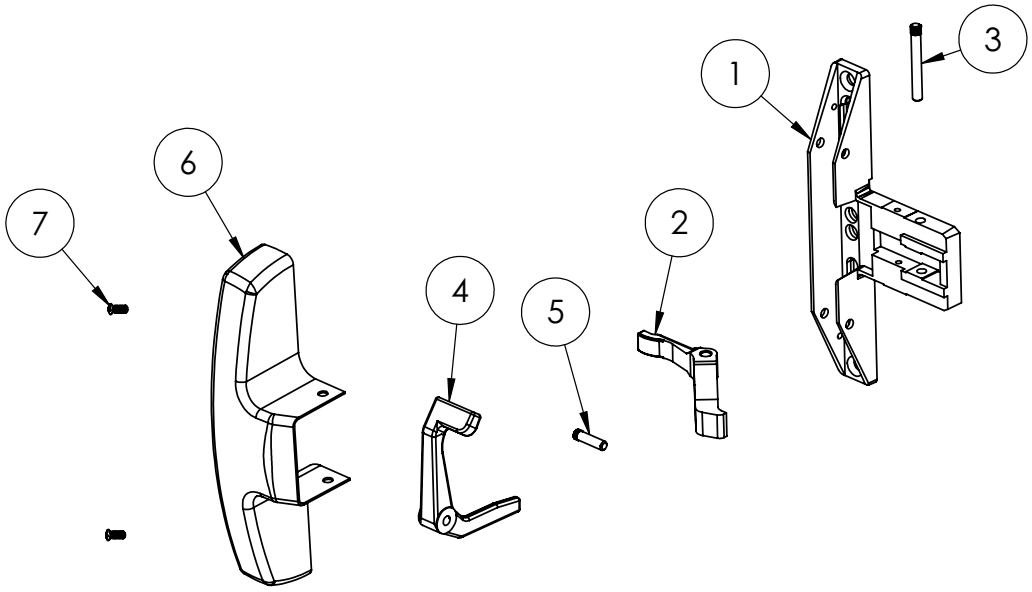
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function		Assembly No.	Description	Sellable
(12-) All functions	1 3/4" Door	68-2481	LHRB	Yes
		68-2482	RHRB	Yes
	2"-2 3/4" Door	68-2483	LHRB	Yes
		68-2484	RHRB	Yes

Item	Part No.	Description	Qty	Sellable
1	68-0486	Chassis	1	Yes
2	68-0241	Lift Arm	1	Yes
3	68-0239	Pivot Pin (Lift Arm)	1	Yes
4	68-0489	Lift Lever LHRB 1 3/4" Door	1	Yes
	68-0490	Lift Lever RHRB 1 3/4" Door	1	Yes
	68-0491	Lift Lever LHRB 2 3/4" Door	1	Yes
	68-0492	Lift Lever RHRB 2 3/4" Door	1	Yes
5	68-0479	Pivot Pin (Lift Lever)	1	Yes
6	68-0496	Cover[1]	1	Yes
7	68-3905	Cover Screw Pack[1]	2	Yes
Not Shown	—	900 Series Mortise Assembly[1,2,4]	1	Yes
	68-2520	Screw Pack Standard	1	Yes
	68-2522	Screw Pack (12-)	1	Yes
	C908	Strike Pack[3] (1 1/4" Standard Lip)	1	Yes

1. Specify finish
2. Specify hand
3. Specify lip length
4. Specify function



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

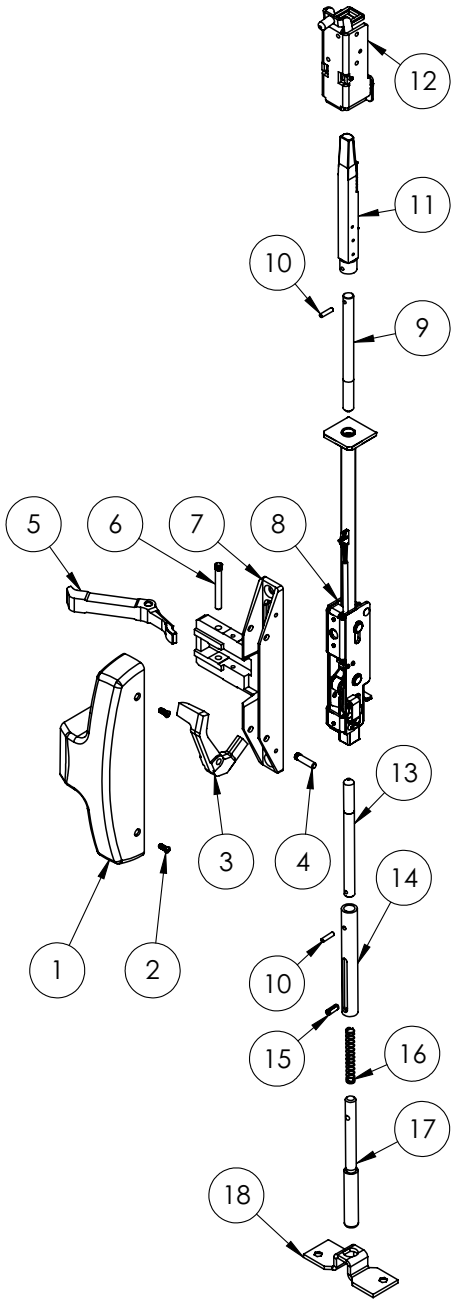
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
53-MD-(All Functions) MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0888	Bottom Plate	1	Yes
		68-3676	Screw Pack*	1	Yes
		652	Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



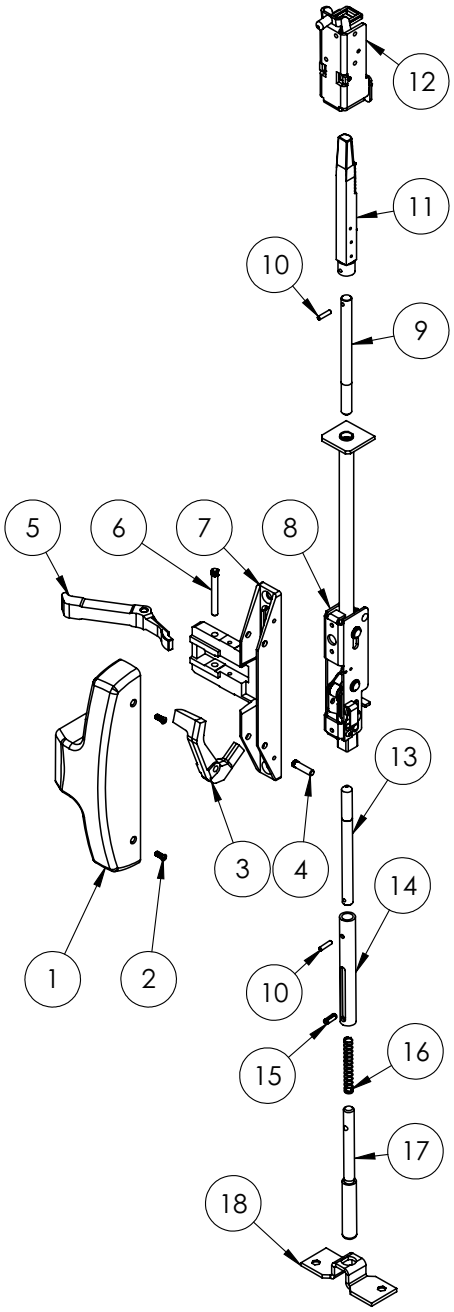
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
12-53-MD-(All Functions) 12-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12-53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0888	Bottom Plate	1	Yes
		68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height

A8231 12/17

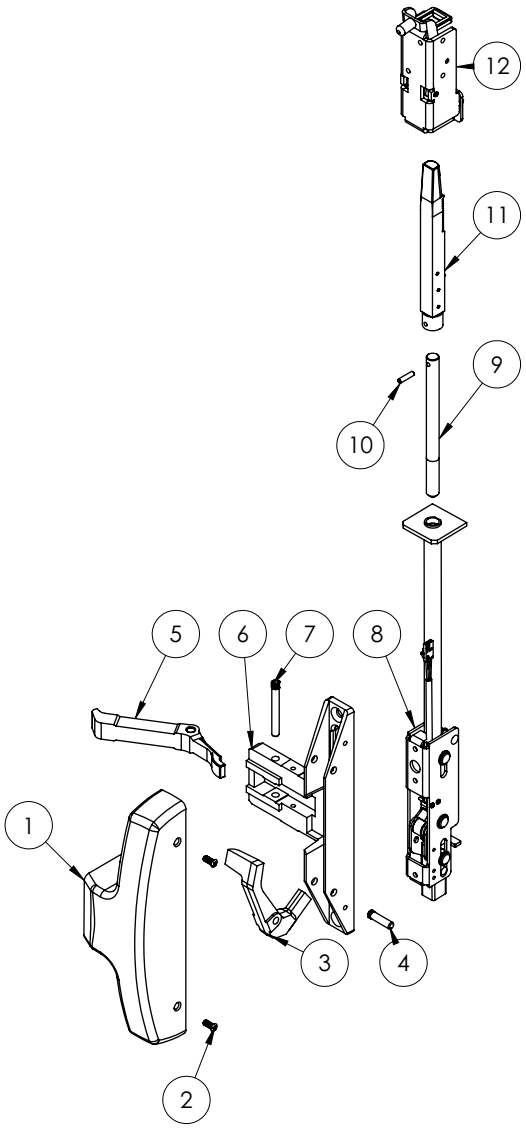
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-MD-(All Functions) NB-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

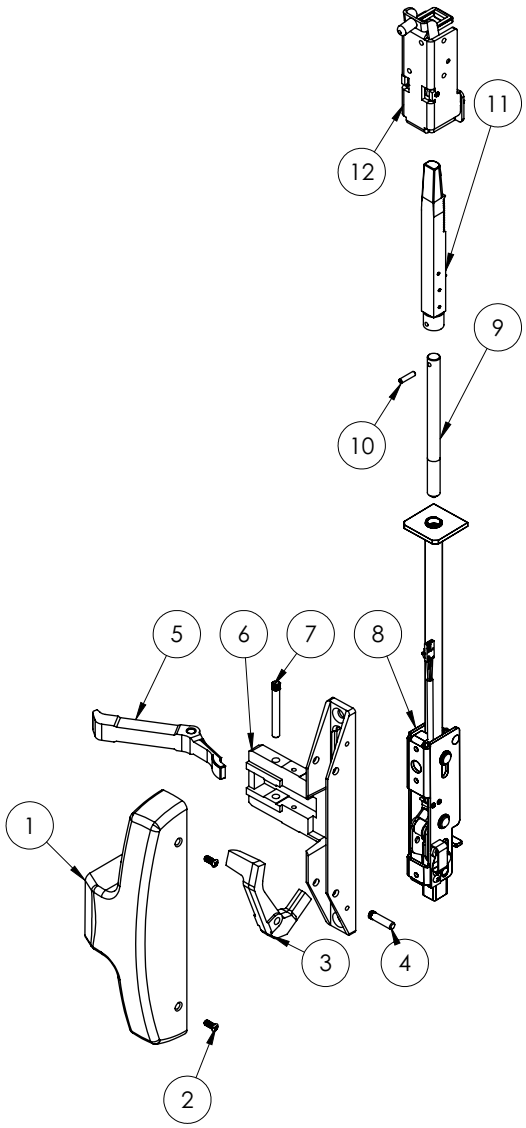
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-NB-MD-(All Functions) 12-NB-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

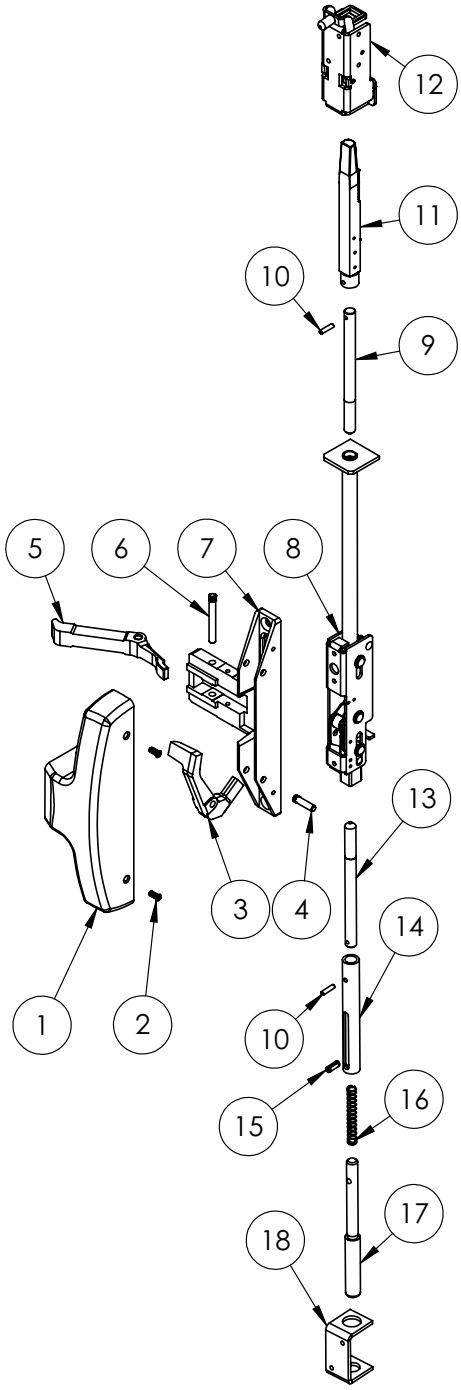
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
53-AD-(All Functions) AD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
		68-3854	53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0037	Bottom Case	1	Yes
		68-3676	Screw Pack*	1	Yes
		640	Aluminum Door Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

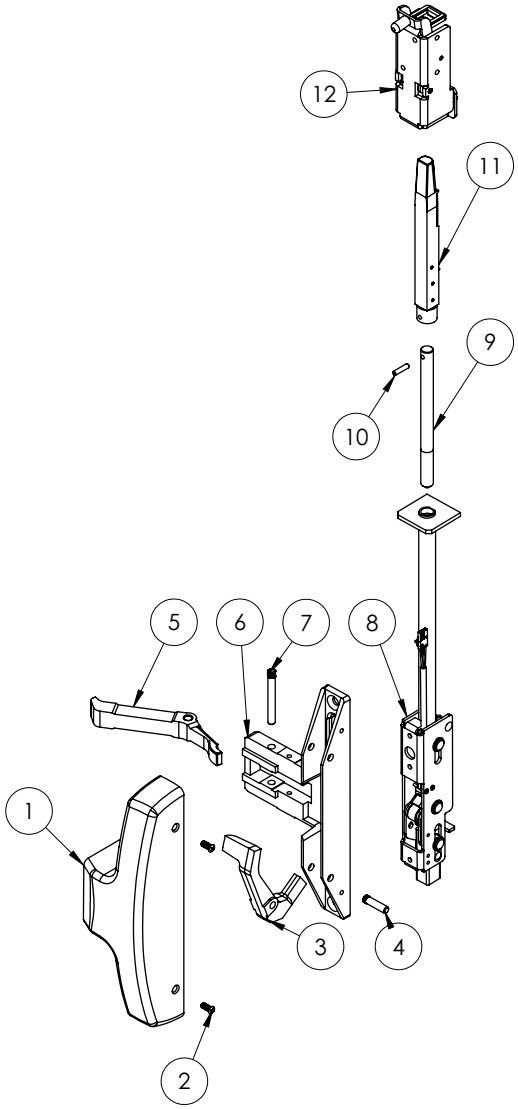
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
53-NB-AD-(All Functions) NB-AD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		639	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

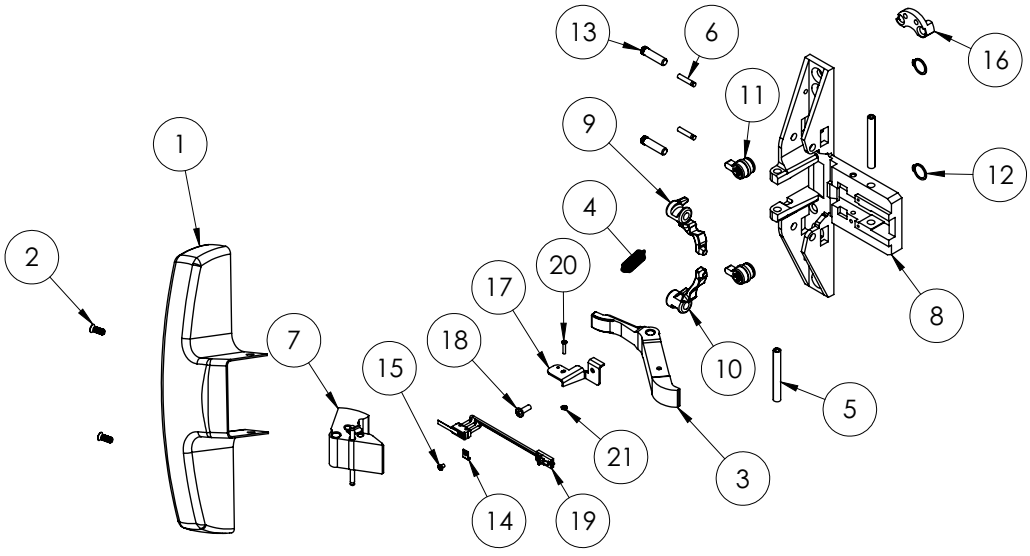
(12/53-)8504 (12/53-)8506 (12/53-)8510
(12/53-)8513 (12/53-)8515 (12/53-)8540
(12/53-)8543 (12/53-)8544 (12/53-)8546
(12/53-)8573 (12/53-)8574

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-) All functions	68-5880	LHRB/RHRB	Yes
(12-) 53- All functions	68-7411	LHRB/RHRB	Yes

Item	Assy. No.	Part No.	Description	Qty	Sellable
1	N/A	68-0495	Cover[1]	1	Yes
2		68-3905	Cover Screw Pack[1]	1	Yes
3		68-1137	Lift Arm	1	Yes
4		98-0028	Latchbolt Spring	1	Yes
5		01-4512	Spirol Pin	2	Yes
6		01-0008	Groove Pin	2	No
7		68-7420	Latchbolt Assembly (53-)	1	Yes
		68-6021	Latchbolt Assembly (Std)	1	Yes
8	68-6082	68-1624	8500 Chassis	1	Yes
9		68-1625	Lift Lever (RHRB)	1	
10		68-1626	Lift Lever (LHRB)	1	
11		94-0088	Cylinder Hub	2	
12		01-0005	Retaining Ring, Truarc 5100-43	2	
13		68-0479	Lift Lever Pivot Pin	2	
14	N/A	52-0310	Cable Clamp (53-)	1	Yes
15		01-1482	Cr-Phms (#2-56 X 1/8") (53-)	1	Yes
16		13-0458	Cylinder Retainer Pack (04 & 044 Functions Only)	1	Yes
17		68-1686	Switch Bracket (53-)	1	Yes
18		01-1220	#6-32 X 3/8" Length Ph Pn Hd Machine Screw (53-)	1	Yes
19		52-4545	Switch Assembly (53-)	1	Yes
20		01-9446	Machine Screw (#1-72 X 11/32" Ph Fl Hd) (53-)	1	Yes
21		01-0909	Hex Machine Screw Nut (53-)	1	Yes
Not Shown		68-2512	Screw Pack	1	Yes
		657	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

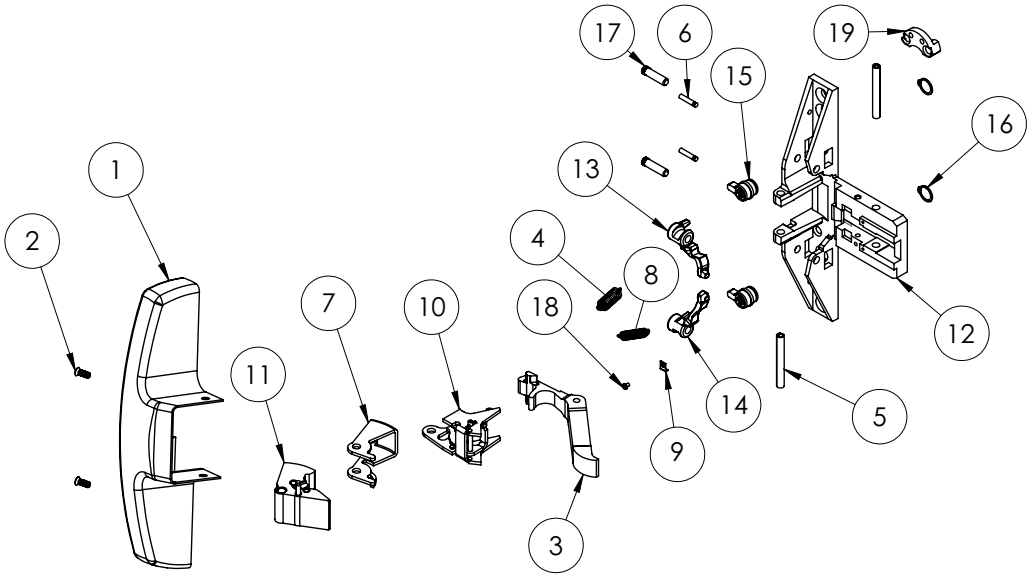
(12-/GL-/59-)8504 (12-/GL-/59-)8506 (12-/GL-/59-)8510
(12-/GL-/59-)8513 (12-/GL-/59-)8515 (12-/GL-/59-)8540
(12-/GL-/59-)8543 (12-/GL-/59-)8544 (12-/GL-/59-)8546
(12-/GL-/59-)8573 (12-/GL-/59-)8574

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-)GL- All functions	68-5881	LHRB/RHRB	YES
(12-)59- All functions	68-5882	LHRB/RHRB	YES

Item	Assy. No.	Part No.	Description	Qty	Sellable
1	N/A	68-1020	Cover[1]	1	Yes
2		—	Screw Pack[1]	1	Yes
3		68-1353	Lift Arm (Guarded)	1	Yes
4		98-0028	Latchbolt Spring	1	Yes
5		01-4512	Spirol Pin	2	Yes
6		01-0008	Groove Pin	2	No
7		68-1352	Guide	1	Yes
8		68-1394	Extension Spring	1	Yes
9		52-0310	Cable Clamp (59-)	1	Yes
10		68-5949	Guard Bracket & Switch Assembly (59-)	1	No
		68-5947	8500 Guard Bracket Assembly (Gl-)	1	No
11		68-4415	Guarded Latchbolt	1	Yes
12	68-6082	68-1624	8500 Chassis	1	Yes
13		68-1625	Lift Lever (RhRb)	1	
14		68-1626	Lift Lever (LhRb)	1	
15		94-0088	Cylinder Hub	2	
16		01-0005	Retaining Ring	2	
17		68-0479	Lift Lever Pivot Pin	2	
18	N/A	01-1482	Cr-Phms (#2-56 X 1/8") (59-)	1	Yes
19		13-0458	Cylinder Retainer Pack (04 & 044 Functions Only)	1	Yes
Not Shown		68-2512	Screw Pack	1	Yes
		657	Strike Pack	1	Yes

1. Indicates finish required



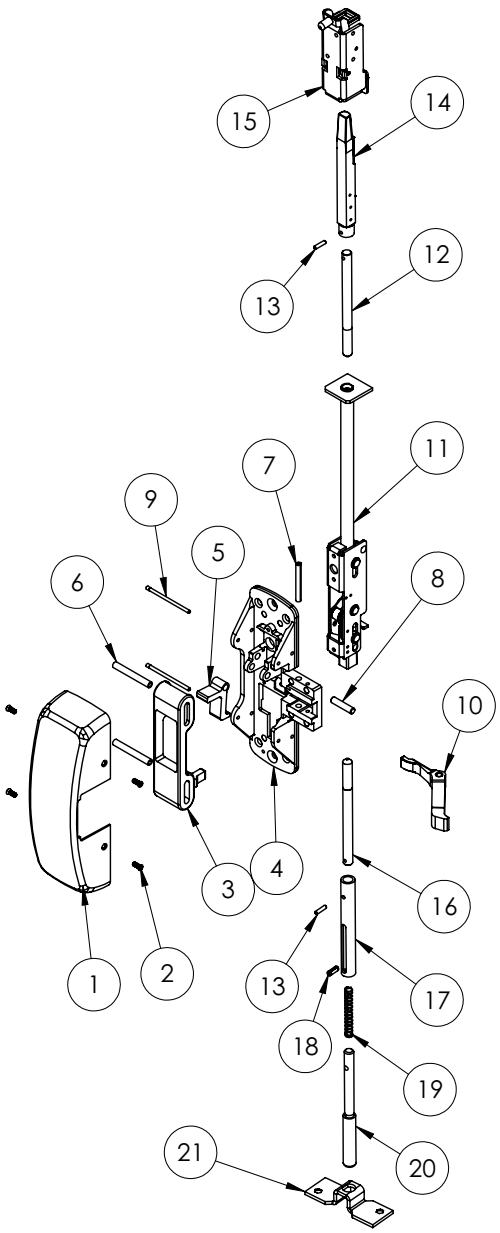
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-MD- 59-MD- MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack (W)*	1	Yes
		652	Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

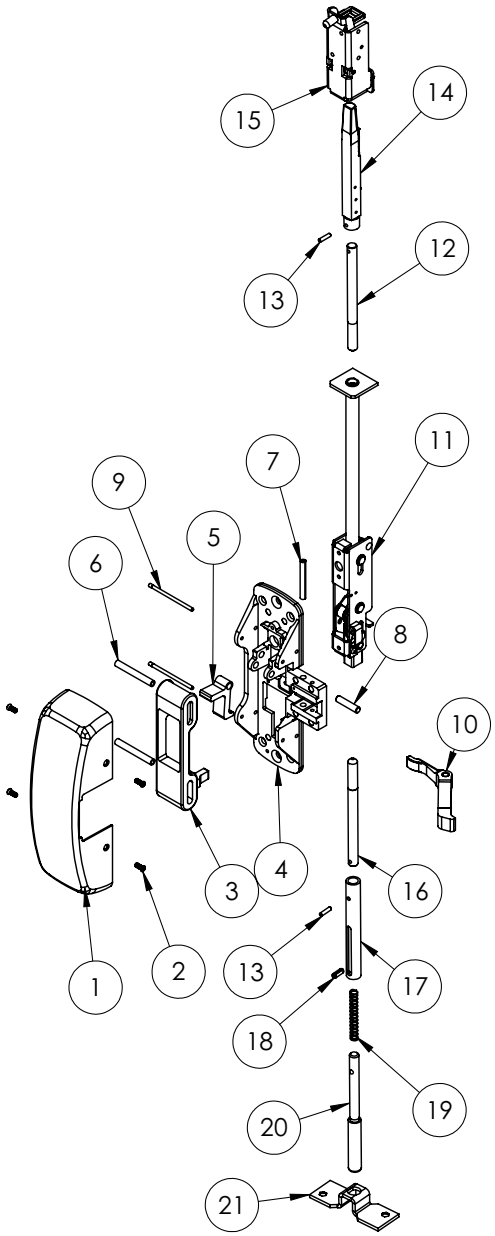
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-MD- 12-59-MD- 12-MD- (All Functions	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12- 53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack		Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-



A8231 12/17

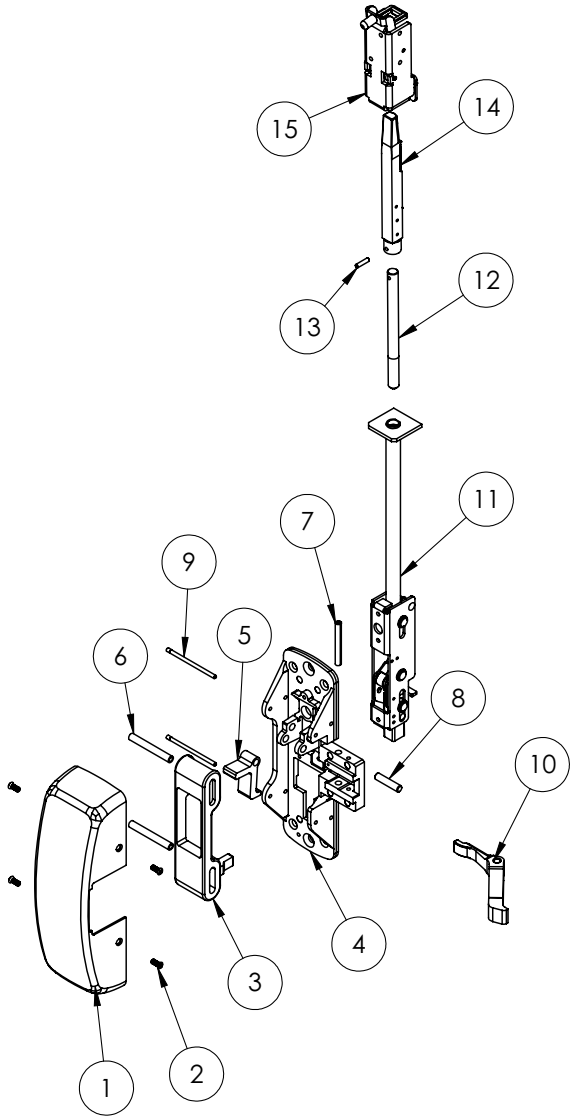
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-MD- 59-NB-MD- NB-MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

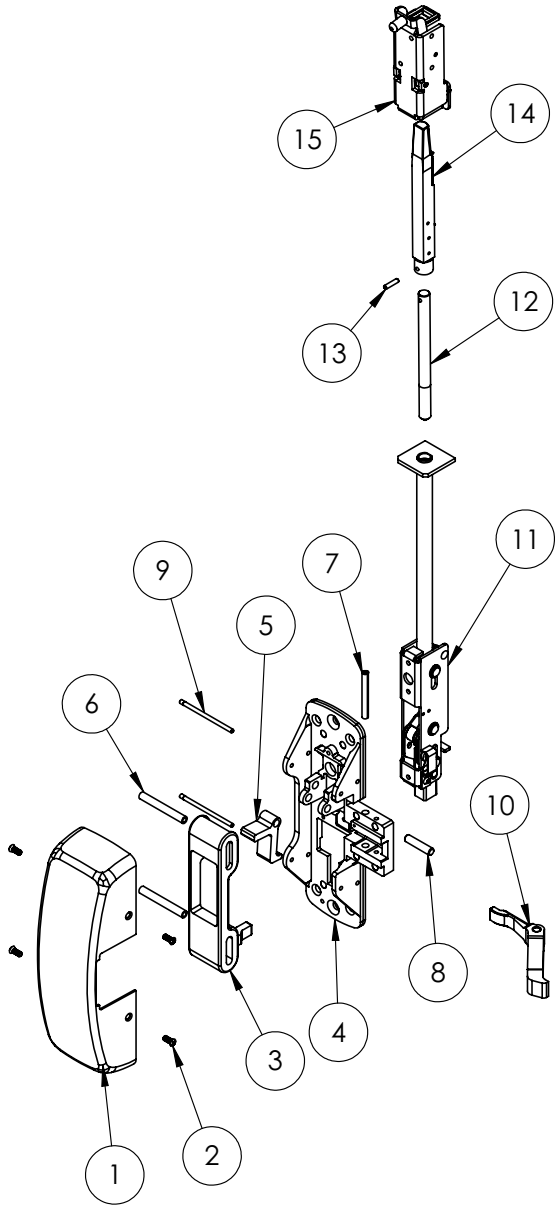
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-NB-MD- 12-59-NB-MD- 12-NB-MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		
11	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12- 53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
		68-5375	Top Case Assembly 1/4" Cladded		Yes
		68-5376	Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-



A8231 12/17

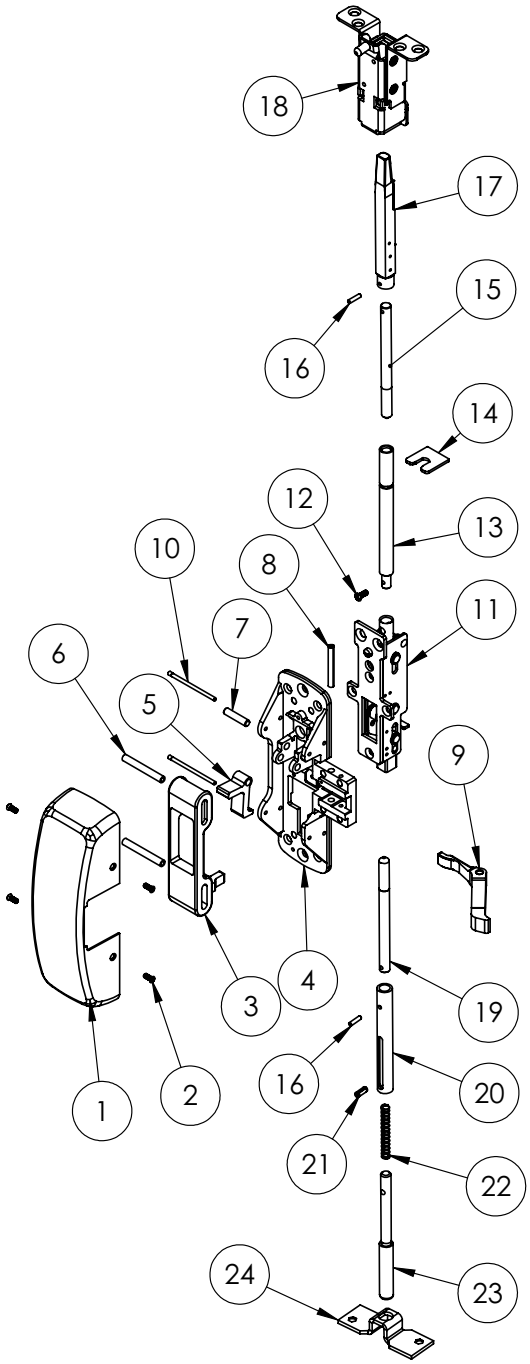
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-WD- 59-WD- WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	Inner Chassis Assembly	1	Yes
	68-3859		53- Inner Chassis Assembly[3]	1	Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	2	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	691B	660B	Bottom Rod[1,2]	1	Yes
20		94-0039	Bolt Sleeve	1	Yes
21		01-4389	Roll Pin	1	Yes
22		97-0454	Spring (Bottom Bolt)	1	Yes
23		94-0038	Bottom Bolt	1	Yes
24	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		652	Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-
4. Only when used w/ Aux Control



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

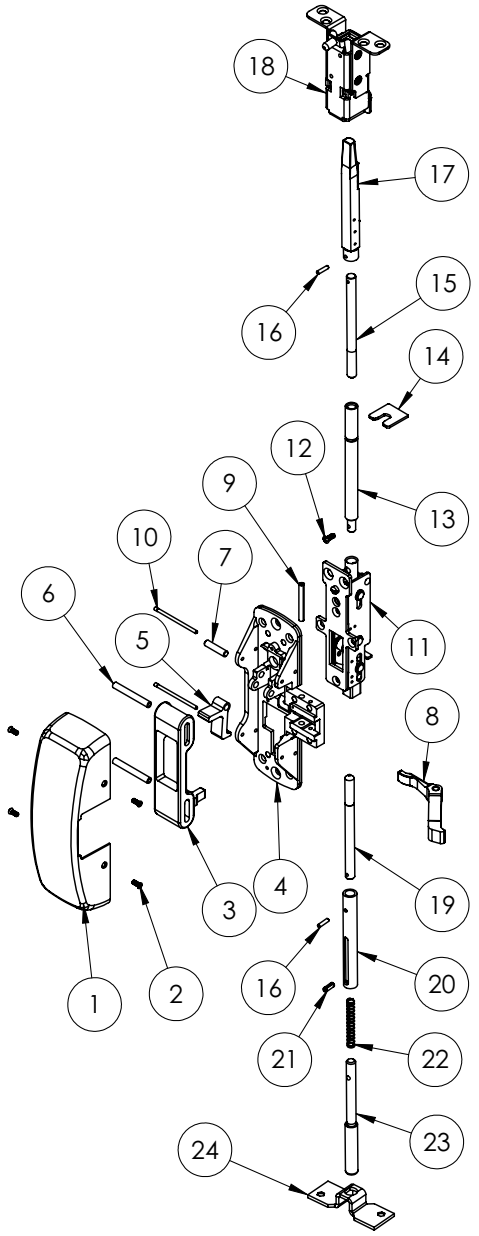
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

12-53-WD- 8606 8610 8613 8615
12-59-WD- 8640 8643 8646 8673
12-WD- 8674

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-WD- 12-59-WD- 12-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
9		01-4512	Spirol Pin	1	Yes
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	12-Inner Chassis Assembly	1	Yes
	68-3859		12-53- Inner Chassis Assembly[3]	1	Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	2	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and BracketAssembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	691B	660B	Bottom Rod[1,2]	1	Yes
20		94-0039	Bolt Sleeve	1	Yes
21		01-4389	Roll Pin	1	Yes
22		97-0454	Spring (Bottom Bolt)	1	Yes
23		94-0038	Bottom Bolt	1	Yes
24	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-
4. Only when used w/ Aux Control

A8231 12/17

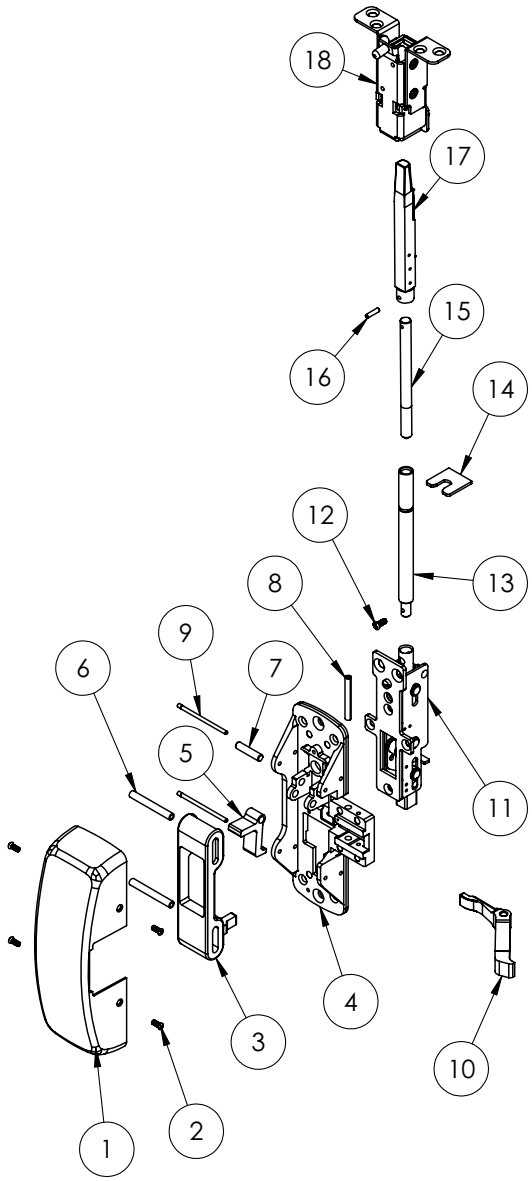
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-WD- 59-NB-WD NB-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
9		68-0012	Roller (Main Slide)	1	Yes
11	68-3580	N/A	Inner Chassis Assembly	1	Yes
	68-3859		53- Inner Chassis Assembly[3]		Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	1	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-
4. Only when used w/ Aux Control



A8231 12/17

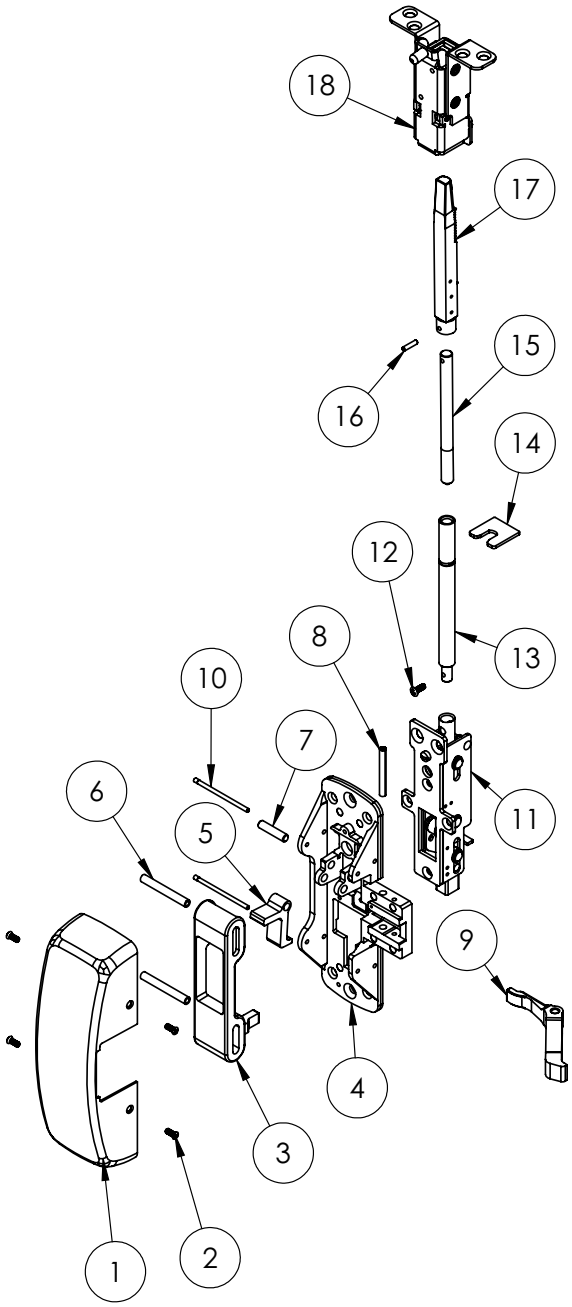
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
12-53-NB-WD- 12-59-NB-WD- 12-NB-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T (4)	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0112	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	12-Inner Chassis Assembly	1	Yes
	68-3859		12-53- Inner Chassis Assembly[3]		Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	1	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-
4. Only when used w/ Aux Control



A8231 12/17

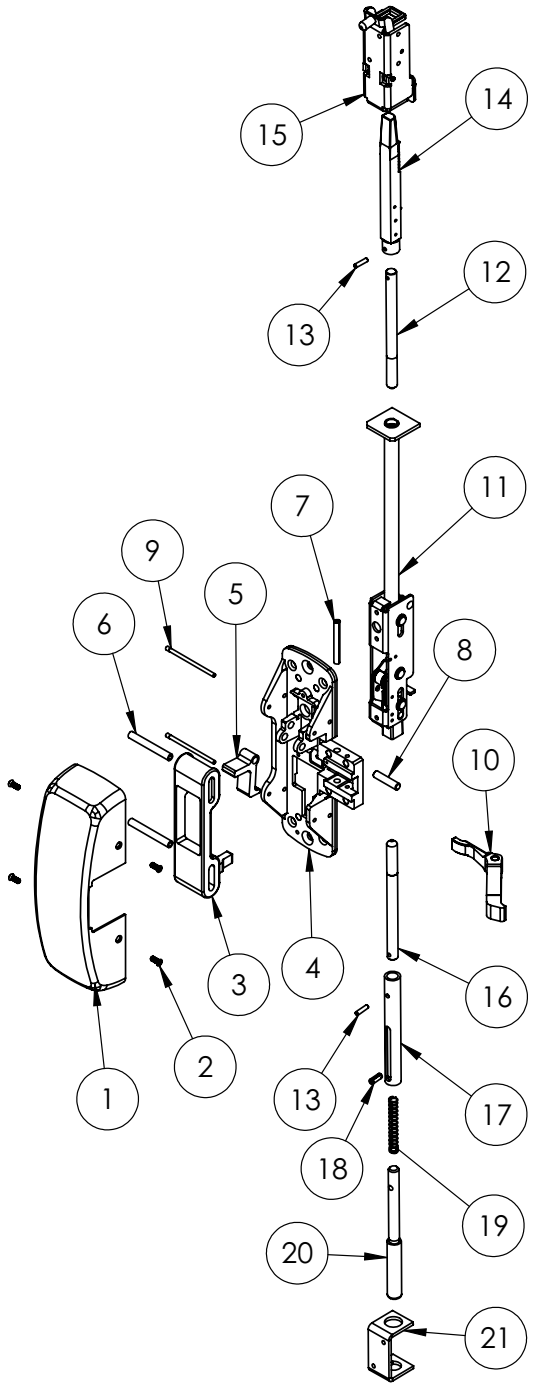
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-AD- 59-AD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0037	Bottom Case	1	Yes
		68-4389	Screw Pack (W)*	1	Yes
		640	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

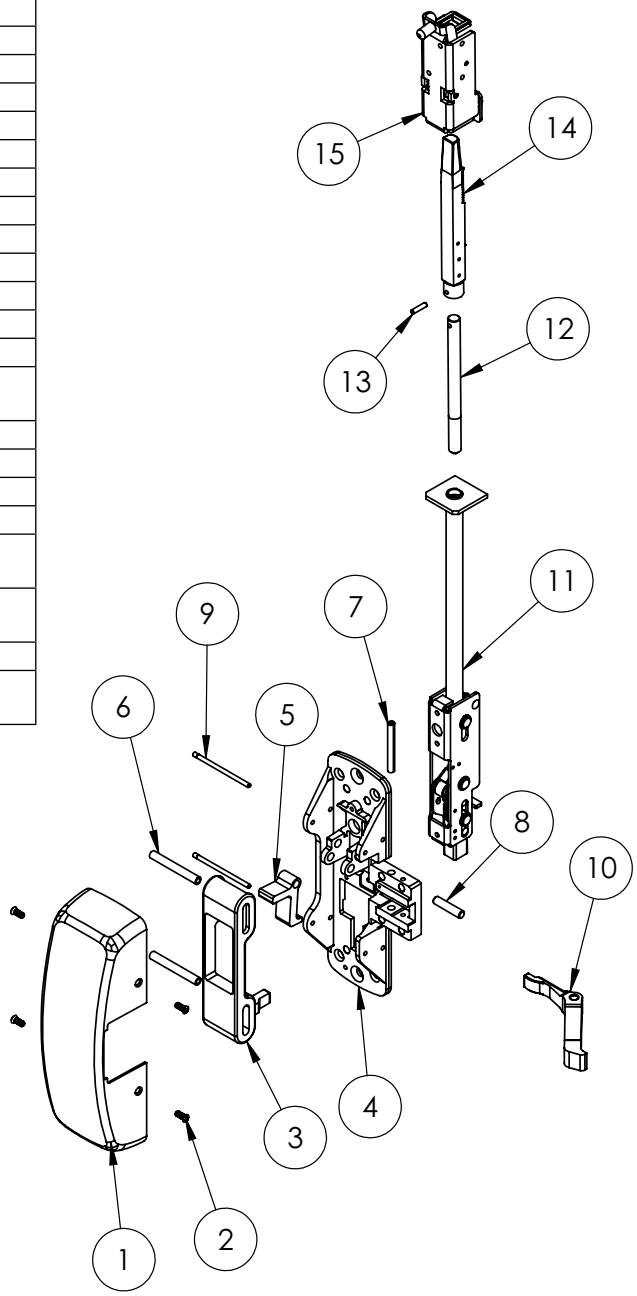
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
53-NB-AD- 59-NB-AD- AD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0241	Lift Arm	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		639	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



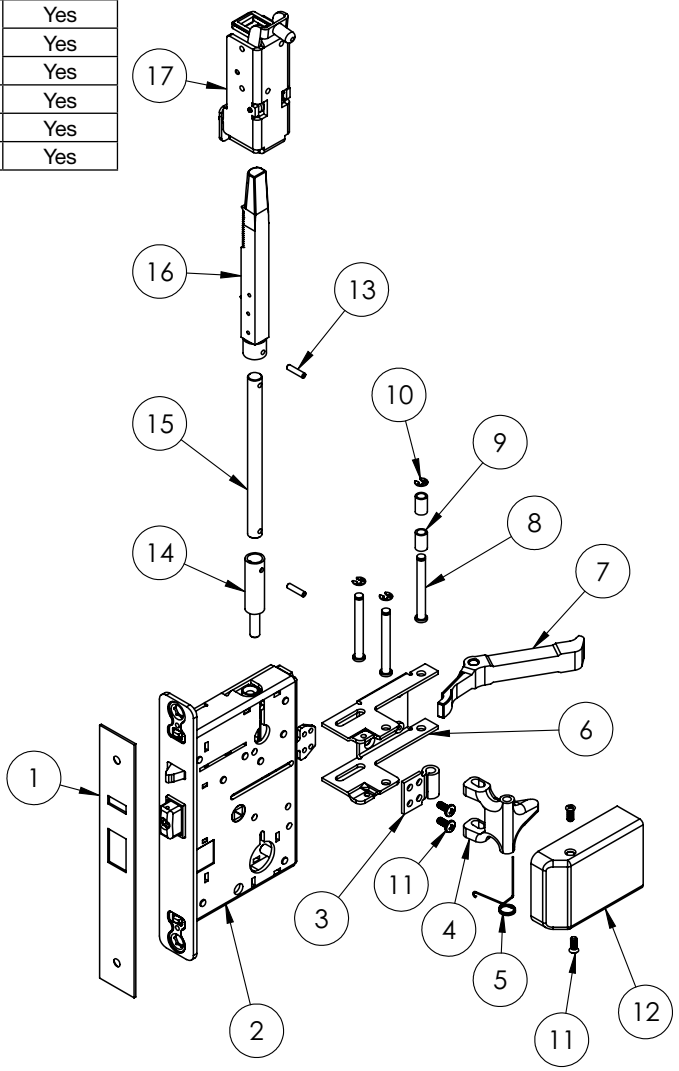
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-1186	Active Outside Front[1]	1	Yes
2	68-4239	N/A	Active Mortise Case	1	Yes
3	68-4264	68-1327	Link Connect (Pull Lever)	1	Yes
4		68-1309	Pull Lever Low Profile	1	Yes
5		68-1332	Torsion Spring (Pull Lever)	1	Yes
6		68-1313	Pivot Pin	3	Yes
7		68-0241	Lift Arm	1	Yes
8		68-1310	Pivot Bracket	1	Yes
9		01-4509	Retaining Ring	3	Yes
10		68-1311	Lift Arm Spacer	2	Yes
11	N/A	68-4373	Screw Pack (LP)	1	Yes
12		68-1317	Chassis Cover (LP)*	1	Yes
13	692L	01-0696	Coiled Pin	2	Yes
14		68-1339	Connecting Tube	1	Yes
15		661L	Top Rod (LP)	1	Yes
16		68-4840	Latch Bolt Assembly	1	Yes
17	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Panel		Yes
	68-5376		Top Case Assembly 1/2" Panel		Yes
	N/A	68-4389	Screw Pack	1	Yes
		650	Strike Pack	1	Yes
		77-0883	A.S.A. Strike (Curved Lip)*[2]	1	Yes

*Specify Finish
1. Only available in 32D finish
2. LS function only



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

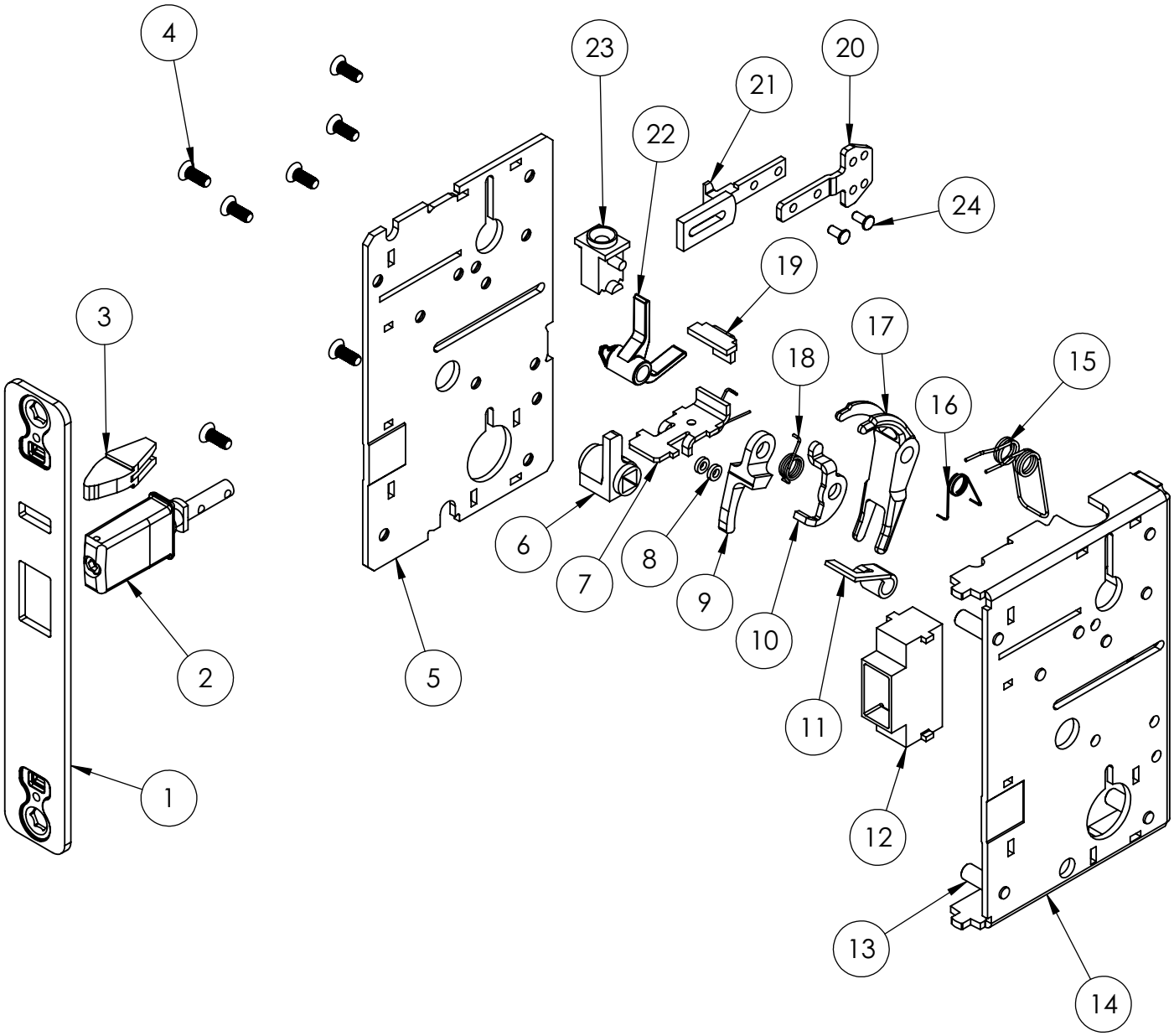
Item	Part No.	Description	Qty	Sellable
1	68-1188	Active Inside Front	1	No
2	68-1167	Active Latchbolt	1	Yes
3	68-1166	Activation Bolt	1	Yes
4	01-4402	#8-32x7/16" Flat PH U/C MS	7	Yes
5	68-1338	Mortise Cap	1	No
6	68-1476	Outside Hub (LP)	1	Yes
7	68-1291	Slide	1	No
8	68-1330	Bushing (LP)	2	Yes
9	68-1168	Active Case Pivot	1	Yes
10	68-1172	Retractor	1	Yes
11	68-1293	Fire Stop	1	Yes
12	68-1220	Active Bolt Guide	1	Yes
13	82-0294	Post (Screw and Case)	8	No
14	68-1337	Mortise Case	1	No
15	68-1253	Spring (Top Mount)	1	Yes
16	68-1265	Spring (Active Lever)	1	Yes
17	68-1333	Active Lever	1	Yes
18	68-1198	Torsion Spring (Retractor)	1	Yes
19	68-1246	Top Pusher Guide	1	Yes
20	68-1328	Link Latchbolt Tail	1	No
21	68-1334	Latchbolt Extension/Slide	1	No
22	68-1292	Upper Guard	1	Yes
23	68-1336	Top Mount	1	Yes
24	01-0424	Rivet	2	No

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

12-LP **8606** **8610** **8613** **8615**
LP **8640** **8643** **8646** **8673**
12-LS **8674**
LS

SARGENT®
ASSA ABLOY



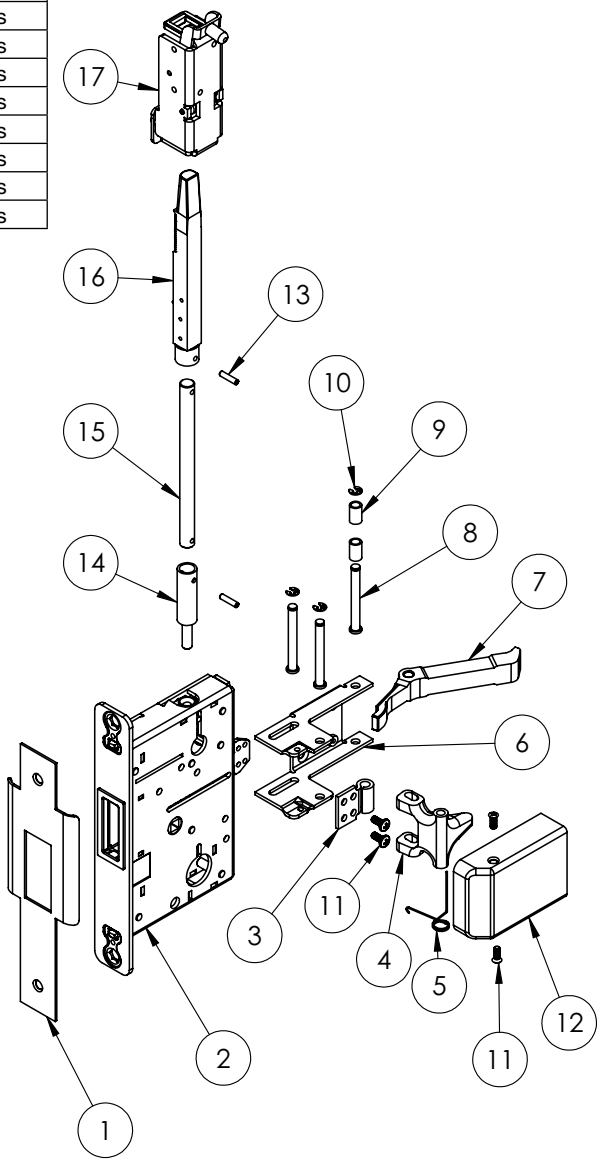
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-1183	Inactive Outside Front[1]	1	Yes
2	68-4238	N/A	Inactive Mortise Case	1	Yes
3	68-4264	68-1327	Link Connect (Pull Lever)	1	Yes
4		68-1309	Pull Lever Low Profile	1	Yes
5		68-1332	Torsion Spring (Pull Lever)	1	Yes
6		68-1313	Pivot Pin	3	Yes
7		68-0241	Lift Arm	1	Yes
8		68-1310	Pivot Bracket	1	Yes
9		01-4509	Retaining Ring	3	Yes
10		68-1311	Lift Arm Spacer	2	Yes
11	N/A	68-1317	Chassis Cover (LP)*	1	Yes
12		68-4373	Screw Pack (LP)	1	Yes
13	692L	01-0696	Coiled Pin	2	Yes
14		68-1339	Connecting Tube	1	Yes
15		661L	Top Rod (LP)	1	Yes
16		68-4840	Latch Bolt Assembly	1	Yes
17	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Panel		Yes
	68-5376		Top Case Assembly 1/2" Panel		Yes
	N/A	68-4389	Screw Pack	1	Yes
		650	Strike Pack	1	Yes

*Specify Finish
1. Only available in 32D finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

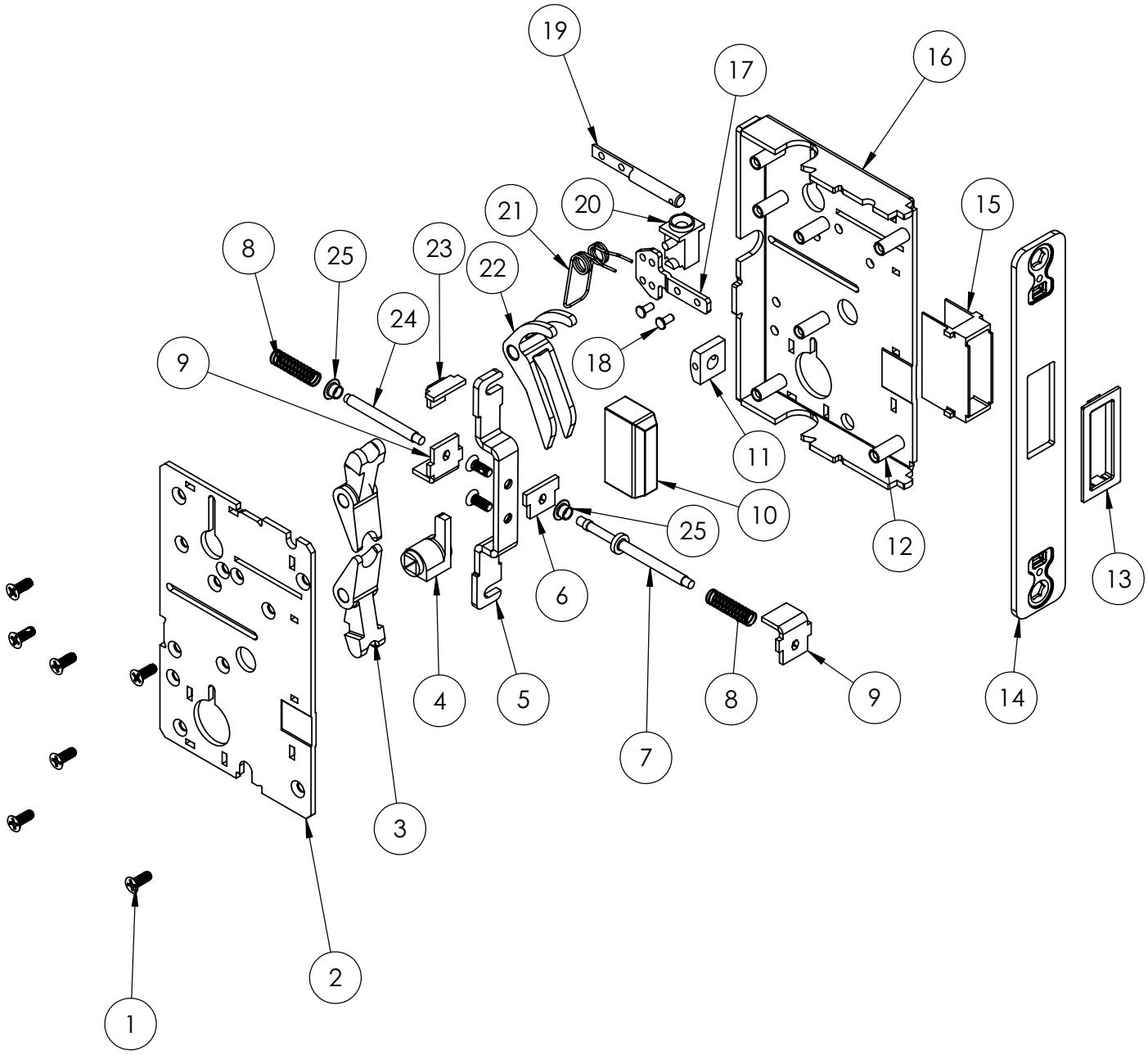
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty	Sellable
1	01-4402	#8-32x7/16" Flat PH U/C MS	9	Yes
2	68-1338	Mortise Cap	1	No
3	68-1164	Pusher Lever	2	Yes
4	68-1476	Outside Hub (LP)	1	Yes
5	68-1174	Pusher Slide	1	Yes
6	68-1176	Pusher Rod Guide	1	No
7	68-1177	Pusher Rod	1	No
8	99-0057	GD Bolt Spring	2	Yes
9	68-1491	Rod Guide Stop	2	No
10	68-1163	Pusher Bolt	1	Yes
11	68-1329	Inactive Latchbolt Actuator	1	No
12	82-0294	Post (Screw and Case)	7	No
13	68-1531	Inactive Bolt Guide	1	Yes
14	68-1187	Inactive Inside Front	1	No
15	68-1222	Inactive Bolt Guide	1	Yes
16	68-1337	Mortise Case	1	No
17	68-1328	Link Latchbolt Tail	1	No
18	01-0424	Rivet	2	No
19	68-1335	Inactive Latchbolt Tail	1	No
20	68-1336	Top Mount	1	Yes
21	68-1253	Spring (Top Mount)	1	Yes
22	68-1405	Inactive Lever	1	Yes
23	68-1246	Top Pusher Guide	1	Yes
24	68-1251	Pusher Rod	1	No
25	99-0072	GD Bolt Eyelet	2	Yes

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



A8231 12/17

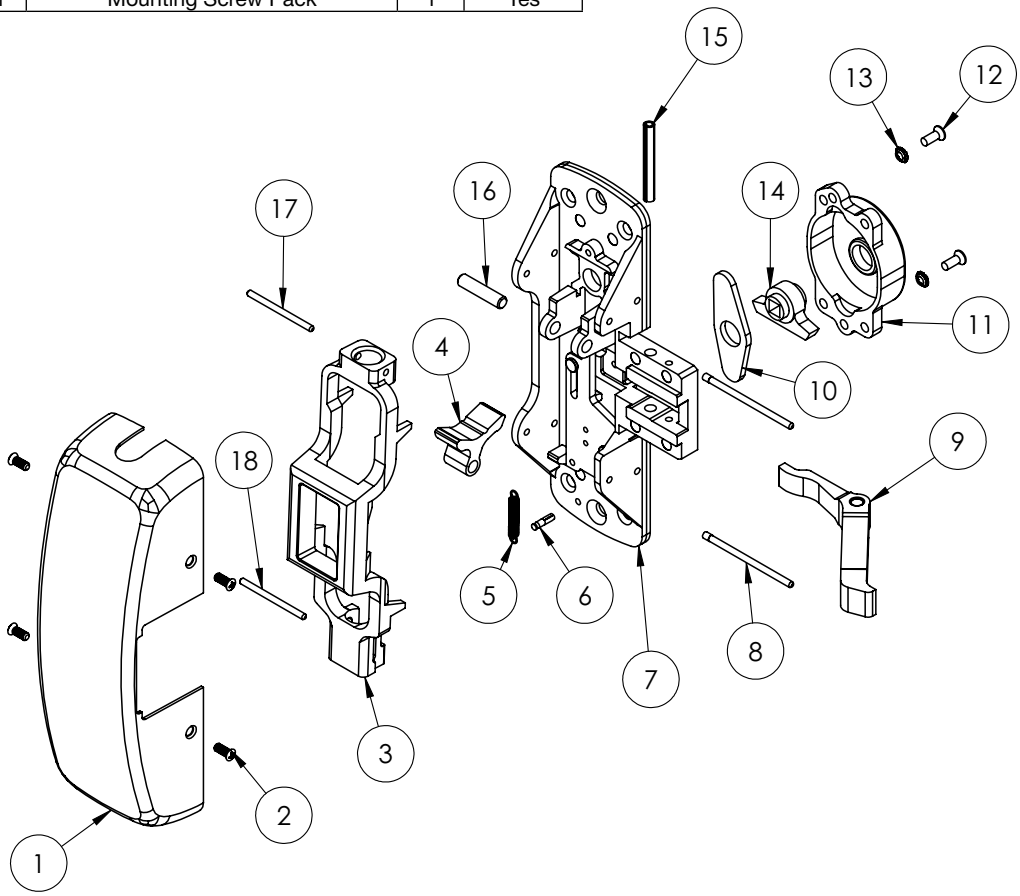
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
06, 13	68-2201 (LHRB)	Chassis Assembly	Yes
	68-2202 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-2201(LHRB) 68-2202(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
8		68-0323	Chassis Pin	2	Yes
9		68-0241	Lift Arm	1	Yes
10		97-0043	Knob Hub Retainer	1	Yes
11		68-0367	Knob Hub Cover	2	Yes
12		01-3384	8-32x7/16 PH FH MS	2	Yes
13		01-0930	Countersunk Lock Washer	2	Yes
14		97-0042	Knob Hub	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-0324	Lift Lever Pivot Pin	1	Yes
17	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

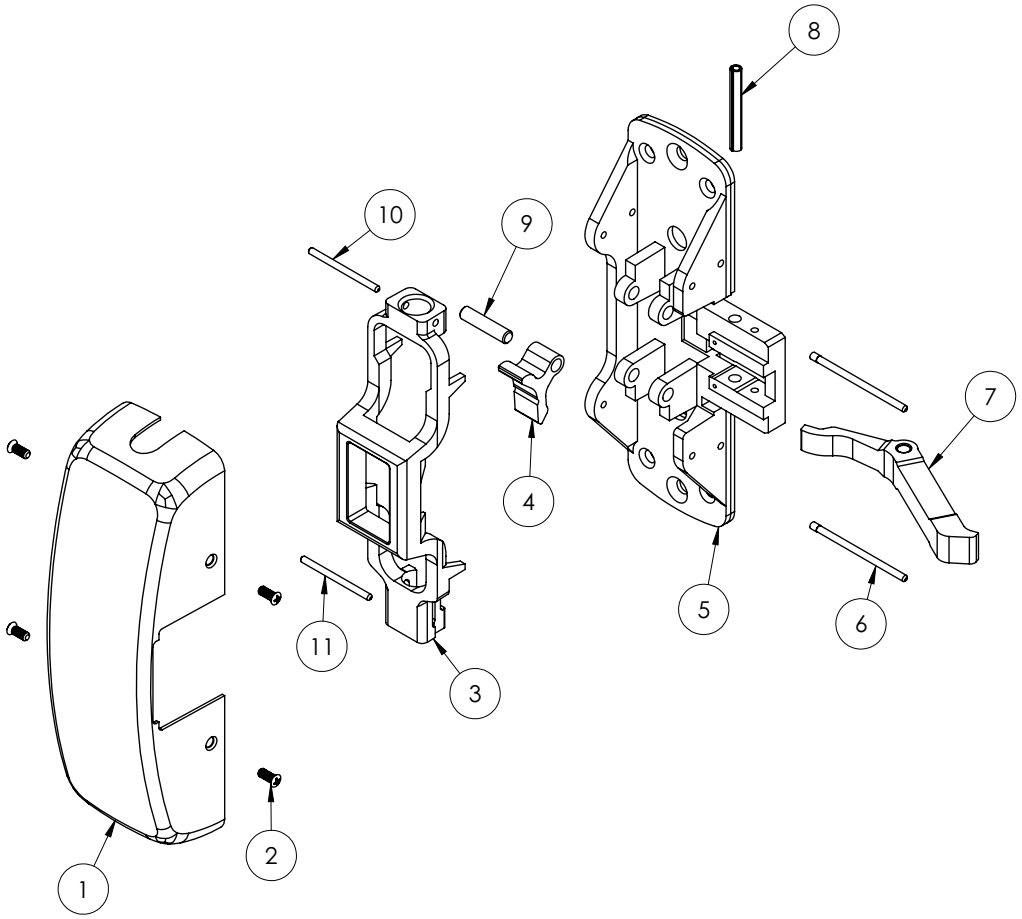
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
10, 40	68-2163 (LHRB)	Chassis Assembly	Yes
	68-2164 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2163(LHRB) 68-2164(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		68-0326	Chassis	1	Yes
6		68-0323	Chassis Pin	2	Yes
7		68-0241	Lift Arm	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0324	Lift Lever Pivot Pin	1	Yes
10	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
11		97-0048	Bottom Rod Adjustment Pin	1	Yes
12		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

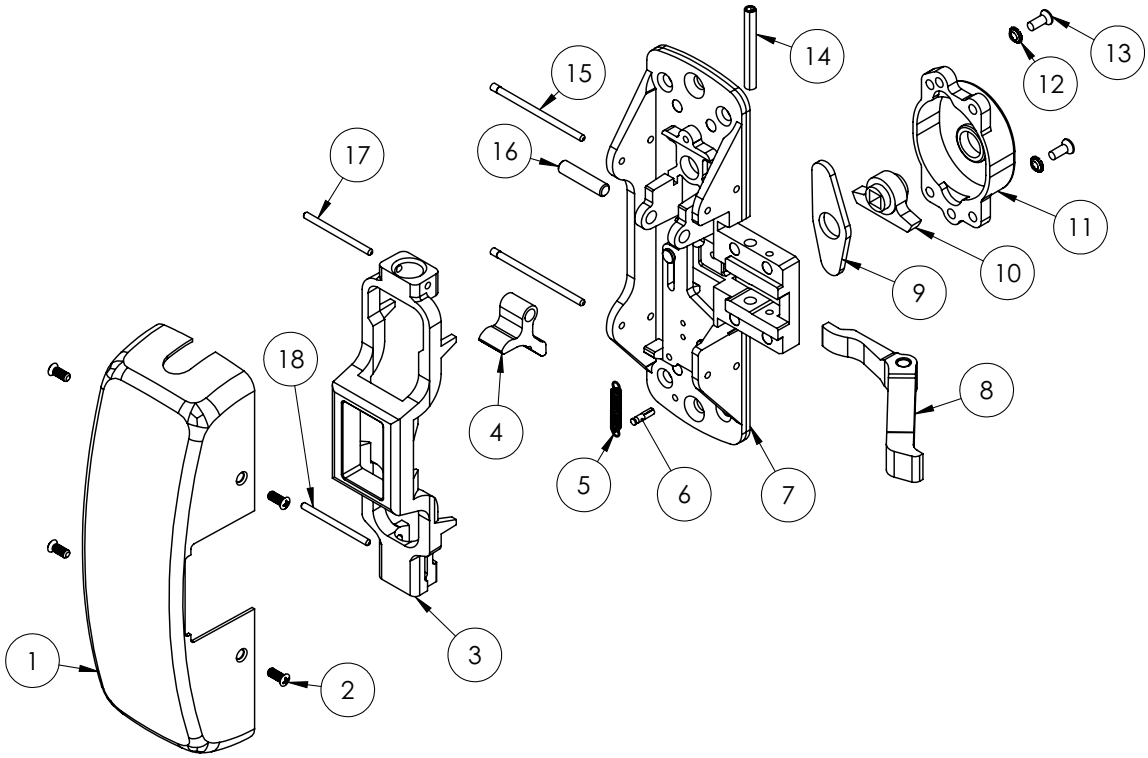
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
15, 43, 46, 73, 74	68-2207 (LHRB)	Chassis Assembly	Yes
	68-2208 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Cover Screw Pack*	1	Yes
3	68-2207(LHRB) 68-2208(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
8		68-1137	Lift Arm	1	Yes
9		97-0043	Knob Hub Retainer	1	Yes
10		97-0042	Knob Hub	1	Yes
11		68-0367	Knob Hub Cover	2	Yes
12		01-0930	Countersunk Lock Washer	2	Yes
13		01-3384	8-32x7/16 PH FH MS	2	Yes
14		01-4512	Spirol Pin	1	Yes
15		68-0323	Chassis Pin	2	Yes
16		68-0324	Lift Lever Pivot Pin	1	Yes
17	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

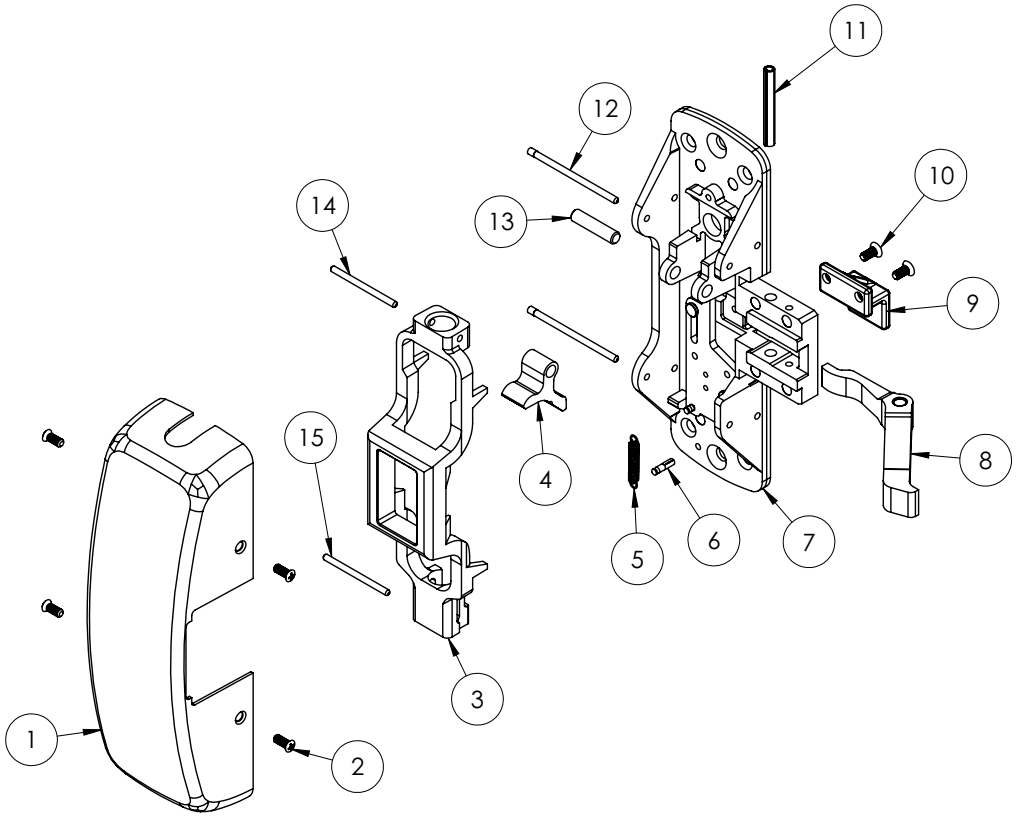
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
28	68-2210 (LHRB)	Chassis Assembly	Yes
	68-2211 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2210(LHRB) 68-2211(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2415	Chassis and Slide Assembly, LHRB	1	No
		68-2416	Chassis and Slide Assembly, RHRB		No
8		68-0241	Lift Arm	1	Yes
9		97-0089	Thumb Piece Lever	1	Yes
10		01-1146	8-32x3/8 PH FH U'CUT Screw	2	Yes
11		01-4512	Spirol Pin	1	Yes
12		68-0323	Chassis Pin	2	Yes
13		68-0324	Lift Lever Pivot Pin	1	Yes
14	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
15		97-0048	Bottom Rod Adjustment Pin	1	Yes
16		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

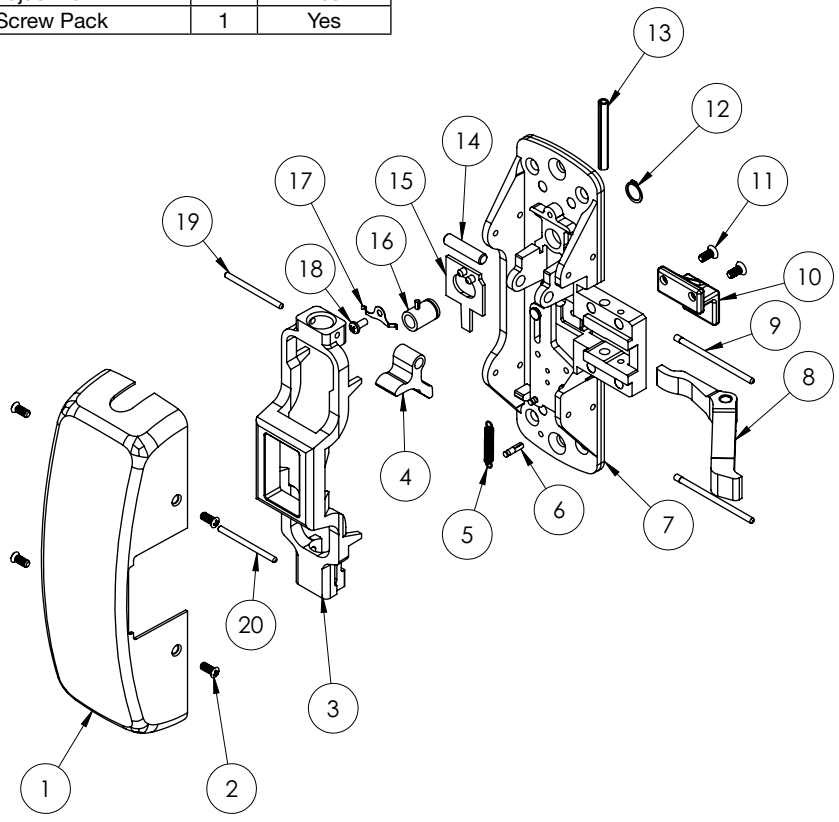
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
62, 63	68-2204 (LHRB)	Chassis Assembly	Yes
	68-2205 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2204(LHRB) 68-2205(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2415	Chassis and Slide Assembly, LHRB	1	No
		68-2416	Chassis and Slide Assembly, RHRB		No
8		68-0241	Lift Arm	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		97-0089	Thumb Piece Lever	1	Yes
11		01-1146	8-32x3/8 PH FH U'CUT Screw	2	Yes
12		01-0005	Retaining Ring	1	Yes
13		01-4512	Spirol Pin	1	Yes
14		68-0324	Lift Lever Pivot Pin	1	Yes
15		68-2198	Locking Slide Assembly, LHRB	1	Yes
		68-2199	Locking Slide Assembly, RHRB		Yes
16		97-2048	Cylinder Hub and Pin Assembly	1	Yes
17		68-0368	Locking Slide Spring, LHRB	1	Yes
		97-0006	Locking Slide Spring, RHRB		Yes
18		01-1190	6-32x5/16 PH PNHD Self Tap	1	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

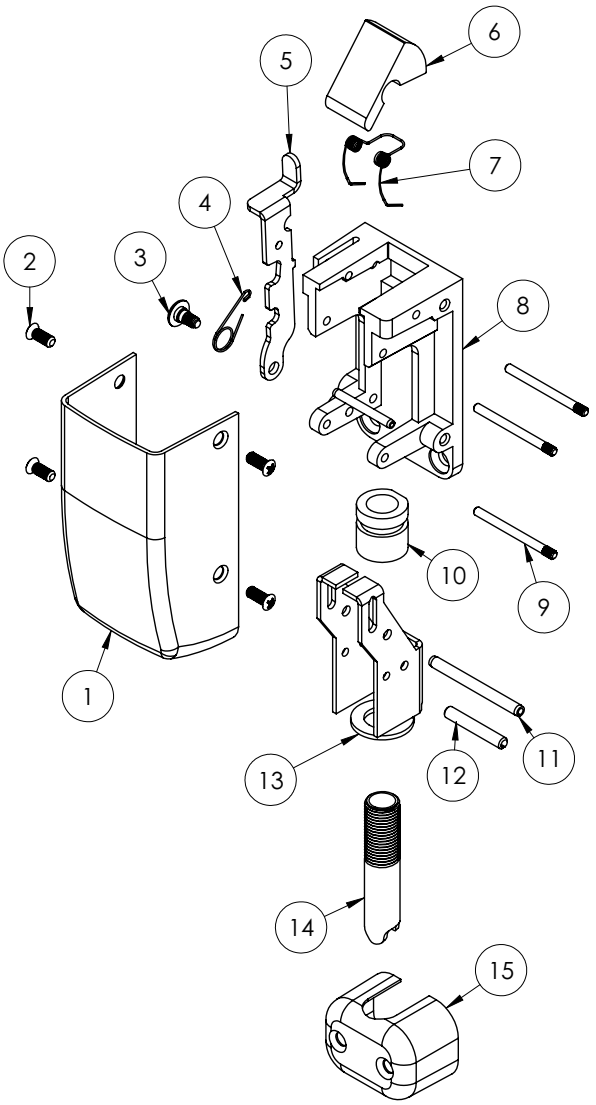
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	97-2434 Manufactured Before 11/11/2002	Top Case Assembly	Yes
	68-4557 Manufactured After 11/11/2002		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2434	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		97-0296	Latch Bolt	1	Yes
7		97-0300	L.B. Spring	1	Yes
8		97-0299	Chassis	1	Yes
9		97-0294	Pivot Pin	3	Yes
11		01-0461	Spirol Pin	1	Yes
12		01-0002	Roll Pin	1	Yes
3	68-4557	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		97-0296	Latch Bolt	1	Yes
7		97-0300	L.B. Spring	1	Yes
8		97-0299	Chassis	1	Yes
9		97-0294	Pivot Pin	1	Yes
10		68-1455	Top Rod Adjuster	1	Yes
11		01-0461	Spirol Pin	1	Yes
12		01-0002	Roll Pin	1	Yes
13		97-0298	Top Slide	1	Yes
14	N/A	670T	Top Rod	1	Yes
15		97-0020	Rod Guide*	1	Yes
16		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

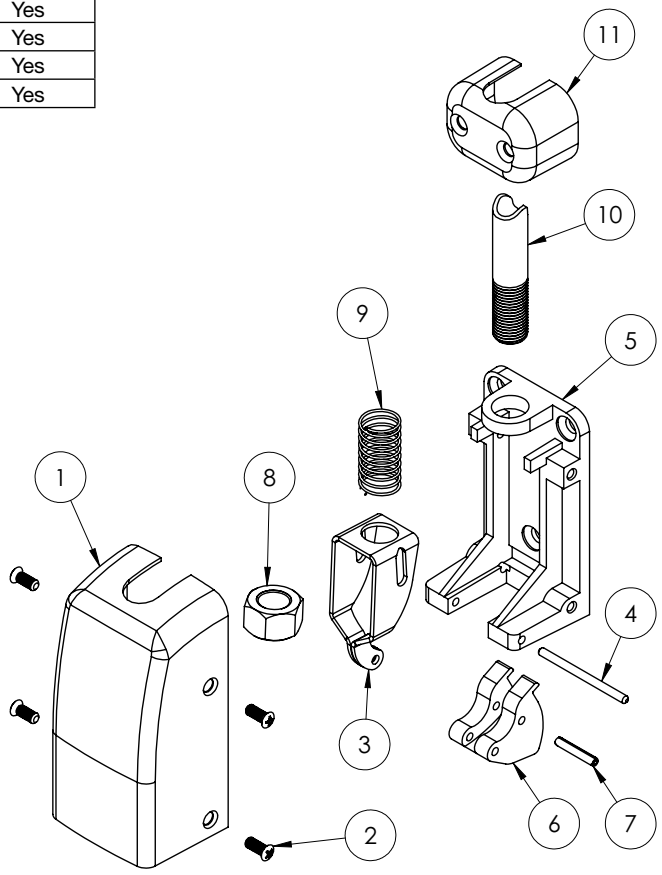
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2038 (Manufactured Before 11/11/2002)	Bottom Case Assembly	Yes
	68-4549 (Manufactured After 11/11/2002)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Bottom Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2038	97-0035	Retractor	1	Yes
4		97-0084	Adjustment Pin, Bottom Rod	1	Yes
5		97-0025	Bottom Chassis	1	Yes
6		97-0053	Bottom Latch Bolt	1	Yes
7		01-0697	Spirol Pin	1	Yes
3	68-4549	97-0035	Retractor	1	Yes
4		97-0084	Adjustment Pin, Bottom Rod	1	Yes
5		97-0025	Bottom Chassis	1	Yes
6		97-0053	Bottom Latch Bolt	1	Yes
7		01-0697	Spirol Pin	1	Yes
8		97-0572	Rod Adjustment Nut	1	Yes
9	N/A	97-0101	Spring, Compression	1	Yes
10		670B	Bottom Rod	1	Yes
11		97-0020	Rod Guide*	1	Yes
12		624	Bottom Strike Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

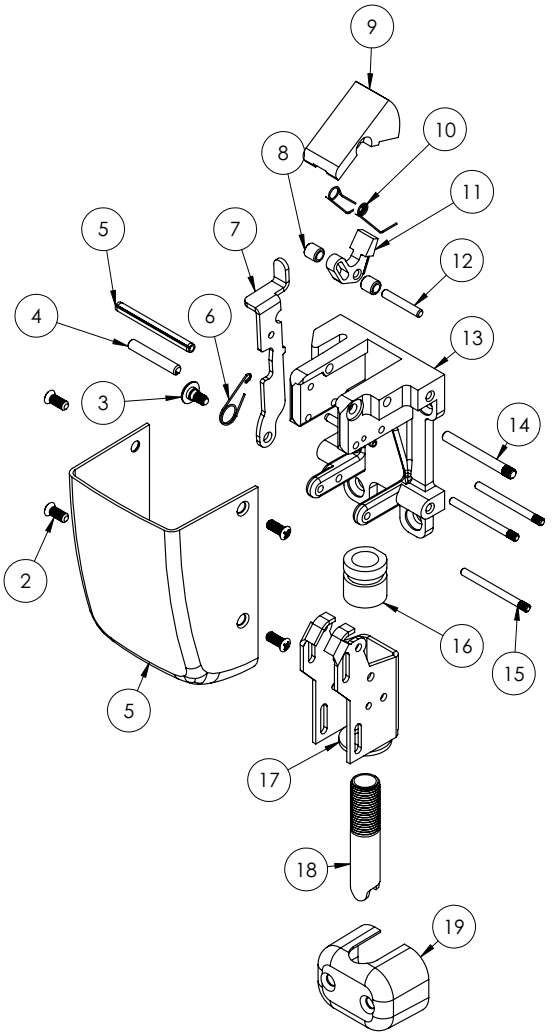
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	97-2693 Manufactured Before 11/11/2002	Top Case Assembly	Yes
	68-4559 Manufactured After 11/11/2002		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-4559	97-0065	Latch Release Lever Pin	1	Yes
4		01-0002	Roll Pin	1	Yes
5		01-0461	Spirol Pin	1	Yes
6		97-0579	Spring, Torsion	1	Yes
7		97-0399	Latch Retracting Lever	1	Yes
8		97-0391	Sleeve	2	Yes
9		97-0398	Latch Bolt	1	Yes
10		97-0400	Top Case Spring	1	Yes
11		97-0405	Guard Lever	1	Yes
12		97-0393	Pivot Pin	1	Yes
13		97-0402	Top Chassis	1	Yes
14		97-0394	Latch Bolt Pivot Pin	1	Yes
15		97-0294	Pivot Pin	3	Yes
16		68-1455	Top Rod Adjuster	1	Yes
17		97-0397	Slide	1	Yes
3	97-2963	97-0065	Latch Release Lever Pin	1	Yes
5		01-0461	Spirol Pin	1	Yes
6		97-0579	Spring, Torsion	1	Yes
7		97-0399	Latch Retracting Lever	1	Yes
8		97-0391	Sleeve	2	No
9		97-0398	Latch Bolt	1	Yes
10		97-0400	Top Case Spring	1	No
11		97-0405	Guard Lever	1	No
12		97-0393	Pivot Pin	1	No
13		97-0402	Top Chassis	1	Yes
14		97-0394	Latch Bolt Pivot Pin	1	Yes
15		97-0294	Pivot Pin	3	Yes
17		97-0397	Slide	1	Yes
18	N/A	670T	Top Rod	1	Yes
19		97-0020	Rod Guide*	1	Yes
20		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

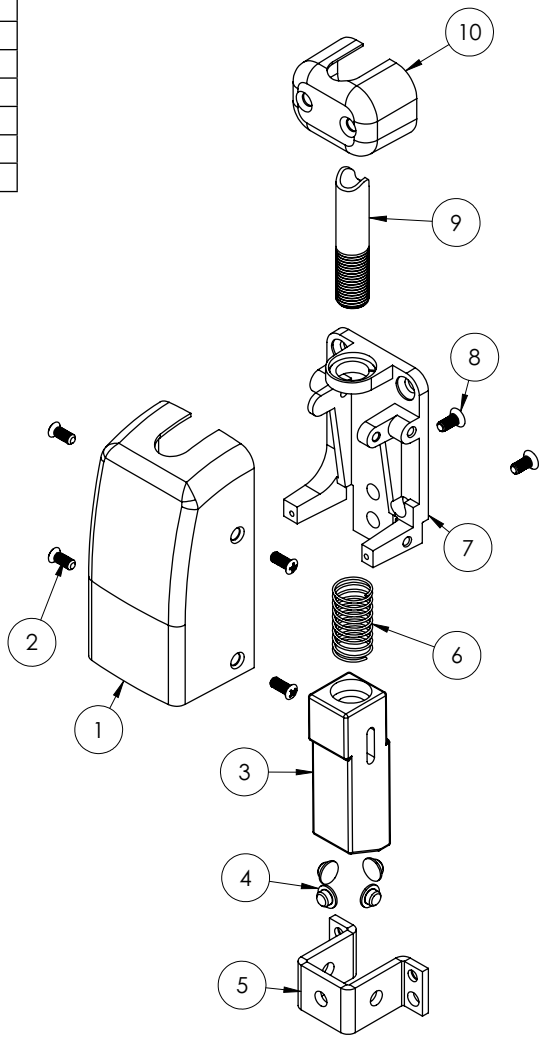
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2002	Bottom Case Assembly Manufactured Before 11/11/2002	Yes
	68-4558	Bottom Case Assembly Manufactured After 11/11/2002	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Bottom Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2002	97-0076	Bottom Bolt	1	Yes
4		97-0305	Nylon Insert	4	Yes
5		97-0270	Reinforcement	1	Yes
6		97-0101	Spring, Compression	1	Yes
7		97-0080	Chassis	1	Yes
8		01-4404	CR-FH #6 Head 8-32 Screw	2	Yes
3	68-4558	68-1454	Bottom Bolt	1	Yes
4		97-0305	Nylon Insert	4	Yes
5		97-0270	Reinforcement	1	Yes
6		97-0101	Spring, Compression	1	Yes
7		97-0080	Chassis	1	Yes
8		01-4404	CR-FH #6 Head 8-32 Screw	2	Yes
9	N/A	670B	Bottom Rod	1	Yes
10		97-0020	Rod Guide*	1	Yes
11		655	Flat Strike Pack (STD, HC)	1	Yes
		653	Bottom Strike Pack (FM)	1	Yes

*Specify Finish



A8231 12/17

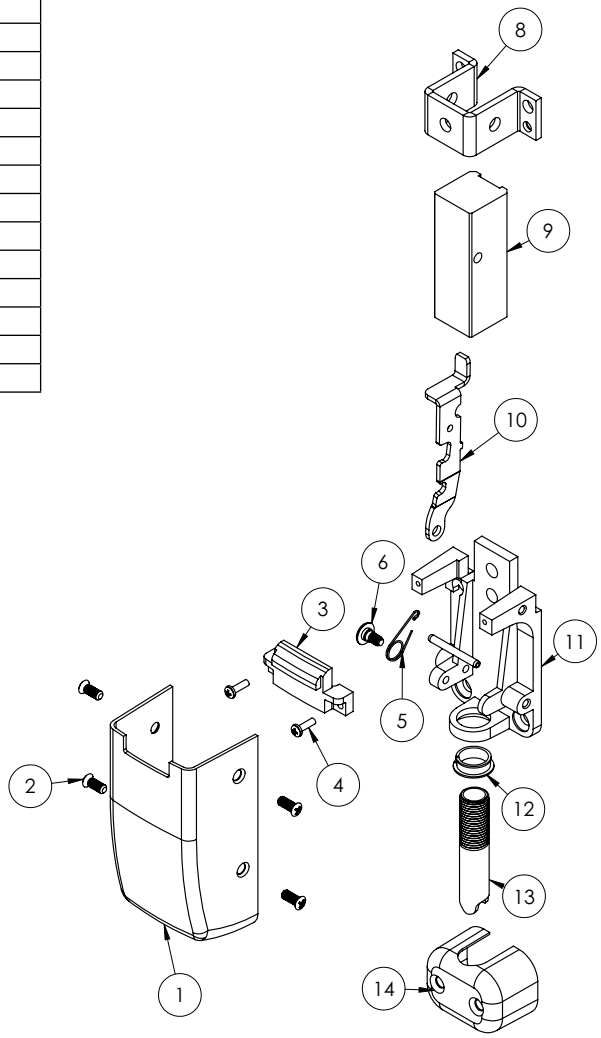
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2003	Top Case Assembly Manufactured Before 11/11/2002	Yes
	68-4561	Top Case Assembly Manufactured After 11/11/2002	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0084	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2003	97-0079	Top Case Filler	1	Yes
4		01-1490	#4-40 x 3/8 PH Pan MS	2	Yes
5		97-0579	Spring, Torsion	1	Yes
6		97-0065	Pin, Latch Release Lever	1	Yes
7		01-0695	Spirol Pin	1	Yes
8		97-0270	Top Reinforcement	1	Yes
9		97-2046	Top Slide Assembly	1	Yes
10		68-1155	Latch Release Lever	1	Yes
11		97-0080	Chassis	1	Yes
12		01-0476	Snap-In Nyliner	1	Yes
3	68-4561	97-0079	Top Case Filler	1	Yes
4		01-1490	#4-40 x 3/8 PH Pan MS	2	Yes
5		97-0579	Spring, Torsion	1	Yes
6		97-0065	Pin, Latch Release Lever	1	Yes
7		01-0695	Spirol Pin	1	Yes
8		97-0761	Top Reinforcement	1	Yes
9		68-4560	Top Slide Assembly	1	Yes
10		68-1665	Latch Release Lever	1	Yes
11		97-0080	Chassis	1	Yes
12		01-0476	Snap-In Nyliner	1	Yes
13	N/A	670T	Top Rod	1	Yes
14		97-0020	Rod Guide*	1	Yes
15		659	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

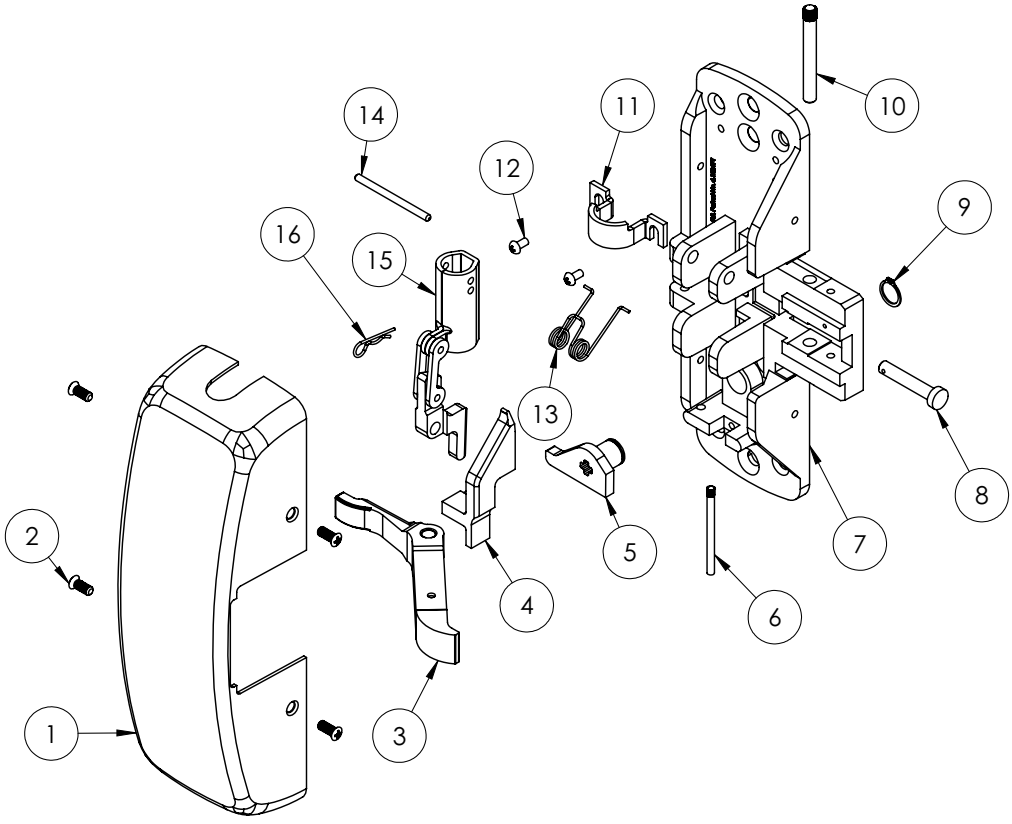
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	68-4568 (LHRB)	Chassis Assembly	Yes
	68-4569 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-4568(LHRB) 68-4569(RHRB)	68-1137	Lift Arm	1	Yes
4		68-1170	Outside Actuator, LH	1	Yes
		68-1171	Outside Actuator, RH		Yes
5		68-1208	ET Cam, LH	1	Yes
		68-1209	ET Cam, RH		Yes
6		68-1184	Guide Pin	1	Yes
7		68-1205	Chassis, LH	1	Yes
		68-1206	Chassis, RH		Yes
8		68-1191	Link Pin	1	Yes
9		01-0005	Retaining Ring	1	Yes
10		68-0239	Pivot Pin	1	Yes
11		68-1180	Tube Support	1	Yes
12		01-3595	Machine Screw	2	Yes
13		68-1193	Spring, Upper Link	1	Yes
14		97-0048	Rod Adjustment Pin	1	Yes
15		68-4270	Upper Link Assembly, LHRB	1	Yes
		68-4271	Upper Link Assembly, RHRB		Yes
16		68-1210	Hair Pin	1	Yes
17	N/A	68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

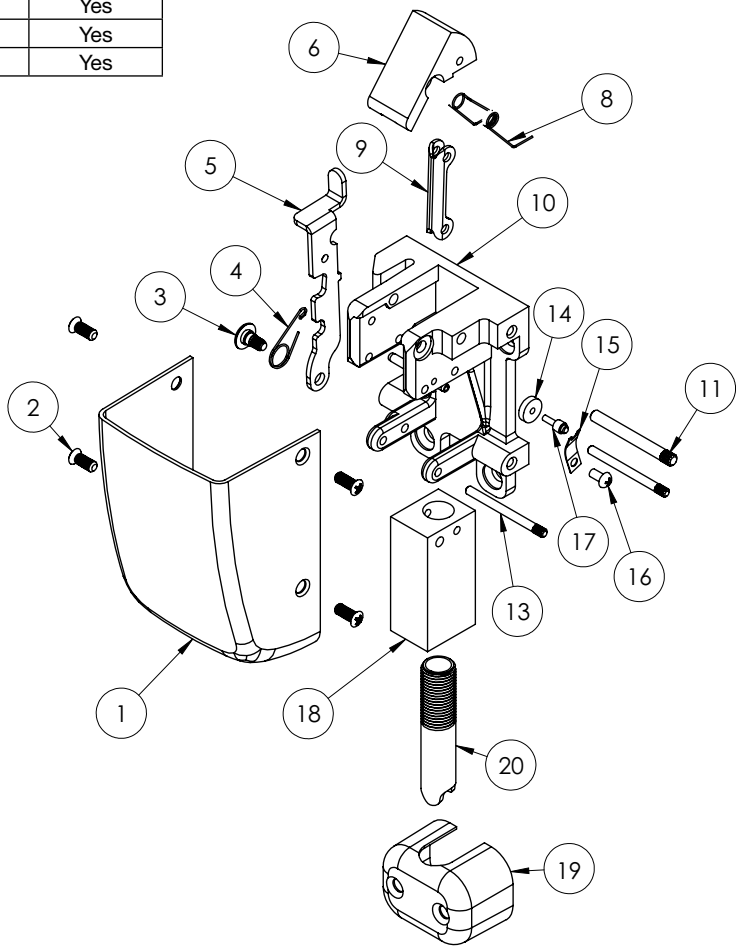
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	68-3933	Top Case Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0392	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-3933	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		68-1153	Top Case Latch Bolt	1	Yes
7		01-0697	Spirol Pin	2	Yes
8		97-0400	Top Case Spring	1	Yes
9		68-1460	Link, Pivot	1	Yes
10		97-0402	Top Chassis	1	Yes
11		97-0394	Pivot Pin, Latch Bolt	1	Yes
12		01-0461	Spirol Pin	1	Yes
13		97-0294	Pivot Pin	2	Yes
14		68-0991	Fusible Link	1	No
15		68-0419	Guide Spring	1	No
16		01-3563	#5-40 x 1/4 PH RD HD MS	1	No
17		68-0420	Pin, Fire Stop	1	No
18		68-1458	Top Rod Link	1	Yes
19	N/A	97-0020	Rod Guide*	1	Yes
20		670T	Top Rod	1	Yes
21		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

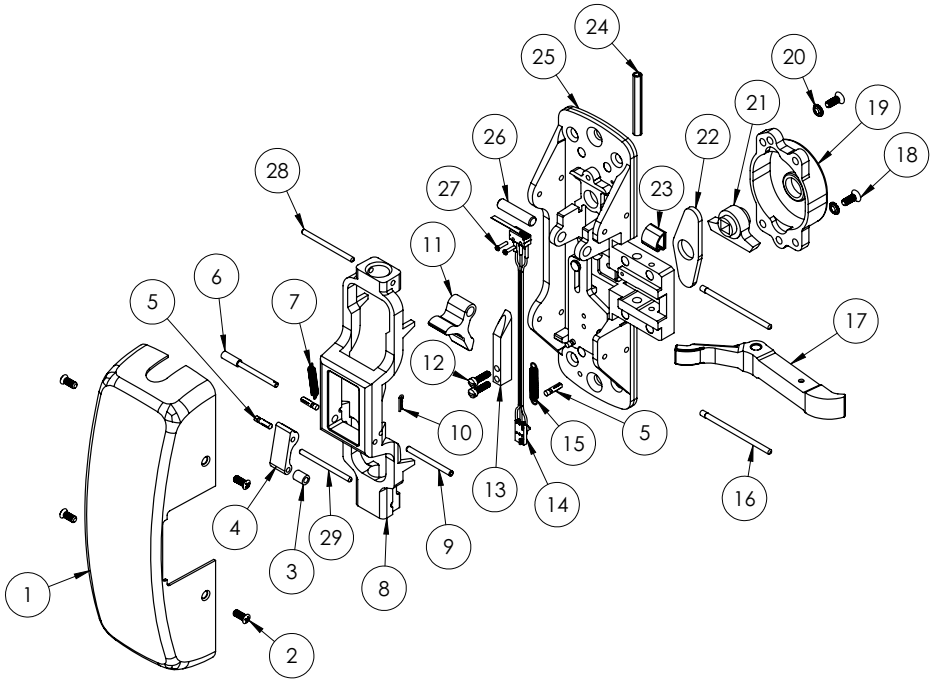
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
06, 13	68-3714 (LHRB)	Chassis Assembly	Yes
	68-3715 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3714(LHRB) 68-3715(RHRB)	68-1768	Spacer	1	No
4		68-1087	Locking Lever	1	No
5		01-0749	Groove Pin	3	No
6		68-1128	Slide Pivot Pin	1	No
7		68-1123	Lock Lever Spring	1	No
8		68-1671	Main Slide	1	No
9		68-1127	Roll Pin	1	No
10		98-0238	Guard Bracket Hairpin	1	Yes
11		68-1090	Lift Lever	1	Yes
12		01-4396	59-80 Machine Screw	2	No
13		68-1092	Lift Block	1	No
14		52-2217	Switch Assembly	1	Yes
15		97-0050	Knob Return Spring	1	Yes
16		68-0323	Chassis Pin	2	Yes
17		68-1137	Lift Arm	1	Yes
18		01-3384	8-32x7/16 PH FH MS	2	Yes
19		68-0367	Knob Hub Cover	1	Yes
20		01-0930	CS Lock Washer	2	Yes
21		97-0042	Knob Hub	1	Yes
22		97-0043	Knob Hub Retainer	1	Yes
23		01-0150	Wire Clip	1	Yes
24		01-4512	Spirol Pin	1	Yes
25		68-1105	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-1106	Chassis w/ Locking Slide Assembly, RHRB		No
26		68-0324	Lift Lever Pivot Pin	1	Yes
27		01-4381	Machine Screw	2	No
28	N/A	97-0049	Top Rod Adjustable Pin	1	Yes
29		97-0048	Bottom Rod Adjustable Pin	1	Yes
30		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

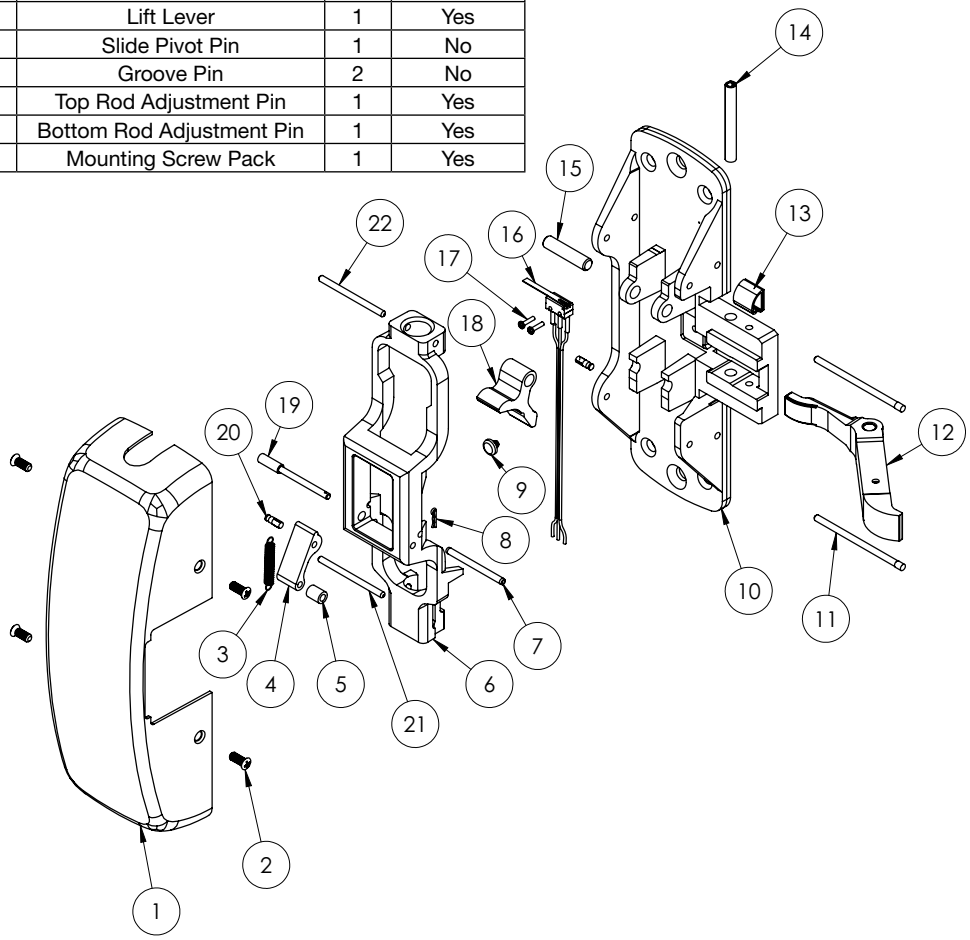
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
10, 40	68-3823 (LHRB)	Chassis Assembly	Yes
	68-3824 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3823(LHRB) 68-3824(RHRB)	68-1123	Spring, Locking Lever	1	No
4		68-1087	Locking Lever	1	No
5		68-1768	Spacer	1	No
6		68-1671	Main Slide	1	No
7		68-1127	Roll Pin	1	No
8		98-0238	Guard Bracket Hairpin	1	Yes
9		68-1294	Stop Pin	1	Yes
10		68-1113	Chassis, LHRB	1	No
		68-1114	Chassis, RHRB		No
11		68-0323	Chassis Pin	2	Yes
12		68-1137	Lift Arm	1	Yes
13		01-0150	Wire Clip	1	Yes
14		01-4512	Spirol Pin	1	Yes
15		68-0324	Lift Lever Pivot Pin	1	Yes
16		52-2217	Switch Assembly	1	Yes
17		01-4381	Machine Screw	2	No
18		68-1090	Lift Lever	1	Yes
19		68-1128	Slide Pivot Pin	1	No
20		01-0749	Groove Pin	2	No
21	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
22		97-0048	Bottom Rod Adjustment Pin	1	Yes
23		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

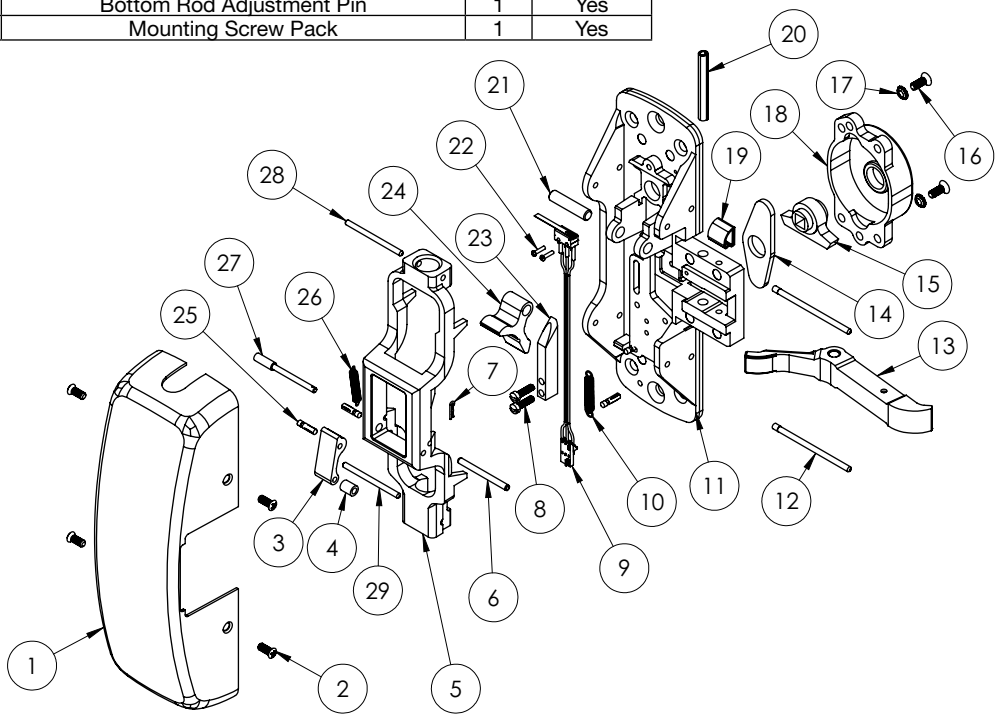
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
15, 43, 46, 73, 74	68-3717 (LHRB)	Chassis Assembly	Yes
	68-3718 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3717(LHRB) 68-3718(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	No
6		68-1127	Roll Pin	1	Yes
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	Yes
9		52-2217	Switch Assembly	1	Yes
10		97-0050	Knob Return Spring	1	Yes
11		68-2413	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis w/ Locking Slide Assembly, RHRB		No
12		68-0323	Chassis Pin	2	Yes
13		68-1137	Lift Arm	1	Yes
14		97-0043	Knob Hub Retainer	1	Yes
15		97-0042	Knob Hub	1	Yes
16		01-3384	8-32x7/16 PH FH MS	2	Yes
17		01-0930	Countersunk Lock Washer	2	Yes
18		68-0367	Knob Hub Cover	1	Yes
19		01-0150	Wire Clip	1	Yes
20		01-4512	Spirol Pin	1	Yes
21		68-0324	Lift Lever Pivot Pin	1	Yes
22		01-4381	Machine Screw	2	Yes
23		68-1092	Lift Block	1	Yes
24		68-1090	Lift Lever	1	Yes
25		01-0749	Groove Pin	3	No
26		68-1123	Spring, Locking Lever	1	No
27		68-1128	Slide Pivot Pin	1	No
28	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
29		97-0048	Bottom Rod Adjustment Pin	1	Yes
30		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

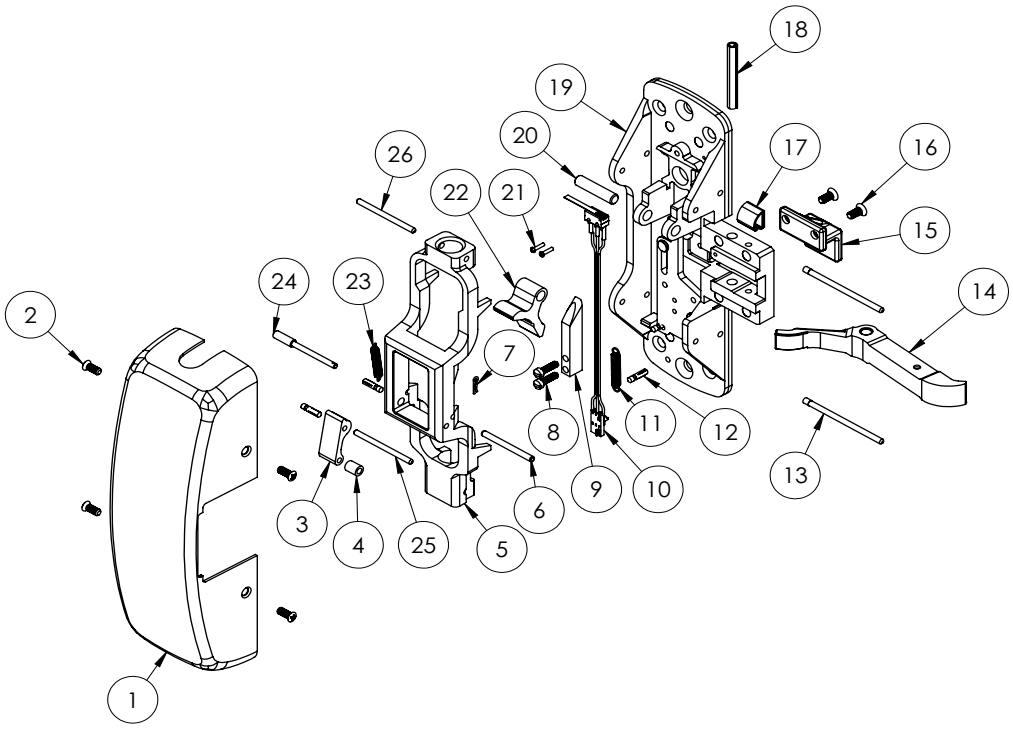
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
28	68-3829 (LHRB)	Chassis Assembly	Yes
	68-3830 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Auxillary Screw Pack*	1	Yes
3	68-3829(LHRB) 68-3830(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	Yes
9		68-1092	Lift Block	1	Yes
10		52-2217	Switch Assembly	1	Yes
11		97-0050	Knob Return Spring	1	Yes
12		01-0749	Groove Pin	3	No
13		68-0323	Chassis Pin	2	Yes
14		68-1137	Lift Arm	1	Yes
15		97-0089	Thumb Piece Lever	1	Yes
16		01-1146	8-32x3/8 PH FL U'CUT W/NY	1	Yes
17		01-0150	Wire Clip	1	Yes
18		01-4512	Spirol Pin	1	Yes
19		68-2413	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis w/ Locking Slide Assembly, RHRB		No
20		68-0324	Lift Lever Pivot Pin	1	Yes
21		01-4381	Machine Screw	2	No
22		68-1090	Lift Lever	1	Yes
23		68-1123	Spring, Locking Lever	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustable Pin	1	Yes
26		97-0049	Top Rod Adjustable Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

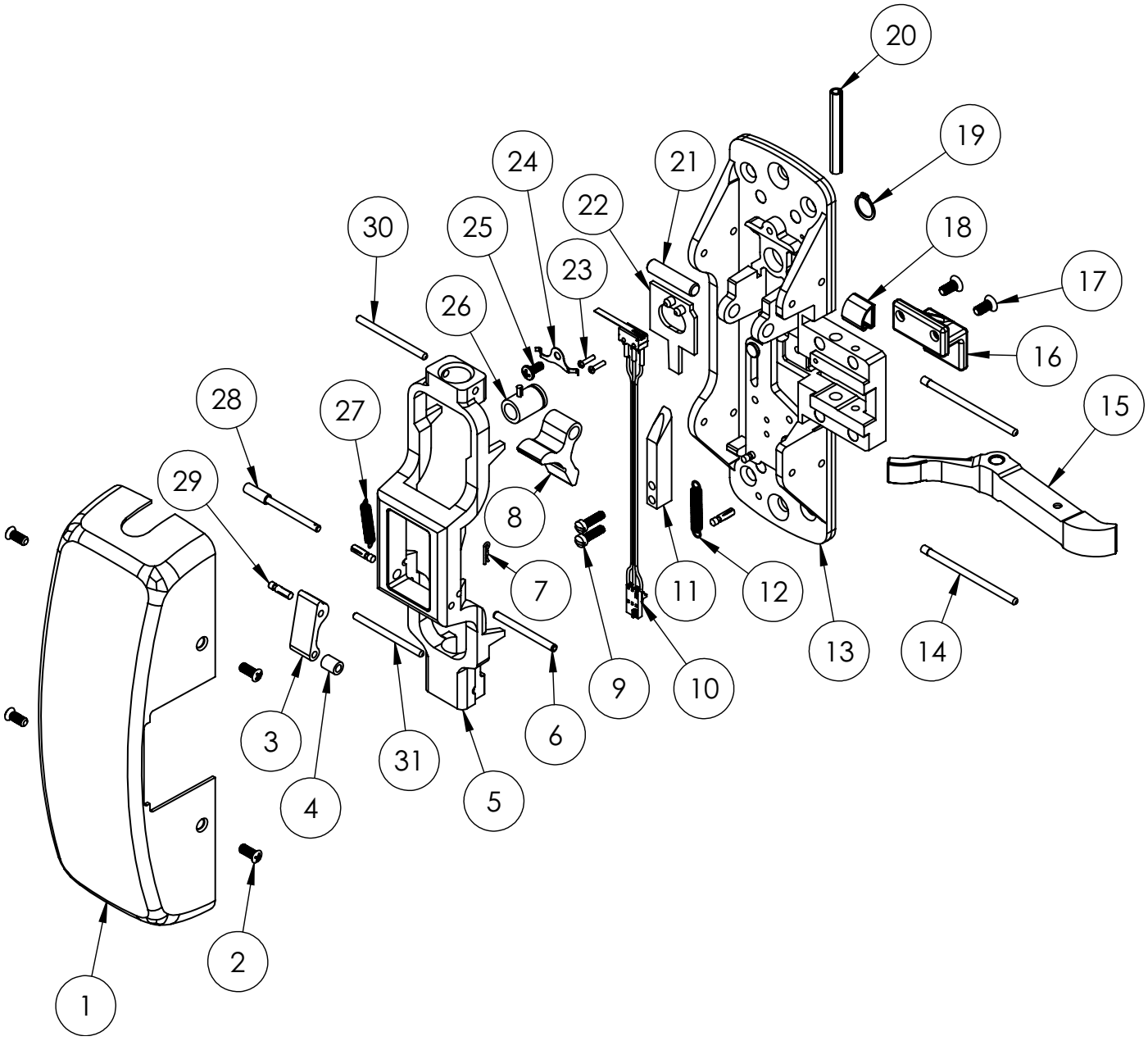
Function	Assembly No.	Description	Sellable
62, 63	68-3826 (LHRB)	Chassis Assembly	Yes
	68-3827 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3826(LHRB) 68-3827(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	No
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		68-1090	Lift Lever	1	Yes
9		01-4396	59-80 Machine Screw	2	Yes
10		52-2217	Switch Assembly	1	Yes
11		68-1092	Lift Block	1	Yes
12		97-0050	Knob Return Spring	1	Yes
13		68-2413	Chassis and Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis and Locking Slide Assembly, RHRB		No
14		68-0323	Chassis Pin	2	Yes
15		68-1137	Lift Arm	1	Yes
16		97-0089	Thumb Piece Lever	1	Yes
17		01-1146	8-32x3/8 PH FL U'CUT W/NY	1	Yes
18		01-0150	Wire Clip	1	Yes
19		01-0005	Retaining Ring	1	Yes
20		01-4512	Spirol Pin	1	Yes
21		68-0324	Lift Lever Pivot Pin	1	Yes
22		68-2198	Locking Slide Assembly, LHRB	1	Yes
		68-2199	Locking Slide Assembly, RHRB		Yes
23		01-4381	Machine Screw	2	Yes
24		68-0368	Locking Slide Spring, LHRB	1	Yes
		97-0006	Locking Slide Spring, RHRB		Yes
25		01-1190	6-32x5/16 PH PNHD Self Tap Screw	1	Yes
26		97-2048	Cylinder Hub and Pin Assembly	1	Yes
27		68-1123	Lock Lever Spring	1	No
28		68-1128	Slide Pivot Pin	1	No
29		01-0749	Groove Pin	3	No
30	N/A	97-0049	Top Rod Adjustable Pin	1	Yes
31		97-0048	Bottom Rod Adjustable Pin	1	Yes
32		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

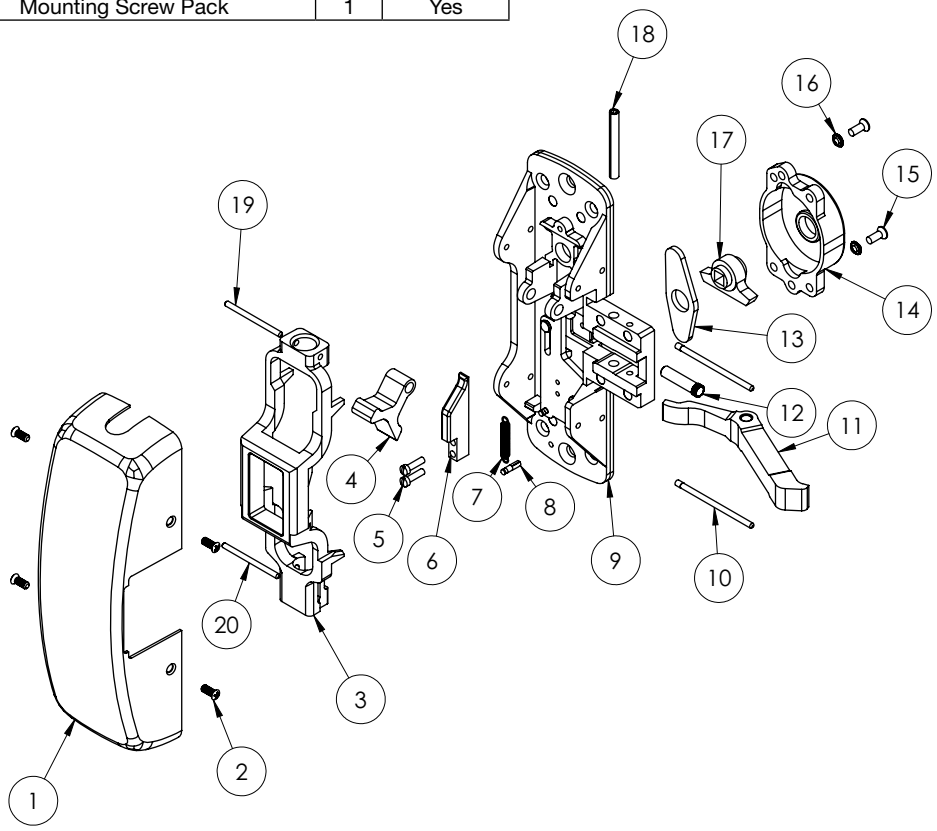
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
06, 13, 43, 46	68-7306 (LHRB)	Chassis Assembly	Yes
	68-7307 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7306(LHRB) 68-7307(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		01-4396	59-80 Machine Screw	2	Yes
6		68-1655	Lift Block	1	Yes
7		97-0050	Knob Return Spring	1	Yes
8		01-0749	Groove Pin	1	No
9		68-7310	Chassis and Slide Assembly, LHRB	1	No
		68-7311	Chassis and Slide Assembly, RHRB		No
10		68-0323	Chassis Pin	2	Yes
11		68-0241	Lift Arm	1	Yes
12		01-9372	Lift Lever Pivot Pin	1	Yes
13		97-0043	Knob Hub Retainer	1	Yes
14		68-0367	Knob Hub Cover	2	Yes
15		01-3384	8-32x7/16 PH FH MS	2	Yes
16		01-0930	Countersunk Lock Washer	2	Yes
17		97-0042	Knob Hub	1	Yes
18		01-4512	Spirol Pin	1	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

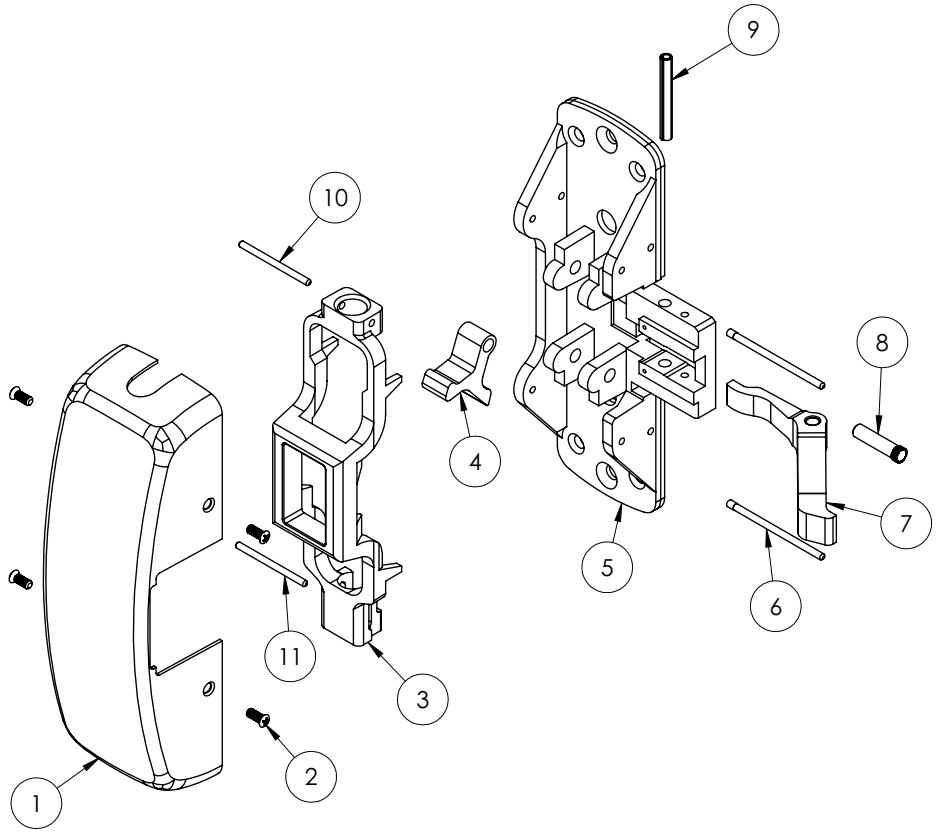
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(10, 40)	68-7308 (LHRB)	Chassis Assembly	Yes
	68-7309 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7308(LHRB) 68-7309(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		68-1660	Chassis	1	Yes
6		68-0323	Chassis Pin	2	Yes
7		68-0241	Lift Arm	1	Yes
8		01-9372	Lift Lever Pivot Pin	1	Yes
9	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
10		97-0048	Bottom Rod Adjustment Pin	1	Yes
11		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

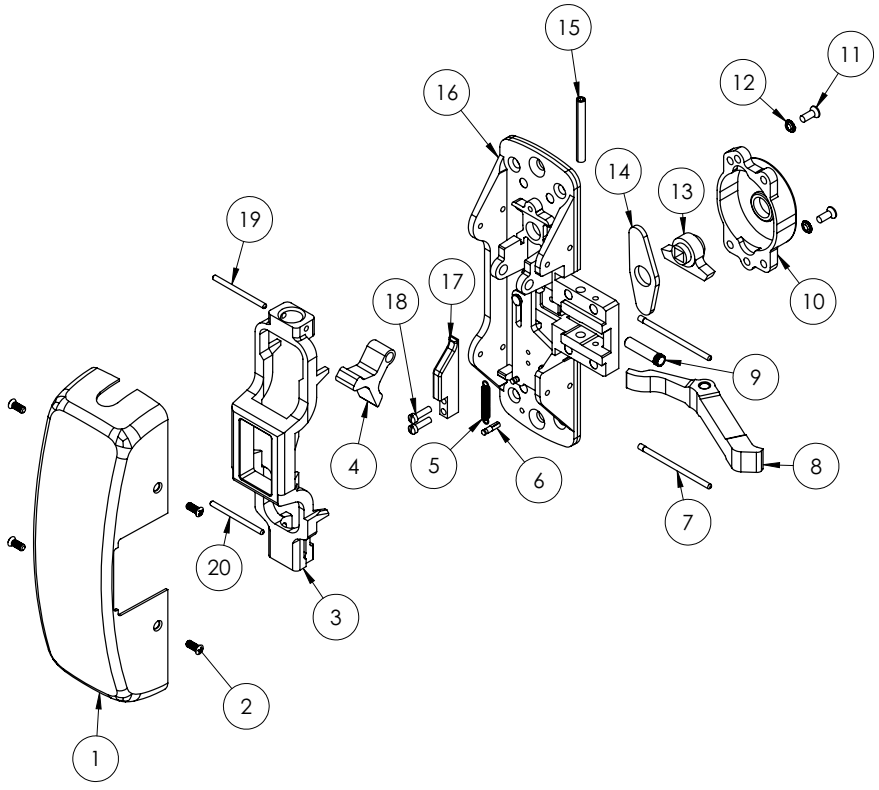
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(15, 73, 74)	68-7312 (LHRB)	Chassis Assembly	Yes
	68-7313 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7312(LHRB) 68-7313(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-0323	Chassis Pin	2	Yes
8		68-0241	Lift Arm	1	Yes
9		01-9372	Lift Lever Pivot Pin	1	Yes
10		68-0367	Knob Hub Cover		Yes
11		01-3384	8-32x7/16 PH FH MS	2	Yes
12		01-0930	Countersunk Lock Washer	2	Yes
13		97-0042	Knob Hub	1	Yes
14		97-0043	Knob Hub Retainer	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-7310	Chassis and Slide Assembly, LHRB	1	No
		68-7311	Chassis and Slide Assembly, RHRB		No
17		68-1655	Lift Block	1	Yes
18		01-4396	Machine Screw #6-32x1/2	2	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

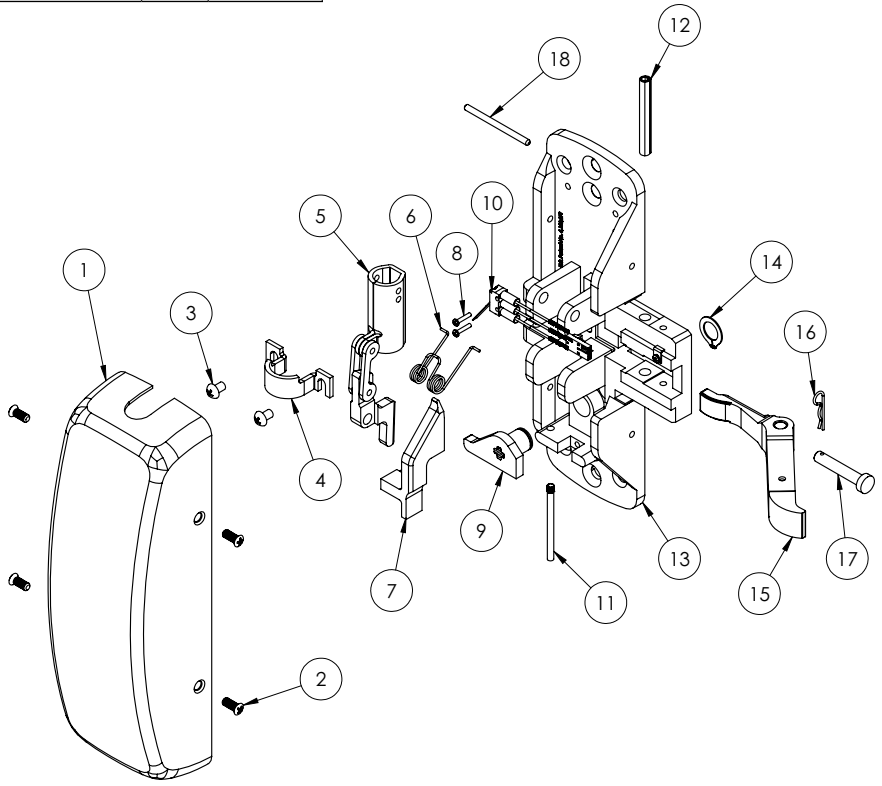
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	68-5449 (LHRB)	Chassis Assembly	Yes
	68-5450 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-5449 68-5450	01-3595	#8-32x1/4" Machine Screw*	1	Yes
4		68-1180	Tube Support	1	Yes
5		68-4270	Upper Link Assembly, LHRB	1	Yes
		68-4271	Upper Link Assembly, RHRB		Yes
6		68-1193	Upper Link Spring	1	Yes
7		68-1170	Outside Actuator, LHRB	1	Yes
		68-1171	Outside Actuator, RHRB		Yes
8		01-1237	#1-72 PH Pan Head MS	1	Yes
9		68-1208	ET Cam, LH	1	Yes
		68-1209	ET Cam, RH		Yes
10		52-5133	Switch and Wire Assembly	1	Yes
11		68-1184	Guide Pin	1	Yes
12		01-4512	Spirol Pin	1	Yes
13		68-1205	Chassis, LH	1	No
		68-1206	Chassis, RH		No
14		01-0005	Retaining Ring	1	Yes
15		68-1137	Lift Arm	1	Yes
16		68-1210	Hair Pin	1	Yes
17		68-1191	Link Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19	N/A	68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

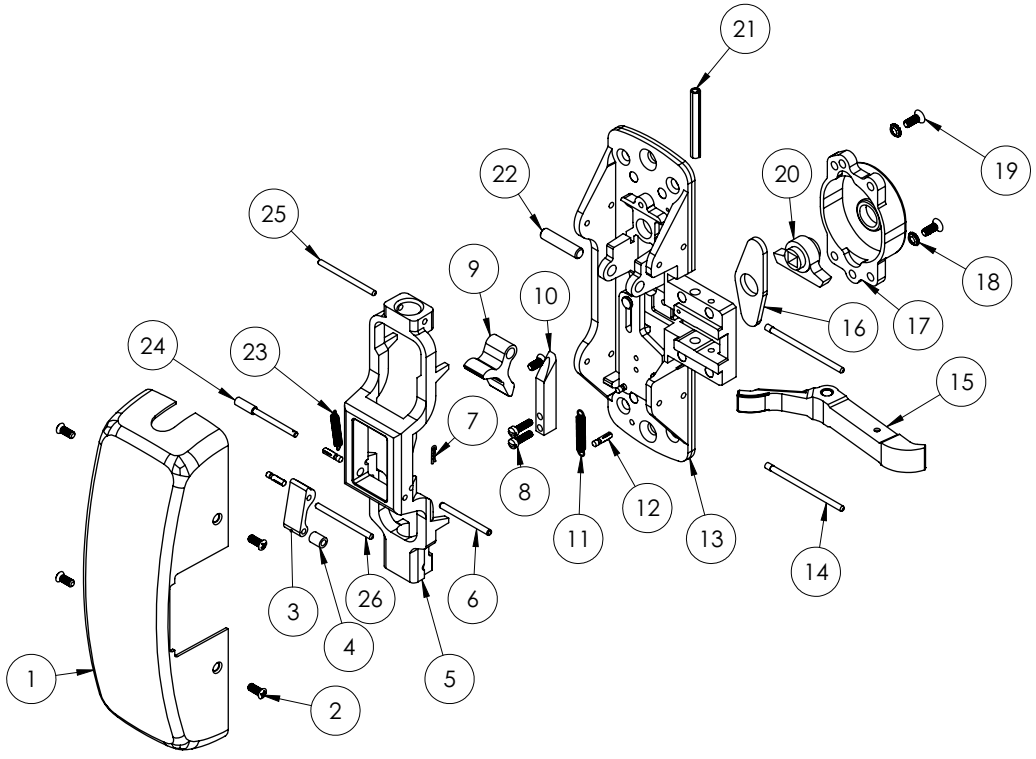
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
06, 10, 13, 40	68-6042 (LHRB)	Chassis Assembly	Yes
	68-6043 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-6042(LHRB) 68-6043(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	No
9		68-1090	Lift Lever	1	Yes
10		68-1092	Lift Block	1	Yes
11		97-0050	Knob Return Spring	1	Yes
12		01-0749	Groove Pin	3	Yes
13		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
14		68-0323	Chassis Pin	2	Yes
15		68-1137	Lift Arm	1	Yes
16		97-0043	Knob Hub Retainer	1	Yes
17		68-0367	Knob Hub Cover	1	Yes
18		01-0930	Countersunk Lock Washer	2	Yes
19		01-3384	8-32x7/16 PH FH MS	2	Yes
20		97-0042	Knob Hub	1	Yes
21		01-4512	Spirol Pin	1	Yes
22		68-0324	Lift Lever Pivot Pin	2	Yes
23		68-1123	Return Spring, Guarding	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
26		97-0049	Top Rod Adjustment Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

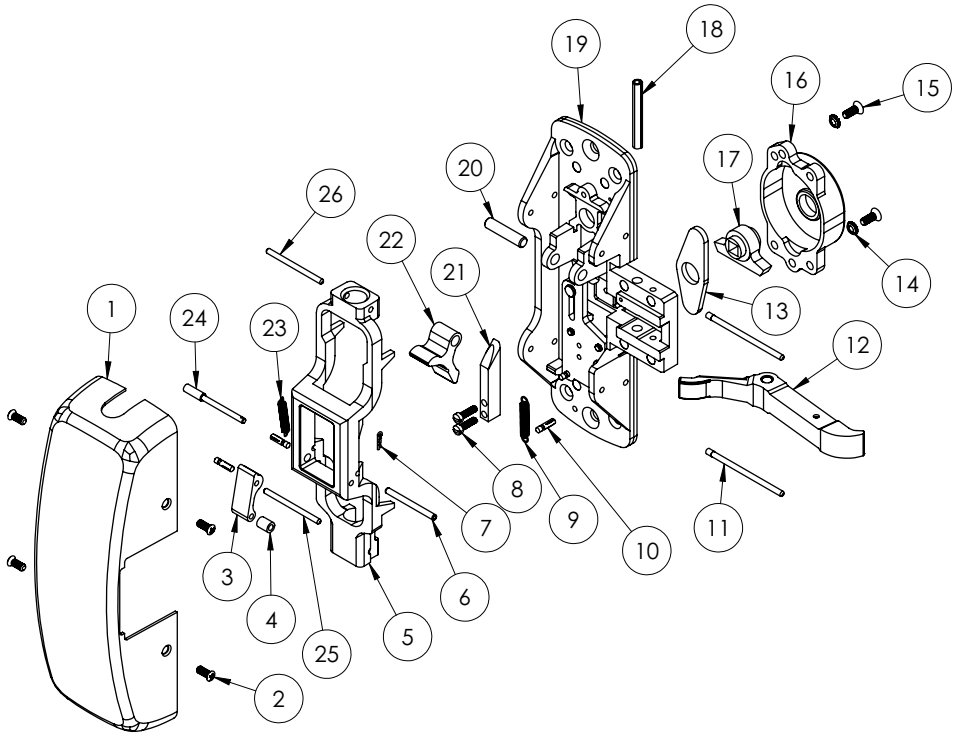
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12, 43, 46, 73, 74	68-6044 (LHRB)	Chassis Assembly	Yes
	68-6045 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-6044(LHRB) 68-6045(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	Yes
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	No
9		97-0050	Knob Return Spring	1	Yes
10		01-0749	Groove Pin	3	Yes
11		68-0323	Chassis Pin	2	Yes
12		68-1137	Lift Arm	1	Yes
13		97-0043	Knob Hub Retainer	1	Yes
14		01-0930	Countersunk Lock Washer	2	Yes
15		01-3384	8-32x7/16 PH FH MS	2	Yes
16		68-0367	Knob Hub Cover	1	Yes
17		97-0042	Knob Hub	1	Yes
18		01-4512	Spirol Pin	1	Yes
19		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
20		68-0324	Lift Lever Pivot Pin	2	Yes
21		68-1092	Lift Block	1	No
22		68-1090	Lift Lever	1	Yes
23		68-1123	Return Spring, Guarding	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
26		97-0049	Top Rod Adjustment Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

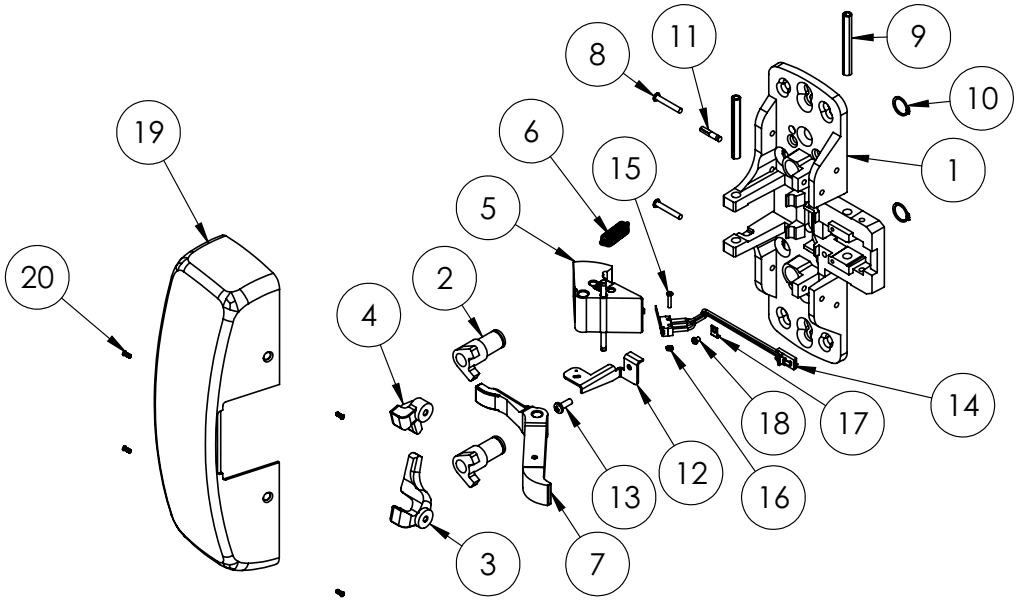
(WS-/53-)8804 (WS-/53-)8806 (WS-/53-)8810 (WS-/53-)8813
(WS-/53-)8815 (WS-/53-)8840 (WS-/53-)8843 (WS-/53-)8844
(WS-/53-)8846 (WS-/53-)8873 (WS-/53-)8874 (WS-/53-)8875
(WS-/53-)8876 (WS-/53-)8877 (WS-/53-)8878 (WS-/53-)8881
(WS-/53-)8882 (WS-/53-)8888

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
All functions	68-4261	LHRB/RHRB	Yes
WS- All functions		LHRB/RHRB	
53- All functions	68-6075	LHRB/RHRB	Yes
WS-53- All functions		LHRB/RHRB	

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1389	Chassis Blank (Std)	1	No
2		98-0018	Outside Cylinder Hub	2	Yes
3		68-1366	Lift Lever (RH)	1	Yes
4		68-1367	Lift Lever (LH)	1	Yes
5		68-4413	Standard Latchbolt (68-4261)	1	Yes
		68-7417	53- Standard Latchbolt (68-6075)	1	Yes
6		98-0028	Latchbolt Spring	1	Yes
7		68-1137	Lift Arm	1	Yes
8		98-0011	Latchbolt Lever Pivot Pin	2	Yes
9		01-4512	Spirol Pin	2	Yes
10		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
11		01-0008	Groove Pin	1	No
12		68-1685	Switch Bracket (53- Only)	1	Yes
13		01-1482	#2-56 X 1/8" Ph Pn Hd Machine Screw (53- Only)	1	Yes
14		52-4545	Switch Assembly (53- Only)	1	Yes
15		01-9446	#1-72 X 11/32" Ph Fl Hd Machine Screw (53- Only)	1	Yes
16		01-0909	Hex Machine Screw Nut (53- Only)	1	Yes
17		52-0310	Cable Clamp (53- Only)	1	Yes
18		01-1482	Cr-Phms #2-56 X 1/8" (53- Only)	1	Yes
19	N/A	68-0406	Cover[1]	1	Yes
20		68-3905	Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

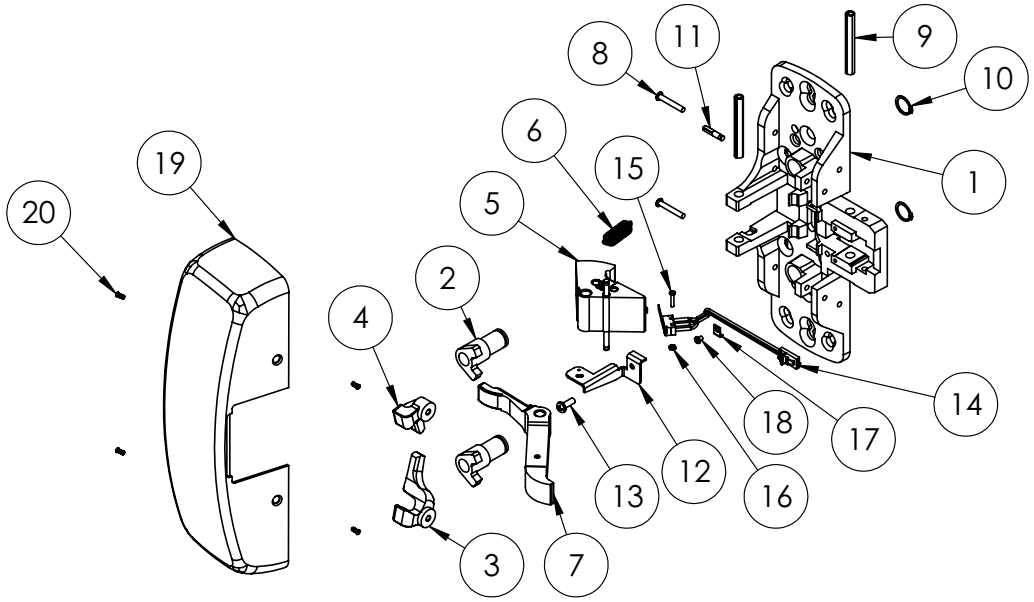
(12-/WS-/53)8804 (12-/WS-/53)8806 (12-/WS-/53)8810 (12-/WS-/53)8813
(12-/WS-/53)8815 (12-/WS-/53)8840 (12-/WS-/53)8843 (12-/WS-/53)8844
(12-/WS-/53)8846 (12-/WS-/53)8873 (12-/WS-/53)8874 (12-/WS-/53)8875
(12-/WS-/53)8876 (12-/WS-/53)8877 (12-/WS-/53)8878 (12-/WS-/53)8881
(12-/WS-/53)8882 (12-/WS-/53)8888

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12- All functions	68-4263	LHRB/RHRB	YES
WS-12- All functions		LHRB/RHRB	
12-53- All functions	68-6076	LHRB/RHRB	YES
WS-12-53- All functions		LHRB/RHRB	

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1378	Chassis Blank (12-)	1	No
2		98-0018	Outside Cylinder Hub	2	Yes
3		68-1366	Lift Lever (RH)	1	Yes
4		68-1367	Lift Lever (LH)	1	Yes
5		68-4414	Fire Rated Latchbolt (68-4263)	1	Yes
		68-7418	12-53- Standard Latchbolt (68-6076)	1	Yes
6		98-0028	Latchbolt Spring	1	Yes
7		68-1137	Lift Arm	1	Yes
8		98-0011	Latchbolt Lever Pivot Pin	2	Yes
9		01-4512	Spirol Pin	2	Yes
10		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
11		01-0008	Groove Pin	1	No
12		68-1685	Switch Bracket (53- Only)	1	Yes
13		01-1482	#2-56 Ph Pn Hd Machine Screw (53- Only)	1	Yes
14		52-4545	Switch Assembly (53- Only)	1	Yes
15		01-9446	#1-72 X 11/32" Ph Fl Hd Machine Screw (53- Only)	1	Yes
16		01-0909	Hex Machine Screw Nut (53- Only)	1	Yes
17		52-0310	Cable Clamp (53- Only)	1	Yes
18		01-1482	Cr-Phms #2-56 X 1/8" (53- Only)	1	Yes
19	N/A	68-0406	Cover[1]	1	Yes
20		68-3905	Cover Screw Pack (#8-32 X 5/16")[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

AL- AND GL- PREFIXES

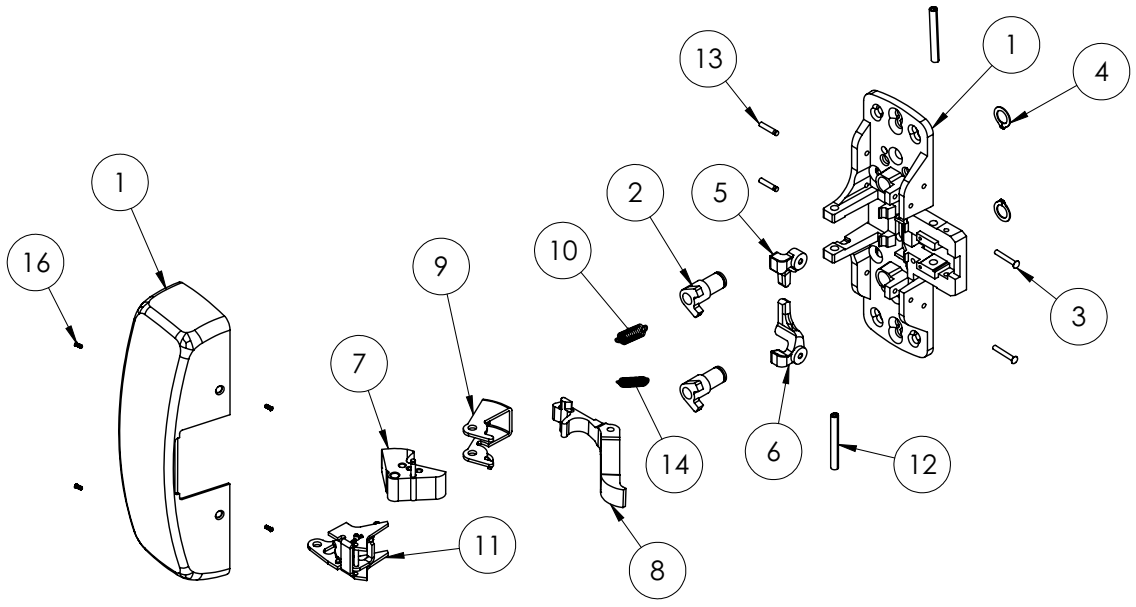
8804 8806 8810 8813 8815 8840
8843 8844 8846 8875 8876 8877
8878 8881 8882

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL- (All Functions Except 77,78,81, And 82)	68-4410	LHRB/RHRB	Yes
GL- (All Functions)		LHRB/RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1485	Chassis (Std)	1	No
2		98-0018	Outside Hub	2	Yes
3		98-0011	Latchbolt Lever Pin	2	Yes
4		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
5		68-1366	Lift Lever (RH)	1	Yes
6		68-1367	Lift Lever (LH)	1	Yes
7		68-4415	Guarded Latchbolt	1	Yes
8		68-1353	Lift Arm	1	Yes
9		68-1352	Guide	1	Yes
10		98-0028	Latchbolt Spring	1	Yes
11		68-4417	Guard Bracket Std	1	Yes
12		01-4512	Spirol Pin	2	Yes
13		01-0008	Groove Pin	2	No
14		68-1394	Guide Spring	1	Yes
15	N/A	68-1014	Cover[1]	1	Yes
16		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

AL- AND GL- PREFIXES

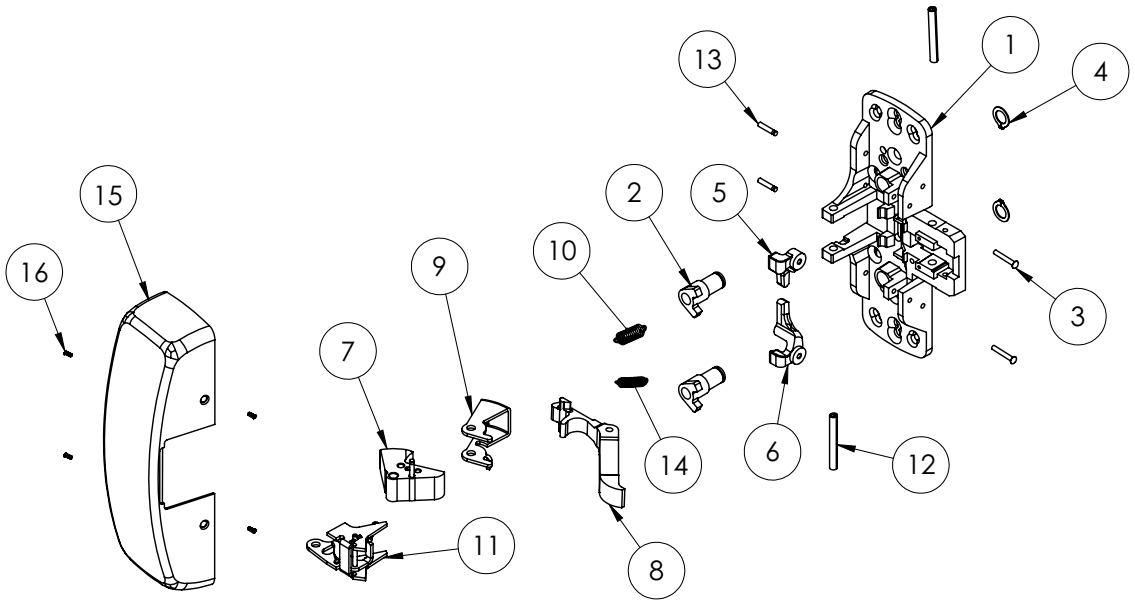
12-8804 12-8806 12-8810 12-8813
12-8815 12-8840 12-8843 12-8844
12-8846 12-8875 12-8876 12-8877
12-8878 12-8881 12-8882

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-AL- (All Functions Except 77,78,81,82)	68-4411	LHRB/RHRB	Yes
12-GL- (All Functions)			

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1378	Chassis (12-)	1	No
2		98-0018	Outside Hub	2	Yes
3		98-0011	Latchbolt Lever Pin	2	Yes
4		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
5		68-1366	Lift Lever (Rh)	1	Yes
6		68-1367	Lift Lever (Lh)	1	Yes
7		68-4415	Guarded Latchbolt	1	Yes
8		68-1353	Lift Arm	1	Yes
9		68-1352	Guide	1	Yes
10		98-0028	Latchbolt Spring	1	Yes
11		68-4417	Guard Bracket Std	1	No
12		01-4512	Spirol Pin	2	Yes
13		01-0008	Groove Pin	2	No
14		68-1394	Guide Spring	1	Yes
15	N/A	68-1014	Cover[1]	1	Yes
16		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

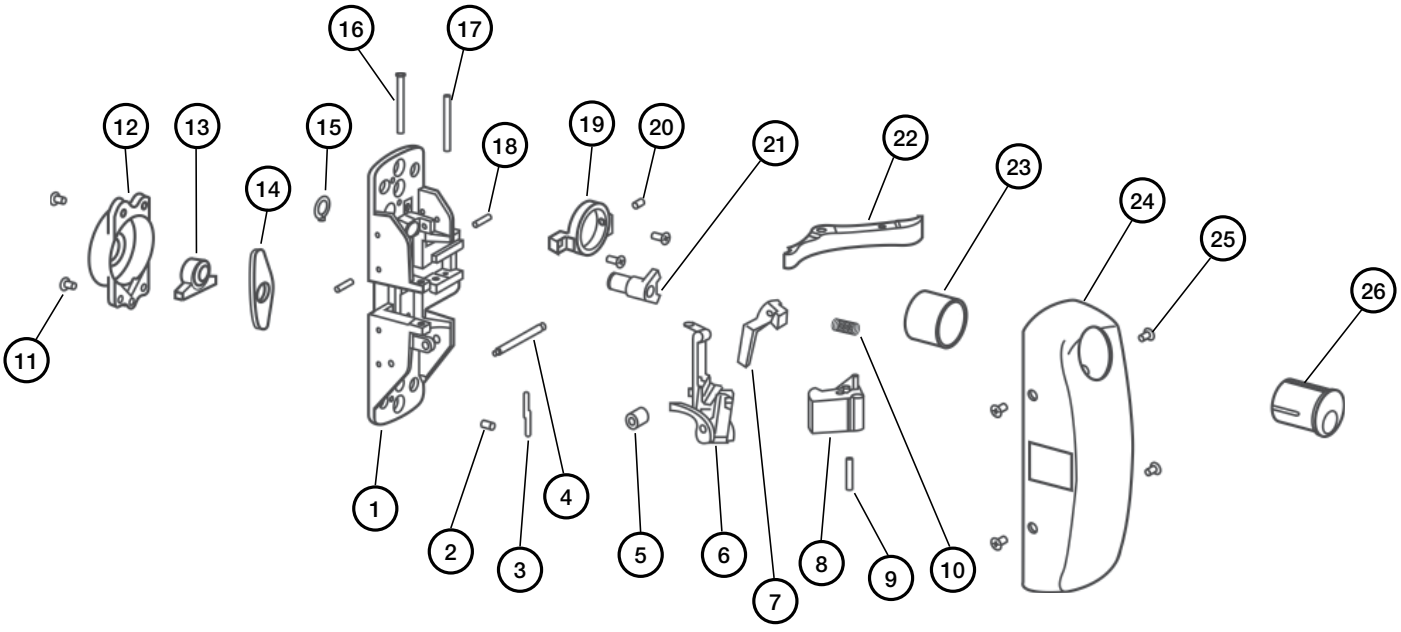
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	68-0408	Chassis Assembly	1	No
2	01-0008	Groove Pin	1	No
3	97-0050	Spring Knob Return	1	Yes
4	68-0271	Pivot Pin Knob Lever	1	Yes
5	68-0273	Bushing Knob Lever	1	Yes
6	68-4236	Knob Lever Assy (LHRB)	1	Yes
	68-4235	Knob Lever Assy (RHRB)	1	Yes
7	68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
	68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
8	98-2034	Latchbolt Assy	1	Yes
9	97-0040	Bushing Latchbolt	1	Yes
10	98-0028	Spring Latchbolt	1	Yes
11	01-3384	Screw 8-32 x 5/16	4	Yes
12	68-0367	Knob Hub Cover	1	Yes
13	97-0042	Knob Hub	1	Yes
14	97-0043	Knob Hub Retainer	1	Yes
15	01-0005	Retaining Ring	1	Yes
16	01-0013	Screw Latchbolt Pivot	1	Yes

Item	Part No.	Description	Qty.	Sellable
17	01-4512	Pivot Pin Left Arm	1	Yes
18	98-0011	Pivot Pin Latchbolt Lever	1	Yes
19	98-0020	Inside Cylinder Retainer	1	Yes
20	01-1095	Set Screw #8-32 x 1/4 Cup Point	1	Yes
21	98-0018	Outside Cylinder Hub	1	Yes
22	68-0241	Lift Arm	1	Yes
23	98-0021	Blocking Ring[1]	1	Yes
24	68-0408	Cover (LHRB)[1]	1	Yes
	68-0409	Cover (RHRB)[1]		
25	68-3908	Cover Screw Pack[1]	1	Yes
—	68-2143	Screw Pack	1	Yes
26	—	Cylinder[1,3]	1	Yes
—	649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

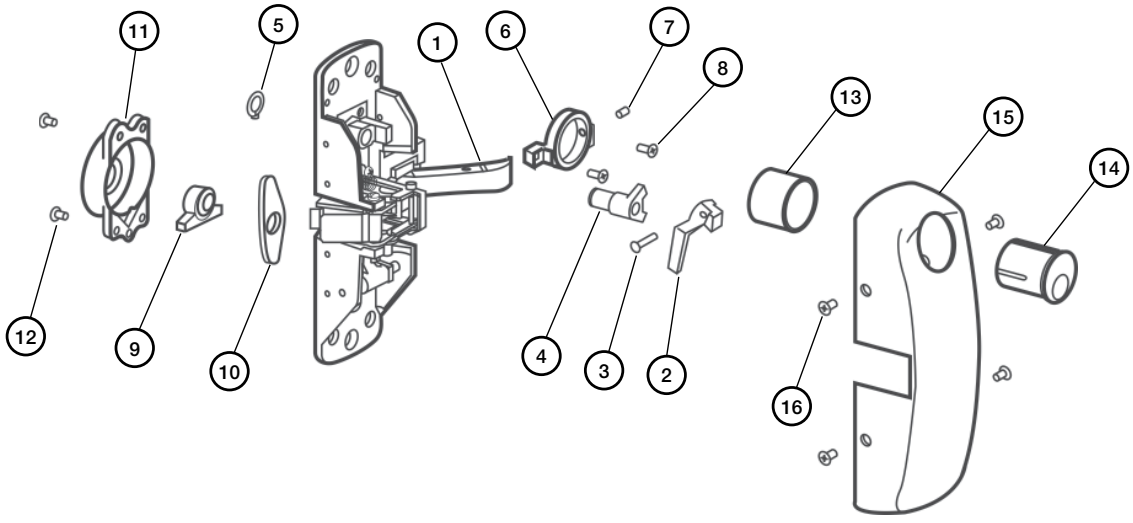
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8816	68-4075	LHRB	Yes
AL-/GL-8816	68-4076	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1015	Chassis	1	No
2		68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
		68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
3		98-0011	Latchbolt Lever Pivot Pin	1	Yes
4		98-0018	Outside Cylinder Hub	1	Yes
5		01-0005	Retaining Ring	1	Yes
6		98-0020	Inside Cylinder Retainer	1	Yes
7		01-1095	Cylinder Set Screw	1	Yes
8		01-1146	Machine Screw (8-32 x 5/16)	2	Yes
9		97-0042	Knob Hub	1	Yes
10		97-0043	Knob Hub Retainer	1	Yes
11		68-0367	Knob Hub Cover	1	Yes
12		01-3384	Machine Screw (8-32 x 3/8)	2	Yes
13	N/A	98-0021	Blocking Ring[1]	1	Yes
14		-	Cylinder[1,3]	1	Yes
15		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
16		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

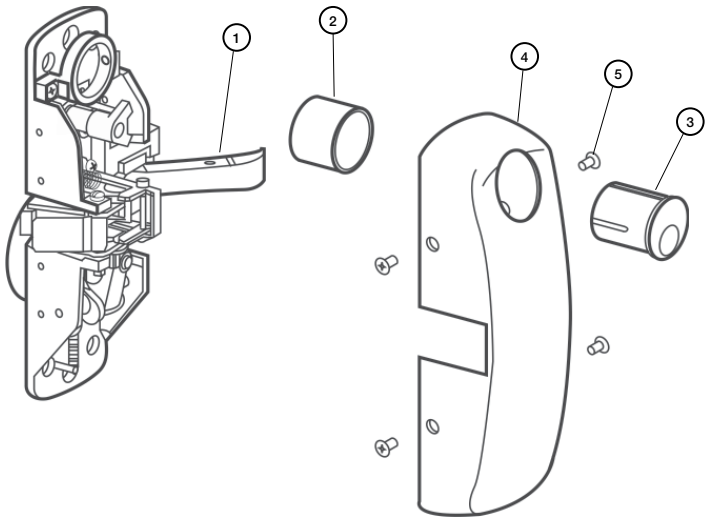
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8816	68-4077	LHRB	Yes
	68-4078	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4077	Chassis Assembly (LHRB)	1	Yes
	N/A	68-4078	Chassis Assembly (RHRB)	1	Yes
2		98-0021	Blocking Ring[1]	1	Yes
3		—	Cylinder[1,2]	1	Yes
4		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

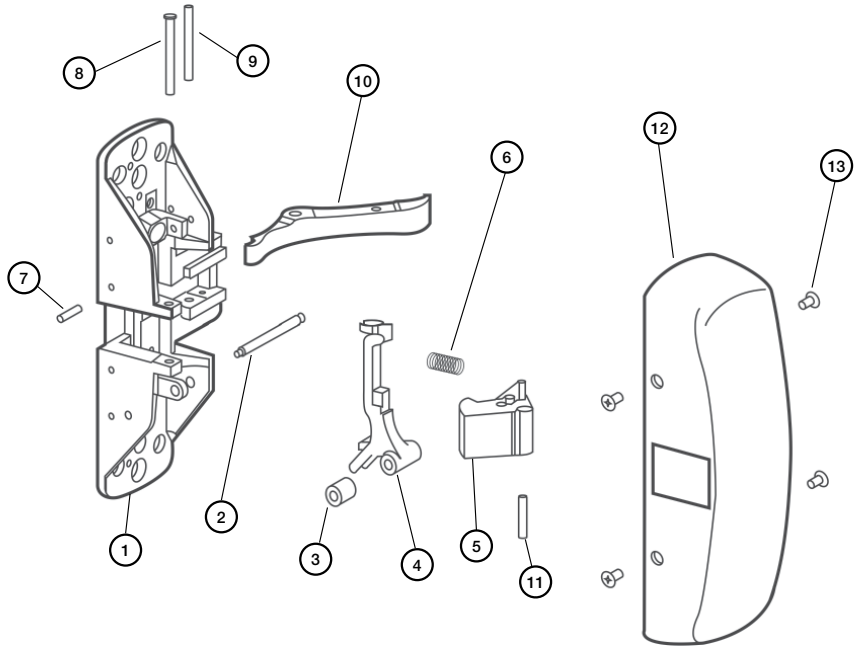
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8828	68-2106	LHRB	Yes
	68-2107	RHRB	

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis (LHRB)	1	No
		—	Chassis (RHRB)	1	No
2		68-0271	Pivot Pin Thumb Lever	1	Yes
3		68-0273	Bushing Thumb Lever	1	Yes
4		68-0260	Thumb Piece Lever (LHRB)	1	Yes
		68-0261	Thumb Piece Lever (RHRB)	1	Yes
5		98-2034	Latchbolt Assy	1	Yes
6		98-0028	Spring Latchbolt	1	Yes
7		01-0008	Groove Pin	1	No
8		01-0013	Screw Latchbolt Pivot	1	Yes
9		01-4512	Pivot Pin Lift Arm	1	Yes
10		68-0241	Lift Arm	1	Yes
11		97-0040	Bushing Latchbolt	1	Yes
12	N/A	68-0406	Cover[1]	1	Yes
13		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

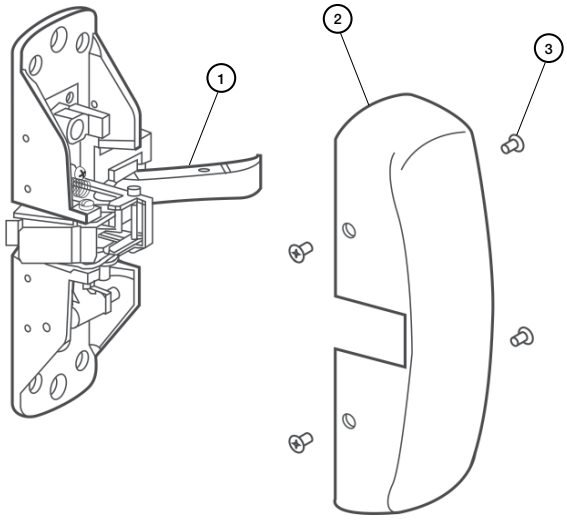
ASSA ABLOY, the global leader in door opening solutions

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL- GL-	68-4080	LHRB	Yes
	68-4081	RHRB	
12- GL-	68-4082	LHRB	
	68-4083	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4080	Chassis Assembly STD LHRB	1	Yes
		68-4081	Chassis Assembly STD RHRB	1	Yes
		68-4082	Chassis Assembly 12- LHRB	1	Yes
		68-4083	Chassis Assembly 12- RHRB	1	Yes
2	N/A	68-1014	Cover[1]	1	Yes
3		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack STD	1	Yes
		68-2165	Screw Pack 12	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

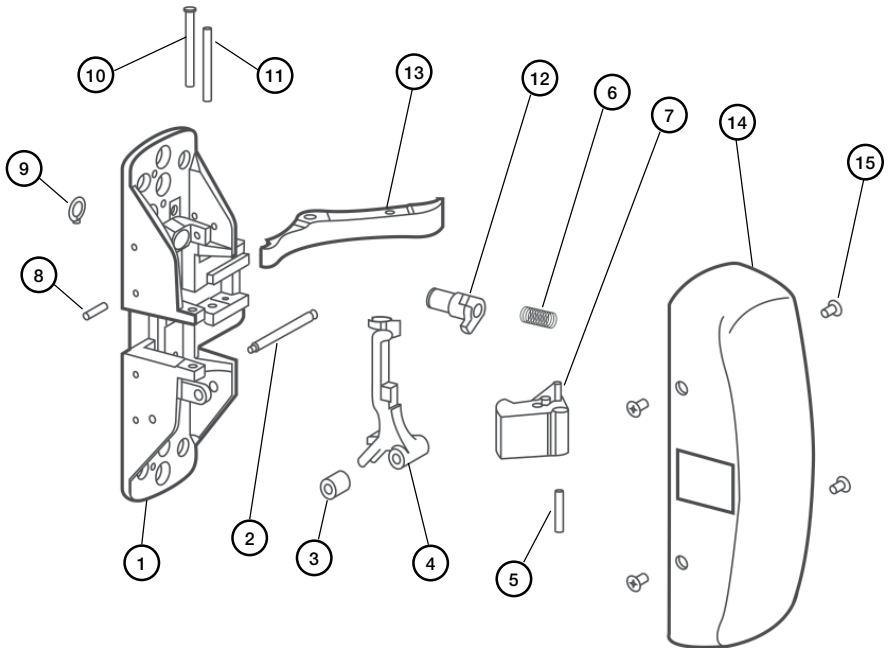
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8863	68-2109	LHRB	Yes
8863	68-2110	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis Assembly (LHRB)	1	No
		—	Chassis Assembly (RHRB)	1	No
2		68-0271	Pivot Pin Thumb Lever	1	Yes
3		68-0273	Bushing Thumb Lever	1	Yes
4		68-0260	Thumb Piece Lever LHRB	1	Yes
		68-0261	Thumb Piece Lever RHRB	1	No
5		97-0040	Bushing Latchbolt	1	Yes
6		98-0028	Spring Latchbolt	1	Yes
7		98-2034	Latchbolt Assy	1	Yes
8		01-0008	Groove Pin	1	No
9		01-0005	Retaining Ring	1	Yes
10		01-0013	Screw Latchbolt Pivot	1	Yes
11		01-4512	Pivot Pin Lift Arm	1	Yes
12		98-0018	Outside Cylinder Hub	1	Yes
13		68-0241	Lift Arm	1	Yes
14	N/A	68-0406	Cover[1]	1	No
15		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

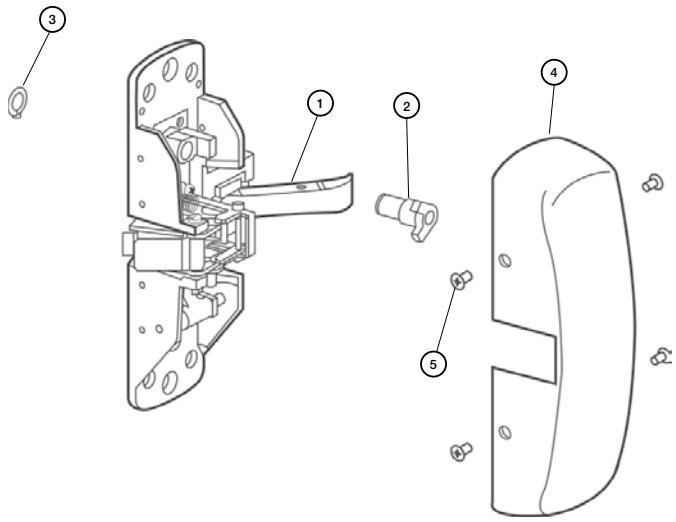
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8863	68-4097	LHRB	Yes
AL-/GL-8863	68-4098	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above		Chassis	1	No
2		98-0018	Outside Cylinder Hub	1	Yes
3		01-0005	Retaining Ring	1	Yes
4	N/A	68-1014	Cover[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

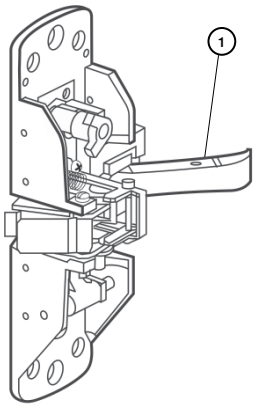
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

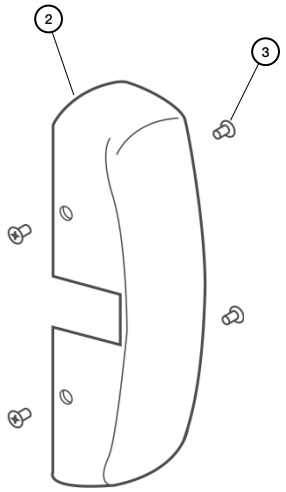
SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8863	68-4099	LHRB	Yes
AL-/GL-8863	68-4100	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4099	Chassis Assembly (LHRB)	1	Yes
		68-4100	Chassis Assembly (RHRB)	1	Yes
2	N/A	68-1014	Cover[1]	1	Yes
3		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish





A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

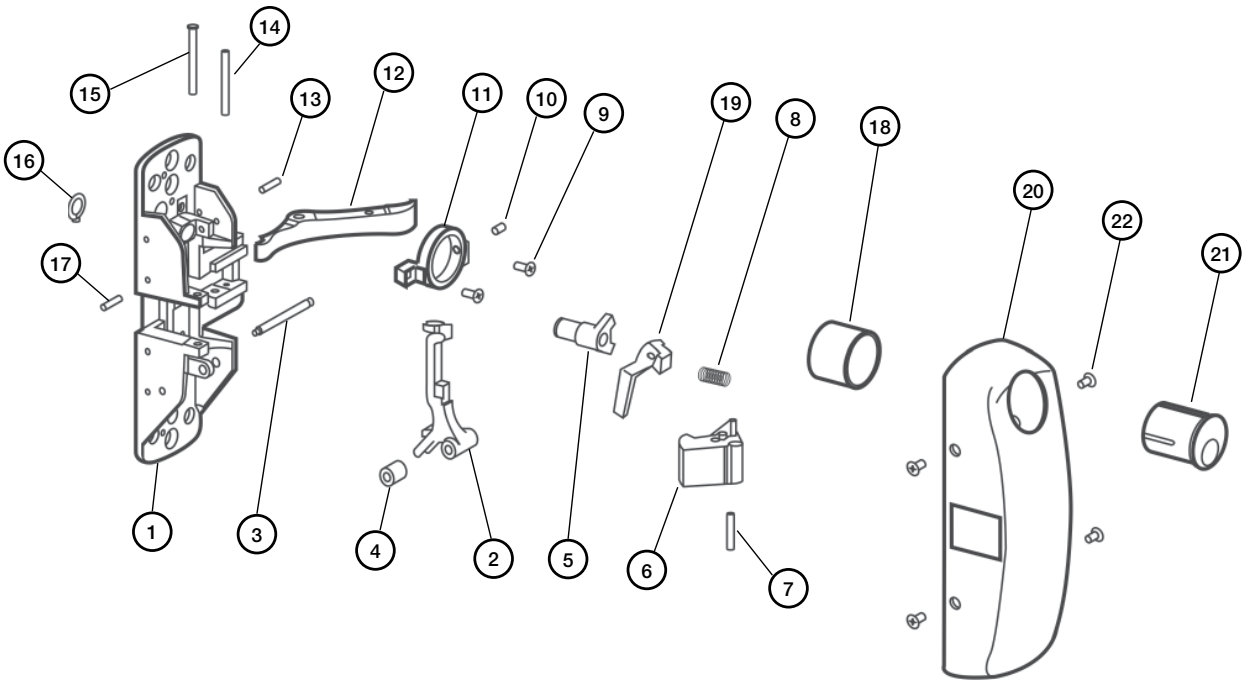
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	-	Chassis Assembly	1	No
2	68-0260	Thumb Piece Lever LHRB	1	Yes
	68-0261	Thumb Piece Lever RHRB	1	Yes
3	68-0271	Pivot Pin	1	Yes
4	68-0273	Bushing	1	Yes
5	98-0018	Outside Cylinder Hub	1	Yes
6	98-2034	Latchbolt	1	Yes
7	97-0040	Bushing, Latchbolt	1	Yes
8	97-0028	Spring, Latchbolt	1	Yes
9	01-3384	Screw #8-32 x 5/16	2	Yes
10	01-1095	Set Screw	1	Yes
11	98-0020	Inside Cylinder Retainer	1	Yes
12	68-0241	Lift Arm	1	Yes
13	98-0011	Pivot Pin (Lift Lever)	1	Yes
14	01-4512	Pivot Pin (Lift Arm)	1	Yes

Item	Part No.	Description	Qty.	Sellable
15	01-0013	Latchbolt Screw	1	Yes
16	01-0005	Retaining Ring	1	Yes
17	01-0008	Groove Pin	1	No
18	98-0021	Blocking Ring[1]	1	Yes
19	68-0237	Lift Lever LHRB	1	Yes
	68-0238	Lift Lever RHRB	1	Yes
20	68-0408	Cover[1]	1	Yes
	68-0409	Cover[1]	1	Yes
21	-	Inside Cylinder[1,2]	1	Yes
22	68-3908	Cover Screw Pack[1]	1	Yes
Not Shown	68-2143	Screw Pack	1	Yes
	649	Strike Pack[1]	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

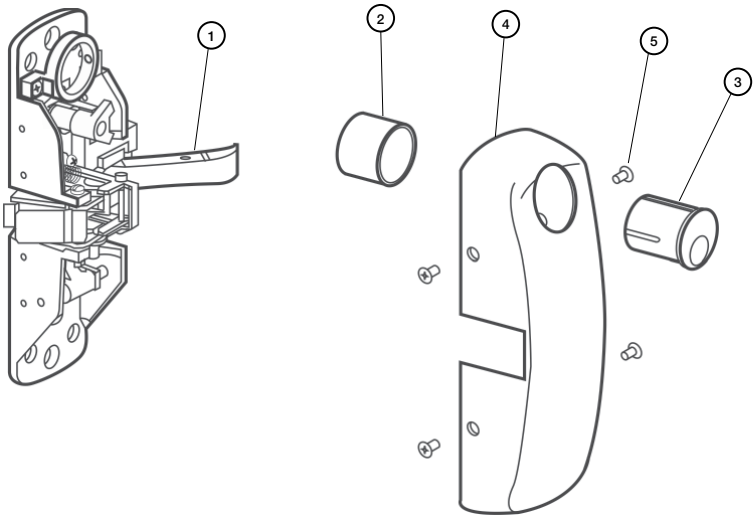
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL/12-8866	68-4104	LHRB	Yes
AL-/GL/12-8866	68-4105	RHRB	

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis Assembly (LHRB)	1	Yes
		—	Chassis Assembly (RHRB)	1	Yes
2	N/A	98-0021	Blocking Ring[1]	1	Yes
3		68-4411	Cylinder[1,2]	1	Yes
4		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

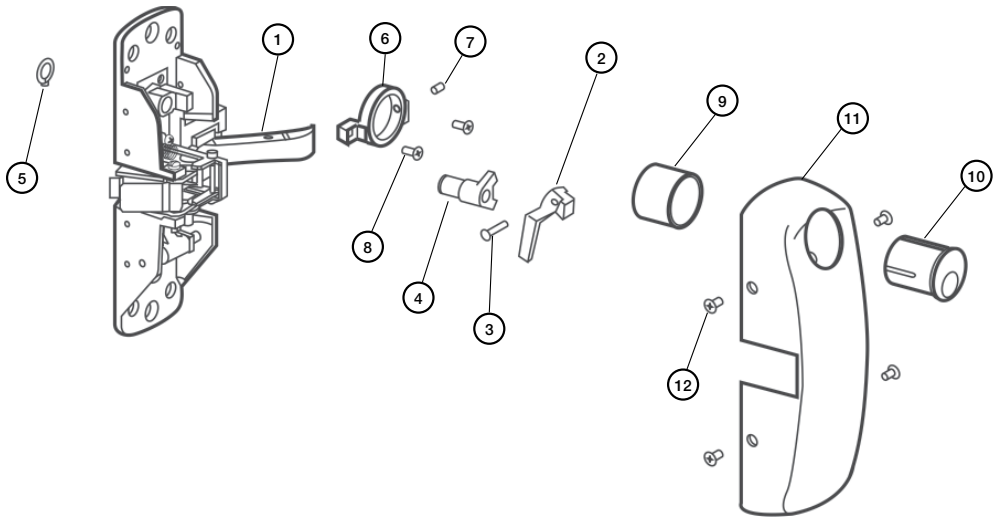
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8866	68-A102	LHRB	Yes
AL-/GL-8866	68-A103	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	-	Chassis Assembly	1	No
2		68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
		68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
3		98-0011	Latchbolt Lever Pivot Pin	1	Yes
4		98-0018	Outside Cylinder Hub	1	Yes
5		01-0005	Retaining Ring	1	Yes
6		98-0020	Inside Cylinder Retainer	1	Yes
7		01-1095	Cylinder Set Screw	1	Yes
8		01-1146	Machine Screw (8-32 x 5/16)	2	Yes
9	N/A	98-0021	Blocking Ring *	1	Yes
10		-	Cylinder[1,3]	1	Yes
11		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
12		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

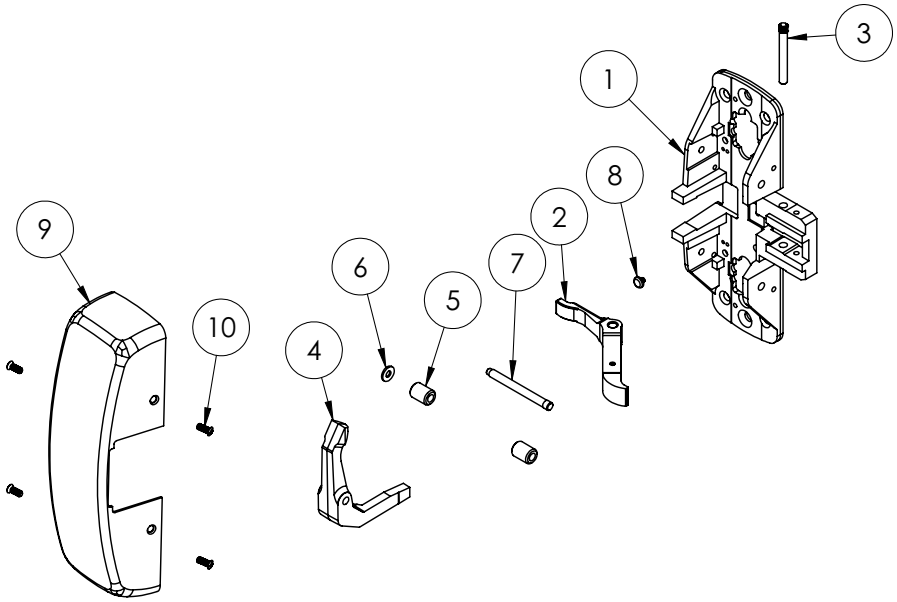
(12-)8904 (12-)8910 (12-)8913
(12-)8915 (12-)8928 (12-)8943
(12-)8944 (12-)8963 (12-)8970
(12-)8971 (12-)8975 (12-)8976

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-) (All Functions Except 16 & 66)	68-2172	LHRB	Yes
	68-2173	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-0339	Chassis	1	No
2		68-1137	Lift Arm	1	Yes
3		68-0239	Pivot Pin	1	Yes
4		68-0337	Left Hand Lift Lever	1	Yes
		68-0338	Right Hand Lift Lever	1	Yes
5		68-0273	Bushing	2	Yes
6		01-9370	Washer	1	Yes
7		68-0271	Pivot Pin (63 Function)	1	Yes
8		68-1294	Stop Pin	1	No
9	N/A	68-0407	Cover[1]	1	Yes
10		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2172 (LHRB)	900 Series Mortise Assembly[1,2,3]	1	Yes
		68-2173 (RHRB)		1	Yes
		68-2143	Screw Pack Standard	1	Yes
		68-2165	Screw Pack (12-)	1	Yes
		C908	Strike Pack LHRB 1 3/4" (C908)[1,3]	1	Yes
		C908	Strike Pack RHRB 1 3/4" (C908)[1,3]	1	Yes

1. Specify finish
2. Specify function
3. Specify hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

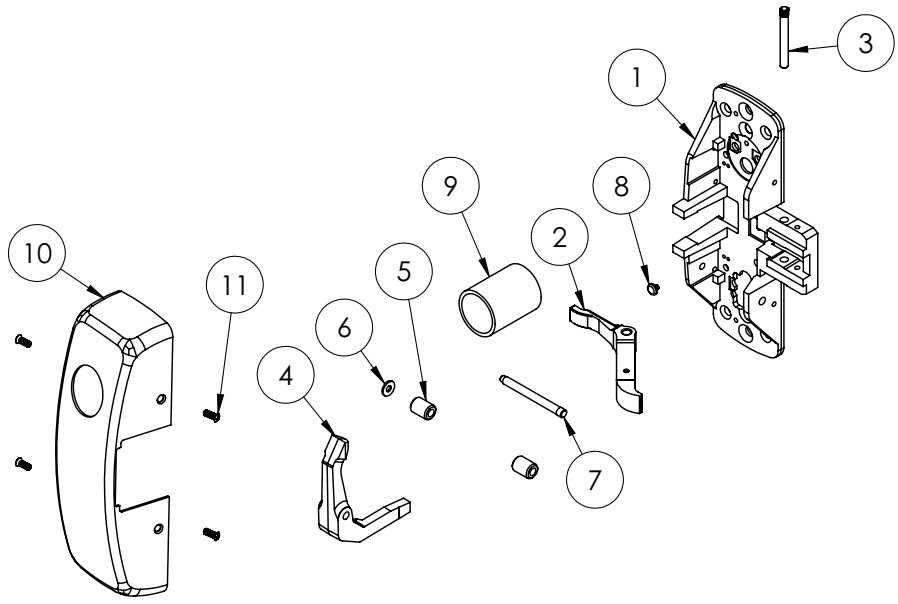
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-)	68-2213	LHRB	Yes
	68-2214	RHRB	Yes

Item	Part No.	Description	Qty	Sellable
1	68-0341	Chassis RHRB	1	No
	68-0342	Chassis LHRB	1	No
2	68-1137	Lift Arm	1	Yes
3	68-0239	Pivot Pin	1	Yes
4	68-0337	Left Hand Lift Lever	1	Yes
	68-0338	Right Hand Lift Lever	1	Yes
5	68-0273	Bushing	2	Yes
6	01-9370	Washer	1	Yes
7	68-0271	Pivot Pin (63 Function)	1	Yes
8	68-1294	Stop Pin	1	No
9	99-0007	Cylinder Blocking Ring[1]	1	Yes
Not Shown	13-0085	Locking Tail	1	Yes
	13-0080	Cylinder Barrel Retainer	1	Yes
	—	Cylinder Assembly[2]	1	Yes
	13-0074	Connecting Screw	2	Yes
10	68-0410	Cover LHRB[1]	1	Yes
	68-0411	Cover RHRB[1]	1	Yes
11	68-3905	Cover Screw Pack[1]	1	Yes
Not Shown	916	Mortise Assy 16 Funtion[1,3]	1	Yes
	966	Mortise Assy 66 Function[1,3]	1	Yes
	68-2143	Screw Pack Standard	1	Yes
	68-2165	Screw Pack (12-)	1	Yes
	C908	Strike Pack LHRB (C908)[3]	1	Yes
	C908	Strike Pack RHRB (C908)[3]	1	Yes

1. Specify finish
2. Specify function
3. Specify hand



A8231 12/17

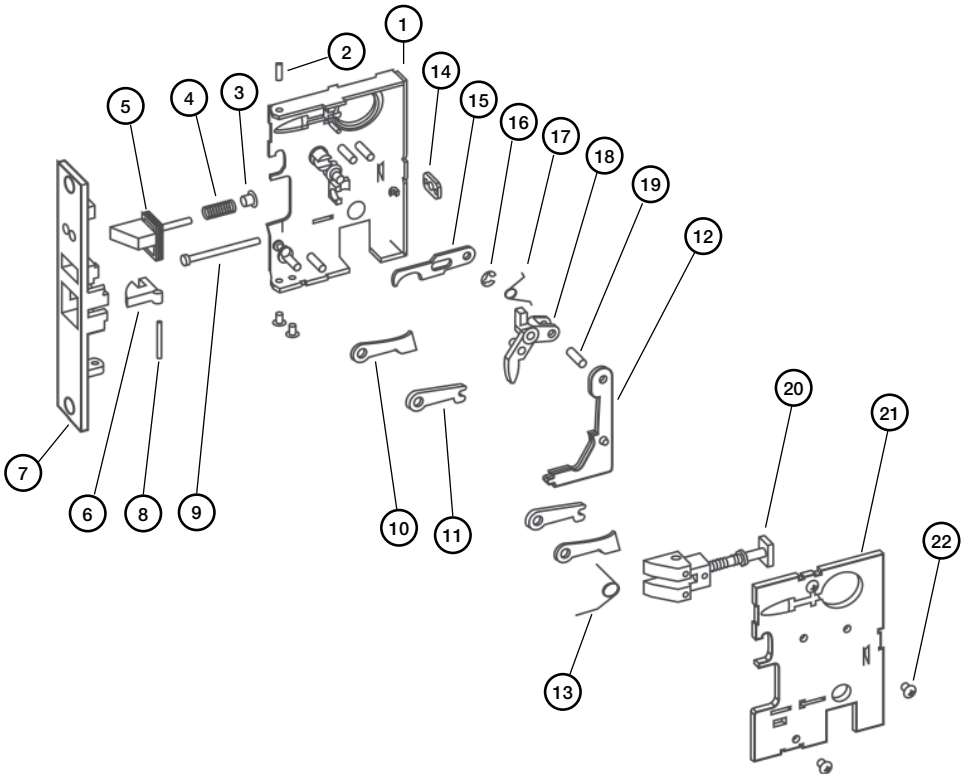
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-0078	Cylinder Set Screw	1	Yes
10	99-0076	Slide Spacer	2	Yes
11	99-0058	Slide Guide	2	Yes
12	99-2059	Lever Slide Assembly	1	Yes

Item	Part No.	Description	Qty.	Sellable
13	99-0061	Spring Thumbpiece Lever	1	No
14	99-0236	Cylinder Screw Support	1	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	01-0098	Retaining Ring	1	Yes
17	99-0063	Spring Guard Bolt Lver	1	Yes
18	99-2389	Latchbolt Lever Assembly	1	Yes
19	99-0212	Pivot Pin Lever Slide	1	Yes
20	99-2247	Latchbolt Assembly	1	Yes
21	99-2361	Cap Assembly	1	No
22	01-1142	Case Screw #8-32 x 1/4	5	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish

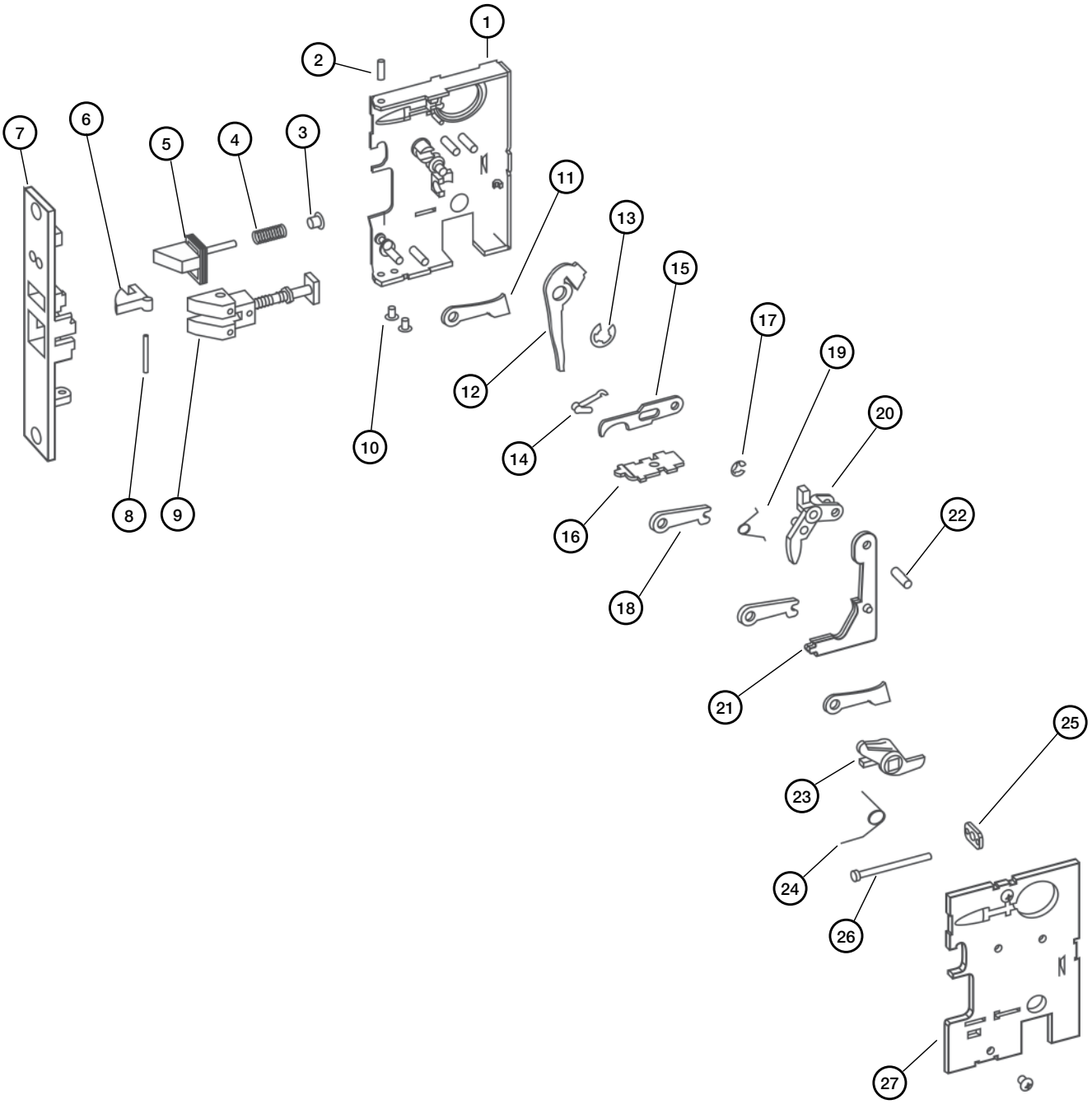
Notes:

- Items 5 and 15 to be sold as a set only.
- For 8313 x ET or 8913 x ET, use 915 Mortise Assembly.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No
-	68-2597	Bridge Rectifier Pack[2]	1	Yes

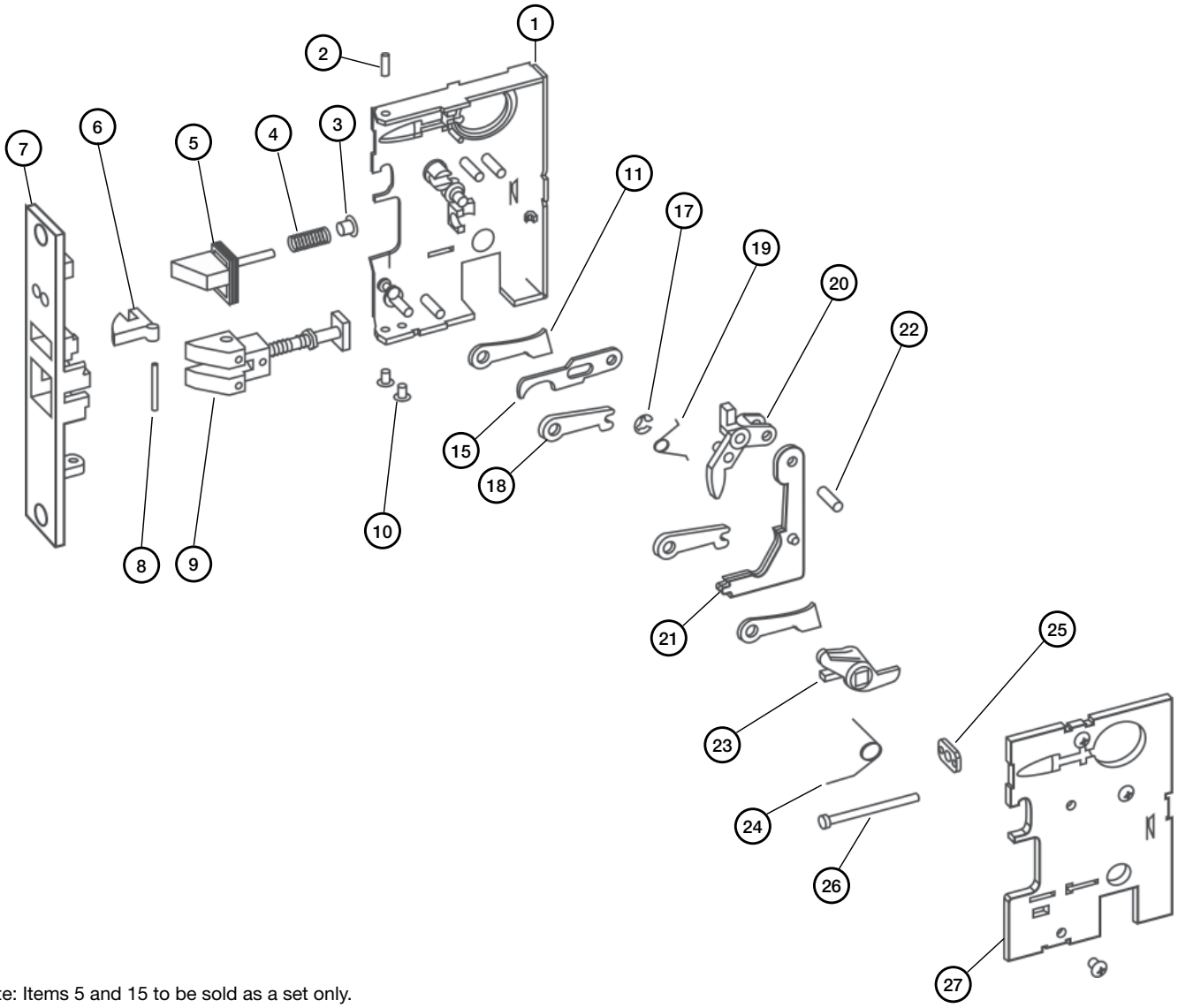
1. Specify finish
2. Use with 975 and 976 only

Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

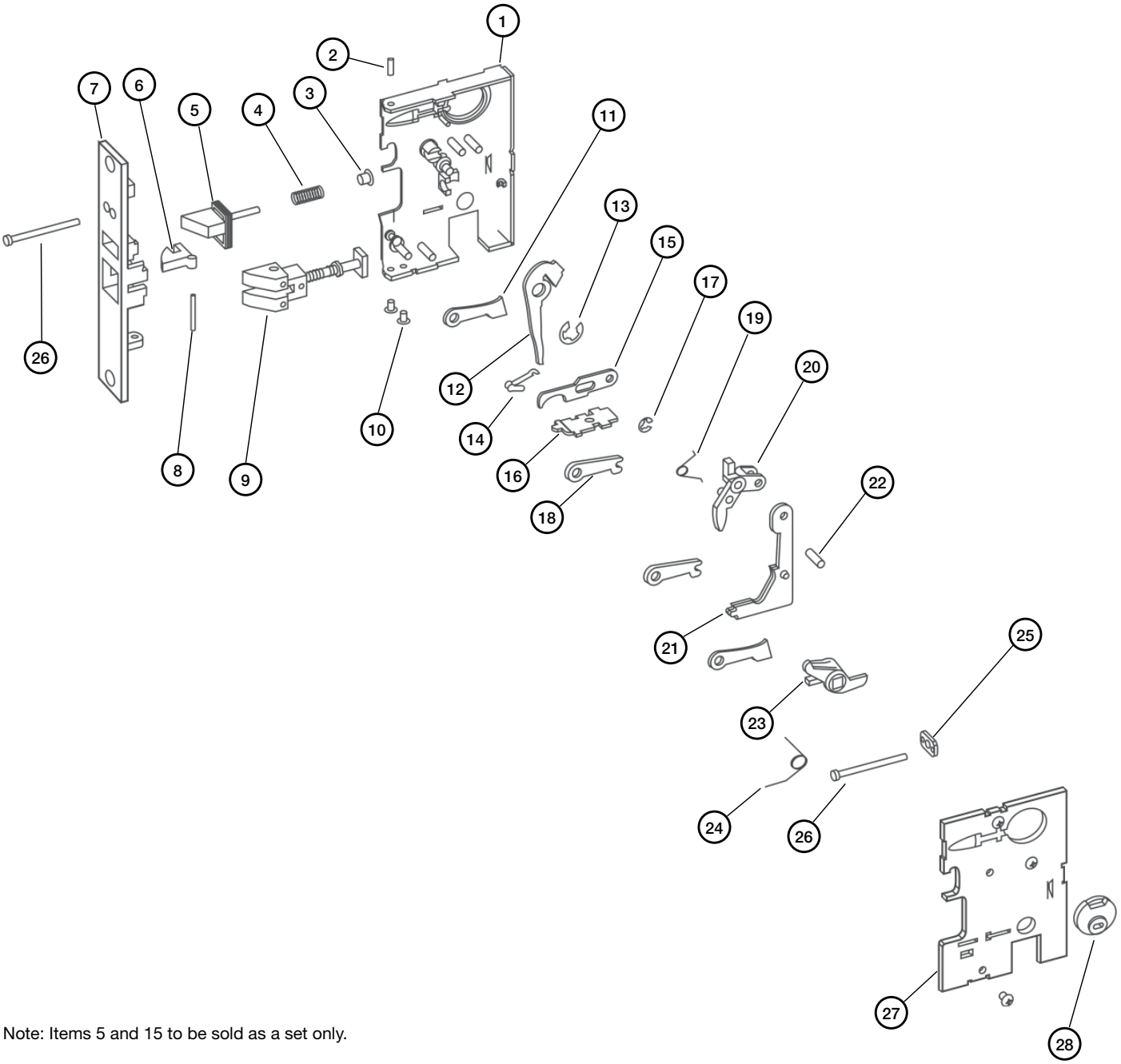
Item	Part No.	Description	Qty.	Sellable
1	99-2352	Case Assy LHRB	1	No
	99-2351	Case Assy RHRB		
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0226	Front LHRB[1]	1	No
	99-0227	Front RHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2387	Latchbolt Lever Assembly LHRB	1	Yes
	99-2388	Latchbolt Lever Assembly RHRB	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	2	Yes
27	99-2361	Cap Assembly LHRB	1	No
	99-2362	Cap Assembly RHRB	1	No
28	13-2162	Cylinder Attachment	1	Yes

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

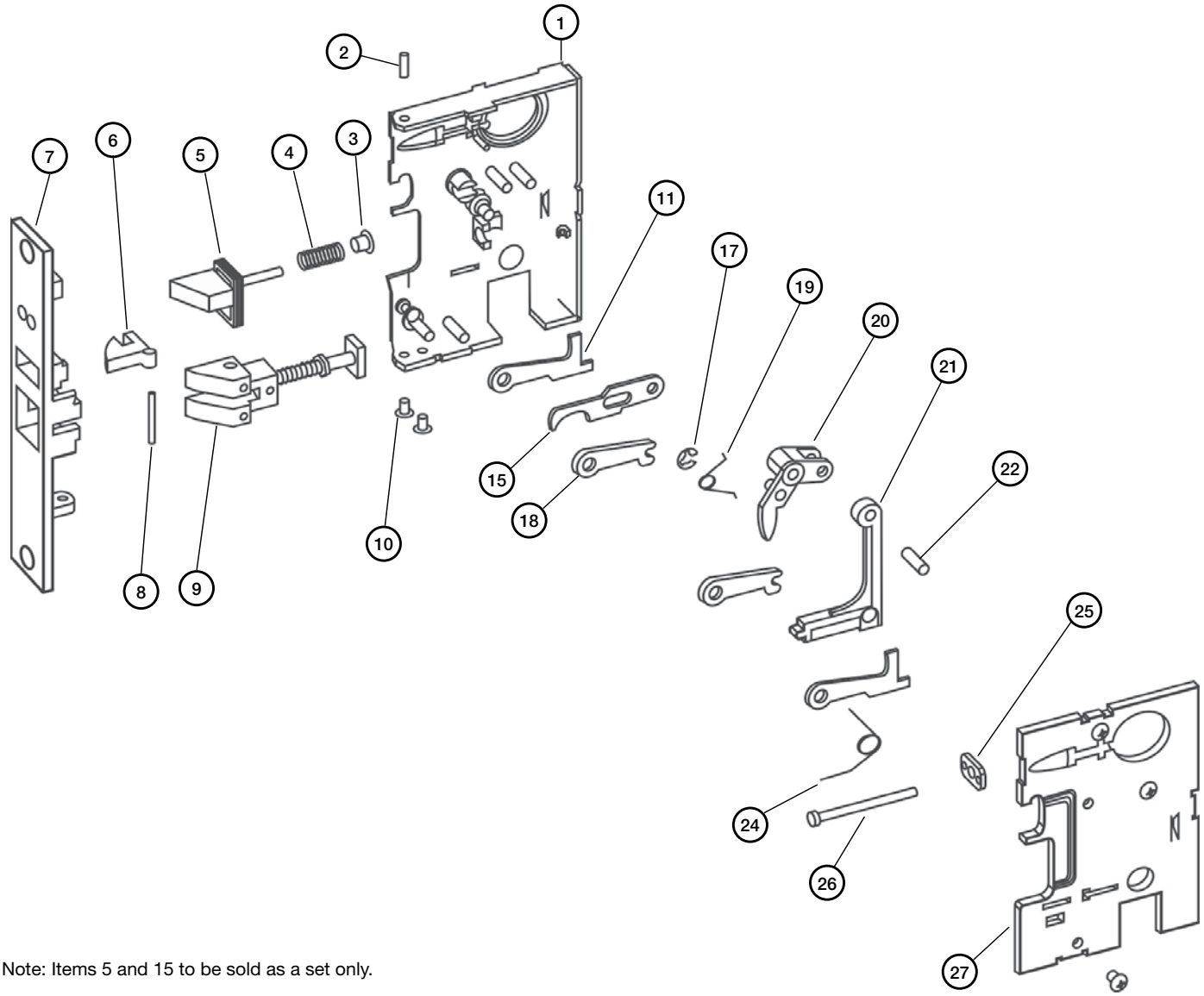
Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

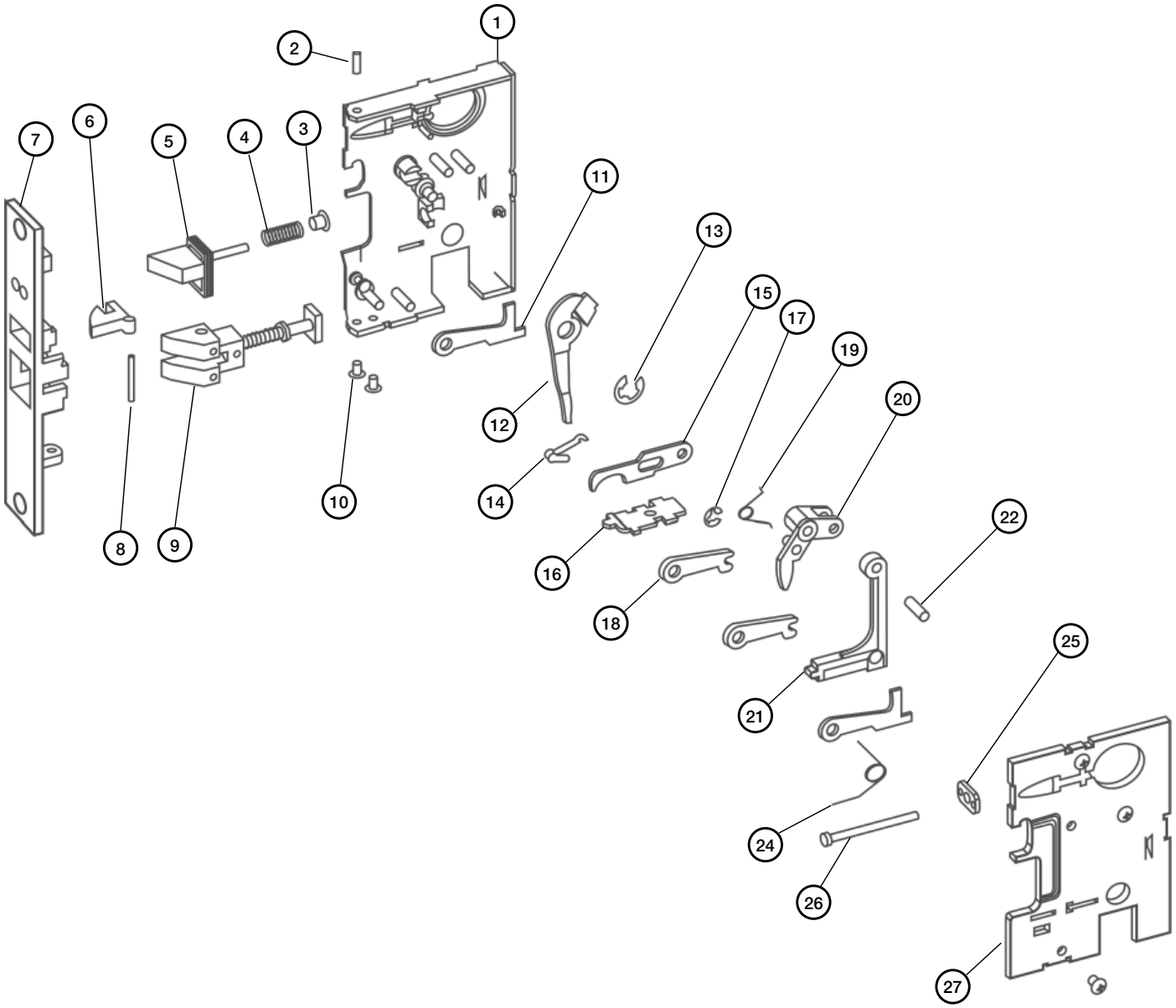
Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy RHRB	1	No
	99-2352	Case Assy LHRB	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

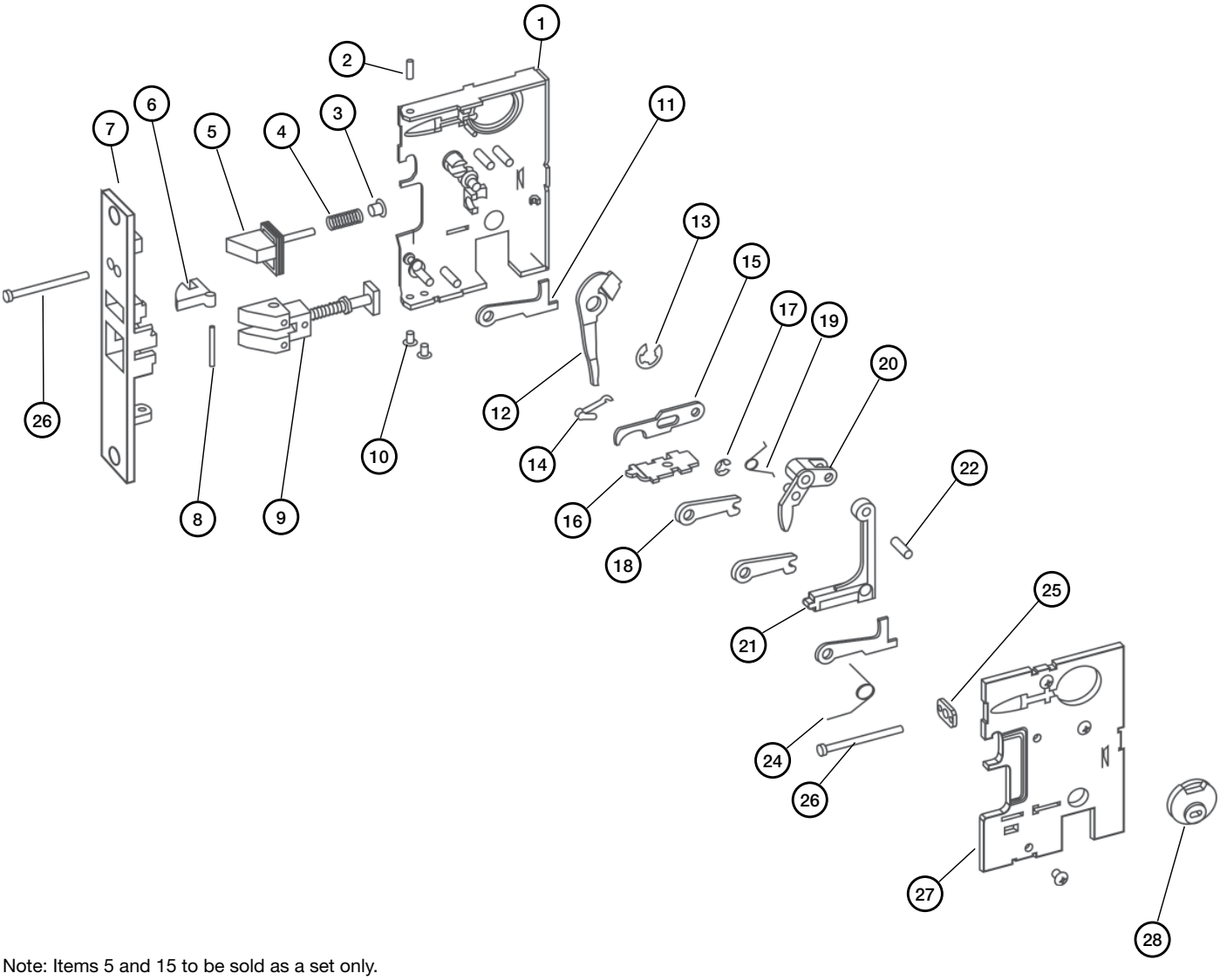
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	99-2352	Case Assy LHRB	1	No
	99-2351	Case Assy RHRB	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2387	Latchbolt Lever Assembly LHRB	1	Yes
	99-2388	Latchbolt Lever Assembly RHRB	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly LHRB	1	No
	99-2362	Cap Assembly RHRB	1	No
28	13-2162	Cylinder Attachment	1	Yes

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Assembly No.	Description	Option	Sellable
68-2702	Wide Stile E Rail Assembly*	(12-) Fire Rated	Yes
68-2703	Wide Stile F Rail Assembly*		Yes
68-2704	Wide Stile G Rail Assembly*		Yes
68-2705	Wide Stile J Rail Assembly*		Yes
68-2724	Narrow Stile E Rail Assembly*		Yes
68-2725	Narrow Stile F Rail Assembly*		Yes
68-2726	Narrow Stile G Rail Assembly*		Yes
68-2727	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		68-0950	Mounting Rail Wide(E)*	1	Yes
		68-0952	Mounting Rail Wide(F)*		Yes
		68-0948	Mounting Rail Wide(J)*		Yes
		68-0949	Mounting Rail Wide(G)*		Yes
		68-0958	Mounting Rail Narrow(E)*		Yes
		68-0955	Mounting Rail Narrow(F)*		Yes
		68-0956	Mounting Rail Narrow(J)*		Yes
		68-0957	Mounting Rail Narrow(G)*		Yes
3		01-1236	#6-32x 3/8" PH FL U'Cut	4	Yes
4		68-0943	Bracket	2	Yes
5		68-0945	Pivot Pin	2	Yes
6		01-0098	Retainer Ring	2	Yes
7		68-0229	Pivot Pin, Push Rail*	2	Yes
8		68-0236	Spring, Rail Arm	2	Yes
9		68-3609	Connecting Arm Assembly	2	Yes
10		68-0615	Push Rail (E)*	1	Yes
		68-0618	Push Rail (F)*		Yes
		68-0616	Push Rail (J)*		Yes
		68-0617	Push Rail (G)*		Yes
11		809	TouchPad Assembly	1	Yes
12		01-4537	Standard Hole Plug	1	Yes

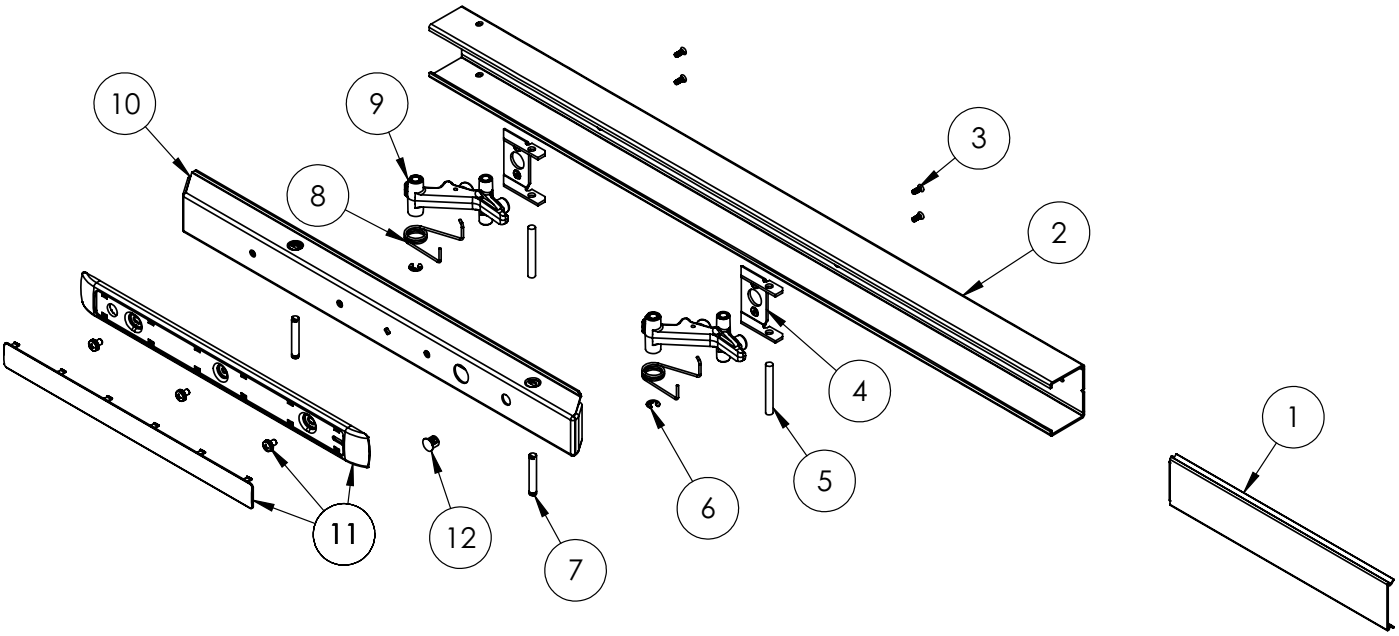
*Specify Finish

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-2703 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Assembly No.	Description	Option	Sellable
68-5542	Wide Stile E Rail Assembly*	(12-56-) (56-)	Yes
68-3212	Wide Stile F Rail Assembly*		Yes
68-3211	Wide Stile G Rail Assembly*		Yes
68-3213	Wide Stile J Rail Assembly*		Yes
68-5578	Narrow Stile E Rail Assembly*		Yes
68-3217	Narrow Stile F Rail Assembly*		Yes
68-3216	Narrow Stile G Rail Assembly*		Yes
68-3218	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		68-0950	Mounting Rail Wide(E)*	1	Yes
		68-0952	Mounting Rail Wide(F)*		Yes
		68-0948	Mounting Rail Wide(J)*		Yes
		68-0949	Mounting Rail Wide(G)*		Yes
		68-0958	Mounting Rail Narrow(E)*		Yes
		68-0955	Mounting Rail Narrow(F)*		Yes
		68-0956	Mounting Rail Narrow(J)*		Yes
		68-0957	Mounting Rail Narrow(G)*		Yes
3		M56AE	Rail Motor Kit, E	1	Yes
		M56AF	Rail Motor Kit, F		Yes
		M56AJ	Rail Motor Kit, J		Yes
		M56AG	Rail motor Kit, G		Yes
4		68-0229	Pivot Pin, Push Rail*	2	Yes
5		68-0236	Spring, Rail Arm	2	Yes
6		01-0098	Retaining Ring	2	Yes
7		809	TouchPad Assembly	1	Yes
8		68-0615	Standard Push Rail, E*	1	Yes
		68-0618	Standard Push Rail, F*		Yes
		68-0616	Standard Push Rail, J*		Yes
		68-0617	Standard Push Rail, G*		Yes
9		68-3609	Connecting Arm Assembly	1	Yes
10		52-1261	56- Input Harness Assembly	2	Yes
11		01-1236	#6-32x3/8" PH FL U'CUT	4	Yes
12		68-0945	Pivot Pin	1	Yes
13		68-0943	Bracket	1	Yes

All Related HK- Assemblies Listed Below

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
19-56-HK-*	68-5515	68-5516	68-5517	68-5518	68-5602	68-5603	68-5604	68-5605	Yes
53-56-HK-*	68-5554*	68-5555*	68-5556*	68-5557*	68-5594*	68-5595*	68-5596*	68-5597*	Yes
53-55-56-HK-*	68-5558*	68-5559	68-5560	68-5561*	68-5598*	68-5599*	68-5600*	68-5601*	Yes
19-53-56-HK-*	68-5519*	68-5520*	68-5521*	68-5522*	68-5610*	68-5611*	68-5612*	68-5613*	Yes
19-53-55-56-HK- *	68-5538*	68-5539*	68-5540*	68-5541*	68-5614*	68-5615*	68-5616*	68-5617*	Yes

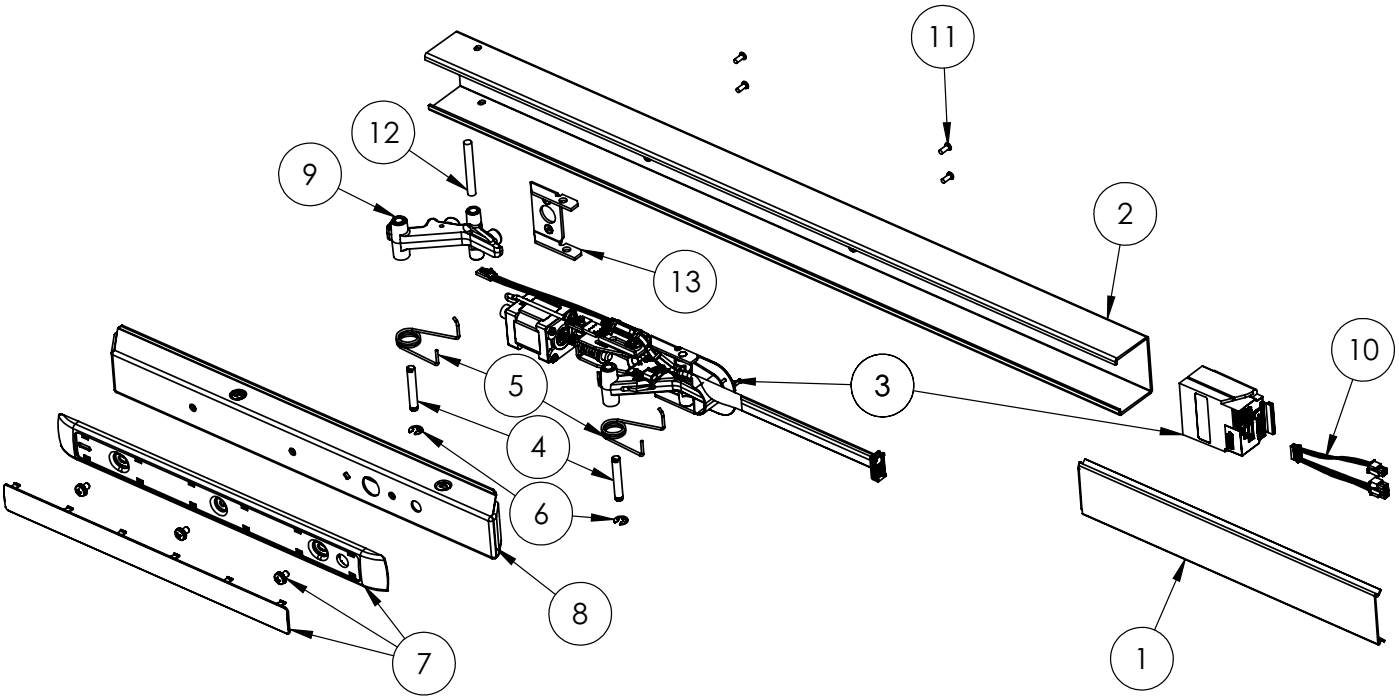
Parts 3-13 Available as Assembly No. 52-3541 for E, 52-3542 for F, 52-3543 for J, 52-3544 for G
*Specify Finish

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-5578 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Assembly No.	Description	Option	Sellable
68-6098	Wide Stile E Rail Assembly*	(59-)	Yes
68-3780	Wide Stile F Rail Assembly*		Yes
68-3781	Wide Stile G Rail Assembly*		Yes
68-3782	Wide Stile J Rail Assembly*		Yes
68-6100	Narrow Stile E Rail Assembly*		Yes
68-3788	Narrow Stile F Rail Assembly*		Yes
68-3789	Narrow Stile G Rail Assembly*		Yes
68-3790	Narrow Stile J Rail Assembly*		Yes
68-6099	Wide Stile E Rail Assembly*	(12-59-)	Yes
68-3784	Wide Stile F Rail Assembly*		Yes
68-3785	Wide Stile G Rail Assembly*		Yes
68-3786	Wide Stile J Rail Assembly*		Yes
68-6101	Narrow Stile E Rail Assembly*		Yes
68-3792	Narrow Stile F Rail Assembly*		Yes
68-3793	Narrow Stile G Rail Assembly*		Yes
68-3794	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	809	TouchPad Assembly	1	Yes
2		68-1027	Push Rail, E*	1	No
		68-1030	Push Rail, F*		Yes
		68-1028	Push Rail, G*		Yes
		68-1029	Push Rail, J*		Yes
3		68-0582	Lockdown Cam[1]	1	Yes
4		01-4537	Standard Hole Plug	1	Yes
5		01-0098	Retaining Ring	2	Yes
6		68-0229	Pivot Pin, Push Rail*	2	Yes
7		68-1049	Rubber Cushion	1	No
8		68-1039	Support Plate	1	No
9		52-1701	59- Wire Guide	1	Yes
10		68-0236	Spring, Rail Arm	2	Yes
11		68-0945	Pivot Pin	2	Yes
12		01-0711	Flanged Nyliner	8	Yes
13		52-4765	59- Connecting Arm	1	No
14		68-0943	Bracket	1	Yes
15		52-0935	Wire Barrier	1	Yes
16		52-4733	59- Harness Sub-Plate Assembly	1	No
		52-4734	59- Harness Sub-Plate Assembly		No
17		01-0610	Wave Spring Washer[1]	1	Yes
18		68-0583	Lockdown Button [1]	1	Yes
19		01-4466	Machine Screw SEMS[1]	1	No
20		01-1236	#6-32X3/8" PH FL U'Cut 6**		Yes
21		68-6127	Connecting Arm	1	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
22	See Chart Above	68-1045	Mounting Rail, E Narrow*	1	Yes
		68-1042	Mounting Rail, F Narrow*		Yes
		68-1043	Mounting Rail, J Narrow*		Yes
		68-1044	Mounting Rail, G Narrow*		Yes
		68-0950	Mounting Rail, E Wide*		Yes
		68-1058	Mounting Rail, F Wide*		Yes
		68-1059	Mounting Rail, J Wide*		Yes
		68-1060	Mounting Rail, G Wide*		Yes
23		68-6090	Insert Assembly, E Wide	1	No
		68-6091	Insert Assembly, F Wide		No
		68-6092	Insert Assembly, J Wide		No
		68-6093	Insert Assembly, G Wide		No
		68-6097	Insert Assembly, E Narrow		No
		68-6094	Insert Assembly, F Narrow		No
		68-6095	Insert Assembly, J Narrow		No
		68-6096	Insert Assembly, G Narrow		No
24		52-1292	Harness Assembly	1	Yes
		52-1293	Harness Assembly		Yes

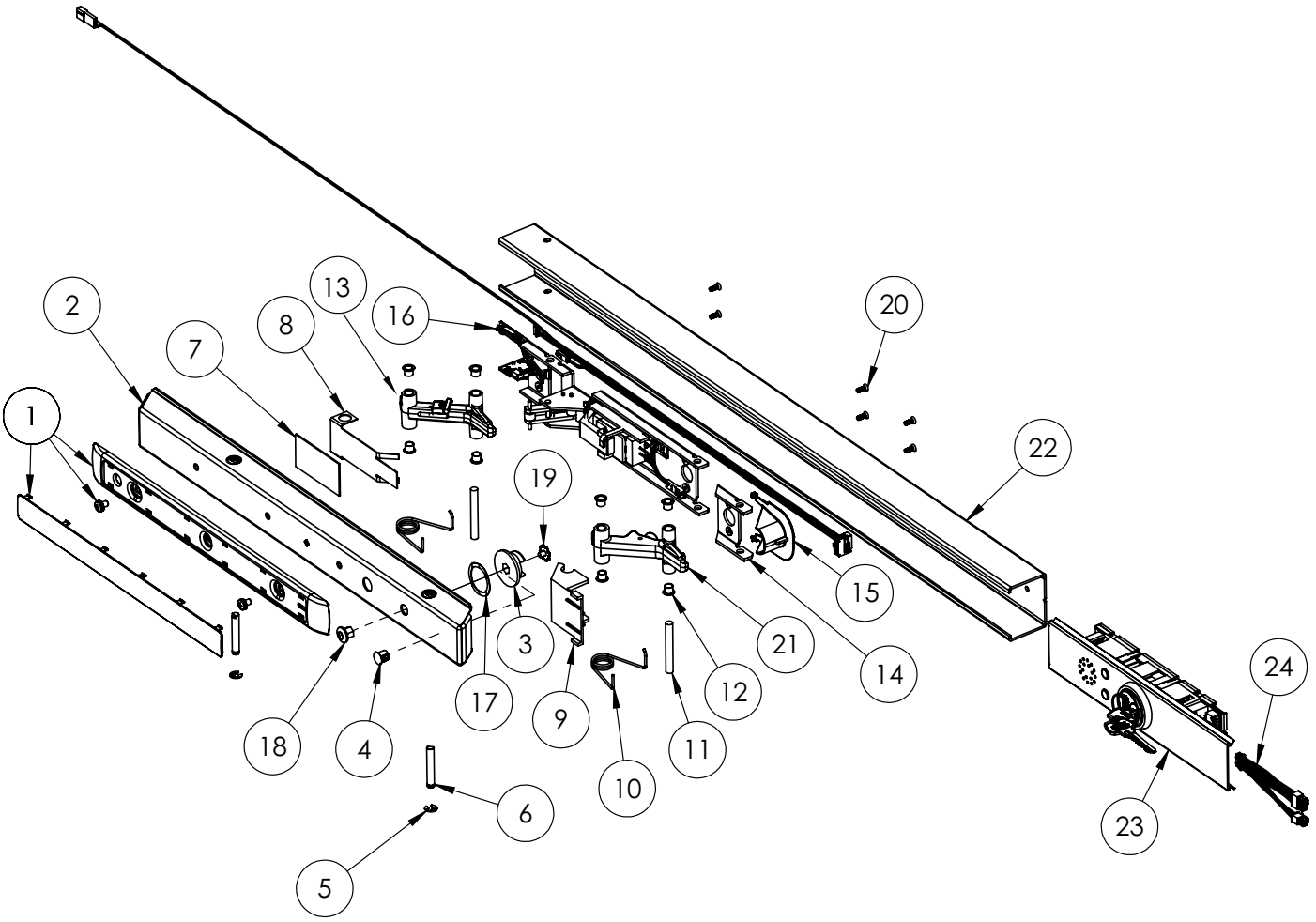
*Specify Finish
**Qty is 6 in Sizes F J G, 4 in Size E
1. Do not use on any 12- Rail Assembly

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-3780 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

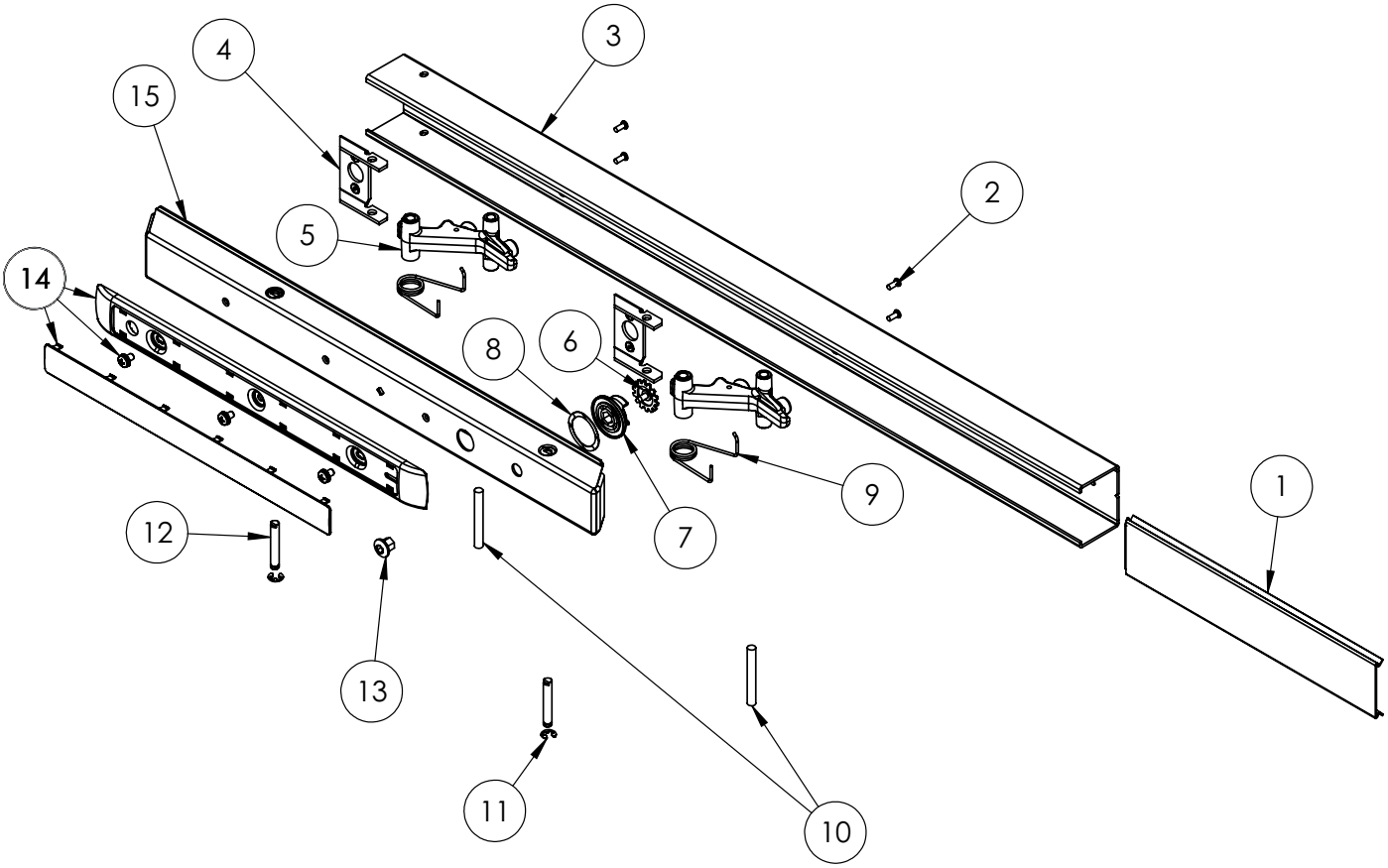
Assembly No.	Description	Option	Sellable
68-2694	Wide Stile E Rail Assembly*	Standard Rails	Yes
68-2695	Wide Stile F Rail Assembly*		Yes
68-2696	Wide Stile G Rail Assembly*		Yes
68-2697	Wide Stile J Rail Assembly*		Yes
68-2716	Narrow Stile E Rail Assembly*		Yes
68-2717	Narrow Stile F Rail Assembly*		Yes
68-2718	Narrow Stile G Rail Assembly*		Yes
68-2719	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		01-1236	#6-32x3/8 PH FL U'Cut	4	Yes
3		68-0950	Mounting Rail, E Wide*	1	Yes
		68-0952	Mounting Rail, F Wide*		Yes
		68-0948	Mounting Rail, J Wide*		Yes
		68-0949	Mounting Rail, G Wide*		Yes
		68-0958	Mounting Rail, E Narrow*		Yes
		68-0955	Mounting Rail, F Narrow*		Yes
		68-0956	Mounting Rail, J Narrow*		Yes
		68-0957	Mounting Rail, G Narrow*		Yes
4		68-0943	Bracket	2	Yes
5		68-3609	Connecting Arm Assembly	2	Yes
6		01-4466	Machine Screw SEMS[1]	1	Yes
7		68-0582	Lockdown Cam[1]	1	Yes
8		01-0610	Wave Spring Washer[1]	1	Yes
9		68-0236	Spring, Rail Arm	2	Yes
10		68-0945	Pivot Pin	2	Yes
11		01-0098	Retaining Ring	2	Yes
12		68-0229	Pivot Pin Push Rail*	2	Yes
13		68-0583	Lockdown Button[1]	1	Yes
14		809	Touch Pad Assembly	1	Yes
15		68-0615	Push Rail, E*	1	Yes
		68-0618	Push Rail, F*		Yes
		68-0616	Push Rail, J*		Yes
		68-0617	Push Rail, G*		Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Assembly 68-2695 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Assembly No.	Description	Option	Sellable
68-2698	Wide Stile E Rail Assembly*	16-	Yes
68-2699	Wide Stile F Rail Assembly*		Yes
68-2700	Wide Stile G Rail Assembly*		Yes
68-2701	Wide Stile J Rail Assembly*		Yes
68-2720	Narrow Stile E Rail Assembly*		Yes
68-2721	Narrow Stile F Rail Assembly*		Yes
68-2722	Narrow Stile G Rail Assembly*		Yes
68-2723	Narrow Stile J Rail Assembly*		Yes

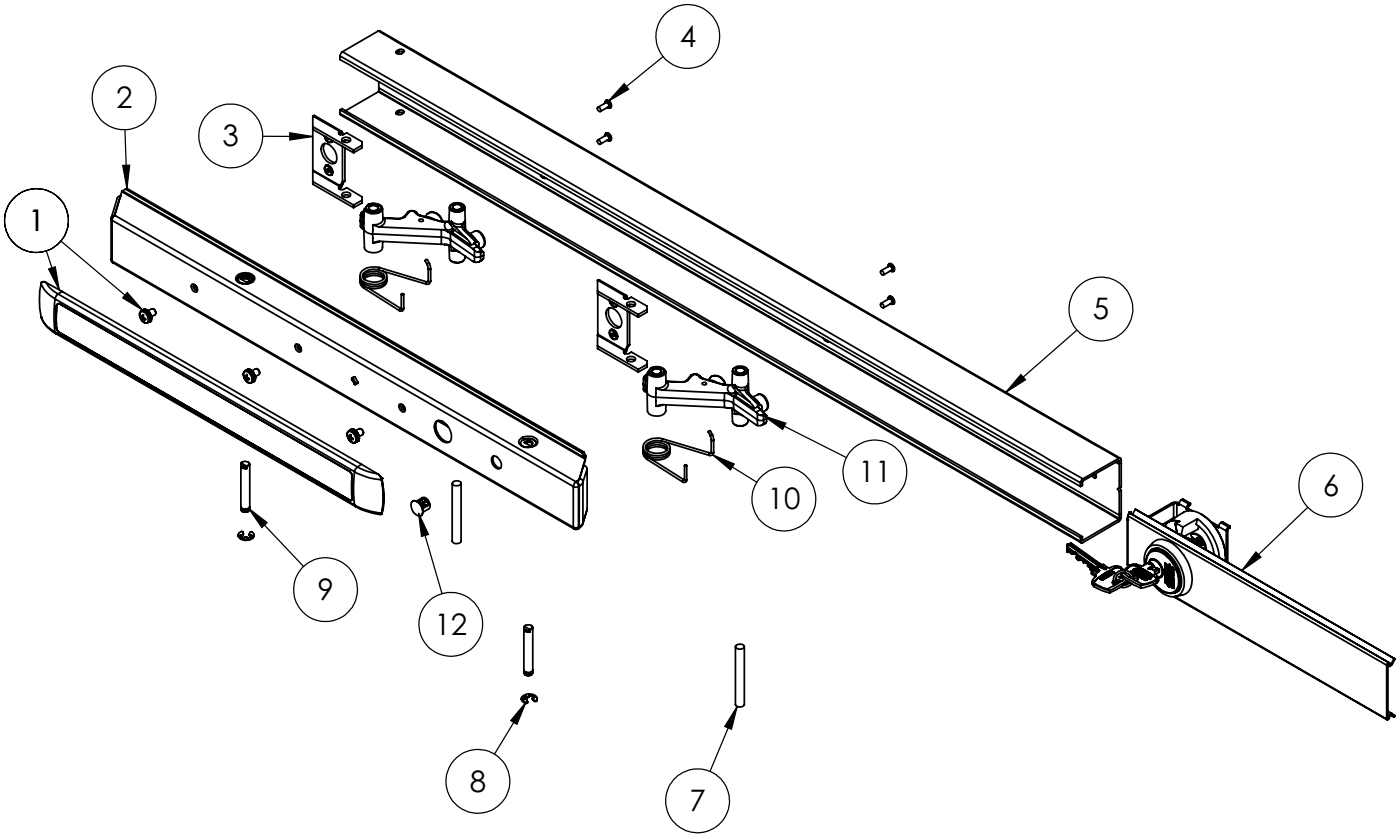
Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	809	Touch Pad Assembly	1	Yes
2		68-0615	Push Rail, E*	1	Yes
		68-0618	Push Rail, F*		Yes
		68-0616	Push Rail, J*		Yes
		68-0617	Push Rail, G*		Yes
3		68-0943	Bracket	2	Yes
4		01-1236	CR-FHMS 6-32X3/8"	4	Yes
5		68-0950	Mounting Rail, E Wide*	1	Yes
		68-0952	Mounting Rail, F Wide*		Yes
		68-0948	Mounting Rail, J Wide*		Yes
		68-0949	Mounting Rail, G Wide*		Yes
		68-0958	Mounting Rail, E Narrow*		Yes
		68-0955	Mounting Rail, F Narrow*		Yes
		68-0956	Mounting Rail, J Narrow*		Yes
		68-0957	Mounting Rail, G Narrow*		Yes
6		816-5	Insert Assembly, E Wide[1]*	1	Yes
		816-1	Insert Assembly, F Wide[1]*		Yes
		816-7	Insert Assembly, J Wide[1]*		Yes
		816-4	Insert Assembly, G Wide[1]*		Yes
		816-2	Insert Assembly, E/F Narrow[1]*		Yes
		816-6	Insert Assembly, J Narrow[1]*		Yes
		816-3	Insert Assembly, G Narrow[1]*		Yes
7		68-0945	Pivot Pin	2	Yes
8		01-0098	Retaining Ring	2	Yes
9		68-0229	Pivot Pin, Push Rail*	2	Yes
10		68-0236	Spring, Rail Arm	2	Yes
11		68-3609	Connecting Arm Assembly	2	Yes
12		01-4537	Standard Hole Plug	1	Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Assembly 68-2699 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

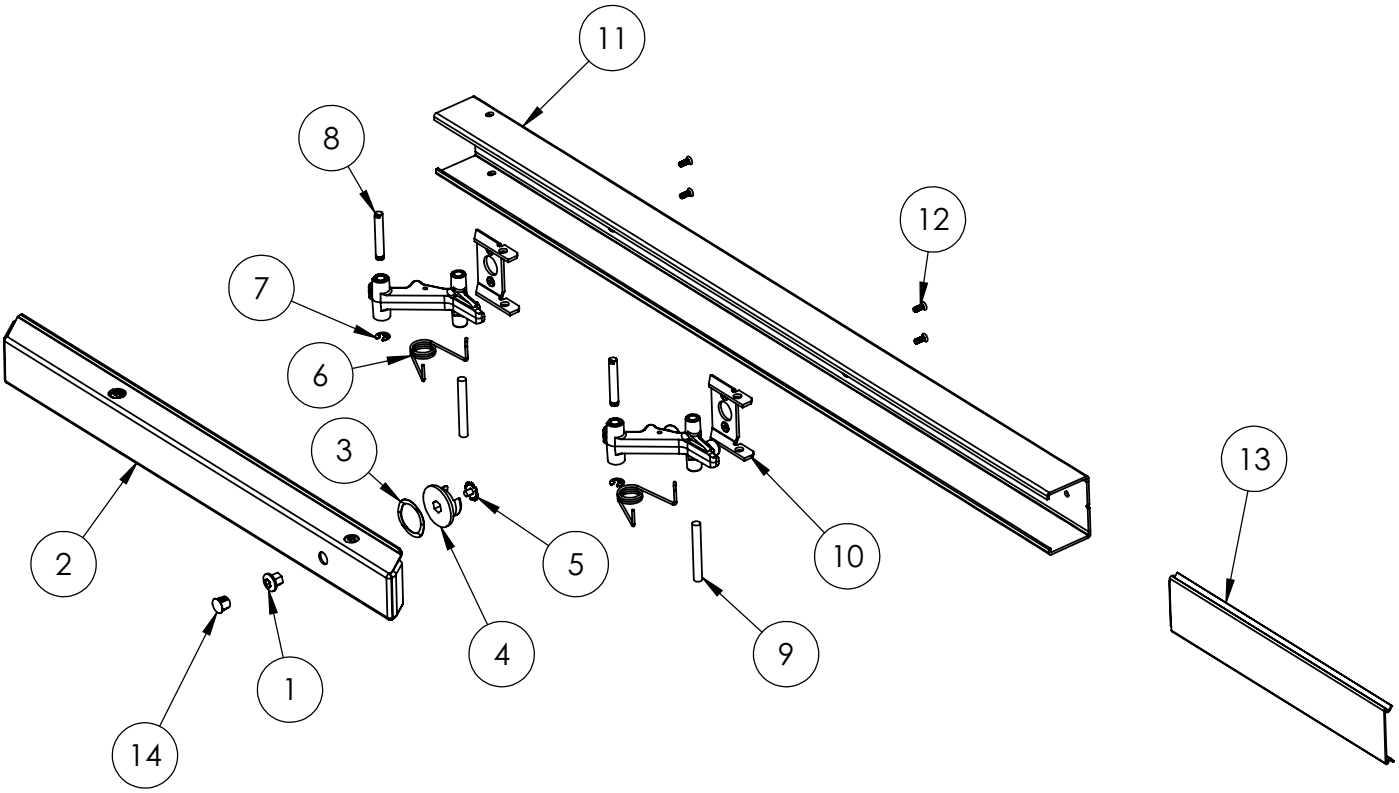
Assembly No.	Description	Option	Sellable
68-2918	E Wide Rail Assembly*	19-	Yes
68-2919	F Wide Rail Assembly*		Yes
68-2921	J Wide Rail Assembly*		Yes
68-2920	G Wide Rail Assembly*		Yes
68-2905	E Narrow Rail Assembly*		Yes
68-2906	F Narrow Rail Assembly*		Yes
68-2908	J Narrow Rail Assembly*		Yes
68-2907	G Narrow Rail Assembly*		Yes
68-2926	12- E Wide Rail Assembly*	12-19-	Yes
68-2927	12- F Wide Rail Assembly*		Yes
68-2929	12- J Wide Rail Assembly*		Yes
68-2928	12- G Wide Rail Assembly*		Yes
68-2913	12- E Narrow Rail Assembly*		Yes
68-2914	12- F Narrow Rail Assembly*		Yes
68-2916	12- J Narrow Rail Assembly*		Yes
68-2915	12- G Narrow Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	68-0583	Lockdown Button[1]	1	Yes
2		68-0736	Push Rail, E*	1	Yes
		68-0739	Push Rail, F*		Yes
		68-0737	Push Rail, J*		Yes
		68-0738	Push Rail, G*		Yes
3		01-0610	Wave Spring Washer[1]	1	Yes
4		68-0582	Lockdown Cam[1]	1	Yes
5		01-4466	SEMS Machine Screw[1]	1	Yes
6		68-0236	Spring, Rail Arm	2	Yes
7		01-0098	Retaining Ring	2	Yes
8		68-0229	Pivot Pin, Push Rail	2	Yes
9		68-0945	Pivot Pin, Mounting Rail	2	Yes
10		68-0943	Bracket	2	Yes
11		68-0950	Mounting Rail, E*	1	Yes
		68-0952	Mounting Rail, F*		Yes
		68-0949	Mounting Rail, J*		Yes
		68-0948	Mounting Rail, G*		Yes
12		01-1236	#6-32X3/8" Machine Screw[1]	4	Yes
13		68-0550	Mounting Rail Insert, E*	1	Yes
		68-0549	Mounting Rail Insert, F*		Yes
		68-0552	Mounting Rail Insert, J*		Yes
		68-0551	Mounting Rail Insert, G*		Yes
14		01-4537	Standard Hole Plug	1	Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Assembly 68-2919 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
AL-	68-4010	68-4011	68-4012	68-4025	68-4022	68-4023	68-4024	Yes
12-AL-	68-4018	68-4019	68-4020	68-4033	68-4030	68-4031	68-4032	Yes
19-AL-	68-4035	68-4036	68-4037	68-4050	68-4047	68-4048	68-4049	Yes
12-19-AL-	68-4043	68-4044	68-4045	68-4058	68-4055	68-4056	68-4057	Yes
53-AL-	68-4716	68-4717	68-4718	68-4723	68-4724	68-4725	68-4726	Yes
12-53-AL-	68-4720	68-4721	68-4722	68-4727	68-4728	68-4729	68-4730	Yes
19-53-AL-	68-4842	68-4843	68-4844	68-4849	68-4850	68-4851	68-4852	Yes
12-19-53-AL-	68-4846	68-4847	68-4848	68-4853	68-4854	68-4855	68-4856	Yes
53-55-AL-	68-4922	68-4923	68-4924	68-4929	68-4930	68-4931	68-4932	Yes
12-53-55-AL-	68-4926	68-4927	68-4928	68-4933	68-4934	68-4935	68-4936	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
TL-	68-5048	68-5049	68-5051	68-5050	68-5009	68-5010	68-5012	68-5011	Yes
16-TL-	68-5052	68-5053	68-5055	68-5054	68-5013	68-5014	68-5016	68-5015	Yes
12-TL-	68-5056	68-5057	68-5059	68-5058	68-5017	68-5018	68-5020	68-5019	Yes
TL- Inactive	68-5060	68-5061	68-5063	68-5062	N/A	N/A	N/A	N/A	Yes
TL- (8895 Only)	68-5164	68-5165	68-5167	68-5166	N/A	N/A	N/A	N/A	Yes
55-TL-(8895 Only)	68-5168	68-5169	68-5171	68-5170	N/A	N/A	N/A	N/A	Yes
55-56-TL-	68-5689	68-5173	68-5174	68-5172	68-5692	68-5176	68-5177	68-5175	Yes
16-55-56-TL-	68-5706	68-5707	68-5708	68-5709	68-5738	68-5739	68-5740	68-5741	Yes
55-56-HK-TL-	68-5722	68-5723	68-5724	68-5725	68-5754	68-5755	68-5756	68-5757	Yes
AL-TL-	N/A	68-5190	68-5191	68-5192	68-5199	68-5196	68-5197	68-5198	Yes
12-AL-TL-	N/A	68-5193	68-5194	68-5195	68-5203	68-5200	68-5201	68-5202	Yes
59-TL-	N/A	68-5178	68-5179	68-5180	N/A	68-5187	68-5188	68-5189	Yes
12-59-TL-	N/A	68-5181	68-5182	68-5183	N/A	68-5187	68-5188	68-5189	Yes
55-AL-TL-	N/A	68-5314	68-5315	68-5316	68-5323	68-5320	68-5321	68-5322	Yes
12-55-AL-TL-	N/A	68-5317	68-5318	68-5319	68-5327	68-5324	68-5325	68-5326	Yes
53-58-TL-	68-5252	68-5253	68-5254	68-5255	68-5264	68-5265	68-5266	68-5267	Yes
12-53-58-TL-	68-5260	68-5261	68-5262	68-5263	68-5272	68-5273	68-5274	68-5275	Yes
16-53-58-TL-	68-5256	68-5257	68-5258	68-5259	68-5268	68-5269	68-5270	68-5271	Yes
53-55-TL-	68-5228	68-5229	68-5230	68-5231	68-5240	68-5241	68-5242	68-5243	Yes
12-53-55-TL-	68-5236	68-5237	68-5238	68-5239	68-5248	68-5249	68-5250	68-5251	Yes
16-53-55-TL-	68-5232	68-5233	68-5234	68-5235	68-5244	68-5245	68-5246	68-5247	Yes
53-TL-	68-5204	68-5205	68-5206	68-5207	68-5216	68-5217	68-5218	68-5219	Yes
12-53-TL-	68-5208	68-5209	68-5210	68-5211	68-5220	68-5221	68-5222	68-5223	Yes
16-53-TL-	68-5212	68-5213	68-5214	68-5215	68-5224	68-5225	68-5226	68-5227	Yes
56-TL-	68-5691	68-5162	68-5163	68-5161	68-5688	68-5159	68-5160	68-5158	Yes
56-HK-TL-	68-5750	68-5751	68-5752	68-5753	68-5718	68-5719	68-5720	68-5721	Yes
16-56-TL-	68-5734	68-5735	68-5736	68-5737	68-5702	68-5703	68-5704	68-5705	Yes
57-TL-	N/A	68-5096	68-5098	68-5097	68-5102	68-5403	68-5105	68-5104	Yes
12-57-TL-	N/A	68-5099	68-5101	68-5100	68-5106	68-5107	68-5109	68-5108	Yes
55-57-TL-	N/A	68-5178	68-5179	68-5180	N/A	68-5181	68-5182	68-5186	Yes
12-55-57-TL-	N/A	68-5184	68-5185	68-5186	N/A	68-5187	68-5188	68-5189	Yes
55-58-TL-	68-5134	68-5135	68-5137	68-5136	68-514	68-5147	68-5149	68-5148	Yes
12-55-58-TL-	68-5142	68-5143	68-5145	68-5144	68-5154	68-5155	68-5157	68-5156	Yes
16-55-58-TL-	68-5138	68-5139	68-5141	68-5140	68-5150	68-5151	68-5153	68-5152	Yes
58-TL-	68-5110	68-5111	68-5113	68-5112	68-5122	68-5123	68-5125	68-5124	Yes
12-58-TL-	68-5118	68-5119	68-5121	68-5120	68-5130	68-5131	68-5133	68-5132	Yes
16-58-TL-	68-5114	68-5115	68-5117	68-5116	68-5126	68-5127	68-5129	68-5128	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	L	M	N	Sellable
LP	68-4242	68-4243	68-4244	Yes
12-LP	68-4250	68-4251	68-4252	Yes
16-LP	68-4246	68-4247	68-4248	Yes
58-LP	68-4340	68-4341	68-4342	Yes
12-58-LP	68-4344	68-4345	68-4346	Yes
19-58-LP	68-4348	68-4349	68-4350	Yes
12-19-58-LP	68-4352	68-4353	68-4354	Yes
56-TL-LP	68-5352	68-5353	68-5354	Yes
16-56-TL-LP	68-5796	68-5797	68-5798	Yes
56-HK-TL-LP	68-5808	68-5809	68-5810	Yes
55-56-TL-LP	68-5348	68-5349	68-5350	Yes
16-55-56-TL-LP	68-5799	68-5800	68-5801	Yes
55-56-HK-TL-LP	68-5811	68-5812	68-5813	Yes
58-TL-LP	68-5356	68-5357	68-5358	Yes
12-58-TL-LP	68-5360	68-5361	68-5362	Yes
55-58-TL-LP	68-5364	68-5365	68-5366	Yes
12-55-58-TL-LP	68-5368	68-5369	68-5370	Yes
19-LP	68-4292	68-4293	68-4294	Yes
12-19-LP	68-4300	68-4301	68-4302	Yes
16-19-LP	68-4296	68-4297	68-4298	Yes
55-LP	68-4305	68-4306	68-4307	Yes
12-55-LP	68-4309	68-4310	68-4311	Yes
19-55-LP	68-4313	68-4314	68-4315	Yes
12-19-55-LP	68-4317	68-4318	68-4319	Yes
55-56-LP	68-4322	68-4323	68-4324	Yes
19-55-56-LP	68-4326	68-4327	68-4328	Yes
16-55-56-LP	68-5769	68-5770	68-5771	Yes
16-19-55-56-LP	68-5775	68-5776	68-5777	Yes
55-56-HK-LP	68-5781	68-5782	68-5783	Yes
19-55-56-HK-LP	68-5787	68-5788	68-5789	Yes
56-LP	68-4331	68-4332	68-4333	Yes
19-56-LP	68-4335	68-4336	68-4337	Yes
16-56-LP	68-5766	68-5767	68-5768	Yes
16-19-56-LP	68-5772	68-5773	68-5774	Yes
56-HK-LP	68-5778	68-5779	68-5780	Yes
19-56-HK-LP	68-5784	68-5785	68-5786	Yes
55-58-LP	68-4357	68-4358	68-4359	Yes
12-55-58-LP	68-4361	68-4362	68-4363	Yes
19-55-58-LP	68-4365	68-4366	68-4367	Yes
12-19-55-58-LP	68-4369	68-4370	68-4371	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
PL-57- (LHRB)	68-6180	68-6181	68-6182	68-6183	68-6196	68-6197	68-6198	Yes
PL-57- (RHRB)	68-6184	68-6185	68-6186	68-6187	68-6200	68-6201	68-6202	Yes
12-PL-57- (LHRB)	68-6188	68-6189	68-6190	68-6191	68-6204	68-6205	68-6206	Yes
12-PL-57- (RHRB)	68-6192	68-6193	68-6194	68-6195	68-6208	68-6209	68-6210	Yes
PL-59- (LHRB)	68-6128	68-6129	68-6130	68-6131	68-6160	68-6161	68-6162	Yes
PL-59- (RHRB)	68-6132	68-6133	68-6134	68-6835	68-6164	68-6165	68-6166	Yes
12-PL-59- (LHRB)	68-6144	68-6145	68-6146	68-6147	68-6168	68-6169	68-6170	Yes
12-PL-59- (RHRB)	68-6148	68-6149	68-6150	68-6151	68-6172	68-6173	68-6174	Yes
PL-55-57- (LHRB)	68-6216	68-6217	68-6218	68-6219	68-6232	68-6233	68-6234	Yes
PL-55-57- (RHRB)	68-6220	68-6221	68-6222	68-6223	68-6836	68-6237	68-6238	Yes
12-PL-55-57- (LHRB)	68-6224	68-6225	68-6226	68-6227	68-6240	68-6241	68-6242	Yes
12-PL-55-57- (RHRB)	68-6228	68-6229	68-6230	68-6231	68-6244	68-6245	68-6246	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
12-53-	68-4595	68-4596	68-4596	68-4597	68-4607	68-4608	68-4609	68-4610	Yes
12-53-56-	68-5544	68-4687	68-4688	68-4689	68-5580	68-4690	68-4691	68-4692	Yes
12-55-	68-2797	68-2798	68-2800	67-2799	68-2809	68-2810	68-2812	68-2811	Yes
12-53-55-	68-4623	68-4624	68-4625	68-4626	68-4635	68-4636	68-4637	68-4638	Yes
12-57-	68-6177	68-2829	68-2826	68-2825	68-2835	68-2836	68-2838	68-2837	Yes
12-55-57-	68-6213	68-4942	68-4944	68-4943	68-4949	68-4950	68-4952	68-4951	Yes
12-58-	68-3044	68-3045	68-3047	68-3046	68-3056	68-3057	68-3059	68-3058	Yes
12-53-58-	68-4647	68-4648	68-4649	68-4650	68-4659	68-4660	68-4661	68-4662	Yes
12-19-53-	68-4735	68-4736	67-4737	68-4738	68-4747	68-4748	68-4749	68-4750	Yes
12-19-55-	68-2939	68-2940	68-2942	68-2941	68-2951	68-2952	68-2954	68-2953	Yes
12-19-57	68-6179	68-2973	68-2976	68-2975	68-2985	68-2986	68-2988	68-2987	Yes
12-19-58-	68-3094	68-3095	68-3097	68-3096	68-3106	68-3107	68-3109	68-3108	Yes
12-19-53-58-	68-4786	68-4787	68-4788	68-4789	68-4798	68-4799	68-4800	68-4801	Yes
12-19-59-	68-6112	68-3801	68-3802	68-3803	68-6114	68-3809	68-3810	68-3811	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
16-53-	68-4599	68-4600	68-4601	68-4602	68-4611	68-4612	68-4613	68-4614	Yes
16-55-	68-2793	68-2794	68-2796	68-2795	68-2805	68-2806	68-2808	68-2807	Yes
16-53-55-	68-4619	68-4620	68-4621	68-4622	68-4631	68-4632	68-4633	68-4634	Yes
16-56-	68-5562	68-5563	68-5564	68-5565	68-5618	68-5619	68-5620	68-5621	Yes
16-53-56-	68-5570	68-5571	68-5572	68-5773	68-5626	68-5627	68-5628	68-5629	Yes
16-53-55-56-	68-5574	68-5575	68-5576	68-5577	68-5630	68-5631	68-5632	68-5633	Yes
16-58-	68-3040	68-3041	68-3043	68-3042	68-3052	68-3053	68-3055	68-3054	Yes
16-53-58-	68-4643	68-4644	68-4645	68-4646	68-4655	68-4656	68-4657	68-4658	Yes
16-53-55-58-	68-4667	68-4668	68-4669	68-4670	68-4675	68-4676	68-4677	68-4678	Yes
16-19-53-	68-4739	68-4740	68-4741	68-4742	68-4751	68-4752	68-4753	68-4754	Yes
16-19-55-	68-2935	68-2936	68-2938	68-2937	68-2947	68-2948	68-2950	68-2949	Yes
16-19-56-	68-5650	68-5651	68-5652	68-5653	68-5634	68-5635	68-5636	68-5637	Yes
16-19-53-56-	68-5513	68-5535	68-5536	68-5537	68-5642	68-5643	68-5644	68-5645	Yes
16-19-53-55-56-	68-5531	68-5532	68-5533	68-5534	68-5646	68-5647	68-5648	68-5649	Yes
16-19-58-	68-3090	68-3091	68-3093	68-3092	68-3102	68-3103	68-3105	68-3104	Yes
16-19-53-58-	68-4782	68-4783	68-4784	68-4785	68-4794	68-4795	68-4796	68-4797	Yes

***For all associated parts in assemblies above, contact factory for availability**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
19-53-	68-4731	68-4732	68-4733	68-4734	68-4743	68-4744	68-4745	68-4746	Yes
19-55-	68-2931	68-2932	68-2934	68-2933	68-2943	68-2944	68-2946	68-2945	Yes
19-56-	68-5511	68-3225	68-3226	68-3224	68-5582	68-3230	68-3231	68-3229	Yes
19-57-	68-6178	68-2965	68-2968	68-2967	68-2977	68-2978	68-2980	68-2979	Yes
19-58-	68-3086	68-3087	68-3089	68-3088	68-3098	68-3099	68-3101	68-3100	Yes
19-59-	68-6111	68-3797	68-3798	68-3799	68-6113	68-3805	68-3806	68-3807	Yes
19-53-56-	68-5512	68-4826	68-4827	68-4828	68-5584	68-4829	68-4830	68-4831	Yes
19-53-55-56-	68-5527	68-4953	68-4954	68-4955	68-5585	68-4956	68-4957	68-4958	Yes
19-53-58-	68-4778	68-4779	68-4780	68-4781	68-4790	68-4791	68-4792	68-4793	Yes

***For all associated parts in assemblies above, contact factory for availability**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
53-	68-4591	68-4592	68-4593	68-4594	68-4603	68-4604	68-4605	68-4606	Yes
55-	68-2789	68-2790	68-2792	68-2791	68-2801	68-2802	68-2804	68-2803	Yes
53-55-	68-4615	68-4616	68-4617	68-4618	68-4627	68-4628	68-4629	68-4630	Yes
53-56-	68-5544	68-4687	68-4688	68-4689	68-5580	68-4690	68-4691	68-4692	Yes
53-55-56-	68-5545	68-4693	68-4694	68-4695	68-5581	68-4696	68-4697	68-4698	Yes
57-	68-6176	68-2815	68-2818	68-2817	68-2827	68-2828	68-2830	68-2829	Yes
55-57-	68-6212	68-4938	68-4940	68-4939	68-4945	68-4946	68-4948	68-4947	Yes
58-	68-3036	68-3037	68-3039	68-3038	68-3048	68-3049	68-3051	68-3050	Yes
53-58-	68-4639	68-4640	68-4641	68-4642	68-4651	68-4652	68-4653	68-4654	Yes
53-55-58-	68-4663	68-4664	68-4665	68-4666	68-4675	68-4676	68-4677	68-4678	Yes

- **For all associated parts in assemblies above, contact factory for availability**
- **Specify finish**

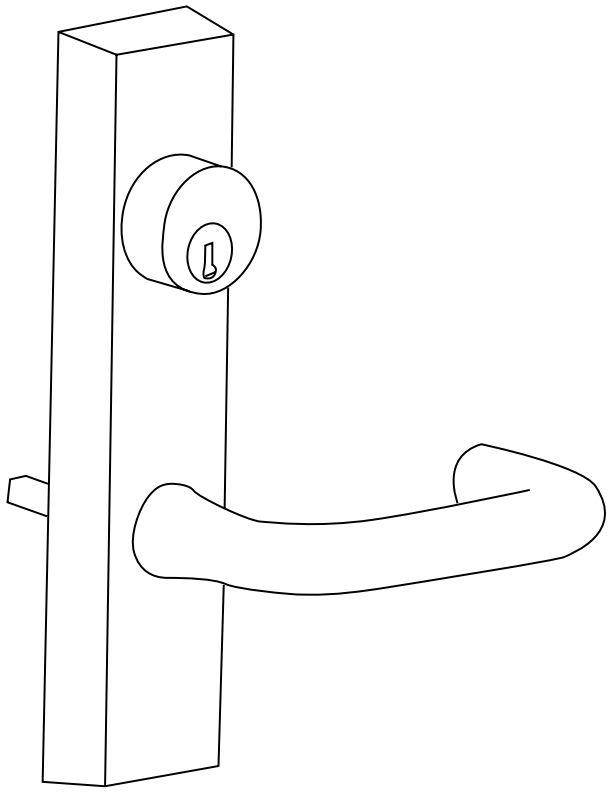
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Exit Devices				
	8300	AD8400 MD8400	8500	AD8600 MD8600 WD8600	SP8600[2] PP8600[2] PR8600[2]
04	704	—	704	—	—
	744[1]	—	744[1]	—	—
06	—	706-4	—	706-4	706-6
	—	746-4[1]	—	746-4[1]	746-6[1]
10	710	710-4	710	710-4	710-6
	740[1]	740-4[1]	740[1]	740-4[1]	740-6[1]
13	713	713-4	713-8	713-4	713-6
	743[1]	743-4[1]	743-8[1]	743-4[1]	743-6[1]
15	715	715-4	715-8	715-4	715-6
16	—	—	—	—	—
73	—	773-4	773-8	773-4	773-6
74	—	774-4	774-8	774-4	774-6
75	775	—	—	—	—
76	776	—	—	—	—
77	—	—	—	—	—
78	—	—	—	—	—

1. 740, 743, 744 & 746 are freewheeling levers
2. Designates discontinued products



A8231 12/17

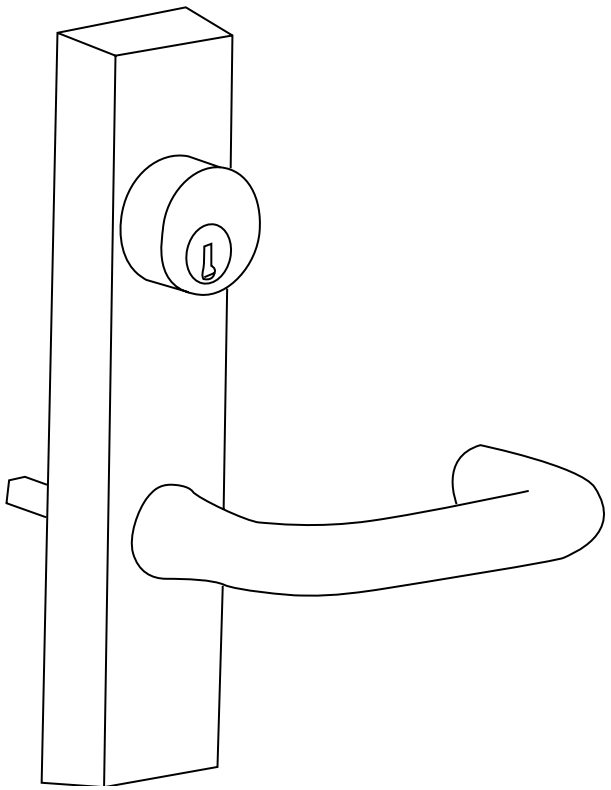
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Exit Devices						
	LS8600 LP8600 LR8600	**8700 FM8700 HC48700 HC8700**	**NB8700**	**SP8700[2] PP8700[2] PR8700[2]**	**8800**	**8888 HC8800**	**8900**
04	—	—	—	—	704	704	704
	—	—	—	—	744[1]	744[1]	744[1]
06	706-6	706	706-8	706-8	706-8	706-8	—
	746-6[1]	746[1]	746-8	746-8[1]	746-8[1]	746-8[1]	—
10	710-6	710	710	710	710	710	710
	740-6[1]	740[1]	740	740[1]	740[1]	740[1]	740[1]
13	713-6	713	—	713-8	713-8	713-8	713
	743-6[1]	743[1]	743-8[1]	743-8[1]	743-8[1]	743-8[1]	743[1]
15	715-6	715	715-8	715-8	715-8	715-8	715
16	—	—	—	—	716	—	716
73	773-6	773	773-8	773-8	—	—	—
74	774-6	774	774-8	774-8	—	—	—
75	—	—	—	—	775-8	775-8	775
76	—	—	—	—	776-8	776-8	776
77	—	—	—	—	777-8	777-8	777
78	—	—	—	—	778-8	778-8	778

1. 740, 743, 744 & 746 are freewheeling levers
2. Designates discontinued products



A8231 12/17

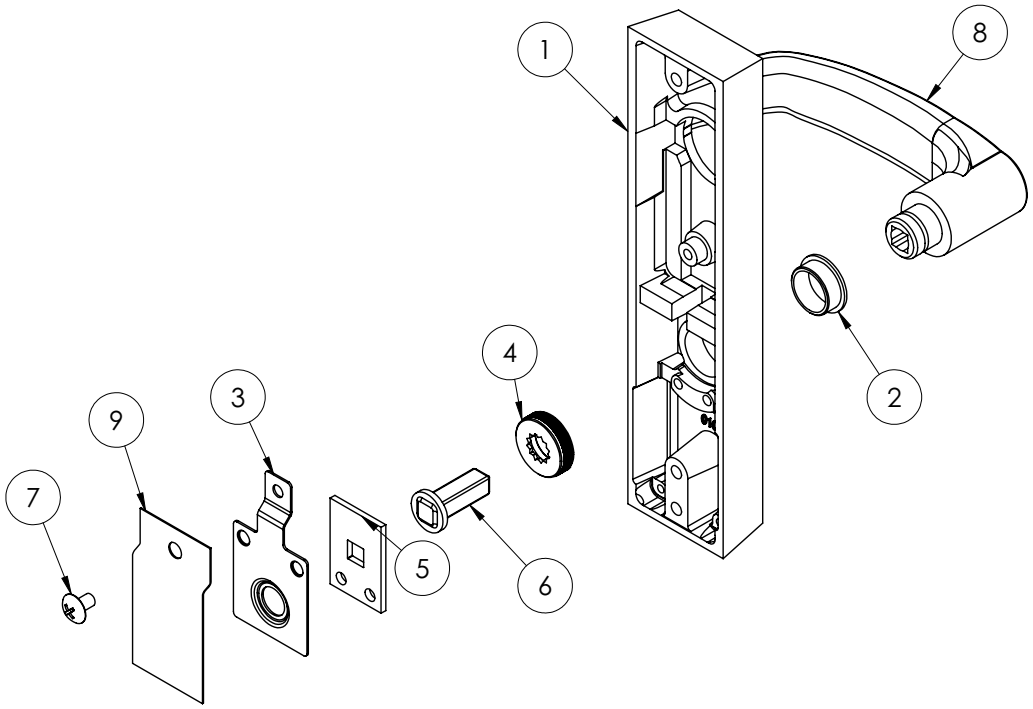
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0427	ET Case (704)	1	No
	97-0429	ET Case (710)	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	97-0522	Hub Plate (704/710)	1	Yes
6	97-0573	Spindle (704/710)	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	—	Lever Handle[1,2]	1	Yes
9	A6407	Information Tag	1	No
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

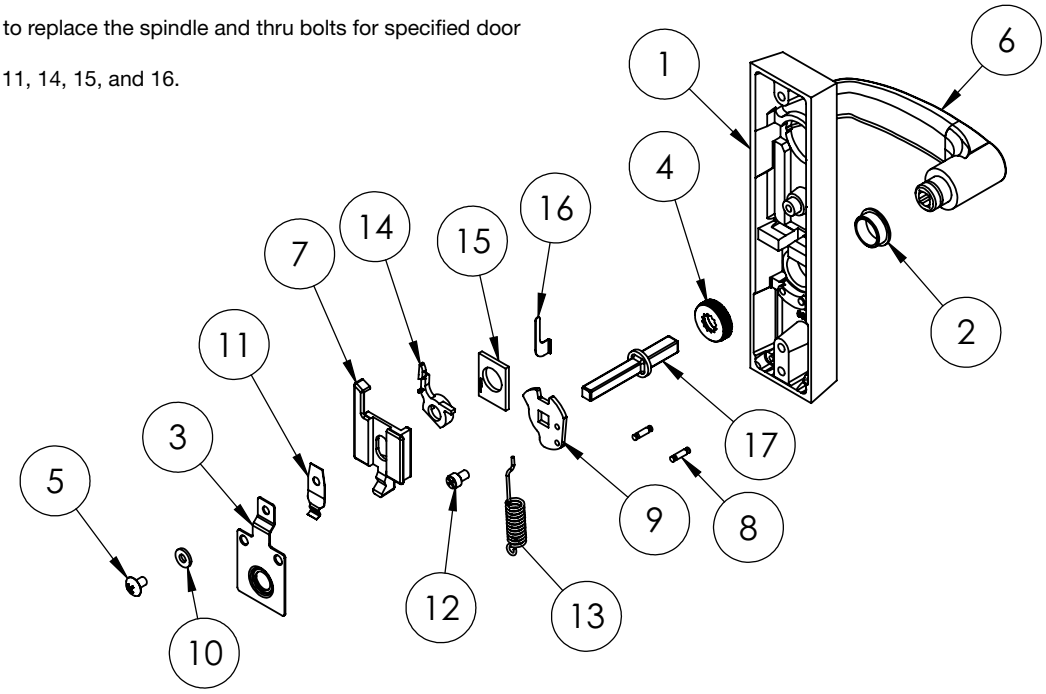
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
Not Shown	—	Cylinder Assembly[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
7	97-0355	Locking Slide (706) (607-2)	1	Yes
	97-0356	Locking Slide (713) (607-1)	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0528	Hub Plate (Std)	1	Yes
10	97-0557	Fusible Link	1	Yes
11	97-0571	Locking Slide Spring	1	Yes
12	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
13	97-0425	Hub Spring (Std)	1	Yes
14	97-0558	Slide Support	1	No
15	97-0563	Spring Support	1	No
16	97-0564	Return Spring	1	No
17	97-0549	Spindle (1 3/4" Door) (730-1)	1	Yes
	97-0550	Spindle (2" Door) (730-2)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-3)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 5, 7, 10, 11, 14, 15, and 16.



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

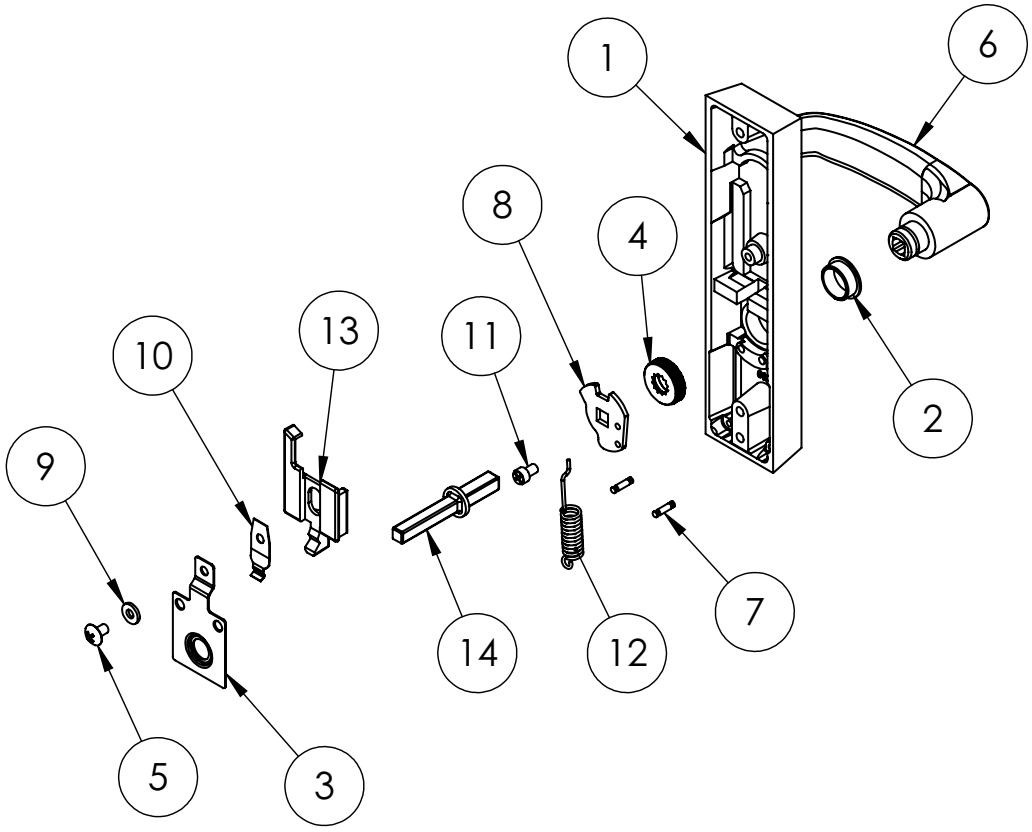
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	730-1	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-2	Spindle Retrofit Kit (2" Door)	1	Yes
	730-3	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

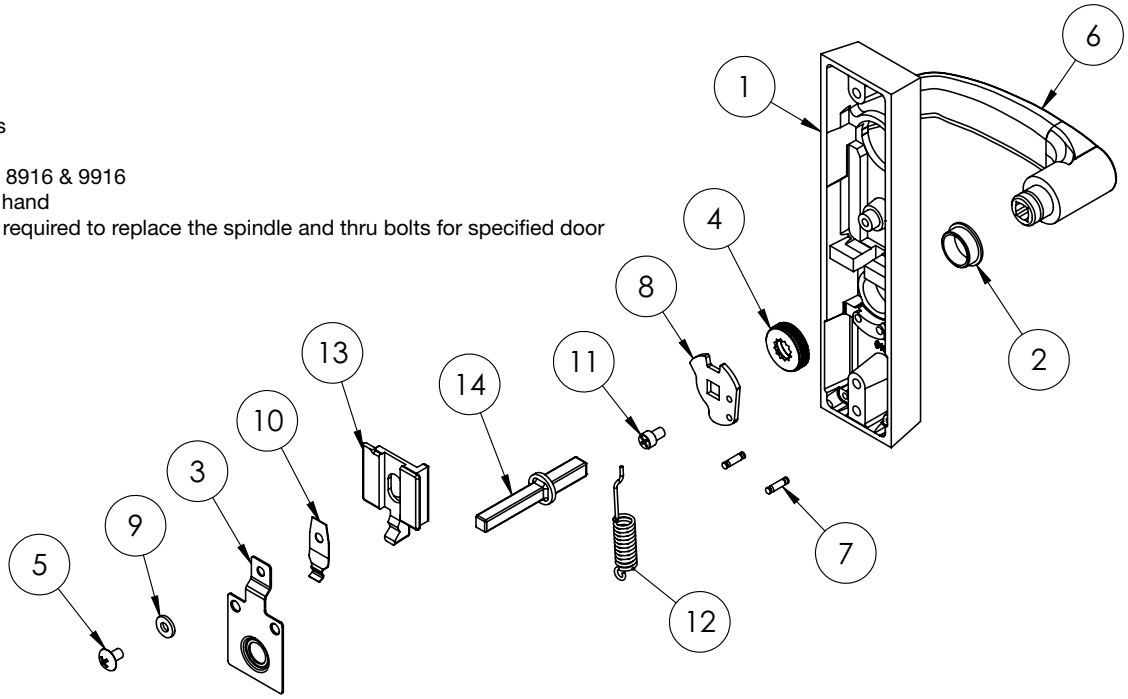
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0427	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
7	01-4507	1/8" X 1/2' Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
Not Shown	—	Cylinder[1,2,2a]	1	Yes
	97-0350	Cylinder Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	13-0086	Backplate (8816 Only)	1	Yes
	13-0074	Connecting Screw (8816 Only)	2	Yes
	13-0075	Connecting Screw (8816 Only) (2 1/2" Door And Over)	2	Yes
	13 97-0439	Locking Slide (716)	1	Yes
14	97-0549	Spindle (1 3/4" Door) (730-1)	1	Yes
	97-0550	Spindle (2" Door) (730-2)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-3)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	1	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	1	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	1	Yes

1. Specify finish
2. Specify cylinder size
2a. By keying Requirements
2b. #34 Cylinder for 8816
#46 Mortise cylinder for 8916 & 9916
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

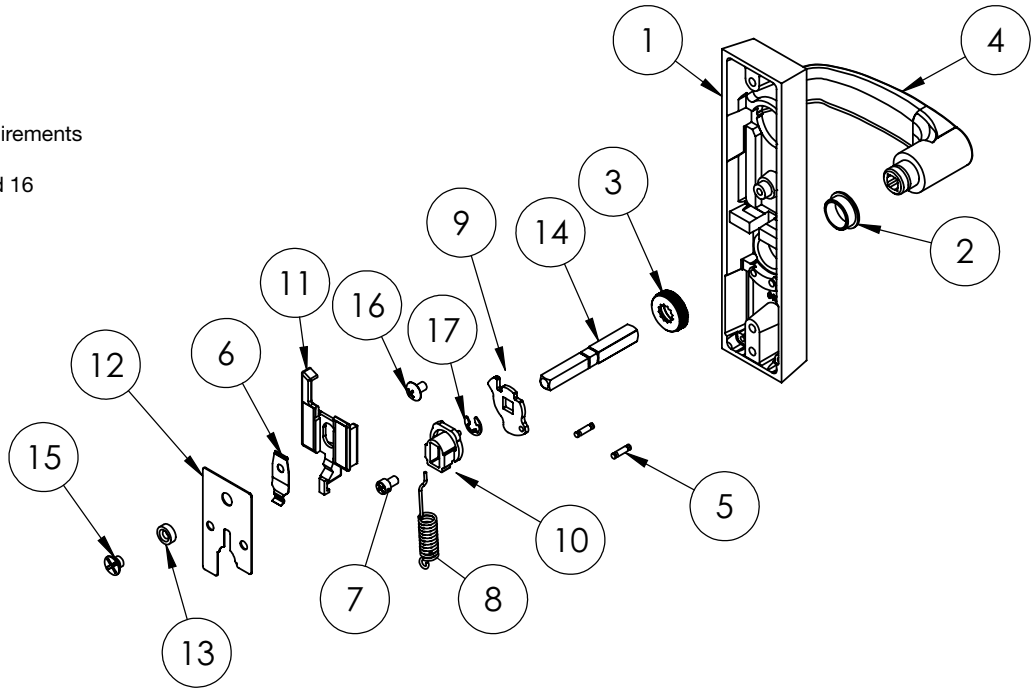
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0347	Locking Slide Spring	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	97-0571	Locking Slide Spring		Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0478	Lower Hub Plate	1	Yes
10	97-0479	Spindle Lock	1	Yes
11	97-0475	Locking Slide (743)	1	Yes
12	97-0581	Retaining Plate	1	Yes
13	97-0582	Spacer	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	01-1479	Cr-Fhms #10-32 X 1/2"	1	Yes
16	01-1183	Ct-Thms #10-32 X 5/16"	1	Yes
17	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 6, 11, and 16



A8231 12/17

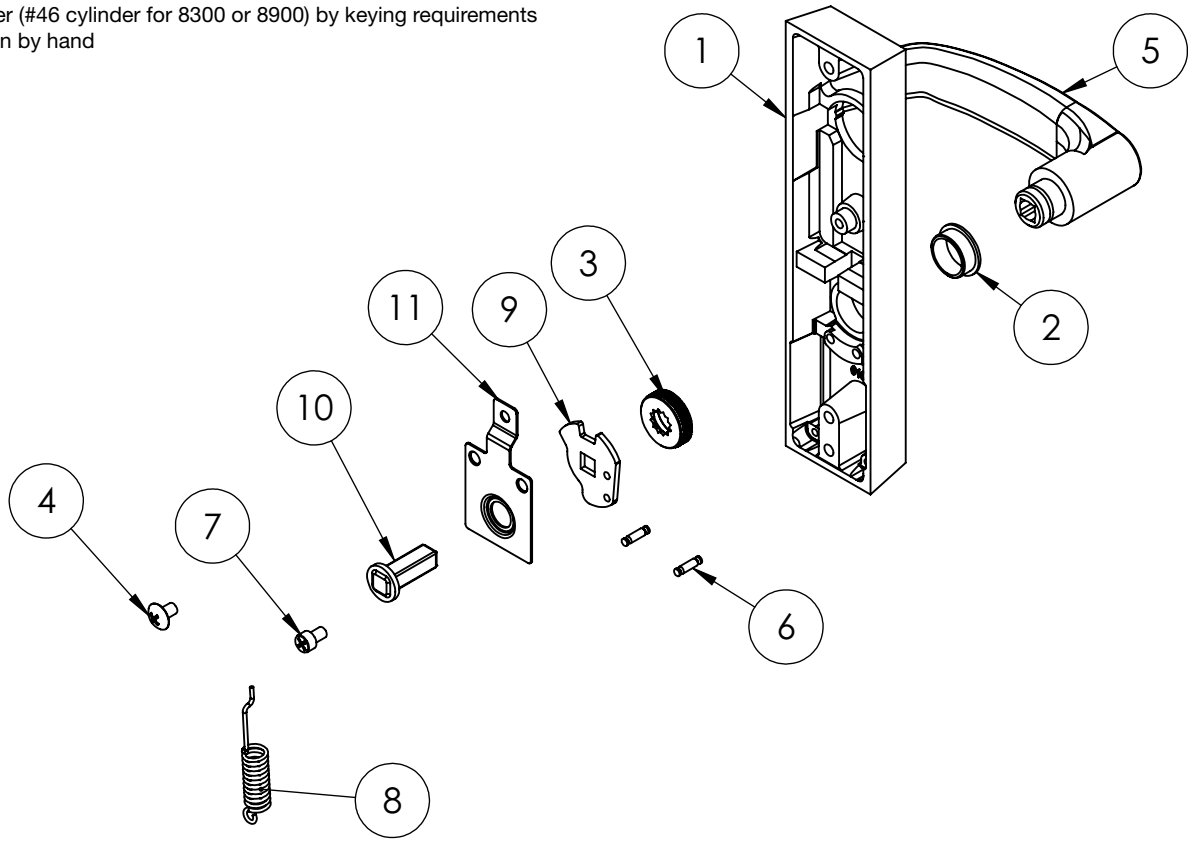
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case (740)	1	No
	97-0427	ET Case (744)	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
5	—	Lever Handle[1,2]	1	Yes
6	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0528	Hub Plate	1	Yes
10	97-0573	Spindle	1	Yes
11	68-1393	Retaining Plate	1	Yes
Not Shown	—	Rim Cylinder (744 Only)[1,2]	1	Yes
	13-0086	Backplate (744 Only)	1	Yes
	13-0074	Connecting Screw (744 Only)	2	Yes
	13-0075	Connecting Screw (744 Only) (2 1/2" Door And Over)	2	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #34 cylinder (#46 cylinder for 8300 or 8900) by keying requirements
3. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

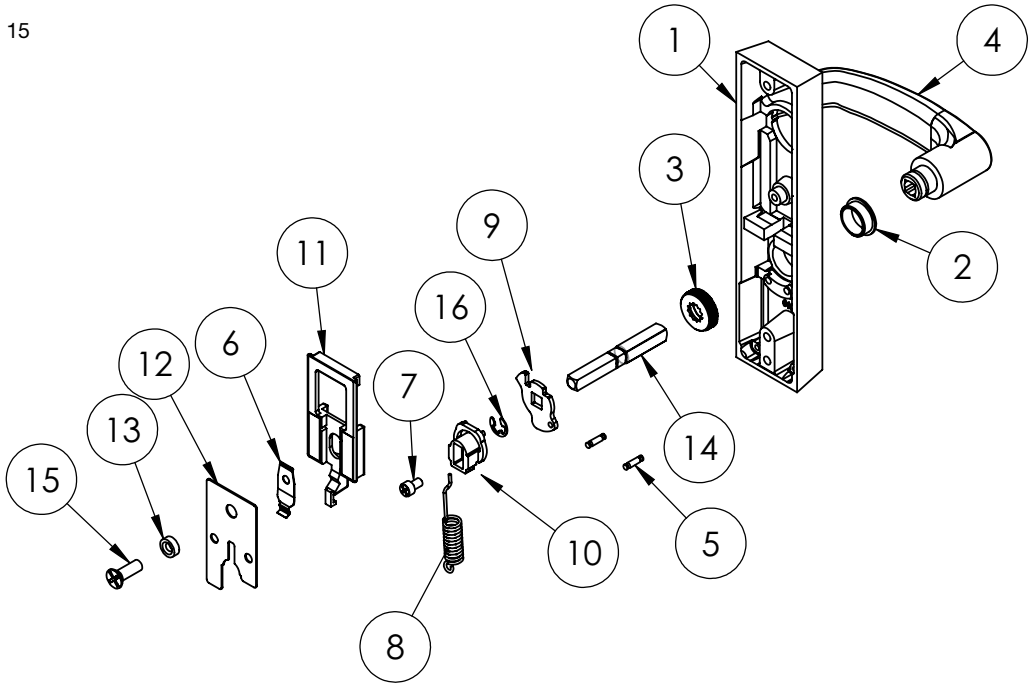
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	97-0347	Locking Slide Spring	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	97-0571	Locking Slide Spring W/ Bl Dyk	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0478	Lower Hub Plate	1	Yes
10	97-0479	Spindle Lock	1	Yes
11	97-0476	Locking Slide (746 Function)	1	Yes
12	97-0581	Retaining Plate	1	Yes
13	97-0582	Spacer	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
16	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 6, 11, and 15



A8231 12/17

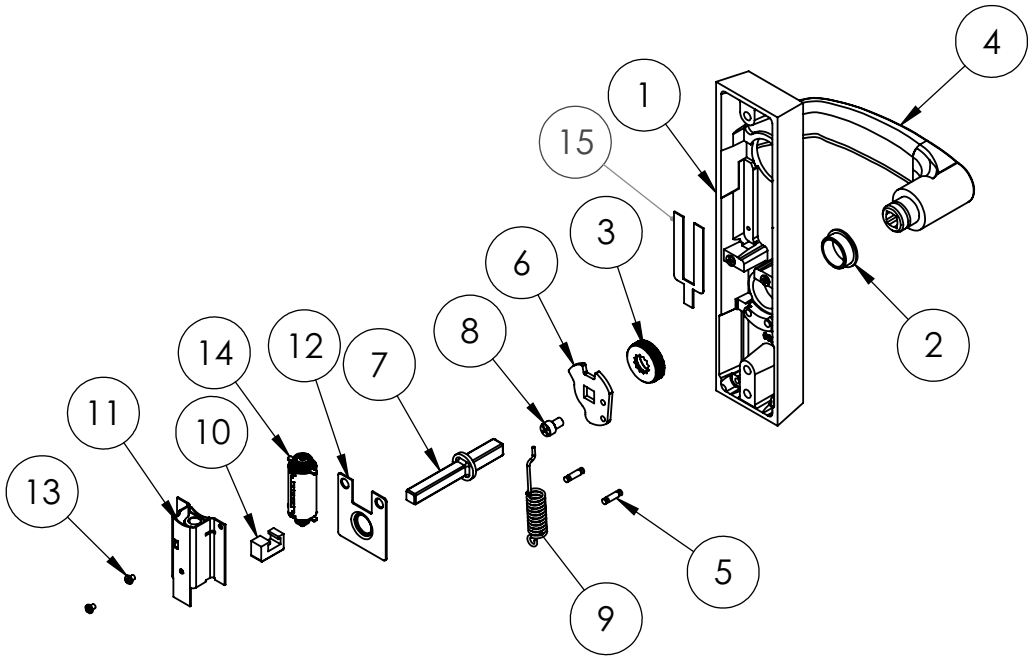
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0528	Hub Plate	1	Yes
7	97-0549	Spindle (1 3/4" Door)	1	
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	
8	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0329	Locking Tail	1	Yes
11	97-3932	Solenoid Cover Assembly (Fail Secure)	1	Yes
12	68-1402	Retainer Plate, Electrical Function	1	Yes
13	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
14	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
15	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	

1. Specify finish
2. Specify lever design by hand



A8231 12/17

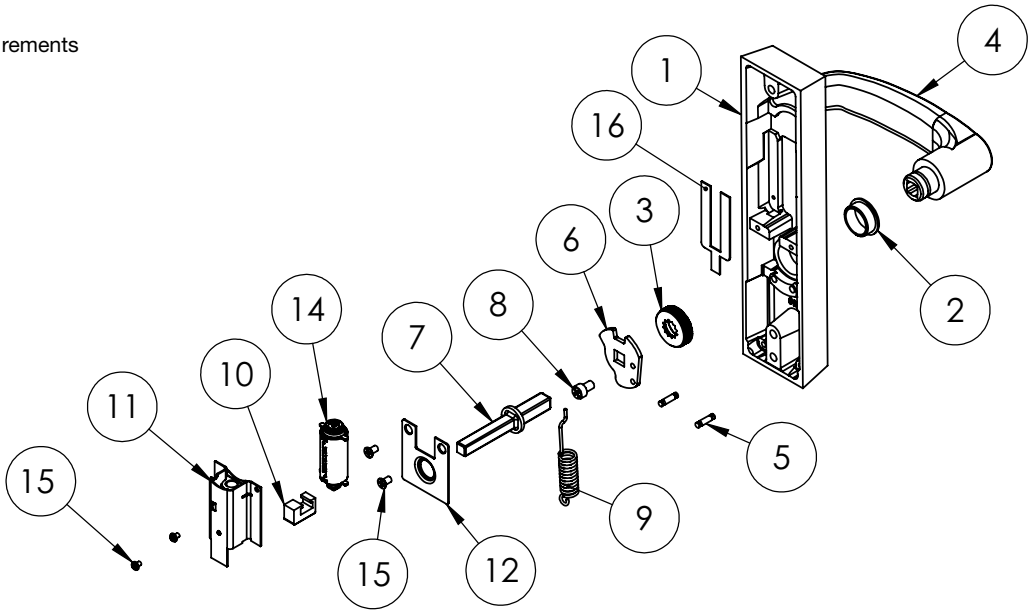
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	97-0528	Hub Plate	1	Yes
7	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	—	Cylinder[1,3]	1	Yes
	13-0086	Backplate	1	Yes
	13-0074	Connecting Screw	2	Yes
	13-0075	Connecting Screw (2 1/2" Door And Over)	2	Yes
8	01-1182	CR-CHMS #10-32 X .297	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0329	Locking Tail	1	Yes
11	97-3932	Solenoid Cover	1	Yes
12	68-1402	Retainer Plate, Electrical Function	1	Yes
13	01-1154	#6-32 X 1/4" PH Flat Undercut Ms	2	Yes
14	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
15	01-4560	#3-48 X 1/8" Pan CR-Ohms	2	Yes
16	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand
3. Specify #46 cylinder by keying requirements



A8231 12/17

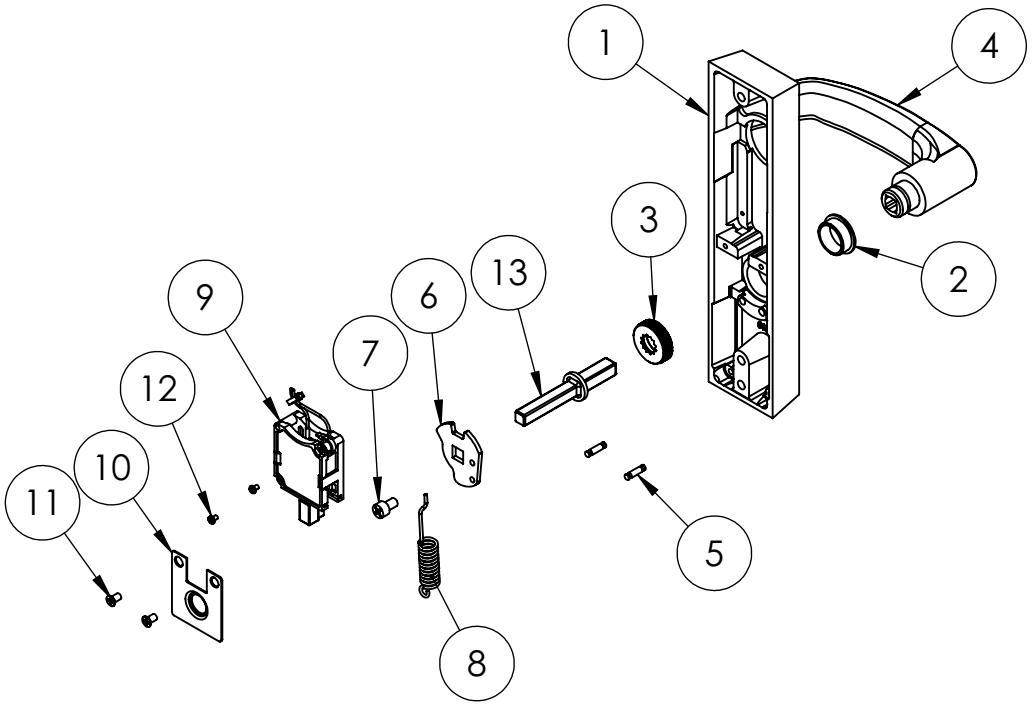
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	Electric ET Case W/ Cylinder Prep	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
Not Shown	—	Cylinder[1,2]	1	Yes
6	97-0528	Hub Plate (Std)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #46 cylinder by keying requirements
3. Specify lever design by hand



A8231 12/17

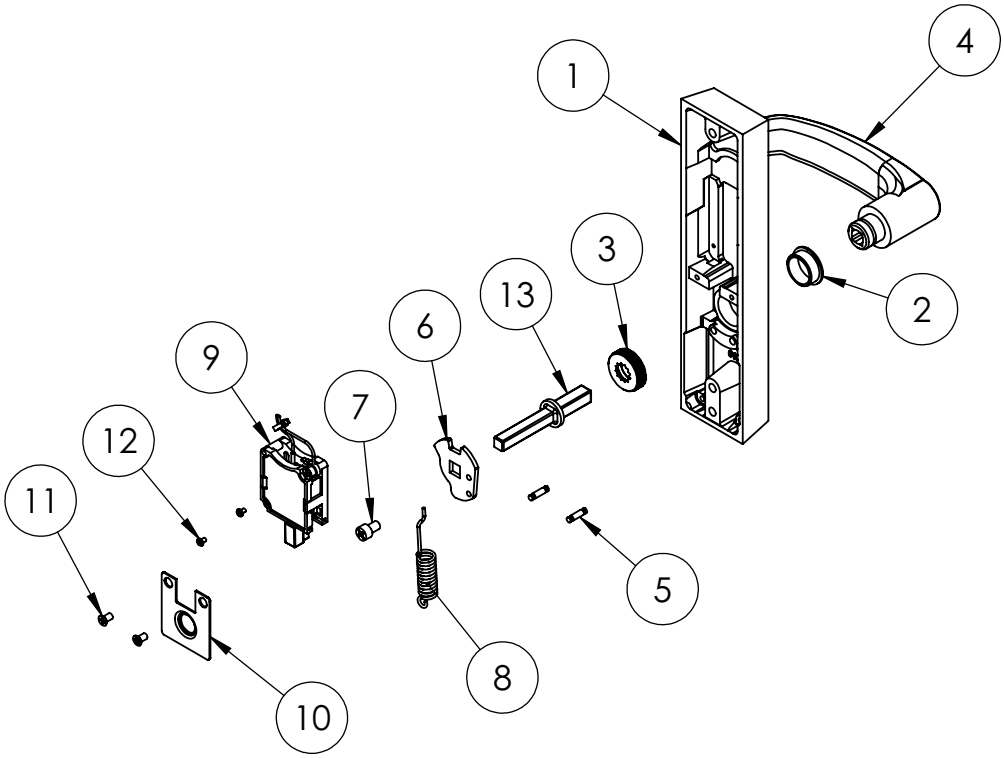
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	Electric ET Case W/O Cylinder Prep[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0528	Hub Plate (Std)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

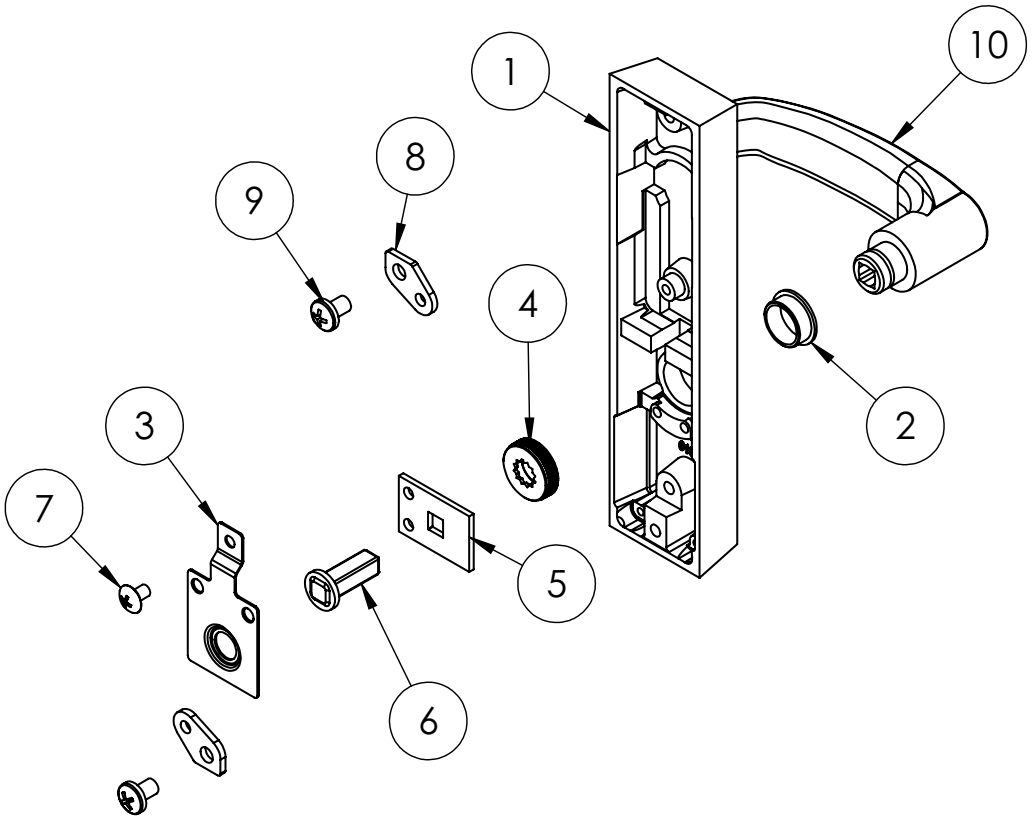
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	97-0522	Hub Plate (704/710)	1	Yes
6	97-0573	Spindle (704/710)	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	68-0853	Bracket	2	Yes
9	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
10	—	Lever Handle[1,2]	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 3 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

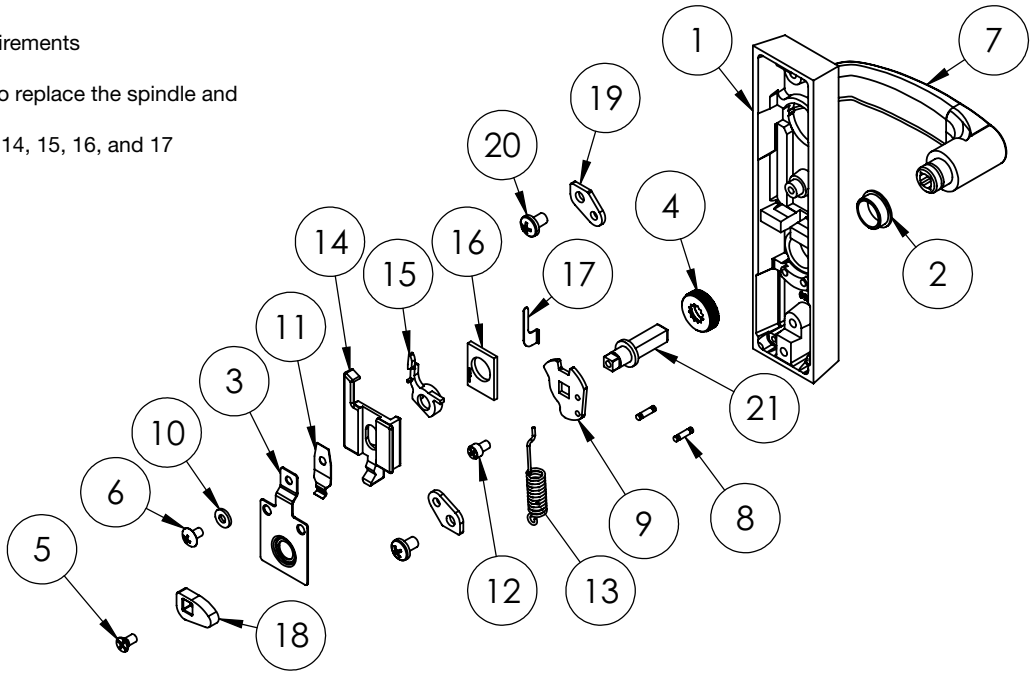
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1027	Ph Fl U'cut Ms #10-24 X 3/8"	1	Yes
6	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
7	—	Lever Handle[1,3]	1	Yes
Not Shown	—	Cylinder Assembly[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0528	Hub Plate (Std)	1	Yes
10	97-0557	Fusible Link	1	Yes
11	97-0571	Locking Slide Spring	1	Yes
12	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
13	97-0425	Hub Spring (Std)	1	Yes
14	97-0355	Locking Slide (706)	1	Yes
	97-0356	Locking Slide (713)	1	Yes
15	97-0558	Slide Support	1	No
16	97-0563	Spring Support	1	No
17	97-0564	Return Spring	1	No
18	68-0852	Cam 700-4	1	Yes
19	68-0853	Bracket	2	Yes
20	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
21	97-0549	Spindle (1 3/4" Door) (730-4)	1	Yes
	97-0550	Spindle (2" Door) (730-5)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-6)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 6, 10, 11, 14, 15, 16, and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

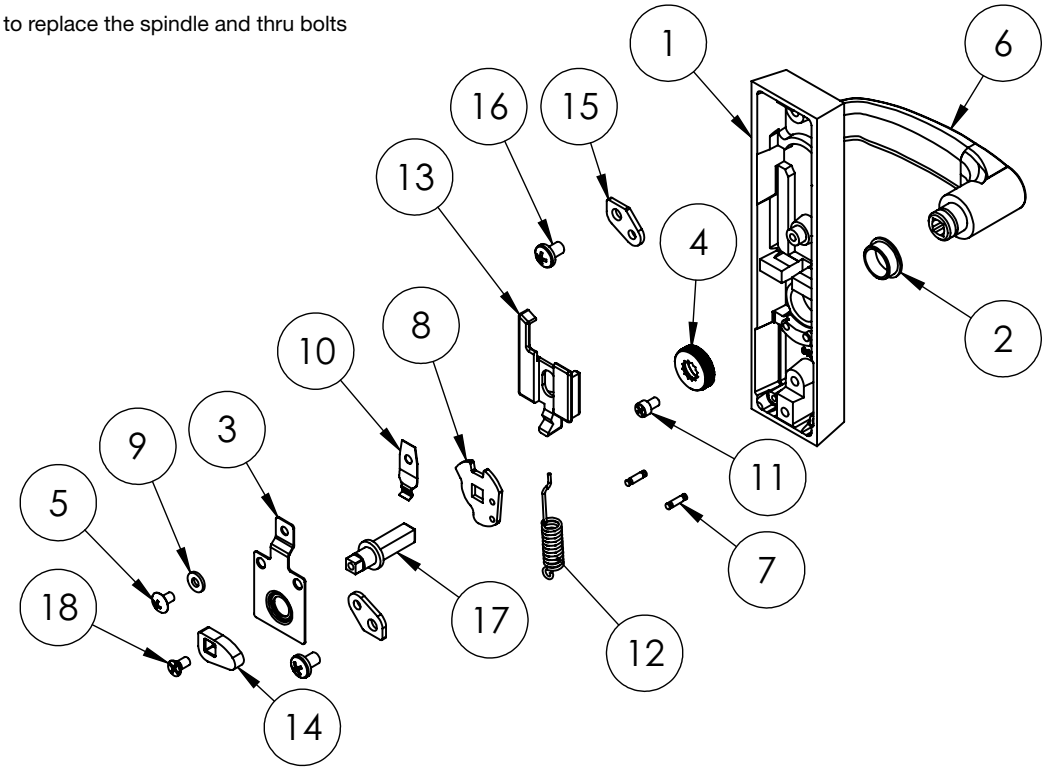
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	68-0852	Cam 700-4	1	Yes
15	68-0853	Bracket	2	Yes
16	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
17	730-4	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-5	Spindle Retrofit Kit (2" Door)	1	Yes
	730-6	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
18	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-30 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

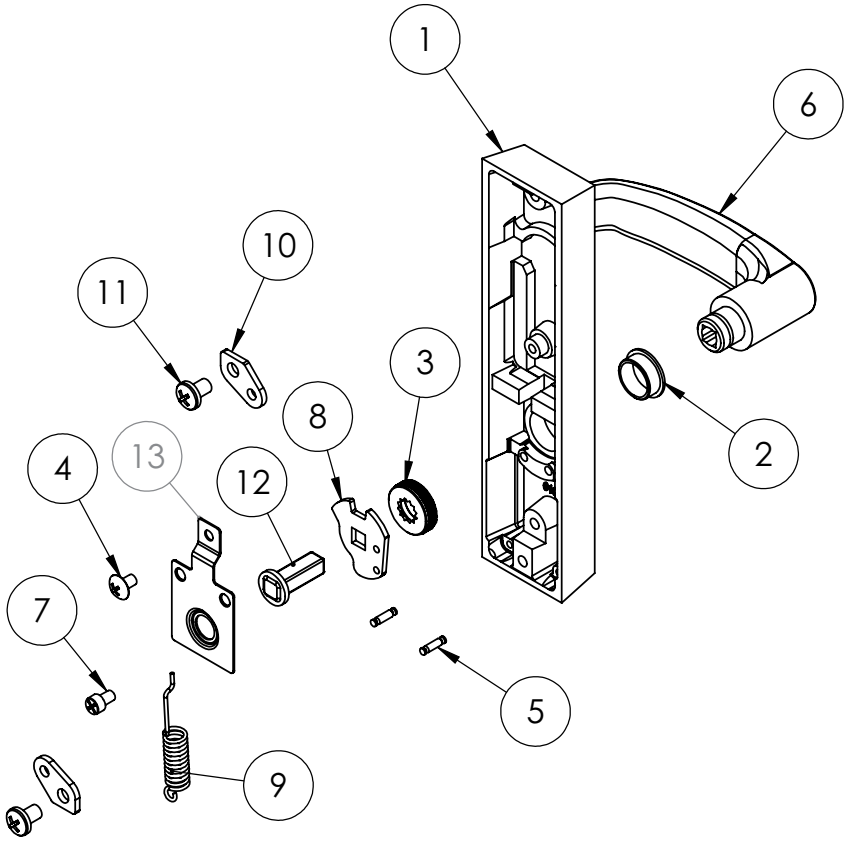
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,2]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0528	Hub Plate	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	68-0853	Bracket	2	Yes
11	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
12	97-0573	Spindle	1	Yes
13	68-1393	Retaining Plate	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

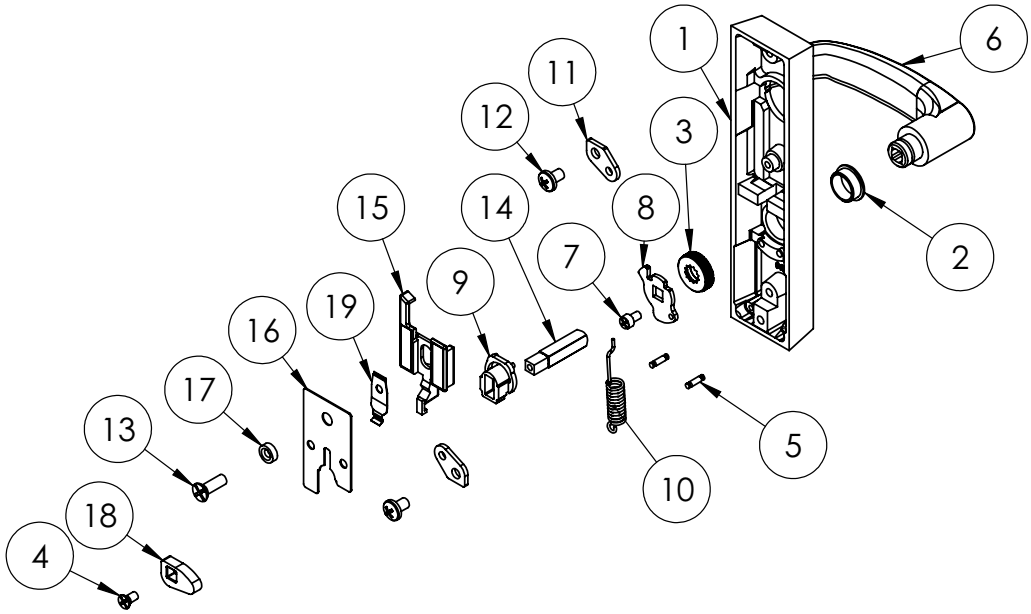
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,3]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
9	97-0479	Spindle Lock	1	Yes
10	97-0425	Hub Spring (Std)	1	Yes
11	68-0853	Bracket	2	Yes
12	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	2	Yes
13	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
14	97-3098	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3099	Spindle Assembly (2" Door)	1	Yes
	97-3100	Spindle Assembly (2 1/4" Door)	1	Yes
15	97-0475	Locking Slide (743)	1	Yes
16	97-0581	Retaining Plate	1	Yes
17	97-0582	Spacer	1	Yes
18	68-0852	Cam 700-4	1	Yes
19	97-0347	Locking Slide Spring	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 13, 15, 17 and 19



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

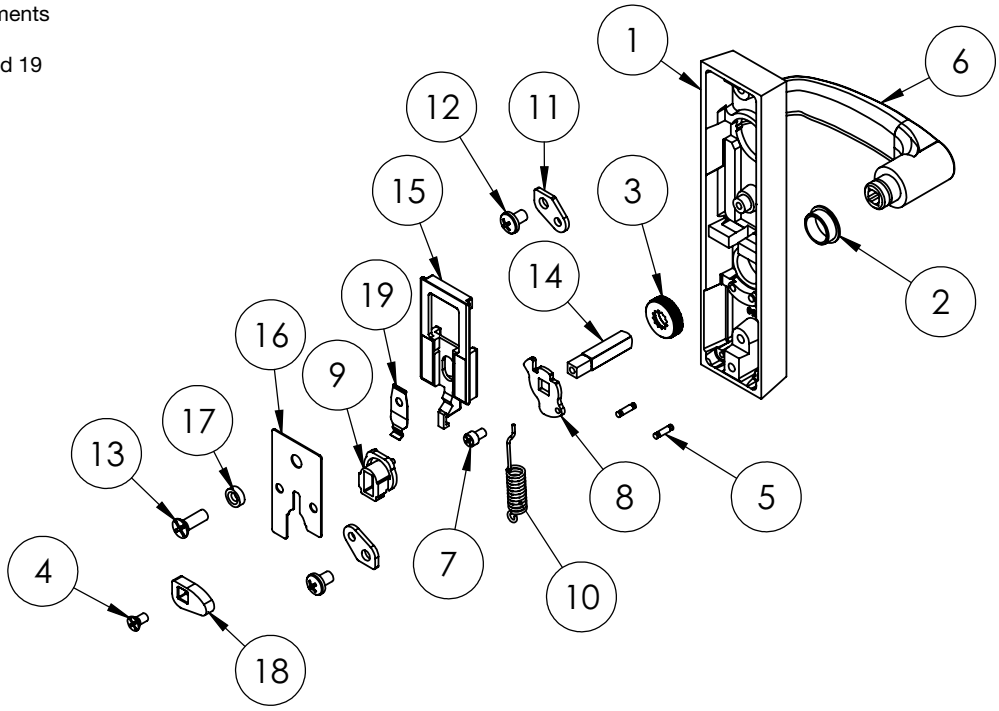
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap	1	Yes
4	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,3]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
9	97-0479	Spindle Lock	1	Yes
10	97-0425	Hub Spring (Std)	1	Yes
11	68-0853	Bracket	2	Yes
12	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	2	Yes
13	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	97-0476	Locking Slide (746)	1	Yes
16	97-0581	Retaining Plate	1	Yes
17	97-0582	Spacer	1	Yes
18	68-0852	Cam 700-4	1	Yes
19	97-0347	Locking Slide Spring	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 13, 15, 17 and 19



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

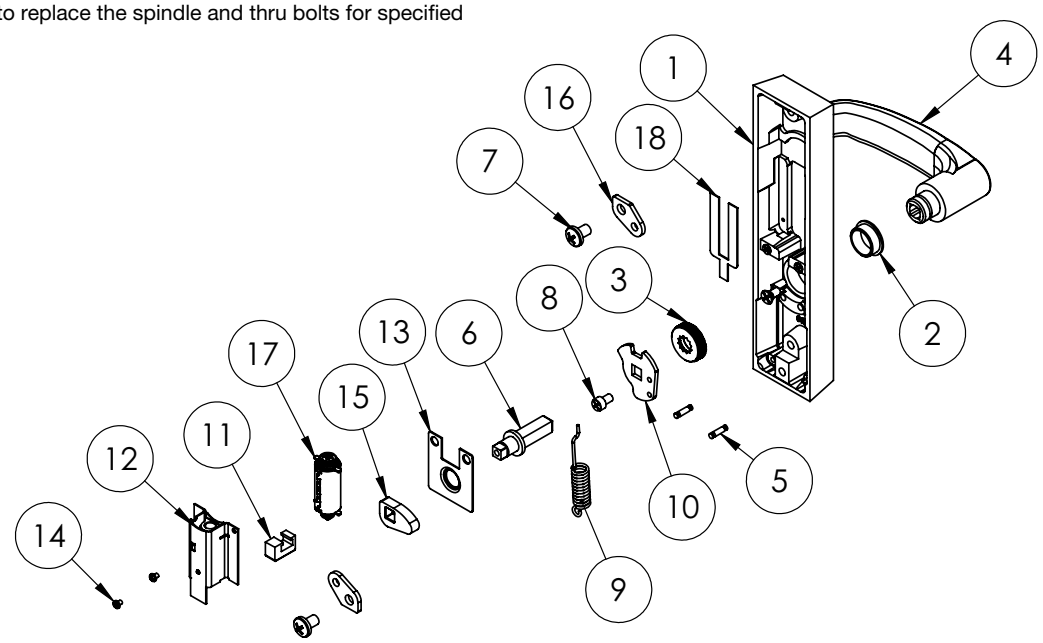
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0437	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	730-4	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-5	Spindle Retrofit Kit (2" Door)	1	Yes
	730-6	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
7	01-1478	Cr Pan Hd Mach Screw #1/4 X 3/8"	2	Yes
8	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0528	Hub Plate	1	Yes
11	97-0329	Locking Tail	1	Yes
12	97-3932	Solenoid Cover Assembly (Fail Secure)	1	Yes
13	68-1402	Retainer Plate, Electrical Function	1	Yes
14	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
15	68-0852	Cam 700-4	1	Yes
16	68-0853	Bracket	2	Yes
17	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
18	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

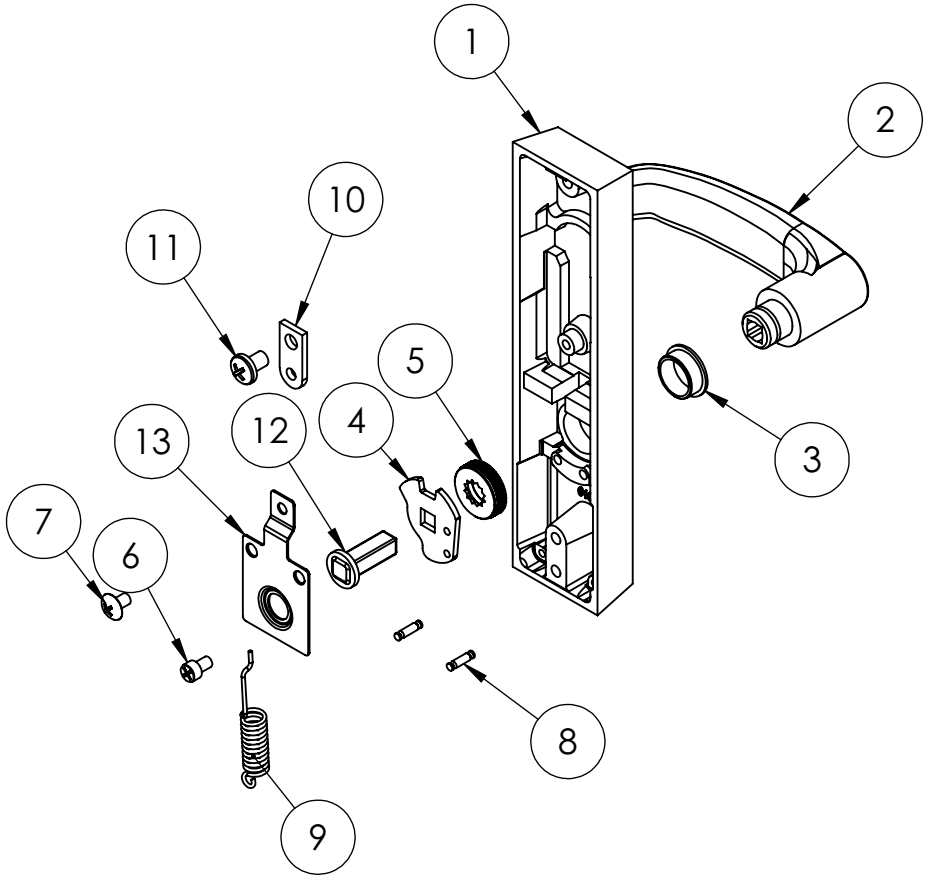
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0523	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0528	Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	1	Yes
12	97-0573	Spindle	1	Yes
13	68-1393	Retaining Plate	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

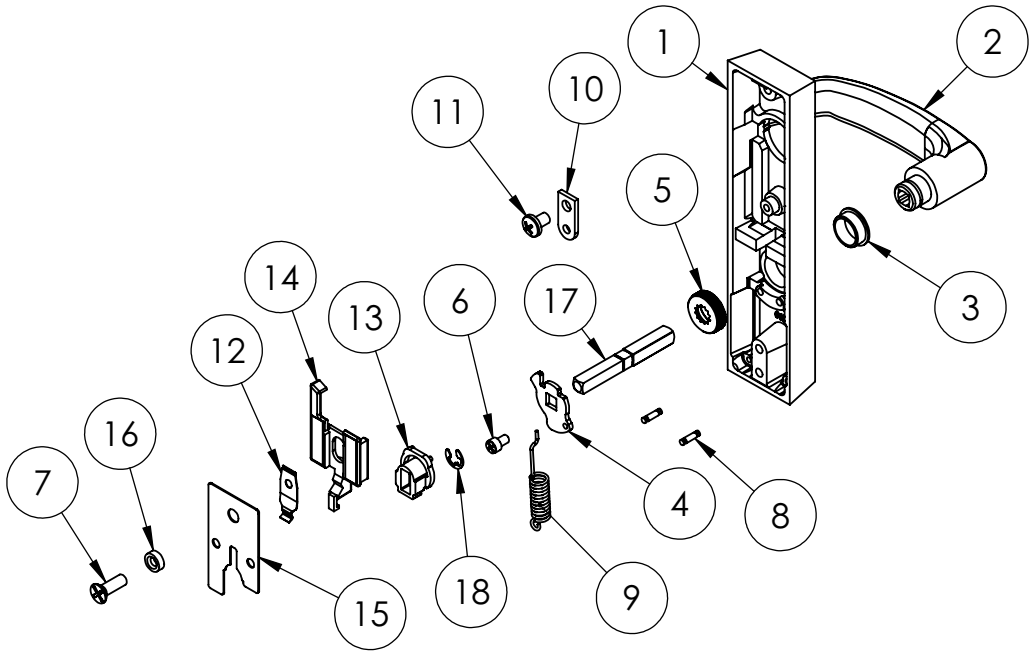
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0524	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1,3]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0478	Lower Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
8	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0380	Cylinder Nut	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0479	Spindle Lock	1	Yes
14	97-0475	Locking Slide (743)	1	Yes
15	97-0581	Retaining Plate	1	Yes
16	97-0582	Spacer	1	Yes
17	97-3092	Spindle Assembly	1	Yes
18	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 700-6 ET control is only available for 1-3/4" doors

Note: 607 kit contains items 7, 12, 14 and 16



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

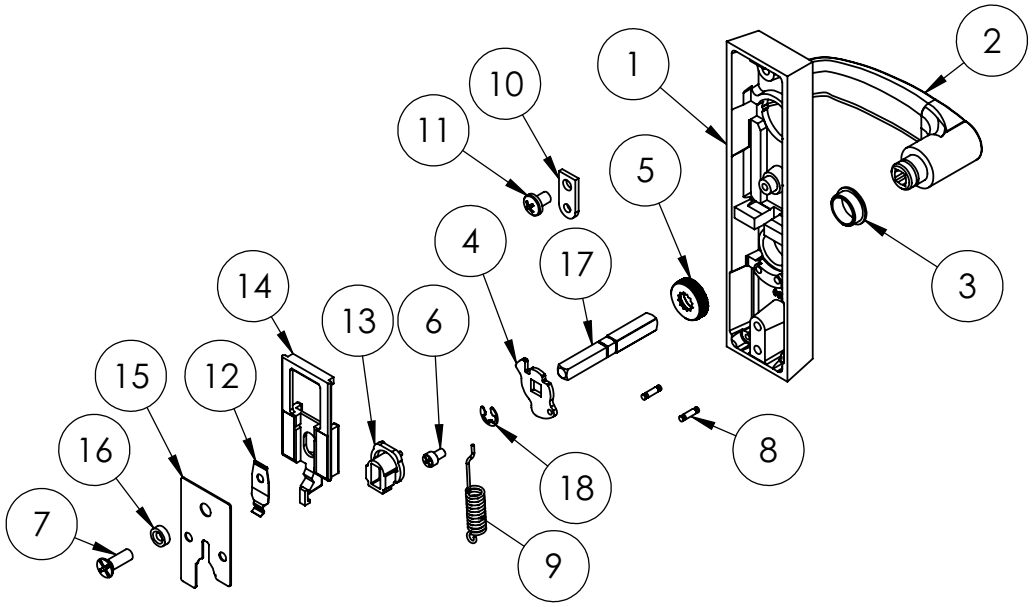
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0524	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1,3]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0478	Lower Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0479	Spindle Lock	1	Yes
14	97-0526	Locking Slide (746-6)	1	No
15	97-0581	Retaining Plate	1	Yes
16	97-0582	Spacer	1	Yes
17	97-3092	Spindle Assembly	1	Yes
18	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 700-6 ET control is only available for 1-3/4" doors

Note: 607 kit includes items 7, 12, 14 and 16



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

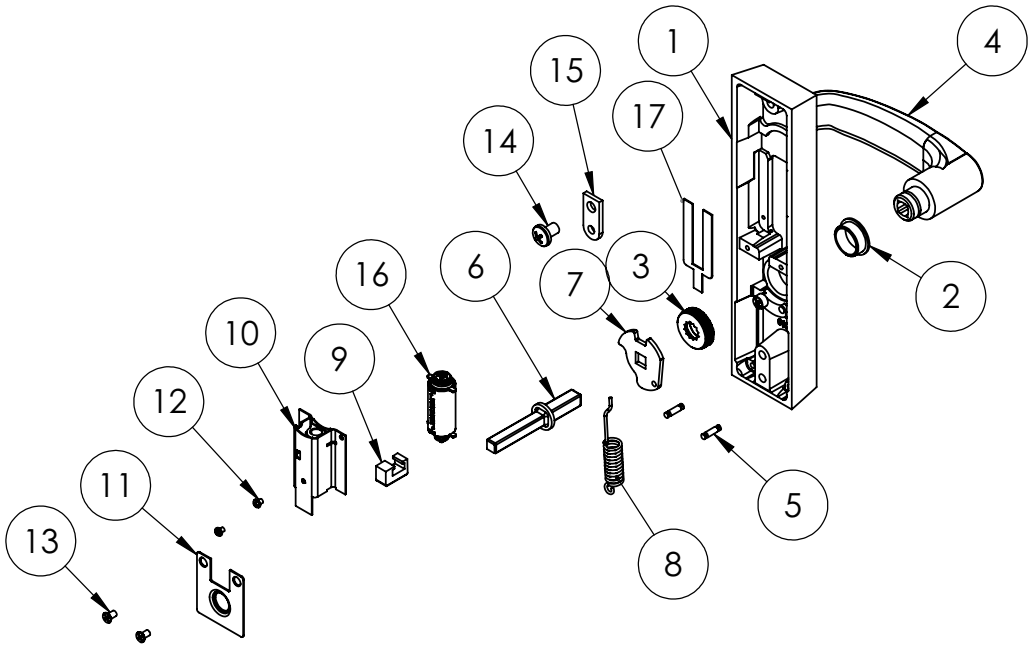
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0525	ET Case, Drop Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0549	Spindle (Lockable 700 And 700-6)	1	Yes
7	97-0480	Locking Piece For -6 And -8	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0329	Locking Tail	1	Yes
10	97-3932	Solenoid Cover Assembly	1	Yes
11	68-1402	Retainer Plate, Electrical Function	1	Yes
12	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
13	01-1154	CR-FHMS #6-32 X 1/4"	2	Yes
14	01-1478	CR Pan Hd Mach Screw #1/4-20 X 3/8"	1	Yes
15	68-1254	Extension Bracket	1	Yes
16	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
17	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 700-6 ET control is only available for 1 3/4" doors



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

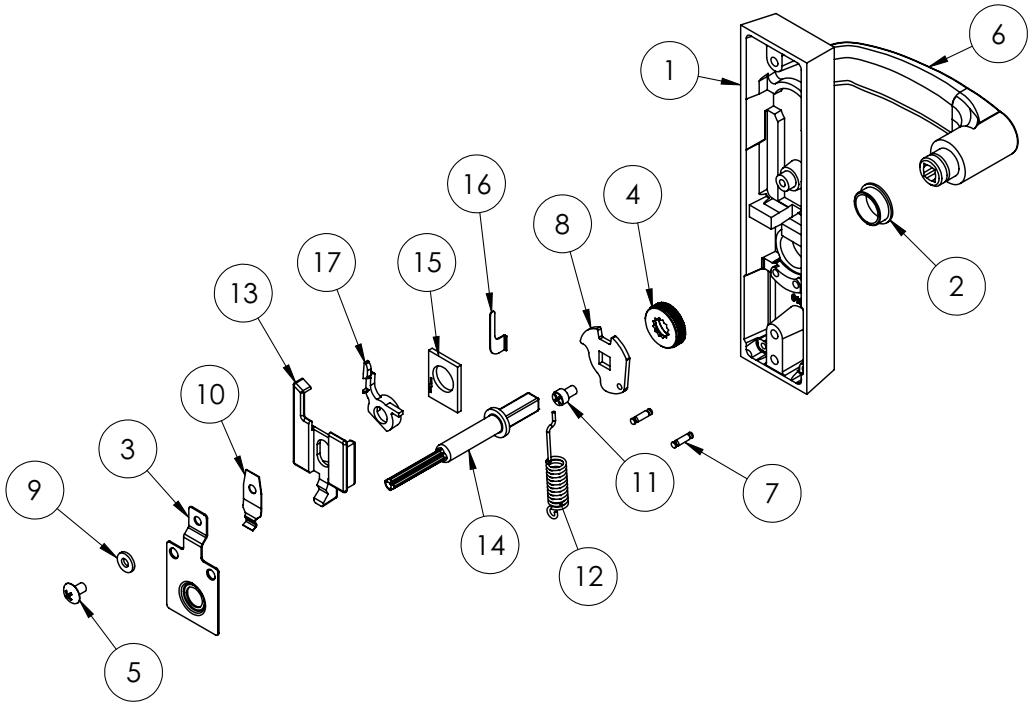
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
7	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
8	97-0480	Locking Piece For -6 And -8	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0355	Locking Slide (706)	1	Yes
	97-0356	Locking Slide (713)	1	Yes
14	97-0541	Spindle (Cross)	1	Yes
15	97-0563	Spring Support	1	No
16	97-0564	Return Spring	1	No
17	97-0558	Slide Support	1	No
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 5, 9, 10, 13, 15, 16, and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

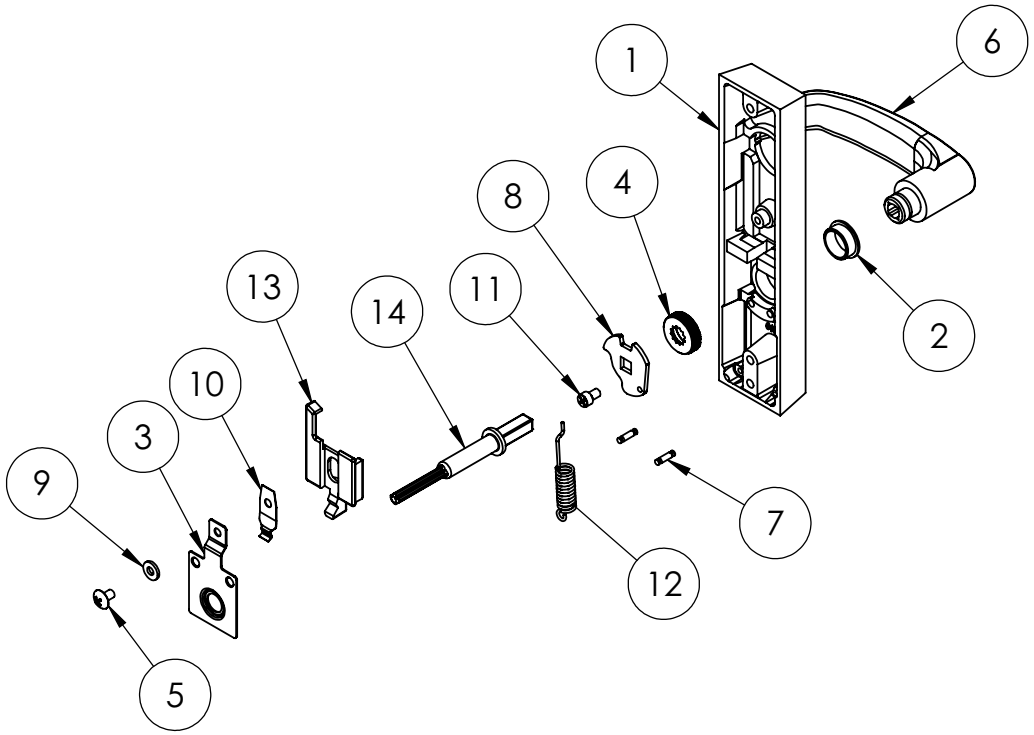
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
8	97-0480	Locking Piece For -6 And -8	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	730-7	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-8	Spindle Retrofit Kit (2" Door)	1	Yes
	730-9	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

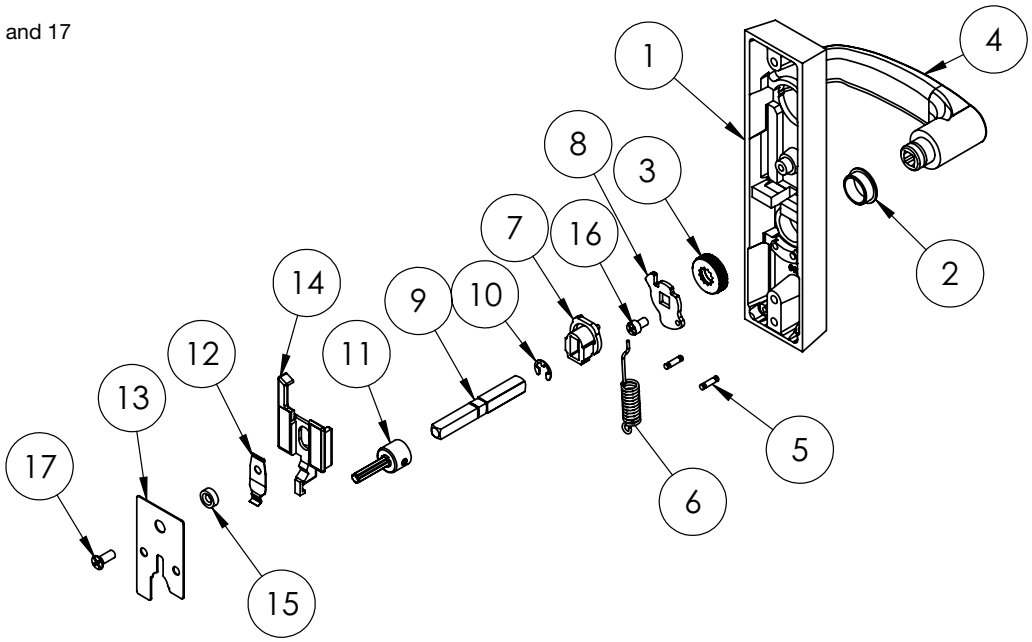
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0425	Hub Spring (Std)	1	Yes
7	97-0479	Spindle Lock	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
9	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
10	97-0527	E Clip 0.312 Shaft	1	Yes
11	68-3671	Spindle Adapter	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0581	Retaining Plate	1	Yes
14	97-0475	Locking Slide (743)	1	Yes
15	97-0582	Spacer	1	Yes
16	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
17	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 12, 14, 15 and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

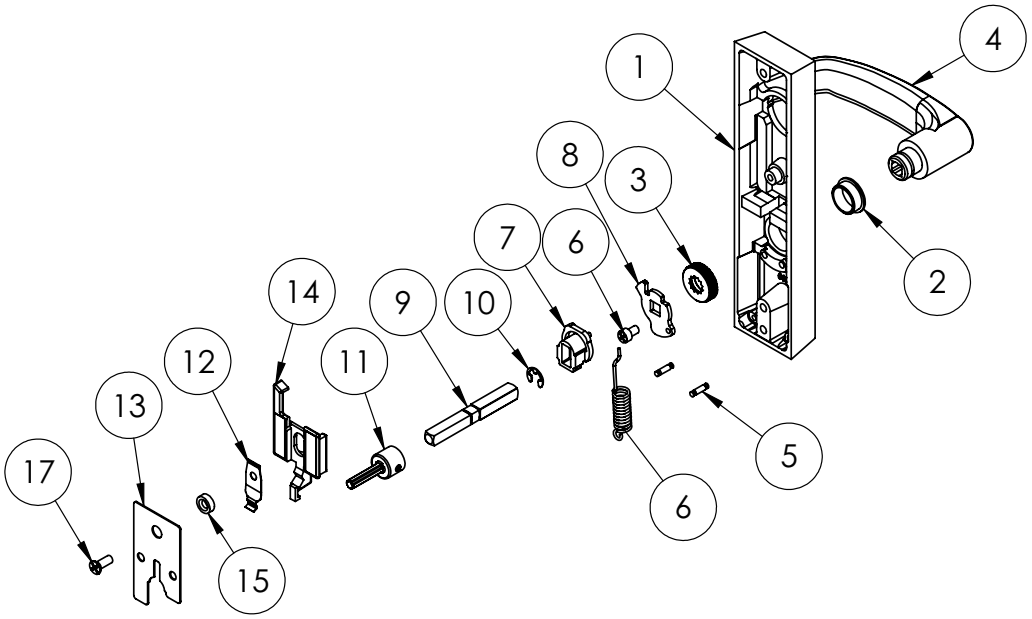
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0425	Hub Spring (Std)	1	Yes
7	97-0479	Spindle Lock	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
9	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
10	97-0527	E Clip 0.312 Shaft	1	Yes
11	68-3671	Spindle Adapter	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0581	Retaining Plate	1	Yes
14	97-0476	Locking Slide (746 Function)	1	Yes
15	97-0582	Spacer	1	Yes
16	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
17	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 12, 14, 15 and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

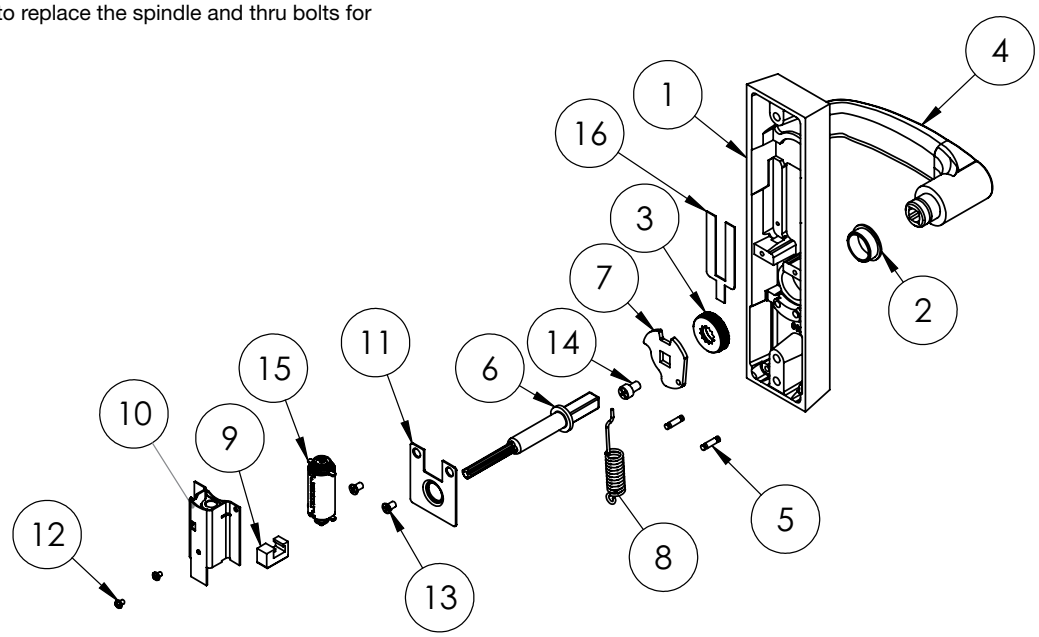
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
Not Shown	730-7	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-8	Spindle Retrofit Kit (2" Door)	1	Yes
	730-9	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
6	97-0541	Spindle	1	Yes
7	97-0480	Lower Hub Plate	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0329	Locking Tail	1	Yes
10	97-3932	Solenoid Cover Assembly	1	Yes
11	68-1402	Retainer Plate, Electrical Function	1	Yes
12	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
13	01-1154	Cr-Fhms #6-32 X 1/4"	2	Yes
14	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
15	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
16	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

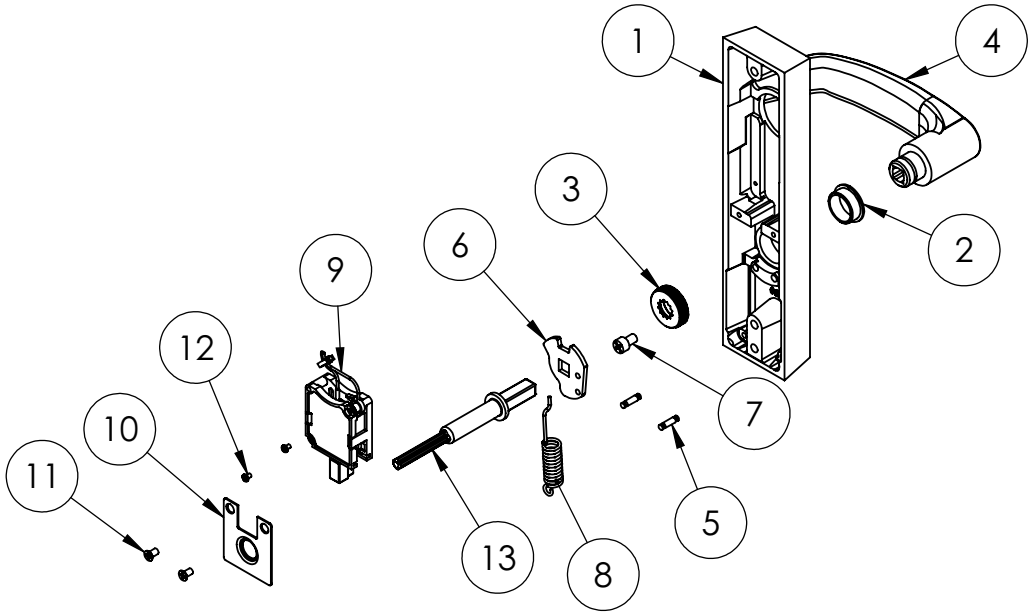
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	Electric ET Case W/ Cylinder Prep	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0480	Hub Plate (700-8)	1	Yes
7	01-1182	CR-CHMS #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0541	Spindle (Lockable 700-8)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

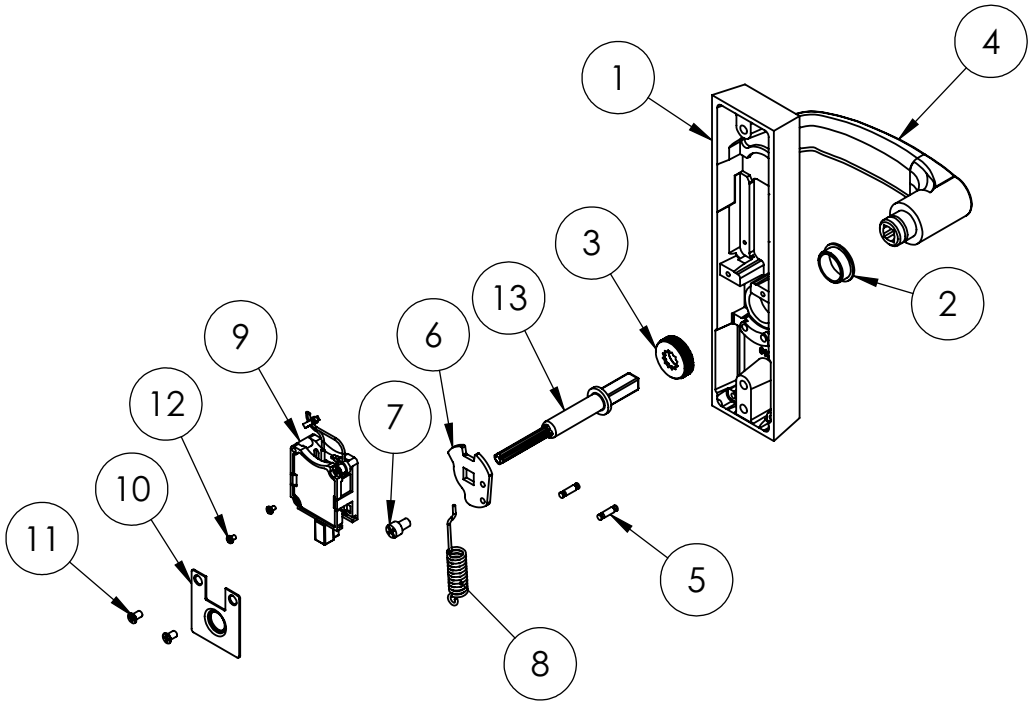
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	Electric ET Case W/O Cylinder Prep[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0480	Hub Plate (700-8)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0541	Spindle (Lockable 700-8)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

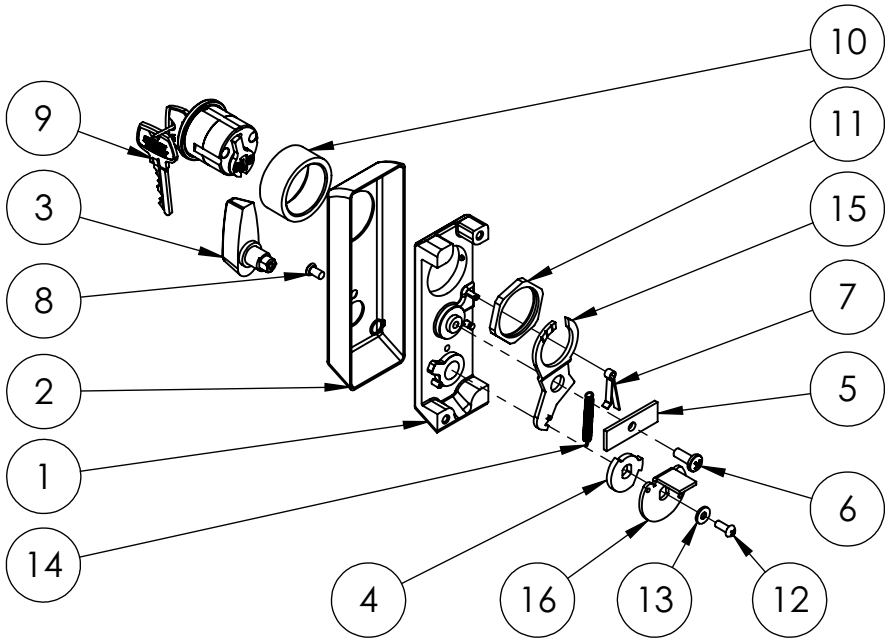
Auxiliary Controls
106
113
31-106
31-113

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2093*	Standard	Yes
Classroom	94-2094*		Yes
Night Latch	94-2426*	Cladding	Yes
Classroom	94-2427*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2089	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2121	Turn Lever Assembly*	1	Yes
4	94-0110	Cam	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	01-3582	#6-32 x 3/8 RHMS	1	Yes
13	01-0204	#6-32 x 3/8 Flat Washer	1	Yes
14	94-0109	Extension Spring	1	Yes
15	94-0114	Locking Lever	1	Yes
	94-2249	Locking Lever & Pin Assembly	1	Yes
16	94-2087	Lever Assembly	1	Yes
	94-2419	Lever Assembly	1	Yes
17	94-2448	H1 Aux Control Adapter Pack	1	Yes
18	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

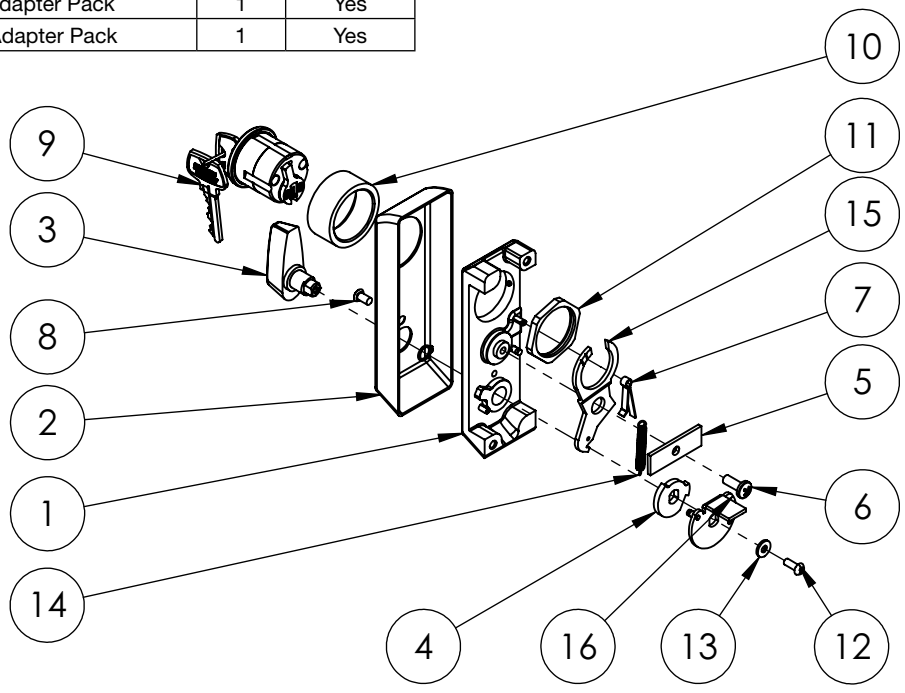
Auxiliary Controls
306
313
31-306
31-306

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2091*	Standard	Yes
Classroom	94-2092*		Yes
Night Latch	94-2428*	Cladding	Yes
Classroom	94-2429*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2089	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2121	Turn Lever Assembly*	1	Yes
4	94-0110	Cam	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	01-3582	#6-32 x 3/8 RHMS	1	Yes
13	01-0204	#6-32 x 3/8 Flat Washer	1	Yes
14	94-0109	Extension Spring	1	Yes
15	94-0112	Locking Lever	1	Yes
	94-0114			Yes
16	94-2329	Lever Assembly	1	Yes
	94-2088			Yes
	94-2421			Yes
	94-2420			Yes
17	94-2448	H1 Aux Control Adapter Pack	1	Yes
18	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

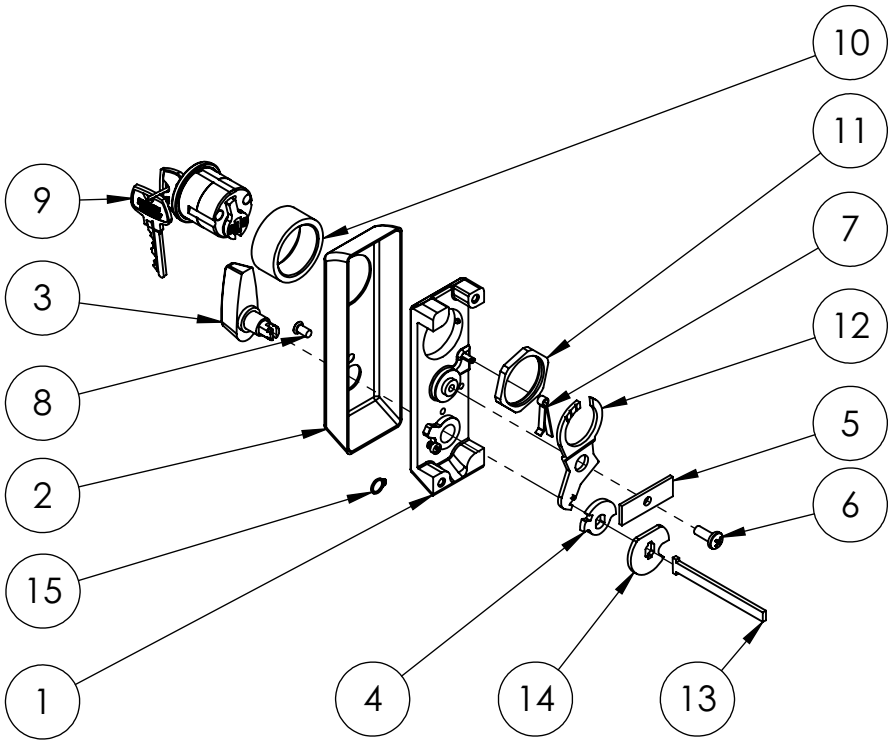
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2093*	NB	Yes
Classroom	94-2094*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2372	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2373	Turn Lever Assembly*	1	Yes
4	94-0185	Locking Hub	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	94-0114	Locking Lever	1	Yes
	94-2249	Locking Lever & Pin Assembly		Yes
13	94-0184	Tail Piece	1	Yes
14	94-0186	Space	1	Yes
15	01-4552	5/16 Retaining Ring	1	Yes
16	94-2448	H1 Aux Control Adapter Pack	1	Yes
17	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®

ASSA ABLOY

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT

ASSA ABLOY

SARGENT Manufacturing Company
100 Sargent Drive
New Haven, CT 06511 USA
800-727-5477
www.sargentlock.com

ASSA ABLOY is the global leader in door opening solutions, dedicated to satisfying end-user needs for security, safety and convenience

Founded in the early 1800s, SARGENT® is a market leader in locksets, cylinders, door closers, exit devices, electro-mechanical products and access control systems for new construction, renovation, and replacement applications. The company's customer base includes commercial construction, institutional, and industrial markets.

Copyright © 2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of SARGENT Manufacturing is prohibited.

A8231 12/17

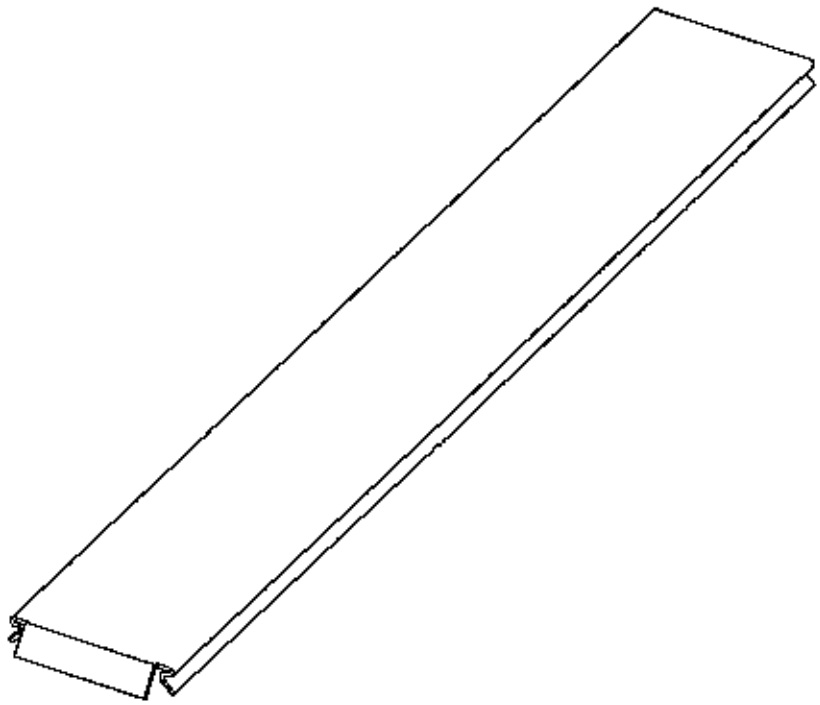
80 series Parts List

MOUNTING RAIL INSERTS

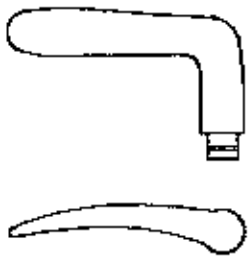
Parts List
Page No 80.4
Rev B
8/18/2003

PREFIX	ASSY NO.	PART NO.	DESCRIPTION
STANDARD INSERTS, NEW FACTORY SUPPLIED 55-			
STD, 12-19-, 53-58- OR 55- SUPPLIED IN COMB. WITH ABOVE PREFIXES		68-0549	INSERT (F WIDE) *
		68-0550	INSERT (E WIDE) *
		68-0551	INSERT (G WIDE) *
		68-0552	INSERT (G NARROW) *
		68-0553	INSERT (J NARROW) *
		68-0554	INSERT (J WIDE) *
		68-1375	INSERT (E NARROW, F NARROW) *
OLD FACTORY SUPPLIED 55-, 55- RETROFITS			
55- SUPPLIED IN COMB. WITH FOLLOWING PREFIXES NONE, 12-19-, 58-(16- IN PUSH)	855-1 KIT		INSERT ASSEMBLY (F WIDE) *
	855-2 KIT		INSERT ASSEMBLY (E NARROW, F NARROW) *
	855-3 KIT		INSERT ASSEMBLY (G WIDE) *
	855-4 KIT		INSERT ASSEMBLY (G NARROW, J WIDE) *
	855-5 KIT		INSERT ASSEMBLY (E WIDE) *
	855-6 KIT		INSERT ASSEMBLY (J NARROW) *

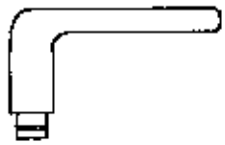
* SPECIFY FINISH



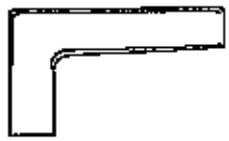
NOTE: LEVERS LISTED ARE FOR USE WITH ET CONTROLS MANUFACTURED AFTER SEPTEMBER 25, 1998



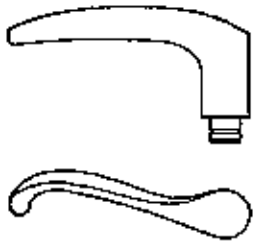
A LEVER 82-0151 (RH)
82-0152 (LH)



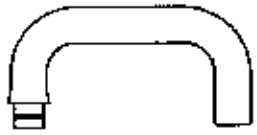
E LEVER
82-0154



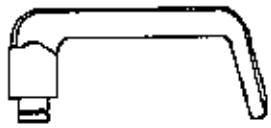
F LEVER
82-0155



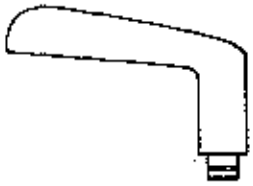
Y LEVER 82-0531 (RH)
82-0530 (LH)



J LEVER
97-0486

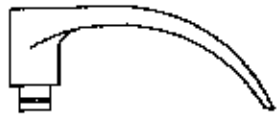


C LEVER
97-0567

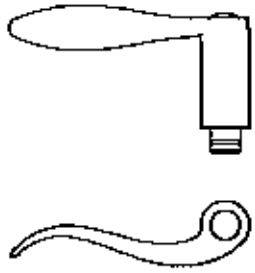


S LEVER 82-0523 (RH)
82-0522 (LH)

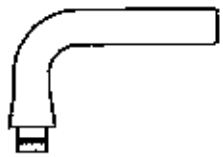
L LEVER
97-0485



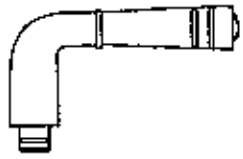
P LEVER
97-0484



G LEVER 82-0527 (RH)
82-0526 (LH)



W LEVER
82-0159



R LEVER
82-0517

B LEVER
82-0153

SARGENT®

ASSA ABLOY

80 Series Parts Manual

For assistance, contact SARGENT at
800-727-5477 or www.sargentlock.com

A8231 12/17

Copyright © 2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader
in door opening solutions

Table of Contents

SARGENT®
ASSA ABLOY

Chassis Assemblies
- 8300 4
- 8400 5-10
- 8500 11-12
- 8600 13-28
- 8700 29-52
- 8800 53-67
- 8900 68-69

900 Series Mortise Locks 70-82

Rail Assemblies 83-102

700 Series ET Control 103-133

Auxiliary Controls 134-136

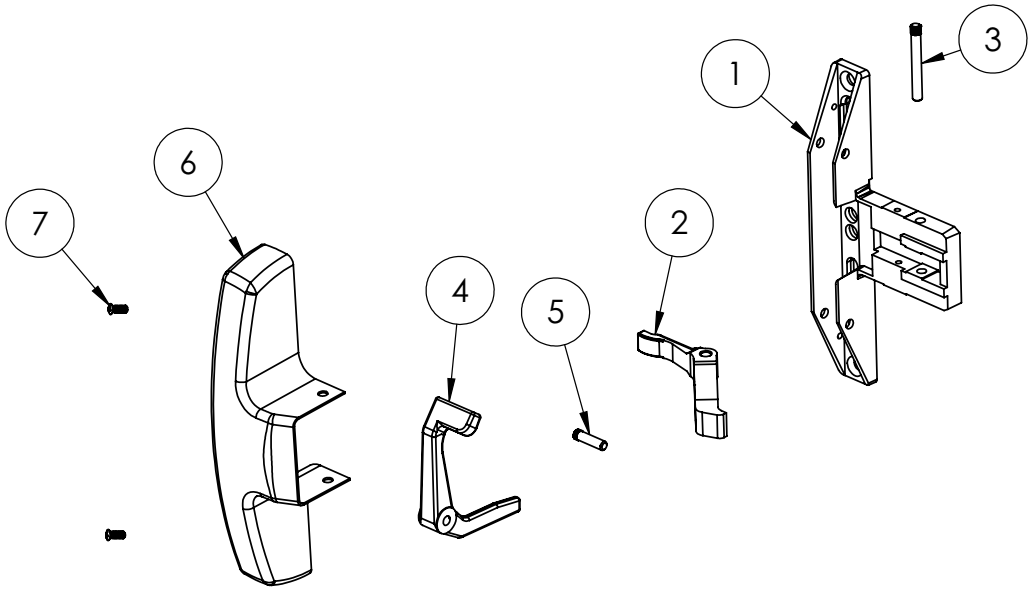
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function		Assembly No.	Description	Sellable
(12-) All functions	1 3/4" Door	68-2481	LHRB	Yes
		68-2482	RHRB	Yes
	2"-2 3/4" Door	68-2483	LHRB	Yes
		68-2484	RHRB	Yes

Item	Part No.	Description	Qty	Sellable
1	68-0486	Chassis	1	Yes
2	68-0241	Lift Arm	1	Yes
3	68-0239	Pivot Pin (Lift Arm)	1	Yes
4	68-0489	Lift Lever LHRB 1 3/4" Door	1	Yes
	68-0490	Lift Lever RHRB 1 3/4" Door	1	Yes
	68-0491	Lift Lever LHRB 2 3/4" Door	1	Yes
	68-0492	Lift Lever RHRB 2 3/4" Door	1	Yes
5	68-0479	Pivot Pin (Lift Lever)	1	Yes
6	68-0496	Cover[1]	1	Yes
7	68-3905	Cover Screw Pack[1]	2	Yes
Not Shown	—	900 Series Mortise Assembly[1,2,4]	1	Yes
	68-2520	Screw Pack Standard	1	Yes
	68-2522	Screw Pack (12-)	1	Yes
	C908	Strike Pack[3] (1 1/4" Standard Lip)	1	Yes

1. Specify finish
2. Specify hand
3. Specify lip length
4. Specify function



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

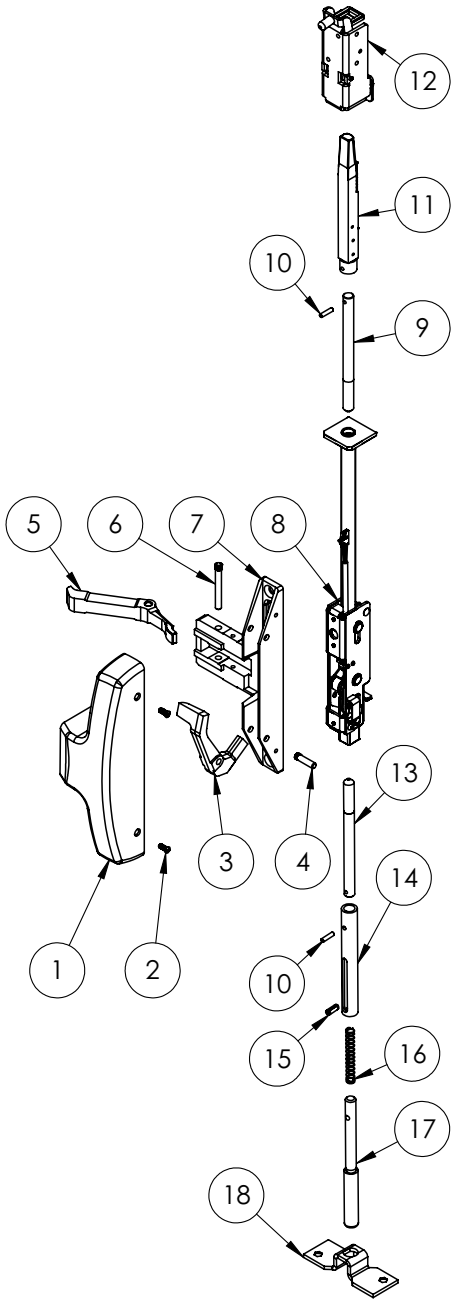
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
53-MD-(All Functions) MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0888	Bottom Plate	1	Yes
		68-3676	Screw Pack*	1	Yes
		652	Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



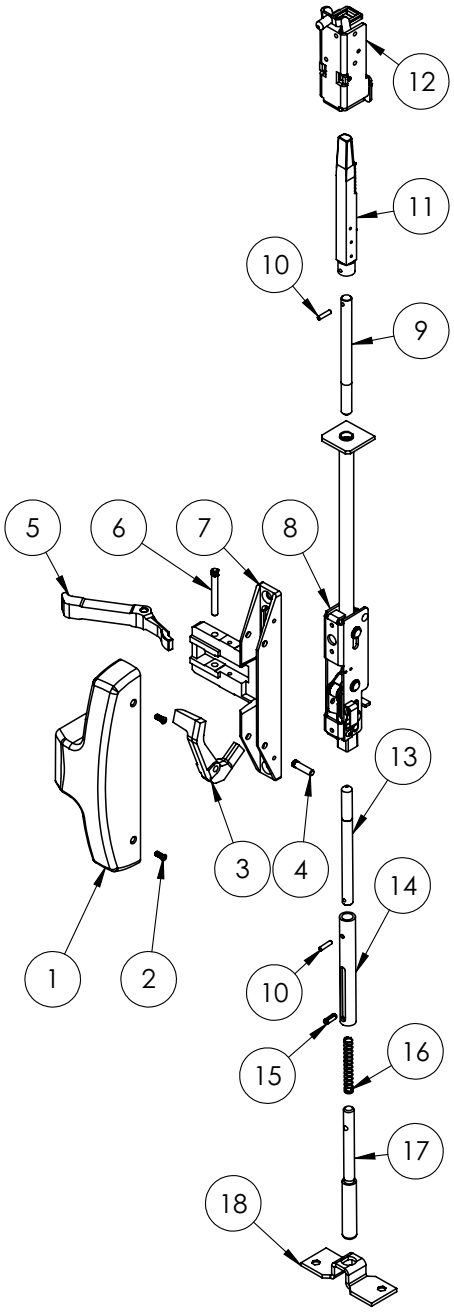
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
12-53-MD-(All Functions) 12-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12-53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0888	Bottom Plate	1	Yes
		68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height

A8231 12/17

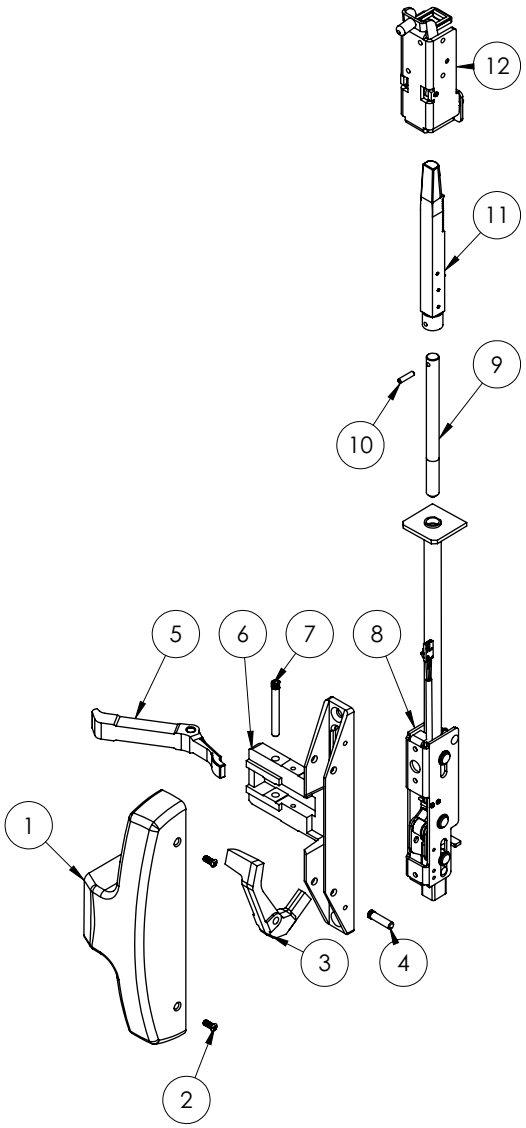
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-MD-(All Functions) NB-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

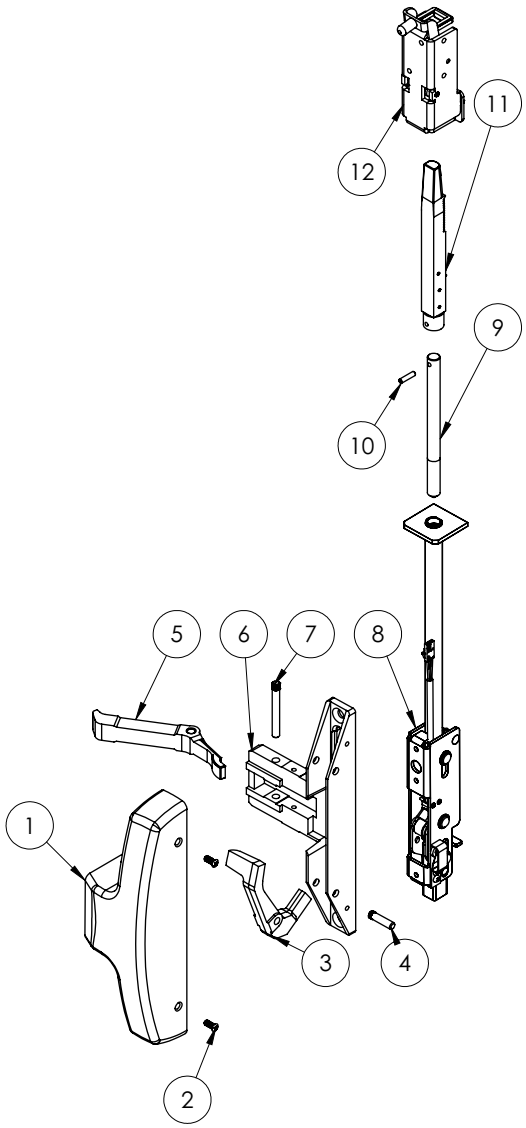
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-NB-MD-(All Functions) 12-NB-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

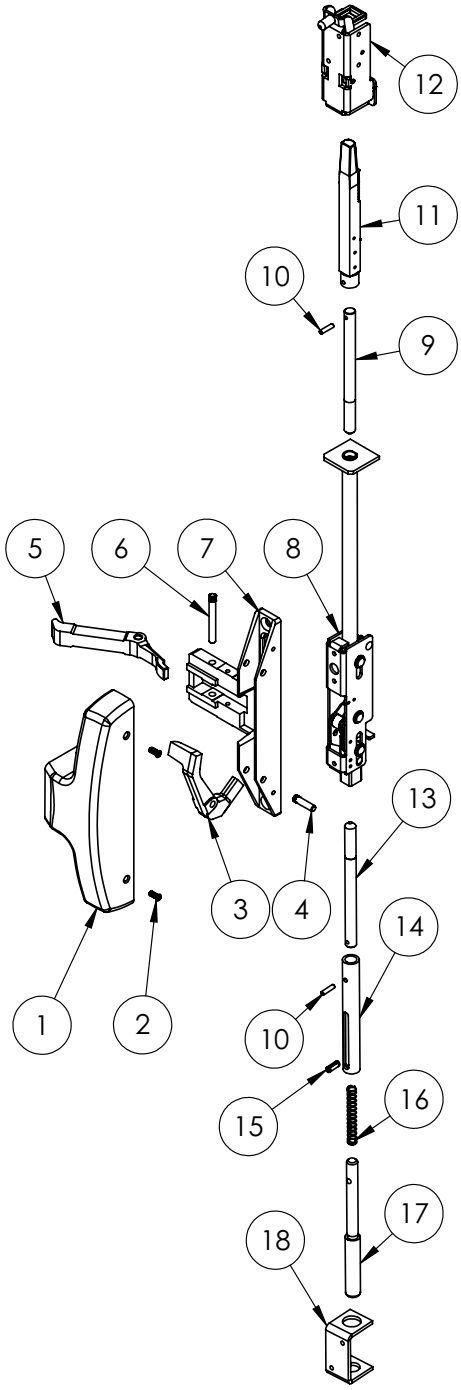
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
53-AD-(All Functions) AD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
		68-3854	53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0037	Bottom Case	1	Yes
		68-3676	Screw Pack*	1	Yes
		640	Aluminum Door Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

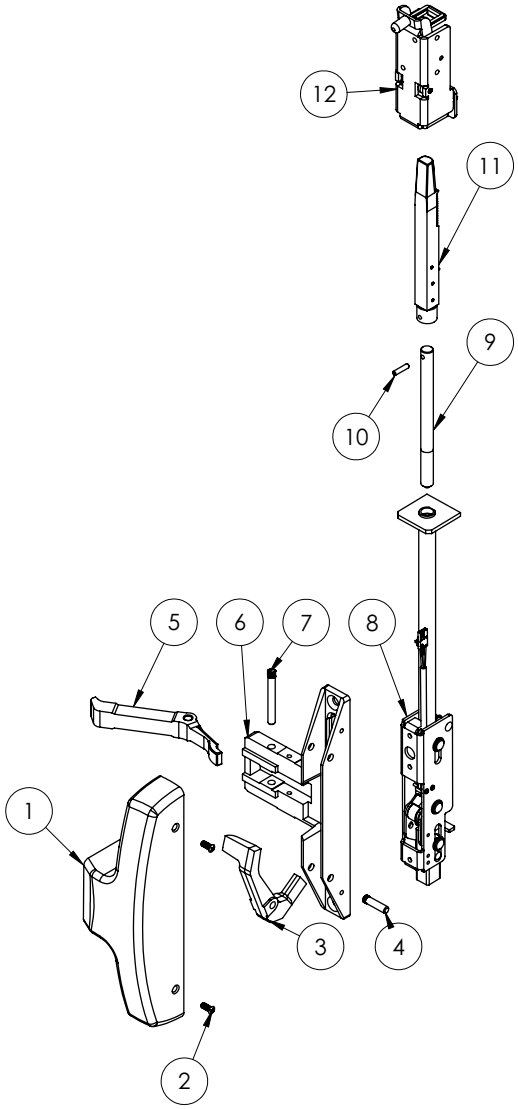
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
53-NB-AD-(All Functions) NB-AD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		639	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

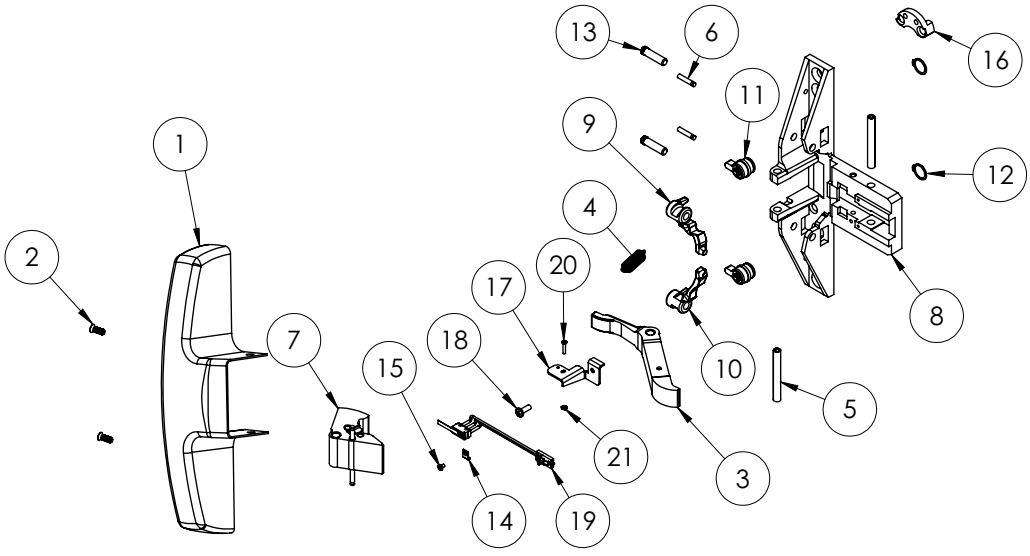
(12/53-)8504 (12/53-)8506 (12/53-)8510
(12/53-)8513 (12/53-)8515 (12/53-)8540
(12/53-)8543 (12/53-)8544 (12/53-)8546
(12/53-)8573 (12/53-)8574

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-) All functions	68-5880	LHRB/RHRB	Yes
(12-) 53- All functions	68-7411	LHRB/RHRB	Yes

Item	Assy. No.	Part No.	Description	Qty	Sellable
1	N/A	68-0495	Cover[1]	1	Yes
2		68-3905	Cover Screw Pack[1]	1	Yes
3		68-1137	Lift Arm	1	Yes
4		98-0028	Latchbolt Spring	1	Yes
5		01-4512	Spirol Pin	2	Yes
6		01-0008	Groove Pin	2	No
7		68-7420	Latchbolt Assembly (53-)	1	Yes
		68-6021	Latchbolt Assembly (Std)	1	Yes
8	68-6082	68-1624	8500 Chassis	1	Yes
9		68-1625	Lift Lever (RHRB)	1	
10		68-1626	Lift Lever (LHRB)	1	
11		94-0088	Cylinder Hub	2	
12		01-0005	Retaining Ring, Truarc 5100-43	2	
13		68-0479	Lift Lever Pivot Pin	2	
14	N/A	52-0310	Cable Clamp (53-)	1	Yes
15		01-1482	Cr-Phms (#2-56 X 1/8") (53-)	1	Yes
16		13-0458	Cylinder Retainer Pack (04 & 044 Functions Only)	1	Yes
17		68-1686	Switch Bracket (53-)	1	Yes
18		01-1220	#6-32 X 3/8" Length Ph Pn Hd Machine Screw (53-)	1	Yes
19		52-4545	Switch Assembly (53-)	1	Yes
20		01-9446	Machine Screw (#1-72 X 11/32" Ph Fl Hd) (53-)	1	Yes
21		01-0909	Hex Machine Screw Nut (53-)	1	Yes
Not Shown		68-2512	Screw Pack	1	Yes
		657	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

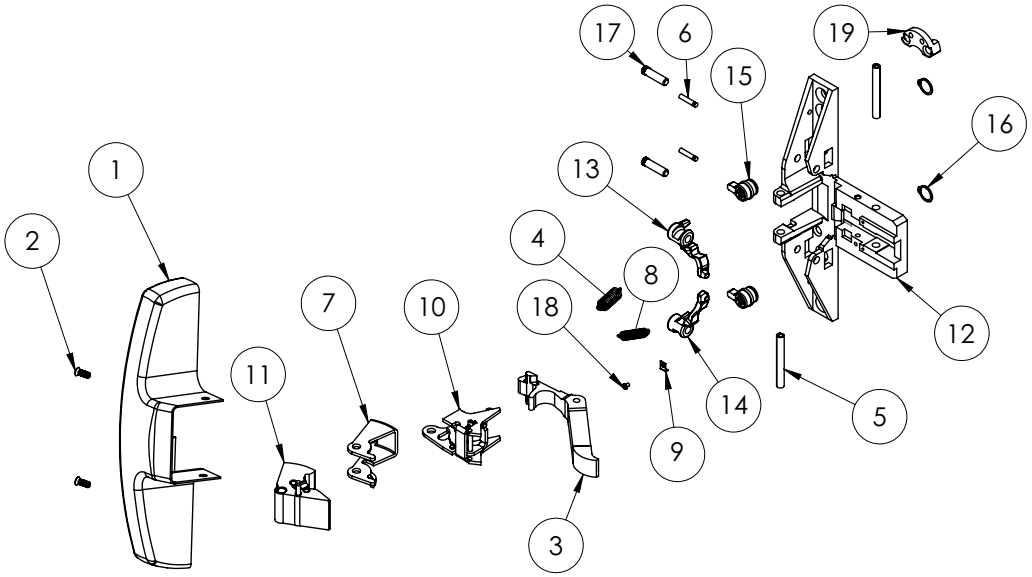
(12-/GL-/59-)8504 (12-/GL-/59-)8506 (12-/GL-/59-)8510
(12-/GL-/59-)8513 (12-/GL-/59-)8515 (12-/GL-/59-)8540
(12-/GL-/59-)8543 (12-/GL-/59-)8544 (12-/GL-/59-)8546
(12-/GL-/59-)8573 (12-/GL-/59-)8574

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-)GL- All functions	68-5881	LHRB/RHRB	YES
(12-)59- All functions	68-5882	LHRB/RHRB	YES

Item	Assy. No.	Part No.	Description	Qty	Sellable
1	N/A	68-1020	Cover[1]	1	Yes
2		—	Screw Pack[1]	1	Yes
3		68-1353	Lift Arm (Guarded)	1	Yes
4		98-0028	Latchbolt Spring	1	Yes
5		01-4512	Spirol Pin	2	Yes
6		01-0008	Groove Pin	2	No
7		68-1352	Guide	1	Yes
8		68-1394	Extension Spring	1	Yes
9		52-0310	Cable Clamp (59-)	1	Yes
10		68-5949	Guard Bracket & Switch Assembly (59-)	1	No
		68-5947	8500 Guard Bracket Assembly (Gl-)	1	No
11		68-4415	Guarded Latchbolt	1	Yes
12	68-6082	68-1624	8500 Chassis	1	Yes
13		68-1625	Lift Lever (RhRb)	1	
14		68-1626	Lift Lever (LhRb)	1	
15		94-0088	Cylinder Hub	2	
16		01-0005	Retaining Ring	2	
17		68-0479	Lift Lever Pivot Pin	2	
18	N/A	01-1482	Cr-Phms (#2-56 X 1/8") (59-)	1	Yes
19		13-0458	Cylinder Retainer Pack (04 & 044 Functions Only)	1	Yes
Not Shown		68-2512	Screw Pack	1	Yes
		657	Strike Pack	1	Yes

1. Indicates finish required



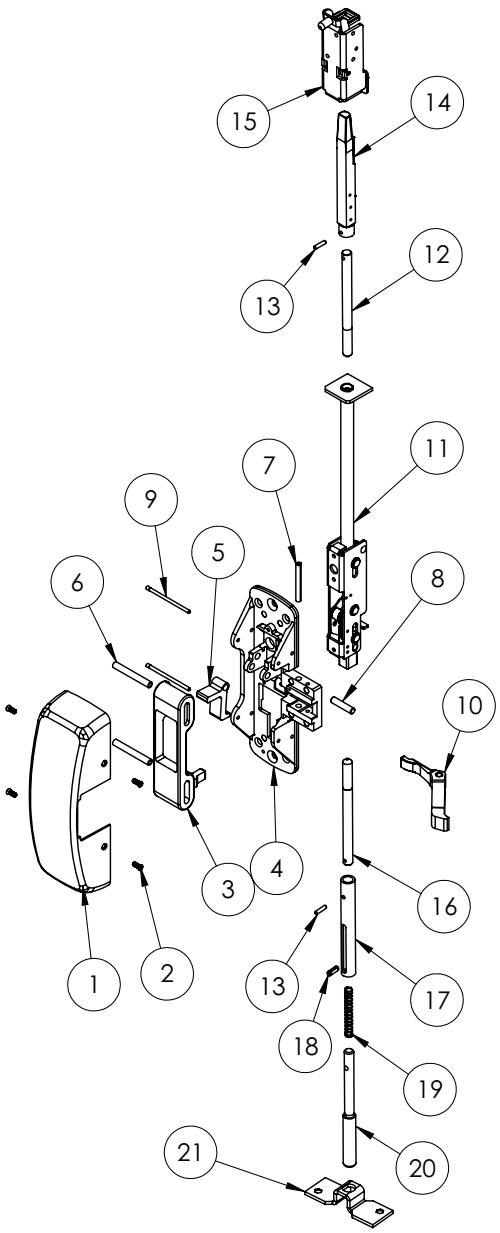
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-MD- 59-MD- MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack (W)*	1	Yes
		652	Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

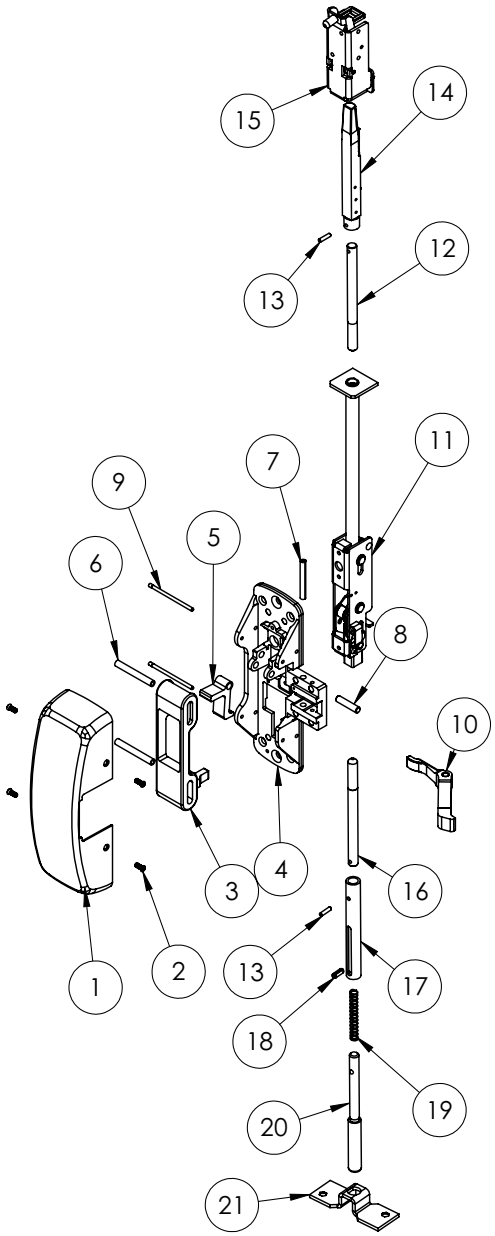
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-MD- 12-59-MD- 12-MD- (All Functions	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12- 53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack		Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-



A8231 12/17

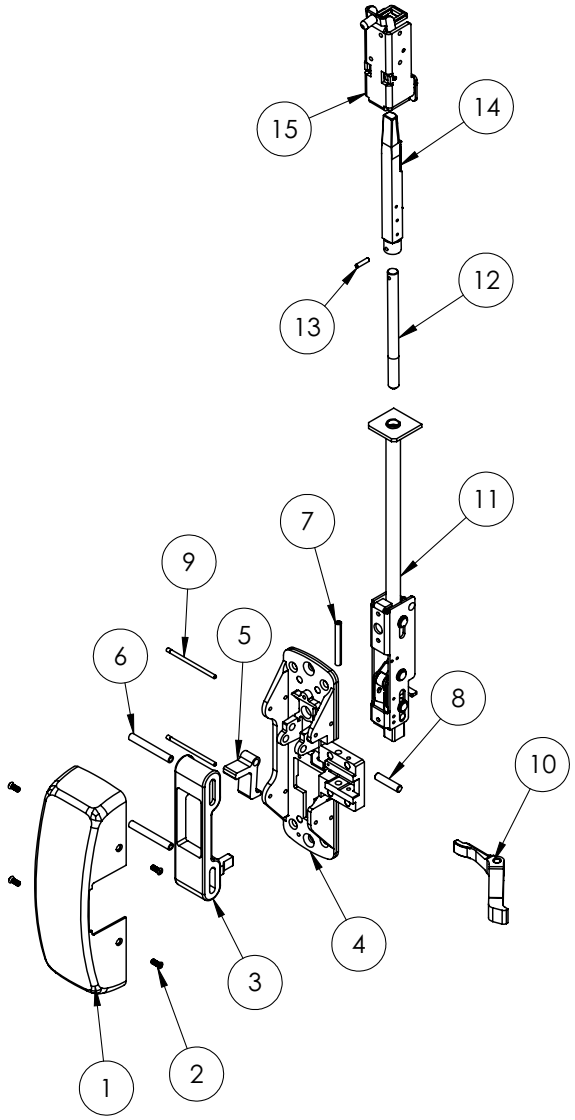
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-MD- 59-NB-MD- NB-MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

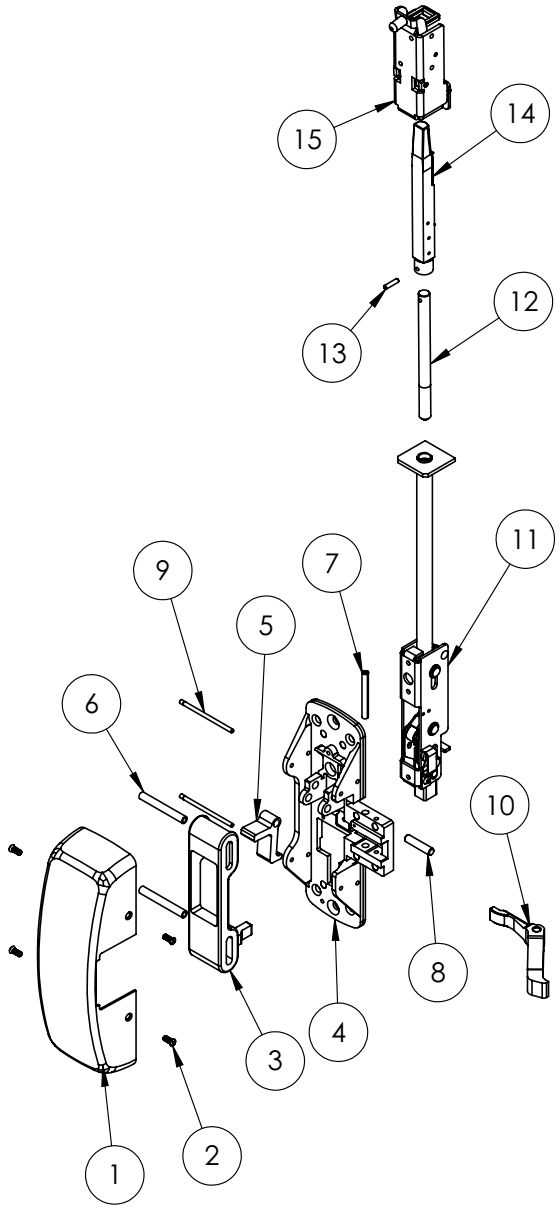
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-NB-MD- 12-59-NB-MD- 12-NB-MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		
11	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12- 53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
		68-5375	Top Case Assembly 1/4" Cladded		Yes
		68-5376	Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-



A8231 12/17

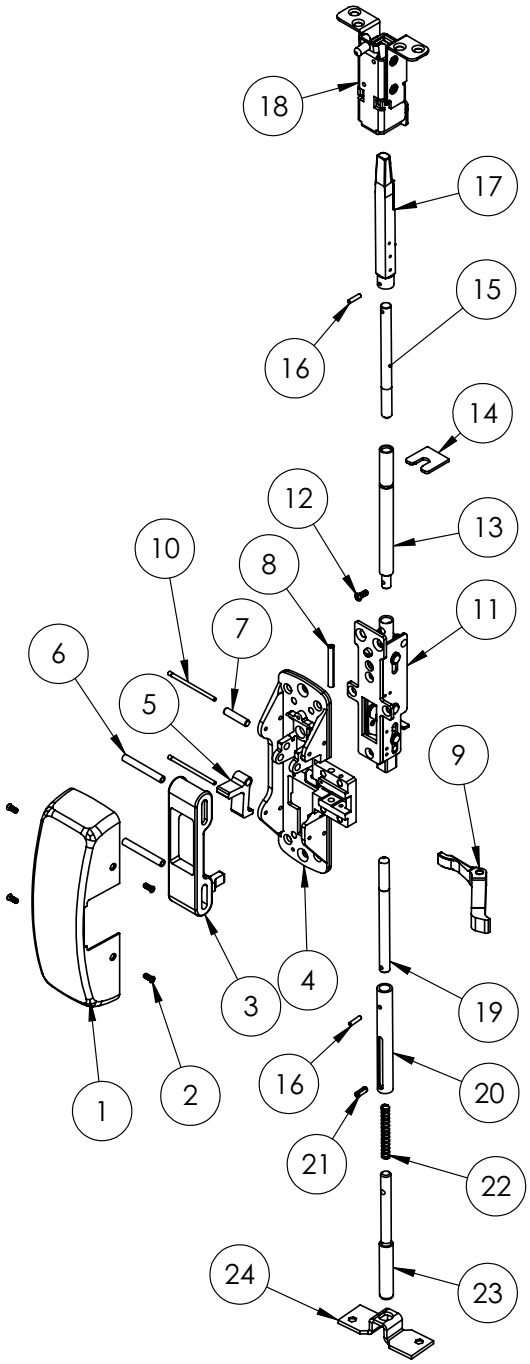
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-WD- 59-WD- WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	Inner Chassis Assembly	1	Yes
	68-3859		53- Inner Chassis Assembly[3]	1	Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	2	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	691B	660B	Bottom Rod[1,2]	1	Yes
20		94-0039	Bolt Sleeve	1	Yes
21		01-4389	Roll Pin	1	Yes
22		97-0454	Spring (Bottom Bolt)	1	Yes
23		94-0038	Bottom Bolt	1	Yes
24	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		652	Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-
4. Only when used w/ Aux Control



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

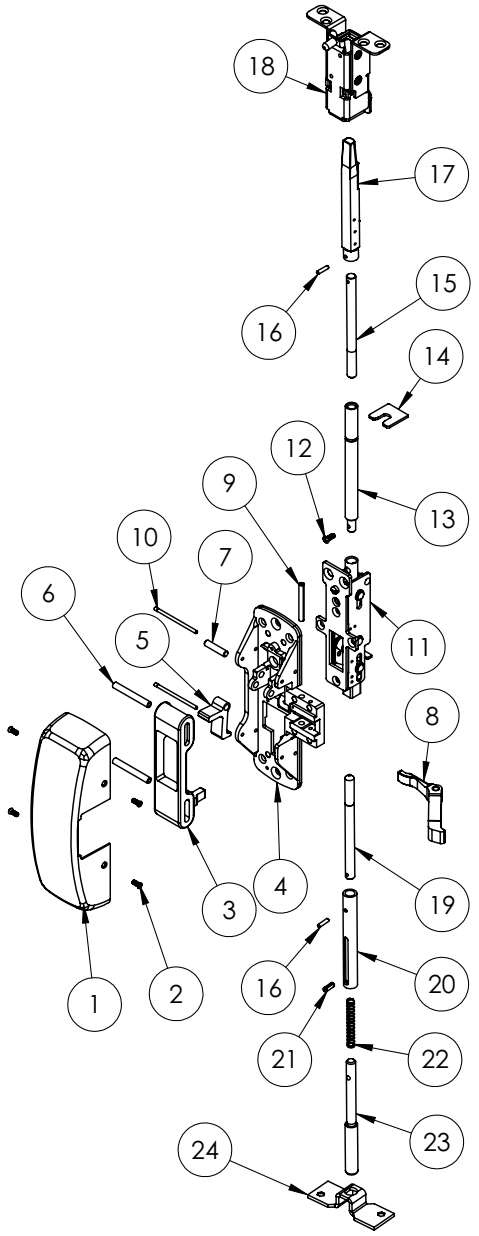
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

12-53-WD- 8606 8610 8613 8615
12-59-WD- 8640 8643 8646 8673
12-WD- 8674

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-WD- 12-59-WD- 12-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
9		01-4512	Spirol Pin	1	Yes
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	12-Inner Chassis Assembly	1	Yes
	68-3859		12-53- Inner Chassis Assembly[3]	1	Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	2	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and BracketAssembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	691B	660B	Bottom Rod[1,2]	1	Yes
20		94-0039	Bolt Sleeve	1	Yes
21		01-4389	Roll Pin	1	Yes
22		97-0454	Spring (Bottom Bolt)	1	Yes
23		94-0038	Bottom Bolt	1	Yes
24	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-
4. Only when used w/ Aux Control

A8231 12/17

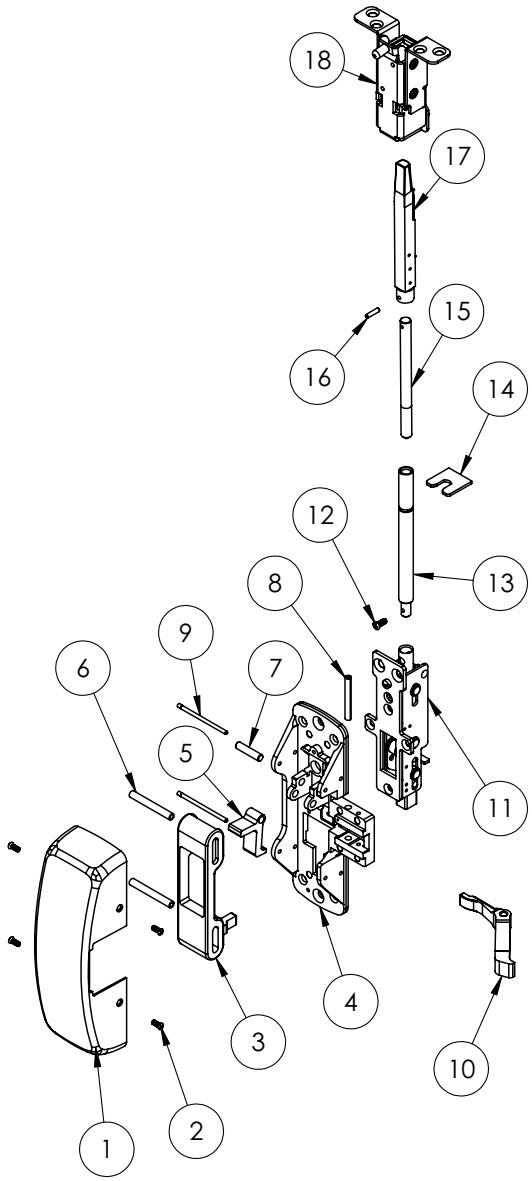
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-WD- 59-NB-WD NB-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
9		68-0012	Roller (Main Slide)	1	Yes
11	68-3580	N/A	Inner Chassis Assembly	1	Yes
	68-3859		53- Inner Chassis Assembly[3]		Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	1	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-
4. Only when used w/ Aux Control



A8231 12/17

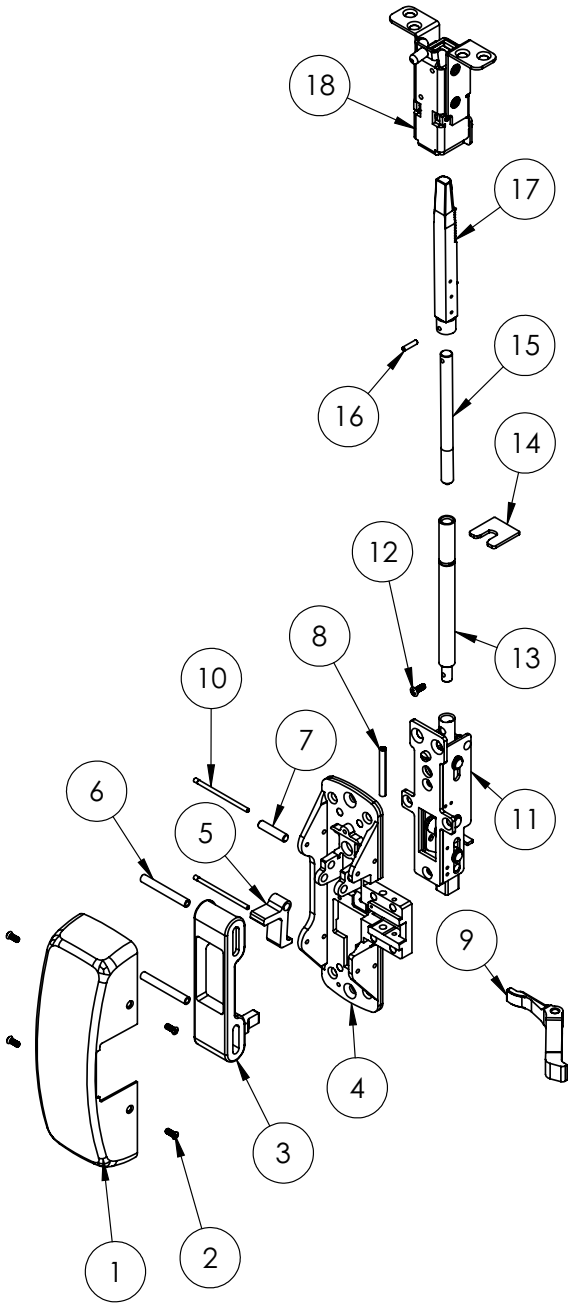
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
12-53-NB-WD- 12-59-NB-WD- 12-NB-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T (4)	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0112	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	12-Inner Chassis Assembly	1	Yes
	68-3859		12-53- Inner Chassis Assembly[3]		Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	1	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-
4. Only when used w/ Aux Control



A8231 12/17

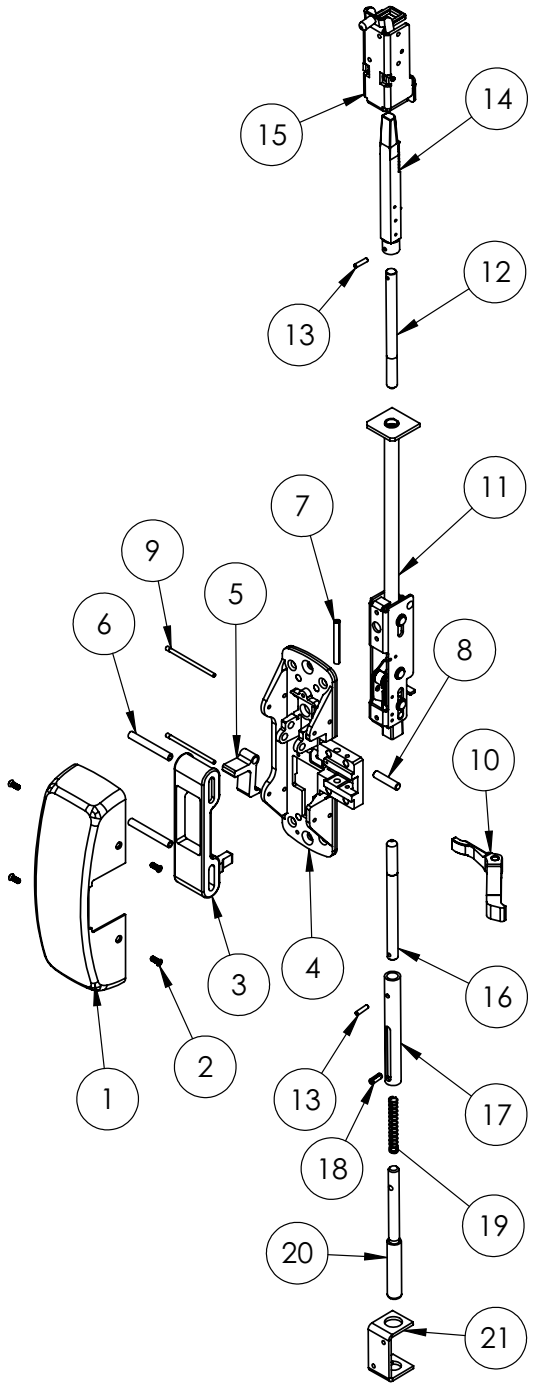
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-AD- 59-AD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0037	Bottom Case	1	Yes
		68-4389	Screw Pack (W)*	1	Yes
		640	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

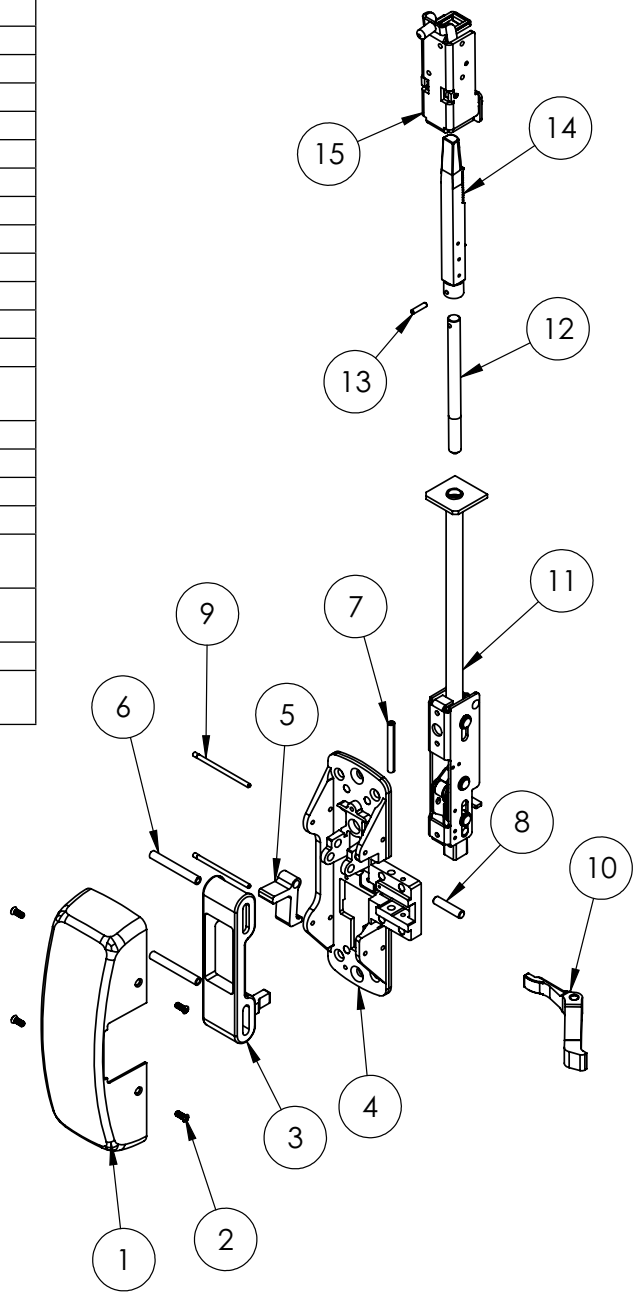
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
53-NB-AD- 59-NB-AD- AD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0241	Lift Arm	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		639	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



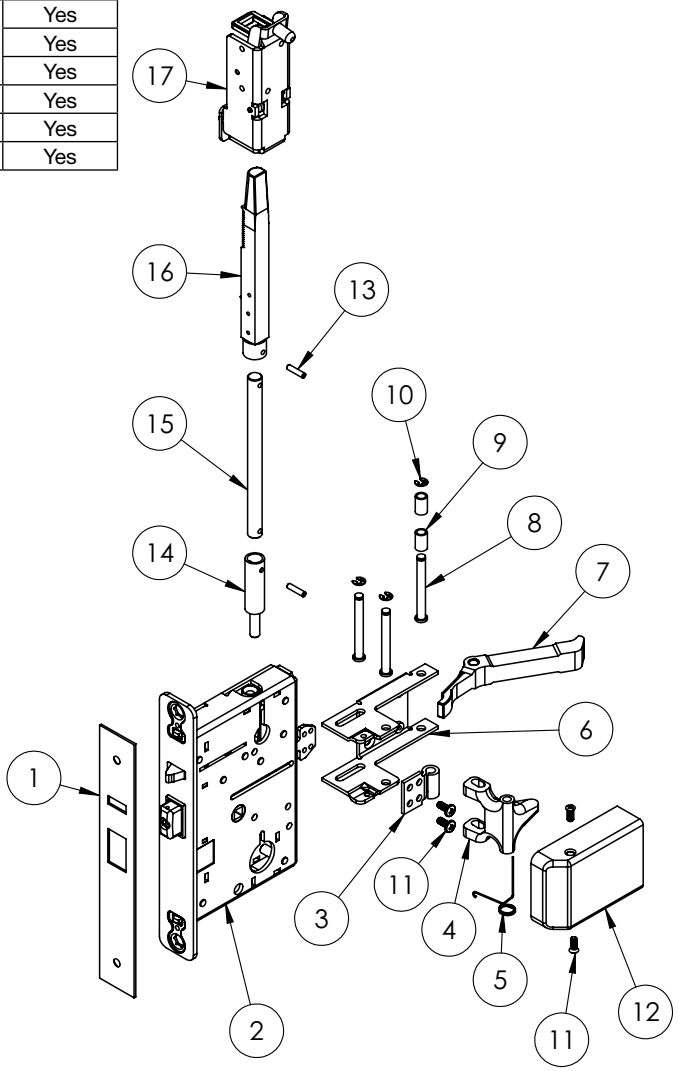
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-1186	Active Outside Front[1]	1	Yes
2	68-4239	N/A	Active Mortise Case	1	Yes
3	68-4264	68-1327	Link Connect (Pull Lever)	1	Yes
4		68-1309	Pull Lever Low Profile	1	Yes
5		68-1332	Torsion Spring (Pull Lever)	1	Yes
6		68-1313	Pivot Pin	3	Yes
7		68-0241	Lift Arm	1	Yes
8		68-1310	Pivot Bracket	1	Yes
9		01-4509	Retaining Ring	3	Yes
10		68-1311	Lift Arm Spacer	2	Yes
11	N/A	68-4373	Screw Pack (LP)	1	Yes
12		68-1317	Chassis Cover (LP)*	1	Yes
13	692L	01-0696	Coiled Pin	2	Yes
14		68-1339	Connecting Tube	1	Yes
15		661L	Top Rod (LP)	1	Yes
16		68-4840	Latch Bolt Assembly	1	Yes
17	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Panel		Yes
	68-5376		Top Case Assembly 1/2" Panel		Yes
	N/A	68-4389	Screw Pack	1	Yes
		650	Strike Pack	1	Yes
		77-0883	A.S.A. Strike (Curved Lip)*[2]	1	Yes

*Specify Finish
1. Only available in 32D finish
2. LS function only



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

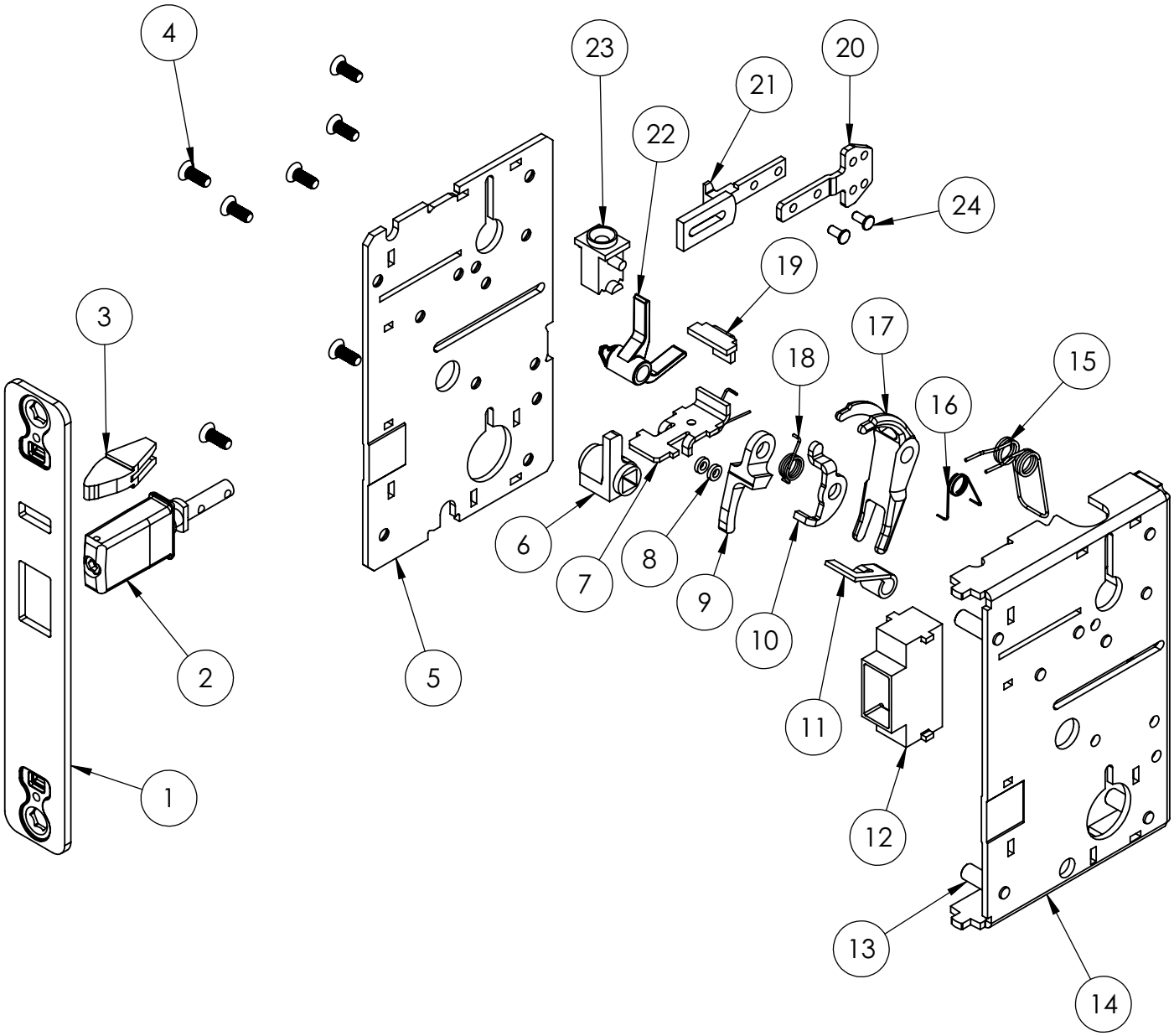
Item	Part No.	Description	Qty	Sellable
1	68-1188	Active Inside Front	1	No
2	68-1167	Active Latchbolt	1	Yes
3	68-1166	Activation Bolt	1	Yes
4	01-4402	#8-32x7/16" Flat PH U/C MS	7	Yes
5	68-1338	Mortise Cap	1	No
6	68-1476	Outside Hub (LP)	1	Yes
7	68-1291	Slide	1	No
8	68-1330	Bushing (LP)	2	Yes
9	68-1168	Active Case Pivot	1	Yes
10	68-1172	Retractor	1	Yes
11	68-1293	Fire Stop	1	Yes
12	68-1220	Active Bolt Guide	1	Yes
13	82-0294	Post (Screw and Case)	8	No
14	68-1337	Mortise Case	1	No
15	68-1253	Spring (Top Mount)	1	Yes
16	68-1265	Spring (Active Lever)	1	Yes
17	68-1333	Active Lever	1	Yes
18	68-1198	Torsion Spring (Retractor)	1	Yes
19	68-1246	Top Pusher Guide	1	Yes
20	68-1328	Link Latchbolt Tail	1	No
21	68-1334	Latchbolt Extension/Slide	1	No
22	68-1292	Upper Guard	1	Yes
23	68-1336	Top Mount	1	Yes
24	01-0424	Rivet	2	No

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

12-LP **8606** **8610** **8613** **8615**
LP **8640** **8643** **8646** **8673**
12-LS **8674**
LS

SARGENT®
ASSA ABLOY



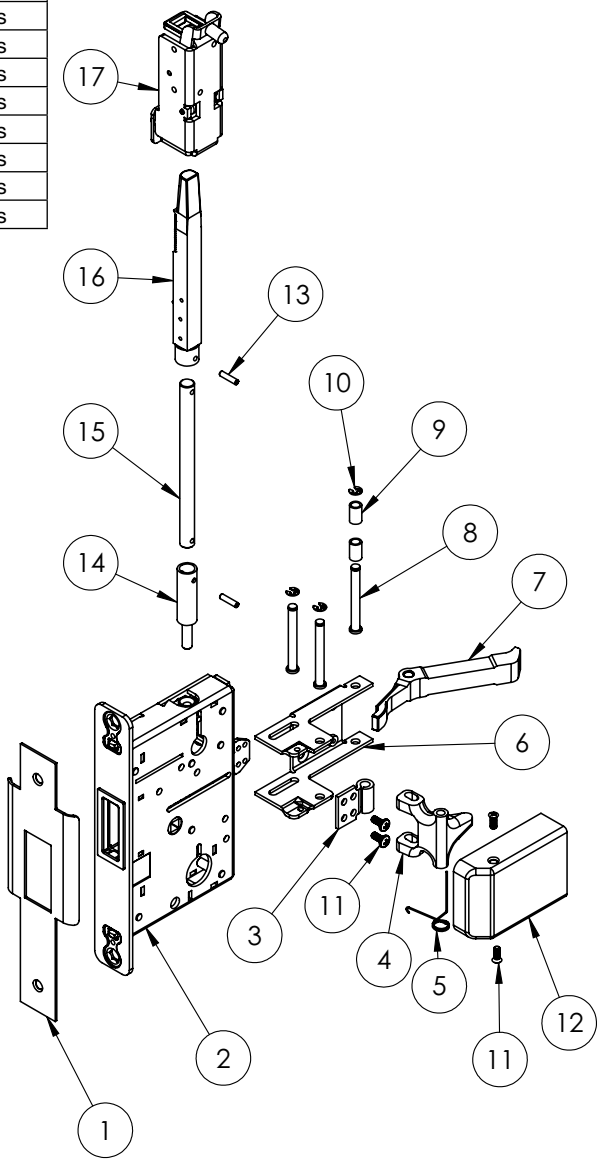
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-1183	Inactive Outside Front[1]	1	Yes
2	68-4238	N/A	Inactive Mortise Case	1	Yes
3	68-4264	68-1327	Link Connect (Pull Lever)	1	Yes
4		68-1309	Pull Lever Low Profile	1	Yes
5		68-1332	Torsion Spring (Pull Lever)	1	Yes
6		68-1313	Pivot Pin	3	Yes
7		68-0241	Lift Arm	1	Yes
8		68-1310	Pivot Bracket	1	Yes
9		01-4509	Retaining Ring	3	Yes
10		68-1311	Lift Arm Spacer	2	Yes
11	N/A	68-1317	Chassis Cover (LP)*	1	Yes
12		68-4373	Screw Pack (LP)	1	Yes
13	692L	01-0696	Coiled Pin	2	Yes
14		68-1339	Connecting Tube	1	Yes
15		661L	Top Rod (LP)	1	Yes
16		68-4840	Latch Bolt Assembly	1	Yes
17	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Panel		Yes
	68-5376		Top Case Assembly 1/2" Panel		Yes
	N/A	68-4389	Screw Pack	1	Yes
		650	Strike Pack	1	Yes

*Specify Finish
1. Only available in 32D finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

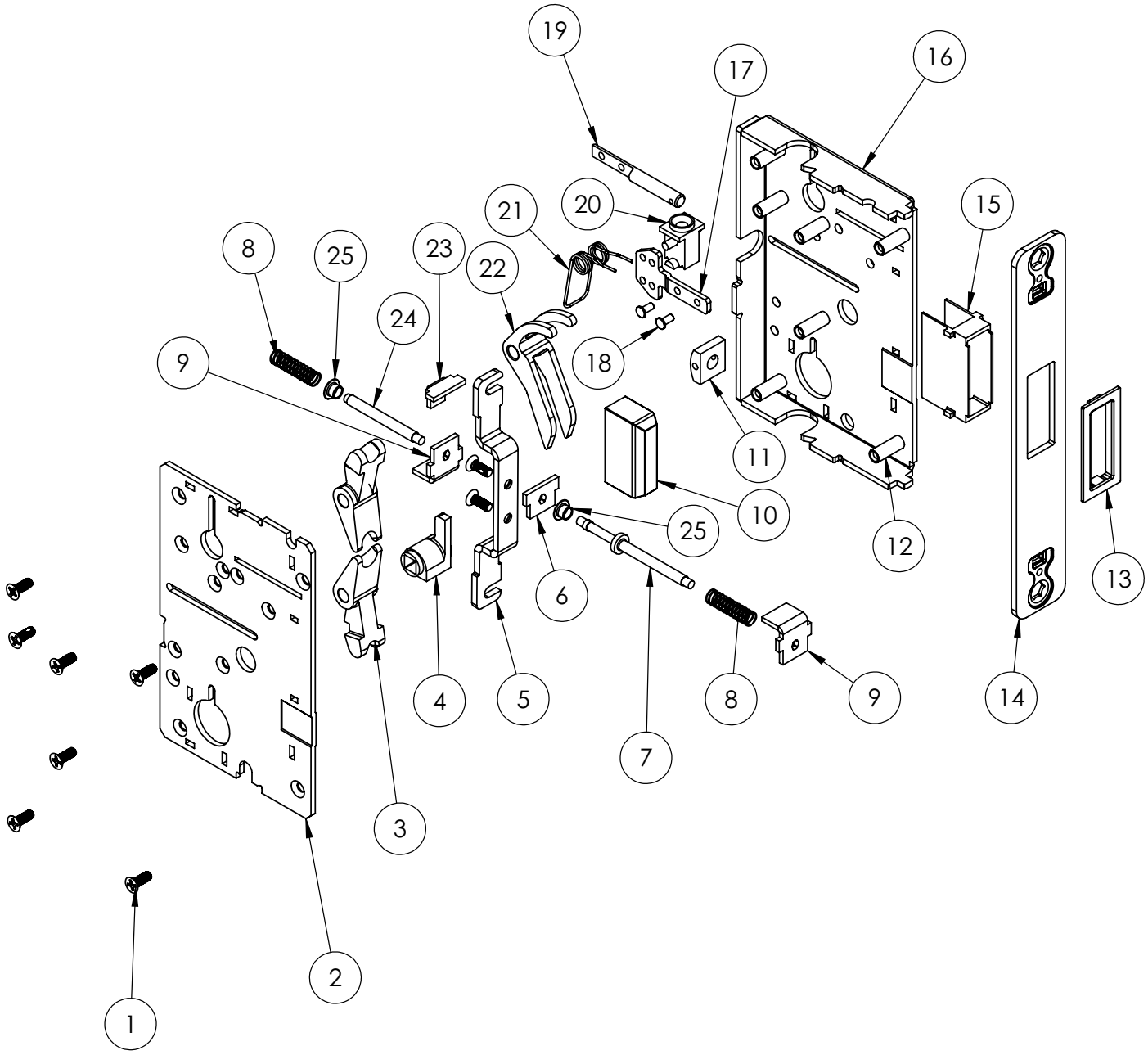
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty	Sellable
1	01-4402	#8-32x7/16" Flat PH U/C MS	9	Yes
2	68-1338	Mortise Cap	1	No
3	68-1164	Pusher Lever	2	Yes
4	68-1476	Outside Hub (LP)	1	Yes
5	68-1174	Pusher Slide	1	Yes
6	68-1176	Pusher Rod Guide	1	No
7	68-1177	Pusher Rod	1	No
8	99-0057	GD Bolt Spring	2	Yes
9	68-1491	Rod Guide Stop	2	No
10	68-1163	Pusher Bolt	1	Yes
11	68-1329	Inactive Latchbolt Actuator	1	No
12	82-0294	Post (Screw and Case)	7	No
13	68-1531	Inactive Bolt Guide	1	Yes
14	68-1187	Inactive Inside Front	1	No
15	68-1222	Inactive Bolt Guide	1	Yes
16	68-1337	Mortise Case	1	No
17	68-1328	Link Latchbolt Tail	1	No
18	01-0424	Rivet	2	No
19	68-1335	Inactive Latchbolt Tail	1	No
20	68-1336	Top Mount	1	Yes
21	68-1253	Spring (Top Mount)	1	Yes
22	68-1405	Inactive Lever	1	Yes
23	68-1246	Top Pusher Guide	1	Yes
24	68-1251	Pusher Rod	1	No
25	99-0072	GD Bolt Eyelet	2	Yes

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



A8231 12/17

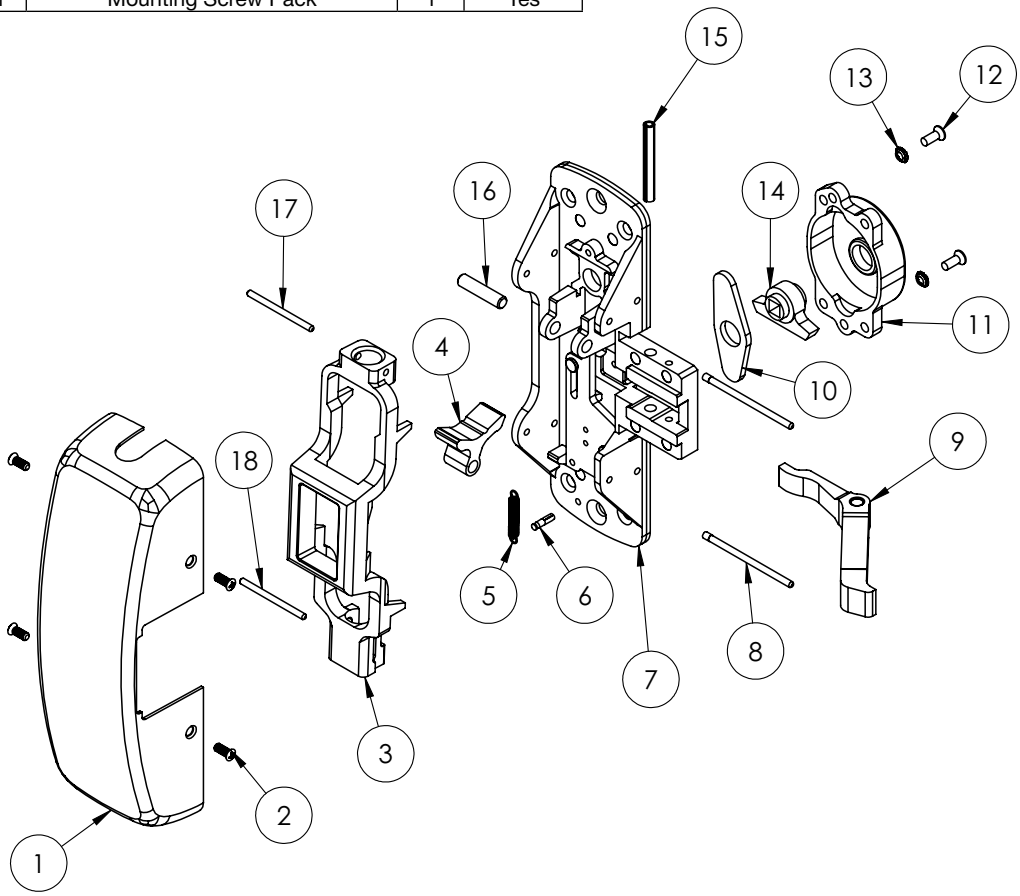
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
06, 13	68-2201 (LHRB)	Chassis Assembly	Yes
	68-2202 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-2201(LHRB) 68-2202(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
8		68-0323	Chassis Pin	2	Yes
9		68-0241	Lift Arm	1	Yes
10		97-0043	Knob Hub Retainer	1	Yes
11		68-0367	Knob Hub Cover	2	Yes
12		01-3384	8-32x7/16 PH FH MS	2	Yes
13		01-0930	Countersunk Lock Washer	2	Yes
14		97-0042	Knob Hub	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-0324	Lift Lever Pivot Pin	1	Yes
17	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

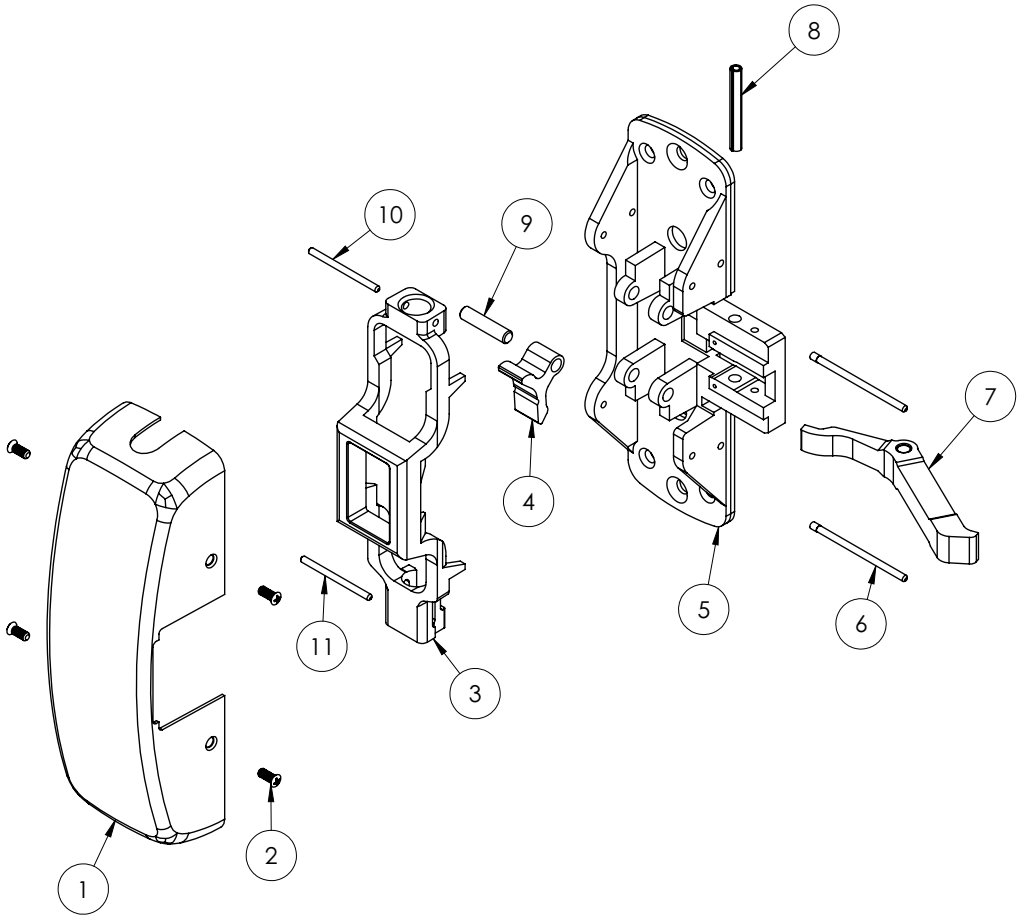
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
10, 40	68-2163 (LHRB)	Chassis Assembly	Yes
	68-2164 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2163(LHRB) 68-2164(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		68-0326	Chassis	1	Yes
6		68-0323	Chassis Pin	2	Yes
7		68-0241	Lift Arm	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0324	Lift Lever Pivot Pin	1	Yes
10	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
11		97-0048	Bottom Rod Adjustment Pin	1	Yes
12		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

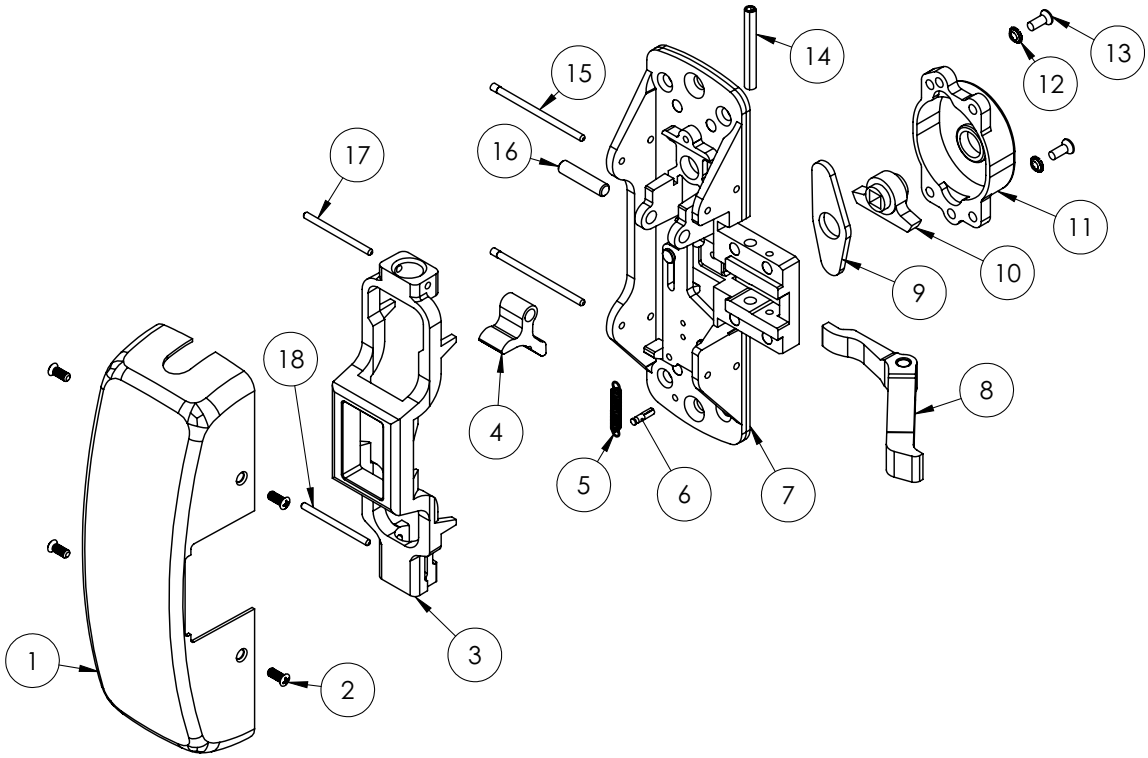
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
15, 43, 46, 73, 74	68-2207 (LHRB)	Chassis Assembly	Yes
	68-2208 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Cover Screw Pack*	1	Yes
3	68-2207(LHRB) 68-2208(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
8		68-1137	Lift Arm	1	Yes
9		97-0043	Knob Hub Retainer	1	Yes
10		97-0042	Knob Hub	1	Yes
11		68-0367	Knob Hub Cover	2	Yes
12		01-0930	Countersunk Lock Washer	2	Yes
13		01-3384	8-32x7/16 PH FH MS	2	Yes
14		01-4512	Spirol Pin	1	Yes
15		68-0323	Chassis Pin	2	Yes
16		68-0324	Lift Lever Pivot Pin	1	Yes
17	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

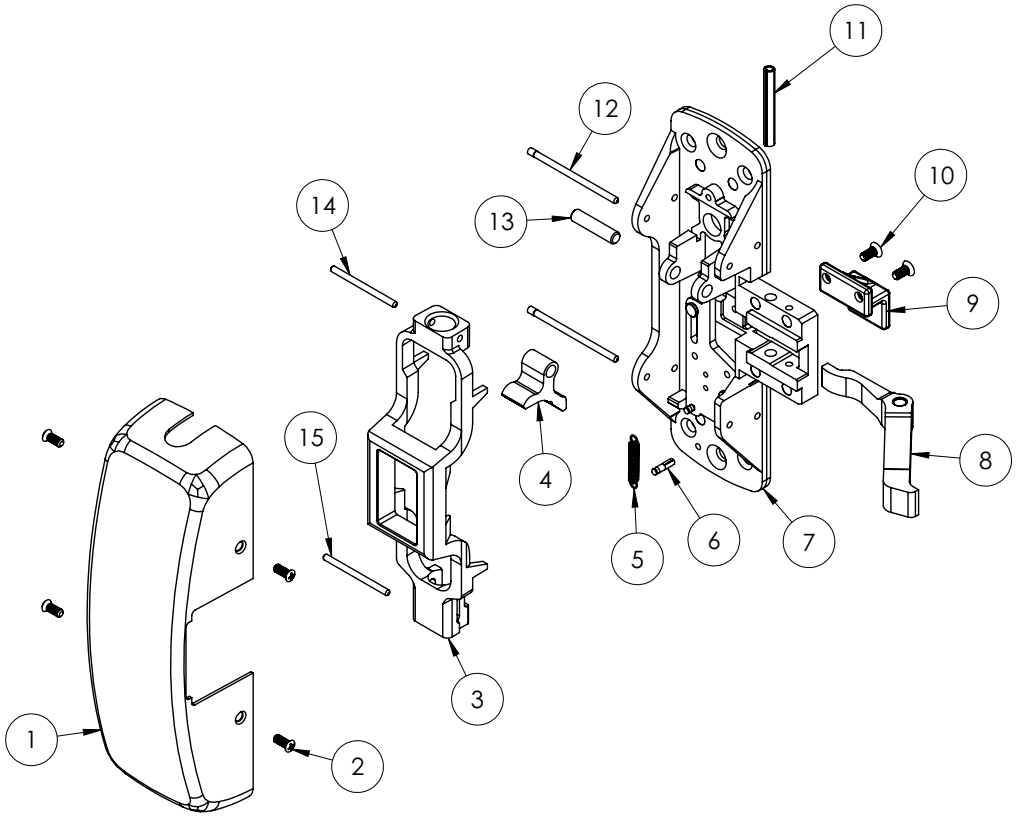
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
28	68-2210 (LHRB)	Chassis Assembly	Yes
	68-2211 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2210(LHRB) 68-2211(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2415	Chassis and Slide Assembly, LHRB	1	No
		68-2416	Chassis and Slide Assembly, RHRB		No
8		68-0241	Lift Arm	1	Yes
9		97-0089	Thumb Piece Lever	1	Yes
10		01-1146	8-32x3/8 PH FH U'CUT Screw	2	Yes
11		01-4512	Spirol Pin	1	Yes
12		68-0323	Chassis Pin	2	Yes
13		68-0324	Lift Lever Pivot Pin	1	Yes
14	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
15		97-0048	Bottom Rod Adjustment Pin	1	Yes
16		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

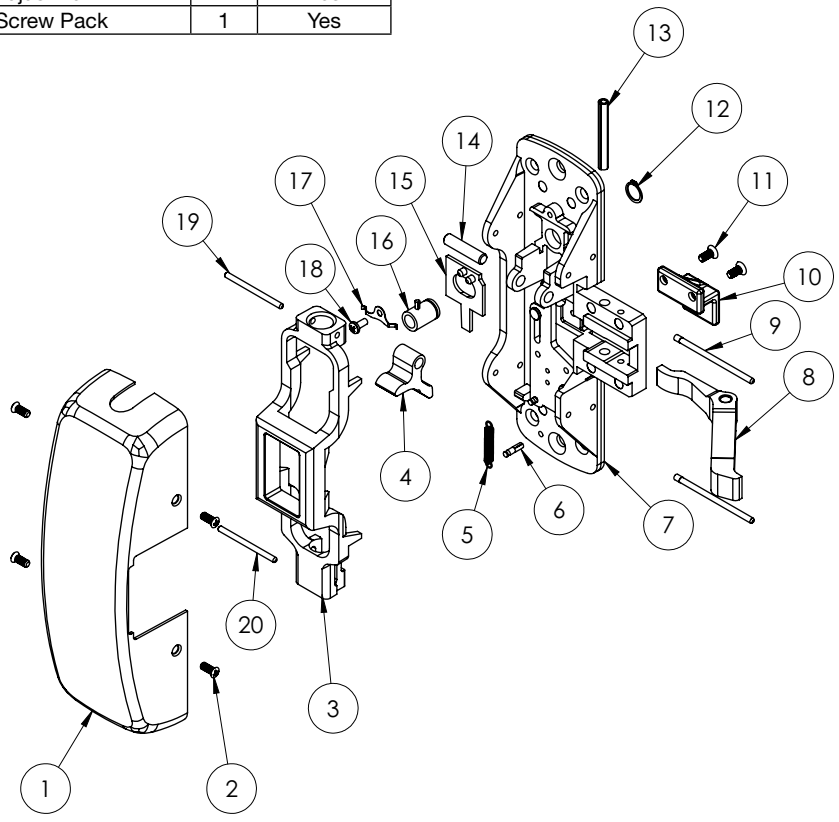
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
62, 63	68-2204 (LHRB)	Chassis Assembly	Yes
	68-2205 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2204(LHRB) 68-2205(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2415	Chassis and Slide Assembly, LHRB	1	No
		68-2416	Chassis and Slide Assembly, RHRB		No
8		68-0241	Lift Arm	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		97-0089	Thumb Piece Lever	1	Yes
11		01-1146	8-32x3/8 PH FH U'CUT Screw	2	Yes
12		01-0005	Retaining Ring	1	Yes
13		01-4512	Spirol Pin	1	Yes
14		68-0324	Lift Lever Pivot Pin	1	Yes
15		68-2198	Locking Slide Assembly, LHRB	1	Yes
		68-2199	Locking Slide Assembly, RHRB		Yes
16		97-2048	Cylinder Hub and Pin Assembly	1	Yes
17		68-0368	Locking Slide Spring, LHRB	1	Yes
		97-0006	Locking Slide Spring, RHRB		Yes
18		01-1190	6-32x5/16 PH PNHD Self Tap	1	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

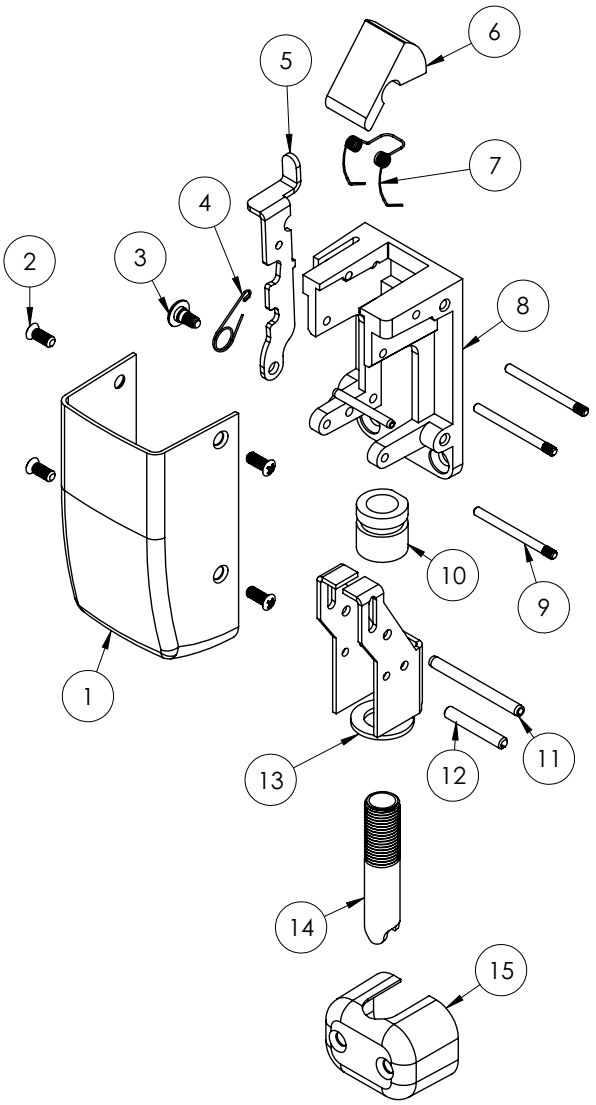
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	97-2434 Manufactured Before 11/11/2002	Top Case Assembly	Yes
	68-4557 Manufactured After 11/11/2002		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2434	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		97-0296	Latch Bolt	1	Yes
7		97-0300	L.B. Spring	1	Yes
8		97-0299	Chassis	1	Yes
9		97-0294	Pivot Pin	3	Yes
11		01-0461	Spirol Pin	1	Yes
12		01-0002	Roll Pin	1	Yes
3	68-4557	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		97-0296	Latch Bolt	1	Yes
7		97-0300	L.B. Spring	1	Yes
8		97-0299	Chassis	1	Yes
9		97-0294	Pivot Pin	1	Yes
10		68-1455	Top Rod Adjuster	1	Yes
11		01-0461	Spirol Pin	1	Yes
12		01-0002	Roll Pin	1	Yes
13		97-0298	Top Slide	1	Yes
14	N/A	670T	Top Rod	1	Yes
15		97-0020	Rod Guide*	1	Yes
16		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

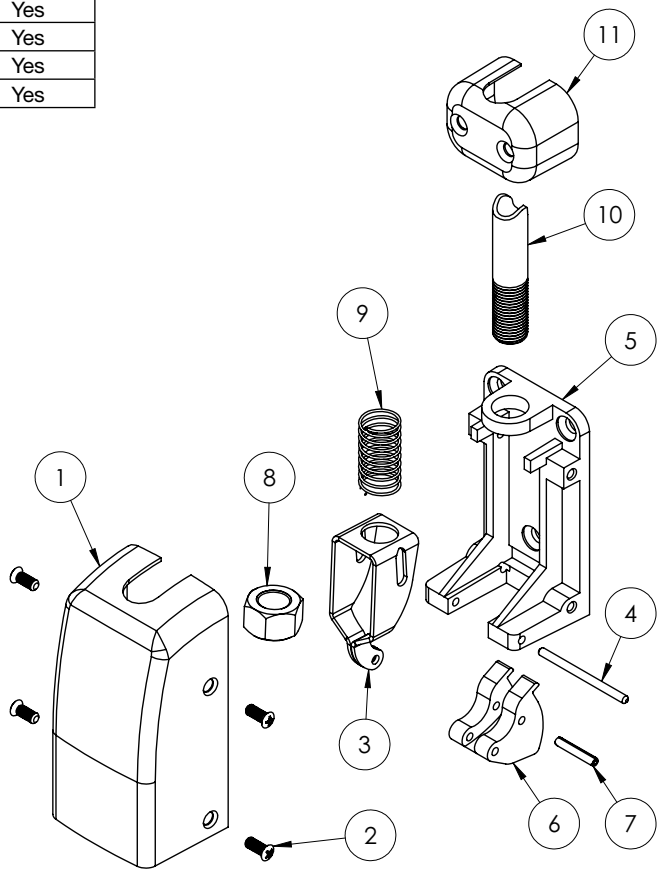
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2038 (Manufactured Before 11/11/2002)	Bottom Case Assembly	Yes
	68-4549 (Manufactured After 11/11/2002)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Bottom Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2038	97-0035	Retractor	1	Yes
4		97-0084	Adjustment Pin, Bottom Rod	1	Yes
5		97-0025	Bottom Chassis	1	Yes
6		97-0053	Bottom Latch Bolt	1	Yes
7		01-0697	Spirol Pin	1	Yes
3	68-4549	97-0035	Retractor	1	Yes
4		97-0084	Adjustment Pin, Bottom Rod	1	Yes
5		97-0025	Bottom Chassis	1	Yes
6		97-0053	Bottom Latch Bolt	1	Yes
7		01-0697	Spirol Pin	1	Yes
8		97-0572	Rod Adjustment Nut	1	Yes
9	N/A	97-0101	Spring, Compression	1	Yes
10		670B	Bottom Rod	1	Yes
11		97-0020	Rod Guide*	1	Yes
12		624	Bottom Strike Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

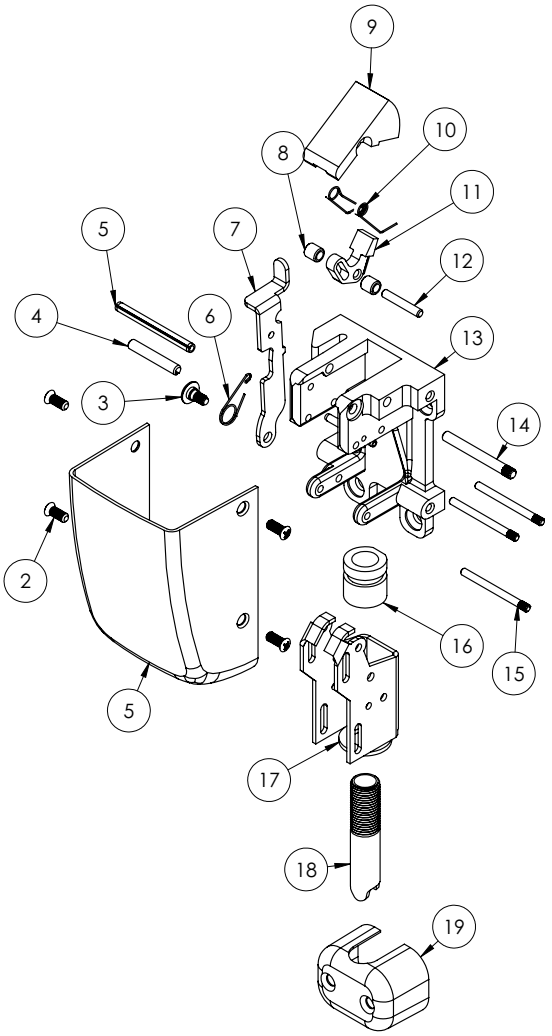
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	97-2693 Manufactured Before 11/11/2002	Top Case Assembly	Yes
	68-4559 Manufactured After 11/11/2002		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-4559	97-0065	Latch Release Lever Pin	1	Yes
4		01-0002	Roll Pin	1	Yes
5		01-0461	Spirol Pin	1	Yes
6		97-0579	Spring, Torsion	1	Yes
7		97-0399	Latch Retracting Lever	1	Yes
8		97-0391	Sleeve	2	Yes
9		97-0398	Latch Bolt	1	Yes
10		97-0400	Top Case Spring	1	Yes
11		97-0405	Guard Lever	1	Yes
12		97-0393	Pivot Pin	1	Yes
13		97-0402	Top Chassis	1	Yes
14		97-0394	Latch Bolt Pivot Pin	1	Yes
15		97-0294	Pivot Pin	3	Yes
16		68-1455	Top Rod Adjuster	1	Yes
17		97-0397	Slide	1	Yes
3	97-2963	97-0065	Latch Release Lever Pin	1	Yes
5		01-0461	Spirol Pin	1	Yes
6		97-0579	Spring, Torsion	1	Yes
7		97-0399	Latch Retracting Lever	1	Yes
8		97-0391	Sleeve	2	No
9		97-0398	Latch Bolt	1	Yes
10		97-0400	Top Case Spring	1	No
11		97-0405	Guard Lever	1	No
12		97-0393	Pivot Pin	1	No
13		97-0402	Top Chassis	1	Yes
14		97-0394	Latch Bolt Pivot Pin	1	Yes
15		97-0294	Pivot Pin	3	Yes
17		97-0397	Slide	1	Yes
18	N/A	670T	Top Rod	1	Yes
19		97-0020	Rod Guide*	1	Yes
20		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

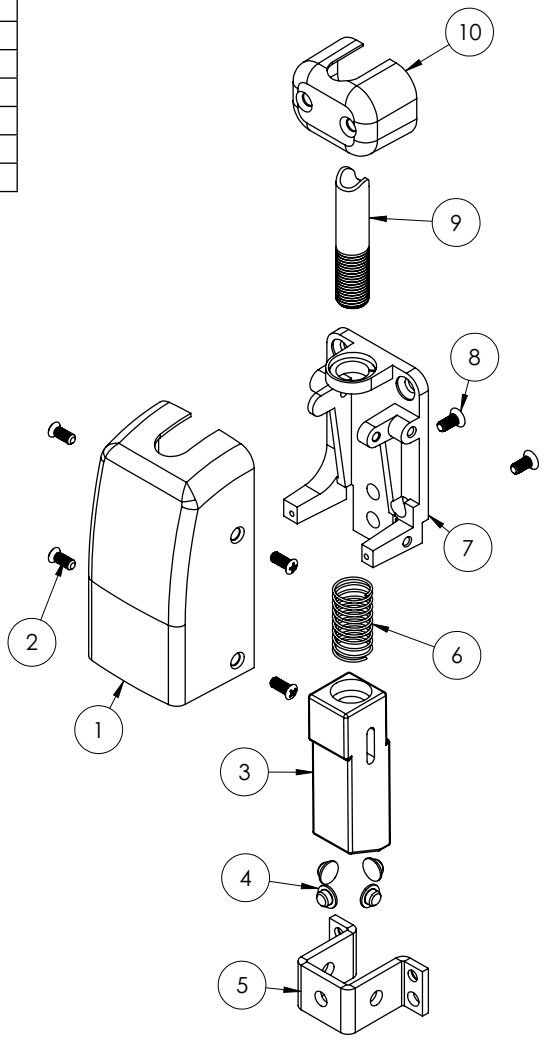
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2002	Bottom Case Assembly Manufactured Before 11/11/2002	Yes
	68-4558	Bottom Case Assembly Manufactured After 11/11/2002	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Bottom Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2002	97-0076	Bottom Bolt	1	Yes
4		97-0305	Nylon Insert	4	Yes
5		97-0270	Reinforcement	1	Yes
6		97-0101	Spring, Compression	1	Yes
7		97-0080	Chassis	1	Yes
8		01-4404	CR-FH #6 Head 8-32 Screw	2	Yes
3	68-4558	68-1454	Bottom Bolt	1	Yes
4		97-0305	Nylon Insert	4	Yes
5		97-0270	Reinforcement	1	Yes
6		97-0101	Spring, Compression	1	Yes
7		97-0080	Chassis	1	Yes
8		01-4404	CR-FH #6 Head 8-32 Screw	2	Yes
9	N/A	670B	Bottom Rod	1	Yes
10		97-0020	Rod Guide*	1	Yes
11		655	Flat Strike Pack (STD, HC)	1	Yes
		653	Bottom Strike Pack (FM)	1	Yes

*Specify Finish



A8231 12/17

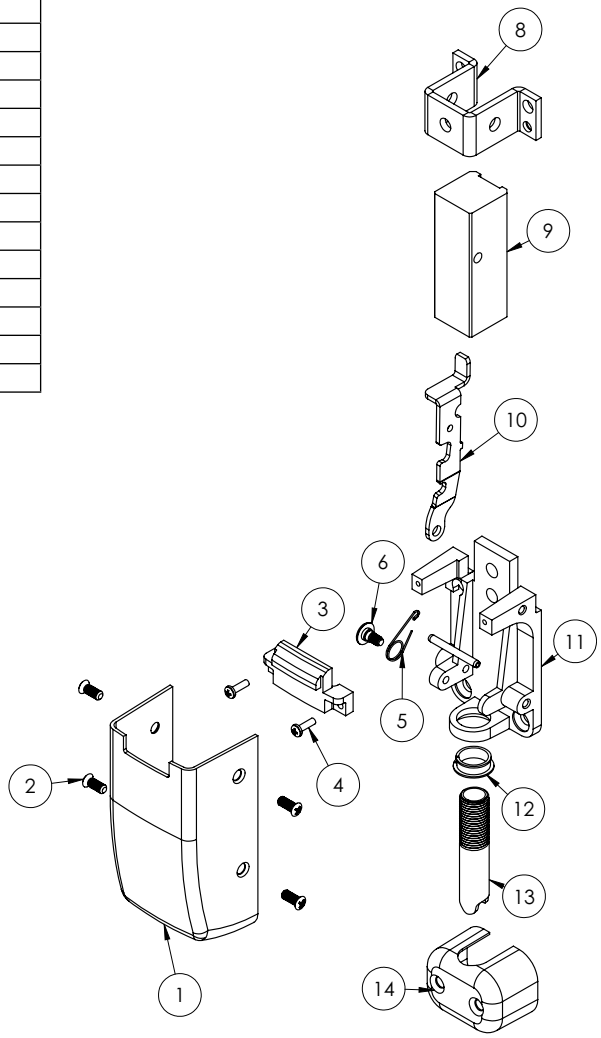
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2003	Top Case Assembly Manufactured Before 11/11/2002	Yes
	68-4561	Top Case Assembly Manufactured After 11/11/2002	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0084	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2003	97-0079	Top Case Filler	1	Yes
4		01-1490	#4-40 x 3/8 PH Pan MS	2	Yes
5		97-0579	Spring, Torsion	1	Yes
6		97-0065	Pin, Latch Release Lever	1	Yes
7		01-0695	Spirol Pin	1	Yes
8		97-0270	Top Reinforcement	1	Yes
9		97-2046	Top Slide Assembly	1	Yes
10		68-1155	Latch Release Lever	1	Yes
11		97-0080	Chassis	1	Yes
12		01-0476	Snap-In Nyliner	1	Yes
3	68-4561	97-0079	Top Case Filler	1	Yes
4		01-1490	#4-40 x 3/8 PH Pan MS	2	Yes
5		97-0579	Spring, Torsion	1	Yes
6		97-0065	Pin, Latch Release Lever	1	Yes
7		01-0695	Spirol Pin	1	Yes
8		97-0761	Top Reinforcement	1	Yes
9		68-4560	Top Slide Assembly	1	Yes
10		68-1665	Latch Release Lever	1	Yes
11		97-0080	Chassis	1	Yes
12		01-0476	Snap-In Nyliner	1	Yes
13	N/A	670T	Top Rod	1	Yes
14		97-0020	Rod Guide*	1	Yes
15		659	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

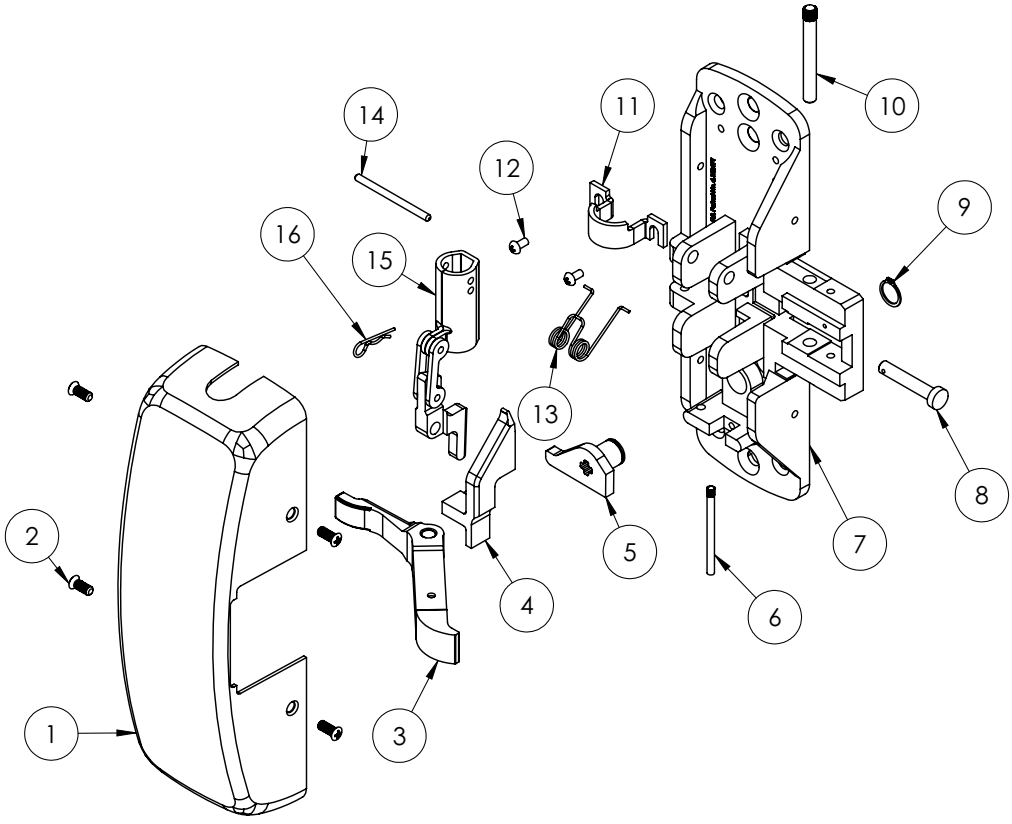
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	68-4568 (LHRB)	Chassis Assembly	Yes
	68-4569 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-4568(LHRB) 68-4569(RHRB)	68-1137	Lift Arm	1	Yes
4		68-1170	Outside Actuator, LH	1	Yes
		68-1171	Outside Actuator, RH		Yes
5		68-1208	ET Cam, LH	1	Yes
		68-1209	ET Cam, RH		Yes
6		68-1184	Guide Pin	1	Yes
7		68-1205	Chassis, LH	1	Yes
		68-1206	Chassis, RH		Yes
8		68-1191	Link Pin	1	Yes
9		01-0005	Retaining Ring	1	Yes
10		68-0239	Pivot Pin	1	Yes
11		68-1180	Tube Support	1	Yes
12		01-3595	Machine Screw	2	Yes
13		68-1193	Spring, Upper Link	1	Yes
14		97-0048	Rod Adjustment Pin	1	Yes
15		68-4270	Upper Link Assembly, LHRB	1	Yes
		68-4271	Upper Link Assembly, RHRB		Yes
16		68-1210	Hair Pin	1	Yes
17	N/A	68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

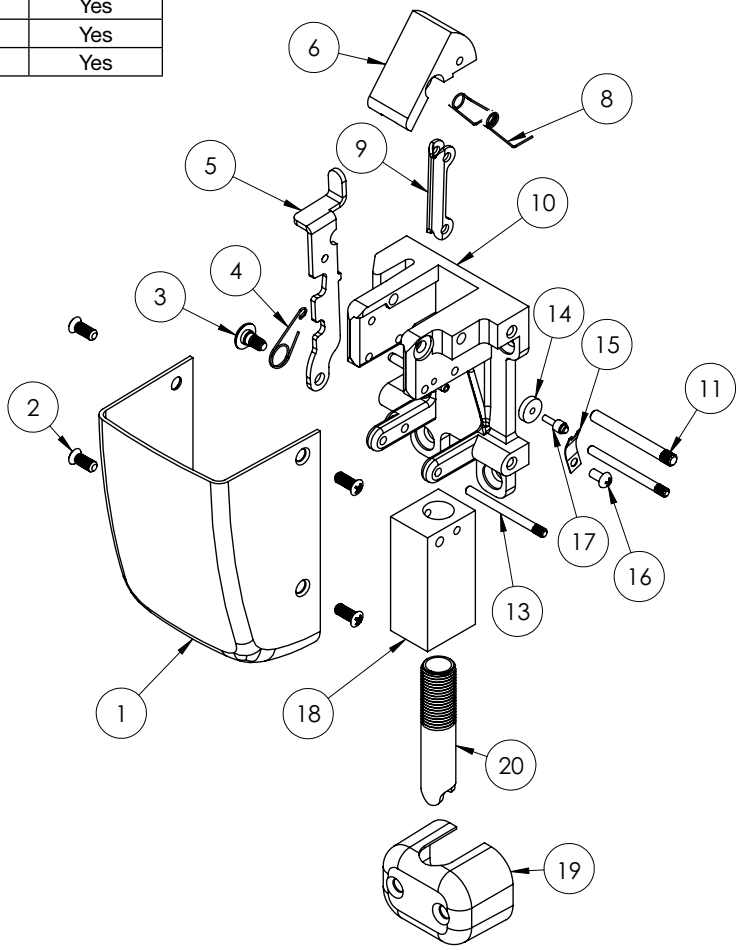
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	68-3933	Top Case Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0392	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-3933	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		68-1153	Top Case Latch Bolt	1	Yes
7		01-0697	Spirol Pin	2	Yes
8		97-0400	Top Case Spring	1	Yes
9		68-1460	Link, Pivot	1	Yes
10		97-0402	Top Chassis	1	Yes
11		97-0394	Pivot Pin, Latch Bolt	1	Yes
12		01-0461	Spirol Pin	1	Yes
13		97-0294	Pivot Pin	2	Yes
14		68-0991	Fusible Link	1	No
15		68-0419	Guide Spring	1	No
16		01-3563	#5-40 x 1/4 PH RD HD MS	1	No
17		68-0420	Pin, Fire Stop	1	No
18		68-1458	Top Rod Link	1	Yes
19	N/A	97-0020	Rod Guide*	1	Yes
20		670T	Top Rod	1	Yes
21		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

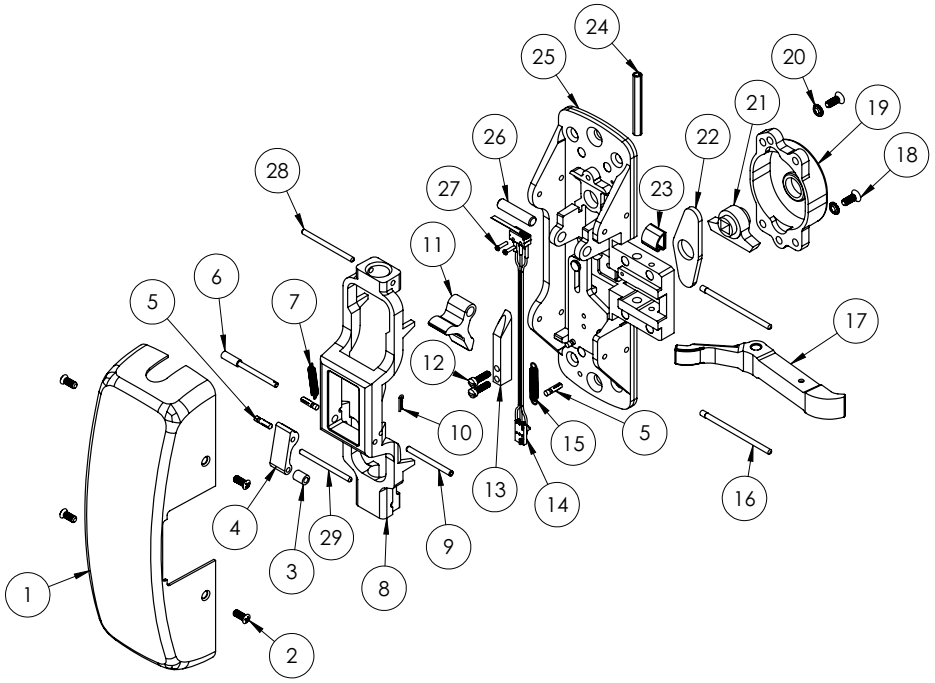
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
06, 13	68-3714 (LHRB)	Chassis Assembly	Yes
	68-3715 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3714(LHRB) 68-3715(RHRB)	68-1768	Spacer	1	No
4		68-1087	Locking Lever	1	No
5		01-0749	Groove Pin	3	No
6		68-1128	Slide Pivot Pin	1	No
7		68-1123	Lock Lever Spring	1	No
8		68-1671	Main Slide	1	No
9		68-1127	Roll Pin	1	No
10		98-0238	Guard Bracket Hairpin	1	Yes
11		68-1090	Lift Lever	1	Yes
12		01-4396	59-80 Machine Screw	2	No
13		68-1092	Lift Block	1	No
14		52-2217	Switch Assembly	1	Yes
15		97-0050	Knob Return Spring	1	Yes
16		68-0323	Chassis Pin	2	Yes
17		68-1137	Lift Arm	1	Yes
18		01-3384	8-32x7/16 PH FH MS	2	Yes
19		68-0367	Knob Hub Cover	1	Yes
20		01-0930	CS Lock Washer	2	Yes
21		97-0042	Knob Hub	1	Yes
22		97-0043	Knob Hub Retainer	1	Yes
23		01-0150	Wire Clip	1	Yes
24		01-4512	Spirol Pin	1	Yes
25		68-1105	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-1106	Chassis w/ Locking Slide Assembly, RHRB		No
26		68-0324	Lift Lever Pivot Pin	1	Yes
27		01-4381	Machine Screw	2	No
28	N/A	97-0049	Top Rod Adjustable Pin	1	Yes
29		97-0048	Bottom Rod Adjustable Pin	1	Yes
30		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

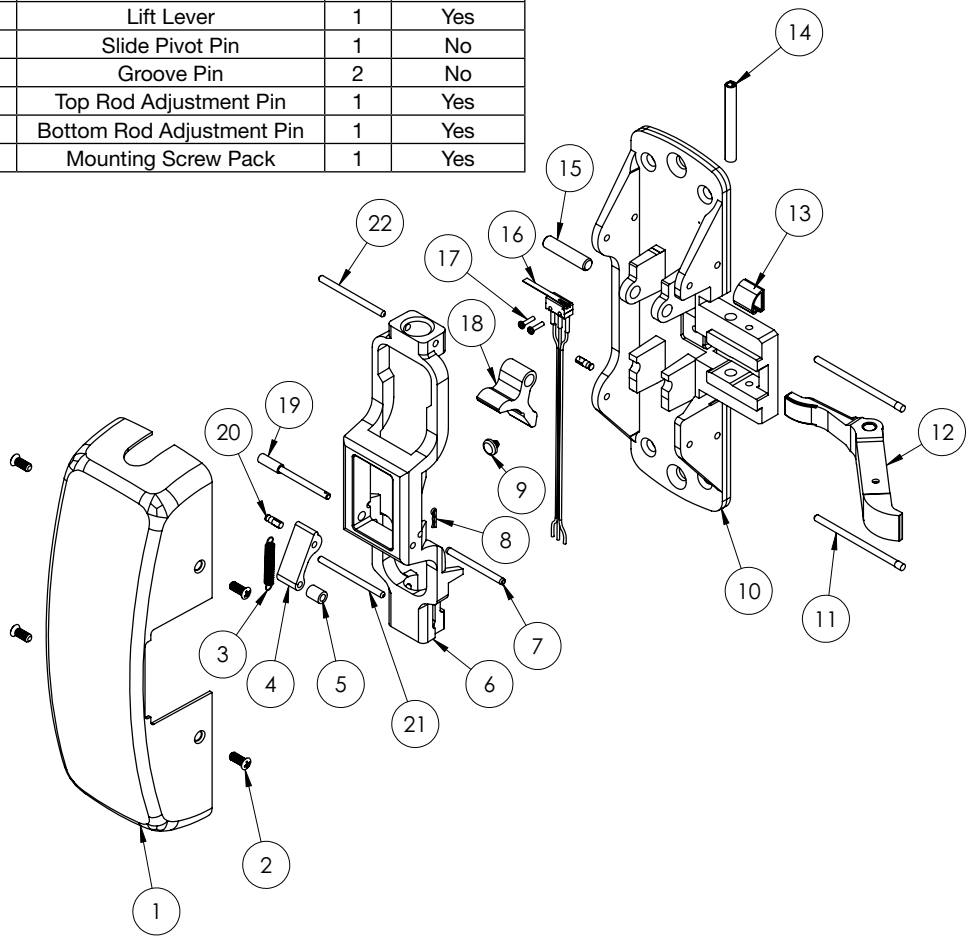
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
10, 40	68-3823 (LHRB)	Chassis Assembly	Yes
	68-3824 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3823(LHRB) 68-3824(RHRB)	68-1123	Spring, Locking Lever	1	No
4		68-1087	Locking Lever	1	No
5		68-1768	Spacer	1	No
6		68-1671	Main Slide	1	No
7		68-1127	Roll Pin	1	No
8		98-0238	Guard Bracket Hairpin	1	Yes
9		68-1294	Stop Pin	1	Yes
10		68-1113	Chassis, LHRB	1	No
		68-1114	Chassis, RHRB		No
11		68-0323	Chassis Pin	2	Yes
12		68-1137	Lift Arm	1	Yes
13		01-0150	Wire Clip	1	Yes
14		01-4512	Spirol Pin	1	Yes
15		68-0324	Lift Lever Pivot Pin	1	Yes
16		52-2217	Switch Assembly	1	Yes
17		01-4381	Machine Screw	2	No
18		68-1090	Lift Lever	1	Yes
19		68-1128	Slide Pivot Pin	1	No
20		01-0749	Groove Pin	2	No
21	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
22		97-0048	Bottom Rod Adjustment Pin	1	Yes
23		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

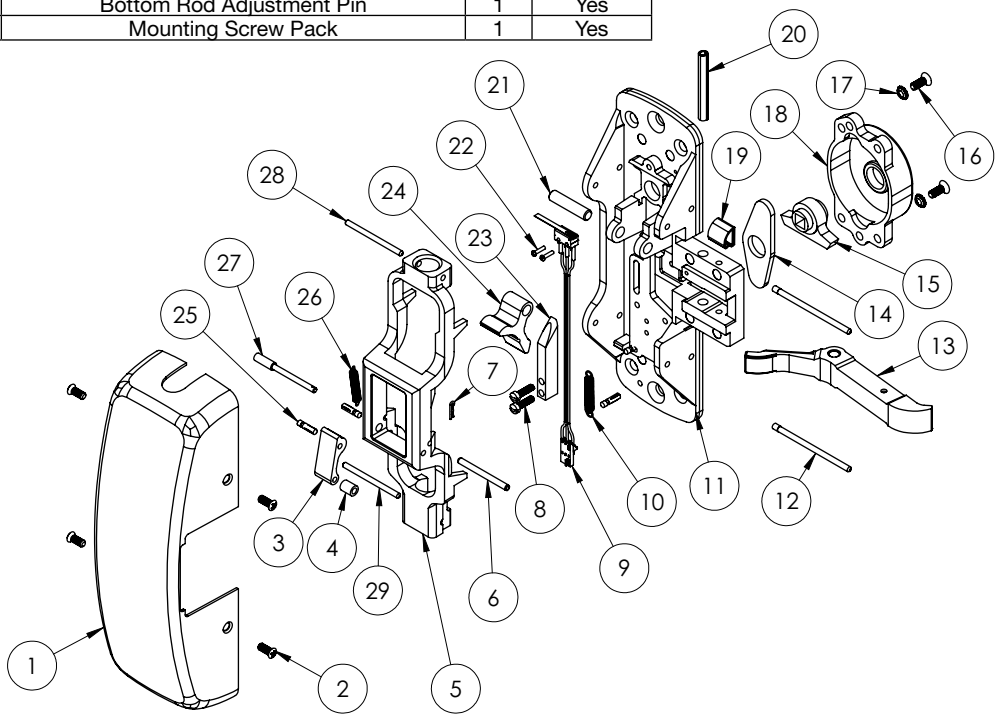
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
15, 43, 46, 73, 74	68-3717 (LHRB)	Chassis Assembly	Yes
	68-3718 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3717(LHRB) 68-3718(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	No
6		68-1127	Roll Pin	1	Yes
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	Yes
9		52-2217	Switch Assembly	1	Yes
10		97-0050	Knob Return Spring	1	Yes
11		68-2413	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis w/ Locking Slide Assembly, RHRB		No
12		68-0323	Chassis Pin	2	Yes
13		68-1137	Lift Arm	1	Yes
14		97-0043	Knob Hub Retainer	1	Yes
15		97-0042	Knob Hub	1	Yes
16		01-3384	8-32x7/16 PH FH MS	2	Yes
17		01-0930	Countersunk Lock Washer	2	Yes
18		68-0367	Knob Hub Cover	1	Yes
19		01-0150	Wire Clip	1	Yes
20		01-4512	Spirol Pin	1	Yes
21		68-0324	Lift Lever Pivot Pin	1	Yes
22		01-4381	Machine Screw	2	Yes
23		68-1092	Lift Block	1	Yes
24		68-1090	Lift Lever	1	Yes
25		01-0749	Groove Pin	3	No
26		68-1123	Spring, Locking Lever	1	No
27		68-1128	Slide Pivot Pin	1	No
28	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
29		97-0048	Bottom Rod Adjustment Pin	1	Yes
30		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

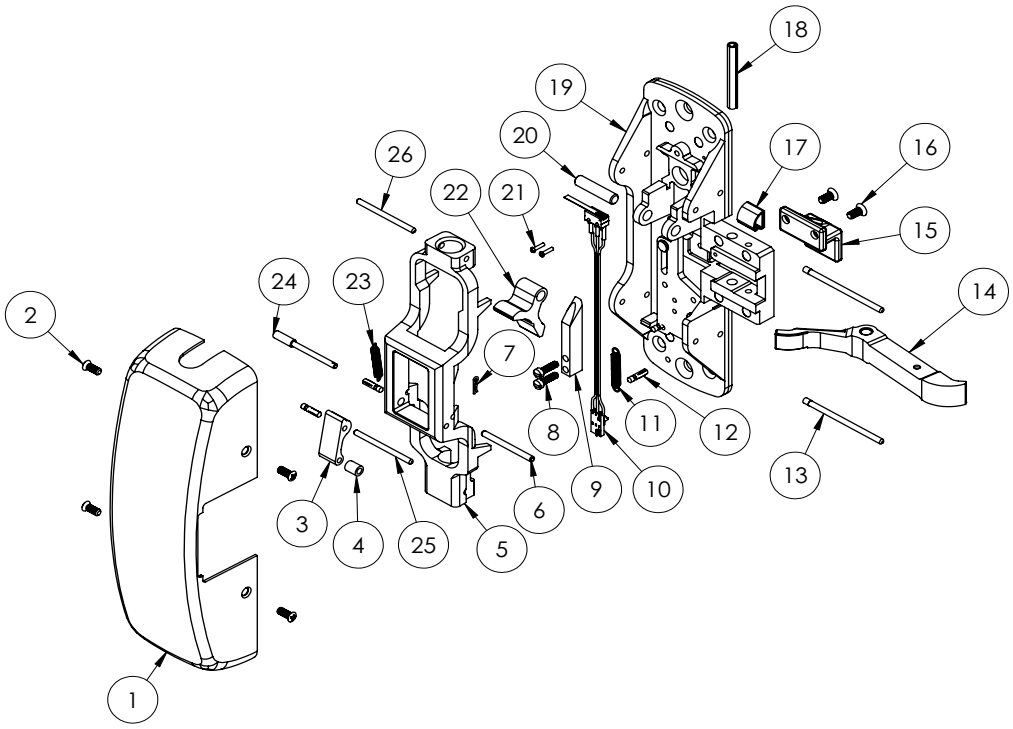
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
28	68-3829 (LHRB)	Chassis Assembly	Yes
	68-3830 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Auxillary Screw Pack*	1	Yes
3	68-3829(LHRB) 68-3830(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	Yes
9		68-1092	Lift Block	1	Yes
10		52-2217	Switch Assembly	1	Yes
11		97-0050	Knob Return Spring	1	Yes
12		01-0749	Groove Pin	3	No
13		68-0323	Chassis Pin	2	Yes
14		68-1137	Lift Arm	1	Yes
15		97-0089	Thumb Piece Lever	1	Yes
16		01-1146	8-32x3/8 PH FL U'CUT W/NY	1	Yes
17		01-0150	Wire Clip	1	Yes
18		01-4512	Spirol Pin	1	Yes
19		68-2413	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis w/ Locking Slide Assembly, RHRB		No
20		68-0324	Lift Lever Pivot Pin	1	Yes
21		01-4381	Machine Screw	2	No
22		68-1090	Lift Lever	1	Yes
23		68-1123	Spring, Locking Lever	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustable Pin	1	Yes
26		97-0049	Top Rod Adjustable Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

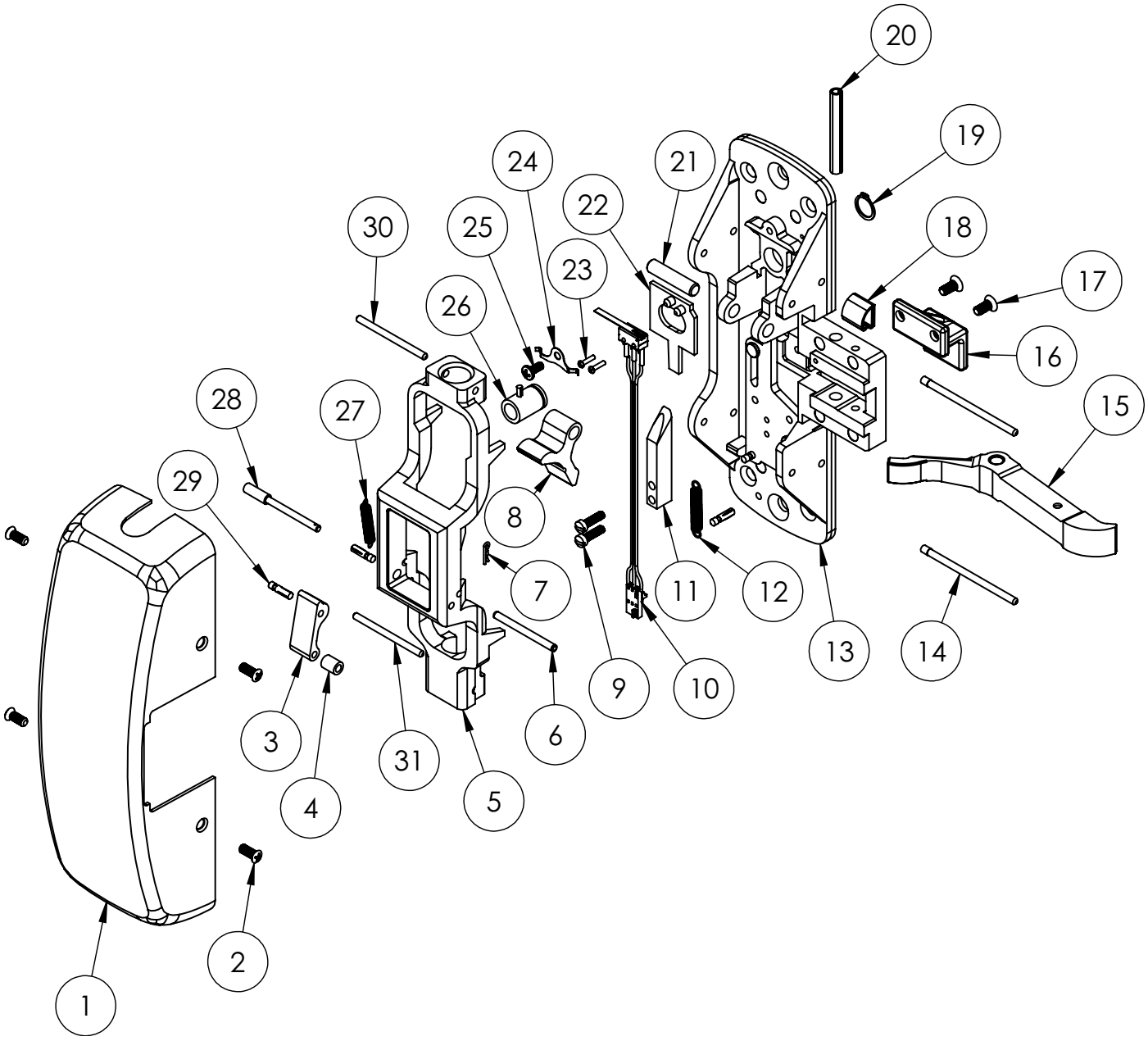
Function	Assembly No.	Description	Sellable
62, 63	68-3826 (LHRB)	Chassis Assembly	Yes
	68-3827 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3826(LHRB) 68-3827(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	No
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		68-1090	Lift Lever	1	Yes
9		01-4396	59-80 Machine Screw	2	Yes
10		52-2217	Switch Assembly	1	Yes
11		68-1092	Lift Block	1	Yes
12		97-0050	Knob Return Spring	1	Yes
13		68-2413	Chassis and Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis and Locking Slide Assembly, RHRB		No
14		68-0323	Chassis Pin	2	Yes
15		68-1137	Lift Arm	1	Yes
16		97-0089	Thumb Piece Lever	1	Yes
17		01-1146	8-32x3/8 PH FL U'CUT W/NY	1	Yes
18		01-0150	Wire Clip	1	Yes
19		01-0005	Retaining Ring	1	Yes
20		01-4512	Spirol Pin	1	Yes
21		68-0324	Lift Lever Pivot Pin	1	Yes
22		68-2198	Locking Slide Assembly, LHRB	1	Yes
		68-2199	Locking Slide Assembly, RHRB		Yes
23		01-4381	Machine Screw	2	Yes
24		68-0368	Locking Slide Spring, LHRB	1	Yes
		97-0006	Locking Slide Spring, RHRB		Yes
25		01-1190	6-32x5/16 PH PNHD Self Tap Screw	1	Yes
26		97-2048	Cylinder Hub and Pin Assembly	1	Yes
27		68-1123	Lock Lever Spring	1	No
28		68-1128	Slide Pivot Pin	1	No
29		01-0749	Groove Pin	3	No
30	N/A	97-0049	Top Rod Adjustable Pin	1	Yes
31		97-0048	Bottom Rod Adjustable Pin	1	Yes
32		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

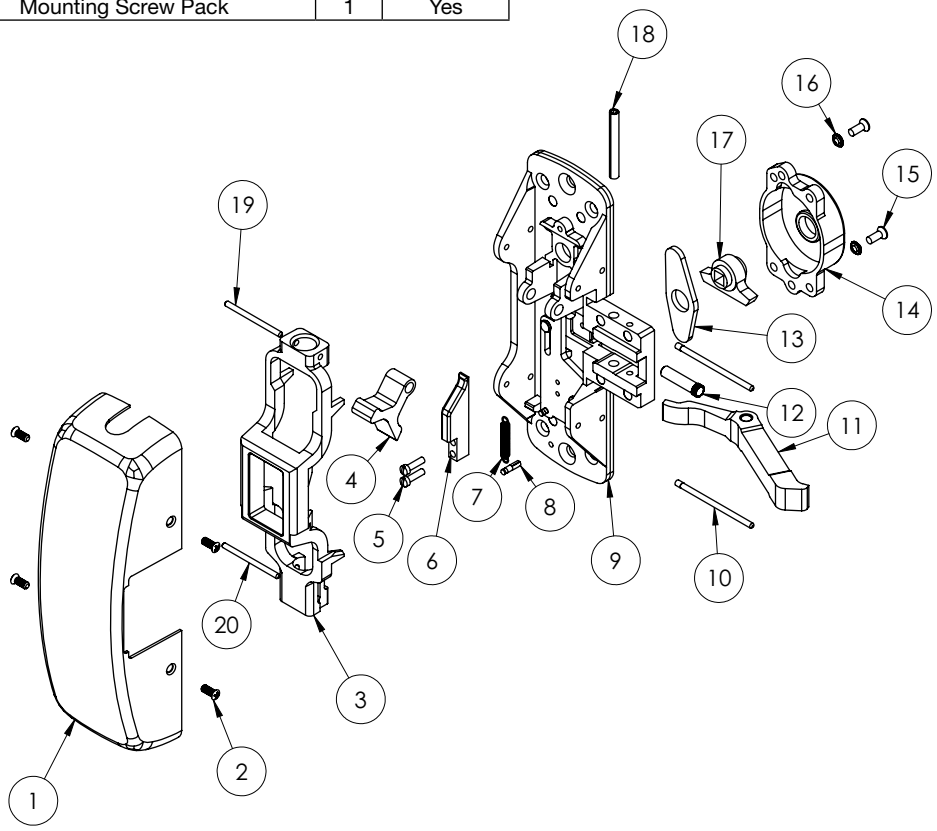
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
06, 13, 43, 46	68-7306 (LHRB)	Chassis Assembly	Yes
	68-7307 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7306(LHRB) 68-7307(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		01-4396	59-80 Machine Screw	2	Yes
6		68-1655	Lift Block	1	Yes
7		97-0050	Knob Return Spring	1	Yes
8		01-0749	Groove Pin	1	No
9		68-7310	Chassis and Slide Assembly, LHRB	1	No
		68-7311	Chassis and Slide Assembly, RHRB		No
10		68-0323	Chassis Pin	2	Yes
11		68-0241	Lift Arm	1	Yes
12		01-9372	Lift Lever Pivot Pin	1	Yes
13		97-0043	Knob Hub Retainer	1	Yes
14		68-0367	Knob Hub Cover	2	Yes
15		01-3384	8-32x7/16 PH FH MS	2	Yes
16		01-0930	Countersunk Lock Washer	2	Yes
17		97-0042	Knob Hub	1	Yes
18		01-4512	Spirol Pin	1	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

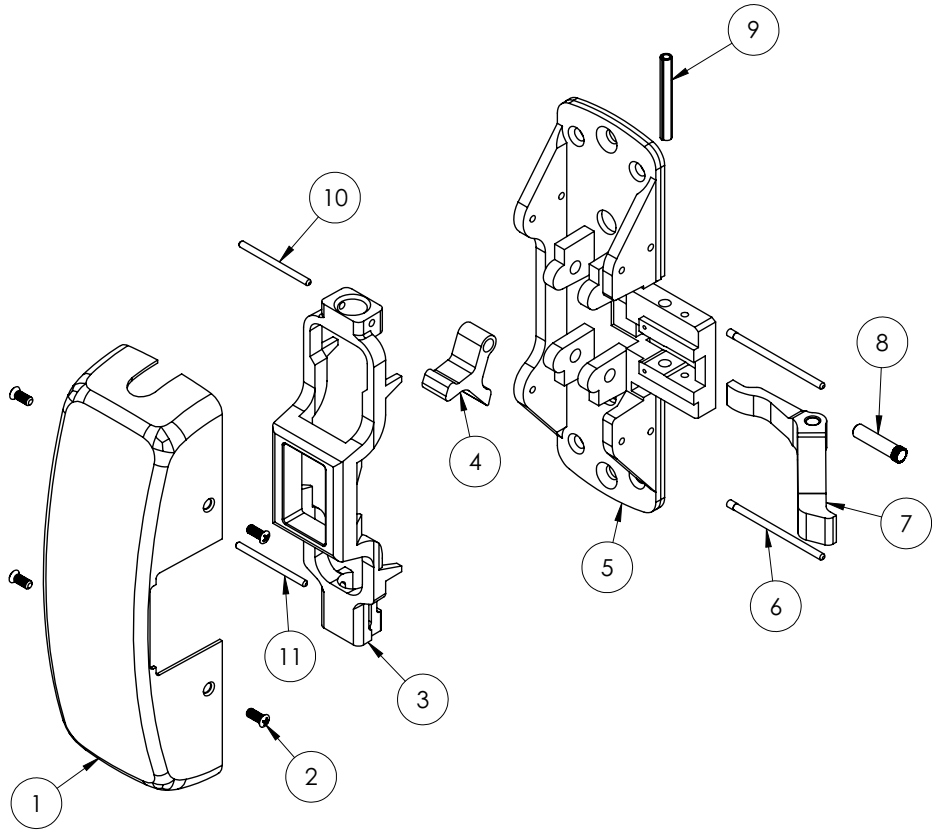
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(10, 40)	68-7308 (LHRB)	Chassis Assembly	Yes
	68-7309 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7308(LHRB) 68-7309(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		68-1660	Chassis	1	Yes
6		68-0323	Chassis Pin	2	Yes
7		68-0241	Lift Arm	1	Yes
8		01-9372	Lift Lever Pivot Pin	1	Yes
9	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
10		97-0048	Bottom Rod Adjustment Pin	1	Yes
11		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

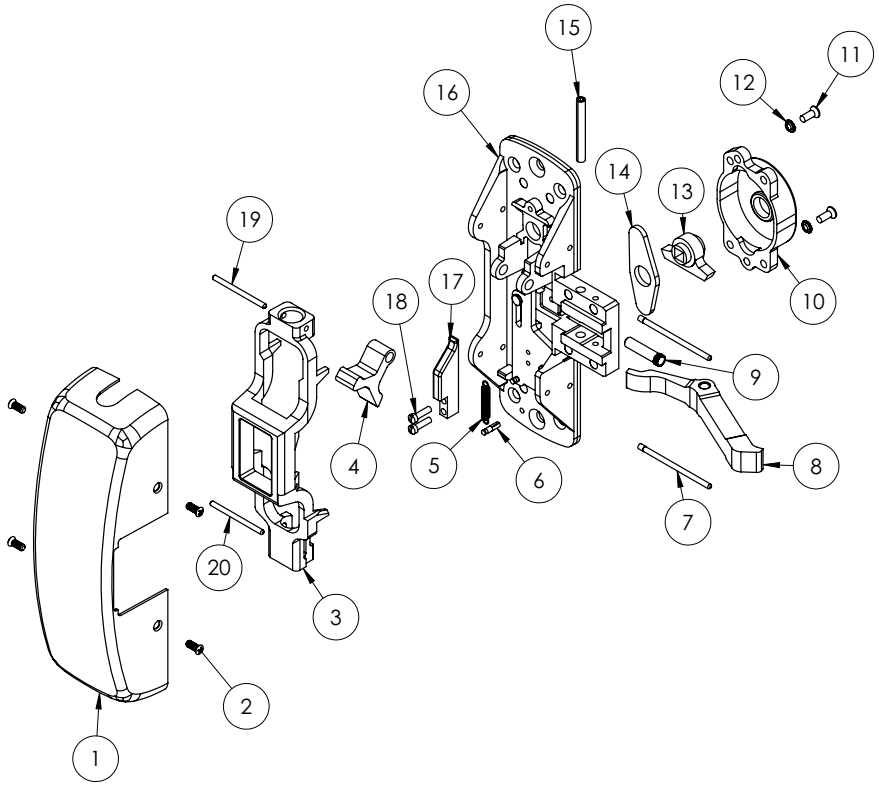
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(15, 73, 74)	68-7312 (LHRB)	Chassis Assembly	Yes
	68-7313 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7312(LHRB) 68-7313(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-0323	Chassis Pin	2	Yes
8		68-0241	Lift Arm	1	Yes
9		01-9372	Lift Lever Pivot Pin	1	Yes
10		68-0367	Knob Hub Cover		Yes
11		01-3384	8-32x7/16 PH FH MS	2	Yes
12		01-0930	Countersunk Lock Washer	2	Yes
13		97-0042	Knob Hub	1	Yes
14		97-0043	Knob Hub Retainer	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-7310	Chassis and Slide Assembly, LHRB	1	No
		68-7311	Chassis and Slide Assembly, RHRB		No
17		68-1655	Lift Block	1	Yes
18		01-4396	Machine Screw #6-32x1/2	2	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

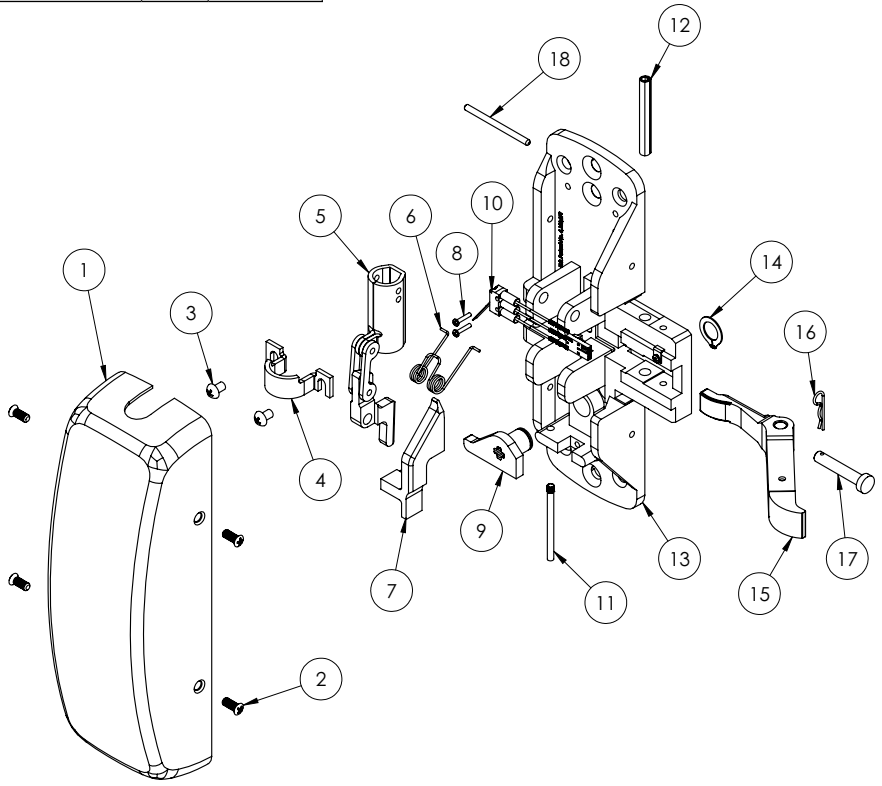
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	68-5449 (LHRB)	Chassis Assembly	Yes
	68-5450 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-5449 68-5450	01-3595	#8-32x1/4" Machine Screw*	1	Yes
4		68-1180	Tube Support	1	Yes
5		68-4270	Upper Link Assembly, LHRB	1	Yes
		68-4271	Upper Link Assembly, RHRB		Yes
6		68-1193	Upper Link Spring	1	Yes
7		68-1170	Outside Actuator, LHRB	1	Yes
		68-1171	Outside Actuator, RHRB		Yes
8		01-1237	#1-72 PH Pan Head MS	1	Yes
9		68-1208	ET Cam, LH	1	Yes
		68-1209	ET Cam, RH		Yes
10		52-5133	Switch and Wire Assembly	1	Yes
11		68-1184	Guide Pin	1	Yes
12		01-4512	Spirol Pin	1	Yes
13		68-1205	Chassis, LH	1	No
		68-1206	Chassis, RH		No
14		01-0005	Retaining Ring	1	Yes
15		68-1137	Lift Arm	1	Yes
16		68-1210	Hair Pin	1	Yes
17		68-1191	Link Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19	N/A	68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

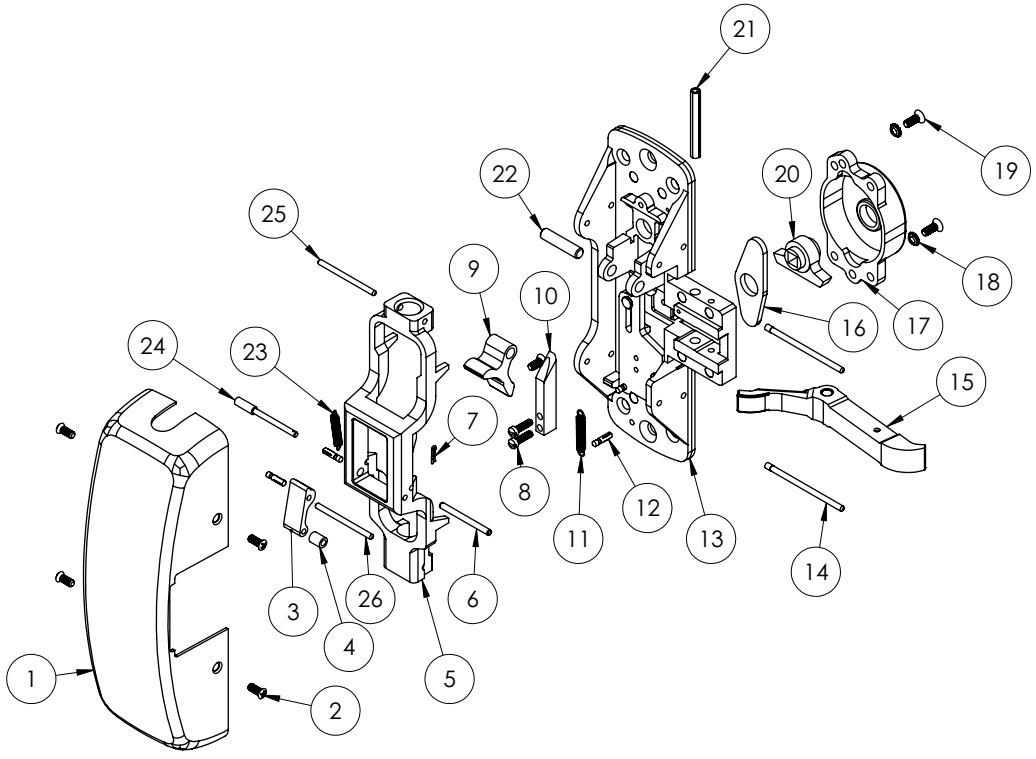
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
06, 10, 13, 40	68-6042 (LHRB)	Chassis Assembly	Yes
	68-6043 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-6042(LHRB) 68-6043(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	No
9		68-1090	Lift Lever	1	Yes
10		68-1092	Lift Block	1	Yes
11		97-0050	Knob Return Spring	1	Yes
12		01-0749	Groove Pin	3	Yes
13		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
14		68-0323	Chassis Pin	2	Yes
15		68-1137	Lift Arm	1	Yes
16		97-0043	Knob Hub Retainer	1	Yes
17		68-0367	Knob Hub Cover	1	Yes
18		01-0930	Countersunk Lock Washer	2	Yes
19		01-3384	8-32x7/16 PH FH MS	2	Yes
20		97-0042	Knob Hub	1	Yes
21		01-4512	Spirol Pin	1	Yes
22		68-0324	Lift Lever Pivot Pin	2	Yes
23		68-1123	Return Spring, Guarding	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
26		97-0049	Top Rod Adjustment Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

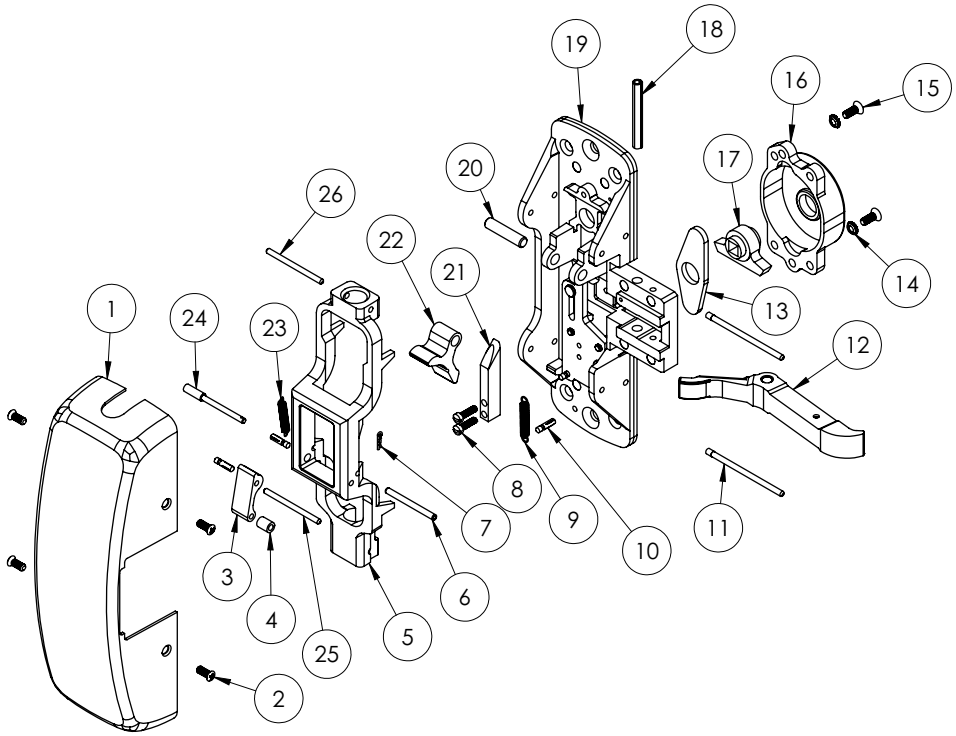
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12, 43, 46, 73, 74	68-6044 (LHRB)	Chassis Assembly	Yes
	68-6045 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-6044(LHRB) 68-6045(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	Yes
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	No
9		97-0050	Knob Return Spring	1	Yes
10		01-0749	Groove Pin	3	Yes
11		68-0323	Chassis Pin	2	Yes
12		68-1137	Lift Arm	1	Yes
13		97-0043	Knob Hub Retainer	1	Yes
14		01-0930	Countersunk Lock Washer	2	Yes
15		01-3384	8-32x7/16 PH FH MS	2	Yes
16		68-0367	Knob Hub Cover	1	Yes
17		97-0042	Knob Hub	1	Yes
18		01-4512	Spirol Pin	1	Yes
19		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
20		68-0324	Lift Lever Pivot Pin	2	Yes
21		68-1092	Lift Block	1	No
22		68-1090	Lift Lever	1	Yes
23		68-1123	Return Spring, Guarding	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
26		97-0049	Top Rod Adjustment Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

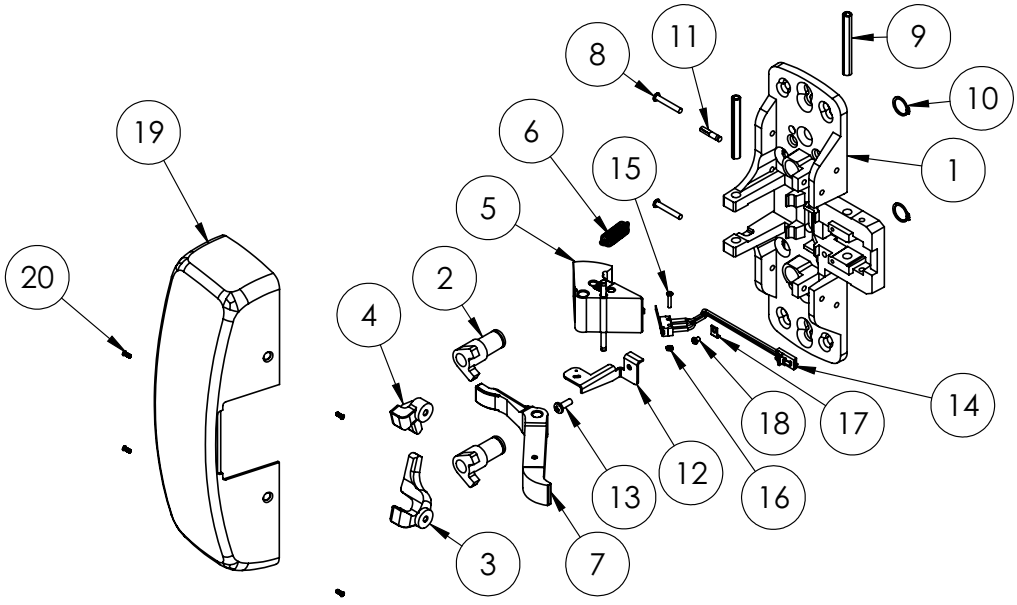
(WS-/53-)8804 (WS-/53-)8806 (WS-/53-)8810 (WS-/53-)8813
(WS-/53-)8815 (WS-/53-)8840 (WS-/53-)8843 (WS-/53-)8844
(WS-/53-)8846 (WS-/53-)8873 (WS-/53-)8874 (WS-/53-)8875
(WS-/53-)8876 (WS-/53-)8877 (WS-/53-)8878 (WS-/53-)8881
(WS-/53-)8882 (WS-/53-)8888

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
All functions	68-4261	LHRB/RHRB	Yes
WS- All functions		LHRB/RHRB	
53- All functions	68-6075	LHRB/RHRB	Yes
WS-53- All functions		LHRB/RHRB	

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1389	Chassis Blank (Std)	1	No
2		98-0018	Outside Cylinder Hub	2	Yes
3		68-1366	Lift Lever (RH)	1	Yes
4		68-1367	Lift Lever (LH)	1	Yes
5		68-4413	Standard Latchbolt (68-4261)	1	Yes
		68-7417	53- Standard Latchbolt (68-6075)	1	Yes
6		98-0028	Latchbolt Spring	1	Yes
7		68-1137	Lift Arm	1	Yes
8		98-0011	Latchbolt Lever Pivot Pin	2	Yes
9		01-4512	Spirol Pin	2	Yes
10		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
11		01-0008	Groove Pin	1	No
12		68-1685	Switch Bracket (53- Only)	1	Yes
13		01-1482	#2-56 X 1/8" Ph Pn Hd Machine Screw (53- Only)	1	Yes
14		52-4545	Switch Assembly (53- Only)	1	Yes
15		01-9446	#1-72 X 11/32" Ph Fl Hd Machine Screw (53- Only)	1	Yes
16		01-0909	Hex Machine Screw Nut (53- Only)	1	Yes
17		52-0310	Cable Clamp (53- Only)	1	Yes
18		01-1482	Cr-Phms #2-56 X 1/8" (53- Only)	1	Yes
19	N/A	68-0406	Cover[1]	1	Yes
20		68-3905	Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

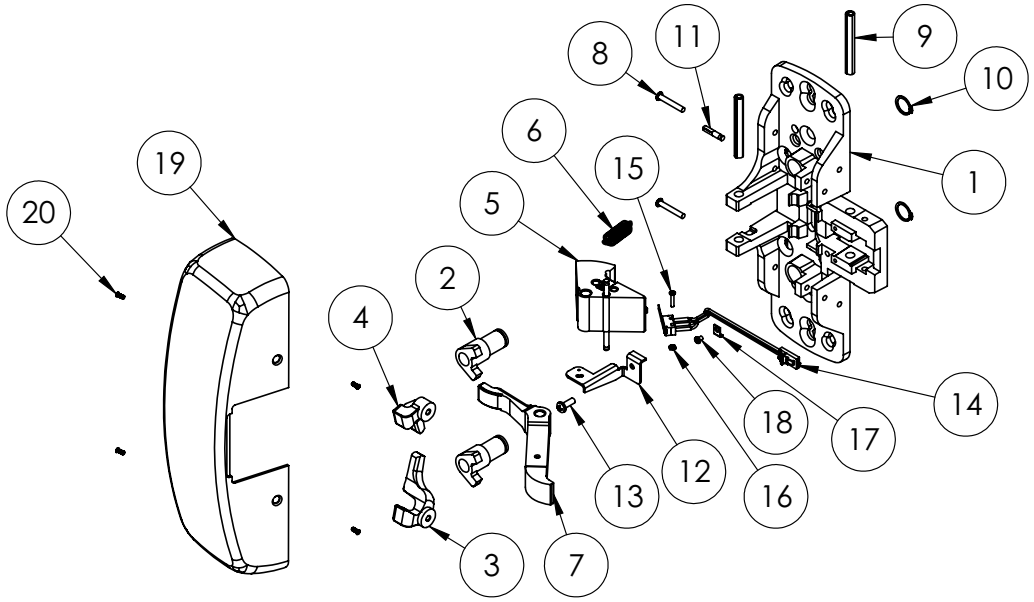
(12-/WS-/53)8804 (12-/WS-/53)8806 (12-/WS-/53)8810 (12-/WS-/53)8813
(12-/WS-/53)8815 (12-/WS-/53)8840 (12-/WS-/53)8843 (12-/WS-/53)8844
(12-/WS-/53)8846 (12-/WS-/53)8873 (12-/WS-/53)8874 (12-/WS-/53)8875
(12-/WS-/53)8876 (12-/WS-/53)8877 (12-/WS-/53)8878 (12-/WS-/53)8881
(12-/WS-/53)8882 (12-/WS-/53)8888

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12- All functions	68-4263	LHRB/RHRB	YES
WS-12- All functions		LHRB/RHRB	
12-53- All functions	68-6076	LHRB/RHRB	YES
WS-12-53- All functions		LHRB/RHRB	

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1378	Chassis Blank (12-)	1	No
2		98-0018	Outside Cylinder Hub	2	Yes
3		68-1366	Lift Lever (RH)	1	Yes
4		68-1367	Lift Lever (LH)	1	Yes
5		68-4414	Fire Rated Latchbolt (68-4263)	1	Yes
		68-7418	12-53- Standard Latchbolt (68-6076)	1	Yes
6		98-0028	Latchbolt Spring	1	Yes
7		68-1137	Lift Arm	1	Yes
8		98-0011	Latchbolt Lever Pivot Pin	2	Yes
9		01-4512	Spirol Pin	2	Yes
10		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
11		01-0008	Groove Pin	1	No
12		68-1685	Switch Bracket (53- Only)	1	Yes
13		01-1482	#2-56 Ph Pn Hd Machine Screw (53- Only)	1	Yes
14		52-4545	Switch Assembly (53- Only)	1	Yes
15		01-9446	#1-72 X 11/32" Ph Fl Hd Machine Screw (53- Only)	1	Yes
16		01-0909	Hex Machine Screw Nut (53- Only)	1	Yes
17		52-0310	Cable Clamp (53- Only)	1	Yes
18		01-1482	Cr-Phms #2-56 X 1/8" (53- Only)	1	Yes
19	N/A	68-0406	Cover[1]	1	Yes
20		68-3905	Cover Screw Pack (#8-32 X 5/16")[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

AL- AND GL- PREFIXES

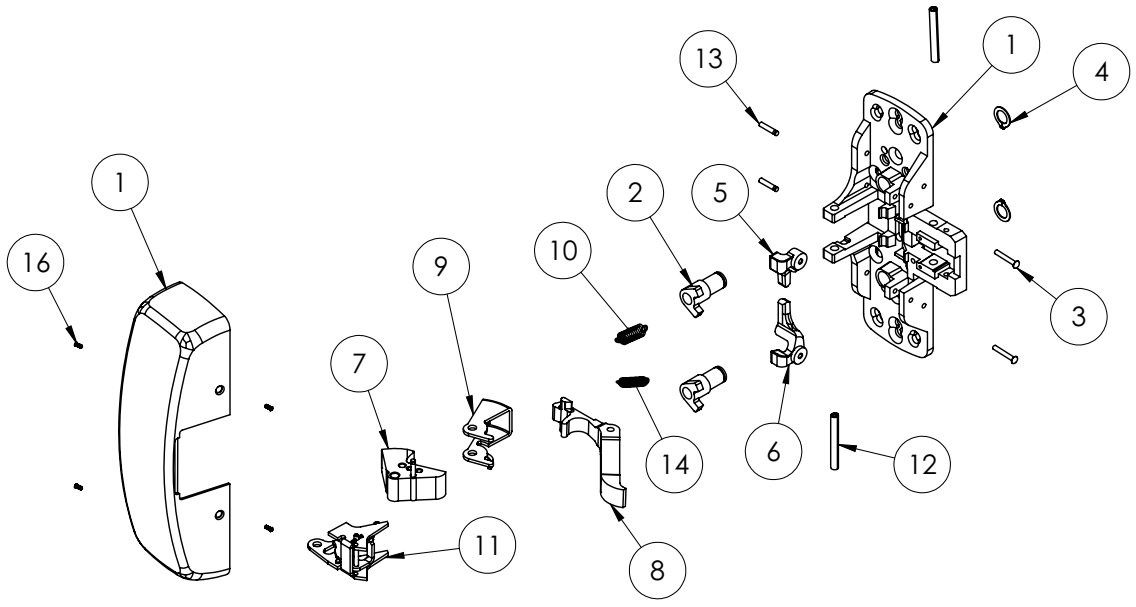
8804 8806 8810 8813 8815 8840
8843 8844 8846 8875 8876 8877
8878 8881 8882

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL- (All Functions Except 77,78,81, And 82)	68-4410	LHRB/RHRB	Yes
GL- (All Functions)		LHRB/RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1485	Chassis (Std)	1	No
2		98-0018	Outside Hub	2	Yes
3		98-0011	Latchbolt Lever Pin	2	Yes
4		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
5		68-1366	Lift Lever (RH)	1	Yes
6		68-1367	Lift Lever (LH)	1	Yes
7		68-4415	Guarded Latchbolt	1	Yes
8		68-1353	Lift Arm	1	Yes
9		68-1352	Guide	1	Yes
10		98-0028	Latchbolt Spring	1	Yes
11		68-4417	Guard Bracket Std	1	Yes
12		01-4512	Spirol Pin	2	Yes
13		01-0008	Groove Pin	2	No
14		68-1394	Guide Spring	1	Yes
15	N/A	68-1014	Cover[1]	1	Yes
16		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

AL- AND GL- PREFIXES

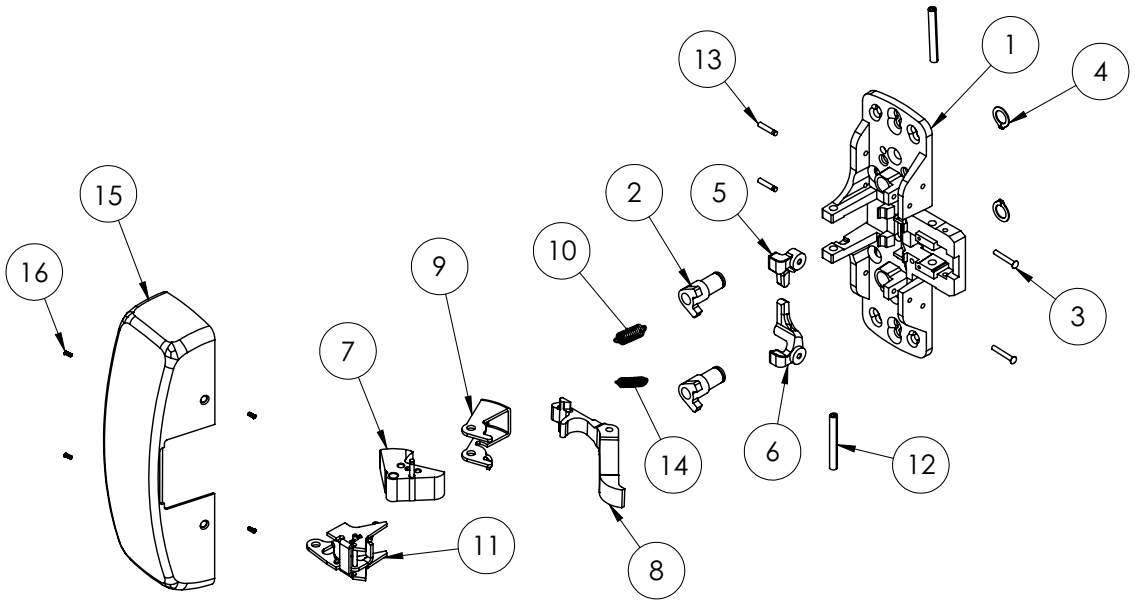
12-8804 12-8806 12-8810 12-8813
12-8815 12-8840 12-8843 12-8844
12-8846 12-8875 12-8876 12-8877
12-8878 12-8881 12-8882

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-AL- (All Functions Except 77,78,81,82)	68-4411	LHRB/RHRB	Yes
12-GL- (All Functions)			

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1378	Chassis (12-)	1	No
2		98-0018	Outside Hub	2	Yes
3		98-0011	Latchbolt Lever Pin	2	Yes
4		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
5		68-1366	Lift Lever (Rh)	1	Yes
6		68-1367	Lift Lever (Lh)	1	Yes
7		68-4415	Guarded Latchbolt	1	Yes
8		68-1353	Lift Arm	1	Yes
9		68-1352	Guide	1	Yes
10		98-0028	Latchbolt Spring	1	Yes
11		68-4417	Guard Bracket Std	1	No
12		01-4512	Spirol Pin	2	Yes
13		01-0008	Groove Pin	2	No
14		68-1394	Guide Spring	1	Yes
15	N/A	68-1014	Cover[1]	1	Yes
16		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

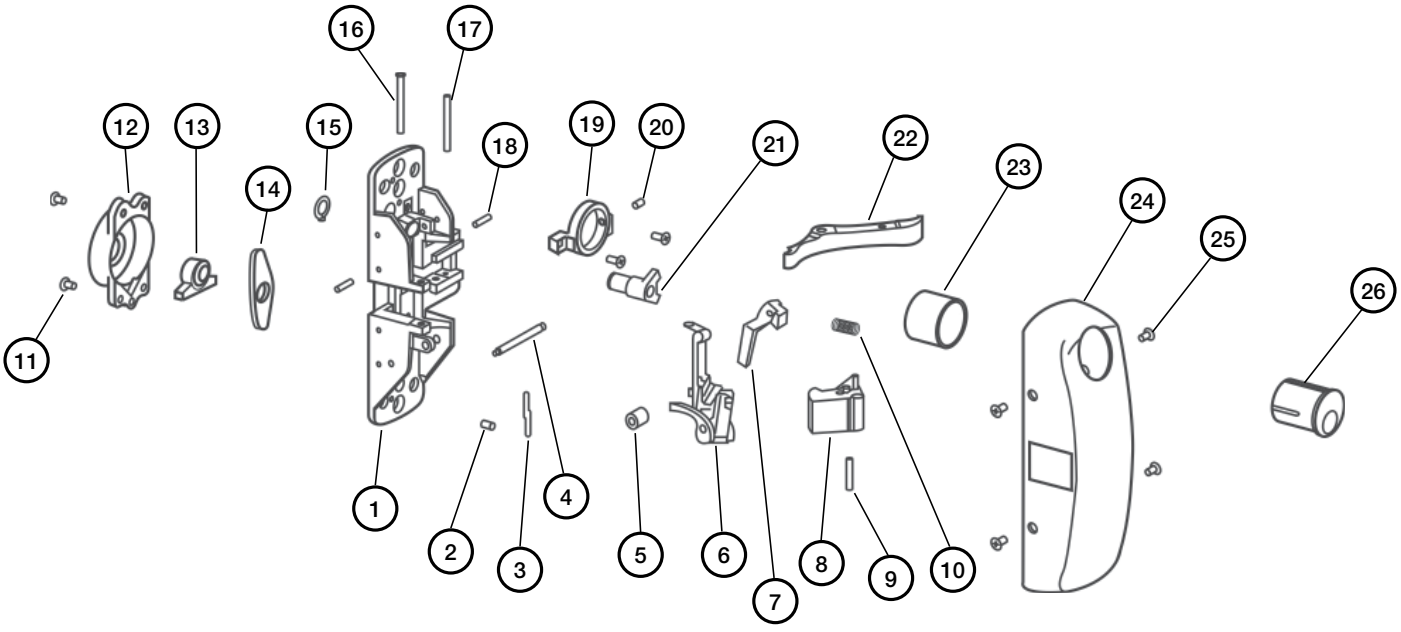
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	68-0408	Chassis Assembly	1	No
2	01-0008	Groove Pin	1	No
3	97-0050	Spring Knob Return	1	Yes
4	68-0271	Pivot Pin Knob Lever	1	Yes
5	68-0273	Bushing Knob Lever	1	Yes
6	68-4236	Knob Lever Assy (LHRB)	1	Yes
	68-4235	Knob Lever Assy (RHRB)	1	Yes
7	68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
	68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
8	98-2034	Latchbolt Assy	1	Yes
9	97-0040	Bushing Latchbolt	1	Yes
10	98-0028	Spring Latchbolt	1	Yes
11	01-3384	Screw 8-32 x 5/16	4	Yes
12	68-0367	Knob Hub Cover	1	Yes
13	97-0042	Knob Hub	1	Yes
14	97-0043	Knob Hub Retainer	1	Yes
15	01-0005	Retaining Ring	1	Yes
16	01-0013	Screw Latchbolt Pivot	1	Yes

Item	Part No.	Description	Qty.	Sellable
17	01-4512	Pivot Pin Left Arm	1	Yes
18	98-0011	Pivot Pin Latchbolt Lever	1	Yes
19	98-0020	Inside Cylinder Retainer	1	Yes
20	01-1095	Set Screw #8-32 x 1/4 Cup Point	1	Yes
21	98-0018	Outside Cylinder Hub	1	Yes
22	68-0241	Lift Arm	1	Yes
23	98-0021	Blocking Ring[1]	1	Yes
24	68-0408	Cover (LHRB)[1]	1	Yes
	68-0409	Cover (RHRB)[1]		
25	68-3908	Cover Screw Pack[1]	1	Yes
—	68-2143	Screw Pack	1	Yes
26	—	Cylinder[1,3]	1	Yes
—	649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

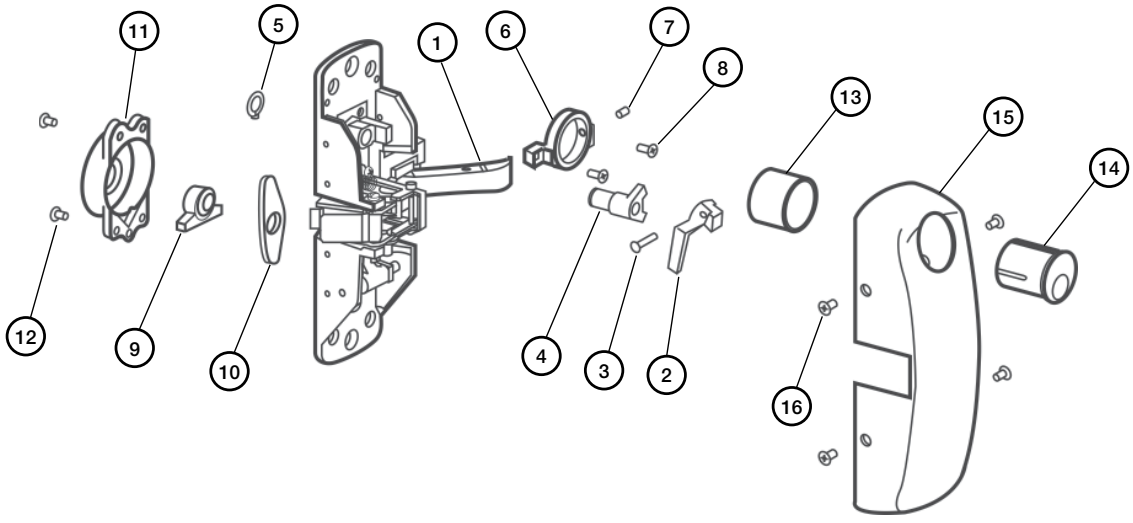
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8816	68-4075	LHRB	Yes
AL-/GL-8816	68-4076	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1015	Chassis	1	No
2		68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
		68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
3		98-0011	Latchbolt Lever Pivot Pin	1	Yes
4		98-0018	Outside Cylinder Hub	1	Yes
5		01-0005	Retaining Ring	1	Yes
6		98-0020	Inside Cylinder Retainer	1	Yes
7		01-1095	Cylinder Set Screw	1	Yes
8		01-1146	Machine Screw (8-32 x 5/16)	2	Yes
9		97-0042	Knob Hub	1	Yes
10		97-0043	Knob Hub Retainer	1	Yes
11		68-0367	Knob Hub Cover	1	Yes
12		01-3384	Machine Screw (8-32 x 3/8)	2	Yes
13	N/A	98-0021	Blocking Ring[1]	1	Yes
14		-	Cylinder[1,3]	1	Yes
15		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
16		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

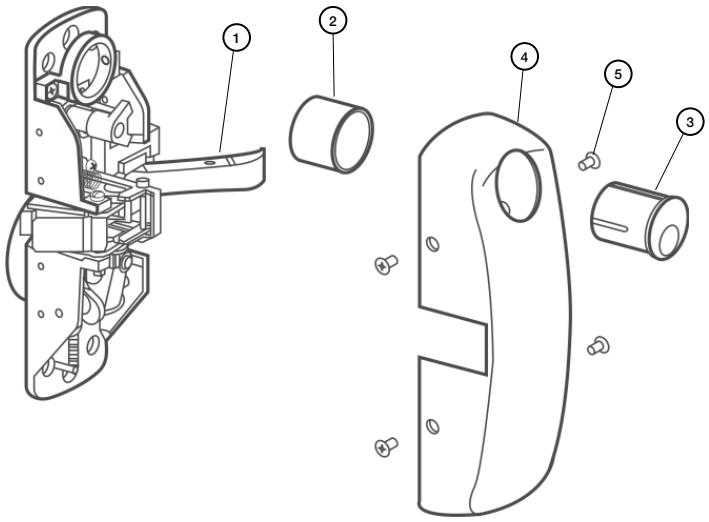
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8816	68-4077	LHRB	Yes
	68-4078	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4077	Chassis Assembly (LHRB)	1	Yes
	N/A	68-4078	Chassis Assembly (RHRB)	1	Yes
2		98-0021	Blocking Ring[1]	1	Yes
3		—	Cylinder[1,2]	1	Yes
4		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

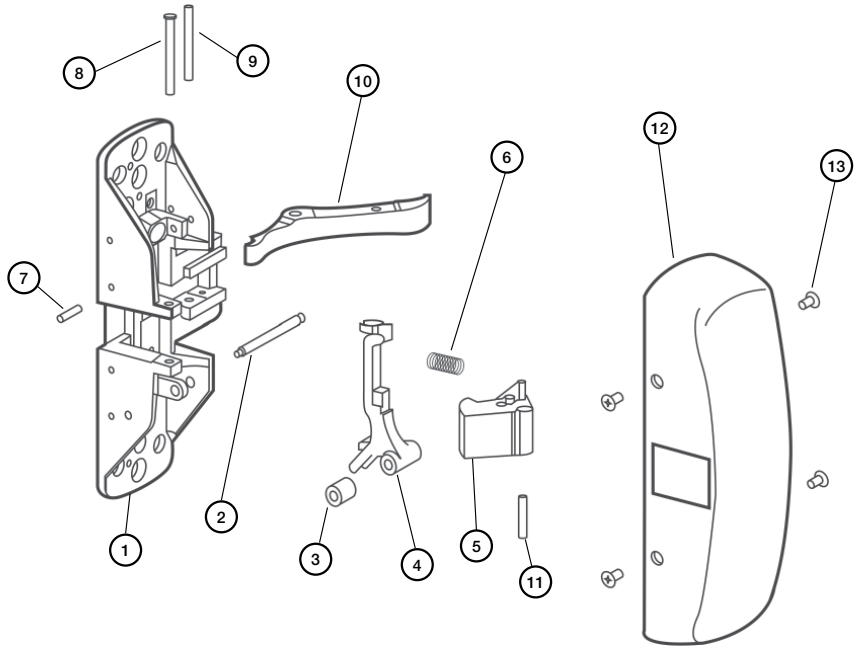
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8828	68-2106	LHRB	Yes
	68-2107	RHRB	

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis (LHRB)	1	No
		—	Chassis (RHRB)	1	No
2		68-0271	Pivot Pin Thumb Lever	1	Yes
3		68-0273	Bushing Thumb Lever	1	Yes
4		68-0260	Thumb Piece Lever (LHRB)	1	Yes
		68-0261	Thumb Piece Lever (RHRB)	1	Yes
5		98-2034	Latchbolt Assy	1	Yes
6		98-0028	Spring Latchbolt	1	Yes
7		01-0008	Groove Pin	1	No
8		01-0013	Screw Latchbolt Pivot	1	Yes
9		01-4512	Pivot Pin Lift Arm	1	Yes
10		68-0241	Lift Arm	1	Yes
11		97-0040	Bushing Latchbolt	1	Yes
12	N/A	68-0406	Cover[1]	1	Yes
13		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

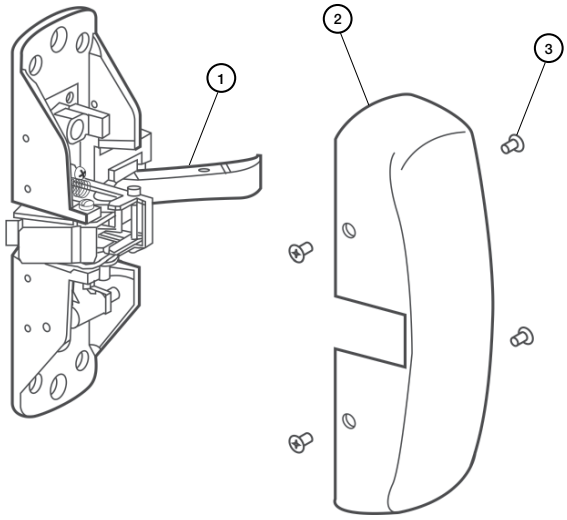
ASSA ABLOY, the global leader in door opening solutions

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL- GL-	68-4080	LHRB	Yes
	68-4081	RHRB	
12- GL-	68-4082	LHRB	
	68-4083	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4080	Chassis Assembly STD LHRB	1	Yes
		68-4081	Chassis Assembly STD RHRB	1	Yes
		68-4082	Chassis Assembly 12- LHRB	1	Yes
		68-4083	Chassis Assembly 12- RHRB	1	Yes
2	N/A	68-1014	Cover[1]	1	Yes
3		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack STD	1	Yes
		68-2165	Screw Pack 12	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

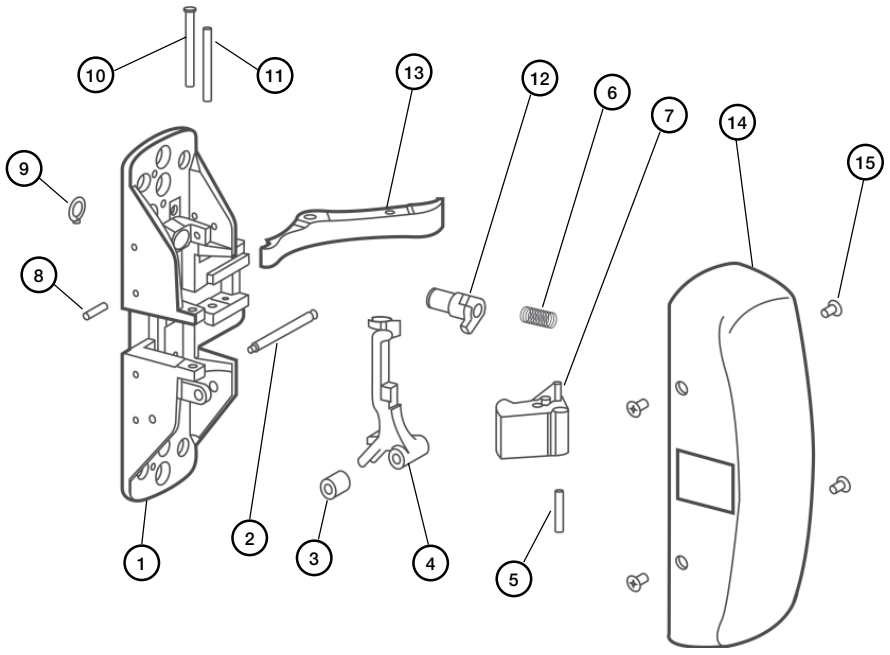
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8863	68-2109	LHRB	Yes
8863	68-2110	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis Assembly (LHRB)	1	No
		—	Chassis Assembly (RHRB)	1	No
2		68-0271	Pivot Pin Thumb Lever	1	Yes
3		68-0273	Bushing Thumb Lever	1	Yes
4		68-0260	Thumb Piece Lever LHRB	1	Yes
		68-0261	Thumb Piece Lever RHRB	1	No
5		97-0040	Bushing Latchbolt	1	Yes
6		98-0028	Spring Latchbolt	1	Yes
7		98-2034	Latchbolt Assy	1	Yes
8		01-0008	Groove Pin	1	No
9		01-0005	Retaining Ring	1	Yes
10		01-0013	Screw Latchbolt Pivot	1	Yes
11		01-4512	Pivot Pin Lift Arm	1	Yes
12		98-0018	Outside Cylinder Hub	1	Yes
13		68-0241	Lift Arm	1	Yes
14	N/A	68-0406	Cover[1]	1	No
15		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

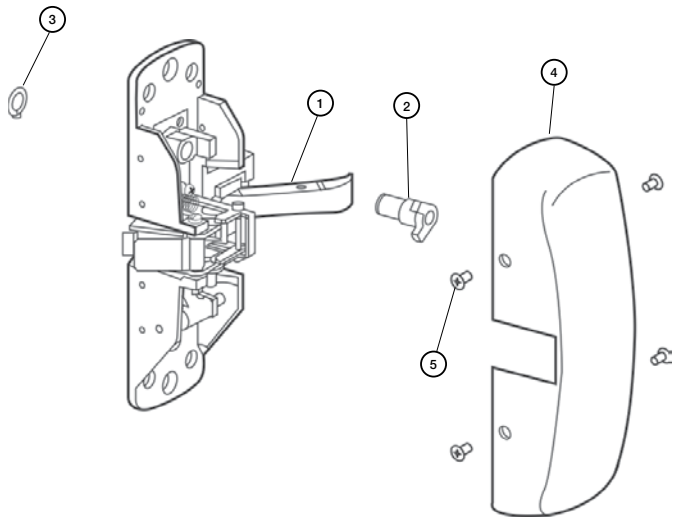
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8863	68-4097	LHRB	Yes
AL-/GL-8863	68-4098	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above		Chassis	1	No
2		98-0018	Outside Cylinder Hub	1	Yes
3		01-0005	Retaining Ring	1	Yes
4	N/A	68-1014	Cover[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

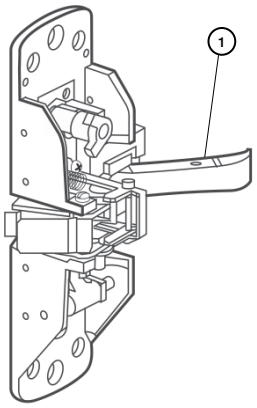
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

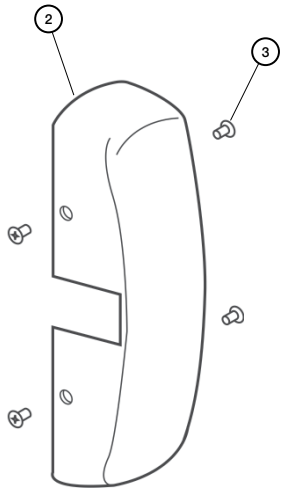
SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8863	68-4099	LHRB	Yes
AL-/GL-8863	68-4100	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4099	Chassis Assembly (LHRB)	1	Yes
		68-4100	Chassis Assembly (RHRB)	1	Yes
2	N/A	68-1014	Cover[1]	1	Yes
3		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish





A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

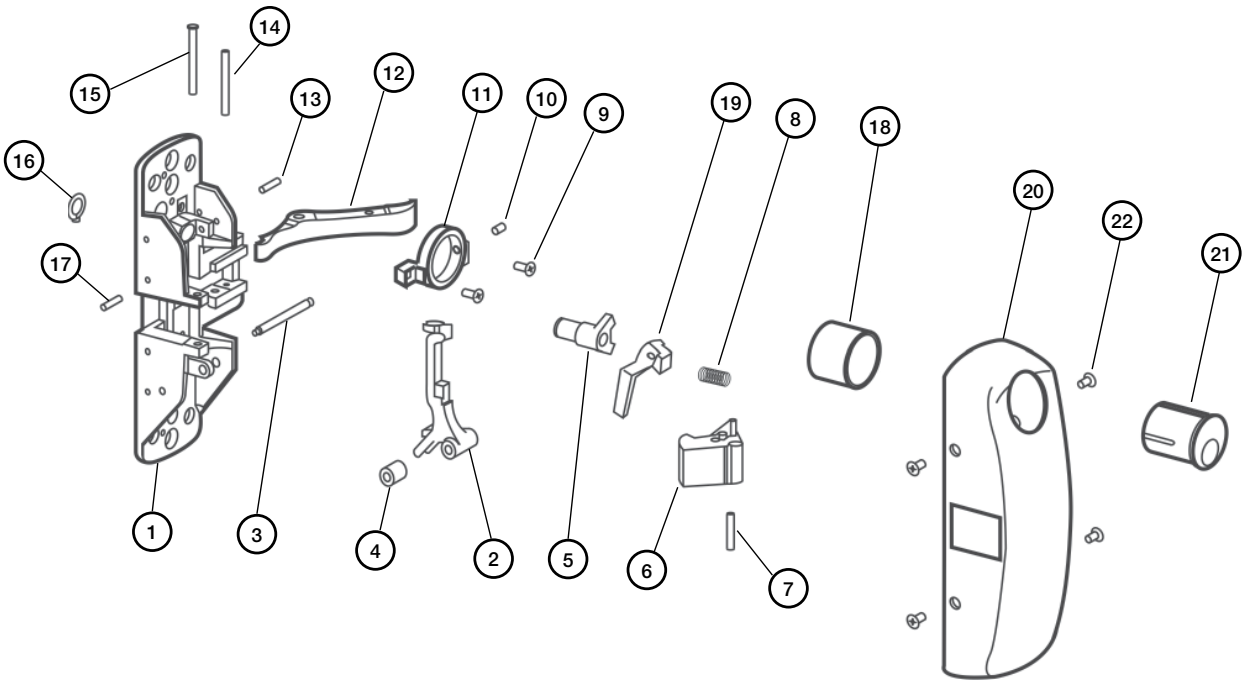
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	-	Chassis Assembly	1	No
2	68-0260	Thumb Piece Lever LHRB	1	Yes
	68-0261	Thumb Piece Lever RHRB	1	Yes
3	68-0271	Pivot Pin	1	Yes
4	68-0273	Bushing	1	Yes
5	98-0018	Outside Cylinder Hub	1	Yes
6	98-2034	Latchbolt	1	Yes
7	97-0040	Bushing, Latchbolt	1	Yes
8	97-0028	Spring, Latchbolt	1	Yes
9	01-3384	Screw #8-32 x 5/16	2	Yes
10	01-1095	Set Screw	1	Yes
11	98-0020	Inside Cylinder Retainer	1	Yes
12	68-0241	Lift Arm	1	Yes
13	98-0011	Pivot Pin (Lift Lever)	1	Yes
14	01-4512	Pivot Pin (Lift Arm)	1	Yes

Item	Part No.	Description	Qty.	Sellable
15	01-0013	Latchbolt Screw	1	Yes
16	01-0005	Retaining Ring	1	Yes
17	01-0008	Groove Pin	1	No
18	98-0021	Blocking Ring[1]	1	Yes
19	68-0237	Lift Lever LHRB	1	Yes
	68-0238	Lift Lever RHRB	1	Yes
20	68-0408	Cover[1]	1	Yes
	68-0409	Cover[1]	1	Yes
21	-	Inside Cylinder[1,2]	1	Yes
22	68-3908	Cover Screw Pack[1]	1	Yes
Not Shown	68-2143	Screw Pack	1	Yes
	649	Strike Pack[1]	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

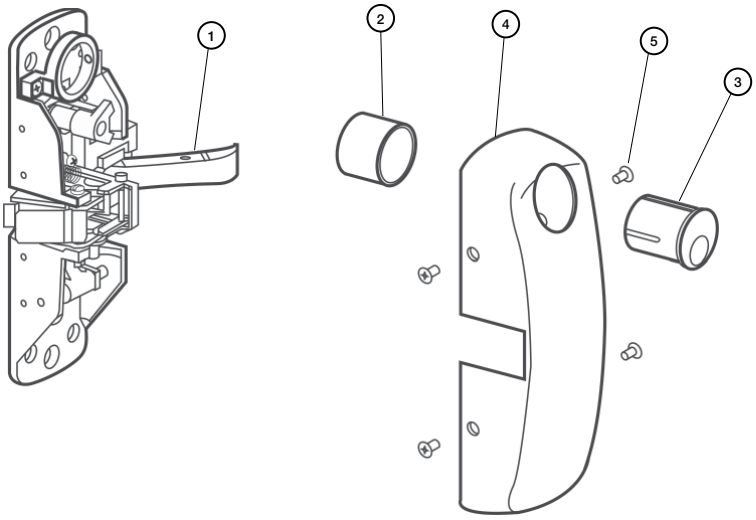
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL/12-8866	68-4104	LHRB	Yes
AL-/GL/12-8866	68-4105	RHRB	

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis Assembly (LHRB)	1	Yes
		—	Chassis Assembly (RHRB)	1	Yes
2	N/A	98-0021	Blocking Ring[1]	1	Yes
3		68-4411	Cylinder[1,2]	1	Yes
4		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

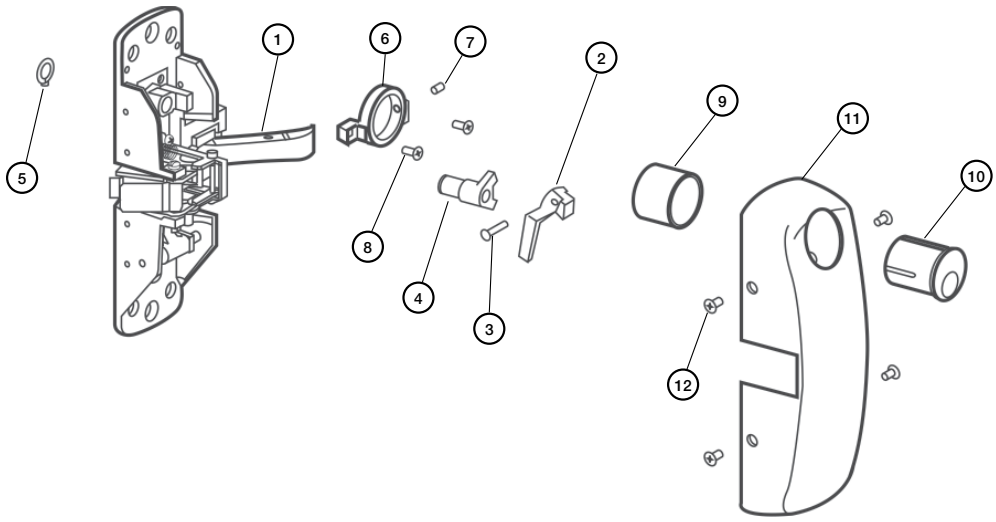
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8866	68-A102	LHRB	Yes
AL-/GL-8866	68-A103	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	-	Chassis Assembly	1	No
2		68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
		68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
3		98-0011	Latchbolt Lever Pivot Pin	1	Yes
4		98-0018	Outside Cylinder Hub	1	Yes
5		01-0005	Retaining Ring	1	Yes
6		98-0020	Inside Cylinder Retainer	1	Yes
7		01-1095	Cylinder Set Screw	1	Yes
8		01-1146	Machine Screw (8-32 x 5/16)	2	Yes
9	N/A	98-0021	Blocking Ring *	1	Yes
10		-	Cylinder[1,3]	1	Yes
11		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
12		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

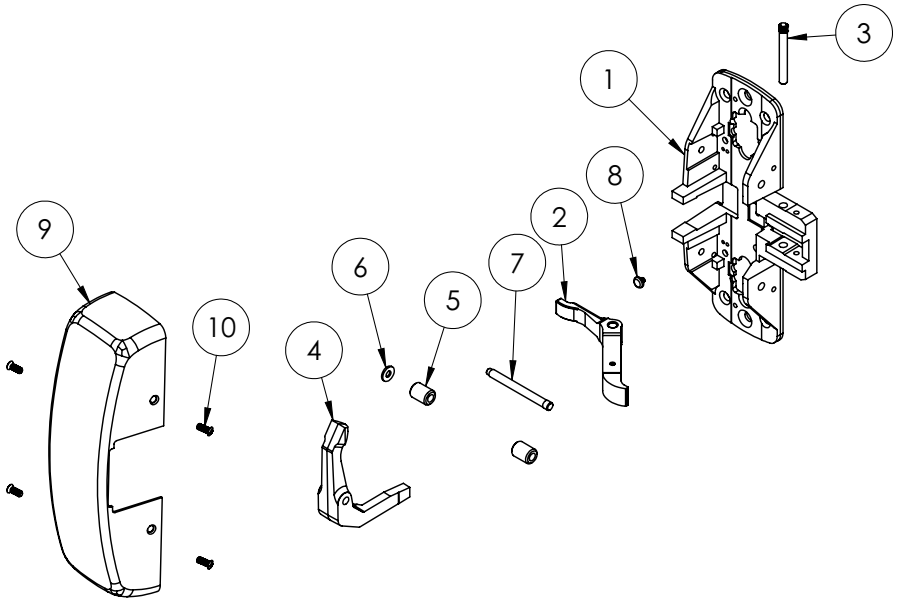
(12-)8904 (12-)8910 (12-)8913
(12-)8915 (12-)8928 (12-)8943
(12-)8944 (12-)8963 (12-)8970
(12-)8971 (12-)8975 (12-)8976

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-) (All Functions Except 16 & 66)	68-2172	LHRB	Yes
	68-2173	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-0339	Chassis	1	No
2		68-1137	Lift Arm	1	Yes
3		68-0239	Pivot Pin	1	Yes
4		68-0337	Left Hand Lift Lever	1	Yes
		68-0338	Right Hand Lift Lever	1	Yes
5		68-0273	Bushing	2	Yes
6		01-9370	Washer	1	Yes
7		68-0271	Pivot Pin (63 Function)	1	Yes
8		68-1294	Stop Pin	1	No
9	N/A	68-0407	Cover[1]	1	Yes
10		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2172 (LHRB)	900 Series Mortise Assembly[1,2,3]	1	Yes
		68-2173 (RHRB)		1	Yes
		68-2143	Screw Pack Standard	1	Yes
		68-2165	Screw Pack (12-)	1	Yes
		C908	Strike Pack LHRB 1 3/4" (C908)[1,3]	1	Yes
		C908	Strike Pack RHRB 1 3/4" (C908)[1,3]	1	Yes

1. Specify finish
2. Specify function
3. Specify hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

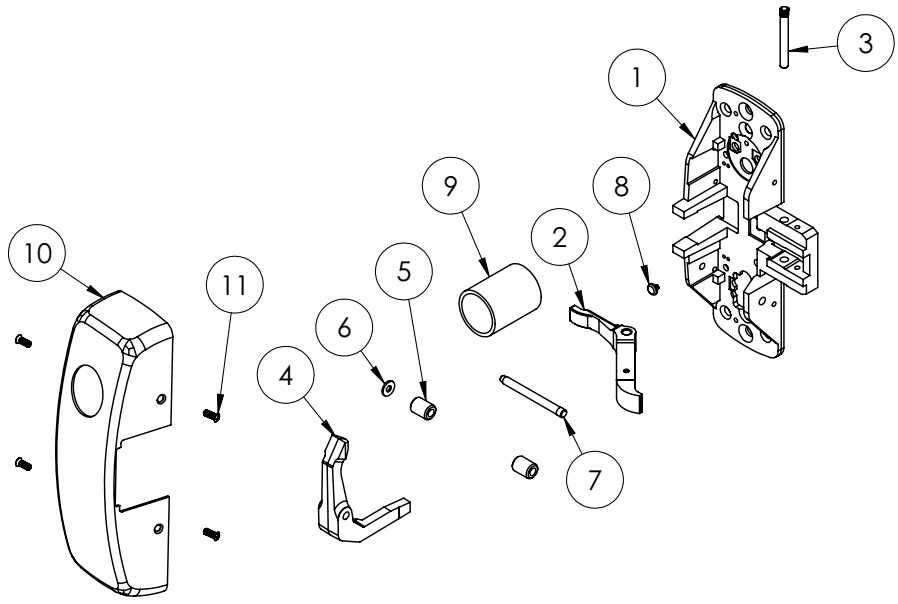
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-)	68-2213	LHRB	Yes
	68-2214	RHRB	Yes

Item	Part No.	Description	Qty	Sellable
1	68-0341	Chassis RHRB	1	No
	68-0342	Chassis LHRB	1	No
2	68-1137	Lift Arm	1	Yes
3	68-0239	Pivot Pin	1	Yes
4	68-0337	Left Hand Lift Lever	1	Yes
	68-0338	Right Hand Lift Lever	1	Yes
5	68-0273	Bushing	2	Yes
6	01-9370	Washer	1	Yes
7	68-0271	Pivot Pin (63 Function)	1	Yes
8	68-1294	Stop Pin	1	No
9	99-0007	Cylinder Blocking Ring[1]	1	Yes
Not Shown	13-0085	Locking Tail	1	Yes
	13-0080	Cylinder Barrel Retainer	1	Yes
	—	Cylinder Assembly[2]	1	Yes
	13-0074	Connecting Screw	2	Yes
10	68-0410	Cover LHRB[1]	1	Yes
	68-0411	Cover RHRB[1]	1	Yes
11	68-3905	Cover Screw Pack[1]	1	Yes
Not Shown	916	Mortise Assy 16 Funtion[1,3]	1	Yes
	966	Mortise Assy 66 Function[1,3]	1	Yes
	68-2143	Screw Pack Standard	1	Yes
	68-2165	Screw Pack (12-)	1	Yes
	C908	Strike Pack LHRB (C908)[3]	1	Yes
	C908	Strike Pack RHRB (C908)[3]	1	Yes

1. Specify finish
2. Specify function
3. Specify hand



A8231 12/17

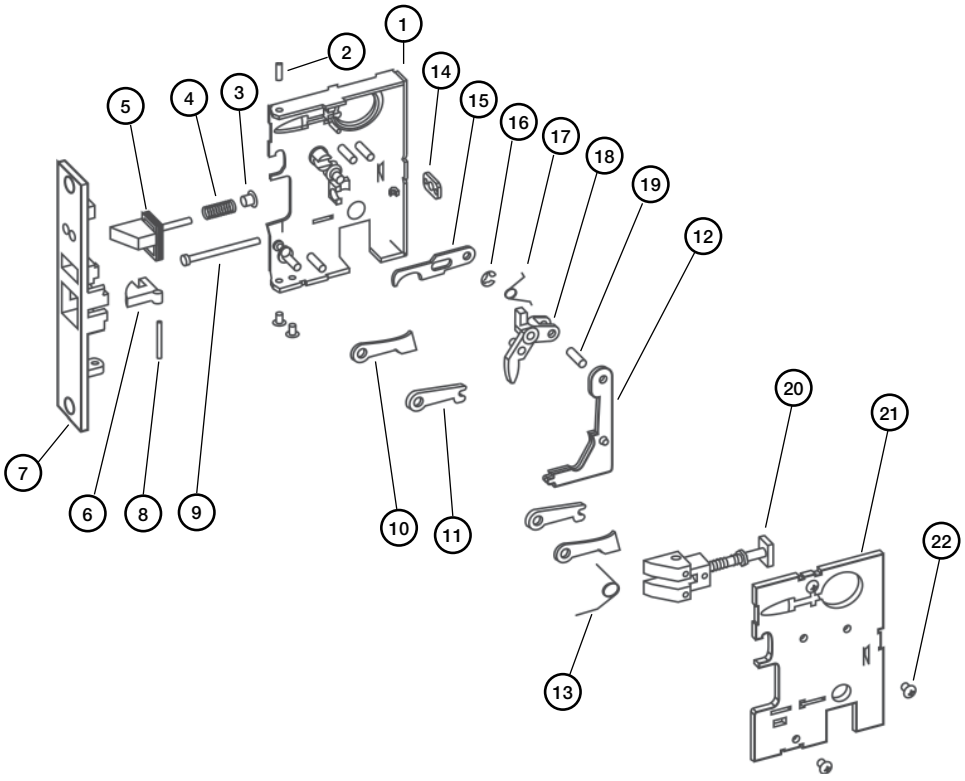
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-0078	Cylinder Set Screw	1	Yes
10	99-0076	Slide Spacer	2	Yes
11	99-0058	Slide Guide	2	Yes
12	99-2059	Lever Slide Assembly	1	Yes

Item	Part No.	Description	Qty.	Sellable
13	99-0061	Spring Thumbpiece Lever	1	No
14	99-0236	Cylinder Screw Support	1	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	01-0098	Retaining Ring	1	Yes
17	99-0063	Spring Guard Bolt Lver	1	Yes
18	99-2389	Latchbolt Lever Assembly	1	Yes
19	99-0212	Pivot Pin Lever Slide	1	Yes
20	99-2247	Latchbolt Assembly	1	Yes
21	99-2361	Cap Assembly	1	No
22	01-1142	Case Screw #8-32 x 1/4	5	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish

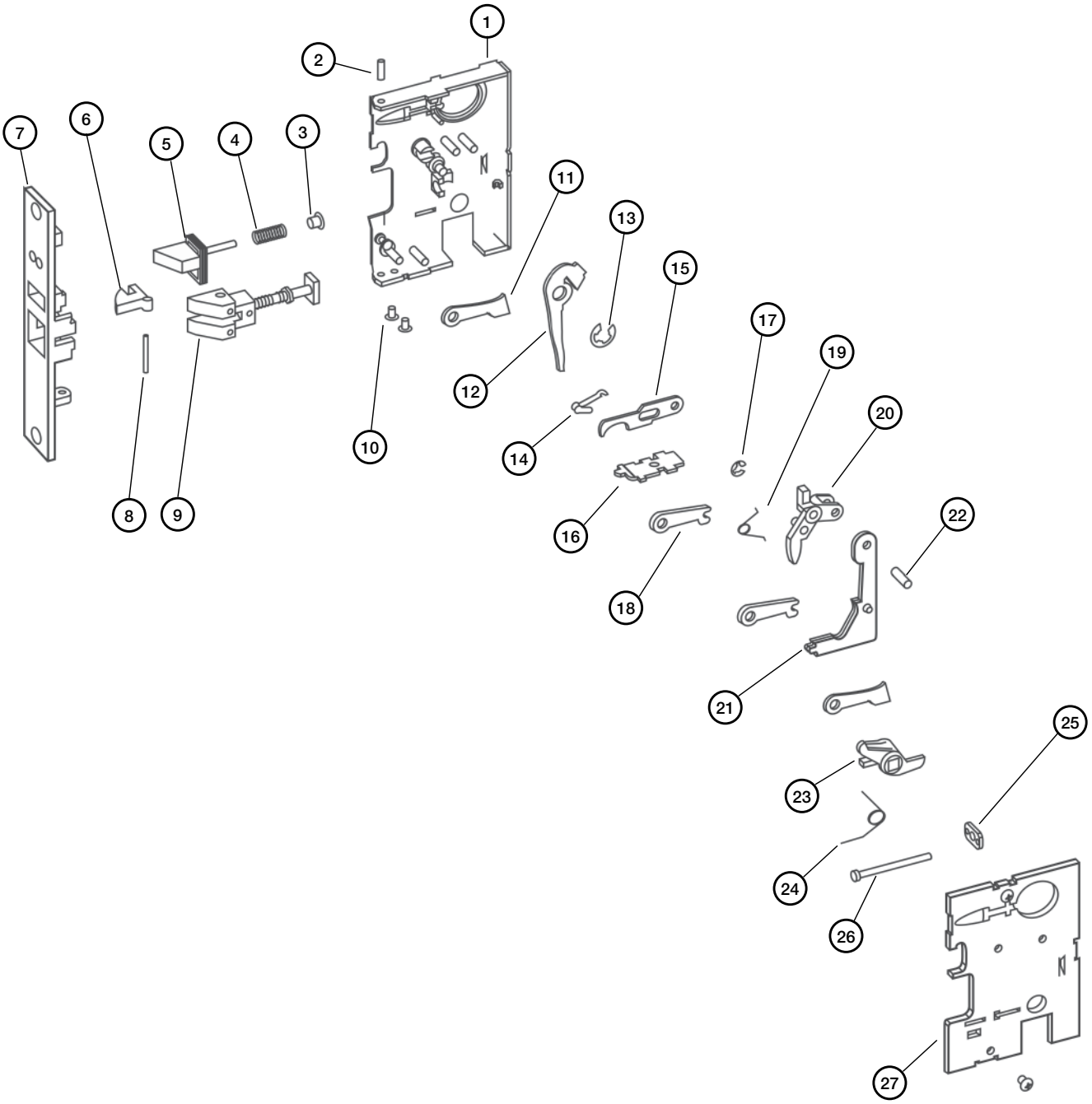
Notes:

- Items 5 and 15 to be sold as a set only.
- For 8313 x ET or 8913 x ET, use 915 Mortise Assembly.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No
-	68-2597	Bridge Rectifier Pack[2]	1	Yes

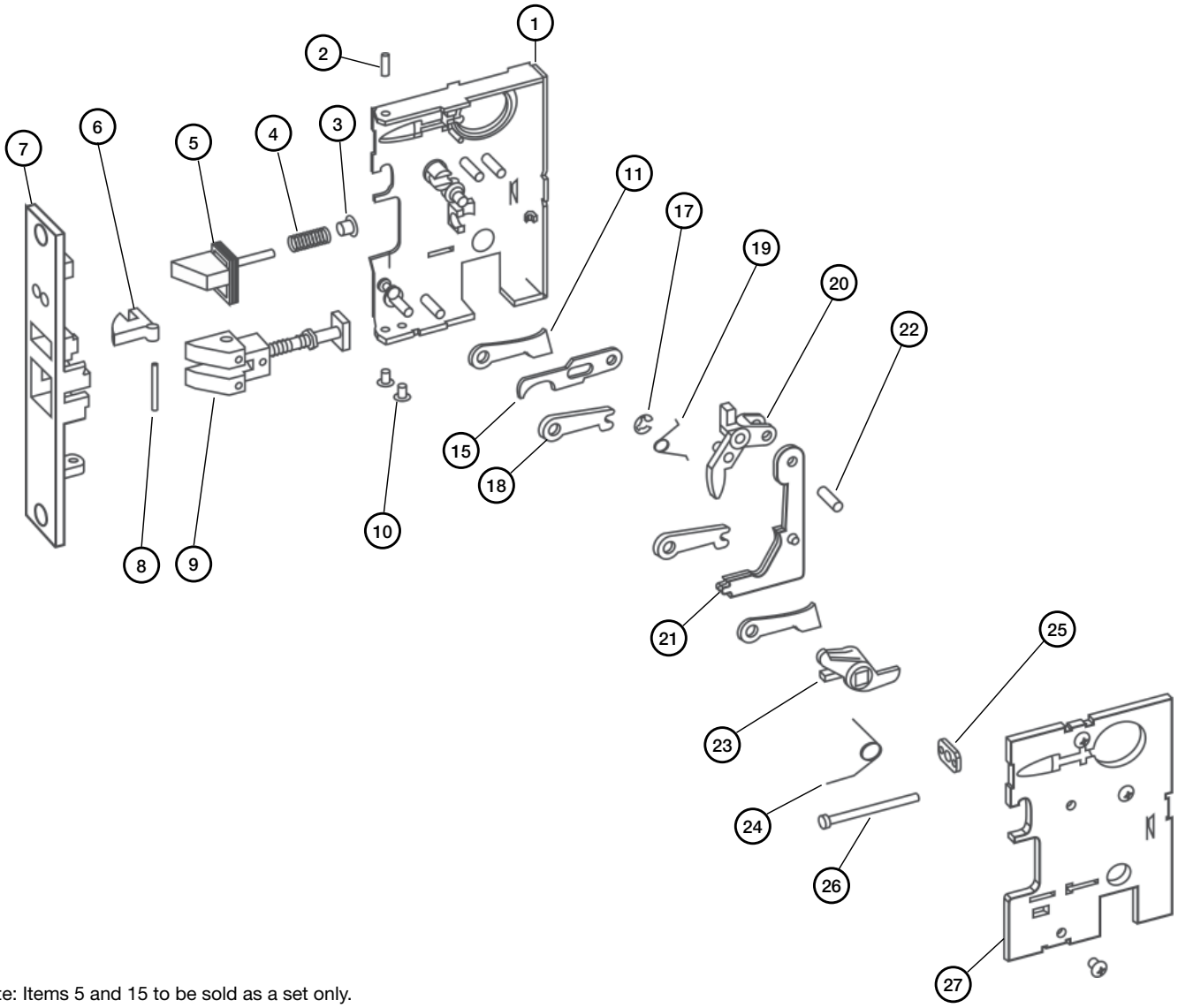
1. Specify finish
2. Use with 975 and 976 only

Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

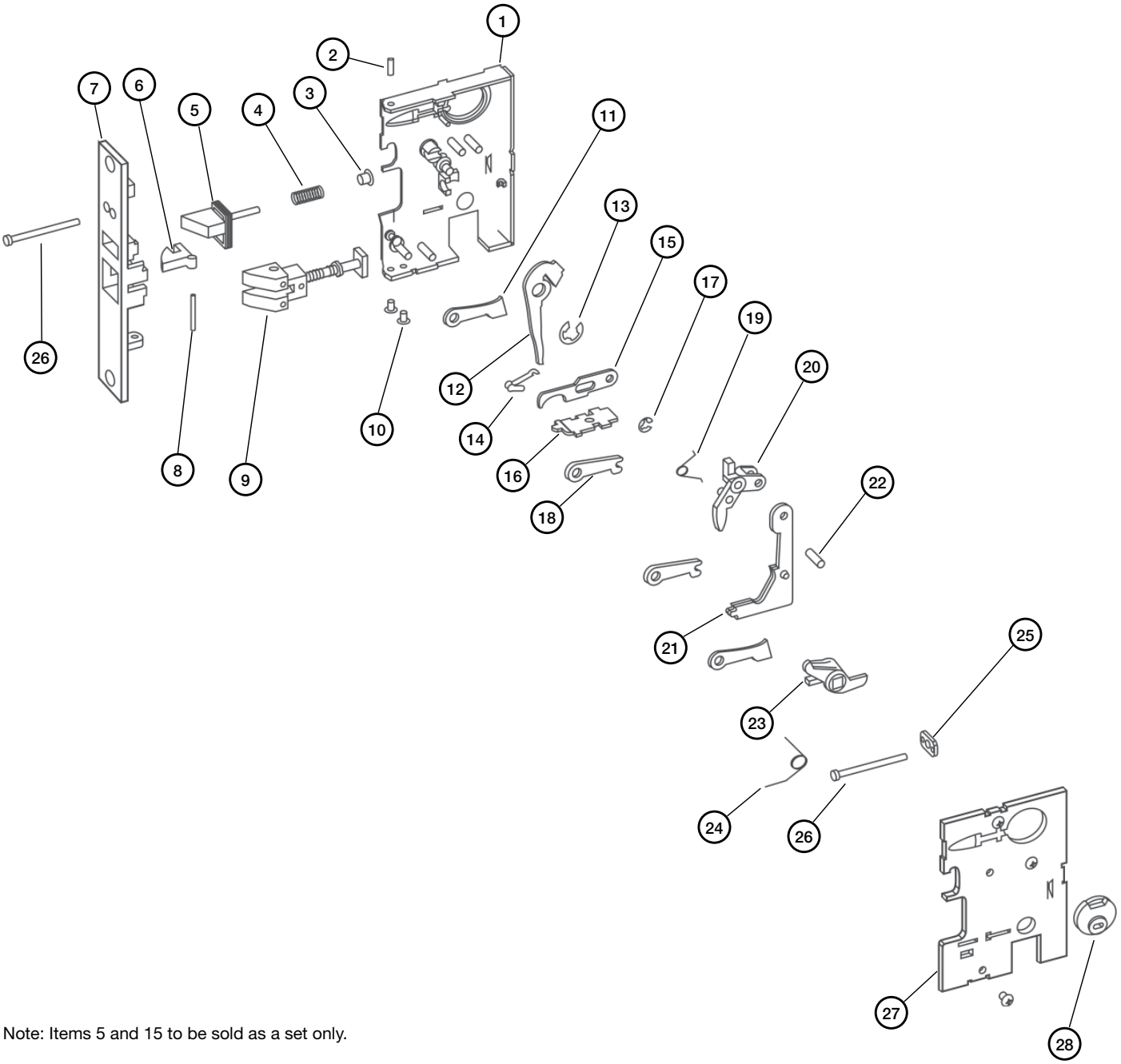
Item	Part No.	Description	Qty.	Sellable
1	99-2352	Case Assy LHRB	1	No
	99-2351	Case Assy RHRB		
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0226	Front LHRB[1]	1	No
	99-0227	Front RHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2387	Latchbolt Lever Assembly LHRB	1	Yes
	99-2388	Latchbolt Lever Assembly RHRB	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	2	Yes
27	99-2361	Cap Assembly LHRB	1	No
	99-2362	Cap Assembly RHRB	1	No
28	13-2162	Cylinder Attachment	1	Yes

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

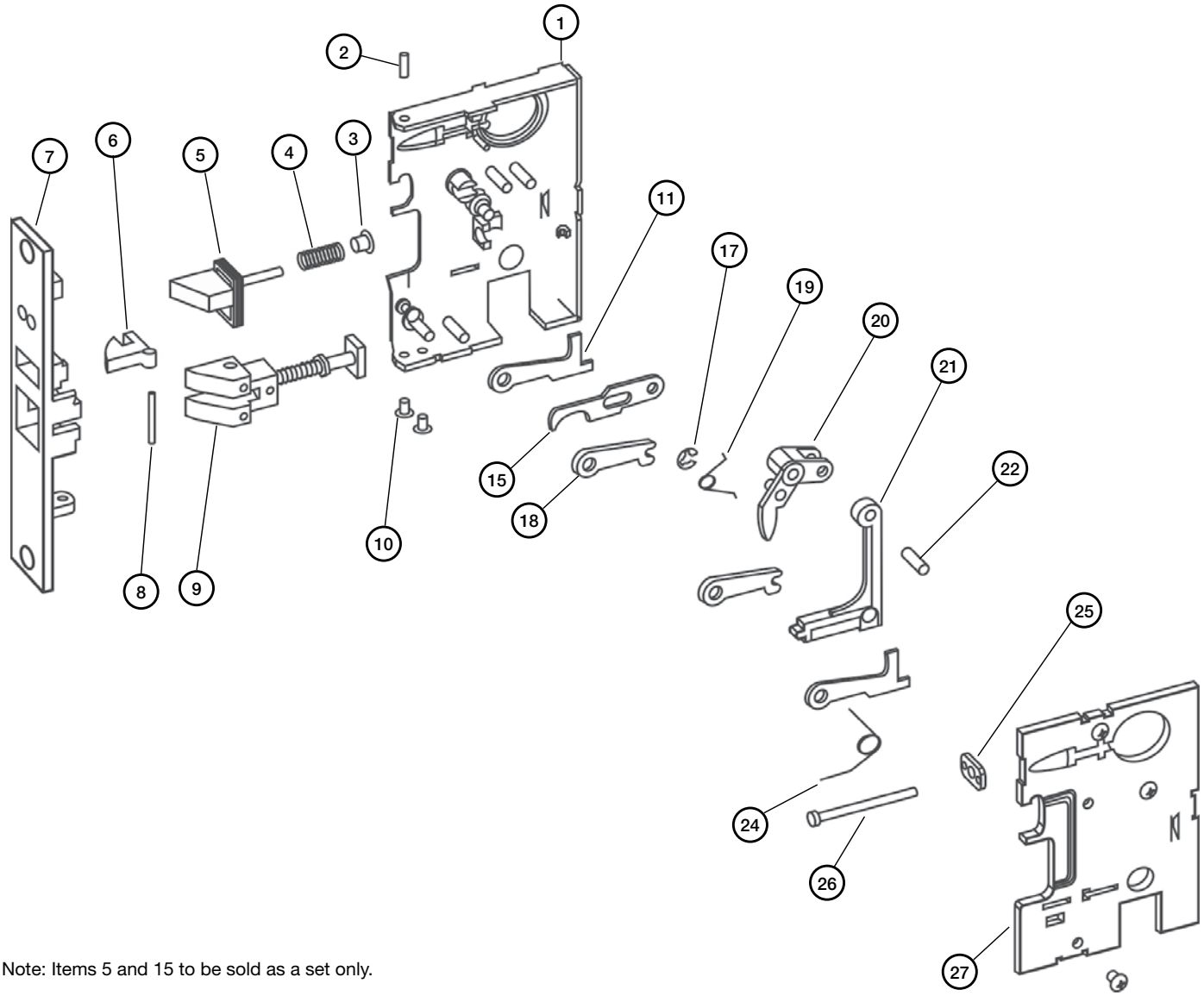
Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

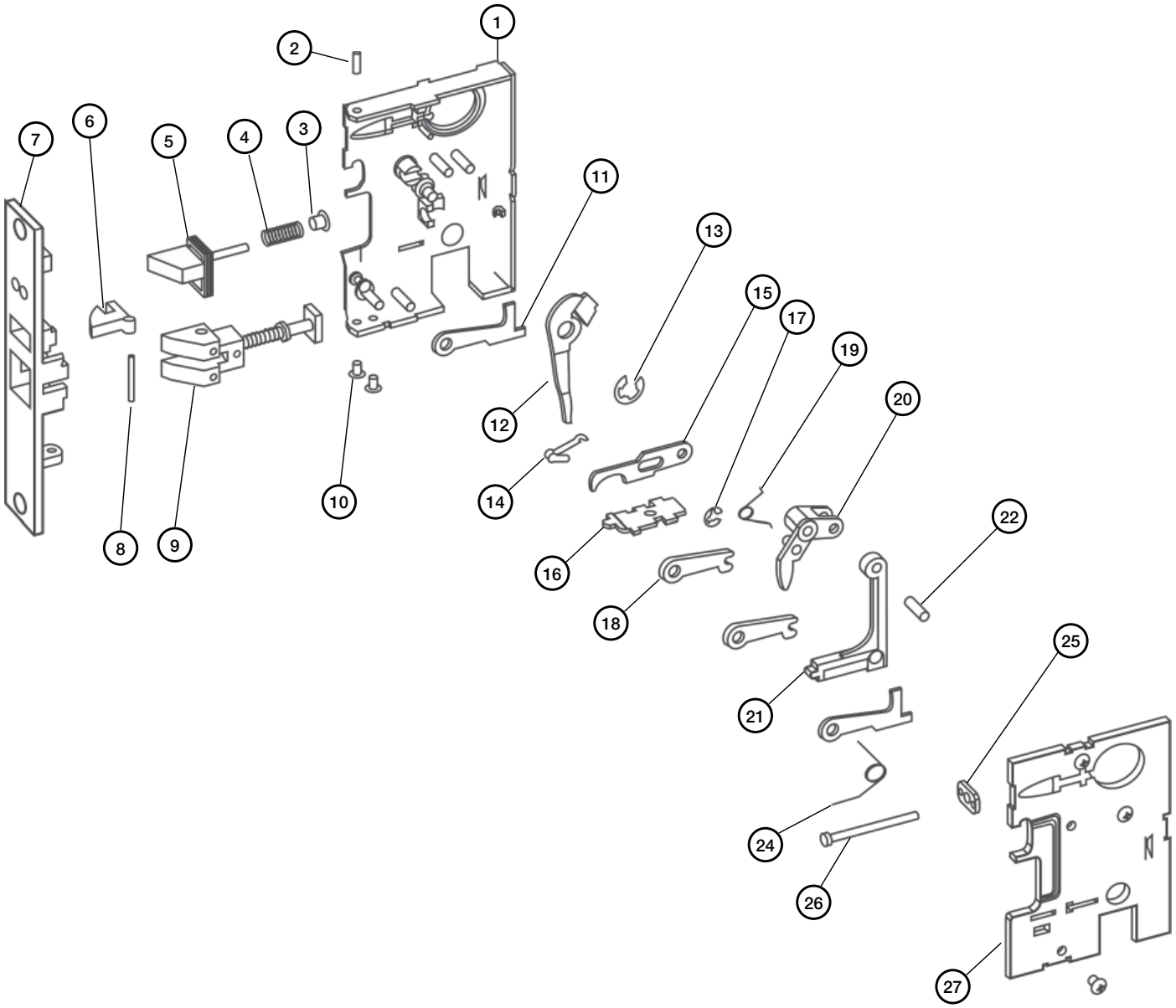
Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy RHRB	1	No
	99-2352	Case Assy LHRB	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

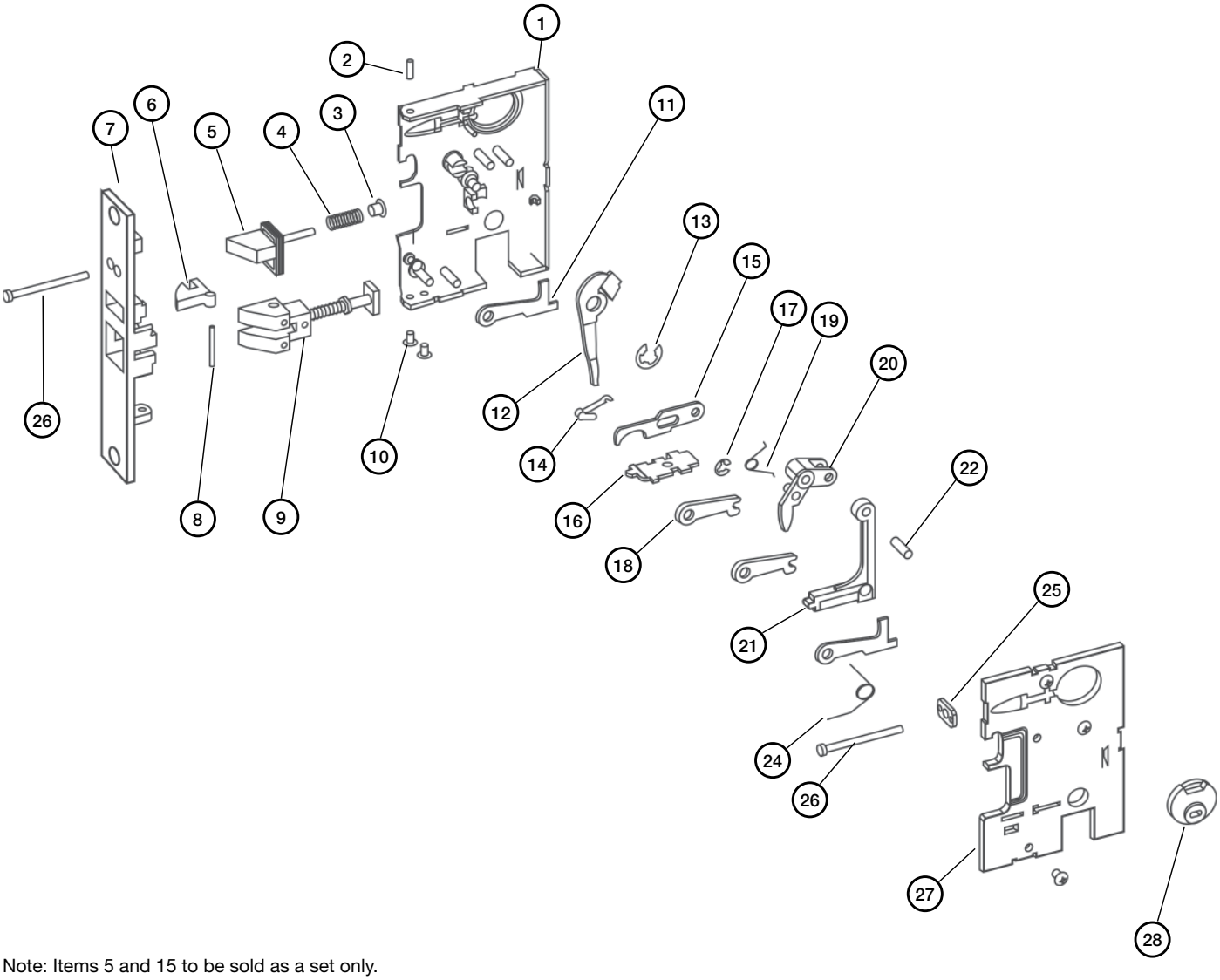
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	99-2352	Case Assy LHRB	1	No
	99-2351	Case Assy RHRB	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2387	Latchbolt Lever Assembly LHRB	1	Yes
	99-2388	Latchbolt Lever Assembly RHRB	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly LHRB	1	No
	99-2362	Cap Assembly RHRB	1	No
28	13-2162	Cylinder Attachment	1	Yes

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Assembly No.	Description	Option	Sellable
68-2702	Wide Stile E Rail Assembly*	(12-) Fire Rated	Yes
68-2703	Wide Stile F Rail Assembly*		Yes
68-2704	Wide Stile G Rail Assembly*		Yes
68-2705	Wide Stile J Rail Assembly*		Yes
68-2724	Narrow Stile E Rail Assembly*		Yes
68-2725	Narrow Stile F Rail Assembly*		Yes
68-2726	Narrow Stile G Rail Assembly*		Yes
68-2727	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		68-0950	Mounting Rail Wide(E)*	1	Yes
		68-0952	Mounting Rail Wide(F)*		Yes
		68-0948	Mounting Rail Wide(J)*		Yes
		68-0949	Mounting Rail Wide(G)*		Yes
		68-0958	Mounting Rail Narrow(E)*		Yes
		68-0955	Mounting Rail Narrow(F)*		Yes
		68-0956	Mounting Rail Narrow(J)*		Yes
		68-0957	Mounting Rail Narrow(G)*		Yes
3		01-1236	#6-32x 3/8" PH FL U'Cut	4	Yes
4		68-0943	Bracket	2	Yes
5		68-0945	Pivot Pin	2	Yes
6		01-0098	Retainer Ring	2	Yes
7		68-0229	Pivot Pin, Push Rail*	2	Yes
8		68-0236	Spring, Rail Arm	2	Yes
9		68-3609	Connecting Arm Assembly	2	Yes
10		68-0615	Push Rail (E)*	1	Yes
		68-0618	Push Rail (F)*		Yes
		68-0616	Push Rail (J)*		Yes
		68-0617	Push Rail (G)*		Yes
11		809	TouchPad Assembly	1	Yes
12		01-4537	Standard Hole Plug	1	Yes

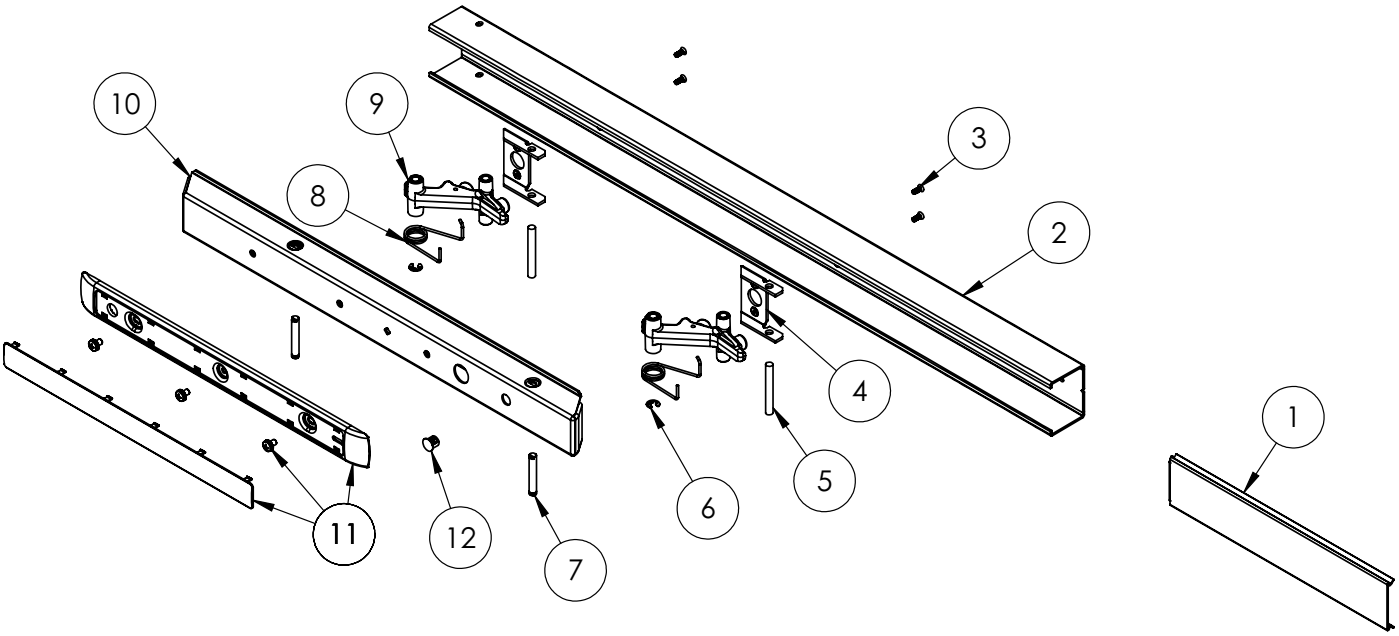
*Specify Finish

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-2703 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Assembly No.	Description	Option	Sellable
68-5542	Wide Stile E Rail Assembly*	(12-56-) (56-)	Yes
68-3212	Wide Stile F Rail Assembly*		Yes
68-3211	Wide Stile G Rail Assembly*		Yes
68-3213	Wide Stile J Rail Assembly*		Yes
68-5578	Narrow Stile E Rail Assembly*		Yes
68-3217	Narrow Stile F Rail Assembly*		Yes
68-3216	Narrow Stile G Rail Assembly*		Yes
68-3218	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		68-0950	Mounting Rail Wide(E)*	1	Yes
		68-0952	Mounting Rail Wide(F)*		Yes
		68-0948	Mounting Rail Wide(J)*		Yes
		68-0949	Mounting Rail Wide(G)*		Yes
		68-0958	Mounting Rail Narrow(E)*		Yes
		68-0955	Mounting Rail Narrow(F)*		Yes
		68-0956	Mounting Rail Narrow(J)*		Yes
		68-0957	Mounting Rail Narrow(G)*		Yes
3		M56AE	Rail Motor Kit, E	1	Yes
		M56AF	Rail Motor Kit, F		Yes
		M56AJ	Rail Motor Kit, J		Yes
		M56AG	Rail motor Kit, G		Yes
4		68-0229	Pivot Pin, Push Rail*	2	Yes
5		68-0236	Spring, Rail Arm	2	Yes
6		01-0098	Retaining Ring	2	Yes
7		809	TouchPad Assembly	1	Yes
8		68-0615	Standard Push Rail, E*	1	Yes
		68-0618	Standard Push Rail, F*		Yes
		68-0616	Standard Push Rail, J*		Yes
		68-0617	Standard Push Rail, G*		Yes
9		68-3609	Connecting Arm Assembly	1	Yes
10		52-1261	56- Input Harness Assembly	2	Yes
11		01-1236	#6-32x3/8" PH FL U'CUT	4	Yes
12		68-0945	Pivot Pin	1	Yes
13		68-0943	Bracket	1	Yes

All Related HK- Assemblies Listed Below

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
19-56-HK-*	68-5515	68-5516	68-5517	68-5518	68-5602	68-5603	68-5604	68-5605	Yes
53-56-HK-*	68-5554*	68-5555*	68-5556*	68-5557*	68-5594*	68-5595*	68-5596*	68-5597*	Yes
53-55-56-HK-*	68-5558*	68-5559	68-5560	68-5561*	68-5598*	68-5599*	68-5600*	68-5601*	Yes
19-53-56-HK-*	68-5519*	68-5520*	68-5521*	68-5522*	68-5610*	68-5611*	68-5612*	68-5613*	Yes
19-53-55-56-HK- *	68-5538*	68-5539*	68-5540*	68-5541*	68-5614*	68-5615*	68-5616*	68-5617*	Yes

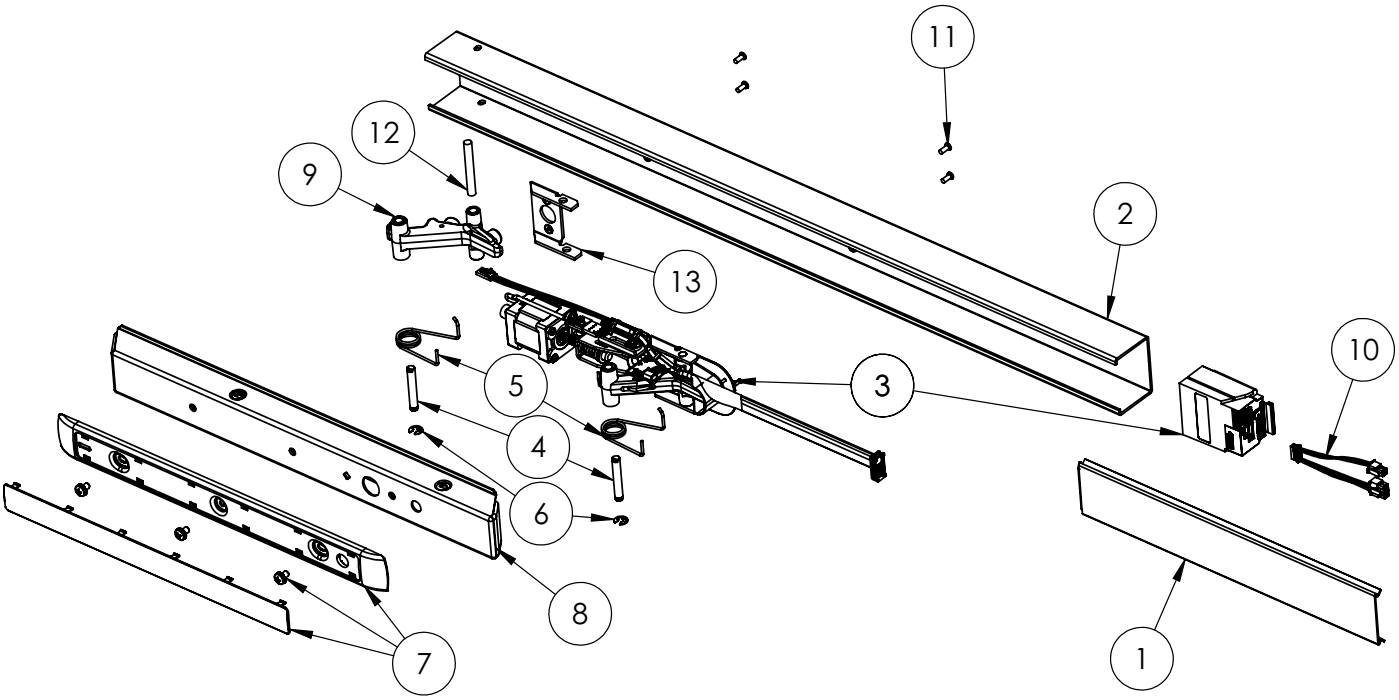
Parts 3-13 Available as Assembly No. 52-3541 for E, 52-3542 for F, 52-3543 for J, 52-3544 for G
*Specify Finish

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-5578 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Assembly No.	Description	Option	Sellable
68-6098	Wide Stile E Rail Assembly*	(59-)	Yes
68-3780	Wide Stile F Rail Assembly*		Yes
68-3781	Wide Stile G Rail Assembly*		Yes
68-3782	Wide Stile J Rail Assembly*		Yes
68-6100	Narrow Stile E Rail Assembly*		Yes
68-3788	Narrow Stile F Rail Assembly*		Yes
68-3789	Narrow Stile G Rail Assembly*		Yes
68-3790	Narrow Stile J Rail Assembly*		Yes
68-6099	Wide Stile E Rail Assembly*	(12-59-)	Yes
68-3784	Wide Stile F Rail Assembly*		Yes
68-3785	Wide Stile G Rail Assembly*		Yes
68-3786	Wide Stile J Rail Assembly*		Yes
68-6101	Narrow Stile E Rail Assembly*		Yes
68-3792	Narrow Stile F Rail Assembly*		Yes
68-3793	Narrow Stile G Rail Assembly*		Yes
68-3794	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	809	TouchPad Assembly	1	Yes
2		68-1027	Push Rail, E*	1	No
		68-1030	Push Rail, F*		Yes
		68-1028	Push Rail, G*		Yes
		68-1029	Push Rail, J*		Yes
3		68-0582	Lockdown Cam[1]	1	Yes
4		01-4537	Standard Hole Plug	1	Yes
5		01-0098	Retaining Ring	2	Yes
6		68-0229	Pivot Pin, Push Rail*	2	Yes
7		68-1049	Rubber Cushion	1	No
8		68-1039	Support Plate	1	No
9		52-1701	59- Wire Guide	1	Yes
10		68-0236	Spring, Rail Arm	2	Yes
11		68-0945	Pivot Pin	2	Yes
12		01-0711	Flanged Nyliner	8	Yes
13		52-4765	59- Connecting Arm	1	No
14		68-0943	Bracket	1	Yes
15		52-0935	Wire Barrier	1	Yes
16		52-4733	59- Harness Sub-Plate Assembly	1	No
		52-4734	59- Harness Sub-Plate Assembly		No
17		01-0610	Wave Spring Washer[1]	1	Yes
18		68-0583	Lockdown Button [1]	1	Yes
19		01-4466	Machine Screw SEMS[1]	1	No
20		01-1236	#6-32X3/8" PH FL U'Cut 6**		Yes
21		68-6127	Connecting Arm	1	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
22	See Chart Above	68-1045	Mounting Rail, E Narrow*	1	Yes
		68-1042	Mounting Rail, F Narrow*		Yes
		68-1043	Mounting Rail, J Narrow*		Yes
		68-1044	Mounting Rail, G Narrow*		Yes
		68-0950	Mounting Rail, E Wide*		Yes
		68-1058	Mounting Rail, F Wide*		Yes
		68-1059	Mounting Rail, J Wide*		Yes
		68-1060	Mounting Rail, G Wide*		Yes
23		68-6090	Insert Assembly, E Wide	1	No
		68-6091	Insert Assembly, F Wide		No
		68-6092	Insert Assembly, J Wide		No
		68-6093	Insert Assembly, G Wide		No
		68-6097	Insert Assembly, E Narrow		No
		68-6094	Insert Assembly, F Narrow		No
		68-6095	Insert Assembly, J Narrow		No
		68-6096	Insert Assembly, G Narrow		No
24		52-1292	Harness Assembly	1	Yes
		52-1293	Harness Assembly		Yes

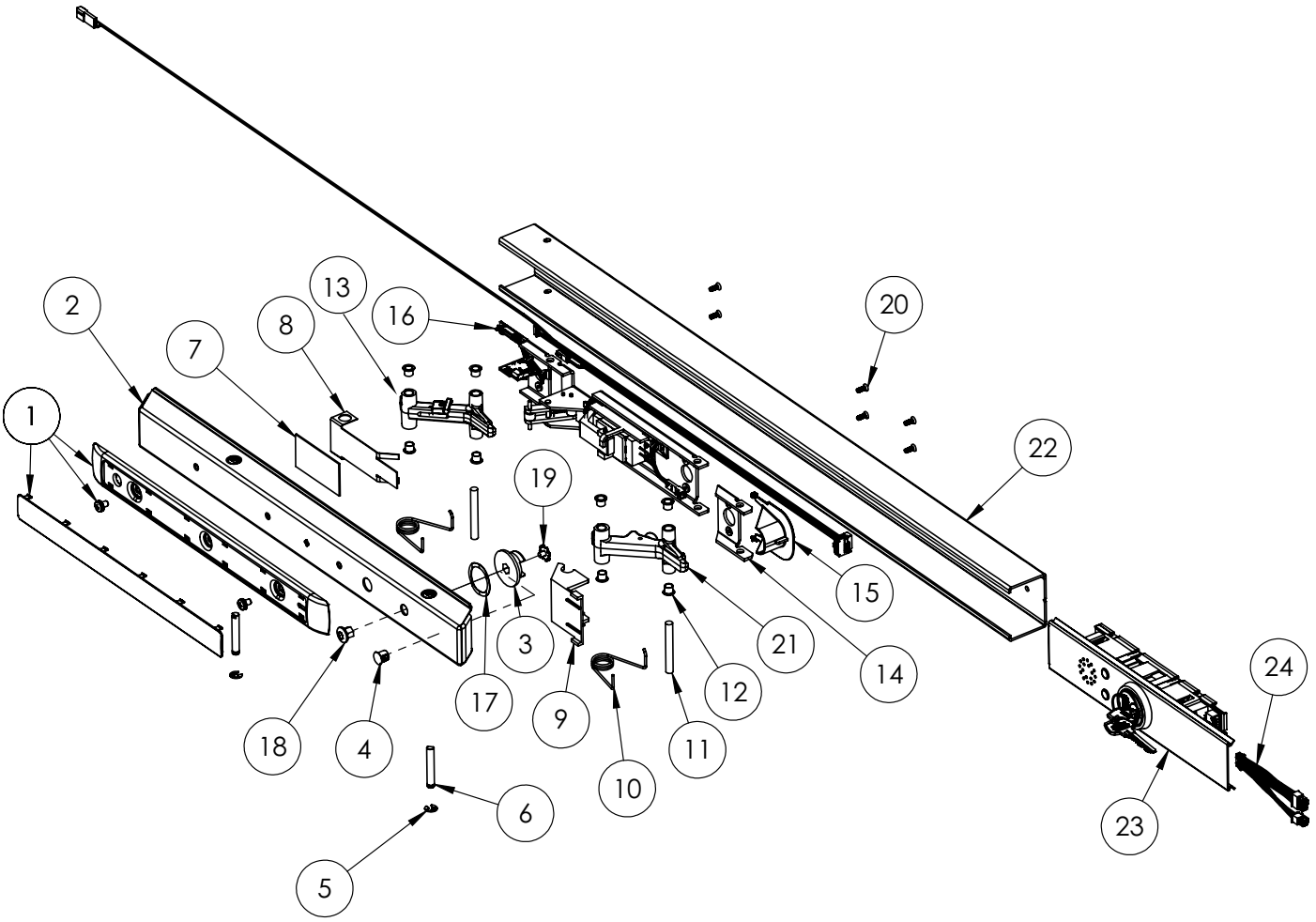
*Specify Finish
**Qty is 6 in Sizes F J G, 4 in Size E
1. Do not use on any 12- Rail Assembly

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-3780 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

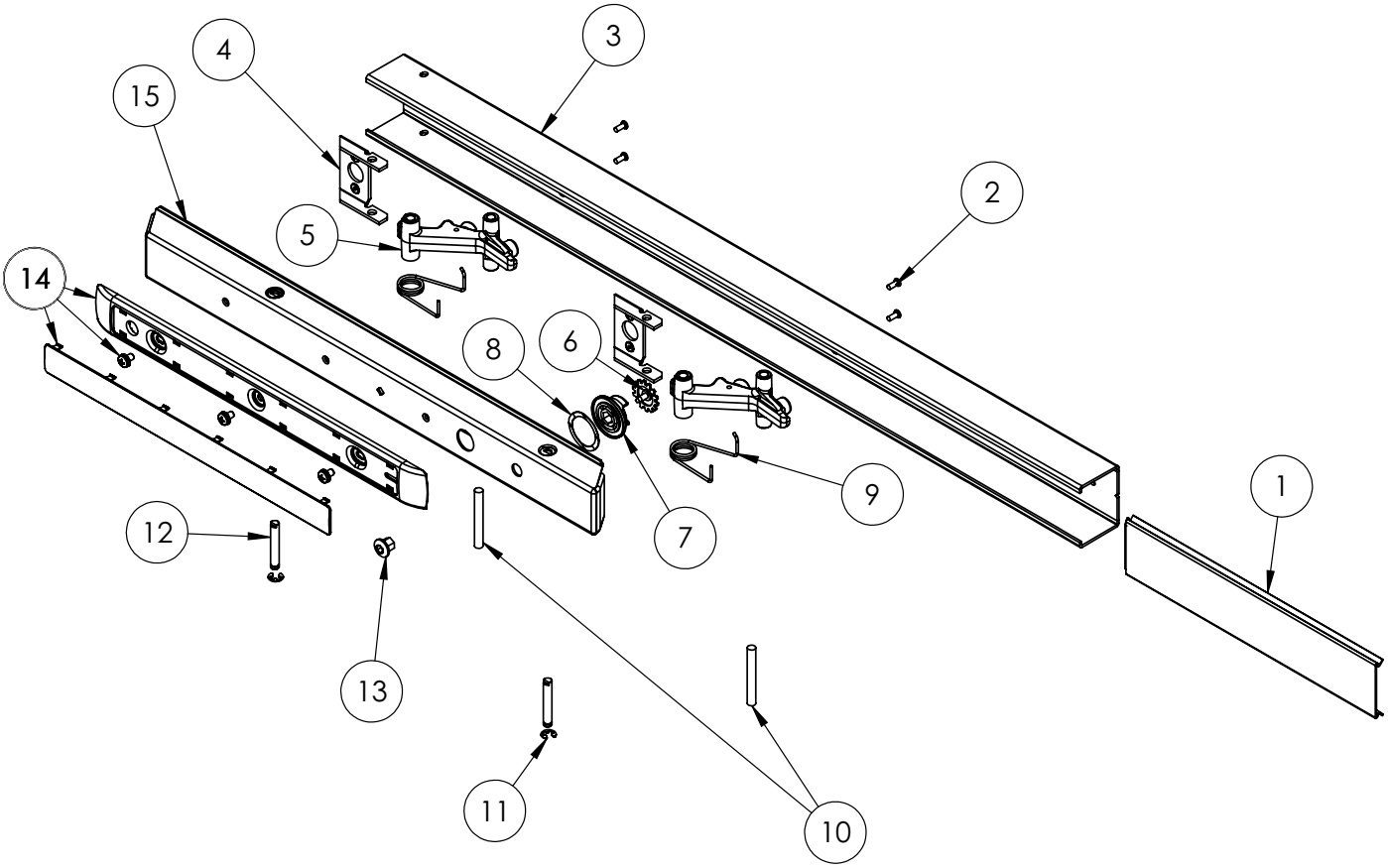
Assembly No.	Description	Option	Sellable
68-2694	Wide Stile E Rail Assembly*	Standard Rails	Yes
68-2695	Wide Stile F Rail Assembly*		Yes
68-2696	Wide Stile G Rail Assembly*		Yes
68-2697	Wide Stile J Rail Assembly*		Yes
68-2716	Narrow Stile E Rail Assembly*		Yes
68-2717	Narrow Stile F Rail Assembly*		Yes
68-2718	Narrow Stile G Rail Assembly*		Yes
68-2719	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		01-1236	#6-32x3/8 PH FL U'Cut	4	Yes
3		68-0950	Mounting Rail, E Wide*	1	Yes
		68-0952	Mounting Rail, F Wide*		Yes
		68-0948	Mounting Rail, J Wide*		Yes
		68-0949	Mounting Rail, G Wide*		Yes
		68-0958	Mounting Rail, E Narrow*		Yes
		68-0955	Mounting Rail, F Narrow*		Yes
		68-0956	Mounting Rail, J Narrow*		Yes
		68-0957	Mounting Rail, G Narrow*		Yes
4		68-0943	Bracket	2	Yes
5		68-3609	Connecting Arm Assembly	2	Yes
6		01-4466	Machine Screw SEMS[1]	1	Yes
7		68-0582	Lockdown Cam[1]	1	Yes
8		01-0610	Wave Spring Washer[1]	1	Yes
9		68-0236	Spring, Rail Arm	2	Yes
10		68-0945	Pivot Pin	2	Yes
11		01-0098	Retaining Ring	2	Yes
12		68-0229	Pivot Pin Push Rail*	2	Yes
13		68-0583	Lockdown Button[1]	1	Yes
14		809	Touch Pad Assembly	1	Yes
15		68-0615	Push Rail, E*	1	Yes
		68-0618	Push Rail, F*		Yes
		68-0616	Push Rail, J*		Yes
		68-0617	Push Rail, G*		Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Assembly 68-2695 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Assembly No.	Description	Option	Sellable
68-2698	Wide Stile E Rail Assembly*	16-	Yes
68-2699	Wide Stile F Rail Assembly*		Yes
68-2700	Wide Stile G Rail Assembly*		Yes
68-2701	Wide Stile J Rail Assembly*		Yes
68-2720	Narrow Stile E Rail Assembly*		Yes
68-2721	Narrow Stile F Rail Assembly*		Yes
68-2722	Narrow Stile G Rail Assembly*		Yes
68-2723	Narrow Stile J Rail Assembly*		Yes

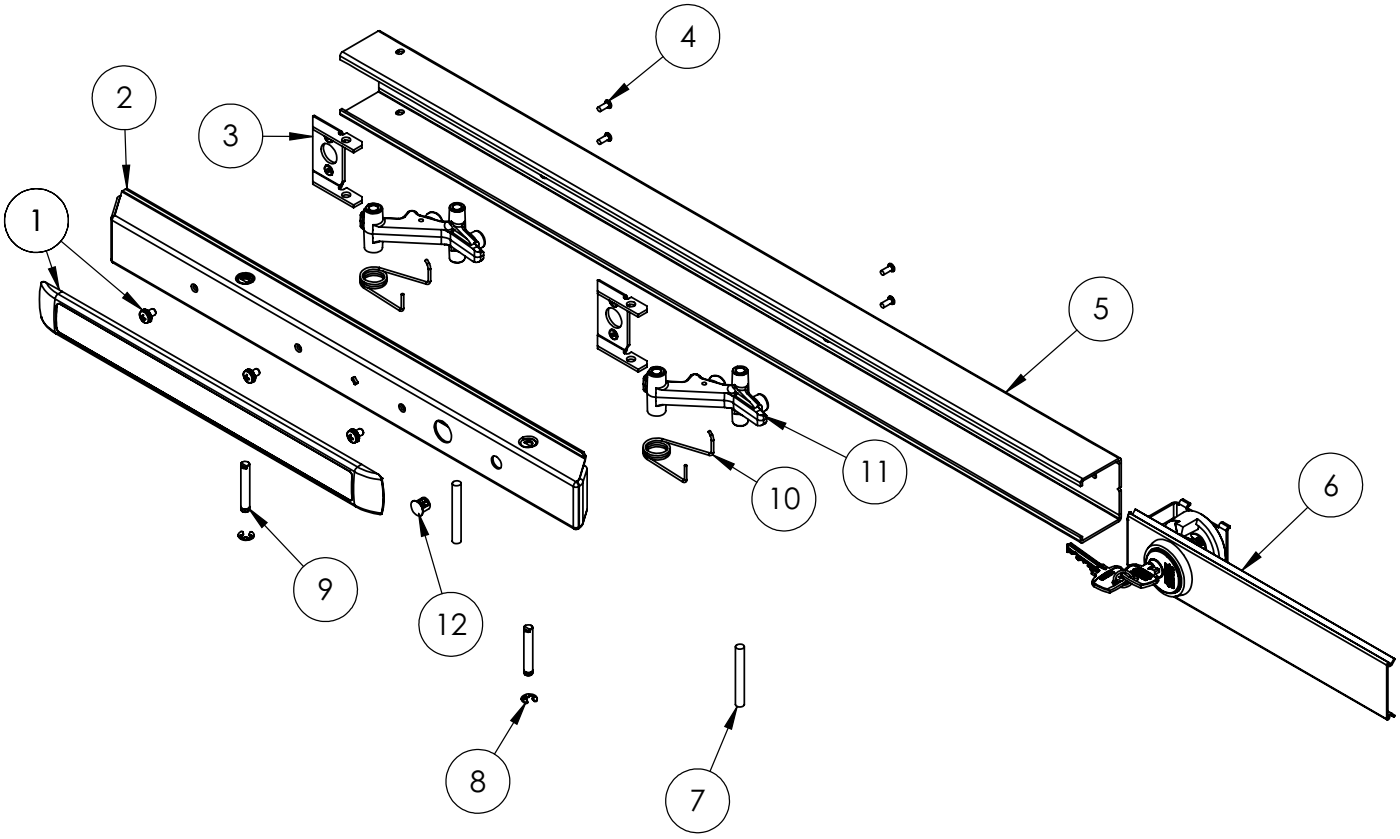
Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	809	Touch Pad Assembly	1	Yes
2		68-0615	Push Rail, E*	1	Yes
		68-0618	Push Rail, F*		Yes
		68-0616	Push Rail, J*		Yes
		68-0617	Push Rail, G*		Yes
3		68-0943	Bracket	2	Yes
4		01-1236	CR-FHMS 6-32X3/8"	4	Yes
5		68-0950	Mounting Rail, E Wide*	1	Yes
		68-0952	Mounting Rail, F Wide*		Yes
		68-0948	Mounting Rail, J Wide*		Yes
		68-0949	Mounting Rail, G Wide*		Yes
		68-0958	Mounting Rail, E Narrow*		Yes
		68-0955	Mounting Rail, F Narrow*		Yes
		68-0956	Mounting Rail, J Narrow*		Yes
		68-0957	Mounting Rail, G Narrow*		Yes
6		816-5	Insert Assembly, E Wide[1]*	1	Yes
		816-1	Insert Assembly, F Wide[1]*		Yes
		816-7	Insert Assembly, J Wide[1]*		Yes
		816-4	Insert Assembly, G Wide[1]*		Yes
		816-2	Insert Assembly, E/F Narrow[1]*		Yes
		816-6	Insert Assembly, J Narrow[1]*		Yes
		816-3	Insert Assembly, G Narrow[1]*		Yes
7		68-0945	Pivot Pin	2	Yes
8		01-0098	Retaining Ring	2	Yes
9		68-0229	Pivot Pin, Push Rail*	2	Yes
10		68-0236	Spring, Rail Arm	2	Yes
11		68-3609	Connecting Arm Assembly	2	Yes
12		01-4537	Standard Hole Plug	1	Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Assembly 68-2699 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

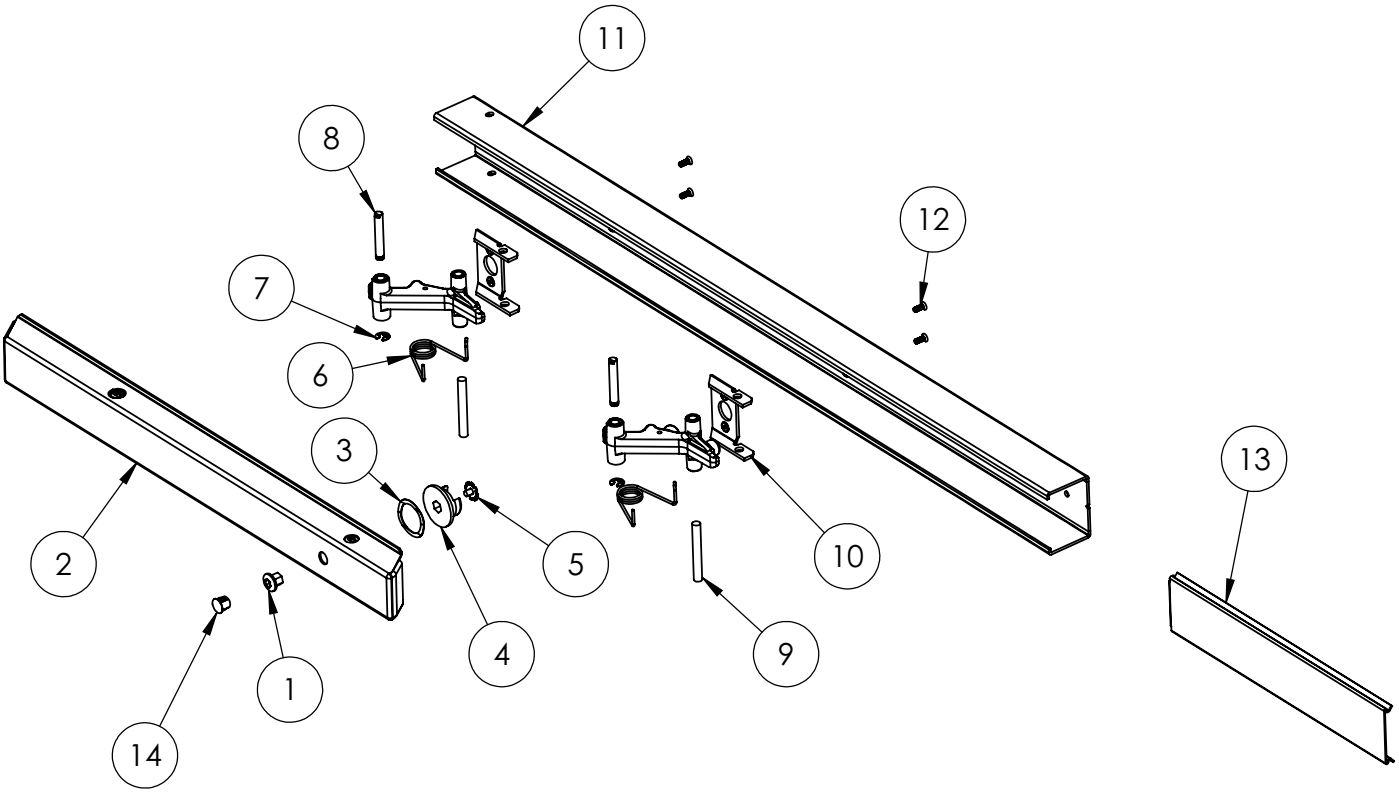
Assembly No.	Description	Option	Sellable
68-2918	E Wide Rail Assembly*	19-	Yes
68-2919	F Wide Rail Assembly*		Yes
68-2921	J Wide Rail Assembly*		Yes
68-2920	G Wide Rail Assembly*		Yes
68-2905	E Narrow Rail Assembly*		Yes
68-2906	F Narrow Rail Assembly*		Yes
68-2908	J Narrow Rail Assembly*		Yes
68-2907	G Narrow Rail Assembly*		Yes
68-2926	12- E Wide Rail Assembly*	12-19-	Yes
68-2927	12- F Wide Rail Assembly*		Yes
68-2929	12- J Wide Rail Assembly*		Yes
68-2928	12- G Wide Rail Assembly*		Yes
68-2913	12- E Narrow Rail Assembly*		Yes
68-2914	12- F Narrow Rail Assembly*		Yes
68-2916	12- J Narrow Rail Assembly*		Yes
68-2915	12- G Narrow Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	68-0583	Lockdown Button[1]	1	Yes
2		68-0736	Push Rail, E*	1	Yes
		68-0739	Push Rail, F*		Yes
		68-0737	Push Rail, J*		Yes
		68-0738	Push Rail, G*		Yes
3		01-0610	Wave Spring Washer[1]	1	Yes
4		68-0582	Lockdown Cam[1]	1	Yes
5		01-4466	SEMS Machine Screw[1]	1	Yes
6		68-0236	Spring, Rail Arm	2	Yes
7		01-0098	Retaining Ring	2	Yes
8		68-0229	Pivot Pin, Push Rail	2	Yes
9		68-0945	Pivot Pin, Mounting Rail	2	Yes
10		68-0943	Bracket	2	Yes
11		68-0950	Mounting Rail, E*	1	Yes
		68-0952	Mounting Rail, F*		Yes
		68-0949	Mounting Rail, J*		Yes
		68-0948	Mounting Rail, G*		Yes
12		01-1236	#6-32X3/8" Machine Screw[1]	4	Yes
13		68-0550	Mounting Rail Insert, E*	1	Yes
		68-0549	Mounting Rail Insert, F*		Yes
		68-0552	Mounting Rail Insert, J*		Yes
		68-0551	Mounting Rail Insert, G*		Yes
14		01-4537	Standard Hole Plug	1	Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Assembly 68-2919 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
AL-	68-4010	68-4011	68-4012	68-4025	68-4022	68-4023	68-4024	Yes
12-AL-	68-4018	68-4019	68-4020	68-4033	68-4030	68-4031	68-4032	Yes
19-AL-	68-4035	68-4036	68-4037	68-4050	68-4047	68-4048	68-4049	Yes
12-19-AL-	68-4043	68-4044	68-4045	68-4058	68-4055	68-4056	68-4057	Yes
53-AL-	68-4716	68-4717	68-4718	68-4723	68-4724	68-4725	68-4726	Yes
12-53-AL-	68-4720	68-4721	68-4722	68-4727	68-4728	68-4729	68-4730	Yes
19-53-AL-	68-4842	68-4843	68-4844	68-4849	68-4850	68-4851	68-4852	Yes
12-19-53-AL-	68-4846	68-4847	68-4848	68-4853	68-4854	68-4855	68-4856	Yes
53-55-AL-	68-4922	68-4923	68-4924	68-4929	68-4930	68-4931	68-4932	Yes
12-53-55-AL-	68-4926	68-4927	68-4928	68-4933	68-4934	68-4935	68-4936	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
TL-	68-5048	68-5049	68-5051	68-5050	68-5009	68-5010	68-5012	68-5011	Yes
16-TL-	68-5052	68-5053	68-5055	68-5054	68-5013	68-5014	68-5016	68-5015	Yes
12-TL-	68-5056	68-5057	68-5059	68-5058	68-5017	68-5018	68-5020	68-5019	Yes
TL- Inactive	68-5060	68-5061	68-5063	68-5062	N/A	N/A	N/A	N/A	Yes
TL- (8895 Only)	68-5164	68-5165	68-5167	68-5166	N/A	N/A	N/A	N/A	Yes
55-TL-(8895 Only)	68-5168	68-5169	68-5171	68-5170	N/A	N/A	N/A	N/A	Yes
55-56-TL-	68-5689	68-5173	68-5174	68-5172	68-5692	68-5176	68-5177	68-5175	Yes
16-55-56-TL-	68-5706	68-5707	68-5708	68-5709	68-5738	68-5739	68-5740	68-5741	Yes
55-56-HK-TL-	68-5722	68-5723	68-5724	68-5725	68-5754	68-5755	68-5756	68-5757	Yes
AL-TL-	N/A	68-5190	68-5191	68-5192	68-5199	68-5196	68-5197	68-5198	Yes
12-AL-TL-	N/A	68-5193	68-5194	68-5195	68-5203	68-5200	68-5201	68-5202	Yes
59-TL-	N/A	68-5178	68-5179	68-5180	N/A	68-5187	68-5188	68-5189	Yes
12-59-TL-	N/A	68-5181	68-5182	68-5183	N/A	68-5187	68-5188	68-5189	Yes
55-AL-TL-	N/A	68-5314	68-5315	68-5316	68-5323	68-5320	68-5321	68-5322	Yes
12-55-AL-TL-	N/A	68-5317	68-5318	68-5319	68-5327	68-5324	68-5325	68-5326	Yes
53-58-TL-	68-5252	68-5253	68-5254	68-5255	68-5264	68-5265	68-5266	68-5267	Yes
12-53-58-TL-	68-5260	68-5261	68-5262	68-5263	68-5272	68-5273	68-5274	68-5275	Yes
16-53-58-TL-	68-5256	68-5257	68-5258	68-5259	68-5268	68-5269	68-5270	68-5271	Yes
53-55-TL-	68-5228	68-5229	68-5230	68-5231	68-5240	68-5241	68-5242	68-5243	Yes
12-53-55-TL-	68-5236	68-5237	68-5238	68-5239	68-5248	68-5249	68-5250	68-5251	Yes
16-53-55-TL-	68-5232	68-5233	68-5234	68-5235	68-5244	68-5245	68-5246	68-5247	Yes
53-TL-	68-5204	68-5205	68-5206	68-5207	68-5216	68-5217	68-5218	68-5219	Yes
12-53-TL-	68-5208	68-5209	68-5210	68-5211	68-5220	68-5221	68-5222	68-5223	Yes
16-53-TL-	68-5212	68-5213	68-5214	68-5215	68-5224	68-5225	68-5226	68-5227	Yes
56-TL-	68-5691	68-5162	68-5163	68-5161	68-5688	68-5159	68-5160	68-5158	Yes
56-HK-TL-	68-5750	68-5751	68-5752	68-5753	68-5718	68-5719	68-5720	68-5721	Yes
16-56-TL-	68-5734	68-5735	68-5736	68-5737	68-5702	68-5703	68-5704	68-5705	Yes
57-TL-	N/A	68-5096	68-5098	68-5097	68-5102	68-5403	68-5105	68-5104	Yes
12-57-TL-	N/A	68-5099	68-5101	68-5100	68-5106	68-5107	68-5109	68-5108	Yes
55-57-TL-	N/A	68-5178	68-5179	68-5180	N/A	68-5181	68-5182	68-5186	Yes
12-55-57-TL-	N/A	68-5184	68-5185	68-5186	N/A	68-5187	68-5188	68-5189	Yes
55-58-TL-	68-5134	68-5135	68-5137	68-5136	68-514	68-5147	68-5149	68-5148	Yes
12-55-58-TL-	68-5142	68-5143	68-5145	68-5144	68-5154	68-5155	68-5157	68-5156	Yes
16-55-58-TL-	68-5138	68-5139	68-5141	68-5140	68-5150	68-5151	68-5153	68-5152	Yes
58-TL-	68-5110	68-5111	68-5113	68-5112	68-5122	68-5123	68-5125	68-5124	Yes
12-58-TL-	68-5118	68-5119	68-5121	68-5120	68-5130	68-5131	68-5133	68-5132	Yes
16-58-TL-	68-5114	68-5115	68-5117	68-5116	68-5126	68-5127	68-5129	68-5128	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	L	M	N	Sellable
LP	68-4242	68-4243	68-4244	Yes
12-LP	68-4250	68-4251	68-4252	Yes
16-LP	68-4246	68-4247	68-4248	Yes
58-LP	68-4340	68-4341	68-4342	Yes
12-58-LP	68-4344	68-4345	68-4346	Yes
19-58-LP	68-4348	68-4349	68-4350	Yes
12-19-58-LP	68-4352	68-4353	68-4354	Yes
56-TL-LP	68-5352	68-5353	68-5354	Yes
16-56-TL-LP	68-5796	68-5797	68-5798	Yes
56-HK-TL-LP	68-5808	68-5809	68-5810	Yes
55-56-TL-LP	68-5348	68-5349	68-5350	Yes
16-55-56-TL-LP	68-5799	68-5800	68-5801	Yes
55-56-HK-TL-LP	68-5811	68-5812	68-5813	Yes
58-TL-LP	68-5356	68-5357	68-5358	Yes
12-58-TL-LP	68-5360	68-5361	68-5362	Yes
55-58-TL-LP	68-5364	68-5365	68-5366	Yes
12-55-58-TL-LP	68-5368	68-5369	68-5370	Yes
19-LP	68-4292	68-4293	68-4294	Yes
12-19-LP	68-4300	68-4301	68-4302	Yes
16-19-LP	68-4296	68-4297	68-4298	Yes
55-LP	68-4305	68-4306	68-4307	Yes
12-55-LP	68-4309	68-4310	68-4311	Yes
19-55-LP	68-4313	68-4314	68-4315	Yes
12-19-55-LP	68-4317	68-4318	68-4319	Yes
55-56-LP	68-4322	68-4323	68-4324	Yes
19-55-56-LP	68-4326	68-4327	68-4328	Yes
16-55-56-LP	68-5769	68-5770	68-5771	Yes
16-19-55-56-LP	68-5775	68-5776	68-5777	Yes
55-56-HK-LP	68-5781	68-5782	68-5783	Yes
19-55-56-HK-LP	68-5787	68-5788	68-5789	Yes
56-LP	68-4331	68-4332	68-4333	Yes
19-56-LP	68-4335	68-4336	68-4337	Yes
16-56-LP	68-5766	68-5767	68-5768	Yes
16-19-56-LP	68-5772	68-5773	68-5774	Yes
56-HK-LP	68-5778	68-5779	68-5780	Yes
19-56-HK-LP	68-5784	68-5785	68-5786	Yes
55-58-LP	68-4357	68-4358	68-4359	Yes
12-55-58-LP	68-4361	68-4362	68-4363	Yes
19-55-58-LP	68-4365	68-4366	68-4367	Yes
12-19-55-58-LP	68-4369	68-4370	68-4371	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
PL-57- (LHRB)	68-6180	68-6181	68-6182	68-6183	68-6196	68-6197	68-6198	Yes
PL-57- (RHRB)	68-6184	68-6185	68-6186	68-6187	68-6200	68-6201	68-6202	Yes
12-PL-57- (LHRB)	68-6188	68-6189	68-6190	68-6191	68-6204	68-6205	68-6206	Yes
12-PL-57- (RHRB)	68-6192	68-6193	68-6194	68-6195	68-6208	68-6209	68-6210	Yes
PL-59- (LHRB)	68-6128	68-6129	68-6130	68-6131	68-6160	68-6161	68-6162	Yes
PL-59- (RHRB)	68-6132	68-6133	68-6134	68-6835	68-6164	68-6165	68-6166	Yes
12-PL-59- (LHRB)	68-6144	68-6145	68-6146	68-6147	68-6168	68-6169	68-6170	Yes
12-PL-59- (RHRB)	68-6148	68-6149	68-6150	68-6151	68-6172	68-6173	68-6174	Yes
PL-55-57- (LHRB)	68-6216	68-6217	68-6218	68-6219	68-6232	68-6233	68-6234	Yes
PL-55-57- (RHRB)	68-6220	68-6221	68-6222	68-6223	68-6836	68-6237	68-6238	Yes
12-PL-55-57- (LHRB)	68-6224	68-6225	68-6226	68-6227	68-6240	68-6241	68-6242	Yes
12-PL-55-57- (RHRB)	68-6228	68-6229	68-6230	68-6231	68-6244	68-6245	68-6246	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
12-53-	68-4595	68-4596	68-4596	68-4597	68-4607	68-4608	68-4609	68-4610	Yes
12-53-56-	68-5544	68-4687	68-4688	68-4689	68-5580	68-4690	68-4691	68-4692	Yes
12-55-	68-2797	68-2798	68-2800	67-2799	68-2809	68-2810	68-2812	68-2811	Yes
12-53-55-	68-4623	68-4624	68-4625	68-4626	68-4635	68-4636	68-4637	68-4638	Yes
12-57-	68-6177	68-2829	68-2826	68-2825	68-2835	68-2836	68-2838	68-2837	Yes
12-55-57-	68-6213	68-4942	68-4944	68-4943	68-4949	68-4950	68-4952	68-4951	Yes
12-58-	68-3044	68-3045	68-3047	68-3046	68-3056	68-3057	68-3059	68-3058	Yes
12-53-58-	68-4647	68-4648	68-4649	68-4650	68-4659	68-4660	68-4661	68-4662	Yes
12-19-53-	68-4735	68-4736	67-4737	68-4738	68-4747	68-4748	68-4749	68-4750	Yes
12-19-55-	68-2939	68-2940	68-2942	68-2941	68-2951	68-2952	68-2954	68-2953	Yes
12-19-57	68-6179	68-2973	68-2976	68-2975	68-2985	68-2986	68-2988	68-2987	Yes
12-19-58-	68-3094	68-3095	68-3097	68-3096	68-3106	68-3107	68-3109	68-3108	Yes
12-19-53-58-	68-4786	68-4787	68-4788	68-4789	68-4798	68-4799	68-4800	68-4801	Yes
12-19-59-	68-6112	68-3801	68-3802	68-3803	68-6114	68-3809	68-3810	68-3811	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
16-53-	68-4599	68-4600	68-4601	68-4602	68-4611	68-4612	68-4613	68-4614	Yes
16-55-	68-2793	68-2794	68-2796	68-2795	68-2805	68-2806	68-2808	68-2807	Yes
16-53-55-	68-4619	68-4620	68-4621	68-4622	68-4631	68-4632	68-4633	68-4634	Yes
16-56-	68-5562	68-5563	68-5564	68-5565	68-5618	68-5619	68-5620	68-5621	Yes
16-53-56-	68-5570	68-5571	68-5572	68-5773	68-5626	68-5627	68-5628	68-5629	Yes
16-53-55-56-	68-5574	68-5575	68-5576	68-5577	68-5630	68-5631	68-5632	68-5633	Yes
16-58-	68-3040	68-3041	68-3043	68-3042	68-3052	68-3053	68-3055	68-3054	Yes
16-53-58-	68-4643	68-4644	68-4645	68-4646	68-4655	68-4656	68-4657	68-4658	Yes
16-53-55-58-	68-4667	68-4668	68-4669	68-4670	68-4675	68-4676	68-4677	68-4678	Yes
16-19-53-	68-4739	68-4740	68-4741	68-4742	68-4751	68-4752	68-4753	68-4754	Yes
16-19-55-	68-2935	68-2936	68-2938	68-2937	68-2947	68-2948	68-2950	68-2949	Yes
16-19-56-	68-5650	68-5651	68-5652	68-5653	68-5634	68-5635	68-5636	68-5637	Yes
16-19-53-56-	68-5513	68-5535	68-5536	68-5537	68-5642	68-5643	68-5644	68-5645	Yes
16-19-53-55-56-	68-5531	68-5532	68-5533	68-5534	68-5646	68-5647	68-5648	68-5649	Yes
16-19-58-	68-3090	68-3091	68-3093	68-3092	68-3102	68-3103	68-3105	68-3104	Yes
16-19-53-58-	68-4782	68-4783	68-4784	68-4785	68-4794	68-4795	68-4796	68-4797	Yes

***For all associated parts in assemblies above, contact factory for availability**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
19-53-	68-4731	68-4732	68-4733	68-4734	68-4743	68-4744	68-4745	68-4746	Yes
19-55-	68-2931	68-2932	68-2934	68-2933	68-2943	68-2944	68-2946	68-2945	Yes
19-56-	68-5511	68-3225	68-3226	68-3224	68-5582	68-3230	68-3231	68-3229	Yes
19-57-	68-6178	68-2965	68-2968	68-2967	68-2977	68-2978	68-2980	68-2979	Yes
19-58-	68-3086	68-3087	68-3089	68-3088	68-3098	68-3099	68-3101	68-3100	Yes
19-59-	68-6111	68-3797	68-3798	68-3799	68-6113	68-3805	68-3806	68-3807	Yes
19-53-56-	68-5512	68-4826	68-4827	68-4828	68-5584	68-4829	68-4830	68-4831	Yes
19-53-55-56-	68-5527	68-4953	68-4954	68-4955	68-5585	68-4956	68-4957	68-4958	Yes
19-53-58-	68-4778	68-4779	68-4780	68-4781	68-4790	68-4791	68-4792	68-4793	Yes

***For all associated parts in assemblies above, contact factory for availability**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
53-	68-4591	68-4592	68-4593	68-4594	68-4603	68-4604	68-4605	68-4606	Yes
55-	68-2789	68-2790	68-2792	68-2791	68-2801	68-2802	68-2804	68-2803	Yes
53-55-	68-4615	68-4616	68-4617	68-4618	68-4627	68-4628	68-4629	68-4630	Yes
53-56-	68-5544	68-4687	68-4688	68-4689	68-5580	68-4690	68-4691	68-4692	Yes
53-55-56-	68-5545	68-4693	68-4694	68-4695	68-5581	68-4696	68-4697	68-4698	Yes
57-	68-6176	68-2815	68-2818	68-2817	68-2827	68-2828	68-2830	68-2829	Yes
55-57-	68-6212	68-4938	68-4940	68-4939	68-4945	68-4946	68-4948	68-4947	Yes
58-	68-3036	68-3037	68-3039	68-3038	68-3048	68-3049	68-3051	68-3050	Yes
53-58-	68-4639	68-4640	68-4641	68-4642	68-4651	68-4652	68-4653	68-4654	Yes
53-55-58-	68-4663	68-4664	68-4665	68-4666	68-4675	68-4676	68-4677	68-4678	Yes

- **For all associated parts in assemblies above, contact factory for availability**
- **Specify finish**

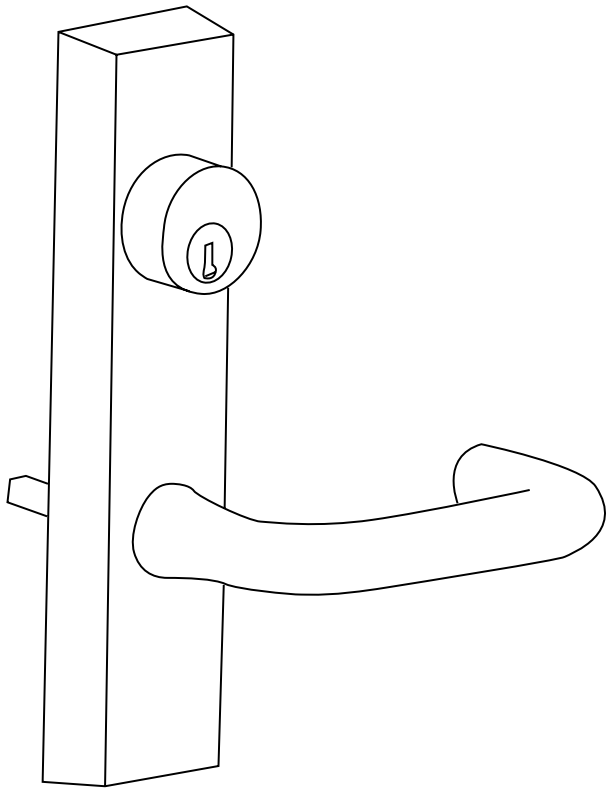
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Exit Devices				
	8300	AD8400 MD8400	8500	AD8600 MD8600 WD8600	SP8600[2] PP8600[2] PR8600[2]
04	704	—	704	—	—
	744[1]	—	744[1]	—	—
06	—	706-4	—	706-4	706-6
	—	746-4[1]	—	746-4[1]	746-6[1]
10	710	710-4	710	710-4	710-6
	740[1]	740-4[1]	740[1]	740-4[1]	740-6[1]
13	713	713-4	713-8	713-4	713-6
	743[1]	743-4[1]	743-8[1]	743-4[1]	743-6[1]
15	715	715-4	715-8	715-4	715-6
16	—	—	—	—	—
73	—	773-4	773-8	773-4	773-6
74	—	774-4	774-8	774-4	774-6
75	775	—	—	—	—
76	776	—	—	—	—
77	—	—	—	—	—
78	—	—	—	—	—

1. 740, 743, 744 & 746 are freewheeling levers
2. Designates discontinued products



A8231 12/17

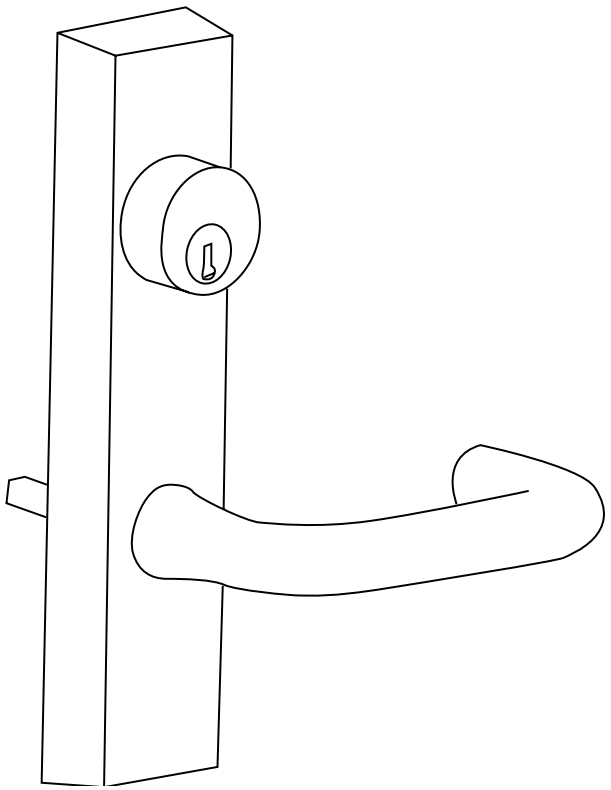
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Exit Devices						
	LS8600 LP8600 LR8600	**8700 FM8700 HC48700 HC8700**	**NB8700**	**SP8700[2] PP8700[2] PR8700[2]**	**8800**	**8888 HC8800**	**8900**
04	—	—	—	—	704	704	704
	—	—	—	—	744[1]	744[1]	744[1]
06	706-6	706	706-8	706-8	706-8	706-8	—
	746-6[1]	746[1]	746-8	746-8[1]	746-8[1]	746-8[1]	—
10	710-6	710	710	710	710	710	710
	740-6[1]	740[1]	740	740[1]	740[1]	740[1]	740[1]
13	713-6	713	—	713-8	713-8	713-8	713
	743-6[1]	743[1]	743-8[1]	743-8[1]	743-8[1]	743-8[1]	743[1]
15	715-6	715	715-8	715-8	715-8	715-8	715
16	—	—	—	—	716	—	716
73	773-6	773	773-8	773-8	—	—	—
74	774-6	774	774-8	774-8	—	—	—
75	—	—	—	—	775-8	775-8	775
76	—	—	—	—	776-8	776-8	776
77	—	—	—	—	777-8	777-8	777
78	—	—	—	—	778-8	778-8	778

1. 740, 743, 744 & 746 are freewheeling levers
2. Designates discontinued products



A8231 12/17

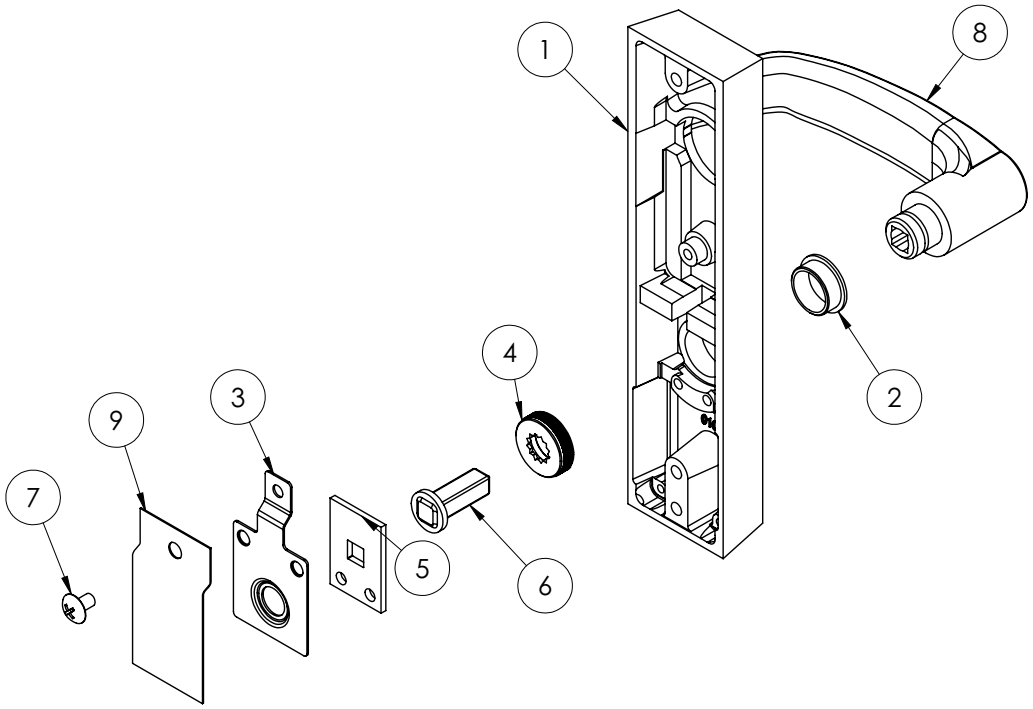
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0427	ET Case (704)	1	No
	97-0429	ET Case (710)	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	97-0522	Hub Plate (704/710)	1	Yes
6	97-0573	Spindle (704/710)	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	—	Lever Handle[1,2]	1	Yes
9	A6407	Information Tag	1	No
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

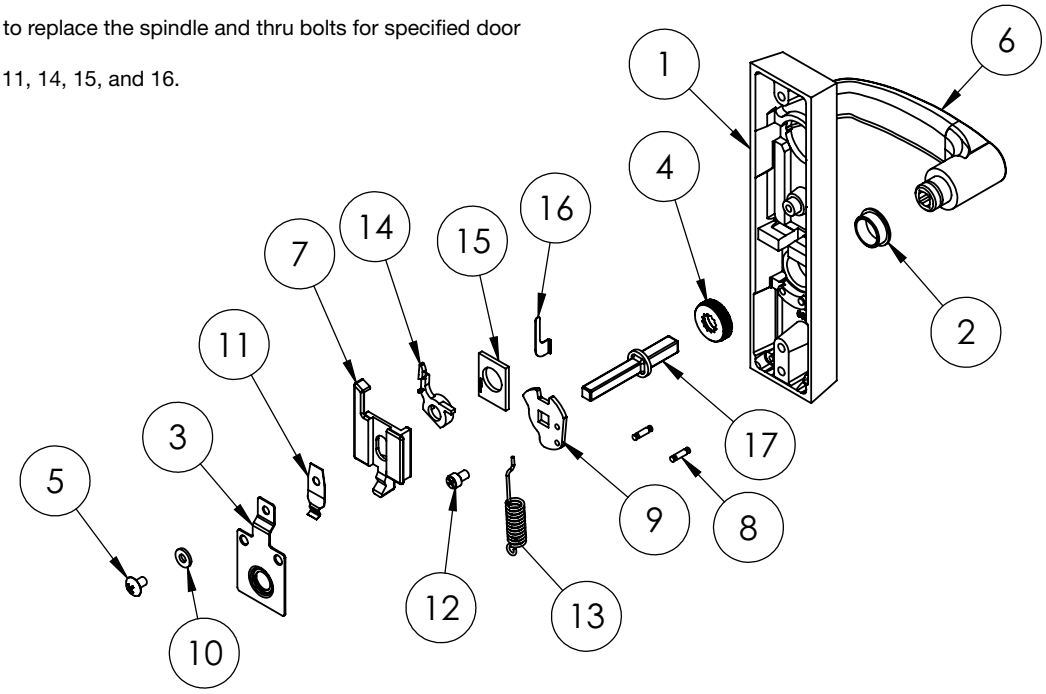
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
Not Shown	—	Cylinder Assembly[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
7	97-0355	Locking Slide (706) (607-2)	1	Yes
	97-0356	Locking Slide (713) (607-1)	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0528	Hub Plate (Std)	1	Yes
10	97-0557	Fusible Link	1	Yes
11	97-0571	Locking Slide Spring	1	Yes
12	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
13	97-0425	Hub Spring (Std)	1	Yes
14	97-0558	Slide Support	1	No
15	97-0563	Spring Support	1	No
16	97-0564	Return Spring	1	No
17	97-0549	Spindle (1 3/4" Door) (730-1)	1	Yes
	97-0550	Spindle (2" Door) (730-2)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-3)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 5, 7, 10, 11, 14, 15, and 16.



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

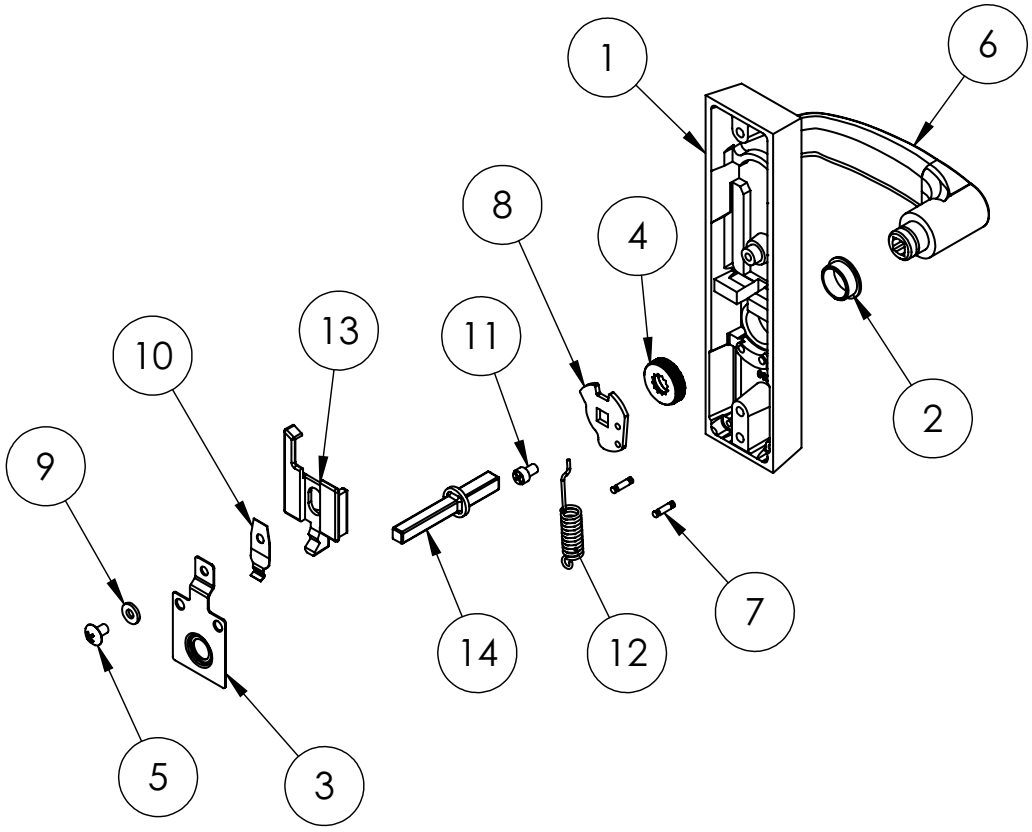
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	730-1	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-2	Spindle Retrofit Kit (2" Door)	1	Yes
	730-3	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

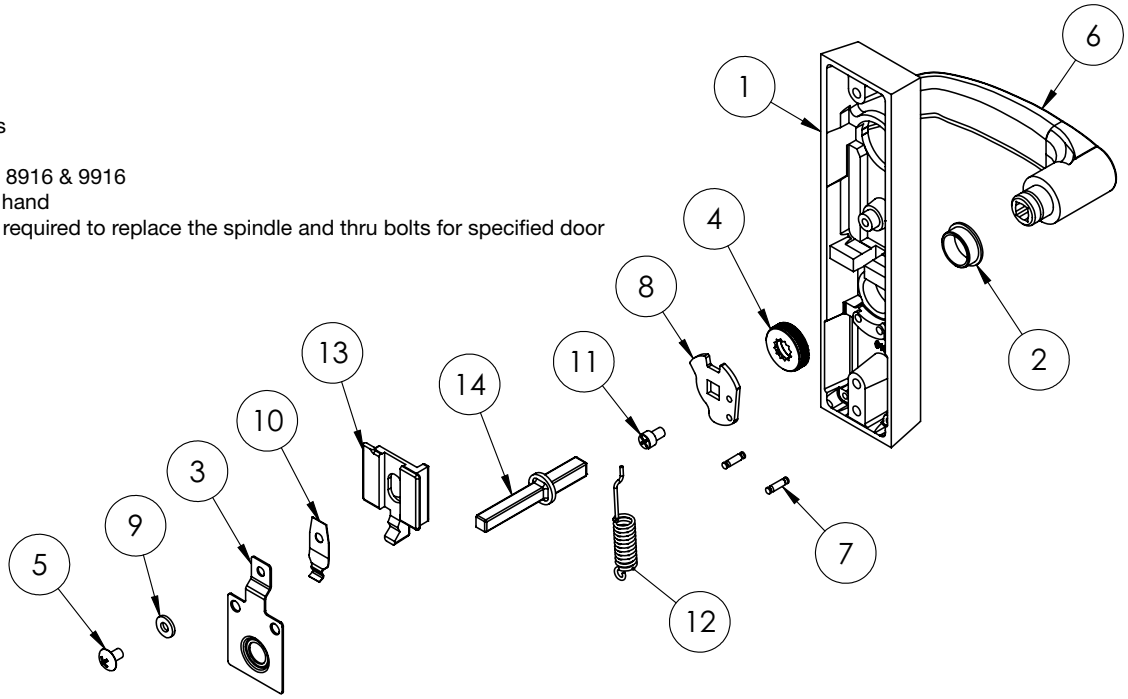
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0427	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
7	01-4507	1/8" X 1/2' Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
Not Shown	—	Cylinder[1,2,2a]	1	Yes
	97-0350	Cylinder Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	13-0086	Backplate (8816 Only)	1	Yes
	13-0074	Connecting Screw (8816 Only)	2	Yes
	13-0075	Connecting Screw (8816 Only) (2 1/2" Door And Over)	2	Yes
	13 97-0439	Locking Slide (716)	1	Yes
14	97-0549	Spindle (1 3/4" Door) (730-1)	1	Yes
	97-0550	Spindle (2" Door) (730-2)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-3)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	1	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	1	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	1	Yes

1. Specify finish
2. Specify cylinder size
2a. By keying Requirements
2b. #34 Cylinder for 8816
#46 Mortise cylinder for 8916 & 9916
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

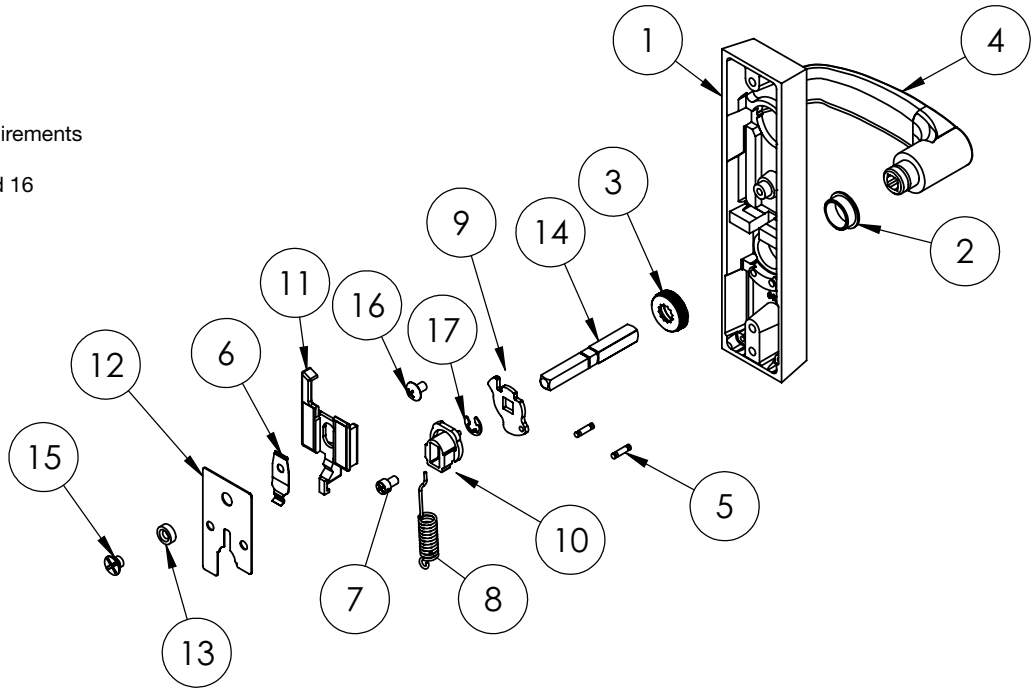
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0347	Locking Slide Spring	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	97-0571	Locking Slide Spring		Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0478	Lower Hub Plate	1	Yes
10	97-0479	Spindle Lock	1	Yes
11	97-0475	Locking Slide (743)	1	Yes
12	97-0581	Retaining Plate	1	Yes
13	97-0582	Spacer	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	01-1479	Cr-Fhms #10-32 X 1/2"	1	Yes
16	01-1183	Ct-Thms #10-32 X 5/16"	1	Yes
17	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 6, 11, and 16



A8231 12/17

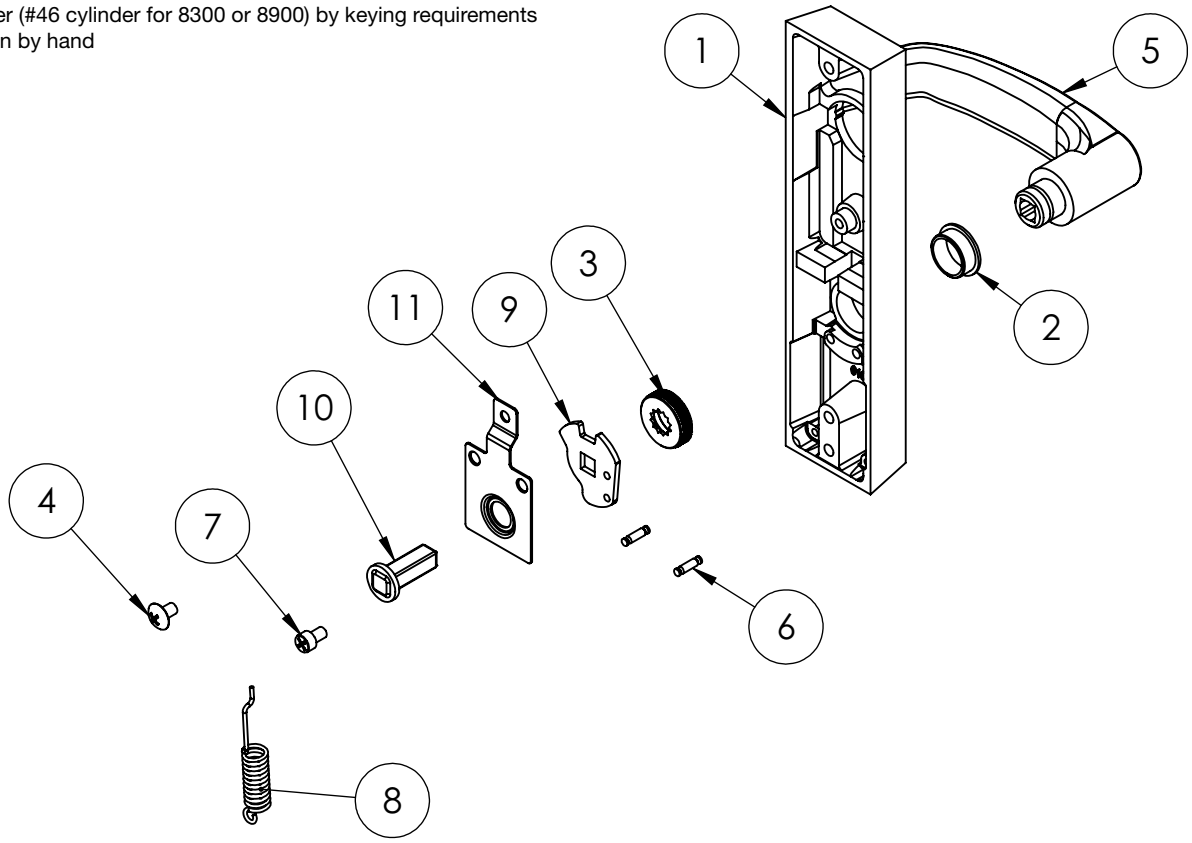
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case (740)	1	No
	97-0427	ET Case (744)	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
5	—	Lever Handle[1,2]	1	Yes
6	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0528	Hub Plate	1	Yes
10	97-0573	Spindle	1	Yes
11	68-1393	Retaining Plate	1	Yes
Not Shown	—	Rim Cylinder (744 Only)[1,2]	1	Yes
	13-0086	Backplate (744 Only)	1	Yes
	13-0074	Connecting Screw (744 Only)	2	Yes
	13-0075	Connecting Screw (744 Only) (2 1/2" Door And Over)	2	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #34 cylinder (#46 cylinder for 8300 or 8900) by keying requirements
3. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

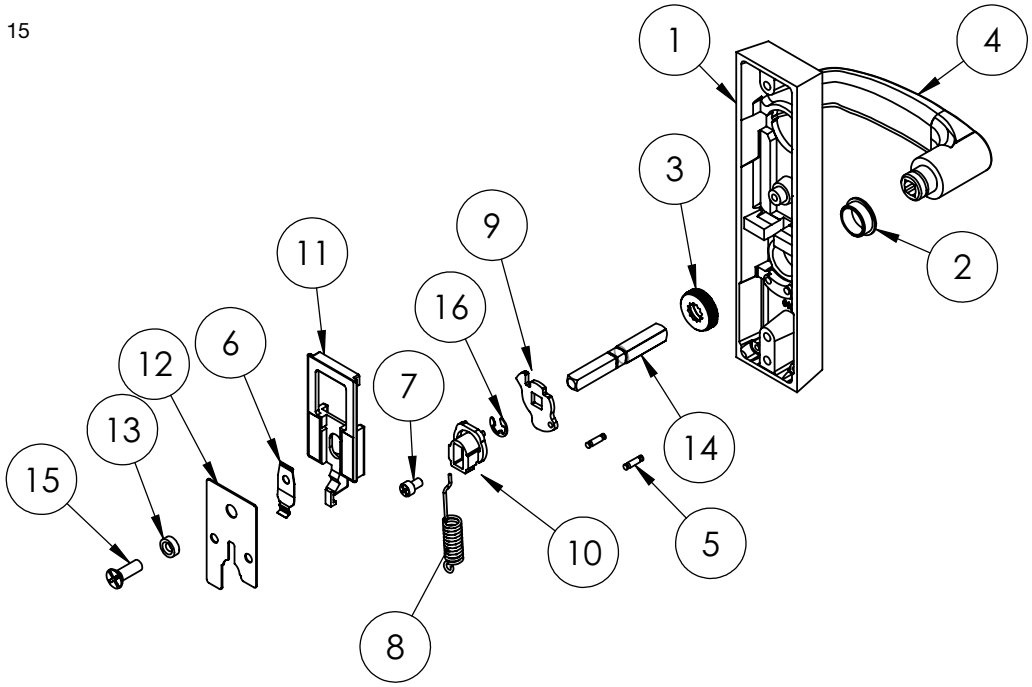
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	97-0347	Locking Slide Spring	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	97-0571	Locking Slide Spring W/ Bl Dyk	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0478	Lower Hub Plate	1	Yes
10	97-0479	Spindle Lock	1	Yes
11	97-0476	Locking Slide (746 Function)	1	Yes
12	97-0581	Retaining Plate	1	Yes
13	97-0582	Spacer	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
16	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 6, 11, and 15



A8231 12/17

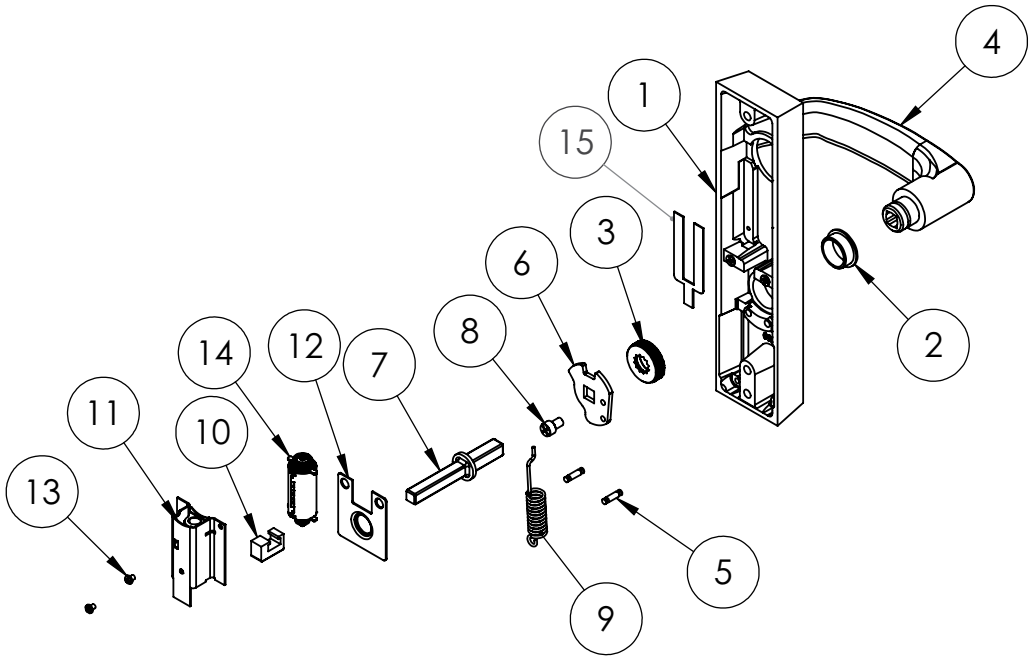
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0528	Hub Plate	1	Yes
7	97-0549	Spindle (1 3/4" Door)	1	
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	
8	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0329	Locking Tail	1	Yes
11	97-3932	Solenoid Cover Assembly (Fail Secure)	1	Yes
12	68-1402	Retainer Plate, Electrical Function	1	Yes
13	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
14	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
15	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	

1. Specify finish
2. Specify lever design by hand



A8231 12/17

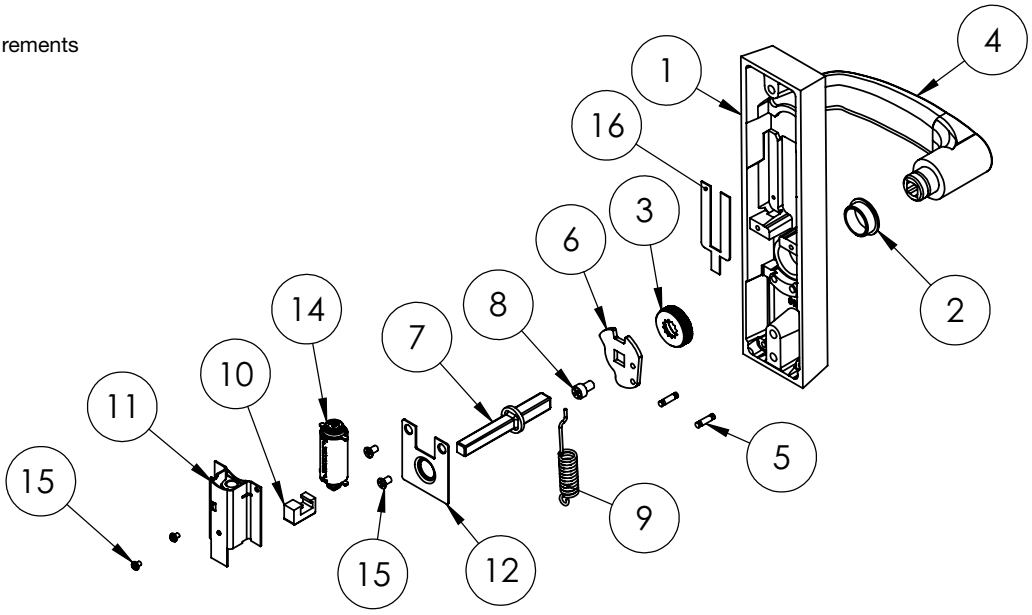
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	97-0528	Hub Plate	1	Yes
7	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	—	Cylinder[1,3]	1	Yes
	13-0086	Backplate	1	Yes
	13-0074	Connecting Screw	2	Yes
	13-0075	Connecting Screw (2 1/2" Door And Over)	2	Yes
8	01-1182	CR-CHMS #10-32 X .297	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0329	Locking Tail	1	Yes
11	97-3932	Solenoid Cover	1	Yes
12	68-1402	Retainer Plate, Electrical Function	1	Yes
13	01-1154	#6-32 X 1/4" PH Flat Undercut Ms	2	Yes
14	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
15	01-4560	#3-48 X 1/8" Pan CR-Ohms	2	Yes
16	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand
3. Specify #46 cylinder by keying requirements



A8231 12/17

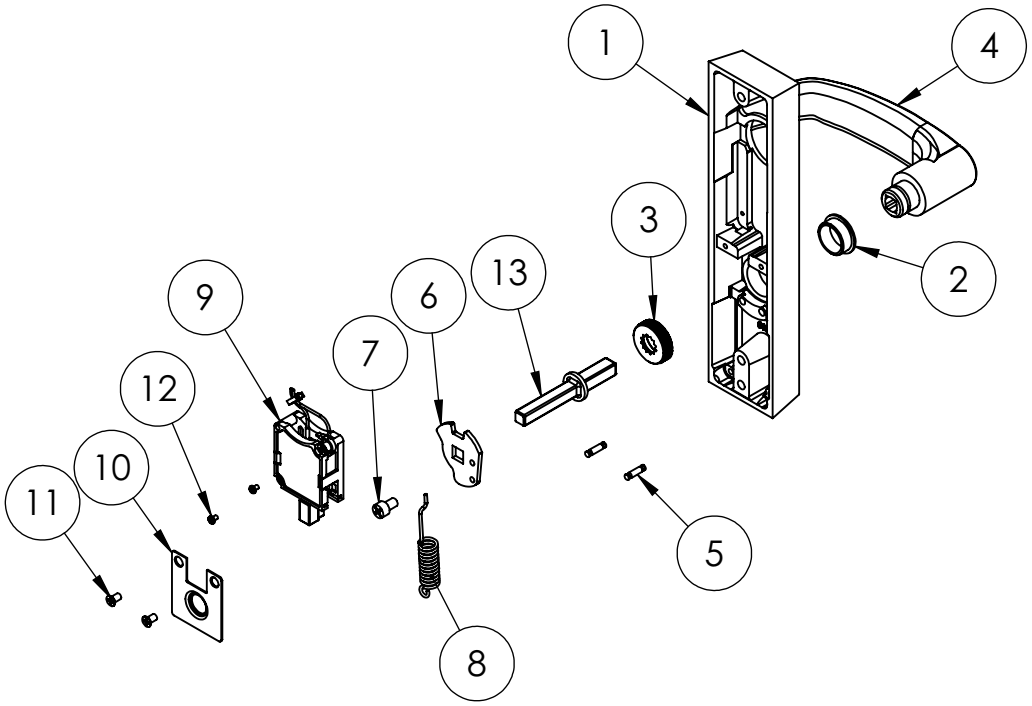
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	Electric ET Case W/ Cylinder Prep	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
Not Shown	—	Cylinder[1,2]	1	Yes
6	97-0528	Hub Plate (Std)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #46 cylinder by keying requirements
3. Specify lever design by hand



A8231 12/17

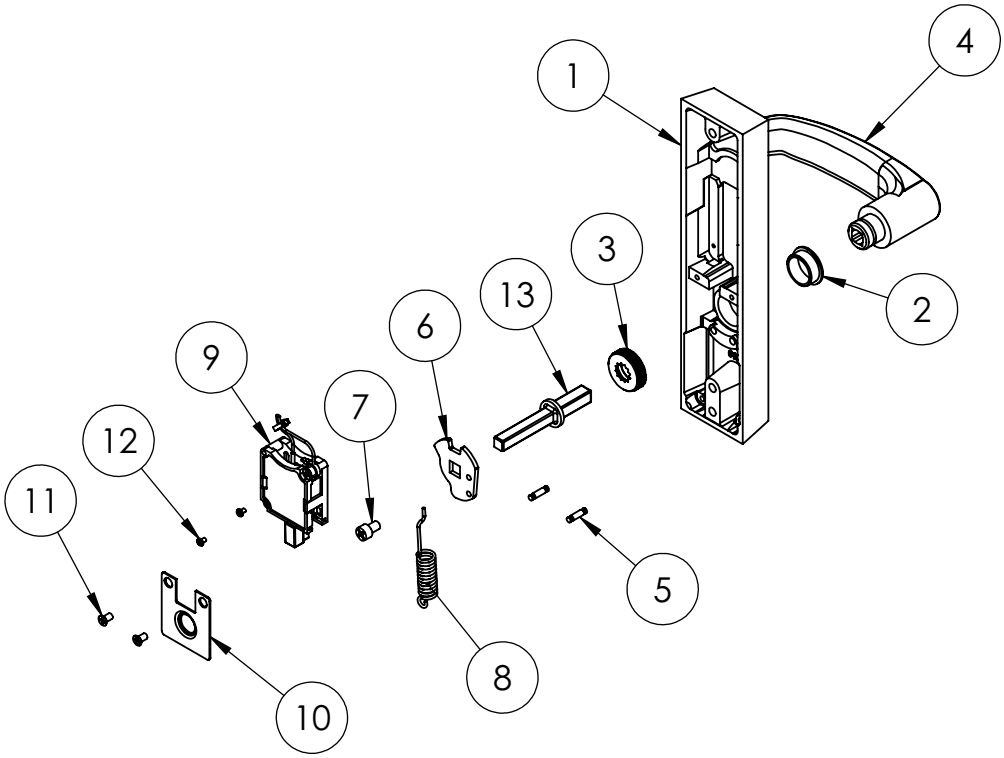
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	Electric ET Case W/O Cylinder Prep[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0528	Hub Plate (Std)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

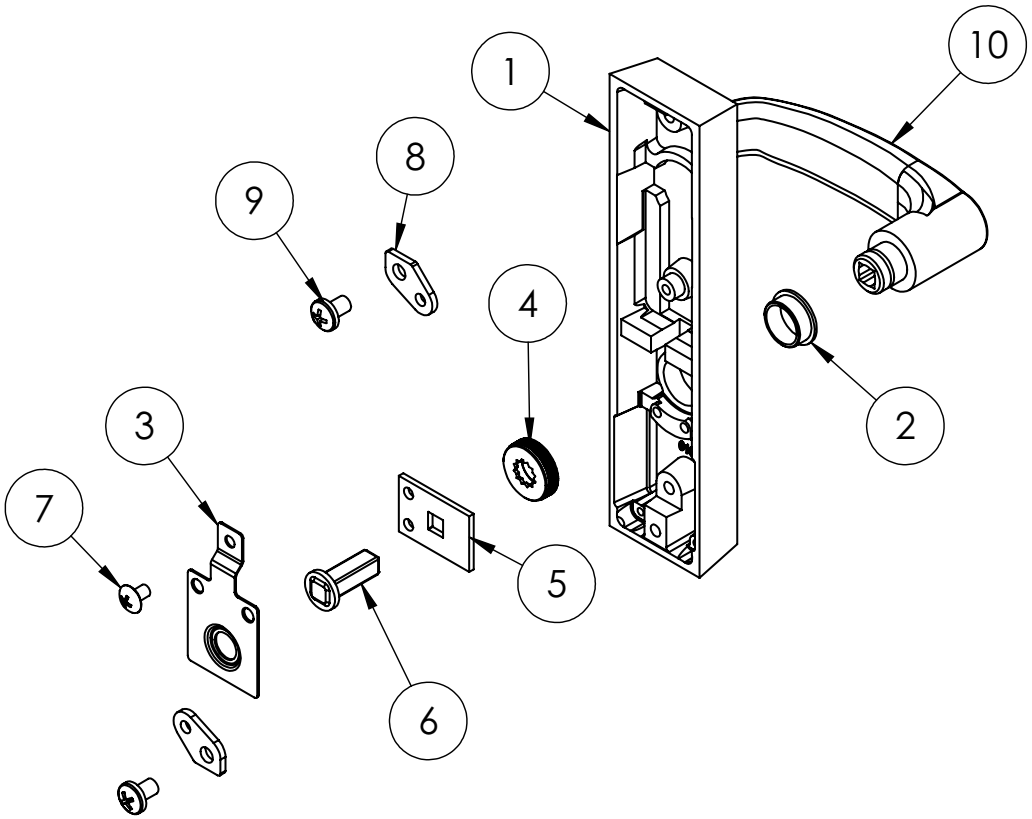
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	97-0522	Hub Plate (704/710)	1	Yes
6	97-0573	Spindle (704/710)	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	68-0853	Bracket	2	Yes
9	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
10	—	Lever Handle[1,2]	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 3 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

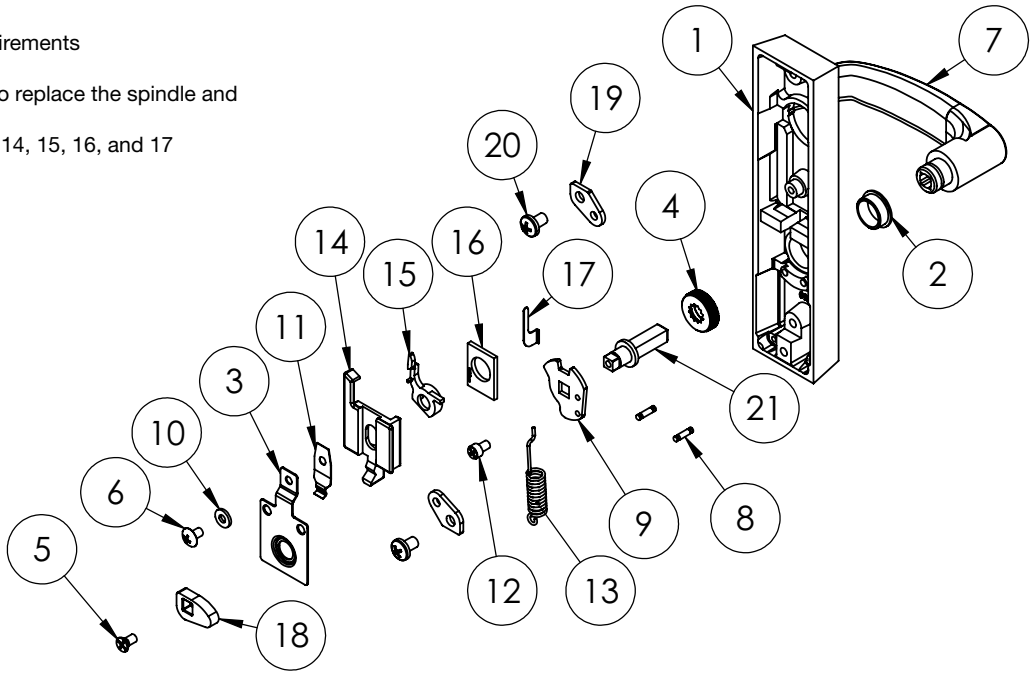
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1027	Ph Fl U'cut Ms #10-24 X 3/8"	1	Yes
6	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
7	—	Lever Handle[1,3]	1	Yes
Not Shown	—	Cylinder Assembly[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0528	Hub Plate (Std)	1	Yes
10	97-0557	Fusible Link	1	Yes
11	97-0571	Locking Slide Spring	1	Yes
12	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
13	97-0425	Hub Spring (Std)	1	Yes
14	97-0355	Locking Slide (706)	1	Yes
	97-0356	Locking Slide (713)	1	Yes
15	97-0558	Slide Support	1	No
16	97-0563	Spring Support	1	No
17	97-0564	Return Spring	1	No
18	68-0852	Cam 700-4	1	Yes
19	68-0853	Bracket	2	Yes
20	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
21	97-0549	Spindle (1 3/4" Door) (730-4)	1	Yes
	97-0550	Spindle (2" Door) (730-5)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-6)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 6, 10, 11, 14, 15, 16, and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

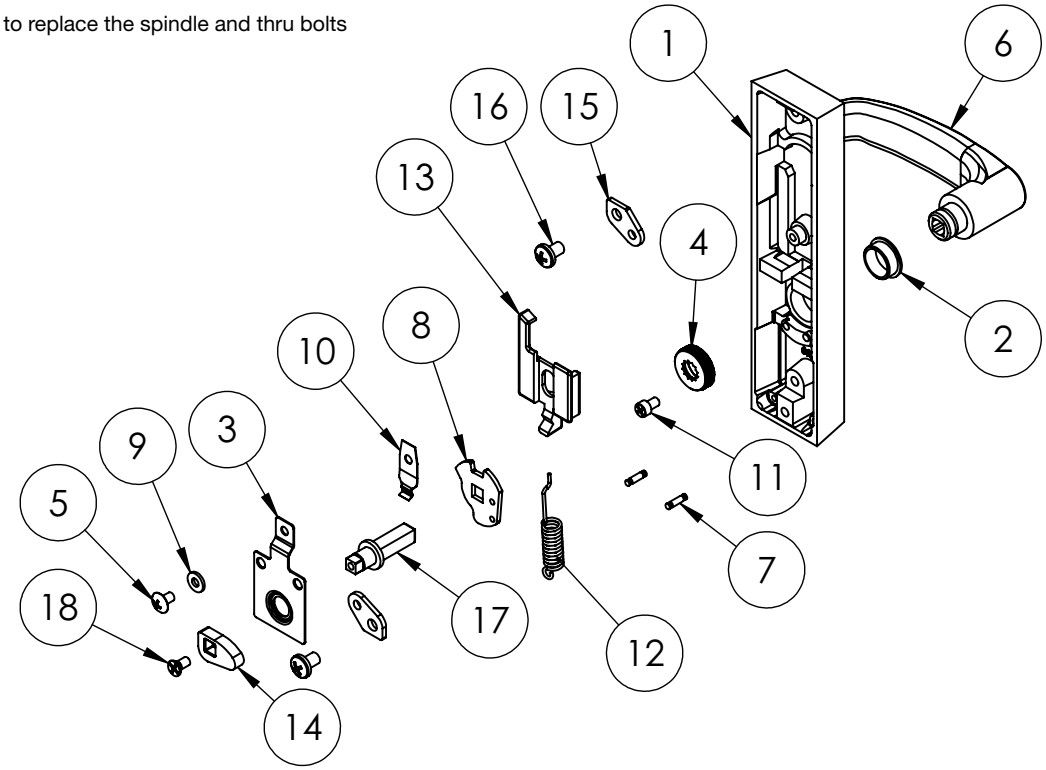
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	68-0852	Cam 700-4	1	Yes
15	68-0853	Bracket	2	Yes
16	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
17	730-4	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-5	Spindle Retrofit Kit (2" Door)	1	Yes
	730-6	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
18	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-30 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

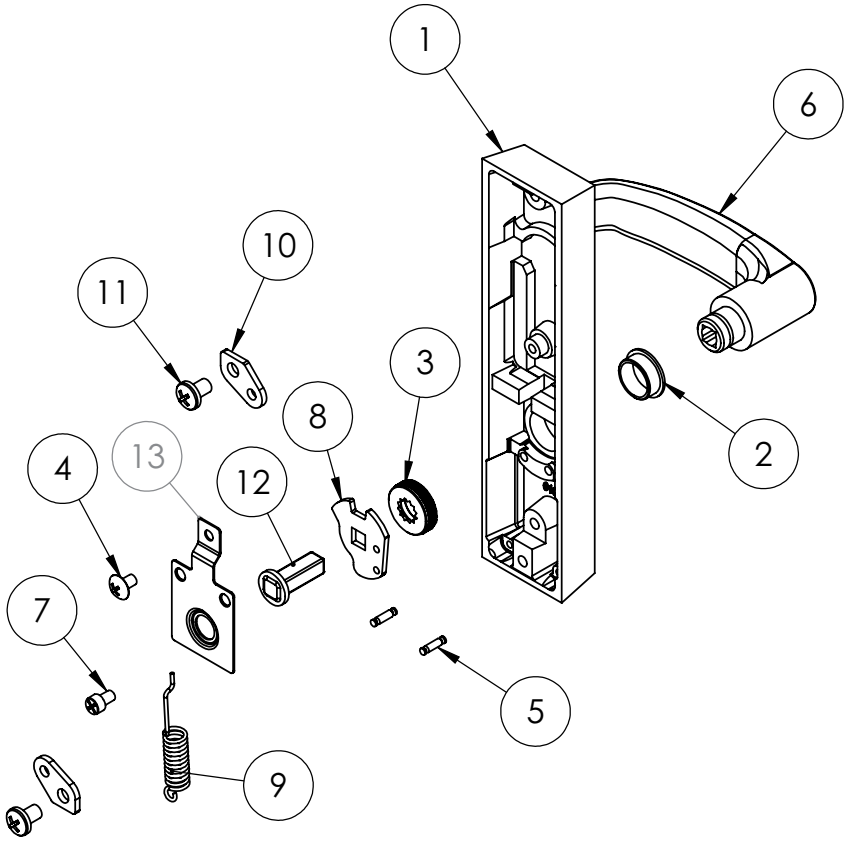
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,2]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0528	Hub Plate	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	68-0853	Bracket	2	Yes
11	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
12	97-0573	Spindle	1	Yes
13	68-1393	Retaining Plate	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

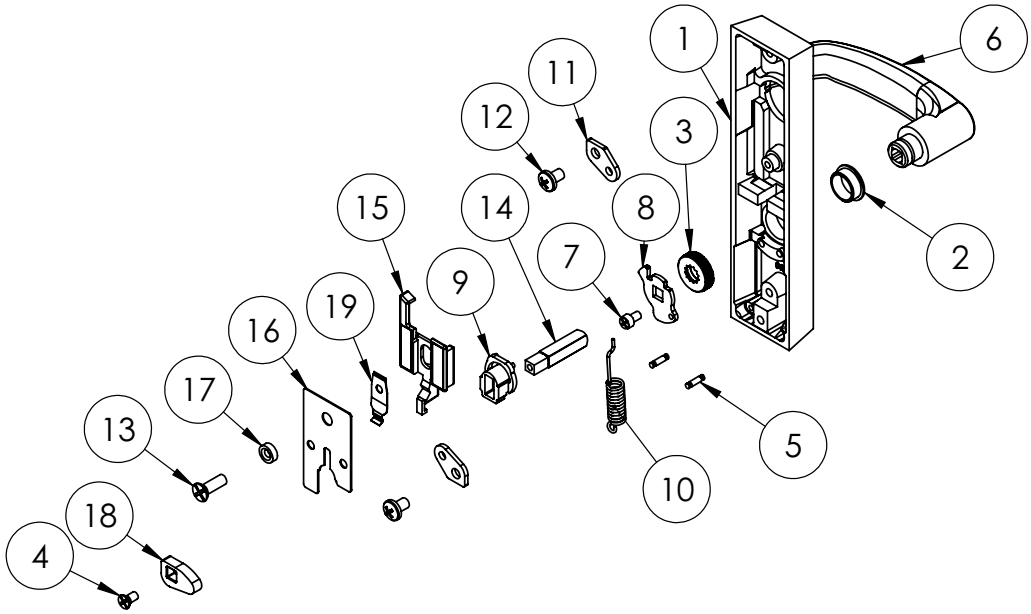
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,3]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
9	97-0479	Spindle Lock	1	Yes
10	97-0425	Hub Spring (Std)	1	Yes
11	68-0853	Bracket	2	Yes
12	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	2	Yes
13	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
14	97-3098	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3099	Spindle Assembly (2" Door)	1	Yes
	97-3100	Spindle Assembly (2 1/4" Door)	1	Yes
15	97-0475	Locking Slide (743)	1	Yes
16	97-0581	Retaining Plate	1	Yes
17	97-0582	Spacer	1	Yes
18	68-0852	Cam 700-4	1	Yes
19	97-0347	Locking Slide Spring	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 13, 15, 17 and 19



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

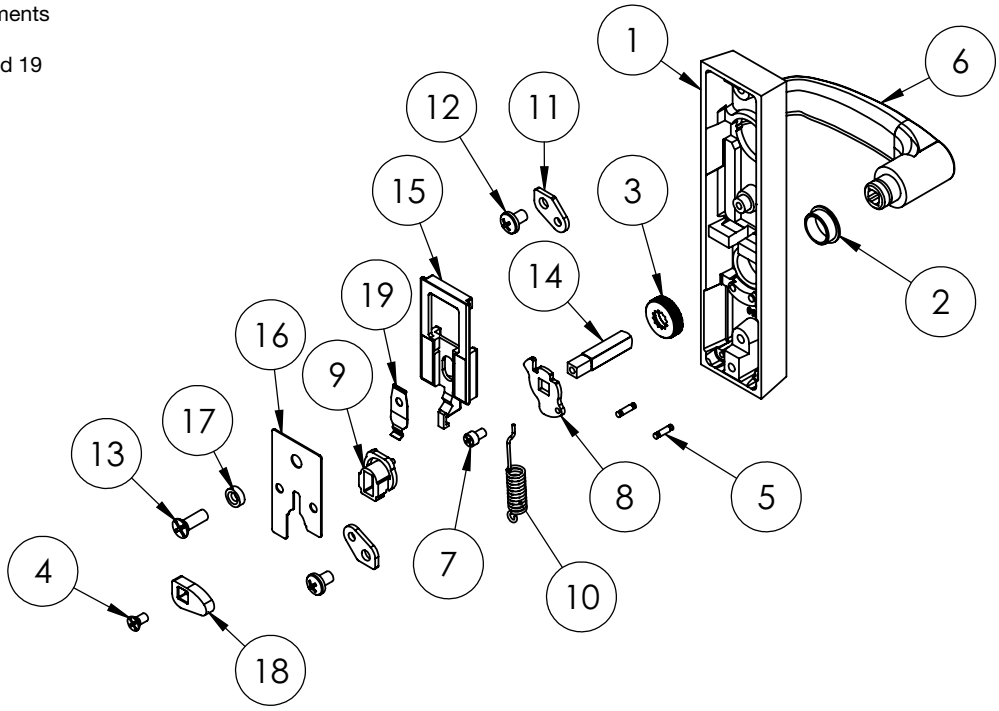
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap	1	Yes
4	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,3]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
9	97-0479	Spindle Lock	1	Yes
10	97-0425	Hub Spring (Std)	1	Yes
11	68-0853	Bracket	2	Yes
12	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	2	Yes
13	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	97-0476	Locking Slide (746)	1	Yes
16	97-0581	Retaining Plate	1	Yes
17	97-0582	Spacer	1	Yes
18	68-0852	Cam 700-4	1	Yes
19	97-0347	Locking Slide Spring	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 13, 15, 17 and 19



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

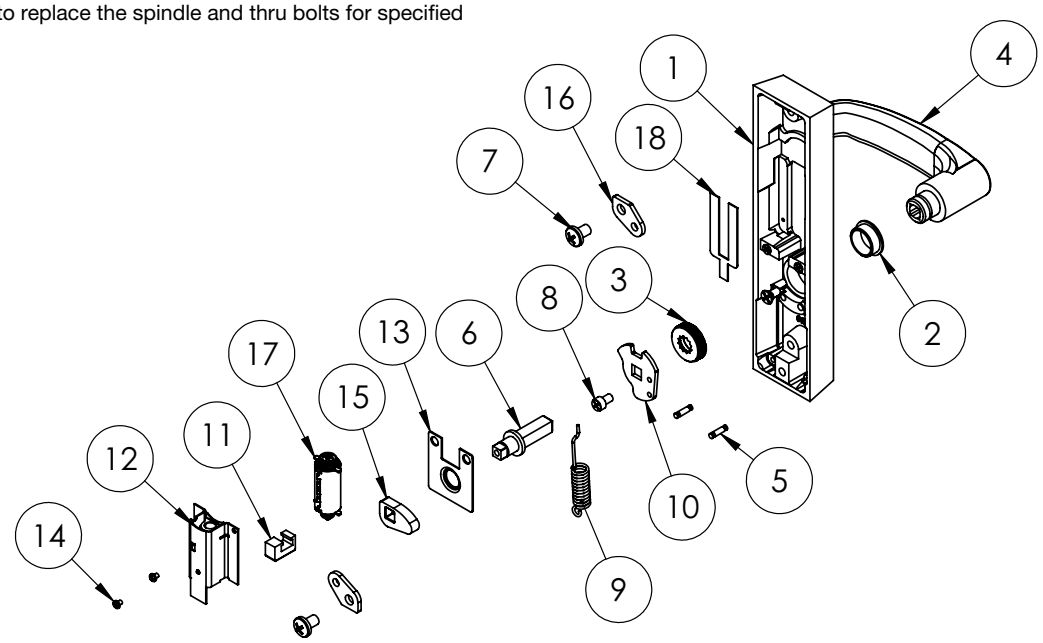
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0437	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	730-4	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-5	Spindle Retrofit Kit (2" Door)	1	Yes
	730-6	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
7	01-1478	Cr Pan Hd Mach Screw #1/4 X 3/8"	2	Yes
8	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0528	Hub Plate	1	Yes
11	97-0329	Locking Tail	1	Yes
12	97-3932	Solenoid Cover Assembly (Fail Secure)	1	Yes
13	68-1402	Retainer Plate, Electrical Function	1	Yes
14	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
15	68-0852	Cam 700-4	1	Yes
16	68-0853	Bracket	2	Yes
17	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
18	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

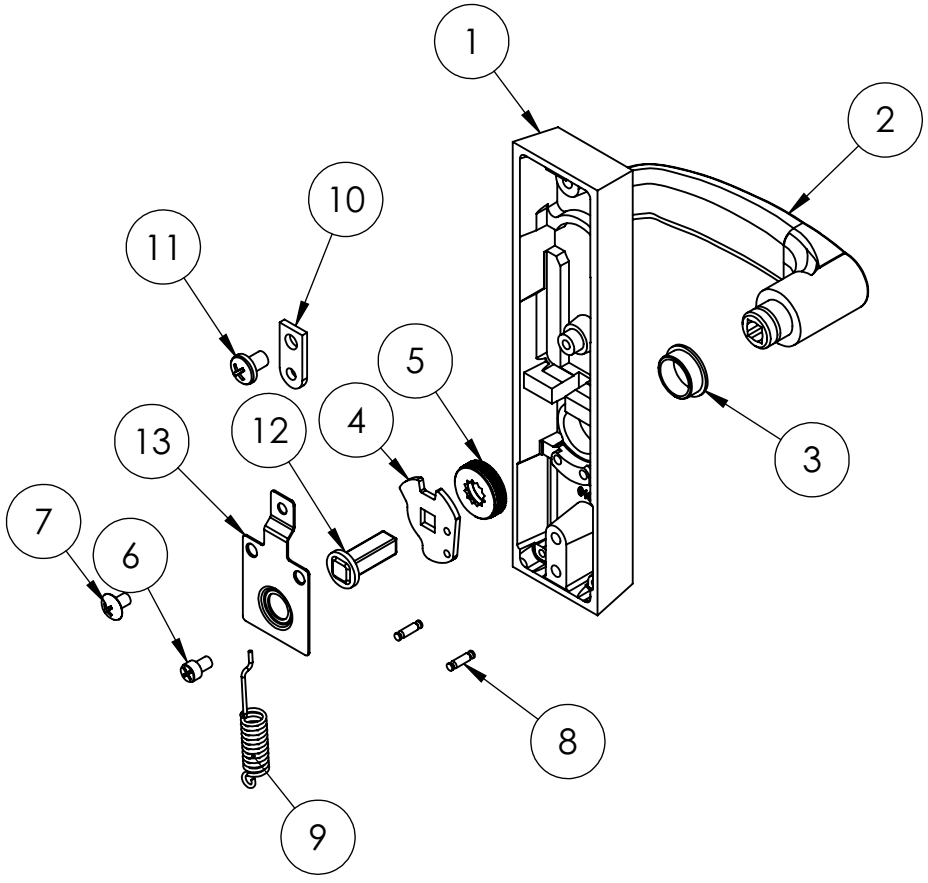
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0523	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0528	Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	1	Yes
12	97-0573	Spindle	1	Yes
13	68-1393	Retaining Plate	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

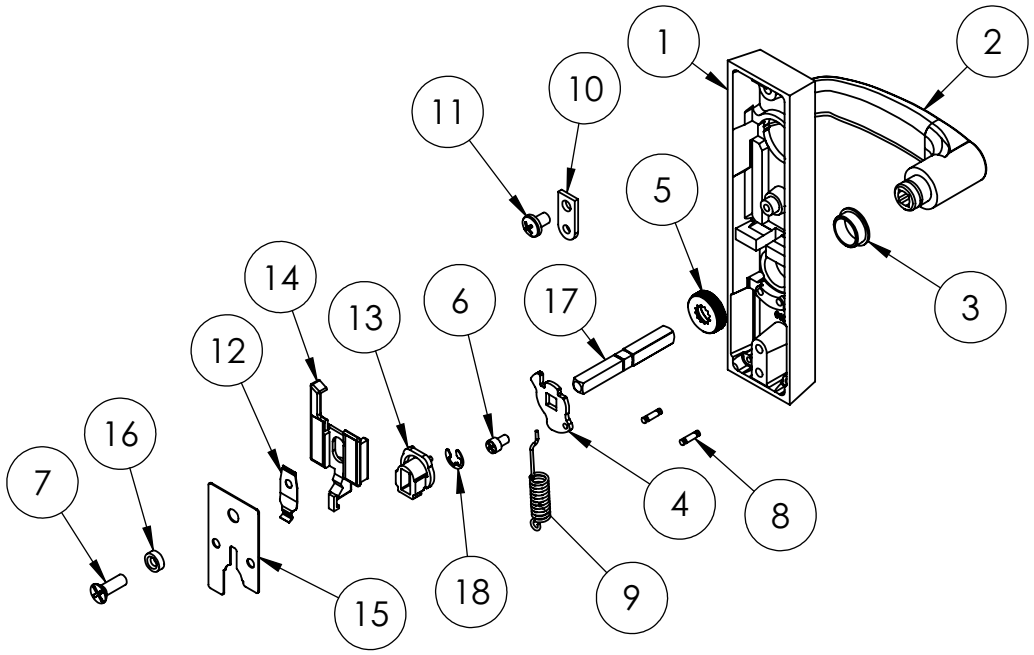
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0524	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1,3]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0478	Lower Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
8	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0380	Cylinder Nut	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0479	Spindle Lock	1	Yes
14	97-0475	Locking Slide (743)	1	Yes
15	97-0581	Retaining Plate	1	Yes
16	97-0582	Spacer	1	Yes
17	97-3092	Spindle Assembly	1	Yes
18	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 700-6 ET control is only available for 1-3/4" doors

Note: 607 kit contains items 7, 12, 14 and 16



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

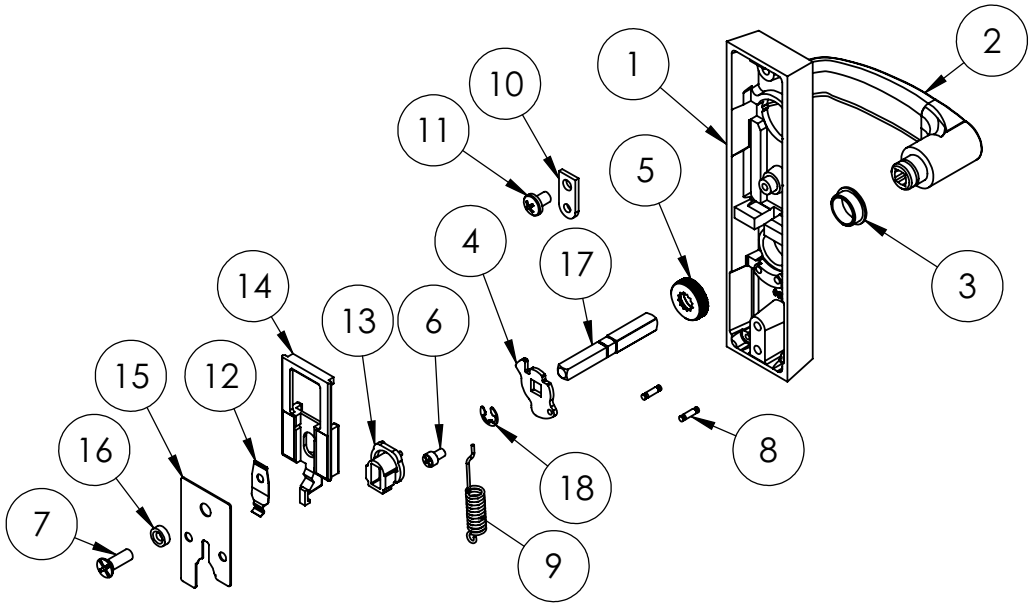
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0524	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1,3]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0478	Lower Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0479	Spindle Lock	1	Yes
14	97-0526	Locking Slide (746-6)	1	No
15	97-0581	Retaining Plate	1	Yes
16	97-0582	Spacer	1	Yes
17	97-3092	Spindle Assembly	1	Yes
18	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 700-6 ET control is only available for 1-3/4" doors

Note: 607 kit includes items 7, 12, 14 and 16



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

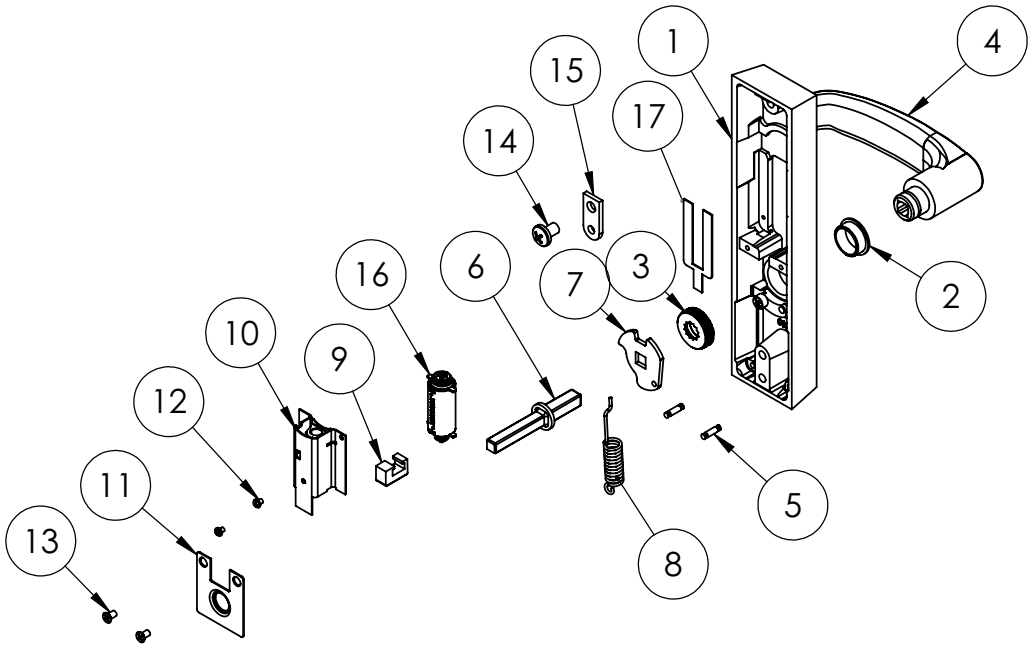
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0525	ET Case, Drop Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0549	Spindle (Lockable 700 And 700-6)	1	Yes
7	97-0480	Locking Piece For -6 And -8	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0329	Locking Tail	1	Yes
10	97-3932	Solenoid Cover Assembly	1	Yes
11	68-1402	Retainer Plate, Electrical Function	1	Yes
12	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
13	01-1154	CR-FHMS #6-32 X 1/4"	2	Yes
14	01-1478	CR Pan Hd Mach Screw #1/4-20 X 3/8"	1	Yes
15	68-1254	Extension Bracket	1	Yes
16	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
17	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 700-6 ET control is only available for 1 3/4" doors



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

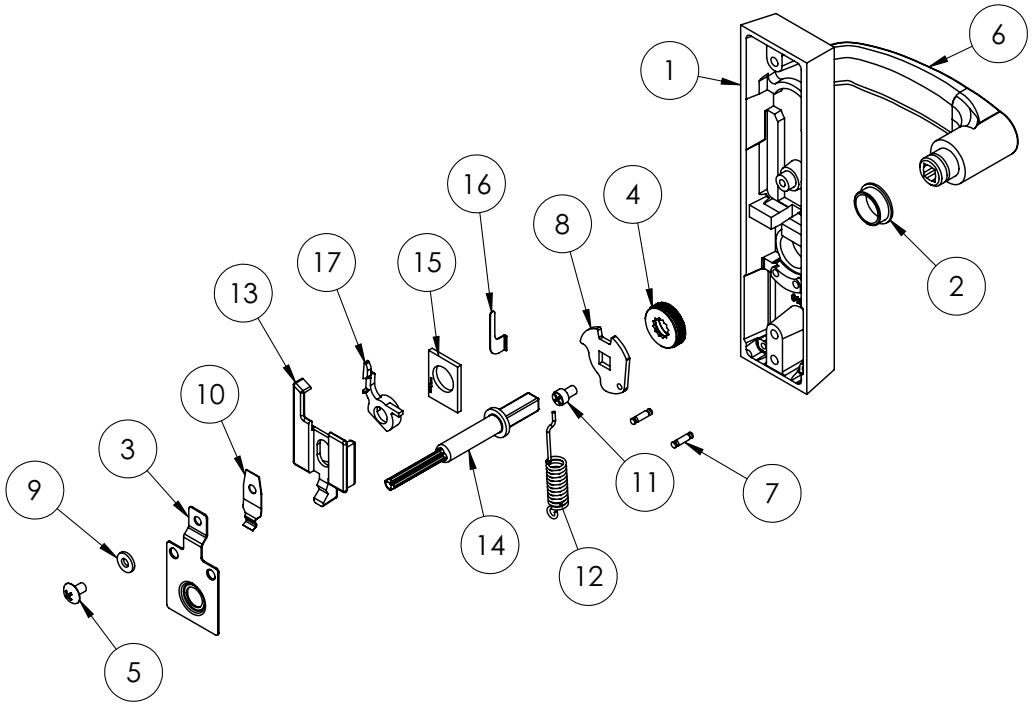
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
7	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
8	97-0480	Locking Piece For -6 And -8	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0355	Locking Slide (706)	1	Yes
	97-0356	Locking Slide (713)	1	Yes
14	97-0541	Spindle (Cross)	1	Yes
15	97-0563	Spring Support	1	No
16	97-0564	Return Spring	1	No
17	97-0558	Slide Support	1	No
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 5, 9, 10, 13, 15, 16, and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

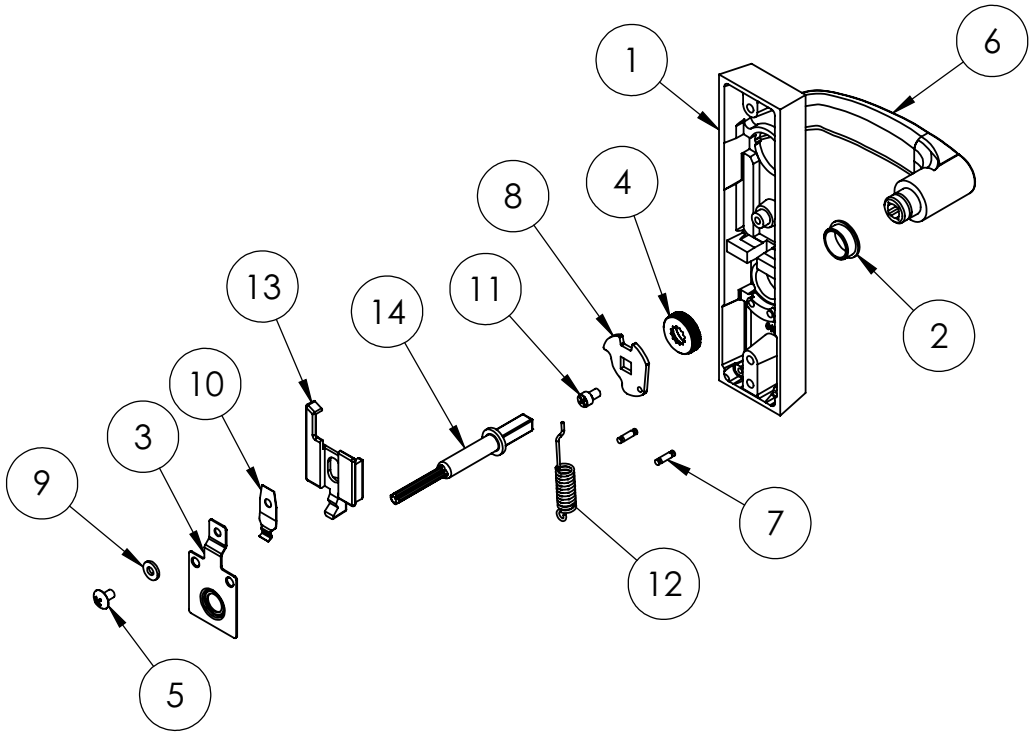
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
8	97-0480	Locking Piece For -6 And -8	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	730-7	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-8	Spindle Retrofit Kit (2" Door)	1	Yes
	730-9	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

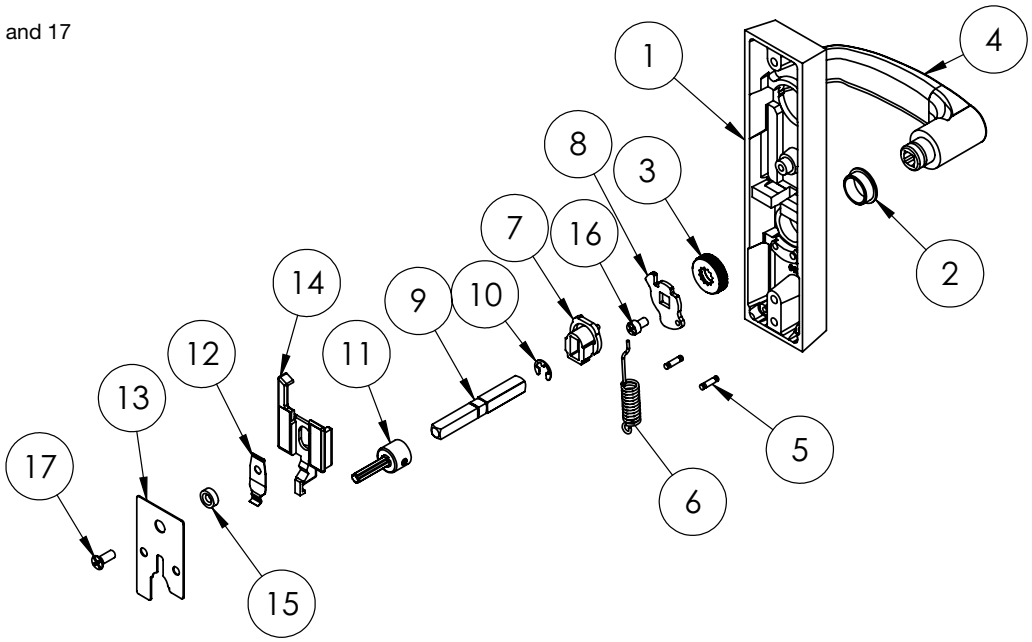
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0425	Hub Spring (Std)	1	Yes
7	97-0479	Spindle Lock	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
9	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
10	97-0527	E Clip 0.312 Shaft	1	Yes
11	68-3671	Spindle Adapter	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0581	Retaining Plate	1	Yes
14	97-0475	Locking Slide (743)	1	Yes
15	97-0582	Spacer	1	Yes
16	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
17	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 12, 14, 15 and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

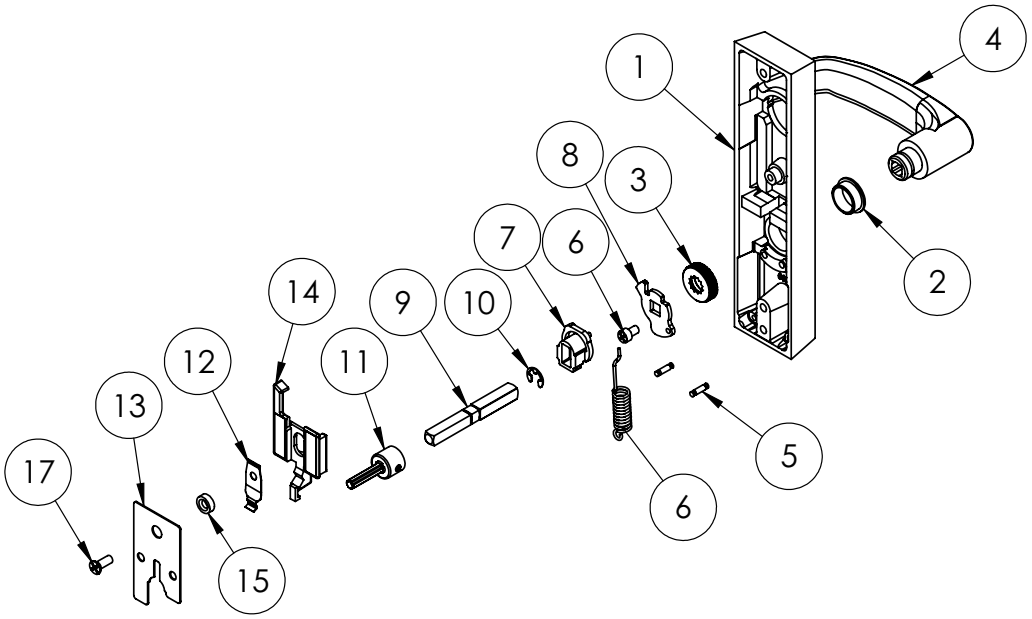
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0425	Hub Spring (Std)	1	Yes
7	97-0479	Spindle Lock	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
9	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
10	97-0527	E Clip 0.312 Shaft	1	Yes
11	68-3671	Spindle Adapter	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0581	Retaining Plate	1	Yes
14	97-0476	Locking Slide (746 Function)	1	Yes
15	97-0582	Spacer	1	Yes
16	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
17	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 12, 14, 15 and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

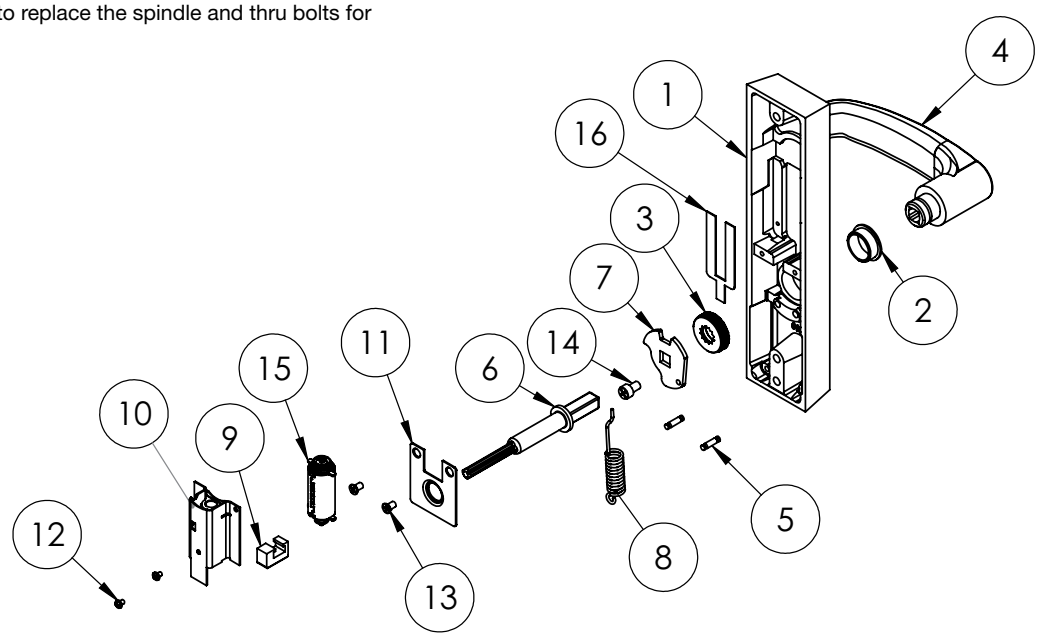
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
Not Shown	730-7	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-8	Spindle Retrofit Kit (2" Door)	1	Yes
	730-9	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
6	97-0541	Spindle	1	Yes
7	97-0480	Lower Hub Plate	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0329	Locking Tail	1	Yes
10	97-3932	Solenoid Cover Assembly	1	Yes
11	68-1402	Retainer Plate, Electrical Function	1	Yes
12	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
13	01-1154	Cr-Fhms #6-32 X 1/4"	2	Yes
14	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
15	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
16	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

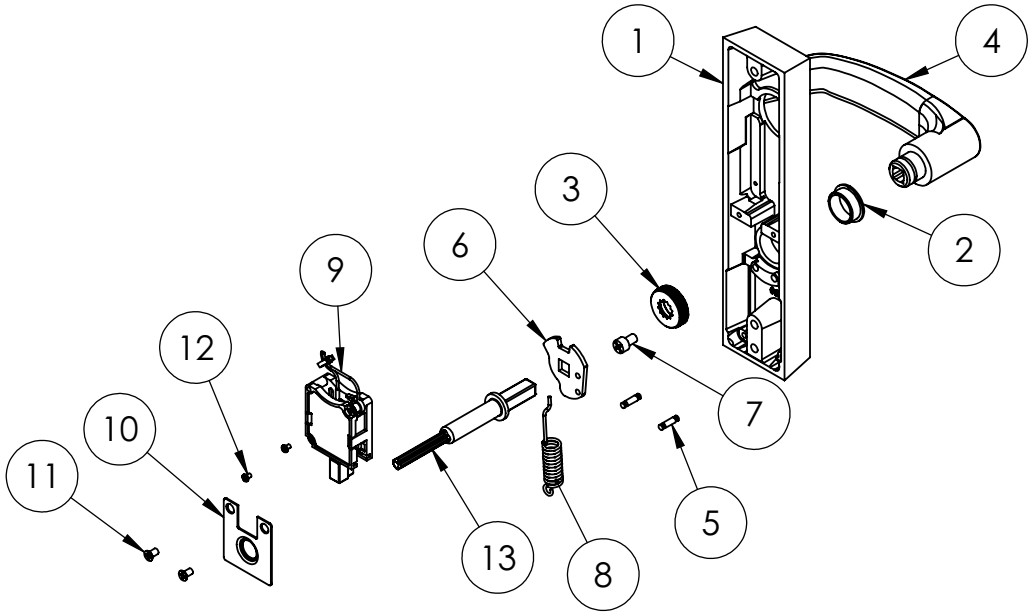
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	Electric ET Case W/ Cylinder Prep	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0480	Hub Plate (700-8)	1	Yes
7	01-1182	CR-CHMS #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0541	Spindle (Lockable 700-8)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

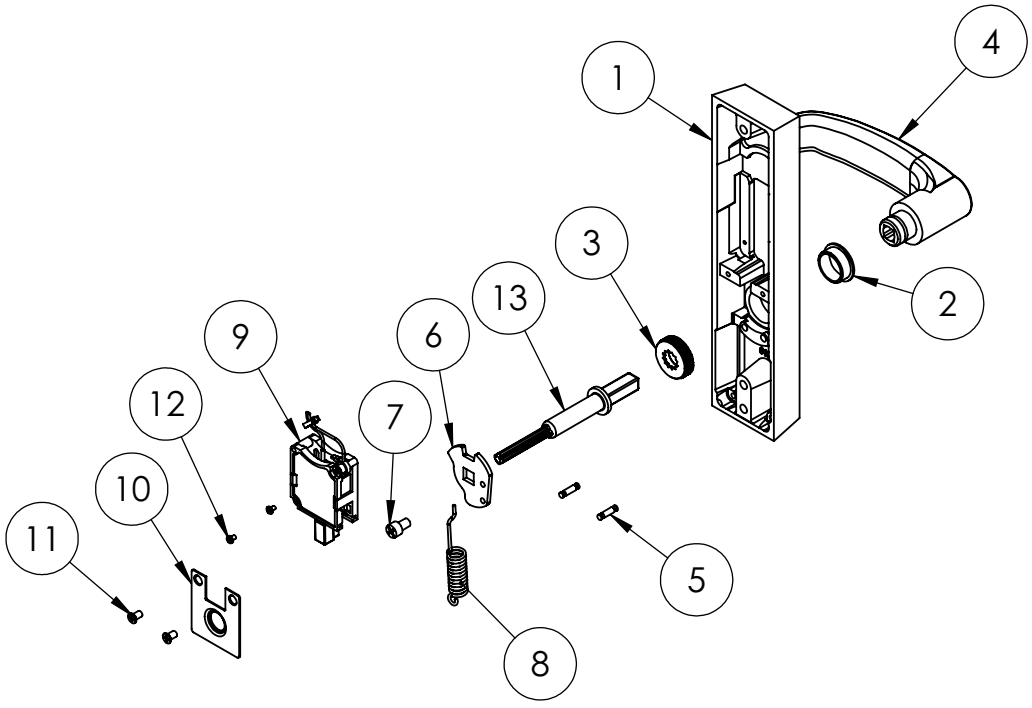
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	Electric ET Case W/O Cylinder Prep[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0480	Hub Plate (700-8)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0541	Spindle (Lockable 700-8)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

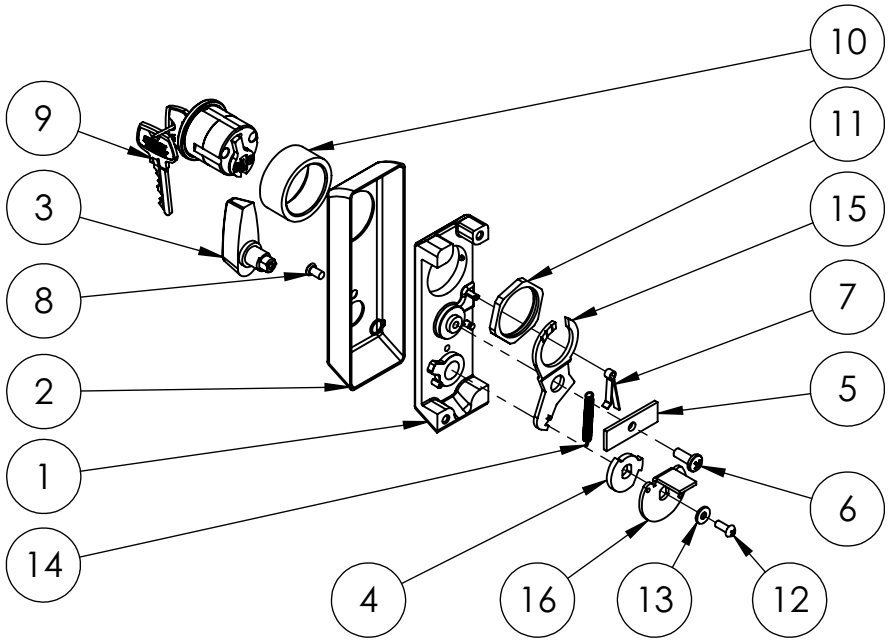
Auxiliary Controls
106
113
31-106
31-113

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2093*	Standard	Yes
Classroom	94-2094*		Yes
Night Latch	94-2426*	Cladding	Yes
Classroom	94-2427*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2089	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2121	Turn Lever Assembly*	1	Yes
4	94-0110	Cam	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	01-3582	#6-32 x 3/8 RHMS	1	Yes
13	01-0204	#6-32 x 3/8 Flat Washer	1	Yes
14	94-0109	Extension Spring	1	Yes
15	94-0114	Locking Lever	1	Yes
	94-2249	Locking Lever & Pin Assembly	1	Yes
16	94-2087	Lever Assembly	1	Yes
	94-2419	Lever Assembly	1	Yes
17	94-2448	H1 Aux Control Adapter Pack	1	Yes
18	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

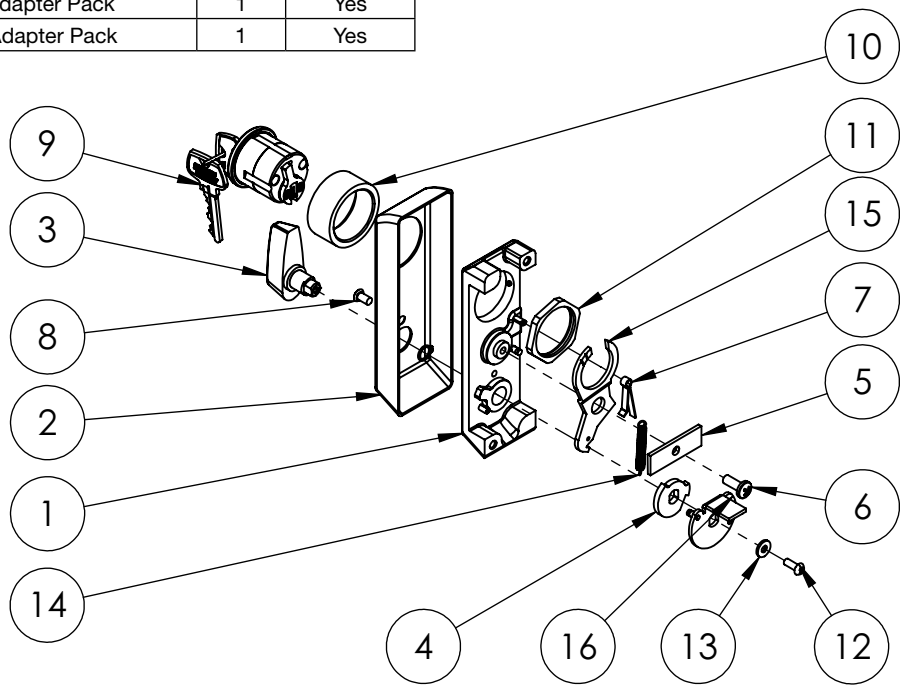
Auxiliary Controls
306
313
31-306
31-306

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2091*	Standard	Yes
Classroom	94-2092*		Yes
Night Latch	94-2428*	Cladding	Yes
Classroom	94-2429*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2089	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2121	Turn Lever Assembly*	1	Yes
4	94-0110	Cam	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	01-3582	#6-32 x 3/8 RHMS	1	Yes
13	01-0204	#6-32 x 3/8 Flat Washer	1	Yes
14	94-0109	Extension Spring	1	Yes
15	94-0112	Locking Lever	1	Yes
	94-0114			Yes
16	94-2329	Lever Assembly	1	Yes
	94-2088			Yes
	94-2421			Yes
	94-2420			Yes
17	94-2448	H1 Aux Control Adapter Pack	1	Yes
18	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

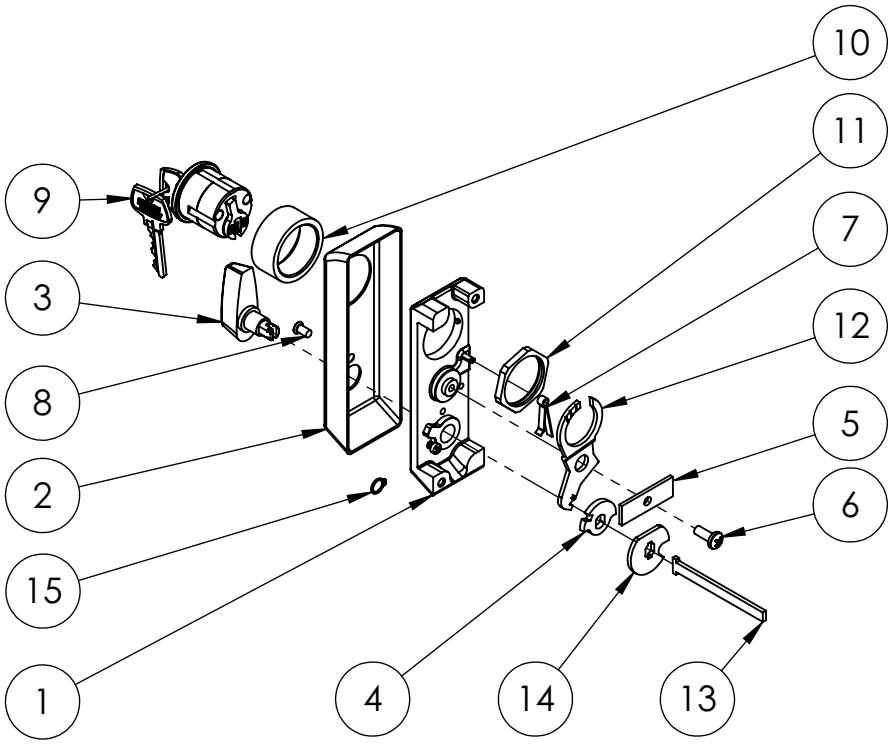
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2093*	NB	Yes
Classroom	94-2094*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2372	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2373	Turn Lever Assembly*	1	Yes
4	94-0185	Locking Hub	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	94-0114	Locking Lever	1	Yes
	94-2249	Locking Lever & Pin Assembly		Yes
13	94-0184	Tail Piece	1	Yes
14	94-0186	Space	1	Yes
15	01-4552	5/16 Retaining Ring	1	Yes
16	94-2448	H1 Aux Control Adapter Pack	1	Yes
17	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®

ASSA ABLOY

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT

ASSA ABLOY

SARGENT Manufacturing Company
100 Sargent Drive
New Haven, CT 06511 USA
800-727-5477
www.sargentlock.com

ASSA ABLOY is the global leader in door opening solutions, dedicated to satisfying end-user needs for security, safety and convenience

Founded in the early 1800s, SARGENT® is a market leader in locksets, cylinders, door closers, exit devices, electro-mechanical products and access control systems for new construction, renovation, and replacement applications. The company's customer base includes commercial construction, institutional, and industrial markets.

Copyright © 2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of SARGENT Manufacturing is prohibited.

A8231 12/17

8⁰ Series Parts List

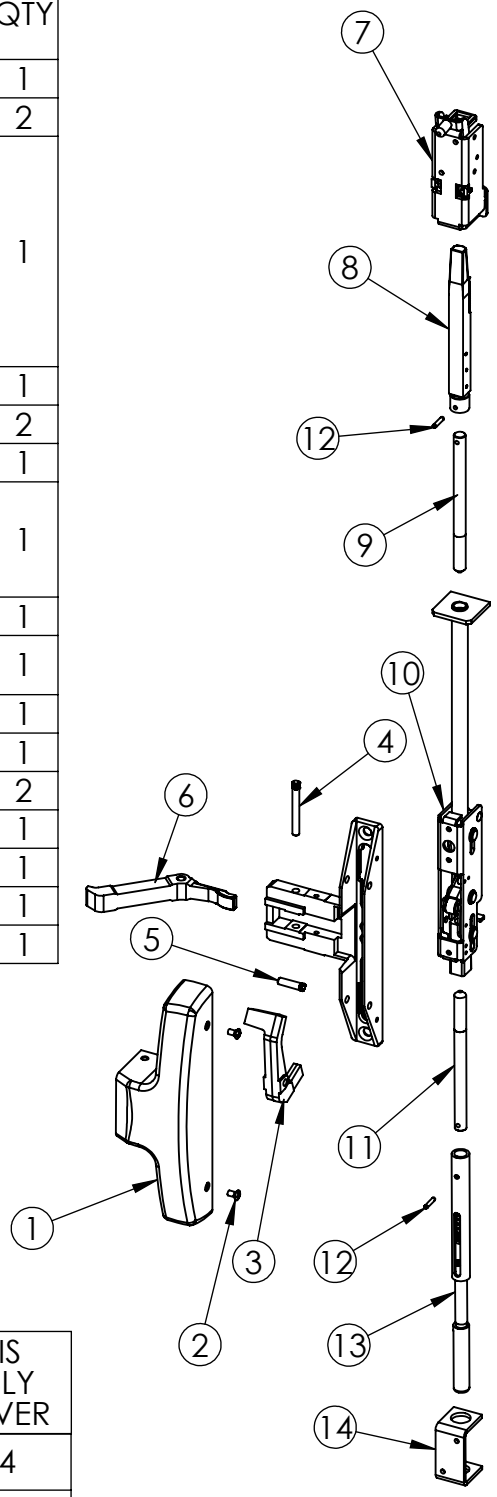
AD8406 AD8410
AD8413 AD8415
AD8440 AD8443
AD8446 AD8473
AD8474

PARTS LIST

PAGE No. 84.5 | REV. C | 8/2011

ITEM	ASSEMBLY NUMBER	PART NUMBER	DESCRIPTION	QTY
1		68-0496	CHASSIS COVER (NARROW) *	1
2		97-0052	SCREW #8-32 x 5/16" *	2
3		68-1644	LIFT LEVER (LHRB)	1
		68-1645	LIFT LEVER (RHRB)	
		68-1646	LIFT LEVER (LHRB 1/2" PANEL)	
		68-1647	LIFT LEVER (RHRB 1/2" PANEL)	
		68-1649	LIFT LEVER (1/4" LHRB)	
		68-1650	LIFT LEVER (1/4" RHRB)	
4		68-0239	PIVOT PIN (LIFT ARM)	1
5		68-0479	LIFT LEVER PIVOT PIN	2
6		68-0241	LIFT ARM	1
7		68-5374	TOP CASE ASSEMBLY (STANDARD)	1
		68-5375	TOP CASE ASSEMBLY (1/4" PANEL)	
		68-5376	TOP CASE ASSEMBLY (1/2" PANEL)	
8	MD691T	68-4840	TOP BOLT ASSEMBLY	1
9		MD660T	TOP ROD (SPECIFY DOOR SIZE x CROSSBAR HEIGHT)	1
10	94-2008	-	INNER CASE ASSEMBLY	1
11	691B	660B	BOTTOM ROD	1
12		01-0696	SPIROL PIN	2
13		-	BOTTOM BOLT ASSEMBLY	1
14		68-0037	BOTTOM CASE	1
-		68-2561	SCREW PACK	1
-		640	ALUMINUM DOOR STRIKE PACK	1

* SPECIFY FINISH



			CHASSIS ASSEMBLY LESS COVER
AD8400	ALL FUNCTIONS	LHRB	68-5944
		RHRB	68-5945
		LHRB (1/2" PANEL)	68-5946
		RHRB (1/2" PANEL)	68-5951
		LHRB (1/4" PANEL)	68-6013
		RHRB (1/4" PANEL)	68-6014

© SARGENT Manufacturing Company. All Rights reserved.

SARGENT®
ASSA ABLOY

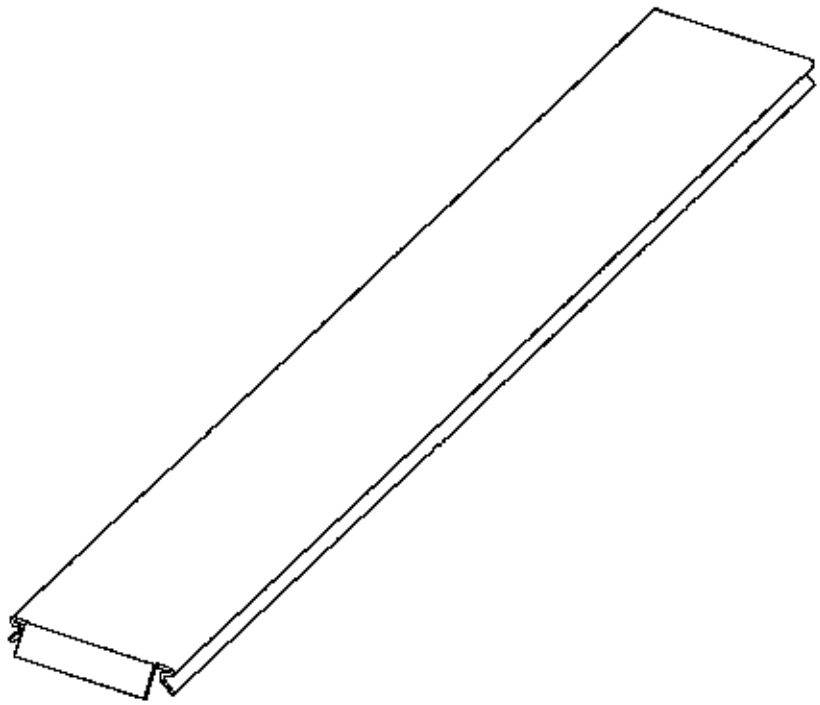
80 series Parts List

MOUNTING RAIL INSERTS

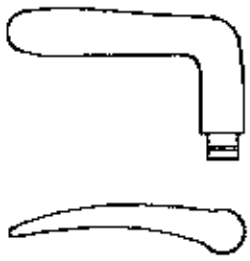
Parts List
Page No 80.4
Rev B
8/18/2003

PREFIX	ASSY NO.	PART NO.	DESCRIPTION
STANDARD INSERTS, NEW FACTORY SUPPLIED 55-			
STD, 12-19-, 53-58- OR 55- SUPPLIED IN COMB. WITH ABOVE PREFIXES		68-0549	INSERT (F WIDE) *
		68-0550	INSERT (E WIDE) *
		68-0551	INSERT (G WIDE) *
		68-0552	INSERT (G NARROW) *
		68-0553	INSERT (J NARROW) *
		68-0554	INSERT (J WIDE) *
		68-1375	INSERT (E NARROW, F NARROW) *
OLD FACTORY SUPPLIED 55-, 55- RETROFITS			
55- SUPPLIED IN COMB. WITH FOLLOWING PREFIXES NONE, 12-19-, 58-(16- IN PUSH)	855-1 KIT		INSERT ASSEMBLY (F WIDE) *
	855-2 KIT		INSERT ASSEMBLY (E NARROW, F NARROW) *
	855-3 KIT		INSERT ASSEMBLY (G WIDE) *
	855-4 KIT		INSERT ASSEMBLY (G NARROW, J WIDE) *
	855-5 KIT		INSERT ASSEMBLY (E WIDE) *
	855-6 KIT		INSERT ASSEMBLY (J NARROW) *

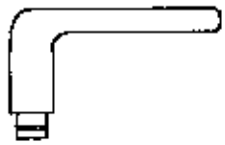
* SPECIFY FINISH



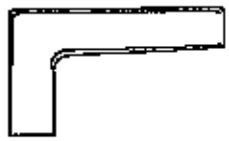
NOTE: LEVERS LISTED ARE FOR USE WITH ET CONTROLS MANUFACTURED AFTER SEPTEMBER 25, 1998



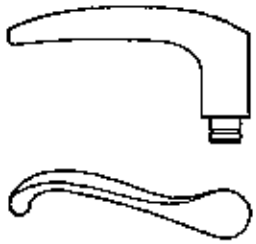
A LEVER 82-0151 (RH)
82-0152 (LH)



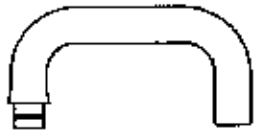
E LEVER
82-0154



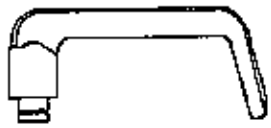
F LEVER
82-0155



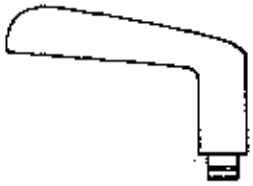
Y LEVER 82-0531 (RH)
82-0530 (LH)



J LEVER
97-0486

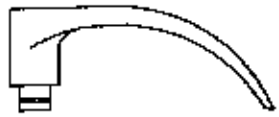


C LEVER
97-0567

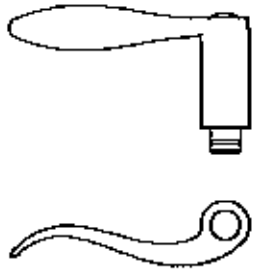


S LEVER 82-0523 (RH)
82-0522 (LH)

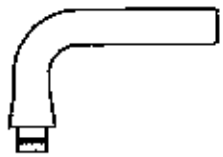
L LEVER
97-0485



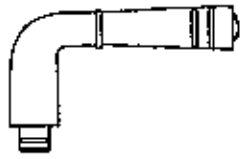
P LEVER
97-0484



G LEVER 82-0527 (RH)
82-0526 (LH)



W LEVER
82-0159



R LEVER
82-0517

B LEVER
82-0153

SARGENT®

ASSA ABLOY

80 Series Parts Manual

For assistance, contact SARGENT at
800-727-5477 or www.sargentlock.com

A8231 12/17

Copyright © 2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader
in door opening solutions

Table of Contents

SARGENT®
ASSA ABLOY

Chassis Assemblies
- 8300 4
- 8400 5-10
- 8500 11-12
- 8600 13-28
- 8700 29-52
- 8800 53-67
- 8900 68-69

900 Series Mortise Locks 70-82

Rail Assemblies 83-102

700 Series ET Control 103-133

Auxiliary Controls 134-136

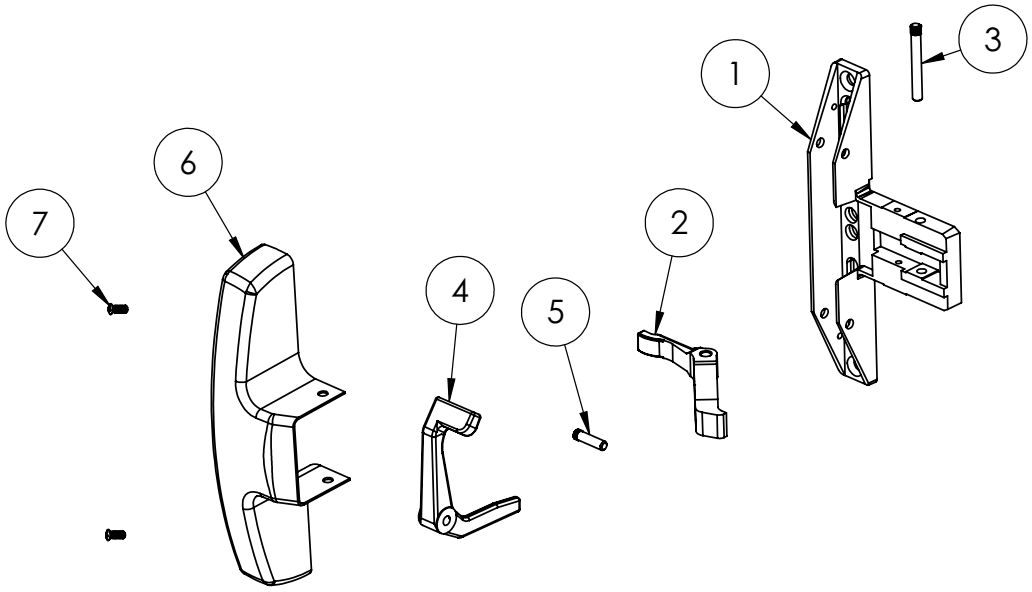
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function		Assembly No.	Description	Sellable
(12-) All functions	1 3/4" Door	68-2481	LHRB	Yes
		68-2482	RHRB	Yes
	2"-2 3/4" Door	68-2483	LHRB	Yes
		68-2484	RHRB	Yes

Item	Part No.	Description	Qty	Sellable
1	68-0486	Chassis	1	Yes
2	68-0241	Lift Arm	1	Yes
3	68-0239	Pivot Pin (Lift Arm)	1	Yes
4	68-0489	Lift Lever LHRB 1 3/4" Door	1	Yes
	68-0490	Lift Lever RHRB 1 3/4" Door	1	Yes
	68-0491	Lift Lever LHRB 2 3/4" Door	1	Yes
	68-0492	Lift Lever RHRB 2 3/4" Door	1	Yes
5	68-0479	Pivot Pin (Lift Lever)	1	Yes
6	68-0496	Cover[1]	1	Yes
7	68-3905	Cover Screw Pack[1]	2	Yes
Not Shown	—	900 Series Mortise Assembly[1,2,4]	1	Yes
	68-2520	Screw Pack Standard	1	Yes
	68-2522	Screw Pack (12-)	1	Yes
	C908	Strike Pack[3] (1 1/4" Standard Lip)	1	Yes

1. Specify finish
2. Specify hand
3. Specify lip length
4. Specify function



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

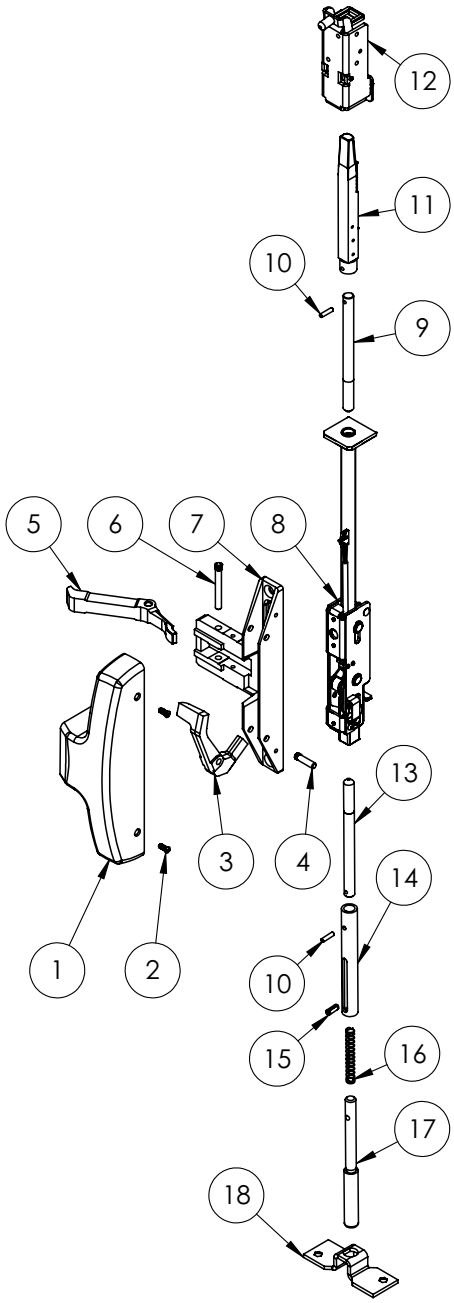
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
53-MD-(All Functions) MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0888	Bottom Plate	1	Yes
		68-3676	Screw Pack*	1	Yes
		652	Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



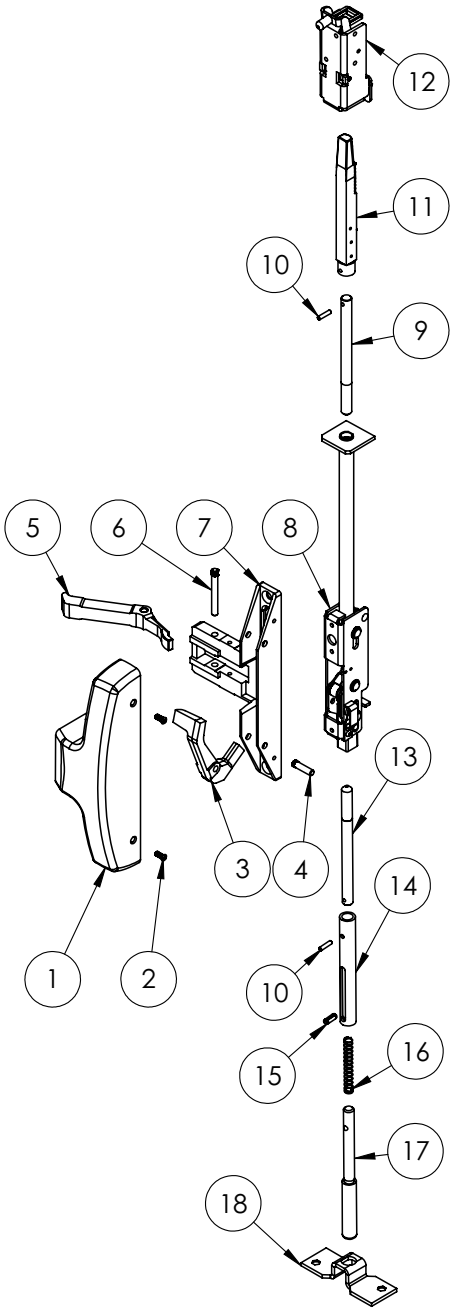
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
12-53-MD-(All Functions) 12-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12-53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0888	Bottom Plate	1	Yes
		68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height

A8231 12/17

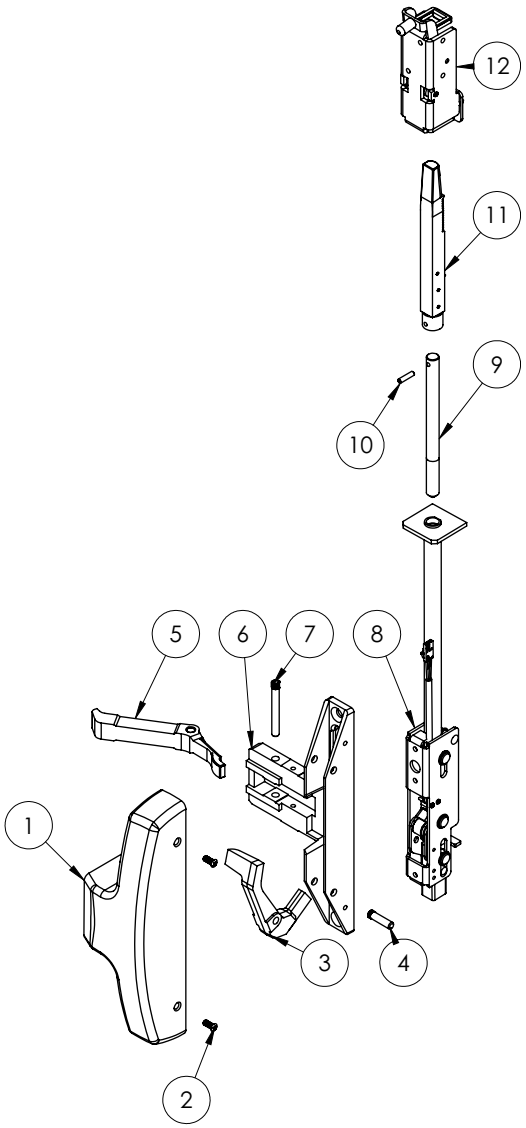
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-MD-(All Functions) NB-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

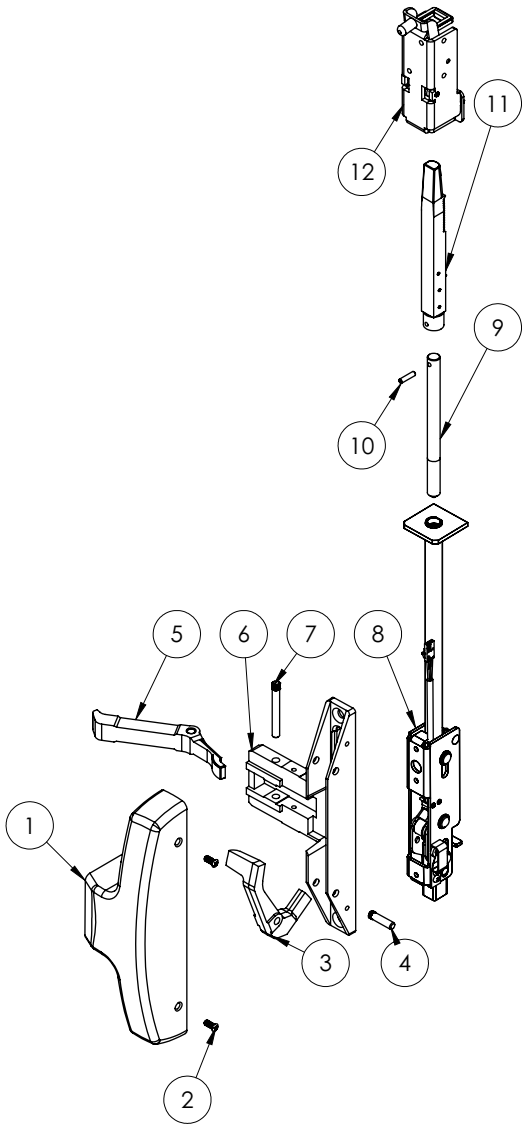
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-NB-MD-(All Functions) 12-NB-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

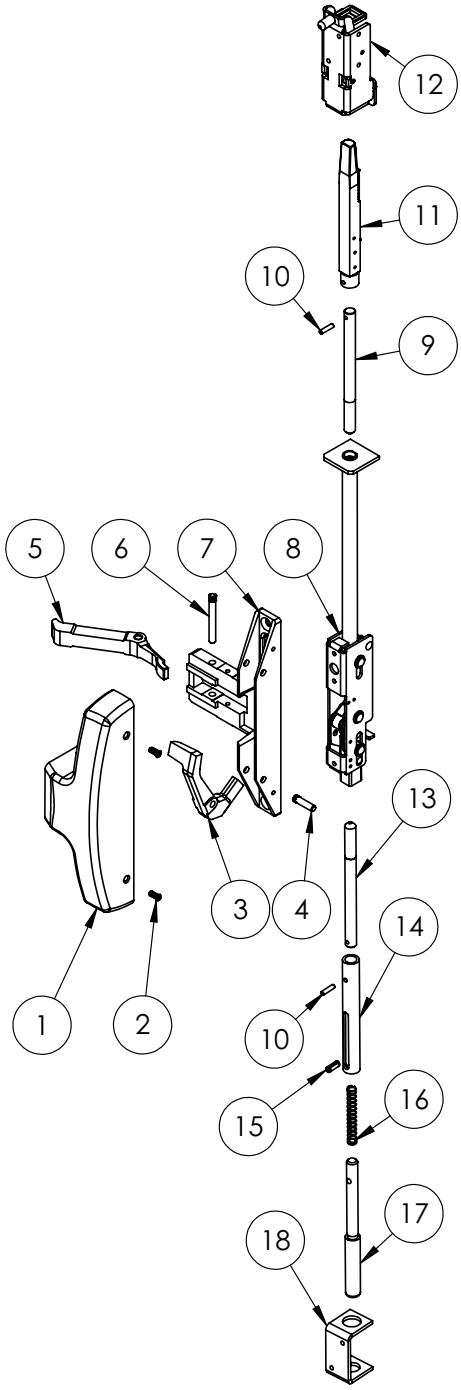
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
53-AD-(All Functions) AD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
		68-3854	53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0037	Bottom Case	1	Yes
		68-3676	Screw Pack*	1	Yes
		640	Aluminum Door Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

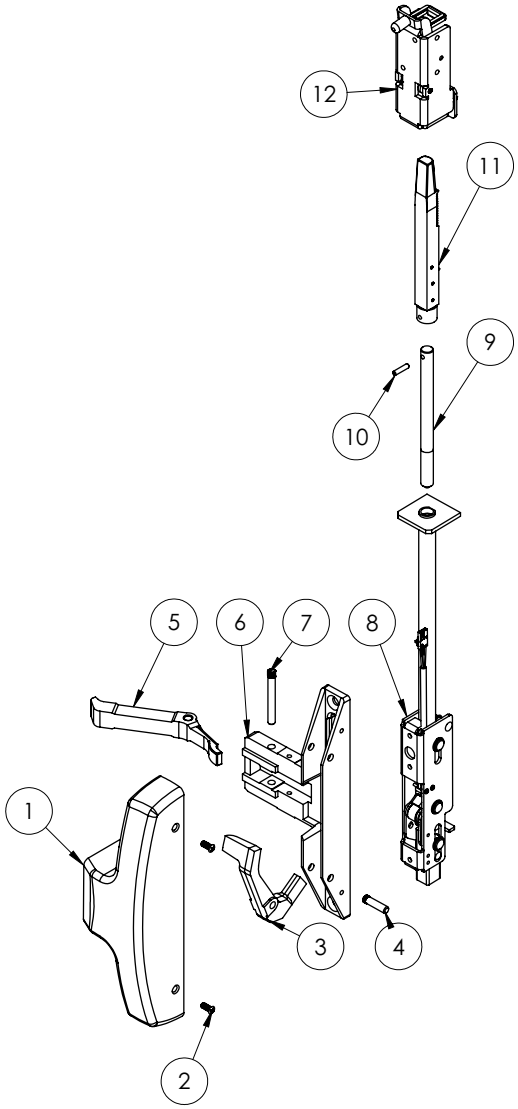
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
53-NB-AD-(All Functions) NB-AD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		639	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

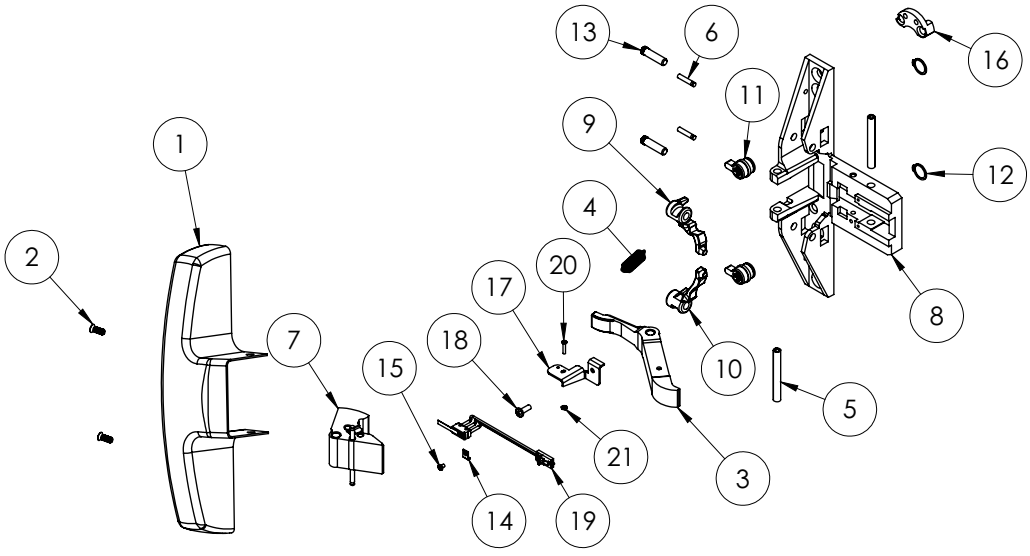
(12/53-)8504 (12/53-)8506 (12/53-)8510
(12/53-)8513 (12/53-)8515 (12/53-)8540
(12/53-)8543 (12/53-)8544 (12/53-)8546
(12/53-)8573 (12/53-)8574

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-) All functions	68-5880	LHRB/RHRB	Yes
(12-) 53- All functions	68-7411	LHRB/RHRB	Yes

Item	Assy. No.	Part No.	Description	Qty	Sellable
1	N/A	68-0495	Cover[1]	1	Yes
2		68-3905	Cover Screw Pack[1]	1	Yes
3		68-1137	Lift Arm	1	Yes
4		98-0028	Latchbolt Spring	1	Yes
5		01-4512	Spirol Pin	2	Yes
6		01-0008	Groove Pin	2	No
7		68-7420	Latchbolt Assembly (53-)	1	Yes
		68-6021	Latchbolt Assembly (Std)	1	Yes
8	68-6082	68-1624	8500 Chassis	1	Yes
9		68-1625	Lift Lever (RHRB)	1	
10		68-1626	Lift Lever (LHRB)	1	
11		94-0088	Cylinder Hub	2	
12		01-0005	Retaining Ring, Truarc 5100-43	2	
13		68-0479	Lift Lever Pivot Pin	2	
14	N/A	52-0310	Cable Clamp (53-)	1	Yes
15		01-1482	Cr-Phms (#2-56 X 1/8") (53-)	1	Yes
16		13-0458	Cylinder Retainer Pack (04 & 044 Functions Only)	1	Yes
17		68-1686	Switch Bracket (53-)	1	Yes
18		01-1220	#6-32 X 3/8" Length Ph Pn Hd Machine Screw (53-)	1	Yes
19		52-4545	Switch Assembly (53-)	1	Yes
20		01-9446	Machine Screw (#1-72 X 11/32" Ph Fl Hd) (53-)	1	Yes
21		01-0909	Hex Machine Screw Nut (53-)	1	Yes
Not Shown		68-2512	Screw Pack	1	Yes
		657	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

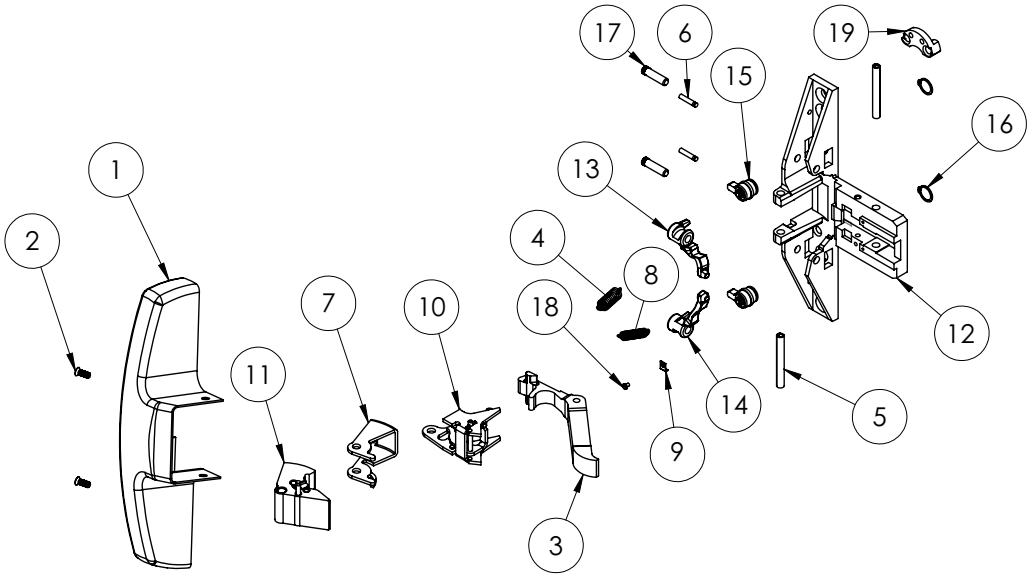
(12-/GL-/59-)8504 (12-/GL-/59-)8506 (12-/GL-/59-)8510
(12-/GL-/59-)8513 (12-/GL-/59-)8515 (12-/GL-/59-)8540
(12-/GL-/59-)8543 (12-/GL-/59-)8544 (12-/GL-/59-)8546
(12-/GL-/59-)8573 (12-/GL-/59-)8574

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-)GL- All functions	68-5881	LHRB/RHRB	YES
(12-)59- All functions	68-5882	LHRB/RHRB	YES

Item	Assy. No.	Part No.	Description	Qty	Sellable
1	N/A	68-1020	Cover[1]	1	Yes
2		—	Screw Pack[1]	1	Yes
3		68-1353	Lift Arm (Guarded)	1	Yes
4		98-0028	Latchbolt Spring	1	Yes
5		01-4512	Spirol Pin	2	Yes
6		01-0008	Groove Pin	2	No
7		68-1352	Guide	1	Yes
8		68-1394	Extension Spring	1	Yes
9		52-0310	Cable Clamp (59-)	1	Yes
10		68-5949	Guard Bracket & Switch Assembly (59-)	1	No
		68-5947	8500 Guard Bracket Assembly (Gl-)	1	No
11		68-4415	Guarded Latchbolt	1	Yes
12	68-6082	68-1624	8500 Chassis	1	Yes
13		68-1625	Lift Lever (RhRb)	1	
14		68-1626	Lift Lever (LhRb)	1	
15		94-0088	Cylinder Hub	2	
16		01-0005	Retaining Ring	2	
17		68-0479	Lift Lever Pivot Pin	2	
18	N/A	01-1482	Cr-Phms (#2-56 X 1/8") (59-)	1	Yes
19		13-0458	Cylinder Retainer Pack (04 & 044 Functions Only)	1	Yes
Not Shown		68-2512	Screw Pack	1	Yes
		657	Strike Pack	1	Yes

1. Indicates finish required



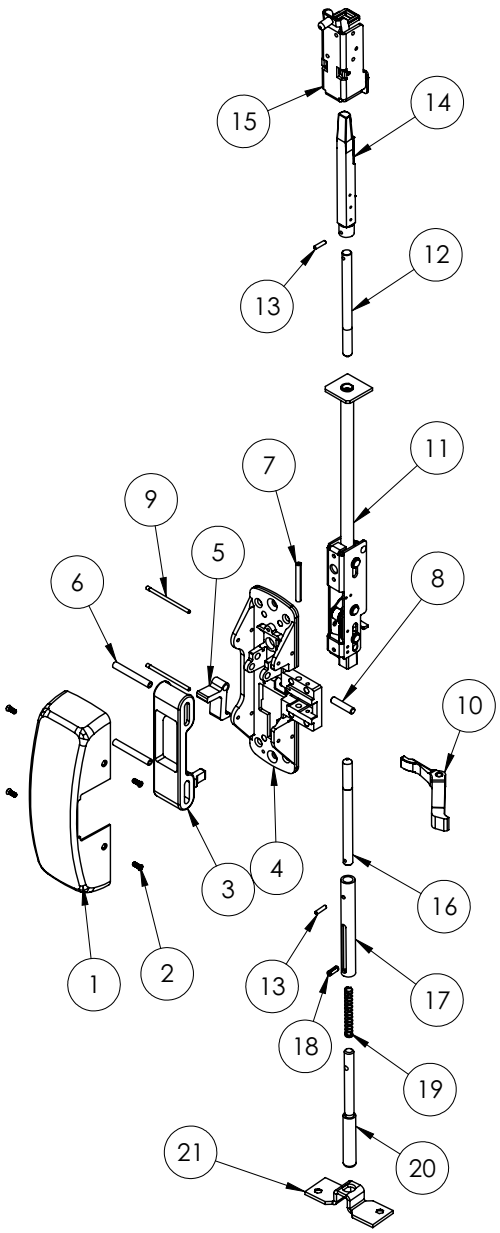
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-MD- 59-MD- MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack (W)*	1	Yes
		652	Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

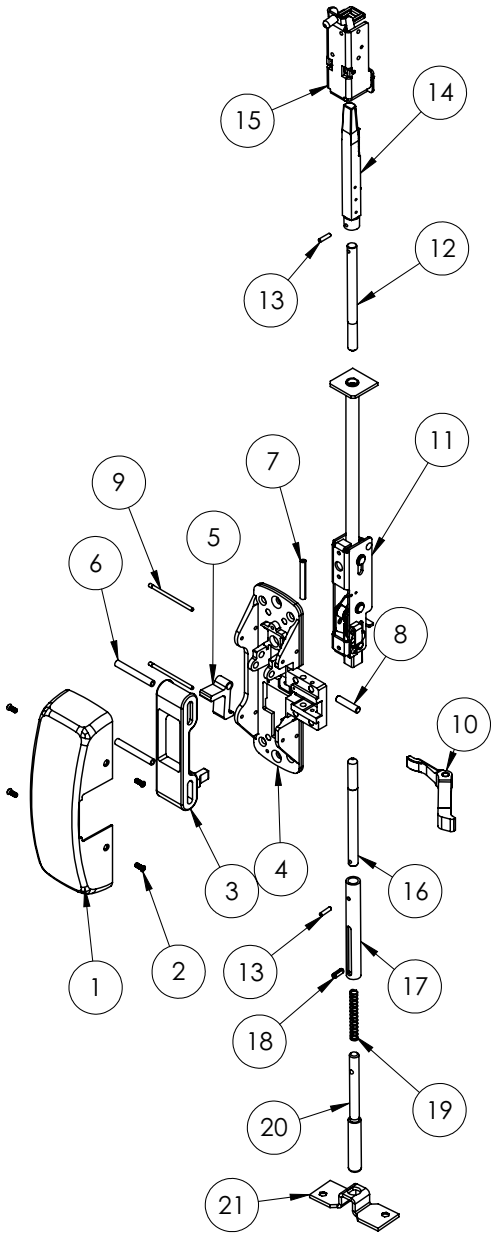
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-MD- 12-59-MD- 12-MD- (All Functions	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12- 53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack		Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-



A8231 12/17

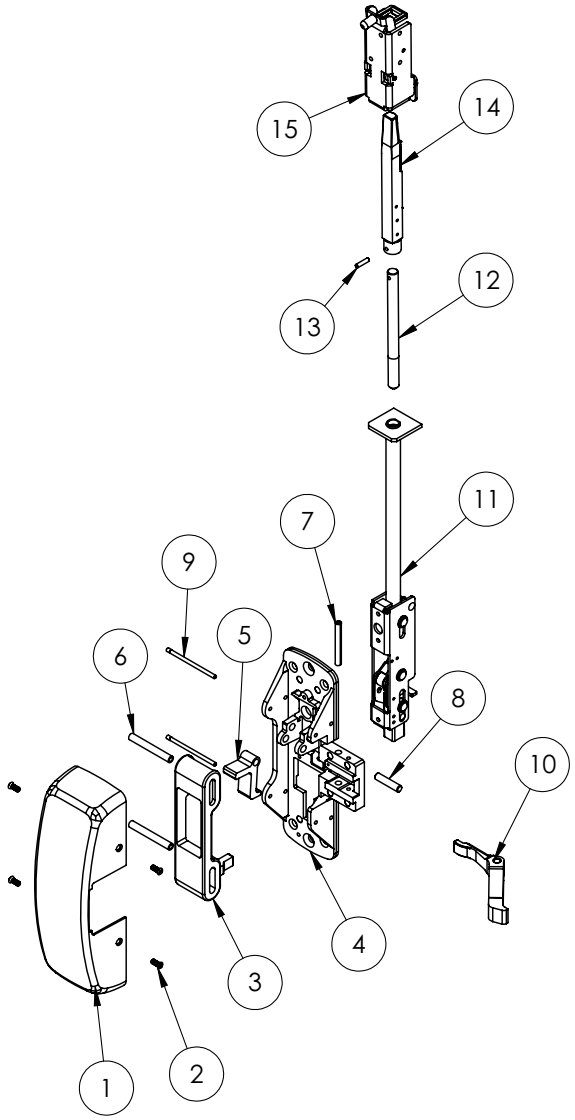
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-MD- 59-NB-MD- NB-MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

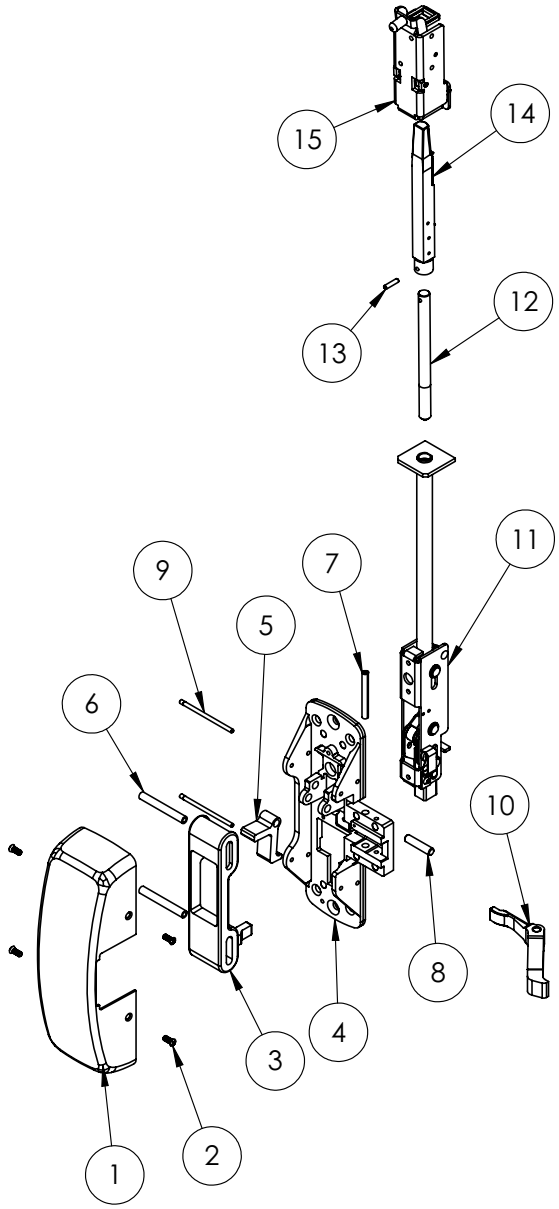
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-NB-MD- 12-59-NB-MD- 12-NB-MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		
11	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12- 53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
		68-5375	Top Case Assembly 1/4" Cladded		Yes
		68-5376	Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-



A8231 12/17

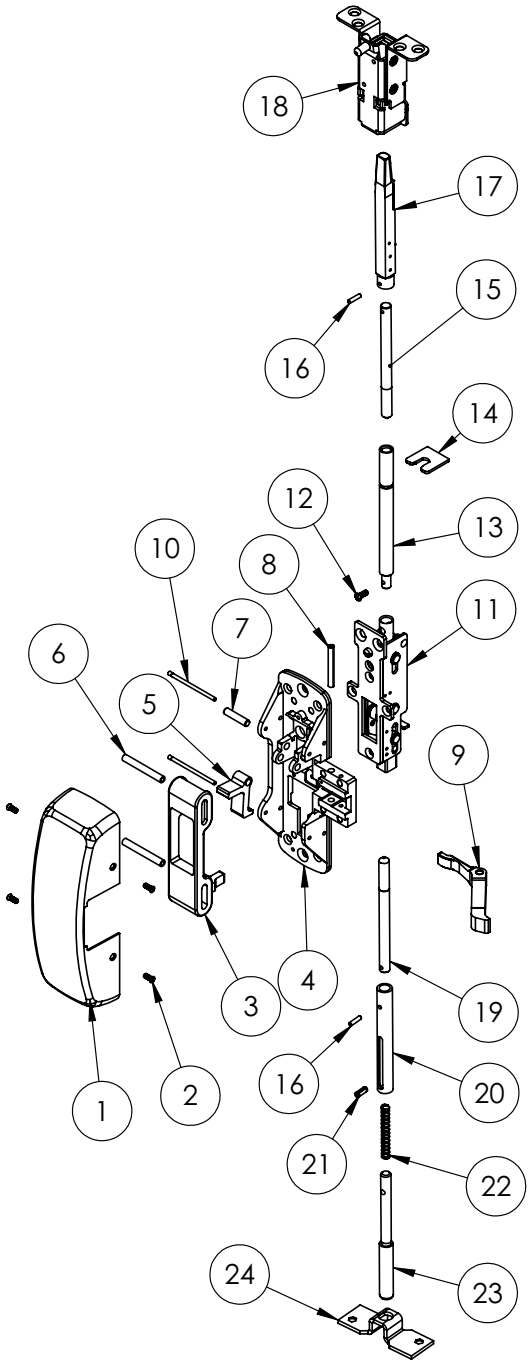
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-WD- 59-WD- WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	Inner Chassis Assembly	1	Yes
	68-3859		53- Inner Chassis Assembly[3]	1	Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	2	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	691B	660B	Bottom Rod[1,2]	1	Yes
20		94-0039	Bolt Sleeve	1	Yes
21		01-4389	Roll Pin	1	Yes
22		97-0454	Spring (Bottom Bolt)	1	Yes
23		94-0038	Bottom Bolt	1	Yes
24	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		652	Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-
4. Only when used w/ Aux Control



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

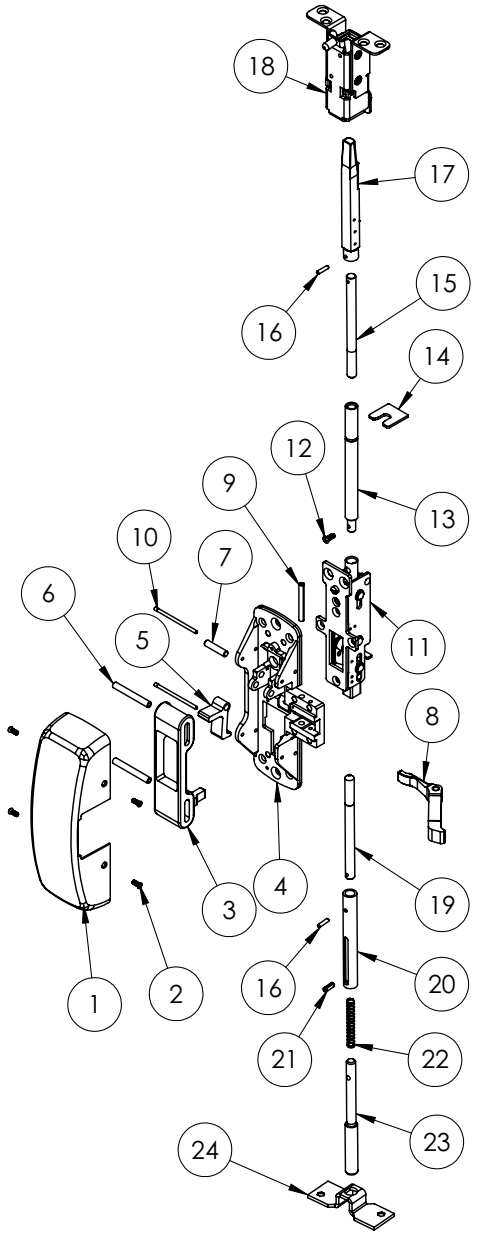
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

12-53-WD- 8606 8610 8613 8615
12-59-WD- 8640 8643 8646 8673
12-WD- 8674

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-WD- 12-59-WD- 12-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
9		01-4512	Spirol Pin	1	Yes
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	12-Inner Chassis Assembly	1	Yes
	68-3859		12-53- Inner Chassis Assembly[3]	1	Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	2	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and BracketAssembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	691B	660B	Bottom Rod[1,2]	1	Yes
20		94-0039	Bolt Sleeve	1	Yes
21		01-4389	Roll Pin	1	Yes
22		97-0454	Spring (Bottom Bolt)	1	Yes
23		94-0038	Bottom Bolt	1	Yes
24	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-
4. Only when used w/ Aux Control

A8231 12/17

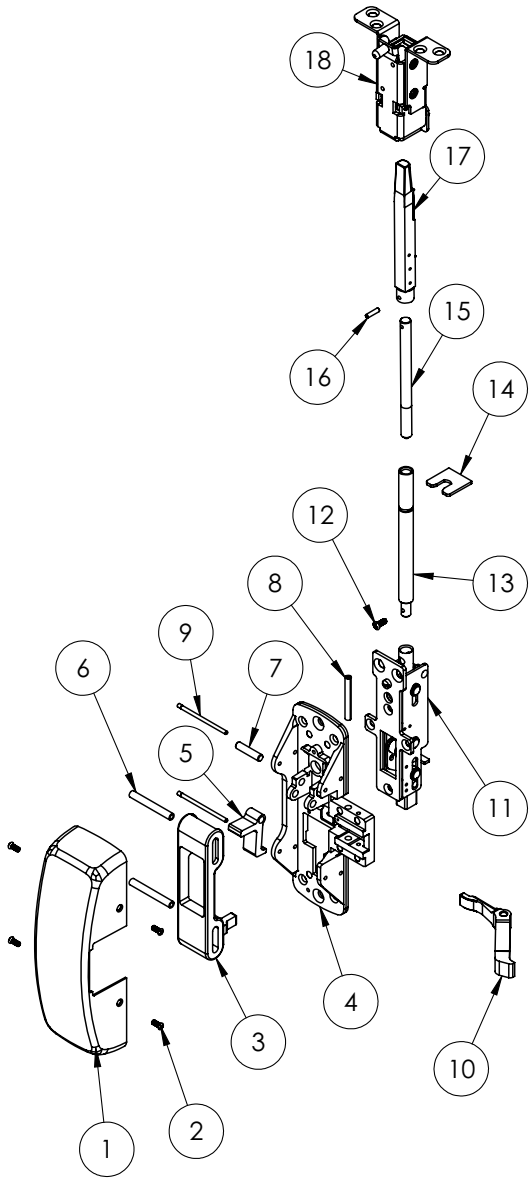
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-WD- 59-NB-WD NB-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
9		68-0012	Roller (Main Slide)	1	Yes
11	68-3580	N/A	Inner Chassis Assembly	1	Yes
	68-3859		53- Inner Chassis Assembly[3]		Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	1	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-
4. Only when used w/ Aux Control



A8231 12/17

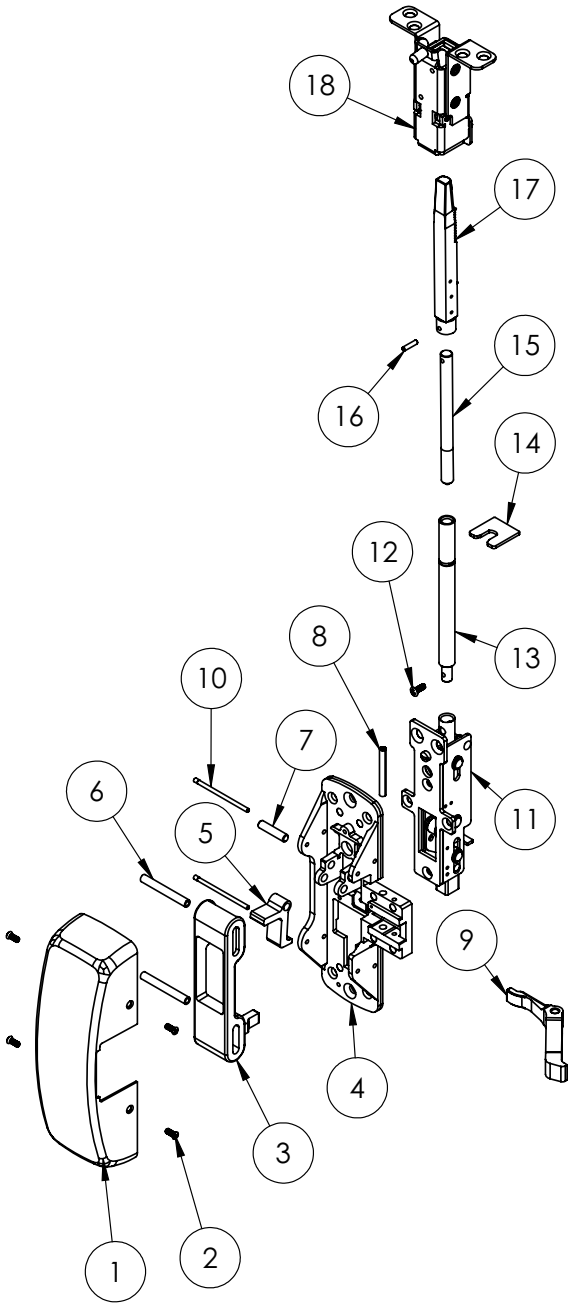
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
12-53-NB-WD- 12-59-NB-WD- 12-NB-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T (4)	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0112	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	12-Inner Chassis Assembly	1	Yes
	68-3859		12-53- Inner Chassis Assembly[3]		Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	1	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-
4. Only when used w/ Aux Control



A8231 12/17

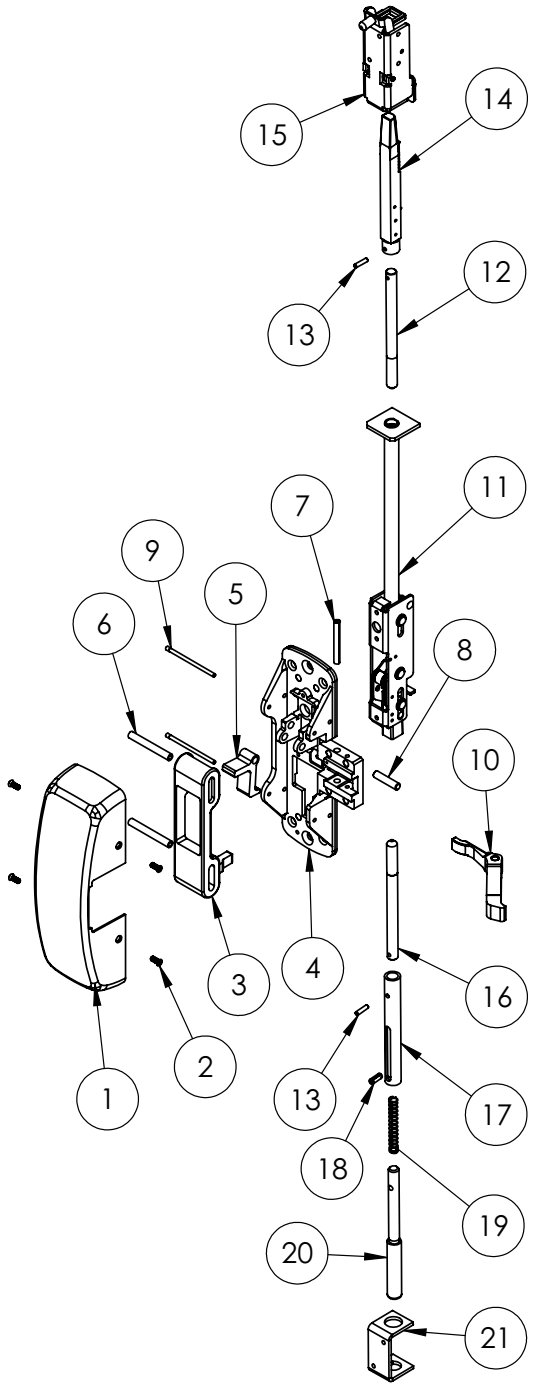
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-AD- 59-AD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0037	Bottom Case	1	Yes
		68-4389	Screw Pack (W)*	1	Yes
		640	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

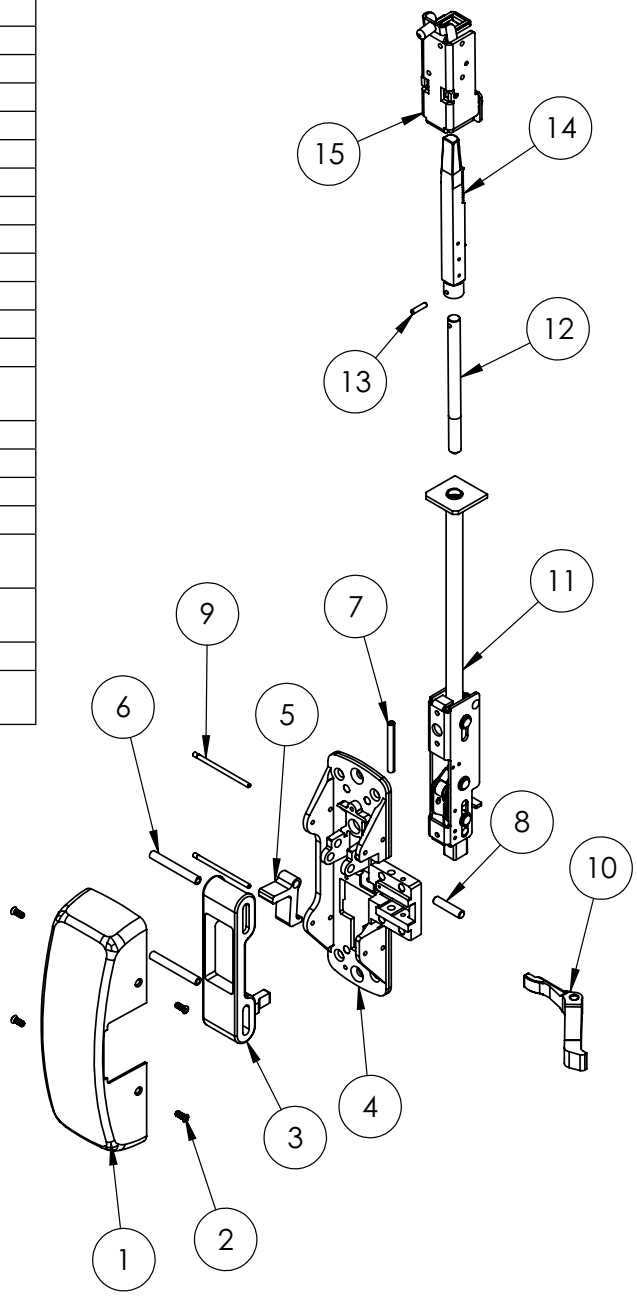
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
53-NB-AD- 59-NB-AD- AD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0241	Lift Arm	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		639	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



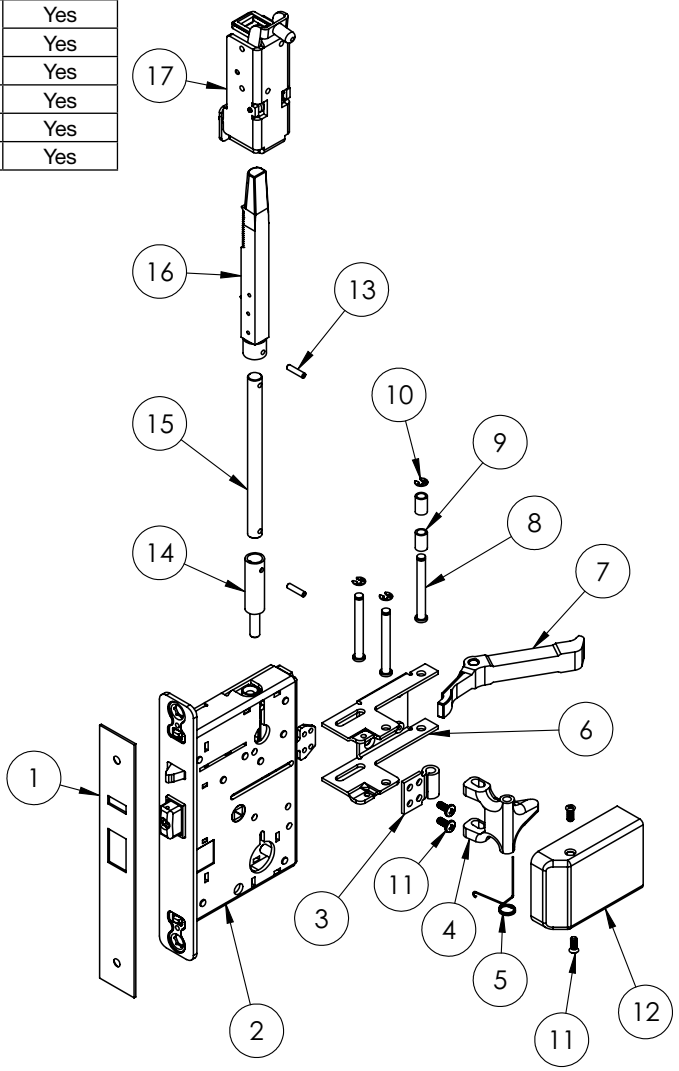
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-1186	Active Outside Front[1]	1	Yes
2	68-4239	N/A	Active Mortise Case	1	Yes
3	68-4264	68-1327	Link Connect (Pull Lever)	1	Yes
4		68-1309	Pull Lever Low Profile	1	Yes
5		68-1332	Torsion Spring (Pull Lever)	1	Yes
6		68-1313	Pivot Pin	3	Yes
7		68-0241	Lift Arm	1	Yes
8		68-1310	Pivot Bracket	1	Yes
9		01-4509	Retaining Ring	3	Yes
10		68-1311	Lift Arm Spacer	2	Yes
11	N/A	68-4373	Screw Pack (LP)	1	Yes
12		68-1317	Chassis Cover (LP)*	1	Yes
13	692L	01-0696	Coiled Pin	2	Yes
14		68-1339	Connecting Tube	1	Yes
15		661L	Top Rod (LP)	1	Yes
16		68-4840	Latch Bolt Assembly	1	Yes
17	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Panel		Yes
	68-5376		Top Case Assembly 1/2" Panel		Yes
	N/A	68-4389	Screw Pack	1	Yes
		650	Strike Pack	1	Yes
		77-0883	A.S.A. Strike (Curved Lip)*[2]	1	Yes

*Specify Finish
1. Only available in 32D finish
2. LS function only



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

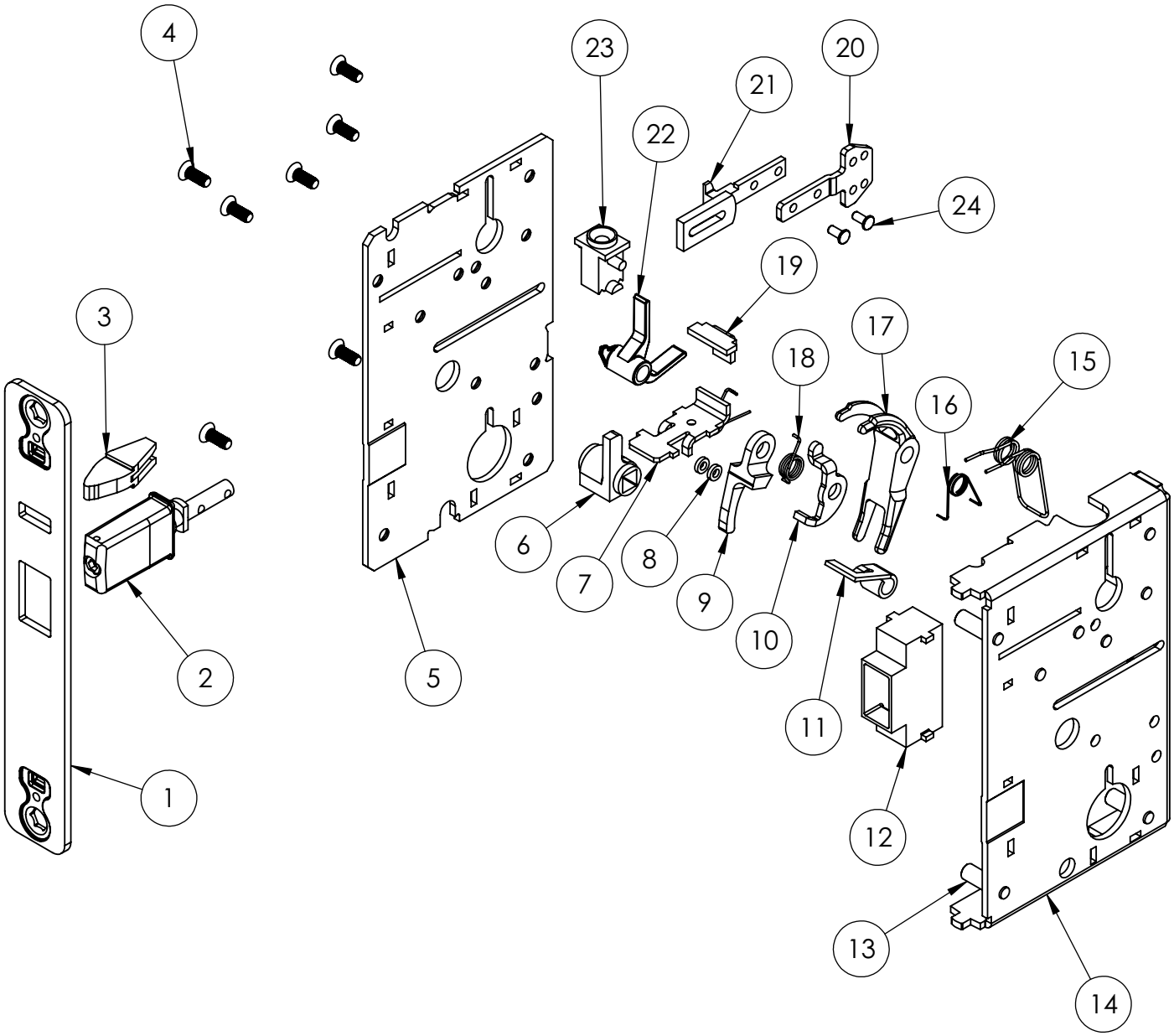
Item	Part No.	Description	Qty	Sellable
1	68-1188	Active Inside Front	1	No
2	68-1167	Active Latchbolt	1	Yes
3	68-1166	Activation Bolt	1	Yes
4	01-4402	#8-32x7/16" Flat PH U/C MS	7	Yes
5	68-1338	Mortise Cap	1	No
6	68-1476	Outside Hub (LP)	1	Yes
7	68-1291	Slide	1	No
8	68-1330	Bushing (LP)	2	Yes
9	68-1168	Active Case Pivot	1	Yes
10	68-1172	Retractor	1	Yes
11	68-1293	Fire Stop	1	Yes
12	68-1220	Active Bolt Guide	1	Yes
13	82-0294	Post (Screw and Case)	8	No
14	68-1337	Mortise Case	1	No
15	68-1253	Spring (Top Mount)	1	Yes
16	68-1265	Spring (Active Lever)	1	Yes
17	68-1333	Active Lever	1	Yes
18	68-1198	Torsion Spring (Retractor)	1	Yes
19	68-1246	Top Pusher Guide	1	Yes
20	68-1328	Link Latchbolt Tail	1	No
21	68-1334	Latchbolt Extension/Slide	1	No
22	68-1292	Upper Guard	1	Yes
23	68-1336	Top Mount	1	Yes
24	01-0424	Rivet	2	No

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

12-LP **8606** **8610** **8613** **8615**
LP **8640** **8643** **8646** **8673**
12-LS **8674**
LS

SARGENT®
ASSA ABLOY



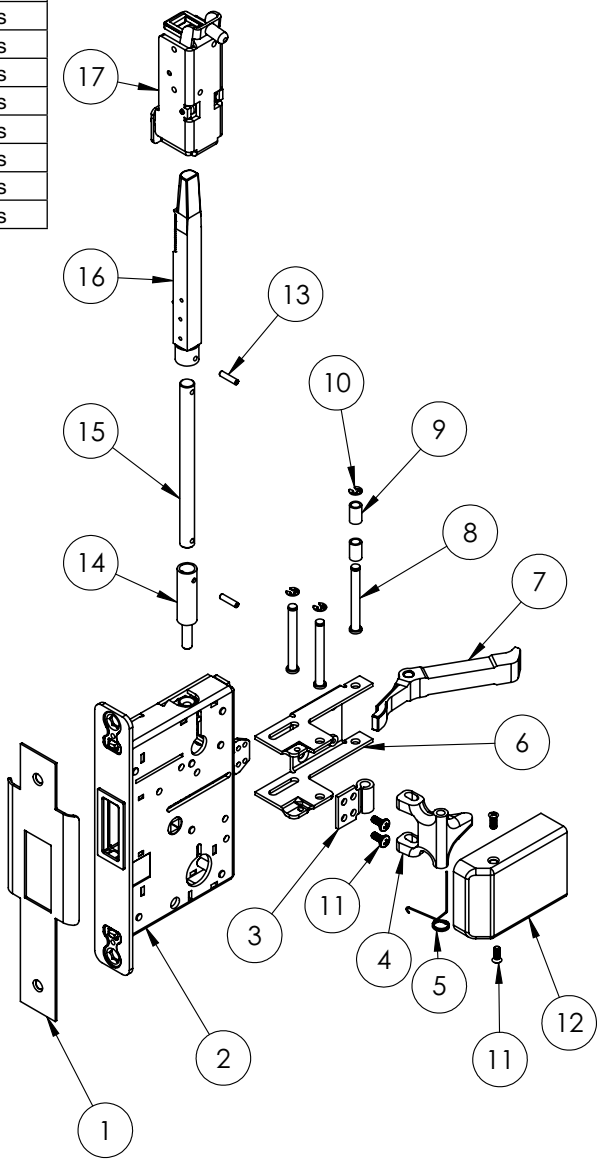
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-1183	Inactive Outside Front[1]	1	Yes
2	68-4238	N/A	Inactive Mortise Case	1	Yes
3	68-4264	68-1327	Link Connect (Pull Lever)	1	Yes
4		68-1309	Pull Lever Low Profile	1	Yes
5		68-1332	Torsion Spring (Pull Lever)	1	Yes
6		68-1313	Pivot Pin	3	Yes
7		68-0241	Lift Arm	1	Yes
8		68-1310	Pivot Bracket	1	Yes
9		01-4509	Retaining Ring	3	Yes
10		68-1311	Lift Arm Spacer	2	Yes
11	N/A	68-1317	Chassis Cover (LP)*	1	Yes
12		68-4373	Screw Pack (LP)	1	Yes
13	692L	01-0696	Coiled Pin	2	Yes
14		68-1339	Connecting Tube	1	Yes
15		661L	Top Rod (LP)	1	Yes
16		68-4840	Latch Bolt Assembly	1	Yes
17	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Panel		Yes
	68-5376		Top Case Assembly 1/2" Panel		Yes
	N/A	68-4389	Screw Pack	1	Yes
		650	Strike Pack	1	Yes

*Specify Finish
1. Only available in 32D finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

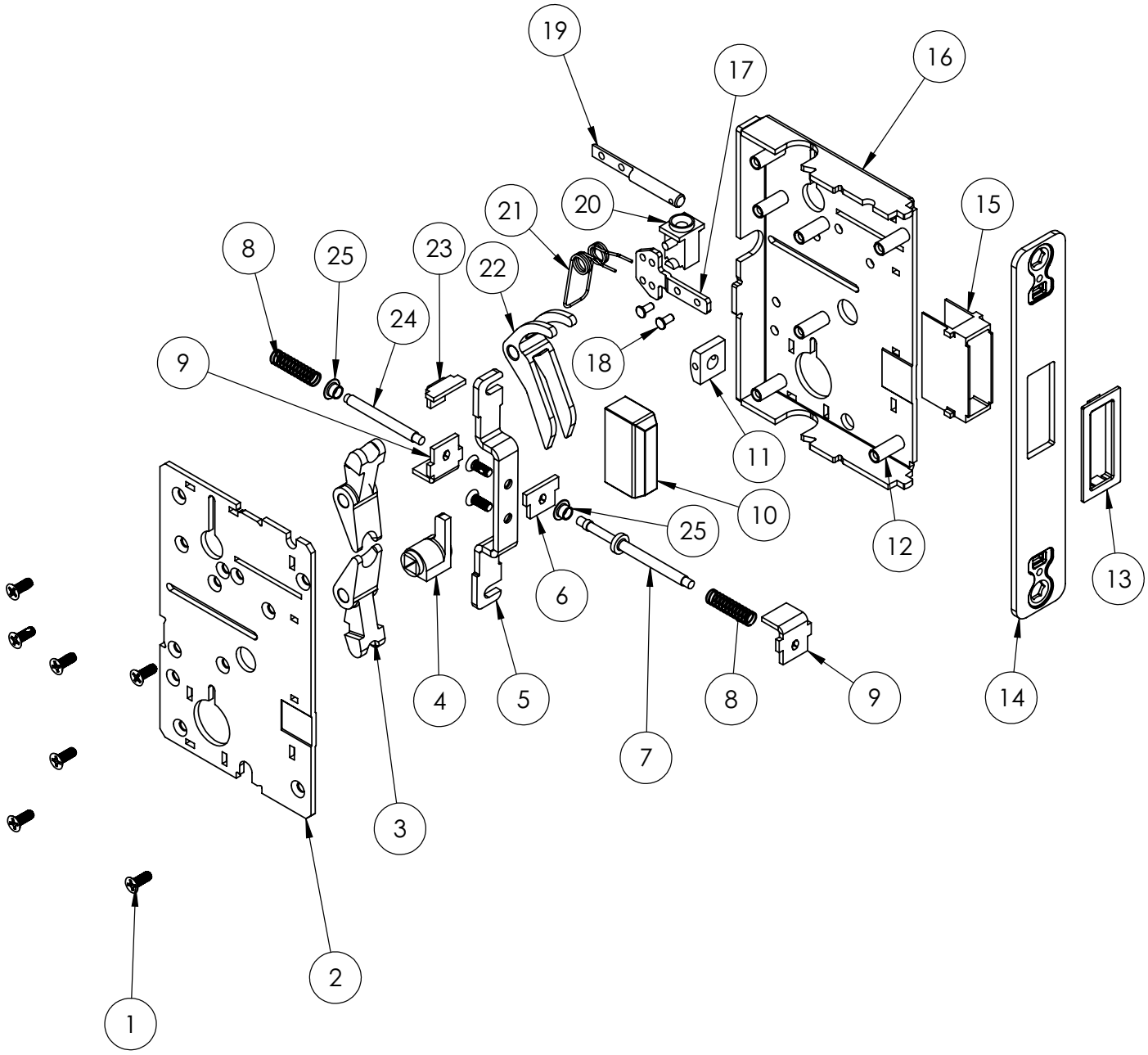
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty	Sellable
1	01-4402	#8-32x7/16" Flat PH U/C MS	9	Yes
2	68-1338	Mortise Cap	1	No
3	68-1164	Pusher Lever	2	Yes
4	68-1476	Outside Hub (LP)	1	Yes
5	68-1174	Pusher Slide	1	Yes
6	68-1176	Pusher Rod Guide	1	No
7	68-1177	Pusher Rod	1	No
8	99-0057	GD Bolt Spring	2	Yes
9	68-1491	Rod Guide Stop	2	No
10	68-1163	Pusher Bolt	1	Yes
11	68-1329	Inactive Latchbolt Actuator	1	No
12	82-0294	Post (Screw and Case)	7	No
13	68-1531	Inactive Bolt Guide	1	Yes
14	68-1187	Inactive Inside Front	1	No
15	68-1222	Inactive Bolt Guide	1	Yes
16	68-1337	Mortise Case	1	No
17	68-1328	Link Latchbolt Tail	1	No
18	01-0424	Rivet	2	No
19	68-1335	Inactive Latchbolt Tail	1	No
20	68-1336	Top Mount	1	Yes
21	68-1253	Spring (Top Mount)	1	Yes
22	68-1405	Inactive Lever	1	Yes
23	68-1246	Top Pusher Guide	1	Yes
24	68-1251	Pusher Rod	1	No
25	99-0072	GD Bolt Eyelet	2	Yes

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



A8231 12/17

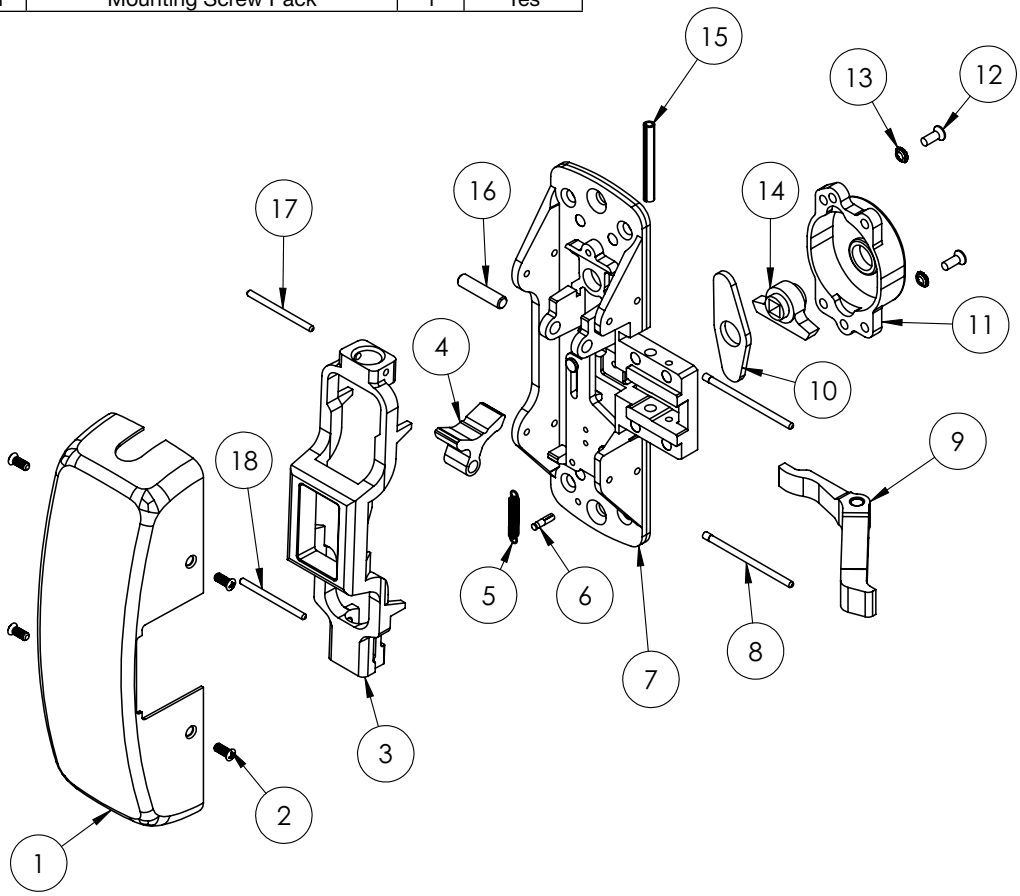
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
06, 13	68-2201 (LHRB)	Chassis Assembly	Yes
	68-2202 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-2201(LHRB) 68-2202(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
8		68-0323	Chassis Pin	2	Yes
9		68-0241	Lift Arm	1	Yes
10		97-0043	Knob Hub Retainer	1	Yes
11		68-0367	Knob Hub Cover	2	Yes
12		01-3384	8-32x7/16 PH FH MS	2	Yes
13		01-0930	Countersunk Lock Washer	2	Yes
14		97-0042	Knob Hub	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-0324	Lift Lever Pivot Pin	1	Yes
17	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

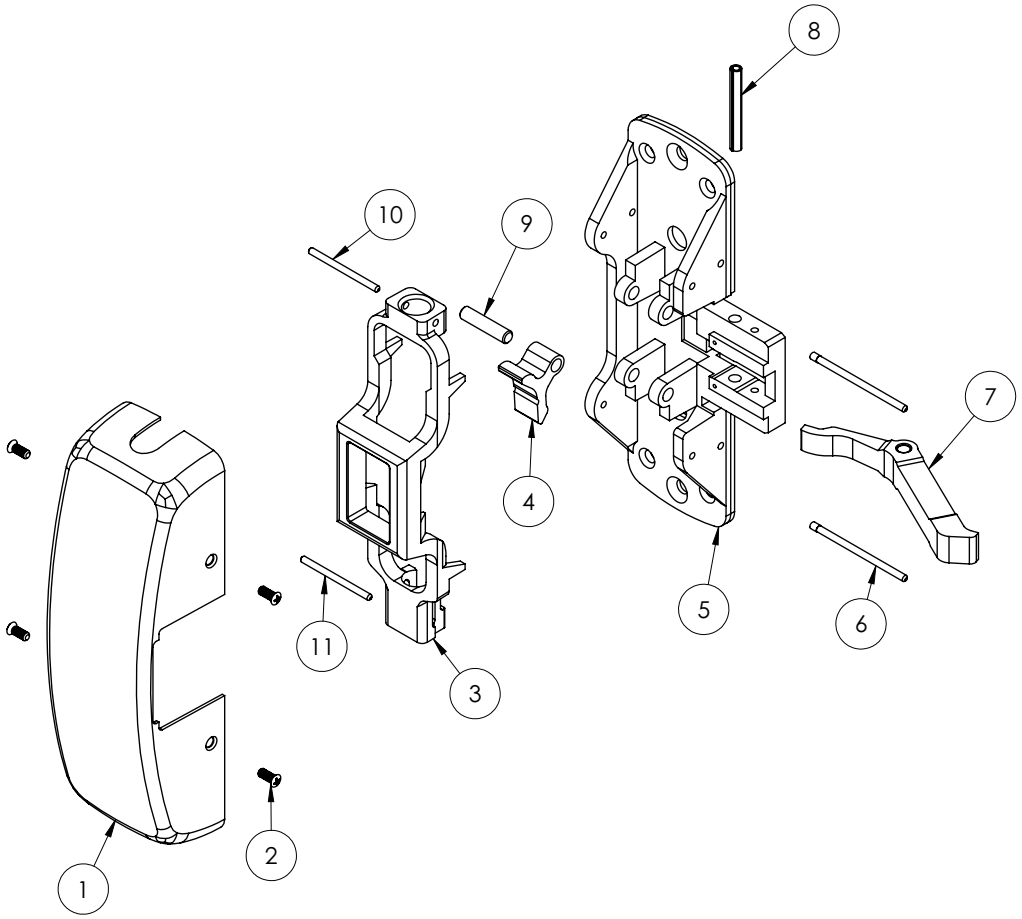
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
10, 40	68-2163 (LHRB)	Chassis Assembly	Yes
	68-2164 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2163(LHRB) 68-2164(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		68-0326	Chassis	1	Yes
6		68-0323	Chassis Pin	2	Yes
7		68-0241	Lift Arm	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0324	Lift Lever Pivot Pin	1	Yes
10	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
11		97-0048	Bottom Rod Adjustment Pin	1	Yes
12		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

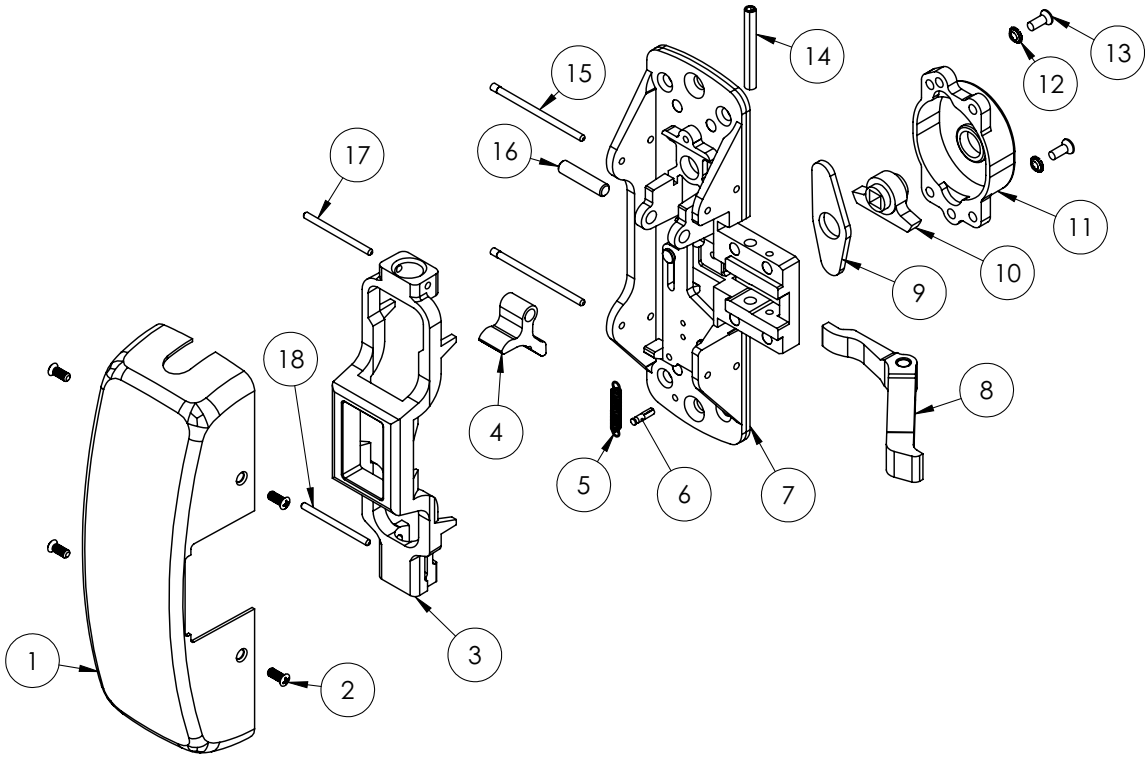
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
15, 43, 46, 73, 74	68-2207 (LHRB)	Chassis Assembly	Yes
	68-2208 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Cover Screw Pack*	1	Yes
3	68-2207(LHRB) 68-2208(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
8		68-1137	Lift Arm	1	Yes
9		97-0043	Knob Hub Retainer	1	Yes
10		97-0042	Knob Hub	1	Yes
11		68-0367	Knob Hub Cover	2	Yes
12		01-0930	Countersunk Lock Washer	2	Yes
13		01-3384	8-32x7/16 PH FH MS	2	Yes
14		01-4512	Spirol Pin	1	Yes
15		68-0323	Chassis Pin	2	Yes
16		68-0324	Lift Lever Pivot Pin	1	Yes
17	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

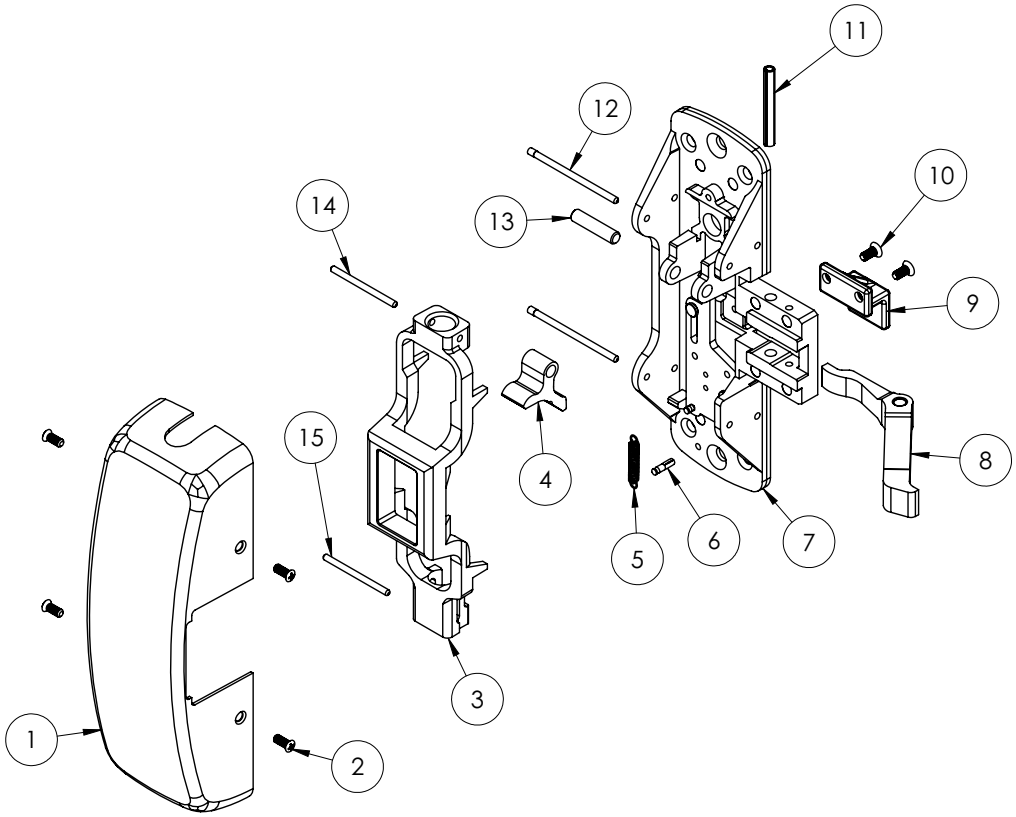
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
28	68-2210 (LHRB)	Chassis Assembly	Yes
	68-2211 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2210(LHRB) 68-2211(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2415	Chassis and Slide Assembly, LHRB	1	No
		68-2416	Chassis and Slide Assembly, RHRB		No
8		68-0241	Lift Arm	1	Yes
9		97-0089	Thumb Piece Lever	1	Yes
10		01-1146	8-32x3/8 PH FH U'CUT Screw	2	Yes
11		01-4512	Spirol Pin	1	Yes
12		68-0323	Chassis Pin	2	Yes
13		68-0324	Lift Lever Pivot Pin	1	Yes
14	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
15		97-0048	Bottom Rod Adjustment Pin	1	Yes
16		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

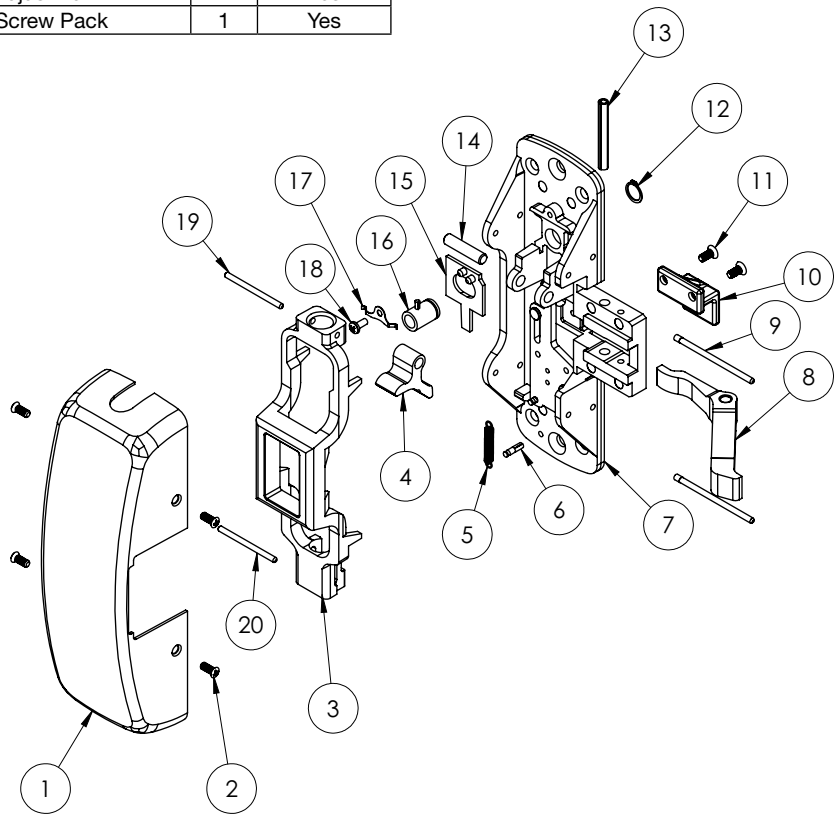
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
62, 63	68-2204 (LHRB)	Chassis Assembly	Yes
	68-2205 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2204(LHRB) 68-2205(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2415	Chassis and Slide Assembly, LHRB	1	No
		68-2416	Chassis and Slide Assembly, RHRB		No
8		68-0241	Lift Arm	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		97-0089	Thumb Piece Lever	1	Yes
11		01-1146	8-32x3/8 PH FH U'CUT Screw	2	Yes
12		01-0005	Retaining Ring	1	Yes
13		01-4512	Spirol Pin	1	Yes
14		68-0324	Lift Lever Pivot Pin	1	Yes
15		68-2198	Locking Slide Assembly, LHRB	1	Yes
		68-2199	Locking Slide Assembly, RHRB		Yes
16		97-2048	Cylinder Hub and Pin Assembly	1	Yes
17		68-0368	Locking Slide Spring, LHRB	1	Yes
		97-0006	Locking Slide Spring, RHRB		Yes
18		01-1190	6-32x5/16 PH PNHD Self Tap	1	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

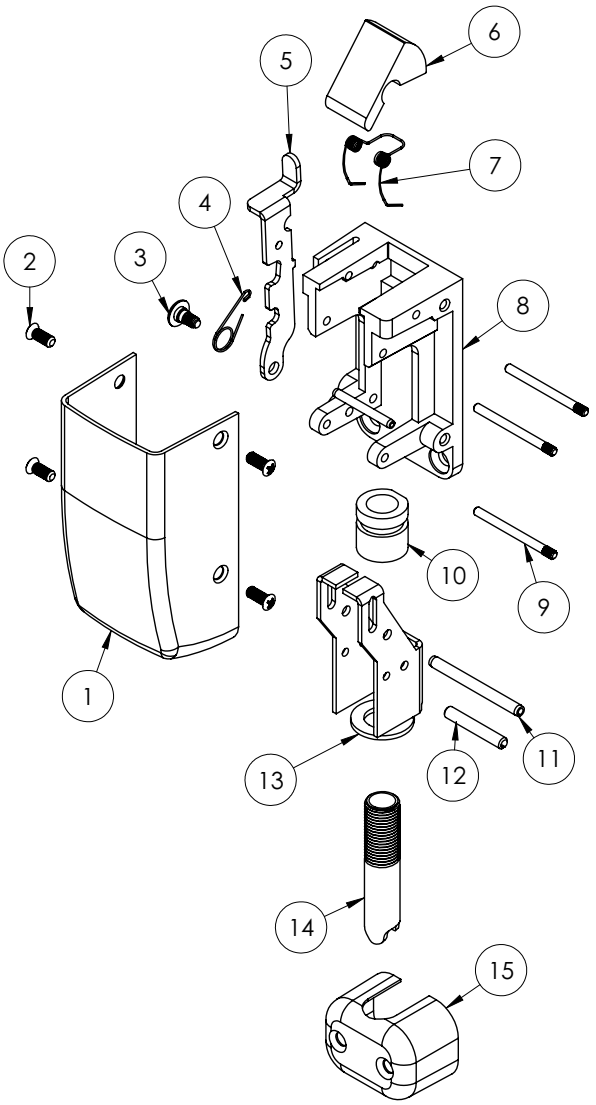
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	97-2434 Manufactured Before 11/11/2002	Top Case Assembly	Yes
	68-4557 Manufactured After 11/11/2002		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2434	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		97-0296	Latch Bolt	1	Yes
7		97-0300	L.B. Spring	1	Yes
8		97-0299	Chassis	1	Yes
9		97-0294	Pivot Pin	3	Yes
11		01-0461	Spirol Pin	1	Yes
12		01-0002	Roll Pin	1	Yes
3	68-4557	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		97-0296	Latch Bolt	1	Yes
7		97-0300	L.B. Spring	1	Yes
8		97-0299	Chassis	1	Yes
9		97-0294	Pivot Pin	1	Yes
10		68-1455	Top Rod Adjuster	1	Yes
11		01-0461	Spirol Pin	1	Yes
12		01-0002	Roll Pin	1	Yes
13		97-0298	Top Slide	1	Yes
14	N/A	670T	Top Rod	1	Yes
15		97-0020	Rod Guide*	1	Yes
16		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

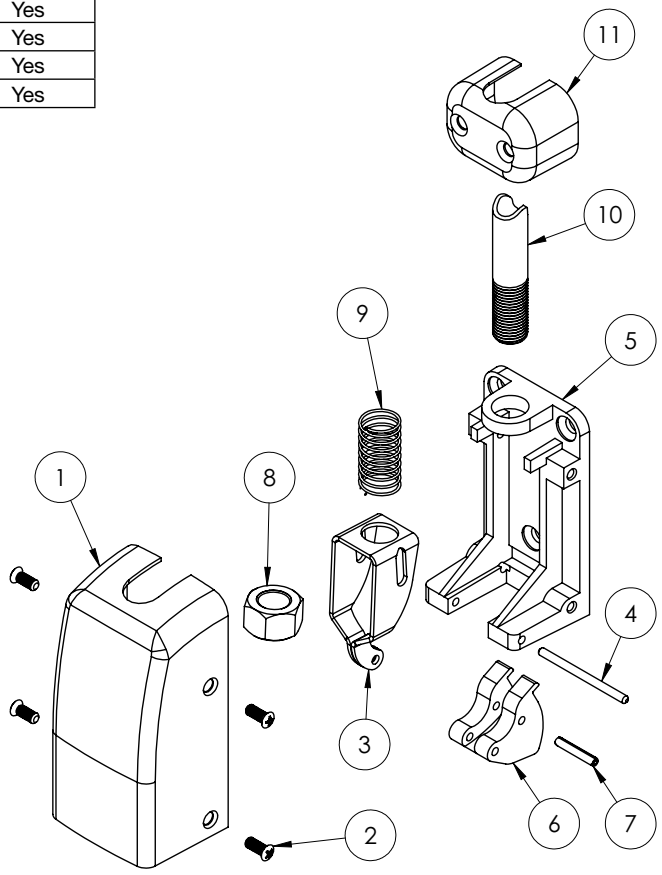
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2038 (Manufactured Before 11/11/2002)	Bottom Case Assembly	Yes
	68-4549 (Manufactured After 11/11/2002)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Bottom Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2038	97-0035	Retractor	1	Yes
4		97-0084	Adjustment Pin, Bottom Rod	1	Yes
5		97-0025	Bottom Chassis	1	Yes
6		97-0053	Bottom Latch Bolt	1	Yes
7		01-0697	Spirol Pin	1	Yes
3	68-4549	97-0035	Retractor	1	Yes
4		97-0084	Adjustment Pin, Bottom Rod	1	Yes
5		97-0025	Bottom Chassis	1	Yes
6		97-0053	Bottom Latch Bolt	1	Yes
7		01-0697	Spirol Pin	1	Yes
8		97-0572	Rod Adjustment Nut	1	Yes
9	N/A	97-0101	Spring, Compression	1	Yes
10		670B	Bottom Rod	1	Yes
11		97-0020	Rod Guide*	1	Yes
12		624	Bottom Strike Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

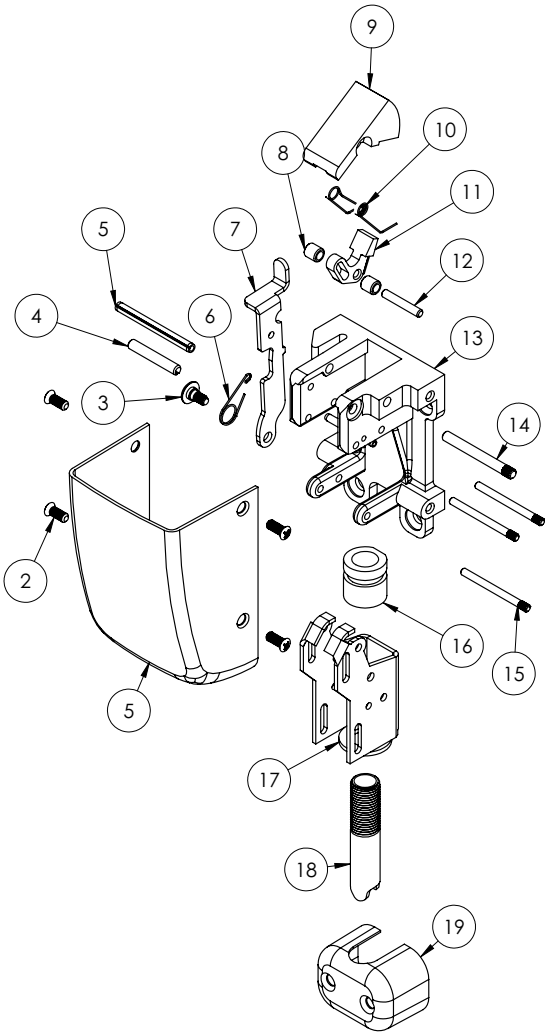
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	97-2693 Manufactured Before 11/11/2002	Top Case Assembly	Yes
	68-4559 Manufactured After 11/11/2002		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-4559	97-0065	Latch Release Lever Pin	1	Yes
4		01-0002	Roll Pin	1	Yes
5		01-0461	Spirol Pin	1	Yes
6		97-0579	Spring, Torsion	1	Yes
7		97-0399	Latch Retracting Lever	1	Yes
8		97-0391	Sleeve	2	Yes
9		97-0398	Latch Bolt	1	Yes
10		97-0400	Top Case Spring	1	Yes
11		97-0405	Guard Lever	1	Yes
12		97-0393	Pivot Pin	1	Yes
13		97-0402	Top Chassis	1	Yes
14		97-0394	Latch Bolt Pivot Pin	1	Yes
15		97-0294	Pivot Pin	3	Yes
16		68-1455	Top Rod Adjuster	1	Yes
17		97-0397	Slide	1	Yes
3	97-2963	97-0065	Latch Release Lever Pin	1	Yes
5		01-0461	Spirol Pin	1	Yes
6		97-0579	Spring, Torsion	1	Yes
7		97-0399	Latch Retracting Lever	1	Yes
8		97-0391	Sleeve	2	No
9		97-0398	Latch Bolt	1	Yes
10		97-0400	Top Case Spring	1	No
11		97-0405	Guard Lever	1	No
12		97-0393	Pivot Pin	1	No
13		97-0402	Top Chassis	1	Yes
14		97-0394	Latch Bolt Pivot Pin	1	Yes
15		97-0294	Pivot Pin	3	Yes
17		97-0397	Slide	1	Yes
18	N/A	670T	Top Rod	1	Yes
19		97-0020	Rod Guide*	1	Yes
20		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

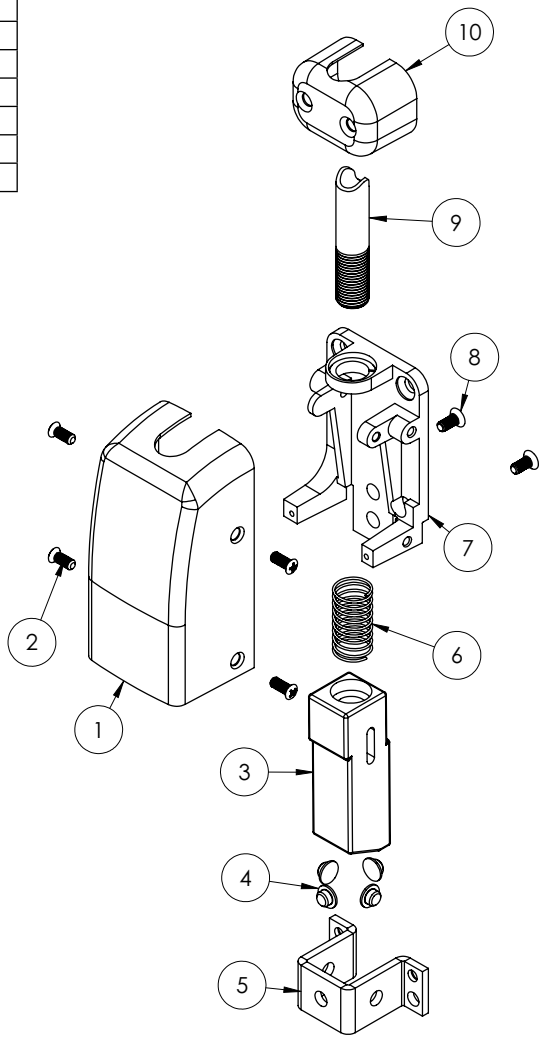
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2002	Bottom Case Assembly Manufactured Before 11/11/2002	Yes
	68-4558	Bottom Case Assembly Manufactured After 11/11/2002	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Bottom Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2002	97-0076	Bottom Bolt	1	Yes
4		97-0305	Nylon Insert	4	Yes
5		97-0270	Reinforcement	1	Yes
6		97-0101	Spring, Compression	1	Yes
7		97-0080	Chassis	1	Yes
8		01-4404	CR-FH #6 Head 8-32 Screw	2	Yes
3	68-4558	68-1454	Bottom Bolt	1	Yes
4		97-0305	Nylon Insert	4	Yes
5		97-0270	Reinforcement	1	Yes
6		97-0101	Spring, Compression	1	Yes
7		97-0080	Chassis	1	Yes
8		01-4404	CR-FH #6 Head 8-32 Screw	2	Yes
9	N/A	670B	Bottom Rod	1	Yes
10		97-0020	Rod Guide*	1	Yes
11		655	Flat Strike Pack (STD, HC)	1	Yes
		653	Bottom Strike Pack (FM)	1	Yes

*Specify Finish



A8231 12/17

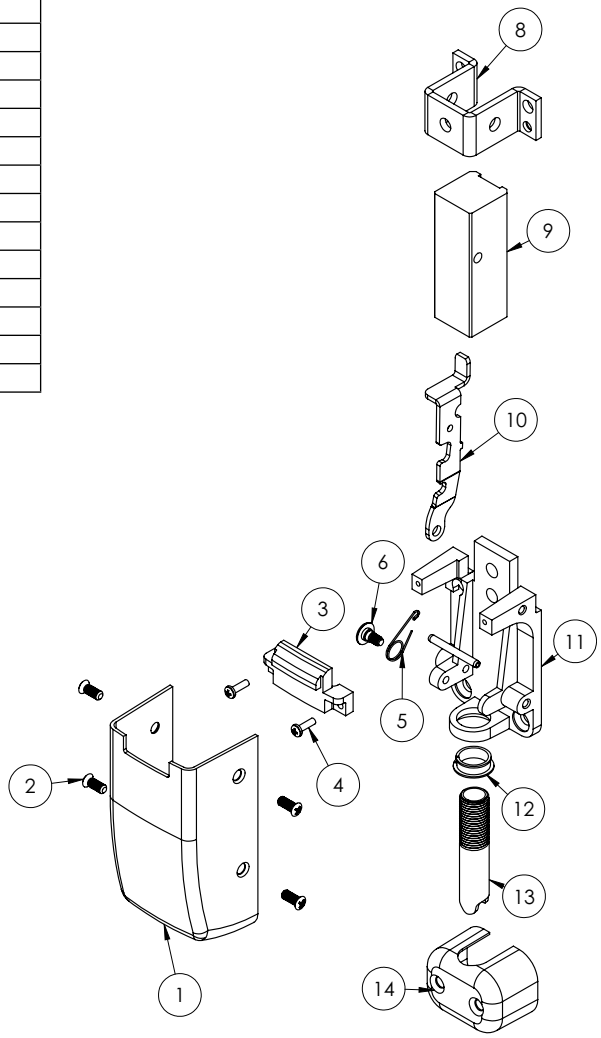
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2003	Top Case Assembly Manufactured Before 11/11/2002	Yes
	68-4561	Top Case Assembly Manufactured After 11/11/2002	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0084	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2003	97-0079	Top Case Filler	1	Yes
4		01-1490	#4-40 x 3/8 PH Pan MS	2	Yes
5		97-0579	Spring, Torsion	1	Yes
6		97-0065	Pin, Latch Release Lever	1	Yes
7		01-0695	Spirol Pin	1	Yes
8		97-0270	Top Reinforcement	1	Yes
9		97-2046	Top Slide Assembly	1	Yes
10		68-1155	Latch Release Lever	1	Yes
11		97-0080	Chassis	1	Yes
12		01-0476	Snap-In Nyliner	1	Yes
3	68-4561	97-0079	Top Case Filler	1	Yes
4		01-1490	#4-40 x 3/8 PH Pan MS	2	Yes
5		97-0579	Spring, Torsion	1	Yes
6		97-0065	Pin, Latch Release Lever	1	Yes
7		01-0695	Spirol Pin	1	Yes
8		97-0761	Top Reinforcement	1	Yes
9		68-4560	Top Slide Assembly	1	Yes
10		68-1665	Latch Release Lever	1	Yes
11		97-0080	Chassis	1	Yes
12		01-0476	Snap-In Nyliner	1	Yes
13	N/A	670T	Top Rod	1	Yes
14		97-0020	Rod Guide*	1	Yes
15		659	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

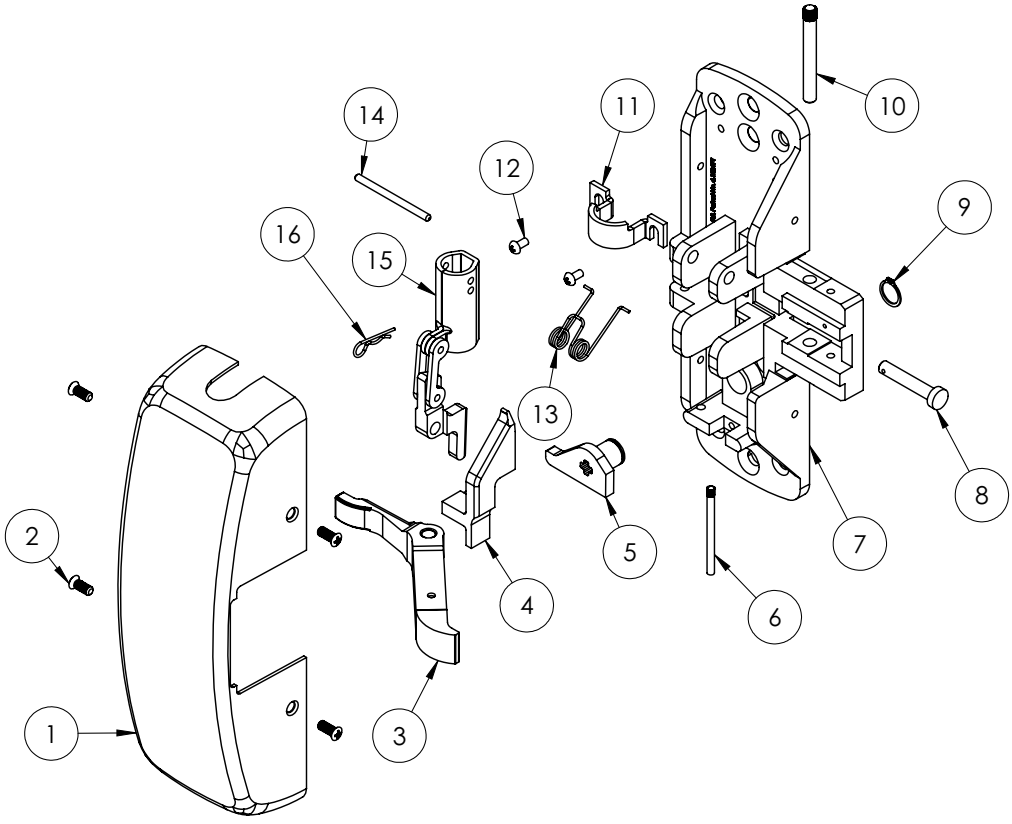
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	68-4568 (LHRB)	Chassis Assembly	Yes
	68-4569 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-4568(LHRB) 68-4569(RHRB)	68-1137	Lift Arm	1	Yes
4		68-1170	Outside Actuator, LH	1	Yes
		68-1171	Outside Actuator, RH		Yes
5		68-1208	ET Cam, LH	1	Yes
		68-1209	ET Cam, RH		Yes
6		68-1184	Guide Pin	1	Yes
7		68-1205	Chassis, LH	1	Yes
		68-1206	Chassis, RH		Yes
8		68-1191	Link Pin	1	Yes
9		01-0005	Retaining Ring	1	Yes
10		68-0239	Pivot Pin	1	Yes
11		68-1180	Tube Support	1	Yes
12		01-3595	Machine Screw	2	Yes
13		68-1193	Spring, Upper Link	1	Yes
14		97-0048	Rod Adjustment Pin	1	Yes
15		68-4270	Upper Link Assembly, LHRB	1	Yes
		68-4271	Upper Link Assembly, RHRB		Yes
16		68-1210	Hair Pin	1	Yes
17	N/A	68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

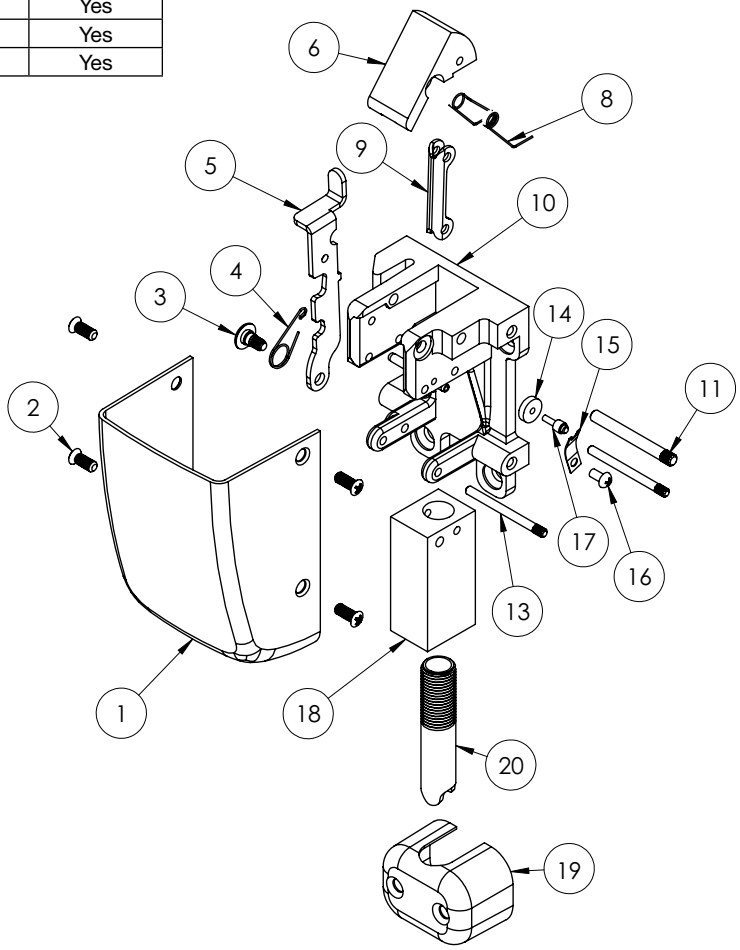
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	68-3933	Top Case Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0392	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-3933	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		68-1153	Top Case Latch Bolt	1	Yes
7		01-0697	Spirol Pin	2	Yes
8		97-0400	Top Case Spring	1	Yes
9		68-1460	Link, Pivot	1	Yes
10		97-0402	Top Chassis	1	Yes
11		97-0394	Pivot Pin, Latch Bolt	1	Yes
12		01-0461	Spirol Pin	1	Yes
13		97-0294	Pivot Pin	2	Yes
14		68-0991	Fusible Link	1	No
15		68-0419	Guide Spring	1	No
16		01-3563	#5-40 x 1/4 PH RD HD MS	1	No
17		68-0420	Pin, Fire Stop	1	No
18		68-1458	Top Rod Link	1	Yes
19	N/A	97-0020	Rod Guide*	1	Yes
20		670T	Top Rod	1	Yes
21		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

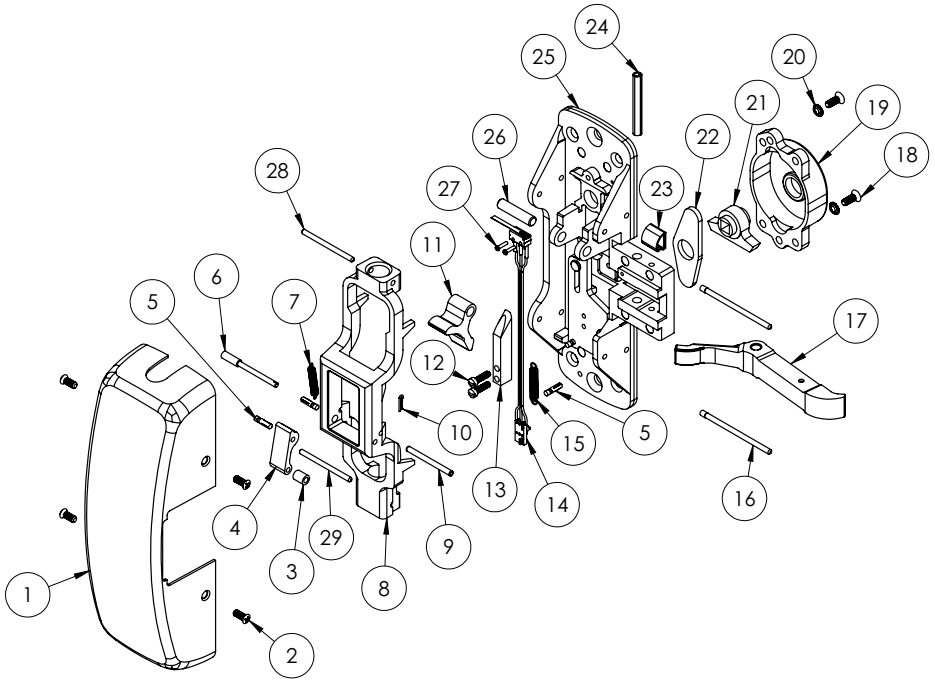
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
06, 13	68-3714 (LHRB)	Chassis Assembly	Yes
	68-3715 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3714(LHRB) 68-3715(RHRB)	68-1768	Spacer	1	No
4		68-1087	Locking Lever	1	No
5		01-0749	Groove Pin	3	No
6		68-1128	Slide Pivot Pin	1	No
7		68-1123	Lock Lever Spring	1	No
8		68-1671	Main Slide	1	No
9		68-1127	Roll Pin	1	No
10		98-0238	Guard Bracket Hairpin	1	Yes
11		68-1090	Lift Lever	1	Yes
12		01-4396	59-80 Machine Screw	2	No
13		68-1092	Lift Block	1	No
14		52-2217	Switch Assembly	1	Yes
15		97-0050	Knob Return Spring	1	Yes
16		68-0323	Chassis Pin	2	Yes
17		68-1137	Lift Arm	1	Yes
18		01-3384	8-32x7/16 PH FH MS	2	Yes
19		68-0367	Knob Hub Cover	1	Yes
20		01-0930	CS Lock Washer	2	Yes
21		97-0042	Knob Hub	1	Yes
22		97-0043	Knob Hub Retainer	1	Yes
23		01-0150	Wire Clip	1	Yes
24		01-4512	Spirol Pin	1	Yes
25		68-1105	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-1106	Chassis w/ Locking Slide Assembly, RHRB		No
26		68-0324	Lift Lever Pivot Pin	1	Yes
27		01-4381	Machine Screw	2	No
28	N/A	97-0049	Top Rod Adjustable Pin	1	Yes
29		97-0048	Bottom Rod Adjustable Pin	1	Yes
30		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

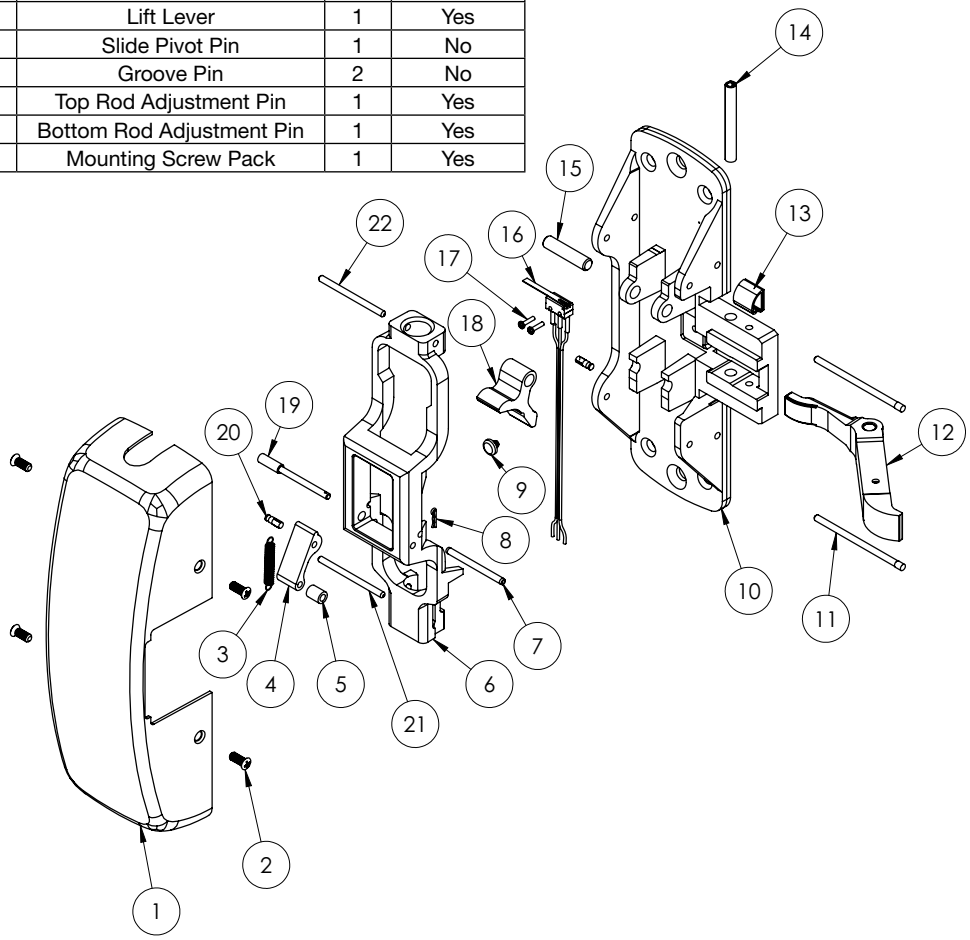
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
10, 40	68-3823 (LHRB)	Chassis Assembly	Yes
	68-3824 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3823(LHRB) 68-3824(RHRB)	68-1123	Spring, Locking Lever	1	No
4		68-1087	Locking Lever	1	No
5		68-1768	Spacer	1	No
6		68-1671	Main Slide	1	No
7		68-1127	Roll Pin	1	No
8		98-0238	Guard Bracket Hairpin	1	Yes
9		68-1294	Stop Pin	1	Yes
10		68-1113	Chassis, LHRB	1	No
		68-1114	Chassis, RHRB		No
11		68-0323	Chassis Pin	2	Yes
12		68-1137	Lift Arm	1	Yes
13		01-0150	Wire Clip	1	Yes
14		01-4512	Spirol Pin	1	Yes
15		68-0324	Lift Lever Pivot Pin	1	Yes
16		52-2217	Switch Assembly	1	Yes
17		01-4381	Machine Screw	2	No
18		68-1090	Lift Lever	1	Yes
19		68-1128	Slide Pivot Pin	1	No
20		01-0749	Groove Pin	2	No
21	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
22		97-0048	Bottom Rod Adjustment Pin	1	Yes
23		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

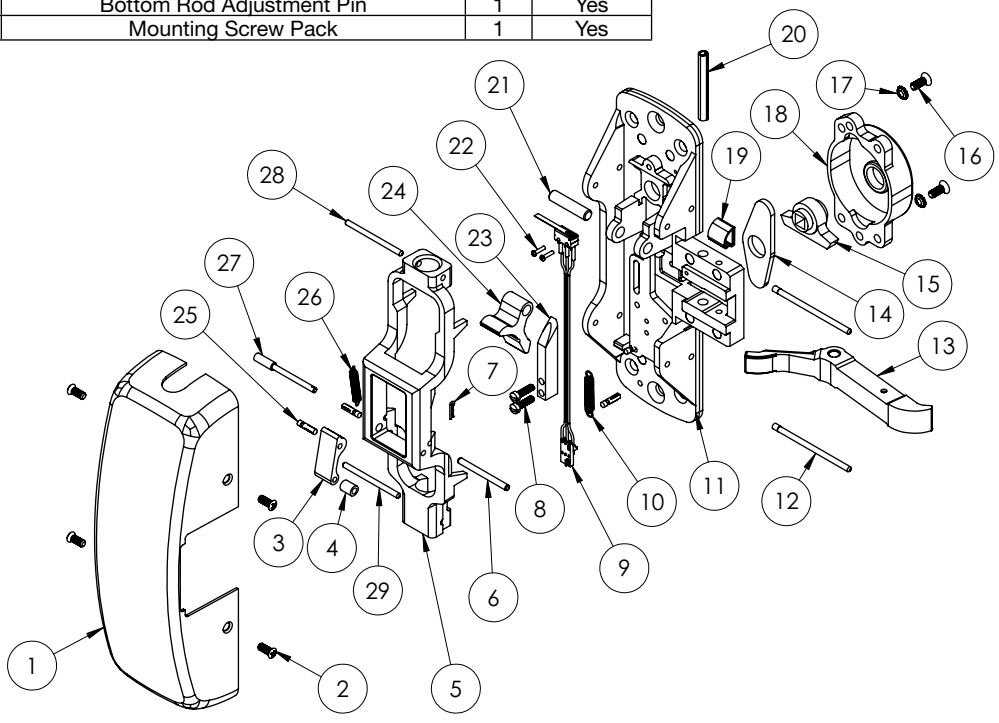
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
15, 43, 46, 73, 74	68-3717 (LHRB)	Chassis Assembly	Yes
	68-3718 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3717(LHRB) 68-3718(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	No
6		68-1127	Roll Pin	1	Yes
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	Yes
9		52-2217	Switch Assembly	1	Yes
10		97-0050	Knob Return Spring	1	Yes
11		68-2413	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis w/ Locking Slide Assembly, RHRB		No
12		68-0323	Chassis Pin	2	Yes
13		68-1137	Lift Arm	1	Yes
14		97-0043	Knob Hub Retainer	1	Yes
15		97-0042	Knob Hub	1	Yes
16		01-3384	8-32x7/16 PH FH MS	2	Yes
17		01-0930	Countersunk Lock Washer	2	Yes
18		68-0367	Knob Hub Cover	1	Yes
19		01-0150	Wire Clip	1	Yes
20		01-4512	Spirol Pin	1	Yes
21		68-0324	Lift Lever Pivot Pin	1	Yes
22		01-4381	Machine Screw	2	Yes
23		68-1092	Lift Block	1	Yes
24		68-1090	Lift Lever	1	Yes
25		01-0749	Groove Pin	3	No
26		68-1123	Spring, Locking Lever	1	No
27		68-1128	Slide Pivot Pin	1	No
28	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
29		97-0048	Bottom Rod Adjustment Pin	1	Yes
30		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

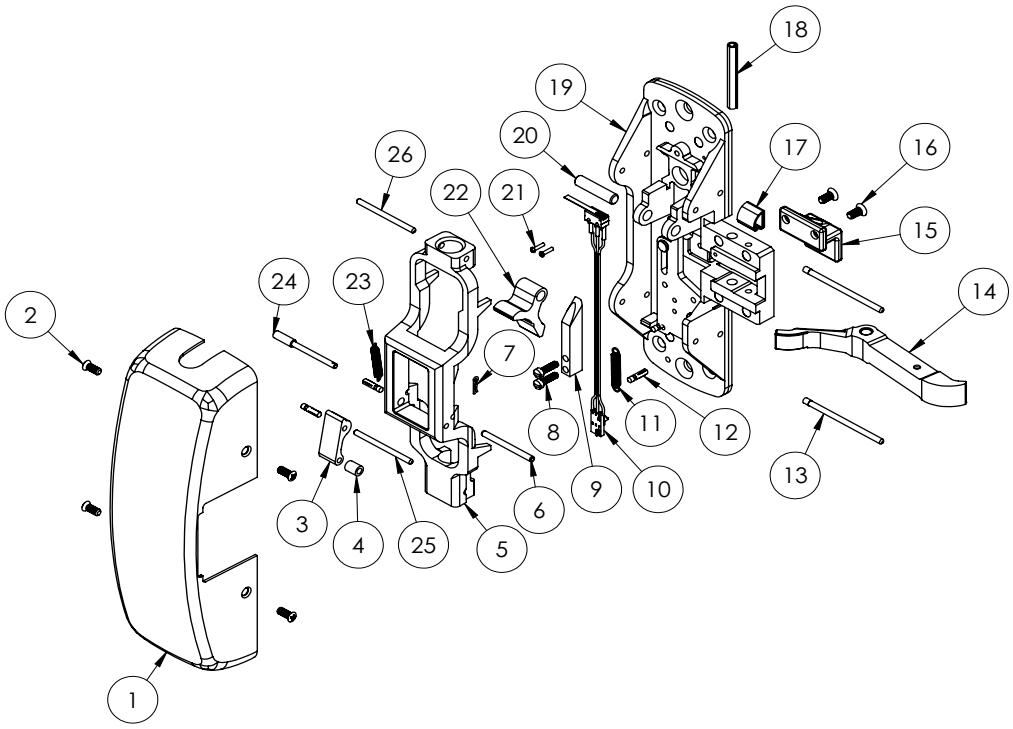
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
28	68-3829 (LHRB)	Chassis Assembly	Yes
	68-3830 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Auxillary Screw Pack*	1	Yes
3	68-3829(LHRB) 68-3830(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	Yes
9		68-1092	Lift Block	1	Yes
10		52-2217	Switch Assembly	1	Yes
11		97-0050	Knob Return Spring	1	Yes
12		01-0749	Groove Pin	3	No
13		68-0323	Chassis Pin	2	Yes
14		68-1137	Lift Arm	1	Yes
15		97-0089	Thumb Piece Lever	1	Yes
16		01-1146	8-32x3/8 PH FL U'CUT W/NY	1	Yes
17		01-0150	Wire Clip	1	Yes
18		01-4512	Spirol Pin	1	Yes
19		68-2413	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis w/ Locking Slide Assembly, RHRB		No
20		68-0324	Lift Lever Pivot Pin	1	Yes
21		01-4381	Machine Screw	2	No
22		68-1090	Lift Lever	1	Yes
23		68-1123	Spring, Locking Lever	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustable Pin	1	Yes
26		97-0049	Top Rod Adjustable Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

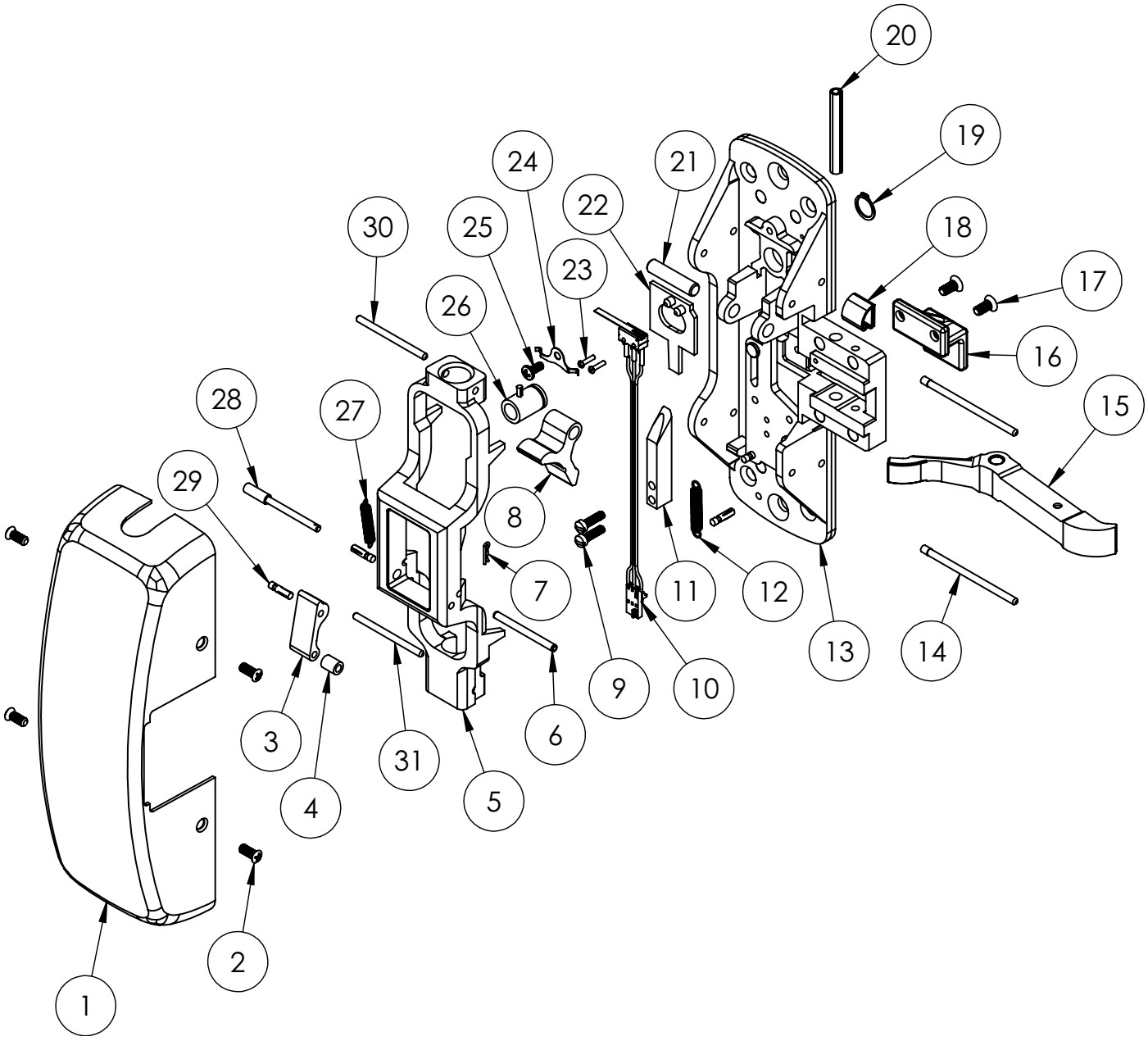
Function	Assembly No.	Description	Sellable
62, 63	68-3826 (LHRB)	Chassis Assembly	Yes
	68-3827 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3826(LHRB) 68-3827(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	No
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		68-1090	Lift Lever	1	Yes
9		01-4396	59-80 Machine Screw	2	Yes
10		52-2217	Switch Assembly	1	Yes
11		68-1092	Lift Block	1	Yes
12		97-0050	Knob Return Spring	1	Yes
13		68-2413	Chassis and Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis and Locking Slide Assembly, RHRB		No
14		68-0323	Chassis Pin	2	Yes
15		68-1137	Lift Arm	1	Yes
16		97-0089	Thumb Piece Lever	1	Yes
17		01-1146	8-32x3/8 PH FL U'CUT W/NY	1	Yes
18		01-0150	Wire Clip	1	Yes
19		01-0005	Retaining Ring	1	Yes
20		01-4512	Spirol Pin	1	Yes
21		68-0324	Lift Lever Pivot Pin	1	Yes
22		68-2198	Locking Slide Assembly, LHRB	1	Yes
		68-2199	Locking Slide Assembly, RHRB		Yes
23		01-4381	Machine Screw	2	Yes
24		68-0368	Locking Slide Spring, LHRB	1	Yes
		97-0006	Locking Slide Spring, RHRB		Yes
25		01-1190	6-32x5/16 PH PNHD Self Tap Screw	1	Yes
26		97-2048	Cylinder Hub and Pin Assembly	1	Yes
27		68-1123	Lock Lever Spring	1	No
28		68-1128	Slide Pivot Pin	1	No
29		01-0749	Groove Pin	3	No
30	N/A	97-0049	Top Rod Adjustable Pin	1	Yes
31		97-0048	Bottom Rod Adjustable Pin	1	Yes
32		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

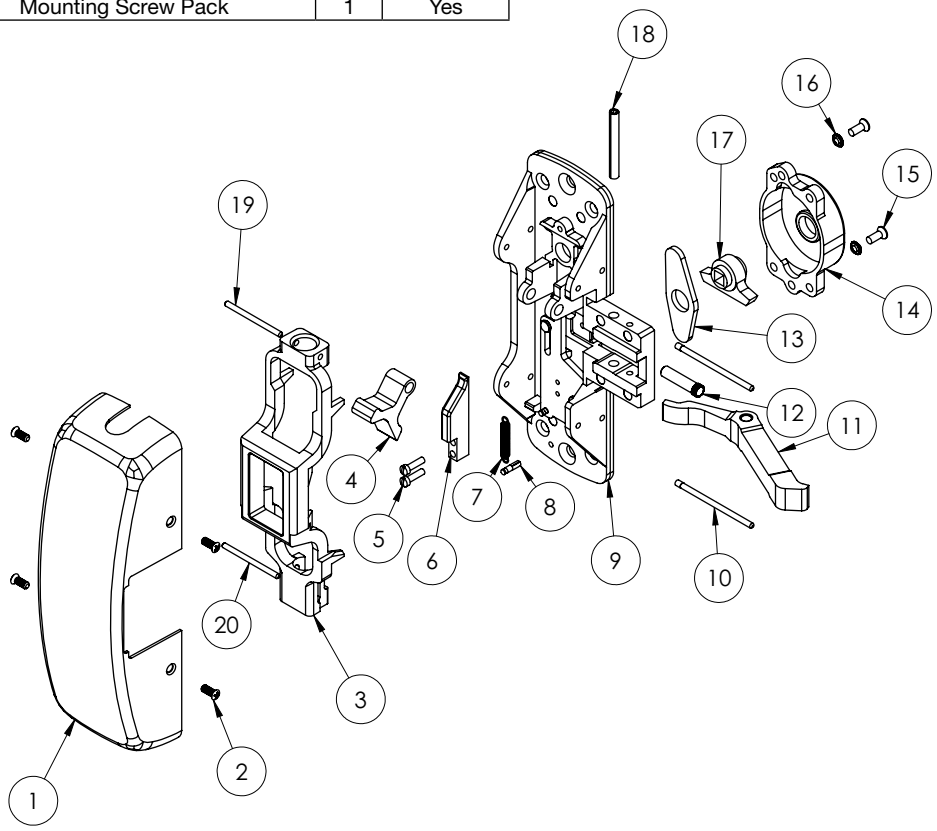
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
06, 13, 43, 46	68-7306 (LHRB)	Chassis Assembly	Yes
	68-7307 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7306(LHRB) 68-7307(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		01-4396	59-80 Machine Screw	2	Yes
6		68-1655	Lift Block	1	Yes
7		97-0050	Knob Return Spring	1	Yes
8		01-0749	Groove Pin	1	No
9		68-7310	Chassis and Slide Assembly, LHRB	1	No
		68-7311	Chassis and Slide Assembly, RHRB		No
10		68-0323	Chassis Pin	2	Yes
11		68-0241	Lift Arm	1	Yes
12		01-9372	Lift Lever Pivot Pin	1	Yes
13		97-0043	Knob Hub Retainer	1	Yes
14		68-0367	Knob Hub Cover	2	Yes
15		01-3384	8-32x7/16 PH FH MS	2	Yes
16		01-0930	Countersunk Lock Washer	2	Yes
17		97-0042	Knob Hub	1	Yes
18		01-4512	Spirol Pin	1	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

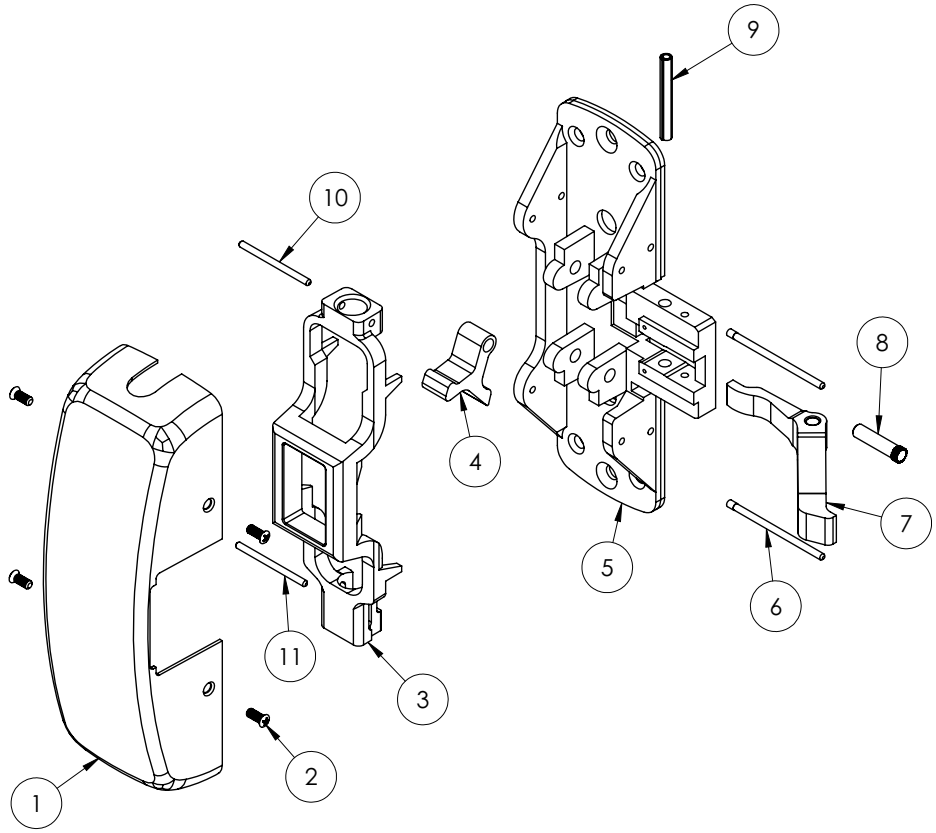
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(10, 40)	68-7308 (LHRB)	Chassis Assembly	Yes
	68-7309 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7308(LHRB) 68-7309(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		68-1660	Chassis	1	Yes
6		68-0323	Chassis Pin	2	Yes
7		68-0241	Lift Arm	1	Yes
8		01-9372	Lift Lever Pivot Pin	1	Yes
9	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
10		97-0048	Bottom Rod Adjustment Pin	1	Yes
11		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

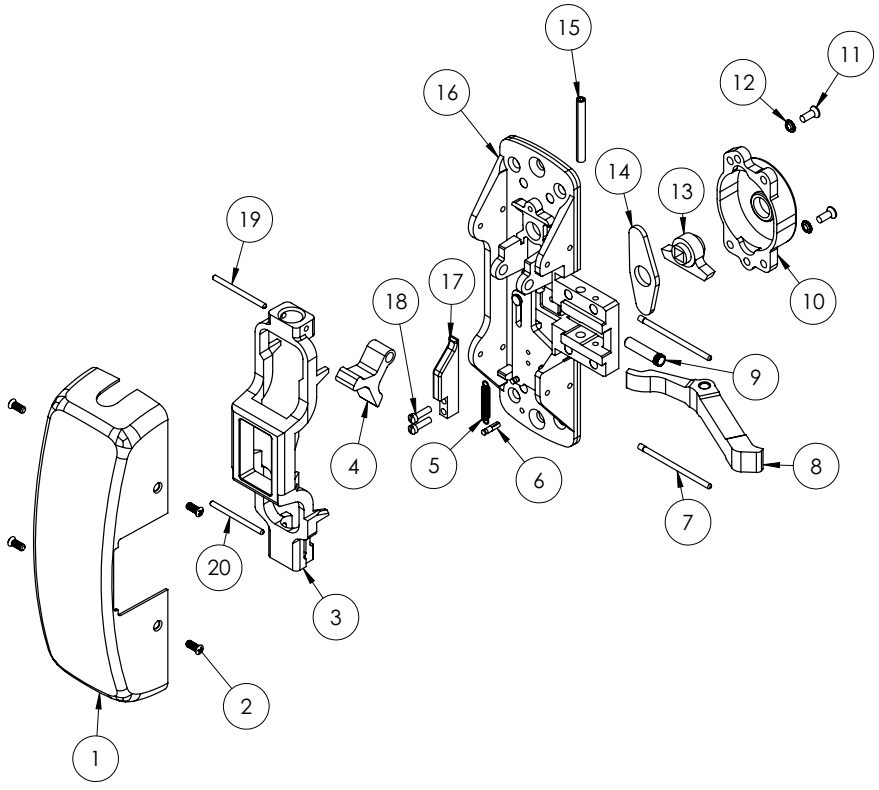
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(15, 73, 74)	68-7312 (LHRB)	Chassis Assembly	Yes
	68-7313 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7312(LHRB) 68-7313(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-0323	Chassis Pin	2	Yes
8		68-0241	Lift Arm	1	Yes
9		01-9372	Lift Lever Pivot Pin	1	Yes
10		68-0367	Knob Hub Cover		Yes
11		01-3384	8-32x7/16 PH FH MS	2	Yes
12		01-0930	Countersunk Lock Washer	2	Yes
13		97-0042	Knob Hub	1	Yes
14		97-0043	Knob Hub Retainer	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-7310	Chassis and Slide Assembly, LHRB	1	No
		68-7311	Chassis and Slide Assembly, RHRB		No
17		68-1655	Lift Block	1	Yes
18		01-4396	Machine Screw #6-32x1/2	2	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

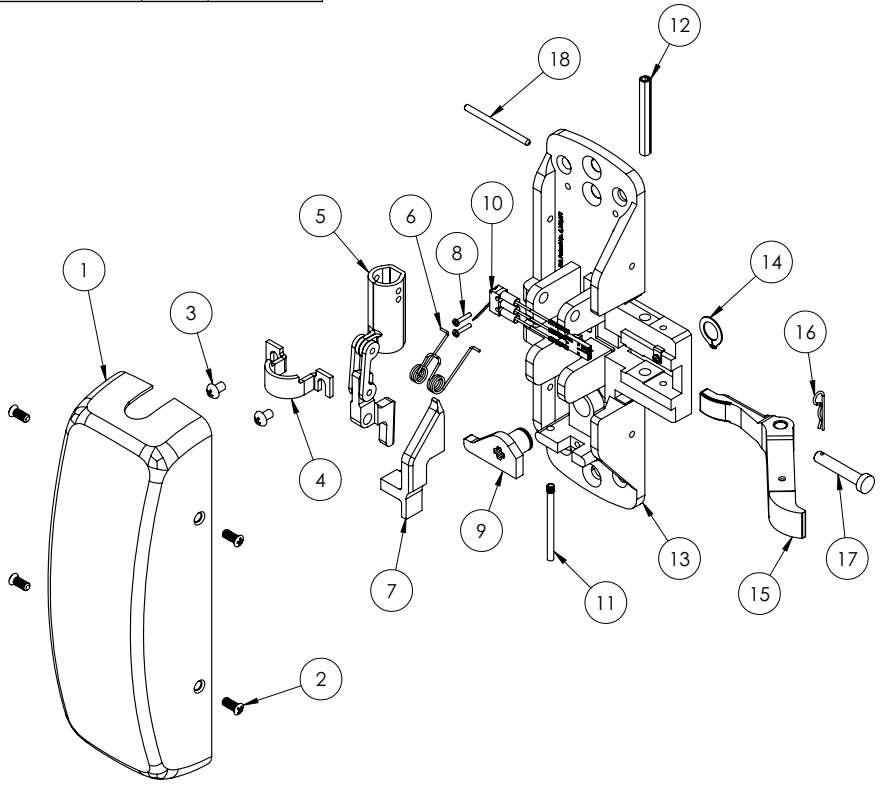
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	68-5449 (LHRB)	Chassis Assembly	Yes
	68-5450 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-5449 68-5450	01-3595	#8-32x1/4" Machine Screw*	1	Yes
4		68-1180	Tube Support	1	Yes
5		68-4270	Upper Link Assembly, LHRB	1	Yes
		68-4271	Upper Link Assembly, RHRB		Yes
6		68-1193	Upper Link Spring	1	Yes
7		68-1170	Outside Actuator, LHRB	1	Yes
		68-1171	Outside Actuator, RHRB		Yes
8		01-1237	#1-72 PH Pan Head MS	1	Yes
9		68-1208	ET Cam, LH	1	Yes
		68-1209	ET Cam, RH		Yes
10		52-5133	Switch and Wire Assembly	1	Yes
11		68-1184	Guide Pin	1	Yes
12		01-4512	Spirol Pin	1	Yes
13		68-1205	Chassis, LH	1	No
		68-1206	Chassis, RH		No
14		01-0005	Retaining Ring	1	Yes
15		68-1137	Lift Arm	1	Yes
16		68-1210	Hair Pin	1	Yes
17		68-1191	Link Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19	N/A	68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

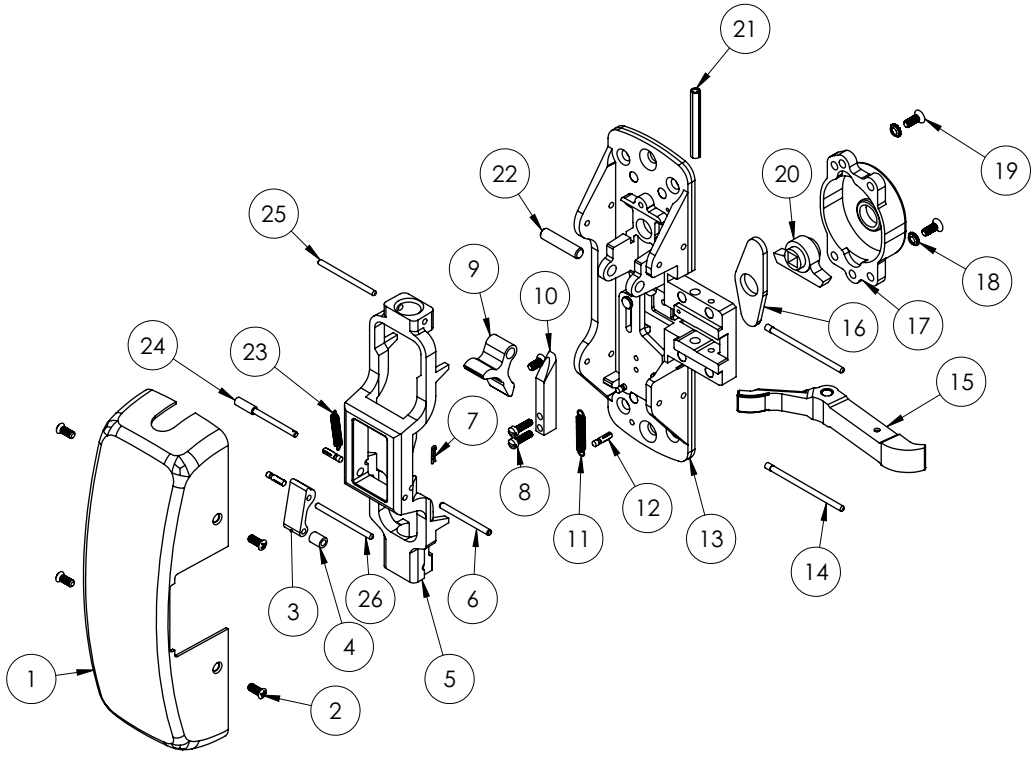
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
06, 10, 13, 40	68-6042 (LHRB)	Chassis Assembly	Yes
	68-6043 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-6042(LHRB) 68-6043(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	No
9		68-1090	Lift Lever	1	Yes
10		68-1092	Lift Block	1	Yes
11		97-0050	Knob Return Spring	1	Yes
12		01-0749	Groove Pin	3	Yes
13		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
14		68-0323	Chassis Pin	2	Yes
15		68-1137	Lift Arm	1	Yes
16		97-0043	Knob Hub Retainer	1	Yes
17		68-0367	Knob Hub Cover	1	Yes
18		01-0930	Countersunk Lock Washer	2	Yes
19		01-3384	8-32x7/16 PH FH MS	2	Yes
20		97-0042	Knob Hub	1	Yes
21		01-4512	Spirol Pin	1	Yes
22		68-0324	Lift Lever Pivot Pin	2	Yes
23		68-1123	Return Spring, Guarding	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
26		97-0049	Top Rod Adjustment Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

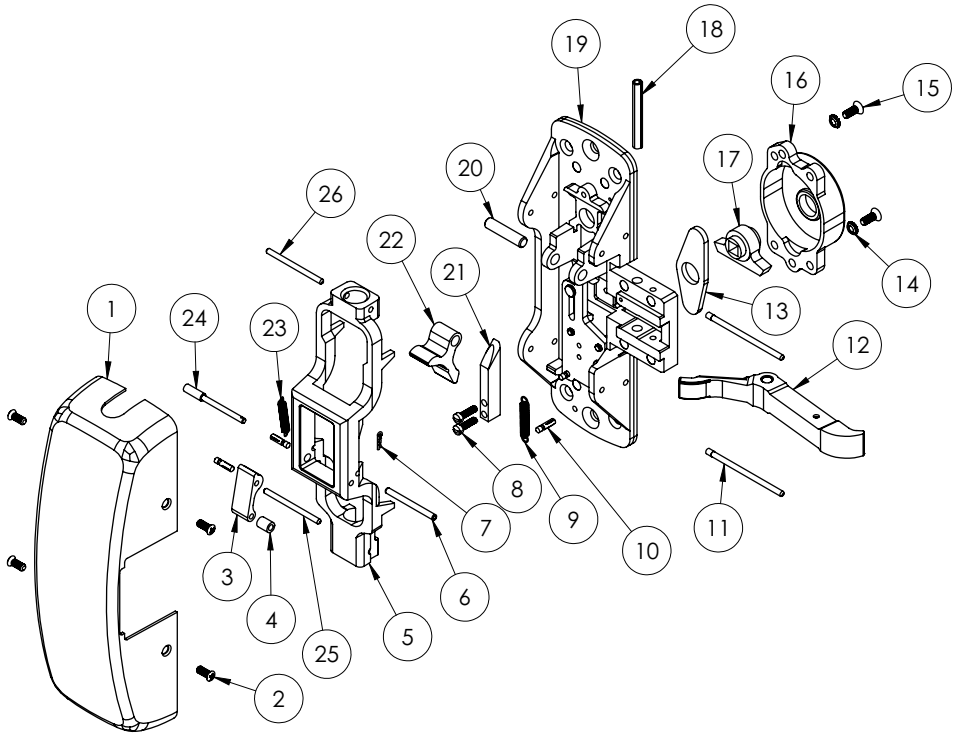
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12, 43, 46, 73, 74	68-6044 (LHRB)	Chassis Assembly	Yes
	68-6045 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-6044(LHRB) 68-6045(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	Yes
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	No
9		97-0050	Knob Return Spring	1	Yes
10		01-0749	Groove Pin	3	Yes
11		68-0323	Chassis Pin	2	Yes
12		68-1137	Lift Arm	1	Yes
13		97-0043	Knob Hub Retainer	1	Yes
14		01-0930	Countersunk Lock Washer	2	Yes
15		01-3384	8-32x7/16 PH FH MS	2	Yes
16		68-0367	Knob Hub Cover	1	Yes
17		97-0042	Knob Hub	1	Yes
18		01-4512	Spirol Pin	1	Yes
19		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
20		68-0324	Lift Lever Pivot Pin	2	Yes
21		68-1092	Lift Block	1	No
22		68-1090	Lift Lever	1	Yes
23		68-1123	Return Spring, Guarding	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
26		97-0049	Top Rod Adjustment Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

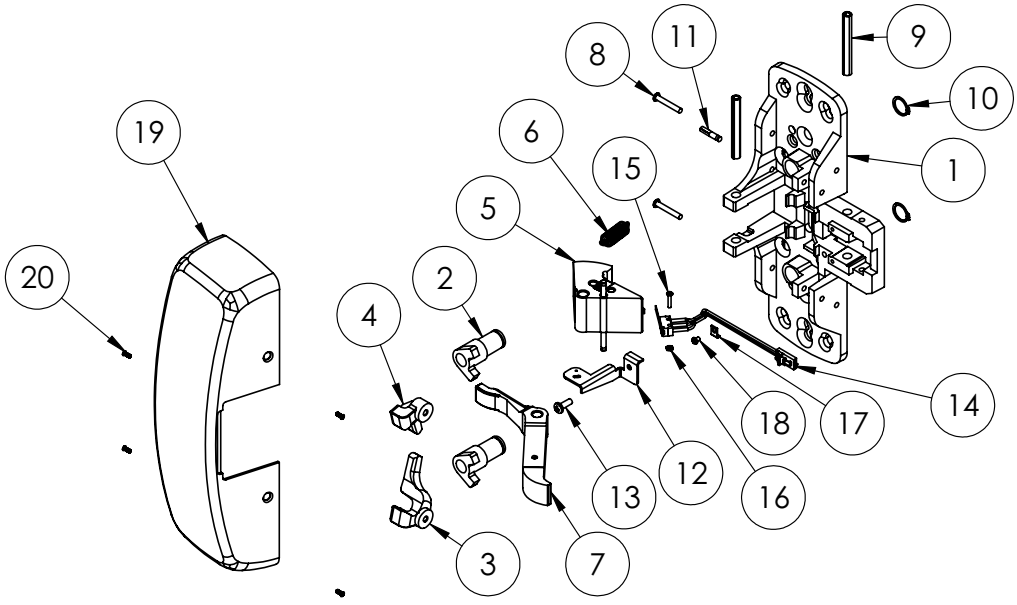
(WS-/53-)8804 (WS-/53-)8806 (WS-/53-)8810 (WS-/53-)8813
(WS-/53-)8815 (WS-/53-)8840 (WS-/53-)8843 (WS-/53-)8844
(WS-/53-)8846 (WS-/53-)8873 (WS-/53-)8874 (WS-/53-)8875
(WS-/53-)8876 (WS-/53-)8877 (WS-/53-)8878 (WS-/53-)8881
(WS-/53-)8882 (WS-/53-)8888

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
All functions	68-4261	LHRB/RHRB	Yes
WS- All functions		LHRB/RHRB	
53- All functions	68-6075	LHRB/RHRB	Yes
WS-53- All functions		LHRB/RHRB	

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1389	Chassis Blank (Std)	1	No
2		98-0018	Outside Cylinder Hub	2	Yes
3		68-1366	Lift Lever (RH)	1	Yes
4		68-1367	Lift Lever (LH)	1	Yes
5		68-4413	Standard Latchbolt (68-4261)	1	Yes
		68-7417	53- Standard Latchbolt (68-6075)	1	Yes
6		98-0028	Latchbolt Spring	1	Yes
7		68-1137	Lift Arm	1	Yes
8		98-0011	Latchbolt Lever Pivot Pin	2	Yes
9		01-4512	Spirol Pin	2	Yes
10		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
11		01-0008	Groove Pin	1	No
12		68-1685	Switch Bracket (53- Only)	1	Yes
13		01-1482	#2-56 X 1/8" Ph Pn Hd Machine Screw (53- Only)	1	Yes
14		52-4545	Switch Assembly (53- Only)	1	Yes
15		01-9446	#1-72 X 11/32" Ph Fl Hd Machine Screw (53- Only)	1	Yes
16		01-0909	Hex Machine Screw Nut (53- Only)	1	Yes
17		52-0310	Cable Clamp (53- Only)	1	Yes
18		01-1482	Cr-Phms #2-56 X 1/8" (53- Only)	1	Yes
19	N/A	68-0406	Cover[1]	1	Yes
20		68-3905	Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

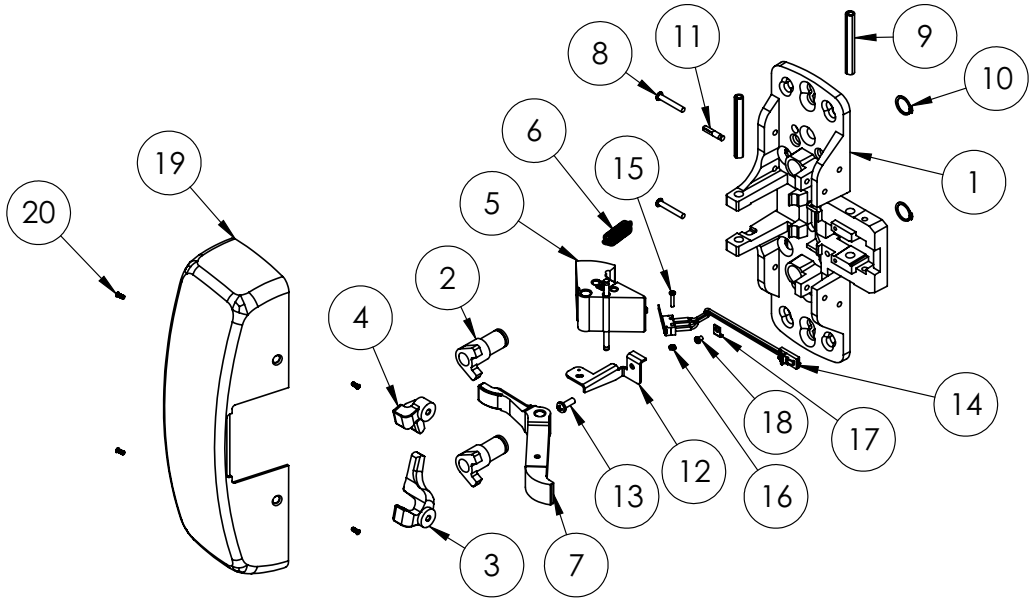
(12-/WS-/53)8804 (12-/WS-/53)8806 (12-/WS-/53)8810 (12-/WS-/53)8813
(12-/WS-/53)8815 (12-/WS-/53)8840 (12-/WS-/53)8843 (12-/WS-/53)8844
(12-/WS-/53)8846 (12-/WS-/53)8873 (12-/WS-/53)8874 (12-/WS-/53)8875
(12-/WS-/53)8876 (12-/WS-/53)8877 (12-/WS-/53)8878 (12-/WS-/53)8881
(12-/WS-/53)8882 (12-/WS-/53)8888

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12- All functions	68-4263	LHRB/RHRB	YES
WS-12- All functions		LHRB/RHRB	
12-53- All functions	68-6076	LHRB/RHRB	YES
WS-12-53- All functions		LHRB/RHRB	

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1378	Chassis Blank (12-)	1	No
2		98-0018	Outside Cylinder Hub	2	Yes
3		68-1366	Lift Lever (RH)	1	Yes
4		68-1367	Lift Lever (LH)	1	Yes
5		68-4414	Fire Rated Latchbolt (68-4263)	1	Yes
		68-7418	12-53- Standard Latchbolt (68-6076)	1	Yes
6		98-0028	Latchbolt Spring	1	Yes
7		68-1137	Lift Arm	1	Yes
8		98-0011	Latchbolt Lever Pivot Pin	2	Yes
9		01-4512	Spirol Pin	2	Yes
10		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
11		01-0008	Groove Pin	1	No
12		68-1685	Switch Bracket (53- Only)	1	Yes
13		01-1482	#2-56 Ph Pn Hd Machine Screw (53- Only)	1	Yes
14		52-4545	Switch Assembly (53- Only)	1	Yes
15		01-9446	#1-72 X 11/32" Ph Fl Hd Machine Screw (53- Only)	1	Yes
16		01-0909	Hex Machine Screw Nut (53- Only)	1	Yes
17		52-0310	Cable Clamp (53- Only)	1	Yes
18		01-1482	Cr-Phms #2-56 X 1/8" (53- Only)	1	Yes
19	N/A	68-0406	Cover[1]	1	Yes
20		68-3905	Cover Screw Pack (#8-32 X 5/16")[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

AL- AND GL- PREFIXES

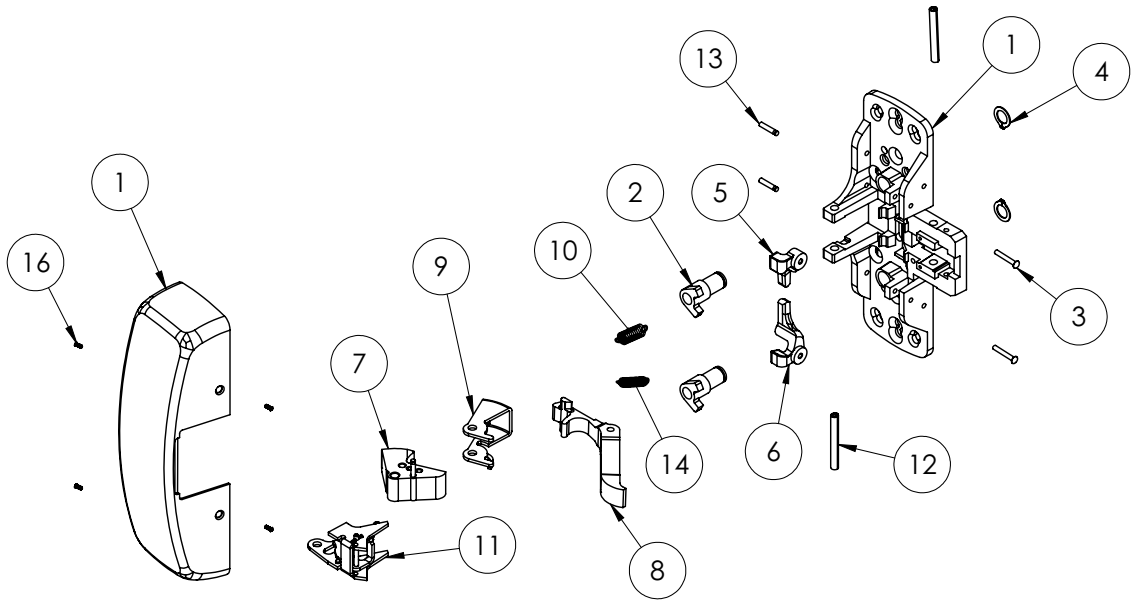
8804 8806 8810 8813 8815 8840
8843 8844 8846 8875 8876 8877
8878 8881 8882

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL- (All Functions Except 77,78,81, And 82)	68-4410	LHRB/RHRB	Yes
GL- (All Functions)		LHRB/RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1485	Chassis (Std)	1	No
2		98-0018	Outside Hub	2	Yes
3		98-0011	Latchbolt Lever Pin	2	Yes
4		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
5		68-1366	Lift Lever (RH)	1	Yes
6		68-1367	Lift Lever (LH)	1	Yes
7		68-4415	Guarded Latchbolt	1	Yes
8		68-1353	Lift Arm	1	Yes
9		68-1352	Guide	1	Yes
10		98-0028	Latchbolt Spring	1	Yes
11		68-4417	Guard Bracket Std	1	Yes
12		01-4512	Spirol Pin	2	Yes
13		01-0008	Groove Pin	2	No
14		68-1394	Guide Spring	1	Yes
15	N/A	68-1014	Cover[1]	1	Yes
16		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

AL- AND GL- PREFIXES

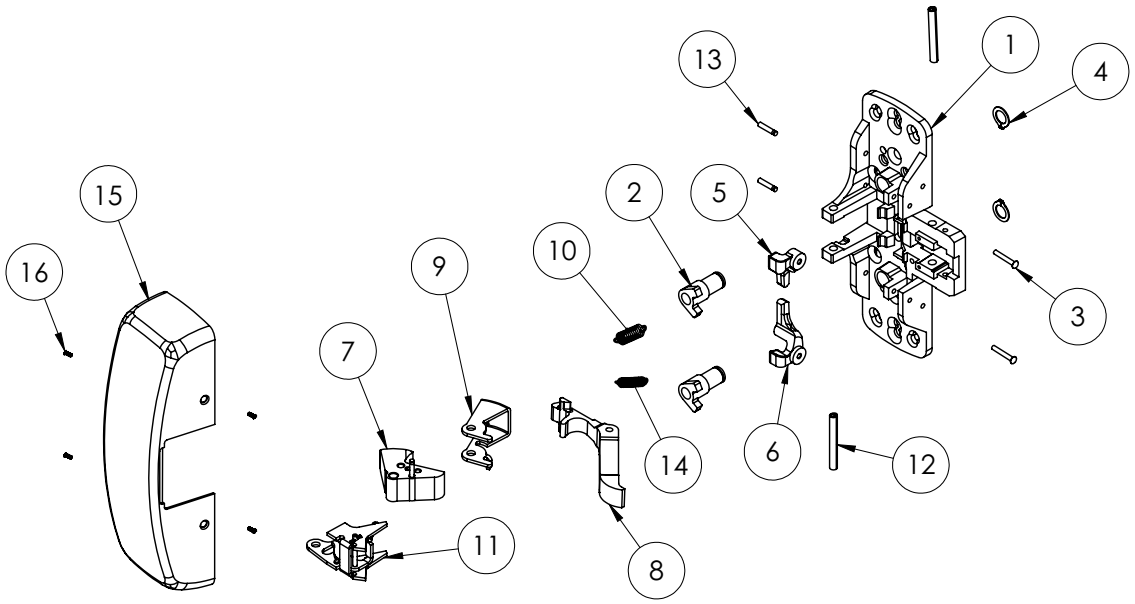
12-8804 12-8806 12-8810 12-8813
12-8815 12-8840 12-8843 12-8844
12-8846 12-8875 12-8876 12-8877
12-8878 12-8881 12-8882

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-AL- (All Functions Except 77,78,81,82)	68-4411	LHRB/RHRB	Yes
12-GL- (All Functions)			

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1378	Chassis (12-)	1	No
2		98-0018	Outside Hub	2	Yes
3		98-0011	Latchbolt Lever Pin	2	Yes
4		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
5		68-1366	Lift Lever (Rh)	1	Yes
6		68-1367	Lift Lever (Lh)	1	Yes
7		68-4415	Guarded Latchbolt	1	Yes
8		68-1353	Lift Arm	1	Yes
9		68-1352	Guide	1	Yes
10		98-0028	Latchbolt Spring	1	Yes
11		68-4417	Guard Bracket Std	1	No
12		01-4512	Spirol Pin	2	Yes
13		01-0008	Groove Pin	2	No
14		68-1394	Guide Spring	1	Yes
15	N/A	68-1014	Cover[1]	1	Yes
16		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

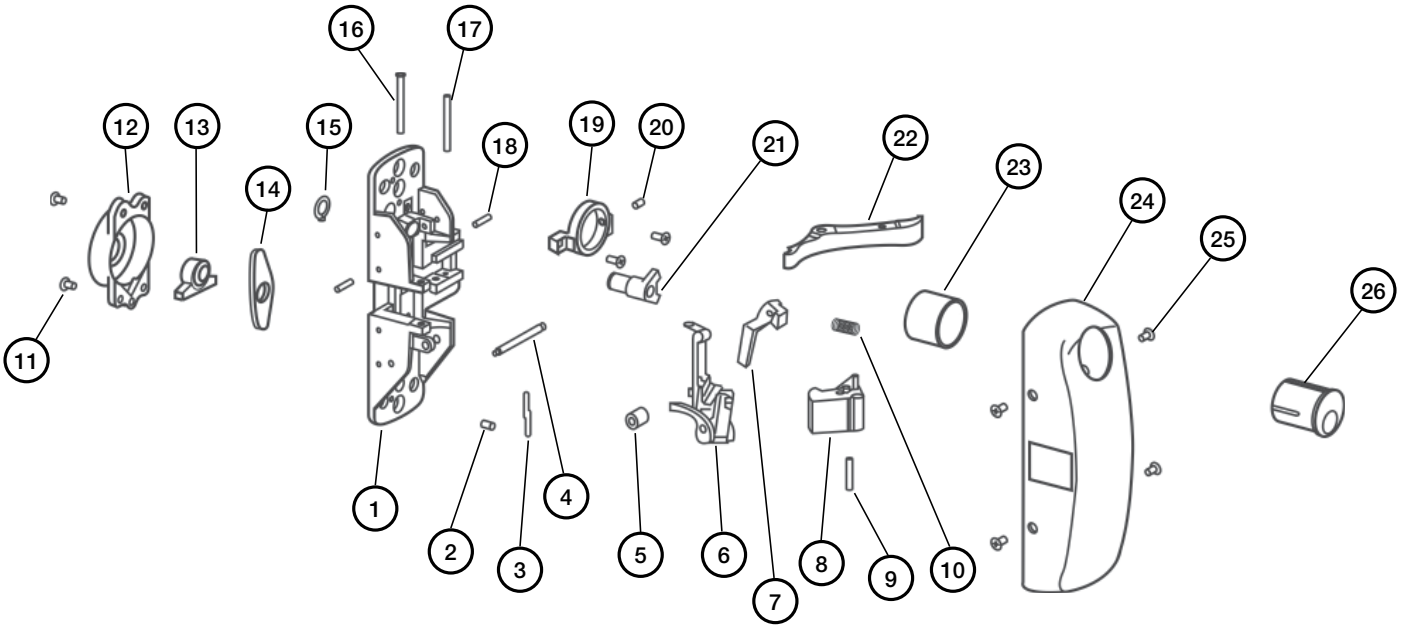
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	68-0408	Chassis Assembly	1	No
2	01-0008	Groove Pin	1	No
3	97-0050	Spring Knob Return	1	Yes
4	68-0271	Pivot Pin Knob Lever	1	Yes
5	68-0273	Bushing Knob Lever	1	Yes
6	68-4236	Knob Lever Assy (LHRB)	1	Yes
	68-4235	Knob Lever Assy (RHRB)	1	Yes
7	68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
	68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
8	98-2034	Latchbolt Assy	1	Yes
9	97-0040	Bushing Latchbolt	1	Yes
10	98-0028	Spring Latchbolt	1	Yes
11	01-3384	Screw 8-32 x 5/16	4	Yes
12	68-0367	Knob Hub Cover	1	Yes
13	97-0042	Knob Hub	1	Yes
14	97-0043	Knob Hub Retainer	1	Yes
15	01-0005	Retaining Ring	1	Yes
16	01-0013	Screw Latchbolt Pivot	1	Yes

Item	Part No.	Description	Qty.	Sellable
17	01-4512	Pivot Pin Left Arm	1	Yes
18	98-0011	Pivot Pin Latchbolt Lever	1	Yes
19	98-0020	Inside Cylinder Retainer	1	Yes
20	01-1095	Set Screw #8-32 x 1/4 Cup Point	1	Yes
21	98-0018	Outside Cylinder Hub	1	Yes
22	68-0241	Lift Arm	1	Yes
23	98-0021	Blocking Ring[1]	1	Yes
24	68-0408	Cover (LHRB)[1]	1	Yes
	68-0409	Cover (RHRB)[1]		
25	68-3908	Cover Screw Pack[1]	1	Yes
—	68-2143	Screw Pack	1	Yes
26	—	Cylinder[1,3]	1	Yes
—	649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

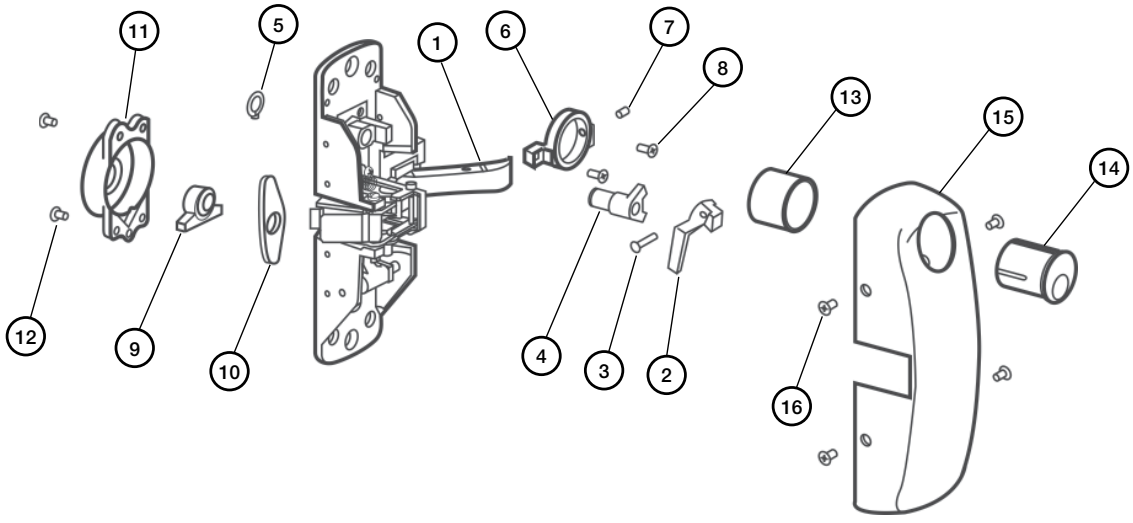
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8816	68-4075	LHRB	Yes
AL-/GL-8816	68-4076	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1015	Chassis	1	No
2		68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
		68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
3		98-0011	Latchbolt Lever Pivot Pin	1	Yes
4		98-0018	Outside Cylinder Hub	1	Yes
5		01-0005	Retaining Ring	1	Yes
6		98-0020	Inside Cylinder Retainer	1	Yes
7		01-1095	Cylinder Set Screw	1	Yes
8		01-1146	Machine Screw (8-32 x 5/16)	2	Yes
9		97-0042	Knob Hub	1	Yes
10		97-0043	Knob Hub Retainer	1	Yes
11		68-0367	Knob Hub Cover	1	Yes
12		01-3384	Machine Screw (8-32 x 3/8)	2	Yes
13	N/A	98-0021	Blocking Ring[1]	1	Yes
14		-	Cylinder[1,3]	1	Yes
15		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
16		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

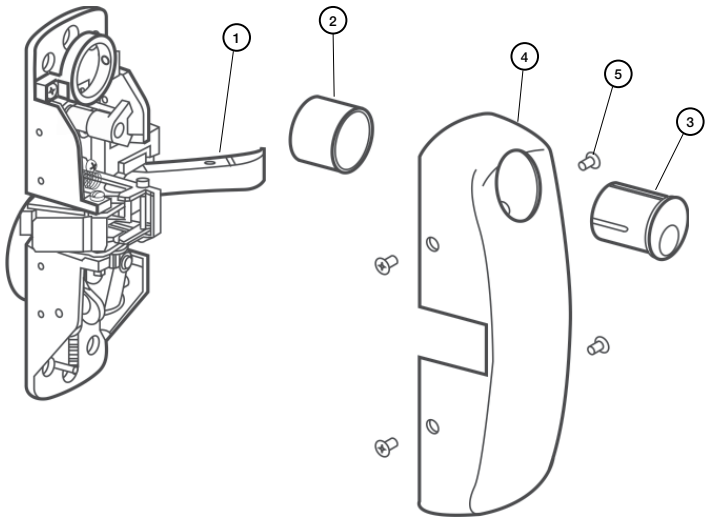
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8816	68-4077	LHRB	Yes
	68-4078	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4077	Chassis Assembly (LHRB)	1	Yes
	N/A	68-4078	Chassis Assembly (RHRB)	1	Yes
2		98-0021	Blocking Ring[1]	1	Yes
3		—	Cylinder[1,2]	1	Yes
4		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

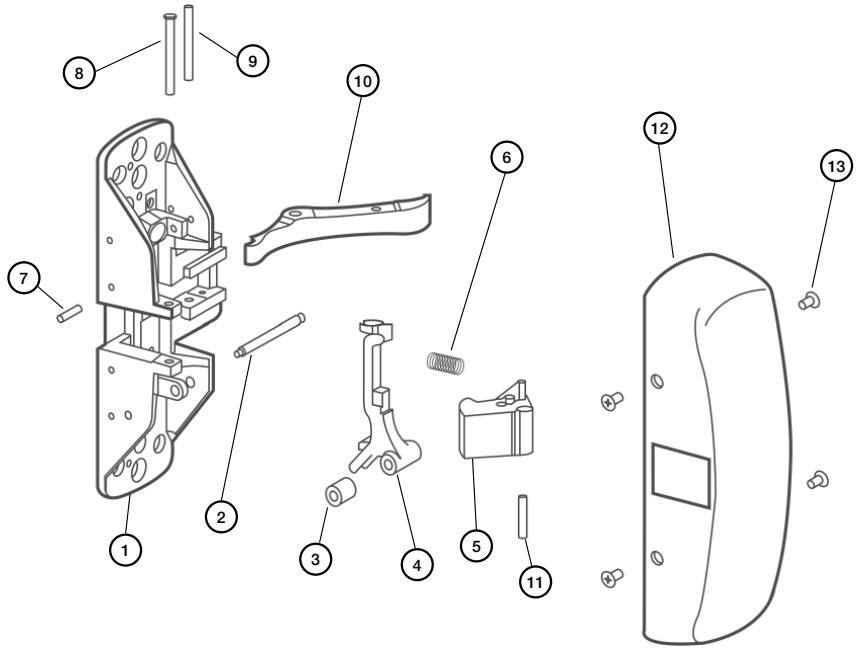
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8828	68-2106	LHRB	Yes
	68-2107	RHRB	

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis (LHRB)	1	No
		—	Chassis (RHRB)	1	No
2		68-0271	Pivot Pin Thumb Lever	1	Yes
3		68-0273	Bushing Thumb Lever	1	Yes
4		68-0260	Thumb Piece Lever (LHRB)	1	Yes
		68-0261	Thumb Piece Lever (RHRB)	1	Yes
5		98-2034	Latchbolt Assy	1	Yes
6		98-0028	Spring Latchbolt	1	Yes
7		01-0008	Groove Pin	1	No
8		01-0013	Screw Latchbolt Pivot	1	Yes
9		01-4512	Pivot Pin Lift Arm	1	Yes
10		68-0241	Lift Arm	1	Yes
11		97-0040	Bushing Latchbolt	1	Yes
12	N/A	68-0406	Cover[1]	1	Yes
13		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

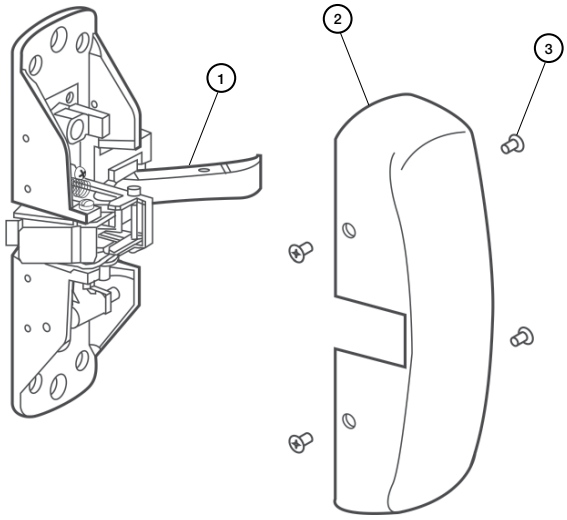
ASSA ABLOY, the global leader in door opening solutions

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL- GL-	68-4080	LHRB	Yes
	68-4081	RHRB	
12- GL-	68-4082	LHRB	
	68-4083	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4080	Chassis Assembly STD LHRB	1	Yes
		68-4081	Chassis Assembly STD RHRB	1	Yes
		68-4082	Chassis Assembly 12- LHRB	1	Yes
		68-4083	Chassis Assembly 12- RHRB	1	Yes
2	N/A	68-1014	Cover[1]	1	Yes
3		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack STD	1	Yes
		68-2165	Screw Pack 12	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

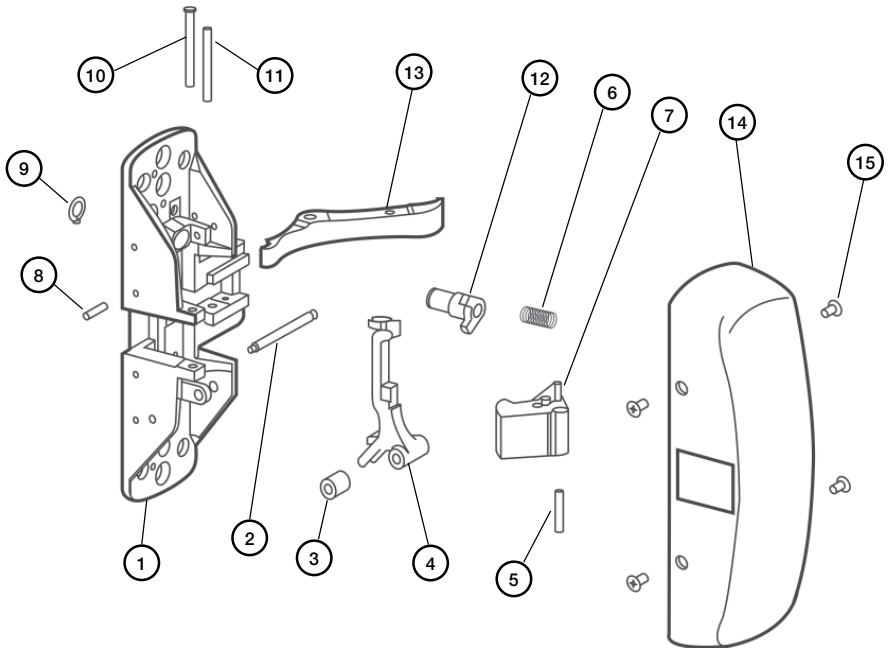
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8863	68-2109	LHRB	Yes
8863	68-2110	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis Assembly (LHRB)	1	No
		—	Chassis Assembly (RHRB)	1	No
2		68-0271	Pivot Pin Thumb Lever	1	Yes
3		68-0273	Bushing Thumb Lever	1	Yes
4		68-0260	Thumb Piece Lever LHRB	1	Yes
		68-0261	Thumb Piece Lever RHRB	1	No
5		97-0040	Bushing Latchbolt	1	Yes
6		98-0028	Spring Latchbolt	1	Yes
7		98-2034	Latchbolt Assy	1	Yes
8		01-0008	Groove Pin	1	No
9		01-0005	Retaining Ring	1	Yes
10		01-0013	Screw Latchbolt Pivot	1	Yes
11		01-4512	Pivot Pin Lift Arm	1	Yes
12		98-0018	Outside Cylinder Hub	1	Yes
13		68-0241	Lift Arm	1	Yes
14	N/A	68-0406	Cover[1]	1	No
15		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

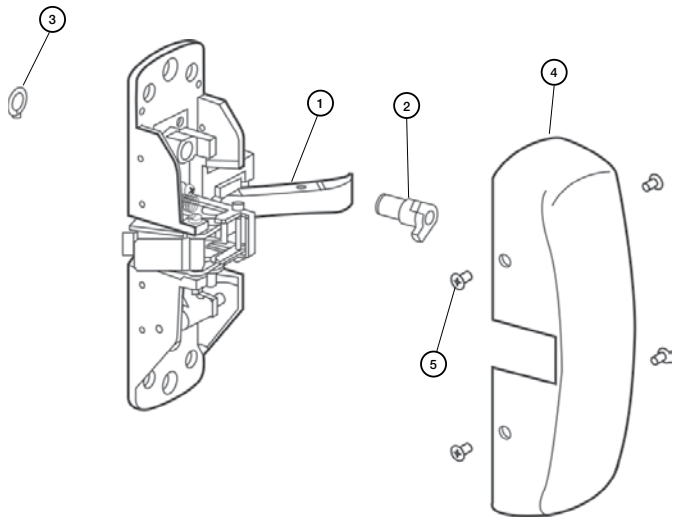
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8863	68-4097	LHRB	Yes
AL-/GL-8863	68-4098	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above		Chassis	1	No
2		98-0018	Outside Cylinder Hub	1	Yes
3		01-0005	Retaining Ring	1	Yes
4	N/A	68-1014	Cover[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

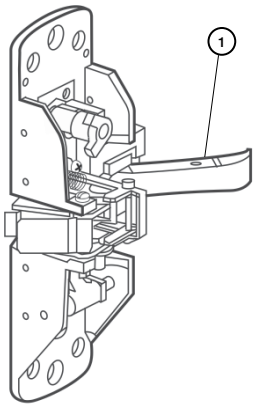
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

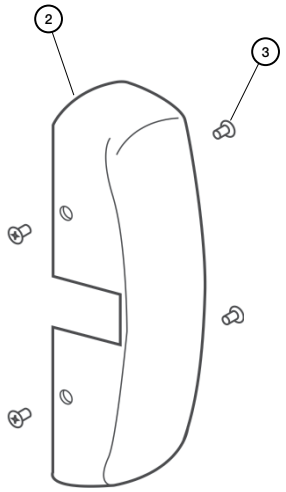
SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8863	68-4099	LHRB	Yes
AL-/GL-8863	68-4100	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4099	Chassis Assembly (LHRB)	1	Yes
		68-4100	Chassis Assembly (RHRB)	1	Yes
2	N/A	68-1014	Cover[1]	1	Yes
3		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish





A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

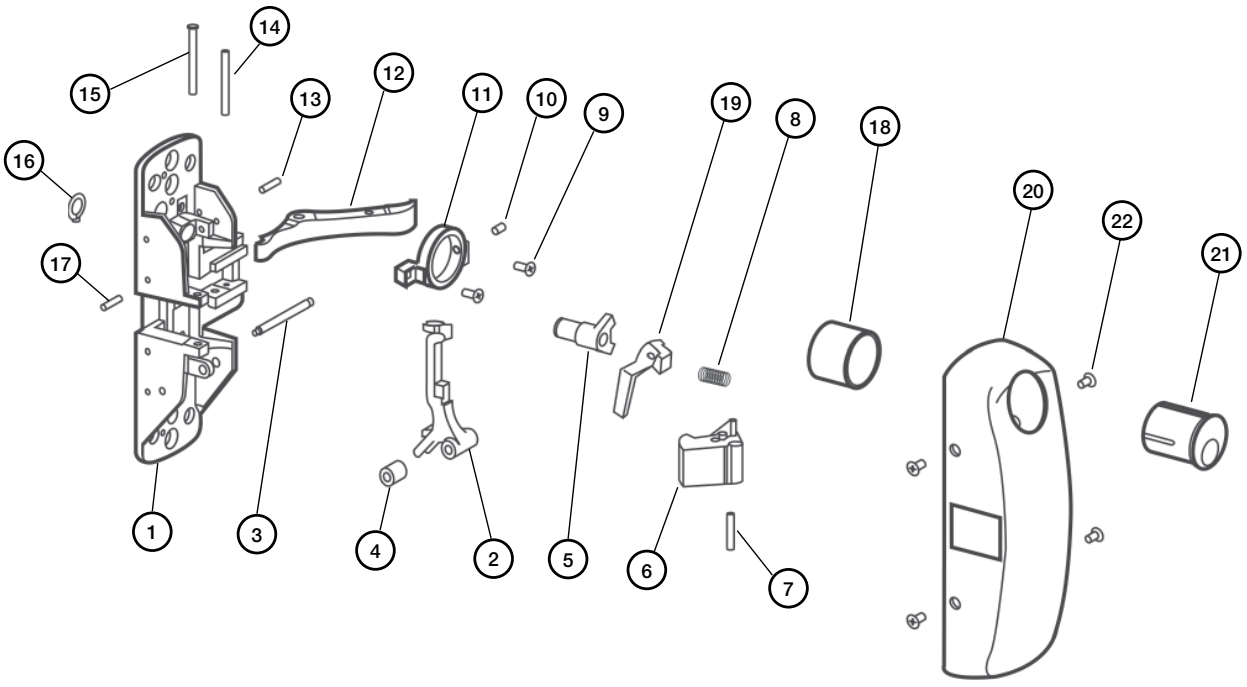
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	-	Chassis Assembly	1	No
2	68-0260	Thumb Piece Lever LHRB	1	Yes
	68-0261	Thumb Piece Lever RHRB	1	Yes
3	68-0271	Pivot Pin	1	Yes
4	68-0273	Bushing	1	Yes
5	98-0018	Outside Cylinder Hub	1	Yes
6	98-2034	Latchbolt	1	Yes
7	97-0040	Bushing, Latchbolt	1	Yes
8	97-0028	Spring, Latchbolt	1	Yes
9	01-3384	Screw #8-32 x 5/16	2	Yes
10	01-1095	Set Screw	1	Yes
11	98-0020	Inside Cylinder Retainer	1	Yes
12	68-0241	Lift Arm	1	Yes
13	98-0011	Pivot Pin (Lift Lever)	1	Yes
14	01-4512	Pivot Pin (Lift Arm)	1	Yes

Item	Part No.	Description	Qty.	Sellable
15	01-0013	Latchbolt Screw	1	Yes
16	01-0005	Retaining Ring	1	Yes
17	01-0008	Groove Pin	1	No
18	98-0021	Blocking Ring[1]	1	Yes
19	68-0237	Lift Lever LHRB	1	Yes
	68-0238	Lift Lever RHRB	1	Yes
20	68-0408	Cover[1]	1	Yes
	68-0409	Cover[1]	1	Yes
21	-	Inside Cylinder[1,2]	1	Yes
22	68-3908	Cover Screw Pack[1]	1	Yes
Not Shown	68-2143	Screw Pack	1	Yes
	649	Strike Pack[1]	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

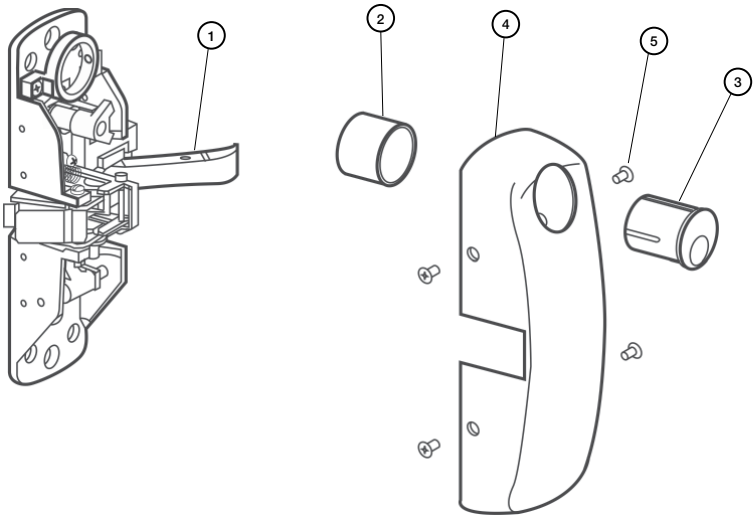
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL/12-8866	68-4104	LHRB	Yes
AL-/GL/12-8866	68-4105	RHRB	

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis Assembly (LHRB)	1	Yes
		—	Chassis Assembly (RHRB)	1	Yes
2	N/A	98-0021	Blocking Ring[1]	1	Yes
3		68-4411	Cylinder[1,2]	1	Yes
4		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

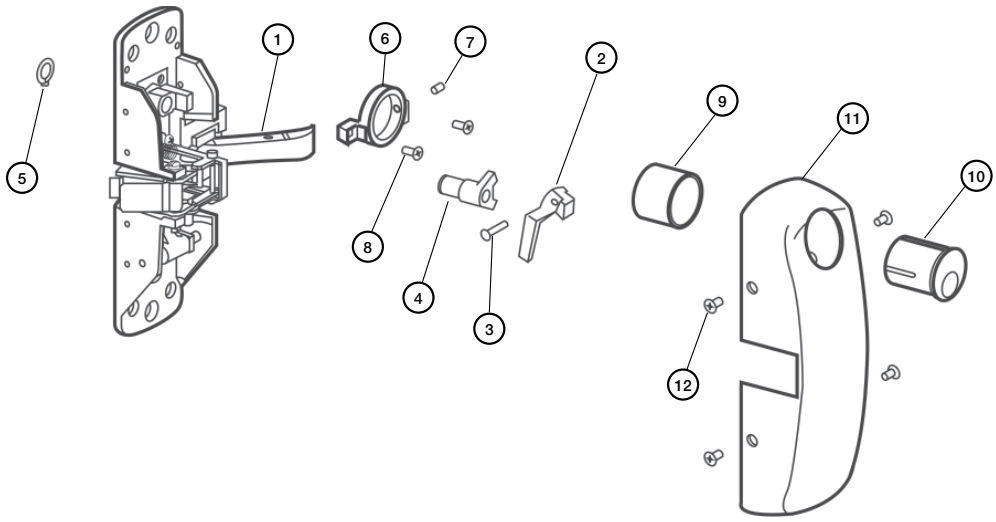
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8866	68-A102	LHRB	Yes
AL-/GL-8866	68-A103	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	-	Chassis Assembly	1	No
2		68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
		68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
3		98-0011	Latchbolt Lever Pivot Pin	1	Yes
4		98-0018	Outside Cylinder Hub	1	Yes
5		01-0005	Retaining Ring	1	Yes
6		98-0020	Inside Cylinder Retainer	1	Yes
7		01-1095	Cylinder Set Screw	1	Yes
8		01-1146	Machine Screw (8-32 x 5/16)	2	Yes
9	N/A	98-0021	Blocking Ring *	1	Yes
10		-	Cylinder[1,3]	1	Yes
11		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
12		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

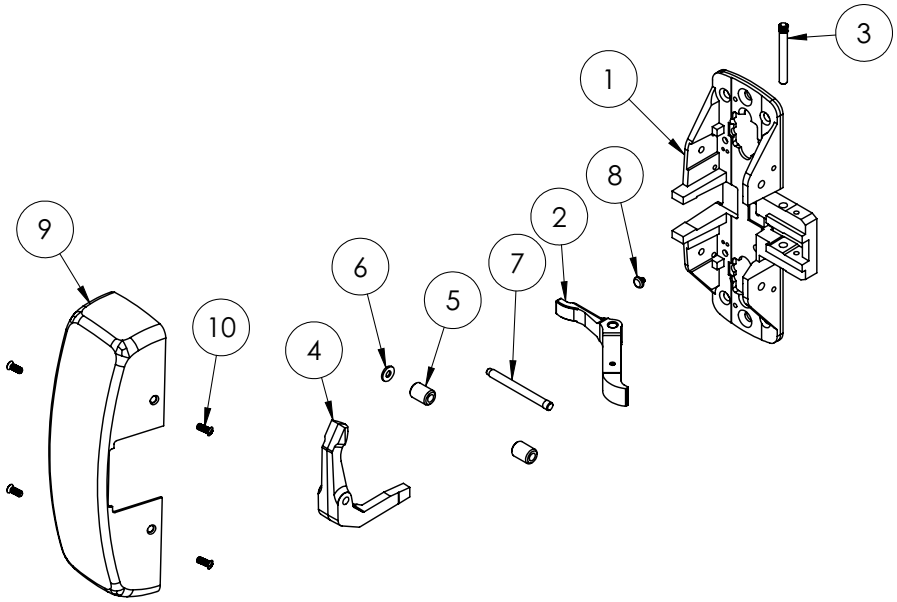
(12-)8904 (12-)8910 (12-)8913
(12-)8915 (12-)8928 (12-)8943
(12-)8944 (12-)8963 (12-)8970
(12-)8971 (12-)8975 (12-)8976

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-) (All Functions Except 16 & 66)	68-2172	LHRB	Yes
	68-2173	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-0339	Chassis	1	No
2		68-1137	Lift Arm	1	Yes
3		68-0239	Pivot Pin	1	Yes
4		68-0337	Left Hand Lift Lever	1	Yes
		68-0338	Right Hand Lift Lever	1	Yes
5		68-0273	Bushing	2	Yes
6		01-9370	Washer	1	Yes
7		68-0271	Pivot Pin (63 Function)	1	Yes
8		68-1294	Stop Pin	1	No
9	N/A	68-0407	Cover[1]	1	Yes
10		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2172 (LHRB)	900 Series Mortise Assembly[1,2,3]	1	Yes
		68-2173 (RHRB)		1	Yes
		68-2143	Screw Pack Standard	1	Yes
		68-2165	Screw Pack (12-)	1	Yes
		C908	Strike Pack LHRB 1 3/4" (C908)[1,3]	1	Yes
		C908	Strike Pack RHRB 1 3/4" (C908)[1,3]	1	Yes

1. Specify finish
2. Specify function
3. Specify hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

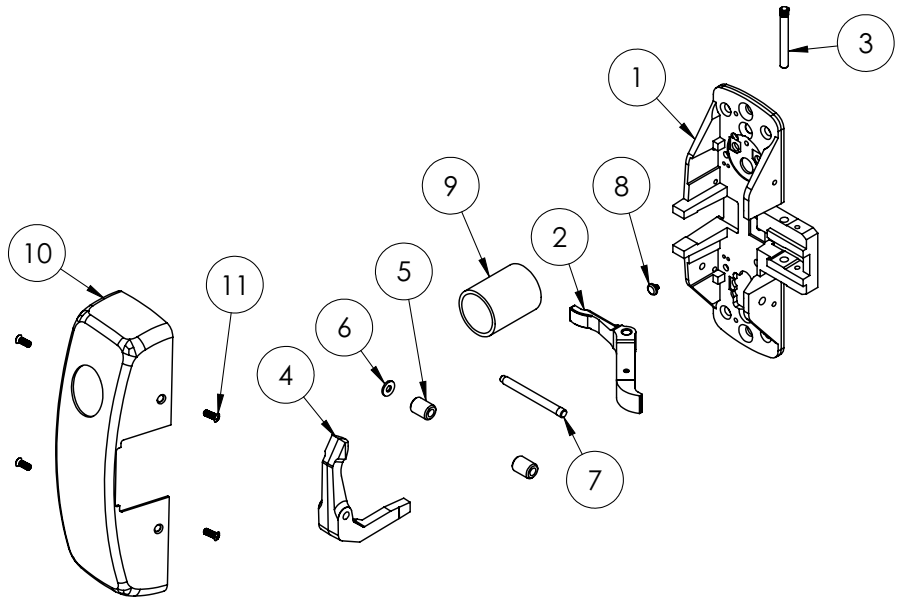
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-)	68-2213	LHRB	Yes
	68-2214	RHRB	Yes

Item	Part No.	Description	Qty	Sellable
1	68-0341	Chassis RHRB	1	No
	68-0342	Chassis LHRB	1	No
2	68-1137	Lift Arm	1	Yes
3	68-0239	Pivot Pin	1	Yes
4	68-0337	Left Hand Lift Lever	1	Yes
	68-0338	Right Hand Lift Lever	1	Yes
5	68-0273	Bushing	2	Yes
6	01-9370	Washer	1	Yes
7	68-0271	Pivot Pin (63 Function)	1	Yes
8	68-1294	Stop Pin	1	No
9	99-0007	Cylinder Blocking Ring[1]	1	Yes
Not Shown	13-0085	Locking Tail	1	Yes
	13-0080	Cylinder Barrel Retainer	1	Yes
	—	Cylinder Assembly[2]	1	Yes
	13-0074	Connecting Screw	2	Yes
10	68-0410	Cover LHRB[1]	1	Yes
	68-0411	Cover RHRB[1]	1	Yes
11	68-3905	Cover Screw Pack[1]	1	Yes
Not Shown	916	Mortise Assy 16 Funtion[1,3]	1	Yes
	966	Mortise Assy 66 Function[1,3]	1	Yes
	68-2143	Screw Pack Standard	1	Yes
	68-2165	Screw Pack (12-)	1	Yes
	C908	Strike Pack LHRB (C908)[3]	1	Yes
	C908	Strike Pack RHRB (C908)[3]	1	Yes

1. Specify finish
2. Specify function
3. Specify hand



A8231 12/17

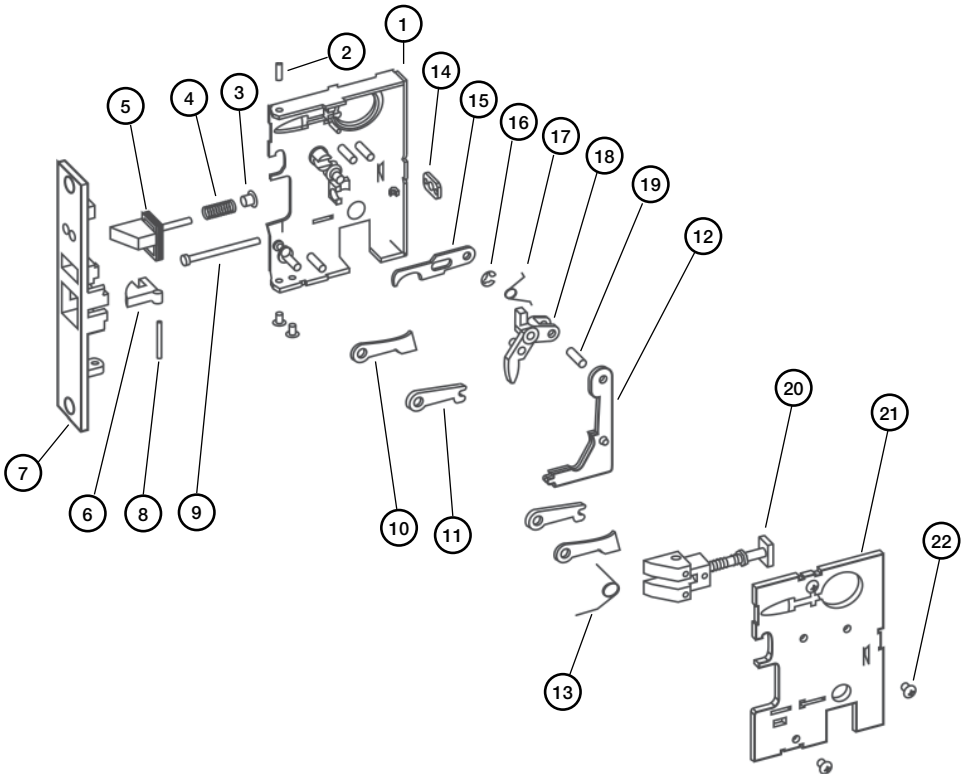
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-0078	Cylinder Set Screw	1	Yes
10	99-0076	Slide Spacer	2	Yes
11	99-0058	Slide Guide	2	Yes
12	99-2059	Lever Slide Assembly	1	Yes

Item	Part No.	Description	Qty.	Sellable
13	99-0061	Spring Thumbpiece Lever	1	No
14	99-0236	Cylinder Screw Support	1	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	01-0098	Retaining Ring	1	Yes
17	99-0063	Spring Guard Bolt Lver	1	Yes
18	99-2389	Latchbolt Lever Assembly	1	Yes
19	99-0212	Pivot Pin Lever Slide	1	Yes
20	99-2247	Latchbolt Assembly	1	Yes
21	99-2361	Cap Assembly	1	No
22	01-1142	Case Screw #8-32 x 1/4	5	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish

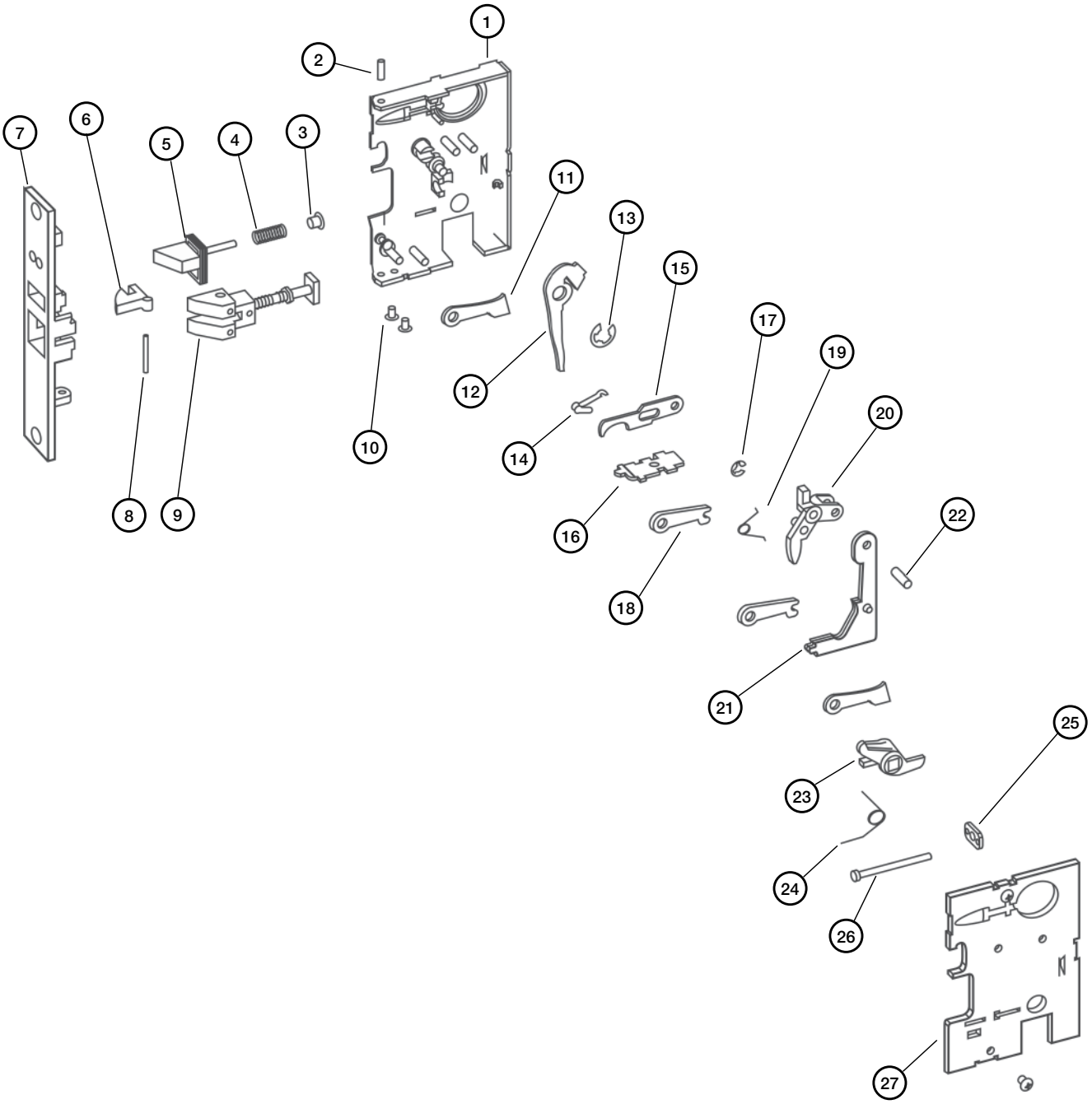
Notes:

- Items 5 and 15 to be sold as a set only.
- For 8313 x ET or 8913 x ET, use 915 Mortise Assembly.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No
-	68-2597	Bridge Rectifier Pack[2]	1	Yes

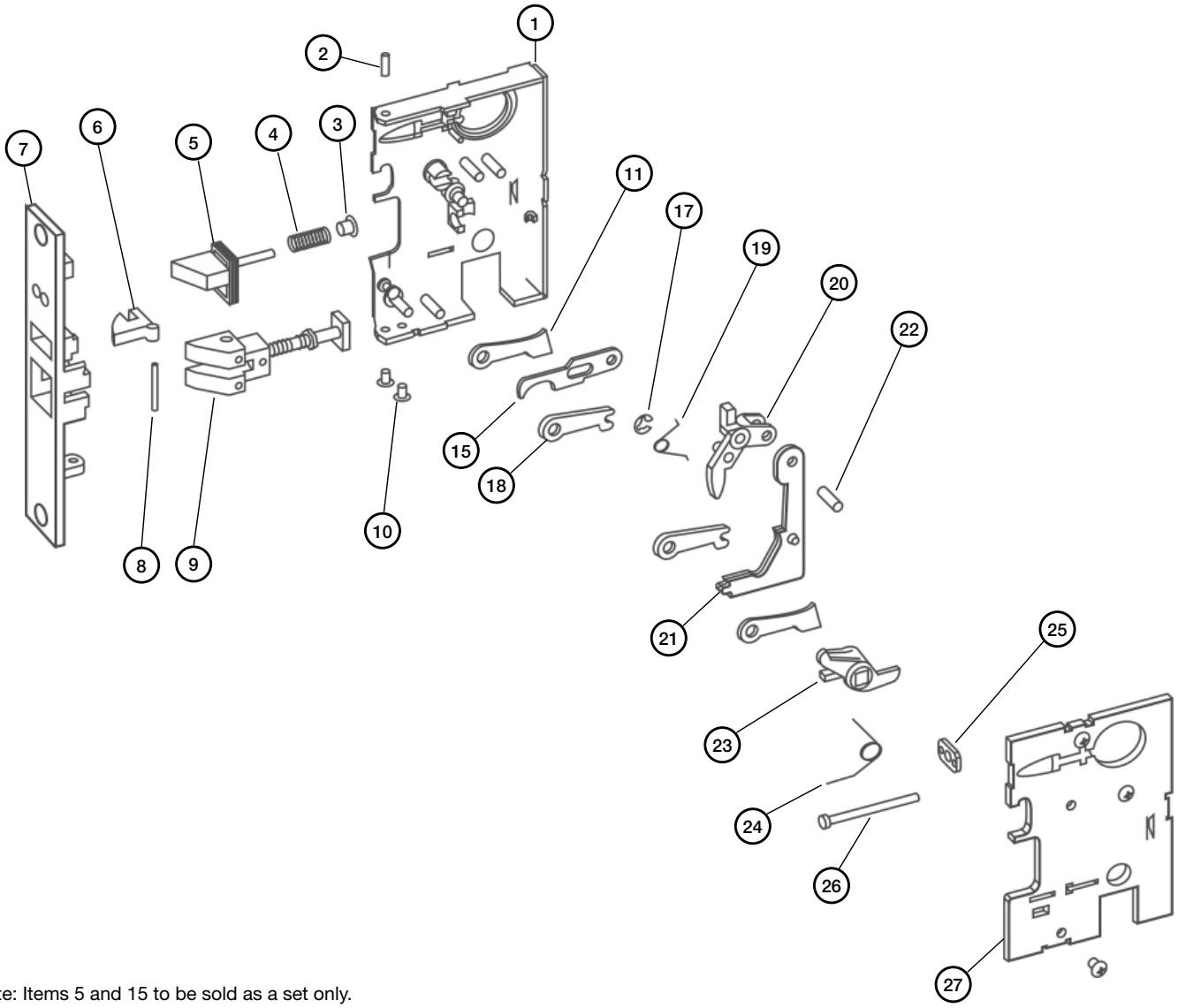
1. Specify finish
2. Use with 975 and 976 only

Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

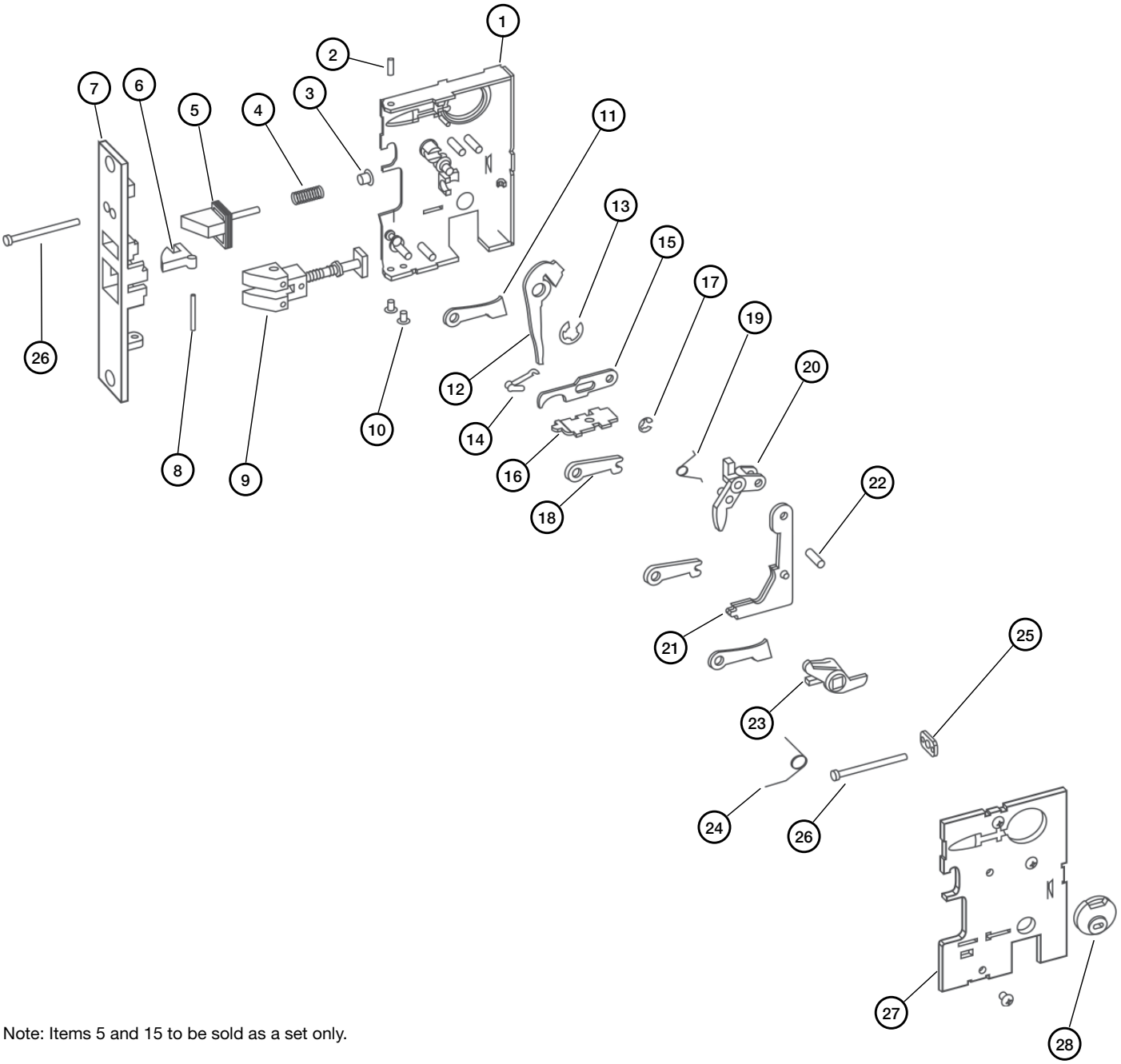
Item	Part No.	Description	Qty.	Sellable
1	99-2352	Case Assy LHRB	1	No
	99-2351	Case Assy RHRB		
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0226	Front LHRB[1]	1	No
	99-0227	Front RHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2387	Latchbolt Lever Assembly LHRB	1	Yes
	99-2388	Latchbolt Lever Assembly RHRB	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	2	Yes
27	99-2361	Cap Assembly LHRB	1	No
	99-2362	Cap Assembly RHRB	1	No
28	13-2162	Cylinder Attachment	1	Yes

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

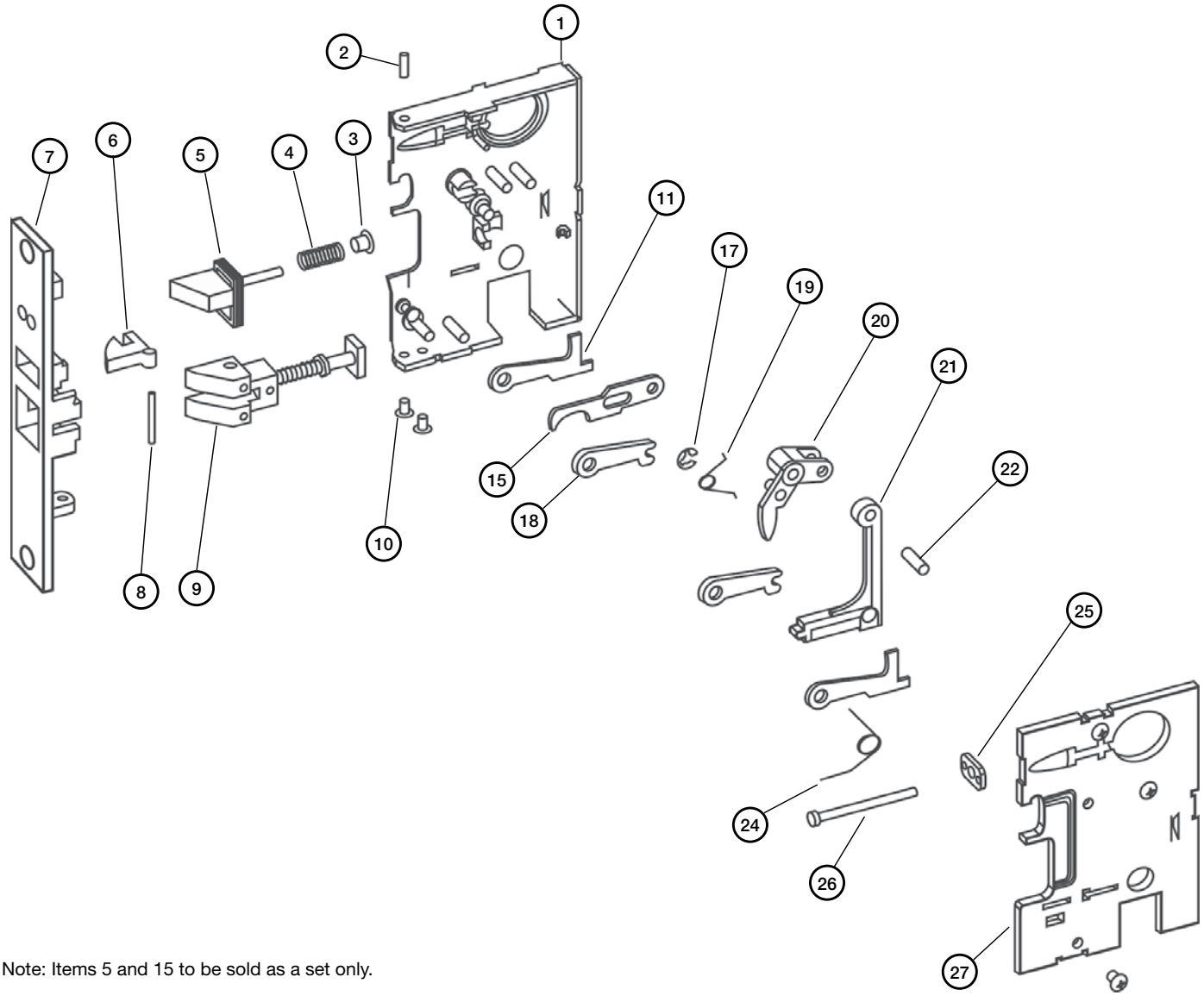
Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

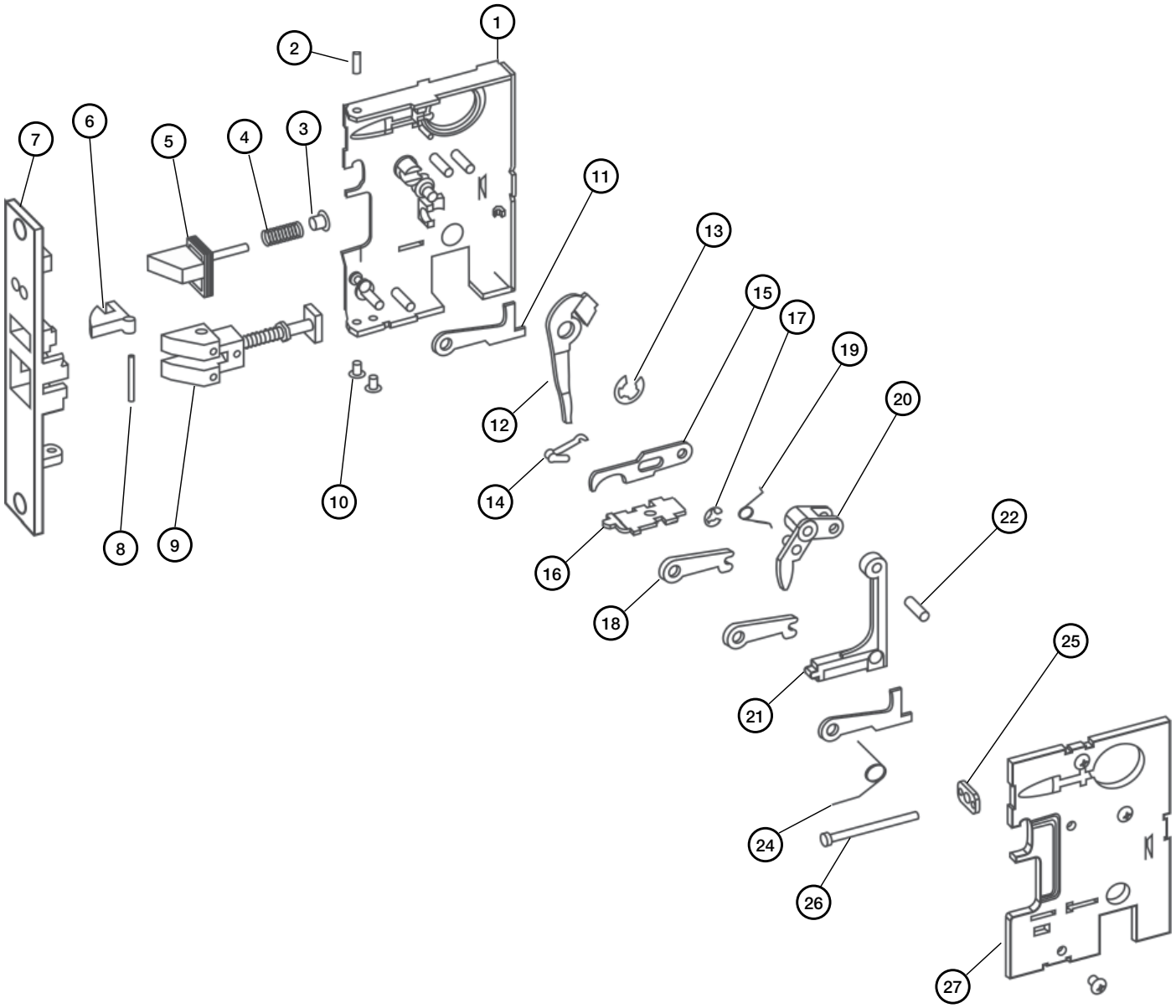
Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy RHRB	1	No
	99-2352	Case Assy LHRB	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

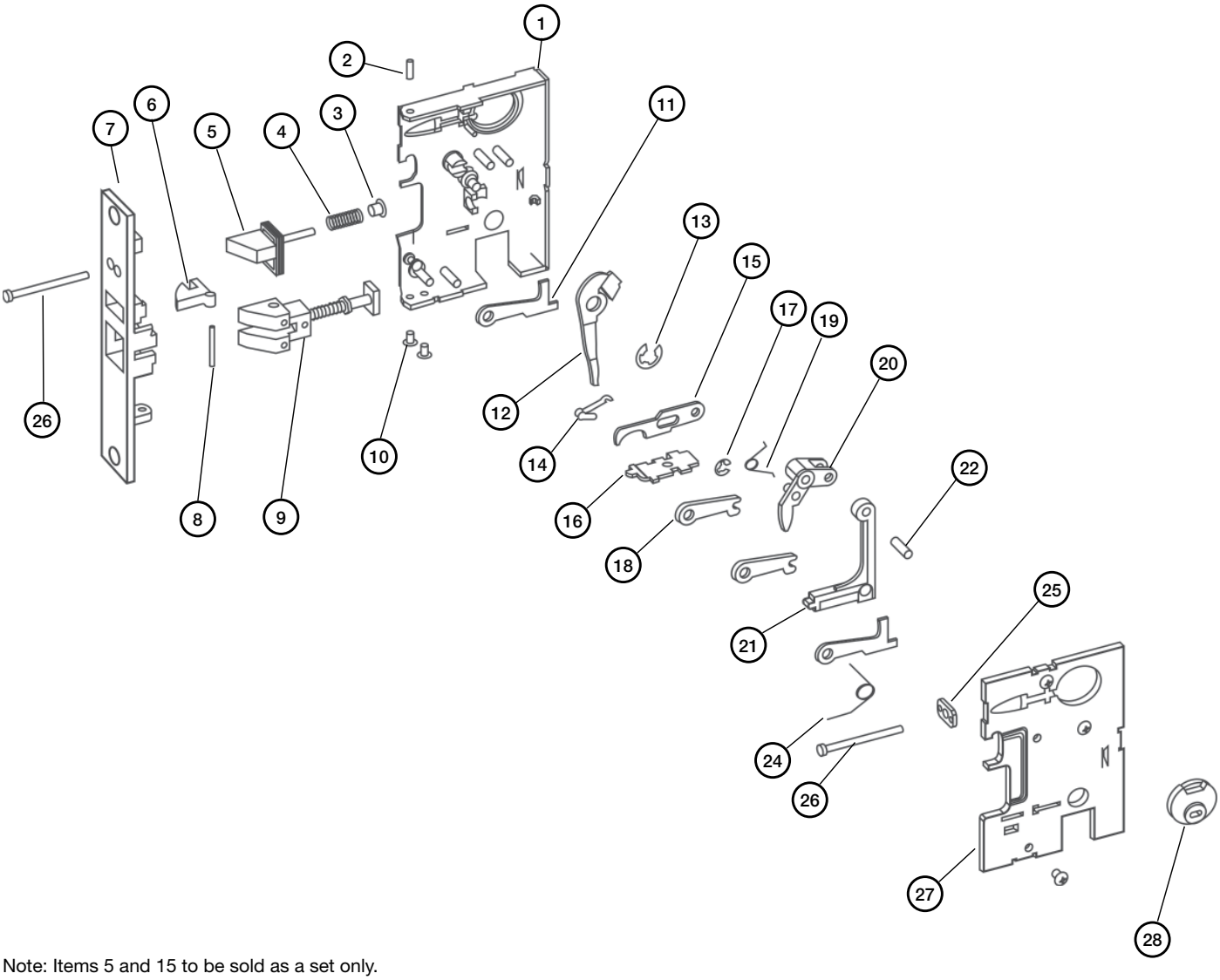
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	99-2352	Case Assy LHRB	1	No
	99-2351	Case Assy RHRB	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2387	Latchbolt Lever Assembly LHRB	1	Yes
	99-2388	Latchbolt Lever Assembly RHRB	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly LHRB	1	No
	99-2362	Cap Assembly RHRB	1	No
28	13-2162	Cylinder Attachment	1	Yes

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Assembly No.	Description	Option	Sellable
68-2702	Wide Stile E Rail Assembly*	(12-) Fire Rated	Yes
68-2703	Wide Stile F Rail Assembly*		Yes
68-2704	Wide Stile G Rail Assembly*		Yes
68-2705	Wide Stile J Rail Assembly*		Yes
68-2724	Narrow Stile E Rail Assembly*		Yes
68-2725	Narrow Stile F Rail Assembly*		Yes
68-2726	Narrow Stile G Rail Assembly*		Yes
68-2727	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		68-0950	Mounting Rail Wide(E)*	1	Yes
		68-0952	Mounting Rail Wide(F)*		Yes
		68-0948	Mounting Rail Wide(J)*		Yes
		68-0949	Mounting Rail Wide(G)*		Yes
		68-0958	Mounting Rail Narrow(E)*		Yes
		68-0955	Mounting Rail Narrow(F)*		Yes
		68-0956	Mounting Rail Narrow(J)*		Yes
		68-0957	Mounting Rail Narrow(G)*		Yes
3		01-1236	#6-32x 3/8" PH FL U'Cut	4	Yes
4		68-0943	Bracket	2	Yes
5		68-0945	Pivot Pin	2	Yes
6		01-0098	Retainer Ring	2	Yes
7		68-0229	Pivot Pin, Push Rail*	2	Yes
8		68-0236	Spring, Rail Arm	2	Yes
9		68-3609	Connecting Arm Assembly	2	Yes
10		68-0615	Push Rail (E)*	1	Yes
		68-0618	Push Rail (F)*		Yes
		68-0616	Push Rail (J)*		Yes
		68-0617	Push Rail (G)*		Yes
11		809	TouchPad Assembly	1	Yes
12		01-4537	Standard Hole Plug	1	Yes

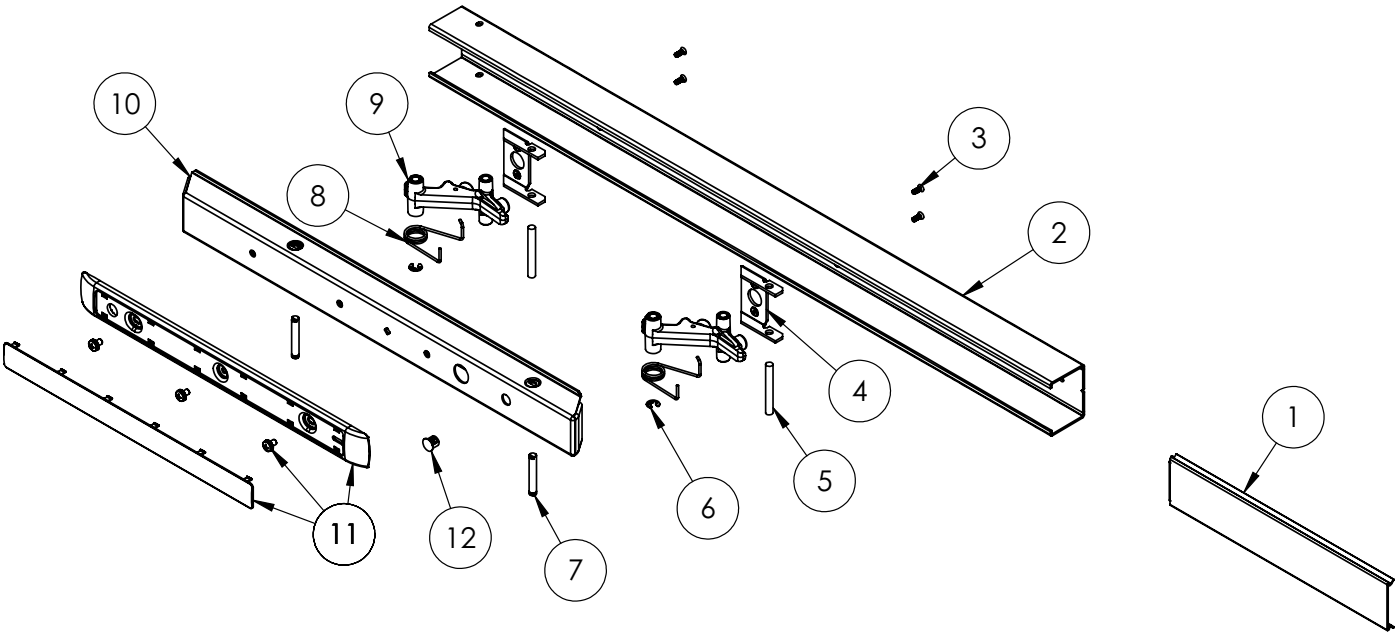
*Specify Finish

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-2703 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Assembly No.	Description	Option	Sellable
68-5542	Wide Stile E Rail Assembly*	(12-56-) (56-)	Yes
68-3212	Wide Stile F Rail Assembly*		Yes
68-3211	Wide Stile G Rail Assembly*		Yes
68-3213	Wide Stile J Rail Assembly*		Yes
68-5578	Narrow Stile E Rail Assembly*		Yes
68-3217	Narrow Stile F Rail Assembly*		Yes
68-3216	Narrow Stile G Rail Assembly*		Yes
68-3218	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		68-0950	Mounting Rail Wide(E)*	1	Yes
		68-0952	Mounting Rail Wide(F)*		Yes
		68-0948	Mounting Rail Wide(J)*		Yes
		68-0949	Mounting Rail Wide(G)*		Yes
		68-0958	Mounting Rail Narrow(E)*		Yes
		68-0955	Mounting Rail Narrow(F)*		Yes
		68-0956	Mounting Rail Narrow(J)*		Yes
		68-0957	Mounting Rail Narrow(G)*		Yes
3		M56AE	Rail Motor Kit, E	1	Yes
		M56AF	Rail Motor Kit, F		Yes
		M56AJ	Rail Motor Kit, J		Yes
		M56AG	Rail motor Kit, G		Yes
4		68-0229	Pivot Pin, Push Rail*	2	Yes
5		68-0236	Spring, Rail Arm	2	Yes
6		01-0098	Retaining Ring	2	Yes
7		809	TouchPad Assembly	1	Yes
8		68-0615	Standard Push Rail, E*	1	Yes
		68-0618	Standard Push Rail, F*		Yes
		68-0616	Standard Push Rail, J*		Yes
		68-0617	Standard Push Rail, G*		Yes
9		68-3609	Connecting Arm Assembly	1	Yes
10		52-1261	56- Input Harness Assembly	2	Yes
11		01-1236	#6-32x3/8" PH FL U'CUT	4	Yes
12		68-0945	Pivot Pin	1	Yes
13		68-0943	Bracket	1	Yes

All Related HK- Assemblies Listed Below

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
19-56-HK-*	68-5515	68-5516	68-5517	68-5518	68-5602	68-5603	68-5604	68-5605	Yes
53-56-HK-*	68-5554*	68-5555*	68-5556*	68-5557*	68-5594*	68-5595*	68-5596*	68-5597*	Yes
53-55-56-HK-*	68-5558*	68-5559	68-5560	68-5561*	68-5598*	68-5599*	68-5600*	68-5601*	Yes
19-53-56-HK-*	68-5519*	68-5520*	68-5521*	68-5522*	68-5610*	68-5611*	68-5612*	68-5613*	Yes
19-53-55-56-HK- *	68-5538*	68-5539*	68-5540*	68-5541*	68-5614*	68-5615*	68-5616*	68-5617*	Yes

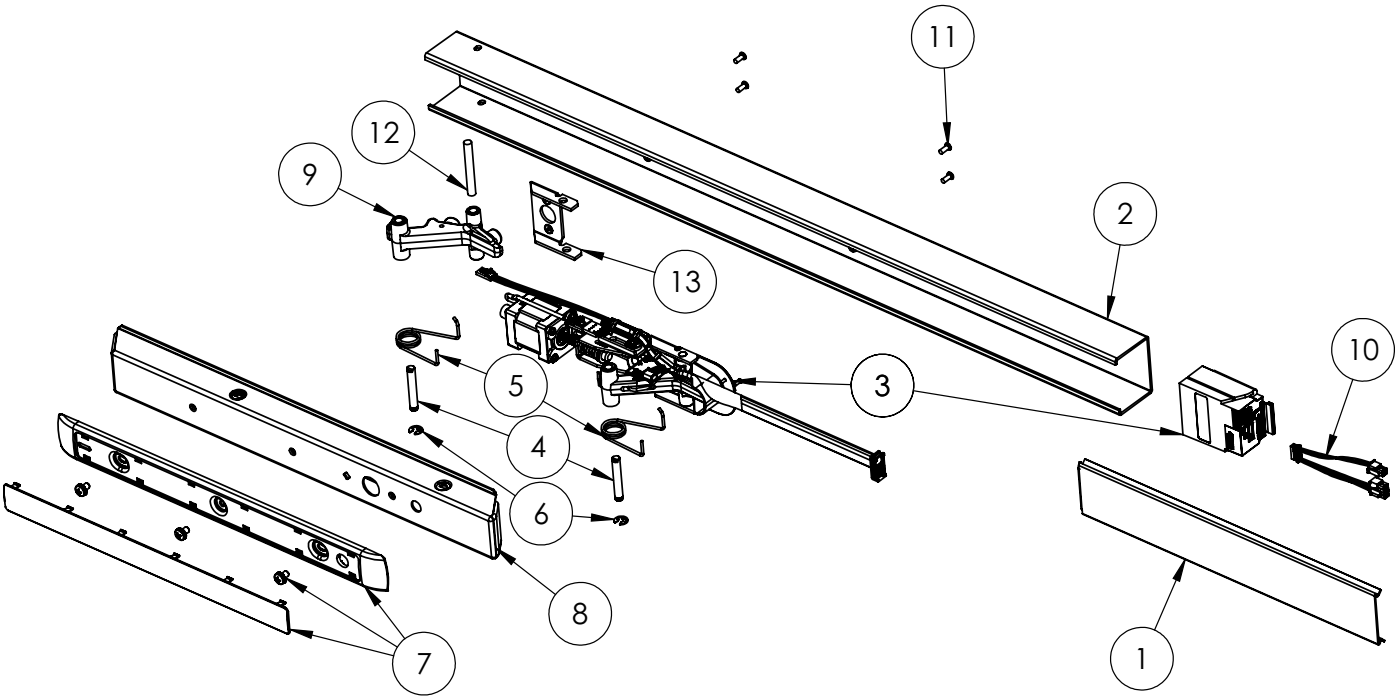
Parts 3-13 Available as Assembly No. 52-3541 for E, 52-3542 for F, 52-3543 for J, 52-3544 for G
*Specify Finish

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-5578 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Assembly No.	Description	Option	Sellable
68-6098	Wide Stile E Rail Assembly*	(59-)	Yes
68-3780	Wide Stile F Rail Assembly*		Yes
68-3781	Wide Stile G Rail Assembly*		Yes
68-3782	Wide Stile J Rail Assembly*		Yes
68-6100	Narrow Stile E Rail Assembly*		Yes
68-3788	Narrow Stile F Rail Assembly*		Yes
68-3789	Narrow Stile G Rail Assembly*		Yes
68-3790	Narrow Stile J Rail Assembly*		Yes
68-6099	Wide Stile E Rail Assembly*	(12-59-)	Yes
68-3784	Wide Stile F Rail Assembly*		Yes
68-3785	Wide Stile G Rail Assembly*		Yes
68-3786	Wide Stile J Rail Assembly*		Yes
68-6101	Narrow Stile E Rail Assembly*		Yes
68-3792	Narrow Stile F Rail Assembly*		Yes
68-3793	Narrow Stile G Rail Assembly*		Yes
68-3794	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	809	TouchPad Assembly	1	Yes
2		68-1027	Push Rail, E*	1	No
		68-1030	Push Rail, F*		Yes
		68-1028	Push Rail, G*		Yes
		68-1029	Push Rail, J*		Yes
3		68-0582	Lockdown Cam[1]	1	Yes
4		01-4537	Standard Hole Plug	1	Yes
5		01-0098	Retaining Ring	2	Yes
6		68-0229	Pivot Pin, Push Rail*	2	Yes
7		68-1049	Rubber Cushion	1	No
8		68-1039	Support Plate	1	No
9		52-1701	59- Wire Guide	1	Yes
10		68-0236	Spring, Rail Arm	2	Yes
11		68-0945	Pivot Pin	2	Yes
12		01-0711	Flanged Nyliner	8	Yes
13		52-4765	59- Connecting Arm	1	No
14		68-0943	Bracket	1	Yes
15		52-0935	Wire Barrier	1	Yes
16		52-4733	59- Harness Sub-Plate Assembly	1	No
		52-4734	59- Harness Sub-Plate Assembly		No
17		01-0610	Wave Spring Washer[1]	1	Yes
18		68-0583	Lockdown Button [1]	1	Yes
19		01-4466	Machine Screw SEMS[1]	1	No
20		01-1236	#6-32X3/8" PH FL U'Cut 6**		Yes
21		68-6127	Connecting Arm	1	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
22	See Chart Above	68-1045	Mounting Rail, E Narrow*	1	Yes
		68-1042	Mounting Rail, F Narrow*		Yes
		68-1043	Mounting Rail, J Narrow*		Yes
		68-1044	Mounting Rail, G Narrow*		Yes
		68-0950	Mounting Rail, E Wide*		Yes
		68-1058	Mounting Rail, F Wide*		Yes
		68-1059	Mounting Rail, J Wide*		Yes
		68-1060	Mounting Rail, G Wide*		Yes
23		68-6090	Insert Assembly, E Wide	1	No
		68-6091	Insert Assembly, F Wide		No
		68-6092	Insert Assembly, J Wide		No
		68-6093	Insert Assembly, G Wide		No
		68-6097	Insert Assembly, E Narrow		No
		68-6094	Insert Assembly, F Narrow		No
		68-6095	Insert Assembly, J Narrow		No
		68-6096	Insert Assembly, G Narrow		No
24		52-1292	Harness Assembly	1	Yes
		52-1293	Harness Assembly		Yes

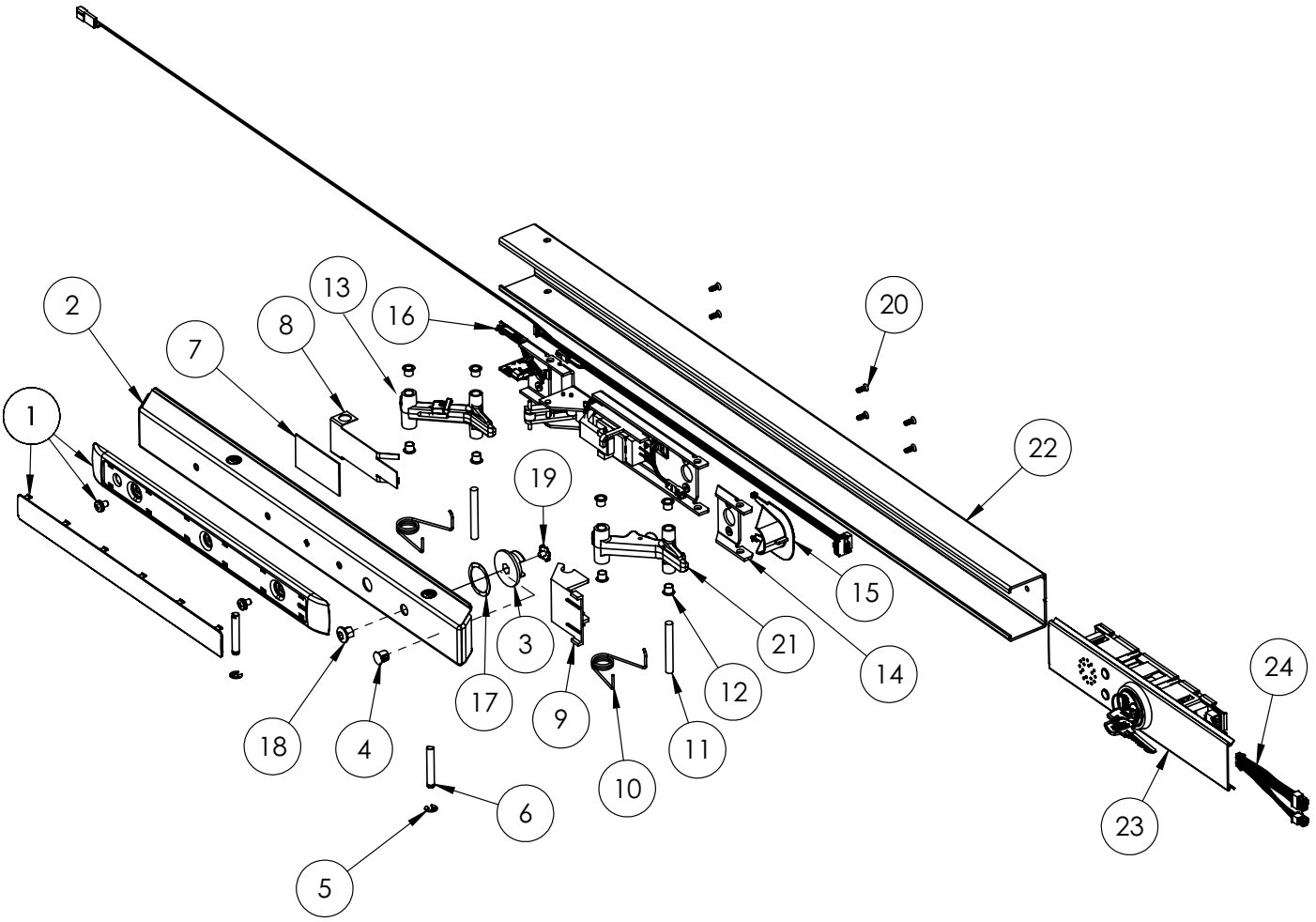
*Specify Finish
**Qty is 6 in Sizes F J G, 4 in Size E
1. Do not use on any 12- Rail Assembly

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-3780 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

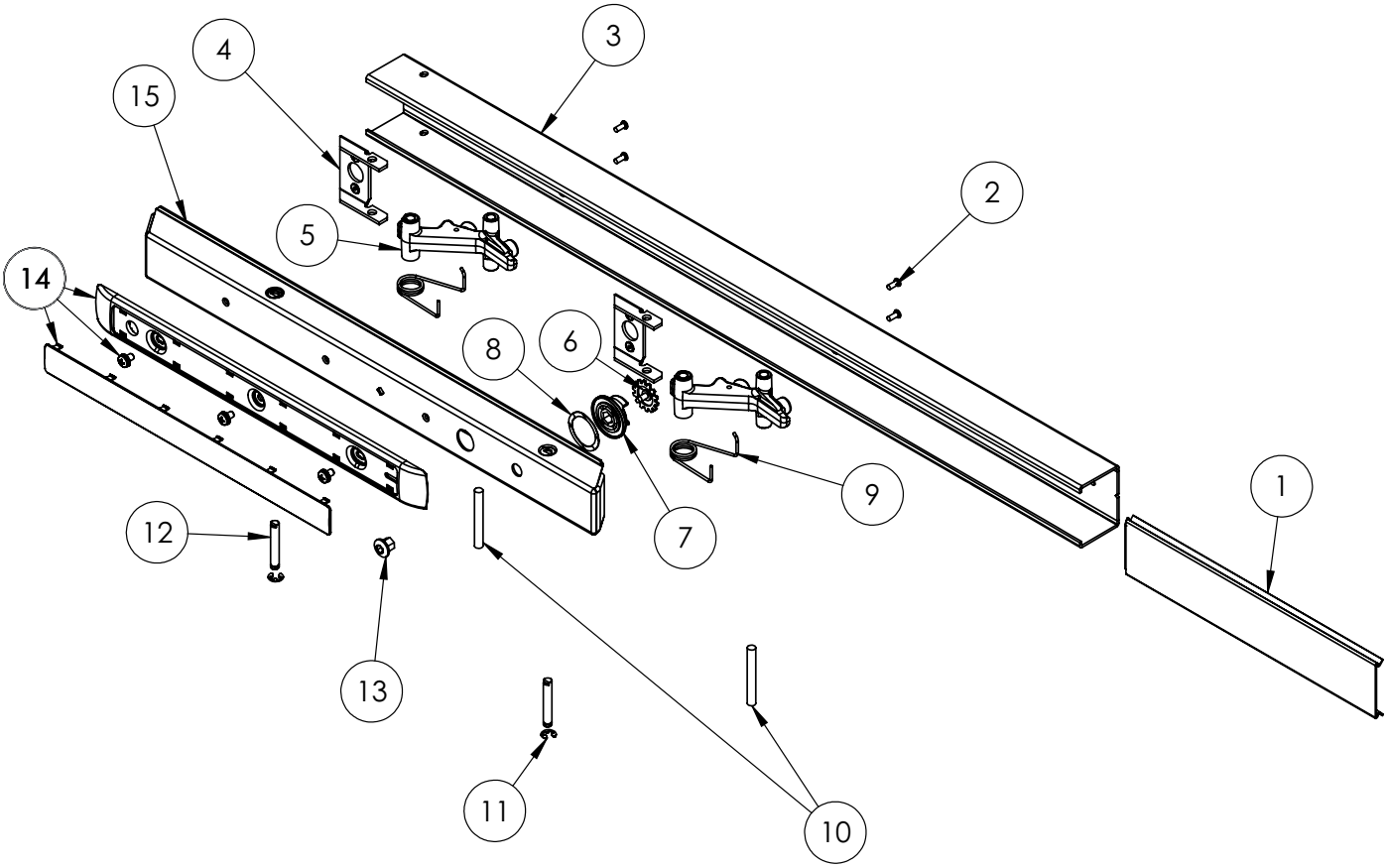
Assembly No.	Description	Option	Sellable
68-2694	Wide Stile E Rail Assembly*	Standard Rails	Yes
68-2695	Wide Stile F Rail Assembly*		Yes
68-2696	Wide Stile G Rail Assembly*		Yes
68-2697	Wide Stile J Rail Assembly*		Yes
68-2716	Narrow Stile E Rail Assembly*		Yes
68-2717	Narrow Stile F Rail Assembly*		Yes
68-2718	Narrow Stile G Rail Assembly*		Yes
68-2719	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		01-1236	#6-32x3/8 PH FL U'Cut	4	Yes
3		68-0950	Mounting Rail, E Wide*	1	Yes
		68-0952	Mounting Rail, F Wide*		Yes
		68-0948	Mounting Rail, J Wide*		Yes
		68-0949	Mounting Rail, G Wide*		Yes
		68-0958	Mounting Rail, E Narrow*		Yes
		68-0955	Mounting Rail, F Narrow*		Yes
		68-0956	Mounting Rail, J Narrow*		Yes
		68-0957	Mounting Rail, G Narrow*		Yes
4		68-0943	Bracket	2	Yes
5		68-3609	Connecting Arm Assembly	2	Yes
6		01-4466	Machine Screw SEMS[1]	1	Yes
7		68-0582	Lockdown Cam[1]	1	Yes
8		01-0610	Wave Spring Washer[1]	1	Yes
9		68-0236	Spring, Rail Arm	2	Yes
10		68-0945	Pivot Pin	2	Yes
11		01-0098	Retaining Ring	2	Yes
12		68-0229	Pivot Pin Push Rail*	2	Yes
13		68-0583	Lockdown Button[1]	1	Yes
14		809	Touch Pad Assembly	1	Yes
15		68-0615	Push Rail, E*	1	Yes
		68-0618	Push Rail, F*		Yes
		68-0616	Push Rail, J*		Yes
		68-0617	Push Rail, G*		Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Assembly 68-2695 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Assembly No.	Description	Option	Sellable
68-2698	Wide Stile E Rail Assembly*	16-	Yes
68-2699	Wide Stile F Rail Assembly*		Yes
68-2700	Wide Stile G Rail Assembly*		Yes
68-2701	Wide Stile J Rail Assembly*		Yes
68-2720	Narrow Stile E Rail Assembly*		Yes
68-2721	Narrow Stile F Rail Assembly*		Yes
68-2722	Narrow Stile G Rail Assembly*		Yes
68-2723	Narrow Stile J Rail Assembly*		Yes

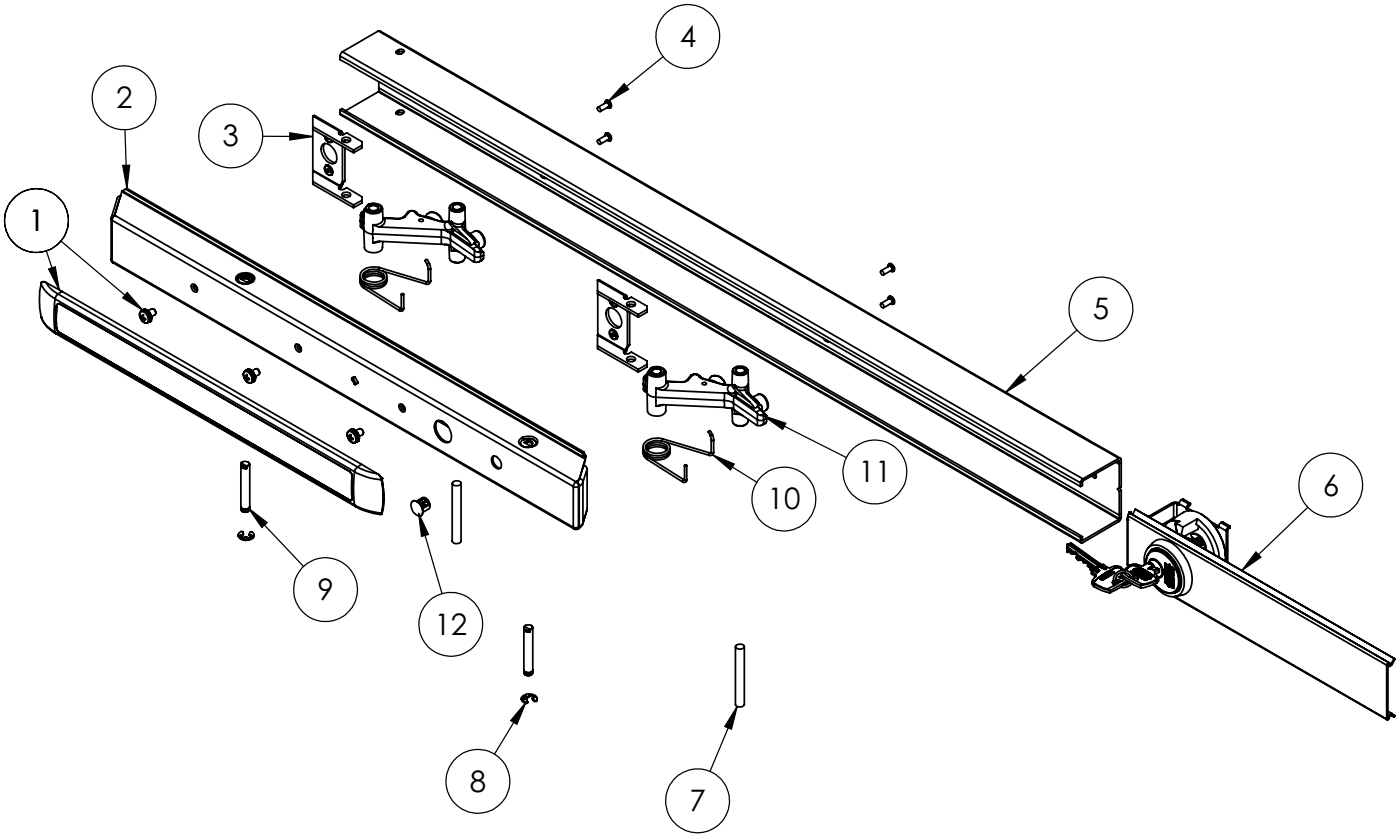
Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	809	Touch Pad Assembly	1	Yes
2		68-0615	Push Rail, E*	1	Yes
		68-0618	Push Rail, F*		Yes
		68-0616	Push Rail, J*		Yes
		68-0617	Push Rail, G*		Yes
3		68-0943	Bracket	2	Yes
4		01-1236	CR-FHMS 6-32X3/8"	4	Yes
5		68-0950	Mounting Rail, E Wide*	1	Yes
		68-0952	Mounting Rail, F Wide*		Yes
		68-0948	Mounting Rail, J Wide*		Yes
		68-0949	Mounting Rail, G Wide*		Yes
		68-0958	Mounting Rail, E Narrow*		Yes
		68-0955	Mounting Rail, F Narrow*		Yes
		68-0956	Mounting Rail, J Narrow*		Yes
		68-0957	Mounting Rail, G Narrow*		Yes
6		816-5	Insert Assembly, E Wide[1]*	1	Yes
		816-1	Insert Assembly, F Wide[1]*		Yes
		816-7	Insert Assembly, J Wide[1]*		Yes
		816-4	Insert Assembly, G Wide[1]*		Yes
		816-2	Insert Assembly, E/F Narrow[1]*		Yes
		816-6	Insert Assembly, J Narrow[1]*		Yes
		816-3	Insert Assembly, G Narrow[1]*		Yes
7		68-0945	Pivot Pin	2	Yes
8		01-0098	Retaining Ring	2	Yes
9		68-0229	Pivot Pin, Push Rail*	2	Yes
10		68-0236	Spring, Rail Arm	2	Yes
11		68-3609	Connecting Arm Assembly	2	Yes
12		01-4537	Standard Hole Plug	1	Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Assembly 68-2699 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

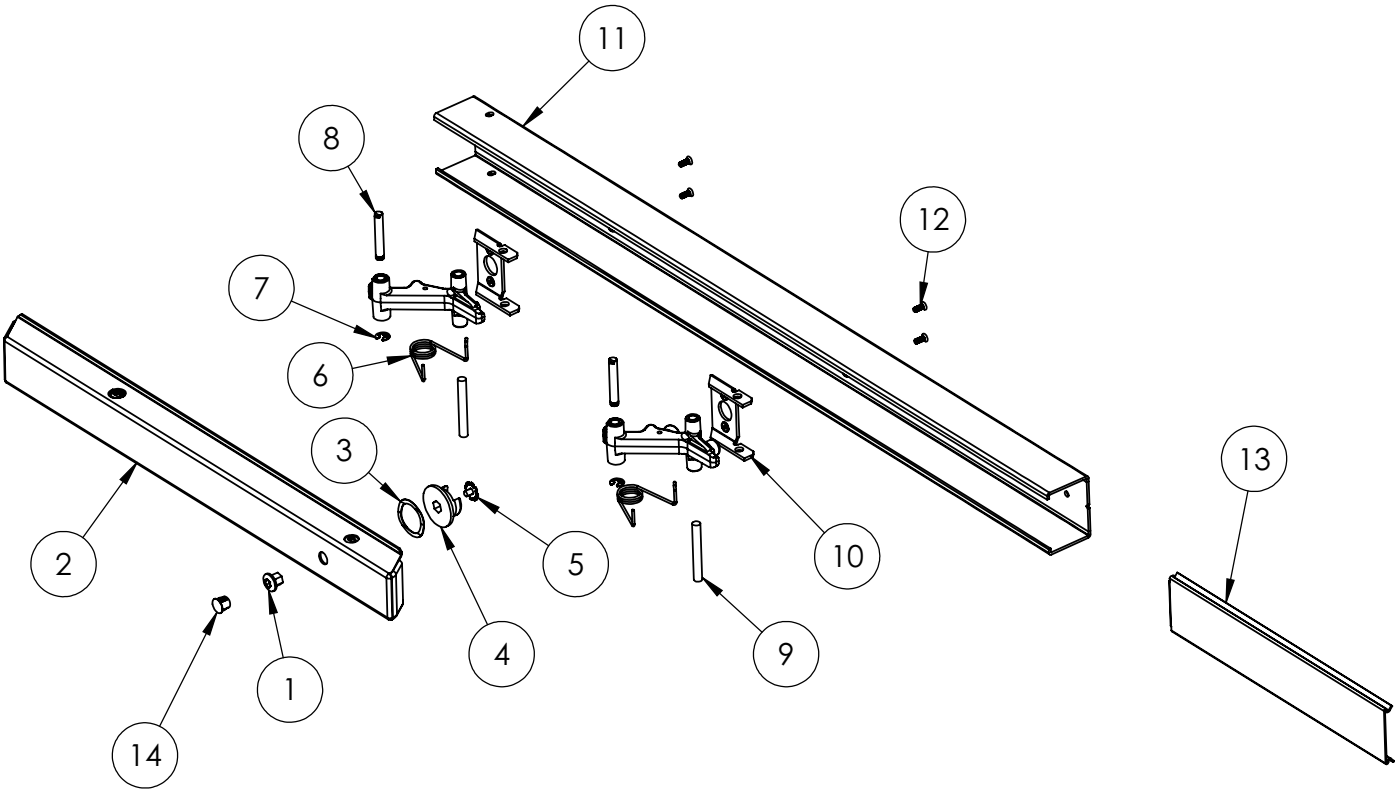
Assembly No.	Description	Option	Sellable
68-2918	E Wide Rail Assembly*	19-	Yes
68-2919	F Wide Rail Assembly*		Yes
68-2921	J Wide Rail Assembly*		Yes
68-2920	G Wide Rail Assembly*		Yes
68-2905	E Narrow Rail Assembly*		Yes
68-2906	F Narrow Rail Assembly*		Yes
68-2908	J Narrow Rail Assembly*		Yes
68-2907	G Narrow Rail Assembly*		Yes
68-2926	12- E Wide Rail Assembly*	12-19-	Yes
68-2927	12- F Wide Rail Assembly*		Yes
68-2929	12- J Wide Rail Assembly*		Yes
68-2928	12- G Wide Rail Assembly*		Yes
68-2913	12- E Narrow Rail Assembly*		Yes
68-2914	12- F Narrow Rail Assembly*		Yes
68-2916	12- J Narrow Rail Assembly*		Yes
68-2915	12- G Narrow Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	68-0583	Lockdown Button[1]	1	Yes
2		68-0736	Push Rail, E*	1	Yes
		68-0739	Push Rail, F*		Yes
		68-0737	Push Rail, J*		Yes
		68-0738	Push Rail, G*		Yes
3		01-0610	Wave Spring Washer[1]	1	Yes
4		68-0582	Lockdown Cam[1]	1	Yes
5		01-4466	SEMS Machine Screw[1]	1	Yes
6		68-0236	Spring, Rail Arm	2	Yes
7		01-0098	Retaining Ring	2	Yes
8		68-0229	Pivot Pin, Push Rail	2	Yes
9		68-0945	Pivot Pin, Mounting Rail	2	Yes
10		68-0943	Bracket	2	Yes
11		68-0950	Mounting Rail, E*	1	Yes
		68-0952	Mounting Rail, F*		Yes
		68-0949	Mounting Rail, J*		Yes
		68-0948	Mounting Rail, G*		Yes
12		01-1236	#6-32X3/8" Machine Screw[1]	4	Yes
13		68-0550	Mounting Rail Insert, E*	1	Yes
		68-0549	Mounting Rail Insert, F*		Yes
		68-0552	Mounting Rail Insert, J*		Yes
		68-0551	Mounting Rail Insert, G*		Yes
14		01-4537	Standard Hole Plug	1	Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Assembly 68-2919 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
AL-	68-4010	68-4011	68-4012	68-4025	68-4022	68-4023	68-4024	Yes
12-AL-	68-4018	68-4019	68-4020	68-4033	68-4030	68-4031	68-4032	Yes
19-AL-	68-4035	68-4036	68-4037	68-4050	68-4047	68-4048	68-4049	Yes
12-19-AL-	68-4043	68-4044	68-4045	68-4058	68-4055	68-4056	68-4057	Yes
53-AL-	68-4716	68-4717	68-4718	68-4723	68-4724	68-4725	68-4726	Yes
12-53-AL-	68-4720	68-4721	68-4722	68-4727	68-4728	68-4729	68-4730	Yes
19-53-AL-	68-4842	68-4843	68-4844	68-4849	68-4850	68-4851	68-4852	Yes
12-19-53-AL-	68-4846	68-4847	68-4848	68-4853	68-4854	68-4855	68-4856	Yes
53-55-AL-	68-4922	68-4923	68-4924	68-4929	68-4930	68-4931	68-4932	Yes
12-53-55-AL-	68-4926	68-4927	68-4928	68-4933	68-4934	68-4935	68-4936	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
TL-	68-5048	68-5049	68-5051	68-5050	68-5009	68-5010	68-5012	68-5011	Yes
16-TL-	68-5052	68-5053	68-5055	68-5054	68-5013	68-5014	68-5016	68-5015	Yes
12-TL-	68-5056	68-5057	68-5059	68-5058	68-5017	68-5018	68-5020	68-5019	Yes
TL- Inactive	68-5060	68-5061	68-5063	68-5062	N/A	N/A	N/A	N/A	Yes
TL- (8895 Only)	68-5164	68-5165	68-5167	68-5166	N/A	N/A	N/A	N/A	Yes
55-TL-(8895 Only)	68-5168	68-5169	68-5171	68-5170	N/A	N/A	N/A	N/A	Yes
55-56-TL-	68-5689	68-5173	68-5174	68-5172	68-5692	68-5176	68-5177	68-5175	Yes
16-55-56-TL-	68-5706	68-5707	68-5708	68-5709	68-5738	68-5739	68-5740	68-5741	Yes
55-56-HK-TL-	68-5722	68-5723	68-5724	68-5725	68-5754	68-5755	68-5756	68-5757	Yes
AL-TL-	N/A	68-5190	68-5191	68-5192	68-5199	68-5196	68-5197	68-5198	Yes
12-AL-TL-	N/A	68-5193	68-5194	68-5195	68-5203	68-5200	68-5201	68-5202	Yes
59-TL-	N/A	68-5178	68-5179	68-5180	N/A	68-5187	68-5188	68-5189	Yes
12-59-TL-	N/A	68-5181	68-5182	68-5183	N/A	68-5187	68-5188	68-5189	Yes
55-AL-TL-	N/A	68-5314	68-5315	68-5316	68-5323	68-5320	68-5321	68-5322	Yes
12-55-AL-TL-	N/A	68-5317	68-5318	68-5319	68-5327	68-5324	68-5325	68-5326	Yes
53-58-TL-	68-5252	68-5253	68-5254	68-5255	68-5264	68-5265	68-5266	68-5267	Yes
12-53-58-TL-	68-5260	68-5261	68-5262	68-5263	68-5272	68-5273	68-5274	68-5275	Yes
16-53-58-TL-	68-5256	68-5257	68-5258	68-5259	68-5268	68-5269	68-5270	68-5271	Yes
53-55-TL-	68-5228	68-5229	68-5230	68-5231	68-5240	68-5241	68-5242	68-5243	Yes
12-53-55-TL-	68-5236	68-5237	68-5238	68-5239	68-5248	68-5249	68-5250	68-5251	Yes
16-53-55-TL-	68-5232	68-5233	68-5234	68-5235	68-5244	68-5245	68-5246	68-5247	Yes
53-TL-	68-5204	68-5205	68-5206	68-5207	68-5216	68-5217	68-5218	68-5219	Yes
12-53-TL-	68-5208	68-5209	68-5210	68-5211	68-5220	68-5221	68-5222	68-5223	Yes
16-53-TL-	68-5212	68-5213	68-5214	68-5215	68-5224	68-5225	68-5226	68-5227	Yes
56-TL-	68-5691	68-5162	68-5163	68-5161	68-5688	68-5159	68-5160	68-5158	Yes
56-HK-TL-	68-5750	68-5751	68-5752	68-5753	68-5718	68-5719	68-5720	68-5721	Yes
16-56-TL-	68-5734	68-5735	68-5736	68-5737	68-5702	68-5703	68-5704	68-5705	Yes
57-TL-	N/A	68-5096	68-5098	68-5097	68-5102	68-5403	68-5105	68-5104	Yes
12-57-TL-	N/A	68-5099	68-5101	68-5100	68-5106	68-5107	68-5109	68-5108	Yes
55-57-TL-	N/A	68-5178	68-5179	68-5180	N/A	68-5181	68-5182	68-5186	Yes
12-55-57-TL-	N/A	68-5184	68-5185	68-5186	N/A	68-5187	68-5188	68-5189	Yes
55-58-TL-	68-5134	68-5135	68-5137	68-5136	68-514	68-5147	68-5149	68-5148	Yes
12-55-58-TL-	68-5142	68-5143	68-5145	68-5144	68-5154	68-5155	68-5157	68-5156	Yes
16-55-58-TL-	68-5138	68-5139	68-5141	68-5140	68-5150	68-5151	68-5153	68-5152	Yes
58-TL-	68-5110	68-5111	68-5113	68-5112	68-5122	68-5123	68-5125	68-5124	Yes
12-58-TL-	68-5118	68-5119	68-5121	68-5120	68-5130	68-5131	68-5133	68-5132	Yes
16-58-TL-	68-5114	68-5115	68-5117	68-5116	68-5126	68-5127	68-5129	68-5128	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	L	M	N	Sellable
LP	68-4242	68-4243	68-4244	Yes
12-LP	68-4250	68-4251	68-4252	Yes
16-LP	68-4246	68-4247	68-4248	Yes
58-LP	68-4340	68-4341	68-4342	Yes
12-58-LP	68-4344	68-4345	68-4346	Yes
19-58-LP	68-4348	68-4349	68-4350	Yes
12-19-58-LP	68-4352	68-4353	68-4354	Yes
56-TL-LP	68-5352	68-5353	68-5354	Yes
16-56-TL-LP	68-5796	68-5797	68-5798	Yes
56-HK-TL-LP	68-5808	68-5809	68-5810	Yes
55-56-TL-LP	68-5348	68-5349	68-5350	Yes
16-55-56-TL-LP	68-5799	68-5800	68-5801	Yes
55-56-HK-TL-LP	68-5811	68-5812	68-5813	Yes
58-TL-LP	68-5356	68-5357	68-5358	Yes
12-58-TL-LP	68-5360	68-5361	68-5362	Yes
55-58-TL-LP	68-5364	68-5365	68-5366	Yes
12-55-58-TL-LP	68-5368	68-5369	68-5370	Yes
19-LP	68-4292	68-4293	68-4294	Yes
12-19-LP	68-4300	68-4301	68-4302	Yes
16-19-LP	68-4296	68-4297	68-4298	Yes
55-LP	68-4305	68-4306	68-4307	Yes
12-55-LP	68-4309	68-4310	68-4311	Yes
19-55-LP	68-4313	68-4314	68-4315	Yes
12-19-55-LP	68-4317	68-4318	68-4319	Yes
55-56-LP	68-4322	68-4323	68-4324	Yes
19-55-56-LP	68-4326	68-4327	68-4328	Yes
16-55-56-LP	68-5769	68-5770	68-5771	Yes
16-19-55-56-LP	68-5775	68-5776	68-5777	Yes
55-56-HK-LP	68-5781	68-5782	68-5783	Yes
19-55-56-HK-LP	68-5787	68-5788	68-5789	Yes
56-LP	68-4331	68-4332	68-4333	Yes
19-56-LP	68-4335	68-4336	68-4337	Yes
16-56-LP	68-5766	68-5767	68-5768	Yes
16-19-56-LP	68-5772	68-5773	68-5774	Yes
56-HK-LP	68-5778	68-5779	68-5780	Yes
19-56-HK-LP	68-5784	68-5785	68-5786	Yes
55-58-LP	68-4357	68-4358	68-4359	Yes
12-55-58-LP	68-4361	68-4362	68-4363	Yes
19-55-58-LP	68-4365	68-4366	68-4367	Yes
12-19-55-58-LP	68-4369	68-4370	68-4371	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
PL-57- (LHRB)	68-6180	68-6181	68-6182	68-6183	68-6196	68-6197	68-6198	Yes
PL-57- (RHRB)	68-6184	68-6185	68-6186	68-6187	68-6200	68-6201	68-6202	Yes
12-PL-57- (LHRB)	68-6188	68-6189	68-6190	68-6191	68-6204	68-6205	68-6206	Yes
12-PL-57- (RHRB)	68-6192	68-6193	68-6194	68-6195	68-6208	68-6209	68-6210	Yes
PL-59- (LHRB)	68-6128	68-6129	68-6130	68-6131	68-6160	68-6161	68-6162	Yes
PL-59- (RHRB)	68-6132	68-6133	68-6134	68-6835	68-6164	68-6165	68-6166	Yes
12-PL-59- (LHRB)	68-6144	68-6145	68-6146	68-6147	68-6168	68-6169	68-6170	Yes
12-PL-59- (RHRB)	68-6148	68-6149	68-6150	68-6151	68-6172	68-6173	68-6174	Yes
PL-55-57- (LHRB)	68-6216	68-6217	68-6218	68-6219	68-6232	68-6233	68-6234	Yes
PL-55-57- (RHRB)	68-6220	68-6221	68-6222	68-6223	68-6836	68-6237	68-6238	Yes
12-PL-55-57- (LHRB)	68-6224	68-6225	68-6226	68-6227	68-6240	68-6241	68-6242	Yes
12-PL-55-57- (RHRB)	68-6228	68-6229	68-6230	68-6231	68-6244	68-6245	68-6246	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
12-53-	68-4595	68-4596	68-4596	68-4597	68-4607	68-4608	68-4609	68-4610	Yes
12-53-56-	68-5544	68-4687	68-4688	68-4689	68-5580	68-4690	68-4691	68-4692	Yes
12-55-	68-2797	68-2798	68-2800	67-2799	68-2809	68-2810	68-2812	68-2811	Yes
12-53-55-	68-4623	68-4624	68-4625	68-4626	68-4635	68-4636	68-4637	68-4638	Yes
12-57-	68-6177	68-2829	68-2826	68-2825	68-2835	68-2836	68-2838	68-2837	Yes
12-55-57-	68-6213	68-4942	68-4944	68-4943	68-4949	68-4950	68-4952	68-4951	Yes
12-58-	68-3044	68-3045	68-3047	68-3046	68-3056	68-3057	68-3059	68-3058	Yes
12-53-58-	68-4647	68-4648	68-4649	68-4650	68-4659	68-4660	68-4661	68-4662	Yes
12-19-53-	68-4735	68-4736	67-4737	68-4738	68-4747	68-4748	68-4749	68-4750	Yes
12-19-55-	68-2939	68-2940	68-2942	68-2941	68-2951	68-2952	68-2954	68-2953	Yes
12-19-57	68-6179	68-2973	68-2976	68-2975	68-2985	68-2986	68-2988	68-2987	Yes
12-19-58-	68-3094	68-3095	68-3097	68-3096	68-3106	68-3107	68-3109	68-3108	Yes
12-19-53-58-	68-4786	68-4787	68-4788	68-4789	68-4798	68-4799	68-4800	68-4801	Yes
12-19-59-	68-6112	68-3801	68-3802	68-3803	68-6114	68-3809	68-3810	68-3811	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
16-53-	68-4599	68-4600	68-4601	68-4602	68-4611	68-4612	68-4613	68-4614	Yes
16-55-	68-2793	68-2794	68-2796	68-2795	68-2805	68-2806	68-2808	68-2807	Yes
16-53-55-	68-4619	68-4620	68-4621	68-4622	68-4631	68-4632	68-4633	68-4634	Yes
16-56-	68-5562	68-5563	68-5564	68-5565	68-5618	68-5619	68-5620	68-5621	Yes
16-53-56-	68-5570	68-5571	68-5572	68-5773	68-5626	68-5627	68-5628	68-5629	Yes
16-53-55-56-	68-5574	68-5575	68-5576	68-5577	68-5630	68-5631	68-5632	68-5633	Yes
16-58-	68-3040	68-3041	68-3043	68-3042	68-3052	68-3053	68-3055	68-3054	Yes
16-53-58-	68-4643	68-4644	68-4645	68-4646	68-4655	68-4656	68-4657	68-4658	Yes
16-53-55-58-	68-4667	68-4668	68-4669	68-4670	68-4675	68-4676	68-4677	68-4678	Yes
16-19-53-	68-4739	68-4740	68-4741	68-4742	68-4751	68-4752	68-4753	68-4754	Yes
16-19-55-	68-2935	68-2936	68-2938	68-2937	68-2947	68-2948	68-2950	68-2949	Yes
16-19-56-	68-5650	68-5651	68-5652	68-5653	68-5634	68-5635	68-5636	68-5637	Yes
16-19-53-56-	68-5513	68-5535	68-5536	68-5537	68-5642	68-5643	68-5644	68-5645	Yes
16-19-53-55-56-	68-5531	68-5532	68-5533	68-5534	68-5646	68-5647	68-5648	68-5649	Yes
16-19-58-	68-3090	68-3091	68-3093	68-3092	68-3102	68-3103	68-3105	68-3104	Yes
16-19-53-58-	68-4782	68-4783	68-4784	68-4785	68-4794	68-4795	68-4796	68-4797	Yes

***For all associated parts in assemblies above, contact factory for availability**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
19-53-	68-4731	68-4732	68-4733	68-4734	68-4743	68-4744	68-4745	68-4746	Yes
19-55-	68-2931	68-2932	68-2934	68-2933	68-2943	68-2944	68-2946	68-2945	Yes
19-56-	68-5511	68-3225	68-3226	68-3224	68-5582	68-3230	68-3231	68-3229	Yes
19-57-	68-6178	68-2965	68-2968	68-2967	68-2977	68-2978	68-2980	68-2979	Yes
19-58-	68-3086	68-3087	68-3089	68-3088	68-3098	68-3099	68-3101	68-3100	Yes
19-59-	68-6111	68-3797	68-3798	68-3799	68-6113	68-3805	68-3806	68-3807	Yes
19-53-56-	68-5512	68-4826	68-4827	68-4828	68-5584	68-4829	68-4830	68-4831	Yes
19-53-55-56-	68-5527	68-4953	68-4954	68-4955	68-5585	68-4956	68-4957	68-4958	Yes
19-53-58-	68-4778	68-4779	68-4780	68-4781	68-4790	68-4791	68-4792	68-4793	Yes

***For all associated parts in assemblies above, contact factory for availability**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
53-	68-4591	68-4592	68-4593	68-4594	68-4603	68-4604	68-4605	68-4606	Yes
55-	68-2789	68-2790	68-2792	68-2791	68-2801	68-2802	68-2804	68-2803	Yes
53-55-	68-4615	68-4616	68-4617	68-4618	68-4627	68-4628	68-4629	68-4630	Yes
53-56-	68-5544	68-4687	68-4688	68-4689	68-5580	68-4690	68-4691	68-4692	Yes
53-55-56-	68-5545	68-4693	68-4694	68-4695	68-5581	68-4696	68-4697	68-4698	Yes
57-	68-6176	68-2815	68-2818	68-2817	68-2827	68-2828	68-2830	68-2829	Yes
55-57-	68-6212	68-4938	68-4940	68-4939	68-4945	68-4946	68-4948	68-4947	Yes
58-	68-3036	68-3037	68-3039	68-3038	68-3048	68-3049	68-3051	68-3050	Yes
53-58-	68-4639	68-4640	68-4641	68-4642	68-4651	68-4652	68-4653	68-4654	Yes
53-55-58-	68-4663	68-4664	68-4665	68-4666	68-4675	68-4676	68-4677	68-4678	Yes

- **For all associated parts in assemblies above, contact factory for availability**
- **Specify finish**

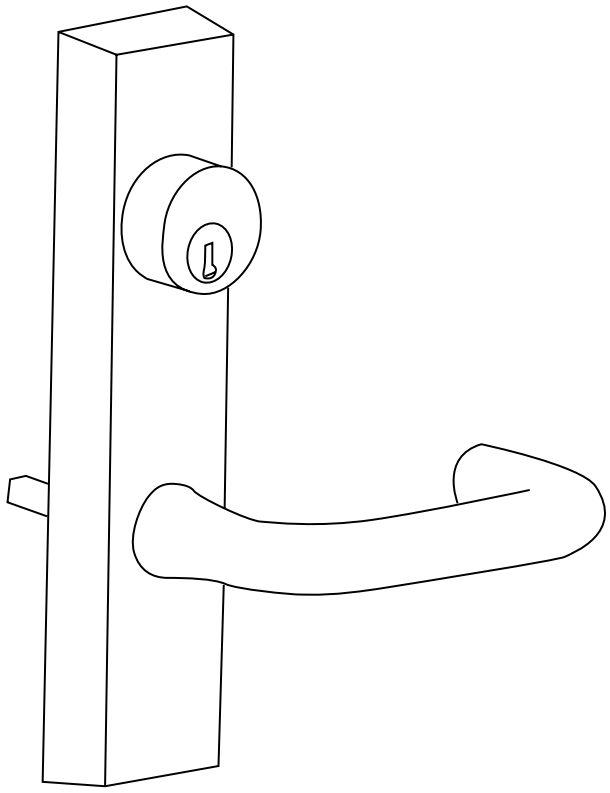
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Exit Devices				
	8300	AD8400 MD8400	8500	AD8600 MD8600 WD8600	SP8600[2] PP8600[2] PR8600[2]
04	704	—	704	—	—
	744[1]	—	744[1]	—	—
06	—	706-4	—	706-4	706-6
	—	746-4[1]	—	746-4[1]	746-6[1]
10	710	710-4	710	710-4	710-6
	740[1]	740-4[1]	740[1]	740-4[1]	740-6[1]
13	713	713-4	713-8	713-4	713-6
	743[1]	743-4[1]	743-8[1]	743-4[1]	743-6[1]
15	715	715-4	715-8	715-4	715-6
16	—	—	—	—	—
73	—	773-4	773-8	773-4	773-6
74	—	774-4	774-8	774-4	774-6
75	775	—	—	—	—
76	776	—	—	—	—
77	—	—	—	—	—
78	—	—	—	—	—

1. 740, 743, 744 & 746 are freewheeling levers
2. Designates discontinued products



A8231 12/17

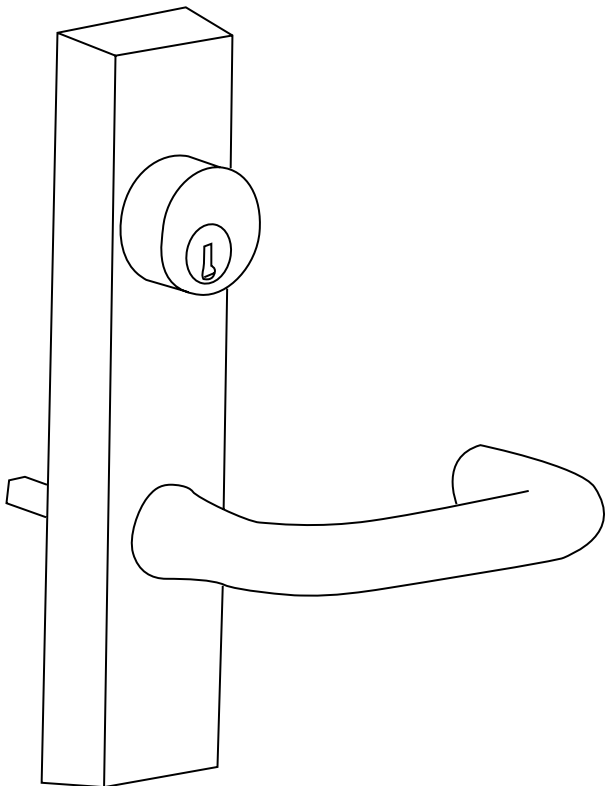
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Exit Devices						
	LS8600 LP8600 LR8600	**8700 FM8700 HC48700 HC8700**	**NB8700**	**SP8700[2] PP8700[2] PR8700[2]**	**8800**	**8888 HC8800**	**8900**
04	—	—	—	—	704	704	704
	—	—	—	—	744[1]	744[1]	744[1]
06	706-6	706	706-8	706-8	706-8	706-8	—
	746-6[1]	746[1]	746-8	746-8[1]	746-8[1]	746-8[1]	—
10	710-6	710	710	710	710	710	710
	740-6[1]	740[1]	740	740[1]	740[1]	740[1]	740[1]
13	713-6	713	—	713-8	713-8	713-8	713
	743-6[1]	743[1]	743-8[1]	743-8[1]	743-8[1]	743-8[1]	743[1]
15	715-6	715	715-8	715-8	715-8	715-8	715
16	—	—	—	—	716	—	716
73	773-6	773	773-8	773-8	—	—	—
74	774-6	774	774-8	774-8	—	—	—
75	—	—	—	—	775-8	775-8	775
76	—	—	—	—	776-8	776-8	776
77	—	—	—	—	777-8	777-8	777
78	—	—	—	—	778-8	778-8	778

1. 740, 743, 744 & 746 are freewheeling levers
2. Designates discontinued products



A8231 12/17

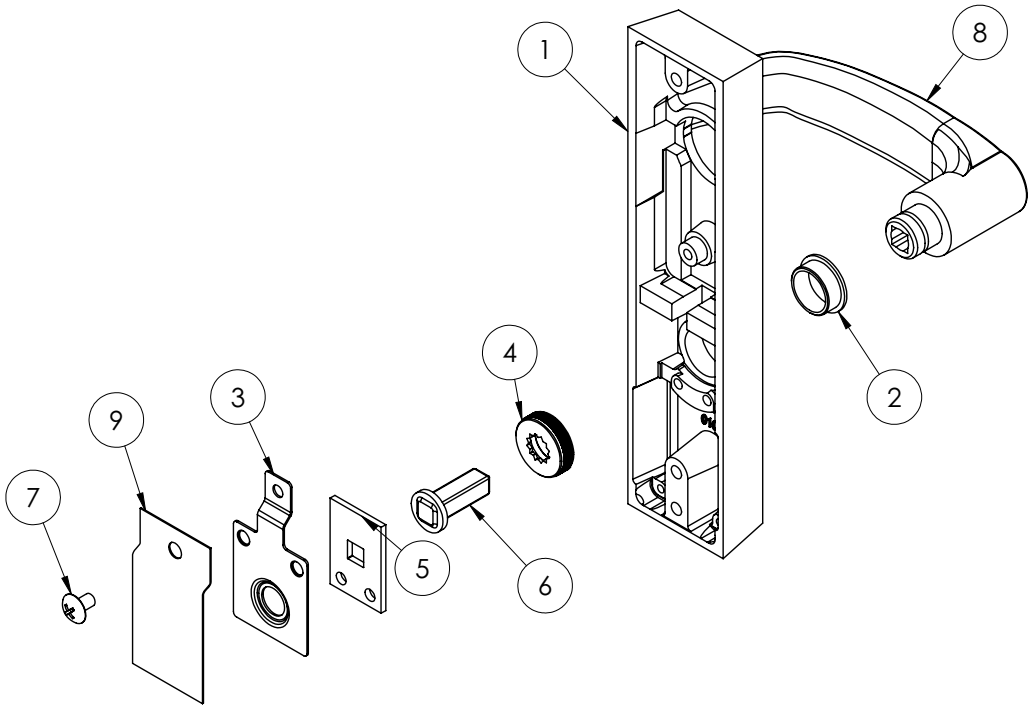
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0427	ET Case (704)	1	No
	97-0429	ET Case (710)	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	97-0522	Hub Plate (704/710)	1	Yes
6	97-0573	Spindle (704/710)	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	—	Lever Handle[1,2]	1	Yes
9	A6407	Information Tag	1	No
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

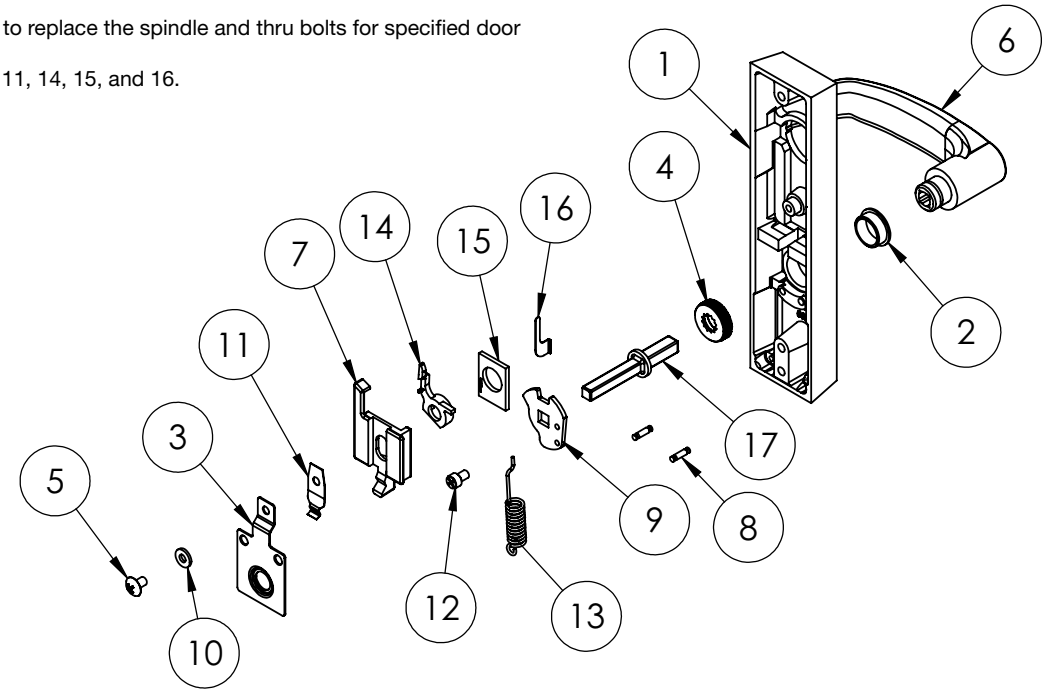
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
Not Shown	—	Cylinder Assembly[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
7	97-0355	Locking Slide (706) (607-2)	1	Yes
	97-0356	Locking Slide (713) (607-1)	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0528	Hub Plate (Std)	1	Yes
10	97-0557	Fusible Link	1	Yes
11	97-0571	Locking Slide Spring	1	Yes
12	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
13	97-0425	Hub Spring (Std)	1	Yes
14	97-0558	Slide Support	1	No
15	97-0563	Spring Support	1	No
16	97-0564	Return Spring	1	No
17	97-0549	Spindle (1 3/4" Door) (730-1)	1	Yes
	97-0550	Spindle (2" Door) (730-2)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-3)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 5, 7, 10, 11, 14, 15, and 16.



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

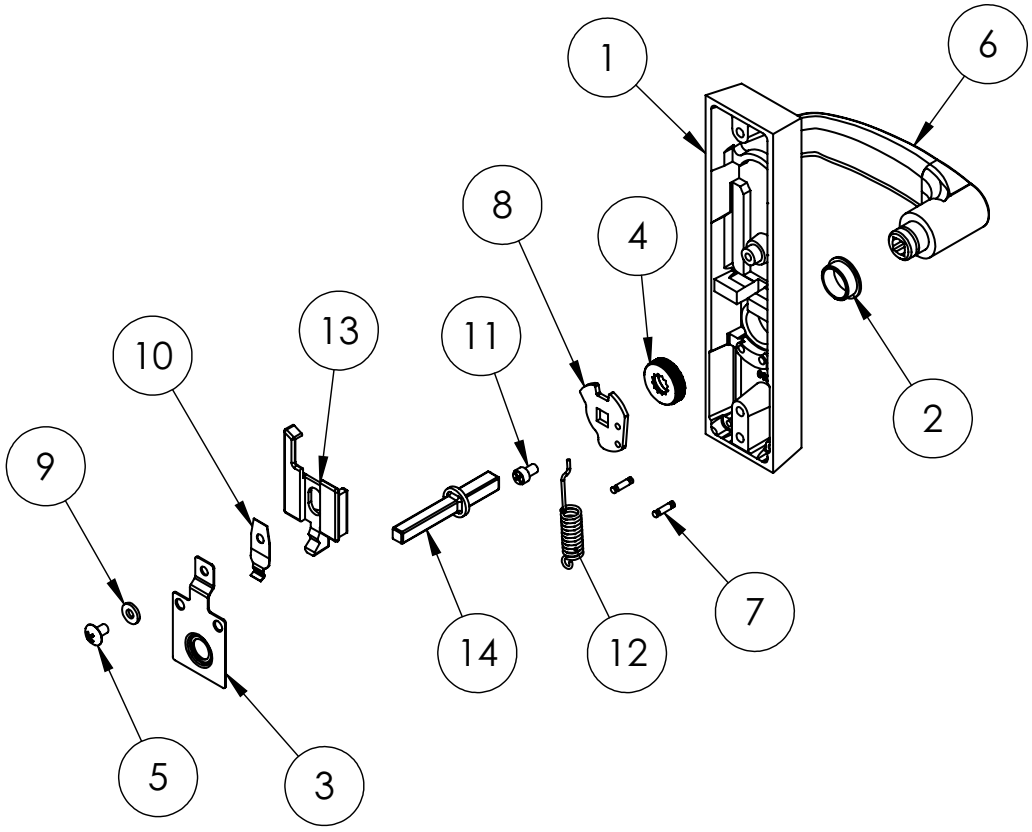
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	730-1	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-2	Spindle Retrofit Kit (2" Door)	1	Yes
	730-3	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

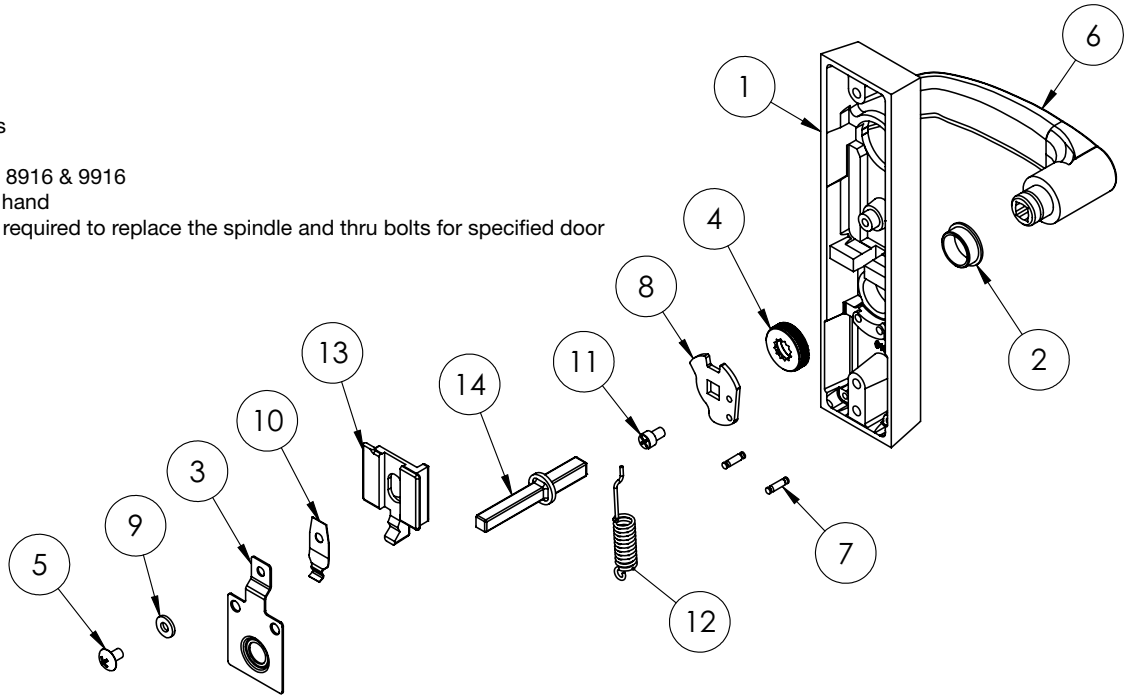
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0427	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
7	01-4507	1/8" X 1/2' Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
Not Shown	—	Cylinder[1,2,2a]	1	Yes
	97-0350	Cylinder Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	13-0086	Backplate (8816 Only)	1	Yes
	13-0074	Connecting Screw (8816 Only)	2	Yes
	13-0075	Connecting Screw (8816 Only) (2 1/2" Door And Over)	2	Yes
	13 97-0439	Locking Slide (716)	1	Yes
14	97-0549	Spindle (1 3/4" Door) (730-1)	1	Yes
	97-0550	Spindle (2" Door) (730-2)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-3)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	1	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	1	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	1	Yes

1. Specify finish
2. Specify cylinder size
2a. By keying Requirements
2b. #34 Cylinder for 8816
#46 Mortise cylinder for 8916 & 9916
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

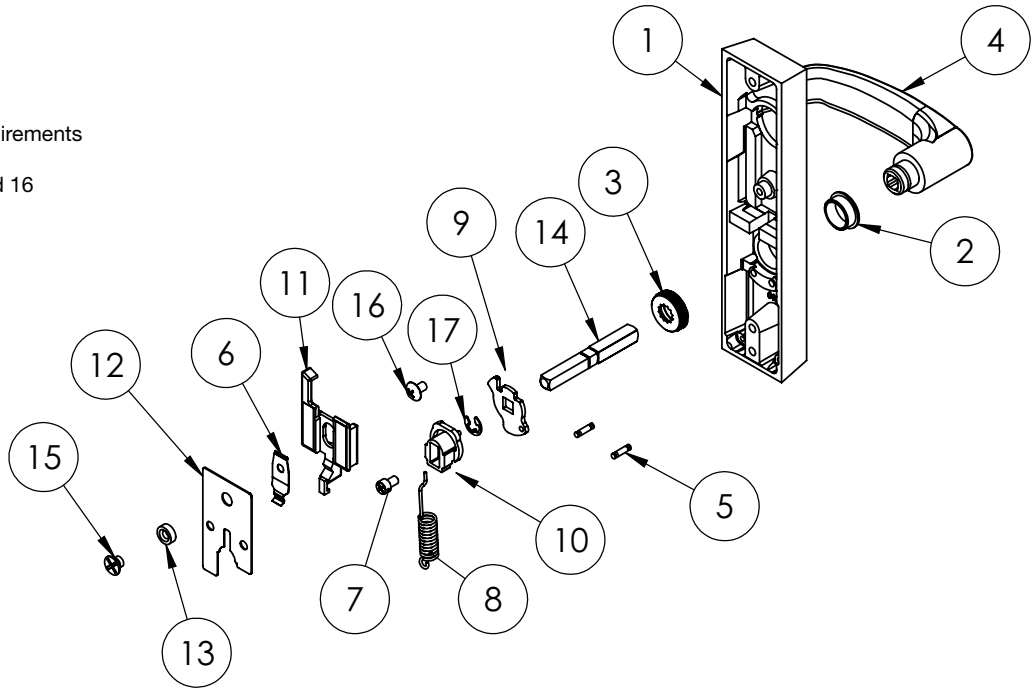
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0347	Locking Slide Spring	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	97-0571	Locking Slide Spring		Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0478	Lower Hub Plate	1	Yes
10	97-0479	Spindle Lock	1	Yes
11	97-0475	Locking Slide (743)	1	Yes
12	97-0581	Retaining Plate	1	Yes
13	97-0582	Spacer	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	01-1479	Cr-Fhms #10-32 X 1/2"	1	Yes
16	01-1183	Ct-Thms #10-32 X 5/16"	1	Yes
17	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 6, 11, and 16



A8231 12/17

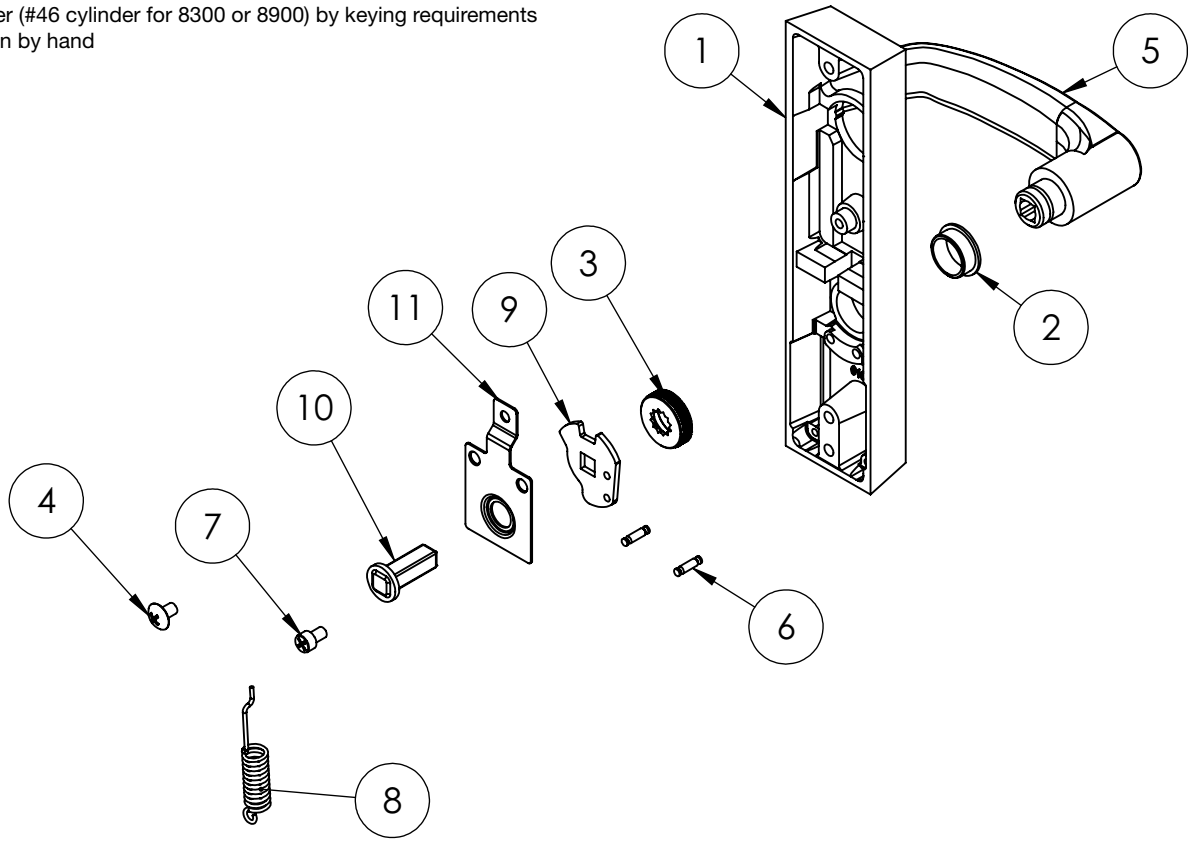
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case (740)	1	No
	97-0427	ET Case (744)	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
5	—	Lever Handle[1,2]	1	Yes
6	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0528	Hub Plate	1	Yes
10	97-0573	Spindle	1	Yes
11	68-1393	Retaining Plate	1	Yes
Not Shown	—	Rim Cylinder (744 Only)[1,2]	1	Yes
	13-0086	Backplate (744 Only)	1	Yes
	13-0074	Connecting Screw (744 Only)	2	Yes
	13-0075	Connecting Screw (744 Only) (2 1/2" Door And Over)	2	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #34 cylinder (#46 cylinder for 8300 or 8900) by keying requirements
3. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

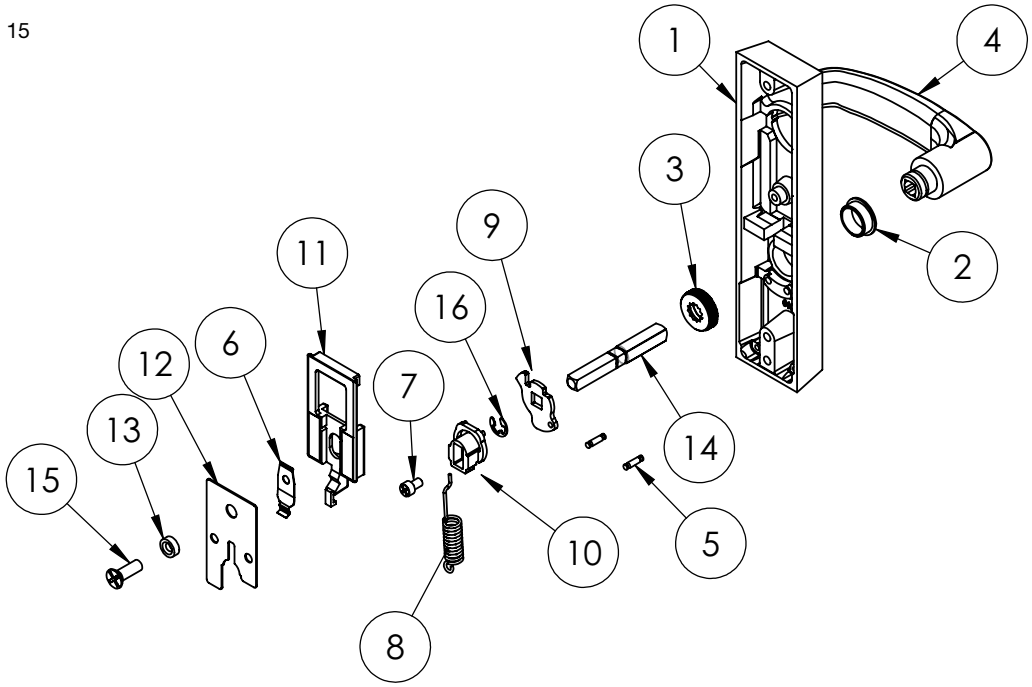
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	97-0347	Locking Slide Spring	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	97-0571	Locking Slide Spring W/ Bl Dyk	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0478	Lower Hub Plate	1	Yes
10	97-0479	Spindle Lock	1	Yes
11	97-0476	Locking Slide (746 Function)	1	Yes
12	97-0581	Retaining Plate	1	Yes
13	97-0582	Spacer	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
16	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 6, 11, and 15



A8231 12/17

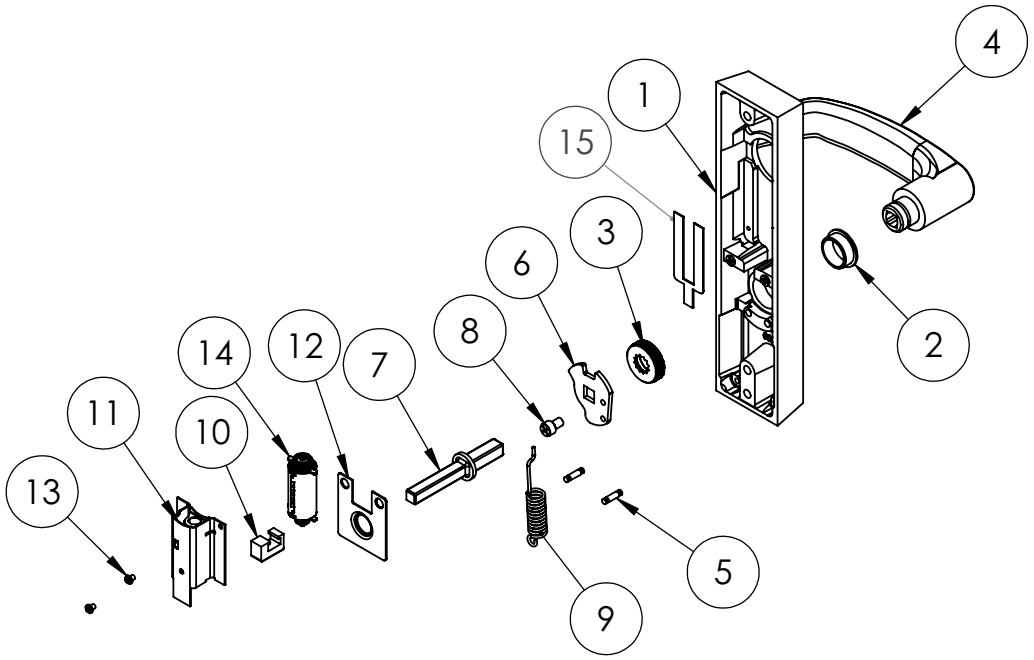
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0528	Hub Plate	1	Yes
7	97-0549	Spindle (1 3/4" Door)	1	
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	
8	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0329	Locking Tail	1	Yes
11	97-3932	Solenoid Cover Assembly (Fail Secure)	1	Yes
12	68-1402	Retainer Plate, Electrical Function	1	Yes
13	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
14	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
15	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	

1. Specify finish
2. Specify lever design by hand



A8231 12/17

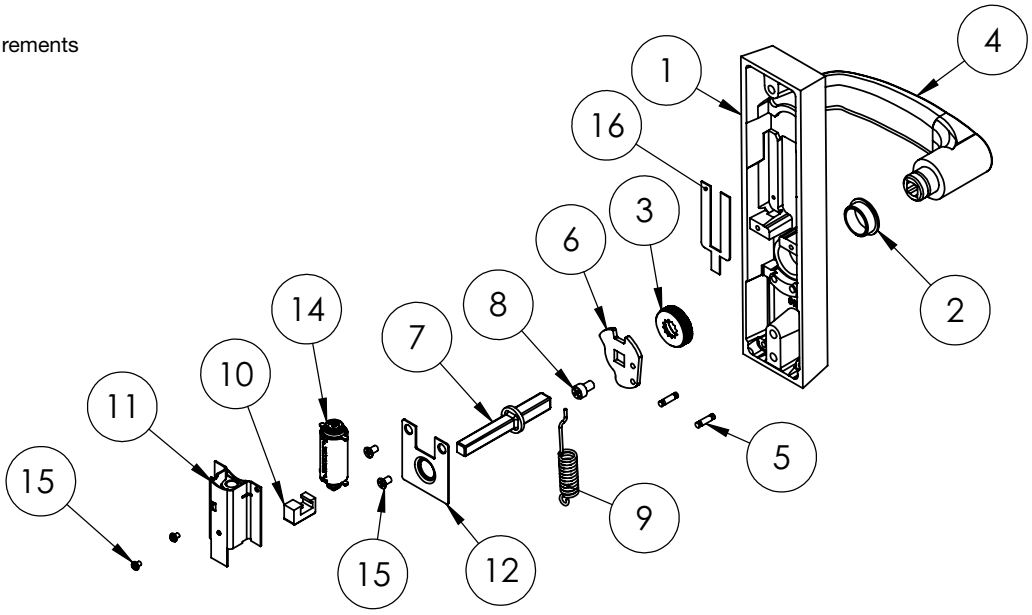
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	97-0528	Hub Plate	1	Yes
7	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	—	Cylinder[1,3]	1	Yes
	13-0086	Backplate	1	Yes
	13-0074	Connecting Screw	2	Yes
	13-0075	Connecting Screw (2 1/2" Door And Over)	2	Yes
8	01-1182	CR-CHMS #10-32 X .297	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0329	Locking Tail	1	Yes
11	97-3932	Solenoid Cover	1	Yes
12	68-1402	Retainer Plate, Electrical Function	1	Yes
13	01-1154	#6-32 X 1/4" PH Flat Undercut Ms	2	Yes
14	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
15	01-4560	#3-48 X 1/8" Pan CR-Ohms	2	Yes
16	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand
3. Specify #46 cylinder by keying requirements



A8231 12/17

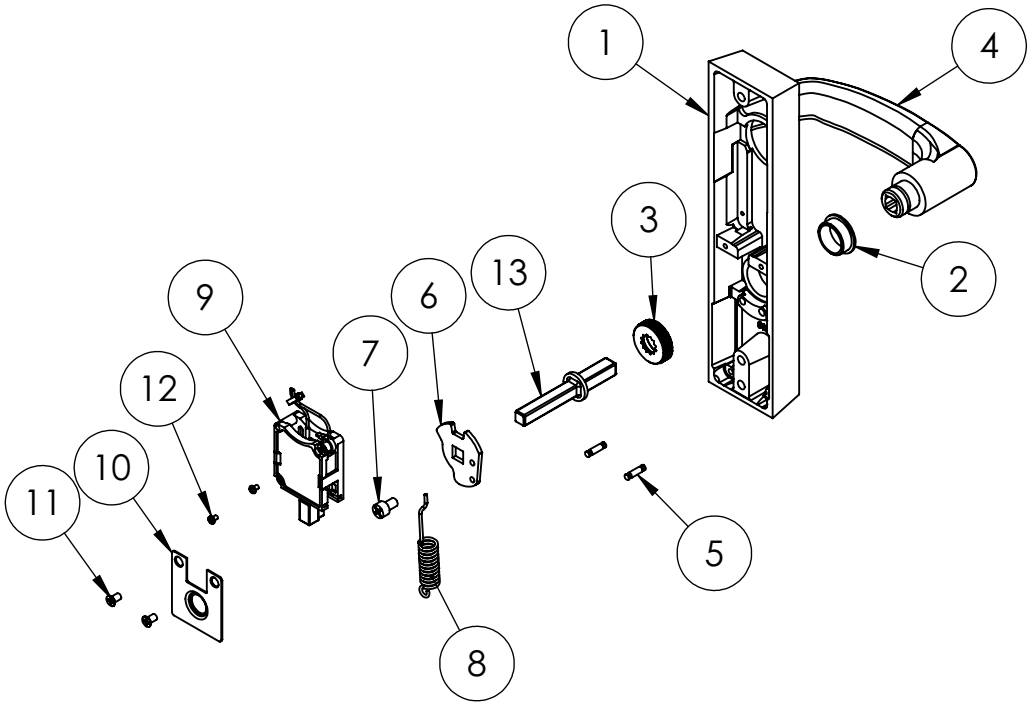
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	Electric ET Case W/ Cylinder Prep	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
Not Shown	—	Cylinder[1,2]	1	Yes
6	97-0528	Hub Plate (Std)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #46 cylinder by keying requirements
3. Specify lever design by hand



A8231 12/17

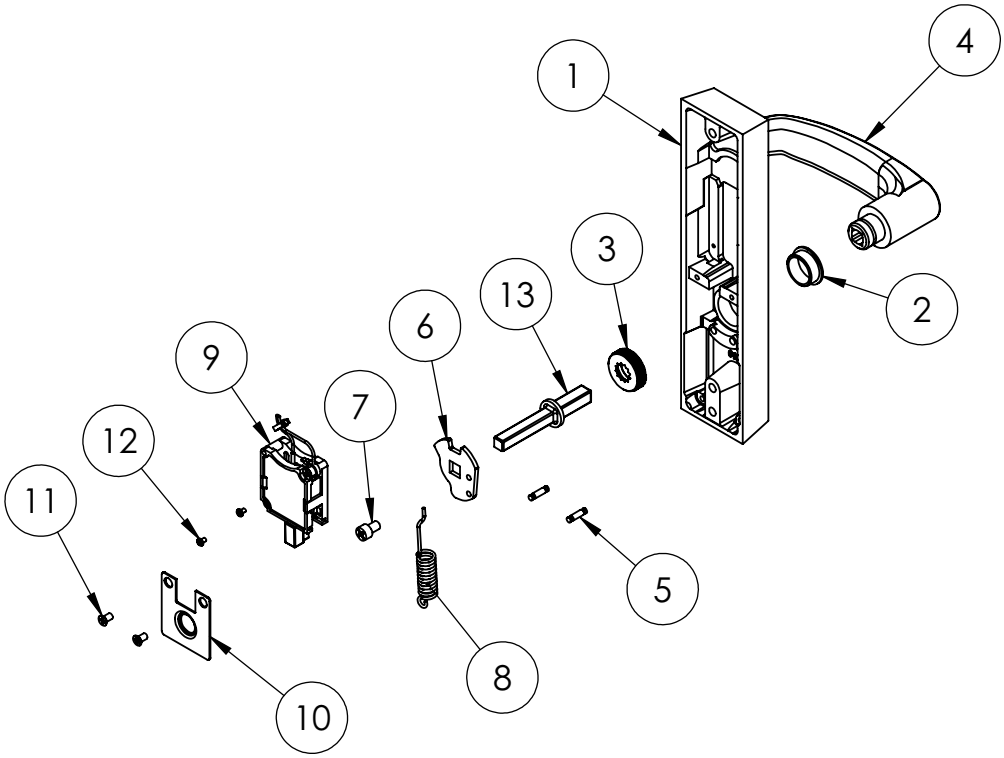
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	Electric ET Case W/O Cylinder Prep[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0528	Hub Plate (Std)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

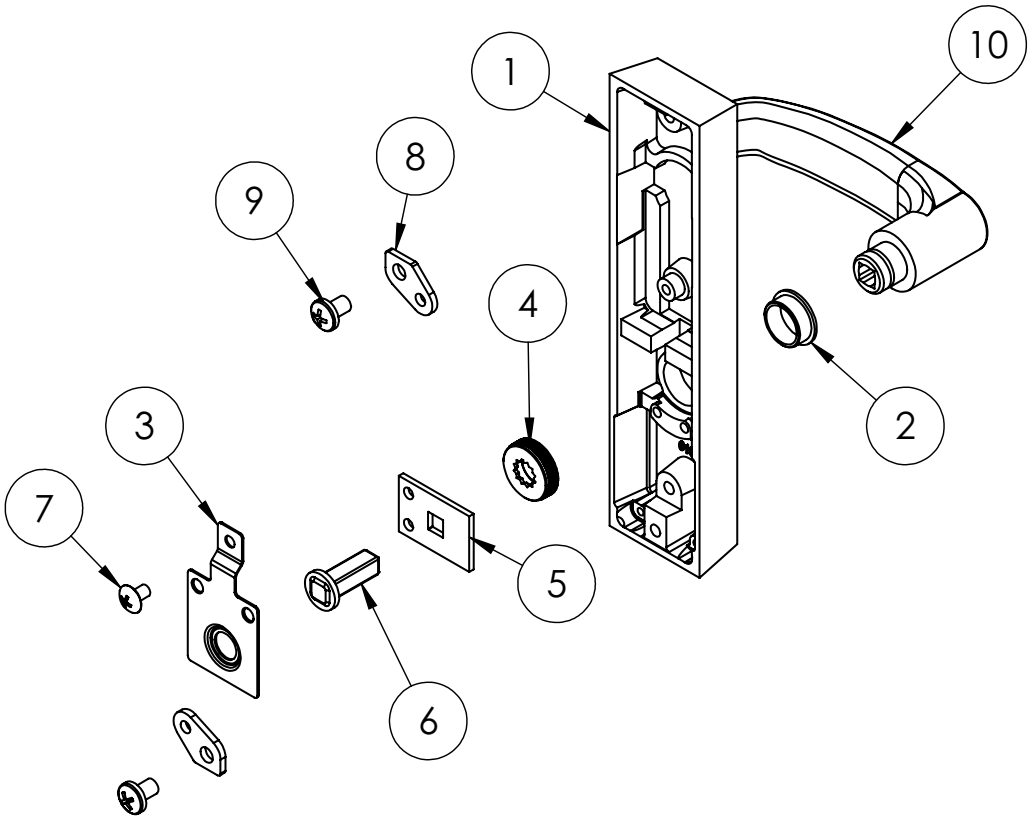
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	97-0522	Hub Plate (704/710)	1	Yes
6	97-0573	Spindle (704/710)	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	68-0853	Bracket	2	Yes
9	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
10	—	Lever Handle[1,2]	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 3 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

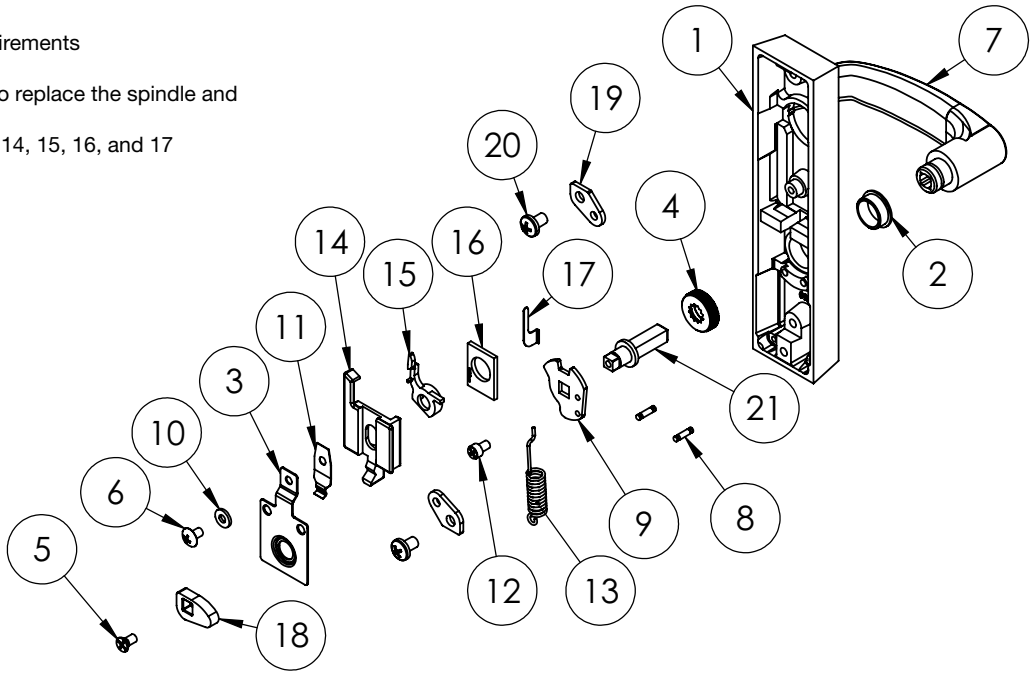
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1027	Ph Fl U'cut Ms #10-24 X 3/8"	1	Yes
6	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
7	—	Lever Handle[1,3]	1	Yes
Not Shown	—	Cylinder Assembly[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0528	Hub Plate (Std)	1	Yes
10	97-0557	Fusible Link	1	Yes
11	97-0571	Locking Slide Spring	1	Yes
12	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
13	97-0425	Hub Spring (Std)	1	Yes
14	97-0355	Locking Slide (706)	1	Yes
	97-0356	Locking Slide (713)	1	Yes
15	97-0558	Slide Support	1	No
16	97-0563	Spring Support	1	No
17	97-0564	Return Spring	1	No
18	68-0852	Cam 700-4	1	Yes
19	68-0853	Bracket	2	Yes
20	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
21	97-0549	Spindle (1 3/4" Door) (730-4)	1	Yes
	97-0550	Spindle (2" Door) (730-5)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-6)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 6, 10, 11, 14, 15, 16, and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

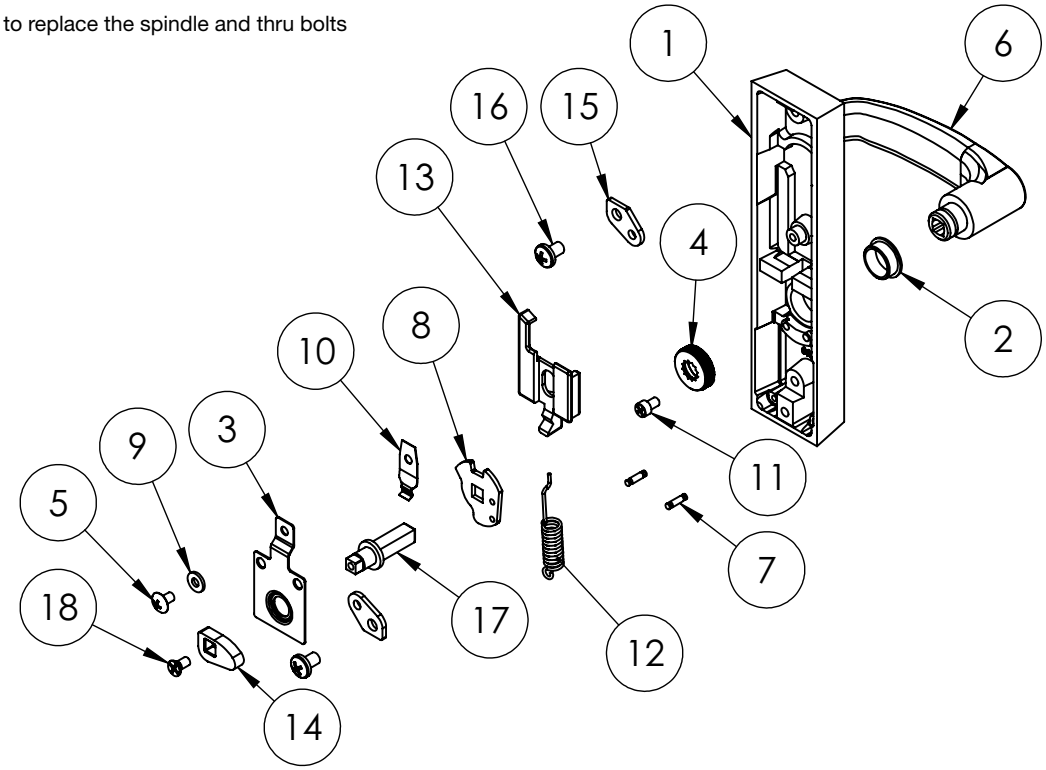
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	68-0852	Cam 700-4	1	Yes
15	68-0853	Bracket	2	Yes
16	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
17	730-4	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-5	Spindle Retrofit Kit (2" Door)	1	Yes
	730-6	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
18	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-30 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

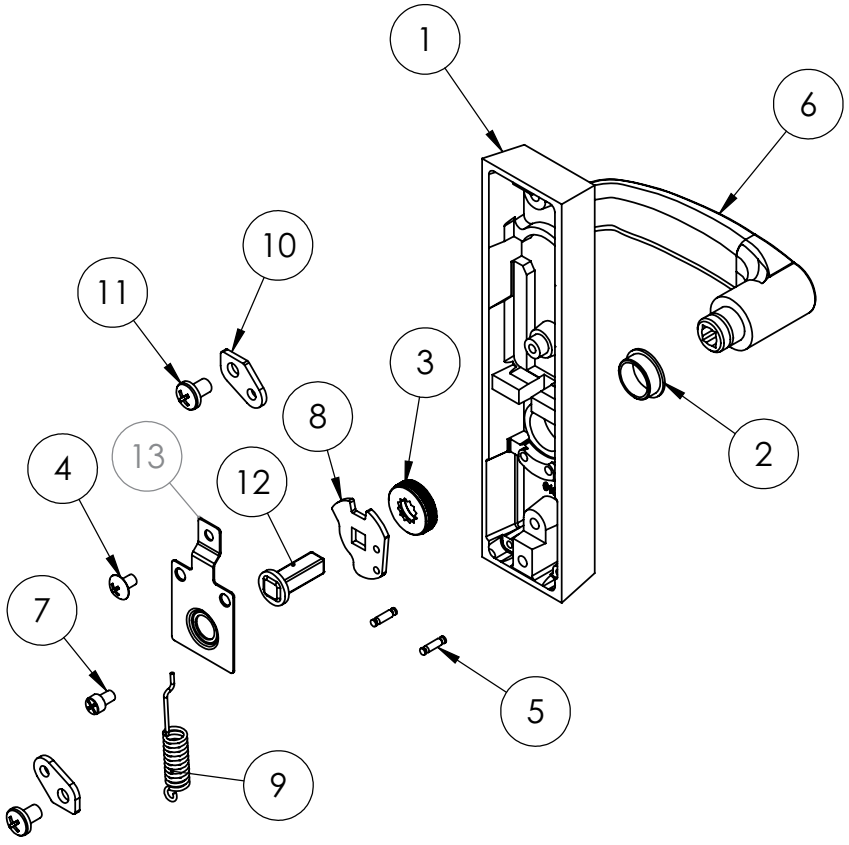
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,2]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0528	Hub Plate	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	68-0853	Bracket	2	Yes
11	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
12	97-0573	Spindle	1	Yes
13	68-1393	Retaining Plate	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

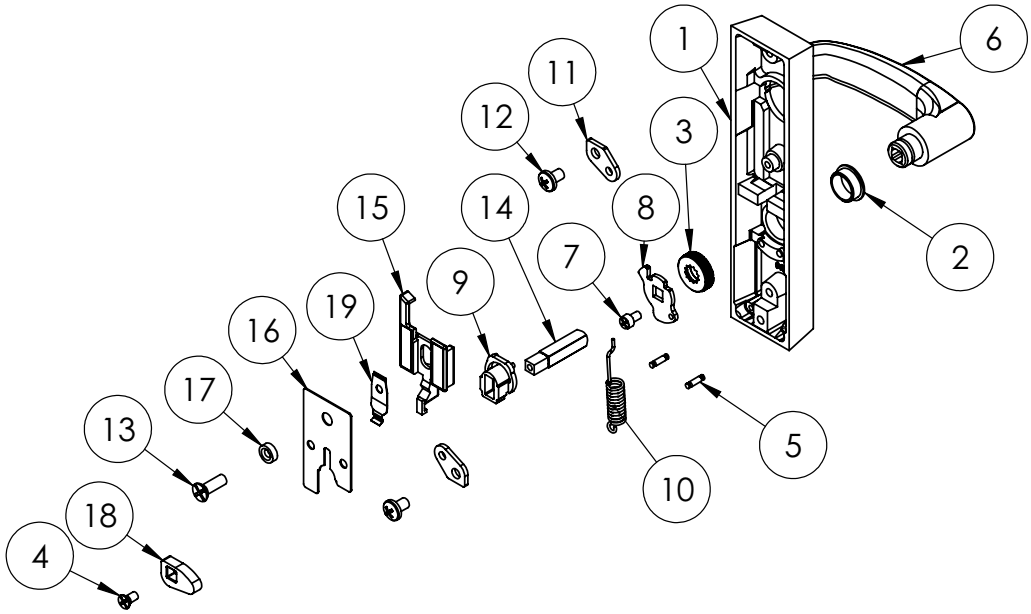
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,3]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
9	97-0479	Spindle Lock	1	Yes
10	97-0425	Hub Spring (Std)	1	Yes
11	68-0853	Bracket	2	Yes
12	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	2	Yes
13	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
14	97-3098	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3099	Spindle Assembly (2" Door)	1	Yes
	97-3100	Spindle Assembly (2 1/4" Door)	1	Yes
15	97-0475	Locking Slide (743)	1	Yes
16	97-0581	Retaining Plate	1	Yes
17	97-0582	Spacer	1	Yes
18	68-0852	Cam 700-4	1	Yes
19	97-0347	Locking Slide Spring	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 13, 15, 17 and 19



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

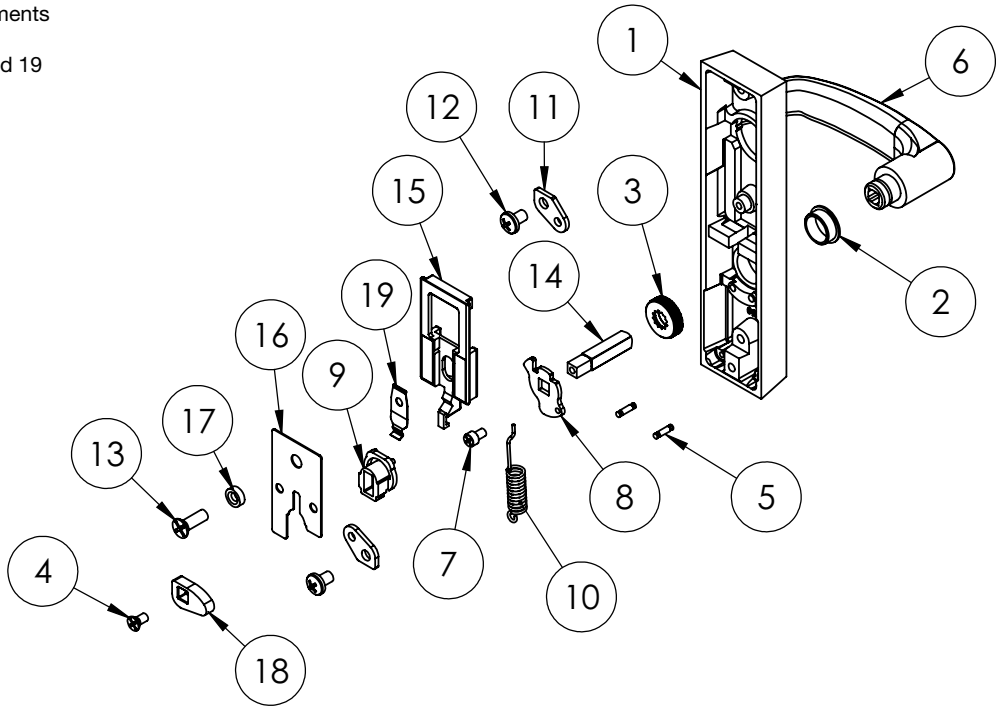
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap	1	Yes
4	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,3]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
9	97-0479	Spindle Lock	1	Yes
10	97-0425	Hub Spring (Std)	1	Yes
11	68-0853	Bracket	2	Yes
12	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	2	Yes
13	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	97-0476	Locking Slide (746)	1	Yes
16	97-0581	Retaining Plate	1	Yes
17	97-0582	Spacer	1	Yes
18	68-0852	Cam 700-4	1	Yes
19	97-0347	Locking Slide Spring	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 13, 15, 17 and 19



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

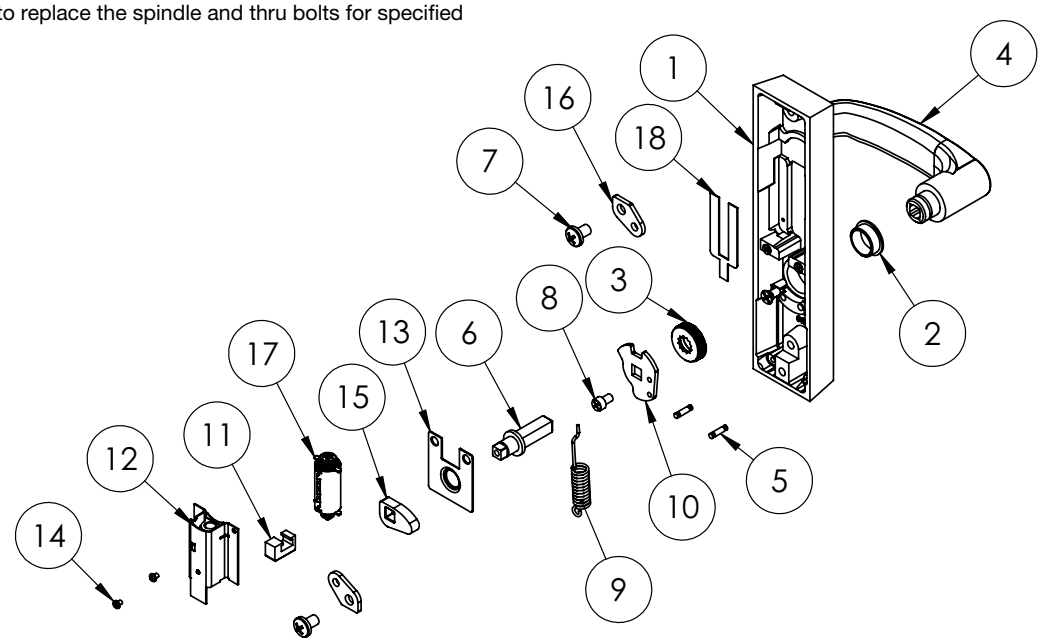
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0437	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	730-4	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-5	Spindle Retrofit Kit (2" Door)	1	Yes
	730-6	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
7	01-1478	Cr Pan Hd Mach Screw #1/4 X 3/8"	2	Yes
8	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0528	Hub Plate	1	Yes
11	97-0329	Locking Tail	1	Yes
12	97-3932	Solenoid Cover Assembly (Fail Secure)	1	Yes
13	68-1402	Retainer Plate, Electrical Function	1	Yes
14	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
15	68-0852	Cam 700-4	1	Yes
16	68-0853	Bracket	2	Yes
17	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
18	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

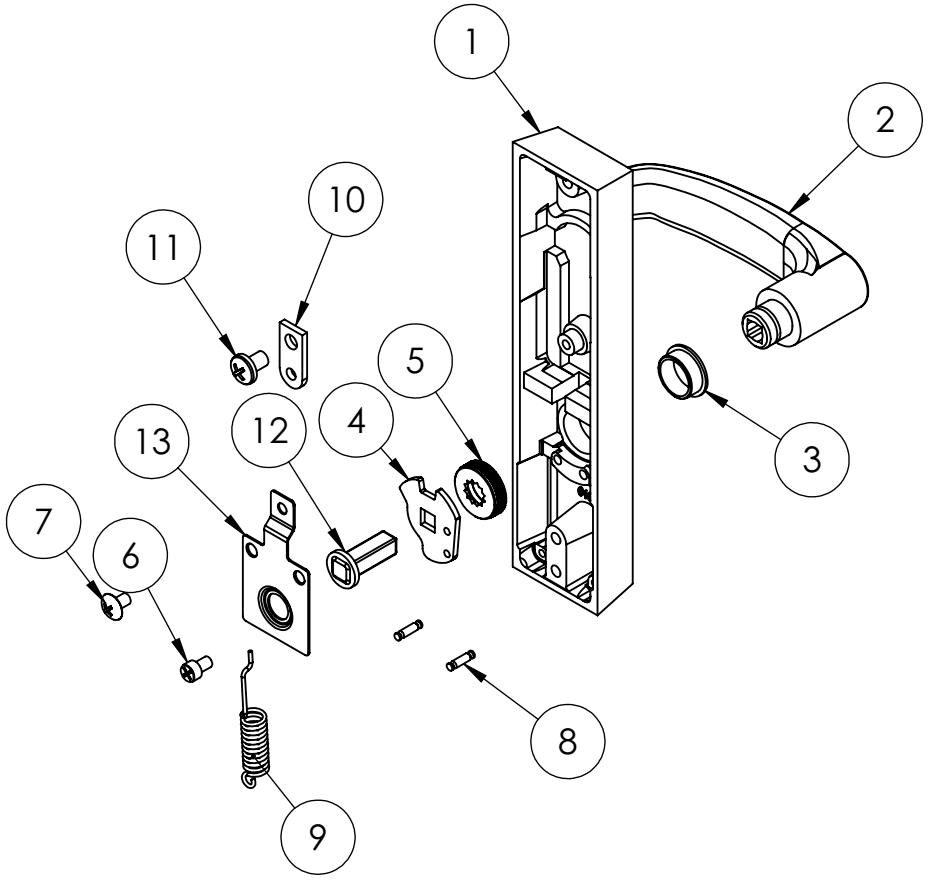
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0523	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0528	Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	1	Yes
12	97-0573	Spindle	1	Yes
13	68-1393	Retaining Plate	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

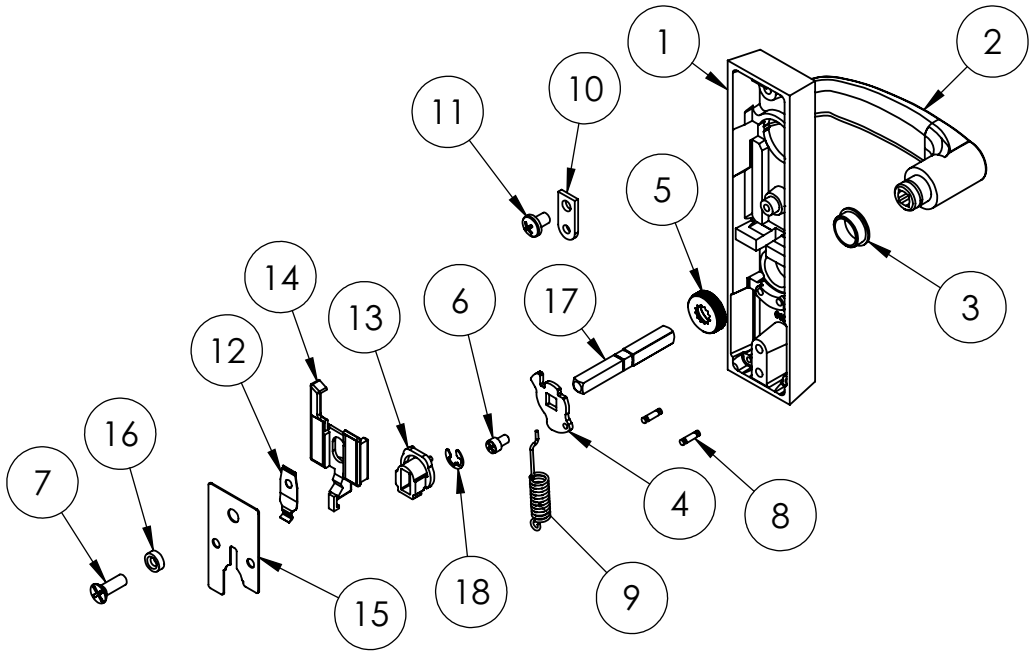
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0524	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1,3]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0478	Lower Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
8	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0380	Cylinder Nut	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0479	Spindle Lock	1	Yes
14	97-0475	Locking Slide (743)	1	Yes
15	97-0581	Retaining Plate	1	Yes
16	97-0582	Spacer	1	Yes
17	97-3092	Spindle Assembly	1	Yes
18	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 700-6 ET control is only available for 1-3/4" doors

Note: 607 kit contains items 7, 12, 14 and 16



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

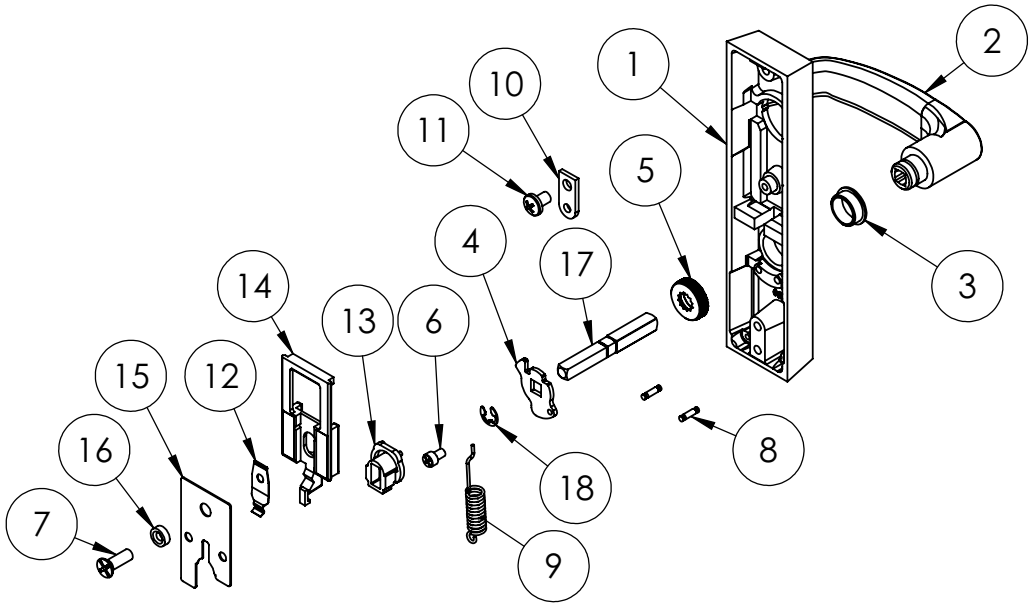
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0524	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1,3]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0478	Lower Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0479	Spindle Lock	1	Yes
14	97-0526	Locking Slide (746-6)	1	No
15	97-0581	Retaining Plate	1	Yes
16	97-0582	Spacer	1	Yes
17	97-3092	Spindle Assembly	1	Yes
18	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 700-6 ET control is only available for 1-3/4" doors

Note: 607 kit includes items 7, 12, 14 and 16



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

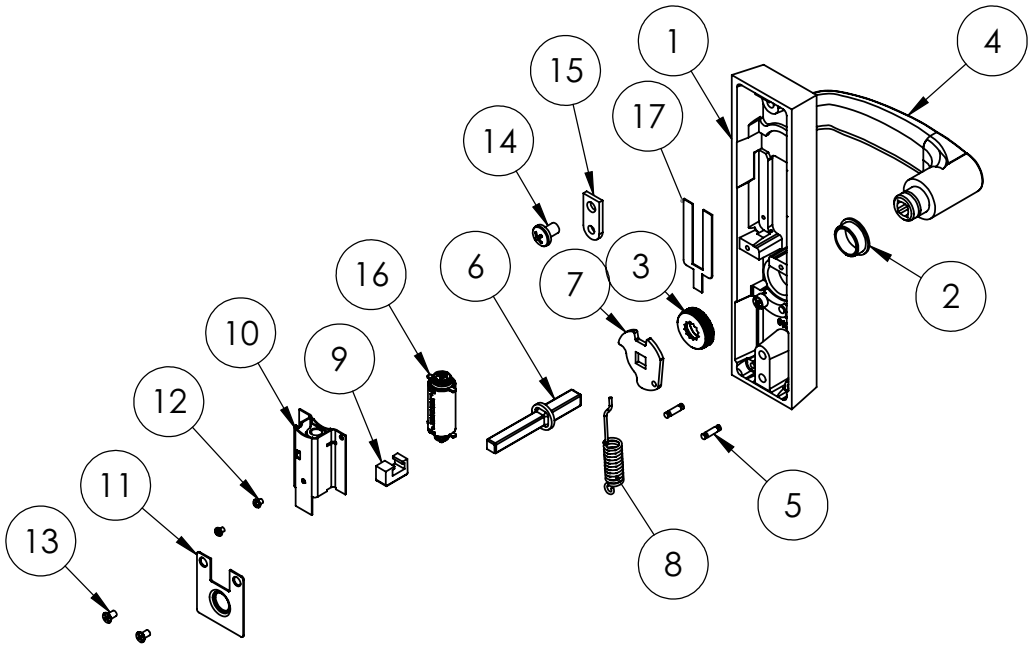
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0525	ET Case, Drop Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0549	Spindle (Lockable 700 And 700-6)	1	Yes
7	97-0480	Locking Piece For -6 And -8	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0329	Locking Tail	1	Yes
10	97-3932	Solenoid Cover Assembly	1	Yes
11	68-1402	Retainer Plate, Electrical Function	1	Yes
12	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
13	01-1154	CR-FHMS #6-32 X 1/4"	2	Yes
14	01-1478	CR Pan Hd Mach Screw #1/4-20 X 3/8"	1	Yes
15	68-1254	Extension Bracket	1	Yes
16	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
17	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 700-6 ET control is only available for 1 3/4" doors



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

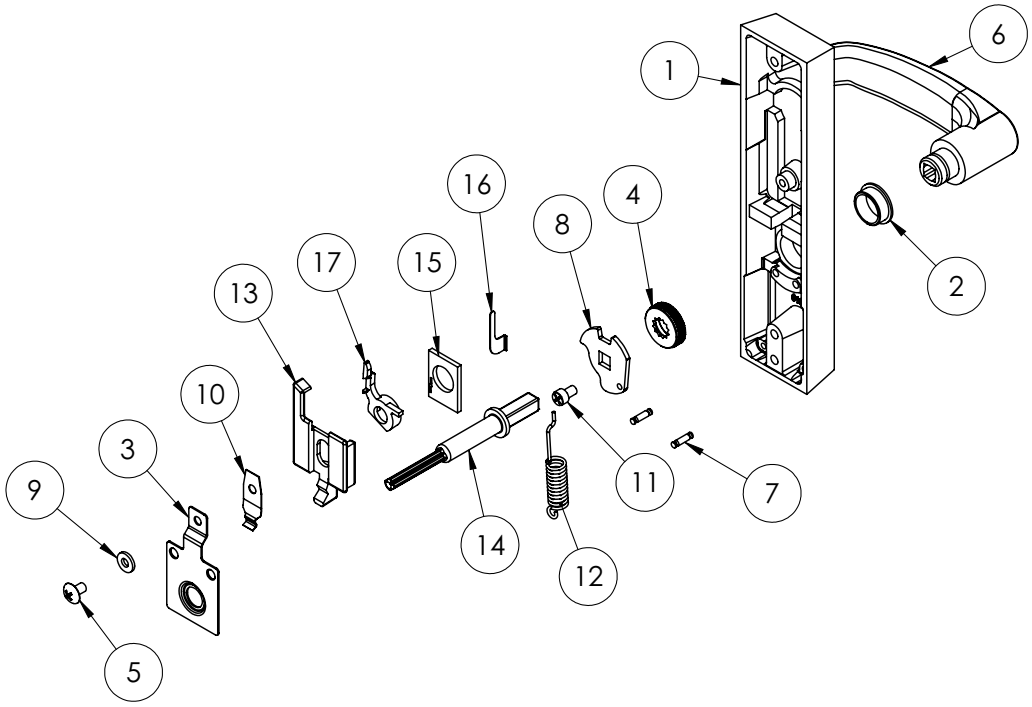
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
7	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
8	97-0480	Locking Piece For -6 And -8	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0355	Locking Slide (706)	1	Yes
	97-0356	Locking Slide (713)	1	Yes
14	97-0541	Spindle (Cross)	1	Yes
15	97-0563	Spring Support	1	No
16	97-0564	Return Spring	1	No
17	97-0558	Slide Support	1	No
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 5, 9, 10, 13, 15, 16, and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

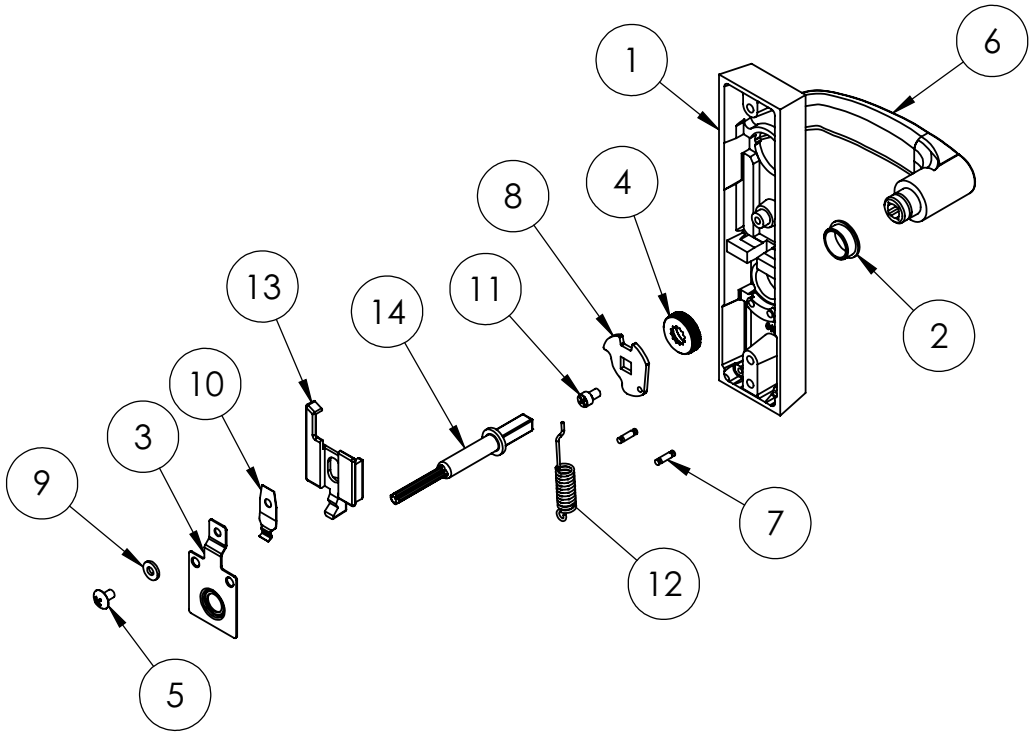
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
8	97-0480	Locking Piece For -6 And -8	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	730-7	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-8	Spindle Retrofit Kit (2" Door)	1	Yes
	730-9	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

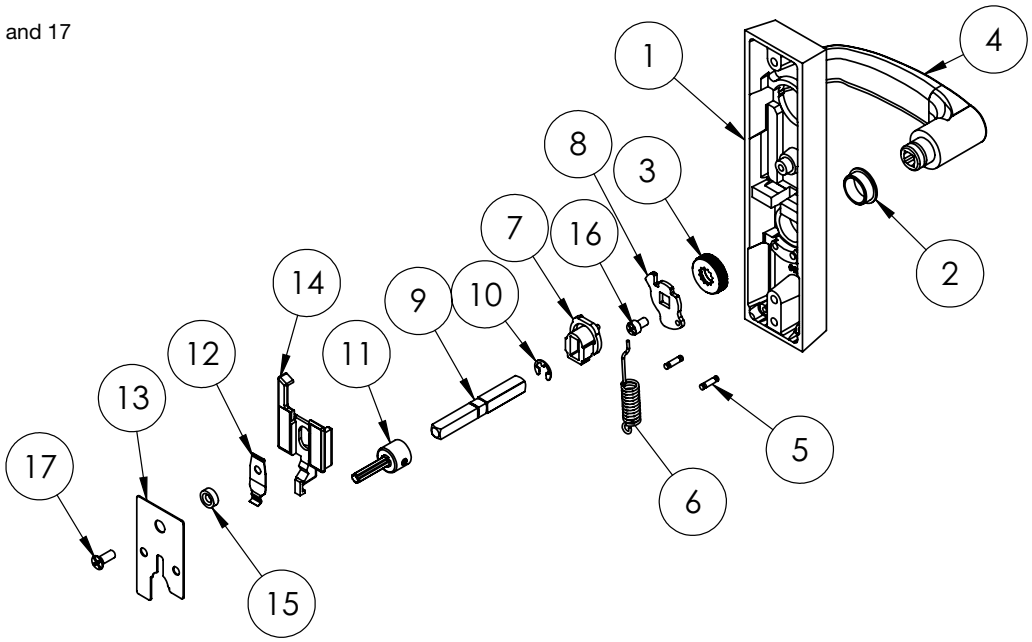
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0425	Hub Spring (Std)	1	Yes
7	97-0479	Spindle Lock	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
9	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
10	97-0527	E Clip 0.312 Shaft	1	Yes
11	68-3671	Spindle Adapter	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0581	Retaining Plate	1	Yes
14	97-0475	Locking Slide (743)	1	Yes
15	97-0582	Spacer	1	Yes
16	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
17	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 12, 14, 15 and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

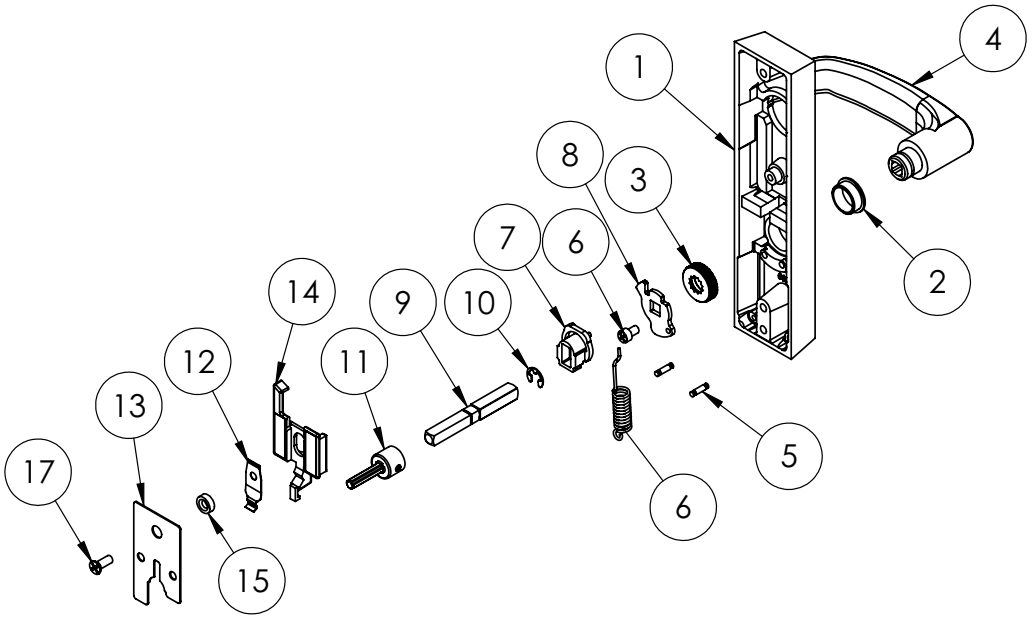
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0425	Hub Spring (Std)	1	Yes
7	97-0479	Spindle Lock	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
9	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
10	97-0527	E Clip 0.312 Shaft	1	Yes
11	68-3671	Spindle Adapter	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0581	Retaining Plate	1	Yes
14	97-0476	Locking Slide (746 Function)	1	Yes
15	97-0582	Spacer	1	Yes
16	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
17	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 12, 14, 15 and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

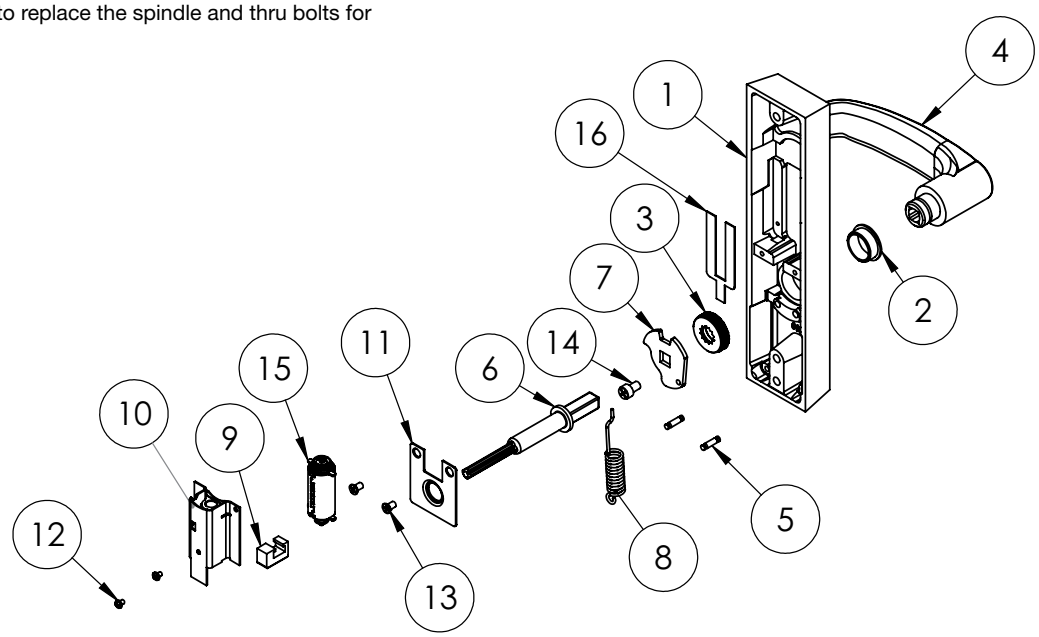
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
Not Shown	730-7	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-8	Spindle Retrofit Kit (2" Door)	1	Yes
	730-9	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
6	97-0541	Spindle	1	Yes
7	97-0480	Lower Hub Plate	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0329	Locking Tail	1	Yes
10	97-3932	Solenoid Cover Assembly	1	Yes
11	68-1402	Retainer Plate, Electrical Function	1	Yes
12	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
13	01-1154	Cr-Fhms #6-32 X 1/4"	2	Yes
14	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
15	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
16	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

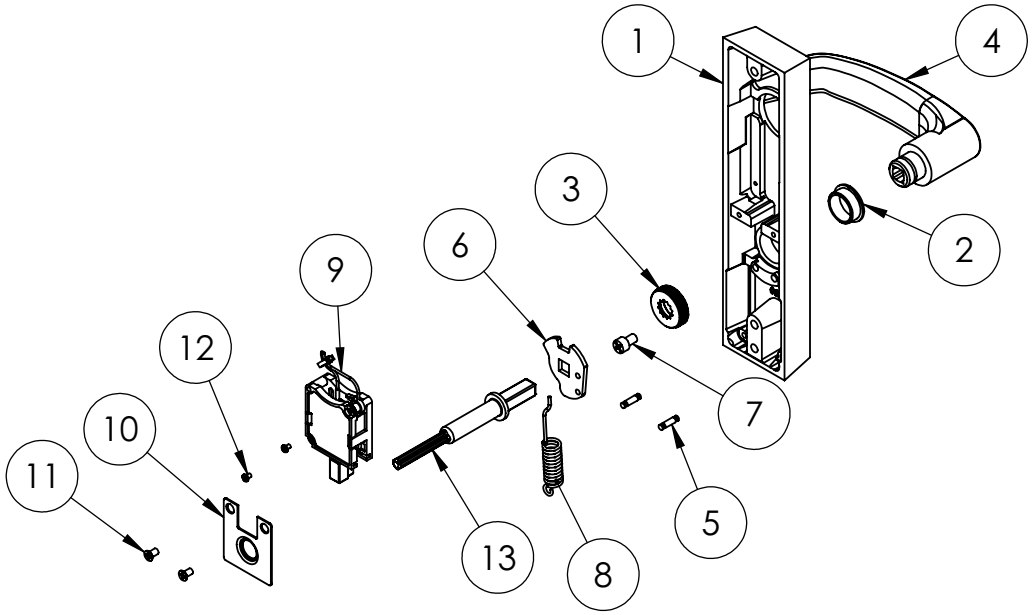
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	Electric ET Case W/ Cylinder Prep	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0480	Hub Plate (700-8)	1	Yes
7	01-1182	CR-CHMS #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0541	Spindle (Lockable 700-8)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

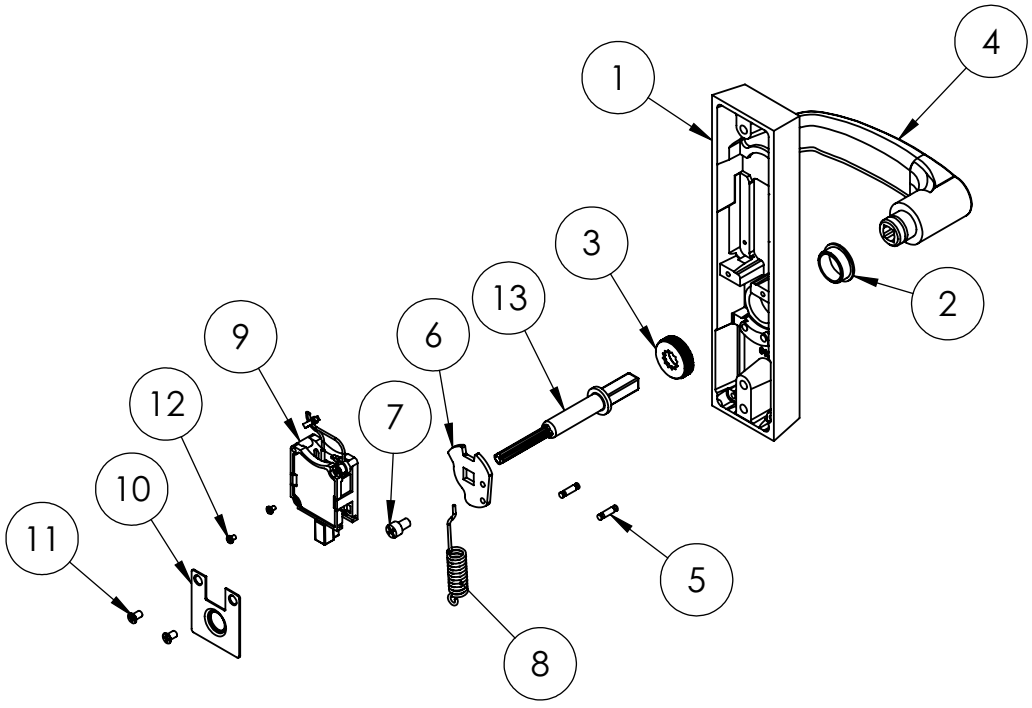
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	Electric ET Case W/O Cylinder Prep[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0480	Hub Plate (700-8)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0541	Spindle (Lockable 700-8)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

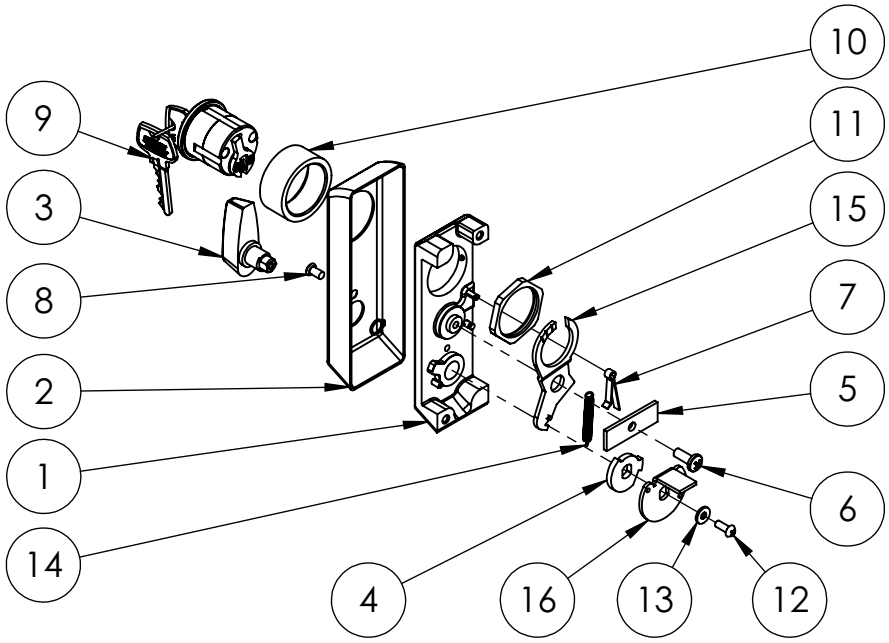
Auxiliary Controls
106
113
31-106
31-113

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2093*	Standard	Yes
Classroom	94-2094*		Yes
Night Latch	94-2426*	Cladding	Yes
Classroom	94-2427*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2089	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2121	Turn Lever Assembly*	1	Yes
4	94-0110	Cam	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	01-3582	#6-32 x 3/8 RHMS	1	Yes
13	01-0204	#6-32 x 3/8 Flat Washer	1	Yes
14	94-0109	Extension Spring	1	Yes
15	94-0114	Locking Lever	1	Yes
	94-2249	Locking Lever & Pin Assembly	1	Yes
16	94-2087	Lever Assembly	1	Yes
	94-2419	Lever Assembly	1	Yes
17	94-2448	H1 Aux Control Adapter Pack	1	Yes
18	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

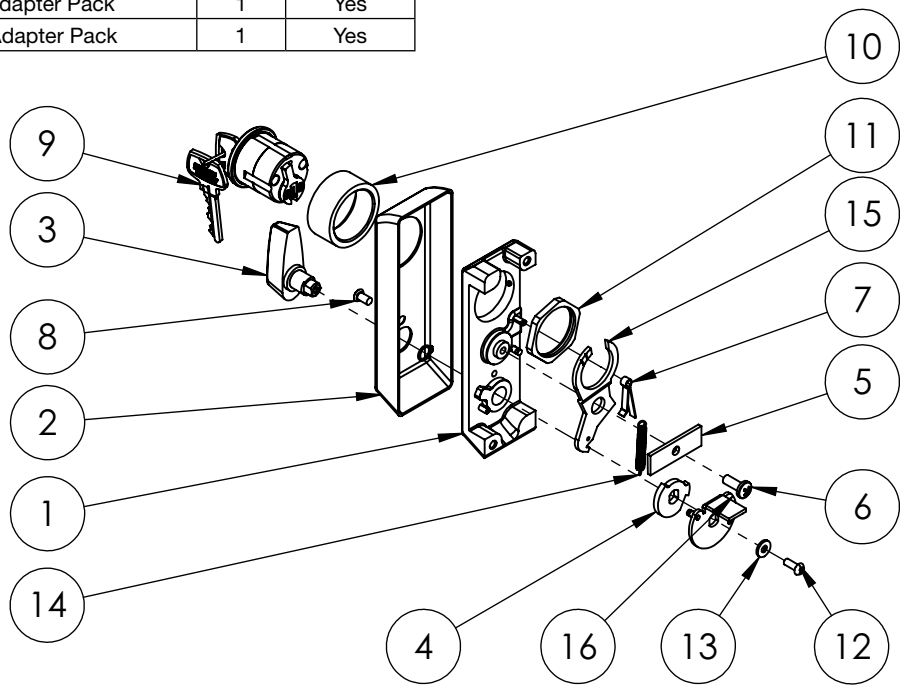
Auxiliary Controls
306
313
31-306
31-306

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2091*	Standard	Yes
Classroom	94-2092*		Yes
Night Latch	94-2428*	Cladding	Yes
Classroom	94-2429*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2089	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2121	Turn Lever Assembly*	1	Yes
4	94-0110	Cam	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	01-3582	#6-32 x 3/8 RHMS	1	Yes
13	01-0204	#6-32 x 3/8 Flat Washer	1	Yes
14	94-0109	Extension Spring	1	Yes
15	94-0112	Locking Lever	1	Yes
	94-0114			Yes
16	94-2329	Lever Assembly	1	Yes
	94-2088			Yes
	94-2421			Yes
	94-2420			Yes
17	94-2448	H1 Aux Control Adapter Pack	1	Yes
18	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

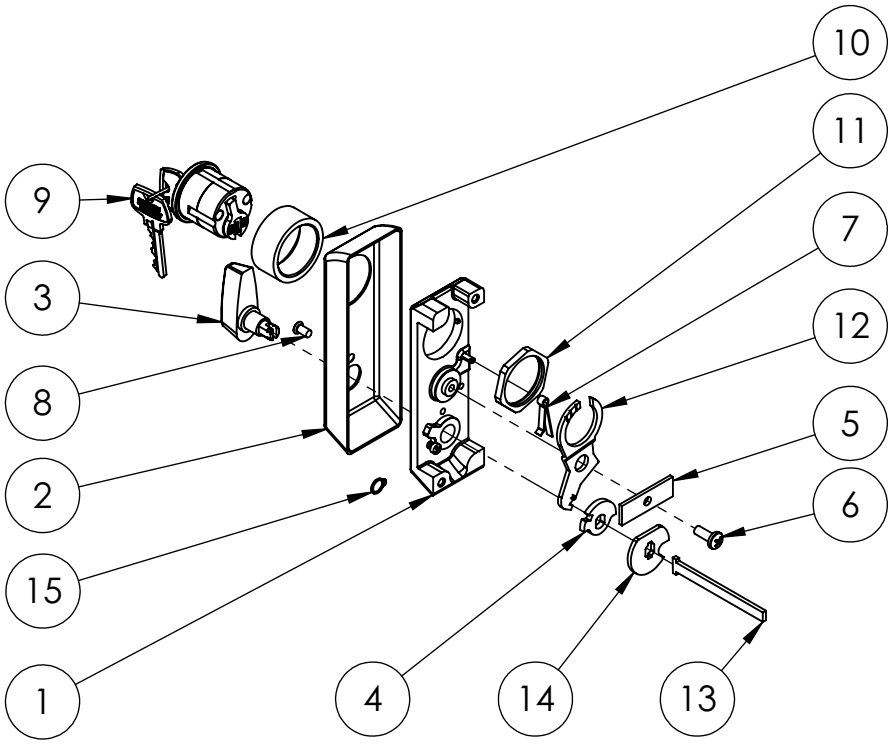
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2093*	NB	Yes
Classroom	94-2094*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2372	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2373	Turn Lever Assembly*	1	Yes
4	94-0185	Locking Hub	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	94-0114	Locking Lever	1	Yes
	94-2249	Locking Lever & Pin Assembly		Yes
13	94-0184	Tail Piece	1	Yes
14	94-0186	Space	1	Yes
15	01-4552	5/16 Retaining Ring	1	Yes
16	94-2448	H1 Aux Control Adapter Pack	1	Yes
17	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®

ASSA ABLOY

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT

ASSA ABLOY

SARGENT Manufacturing Company
100 Sargent Drive
New Haven, CT 06511 USA
800-727-5477
www.sargentlock.com

ASSA ABLOY is the global leader in door opening solutions, dedicated to satisfying end-user needs for security, safety and convenience

Founded in the early 1800s, SARGENT® is a market leader in locksets, cylinders, door closers, exit devices, electro-mechanical products and access control systems for new construction, renovation, and replacement applications. The company's customer base includes commercial construction, institutional, and industrial markets.

Copyright © 2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of SARGENT Manufacturing is prohibited.

A8231 12/17

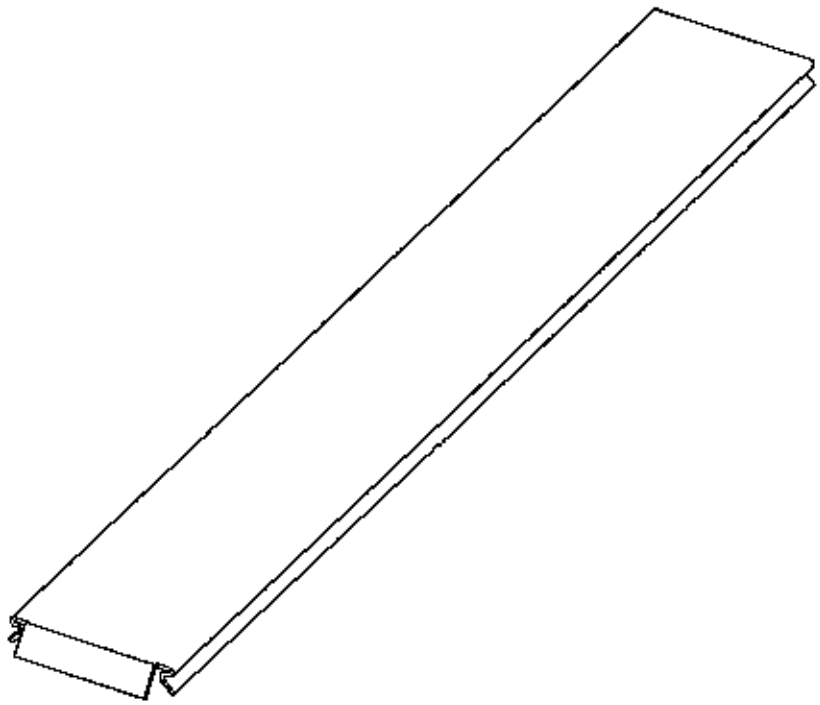
80 series Parts List

MOUNTING RAIL INSERTS

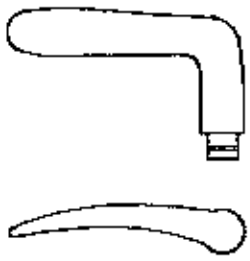
Parts List
Page No 80.4
Rev B
8/18/2003

PREFIX	ASSY NO.	PART NO.	DESCRIPTION
STANDARD INSERTS, NEW FACTORY SUPPLIED 55-			
STD, 12-19-, 53-58- OR 55- SUPPLIED IN COMB. WITH ABOVE PREFIXES		68-0549	INSERT (F WIDE) *
		68-0550	INSERT (E WIDE) *
		68-0551	INSERT (G WIDE) *
		68-0552	INSERT (G NARROW) *
		68-0553	INSERT (J NARROW) *
		68-0554	INSERT (J WIDE) *
		68-1375	INSERT (E NARROW, F NARROW) *
OLD FACTORY SUPPLIED 55-, 55- RETROFITS			
55- SUPPLIED IN COMB. WITH FOLLOWING PREFIXES NONE, 12-19-, 58-(16- IN PUSH)	855-1 KIT		INSERT ASSEMBLY (F WIDE) *
	855-2 KIT		INSERT ASSEMBLY (E NARROW, F NARROW) *
	855-3 KIT		INSERT ASSEMBLY (G WIDE) *
	855-4 KIT		INSERT ASSEMBLY (G NARROW, J WIDE) *
	855-5 KIT		INSERT ASSEMBLY (E WIDE) *
	855-6 KIT		INSERT ASSEMBLY (J NARROW) *

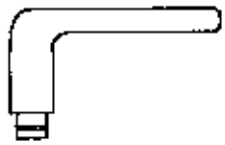
* SPECIFY FINISH



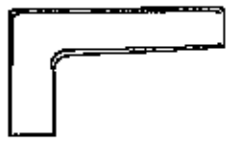
NOTE: LEVERS LISTED ARE FOR USE WITH ET CONTROLS MANUFACTURED AFTER SEPTEMBER 25, 1998



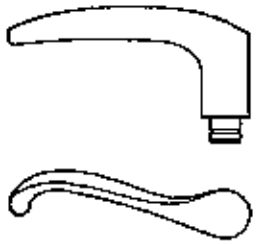
A LEVER 82-0151 (RH)
82-0152 (LH)



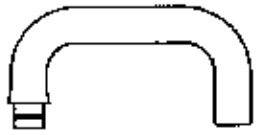
E LEVER
82-0154



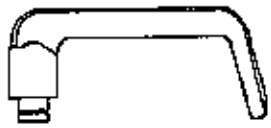
F LEVER
82-0155



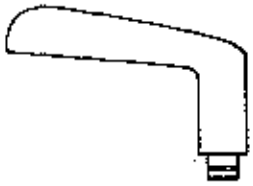
Y LEVER 82-0531 (RH)
82-0530 (LH)



J LEVER
97-0486

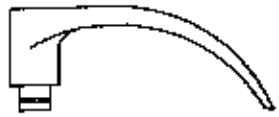


C LEVER
97-0567

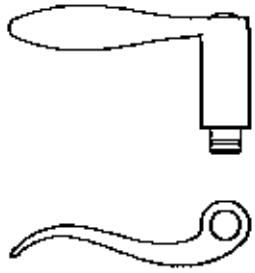


S LEVER 82-0523 (RH)
82-0522 (LH)

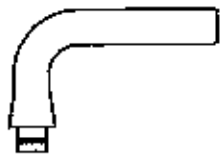
L LEVER
97-0485



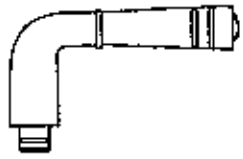
P LEVER
97-0484



G LEVER 82-0527 (RH)
82-0526 (LH)



W LEVER
82-0159



R LEVER
82-0517

B LEVER
82-0153

8⁰ Series Parts List

12-MD8406 12-MD8410
12-MD8413 12-MD8415
12-MD8440 12-MD8443
12-MD8446 12-MD8473
12-MD8474

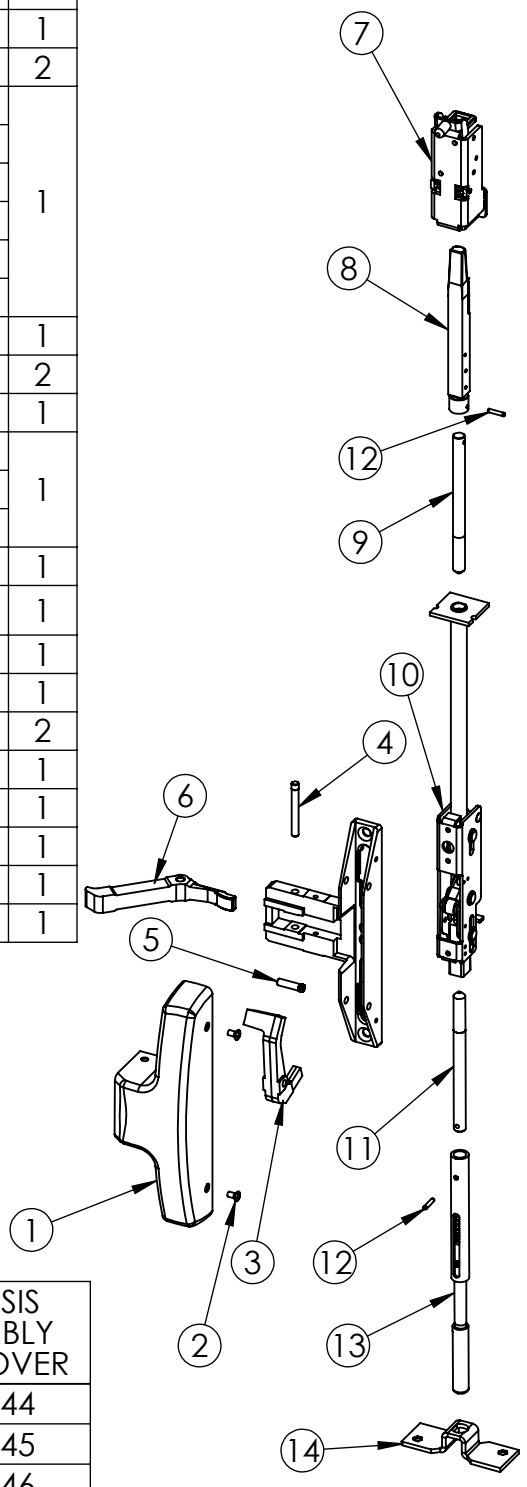
PARTS LIST

PAGE No.	REV.
84.2	D

2/12/2009

ITEM	ASSEMBLY NUMBER	PART NUMBER	DESCRIPTION	QTY
1		68-0496	CHASSIS COVER (NARROW) *	1
2		97-0052	SCREW #8-32 x 5/16" *	2
3		68-1644	LIFT LEVER (LHRB)	1
		68-1645	LIFT LEVER (RHRB)	
		68-1646	LIFT LEVER (LHRB 1/2" PANEL)	
		68-1647	LIFT LEVER (RHRB 1/2" PANEL)	
		68-1649	LIFT LEVER (1/4" LHRB)	
		68-1650	LIFT LEVER (1/2" RHRB)	
4		68-0239	PIVOT PIN (LIFT ARM)	1
5		68-0479	LIFT LEVER PIVOT PIN	2
6		68-0241	LIFT ARM	1
7	68-7058	68-5374	TOP CASE ASSEMBLY (STANDARD)	1
		68-5375	TOP CASE ASSEMBLY 1/4" PANEL	
		68-5376	TOP CASE ASSEMBLY (1/2" PANEL)	
8		68-4840	TOP BOLT ASSEMBLY	1
9		MD660T	TOP ROD (SPECIFY DOOR SIZE x CROSSBAR HEIGHT)	1
10	68-3627	-	INNER CASE ASSEMBLY	1
11	68-7059	660B	BOTTOM ROD	1
12		01-0696	SPIROL PIN	2
13		-	BOTTOM BOLT ASSEMBLY	1
14		68-0888	BOTTOM CASE	1
-		68-3676	SCREW PACK	1
-		650	TOP STRIKE PACK	1
-		606	BOTTOM STRIKE PACK	1

* SPECIFY FINISH



			CHASSIS ASSEMBLY LESS COVER
8400	ALL FUNCTIONS	LHRB	68-5944
		RHRB	68-5945
		LHRB (1/2" PANEL)	68-5946
		RHRB (1/2" PANEL)	68-5951
		LHRB (1/4" PANEL)	68-6013
		LHRB (1/4" PANEL)	68-6014

© SARGENT Manufacturing Company. All Rights reserved.

SARGENT®

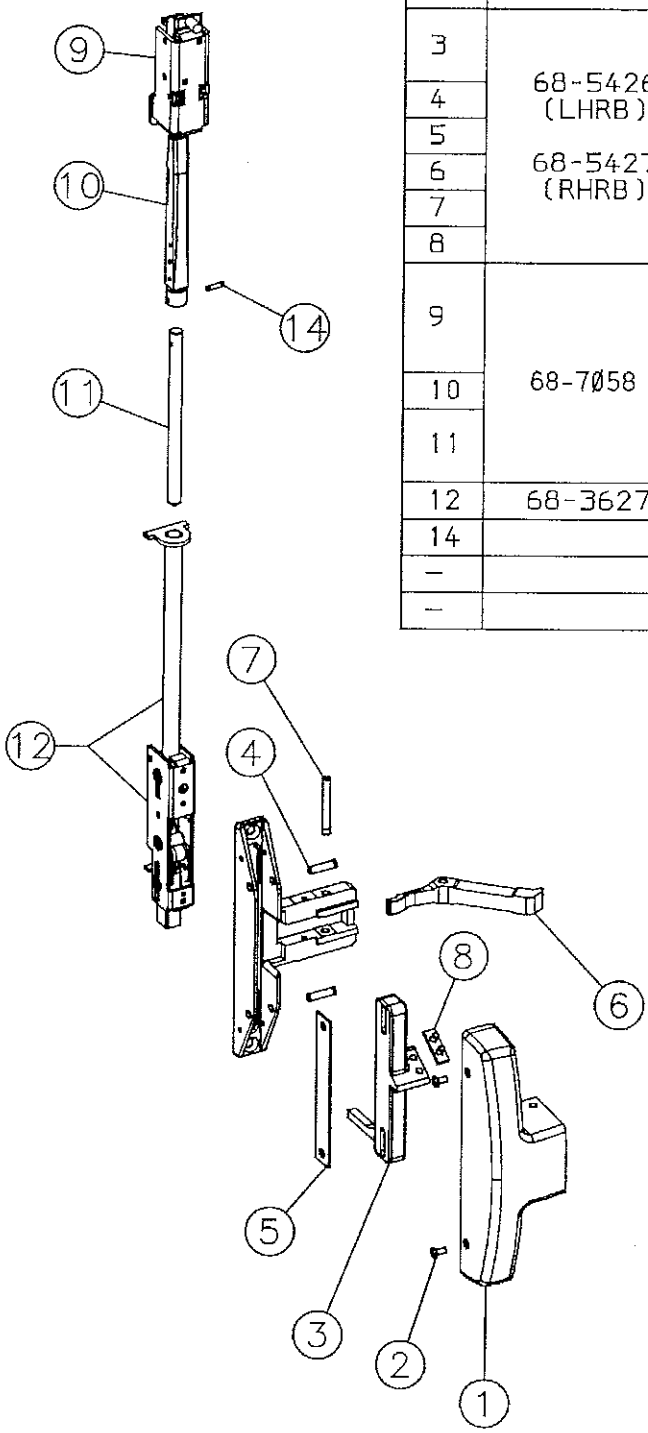
ASSA ABLOY

8 0 series Parts List

12-NB-MD8406 12-NB-MD8410
12-NB-MD8413 12-NB-MD8415
12-NB-MD8440 12-NB-MD8443
12-NB-MD8446 12-NB-MD8473
12-NB-MD8474

Parts List
Page No 84.4 Rev A
12/31/2004

			CHASSIS ASSEMBLY LESS COVER
8400	ALL FUNCTIONS	LHRB RHRB	68-5426 68-5427



ITEM	ASSY NO.	PART NO.	DESCRIPTION	QTY
1		68-0496	COVER*	1
2		97-0052	SCREW* #8-32 X 5/16	2
3	68-5426 (LHRB) 68-5427 (RHRB)	68-0014	MAIN SLIDE LHRB	1
		68-0015	MAIN SLIDE RHRB	
4		68-0479	PIVOT PIN (MAIN SLIDE)	2
5		68-0025	NYLON SPACER	1
6		68-0241	LIFT ARM	1
7		68-0239	PIVOT PIN (LIFT ARM)	1
8		68-0016	SKID PAD	1
9	68-7058	68-5374	TOP CASE ASSEMBLY STANDARD	1
		68-5375	TOP CASE ASSEMBLY 1/4" PANEL	
		68-5376	TOP CASE ASSEMBLY 1/2" PANEL	
10		68-4840	TOP BOLT ASSEMBLY	1
11		68-0044	TOP ROD (SPECIFY DOOR SIZE X CROSSBAR HEIGHT)	1
12	68-3627	—	INNER CASE ASSY	1
14		01-0696	SPIROL PIN	1
—		68-3676	SCREW PACK	1
—		650	TOP STRIKE PACK	1

* SPECIFY FINISH

SARGENT®

ASSA ABLOY

80 Series Parts Manual

For assistance, contact SARGENT at
800-727-5477 or www.sargentlock.com

A8231 12/17

Copyright © 2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader
in door opening solutions

Table of Contents

SARGENT®
ASSA ABLOY

Chassis Assemblies
- 8300 4
- 8400 5-10
- 8500 11-12
- 8600 13-28
- 8700 29-52
- 8800 53-67
- 8900 68-69

900 Series Mortise Locks 70-82

Rail Assemblies 83-102

700 Series ET Control 103-133

Auxiliary Controls 134-136

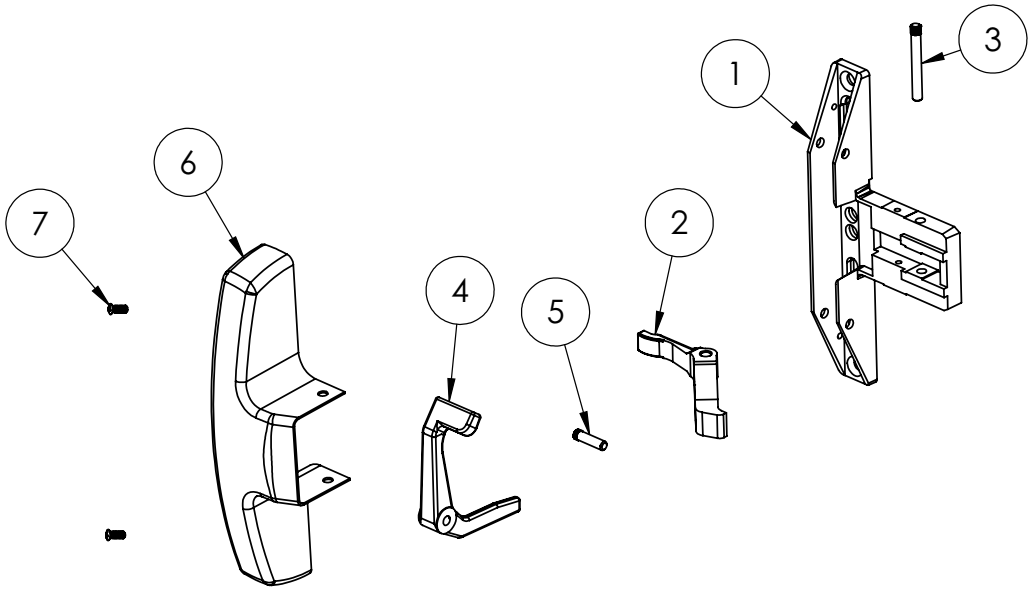
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function		Assembly No.	Description	Sellable
(12-) All functions	1 3/4" Door	68-2481	LHRB	Yes
		68-2482	RHRB	Yes
	2"-2 3/4" Door	68-2483	LHRB	Yes
		68-2484	RHRB	Yes

Item	Part No.	Description	Qty	Sellable
1	68-0486	Chassis	1	Yes
2	68-0241	Lift Arm	1	Yes
3	68-0239	Pivot Pin (Lift Arm)	1	Yes
4	68-0489	Lift Lever LHRB 1 3/4" Door	1	Yes
	68-0490	Lift Lever RHRB 1 3/4" Door	1	Yes
	68-0491	Lift Lever LHRB 2 3/4" Door	1	Yes
	68-0492	Lift Lever RHRB 2 3/4" Door	1	Yes
5	68-0479	Pivot Pin (Lift Lever)	1	Yes
6	68-0496	Cover[1]	1	Yes
7	68-3905	Cover Screw Pack[1]	2	Yes
Not Shown	—	900 Series Mortise Assembly[1,2,4]	1	Yes
	68-2520	Screw Pack Standard	1	Yes
	68-2522	Screw Pack (12-)	1	Yes
	C908	Strike Pack[3] (1 1/4" Standard Lip)	1	Yes

1. Specify finish
2. Specify hand
3. Specify lip length
4. Specify function



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

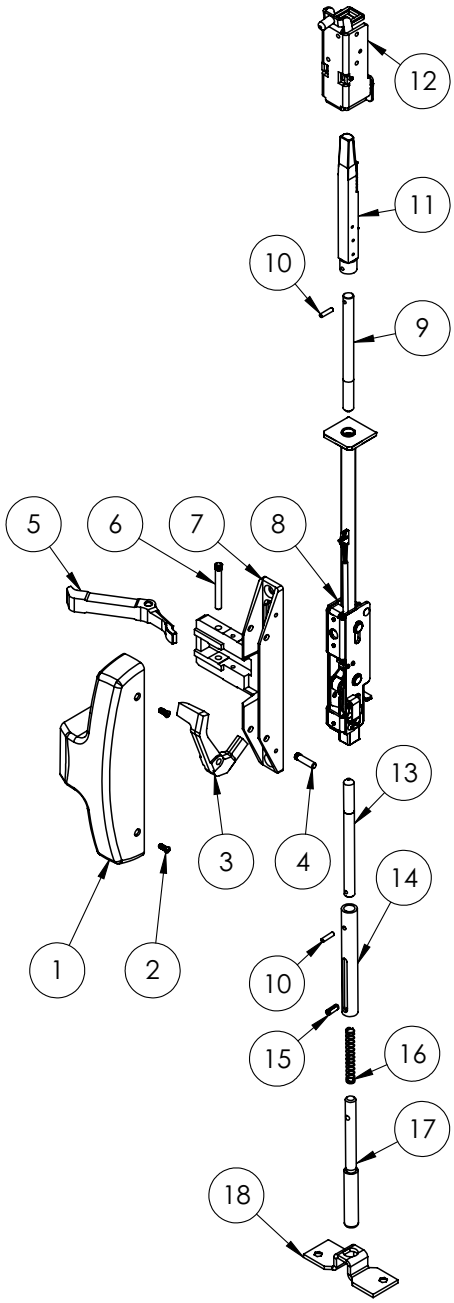
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
53-MD-(All Functions) MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0888	Bottom Plate	1	Yes
		68-3676	Screw Pack*	1	Yes
		652	Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



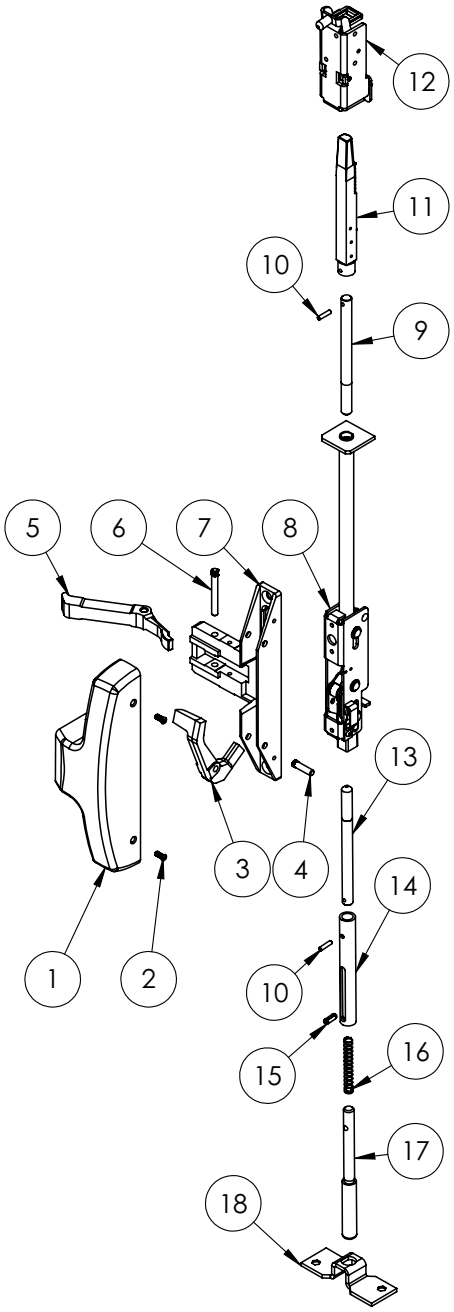
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
12-53-MD-(All Functions) 12-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12-53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0888	Bottom Plate	1	Yes
		68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height

A8231 12/17

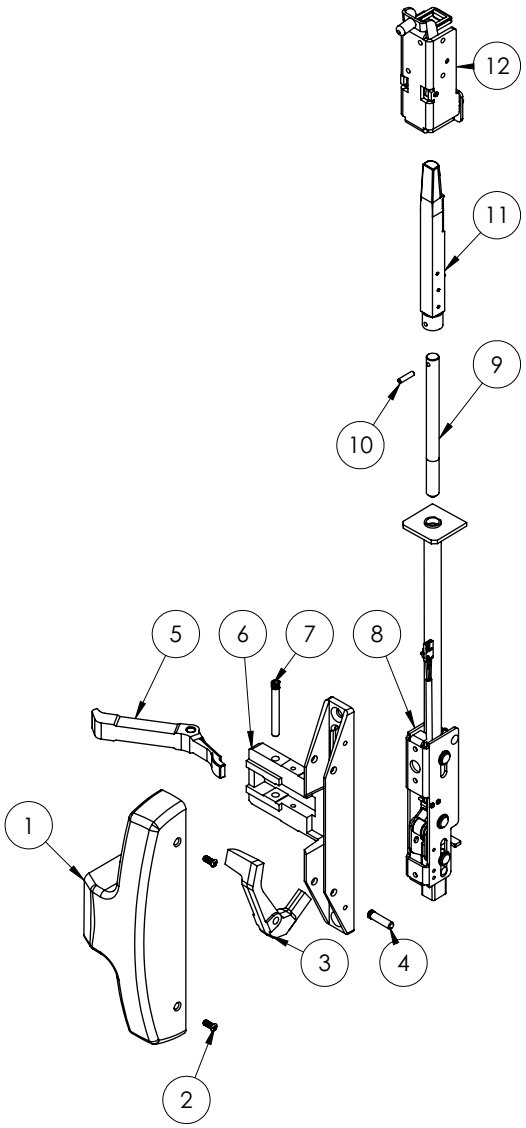
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-MD-(All Functions) NB-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

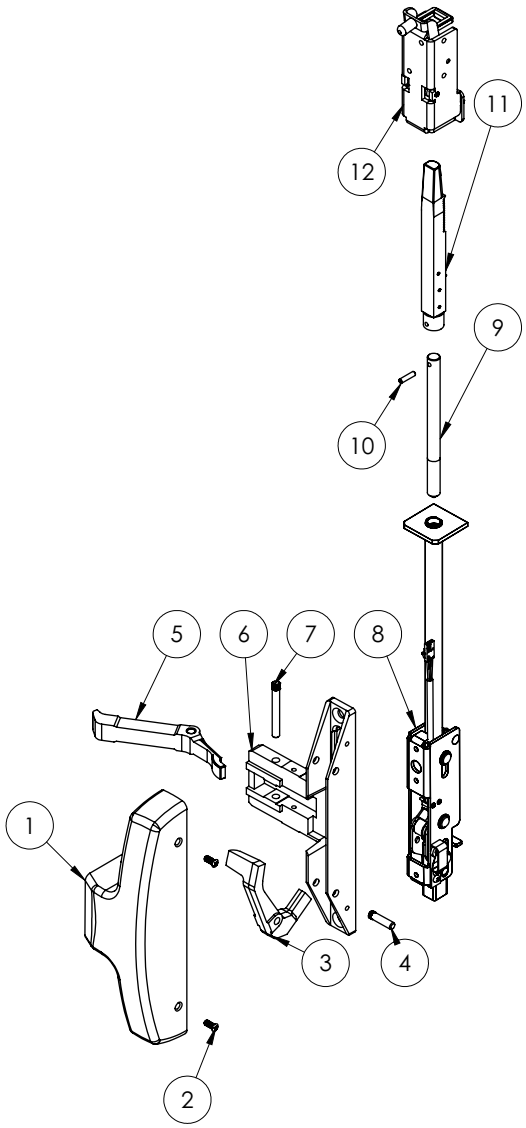
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-NB-MD-(All Functions) 12-NB-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

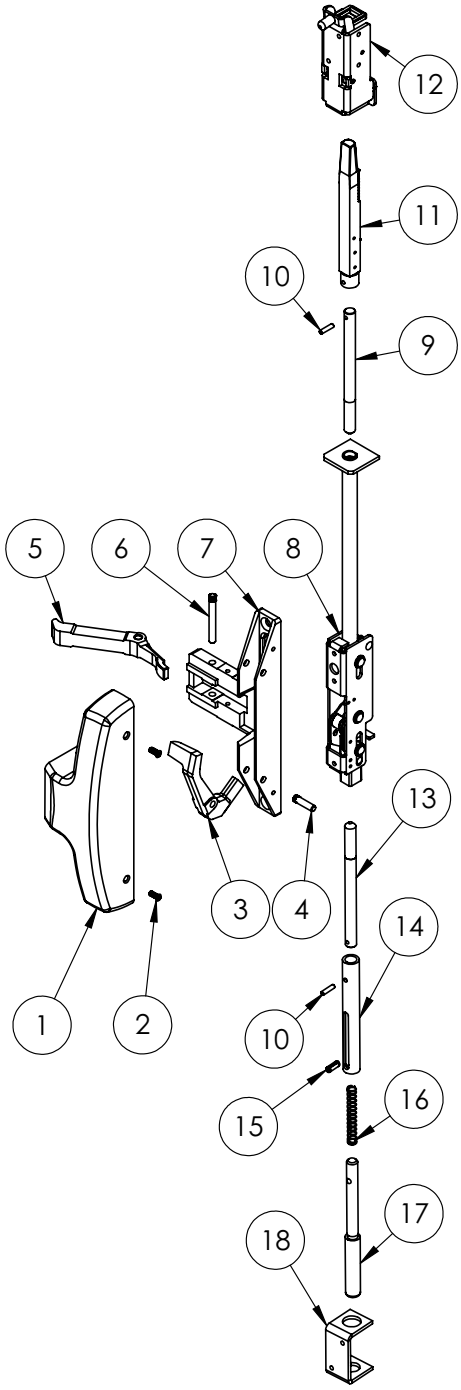
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
53-AD-(All Functions) AD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
		68-3854	53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0037	Bottom Case	1	Yes
		68-3676	Screw Pack*	1	Yes
		640	Aluminum Door Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

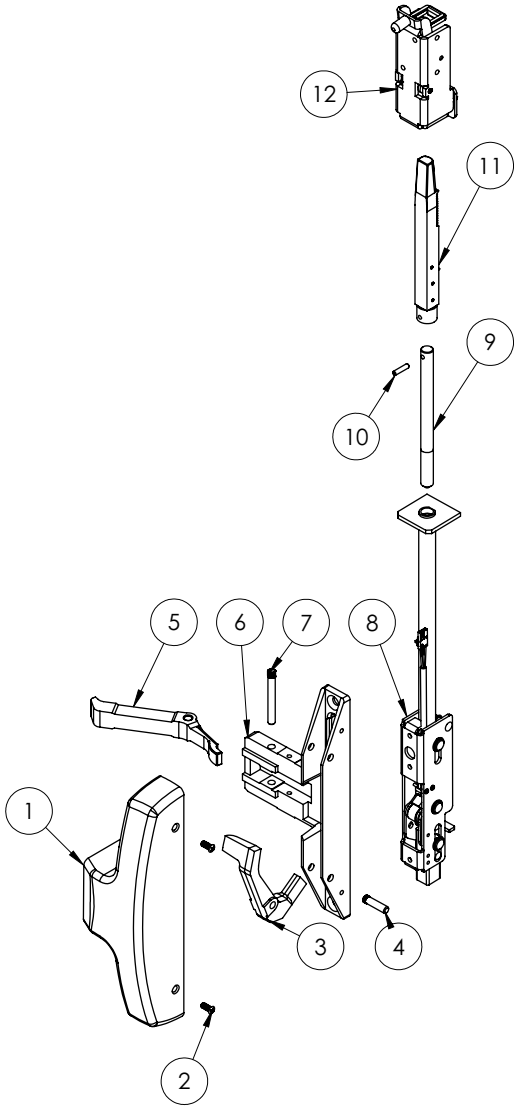
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
53-NB-AD-(All Functions) NB-AD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		639	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

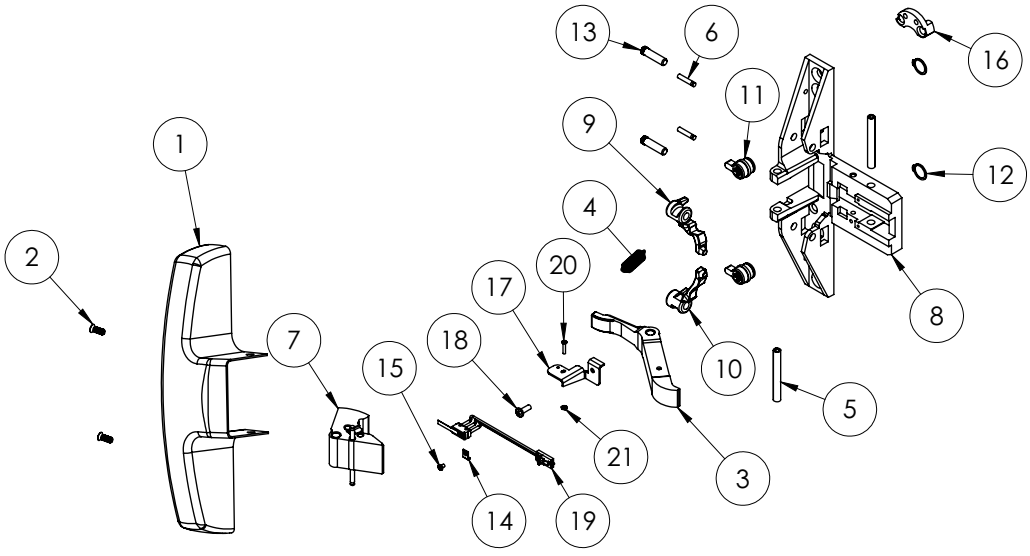
(12/53-)8504 (12/53-)8506 (12/53-)8510
(12/53-)8513 (12/53-)8515 (12/53-)8540
(12/53-)8543 (12/53-)8544 (12/53-)8546
(12/53-)8573 (12/53-)8574

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-) All functions	68-5880	LHRB/RHRB	Yes
(12-) 53- All functions	68-7411	LHRB/RHRB	Yes

Item	Assy. No.	Part No.	Description	Qty	Sellable
1	N/A	68-0495	Cover[1]	1	Yes
2		68-3905	Cover Screw Pack[1]	1	Yes
3		68-1137	Lift Arm	1	Yes
4		98-0028	Latchbolt Spring	1	Yes
5		01-4512	Spirol Pin	2	Yes
6		01-0008	Groove Pin	2	No
7		68-7420	Latchbolt Assembly (53-)	1	Yes
		68-6021	Latchbolt Assembly (Std)	1	Yes
8	68-6082	68-1624	8500 Chassis	1	Yes
9		68-1625	Lift Lever (RHRB)	1	
10		68-1626	Lift Lever (LHRB)	1	
11		94-0088	Cylinder Hub	2	
12		01-0005	Retaining Ring, Truarc 5100-43	2	
13		68-0479	Lift Lever Pivot Pin	2	
14	N/A	52-0310	Cable Clamp (53-)	1	Yes
15		01-1482	Cr-Phms (#2-56 X 1/8") (53-)	1	Yes
16		13-0458	Cylinder Retainer Pack (04 & 044 Functions Only)	1	Yes
17		68-1686	Switch Bracket (53-)	1	Yes
18		01-1220	#6-32 X 3/8" Length Ph Pn Hd Machine Screw (53-)	1	Yes
19		52-4545	Switch Assembly (53-)	1	Yes
20		01-9446	Machine Screw (#1-72 X 11/32" Ph Fl Hd) (53-)	1	Yes
21		01-0909	Hex Machine Screw Nut (53-)	1	Yes
Not Shown		68-2512	Screw Pack	1	Yes
		657	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

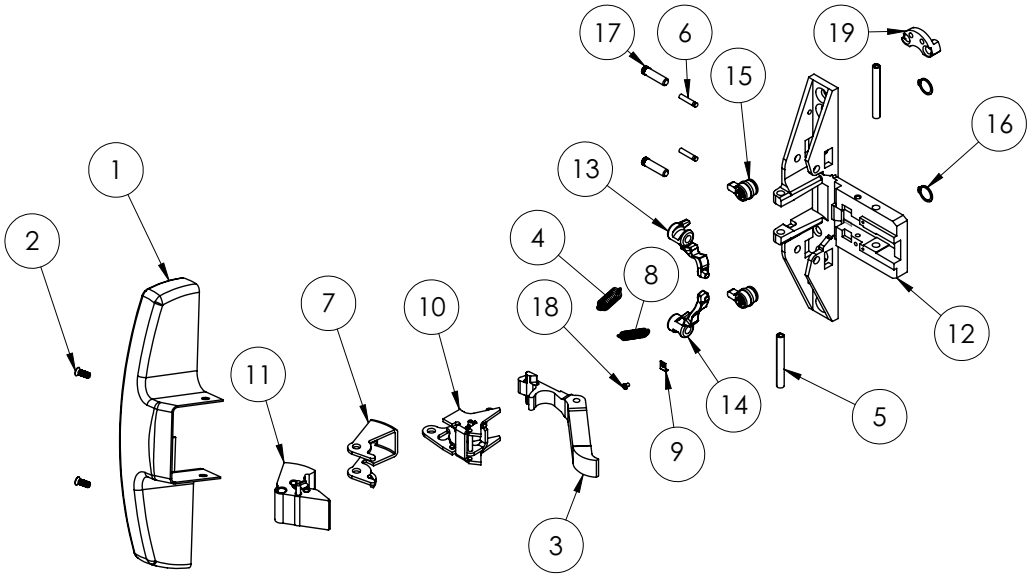
(12-/GL-/59-)8504 (12-/GL-/59-)8506 (12-/GL-/59-)8510
(12-/GL-/59-)8513 (12-/GL-/59-)8515 (12-/GL-/59-)8540
(12-/GL-/59-)8543 (12-/GL-/59-)8544 (12-/GL-/59-)8546
(12-/GL-/59-)8573 (12-/GL-/59-)8574

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-)GL- All functions	68-5881	LHRB/RHRB	YES
(12-)59- All functions	68-5882	LHRB/RHRB	YES

Item	Assy. No.	Part No.	Description	Qty	Sellable
1	N/A	68-1020	Cover[1]	1	Yes
2		—	Screw Pack[1]	1	Yes
3		68-1353	Lift Arm (Guarded)	1	Yes
4		98-0028	Latchbolt Spring	1	Yes
5		01-4512	Spirol Pin	2	Yes
6		01-0008	Groove Pin	2	No
7		68-1352	Guide	1	Yes
8		68-1394	Extension Spring	1	Yes
9		52-0310	Cable Clamp (59-)	1	Yes
10		68-5949	Guard Bracket & Switch Assembly (59-)	1	No
		68-5947	8500 Guard Bracket Assembly (Gl-)	1	No
11		68-4415	Guarded Latchbolt	1	Yes
12	68-6082	68-1624	8500 Chassis	1	Yes
13		68-1625	Lift Lever (RhRb)	1	
14		68-1626	Lift Lever (LhRb)	1	
15		94-0088	Cylinder Hub	2	
16		01-0005	Retaining Ring	2	
17		68-0479	Lift Lever Pivot Pin	2	
18	N/A	01-1482	Cr-Phms (#2-56 X 1/8") (59-)	1	Yes
19		13-0458	Cylinder Retainer Pack (04 & 044 Functions Only)	1	Yes
Not Shown		68-2512	Screw Pack	1	Yes
		657	Strike Pack	1	Yes

1. Indicates finish required



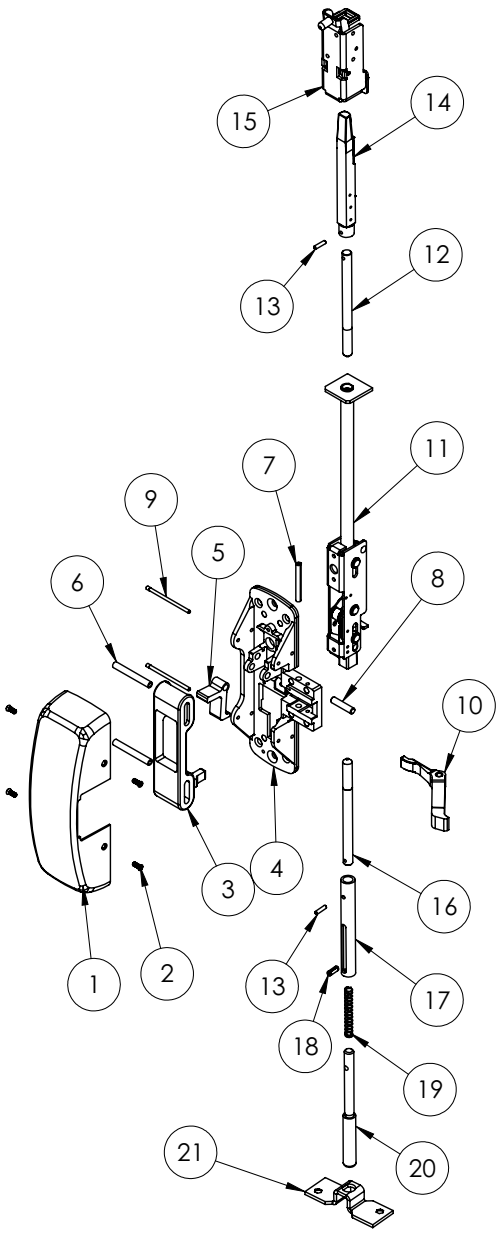
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-MD- 59-MD- MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack (W)*	1	Yes
		652	Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

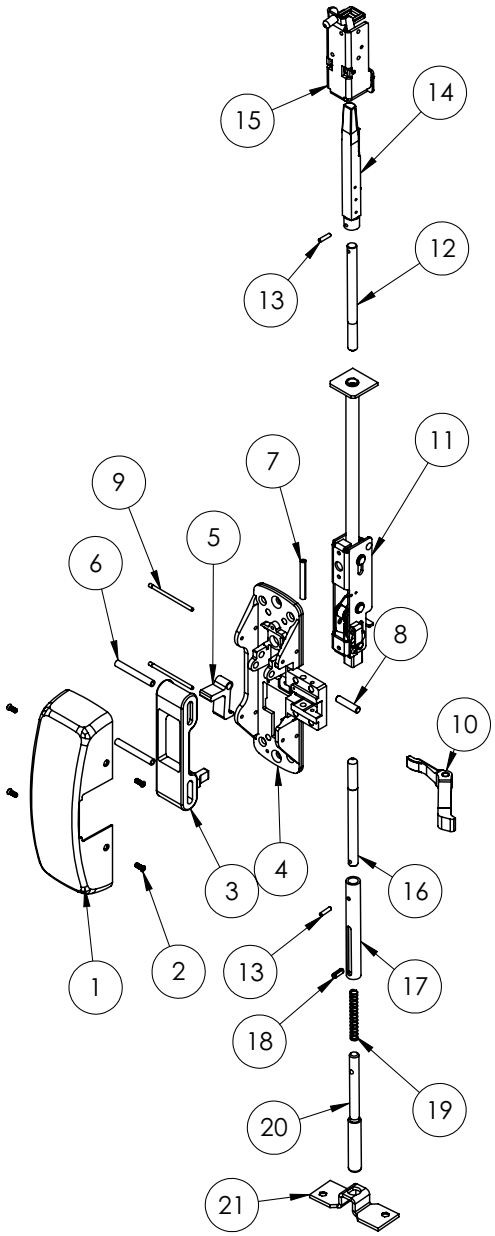
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-MD- 12-59-MD- 12-MD- (All Functions	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12- 53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack		Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-



A8231 12/17

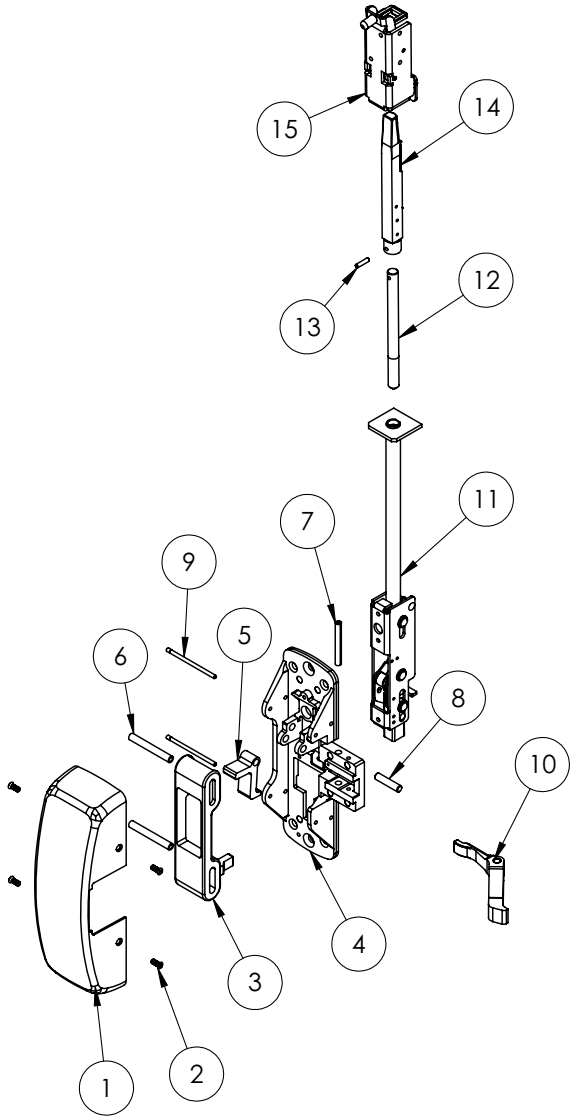
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-MD- 59-NB-MD- NB-MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

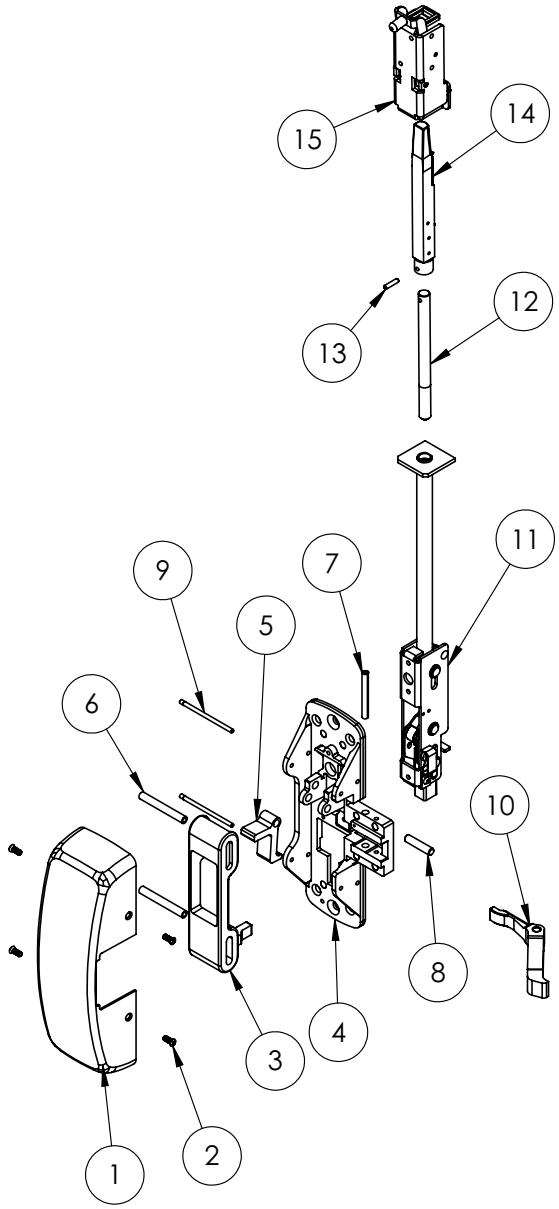
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-NB-MD- 12-59-NB-MD- 12-NB-MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		
11	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12- 53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
		68-5375	Top Case Assembly 1/4" Cladded		Yes
		68-5376	Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-



A8231 12/17

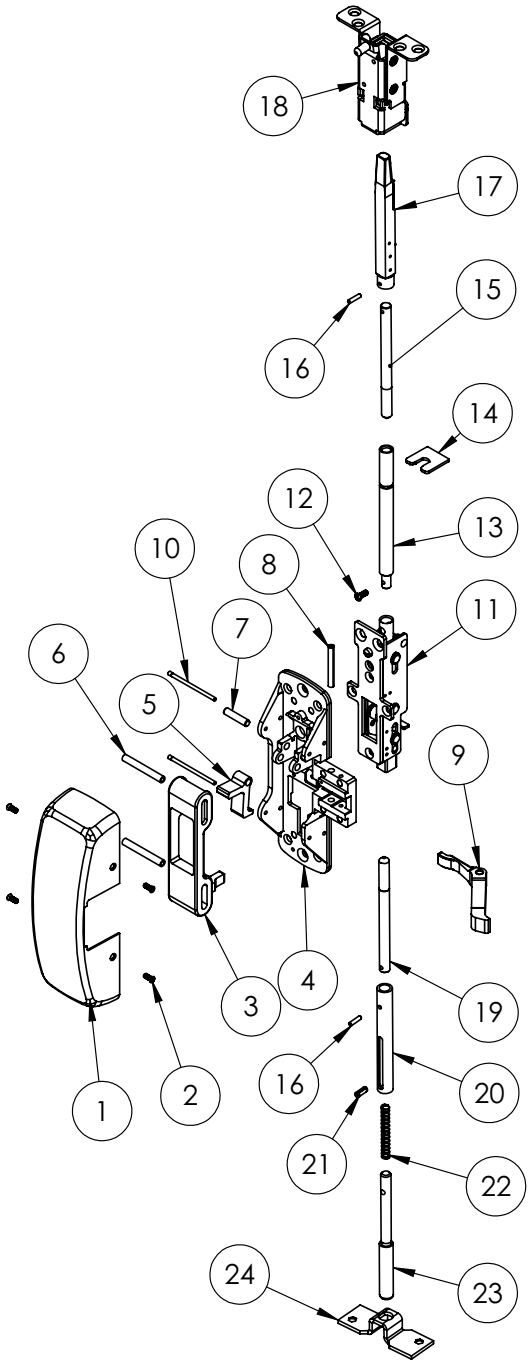
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-WD- 59-WD- WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	Inner Chassis Assembly	1	Yes
	68-3859		53- Inner Chassis Assembly[3]	1	Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	2	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	691B	660B	Bottom Rod[1,2]	1	Yes
20		94-0039	Bolt Sleeve	1	Yes
21		01-4389	Roll Pin	1	Yes
22		97-0454	Spring (Bottom Bolt)	1	Yes
23		94-0038	Bottom Bolt	1	Yes
24	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		652	Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-
4. Only when used w/ Aux Control



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

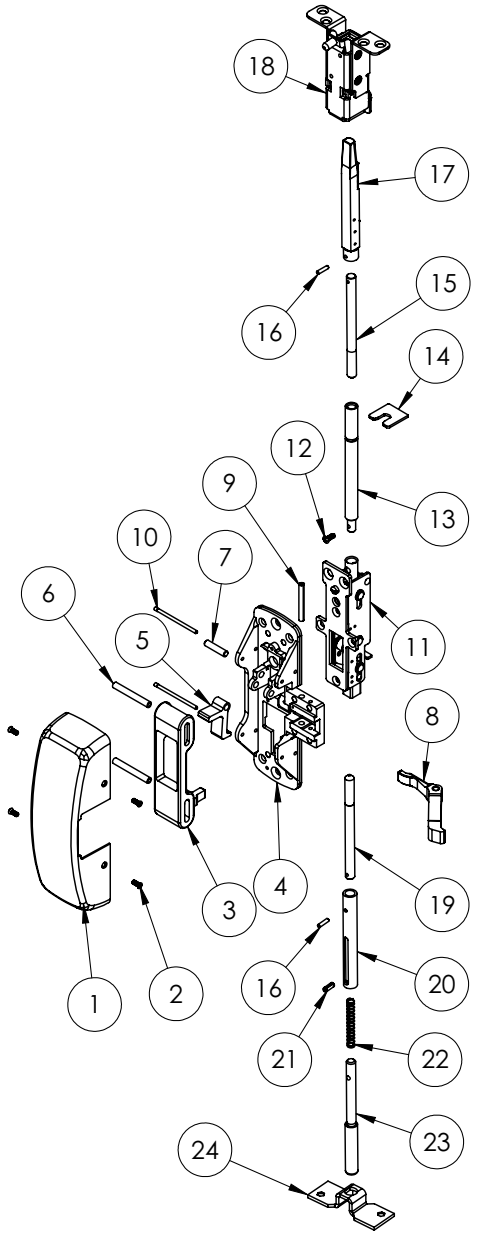
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

12-53-WD- 8606 8610 8613 8615
12-59-WD- 8640 8643 8646 8673
12-WD- 8674

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-WD- 12-59-WD- 12-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
9		01-4512	Spirol Pin	1	Yes
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	12-Inner Chassis Assembly	1	Yes
	68-3859		12-53- Inner Chassis Assembly[3]	1	Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	2	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and BracketAssembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	691B	660B	Bottom Rod[1,2]	1	Yes
20		94-0039	Bolt Sleeve	1	Yes
21		01-4389	Roll Pin	1	Yes
22		97-0454	Spring (Bottom Bolt)	1	Yes
23		94-0038	Bottom Bolt	1	Yes
24	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-
4. Only when used w/ Aux Control

A8231 12/17

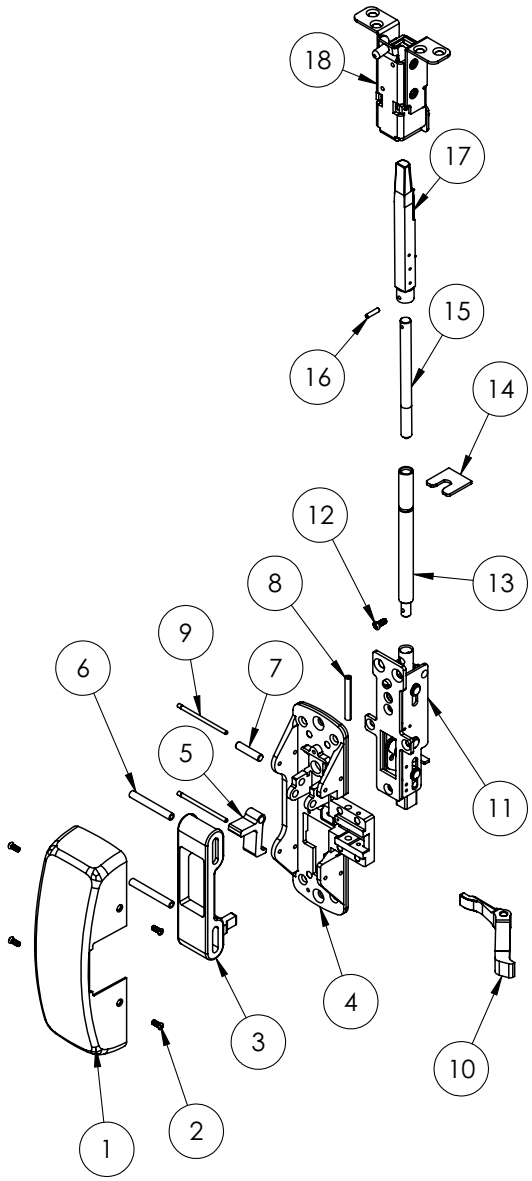
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-WD- 59-NB-WD NB-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
9		68-0012	Roller (Main Slide)	1	Yes
11	68-3580	N/A	Inner Chassis Assembly	1	Yes
	68-3859		53- Inner Chassis Assembly[3]		Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	1	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-
4. Only when used w/ Aux Control



A8231 12/17

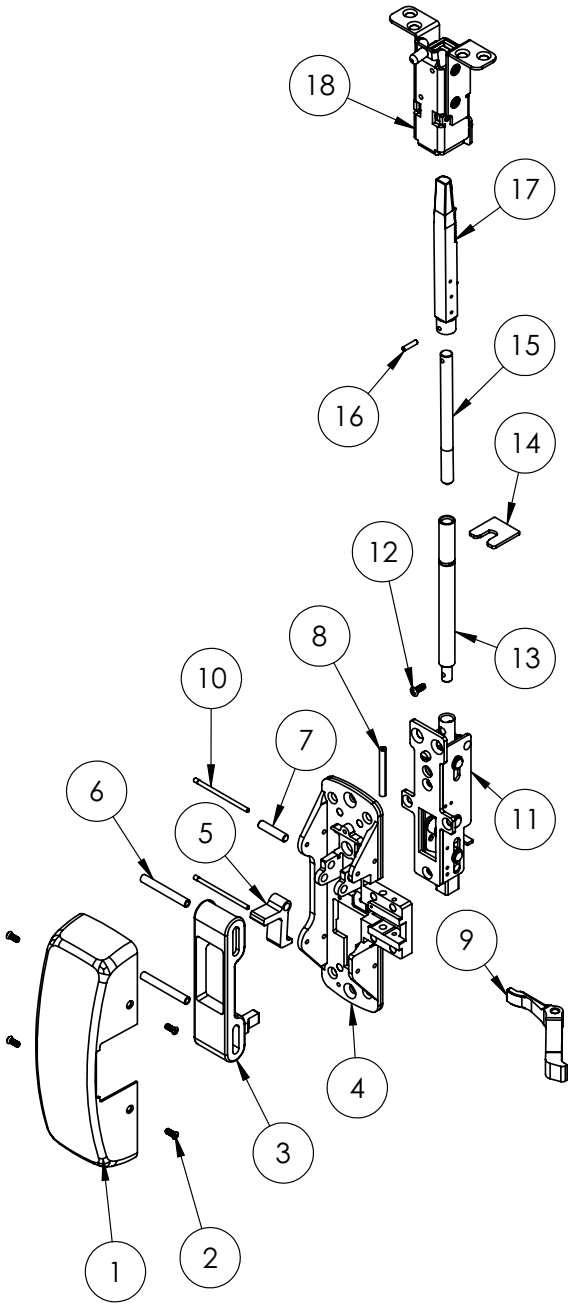
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
12-53-NB-WD- 12-59-NB-WD- 12-NB-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T (4)	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0112	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	12-Inner Chassis Assembly	1	Yes
	68-3859		12-53- Inner Chassis Assembly[3]		Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	1	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-
4. Only when used w/ Aux Control



A8231 12/17

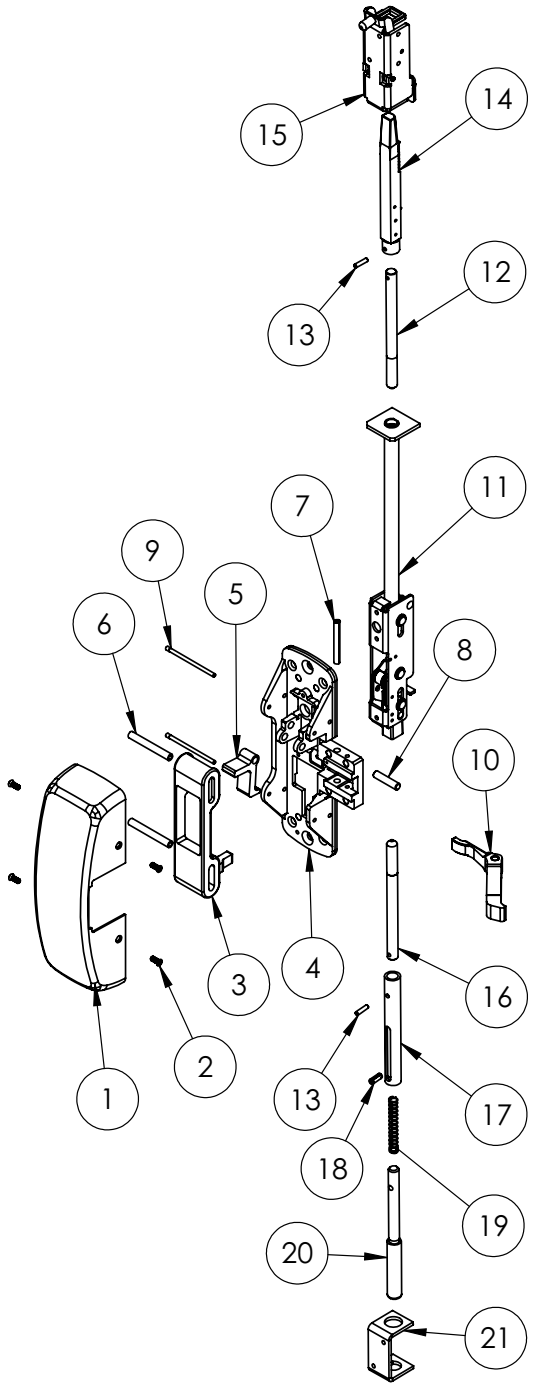
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-AD- 59-AD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0037	Bottom Case	1	Yes
		68-4389	Screw Pack (W)*	1	Yes
		640	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

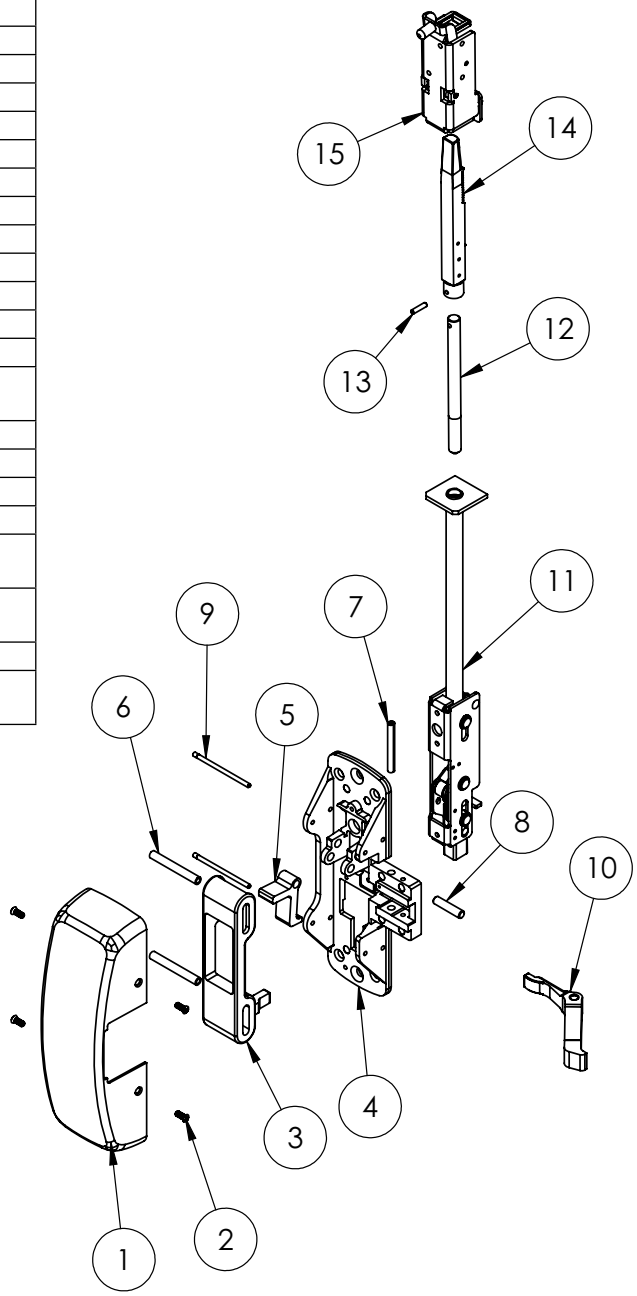
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
53-NB-AD- 59-NB-AD- AD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0241	Lift Arm	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		639	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



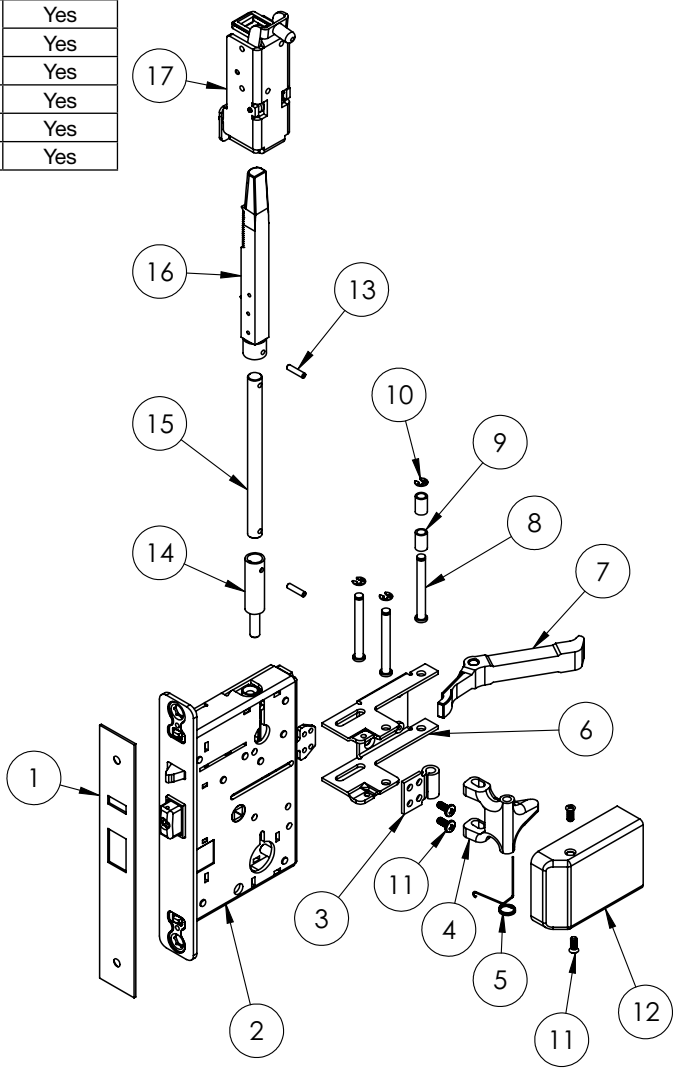
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-1186	Active Outside Front[1]	1	Yes
2	68-4239	N/A	Active Mortise Case	1	Yes
3	68-4264	68-1327	Link Connect (Pull Lever)	1	Yes
4		68-1309	Pull Lever Low Profile	1	Yes
5		68-1332	Torsion Spring (Pull Lever)	1	Yes
6		68-1313	Pivot Pin	3	Yes
7		68-0241	Lift Arm	1	Yes
8		68-1310	Pivot Bracket	1	Yes
9		01-4509	Retaining Ring	3	Yes
10		68-1311	Lift Arm Spacer	2	Yes
11	N/A	68-4373	Screw Pack (LP)	1	Yes
12		68-1317	Chassis Cover (LP)*	1	Yes
13	692L	01-0696	Coiled Pin	2	Yes
14		68-1339	Connecting Tube	1	Yes
15		661L	Top Rod (LP)	1	Yes
16		68-4840	Latch Bolt Assembly	1	Yes
17	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Panel		Yes
	68-5376		Top Case Assembly 1/2" Panel		Yes
	N/A	68-4389	Screw Pack	1	Yes
		650	Strike Pack	1	Yes
		77-0883	A.S.A. Strike (Curved Lip)*[2]	1	Yes

*Specify Finish
1. Only available in 32D finish
2. LS function only



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

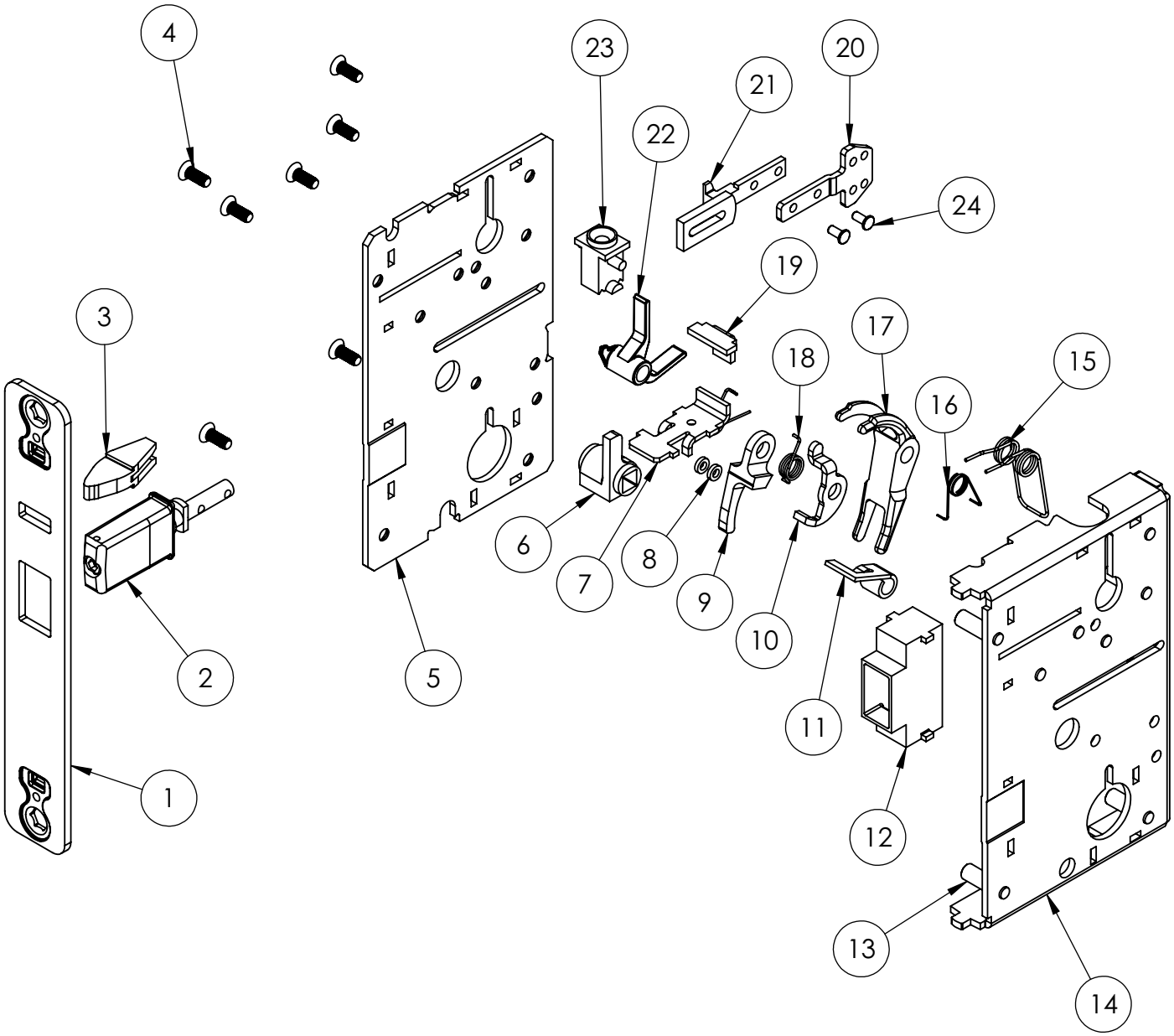
Item	Part No.	Description	Qty	Sellable
1	68-1188	Active Inside Front	1	No
2	68-1167	Active Latchbolt	1	Yes
3	68-1166	Activation Bolt	1	Yes
4	01-4402	#8-32x7/16" Flat PH U/C MS	7	Yes
5	68-1338	Mortise Cap	1	No
6	68-1476	Outside Hub (LP)	1	Yes
7	68-1291	Slide	1	No
8	68-1330	Bushing (LP)	2	Yes
9	68-1168	Active Case Pivot	1	Yes
10	68-1172	Retractor	1	Yes
11	68-1293	Fire Stop	1	Yes
12	68-1220	Active Bolt Guide	1	Yes
13	82-0294	Post (Screw and Case)	8	No
14	68-1337	Mortise Case	1	No
15	68-1253	Spring (Top Mount)	1	Yes
16	68-1265	Spring (Active Lever)	1	Yes
17	68-1333	Active Lever	1	Yes
18	68-1198	Torsion Spring (Retractor)	1	Yes
19	68-1246	Top Pusher Guide	1	Yes
20	68-1328	Link Latchbolt Tail	1	No
21	68-1334	Latchbolt Extension/Slide	1	No
22	68-1292	Upper Guard	1	Yes
23	68-1336	Top Mount	1	Yes
24	01-0424	Rivet	2	No

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

12-LP **8606** **8610** **8613** **8615**
LP **8640** **8643** **8646** **8673**
12-LS **8674**
LS

SARGENT®
ASSA ABLOY



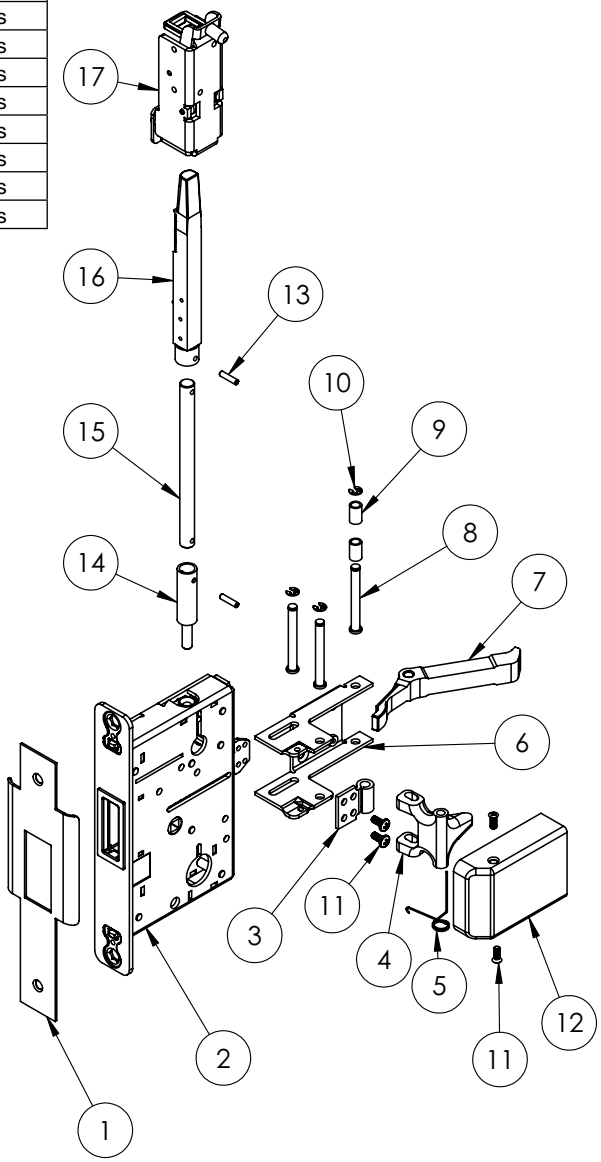
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-1183	Inactive Outside Front[1]	1	Yes
2	68-4238	N/A	Inactive Mortise Case	1	Yes
3	68-4264	68-1327	Link Connect (Pull Lever)	1	Yes
4		68-1309	Pull Lever Low Profile	1	Yes
5		68-1332	Torsion Spring (Pull Lever)	1	Yes
6		68-1313	Pivot Pin	3	Yes
7		68-0241	Lift Arm	1	Yes
8		68-1310	Pivot Bracket	1	Yes
9		01-4509	Retaining Ring	3	Yes
10		68-1311	Lift Arm Spacer	2	Yes
11	N/A	68-1317	Chassis Cover (LP)*	1	Yes
12		68-4373	Screw Pack (LP)	1	Yes
13	692L	01-0696	Coiled Pin	2	Yes
14		68-1339	Connecting Tube	1	Yes
15		661L	Top Rod (LP)	1	Yes
16		68-4840	Latch Bolt Assembly	1	Yes
17	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Panel		Yes
	68-5376		Top Case Assembly 1/2" Panel		Yes
	N/A	68-4389	Screw Pack	1	Yes
		650	Strike Pack	1	Yes

*Specify Finish
1. Only available in 32D finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

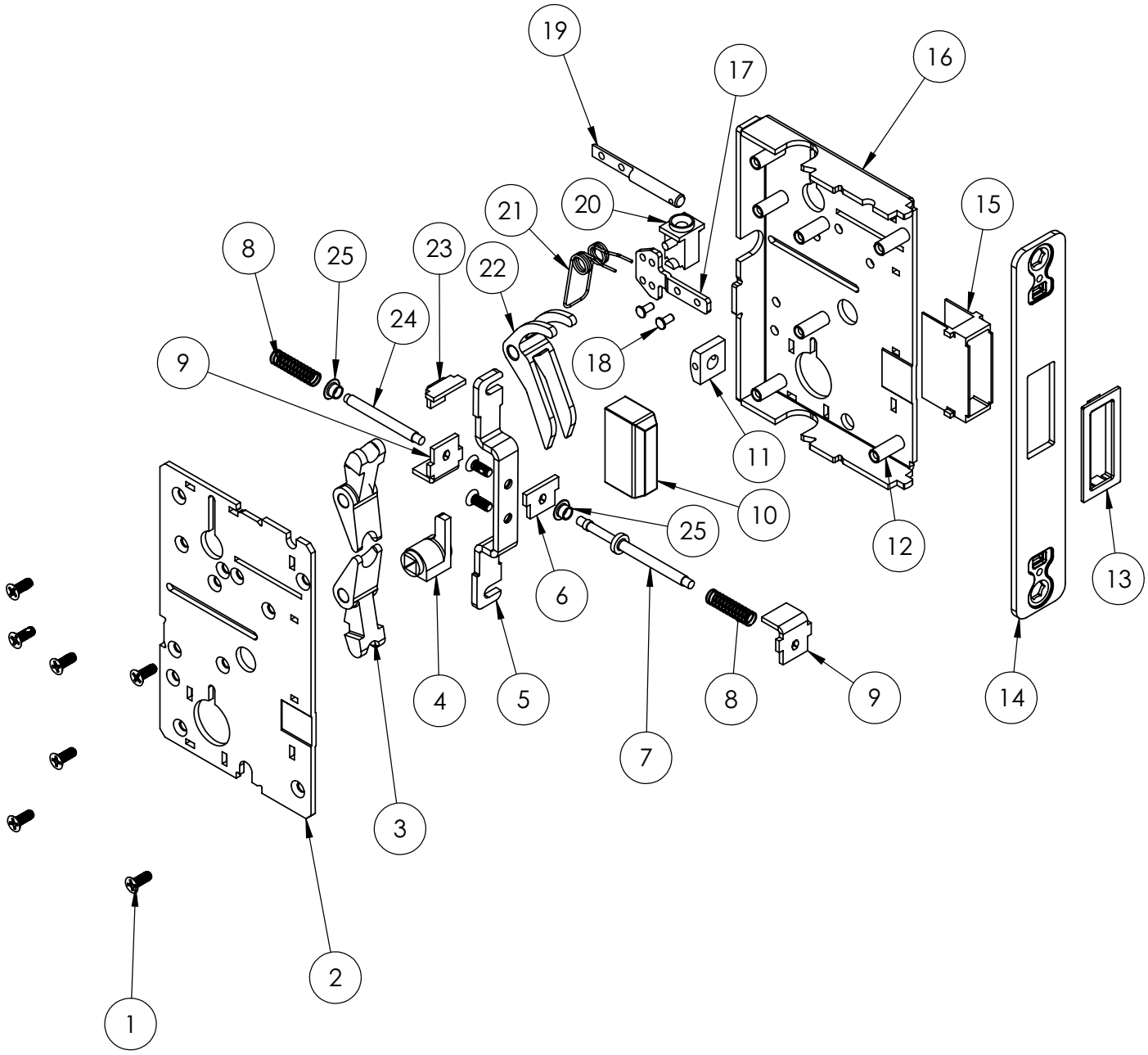
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty	Sellable
1	01-4402	#8-32x7/16" Flat PH U/C MS	9	Yes
2	68-1338	Mortise Cap	1	No
3	68-1164	Pusher Lever	2	Yes
4	68-1476	Outside Hub (LP)	1	Yes
5	68-1174	Pusher Slide	1	Yes
6	68-1176	Pusher Rod Guide	1	No
7	68-1177	Pusher Rod	1	No
8	99-0057	GD Bolt Spring	2	Yes
9	68-1491	Rod Guide Stop	2	No
10	68-1163	Pusher Bolt	1	Yes
11	68-1329	Inactive Latchbolt Actuator	1	No
12	82-0294	Post (Screw and Case)	7	No
13	68-1531	Inactive Bolt Guide	1	Yes
14	68-1187	Inactive Inside Front	1	No
15	68-1222	Inactive Bolt Guide	1	Yes
16	68-1337	Mortise Case	1	No
17	68-1328	Link Latchbolt Tail	1	No
18	01-0424	Rivet	2	No
19	68-1335	Inactive Latchbolt Tail	1	No
20	68-1336	Top Mount	1	Yes
21	68-1253	Spring (Top Mount)	1	Yes
22	68-1405	Inactive Lever	1	Yes
23	68-1246	Top Pusher Guide	1	Yes
24	68-1251	Pusher Rod	1	No
25	99-0072	GD Bolt Eyelet	2	Yes

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



A8231 12/17

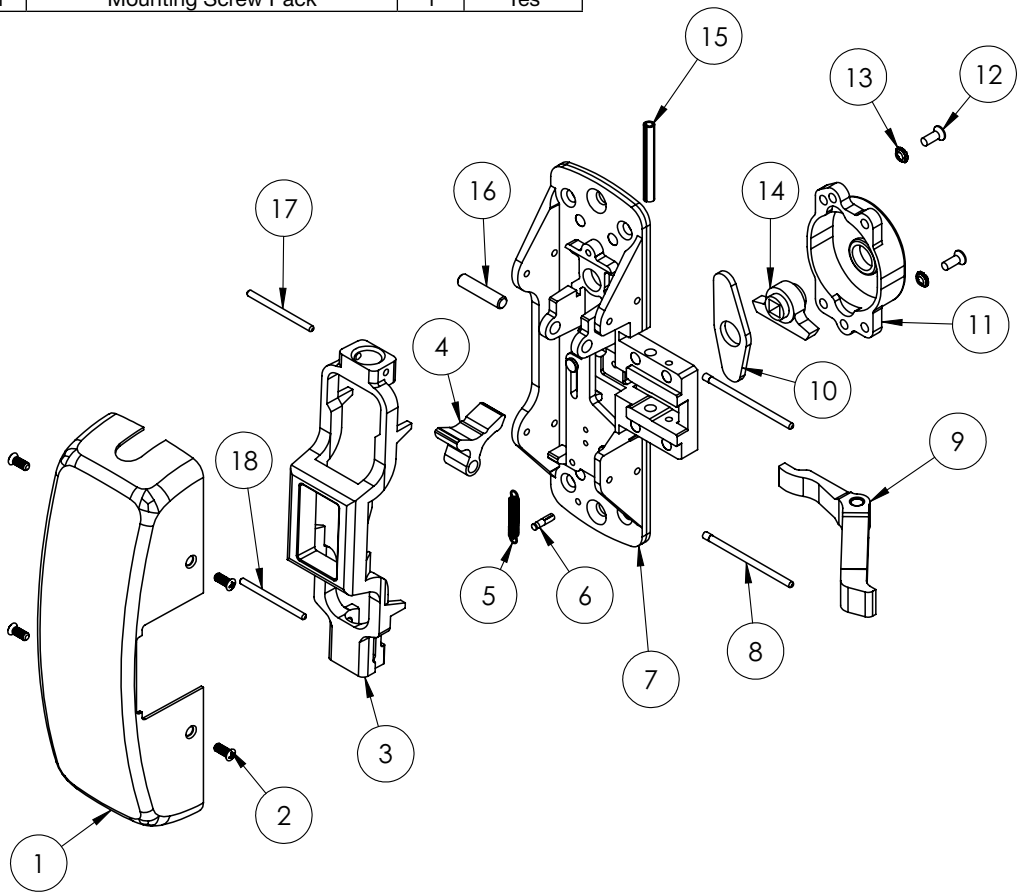
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
06, 13	68-2201 (LHRB)	Chassis Assembly	Yes
	68-2202 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-2201(LHRB) 68-2202(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
8		68-0323	Chassis Pin	2	Yes
9		68-0241	Lift Arm	1	Yes
10		97-0043	Knob Hub Retainer	1	Yes
11		68-0367	Knob Hub Cover	2	Yes
12		01-3384	8-32x7/16 PH FH MS	2	Yes
13		01-0930	Countersunk Lock Washer	2	Yes
14		97-0042	Knob Hub	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-0324	Lift Lever Pivot Pin	1	Yes
17	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

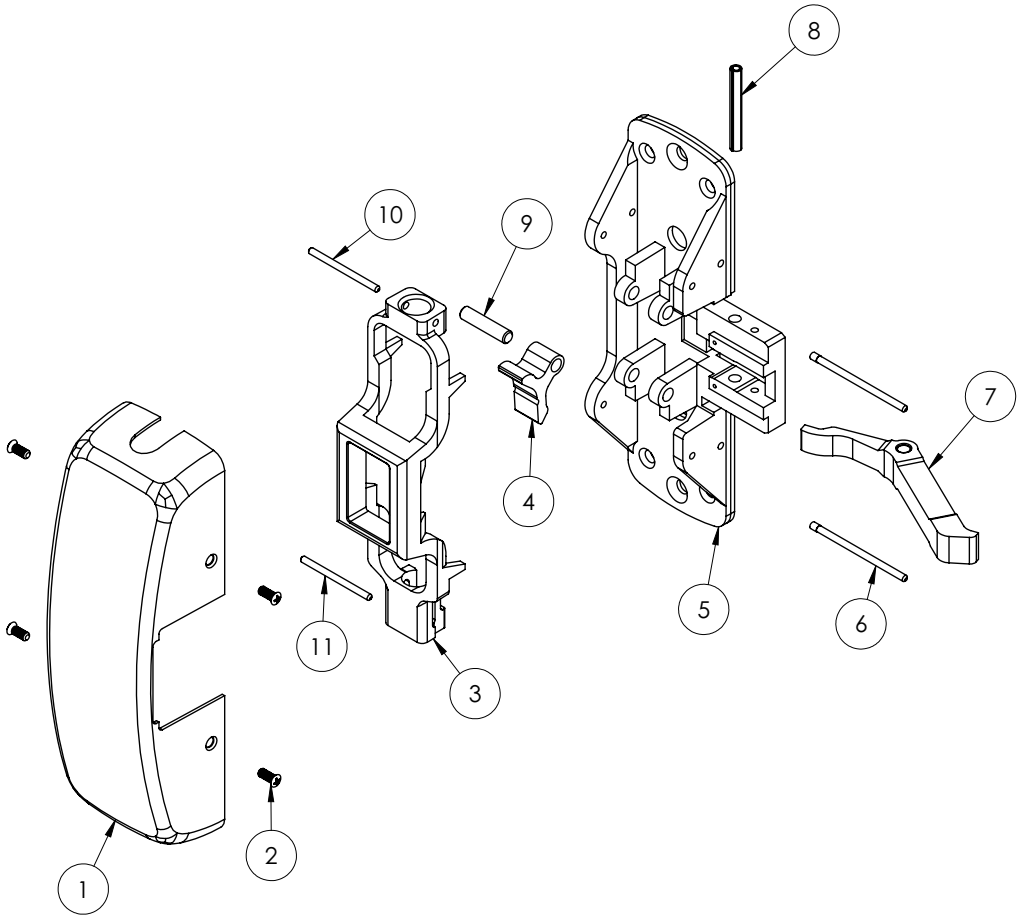
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
10, 40	68-2163 (LHRB)	Chassis Assembly	Yes
	68-2164 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2163(LHRB) 68-2164(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		68-0326	Chassis	1	Yes
6		68-0323	Chassis Pin	2	Yes
7		68-0241	Lift Arm	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0324	Lift Lever Pivot Pin	1	Yes
10	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
11		97-0048	Bottom Rod Adjustment Pin	1	Yes
12		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

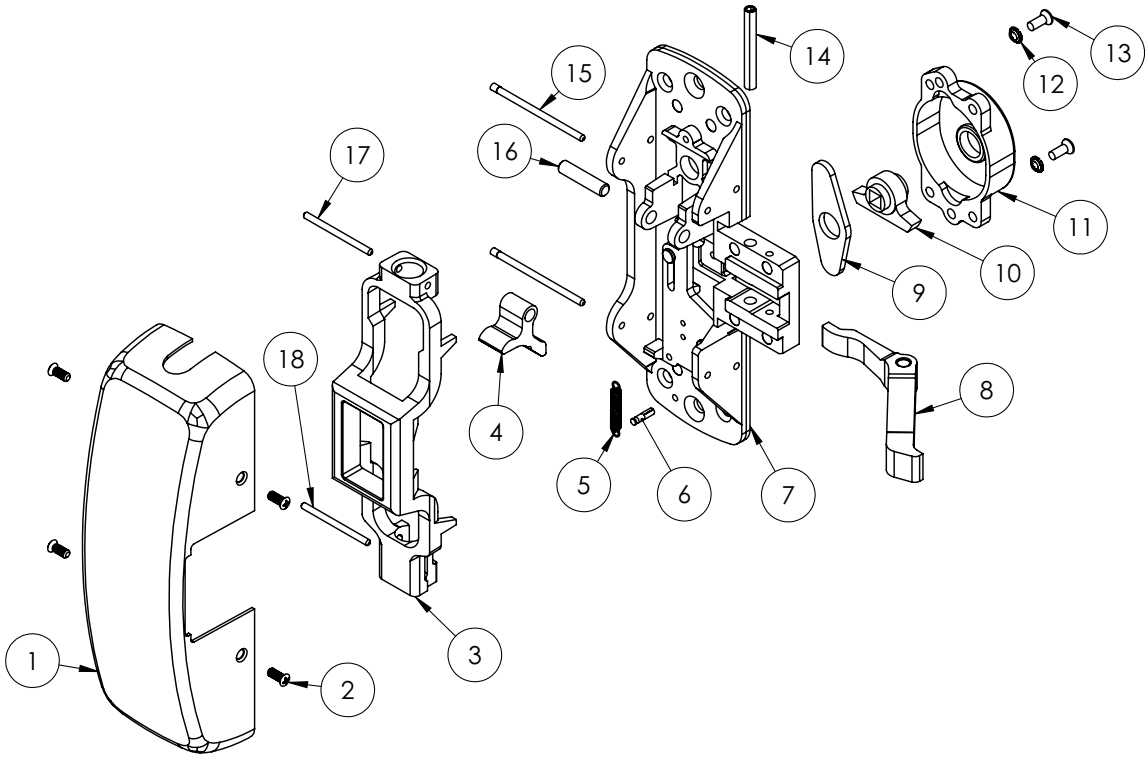
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
15, 43, 46, 73, 74	68-2207 (LHRB)	Chassis Assembly	Yes
	68-2208 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Cover Screw Pack*	1	Yes
3	68-2207(LHRB) 68-2208(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
8		68-1137	Lift Arm	1	Yes
9		97-0043	Knob Hub Retainer	1	Yes
10		97-0042	Knob Hub	1	Yes
11		68-0367	Knob Hub Cover	2	Yes
12		01-0930	Countersunk Lock Washer	2	Yes
13		01-3384	8-32x7/16 PH FH MS	2	Yes
14		01-4512	Spirol Pin	1	Yes
15		68-0323	Chassis Pin	2	Yes
16		68-0324	Lift Lever Pivot Pin	1	Yes
17	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

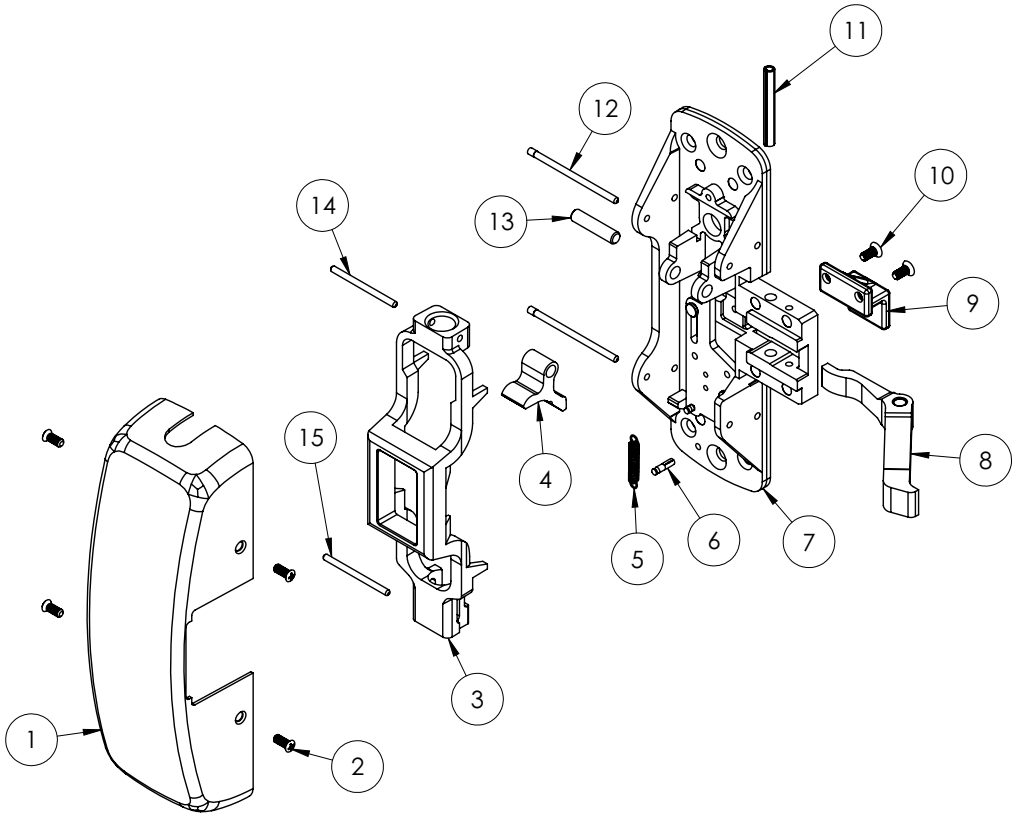
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
28	68-2210 (LHRB)	Chassis Assembly	Yes
	68-2211 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2210(LHRB) 68-2211(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2415	Chassis and Slide Assembly, LHRB	1	No
		68-2416	Chassis and Slide Assembly, RHRB		No
8		68-0241	Lift Arm	1	Yes
9		97-0089	Thumb Piece Lever	1	Yes
10		01-1146	8-32x3/8 PH FH U'CUT Screw	2	Yes
11		01-4512	Spirol Pin	1	Yes
12		68-0323	Chassis Pin	2	Yes
13		68-0324	Lift Lever Pivot Pin	1	Yes
14	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
15		97-0048	Bottom Rod Adjustment Pin	1	Yes
16		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

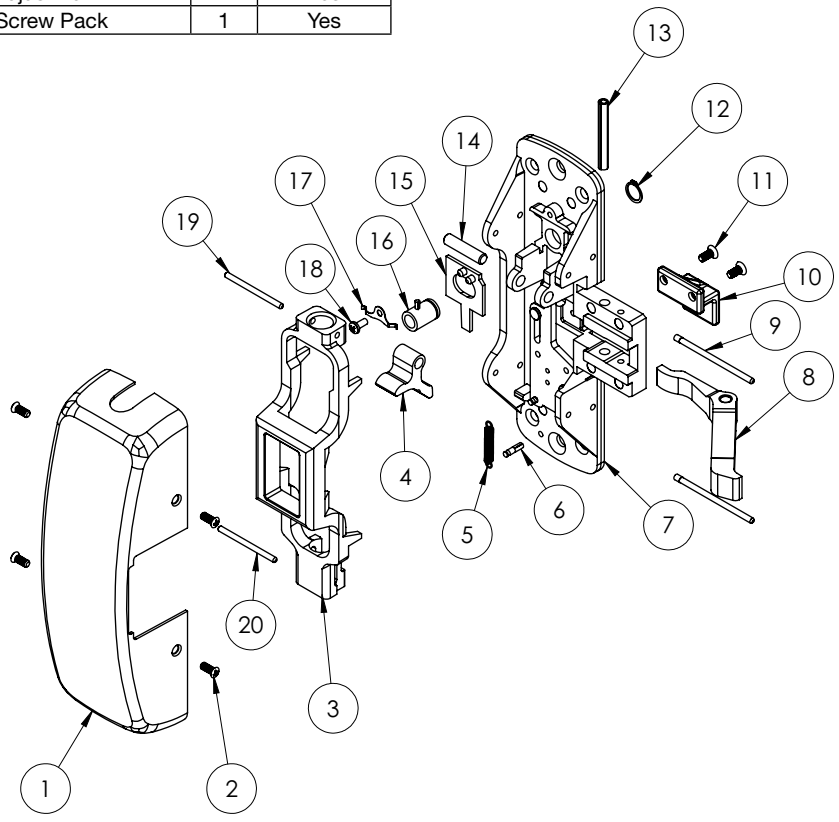
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
62, 63	68-2204 (LHRB)	Chassis Assembly	Yes
	68-2205 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2204(LHRB) 68-2205(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2415	Chassis and Slide Assembly, LHRB	1	No
		68-2416	Chassis and Slide Assembly, RHRB		No
8		68-0241	Lift Arm	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		97-0089	Thumb Piece Lever	1	Yes
11		01-1146	8-32x3/8 PH FH U'CUT Screw	2	Yes
12		01-0005	Retaining Ring	1	Yes
13		01-4512	Spirol Pin	1	Yes
14		68-0324	Lift Lever Pivot Pin	1	Yes
15		68-2198	Locking Slide Assembly, LHRB	1	Yes
		68-2199	Locking Slide Assembly, RHRB		Yes
16		97-2048	Cylinder Hub and Pin Assembly	1	Yes
17		68-0368	Locking Slide Spring, LHRB	1	Yes
		97-0006	Locking Slide Spring, RHRB		Yes
18		01-1190	6-32x5/16 PH PNHD Self Tap	1	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

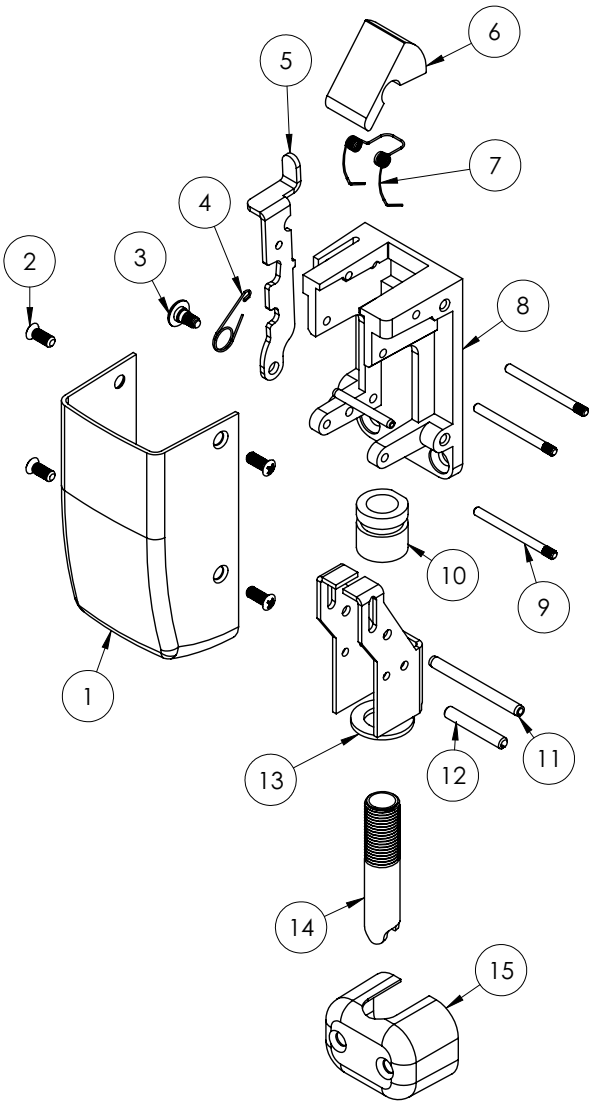
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	97-2434 Manufactured Before 11/11/2002	Top Case Assembly	Yes
	68-4557 Manufactured After 11/11/2002		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2434	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		97-0296	Latch Bolt	1	Yes
7		97-0300	L.B. Spring	1	Yes
8		97-0299	Chassis	1	Yes
9		97-0294	Pivot Pin	3	Yes
11		01-0461	Spirol Pin	1	Yes
12		01-0002	Roll Pin	1	Yes
3	68-4557	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		97-0296	Latch Bolt	1	Yes
7		97-0300	L.B. Spring	1	Yes
8		97-0299	Chassis	1	Yes
9		97-0294	Pivot Pin	1	Yes
10		68-1455	Top Rod Adjuster	1	Yes
11		01-0461	Spirol Pin	1	Yes
12		01-0002	Roll Pin	1	Yes
13		97-0298	Top Slide	1	Yes
14	N/A	670T	Top Rod	1	Yes
15		97-0020	Rod Guide*	1	Yes
16		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

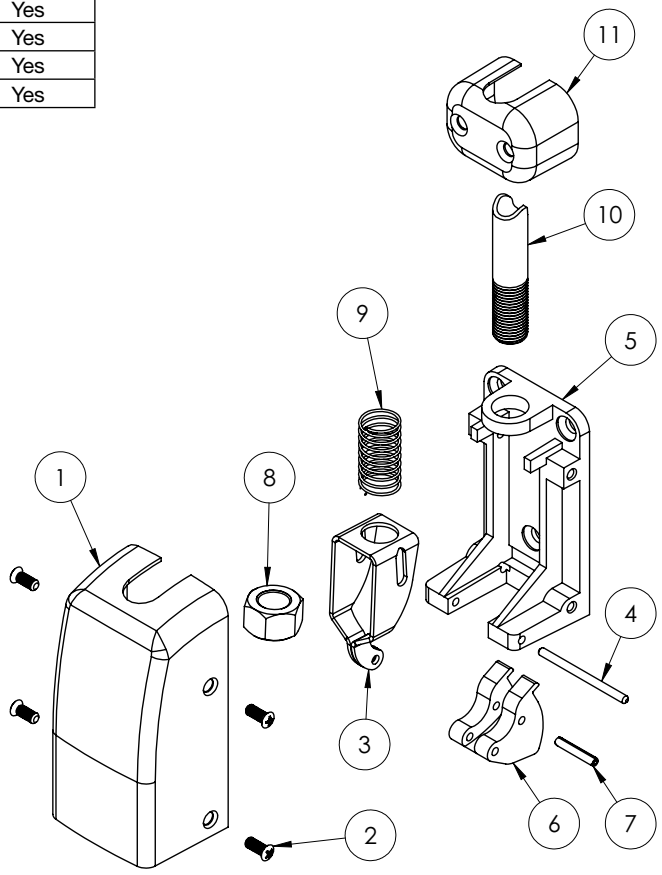
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2038 (Manufactured Before 11/11/2002)	Bottom Case Assembly	Yes
	68-4549 (Manufactured After 11/11/2002)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Bottom Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2038	97-0035	Retractor	1	Yes
4		97-0084	Adjustment Pin, Bottom Rod	1	Yes
5		97-0025	Bottom Chassis	1	Yes
6		97-0053	Bottom Latch Bolt	1	Yes
7		01-0697	Spirol Pin	1	Yes
3	68-4549	97-0035	Retractor	1	Yes
4		97-0084	Adjustment Pin, Bottom Rod	1	Yes
5		97-0025	Bottom Chassis	1	Yes
6		97-0053	Bottom Latch Bolt	1	Yes
7		01-0697	Spirol Pin	1	Yes
8		97-0572	Rod Adjustment Nut	1	Yes
9	N/A	97-0101	Spring, Compression	1	Yes
10		670B	Bottom Rod	1	Yes
11		97-0020	Rod Guide*	1	Yes
12		624	Bottom Strike Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

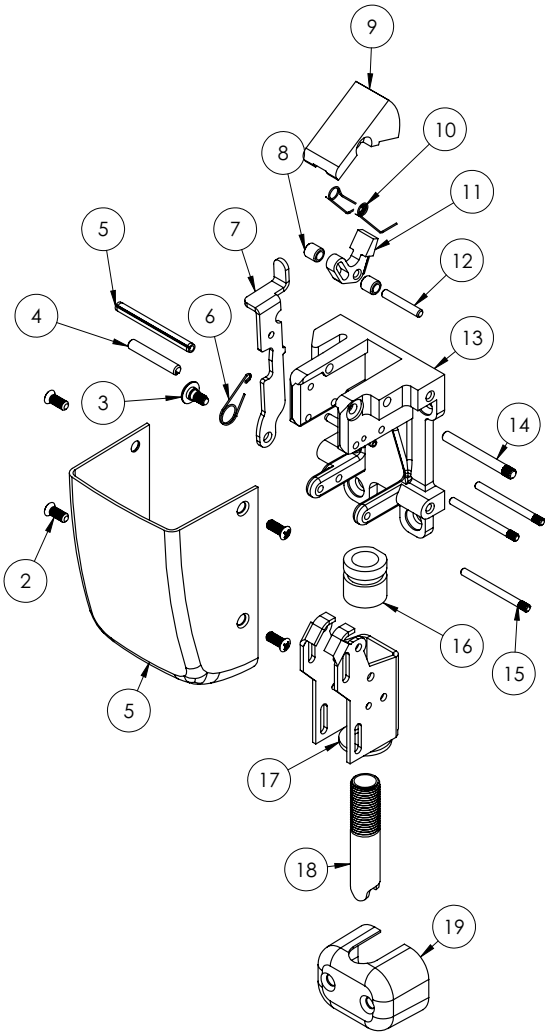
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	97-2693 Manufactured Before 11/11/2002	Top Case Assembly	Yes
	68-4559 Manufactured After 11/11/2002		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-4559	97-0065	Latch Release Lever Pin	1	Yes
4		01-0002	Roll Pin	1	Yes
5		01-0461	Spirol Pin	1	Yes
6		97-0579	Spring, Torsion	1	Yes
7		97-0399	Latch Retracting Lever	1	Yes
8		97-0391	Sleeve	2	Yes
9		97-0398	Latch Bolt	1	Yes
10		97-0400	Top Case Spring	1	Yes
11		97-0405	Guard Lever	1	Yes
12		97-0393	Pivot Pin	1	Yes
13		97-0402	Top Chassis	1	Yes
14		97-0394	Latch Bolt Pivot Pin	1	Yes
15		97-0294	Pivot Pin	3	Yes
16		68-1455	Top Rod Adjuster	1	Yes
17		97-0397	Slide	1	Yes
3	97-2963	97-0065	Latch Release Lever Pin	1	Yes
5		01-0461	Spirol Pin	1	Yes
6		97-0579	Spring, Torsion	1	Yes
7		97-0399	Latch Retracting Lever	1	Yes
8		97-0391	Sleeve	2	No
9		97-0398	Latch Bolt	1	Yes
10		97-0400	Top Case Spring	1	No
11		97-0405	Guard Lever	1	No
12		97-0393	Pivot Pin	1	No
13		97-0402	Top Chassis	1	Yes
14		97-0394	Latch Bolt Pivot Pin	1	Yes
15		97-0294	Pivot Pin	3	Yes
17		97-0397	Slide	1	Yes
18	N/A	670T	Top Rod	1	Yes
19		97-0020	Rod Guide*	1	Yes
20		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

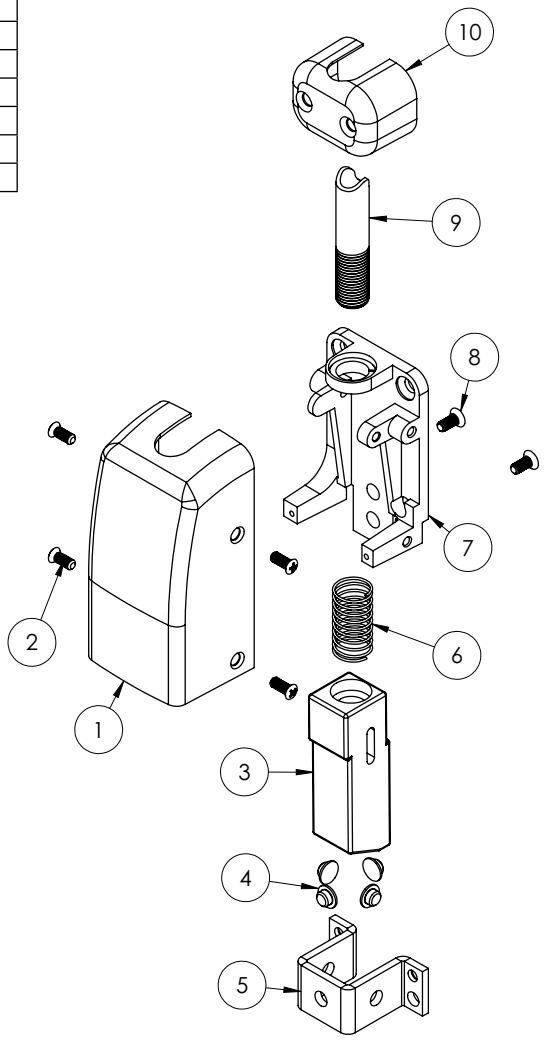
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2002	Bottom Case Assembly Manufactured Before 11/11/2002	Yes
	68-4558	Bottom Case Assembly Manufactured After 11/11/2002	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Bottom Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2002	97-0076	Bottom Bolt	1	Yes
4		97-0305	Nylon Insert	4	Yes
5		97-0270	Reinforcement	1	Yes
6		97-0101	Spring, Compression	1	Yes
7		97-0080	Chassis	1	Yes
8		01-4404	CR-FH #6 Head 8-32 Screw	2	Yes
3	68-4558	68-1454	Bottom Bolt	1	Yes
4		97-0305	Nylon Insert	4	Yes
5		97-0270	Reinforcement	1	Yes
6		97-0101	Spring, Compression	1	Yes
7		97-0080	Chassis	1	Yes
8		01-4404	CR-FH #6 Head 8-32 Screw	2	Yes
9	N/A	670B	Bottom Rod	1	Yes
10		97-0020	Rod Guide*	1	Yes
11		655	Flat Strike Pack (STD, HC)	1	Yes
		653	Bottom Strike Pack (FM)	1	Yes

*Specify Finish



A8231 12/17

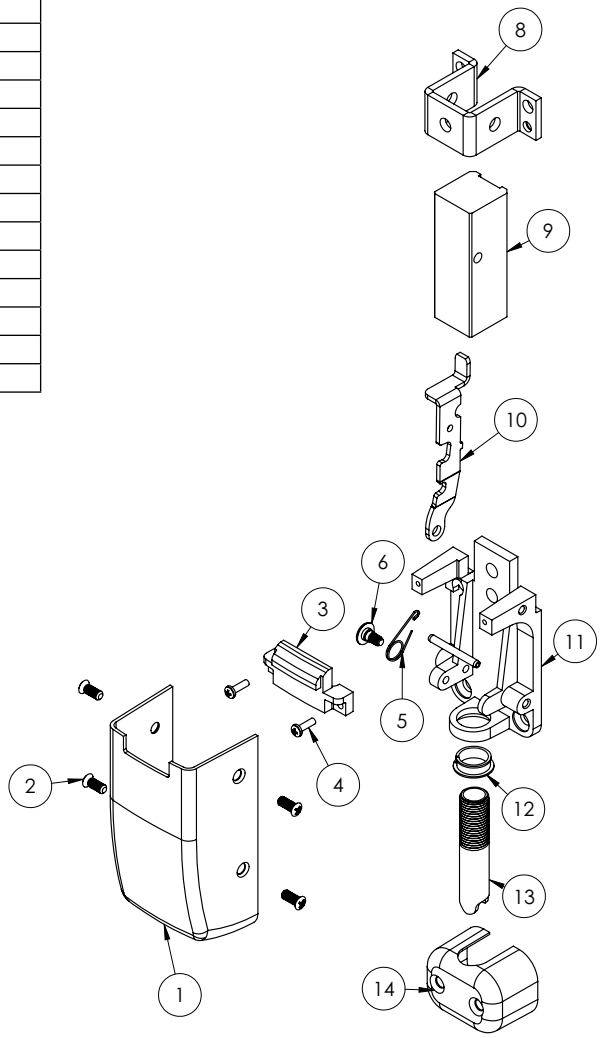
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2003	Top Case Assembly Manufactured Before 11/11/2002	Yes
	68-4561	Top Case Assembly Manufactured After 11/11/2002	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0084	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2003	97-0079	Top Case Filler	1	Yes
4		01-1490	#4-40 x 3/8 PH Pan MS	2	Yes
5		97-0579	Spring, Torsion	1	Yes
6		97-0065	Pin, Latch Release Lever	1	Yes
7		01-0695	Spirol Pin	1	Yes
8		97-0270	Top Reinforcement	1	Yes
9		97-2046	Top Slide Assembly	1	Yes
10		68-1155	Latch Release Lever	1	Yes
11		97-0080	Chassis	1	Yes
12		01-0476	Snap-In Nyliner	1	Yes
3	68-4561	97-0079	Top Case Filler	1	Yes
4		01-1490	#4-40 x 3/8 PH Pan MS	2	Yes
5		97-0579	Spring, Torsion	1	Yes
6		97-0065	Pin, Latch Release Lever	1	Yes
7		01-0695	Spirol Pin	1	Yes
8		97-0761	Top Reinforcement	1	Yes
9		68-4560	Top Slide Assembly	1	Yes
10		68-1665	Latch Release Lever	1	Yes
11		97-0080	Chassis	1	Yes
12		01-0476	Snap-In Nyliner	1	Yes
13	N/A	670T	Top Rod	1	Yes
14		97-0020	Rod Guide*	1	Yes
15		659	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

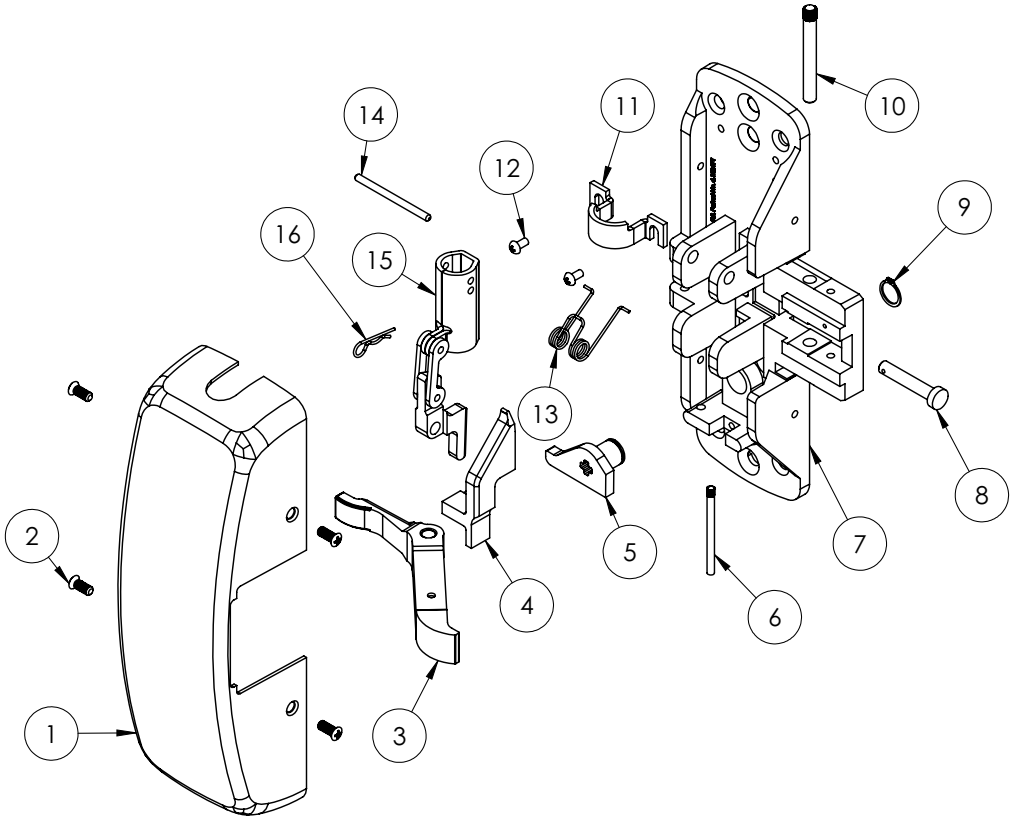
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	68-4568 (LHRB)	Chassis Assembly	Yes
	68-4569 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-4568(LHRB) 68-4569(RHRB)	68-1137	Lift Arm	1	Yes
4		68-1170	Outside Actuator, LH	1	Yes
		68-1171	Outside Actuator, RH		Yes
5		68-1208	ET Cam, LH	1	Yes
		68-1209	ET Cam, RH		Yes
6		68-1184	Guide Pin	1	Yes
7		68-1205	Chassis, LH	1	Yes
		68-1206	Chassis, RH		Yes
8		68-1191	Link Pin	1	Yes
9		01-0005	Retaining Ring	1	Yes
10		68-0239	Pivot Pin	1	Yes
11		68-1180	Tube Support	1	Yes
12		01-3595	Machine Screw	2	Yes
13		68-1193	Spring, Upper Link	1	Yes
14		97-0048	Rod Adjustment Pin	1	Yes
15		68-4270	Upper Link Assembly, LHRB	1	Yes
		68-4271	Upper Link Assembly, RHRB		Yes
16		68-1210	Hair Pin	1	Yes
17	N/A	68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

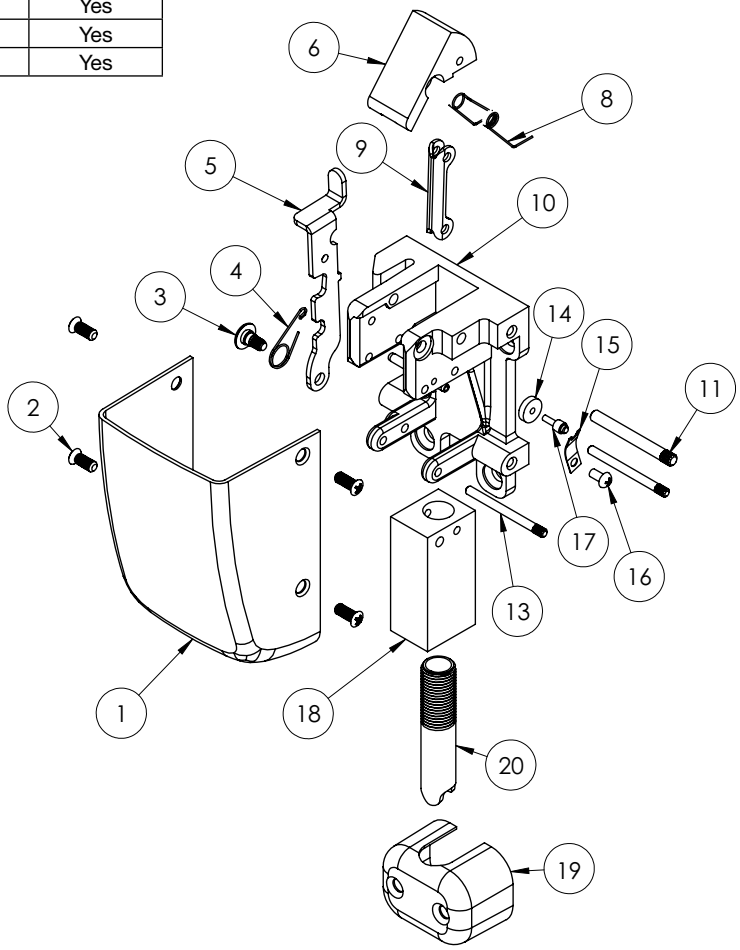
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	68-3933	Top Case Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0392	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-3933	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		68-1153	Top Case Latch Bolt	1	Yes
7		01-0697	Spirol Pin	2	Yes
8		97-0400	Top Case Spring	1	Yes
9		68-1460	Link, Pivot	1	Yes
10		97-0402	Top Chassis	1	Yes
11		97-0394	Pivot Pin, Latch Bolt	1	Yes
12		01-0461	Spirol Pin	1	Yes
13		97-0294	Pivot Pin	2	Yes
14		68-0991	Fusible Link	1	No
15		68-0419	Guide Spring	1	No
16		01-3563	#5-40 x 1/4 PH RD HD MS	1	No
17		68-0420	Pin, Fire Stop	1	No
18		68-1458	Top Rod Link	1	Yes
19	N/A	97-0020	Rod Guide*	1	Yes
20		670T	Top Rod	1	Yes
21		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

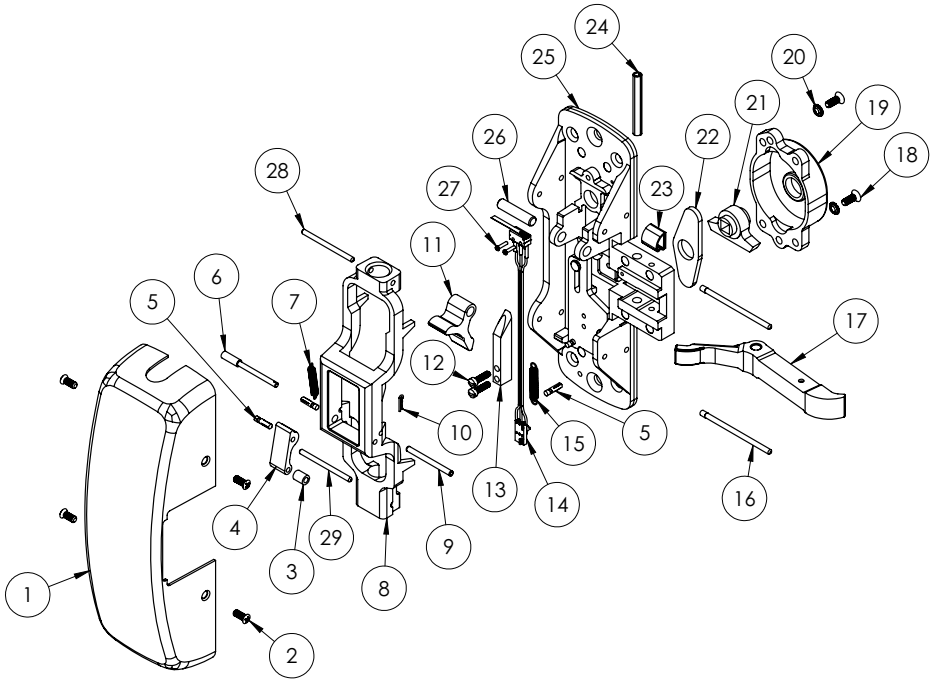
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
06, 13	68-3714 (LHRB)	Chassis Assembly	Yes
	68-3715 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3714(LHRB) 68-3715(RHRB)	68-1768	Spacer	1	No
4		68-1087	Locking Lever	1	No
5		01-0749	Groove Pin	3	No
6		68-1128	Slide Pivot Pin	1	No
7		68-1123	Lock Lever Spring	1	No
8		68-1671	Main Slide	1	No
9		68-1127	Roll Pin	1	No
10		98-0238	Guard Bracket Hairpin	1	Yes
11		68-1090	Lift Lever	1	Yes
12		01-4396	59-80 Machine Screw	2	No
13		68-1092	Lift Block	1	No
14		52-2217	Switch Assembly	1	Yes
15		97-0050	Knob Return Spring	1	Yes
16		68-0323	Chassis Pin	2	Yes
17		68-1137	Lift Arm	1	Yes
18		01-3384	8-32x7/16 PH FH MS	2	Yes
19		68-0367	Knob Hub Cover	1	Yes
20		01-0930	CS Lock Washer	2	Yes
21		97-0042	Knob Hub	1	Yes
22		97-0043	Knob Hub Retainer	1	Yes
23		01-0150	Wire Clip	1	Yes
24		01-4512	Spirol Pin	1	Yes
25		68-1105	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-1106	Chassis w/ Locking Slide Assembly, RHRB		No
26		68-0324	Lift Lever Pivot Pin	1	Yes
27		01-4381	Machine Screw	2	No
28	N/A	97-0049	Top Rod Adjustable Pin	1	Yes
29		97-0048	Bottom Rod Adjustable Pin	1	Yes
30		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

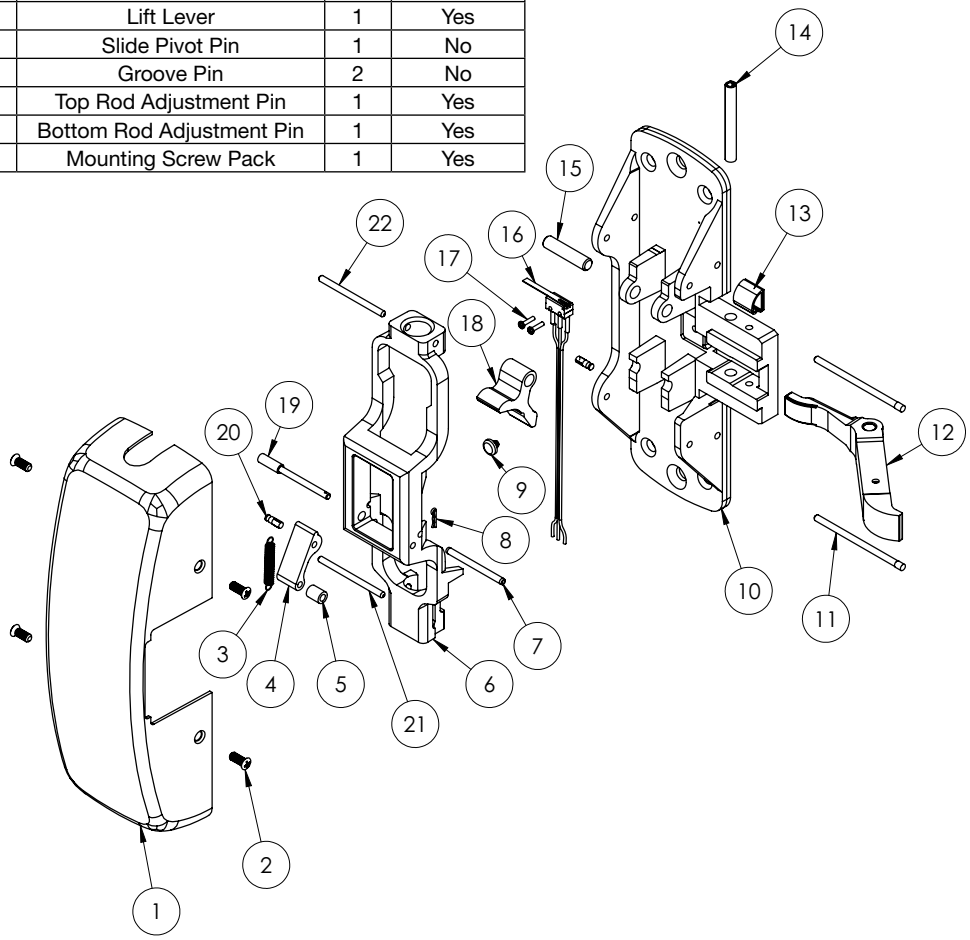
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
10, 40	68-3823 (LHRB)	Chassis Assembly	Yes
	68-3824 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3823(LHRB) 68-3824(RHRB)	68-1123	Spring, Locking Lever	1	No
4		68-1087	Locking Lever	1	No
5		68-1768	Spacer	1	No
6		68-1671	Main Slide	1	No
7		68-1127	Roll Pin	1	No
8		98-0238	Guard Bracket Hairpin	1	Yes
9		68-1294	Stop Pin	1	Yes
10		68-1113	Chassis, LHRB	1	No
		68-1114	Chassis, RHRB		No
11		68-0323	Chassis Pin	2	Yes
12		68-1137	Lift Arm	1	Yes
13		01-0150	Wire Clip	1	Yes
14		01-4512	Spirol Pin	1	Yes
15		68-0324	Lift Lever Pivot Pin	1	Yes
16		52-2217	Switch Assembly	1	Yes
17		01-4381	Machine Screw	2	No
18		68-1090	Lift Lever	1	Yes
19		68-1128	Slide Pivot Pin	1	No
20		01-0749	Groove Pin	2	No
21	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
22		97-0048	Bottom Rod Adjustment Pin	1	Yes
23		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

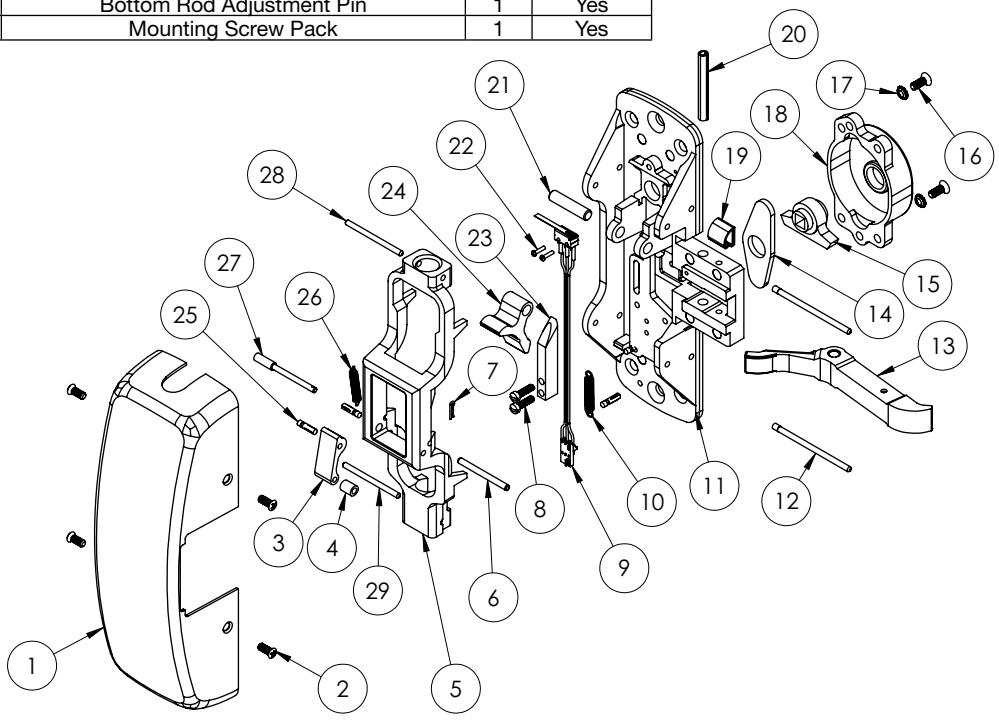
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
15, 43, 46, 73, 74	68-3717 (LHRB)	Chassis Assembly	Yes
	68-3718 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3717(LHRB) 68-3718(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	No
6		68-1127	Roll Pin	1	Yes
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	Yes
9		52-2217	Switch Assembly	1	Yes
10		97-0050	Knob Return Spring	1	Yes
11		68-2413	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis w/ Locking Slide Assembly, RHRB		No
12		68-0323	Chassis Pin	2	Yes
13		68-1137	Lift Arm	1	Yes
14		97-0043	Knob Hub Retainer	1	Yes
15		97-0042	Knob Hub	1	Yes
16		01-3384	8-32x7/16 PH FH MS	2	Yes
17		01-0930	Countersunk Lock Washer	2	Yes
18		68-0367	Knob Hub Cover	1	Yes
19		01-0150	Wire Clip	1	Yes
20		01-4512	Spirol Pin	1	Yes
21		68-0324	Lift Lever Pivot Pin	1	Yes
22		01-4381	Machine Screw	2	Yes
23		68-1092	Lift Block	1	Yes
24		68-1090	Lift Lever	1	Yes
25		01-0749	Groove Pin	3	No
26		68-1123	Spring, Locking Lever	1	No
27		68-1128	Slide Pivot Pin	1	No
28	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
29		97-0048	Bottom Rod Adjustment Pin	1	Yes
30		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

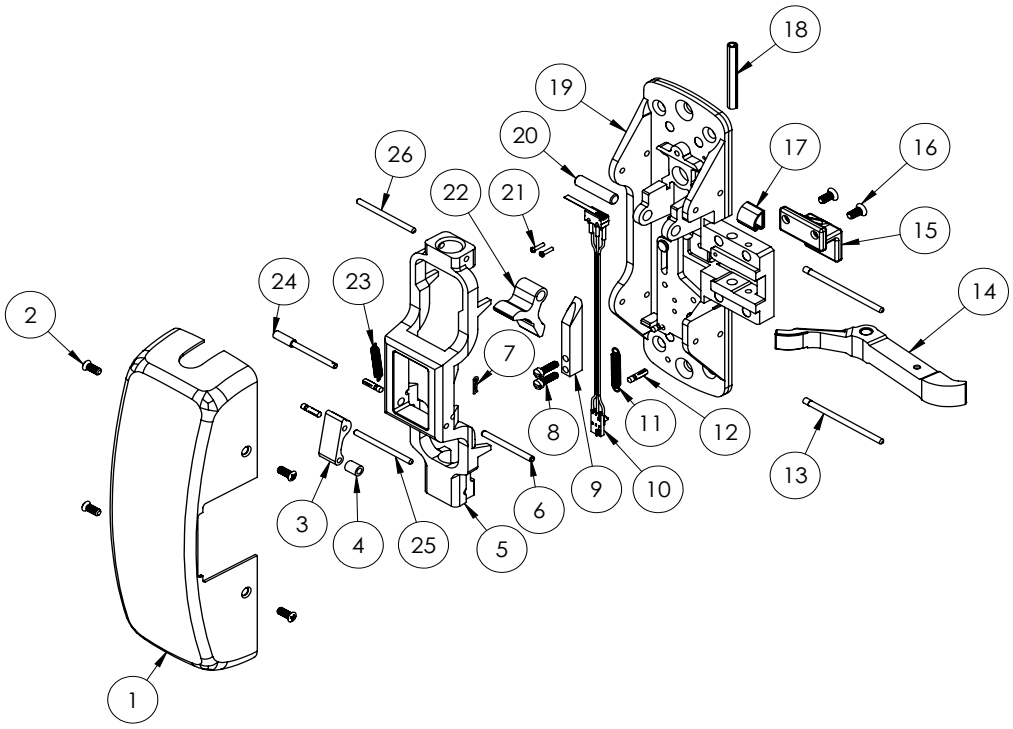
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
28	68-3829 (LHRB)	Chassis Assembly	Yes
	68-3830 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Auxillary Screw Pack*	1	Yes
3	68-3829(LHRB) 68-3830(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	Yes
9		68-1092	Lift Block	1	Yes
10		52-2217	Switch Assembly	1	Yes
11		97-0050	Knob Return Spring	1	Yes
12		01-0749	Groove Pin	3	No
13		68-0323	Chassis Pin	2	Yes
14		68-1137	Lift Arm	1	Yes
15		97-0089	Thumb Piece Lever	1	Yes
16		01-1146	8-32x3/8 PH FL U'CUT W/NY	1	Yes
17		01-0150	Wire Clip	1	Yes
18		01-4512	Spirol Pin	1	Yes
19		68-2413	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis w/ Locking Slide Assembly, RHRB		No
20		68-0324	Lift Lever Pivot Pin	1	Yes
21		01-4381	Machine Screw	2	No
22		68-1090	Lift Lever	1	Yes
23		68-1123	Spring, Locking Lever	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustable Pin	1	Yes
26		97-0049	Top Rod Adjustable Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

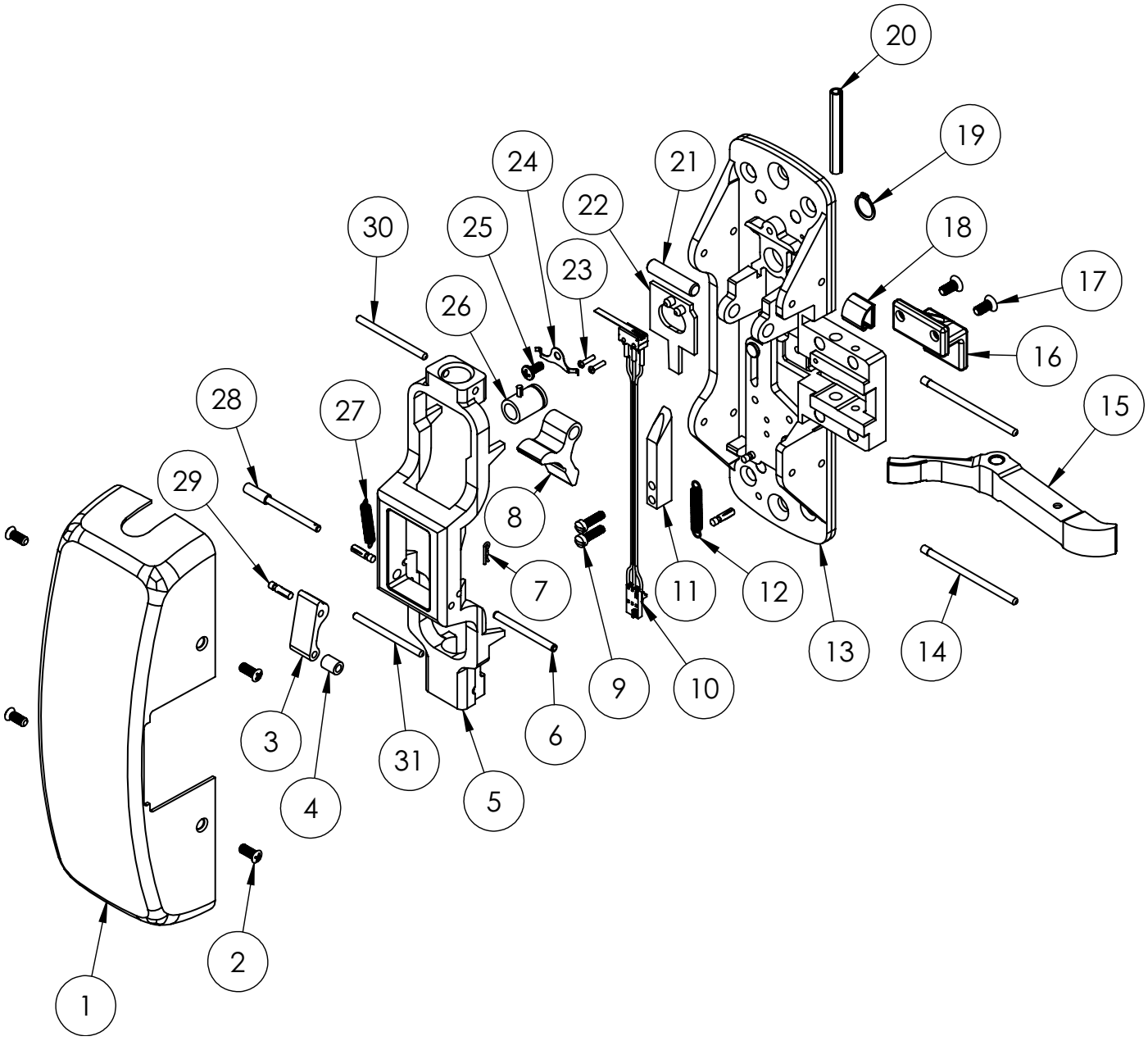
Function	Assembly No.	Description	Sellable
62, 63	68-3826 (LHRB)	Chassis Assembly	Yes
	68-3827 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3826(LHRB) 68-3827(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	No
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		68-1090	Lift Lever	1	Yes
9		01-4396	59-80 Machine Screw	2	Yes
10		52-2217	Switch Assembly	1	Yes
11		68-1092	Lift Block	1	Yes
12		97-0050	Knob Return Spring	1	Yes
13		68-2413	Chassis and Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis and Locking Slide Assembly, RHRB		No
14		68-0323	Chassis Pin	2	Yes
15		68-1137	Lift Arm	1	Yes
16		97-0089	Thumb Piece Lever	1	Yes
17		01-1146	8-32x3/8 PH FL U'CUT W/NY	1	Yes
18		01-0150	Wire Clip	1	Yes
19		01-0005	Retaining Ring	1	Yes
20		01-4512	Spirol Pin	1	Yes
21		68-0324	Lift Lever Pivot Pin	1	Yes
22		68-2198	Locking Slide Assembly, LHRB	1	Yes
		68-2199	Locking Slide Assembly, RHRB		Yes
23		01-4381	Machine Screw	2	Yes
24		68-0368	Locking Slide Spring, LHRB	1	Yes
		97-0006	Locking Slide Spring, RHRB		Yes
25		01-1190	6-32x5/16 PH PNHD Self Tap Screw	1	Yes
26		97-2048	Cylinder Hub and Pin Assembly	1	Yes
27		68-1123	Lock Lever Spring	1	No
28		68-1128	Slide Pivot Pin	1	No
29		01-0749	Groove Pin	3	No
30	N/A	97-0049	Top Rod Adjustable Pin	1	Yes
31		97-0048	Bottom Rod Adjustable Pin	1	Yes
32		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

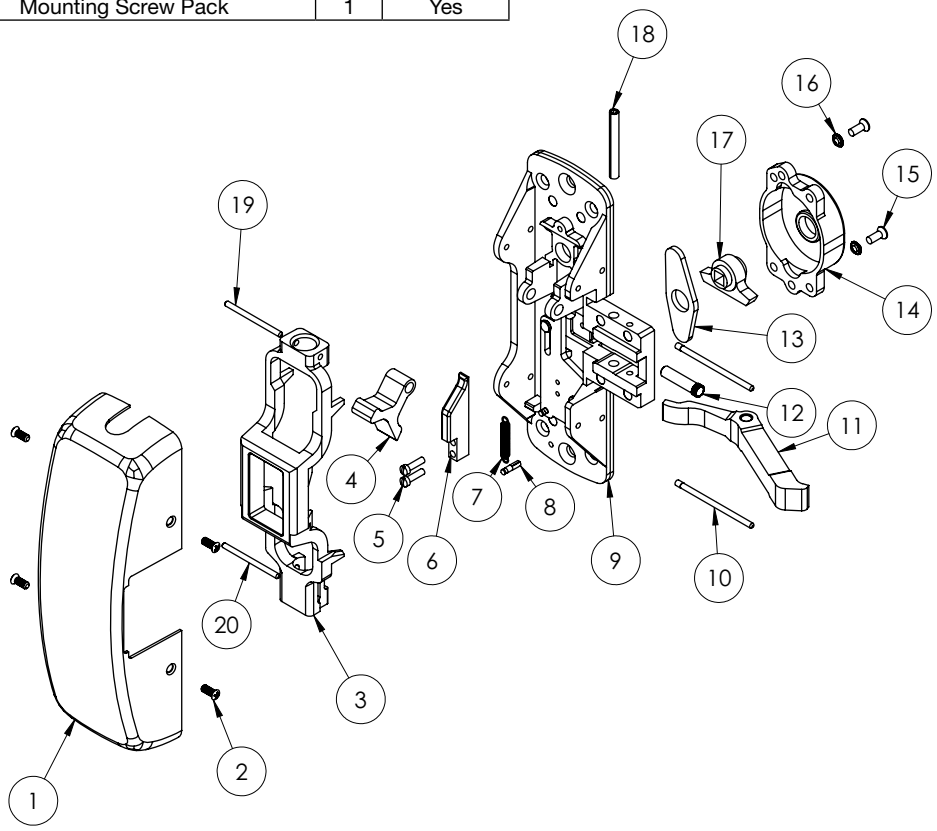
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
06, 13, 43, 46	68-7306 (LHRB)	Chassis Assembly	Yes
	68-7307 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7306(LHRB) 68-7307(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		01-4396	59-80 Machine Screw	2	Yes
6		68-1655	Lift Block	1	Yes
7		97-0050	Knob Return Spring	1	Yes
8		01-0749	Groove Pin	1	No
9		68-7310	Chassis and Slide Assembly, LHRB	1	No
		68-7311	Chassis and Slide Assembly, RHRB		No
10		68-0323	Chassis Pin	2	Yes
11		68-0241	Lift Arm	1	Yes
12		01-9372	Lift Lever Pivot Pin	1	Yes
13		97-0043	Knob Hub Retainer	1	Yes
14		68-0367	Knob Hub Cover	2	Yes
15		01-3384	8-32x7/16 PH FH MS	2	Yes
16		01-0930	Countersunk Lock Washer	2	Yes
17		97-0042	Knob Hub	1	Yes
18		01-4512	Spirol Pin	1	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

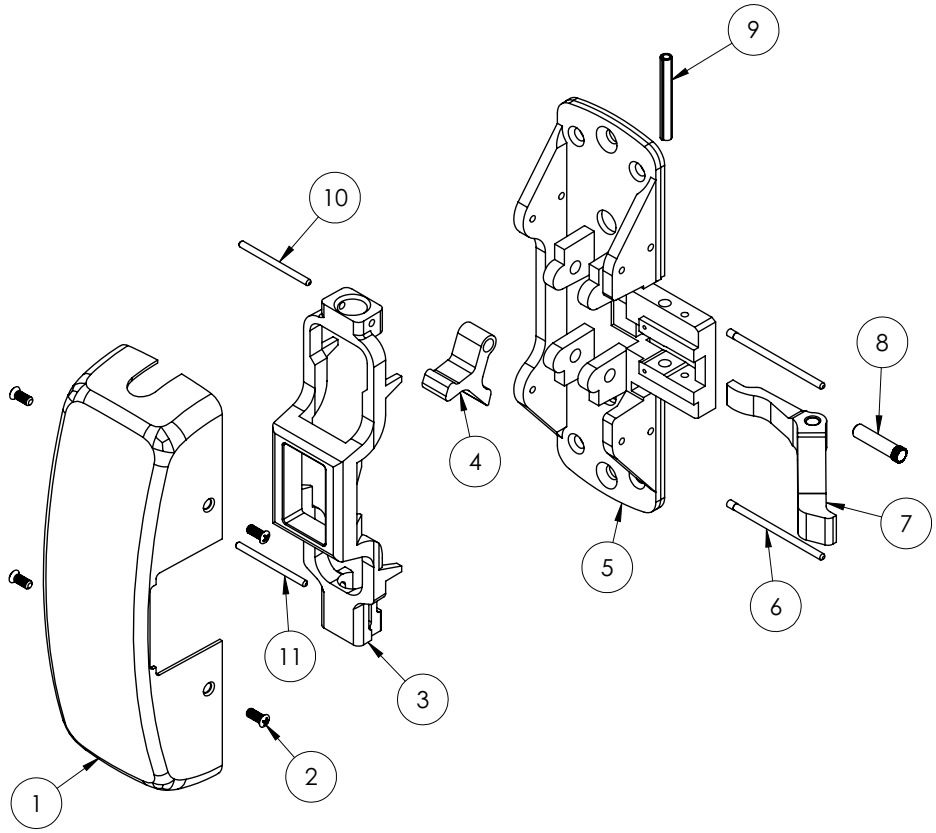
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(10, 40)	68-7308 (LHRB)	Chassis Assembly	Yes
	68-7309 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7308(LHRB) 68-7309(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		68-1660	Chassis	1	Yes
6		68-0323	Chassis Pin	2	Yes
7		68-0241	Lift Arm	1	Yes
8		01-9372	Lift Lever Pivot Pin	1	Yes
9	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
10		97-0048	Bottom Rod Adjustment Pin	1	Yes
11		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

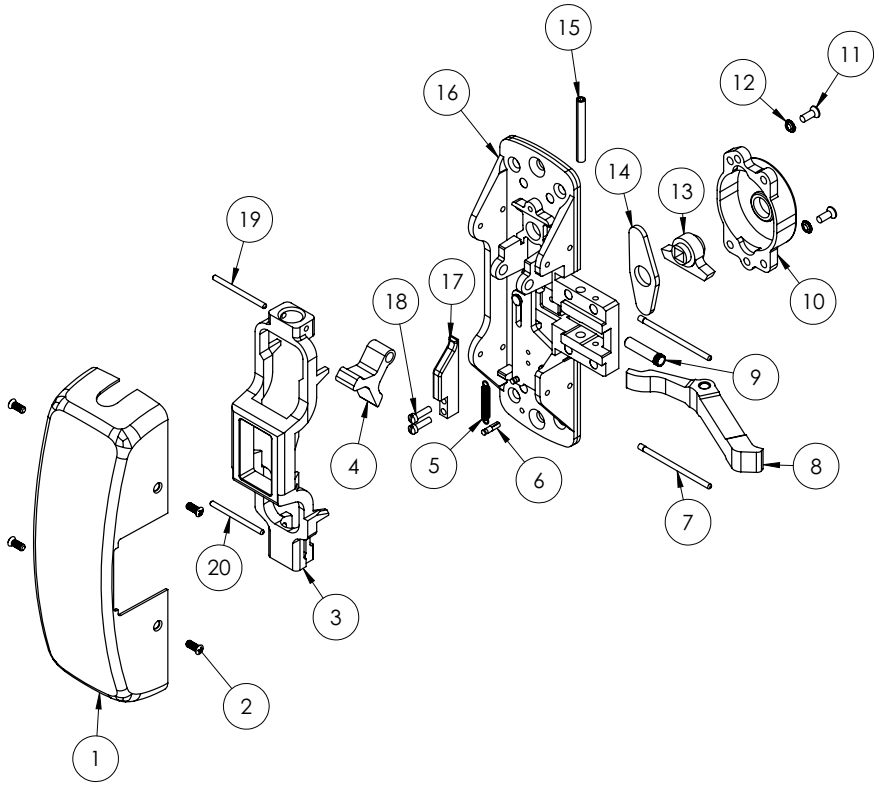
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(15, 73, 74)	68-7312 (LHRB)	Chassis Assembly	Yes
	68-7313 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7312(LHRB) 68-7313(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-0323	Chassis Pin	2	Yes
8		68-0241	Lift Arm	1	Yes
9		01-9372	Lift Lever Pivot Pin	1	Yes
10		68-0367	Knob Hub Cover		Yes
11		01-3384	8-32x7/16 PH FH MS	2	Yes
12		01-0930	Countersunk Lock Washer	2	Yes
13		97-0042	Knob Hub	1	Yes
14		97-0043	Knob Hub Retainer	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-7310	Chassis and Slide Assembly, LHRB	1	No
		68-7311	Chassis and Slide Assembly, RHRB		No
17		68-1655	Lift Block	1	Yes
18		01-4396	Machine Screw #6-32x1/2	2	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

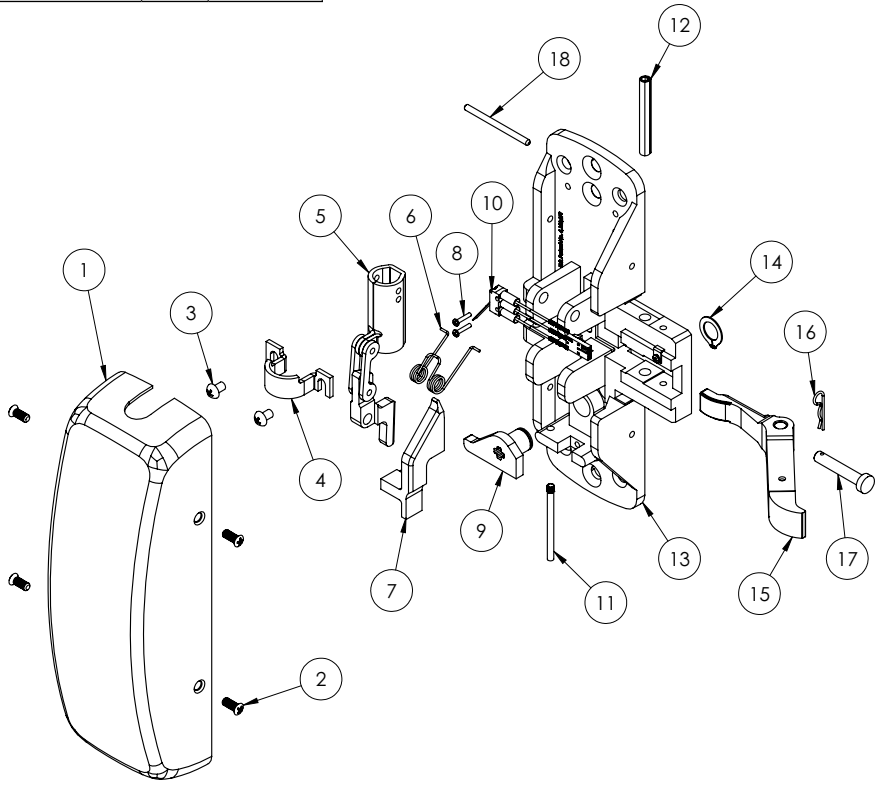
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	68-5449 (LHRB)	Chassis Assembly	Yes
	68-5450 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-5449 68-5450	01-3595	#8-32x1/4" Machine Screw*	1	Yes
4		68-1180	Tube Support	1	Yes
5		68-4270	Upper Link Assembly, LHRB	1	Yes
		68-4271	Upper Link Assembly, RHRB		Yes
6		68-1193	Upper Link Spring	1	Yes
7		68-1170	Outside Actuator, LHRB	1	Yes
		68-1171	Outside Actuator, RHRB		Yes
8		01-1237	#1-72 PH Pan Head MS	1	Yes
9		68-1208	ET Cam, LH	1	Yes
		68-1209	ET Cam, RH		Yes
10		52-5133	Switch and Wire Assembly	1	Yes
11		68-1184	Guide Pin	1	Yes
12		01-4512	Spirol Pin	1	Yes
13		68-1205	Chassis, LH	1	No
		68-1206	Chassis, RH		No
14		01-0005	Retaining Ring	1	Yes
15		68-1137	Lift Arm	1	Yes
16		68-1210	Hair Pin	1	Yes
17		68-1191	Link Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19	N/A	68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

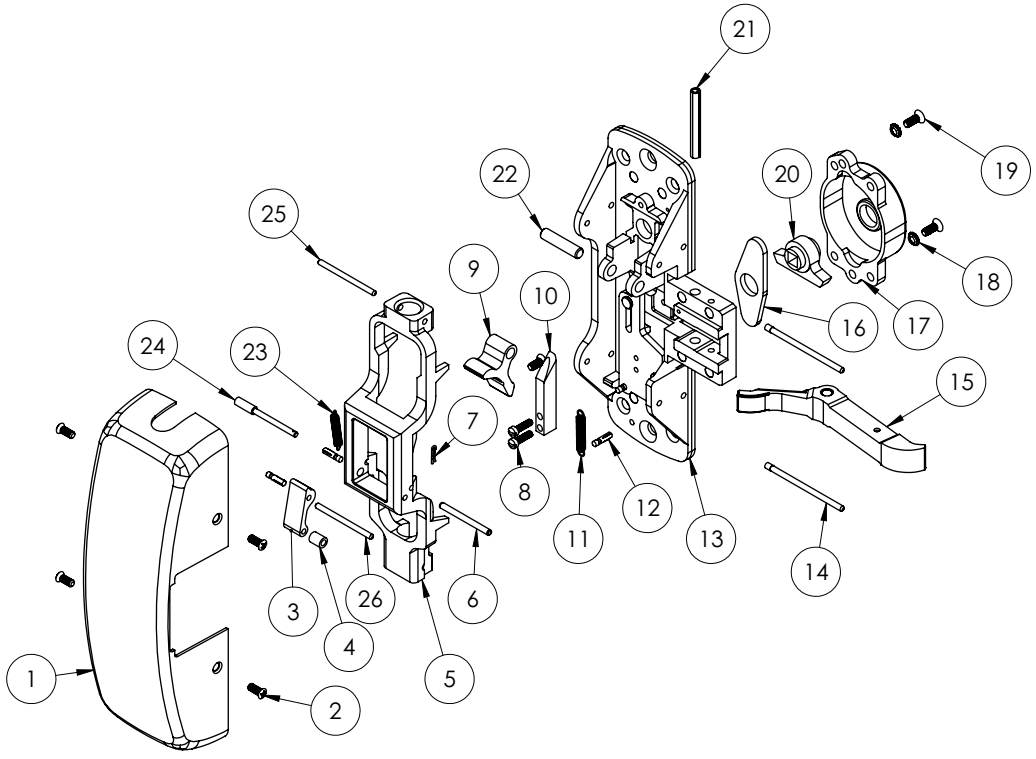
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
06, 10, 13, 40	68-6042 (LHRB)	Chassis Assembly	Yes
	68-6043 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-6042(LHRB) 68-6043(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	No
9		68-1090	Lift Lever	1	Yes
10		68-1092	Lift Block	1	Yes
11		97-0050	Knob Return Spring	1	Yes
12		01-0749	Groove Pin	3	Yes
13		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
14		68-0323	Chassis Pin	2	Yes
15		68-1137	Lift Arm	1	Yes
16		97-0043	Knob Hub Retainer	1	Yes
17		68-0367	Knob Hub Cover	1	Yes
18		01-0930	Countersunk Lock Washer	2	Yes
19		01-3384	8-32x7/16 PH FH MS	2	Yes
20		97-0042	Knob Hub	1	Yes
21		01-4512	Spirol Pin	1	Yes
22		68-0324	Lift Lever Pivot Pin	2	Yes
23		68-1123	Return Spring, Guarding	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
26		97-0049	Top Rod Adjustment Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

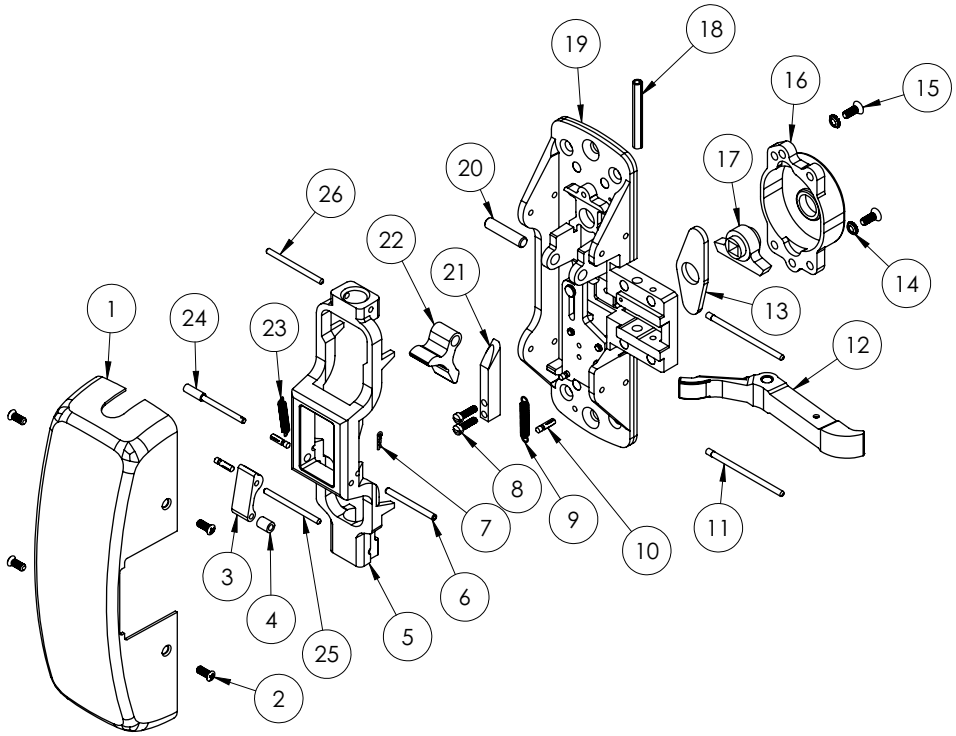
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12, 43, 46, 73, 74	68-6044 (LHRB)	Chassis Assembly	Yes
	68-6045 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-6044(LHRB) 68-6045(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	Yes
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	No
9		97-0050	Knob Return Spring	1	Yes
10		01-0749	Groove Pin	3	Yes
11		68-0323	Chassis Pin	2	Yes
12		68-1137	Lift Arm	1	Yes
13		97-0043	Knob Hub Retainer	1	Yes
14		01-0930	Countersunk Lock Washer	2	Yes
15		01-3384	8-32x7/16 PH FH MS	2	Yes
16		68-0367	Knob Hub Cover	1	Yes
17		97-0042	Knob Hub	1	Yes
18		01-4512	Spirol Pin	1	Yes
19		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
20		68-0324	Lift Lever Pivot Pin	2	Yes
21		68-1092	Lift Block	1	No
22		68-1090	Lift Lever	1	Yes
23		68-1123	Return Spring, Guarding	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
26		97-0049	Top Rod Adjustment Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

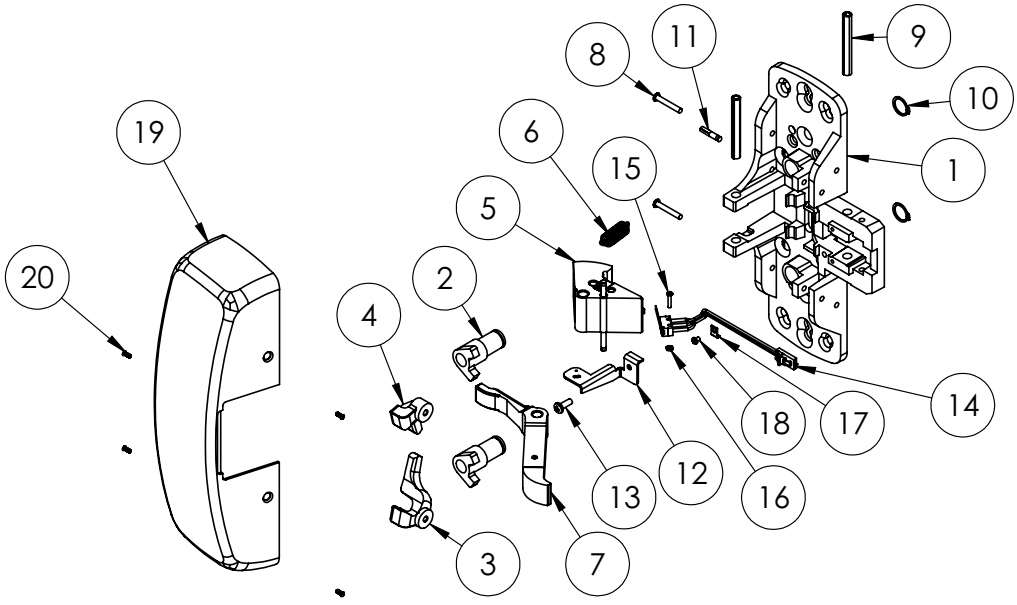
(WS-/53-)8804 (WS-/53-)8806 (WS-/53-)8810 (WS-/53-)8813
(WS-/53-)8815 (WS-/53-)8840 (WS-/53-)8843 (WS-/53-)8844
(WS-/53-)8846 (WS-/53-)8873 (WS-/53-)8874 (WS-/53-)8875
(WS-/53-)8876 (WS-/53-)8877 (WS-/53-)8878 (WS-/53-)8881
(WS-/53-)8882 (WS-/53-)8888

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
All functions	68-4261	LHRB/RHRB	Yes
WS- All functions		LHRB/RHRB	
53- All functions	68-6075	LHRB/RHRB	Yes
WS-53- All functions		LHRB/RHRB	

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1389	Chassis Blank (Std)	1	No
2		98-0018	Outside Cylinder Hub	2	Yes
3		68-1366	Lift Lever (RH)	1	Yes
4		68-1367	Lift Lever (LH)	1	Yes
5		68-4413	Standard Latchbolt (68-4261)	1	Yes
		68-7417	53- Standard Latchbolt (68-6075)	1	Yes
6		98-0028	Latchbolt Spring	1	Yes
7		68-1137	Lift Arm	1	Yes
8		98-0011	Latchbolt Lever Pivot Pin	2	Yes
9		01-4512	Spirol Pin	2	Yes
10		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
11		01-0008	Groove Pin	1	No
12		68-1685	Switch Bracket (53- Only)	1	Yes
13		01-1482	#2-56 X 1/8" Ph Pn Hd Machine Screw (53- Only)	1	Yes
14		52-4545	Switch Assembly (53- Only)	1	Yes
15		01-9446	#1-72 X 11/32" Ph Fl Hd Machine Screw (53- Only)	1	Yes
16		01-0909	Hex Machine Screw Nut (53- Only)	1	Yes
17		52-0310	Cable Clamp (53- Only)	1	Yes
18		01-1482	Cr-Phms #2-56 X 1/8" (53- Only)	1	Yes
19	N/A	68-0406	Cover[1]	1	Yes
20		68-3905	Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

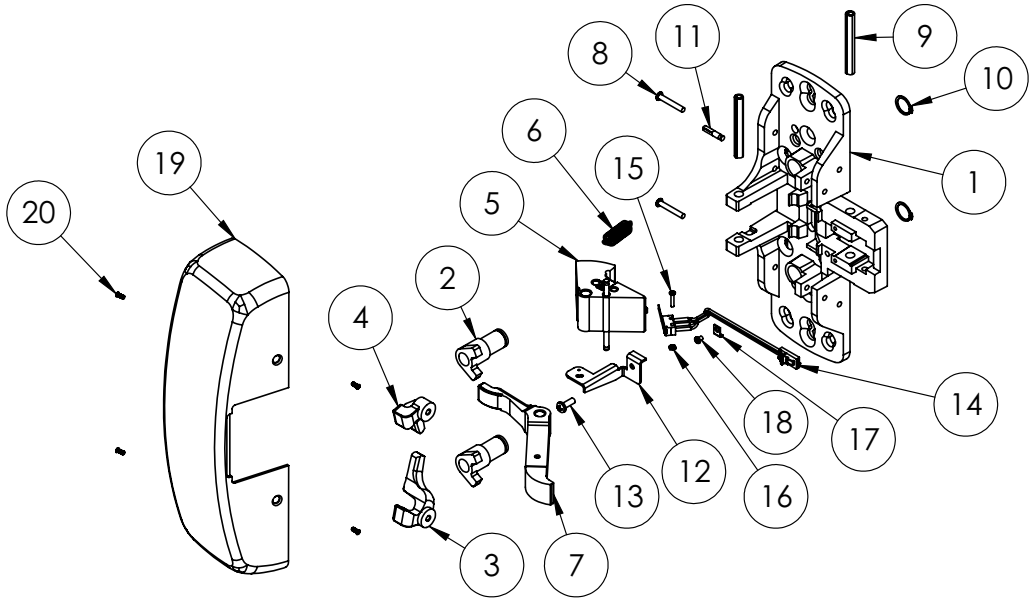
(12-/WS-/53)8804 (12-/WS-/53)8806 (12-/WS-/53)8810 (12-/WS-/53)8813
(12-/WS-/53)8815 (12-/WS-/53)8840 (12-/WS-/53)8843 (12-/WS-/53)8844
(12-/WS-/53)8846 (12-/WS-/53)8873 (12-/WS-/53)8874 (12-/WS-/53)8875
(12-/WS-/53)8876 (12-/WS-/53)8877 (12-/WS-/53)8878 (12-/WS-/53)8881
(12-/WS-/53)8882 (12-/WS-/53)8888

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12- All functions	68-4263	LHRB/RHRB	YES
WS-12- All functions		LHRB/RHRB	
12-53- All functions	68-6076	LHRB/RHRB	YES
WS-12-53- All functions		LHRB/RHRB	

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1378	Chassis Blank (12-)	1	No
2		98-0018	Outside Cylinder Hub	2	Yes
3		68-1366	Lift Lever (RH)	1	Yes
4		68-1367	Lift Lever (LH)	1	Yes
5		68-4414	Fire Rated Latchbolt (68-4263)	1	Yes
		68-7418	12-53- Standard Latchbolt (68-6076)	1	Yes
6		98-0028	Latchbolt Spring	1	Yes
7		68-1137	Lift Arm	1	Yes
8		98-0011	Latchbolt Lever Pivot Pin	2	Yes
9		01-4512	Spirol Pin	2	Yes
10		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
11		01-0008	Groove Pin	1	No
12		68-1685	Switch Bracket (53- Only)	1	Yes
13		01-1482	#2-56 Ph Pn Hd Machine Screw (53- Only)	1	Yes
14		52-4545	Switch Assembly (53- Only)	1	Yes
15		01-9446	#1-72 X 11/32" Ph Fl Hd Machine Screw (53- Only)	1	Yes
16		01-0909	Hex Machine Screw Nut (53- Only)	1	Yes
17		52-0310	Cable Clamp (53- Only)	1	Yes
18		01-1482	Cr-Phms #2-56 X 1/8" (53- Only)	1	Yes
19	N/A	68-0406	Cover[1]	1	Yes
20		68-3905	Cover Screw Pack (#8-32 X 5/16")[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

AL- AND GL- PREFIXES

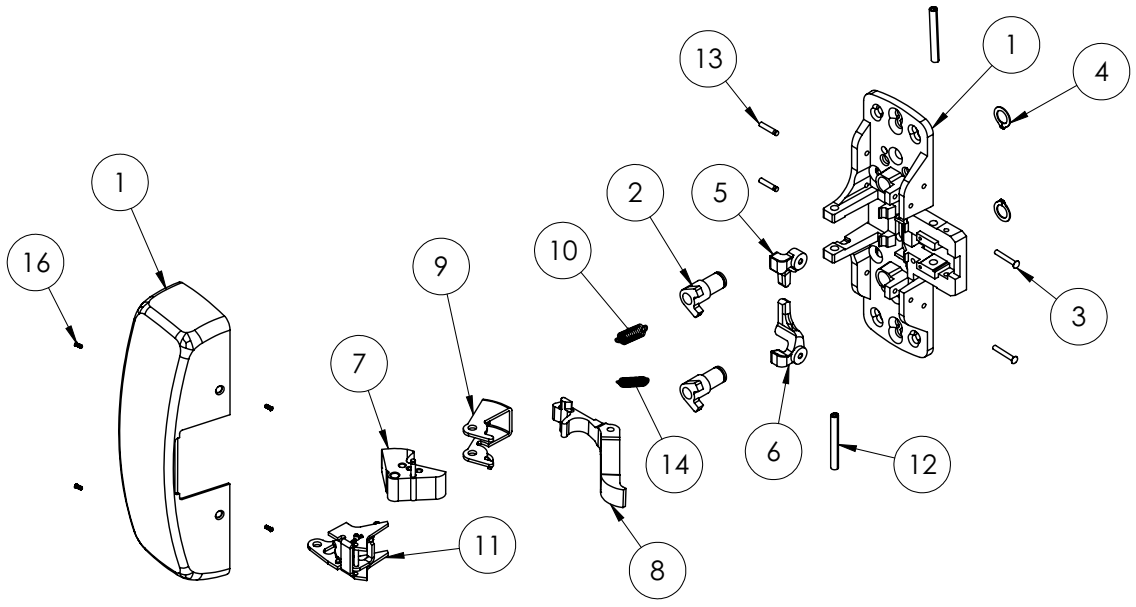
8804 8806 8810 8813 8815 8840
8843 8844 8846 8875 8876 8877
8878 8881 8882

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL- (All Functions Except 77,78,81, And 82)	68-4410	LHRB/RHRB	Yes
GL- (All Functions)		LHRB/RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1485	Chassis (Std)	1	No
2		98-0018	Outside Hub	2	Yes
3		98-0011	Latchbolt Lever Pin	2	Yes
4		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
5		68-1366	Lift Lever (RH)	1	Yes
6		68-1367	Lift Lever (LH)	1	Yes
7		68-4415	Guarded Latchbolt	1	Yes
8		68-1353	Lift Arm	1	Yes
9		68-1352	Guide	1	Yes
10		98-0028	Latchbolt Spring	1	Yes
11		68-4417	Guard Bracket Std	1	Yes
12		01-4512	Spirol Pin	2	Yes
13		01-0008	Groove Pin	2	No
14		68-1394	Guide Spring	1	Yes
15	N/A	68-1014	Cover[1]	1	Yes
16		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

AL- AND GL- PREFIXES

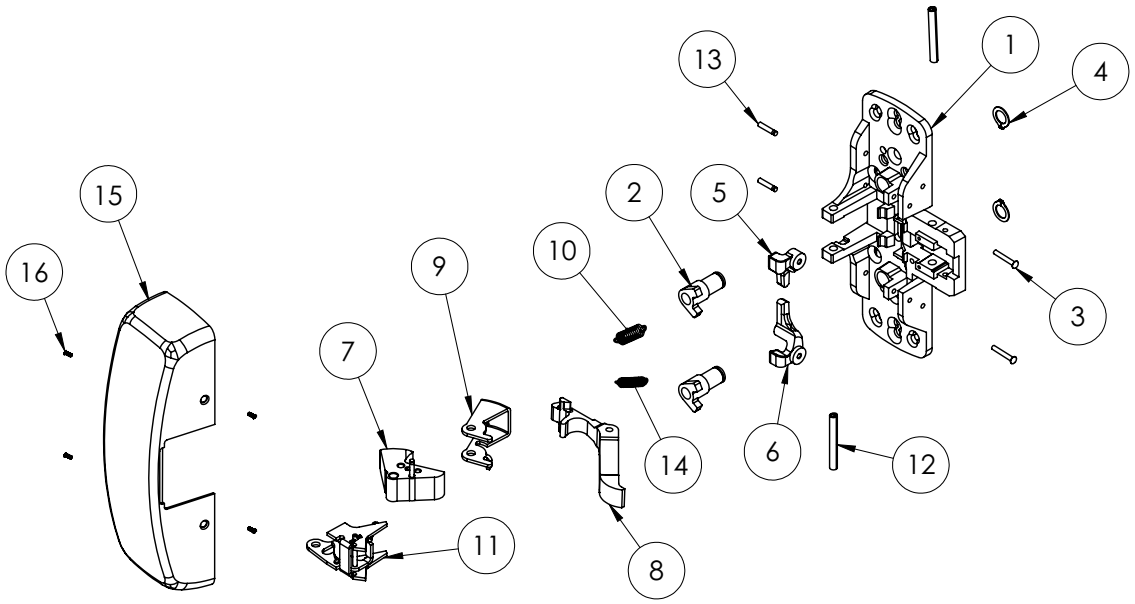
12-8804 12-8806 12-8810 12-8813
12-8815 12-8840 12-8843 12-8844
12-8846 12-8875 12-8876 12-8877
12-8878 12-8881 12-8882

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-AL- (All Functions Except 77,78,81,82)	68-4411	LHRB/RHRB	Yes
12-GL- (All Functions)			

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1378	Chassis (12-)	1	No
2		98-0018	Outside Hub	2	Yes
3		98-0011	Latchbolt Lever Pin	2	Yes
4		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
5		68-1366	Lift Lever (Rh)	1	Yes
6		68-1367	Lift Lever (Lh)	1	Yes
7		68-4415	Guarded Latchbolt	1	Yes
8		68-1353	Lift Arm	1	Yes
9		68-1352	Guide	1	Yes
10		98-0028	Latchbolt Spring	1	Yes
11		68-4417	Guard Bracket Std	1	No
12		01-4512	Spirol Pin	2	Yes
13		01-0008	Groove Pin	2	No
14		68-1394	Guide Spring	1	Yes
15	N/A	68-1014	Cover[1]	1	Yes
16		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

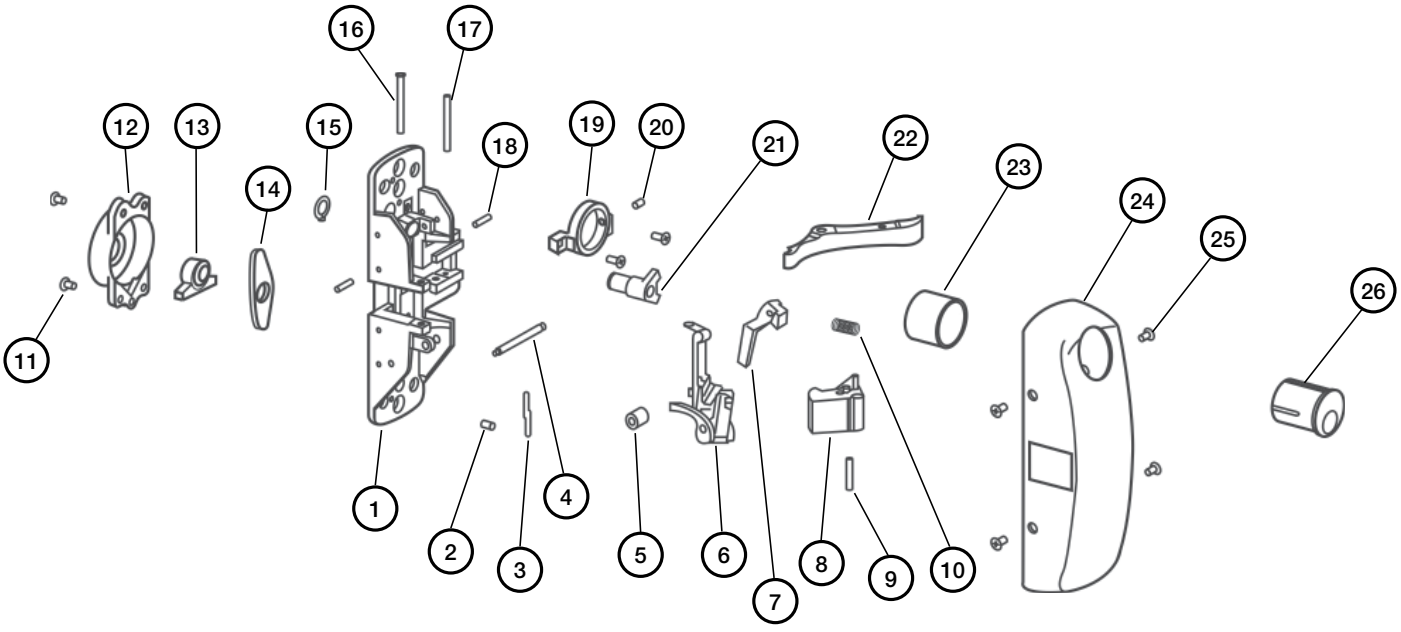
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	68-0408	Chassis Assembly	1	No
2	01-0008	Groove Pin	1	No
3	97-0050	Spring Knob Return	1	Yes
4	68-0271	Pivot Pin Knob Lever	1	Yes
5	68-0273	Bushing Knob Lever	1	Yes
6	68-4236	Knob Lever Assy (LHRB)	1	Yes
	68-4235	Knob Lever Assy (RHRB)	1	Yes
7	68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
	68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
8	98-2034	Latchbolt Assy	1	Yes
9	97-0040	Bushing Latchbolt	1	Yes
10	98-0028	Spring Latchbolt	1	Yes
11	01-3384	Screw 8-32 x 5/16	4	Yes
12	68-0367	Knob Hub Cover	1	Yes
13	97-0042	Knob Hub	1	Yes
14	97-0043	Knob Hub Retainer	1	Yes
15	01-0005	Retaining Ring	1	Yes
16	01-0013	Screw Latchbolt Pivot	1	Yes

Item	Part No.	Description	Qty.	Sellable
17	01-4512	Pivot Pin Left Arm	1	Yes
18	98-0011	Pivot Pin Latchbolt Lever	1	Yes
19	98-0020	Inside Cylinder Retainer	1	Yes
20	01-1095	Set Screw #8-32 x 1/4 Cup Point	1	Yes
21	98-0018	Outside Cylinder Hub	1	Yes
22	68-0241	Lift Arm	1	Yes
23	98-0021	Blocking Ring[1]	1	Yes
24	68-0408	Cover (LHRB)[1]	1	Yes
	68-0409	Cover (RHRB)[1]		
25	68-3908	Cover Screw Pack[1]	1	Yes
—	68-2143	Screw Pack	1	Yes
26	—	Cylinder[1,3]	1	Yes
—	649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

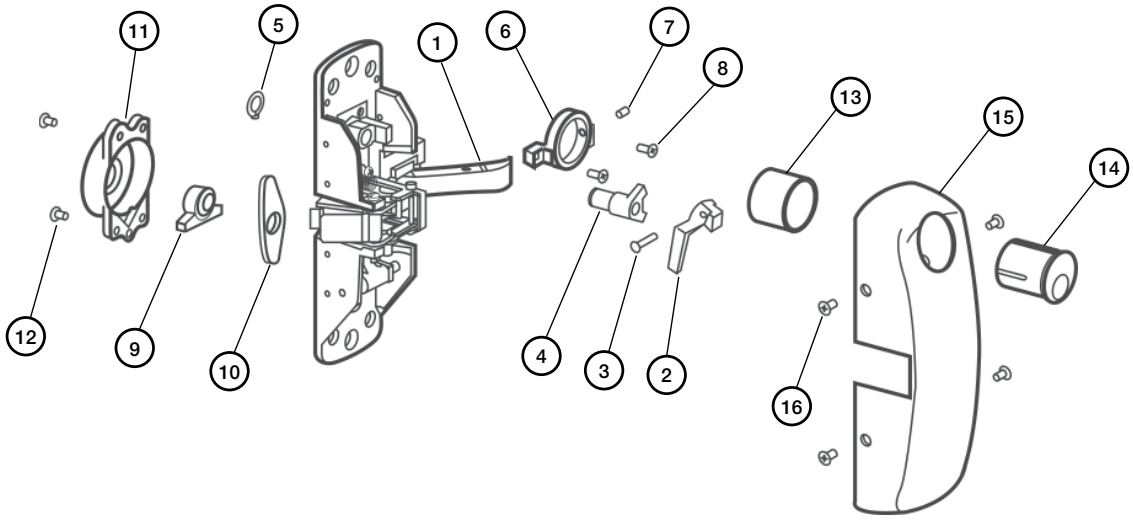
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8816	68-4075	LHRB	Yes
AL-/GL-8816	68-4076	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1015	Chassis	1	No
2		68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
		68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
3		98-0011	Latchbolt Lever Pivot Pin	1	Yes
4		98-0018	Outside Cylinder Hub	1	Yes
5		01-0005	Retaining Ring	1	Yes
6		98-0020	Inside Cylinder Retainer	1	Yes
7		01-1095	Cylinder Set Screw	1	Yes
8		01-1146	Machine Screw (8-32 x 5/16)	2	Yes
9		97-0042	Knob Hub	1	Yes
10		97-0043	Knob Hub Retainer	1	Yes
11		68-0367	Knob Hub Cover	1	Yes
12		01-3384	Machine Screw (8-32 x 3/8)	2	Yes
13	N/A	98-0021	Blocking Ring[1]	1	Yes
14		-	Cylinder[1,3]	1	Yes
15		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
16		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

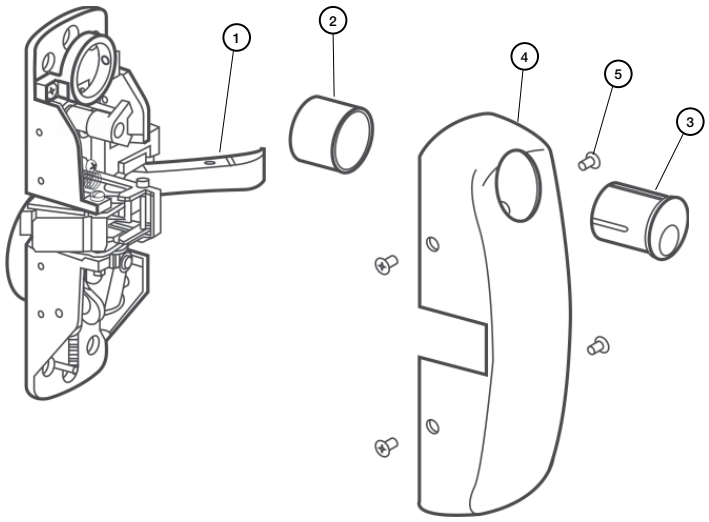
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8816	68-4077	LHRB	Yes
	68-4078	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4077	Chassis Assembly (LHRB)	1	Yes
	N/A	68-4078	Chassis Assembly (RHRB)	1	Yes
2		98-0021	Blocking Ring[1]	1	Yes
3		—	Cylinder[1,2]	1	Yes
4		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

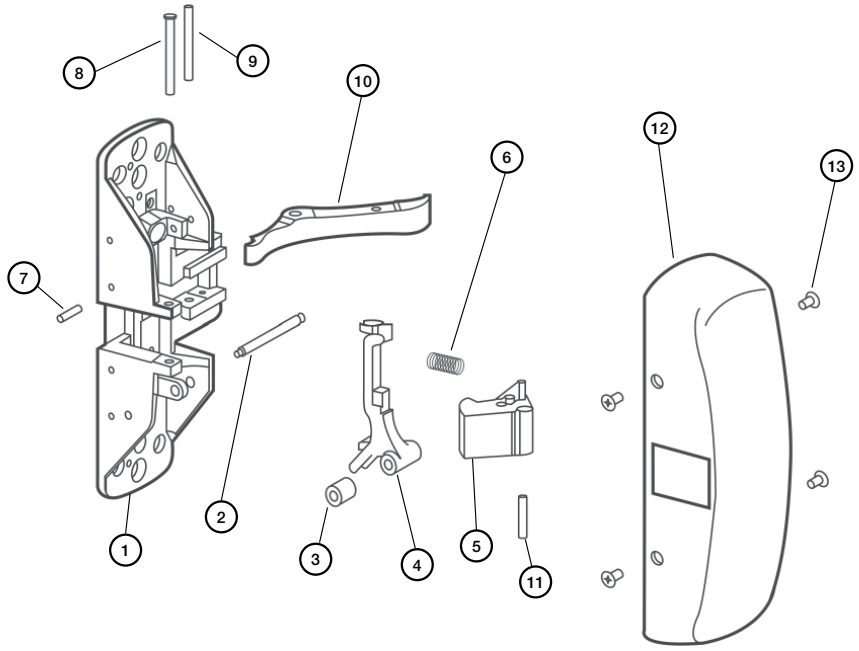
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8828	68-2106	LHRB	Yes
	68-2107	RHRB	

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis (LHRB)	1	No
		—	Chassis (RHRB)	1	No
2		68-0271	Pivot Pin Thumb Lever	1	Yes
3		68-0273	Bushing Thumb Lever	1	Yes
4		68-0260	Thumb Piece Lever (LHRB)	1	Yes
		68-0261	Thumb Piece Lever (RHRB)	1	Yes
5		98-2034	Latchbolt Assy	1	Yes
6		98-0028	Spring Latchbolt	1	Yes
7		01-0008	Groove Pin	1	No
8		01-0013	Screw Latchbolt Pivot	1	Yes
9		01-4512	Pivot Pin Lift Arm	1	Yes
10		68-0241	Lift Arm	1	Yes
11		97-0040	Bushing Latchbolt	1	Yes
12	N/A	68-0406	Cover[1]	1	Yes
13		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

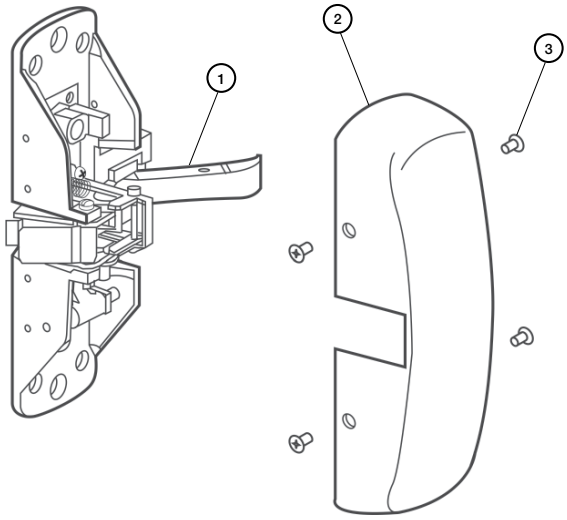
ASSA ABLOY, the global leader in door opening solutions

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL- GL-	68-4080	LHRB	Yes
	68-4081	RHRB	
12- GL-	68-4082	LHRB	
	68-4083	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4080	Chassis Assembly STD LHRB	1	Yes
		68-4081	Chassis Assembly STD RHRB	1	Yes
		68-4082	Chassis Assembly 12- LHRB	1	Yes
		68-4083	Chassis Assembly 12- RHRB	1	Yes
2	N/A	68-1014	Cover[1]	1	Yes
3		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack STD	1	Yes
		68-2165	Screw Pack 12	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

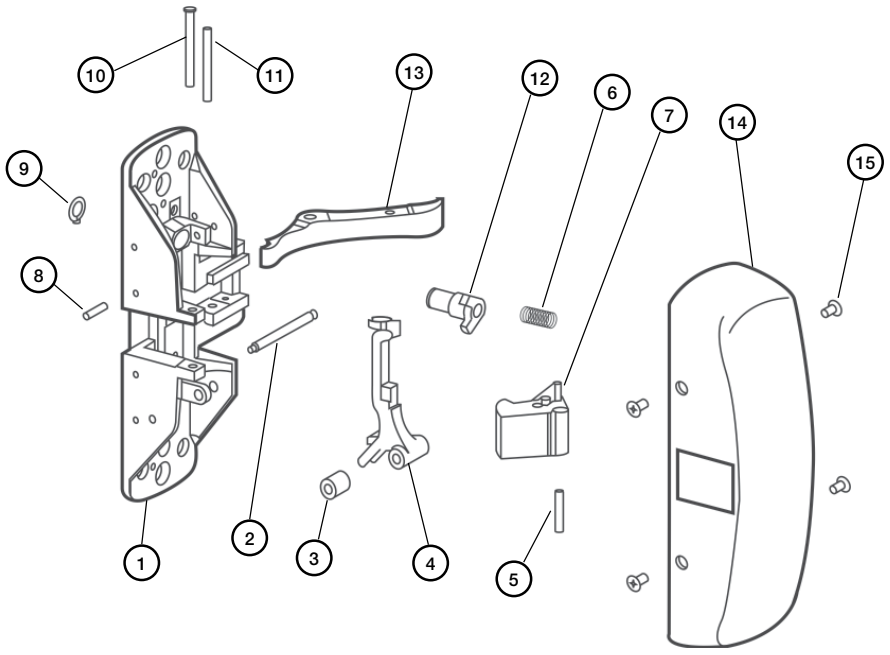
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8863	68-2109	LHRB	Yes
8863	68-2110	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis Assembly (LHRB)	1	No
		—	Chassis Assembly (RHRB)	1	No
2		68-0271	Pivot Pin Thumb Lever	1	Yes
3		68-0273	Bushing Thumb Lever	1	Yes
4		68-0260	Thumb Piece Lever LHRB	1	Yes
		68-0261	Thumb Piece Lever RHRB	1	No
5		97-0040	Bushing Latchbolt	1	Yes
6		98-0028	Spring Latchbolt	1	Yes
7		98-2034	Latchbolt Assy	1	Yes
8		01-0008	Groove Pin	1	No
9		01-0005	Retaining Ring	1	Yes
10		01-0013	Screw Latchbolt Pivot	1	Yes
11		01-4512	Pivot Pin Lift Arm	1	Yes
12		98-0018	Outside Cylinder Hub	1	Yes
13		68-0241	Lift Arm	1	Yes
14	N/A	68-0406	Cover[1]	1	No
15		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

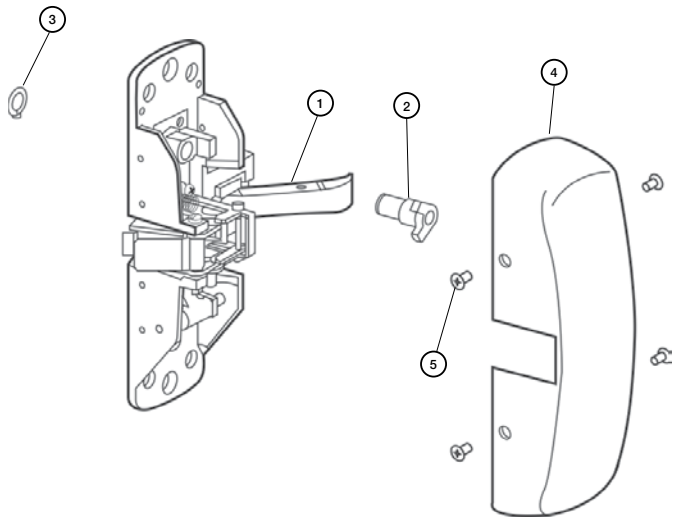
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8863	68-4097	LHRB	Yes
AL-/GL-8863	68-4098	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above		Chassis	1	No
2		98-0018	Outside Cylinder Hub	1	Yes
3		01-0005	Retaining Ring	1	Yes
4	N/A	68-1014	Cover[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

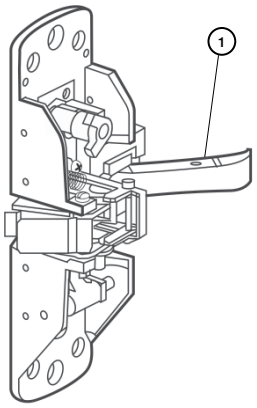
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

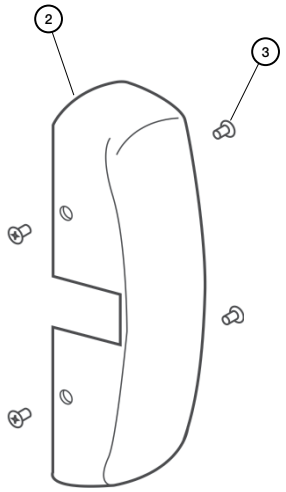
SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8863	68-4099	LHRB	Yes
AL-/GL-8863	68-4100	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4099	Chassis Assembly (LHRB)	1	Yes
		68-4100	Chassis Assembly (RHRB)	1	Yes
2	N/A	68-1014	Cover[1]	1	Yes
3		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish





A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

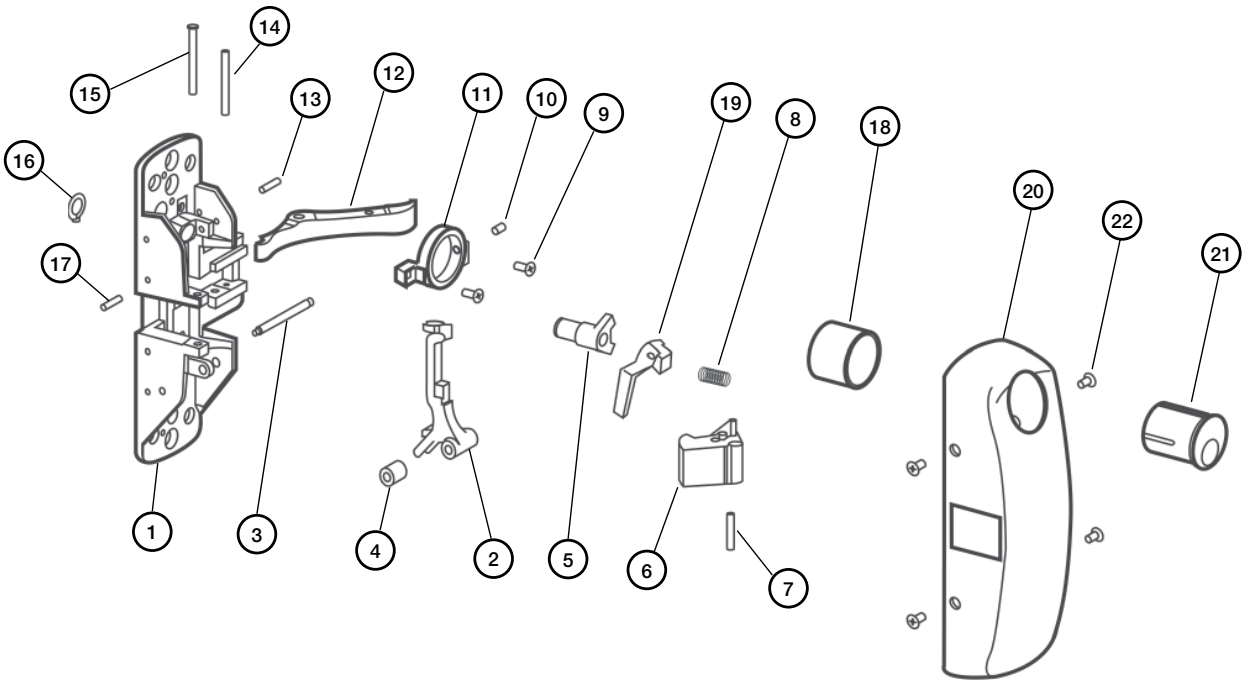
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	-	Chassis Assembly	1	No
2	68-0260	Thumb Piece Lever LHRB	1	Yes
	68-0261	Thumb Piece Lever RHRB	1	Yes
3	68-0271	Pivot Pin	1	Yes
4	68-0273	Bushing	1	Yes
5	98-0018	Outside Cylinder Hub	1	Yes
6	98-2034	Latchbolt	1	Yes
7	97-0040	Bushing, Latchbolt	1	Yes
8	97-0028	Spring, Latchbolt	1	Yes
9	01-3384	Screw #8-32 x 5/16	2	Yes
10	01-1095	Set Screw	1	Yes
11	98-0020	Inside Cylinder Retainer	1	Yes
12	68-0241	Lift Arm	1	Yes
13	98-0011	Pivot Pin (Lift Lever)	1	Yes
14	01-4512	Pivot Pin (Lift Arm)	1	Yes

Item	Part No.	Description	Qty.	Sellable
15	01-0013	Latchbolt Screw	1	Yes
16	01-0005	Retaining Ring	1	Yes
17	01-0008	Groove Pin	1	No
18	98-0021	Blocking Ring[1]	1	Yes
19	68-0237	Lift Lever LHRB	1	Yes
	68-0238	Lift Lever RHRB	1	Yes
20	68-0408	Cover[1]	1	Yes
	68-0409	Cover[1]	1	Yes
21	-	Inside Cylinder[1,2]	1	Yes
22	68-3908	Cover Screw Pack[1]	1	Yes
Not Shown	68-2143	Screw Pack	1	Yes
	649	Strike Pack[1]	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

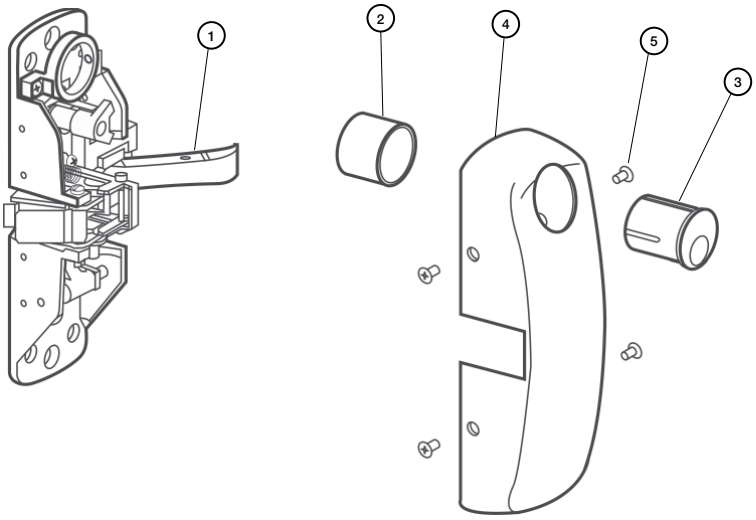
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL/12-8866	68-4104	LHRB	Yes
AL-/GL/12-8866	68-4105	RHRB	

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis Assembly (LHRB)	1	Yes
		—	Chassis Assembly (RHRB)	1	Yes
2	N/A	98-0021	Blocking Ring[1]	1	Yes
3		68-4411	Cylinder[1,2]	1	Yes
4		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

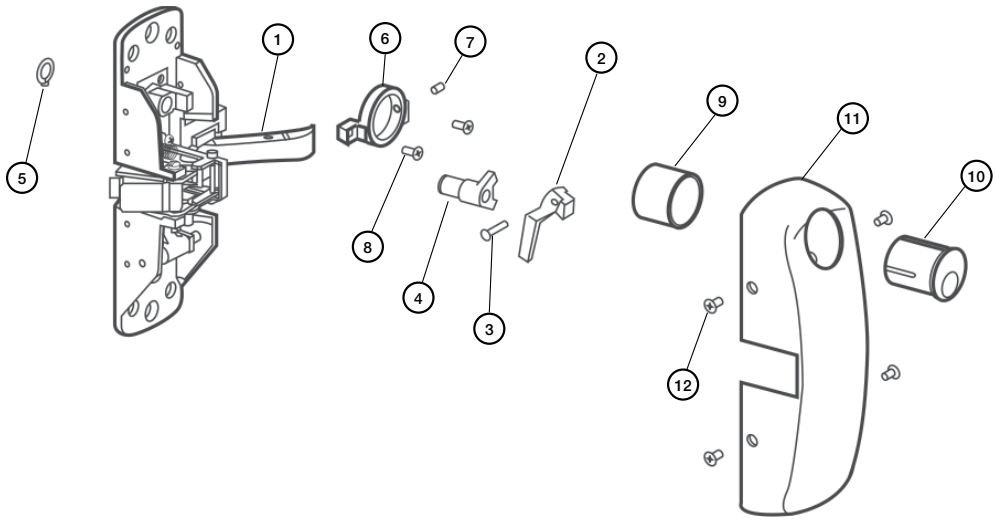
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8866	68-A102	LHRB	Yes
AL-/GL-8866	68-A103	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	-	Chassis Assembly	1	No
2		68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
		68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
3		98-0011	Latchbolt Lever Pivot Pin	1	Yes
4		98-0018	Outside Cylinder Hub	1	Yes
5		01-0005	Retaining Ring	1	Yes
6		98-0020	Inside Cylinder Retainer	1	Yes
7		01-1095	Cylinder Set Screw	1	Yes
8		01-1146	Machine Screw (8-32 x 5/16)	2	Yes
9	N/A	98-0021	Blocking Ring *	1	Yes
10		-	Cylinder[1,3]	1	Yes
11		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
12		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

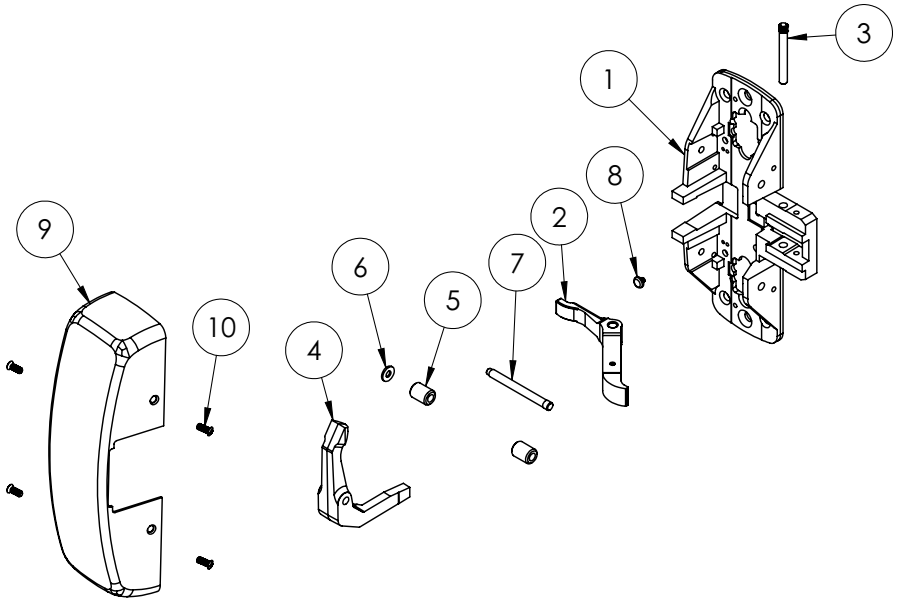
(12-)8904 (12-)8910 (12-)8913
(12-)8915 (12-)8928 (12-)8943
(12-)8944 (12-)8963 (12-)8970
(12-)8971 (12-)8975 (12-)8976

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-) (All Functions Except 16 & 66)	68-2172	LHRB	Yes
	68-2173	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-0339	Chassis	1	No
2		68-1137	Lift Arm	1	Yes
3		68-0239	Pivot Pin	1	Yes
4		68-0337	Left Hand Lift Lever	1	Yes
		68-0338	Right Hand Lift Lever	1	Yes
5		68-0273	Bushing	2	Yes
6		01-9370	Washer	1	Yes
7		68-0271	Pivot Pin (63 Function)	1	Yes
8		68-1294	Stop Pin	1	No
9	N/A	68-0407	Cover[1]	1	Yes
10		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2172 (LHRB)	900 Series Mortise Assembly[1,2,3]	1	Yes
		68-2173 (RHRB)		1	Yes
		68-2143	Screw Pack Standard	1	Yes
		68-2165	Screw Pack (12-)	1	Yes
		C908	Strike Pack LHRB 1 3/4" (C908)[1,3]	1	Yes
		C908	Strike Pack RHRB 1 3/4" (C908)[1,3]	1	Yes

1. Specify finish
2. Specify function
3. Specify hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

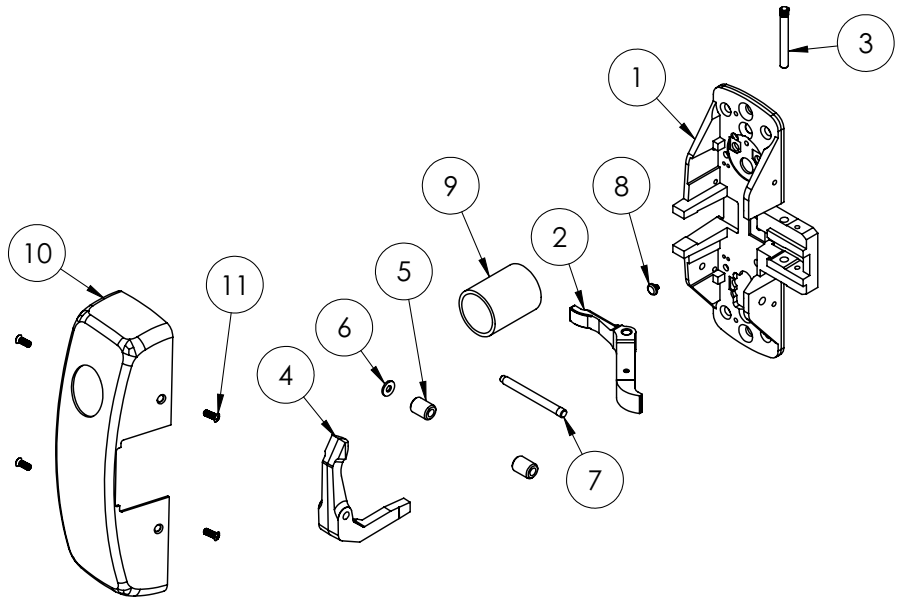
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-)	68-2213	LHRB	Yes
	68-2214	RHRB	Yes

Item	Part No.	Description	Qty	Sellable
1	68-0341	Chassis RHRB	1	No
	68-0342	Chassis LHRB	1	No
2	68-1137	Lift Arm	1	Yes
3	68-0239	Pivot Pin	1	Yes
4	68-0337	Left Hand Lift Lever	1	Yes
	68-0338	Right Hand Lift Lever	1	Yes
5	68-0273	Bushing	2	Yes
6	01-9370	Washer	1	Yes
7	68-0271	Pivot Pin (63 Function)	1	Yes
8	68-1294	Stop Pin	1	No
9	99-0007	Cylinder Blocking Ring[1]	1	Yes
Not Shown	13-0085	Locking Tail	1	Yes
	13-0080	Cylinder Barrel Retainer	1	Yes
	—	Cylinder Assembly[2]	1	Yes
	13-0074	Connecting Screw	2	Yes
10	68-0410	Cover LHRB[1]	1	Yes
	68-0411	Cover RHRB[1]	1	Yes
11	68-3905	Cover Screw Pack[1]	1	Yes
Not Shown	916	Mortise Assy 16 Funtion[1,3]	1	Yes
	966	Mortise Assy 66 Function[1,3]	1	Yes
	68-2143	Screw Pack Standard	1	Yes
	68-2165	Screw Pack (12-)	1	Yes
	C908	Strike Pack LHRB (C908)[3]	1	Yes
	C908	Strike Pack RHRB (C908)[3]	1	Yes

1. Specify finish
2. Specify function
3. Specify hand



A8231 12/17

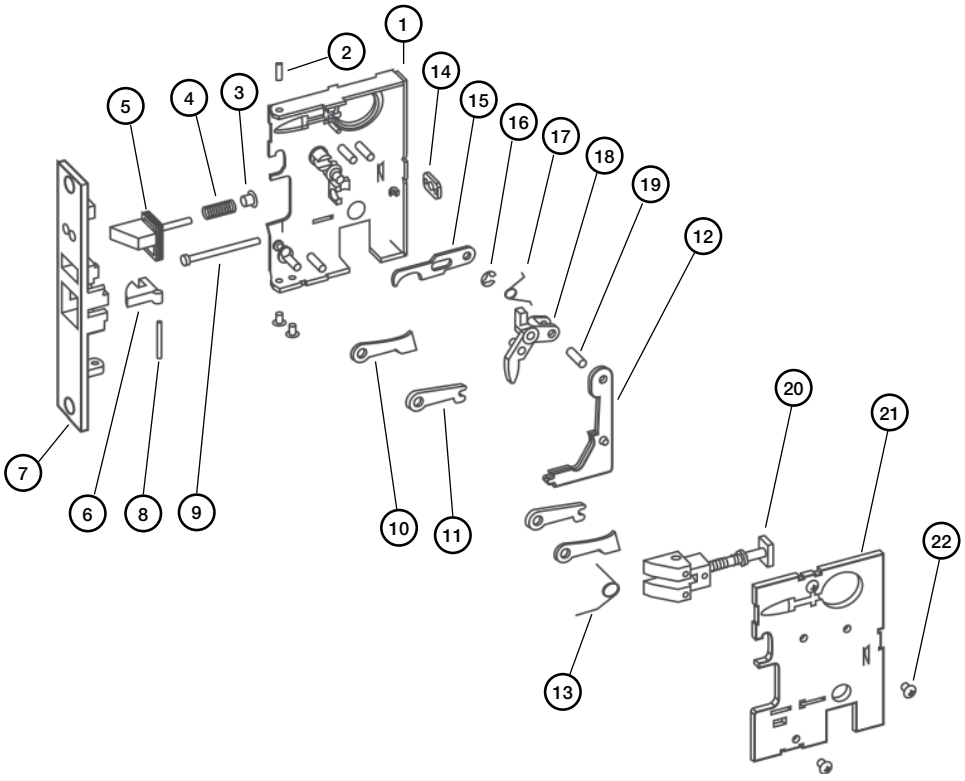
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-0078	Cylinder Set Screw	1	Yes
10	99-0076	Slide Spacer	2	Yes
11	99-0058	Slide Guide	2	Yes
12	99-2059	Lever Slide Assembly	1	Yes

Item	Part No.	Description	Qty.	Sellable
13	99-0061	Spring Thumbpiece Lever	1	No
14	99-0236	Cylinder Screw Support	1	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	01-0098	Retaining Ring	1	Yes
17	99-0063	Spring Guard Bolt Lver	1	Yes
18	99-2389	Latchbolt Lever Assembly	1	Yes
19	99-0212	Pivot Pin Lever Slide	1	Yes
20	99-2247	Latchbolt Assembly	1	Yes
21	99-2361	Cap Assembly	1	No
22	01-1142	Case Screw #8-32 x 1/4	5	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish

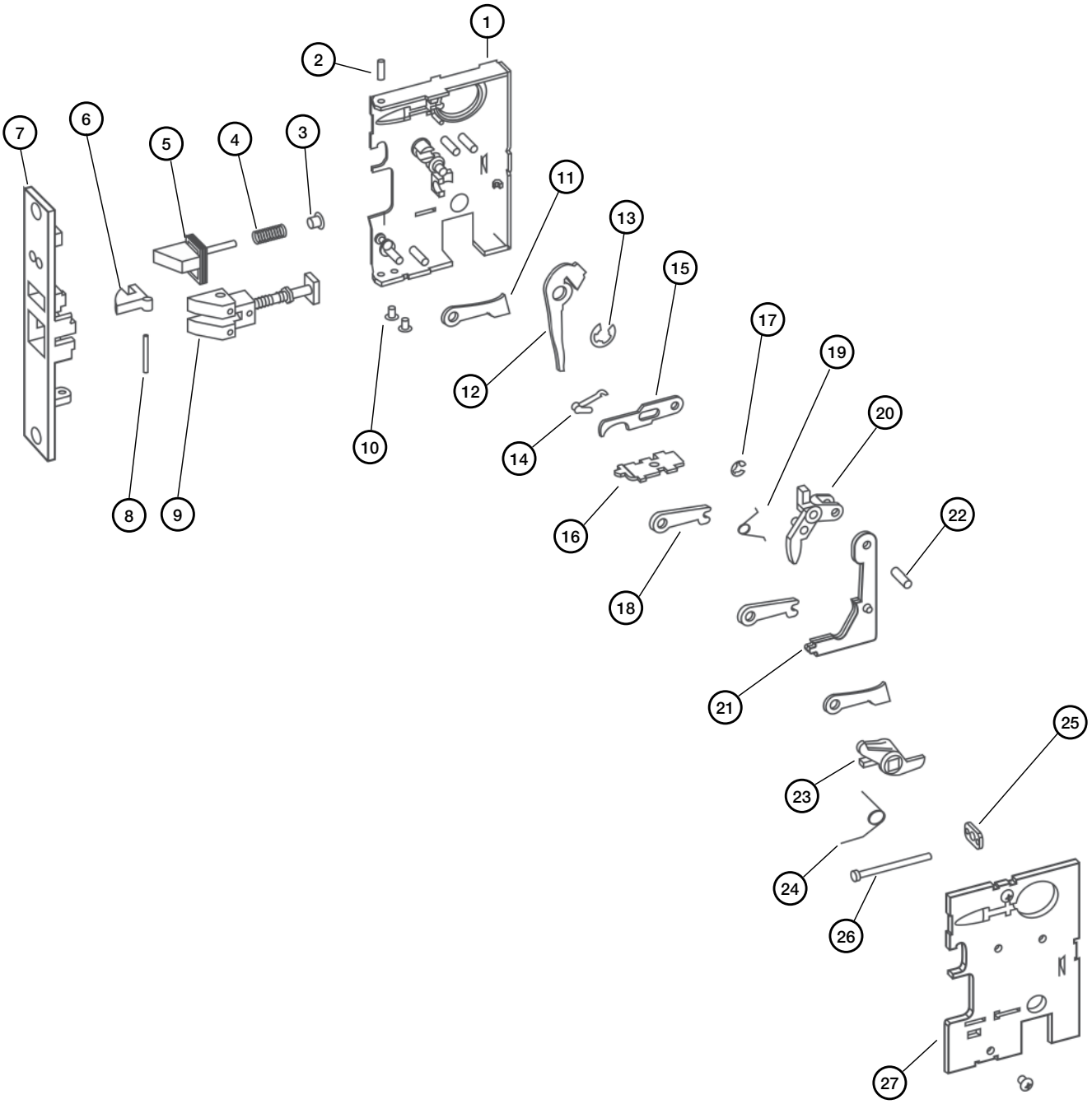
Notes:

- Items 5 and 15 to be sold as a set only.
- For 8313 x ET or 8913 x ET, use 915 Mortise Assembly.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No
-	68-2597	Bridge Rectifier Pack[2]	1	Yes

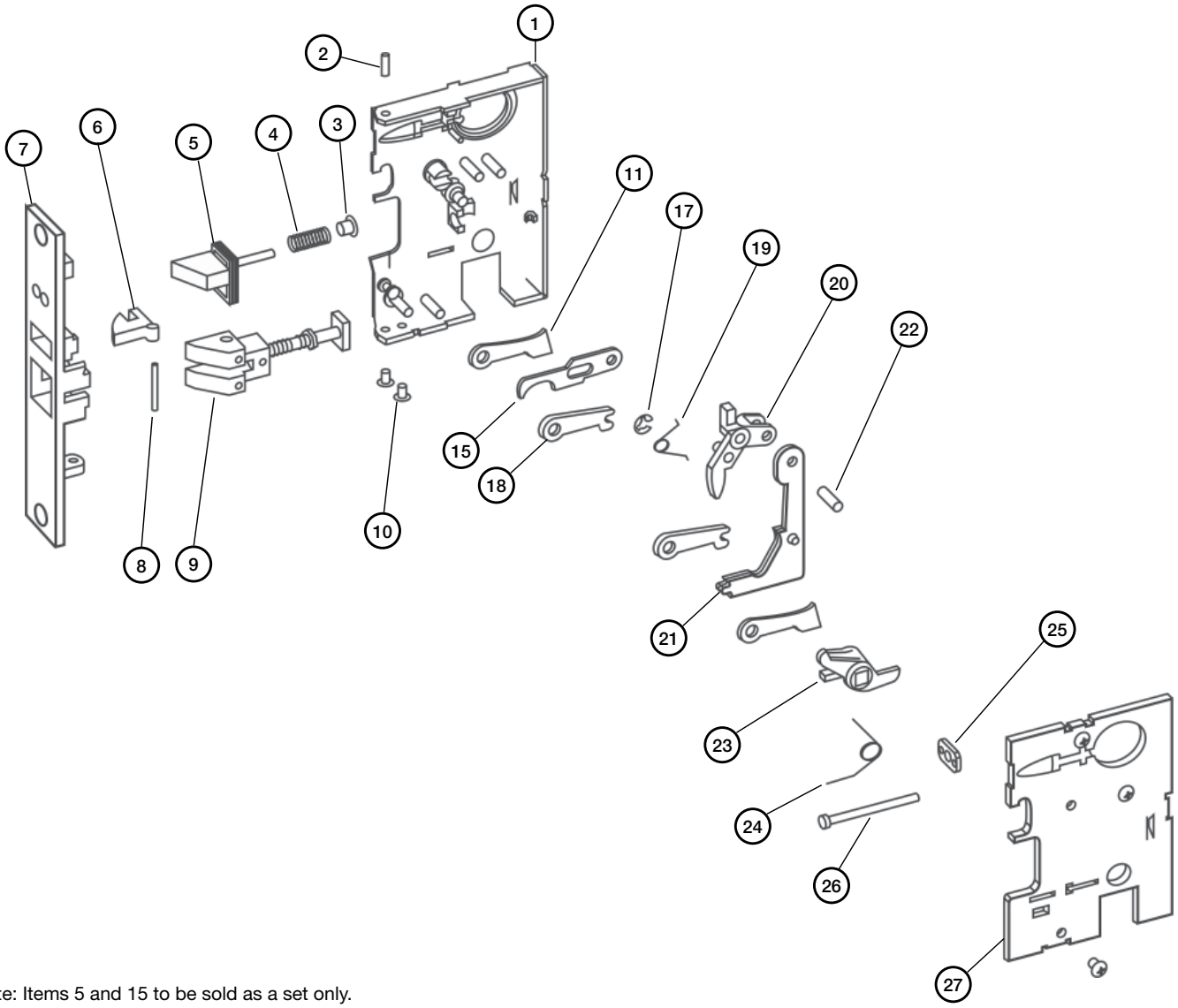
1. Specify finish
2. Use with 975 and 976 only

Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

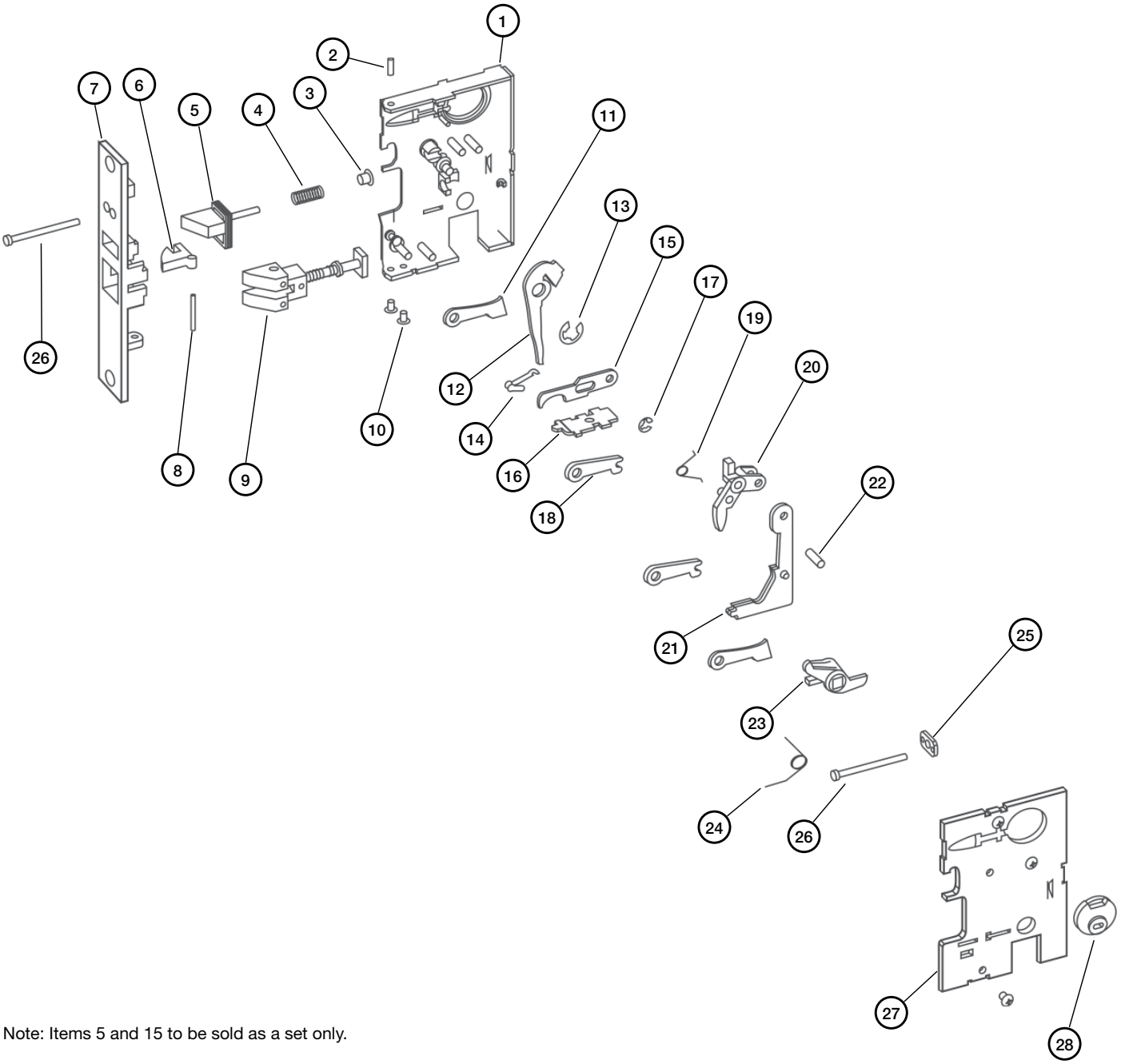
Item	Part No.	Description	Qty.	Sellable
1	99-2352	Case Assy LHRB	1	No
	99-2351	Case Assy RHRB		
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0226	Front LHRB[1]	1	No
	99-0227	Front RHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2387	Latchbolt Lever Assembly LHRB	1	Yes
	99-2388	Latchbolt Lever Assembly RHRB	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	2	Yes
27	99-2361	Cap Assembly LHRB	1	No
	99-2362	Cap Assembly RHRB	1	No
28	13-2162	Cylinder Attachment	1	Yes

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

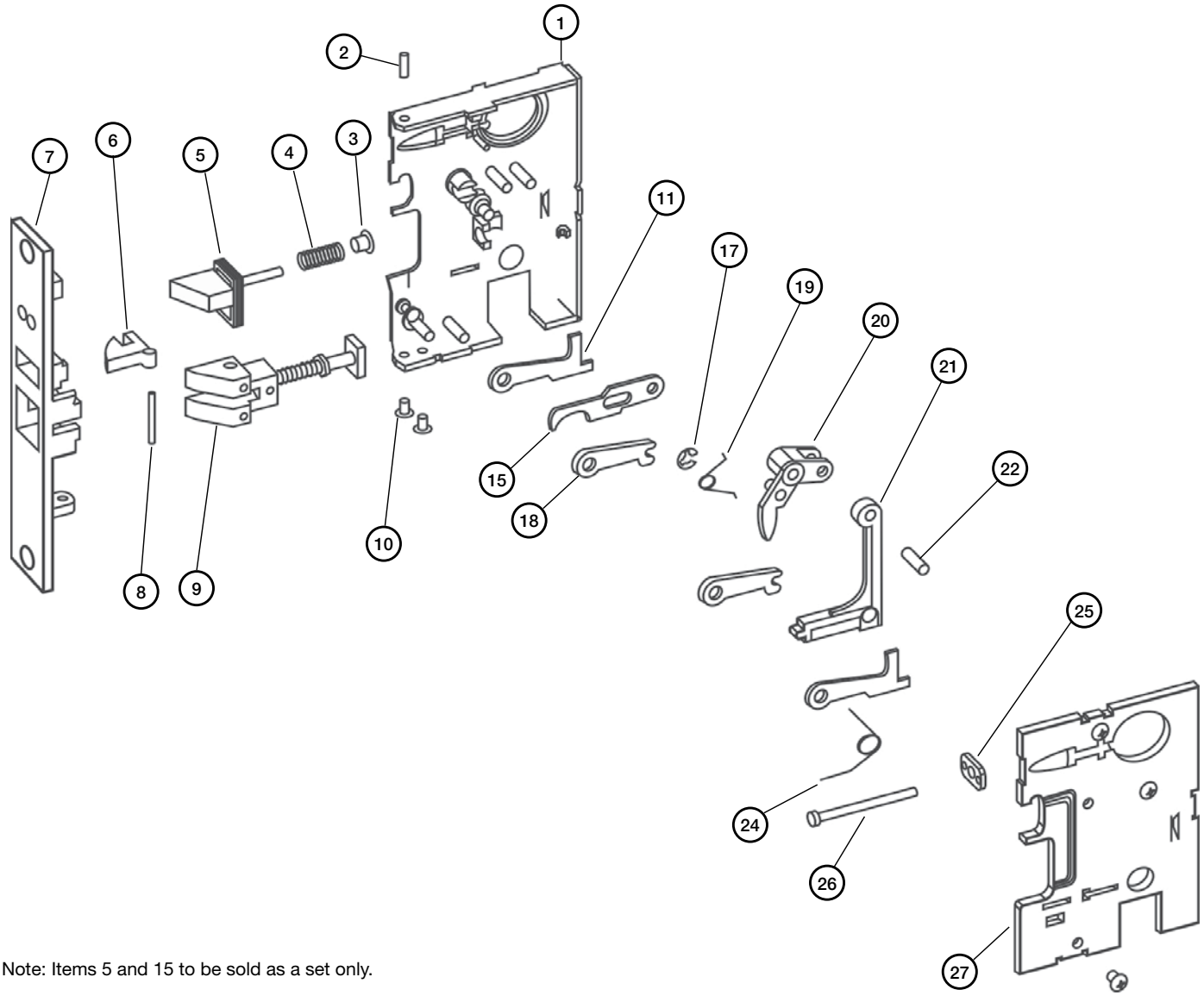
Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

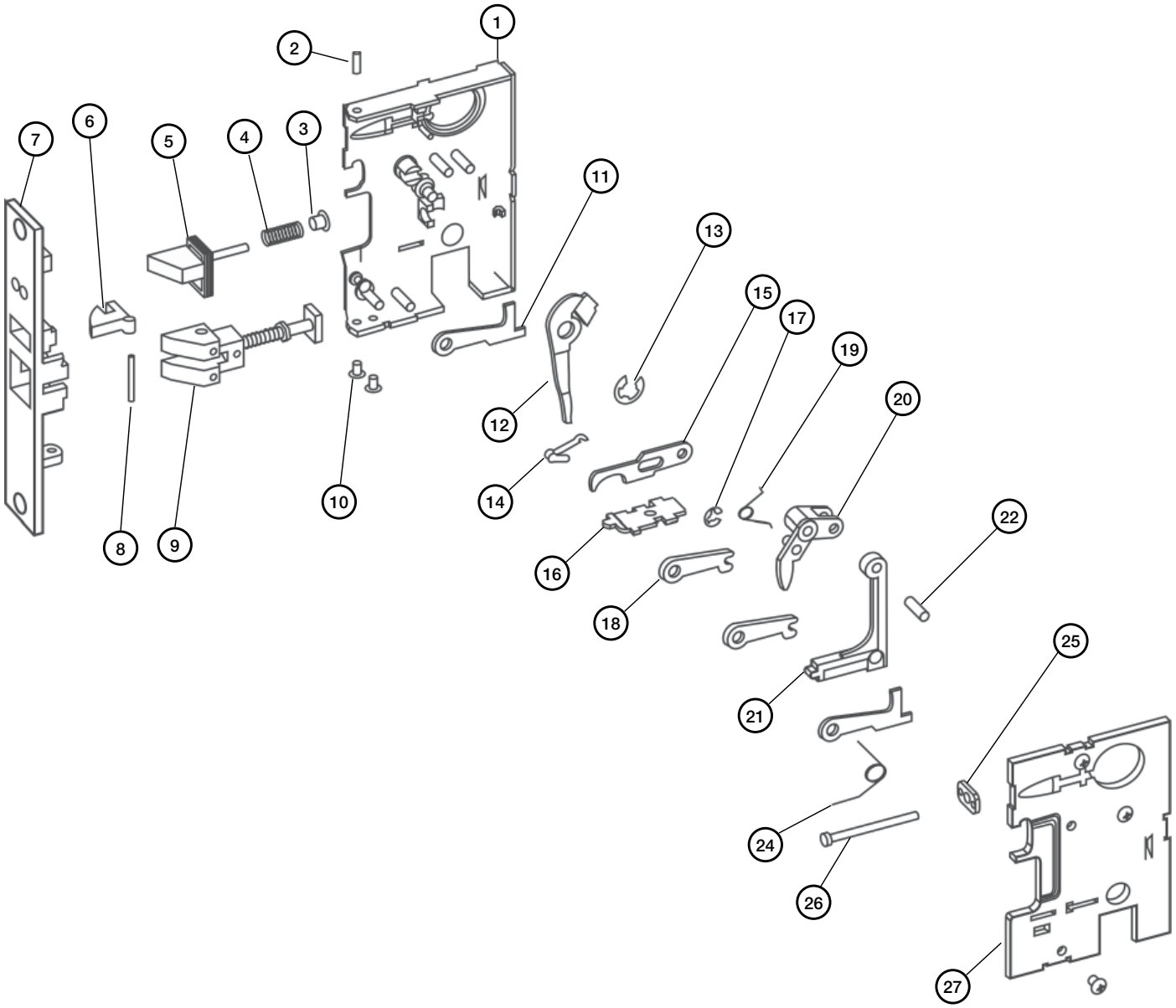
Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy RHRB	1	No
	99-2352	Case Assy LHRB	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

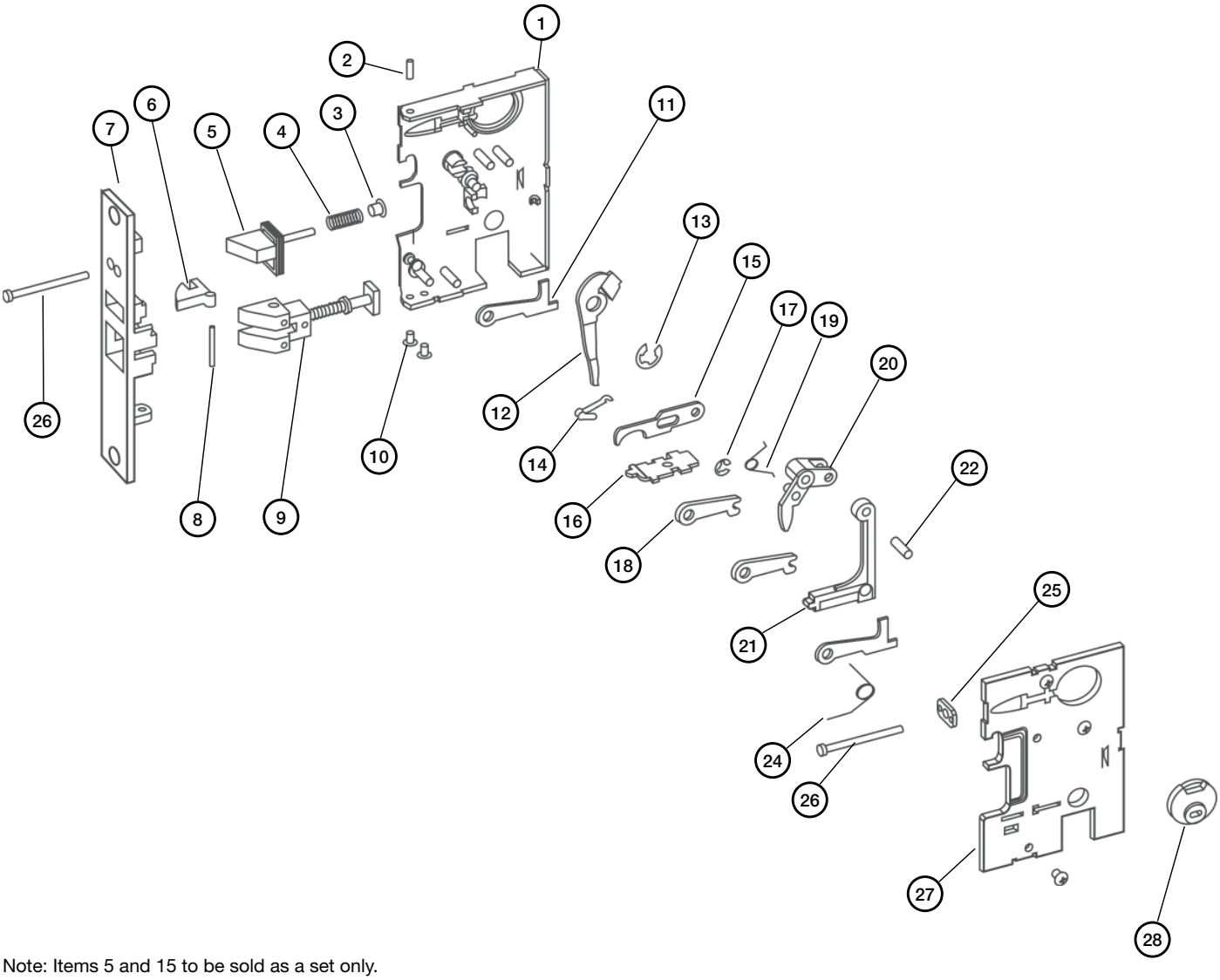
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	99-2352	Case Assy LHRB	1	No
	99-2351	Case Assy RHRB	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2387	Latchbolt Lever Assembly LHRB	1	Yes
	99-2388	Latchbolt Lever Assembly RHRB	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly LHRB	1	No
	99-2362	Cap Assembly RHRB	1	No
28	13-2162	Cylinder Attachment	1	Yes

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Assembly No.	Description	Option	Sellable
68-2702	Wide Stile E Rail Assembly*	(12-) Fire Rated	Yes
68-2703	Wide Stile F Rail Assembly*		Yes
68-2704	Wide Stile G Rail Assembly*		Yes
68-2705	Wide Stile J Rail Assembly*		Yes
68-2724	Narrow Stile E Rail Assembly*		Yes
68-2725	Narrow Stile F Rail Assembly*		Yes
68-2726	Narrow Stile G Rail Assembly*		Yes
68-2727	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		68-0950	Mounting Rail Wide(E)*	1	Yes
		68-0952	Mounting Rail Wide(F)*		Yes
		68-0948	Mounting Rail Wide(J)*		Yes
		68-0949	Mounting Rail Wide(G)*		Yes
		68-0958	Mounting Rail Narrow(E)*		Yes
		68-0955	Mounting Rail Narrow(F)*		Yes
		68-0956	Mounting Rail Narrow(J)*		Yes
		68-0957	Mounting Rail Narrow(G)*		Yes
3		01-1236	#6-32x 3/8" PH FL U'Cut	4	Yes
4		68-0943	Bracket	2	Yes
5		68-0945	Pivot Pin	2	Yes
6		01-0098	Retainer Ring	2	Yes
7		68-0229	Pivot Pin, Push Rail*	2	Yes
8		68-0236	Spring, Rail Arm	2	Yes
9		68-3609	Connecting Arm Assembly	2	Yes
10		68-0615	Push Rail (E)*	1	Yes
		68-0618	Push Rail (F)*		Yes
		68-0616	Push Rail (J)*		Yes
		68-0617	Push Rail (G)*		Yes
11		809	TouchPad Assembly	1	Yes
12		01-4537	Standard Hole Plug	1	Yes

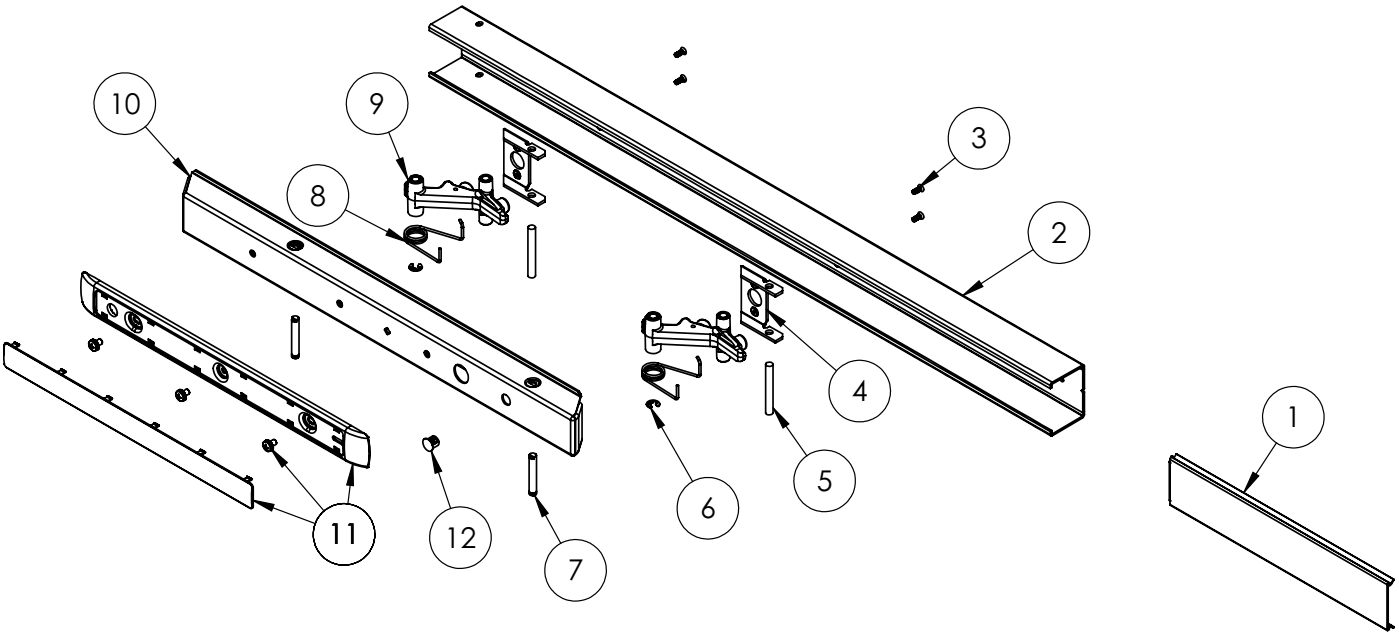
*Specify Finish

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-2703 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Assembly No.	Description	Option	Sellable
68-5542	Wide Stile E Rail Assembly*	(12-56-) (56-)	Yes
68-3212	Wide Stile F Rail Assembly*		Yes
68-3211	Wide Stile G Rail Assembly*		Yes
68-3213	Wide Stile J Rail Assembly*		Yes
68-5578	Narrow Stile E Rail Assembly*		Yes
68-3217	Narrow Stile F Rail Assembly*		Yes
68-3216	Narrow Stile G Rail Assembly*		Yes
68-3218	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		68-0950	Mounting Rail Wide(E)*	1	Yes
		68-0952	Mounting Rail Wide(F)*		Yes
		68-0948	Mounting Rail Wide(J)*		Yes
		68-0949	Mounting Rail Wide(G)*		Yes
		68-0958	Mounting Rail Narrow(E)*		Yes
		68-0955	Mounting Rail Narrow(F)*		Yes
		68-0956	Mounting Rail Narrow(J)*		Yes
		68-0957	Mounting Rail Narrow(G)*		Yes
3		M56AE	Rail Motor Kit, E	1	Yes
		M56AF	Rail Motor Kit, F		Yes
		M56AJ	Rail Motor Kit, J		Yes
		M56AG	Rail motor Kit, G		Yes
4		68-0229	Pivot Pin, Push Rail*	2	Yes
5		68-0236	Spring, Rail Arm	2	Yes
6		01-0098	Retaining Ring	2	Yes
7		809	TouchPad Assembly	1	Yes
8		68-0615	Standard Push Rail, E*	1	Yes
		68-0618	Standard Push Rail, F*		Yes
		68-0616	Standard Push Rail, J*		Yes
		68-0617	Standard Push Rail, G*		Yes
9		68-3609	Connecting Arm Assembly	1	Yes
10		52-1261	56- Input Harness Assembly	2	Yes
11		01-1236	#6-32x3/8" PH FL U'CUT	4	Yes
12		68-0945	Pivot Pin	1	Yes
13		68-0943	Bracket	1	Yes

All Related HK- Assemblies Listed Below

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
19-56-HK-*	68-5515	68-5516	68-5517	68-5518	68-5602	68-5603	68-5604	68-5605	Yes
53-56-HK-*	68-5554*	68-5555*	68-5556*	68-5557*	68-5594*	68-5595*	68-5596*	68-5597*	Yes
53-55-56-HK-*	68-5558*	68-5559	68-5560	68-5561*	68-5598*	68-5599*	68-5600*	68-5601*	Yes
19-53-56-HK-*	68-5519*	68-5520*	68-5521*	68-5522*	68-5610*	68-5611*	68-5612*	68-5613*	Yes
19-53-55-56-HK- *	68-5538*	68-5539*	68-5540*	68-5541*	68-5614*	68-5615*	68-5616*	68-5617*	Yes

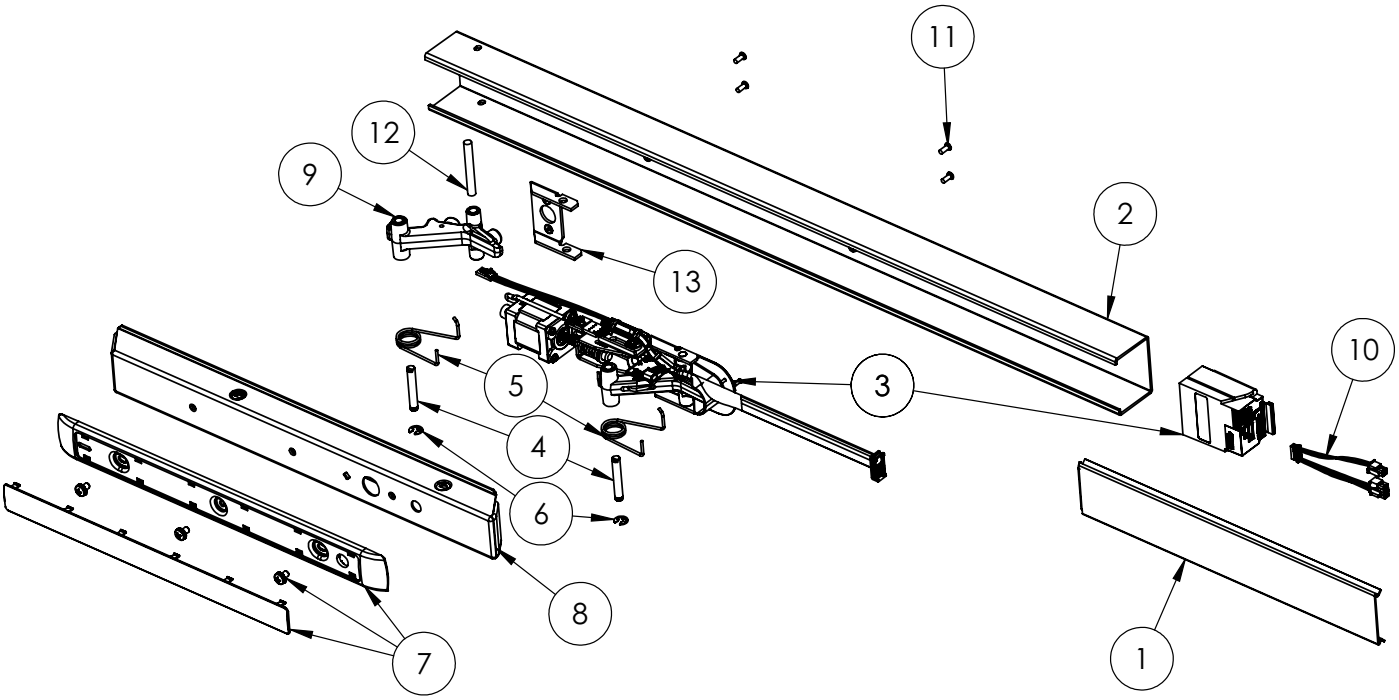
Parts 3-13 Available as Assembly No. 52-3541 for E, 52-3542 for F, 52-3543 for J, 52-3544 for G
*Specify Finish

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-5578 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Assembly No.	Description	Option	Sellable
68-6098	Wide Stile E Rail Assembly*	(59-)	Yes
68-3780	Wide Stile F Rail Assembly*		Yes
68-3781	Wide Stile G Rail Assembly*		Yes
68-3782	Wide Stile J Rail Assembly*		Yes
68-6100	Narrow Stile E Rail Assembly*		Yes
68-3788	Narrow Stile F Rail Assembly*		Yes
68-3789	Narrow Stile G Rail Assembly*		Yes
68-3790	Narrow Stile J Rail Assembly*		Yes
68-6099	Wide Stile E Rail Assembly*	(12-59-)	Yes
68-3784	Wide Stile F Rail Assembly*		Yes
68-3785	Wide Stile G Rail Assembly*		Yes
68-3786	Wide Stile J Rail Assembly*		Yes
68-6101	Narrow Stile E Rail Assembly*		Yes
68-3792	Narrow Stile F Rail Assembly*		Yes
68-3793	Narrow Stile G Rail Assembly*		Yes
68-3794	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	809	TouchPad Assembly	1	Yes
2		68-1027	Push Rail, E*	1	No
		68-1030	Push Rail, F*		Yes
		68-1028	Push Rail, G*		Yes
		68-1029	Push Rail, J*		Yes
3		68-0582	Lockdown Cam[1]	1	Yes
4		01-4537	Standard Hole Plug	1	Yes
5		01-0098	Retaining Ring	2	Yes
6		68-0229	Pivot Pin, Push Rail*	2	Yes
7		68-1049	Rubber Cushion	1	No
8		68-1039	Support Plate	1	No
9		52-1701	59- Wire Guide	1	Yes
10		68-0236	Spring, Rail Arm	2	Yes
11		68-0945	Pivot Pin	2	Yes
12		01-0711	Flanged Nyliner	8	Yes
13		52-4765	59- Connecting Arm	1	No
14		68-0943	Bracket	1	Yes
15		52-0935	Wire Barrier	1	Yes
16		52-4733	59- Harness Sub-Plate Assembly	1	No
		52-4734	59- Harness Sub-Plate Assembly		No
17		01-0610	Wave Spring Washer[1]	1	Yes
18		68-0583	Lockdown Button [1]	1	Yes
19		01-4466	Machine Screw SEMS[1]	1	No
20		01-1236	#6-32X3/8" PH FL U'Cut 6**		Yes
21		68-6127	Connecting Arm	1	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
22	See Chart Above	68-1045	Mounting Rail, E Narrow*	1	Yes
		68-1042	Mounting Rail, F Narrow*		Yes
		68-1043	Mounting Rail, J Narrow*		Yes
		68-1044	Mounting Rail, G Narrow*		Yes
		68-0950	Mounting Rail, E Wide*		Yes
		68-1058	Mounting Rail, F Wide*		Yes
		68-1059	Mounting Rail, J Wide*		Yes
		68-1060	Mounting Rail, G Wide*		Yes
23		68-6090	Insert Assembly, E Wide	1	No
		68-6091	Insert Assembly, F Wide		No
		68-6092	Insert Assembly, J Wide		No
		68-6093	Insert Assembly, G Wide		No
		68-6097	Insert Assembly, E Narrow		No
		68-6094	Insert Assembly, F Narrow		No
		68-6095	Insert Assembly, J Narrow		No
		68-6096	Insert Assembly, G Narrow		No
24		52-1292	Harness Assembly	1	Yes
		52-1293	Harness Assembly		Yes

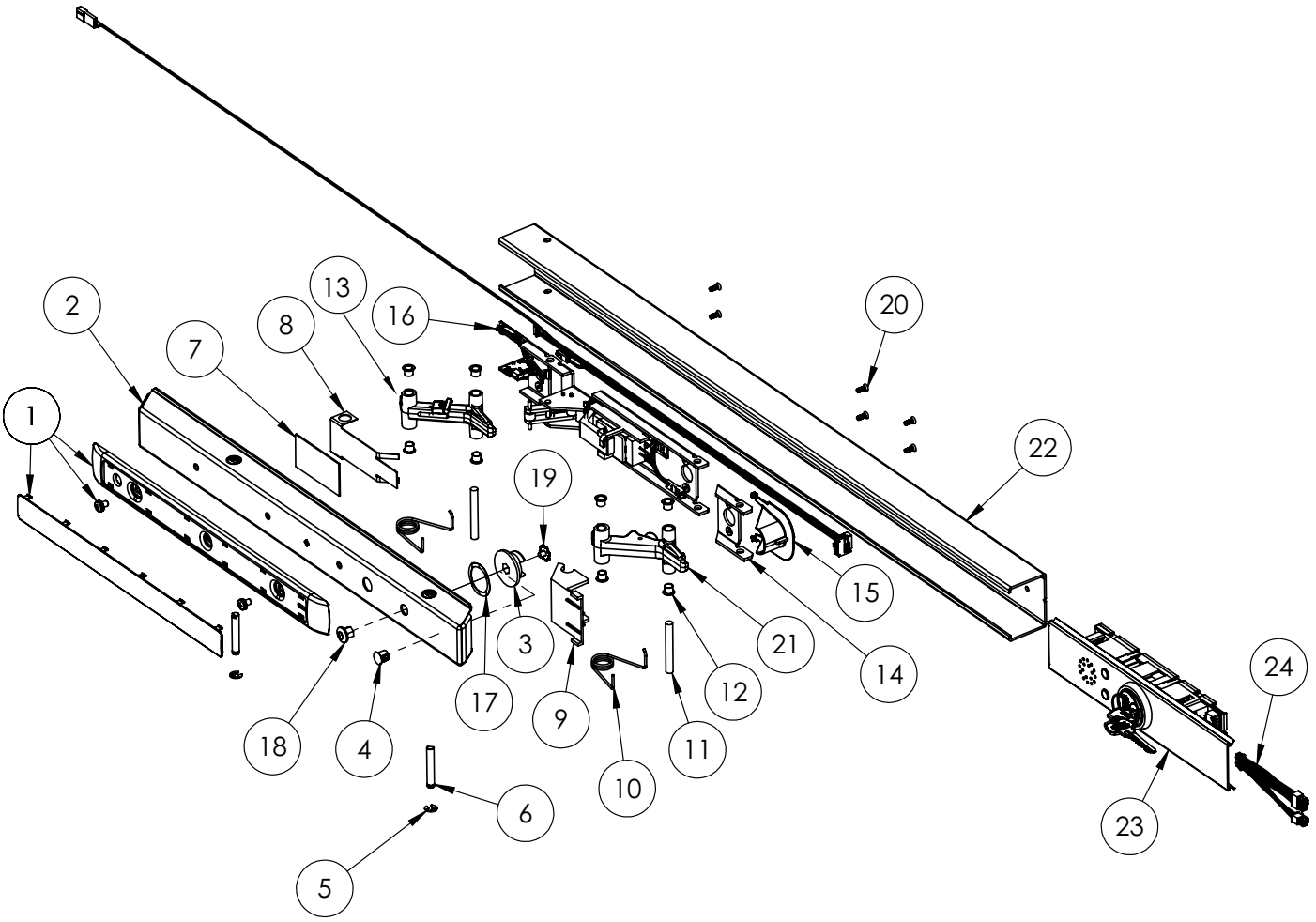
*Specify Finish
**Qty is 6 in Sizes F J G, 4 in Size E
1. Do not use on any 12- Rail Assembly

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-3780 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

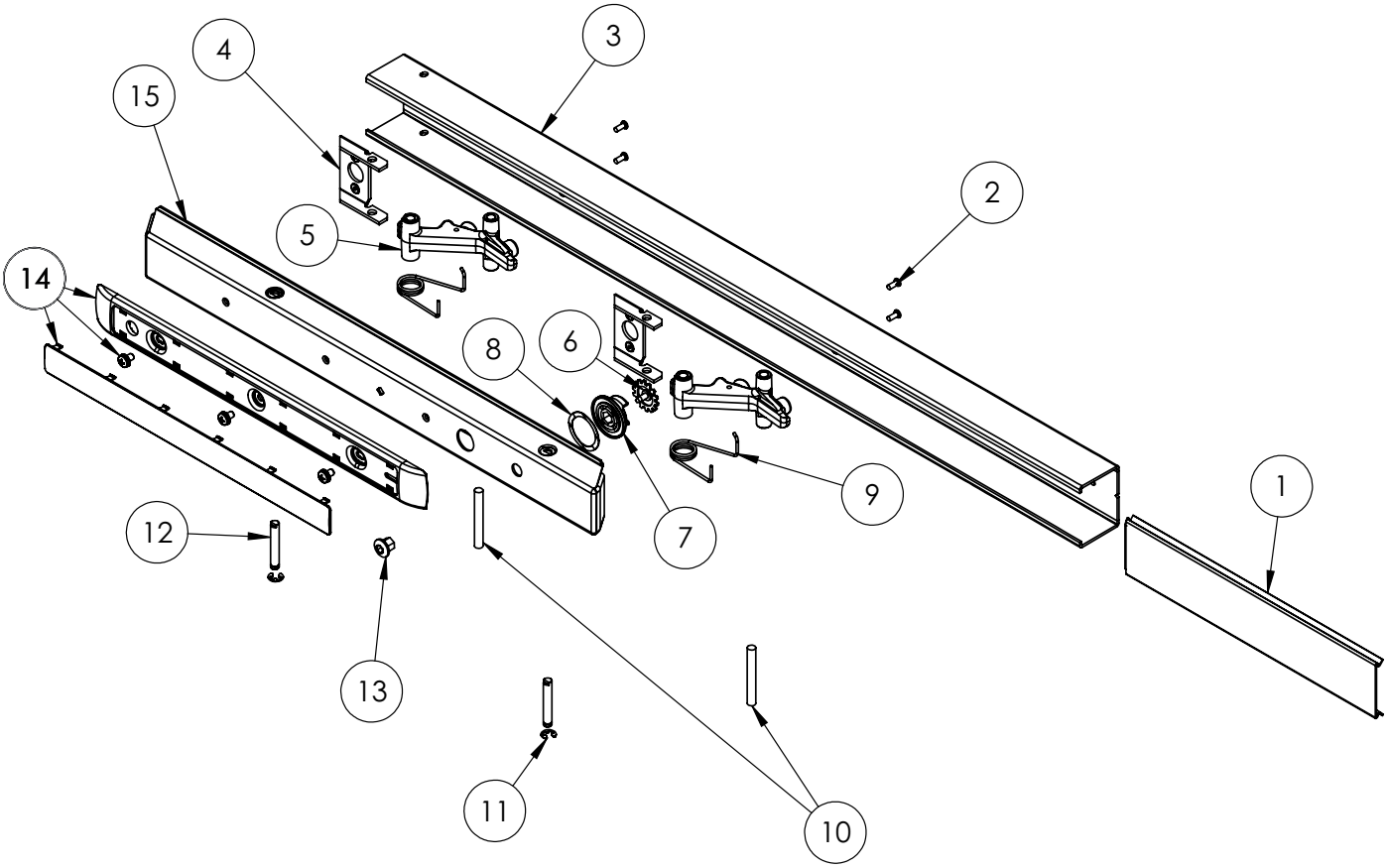
Assembly No.	Description	Option	Sellable
68-2694	Wide Stile E Rail Assembly*	Standard Rails	Yes
68-2695	Wide Stile F Rail Assembly*		Yes
68-2696	Wide Stile G Rail Assembly*		Yes
68-2697	Wide Stile J Rail Assembly*		Yes
68-2716	Narrow Stile E Rail Assembly*		Yes
68-2717	Narrow Stile F Rail Assembly*		Yes
68-2718	Narrow Stile G Rail Assembly*		Yes
68-2719	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		01-1236	#6-32x3/8 PH FL U'Cut	4	Yes
3		68-0950	Mounting Rail, E Wide*	1	Yes
		68-0952	Mounting Rail, F Wide*		Yes
		68-0948	Mounting Rail, J Wide*		Yes
		68-0949	Mounting Rail, G Wide*		Yes
		68-0958	Mounting Rail, E Narrow*		Yes
		68-0955	Mounting Rail, F Narrow*		Yes
		68-0956	Mounting Rail, J Narrow*		Yes
		68-0957	Mounting Rail, G Narrow*		Yes
4		68-0943	Bracket	2	Yes
5		68-3609	Connecting Arm Assembly	2	Yes
6		01-4466	Machine Screw SEMS[1]	1	Yes
7		68-0582	Lockdown Cam[1]	1	Yes
8		01-0610	Wave Spring Washer[1]	1	Yes
9		68-0236	Spring, Rail Arm	2	Yes
10		68-0945	Pivot Pin	2	Yes
11		01-0098	Retaining Ring	2	Yes
12		68-0229	Pivot Pin Push Rail*	2	Yes
13		68-0583	Lockdown Button[1]	1	Yes
14		809	Touch Pad Assembly	1	Yes
15		68-0615	Push Rail, E*	1	Yes
		68-0618	Push Rail, F*		Yes
		68-0616	Push Rail, J*		Yes
		68-0617	Push Rail, G*		Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Assembly 68-2695 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Assembly No.	Description	Option	Sellable
68-2698	Wide Stile E Rail Assembly*	16-	Yes
68-2699	Wide Stile F Rail Assembly*		Yes
68-2700	Wide Stile G Rail Assembly*		Yes
68-2701	Wide Stile J Rail Assembly*		Yes
68-2720	Narrow Stile E Rail Assembly*		Yes
68-2721	Narrow Stile F Rail Assembly*		Yes
68-2722	Narrow Stile G Rail Assembly*		Yes
68-2723	Narrow Stile J Rail Assembly*		Yes

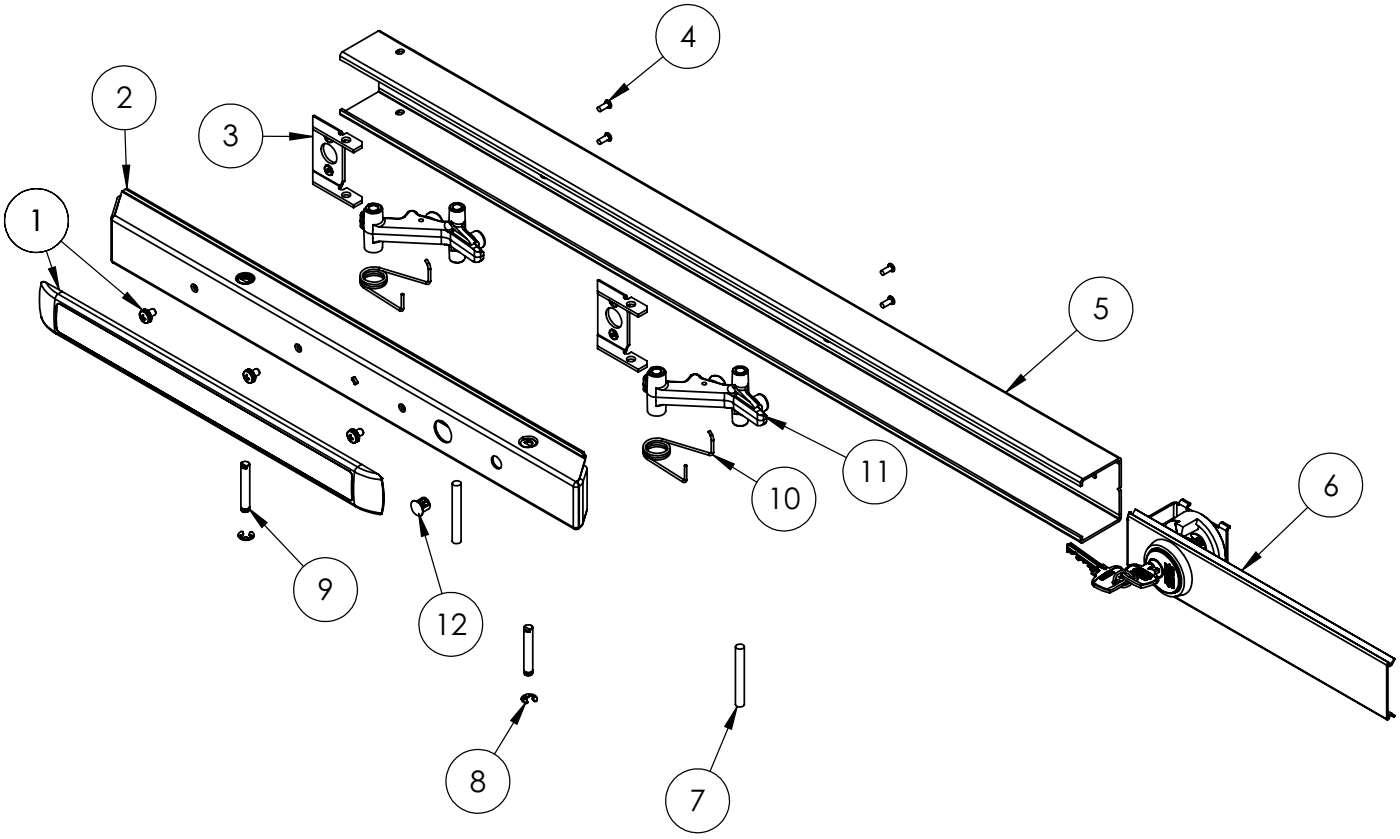
Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	809	Touch Pad Assembly	1	Yes
2		68-0615	Push Rail, E*	1	Yes
		68-0618	Push Rail, F*		Yes
		68-0616	Push Rail, J*		Yes
		68-0617	Push Rail, G*		Yes
3		68-0943	Bracket	2	Yes
4		01-1236	CR-FHMS 6-32X3/8"	4	Yes
5		68-0950	Mounting Rail, E Wide*	1	Yes
		68-0952	Mounting Rail, F Wide*		Yes
		68-0948	Mounting Rail, J Wide*		Yes
		68-0949	Mounting Rail, G Wide*		Yes
		68-0958	Mounting Rail, E Narrow*		Yes
		68-0955	Mounting Rail, F Narrow*		Yes
		68-0956	Mounting Rail, J Narrow*		Yes
		68-0957	Mounting Rail, G Narrow*		Yes
6		816-5	Insert Assembly, E Wide[1]*	1	Yes
		816-1	Insert Assembly, F Wide[1]*		Yes
		816-7	Insert Assembly, J Wide[1]*		Yes
		816-4	Insert Assembly, G Wide[1]*		Yes
		816-2	Insert Assembly, E/F Narrow[1]*		Yes
		816-6	Insert Assembly, J Narrow[1]*		Yes
		816-3	Insert Assembly, G Narrow[1]*		Yes
7		68-0945	Pivot Pin	2	Yes
8		01-0098	Retaining Ring	2	Yes
9		68-0229	Pivot Pin, Push Rail*	2	Yes
10		68-0236	Spring, Rail Arm	2	Yes
11		68-3609	Connecting Arm Assembly	2	Yes
12		01-4537	Standard Hole Plug	1	Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Assembly 68-2699 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

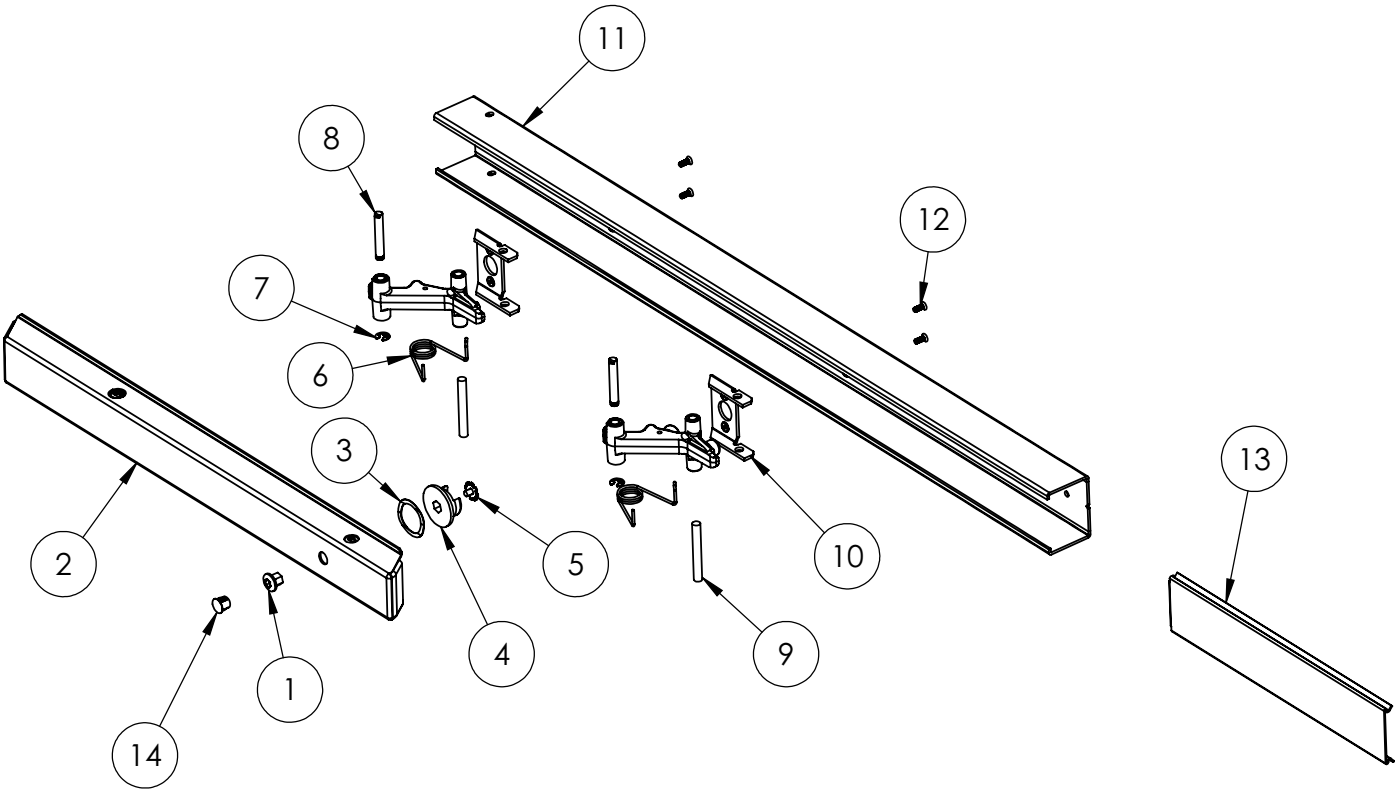
Assembly No.	Description	Option	Sellable
68-2918	E Wide Rail Assembly*	19-	Yes
68-2919	F Wide Rail Assembly*		Yes
68-2921	J Wide Rail Assembly*		Yes
68-2920	G Wide Rail Assembly*		Yes
68-2905	E Narrow Rail Assembly*		Yes
68-2906	F Narrow Rail Assembly*		Yes
68-2908	J Narrow Rail Assembly*		Yes
68-2907	G Narrow Rail Assembly*		Yes
68-2926	12- E Wide Rail Assembly*	12-19-	Yes
68-2927	12- F Wide Rail Assembly*		Yes
68-2929	12- J Wide Rail Assembly*		Yes
68-2928	12- G Wide Rail Assembly*		Yes
68-2913	12- E Narrow Rail Assembly*		Yes
68-2914	12- F Narrow Rail Assembly*		Yes
68-2916	12- J Narrow Rail Assembly*		Yes
68-2915	12- G Narrow Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	68-0583	Lockdown Button[1]	1	Yes
2		68-0736	Push Rail, E*	1	Yes
		68-0739	Push Rail, F*		Yes
		68-0737	Push Rail, J*		Yes
		68-0738	Push Rail, G*		Yes
3		01-0610	Wave Spring Washer[1]	1	Yes
4		68-0582	Lockdown Cam[1]	1	Yes
5		01-4466	SEMS Machine Screw[1]	1	Yes
6		68-0236	Spring, Rail Arm	2	Yes
7		01-0098	Retaining Ring	2	Yes
8		68-0229	Pivot Pin, Push Rail	2	Yes
9		68-0945	Pivot Pin, Mounting Rail	2	Yes
10		68-0943	Bracket	2	Yes
11		68-0950	Mounting Rail, E*	1	Yes
		68-0952	Mounting Rail, F*		Yes
		68-0949	Mounting Rail, J*		Yes
		68-0948	Mounting Rail, G*		Yes
12		01-1236	#6-32X3/8" Machine Screw[1]	4	Yes
13		68-0550	Mounting Rail Insert, E*	1	Yes
		68-0549	Mounting Rail Insert, F*		Yes
		68-0552	Mounting Rail Insert, J*		Yes
		68-0551	Mounting Rail Insert, G*		Yes
14		01-4537	Standard Hole Plug	1	Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Assembly 68-2919 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
AL-	68-4010	68-4011	68-4012	68-4025	68-4022	68-4023	68-4024	Yes
12-AL-	68-4018	68-4019	68-4020	68-4033	68-4030	68-4031	68-4032	Yes
19-AL-	68-4035	68-4036	68-4037	68-4050	68-4047	68-4048	68-4049	Yes
12-19-AL-	68-4043	68-4044	68-4045	68-4058	68-4055	68-4056	68-4057	Yes
53-AL-	68-4716	68-4717	68-4718	68-4723	68-4724	68-4725	68-4726	Yes
12-53-AL-	68-4720	68-4721	68-4722	68-4727	68-4728	68-4729	68-4730	Yes
19-53-AL-	68-4842	68-4843	68-4844	68-4849	68-4850	68-4851	68-4852	Yes
12-19-53-AL-	68-4846	68-4847	68-4848	68-4853	68-4854	68-4855	68-4856	Yes
53-55-AL-	68-4922	68-4923	68-4924	68-4929	68-4930	68-4931	68-4932	Yes
12-53-55-AL-	68-4926	68-4927	68-4928	68-4933	68-4934	68-4935	68-4936	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
TL-	68-5048	68-5049	68-5051	68-5050	68-5009	68-5010	68-5012	68-5011	Yes
16-TL-	68-5052	68-5053	68-5055	68-5054	68-5013	68-5014	68-5016	68-5015	Yes
12-TL-	68-5056	68-5057	68-5059	68-5058	68-5017	68-5018	68-5020	68-5019	Yes
TL- Inactive	68-5060	68-5061	68-5063	68-5062	N/A	N/A	N/A	N/A	Yes
TL- (8895 Only)	68-5164	68-5165	68-5167	68-5166	N/A	N/A	N/A	N/A	Yes
55-TL-(8895 Only)	68-5168	68-5169	68-5171	68-5170	N/A	N/A	N/A	N/A	Yes
55-56-TL-	68-5689	68-5173	68-5174	68-5172	68-5692	68-5176	68-5177	68-5175	Yes
16-55-56-TL-	68-5706	68-5707	68-5708	68-5709	68-5738	68-5739	68-5740	68-5741	Yes
55-56-HK-TL-	68-5722	68-5723	68-5724	68-5725	68-5754	68-5755	68-5756	68-5757	Yes
AL-TL-	N/A	68-5190	68-5191	68-5192	68-5199	68-5196	68-5197	68-5198	Yes
12-AL-TL-	N/A	68-5193	68-5194	68-5195	68-5203	68-5200	68-5201	68-5202	Yes
59-TL-	N/A	68-5178	68-5179	68-5180	N/A	68-5187	68-5188	68-5189	Yes
12-59-TL-	N/A	68-5181	68-5182	68-5183	N/A	68-5187	68-5188	68-5189	Yes
55-AL-TL-	N/A	68-5314	68-5315	68-5316	68-5323	68-5320	68-5321	68-5322	Yes
12-55-AL-TL-	N/A	68-5317	68-5318	68-5319	68-5327	68-5324	68-5325	68-5326	Yes
53-58-TL-	68-5252	68-5253	68-5254	68-5255	68-5264	68-5265	68-5266	68-5267	Yes
12-53-58-TL-	68-5260	68-5261	68-5262	68-5263	68-5272	68-5273	68-5274	68-5275	Yes
16-53-58-TL-	68-5256	68-5257	68-5258	68-5259	68-5268	68-5269	68-5270	68-5271	Yes
53-55-TL-	68-5228	68-5229	68-5230	68-5231	68-5240	68-5241	68-5242	68-5243	Yes
12-53-55-TL-	68-5236	68-5237	68-5238	68-5239	68-5248	68-5249	68-5250	68-5251	Yes
16-53-55-TL-	68-5232	68-5233	68-5234	68-5235	68-5244	68-5245	68-5246	68-5247	Yes
53-TL-	68-5204	68-5205	68-5206	68-5207	68-5216	68-5217	68-5218	68-5219	Yes
12-53-TL-	68-5208	68-5209	68-5210	68-5211	68-5220	68-5221	68-5222	68-5223	Yes
16-53-TL-	68-5212	68-5213	68-5214	68-5215	68-5224	68-5225	68-5226	68-5227	Yes
56-TL-	68-5691	68-5162	68-5163	68-5161	68-5688	68-5159	68-5160	68-5158	Yes
56-HK-TL-	68-5750	68-5751	68-5752	68-5753	68-5718	68-5719	68-5720	68-5721	Yes
16-56-TL-	68-5734	68-5735	68-5736	68-5737	68-5702	68-5703	68-5704	68-5705	Yes
57-TL-	N/A	68-5096	68-5098	68-5097	68-5102	68-5403	68-5105	68-5104	Yes
12-57-TL-	N/A	68-5099	68-5101	68-5100	68-5106	68-5107	68-5109	68-5108	Yes
55-57-TL-	N/A	68-5178	68-5179	68-5180	N/A	68-5181	68-5182	68-5186	Yes
12-55-57-TL-	N/A	68-5184	68-5185	68-5186	N/A	68-5187	68-5188	68-5189	Yes
55-58-TL-	68-5134	68-5135	68-5137	68-5136	68-514	68-5147	68-5149	68-5148	Yes
12-55-58-TL-	68-5142	68-5143	68-5145	68-5144	68-5154	68-5155	68-5157	68-5156	Yes
16-55-58-TL-	68-5138	68-5139	68-5141	68-5140	68-5150	68-5151	68-5153	68-5152	Yes
58-TL-	68-5110	68-5111	68-5113	68-5112	68-5122	68-5123	68-5125	68-5124	Yes
12-58-TL-	68-5118	68-5119	68-5121	68-5120	68-5130	68-5131	68-5133	68-5132	Yes
16-58-TL-	68-5114	68-5115	68-5117	68-5116	68-5126	68-5127	68-5129	68-5128	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	L	M	N	Sellable
LP	68-4242	68-4243	68-4244	Yes
12-LP	68-4250	68-4251	68-4252	Yes
16-LP	68-4246	68-4247	68-4248	Yes
58-LP	68-4340	68-4341	68-4342	Yes
12-58-LP	68-4344	68-4345	68-4346	Yes
19-58-LP	68-4348	68-4349	68-4350	Yes
12-19-58-LP	68-4352	68-4353	68-4354	Yes
56-TL-LP	68-5352	68-5353	68-5354	Yes
16-56-TL-LP	68-5796	68-5797	68-5798	Yes
56-HK-TL-LP	68-5808	68-5809	68-5810	Yes
55-56-TL-LP	68-5348	68-5349	68-5350	Yes
16-55-56-TL-LP	68-5799	68-5800	68-5801	Yes
55-56-HK-TL-LP	68-5811	68-5812	68-5813	Yes
58-TL-LP	68-5356	68-5357	68-5358	Yes
12-58-TL-LP	68-5360	68-5361	68-5362	Yes
55-58-TL-LP	68-5364	68-5365	68-5366	Yes
12-55-58-TL-LP	68-5368	68-5369	68-5370	Yes
19-LP	68-4292	68-4293	68-4294	Yes
12-19-LP	68-4300	68-4301	68-4302	Yes
16-19-LP	68-4296	68-4297	68-4298	Yes
55-LP	68-4305	68-4306	68-4307	Yes
12-55-LP	68-4309	68-4310	68-4311	Yes
19-55-LP	68-4313	68-4314	68-4315	Yes
12-19-55-LP	68-4317	68-4318	68-4319	Yes
55-56-LP	68-4322	68-4323	68-4324	Yes
19-55-56-LP	68-4326	68-4327	68-4328	Yes
16-55-56-LP	68-5769	68-5770	68-5771	Yes
16-19-55-56-LP	68-5775	68-5776	68-5777	Yes
55-56-HK-LP	68-5781	68-5782	68-5783	Yes
19-55-56-HK-LP	68-5787	68-5788	68-5789	Yes
56-LP	68-4331	68-4332	68-4333	Yes
19-56-LP	68-4335	68-4336	68-4337	Yes
16-56-LP	68-5766	68-5767	68-5768	Yes
16-19-56-LP	68-5772	68-5773	68-5774	Yes
56-HK-LP	68-5778	68-5779	68-5780	Yes
19-56-HK-LP	68-5784	68-5785	68-5786	Yes
55-58-LP	68-4357	68-4358	68-4359	Yes
12-55-58-LP	68-4361	68-4362	68-4363	Yes
19-55-58-LP	68-4365	68-4366	68-4367	Yes
12-19-55-58-LP	68-4369	68-4370	68-4371	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
PL-57- (LHRB)	68-6180	68-6181	68-6182	68-6183	68-6196	68-6197	68-6198	Yes
PL-57- (RHRB)	68-6184	68-6185	68-6186	68-6187	68-6200	68-6201	68-6202	Yes
12-PL-57- (LHRB)	68-6188	68-6189	68-6190	68-6191	68-6204	68-6205	68-6206	Yes
12-PL-57- (RHRB)	68-6192	68-6193	68-6194	68-6195	68-6208	68-6209	68-6210	Yes
PL-59- (LHRB)	68-6128	68-6129	68-6130	68-6131	68-6160	68-6161	68-6162	Yes
PL-59- (RHRB)	68-6132	68-6133	68-6134	68-6835	68-6164	68-6165	68-6166	Yes
12-PL-59- (LHRB)	68-6144	68-6145	68-6146	68-6147	68-6168	68-6169	68-6170	Yes
12-PL-59- (RHRB)	68-6148	68-6149	68-6150	68-6151	68-6172	68-6173	68-6174	Yes
PL-55-57- (LHRB)	68-6216	68-6217	68-6218	68-6219	68-6232	68-6233	68-6234	Yes
PL-55-57- (RHRB)	68-6220	68-6221	68-6222	68-6223	68-6836	68-6237	68-6238	Yes
12-PL-55-57- (LHRB)	68-6224	68-6225	68-6226	68-6227	68-6240	68-6241	68-6242	Yes
12-PL-55-57- (RHRB)	68-6228	68-6229	68-6230	68-6231	68-6244	68-6245	68-6246	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
12-53-	68-4595	68-4596	68-4596	68-4597	68-4607	68-4608	68-4609	68-4610	Yes
12-53-56-	68-5544	68-4687	68-4688	68-4689	68-5580	68-4690	68-4691	68-4692	Yes
12-55-	68-2797	68-2798	68-2800	67-2799	68-2809	68-2810	68-2812	68-2811	Yes
12-53-55-	68-4623	68-4624	68-4625	68-4626	68-4635	68-4636	68-4637	68-4638	Yes
12-57-	68-6177	68-2829	68-2826	68-2825	68-2835	68-2836	68-2838	68-2837	Yes
12-55-57-	68-6213	68-4942	68-4944	68-4943	68-4949	68-4950	68-4952	68-4951	Yes
12-58-	68-3044	68-3045	68-3047	68-3046	68-3056	68-3057	68-3059	68-3058	Yes
12-53-58-	68-4647	68-4648	68-4649	68-4650	68-4659	68-4660	68-4661	68-4662	Yes
12-19-53-	68-4735	68-4736	67-4737	68-4738	68-4747	68-4748	68-4749	68-4750	Yes
12-19-55-	68-2939	68-2940	68-2942	68-2941	68-2951	68-2952	68-2954	68-2953	Yes
12-19-57	68-6179	68-2973	68-2976	68-2975	68-2985	68-2986	68-2988	68-2987	Yes
12-19-58-	68-3094	68-3095	68-3097	68-3096	68-3106	68-3107	68-3109	68-3108	Yes
12-19-53-58-	68-4786	68-4787	68-4788	68-4789	68-4798	68-4799	68-4800	68-4801	Yes
12-19-59-	68-6112	68-3801	68-3802	68-3803	68-6114	68-3809	68-3810	68-3811	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
16-53-	68-4599	68-4600	68-4601	68-4602	68-4611	68-4612	68-4613	68-4614	Yes
16-55-	68-2793	68-2794	68-2796	68-2795	68-2805	68-2806	68-2808	68-2807	Yes
16-53-55-	68-4619	68-4620	68-4621	68-4622	68-4631	68-4632	68-4633	68-4634	Yes
16-56-	68-5562	68-5563	68-5564	68-5565	68-5618	68-5619	68-5620	68-5621	Yes
16-53-56-	68-5570	68-5571	68-5572	68-5773	68-5626	68-5627	68-5628	68-5629	Yes
16-53-55-56-	68-5574	68-5575	68-5576	68-5577	68-5630	68-5631	68-5632	68-5633	Yes
16-58-	68-3040	68-3041	68-3043	68-3042	68-3052	68-3053	68-3055	68-3054	Yes
16-53-58-	68-4643	68-4644	68-4645	68-4646	68-4655	68-4656	68-4657	68-4658	Yes
16-53-55-58-	68-4667	68-4668	68-4669	68-4670	68-4675	68-4676	68-4677	68-4678	Yes
16-19-53-	68-4739	68-4740	68-4741	68-4742	68-4751	68-4752	68-4753	68-4754	Yes
16-19-55-	68-2935	68-2936	68-2938	68-2937	68-2947	68-2948	68-2950	68-2949	Yes
16-19-56-	68-5650	68-5651	68-5652	68-5653	68-5634	68-5635	68-5636	68-5637	Yes
16-19-53-56-	68-5513	68-5535	68-5536	68-5537	68-5642	68-5643	68-5644	68-5645	Yes
16-19-53-55-56-	68-5531	68-5532	68-5533	68-5534	68-5646	68-5647	68-5648	68-5649	Yes
16-19-58-	68-3090	68-3091	68-3093	68-3092	68-3102	68-3103	68-3105	68-3104	Yes
16-19-53-58-	68-4782	68-4783	68-4784	68-4785	68-4794	68-4795	68-4796	68-4797	Yes

***For all associated parts in assemblies above, contact factory for availability**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
19-53-	68-4731	68-4732	68-4733	68-4734	68-4743	68-4744	68-4745	68-4746	Yes
19-55-	68-2931	68-2932	68-2934	68-2933	68-2943	68-2944	68-2946	68-2945	Yes
19-56-	68-5511	68-3225	68-3226	68-3224	68-5582	68-3230	68-3231	68-3229	Yes
19-57-	68-6178	68-2965	68-2968	68-2967	68-2977	68-2978	68-2980	68-2979	Yes
19-58-	68-3086	68-3087	68-3089	68-3088	68-3098	68-3099	68-3101	68-3100	Yes
19-59-	68-6111	68-3797	68-3798	68-3799	68-6113	68-3805	68-3806	68-3807	Yes
19-53-56-	68-5512	68-4826	68-4827	68-4828	68-5584	68-4829	68-4830	68-4831	Yes
19-53-55-56-	68-5527	68-4953	68-4954	68-4955	68-5585	68-4956	68-4957	68-4958	Yes
19-53-58-	68-4778	68-4779	68-4780	68-4781	68-4790	68-4791	68-4792	68-4793	Yes

***For all associated parts in assemblies above, contact factory for availability**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
53-	68-4591	68-4592	68-4593	68-4594	68-4603	68-4604	68-4605	68-4606	Yes
55-	68-2789	68-2790	68-2792	68-2791	68-2801	68-2802	68-2804	68-2803	Yes
53-55-	68-4615	68-4616	68-4617	68-4618	68-4627	68-4628	68-4629	68-4630	Yes
53-56-	68-5544	68-4687	68-4688	68-4689	68-5580	68-4690	68-4691	68-4692	Yes
53-55-56-	68-5545	68-4693	68-4694	68-4695	68-5581	68-4696	68-4697	68-4698	Yes
57-	68-6176	68-2815	68-2818	68-2817	68-2827	68-2828	68-2830	68-2829	Yes
55-57-	68-6212	68-4938	68-4940	68-4939	68-4945	68-4946	68-4948	68-4947	Yes
58-	68-3036	68-3037	68-3039	68-3038	68-3048	68-3049	68-3051	68-3050	Yes
53-58-	68-4639	68-4640	68-4641	68-4642	68-4651	68-4652	68-4653	68-4654	Yes
53-55-58-	68-4663	68-4664	68-4665	68-4666	68-4675	68-4676	68-4677	68-4678	Yes

- **For all associated parts in assemblies above, contact factory for availability**
- **Specify finish**

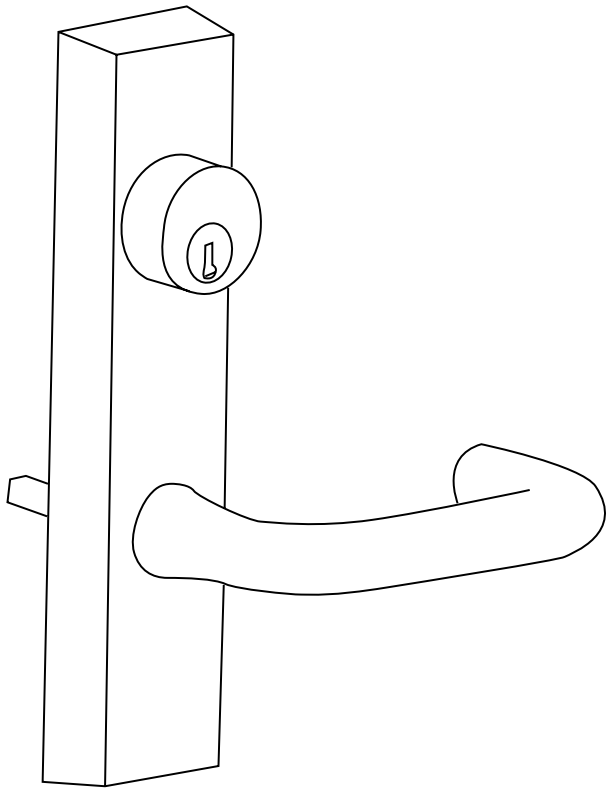
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Exit Devices				
	8300	AD8400 MD8400	8500	AD8600 MD8600 WD8600	SP8600[2] PP8600[2] PR8600[2]
04	704	—	704	—	—
	744[1]	—	744[1]	—	—
06	—	706-4	—	706-4	706-6
	—	746-4[1]	—	746-4[1]	746-6[1]
10	710	710-4	710	710-4	710-6
	740[1]	740-4[1]	740[1]	740-4[1]	740-6[1]
13	713	713-4	713-8	713-4	713-6
	743[1]	743-4[1]	743-8[1]	743-4[1]	743-6[1]
15	715	715-4	715-8	715-4	715-6
16	—	—	—	—	—
73	—	773-4	773-8	773-4	773-6
74	—	774-4	774-8	774-4	774-6
75	775	—	—	—	—
76	776	—	—	—	—
77	—	—	—	—	—
78	—	—	—	—	—

1. 740, 743, 744 & 746 are freewheeling levers
2. Designates discontinued products



A8231 12/17

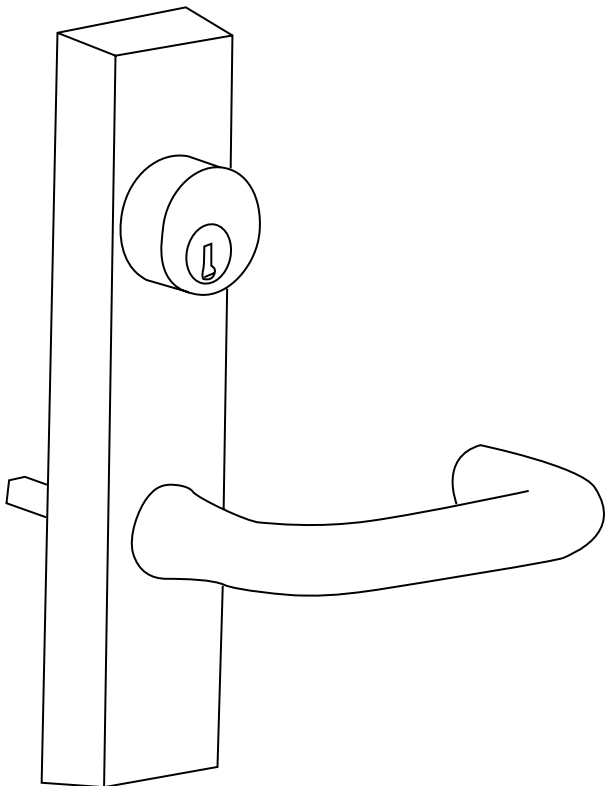
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Exit Devices						
	LS8600 LP8600 LR8600	**8700 FM8700 HC48700 HC8700**	**NB8700**	**SP8700[2] PP8700[2] PR8700[2]**	**8800**	**8888 HC8800**	**8900**
04	—	—	—	—	704	704	704
	—	—	—	—	744[1]	744[1]	744[1]
06	706-6	706	706-8	706-8	706-8	706-8	—
	746-6[1]	746[1]	746-8	746-8[1]	746-8[1]	746-8[1]	—
10	710-6	710	710	710	710	710	710
	740-6[1]	740[1]	740	740[1]	740[1]	740[1]	740[1]
13	713-6	713	—	713-8	713-8	713-8	713
	743-6[1]	743[1]	743-8[1]	743-8[1]	743-8[1]	743-8[1]	743[1]
15	715-6	715	715-8	715-8	715-8	715-8	715
16	—	—	—	—	716	—	716
73	773-6	773	773-8	773-8	—	—	—
74	774-6	774	774-8	774-8	—	—	—
75	—	—	—	—	775-8	775-8	775
76	—	—	—	—	776-8	776-8	776
77	—	—	—	—	777-8	777-8	777
78	—	—	—	—	778-8	778-8	778

1. 740, 743, 744 & 746 are freewheeling levers
2. Designates discontinued products



A8231 12/17

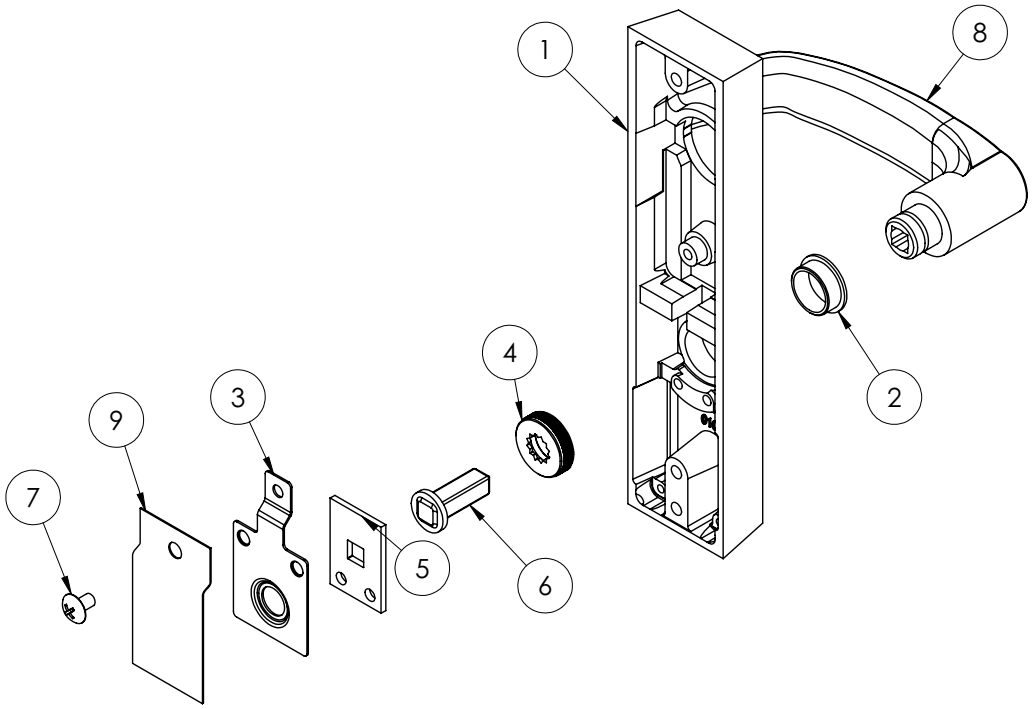
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0427	ET Case (704)	1	No
	97-0429	ET Case (710)	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	97-0522	Hub Plate (704/710)	1	Yes
6	97-0573	Spindle (704/710)	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	—	Lever Handle[1,2]	1	Yes
9	A6407	Information Tag	1	No
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

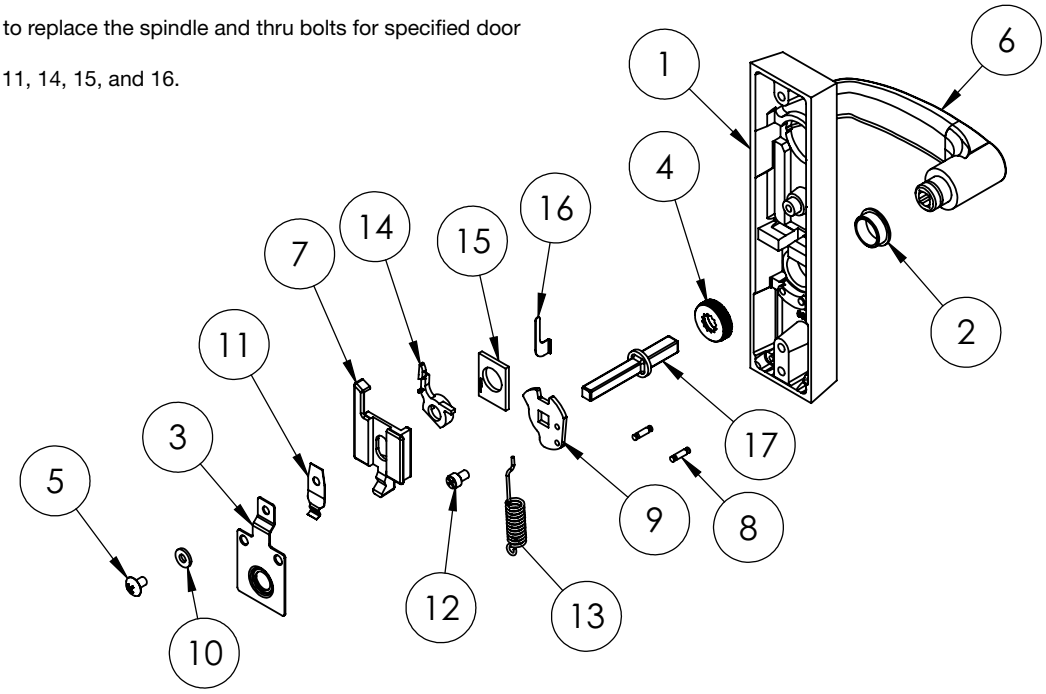
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
Not Shown	—	Cylinder Assembly[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
7	97-0355	Locking Slide (706) (607-2)	1	Yes
	97-0356	Locking Slide (713) (607-1)	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0528	Hub Plate (Std)	1	Yes
10	97-0557	Fusible Link	1	Yes
11	97-0571	Locking Slide Spring	1	Yes
12	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
13	97-0425	Hub Spring (Std)	1	Yes
14	97-0558	Slide Support	1	No
15	97-0563	Spring Support	1	No
16	97-0564	Return Spring	1	No
17	97-0549	Spindle (1 3/4" Door) (730-1)	1	Yes
	97-0550	Spindle (2" Door) (730-2)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-3)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 5, 7, 10, 11, 14, 15, and 16.



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

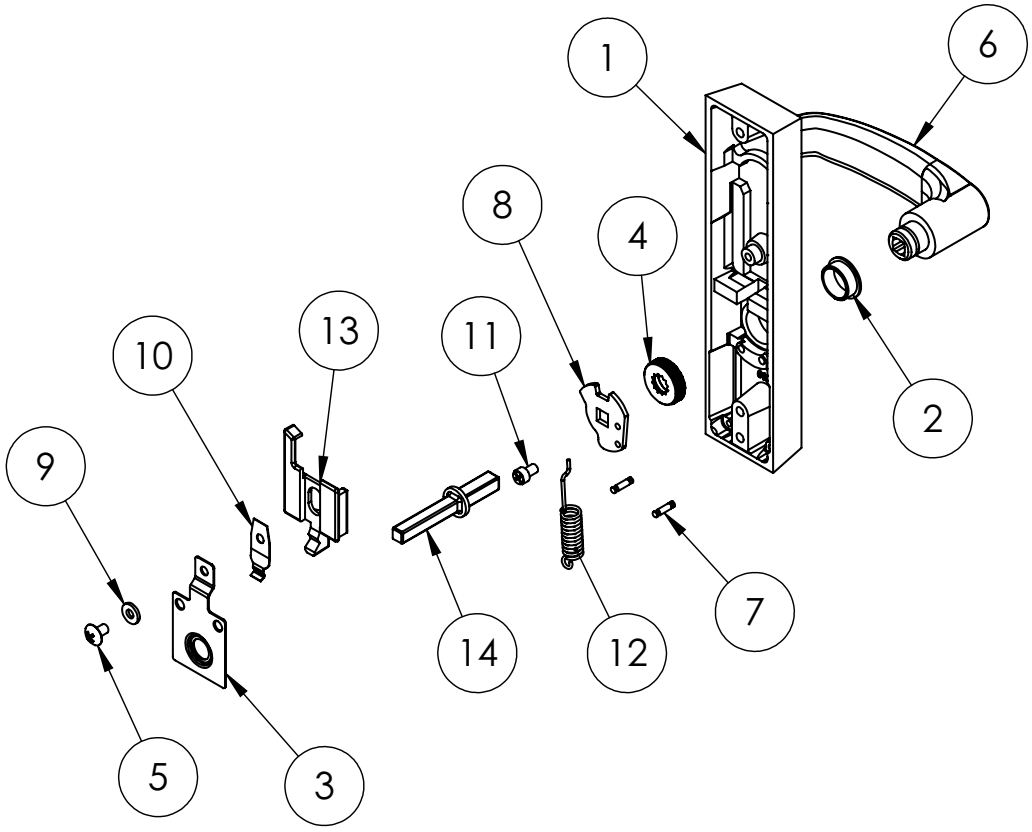
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	730-1	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-2	Spindle Retrofit Kit (2" Door)	1	Yes
	730-3	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

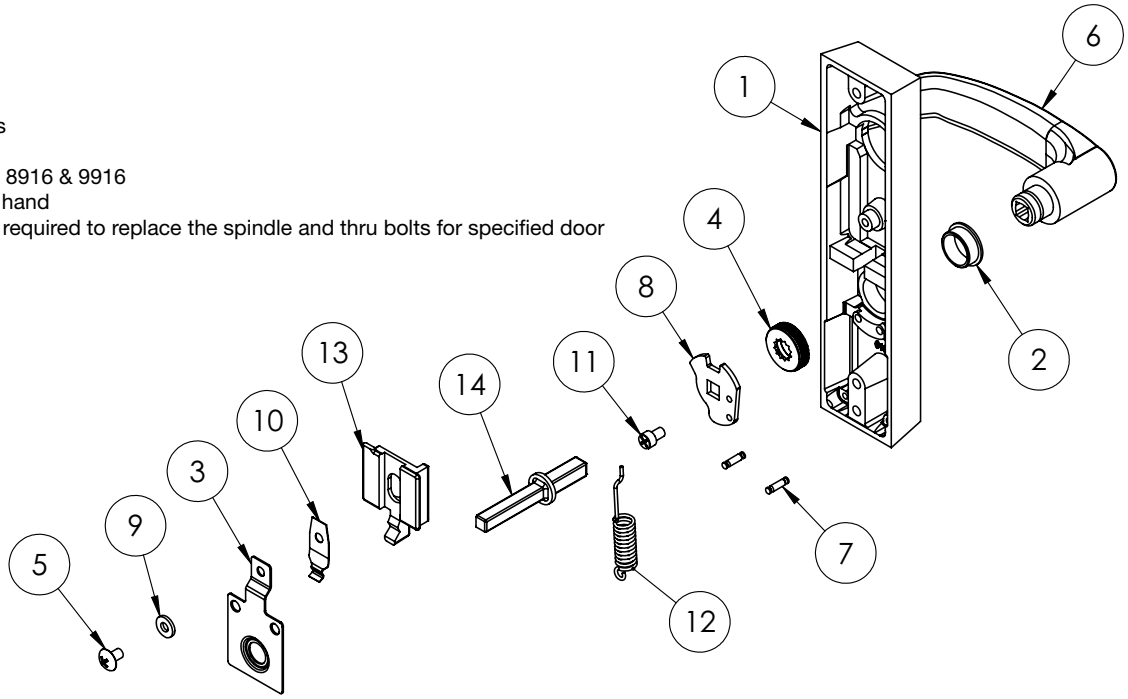
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0427	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
7	01-4507	1/8" X 1/2' Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
Not Shown	—	Cylinder[1,2,2a]	1	Yes
	97-0350	Cylinder Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	13-0086	Backplate (8816 Only)	1	Yes
	13-0074	Connecting Screw (8816 Only)	2	Yes
	13-0075	Connecting Screw (8816 Only) (2 1/2" Door And Over)	2	Yes
	13 97-0439	Locking Slide (716)	1	Yes
14	97-0549	Spindle (1 3/4" Door) (730-1)	1	Yes
	97-0550	Spindle (2" Door) (730-2)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-3)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	1	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	1	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	1	Yes

1. Specify finish
2. Specify cylinder size
2a. By keying Requirements
2b. #34 Cylinder for 8816
#46 Mortise cylinder for 8916 & 9916
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

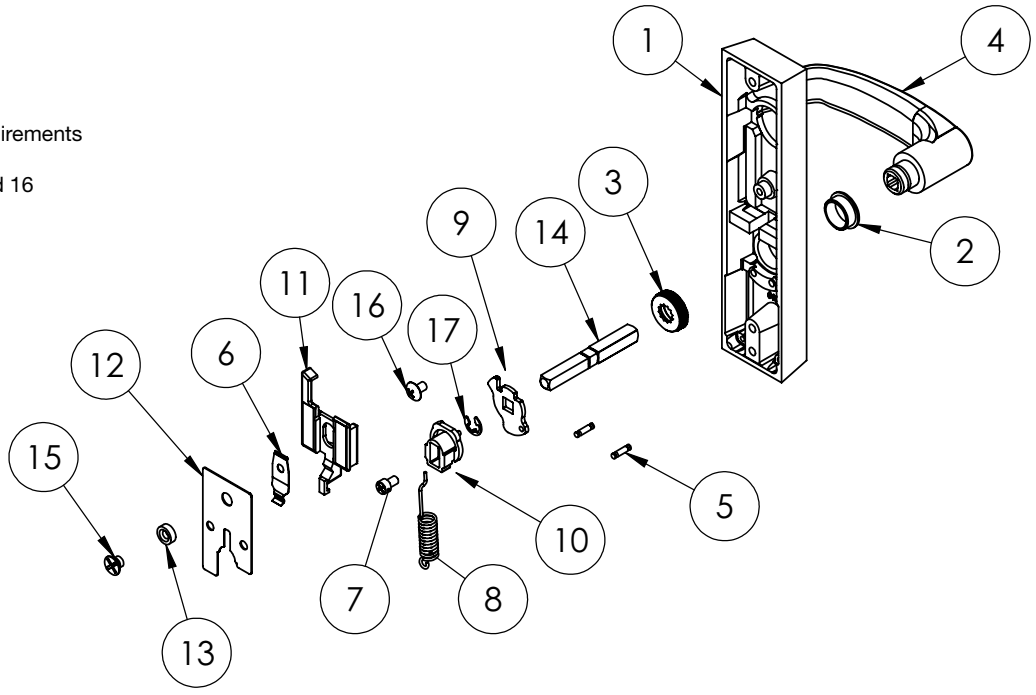
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0347	Locking Slide Spring	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	97-0571	Locking Slide Spring		Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0478	Lower Hub Plate	1	Yes
10	97-0479	Spindle Lock	1	Yes
11	97-0475	Locking Slide (743)	1	Yes
12	97-0581	Retaining Plate	1	Yes
13	97-0582	Spacer	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	01-1479	Cr-Fhms #10-32 X 1/2"	1	Yes
16	01-1183	Ct-Thms #10-32 X 5/16"	1	Yes
17	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 6, 11, and 16



A8231 12/17

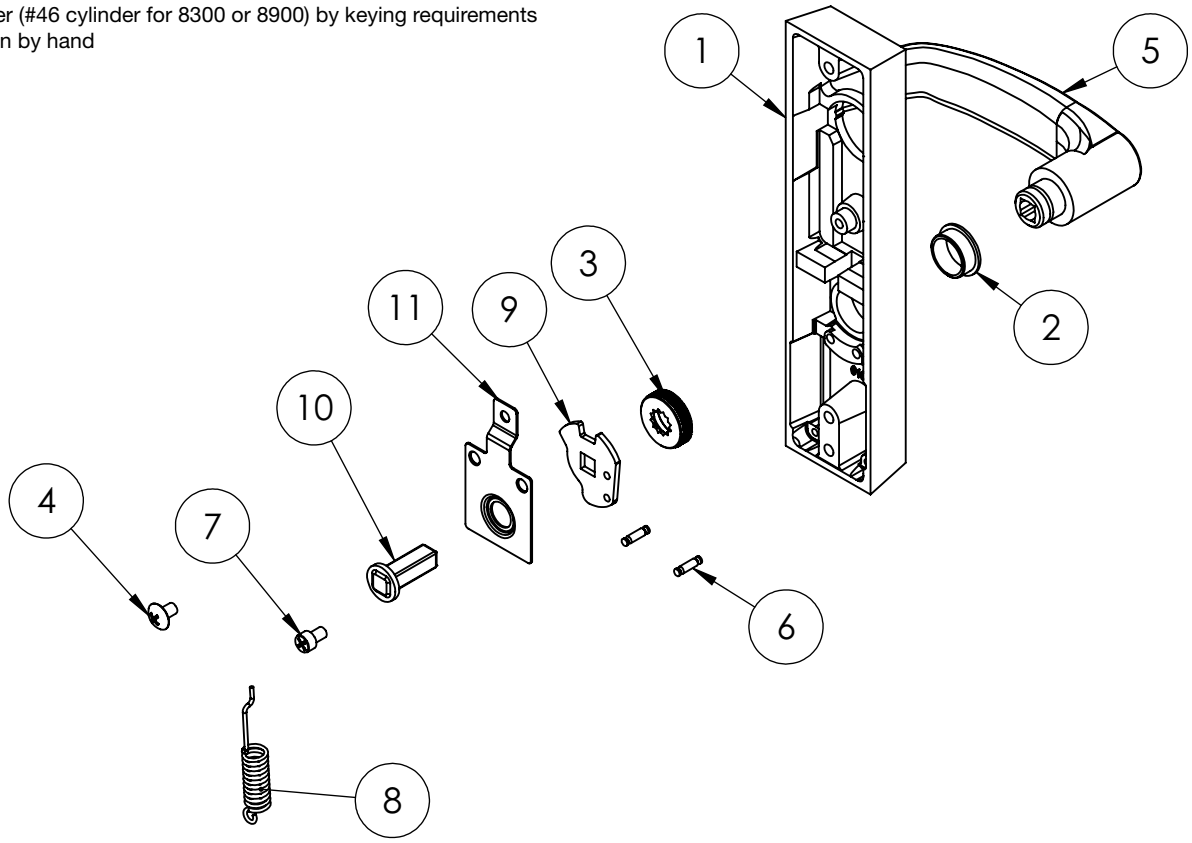
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case (740)	1	No
	97-0427	ET Case (744)	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
5	—	Lever Handle[1,2]	1	Yes
6	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0528	Hub Plate	1	Yes
10	97-0573	Spindle	1	Yes
11	68-1393	Retaining Plate	1	Yes
Not Shown	—	Rim Cylinder (744 Only)[1,2]	1	Yes
	13-0086	Backplate (744 Only)	1	Yes
	13-0074	Connecting Screw (744 Only)	2	Yes
	13-0075	Connecting Screw (744 Only) (2 1/2" Door And Over)	2	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #34 cylinder (#46 cylinder for 8300 or 8900) by keying requirements
3. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

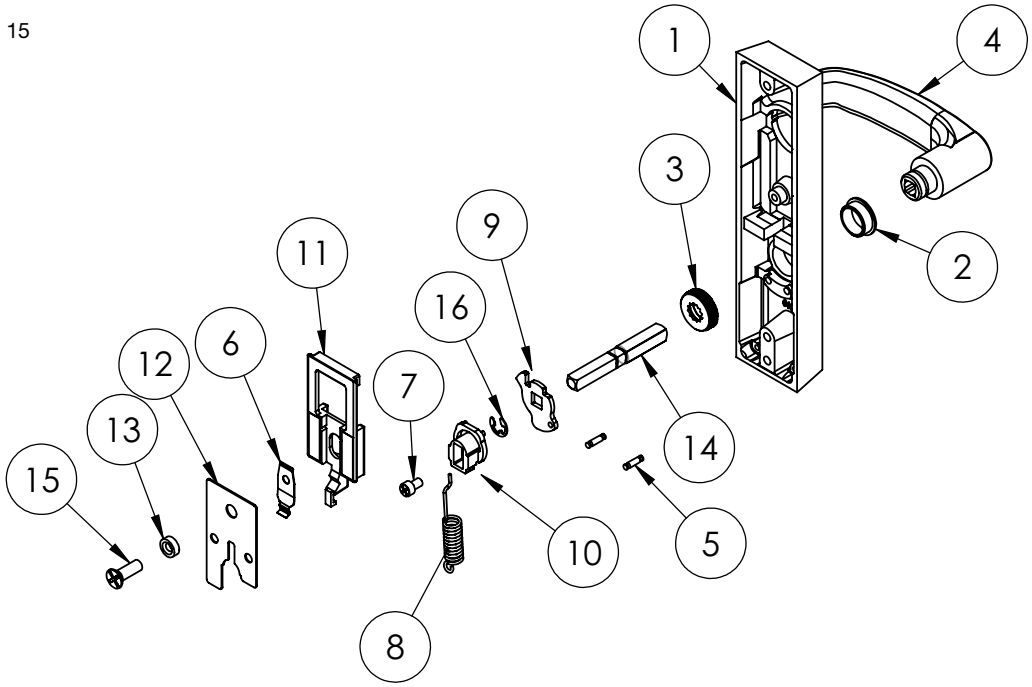
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	97-0347	Locking Slide Spring	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	97-0571	Locking Slide Spring W/ Bl Dyk	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0478	Lower Hub Plate	1	Yes
10	97-0479	Spindle Lock	1	Yes
11	97-0476	Locking Slide (746 Function)	1	Yes
12	97-0581	Retaining Plate	1	Yes
13	97-0582	Spacer	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
16	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 6, 11, and 15



A8231 12/17

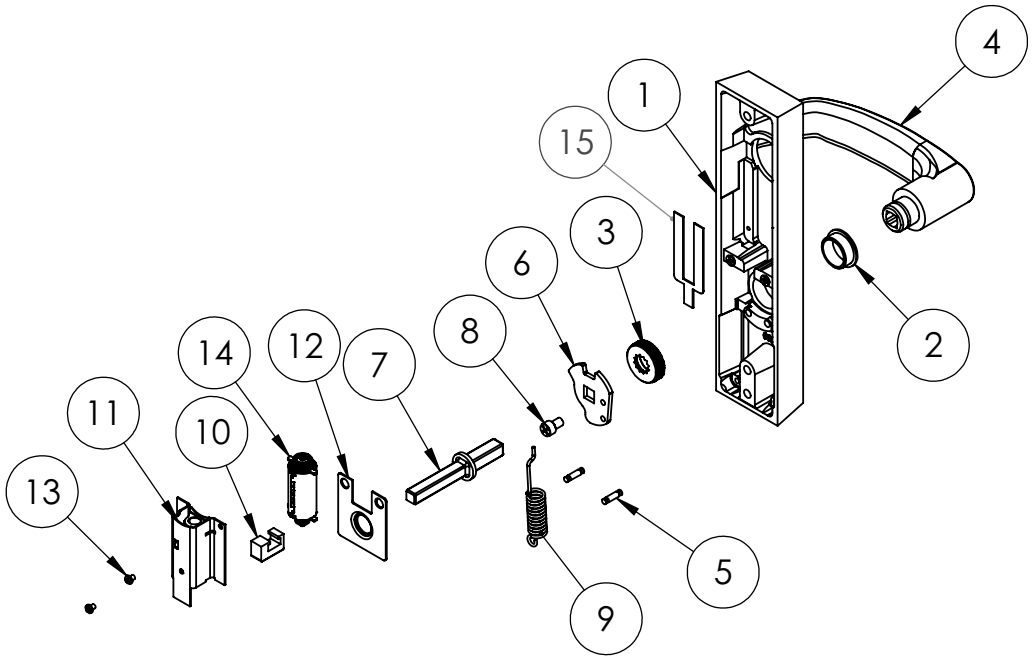
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0528	Hub Plate	1	Yes
7	97-0549	Spindle (1 3/4" Door)	1	
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	
8	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0329	Locking Tail	1	Yes
11	97-3932	Solenoid Cover Assembly (Fail Secure)	1	Yes
12	68-1402	Retainer Plate, Electrical Function	1	Yes
13	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
14	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
15	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	

1. Specify finish
2. Specify lever design by hand



A8231 12/17

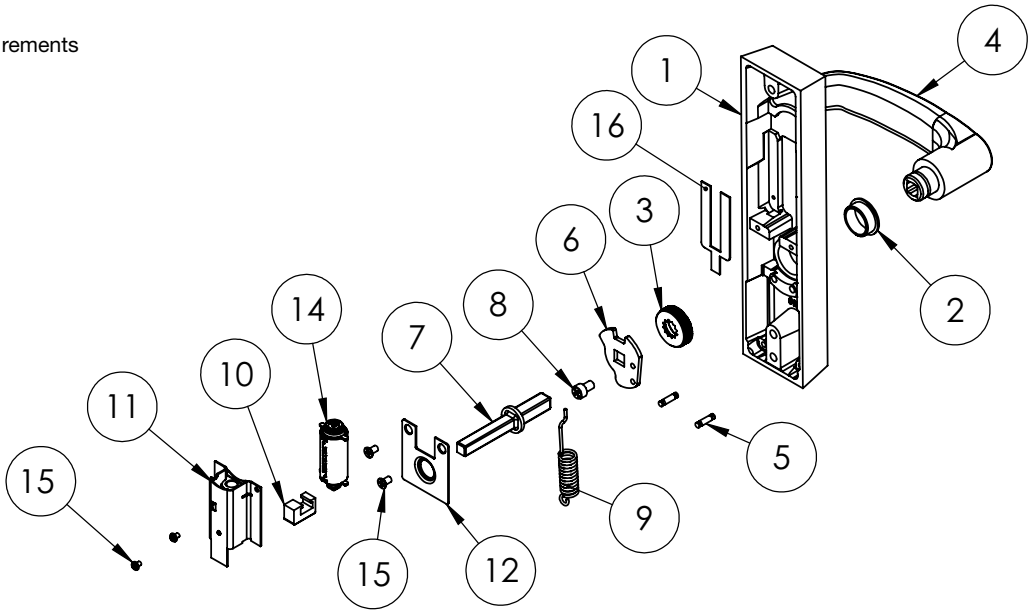
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	97-0528	Hub Plate	1	Yes
7	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	—	Cylinder[1,3]	1	Yes
	13-0086	Backplate	1	Yes
	13-0074	Connecting Screw	2	Yes
	13-0075	Connecting Screw (2 1/2" Door And Over)	2	Yes
8	01-1182	CR-CHMS #10-32 X .297	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0329	Locking Tail	1	Yes
11	97-3932	Solenoid Cover	1	Yes
12	68-1402	Retainer Plate, Electrical Function	1	Yes
13	01-1154	#6-32 X 1/4" PH Flat Undercut Ms	2	Yes
14	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
15	01-4560	#3-48 X 1/8" Pan CR-Ohms	2	Yes
16	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand
3. Specify #46 cylinder by keying requirements



A8231 12/17

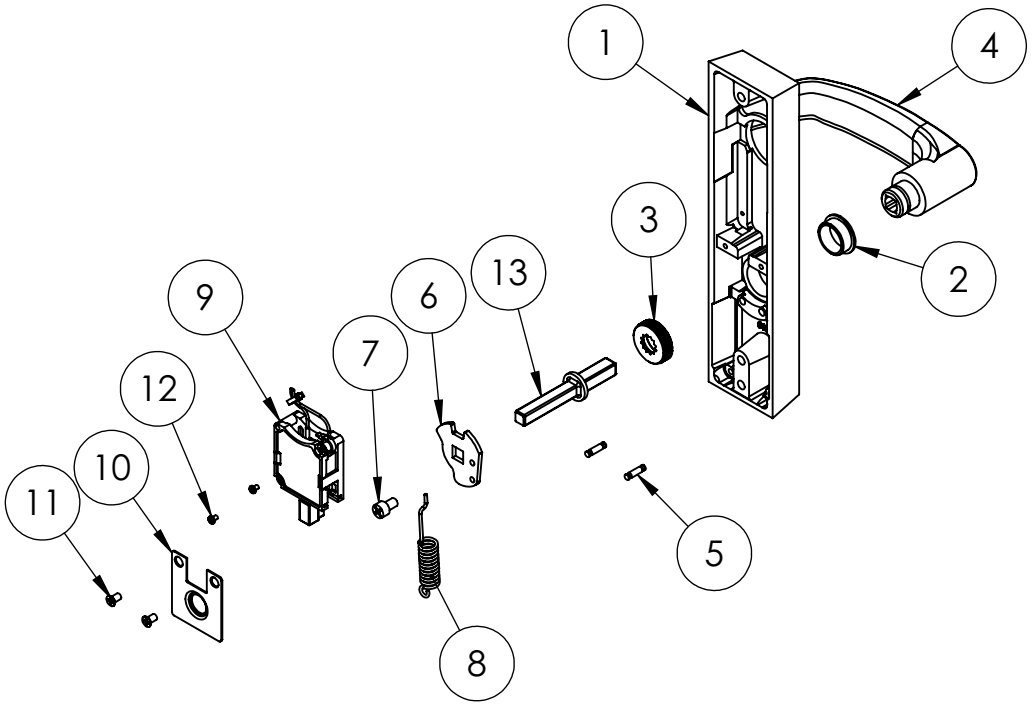
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	Electric ET Case W/ Cylinder Prep	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
Not Shown	—	Cylinder[1,2]	1	Yes
6	97-0528	Hub Plate (Std)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #46 cylinder by keying requirements
3. Specify lever design by hand



A8231 12/17

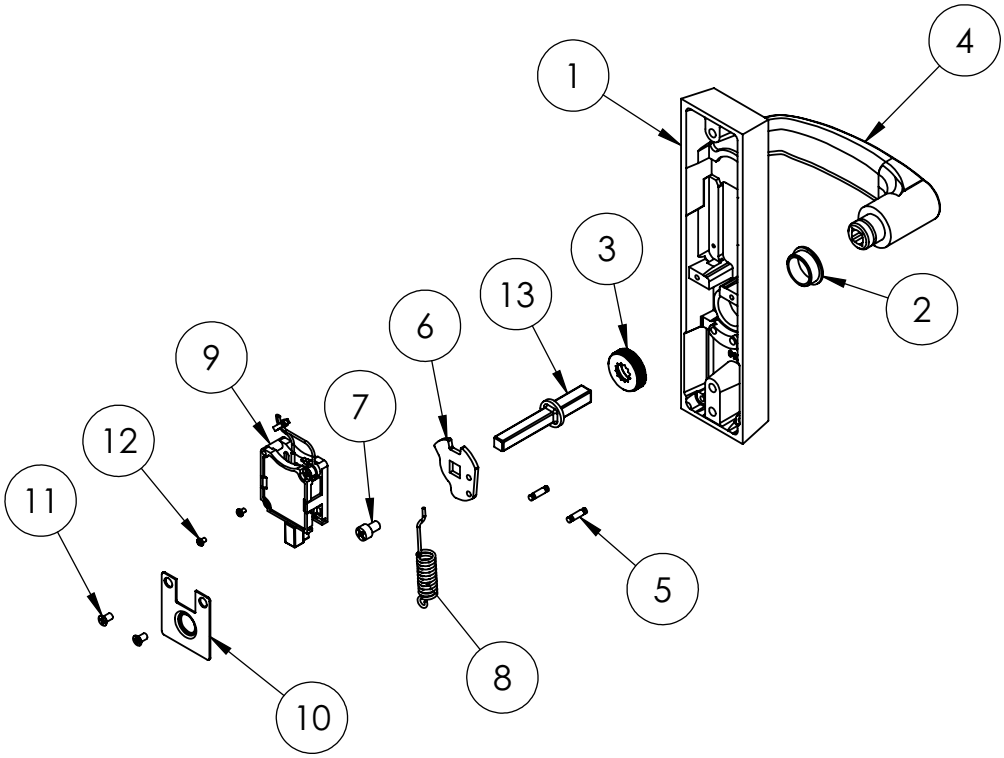
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	Electric ET Case W/O Cylinder Prep[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0528	Hub Plate (Std)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

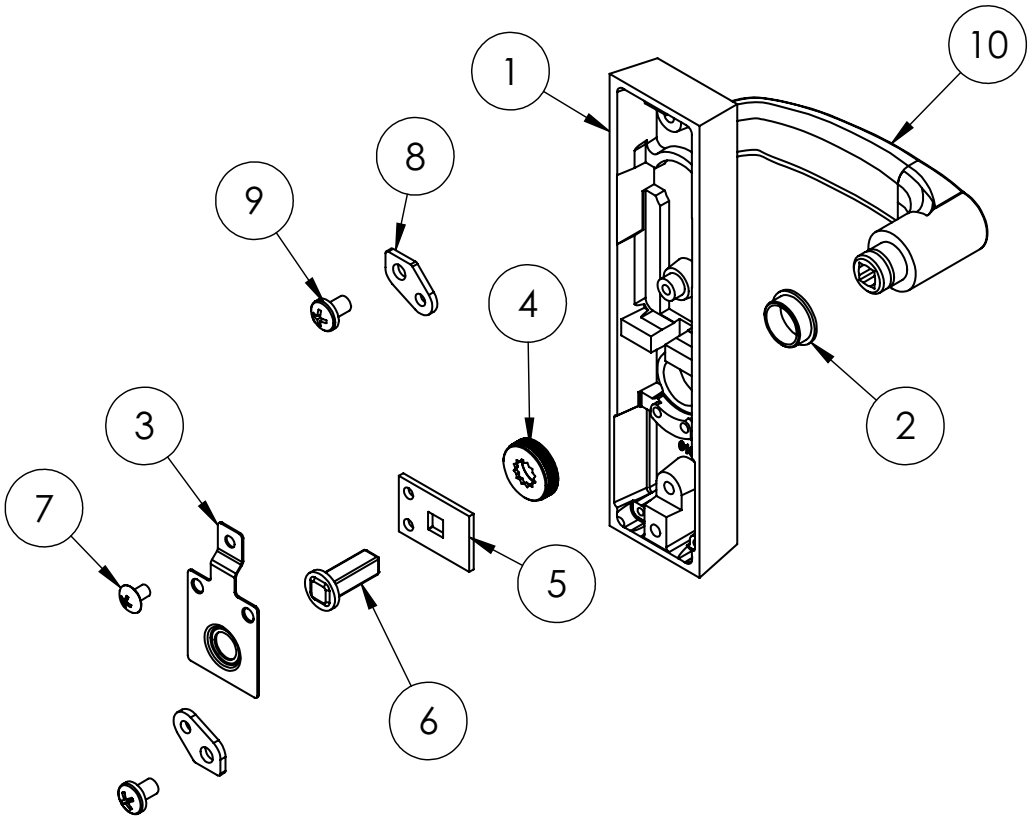
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	97-0522	Hub Plate (704/710)	1	Yes
6	97-0573	Spindle (704/710)	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	68-0853	Bracket	2	Yes
9	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
10	—	Lever Handle[1,2]	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 3 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

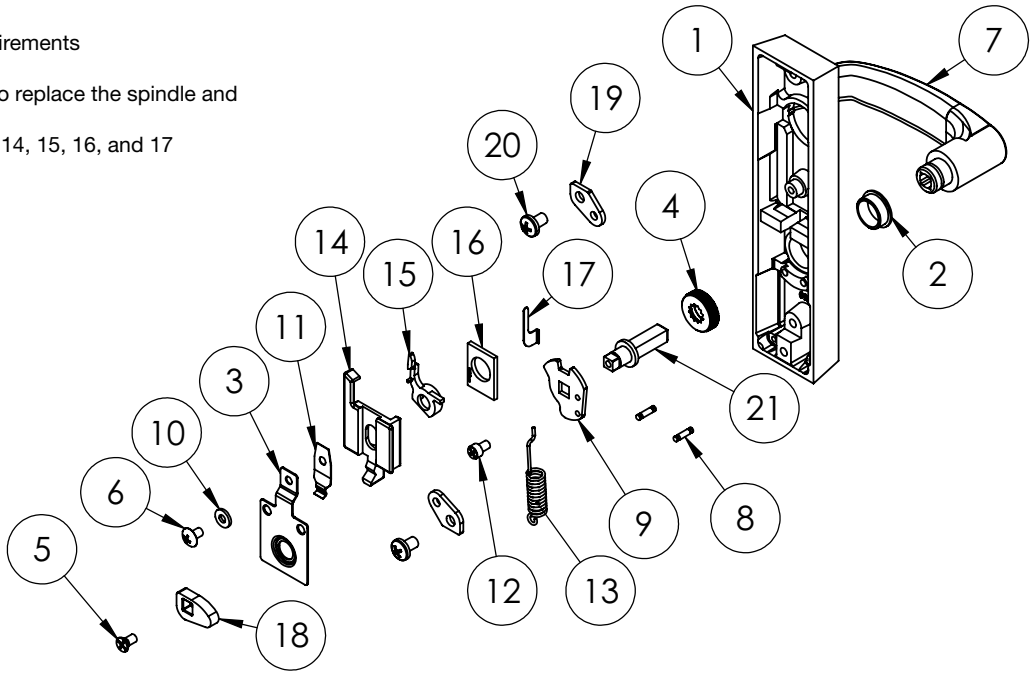
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1027	Ph Fl U'cut Ms #10-24 X 3/8"	1	Yes
6	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
7	—	Lever Handle[1,3]	1	Yes
Not Shown	—	Cylinder Assembly[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0528	Hub Plate (Std)	1	Yes
10	97-0557	Fusible Link	1	Yes
11	97-0571	Locking Slide Spring	1	Yes
12	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
13	97-0425	Hub Spring (Std)	1	Yes
14	97-0355	Locking Slide (706)	1	Yes
	97-0356	Locking Slide (713)	1	Yes
15	97-0558	Slide Support	1	No
16	97-0563	Spring Support	1	No
17	97-0564	Return Spring	1	No
18	68-0852	Cam 700-4	1	Yes
19	68-0853	Bracket	2	Yes
20	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
21	97-0549	Spindle (1 3/4" Door) (730-4)	1	Yes
	97-0550	Spindle (2" Door) (730-5)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-6)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 6, 10, 11, 14, 15, 16, and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

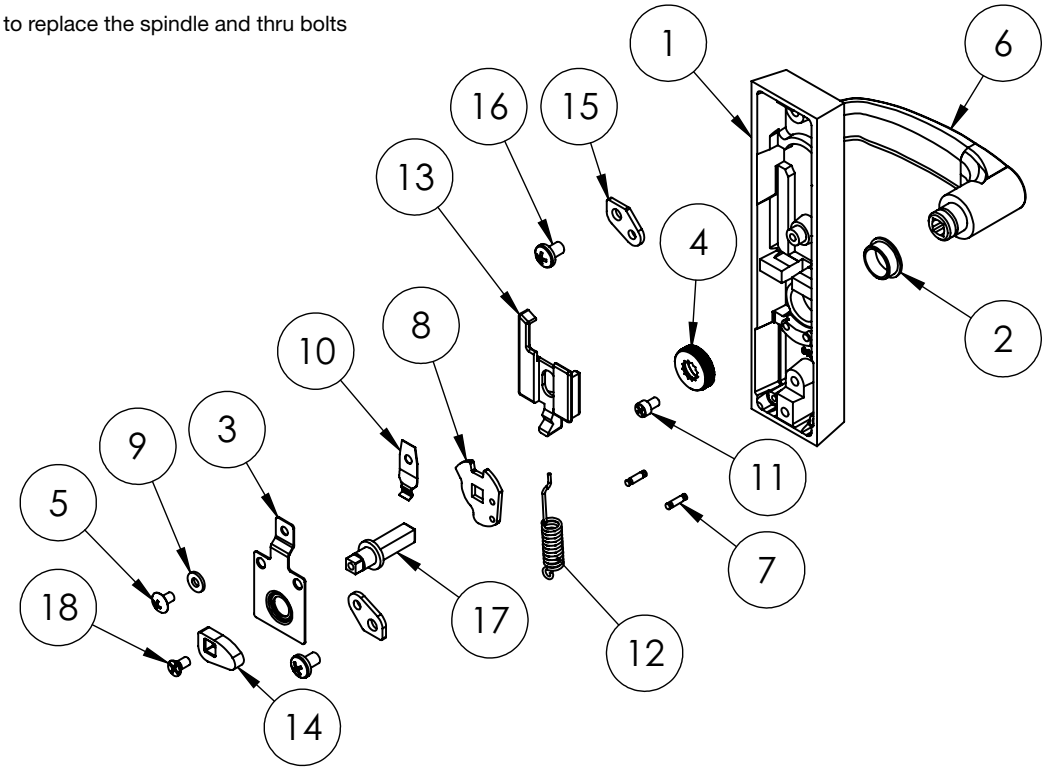
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	68-0852	Cam 700-4	1	Yes
15	68-0853	Bracket	2	Yes
16	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
17	730-4	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-5	Spindle Retrofit Kit (2" Door)	1	Yes
	730-6	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
18	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-30 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

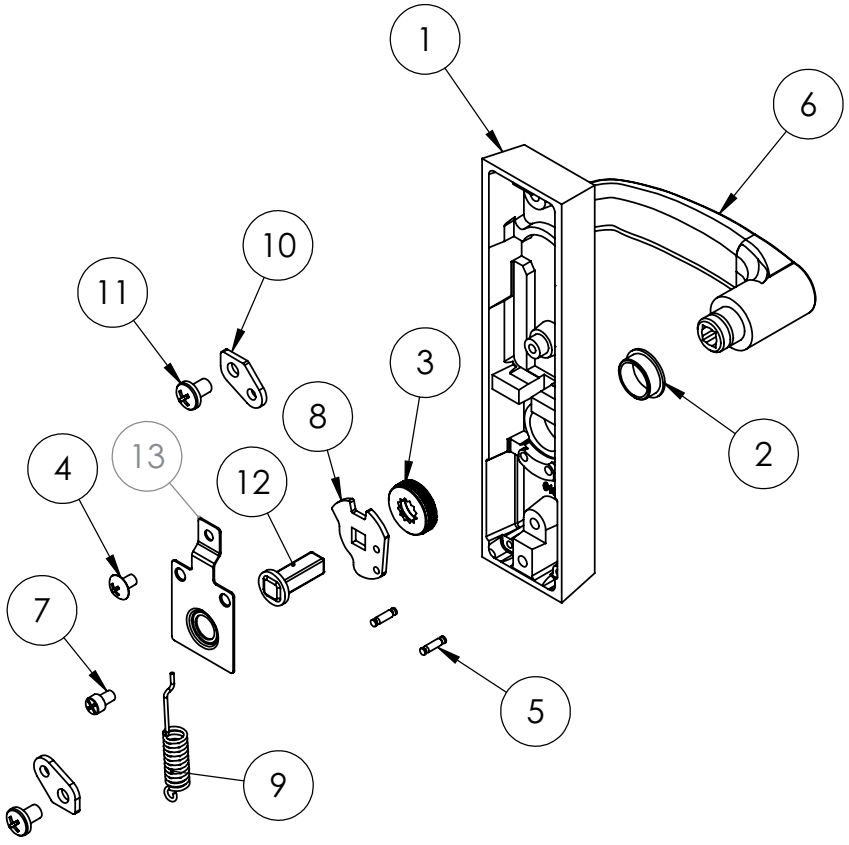
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,2]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0528	Hub Plate	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	68-0853	Bracket	2	Yes
11	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
12	97-0573	Spindle	1	Yes
13	68-1393	Retaining Plate	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

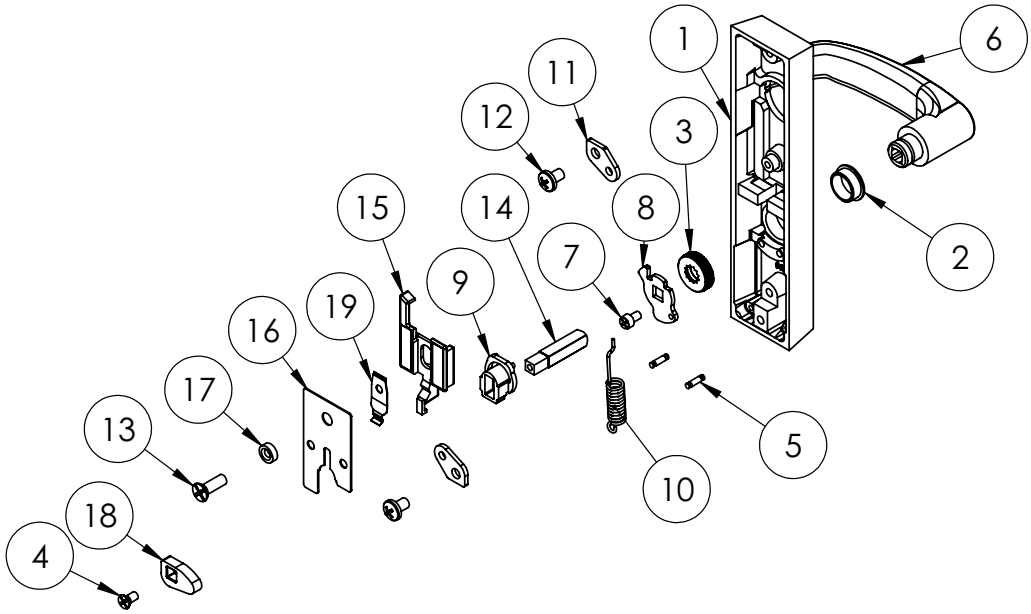
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,3]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
9	97-0479	Spindle Lock	1	Yes
10	97-0425	Hub Spring (Std)	1	Yes
11	68-0853	Bracket	2	Yes
12	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	2	Yes
13	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
14	97-3098	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3099	Spindle Assembly (2" Door)	1	Yes
	97-3100	Spindle Assembly (2 1/4" Door)	1	Yes
15	97-0475	Locking Slide (743)	1	Yes
16	97-0581	Retaining Plate	1	Yes
17	97-0582	Spacer	1	Yes
18	68-0852	Cam 700-4	1	Yes
19	97-0347	Locking Slide Spring	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 13, 15, 17 and 19



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

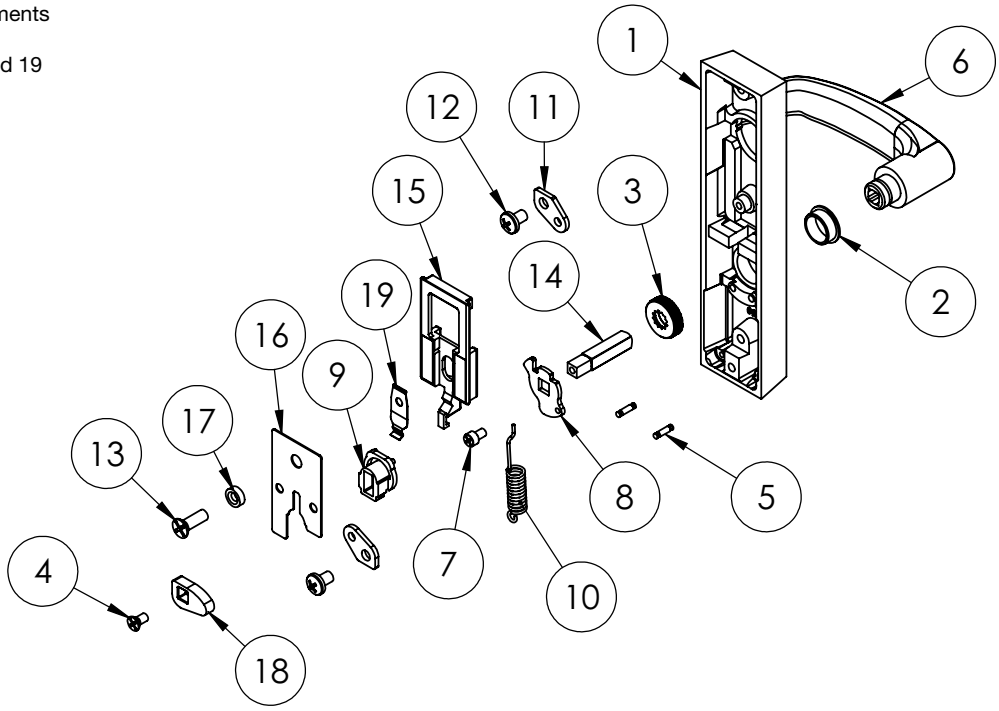
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap	1	Yes
4	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,3]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
9	97-0479	Spindle Lock	1	Yes
10	97-0425	Hub Spring (Std)	1	Yes
11	68-0853	Bracket	2	Yes
12	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	2	Yes
13	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	97-0476	Locking Slide (746)	1	Yes
16	97-0581	Retaining Plate	1	Yes
17	97-0582	Spacer	1	Yes
18	68-0852	Cam 700-4	1	Yes
19	97-0347	Locking Slide Spring	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 13, 15, 17 and 19



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

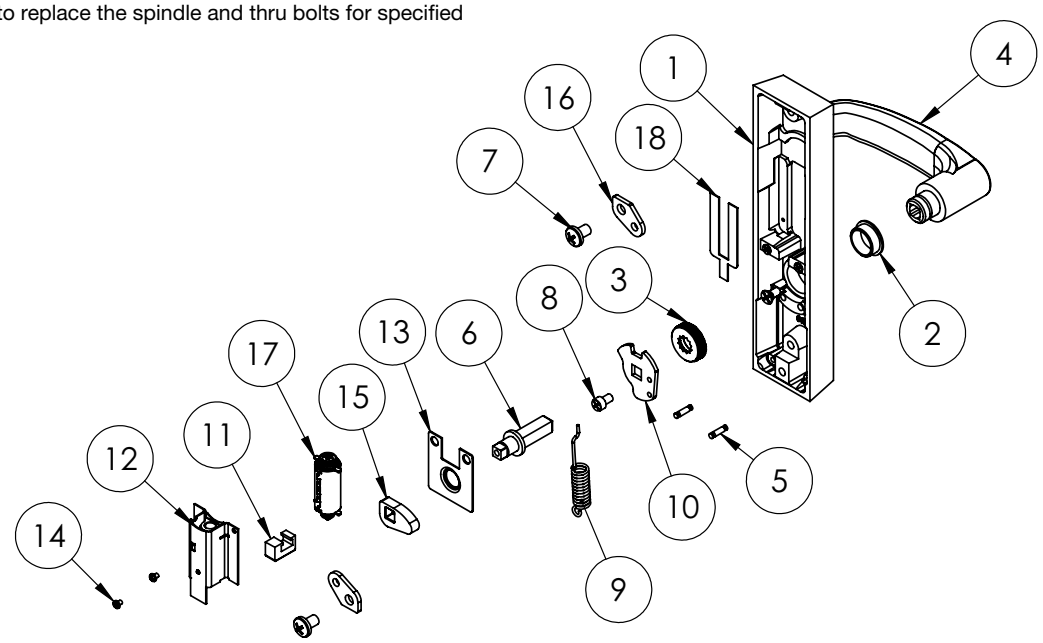
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0437	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	730-4	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-5	Spindle Retrofit Kit (2" Door)	1	Yes
	730-6	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
7	01-1478	Cr Pan Hd Mach Screw #1/4 X 3/8"	2	Yes
8	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0528	Hub Plate	1	Yes
11	97-0329	Locking Tail	1	Yes
12	97-3932	Solenoid Cover Assembly (Fail Secure)	1	Yes
13	68-1402	Retainer Plate, Electrical Function	1	Yes
14	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
15	68-0852	Cam 700-4	1	Yes
16	68-0853	Bracket	2	Yes
17	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
18	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

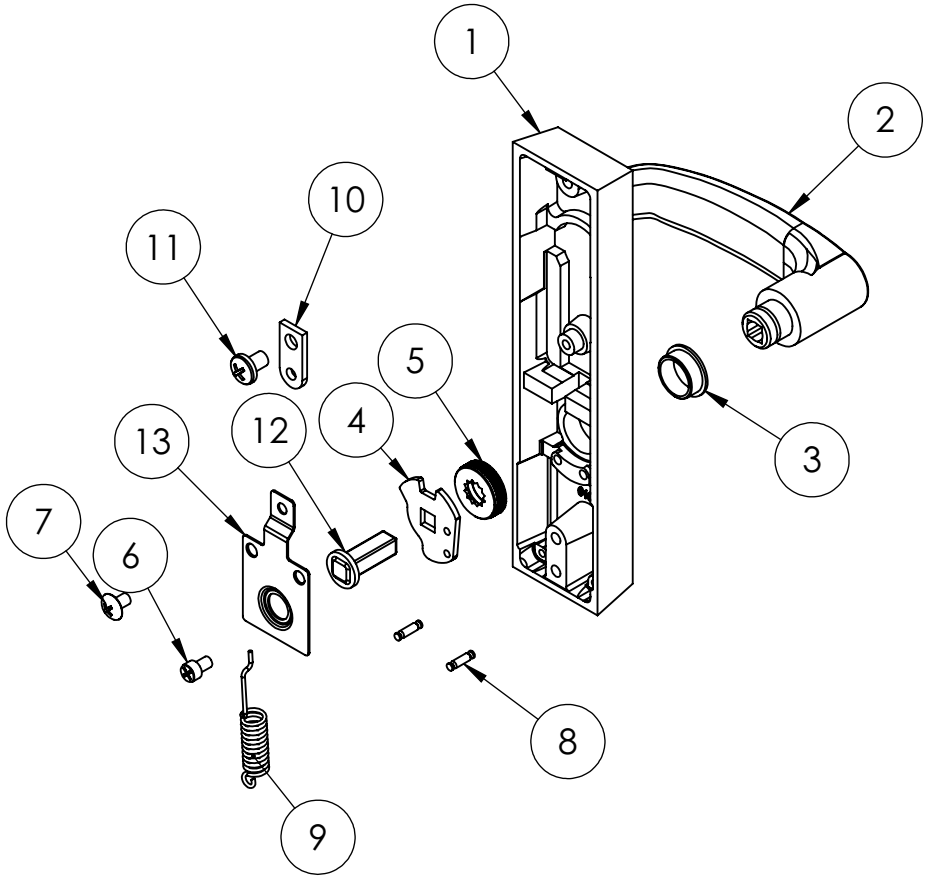
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0523	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0528	Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	1	Yes
12	97-0573	Spindle	1	Yes
13	68-1393	Retaining Plate	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

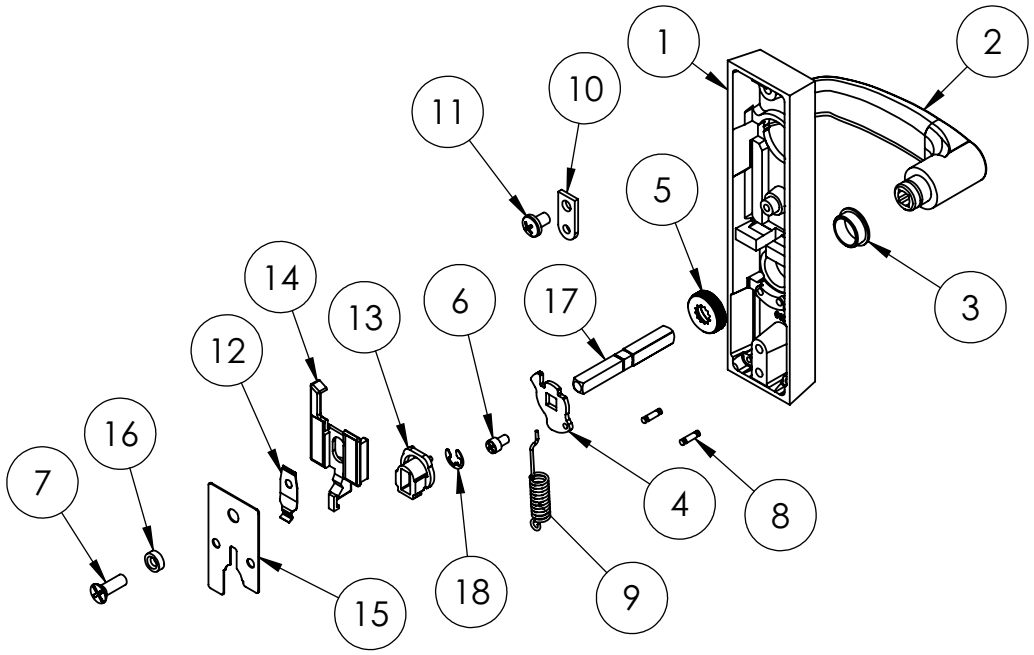
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0524	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1,3]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0478	Lower Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
8	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0380	Cylinder Nut	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0479	Spindle Lock	1	Yes
14	97-0475	Locking Slide (743)	1	Yes
15	97-0581	Retaining Plate	1	Yes
16	97-0582	Spacer	1	Yes
17	97-3092	Spindle Assembly	1	Yes
18	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 700-6 ET control is only available for 1-3/4" doors

Note: 607 kit contains items 7, 12, 14 and 16



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

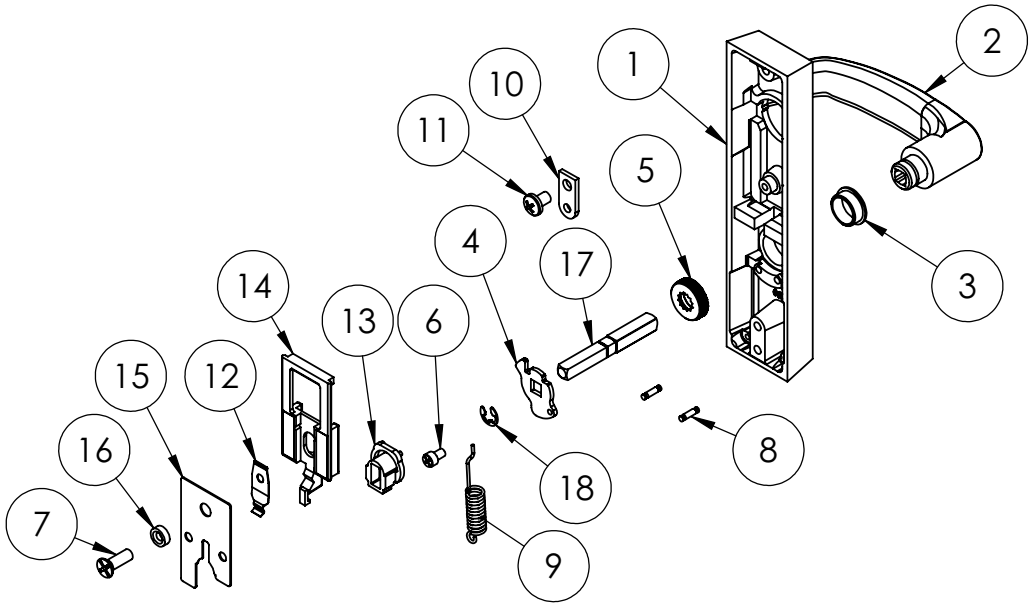
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0524	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1,3]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0478	Lower Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0479	Spindle Lock	1	Yes
14	97-0526	Locking Slide (746-6)	1	No
15	97-0581	Retaining Plate	1	Yes
16	97-0582	Spacer	1	Yes
17	97-3092	Spindle Assembly	1	Yes
18	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 700-6 ET control is only available for 1-3/4" doors

Note: 607 kit includes items 7, 12, 14 and 16



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

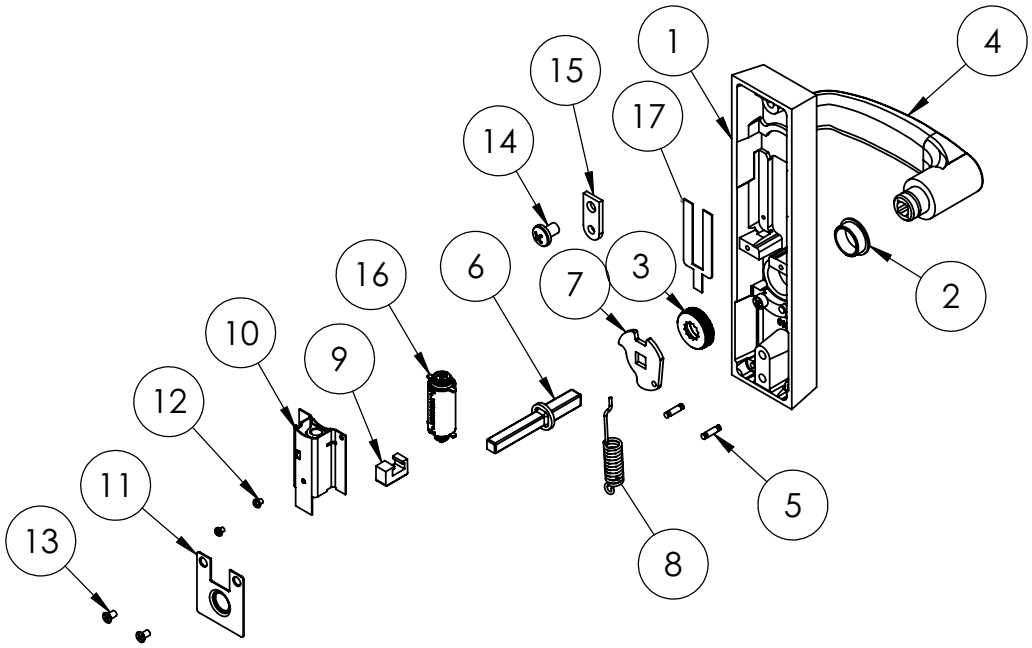
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0525	ET Case, Drop Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0549	Spindle (Lockable 700 And 700-6)	1	Yes
7	97-0480	Locking Piece For -6 And -8	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0329	Locking Tail	1	Yes
10	97-3932	Solenoid Cover Assembly	1	Yes
11	68-1402	Retainer Plate, Electrical Function	1	Yes
12	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
13	01-1154	CR-FHMS #6-32 X 1/4"	2	Yes
14	01-1478	CR Pan Hd Mach Screw #1/4-20 X 3/8"	1	Yes
15	68-1254	Extension Bracket	1	Yes
16	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
17	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 700-6 ET control is only available for 1 3/4" doors



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

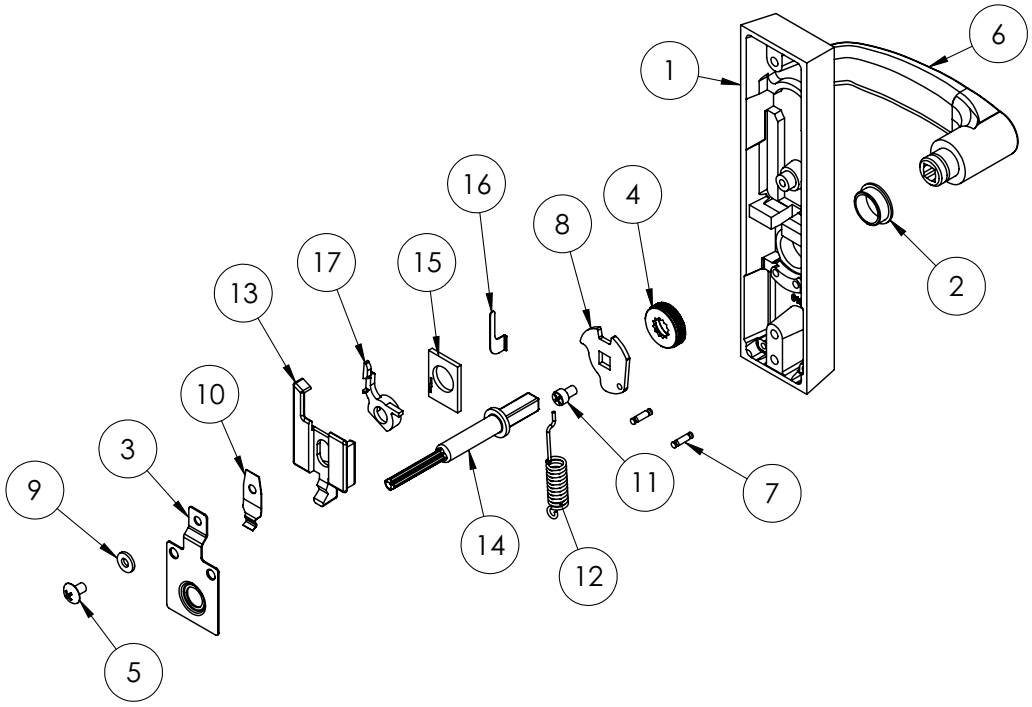
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
7	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
8	97-0480	Locking Piece For -6 And -8	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0355	Locking Slide (706)	1	Yes
	97-0356	Locking Slide (713)	1	Yes
14	97-0541	Spindle (Cross)	1	Yes
15	97-0563	Spring Support	1	No
16	97-0564	Return Spring	1	No
17	97-0558	Slide Support	1	No
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 5, 9, 10, 13, 15, 16, and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

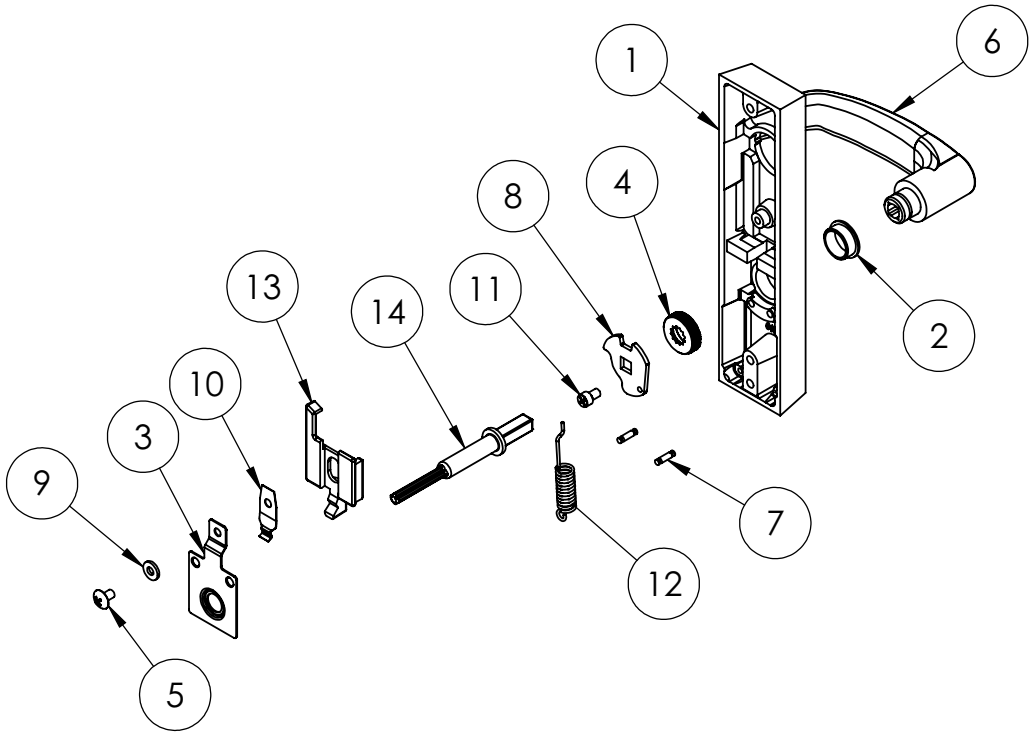
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
8	97-0480	Locking Piece For -6 And -8	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	730-7	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-8	Spindle Retrofit Kit (2" Door)	1	Yes
	730-9	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

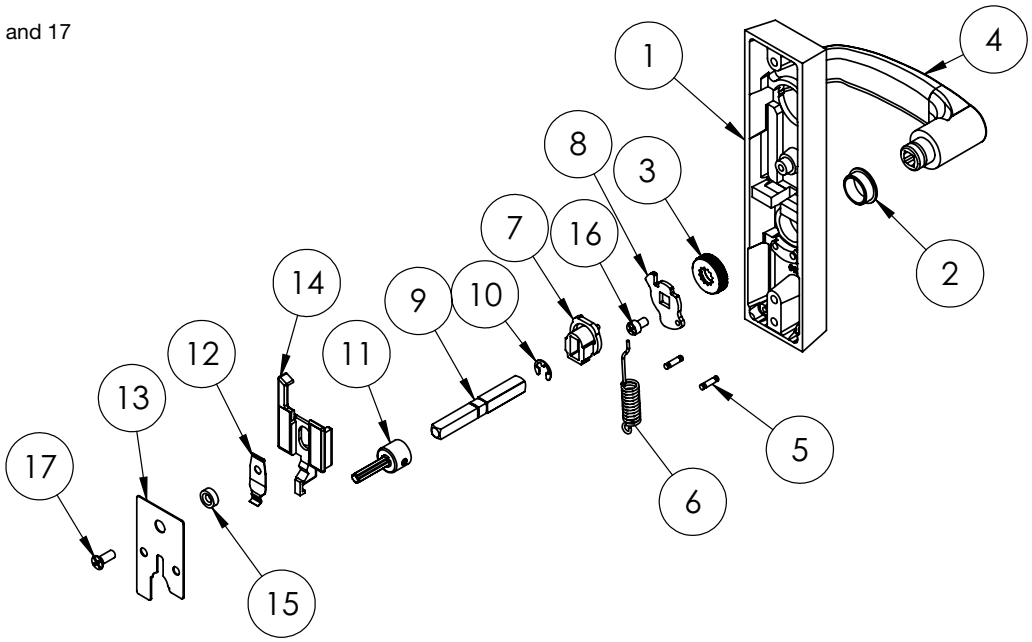
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0425	Hub Spring (Std)	1	Yes
7	97-0479	Spindle Lock	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
9	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
10	97-0527	E Clip 0.312 Shaft	1	Yes
11	68-3671	Spindle Adapter	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0581	Retaining Plate	1	Yes
14	97-0475	Locking Slide (743)	1	Yes
15	97-0582	Spacer	1	Yes
16	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
17	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 12, 14, 15 and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

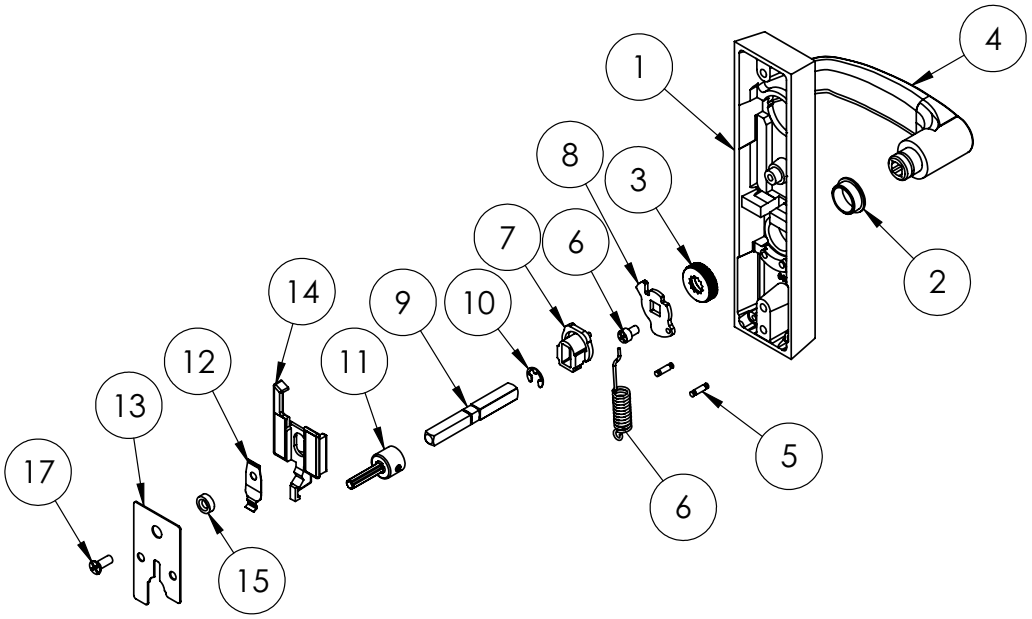
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0425	Hub Spring (Std)	1	Yes
7	97-0479	Spindle Lock	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
9	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
10	97-0527	E Clip 0.312 Shaft	1	Yes
11	68-3671	Spindle Adapter	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0581	Retaining Plate	1	Yes
14	97-0476	Locking Slide (746 Function)	1	Yes
15	97-0582	Spacer	1	Yes
16	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
17	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 12, 14, 15 and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

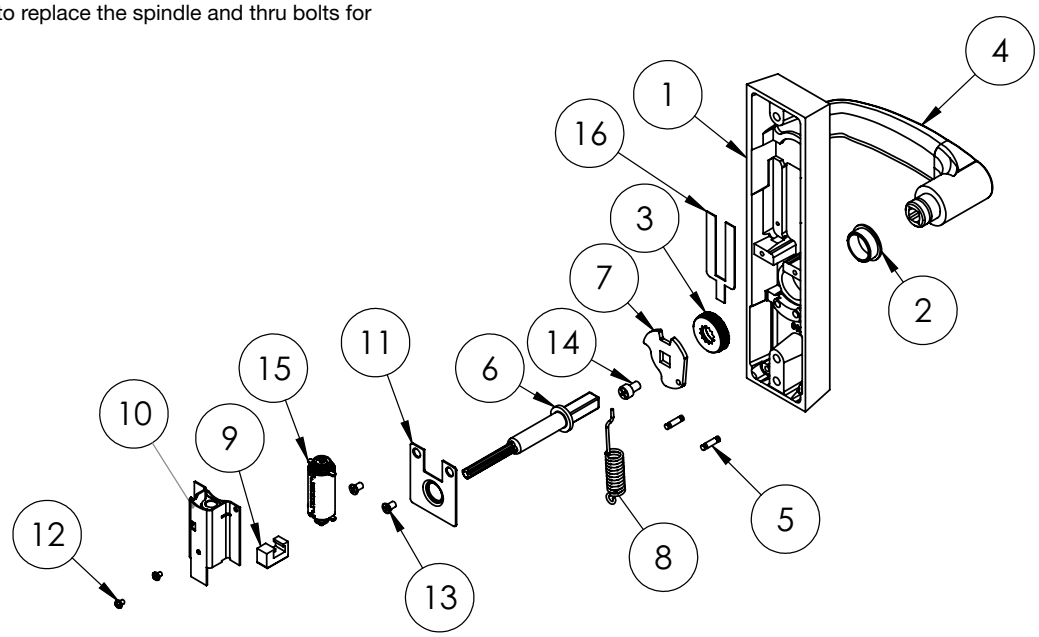
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
Not Shown	730-7	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-8	Spindle Retrofit Kit (2" Door)	1	Yes
	730-9	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
6	97-0541	Spindle	1	Yes
7	97-0480	Lower Hub Plate	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0329	Locking Tail	1	Yes
10	97-3932	Solenoid Cover Assembly	1	Yes
11	68-1402	Retainer Plate, Electrical Function	1	Yes
12	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
13	01-1154	Cr-Fhms #6-32 X 1/4"	2	Yes
14	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
15	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
16	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

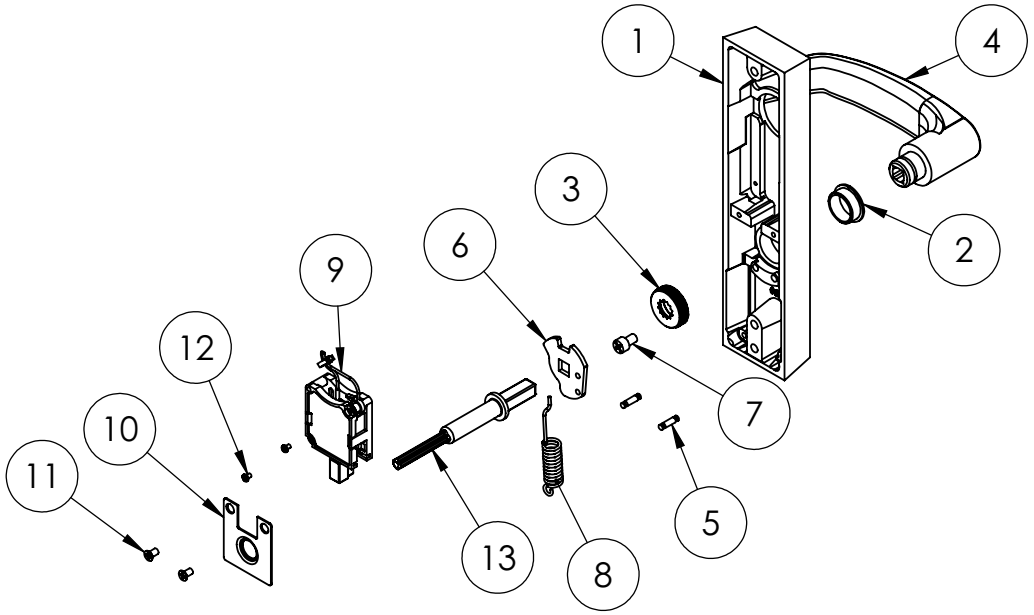
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	Electric ET Case W/ Cylinder Prep	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0480	Hub Plate (700-8)	1	Yes
7	01-1182	CR-CHMS #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0541	Spindle (Lockable 700-8)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

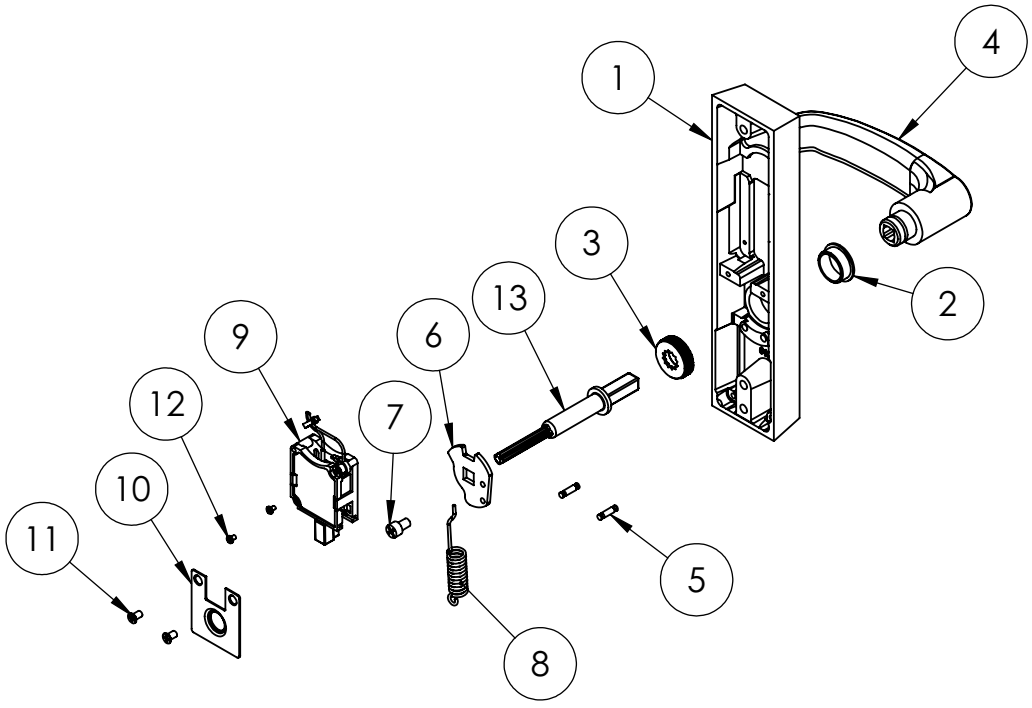
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	Electric ET Case W/O Cylinder Prep[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0480	Hub Plate (700-8)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0541	Spindle (Lockable 700-8)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

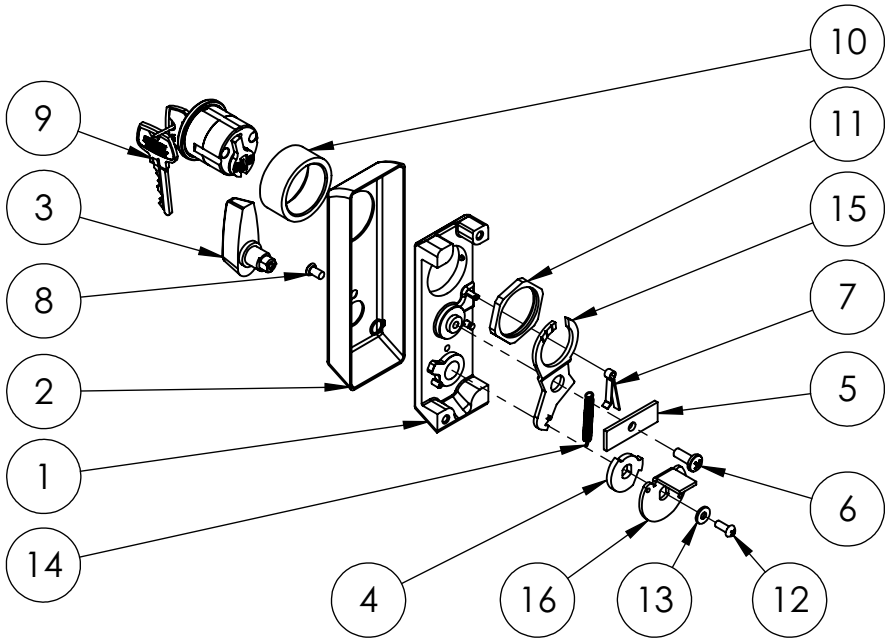
Auxiliary Controls
106
113
31-106
31-113

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2093*	Standard	Yes
Classroom	94-2094*		Yes
Night Latch	94-2426*	Cladding	Yes
Classroom	94-2427*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2089	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2121	Turn Lever Assembly*	1	Yes
4	94-0110	Cam	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	01-3582	#6-32 x 3/8 RHMS	1	Yes
13	01-0204	#6-32 x 3/8 Flat Washer	1	Yes
14	94-0109	Extension Spring	1	Yes
15	94-0114	Locking Lever	1	Yes
	94-2249	Locking Lever & Pin Assembly	1	Yes
16	94-2087	Lever Assembly	1	Yes
	94-2419	Lever Assembly	1	Yes
17	94-2448	H1 Aux Control Adapter Pack	1	Yes
18	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

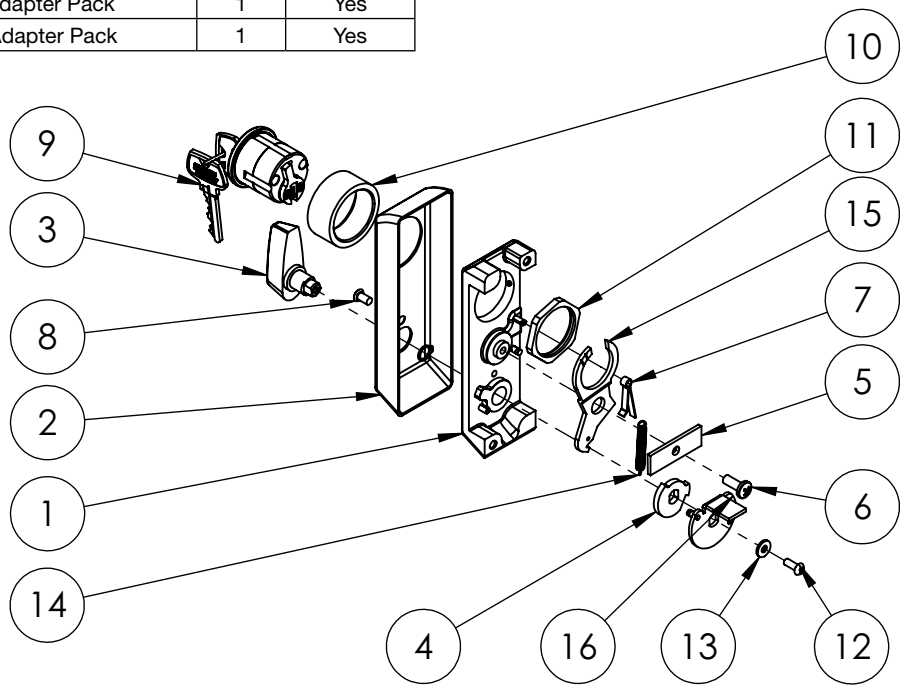
Auxiliary Controls
306
313
31-306
31-306

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2091*	Standard	Yes
Classroom	94-2092*		Yes
Night Latch	94-2428*	Cladding	Yes
Classroom	94-2429*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2089	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2121	Turn Lever Assembly*	1	Yes
4	94-0110	Cam	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	01-3582	#6-32 x 3/8 RHMS	1	Yes
13	01-0204	#6-32 x 3/8 Flat Washer	1	Yes
14	94-0109	Extension Spring	1	Yes
15	94-0112	Locking Lever	1	Yes
	94-0114			Yes
16	94-2329	Lever Assembly	1	Yes
	94-2088			Yes
	94-2421			Yes
	94-2420			Yes
17	94-2448	H1 Aux Control Adapter Pack	1	Yes
18	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

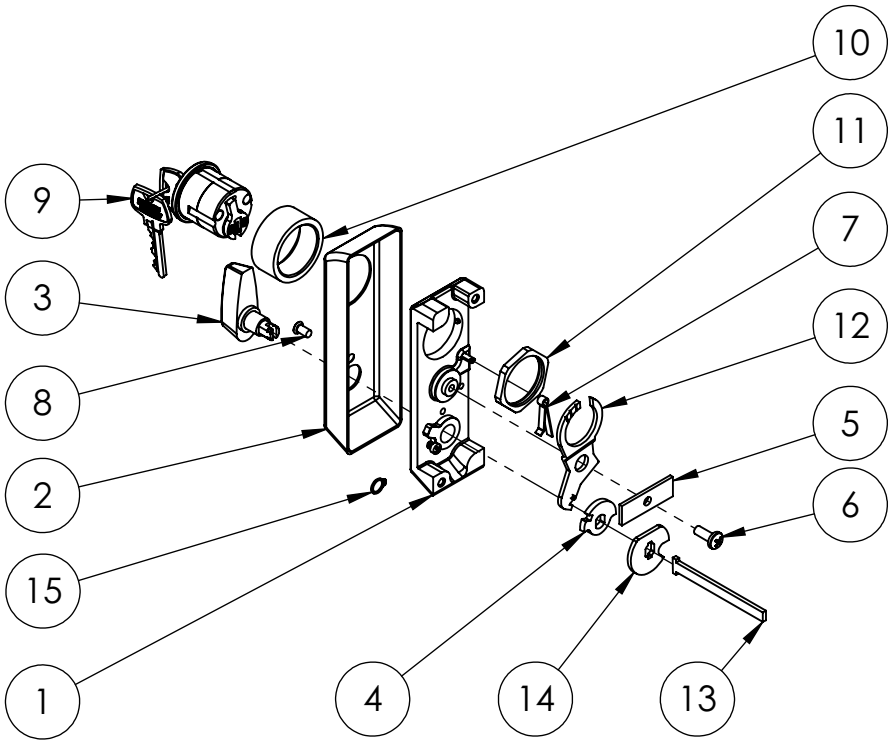
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2093*	NB	Yes
Classroom	94-2094*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2372	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2373	Turn Lever Assembly*	1	Yes
4	94-0185	Locking Hub	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	94-0114	Locking Lever	1	Yes
	94-2249	Locking Lever & Pin Assembly		Yes
13	94-0184	Tail Piece	1	Yes
14	94-0186	Space	1	Yes
15	01-4552	5/16 Retaining Ring	1	Yes
16	94-2448	H1 Aux Control Adapter Pack	1	Yes
17	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®

ASSA ABLOY

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT

ASSA ABLOY

SARGENT Manufacturing Company
100 Sargent Drive
New Haven, CT 06511 USA
800-727-5477
www.sargentlock.com

ASSA ABLOY is the global leader in door opening solutions, dedicated to satisfying end-user needs for security, safety and convenience

Founded in the early 1800s, SARGENT® is a market leader in locksets, cylinders, door closers, exit devices, electro-mechanical products and access control systems for new construction, renovation, and replacement applications. The company's customer base includes commercial construction, institutional, and industrial markets.

Copyright © 2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of SARGENT Manufacturing is prohibited.

A8231 12/17

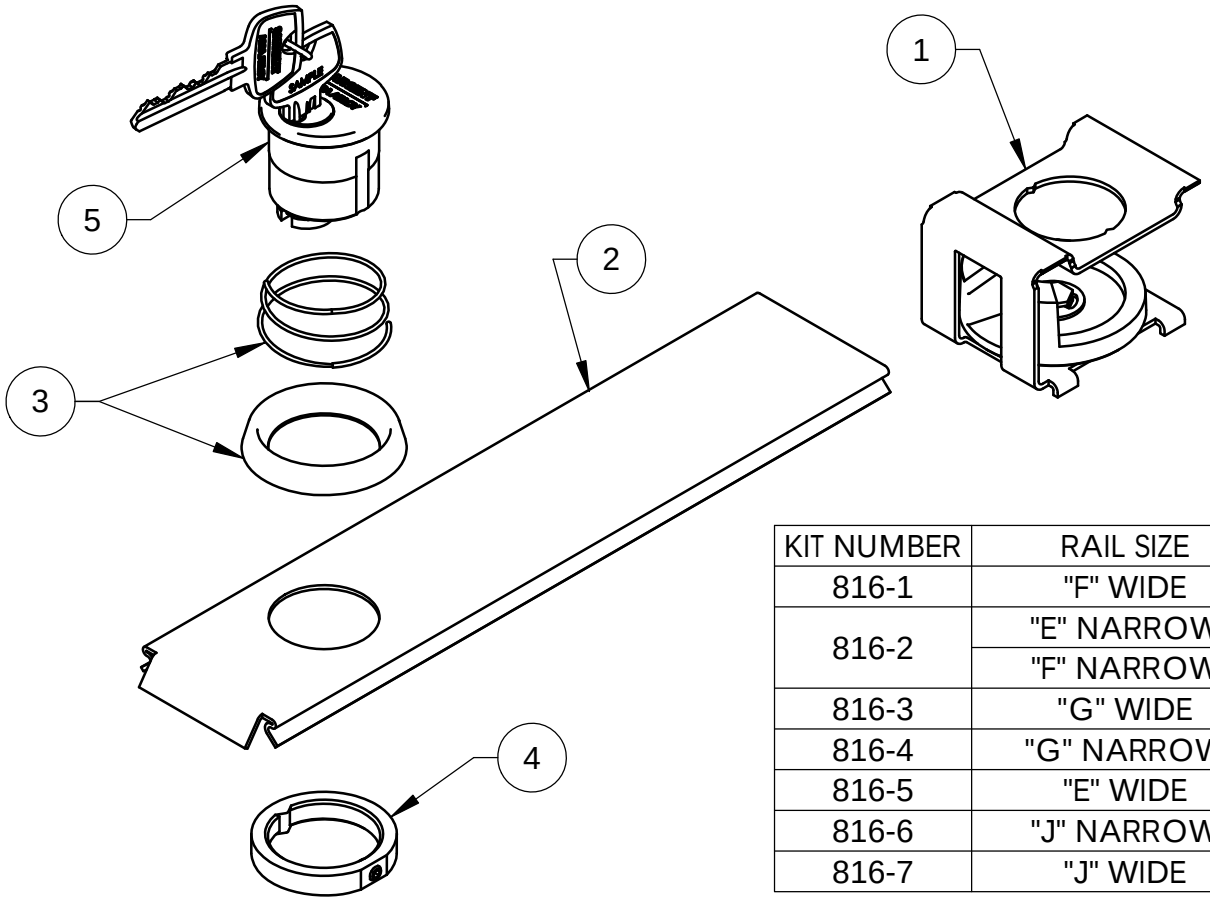
80 SERIES PARTS LIST

816 KIT

PARTS LIST	
PAGE No.	REV.
80.9	D

ITEM NO.	QTY	PART NUMBER	DESCRIPTION	REMARKS
1	1	97-3230	16- CYLINDER DOGGING ASSEMBLY	
2	1	68-0767	"F" WIDE RAIL INSERT	SEE NOTE 2
		68-0768	E WIDE RAIL INSERT	
		68-0769	"G" WIDE RAIL INSERT	
		68-0770	"G" NARROW, "J" WIDE RAIL INSERT	
		68-1376	"E" & "F" NARROW RAIL INSERT	
		68-1465	"J" NARROW RAIL INSERT	
3	1	13-2131	CYLINDER RING ASSEMBLY	SEE NOTE 2
4	1	68-6040	RETAINING COLLAR ASSEMBLY	
5	1	13-2872	CYLINDER & KEY ASSEMBLY	
6	1	01-0288	SOCKET SCREW KEY (WRENCH)	NOT SHOWN

NOTES:
1. FOR CYLINDER, SPECIFY "MORTISE" CYLINDER, FINISH AND KEYING REQUIREMENTS.
2. SPECIFY FINISH FOR INSERT AND COLLAR.



KIT NUMBER	RAIL SIZE
816-1	"F" WIDE
816-2	"E" NARROW
	"F" NARROW
816-3	"G" WIDE
816-4	"G" NARROW
816-5	"E" WIDE
816-6	"J" NARROW
816-7	"J" WIDE

Copyright © 2011 Sargent Manufacturing Company, an ASSA ABLOY Group company. All Rights reserved.

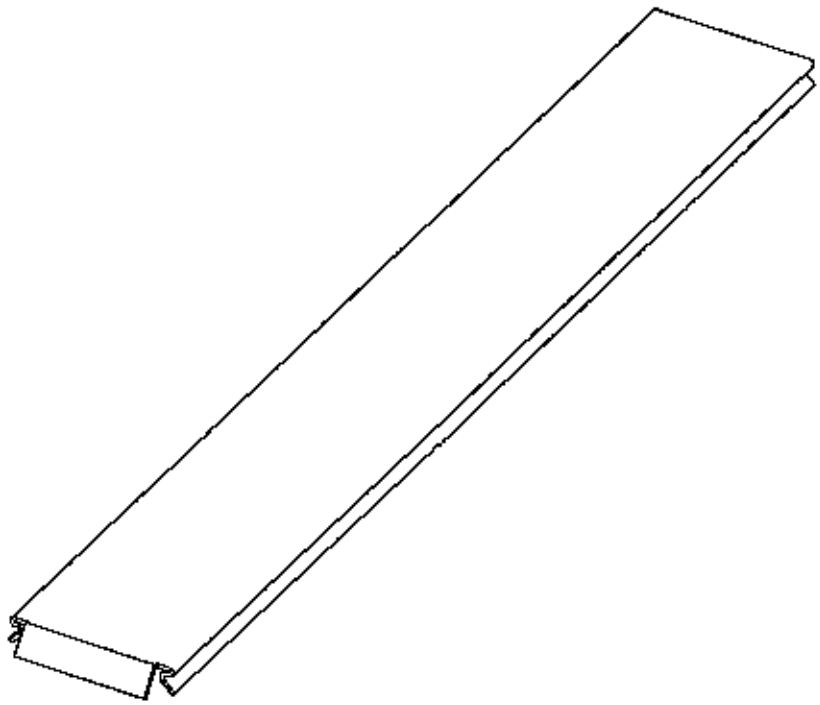
80 series Parts List

MOUNTING RAIL INSERTS

Parts List
Page No 80.4
Rev B
8/18/2003

PREFIX	ASSY NO.	PART NO.	DESCRIPTION
STANDARD INSERTS, NEW FACTORY SUPPLIED 55-			
STD, 12-19-, 53-58- OR 55- SUPPLIED IN COMB. WITH ABOVE PREFIXES		68-0549	INSERT (F WIDE) *
		68-0550	INSERT (E WIDE) *
		68-0551	INSERT (G WIDE) *
		68-0552	INSERT (G NARROW) *
		68-0553	INSERT (J NARROW) *
		68-0554	INSERT (J WIDE) *
		68-1375	INSERT (E NARROW, F NARROW) *
OLD FACTORY SUPPLIED 55-, 55- RETROFITS			
55- SUPPLIED IN COMB. WITH FOLLOWING PREFIXES NONE, 12-19-, 58-(16- IN PUSH)	855-1 KIT		INSERT ASSEMBLY (F WIDE) *
	855-2 KIT		INSERT ASSEMBLY (E NARROW, F NARROW) *
	855-3 KIT		INSERT ASSEMBLY (G WIDE) *
	855-4 KIT		INSERT ASSEMBLY (G NARROW, J WIDE) *
	855-5 KIT		INSERT ASSEMBLY (E WIDE) *
	855-6 KIT		INSERT ASSEMBLY (J NARROW) *

* SPECIFY FINISH

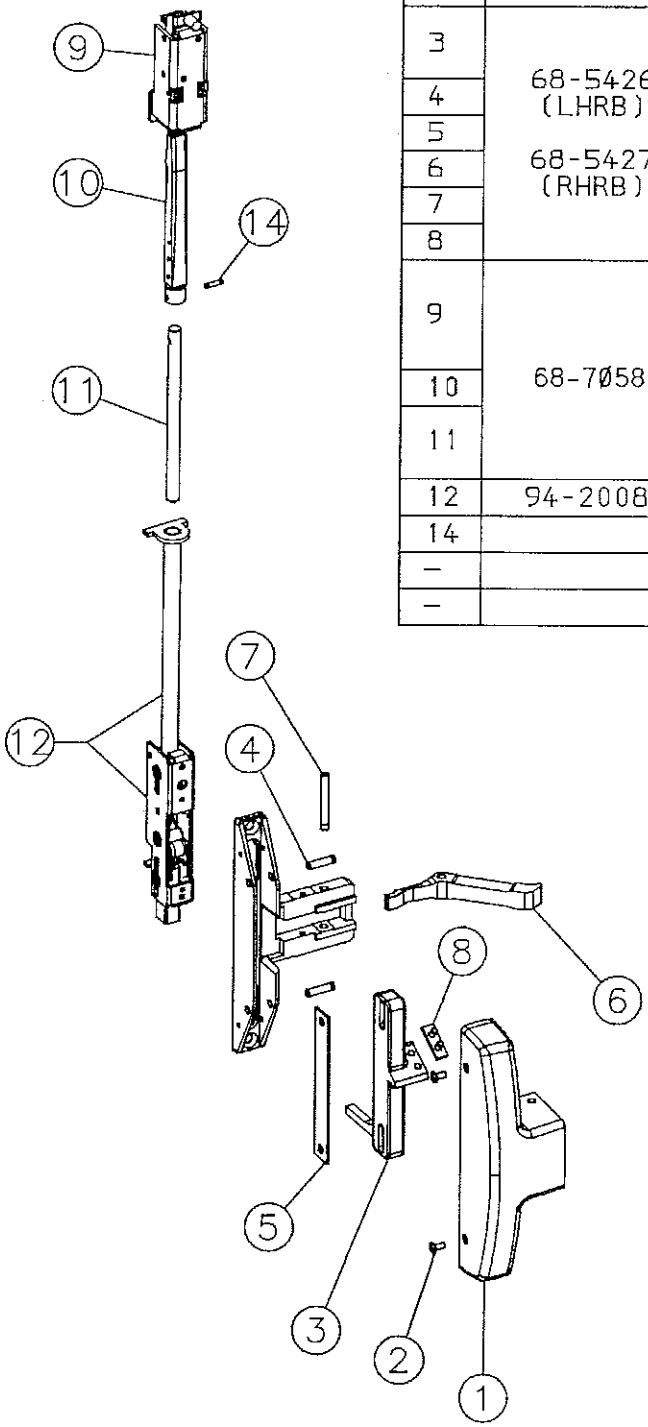


80 series Parts List

NB-MD8406 NB-MD8410
NB-MD8413 NB-MD8415
NB-MD8440 NB-MD8443
NB-MD8446 NB-MD8473
NB-MD8474

Parts List
Page No 84.3 Rev A
12/31/2004

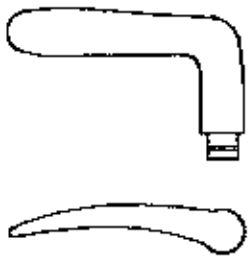
			CHASSIS ASSEMBLY LESS COVER
MD8400	ALL FUNCTIONS	LHRB RHRB	68-5426 68-5427



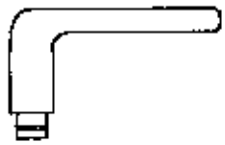
ITEM	ASSY NO.	PART NO.	DESCRIPTION	QTY
1		68-0496	COVER*	1
2		97-0052	SCREW* #8-32 X 5/16	2
3	68-5426 (LHRB) 68-5427 (RHRB)	68-0014	MAIN SLIDE LHRB	1
		68-0015	MAIN SLIDE RHRB	
4		68-0479	PIVOT PIN (MAIN SLIDE)	2
5		68-0025	NYLON SPACER	1
6		68-0241	LIFT ARM	1
7		68-0239	PIVOT PIN (LIFT ARM)	1
8		68-0016	SKID PAD	1
9	68-7058	68-5374	TOP CASE ASSEMBLY STANDARD	1
		68-5375	TOP CASE ASSEMBLY 1/4" PANEL	
		68-5376	TOP CASE ASSEMBLY 1/2" PANEL	
10		68-4840	TOP BOLT ASSEMBLY	1
11		68-0044	TOP ROD (SPECIFY DOOR SIZE X CROSSBAR HEIGHT)	1
12	94-2008	—	INNER CASE ASSY	1
14		01-0696	SPIROL PIN	1
—		68-2561	SCREW PACK	1
—		650	STRIKE PACK	1

* SPECIFY FINISH

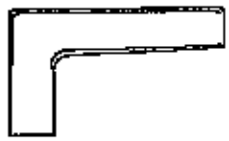
NOTE: LEVERS LISTED ARE FOR USE WITH ET CONTROLS MANUFACTURED AFTER SEPTEMBER 25, 1998



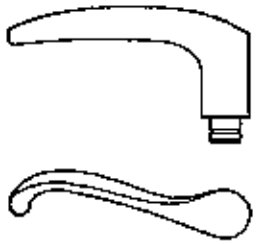
A LEVER 82-0151 (RH)
82-0152 (LH)



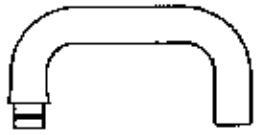
E LEVER
82-0154



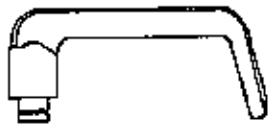
F LEVER
82-0155



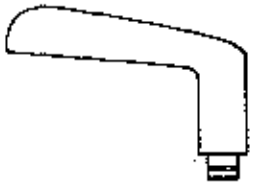
Y LEVER 82-0531 (RH)
82-0530 (LH)



J LEVER
97-0486

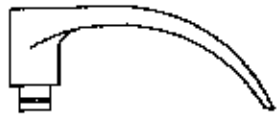


C LEVER
97-0567

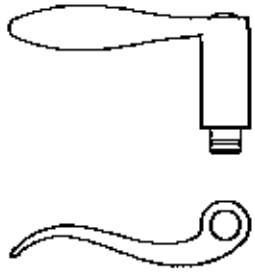


S LEVER 82-0523 (RH)
82-0522 (LH)

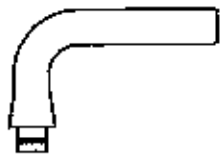
L LEVER
97-0485



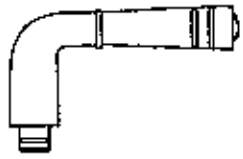
P LEVER
97-0484



G LEVER 82-0527 (RH)
82-0526 (LH)



W LEVER
82-0159



R LEVER
82-0517

B LEVER
82-0153

80 series Parts List

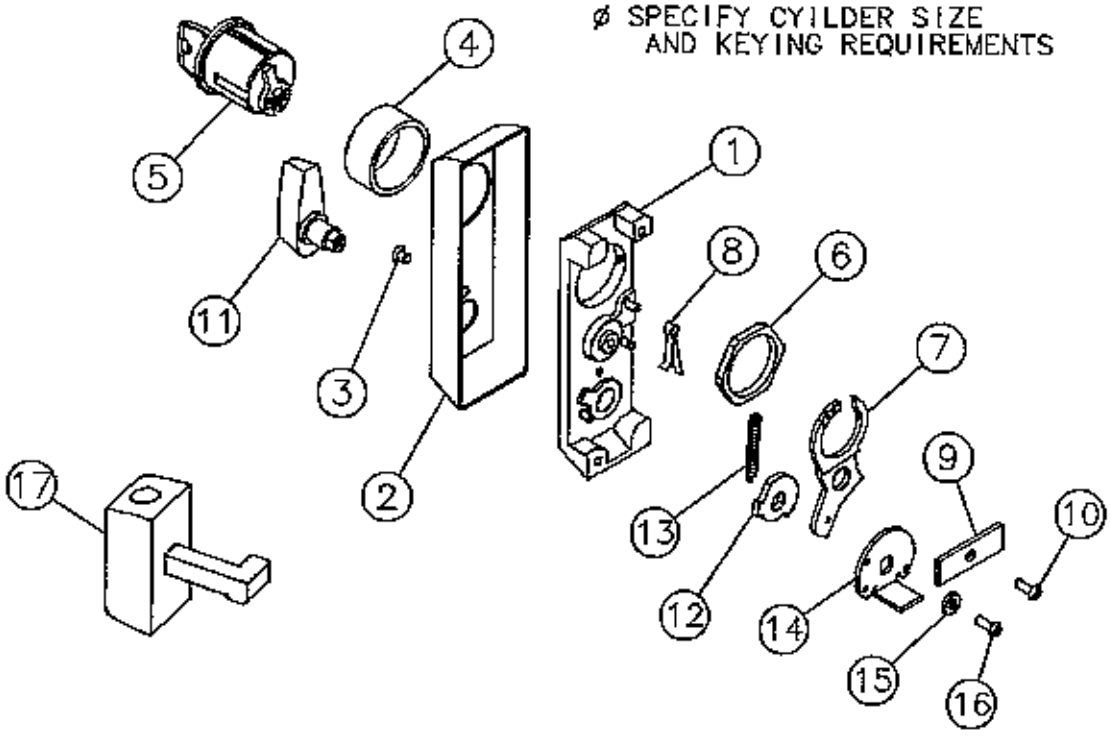
106
113
306
313

Parts List
Page No 800.13
Rev A
1/1/2002

ITEM	ASSY NO.	PART NO.	DESCRIPTION	QTY
1		———	CHASSIS	1
2		94-0119	COVER *	1
3		97-0052	COVER SCREW *	1
4		94-0056	CYLINDER COLLAR (41, 71) *	1
		94-0058	CYLINDER COLLAR (42, 72) *	
5		———	CYLINDER * ø	1
6		13-0180	CYLINDER NUT	1
7		94-0179	LOCKING LEVER (113, 306, 313)	1
		94-2249	LOCKING LEVER (106)	
8		94-0054	LOCKING LEVER SPRING	1
9		94-0051	LEVER LOCKING PLATE	1
10		32-1254	SCREW 10-32 X 1/2" PAN HEAD	1
11		94-2121	TURN LEVER ASSEMBLY *	1
12		94-0110	CAM	1
13		94-0109	RETURN SPRING	1
14		94-2087	LEVER ASSEMBLY (106, 113)	1
		94-2088	LEVER ASSEMBLY (306, 313)	
15		01-0204	WASHER	1
16		01-3582	SCREW 6-32 X 3/8" ROUND HEAD	1
17		97-2378	INSIDE LEVER (306, 313 ONLY) *	1

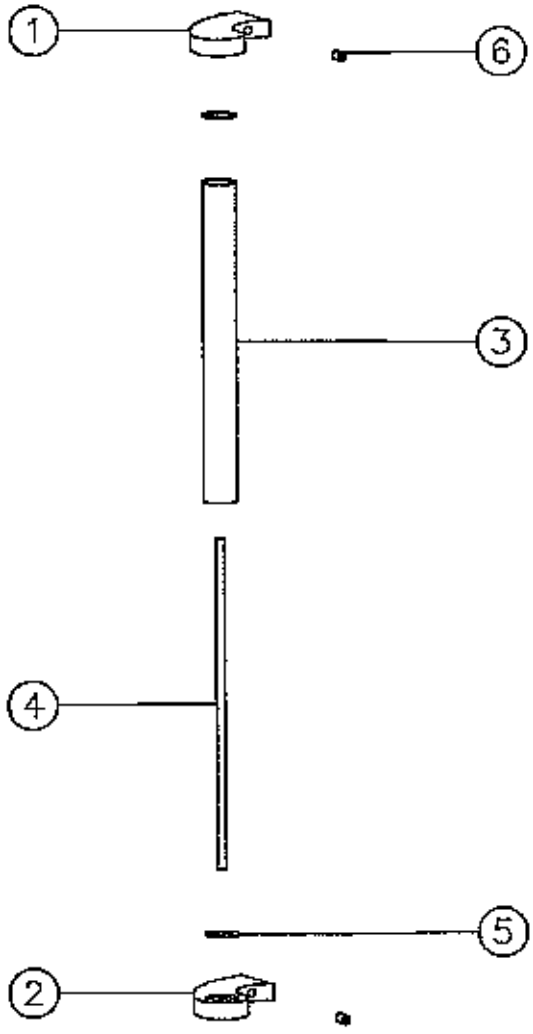
* SPECIFY FINISH

ø SPECIFY CYILDER SIZE AND KEYING REQUIREMENTS



ITEM	PART NO.	DESCRIPTION	QTY
1	21-0343	TOP ARM *	1
2	21-0344	BOTTOM ARM *	1
3	21-0348	PULL (822) *	1
	21-0349	PULL (823) *	
4	21-0353	ROD (822)	1
	21-0354	ROD (823)	
5	81-0123	HANDLE WASHER	2
6	01-1118	SET SCREW	2
	21-2219	SCREW PACK #1 (CONCEALED MOUNTING)	1
	21-2220	SCREW PACK #2 (THRU BOLT MOUNTING)	
	21-2221	SCREW PACK #3 (BACK TO BACK MOUNTING)	

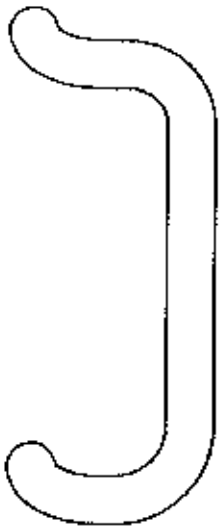
* SPECIFY FINISH



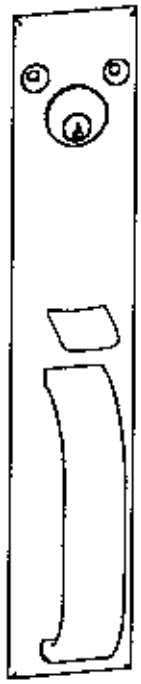
80 series Parts List

800 SERIES
PULL TRIMS

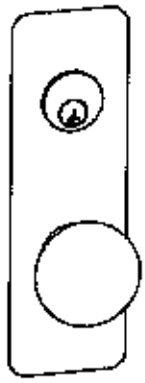
Parts List
Page No 800.1
Rev C
1/1/2002



862/863/864



MAL



PRK

FUNCTION	TRIM DESIGN							
	822/823	FLL	FLW	MAL	PRK	PTB	STS	862/863/864
04		874FLL	813FLW	818MAL	819PRK	812PTB	876STS	
10	822/823	874FLLDT	813FLWDT	818MALDT	819PRKDT	812PTBDT	876STSDT	862/863/864
06, 13 & 16					839PRK			
15					829PRK			
28		884FLL	843FLW	828MAL		842PTB	886STS	
62, 63, 66, 70 & 71		894FLL	833FLW	838MAL		832PTB	896STS	
04 (FOR NEW 8800)		869FSL	879FSW	849MSL		859PSB	896STS	

80 series Parts List

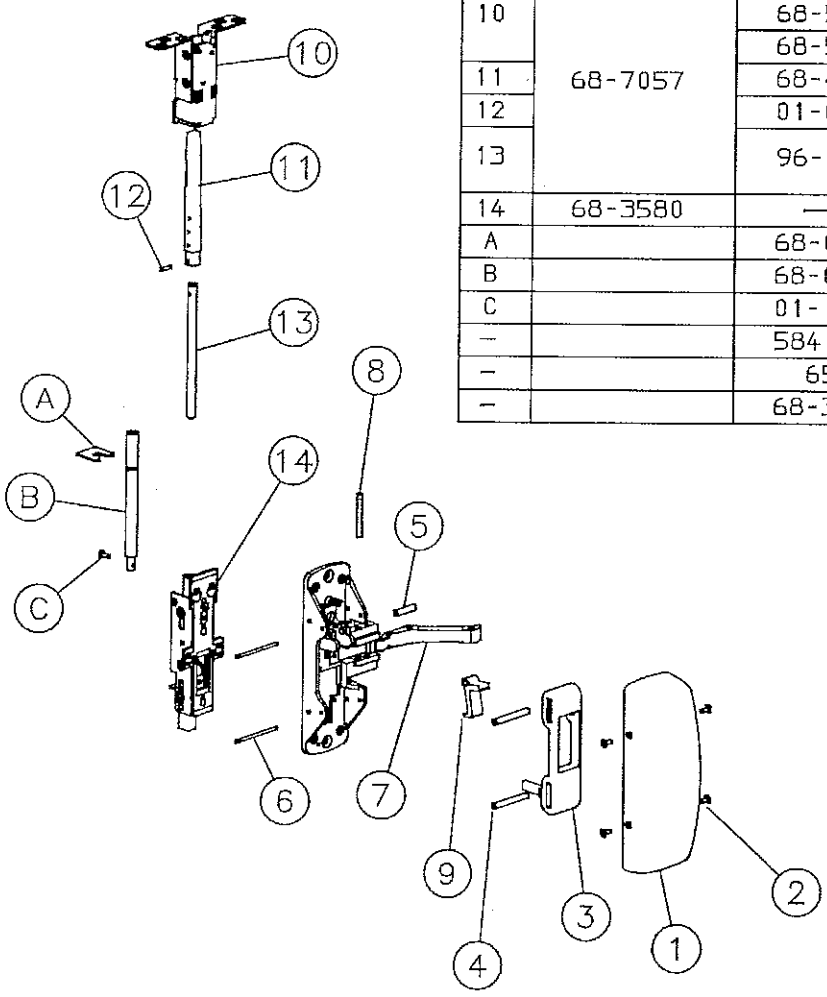
(12-)NB-WD8606 (12-)NB-WD8610
(12-)NB-WD8613 (12-)NB-WD8615
(12-)NB-WD8640 (12-)NB-WD8643
(12-)NB-WD8646 (12-)NB-WD8673
(12-)NB-WD8674

Parts List
Page No 86.13
Rev A
12/31/2004

			CHASSIS ASSEMBLY LESS COVER
WD8600	ALL FUNCTIONS	LHRB RHRB	68-5068 68-5069

ITEM	ASSY NO.	PART NO.	DESCRIPTION	QTY
1		68-0407	COVER*	1
2		97-0052	SCREW* #8-32 X 5/16	4
3	68-5068 LH 68-5069 RH	68-0011	MAIN SLIDE	1
4		68-0012	ROLLER (MAIN SLIDE)	2
5		68-0324	LIFT LEVER PIVOT PIN	1
6		68-0323	CHASSIS PIN	2
7		68-0241	LIFT ARM	1
8		01-4512	SPIROL PIN (LIFT ARM)	1
9		68-1503	LIFT LEVER	1
10	68-7057	68-5374	TOP CASE ASSY STANDARD	1
		68-5375	TOP CASE ASSY 1/4" PANEL	
		68-5375	TOP CASE ASSY 1/2" PANEL	
11		68-4840	TOP BOLT ASSY	1
12		01-0696	SPIROL PIN	1
13		96-0044	TOP ROD (SPECIFY DOOR SIZE X CROSSBAR HEIGHT & TRIM)	1
14	68-3580	—	INNER CASE ASSY	1
A		68-0917	AUXILIARY CONTROL PLATE	1
B		68-0918	EXTENSION ROD	1
C		01-1137	SCREW #8-32 X 7/16	1
—		584 KIT	TOP CASE MNT & HARDWARE	1
—		650	TOP STRIKE PACK	1
—		68-3677	SCREW PACK	1

* SPECIFY FINISH



SARGENT®

ASSA ABLOY

80 Series Parts Manual

For assistance, contact SARGENT at
800-727-5477 or www.sargentlock.com

A8231 12/17

Copyright © 2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader
in door opening solutions

Table of Contents

SARGENT®
ASSA ABLOY

Chassis Assemblies
- 8300 4
- 8400 5-10
- 8500 11-12
- 8600 13-28
- 8700 29-52
- 8800 53-67
- 8900 68-69

900 Series Mortise Locks 70-82

Rail Assemblies 83-102

700 Series ET Control 103-133

Auxiliary Controls 134-136

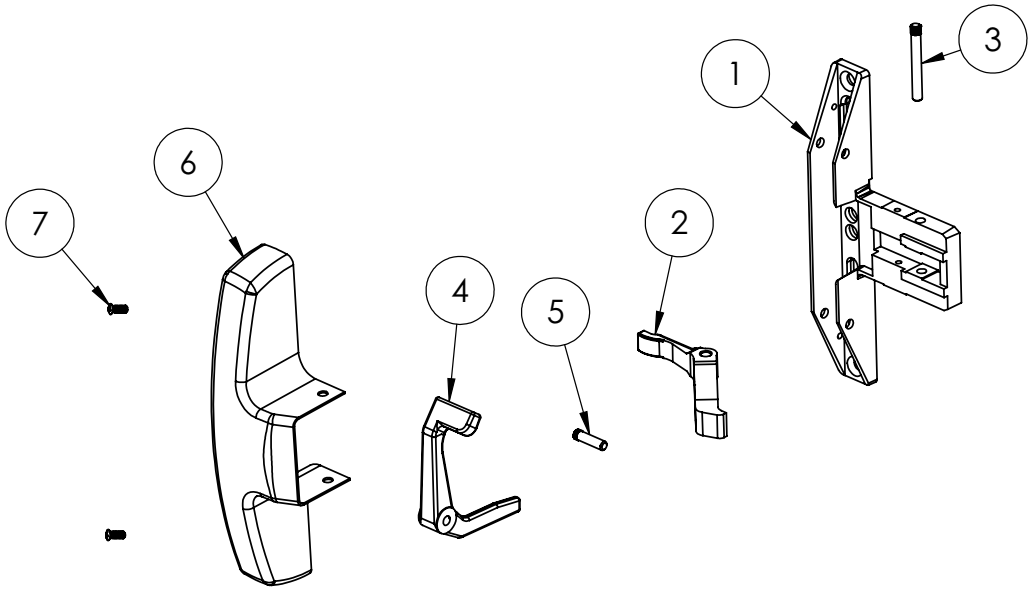
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function		Assembly No.	Description	Sellable
(12-) All functions	1 3/4" Door	68-2481	LHRB	Yes
		68-2482	RHRB	Yes
	2"-2 3/4" Door	68-2483	LHRB	Yes
		68-2484	RHRB	Yes

Item	Part No.	Description	Qty	Sellable
1	68-0486	Chassis	1	Yes
2	68-0241	Lift Arm	1	Yes
3	68-0239	Pivot Pin (Lift Arm)	1	Yes
4	68-0489	Lift Lever LHRB 1 3/4" Door	1	Yes
	68-0490	Lift Lever RHRB 1 3/4" Door	1	Yes
	68-0491	Lift Lever LHRB 2 3/4" Door	1	Yes
	68-0492	Lift Lever RHRB 2 3/4" Door	1	Yes
5	68-0479	Pivot Pin (Lift Lever)	1	Yes
6	68-0496	Cover[1]	1	Yes
7	68-3905	Cover Screw Pack[1]	2	Yes
Not Shown	—	900 Series Mortise Assembly[1,2,4]	1	Yes
	68-2520	Screw Pack Standard	1	Yes
	68-2522	Screw Pack (12-)	1	Yes
	C908	Strike Pack[3] (1 1/4" Standard Lip)	1	Yes

1. Specify finish
2. Specify hand
3. Specify lip length
4. Specify function



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

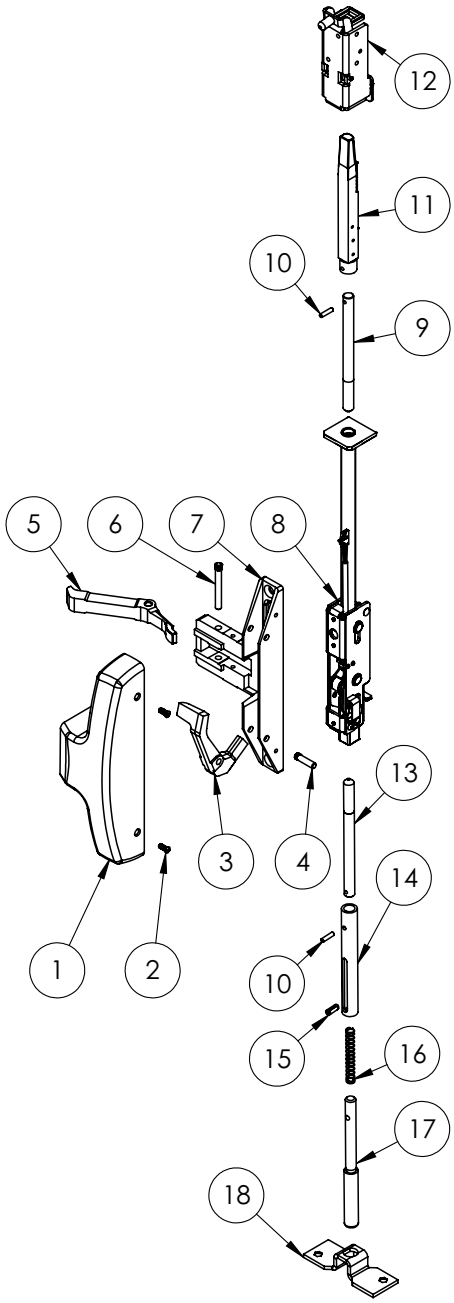
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
53-MD-(All Functions) MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0888	Bottom Plate	1	Yes
		68-3676	Screw Pack*	1	Yes
		652	Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



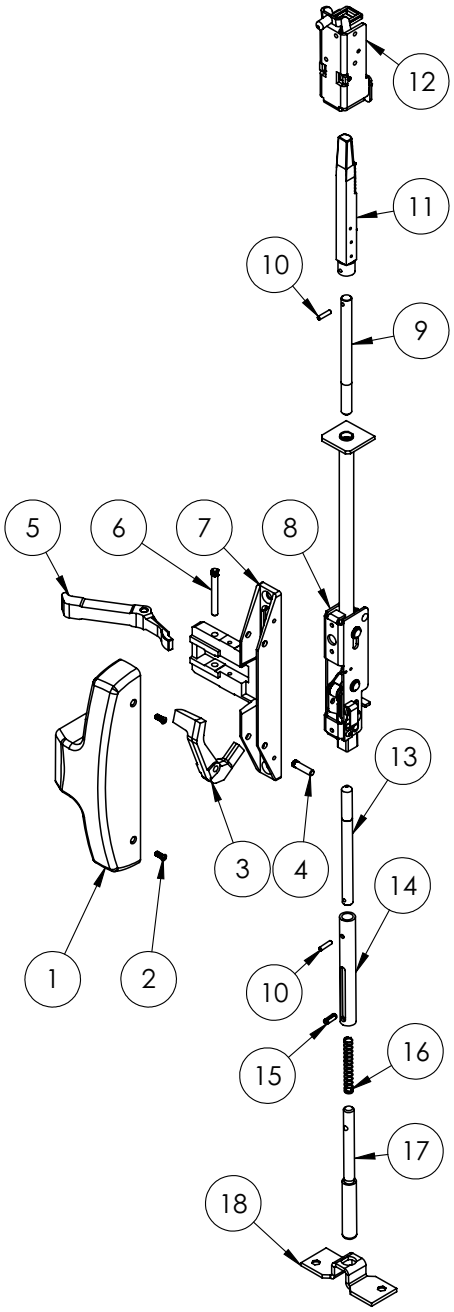
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
12-53-MD-(All Functions) 12-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12-53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0888	Bottom Plate	1	Yes
		68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height

A8231 12/17

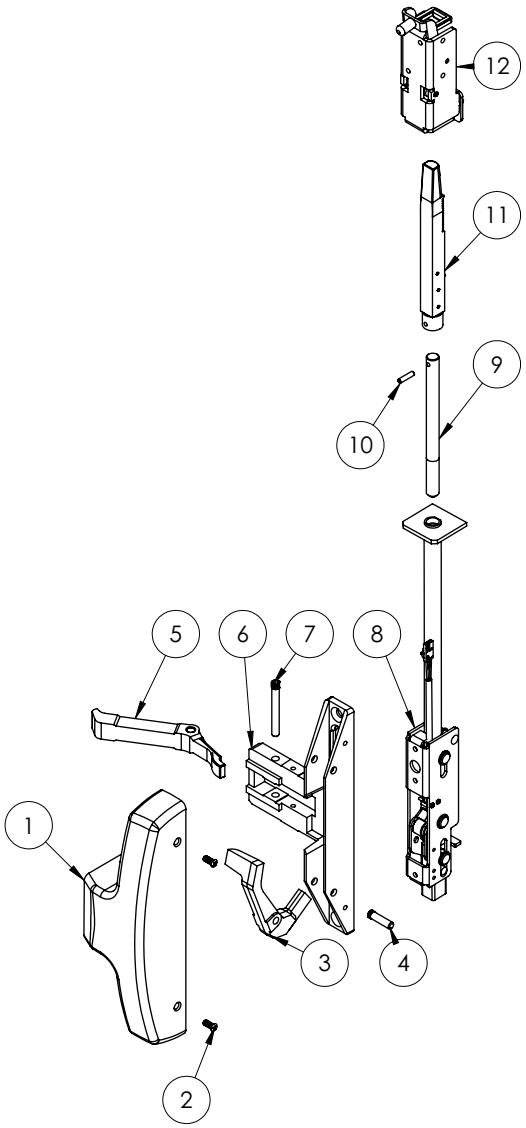
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-MD-(All Functions) NB-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

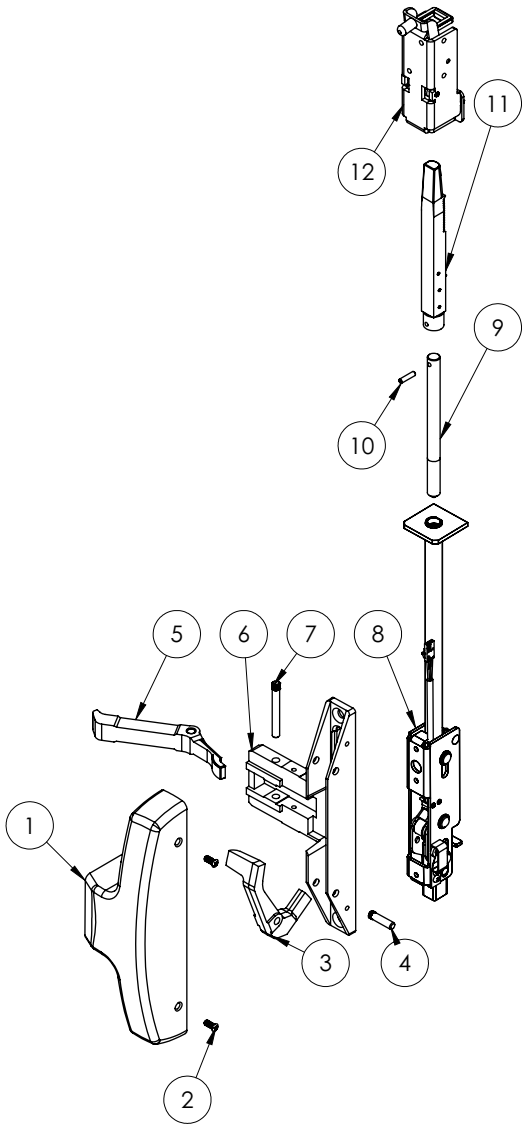
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-NB-MD-(All Functions) 12-NB-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

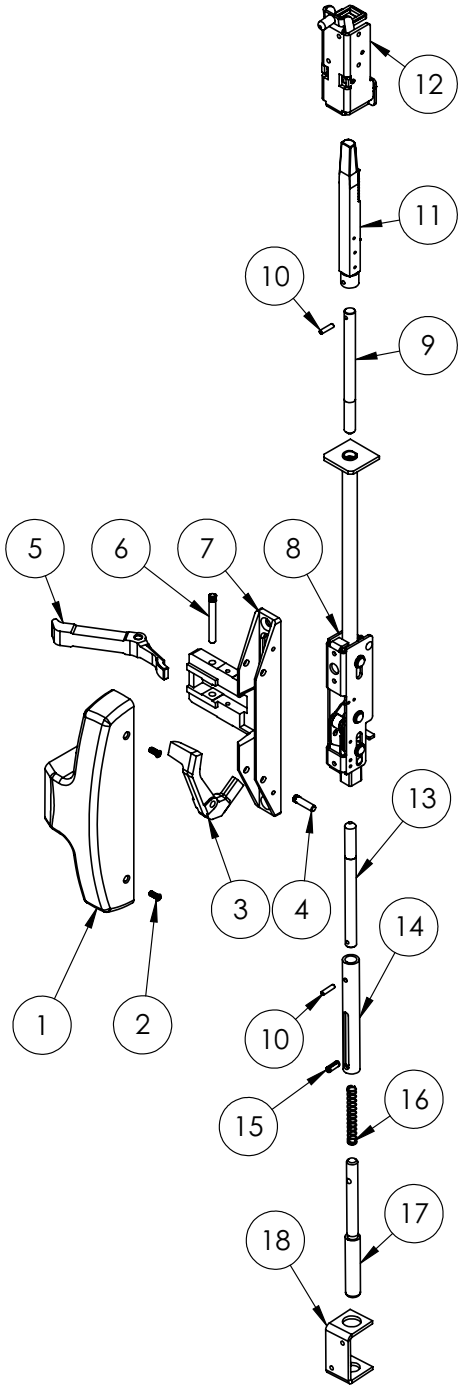
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
53-AD-(All Functions) AD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
		68-3854	53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0037	Bottom Case	1	Yes
		68-3676	Screw Pack*	1	Yes
		640	Aluminum Door Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

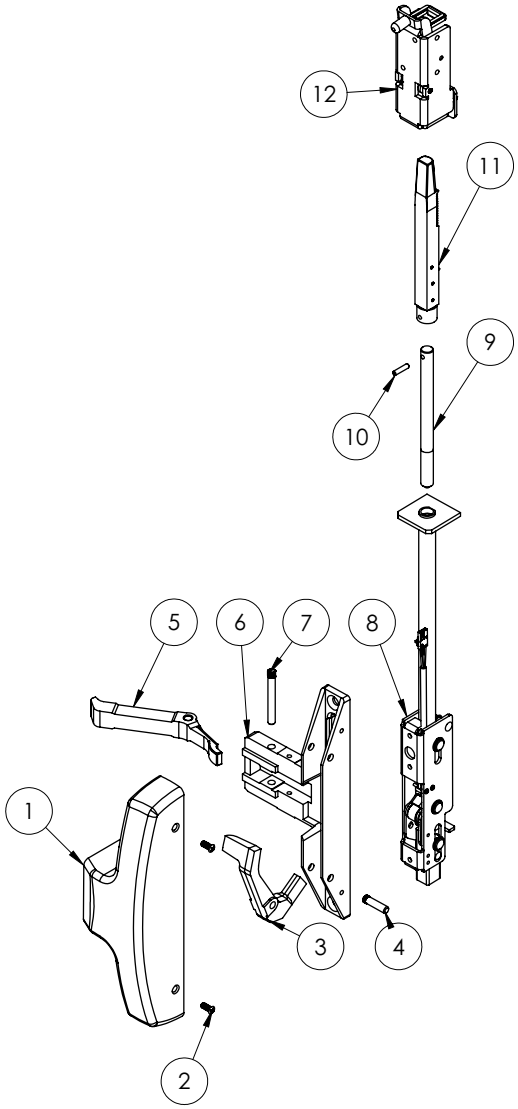
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
53-NB-AD-(All Functions) NB-AD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		639	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

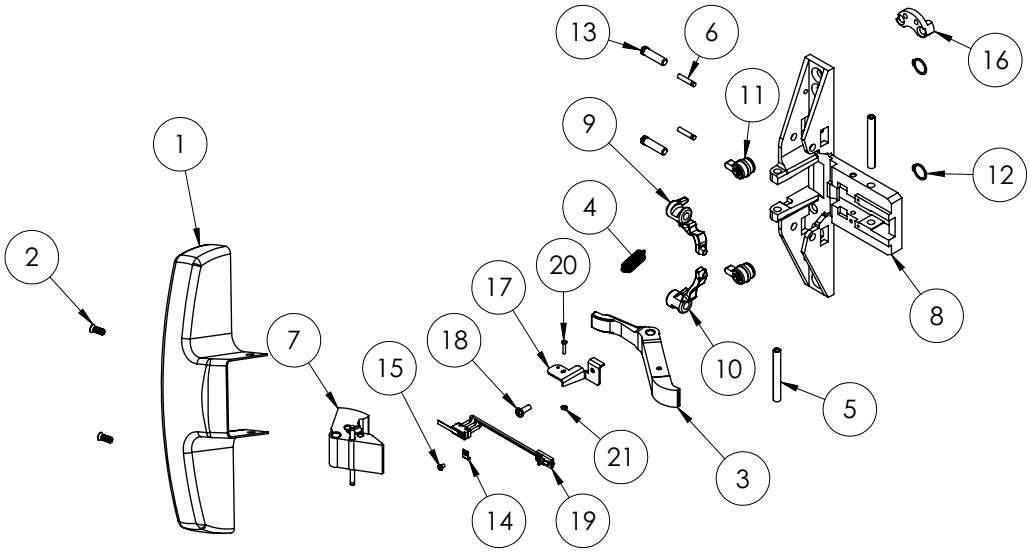
(12/53-)8504 (12/53-)8506 (12/53-)8510
(12/53-)8513 (12/53-)8515 (12/53-)8540
(12/53-)8543 (12/53-)8544 (12/53-)8546
(12/53-)8573 (12/53-)8574

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-) All functions	68-5880	LHRB/RHRB	Yes
(12-) 53- All functions	68-7411	LHRB/RHRB	Yes

Item	Assy. No.	Part No.	Description	Qty	Sellable
1	N/A	68-0495	Cover[1]	1	Yes
2		68-3905	Cover Screw Pack[1]	1	Yes
3		68-1137	Lift Arm	1	Yes
4		98-0028	Latchbolt Spring	1	Yes
5		01-4512	Spirol Pin	2	Yes
6		01-0008	Groove Pin	2	No
7		68-7420	Latchbolt Assembly (53-)	1	Yes
		68-6021	Latchbolt Assembly (Std)	1	Yes
8	68-6082	68-1624	8500 Chassis	1	Yes
9		68-1625	Lift Lever (RHRB)	1	
10		68-1626	Lift Lever (LHRB)	1	
11		94-0088	Cylinder Hub	2	
12		01-0005	Retaining Ring, Truarc 5100-43	2	
13		68-0479	Lift Lever Pivot Pin	2	
14	N/A	52-0310	Cable Clamp (53-)	1	Yes
15		01-1482	Cr-Phms (#2-56 X 1/8") (53-)	1	Yes
16		13-0458	Cylinder Retainer Pack (04 & 044 Functions Only)	1	Yes
17		68-1686	Switch Bracket (53-)	1	Yes
18		01-1220	#6-32 X 3/8" Length Ph Pn Hd Machine Screw (53-)	1	Yes
19		52-4545	Switch Assembly (53-)	1	Yes
20		01-9446	Machine Screw (#1-72 X 11/32" Ph Fl Hd) (53-)	1	Yes
21		01-0909	Hex Machine Screw Nut (53-)	1	Yes
Not Shown		68-2512	Screw Pack	1	Yes
		657	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

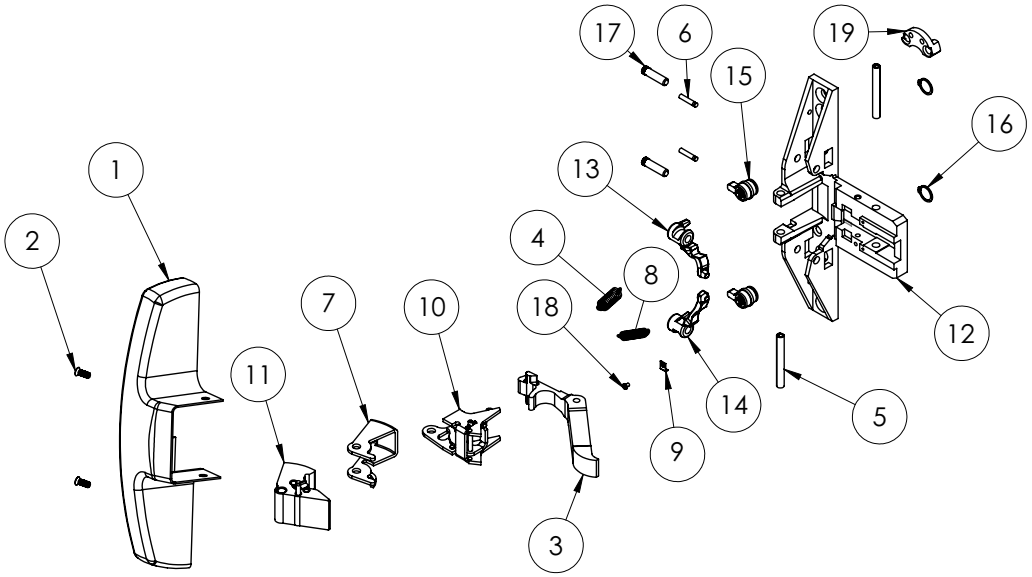
(12-/GL-/59-)8504 (12-/GL-/59-)8506 (12-/GL-/59-)8510
(12-/GL-/59-)8513 (12-/GL-/59-)8515 (12-/GL-/59-)8540
(12-/GL-/59-)8543 (12-/GL-/59-)8544 (12-/GL-/59-)8546
(12-/GL-/59-)8573 (12-/GL-/59-)8574

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-)GL- All functions	68-5881	LHRB/RHRB	YES
(12-)59- All functions	68-5882	LHRB/RHRB	YES

Item	Assy. No.	Part No.	Description	Qty	Sellable
1	N/A	68-1020	Cover[1]	1	Yes
2		—	Screw Pack[1]	1	Yes
3		68-1353	Lift Arm (Guarded)	1	Yes
4		98-0028	Latchbolt Spring	1	Yes
5		01-4512	Spirol Pin	2	Yes
6		01-0008	Groove Pin	2	No
7		68-1352	Guide	1	Yes
8		68-1394	Extension Spring	1	Yes
9		52-0310	Cable Clamp (59-)	1	Yes
10		68-5949	Guard Bracket & Switch Assembly (59-)	1	No
		68-5947	8500 Guard Bracket Assembly (Gl-)	1	No
11		68-4415	Guarded Latchbolt	1	Yes
12	68-6082	68-1624	8500 Chassis	1	Yes
13		68-1625	Lift Lever (RhRb)	1	
14		68-1626	Lift Lever (LhRb)	1	
15		94-0088	Cylinder Hub	2	
16		01-0005	Retaining Ring	2	
17		68-0479	Lift Lever Pivot Pin	2	
18	N/A	01-1482	Cr-Phms (#2-56 X 1/8") (59-)	1	Yes
19		13-0458	Cylinder Retainer Pack (04 & 044 Functions Only)	1	Yes
Not Shown		68-2512	Screw Pack	1	Yes
		657	Strike Pack	1	Yes

1. Indicates finish required



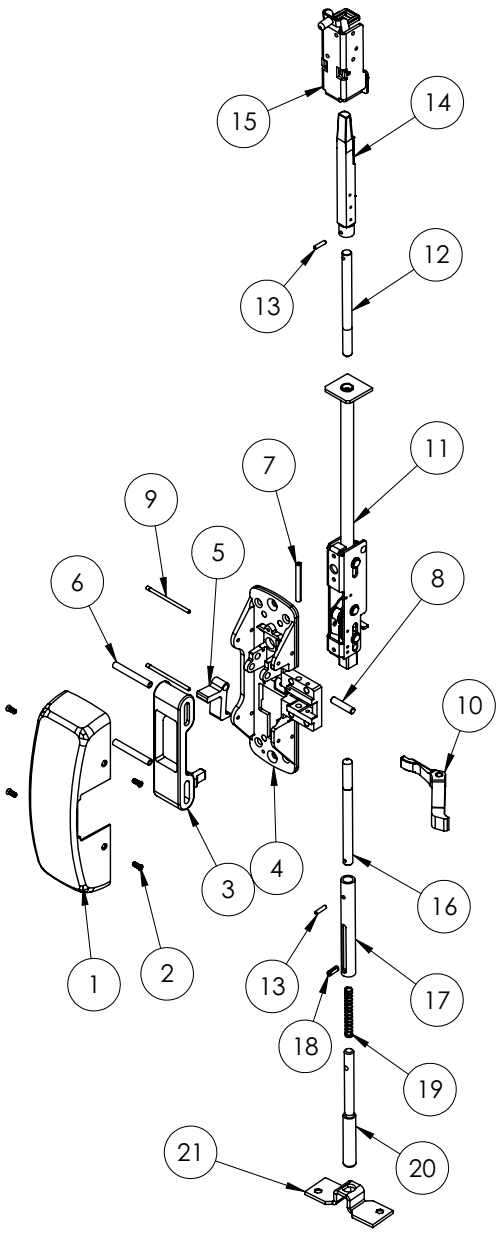
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-MD- 59-MD- MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack (W)*	1	Yes
		652	Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

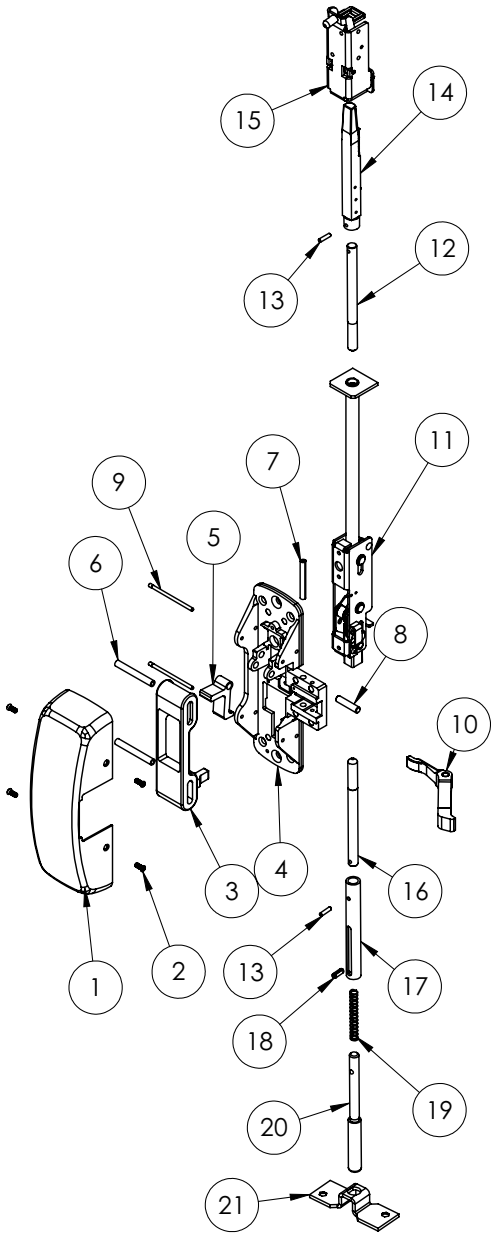
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-MD- 12-59-MD- 12-MD- (All Functions	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12- 53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack		Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-



A8231 12/17

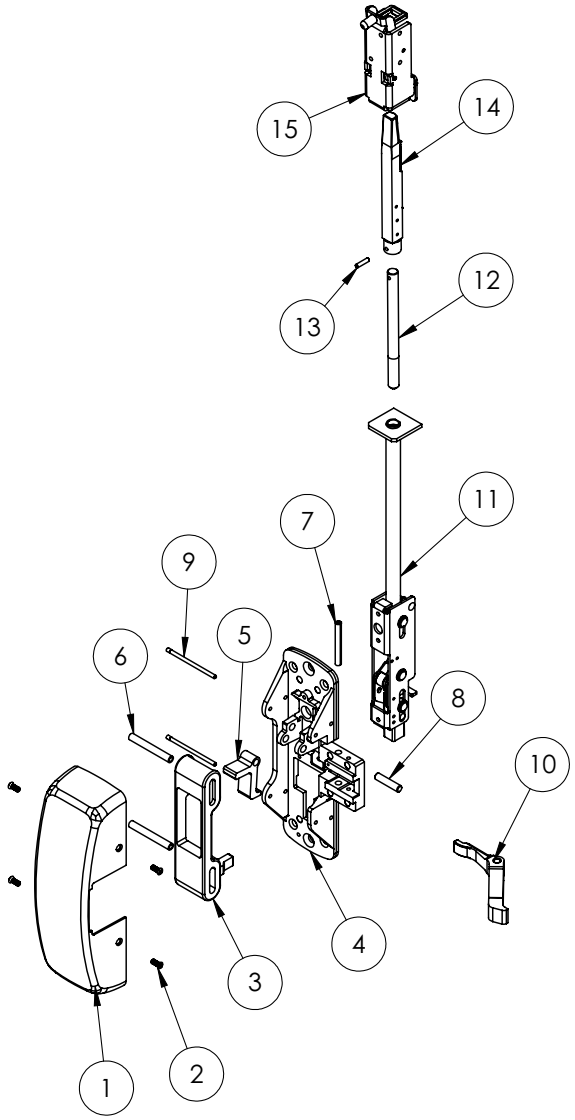
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-MD- 59-NB-MD- NB-MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

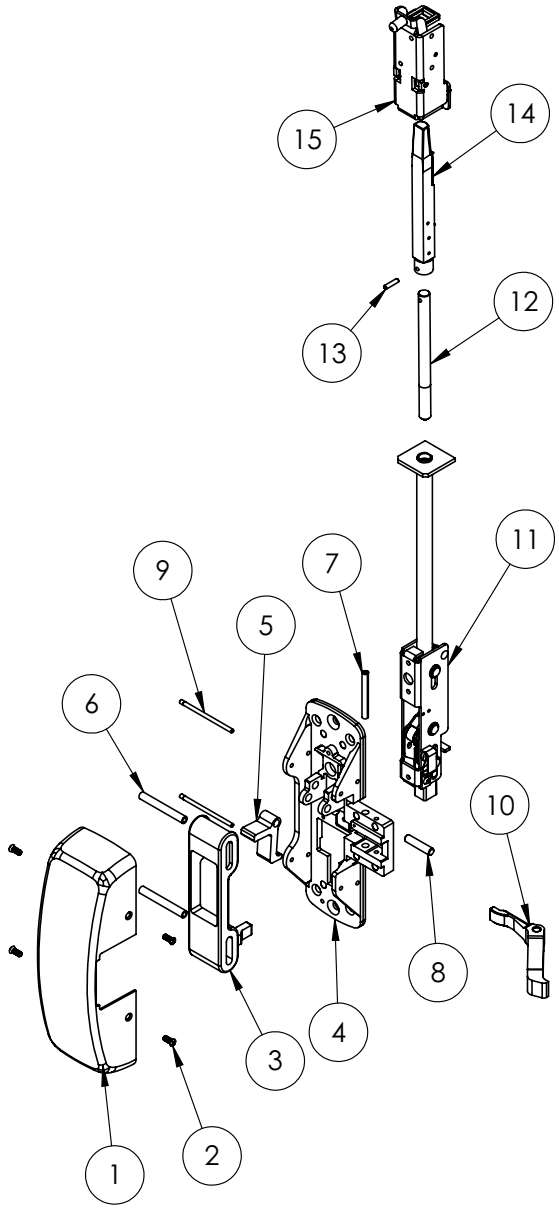
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-NB-MD- 12-59-NB-MD- 12-NB-MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		
11	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12- 53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
		68-5375	Top Case Assembly 1/4" Cladded		Yes
		68-5376	Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-



A8231 12/17

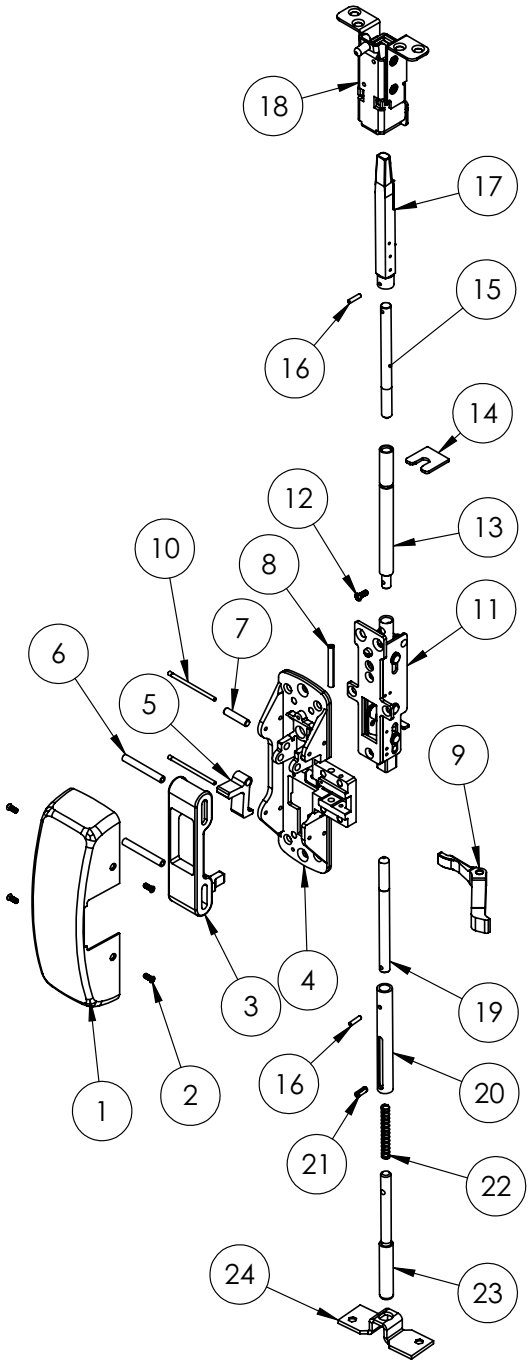
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-WD- 59-WD- WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	Inner Chassis Assembly	1	Yes
	68-3859		53- Inner Chassis Assembly[3]	1	Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	2	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	691B	660B	Bottom Rod[1,2]	1	Yes
20		94-0039	Bolt Sleeve	1	Yes
21		01-4389	Roll Pin	1	Yes
22		97-0454	Spring (Bottom Bolt)	1	Yes
23		94-0038	Bottom Bolt	1	Yes
24	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		652	Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-
4. Only when used w/ Aux Control



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

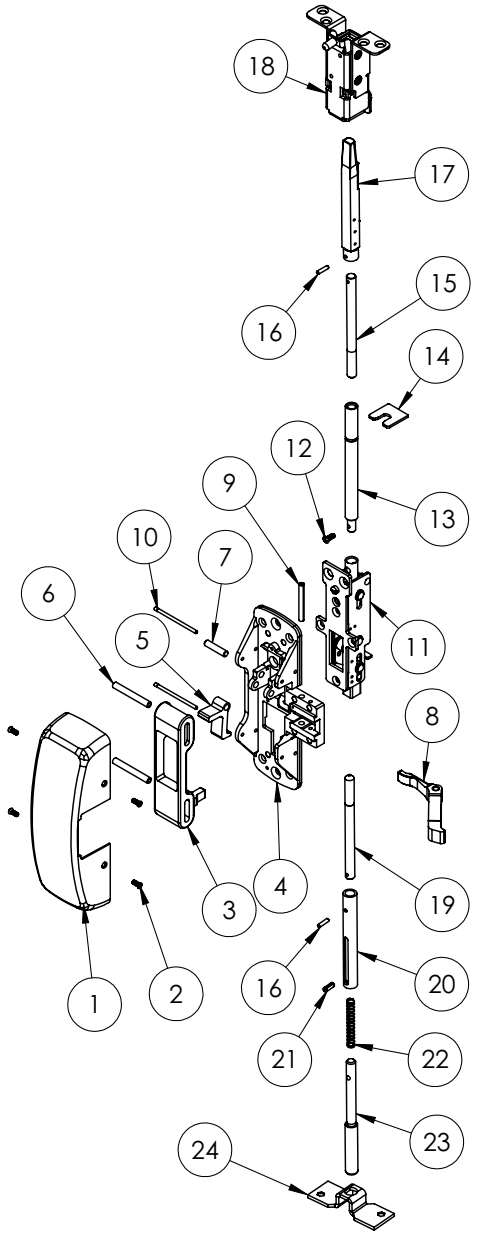
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

12-53-WD- 8606 8610 8613 8615
12-59-WD- 8640 8643 8646 8673
12-WD- 8674

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-WD- 12-59-WD- 12-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
9		01-4512	Spirol Pin	1	Yes
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	12-Inner Chassis Assembly	1	Yes
	68-3859		12-53- Inner Chassis Assembly[3]	1	Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	2	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and BracketAssembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	691B	660B	Bottom Rod[1,2]	1	Yes
20		94-0039	Bolt Sleeve	1	Yes
21		01-4389	Roll Pin	1	Yes
22		97-0454	Spring (Bottom Bolt)	1	Yes
23		94-0038	Bottom Bolt	1	Yes
24	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-
4. Only when used w/ Aux Control

A8231 12/17

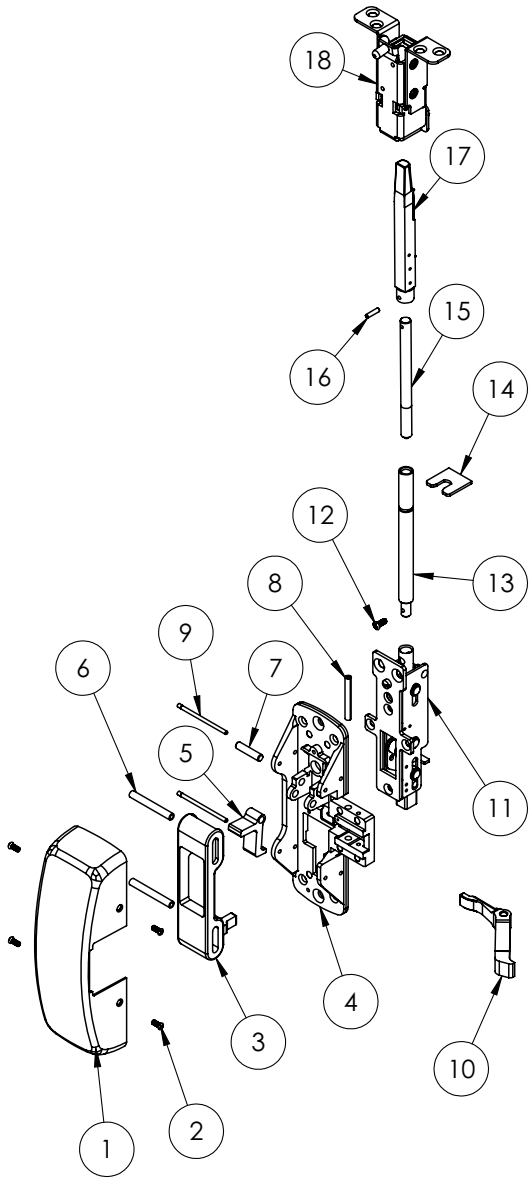
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-WD- 59-NB-WD NB-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
9		68-0012	Roller (Main Slide)	1	Yes
11	68-3580	N/A	Inner Chassis Assembly	1	Yes
	68-3859		53- Inner Chassis Assembly[3]		Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	1	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-
4. Only when used w/ Aux Control



A8231 12/17

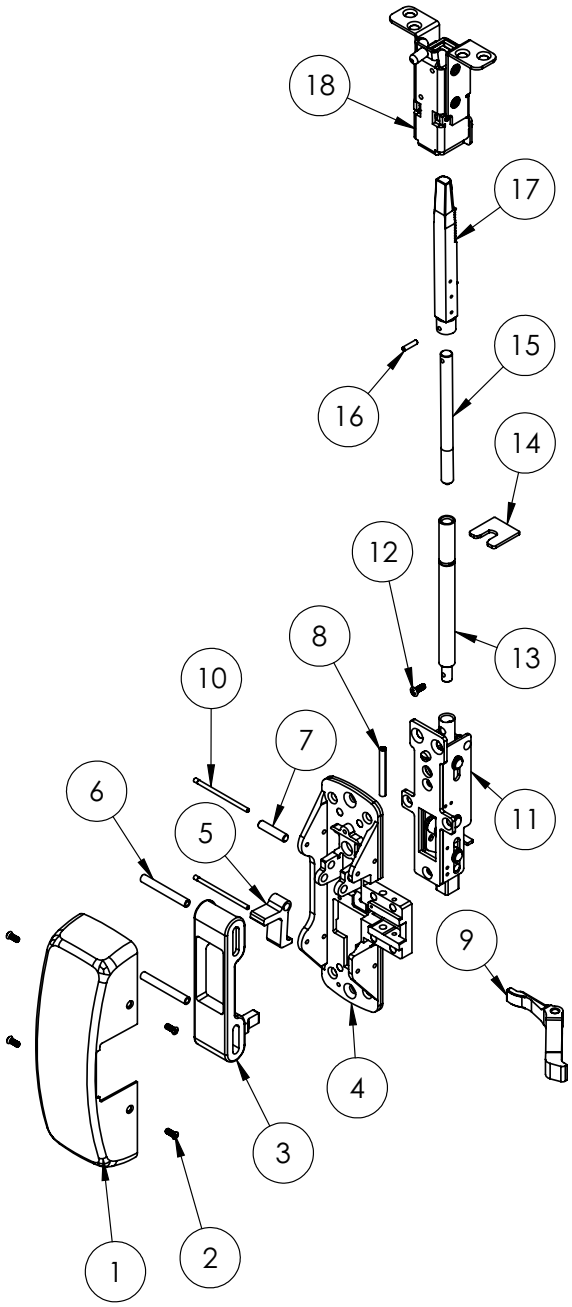
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
12-53-NB-WD- 12-59-NB-WD- 12-NB-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T (4)	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0112	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	12-Inner Chassis Assembly	1	Yes
	68-3859		12-53- Inner Chassis Assembly[3]		Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	1	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-
4. Only when used w/ Aux Control



A8231 12/17

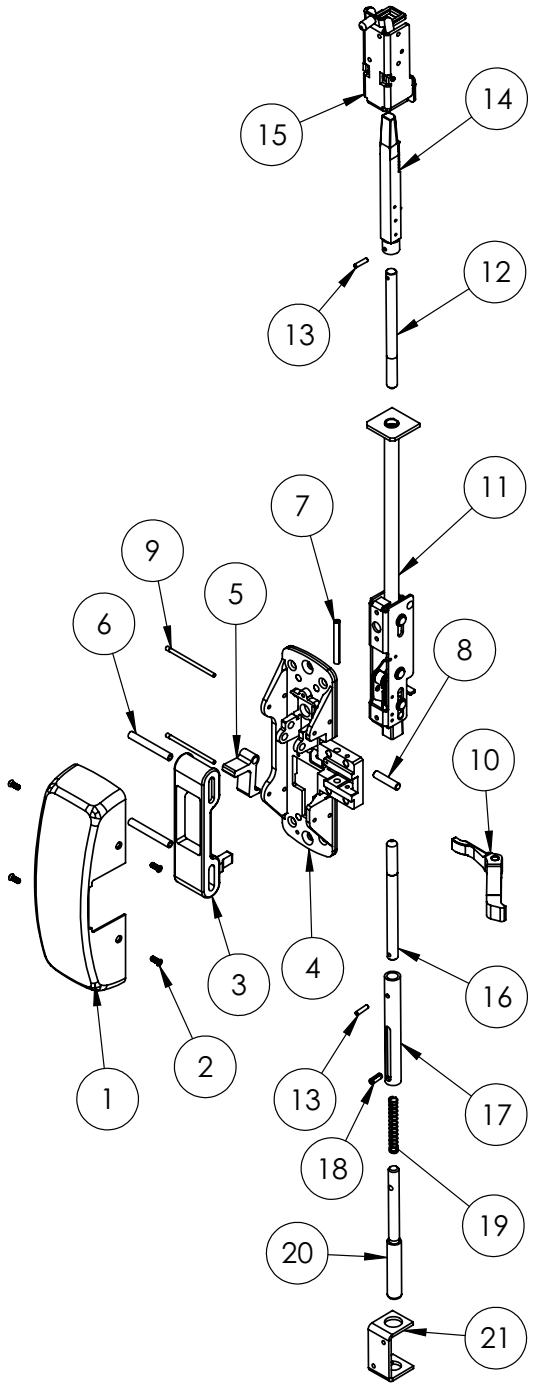
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-AD- 59-AD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0037	Bottom Case	1	Yes
		68-4389	Screw Pack (W)*	1	Yes
		640	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

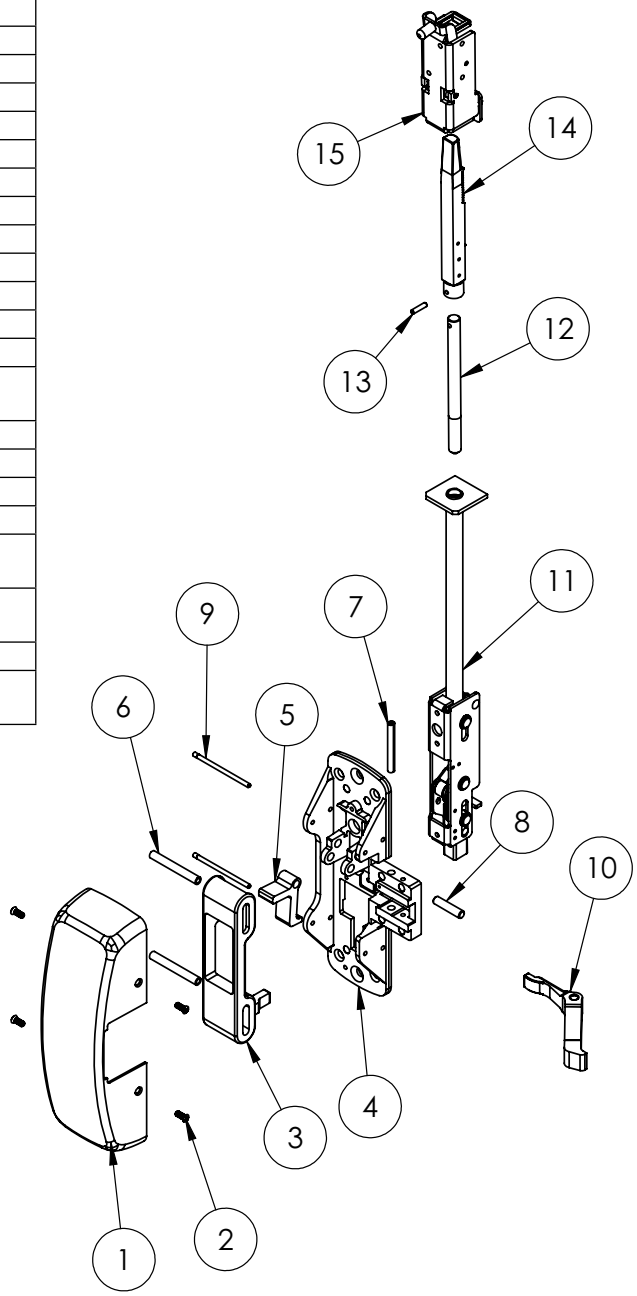
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
53-NB-AD- 59-NB-AD- AD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0241	Lift Arm	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		639	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



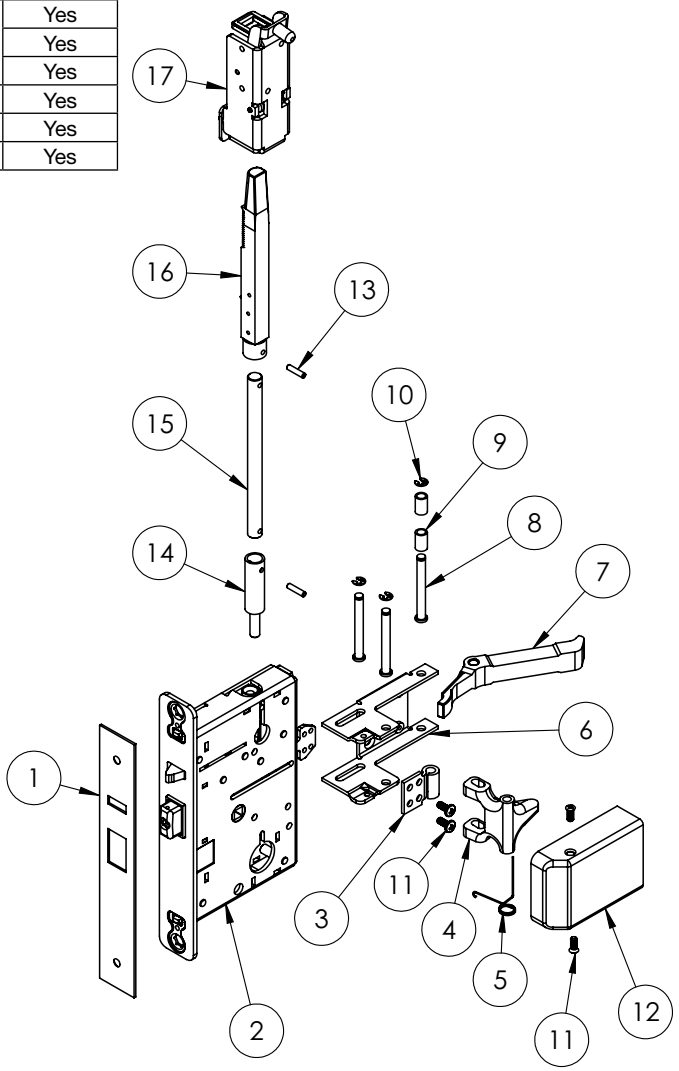
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-1186	Active Outside Front[1]	1	Yes
2	68-4239	N/A	Active Mortise Case	1	Yes
3	68-4264	68-1327	Link Connect (Pull Lever)	1	Yes
4		68-1309	Pull Lever Low Profile	1	Yes
5		68-1332	Torsion Spring (Pull Lever)	1	Yes
6		68-1313	Pivot Pin	3	Yes
7		68-0241	Lift Arm	1	Yes
8		68-1310	Pivot Bracket	1	Yes
9		01-4509	Retaining Ring	3	Yes
10		68-1311	Lift Arm Spacer	2	Yes
11	N/A	68-4373	Screw Pack (LP)	1	Yes
12		68-1317	Chassis Cover (LP)*	1	Yes
13	692L	01-0696	Coiled Pin	2	Yes
14		68-1339	Connecting Tube	1	Yes
15		661L	Top Rod (LP)	1	Yes
16		68-4840	Latch Bolt Assembly	1	Yes
17	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Panel		Yes
	68-5376		Top Case Assembly 1/2" Panel		Yes
	N/A	68-4389	Screw Pack	1	Yes
		650	Strike Pack	1	Yes
		77-0883	A.S.A. Strike (Curved Lip)*[2]	1	Yes

*Specify Finish
1. Only available in 32D finish
2. LS function only



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

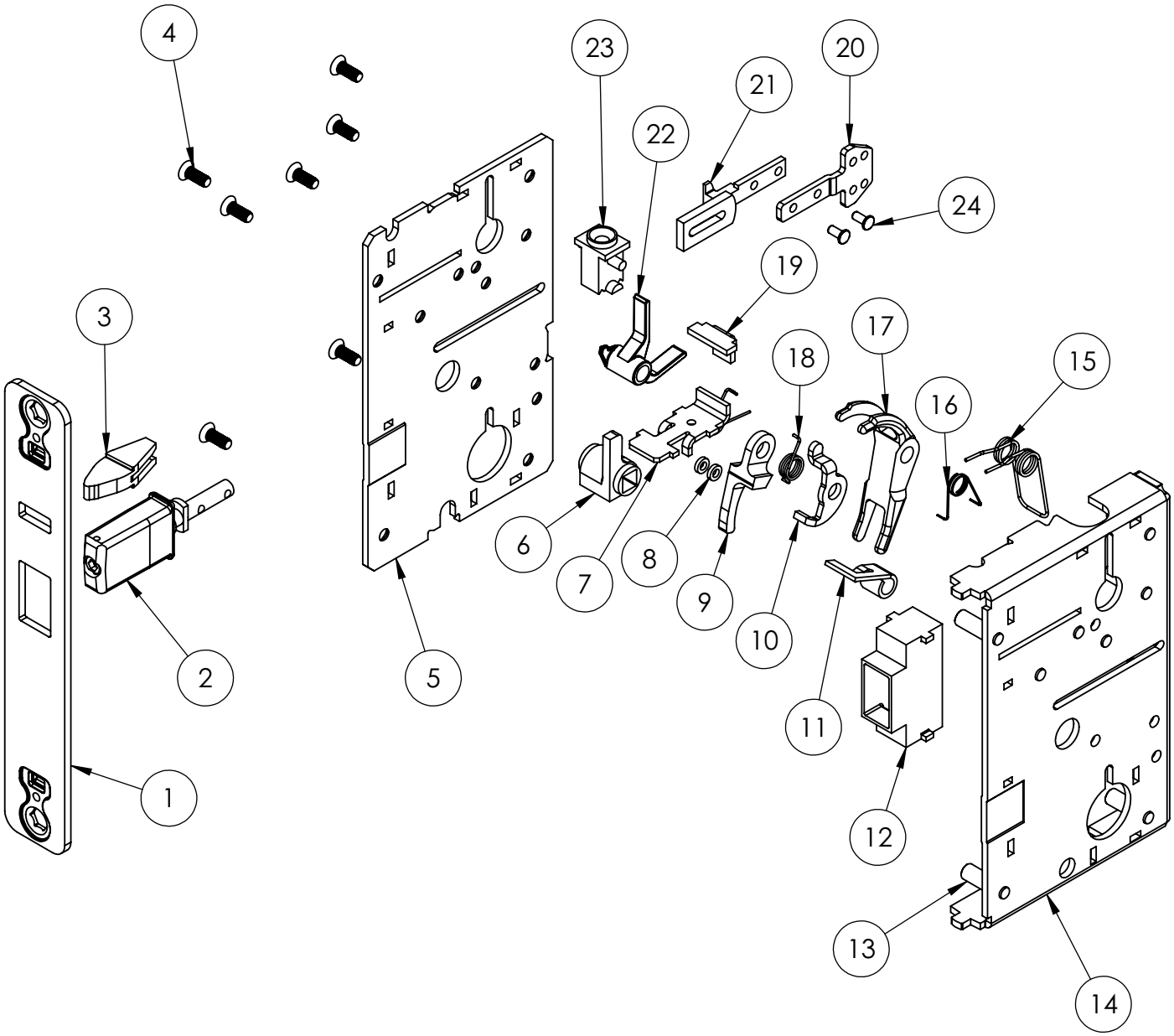
Item	Part No.	Description	Qty	Sellable
1	68-1188	Active Inside Front	1	No
2	68-1167	Active Latchbolt	1	Yes
3	68-1166	Activation Bolt	1	Yes
4	01-4402	#8-32x7/16" Flat PH U/C MS	7	Yes
5	68-1338	Mortise Cap	1	No
6	68-1476	Outside Hub (LP)	1	Yes
7	68-1291	Slide	1	No
8	68-1330	Bushing (LP)	2	Yes
9	68-1168	Active Case Pivot	1	Yes
10	68-1172	Retractor	1	Yes
11	68-1293	Fire Stop	1	Yes
12	68-1220	Active Bolt Guide	1	Yes
13	82-0294	Post (Screw and Case)	8	No
14	68-1337	Mortise Case	1	No
15	68-1253	Spring (Top Mount)	1	Yes
16	68-1265	Spring (Active Lever)	1	Yes
17	68-1333	Active Lever	1	Yes
18	68-1198	Torsion Spring (Retractor)	1	Yes
19	68-1246	Top Pusher Guide	1	Yes
20	68-1328	Link Latchbolt Tail	1	No
21	68-1334	Latchbolt Extension/Slide	1	No
22	68-1292	Upper Guard	1	Yes
23	68-1336	Top Mount	1	Yes
24	01-0424	Rivet	2	No

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

12-LP **8606** **8610** **8613** **8615**
LP **8640** **8643** **8646** **8673**
12-LS **8674**
LS

SARGENT®
ASSA ABLOY



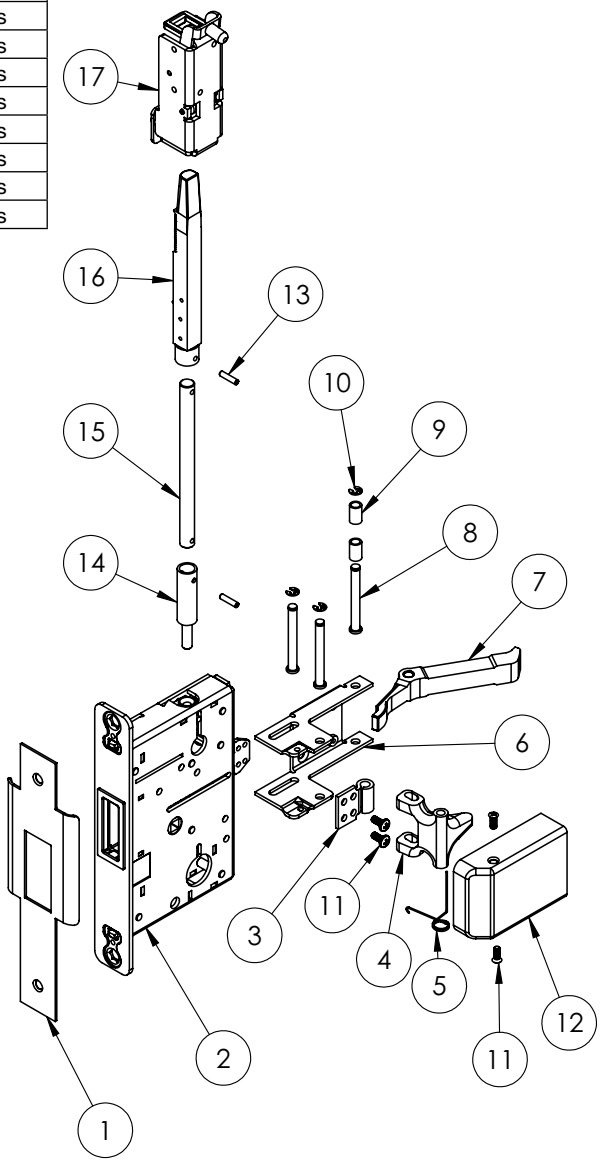
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-1183	Inactive Outside Front[1]	1	Yes
2	68-4238	N/A	Inactive Mortise Case	1	Yes
3	68-4264	68-1327	Link Connect (Pull Lever)	1	Yes
4		68-1309	Pull Lever Low Profile	1	Yes
5		68-1332	Torsion Spring (Pull Lever)	1	Yes
6		68-1313	Pivot Pin	3	Yes
7		68-0241	Lift Arm	1	Yes
8		68-1310	Pivot Bracket	1	Yes
9		01-4509	Retaining Ring	3	Yes
10		68-1311	Lift Arm Spacer	2	Yes
11	N/A	68-1317	Chassis Cover (LP)*	1	Yes
12		68-4373	Screw Pack (LP)	1	Yes
13	692L	01-0696	Coiled Pin	2	Yes
14		68-1339	Connecting Tube	1	Yes
15		661L	Top Rod (LP)	1	Yes
16		68-4840	Latch Bolt Assembly	1	Yes
17	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Panel		Yes
	68-5376		Top Case Assembly 1/2" Panel		Yes
	N/A	68-4389	Screw Pack	1	Yes
		650	Strike Pack	1	Yes

*Specify Finish
1. Only available in 32D finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

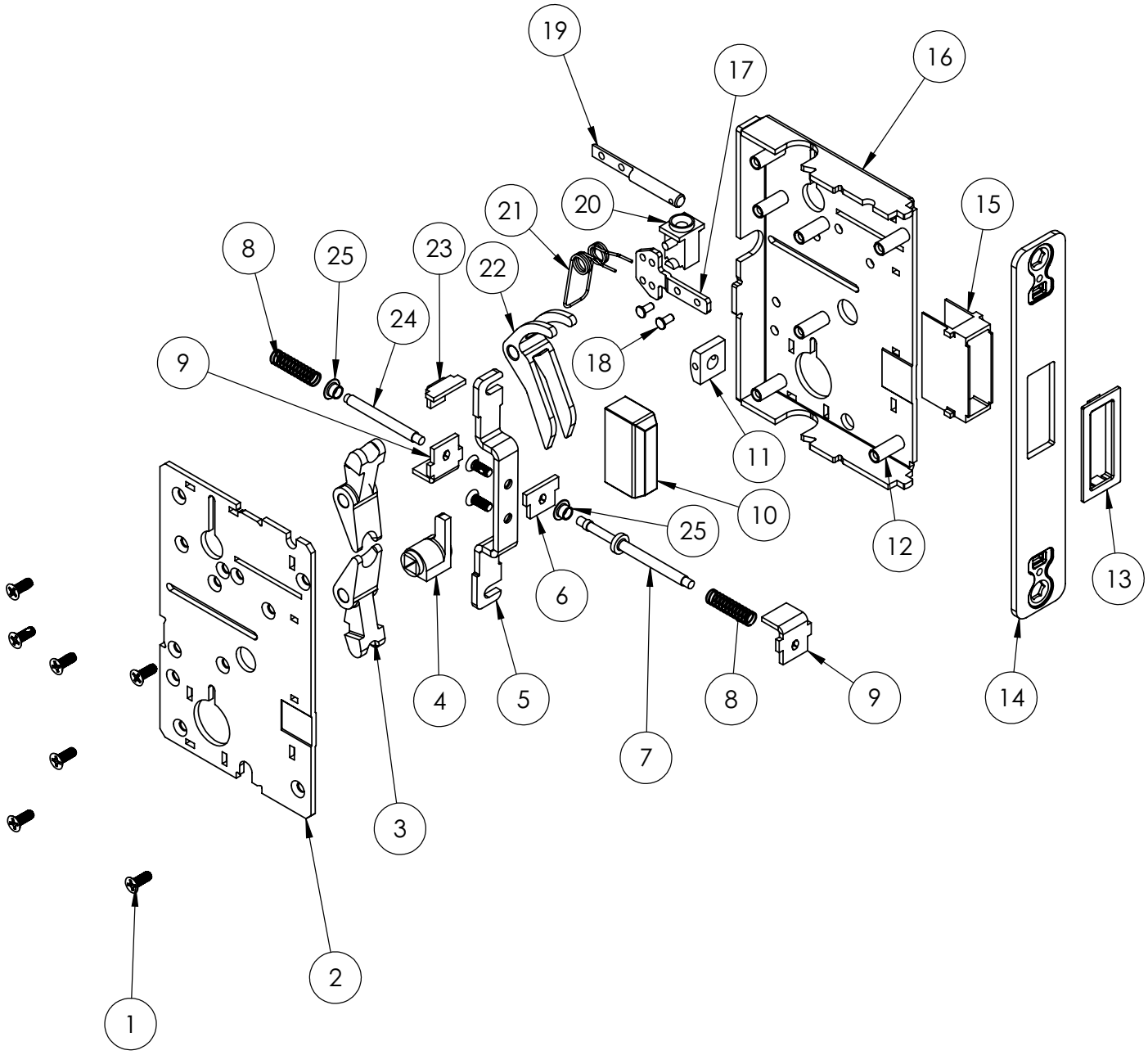
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty	Sellable
1	01-4402	#8-32x7/16" Flat PH U/C MS	9	Yes
2	68-1338	Mortise Cap	1	No
3	68-1164	Pusher Lever	2	Yes
4	68-1476	Outside Hub (LP)	1	Yes
5	68-1174	Pusher Slide	1	Yes
6	68-1176	Pusher Rod Guide	1	No
7	68-1177	Pusher Rod	1	No
8	99-0057	GD Bolt Spring	2	Yes
9	68-1491	Rod Guide Stop	2	No
10	68-1163	Pusher Bolt	1	Yes
11	68-1329	Inactive Latchbolt Actuator	1	No
12	82-0294	Post (Screw and Case)	7	No
13	68-1531	Inactive Bolt Guide	1	Yes
14	68-1187	Inactive Inside Front	1	No
15	68-1222	Inactive Bolt Guide	1	Yes
16	68-1337	Mortise Case	1	No
17	68-1328	Link Latchbolt Tail	1	No
18	01-0424	Rivet	2	No
19	68-1335	Inactive Latchbolt Tail	1	No
20	68-1336	Top Mount	1	Yes
21	68-1253	Spring (Top Mount)	1	Yes
22	68-1405	Inactive Lever	1	Yes
23	68-1246	Top Pusher Guide	1	Yes
24	68-1251	Pusher Rod	1	No
25	99-0072	GD Bolt Eyelet	2	Yes

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



A8231 12/17

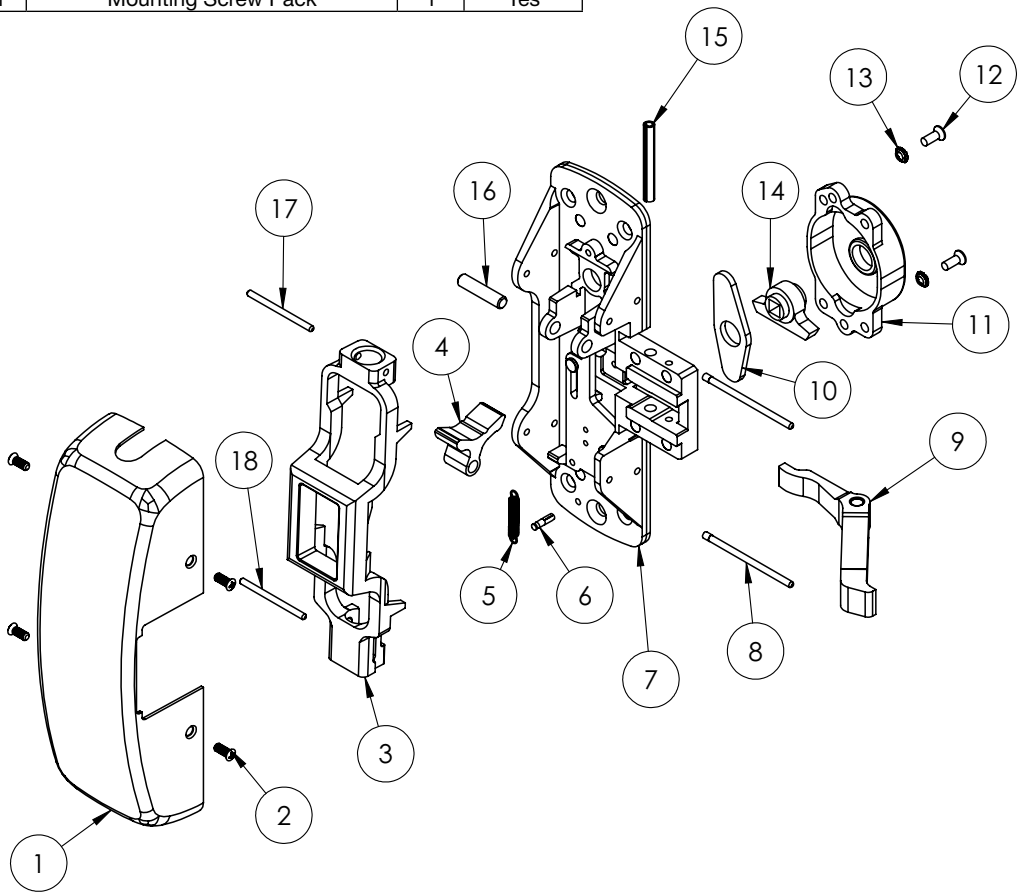
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
06, 13	68-2201 (LHRB)	Chassis Assembly	Yes
	68-2202 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-2201(LHRB) 68-2202(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
8		68-0323	Chassis Pin	2	Yes
9		68-0241	Lift Arm	1	Yes
10		97-0043	Knob Hub Retainer	1	Yes
11		68-0367	Knob Hub Cover	2	Yes
12		01-3384	8-32x7/16 PH FH MS	2	Yes
13		01-0930	Countersunk Lock Washer	2	Yes
14		97-0042	Knob Hub	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-0324	Lift Lever Pivot Pin	1	Yes
17	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

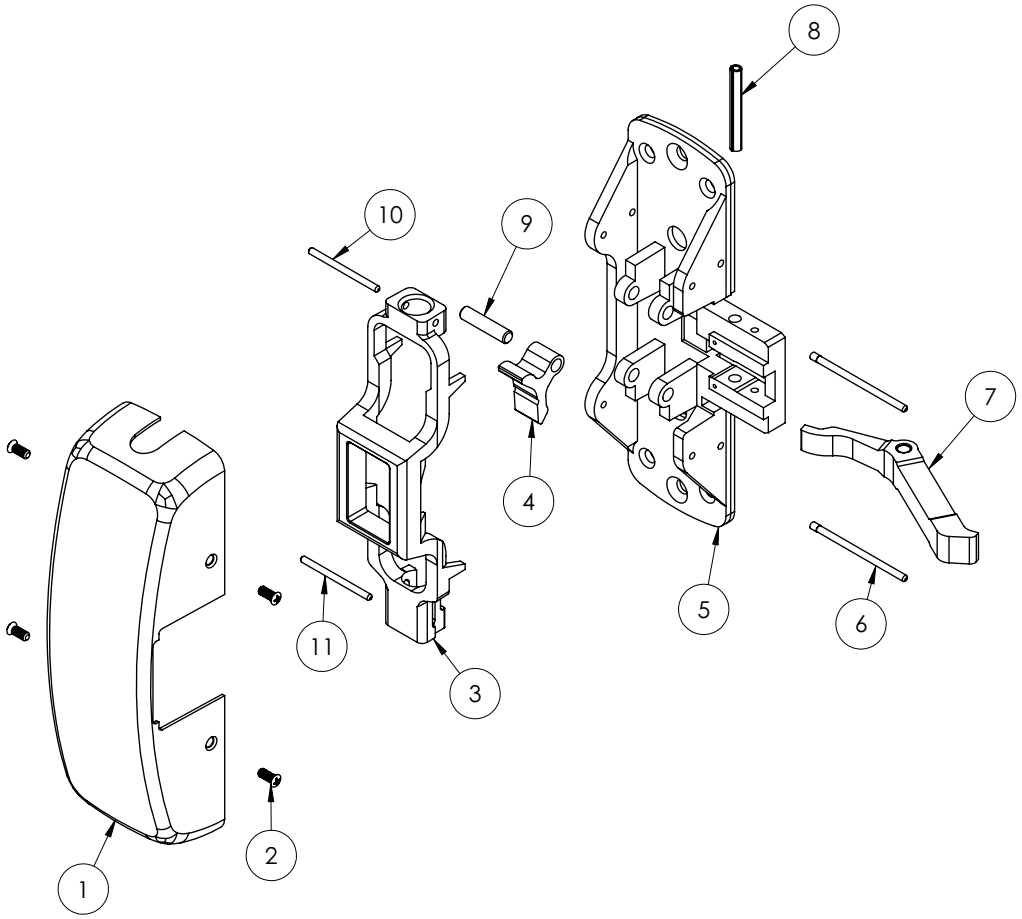
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
10, 40	68-2163 (LHRB)	Chassis Assembly	Yes
	68-2164 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2163(LHRB) 68-2164(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		68-0326	Chassis	1	Yes
6		68-0323	Chassis Pin	2	Yes
7		68-0241	Lift Arm	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0324	Lift Lever Pivot Pin	1	Yes
10	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
11		97-0048	Bottom Rod Adjustment Pin	1	Yes
12		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

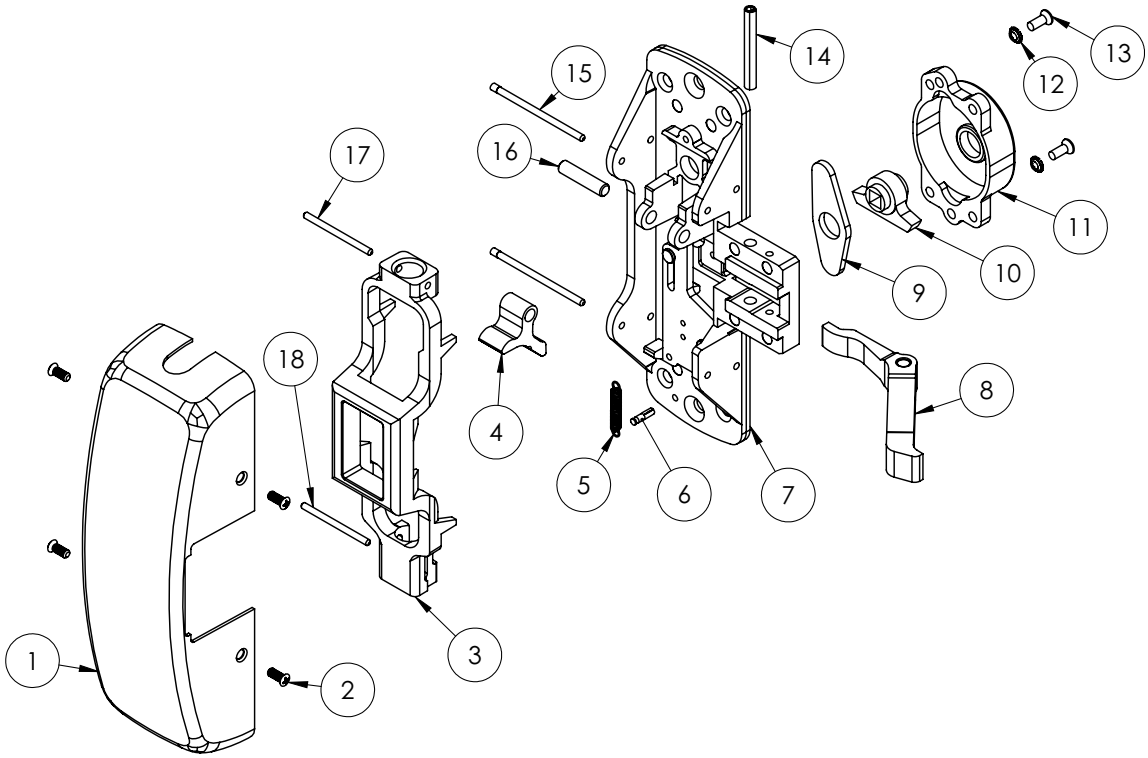
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
15, 43, 46, 73, 74	68-2207 (LHRB)	Chassis Assembly	Yes
	68-2208 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Cover Screw Pack*	1	Yes
3	68-2207(LHRB) 68-2208(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
8		68-1137	Lift Arm	1	Yes
9		97-0043	Knob Hub Retainer	1	Yes
10		97-0042	Knob Hub	1	Yes
11		68-0367	Knob Hub Cover	2	Yes
12		01-0930	Countersunk Lock Washer	2	Yes
13		01-3384	8-32x7/16 PH FH MS	2	Yes
14		01-4512	Spirol Pin	1	Yes
15		68-0323	Chassis Pin	2	Yes
16		68-0324	Lift Lever Pivot Pin	1	Yes
17	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

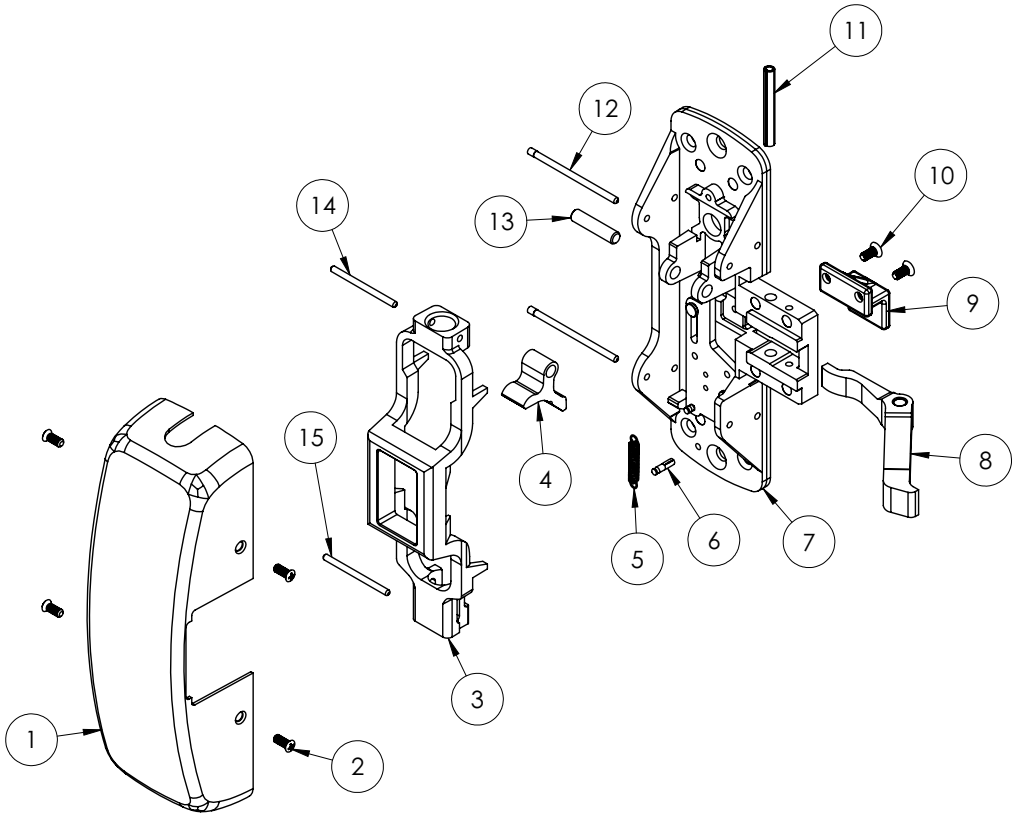
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
28	68-2210 (LHRB)	Chassis Assembly	Yes
	68-2211 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2210(LHRB) 68-2211(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2415	Chassis and Slide Assembly, LHRB	1	No
		68-2416	Chassis and Slide Assembly, RHRB		No
8		68-0241	Lift Arm	1	Yes
9		97-0089	Thumb Piece Lever	1	Yes
10		01-1146	8-32x3/8 PH FH U'CUT Screw	2	Yes
11		01-4512	Spirol Pin	1	Yes
12		68-0323	Chassis Pin	2	Yes
13		68-0324	Lift Lever Pivot Pin	1	Yes
14	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
15		97-0048	Bottom Rod Adjustment Pin	1	Yes
16		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

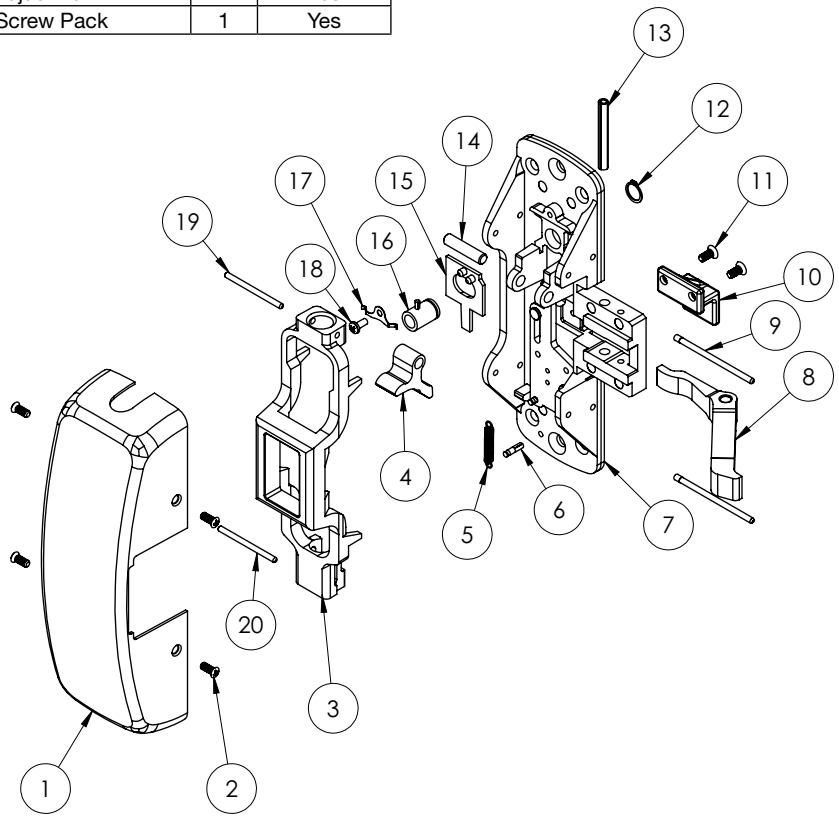
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
62, 63	68-2204 (LHRB)	Chassis Assembly	Yes
	68-2205 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2204(LHRB) 68-2205(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2415	Chassis and Slide Assembly, LHRB	1	No
		68-2416	Chassis and Slide Assembly, RHRB		No
8		68-0241	Lift Arm	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		97-0089	Thumb Piece Lever	1	Yes
11		01-1146	8-32x3/8 PH FH U'CUT Screw	2	Yes
12		01-0005	Retaining Ring	1	Yes
13		01-4512	Spirol Pin	1	Yes
14		68-0324	Lift Lever Pivot Pin	1	Yes
15		68-2198	Locking Slide Assembly, LHRB	1	Yes
		68-2199	Locking Slide Assembly, RHRB		Yes
16		97-2048	Cylinder Hub and Pin Assembly	1	Yes
17		68-0368	Locking Slide Spring, LHRB	1	Yes
		97-0006	Locking Slide Spring, RHRB		Yes
18		01-1190	6-32x5/16 PH PNHD Self Tap	1	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

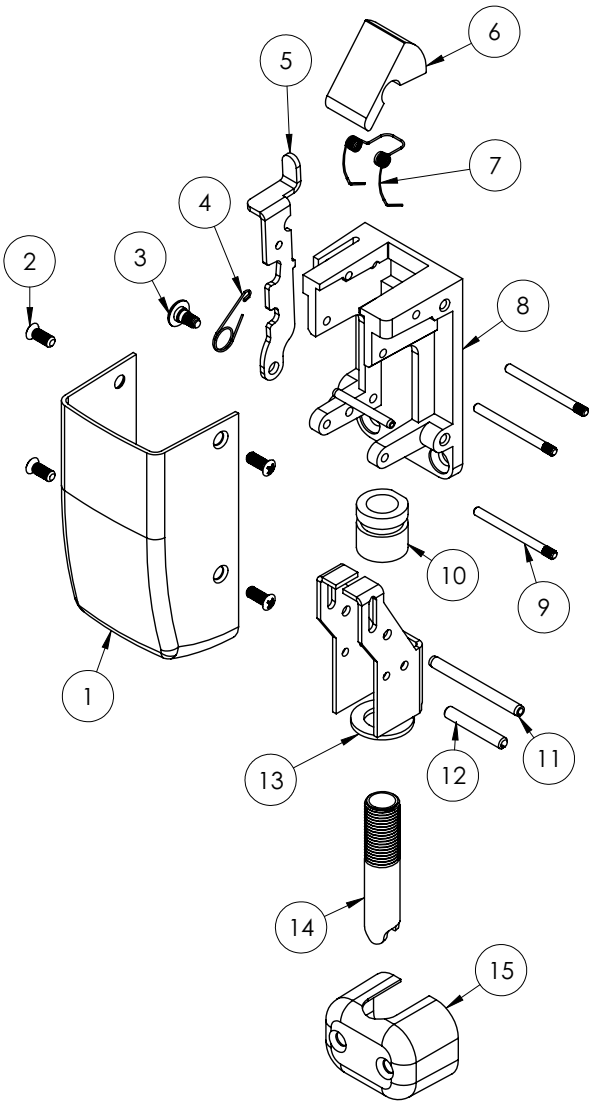
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	97-2434 Manufactured Before 11/11/2002	Top Case Assembly	Yes
	68-4557 Manufactured After 11/11/2002		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2434	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		97-0296	Latch Bolt	1	Yes
7		97-0300	L.B. Spring	1	Yes
8		97-0299	Chassis	1	Yes
9		97-0294	Pivot Pin	3	Yes
11		01-0461	Spirol Pin	1	Yes
12		01-0002	Roll Pin	1	Yes
3	68-4557	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		97-0296	Latch Bolt	1	Yes
7		97-0300	L.B. Spring	1	Yes
8		97-0299	Chassis	1	Yes
9		97-0294	Pivot Pin	1	Yes
10		68-1455	Top Rod Adjuster	1	Yes
11		01-0461	Spirol Pin	1	Yes
12		01-0002	Roll Pin	1	Yes
13		97-0298	Top Slide	1	Yes
14	N/A	670T	Top Rod	1	Yes
15		97-0020	Rod Guide*	1	Yes
16		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

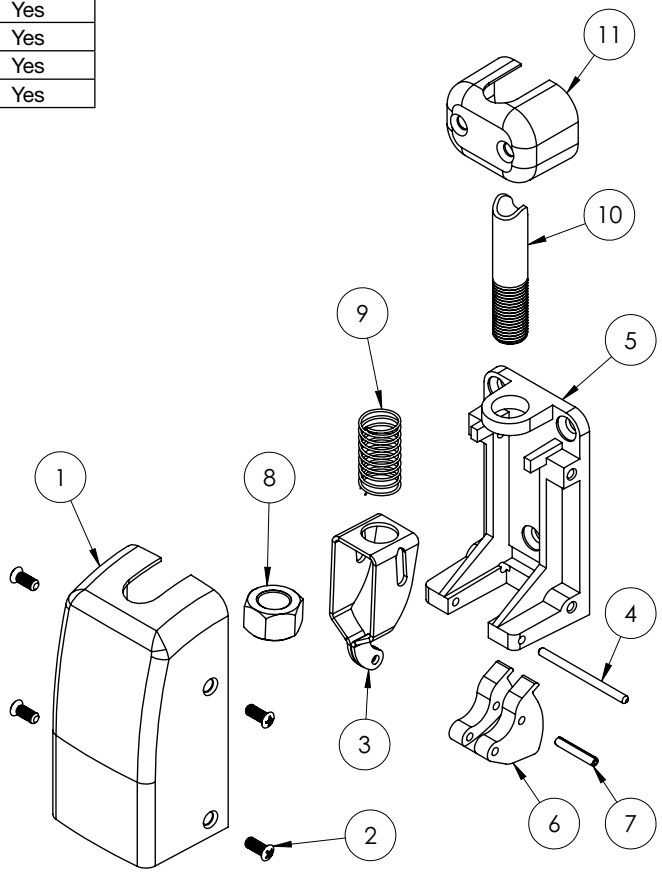
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2038 (Manufactured Before 11/11/2002)	Bottom Case Assembly	Yes
	68-4549 (Manufactured After 11/11/2002)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Bottom Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2038	97-0035	Retractor	1	Yes
4		97-0084	Adjustment Pin, Bottom Rod	1	Yes
5		97-0025	Bottom Chassis	1	Yes
6		97-0053	Bottom Latch Bolt	1	Yes
7		01-0697	Spirol Pin	1	Yes
3	68-4549	97-0035	Retractor	1	Yes
4		97-0084	Adjustment Pin, Bottom Rod	1	Yes
5		97-0025	Bottom Chassis	1	Yes
6		97-0053	Bottom Latch Bolt	1	Yes
7		01-0697	Spirol Pin	1	Yes
8		97-0572	Rod Adjustment Nut	1	Yes
9	N/A	97-0101	Spring, Compression	1	Yes
10		670B	Bottom Rod	1	Yes
11		97-0020	Rod Guide*	1	Yes
12		624	Bottom Strike Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

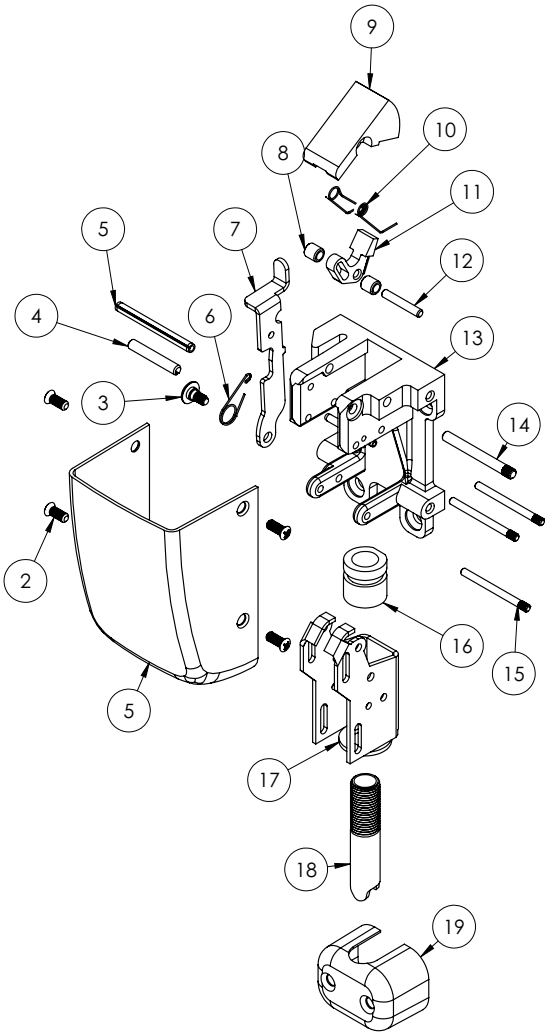
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	97-2693 Manufactured Before 11/11/2002	Top Case Assembly	Yes
	68-4559 Manufactured After 11/11/2002		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-4559	97-0065	Latch Release Lever Pin	1	Yes
4		01-0002	Roll Pin	1	Yes
5		01-0461	Spirol Pin	1	Yes
6		97-0579	Spring, Torsion	1	Yes
7		97-0399	Latch Retracting Lever	1	Yes
8		97-0391	Sleeve	2	Yes
9		97-0398	Latch Bolt	1	Yes
10		97-0400	Top Case Spring	1	Yes
11		97-0405	Guard Lever	1	Yes
12		97-0393	Pivot Pin	1	Yes
13		97-0402	Top Chassis	1	Yes
14		97-0394	Latch Bolt Pivot Pin	1	Yes
15		97-0294	Pivot Pin	3	Yes
16		68-1455	Top Rod Adjuster	1	Yes
17		97-0397	Slide	1	Yes
3	97-2963	97-0065	Latch Release Lever Pin	1	Yes
5		01-0461	Spirol Pin	1	Yes
6		97-0579	Spring, Torsion	1	Yes
7		97-0399	Latch Retracting Lever	1	Yes
8		97-0391	Sleeve	2	No
9		97-0398	Latch Bolt	1	Yes
10		97-0400	Top Case Spring	1	No
11		97-0405	Guard Lever	1	No
12		97-0393	Pivot Pin	1	No
13		97-0402	Top Chassis	1	Yes
14		97-0394	Latch Bolt Pivot Pin	1	Yes
15		97-0294	Pivot Pin	3	Yes
17		97-0397	Slide	1	Yes
18	N/A	670T	Top Rod	1	Yes
19		97-0020	Rod Guide*	1	Yes
20		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

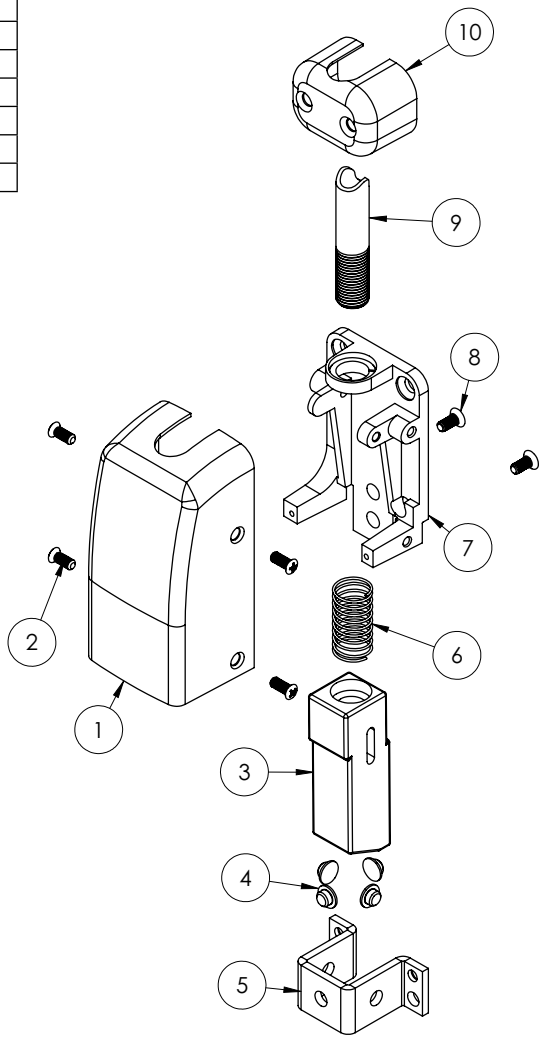
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2002	Bottom Case Assembly Manufactured Before 11/11/2002	Yes
	68-4558	Bottom Case Assembly Manufactured After 11/11/2002	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Bottom Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2002	97-0076	Bottom Bolt	1	Yes
4		97-0305	Nylon Insert	4	Yes
5		97-0270	Reinforcement	1	Yes
6		97-0101	Spring, Compression	1	Yes
7		97-0080	Chassis	1	Yes
8		01-4404	CR-FH #6 Head 8-32 Screw	2	Yes
3	68-4558	68-1454	Bottom Bolt	1	Yes
4		97-0305	Nylon Insert	4	Yes
5		97-0270	Reinforcement	1	Yes
6		97-0101	Spring, Compression	1	Yes
7		97-0080	Chassis	1	Yes
8		01-4404	CR-FH #6 Head 8-32 Screw	2	Yes
9	N/A	670B	Bottom Rod	1	Yes
10		97-0020	Rod Guide*	1	Yes
11		655	Flat Strike Pack (STD, HC)	1	Yes
		653	Bottom Strike Pack (FM)	1	Yes

*Specify Finish



A8231 12/17

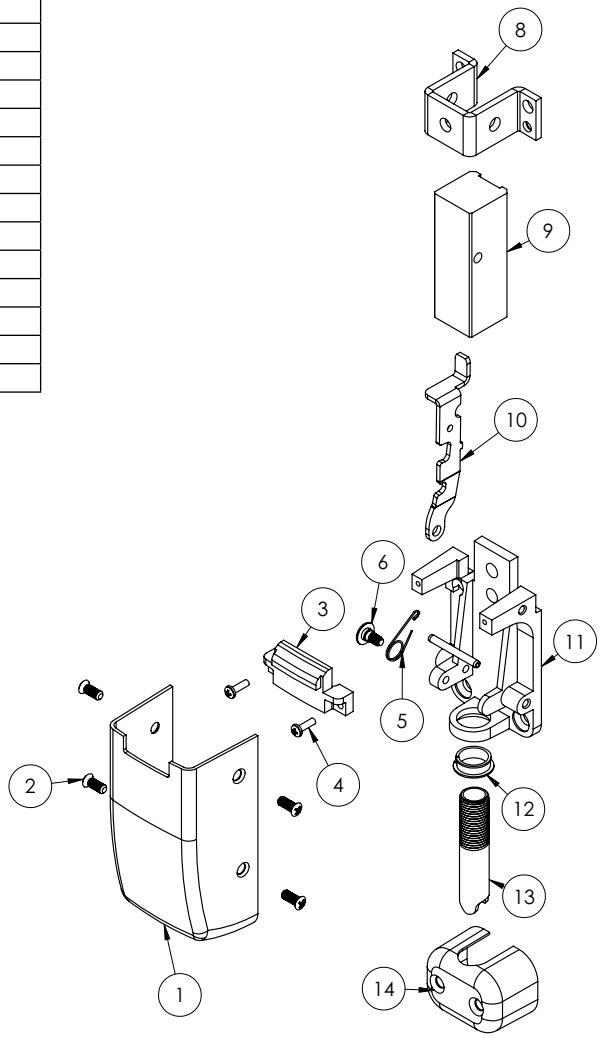
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2003	Top Case Assembly Manufactured Before 11/11/2002	Yes
	68-4561	Top Case Assembly Manufactured After 11/11/2002	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0084	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2003	97-0079	Top Case Filler	1	Yes
4		01-1490	#4-40 x 3/8 PH Pan MS	2	Yes
5		97-0579	Spring, Torsion	1	Yes
6		97-0065	Pin, Latch Release Lever	1	Yes
7		01-0695	Spirol Pin	1	Yes
8		97-0270	Top Reinforcement	1	Yes
9		97-2046	Top Slide Assembly	1	Yes
10		68-1155	Latch Release Lever	1	Yes
11		97-0080	Chassis	1	Yes
12		01-0476	Snap-In Nyliner	1	Yes
3	68-4561	97-0079	Top Case Filler	1	Yes
4		01-1490	#4-40 x 3/8 PH Pan MS	2	Yes
5		97-0579	Spring, Torsion	1	Yes
6		97-0065	Pin, Latch Release Lever	1	Yes
7		01-0695	Spirol Pin	1	Yes
8		97-0761	Top Reinforcement	1	Yes
9		68-4560	Top Slide Assembly	1	Yes
10		68-1665	Latch Release Lever	1	Yes
11		97-0080	Chassis	1	Yes
12		01-0476	Snap-In Nyliner	1	Yes
13	N/A	670T	Top Rod	1	Yes
14		97-0020	Rod Guide*	1	Yes
15		659	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

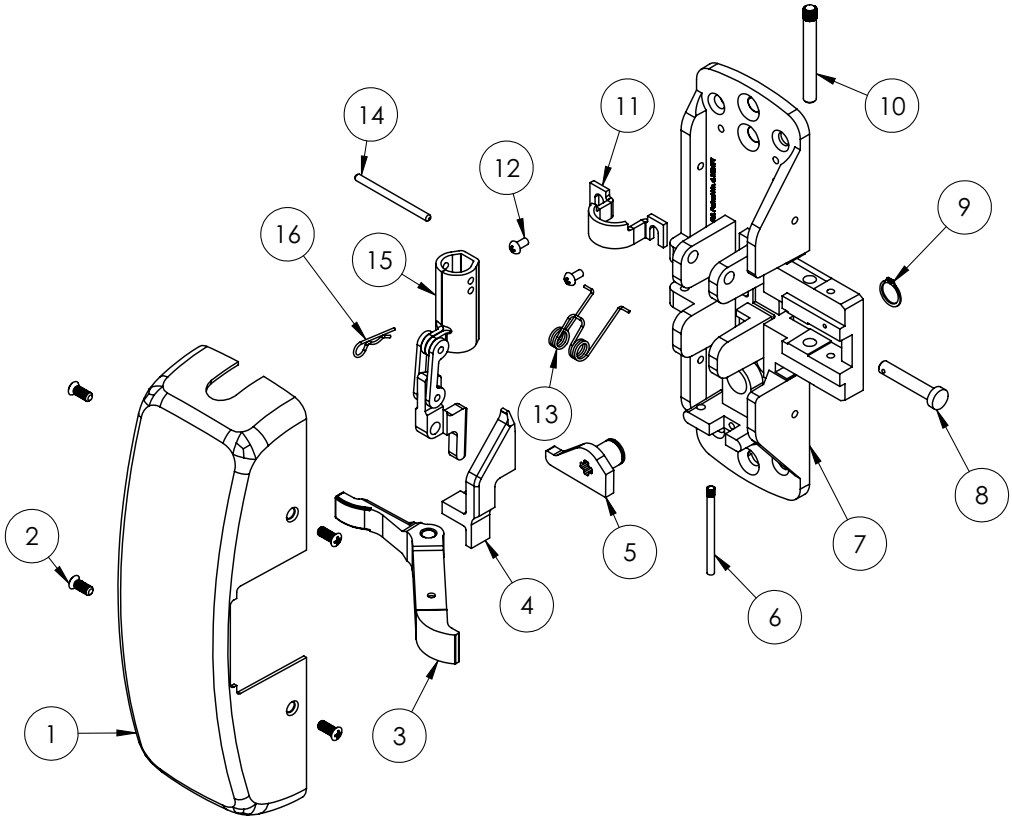
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	68-4568 (LHRB)	Chassis Assembly	Yes
	68-4569 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-4568(LHRB) 68-4569(RHRB)	68-1137	Lift Arm	1	Yes
4		68-1170	Outside Actuator, LH	1	Yes
		68-1171	Outside Actuator, RH		Yes
5		68-1208	ET Cam, LH	1	Yes
		68-1209	ET Cam, RH		Yes
6		68-1184	Guide Pin	1	Yes
7		68-1205	Chassis, LH	1	Yes
		68-1206	Chassis, RH		Yes
8		68-1191	Link Pin	1	Yes
9		01-0005	Retaining Ring	1	Yes
10		68-0239	Pivot Pin	1	Yes
11		68-1180	Tube Support	1	Yes
12		01-3595	Machine Screw	2	Yes
13		68-1193	Spring, Upper Link	1	Yes
14		97-0048	Rod Adjustment Pin	1	Yes
15		68-4270	Upper Link Assembly, LHRB	1	Yes
		68-4271	Upper Link Assembly, RHRB		Yes
16		68-1210	Hair Pin	1	Yes
17	N/A	68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

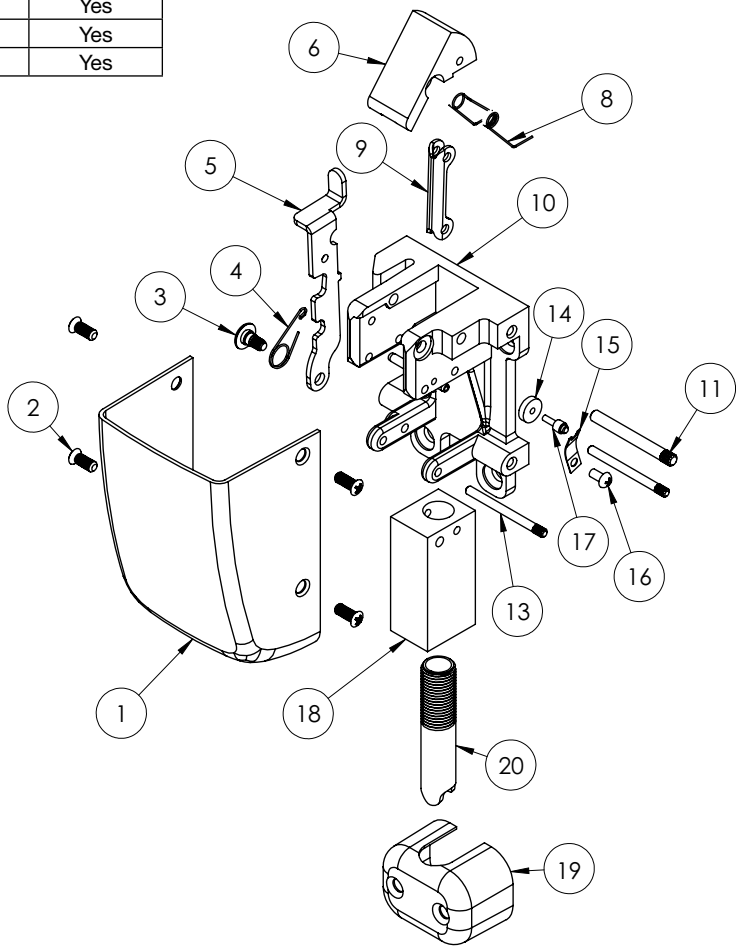
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	68-3933	Top Case Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0392	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-3933	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		68-1153	Top Case Latch Bolt	1	Yes
7		01-0697	Spirol Pin	2	Yes
8		97-0400	Top Case Spring	1	Yes
9		68-1460	Link, Pivot	1	Yes
10		97-0402	Top Chassis	1	Yes
11		97-0394	Pivot Pin, Latch Bolt	1	Yes
12		01-0461	Spirol Pin	1	Yes
13		97-0294	Pivot Pin	2	Yes
14		68-0991	Fusible Link	1	No
15		68-0419	Guide Spring	1	No
16		01-3563	#5-40 x 1/4 PH RD HD MS	1	No
17		68-0420	Pin, Fire Stop	1	No
18		68-1458	Top Rod Link	1	Yes
19	N/A	97-0020	Rod Guide*	1	Yes
20		670T	Top Rod	1	Yes
21		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

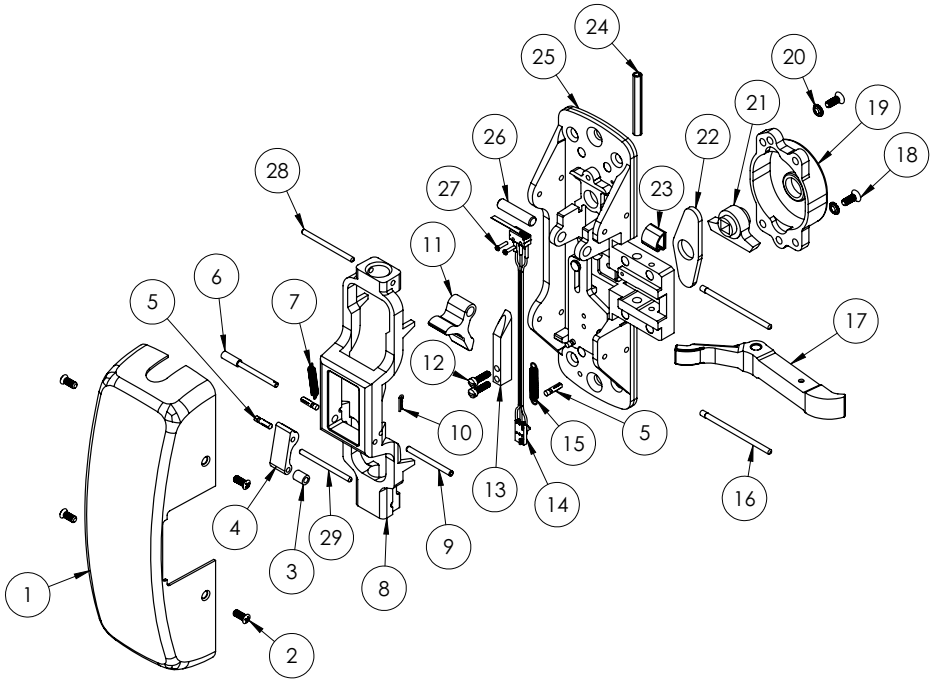
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
06, 13	68-3714 (LHRB)	Chassis Assembly	Yes
	68-3715 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3714(LHRB) 68-3715(RHRB)	68-1768	Spacer	1	No
4		68-1087	Locking Lever	1	No
5		01-0749	Groove Pin	3	No
6		68-1128	Slide Pivot Pin	1	No
7		68-1123	Lock Lever Spring	1	No
8		68-1671	Main Slide	1	No
9		68-1127	Roll Pin	1	No
10		98-0238	Guard Bracket Hairpin	1	Yes
11		68-1090	Lift Lever	1	Yes
12		01-4396	59-80 Machine Screw	2	No
13		68-1092	Lift Block	1	No
14		52-2217	Switch Assembly	1	Yes
15		97-0050	Knob Return Spring	1	Yes
16		68-0323	Chassis Pin	2	Yes
17		68-1137	Lift Arm	1	Yes
18		01-3384	8-32x7/16 PH FH MS	2	Yes
19		68-0367	Knob Hub Cover	1	Yes
20		01-0930	CS Lock Washer	2	Yes
21		97-0042	Knob Hub	1	Yes
22		97-0043	Knob Hub Retainer	1	Yes
23		01-0150	Wire Clip	1	Yes
24		01-4512	Spirol Pin	1	Yes
25		68-1105	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-1106	Chassis w/ Locking Slide Assembly, RHRB		No
26		68-0324	Lift Lever Pivot Pin	1	Yes
27		01-4381	Machine Screw	2	No
28	N/A	97-0049	Top Rod Adjustable Pin	1	Yes
29		97-0048	Bottom Rod Adjustable Pin	1	Yes
30		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

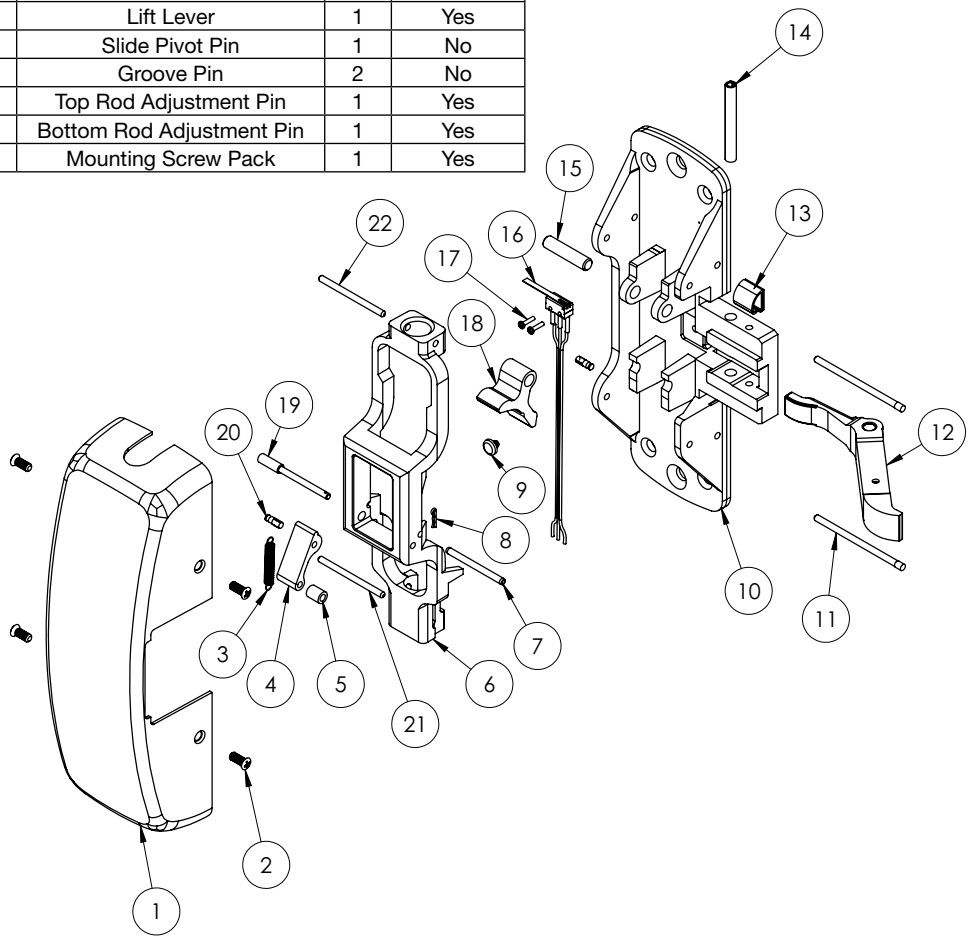
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
10, 40	68-3823 (LHRB)	Chassis Assembly	Yes
	68-3824 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3823(LHRB) 68-3824(RHRB)	68-1123	Spring, Locking Lever	1	No
4		68-1087	Locking Lever	1	No
5		68-1768	Spacer	1	No
6		68-1671	Main Slide	1	No
7		68-1127	Roll Pin	1	No
8		98-0238	Guard Bracket Hairpin	1	Yes
9		68-1294	Stop Pin	1	Yes
10		68-1113	Chassis, LHRB	1	No
		68-1114	Chassis, RHRB		No
11		68-0323	Chassis Pin	2	Yes
12		68-1137	Lift Arm	1	Yes
13		01-0150	Wire Clip	1	Yes
14		01-4512	Spirol Pin	1	Yes
15		68-0324	Lift Lever Pivot Pin	1	Yes
16		52-2217	Switch Assembly	1	Yes
17		01-4381	Machine Screw	2	No
18		68-1090	Lift Lever	1	Yes
19		68-1128	Slide Pivot Pin	1	No
20		01-0749	Groove Pin	2	No
21	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
22		97-0048	Bottom Rod Adjustment Pin	1	Yes
23		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

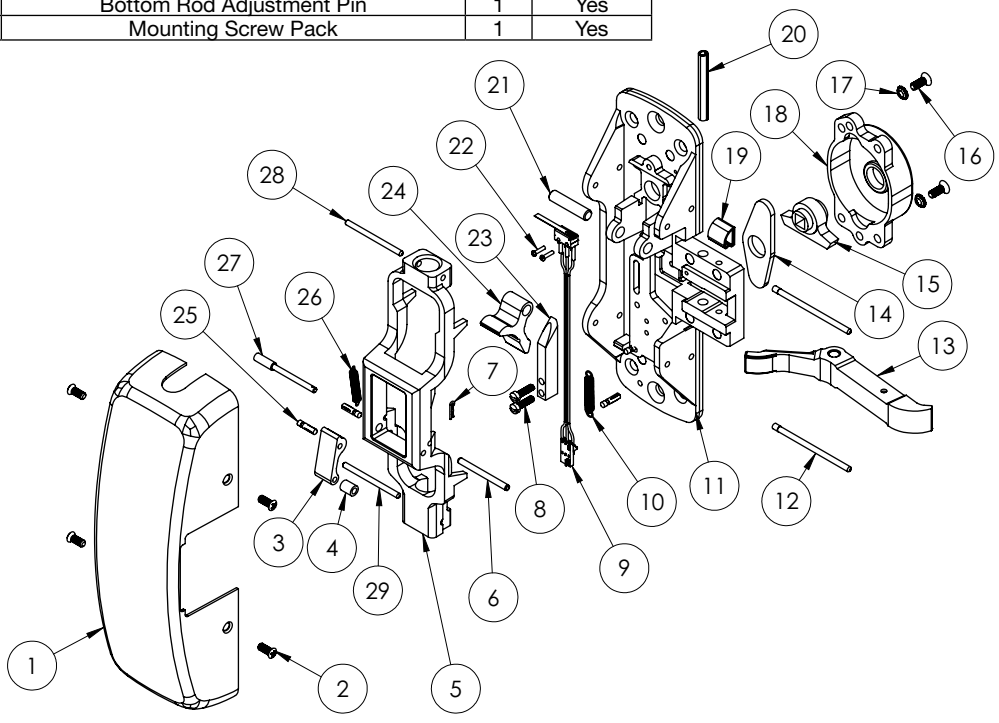
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
15, 43, 46, 73, 74	68-3717 (LHRB)	Chassis Assembly	Yes
	68-3718 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3717(LHRB) 68-3718(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	No
6		68-1127	Roll Pin	1	Yes
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	Yes
9		52-2217	Switch Assembly	1	Yes
10		97-0050	Knob Return Spring	1	Yes
11		68-2413	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis w/ Locking Slide Assembly, RHRB		No
12		68-0323	Chassis Pin	2	Yes
13		68-1137	Lift Arm	1	Yes
14		97-0043	Knob Hub Retainer	1	Yes
15		97-0042	Knob Hub	1	Yes
16		01-3384	8-32x7/16 PH FH MS	2	Yes
17		01-0930	Countersunk Lock Washer	2	Yes
18		68-0367	Knob Hub Cover	1	Yes
19		01-0150	Wire Clip	1	Yes
20		01-4512	Spirol Pin	1	Yes
21		68-0324	Lift Lever Pivot Pin	1	Yes
22		01-4381	Machine Screw	2	Yes
23		68-1092	Lift Block	1	Yes
24		68-1090	Lift Lever	1	Yes
25		01-0749	Groove Pin	3	No
26		68-1123	Spring, Locking Lever	1	No
27		68-1128	Slide Pivot Pin	1	No
28	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
29		97-0048	Bottom Rod Adjustment Pin	1	Yes
30		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

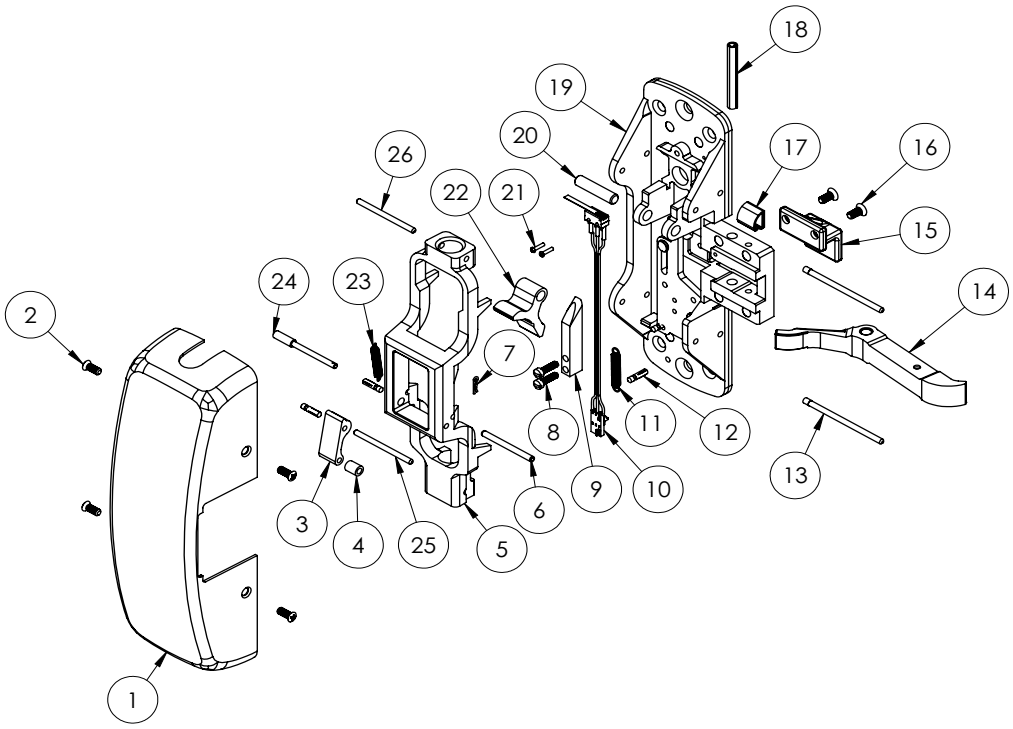
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
28	68-3829 (LHRB)	Chassis Assembly	Yes
	68-3830 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Auxillary Screw Pack*	1	Yes
3	68-3829(LHRB) 68-3830(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	Yes
9		68-1092	Lift Block	1	Yes
10		52-2217	Switch Assembly	1	Yes
11		97-0050	Knob Return Spring	1	Yes
12		01-0749	Groove Pin	3	No
13		68-0323	Chassis Pin	2	Yes
14		68-1137	Lift Arm	1	Yes
15		97-0089	Thumb Piece Lever	1	Yes
16		01-1146	8-32x3/8 PH FL U'CUT W/NY	1	Yes
17		01-0150	Wire Clip	1	Yes
18		01-4512	Spirol Pin	1	Yes
19		68-2413	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis w/ Locking Slide Assembly, RHRB		No
20		68-0324	Lift Lever Pivot Pin	1	Yes
21		01-4381	Machine Screw	2	No
22		68-1090	Lift Lever	1	Yes
23		68-1123	Spring, Locking Lever	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustable Pin	1	Yes
26		97-0049	Top Rod Adjustable Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

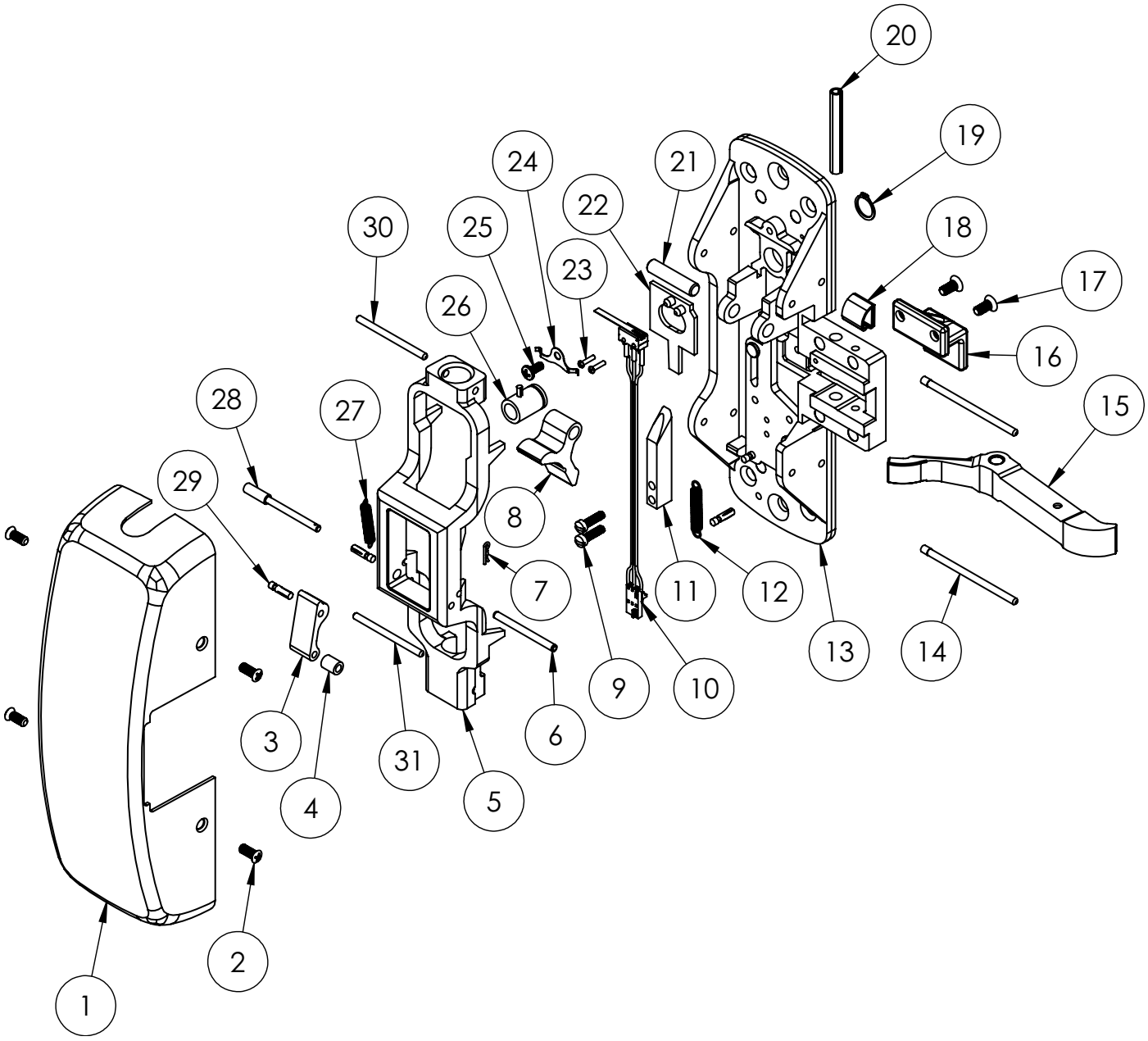
Function	Assembly No.	Description	Sellable
62, 63	68-3826 (LHRB)	Chassis Assembly	Yes
	68-3827 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3826(LHRB) 68-3827(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	No
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		68-1090	Lift Lever	1	Yes
9		01-4396	59-80 Machine Screw	2	Yes
10		52-2217	Switch Assembly	1	Yes
11		68-1092	Lift Block	1	Yes
12		97-0050	Knob Return Spring	1	Yes
13		68-2413	Chassis and Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis and Locking Slide Assembly, RHRB		No
14		68-0323	Chassis Pin	2	Yes
15		68-1137	Lift Arm	1	Yes
16		97-0089	Thumb Piece Lever	1	Yes
17		01-1146	8-32x3/8 PH FL U'CUT W/NY	1	Yes
18		01-0150	Wire Clip	1	Yes
19		01-0005	Retaining Ring	1	Yes
20		01-4512	Spirol Pin	1	Yes
21		68-0324	Lift Lever Pivot Pin	1	Yes
22		68-2198	Locking Slide Assembly, LHRB	1	Yes
		68-2199	Locking Slide Assembly, RHRB		Yes
23		01-4381	Machine Screw	2	Yes
24		68-0368	Locking Slide Spring, LHRB	1	Yes
		97-0006	Locking Slide Spring, RHRB		Yes
25		01-1190	6-32x5/16 PH PNHD Self Tap Screw	1	Yes
26		97-2048	Cylinder Hub and Pin Assembly	1	Yes
27		68-1123	Lock Lever Spring	1	No
28		68-1128	Slide Pivot Pin	1	No
29		01-0749	Groove Pin	3	No
30	N/A	97-0049	Top Rod Adjustable Pin	1	Yes
31		97-0048	Bottom Rod Adjustable Pin	1	Yes
32		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

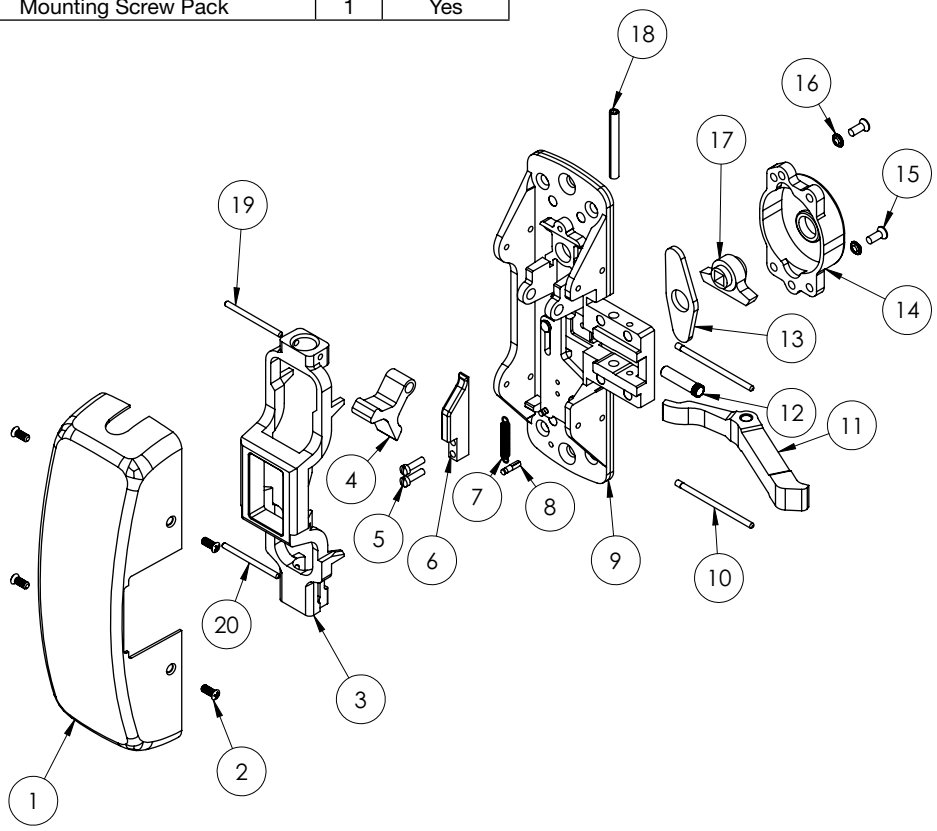
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
06, 13, 43, 46	68-7306 (LHRB)	Chassis Assembly	Yes
	68-7307 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7306(LHRB) 68-7307(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		01-4396	59-80 Machine Screw	2	Yes
6		68-1655	Lift Block	1	Yes
7		97-0050	Knob Return Spring	1	Yes
8		01-0749	Groove Pin	1	No
9		68-7310	Chassis and Slide Assembly, LHRB	1	No
		68-7311	Chassis and Slide Assembly, RHRB		No
10		68-0323	Chassis Pin	2	Yes
11		68-0241	Lift Arm	1	Yes
12		01-9372	Lift Lever Pivot Pin	1	Yes
13		97-0043	Knob Hub Retainer	1	Yes
14		68-0367	Knob Hub Cover	2	Yes
15		01-3384	8-32x7/16 PH FH MS	2	Yes
16		01-0930	Countersunk Lock Washer	2	Yes
17		97-0042	Knob Hub	1	Yes
18		01-4512	Spirol Pin	1	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

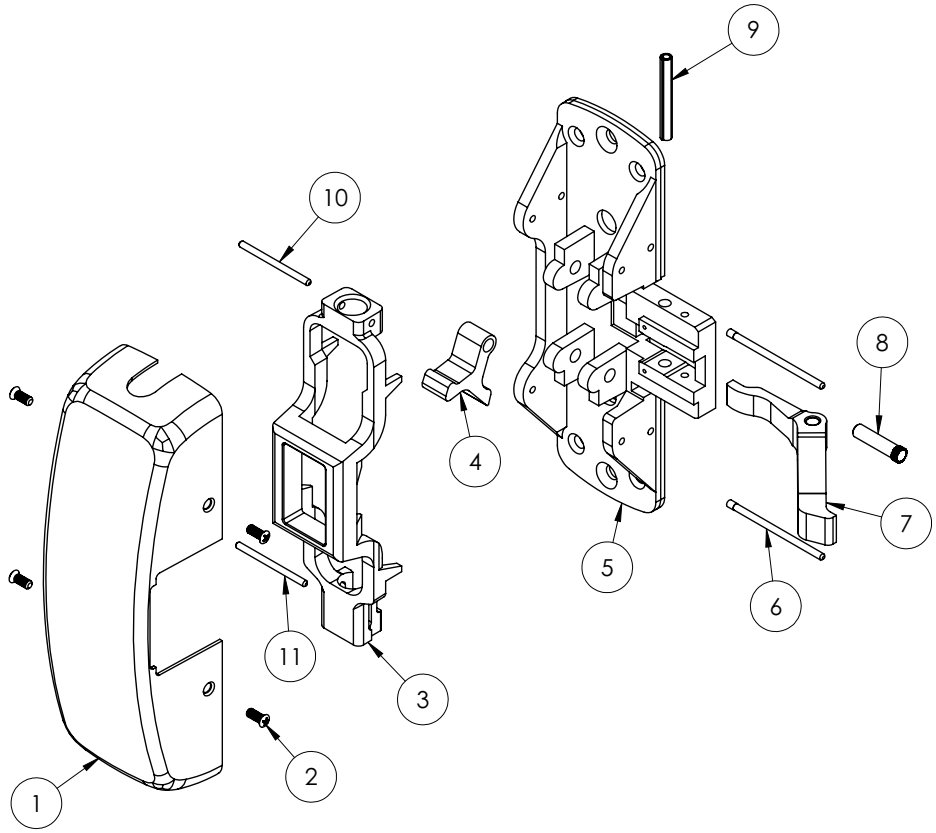
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(10, 40)	68-7308 (LHRB)	Chassis Assembly	Yes
	68-7309 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7308(LHRB) 68-7309(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		68-1660	Chassis	1	Yes
6		68-0323	Chassis Pin	2	Yes
7		68-0241	Lift Arm	1	Yes
8		01-9372	Lift Lever Pivot Pin	1	Yes
9	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
10		97-0048	Bottom Rod Adjustment Pin	1	Yes
11		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

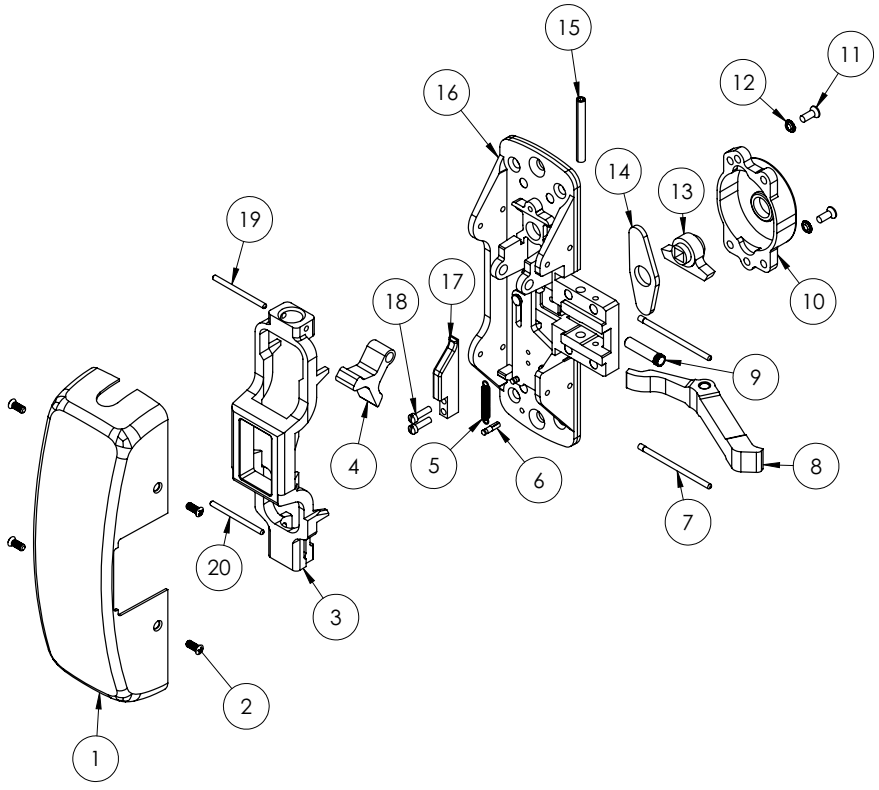
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(15, 73, 74)	68-7312 (LHRB)	Chassis Assembly	Yes
	68-7313 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7312(LHRB) 68-7313(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-0323	Chassis Pin	2	Yes
8		68-0241	Lift Arm	1	Yes
9		01-9372	Lift Lever Pivot Pin	1	Yes
10		68-0367	Knob Hub Cover		Yes
11		01-3384	8-32x7/16 PH FH MS	2	Yes
12		01-0930	Countersunk Lock Washer	2	Yes
13		97-0042	Knob Hub	1	Yes
14		97-0043	Knob Hub Retainer	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-7310	Chassis and Slide Assembly, LHRB	1	No
		68-7311	Chassis and Slide Assembly, RHRB		No
17		68-1655	Lift Block	1	Yes
18		01-4396	Machine Screw #6-32x1/2	2	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

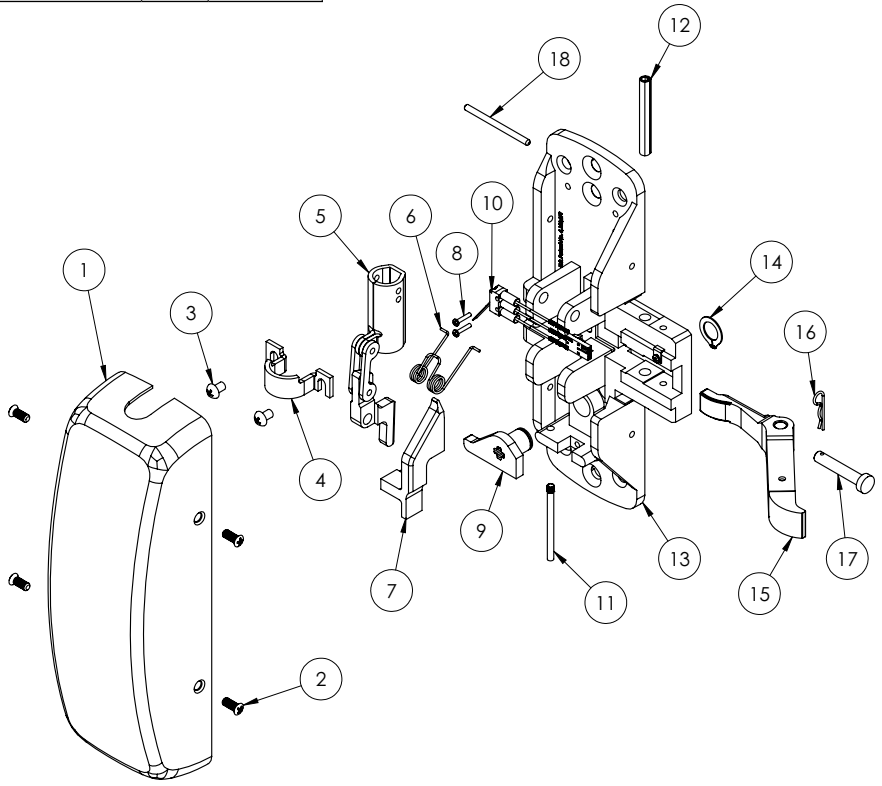
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	68-5449 (LHRB)	Chassis Assembly	Yes
	68-5450 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-5449 68-5450	01-3595	#8-32x1/4" Machine Screw*	1	Yes
4		68-1180	Tube Support	1	Yes
5		68-4270	Upper Link Assembly, LHRB	1	Yes
		68-4271	Upper Link Assembly, RHRB		Yes
6		68-1193	Upper Link Spring	1	Yes
7		68-1170	Outside Actuator, LHRB	1	Yes
		68-1171	Outside Actuator, RHRB		Yes
8		01-1237	#1-72 PH Pan Head MS	1	Yes
9		68-1208	ET Cam, LH	1	Yes
		68-1209	ET Cam, RH		Yes
10		52-5133	Switch and Wire Assembly	1	Yes
11		68-1184	Guide Pin	1	Yes
12		01-4512	Spirol Pin	1	Yes
13		68-1205	Chassis, LH	1	No
		68-1206	Chassis, RH		No
14		01-0005	Retaining Ring	1	Yes
15		68-1137	Lift Arm	1	Yes
16		68-1210	Hair Pin	1	Yes
17		68-1191	Link Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19	N/A	68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

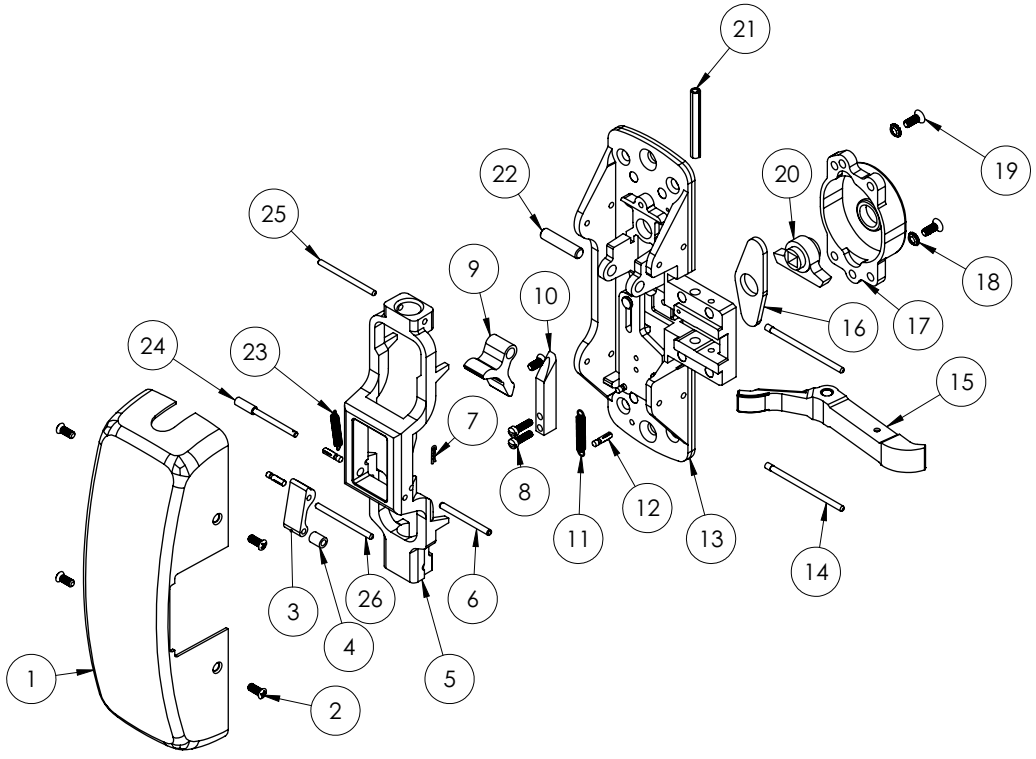
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
06, 10, 13, 40	68-6042 (LHRB)	Chassis Assembly	Yes
	68-6043 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-6042(LHRB) 68-6043(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	No
9		68-1090	Lift Lever	1	Yes
10		68-1092	Lift Block	1	Yes
11		97-0050	Knob Return Spring	1	Yes
12		01-0749	Groove Pin	3	Yes
13		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
14		68-0323	Chassis Pin	2	Yes
15		68-1137	Lift Arm	1	Yes
16		97-0043	Knob Hub Retainer	1	Yes
17		68-0367	Knob Hub Cover	1	Yes
18		01-0930	Countersunk Lock Washer	2	Yes
19		01-3384	8-32x7/16 PH FH MS	2	Yes
20		97-0042	Knob Hub	1	Yes
21		01-4512	Spirol Pin	1	Yes
22		68-0324	Lift Lever Pivot Pin	2	Yes
23		68-1123	Return Spring, Guarding	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
26		97-0049	Top Rod Adjustment Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

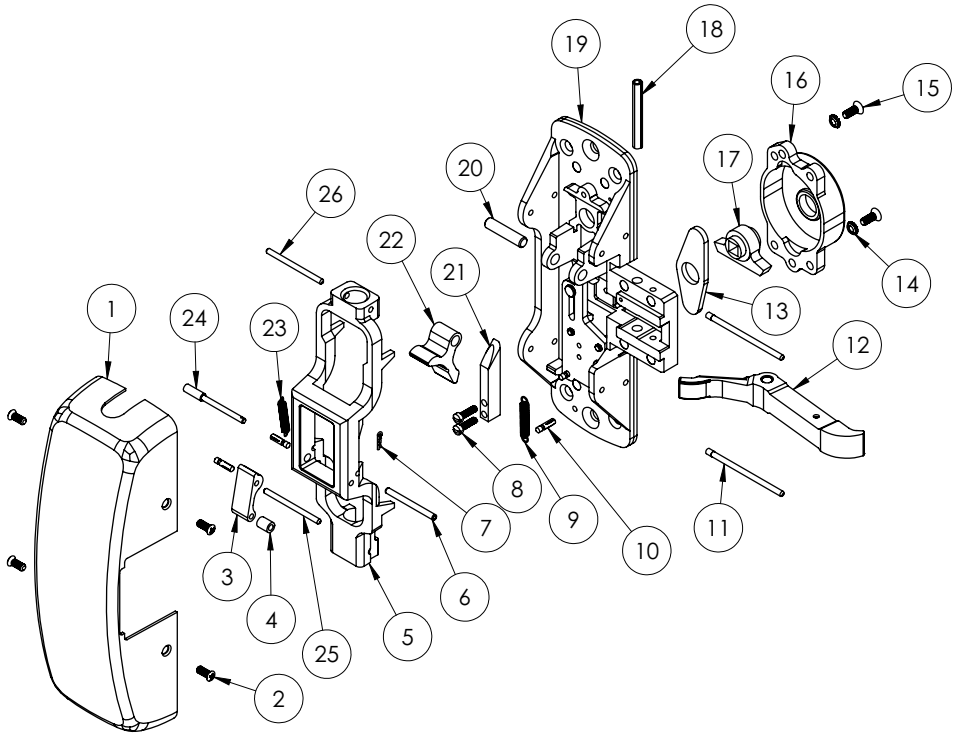
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12, 43, 46, 73, 74	68-6044 (LHRB)	Chassis Assembly	Yes
	68-6045 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-6044(LHRB) 68-6045(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	Yes
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	No
9		97-0050	Knob Return Spring	1	Yes
10		01-0749	Groove Pin	3	Yes
11		68-0323	Chassis Pin	2	Yes
12		68-1137	Lift Arm	1	Yes
13		97-0043	Knob Hub Retainer	1	Yes
14		01-0930	Countersunk Lock Washer	2	Yes
15		01-3384	8-32x7/16 PH FH MS	2	Yes
16		68-0367	Knob Hub Cover	1	Yes
17		97-0042	Knob Hub	1	Yes
18		01-4512	Spirol Pin	1	Yes
19		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
20		68-0324	Lift Lever Pivot Pin	2	Yes
21		68-1092	Lift Block	1	No
22		68-1090	Lift Lever	1	Yes
23		68-1123	Return Spring, Guarding	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
26		97-0049	Top Rod Adjustment Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

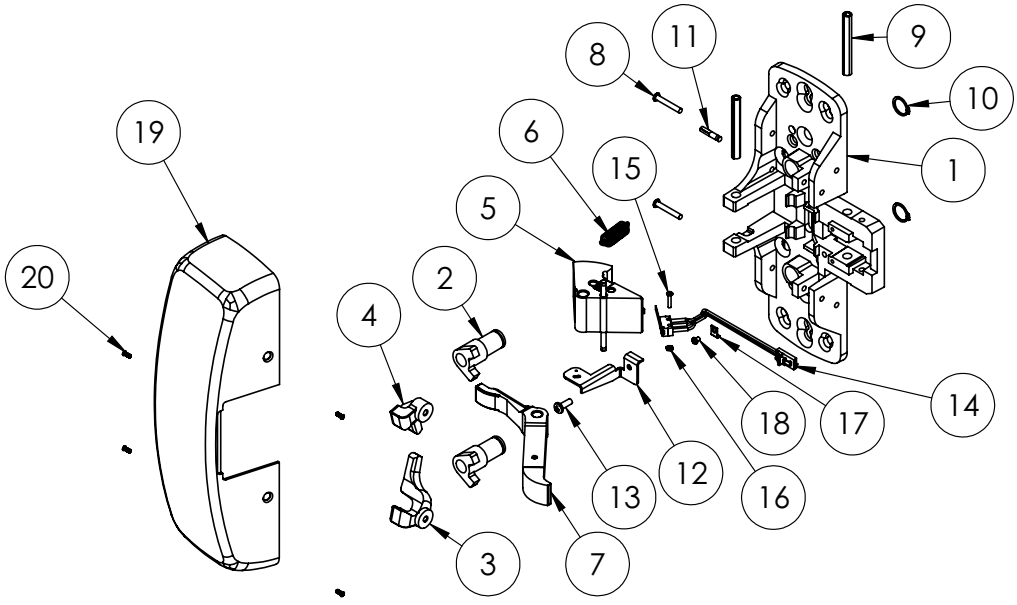
(WS-/53-)8804 (WS-/53-)8806 (WS-/53-)8810 (WS-/53-)8813
(WS-/53-)8815 (WS-/53-)8840 (WS-/53-)8843 (WS-/53-)8844
(WS-/53-)8846 (WS-/53-)8873 (WS-/53-)8874 (WS-/53-)8875
(WS-/53-)8876 (WS-/53-)8877 (WS-/53-)8878 (WS-/53-)8881
(WS-/53-)8882 (WS-/53-)8888

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
All functions	68-4261	LHRB/RHRB	Yes
WS- All functions		LHRB/RHRB	
53- All functions	68-6075	LHRB/RHRB	Yes
WS-53- All functions		LHRB/RHRB	

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1389	Chassis Blank (Std)	1	No
2		98-0018	Outside Cylinder Hub	2	Yes
3		68-1366	Lift Lever (RH)	1	Yes
4		68-1367	Lift Lever (LH)	1	Yes
5		68-4413	Standard Latchbolt (68-4261)	1	Yes
		68-7417	53- Standard Latchbolt (68-6075)	1	Yes
6		98-0028	Latchbolt Spring	1	Yes
7		68-1137	Lift Arm	1	Yes
8		98-0011	Latchbolt Lever Pivot Pin	2	Yes
9		01-4512	Spirol Pin	2	Yes
10		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
11		01-0008	Groove Pin	1	No
12		68-1685	Switch Bracket (53- Only)	1	Yes
13		01-1482	#2-56 X 1/8" Ph Pn Hd Machine Screw (53- Only)	1	Yes
14		52-4545	Switch Assembly (53- Only)	1	Yes
15		01-9446	#1-72 X 11/32" Ph Fl Hd Machine Screw (53- Only)	1	Yes
16		01-0909	Hex Machine Screw Nut (53- Only)	1	Yes
17		52-0310	Cable Clamp (53- Only)	1	Yes
18		01-1482	Cr-Phms #2-56 X 1/8" (53- Only)	1	Yes
19	N/A	68-0406	Cover[1]	1	Yes
20		68-3905	Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

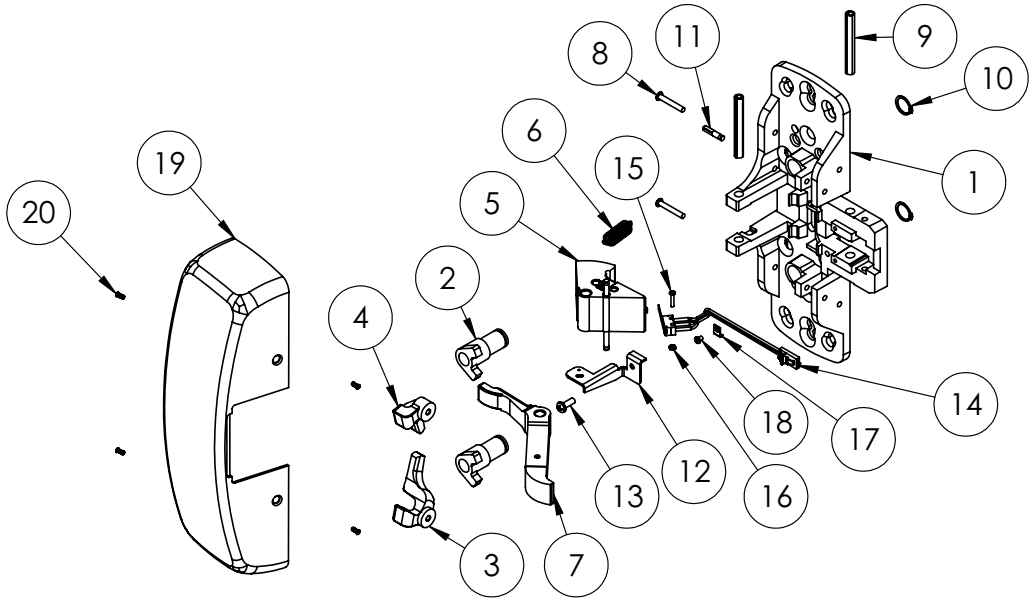
(12-/WS-/53)8804 (12-/WS-/53)8806 (12-/WS-/53)8810 (12-/WS-/53)8813
(12-/WS-/53)8815 (12-/WS-/53)8840 (12-/WS-/53)8843 (12-/WS-/53)8844
(12-/WS-/53)8846 (12-/WS-/53)8873 (12-/WS-/53)8874 (12-/WS-/53)8875
(12-/WS-/53)8876 (12-/WS-/53)8877 (12-/WS-/53)8878 (12-/WS-/53)8881
(12-/WS-/53)8882 (12-/WS-/53)8888

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12- All functions	68-4263	LHRB/RHRB	YES
WS-12- All functions		LHRB/RHRB	
12-53- All functions	68-6076	LHRB/RHRB	YES
WS-12-53- All functions		LHRB/RHRB	

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1378	Chassis Blank (12-)	1	No
2		98-0018	Outside Cylinder Hub	2	Yes
3		68-1366	Lift Lever (RH)	1	Yes
4		68-1367	Lift Lever (LH)	1	Yes
5		68-4414	Fire Rated Latchbolt (68-4263)	1	Yes
		68-7418	12-53- Standard Latchbolt (68-6076)	1	Yes
6		98-0028	Latchbolt Spring	1	Yes
7		68-1137	Lift Arm	1	Yes
8		98-0011	Latchbolt Lever Pivot Pin	2	Yes
9		01-4512	Spirol Pin	2	Yes
10		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
11		01-0008	Groove Pin	1	No
12		68-1685	Switch Bracket (53- Only)	1	Yes
13		01-1482	#2-56 Ph Pn Hd Machine Screw (53- Only)	1	Yes
14		52-4545	Switch Assembly (53- Only)	1	Yes
15		01-9446	#1-72 X 11/32" Ph Fl Hd Machine Screw (53- Only)	1	Yes
16		01-0909	Hex Machine Screw Nut (53- Only)	1	Yes
17		52-0310	Cable Clamp (53- Only)	1	Yes
18		01-1482	Cr-Phms #2-56 X 1/8" (53- Only)	1	Yes
19	N/A	68-0406	Cover[1]	1	Yes
20		68-3905	Cover Screw Pack (#8-32 X 5/16")[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

AL- AND GL- PREFIXES

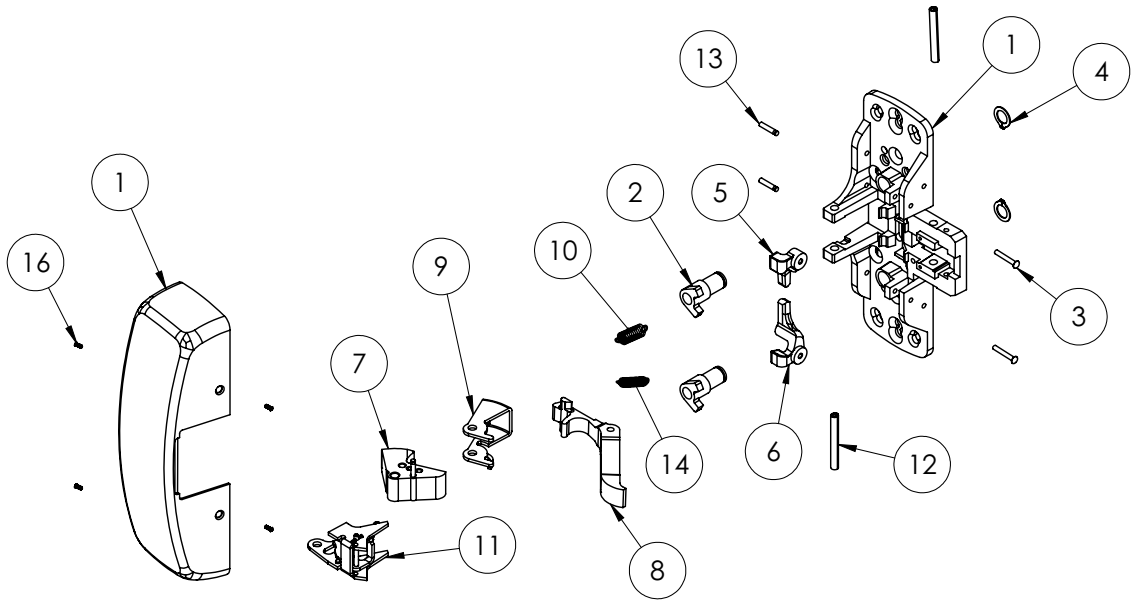
8804 8806 8810 8813 8815 8840
8843 8844 8846 8875 8876 8877
8878 8881 8882

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL- (All Functions Except 77,78,81, And 82)	68-4410	LHRB/RHRB	Yes
GL- (All Functions)		LHRB/RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1485	Chassis (Std)	1	No
2		98-0018	Outside Hub	2	Yes
3		98-0011	Latchbolt Lever Pin	2	Yes
4		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
5		68-1366	Lift Lever (RH)	1	Yes
6		68-1367	Lift Lever (LH)	1	Yes
7		68-4415	Guarded Latchbolt	1	Yes
8		68-1353	Lift Arm	1	Yes
9		68-1352	Guide	1	Yes
10		98-0028	Latchbolt Spring	1	Yes
11		68-4417	Guard Bracket Std	1	Yes
12		01-4512	Spirol Pin	2	Yes
13		01-0008	Groove Pin	2	No
14		68-1394	Guide Spring	1	Yes
15	N/A	68-1014	Cover[1]	1	Yes
16		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

AL- AND GL- PREFIXES

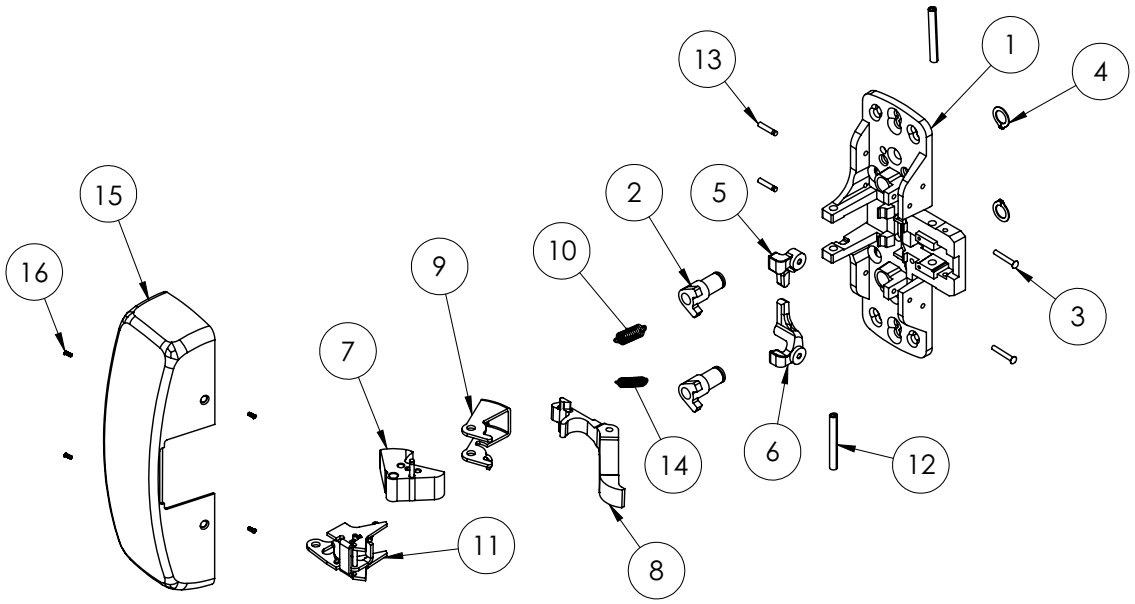
12-8804 12-8806 12-8810 12-8813
12-8815 12-8840 12-8843 12-8844
12-8846 12-8875 12-8876 12-8877
12-8878 12-8881 12-8882

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-AL- (All Functions Except 77,78,81,82)	68-4411	LHRB/RHRB	Yes
12-GL- (All Functions)			

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1378	Chassis (12-)	1	No
2		98-0018	Outside Hub	2	Yes
3		98-0011	Latchbolt Lever Pin	2	Yes
4		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
5		68-1366	Lift Lever (Rh)	1	Yes
6		68-1367	Lift Lever (Lh)	1	Yes
7		68-4415	Guarded Latchbolt	1	Yes
8		68-1353	Lift Arm	1	Yes
9		68-1352	Guide	1	Yes
10		98-0028	Latchbolt Spring	1	Yes
11		68-4417	Guard Bracket Std	1	No
12		01-4512	Spirol Pin	2	Yes
13		01-0008	Groove Pin	2	No
14		68-1394	Guide Spring	1	Yes
15	N/A	68-1014	Cover[1]	1	Yes
16		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

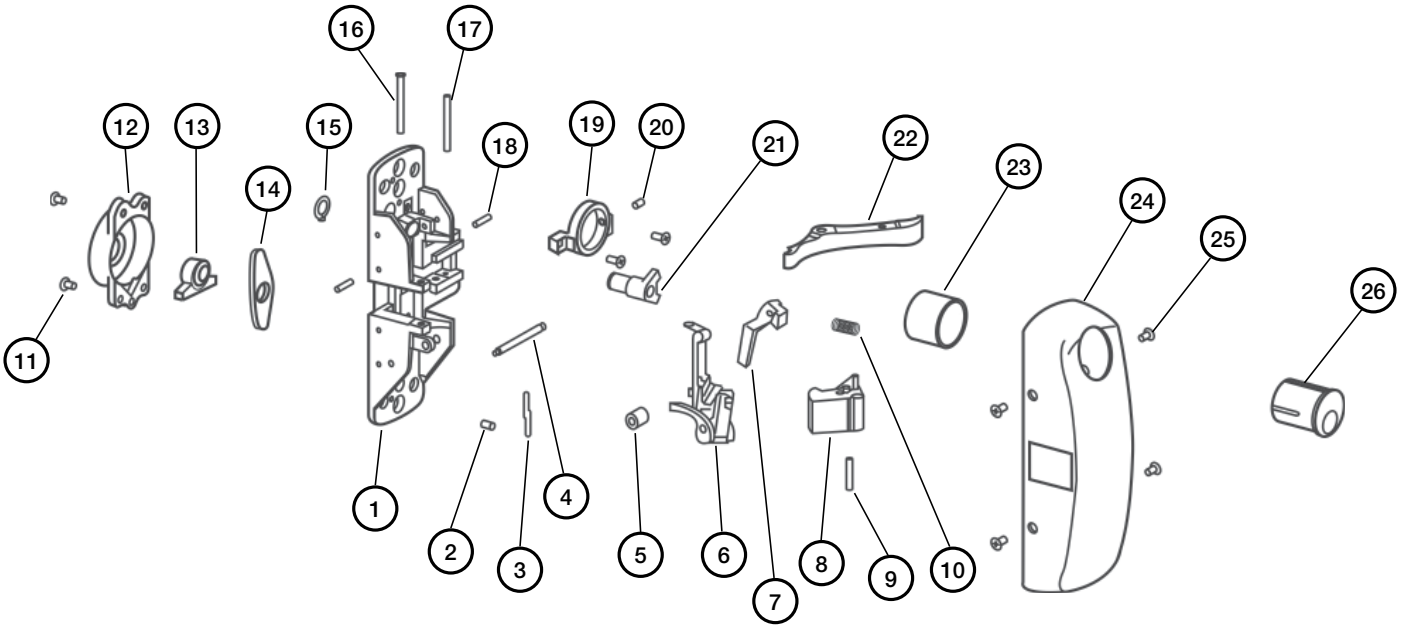
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	68-0408	Chassis Assembly	1	No
2	01-0008	Groove Pin	1	No
3	97-0050	Spring Knob Return	1	Yes
4	68-0271	Pivot Pin Knob Lever	1	Yes
5	68-0273	Bushing Knob Lever	1	Yes
6	68-4236	Knob Lever Assy (LHRB)	1	Yes
	68-4235	Knob Lever Assy (RHRB)	1	Yes
7	68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
	68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
8	98-2034	Latchbolt Assy	1	Yes
9	97-0040	Bushing Latchbolt	1	Yes
10	98-0028	Spring Latchbolt	1	Yes
11	01-3384	Screw 8-32 x 5/16	4	Yes
12	68-0367	Knob Hub Cover	1	Yes
13	97-0042	Knob Hub	1	Yes
14	97-0043	Knob Hub Retainer	1	Yes
15	01-0005	Retaining Ring	1	Yes
16	01-0013	Screw Latchbolt Pivot	1	Yes

Item	Part No.	Description	Qty.	Sellable
17	01-4512	Pivot Pin Left Arm	1	Yes
18	98-0011	Pivot Pin Latchbolt Lever	1	Yes
19	98-0020	Inside Cylinder Retainer	1	Yes
20	01-1095	Set Screw #8-32 x 1/4 Cup Point	1	Yes
21	98-0018	Outside Cylinder Hub	1	Yes
22	68-0241	Lift Arm	1	Yes
23	98-0021	Blocking Ring[1]	1	Yes
24	68-0408	Cover (LHRB)[1]	1	Yes
	68-0409	Cover (RHRB)[1]		
25	68-3908	Cover Screw Pack[1]	1	Yes
—	68-2143	Screw Pack	1	Yes
26	—	Cylinder[1,3]	1	Yes
—	649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

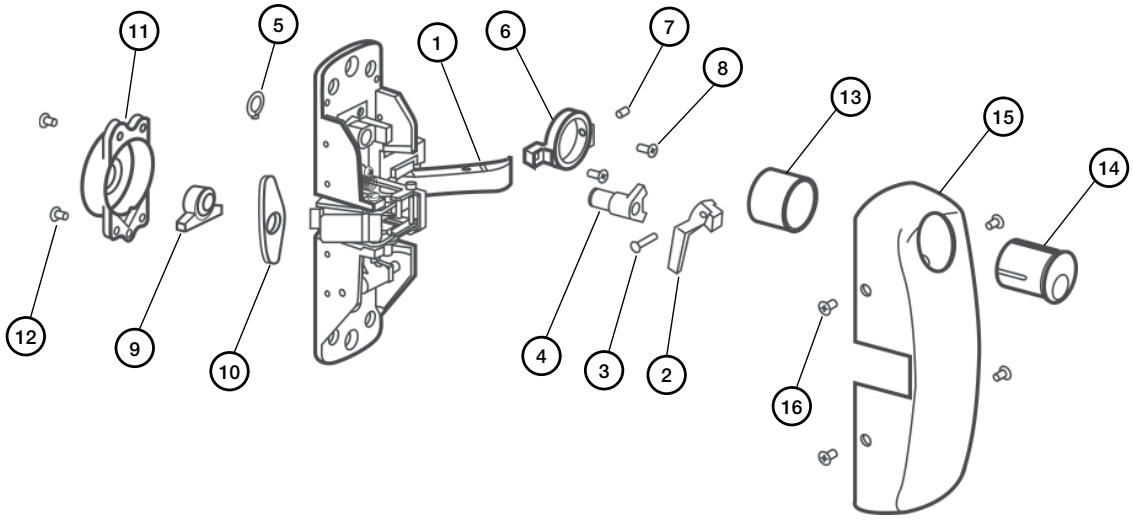
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8816	68-4075	LHRB	Yes
AL-/GL-8816	68-4076	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1015	Chassis	1	No
2		68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
		68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
3		98-0011	Latchbolt Lever Pivot Pin	1	Yes
4		98-0018	Outside Cylinder Hub	1	Yes
5		01-0005	Retaining Ring	1	Yes
6		98-0020	Inside Cylinder Retainer	1	Yes
7		01-1095	Cylinder Set Screw	1	Yes
8		01-1146	Machine Screw (8-32 x 5/16)	2	Yes
9		97-0042	Knob Hub	1	Yes
10		97-0043	Knob Hub Retainer	1	Yes
11		68-0367	Knob Hub Cover	1	Yes
12		01-3384	Machine Screw (8-32 x 3/8)	2	Yes
13	N/A	98-0021	Blocking Ring[1]	1	Yes
14		-	Cylinder[1,3]	1	Yes
15		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
16		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

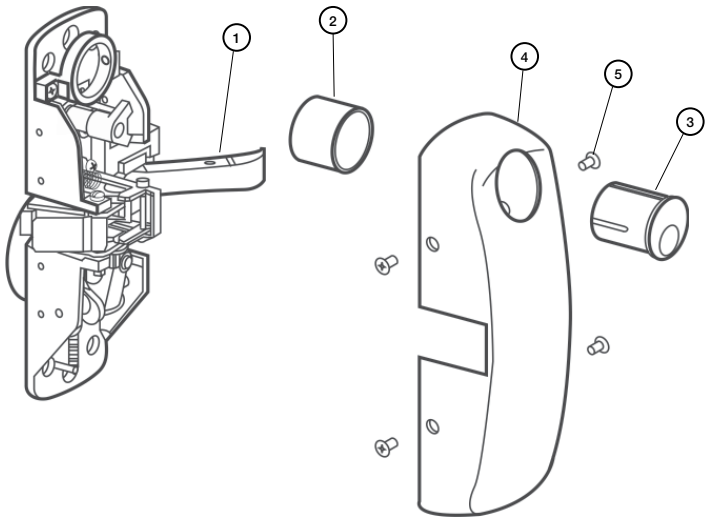
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8816	68-4077	LHRB	Yes
	68-4078	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4077	Chassis Assembly (LHRB)	1	Yes
	N/A	68-4078	Chassis Assembly (RHRB)	1	Yes
2		98-0021	Blocking Ring[1]	1	Yes
3		—	Cylinder[1,2]	1	Yes
4		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

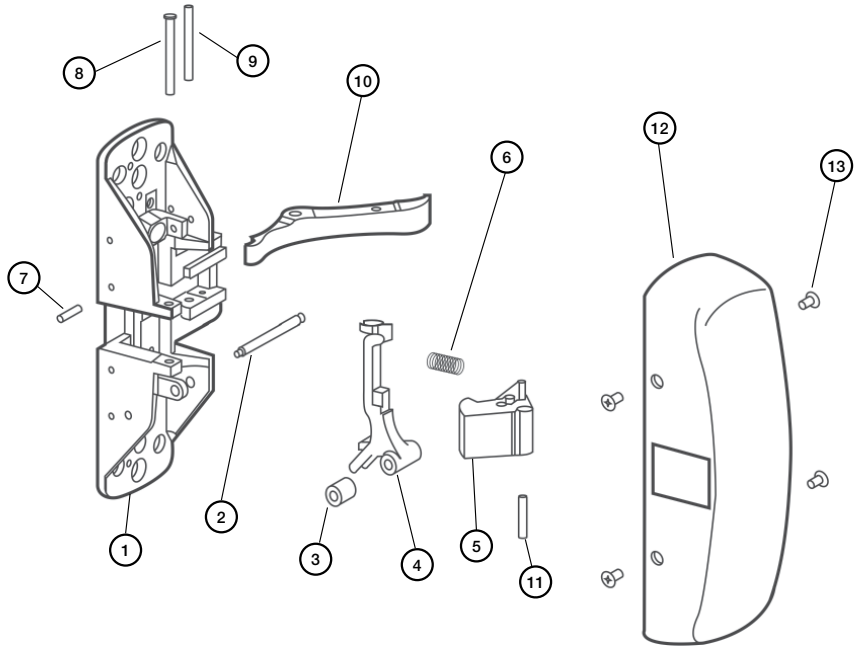
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8828	68-2106	LHRB	Yes
	68-2107	RHRB	

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis (LHRB)	1	No
		—	Chassis (RHRB)	1	No
2		68-0271	Pivot Pin Thumb Lever	1	Yes
3		68-0273	Bushing Thumb Lever	1	Yes
4		68-0260	Thumb Piece Lever (LHRB)	1	Yes
		68-0261	Thumb Piece Lever (RHRB)	1	Yes
5		98-2034	Latchbolt Assy	1	Yes
6		98-0028	Spring Latchbolt	1	Yes
7		01-0008	Groove Pin	1	No
8		01-0013	Screw Latchbolt Pivot	1	Yes
9		01-4512	Pivot Pin Lift Arm	1	Yes
10		68-0241	Lift Arm	1	Yes
11		97-0040	Bushing Latchbolt	1	Yes
12	N/A	68-0406	Cover[1]	1	Yes
13		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

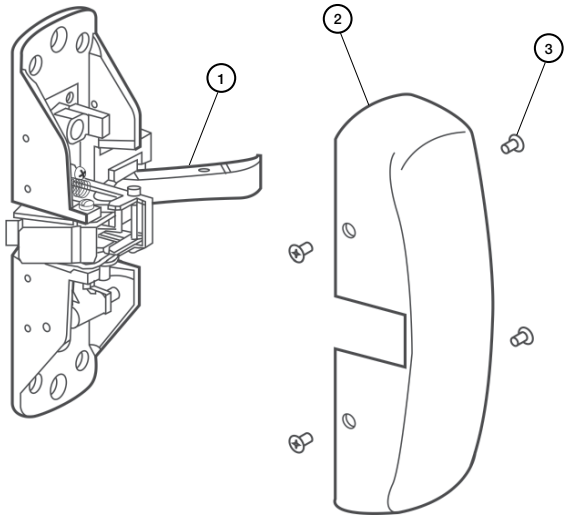
ASSA ABLOY, the global leader in door opening solutions

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL- GL-	68-4080	LHRB	Yes
	68-4081	RHRB	
12- GL-	68-4082	LHRB	
	68-4083	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4080	Chassis Assembly STD LHRB	1	Yes
		68-4081	Chassis Assembly STD RHRB	1	Yes
		68-4082	Chassis Assembly 12- LHRB	1	Yes
		68-4083	Chassis Assembly 12- RHRB	1	Yes
2	N/A	68-1014	Cover[1]	1	Yes
3		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack STD	1	Yes
		68-2165	Screw Pack 12	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

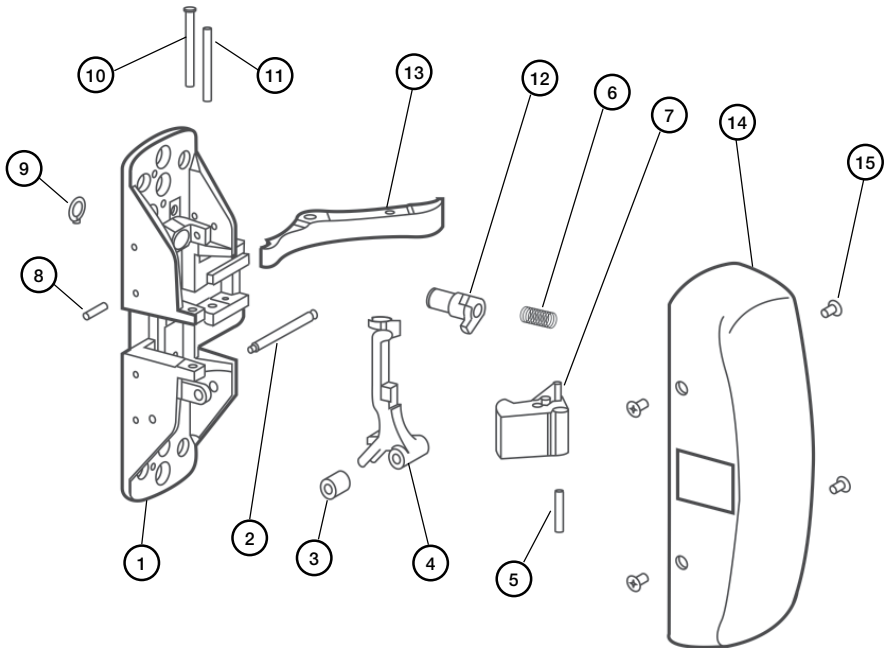
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8863	68-2109	LHRB	Yes
8863	68-2110	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis Assembly (LHRB)	1	No
		—	Chassis Assembly (RHRB)	1	No
2		68-0271	Pivot Pin Thumb Lever	1	Yes
3		68-0273	Bushing Thumb Lever	1	Yes
4		68-0260	Thumb Piece Lever LHRB	1	Yes
		68-0261	Thumb Piece Lever RHRB	1	No
5		97-0040	Bushing Latchbolt	1	Yes
6		98-0028	Spring Latchbolt	1	Yes
7		98-2034	Latchbolt Assy	1	Yes
8		01-0008	Groove Pin	1	No
9		01-0005	Retaining Ring	1	Yes
10		01-0013	Screw Latchbolt Pivot	1	Yes
11		01-4512	Pivot Pin Lift Arm	1	Yes
12		98-0018	Outside Cylinder Hub	1	Yes
13		68-0241	Lift Arm	1	Yes
14	N/A	68-0406	Cover[1]	1	No
15		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

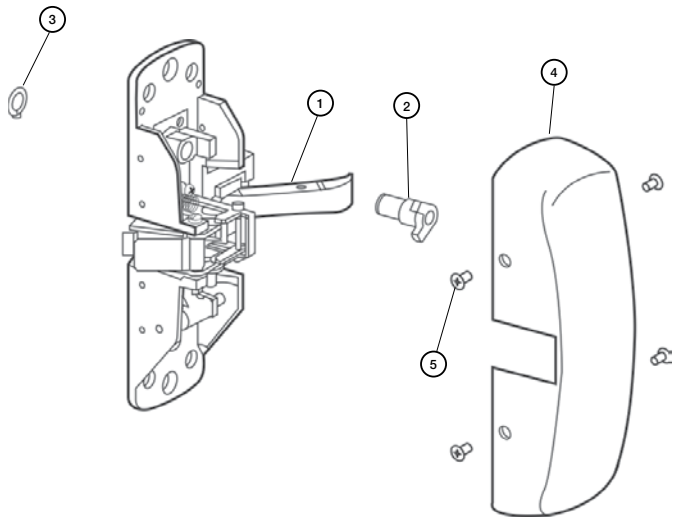
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8863	68-4097	LHRB	Yes
AL-/GL-8863	68-4098	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above		Chassis	1	No
2		98-0018	Outside Cylinder Hub	1	Yes
3		01-0005	Retaining Ring	1	Yes
4	N/A	68-1014	Cover[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

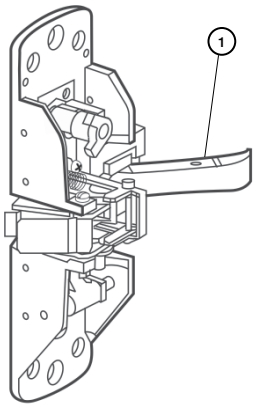
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

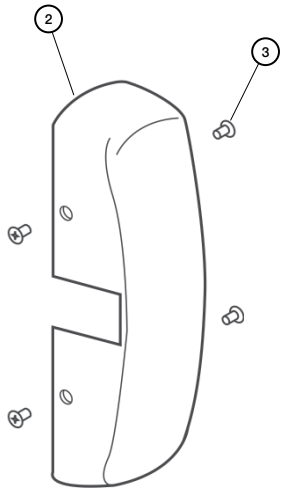
SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8863	68-4099	LHRB	Yes
AL-/GL-8863	68-4100	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4099	Chassis Assembly (LHRB)	1	Yes
		68-4100	Chassis Assembly (RHRB)	1	Yes
2	N/A	68-1014	Cover[1]	1	Yes
3		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish





A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

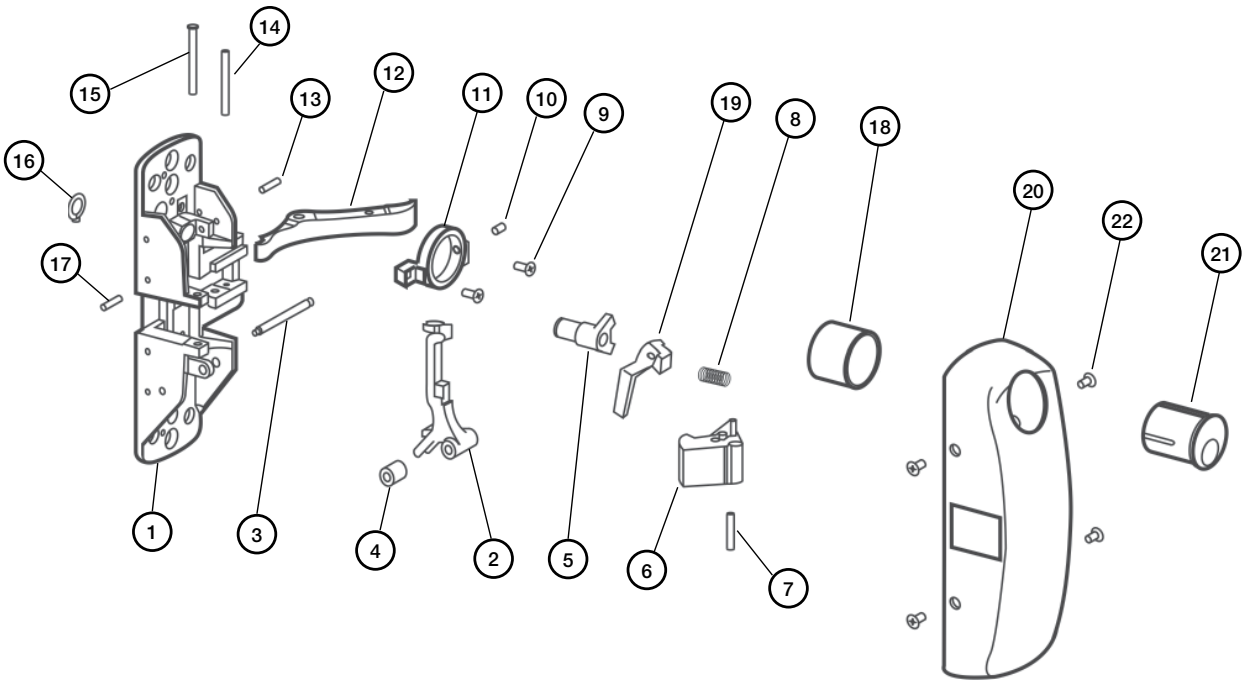
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	-	Chassis Assembly	1	No
2	68-0260	Thumb Piece Lever LHRB	1	Yes
	68-0261	Thumb Piece Lever RHRB	1	Yes
3	68-0271	Pivot Pin	1	Yes
4	68-0273	Bushing	1	Yes
5	98-0018	Outside Cylinder Hub	1	Yes
6	98-2034	Latchbolt	1	Yes
7	97-0040	Bushing, Latchbolt	1	Yes
8	97-0028	Spring, Latchbolt	1	Yes
9	01-3384	Screw #8-32 x 5/16	2	Yes
10	01-1095	Set Screw	1	Yes
11	98-0020	Inside Cylinder Retainer	1	Yes
12	68-0241	Lift Arm	1	Yes
13	98-0011	Pivot Pin (Lift Lever)	1	Yes
14	01-4512	Pivot Pin (Lift Arm)	1	Yes

Item	Part No.	Description	Qty.	Sellable
15	01-0013	Latchbolt Screw	1	Yes
16	01-0005	Retaining Ring	1	Yes
17	01-0008	Groove Pin	1	No
18	98-0021	Blocking Ring[1]	1	Yes
19	68-0237	Lift Lever LHRB	1	Yes
	68-0238	Lift Lever RHRB	1	Yes
20	68-0408	Cover[1]	1	Yes
	68-0409	Cover[1]	1	Yes
21	-	Inside Cylinder[1,2]	1	Yes
22	68-3908	Cover Screw Pack[1]	1	Yes
Not Shown	68-2143	Screw Pack	1	Yes
	649	Strike Pack[1]	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

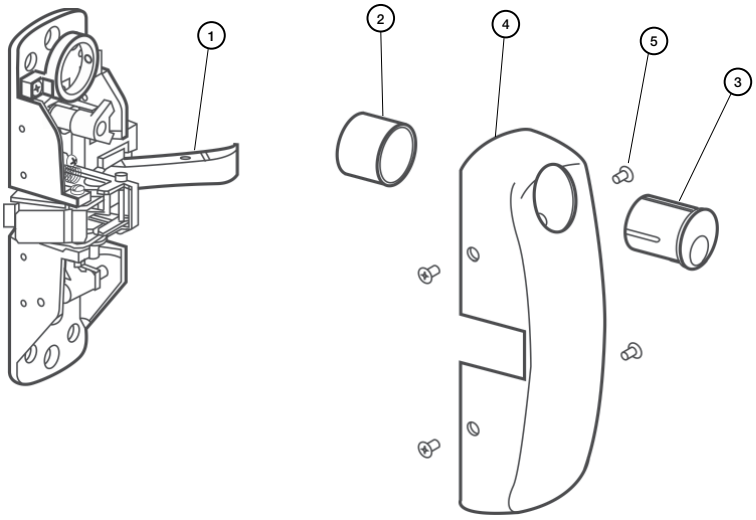
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL/12-8866	68-4104	LHRB	Yes
AL-/GL/12-8866	68-4105	RHRB	

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis Assembly (LHRB)	1	Yes
		—	Chassis Assembly (RHRB)	1	Yes
2	N/A	98-0021	Blocking Ring[1]	1	Yes
3		68-4411	Cylinder[1,2]	1	Yes
4		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

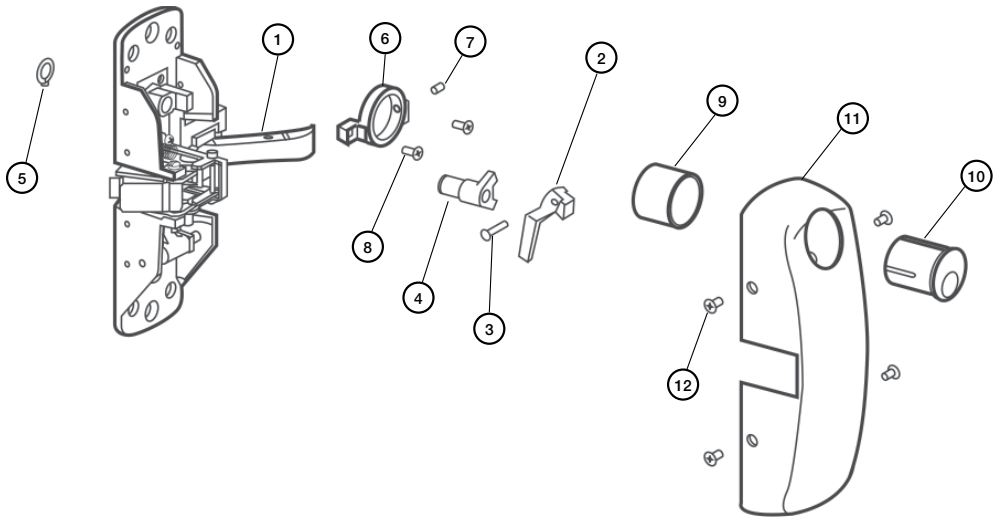
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8866	68-A102	LHRB	Yes
AL-/GL-8866	68-A103	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	-	Chassis Assembly	1	No
2		68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
		68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
3		98-0011	Latchbolt Lever Pivot Pin	1	Yes
4		98-0018	Outside Cylinder Hub	1	Yes
5		01-0005	Retaining Ring	1	Yes
6		98-0020	Inside Cylinder Retainer	1	Yes
7		01-1095	Cylinder Set Screw	1	Yes
8		01-1146	Machine Screw (8-32 x 5/16)	2	Yes
9	N/A	98-0021	Blocking Ring *	1	Yes
10		-	Cylinder[1,3]	1	Yes
11		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
12		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

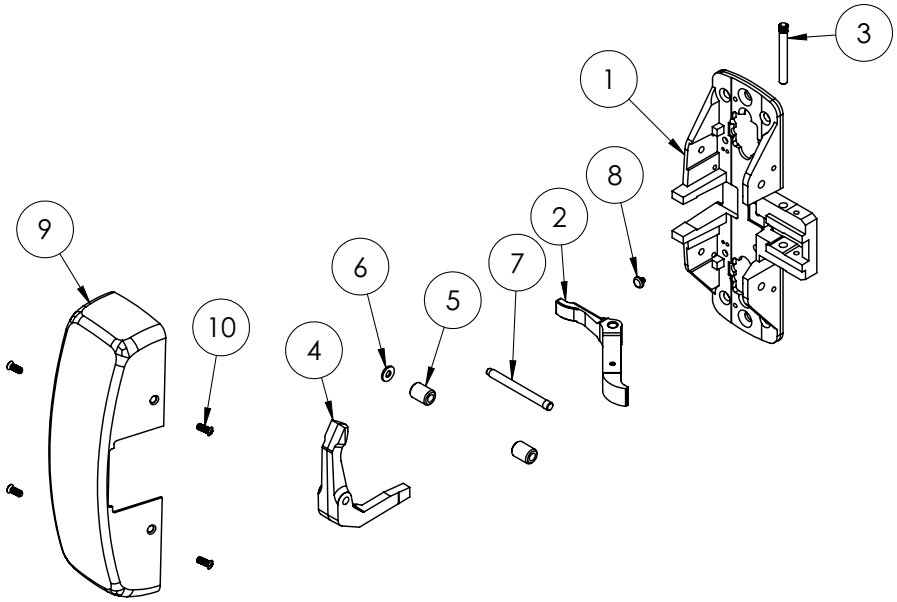
(12-)8904 (12-)8910 (12-)8913
(12-)8915 (12-)8928 (12-)8943
(12-)8944 (12-)8963 (12-)8970
(12-)8971 (12-)8975 (12-)8976

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-) (All Functions Except 16 & 66)	68-2172	LHRB	Yes
	68-2173	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-0339	Chassis	1	No
2		68-1137	Lift Arm	1	Yes
3		68-0239	Pivot Pin	1	Yes
4		68-0337	Left Hand Lift Lever	1	Yes
		68-0338	Right Hand Lift Lever	1	Yes
5		68-0273	Bushing	2	Yes
6		01-9370	Washer	1	Yes
7		68-0271	Pivot Pin (63 Function)	1	Yes
8		68-1294	Stop Pin	1	No
9	N/A	68-0407	Cover[1]	1	Yes
10		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2172 (LHRB)	900 Series Mortise Assembly[1,2,3]	1	Yes
		68-2173 (RHRB)		1	Yes
		68-2143	Screw Pack Standard	1	Yes
		68-2165	Screw Pack (12-)	1	Yes
		C908	Strike Pack LHRB 1 3/4" (C908)[1,3]	1	Yes
		C908	Strike Pack RHRB 1 3/4" (C908)[1,3]	1	Yes

1. Specify finish
2. Specify function
3. Specify hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

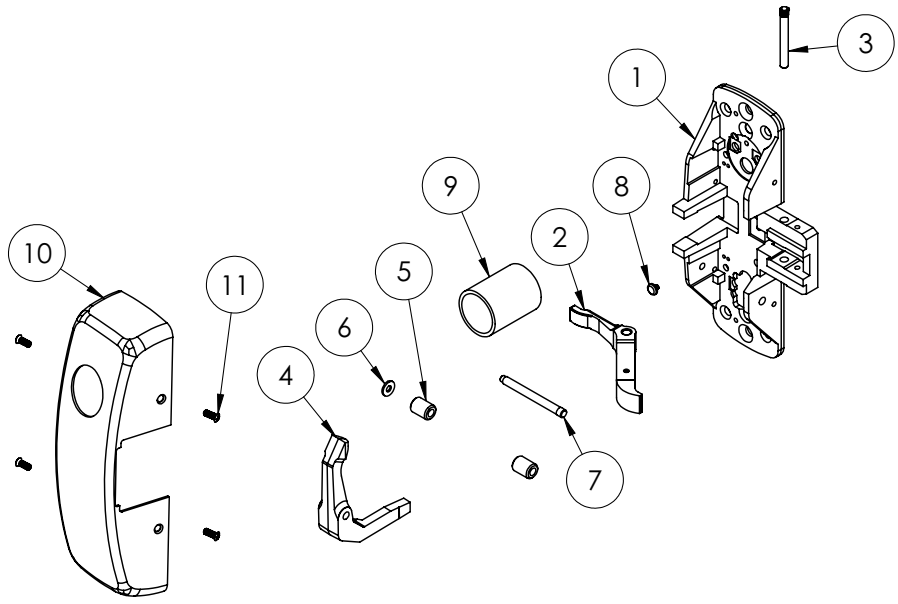
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-)	68-2213	LHRB	Yes
	68-2214	RHRB	Yes

Item	Part No.	Description	Qty	Sellable
1	68-0341	Chassis RHRB	1	No
	68-0342	Chassis LHRB	1	No
2	68-1137	Lift Arm	1	Yes
3	68-0239	Pivot Pin	1	Yes
4	68-0337	Left Hand Lift Lever	1	Yes
	68-0338	Right Hand Lift Lever	1	Yes
5	68-0273	Bushing	2	Yes
6	01-9370	Washer	1	Yes
7	68-0271	Pivot Pin (63 Function)	1	Yes
8	68-1294	Stop Pin	1	No
9	99-0007	Cylinder Blocking Ring[1]	1	Yes
Not Shown	13-0085	Locking Tail	1	Yes
	13-0080	Cylinder Barrel Retainer	1	Yes
	—	Cylinder Assembly[2]	1	Yes
	13-0074	Connecting Screw	2	Yes
10	68-0410	Cover LHRB[1]	1	Yes
	68-0411	Cover RHRB[1]	1	Yes
11	68-3905	Cover Screw Pack[1]	1	Yes
Not Shown	916	Mortise Assy 16 Funtion[1,3]	1	Yes
	966	Mortise Assy 66 Function[1,3]	1	Yes
	68-2143	Screw Pack Standard	1	Yes
	68-2165	Screw Pack (12-)	1	Yes
	C908	Strike Pack LHRB (C908)[3]	1	Yes
	C908	Strike Pack RHRB (C908)[3]	1	Yes

1. Specify finish
2. Specify function
3. Specify hand



A8231 12/17

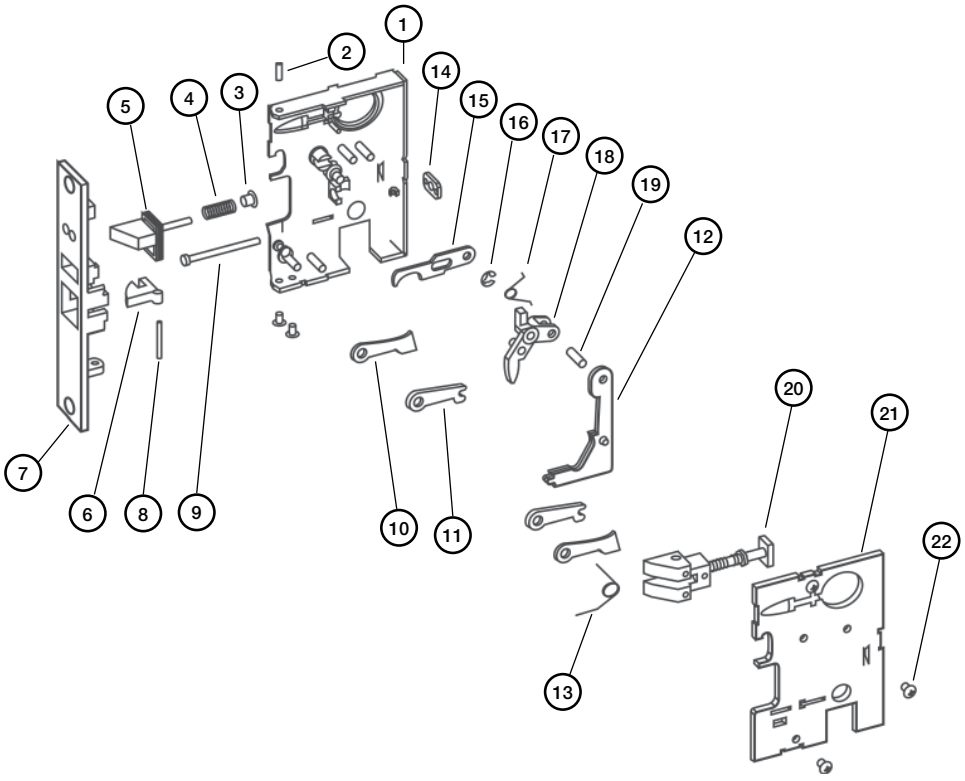
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-0078	Cylinder Set Screw	1	Yes
10	99-0076	Slide Spacer	2	Yes
11	99-0058	Slide Guide	2	Yes
12	99-2059	Lever Slide Assembly	1	Yes

Item	Part No.	Description	Qty.	Sellable
13	99-0061	Spring Thumbpiece Lever	1	No
14	99-0236	Cylinder Screw Support	1	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	01-0098	Retaining Ring	1	Yes
17	99-0063	Spring Guard Bolt Lver	1	Yes
18	99-2389	Latchbolt Lever Assembly	1	Yes
19	99-0212	Pivot Pin Lever Slide	1	Yes
20	99-2247	Latchbolt Assembly	1	Yes
21	99-2361	Cap Assembly	1	No
22	01-1142	Case Screw #8-32 x 1/4	5	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish

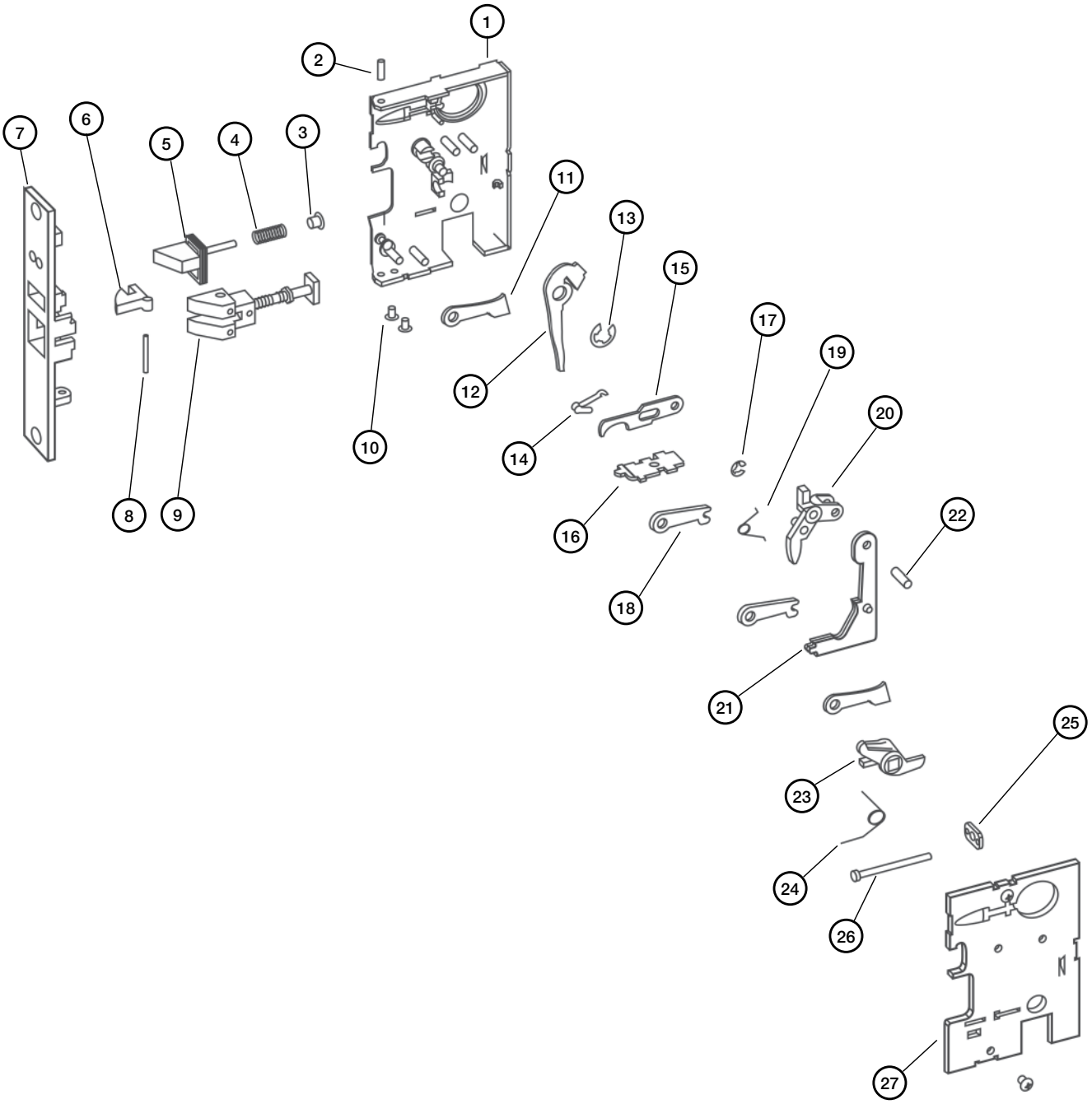
Notes:

- Items 5 and 15 to be sold as a set only.
- For 8313 x ET or 8913 x ET, use 915 Mortise Assembly.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No
-	68-2597	Bridge Rectifier Pack[2]	1	Yes

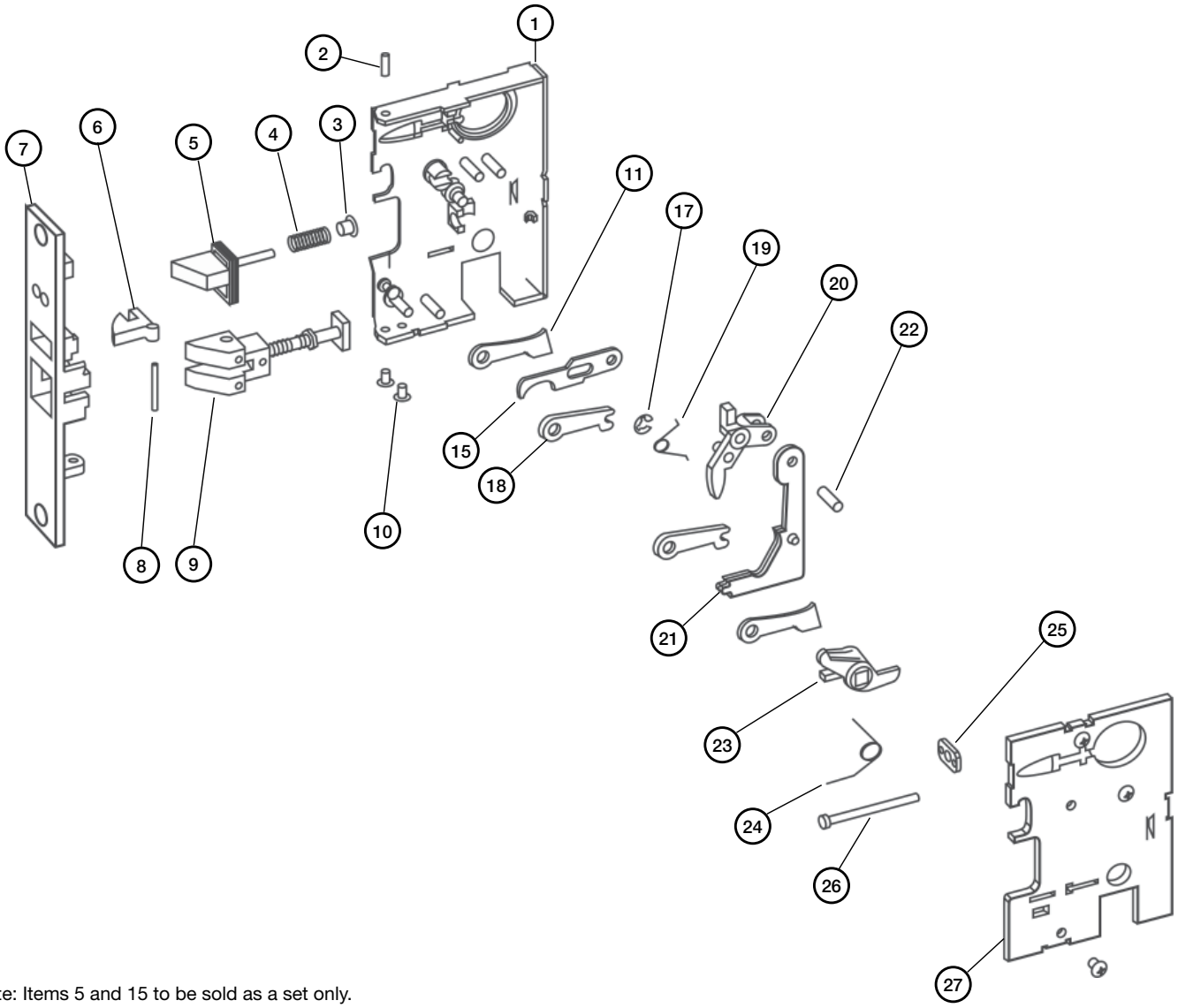
1. Specify finish
2. Use with 975 and 976 only

Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

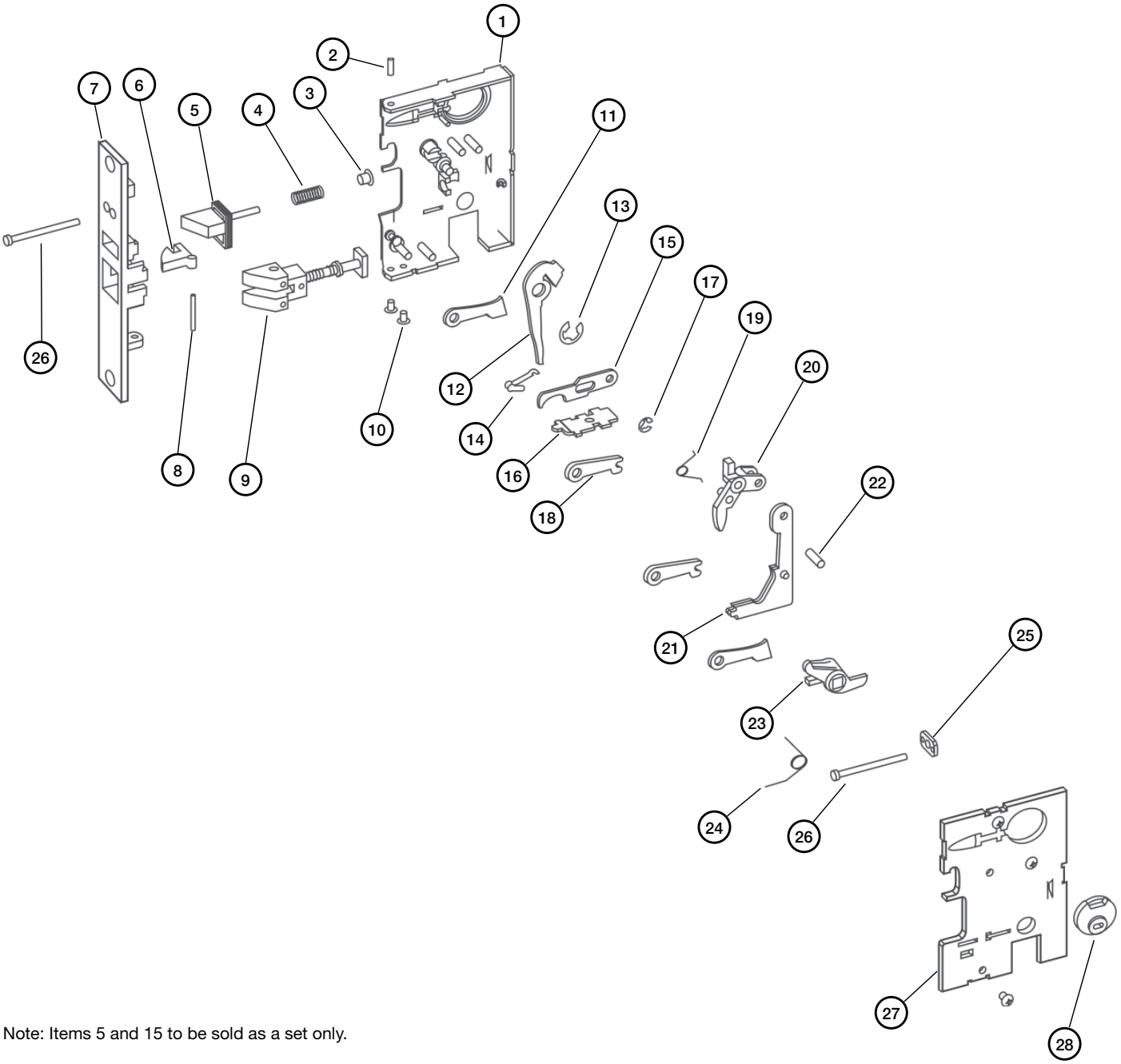
Item	Part No.	Description	Qty.	Sellable
1	99-2352	Case Assy LHRB	1	No
	99-2351	Case Assy RHRB		
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0226	Front LHRB[1]	1	No
	99-0227	Front RHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2387	Latchbolt Lever Assembly LHRB	1	Yes
	99-2388	Latchbolt Lever Assembly RHRB	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	2	Yes
27	99-2361	Cap Assembly LHRB	1	No
	99-2362	Cap Assembly RHRB	1	No
28	13-2162	Cylinder Attachment	1	Yes

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

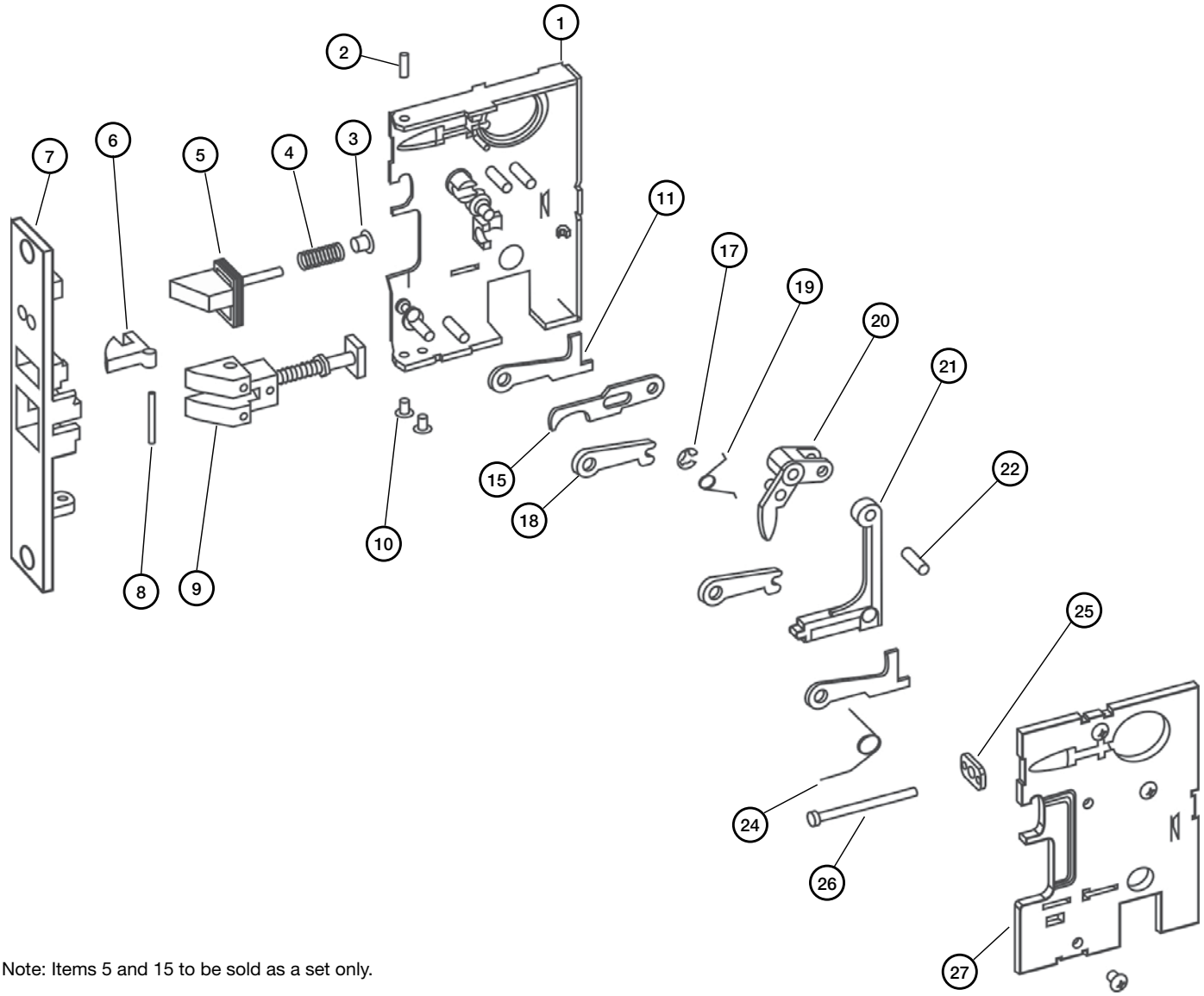
Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

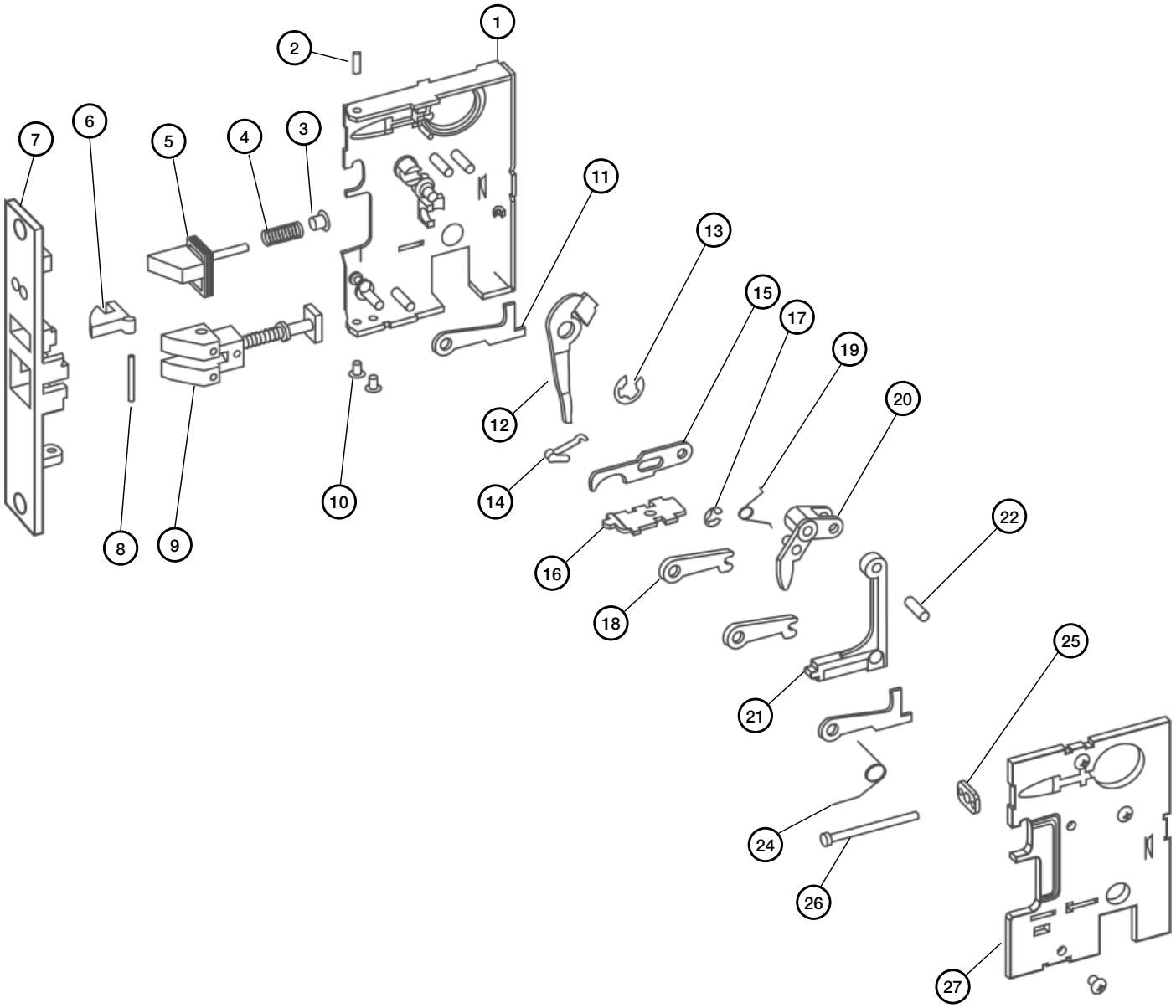
Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy RHRB	1	No
	99-2352	Case Assy LHRB	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

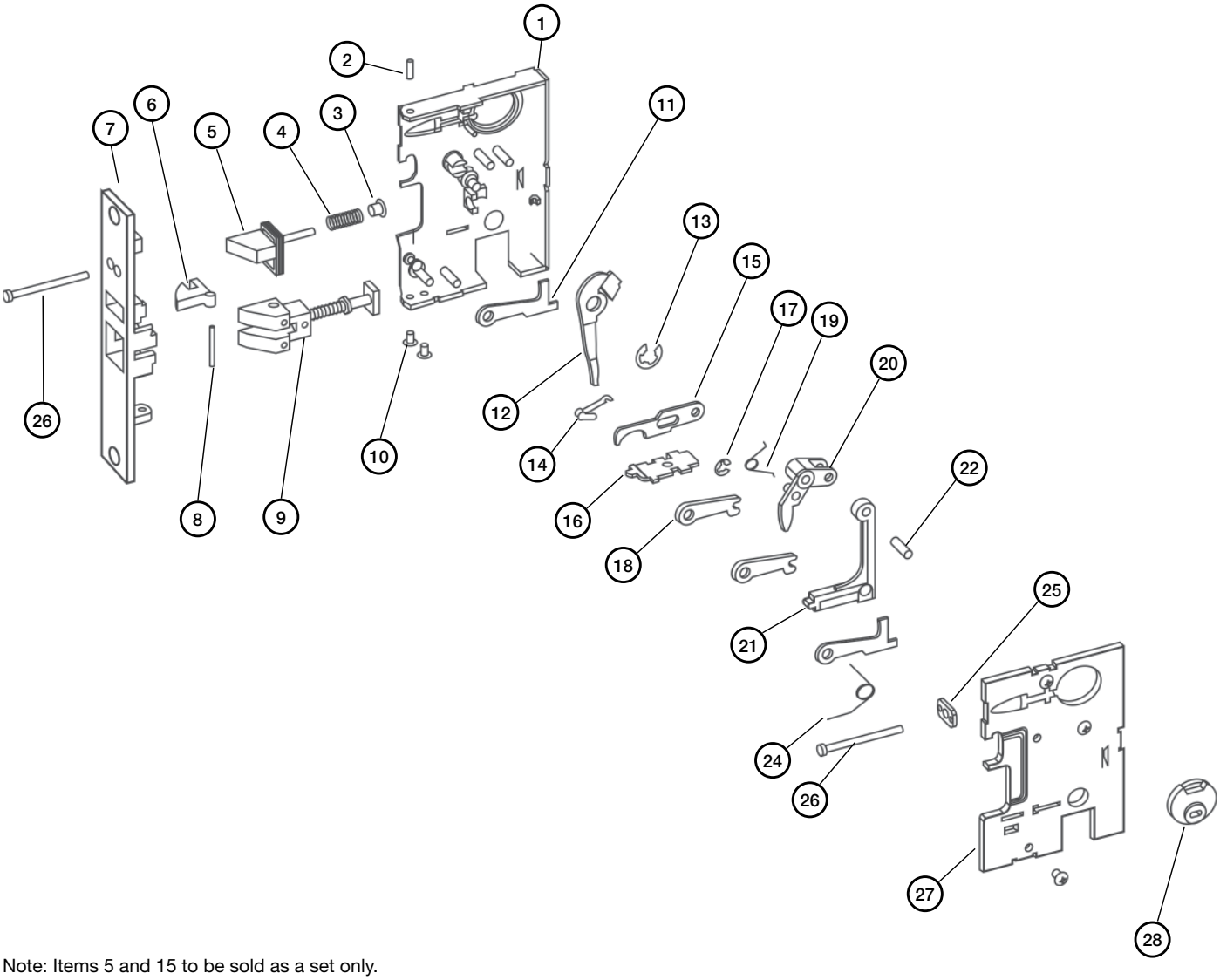
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	99-2352	Case Assy LHRB	1	No
	99-2351	Case Assy RHRB	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2387	Latchbolt Lever Assembly LHRB	1	Yes
	99-2388	Latchbolt Lever Assembly RHRB	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly LHRB	1	No
	99-2362	Cap Assembly RHRB	1	No
28	13-2162	Cylinder Attachment	1	Yes

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Assembly No.	Description	Option	Sellable
68-2702	Wide Stile E Rail Assembly*	(12-) Fire Rated	Yes
68-2703	Wide Stile F Rail Assembly*		Yes
68-2704	Wide Stile G Rail Assembly*		Yes
68-2705	Wide Stile J Rail Assembly*		Yes
68-2724	Narrow Stile E Rail Assembly*		Yes
68-2725	Narrow Stile F Rail Assembly*		Yes
68-2726	Narrow Stile G Rail Assembly*		Yes
68-2727	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		68-0950	Mounting Rail Wide(E)*	1	Yes
		68-0952	Mounting Rail Wide(F)*		Yes
		68-0948	Mounting Rail Wide(J)*		Yes
		68-0949	Mounting Rail Wide(G)*		Yes
		68-0958	Mounting Rail Narrow(E)*		Yes
		68-0955	Mounting Rail Narrow(F)*		Yes
		68-0956	Mounting Rail Narrow(J)*		Yes
		68-0957	Mounting Rail Narrow(G)*		Yes
3		01-1236	#6-32x 3/8" PH FL U'Cut	4	Yes
4		68-0943	Bracket	2	Yes
5		68-0945	Pivot Pin	2	Yes
6		01-0098	Retainer Ring	2	Yes
7		68-0229	Pivot Pin, Push Rail*	2	Yes
8		68-0236	Spring, Rail Arm	2	Yes
9		68-3609	Connecting Arm Assembly	2	Yes
10		68-0615	Push Rail (E)*	1	Yes
		68-0618	Push Rail (F)*		Yes
		68-0616	Push Rail (J)*		Yes
		68-0617	Push Rail (G)*		Yes
11		809	TouchPad Assembly	1	Yes
12		01-4537	Standard Hole Plug	1	Yes

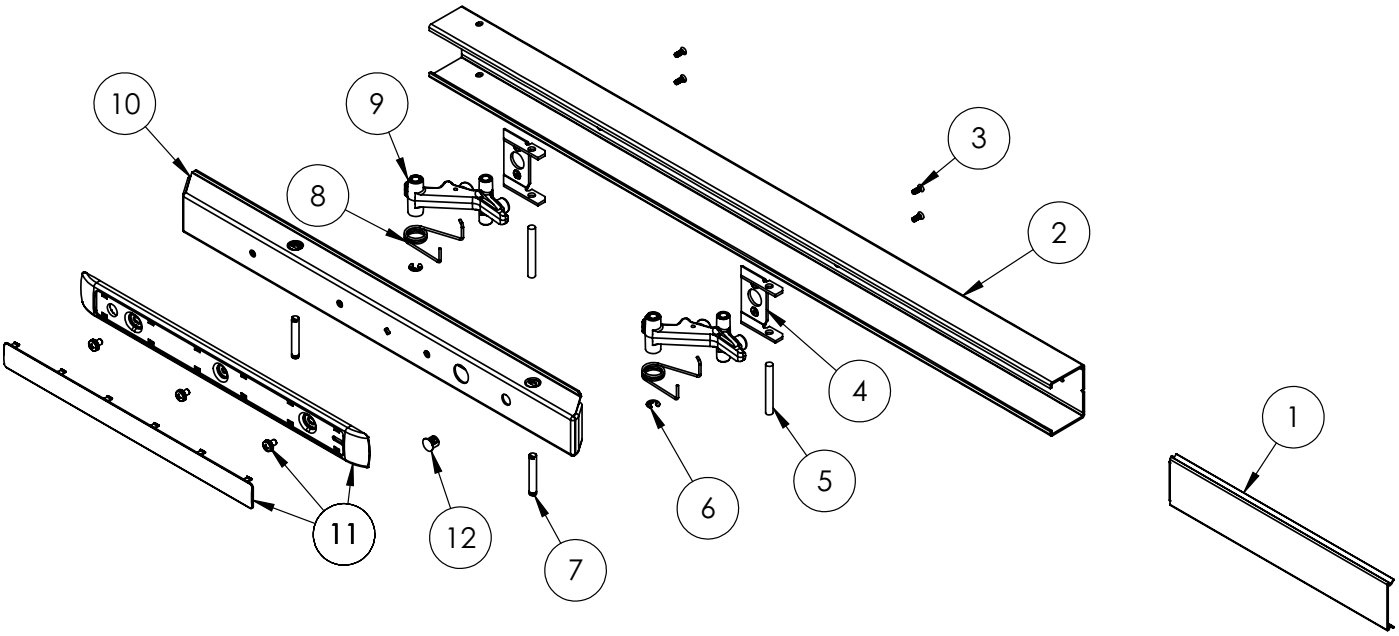
*Specify Finish

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-2703 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Assembly No.	Description	Option	Sellable
68-5542	Wide Stile E Rail Assembly*	(12-56-) (56-)	Yes
68-3212	Wide Stile F Rail Assembly*		Yes
68-3211	Wide Stile G Rail Assembly*		Yes
68-3213	Wide Stile J Rail Assembly*		Yes
68-5578	Narrow Stile E Rail Assembly*		Yes
68-3217	Narrow Stile F Rail Assembly*		Yes
68-3216	Narrow Stile G Rail Assembly*		Yes
68-3218	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		68-0950	Mounting Rail Wide(E)*	1	Yes
		68-0952	Mounting Rail Wide(F)*		Yes
		68-0948	Mounting Rail Wide(J)*		Yes
		68-0949	Mounting Rail Wide(G)*		Yes
		68-0958	Mounting Rail Narrow(E)*		Yes
		68-0955	Mounting Rail Narrow(F)*		Yes
		68-0956	Mounting Rail Narrow(J)*		Yes
		68-0957	Mounting Rail Narrow(G)*		Yes
3		M56AE	Rail Motor Kit, E	1	Yes
		M56AF	Rail Motor Kit, F		Yes
		M56AJ	Rail Motor Kit, J		Yes
		M56AG	Rail motor Kit, G		Yes
4		68-0229	Pivot Pin, Push Rail*	2	Yes
5		68-0236	Spring, Rail Arm	2	Yes
6		01-0098	Retaining Ring	2	Yes
7		809	TouchPad Assembly	1	Yes
8		68-0615	Standard Push Rail, E*	1	Yes
		68-0618	Standard Push Rail, F*		Yes
		68-0616	Standard Push Rail, J*		Yes
		68-0617	Standard Push Rail, G*		Yes
9		68-3609	Connecting Arm Assembly	1	Yes
10		52-1261	56- Input Harness Assembly	2	Yes
11		01-1236	#6-32x3/8" PH FL U'CUT	4	Yes
12		68-0945	Pivot Pin	1	Yes
13		68-0943	Bracket	1	Yes

All Related HK- Assemblies Listed Below

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
19-56-HK-*	68-5515	68-5516	68-5517	68-5518	68-5602	68-5603	68-5604	68-5605	Yes
53-56-HK-*	68-5554*	68-5555*	68-5556*	68-5557*	68-5594*	68-5595*	68-5596*	68-5597*	Yes
53-55-56-HK-*	68-5558*	68-5559	68-5560	68-5561*	68-5598*	68-5599*	68-5600*	68-5601*	Yes
19-53-56-HK-*	68-5519*	68-5520*	68-5521*	68-5522*	68-5610*	68-5611*	68-5612*	68-5613*	Yes
19-53-55-56-HK- *	68-5538*	68-5539*	68-5540*	68-5541*	68-5614*	68-5615*	68-5616*	68-5617*	Yes

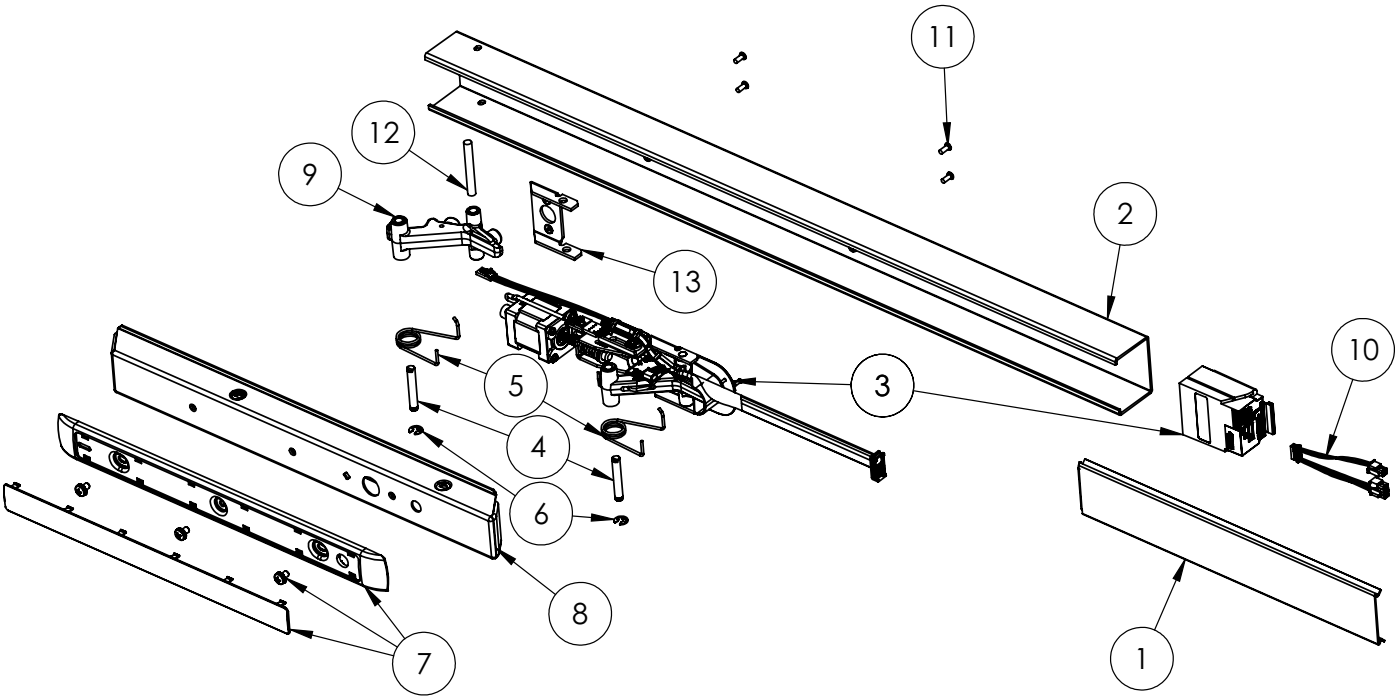
Parts 3-13 Available as Assembly No. 52-3541 for E, 52-3542 for F, 52-3543 for J, 52-3544 for G
*Specify Finish

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-5578 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Assembly No.	Description	Option	Sellable
68-6098	Wide Stile E Rail Assembly*	(59-)	Yes
68-3780	Wide Stile F Rail Assembly*		Yes
68-3781	Wide Stile G Rail Assembly*		Yes
68-3782	Wide Stile J Rail Assembly*		Yes
68-6100	Narrow Stile E Rail Assembly*		Yes
68-3788	Narrow Stile F Rail Assembly*		Yes
68-3789	Narrow Stile G Rail Assembly*		Yes
68-3790	Narrow Stile J Rail Assembly*		Yes
68-6099	Wide Stile E Rail Assembly*	(12-59-)	Yes
68-3784	Wide Stile F Rail Assembly*		Yes
68-3785	Wide Stile G Rail Assembly*		Yes
68-3786	Wide Stile J Rail Assembly*		Yes
68-6101	Narrow Stile E Rail Assembly*		Yes
68-3792	Narrow Stile F Rail Assembly*		Yes
68-3793	Narrow Stile G Rail Assembly*		Yes
68-3794	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	809	TouchPad Assembly	1	Yes
2		68-1027	Push Rail, E*	1	No
		68-1030	Push Rail, F*		Yes
		68-1028	Push Rail, G*		Yes
		68-1029	Push Rail, J*		Yes
3		68-0582	Lockdown Cam[1]	1	Yes
4		01-4537	Standard Hole Plug	1	Yes
5		01-0098	Retaining Ring	2	Yes
6		68-0229	Pivot Pin, Push Rail*	2	Yes
7		68-1049	Rubber Cushion	1	No
8		68-1039	Support Plate	1	No
9		52-1701	59- Wire Guide	1	Yes
10		68-0236	Spring, Rail Arm	2	Yes
11		68-0945	Pivot Pin	2	Yes
12		01-0711	Flanged Nyliner	8	Yes
13		52-4765	59- Connecting Arm	1	No
14		68-0943	Bracket	1	Yes
15		52-0935	Wire Barrier	1	Yes
16		52-4733	59- Harness Sub-Plate Assembly	1	No
		52-4734	59- Harness Sub-Plate Assembly		No
17		01-0610	Wave Spring Washer[1]	1	Yes
18		68-0583	Lockdown Button [1]	1	Yes
19		01-4466	Machine Screw SEMS[1]	1	No
20		01-1236	#6-32X3/8" PH FL U'Cut 6**		Yes
21		68-6127	Connecting Arm	1	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
22	See Chart Above	68-1045	Mounting Rail, E Narrow*	1	Yes
		68-1042	Mounting Rail, F Narrow*		Yes
		68-1043	Mounting Rail, J Narrow*		Yes
		68-1044	Mounting Rail, G Narrow*		Yes
		68-0950	Mounting Rail, E Wide*		Yes
		68-1058	Mounting Rail, F Wide*		Yes
		68-1059	Mounting Rail, J Wide*		Yes
		68-1060	Mounting Rail, G Wide*		Yes
23		68-6090	Insert Assembly, E Wide	1	No
		68-6091	Insert Assembly, F Wide		No
		68-6092	Insert Assembly, J Wide		No
		68-6093	Insert Assembly, G Wide		No
		68-6097	Insert Assembly, E Narrow		No
		68-6094	Insert Assembly, F Narrow		No
		68-6095	Insert Assembly, J Narrow		No
		68-6096	Insert Assembly, G Narrow		No
24		52-1292	Harness Assembly	1	Yes
		52-1293	Harness Assembly		Yes

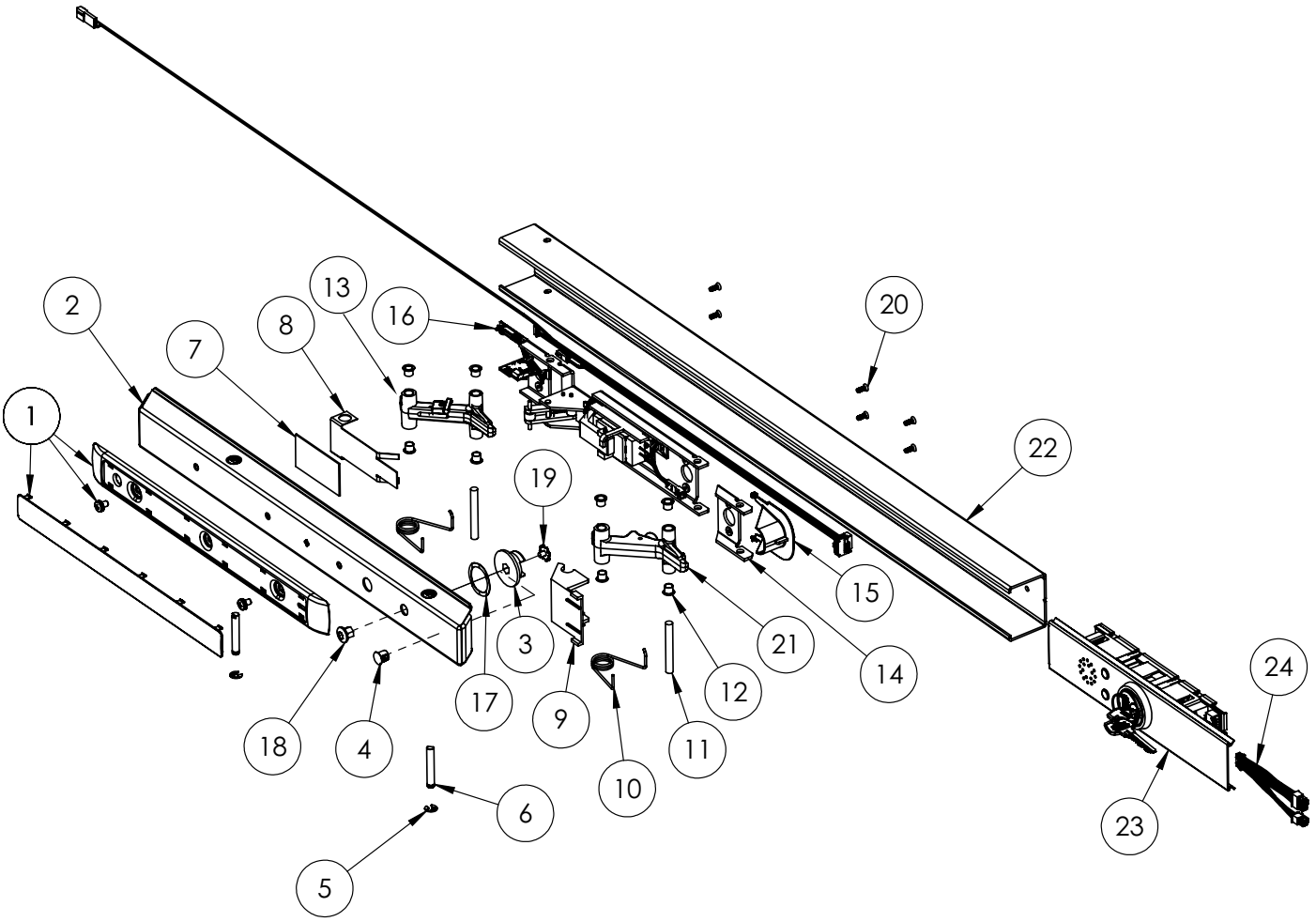
*Specify Finish
**Qty is 6 in Sizes F J G, 4 in Size E
1. Do not use on any 12- Rail Assembly

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-3780 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

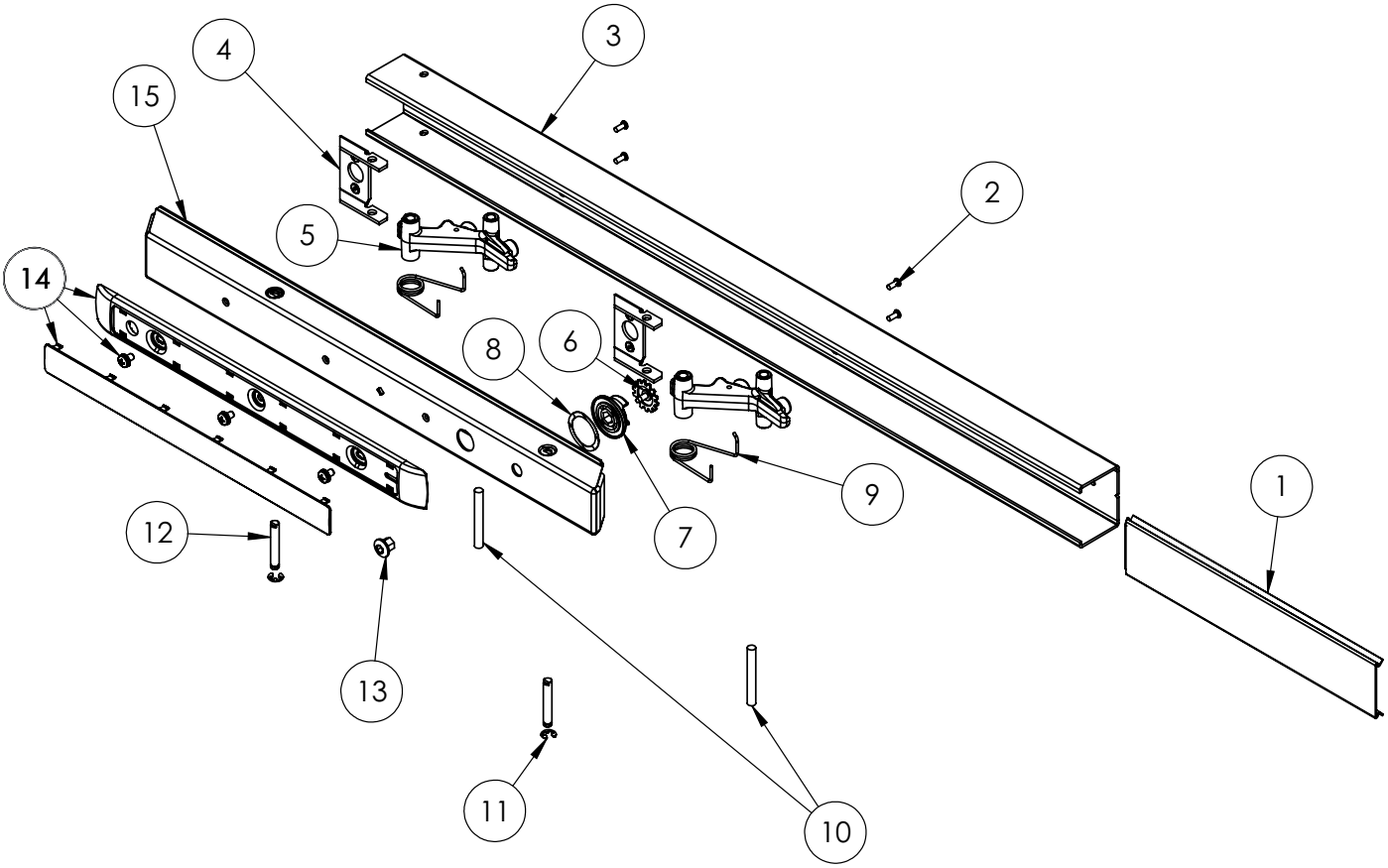
Assembly No.	Description	Option	Sellable
68-2694	Wide Stile E Rail Assembly*	Standard Rails	Yes
68-2695	Wide Stile F Rail Assembly*		Yes
68-2696	Wide Stile G Rail Assembly*		Yes
68-2697	Wide Stile J Rail Assembly*		Yes
68-2716	Narrow Stile E Rail Assembly*		Yes
68-2717	Narrow Stile F Rail Assembly*		Yes
68-2718	Narrow Stile G Rail Assembly*		Yes
68-2719	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		01-1236	#6-32x3/8 PH FL U'Cut	4	Yes
3		68-0950	Mounting Rail, E Wide*	1	Yes
		68-0952	Mounting Rail, F Wide*		Yes
		68-0948	Mounting Rail, J Wide*		Yes
		68-0949	Mounting Rail, G Wide*		Yes
		68-0958	Mounting Rail, E Narrow*		Yes
		68-0955	Mounting Rail, F Narrow*		Yes
		68-0956	Mounting Rail, J Narrow*		Yes
		68-0957	Mounting Rail, G Narrow*		Yes
4		68-0943	Bracket	2	Yes
5		68-3609	Connecting Arm Assembly	2	Yes
6		01-4466	Machine Screw SEMS[1]	1	Yes
7		68-0582	Lockdown Cam[1]	1	Yes
8		01-0610	Wave Spring Washer[1]	1	Yes
9		68-0236	Spring, Rail Arm	2	Yes
10		68-0945	Pivot Pin	2	Yes
11		01-0098	Retaining Ring	2	Yes
12		68-0229	Pivot Pin Push Rail*	2	Yes
13		68-0583	Lockdown Button[1]	1	Yes
14		809	Touch Pad Assembly	1	Yes
15		68-0615	Push Rail, E*	1	Yes
		68-0618	Push Rail, F*		Yes
		68-0616	Push Rail, J*		Yes
		68-0617	Push Rail, G*		Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Assembly 68-2695 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Assembly No.	Description	Option	Sellable
68-2698	Wide Stile E Rail Assembly*	16-	Yes
68-2699	Wide Stile F Rail Assembly*		Yes
68-2700	Wide Stile G Rail Assembly*		Yes
68-2701	Wide Stile J Rail Assembly*		Yes
68-2720	Narrow Stile E Rail Assembly*		Yes
68-2721	Narrow Stile F Rail Assembly*		Yes
68-2722	Narrow Stile G Rail Assembly*		Yes
68-2723	Narrow Stile J Rail Assembly*		Yes

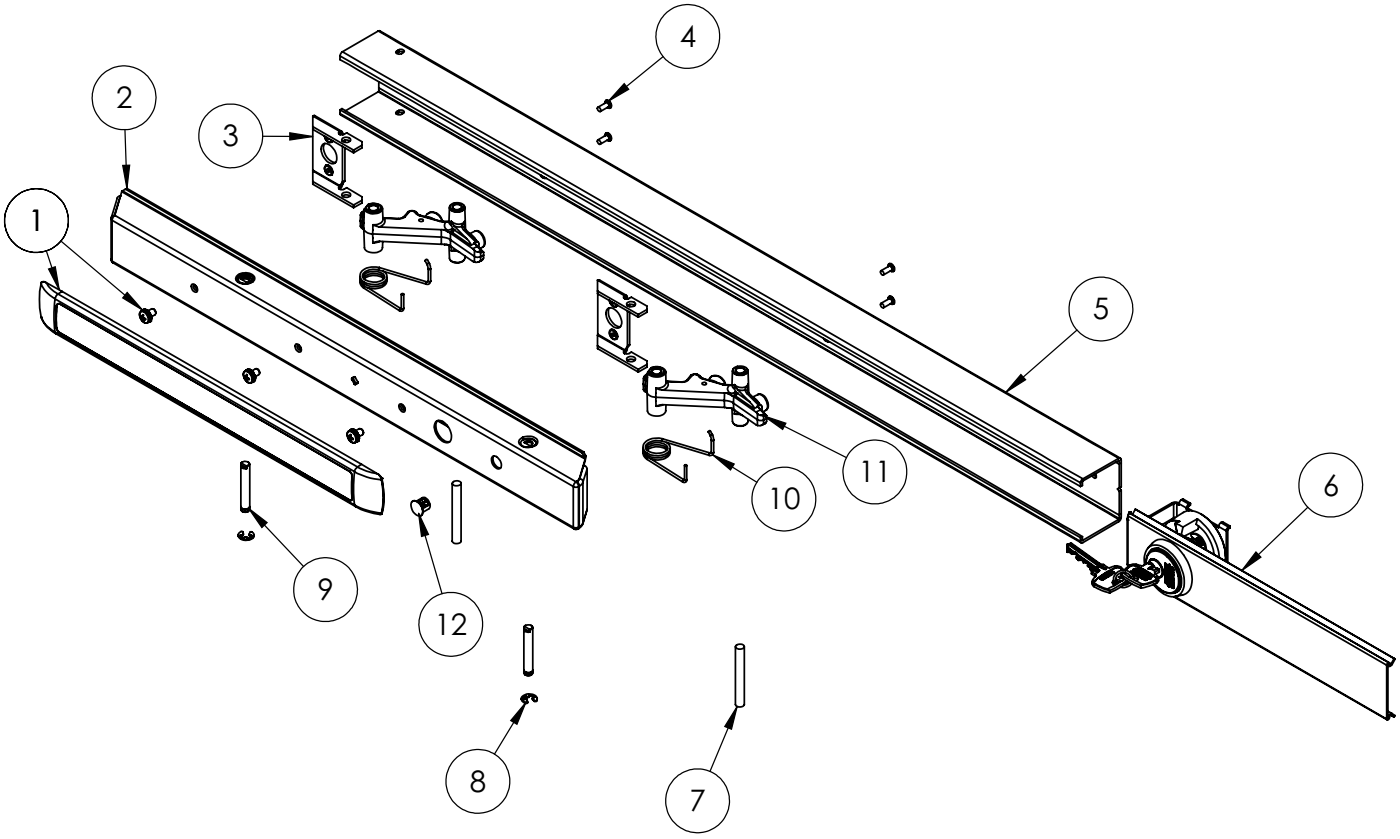
Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	809	Touch Pad Assembly	1	Yes
2		68-0615	Push Rail, E*	1	Yes
		68-0618	Push Rail, F*		Yes
		68-0616	Push Rail, J*		Yes
		68-0617	Push Rail, G*		Yes
3		68-0943	Bracket	2	Yes
4		01-1236	CR-FHMS 6-32X3/8"	4	Yes
5		68-0950	Mounting Rail, E Wide*	1	Yes
		68-0952	Mounting Rail, F Wide*		Yes
		68-0948	Mounting Rail, J Wide*		Yes
		68-0949	Mounting Rail, G Wide*		Yes
		68-0958	Mounting Rail, E Narrow*		Yes
		68-0955	Mounting Rail, F Narrow*		Yes
		68-0956	Mounting Rail, J Narrow*		Yes
		68-0957	Mounting Rail, G Narrow*		Yes
6		816-5	Insert Assembly, E Wide[1]*	1	Yes
		816-1	Insert Assembly, F Wide[1]*		Yes
		816-7	Insert Assembly, J Wide[1]*		Yes
		816-4	Insert Assembly, G Wide[1]*		Yes
		816-2	Insert Assembly, E/F Narrow[1]*		Yes
		816-6	Insert Assembly, J Narrow[1]*		Yes
		816-3	Insert Assembly, G Narrow[1]*		Yes
7		68-0945	Pivot Pin	2	Yes
8		01-0098	Retaining Ring	2	Yes
9		68-0229	Pivot Pin, Push Rail*	2	Yes
10		68-0236	Spring, Rail Arm	2	Yes
11		68-3609	Connecting Arm Assembly	2	Yes
12		01-4537	Standard Hole Plug	1	Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Assembly 68-2699 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

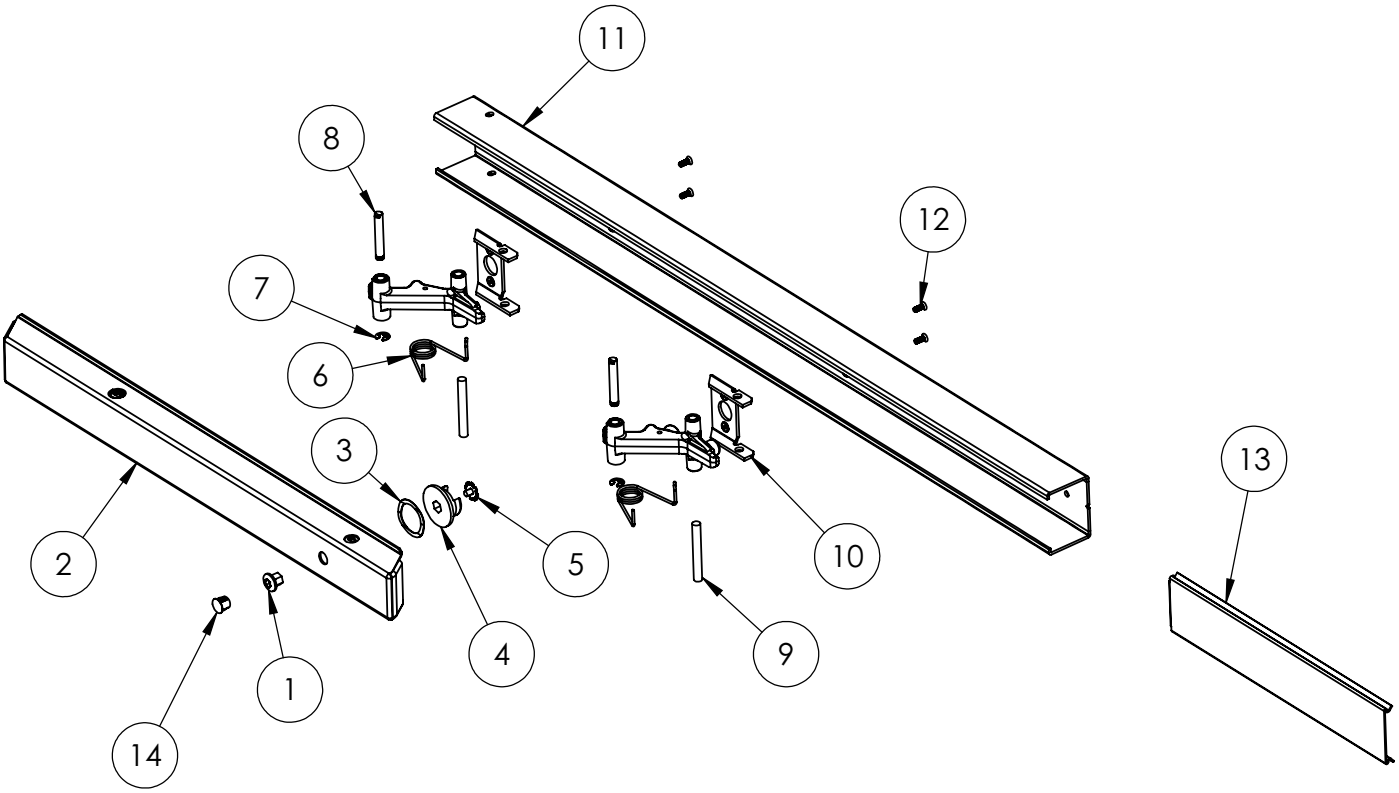
Assembly No.	Description	Option	Sellable
68-2918	E Wide Rail Assembly*	19-	Yes
68-2919	F Wide Rail Assembly*		Yes
68-2921	J Wide Rail Assembly*		Yes
68-2920	G Wide Rail Assembly*		Yes
68-2905	E Narrow Rail Assembly*		Yes
68-2906	F Narrow Rail Assembly*		Yes
68-2908	J Narrow Rail Assembly*		Yes
68-2907	G Narrow Rail Assembly*		Yes
68-2926	12- E Wide Rail Assembly*	12-19-	Yes
68-2927	12- F Wide Rail Assembly*		Yes
68-2929	12- J Wide Rail Assembly*		Yes
68-2928	12- G Wide Rail Assembly*		Yes
68-2913	12- E Narrow Rail Assembly*		Yes
68-2914	12- F Narrow Rail Assembly*		Yes
68-2916	12- J Narrow Rail Assembly*		Yes
68-2915	12- G Narrow Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	68-0583	Lockdown Button[1]	1	Yes
2		68-0736	Push Rail, E*	1	Yes
		68-0739	Push Rail, F*		Yes
		68-0737	Push Rail, J*		Yes
		68-0738	Push Rail, G*		Yes
3		01-0610	Wave Spring Washer[1]	1	Yes
4		68-0582	Lockdown Cam[1]	1	Yes
5		01-4466	SEMS Machine Screw[1]	1	Yes
6		68-0236	Spring, Rail Arm	2	Yes
7		01-0098	Retaining Ring	2	Yes
8		68-0229	Pivot Pin, Push Rail	2	Yes
9		68-0945	Pivot Pin, Mounting Rail	2	Yes
10		68-0943	Bracket	2	Yes
11		68-0950	Mounting Rail, E*	1	Yes
		68-0952	Mounting Rail, F*		Yes
		68-0949	Mounting Rail, J*		Yes
		68-0948	Mounting Rail, G*		Yes
12		01-1236	#6-32X3/8" Machine Screw[1]	4	Yes
13		68-0550	Mounting Rail Insert, E*	1	Yes
		68-0549	Mounting Rail Insert, F*		Yes
		68-0552	Mounting Rail Insert, J*		Yes
		68-0551	Mounting Rail Insert, G*		Yes
14		01-4537	Standard Hole Plug	1	Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Assembly 68-2919 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
AL-	68-4010	68-4011	68-4012	68-4025	68-4022	68-4023	68-4024	Yes
12-AL-	68-4018	68-4019	68-4020	68-4033	68-4030	68-4031	68-4032	Yes
19-AL-	68-4035	68-4036	68-4037	68-4050	68-4047	68-4048	68-4049	Yes
12-19-AL-	68-4043	68-4044	68-4045	68-4058	68-4055	68-4056	68-4057	Yes
53-AL-	68-4716	68-4717	68-4718	68-4723	68-4724	68-4725	68-4726	Yes
12-53-AL-	68-4720	68-4721	68-4722	68-4727	68-4728	68-4729	68-4730	Yes
19-53-AL-	68-4842	68-4843	68-4844	68-4849	68-4850	68-4851	68-4852	Yes
12-19-53-AL-	68-4846	68-4847	68-4848	68-4853	68-4854	68-4855	68-4856	Yes
53-55-AL-	68-4922	68-4923	68-4924	68-4929	68-4930	68-4931	68-4932	Yes
12-53-55-AL-	68-4926	68-4927	68-4928	68-4933	68-4934	68-4935	68-4936	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
TL-	68-5048	68-5049	68-5051	68-5050	68-5009	68-5010	68-5012	68-5011	Yes
16-TL-	68-5052	68-5053	68-5055	68-5054	68-5013	68-5014	68-5016	68-5015	Yes
12-TL-	68-5056	68-5057	68-5059	68-5058	68-5017	68-5018	68-5020	68-5019	Yes
TL- Inactive	68-5060	68-5061	68-5063	68-5062	N/A	N/A	N/A	N/A	Yes
TL- (8895 Only)	68-5164	68-5165	68-5167	68-5166	N/A	N/A	N/A	N/A	Yes
55-TL-(8895 Only)	68-5168	68-5169	68-5171	68-5170	N/A	N/A	N/A	N/A	Yes
55-56-TL-	68-5689	68-5173	68-5174	68-5172	68-5692	68-5176	68-5177	68-5175	Yes
16-55-56-TL-	68-5706	68-5707	68-5708	68-5709	68-5738	68-5739	68-5740	68-5741	Yes
55-56-HK-TL-	68-5722	68-5723	68-5724	68-5725	68-5754	68-5755	68-5756	68-5757	Yes
AL-TL-	N/A	68-5190	68-5191	68-5192	68-5199	68-5196	68-5197	68-5198	Yes
12-AL-TL-	N/A	68-5193	68-5194	68-5195	68-5203	68-5200	68-5201	68-5202	Yes
59-TL-	N/A	68-5178	68-5179	68-5180	N/A	68-5187	68-5188	68-5189	Yes
12-59-TL-	N/A	68-5181	68-5182	68-5183	N/A	68-5187	68-5188	68-5189	Yes
55-AL-TL-	N/A	68-5314	68-5315	68-5316	68-5323	68-5320	68-5321	68-5322	Yes
12-55-AL-TL-	N/A	68-5317	68-5318	68-5319	68-5327	68-5324	68-5325	68-5326	Yes
53-58-TL-	68-5252	68-5253	68-5254	68-5255	68-5264	68-5265	68-5266	68-5267	Yes
12-53-58-TL-	68-5260	68-5261	68-5262	68-5263	68-5272	68-5273	68-5274	68-5275	Yes
16-53-58-TL-	68-5256	68-5257	68-5258	68-5259	68-5268	68-5269	68-5270	68-5271	Yes
53-55-TL-	68-5228	68-5229	68-5230	68-5231	68-5240	68-5241	68-5242	68-5243	Yes
12-53-55-TL-	68-5236	68-5237	68-5238	68-5239	68-5248	68-5249	68-5250	68-5251	Yes
16-53-55-TL-	68-5232	68-5233	68-5234	68-5235	68-5244	68-5245	68-5246	68-5247	Yes
53-TL-	68-5204	68-5205	68-5206	68-5207	68-5216	68-5217	68-5218	68-5219	Yes
12-53-TL-	68-5208	68-5209	68-5210	68-5211	68-5220	68-5221	68-5222	68-5223	Yes
16-53-TL-	68-5212	68-5213	68-5214	68-5215	68-5224	68-5225	68-5226	68-5227	Yes
56-TL-	68-5691	68-5162	68-5163	68-5161	68-5688	68-5159	68-5160	68-5158	Yes
56-HK-TL-	68-5750	68-5751	68-5752	68-5753	68-5718	68-5719	68-5720	68-5721	Yes
16-56-TL-	68-5734	68-5735	68-5736	68-5737	68-5702	68-5703	68-5704	68-5705	Yes
57-TL-	N/A	68-5096	68-5098	68-5097	68-5102	68-5403	68-5105	68-5104	Yes
12-57-TL-	N/A	68-5099	68-5101	68-5100	68-5106	68-5107	68-5109	68-5108	Yes
55-57-TL-	N/A	68-5178	68-5179	68-5180	N/A	68-5181	68-5182	68-5186	Yes
12-55-57-TL-	N/A	68-5184	68-5185	68-5186	N/A	68-5187	68-5188	68-5189	Yes
55-58-TL-	68-5134	68-5135	68-5137	68-5136	68-514	68-5147	68-5149	68-5148	Yes
12-55-58-TL-	68-5142	68-5143	68-5145	68-5144	68-5154	68-5155	68-5157	68-5156	Yes
16-55-58-TL-	68-5138	68-5139	68-5141	68-5140	68-5150	68-5151	68-5153	68-5152	Yes
58-TL-	68-5110	68-5111	68-5113	68-5112	68-5122	68-5123	68-5125	68-5124	Yes
12-58-TL-	68-5118	68-5119	68-5121	68-5120	68-5130	68-5131	68-5133	68-5132	Yes
16-58-TL-	68-5114	68-5115	68-5117	68-5116	68-5126	68-5127	68-5129	68-5128	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	L	M	N	Sellable
LP	68-4242	68-4243	68-4244	Yes
12-LP	68-4250	68-4251	68-4252	Yes
16-LP	68-4246	68-4247	68-4248	Yes
58-LP	68-4340	68-4341	68-4342	Yes
12-58-LP	68-4344	68-4345	68-4346	Yes
19-58-LP	68-4348	68-4349	68-4350	Yes
12-19-58-LP	68-4352	68-4353	68-4354	Yes
56-TL-LP	68-5352	68-5353	68-5354	Yes
16-56-TL-LP	68-5796	68-5797	68-5798	Yes
56-HK-TL-LP	68-5808	68-5809	68-5810	Yes
55-56-TL-LP	68-5348	68-5349	68-5350	Yes
16-55-56-TL-LP	68-5799	68-5800	68-5801	Yes
55-56-HK-TL-LP	68-5811	68-5812	68-5813	Yes
58-TL-LP	68-5356	68-5357	68-5358	Yes
12-58-TL-LP	68-5360	68-5361	68-5362	Yes
55-58-TL-LP	68-5364	68-5365	68-5366	Yes
12-55-58-TL-LP	68-5368	68-5369	68-5370	Yes
19-LP	68-4292	68-4293	68-4294	Yes
12-19-LP	68-4300	68-4301	68-4302	Yes
16-19-LP	68-4296	68-4297	68-4298	Yes
55-LP	68-4305	68-4306	68-4307	Yes
12-55-LP	68-4309	68-4310	68-4311	Yes
19-55-LP	68-4313	68-4314	68-4315	Yes
12-19-55-LP	68-4317	68-4318	68-4319	Yes
55-56-LP	68-4322	68-4323	68-4324	Yes
19-55-56-LP	68-4326	68-4327	68-4328	Yes
16-55-56-LP	68-5769	68-5770	68-5771	Yes
16-19-55-56-LP	68-5775	68-5776	68-5777	Yes
55-56-HK-LP	68-5781	68-5782	68-5783	Yes
19-55-56-HK-LP	68-5787	68-5788	68-5789	Yes
56-LP	68-4331	68-4332	68-4333	Yes
19-56-LP	68-4335	68-4336	68-4337	Yes
16-56-LP	68-5766	68-5767	68-5768	Yes
16-19-56-LP	68-5772	68-5773	68-5774	Yes
56-HK-LP	68-5778	68-5779	68-5780	Yes
19-56-HK-LP	68-5784	68-5785	68-5786	Yes
55-58-LP	68-4357	68-4358	68-4359	Yes
12-55-58-LP	68-4361	68-4362	68-4363	Yes
19-55-58-LP	68-4365	68-4366	68-4367	Yes
12-19-55-58-LP	68-4369	68-4370	68-4371	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
PL-57- (LHRB)	68-6180	68-6181	68-6182	68-6183	68-6196	68-6197	68-6198	Yes
PL-57- (RHRB)	68-6184	68-6185	68-6186	68-6187	68-6200	68-6201	68-6202	Yes
12-PL-57- (LHRB)	68-6188	68-6189	68-6190	68-6191	68-6204	68-6205	68-6206	Yes
12-PL-57- (RHRB)	68-6192	68-6193	68-6194	68-6195	68-6208	68-6209	68-6210	Yes
PL-59- (LHRB)	68-6128	68-6129	68-6130	68-6131	68-6160	68-6161	68-6162	Yes
PL-59- (RHRB)	68-6132	68-6133	68-6134	68-6835	68-6164	68-6165	68-6166	Yes
12-PL-59- (LHRB)	68-6144	68-6145	68-6146	68-6147	68-6168	68-6169	68-6170	Yes
12-PL-59- (RHRB)	68-6148	68-6149	68-6150	68-6151	68-6172	68-6173	68-6174	Yes
PL-55-57- (LHRB)	68-6216	68-6217	68-6218	68-6219	68-6232	68-6233	68-6234	Yes
PL-55-57- (RHRB)	68-6220	68-6221	68-6222	68-6223	68-6836	68-6237	68-6238	Yes
12-PL-55-57- (LHRB)	68-6224	68-6225	68-6226	68-6227	68-6240	68-6241	68-6242	Yes
12-PL-55-57- (RHRB)	68-6228	68-6229	68-6230	68-6231	68-6244	68-6245	68-6246	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
12-53-	68-4595	68-4596	68-4596	68-4597	68-4607	68-4608	68-4609	68-4610	Yes
12-53-56-	68-5544	68-4687	68-4688	68-4689	68-5580	68-4690	68-4691	68-4692	Yes
12-55-	68-2797	68-2798	68-2800	67-2799	68-2809	68-2810	68-2812	68-2811	Yes
12-53-55-	68-4623	68-4624	68-4625	68-4626	68-4635	68-4636	68-4637	68-4638	Yes
12-57-	68-6177	68-2829	68-2826	68-2825	68-2835	68-2836	68-2838	68-2837	Yes
12-55-57-	68-6213	68-4942	68-4944	68-4943	68-4949	68-4950	68-4952	68-4951	Yes
12-58-	68-3044	68-3045	68-3047	68-3046	68-3056	68-3057	68-3059	68-3058	Yes
12-53-58-	68-4647	68-4648	68-4649	68-4650	68-4659	68-4660	68-4661	68-4662	Yes
12-19-53-	68-4735	68-4736	67-4737	68-4738	68-4747	68-4748	68-4749	68-4750	Yes
12-19-55-	68-2939	68-2940	68-2942	68-2941	68-2951	68-2952	68-2954	68-2953	Yes
12-19-57	68-6179	68-2973	68-2976	68-2975	68-2985	68-2986	68-2988	68-2987	Yes
12-19-58-	68-3094	68-3095	68-3097	68-3096	68-3106	68-3107	68-3109	68-3108	Yes
12-19-53-58-	68-4786	68-4787	68-4788	68-4789	68-4798	68-4799	68-4800	68-4801	Yes
12-19-59-	68-6112	68-3801	68-3802	68-3803	68-6114	68-3809	68-3810	68-3811	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
16-53-	68-4599	68-4600	68-4601	68-4602	68-4611	68-4612	68-4613	68-4614	Yes
16-55-	68-2793	68-2794	68-2796	68-2795	68-2805	68-2806	68-2808	68-2807	Yes
16-53-55-	68-4619	68-4620	68-4621	68-4622	68-4631	68-4632	68-4633	68-4634	Yes
16-56-	68-5562	68-5563	68-5564	68-5565	68-5618	68-5619	68-5620	68-5621	Yes
16-53-56-	68-5570	68-5571	68-5572	68-5773	68-5626	68-5627	68-5628	68-5629	Yes
16-53-55-56-	68-5574	68-5575	68-5576	68-5577	68-5630	68-5631	68-5632	68-5633	Yes
16-58-	68-3040	68-3041	68-3043	68-3042	68-3052	68-3053	68-3055	68-3054	Yes
16-53-58-	68-4643	68-4644	68-4645	68-4646	68-4655	68-4656	68-4657	68-4658	Yes
16-53-55-58-	68-4667	68-4668	68-4669	68-4670	68-4675	68-4676	68-4677	68-4678	Yes
16-19-53-	68-4739	68-4740	68-4741	68-4742	68-4751	68-4752	68-4753	68-4754	Yes
16-19-55-	68-2935	68-2936	68-2938	68-2937	68-2947	68-2948	68-2950	68-2949	Yes
16-19-56-	68-5650	68-5651	68-5652	68-5653	68-5634	68-5635	68-5636	68-5637	Yes
16-19-53-56-	68-5513	68-5535	68-5536	68-5537	68-5642	68-5643	68-5644	68-5645	Yes
16-19-53-55-56-	68-5531	68-5532	68-5533	68-5534	68-5646	68-5647	68-5648	68-5649	Yes
16-19-58-	68-3090	68-3091	68-3093	68-3092	68-3102	68-3103	68-3105	68-3104	Yes
16-19-53-58-	68-4782	68-4783	68-4784	68-4785	68-4794	68-4795	68-4796	68-4797	Yes

***For all associated parts in assemblies above, contact factory for availability**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
19-53-	68-4731	68-4732	68-4733	68-4734	68-4743	68-4744	68-4745	68-4746	Yes
19-55-	68-2931	68-2932	68-2934	68-2933	68-2943	68-2944	68-2946	68-2945	Yes
19-56-	68-5511	68-3225	68-3226	68-3224	68-5582	68-3230	68-3231	68-3229	Yes
19-57-	68-6178	68-2965	68-2968	68-2967	68-2977	68-2978	68-2980	68-2979	Yes
19-58-	68-3086	68-3087	68-3089	68-3088	68-3098	68-3099	68-3101	68-3100	Yes
19-59-	68-6111	68-3797	68-3798	68-3799	68-6113	68-3805	68-3806	68-3807	Yes
19-53-56-	68-5512	68-4826	68-4827	68-4828	68-5584	68-4829	68-4830	68-4831	Yes
19-53-55-56-	68-5527	68-4953	68-4954	68-4955	68-5585	68-4956	68-4957	68-4958	Yes
19-53-58-	68-4778	68-4779	68-4780	68-4781	68-4790	68-4791	68-4792	68-4793	Yes

***For all associated parts in assemblies above, contact factory for availability**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
53-	68-4591	68-4592	68-4593	68-4594	68-4603	68-4604	68-4605	68-4606	Yes
55-	68-2789	68-2790	68-2792	68-2791	68-2801	68-2802	68-2804	68-2803	Yes
53-55-	68-4615	68-4616	68-4617	68-4618	68-4627	68-4628	68-4629	68-4630	Yes
53-56-	68-5544	68-4687	68-4688	68-4689	68-5580	68-4690	68-4691	68-4692	Yes
53-55-56-	68-5545	68-4693	68-4694	68-4695	68-5581	68-4696	68-4697	68-4698	Yes
57-	68-6176	68-2815	68-2818	68-2817	68-2827	68-2828	68-2830	68-2829	Yes
55-57-	68-6212	68-4938	68-4940	68-4939	68-4945	68-4946	68-4948	68-4947	Yes
58-	68-3036	68-3037	68-3039	68-3038	68-3048	68-3049	68-3051	68-3050	Yes
53-58-	68-4639	68-4640	68-4641	68-4642	68-4651	68-4652	68-4653	68-4654	Yes
53-55-58-	68-4663	68-4664	68-4665	68-4666	68-4675	68-4676	68-4677	68-4678	Yes

- **For all associated parts in assemblies above, contact factory for availability**
- **Specify finish**

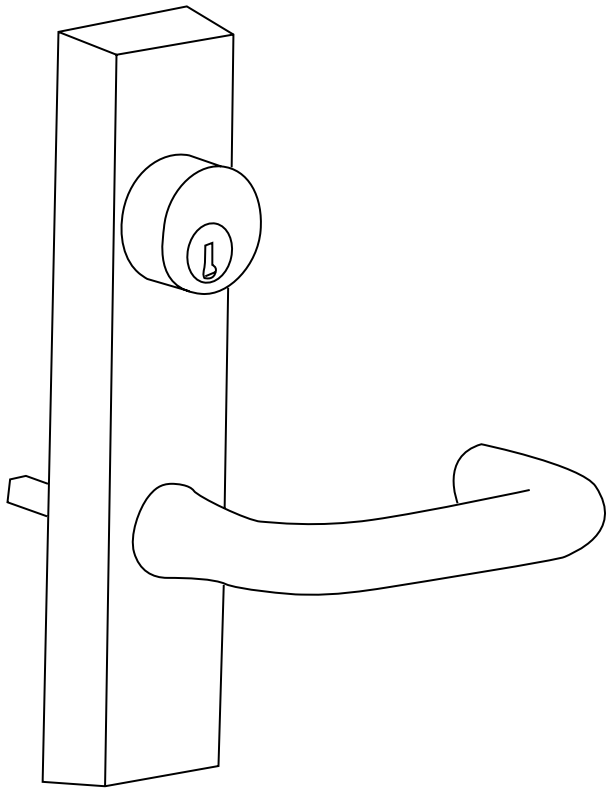
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Exit Devices				
	8300	AD8400 MD8400	8500	AD8600 MD8600 WD8600	SP8600[2] PP8600[2] PR8600[2]
04	704	—	704	—	—
	744[1]	—	744[1]	—	—
06	—	706-4	—	706-4	706-6
	—	746-4[1]	—	746-4[1]	746-6[1]
10	710	710-4	710	710-4	710-6
	740[1]	740-4[1]	740[1]	740-4[1]	740-6[1]
13	713	713-4	713-8	713-4	713-6
	743[1]	743-4[1]	743-8[1]	743-4[1]	743-6[1]
15	715	715-4	715-8	715-4	715-6
16	—	—	—	—	—
73	—	773-4	773-8	773-4	773-6
74	—	774-4	774-8	774-4	774-6
75	775	—	—	—	—
76	776	—	—	—	—
77	—	—	—	—	—
78	—	—	—	—	—

1. 740, 743, 744 & 746 are freewheeling levers
2. Designates discontinued products



A8231 12/17

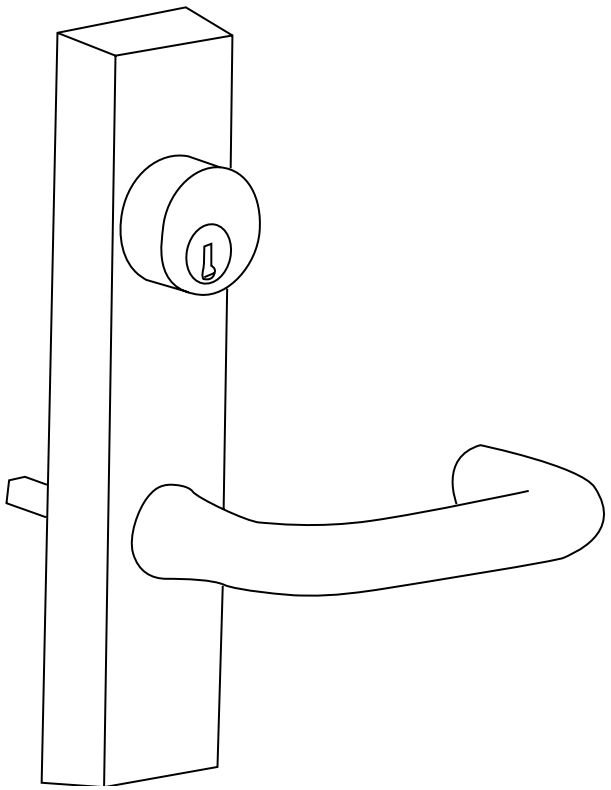
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Exit Devices						
	LS8600 LP8600 LR8600	**8700 FM8700 HC48700 HC8700**	**NB8700**	**SP8700[2] PP8700[2] PR8700[2]**	**8800**	**8888 HC8800**	**8900**
04	—	—	—	—	704	704	704
	—	—	—	—	744[1]	744[1]	744[1]
06	706-6	706	706-8	706-8	706-8	706-8	—
	746-6[1]	746[1]	746-8	746-8[1]	746-8[1]	746-8[1]	—
10	710-6	710	710	710	710	710	710
	740-6[1]	740[1]	740	740[1]	740[1]	740[1]	740[1]
13	713-6	713	—	713-8	713-8	713-8	713
	743-6[1]	743[1]	743-8[1]	743-8[1]	743-8[1]	743-8[1]	743[1]
15	715-6	715	715-8	715-8	715-8	715-8	715
16	—	—	—	—	716	—	716
73	773-6	773	773-8	773-8	—	—	—
74	774-6	774	774-8	774-8	—	—	—
75	—	—	—	—	775-8	775-8	775
76	—	—	—	—	776-8	776-8	776
77	—	—	—	—	777-8	777-8	777
78	—	—	—	—	778-8	778-8	778

1. 740, 743, 744 & 746 are freewheeling levers
2. Designates discontinued products



A8231 12/17

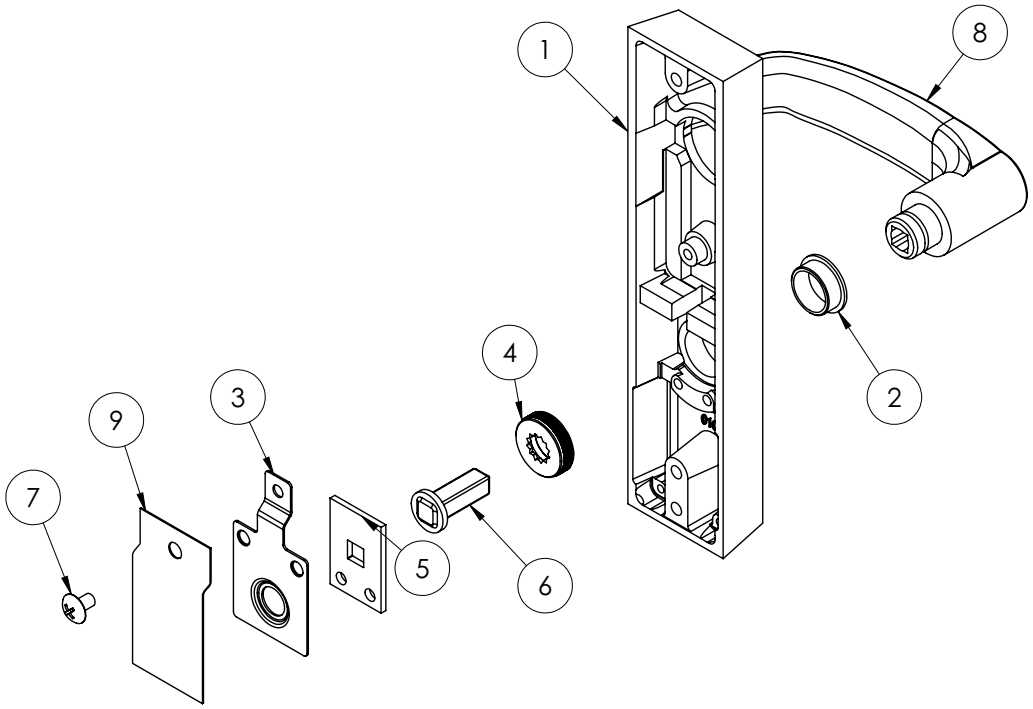
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0427	ET Case (704)	1	No
	97-0429	ET Case (710)	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	97-0522	Hub Plate (704/710)	1	Yes
6	97-0573	Spindle (704/710)	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	—	Lever Handle[1,2]	1	Yes
9	A6407	Information Tag	1	No
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

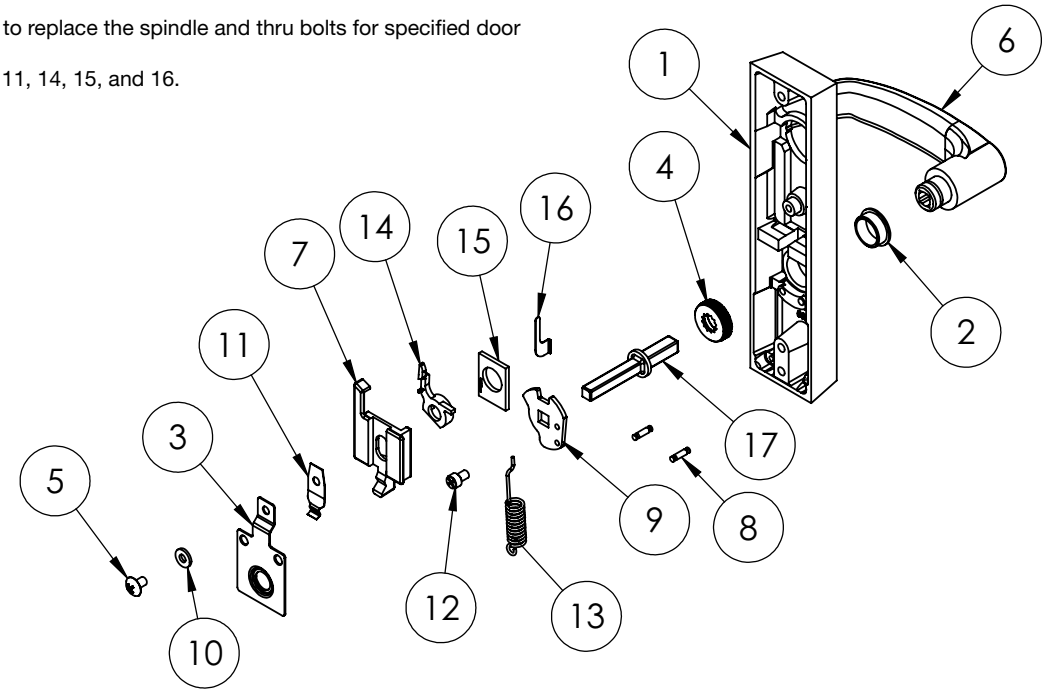
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
Not Shown	—	Cylinder Assembly[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
7	97-0355	Locking Slide (706) (607-2)	1	Yes
	97-0356	Locking Slide (713) (607-1)	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0528	Hub Plate (Std)	1	Yes
10	97-0557	Fusible Link	1	Yes
11	97-0571	Locking Slide Spring	1	Yes
12	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
13	97-0425	Hub Spring (Std)	1	Yes
14	97-0558	Slide Support	1	No
15	97-0563	Spring Support	1	No
16	97-0564	Return Spring	1	No
17	97-0549	Spindle (1 3/4" Door) (730-1)	1	Yes
	97-0550	Spindle (2" Door) (730-2)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-3)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 5, 7, 10, 11, 14, 15, and 16.



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

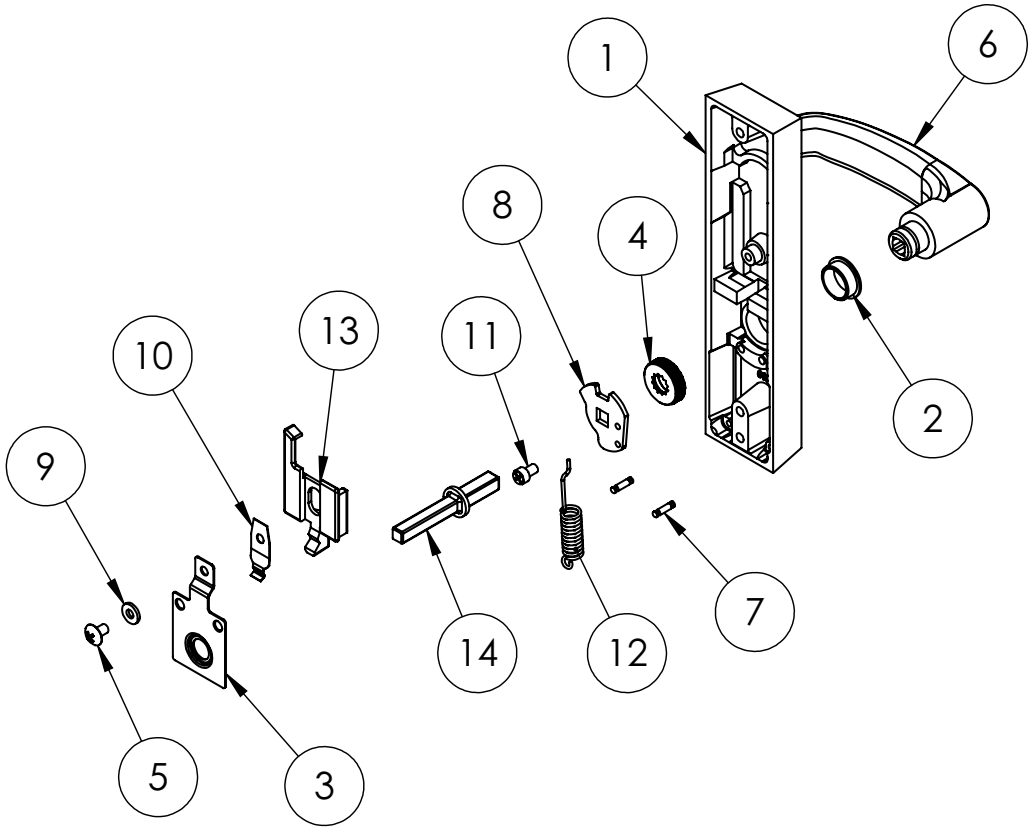
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	730-1	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-2	Spindle Retrofit Kit (2" Door)	1	Yes
	730-3	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

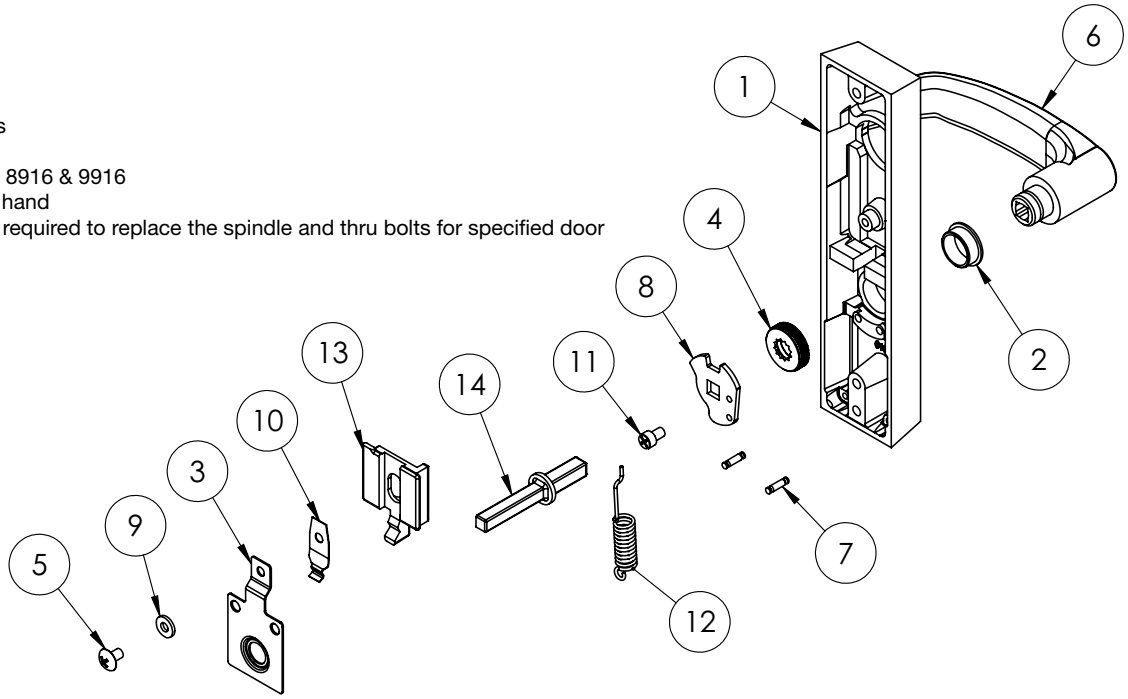
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0427	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
7	01-4507	1/8" X 1/2' Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
Not Shown	—	Cylinder[1,2,2a]	1	Yes
	97-0350	Cylinder Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	13-0086	Backplate (8816 Only)	1	Yes
	13-0074	Connecting Screw (8816 Only)	2	Yes
	13-0075	Connecting Screw (8816 Only) (2 1/2" Door And Over)	2	Yes
	13 97-0439	Locking Slide (716)	1	Yes
14	97-0549	Spindle (1 3/4" Door) (730-1)	1	Yes
	97-0550	Spindle (2" Door) (730-2)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-3)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	1	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	1	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	1	Yes

1. Specify finish
2. Specify cylinder size
2a. By keying Requirements
2b. #34 Cylinder for 8816
#46 Mortise cylinder for 8916 & 9916
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

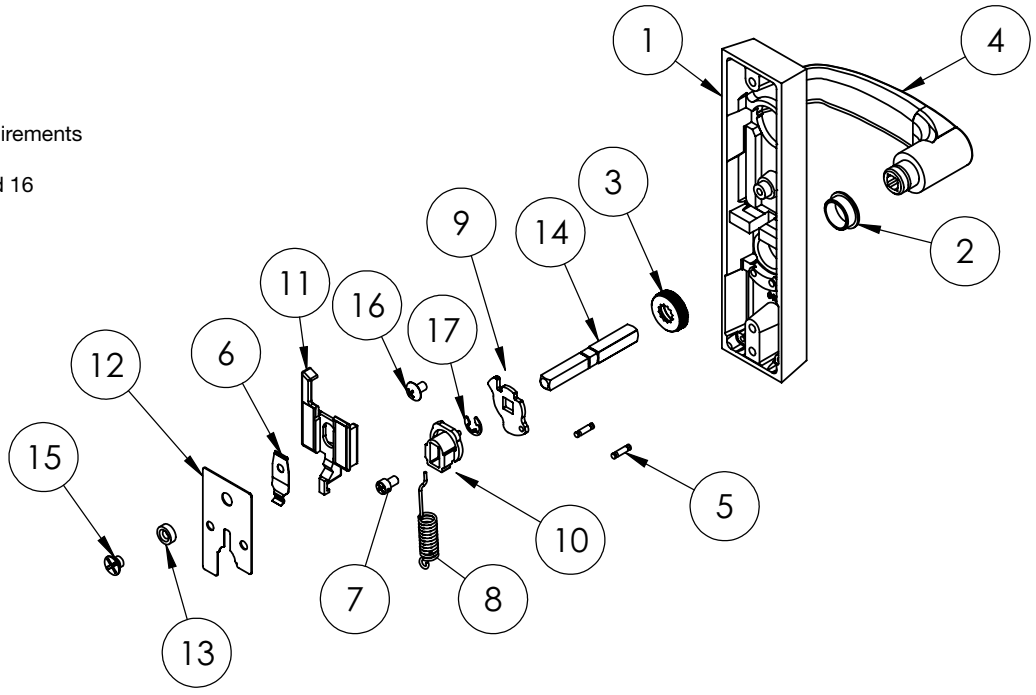
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0347	Locking Slide Spring	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	97-0571	Locking Slide Spring		Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0478	Lower Hub Plate	1	Yes
10	97-0479	Spindle Lock	1	Yes
11	97-0475	Locking Slide (743)	1	Yes
12	97-0581	Retaining Plate	1	Yes
13	97-0582	Spacer	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	01-1479	Cr-Fhms #10-32 X 1/2"	1	Yes
16	01-1183	Ct-Thms #10-32 X 5/16"	1	Yes
17	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 6, 11, and 16



A8231 12/17

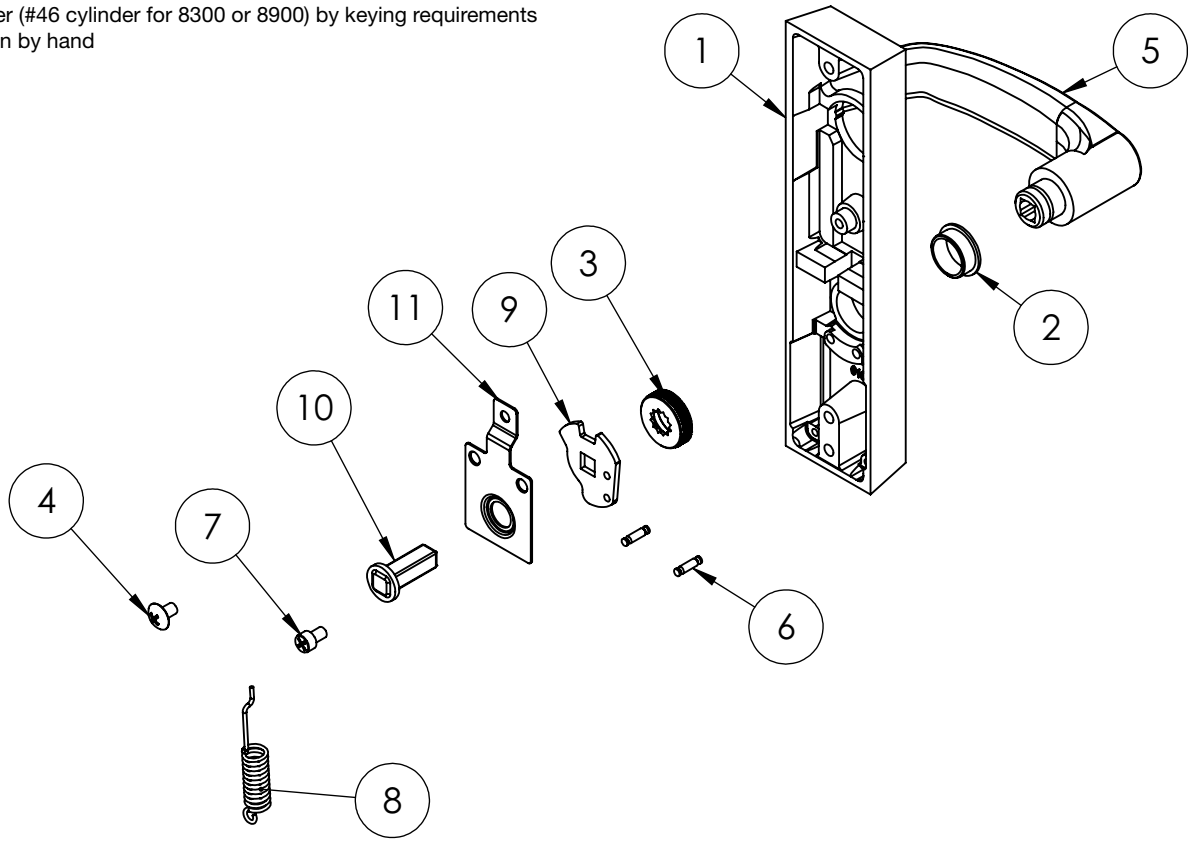
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case (740)	1	No
	97-0427	ET Case (744)	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
5	—	Lever Handle[1,2]	1	Yes
6	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0528	Hub Plate	1	Yes
10	97-0573	Spindle	1	Yes
11	68-1393	Retaining Plate	1	Yes
Not Shown	—	Rim Cylinder (744 Only)[1,2]	1	Yes
	13-0086	Backplate (744 Only)	1	Yes
	13-0074	Connecting Screw (744 Only)	2	Yes
	13-0075	Connecting Screw (744 Only) (2 1/2" Door And Over)	2	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #34 cylinder (#46 cylinder for 8300 or 8900) by keying requirements
3. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

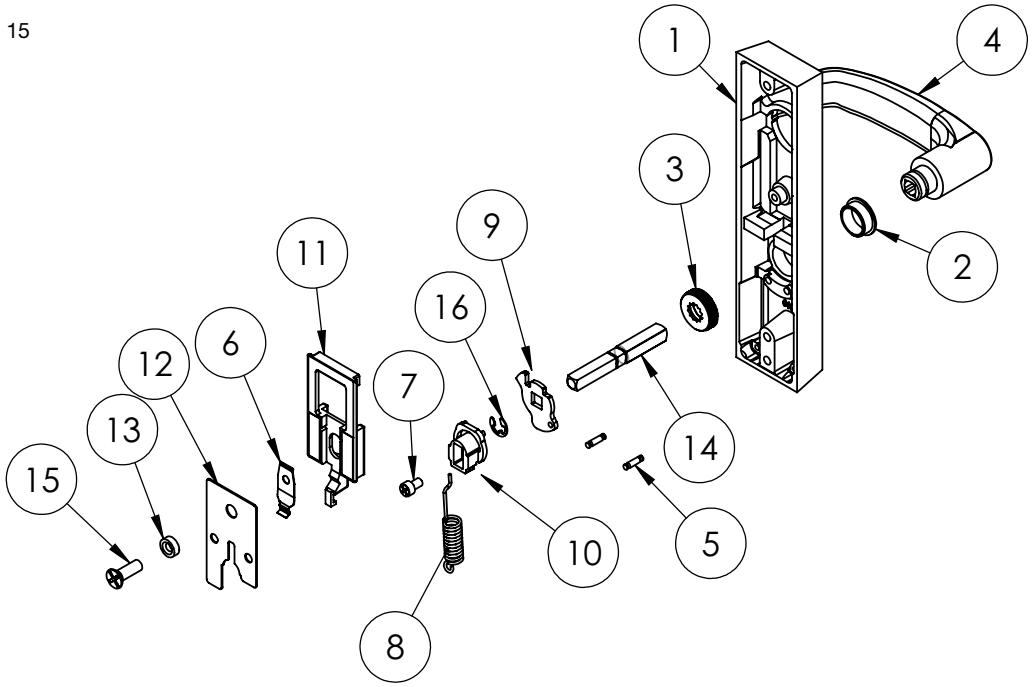
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	97-0347	Locking Slide Spring	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	97-0571	Locking Slide Spring W/ Bl Dyk	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0478	Lower Hub Plate	1	Yes
10	97-0479	Spindle Lock	1	Yes
11	97-0476	Locking Slide (746 Function)	1	Yes
12	97-0581	Retaining Plate	1	Yes
13	97-0582	Spacer	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
16	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 6, 11, and 15



A8231 12/17

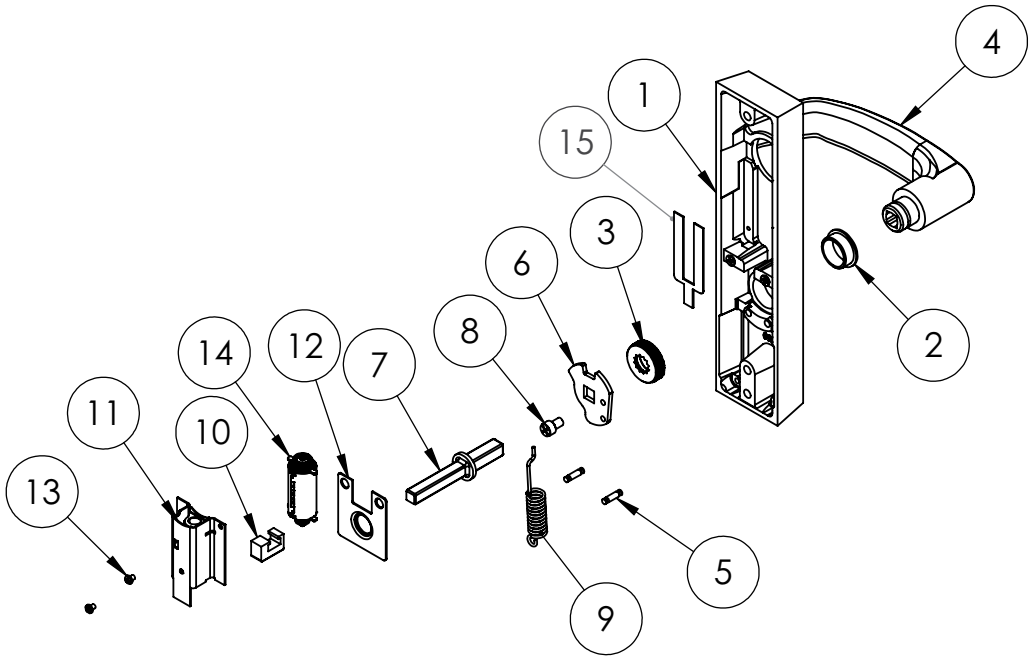
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0528	Hub Plate	1	Yes
7	97-0549	Spindle (1 3/4" Door)	1	
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	
8	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0329	Locking Tail	1	Yes
11	97-3932	Solenoid Cover Assembly (Fail Secure)	1	Yes
12	68-1402	Retainer Plate, Electrical Function	1	Yes
13	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
14	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
15	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	

1. Specify finish
2. Specify lever design by hand



A8231 12/17

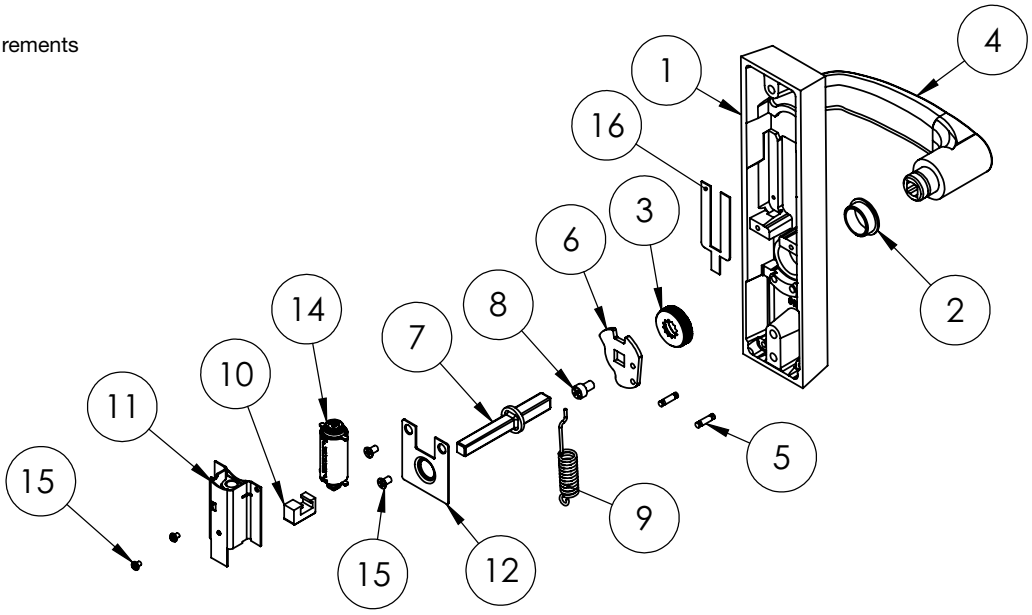
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	97-0528	Hub Plate	1	Yes
7	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	—	Cylinder[1,3]	1	Yes
	13-0086	Backplate	1	Yes
	13-0074	Connecting Screw	2	Yes
	13-0075	Connecting Screw (2 1/2" Door And Over)	2	Yes
8	01-1182	CR-CHMS #10-32 X .297	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0329	Locking Tail	1	Yes
11	97-3932	Solenoid Cover	1	Yes
12	68-1402	Retainer Plate, Electrical Function	1	Yes
13	01-1154	#6-32 X 1/4" PH Flat Undercut Ms	2	Yes
14	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
15	01-4560	#3-48 X 1/8" Pan CR-Ohms	2	Yes
16	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand
3. Specify #46 cylinder by keying requirements



A8231 12/17

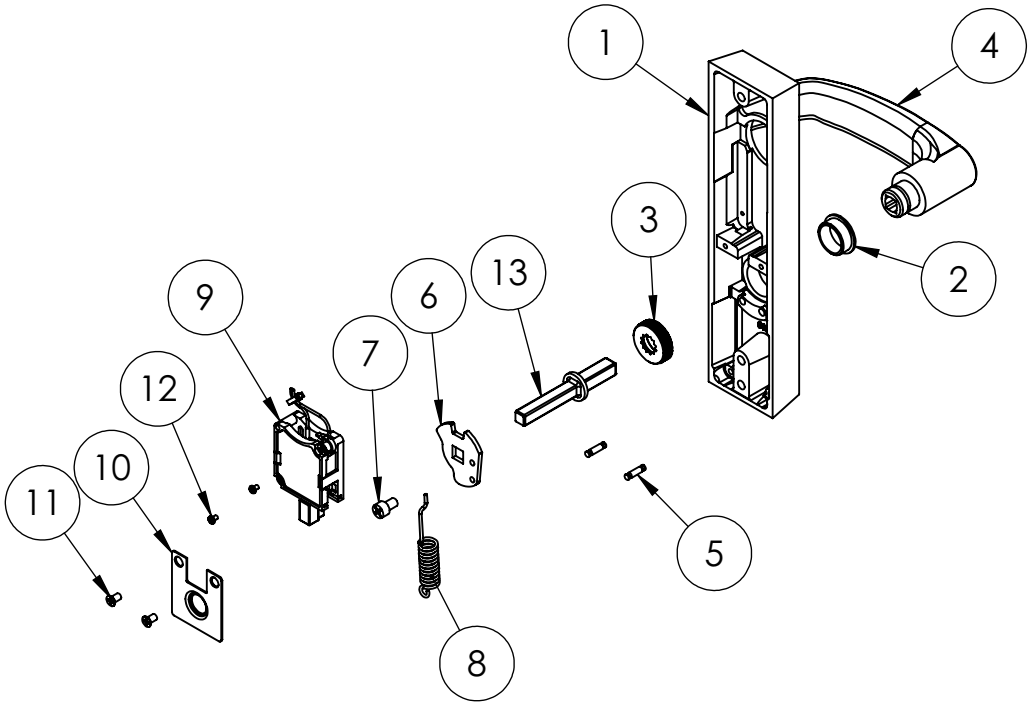
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	Electric ET Case W/ Cylinder Prep	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
Not Shown	—	Cylinder[1,2]	1	Yes
6	97-0528	Hub Plate (Std)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #46 cylinder by keying requirements
3. Specify lever design by hand



A8231 12/17

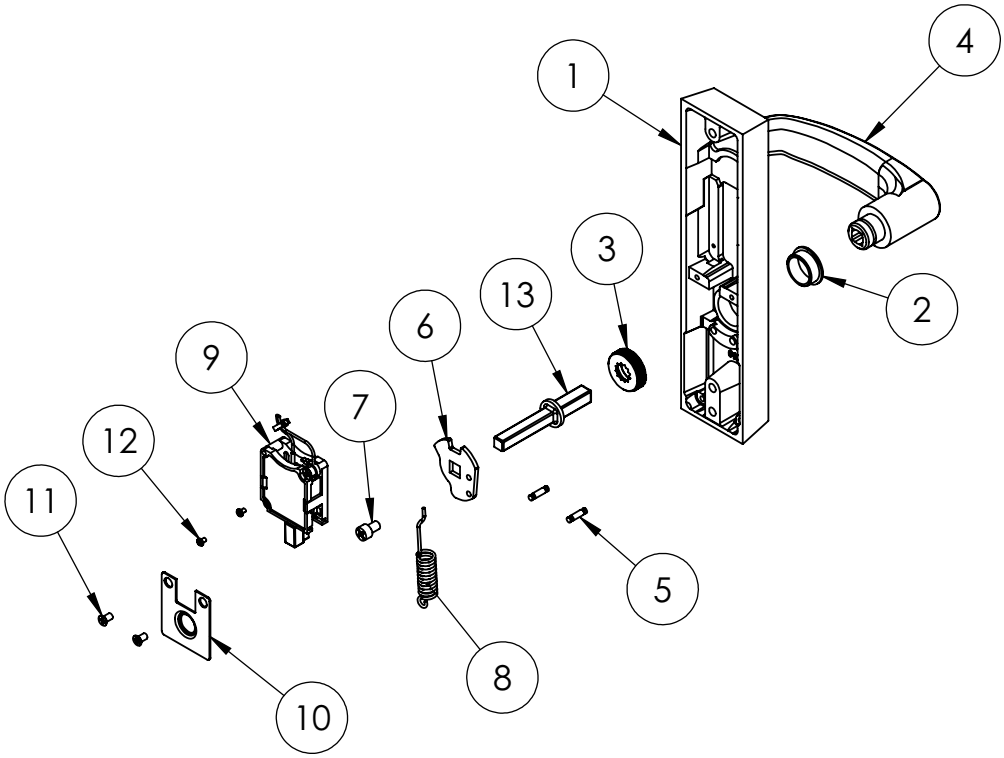
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	Electric ET Case W/O Cylinder Prep[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0528	Hub Plate (Std)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

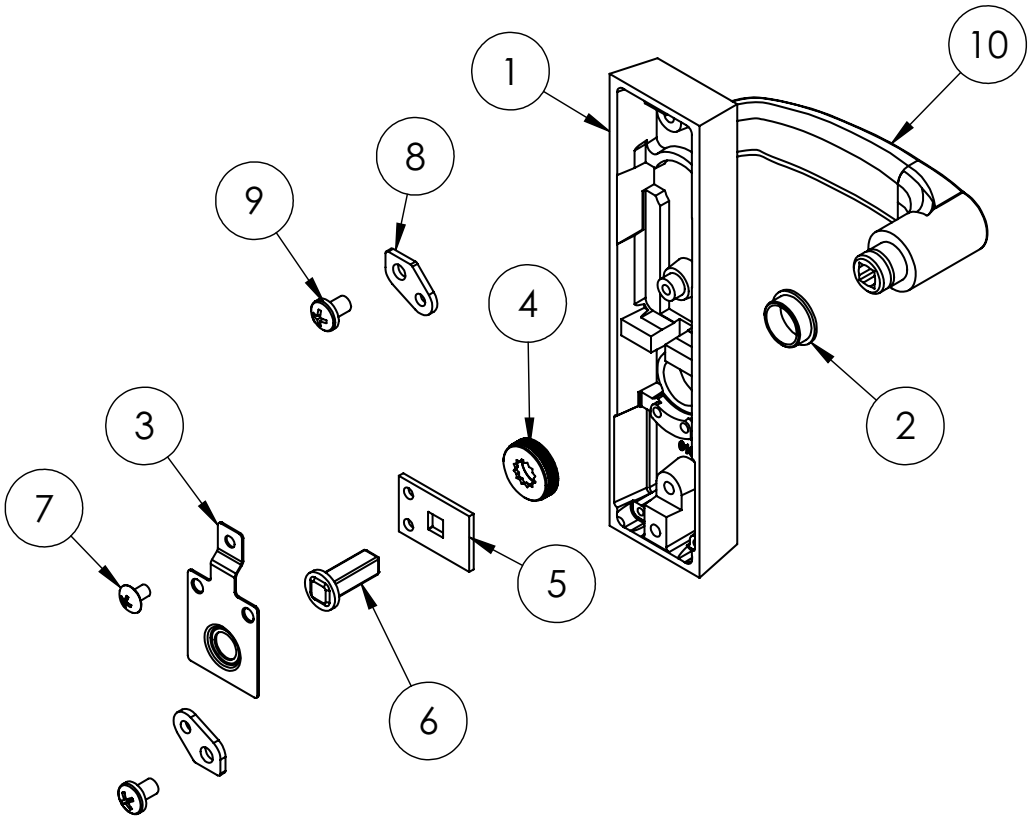
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	97-0522	Hub Plate (704/710)	1	Yes
6	97-0573	Spindle (704/710)	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	68-0853	Bracket	2	Yes
9	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
10	—	Lever Handle[1,2]	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 3 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

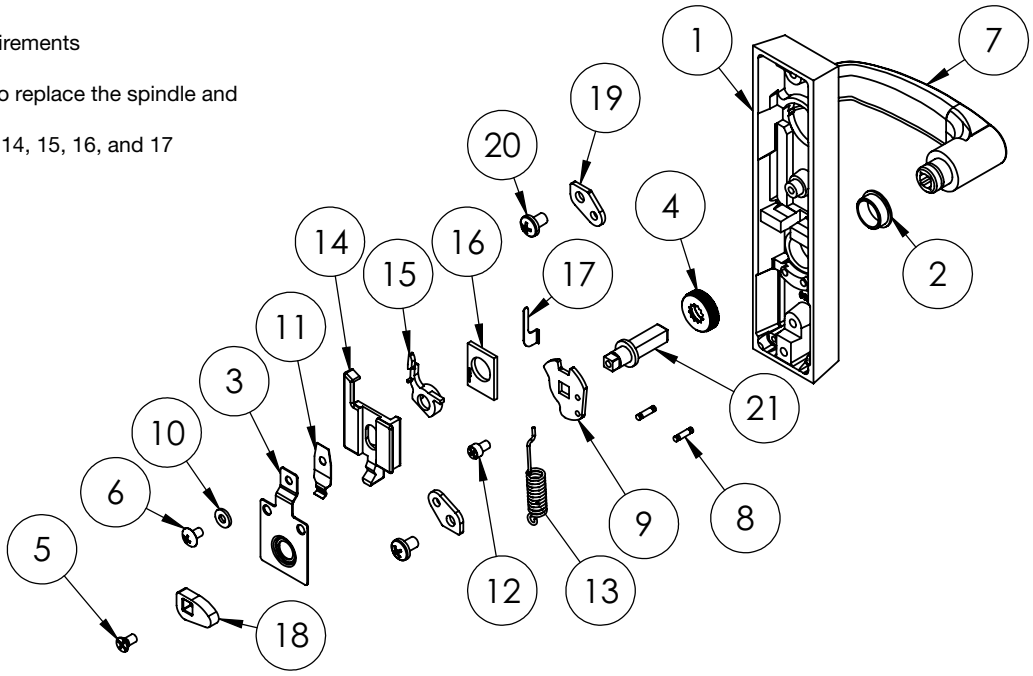
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1027	Ph Fl U'cut Ms #10-24 X 3/8"	1	Yes
6	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
7	—	Lever Handle[1,3]	1	Yes
Not Shown	—	Cylinder Assembly[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0528	Hub Plate (Std)	1	Yes
10	97-0557	Fusible Link	1	Yes
11	97-0571	Locking Slide Spring	1	Yes
12	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
13	97-0425	Hub Spring (Std)	1	Yes
14	97-0355	Locking Slide (706)	1	Yes
	97-0356	Locking Slide (713)	1	Yes
15	97-0558	Slide Support	1	No
16	97-0563	Spring Support	1	No
17	97-0564	Return Spring	1	No
18	68-0852	Cam 700-4	1	Yes
19	68-0853	Bracket	2	Yes
20	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
21	97-0549	Spindle (1 3/4" Door) (730-4)	1	Yes
	97-0550	Spindle (2" Door) (730-5)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-6)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 6, 10, 11, 14, 15, 16, and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

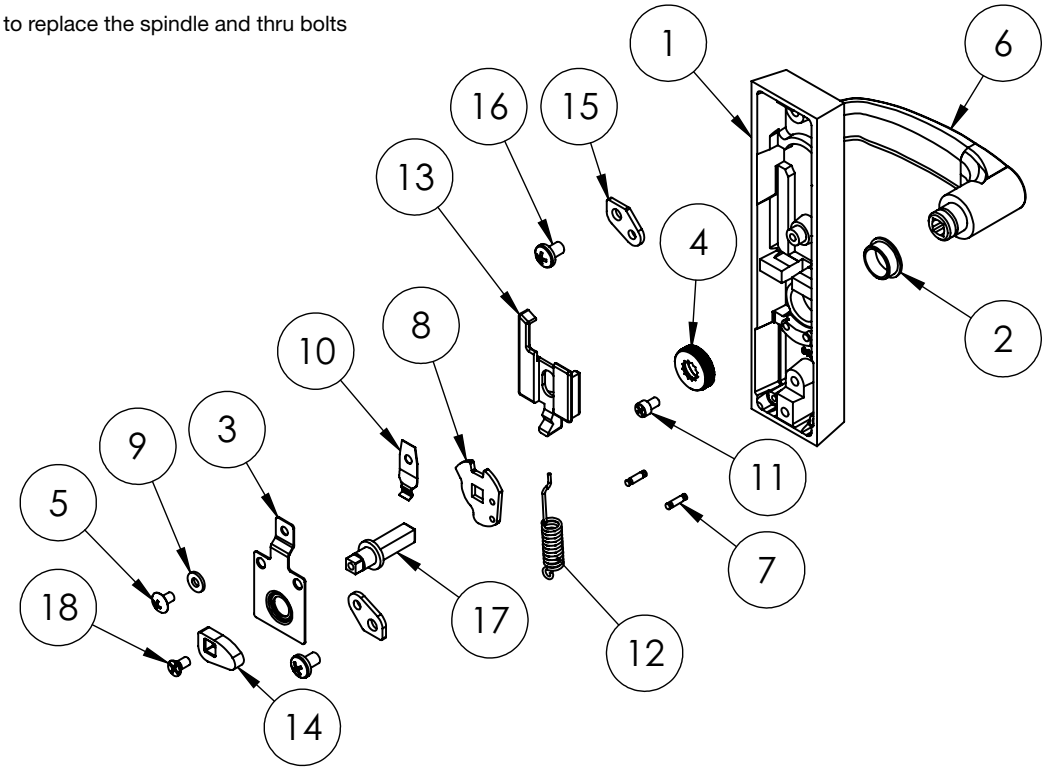
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	68-0852	Cam 700-4	1	Yes
15	68-0853	Bracket	2	Yes
16	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
17	730-4	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-5	Spindle Retrofit Kit (2" Door)	1	Yes
	730-6	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
18	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-30 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

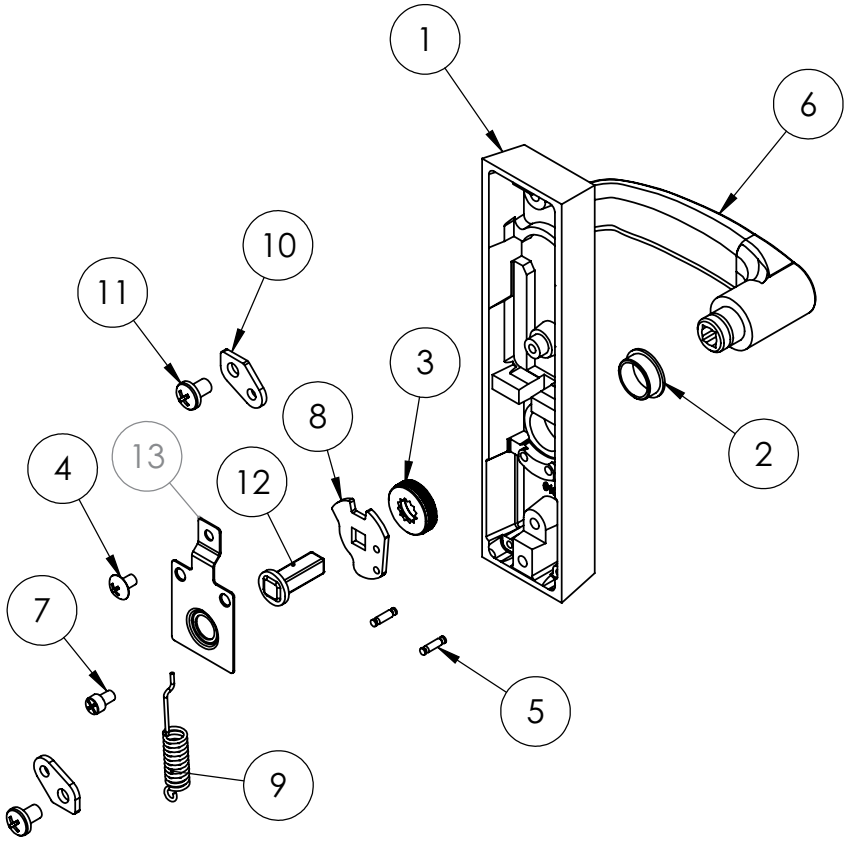
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,2]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0528	Hub Plate	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	68-0853	Bracket	2	Yes
11	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
12	97-0573	Spindle	1	Yes
13	68-1393	Retaining Plate	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

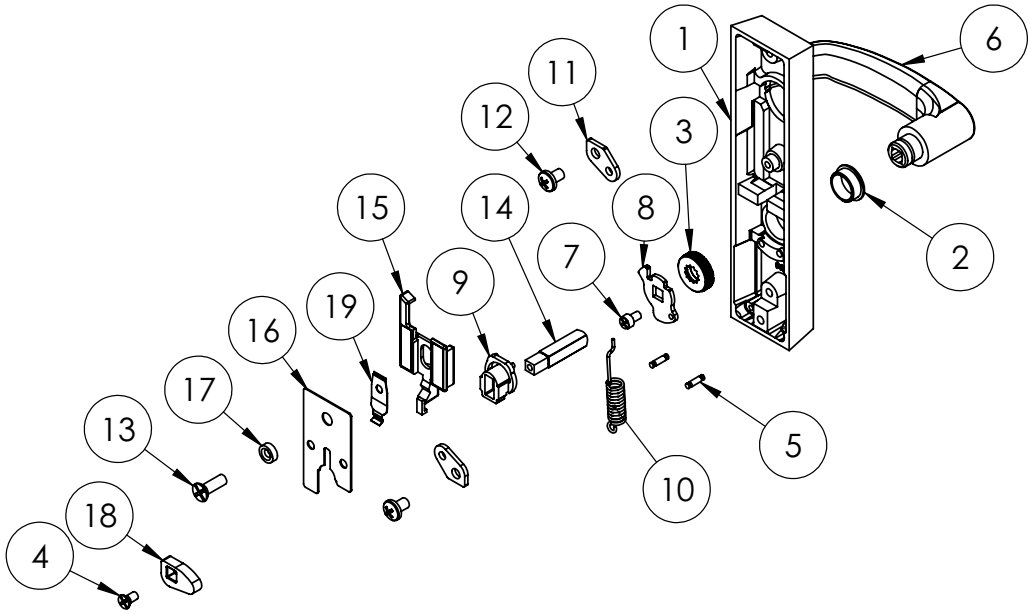
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,3]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
9	97-0479	Spindle Lock	1	Yes
10	97-0425	Hub Spring (Std)	1	Yes
11	68-0853	Bracket	2	Yes
12	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	2	Yes
13	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
14	97-3098	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3099	Spindle Assembly (2" Door)	1	Yes
	97-3100	Spindle Assembly (2 1/4" Door)	1	Yes
15	97-0475	Locking Slide (743)	1	Yes
16	97-0581	Retaining Plate	1	Yes
17	97-0582	Spacer	1	Yes
18	68-0852	Cam 700-4	1	Yes
19	97-0347	Locking Slide Spring	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 13, 15, 17 and 19



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

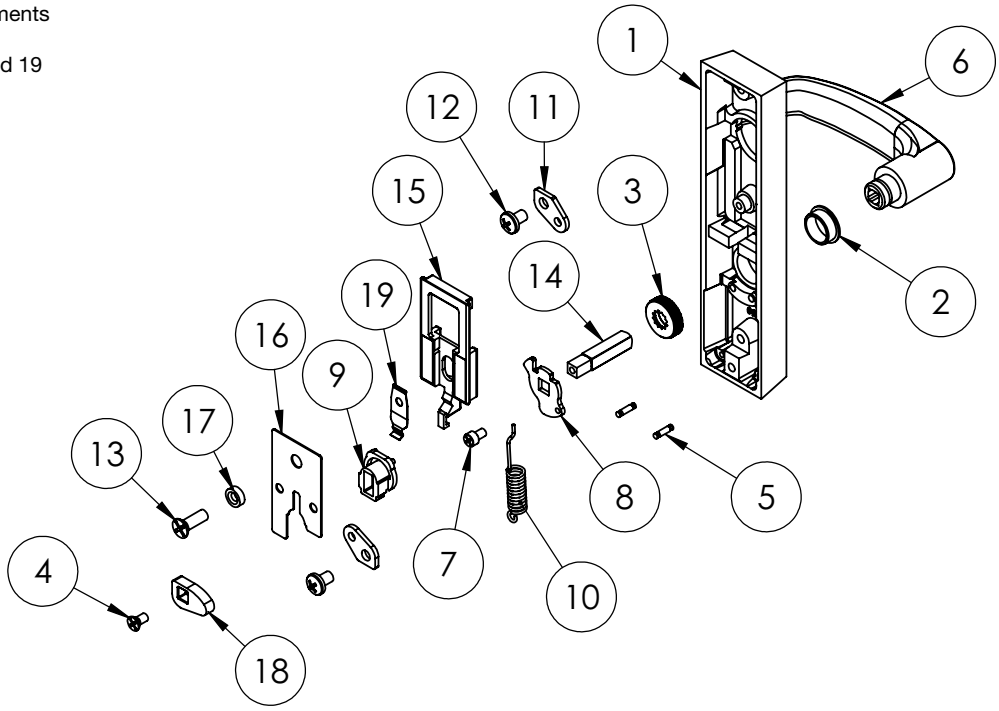
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap	1	Yes
4	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,3]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
9	97-0479	Spindle Lock	1	Yes
10	97-0425	Hub Spring (Std)	1	Yes
11	68-0853	Bracket	2	Yes
12	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	2	Yes
13	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	97-0476	Locking Slide (746)	1	Yes
16	97-0581	Retaining Plate	1	Yes
17	97-0582	Spacer	1	Yes
18	68-0852	Cam 700-4	1	Yes
19	97-0347	Locking Slide Spring	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 13, 15, 17 and 19



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

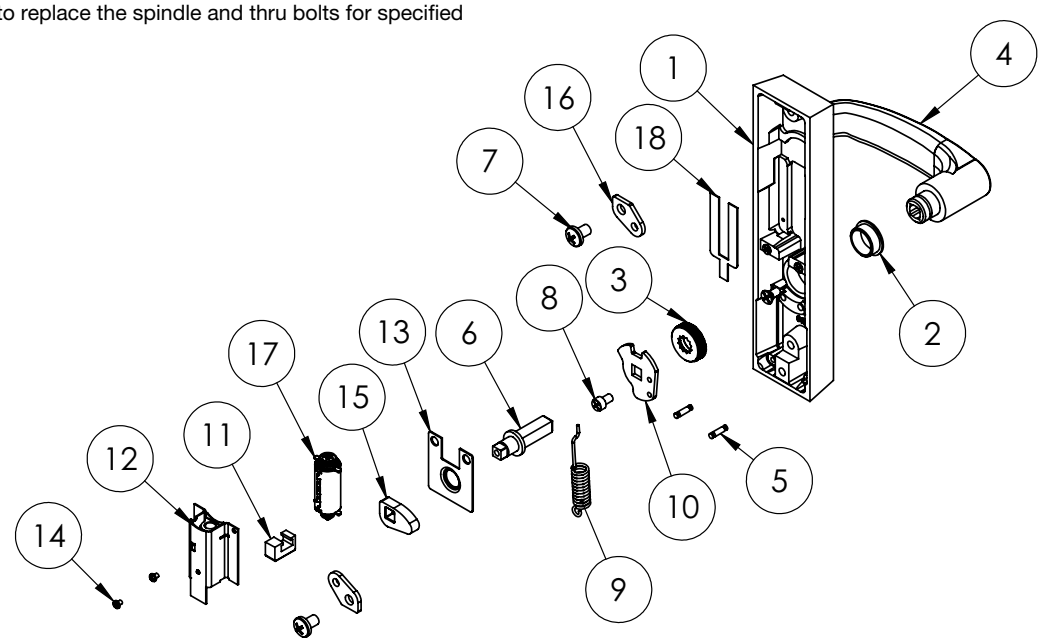
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0437	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	730-4	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-5	Spindle Retrofit Kit (2" Door)	1	Yes
	730-6	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
7	01-1478	Cr Pan Hd Mach Screw #1/4 X 3/8"	2	Yes
8	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0528	Hub Plate	1	Yes
11	97-0329	Locking Tail	1	Yes
12	97-3932	Solenoid Cover Assembly (Fail Secure)	1	Yes
13	68-1402	Retainer Plate, Electrical Function	1	Yes
14	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
15	68-0852	Cam 700-4	1	Yes
16	68-0853	Bracket	2	Yes
17	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
18	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

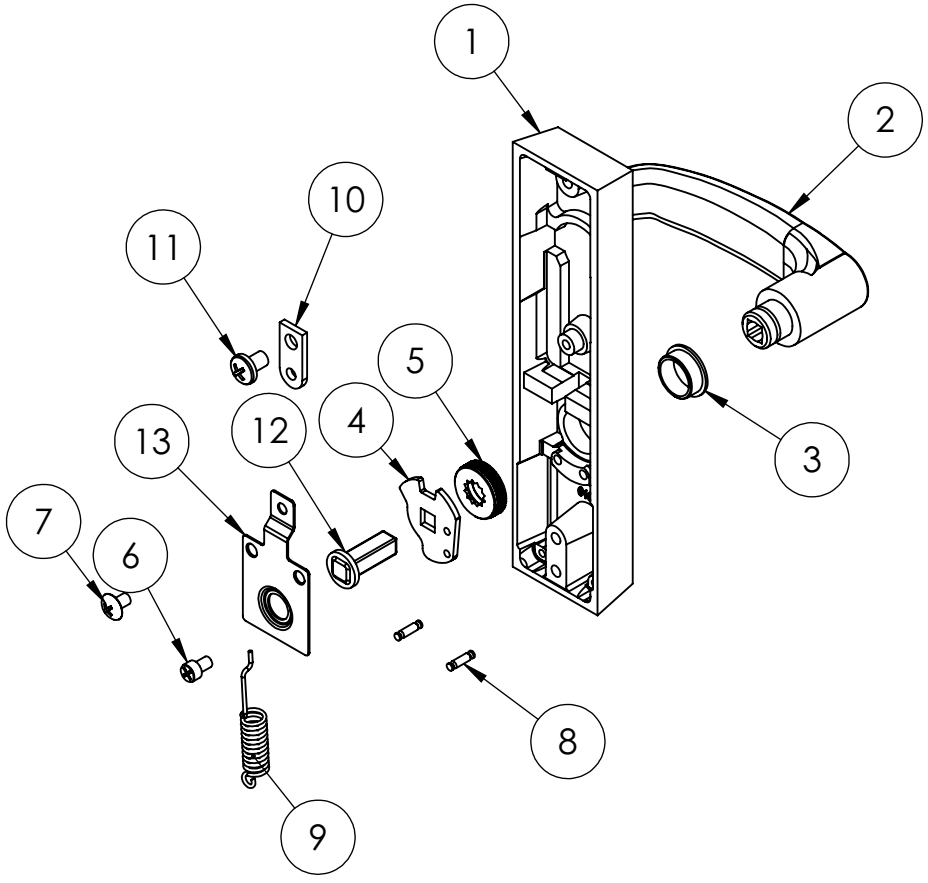
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0523	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0528	Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	1	Yes
12	97-0573	Spindle	1	Yes
13	68-1393	Retaining Plate	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

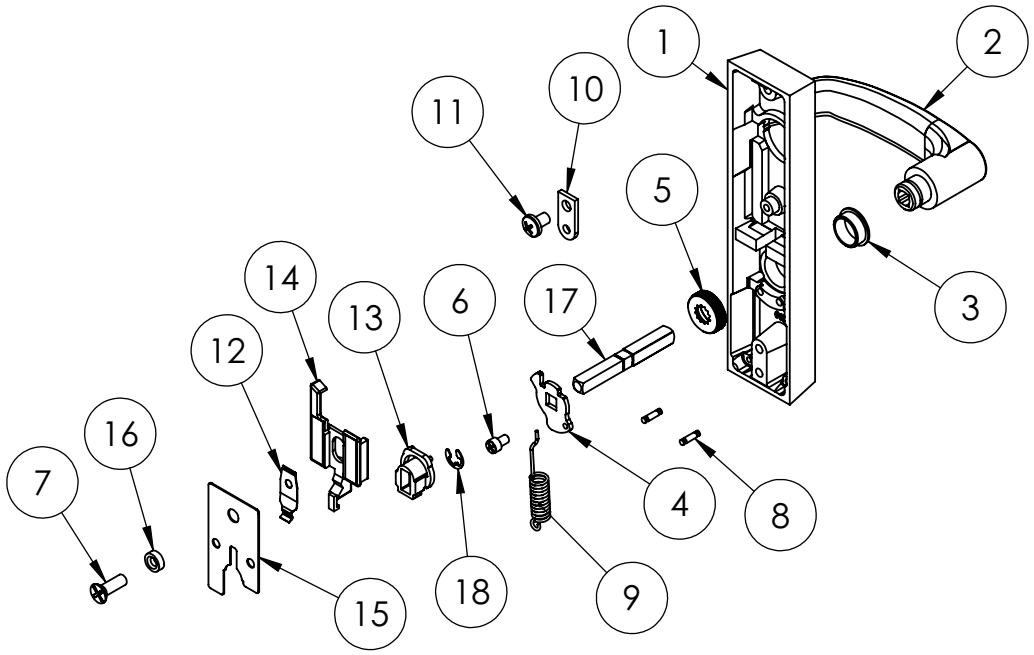
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0524	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1,3]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0478	Lower Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
8	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0380	Cylinder Nut	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0479	Spindle Lock	1	Yes
14	97-0475	Locking Slide (743)	1	Yes
15	97-0581	Retaining Plate	1	Yes
16	97-0582	Spacer	1	Yes
17	97-3092	Spindle Assembly	1	Yes
18	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 700-6 ET control is only available for 1-3/4" doors

Note: 607 kit contains items 7, 12, 14 and 16



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

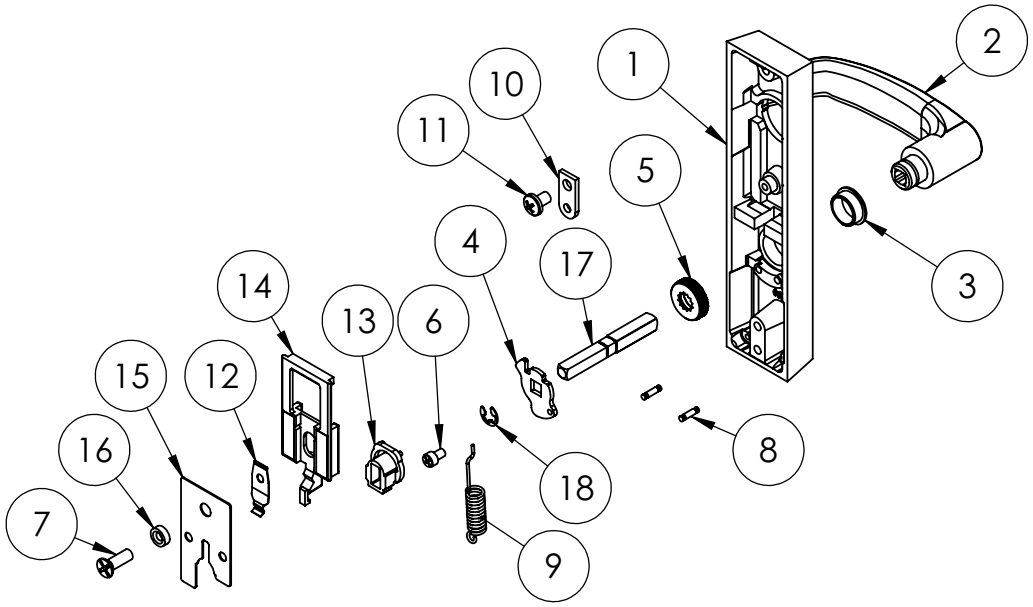
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0524	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1,3]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0478	Lower Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0479	Spindle Lock	1	Yes
14	97-0526	Locking Slide (746-6)	1	No
15	97-0581	Retaining Plate	1	Yes
16	97-0582	Spacer	1	Yes
17	97-3092	Spindle Assembly	1	Yes
18	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 700-6 ET control is only available for 1-3/4" doors

Note: 607 kit includes items 7, 12, 14 and 16



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

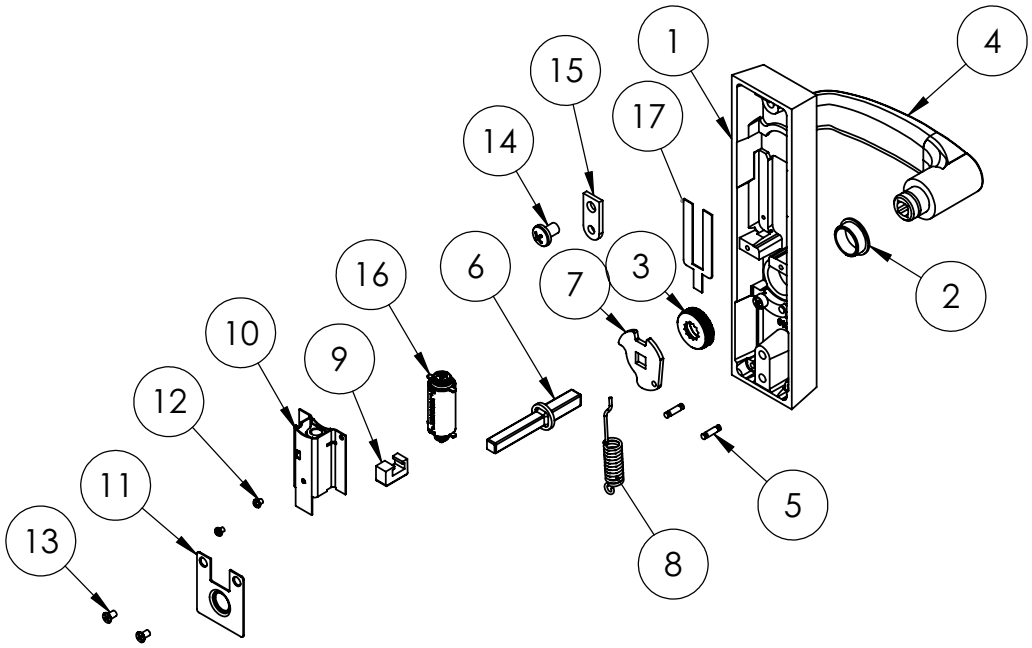
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0525	ET Case, Drop Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0549	Spindle (Lockable 700 And 700-6)	1	Yes
7	97-0480	Locking Piece For -6 And -8	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0329	Locking Tail	1	Yes
10	97-3932	Solenoid Cover Assembly	1	Yes
11	68-1402	Retainer Plate, Electrical Function	1	Yes
12	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
13	01-1154	CR-FHMS #6-32 X 1/4"	2	Yes
14	01-1478	CR Pan Hd Mach Screw #1/4-20 X 3/8"	1	Yes
15	68-1254	Extension Bracket	1	Yes
16	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
17	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 700-6 ET control is only available for 1 3/4" doors



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

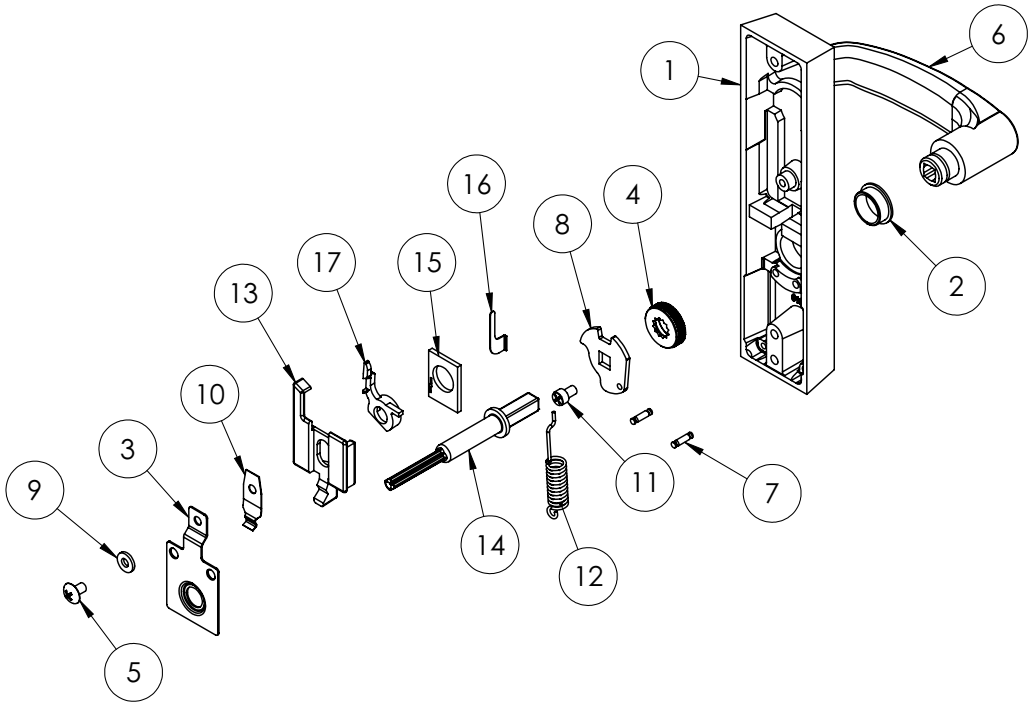
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
7	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
8	97-0480	Locking Piece For -6 And -8	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0355	Locking Slide (706)	1	Yes
	97-0356	Locking Slide (713)	1	Yes
14	97-0541	Spindle (Cross)	1	Yes
15	97-0563	Spring Support	1	No
16	97-0564	Return Spring	1	No
17	97-0558	Slide Support	1	No
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 5, 9, 10, 13, 15, 16, and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

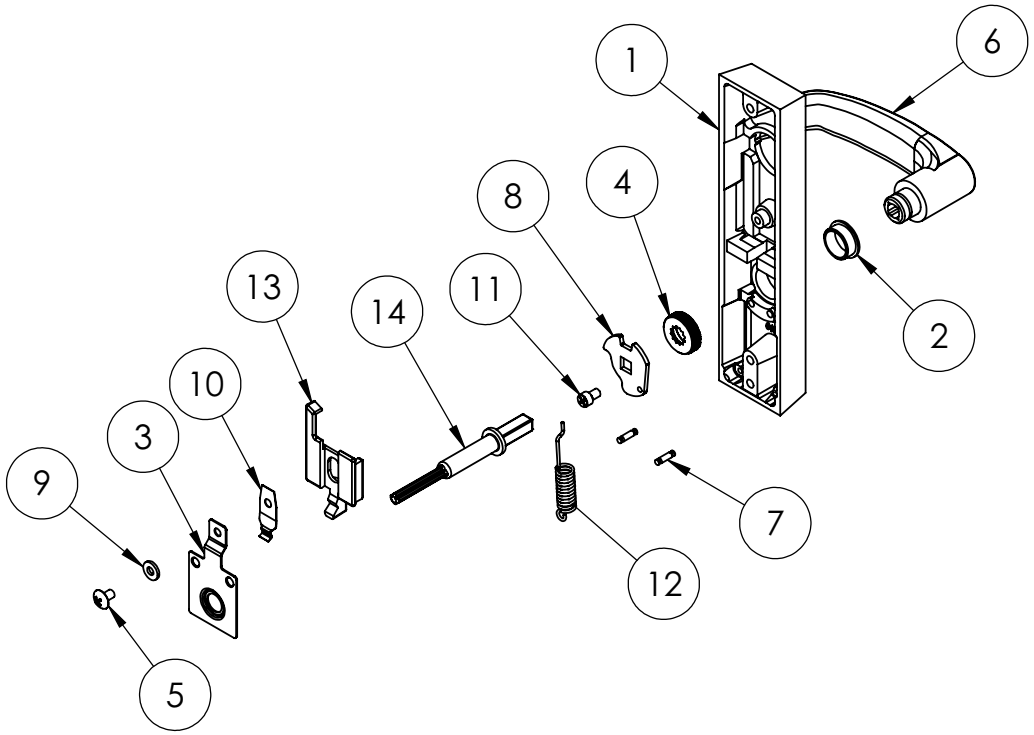
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
8	97-0480	Locking Piece For -6 And -8	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	730-7	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-8	Spindle Retrofit Kit (2" Door)	1	Yes
	730-9	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

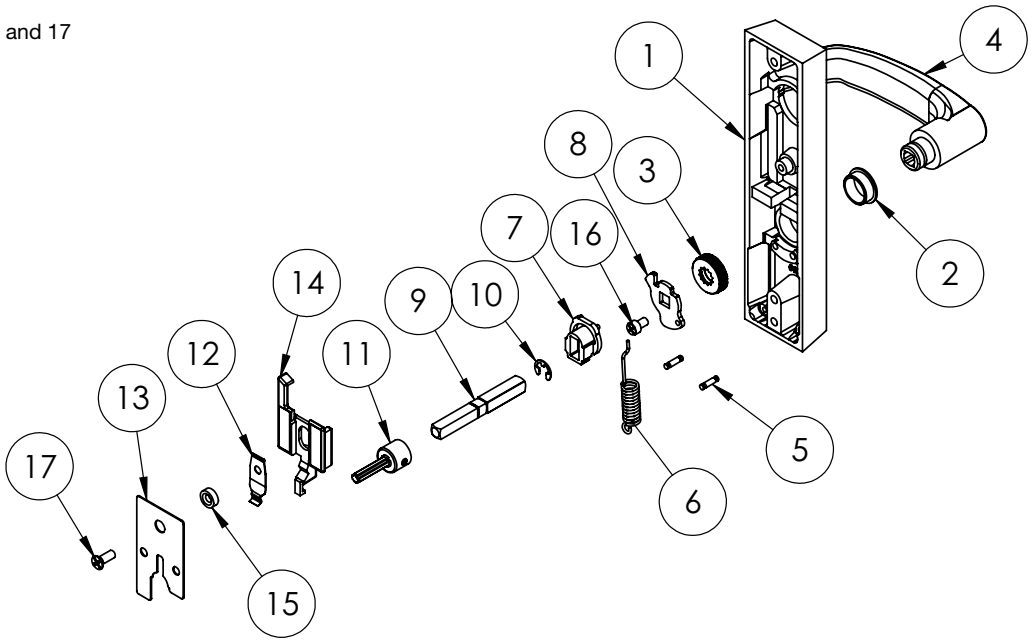
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0425	Hub Spring (Std)	1	Yes
7	97-0479	Spindle Lock	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
9	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
10	97-0527	E Clip 0.312 Shaft	1	Yes
11	68-3671	Spindle Adapter	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0581	Retaining Plate	1	Yes
14	97-0475	Locking Slide (743)	1	Yes
15	97-0582	Spacer	1	Yes
16	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
17	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 12, 14, 15 and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

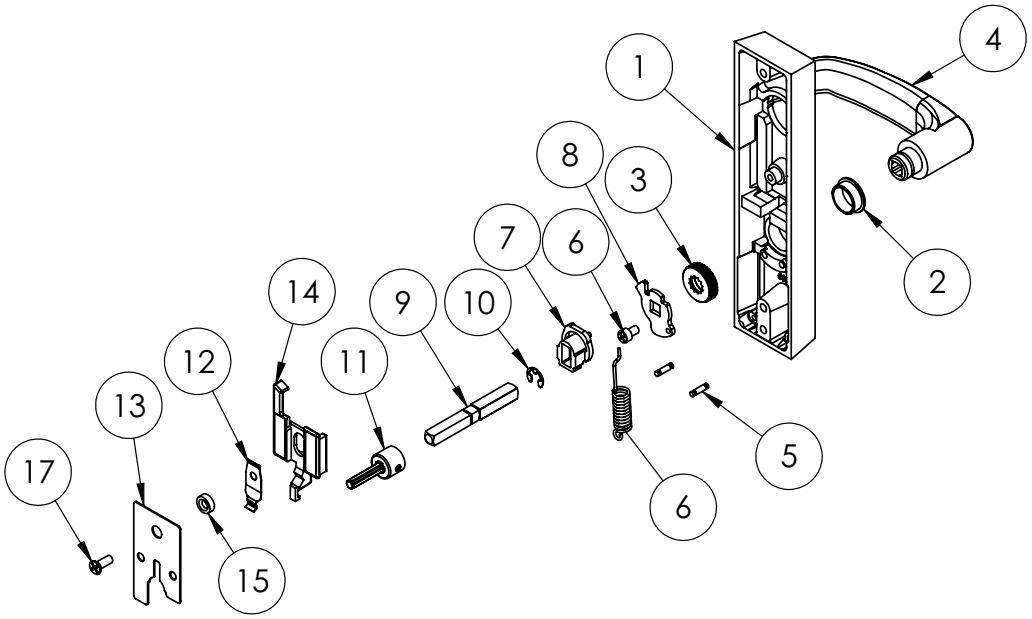
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0425	Hub Spring (Std)	1	Yes
7	97-0479	Spindle Lock	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
9	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
10	97-0527	E Clip 0.312 Shaft	1	Yes
11	68-3671	Spindle Adapter	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0581	Retaining Plate	1	Yes
14	97-0476	Locking Slide (746 Function)	1	Yes
15	97-0582	Spacer	1	Yes
16	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
17	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 12, 14, 15 and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

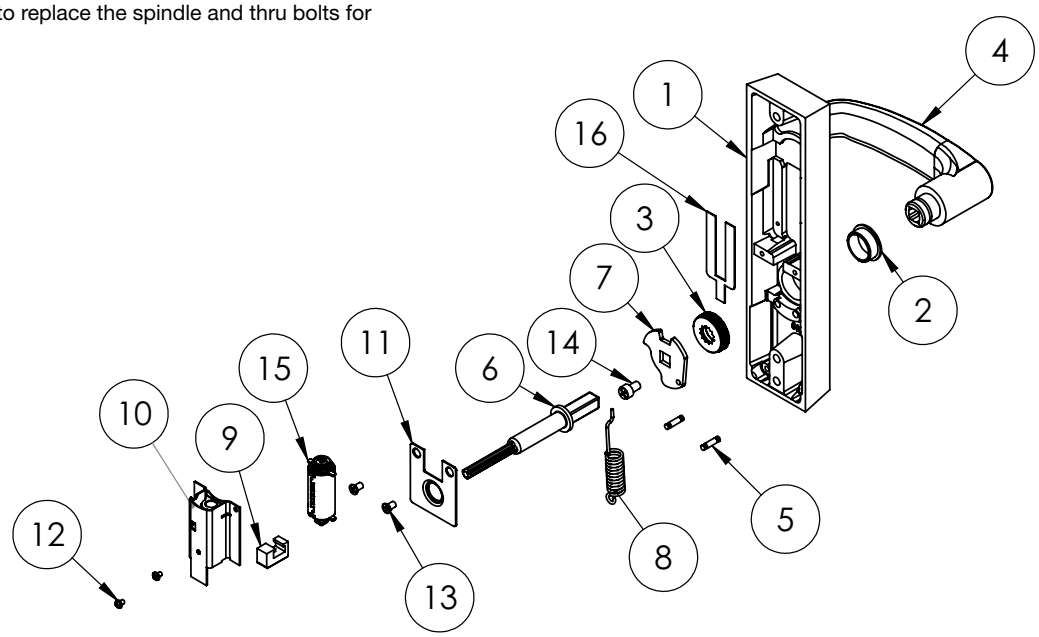
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
Not Shown	730-7	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-8	Spindle Retrofit Kit (2" Door)	1	Yes
	730-9	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
6	97-0541	Spindle	1	Yes
7	97-0480	Lower Hub Plate	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0329	Locking Tail	1	Yes
10	97-3932	Solenoid Cover Assembly	1	Yes
11	68-1402	Retainer Plate, Electrical Function	1	Yes
12	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
13	01-1154	Cr-Fhms #6-32 X 1/4"	2	Yes
14	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
15	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
16	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

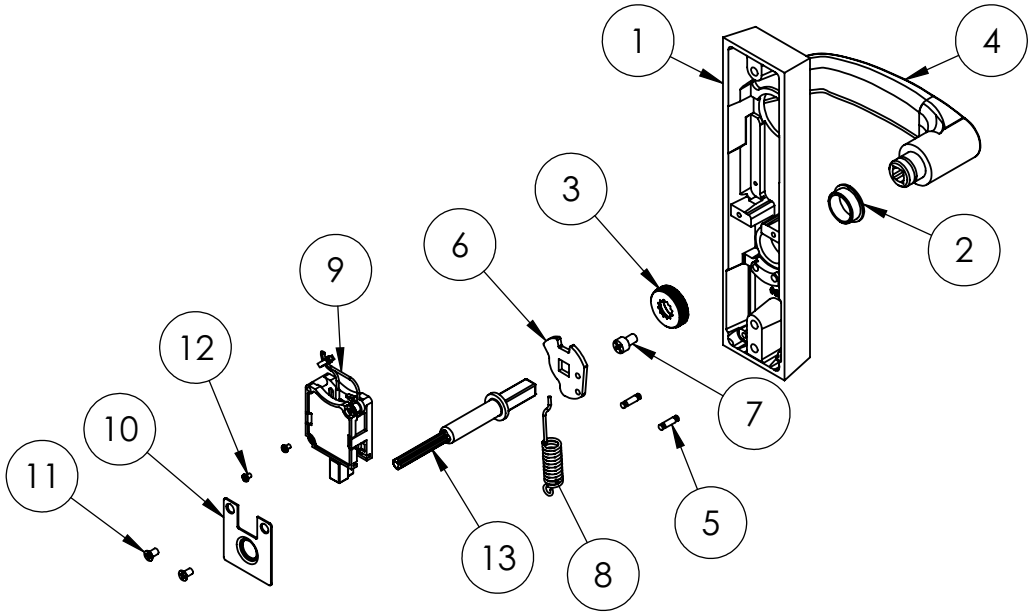
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	Electric ET Case W/ Cylinder Prep	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0480	Hub Plate (700-8)	1	Yes
7	01-1182	CR-CHMS #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0541	Spindle (Lockable 700-8)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

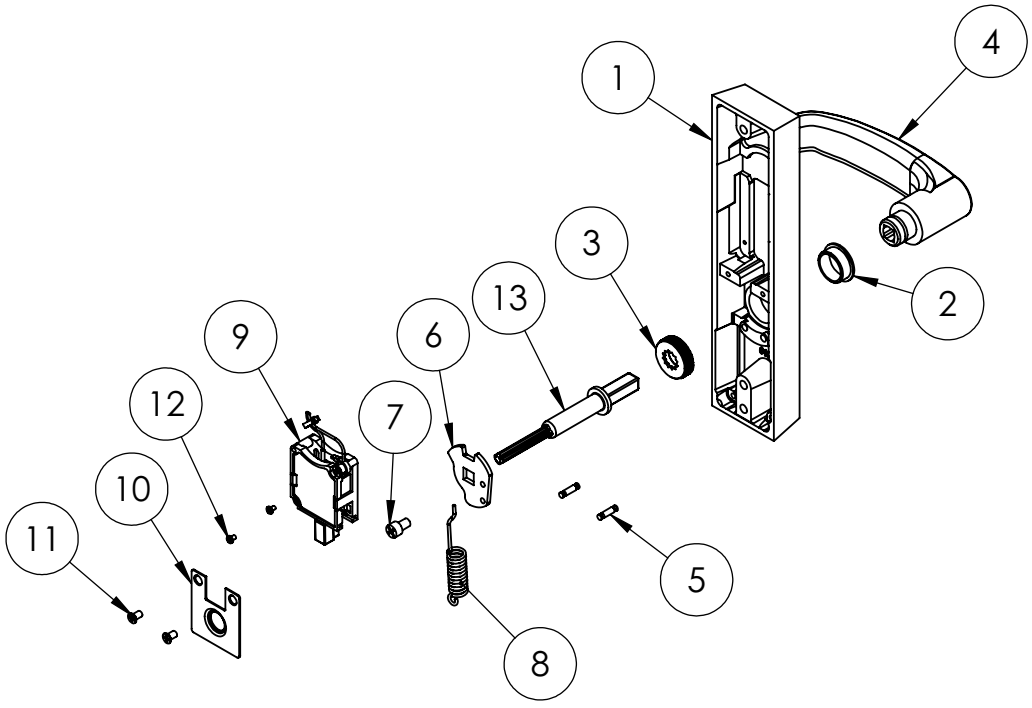
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	Electric ET Case W/O Cylinder Prep[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0480	Hub Plate (700-8)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0541	Spindle (Lockable 700-8)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

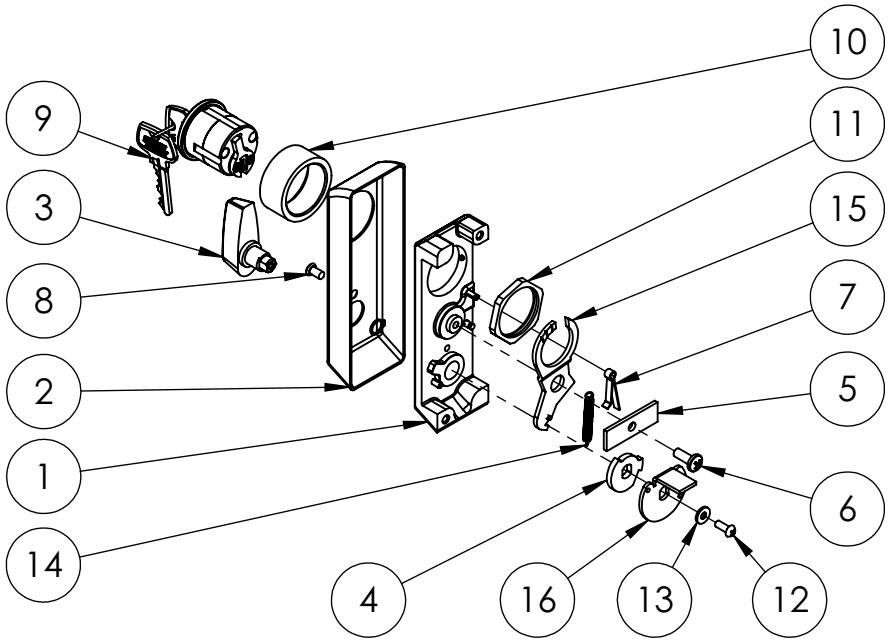
Auxiliary Controls
106
113
31-106
31-113

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2093*	Standard	Yes
Classroom	94-2094*		Yes
Night Latch	94-2426*	Cladding	Yes
Classroom	94-2427*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2089	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2121	Turn Lever Assembly*	1	Yes
4	94-0110	Cam	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	01-3582	#6-32 x 3/8 RHMS	1	Yes
13	01-0204	#6-32 x 3/8 Flat Washer	1	Yes
14	94-0109	Extension Spring	1	Yes
15	94-0114	Locking Lever	1	Yes
	94-2249	Locking Lever & Pin Assembly	1	Yes
16	94-2087	Lever Assembly	1	Yes
	94-2419	Lever Assembly	1	Yes
17	94-2448	H1 Aux Control Adapter Pack	1	Yes
18	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

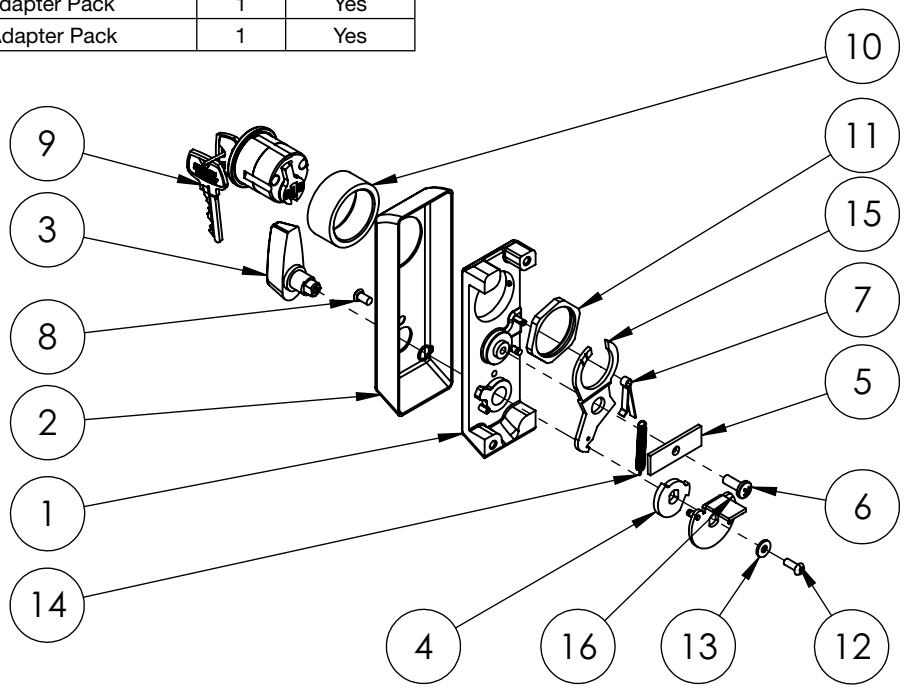
Auxiliary Controls
306
313
31-306
31-306

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2091*	Standard	Yes
Classroom	94-2092*		Yes
Night Latch	94-2428*	Cladding	Yes
Classroom	94-2429*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2089	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2121	Turn Lever Assembly*	1	Yes
4	94-0110	Cam	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	01-3582	#6-32 x 3/8 RHMS	1	Yes
13	01-0204	#6-32 x 3/8 Flat Washer	1	Yes
14	94-0109	Extension Spring	1	Yes
15	94-0112	Locking Lever	1	Yes
	94-0114			Yes
16	94-2329	Lever Assembly	1	Yes
	94-2088			Yes
	94-2421			Yes
	94-2420			Yes
17	94-2448	H1 Aux Control Adapter Pack	1	Yes
18	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

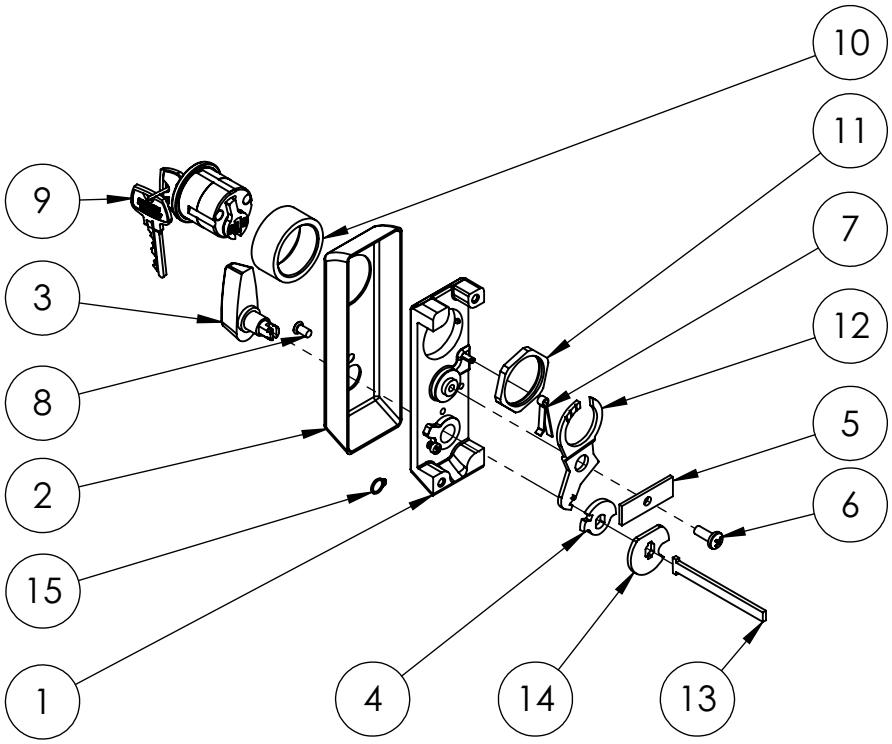
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2093*	NB	Yes
Classroom	94-2094*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2372	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2373	Turn Lever Assembly*	1	Yes
4	94-0185	Locking Hub	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	94-0114	Locking Lever	1	Yes
	94-2249	Locking Lever & Pin Assembly		Yes
13	94-0184	Tail Piece	1	Yes
14	94-0186	Space	1	Yes
15	01-4552	5/16 Retaining Ring	1	Yes
16	94-2448	H1 Aux Control Adapter Pack	1	Yes
17	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®

ASSA ABLOY

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT

ASSA ABLOY

SARGENT Manufacturing Company
100 Sargent Drive
New Haven, CT 06511 USA
800-727-5477
www.sargentlock.com

ASSA ABLOY is the global leader in door opening solutions, dedicated to satisfying end-user needs for security, safety and convenience

Founded in the early 1800s, SARGENT® is a market leader in locksets, cylinders, door closers, exit devices, electro-mechanical products and access control systems for new construction, renovation, and replacement applications. The company's customer base includes commercial construction, institutional, and industrial markets.

Copyright © 2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of SARGENT Manufacturing is prohibited.

A8231 12/17

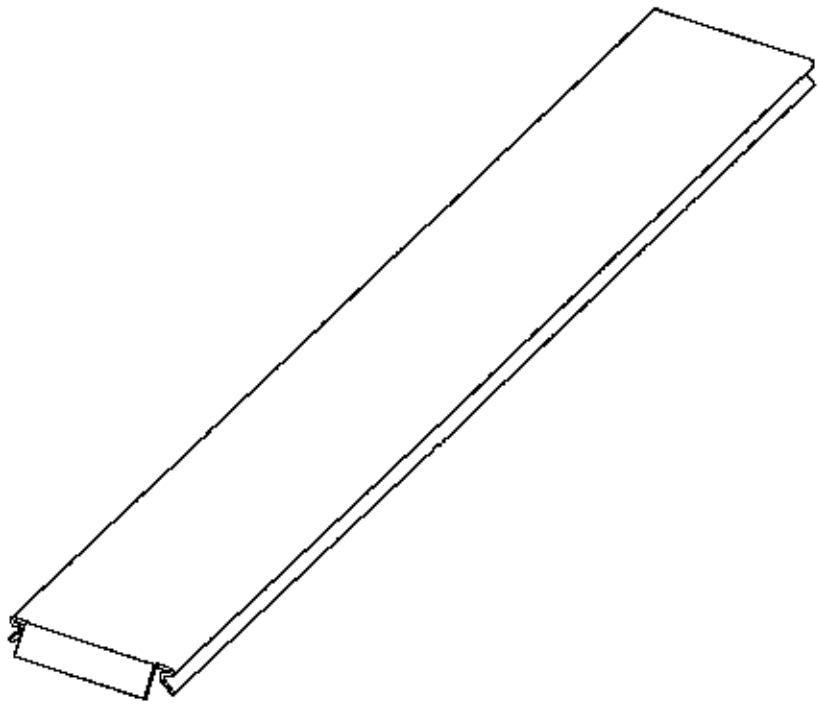
80 series Parts List

MOUNTING RAIL INSERTS

Parts List
Page No 80.4
Rev B
8/18/2003

PREFIX	ASSY NO.	PART NO.	DESCRIPTION
STANDARD INSERTS, NEW FACTORY SUPPLIED 55-			
STD, 12-19-, 53-58- OR 55- SUPPLIED IN COMB. WITH ABOVE PREFIXES		68-0549	INSERT (F WIDE) *
		68-0550	INSERT (E WIDE) *
		68-0551	INSERT (G WIDE) *
		68-0552	INSERT (G NARROW) *
		68-0553	INSERT (J NARROW) *
		68-0554	INSERT (J WIDE) *
		68-1375	INSERT (E NARROW, F NARROW) *
OLD FACTORY SUPPLIED 55-, 55- RETROFITS			
55- SUPPLIED IN COMB. WITH FOLLOWING PREFIXES NONE, 12-19-, 58-(16- IN PUSH)	855-1 KIT		INSERT ASSEMBLY (F WIDE) *
	855-2 KIT		INSERT ASSEMBLY (E NARROW, F NARROW) *
	855-3 KIT		INSERT ASSEMBLY (G WIDE) *
	855-4 KIT		INSERT ASSEMBLY (G NARROW, J WIDE) *
	855-5 KIT		INSERT ASSEMBLY (E WIDE) *
	855-6 KIT		INSERT ASSEMBLY (J NARROW) *

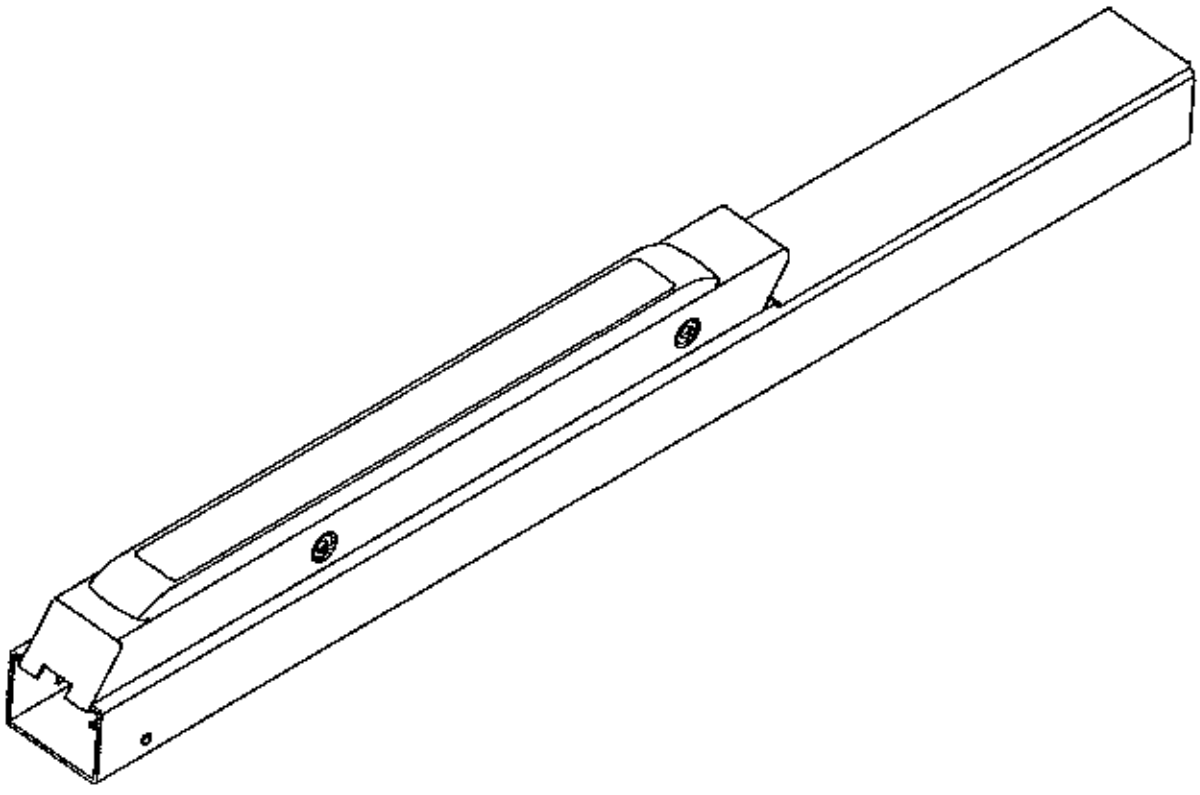
* SPECIFY FINISH



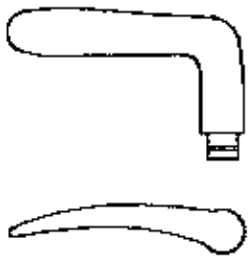
			RAIL ASSEMBLY LESS END CAP AND MOUNTING BRACKET		
SIZE	DOOR WIDTH	PIVOT DISTANCE	CAM LOCKDOWN (NO PREFIX)	CYLINDER LOCKDOWN (16 PREFIX) *	FIRE EXIT HARDWARE (12 PREFIX)
			STANDARD RAILS (WITH TOUCH PAD)		
E	24" TO 32"	8.5"	68-2694	68-2698	68-2702
F	33" TO 36"	11.25"	68-2695	68-2699	68-2703
J	37" TO 42"	14"	68-2697	68-2701	68-2705
G	43" TO 48"	20.5"	68-2696	68-2700	68-2704
			19- (NO TOUCH PAD) RAILS		
E	24" TO 32"	8.5"	68-2918	68-2922	68-2926
F	33" TO 36"	11.25"	68-2919	68-2923	68-2927
J	37" TO 42"	14"	68-2921	68-2925	68-2929
G	43" TO 48"	20.5"	68-2920	68-2924	68-2928

*FOR CYLINDER LOCKDOWN ADD 2" TO MIN DOOR SIZE STATED ON E SIZE.

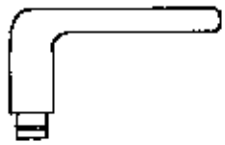
NOTE: TO DETERMINE RAIL SIZE MEASURE DISTANCE BETWEEN PIVOT CENTERS.



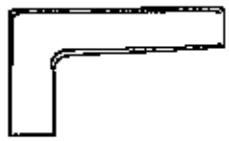
NOTE: LEVERS LISTED ARE FOR USE WITH ET CONTROLS MANUFACTURED AFTER SEPTEMBER 25, 1998



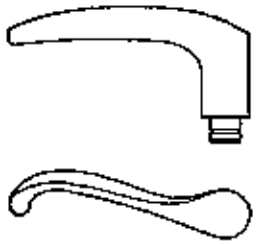
A LEVER 82-0151 (RH)
82-0152 (LH)



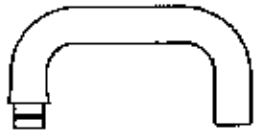
E LEVER
82-0154



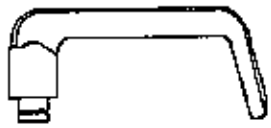
F LEVER
82-0155



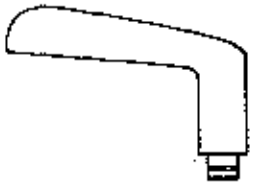
Y LEVER 82-0531 (RH)
82-0530 (LH)



J LEVER
97-0486

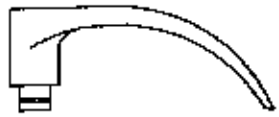


C LEVER
97-0567

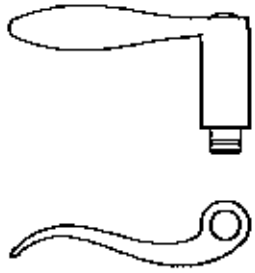


S LEVER 82-0523 (RH)
82-0522 (LH)

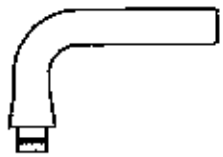
L LEVER
97-0485



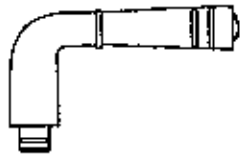
P LEVER
97-0484



G LEVER 82-0527 (RH)
82-0526 (LH)



W LEVER
82-0159



R LEVER
82-0517

B LEVER
82-0153

80 series Parts List

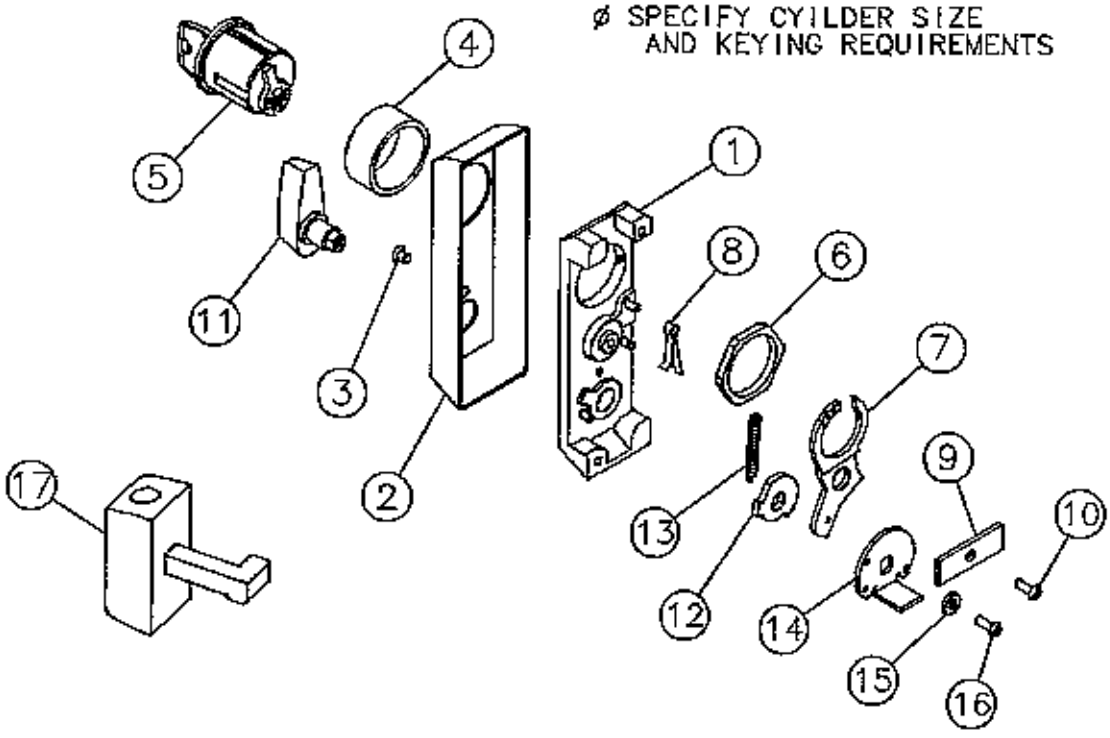
106
113
306
313

Parts List
Page No 800.13
Rev A
1/1/2002

ITEM	ASSY NO.	PART NO.	DESCRIPTION	QTY
1		———	CHASSIS	1
2		94-0119	COVER *	1
3		97-0052	COVER SCREW *	1
4		94-0056	CYLINDER COLLAR (41, 71) *	1
		94-0058	CYLINDER COLLAR (42, 72) *	
5		———	CYLINDER * ø	1
6		13-0180	CYLINDER NUT	1
7		94-0179	LOCKING LEVER (113, 306, 313)	1
		94-2249	LOCKING LEVER (106)	
8		94-0054	LOCKING LEVER SPRING	1
9		94-0051	LEVER LOCKING PLATE	1
10		32-1254	SCREW 10-32 X 1/2" PAN HEAD	1
11		94-2121	TURN LEVER ASSEMBLY *	1
12		94-0110	CAM	1
13		94-0109	RETURN SPRING	1
14		94-2087	LEVER ASSEMBLY (106, 113)	1
		94-2088	LEVER ASSEMBLY (306, 313)	
15		01-0204	WASHER	1
16		01-3582	SCREW 6-32 X 3/8" ROUND HEAD	1
17		97-2378	INSIDE LEVER (306, 313 ONLY) *	1

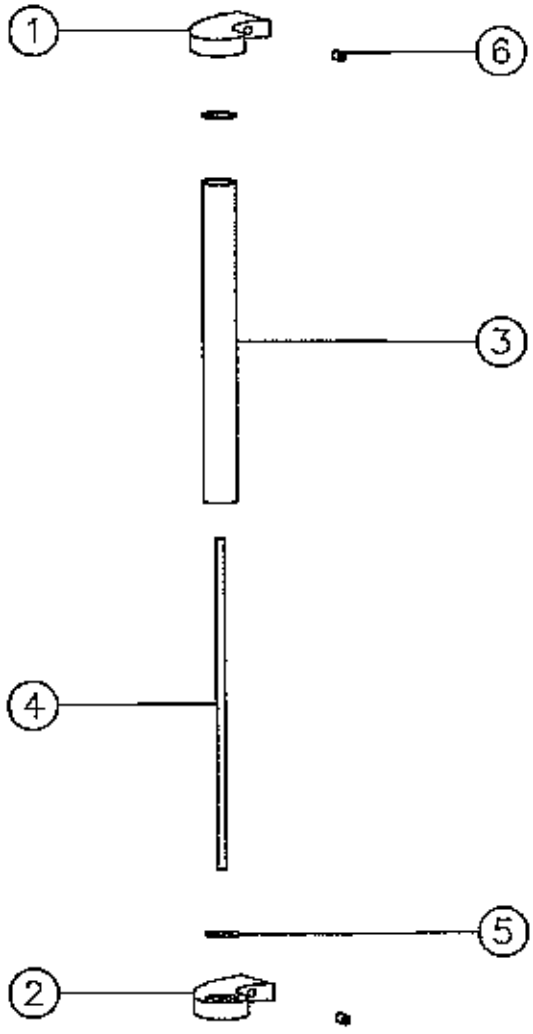
* SPECIFY FINISH

ø SPECIFY CYILDER SIZE AND KEYING REQUIREMENTS



ITEM	PART NO.	DESCRIPTION	QTY
1	21-0343	TOP ARM *	1
2	21-0344	BOTTOM ARM *	1
3	21-0348	PULL (822) *	1
	21-0349	PULL (823) *	
4	21-0353	ROD (822)	1
	21-0354	ROD (823)	
5	81-0123	HANDLE WASHER	2
6	01-1118	SET SCREW	2
	21-2219	SCREW PACK #1 (CONCEALED MOUNTING)	1
	21-2220	SCREW PACK #2 (THRU BOLT MOUNTING)	
	21-2221	SCREW PACK #3 (BACK TO BACK MOUNTING)	

* SPECIFY FINISH



SARGENT®

ASSA ABLOY

80 Series Parts Manual

For assistance, contact SARGENT at
800-727-5477 or www.sargentlock.com

A8231 12/17

Copyright © 2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader
in door opening solutions

Table of Contents

SARGENT®
ASSA ABLOY

Chassis Assemblies
- 8300 4
- 8400 5-10
- 8500 11-12
- 8600 13-28
- 8700 29-52
- 8800 53-67
- 8900 68-69

900 Series Mortise Locks 70-82

Rail Assemblies 83-102

700 Series ET Control 103-133

Auxiliary Controls 134-136

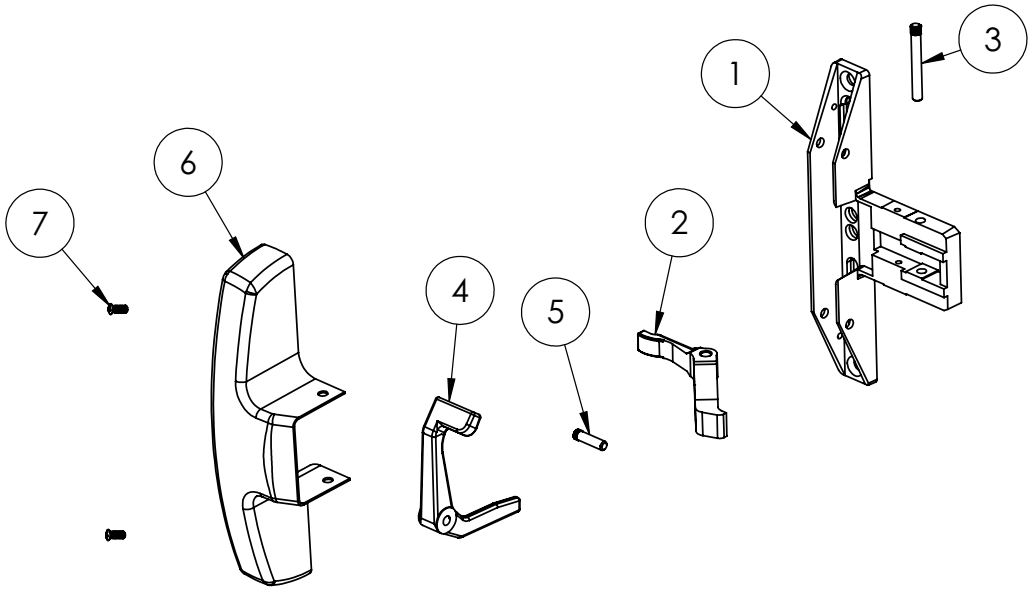
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function		Assembly No.	Description	Sellable
(12-) All functions	1 3/4" Door	68-2481	LHRB	Yes
		68-2482	RHRB	Yes
	2"-2 3/4" Door	68-2483	LHRB	Yes
		68-2484	RHRB	Yes

Item	Part No.	Description	Qty	Sellable
1	68-0486	Chassis	1	Yes
2	68-0241	Lift Arm	1	Yes
3	68-0239	Pivot Pin (Lift Arm)	1	Yes
4	68-0489	Lift Lever LHRB 1 3/4" Door	1	Yes
	68-0490	Lift Lever RHRB 1 3/4" Door	1	Yes
	68-0491	Lift Lever LHRB 2 3/4" Door	1	Yes
	68-0492	Lift Lever RHRB 2 3/4" Door	1	Yes
5	68-0479	Pivot Pin (Lift Lever)	1	Yes
6	68-0496	Cover[1]	1	Yes
7	68-3905	Cover Screw Pack[1]	2	Yes
Not Shown	—	900 Series Mortise Assembly[1,2,4]	1	Yes
	68-2520	Screw Pack Standard	1	Yes
	68-2522	Screw Pack (12-)	1	Yes
	C908	Strike Pack[3] (1 1/4" Standard Lip)	1	Yes

1. Specify finish
2. Specify hand
3. Specify lip length
4. Specify function



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

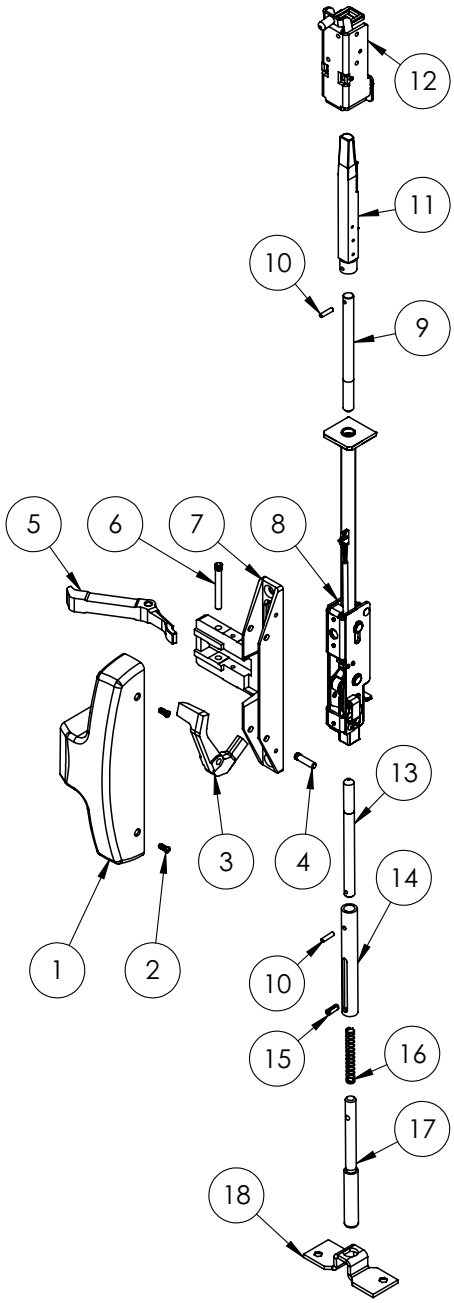
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
53-MD-(All Functions) MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0888	Bottom Plate	1	Yes
		68-3676	Screw Pack*	1	Yes
		652	Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



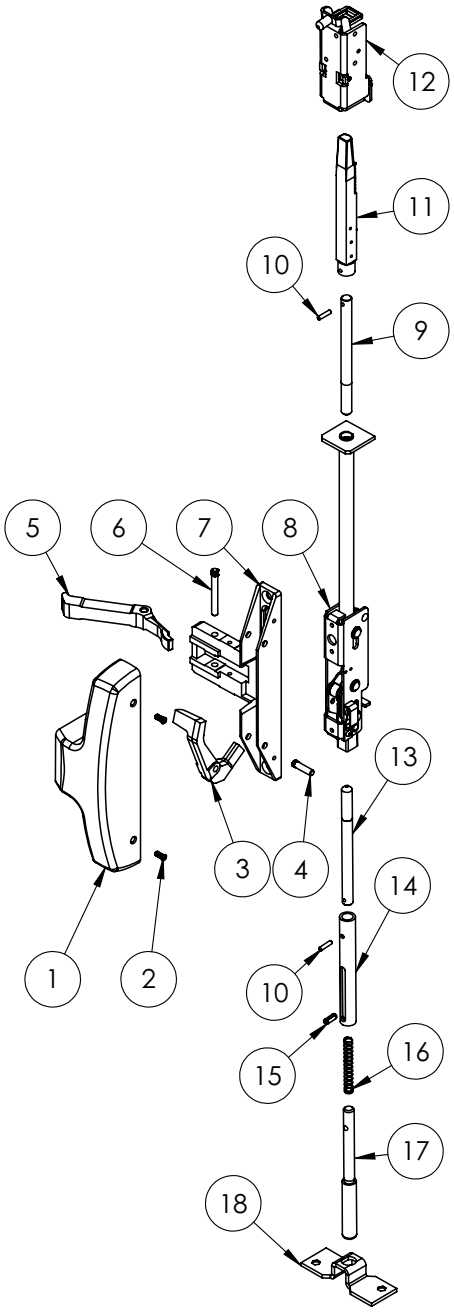
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
12-53-MD-(All Functions) 12-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12-53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0888	Bottom Plate	1	Yes
		68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height

A8231 12/17

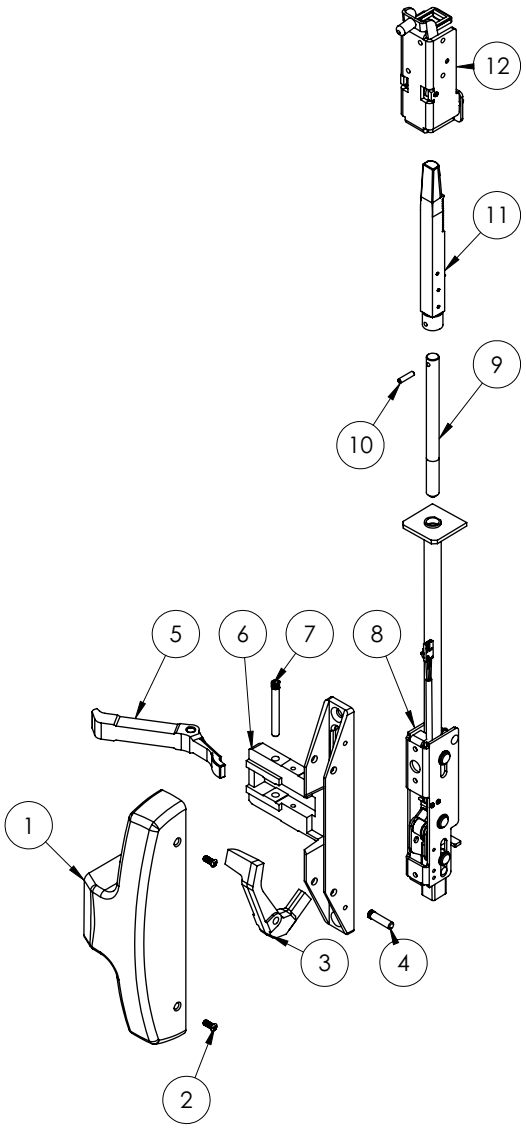
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-MD-(All Functions) NB-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

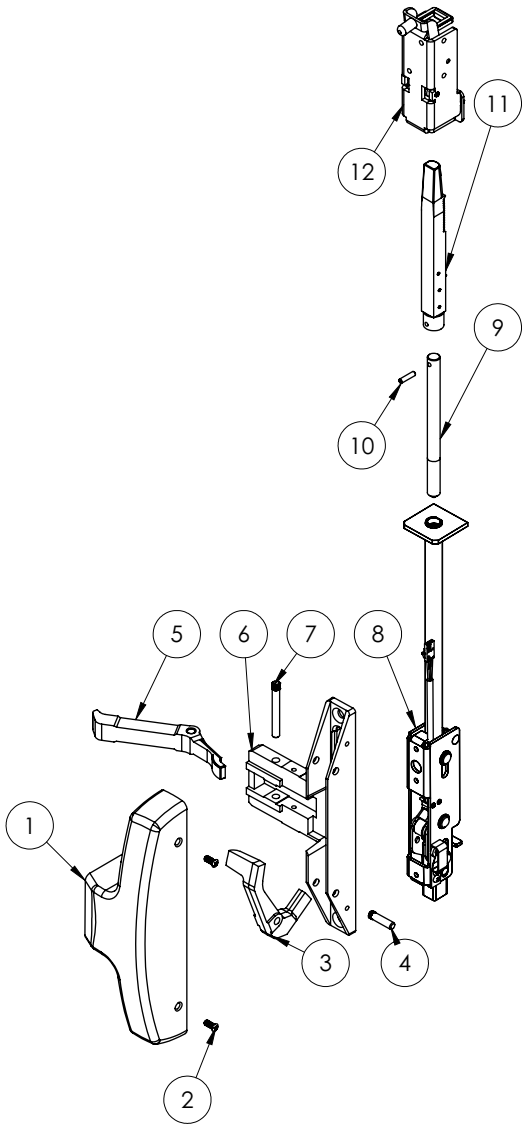
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-NB-MD-(All Functions) 12-NB-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

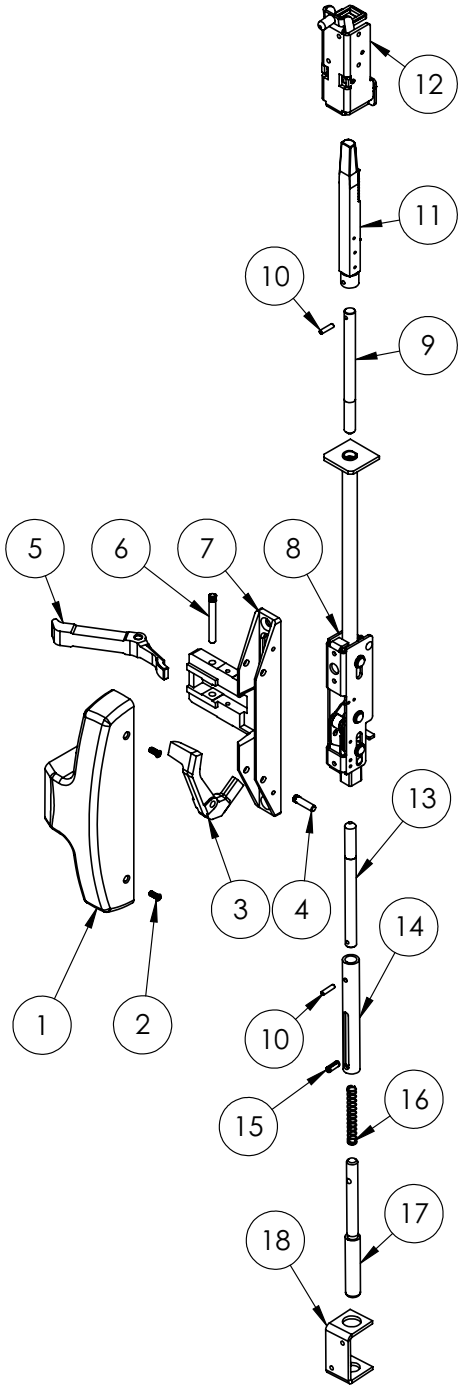
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
53-AD-(All Functions) AD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
		68-3854	53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0037	Bottom Case	1	Yes
		68-3676	Screw Pack*	1	Yes
		640	Aluminum Door Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

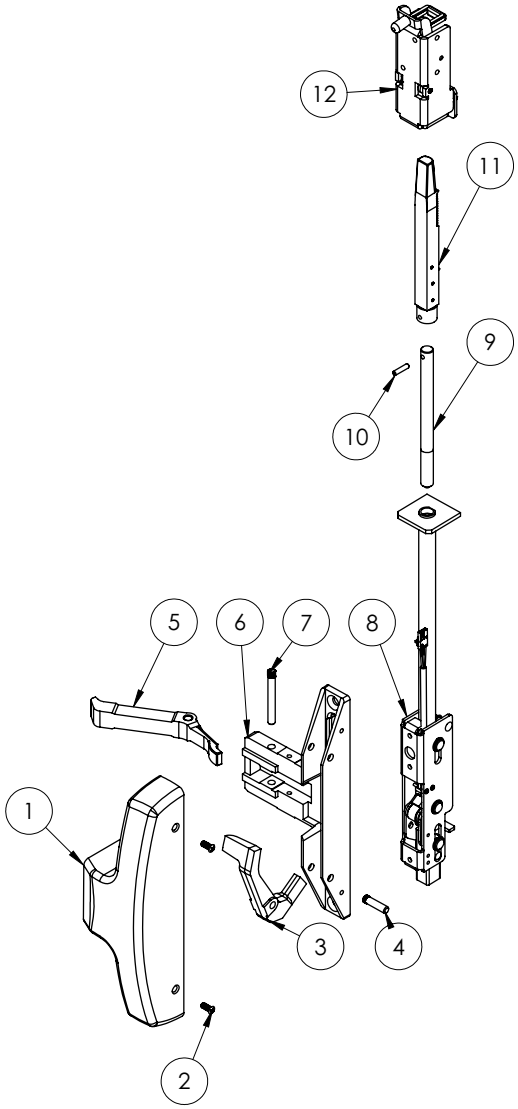
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
53-NB-AD-(All Functions) NB-AD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		639	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

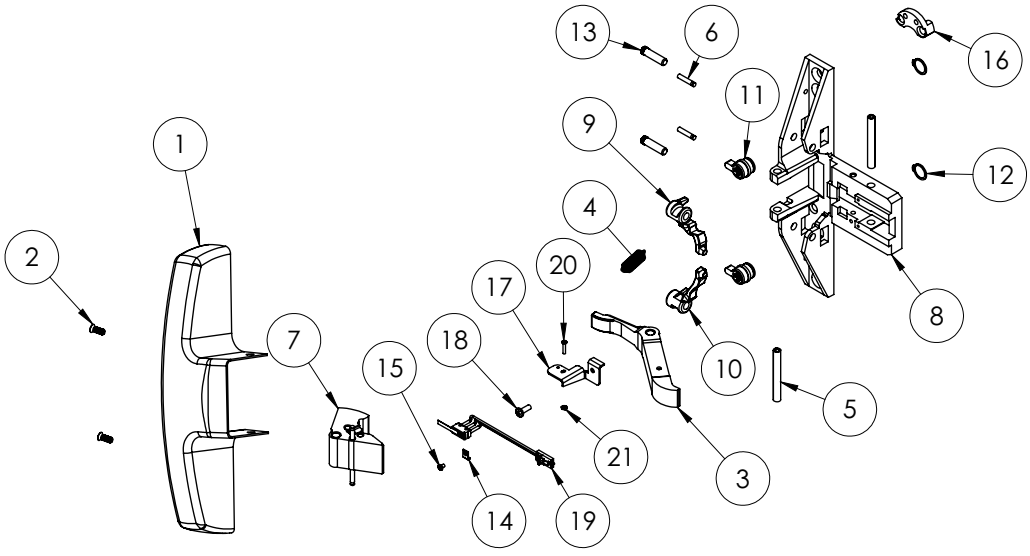
(12/53-)8504 (12/53-)8506 (12/53-)8510
(12/53-)8513 (12/53-)8515 (12/53-)8540
(12/53-)8543 (12/53-)8544 (12/53-)8546
(12/53-)8573 (12/53-)8574

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-) All functions	68-5880	LHRB/RHRB	Yes
(12-) 53- All functions	68-7411	LHRB/RHRB	Yes

Item	Assy. No.	Part No.	Description	Qty	Sellable
1	N/A	68-0495	Cover[1]	1	Yes
2		68-3905	Cover Screw Pack[1]	1	Yes
3		68-1137	Lift Arm	1	Yes
4		98-0028	Latchbolt Spring	1	Yes
5		01-4512	Spirol Pin	2	Yes
6		01-0008	Groove Pin	2	No
7		68-7420	Latchbolt Assembly (53-)	1	Yes
		68-6021	Latchbolt Assembly (Std)	1	Yes
8	68-6082	68-1624	8500 Chassis	1	Yes
9		68-1625	Lift Lever (RHRB)	1	
10		68-1626	Lift Lever (LHRB)	1	
11		94-0088	Cylinder Hub	2	
12		01-0005	Retaining Ring, Truarc 5100-43	2	
13		68-0479	Lift Lever Pivot Pin	2	
14	N/A	52-0310	Cable Clamp (53-)	1	Yes
15		01-1482	Cr-Phms (#2-56 X 1/8") (53-)	1	Yes
16		13-0458	Cylinder Retainer Pack (04 & 044 Functions Only)	1	Yes
17		68-1686	Switch Bracket (53-)	1	Yes
18		01-1220	#6-32 X 3/8" Length Ph Pn Hd Machine Screw (53-)	1	Yes
19		52-4545	Switch Assembly (53-)	1	Yes
20		01-9446	Machine Screw (#1-72 X 11/32" Ph Fl Hd) (53-)	1	Yes
21		01-0909	Hex Machine Screw Nut (53-)	1	Yes
Not Shown		68-2512	Screw Pack	1	Yes
		657	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

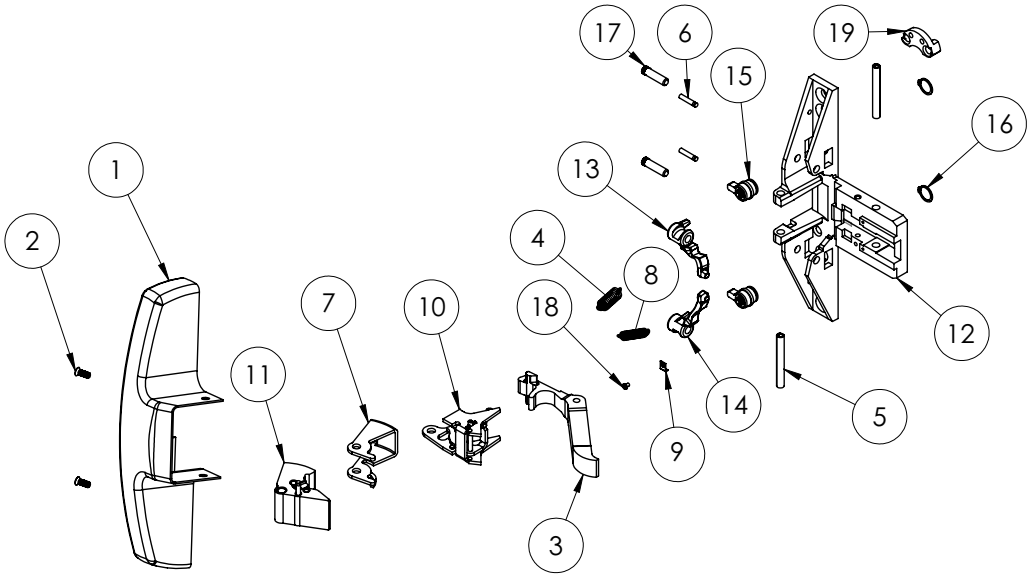
(12-/GL-/59-)8504 (12-/GL-/59-)8506 (12-/GL-/59-)8510
(12-/GL-/59-)8513 (12-/GL-/59-)8515 (12-/GL-/59-)8540
(12-/GL-/59-)8543 (12-/GL-/59-)8544 (12-/GL-/59-)8546
(12-/GL-/59-)8573 (12-/GL-/59-)8574

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-)GL- All functions	68-5881	LHRB/RHRB	YES
(12-)59- All functions	68-5882	LHRB/RHRB	YES

Item	Assy. No.	Part No.	Description	Qty	Sellable
1	N/A	68-1020	Cover[1]	1	Yes
2		—	Screw Pack[1]	1	Yes
3		68-1353	Lift Arm (Guarded)	1	Yes
4		98-0028	Latchbolt Spring	1	Yes
5		01-4512	Spirol Pin	2	Yes
6		01-0008	Groove Pin	2	No
7		68-1352	Guide	1	Yes
8		68-1394	Extension Spring	1	Yes
9		52-0310	Cable Clamp (59-)	1	Yes
10		68-5949	Guard Bracket & Switch Assembly (59-)	1	No
		68-5947	8500 Guard Bracket Assembly (Gl-)	1	No
11		68-4415	Guarded Latchbolt	1	Yes
12	68-6082	68-1624	8500 Chassis	1	Yes
13		68-1625	Lift Lever (RhRb)	1	
14		68-1626	Lift Lever (LhRb)	1	
15		94-0088	Cylinder Hub	2	
16		01-0005	Retaining Ring	2	
17		68-0479	Lift Lever Pivot Pin	2	
18	N/A	01-1482	Cr-Phms (#2-56 X 1/8") (59-)	1	Yes
19		13-0458	Cylinder Retainer Pack (04 & 044 Functions Only)	1	Yes
Not Shown		68-2512	Screw Pack	1	Yes
		657	Strike Pack	1	Yes

1. Indicates finish required



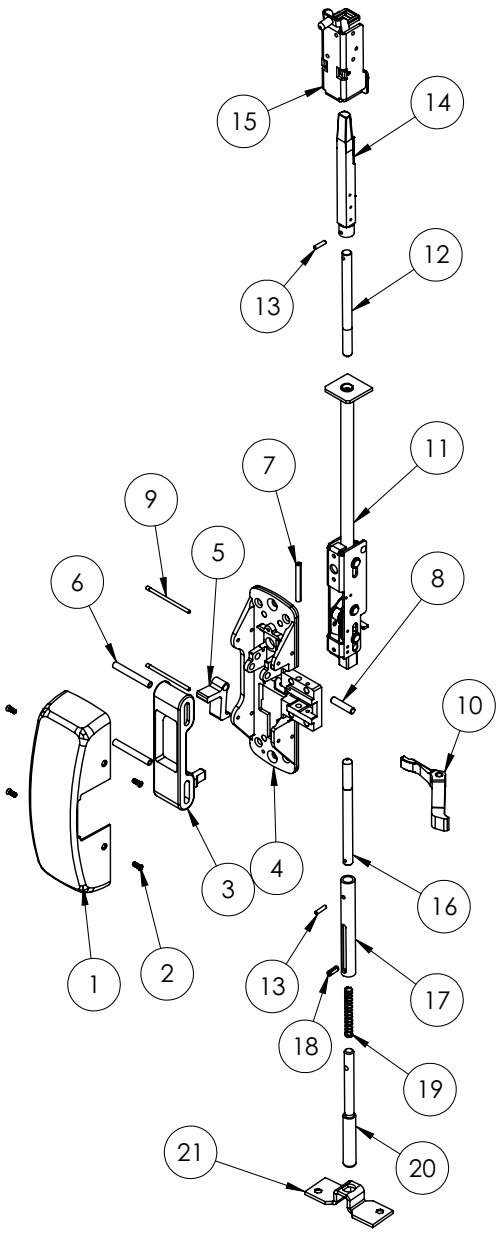
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-MD- 59-MD- MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack (W)*	1	Yes
		652	Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

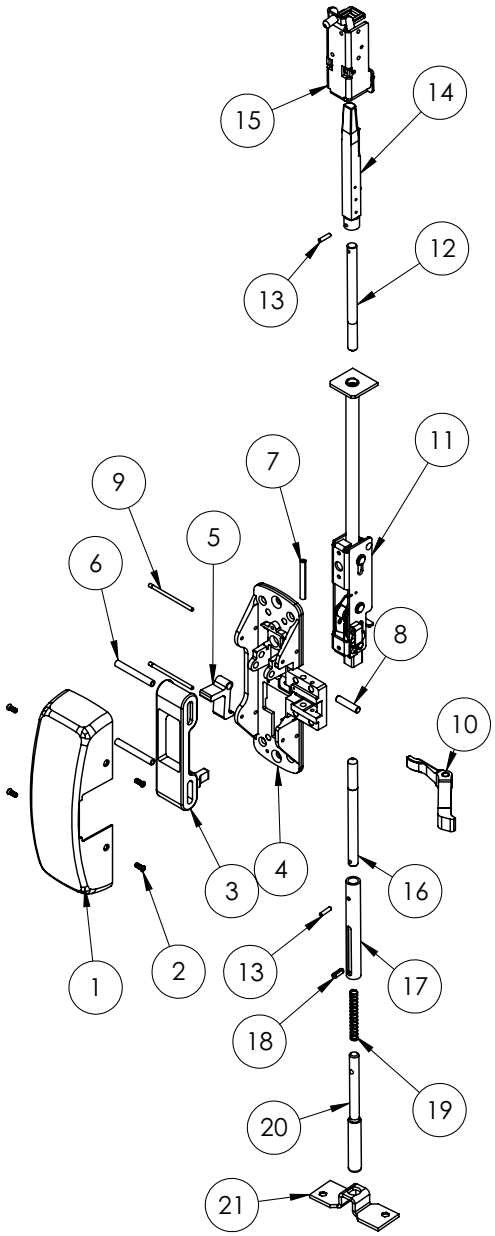
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-MD- 12-59-MD- 12-MD- (All Functions	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12- 53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack		Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-



A8231 12/17

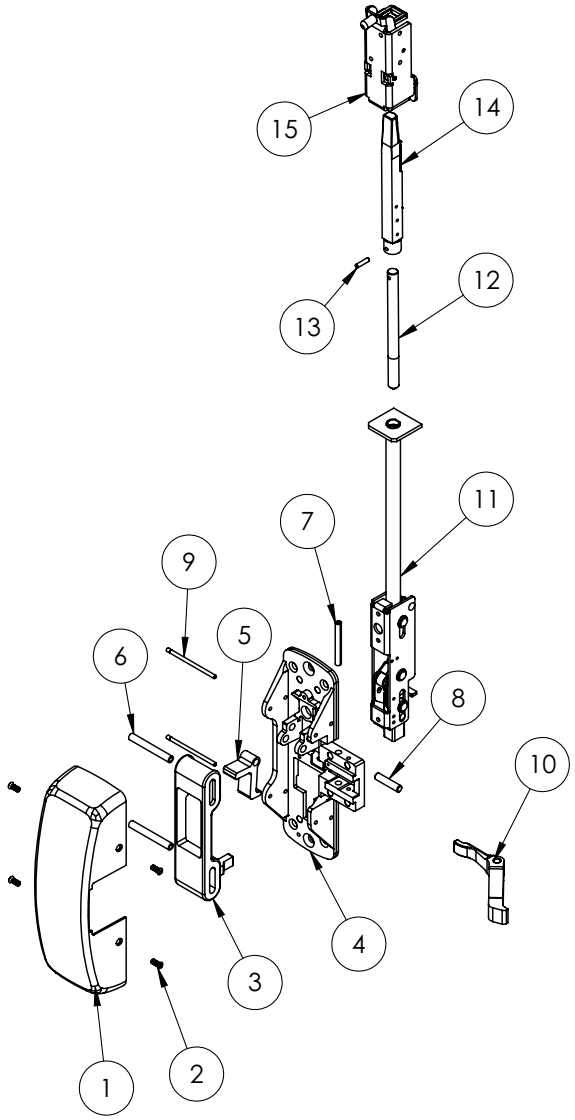
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-MD- 59-NB-MD- NB-MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

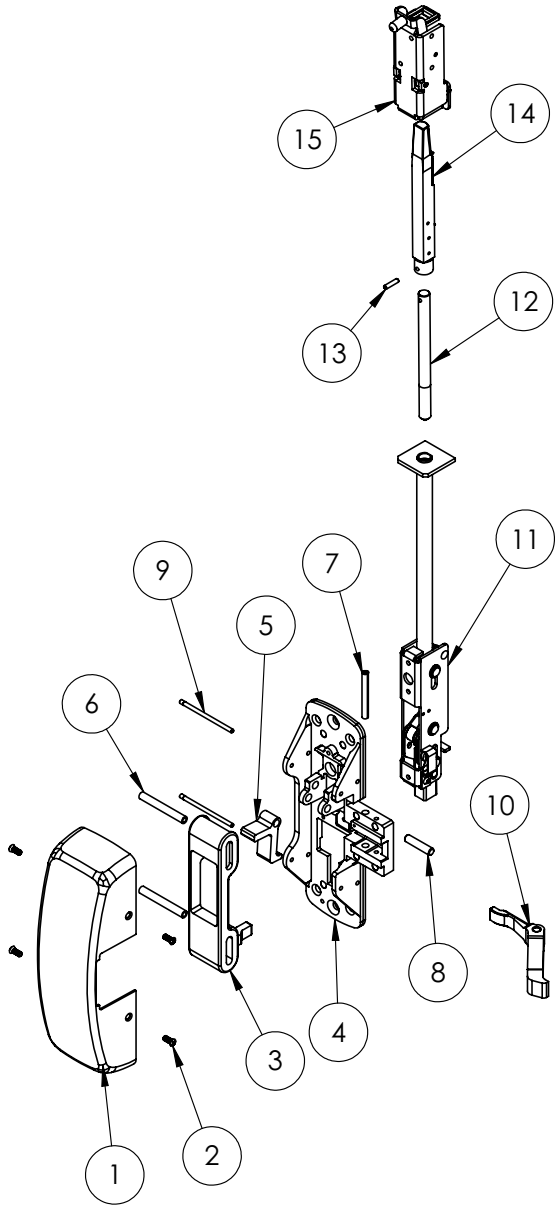
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-NB-MD- 12-59-NB-MD- 12-NB-MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		
11	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12- 53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
		68-5375	Top Case Assembly 1/4" Cladded		Yes
		68-5376	Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-



A8231 12/17

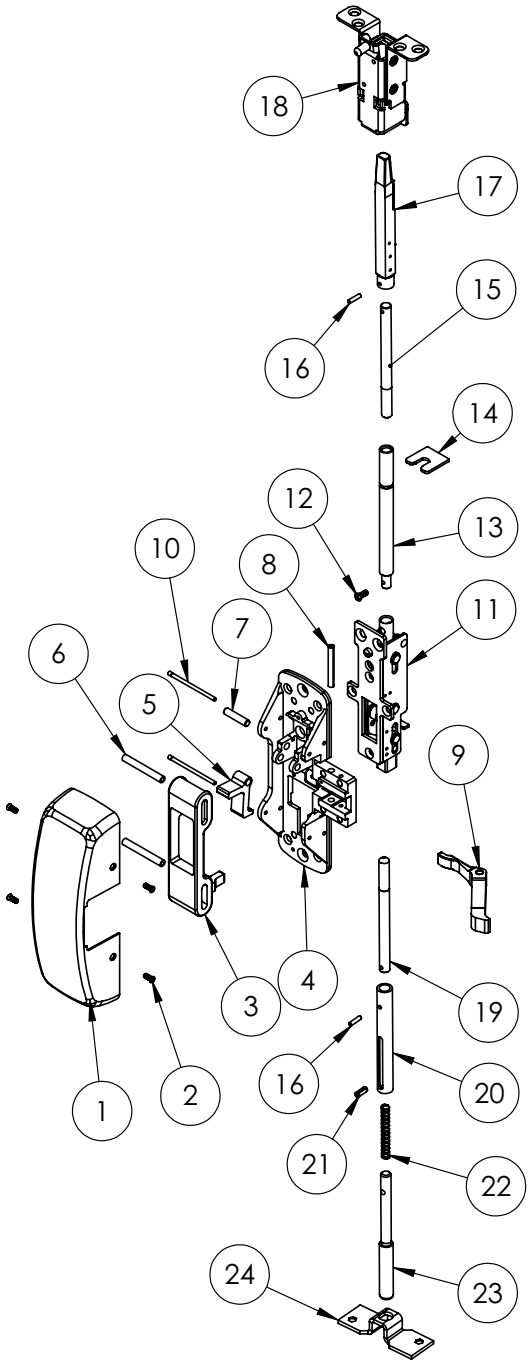
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-WD- 59-WD- WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	Inner Chassis Assembly	1	Yes
	68-3859		53- Inner Chassis Assembly[3]	1	Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	2	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	691B	660B	Bottom Rod[1,2]	1	Yes
20		94-0039	Bolt Sleeve	1	Yes
21		01-4389	Roll Pin	1	Yes
22		97-0454	Spring (Bottom Bolt)	1	Yes
23		94-0038	Bottom Bolt	1	Yes
24	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		652	Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-
4. Only when used w/ Aux Control



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

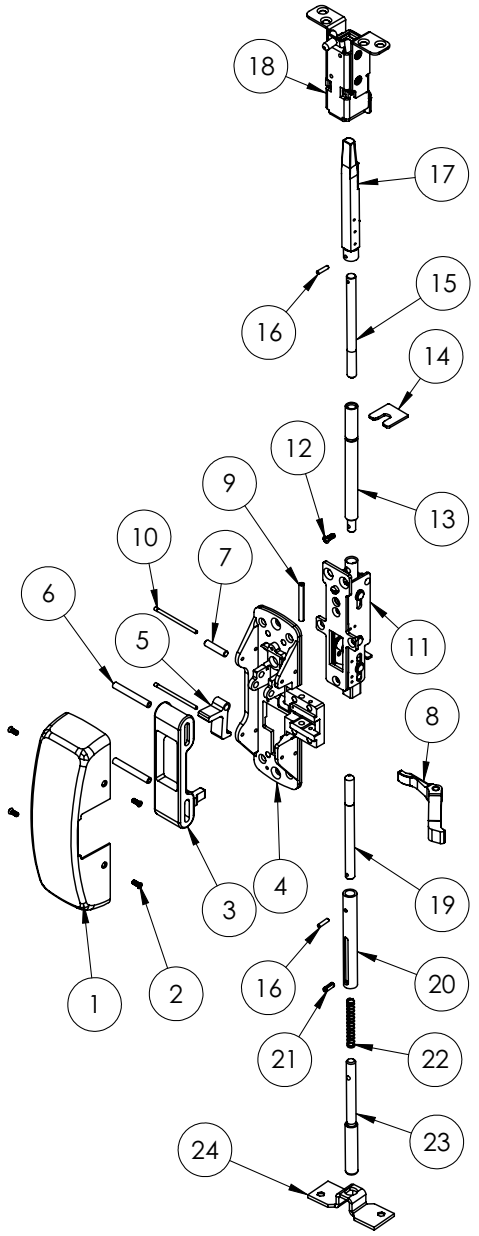
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

12-53-WD- 8606 8610 8613 8615
12-59-WD- 8640 8643 8646 8673
12-WD- 8674

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-WD- 12-59-WD- 12-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
9		01-4512	Spirol Pin	1	Yes
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	12-Inner Chassis Assembly	1	Yes
	68-3859		12-53- Inner Chassis Assembly[3]	1	Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	2	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and BracketAssembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	691B	660B	Bottom Rod[1,2]	1	Yes
20		94-0039	Bolt Sleeve	1	Yes
21		01-4389	Roll Pin	1	Yes
22		97-0454	Spring (Bottom Bolt)	1	Yes
23		94-0038	Bottom Bolt	1	Yes
24	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-
4. Only when used w/ Aux Control

A8231 12/17

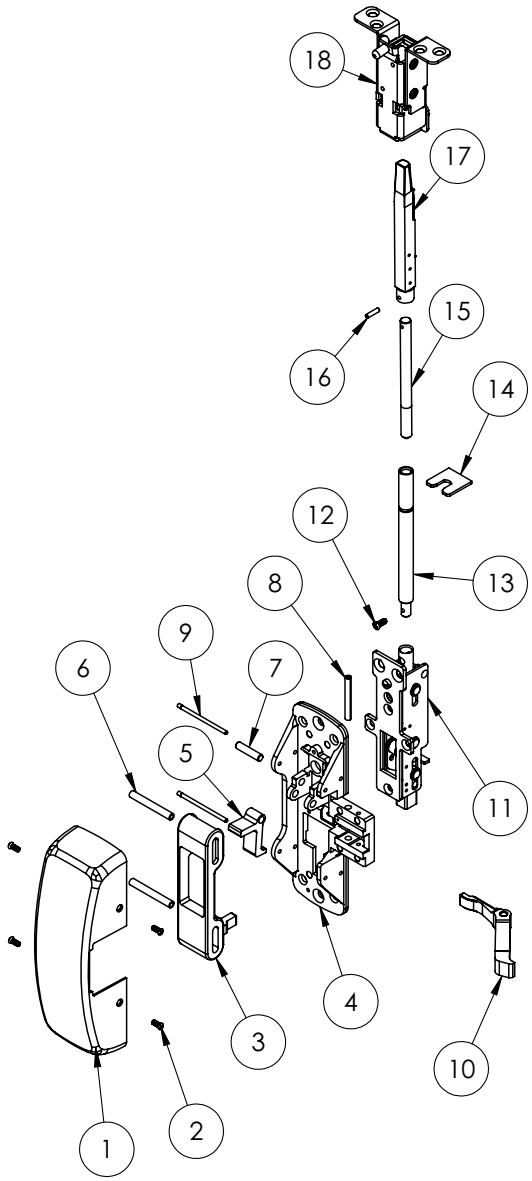
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-WD- 59-NB-WD NB-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
9		68-0012	Roller (Main Slide)	1	Yes
11	68-3580	N/A	Inner Chassis Assembly	1	Yes
	68-3859		53- Inner Chassis Assembly[3]		Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	1	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-
4. Only when used w/ Aux Control



A8231 12/17

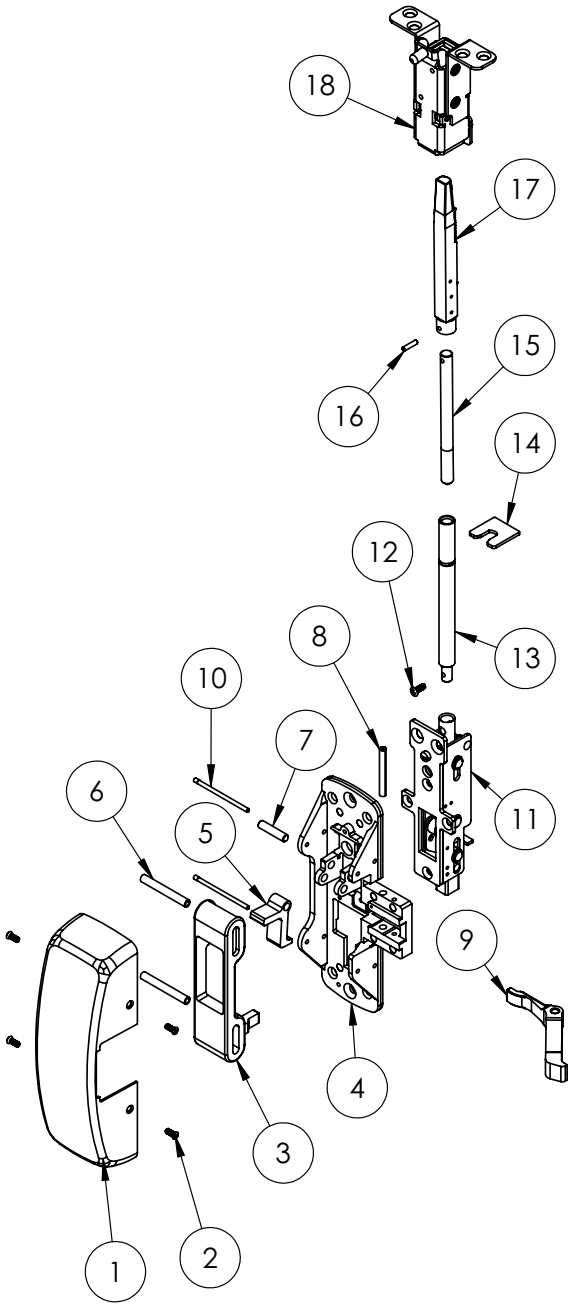
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
12-53-NB-WD- 12-59-NB-WD- 12-NB-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T (4)	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0112	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	12-Inner Chassis Assembly	1	Yes
	68-3859		12-53- Inner Chassis Assembly[3]		Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	1	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-
4. Only when used w/ Aux Control



A8231 12/17

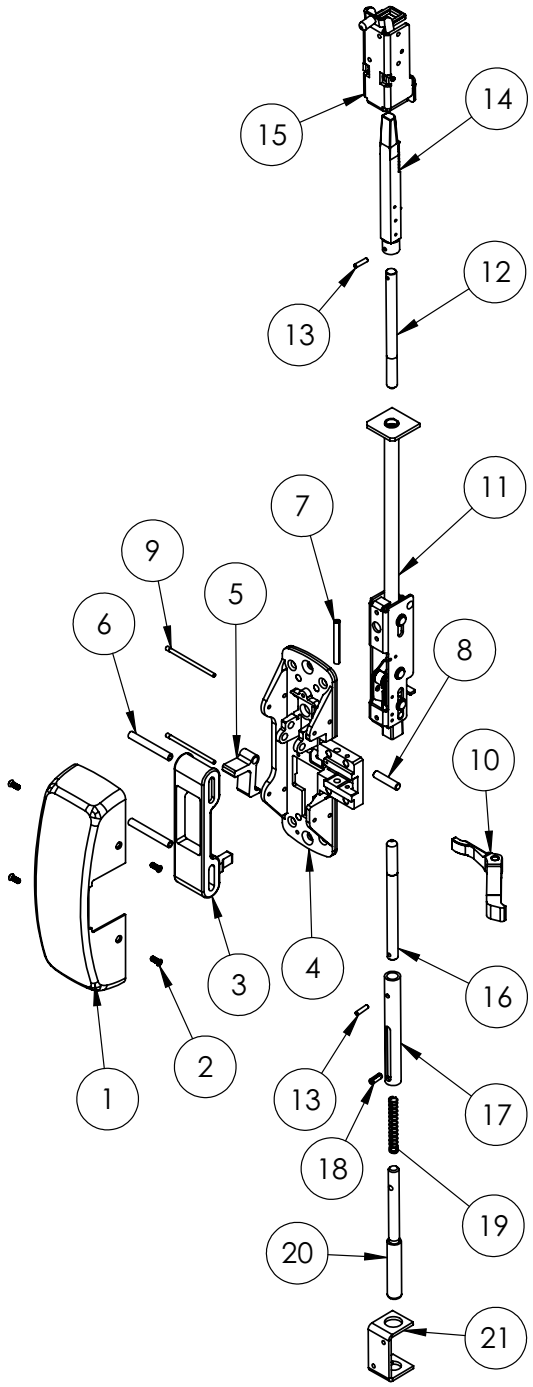
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-AD- 59-AD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0037	Bottom Case	1	Yes
		68-4389	Screw Pack (W)*	1	Yes
		640	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

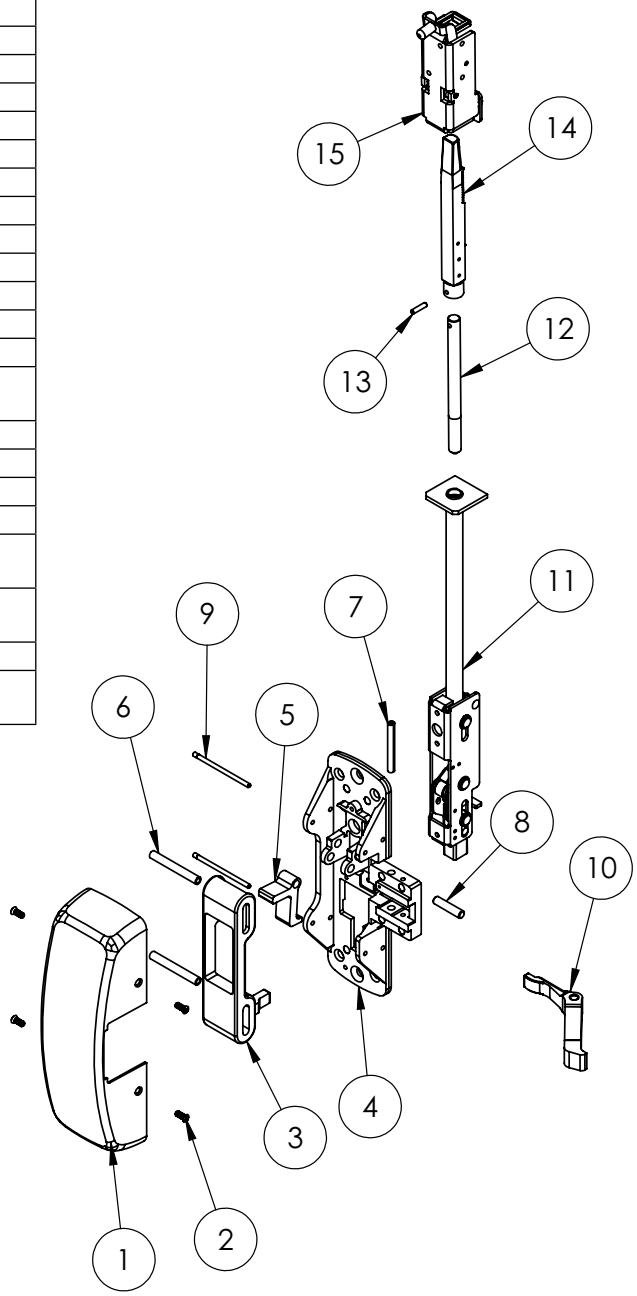
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
53-NB-AD- 59-NB-AD- AD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0241	Lift Arm	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		639	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



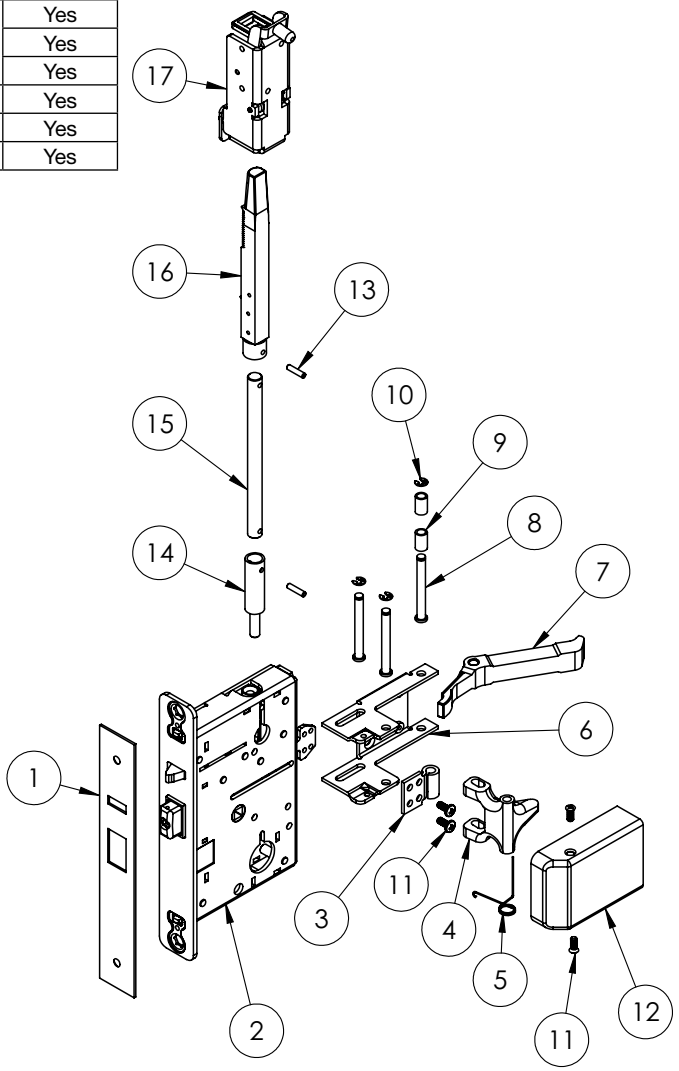
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-1186	Active Outside Front[1]	1	Yes
2	68-4239	N/A	Active Mortise Case	1	Yes
3	68-4264	68-1327	Link Connect (Pull Lever)	1	Yes
4		68-1309	Pull Lever Low Profile	1	Yes
5		68-1332	Torsion Spring (Pull Lever)	1	Yes
6		68-1313	Pivot Pin	3	Yes
7		68-0241	Lift Arm	1	Yes
8		68-1310	Pivot Bracket	1	Yes
9		01-4509	Retaining Ring	3	Yes
10		68-1311	Lift Arm Spacer	2	Yes
11	N/A	68-4373	Screw Pack (LP)	1	Yes
12		68-1317	Chassis Cover (LP)*	1	Yes
13	692L	01-0696	Coiled Pin	2	Yes
14		68-1339	Connecting Tube	1	Yes
15		661L	Top Rod (LP)	1	Yes
16		68-4840	Latch Bolt Assembly	1	Yes
17	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Panel		Yes
	68-5376		Top Case Assembly 1/2" Panel		Yes
	N/A	68-4389	Screw Pack	1	Yes
		650	Strike Pack	1	Yes
		77-0883	A.S.A. Strike (Curved Lip)*[2]	1	Yes

*Specify Finish
1. Only available in 32D finish
2. LS function only



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

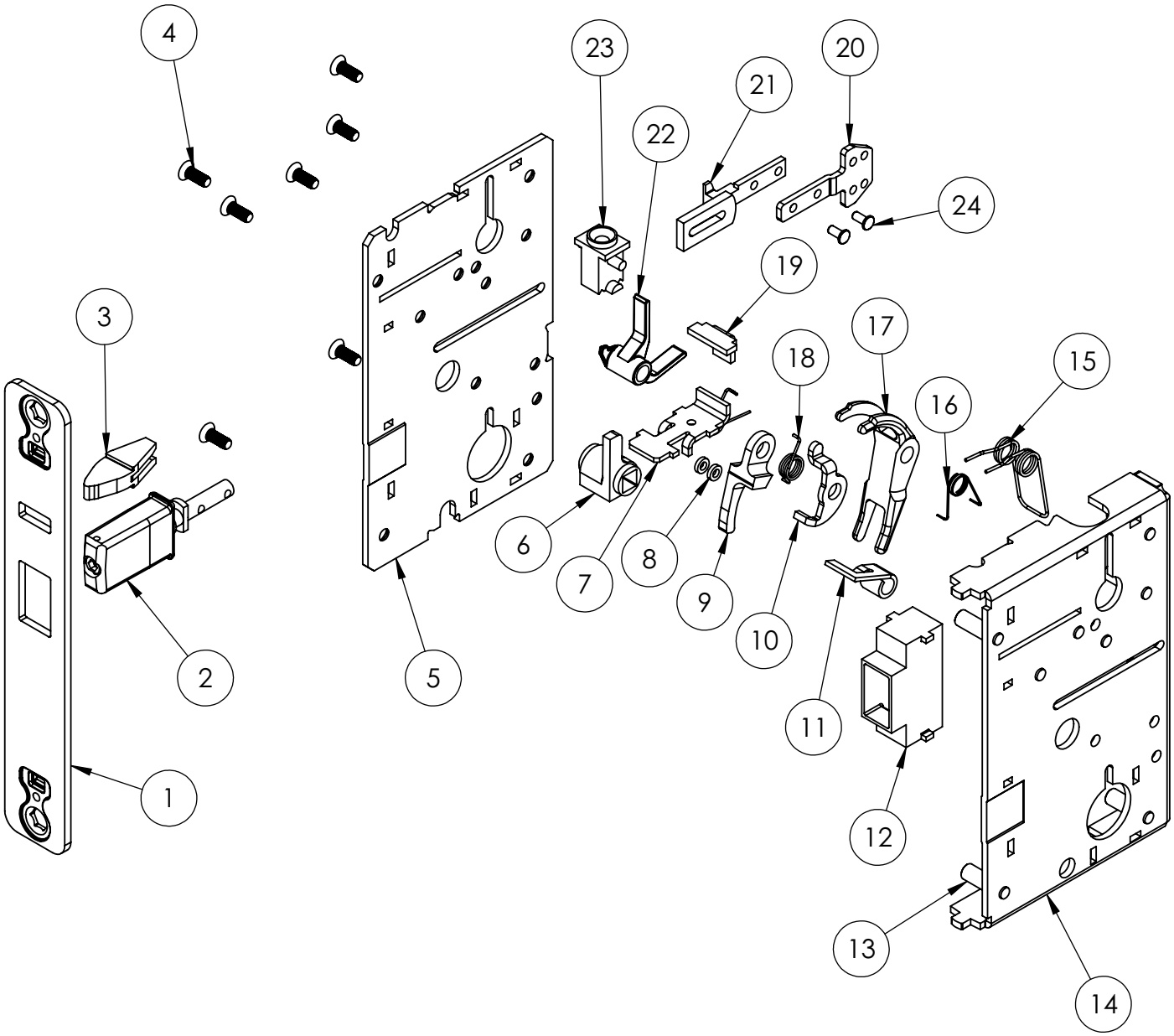
Item	Part No.	Description	Qty	Sellable
1	68-1188	Active Inside Front	1	No
2	68-1167	Active Latchbolt	1	Yes
3	68-1166	Activation Bolt	1	Yes
4	01-4402	#8-32x7/16" Flat PH U/C MS	7	Yes
5	68-1338	Mortise Cap	1	No
6	68-1476	Outside Hub (LP)	1	Yes
7	68-1291	Slide	1	No
8	68-1330	Bushing (LP)	2	Yes
9	68-1168	Active Case Pivot	1	Yes
10	68-1172	Retractor	1	Yes
11	68-1293	Fire Stop	1	Yes
12	68-1220	Active Bolt Guide	1	Yes
13	82-0294	Post (Screw and Case)	8	No
14	68-1337	Mortise Case	1	No
15	68-1253	Spring (Top Mount)	1	Yes
16	68-1265	Spring (Active Lever)	1	Yes
17	68-1333	Active Lever	1	Yes
18	68-1198	Torsion Spring (Retractor)	1	Yes
19	68-1246	Top Pusher Guide	1	Yes
20	68-1328	Link Latchbolt Tail	1	No
21	68-1334	Latchbolt Extension/Slide	1	No
22	68-1292	Upper Guard	1	Yes
23	68-1336	Top Mount	1	Yes
24	01-0424	Rivet	2	No

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

12-LP **8606** **8610** **8613** **8615**
LP **8640** **8643** **8646** **8673**
12-LS **8674**
LS

SARGENT®
ASSA ABLOY



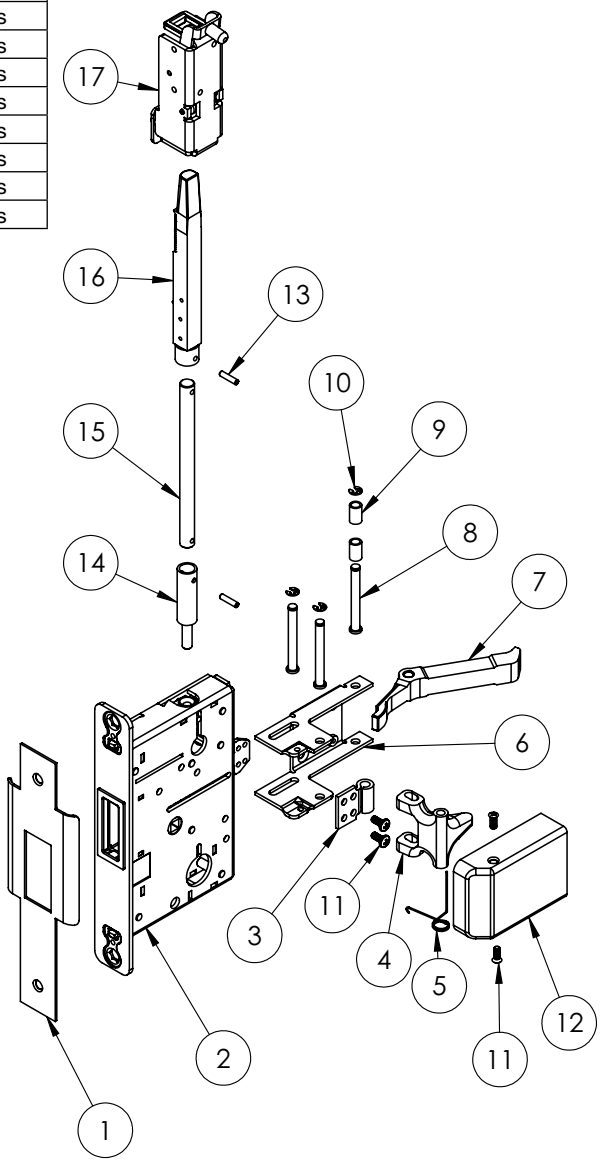
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-1183	Inactive Outside Front[1]	1	Yes
2	68-4238	N/A	Inactive Mortise Case	1	Yes
3	68-4264	68-1327	Link Connect (Pull Lever)	1	Yes
4		68-1309	Pull Lever Low Profile	1	Yes
5		68-1332	Torsion Spring (Pull Lever)	1	Yes
6		68-1313	Pivot Pin	3	Yes
7		68-0241	Lift Arm	1	Yes
8		68-1310	Pivot Bracket	1	Yes
9		01-4509	Retaining Ring	3	Yes
10		68-1311	Lift Arm Spacer	2	Yes
11	N/A	68-1317	Chassis Cover (LP)*	1	Yes
12		68-4373	Screw Pack (LP)	1	Yes
13	692L	01-0696	Coiled Pin	2	Yes
14		68-1339	Connecting Tube	1	Yes
15		661L	Top Rod (LP)	1	Yes
16		68-4840	Latch Bolt Assembly	1	Yes
17	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Panel		Yes
	68-5376		Top Case Assembly 1/2" Panel		Yes
	N/A	68-4389	Screw Pack	1	Yes
		650	Strike Pack	1	Yes

*Specify Finish
1. Only available in 32D finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

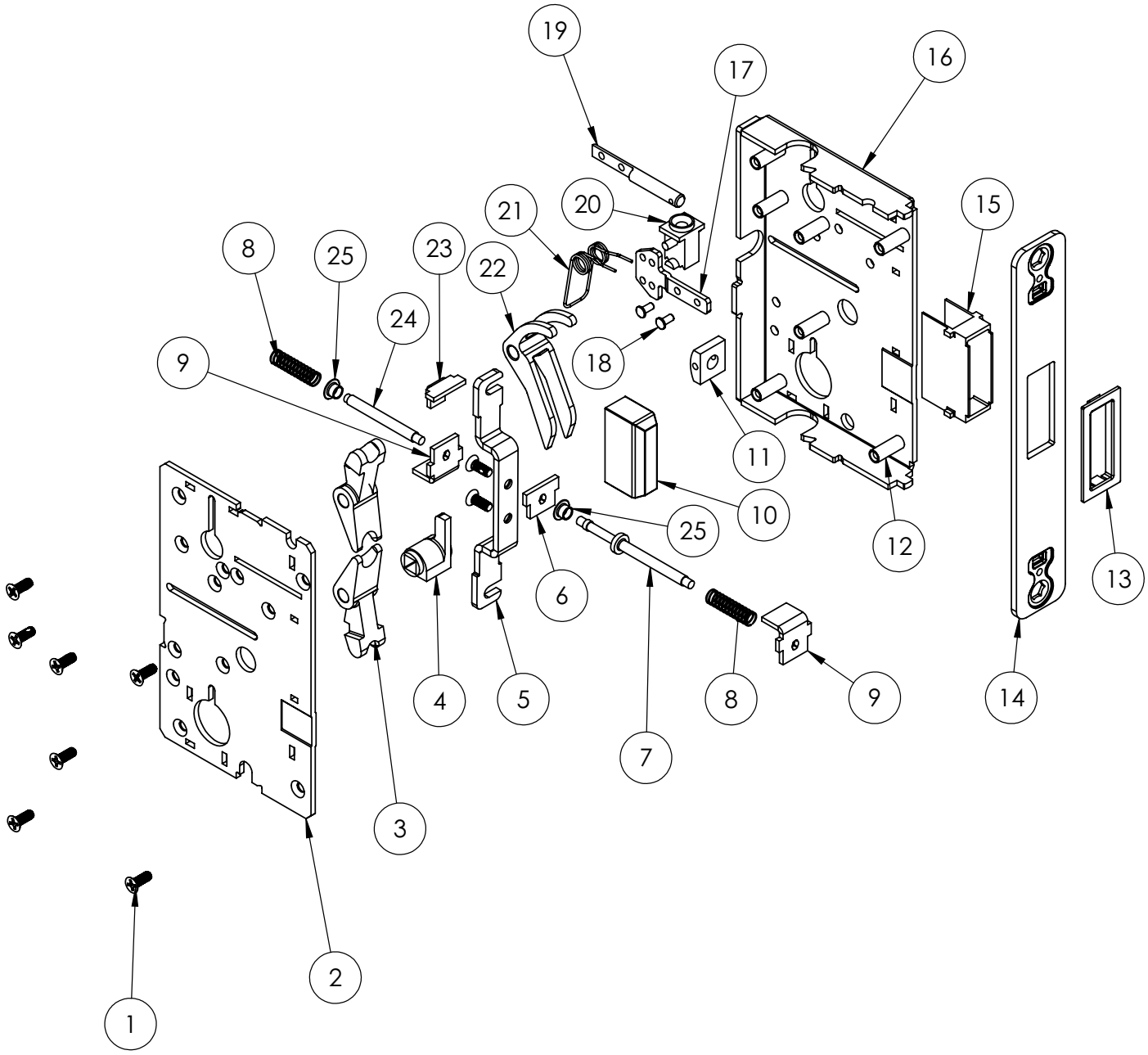
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty	Sellable
1	01-4402	#8-32x7/16" Flat PH U/C MS	9	Yes
2	68-1338	Mortise Cap	1	No
3	68-1164	Pusher Lever	2	Yes
4	68-1476	Outside Hub (LP)	1	Yes
5	68-1174	Pusher Slide	1	Yes
6	68-1176	Pusher Rod Guide	1	No
7	68-1177	Pusher Rod	1	No
8	99-0057	GD Bolt Spring	2	Yes
9	68-1491	Rod Guide Stop	2	No
10	68-1163	Pusher Bolt	1	Yes
11	68-1329	Inactive Latchbolt Actuator	1	No
12	82-0294	Post (Screw and Case)	7	No
13	68-1531	Inactive Bolt Guide	1	Yes
14	68-1187	Inactive Inside Front	1	No
15	68-1222	Inactive Bolt Guide	1	Yes
16	68-1337	Mortise Case	1	No
17	68-1328	Link Latchbolt Tail	1	No
18	01-0424	Rivet	2	No
19	68-1335	Inactive Latchbolt Tail	1	No
20	68-1336	Top Mount	1	Yes
21	68-1253	Spring (Top Mount)	1	Yes
22	68-1405	Inactive Lever	1	Yes
23	68-1246	Top Pusher Guide	1	Yes
24	68-1251	Pusher Rod	1	No
25	99-0072	GD Bolt Eyelet	2	Yes

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



A8231 12/17

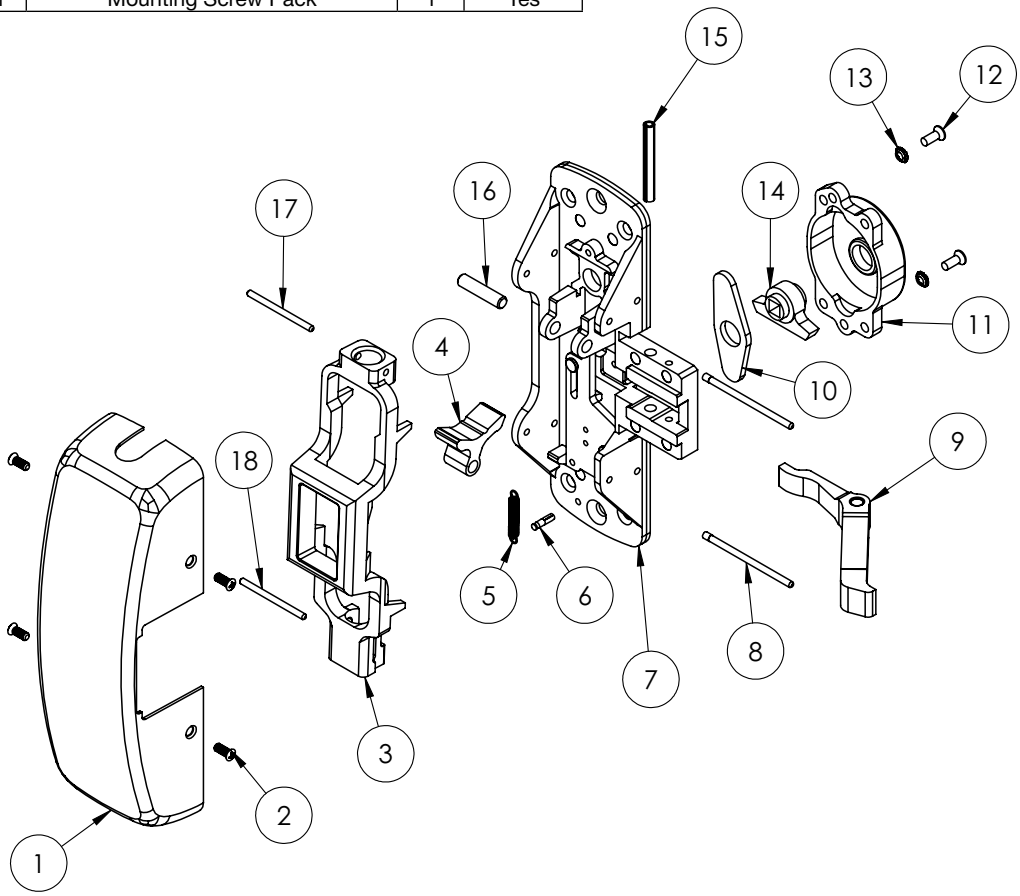
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
06, 13	68-2201 (LHRB)	Chassis Assembly	Yes
	68-2202 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-2201(LHRB) 68-2202(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
8		68-0323	Chassis Pin	2	Yes
9		68-0241	Lift Arm	1	Yes
10		97-0043	Knob Hub Retainer	1	Yes
11		68-0367	Knob Hub Cover	2	Yes
12		01-3384	8-32x7/16 PH FH MS	2	Yes
13		01-0930	Countersunk Lock Washer	2	Yes
14		97-0042	Knob Hub	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-0324	Lift Lever Pivot Pin	1	Yes
17	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

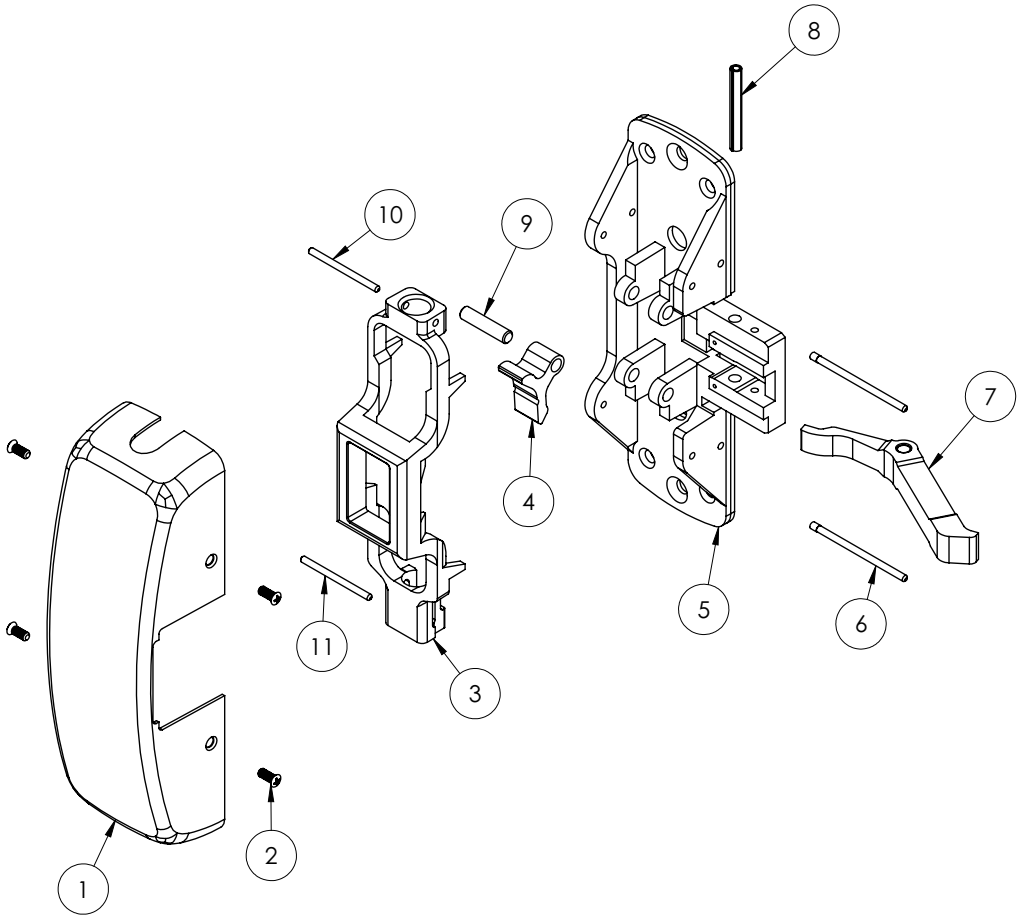
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
10, 40	68-2163 (LHRB)	Chassis Assembly	Yes
	68-2164 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2163(LHRB) 68-2164(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		68-0326	Chassis	1	Yes
6		68-0323	Chassis Pin	2	Yes
7		68-0241	Lift Arm	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0324	Lift Lever Pivot Pin	1	Yes
10	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
11		97-0048	Bottom Rod Adjustment Pin	1	Yes
12		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

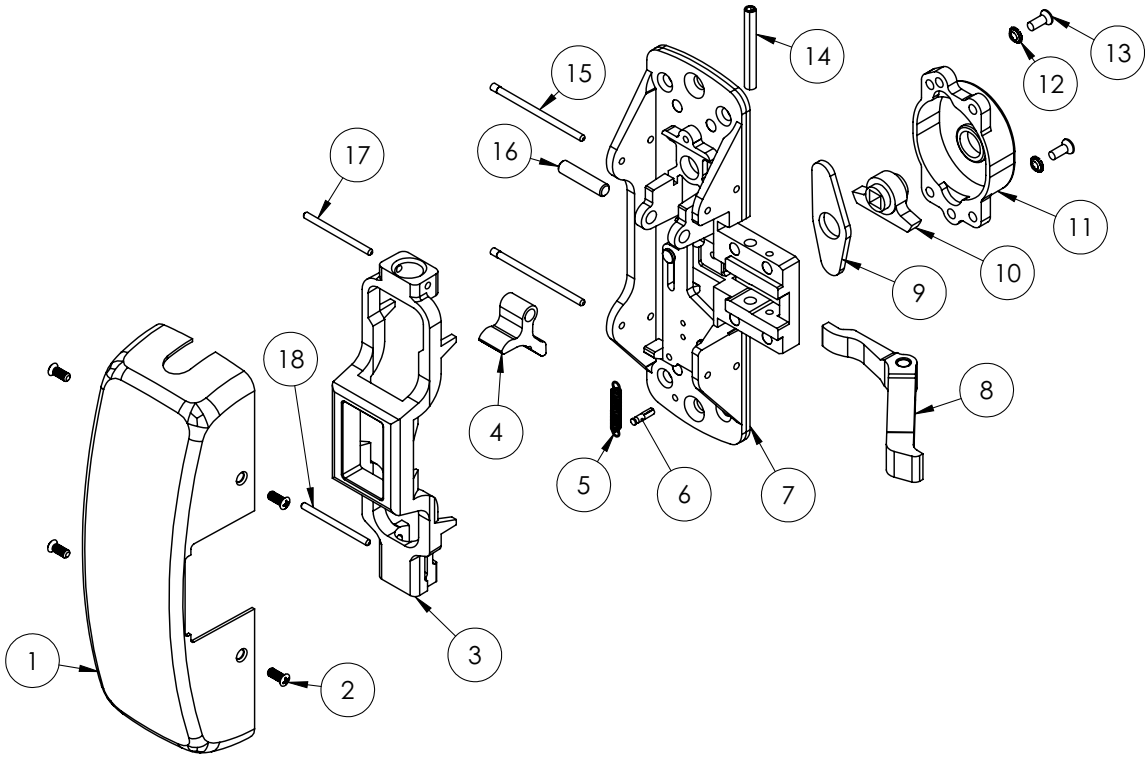
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
15, 43, 46, 73, 74	68-2207 (LHRB)	Chassis Assembly	Yes
	68-2208 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Cover Screw Pack*	1	Yes
3	68-2207(LHRB) 68-2208(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
8		68-1137	Lift Arm	1	Yes
9		97-0043	Knob Hub Retainer	1	Yes
10		97-0042	Knob Hub	1	Yes
11		68-0367	Knob Hub Cover	2	Yes
12		01-0930	Countersunk Lock Washer	2	Yes
13		01-3384	8-32x7/16 PH FH MS	2	Yes
14		01-4512	Spirol Pin	1	Yes
15		68-0323	Chassis Pin	2	Yes
16		68-0324	Lift Lever Pivot Pin	1	Yes
17	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

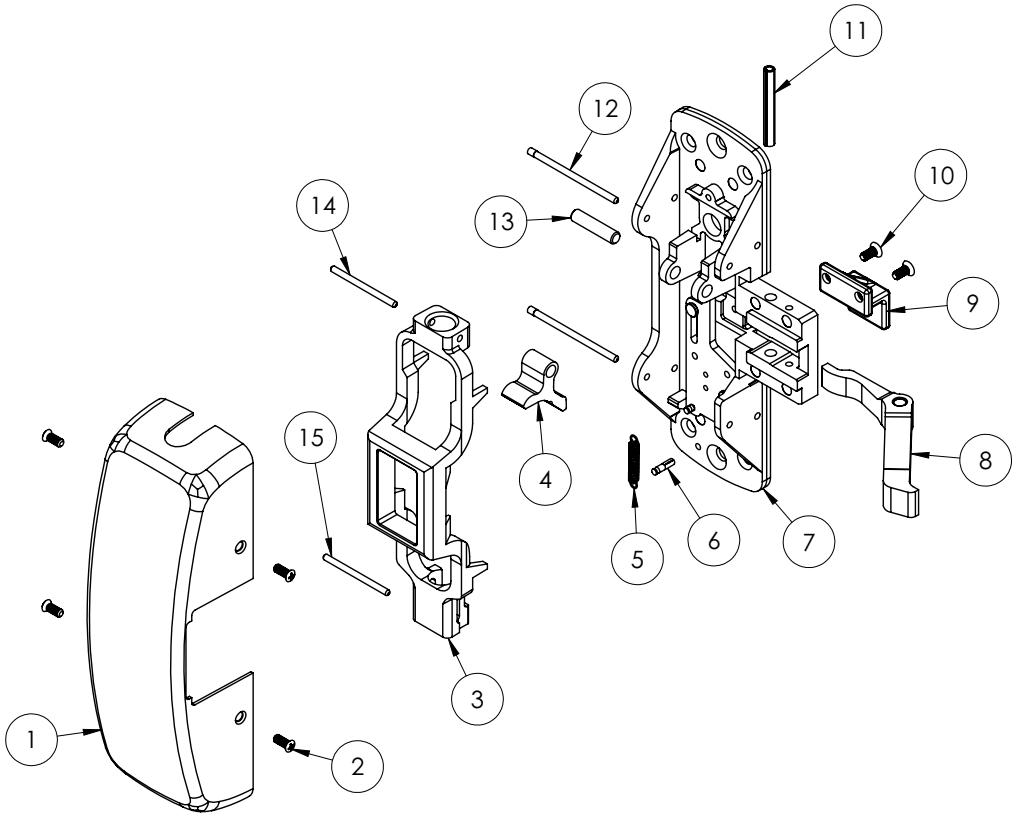
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
28	68-2210 (LHRB)	Chassis Assembly	Yes
	68-2211 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2210(LHRB) 68-2211(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2415	Chassis and Slide Assembly, LHRB	1	No
		68-2416	Chassis and Slide Assembly, RHRB		No
8		68-0241	Lift Arm	1	Yes
9		97-0089	Thumb Piece Lever	1	Yes
10		01-1146	8-32x3/8 PH FH U'CUT Screw	2	Yes
11		01-4512	Spirol Pin	1	Yes
12		68-0323	Chassis Pin	2	Yes
13		68-0324	Lift Lever Pivot Pin	1	Yes
14	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
15		97-0048	Bottom Rod Adjustment Pin	1	Yes
16		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

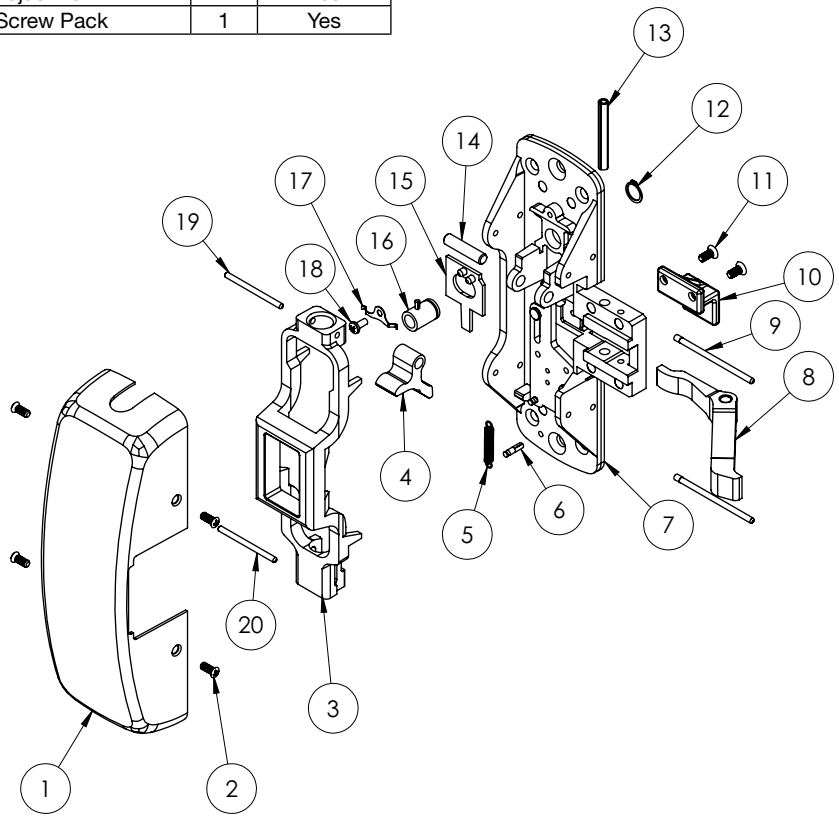
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
62, 63	68-2204 (LHRB)	Chassis Assembly	Yes
	68-2205 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2204(LHRB) 68-2205(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2415	Chassis and Slide Assembly, LHRB	1	No
		68-2416	Chassis and Slide Assembly, RHRB		No
8		68-0241	Lift Arm	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		97-0089	Thumb Piece Lever	1	Yes
11		01-1146	8-32x3/8 PH FH U'CUT Screw	2	Yes
12		01-0005	Retaining Ring	1	Yes
13		01-4512	Spirol Pin	1	Yes
14		68-0324	Lift Lever Pivot Pin	1	Yes
15		68-2198	Locking Slide Assembly, LHRB	1	Yes
		68-2199	Locking Slide Assembly, RHRB		Yes
16		97-2048	Cylinder Hub and Pin Assembly	1	Yes
17		68-0368	Locking Slide Spring, LHRB	1	Yes
		97-0006	Locking Slide Spring, RHRB		Yes
18		01-1190	6-32x5/16 PH PNHD Self Tap	1	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

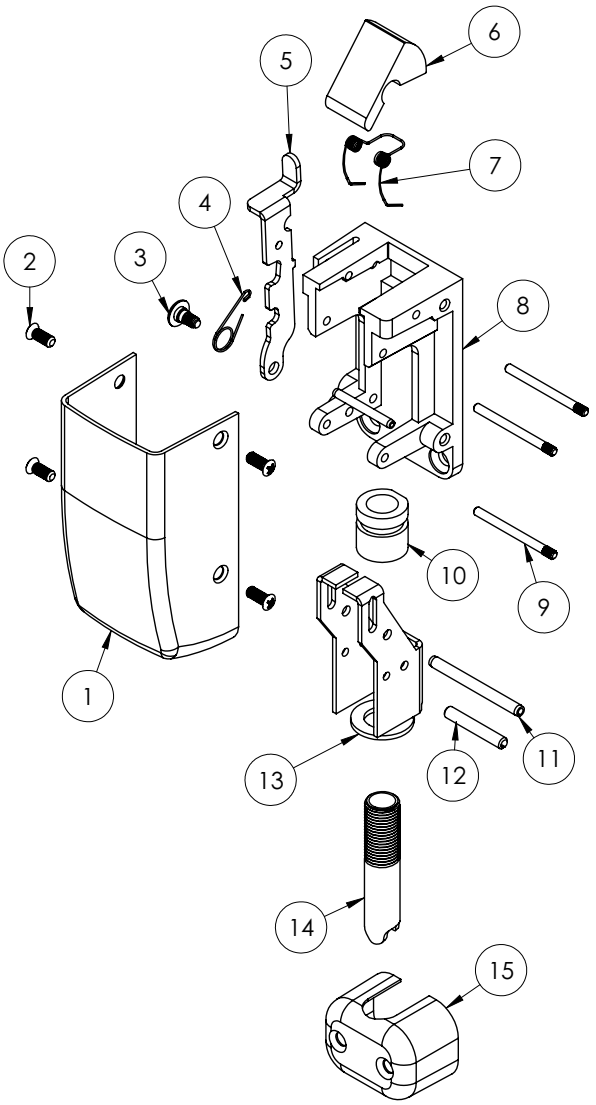
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	97-2434 Manufactured Before 11/11/2002	Top Case Assembly	Yes
	68-4557 Manufactured After 11/11/2002		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2434	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		97-0296	Latch Bolt	1	Yes
7		97-0300	L.B. Spring	1	Yes
8		97-0299	Chassis	1	Yes
9		97-0294	Pivot Pin	3	Yes
11		01-0461	Spirol Pin	1	Yes
12		01-0002	Roll Pin	1	Yes
3	68-4557	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		97-0296	Latch Bolt	1	Yes
7		97-0300	L.B. Spring	1	Yes
8		97-0299	Chassis	1	Yes
9		97-0294	Pivot Pin	1	Yes
10		68-1455	Top Rod Adjuster	1	Yes
11		01-0461	Spirol Pin	1	Yes
12		01-0002	Roll Pin	1	Yes
13		97-0298	Top Slide	1	Yes
14	N/A	670T	Top Rod	1	Yes
15		97-0020	Rod Guide*	1	Yes
16		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

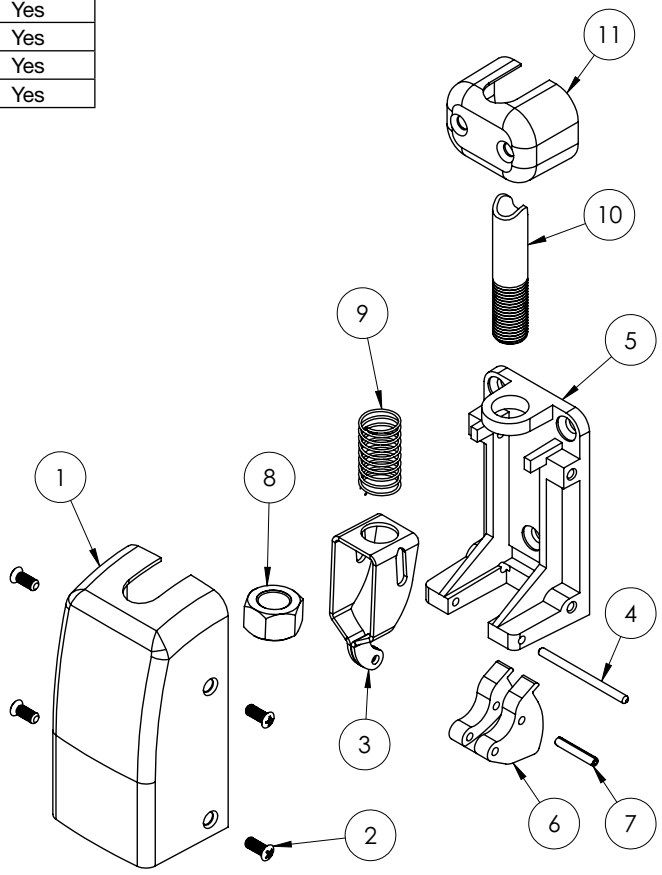
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2038 (Manufactured Before 11/11/2002)	Bottom Case Assembly	Yes
	68-4549 (Manufactured After 11/11/2002)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Bottom Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2038	97-0035	Retractor	1	Yes
4		97-0084	Adjustment Pin, Bottom Rod	1	Yes
5		97-0025	Bottom Chassis	1	Yes
6		97-0053	Bottom Latch Bolt	1	Yes
7		01-0697	Spirol Pin	1	Yes
3	68-4549	97-0035	Retractor	1	Yes
4		97-0084	Adjustment Pin, Bottom Rod	1	Yes
5		97-0025	Bottom Chassis	1	Yes
6		97-0053	Bottom Latch Bolt	1	Yes
7		01-0697	Spirol Pin	1	Yes
8		97-0572	Rod Adjustment Nut	1	Yes
9	N/A	97-0101	Spring, Compression	1	Yes
10		670B	Bottom Rod	1	Yes
11		97-0020	Rod Guide*	1	Yes
12		624	Bottom Strike Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

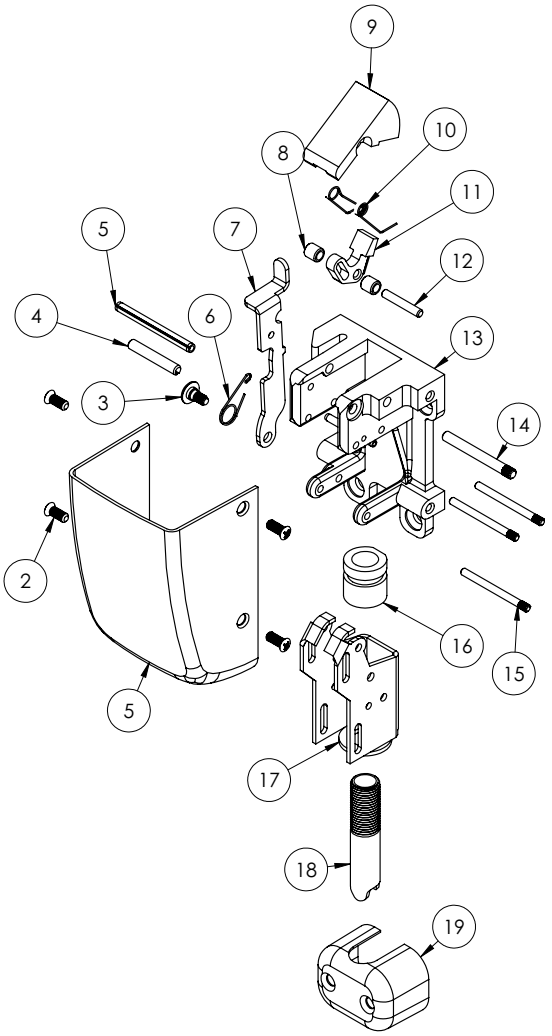
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	97-2693 Manufactured Before 11/11/2002	Top Case Assembly	Yes
	68-4559 Manufactured After 11/11/2002		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-4559	97-0065	Latch Release Lever Pin	1	Yes
4		01-0002	Roll Pin	1	Yes
5		01-0461	Spirol Pin	1	Yes
6		97-0579	Spring, Torsion	1	Yes
7		97-0399	Latch Retracting Lever	1	Yes
8		97-0391	Sleeve	2	Yes
9		97-0398	Latch Bolt	1	Yes
10		97-0400	Top Case Spring	1	Yes
11		97-0405	Guard Lever	1	Yes
12		97-0393	Pivot Pin	1	Yes
13		97-0402	Top Chassis	1	Yes
14		97-0394	Latch Bolt Pivot Pin	1	Yes
15		97-0294	Pivot Pin	3	Yes
16		68-1455	Top Rod Adjuster	1	Yes
17		97-0397	Slide	1	Yes
3	97-2963	97-0065	Latch Release Lever Pin	1	Yes
5		01-0461	Spirol Pin	1	Yes
6		97-0579	Spring, Torsion	1	Yes
7		97-0399	Latch Retracting Lever	1	Yes
8		97-0391	Sleeve	2	No
9		97-0398	Latch Bolt	1	Yes
10		97-0400	Top Case Spring	1	No
11		97-0405	Guard Lever	1	No
12		97-0393	Pivot Pin	1	No
13		97-0402	Top Chassis	1	Yes
14		97-0394	Latch Bolt Pivot Pin	1	Yes
15		97-0294	Pivot Pin	3	Yes
17		97-0397	Slide	1	Yes
18	N/A	670T	Top Rod	1	Yes
19		97-0020	Rod Guide*	1	Yes
20		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

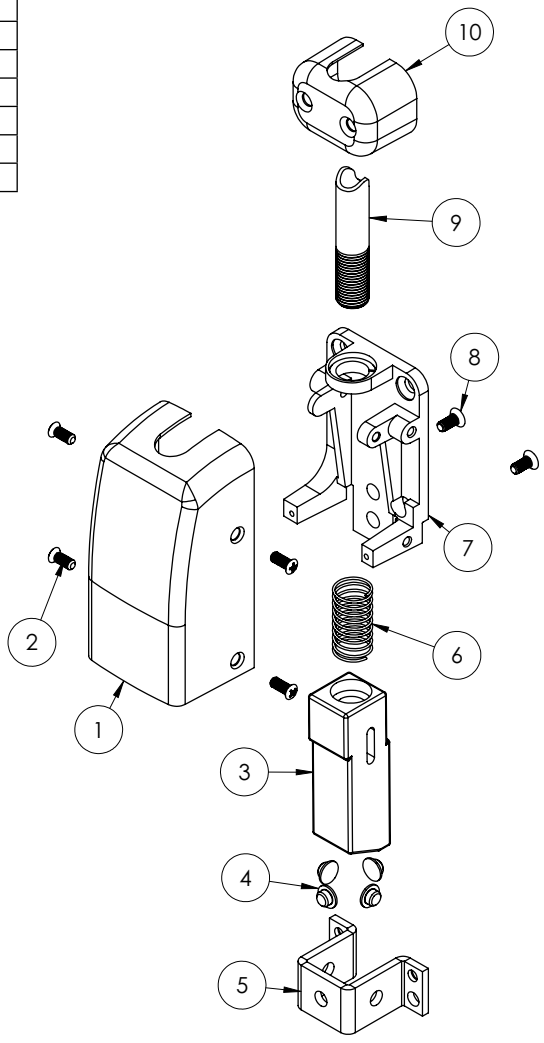
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2002	Bottom Case Assembly Manufactured Before 11/11/2002	Yes
	68-4558	Bottom Case Assembly Manufactured After 11/11/2002	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Bottom Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2002	97-0076	Bottom Bolt	1	Yes
4		97-0305	Nylon Insert	4	Yes
5		97-0270	Reinforcement	1	Yes
6		97-0101	Spring, Compression	1	Yes
7		97-0080	Chassis	1	Yes
8		01-4404	CR-FH #6 Head 8-32 Screw	2	Yes
3	68-4558	68-1454	Bottom Bolt	1	Yes
4		97-0305	Nylon Insert	4	Yes
5		97-0270	Reinforcement	1	Yes
6		97-0101	Spring, Compression	1	Yes
7		97-0080	Chassis	1	Yes
8		01-4404	CR-FH #6 Head 8-32 Screw	2	Yes
9	N/A	670B	Bottom Rod	1	Yes
10		97-0020	Rod Guide*	1	Yes
11		655	Flat Strike Pack (STD, HC)	1	Yes
		653	Bottom Strike Pack (FM)	1	Yes

*Specify Finish



A8231 12/17

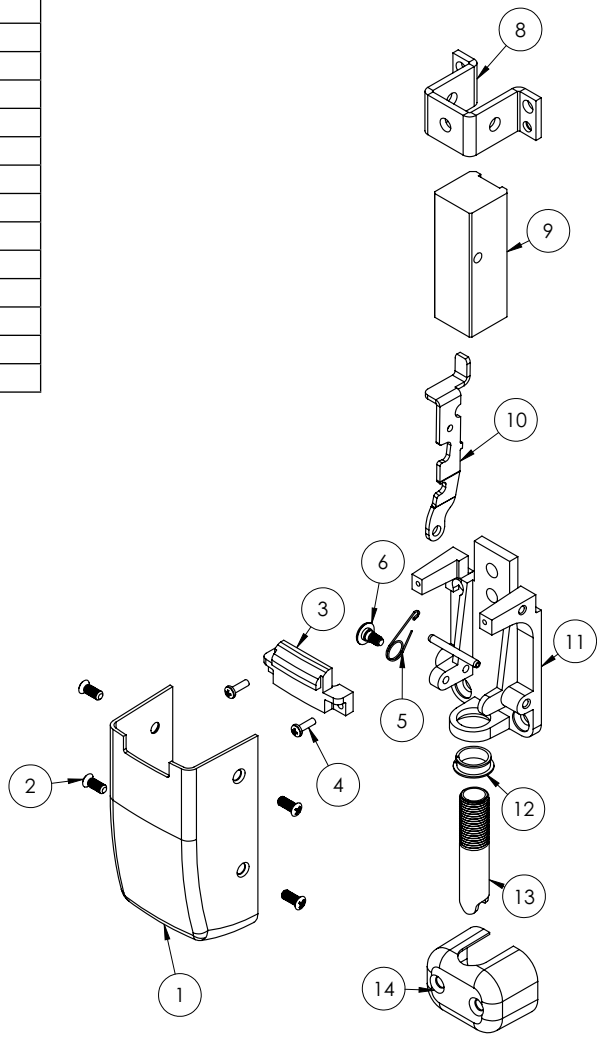
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2003	Top Case Assembly Manufactured Before 11/11/2002	Yes
	68-4561	Top Case Assembly Manufactured After 11/11/2002	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0084	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2003	97-0079	Top Case Filler	1	Yes
4		01-1490	#4-40 x 3/8 PH Pan MS	2	Yes
5		97-0579	Spring, Torsion	1	Yes
6		97-0065	Pin, Latch Release Lever	1	Yes
7		01-0695	Spirol Pin	1	Yes
8		97-0270	Top Reinforcement	1	Yes
9		97-2046	Top Slide Assembly	1	Yes
10		68-1155	Latch Release Lever	1	Yes
11		97-0080	Chassis	1	Yes
12		01-0476	Snap-In Nyliner	1	Yes
3	68-4561	97-0079	Top Case Filler	1	Yes
4		01-1490	#4-40 x 3/8 PH Pan MS	2	Yes
5		97-0579	Spring, Torsion	1	Yes
6		97-0065	Pin, Latch Release Lever	1	Yes
7		01-0695	Spirol Pin	1	Yes
8		97-0761	Top Reinforcement	1	Yes
9		68-4560	Top Slide Assembly	1	Yes
10		68-1665	Latch Release Lever	1	Yes
11		97-0080	Chassis	1	Yes
12		01-0476	Snap-In Nyliner	1	Yes
13	N/A	670T	Top Rod	1	Yes
14		97-0020	Rod Guide*	1	Yes
15		659	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

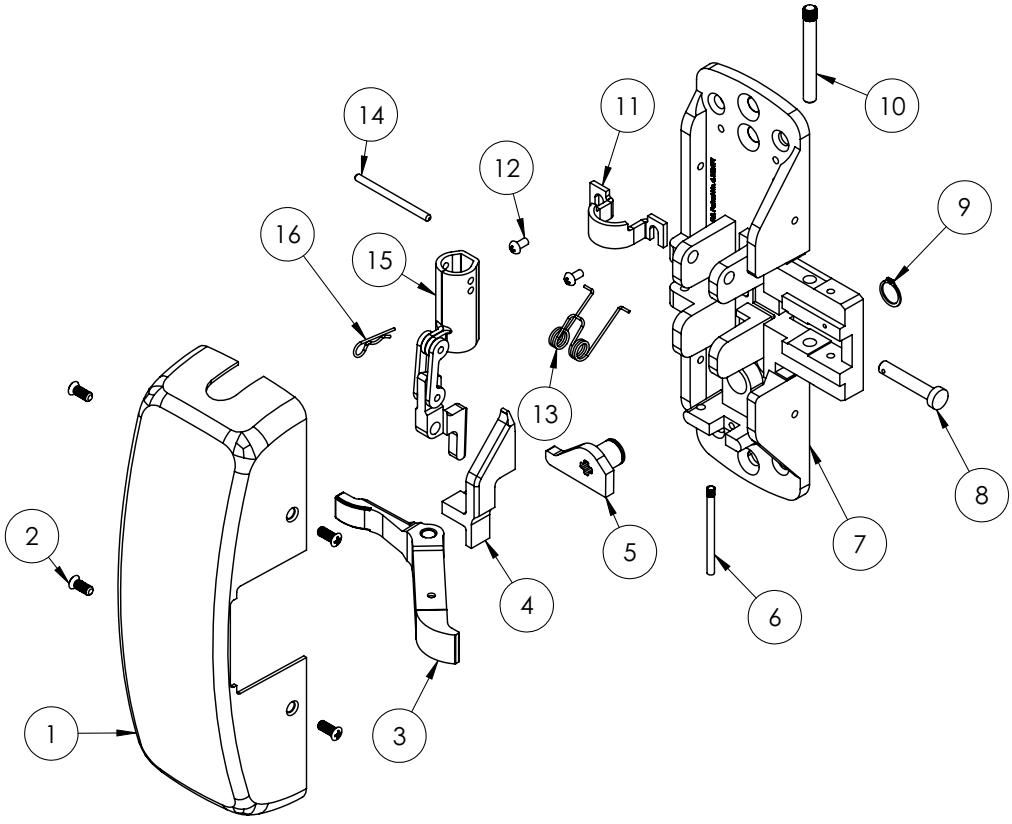
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	68-4568 (LHRB)	Chassis Assembly	Yes
	68-4569 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-4568(LHRB) 68-4569(RHRB)	68-1137	Lift Arm	1	Yes
4		68-1170	Outside Actuator, LH	1	Yes
		68-1171	Outside Actuator, RH		Yes
5		68-1208	ET Cam, LH	1	Yes
		68-1209	ET Cam, RH		Yes
6		68-1184	Guide Pin	1	Yes
7		68-1205	Chassis, LH	1	Yes
		68-1206	Chassis, RH		Yes
8		68-1191	Link Pin	1	Yes
9		01-0005	Retaining Ring	1	Yes
10		68-0239	Pivot Pin	1	Yes
11		68-1180	Tube Support	1	Yes
12		01-3595	Machine Screw	2	Yes
13		68-1193	Spring, Upper Link	1	Yes
14		97-0048	Rod Adjustment Pin	1	Yes
15		68-4270	Upper Link Assembly, LHRB	1	Yes
		68-4271	Upper Link Assembly, RHRB		Yes
16		68-1210	Hair Pin	1	Yes
17	N/A	68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

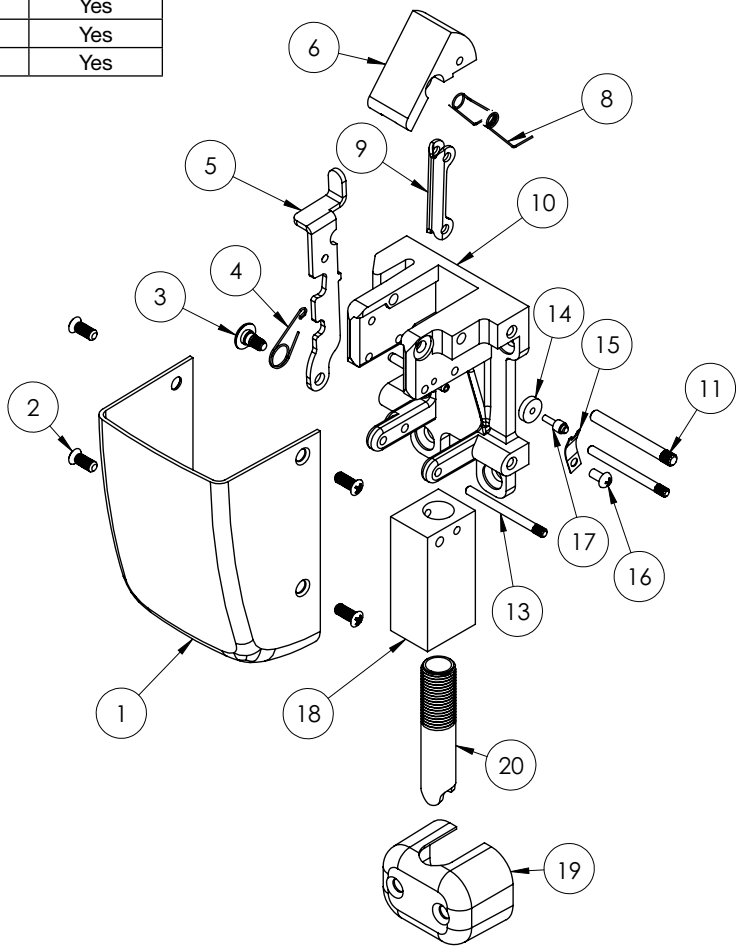
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	68-3933	Top Case Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0392	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-3933	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		68-1153	Top Case Latch Bolt	1	Yes
7		01-0697	Spirol Pin	2	Yes
8		97-0400	Top Case Spring	1	Yes
9		68-1460	Link, Pivot	1	Yes
10		97-0402	Top Chassis	1	Yes
11		97-0394	Pivot Pin, Latch Bolt	1	Yes
12		01-0461	Spirol Pin	1	Yes
13		97-0294	Pivot Pin	2	Yes
14		68-0991	Fusible Link	1	No
15		68-0419	Guide Spring	1	No
16		01-3563	#5-40 x 1/4 PH RD HD MS	1	No
17		68-0420	Pin, Fire Stop	1	No
18		68-1458	Top Rod Link	1	Yes
19	N/A	97-0020	Rod Guide*	1	Yes
20		670T	Top Rod	1	Yes
21		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

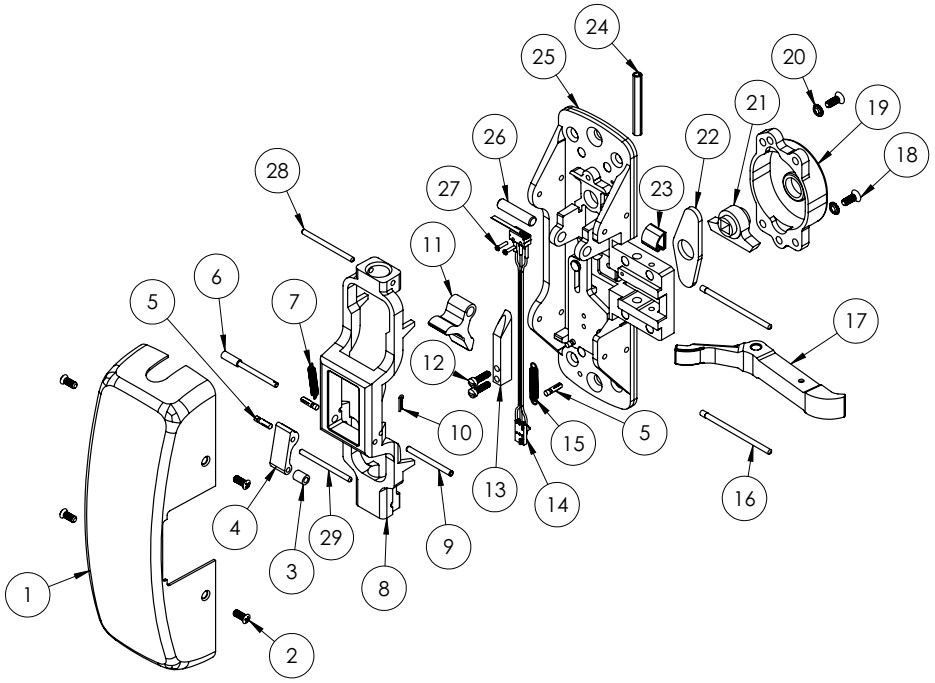
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
06, 13	68-3714 (LHRB)	Chassis Assembly	Yes
	68-3715 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3714(LHRB) 68-3715(RHRB)	68-1768	Spacer	1	No
4		68-1087	Locking Lever	1	No
5		01-0749	Groove Pin	3	No
6		68-1128	Slide Pivot Pin	1	No
7		68-1123	Lock Lever Spring	1	No
8		68-1671	Main Slide	1	No
9		68-1127	Roll Pin	1	No
10		98-0238	Guard Bracket Hairpin	1	Yes
11		68-1090	Lift Lever	1	Yes
12		01-4396	59-80 Machine Screw	2	No
13		68-1092	Lift Block	1	No
14		52-2217	Switch Assembly	1	Yes
15		97-0050	Knob Return Spring	1	Yes
16		68-0323	Chassis Pin	2	Yes
17		68-1137	Lift Arm	1	Yes
18		01-3384	8-32x7/16 PH FH MS	2	Yes
19		68-0367	Knob Hub Cover	1	Yes
20		01-0930	CS Lock Washer	2	Yes
21		97-0042	Knob Hub	1	Yes
22		97-0043	Knob Hub Retainer	1	Yes
23		01-0150	Wire Clip	1	Yes
24		01-4512	Spirol Pin	1	Yes
25		68-1105	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-1106	Chassis w/ Locking Slide Assembly, RHRB		No
26		68-0324	Lift Lever Pivot Pin	1	Yes
27		01-4381	Machine Screw	2	No
28	N/A	97-0049	Top Rod Adjustable Pin	1	Yes
29		97-0048	Bottom Rod Adjustable Pin	1	Yes
30		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

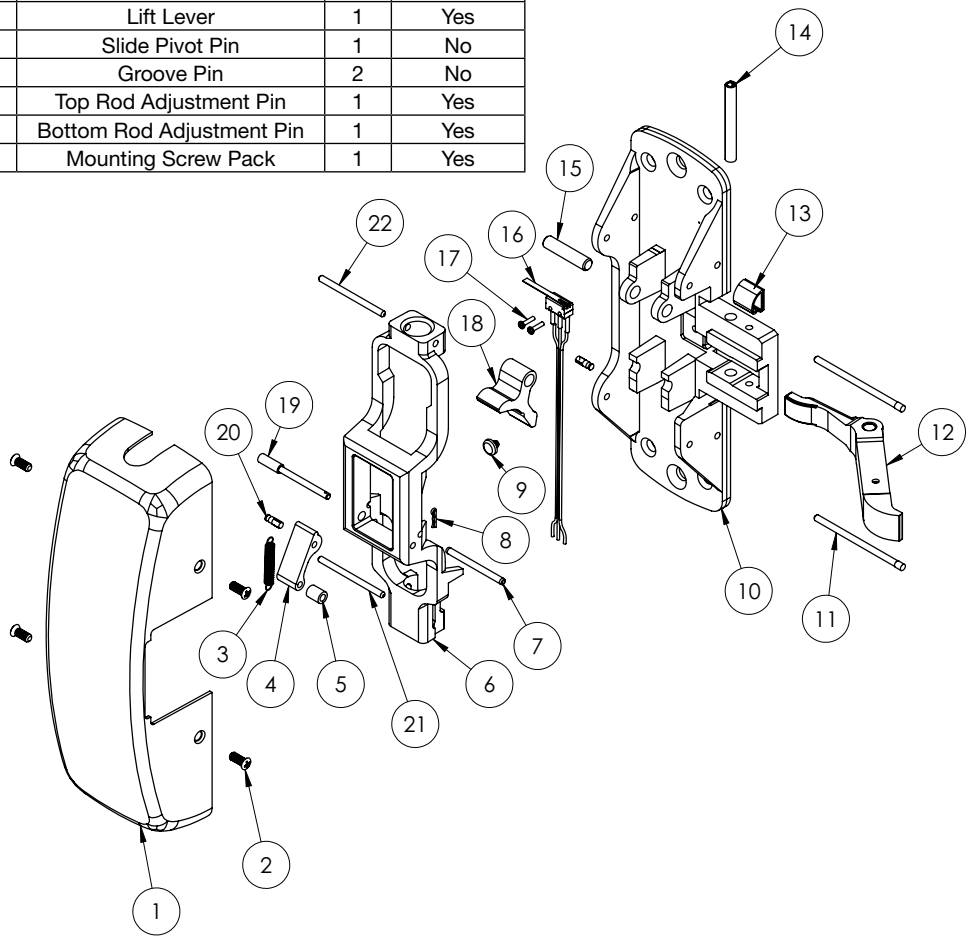
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
10, 40	68-3823 (LHRB)	Chassis Assembly	Yes
	68-3824 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3823(LHRB) 68-3824(RHRB)	68-1123	Spring, Locking Lever	1	No
4		68-1087	Locking Lever	1	No
5		68-1768	Spacer	1	No
6		68-1671	Main Slide	1	No
7		68-1127	Roll Pin	1	No
8		98-0238	Guard Bracket Hairpin	1	Yes
9		68-1294	Stop Pin	1	Yes
10		68-1113	Chassis, LHRB	1	No
		68-1114	Chassis, RHRB		No
11		68-0323	Chassis Pin	2	Yes
12		68-1137	Lift Arm	1	Yes
13		01-0150	Wire Clip	1	Yes
14		01-4512	Spirol Pin	1	Yes
15		68-0324	Lift Lever Pivot Pin	1	Yes
16		52-2217	Switch Assembly	1	Yes
17		01-4381	Machine Screw	2	No
18		68-1090	Lift Lever	1	Yes
19		68-1128	Slide Pivot Pin	1	No
20		01-0749	Groove Pin	2	No
21	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
22		97-0048	Bottom Rod Adjustment Pin	1	Yes
23		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

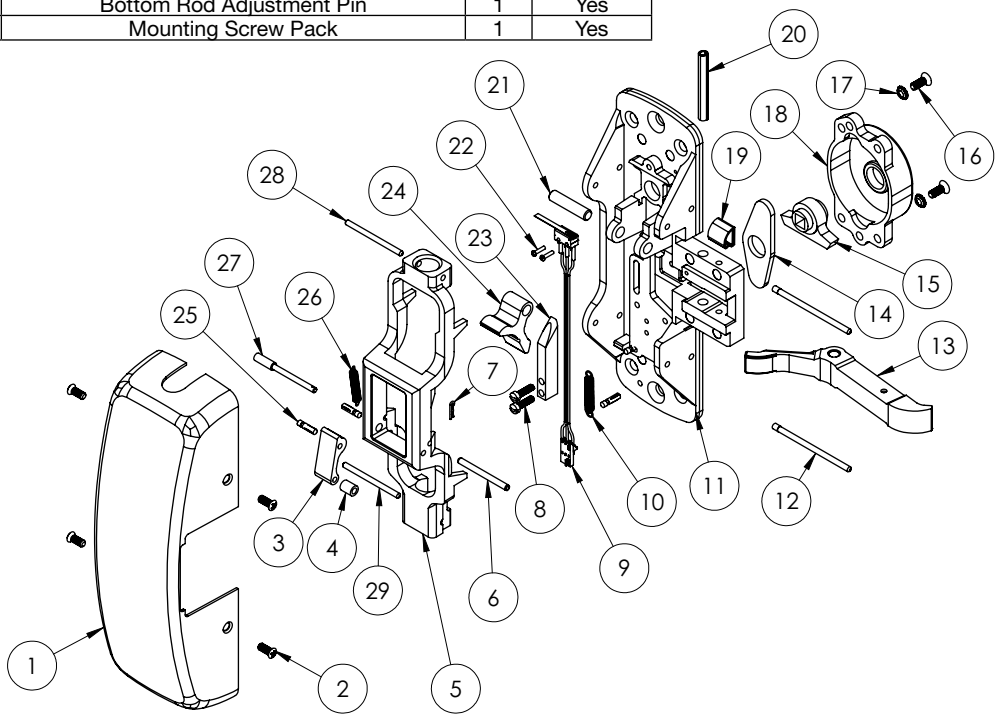
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
15, 43, 46, 73, 74	68-3717 (LHRB)	Chassis Assembly	Yes
	68-3718 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3717(LHRB) 68-3718(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	No
6		68-1127	Roll Pin	1	Yes
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	Yes
9		52-2217	Switch Assembly	1	Yes
10		97-0050	Knob Return Spring	1	Yes
11		68-2413	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis w/ Locking Slide Assembly, RHRB		No
12		68-0323	Chassis Pin	2	Yes
13		68-1137	Lift Arm	1	Yes
14		97-0043	Knob Hub Retainer	1	Yes
15		97-0042	Knob Hub	1	Yes
16		01-3384	8-32x7/16 PH FH MS	2	Yes
17		01-0930	Countersunk Lock Washer	2	Yes
18		68-0367	Knob Hub Cover	1	Yes
19		01-0150	Wire Clip	1	Yes
20		01-4512	Spirol Pin	1	Yes
21		68-0324	Lift Lever Pivot Pin	1	Yes
22		01-4381	Machine Screw	2	Yes
23		68-1092	Lift Block	1	Yes
24		68-1090	Lift Lever	1	Yes
25		01-0749	Groove Pin	3	No
26		68-1123	Spring, Locking Lever	1	No
27		68-1128	Slide Pivot Pin	1	No
28	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
29		97-0048	Bottom Rod Adjustment Pin	1	Yes
30		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

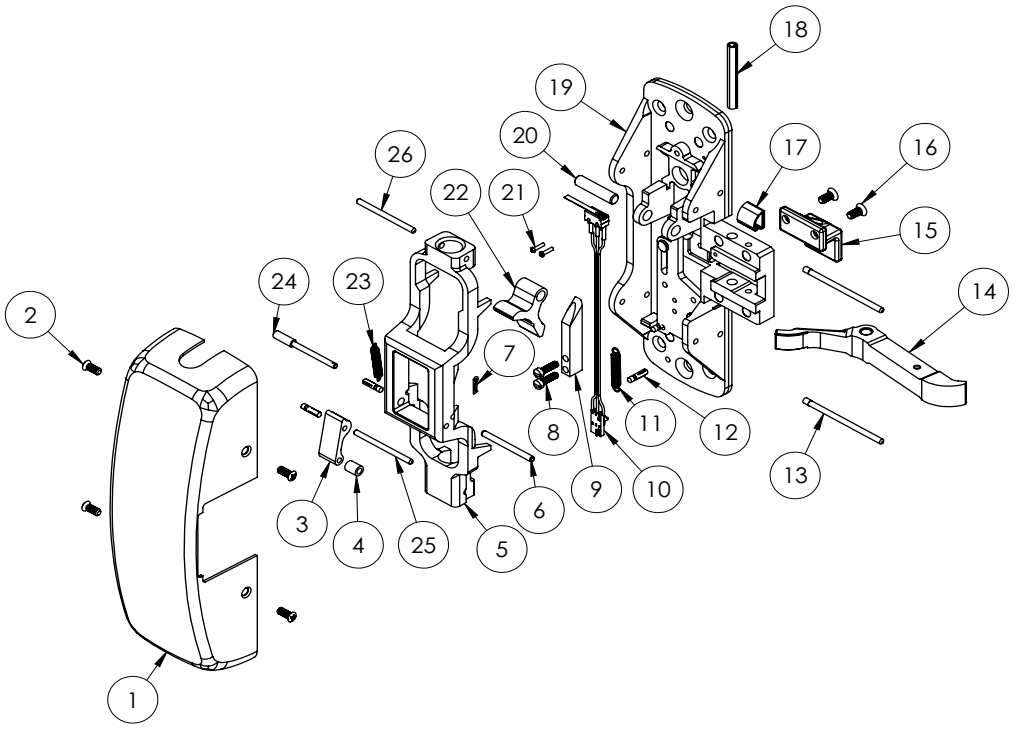
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
28	68-3829 (LHRB)	Chassis Assembly	Yes
	68-3830 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Auxillary Screw Pack*	1	Yes
3	68-3829(LHRB) 68-3830(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	Yes
9		68-1092	Lift Block	1	Yes
10		52-2217	Switch Assembly	1	Yes
11		97-0050	Knob Return Spring	1	Yes
12		01-0749	Groove Pin	3	No
13		68-0323	Chassis Pin	2	Yes
14		68-1137	Lift Arm	1	Yes
15		97-0089	Thumb Piece Lever	1	Yes
16		01-1146	8-32x3/8 PH FL U'CUT W/NY	1	Yes
17		01-0150	Wire Clip	1	Yes
18		01-4512	Spirol Pin	1	Yes
19		68-2413	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis w/ Locking Slide Assembly, RHRB		No
20		68-0324	Lift Lever Pivot Pin	1	Yes
21		01-4381	Machine Screw	2	No
22		68-1090	Lift Lever	1	Yes
23		68-1123	Spring, Locking Lever	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustable Pin	1	Yes
26		97-0049	Top Rod Adjustable Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

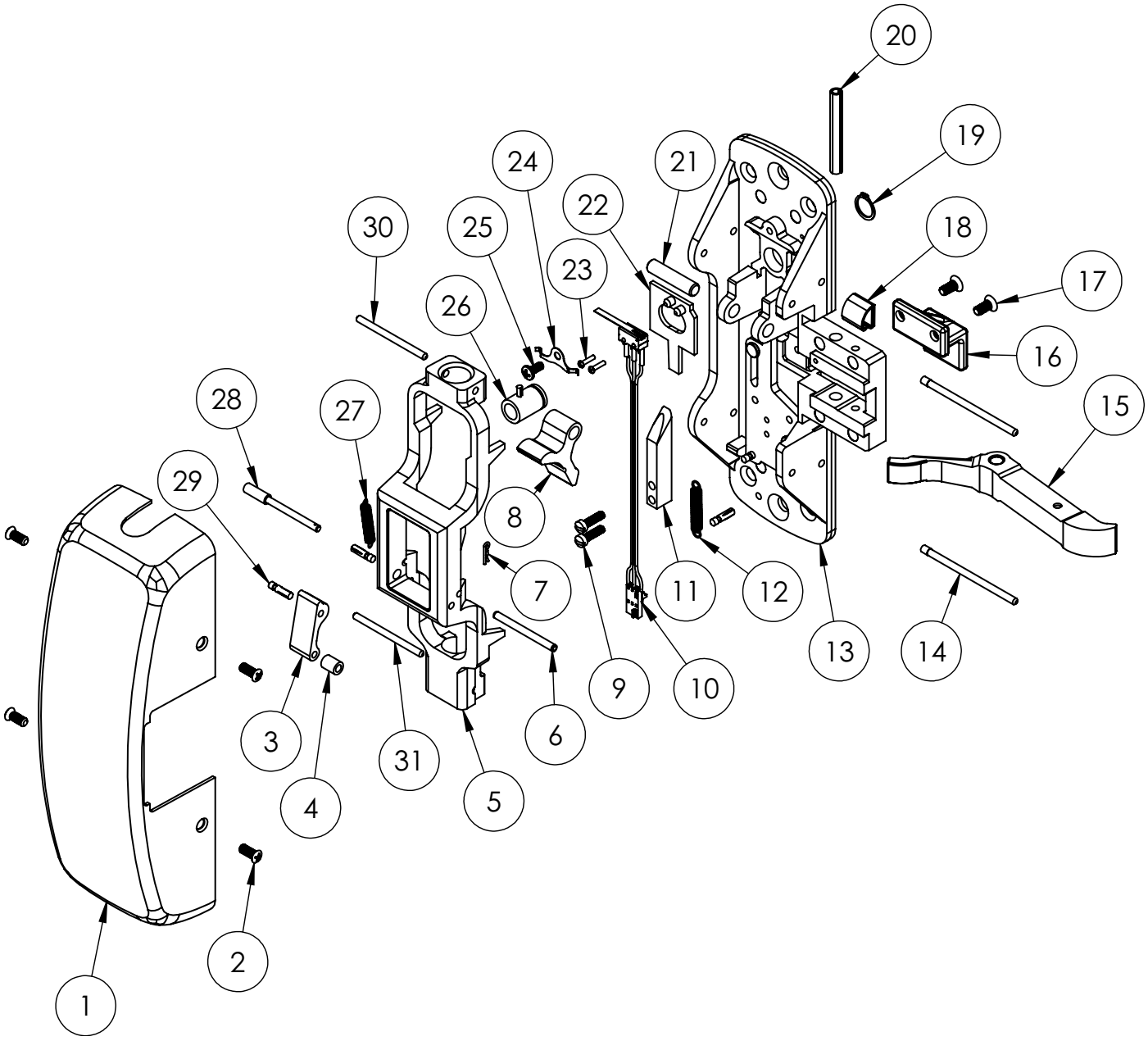
Function	Assembly No.	Description	Sellable
62, 63	68-3826 (LHRB)	Chassis Assembly	Yes
	68-3827 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3826(LHRB) 68-3827(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	No
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		68-1090	Lift Lever	1	Yes
9		01-4396	59-80 Machine Screw	2	Yes
10		52-2217	Switch Assembly	1	Yes
11		68-1092	Lift Block	1	Yes
12		97-0050	Knob Return Spring	1	Yes
13		68-2413	Chassis and Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis and Locking Slide Assembly, RHRB		No
14		68-0323	Chassis Pin	2	Yes
15		68-1137	Lift Arm	1	Yes
16		97-0089	Thumb Piece Lever	1	Yes
17		01-1146	8-32x3/8 PH FL U'CUT W/NY	1	Yes
18		01-0150	Wire Clip	1	Yes
19		01-0005	Retaining Ring	1	Yes
20		01-4512	Spirol Pin	1	Yes
21		68-0324	Lift Lever Pivot Pin	1	Yes
22		68-2198	Locking Slide Assembly, LHRB	1	Yes
		68-2199	Locking Slide Assembly, RHRB		Yes
23		01-4381	Machine Screw	2	Yes
24		68-0368	Locking Slide Spring, LHRB	1	Yes
		97-0006	Locking Slide Spring, RHRB		Yes
25		01-1190	6-32x5/16 PH PNHD Self Tap Screw	1	Yes
26		97-2048	Cylinder Hub and Pin Assembly	1	Yes
27		68-1123	Lock Lever Spring	1	No
28		68-1128	Slide Pivot Pin	1	No
29		01-0749	Groove Pin	3	No
30	N/A	97-0049	Top Rod Adjustable Pin	1	Yes
31		97-0048	Bottom Rod Adjustable Pin	1	Yes
32		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

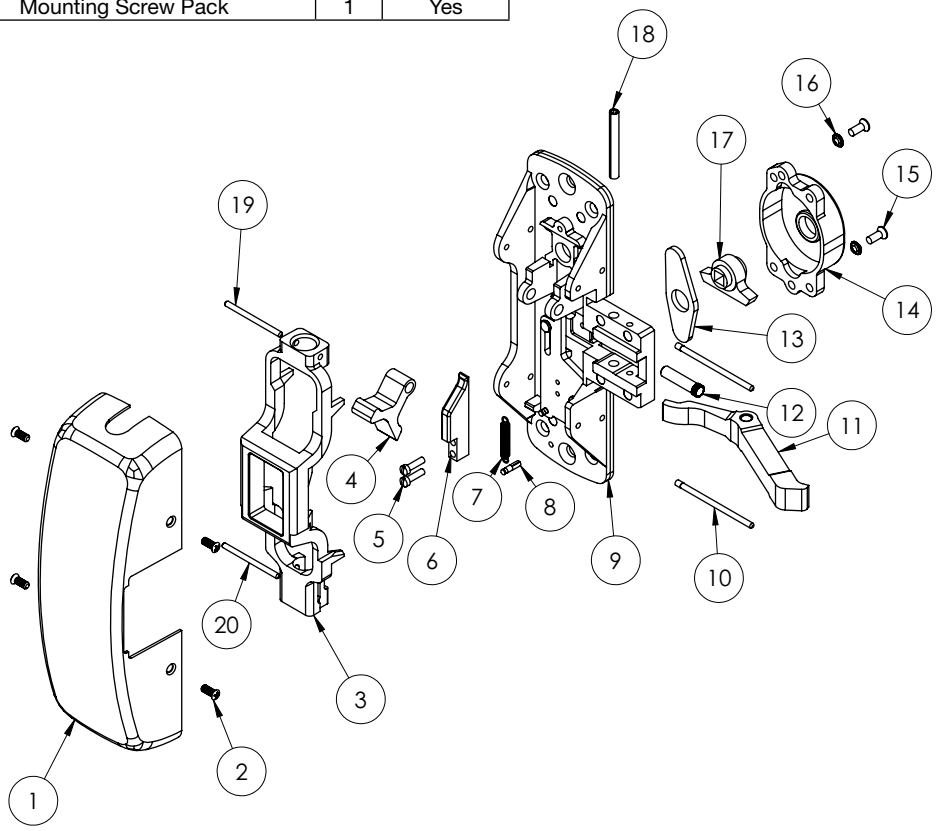
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
06, 13, 43, 46	68-7306 (LHRB)	Chassis Assembly	Yes
	68-7307 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7306(LHRB) 68-7307(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		01-4396	59-80 Machine Screw	2	Yes
6		68-1655	Lift Block	1	Yes
7		97-0050	Knob Return Spring	1	Yes
8		01-0749	Groove Pin	1	No
9		68-7310	Chassis and Slide Assembly, LHRB	1	No
		68-7311	Chassis and Slide Assembly, RHRB		No
10		68-0323	Chassis Pin	2	Yes
11		68-0241	Lift Arm	1	Yes
12		01-9372	Lift Lever Pivot Pin	1	Yes
13		97-0043	Knob Hub Retainer	1	Yes
14		68-0367	Knob Hub Cover	2	Yes
15		01-3384	8-32x7/16 PH FH MS	2	Yes
16		01-0930	Countersunk Lock Washer	2	Yes
17		97-0042	Knob Hub	1	Yes
18		01-4512	Spirol Pin	1	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

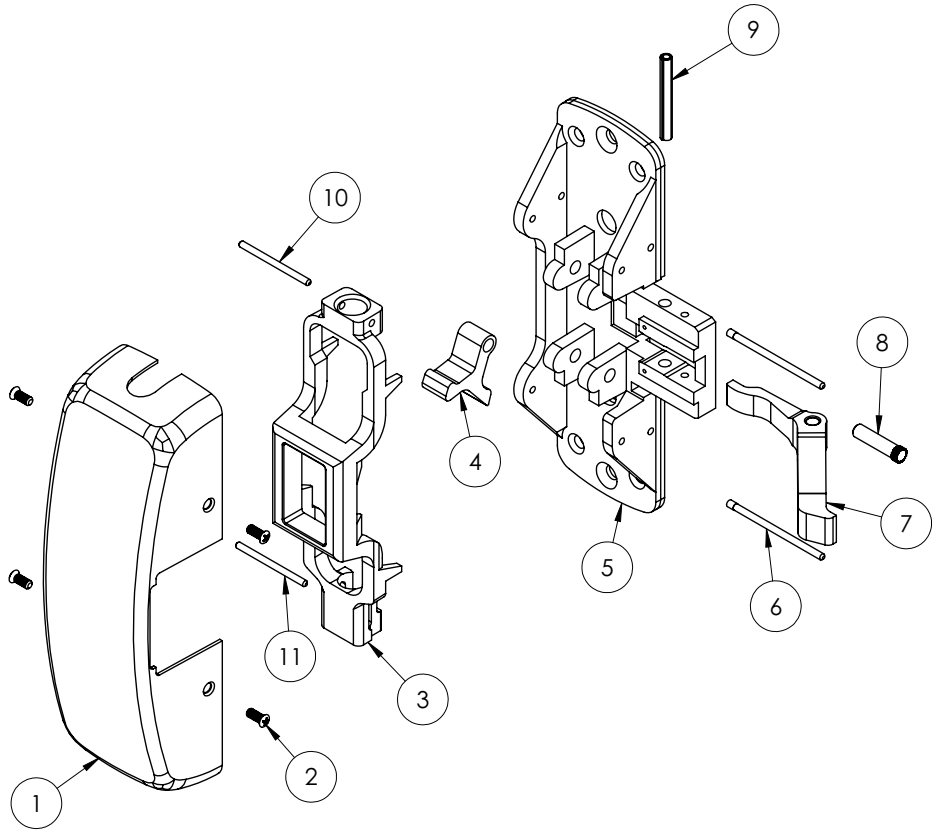
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(10, 40)	68-7308 (LHRB)	Chassis Assembly	Yes
	68-7309 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7308(LHRB) 68-7309(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		68-1660	Chassis	1	Yes
6		68-0323	Chassis Pin	2	Yes
7		68-0241	Lift Arm	1	Yes
8		01-9372	Lift Lever Pivot Pin	1	Yes
9	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
10		97-0048	Bottom Rod Adjustment Pin	1	Yes
11		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

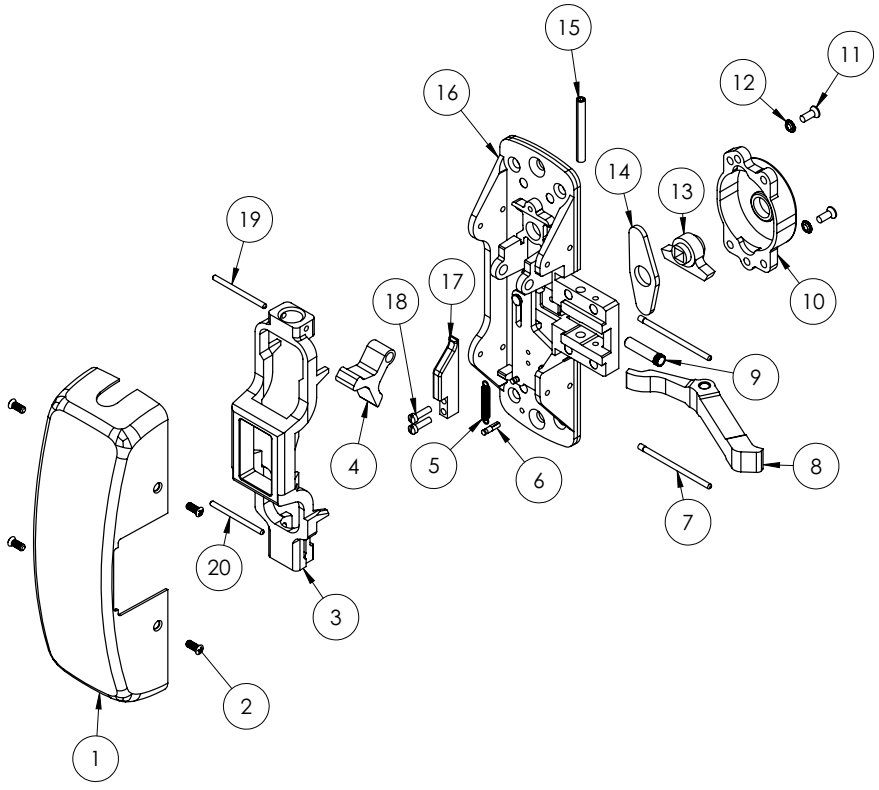
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(15, 73, 74)	68-7312 (LHRB)	Chassis Assembly	Yes
	68-7313 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7312(LHRB) 68-7313(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-0323	Chassis Pin	2	Yes
8		68-0241	Lift Arm	1	Yes
9		01-9372	Lift Lever Pivot Pin	1	Yes
10		68-0367	Knob Hub Cover		Yes
11		01-3384	8-32x7/16 PH FH MS	2	Yes
12		01-0930	Countersunk Lock Washer	2	Yes
13		97-0042	Knob Hub	1	Yes
14		97-0043	Knob Hub Retainer	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-7310	Chassis and Slide Assembly, LHRB	1	No
		68-7311	Chassis and Slide Assembly, RHRB		No
17		68-1655	Lift Block	1	Yes
18		01-4396	Machine Screw #6-32x1/2	2	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

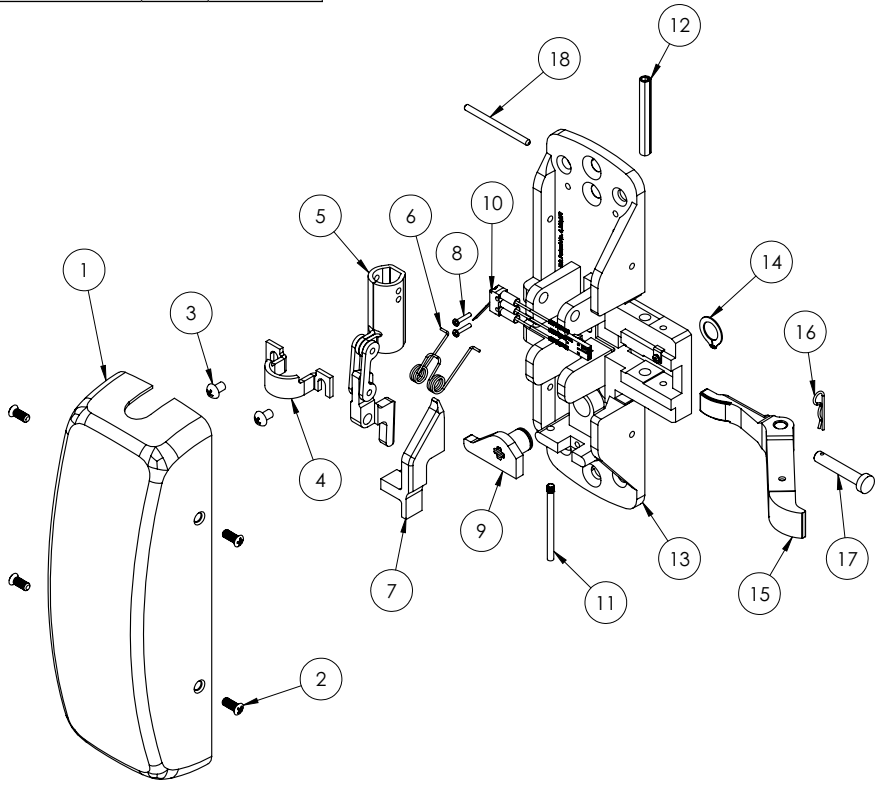
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	68-5449 (LHRB)	Chassis Assembly	Yes
	68-5450 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-5449 68-5450	01-3595	#8-32x1/4" Machine Screw*	1	Yes
4		68-1180	Tube Support	1	Yes
5		68-4270	Upper Link Assembly, LHRB	1	Yes
		68-4271	Upper Link Assembly, RHRB		Yes
6		68-1193	Upper Link Spring	1	Yes
7		68-1170	Outside Actuator, LHRB	1	Yes
		68-1171	Outside Actuator, RHRB		Yes
8		01-1237	#1-72 PH Pan Head MS	1	Yes
9		68-1208	ET Cam, LH	1	Yes
		68-1209	ET Cam, RH		Yes
10		52-5133	Switch and Wire Assembly	1	Yes
11		68-1184	Guide Pin	1	Yes
12		01-4512	Spirol Pin	1	Yes
13		68-1205	Chassis, LH	1	No
		68-1206	Chassis, RH		No
14		01-0005	Retaining Ring	1	Yes
15		68-1137	Lift Arm	1	Yes
16		68-1210	Hair Pin	1	Yes
17		68-1191	Link Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19	N/A	68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

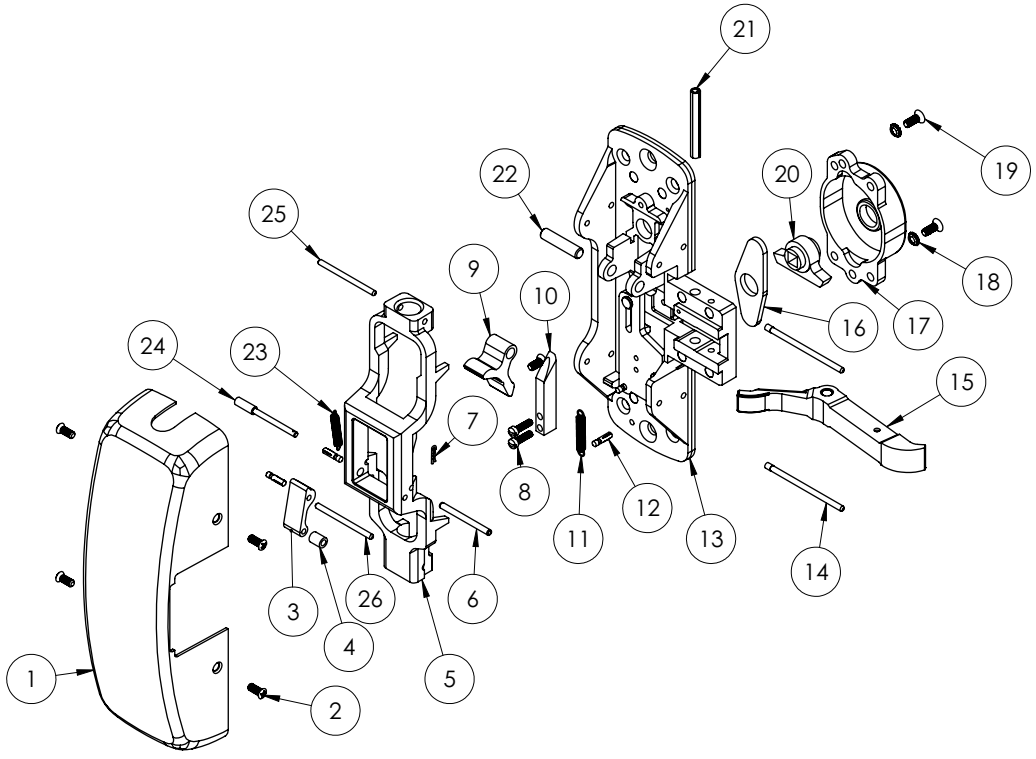
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
06, 10, 13, 40	68-6042 (LHRB)	Chassis Assembly	Yes
	68-6043 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-6042(LHRB) 68-6043(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	No
9		68-1090	Lift Lever	1	Yes
10		68-1092	Lift Block	1	Yes
11		97-0050	Knob Return Spring	1	Yes
12		01-0749	Groove Pin	3	Yes
13		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
14		68-0323	Chassis Pin	2	Yes
15		68-1137	Lift Arm	1	Yes
16		97-0043	Knob Hub Retainer	1	Yes
17		68-0367	Knob Hub Cover	1	Yes
18		01-0930	Countersunk Lock Washer	2	Yes
19		01-3384	8-32x7/16 PH FH MS	2	Yes
20		97-0042	Knob Hub	1	Yes
21		01-4512	Spirol Pin	1	Yes
22		68-0324	Lift Lever Pivot Pin	2	Yes
23		68-1123	Return Spring, Guarding	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
26		97-0049	Top Rod Adjustment Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

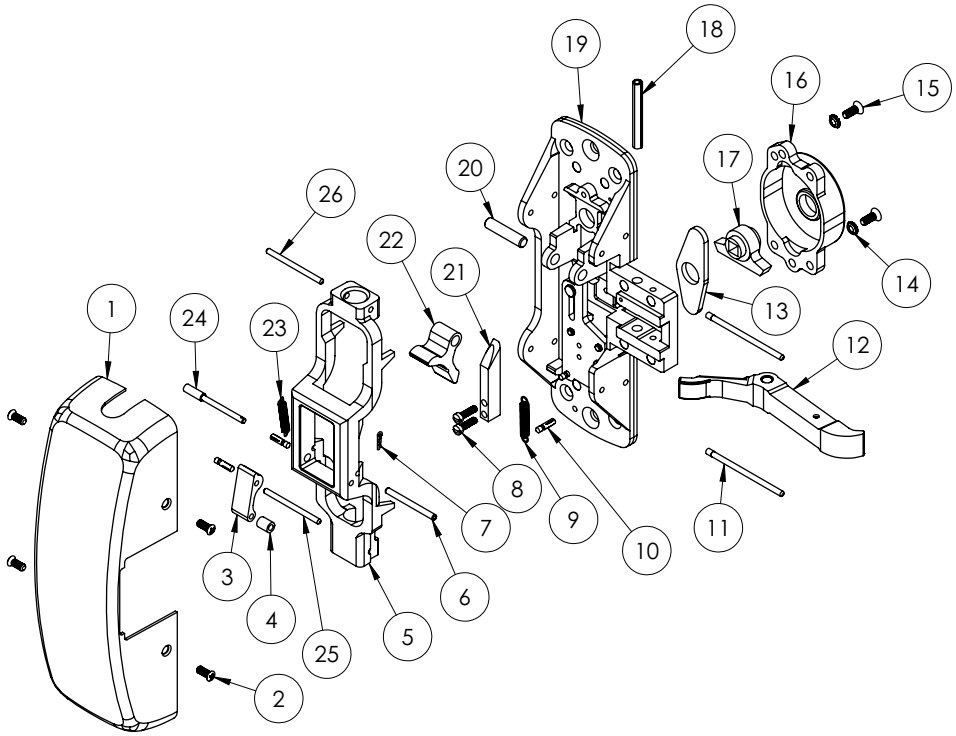
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12, 43, 46, 73, 74	68-6044 (LHRB)	Chassis Assembly	Yes
	68-6045 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-6044(LHRB) 68-6045(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	Yes
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	No
9		97-0050	Knob Return Spring	1	Yes
10		01-0749	Groove Pin	3	Yes
11		68-0323	Chassis Pin	2	Yes
12		68-1137	Lift Arm	1	Yes
13		97-0043	Knob Hub Retainer	1	Yes
14		01-0930	Countersunk Lock Washer	2	Yes
15		01-3384	8-32x7/16 PH FH MS	2	Yes
16		68-0367	Knob Hub Cover	1	Yes
17		97-0042	Knob Hub	1	Yes
18		01-4512	Spirol Pin	1	Yes
19		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
20		68-0324	Lift Lever Pivot Pin	2	Yes
21		68-1092	Lift Block	1	No
22		68-1090	Lift Lever	1	Yes
23		68-1123	Return Spring, Guarding	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
26		97-0049	Top Rod Adjustment Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

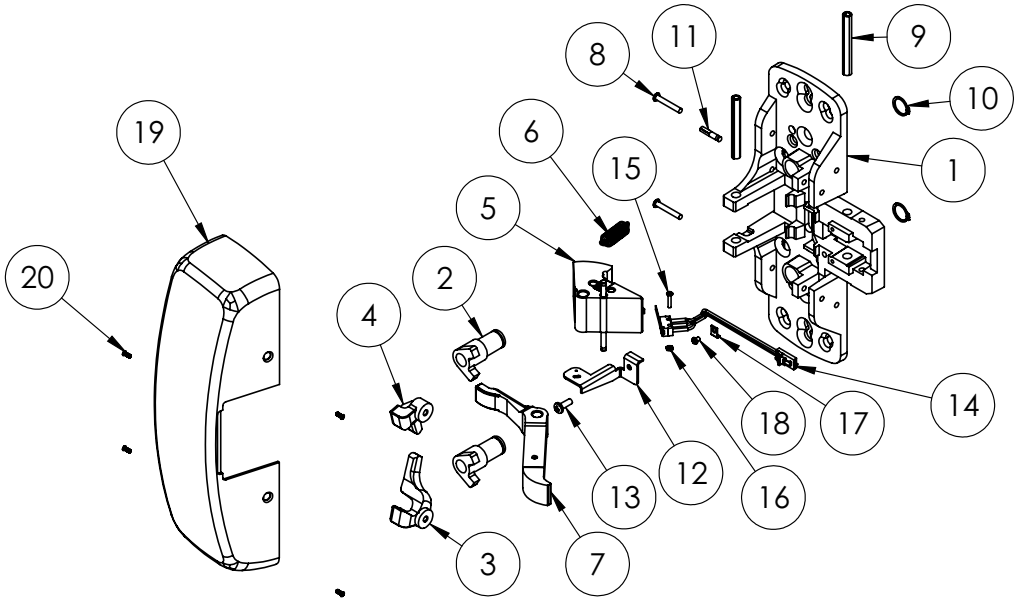
(WS-/53-)8804 (WS-/53-)8806 (WS-/53-)8810 (WS-/53-)8813
(WS-/53-)8815 (WS-/53-)8840 (WS-/53-)8843 (WS-/53-)8844
(WS-/53-)8846 (WS-/53-)8873 (WS-/53-)8874 (WS-/53-)8875
(WS-/53-)8876 (WS-/53-)8877 (WS-/53-)8878 (WS-/53-)8881
(WS-/53-)8882 (WS-/53-)8888

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
All functions	68-4261	LHRB/RHRB	Yes
WS- All functions		LHRB/RHRB	
53- All functions	68-6075	LHRB/RHRB	Yes
WS-53- All functions		LHRB/RHRB	

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1389	Chassis Blank (Std)	1	No
2		98-0018	Outside Cylinder Hub	2	Yes
3		68-1366	Lift Lever (RH)	1	Yes
4		68-1367	Lift Lever (LH)	1	Yes
5		68-4413	Standard Latchbolt (68-4261)	1	Yes
		68-7417	53- Standard Latchbolt (68-6075)	1	Yes
6		98-0028	Latchbolt Spring	1	Yes
7		68-1137	Lift Arm	1	Yes
8		98-0011	Latchbolt Lever Pivot Pin	2	Yes
9		01-4512	Spirol Pin	2	Yes
10		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
11		01-0008	Groove Pin	1	No
12		68-1685	Switch Bracket (53- Only)	1	Yes
13		01-1482	#2-56 X 1/8" Ph Pn Hd Machine Screw (53- Only)	1	Yes
14		52-4545	Switch Assembly (53- Only)	1	Yes
15		01-9446	#1-72 X 11/32" Ph Fl Hd Machine Screw (53- Only)	1	Yes
16		01-0909	Hex Machine Screw Nut (53- Only)	1	Yes
17		52-0310	Cable Clamp (53- Only)	1	Yes
18		01-1482	Cr-Phms #2-56 X 1/8" (53- Only)	1	Yes
19	N/A	68-0406	Cover[1]	1	Yes
20		68-3905	Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

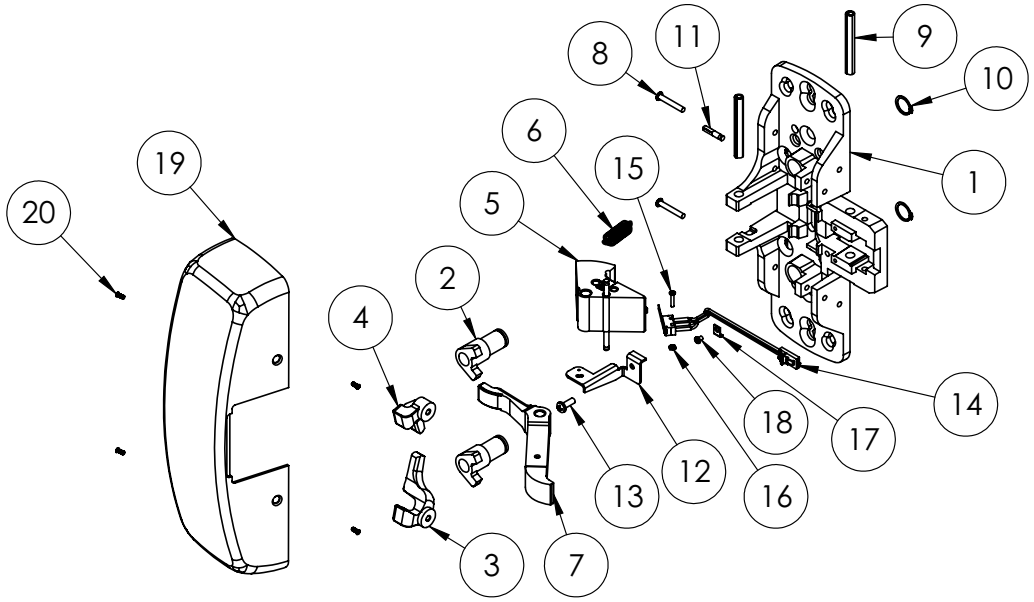
(12-/WS-/53)8804 (12-/WS-/53)8806 (12-/WS-/53)8810 (12-/WS-/53)8813
(12-/WS-/53)8815 (12-/WS-/53)8840 (12-/WS-/53)8843 (12-/WS-/53)8844
(12-/WS-/53)8846 (12-/WS-/53)8873 (12-/WS-/53)8874 (12-/WS-/53)8875
(12-/WS-/53)8876 (12-/WS-/53)8877 (12-/WS-/53)8878 (12-/WS-/53)8881
(12-/WS-/53)8882 (12-/WS-/53)8888

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12- All functions	68-4263	LHRB/RHRB	YES
WS-12- All functions		LHRB/RHRB	
12-53- All functions	68-6076	LHRB/RHRB	YES
WS-12-53- All functions		LHRB/RHRB	

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1378	Chassis Blank (12-)	1	No
2		98-0018	Outside Cylinder Hub	2	Yes
3		68-1366	Lift Lever (RH)	1	Yes
4		68-1367	Lift Lever (LH)	1	Yes
5		68-4414	Fire Rated Latchbolt (68-4263)	1	Yes
		68-7418	12-53- Standard Latchbolt (68-6076)	1	Yes
6		98-0028	Latchbolt Spring	1	Yes
7		68-1137	Lift Arm	1	Yes
8		98-0011	Latchbolt Lever Pivot Pin	2	Yes
9		01-4512	Spirol Pin	2	Yes
10		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
11		01-0008	Groove Pin	1	No
12		68-1685	Switch Bracket (53- Only)	1	Yes
13		01-1482	#2-56 Ph Pn Hd Machine Screw (53- Only)	1	Yes
14		52-4545	Switch Assembly (53- Only)	1	Yes
15		01-9446	#1-72 X 11/32" Ph Fl Hd Machine Screw (53- Only)	1	Yes
16		01-0909	Hex Machine Screw Nut (53- Only)	1	Yes
17		52-0310	Cable Clamp (53- Only)	1	Yes
18		01-1482	Cr-Phms #2-56 X 1/8" (53- Only)	1	Yes
19	N/A	68-0406	Cover[1]	1	Yes
20		68-3905	Cover Screw Pack (#8-32 X 5/16")[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

AL- AND GL- PREFIXES

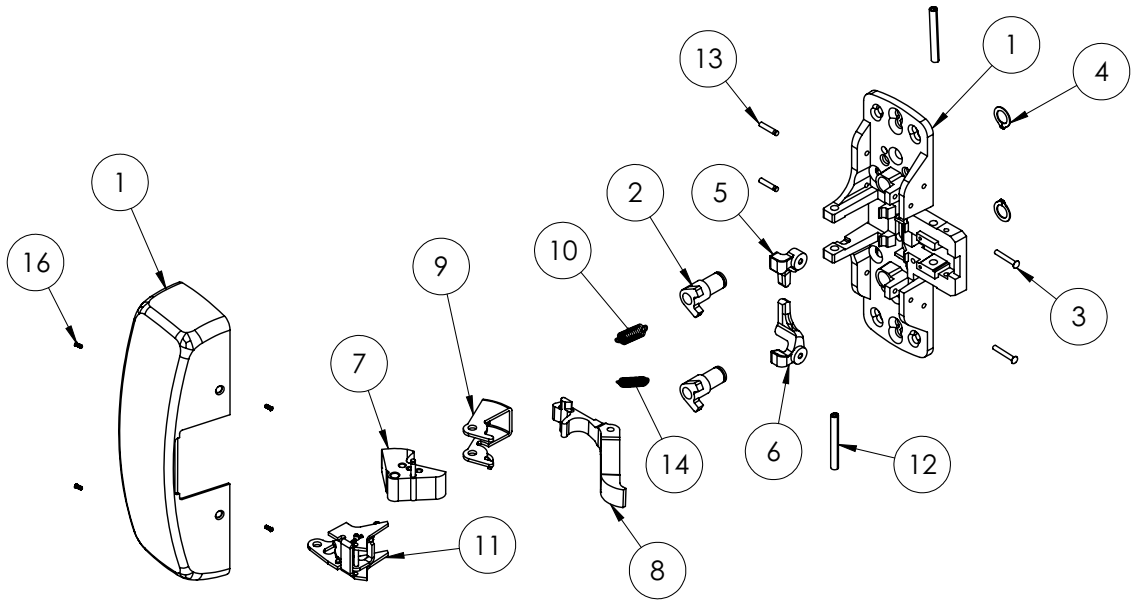
8804 8806 8810 8813 8815 8840
8843 8844 8846 8875 8876 8877
8878 8881 8882

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL- (All Functions Except 77,78,81, And 82)	68-4410	LHRB/RHRB	Yes
GL- (All Functions)		LHRB/RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1485	Chassis (Std)	1	No
2		98-0018	Outside Hub	2	Yes
3		98-0011	Latchbolt Lever Pin	2	Yes
4		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
5		68-1366	Lift Lever (RH)	1	Yes
6		68-1367	Lift Lever (LH)	1	Yes
7		68-4415	Guarded Latchbolt	1	Yes
8		68-1353	Lift Arm	1	Yes
9		68-1352	Guide	1	Yes
10		98-0028	Latchbolt Spring	1	Yes
11		68-4417	Guard Bracket Std	1	Yes
12		01-4512	Spirol Pin	2	Yes
13		01-0008	Groove Pin	2	No
14		68-1394	Guide Spring	1	Yes
15	N/A	68-1014	Cover[1]	1	Yes
16		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

AL- AND GL- PREFIXES

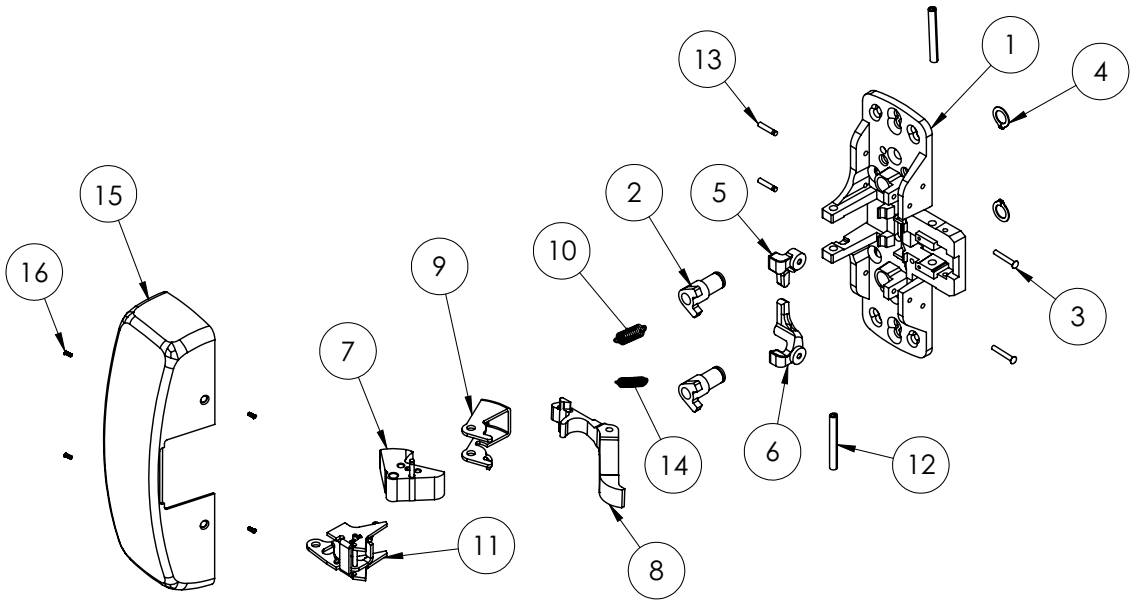
12-8804 12-8806 12-8810 12-8813
12-8815 12-8840 12-8843 12-8844
12-8846 12-8875 12-8876 12-8877
12-8878 12-8881 12-8882

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-AL- (All Functions Except 77,78,81,82)	68-4411	LHRB/RHRB	Yes
12-GL- (All Functions)			

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1378	Chassis (12-)	1	No
2		98-0018	Outside Hub	2	Yes
3		98-0011	Latchbolt Lever Pin	2	Yes
4		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
5		68-1366	Lift Lever (Rh)	1	Yes
6		68-1367	Lift Lever (Lh)	1	Yes
7		68-4415	Guarded Latchbolt	1	Yes
8		68-1353	Lift Arm	1	Yes
9		68-1352	Guide	1	Yes
10		98-0028	Latchbolt Spring	1	Yes
11		68-4417	Guard Bracket Std	1	No
12		01-4512	Spirol Pin	2	Yes
13		01-0008	Groove Pin	2	No
14		68-1394	Guide Spring	1	Yes
15	N/A	68-1014	Cover[1]	1	Yes
16		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

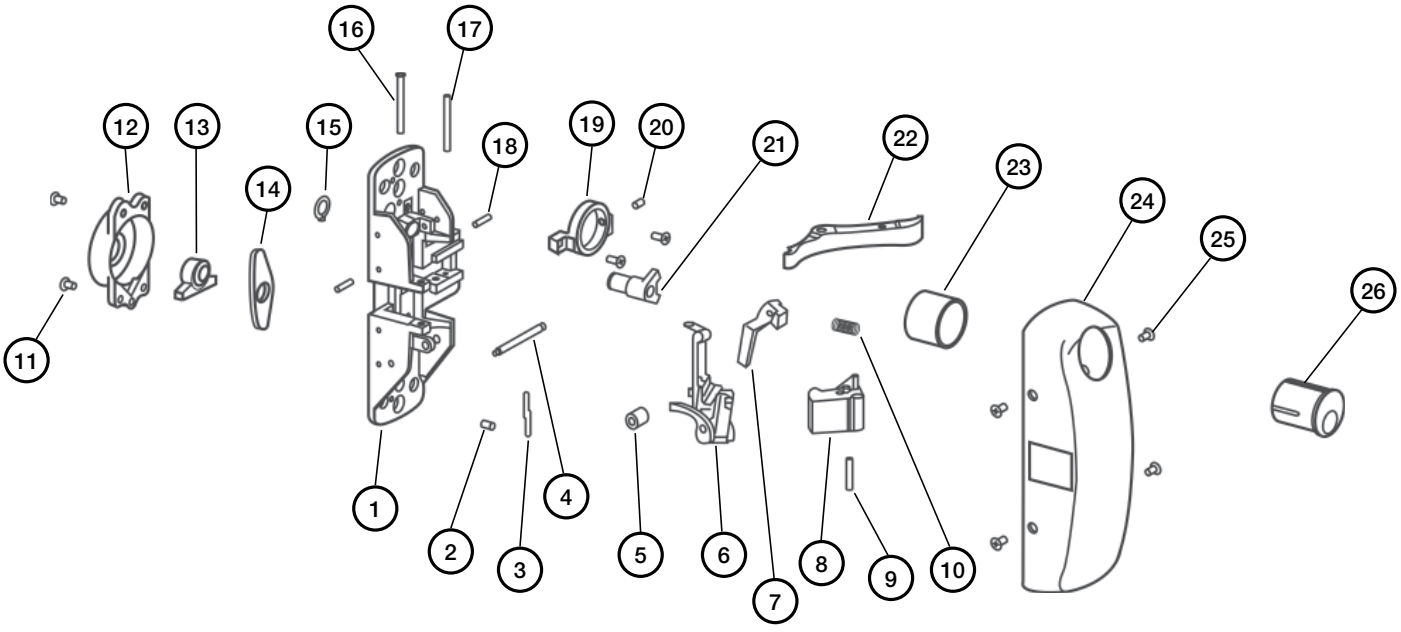
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	68-0408	Chassis Assembly	1	No
2	01-0008	Groove Pin	1	No
3	97-0050	Spring Knob Return	1	Yes
4	68-0271	Pivot Pin Knob Lever	1	Yes
5	68-0273	Bushing Knob Lever	1	Yes
6	68-4236	Knob Lever Assy (LHRB)	1	Yes
	68-4235	Knob Lever Assy (RHRB)	1	Yes
7	68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
	68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
8	98-2034	Latchbolt Assy	1	Yes
9	97-0040	Bushing Latchbolt	1	Yes
10	98-0028	Spring Latchbolt	1	Yes
11	01-3384	Screw 8-32 x 5/16	4	Yes
12	68-0367	Knob Hub Cover	1	Yes
13	97-0042	Knob Hub	1	Yes
14	97-0043	Knob Hub Retainer	1	Yes
15	01-0005	Retaining Ring	1	Yes
16	01-0013	Screw Latchbolt Pivot	1	Yes

Item	Part No.	Description	Qty.	Sellable
17	01-4512	Pivot Pin Left Arm	1	Yes
18	98-0011	Pivot Pin Latchbolt Lever	1	Yes
19	98-0020	Inside Cylinder Retainer	1	Yes
20	01-1095	Set Screw #8-32 x 1/4 Cup Point	1	Yes
21	98-0018	Outside Cylinder Hub	1	Yes
22	68-0241	Lift Arm	1	Yes
23	98-0021	Blocking Ring[1]	1	Yes
24	68-0408	Cover (LHRB)[1]	1	Yes
	68-0409	Cover (RHRB)[1]		
25	68-3908	Cover Screw Pack[1]	1	Yes
—	68-2143	Screw Pack	1	Yes
26	—	Cylinder[1,3]	1	Yes
—	649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

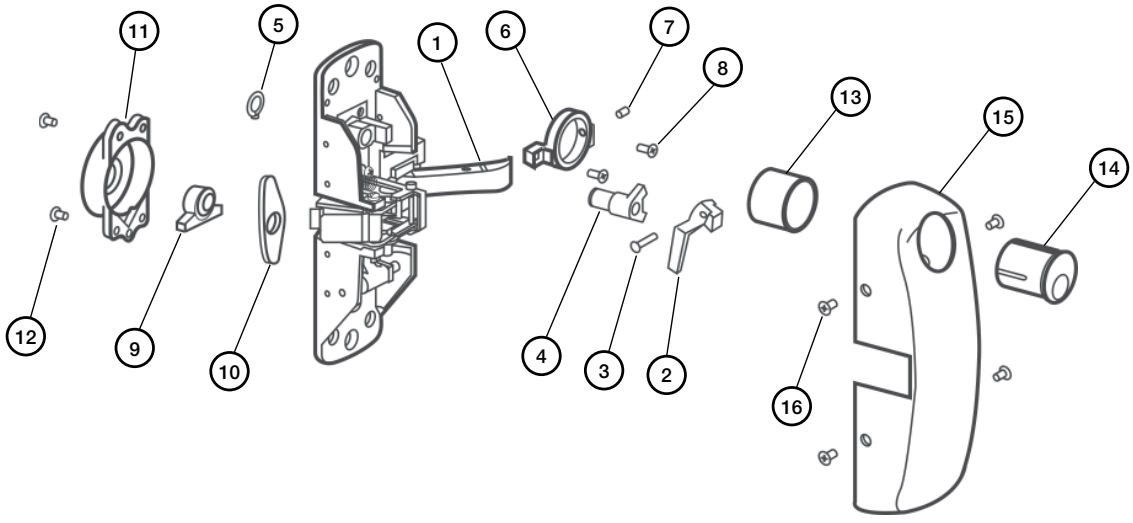
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8816	68-4075	LHRB	Yes
AL-/GL-8816	68-4076	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1015	Chassis	1	No
2		68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
		68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
3		98-0011	Latchbolt Lever Pivot Pin	1	Yes
4		98-0018	Outside Cylinder Hub	1	Yes
5		01-0005	Retaining Ring	1	Yes
6		98-0020	Inside Cylinder Retainer	1	Yes
7		01-1095	Cylinder Set Screw	1	Yes
8		01-1146	Machine Screw (8-32 x 5/16)	2	Yes
9		97-0042	Knob Hub	1	Yes
10		97-0043	Knob Hub Retainer	1	Yes
11		68-0367	Knob Hub Cover	1	Yes
12		01-3384	Machine Screw (8-32 x 3/8)	2	Yes
13	N/A	98-0021	Blocking Ring[1]	1	Yes
14		-	Cylinder[1,3]	1	Yes
15		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
16		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

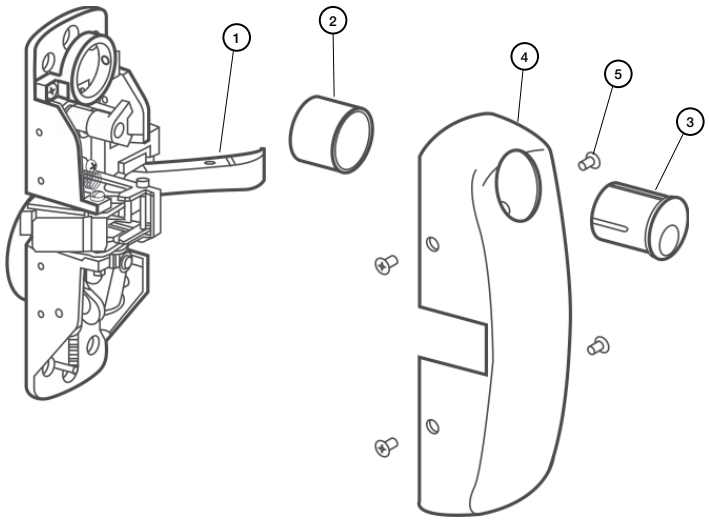
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8816	68-4077	LHRB	Yes
	68-4078	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4077	Chassis Assembly (LHRB)	1	Yes
	N/A	68-4078	Chassis Assembly (RHRB)	1	Yes
2		98-0021	Blocking Ring[1]	1	Yes
3		—	Cylinder[1,2]	1	Yes
4		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

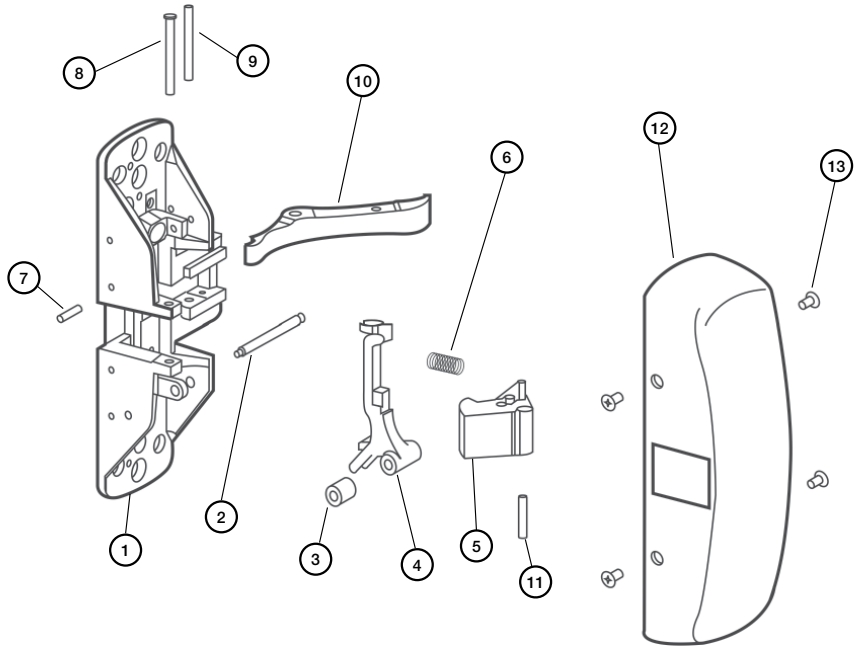
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8828	68-2106	LHRB	Yes
	68-2107	RHRB	

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis (LHRB)	1	No
		—	Chassis (RHRB)	1	No
2		68-0271	Pivot Pin Thumb Lever	1	Yes
3		68-0273	Bushing Thumb Lever	1	Yes
4		68-0260	Thumb Piece Lever (LHRB)	1	Yes
		68-0261	Thumb Piece Lever (RHRB)	1	Yes
5		98-2034	Latchbolt Assy	1	Yes
6		98-0028	Spring Latchbolt	1	Yes
7		01-0008	Groove Pin	1	No
8		01-0013	Screw Latchbolt Pivot	1	Yes
9		01-4512	Pivot Pin Lift Arm	1	Yes
10		68-0241	Lift Arm	1	Yes
11		97-0040	Bushing Latchbolt	1	Yes
12	N/A	68-0406	Cover[1]	1	Yes
13		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

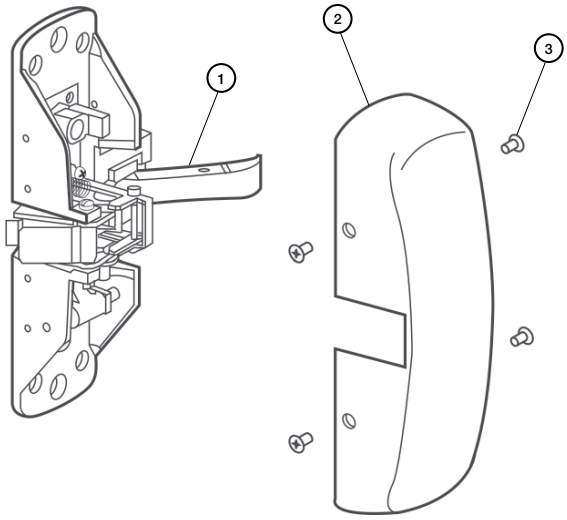
ASSA ABLOY, the global leader in door opening solutions

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL- GL-	68-4080	LHRB	Yes
	68-4081	RHRB	
12- GL-	68-4082	LHRB	
	68-4083	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4080	Chassis Assembly STD LHRB	1	Yes
		68-4081	Chassis Assembly STD RHRB	1	Yes
		68-4082	Chassis Assembly 12- LHRB	1	Yes
		68-4083	Chassis Assembly 12- RHRB	1	Yes
2	N/A	68-1014	Cover[1]	1	Yes
3		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack STD	1	Yes
		68-2165	Screw Pack 12	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

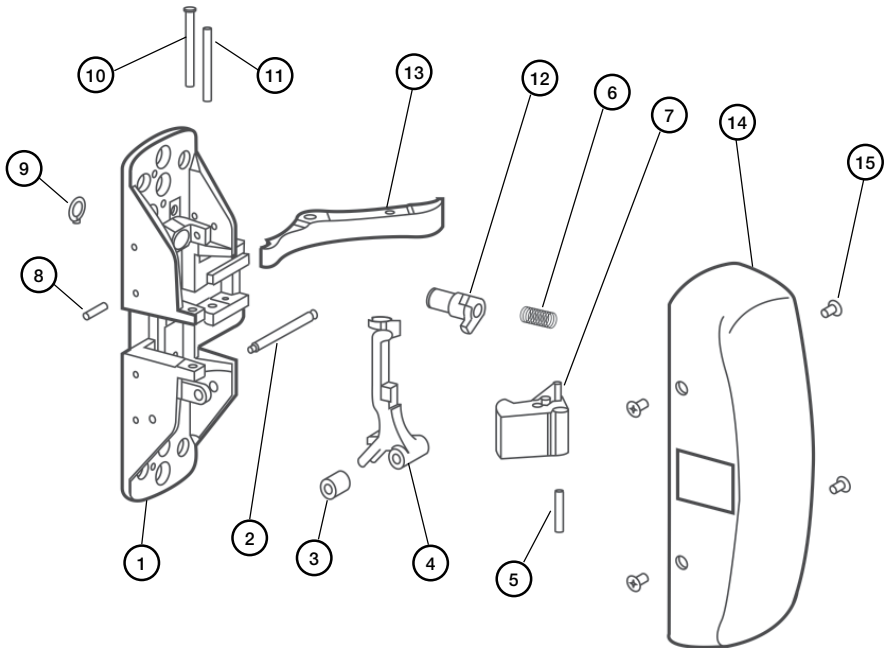
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8863	68-2109	LHRB	Yes
8863	68-2110	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis Assembly (LHRB)	1	No
		—	Chassis Assembly (RHRB)	1	No
2		68-0271	Pivot Pin Thumb Lever	1	Yes
3		68-0273	Bushing Thumb Lever	1	Yes
4		68-0260	Thumb Piece Lever LHRB	1	Yes
		68-0261	Thumb Piece Lever RHRB	1	No
5		97-0040	Bushing Latchbolt	1	Yes
6		98-0028	Spring Latchbolt	1	Yes
7		98-2034	Latchbolt Assy	1	Yes
8		01-0008	Groove Pin	1	No
9		01-0005	Retaining Ring	1	Yes
10		01-0013	Screw Latchbolt Pivot	1	Yes
11		01-4512	Pivot Pin Lift Arm	1	Yes
12		98-0018	Outside Cylinder Hub	1	Yes
13		68-0241	Lift Arm	1	Yes
14	N/A	68-0406	Cover[1]	1	No
15		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

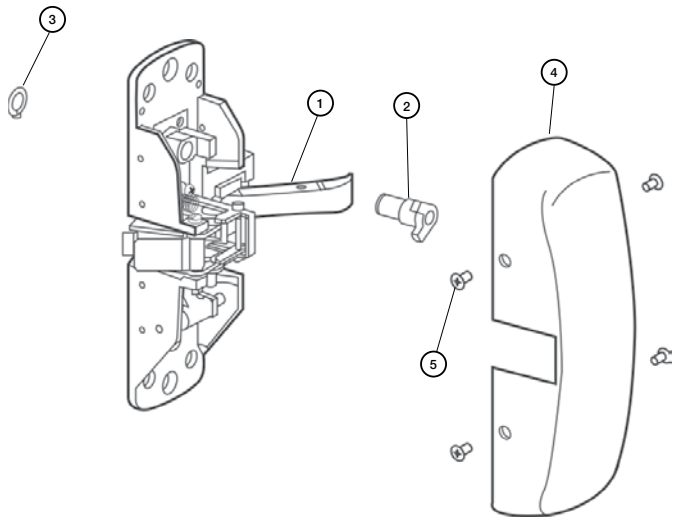
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8863	68-4097	LHRB	Yes
AL-/GL-8863	68-4098	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above		Chassis	1	No
2		98-0018	Outside Cylinder Hub	1	Yes
3		01-0005	Retaining Ring	1	Yes
4	N/A	68-1014	Cover[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

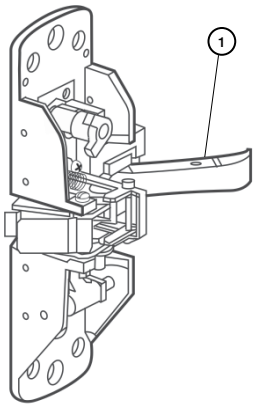
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

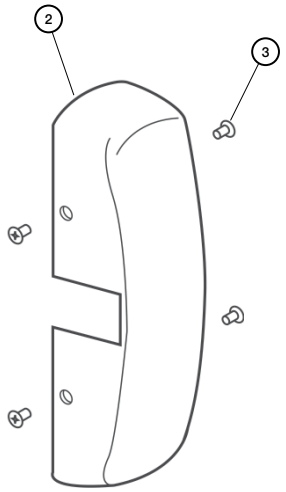
SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8863	68-4099	LHRB	Yes
AL-/GL-8863	68-4100	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4099	Chassis Assembly (LHRB)	1	Yes
		68-4100	Chassis Assembly (RHRB)	1	Yes
2	N/A	68-1014	Cover[1]	1	Yes
3		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish





A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

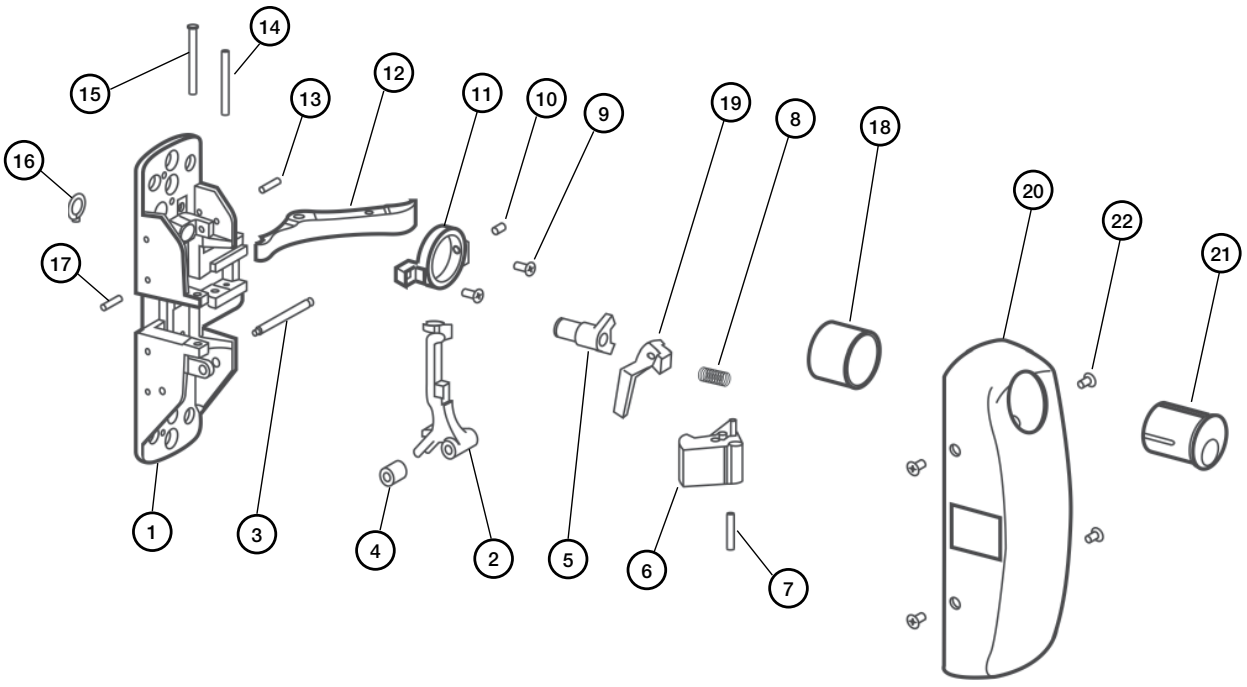
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	-	Chassis Assembly	1	No
2	68-0260	Thumb Piece Lever LHRB	1	Yes
	68-0261	Thumb Piece Lever RHRB	1	Yes
3	68-0271	Pivot Pin	1	Yes
4	68-0273	Bushing	1	Yes
5	98-0018	Outside Cylinder Hub	1	Yes
6	98-2034	Latchbolt	1	Yes
7	97-0040	Bushing, Latchbolt	1	Yes
8	97-0028	Spring, Latchbolt	1	Yes
9	01-3384	Screw #8-32 x 5/16	2	Yes
10	01-1095	Set Screw	1	Yes
11	98-0020	Inside Cylinder Retainer	1	Yes
12	68-0241	Lift Arm	1	Yes
13	98-0011	Pivot Pin (Lift Lever)	1	Yes
14	01-4512	Pivot Pin (Lift Arm)	1	Yes

Item	Part No.	Description	Qty.	Sellable
15	01-0013	Latchbolt Screw	1	Yes
16	01-0005	Retaining Ring	1	Yes
17	01-0008	Groove Pin	1	No
18	98-0021	Blocking Ring[1]	1	Yes
19	68-0237	Lift Lever LHRB	1	Yes
	68-0238	Lift Lever RHRB	1	Yes
20	68-0408	Cover[1]	1	Yes
	68-0409	Cover[1]	1	Yes
21	-	Inside Cylinder[1,2]	1	Yes
22	68-3908	Cover Screw Pack[1]	1	Yes
Not Shown	68-2143	Screw Pack	1	Yes
	649	Strike Pack[1]	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

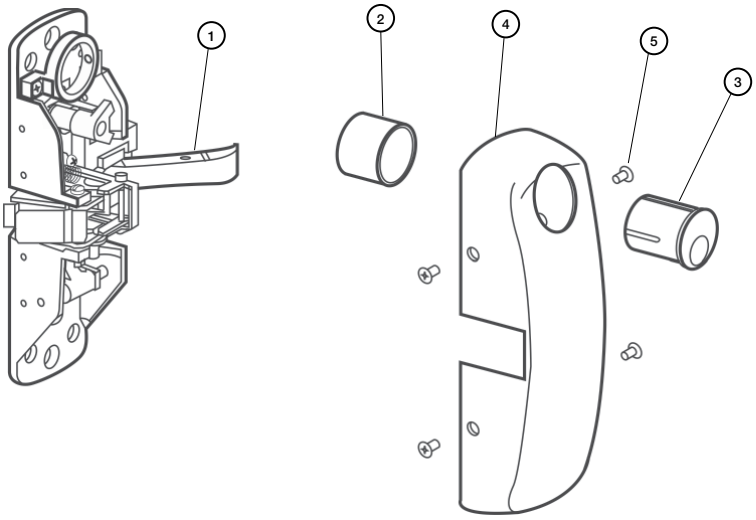
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL/12-8866	68-4104	LHRB	Yes
AL-/GL/12-8866	68-4105	RHRB	

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis Assembly (LHRB)	1	Yes
		—	Chassis Assembly (RHRB)	1	Yes
2	N/A	98-0021	Blocking Ring[1]	1	Yes
3		68-4411	Cylinder[1,2]	1	Yes
4		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

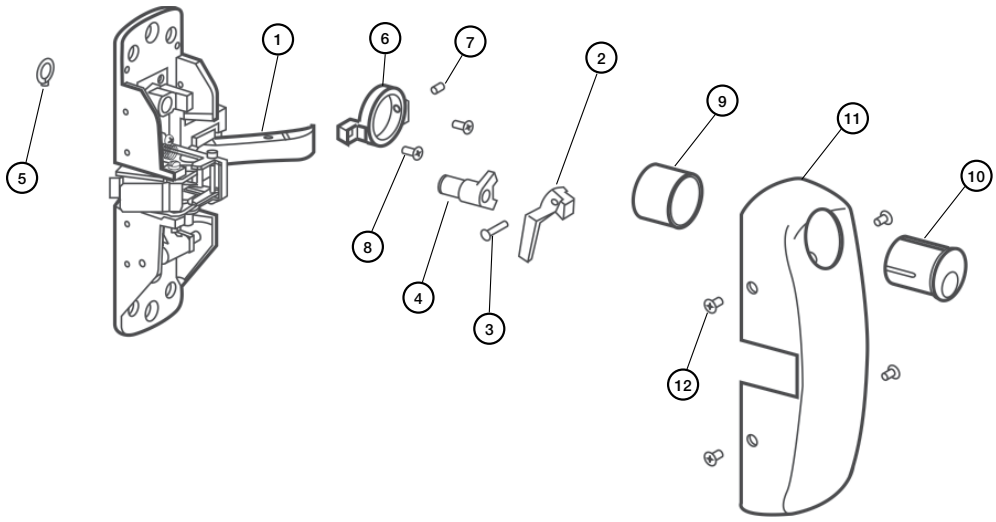
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8866	68-A102	LHRB	Yes
AL-/GL-8866	68-A103	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	-	Chassis Assembly	1	No
2		68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
		68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
3		98-0011	Latchbolt Lever Pivot Pin	1	Yes
4		98-0018	Outside Cylinder Hub	1	Yes
5		01-0005	Retaining Ring	1	Yes
6		98-0020	Inside Cylinder Retainer	1	Yes
7		01-1095	Cylinder Set Screw	1	Yes
8		01-1146	Machine Screw (8-32 x 5/16)	2	Yes
9	N/A	98-0021	Blocking Ring *	1	Yes
10		-	Cylinder[1,3]	1	Yes
11		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
12		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

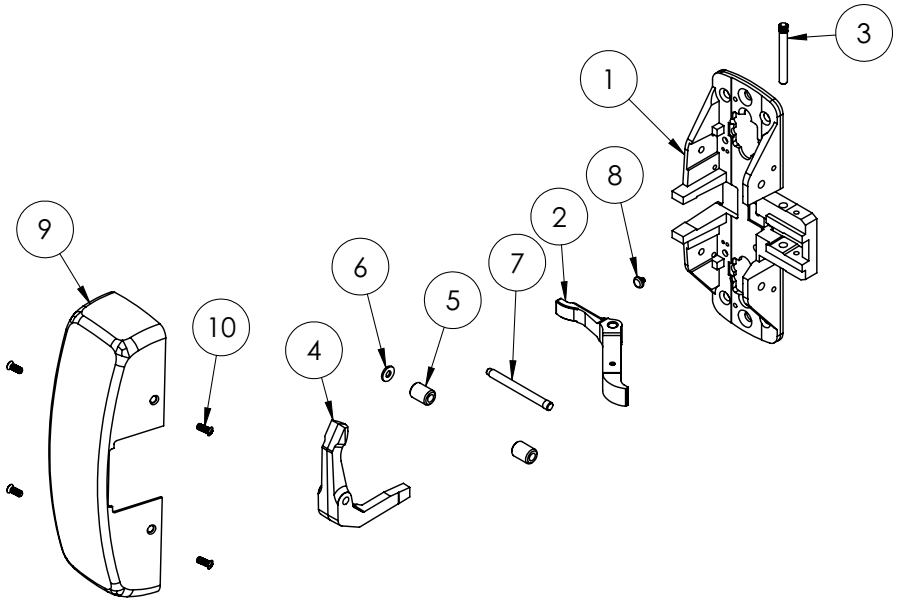
(12-)8904 (12-)8910 (12-)8913
(12-)8915 (12-)8928 (12-)8943
(12-)8944 (12-)8963 (12-)8970
(12-)8971 (12-)8975 (12-)8976

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-) (All Functions Except 16 & 66)	68-2172	LHRB	Yes
	68-2173	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-0339	Chassis	1	No
2		68-1137	Lift Arm	1	Yes
3		68-0239	Pivot Pin	1	Yes
4		68-0337	Left Hand Lift Lever	1	Yes
		68-0338	Right Hand Lift Lever	1	Yes
5		68-0273	Bushing	2	Yes
6		01-9370	Washer	1	Yes
7		68-0271	Pivot Pin (63 Function)	1	Yes
8		68-1294	Stop Pin	1	No
9	N/A	68-0407	Cover[1]	1	Yes
10		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2172 (LHRB)	900 Series Mortise Assembly[1,2,3]	1	Yes
		68-2173 (RHRB)		1	Yes
		68-2143	Screw Pack Standard	1	Yes
		68-2165	Screw Pack (12-)	1	Yes
		C908	Strike Pack LHRB 1 3/4" (C908)[1,3]	1	Yes
		C908	Strike Pack RHRB 1 3/4" (C908)[1,3]	1	Yes

1. Specify finish
2. Specify function
3. Specify hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

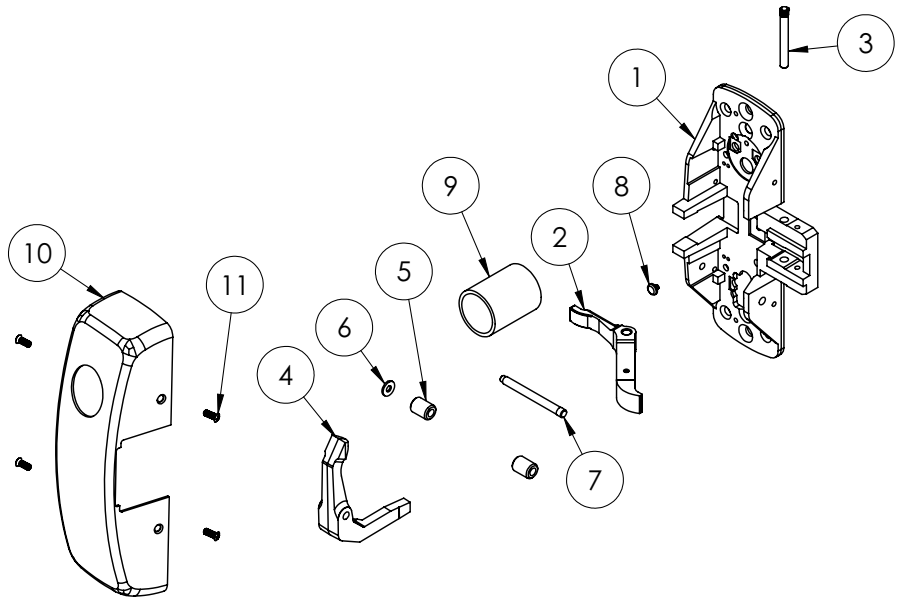
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-)	68-2213	LHRB	Yes
	68-2214	RHRB	Yes

Item	Part No.	Description	Qty	Sellable
1	68-0341	Chassis RHRB	1	No
	68-0342	Chassis LHRB	1	No
2	68-1137	Lift Arm	1	Yes
3	68-0239	Pivot Pin	1	Yes
4	68-0337	Left Hand Lift Lever	1	Yes
	68-0338	Right Hand Lift Lever	1	Yes
5	68-0273	Bushing	2	Yes
6	01-9370	Washer	1	Yes
7	68-0271	Pivot Pin (63 Function)	1	Yes
8	68-1294	Stop Pin	1	No
9	99-0007	Cylinder Blocking Ring[1]	1	Yes
Not Shown	13-0085	Locking Tail	1	Yes
	13-0080	Cylinder Barrel Retainer	1	Yes
	—	Cylinder Assembly[2]	1	Yes
	13-0074	Connecting Screw	2	Yes
10	68-0410	Cover LHRB[1]	1	Yes
	68-0411	Cover RHRB[1]	1	Yes
11	68-3905	Cover Screw Pack[1]	1	Yes
Not Shown	916	Mortise Assy 16 Funtion[1,3]	1	Yes
	966	Mortise Assy 66 Function[1,3]	1	Yes
	68-2143	Screw Pack Standard	1	Yes
	68-2165	Screw Pack (12-)	1	Yes
	C908	Strike Pack LHRB (C908)[3]	1	Yes
	C908	Strike Pack RHRB (C908)[3]	1	Yes

1. Specify finish
2. Specify function
3. Specify hand



A8231 12/17

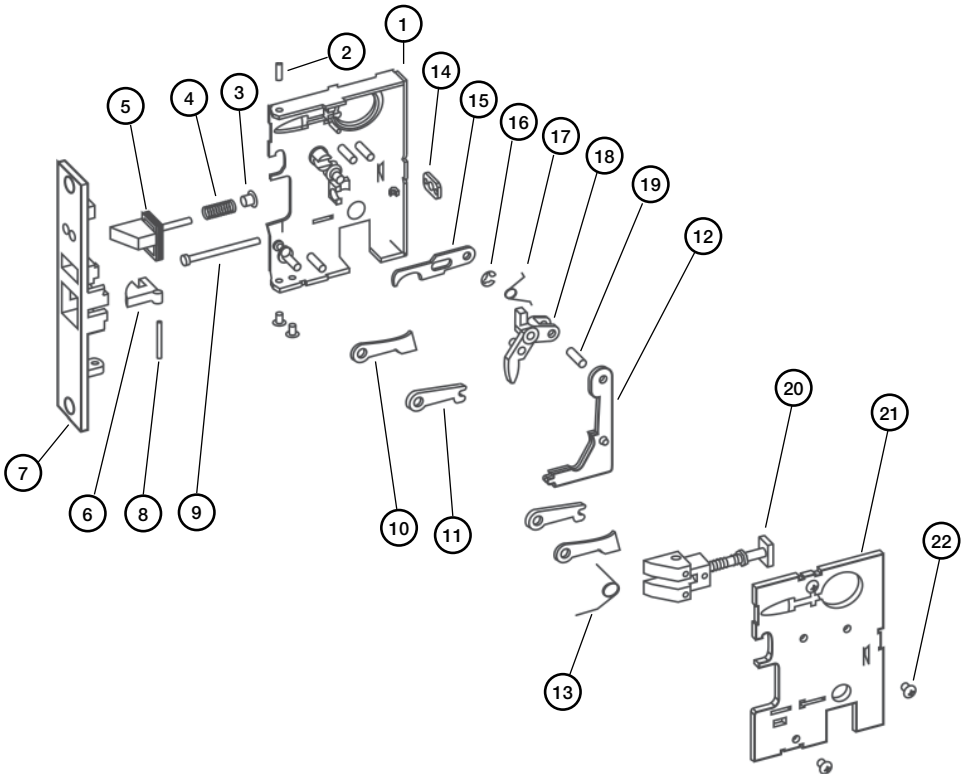
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-0078	Cylinder Set Screw	1	Yes
10	99-0076	Slide Spacer	2	Yes
11	99-0058	Slide Guide	2	Yes
12	99-2059	Lever Slide Assembly	1	Yes

Item	Part No.	Description	Qty.	Sellable
13	99-0061	Spring Thumbpiece Lever	1	No
14	99-0236	Cylinder Screw Support	1	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	01-0098	Retaining Ring	1	Yes
17	99-0063	Spring Guard Bolt Lver	1	Yes
18	99-2389	Latchbolt Lever Assembly	1	Yes
19	99-0212	Pivot Pin Lever Slide	1	Yes
20	99-2247	Latchbolt Assembly	1	Yes
21	99-2361	Cap Assembly	1	No
22	01-1142	Case Screw #8-32 x 1/4	5	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish

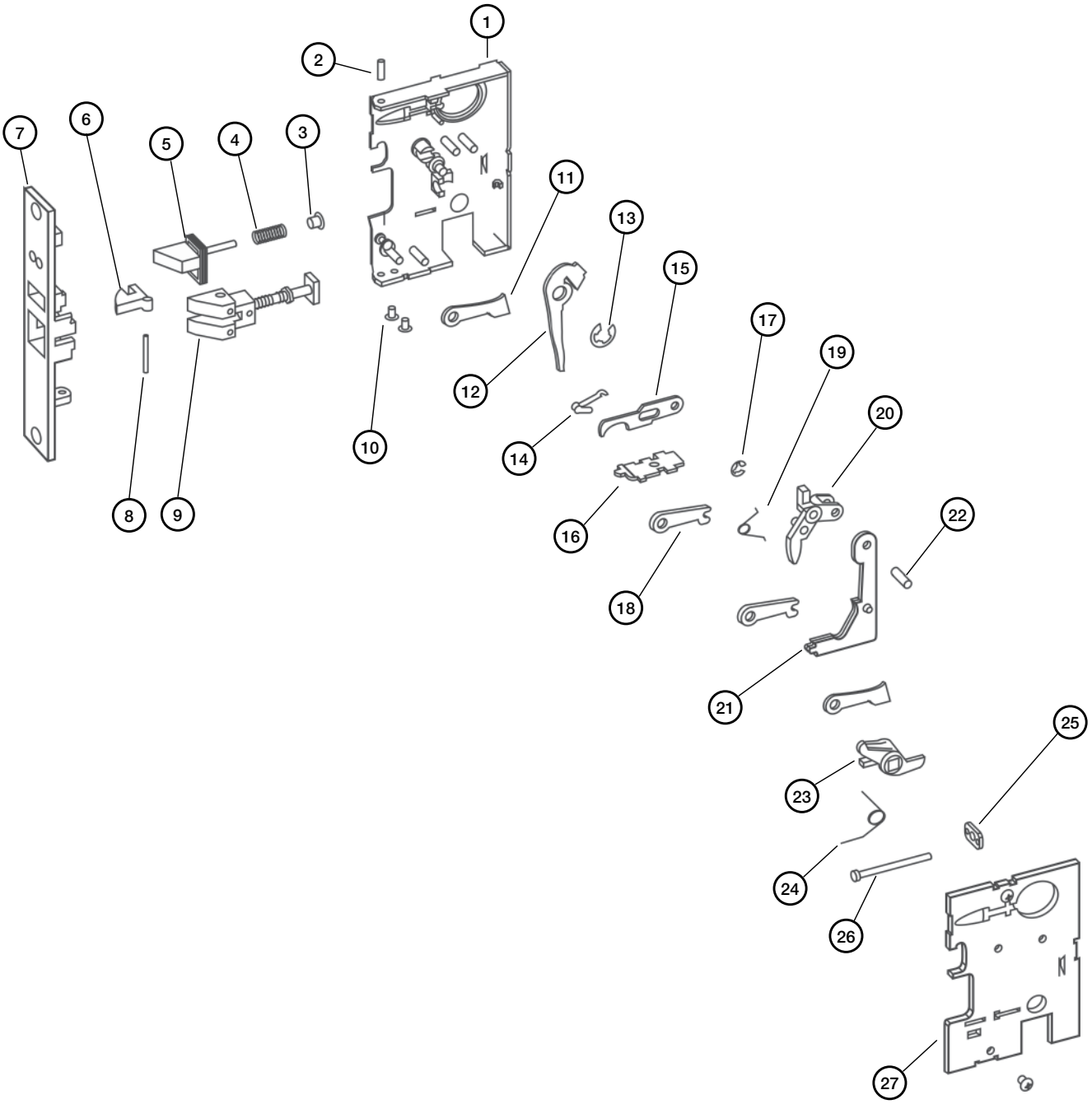
Notes:

- Items 5 and 15 to be sold as a set only.
- For 8313 x ET or 8913 x ET, use 915 Mortise Assembly.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No
-	68-2597	Bridge Rectifier Pack[2]	1	Yes

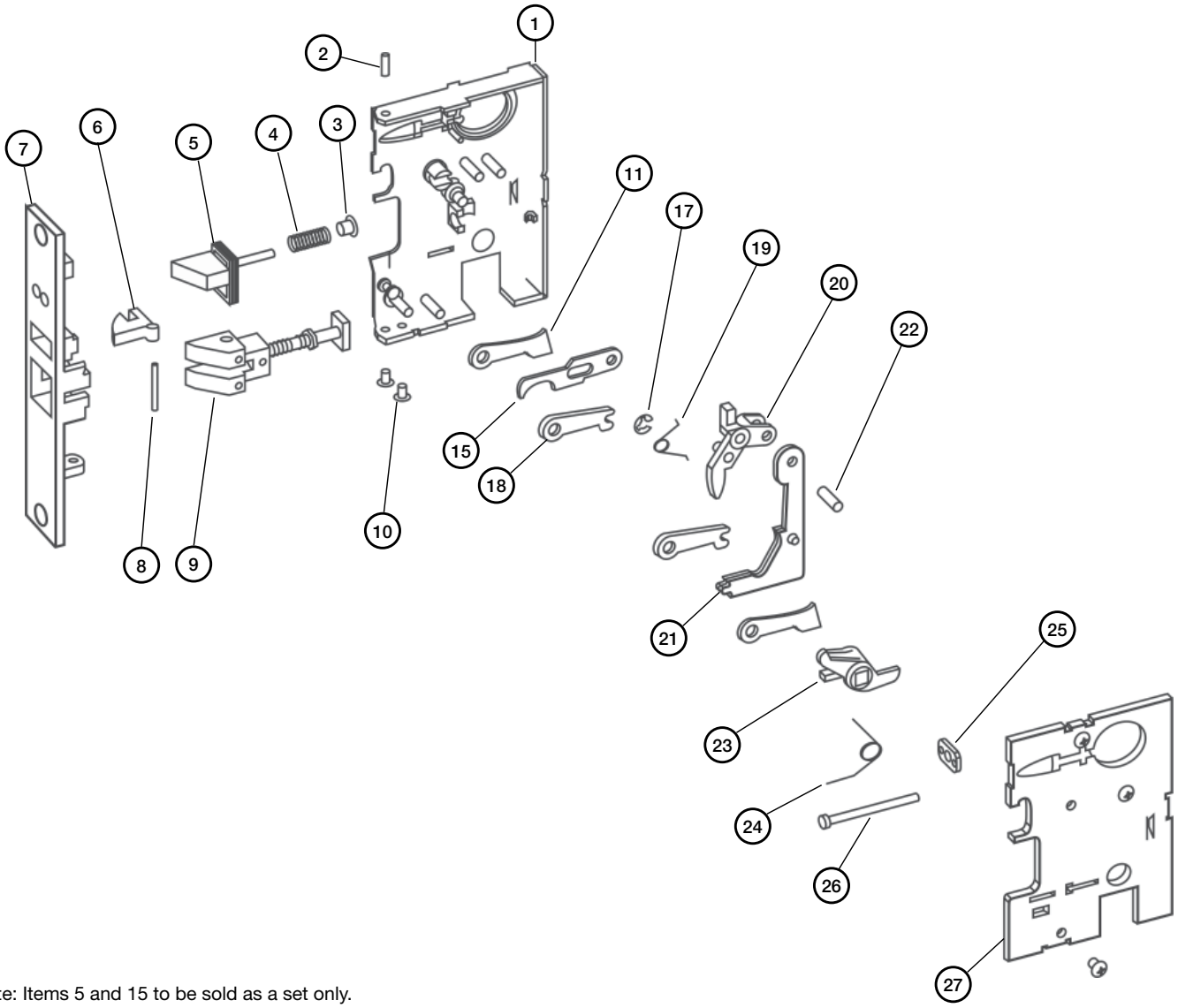
1. Specify finish
2. Use with 975 and 976 only

Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

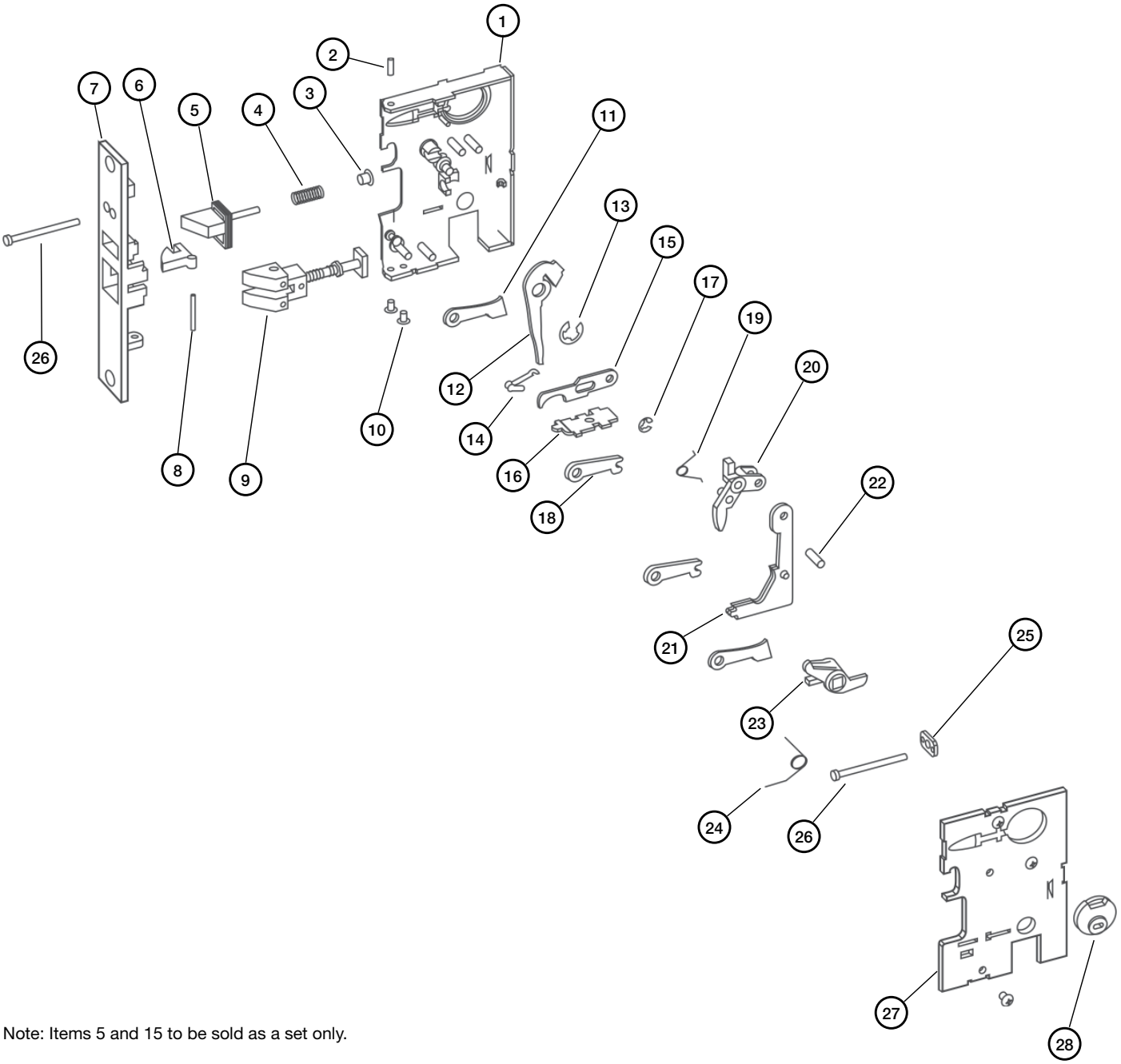
Item	Part No.	Description	Qty.	Sellable
1	99-2352	Case Assy LHRB	1	No
	99-2351	Case Assy RHRB		
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0226	Front LHRB[1]	1	No
	99-0227	Front RHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2387	Latchbolt Lever Assembly LHRB	1	Yes
	99-2388	Latchbolt Lever Assembly RHRB	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	2	Yes
27	99-2361	Cap Assembly LHRB	1	No
	99-2362	Cap Assembly RHRB	1	No
28	13-2162	Cylinder Attachment	1	Yes

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

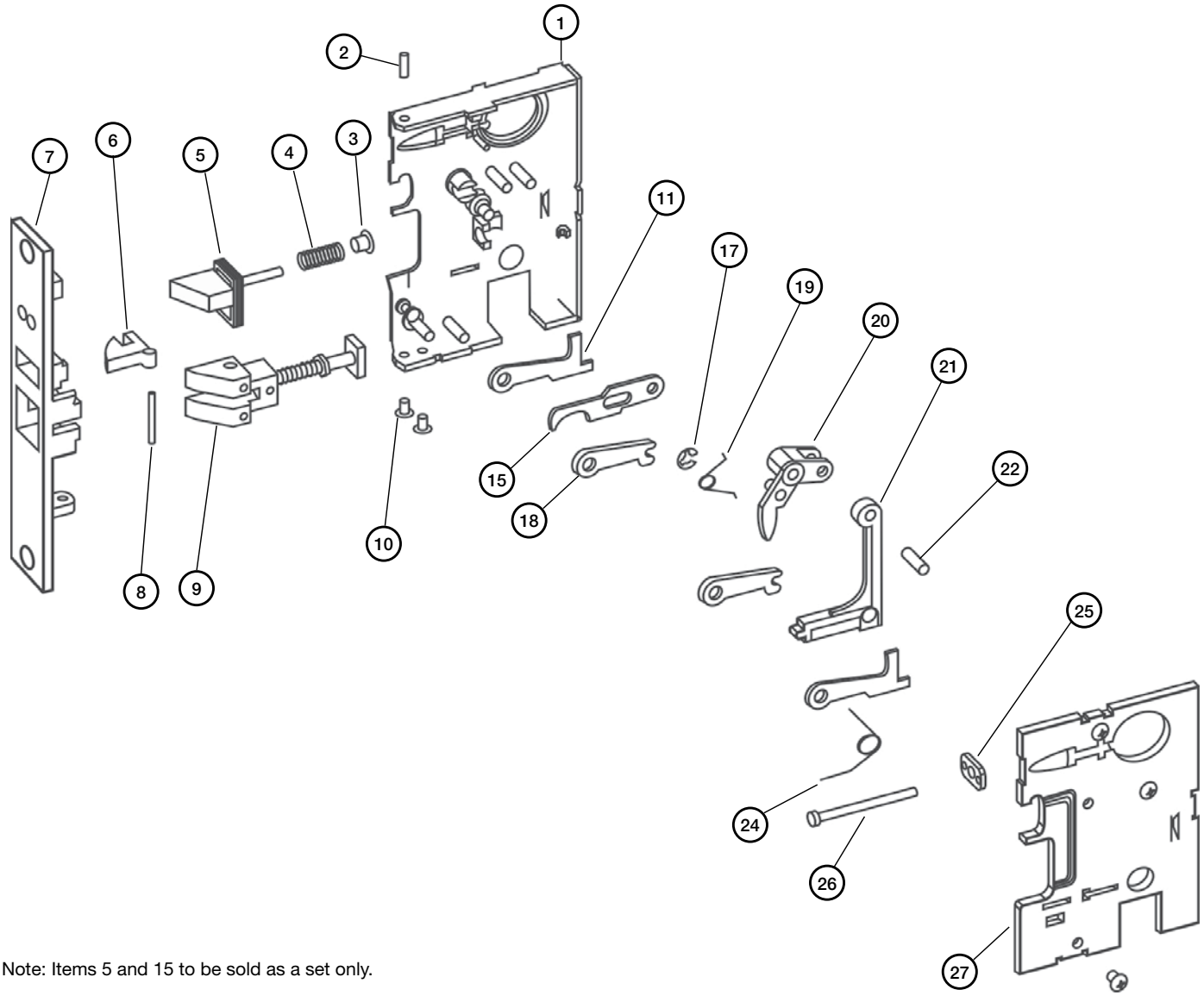
Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

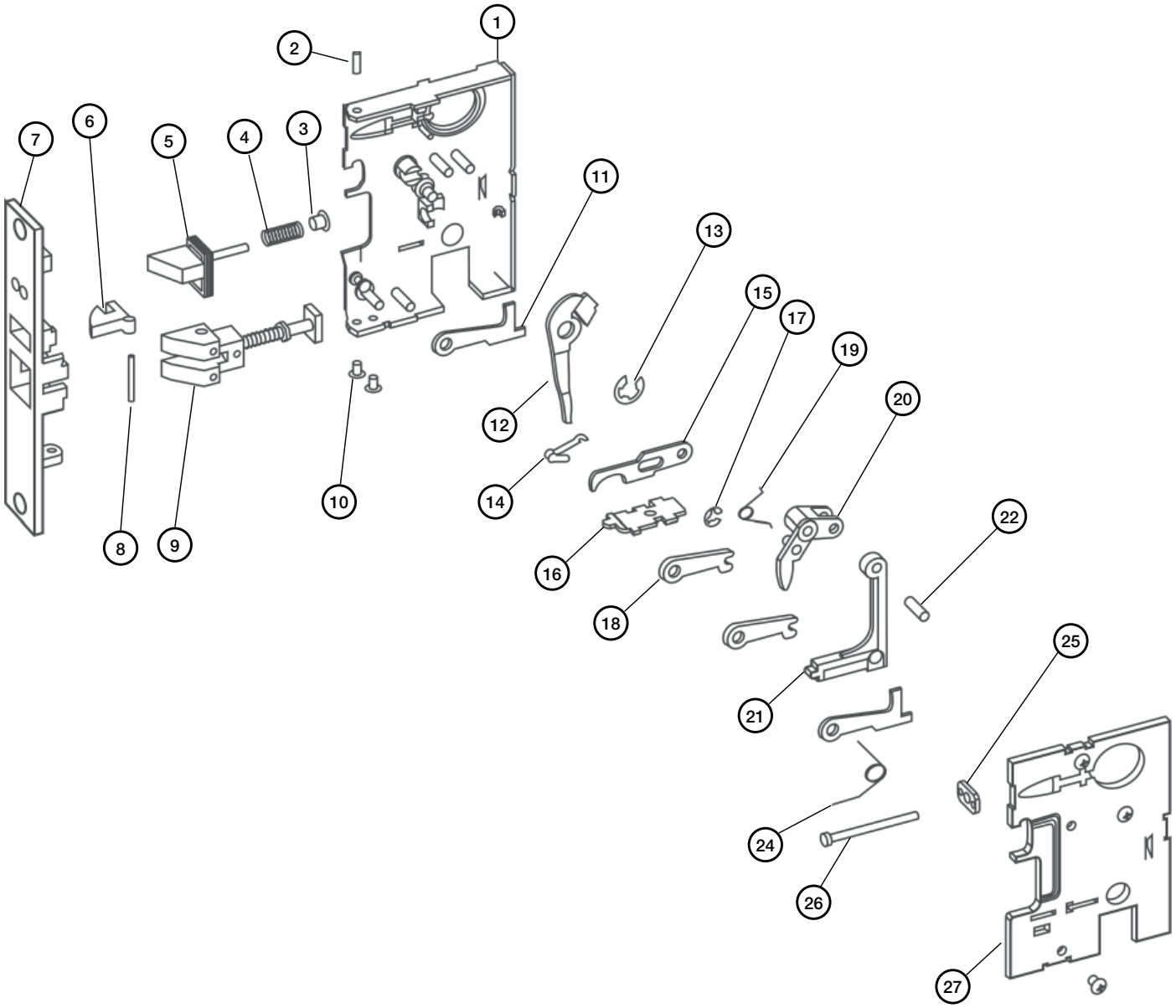
Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy RHRB	1	No
	99-2352	Case Assy LHRB	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

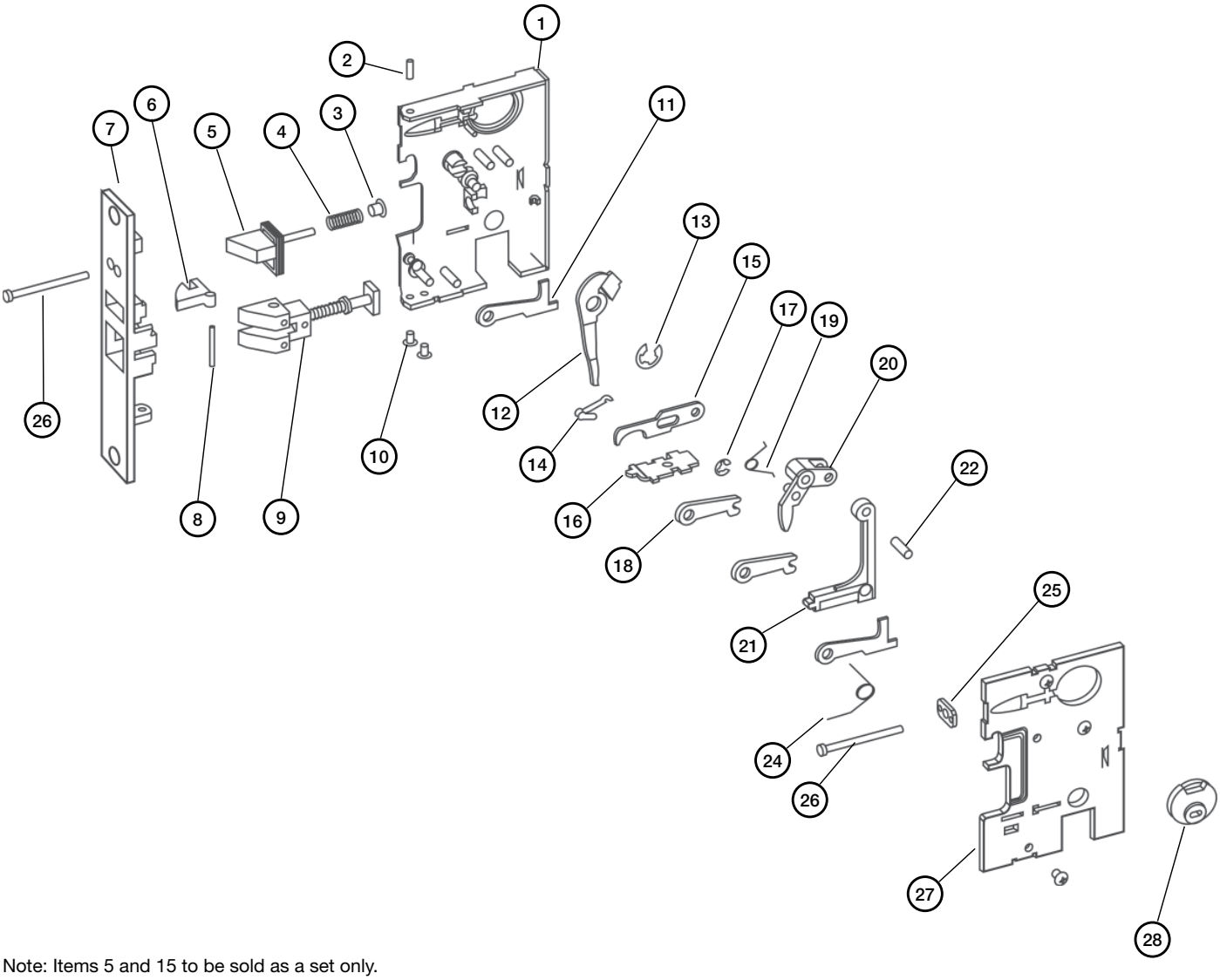
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	99-2352	Case Assy LHRB	1	No
	99-2351	Case Assy RHRB	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2387	Latchbolt Lever Assembly LHRB	1	Yes
	99-2388	Latchbolt Lever Assembly RHRB	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly LHRB	1	No
	99-2362	Cap Assembly RHRB	1	No
28	13-2162	Cylinder Attachment	1	Yes

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Assembly No.	Description	Option	Sellable
68-2702	Wide Stile E Rail Assembly*	(12-) Fire Rated	Yes
68-2703	Wide Stile F Rail Assembly*		Yes
68-2704	Wide Stile G Rail Assembly*		Yes
68-2705	Wide Stile J Rail Assembly*		Yes
68-2724	Narrow Stile E Rail Assembly*		Yes
68-2725	Narrow Stile F Rail Assembly*		Yes
68-2726	Narrow Stile G Rail Assembly*		Yes
68-2727	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		68-0950	Mounting Rail Wide(E)*	1	Yes
		68-0952	Mounting Rail Wide(F)*		Yes
		68-0948	Mounting Rail Wide(J)*		Yes
		68-0949	Mounting Rail Wide(G)*		Yes
		68-0958	Mounting Rail Narrow(E)*		Yes
		68-0955	Mounting Rail Narrow(F)*		Yes
		68-0956	Mounting Rail Narrow(J)*		Yes
		68-0957	Mounting Rail Narrow(G)*		Yes
3		01-1236	#6-32x 3/8" PH FL U'Cut	4	Yes
4		68-0943	Bracket	2	Yes
5		68-0945	Pivot Pin	2	Yes
6		01-0098	Retainer Ring	2	Yes
7		68-0229	Pivot Pin, Push Rail*	2	Yes
8		68-0236	Spring, Rail Arm	2	Yes
9		68-3609	Connecting Arm Assembly	2	Yes
10		68-0615	Push Rail (E)*	1	Yes
		68-0618	Push Rail (F)*		Yes
		68-0616	Push Rail (J)*		Yes
		68-0617	Push Rail (G)*		Yes
11		809	TouchPad Assembly	1	Yes
12		01-4537	Standard Hole Plug	1	Yes

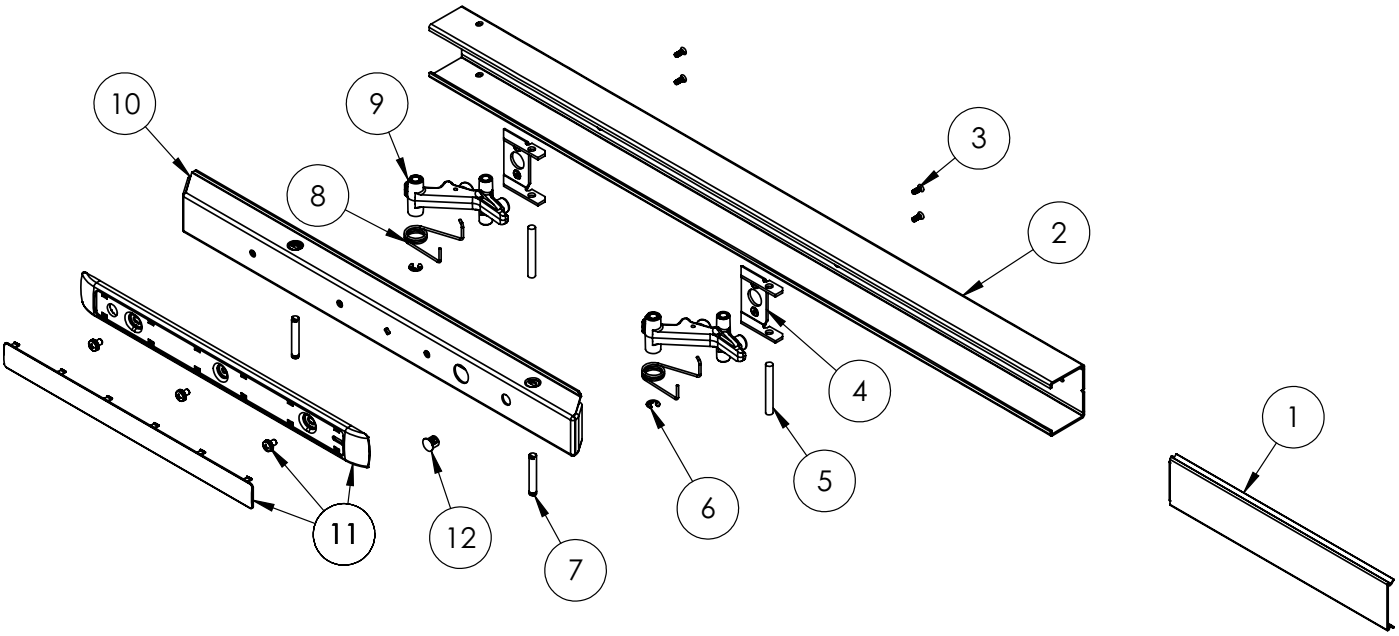
*Specify Finish

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-2703 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Assembly No.	Description	Option	Sellable
68-5542	Wide Stile E Rail Assembly*	(12-56-) (56-)	Yes
68-3212	Wide Stile F Rail Assembly*		Yes
68-3211	Wide Stile G Rail Assembly*		Yes
68-3213	Wide Stile J Rail Assembly*		Yes
68-5578	Narrow Stile E Rail Assembly*		Yes
68-3217	Narrow Stile F Rail Assembly*		Yes
68-3216	Narrow Stile G Rail Assembly*		Yes
68-3218	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		68-0950	Mounting Rail Wide(E)*	1	Yes
		68-0952	Mounting Rail Wide(F)*		Yes
		68-0948	Mounting Rail Wide(J)*		Yes
		68-0949	Mounting Rail Wide(G)*		Yes
		68-0958	Mounting Rail Narrow(E)*		Yes
		68-0955	Mounting Rail Narrow(F)*		Yes
		68-0956	Mounting Rail Narrow(J)*		Yes
		68-0957	Mounting Rail Narrow(G)*		Yes
3		M56AE	Rail Motor Kit, E	1	Yes
		M56AF	Rail Motor Kit, F		Yes
		M56AJ	Rail Motor Kit, J		Yes
		M56AG	Rail motor Kit, G		Yes
4		68-0229	Pivot Pin, Push Rail*	2	Yes
5		68-0236	Spring, Rail Arm	2	Yes
6		01-0098	Retaining Ring	2	Yes
7		809	TouchPad Assembly	1	Yes
8		68-0615	Standard Push Rail, E*	1	Yes
		68-0618	Standard Push Rail, F*		Yes
		68-0616	Standard Push Rail, J*		Yes
		68-0617	Standard Push Rail, G*		Yes
9		68-3609	Connecting Arm Assembly	1	Yes
10		52-1261	56- Input Harness Assembly	2	Yes
11		01-1236	#6-32x3/8" PH FL U'CUT	4	Yes
12		68-0945	Pivot Pin	1	Yes
13		68-0943	Bracket	1	Yes

All Related HK- Assemblies Listed Below

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
19-56-HK-*	68-5515	68-5516	68-5517	68-5518	68-5602	68-5603	68-5604	68-5605	Yes
53-56-HK-*	68-5554*	68-5555*	68-5556*	68-5557*	68-5594*	68-5595*	68-5596*	68-5597*	Yes
53-55-56-HK-*	68-5558*	68-5559	68-5560	68-5561*	68-5598*	68-5599*	68-5600*	68-5601*	Yes
19-53-56-HK-*	68-5519*	68-5520*	68-5521*	68-5522*	68-5610*	68-5611*	68-5612*	68-5613*	Yes
19-53-55-56-HK- *	68-5538*	68-5539*	68-5540*	68-5541*	68-5614*	68-5615*	68-5616*	68-5617*	Yes

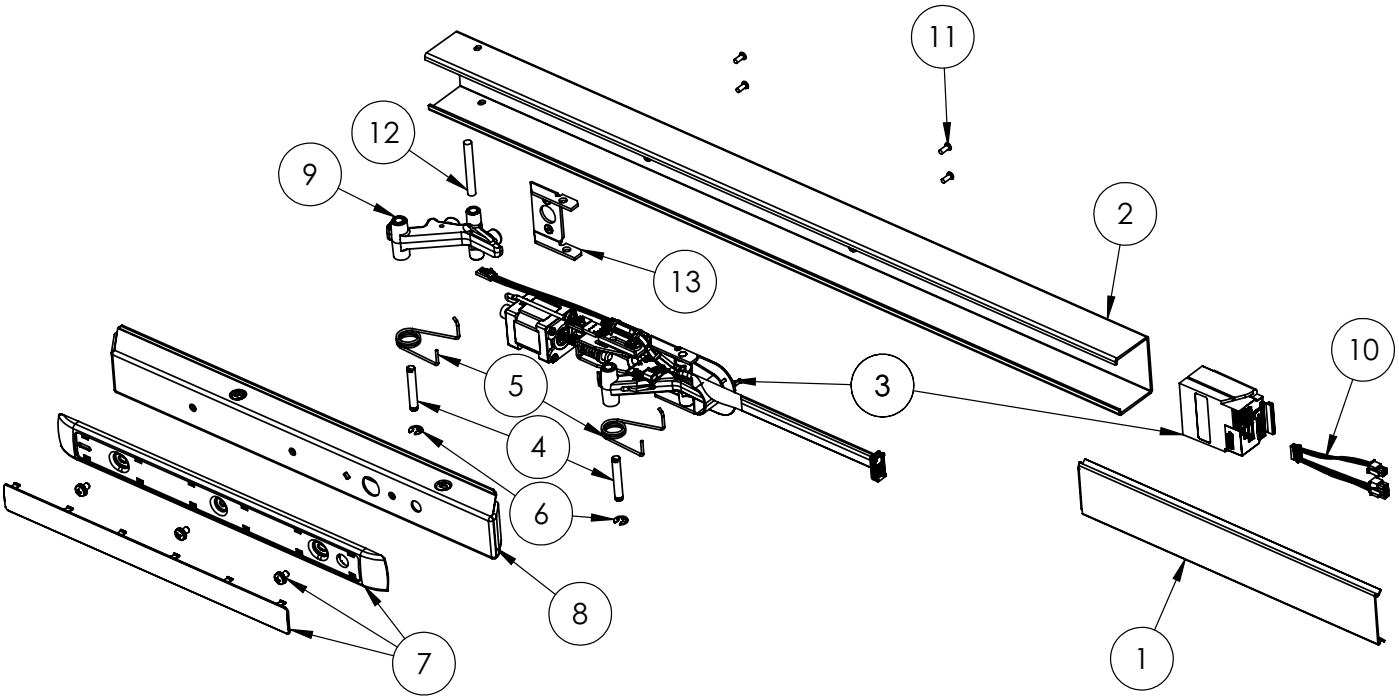
Parts 3-13 Available as Assembly No. 52-3541 for E, 52-3542 for F, 52-3543 for J, 52-3544 for G
*Specify Finish

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-5578 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Assembly No.	Description	Option	Sellable
68-6098	Wide Stile E Rail Assembly*	(59-)	Yes
68-3780	Wide Stile F Rail Assembly*		Yes
68-3781	Wide Stile G Rail Assembly*		Yes
68-3782	Wide Stile J Rail Assembly*		Yes
68-6100	Narrow Stile E Rail Assembly*		Yes
68-3788	Narrow Stile F Rail Assembly*		Yes
68-3789	Narrow Stile G Rail Assembly*		Yes
68-3790	Narrow Stile J Rail Assembly*		Yes
68-6099	Wide Stile E Rail Assembly*	(12-59-)	Yes
68-3784	Wide Stile F Rail Assembly*		Yes
68-3785	Wide Stile G Rail Assembly*		Yes
68-3786	Wide Stile J Rail Assembly*		Yes
68-6101	Narrow Stile E Rail Assembly*		Yes
68-3792	Narrow Stile F Rail Assembly*		Yes
68-3793	Narrow Stile G Rail Assembly*		Yes
68-3794	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	809	TouchPad Assembly	1	Yes
2		68-1027	Push Rail, E*	1	No
		68-1030	Push Rail, F*		Yes
		68-1028	Push Rail, G*		Yes
		68-1029	Push Rail, J*		Yes
3		68-0582	Lockdown Cam[1]	1	Yes
4		01-4537	Standard Hole Plug	1	Yes
5		01-0098	Retaining Ring	2	Yes
6		68-0229	Pivot Pin, Push Rail*	2	Yes
7		68-1049	Rubber Cushion	1	No
8		68-1039	Support Plate	1	No
9		52-1701	59- Wire Guide	1	Yes
10		68-0236	Spring, Rail Arm	2	Yes
11		68-0945	Pivot Pin	2	Yes
12		01-0711	Flanged Nyliner	8	Yes
13		52-4765	59- Connecting Arm	1	No
14		68-0943	Bracket	1	Yes
15		52-0935	Wire Barrier	1	Yes
16		52-4733	59- Harness Sub-Plate Assembly	1	No
		52-4734	59- Harness Sub-Plate Assembly		No
17		01-0610	Wave Spring Washer[1]	1	Yes
18		68-0583	Lockdown Button [1]	1	Yes
19		01-4466	Machine Screw SEMS[1]	1	No
20		01-1236	#6-32X3/8" PH FL U'Cut 6**		Yes
21		68-6127	Connecting Arm	1	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
22	See Chart Above	68-1045	Mounting Rail, E Narrow*	1	Yes
		68-1042	Mounting Rail, F Narrow*		Yes
		68-1043	Mounting Rail, J Narrow*		Yes
		68-1044	Mounting Rail, G Narrow*		Yes
		68-0950	Mounting Rail, E Wide*		Yes
		68-1058	Mounting Rail, F Wide*		Yes
		68-1059	Mounting Rail, J Wide*		Yes
		68-1060	Mounting Rail, G Wide*		Yes
23		68-6090	Insert Assembly, E Wide	1	No
		68-6091	Insert Assembly, F Wide		No
		68-6092	Insert Assembly, J Wide		No
		68-6093	Insert Assembly, G Wide		No
		68-6097	Insert Assembly, E Narrow		No
		68-6094	Insert Assembly, F Narrow		No
		68-6095	Insert Assembly, J Narrow		No
		68-6096	Insert Assembly, G Narrow		No
24		52-1292	Harness Assembly	1	Yes
		52-1293	Harness Assembly		Yes

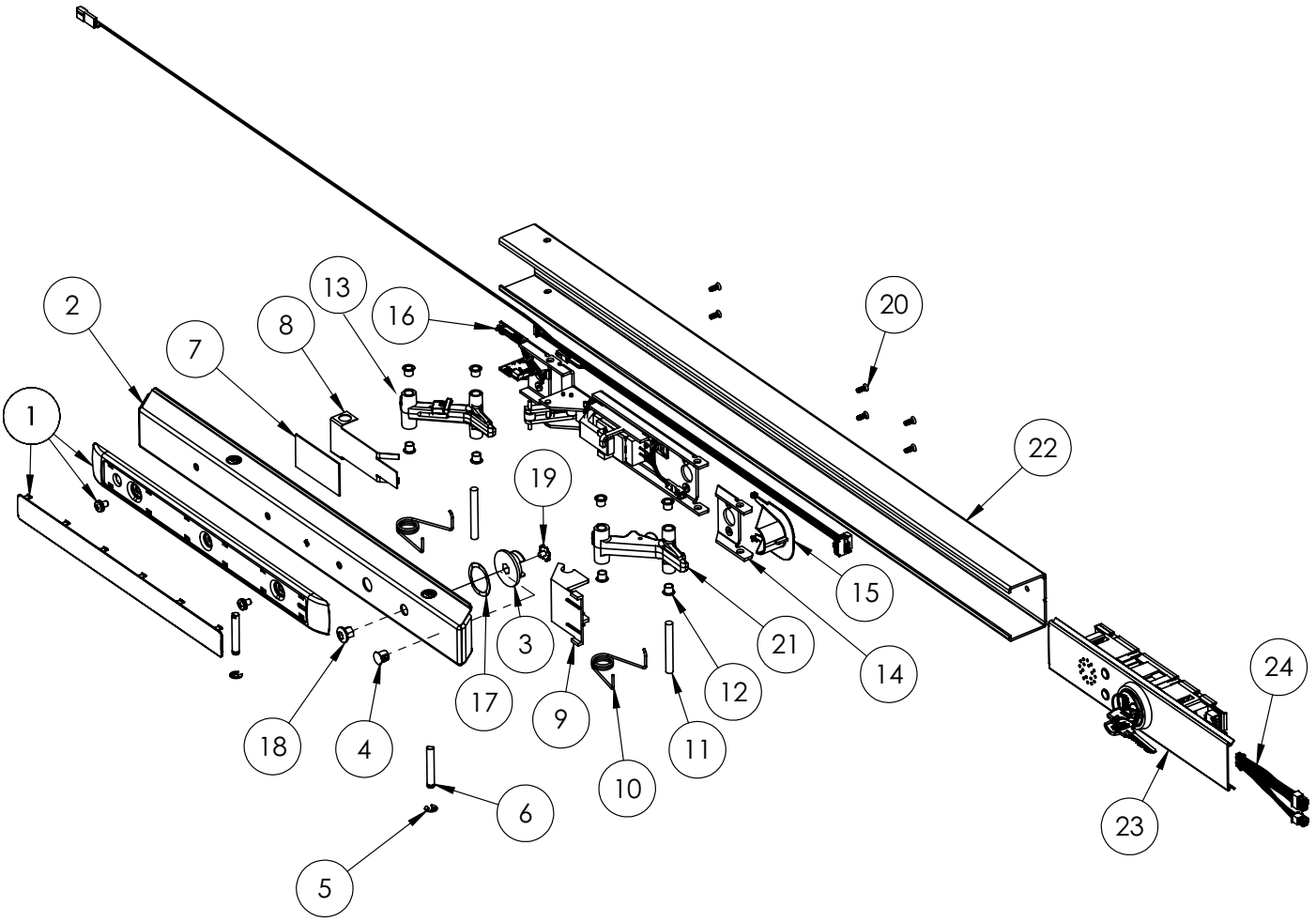
*Specify Finish
**Qty is 6 in Sizes F J G, 4 in Size E
1. Do not use on any 12- Rail Assembly

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-3780 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

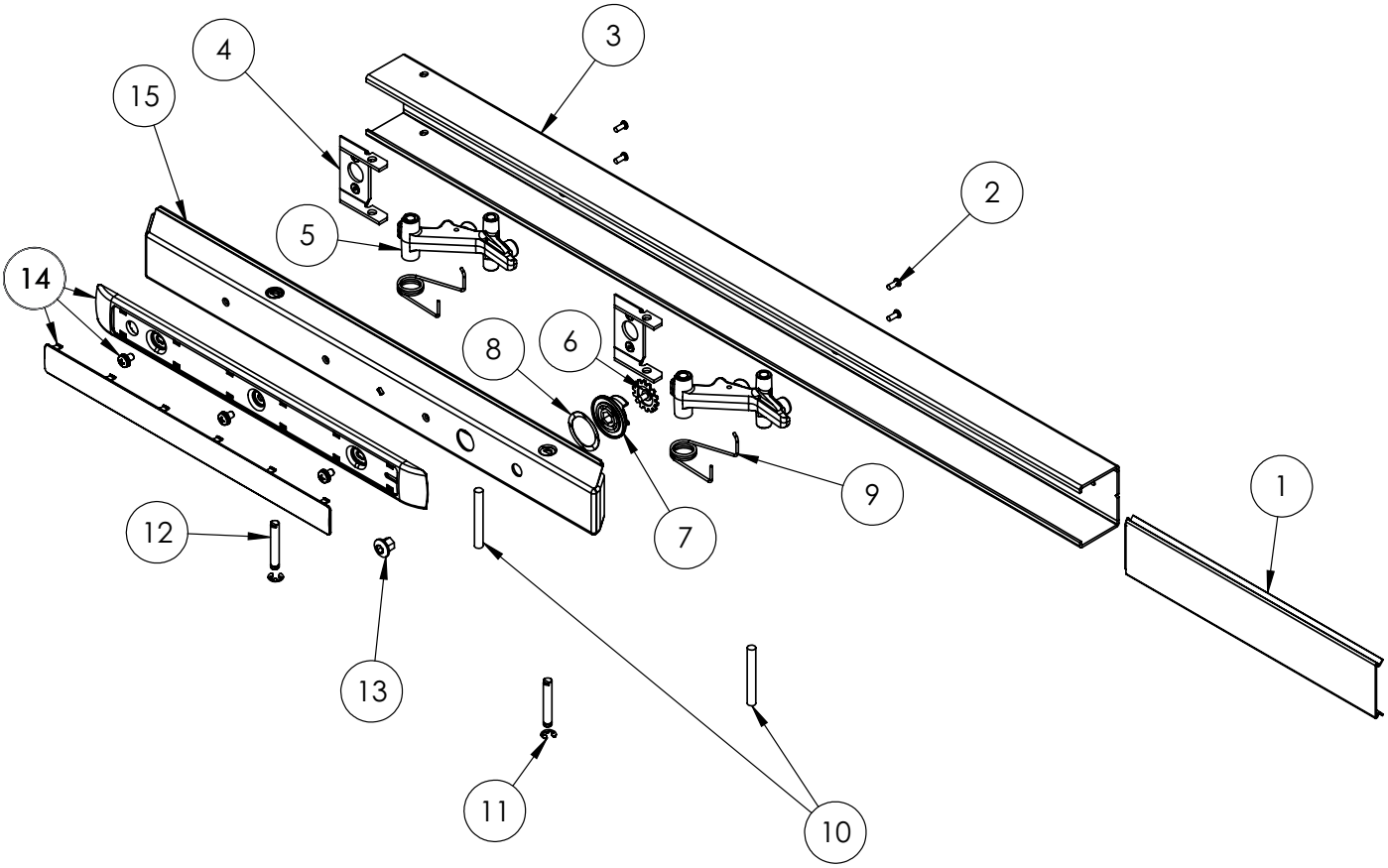
Assembly No.	Description	Option	Sellable
68-2694	Wide Stile E Rail Assembly*	Standard Rails	Yes
68-2695	Wide Stile F Rail Assembly*		Yes
68-2696	Wide Stile G Rail Assembly*		Yes
68-2697	Wide Stile J Rail Assembly*		Yes
68-2716	Narrow Stile E Rail Assembly*		Yes
68-2717	Narrow Stile F Rail Assembly*		Yes
68-2718	Narrow Stile G Rail Assembly*		Yes
68-2719	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		01-1236	#6-32x3/8 PH FL U'Cut	4	Yes
3		68-0950	Mounting Rail, E Wide*	1	Yes
		68-0952	Mounting Rail, F Wide*		Yes
		68-0948	Mounting Rail, J Wide*		Yes
		68-0949	Mounting Rail, G Wide*		Yes
		68-0958	Mounting Rail, E Narrow*		Yes
		68-0955	Mounting Rail, F Narrow*		Yes
		68-0956	Mounting Rail, J Narrow*		Yes
		68-0957	Mounting Rail, G Narrow*		Yes
4		68-0943	Bracket	2	Yes
5		68-3609	Connecting Arm Assembly	2	Yes
6		01-4466	Machine Screw SEMS[1]	1	Yes
7		68-0582	Lockdown Cam[1]	1	Yes
8		01-0610	Wave Spring Washer[1]	1	Yes
9		68-0236	Spring, Rail Arm	2	Yes
10		68-0945	Pivot Pin	2	Yes
11		01-0098	Retaining Ring	2	Yes
12		68-0229	Pivot Pin Push Rail*	2	Yes
13		68-0583	Lockdown Button[1]	1	Yes
14		809	Touch Pad Assembly	1	Yes
15		68-0615	Push Rail, E*	1	Yes
		68-0618	Push Rail, F*		Yes
		68-0616	Push Rail, J*		Yes
		68-0617	Push Rail, G*		Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Assembly 68-2695 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Assembly No.	Description	Option	Sellable
68-2698	Wide Stile E Rail Assembly*	16-	Yes
68-2699	Wide Stile F Rail Assembly*		Yes
68-2700	Wide Stile G Rail Assembly*		Yes
68-2701	Wide Stile J Rail Assembly*		Yes
68-2720	Narrow Stile E Rail Assembly*		Yes
68-2721	Narrow Stile F Rail Assembly*		Yes
68-2722	Narrow Stile G Rail Assembly*		Yes
68-2723	Narrow Stile J Rail Assembly*		Yes

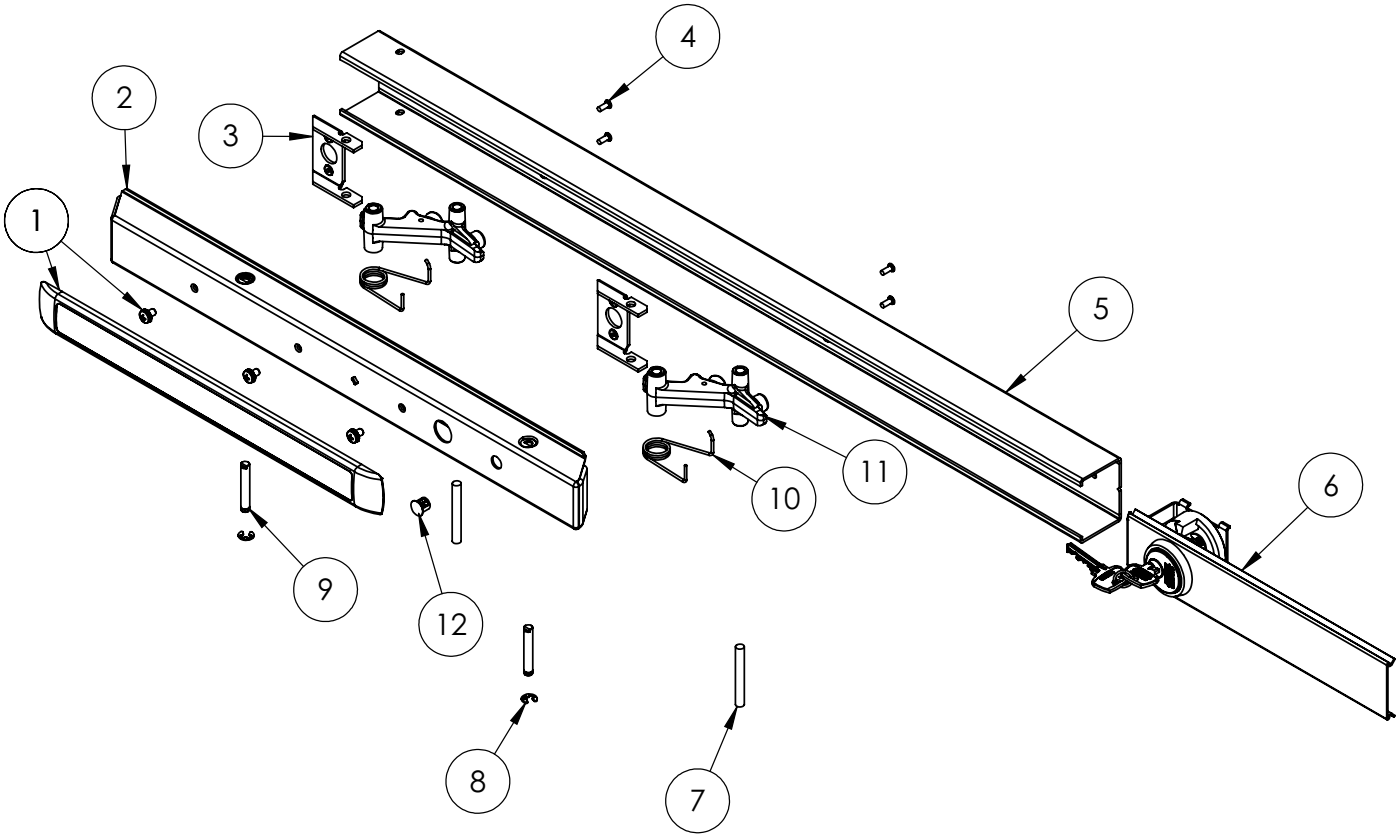
Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	809	Touch Pad Assembly	1	Yes
2		68-0615	Push Rail, E*	1	Yes
		68-0618	Push Rail, F*		Yes
		68-0616	Push Rail, J*		Yes
		68-0617	Push Rail, G*		Yes
3		68-0943	Bracket	2	Yes
4		01-1236	CR-FHMS 6-32X3/8"	4	Yes
5		68-0950	Mounting Rail, E Wide*	1	Yes
		68-0952	Mounting Rail, F Wide*		Yes
		68-0948	Mounting Rail, J Wide*		Yes
		68-0949	Mounting Rail, G Wide*		Yes
		68-0958	Mounting Rail, E Narrow*		Yes
		68-0955	Mounting Rail, F Narrow*		Yes
		68-0956	Mounting Rail, J Narrow*		Yes
		68-0957	Mounting Rail, G Narrow*		Yes
6		816-5	Insert Assembly, E Wide[1]*	1	Yes
		816-1	Insert Assembly, F Wide[1]*		Yes
		816-7	Insert Assembly, J Wide[1]*		Yes
		816-4	Insert Assembly, G Wide[1]*		Yes
		816-2	Insert Assembly, E/F Narrow[1]*		Yes
		816-6	Insert Assembly, J Narrow[1]*		Yes
		816-3	Insert Assembly, G Narrow[1]*		Yes
7		68-0945	Pivot Pin	2	Yes
8		01-0098	Retaining Ring	2	Yes
9		68-0229	Pivot Pin, Push Rail*	2	Yes
10		68-0236	Spring, Rail Arm	2	Yes
11		68-3609	Connecting Arm Assembly	2	Yes
12		01-4537	Standard Hole Plug	1	Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Assembly 68-2699 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

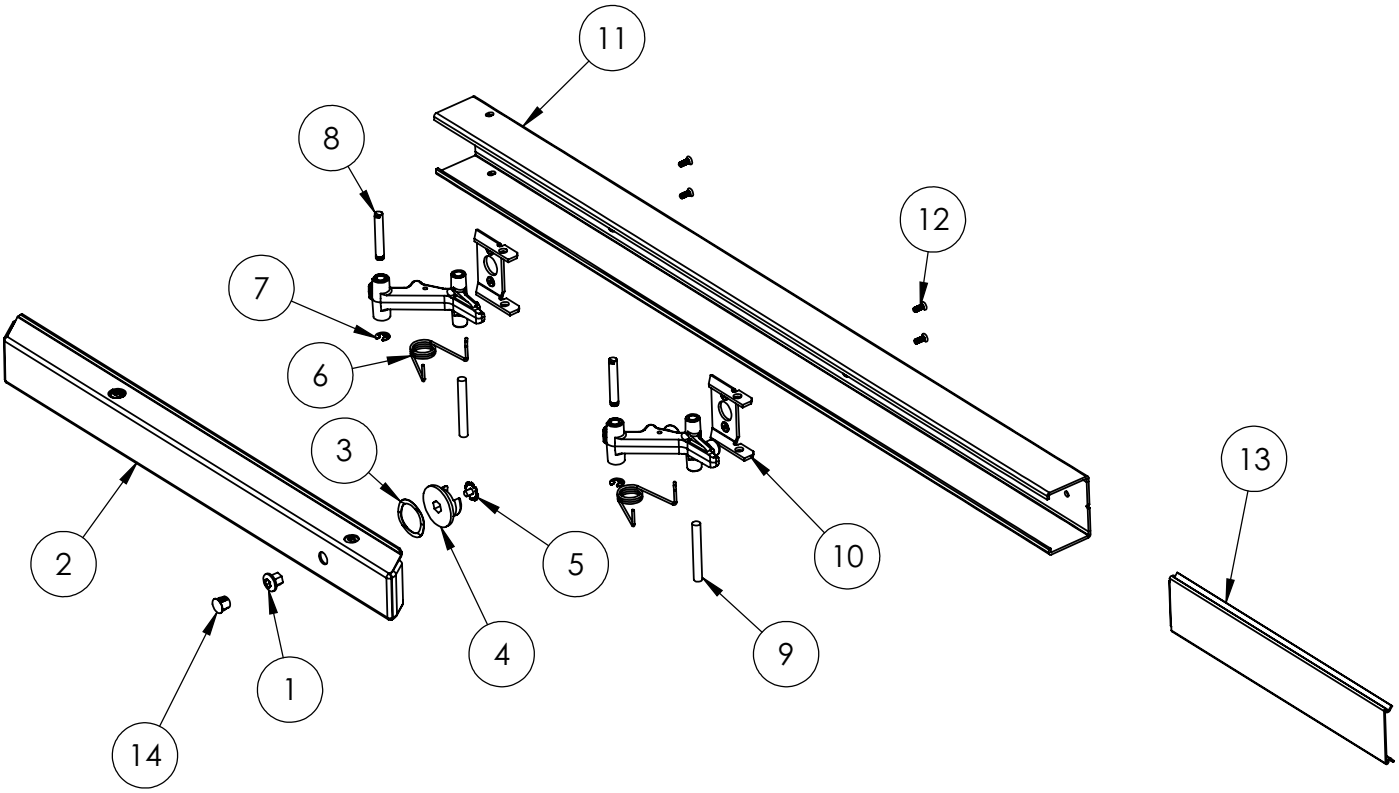
Assembly No.	Description	Option	Sellable
68-2918	E Wide Rail Assembly*	19-	Yes
68-2919	F Wide Rail Assembly*		Yes
68-2921	J Wide Rail Assembly*		Yes
68-2920	G Wide Rail Assembly*		Yes
68-2905	E Narrow Rail Assembly*		Yes
68-2906	F Narrow Rail Assembly*		Yes
68-2908	J Narrow Rail Assembly*		Yes
68-2907	G Narrow Rail Assembly*		Yes
68-2926	12- E Wide Rail Assembly*	12-19-	Yes
68-2927	12- F Wide Rail Assembly*		Yes
68-2929	12- J Wide Rail Assembly*		Yes
68-2928	12- G Wide Rail Assembly*		Yes
68-2913	12- E Narrow Rail Assembly*		Yes
68-2914	12- F Narrow Rail Assembly*		Yes
68-2916	12- J Narrow Rail Assembly*		Yes
68-2915	12- G Narrow Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	68-0583	Lockdown Button[1]	1	Yes
2		68-0736	Push Rail, E*	1	Yes
		68-0739	Push Rail, F*		Yes
		68-0737	Push Rail, J*		Yes
		68-0738	Push Rail, G*		Yes
3		01-0610	Wave Spring Washer[1]	1	Yes
4		68-0582	Lockdown Cam[1]	1	Yes
5		01-4466	SEMS Machine Screw[1]	1	Yes
6		68-0236	Spring, Rail Arm	2	Yes
7		01-0098	Retaining Ring	2	Yes
8		68-0229	Pivot Pin, Push Rail	2	Yes
9		68-0945	Pivot Pin, Mounting Rail	2	Yes
10		68-0943	Bracket	2	Yes
11		68-0950	Mounting Rail, E*	1	Yes
		68-0952	Mounting Rail, F*		Yes
		68-0949	Mounting Rail, J*		Yes
		68-0948	Mounting Rail, G*		Yes
12		01-1236	#6-32X3/8" Machine Screw[1]	4	Yes
13		68-0550	Mounting Rail Insert, E*	1	Yes
		68-0549	Mounting Rail Insert, F*		Yes
		68-0552	Mounting Rail Insert, J*		Yes
		68-0551	Mounting Rail Insert, G*		Yes
14		01-4537	Standard Hole Plug	1	Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Assembly 68-2919 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
AL-	68-4010	68-4011	68-4012	68-4025	68-4022	68-4023	68-4024	Yes
12-AL-	68-4018	68-4019	68-4020	68-4033	68-4030	68-4031	68-4032	Yes
19-AL-	68-4035	68-4036	68-4037	68-4050	68-4047	68-4048	68-4049	Yes
12-19-AL-	68-4043	68-4044	68-4045	68-4058	68-4055	68-4056	68-4057	Yes
53-AL-	68-4716	68-4717	68-4718	68-4723	68-4724	68-4725	68-4726	Yes
12-53-AL-	68-4720	68-4721	68-4722	68-4727	68-4728	68-4729	68-4730	Yes
19-53-AL-	68-4842	68-4843	68-4844	68-4849	68-4850	68-4851	68-4852	Yes
12-19-53-AL-	68-4846	68-4847	68-4848	68-4853	68-4854	68-4855	68-4856	Yes
53-55-AL-	68-4922	68-4923	68-4924	68-4929	68-4930	68-4931	68-4932	Yes
12-53-55-AL-	68-4926	68-4927	68-4928	68-4933	68-4934	68-4935	68-4936	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
TL-	68-5048	68-5049	68-5051	68-5050	68-5009	68-5010	68-5012	68-5011	Yes
16-TL-	68-5052	68-5053	68-5055	68-5054	68-5013	68-5014	68-5016	68-5015	Yes
12-TL-	68-5056	68-5057	68-5059	68-5058	68-5017	68-5018	68-5020	68-5019	Yes
TL- Inactive	68-5060	68-5061	68-5063	68-5062	N/A	N/A	N/A	N/A	Yes
TL- (8895 Only)	68-5164	68-5165	68-5167	68-5166	N/A	N/A	N/A	N/A	Yes
55-TL-(8895 Only)	68-5168	68-5169	68-5171	68-5170	N/A	N/A	N/A	N/A	Yes
55-56-TL-	68-5689	68-5173	68-5174	68-5172	68-5692	68-5176	68-5177	68-5175	Yes
16-55-56-TL-	68-5706	68-5707	68-5708	68-5709	68-5738	68-5739	68-5740	68-5741	Yes
55-56-HK-TL-	68-5722	68-5723	68-5724	68-5725	68-5754	68-5755	68-5756	68-5757	Yes
AL-TL-	N/A	68-5190	68-5191	68-5192	68-5199	68-5196	68-5197	68-5198	Yes
12-AL-TL-	N/A	68-5193	68-5194	68-5195	68-5203	68-5200	68-5201	68-5202	Yes
59-TL-	N/A	68-5178	68-5179	68-5180	N/A	68-5187	68-5188	68-5189	Yes
12-59-TL-	N/A	68-5181	68-5182	68-5183	N/A	68-5187	68-5188	68-5189	Yes
55-AL-TL-	N/A	68-5314	68-5315	68-5316	68-5323	68-5320	68-5321	68-5322	Yes
12-55-AL-TL-	N/A	68-5317	68-5318	68-5319	68-5327	68-5324	68-5325	68-5326	Yes
53-58-TL-	68-5252	68-5253	68-5254	68-5255	68-5264	68-5265	68-5266	68-5267	Yes
12-53-58-TL-	68-5260	68-5261	68-5262	68-5263	68-5272	68-5273	68-5274	68-5275	Yes
16-53-58-TL-	68-5256	68-5257	68-5258	68-5259	68-5268	68-5269	68-5270	68-5271	Yes
53-55-TL-	68-5228	68-5229	68-5230	68-5231	68-5240	68-5241	68-5242	68-5243	Yes
12-53-55-TL-	68-5236	68-5237	68-5238	68-5239	68-5248	68-5249	68-5250	68-5251	Yes
16-53-55-TL-	68-5232	68-5233	68-5234	68-5235	68-5244	68-5245	68-5246	68-5247	Yes
53-TL-	68-5204	68-5205	68-5206	68-5207	68-5216	68-5217	68-5218	68-5219	Yes
12-53-TL-	68-5208	68-5209	68-5210	68-5211	68-5220	68-5221	68-5222	68-5223	Yes
16-53-TL-	68-5212	68-5213	68-5214	68-5215	68-5224	68-5225	68-5226	68-5227	Yes
56-TL-	68-5691	68-5162	68-5163	68-5161	68-5688	68-5159	68-5160	68-5158	Yes
56-HK-TL-	68-5750	68-5751	68-5752	68-5753	68-5718	68-5719	68-5720	68-5721	Yes
16-56-TL-	68-5734	68-5735	68-5736	68-5737	68-5702	68-5703	68-5704	68-5705	Yes
57-TL-	N/A	68-5096	68-5098	68-5097	68-5102	68-5403	68-5105	68-5104	Yes
12-57-TL-	N/A	68-5099	68-5101	68-5100	68-5106	68-5107	68-5109	68-5108	Yes
55-57-TL-	N/A	68-5178	68-5179	68-5180	N/A	68-5181	68-5182	68-5186	Yes
12-55-57-TL-	N/A	68-5184	68-5185	68-5186	N/A	68-5187	68-5188	68-5189	Yes
55-58-TL-	68-5134	68-5135	68-5137	68-5136	68-514	68-5147	68-5149	68-5148	Yes
12-55-58-TL-	68-5142	68-5143	68-5145	68-5144	68-5154	68-5155	68-5157	68-5156	Yes
16-55-58-TL-	68-5138	68-5139	68-5141	68-5140	68-5150	68-5151	68-5153	68-5152	Yes
58-TL-	68-5110	68-5111	68-5113	68-5112	68-5122	68-5123	68-5125	68-5124	Yes
12-58-TL-	68-5118	68-5119	68-5121	68-5120	68-5130	68-5131	68-5133	68-5132	Yes
16-58-TL-	68-5114	68-5115	68-5117	68-5116	68-5126	68-5127	68-5129	68-5128	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	L	M	N	Sellable
LP	68-4242	68-4243	68-4244	Yes
12-LP	68-4250	68-4251	68-4252	Yes
16-LP	68-4246	68-4247	68-4248	Yes
58-LP	68-4340	68-4341	68-4342	Yes
12-58-LP	68-4344	68-4345	68-4346	Yes
19-58-LP	68-4348	68-4349	68-4350	Yes
12-19-58-LP	68-4352	68-4353	68-4354	Yes
56-TL-LP	68-5352	68-5353	68-5354	Yes
16-56-TL-LP	68-5796	68-5797	68-5798	Yes
56-HK-TL-LP	68-5808	68-5809	68-5810	Yes
55-56-TL-LP	68-5348	68-5349	68-5350	Yes
16-55-56-TL-LP	68-5799	68-5800	68-5801	Yes
55-56-HK-TL-LP	68-5811	68-5812	68-5813	Yes
58-TL-LP	68-5356	68-5357	68-5358	Yes
12-58-TL-LP	68-5360	68-5361	68-5362	Yes
55-58-TL-LP	68-5364	68-5365	68-5366	Yes
12-55-58-TL-LP	68-5368	68-5369	68-5370	Yes
19-LP	68-4292	68-4293	68-4294	Yes
12-19-LP	68-4300	68-4301	68-4302	Yes
16-19-LP	68-4296	68-4297	68-4298	Yes
55-LP	68-4305	68-4306	68-4307	Yes
12-55-LP	68-4309	68-4310	68-4311	Yes
19-55-LP	68-4313	68-4314	68-4315	Yes
12-19-55-LP	68-4317	68-4318	68-4319	Yes
55-56-LP	68-4322	68-4323	68-4324	Yes
19-55-56-LP	68-4326	68-4327	68-4328	Yes
16-55-56-LP	68-5769	68-5770	68-5771	Yes
16-19-55-56-LP	68-5775	68-5776	68-5777	Yes
55-56-HK-LP	68-5781	68-5782	68-5783	Yes
19-55-56-HK-LP	68-5787	68-5788	68-5789	Yes
56-LP	68-4331	68-4332	68-4333	Yes
19-56-LP	68-4335	68-4336	68-4337	Yes
16-56-LP	68-5766	68-5767	68-5768	Yes
16-19-56-LP	68-5772	68-5773	68-5774	Yes
56-HK-LP	68-5778	68-5779	68-5780	Yes
19-56-HK-LP	68-5784	68-5785	68-5786	Yes
55-58-LP	68-4357	68-4358	68-4359	Yes
12-55-58-LP	68-4361	68-4362	68-4363	Yes
19-55-58-LP	68-4365	68-4366	68-4367	Yes
12-19-55-58-LP	68-4369	68-4370	68-4371	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
PL-57- (LHRB)	68-6180	68-6181	68-6182	68-6183	68-6196	68-6197	68-6198	Yes
PL-57- (RHRB)	68-6184	68-6185	68-6186	68-6187	68-6200	68-6201	68-6202	Yes
12-PL-57- (LHRB)	68-6188	68-6189	68-6190	68-6191	68-6204	68-6205	68-6206	Yes
12-PL-57- (RHRB)	68-6192	68-6193	68-6194	68-6195	68-6208	68-6209	68-6210	Yes
PL-59- (LHRB)	68-6128	68-6129	68-6130	68-6131	68-6160	68-6161	68-6162	Yes
PL-59- (RHRB)	68-6132	68-6133	68-6134	68-6835	68-6164	68-6165	68-6166	Yes
12-PL-59- (LHRB)	68-6144	68-6145	68-6146	68-6147	68-6168	68-6169	68-6170	Yes
12-PL-59- (RHRB)	68-6148	68-6149	68-6150	68-6151	68-6172	68-6173	68-6174	Yes
PL-55-57- (LHRB)	68-6216	68-6217	68-6218	68-6219	68-6232	68-6233	68-6234	Yes
PL-55-57- (RHRB)	68-6220	68-6221	68-6222	68-6223	68-6836	68-6237	68-6238	Yes
12-PL-55-57- (LHRB)	68-6224	68-6225	68-6226	68-6227	68-6240	68-6241	68-6242	Yes
12-PL-55-57- (RHRB)	68-6228	68-6229	68-6230	68-6231	68-6244	68-6245	68-6246	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
12-53-	68-4595	68-4596	68-4596	68-4597	68-4607	68-4608	68-4609	68-4610	Yes
12-53-56-	68-5544	68-4687	68-4688	68-4689	68-5580	68-4690	68-4691	68-4692	Yes
12-55-	68-2797	68-2798	68-2800	67-2799	68-2809	68-2810	68-2812	68-2811	Yes
12-53-55-	68-4623	68-4624	68-4625	68-4626	68-4635	68-4636	68-4637	68-4638	Yes
12-57-	68-6177	68-2829	68-2826	68-2825	68-2835	68-2836	68-2838	68-2837	Yes
12-55-57-	68-6213	68-4942	68-4944	68-4943	68-4949	68-4950	68-4952	68-4951	Yes
12-58-	68-3044	68-3045	68-3047	68-3046	68-3056	68-3057	68-3059	68-3058	Yes
12-53-58-	68-4647	68-4648	68-4649	68-4650	68-4659	68-4660	68-4661	68-4662	Yes
12-19-53-	68-4735	68-4736	67-4737	68-4738	68-4747	68-4748	68-4749	68-4750	Yes
12-19-55-	68-2939	68-2940	68-2942	68-2941	68-2951	68-2952	68-2954	68-2953	Yes
12-19-57	68-6179	68-2973	68-2976	68-2975	68-2985	68-2986	68-2988	68-2987	Yes
12-19-58-	68-3094	68-3095	68-3097	68-3096	68-3106	68-3107	68-3109	68-3108	Yes
12-19-53-58-	68-4786	68-4787	68-4788	68-4789	68-4798	68-4799	68-4800	68-4801	Yes
12-19-59-	68-6112	68-3801	68-3802	68-3803	68-6114	68-3809	68-3810	68-3811	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
16-53-	68-4599	68-4600	68-4601	68-4602	68-4611	68-4612	68-4613	68-4614	Yes
16-55-	68-2793	68-2794	68-2796	68-2795	68-2805	68-2806	68-2808	68-2807	Yes
16-53-55-	68-4619	68-4620	68-4621	68-4622	68-4631	68-4632	68-4633	68-4634	Yes
16-56-	68-5562	68-5563	68-5564	68-5565	68-5618	68-5619	68-5620	68-5621	Yes
16-53-56-	68-5570	68-5571	68-5572	68-5773	68-5626	68-5627	68-5628	68-5629	Yes
16-53-55-56-	68-5574	68-5575	68-5576	68-5577	68-5630	68-5631	68-5632	68-5633	Yes
16-58-	68-3040	68-3041	68-3043	68-3042	68-3052	68-3053	68-3055	68-3054	Yes
16-53-58-	68-4643	68-4644	68-4645	68-4646	68-4655	68-4656	68-4657	68-4658	Yes
16-53-55-58-	68-4667	68-4668	68-4669	68-4670	68-4675	68-4676	68-4677	68-4678	Yes
16-19-53-	68-4739	68-4740	68-4741	68-4742	68-4751	68-4752	68-4753	68-4754	Yes
16-19-55-	68-2935	68-2936	68-2938	68-2937	68-2947	68-2948	68-2950	68-2949	Yes
16-19-56-	68-5650	68-5651	68-5652	68-5653	68-5634	68-5635	68-5636	68-5637	Yes
16-19-53-56-	68-5513	68-5535	68-5536	68-5537	68-5642	68-5643	68-5644	68-5645	Yes
16-19-53-55-56-	68-5531	68-5532	68-5533	68-5534	68-5646	68-5647	68-5648	68-5649	Yes
16-19-58-	68-3090	68-3091	68-3093	68-3092	68-3102	68-3103	68-3105	68-3104	Yes
16-19-53-58-	68-4782	68-4783	68-4784	68-4785	68-4794	68-4795	68-4796	68-4797	Yes

***For all associated parts in assemblies above, contact factory for availability**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
19-53-	68-4731	68-4732	68-4733	68-4734	68-4743	68-4744	68-4745	68-4746	Yes
19-55-	68-2931	68-2932	68-2934	68-2933	68-2943	68-2944	68-2946	68-2945	Yes
19-56-	68-5511	68-3225	68-3226	68-3224	68-5582	68-3230	68-3231	68-3229	Yes
19-57-	68-6178	68-2965	68-2968	68-2967	68-2977	68-2978	68-2980	68-2979	Yes
19-58-	68-3086	68-3087	68-3089	68-3088	68-3098	68-3099	68-3101	68-3100	Yes
19-59-	68-6111	68-3797	68-3798	68-3799	68-6113	68-3805	68-3806	68-3807	Yes
19-53-56-	68-5512	68-4826	68-4827	68-4828	68-5584	68-4829	68-4830	68-4831	Yes
19-53-55-56-	68-5527	68-4953	68-4954	68-4955	68-5585	68-4956	68-4957	68-4958	Yes
19-53-58-	68-4778	68-4779	68-4780	68-4781	68-4790	68-4791	68-4792	68-4793	Yes

***For all associated parts in assemblies above, contact factory for availability**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
53-	68-4591	68-4592	68-4593	68-4594	68-4603	68-4604	68-4605	68-4606	Yes
55-	68-2789	68-2790	68-2792	68-2791	68-2801	68-2802	68-2804	68-2803	Yes
53-55-	68-4615	68-4616	68-4617	68-4618	68-4627	68-4628	68-4629	68-4630	Yes
53-56-	68-5544	68-4687	68-4688	68-4689	68-5580	68-4690	68-4691	68-4692	Yes
53-55-56-	68-5545	68-4693	68-4694	68-4695	68-5581	68-4696	68-4697	68-4698	Yes
57-	68-6176	68-2815	68-2818	68-2817	68-2827	68-2828	68-2830	68-2829	Yes
55-57-	68-6212	68-4938	68-4940	68-4939	68-4945	68-4946	68-4948	68-4947	Yes
58-	68-3036	68-3037	68-3039	68-3038	68-3048	68-3049	68-3051	68-3050	Yes
53-58-	68-4639	68-4640	68-4641	68-4642	68-4651	68-4652	68-4653	68-4654	Yes
53-55-58-	68-4663	68-4664	68-4665	68-4666	68-4675	68-4676	68-4677	68-4678	Yes

- **For all associated parts in assemblies above, contact factory for availability**
- **Specify finish**

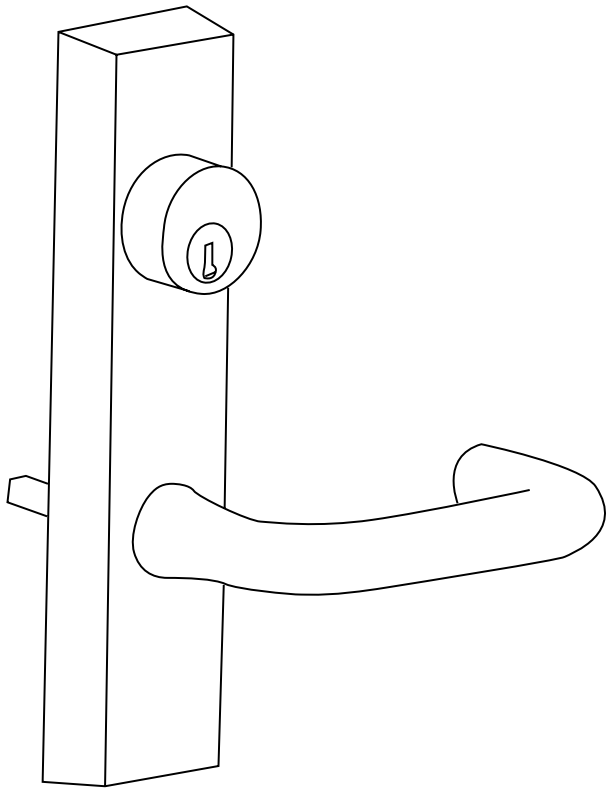
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Exit Devices				
	8300	AD8400 MD8400	8500	AD8600 MD8600 WD8600	SP8600[2] PP8600[2] PR8600[2]
04	704	—	704	—	—
	744[1]	—	744[1]	—	—
06	—	706-4	—	706-4	706-6
	—	746-4[1]	—	746-4[1]	746-6[1]
10	710	710-4	710	710-4	710-6
	740[1]	740-4[1]	740[1]	740-4[1]	740-6[1]
13	713	713-4	713-8	713-4	713-6
	743[1]	743-4[1]	743-8[1]	743-4[1]	743-6[1]
15	715	715-4	715-8	715-4	715-6
16	—	—	—	—	—
73	—	773-4	773-8	773-4	773-6
74	—	774-4	774-8	774-4	774-6
75	775	—	—	—	—
76	776	—	—	—	—
77	—	—	—	—	—
78	—	—	—	—	—

1. 740, 743, 744 & 746 are freewheeling levers
2. Designates discontinued products



A8231 12/17

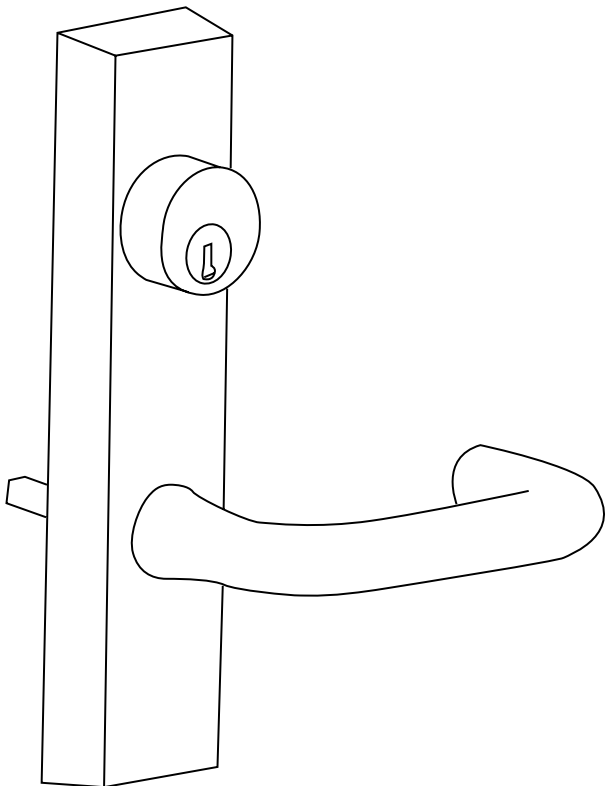
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Exit Devices						
	LS8600 LP8600 LR8600	**8700 FM8700 HC48700 HC8700**	**NB8700**	**SP8700[2] PP8700[2] PR8700[2]**	**8800**	**8888 HC8800**	**8900**
04	—	—	—	—	704	704	704
	—	—	—	—	744[1]	744[1]	744[1]
06	706-6	706	706-8	706-8	706-8	706-8	—
	746-6[1]	746[1]	746-8	746-8[1]	746-8[1]	746-8[1]	—
10	710-6	710	710	710	710	710	710
	740-6[1]	740[1]	740	740[1]	740[1]	740[1]	740[1]
13	713-6	713	—	713-8	713-8	713-8	713
	743-6[1]	743[1]	743-8[1]	743-8[1]	743-8[1]	743-8[1]	743[1]
15	715-6	715	715-8	715-8	715-8	715-8	715
16	—	—	—	—	716	—	716
73	773-6	773	773-8	773-8	—	—	—
74	774-6	774	774-8	774-8	—	—	—
75	—	—	—	—	775-8	775-8	775
76	—	—	—	—	776-8	776-8	776
77	—	—	—	—	777-8	777-8	777
78	—	—	—	—	778-8	778-8	778

1. 740, 743, 744 & 746 are freewheeling levers
2. Designates discontinued products



A8231 12/17

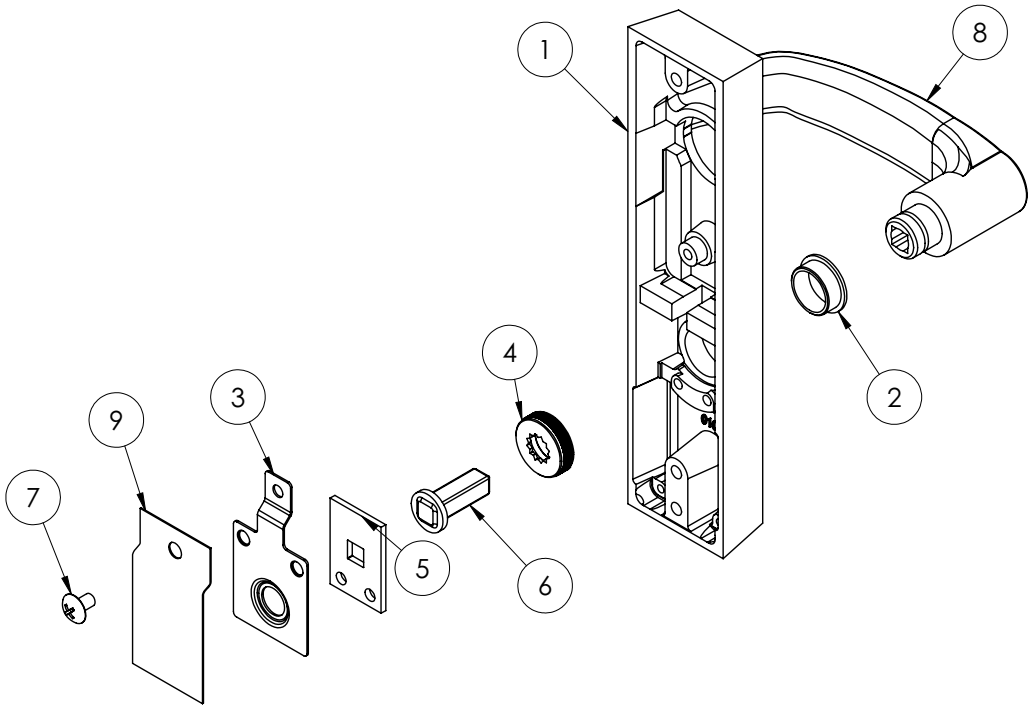
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0427	ET Case (704)	1	No
	97-0429	ET Case (710)	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	97-0522	Hub Plate (704/710)	1	Yes
6	97-0573	Spindle (704/710)	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	—	Lever Handle[1,2]	1	Yes
9	A6407	Information Tag	1	No
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

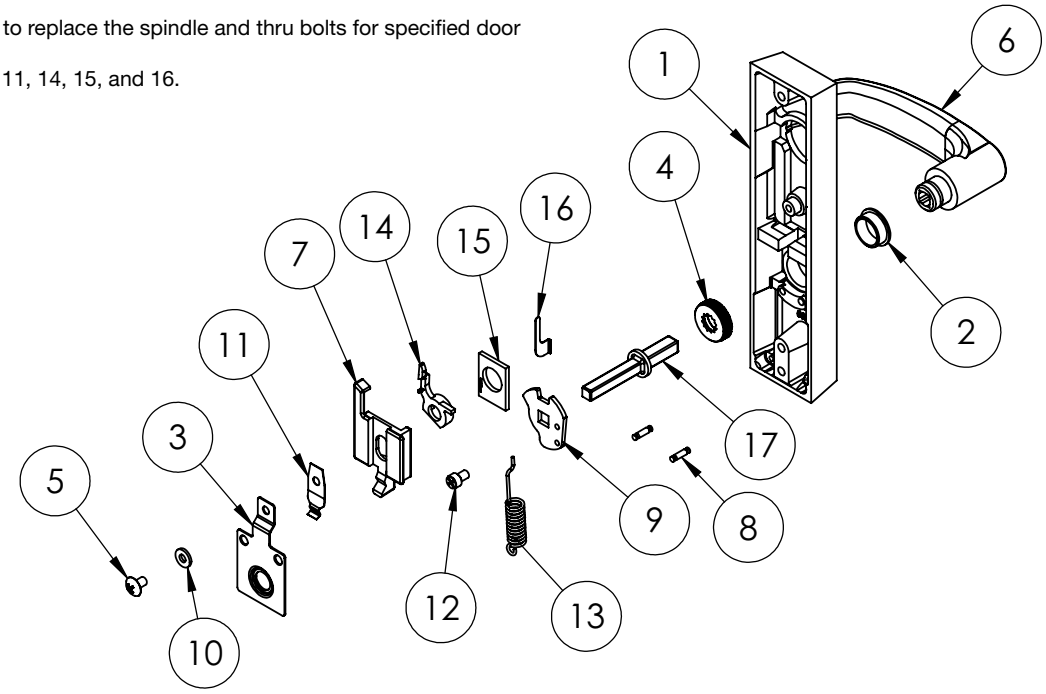
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
Not Shown	—	Cylinder Assembly[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
7	97-0355	Locking Slide (706) (607-2)	1	Yes
	97-0356	Locking Slide (713) (607-1)	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0528	Hub Plate (Std)	1	Yes
10	97-0557	Fusible Link	1	Yes
11	97-0571	Locking Slide Spring	1	Yes
12	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
13	97-0425	Hub Spring (Std)	1	Yes
14	97-0558	Slide Support	1	No
15	97-0563	Spring Support	1	No
16	97-0564	Return Spring	1	No
17	97-0549	Spindle (1 3/4" Door) (730-1)	1	Yes
	97-0550	Spindle (2" Door) (730-2)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-3)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 5, 7, 10, 11, 14, 15, and 16.



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

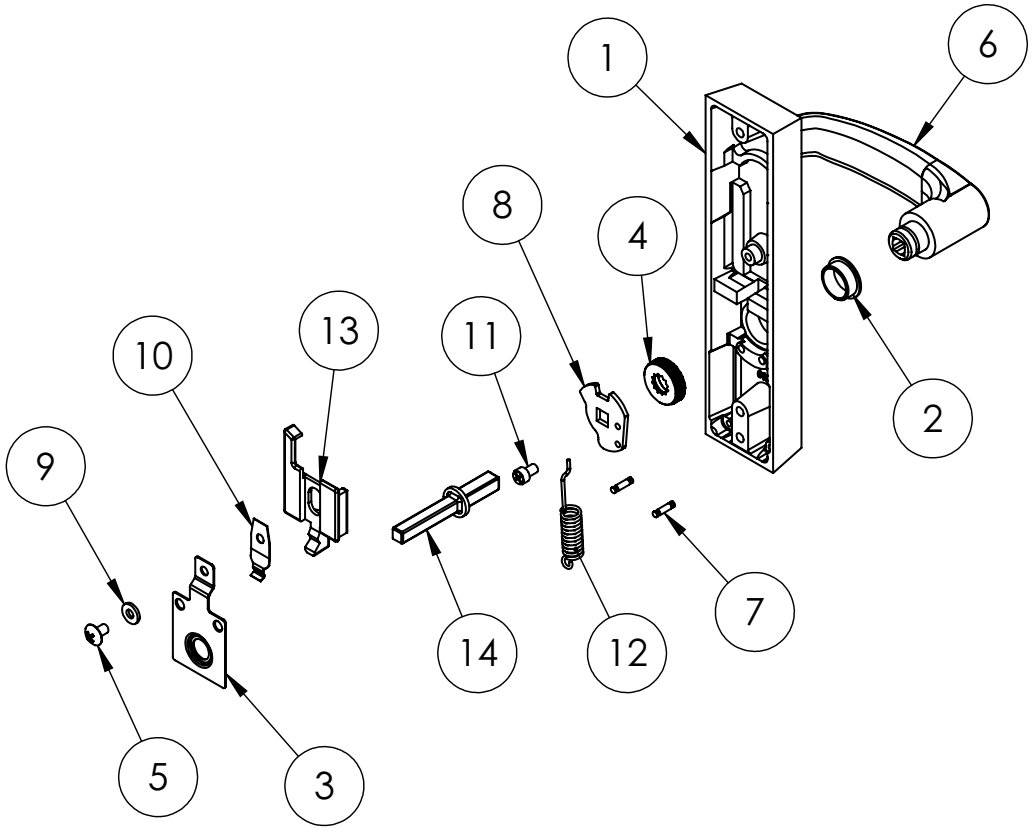
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	730-1	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-2	Spindle Retrofit Kit (2" Door)	1	Yes
	730-3	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

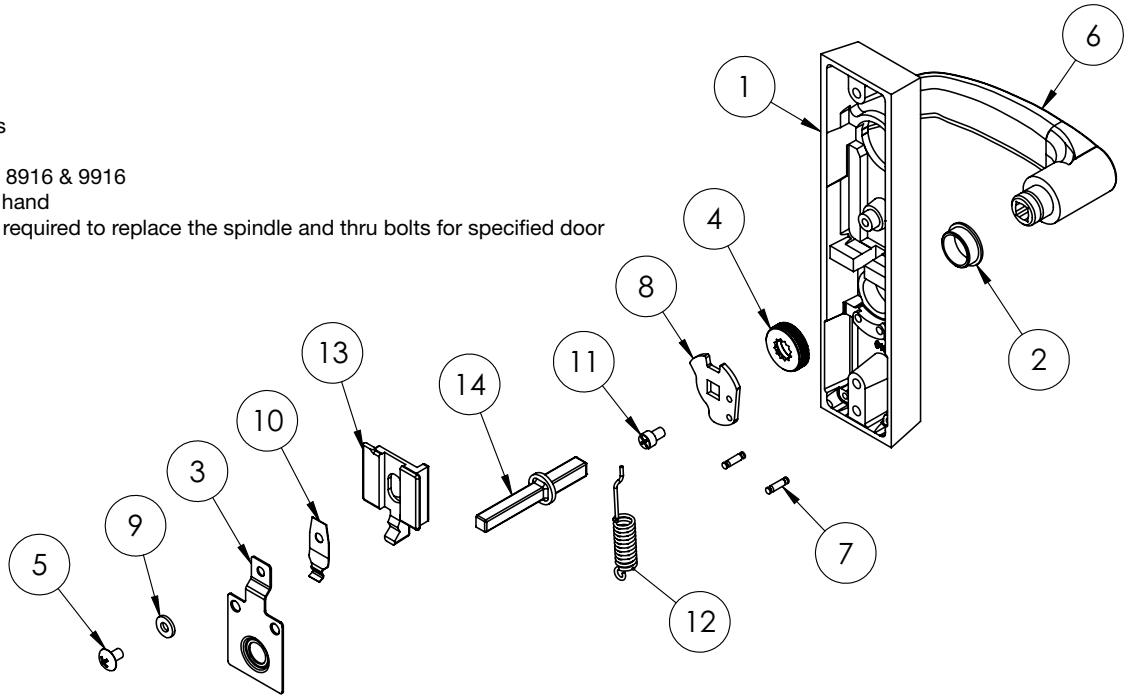
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0427	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
7	01-4507	1/8" X 1/2' Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
Not Shown	—	Cylinder[1,2,2a]	1	Yes
	97-0350	Cylinder Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	13-0086	Backplate (8816 Only)	1	Yes
	13-0074	Connecting Screw (8816 Only)	2	Yes
	13-0075	Connecting Screw (8816 Only) (2 1/2" Door And Over)	2	Yes
	13 97-0439	Locking Slide (716)	1	Yes
14	97-0549	Spindle (1 3/4" Door) (730-1)	1	Yes
	97-0550	Spindle (2" Door) (730-2)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-3)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	1	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	1	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	1	Yes

1. Specify finish
2. Specify cylinder size
2a. By keying Requirements
2b. #34 Cylinder for 8816
#46 Mortise cylinder for 8916 & 9916
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

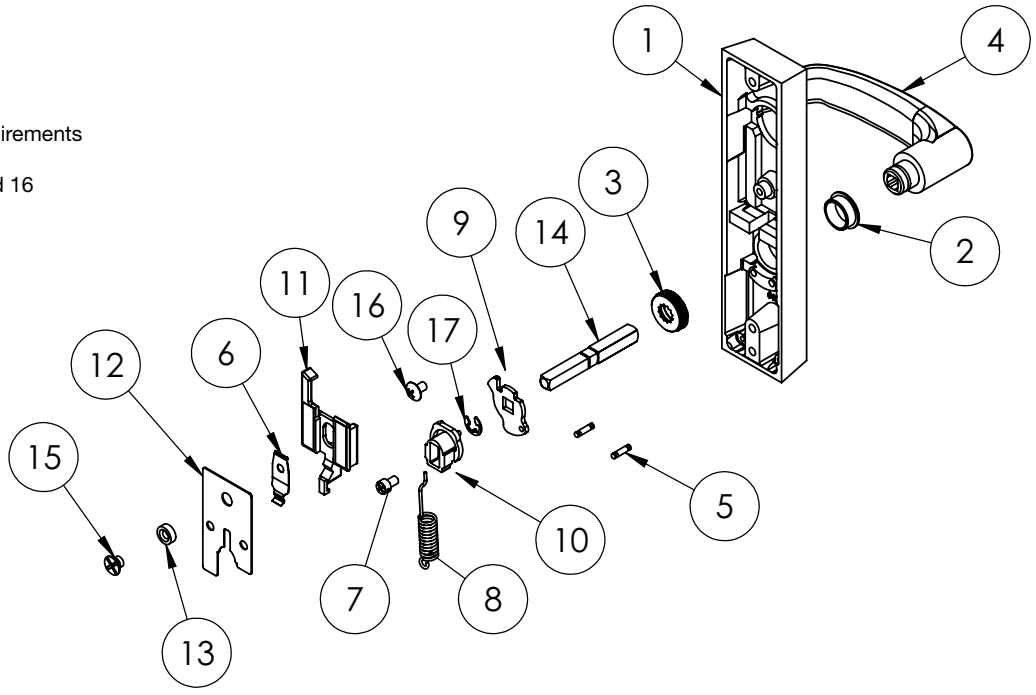
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0347	Locking Slide Spring	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	97-0571	Locking Slide Spring		Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0478	Lower Hub Plate	1	Yes
10	97-0479	Spindle Lock	1	Yes
11	97-0475	Locking Slide (743)	1	Yes
12	97-0581	Retaining Plate	1	Yes
13	97-0582	Spacer	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	01-1479	Cr-Fhms #10-32 X 1/2"	1	Yes
16	01-1183	Ct-Thms #10-32 X 5/16"	1	Yes
17	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 6, 11, and 16



A8231 12/17

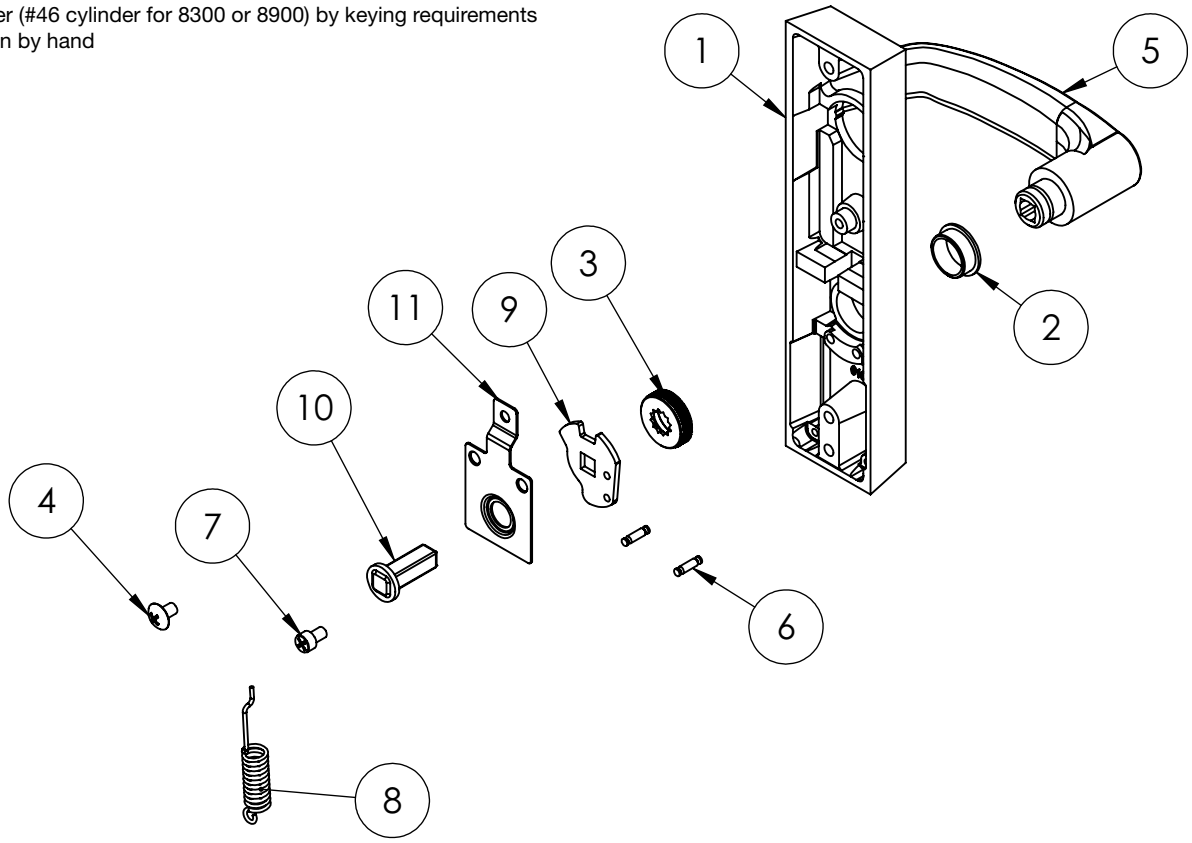
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case (740)	1	No
	97-0427	ET Case (744)	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
5	—	Lever Handle[1,2]	1	Yes
6	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0528	Hub Plate	1	Yes
10	97-0573	Spindle	1	Yes
11	68-1393	Retaining Plate	1	Yes
Not Shown	—	Rim Cylinder (744 Only)[1,2]	1	Yes
	13-0086	Backplate (744 Only)	1	Yes
	13-0074	Connecting Screw (744 Only)	2	Yes
	13-0075	Connecting Screw (744 Only) (2 1/2" Door And Over)	2	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #34 cylinder (#46 cylinder for 8300 or 8900) by keying requirements
3. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

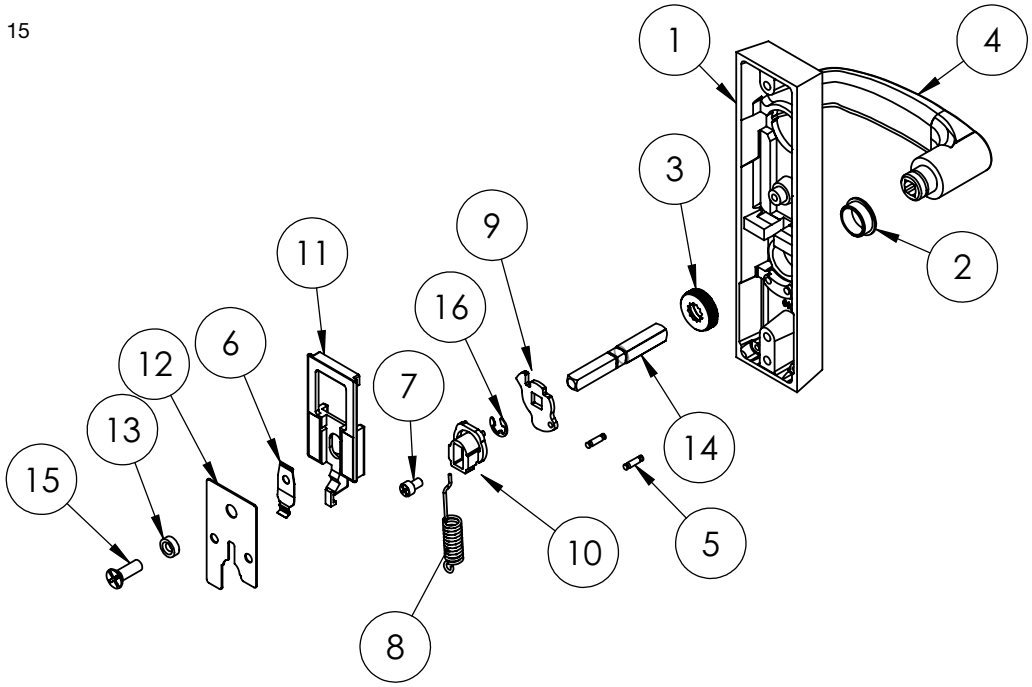
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	97-0347	Locking Slide Spring	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	97-0571	Locking Slide Spring W/ Bl Dyk	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0478	Lower Hub Plate	1	Yes
10	97-0479	Spindle Lock	1	Yes
11	97-0476	Locking Slide (746 Function)	1	Yes
12	97-0581	Retaining Plate	1	Yes
13	97-0582	Spacer	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
16	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 6, 11, and 15



A8231 12/17

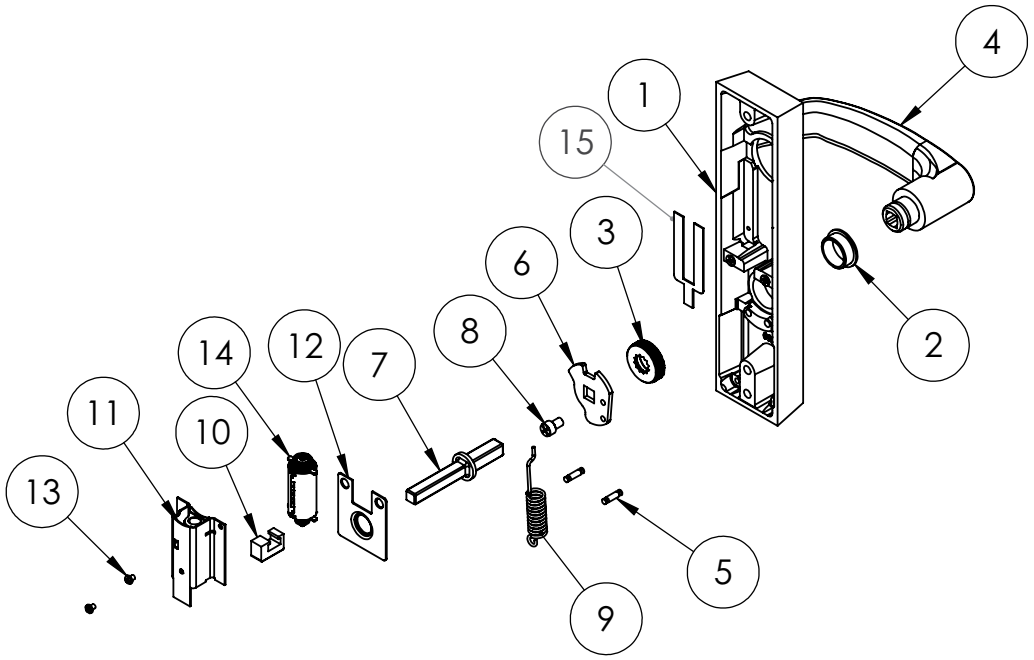
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0528	Hub Plate	1	Yes
7	97-0549	Spindle (1 3/4" Door)	1	
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	
8	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0329	Locking Tail	1	Yes
11	97-3932	Solenoid Cover Assembly (Fail Secure)	1	Yes
12	68-1402	Retainer Plate, Electrical Function	1	Yes
13	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
14	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
15	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	

1. Specify finish
2. Specify lever design by hand



A8231 12/17

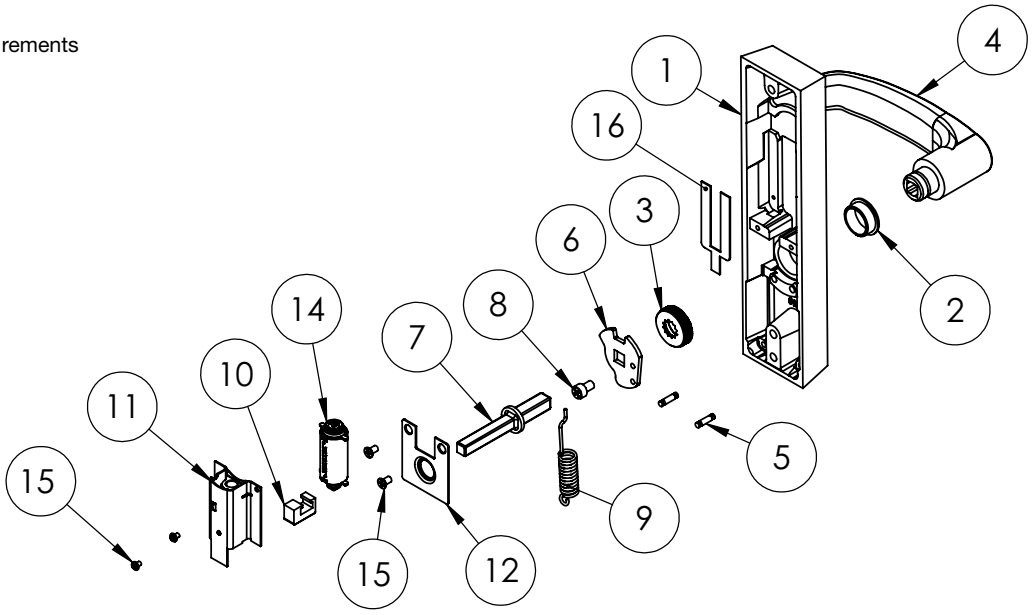
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	97-0528	Hub Plate	1	Yes
7	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	—	Cylinder[1,3]	1	Yes
	13-0086	Backplate	1	Yes
	13-0074	Connecting Screw	2	Yes
	13-0075	Connecting Screw (2 1/2" Door And Over)	2	Yes
8	01-1182	CR-CHMS #10-32 X .297	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0329	Locking Tail	1	Yes
11	97-3932	Solenoid Cover	1	Yes
12	68-1402	Retainer Plate, Electrical Function	1	Yes
13	01-1154	#6-32 X 1/4" PH Flat Undercut Ms	2	Yes
14	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
15	01-4560	#3-48 X 1/8" Pan CR-Ohms	2	Yes
16	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand
3. Specify #46 cylinder by keying requirements



A8231 12/17

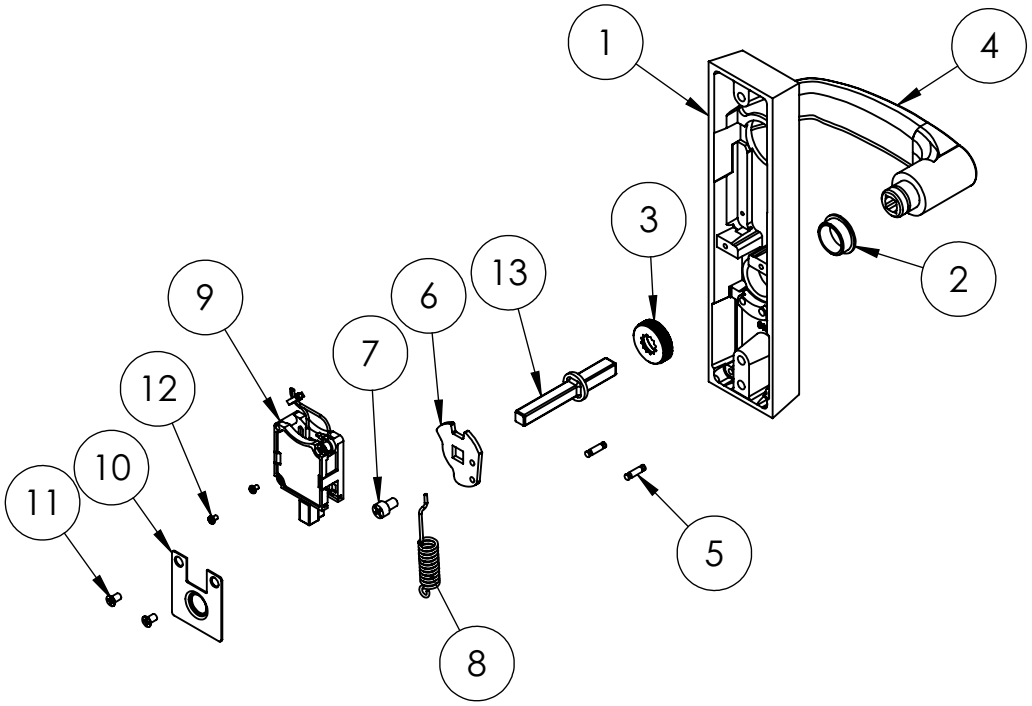
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	Electric ET Case W/ Cylinder Prep	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
Not Shown	—	Cylinder[1,2]	1	Yes
6	97-0528	Hub Plate (Std)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #46 cylinder by keying requirements
3. Specify lever design by hand



A8231 12/17

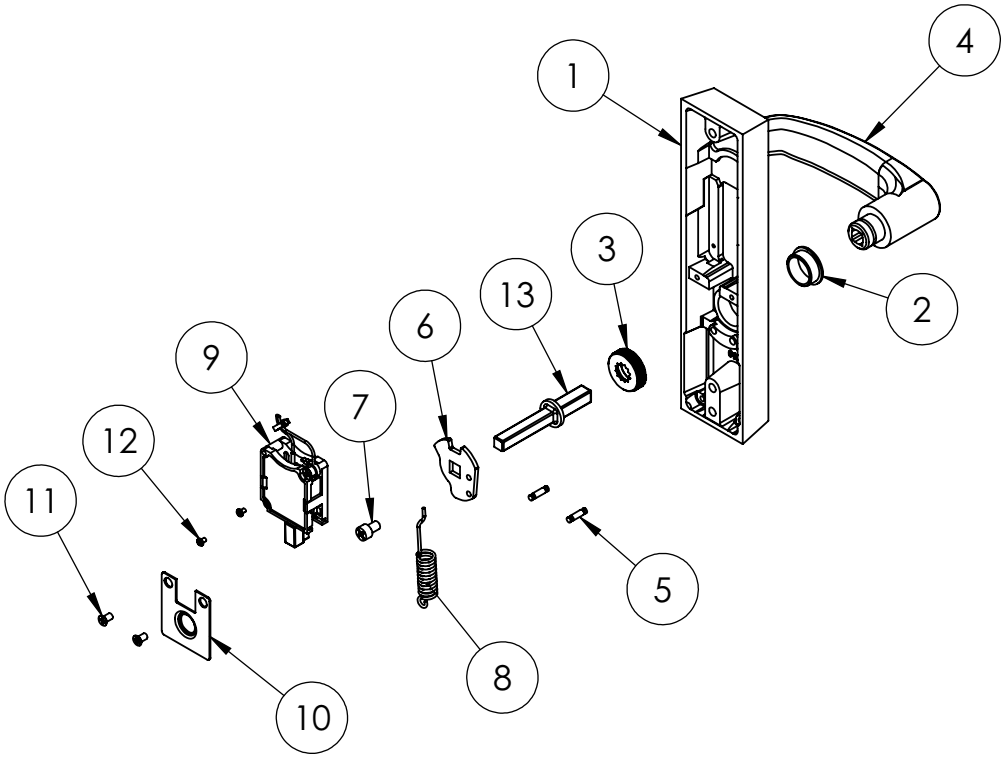
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	Electric ET Case W/O Cylinder Prep[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0528	Hub Plate (Std)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

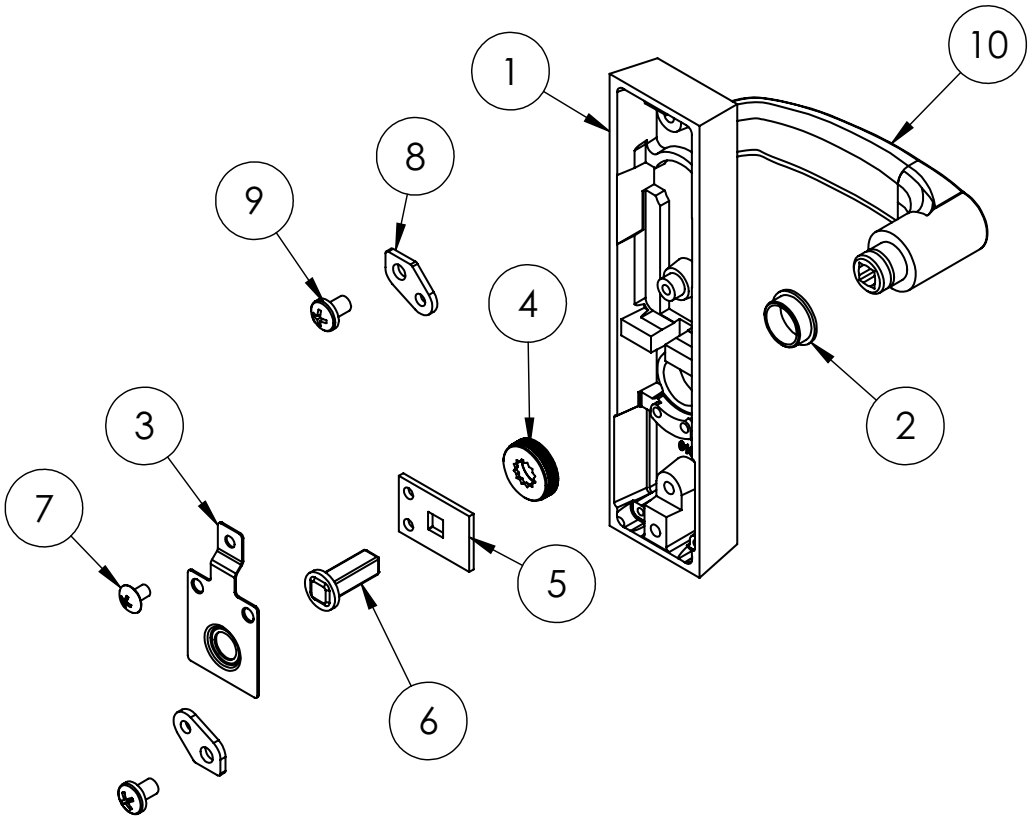
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	97-0522	Hub Plate (704/710)	1	Yes
6	97-0573	Spindle (704/710)	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	68-0853	Bracket	2	Yes
9	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
10	—	Lever Handle[1,2]	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 3 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

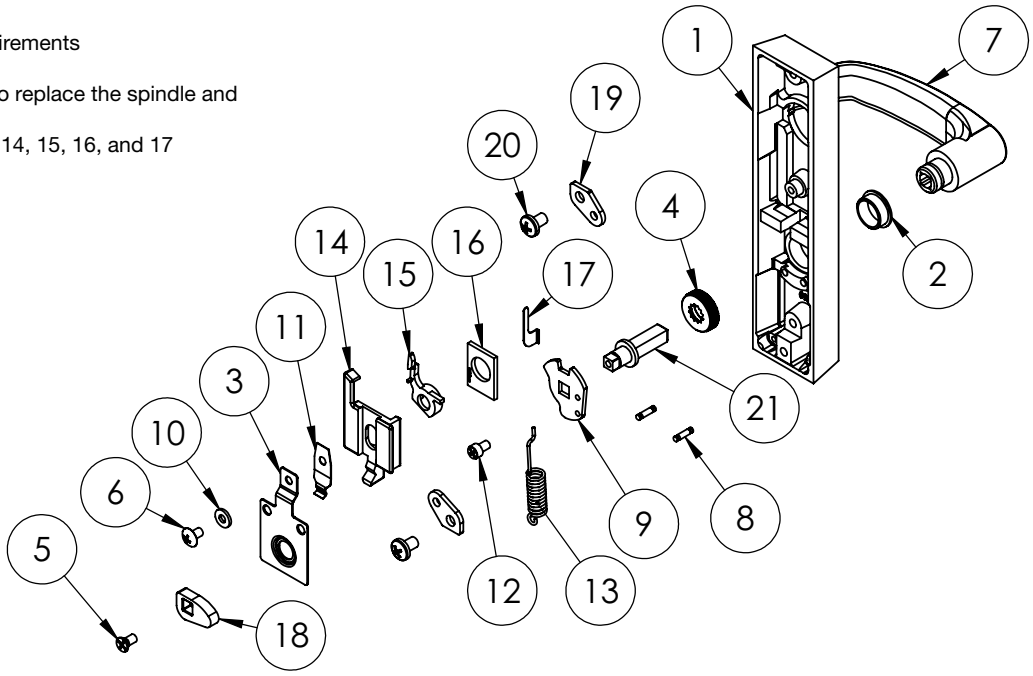
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1027	Ph Fl U'cut Ms #10-24 X 3/8"	1	Yes
6	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
7	—	Lever Handle[1,3]	1	Yes
Not Shown	—	Cylinder Assembly[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0528	Hub Plate (Std)	1	Yes
10	97-0557	Fusible Link	1	Yes
11	97-0571	Locking Slide Spring	1	Yes
12	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
13	97-0425	Hub Spring (Std)	1	Yes
14	97-0355	Locking Slide (706)	1	Yes
	97-0356	Locking Slide (713)	1	Yes
15	97-0558	Slide Support	1	No
16	97-0563	Spring Support	1	No
17	97-0564	Return Spring	1	No
18	68-0852	Cam 700-4	1	Yes
19	68-0853	Bracket	2	Yes
20	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
21	97-0549	Spindle (1 3/4" Door) (730-4)	1	Yes
	97-0550	Spindle (2" Door) (730-5)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-6)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 6, 10, 11, 14, 15, 16, and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

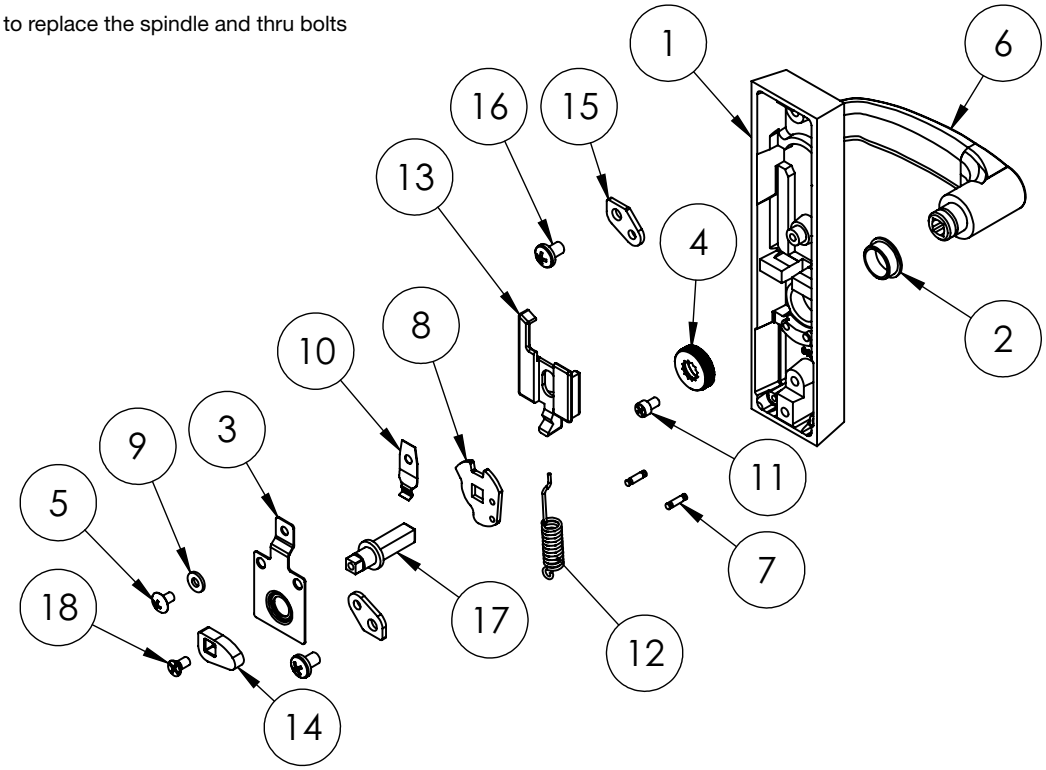
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	68-0852	Cam 700-4	1	Yes
15	68-0853	Bracket	2	Yes
16	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
17	730-4	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-5	Spindle Retrofit Kit (2" Door)	1	Yes
	730-6	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
18	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-30 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

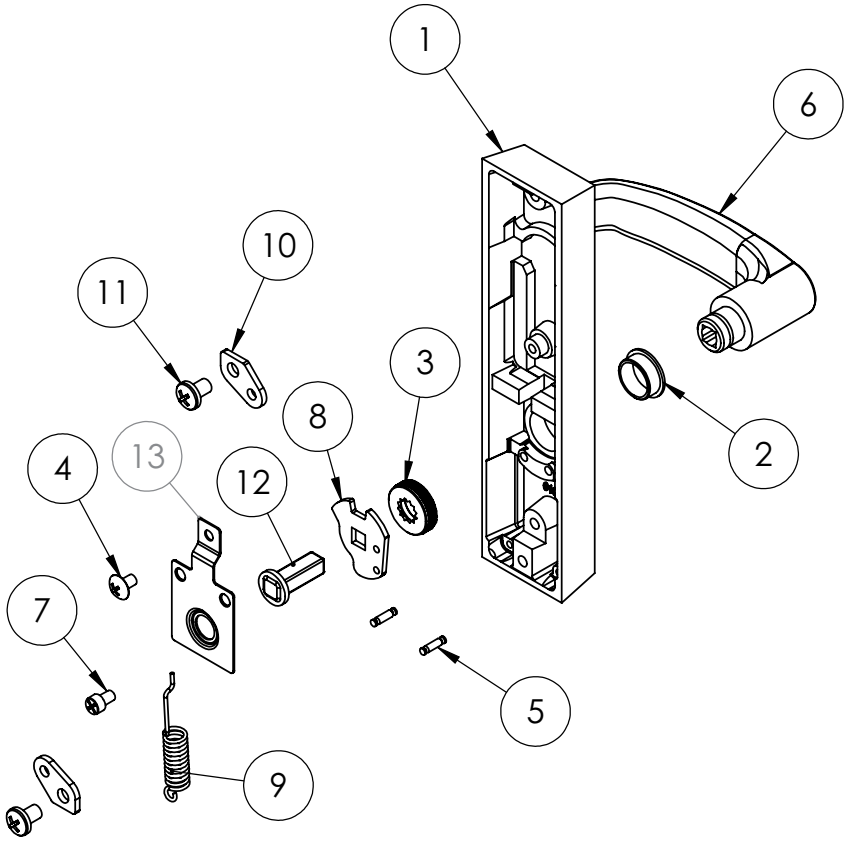
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,2]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0528	Hub Plate	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	68-0853	Bracket	2	Yes
11	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
12	97-0573	Spindle	1	Yes
13	68-1393	Retaining Plate	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

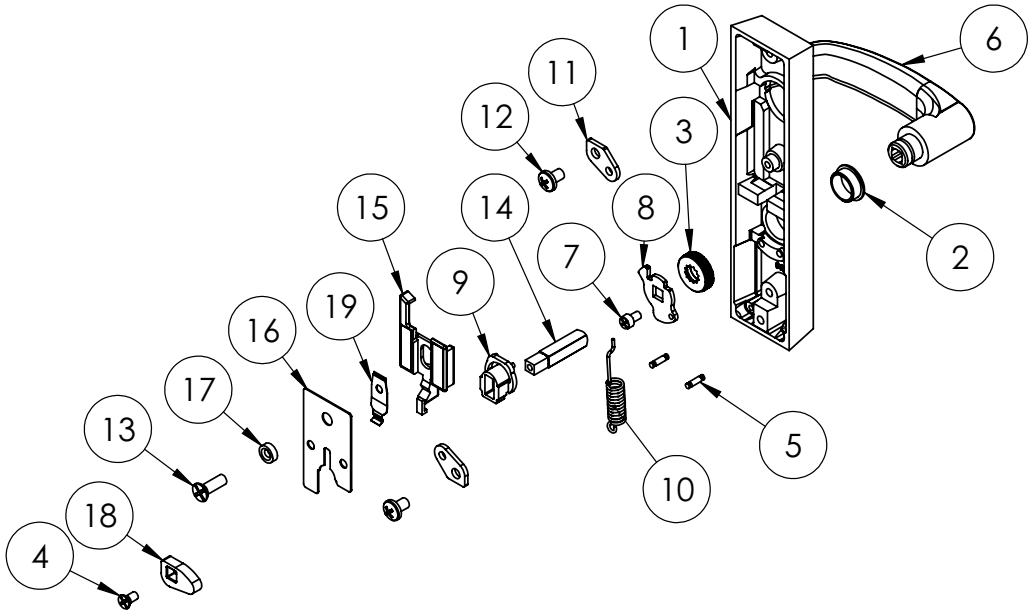
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,3]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
9	97-0479	Spindle Lock	1	Yes
10	97-0425	Hub Spring (Std)	1	Yes
11	68-0853	Bracket	2	Yes
12	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	2	Yes
13	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
14	97-3098	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3099	Spindle Assembly (2" Door)	1	Yes
	97-3100	Spindle Assembly (2 1/4" Door)	1	Yes
15	97-0475	Locking Slide (743)	1	Yes
16	97-0581	Retaining Plate	1	Yes
17	97-0582	Spacer	1	Yes
18	68-0852	Cam 700-4	1	Yes
19	97-0347	Locking Slide Spring	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 13, 15, 17 and 19



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

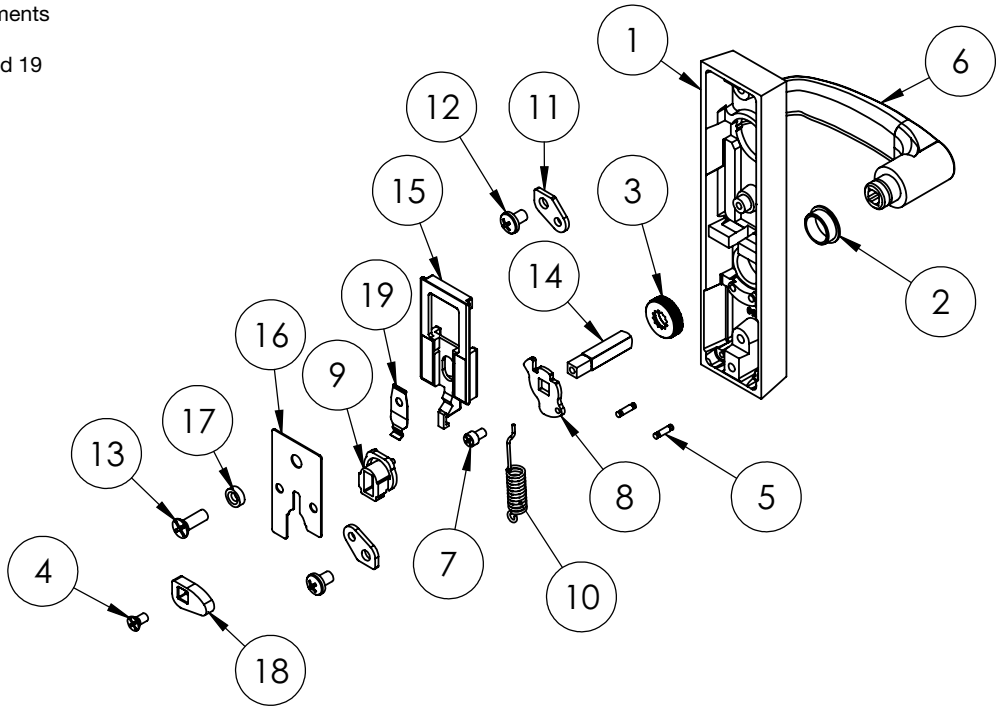
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap	1	Yes
4	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,3]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
9	97-0479	Spindle Lock	1	Yes
10	97-0425	Hub Spring (Std)	1	Yes
11	68-0853	Bracket	2	Yes
12	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	2	Yes
13	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	97-0476	Locking Slide (746)	1	Yes
16	97-0581	Retaining Plate	1	Yes
17	97-0582	Spacer	1	Yes
18	68-0852	Cam 700-4	1	Yes
19	97-0347	Locking Slide Spring	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 13, 15, 17 and 19



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

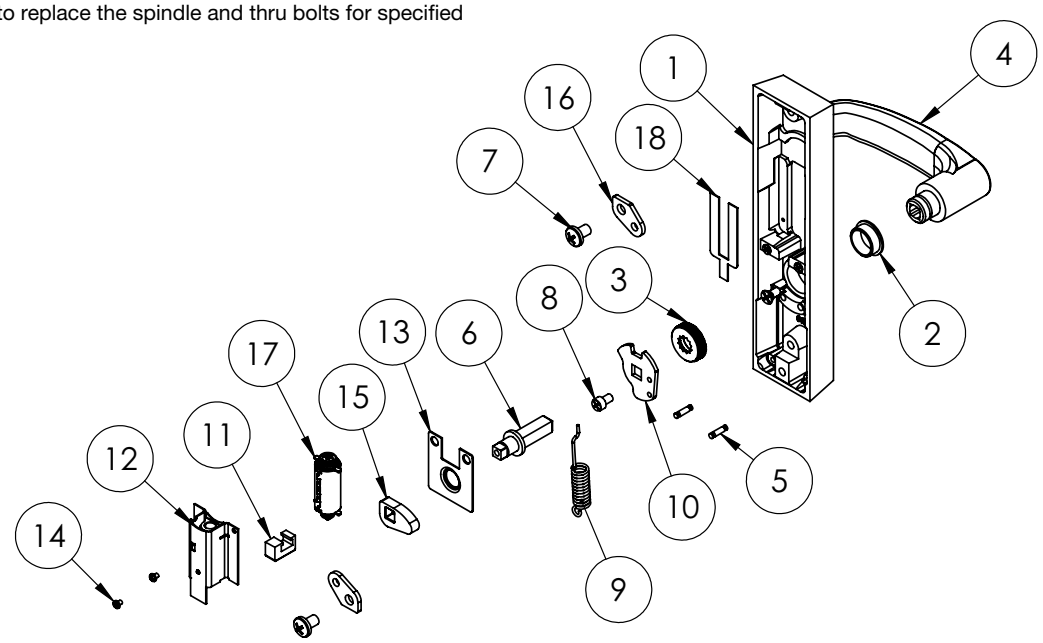
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0437	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	730-4	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-5	Spindle Retrofit Kit (2" Door)	1	Yes
	730-6	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
7	01-1478	Cr Pan Hd Mach Screw #1/4 X 3/8"	2	Yes
8	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0528	Hub Plate	1	Yes
11	97-0329	Locking Tail	1	Yes
12	97-3932	Solenoid Cover Assembly (Fail Secure)	1	Yes
13	68-1402	Retainer Plate, Electrical Function	1	Yes
14	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
15	68-0852	Cam 700-4	1	Yes
16	68-0853	Bracket	2	Yes
17	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
18	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

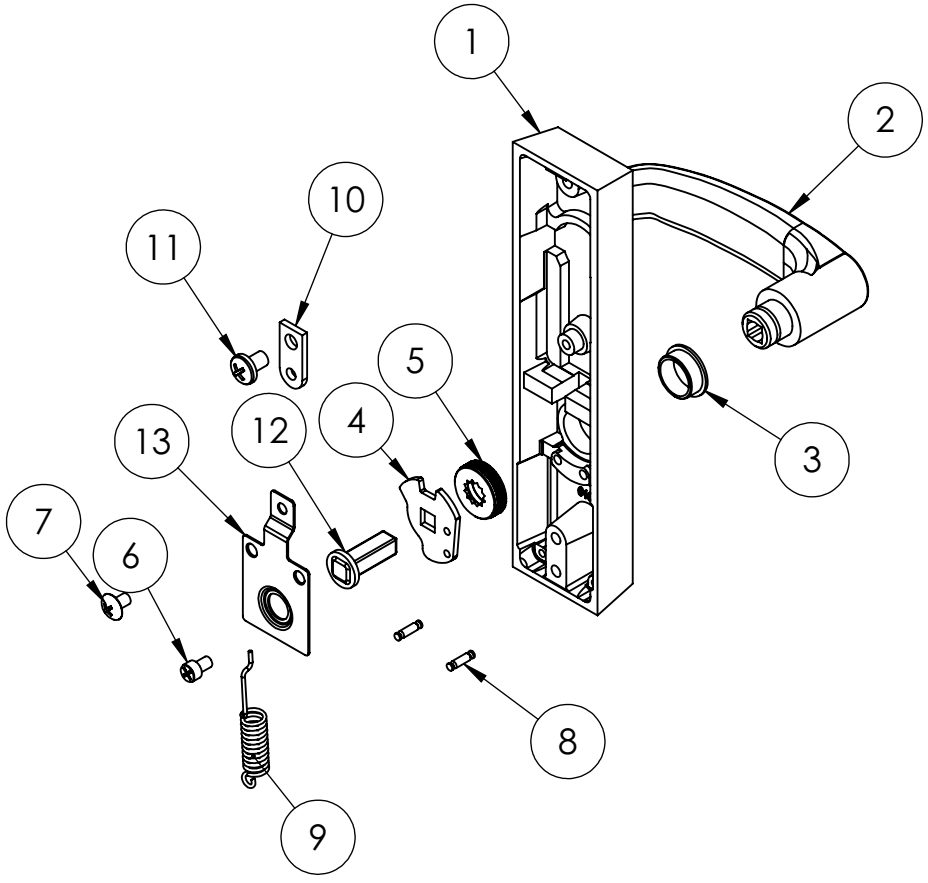
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0523	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0528	Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	1	Yes
12	97-0573	Spindle	1	Yes
13	68-1393	Retaining Plate	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

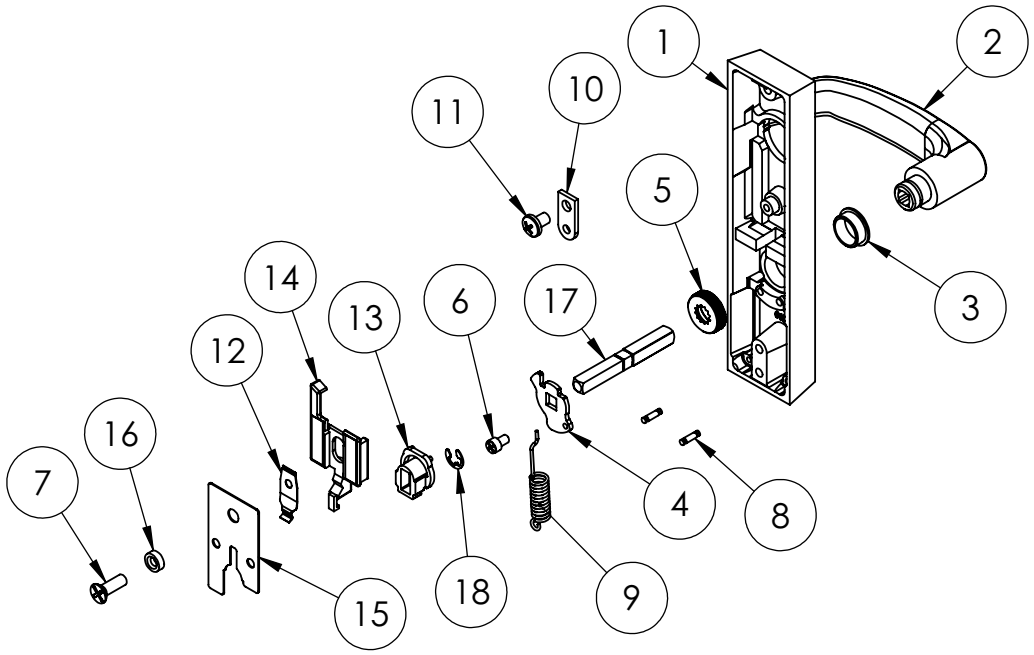
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0524	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1,3]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0478	Lower Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
8	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0380	Cylinder Nut	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0479	Spindle Lock	1	Yes
14	97-0475	Locking Slide (743)	1	Yes
15	97-0581	Retaining Plate	1	Yes
16	97-0582	Spacer	1	Yes
17	97-3092	Spindle Assembly	1	Yes
18	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 700-6 ET control is only available for 1-3/4" doors

Note: 607 kit contains items 7, 12, 14 and 16



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

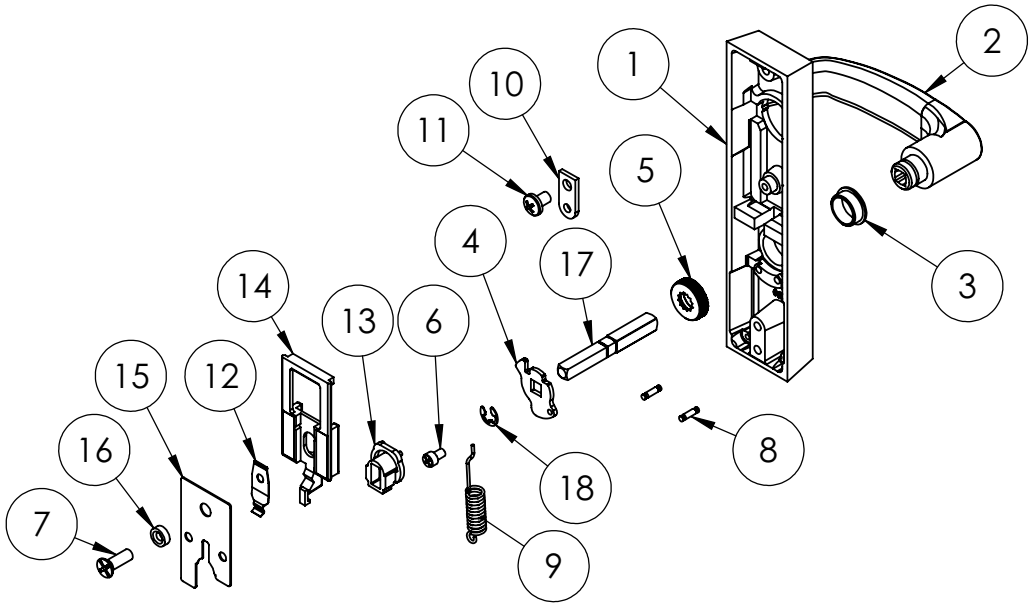
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0524	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1,3]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0478	Lower Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0479	Spindle Lock	1	Yes
14	97-0526	Locking Slide (746-6)	1	No
15	97-0581	Retaining Plate	1	Yes
16	97-0582	Spacer	1	Yes
17	97-3092	Spindle Assembly	1	Yes
18	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 700-6 ET control is only available for 1-3/4" doors

Note: 607 kit includes items 7, 12, 14 and 16



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

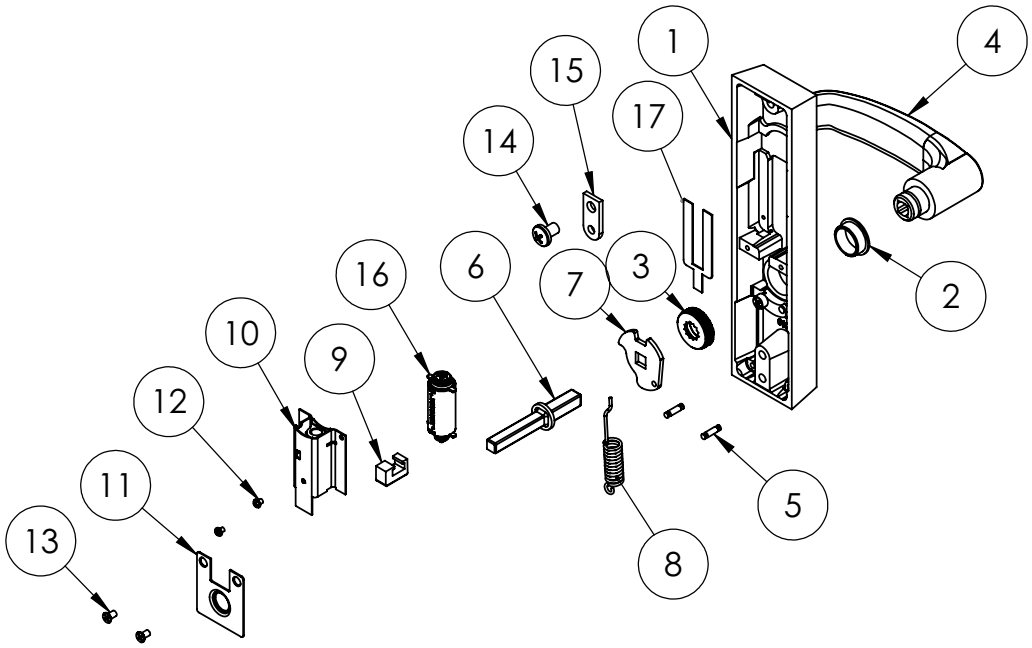
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0525	ET Case, Drop Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0549	Spindle (Lockable 700 And 700-6)	1	Yes
7	97-0480	Locking Piece For -6 And -8	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0329	Locking Tail	1	Yes
10	97-3932	Solenoid Cover Assembly	1	Yes
11	68-1402	Retainer Plate, Electrical Function	1	Yes
12	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
13	01-1154	CR-FHMS #6-32 X 1/4"	2	Yes
14	01-1478	CR Pan Hd Mach Screw #1/4-20 X 3/8"	1	Yes
15	68-1254	Extension Bracket	1	Yes
16	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
17	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 700-6 ET control is only available for 1 3/4" doors



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

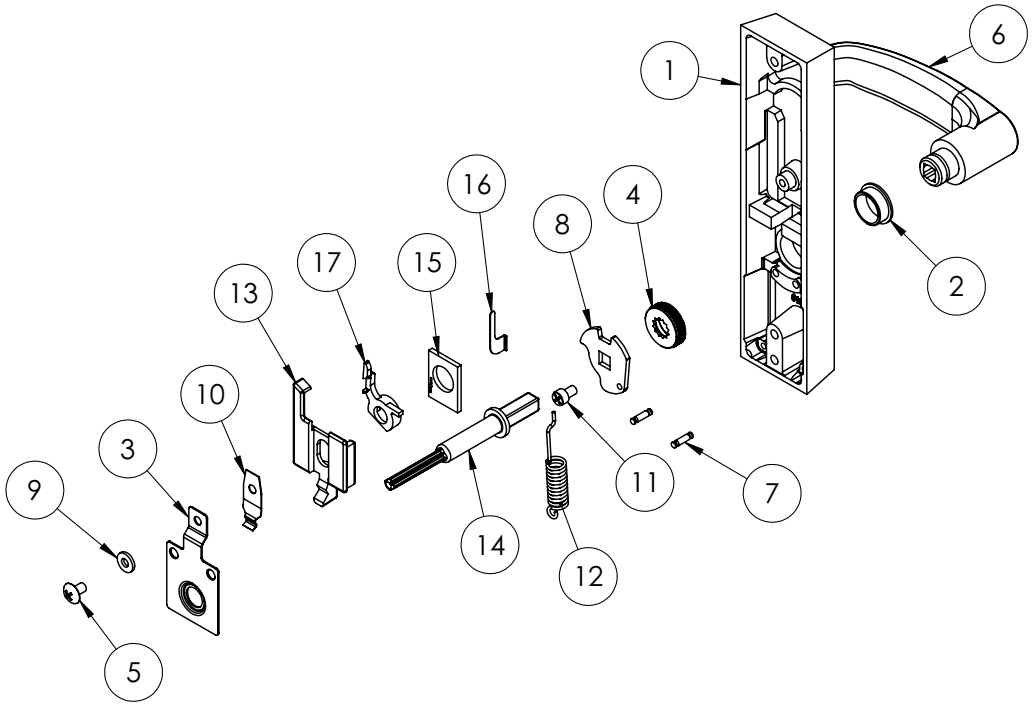
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
7	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
8	97-0480	Locking Piece For -6 And -8	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0355	Locking Slide (706)	1	Yes
	97-0356	Locking Slide (713)	1	Yes
14	97-0541	Spindle (Cross)	1	Yes
15	97-0563	Spring Support	1	No
16	97-0564	Return Spring	1	No
17	97-0558	Slide Support	1	No
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 5, 9, 10, 13, 15, 16, and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

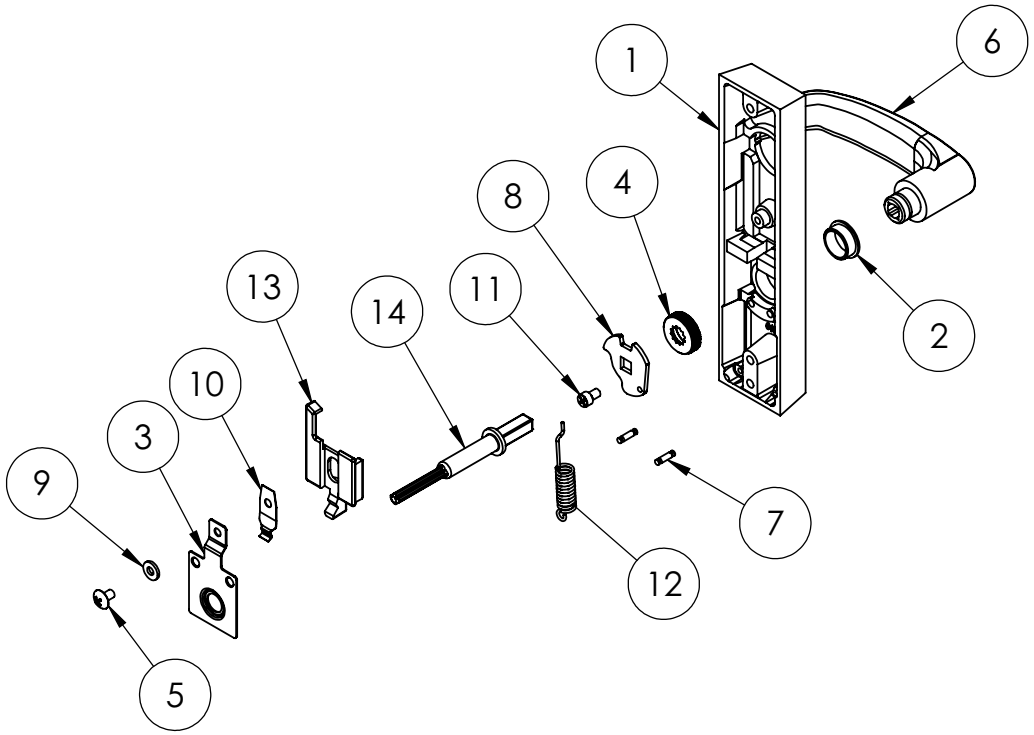
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
8	97-0480	Locking Piece For -6 And -8	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	730-7	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-8	Spindle Retrofit Kit (2" Door)	1	Yes
	730-9	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

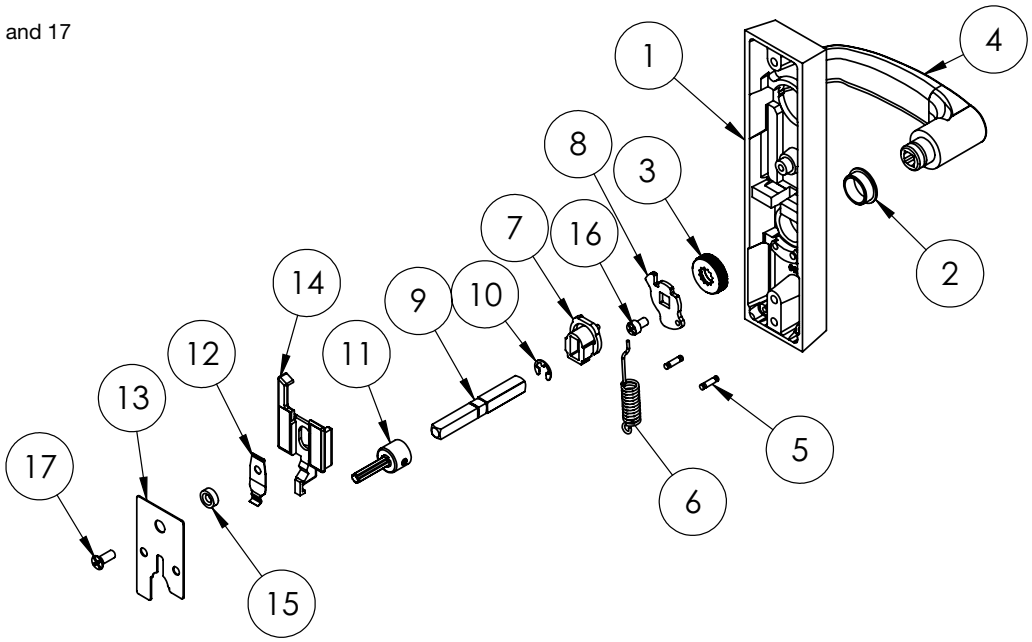
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0425	Hub Spring (Std)	1	Yes
7	97-0479	Spindle Lock	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
9	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
10	97-0527	E Clip 0.312 Shaft	1	Yes
11	68-3671	Spindle Adapter	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0581	Retaining Plate	1	Yes
14	97-0475	Locking Slide (743)	1	Yes
15	97-0582	Spacer	1	Yes
16	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
17	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 12, 14, 15 and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

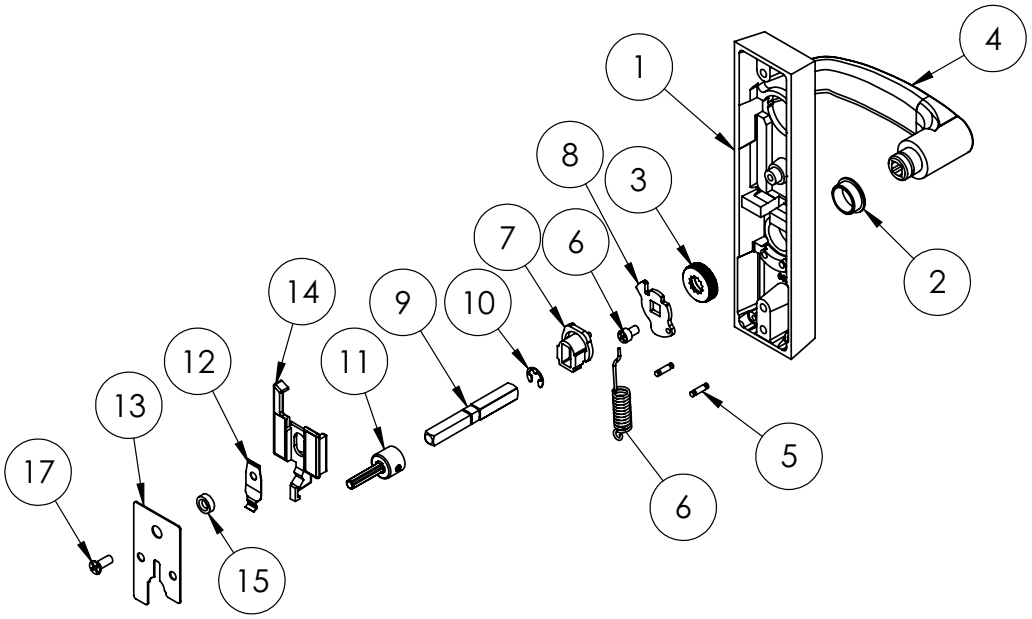
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0425	Hub Spring (Std)	1	Yes
7	97-0479	Spindle Lock	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
9	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
10	97-0527	E Clip 0.312 Shaft	1	Yes
11	68-3671	Spindle Adapter	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0581	Retaining Plate	1	Yes
14	97-0476	Locking Slide (746 Function)	1	Yes
15	97-0582	Spacer	1	Yes
16	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
17	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 12, 14, 15 and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

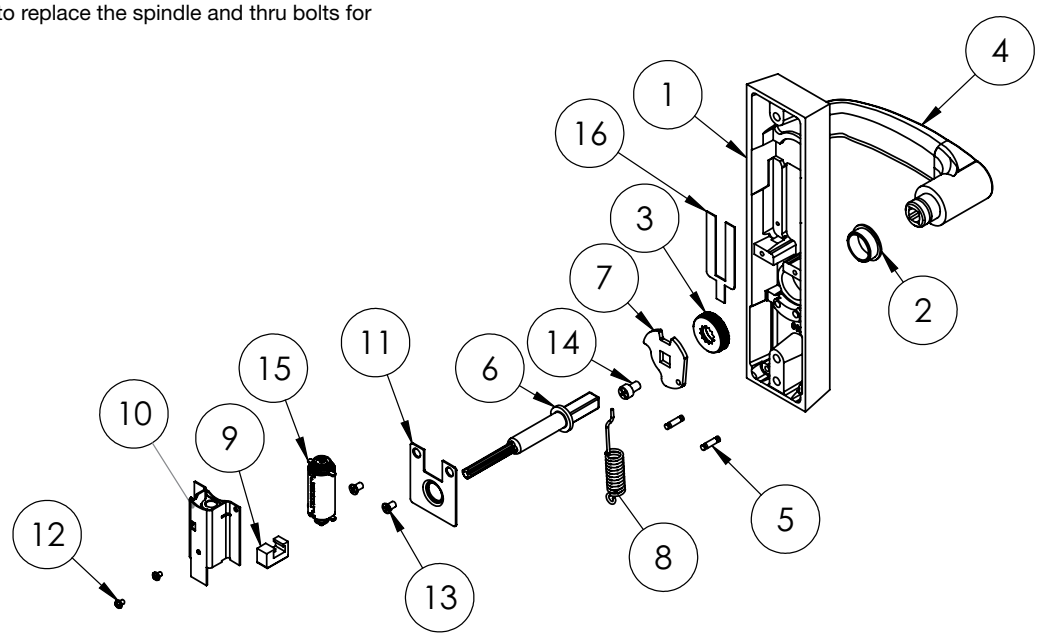
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
Not Shown	730-7	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-8	Spindle Retrofit Kit (2" Door)	1	Yes
	730-9	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
6	97-0541	Spindle	1	Yes
7	97-0480	Lower Hub Plate	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0329	Locking Tail	1	Yes
10	97-3932	Solenoid Cover Assembly	1	Yes
11	68-1402	Retainer Plate, Electrical Function	1	Yes
12	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
13	01-1154	Cr-Fhms #6-32 X 1/4"	2	Yes
14	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
15	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
16	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

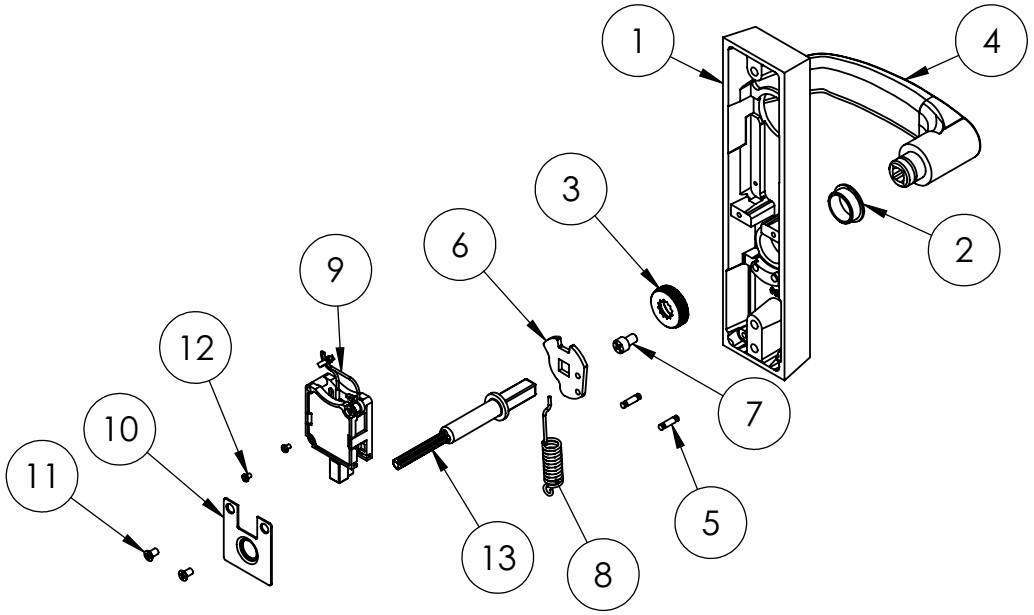
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	Electric ET Case W/ Cylinder Prep	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0480	Hub Plate (700-8)	1	Yes
7	01-1182	CR-CHMS #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0541	Spindle (Lockable 700-8)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

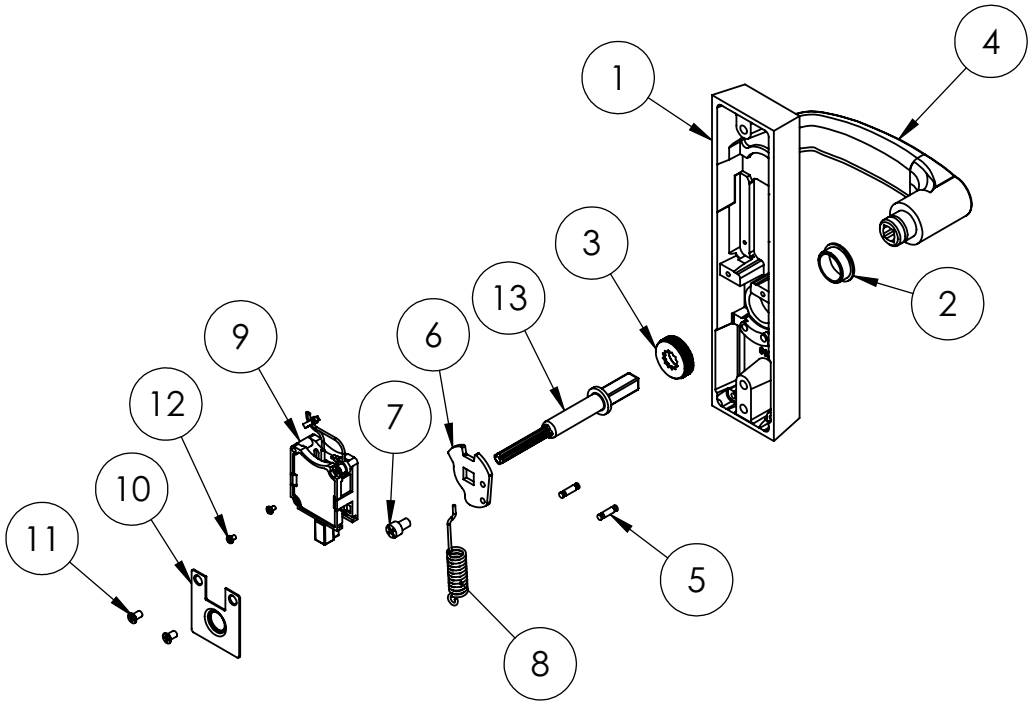
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	Electric ET Case W/O Cylinder Prep[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0480	Hub Plate (700-8)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0541	Spindle (Lockable 700-8)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

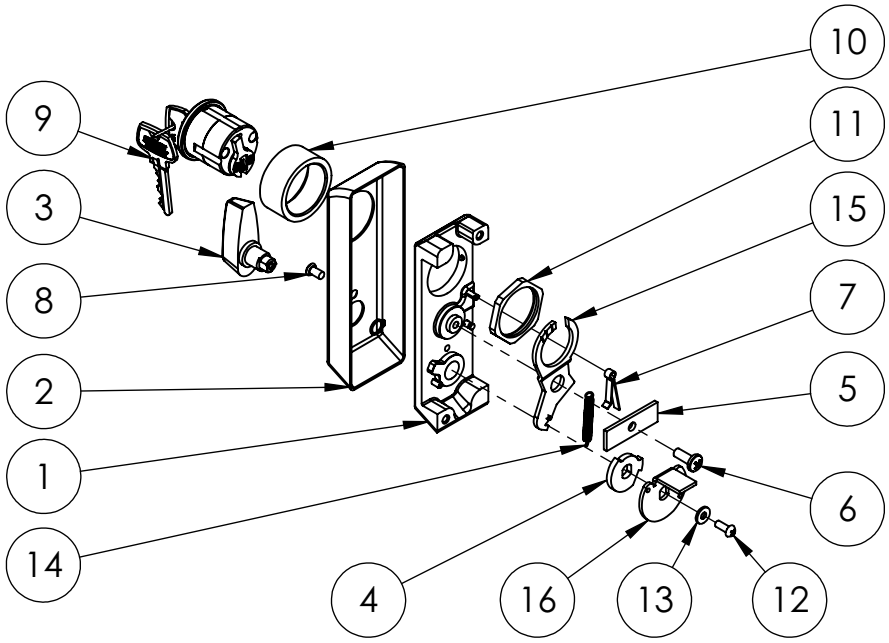
Auxiliary Controls
106
113
31-106
31-113

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2093*	Standard	Yes
Classroom	94-2094*		Yes
Night Latch	94-2426*	Cladding	Yes
Classroom	94-2427*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2089	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2121	Turn Lever Assembly*	1	Yes
4	94-0110	Cam	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	01-3582	#6-32 x 3/8 RHMS	1	Yes
13	01-0204	#6-32 x 3/8 Flat Washer	1	Yes
14	94-0109	Extension Spring	1	Yes
15	94-0114	Locking Lever	1	Yes
	94-2249	Locking Lever & Pin Assembly	1	Yes
16	94-2087	Lever Assembly	1	Yes
	94-2419	Lever Assembly	1	Yes
17	94-2448	H1 Aux Control Adapter Pack	1	Yes
18	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

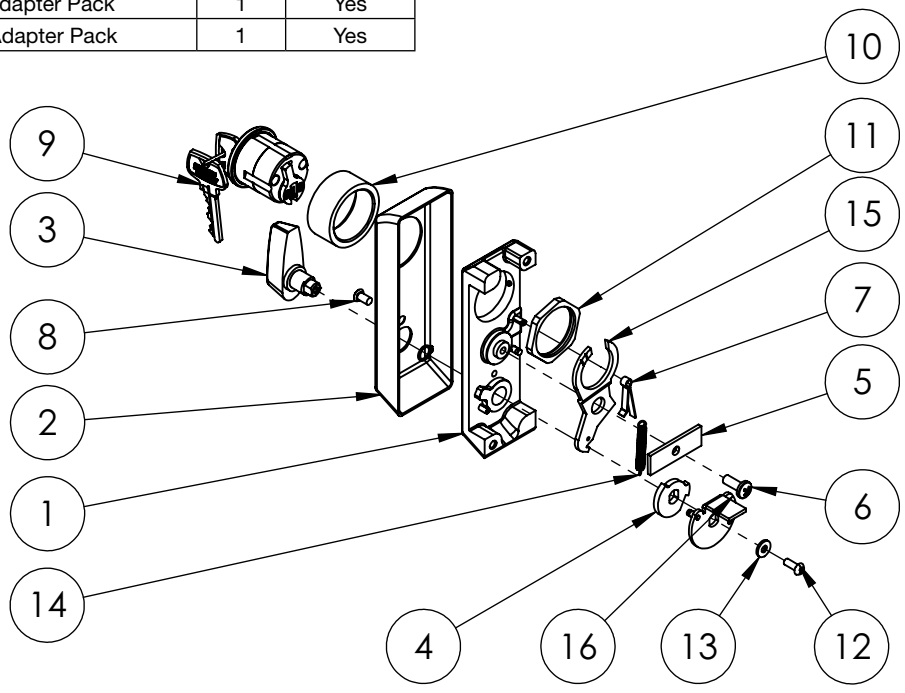
Auxiliary Controls
306
313
31-306
31-306

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2091*	Standard	Yes
Classroom	94-2092*		Yes
Night Latch	94-2428*	Cladding	Yes
Classroom	94-2429*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2089	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2121	Turn Lever Assembly*	1	Yes
4	94-0110	Cam	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	01-3582	#6-32 x 3/8 RHMS	1	Yes
13	01-0204	#6-32 x 3/8 Flat Washer	1	Yes
14	94-0109	Extension Spring	1	Yes
15	94-0112	Locking Lever	1	Yes
	94-0114			Yes
16	94-2329	Lever Assembly	1	Yes
	94-2088			Yes
	94-2421			Yes
	94-2420			Yes
17	94-2448	H1 Aux Control Adapter Pack	1	Yes
18	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

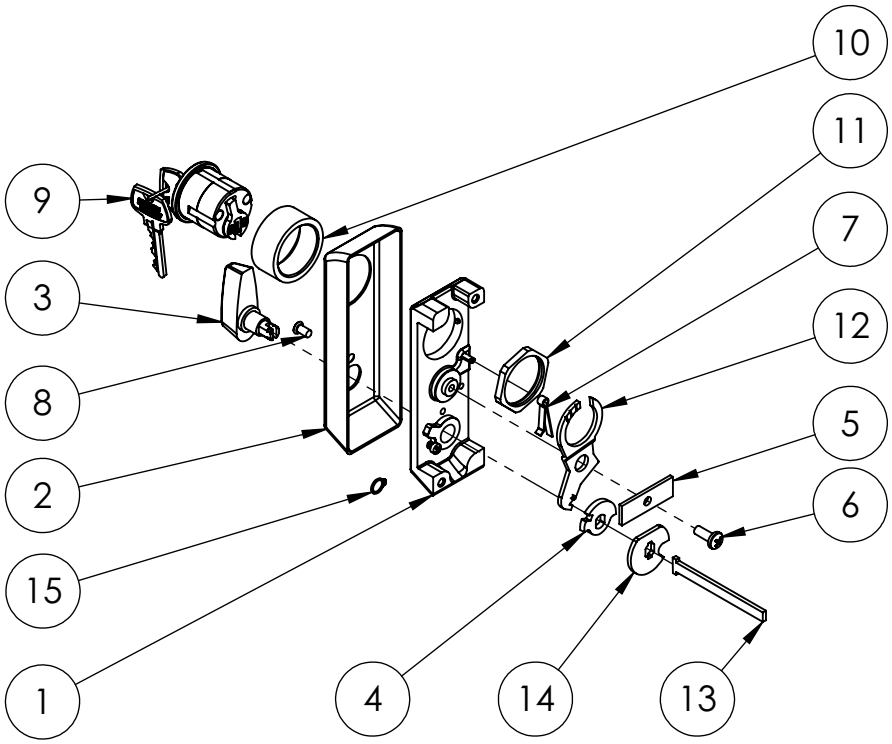
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2093*	NB	Yes
Classroom	94-2094*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2372	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2373	Turn Lever Assembly*	1	Yes
4	94-0185	Locking Hub	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	94-0114	Locking Lever	1	Yes
	94-2249	Locking Lever & Pin Assembly		Yes
13	94-0184	Tail Piece	1	Yes
14	94-0186	Space	1	Yes
15	01-4552	5/16 Retaining Ring	1	Yes
16	94-2448	H1 Aux Control Adapter Pack	1	Yes
17	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®

ASSA ABLOY

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT

ASSA ABLOY

SARGENT Manufacturing Company
100 Sargent Drive
New Haven, CT 06511 USA
800-727-5477
www.sargentlock.com

ASSA ABLOY is the global leader in door opening solutions, dedicated to satisfying end-user needs for security, safety and convenience

Founded in the early 1800s, SARGENT® is a market leader in locksets, cylinders, door closers, exit devices, electro-mechanical products and access control systems for new construction, renovation, and replacement applications. The company's customer base includes commercial construction, institutional, and industrial markets.

Copyright © 2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of SARGENT Manufacturing is prohibited.

A8231 12/17

80 series Parts List

LP8606 LP8646 LS8615
LP8610 LP8673 LS8640
LP8613 LP8674 LS8643
LP8615 LS8606 LS8646
LP8640 LS8610 LS8673
LP8643 LS8613 LS8674

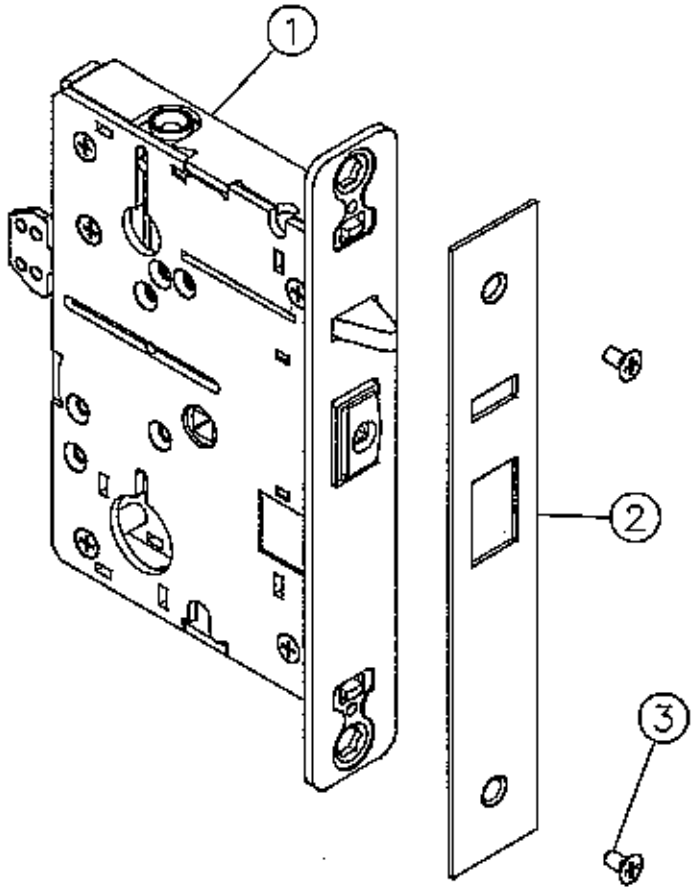
Parts List
Page No. 86.11 REV. A
8/6/99

			ACTIVE DOOR MORTISE CASE
LP8600 LS8600	ALL FUNCTIONS	LHRB RHRB	68-4239

ITEM	PART NO.	DESCRIPTION	QTY
1	68-4239	CASE ASSEMBLY	1
2	68-1186	ACTIVE OUTSIDE FRONT	1
3	01-1028	SCREW #8-32 X 1/4	2
—	77-4236	SCREW PACK	1
—	C7710	STRIKE *	1

NOTE: COMPATIBLE WITH 700-6 ET AND DUMMY TRIM ONLY.

* STRIKE FOR USE WITH LS8600 ONLY. SPECIFY 32D AND HAND



80 series Parts List

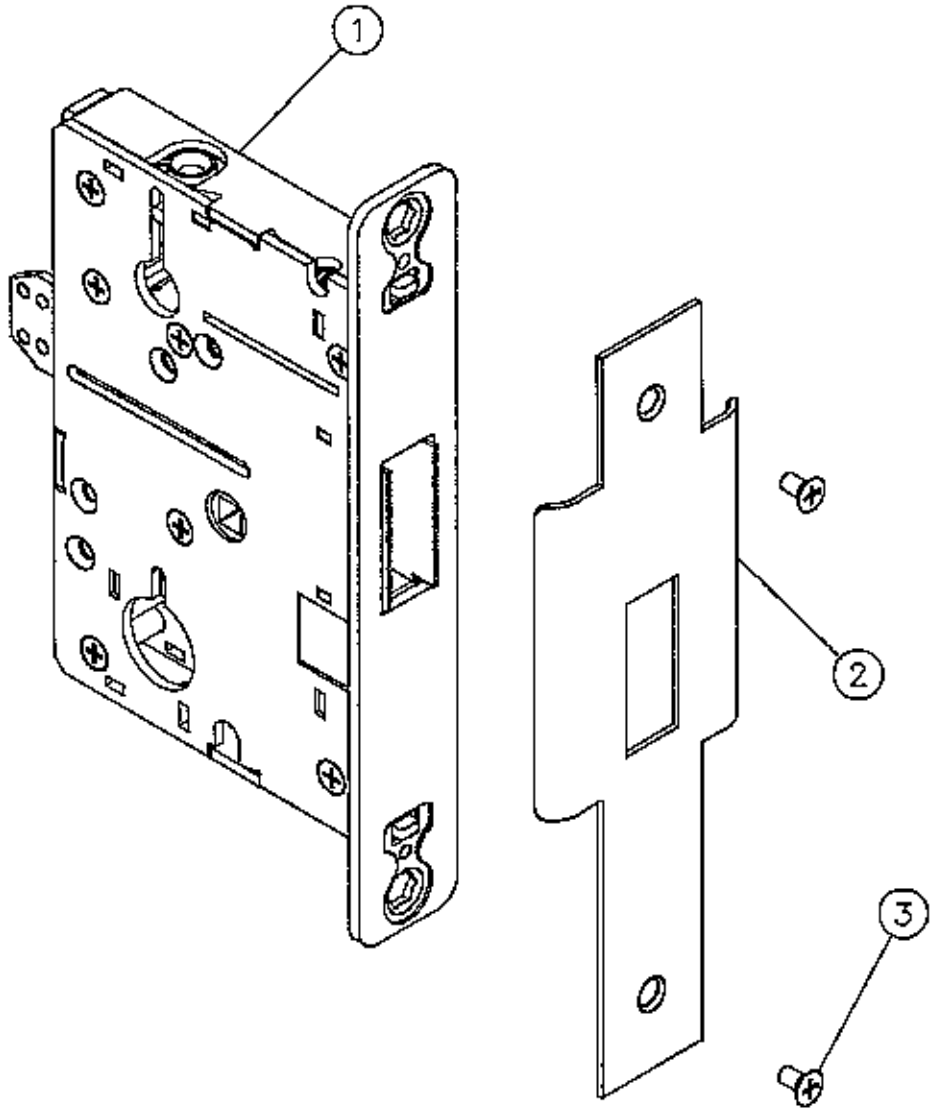
LR8606 LR8615 LR8646
LR8610 LR8640 LR8673
LR8613 LR8643 LR8674

Parts List
Page No. 86.12
REV. A
8/6/99

			ACTIVE DOOR MORTISE CASE
LR8600	ALL FUNCTIONS	LHRB RHRB	68-4238

NOTE: COMPATIBLE WITH 700-6 ET AND DUMMY TRIM ONLY.

ITEM	PART NO.	DESCRIPTION	QTY
1	68-4238	CASE ASSEMBLY	1
2	68-1183	INACTIVE OUTSIDE FRONT	1
3	01-1028	SCREW #8-32 X 1/4	2
—	77-4236	SCREW PACK	1



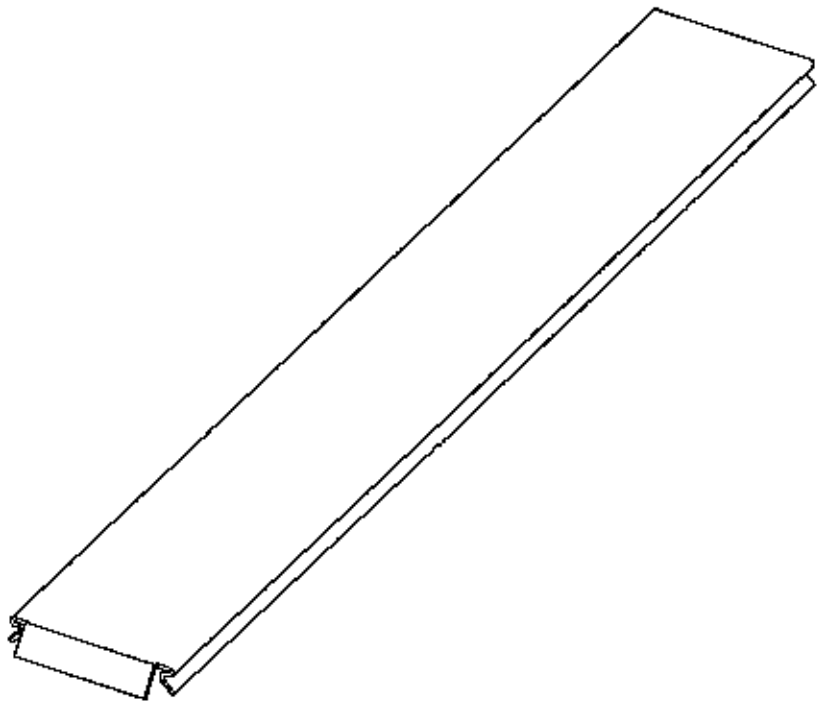
80 series Parts List

MOUNTING RAIL INSERTS

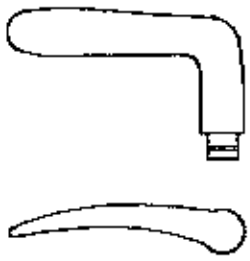
Parts List
Page No 80.4
Rev B
8/18/2003

PREFIX	ASSY NO.	PART NO.	DESCRIPTION
STANDARD INSERTS, NEW FACTORY SUPPLIED 55-			
STD, 12-19-, 53-58- OR 55- SUPPLIED IN COMB. WITH ABOVE PREFIXES		68-0549	INSERT (F WIDE) *
		68-0550	INSERT (E WIDE) *
		68-0551	INSERT (G WIDE) *
		68-0552	INSERT (G NARROW) *
		68-0553	INSERT (J NARROW) *
		68-0554	INSERT (J WIDE) *
		68-1375	INSERT (E NARROW, F NARROW) *
OLD FACTORY SUPPLIED 55-, 55- RETROFITS			
55- SUPPLIED IN COMB. WITH FOLLOWING PREFIXES NONE, 12-19-, 58-(16- IN PUSH)	855-1 KIT		INSERT ASSEMBLY (F WIDE) *
	855-2 KIT		INSERT ASSEMBLY (E NARROW, F NARROW) *
	855-3 KIT		INSERT ASSEMBLY (G WIDE) *
	855-4 KIT		INSERT ASSEMBLY (G NARROW, J WIDE) *
	855-5 KIT		INSERT ASSEMBLY (E WIDE) *
	855-6 KIT		INSERT ASSEMBLY (J NARROW) *

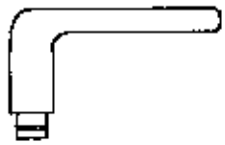
* SPECIFY FINISH



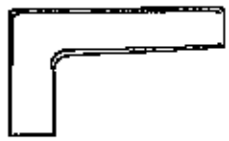
NOTE: LEVERS LISTED ARE FOR USE WITH ET CONTROLS MANUFACTURED AFTER SEPTEMBER 25, 1998



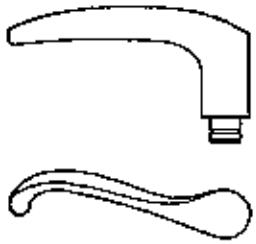
A LEVER 82-0151 (RH)
82-0152 (LH)



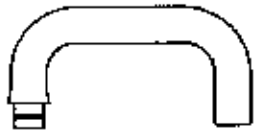
E LEVER
82-0154



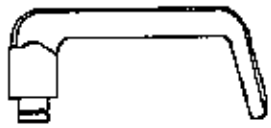
F LEVER
82-0155



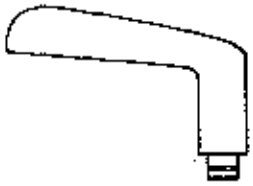
Y LEVER 82-0531 (RH)
82-0530 (LH)



J LEVER
97-0486

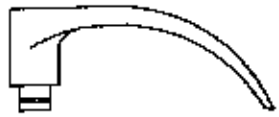


C LEVER
97-0567

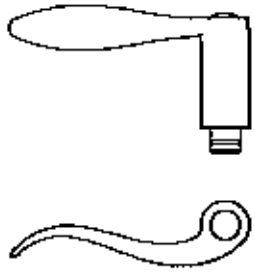


S LEVER 82-0523 (RH)
82-0522 (LH)

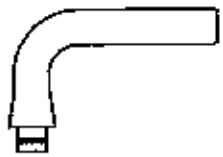
L LEVER
97-0485



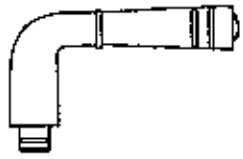
P LEVER
97-0484



G LEVER 82-0527 (RH)
82-0526 (LH)



W LEVER
82-0159



R LEVER
82-0517

B LEVER
82-0153

SARGENT®

ASSA ABLOY

80 Series Parts Manual

For assistance, contact SARGENT at
800-727-5477 or www.sargentlock.com

A8231 12/17

Copyright © 2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader
in door opening solutions

Table of Contents

SARGENT®
ASSA ABLOY

Chassis Assemblies
- 8300 4
- 8400 5-10
- 8500 11-12
- 8600 13-28
- 8700 29-52
- 8800 53-67
- 8900 68-69

900 Series Mortise Locks 70-82

Rail Assemblies 83-102

700 Series ET Control 103-133

Auxiliary Controls 134-136

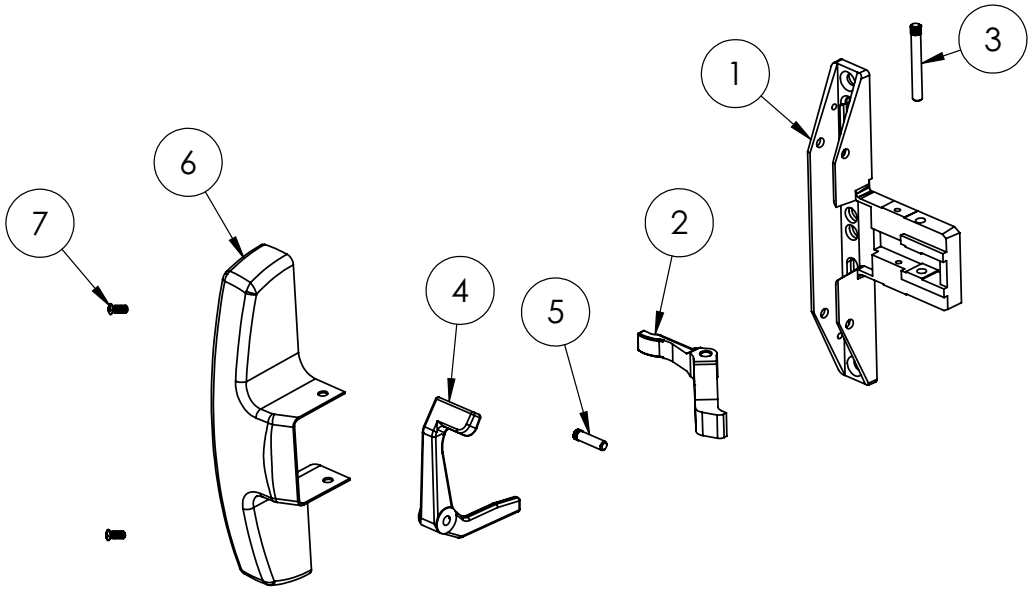
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function		Assembly No.	Description	Sellable
(12-) All functions	1 3/4" Door	68-2481	LHRB	Yes
		68-2482	RHRB	Yes
	2"-2 3/4" Door	68-2483	LHRB	Yes
		68-2484	RHRB	Yes

Item	Part No.	Description	Qty	Sellable
1	68-0486	Chassis	1	Yes
2	68-0241	Lift Arm	1	Yes
3	68-0239	Pivot Pin (Lift Arm)	1	Yes
4	68-0489	Lift Lever LHRB 1 3/4" Door	1	Yes
	68-0490	Lift Lever RHRB 1 3/4" Door	1	Yes
	68-0491	Lift Lever LHRB 2 3/4" Door	1	Yes
	68-0492	Lift Lever RHRB 2 3/4" Door	1	Yes
5	68-0479	Pivot Pin (Lift Lever)	1	Yes
6	68-0496	Cover[1]	1	Yes
7	68-3905	Cover Screw Pack[1]	2	Yes
Not Shown	—	900 Series Mortise Assembly[1,2,4]	1	Yes
	68-2520	Screw Pack Standard	1	Yes
	68-2522	Screw Pack (12-)	1	Yes
	C908	Strike Pack[3] (1 1/4" Standard Lip)	1	Yes

1. Specify finish
2. Specify hand
3. Specify lip length
4. Specify function



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

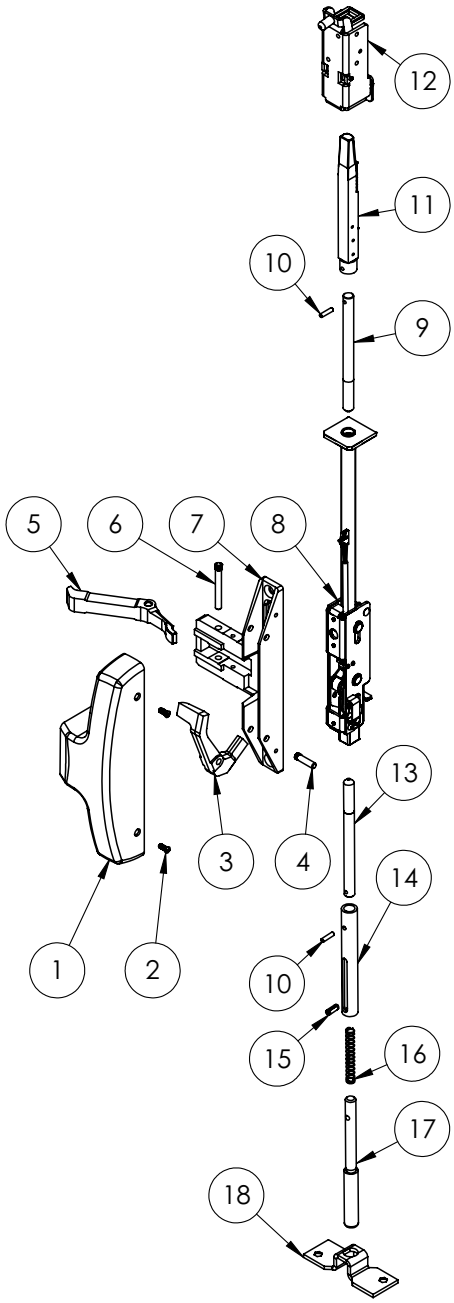
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
53-MD-(All Functions) MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0888	Bottom Plate	1	Yes
		68-3676	Screw Pack*	1	Yes
		652	Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



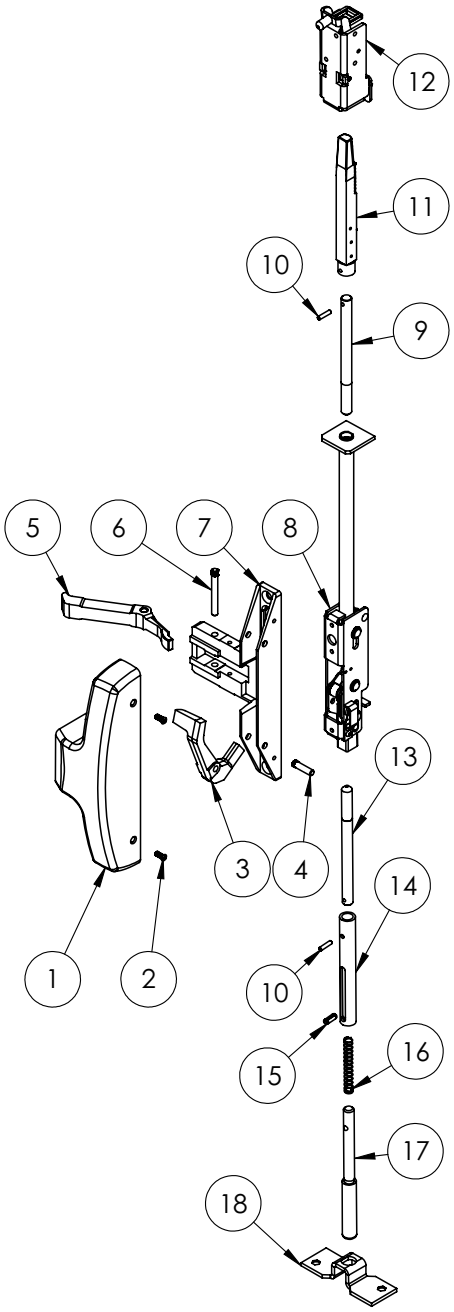
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
12-53-MD-(All Functions) 12-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12-53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0888	Bottom Plate	1	Yes
		68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height

A8231 12/17

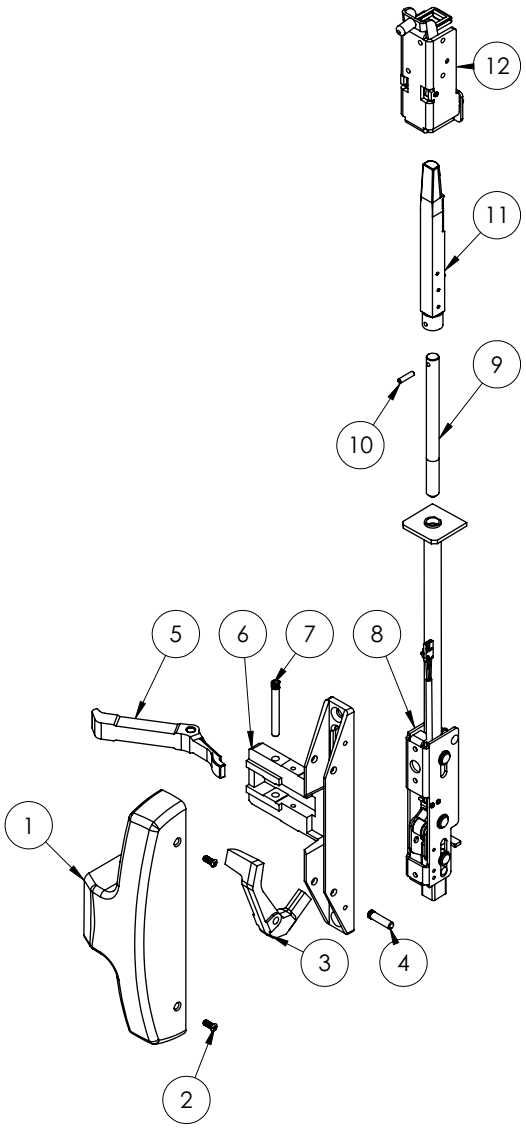
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-MD-(All Functions) NB-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

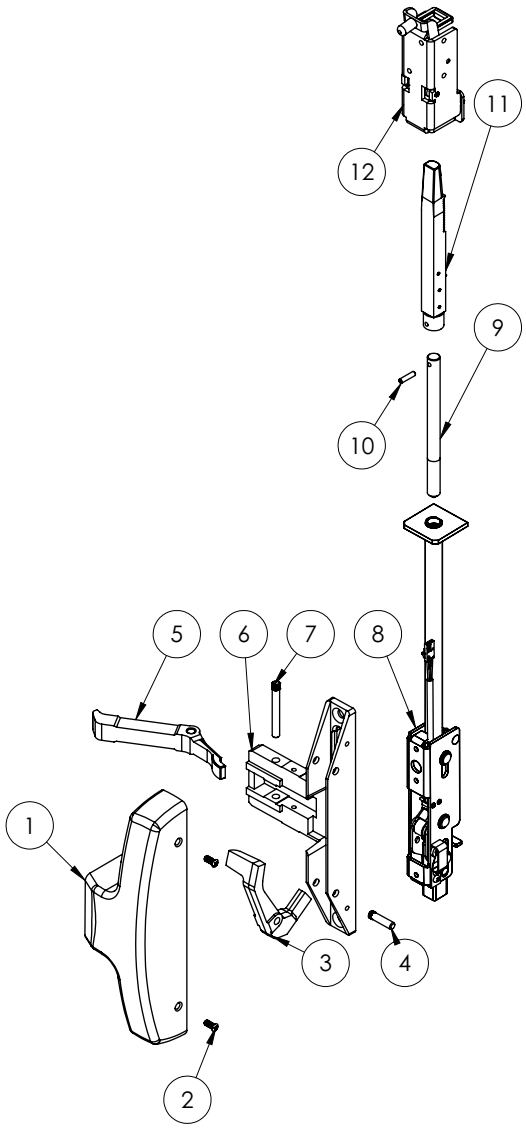
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-NB-MD-(All Functions) 12-NB-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

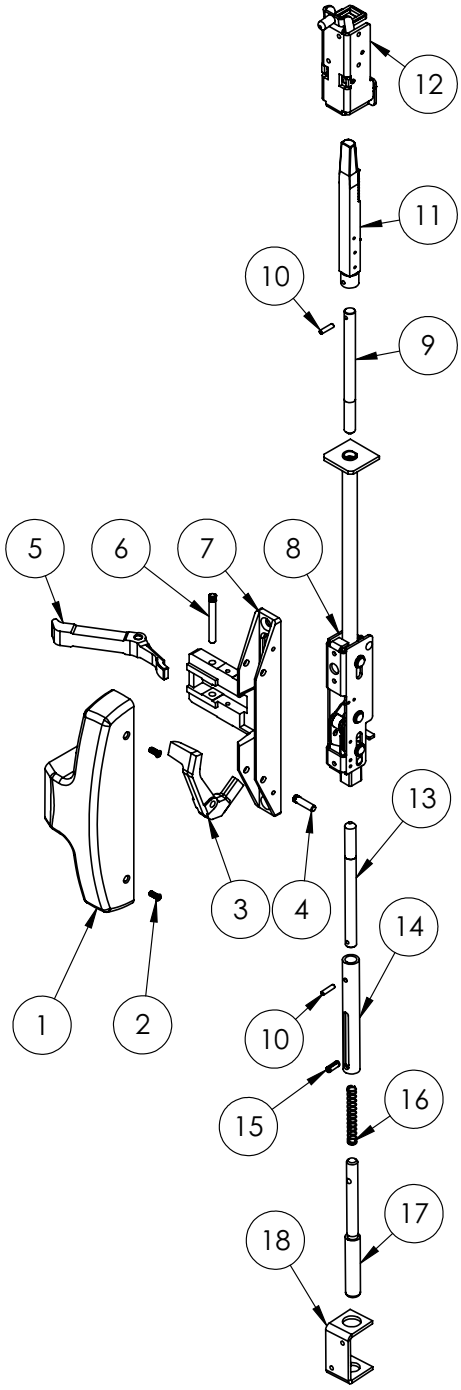
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
53-AD-(All Functions) AD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
		68-3854	53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0037	Bottom Case	1	Yes
		68-3676	Screw Pack*	1	Yes
		640	Aluminum Door Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

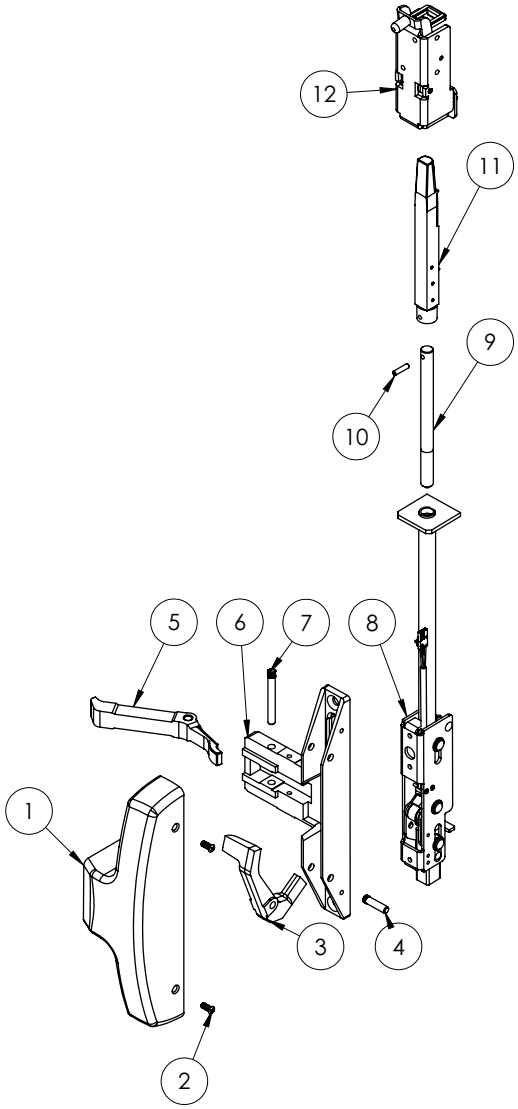
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
53-NB-AD-(All Functions) NB-AD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		639	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

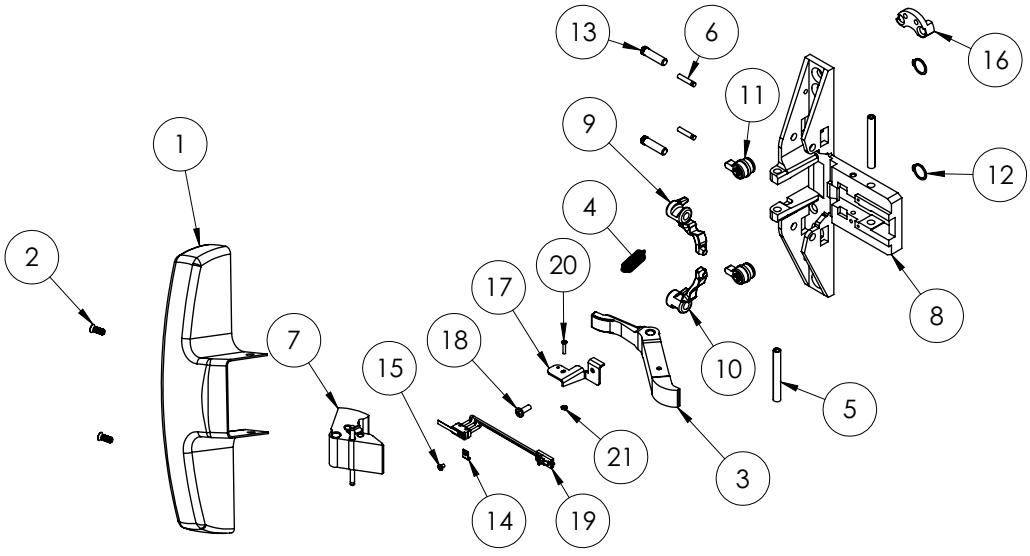
(12/53-)8504 (12/53-)8506 (12/53-)8510
(12/53-)8513 (12/53-)8515 (12/53-)8540
(12/53-)8543 (12/53-)8544 (12/53-)8546
(12/53-)8573 (12/53-)8574

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-) All functions	68-5880	LHRB/RHRB	Yes
(12-) 53- All functions	68-7411	LHRB/RHRB	Yes

Item	Assy. No.	Part No.	Description	Qty	Sellable
1	N/A	68-0495	Cover[1]	1	Yes
2		68-3905	Cover Screw Pack[1]	1	Yes
3		68-1137	Lift Arm	1	Yes
4		98-0028	Latchbolt Spring	1	Yes
5		01-4512	Spirol Pin	2	Yes
6		01-0008	Groove Pin	2	No
7		68-7420	Latchbolt Assembly (53-)	1	Yes
		68-6021	Latchbolt Assembly (Std)	1	Yes
8	68-6082	68-1624	8500 Chassis	1	Yes
9		68-1625	Lift Lever (RHRB)	1	
10		68-1626	Lift Lever (LHRB)	1	
11		94-0088	Cylinder Hub	2	
12		01-0005	Retaining Ring, Truarc 5100-43	2	
13		68-0479	Lift Lever Pivot Pin	2	
14	N/A	52-0310	Cable Clamp (53-)	1	Yes
15		01-1482	Cr-Phms (#2-56 X 1/8") (53-)	1	Yes
16		13-0458	Cylinder Retainer Pack (04 & 044 Functions Only)	1	Yes
17		68-1686	Switch Bracket (53-)	1	Yes
18		01-1220	#6-32 X 3/8" Length Ph Pn Hd Machine Screw (53-)	1	Yes
19		52-4545	Switch Assembly (53-)	1	Yes
20		01-9446	Machine Screw (#1-72 X 11/32" Ph Fl Hd) (53-)	1	Yes
21		01-0909	Hex Machine Screw Nut (53-)	1	Yes
Not Shown		68-2512	Screw Pack	1	Yes
		657	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

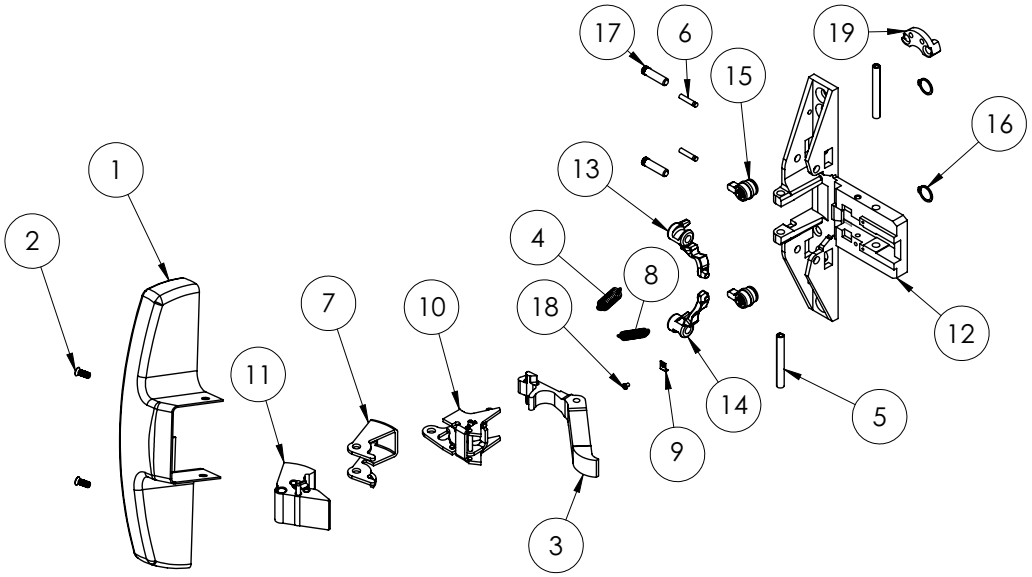
(12-/GL-/59-)8504 (12-/GL-/59-)8506 (12-/GL-/59-)8510
(12-/GL-/59-)8513 (12-/GL-/59-)8515 (12-/GL-/59-)8540
(12-/GL-/59-)8543 (12-/GL-/59-)8544 (12-/GL-/59-)8546
(12-/GL-/59-)8573 (12-/GL-/59-)8574

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-)GL- All functions	68-5881	LHRB/RHRB	YES
(12-)59- All functions	68-5882	LHRB/RHRB	YES

Item	Assy. No.	Part No.	Description	Qty	Sellable
1	N/A	68-1020	Cover[1]	1	Yes
2		—	Screw Pack[1]	1	Yes
3		68-1353	Lift Arm (Guarded)	1	Yes
4		98-0028	Latchbolt Spring	1	Yes
5		01-4512	Spirol Pin	2	Yes
6		01-0008	Groove Pin	2	No
7		68-1352	Guide	1	Yes
8		68-1394	Extension Spring	1	Yes
9		52-0310	Cable Clamp (59-)	1	Yes
10		68-5949	Guard Bracket & Switch Assembly (59-)	1	No
		68-5947	8500 Guard Bracket Assembly (Gl-)	1	No
11		68-4415	Guarded Latchbolt	1	Yes
12	68-6082	68-1624	8500 Chassis	1	Yes
13		68-1625	Lift Lever (RhRb)	1	
14		68-1626	Lift Lever (LhRb)	1	
15		94-0088	Cylinder Hub	2	
16		01-0005	Retaining Ring	2	
17		68-0479	Lift Lever Pivot Pin	2	
18	N/A	01-1482	Cr-Phms (#2-56 X 1/8") (59-)	1	Yes
19		13-0458	Cylinder Retainer Pack (04 & 044 Functions Only)	1	Yes
Not Shown		68-2512	Screw Pack	1	Yes
		657	Strike Pack	1	Yes

1. Indicates finish required



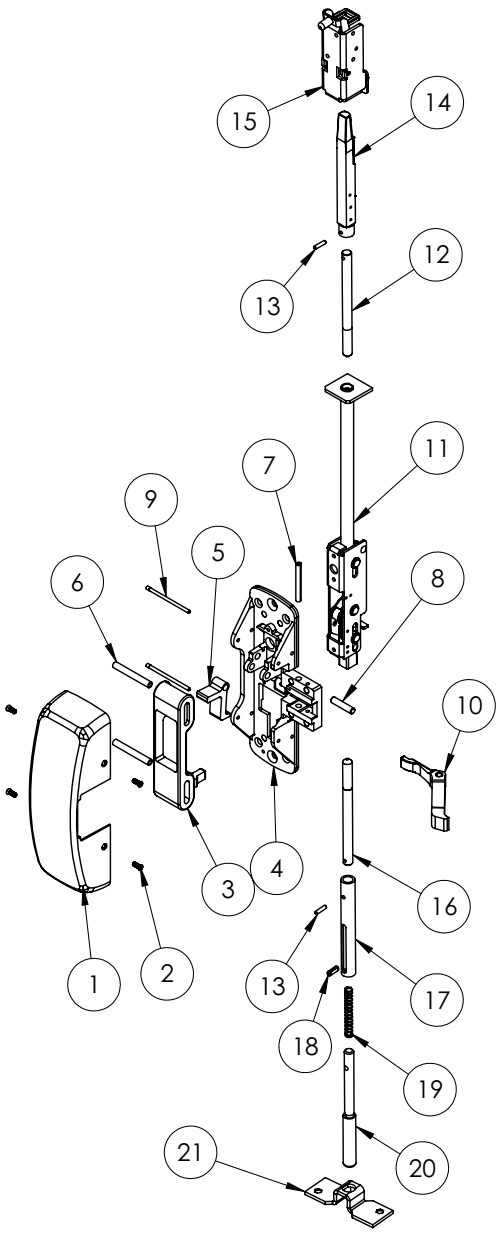
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-MD- 59-MD- MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack (W)*	1	Yes
		652	Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

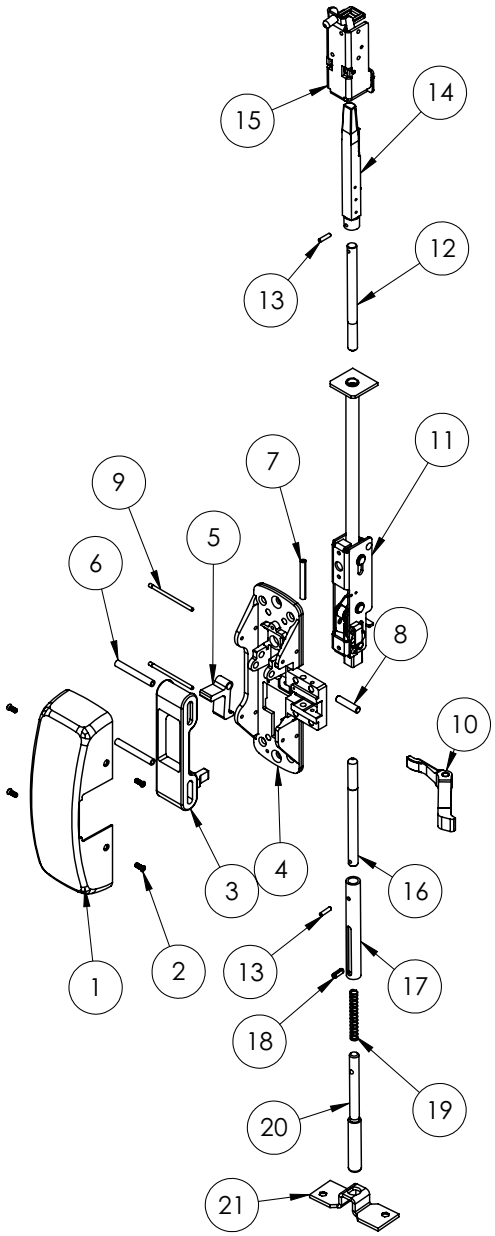
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-MD- 12-59-MD- 12-MD- (All Functions	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12- 53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack		Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-



A8231 12/17

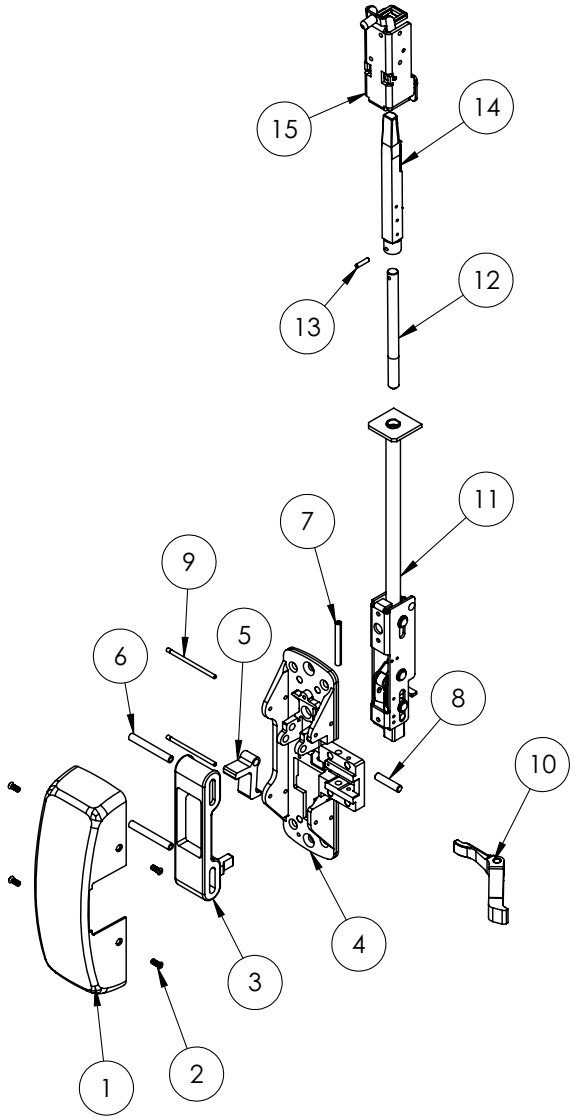
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-MD- 59-NB-MD- NB-MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

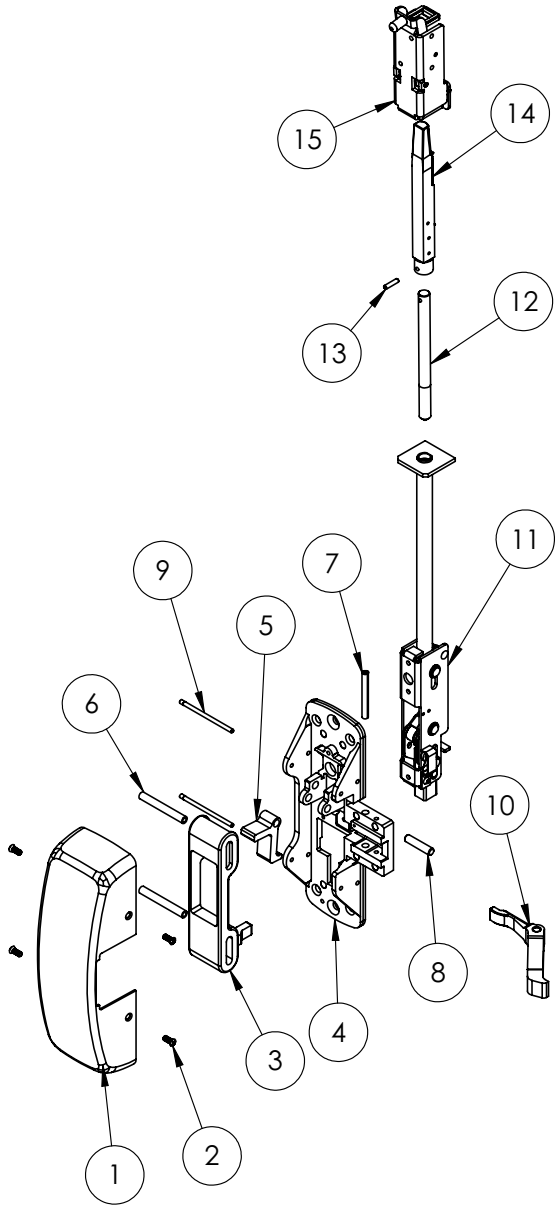
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-NB-MD- 12-59-NB-MD- 12-NB-MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		
11	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12- 53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
		68-5375	Top Case Assembly 1/4" Cladded		Yes
		68-5376	Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-



A8231 12/17

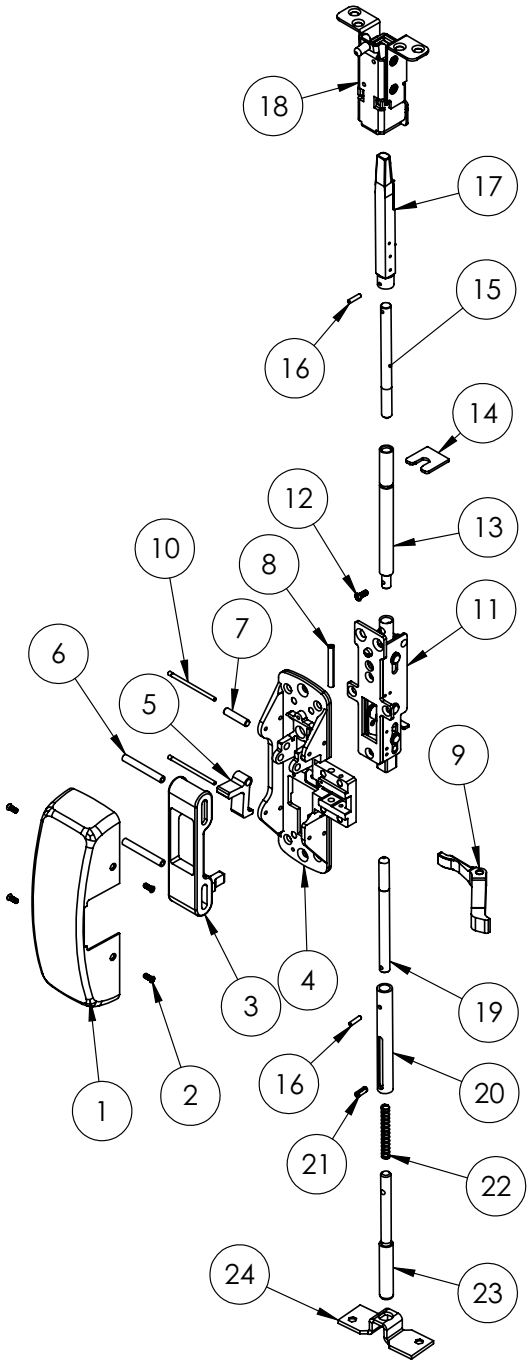
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-WD- 59-WD- WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	Inner Chassis Assembly	1	Yes
	68-3859		53- Inner Chassis Assembly[3]	1	Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	2	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	691B	660B	Bottom Rod[1,2]	1	Yes
20		94-0039	Bolt Sleeve	1	Yes
21		01-4389	Roll Pin	1	Yes
22		97-0454	Spring (Bottom Bolt)	1	Yes
23		94-0038	Bottom Bolt	1	Yes
24	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		652	Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-
4. Only when used w/ Aux Control



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

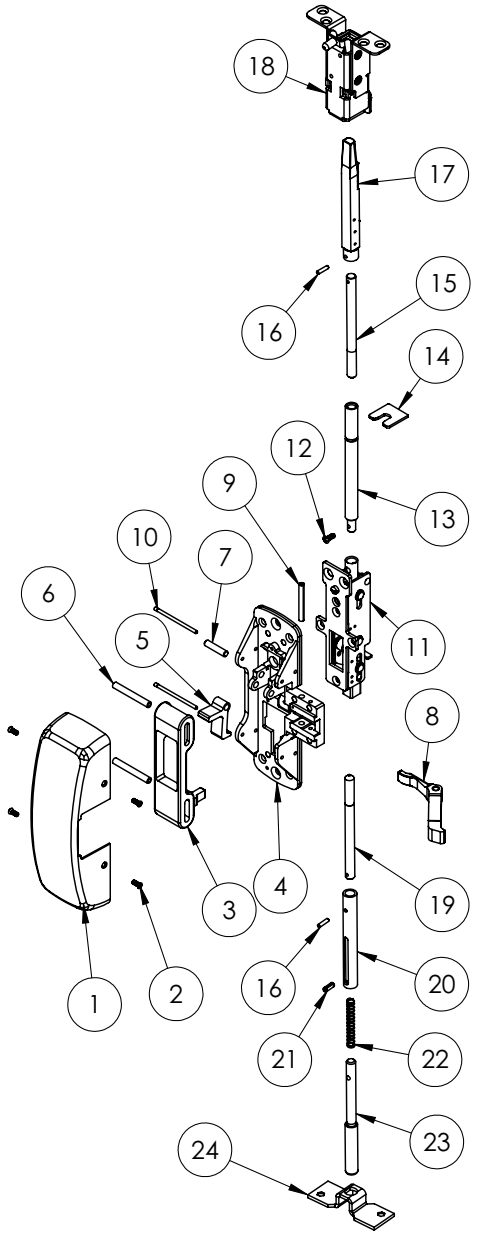
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

12-53-WD- 8606 8610 8613 8615
12-59-WD- 8640 8643 8646 8673
12-WD- 8674

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-WD- 12-59-WD- 12-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
9		01-4512	Spirol Pin	1	Yes
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	12-Inner Chassis Assembly	1	Yes
	68-3859		12-53- Inner Chassis Assembly[3]	1	Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	2	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and BracketAssembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	691B	660B	Bottom Rod[1,2]	1	Yes
20		94-0039	Bolt Sleeve	1	Yes
21		01-4389	Roll Pin	1	Yes
22		97-0454	Spring (Bottom Bolt)	1	Yes
23		94-0038	Bottom Bolt	1	Yes
24	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-
4. Only when used w/ Aux Control

A8231 12/17

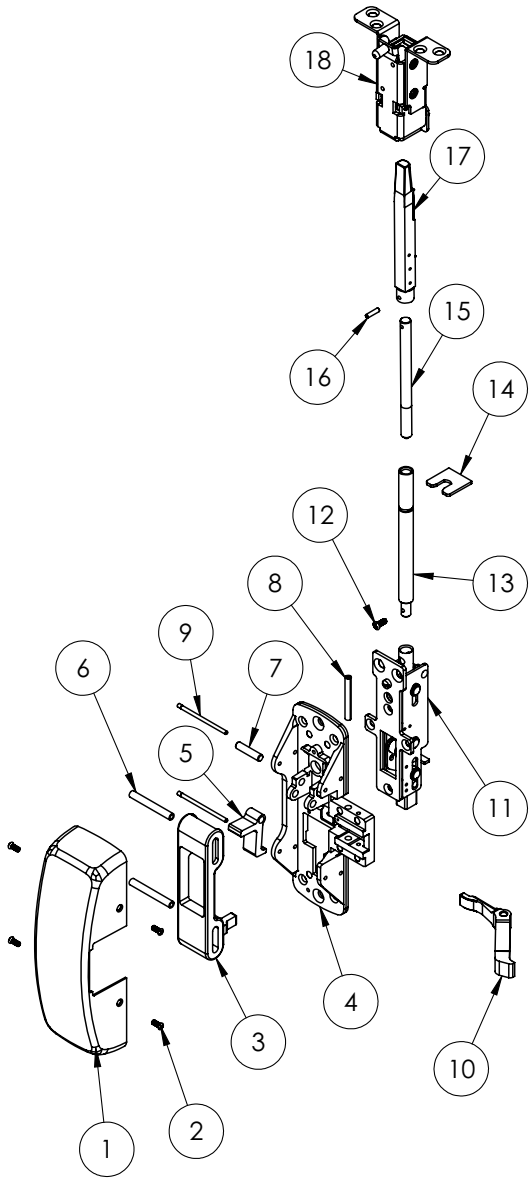
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-WD- 59-NB-WD NB-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
9		68-0012	Roller (Main Slide)	1	Yes
11	68-3580	N/A	Inner Chassis Assembly	1	Yes
	68-3859		53- Inner Chassis Assembly[3]		Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	1	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-
4. Only when used w/ Aux Control



A8231 12/17

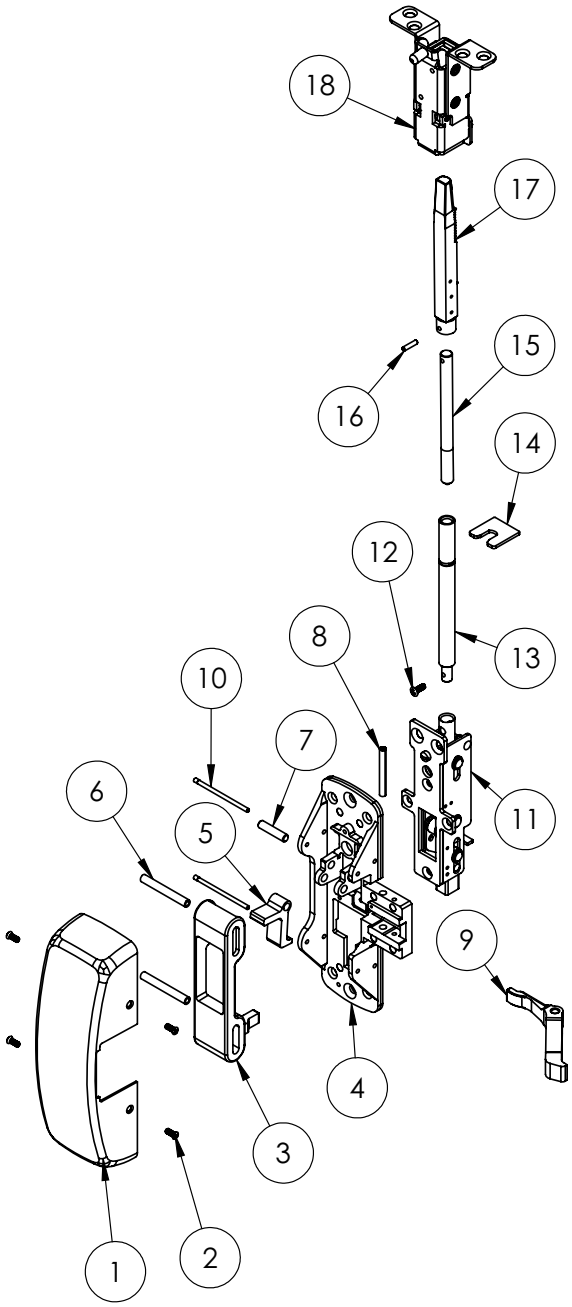
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
12-53-NB-WD- 12-59-NB-WD- 12-NB-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T (4)	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0112	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	12-Inner Chassis Assembly	1	Yes
	68-3859		12-53- Inner Chassis Assembly[3]		Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	1	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-
4. Only when used w/ Aux Control



A8231 12/17

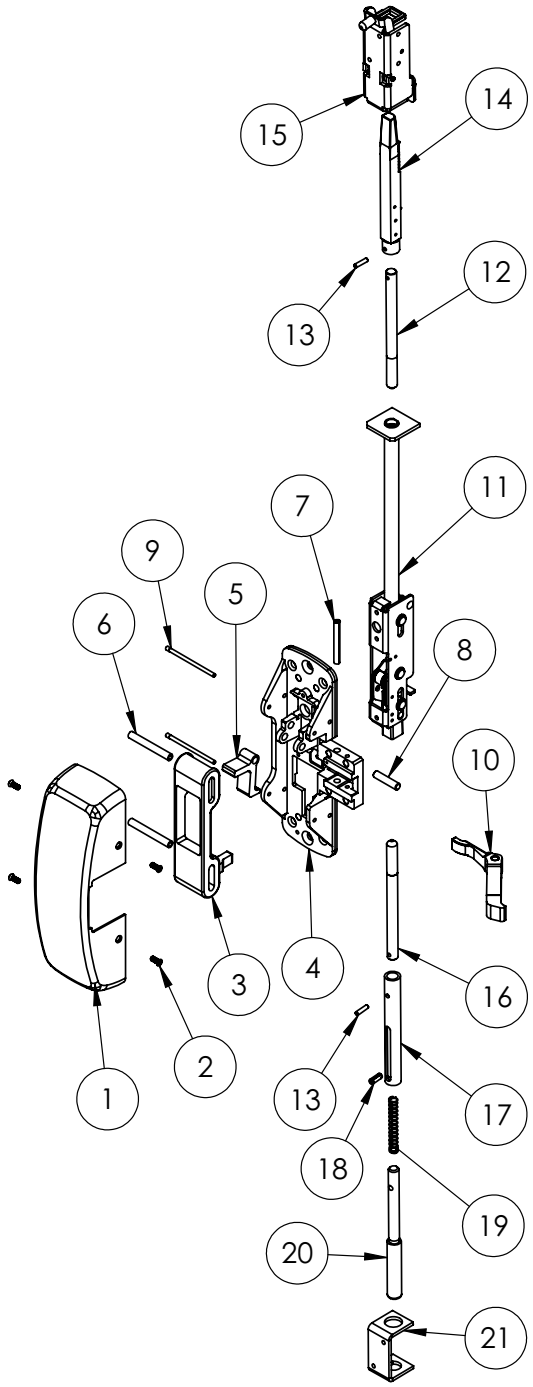
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-AD- 59-AD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0037	Bottom Case	1	Yes
		68-4389	Screw Pack (W)*	1	Yes
		640	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

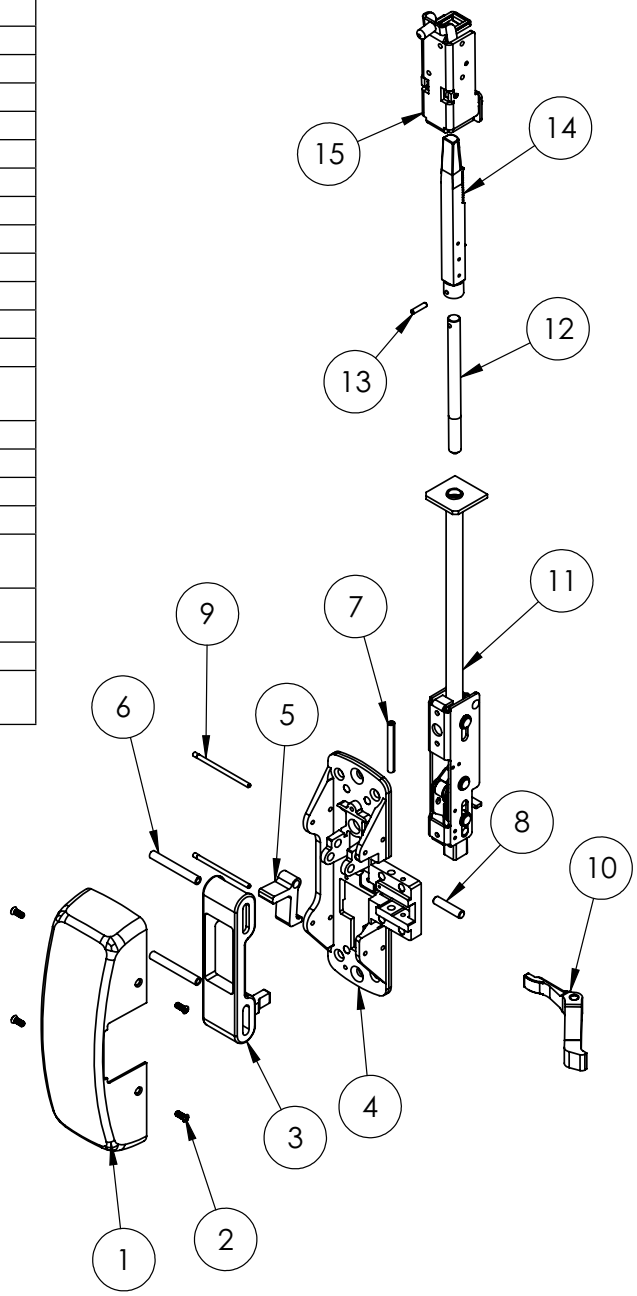
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
53-NB-AD- 59-NB-AD- AD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0241	Lift Arm	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		639	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



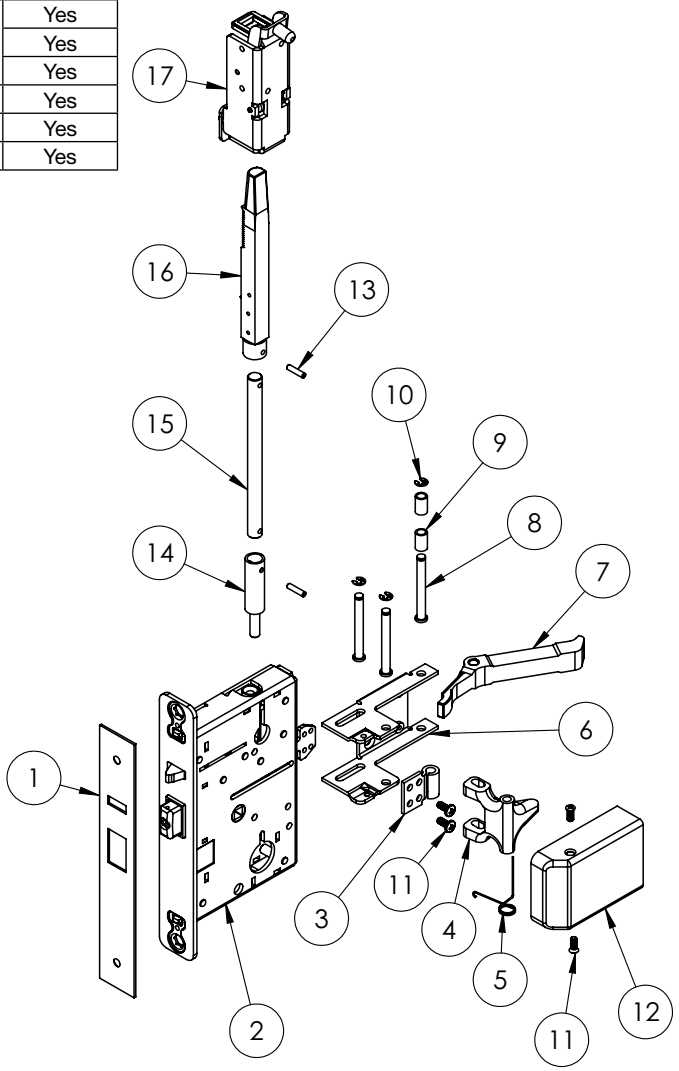
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-1186	Active Outside Front[1]	1	Yes
2	68-4239	N/A	Active Mortise Case	1	Yes
3	68-4264	68-1327	Link Connect (Pull Lever)	1	Yes
4		68-1309	Pull Lever Low Profile	1	Yes
5		68-1332	Torsion Spring (Pull Lever)	1	Yes
6		68-1313	Pivot Pin	3	Yes
7		68-0241	Lift Arm	1	Yes
8		68-1310	Pivot Bracket	1	Yes
9		01-4509	Retaining Ring	3	Yes
10		68-1311	Lift Arm Spacer	2	Yes
11	N/A	68-4373	Screw Pack (LP)	1	Yes
12		68-1317	Chassis Cover (LP)*	1	Yes
13	692L	01-0696	Coiled Pin	2	Yes
14		68-1339	Connecting Tube	1	Yes
15		661L	Top Rod (LP)	1	Yes
16		68-4840	Latch Bolt Assembly	1	Yes
17	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Panel		Yes
	68-5376		Top Case Assembly 1/2" Panel		Yes
	N/A	68-4389	Screw Pack	1	Yes
		650	Strike Pack	1	Yes
		77-0883	A.S.A. Strike (Curved Lip)*[2]	1	Yes

*Specify Finish
1. Only available in 32D finish
2. LS function only



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

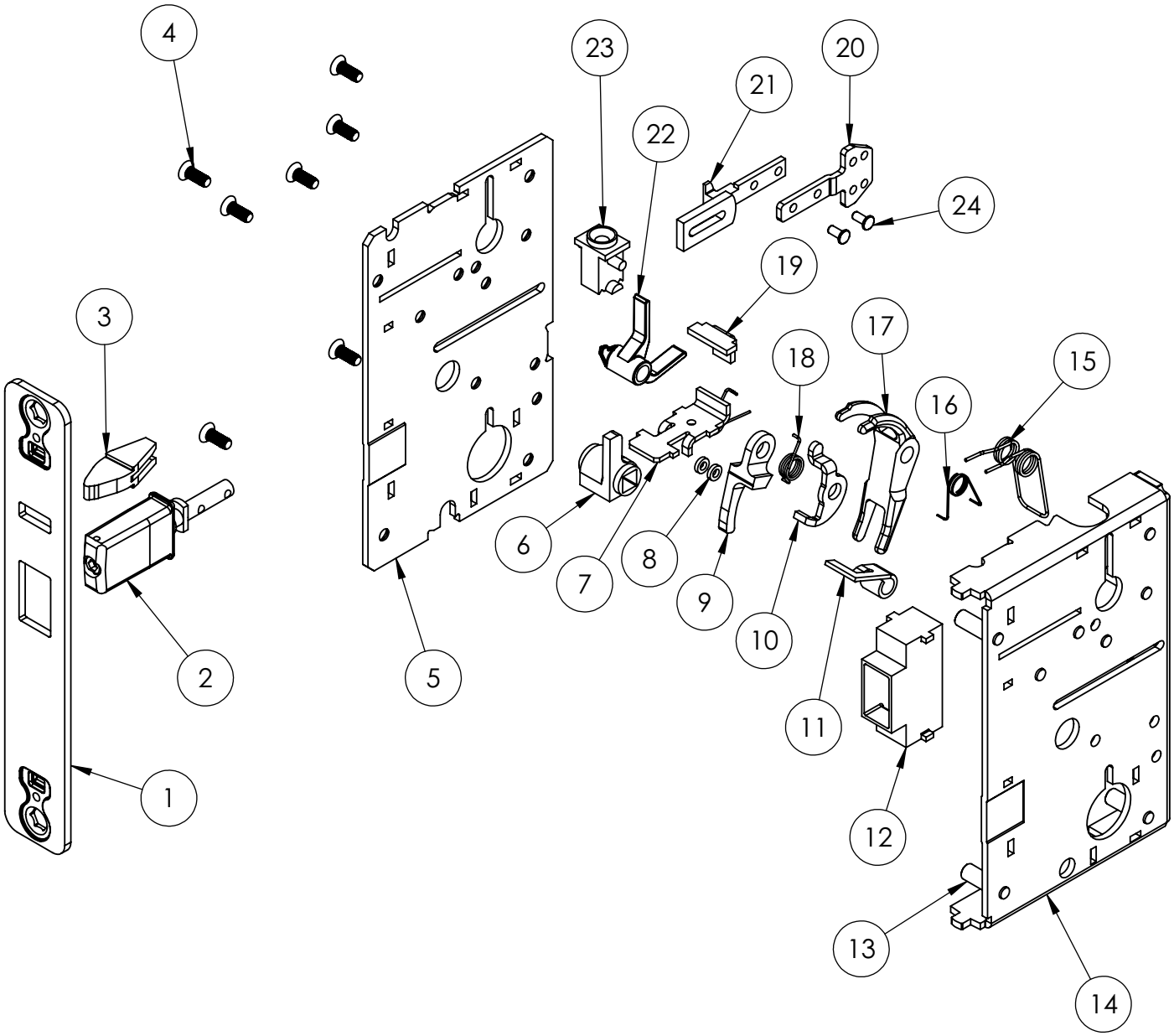
Item	Part No.	Description	Qty	Sellable
1	68-1188	Active Inside Front	1	No
2	68-1167	Active Latchbolt	1	Yes
3	68-1166	Activation Bolt	1	Yes
4	01-4402	#8-32x7/16" Flat PH U/C MS	7	Yes
5	68-1338	Mortise Cap	1	No
6	68-1476	Outside Hub (LP)	1	Yes
7	68-1291	Slide	1	No
8	68-1330	Bushing (LP)	2	Yes
9	68-1168	Active Case Pivot	1	Yes
10	68-1172	Retractor	1	Yes
11	68-1293	Fire Stop	1	Yes
12	68-1220	Active Bolt Guide	1	Yes
13	82-0294	Post (Screw and Case)	8	No
14	68-1337	Mortise Case	1	No
15	68-1253	Spring (Top Mount)	1	Yes
16	68-1265	Spring (Active Lever)	1	Yes
17	68-1333	Active Lever	1	Yes
18	68-1198	Torsion Spring (Retractor)	1	Yes
19	68-1246	Top Pusher Guide	1	Yes
20	68-1328	Link Latchbolt Tail	1	No
21	68-1334	Latchbolt Extension/Slide	1	No
22	68-1292	Upper Guard	1	Yes
23	68-1336	Top Mount	1	Yes
24	01-0424	Rivet	2	No

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

12-LP **8606** **8610** **8613** **8615**
LP **8640** **8643** **8646** **8673**
12-LS **8674**
LS

SARGENT®
ASSA ABLOY



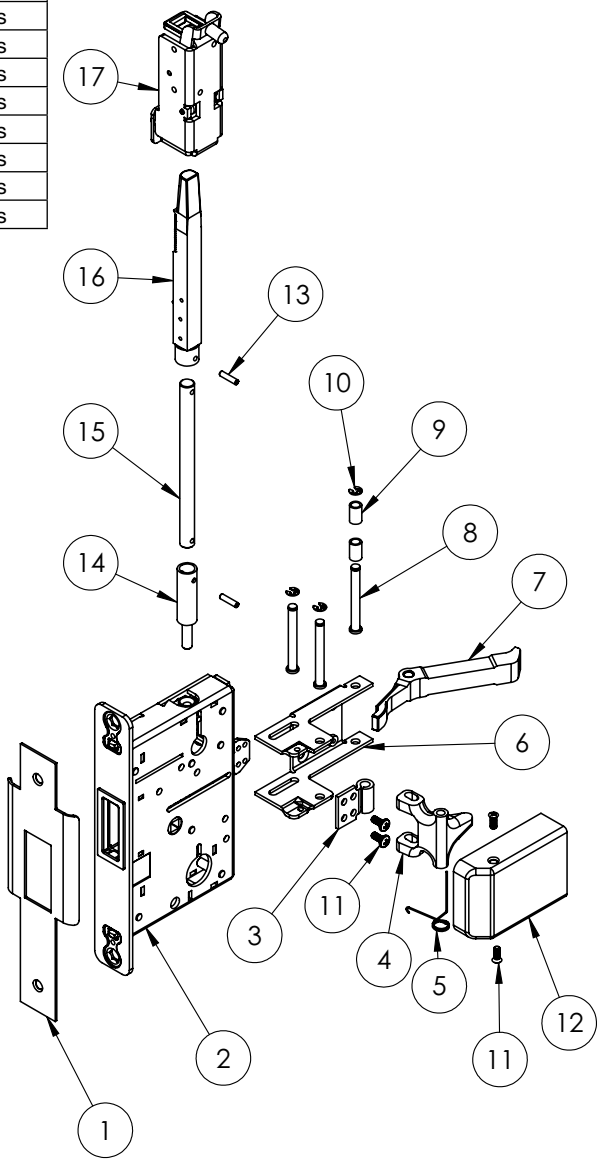
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-1183	Inactive Outside Front[1]	1	Yes
2	68-4238	N/A	Inactive Mortise Case	1	Yes
3	68-4264	68-1327	Link Connect (Pull Lever)	1	Yes
4		68-1309	Pull Lever Low Profile	1	Yes
5		68-1332	Torsion Spring (Pull Lever)	1	Yes
6		68-1313	Pivot Pin	3	Yes
7		68-0241	Lift Arm	1	Yes
8		68-1310	Pivot Bracket	1	Yes
9		01-4509	Retaining Ring	3	Yes
10		68-1311	Lift Arm Spacer	2	Yes
11	N/A	68-1317	Chassis Cover (LP)*	1	Yes
12		68-4373	Screw Pack (LP)	1	Yes
13	692L	01-0696	Coiled Pin	2	Yes
14		68-1339	Connecting Tube	1	Yes
15		661L	Top Rod (LP)	1	Yes
16		68-4840	Latch Bolt Assembly	1	Yes
17	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Panel		Yes
	68-5376		Top Case Assembly 1/2" Panel		Yes
	N/A	68-4389	Screw Pack	1	Yes
		650	Strike Pack	1	Yes

*Specify Finish
1. Only available in 32D finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

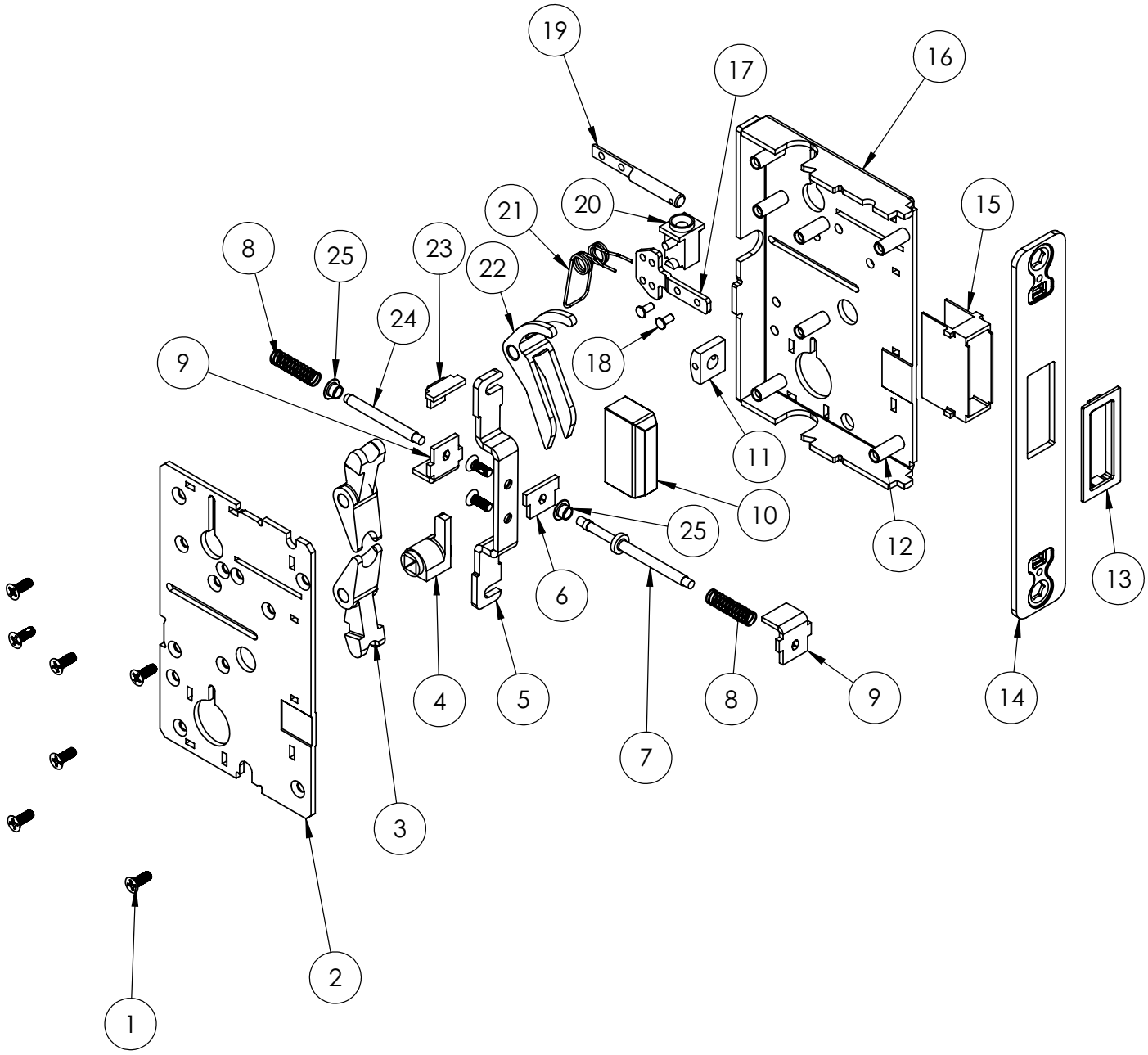
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty	Sellable
1	01-4402	#8-32x7/16" Flat PH U/C MS	9	Yes
2	68-1338	Mortise Cap	1	No
3	68-1164	Pusher Lever	2	Yes
4	68-1476	Outside Hub (LP)	1	Yes
5	68-1174	Pusher Slide	1	Yes
6	68-1176	Pusher Rod Guide	1	No
7	68-1177	Pusher Rod	1	No
8	99-0057	GD Bolt Spring	2	Yes
9	68-1491	Rod Guide Stop	2	No
10	68-1163	Pusher Bolt	1	Yes
11	68-1329	Inactive Latchbolt Actuator	1	No
12	82-0294	Post (Screw and Case)	7	No
13	68-1531	Inactive Bolt Guide	1	Yes
14	68-1187	Inactive Inside Front	1	No
15	68-1222	Inactive Bolt Guide	1	Yes
16	68-1337	Mortise Case	1	No
17	68-1328	Link Latchbolt Tail	1	No
18	01-0424	Rivet	2	No
19	68-1335	Inactive Latchbolt Tail	1	No
20	68-1336	Top Mount	1	Yes
21	68-1253	Spring (Top Mount)	1	Yes
22	68-1405	Inactive Lever	1	Yes
23	68-1246	Top Pusher Guide	1	Yes
24	68-1251	Pusher Rod	1	No
25	99-0072	GD Bolt Eyelet	2	Yes

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



A8231 12/17

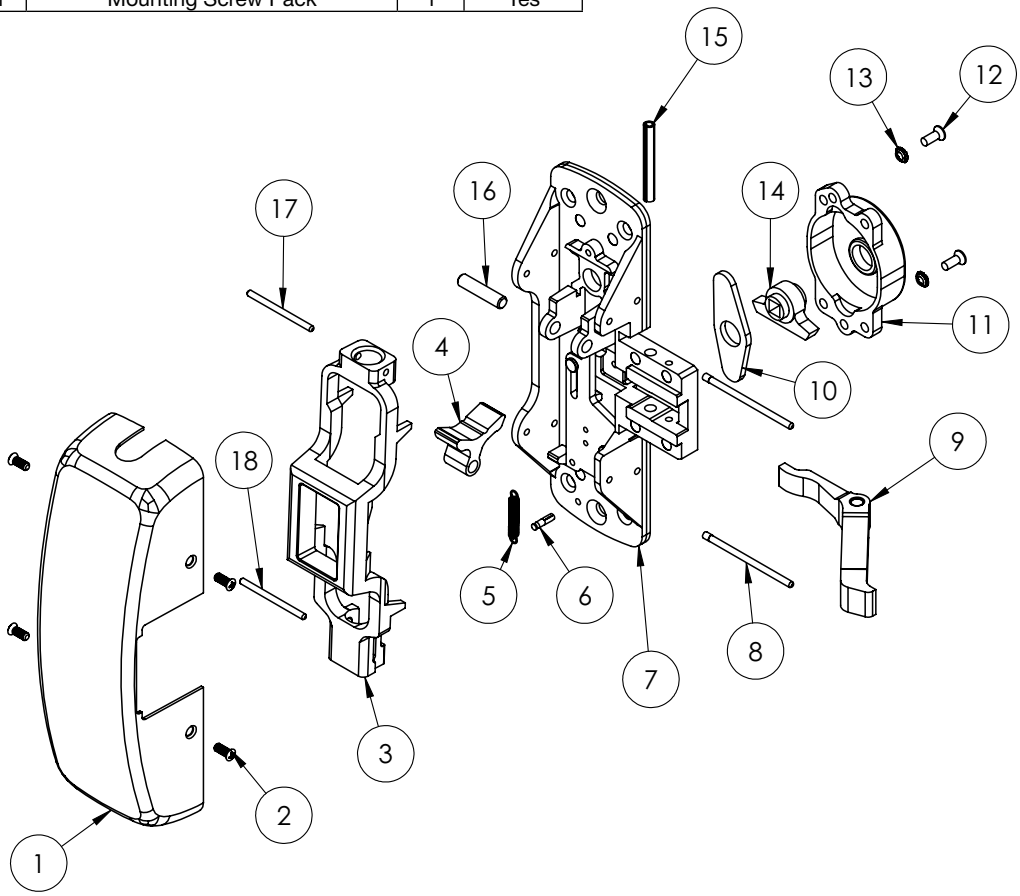
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
06, 13	68-2201 (LHRB)	Chassis Assembly	Yes
	68-2202 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-2201(LHRB) 68-2202(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
8		68-0323	Chassis Pin	2	Yes
9		68-0241	Lift Arm	1	Yes
10		97-0043	Knob Hub Retainer	1	Yes
11		68-0367	Knob Hub Cover	2	Yes
12		01-3384	8-32x7/16 PH FH MS	2	Yes
13		01-0930	Countersunk Lock Washer	2	Yes
14		97-0042	Knob Hub	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-0324	Lift Lever Pivot Pin	1	Yes
17	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

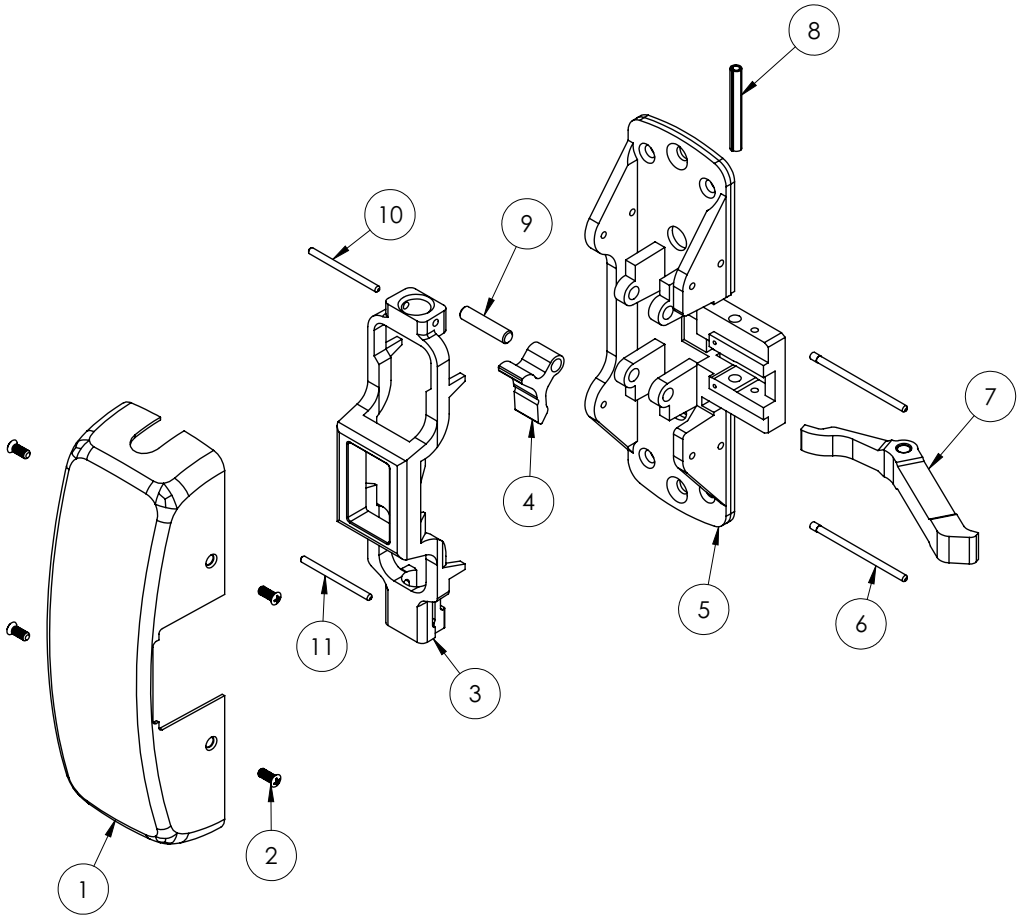
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
10, 40	68-2163 (LHRB)	Chassis Assembly	Yes
	68-2164 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2163(LHRB) 68-2164(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		68-0326	Chassis	1	Yes
6		68-0323	Chassis Pin	2	Yes
7		68-0241	Lift Arm	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0324	Lift Lever Pivot Pin	1	Yes
10	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
11		97-0048	Bottom Rod Adjustment Pin	1	Yes
12		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

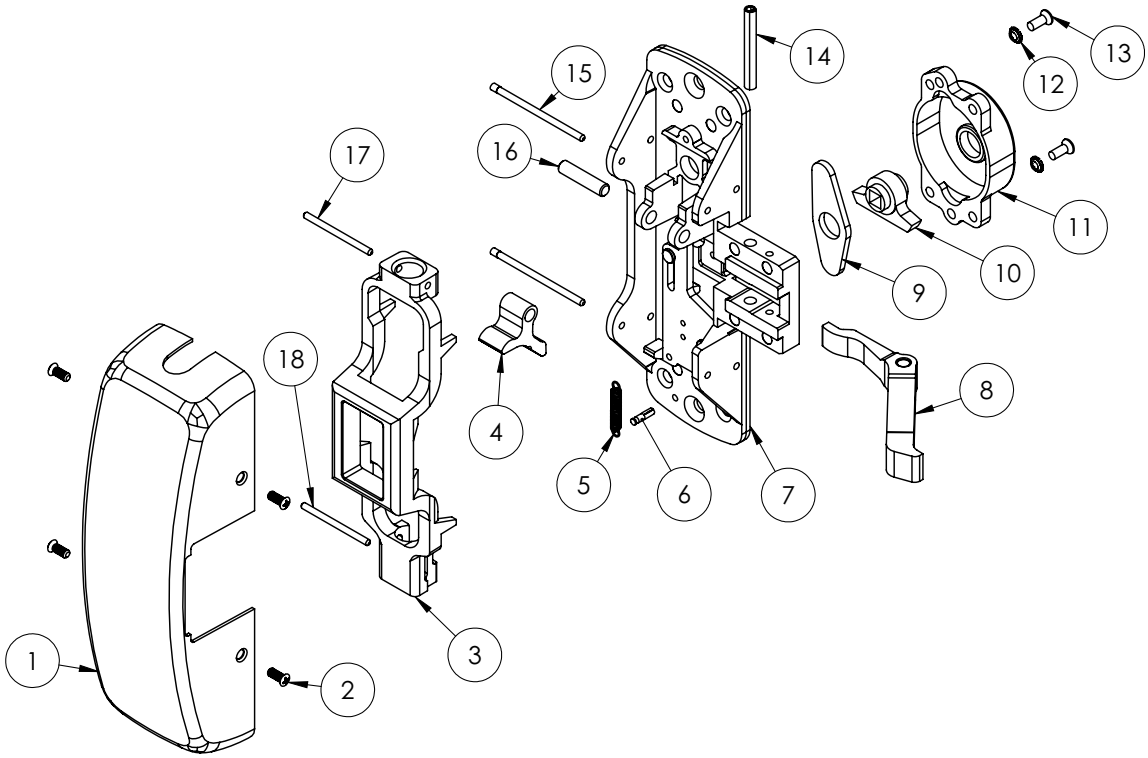
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
15, 43, 46, 73, 74	68-2207 (LHRB)	Chassis Assembly	Yes
	68-2208 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Cover Screw Pack*	1	Yes
3	68-2207(LHRB) 68-2208(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
8		68-1137	Lift Arm	1	Yes
9		97-0043	Knob Hub Retainer	1	Yes
10		97-0042	Knob Hub	1	Yes
11		68-0367	Knob Hub Cover	2	Yes
12		01-0930	Countersunk Lock Washer	2	Yes
13		01-3384	8-32x7/16 PH FH MS	2	Yes
14		01-4512	Spirol Pin	1	Yes
15		68-0323	Chassis Pin	2	Yes
16		68-0324	Lift Lever Pivot Pin	1	Yes
17	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

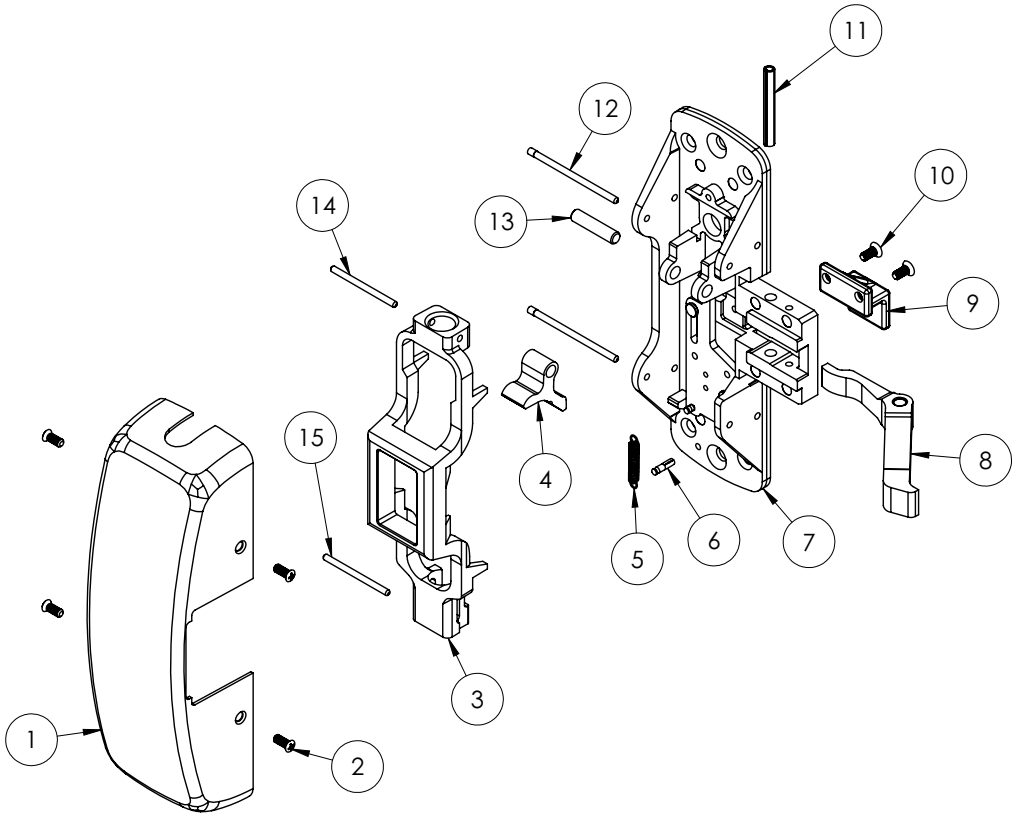
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
28	68-2210 (LHRB)	Chassis Assembly	Yes
	68-2211 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2210(LHRB) 68-2211(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2415	Chassis and Slide Assembly, LHRB	1	No
		68-2416	Chassis and Slide Assembly, RHRB		No
8		68-0241	Lift Arm	1	Yes
9		97-0089	Thumb Piece Lever	1	Yes
10		01-1146	8-32x3/8 PH FH U'CUT Screw	2	Yes
11		01-4512	Spirol Pin	1	Yes
12		68-0323	Chassis Pin	2	Yes
13		68-0324	Lift Lever Pivot Pin	1	Yes
14	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
15		97-0048	Bottom Rod Adjustment Pin	1	Yes
16		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

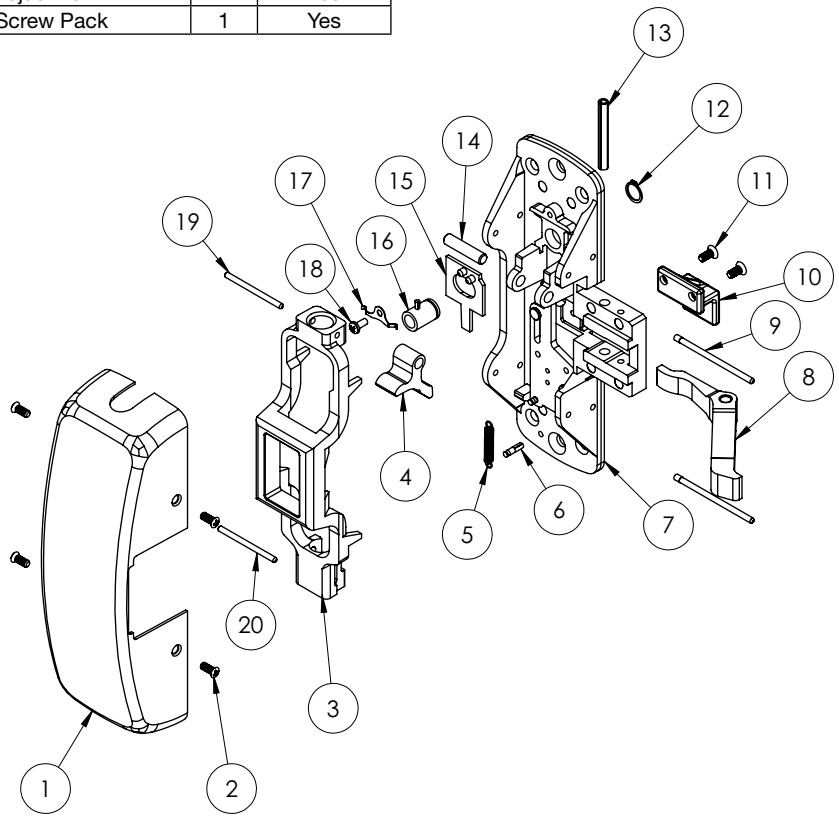
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
62, 63	68-2204 (LHRB)	Chassis Assembly	Yes
	68-2205 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2204(LHRB) 68-2205(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2415	Chassis and Slide Assembly, LHRB	1	No
		68-2416	Chassis and Slide Assembly, RHRB		No
8		68-0241	Lift Arm	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		97-0089	Thumb Piece Lever	1	Yes
11		01-1146	8-32x3/8 PH FH U'CUT Screw	2	Yes
12		01-0005	Retaining Ring	1	Yes
13		01-4512	Spirol Pin	1	Yes
14		68-0324	Lift Lever Pivot Pin	1	Yes
15		68-2198	Locking Slide Assembly, LHRB	1	Yes
		68-2199	Locking Slide Assembly, RHRB		Yes
16		97-2048	Cylinder Hub and Pin Assembly	1	Yes
17		68-0368	Locking Slide Spring, LHRB	1	Yes
		97-0006	Locking Slide Spring, RHRB		Yes
18		01-1190	6-32x5/16 PH PNHD Self Tap	1	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

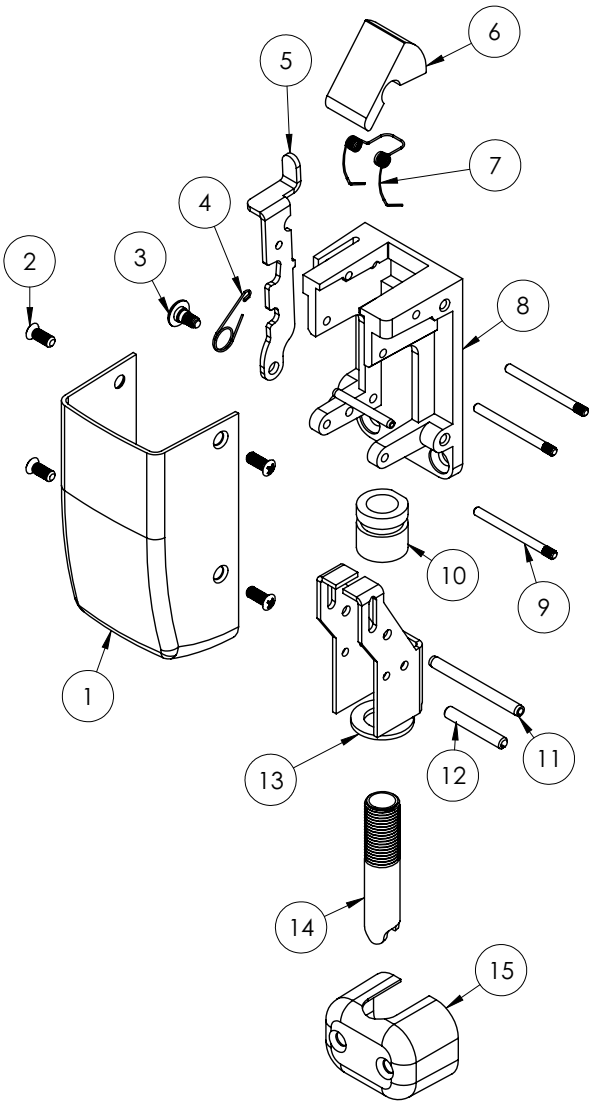
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	97-2434 Manufactured Before 11/11/2002	Top Case Assembly	Yes
	68-4557 Manufactured After 11/11/2002		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2434	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		97-0296	Latch Bolt	1	Yes
7		97-0300	L.B. Spring	1	Yes
8		97-0299	Chassis	1	Yes
9		97-0294	Pivot Pin	3	Yes
11		01-0461	Spirol Pin	1	Yes
12		01-0002	Roll Pin	1	Yes
3	68-4557	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		97-0296	Latch Bolt	1	Yes
7		97-0300	L.B. Spring	1	Yes
8		97-0299	Chassis	1	Yes
9		97-0294	Pivot Pin	1	Yes
10		68-1455	Top Rod Adjuster	1	Yes
11		01-0461	Spirol Pin	1	Yes
12		01-0002	Roll Pin	1	Yes
13		97-0298	Top Slide	1	Yes
14	N/A	670T	Top Rod	1	Yes
15		97-0020	Rod Guide*	1	Yes
16		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

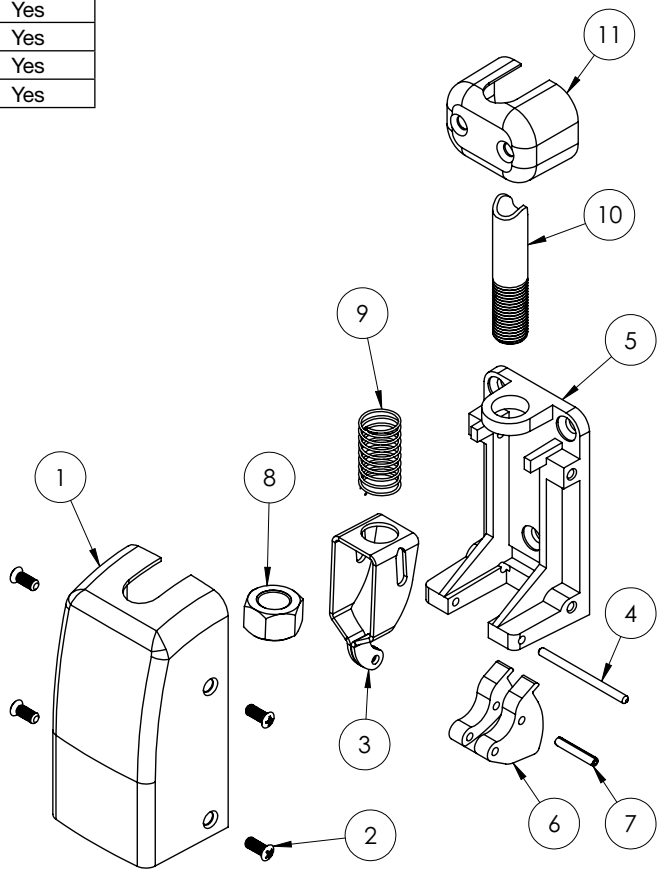
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2038 (Manufactured Before 11/11/2002)	Bottom Case Assembly	Yes
	68-4549 (Manufactured After 11/11/2002)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Bottom Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2038	97-0035	Retractor	1	Yes
4		97-0084	Adjustment Pin, Bottom Rod	1	Yes
5		97-0025	Bottom Chassis	1	Yes
6		97-0053	Bottom Latch Bolt	1	Yes
7		01-0697	Spirol Pin	1	Yes
3	68-4549	97-0035	Retractor	1	Yes
4		97-0084	Adjustment Pin, Bottom Rod	1	Yes
5		97-0025	Bottom Chassis	1	Yes
6		97-0053	Bottom Latch Bolt	1	Yes
7		01-0697	Spirol Pin	1	Yes
8		97-0572	Rod Adjustment Nut	1	Yes
9	N/A	97-0101	Spring, Compression	1	Yes
10		670B	Bottom Rod	1	Yes
11		97-0020	Rod Guide*	1	Yes
12		624	Bottom Strike Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

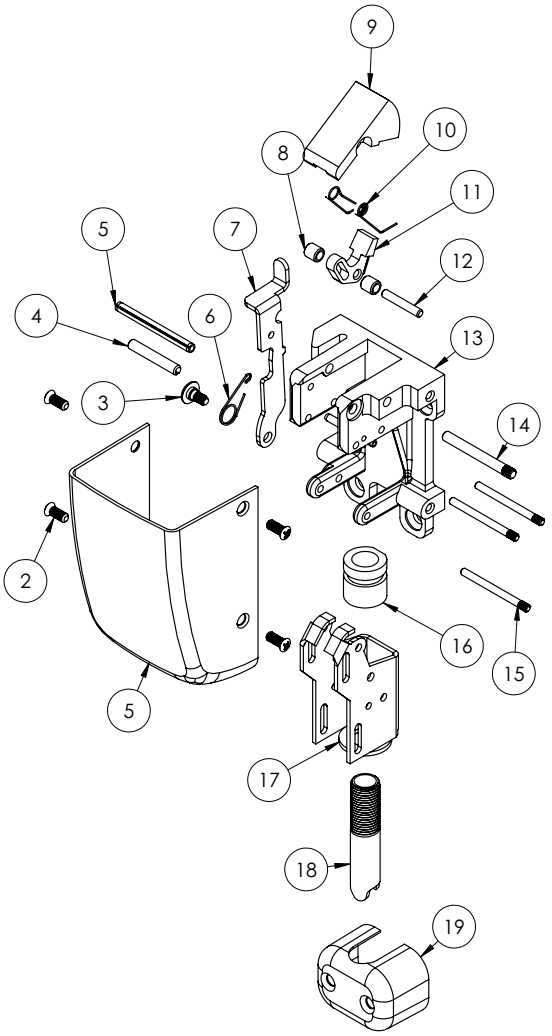
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	97-2693 Manufactured Before 11/11/2002	Top Case Assembly	Yes
	68-4559 Manufactured After 11/11/2002		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-4559	97-0065	Latch Release Lever Pin	1	Yes
4		01-0002	Roll Pin	1	Yes
5		01-0461	Spirol Pin	1	Yes
6		97-0579	Spring, Torsion	1	Yes
7		97-0399	Latch Retracting Lever	1	Yes
8		97-0391	Sleeve	2	Yes
9		97-0398	Latch Bolt	1	Yes
10		97-0400	Top Case Spring	1	Yes
11		97-0405	Guard Lever	1	Yes
12		97-0393	Pivot Pin	1	Yes
13		97-0402	Top Chassis	1	Yes
14		97-0394	Latch Bolt Pivot Pin	1	Yes
15		97-0294	Pivot Pin	3	Yes
16		68-1455	Top Rod Adjuster	1	Yes
17		97-0397	Slide	1	Yes
3	97-2963	97-0065	Latch Release Lever Pin	1	Yes
5		01-0461	Spirol Pin	1	Yes
6		97-0579	Spring, Torsion	1	Yes
7		97-0399	Latch Retracting Lever	1	Yes
8		97-0391	Sleeve	2	No
9		97-0398	Latch Bolt	1	Yes
10		97-0400	Top Case Spring	1	No
11		97-0405	Guard Lever	1	No
12		97-0393	Pivot Pin	1	No
13		97-0402	Top Chassis	1	Yes
14		97-0394	Latch Bolt Pivot Pin	1	Yes
15		97-0294	Pivot Pin	3	Yes
17		97-0397	Slide	1	Yes
18	N/A	670T	Top Rod	1	Yes
19		97-0020	Rod Guide*	1	Yes
20		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

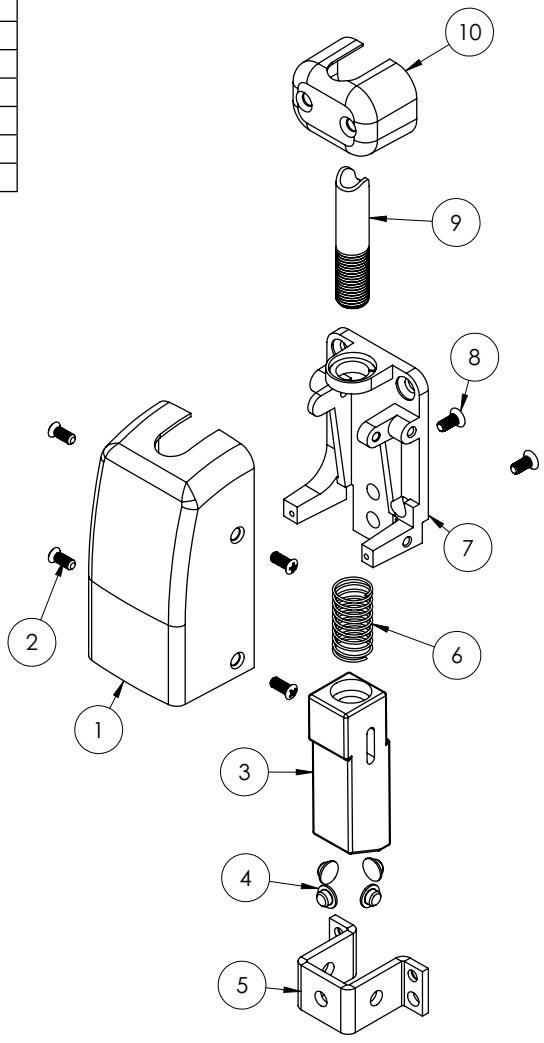
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2002	Bottom Case Assembly Manufactured Before 11/11/2002	Yes
	68-4558	Bottom Case Assembly Manufactured After 11/11/2002	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Bottom Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2002	97-0076	Bottom Bolt	1	Yes
4		97-0305	Nylon Insert	4	Yes
5		97-0270	Reinforcement	1	Yes
6		97-0101	Spring, Compression	1	Yes
7		97-0080	Chassis	1	Yes
8		01-4404	CR-FH #6 Head 8-32 Screw	2	Yes
3	68-4558	68-1454	Bottom Bolt	1	Yes
4		97-0305	Nylon Insert	4	Yes
5		97-0270	Reinforcement	1	Yes
6		97-0101	Spring, Compression	1	Yes
7		97-0080	Chassis	1	Yes
8		01-4404	CR-FH #6 Head 8-32 Screw	2	Yes
9	N/A	670B	Bottom Rod	1	Yes
10		97-0020	Rod Guide*	1	Yes
11		655	Flat Strike Pack (STD, HC)	1	Yes
		653	Bottom Strike Pack (FM)	1	Yes

*Specify Finish



A8231 12/17

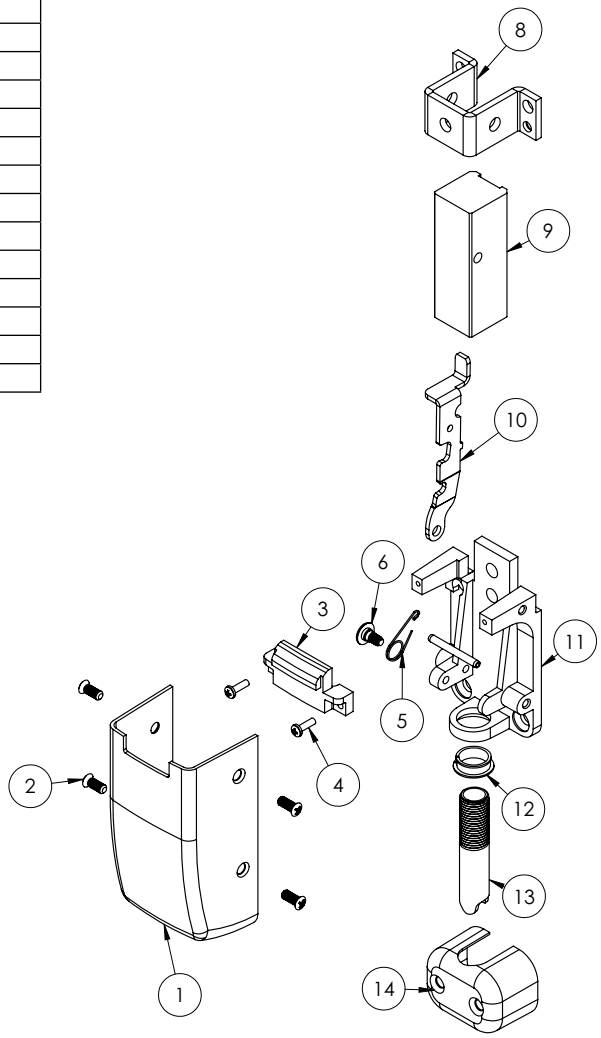
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2003	Top Case Assembly Manufactured Before 11/11/2002	Yes
	68-4561	Top Case Assembly Manufactured After 11/11/2002	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0084	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2003	97-0079	Top Case Filler	1	Yes
4		01-1490	#4-40 x 3/8 PH Pan MS	2	Yes
5		97-0579	Spring, Torsion	1	Yes
6		97-0065	Pin, Latch Release Lever	1	Yes
7		01-0695	Spirol Pin	1	Yes
8		97-0270	Top Reinforcement	1	Yes
9		97-2046	Top Slide Assembly	1	Yes
10		68-1155	Latch Release Lever	1	Yes
11		97-0080	Chassis	1	Yes
12		01-0476	Snap-In Nyliner	1	Yes
3	68-4561	97-0079	Top Case Filler	1	Yes
4		01-1490	#4-40 x 3/8 PH Pan MS	2	Yes
5		97-0579	Spring, Torsion	1	Yes
6		97-0065	Pin, Latch Release Lever	1	Yes
7		01-0695	Spirol Pin	1	Yes
8		97-0761	Top Reinforcement	1	Yes
9		68-4560	Top Slide Assembly	1	Yes
10		68-1665	Latch Release Lever	1	Yes
11		97-0080	Chassis	1	Yes
12		01-0476	Snap-In Nyliner	1	Yes
13	N/A	670T	Top Rod	1	Yes
14		97-0020	Rod Guide*	1	Yes
15		659	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

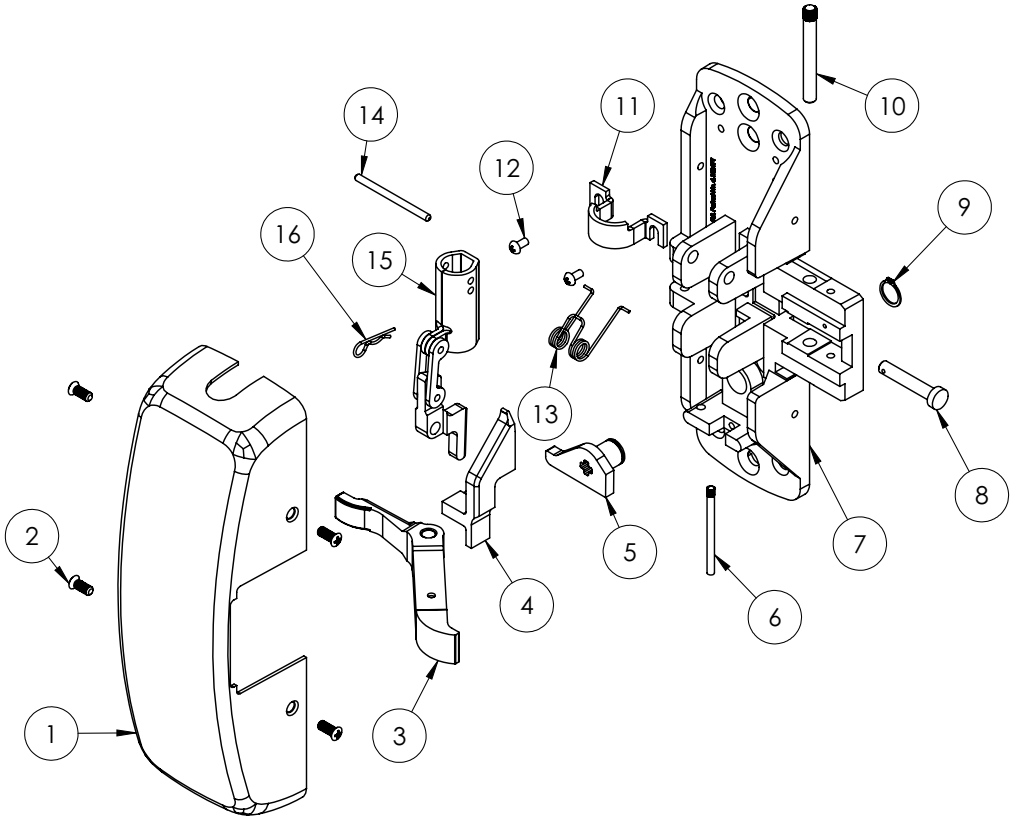
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	68-4568 (LHRB)	Chassis Assembly	Yes
	68-4569 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-4568(LHRB) 68-4569(RHRB)	68-1137	Lift Arm	1	Yes
4		68-1170	Outside Actuator, LH	1	Yes
		68-1171	Outside Actuator, RH		Yes
5		68-1208	ET Cam, LH	1	Yes
		68-1209	ET Cam, RH		Yes
6		68-1184	Guide Pin	1	Yes
7		68-1205	Chassis, LH	1	Yes
		68-1206	Chassis, RH		Yes
8		68-1191	Link Pin	1	Yes
9		01-0005	Retaining Ring	1	Yes
10		68-0239	Pivot Pin	1	Yes
11		68-1180	Tube Support	1	Yes
12		01-3595	Machine Screw	2	Yes
13		68-1193	Spring, Upper Link	1	Yes
14		97-0048	Rod Adjustment Pin	1	Yes
15		68-4270	Upper Link Assembly, LHRB	1	Yes
		68-4271	Upper Link Assembly, RHRB		Yes
16		68-1210	Hair Pin	1	Yes
17	N/A	68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

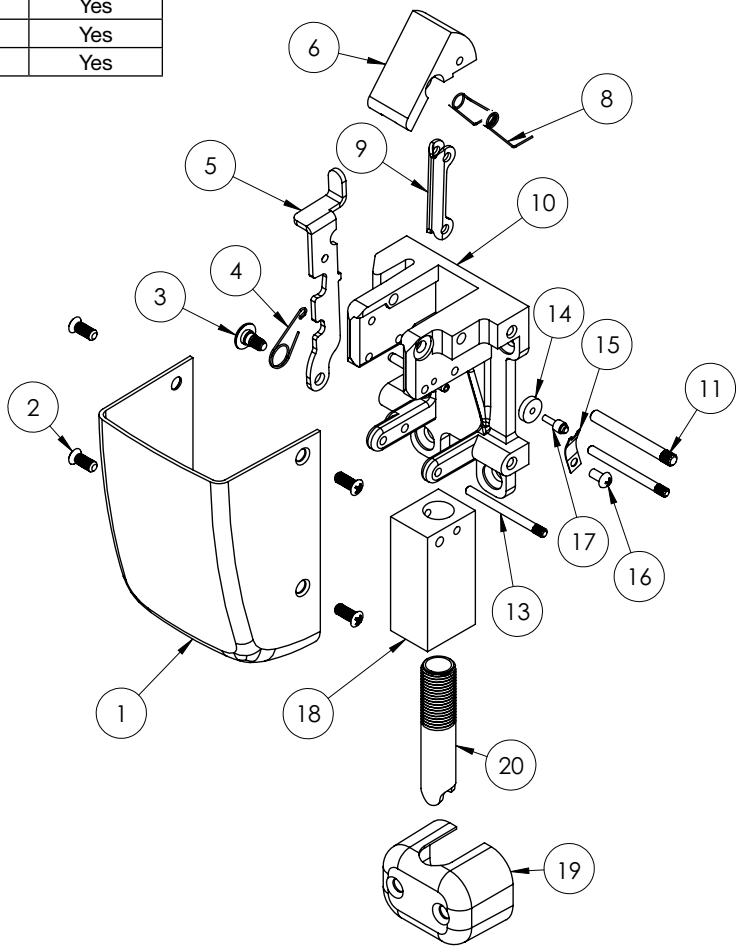
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	68-3933	Top Case Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0392	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-3933	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		68-1153	Top Case Latch Bolt	1	Yes
7		01-0697	Spirol Pin	2	Yes
8		97-0400	Top Case Spring	1	Yes
9		68-1460	Link, Pivot	1	Yes
10		97-0402	Top Chassis	1	Yes
11		97-0394	Pivot Pin, Latch Bolt	1	Yes
12		01-0461	Spirol Pin	1	Yes
13		97-0294	Pivot Pin	2	Yes
14		68-0991	Fusible Link	1	No
15		68-0419	Guide Spring	1	No
16		01-3563	#5-40 x 1/4 PH RD HD MS	1	No
17		68-0420	Pin, Fire Stop	1	No
18		68-1458	Top Rod Link	1	Yes
19	N/A	97-0020	Rod Guide*	1	Yes
20		670T	Top Rod	1	Yes
21		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

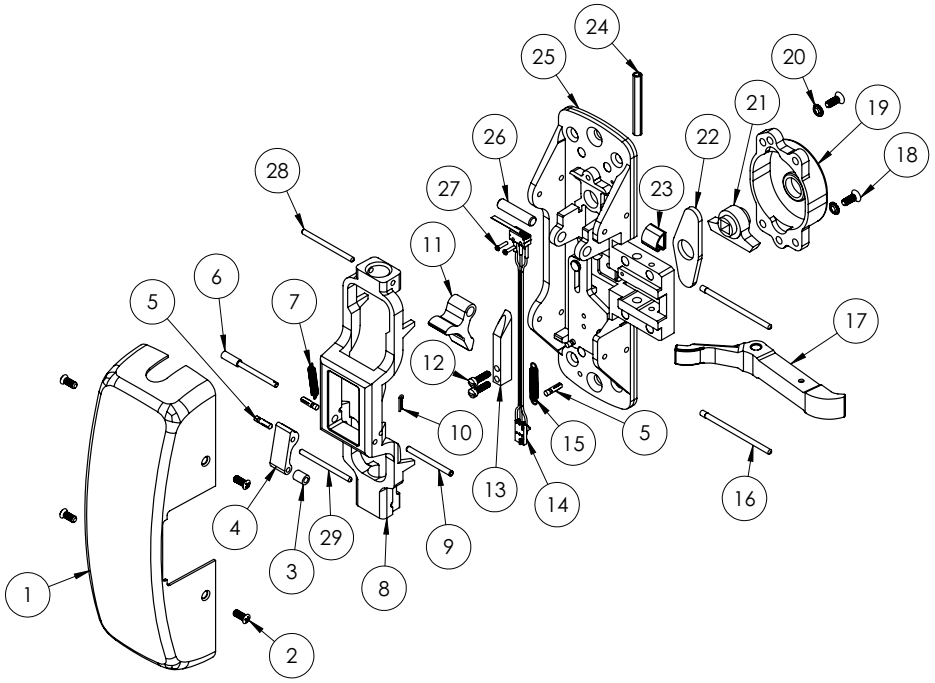
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
06, 13	68-3714 (LHRB)	Chassis Assembly	Yes
	68-3715 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3714(LHRB) 68-3715(RHRB)	68-1768	Spacer	1	No
4		68-1087	Locking Lever	1	No
5		01-0749	Groove Pin	3	No
6		68-1128	Slide Pivot Pin	1	No
7		68-1123	Lock Lever Spring	1	No
8		68-1671	Main Slide	1	No
9		68-1127	Roll Pin	1	No
10		98-0238	Guard Bracket Hairpin	1	Yes
11		68-1090	Lift Lever	1	Yes
12		01-4396	59-80 Machine Screw	2	No
13		68-1092	Lift Block	1	No
14		52-2217	Switch Assembly	1	Yes
15		97-0050	Knob Return Spring	1	Yes
16		68-0323	Chassis Pin	2	Yes
17		68-1137	Lift Arm	1	Yes
18		01-3384	8-32x7/16 PH FH MS	2	Yes
19		68-0367	Knob Hub Cover	1	Yes
20		01-0930	CS Lock Washer	2	Yes
21		97-0042	Knob Hub	1	Yes
22		97-0043	Knob Hub Retainer	1	Yes
23		01-0150	Wire Clip	1	Yes
24		01-4512	Spirol Pin	1	Yes
25		68-1105	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-1106	Chassis w/ Locking Slide Assembly, RHRB		No
26		68-0324	Lift Lever Pivot Pin	1	Yes
27		01-4381	Machine Screw	2	No
28	N/A	97-0049	Top Rod Adjustable Pin	1	Yes
29		97-0048	Bottom Rod Adjustable Pin	1	Yes
30		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

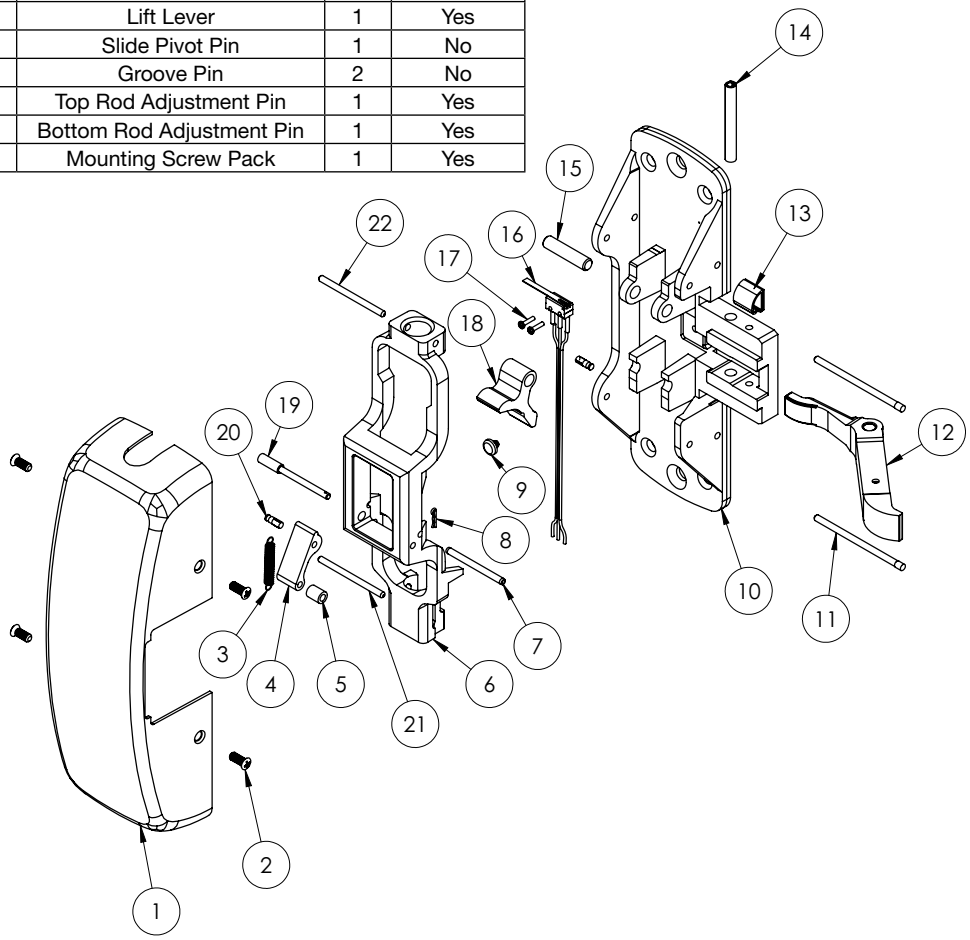
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
10, 40	68-3823 (LHRB)	Chassis Assembly	Yes
	68-3824 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3823(LHRB) 68-3824(RHRB)	68-1123	Spring, Locking Lever	1	No
4		68-1087	Locking Lever	1	No
5		68-1768	Spacer	1	No
6		68-1671	Main Slide	1	No
7		68-1127	Roll Pin	1	No
8		98-0238	Guard Bracket Hairpin	1	Yes
9		68-1294	Stop Pin	1	Yes
10		68-1113	Chassis, LHRB	1	No
		68-1114	Chassis, RHRB		No
11		68-0323	Chassis Pin	2	Yes
12		68-1137	Lift Arm	1	Yes
13		01-0150	Wire Clip	1	Yes
14		01-4512	Spirol Pin	1	Yes
15		68-0324	Lift Lever Pivot Pin	1	Yes
16		52-2217	Switch Assembly	1	Yes
17		01-4381	Machine Screw	2	No
18		68-1090	Lift Lever	1	Yes
19		68-1128	Slide Pivot Pin	1	No
20		01-0749	Groove Pin	2	No
21	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
22		97-0048	Bottom Rod Adjustment Pin	1	Yes
23		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

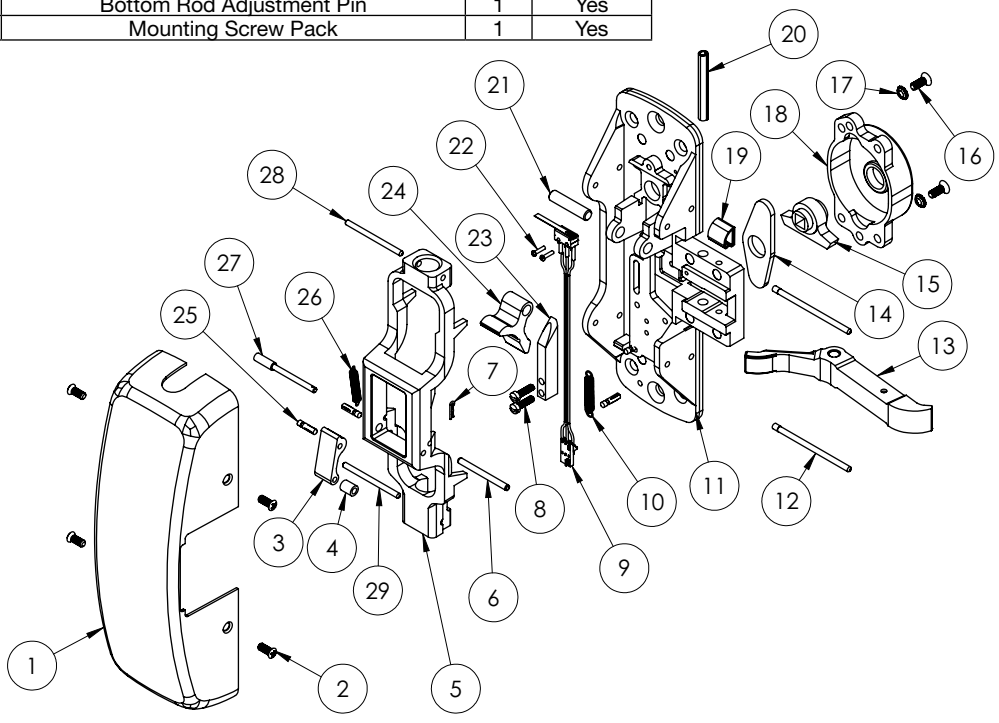
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
15, 43, 46, 73, 74	68-3717 (LHRB)	Chassis Assembly	Yes
	68-3718 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3717(LHRB) 68-3718(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	No
6		68-1127	Roll Pin	1	Yes
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	Yes
9		52-2217	Switch Assembly	1	Yes
10		97-0050	Knob Return Spring	1	Yes
11		68-2413	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis w/ Locking Slide Assembly, RHRB		No
12		68-0323	Chassis Pin	2	Yes
13		68-1137	Lift Arm	1	Yes
14		97-0043	Knob Hub Retainer	1	Yes
15		97-0042	Knob Hub	1	Yes
16		01-3384	8-32x7/16 PH FH MS	2	Yes
17		01-0930	Countersunk Lock Washer	2	Yes
18		68-0367	Knob Hub Cover	1	Yes
19		01-0150	Wire Clip	1	Yes
20		01-4512	Spirol Pin	1	Yes
21		68-0324	Lift Lever Pivot Pin	1	Yes
22		01-4381	Machine Screw	2	Yes
23		68-1092	Lift Block	1	Yes
24		68-1090	Lift Lever	1	Yes
25		01-0749	Groove Pin	3	No
26		68-1123	Spring, Locking Lever	1	No
27		68-1128	Slide Pivot Pin	1	No
28	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
29		97-0048	Bottom Rod Adjustment Pin	1	Yes
30		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

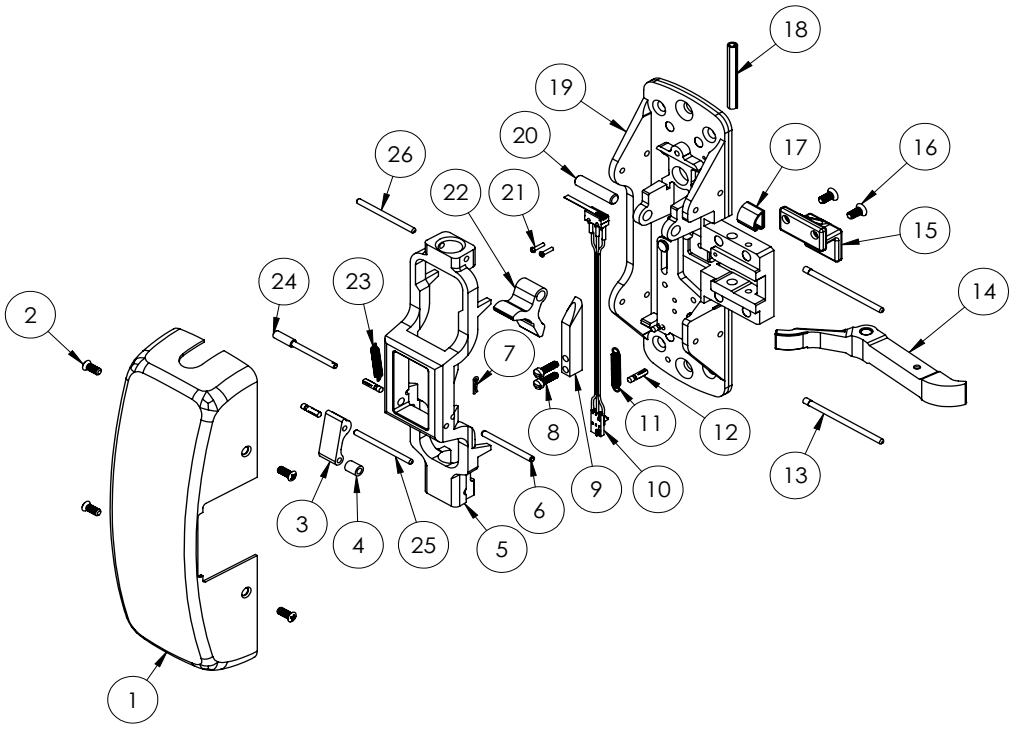
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
28	68-3829 (LHRB)	Chassis Assembly	Yes
	68-3830 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Auxillary Screw Pack*	1	Yes
3	68-3829(LHRB) 68-3830(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	Yes
9		68-1092	Lift Block	1	Yes
10		52-2217	Switch Assembly	1	Yes
11		97-0050	Knob Return Spring	1	Yes
12		01-0749	Groove Pin	3	No
13		68-0323	Chassis Pin	2	Yes
14		68-1137	Lift Arm	1	Yes
15		97-0089	Thumb Piece Lever	1	Yes
16		01-1146	8-32x3/8 PH FL U'CUT W/NY	1	Yes
17		01-0150	Wire Clip	1	Yes
18		01-4512	Spirol Pin	1	Yes
19		68-2413	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis w/ Locking Slide Assembly, RHRB		No
20		68-0324	Lift Lever Pivot Pin	1	Yes
21		01-4381	Machine Screw	2	No
22		68-1090	Lift Lever	1	Yes
23		68-1123	Spring, Locking Lever	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustable Pin	1	Yes
26		97-0049	Top Rod Adjustable Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

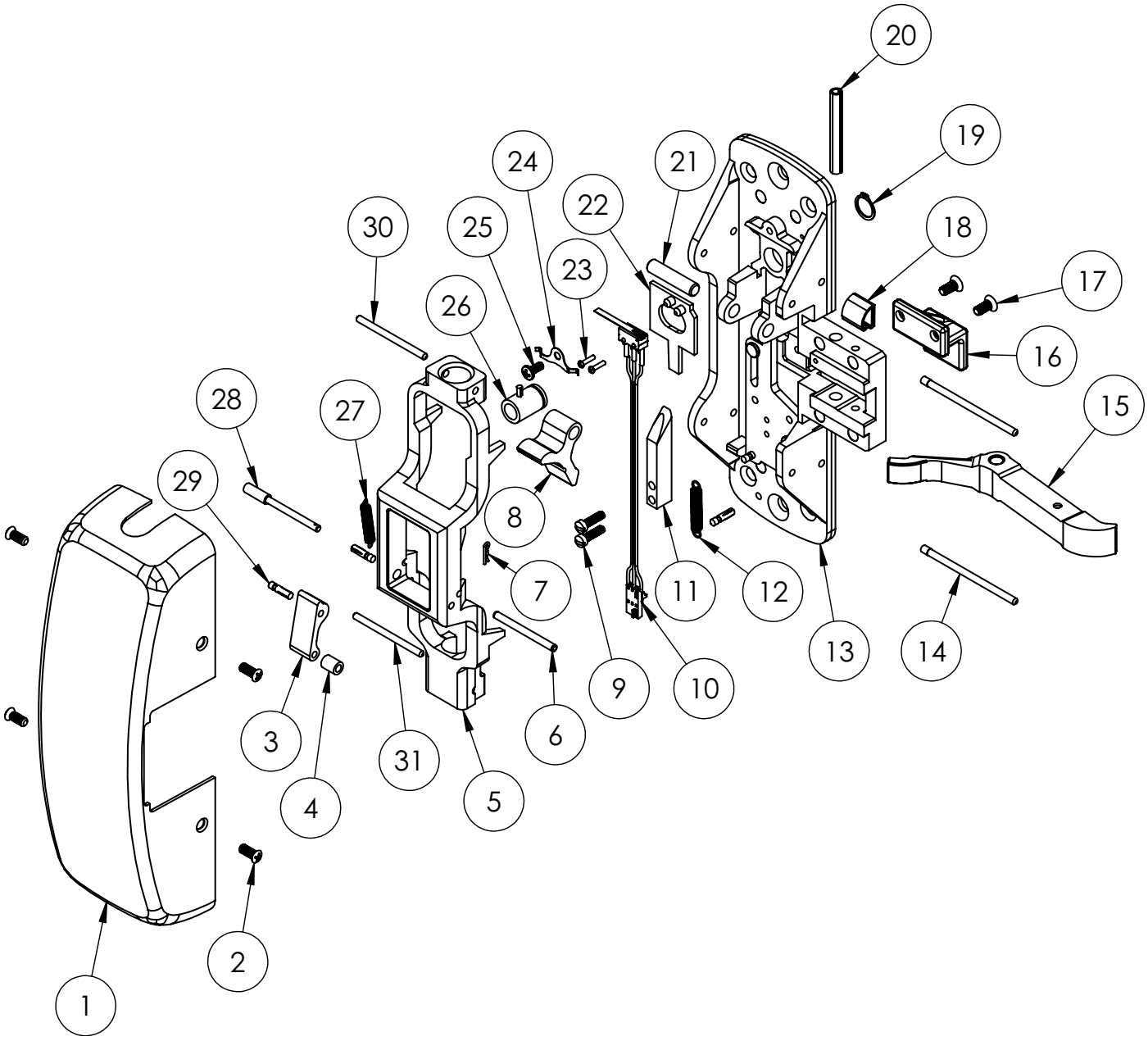
Function	Assembly No.	Description	Sellable
62, 63	68-3826 (LHRB)	Chassis Assembly	Yes
	68-3827 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3826(LHRB) 68-3827(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	No
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		68-1090	Lift Lever	1	Yes
9		01-4396	59-80 Machine Screw	2	Yes
10		52-2217	Switch Assembly	1	Yes
11		68-1092	Lift Block	1	Yes
12		97-0050	Knob Return Spring	1	Yes
13		68-2413	Chassis and Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis and Locking Slide Assembly, RHRB		No
14		68-0323	Chassis Pin	2	Yes
15		68-1137	Lift Arm	1	Yes
16		97-0089	Thumb Piece Lever	1	Yes
17		01-1146	8-32x3/8 PH FL U'CUT W/NY	1	Yes
18		01-0150	Wire Clip	1	Yes
19		01-0005	Retaining Ring	1	Yes
20		01-4512	Spirol Pin	1	Yes
21		68-0324	Lift Lever Pivot Pin	1	Yes
22		68-2198	Locking Slide Assembly, LHRB	1	Yes
		68-2199	Locking Slide Assembly, RHRB		Yes
23		01-4381	Machine Screw	2	Yes
24		68-0368	Locking Slide Spring, LHRB	1	Yes
		97-0006	Locking Slide Spring, RHRB		Yes
25		01-1190	6-32x5/16 PH PNHD Self Tap Screw	1	Yes
26		97-2048	Cylinder Hub and Pin Assembly	1	Yes
27		68-1123	Lock Lever Spring	1	No
28		68-1128	Slide Pivot Pin	1	No
29		01-0749	Groove Pin	3	No
30	N/A	97-0049	Top Rod Adjustable Pin	1	Yes
31		97-0048	Bottom Rod Adjustable Pin	1	Yes
32		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

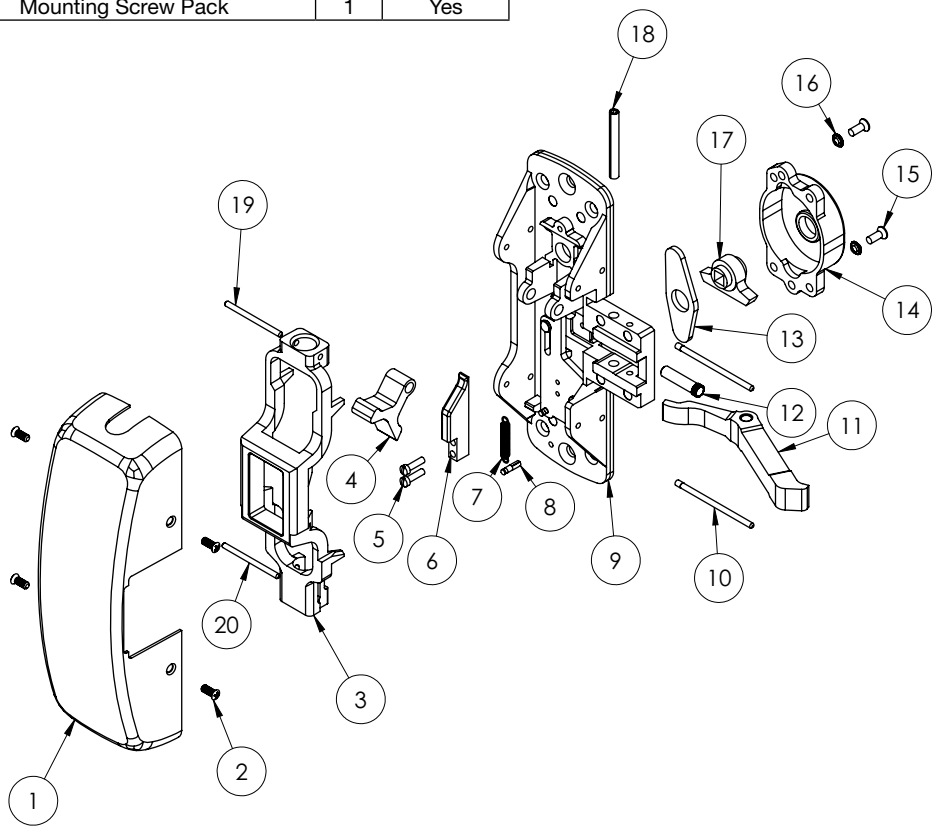
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
06, 13, 43, 46	68-7306 (LHRB)	Chassis Assembly	Yes
	68-7307 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7306(LHRB) 68-7307(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		01-4396	59-80 Machine Screw	2	Yes
6		68-1655	Lift Block	1	Yes
7		97-0050	Knob Return Spring	1	Yes
8		01-0749	Groove Pin	1	No
9		68-7310	Chassis and Slide Assembly, LHRB	1	No
		68-7311	Chassis and Slide Assembly, RHRB		No
10		68-0323	Chassis Pin	2	Yes
11		68-0241	Lift Arm	1	Yes
12		01-9372	Lift Lever Pivot Pin	1	Yes
13		97-0043	Knob Hub Retainer	1	Yes
14		68-0367	Knob Hub Cover	2	Yes
15		01-3384	8-32x7/16 PH FH MS	2	Yes
16		01-0930	Countersunk Lock Washer	2	Yes
17		97-0042	Knob Hub	1	Yes
18		01-4512	Spirol Pin	1	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

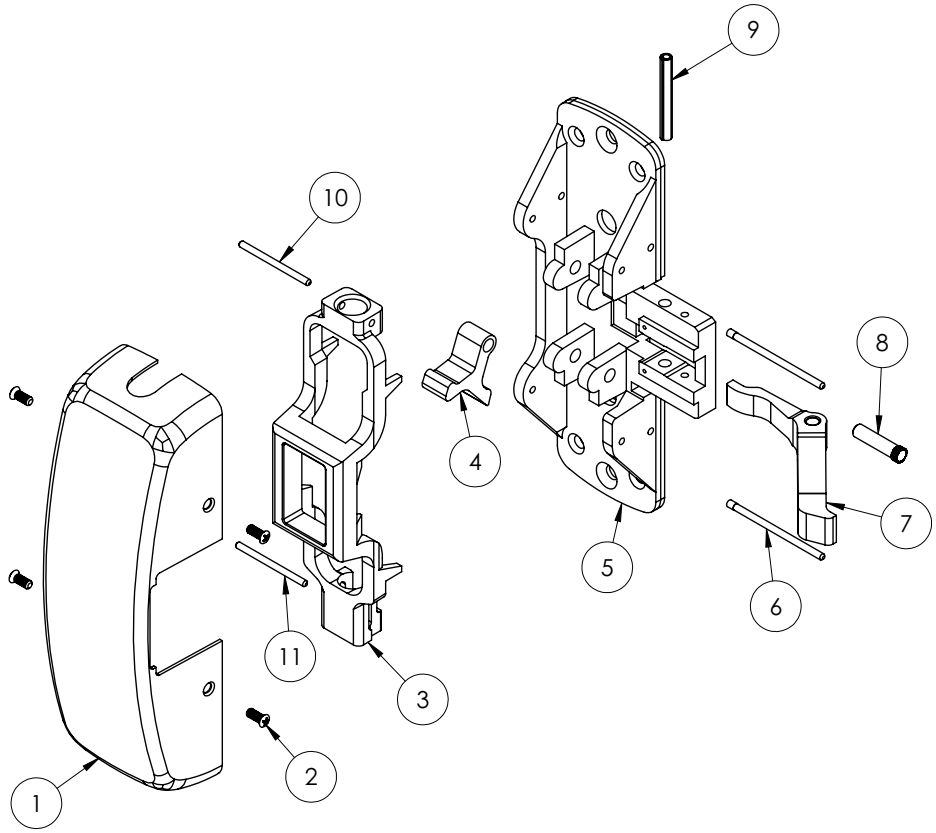
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(10, 40)	68-7308 (LHRB)	Chassis Assembly	Yes
	68-7309 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7308(LHRB) 68-7309(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		68-1660	Chassis	1	Yes
6		68-0323	Chassis Pin	2	Yes
7		68-0241	Lift Arm	1	Yes
8		01-9372	Lift Lever Pivot Pin	1	Yes
9	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
10		97-0048	Bottom Rod Adjustment Pin	1	Yes
11		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

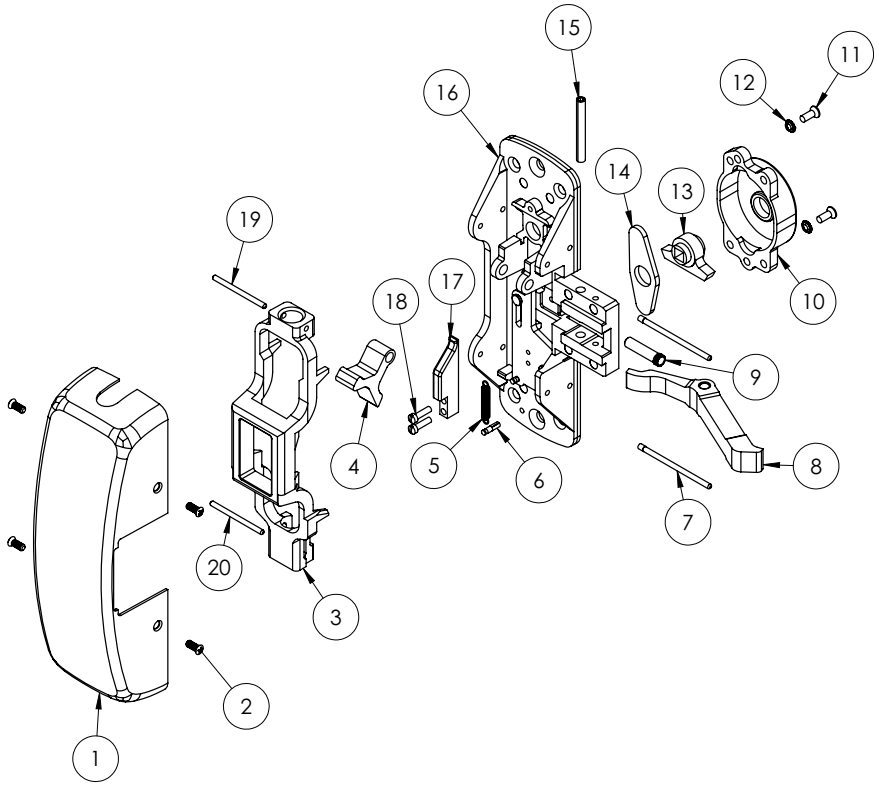
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(15, 73, 74)	68-7312 (LHRB)	Chassis Assembly	Yes
	68-7313 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7312(LHRB) 68-7313(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-0323	Chassis Pin	2	Yes
8		68-0241	Lift Arm	1	Yes
9		01-9372	Lift Lever Pivot Pin	1	Yes
10		68-0367	Knob Hub Cover		Yes
11		01-3384	8-32x7/16 PH FH MS	2	Yes
12		01-0930	Countersunk Lock Washer	2	Yes
13		97-0042	Knob Hub	1	Yes
14		97-0043	Knob Hub Retainer	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-7310	Chassis and Slide Assembly, LHRB	1	No
		68-7311	Chassis and Slide Assembly, RHRB		No
17		68-1655	Lift Block	1	Yes
18		01-4396	Machine Screw #6-32x1/2	2	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

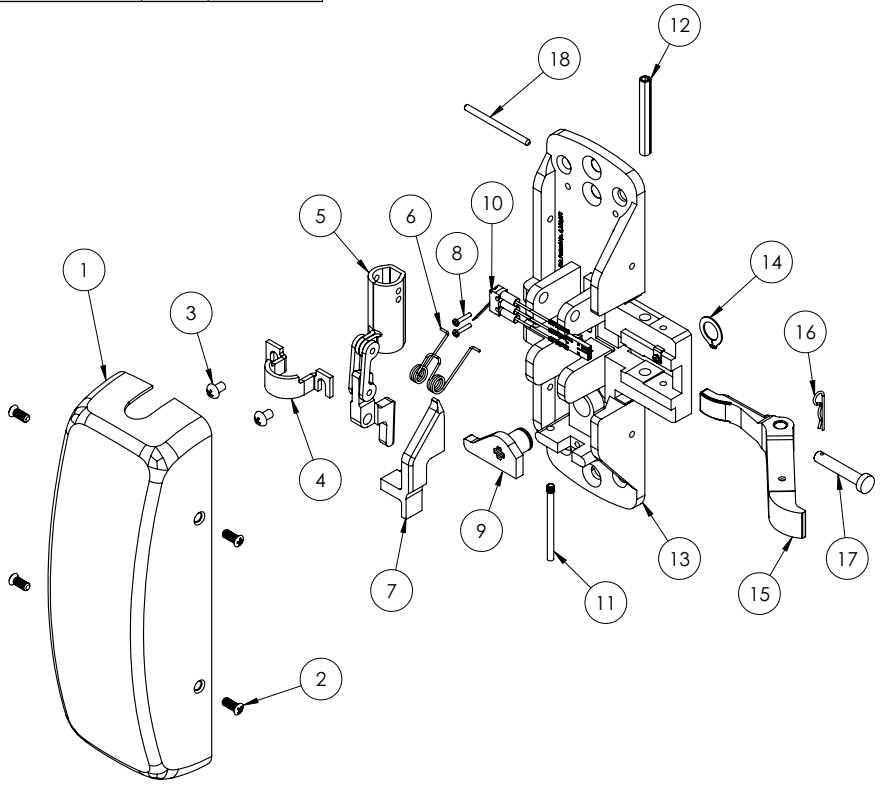
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	68-5449 (LHRB)	Chassis Assembly	Yes
	68-5450 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-5449 68-5450	01-3595	#8-32x1/4" Machine Screw*	1	Yes
4		68-1180	Tube Support	1	Yes
5		68-4270	Upper Link Assembly, LHRB	1	Yes
		68-4271	Upper Link Assembly, RHRB		Yes
6		68-1193	Upper Link Spring	1	Yes
7		68-1170	Outside Actuator, LHRB	1	Yes
		68-1171	Outside Actuator, RHRB		Yes
8		01-1237	#1-72 PH Pan Head MS	1	Yes
9		68-1208	ET Cam, LH	1	Yes
		68-1209	ET Cam, RH		Yes
10		52-5133	Switch and Wire Assembly	1	Yes
11		68-1184	Guide Pin	1	Yes
12		01-4512	Spirol Pin	1	Yes
13		68-1205	Chassis, LH	1	No
		68-1206	Chassis, RH		No
14		01-0005	Retaining Ring	1	Yes
15		68-1137	Lift Arm	1	Yes
16		68-1210	Hair Pin	1	Yes
17		68-1191	Link Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19	N/A	68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

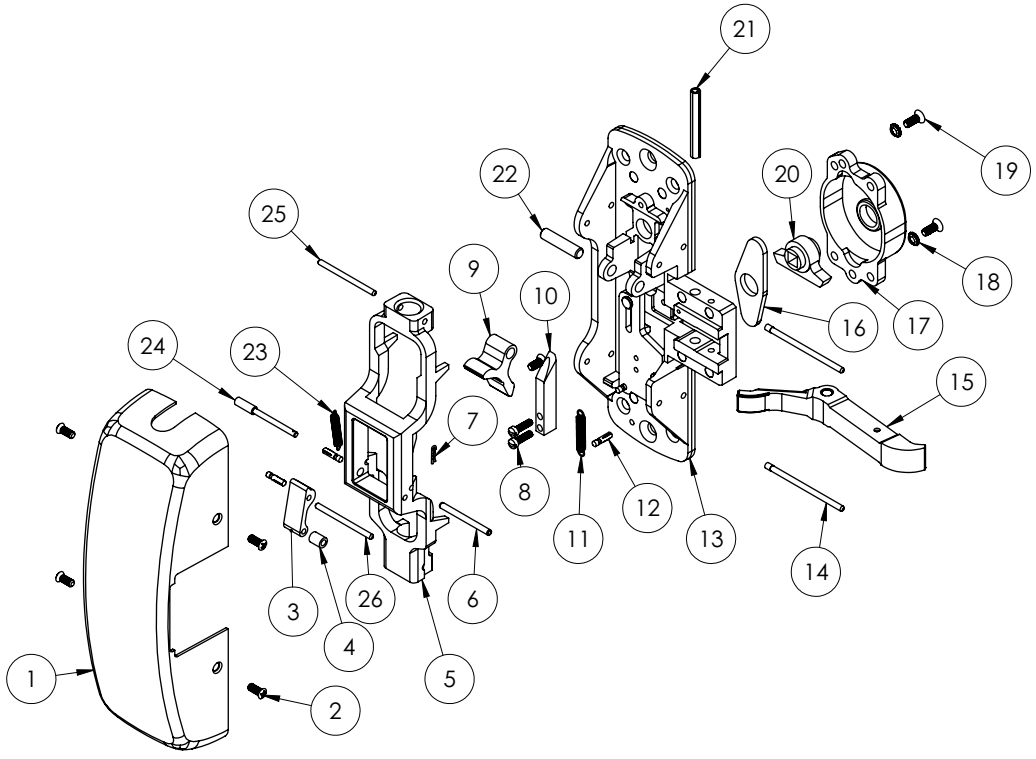
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
06, 10, 13, 40	68-6042 (LHRB)	Chassis Assembly	Yes
	68-6043 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-6042(LHRB) 68-6043(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	No
9		68-1090	Lift Lever	1	Yes
10		68-1092	Lift Block	1	Yes
11		97-0050	Knob Return Spring	1	Yes
12		01-0749	Groove Pin	3	Yes
13		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
14		68-0323	Chassis Pin	2	Yes
15		68-1137	Lift Arm	1	Yes
16		97-0043	Knob Hub Retainer	1	Yes
17		68-0367	Knob Hub Cover	1	Yes
18		01-0930	Countersunk Lock Washer	2	Yes
19		01-3384	8-32x7/16 PH FH MS	2	Yes
20		97-0042	Knob Hub	1	Yes
21		01-4512	Spirol Pin	1	Yes
22		68-0324	Lift Lever Pivot Pin	2	Yes
23		68-1123	Return Spring, Guarding	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
26		97-0049	Top Rod Adjustment Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

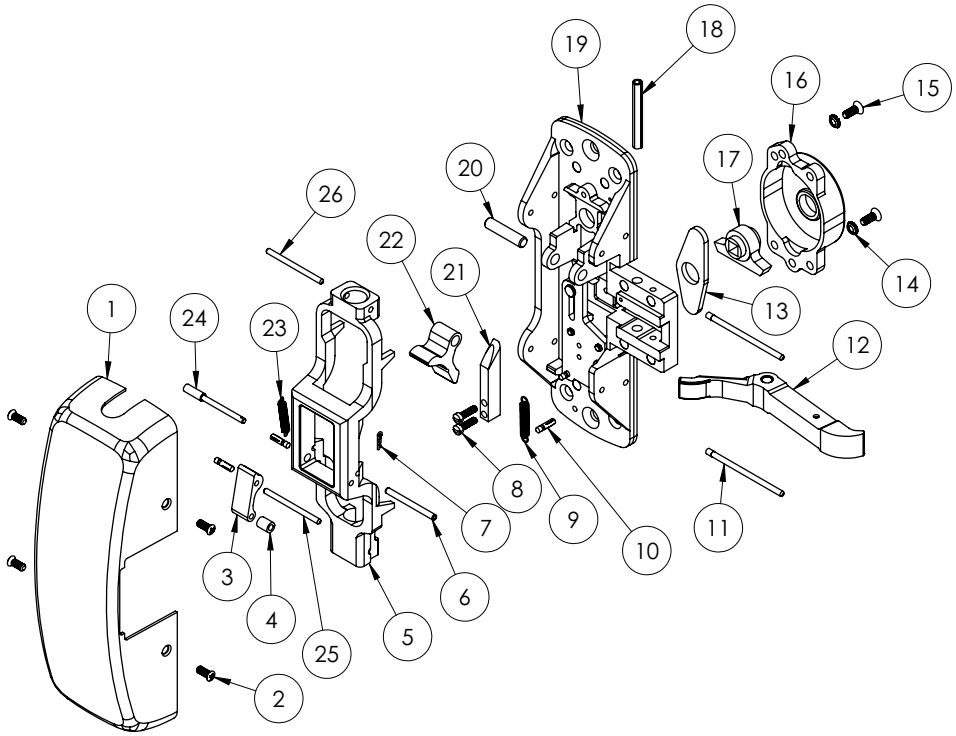
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12, 43, 46, 73, 74	68-6044 (LHRB)	Chassis Assembly	Yes
	68-6045 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-6044(LHRB) 68-6045(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	Yes
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	No
9		97-0050	Knob Return Spring	1	Yes
10		01-0749	Groove Pin	3	Yes
11		68-0323	Chassis Pin	2	Yes
12		68-1137	Lift Arm	1	Yes
13		97-0043	Knob Hub Retainer	1	Yes
14		01-0930	Countersunk Lock Washer	2	Yes
15		01-3384	8-32x7/16 PH FH MS	2	Yes
16		68-0367	Knob Hub Cover	1	Yes
17		97-0042	Knob Hub	1	Yes
18		01-4512	Spirol Pin	1	Yes
19		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
20		68-0324	Lift Lever Pivot Pin	2	Yes
21		68-1092	Lift Block	1	No
22		68-1090	Lift Lever	1	Yes
23		68-1123	Return Spring, Guarding	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
26		97-0049	Top Rod Adjustment Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

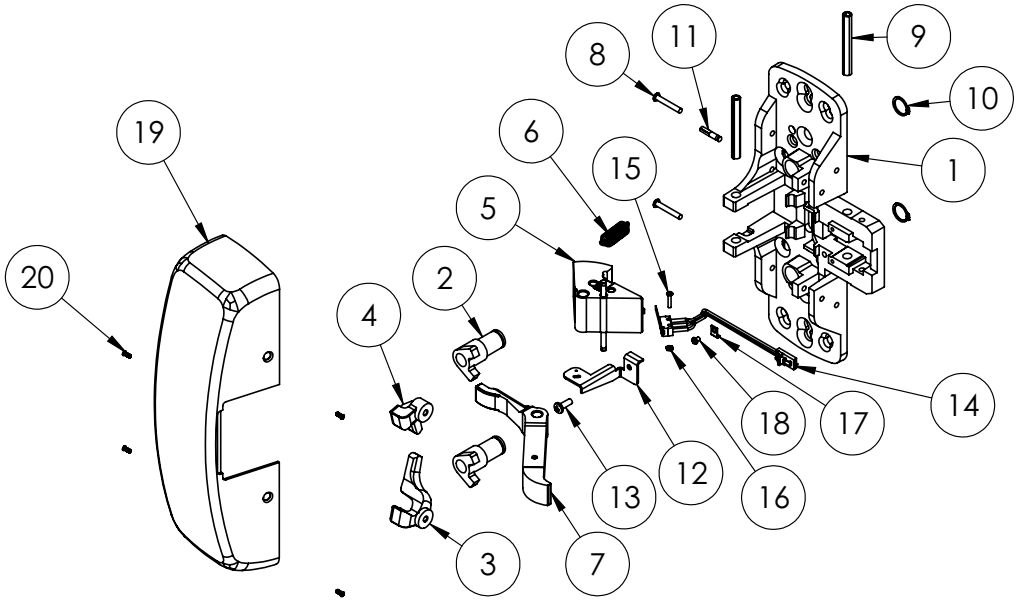
(WS-/53-)8804 (WS-/53-)8806 (WS-/53-)8810 (WS-/53-)8813
(WS-/53-)8815 (WS-/53-)8840 (WS-/53-)8843 (WS-/53-)8844
(WS-/53-)8846 (WS-/53-)8873 (WS-/53-)8874 (WS-/53-)8875
(WS-/53-)8876 (WS-/53-)8877 (WS-/53-)8878 (WS-/53-)8881
(WS-/53-)8882 (WS-/53-)8888

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
All functions	68-4261	LHRB/RHRB	Yes
WS- All functions		LHRB/RHRB	
53- All functions	68-6075	LHRB/RHRB	Yes
WS-53- All functions		LHRB/RHRB	

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1389	Chassis Blank (Std)	1	No
2		98-0018	Outside Cylinder Hub	2	Yes
3		68-1366	Lift Lever (RH)	1	Yes
4		68-1367	Lift Lever (LH)	1	Yes
5		68-4413	Standard Latchbolt (68-4261)	1	Yes
		68-7417	53- Standard Latchbolt (68-6075)	1	Yes
6		98-0028	Latchbolt Spring	1	Yes
7		68-1137	Lift Arm	1	Yes
8		98-0011	Latchbolt Lever Pivot Pin	2	Yes
9		01-4512	Spirol Pin	2	Yes
10		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
11		01-0008	Groove Pin	1	No
12		68-1685	Switch Bracket (53- Only)	1	Yes
13		01-1482	#2-56 X 1/8" Ph Pn Hd Machine Screw (53- Only)	1	Yes
14		52-4545	Switch Assembly (53- Only)	1	Yes
15		01-9446	#1-72 X 11/32" Ph Fl Hd Machine Screw (53- Only)	1	Yes
16		01-0909	Hex Machine Screw Nut (53- Only)	1	Yes
17		52-0310	Cable Clamp (53- Only)	1	Yes
18		01-1482	Cr-Phms #2-56 X 1/8" (53- Only)	1	Yes
19	N/A	68-0406	Cover[1]	1	Yes
20		68-3905	Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

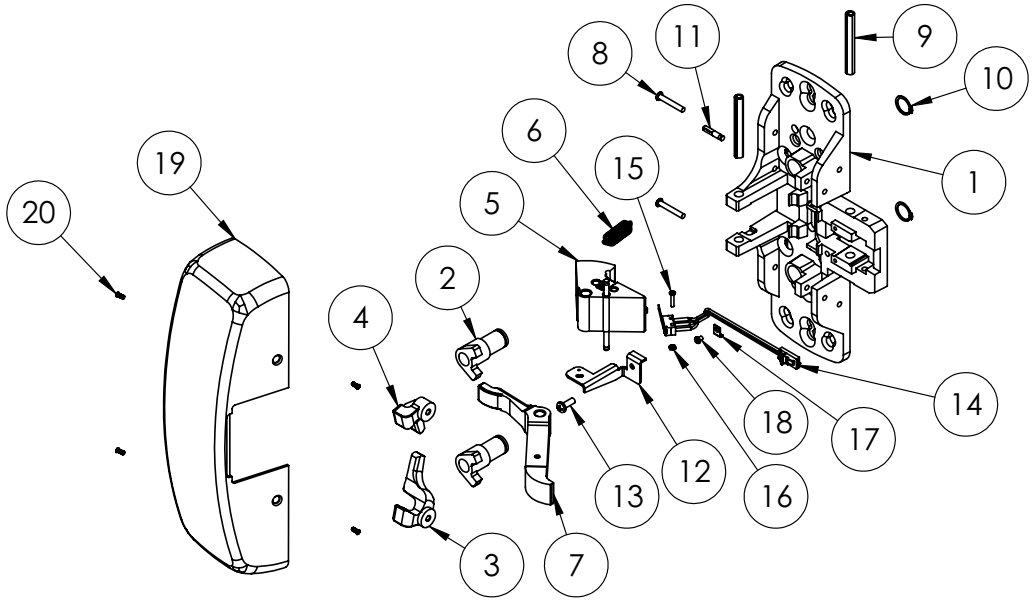
(12-/WS-/53)8804 (12-/WS-/53)8806 (12-/WS-/53)8810 (12-/WS-/53)8813
(12-/WS-/53)8815 (12-/WS-/53)8840 (12-/WS-/53)8843 (12-/WS-/53)8844
(12-/WS-/53)8846 (12-/WS-/53)8873 (12-/WS-/53)8874 (12-/WS-/53)8875
(12-/WS-/53)8876 (12-/WS-/53)8877 (12-/WS-/53)8878 (12-/WS-/53)8881
(12-/WS-/53)8882 (12-/WS-/53)8888

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12- All functions	68-4263	LHRB/RHRB	YES
WS-12- All functions		LHRB/RHRB	
12-53- All functions	68-6076	LHRB/RHRB	YES
WS-12-53- All functions		LHRB/RHRB	

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1378	Chassis Blank (12-)	1	No
2		98-0018	Outside Cylinder Hub	2	Yes
3		68-1366	Lift Lever (RH)	1	Yes
4		68-1367	Lift Lever (LH)	1	Yes
5		68-4414	Fire Rated Latchbolt (68-4263)	1	Yes
		68-7418	12-53- Standard Latchbolt (68-6076)	1	Yes
6		98-0028	Latchbolt Spring	1	Yes
7		68-1137	Lift Arm	1	Yes
8		98-0011	Latchbolt Lever Pivot Pin	2	Yes
9		01-4512	Spirol Pin	2	Yes
10		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
11		01-0008	Groove Pin	1	No
12		68-1685	Switch Bracket (53- Only)	1	Yes
13		01-1482	#2-56 Ph Pn Hd Machine Screw (53- Only)	1	Yes
14		52-4545	Switch Assembly (53- Only)	1	Yes
15		01-9446	#1-72 X 11/32" Ph Fl Hd Machine Screw (53- Only)	1	Yes
16		01-0909	Hex Machine Screw Nut (53- Only)	1	Yes
17		52-0310	Cable Clamp (53- Only)	1	Yes
18		01-1482	Cr-Phms #2-56 X 1/8" (53- Only)	1	Yes
19	N/A	68-0406	Cover[1]	1	Yes
20		68-3905	Cover Screw Pack (#8-32 X 5/16")[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

AL- AND GL- PREFIXES

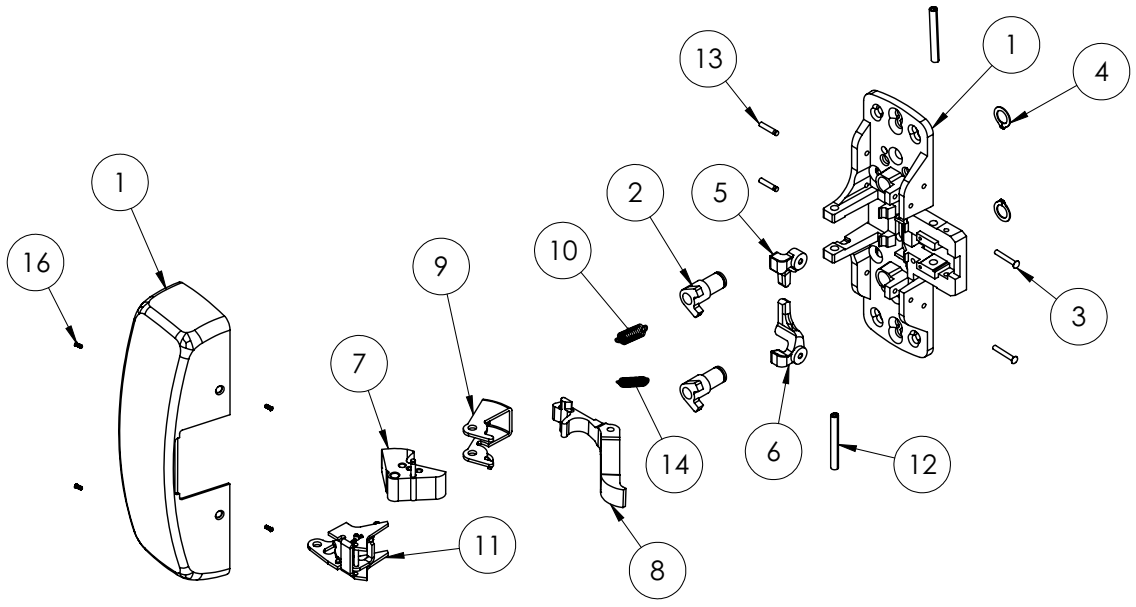
8804 8806 8810 8813 8815 8840
8843 8844 8846 8875 8876 8877
8878 8881 8882

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL- (All Functions Except 77,78,81, And 82)	68-4410	LHRB/RHRB	Yes
GL- (All Functions)		LHRB/RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1485	Chassis (Std)	1	No
2		98-0018	Outside Hub	2	Yes
3		98-0011	Latchbolt Lever Pin	2	Yes
4		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
5		68-1366	Lift Lever (RH)	1	Yes
6		68-1367	Lift Lever (LH)	1	Yes
7		68-4415	Guarded Latchbolt	1	Yes
8		68-1353	Lift Arm	1	Yes
9		68-1352	Guide	1	Yes
10		98-0028	Latchbolt Spring	1	Yes
11		68-4417	Guard Bracket Std	1	Yes
12		01-4512	Spirol Pin	2	Yes
13		01-0008	Groove Pin	2	No
14		68-1394	Guide Spring	1	Yes
15	N/A	68-1014	Cover[1]	1	Yes
16		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

AL- AND GL- PREFIXES

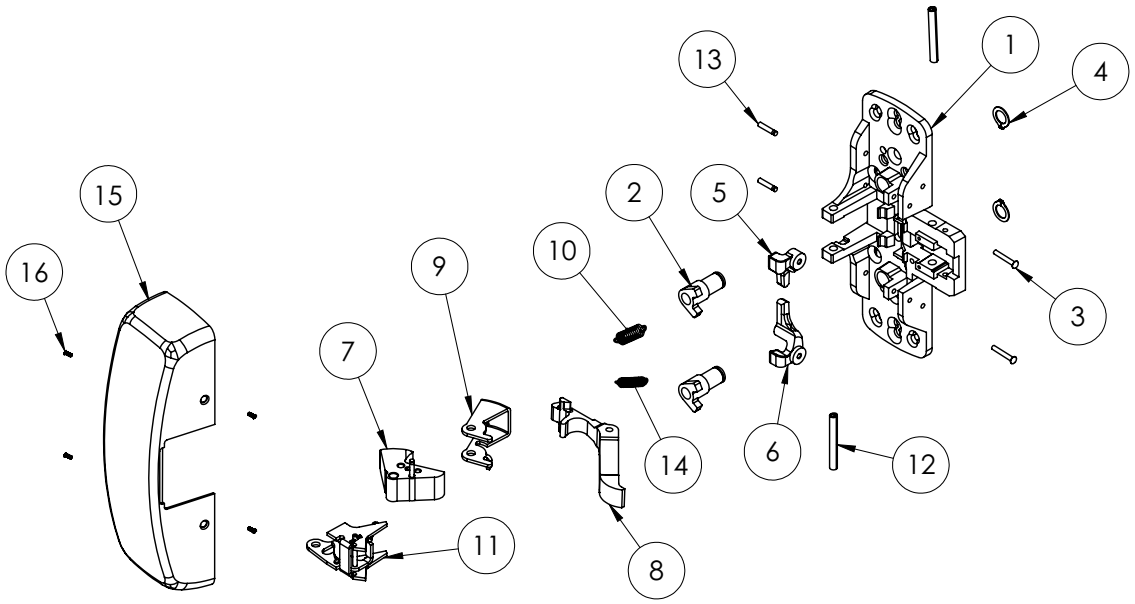
12-8804 12-8806 12-8810 12-8813
12-8815 12-8840 12-8843 12-8844
12-8846 12-8875 12-8876 12-8877
12-8878 12-8881 12-8882

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-AL- (All Functions Except 77,78,81,82)	68-4411	LHRB/RHRB	Yes
12-GL- (All Functions)			

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1378	Chassis (12-)	1	No
2		98-0018	Outside Hub	2	Yes
3		98-0011	Latchbolt Lever Pin	2	Yes
4		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
5		68-1366	Lift Lever (Rh)	1	Yes
6		68-1367	Lift Lever (Lh)	1	Yes
7		68-4415	Guarded Latchbolt	1	Yes
8		68-1353	Lift Arm	1	Yes
9		68-1352	Guide	1	Yes
10		98-0028	Latchbolt Spring	1	Yes
11		68-4417	Guard Bracket Std	1	No
12		01-4512	Spirol Pin	2	Yes
13		01-0008	Groove Pin	2	No
14		68-1394	Guide Spring	1	Yes
15	N/A	68-1014	Cover[1]	1	Yes
16		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

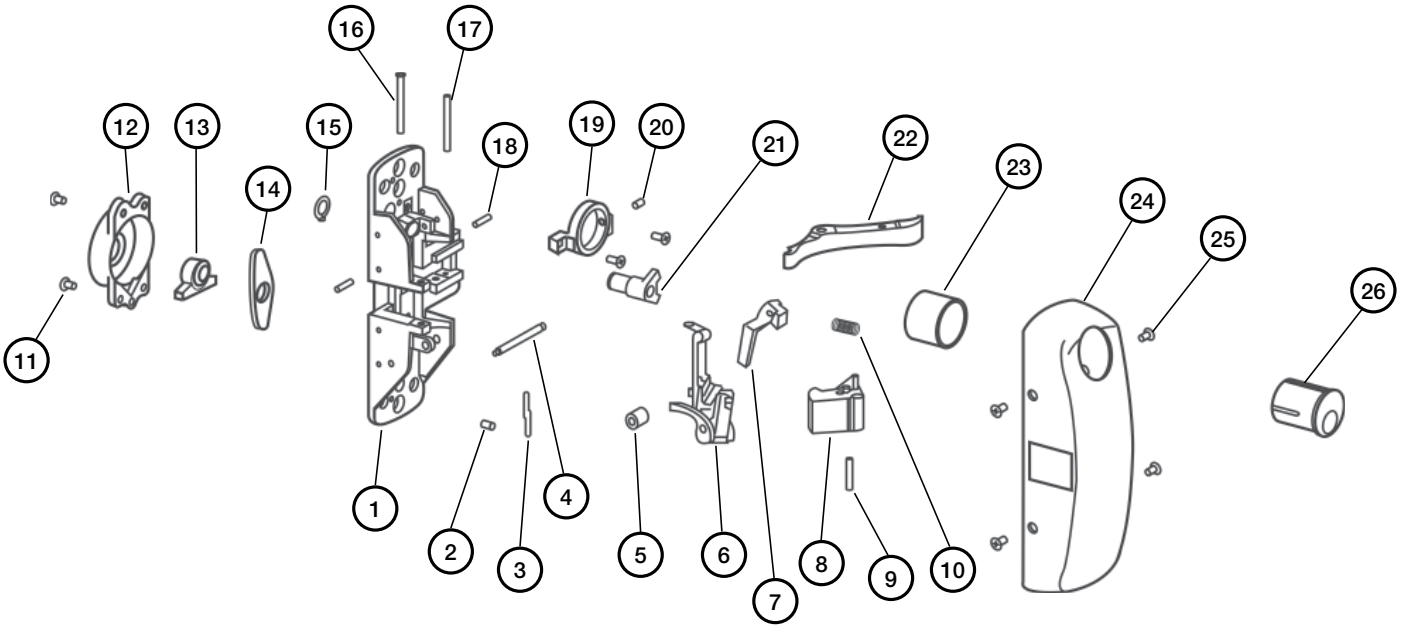
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	68-0408	Chassis Assembly	1	No
2	01-0008	Groove Pin	1	No
3	97-0050	Spring Knob Return	1	Yes
4	68-0271	Pivot Pin Knob Lever	1	Yes
5	68-0273	Bushing Knob Lever	1	Yes
6	68-4236	Knob Lever Assy (LHRB)	1	Yes
	68-4235	Knob Lever Assy (RHRB)	1	Yes
7	68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
	68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
8	98-2034	Latchbolt Assy	1	Yes
9	97-0040	Bushing Latchbolt	1	Yes
10	98-0028	Spring Latchbolt	1	Yes
11	01-3384	Screw 8-32 x 5/16	4	Yes
12	68-0367	Knob Hub Cover	1	Yes
13	97-0042	Knob Hub	1	Yes
14	97-0043	Knob Hub Retainer	1	Yes
15	01-0005	Retaining Ring	1	Yes
16	01-0013	Screw Latchbolt Pivot	1	Yes

Item	Part No.	Description	Qty.	Sellable
17	01-4512	Pivot Pin Left Arm	1	Yes
18	98-0011	Pivot Pin Latchbolt Lever	1	Yes
19	98-0020	Inside Cylinder Retainer	1	Yes
20	01-1095	Set Screw #8-32 x 1/4 Cup Point	1	Yes
21	98-0018	Outside Cylinder Hub	1	Yes
22	68-0241	Lift Arm	1	Yes
23	98-0021	Blocking Ring[1]	1	Yes
24	68-0408	Cover (LHRB)[1]	1	Yes
	68-0409	Cover (RHRB)[1]		
25	68-3908	Cover Screw Pack[1]	1	Yes
—	68-2143	Screw Pack	1	Yes
26	—	Cylinder[1,3]	1	Yes
—	649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

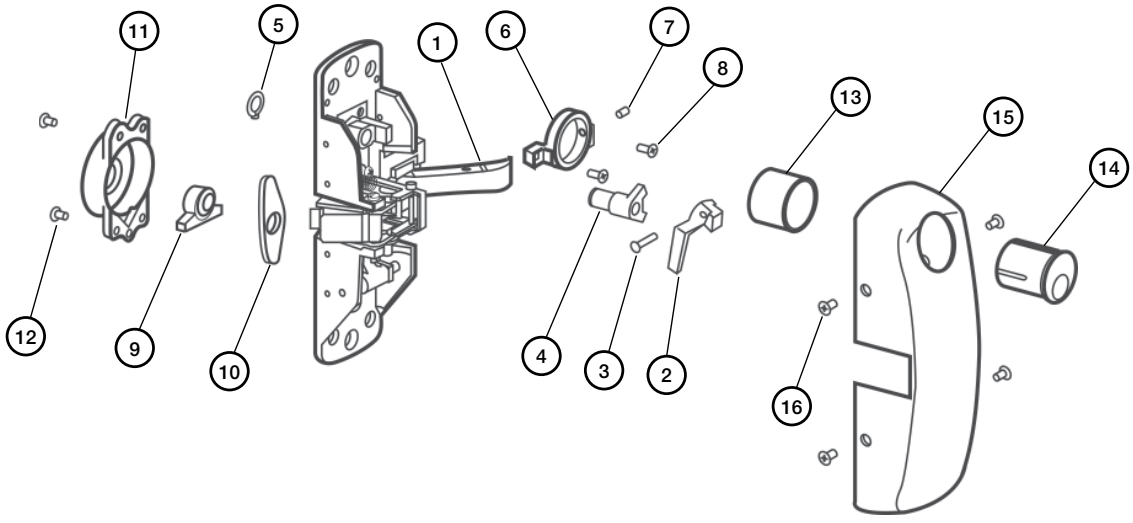
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8816	68-4075	LHRB	Yes
AL-/GL-8816	68-4076	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1015	Chassis	1	No
2		68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
		68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
3		98-0011	Latchbolt Lever Pivot Pin	1	Yes
4		98-0018	Outside Cylinder Hub	1	Yes
5		01-0005	Retaining Ring	1	Yes
6		98-0020	Inside Cylinder Retainer	1	Yes
7		01-1095	Cylinder Set Screw	1	Yes
8		01-1146	Machine Screw (8-32 x 5/16)	2	Yes
9		97-0042	Knob Hub	1	Yes
10		97-0043	Knob Hub Retainer	1	Yes
11		68-0367	Knob Hub Cover	1	Yes
12		01-3384	Machine Screw (8-32 x 3/8)	2	Yes
13	N/A	98-0021	Blocking Ring[1]	1	Yes
14		-	Cylinder[1,3]	1	Yes
15		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
16		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

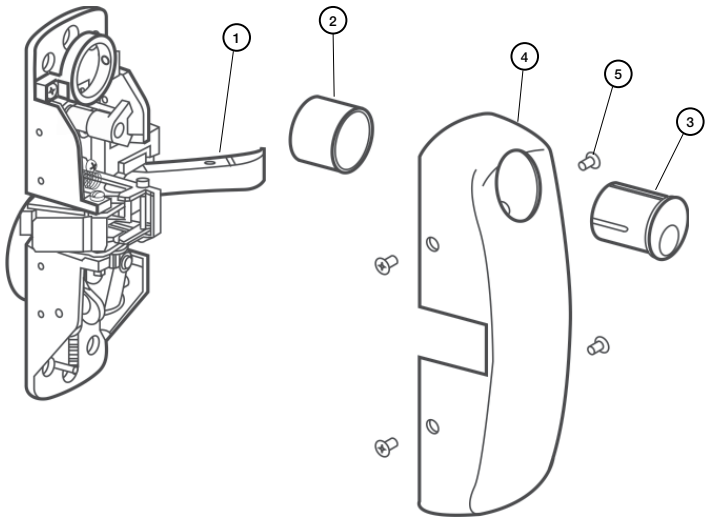
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8816	68-4077	LHRB	Yes
	68-4078	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4077	Chassis Assembly (LHRB)	1	Yes
	N/A	68-4078	Chassis Assembly (RHRB)	1	Yes
2		98-0021	Blocking Ring[1]	1	Yes
3		—	Cylinder[1,2]	1	Yes
4		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

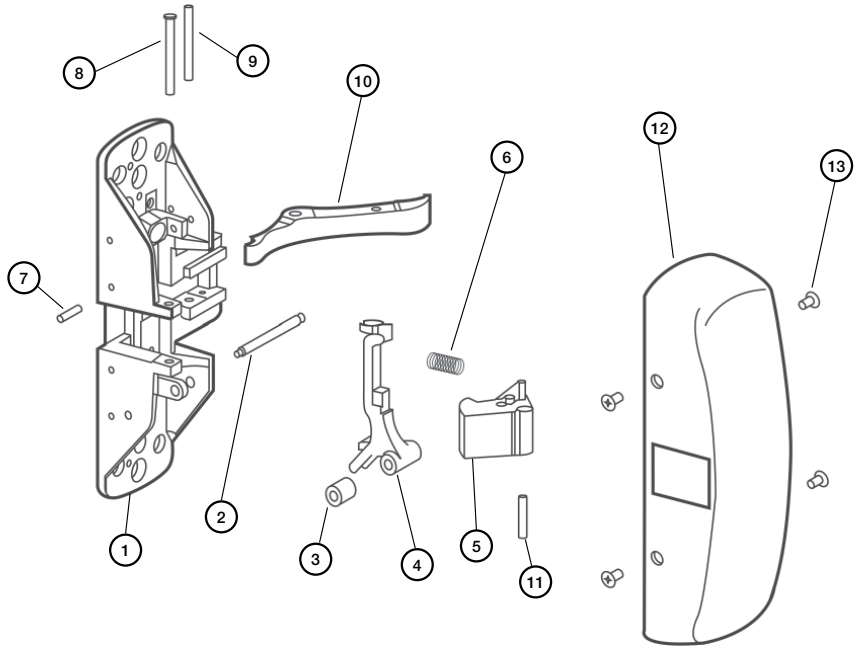
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8828	68-2106	LHRB	Yes
	68-2107	RHRB	

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis (LHRB)	1	No
		—	Chassis (RHRB)	1	No
2		68-0271	Pivot Pin Thumb Lever	1	Yes
3		68-0273	Bushing Thumb Lever	1	Yes
4		68-0260	Thumb Piece Lever (LHRB)	1	Yes
		68-0261	Thumb Piece Lever (RHRB)	1	Yes
5		98-2034	Latchbolt Assy	1	Yes
6		98-0028	Spring Latchbolt	1	Yes
7		01-0008	Groove Pin	1	No
8		01-0013	Screw Latchbolt Pivot	1	Yes
9		01-4512	Pivot Pin Lift Arm	1	Yes
10		68-0241	Lift Arm	1	Yes
11		97-0040	Bushing Latchbolt	1	Yes
12	N/A	68-0406	Cover[1]	1	Yes
13		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

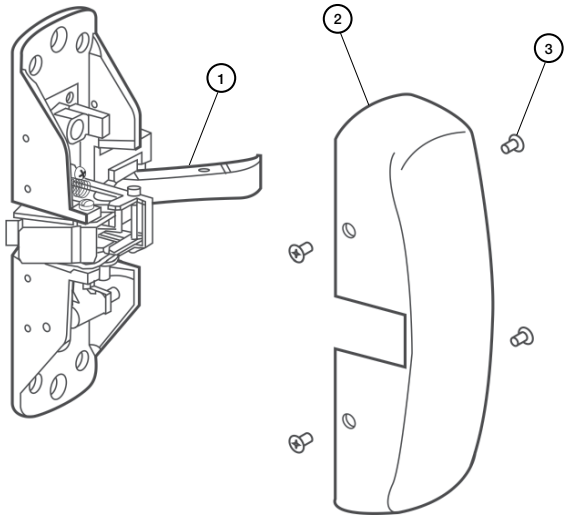
ASSA ABLOY, the global leader in door opening solutions

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL- GL-	68-4080	LHRB	Yes
	68-4081	RHRB	
12- GL-	68-4082	LHRB	
	68-4083	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4080	Chassis Assembly STD LHRB	1	Yes
		68-4081	Chassis Assembly STD RHRB	1	Yes
		68-4082	Chassis Assembly 12- LHRB	1	Yes
		68-4083	Chassis Assembly 12- RHRB	1	Yes
2	N/A	68-1014	Cover[1]	1	Yes
3		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack STD	1	Yes
		68-2165	Screw Pack 12	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

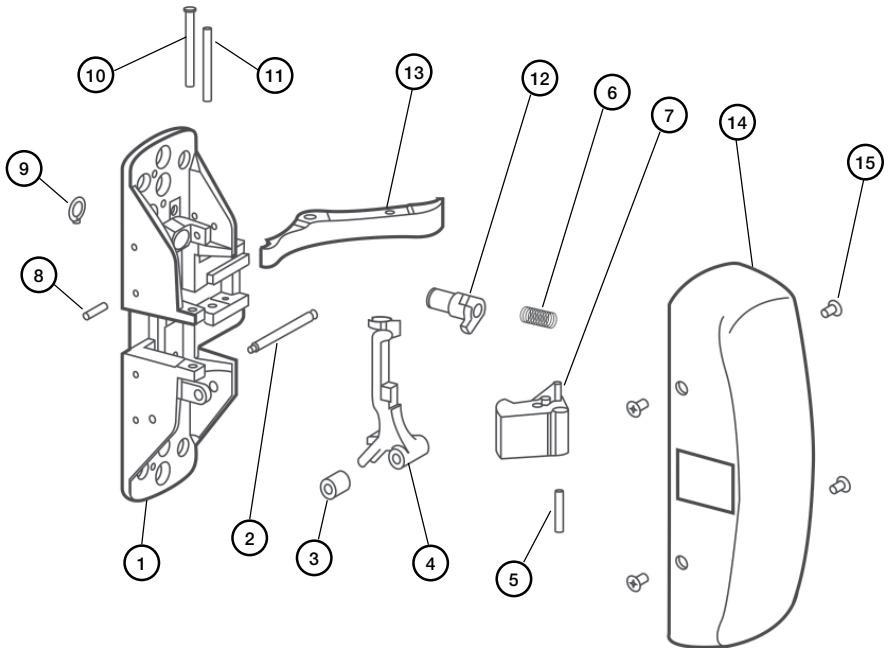
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8863	68-2109	LHRB	Yes
8863	68-2110	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis Assembly (LHRB)	1	No
		—	Chassis Assembly (RHRB)	1	No
2		68-0271	Pivot Pin Thumb Lever	1	Yes
3		68-0273	Bushing Thumb Lever	1	Yes
4		68-0260	Thumb Piece Lever LHRB	1	Yes
		68-0261	Thumb Piece Lever RHRB	1	No
5		97-0040	Bushing Latchbolt	1	Yes
6		98-0028	Spring Latchbolt	1	Yes
7		98-2034	Latchbolt Assy	1	Yes
8		01-0008	Groove Pin	1	No
9		01-0005	Retaining Ring	1	Yes
10		01-0013	Screw Latchbolt Pivot	1	Yes
11		01-4512	Pivot Pin Lift Arm	1	Yes
12		98-0018	Outside Cylinder Hub	1	Yes
13		68-0241	Lift Arm	1	Yes
14	N/A	68-0406	Cover[1]	1	No
15		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

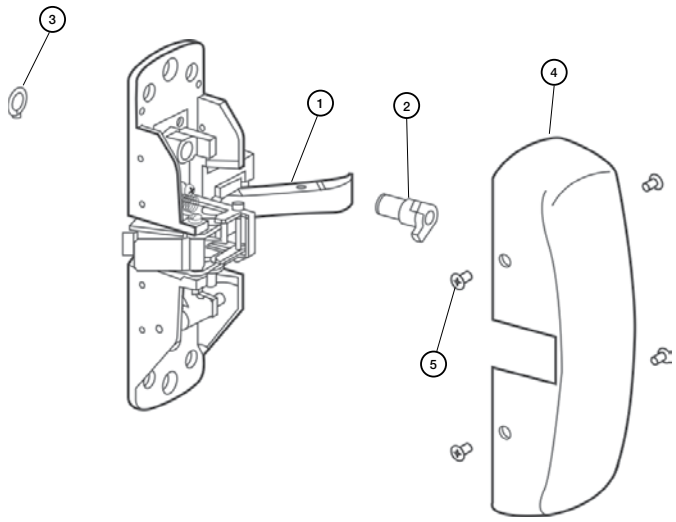
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8863	68-4097	LHRB	Yes
AL-/GL-8863	68-4098	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above		Chassis	1	No
2		98-0018	Outside Cylinder Hub	1	Yes
3		01-0005	Retaining Ring	1	Yes
4	N/A	68-1014	Cover[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

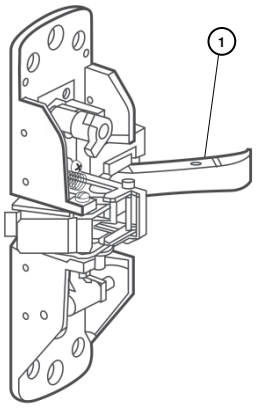
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

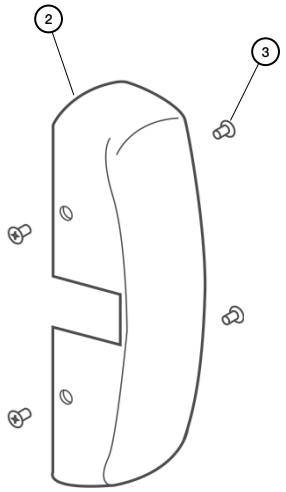
SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8863	68-4099	LHRB	Yes
AL-/GL-8863	68-4100	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4099	Chassis Assembly (LHRB)	1	Yes
		68-4100	Chassis Assembly (RHRB)	1	Yes
2	N/A	68-1014	Cover[1]	1	Yes
3		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish





A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

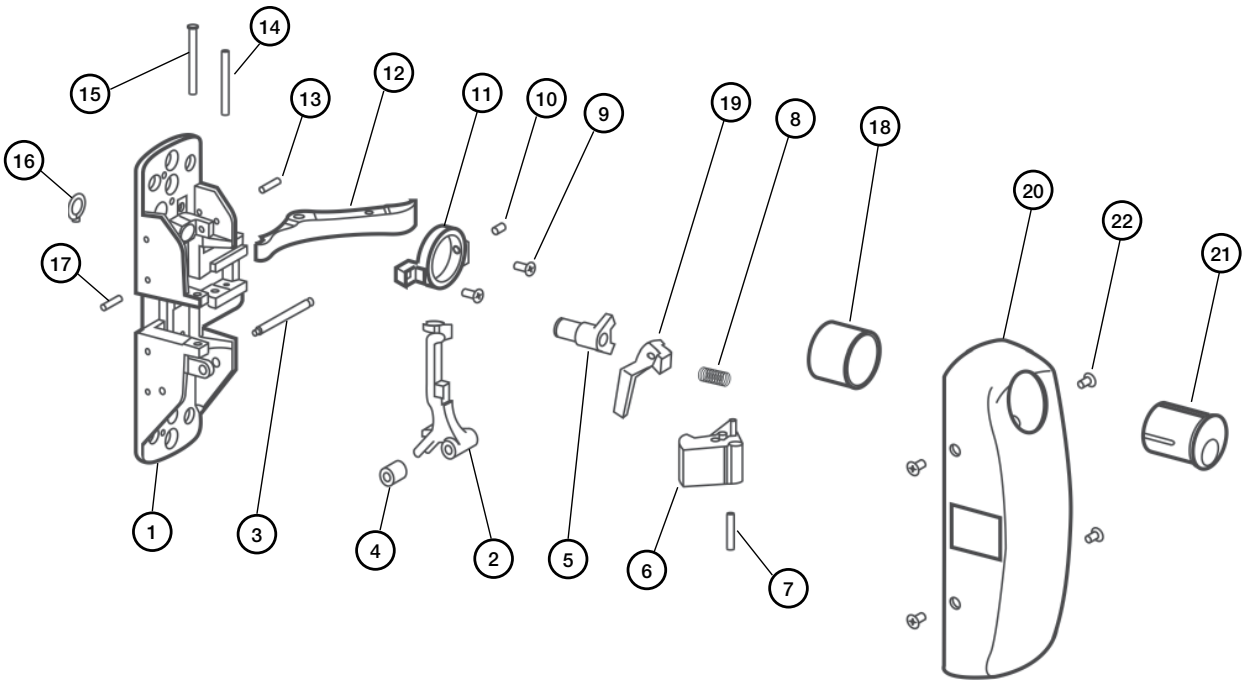
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	-	Chassis Assembly	1	No
2	68-0260	Thumb Piece Lever LHRB	1	Yes
	68-0261	Thumb Piece Lever RHRB	1	Yes
3	68-0271	Pivot Pin	1	Yes
4	68-0273	Bushing	1	Yes
5	98-0018	Outside Cylinder Hub	1	Yes
6	98-2034	Latchbolt	1	Yes
7	97-0040	Bushing, Latchbolt	1	Yes
8	97-0028	Spring, Latchbolt	1	Yes
9	01-3384	Screw #8-32 x 5/16	2	Yes
10	01-1095	Set Screw	1	Yes
11	98-0020	Inside Cylinder Retainer	1	Yes
12	68-0241	Lift Arm	1	Yes
13	98-0011	Pivot Pin (Lift Lever)	1	Yes
14	01-4512	Pivot Pin (Lift Arm)	1	Yes

Item	Part No.	Description	Qty.	Sellable
15	01-0013	Latchbolt Screw	1	Yes
16	01-0005	Retaining Ring	1	Yes
17	01-0008	Groove Pin	1	No
18	98-0021	Blocking Ring[1]	1	Yes
19	68-0237	Lift Lever LHRB	1	Yes
	68-0238	Lift Lever RHRB	1	Yes
20	68-0408	Cover[1]	1	Yes
	68-0409	Cover[1]	1	Yes
21	-	Inside Cylinder[1,2]	1	Yes
22	68-3908	Cover Screw Pack[1]	1	Yes
Not Shown	68-2143	Screw Pack	1	Yes
	649	Strike Pack[1]	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

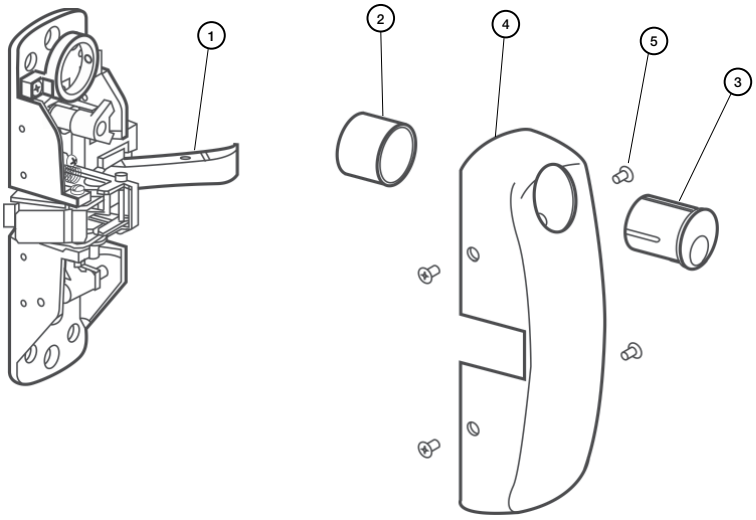
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL/12-8866	68-4104	LHRB	Yes
AL-/GL/12-8866	68-4105	RHRB	

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis Assembly (LHRB)	1	Yes
		—	Chassis Assembly (RHRB)	1	Yes
2	N/A	98-0021	Blocking Ring[1]	1	Yes
3		68-4411	Cylinder[1,2]	1	Yes
4		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

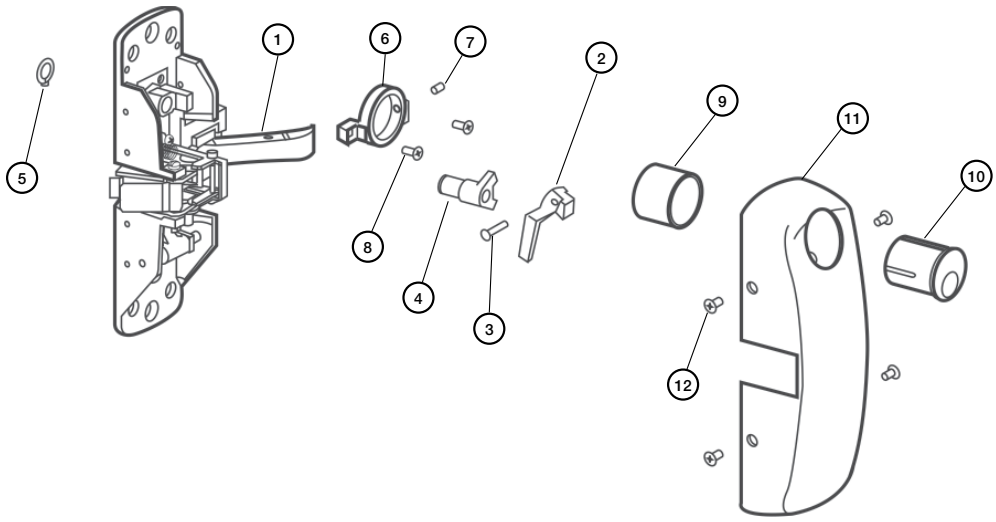
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8866	68-A102	LHRB	Yes
AL-/GL-8866	68-A103	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	-	Chassis Assembly	1	No
2		68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
		68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
3		98-0011	Latchbolt Lever Pivot Pin	1	Yes
4		98-0018	Outside Cylinder Hub	1	Yes
5		01-0005	Retaining Ring	1	Yes
6		98-0020	Inside Cylinder Retainer	1	Yes
7		01-1095	Cylinder Set Screw	1	Yes
8		01-1146	Machine Screw (8-32 x 5/16)	2	Yes
9	N/A	98-0021	Blocking Ring *	1	Yes
10		-	Cylinder[1,3]	1	Yes
11		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
12		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

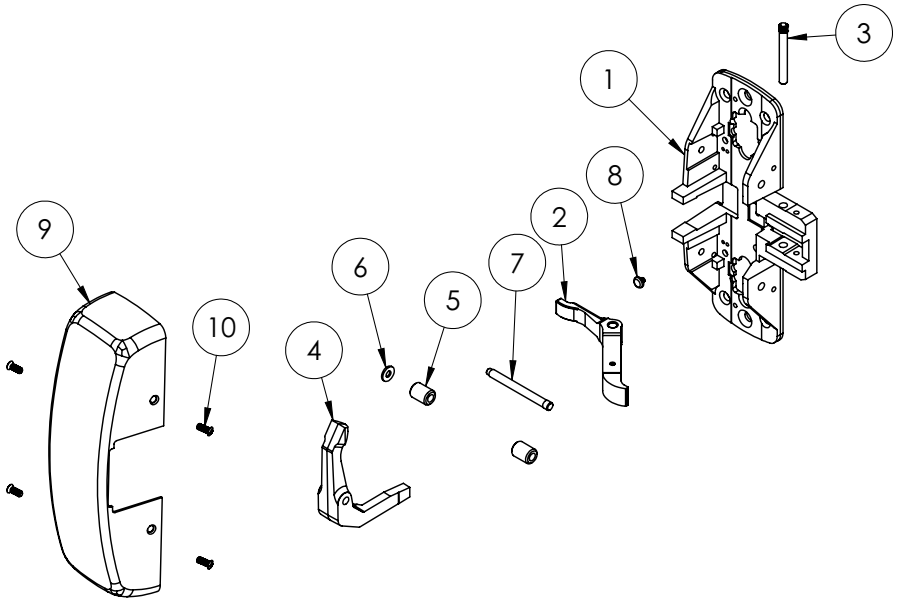
(12-)8904 (12-)8910 (12-)8913
(12-)8915 (12-)8928 (12-)8943
(12-)8944 (12-)8963 (12-)8970
(12-)8971 (12-)8975 (12-)8976

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-) (All Functions Except 16 & 66)	68-2172	LHRB	Yes
	68-2173	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-0339	Chassis	1	No
2		68-1137	Lift Arm	1	Yes
3		68-0239	Pivot Pin	1	Yes
4		68-0337	Left Hand Lift Lever	1	Yes
		68-0338	Right Hand Lift Lever	1	Yes
5		68-0273	Bushing	2	Yes
6		01-9370	Washer	1	Yes
7		68-0271	Pivot Pin (63 Function)	1	Yes
8		68-1294	Stop Pin	1	No
9	N/A	68-0407	Cover[1]	1	Yes
10		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2172 (LHRB)	900 Series Mortise Assembly[1,2,3]	1	Yes
		68-2173 (RHRB)		1	Yes
		68-2143	Screw Pack Standard	1	Yes
		68-2165	Screw Pack (12-)	1	Yes
		C908	Strike Pack LHRB 1 3/4" (C908)[1,3]	1	Yes
		C908	Strike Pack RHRB 1 3/4" (C908)[1,3]	1	Yes

1. Specify finish
2. Specify function
3. Specify hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

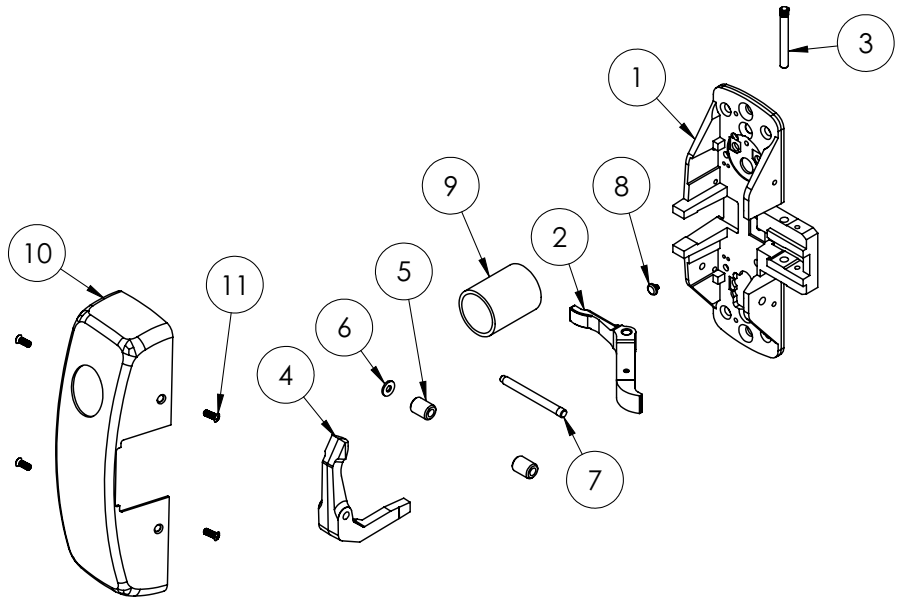
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-)	68-2213	LHRB	Yes
	68-2214	RHRB	Yes

Item	Part No.	Description	Qty	Sellable
1	68-0341	Chassis RHRB	1	No
	68-0342	Chassis LHRB	1	No
2	68-1137	Lift Arm	1	Yes
3	68-0239	Pivot Pin	1	Yes
4	68-0337	Left Hand Lift Lever	1	Yes
	68-0338	Right Hand Lift Lever	1	Yes
5	68-0273	Bushing	2	Yes
6	01-9370	Washer	1	Yes
7	68-0271	Pivot Pin (63 Function)	1	Yes
8	68-1294	Stop Pin	1	No
9	99-0007	Cylinder Blocking Ring[1]	1	Yes
Not Shown	13-0085	Locking Tail	1	Yes
	13-0080	Cylinder Barrel Retainer	1	Yes
	—	Cylinder Assembly[2]	1	Yes
	13-0074	Connecting Screw	2	Yes
10	68-0410	Cover LHRB[1]	1	Yes
	68-0411	Cover RHRB[1]	1	Yes
11	68-3905	Cover Screw Pack[1]	1	Yes
Not Shown	916	Mortise Assy 16 Funtion[1,3]	1	Yes
	966	Mortise Assy 66 Function[1,3]	1	Yes
	68-2143	Screw Pack Standard	1	Yes
	68-2165	Screw Pack (12-)	1	Yes
	C908	Strike Pack LHRB (C908)[3]	1	Yes
	C908	Strike Pack RHRB (C908)[3]	1	Yes

1. Specify finish
2. Specify function
3. Specify hand



A8231 12/17

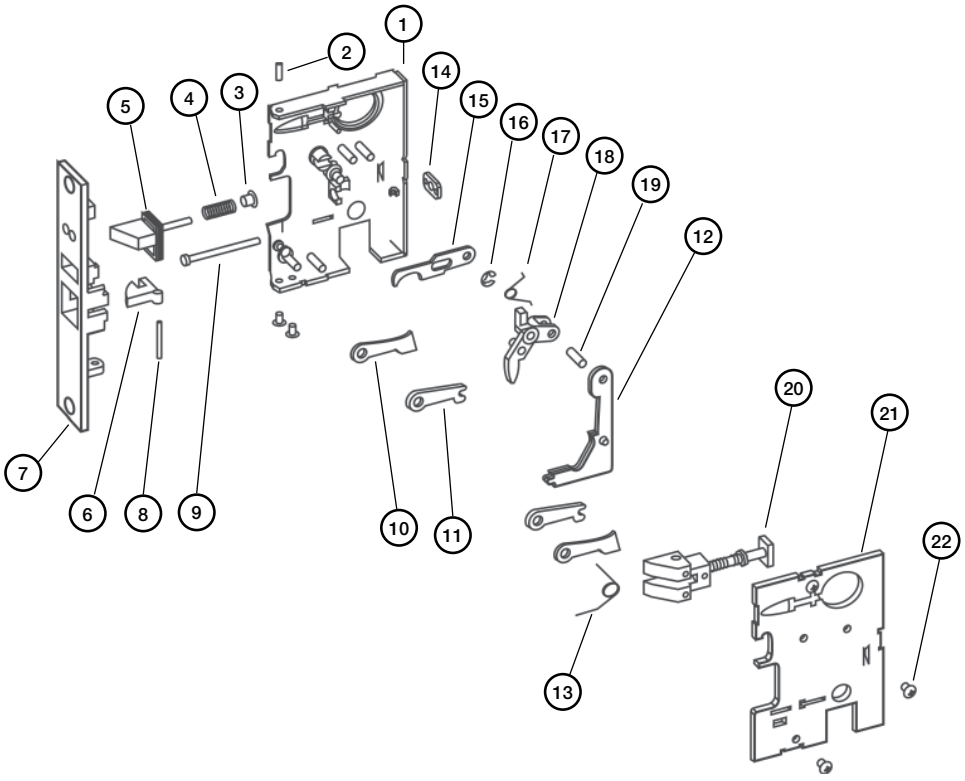
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-0078	Cylinder Set Screw	1	Yes
10	99-0076	Slide Spacer	2	Yes
11	99-0058	Slide Guide	2	Yes
12	99-2059	Lever Slide Assembly	1	Yes

Item	Part No.	Description	Qty.	Sellable
13	99-0061	Spring Thumbpiece Lever	1	No
14	99-0236	Cylinder Screw Support	1	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	01-0098	Retaining Ring	1	Yes
17	99-0063	Spring Guard Bolt Lver	1	Yes
18	99-2389	Latchbolt Lever Assembly	1	Yes
19	99-0212	Pivot Pin Lever Slide	1	Yes
20	99-2247	Latchbolt Assembly	1	Yes
21	99-2361	Cap Assembly	1	No
22	01-1142	Case Screw #8-32 x 1/4	5	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish

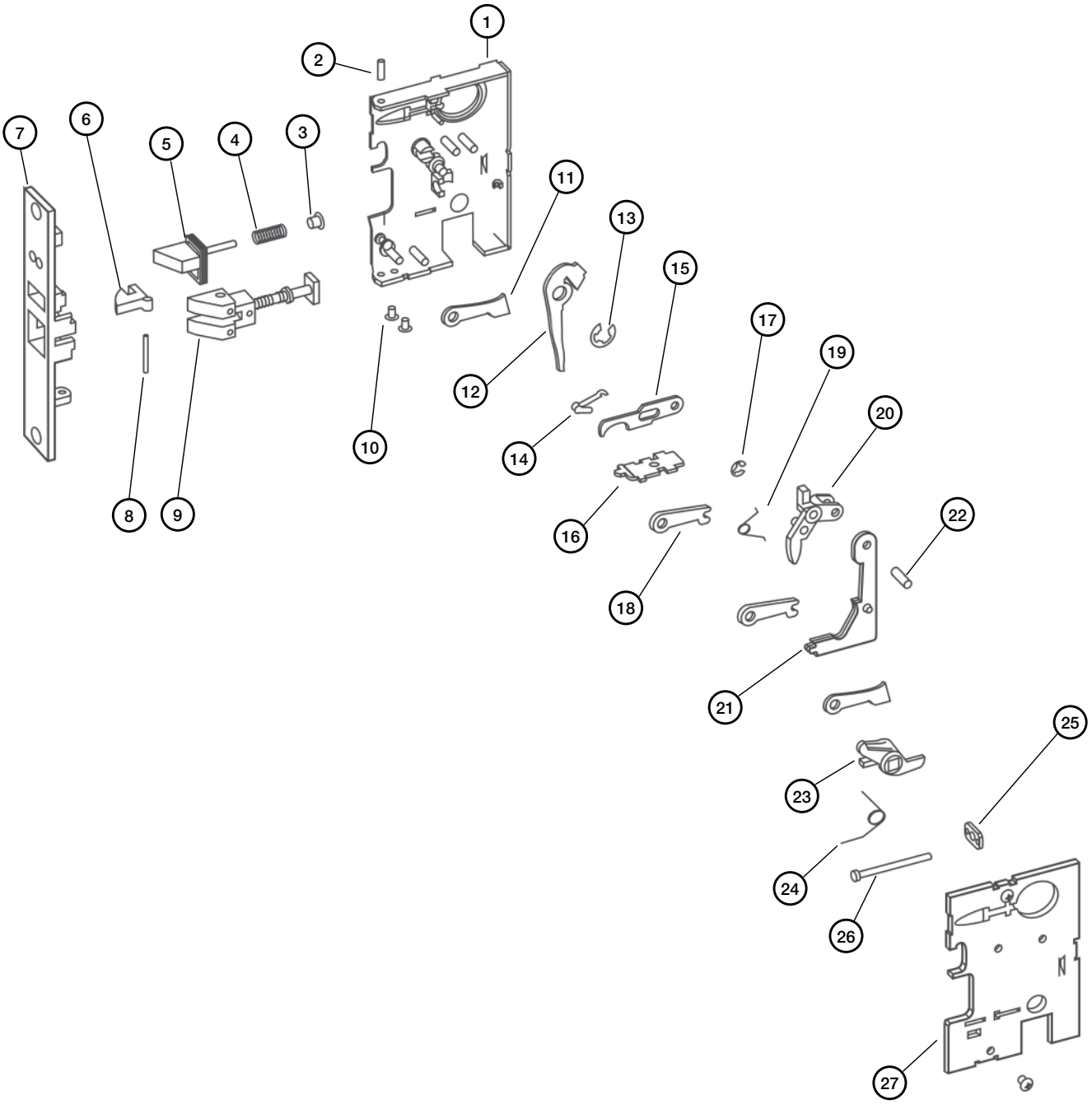
Notes:

- Items 5 and 15 to be sold as a set only.
- For 8313 x ET or 8913 x ET, use 915 Mortise Assembly.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No
-	68-2597	Bridge Rectifier Pack[2]	1	Yes

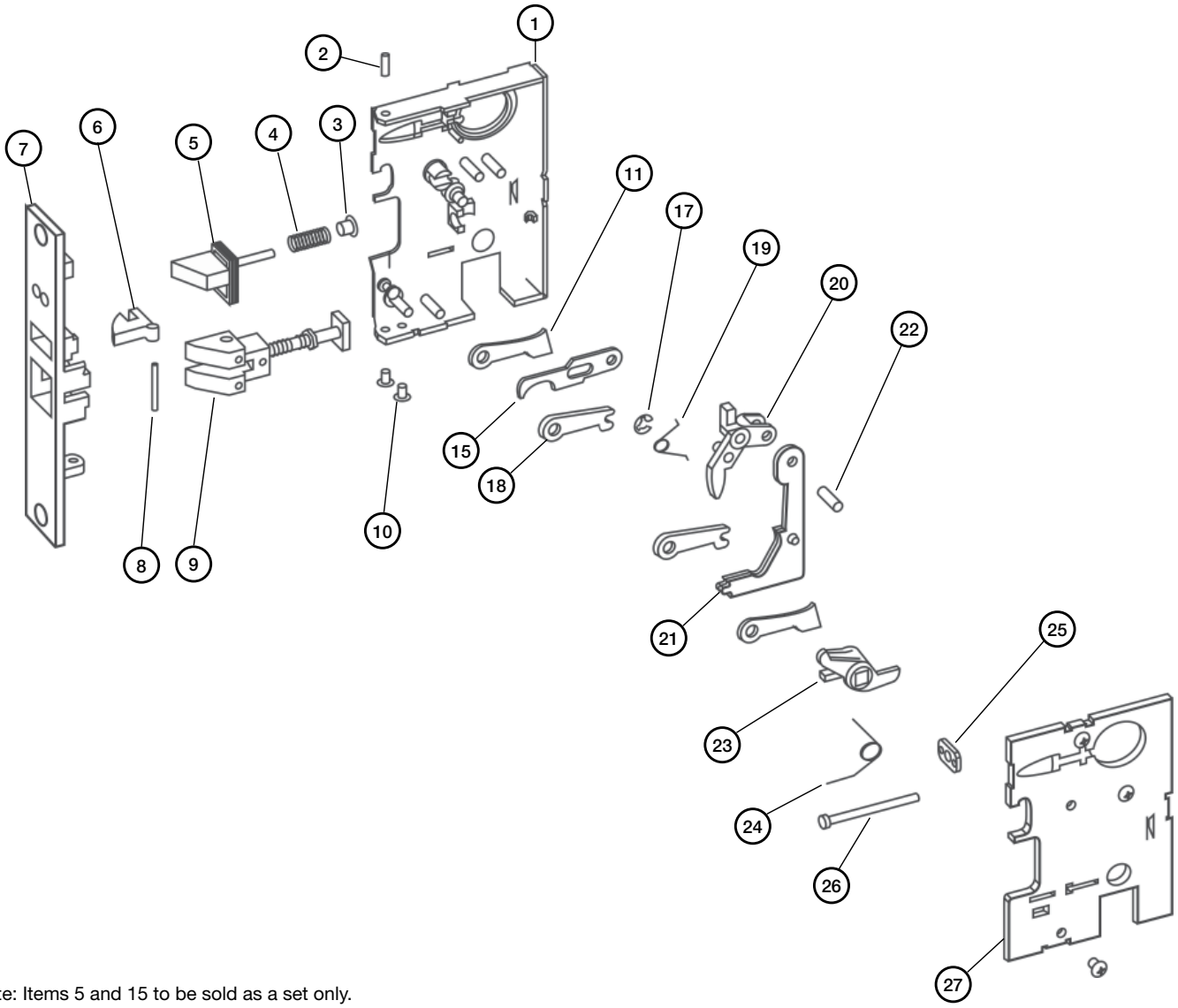
1. Specify finish
2. Use with 975 and 976 only

Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

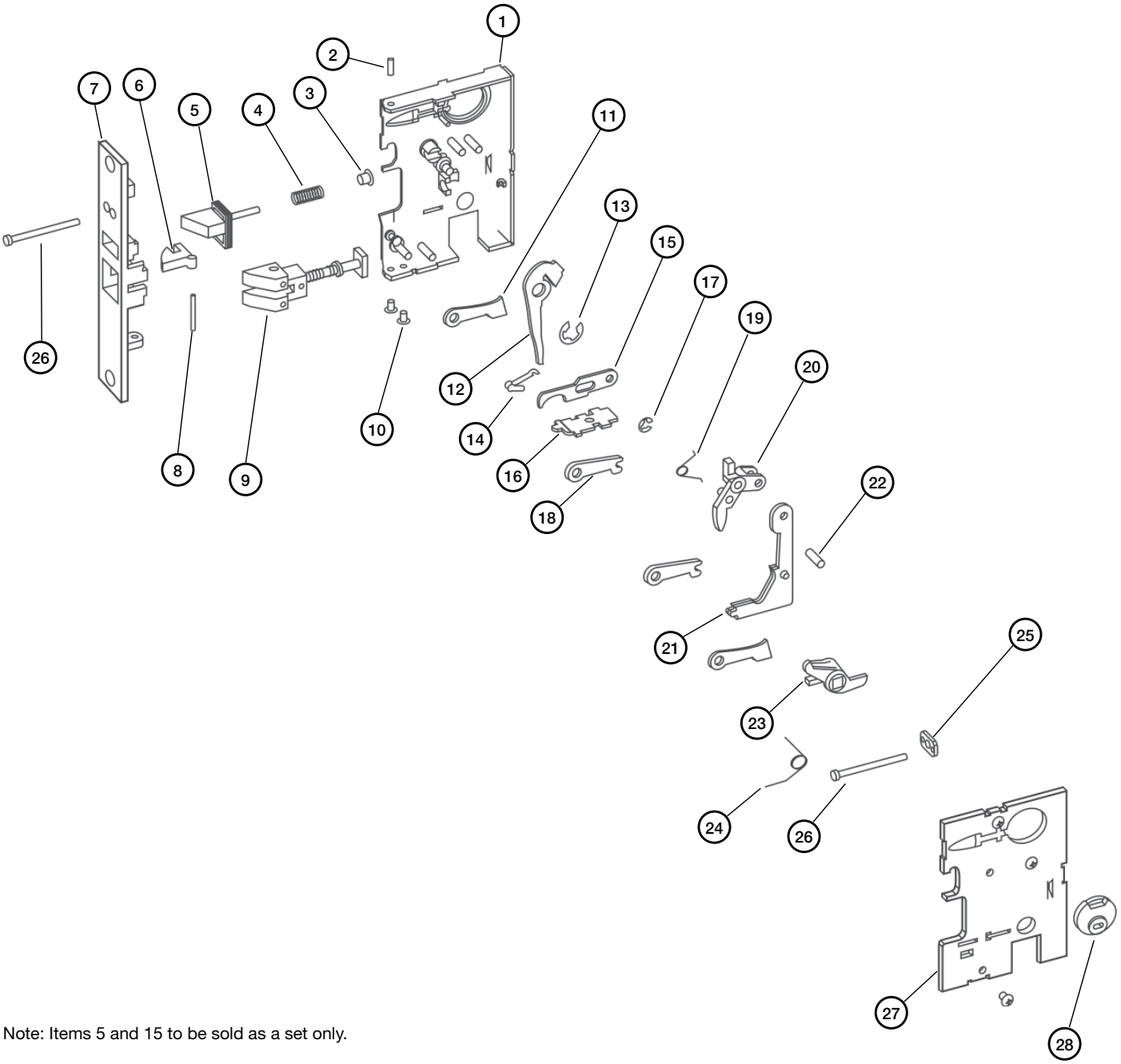
Item	Part No.	Description	Qty.	Sellable
1	99-2352	Case Assy LHRB	1	No
	99-2351	Case Assy RHRB		
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0226	Front LHRB[1]	1	No
	99-0227	Front RHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2387	Latchbolt Lever Assembly LHRB	1	Yes
	99-2388	Latchbolt Lever Assembly RHRB	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	2	Yes
27	99-2361	Cap Assembly LHRB	1	No
	99-2362	Cap Assembly RHRB	1	No
28	13-2162	Cylinder Attachment	1	Yes

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

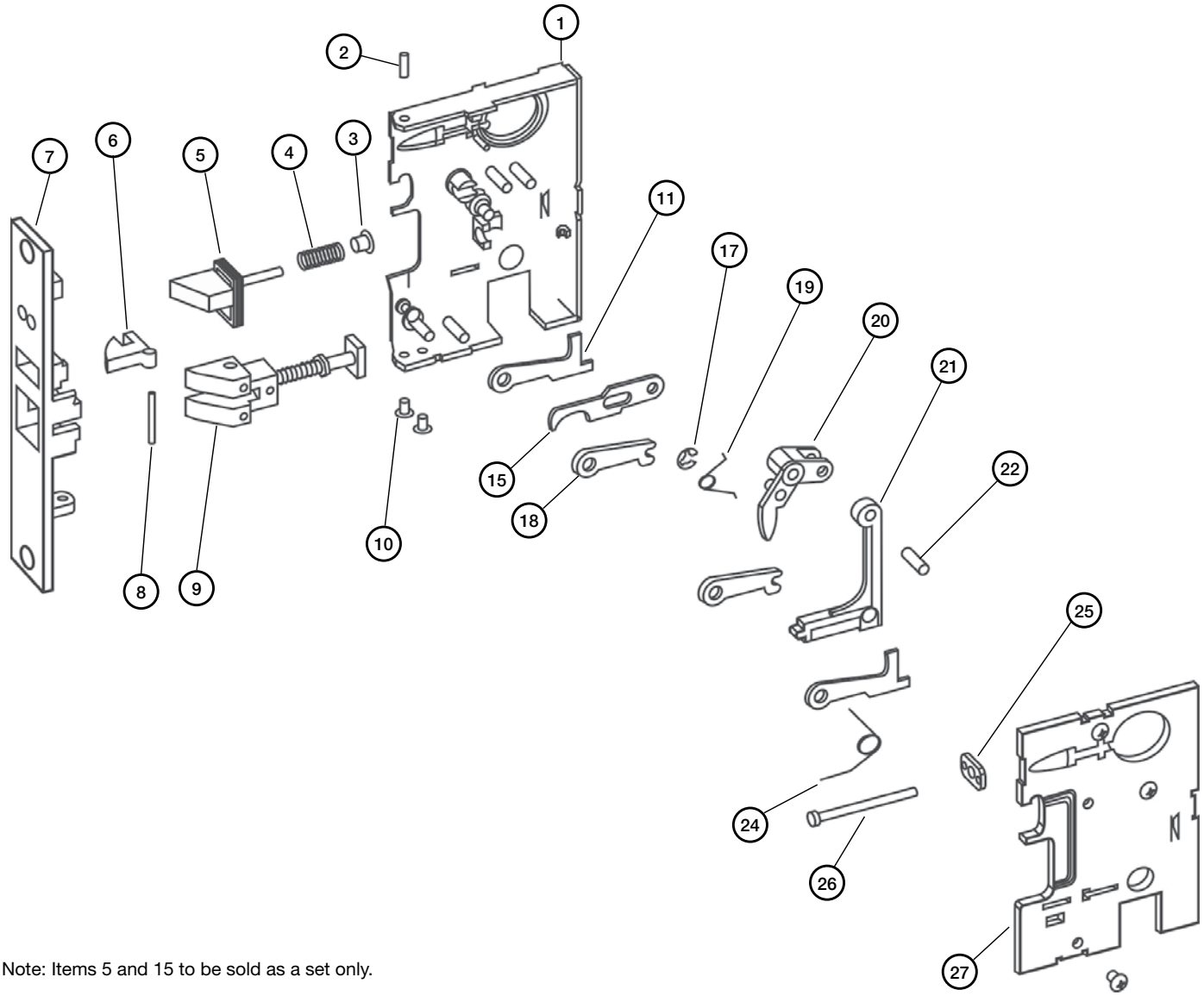
Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

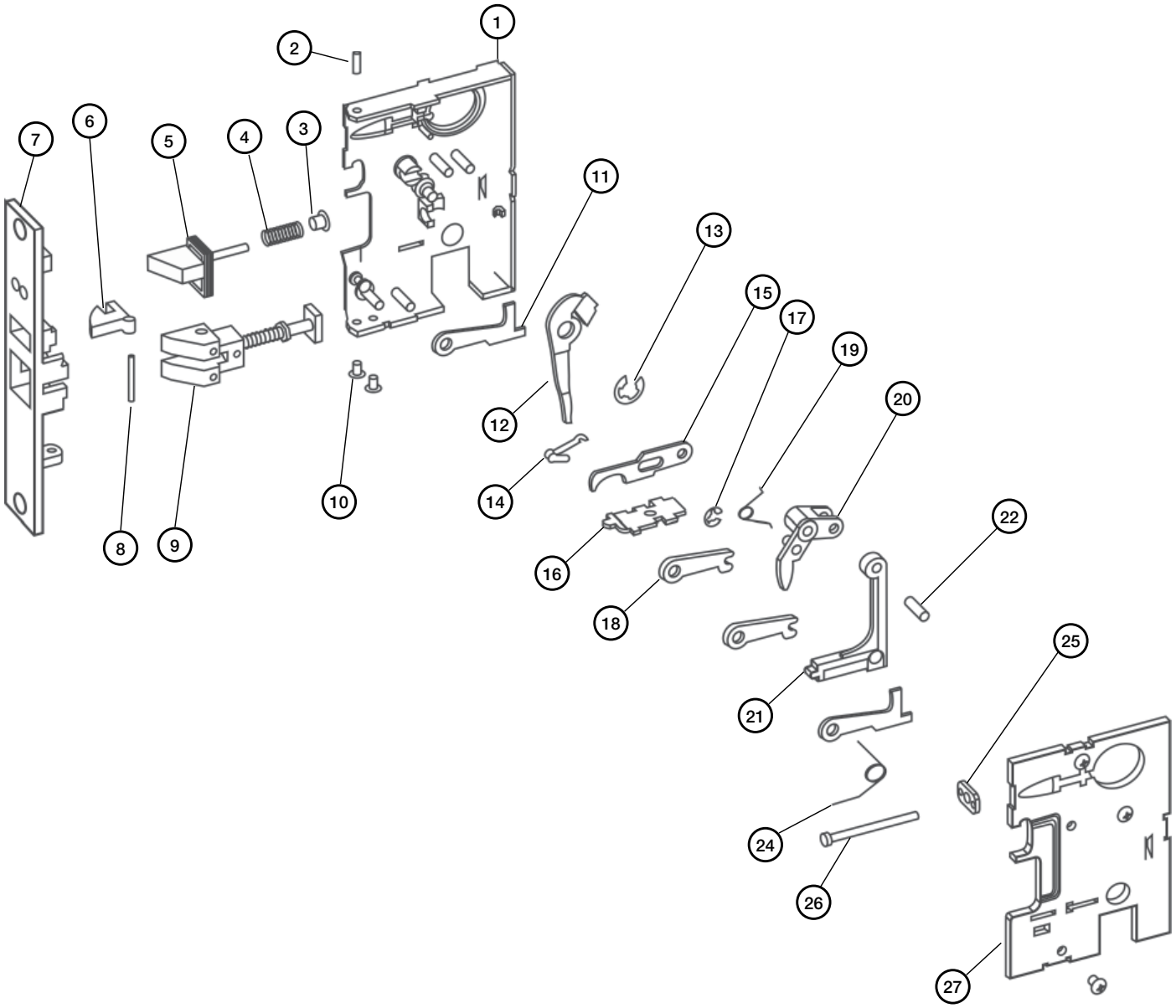
Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy RHRB	1	No
	99-2352	Case Assy LHRB	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

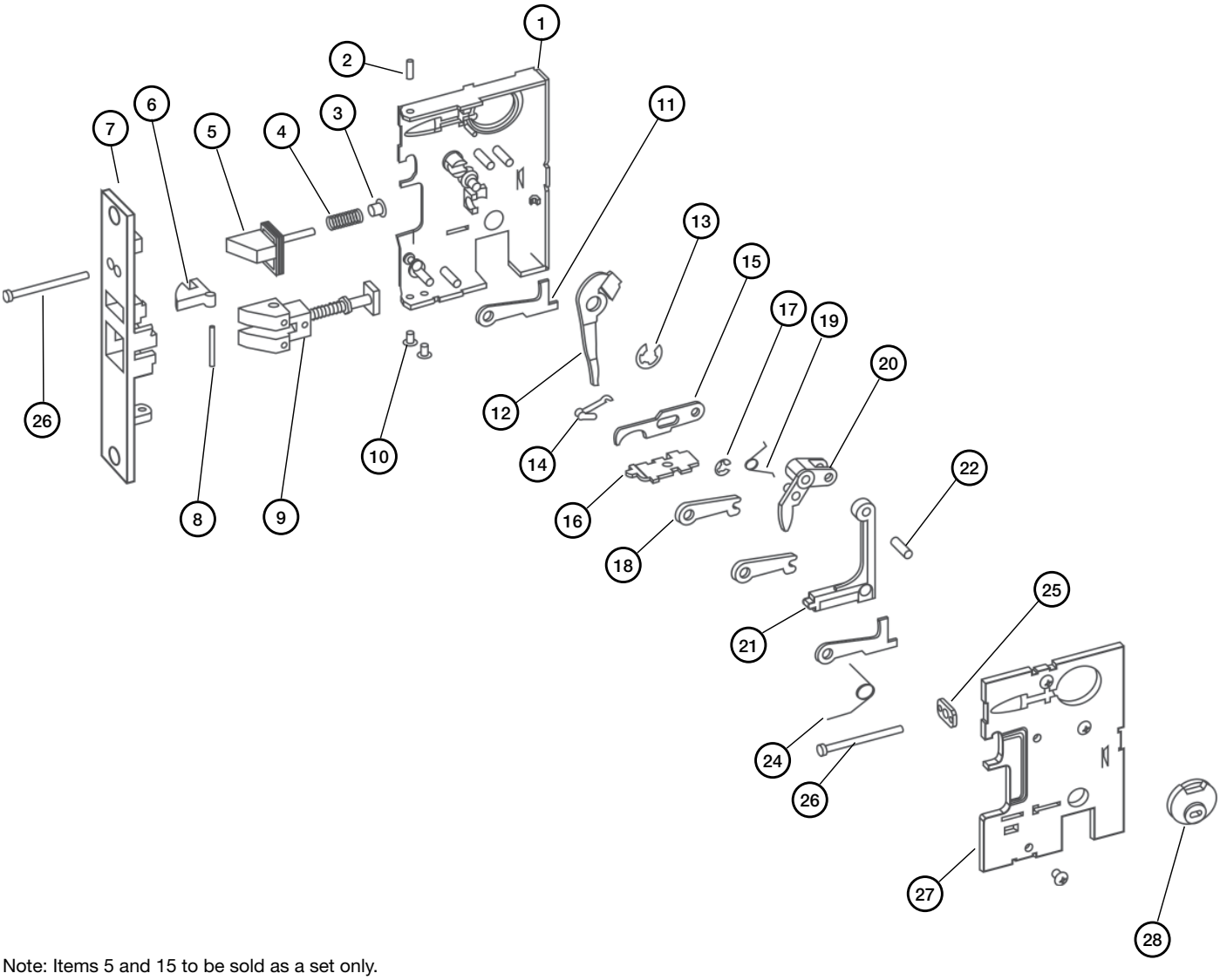
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	99-2352	Case Assy LHRB	1	No
	99-2351	Case Assy RHRB	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2387	Latchbolt Lever Assembly LHRB	1	Yes
	99-2388	Latchbolt Lever Assembly RHRB	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly LHRB	1	No
	99-2362	Cap Assembly RHRB	1	No
28	13-2162	Cylinder Attachment	1	Yes

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Assembly No.	Description	Option	Sellable
68-2702	Wide Stile E Rail Assembly*	(12-) Fire Rated	Yes
68-2703	Wide Stile F Rail Assembly*		Yes
68-2704	Wide Stile G Rail Assembly*		Yes
68-2705	Wide Stile J Rail Assembly*		Yes
68-2724	Narrow Stile E Rail Assembly*		Yes
68-2725	Narrow Stile F Rail Assembly*		Yes
68-2726	Narrow Stile G Rail Assembly*		Yes
68-2727	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		68-0950	Mounting Rail Wide(E)*	1	Yes
		68-0952	Mounting Rail Wide(F)*		Yes
		68-0948	Mounting Rail Wide(J)*		Yes
		68-0949	Mounting Rail Wide(G)*		Yes
		68-0958	Mounting Rail Narrow(E)*		Yes
		68-0955	Mounting Rail Narrow(F)*		Yes
		68-0956	Mounting Rail Narrow(J)*		Yes
		68-0957	Mounting Rail Narrow(G)*		Yes
3		01-1236	#6-32x 3/8" PH FL U'Cut	4	Yes
4		68-0943	Bracket	2	Yes
5		68-0945	Pivot Pin	2	Yes
6		01-0098	Retainer Ring	2	Yes
7		68-0229	Pivot Pin, Push Rail*	2	Yes
8		68-0236	Spring, Rail Arm	2	Yes
9		68-3609	Connecting Arm Assembly	2	Yes
10		68-0615	Push Rail (E)*	1	Yes
		68-0618	Push Rail (F)*		Yes
		68-0616	Push Rail (J)*		Yes
		68-0617	Push Rail (G)*		Yes
11		809	TouchPad Assembly	1	Yes
12		01-4537	Standard Hole Plug	1	Yes

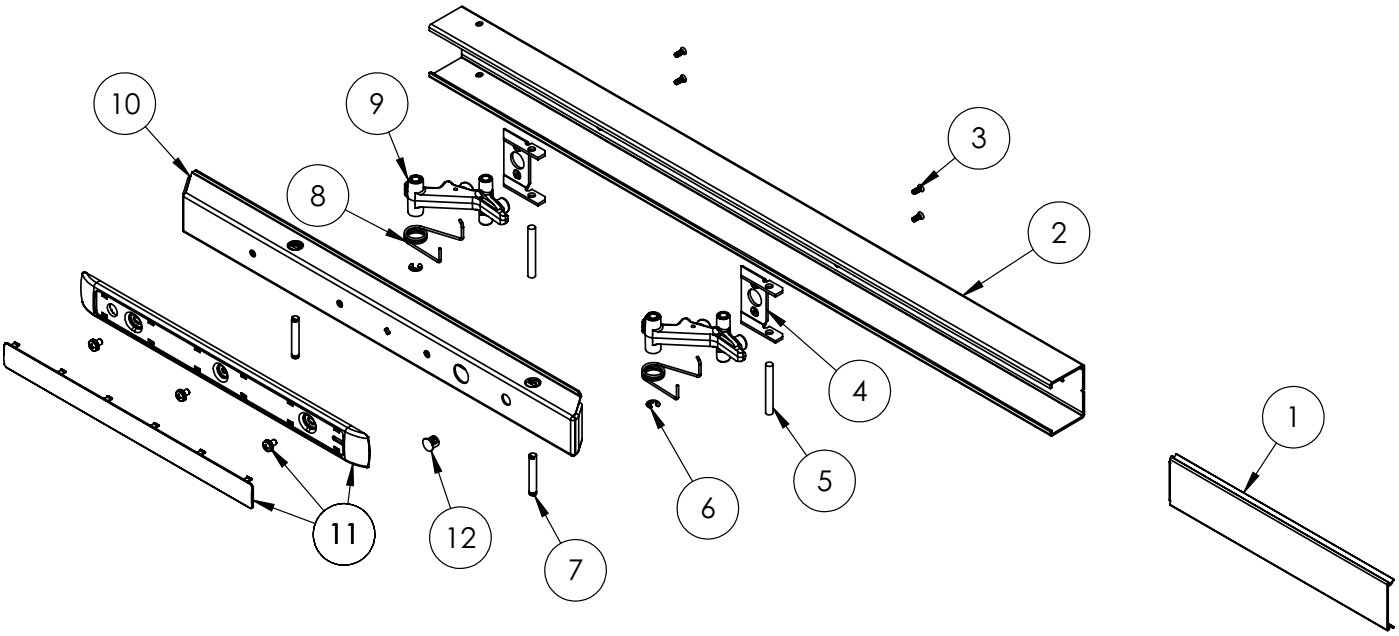
*Specify Finish

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-2703 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Assembly No.	Description	Option	Sellable
68-5542	Wide Stile E Rail Assembly*	(12-56-) (56-)	Yes
68-3212	Wide Stile F Rail Assembly*		Yes
68-3211	Wide Stile G Rail Assembly*		Yes
68-3213	Wide Stile J Rail Assembly*		Yes
68-5578	Narrow Stile E Rail Assembly*		Yes
68-3217	Narrow Stile F Rail Assembly*		Yes
68-3216	Narrow Stile G Rail Assembly*		Yes
68-3218	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		68-0950	Mounting Rail Wide(E)*	1	Yes
		68-0952	Mounting Rail Wide(F)*		Yes
		68-0948	Mounting Rail Wide(J)*		Yes
		68-0949	Mounting Rail Wide(G)*		Yes
		68-0958	Mounting Rail Narrow(E)*		Yes
		68-0955	Mounting Rail Narrow(F)*		Yes
		68-0956	Mounting Rail Narrow(J)*		Yes
		68-0957	Mounting Rail Narrow(G)*		Yes
3		M56AE	Rail Motor Kit, E	1	Yes
		M56AF	Rail Motor Kit, F		Yes
		M56AJ	Rail Motor Kit, J		Yes
		M56AG	Rail motor Kit, G		Yes
4		68-0229	Pivot Pin, Push Rail*	2	Yes
5		68-0236	Spring, Rail Arm	2	Yes
6		01-0098	Retaining Ring	2	Yes
7		809	TouchPad Assembly	1	Yes
8		68-0615	Standard Push Rail, E*	1	Yes
		68-0618	Standard Push Rail, F*		Yes
		68-0616	Standard Push Rail, J*		Yes
		68-0617	Standard Push Rail, G*		Yes
9		68-3609	Connecting Arm Assembly	1	Yes
10		52-1261	56- Input Harness Assembly	2	Yes
11		01-1236	#6-32x3/8" PH FL U'CUT	4	Yes
12		68-0945	Pivot Pin	1	Yes
13		68-0943	Bracket	1	Yes

All Related HK- Assemblies Listed Below

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
19-56-HK-*	68-5515	68-5516	68-5517	68-5518	68-5602	68-5603	68-5604	68-5605	Yes
53-56-HK-*	68-5554*	68-5555*	68-5556*	68-5557*	68-5594*	68-5595*	68-5596*	68-5597*	Yes
53-55-56-HK-*	68-5558*	68-5559	68-5560	68-5561*	68-5598*	68-5599*	68-5600*	68-5601*	Yes
19-53-56-HK-*	68-5519*	68-5520*	68-5521*	68-5522*	68-5610*	68-5611*	68-5612*	68-5613*	Yes
19-53-55-56-HK- *	68-5538*	68-5539*	68-5540*	68-5541*	68-5614*	68-5615*	68-5616*	68-5617*	Yes

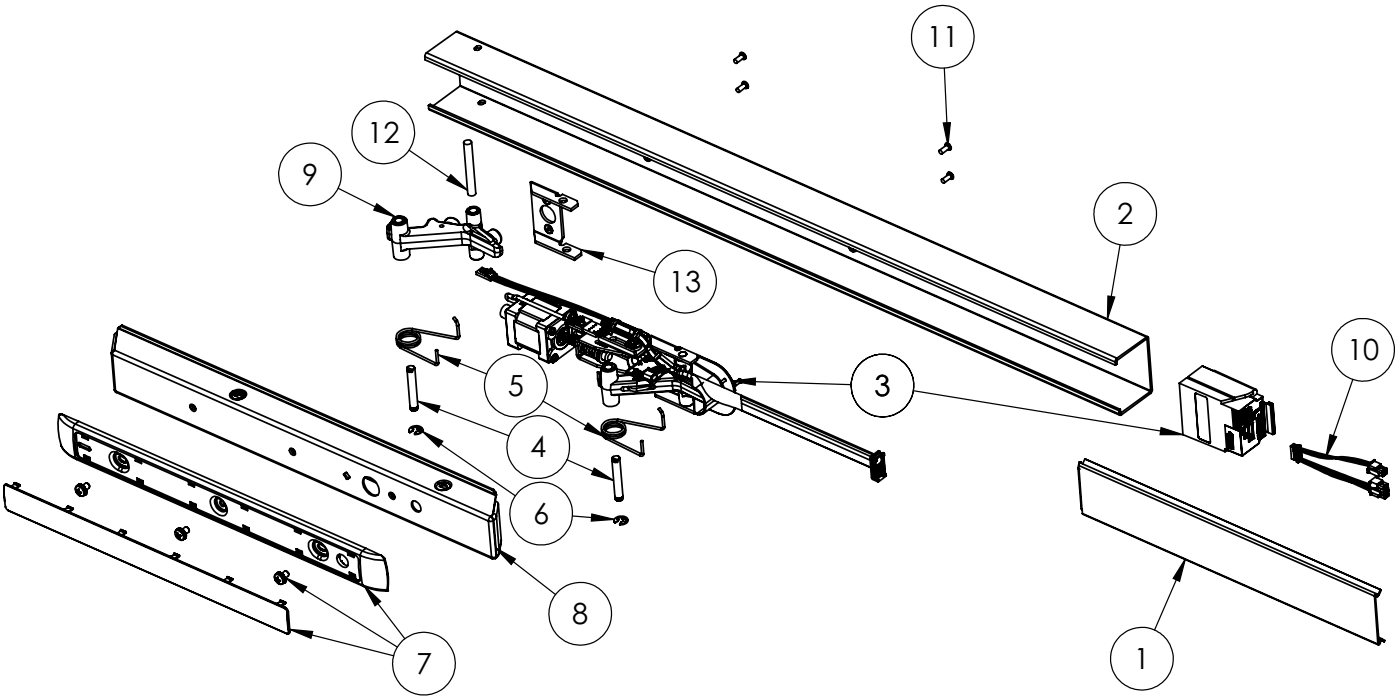
Parts 3-13 Available as Assembly No. 52-3541 for E, 52-3542 for F, 52-3543 for J, 52-3544 for G
*Specify Finish

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-5578 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Assembly No.	Description	Option	Sellable
68-6098	Wide Stile E Rail Assembly*	(59-)	Yes
68-3780	Wide Stile F Rail Assembly*		Yes
68-3781	Wide Stile G Rail Assembly*		Yes
68-3782	Wide Stile J Rail Assembly*		Yes
68-6100	Narrow Stile E Rail Assembly*		Yes
68-3788	Narrow Stile F Rail Assembly*		Yes
68-3789	Narrow Stile G Rail Assembly*		Yes
68-3790	Narrow Stile J Rail Assembly*		Yes
68-6099	Wide Stile E Rail Assembly*	(12-59-)	Yes
68-3784	Wide Stile F Rail Assembly*		Yes
68-3785	Wide Stile G Rail Assembly*		Yes
68-3786	Wide Stile J Rail Assembly*		Yes
68-6101	Narrow Stile E Rail Assembly*		Yes
68-3792	Narrow Stile F Rail Assembly*		Yes
68-3793	Narrow Stile G Rail Assembly*		Yes
68-3794	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	809	TouchPad Assembly	1	Yes
2		68-1027	Push Rail, E*	1	No
		68-1030	Push Rail, F*		Yes
		68-1028	Push Rail, G*		Yes
		68-1029	Push Rail, J*		Yes
3		68-0582	Lockdown Cam[1]	1	Yes
4		01-4537	Standard Hole Plug	1	Yes
5		01-0098	Retaining Ring	2	Yes
6		68-0229	Pivot Pin, Push Rail*	2	Yes
7		68-1049	Rubber Cushion	1	No
8		68-1039	Support Plate	1	No
9		52-1701	59- Wire Guide	1	Yes
10		68-0236	Spring, Rail Arm	2	Yes
11		68-0945	Pivot Pin	2	Yes
12		01-0711	Flanged Nyliner	8	Yes
13		52-4765	59- Connecting Arm	1	No
14		68-0943	Bracket	1	Yes
15		52-0935	Wire Barrier	1	Yes
16		52-4733	59- Harness Sub-Plate Assembly	1	No
		52-4734	59- Harness Sub-Plate Assembly		No
17		01-0610	Wave Spring Washer[1]	1	Yes
18		68-0583	Lockdown Button [1]	1	Yes
19		01-4466	Machine Screw SEMS[1]	1	No
20		01-1236	#6-32X3/8" PH FL U'Cut 6**		Yes
21		68-6127	Connecting Arm	1	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
22	See Chart Above	68-1045	Mounting Rail, E Narrow*	1	Yes
		68-1042	Mounting Rail, F Narrow*		Yes
		68-1043	Mounting Rail, J Narrow*		Yes
		68-1044	Mounting Rail, G Narrow*		Yes
		68-0950	Mounting Rail, E Wide*		Yes
		68-1058	Mounting Rail, F Wide*		Yes
		68-1059	Mounting Rail, J Wide*		Yes
		68-1060	Mounting Rail, G Wide*		Yes
23		68-6090	Insert Assembly, E Wide	1	No
		68-6091	Insert Assembly, F Wide		No
		68-6092	Insert Assembly, J Wide		No
		68-6093	Insert Assembly, G Wide		No
		68-6097	Insert Assembly, E Narrow		No
		68-6094	Insert Assembly, F Narrow		No
		68-6095	Insert Assembly, J Narrow		No
		68-6096	Insert Assembly, G Narrow		No
24		52-1292	Harness Assembly	1	Yes
		52-1293	Harness Assembly		Yes

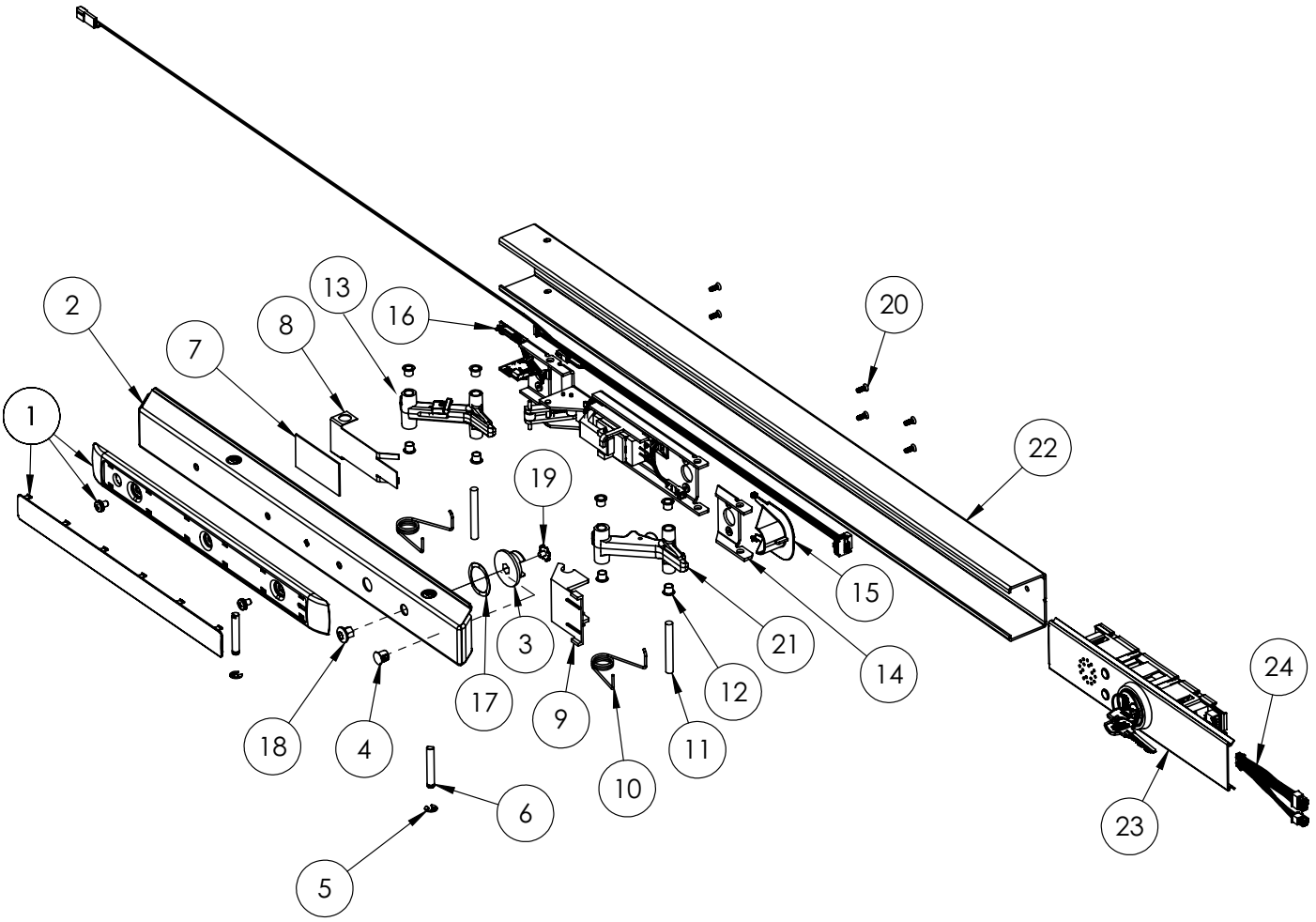
*Specify Finish
**Qty is 6 in Sizes F J G, 4 in Size E
1. Do not use on any 12- Rail Assembly

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-3780 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

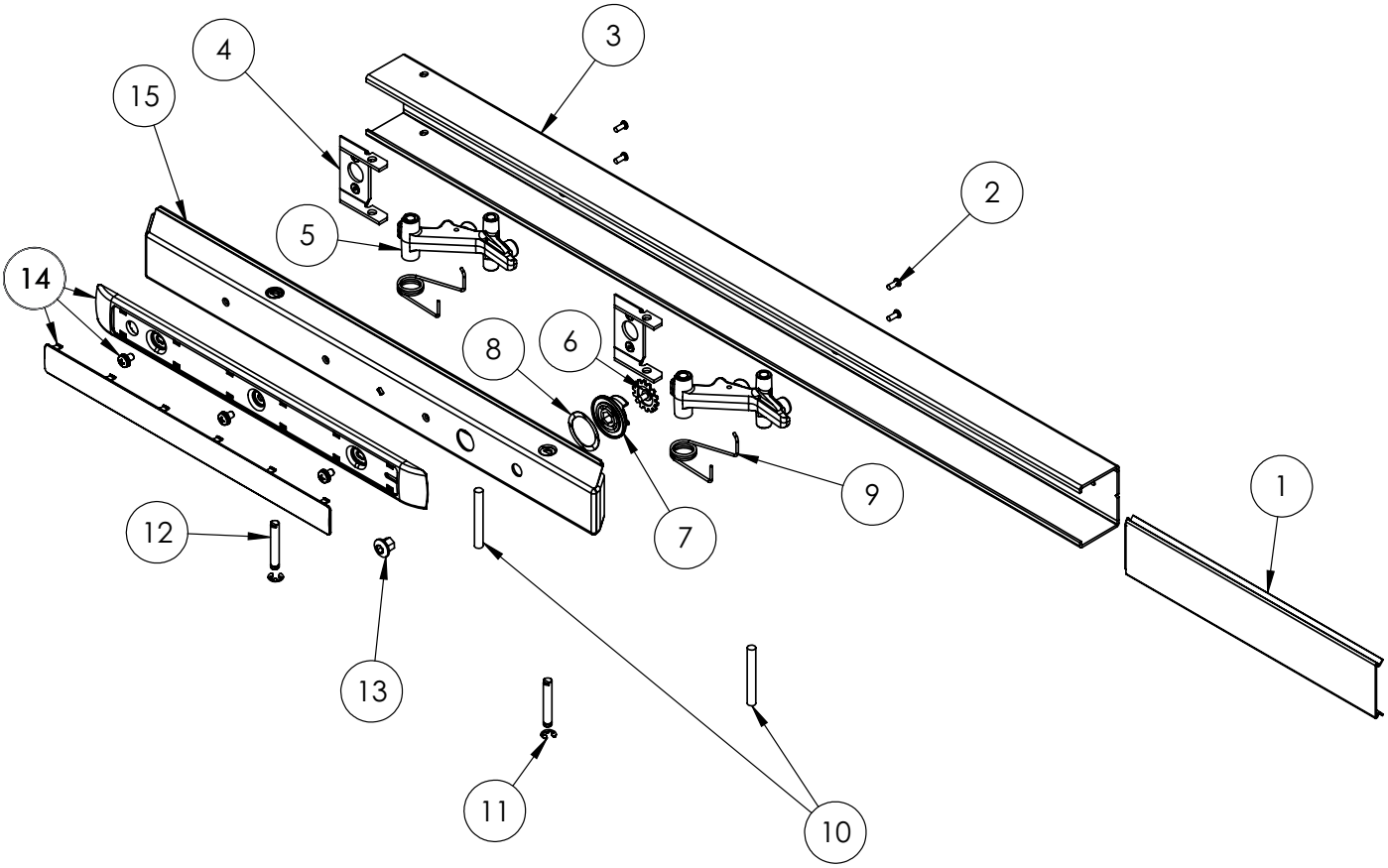
Assembly No.	Description	Option	Sellable
68-2694	Wide Stile E Rail Assembly*	Standard Rails	Yes
68-2695	Wide Stile F Rail Assembly*		Yes
68-2696	Wide Stile G Rail Assembly*		Yes
68-2697	Wide Stile J Rail Assembly*		Yes
68-2716	Narrow Stile E Rail Assembly*		Yes
68-2717	Narrow Stile F Rail Assembly*		Yes
68-2718	Narrow Stile G Rail Assembly*		Yes
68-2719	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		01-1236	#6-32x3/8 PH FL U'Cut	4	Yes
3		68-0950	Mounting Rail, E Wide*	1	Yes
		68-0952	Mounting Rail, F Wide*		Yes
		68-0948	Mounting Rail, J Wide*		Yes
		68-0949	Mounting Rail, G Wide*		Yes
		68-0958	Mounting Rail, E Narrow*		Yes
		68-0955	Mounting Rail, F Narrow*		Yes
		68-0956	Mounting Rail, J Narrow*		Yes
		68-0957	Mounting Rail, G Narrow*		Yes
4		68-0943	Bracket	2	Yes
5		68-3609	Connecting Arm Assembly	2	Yes
6		01-4466	Machine Screw SEMS[1]	1	Yes
7		68-0582	Lockdown Cam[1]	1	Yes
8		01-0610	Wave Spring Washer[1]	1	Yes
9		68-0236	Spring, Rail Arm	2	Yes
10		68-0945	Pivot Pin	2	Yes
11		01-0098	Retaining Ring	2	Yes
12		68-0229	Pivot Pin Push Rail*	2	Yes
13		68-0583	Lockdown Button[1]	1	Yes
14		809	Touch Pad Assembly	1	Yes
15		68-0615	Push Rail, E*	1	Yes
		68-0618	Push Rail, F*		Yes
		68-0616	Push Rail, J*		Yes
		68-0617	Push Rail, G*		Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Assembly 68-2695 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Assembly No.	Description	Option	Sellable
68-2698	Wide Stile E Rail Assembly*	16-	Yes
68-2699	Wide Stile F Rail Assembly*		Yes
68-2700	Wide Stile G Rail Assembly*		Yes
68-2701	Wide Stile J Rail Assembly*		Yes
68-2720	Narrow Stile E Rail Assembly*		Yes
68-2721	Narrow Stile F Rail Assembly*		Yes
68-2722	Narrow Stile G Rail Assembly*		Yes
68-2723	Narrow Stile J Rail Assembly*		Yes

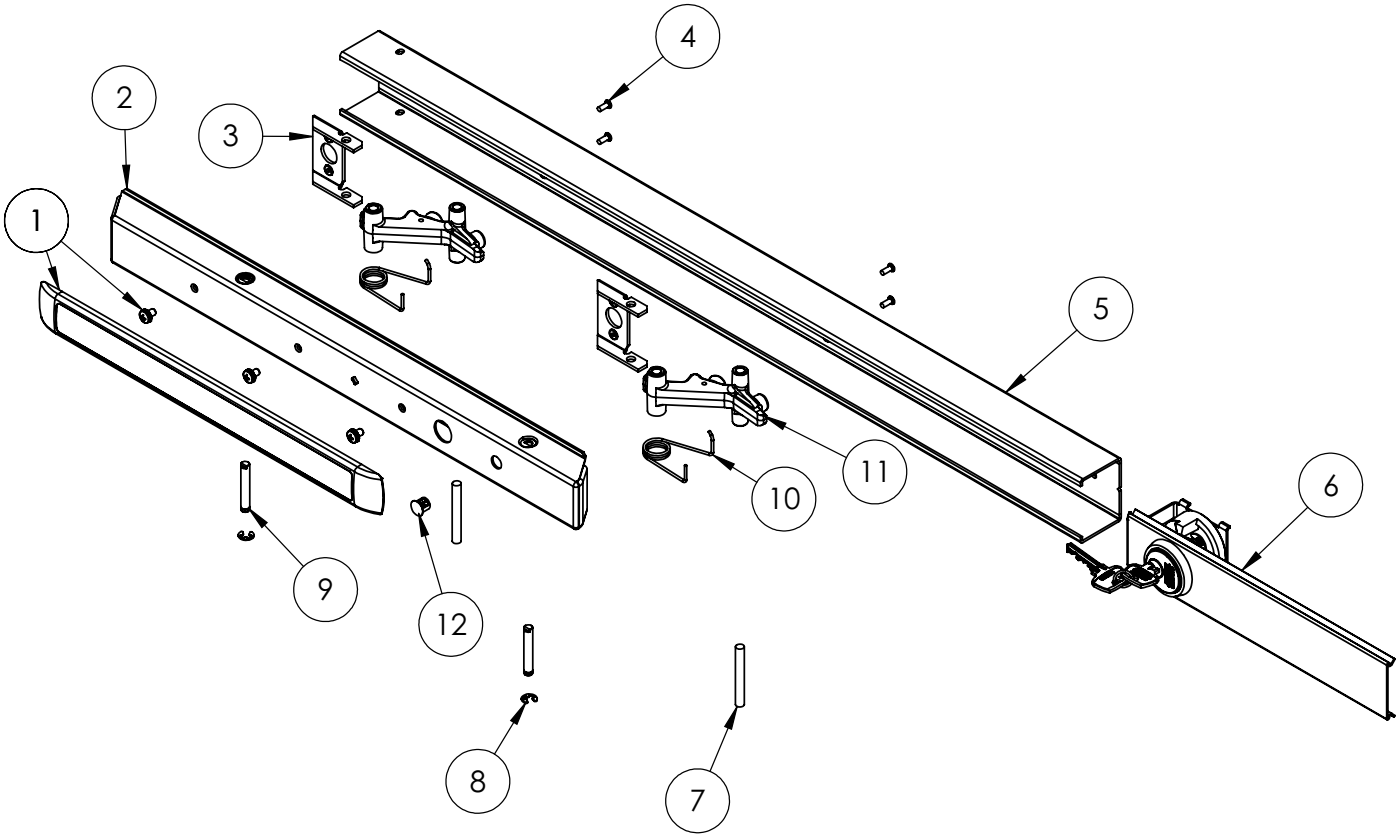
Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	809	Touch Pad Assembly	1	Yes
2		68-0615	Push Rail, E*	1	Yes
		68-0618	Push Rail, F*		Yes
		68-0616	Push Rail, J*		Yes
		68-0617	Push Rail, G*		Yes
3		68-0943	Bracket	2	Yes
4		01-1236	CR-FHMS 6-32X3/8"	4	Yes
5		68-0950	Mounting Rail, E Wide*	1	Yes
		68-0952	Mounting Rail, F Wide*		Yes
		68-0948	Mounting Rail, J Wide*		Yes
		68-0949	Mounting Rail, G Wide*		Yes
		68-0958	Mounting Rail, E Narrow*		Yes
		68-0955	Mounting Rail, F Narrow*		Yes
		68-0956	Mounting Rail, J Narrow*		Yes
		68-0957	Mounting Rail, G Narrow*		Yes
6		816-5	Insert Assembly, E Wide[1]*	1	Yes
		816-1	Insert Assembly, F Wide[1]*		Yes
		816-7	Insert Assembly, J Wide[1]*		Yes
		816-4	Insert Assembly, G Wide[1]*		Yes
		816-2	Insert Assembly, E/F Narrow[1]*		Yes
		816-6	Insert Assembly, J Narrow[1]*		Yes
		816-3	Insert Assembly, G Narrow[1]*		Yes
7		68-0945	Pivot Pin	2	Yes
8		01-0098	Retaining Ring	2	Yes
9		68-0229	Pivot Pin, Push Rail*	2	Yes
10		68-0236	Spring, Rail Arm	2	Yes
11		68-3609	Connecting Arm Assembly	2	Yes
12		01-4537	Standard Hole Plug	1	Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Assembly 68-2699 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

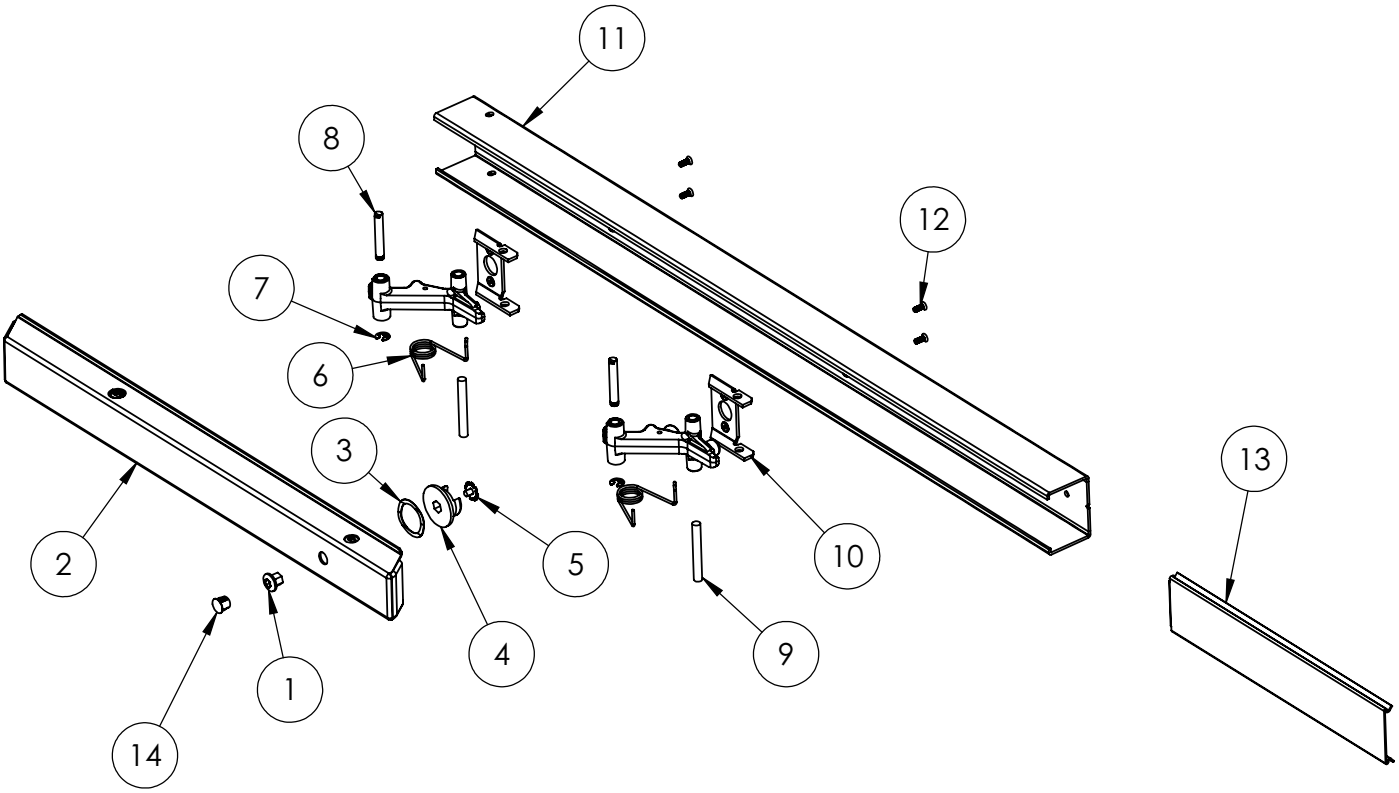
Assembly No.	Description	Option	Sellable
68-2918	E Wide Rail Assembly*	19-	Yes
68-2919	F Wide Rail Assembly*		Yes
68-2921	J Wide Rail Assembly*		Yes
68-2920	G Wide Rail Assembly*		Yes
68-2905	E Narrow Rail Assembly*		Yes
68-2906	F Narrow Rail Assembly*		Yes
68-2908	J Narrow Rail Assembly*		Yes
68-2907	G Narrow Rail Assembly*		Yes
68-2926	12- E Wide Rail Assembly*	12-19-	Yes
68-2927	12- F Wide Rail Assembly*		Yes
68-2929	12- J Wide Rail Assembly*		Yes
68-2928	12- G Wide Rail Assembly*		Yes
68-2913	12- E Narrow Rail Assembly*		Yes
68-2914	12- F Narrow Rail Assembly*		Yes
68-2916	12- J Narrow Rail Assembly*		Yes
68-2915	12- G Narrow Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	68-0583	Lockdown Button[1]	1	Yes
2		68-0736	Push Rail, E*	1	Yes
		68-0739	Push Rail, F*		Yes
		68-0737	Push Rail, J*		Yes
		68-0738	Push Rail, G*		Yes
3		01-0610	Wave Spring Washer[1]	1	Yes
4		68-0582	Lockdown Cam[1]	1	Yes
5		01-4466	SEMS Machine Screw[1]	1	Yes
6		68-0236	Spring, Rail Arm	2	Yes
7		01-0098	Retaining Ring	2	Yes
8		68-0229	Pivot Pin, Push Rail	2	Yes
9		68-0945	Pivot Pin, Mounting Rail	2	Yes
10		68-0943	Bracket	2	Yes
11		68-0950	Mounting Rail, E*	1	Yes
		68-0952	Mounting Rail, F*		Yes
		68-0949	Mounting Rail, J*		Yes
		68-0948	Mounting Rail, G*		Yes
12		01-1236	#6-32X3/8" Machine Screw[1]	4	Yes
13		68-0550	Mounting Rail Insert, E*	1	Yes
		68-0549	Mounting Rail Insert, F*		Yes
		68-0552	Mounting Rail Insert, J*		Yes
		68-0551	Mounting Rail Insert, G*		Yes
14		01-4537	Standard Hole Plug	1	Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Assembly 68-2919 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
AL-	68-4010	68-4011	68-4012	68-4025	68-4022	68-4023	68-4024	Yes
12-AL-	68-4018	68-4019	68-4020	68-4033	68-4030	68-4031	68-4032	Yes
19-AL-	68-4035	68-4036	68-4037	68-4050	68-4047	68-4048	68-4049	Yes
12-19-AL-	68-4043	68-4044	68-4045	68-4058	68-4055	68-4056	68-4057	Yes
53-AL-	68-4716	68-4717	68-4718	68-4723	68-4724	68-4725	68-4726	Yes
12-53-AL-	68-4720	68-4721	68-4722	68-4727	68-4728	68-4729	68-4730	Yes
19-53-AL-	68-4842	68-4843	68-4844	68-4849	68-4850	68-4851	68-4852	Yes
12-19-53-AL-	68-4846	68-4847	68-4848	68-4853	68-4854	68-4855	68-4856	Yes
53-55-AL-	68-4922	68-4923	68-4924	68-4929	68-4930	68-4931	68-4932	Yes
12-53-55-AL-	68-4926	68-4927	68-4928	68-4933	68-4934	68-4935	68-4936	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
TL-	68-5048	68-5049	68-5051	68-5050	68-5009	68-5010	68-5012	68-5011	Yes
16-TL-	68-5052	68-5053	68-5055	68-5054	68-5013	68-5014	68-5016	68-5015	Yes
12-TL-	68-5056	68-5057	68-5059	68-5058	68-5017	68-5018	68-5020	68-5019	Yes
TL- Inactive	68-5060	68-5061	68-5063	68-5062	N/A	N/A	N/A	N/A	Yes
TL- (8895 Only)	68-5164	68-5165	68-5167	68-5166	N/A	N/A	N/A	N/A	Yes
55-TL-(8895 Only)	68-5168	68-5169	68-5171	68-5170	N/A	N/A	N/A	N/A	Yes
55-56-TL-	68-5689	68-5173	68-5174	68-5172	68-5692	68-5176	68-5177	68-5175	Yes
16-55-56-TL-	68-5706	68-5707	68-5708	68-5709	68-5738	68-5739	68-5740	68-5741	Yes
55-56-HK-TL-	68-5722	68-5723	68-5724	68-5725	68-5754	68-5755	68-5756	68-5757	Yes
AL-TL-	N/A	68-5190	68-5191	68-5192	68-5199	68-5196	68-5197	68-5198	Yes
12-AL-TL-	N/A	68-5193	68-5194	68-5195	68-5203	68-5200	68-5201	68-5202	Yes
59-TL-	N/A	68-5178	68-5179	68-5180	N/A	68-5187	68-5188	68-5189	Yes
12-59-TL-	N/A	68-5181	68-5182	68-5183	N/A	68-5187	68-5188	68-5189	Yes
55-AL-TL-	N/A	68-5314	68-5315	68-5316	68-5323	68-5320	68-5321	68-5322	Yes
12-55-AL-TL-	N/A	68-5317	68-5318	68-5319	68-5327	68-5324	68-5325	68-5326	Yes
53-58-TL-	68-5252	68-5253	68-5254	68-5255	68-5264	68-5265	68-5266	68-5267	Yes
12-53-58-TL-	68-5260	68-5261	68-5262	68-5263	68-5272	68-5273	68-5274	68-5275	Yes
16-53-58-TL-	68-5256	68-5257	68-5258	68-5259	68-5268	68-5269	68-5270	68-5271	Yes
53-55-TL-	68-5228	68-5229	68-5230	68-5231	68-5240	68-5241	68-5242	68-5243	Yes
12-53-55-TL-	68-5236	68-5237	68-5238	68-5239	68-5248	68-5249	68-5250	68-5251	Yes
16-53-55-TL-	68-5232	68-5233	68-5234	68-5235	68-5244	68-5245	68-5246	68-5247	Yes
53-TL-	68-5204	68-5205	68-5206	68-5207	68-5216	68-5217	68-5218	68-5219	Yes
12-53-TL-	68-5208	68-5209	68-5210	68-5211	68-5220	68-5221	68-5222	68-5223	Yes
16-53-TL-	68-5212	68-5213	68-5214	68-5215	68-5224	68-5225	68-5226	68-5227	Yes
56-TL-	68-5691	68-5162	68-5163	68-5161	68-5688	68-5159	68-5160	68-5158	Yes
56-HK-TL-	68-5750	68-5751	68-5752	68-5753	68-5718	68-5719	68-5720	68-5721	Yes
16-56-TL-	68-5734	68-5735	68-5736	68-5737	68-5702	68-5703	68-5704	68-5705	Yes
57-TL-	N/A	68-5096	68-5098	68-5097	68-5102	68-5403	68-5105	68-5104	Yes
12-57-TL-	N/A	68-5099	68-5101	68-5100	68-5106	68-5107	68-5109	68-5108	Yes
55-57-TL-	N/A	68-5178	68-5179	68-5180	N/A	68-5181	68-5182	68-5186	Yes
12-55-57-TL-	N/A	68-5184	68-5185	68-5186	N/A	68-5187	68-5188	68-5189	Yes
55-58-TL-	68-5134	68-5135	68-5137	68-5136	68-514	68-5147	68-5149	68-5148	Yes
12-55-58-TL-	68-5142	68-5143	68-5145	68-5144	68-5154	68-5155	68-5157	68-5156	Yes
16-55-58-TL-	68-5138	68-5139	68-5141	68-5140	68-5150	68-5151	68-5153	68-5152	Yes
58-TL-	68-5110	68-5111	68-5113	68-5112	68-5122	68-5123	68-5125	68-5124	Yes
12-58-TL-	68-5118	68-5119	68-5121	68-5120	68-5130	68-5131	68-5133	68-5132	Yes
16-58-TL-	68-5114	68-5115	68-5117	68-5116	68-5126	68-5127	68-5129	68-5128	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	L	M	N	Sellable
LP	68-4242	68-4243	68-4244	Yes
12-LP	68-4250	68-4251	68-4252	Yes
16-LP	68-4246	68-4247	68-4248	Yes
58-LP	68-4340	68-4341	68-4342	Yes
12-58-LP	68-4344	68-4345	68-4346	Yes
19-58-LP	68-4348	68-4349	68-4350	Yes
12-19-58-LP	68-4352	68-4353	68-4354	Yes
56-TL-LP	68-5352	68-5353	68-5354	Yes
16-56-TL-LP	68-5796	68-5797	68-5798	Yes
56-HK-TL-LP	68-5808	68-5809	68-5810	Yes
55-56-TL-LP	68-5348	68-5349	68-5350	Yes
16-55-56-TL-LP	68-5799	68-5800	68-5801	Yes
55-56-HK-TL-LP	68-5811	68-5812	68-5813	Yes
58-TL-LP	68-5356	68-5357	68-5358	Yes
12-58-TL-LP	68-5360	68-5361	68-5362	Yes
55-58-TL-LP	68-5364	68-5365	68-5366	Yes
12-55-58-TL-LP	68-5368	68-5369	68-5370	Yes
19-LP	68-4292	68-4293	68-4294	Yes
12-19-LP	68-4300	68-4301	68-4302	Yes
16-19-LP	68-4296	68-4297	68-4298	Yes
55-LP	68-4305	68-4306	68-4307	Yes
12-55-LP	68-4309	68-4310	68-4311	Yes
19-55-LP	68-4313	68-4314	68-4315	Yes
12-19-55-LP	68-4317	68-4318	68-4319	Yes
55-56-LP	68-4322	68-4323	68-4324	Yes
19-55-56-LP	68-4326	68-4327	68-4328	Yes
16-55-56-LP	68-5769	68-5770	68-5771	Yes
16-19-55-56-LP	68-5775	68-5776	68-5777	Yes
55-56-HK-LP	68-5781	68-5782	68-5783	Yes
19-55-56-HK-LP	68-5787	68-5788	68-5789	Yes
56-LP	68-4331	68-4332	68-4333	Yes
19-56-LP	68-4335	68-4336	68-4337	Yes
16-56-LP	68-5766	68-5767	68-5768	Yes
16-19-56-LP	68-5772	68-5773	68-5774	Yes
56-HK-LP	68-5778	68-5779	68-5780	Yes
19-56-HK-LP	68-5784	68-5785	68-5786	Yes
55-58-LP	68-4357	68-4358	68-4359	Yes
12-55-58-LP	68-4361	68-4362	68-4363	Yes
19-55-58-LP	68-4365	68-4366	68-4367	Yes
12-19-55-58-LP	68-4369	68-4370	68-4371	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
PL-57- (LHRB)	68-6180	68-6181	68-6182	68-6183	68-6196	68-6197	68-6198	Yes
PL-57- (RHRB)	68-6184	68-6185	68-6186	68-6187	68-6200	68-6201	68-6202	Yes
12-PL-57- (LHRB)	68-6188	68-6189	68-6190	68-6191	68-6204	68-6205	68-6206	Yes
12-PL-57- (RHRB)	68-6192	68-6193	68-6194	68-6195	68-6208	68-6209	68-6210	Yes
PL-59- (LHRB)	68-6128	68-6129	68-6130	68-6131	68-6160	68-6161	68-6162	Yes
PL-59- (RHRB)	68-6132	68-6133	68-6134	68-6835	68-6164	68-6165	68-6166	Yes
12-PL-59- (LHRB)	68-6144	68-6145	68-6146	68-6147	68-6168	68-6169	68-6170	Yes
12-PL-59- (RHRB)	68-6148	68-6149	68-6150	68-6151	68-6172	68-6173	68-6174	Yes
PL-55-57- (LHRB)	68-6216	68-6217	68-6218	68-6219	68-6232	68-6233	68-6234	Yes
PL-55-57- (RHRB)	68-6220	68-6221	68-6222	68-6223	68-6836	68-6237	68-6238	Yes
12-PL-55-57- (LHRB)	68-6224	68-6225	68-6226	68-6227	68-6240	68-6241	68-6242	Yes
12-PL-55-57- (RHRB)	68-6228	68-6229	68-6230	68-6231	68-6244	68-6245	68-6246	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
12-53-	68-4595	68-4596	68-4596	68-4597	68-4607	68-4608	68-4609	68-4610	Yes
12-53-56-	68-5544	68-4687	68-4688	68-4689	68-5580	68-4690	68-4691	68-4692	Yes
12-55-	68-2797	68-2798	68-2800	67-2799	68-2809	68-2810	68-2812	68-2811	Yes
12-53-55-	68-4623	68-4624	68-4625	68-4626	68-4635	68-4636	68-4637	68-4638	Yes
12-57-	68-6177	68-2829	68-2826	68-2825	68-2835	68-2836	68-2838	68-2837	Yes
12-55-57-	68-6213	68-4942	68-4944	68-4943	68-4949	68-4950	68-4952	68-4951	Yes
12-58-	68-3044	68-3045	68-3047	68-3046	68-3056	68-3057	68-3059	68-3058	Yes
12-53-58-	68-4647	68-4648	68-4649	68-4650	68-4659	68-4660	68-4661	68-4662	Yes
12-19-53-	68-4735	68-4736	67-4737	68-4738	68-4747	68-4748	68-4749	68-4750	Yes
12-19-55-	68-2939	68-2940	68-2942	68-2941	68-2951	68-2952	68-2954	68-2953	Yes
12-19-57	68-6179	68-2973	68-2976	68-2975	68-2985	68-2986	68-2988	68-2987	Yes
12-19-58-	68-3094	68-3095	68-3097	68-3096	68-3106	68-3107	68-3109	68-3108	Yes
12-19-53-58-	68-4786	68-4787	68-4788	68-4789	68-4798	68-4799	68-4800	68-4801	Yes
12-19-59-	68-6112	68-3801	68-3802	68-3803	68-6114	68-3809	68-3810	68-3811	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
16-53-	68-4599	68-4600	68-4601	68-4602	68-4611	68-4612	68-4613	68-4614	Yes
16-55-	68-2793	68-2794	68-2796	68-2795	68-2805	68-2806	68-2808	68-2807	Yes
16-53-55-	68-4619	68-4620	68-4621	68-4622	68-4631	68-4632	68-4633	68-4634	Yes
16-56-	68-5562	68-5563	68-5564	68-5565	68-5618	68-5619	68-5620	68-5621	Yes
16-53-56-	68-5570	68-5571	68-5572	68-5773	68-5626	68-5627	68-5628	68-5629	Yes
16-53-55-56-	68-5574	68-5575	68-5576	68-5577	68-5630	68-5631	68-5632	68-5633	Yes
16-58-	68-3040	68-3041	68-3043	68-3042	68-3052	68-3053	68-3055	68-3054	Yes
16-53-58-	68-4643	68-4644	68-4645	68-4646	68-4655	68-4656	68-4657	68-4658	Yes
16-53-55-58-	68-4667	68-4668	68-4669	68-4670	68-4675	68-4676	68-4677	68-4678	Yes
16-19-53-	68-4739	68-4740	68-4741	68-4742	68-4751	68-4752	68-4753	68-4754	Yes
16-19-55-	68-2935	68-2936	68-2938	68-2937	68-2947	68-2948	68-2950	68-2949	Yes
16-19-56-	68-5650	68-5651	68-5652	68-5653	68-5634	68-5635	68-5636	68-5637	Yes
16-19-53-56-	68-5513	68-5535	68-5536	68-5537	68-5642	68-5643	68-5644	68-5645	Yes
16-19-53-55-56-	68-5531	68-5532	68-5533	68-5534	68-5646	68-5647	68-5648	68-5649	Yes
16-19-58-	68-3090	68-3091	68-3093	68-3092	68-3102	68-3103	68-3105	68-3104	Yes
16-19-53-58-	68-4782	68-4783	68-4784	68-4785	68-4794	68-4795	68-4796	68-4797	Yes

***For all associated parts in assemblies above, contact factory for availability**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
19-53-	68-4731	68-4732	68-4733	68-4734	68-4743	68-4744	68-4745	68-4746	Yes
19-55-	68-2931	68-2932	68-2934	68-2933	68-2943	68-2944	68-2946	68-2945	Yes
19-56-	68-5511	68-3225	68-3226	68-3224	68-5582	68-3230	68-3231	68-3229	Yes
19-57-	68-6178	68-2965	68-2968	68-2967	68-2977	68-2978	68-2980	68-2979	Yes
19-58-	68-3086	68-3087	68-3089	68-3088	68-3098	68-3099	68-3101	68-3100	Yes
19-59-	68-6111	68-3797	68-3798	68-3799	68-6113	68-3805	68-3806	68-3807	Yes
19-53-56-	68-5512	68-4826	68-4827	68-4828	68-5584	68-4829	68-4830	68-4831	Yes
19-53-55-56-	68-5527	68-4953	68-4954	68-4955	68-5585	68-4956	68-4957	68-4958	Yes
19-53-58-	68-4778	68-4779	68-4780	68-4781	68-4790	68-4791	68-4792	68-4793	Yes

***For all associated parts in assemblies above, contact factory for availability**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
53-	68-4591	68-4592	68-4593	68-4594	68-4603	68-4604	68-4605	68-4606	Yes
55-	68-2789	68-2790	68-2792	68-2791	68-2801	68-2802	68-2804	68-2803	Yes
53-55-	68-4615	68-4616	68-4617	68-4618	68-4627	68-4628	68-4629	68-4630	Yes
53-56-	68-5544	68-4687	68-4688	68-4689	68-5580	68-4690	68-4691	68-4692	Yes
53-55-56-	68-5545	68-4693	68-4694	68-4695	68-5581	68-4696	68-4697	68-4698	Yes
57-	68-6176	68-2815	68-2818	68-2817	68-2827	68-2828	68-2830	68-2829	Yes
55-57-	68-6212	68-4938	68-4940	68-4939	68-4945	68-4946	68-4948	68-4947	Yes
58-	68-3036	68-3037	68-3039	68-3038	68-3048	68-3049	68-3051	68-3050	Yes
53-58-	68-4639	68-4640	68-4641	68-4642	68-4651	68-4652	68-4653	68-4654	Yes
53-55-58-	68-4663	68-4664	68-4665	68-4666	68-4675	68-4676	68-4677	68-4678	Yes

- **For all associated parts in assemblies above, contact factory for availability**
- **Specify finish**

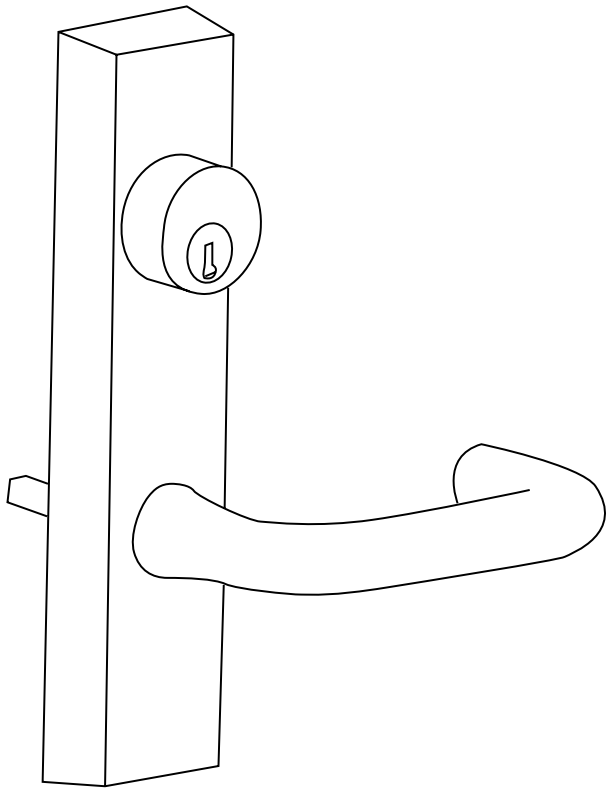
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Exit Devices				
	8300	AD8400 MD8400	8500	AD8600 MD8600 WD8600	SP8600[2] PP8600[2] PR8600[2]
04	704	—	704	—	—
	744[1]	—	744[1]	—	—
06	—	706-4	—	706-4	706-6
	—	746-4[1]	—	746-4[1]	746-6[1]
10	710	710-4	710	710-4	710-6
	740[1]	740-4[1]	740[1]	740-4[1]	740-6[1]
13	713	713-4	713-8	713-4	713-6
	743[1]	743-4[1]	743-8[1]	743-4[1]	743-6[1]
15	715	715-4	715-8	715-4	715-6
16	—	—	—	—	—
73	—	773-4	773-8	773-4	773-6
74	—	774-4	774-8	774-4	774-6
75	775	—	—	—	—
76	776	—	—	—	—
77	—	—	—	—	—
78	—	—	—	—	—

1. 740, 743, 744 & 746 are freewheeling levers
2. Designates discontinued products



A8231 12/17

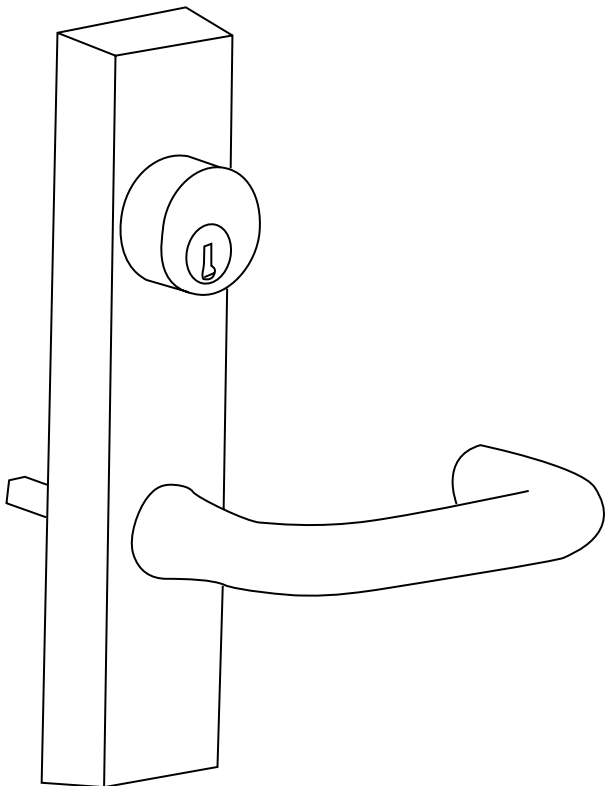
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Exit Devices						
	LS8600 LP8600 LR8600	**8700 FM8700 HC48700 HC8700**	**NB8700**	**SP8700[2] PP8700[2] PR8700[2]**	**8800**	**8888 HC8800**	**8900**
04	—	—	—	—	704	704	704
	—	—	—	—	744[1]	744[1]	744[1]
06	706-6	706	706-8	706-8	706-8	706-8	—
	746-6[1]	746[1]	746-8	746-8[1]	746-8[1]	746-8[1]	—
10	710-6	710	710	710	710	710	710
	740-6[1]	740[1]	740	740[1]	740[1]	740[1]	740[1]
13	713-6	713	—	713-8	713-8	713-8	713
	743-6[1]	743[1]	743-8[1]	743-8[1]	743-8[1]	743-8[1]	743[1]
15	715-6	715	715-8	715-8	715-8	715-8	715
16	—	—	—	—	716	—	716
73	773-6	773	773-8	773-8	—	—	—
74	774-6	774	774-8	774-8	—	—	—
75	—	—	—	—	775-8	775-8	775
76	—	—	—	—	776-8	776-8	776
77	—	—	—	—	777-8	777-8	777
78	—	—	—	—	778-8	778-8	778

1. 740, 743, 744 & 746 are freewheeling levers
2. Designates discontinued products



A8231 12/17

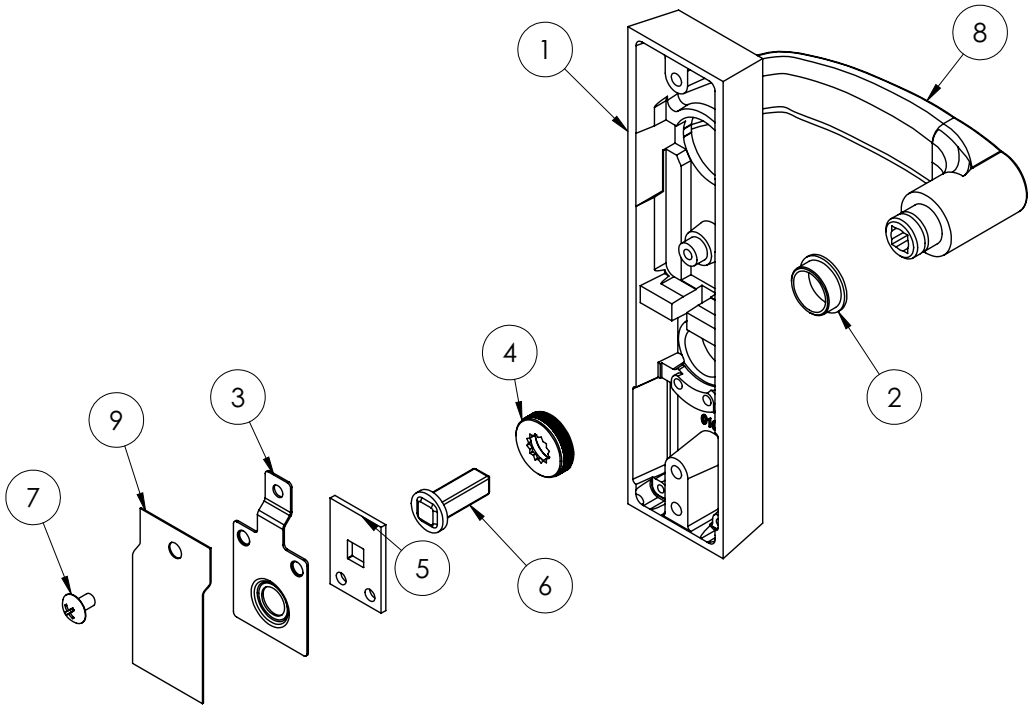
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0427	ET Case (704)	1	No
	97-0429	ET Case (710)	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	97-0522	Hub Plate (704/710)	1	Yes
6	97-0573	Spindle (704/710)	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	—	Lever Handle[1,2]	1	Yes
9	A6407	Information Tag	1	No
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

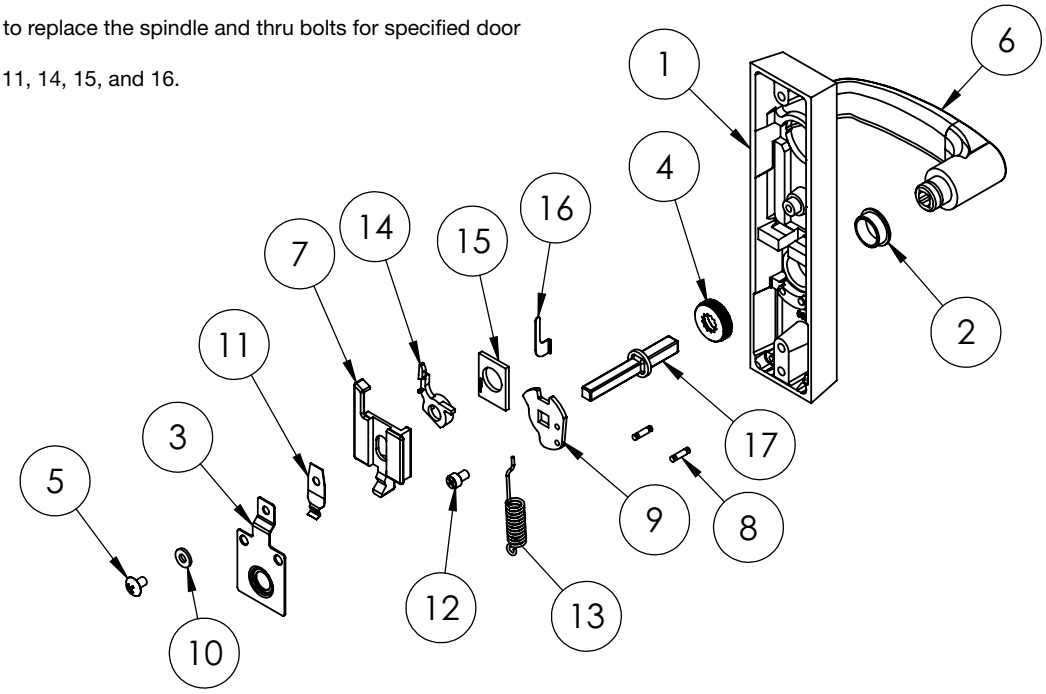
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
Not Shown	—	Cylinder Assembly[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
7	97-0355	Locking Slide (706) (607-2)	1	Yes
	97-0356	Locking Slide (713) (607-1)	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0528	Hub Plate (Std)	1	Yes
10	97-0557	Fusible Link	1	Yes
11	97-0571	Locking Slide Spring	1	Yes
12	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
13	97-0425	Hub Spring (Std)	1	Yes
14	97-0558	Slide Support	1	No
15	97-0563	Spring Support	1	No
16	97-0564	Return Spring	1	No
17	97-0549	Spindle (1 3/4" Door) (730-1)	1	Yes
	97-0550	Spindle (2" Door) (730-2)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-3)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 5, 7, 10, 11, 14, 15, and 16.



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

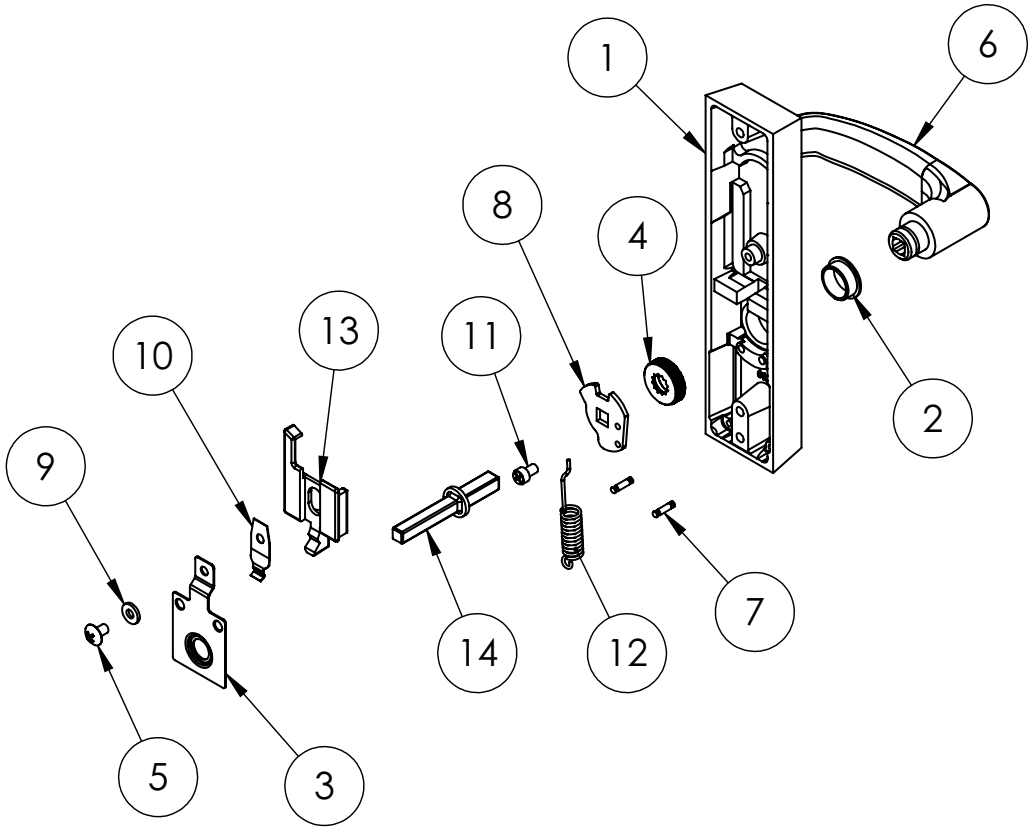
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	730-1	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-2	Spindle Retrofit Kit (2" Door)	1	Yes
	730-3	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

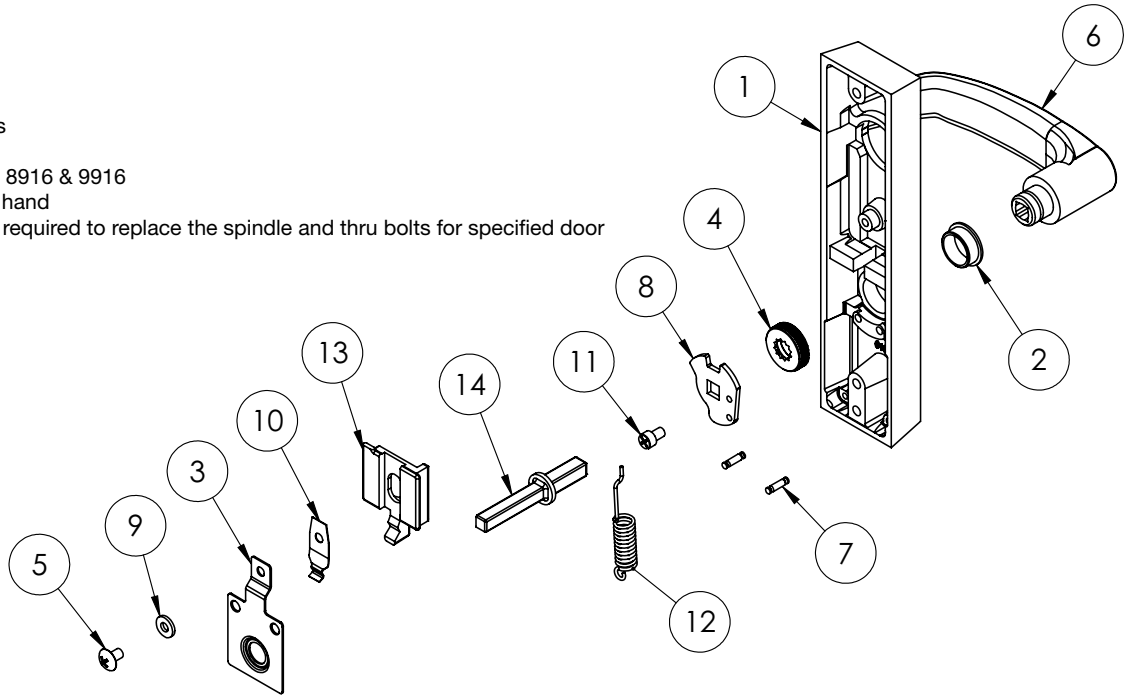
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0427	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
7	01-4507	1/8" X 1/2' Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
Not Shown	—	Cylinder[1,2,2a]	1	Yes
	97-0350	Cylinder Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	13-0086	Backplate (8816 Only)	1	Yes
	13-0074	Connecting Screw (8816 Only)	2	Yes
	13-0075	Connecting Screw (8816 Only) (2 1/2" Door And Over)	2	Yes
	13 97-0439	Locking Slide (716)	1	Yes
14	97-0549	Spindle (1 3/4" Door) (730-1)	1	Yes
	97-0550	Spindle (2" Door) (730-2)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-3)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	1	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	1	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	1	Yes

1. Specify finish
2. Specify cylinder size
2a. By keying Requirements
2b. #34 Cylinder for 8816
#46 Mortise cylinder for 8916 & 9916
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

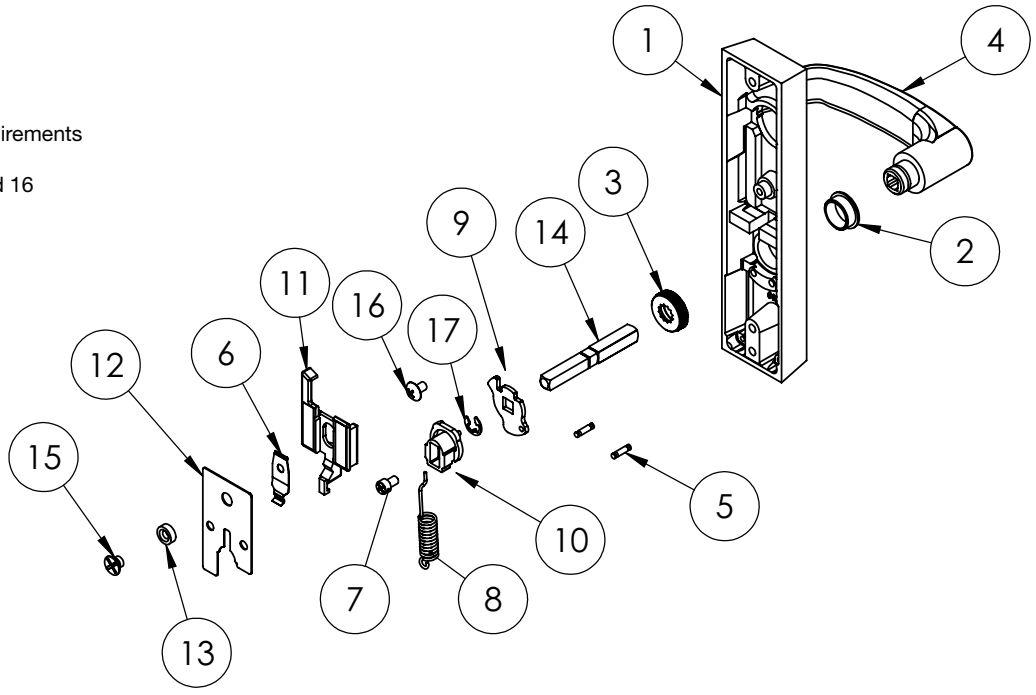
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0347	Locking Slide Spring	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	97-0571	Locking Slide Spring		Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0478	Lower Hub Plate	1	Yes
10	97-0479	Spindle Lock	1	Yes
11	97-0475	Locking Slide (743)	1	Yes
12	97-0581	Retaining Plate	1	Yes
13	97-0582	Spacer	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	01-1479	Cr-Fhms #10-32 X 1/2"	1	Yes
16	01-1183	Ct-Thms #10-32 X 5/16"	1	Yes
17	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 6, 11, and 16



A8231 12/17

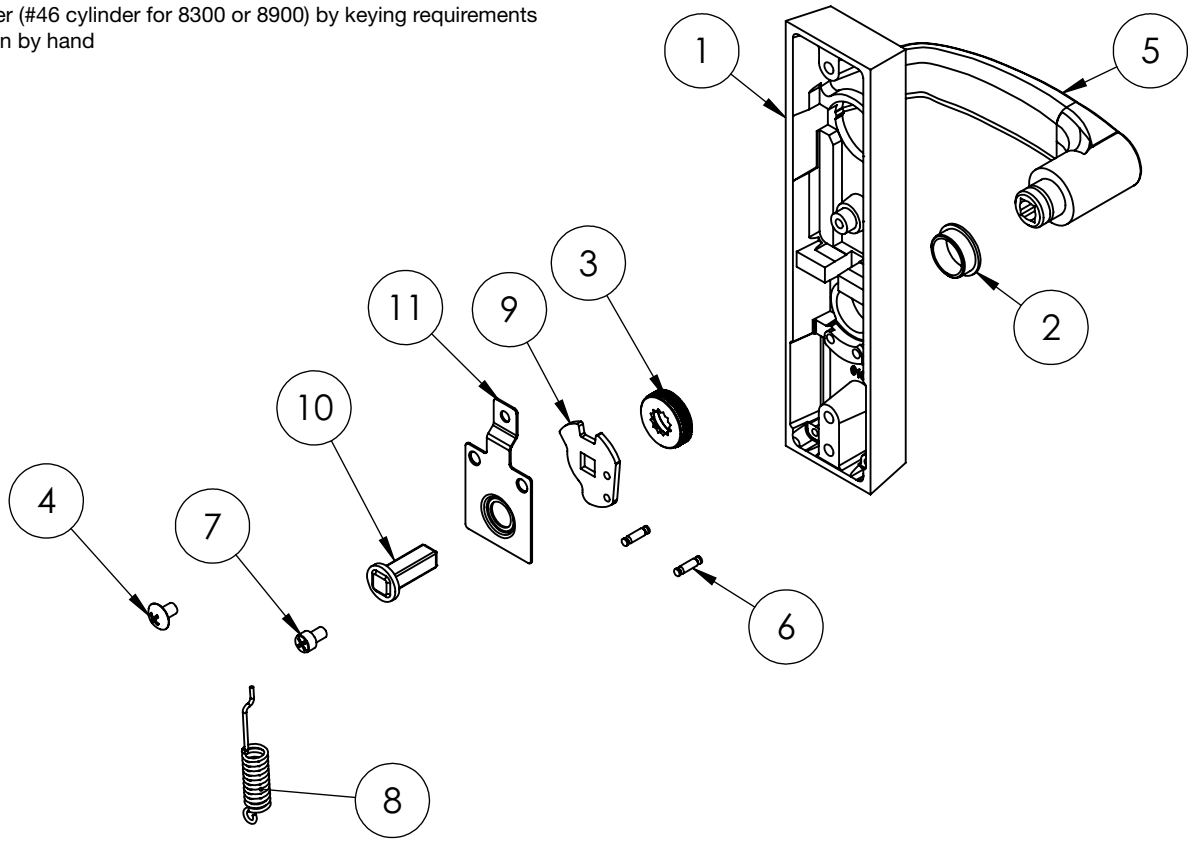
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case (740)	1	No
	97-0427	ET Case (744)	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
5	—	Lever Handle[1,2]	1	Yes
6	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0528	Hub Plate	1	Yes
10	97-0573	Spindle	1	Yes
11	68-1393	Retaining Plate	1	Yes
Not Shown	—	Rim Cylinder (744 Only)[1,2]	1	Yes
	13-0086	Backplate (744 Only)	1	Yes
	13-0074	Connecting Screw (744 Only)	2	Yes
	13-0075	Connecting Screw (744 Only) (2 1/2" Door And Over)	2	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #34 cylinder (#46 cylinder for 8300 or 8900) by keying requirements
3. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

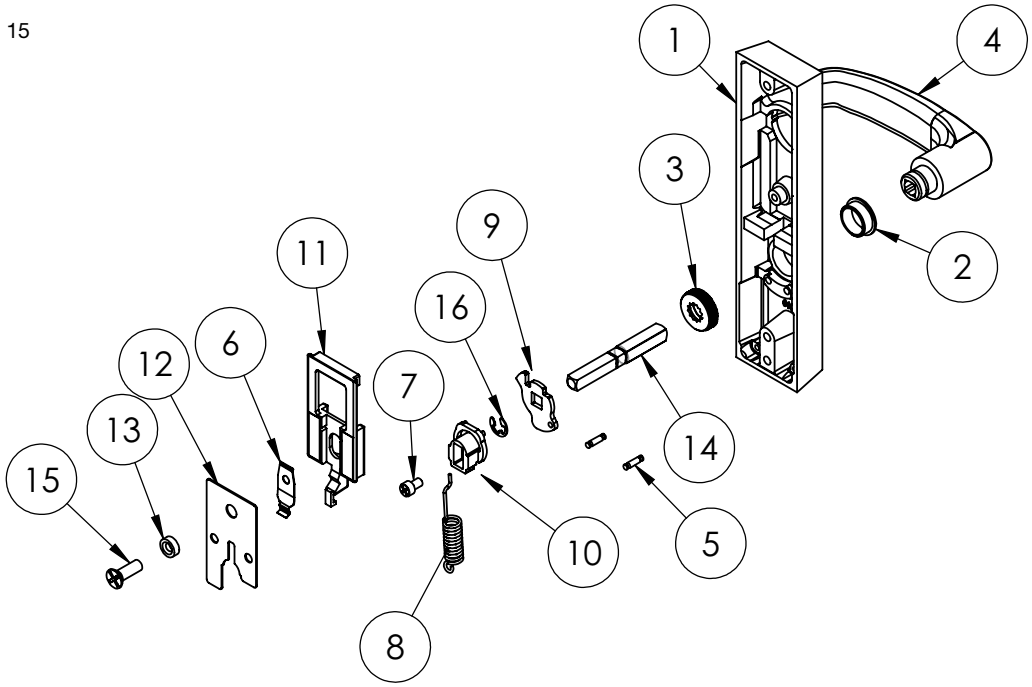
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	97-0347	Locking Slide Spring	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	97-0571	Locking Slide Spring W/ Bl Dyk	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0478	Lower Hub Plate	1	Yes
10	97-0479	Spindle Lock	1	Yes
11	97-0476	Locking Slide (746 Function)	1	Yes
12	97-0581	Retaining Plate	1	Yes
13	97-0582	Spacer	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
16	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 6, 11, and 15



A8231 12/17

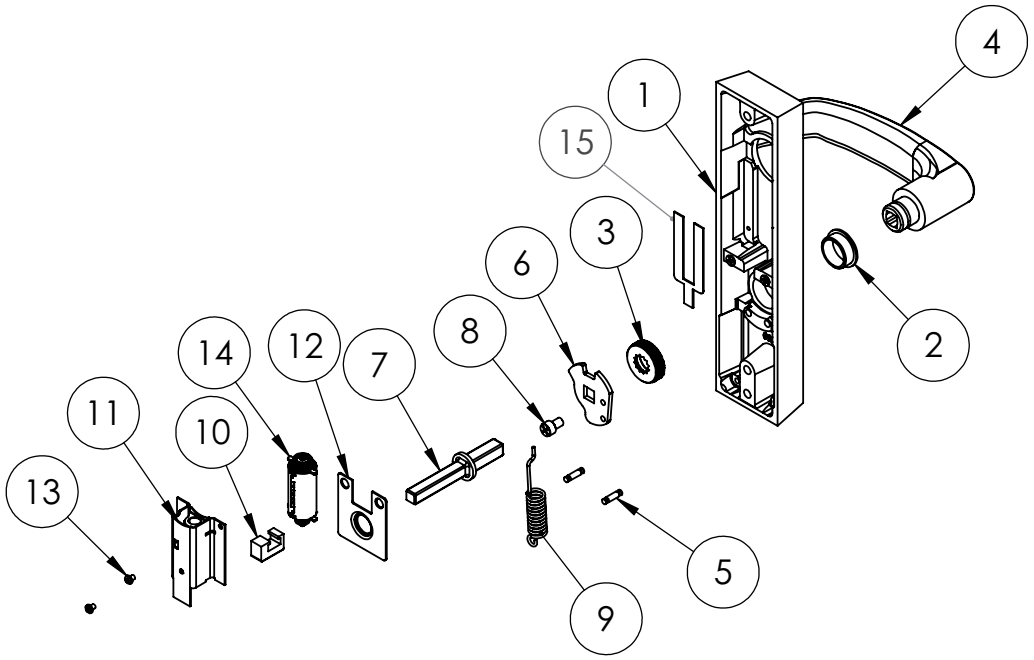
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0528	Hub Plate	1	Yes
7	97-0549	Spindle (1 3/4" Door)	1	
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	
8	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0329	Locking Tail	1	Yes
11	97-3932	Solenoid Cover Assembly (Fail Secure)	1	Yes
12	68-1402	Retainer Plate, Electrical Function	1	Yes
13	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
14	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
15	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	

1. Specify finish
2. Specify lever design by hand



A8231 12/17

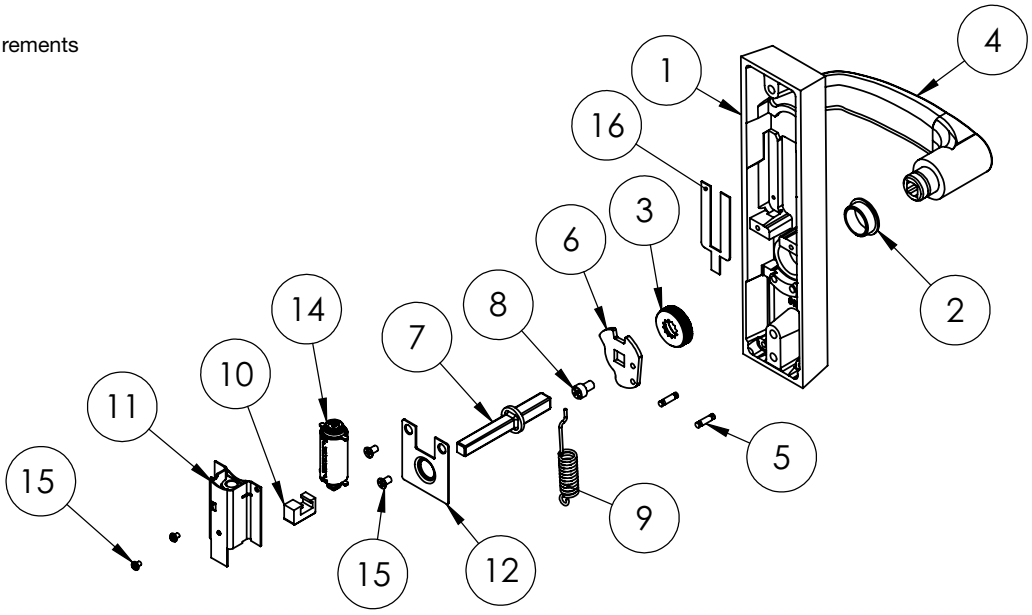
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	97-0528	Hub Plate	1	Yes
7	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	—	Cylinder[1,3]	1	Yes
	13-0086	Backplate	1	Yes
	13-0074	Connecting Screw	2	Yes
	13-0075	Connecting Screw (2 1/2" Door And Over)	2	Yes
8	01-1182	CR-CHMS #10-32 X .297	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0329	Locking Tail	1	Yes
11	97-3932	Solenoid Cover	1	Yes
12	68-1402	Retainer Plate, Electrical Function	1	Yes
13	01-1154	#6-32 X 1/4" PH Flat Undercut Ms	2	Yes
14	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
15	01-4560	#3-48 X 1/8" Pan CR-Ohms	2	Yes
16	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand
3. Specify #46 cylinder by keying requirements



A8231 12/17

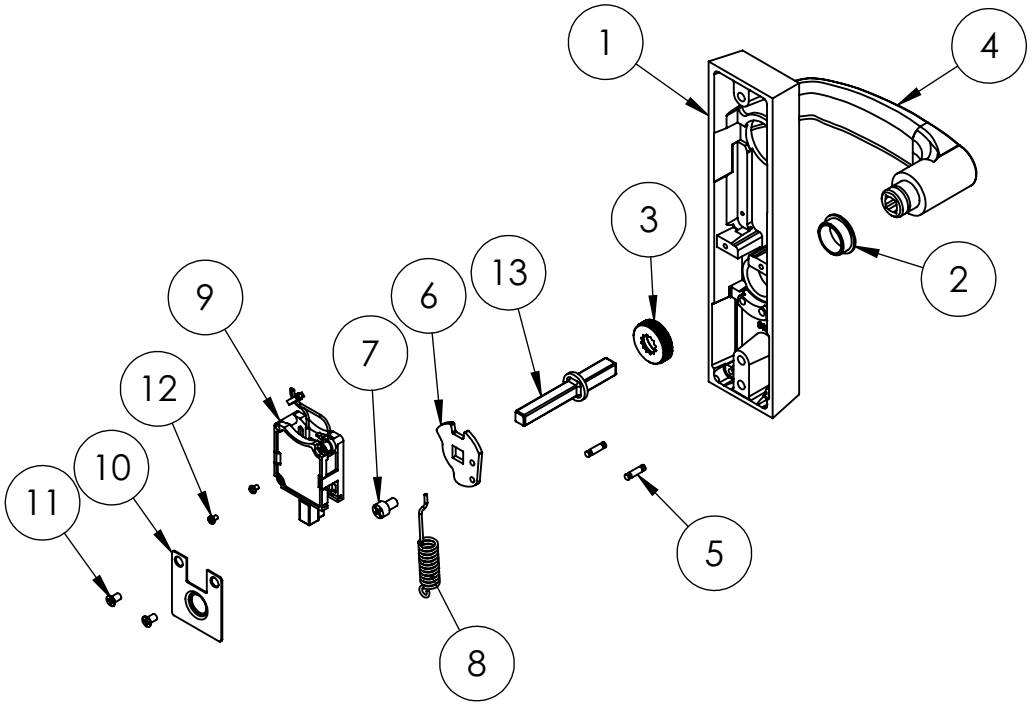
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	Electric ET Case W/ Cylinder Prep	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
Not Shown	—	Cylinder[1,2]	1	Yes
6	97-0528	Hub Plate (Std)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #46 cylinder by keying requirements
3. Specify lever design by hand



A8231 12/17

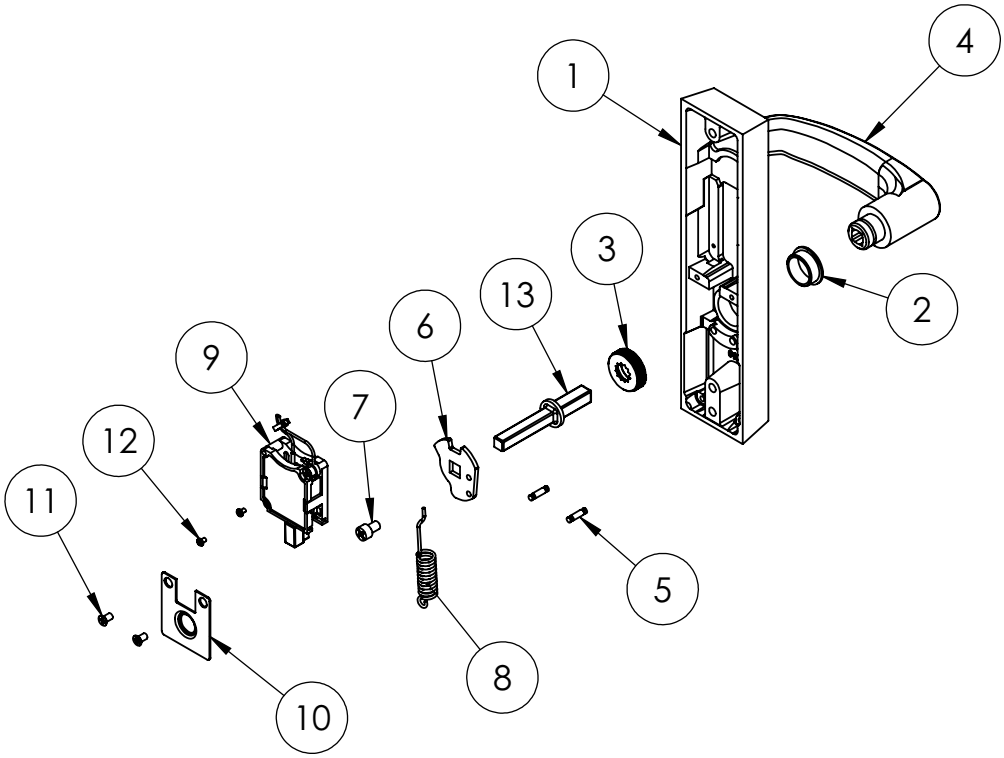
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	Electric ET Case W/O Cylinder Prep[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0528	Hub Plate (Std)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

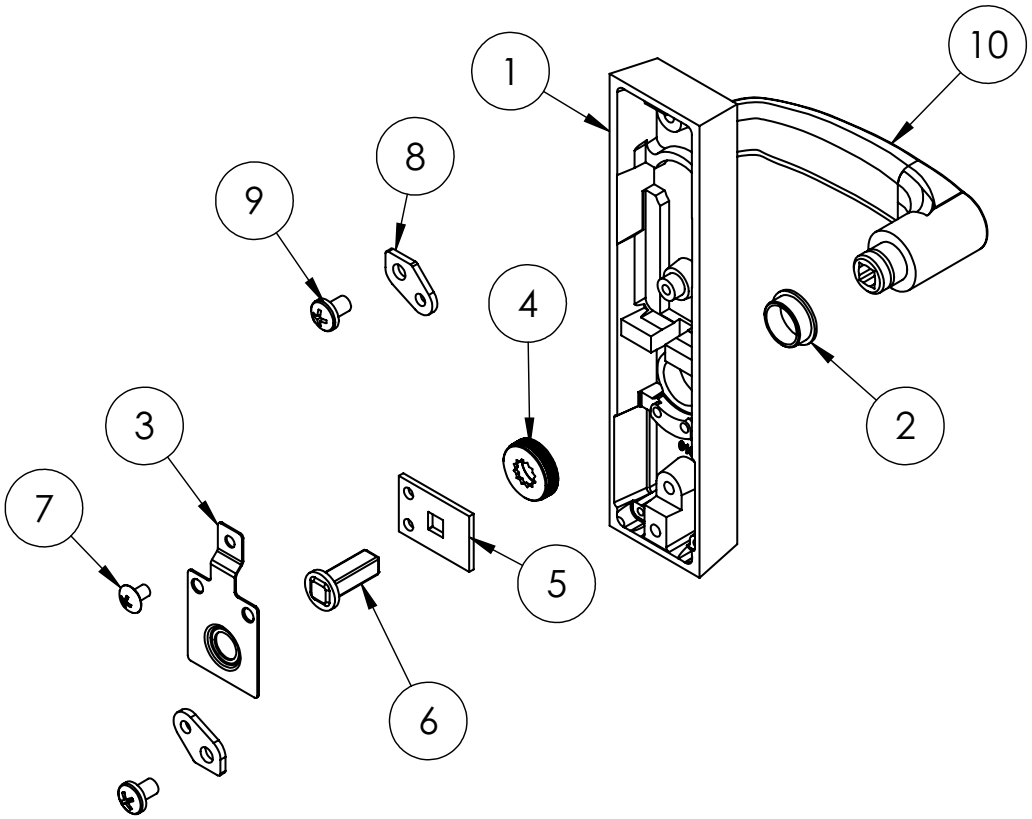
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	97-0522	Hub Plate (704/710)	1	Yes
6	97-0573	Spindle (704/710)	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	68-0853	Bracket	2	Yes
9	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
10	—	Lever Handle[1,2]	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 3 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

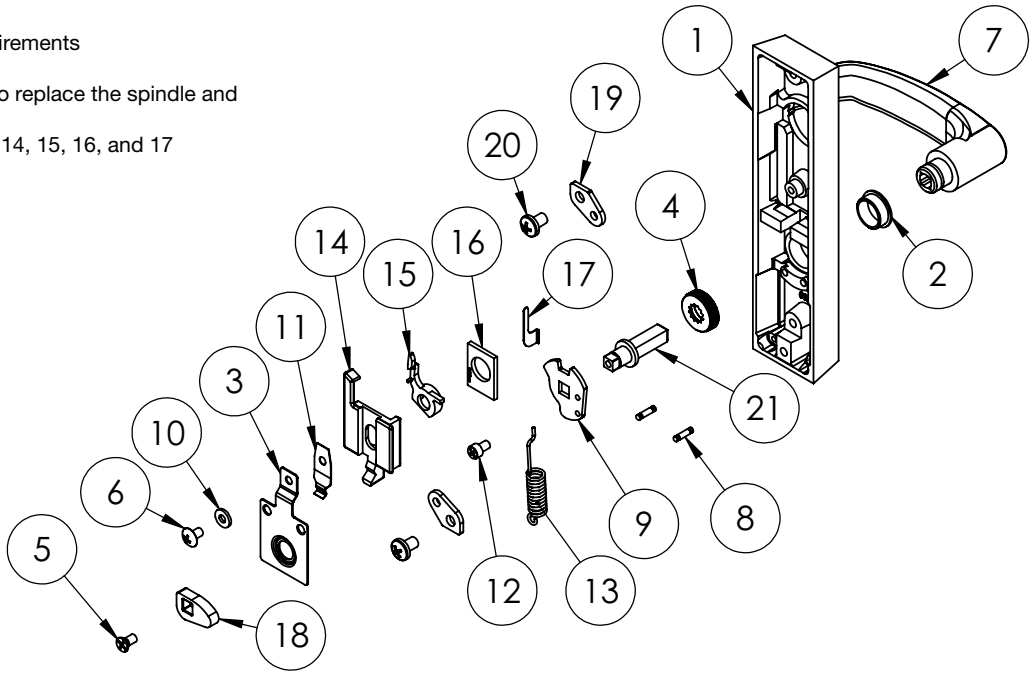
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1027	Ph Fl U'cut Ms #10-24 X 3/8"	1	Yes
6	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
7	—	Lever Handle[1,3]	1	Yes
Not Shown	—	Cylinder Assembly[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0528	Hub Plate (Std)	1	Yes
10	97-0557	Fusible Link	1	Yes
11	97-0571	Locking Slide Spring	1	Yes
12	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
13	97-0425	Hub Spring (Std)	1	Yes
14	97-0355	Locking Slide (706)	1	Yes
	97-0356	Locking Slide (713)	1	Yes
15	97-0558	Slide Support	1	No
16	97-0563	Spring Support	1	No
17	97-0564	Return Spring	1	No
18	68-0852	Cam 700-4	1	Yes
19	68-0853	Bracket	2	Yes
20	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
21	97-0549	Spindle (1 3/4" Door) (730-4)	1	Yes
	97-0550	Spindle (2" Door) (730-5)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-6)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 6, 10, 11, 14, 15, 16, and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

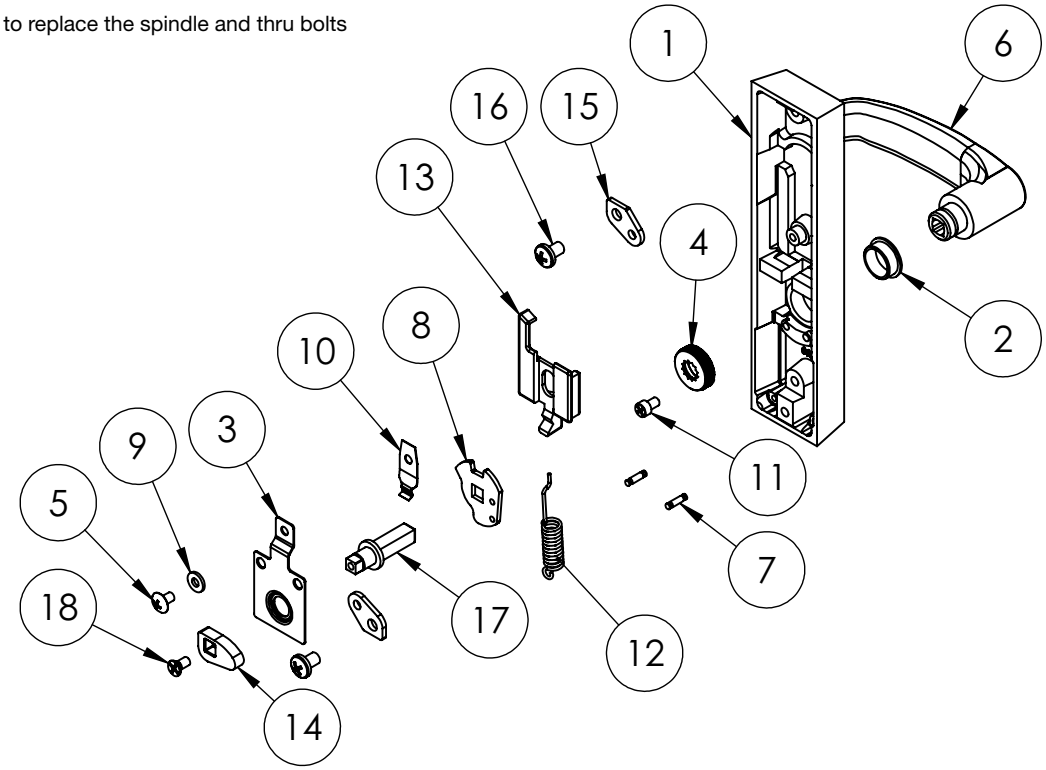
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	68-0852	Cam 700-4	1	Yes
15	68-0853	Bracket	2	Yes
16	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
17	730-4	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-5	Spindle Retrofit Kit (2" Door)	1	Yes
	730-6	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
18	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-30 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

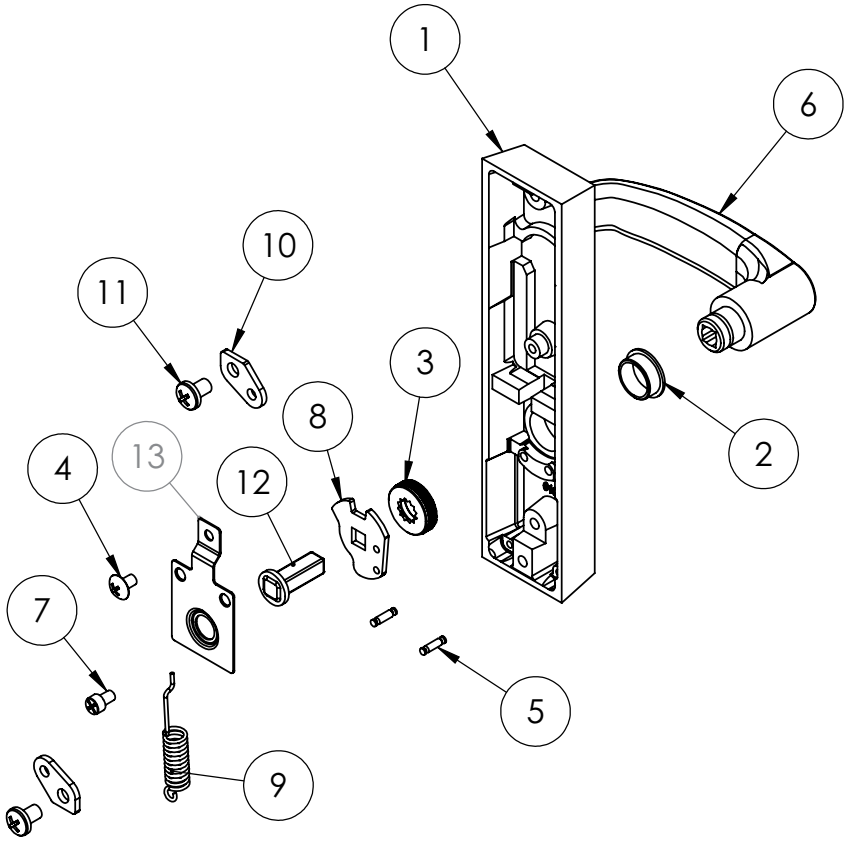
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,2]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0528	Hub Plate	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	68-0853	Bracket	2	Yes
11	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
12	97-0573	Spindle	1	Yes
13	68-1393	Retaining Plate	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

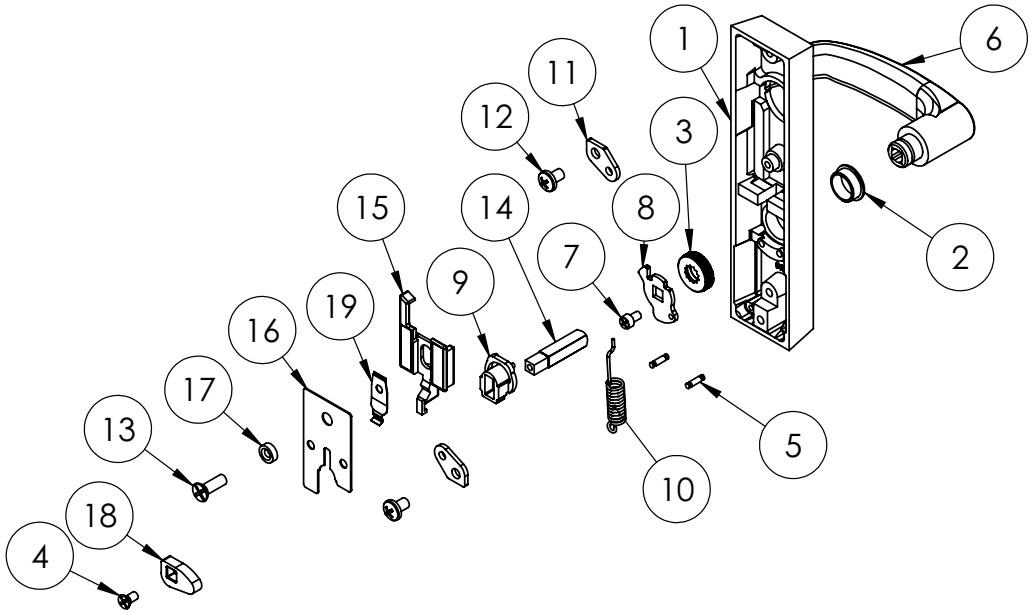
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,3]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
9	97-0479	Spindle Lock	1	Yes
10	97-0425	Hub Spring (Std)	1	Yes
11	68-0853	Bracket	2	Yes
12	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	2	Yes
13	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
14	97-3098	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3099	Spindle Assembly (2" Door)	1	Yes
	97-3100	Spindle Assembly (2 1/4" Door)	1	Yes
15	97-0475	Locking Slide (743)	1	Yes
16	97-0581	Retaining Plate	1	Yes
17	97-0582	Spacer	1	Yes
18	68-0852	Cam 700-4	1	Yes
19	97-0347	Locking Slide Spring	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 13, 15, 17 and 19



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

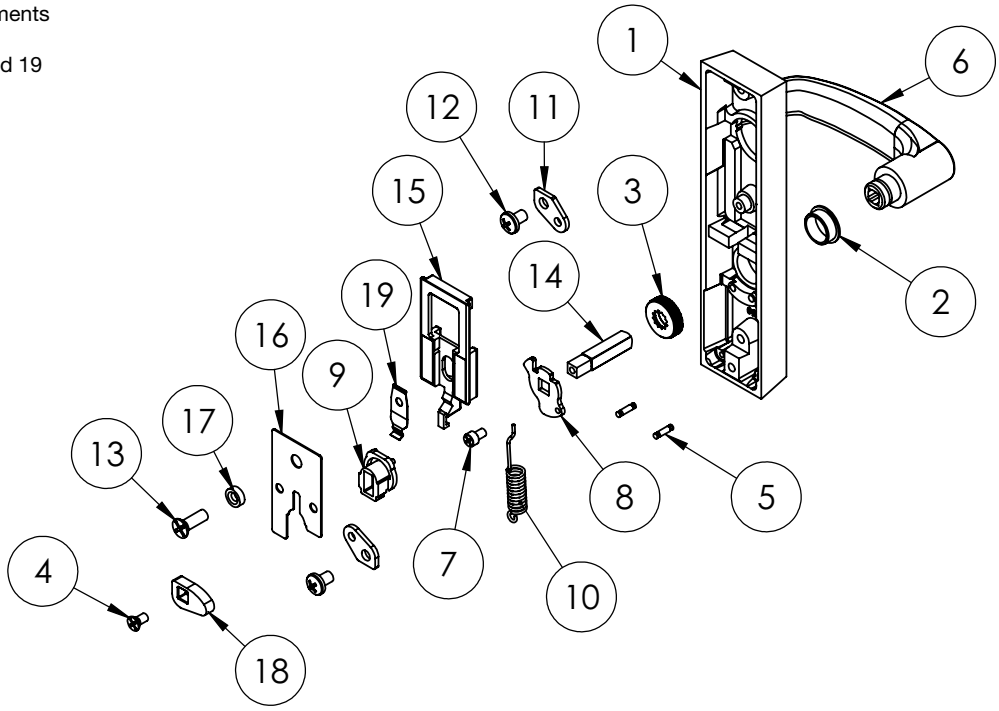
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap	1	Yes
4	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,3]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
9	97-0479	Spindle Lock	1	Yes
10	97-0425	Hub Spring (Std)	1	Yes
11	68-0853	Bracket	2	Yes
12	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	2	Yes
13	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	97-0476	Locking Slide (746)	1	Yes
16	97-0581	Retaining Plate	1	Yes
17	97-0582	Spacer	1	Yes
18	68-0852	Cam 700-4	1	Yes
19	97-0347	Locking Slide Spring	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 13, 15, 17 and 19



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

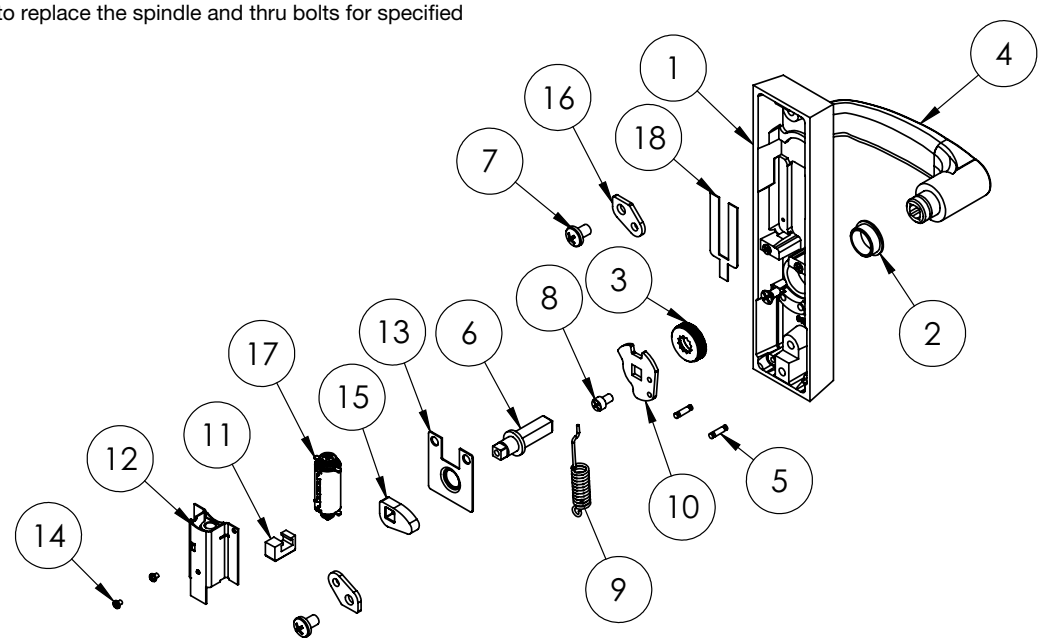
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0437	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	730-4	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-5	Spindle Retrofit Kit (2" Door)	1	Yes
	730-6	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
7	01-1478	Cr Pan Hd Mach Screw #1/4 X 3/8"	2	Yes
8	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0528	Hub Plate	1	Yes
11	97-0329	Locking Tail	1	Yes
12	97-3932	Solenoid Cover Assembly (Fail Secure)	1	Yes
13	68-1402	Retainer Plate, Electrical Function	1	Yes
14	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
15	68-0852	Cam 700-4	1	Yes
16	68-0853	Bracket	2	Yes
17	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
18	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

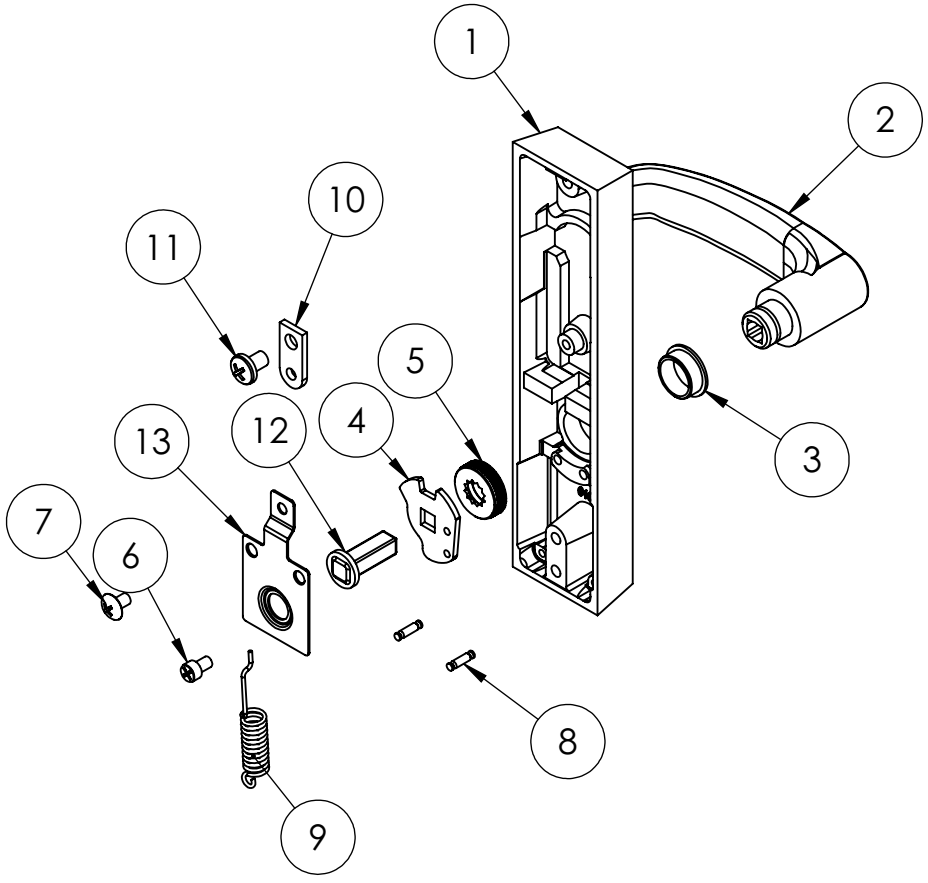
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0523	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0528	Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	1	Yes
12	97-0573	Spindle	1	Yes
13	68-1393	Retaining Plate	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

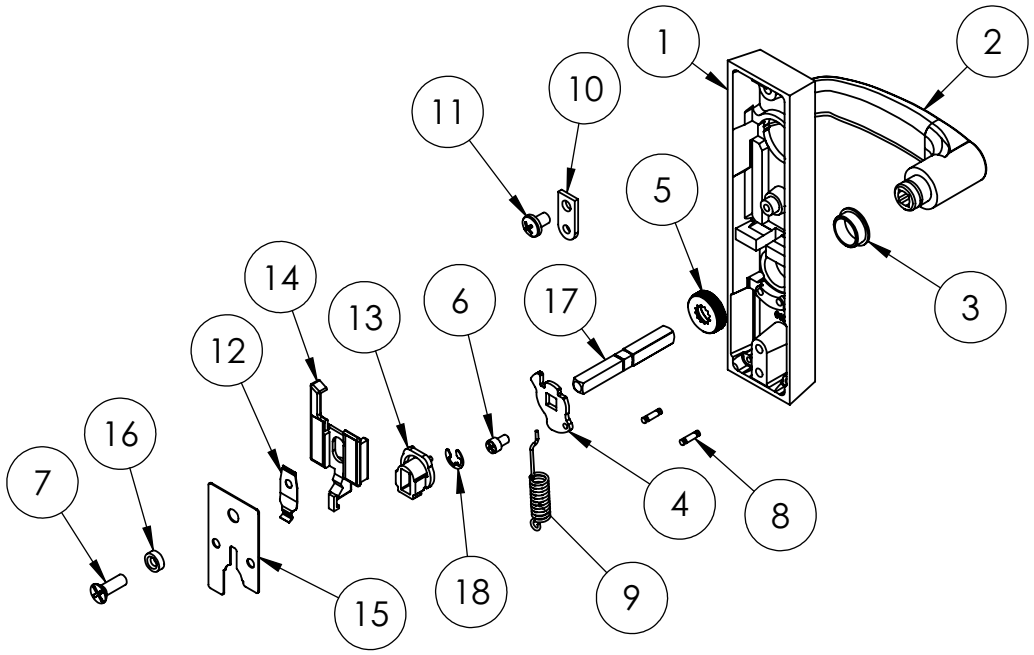
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0524	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1,3]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0478	Lower Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
8	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0380	Cylinder Nut	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0479	Spindle Lock	1	Yes
14	97-0475	Locking Slide (743)	1	Yes
15	97-0581	Retaining Plate	1	Yes
16	97-0582	Spacer	1	Yes
17	97-3092	Spindle Assembly	1	Yes
18	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 700-6 ET control is only available for 1-3/4" doors

Note: 607 kit contains items 7, 12, 14 and 16



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

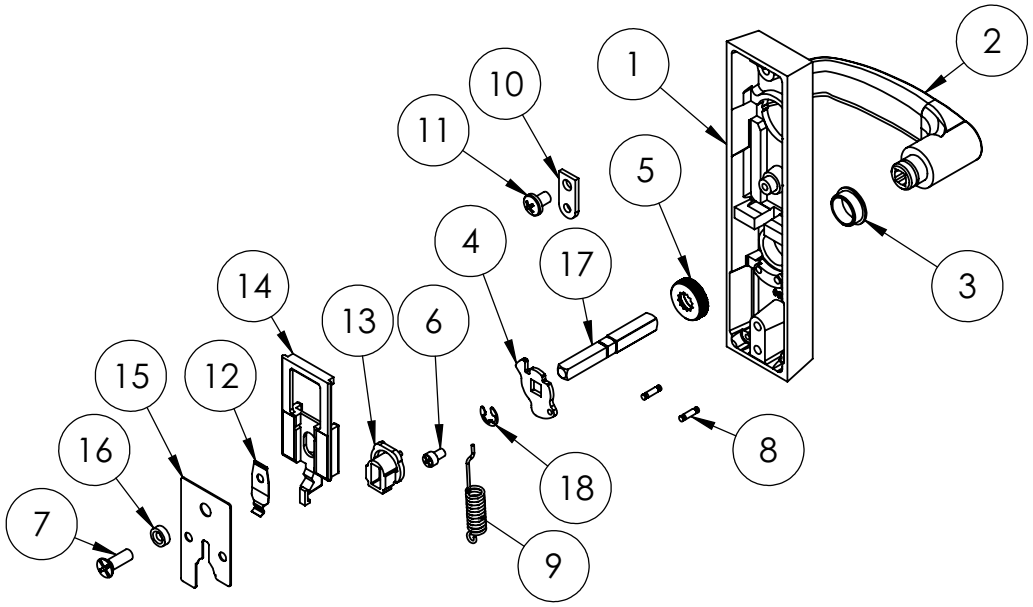
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0524	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1,3]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0478	Lower Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0479	Spindle Lock	1	Yes
14	97-0526	Locking Slide (746-6)	1	No
15	97-0581	Retaining Plate	1	Yes
16	97-0582	Spacer	1	Yes
17	97-3092	Spindle Assembly	1	Yes
18	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 700-6 ET control is only available for 1-3/4" doors

Note: 607 kit includes items 7, 12, 14 and 16



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

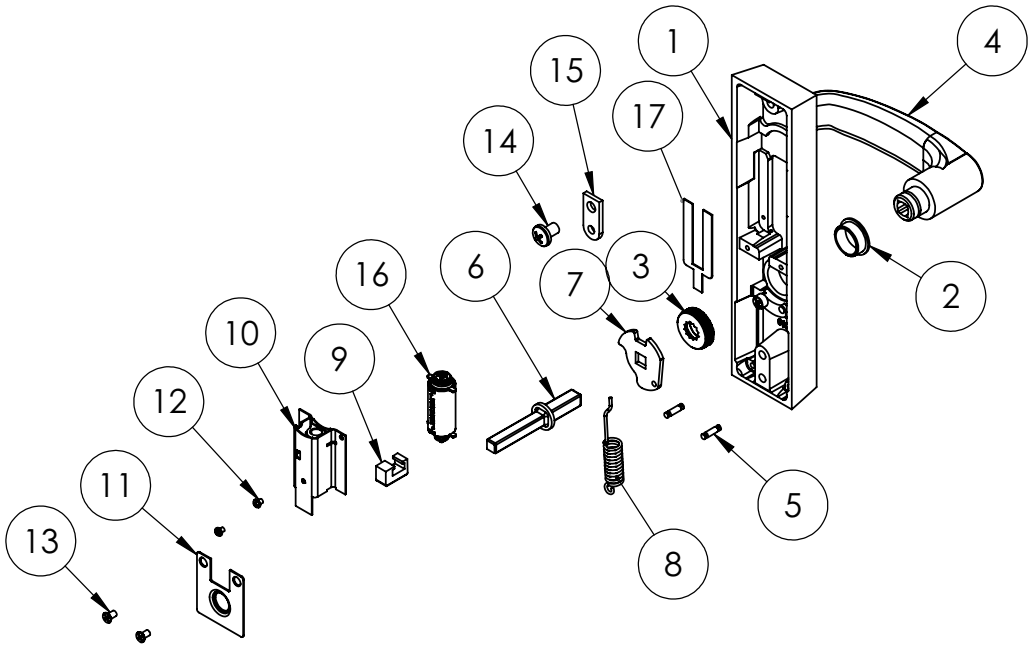
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0525	ET Case, Drop Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0549	Spindle (Lockable 700 And 700-6)	1	Yes
7	97-0480	Locking Piece For -6 And -8	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0329	Locking Tail	1	Yes
10	97-3932	Solenoid Cover Assembly	1	Yes
11	68-1402	Retainer Plate, Electrical Function	1	Yes
12	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
13	01-1154	CR-FHMS #6-32 X 1/4"	2	Yes
14	01-1478	CR Pan Hd Mach Screw #1/4-20 X 3/8"	1	Yes
15	68-1254	Extension Bracket	1	Yes
16	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
17	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 700-6 ET control is only available for 1 3/4" doors



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

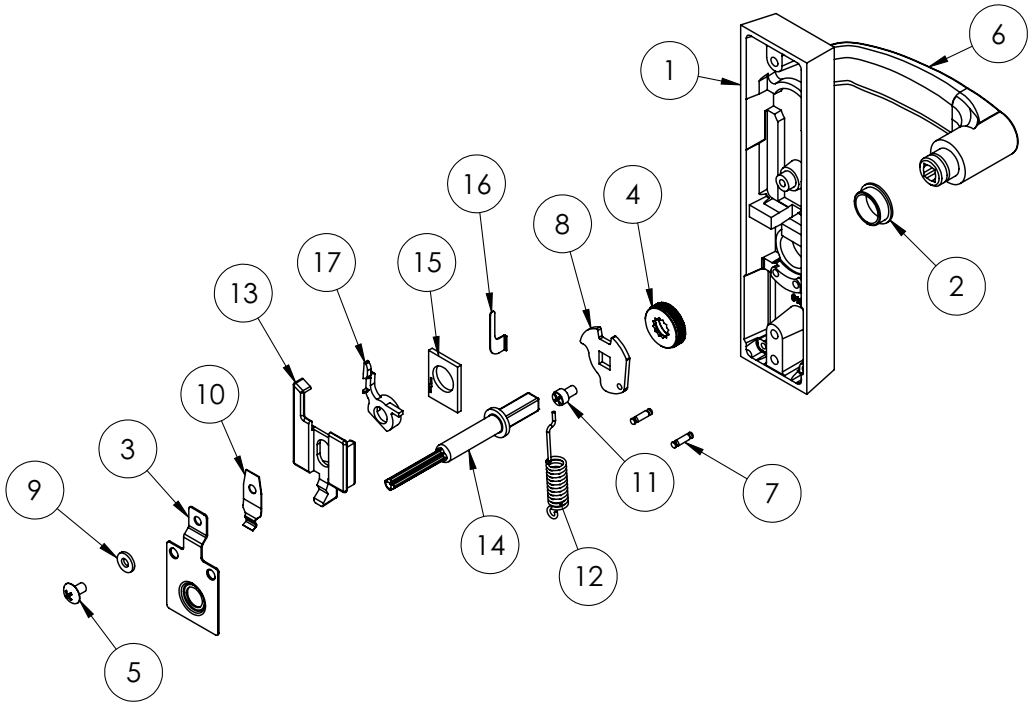
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
7	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
8	97-0480	Locking Piece For -6 And -8	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0355	Locking Slide (706)	1	Yes
	97-0356	Locking Slide (713)	1	Yes
14	97-0541	Spindle (Cross)	1	Yes
15	97-0563	Spring Support	1	No
16	97-0564	Return Spring	1	No
17	97-0558	Slide Support	1	No
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 5, 9, 10, 13, 15, 16, and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

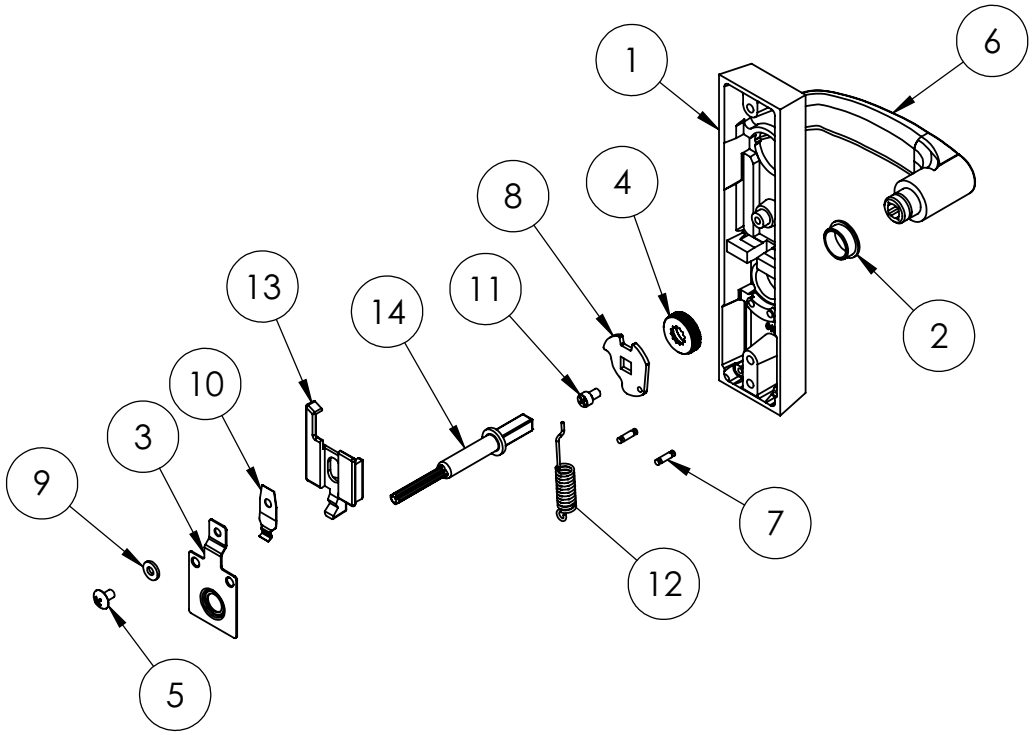
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
8	97-0480	Locking Piece For -6 And -8	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	730-7	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-8	Spindle Retrofit Kit (2" Door)	1	Yes
	730-9	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

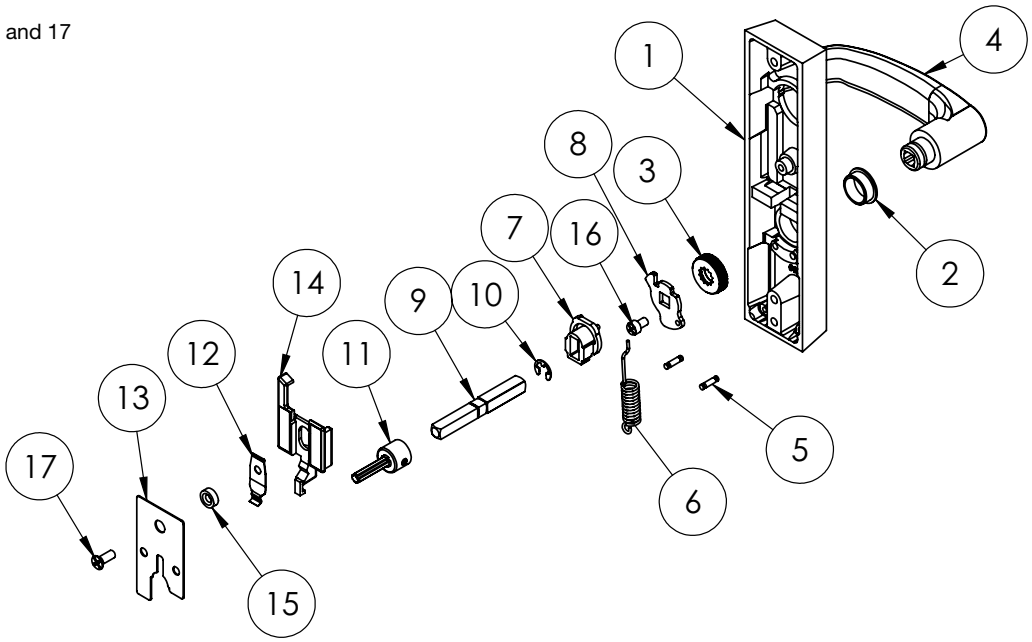
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0425	Hub Spring (Std)	1	Yes
7	97-0479	Spindle Lock	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
9	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
10	97-0527	E Clip 0.312 Shaft	1	Yes
11	68-3671	Spindle Adapter	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0581	Retaining Plate	1	Yes
14	97-0475	Locking Slide (743)	1	Yes
15	97-0582	Spacer	1	Yes
16	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
17	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 12, 14, 15 and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

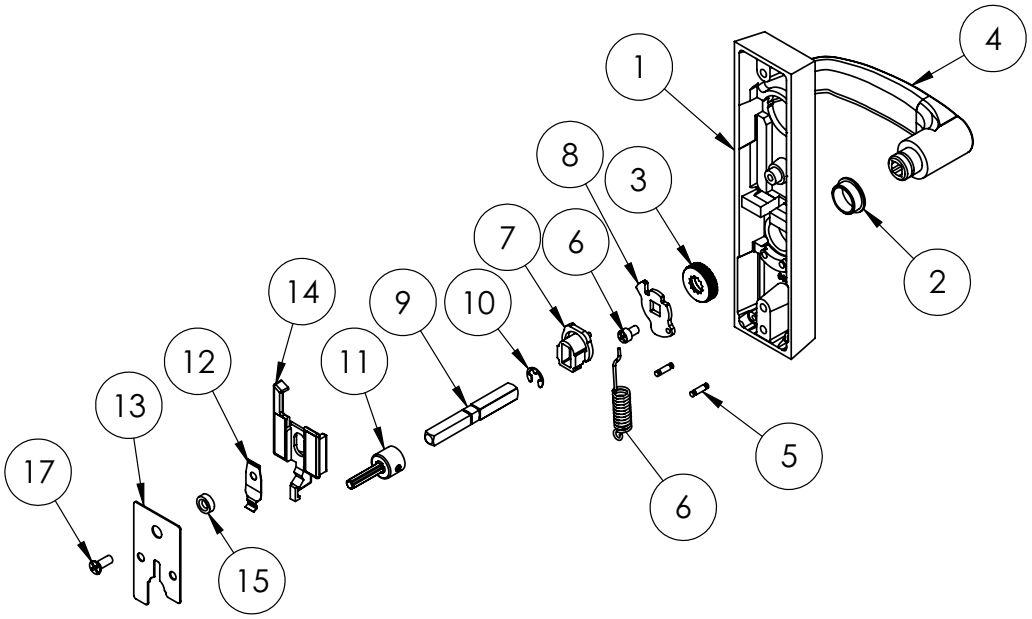
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0425	Hub Spring (Std)	1	Yes
7	97-0479	Spindle Lock	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
9	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
10	97-0527	E Clip 0.312 Shaft	1	Yes
11	68-3671	Spindle Adapter	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0581	Retaining Plate	1	Yes
14	97-0476	Locking Slide (746 Function)	1	Yes
15	97-0582	Spacer	1	Yes
16	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
17	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 12, 14, 15 and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

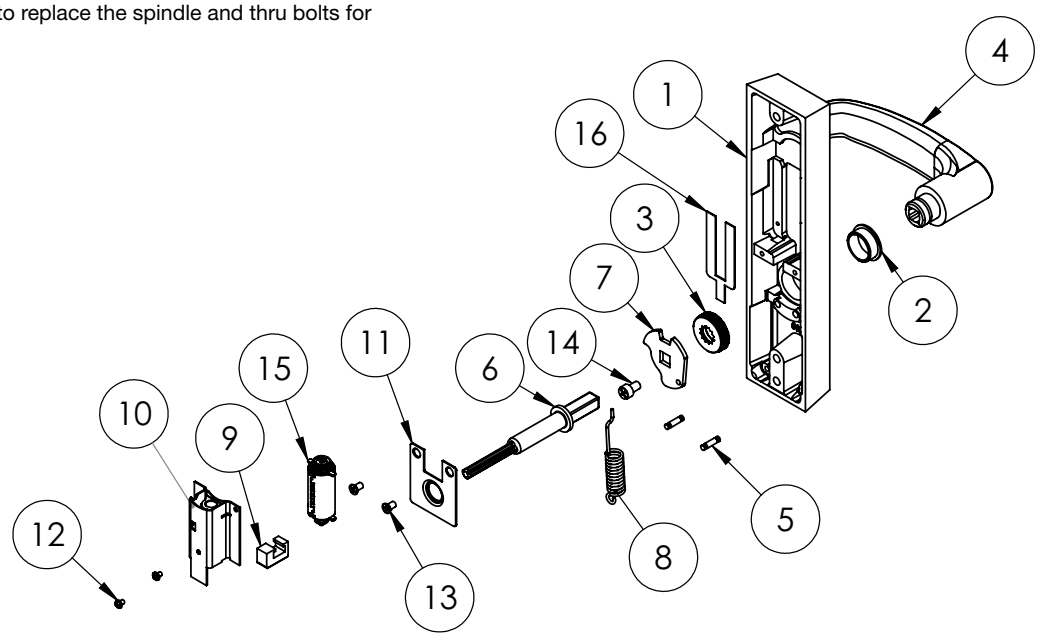
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
Not Shown	730-7	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-8	Spindle Retrofit Kit (2" Door)	1	Yes
	730-9	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
6	97-0541	Spindle	1	Yes
7	97-0480	Lower Hub Plate	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0329	Locking Tail	1	Yes
10	97-3932	Solenoid Cover Assembly	1	Yes
11	68-1402	Retainer Plate, Electrical Function	1	Yes
12	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
13	01-1154	Cr-Fhms #6-32 X 1/4"	2	Yes
14	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
15	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
16	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

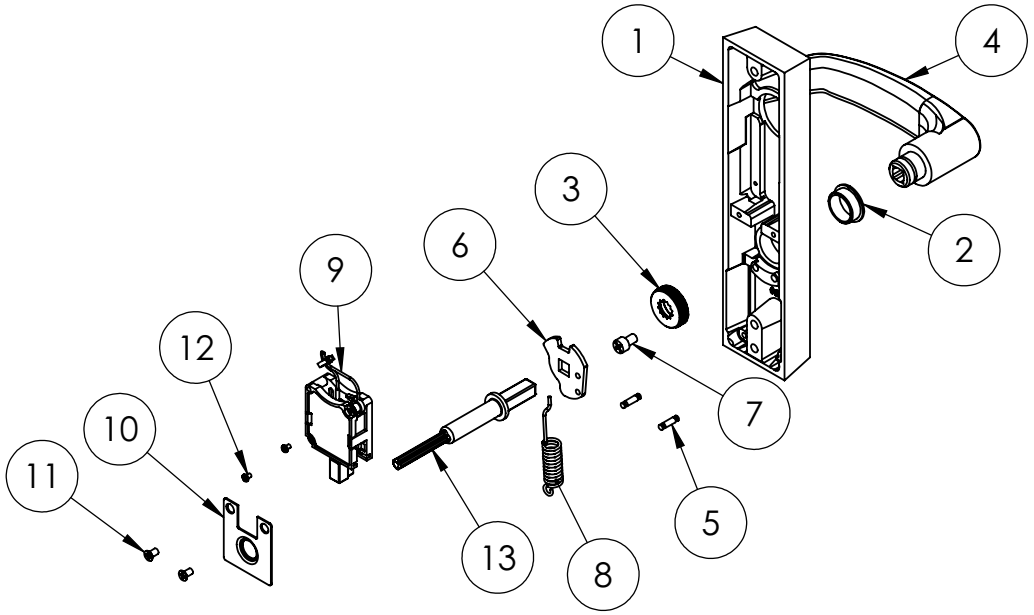
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	Electric ET Case W/ Cylinder Prep	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0480	Hub Plate (700-8)	1	Yes
7	01-1182	CR-CHMS #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0541	Spindle (Lockable 700-8)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

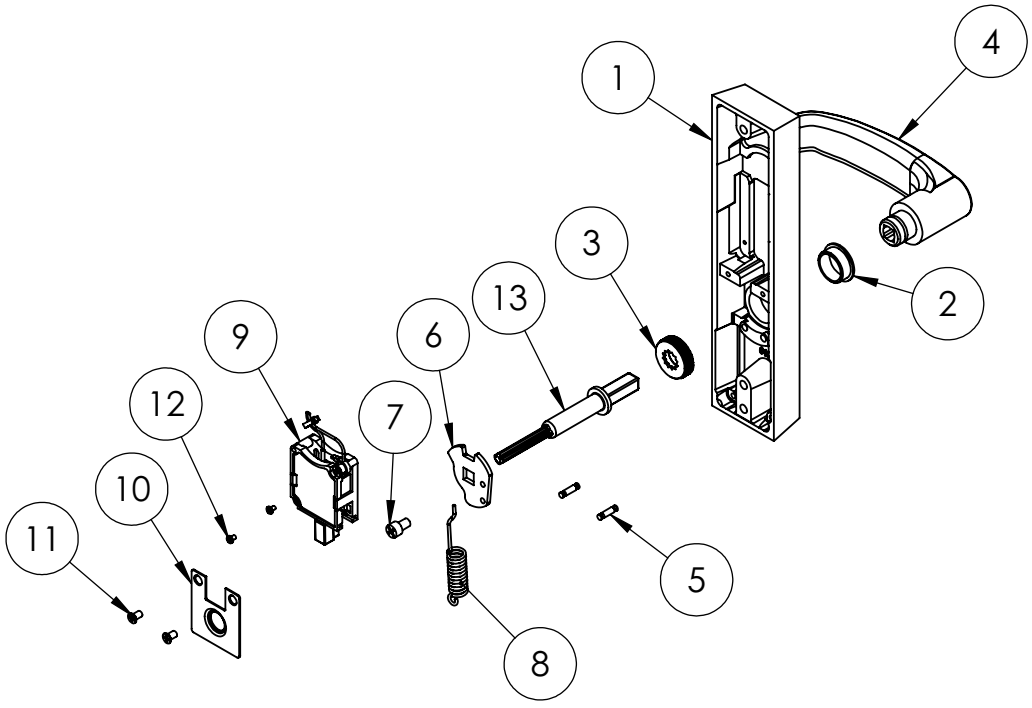
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	Electric ET Case W/O Cylinder Prep[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0480	Hub Plate (700-8)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0541	Spindle (Lockable 700-8)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

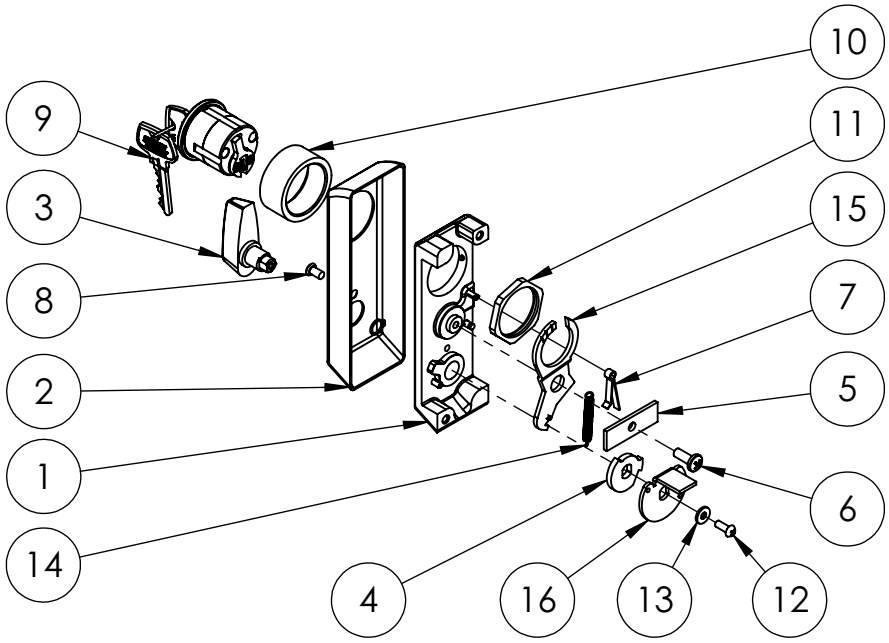
Auxiliary Controls
106
113
31-106
31-113

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2093*	Standard	Yes
Classroom	94-2094*		Yes
Night Latch	94-2426*	Cladding	Yes
Classroom	94-2427*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2089	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2121	Turn Lever Assembly*	1	Yes
4	94-0110	Cam	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	01-3582	#6-32 x 3/8 RHMS	1	Yes
13	01-0204	#6-32 x 3/8 Flat Washer	1	Yes
14	94-0109	Extension Spring	1	Yes
15	94-0114	Locking Lever	1	Yes
	94-2249	Locking Lever & Pin Assembly	1	Yes
16	94-2087	Lever Assembly	1	Yes
	94-2419	Lever Assembly	1	Yes
17	94-2448	H1 Aux Control Adapter Pack	1	Yes
18	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

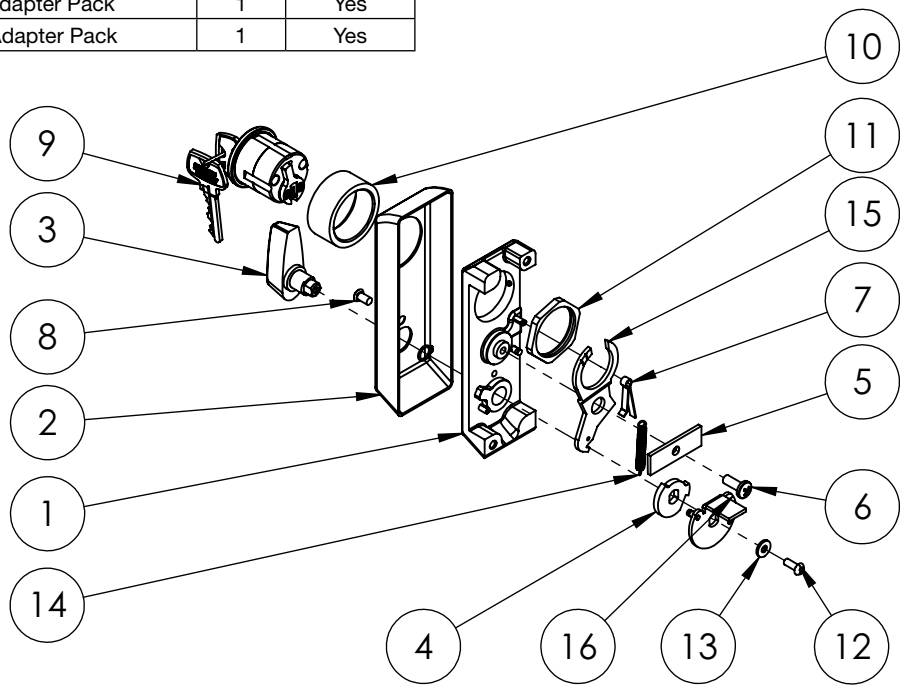
Auxiliary Controls
306
313
31-306
31-306

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2091*	Standard	Yes
Classroom	94-2092*		Yes
Night Latch	94-2428*	Cladding	Yes
Classroom	94-2429*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2089	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2121	Turn Lever Assembly*	1	Yes
4	94-0110	Cam	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	01-3582	#6-32 x 3/8 RHMS	1	Yes
13	01-0204	#6-32 x 3/8 Flat Washer	1	Yes
14	94-0109	Extension Spring	1	Yes
15	94-0112	Locking Lever	1	Yes
	94-0114			Yes
16	94-2329	Lever Assembly	1	Yes
	94-2088			Yes
	94-2421			Yes
	94-2420			Yes
17	94-2448	H1 Aux Control Adapter Pack	1	Yes
18	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

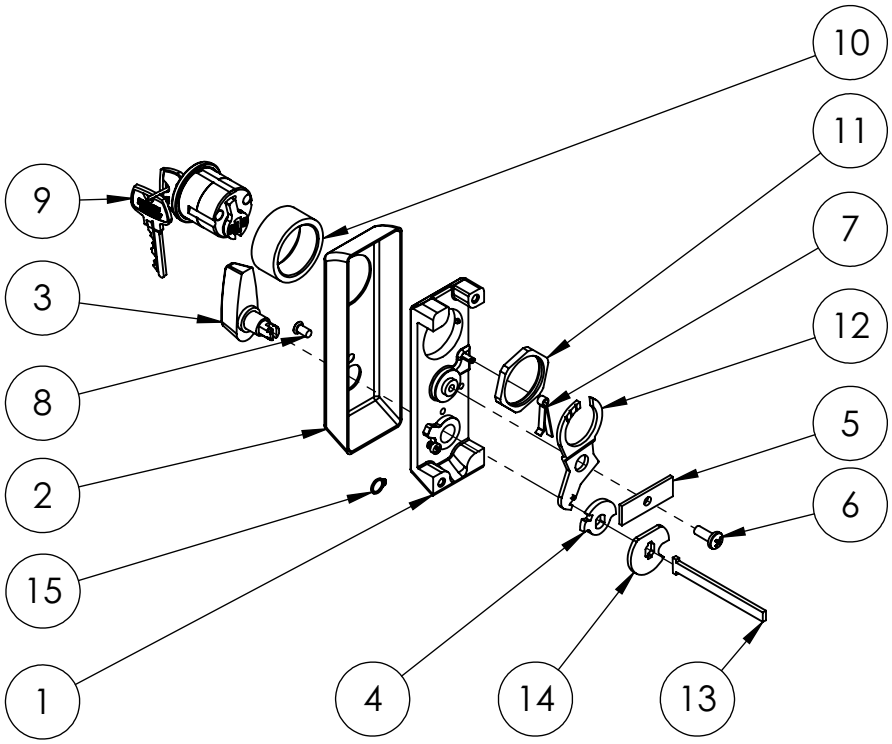
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2093*	NB	Yes
Classroom	94-2094*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2372	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2373	Turn Lever Assembly*	1	Yes
4	94-0185	Locking Hub	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	94-0114	Locking Lever	1	Yes
	94-2249	Locking Lever & Pin Assembly		Yes
13	94-0184	Tail Piece	1	Yes
14	94-0186	Space	1	Yes
15	01-4552	5/16 Retaining Ring	1	Yes
16	94-2448	H1 Aux Control Adapter Pack	1	Yes
17	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®

ASSA ABLOY

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT

ASSA ABLOY

SARGENT Manufacturing Company
100 Sargent Drive
New Haven, CT 06511 USA
800-727-5477
www.sargentlock.com

ASSA ABLOY is the global leader in door opening solutions, dedicated to satisfying end-user needs for security, safety and convenience

Founded in the early 1800s, SARGENT® is a market leader in locksets, cylinders, door closers, exit devices, electro-mechanical products and access control systems for new construction, renovation, and replacement applications. The company's customer base includes commercial construction, institutional, and industrial markets.

Copyright © 2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of SARGENT Manufacturing is prohibited.

A8231 12/17

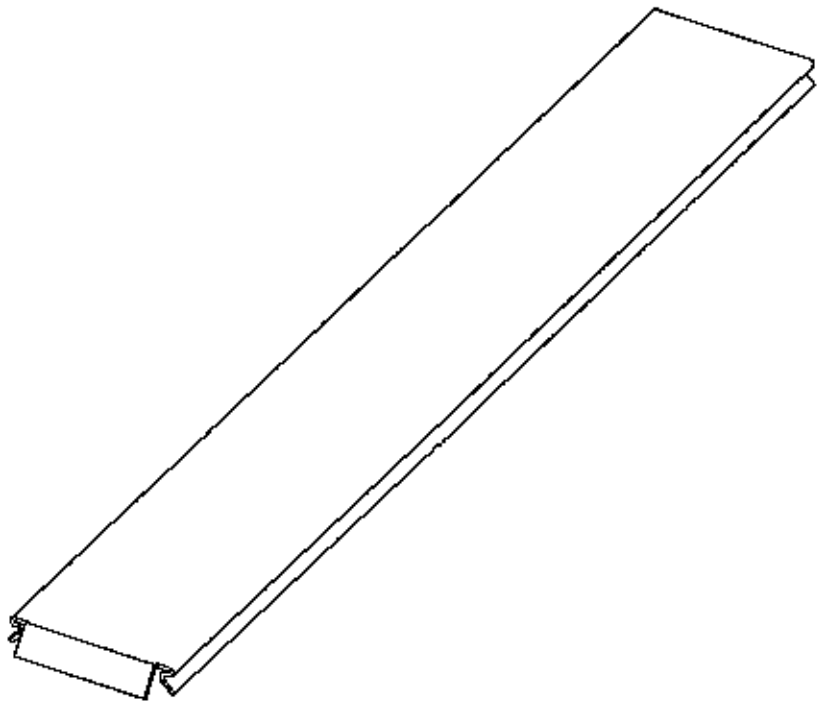
80 series Parts List

MOUNTING RAIL INSERTS

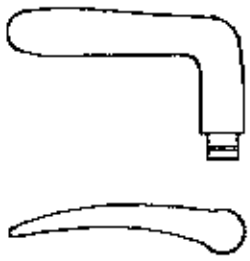
Parts List
Page No 80.4
Rev B
8/18/2003

PREFIX	ASSY NO.	PART NO.	DESCRIPTION
STANDARD INSERTS, NEW FACTORY SUPPLIED 55-			
STD, 12-19-, 53-58- OR 55- SUPPLIED IN COMB. WITH ABOVE PREFIXES		68-0549	INSERT (F WIDE) *
		68-0550	INSERT (E WIDE) *
		68-0551	INSERT (G WIDE) *
		68-0552	INSERT (G NARROW) *
		68-0553	INSERT (J NARROW) *
		68-0554	INSERT (J WIDE) *
		68-1375	INSERT (E NARROW, F NARROW) *
OLD FACTORY SUPPLIED 55-, 55- RETROFITS			
55- SUPPLIED IN COMB. WITH FOLLOWING PREFIXES NONE, 12-19-, 58-(16- IN PUSH)	855-1 KIT		INSERT ASSEMBLY (F WIDE) *
	855-2 KIT		INSERT ASSEMBLY (E NARROW, F NARROW) *
	855-3 KIT		INSERT ASSEMBLY (G WIDE) *
	855-4 KIT		INSERT ASSEMBLY (G NARROW, J WIDE) *
	855-5 KIT		INSERT ASSEMBLY (E WIDE) *
	855-6 KIT		INSERT ASSEMBLY (J NARROW) *

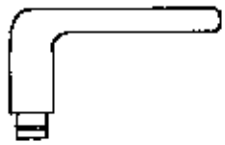
* SPECIFY FINISH



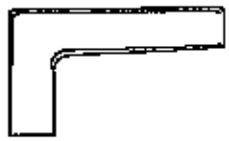
NOTE: LEVERS LISTED ARE FOR USE WITH ET CONTROLS MANUFACTURED AFTER SEPTEMBER 25, 1998



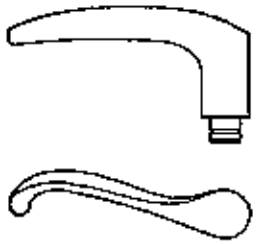
A LEVER 82-0151 (RH)
82-0152 (LH)



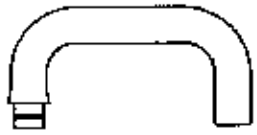
E LEVER
82-0154



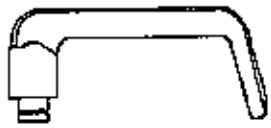
F LEVER
82-0155



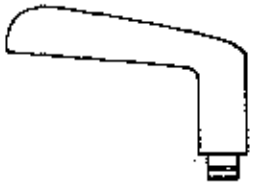
Y LEVER 82-0531 (RH)
82-0530 (LH)



J LEVER
97-0486

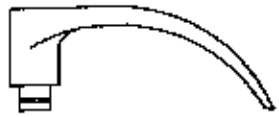


C LEVER
97-0567

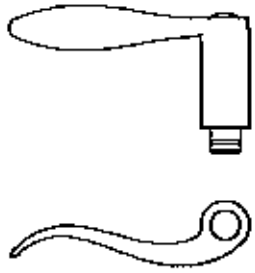


S LEVER 82-0523 (RH)
82-0522 (LH)

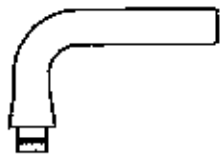
L LEVER
97-0485



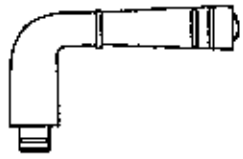
P LEVER
97-0484



G LEVER 82-0527 (RH)
82-0526 (LH)



W LEVER
82-0159



R LEVER
82-0517

B LEVER
82-0153

80 Series Parts List

(12-) 8706
(12-) 8713

PARTS LIST

PAGE No.	REV.
87.1A	C

8/2009

CHASSIS ASSY LESS COVER			
8700	06 AND 13 FUNCTIONS ±	LHRB RHRB	68-2201 68-2202

ITEM No.	ASSY No.	PART No.	DESCRIPTION	QTY
1	68-2201 LHRB 68-2202 RHRB	01-0749	GROOVE PIN	1
2		97-0050	KNOB RETURN SPRING	1
3		68-1090	LIFT LEVER	1
4		68-2198	LOCKING SLIDE ASSY LHRB	1
		68-2199	LOCKING SLIDE ASSY RHRB	
5		97-2048	CYLINDER HUB & PIN ASSY	1
6		68-0327	MAIN SLIDE	1
7		01-3384	SCREW #8-32 x 7/16	2
8		01-0930	LOCK WASHER	2
9		68-0367	KNOB HUB COVER	1
10		97-0042	KNOB HUB	1
11		97-0043	KNOB HUB RETAINER	1
12		01-0005	RETAINING RING	1
13		68-0323	CHASSIS PIN	2
14		01-4512	SPIROL PIN LIFT ARM	1
15		68-0324	LIFT LEVER PIVOT PIN	1
16		68-0241	LIFT ARM	1
17		68-0368	LOCKING SLIDE SPRING LHRB	1
		97-0006	LOCKING SLIDE SPRING RHRB	
18		01-1190	SCREW SELF TAPPING #8-32 x 5/16	1
19		97-0049	ROD ADJUSTMENT PIN	2
20		68-0405	COVER, CHASSIS *	1
21		97-0052	SCREW * #8-32 x 5/16	4
		68-2143	STD SCREW PACK	1
		68-3026	12- SCREW PACK WOOD DOOR 1 3/4"	
		68-3027	12- SCREW PACK WOOD DOOR 2 1/4"	
		68-3028	12- SCREW PACK METAL DOOR	

* SPECIFY FINISH

± FOR 8706 x ET OR 8713 x ET USE 8715 CHASSIS

NOTE: FOR 12-, HC OR 12-HC ORDER CHASSIS AS AN ASSEMBLY TO MAINTAIN OPENING LABEL

© SARGENT Manufacturing Company. All Rights reserved.

SARGENT®
ASSA ABLOY

80 Series Parts List

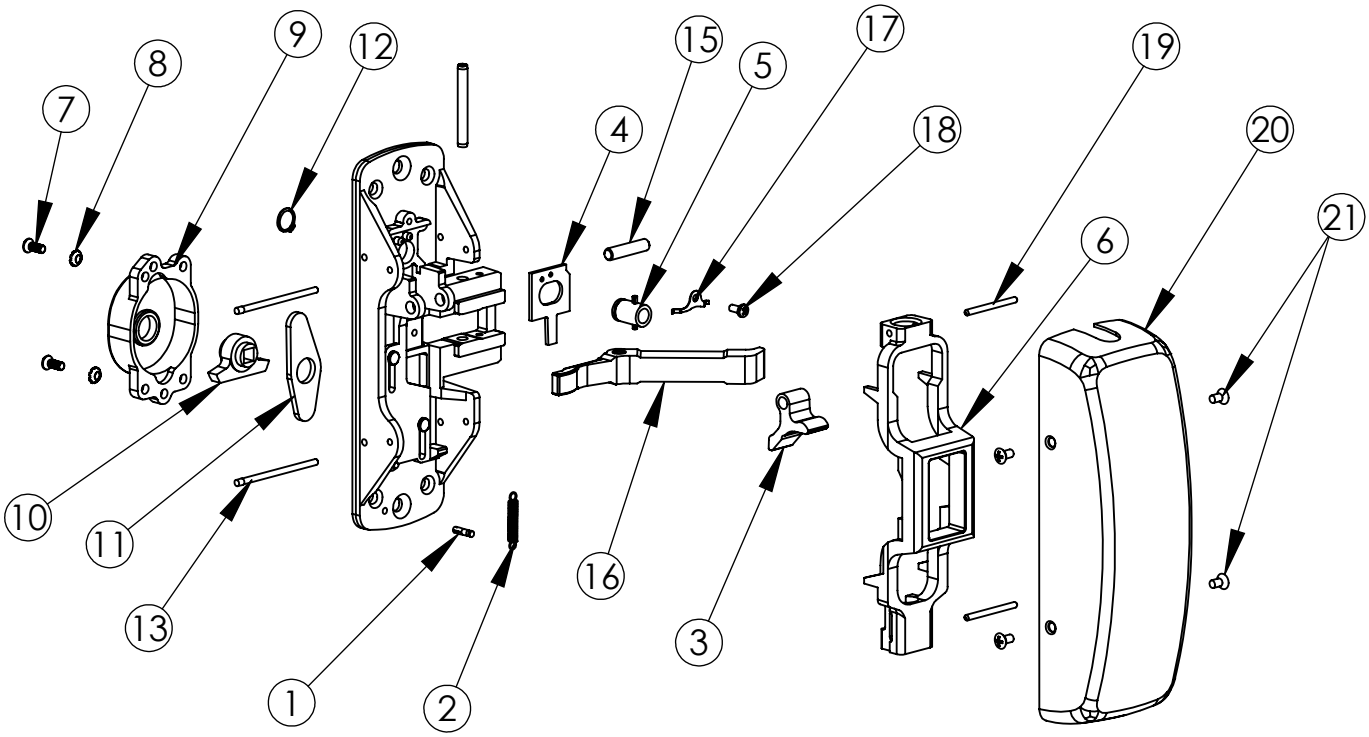
(12-) 8706
(12-) 8713

PARTS LIST

PAGE No. 87.1B REV. C

8/2009

			CHASSIS ASSY LESS COVER
8700	06 & 13 FUNCTIONS ±	LHRB RHRB	68-2201 68-2202



THIS PAGE MUST FACE 87.1A

© SARGENT Manufacturing Company. All Rights reserved.

SARGENT®
ASSA ABLOY

80 Series Parts List

(12-) 8715
(12-) 8743
(12-) 8746

PARTS LIST

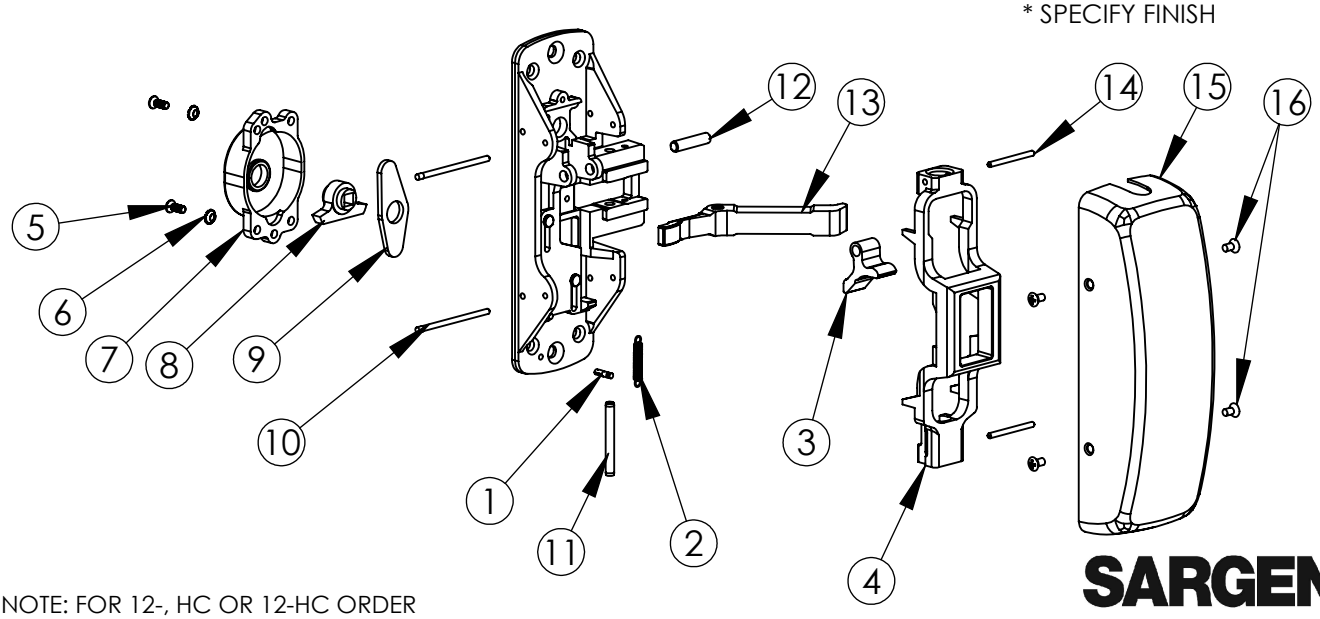
PAGE No. 87.3 | REV. C

8/2009

			CHASSIS ASSY LESS COVER
8700	15, 43 AND 46 FUNCTIONS	LHRB RHRB	68-2207 68-2208

ITEM No.	ASSY No.	PART No.	DESCRIPTION	QTY
1	68-2207 LHRB 68-2208 RHRB	01-0749	GROOVE PIN	1
2		97-0050	KNOB RETURN SPRING	1
3		68-1090	LIFT LEVER	1
4		68-0327	MAIN SLIDE	1
5		01-3384	SCREW #8-32 x 7/16	2
6		01-0930	COUNTERSUNK LOCK WASHER	2
7		68-0367	KNOB HUB COVER	1
8		97-0042	KNOB HUB	1
9		97-0043	KNOB HUB RETAINER	1
10		68-0323	CHASSIS PIN	2
11		01-4512	SPIROL PIN LIFT ARM	1
12		68-0324	LIFT LEVER PIVOT PIN	1
13		68-0241	LIFT ARM	1
14		97-0049	BOTTOM ROD ADJUSTMENT PIN	2
15		68-0405	COVER, CHASSIS	1
16		97-0052	SCREW #8-32 x 5/16 *	4
		68-2143	STD. SCREW PACK	1
		68-3026	12- SCREW PACK WOOD DOOR 1 3/4"	
		68-3027	12- SCREW PACK WOOD DOOR 2 1/4"	
		68-3028	12- SCREW PACK METAL DOOR	

* SPECIFY FINISH



NOTE: FOR 12-, HC OR 12-HC ORDER CHASSIS AS AN ASSEMBLY TO MAINTAIN OPENING LABEL

© SARGENT Manufacturing Company. All Rights reserved.

SARGENT®

ASSA ABLOY

SARGENT®

ASSA ABLOY

80 Series Parts Manual

For assistance, contact SARGENT at
800-727-5477 or www.sargentlock.com

A8231 12/17

Copyright © 2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader
in door opening solutions

Table of Contents

SARGENT®
ASSA ABLOY

Chassis Assemblies
- 8300 4
- 8400 5-10
- 8500 11-12
- 8600 13-28
- 8700 29-52
- 8800 53-67
- 8900 68-69

900 Series Mortise Locks 70-82

Rail Assemblies 83-102

700 Series ET Control 103-133

Auxiliary Controls 134-136

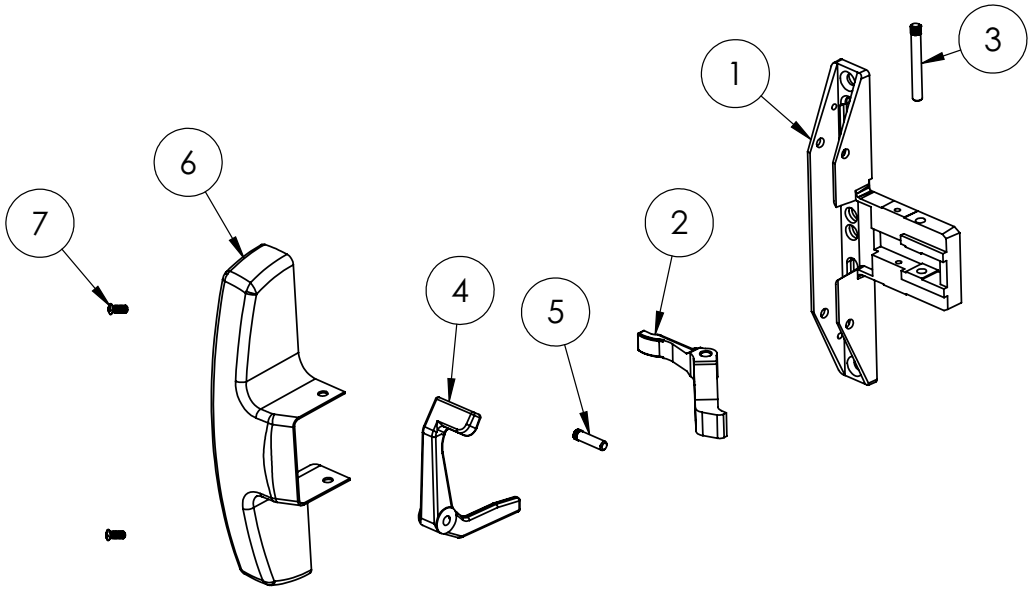
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function		Assembly No.	Description	Sellable
(12-) All functions	1 3/4" Door	68-2481	LHRB	Yes
		68-2482	RHRB	Yes
	2"-2 3/4" Door	68-2483	LHRB	Yes
		68-2484	RHRB	Yes

Item	Part No.	Description	Qty	Sellable
1	68-0486	Chassis	1	Yes
2	68-0241	Lift Arm	1	Yes
3	68-0239	Pivot Pin (Lift Arm)	1	Yes
4	68-0489	Lift Lever LHRB 1 3/4" Door	1	Yes
	68-0490	Lift Lever RHRB 1 3/4" Door	1	Yes
	68-0491	Lift Lever LHRB 2 3/4" Door	1	Yes
	68-0492	Lift Lever RHRB 2 3/4" Door	1	Yes
5	68-0479	Pivot Pin (Lift Lever)	1	Yes
6	68-0496	Cover[1]	1	Yes
7	68-3905	Cover Screw Pack[1]	2	Yes
Not Shown	—	900 Series Mortise Assembly[1,2,4]	1	Yes
	68-2520	Screw Pack Standard	1	Yes
	68-2522	Screw Pack (12-)	1	Yes
	C908	Strike Pack[3] (1 1/4" Standard Lip)	1	Yes

1. Specify finish
2. Specify hand
3. Specify lip length
4. Specify function



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

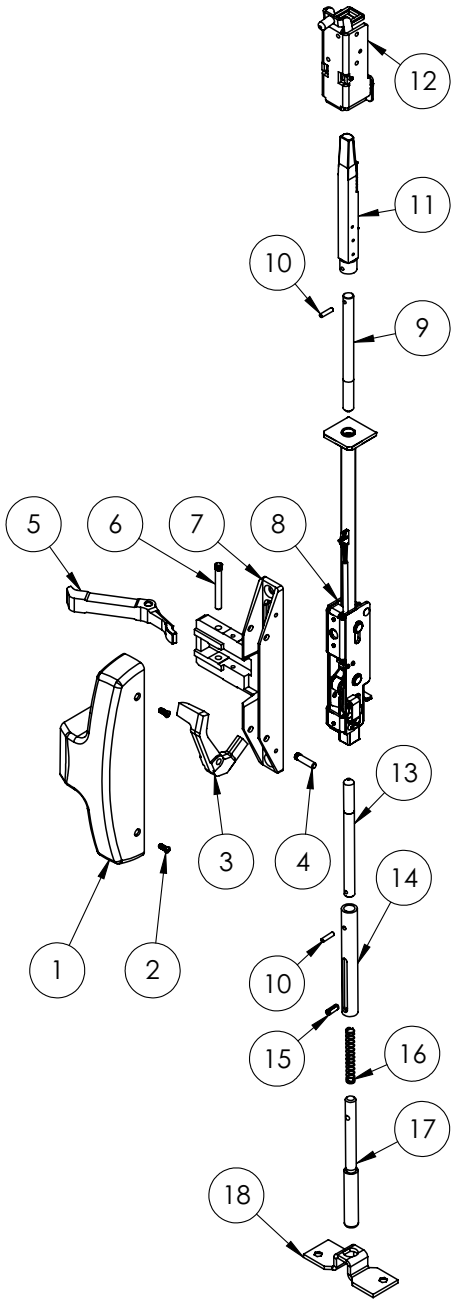
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
53-MD-(All Functions) MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0888	Bottom Plate	1	Yes
		68-3676	Screw Pack*	1	Yes
		652	Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



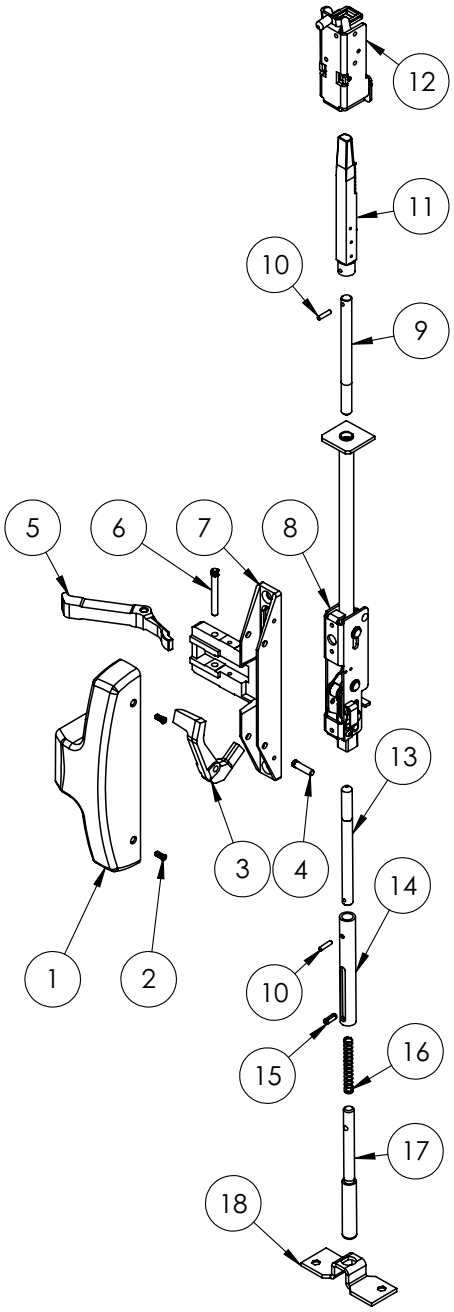
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
12-53-MD-(All Functions) 12-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12-53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0888	Bottom Plate	1	Yes
		68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height

A8231 12/17

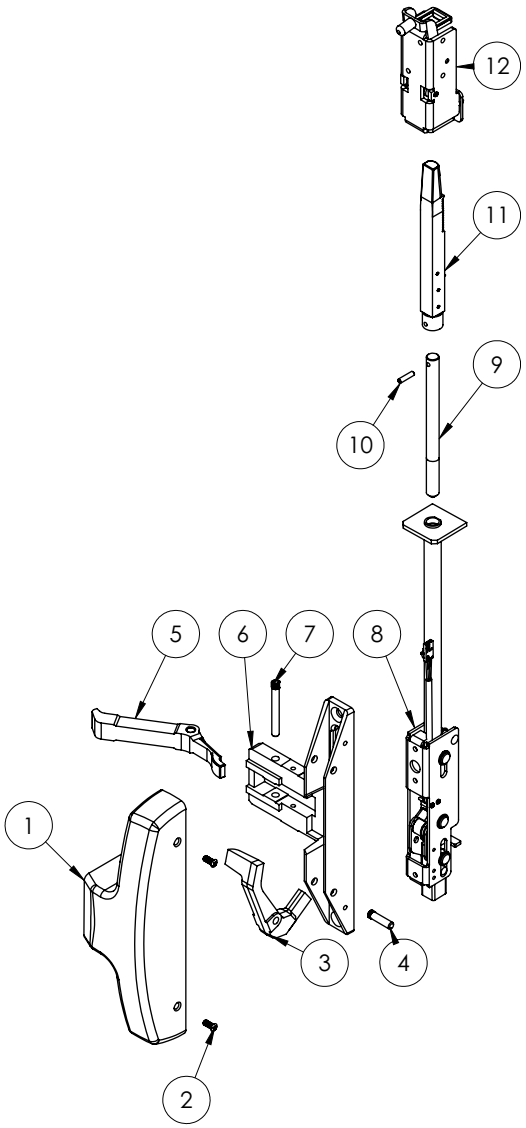
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-MD-(All Functions) NB-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

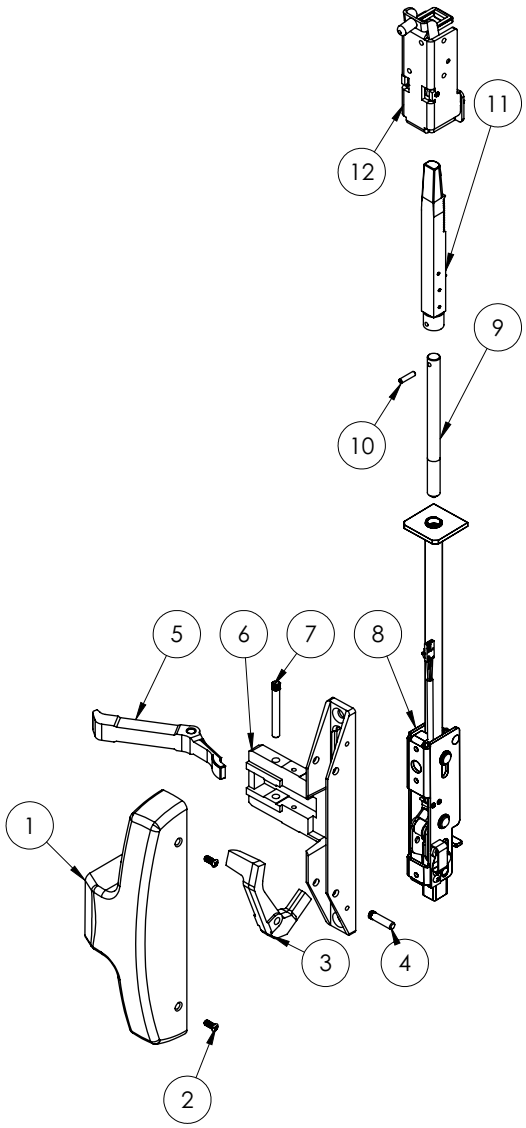
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-NB-MD-(All Functions) 12-NB-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

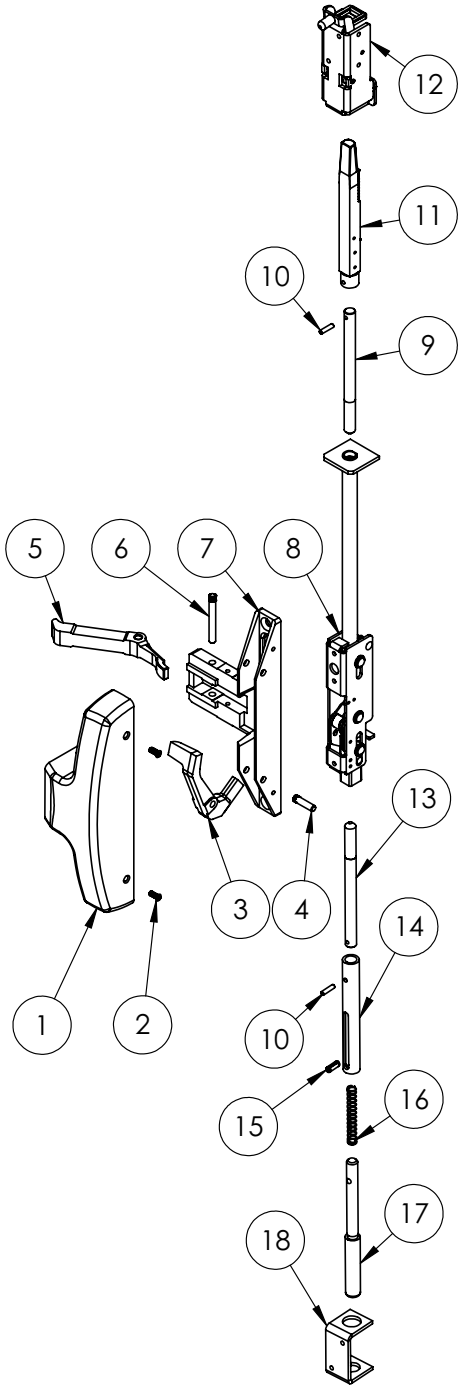
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
53-AD-(All Functions) AD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
		68-3854	53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0037	Bottom Case	1	Yes
		68-3676	Screw Pack*	1	Yes
		640	Aluminum Door Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

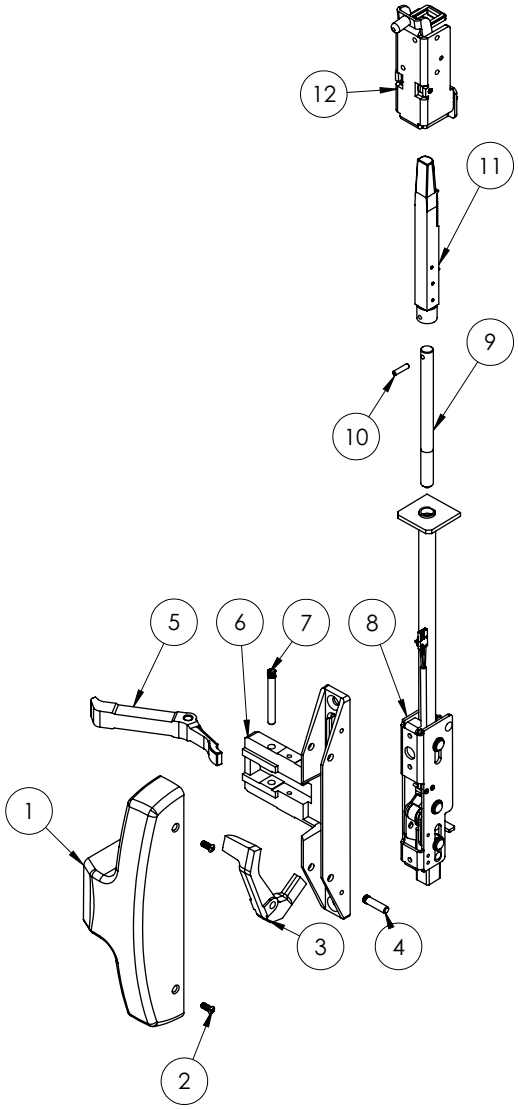
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
53-NB-AD-(All Functions) NB-AD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		639	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

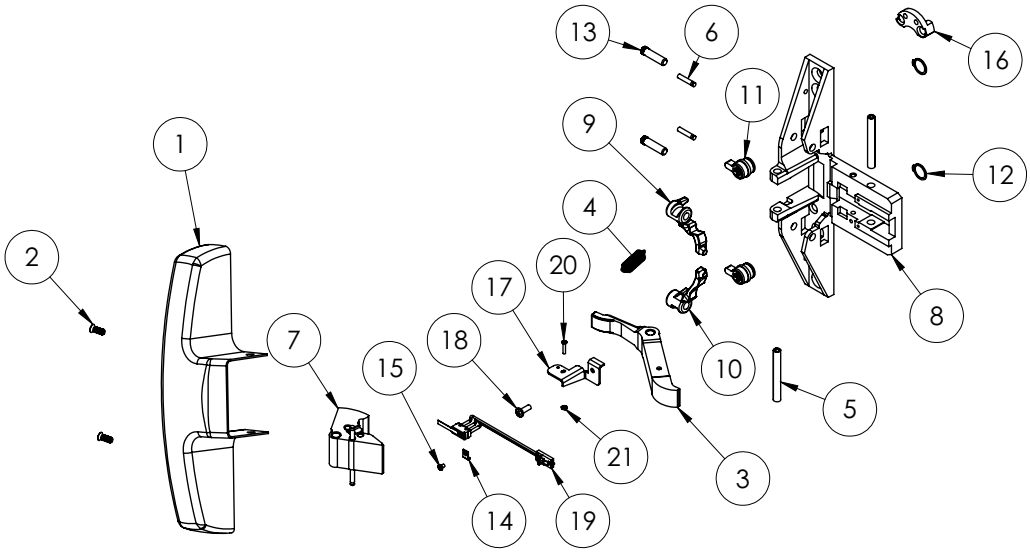
(12/53-)8504 (12/53-)8506 (12/53-)8510
(12/53-)8513 (12/53-)8515 (12/53-)8540
(12/53-)8543 (12/53-)8544 (12/53-)8546
(12/53-)8573 (12/53-)8574

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-) All functions	68-5880	LHRB/RHRB	Yes
(12-) 53- All functions	68-7411	LHRB/RHRB	Yes

Item	Assy. No.	Part No.	Description	Qty	Sellable
1	N/A	68-0495	Cover[1]	1	Yes
2		68-3905	Cover Screw Pack[1]	1	Yes
3		68-1137	Lift Arm	1	Yes
4		98-0028	Latchbolt Spring	1	Yes
5		01-4512	Spirol Pin	2	Yes
6		01-0008	Groove Pin	2	No
7		68-7420	Latchbolt Assembly (53-)	1	Yes
		68-6021	Latchbolt Assembly (Std)	1	Yes
8	68-6082	68-1624	8500 Chassis	1	Yes
9		68-1625	Lift Lever (RHRB)	1	
10		68-1626	Lift Lever (LHRB)	1	
11		94-0088	Cylinder Hub	2	
12		01-0005	Retaining Ring, Truarc 5100-43	2	
13		68-0479	Lift Lever Pivot Pin	2	
14	N/A	52-0310	Cable Clamp (53-)	1	Yes
15		01-1482	Cr-Phms (#2-56 X 1/8") (53-)	1	Yes
16		13-0458	Cylinder Retainer Pack (04 & 044 Functions Only)	1	Yes
17		68-1686	Switch Bracket (53-)	1	Yes
18		01-1220	#6-32 X 3/8" Length Ph Pn Hd Machine Screw (53-)	1	Yes
19		52-4545	Switch Assembly (53-)	1	Yes
20		01-9446	Machine Screw (#1-72 X 11/32" Ph Fl Hd) (53-)	1	Yes
21		01-0909	Hex Machine Screw Nut (53-)	1	Yes
Not Shown		68-2512	Screw Pack	1	Yes
		657	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

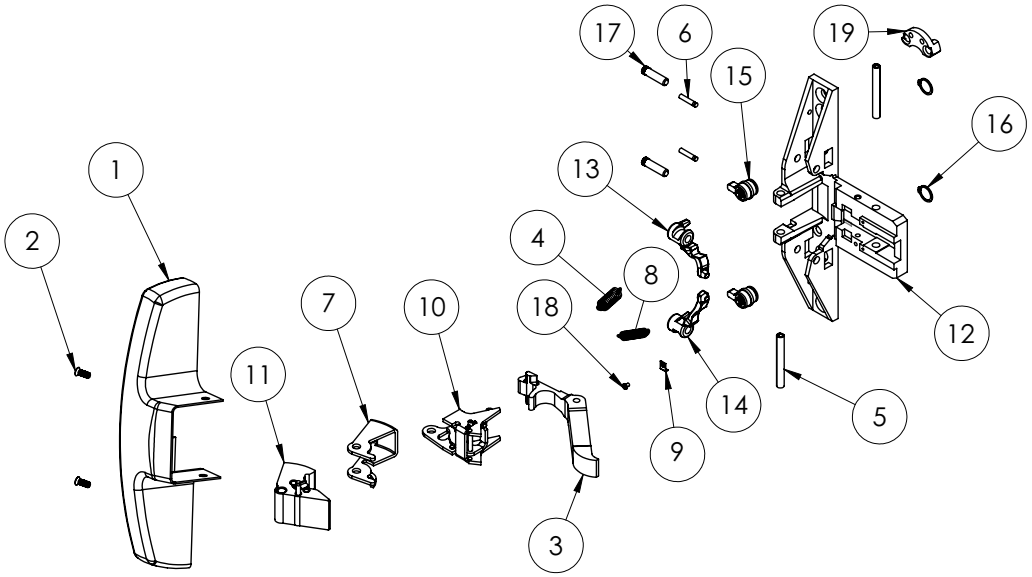
(12-/GL-/59-)8504 (12-/GL-/59-)8506 (12-/GL-/59-)8510
(12-/GL-/59-)8513 (12-/GL-/59-)8515 (12-/GL-/59-)8540
(12-/GL-/59-)8543 (12-/GL-/59-)8544 (12-/GL-/59-)8546
(12-/GL-/59-)8573 (12-/GL-/59-)8574

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-)GL- All functions	68-5881	LHRB/RHRB	YES
(12-)59- All functions	68-5882	LHRB/RHRB	YES

Item	Assy. No.	Part No.	Description	Qty	Sellable
1	N/A	68-1020	Cover[1]	1	Yes
2		—	Screw Pack[1]	1	Yes
3		68-1353	Lift Arm (Guarded)	1	Yes
4		98-0028	Latchbolt Spring	1	Yes
5		01-4512	Spirol Pin	2	Yes
6		01-0008	Groove Pin	2	No
7		68-1352	Guide	1	Yes
8		68-1394	Extension Spring	1	Yes
9		52-0310	Cable Clamp (59-)	1	Yes
10		68-5949	Guard Bracket & Switch Assembly (59-)	1	No
		68-5947	8500 Guard Bracket Assembly (Gl-)	1	No
11		68-4415	Guarded Latchbolt	1	Yes
12	68-6082	68-1624	8500 Chassis	1	Yes
13		68-1625	Lift Lever (RhRb)	1	
14		68-1626	Lift Lever (LhRb)	1	
15		94-0088	Cylinder Hub	2	
16		01-0005	Retaining Ring	2	
17		68-0479	Lift Lever Pivot Pin	2	
18	N/A	01-1482	Cr-Phms (#2-56 X 1/8") (59-)	1	Yes
19		13-0458	Cylinder Retainer Pack (04 & 044 Functions Only)	1	Yes
Not Shown		68-2512	Screw Pack	1	Yes
		657	Strike Pack	1	Yes

1. Indicates finish required



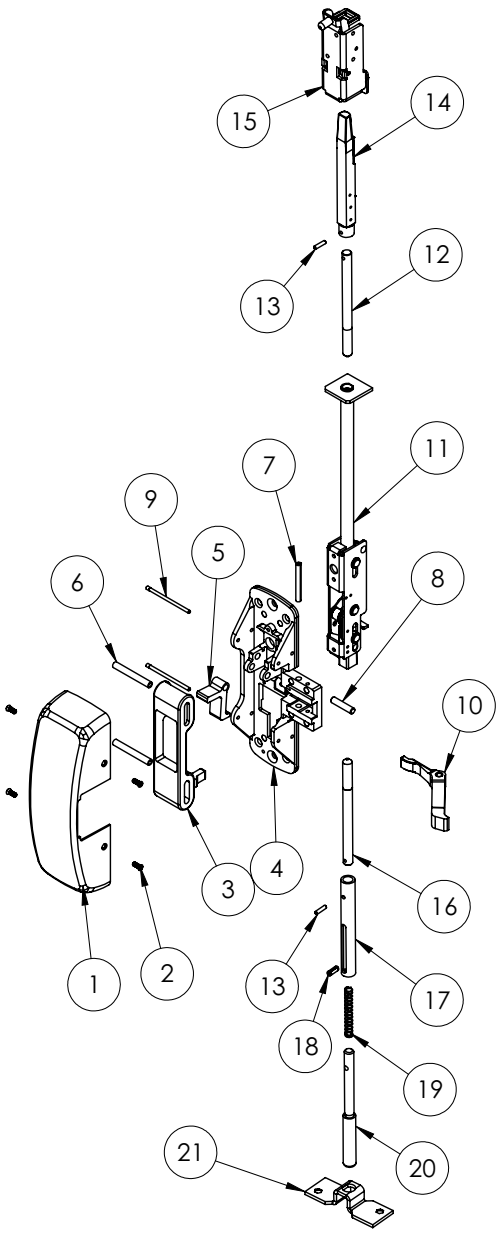
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-MD- 59-MD- MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack (W)*	1	Yes
		652	Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

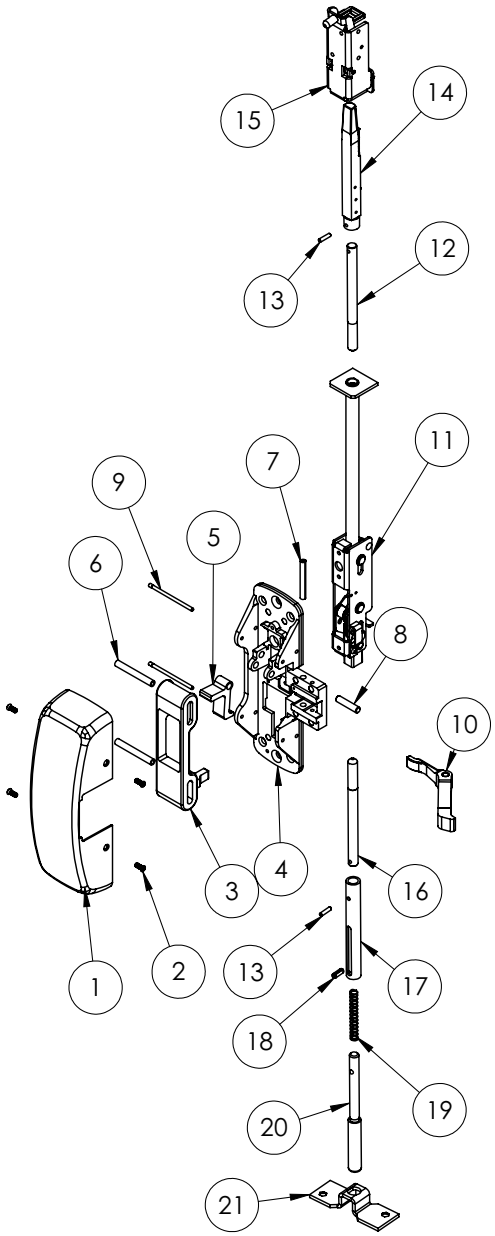
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-MD- 12-59-MD- 12-MD- (All Functions	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12- 53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack		Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-



A8231 12/17

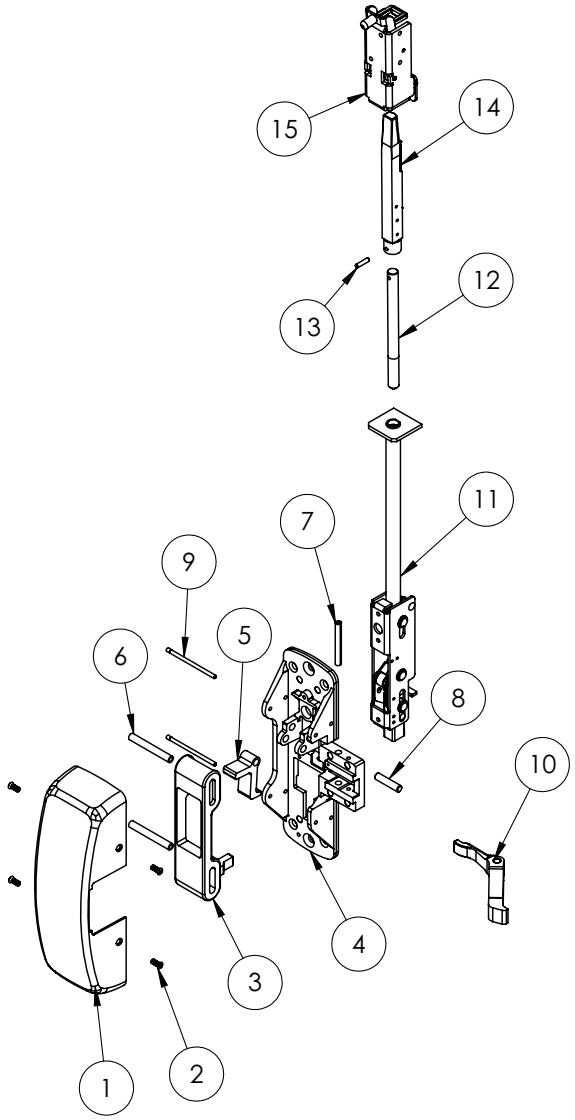
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-MD- 59-NB-MD- NB-MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

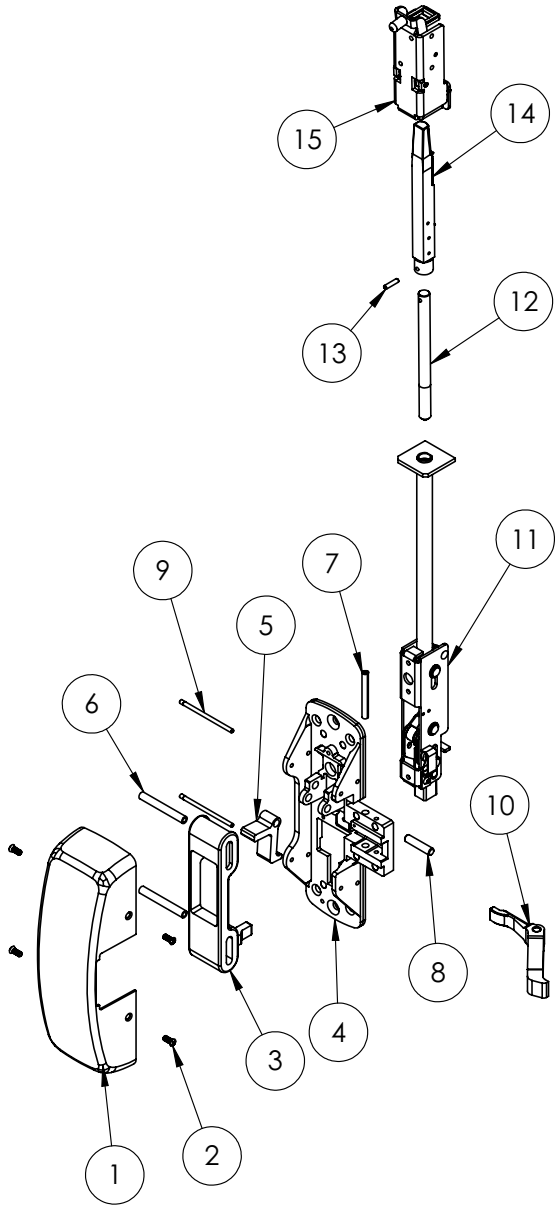
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-NB-MD- 12-59-NB-MD- 12-NB-MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		
11	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12- 53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
		68-5375	Top Case Assembly 1/4" Cladded		Yes
		68-5376	Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-



A8231 12/17

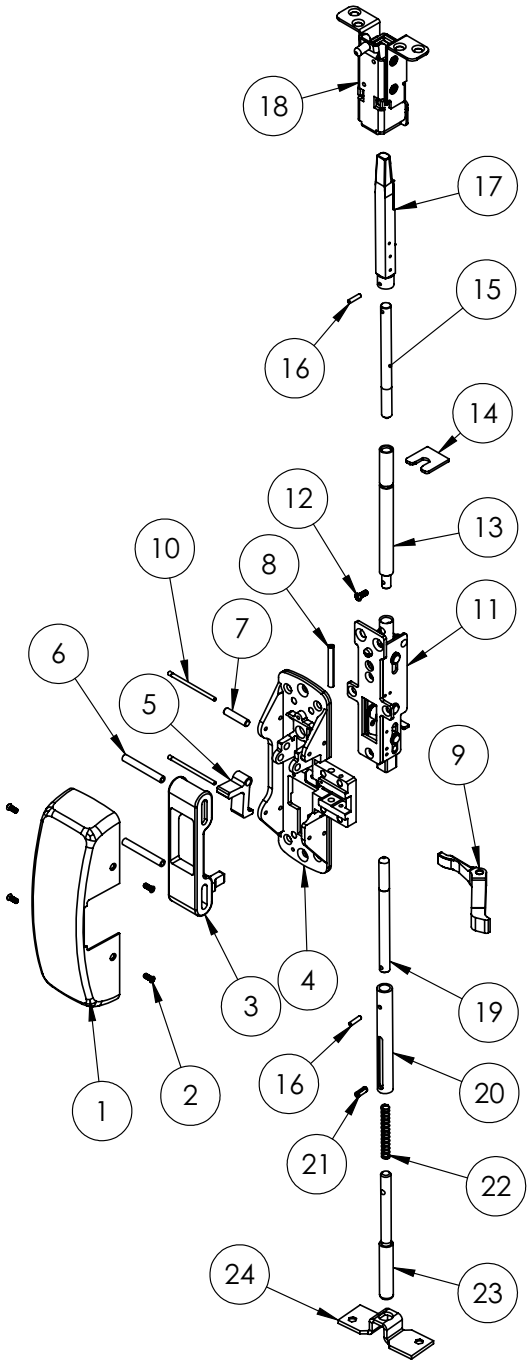
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-WD- 59-WD- WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	Inner Chassis Assembly	1	Yes
	68-3859		53- Inner Chassis Assembly[3]	1	Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	2	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	691B	660B	Bottom Rod[1,2]	1	Yes
20		94-0039	Bolt Sleeve	1	Yes
21		01-4389	Roll Pin	1	Yes
22		97-0454	Spring (Bottom Bolt)	1	Yes
23		94-0038	Bottom Bolt	1	Yes
24	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		652	Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-
4. Only when used w/ Aux Control



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

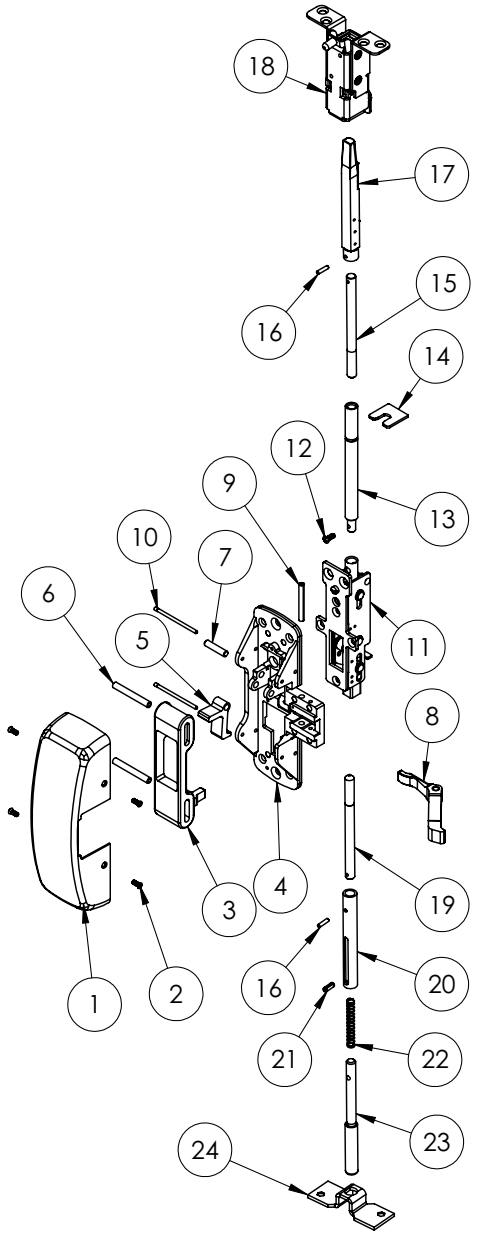
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

12-53-WD- 8606 8610 8613 8615
12-59-WD- 8640 8643 8646 8673
12-WD- 8674

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-WD- 12-59-WD- 12-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
9		01-4512	Spirol Pin	1	Yes
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	12-Inner Chassis Assembly	1	Yes
	68-3859		12-53- Inner Chassis Assembly[3]	1	Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	2	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and BracketAssembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	691B	660B	Bottom Rod[1,2]	1	Yes
20		94-0039	Bolt Sleeve	1	Yes
21		01-4389	Roll Pin	1	Yes
22		97-0454	Spring (Bottom Bolt)	1	Yes
23		94-0038	Bottom Bolt	1	Yes
24	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-
4. Only when used w/ Aux Control

A8231 12/17

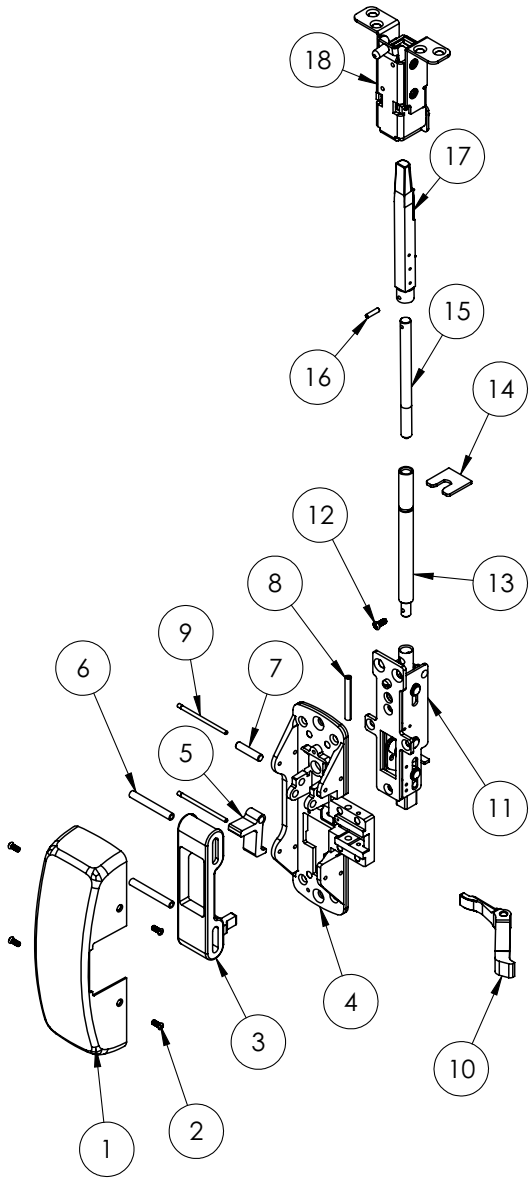
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-WD- 59-NB-WD NB-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
9		68-0012	Roller (Main Slide)	1	Yes
11	68-3580	N/A	Inner Chassis Assembly	1	Yes
	68-3859		53- Inner Chassis Assembly[3]		Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	1	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-
4. Only when used w/ Aux Control



A8231 12/17

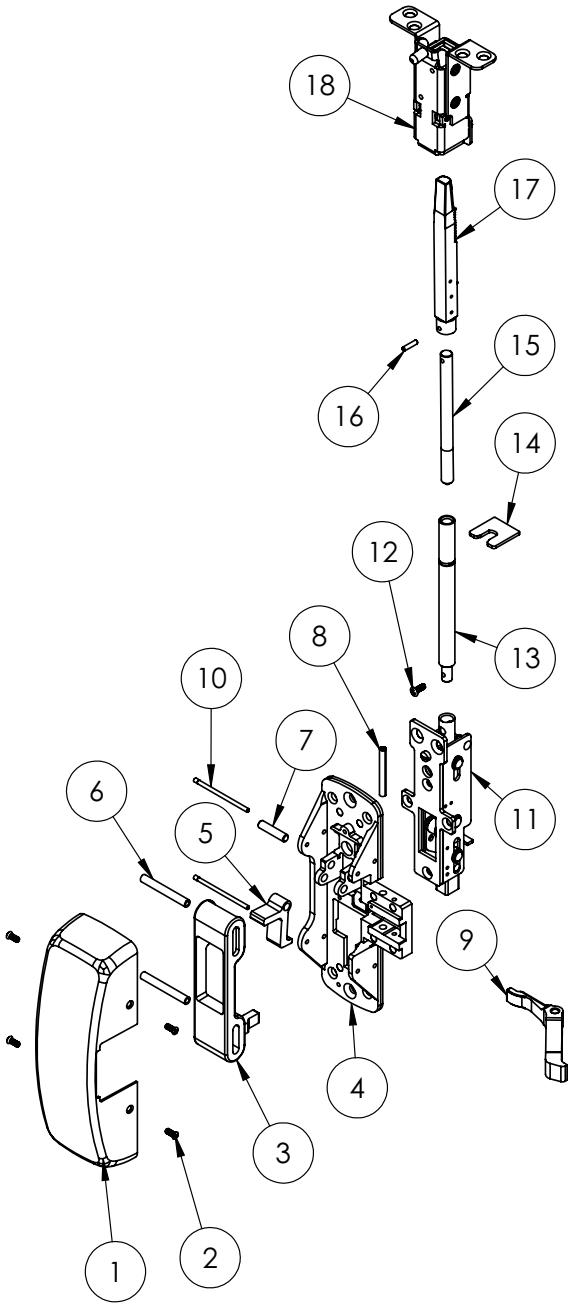
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
12-53-NB-WD- 12-59-NB-WD- 12-NB-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T (4)	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0112	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	12-Inner Chassis Assembly	1	Yes
	68-3859		12-53- Inner Chassis Assembly[3]		Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	1	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-
4. Only when used w/ Aux Control



A8231 12/17

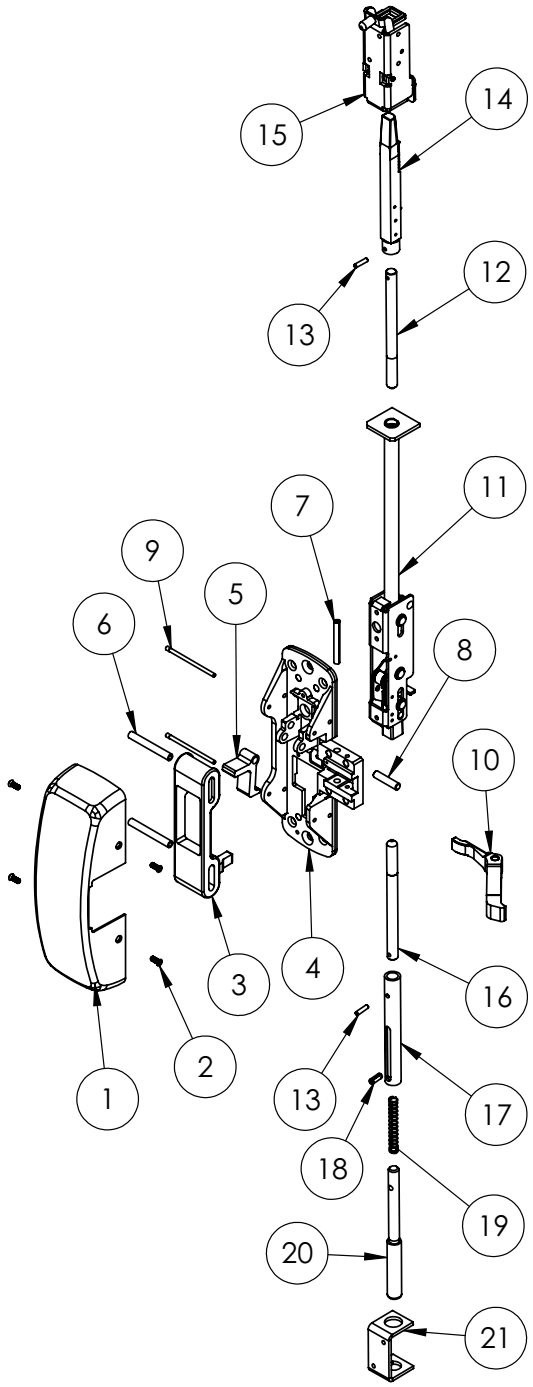
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-AD- 59-AD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0037	Bottom Case	1	Yes
		68-4389	Screw Pack (W)*	1	Yes
		640	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

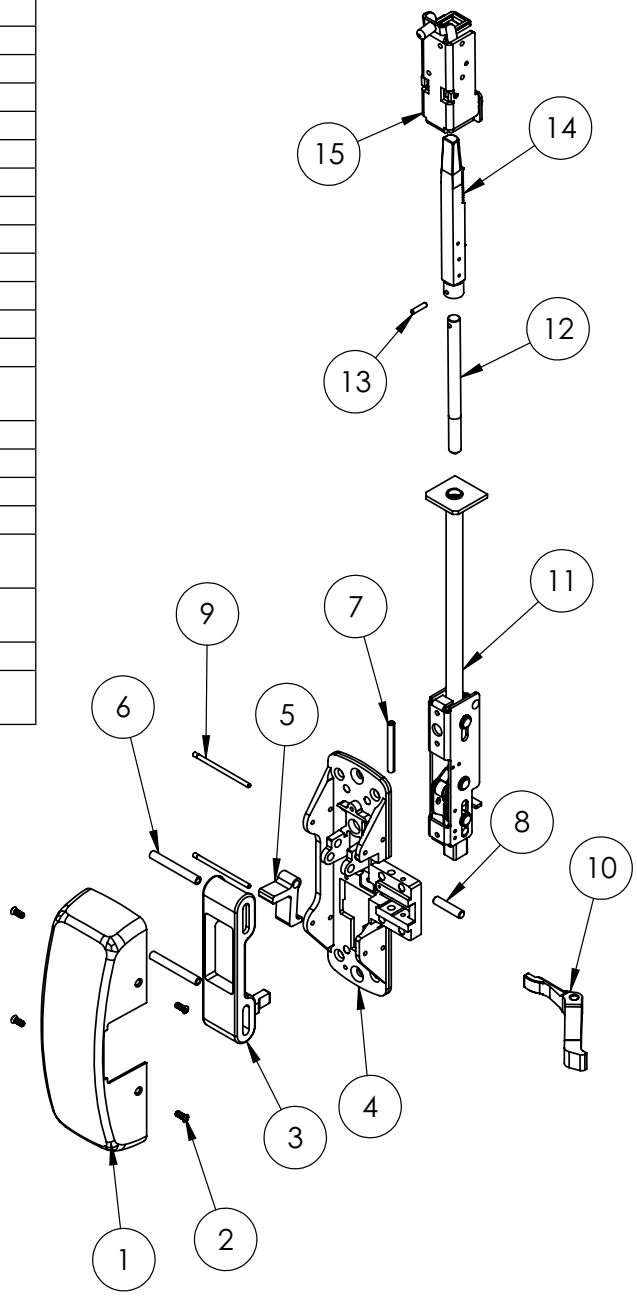
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
53-NB-AD- 59-NB-AD- AD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0241	Lift Arm	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		639	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



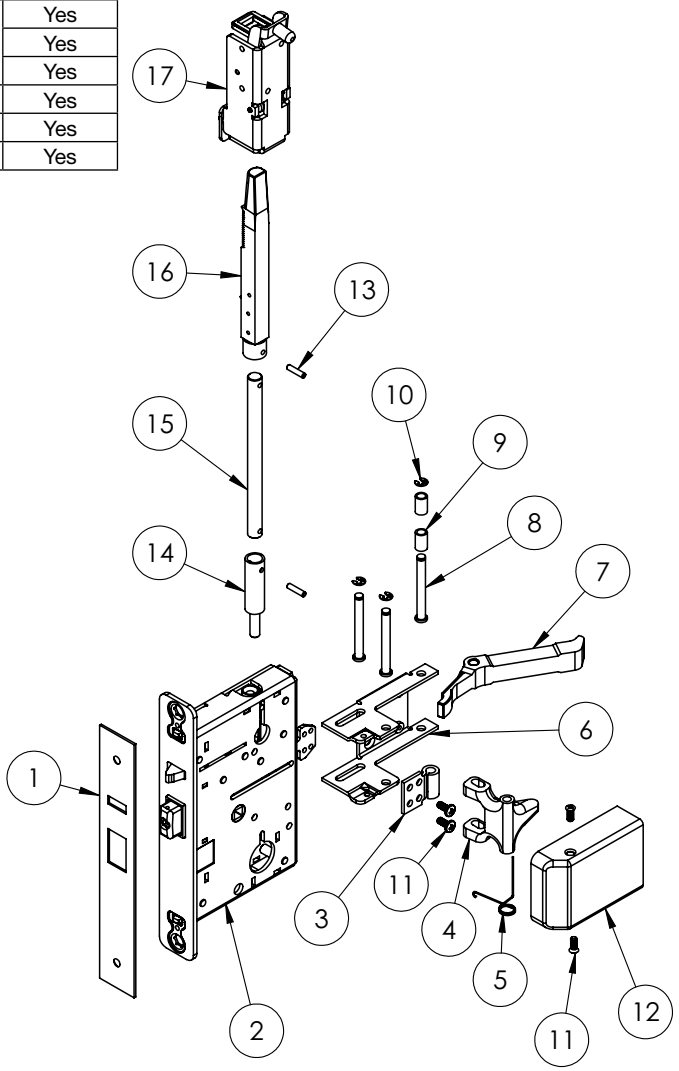
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-1186	Active Outside Front[1]	1	Yes
2	68-4239	N/A	Active Mortise Case	1	Yes
3	68-4264	68-1327	Link Connect (Pull Lever)	1	Yes
4		68-1309	Pull Lever Low Profile	1	Yes
5		68-1332	Torsion Spring (Pull Lever)	1	Yes
6		68-1313	Pivot Pin	3	Yes
7		68-0241	Lift Arm	1	Yes
8		68-1310	Pivot Bracket	1	Yes
9		01-4509	Retaining Ring	3	Yes
10		68-1311	Lift Arm Spacer	2	Yes
11	N/A	68-4373	Screw Pack (LP)	1	Yes
12		68-1317	Chassis Cover (LP)*	1	Yes
13	692L	01-0696	Coiled Pin	2	Yes
14		68-1339	Connecting Tube	1	Yes
15		661L	Top Rod (LP)	1	Yes
16		68-4840	Latch Bolt Assembly	1	Yes
17	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Panel		Yes
	68-5376		Top Case Assembly 1/2" Panel		Yes
	N/A	68-4389	Screw Pack	1	Yes
		650	Strike Pack	1	Yes
		77-0883	A.S.A. Strike (Curved Lip)*[2]	1	Yes

*Specify Finish
1. Only available in 32D finish
2. LS function only



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

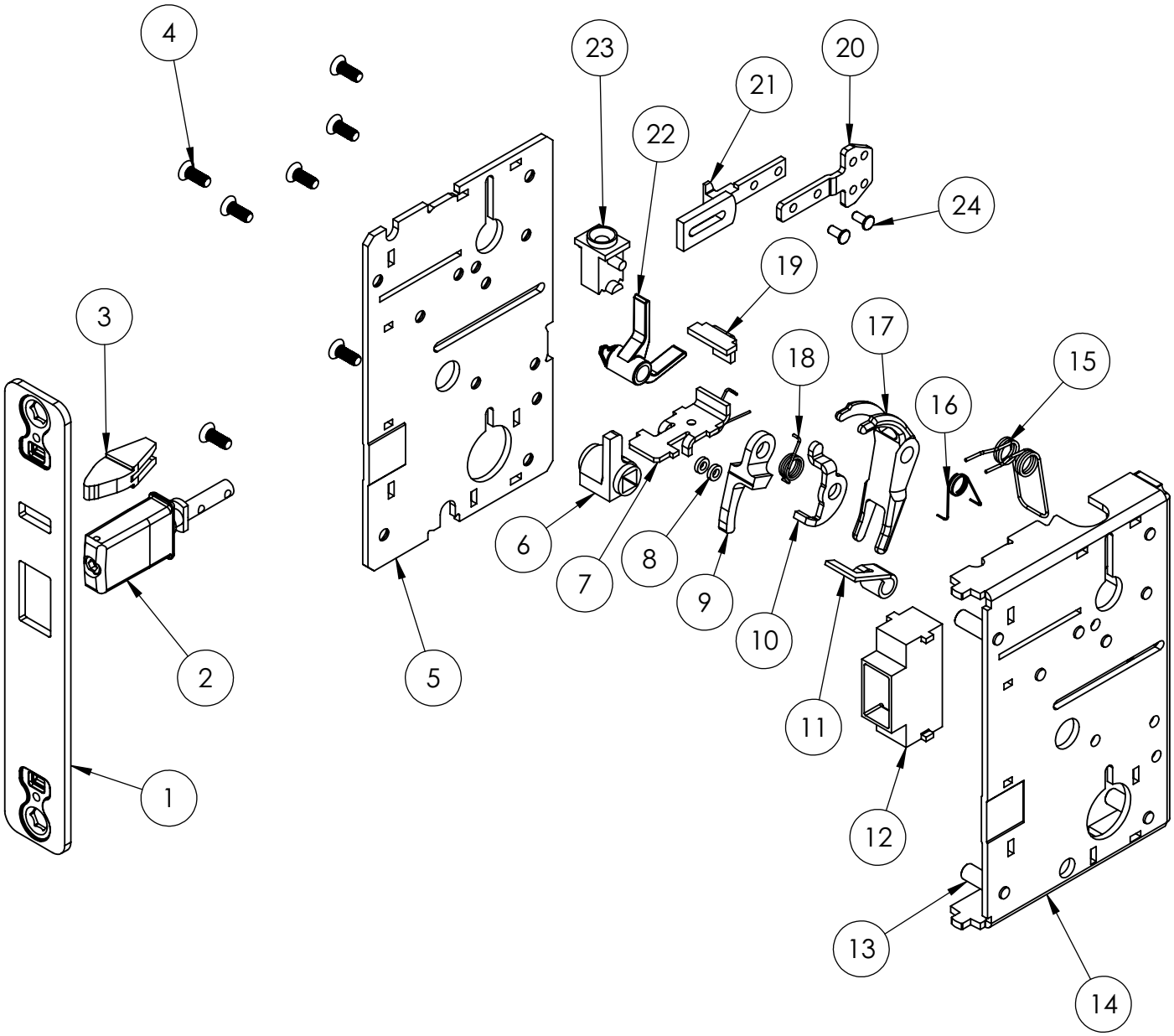
Item	Part No.	Description	Qty	Sellable
1	68-1188	Active Inside Front	1	No
2	68-1167	Active Latchbolt	1	Yes
3	68-1166	Activation Bolt	1	Yes
4	01-4402	#8-32x7/16" Flat PH U/C MS	7	Yes
5	68-1338	Mortise Cap	1	No
6	68-1476	Outside Hub (LP)	1	Yes
7	68-1291	Slide	1	No
8	68-1330	Bushing (LP)	2	Yes
9	68-1168	Active Case Pivot	1	Yes
10	68-1172	Retractor	1	Yes
11	68-1293	Fire Stop	1	Yes
12	68-1220	Active Bolt Guide	1	Yes
13	82-0294	Post (Screw and Case)	8	No
14	68-1337	Mortise Case	1	No
15	68-1253	Spring (Top Mount)	1	Yes
16	68-1265	Spring (Active Lever)	1	Yes
17	68-1333	Active Lever	1	Yes
18	68-1198	Torsion Spring (Retractor)	1	Yes
19	68-1246	Top Pusher Guide	1	Yes
20	68-1328	Link Latchbolt Tail	1	No
21	68-1334	Latchbolt Extension/Slide	1	No
22	68-1292	Upper Guard	1	Yes
23	68-1336	Top Mount	1	Yes
24	01-0424	Rivet	2	No

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

12-LP **8606** **8610** **8613** **8615**
LP **8640** **8643** **8646** **8673**
12-LS **8674**
LS

SARGENT®
ASSA ABLOY



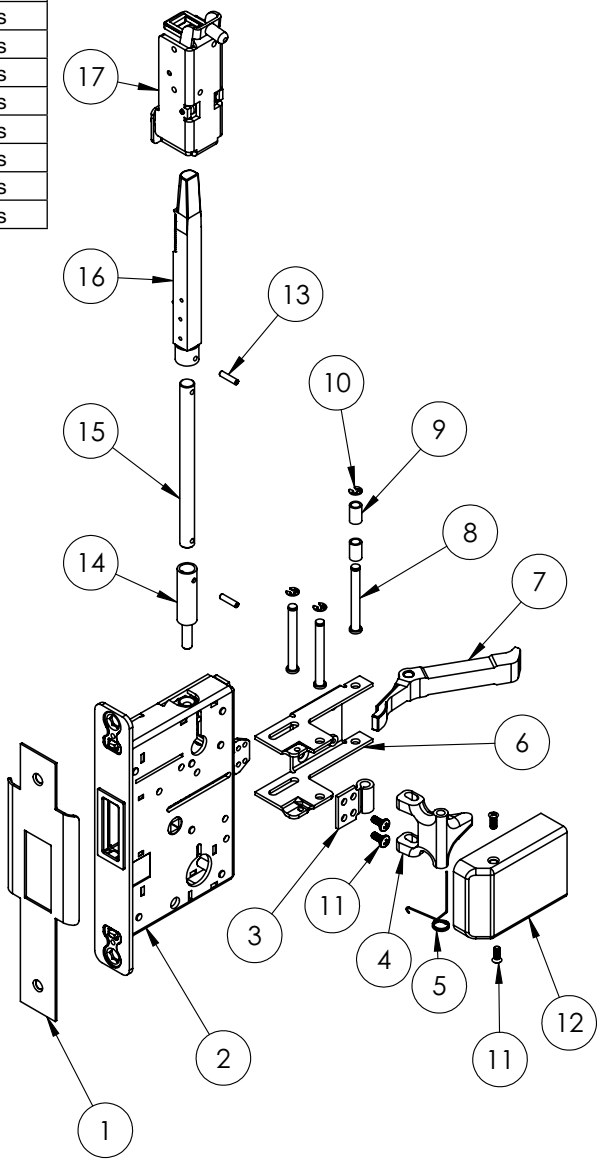
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-1183	Inactive Outside Front[1]	1	Yes
2	68-4238	N/A	Inactive Mortise Case	1	Yes
3	68-4264	68-1327	Link Connect (Pull Lever)	1	Yes
4		68-1309	Pull Lever Low Profile	1	Yes
5		68-1332	Torsion Spring (Pull Lever)	1	Yes
6		68-1313	Pivot Pin	3	Yes
7		68-0241	Lift Arm	1	Yes
8		68-1310	Pivot Bracket	1	Yes
9		01-4509	Retaining Ring	3	Yes
10		68-1311	Lift Arm Spacer	2	Yes
11	N/A	68-1317	Chassis Cover (LP)*	1	Yes
12		68-4373	Screw Pack (LP)	1	Yes
13	692L	01-0696	Coiled Pin	2	Yes
14		68-1339	Connecting Tube	1	Yes
15		661L	Top Rod (LP)	1	Yes
16		68-4840	Latch Bolt Assembly	1	Yes
17	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Panel		Yes
	68-5376		Top Case Assembly 1/2" Panel		Yes
	N/A	68-4389	Screw Pack	1	Yes
		650	Strike Pack	1	Yes

*Specify Finish
1. Only available in 32D finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

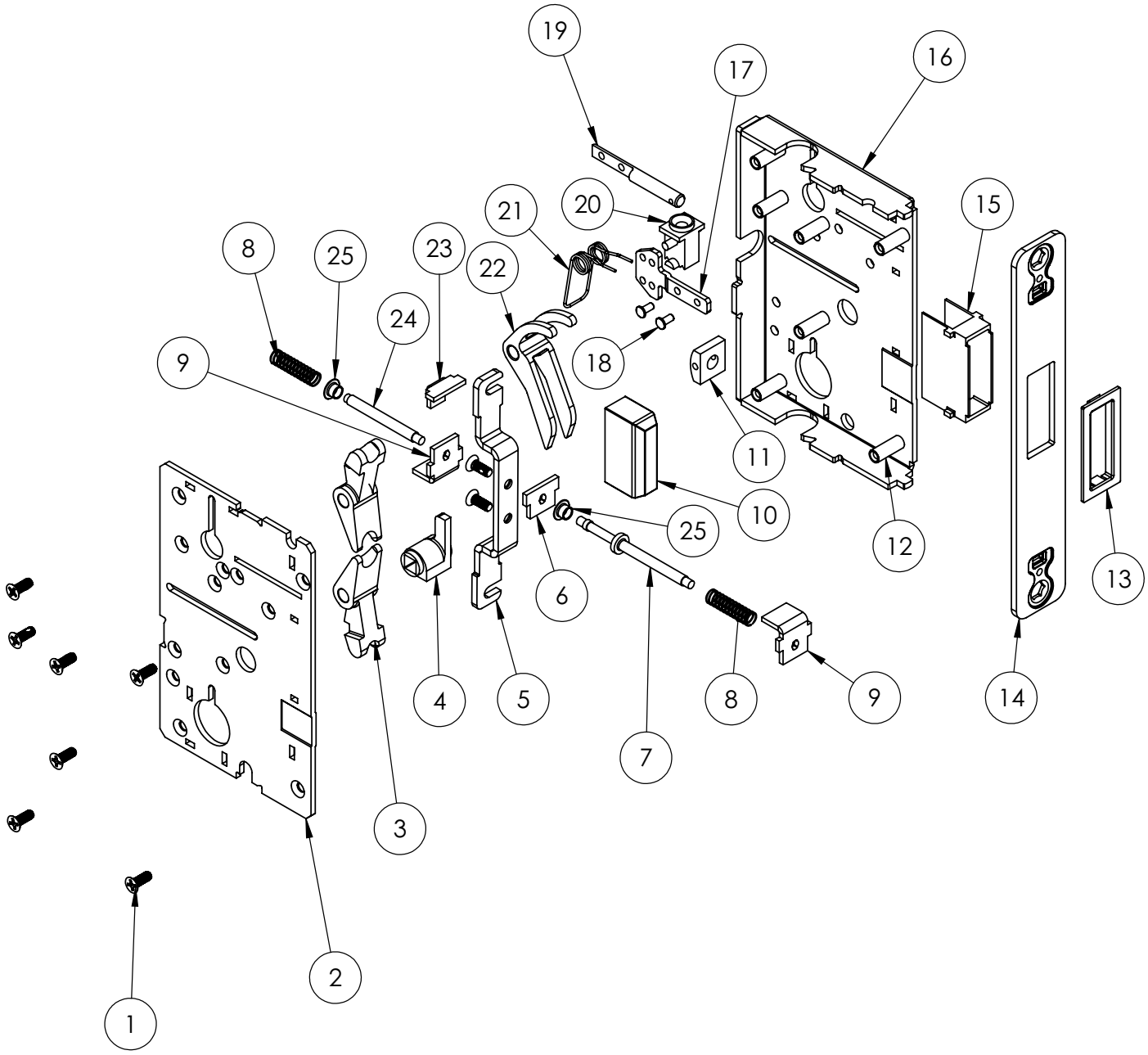
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty	Sellable
1	01-4402	#8-32x7/16" Flat PH U/C MS	9	Yes
2	68-1338	Mortise Cap	1	No
3	68-1164	Pusher Lever	2	Yes
4	68-1476	Outside Hub (LP)	1	Yes
5	68-1174	Pusher Slide	1	Yes
6	68-1176	Pusher Rod Guide	1	No
7	68-1177	Pusher Rod	1	No
8	99-0057	GD Bolt Spring	2	Yes
9	68-1491	Rod Guide Stop	2	No
10	68-1163	Pusher Bolt	1	Yes
11	68-1329	Inactive Latchbolt Actuator	1	No
12	82-0294	Post (Screw and Case)	7	No
13	68-1531	Inactive Bolt Guide	1	Yes
14	68-1187	Inactive Inside Front	1	No
15	68-1222	Inactive Bolt Guide	1	Yes
16	68-1337	Mortise Case	1	No
17	68-1328	Link Latchbolt Tail	1	No
18	01-0424	Rivet	2	No
19	68-1335	Inactive Latchbolt Tail	1	No
20	68-1336	Top Mount	1	Yes
21	68-1253	Spring (Top Mount)	1	Yes
22	68-1405	Inactive Lever	1	Yes
23	68-1246	Top Pusher Guide	1	Yes
24	68-1251	Pusher Rod	1	No
25	99-0072	GD Bolt Eyelet	2	Yes

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



A8231 12/17

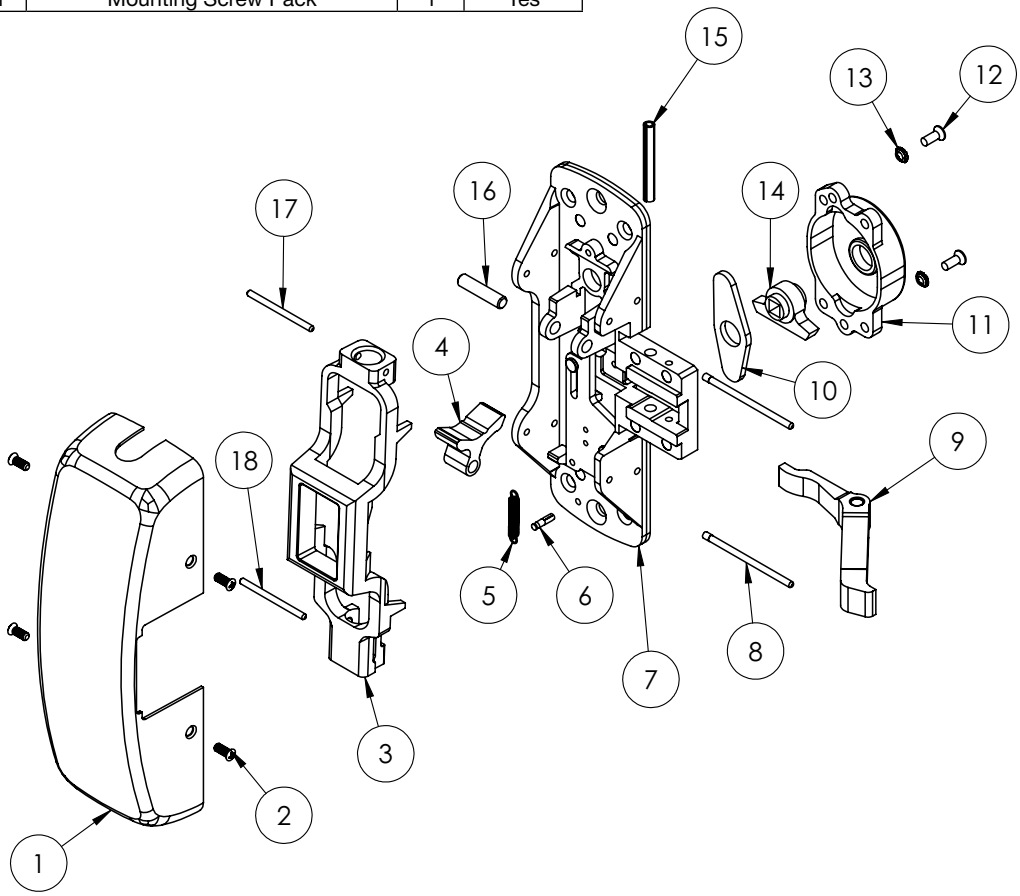
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
06, 13	68-2201 (LHRB)	Chassis Assembly	Yes
	68-2202 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-2201(LHRB) 68-2202(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
8		68-0323	Chassis Pin	2	Yes
9		68-0241	Lift Arm	1	Yes
10		97-0043	Knob Hub Retainer	1	Yes
11		68-0367	Knob Hub Cover	2	Yes
12		01-3384	8-32x7/16 PH FH MS	2	Yes
13		01-0930	Countersunk Lock Washer	2	Yes
14		97-0042	Knob Hub	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-0324	Lift Lever Pivot Pin	1	Yes
17	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

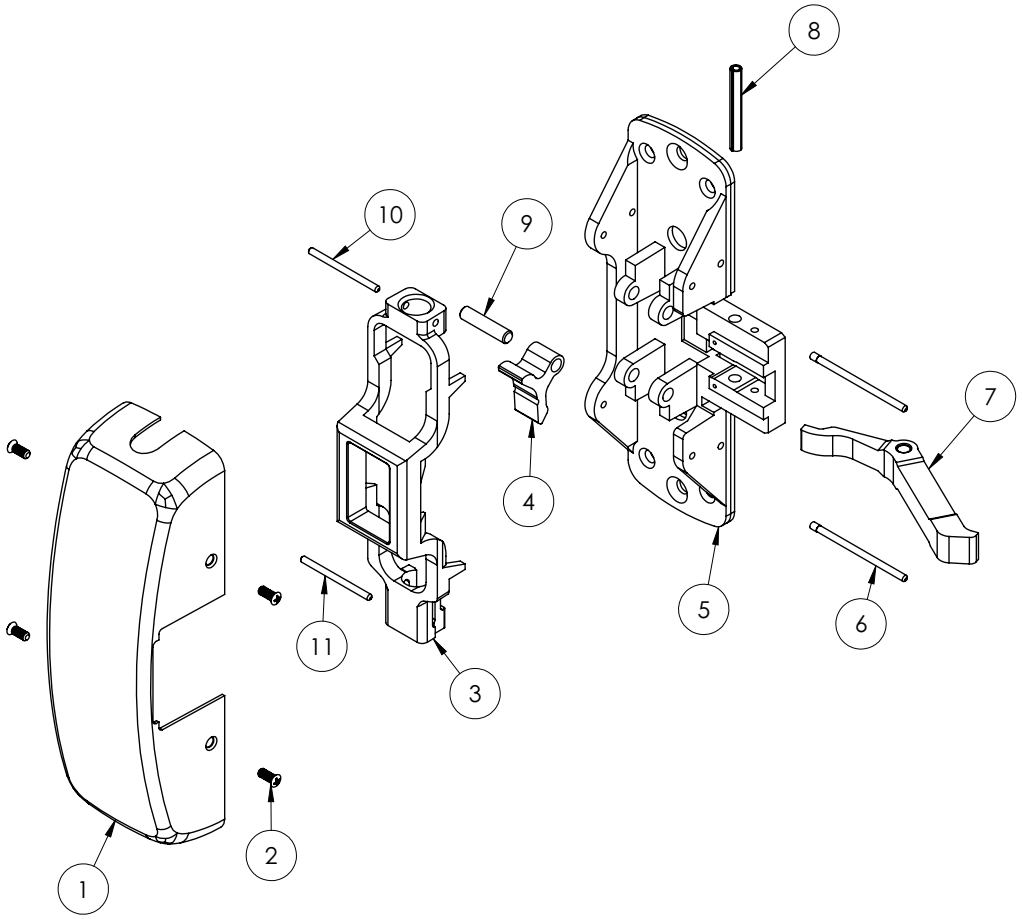
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
10, 40	68-2163 (LHRB)	Chassis Assembly	Yes
	68-2164 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2163(LHRB) 68-2164(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		68-0326	Chassis	1	Yes
6		68-0323	Chassis Pin	2	Yes
7		68-0241	Lift Arm	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0324	Lift Lever Pivot Pin	1	Yes
10	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
11		97-0048	Bottom Rod Adjustment Pin	1	Yes
12		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

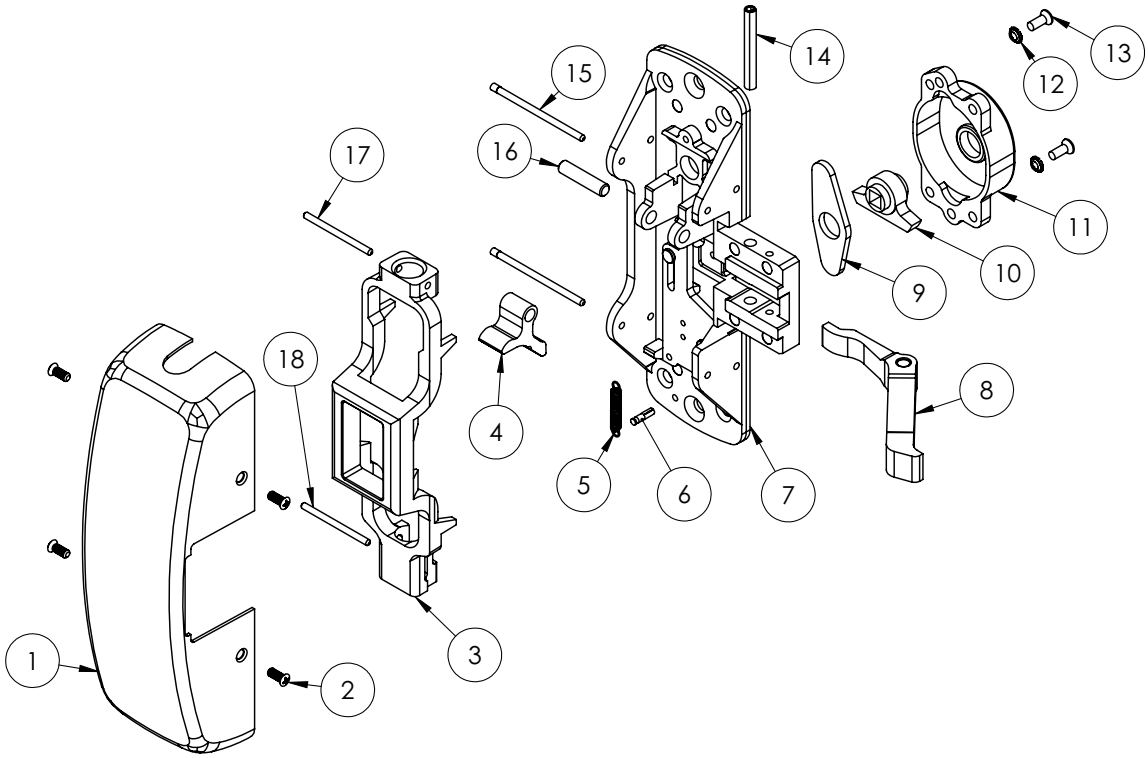
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
15, 43, 46, 73, 74	68-2207 (LHRB)	Chassis Assembly	Yes
	68-2208 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Cover Screw Pack*	1	Yes
3	68-2207(LHRB) 68-2208(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
8		68-1137	Lift Arm	1	Yes
9		97-0043	Knob Hub Retainer	1	Yes
10		97-0042	Knob Hub	1	Yes
11		68-0367	Knob Hub Cover	2	Yes
12		01-0930	Countersunk Lock Washer	2	Yes
13		01-3384	8-32x7/16 PH FH MS	2	Yes
14		01-4512	Spirol Pin	1	Yes
15		68-0323	Chassis Pin	2	Yes
16		68-0324	Lift Lever Pivot Pin	1	Yes
17	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

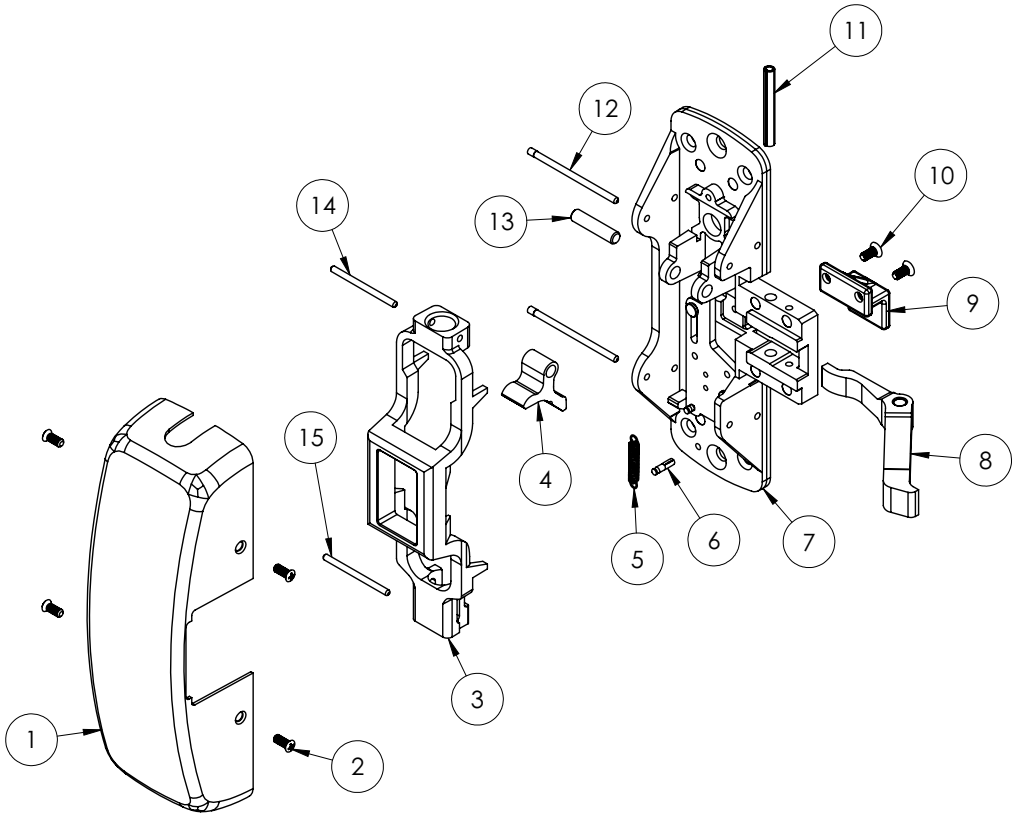
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
28	68-2210 (LHRB)	Chassis Assembly	Yes
	68-2211 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2210(LHRB) 68-2211(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2415	Chassis and Slide Assembly, LHRB	1	No
		68-2416	Chassis and Slide Assembly, RHRB		No
8		68-0241	Lift Arm	1	Yes
9		97-0089	Thumb Piece Lever	1	Yes
10		01-1146	8-32x3/8 PH FH U'CUT Screw	2	Yes
11		01-4512	Spirol Pin	1	Yes
12		68-0323	Chassis Pin	2	Yes
13		68-0324	Lift Lever Pivot Pin	1	Yes
14	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
15		97-0048	Bottom Rod Adjustment Pin	1	Yes
16		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

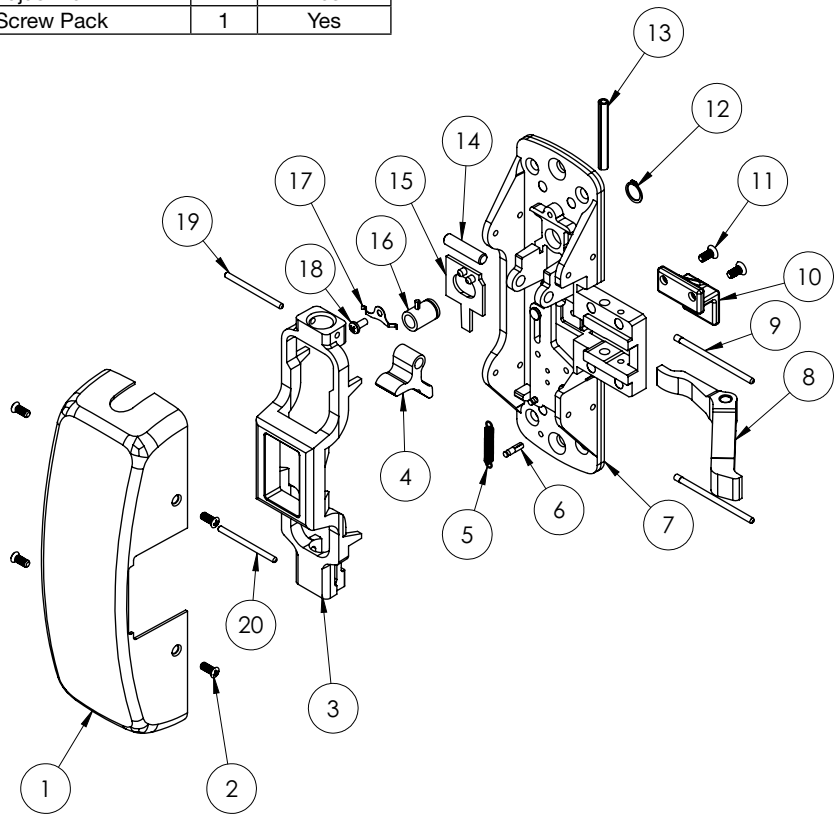
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
62, 63	68-2204 (LHRB)	Chassis Assembly	Yes
	68-2205 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2204(LHRB) 68-2205(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2415	Chassis and Slide Assembly, LHRB	1	No
		68-2416	Chassis and Slide Assembly, RHRB		No
8		68-0241	Lift Arm	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		97-0089	Thumb Piece Lever	1	Yes
11		01-1146	8-32x3/8 PH FH U'CUT Screw	2	Yes
12		01-0005	Retaining Ring	1	Yes
13		01-4512	Spirol Pin	1	Yes
14		68-0324	Lift Lever Pivot Pin	1	Yes
15		68-2198	Locking Slide Assembly, LHRB	1	Yes
		68-2199	Locking Slide Assembly, RHRB		Yes
16		97-2048	Cylinder Hub and Pin Assembly	1	Yes
17		68-0368	Locking Slide Spring, LHRB	1	Yes
		97-0006	Locking Slide Spring, RHRB		Yes
18		01-1190	6-32x5/16 PH PNHD Self Tap	1	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

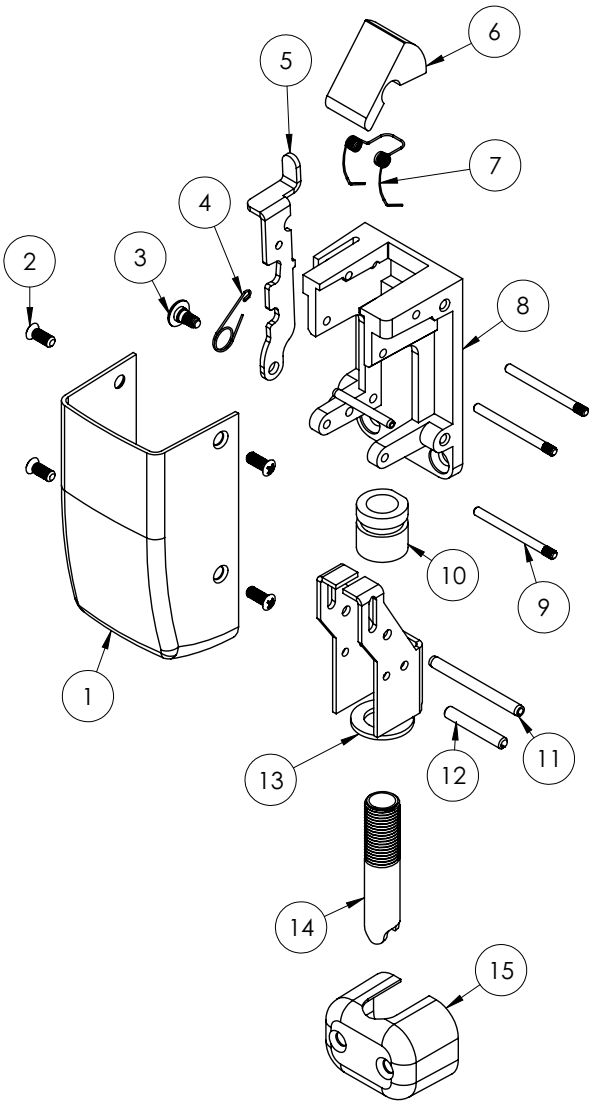
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	97-2434 Manufactured Before 11/11/2002	Top Case Assembly	Yes
	68-4557 Manufactured After 11/11/2002		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2434	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		97-0296	Latch Bolt	1	Yes
7		97-0300	L.B. Spring	1	Yes
8		97-0299	Chassis	1	Yes
9		97-0294	Pivot Pin	3	Yes
11		01-0461	Spirol Pin	1	Yes
12		01-0002	Roll Pin	1	Yes
3	68-4557	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		97-0296	Latch Bolt	1	Yes
7		97-0300	L.B. Spring	1	Yes
8		97-0299	Chassis	1	Yes
9		97-0294	Pivot Pin	1	Yes
10		68-1455	Top Rod Adjuster	1	Yes
11		01-0461	Spirol Pin	1	Yes
12		01-0002	Roll Pin	1	Yes
13		97-0298	Top Slide	1	Yes
14	N/A	670T	Top Rod	1	Yes
15		97-0020	Rod Guide*	1	Yes
16		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

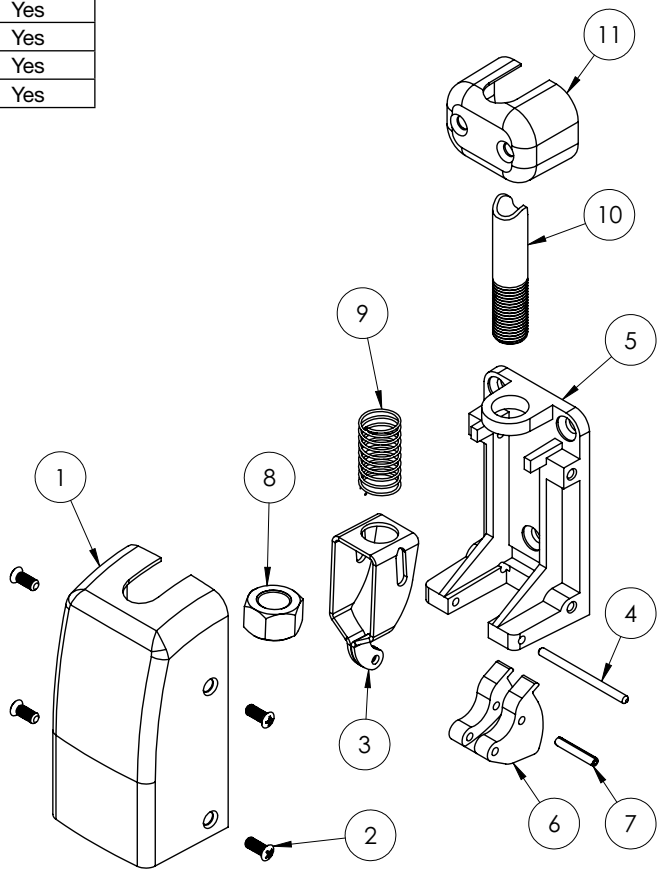
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2038 (Manufactured Before 11/11/2002)	Bottom Case Assembly	Yes
	68-4549 (Manufactured After 11/11/2002)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Bottom Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2038	97-0035	Retractor	1	Yes
4		97-0084	Adjustment Pin, Bottom Rod	1	Yes
5		97-0025	Bottom Chassis	1	Yes
6		97-0053	Bottom Latch Bolt	1	Yes
7		01-0697	Spirol Pin	1	Yes
3	68-4549	97-0035	Retractor	1	Yes
4		97-0084	Adjustment Pin, Bottom Rod	1	Yes
5		97-0025	Bottom Chassis	1	Yes
6		97-0053	Bottom Latch Bolt	1	Yes
7		01-0697	Spirol Pin	1	Yes
8		97-0572	Rod Adjustment Nut	1	Yes
9	N/A	97-0101	Spring, Compression	1	Yes
10		670B	Bottom Rod	1	Yes
11		97-0020	Rod Guide*	1	Yes
12		624	Bottom Strike Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

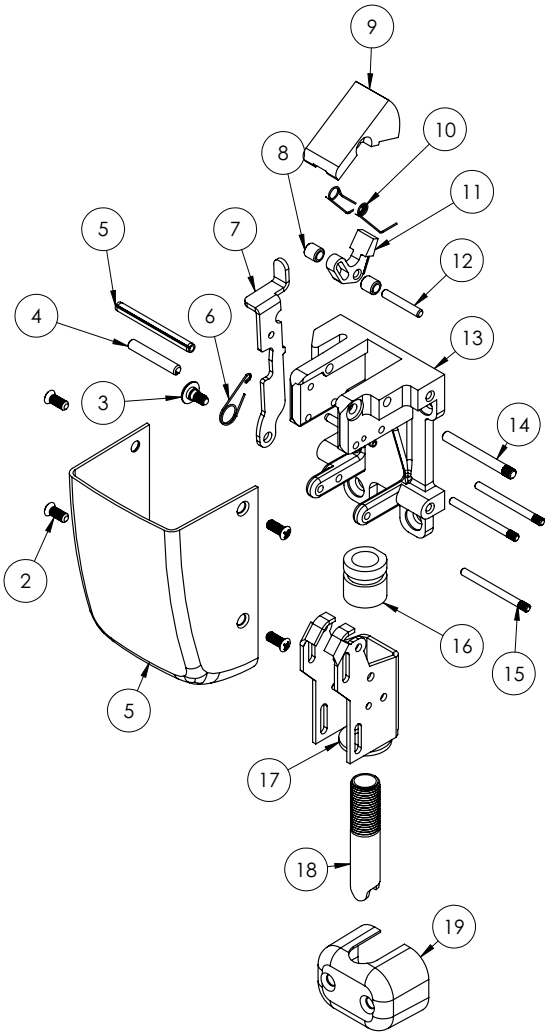
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	97-2693 Manufactured Before 11/11/2002	Top Case Assembly	Yes
	68-4559 Manufactured After 11/11/2002		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-4559	97-0065	Latch Release Lever Pin	1	Yes
4		01-0002	Roll Pin	1	Yes
5		01-0461	Spirol Pin	1	Yes
6		97-0579	Spring, Torsion	1	Yes
7		97-0399	Latch Retracting Lever	1	Yes
8		97-0391	Sleeve	2	Yes
9		97-0398	Latch Bolt	1	Yes
10		97-0400	Top Case Spring	1	Yes
11		97-0405	Guard Lever	1	Yes
12		97-0393	Pivot Pin	1	Yes
13		97-0402	Top Chassis	1	Yes
14		97-0394	Latch Bolt Pivot Pin	1	Yes
15		97-0294	Pivot Pin	3	Yes
16		68-1455	Top Rod Adjuster	1	Yes
17		97-0397	Slide	1	Yes
3	97-2963	97-0065	Latch Release Lever Pin	1	Yes
5		01-0461	Spirol Pin	1	Yes
6		97-0579	Spring, Torsion	1	Yes
7		97-0399	Latch Retracting Lever	1	Yes
8		97-0391	Sleeve	2	No
9		97-0398	Latch Bolt	1	Yes
10		97-0400	Top Case Spring	1	No
11		97-0405	Guard Lever	1	No
12		97-0393	Pivot Pin	1	No
13		97-0402	Top Chassis	1	Yes
14		97-0394	Latch Bolt Pivot Pin	1	Yes
15		97-0294	Pivot Pin	3	Yes
17		97-0397	Slide	1	Yes
18	N/A	670T	Top Rod	1	Yes
19		97-0020	Rod Guide*	1	Yes
20		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

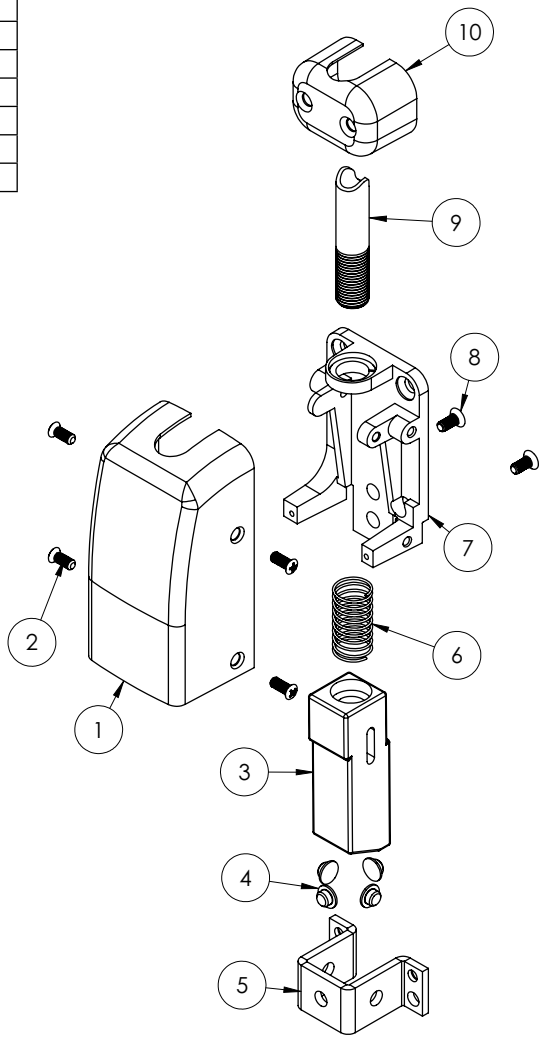
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2002	Bottom Case Assembly Manufactured Before 11/11/2002	Yes
	68-4558	Bottom Case Assembly Manufactured After 11/11/2002	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Bottom Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2002	97-0076	Bottom Bolt	1	Yes
4		97-0305	Nylon Insert	4	Yes
5		97-0270	Reinforcement	1	Yes
6		97-0101	Spring, Compression	1	Yes
7		97-0080	Chassis	1	Yes
8		01-4404	CR-FH #6 Head 8-32 Screw	2	Yes
3	68-4558	68-1454	Bottom Bolt	1	Yes
4		97-0305	Nylon Insert	4	Yes
5		97-0270	Reinforcement	1	Yes
6		97-0101	Spring, Compression	1	Yes
7		97-0080	Chassis	1	Yes
8		01-4404	CR-FH #6 Head 8-32 Screw	2	Yes
9	N/A	670B	Bottom Rod	1	Yes
10		97-0020	Rod Guide*	1	Yes
11		655	Flat Strike Pack (STD, HC)	1	Yes
		653	Bottom Strike Pack (FM)	1	Yes

*Specify Finish



A8231 12/17

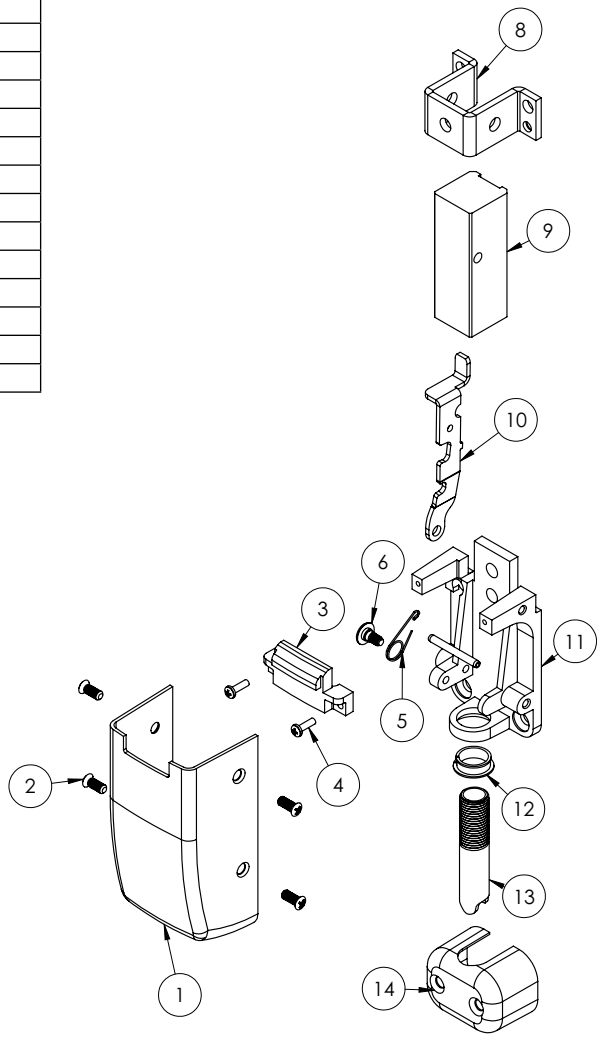
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2003	Top Case Assembly Manufactured Before 11/11/2002	Yes
	68-4561	Top Case Assembly Manufactured After 11/11/2002	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0084	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2003	97-0079	Top Case Filler	1	Yes
4		01-1490	#4-40 x 3/8 PH Pan MS	2	Yes
5		97-0579	Spring, Torsion	1	Yes
6		97-0065	Pin, Latch Release Lever	1	Yes
7		01-0695	Spirol Pin	1	Yes
8		97-0270	Top Reinforcement	1	Yes
9		97-2046	Top Slide Assembly	1	Yes
10		68-1155	Latch Release Lever	1	Yes
11		97-0080	Chassis	1	Yes
12		01-0476	Snap-In Nyliner	1	Yes
3	68-4561	97-0079	Top Case Filler	1	Yes
4		01-1490	#4-40 x 3/8 PH Pan MS	2	Yes
5		97-0579	Spring, Torsion	1	Yes
6		97-0065	Pin, Latch Release Lever	1	Yes
7		01-0695	Spirol Pin	1	Yes
8		97-0761	Top Reinforcement	1	Yes
9		68-4560	Top Slide Assembly	1	Yes
10		68-1665	Latch Release Lever	1	Yes
11		97-0080	Chassis	1	Yes
12		01-0476	Snap-In Nyliner	1	Yes
13	N/A	670T	Top Rod	1	Yes
14		97-0020	Rod Guide*	1	Yes
15		659	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

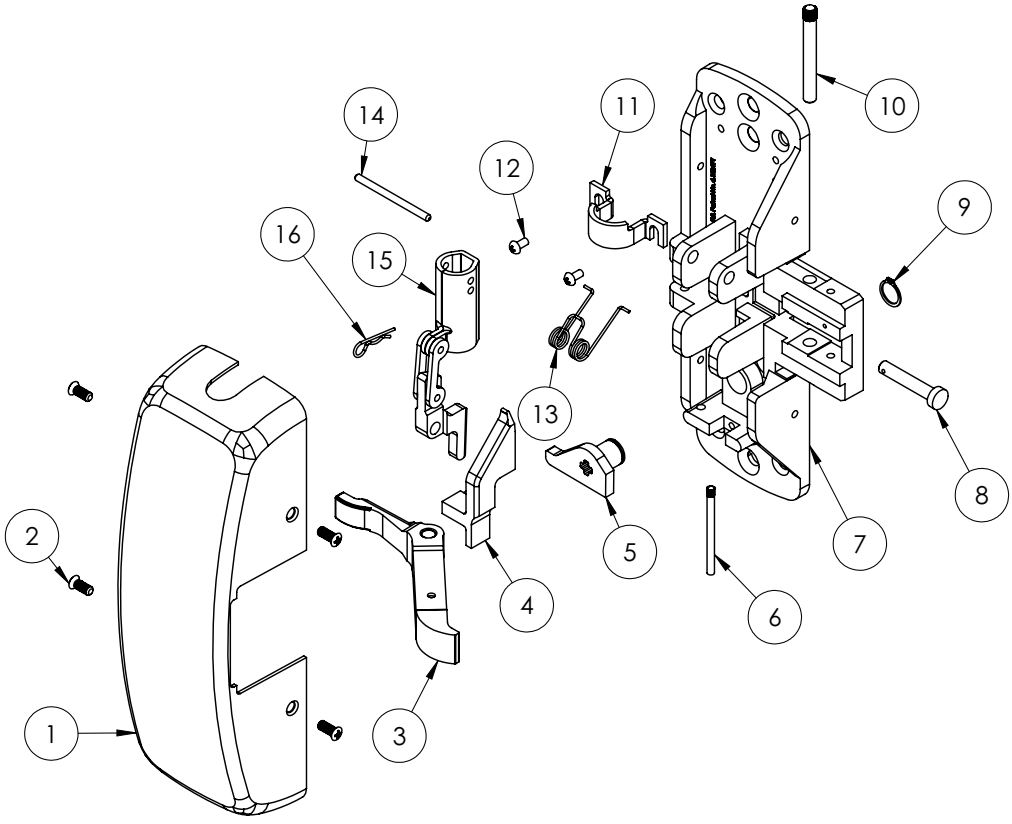
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	68-4568 (LHRB)	Chassis Assembly	Yes
	68-4569 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-4568(LHRB) 68-4569(RHRB)	68-1137	Lift Arm	1	Yes
4		68-1170	Outside Actuator, LH	1	Yes
		68-1171	Outside Actuator, RH		Yes
5		68-1208	ET Cam, LH	1	Yes
		68-1209	ET Cam, RH		Yes
6		68-1184	Guide Pin	1	Yes
7		68-1205	Chassis, LH	1	Yes
		68-1206	Chassis, RH		Yes
8		68-1191	Link Pin	1	Yes
9		01-0005	Retaining Ring	1	Yes
10		68-0239	Pivot Pin	1	Yes
11		68-1180	Tube Support	1	Yes
12		01-3595	Machine Screw	2	Yes
13		68-1193	Spring, Upper Link	1	Yes
14		97-0048	Rod Adjustment Pin	1	Yes
15		68-4270	Upper Link Assembly, LHRB	1	Yes
		68-4271	Upper Link Assembly, RHRB		Yes
16		68-1210	Hair Pin	1	Yes
17	N/A	68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

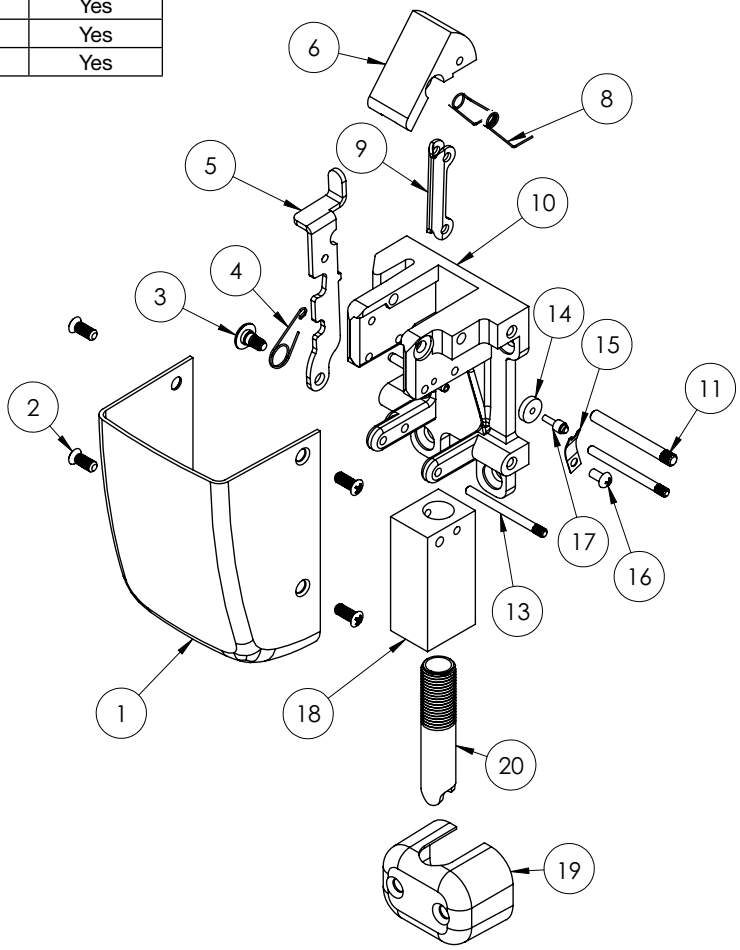
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	68-3933	Top Case Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0392	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-3933	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		68-1153	Top Case Latch Bolt	1	Yes
7		01-0697	Spirol Pin	2	Yes
8		97-0400	Top Case Spring	1	Yes
9		68-1460	Link, Pivot	1	Yes
10		97-0402	Top Chassis	1	Yes
11		97-0394	Pivot Pin, Latch Bolt	1	Yes
12		01-0461	Spirol Pin	1	Yes
13		97-0294	Pivot Pin	2	Yes
14		68-0991	Fusible Link	1	No
15		68-0419	Guide Spring	1	No
16		01-3563	#5-40 x 1/4 PH RD HD MS	1	No
17		68-0420	Pin, Fire Stop	1	No
18		68-1458	Top Rod Link	1	Yes
19	N/A	97-0020	Rod Guide*	1	Yes
20		670T	Top Rod	1	Yes
21		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

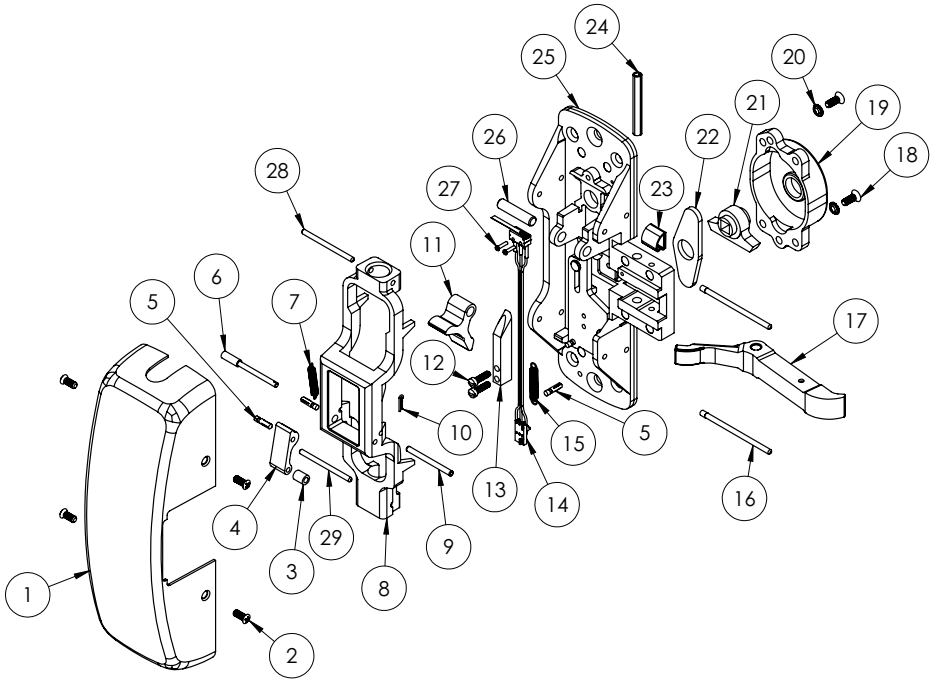
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
06, 13	68-3714 (LHRB)	Chassis Assembly	Yes
	68-3715 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3714(LHRB) 68-3715(RHRB)	68-1768	Spacer	1	No
4		68-1087	Locking Lever	1	No
5		01-0749	Groove Pin	3	No
6		68-1128	Slide Pivot Pin	1	No
7		68-1123	Lock Lever Spring	1	No
8		68-1671	Main Slide	1	No
9		68-1127	Roll Pin	1	No
10		98-0238	Guard Bracket Hairpin	1	Yes
11		68-1090	Lift Lever	1	Yes
12		01-4396	59-80 Machine Screw	2	No
13		68-1092	Lift Block	1	No
14		52-2217	Switch Assembly	1	Yes
15		97-0050	Knob Return Spring	1	Yes
16		68-0323	Chassis Pin	2	Yes
17		68-1137	Lift Arm	1	Yes
18		01-3384	8-32x7/16 PH FH MS	2	Yes
19		68-0367	Knob Hub Cover	1	Yes
20		01-0930	CS Lock Washer	2	Yes
21		97-0042	Knob Hub	1	Yes
22		97-0043	Knob Hub Retainer	1	Yes
23		01-0150	Wire Clip	1	Yes
24		01-4512	Spirol Pin	1	Yes
25		68-1105	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-1106	Chassis w/ Locking Slide Assembly, RHRB		No
26		68-0324	Lift Lever Pivot Pin	1	Yes
27		01-4381	Machine Screw	2	No
28	N/A	97-0049	Top Rod Adjustable Pin	1	Yes
29		97-0048	Bottom Rod Adjustable Pin	1	Yes
30		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

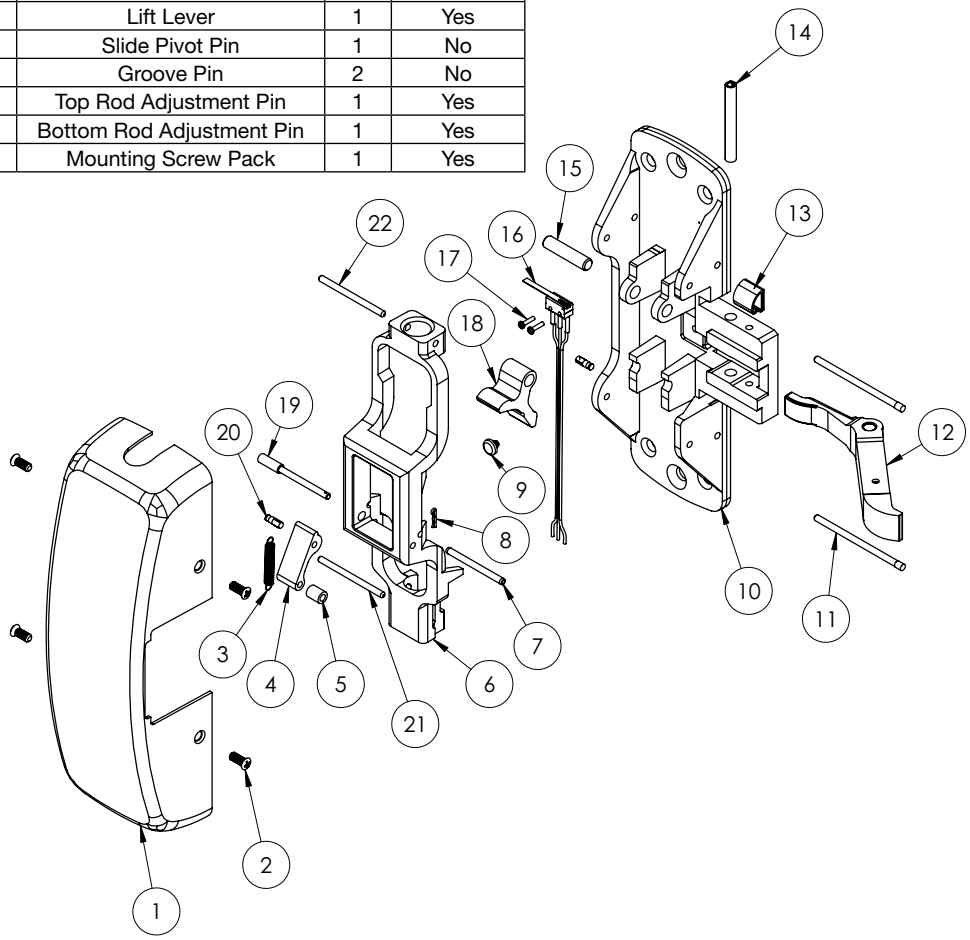
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
10, 40	68-3823 (LHRB)	Chassis Assembly	Yes
	68-3824 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3823(LHRB) 68-3824(RHRB)	68-1123	Spring, Locking Lever	1	No
4		68-1087	Locking Lever	1	No
5		68-1768	Spacer	1	No
6		68-1671	Main Slide	1	No
7		68-1127	Roll Pin	1	No
8		98-0238	Guard Bracket Hairpin	1	Yes
9		68-1294	Stop Pin	1	Yes
10		68-1113	Chassis, LHRB	1	No
		68-1114	Chassis, RHRB		No
11		68-0323	Chassis Pin	2	Yes
12		68-1137	Lift Arm	1	Yes
13		01-0150	Wire Clip	1	Yes
14		01-4512	Spirol Pin	1	Yes
15		68-0324	Lift Lever Pivot Pin	1	Yes
16		52-2217	Switch Assembly	1	Yes
17		01-4381	Machine Screw	2	No
18		68-1090	Lift Lever	1	Yes
19		68-1128	Slide Pivot Pin	1	No
20		01-0749	Groove Pin	2	No
21	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
22		97-0048	Bottom Rod Adjustment Pin	1	Yes
23		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

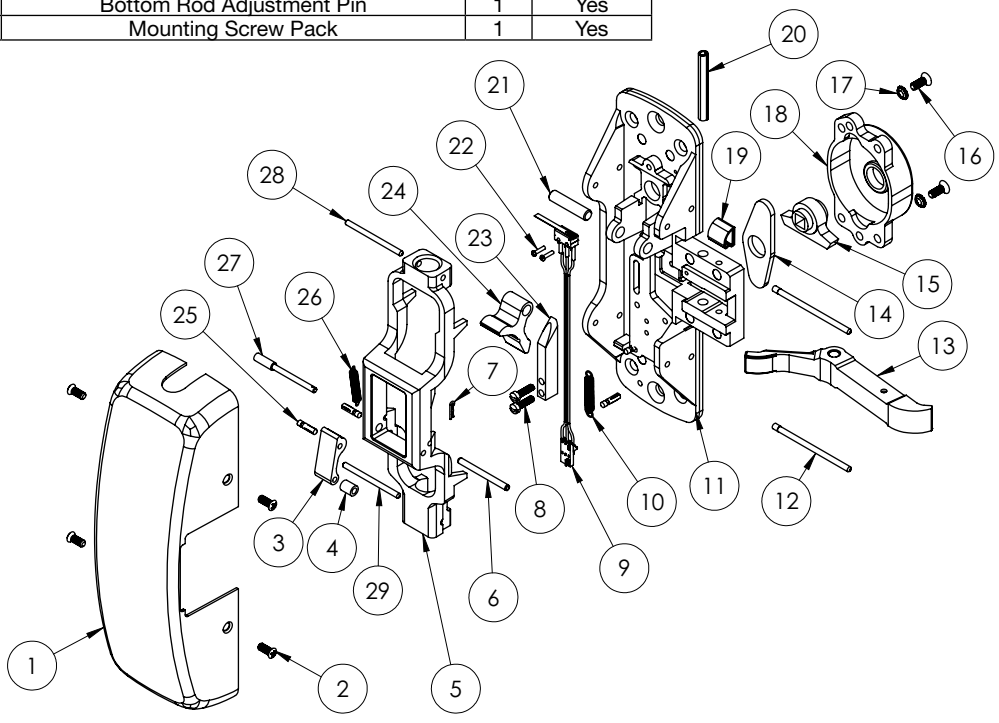
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
15, 43, 46, 73, 74	68-3717 (LHRB)	Chassis Assembly	Yes
	68-3718 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3717(LHRB) 68-3718(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	No
6		68-1127	Roll Pin	1	Yes
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	Yes
9		52-2217	Switch Assembly	1	Yes
10		97-0050	Knob Return Spring	1	Yes
11		68-2413	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis w/ Locking Slide Assembly, RHRB		No
12		68-0323	Chassis Pin	2	Yes
13		68-1137	Lift Arm	1	Yes
14		97-0043	Knob Hub Retainer	1	Yes
15		97-0042	Knob Hub	1	Yes
16		01-3384	8-32x7/16 PH FH MS	2	Yes
17		01-0930	Countersunk Lock Washer	2	Yes
18		68-0367	Knob Hub Cover	1	Yes
19		01-0150	Wire Clip	1	Yes
20		01-4512	Spirol Pin	1	Yes
21		68-0324	Lift Lever Pivot Pin	1	Yes
22		01-4381	Machine Screw	2	Yes
23		68-1092	Lift Block	1	Yes
24		68-1090	Lift Lever	1	Yes
25		01-0749	Groove Pin	3	No
26		68-1123	Spring, Locking Lever	1	No
27		68-1128	Slide Pivot Pin	1	No
28	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
29		97-0048	Bottom Rod Adjustment Pin	1	Yes
30		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

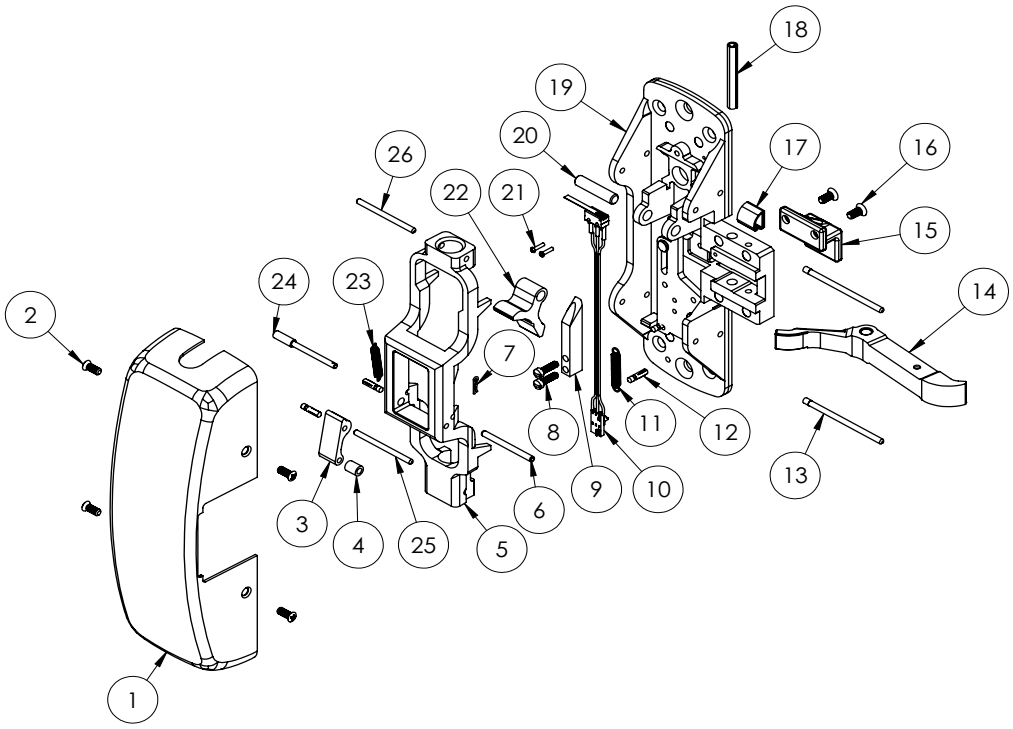
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
28	68-3829 (LHRB)	Chassis Assembly	Yes
	68-3830 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Auxillary Screw Pack*	1	Yes
3	68-3829(LHRB) 68-3830(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	Yes
9		68-1092	Lift Block	1	Yes
10		52-2217	Switch Assembly	1	Yes
11		97-0050	Knob Return Spring	1	Yes
12		01-0749	Groove Pin	3	No
13		68-0323	Chassis Pin	2	Yes
14		68-1137	Lift Arm	1	Yes
15		97-0089	Thumb Piece Lever	1	Yes
16		01-1146	8-32x3/8 PH FL U'CUT W/NY	1	Yes
17		01-0150	Wire Clip	1	Yes
18		01-4512	Spirol Pin	1	Yes
19		68-2413	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis w/ Locking Slide Assembly, RHRB		No
20		68-0324	Lift Lever Pivot Pin	1	Yes
21		01-4381	Machine Screw	2	No
22		68-1090	Lift Lever	1	Yes
23		68-1123	Spring, Locking Lever	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustable Pin	1	Yes
26		97-0049	Top Rod Adjustable Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

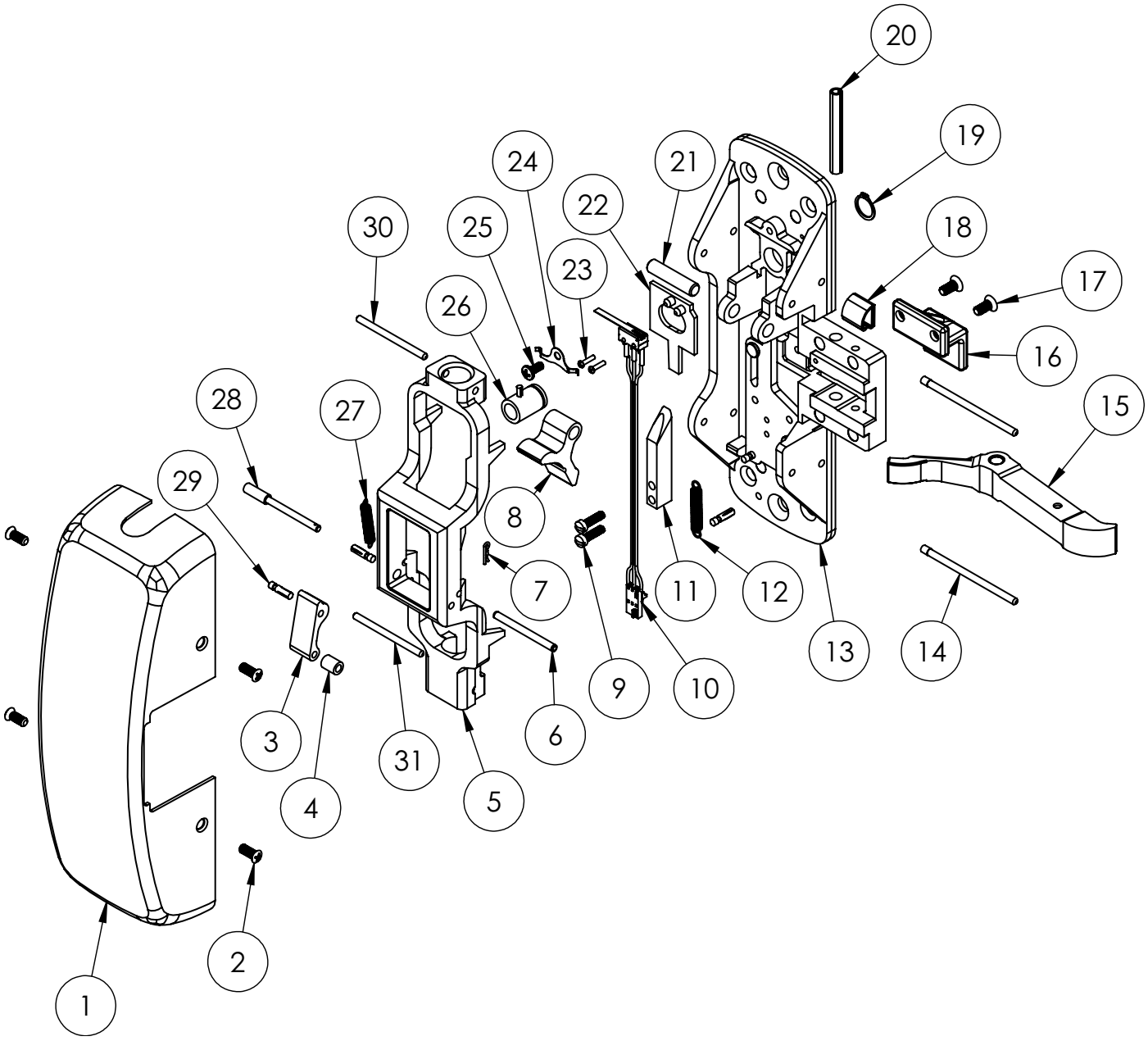
Function	Assembly No.	Description	Sellable
62, 63	68-3826 (LHRB)	Chassis Assembly	Yes
	68-3827 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3826(LHRB) 68-3827(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	No
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		68-1090	Lift Lever	1	Yes
9		01-4396	59-80 Machine Screw	2	Yes
10		52-2217	Switch Assembly	1	Yes
11		68-1092	Lift Block	1	Yes
12		97-0050	Knob Return Spring	1	Yes
13		68-2413	Chassis and Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis and Locking Slide Assembly, RHRB		No
14		68-0323	Chassis Pin	2	Yes
15		68-1137	Lift Arm	1	Yes
16		97-0089	Thumb Piece Lever	1	Yes
17		01-1146	8-32x3/8 PH FL U'CUT W/NY	1	Yes
18		01-0150	Wire Clip	1	Yes
19		01-0005	Retaining Ring	1	Yes
20		01-4512	Spirol Pin	1	Yes
21		68-0324	Lift Lever Pivot Pin	1	Yes
22		68-2198	Locking Slide Assembly, LHRB	1	Yes
		68-2199	Locking Slide Assembly, RHRB		Yes
23		01-4381	Machine Screw	2	Yes
24		68-0368	Locking Slide Spring, LHRB	1	Yes
		97-0006	Locking Slide Spring, RHRB		Yes
25		01-1190	6-32x5/16 PH PNHD Self Tap Screw	1	Yes
26		97-2048	Cylinder Hub and Pin Assembly	1	Yes
27		68-1123	Lock Lever Spring	1	No
28		68-1128	Slide Pivot Pin	1	No
29		01-0749	Groove Pin	3	No
30	N/A	97-0049	Top Rod Adjustable Pin	1	Yes
31		97-0048	Bottom Rod Adjustable Pin	1	Yes
32		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

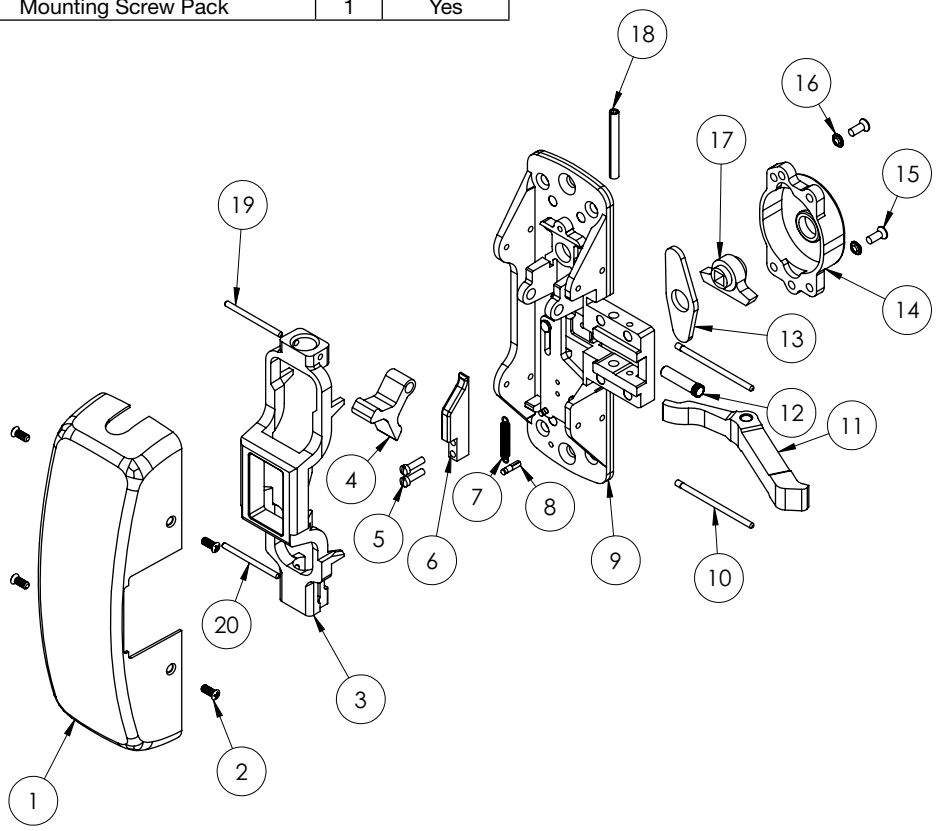
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
06, 13, 43, 46	68-7306 (LHRB)	Chassis Assembly	Yes
	68-7307 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7306(LHRB) 68-7307(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		01-4396	59-80 Machine Screw	2	Yes
6		68-1655	Lift Block	1	Yes
7		97-0050	Knob Return Spring	1	Yes
8		01-0749	Groove Pin	1	No
9		68-7310	Chassis and Slide Assembly, LHRB	1	No
		68-7311	Chassis and Slide Assembly, RHRB		No
10		68-0323	Chassis Pin	2	Yes
11		68-0241	Lift Arm	1	Yes
12		01-9372	Lift Lever Pivot Pin	1	Yes
13		97-0043	Knob Hub Retainer	1	Yes
14		68-0367	Knob Hub Cover	2	Yes
15		01-3384	8-32x7/16 PH FH MS	2	Yes
16		01-0930	Countersunk Lock Washer	2	Yes
17		97-0042	Knob Hub	1	Yes
18		01-4512	Spirol Pin	1	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

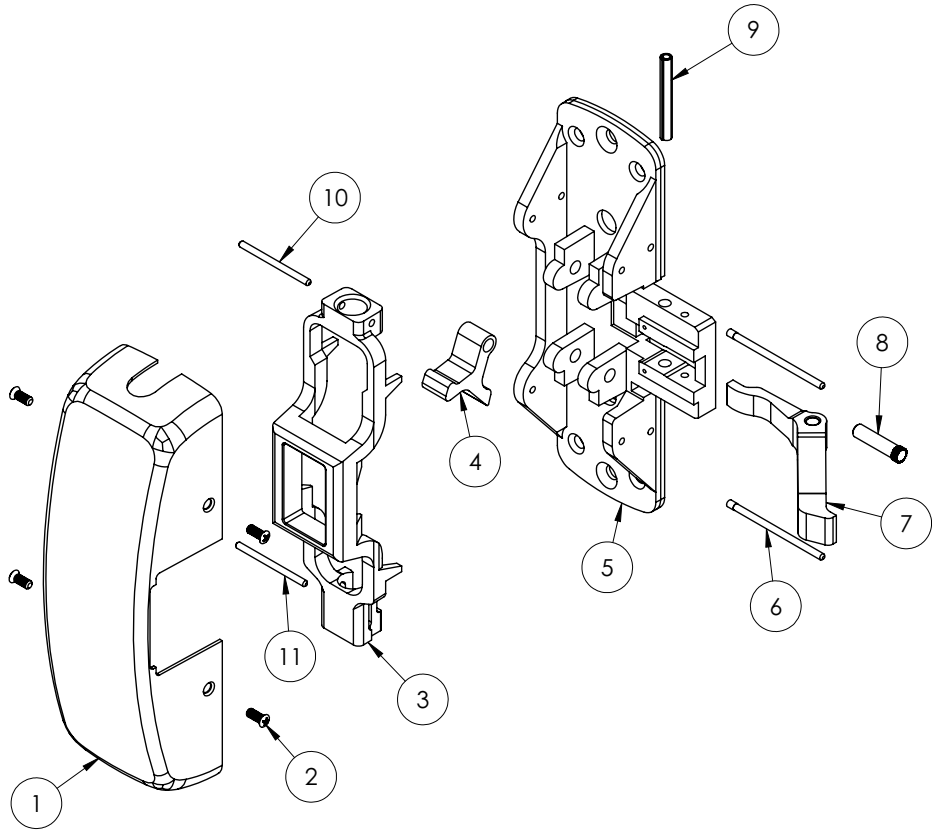
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(10, 40)	68-7308 (LHRB)	Chassis Assembly	Yes
	68-7309 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7308(LHRB) 68-7309(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		68-1660	Chassis	1	Yes
6		68-0323	Chassis Pin	2	Yes
7		68-0241	Lift Arm	1	Yes
8		01-9372	Lift Lever Pivot Pin	1	Yes
9	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
10		97-0048	Bottom Rod Adjustment Pin	1	Yes
11		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

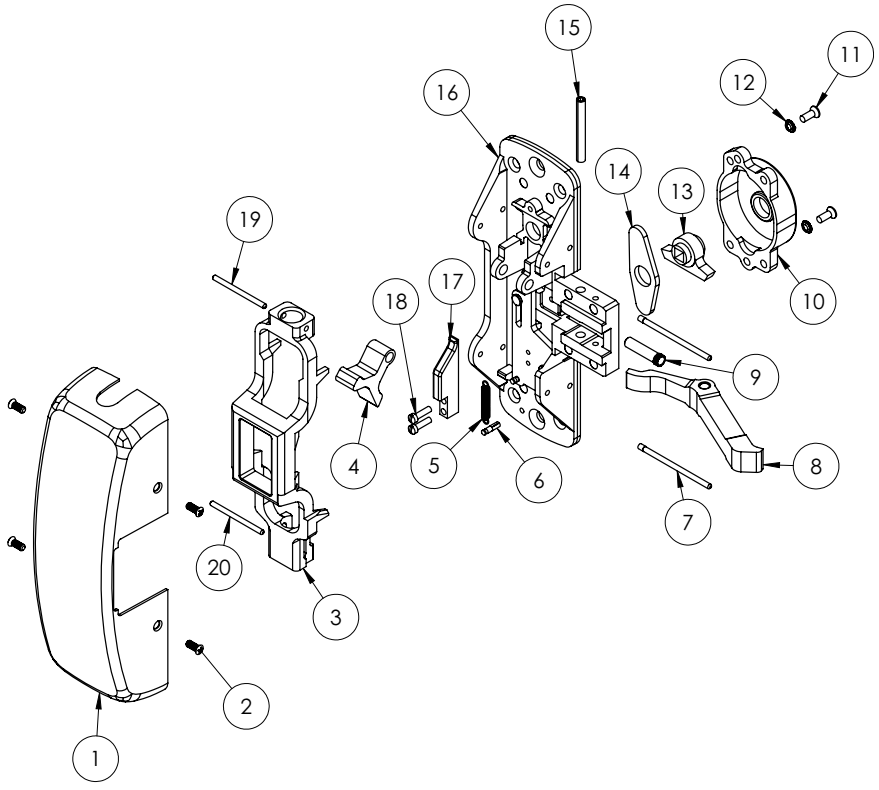
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(15, 73, 74)	68-7312 (LHRB)	Chassis Assembly	Yes
	68-7313 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7312(LHRB) 68-7313(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-0323	Chassis Pin	2	Yes
8		68-0241	Lift Arm	1	Yes
9		01-9372	Lift Lever Pivot Pin	1	Yes
10		68-0367	Knob Hub Cover		Yes
11		01-3384	8-32x7/16 PH FH MS	2	Yes
12		01-0930	Countersunk Lock Washer	2	Yes
13		97-0042	Knob Hub	1	Yes
14		97-0043	Knob Hub Retainer	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-7310	Chassis and Slide Assembly, LHRB	1	No
		68-7311	Chassis and Slide Assembly, RHRB		No
17		68-1655	Lift Block	1	Yes
18		01-4396	Machine Screw #6-32x1/2	2	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

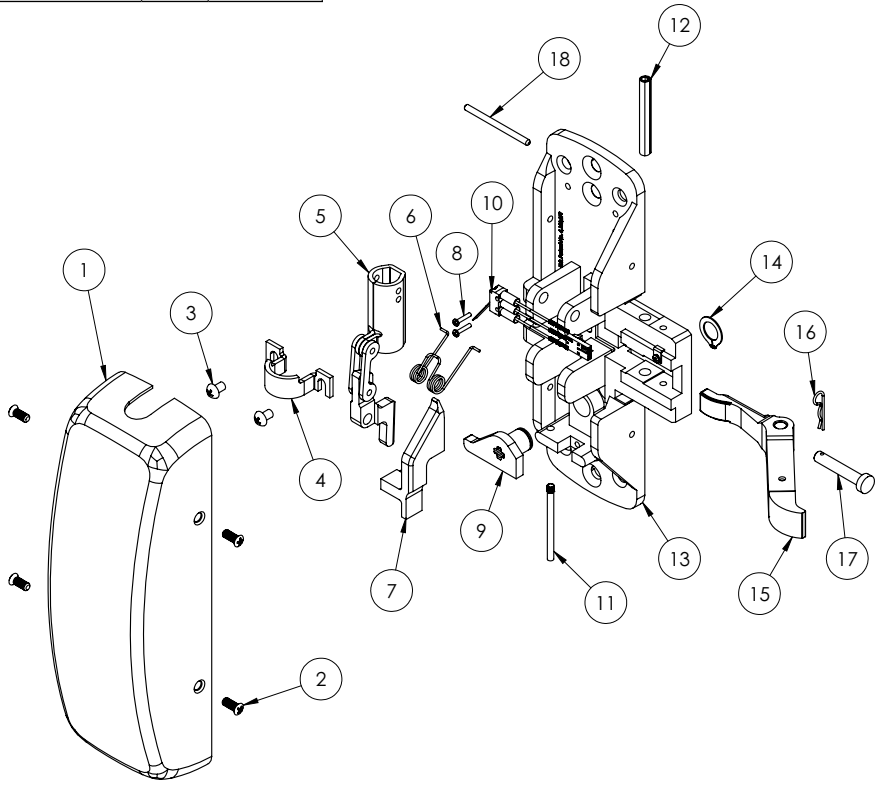
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	68-5449 (LHRB)	Chassis Assembly	Yes
	68-5450 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-5449 68-5450	01-3595	#8-32x1/4" Machine Screw*	1	Yes
4		68-1180	Tube Support	1	Yes
5		68-4270	Upper Link Assembly, LHRB	1	Yes
		68-4271	Upper Link Assembly, RHRB		Yes
6		68-1193	Upper Link Spring	1	Yes
7		68-1170	Outside Actuator, LHRB	1	Yes
		68-1171	Outside Actuator, RHRB		Yes
8		01-1237	#1-72 PH Pan Head MS	1	Yes
9		68-1208	ET Cam, LH	1	Yes
		68-1209	ET Cam, RH		Yes
10		52-5133	Switch and Wire Assembly	1	Yes
11		68-1184	Guide Pin	1	Yes
12		01-4512	Spirol Pin	1	Yes
13		68-1205	Chassis, LH	1	No
		68-1206	Chassis, RH		No
14		01-0005	Retaining Ring	1	Yes
15		68-1137	Lift Arm	1	Yes
16		68-1210	Hair Pin	1	Yes
17		68-1191	Link Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19	N/A	68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

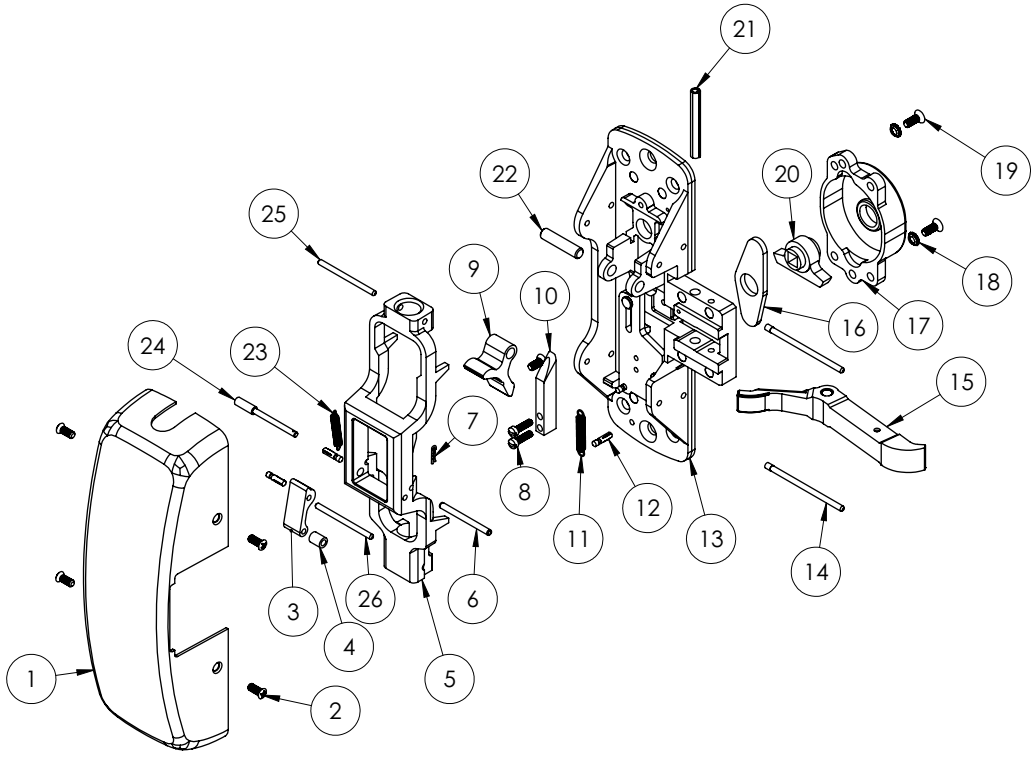
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
06, 10, 13, 40	68-6042 (LHRB)	Chassis Assembly	Yes
	68-6043 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-6042(LHRB) 68-6043(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	No
9		68-1090	Lift Lever	1	Yes
10		68-1092	Lift Block	1	Yes
11		97-0050	Knob Return Spring	1	Yes
12		01-0749	Groove Pin	3	Yes
13		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
14		68-0323	Chassis Pin	2	Yes
15		68-1137	Lift Arm	1	Yes
16		97-0043	Knob Hub Retainer	1	Yes
17		68-0367	Knob Hub Cover	1	Yes
18		01-0930	Countersunk Lock Washer	2	Yes
19		01-3384	8-32x7/16 PH FH MS	2	Yes
20		97-0042	Knob Hub	1	Yes
21		01-4512	Spirol Pin	1	Yes
22		68-0324	Lift Lever Pivot Pin	2	Yes
23		68-1123	Return Spring, Guarding	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
26		97-0049	Top Rod Adjustment Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

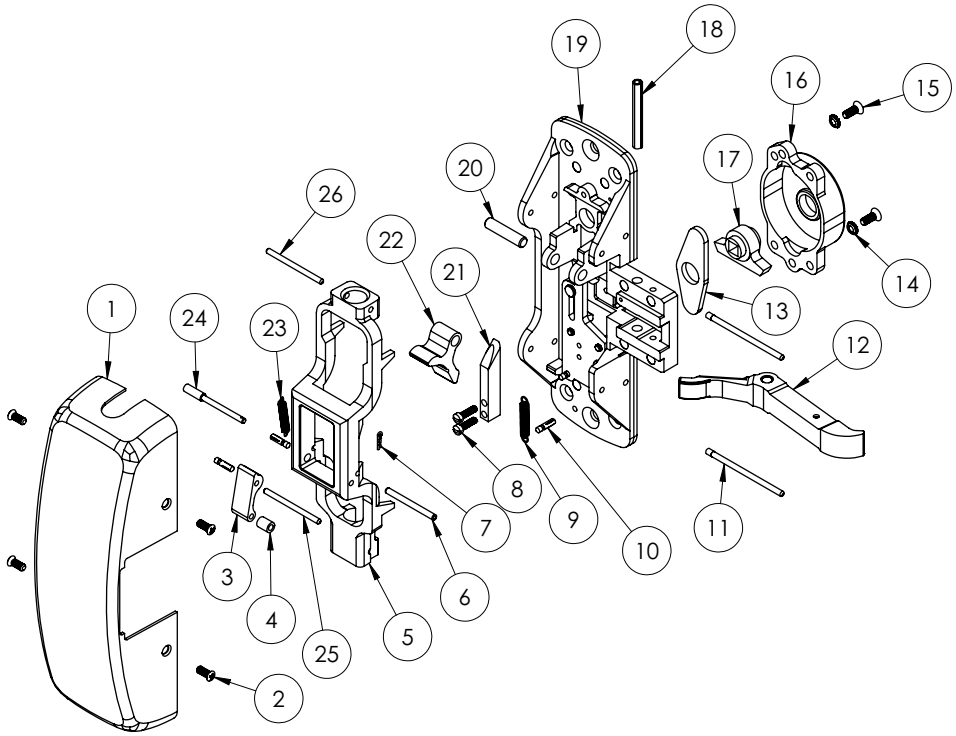
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12, 43, 46, 73, 74	68-6044 (LHRB)	Chassis Assembly	Yes
	68-6045 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-6044(LHRB) 68-6045(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	Yes
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	No
9		97-0050	Knob Return Spring	1	Yes
10		01-0749	Groove Pin	3	Yes
11		68-0323	Chassis Pin	2	Yes
12		68-1137	Lift Arm	1	Yes
13		97-0043	Knob Hub Retainer	1	Yes
14		01-0930	Countersunk Lock Washer	2	Yes
15		01-3384	8-32x7/16 PH FH MS	2	Yes
16		68-0367	Knob Hub Cover	1	Yes
17		97-0042	Knob Hub	1	Yes
18		01-4512	Spirol Pin	1	Yes
19		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
20		68-0324	Lift Lever Pivot Pin	2	Yes
21		68-1092	Lift Block	1	No
22		68-1090	Lift Lever	1	Yes
23		68-1123	Return Spring, Guarding	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
26		97-0049	Top Rod Adjustment Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

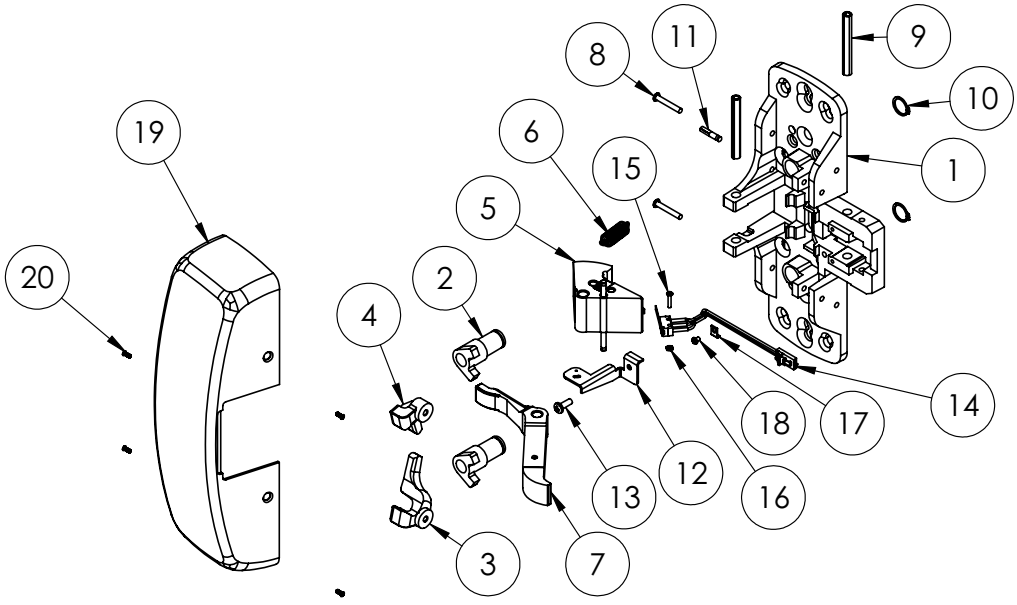
(WS-/53-)8804 (WS-/53-)8806 (WS-/53-)8810 (WS-/53-)8813
(WS-/53-)8815 (WS-/53-)8840 (WS-/53-)8843 (WS-/53-)8844
(WS-/53-)8846 (WS-/53-)8873 (WS-/53-)8874 (WS-/53-)8875
(WS-/53-)8876 (WS-/53-)8877 (WS-/53-)8878 (WS-/53-)8881
(WS-/53-)8882 (WS-/53-)8888

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
All functions	68-4261	LHRB/RHRB	Yes
WS- All functions		LHRB/RHRB	
53- All functions	68-6075	LHRB/RHRB	Yes
WS-53- All functions		LHRB/RHRB	

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1389	Chassis Blank (Std)	1	No
2		98-0018	Outside Cylinder Hub	2	Yes
3		68-1366	Lift Lever (RH)	1	Yes
4		68-1367	Lift Lever (LH)	1	Yes
5		68-4413	Standard Latchbolt (68-4261)	1	Yes
		68-7417	53- Standard Latchbolt (68-6075)	1	Yes
6		98-0028	Latchbolt Spring	1	Yes
7		68-1137	Lift Arm	1	Yes
8		98-0011	Latchbolt Lever Pivot Pin	2	Yes
9		01-4512	Spirol Pin	2	Yes
10		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
11		01-0008	Groove Pin	1	No
12		68-1685	Switch Bracket (53- Only)	1	Yes
13		01-1482	#2-56 X 1/8" Ph Pn Hd Machine Screw (53- Only)	1	Yes
14		52-4545	Switch Assembly (53- Only)	1	Yes
15		01-9446	#1-72 X 11/32" Ph Fl Hd Machine Screw (53- Only)	1	Yes
16		01-0909	Hex Machine Screw Nut (53- Only)	1	Yes
17		52-0310	Cable Clamp (53- Only)	1	Yes
18		01-1482	Cr-Phms #2-56 X 1/8" (53- Only)	1	Yes
19	N/A	68-0406	Cover[1]	1	Yes
20		68-3905	Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

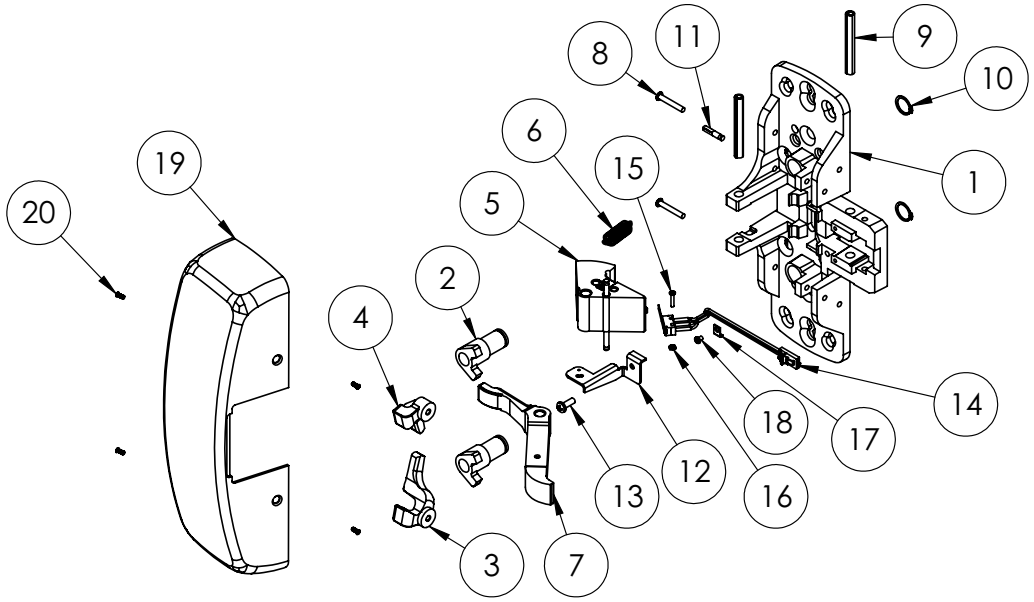
(12-/WS-/53)8804 (12-/WS-/53)8806 (12-/WS-/53)8810 (12-/WS-/53)8813
(12-/WS-/53)8815 (12-/WS-/53)8840 (12-/WS-/53)8843 (12-/WS-/53)8844
(12-/WS-/53)8846 (12-/WS-/53)8873 (12-/WS-/53)8874 (12-/WS-/53)8875
(12-/WS-/53)8876 (12-/WS-/53)8877 (12-/WS-/53)8878 (12-/WS-/53)8881
(12-/WS-/53)8882 (12-/WS-/53)8888

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12- All functions	68-4263	LHRB/RHRB	YES
WS-12- All functions		LHRB/RHRB	
12-53- All functions	68-6076	LHRB/RHRB	YES
WS-12-53- All functions		LHRB/RHRB	

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1378	Chassis Blank (12-)	1	No
2		98-0018	Outside Cylinder Hub	2	Yes
3		68-1366	Lift Lever (RH)	1	Yes
4		68-1367	Lift Lever (LH)	1	Yes
5		68-4414	Fire Rated Latchbolt (68-4263)	1	Yes
		68-7418	12-53- Standard Latchbolt (68-6076)	1	Yes
6		98-0028	Latchbolt Spring	1	Yes
7		68-1137	Lift Arm	1	Yes
8		98-0011	Latchbolt Lever Pivot Pin	2	Yes
9		01-4512	Spirol Pin	2	Yes
10		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
11		01-0008	Groove Pin	1	No
12		68-1685	Switch Bracket (53- Only)	1	Yes
13		01-1482	#2-56 Ph Pn Hd Machine Screw (53- Only)	1	Yes
14		52-4545	Switch Assembly (53- Only)	1	Yes
15		01-9446	#1-72 X 11/32" Ph Fl Hd Machine Screw (53- Only)	1	Yes
16		01-0909	Hex Machine Screw Nut (53- Only)	1	Yes
17		52-0310	Cable Clamp (53- Only)	1	Yes
18		01-1482	Cr-Phms #2-56 X 1/8" (53- Only)	1	Yes
19	N/A	68-0406	Cover[1]	1	Yes
20		68-3905	Cover Screw Pack (#8-32 X 5/16")[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

AL- AND GL- PREFIXES

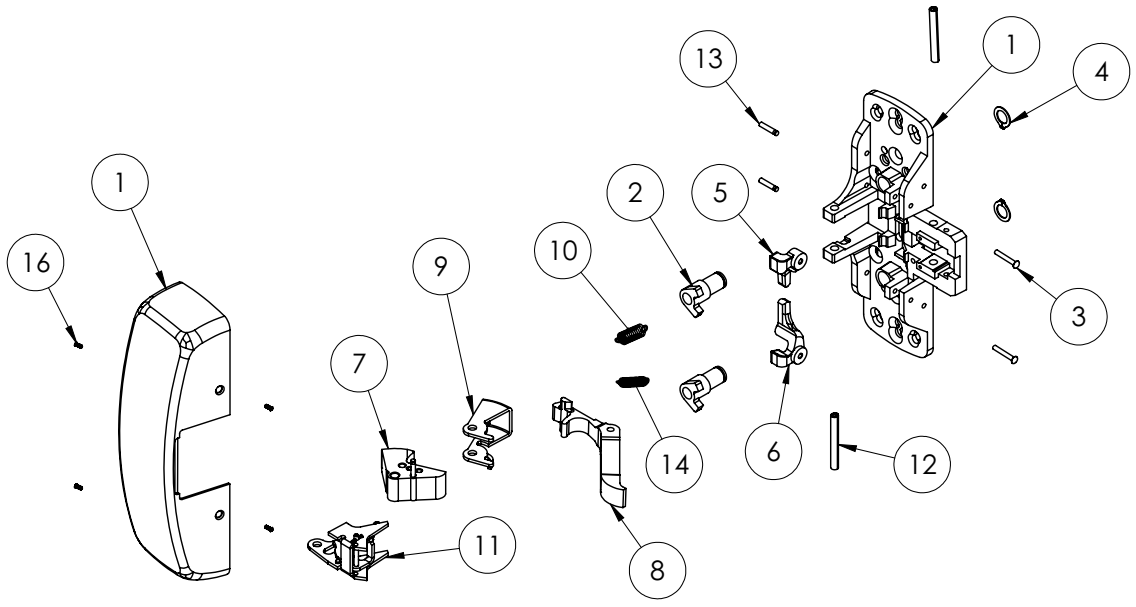
8804 8806 8810 8813 8815 8840
8843 8844 8846 8875 8876 8877
8878 8881 8882

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL- (All Functions Except 77,78,81, And 82)	68-4410	LHRB/RHRB	Yes
GL- (All Functions)		LHRB/RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1485	Chassis (Std)	1	No
2		98-0018	Outside Hub	2	Yes
3		98-0011	Latchbolt Lever Pin	2	Yes
4		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
5		68-1366	Lift Lever (RH)	1	Yes
6		68-1367	Lift Lever (LH)	1	Yes
7		68-4415	Guarded Latchbolt	1	Yes
8		68-1353	Lift Arm	1	Yes
9		68-1352	Guide	1	Yes
10		98-0028	Latchbolt Spring	1	Yes
11		68-4417	Guard Bracket Std	1	Yes
12		01-4512	Spirol Pin	2	Yes
13		01-0008	Groove Pin	2	No
14		68-1394	Guide Spring	1	Yes
15	N/A	68-1014	Cover[1]	1	Yes
16		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

AL- AND GL- PREFIXES

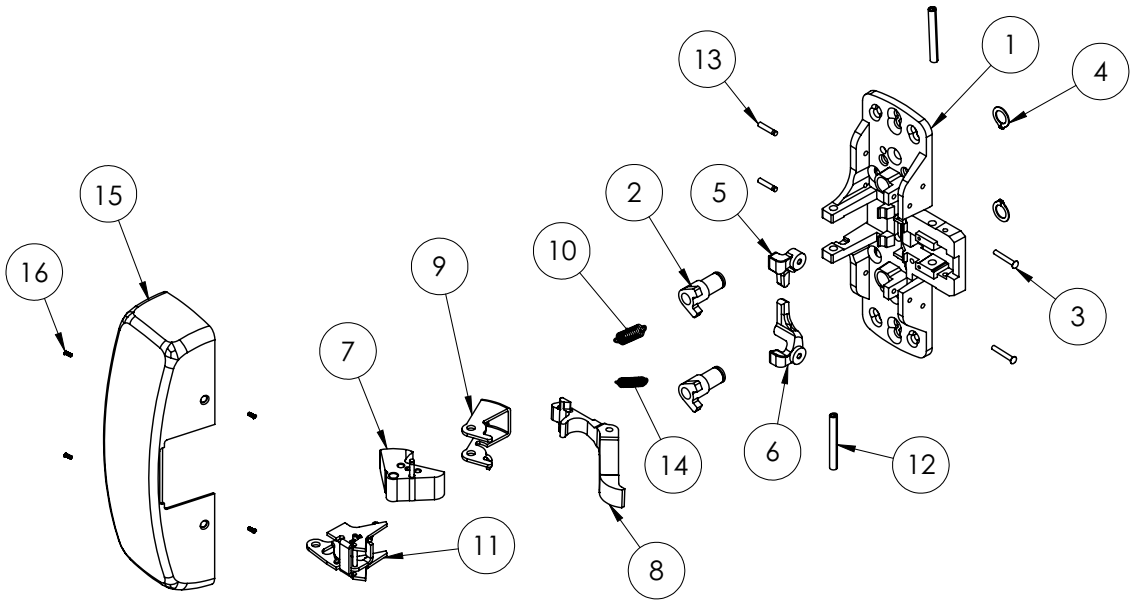
12-8804 12-8806 12-8810 12-8813
12-8815 12-8840 12-8843 12-8844
12-8846 12-8875 12-8876 12-8877
12-8878 12-8881 12-8882

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-AL- (All Functions Except 77,78,81,82)	68-4411	LHRB/RHRB	Yes
12-GL- (All Functions)			

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1378	Chassis (12-)	1	No
2		98-0018	Outside Hub	2	Yes
3		98-0011	Latchbolt Lever Pin	2	Yes
4		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
5		68-1366	Lift Lever (Rh)	1	Yes
6		68-1367	Lift Lever (Lh)	1	Yes
7		68-4415	Guarded Latchbolt	1	Yes
8		68-1353	Lift Arm	1	Yes
9		68-1352	Guide	1	Yes
10		98-0028	Latchbolt Spring	1	Yes
11		68-4417	Guard Bracket Std	1	No
12		01-4512	Spirol Pin	2	Yes
13		01-0008	Groove Pin	2	No
14		68-1394	Guide Spring	1	Yes
15	N/A	68-1014	Cover[1]	1	Yes
16		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

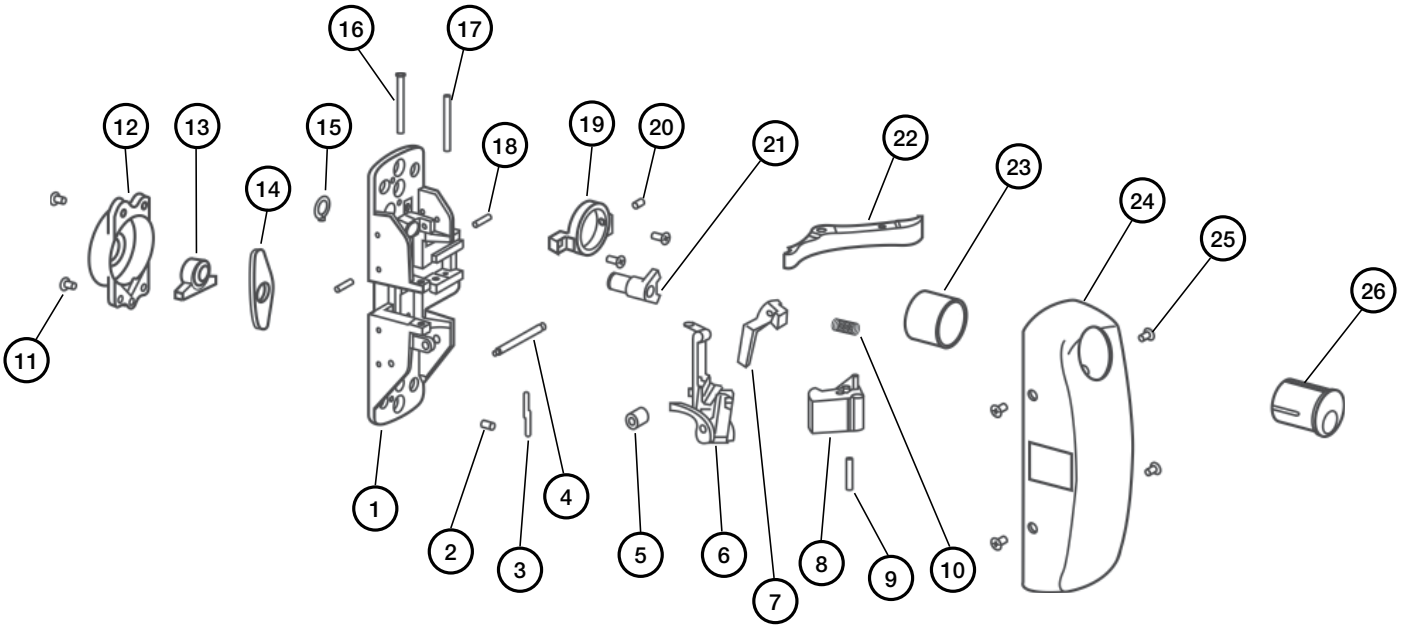
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	68-0408	Chassis Assembly	1	No
2	01-0008	Groove Pin	1	No
3	97-0050	Spring Knob Return	1	Yes
4	68-0271	Pivot Pin Knob Lever	1	Yes
5	68-0273	Bushing Knob Lever	1	Yes
6	68-4236	Knob Lever Assy (LHRB)	1	Yes
	68-4235	Knob Lever Assy (RHRB)	1	Yes
7	68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
	68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
8	98-2034	Latchbolt Assy	1	Yes
9	97-0040	Bushing Latchbolt	1	Yes
10	98-0028	Spring Latchbolt	1	Yes
11	01-3384	Screw 8-32 x 5/16	4	Yes
12	68-0367	Knob Hub Cover	1	Yes
13	97-0042	Knob Hub	1	Yes
14	97-0043	Knob Hub Retainer	1	Yes
15	01-0005	Retaining Ring	1	Yes
16	01-0013	Screw Latchbolt Pivot	1	Yes

Item	Part No.	Description	Qty.	Sellable
17	01-4512	Pivot Pin Left Arm	1	Yes
18	98-0011	Pivot Pin Latchbolt Lever	1	Yes
19	98-0020	Inside Cylinder Retainer	1	Yes
20	01-1095	Set Screw #8-32 x 1/4 Cup Point	1	Yes
21	98-0018	Outside Cylinder Hub	1	Yes
22	68-0241	Lift Arm	1	Yes
23	98-0021	Blocking Ring[1]	1	Yes
24	68-0408	Cover (LHRB)[1]	1	Yes
	68-0409	Cover (RHRB)[1]		
25	68-3908	Cover Screw Pack[1]	1	Yes
—	68-2143	Screw Pack	1	Yes
26	—	Cylinder[1,3]	1	Yes
—	649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

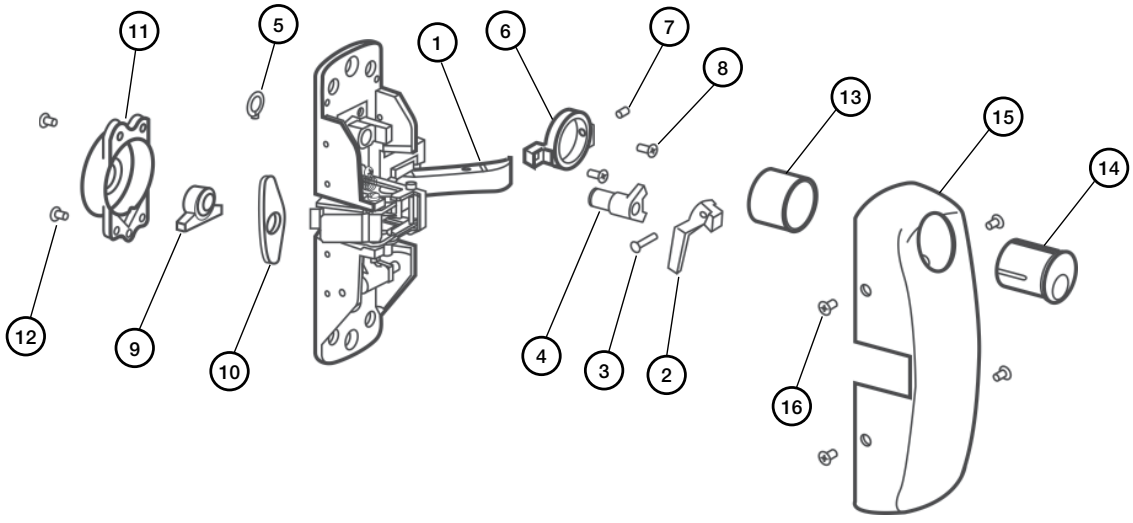
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8816	68-4075	LHRB	Yes
AL-/GL-8816	68-4076	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1015	Chassis	1	No
2		68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
		68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
3		98-0011	Latchbolt Lever Pivot Pin	1	Yes
4		98-0018	Outside Cylinder Hub	1	Yes
5		01-0005	Retaining Ring	1	Yes
6		98-0020	Inside Cylinder Retainer	1	Yes
7		01-1095	Cylinder Set Screw	1	Yes
8		01-1146	Machine Screw (8-32 x 5/16)	2	Yes
9		97-0042	Knob Hub	1	Yes
10		97-0043	Knob Hub Retainer	1	Yes
11		68-0367	Knob Hub Cover	1	Yes
12		01-3384	Machine Screw (8-32 x 3/8)	2	Yes
13	N/A	98-0021	Blocking Ring[1]	1	Yes
14		-	Cylinder[1,3]	1	Yes
15		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
16		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

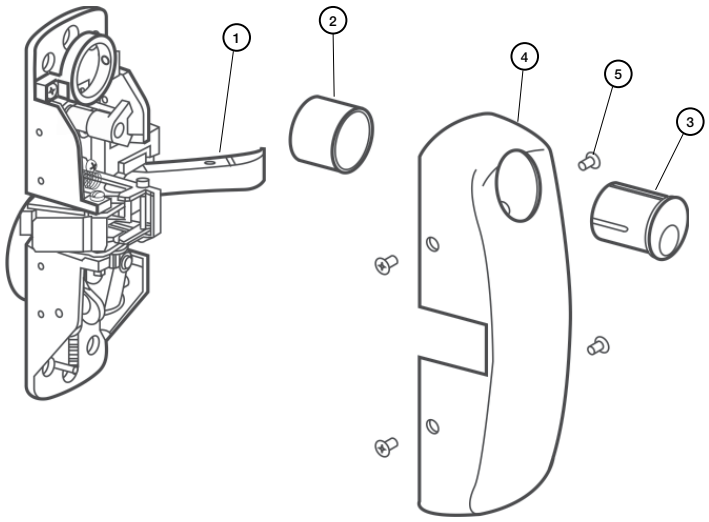
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8816	68-4077	LHRB	Yes
	68-4078	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4077	Chassis Assembly (LHRB)	1	Yes
	N/A	68-4078	Chassis Assembly (RHRB)	1	Yes
2		98-0021	Blocking Ring[1]	1	Yes
3		—	Cylinder[1,2]	1	Yes
4		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

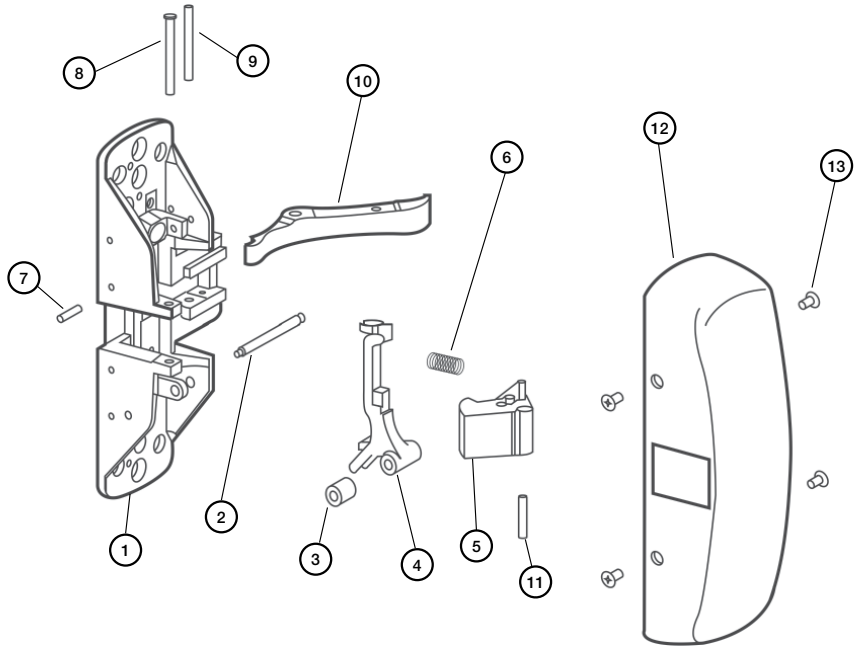
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8828	68-2106	LHRB	Yes
	68-2107	RHRB	

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis (LHRB)	1	No
		—	Chassis (RHRB)	1	No
2		68-0271	Pivot Pin Thumb Lever	1	Yes
3		68-0273	Bushing Thumb Lever	1	Yes
4		68-0260	Thumb Piece Lever (LHRB)	1	Yes
		68-0261	Thumb Piece Lever (RHRB)	1	Yes
5		98-2034	Latchbolt Assy	1	Yes
6		98-0028	Spring Latchbolt	1	Yes
7		01-0008	Groove Pin	1	No
8		01-0013	Screw Latchbolt Pivot	1	Yes
9		01-4512	Pivot Pin Lift Arm	1	Yes
10		68-0241	Lift Arm	1	Yes
11		97-0040	Bushing Latchbolt	1	Yes
12	N/A	68-0406	Cover[1]	1	Yes
13		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

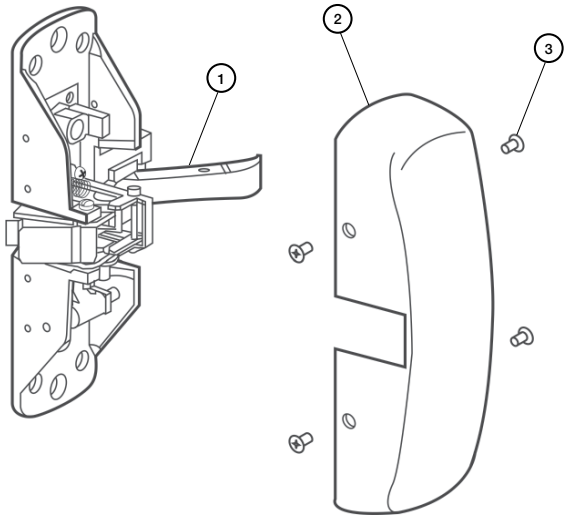
ASSA ABLOY, the global leader in door opening solutions

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL- GL-	68-4080	LHRB	Yes
	68-4081	RHRB	
12- GL-	68-4082	LHRB	
	68-4083	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4080	Chassis Assembly STD LHRB	1	Yes
		68-4081	Chassis Assembly STD RHRB	1	Yes
		68-4082	Chassis Assembly 12- LHRB	1	Yes
		68-4083	Chassis Assembly 12- RHRB	1	Yes
2	N/A	68-1014	Cover[1]	1	Yes
3		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack STD	1	Yes
		68-2165	Screw Pack 12	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

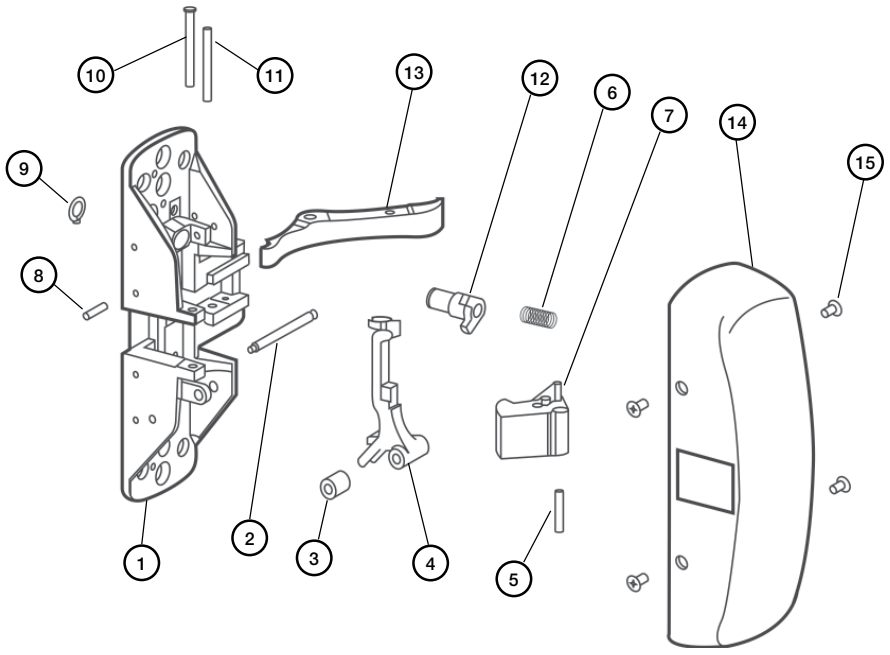
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8863	68-2109	LHRB	Yes
8863	68-2110	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis Assembly (LHRB)	1	No
		—	Chassis Assembly (RHRB)	1	No
2		68-0271	Pivot Pin Thumb Lever	1	Yes
3		68-0273	Bushing Thumb Lever	1	Yes
4		68-0260	Thumb Piece Lever LHRB	1	Yes
		68-0261	Thumb Piece Lever RHRB	1	No
5		97-0040	Bushing Latchbolt	1	Yes
6		98-0028	Spring Latchbolt	1	Yes
7		98-2034	Latchbolt Assy	1	Yes
8		01-0008	Groove Pin	1	No
9		01-0005	Retaining Ring	1	Yes
10		01-0013	Screw Latchbolt Pivot	1	Yes
11		01-4512	Pivot Pin Lift Arm	1	Yes
12		98-0018	Outside Cylinder Hub	1	Yes
13		68-0241	Lift Arm	1	Yes
14	N/A	68-0406	Cover[1]	1	No
15		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

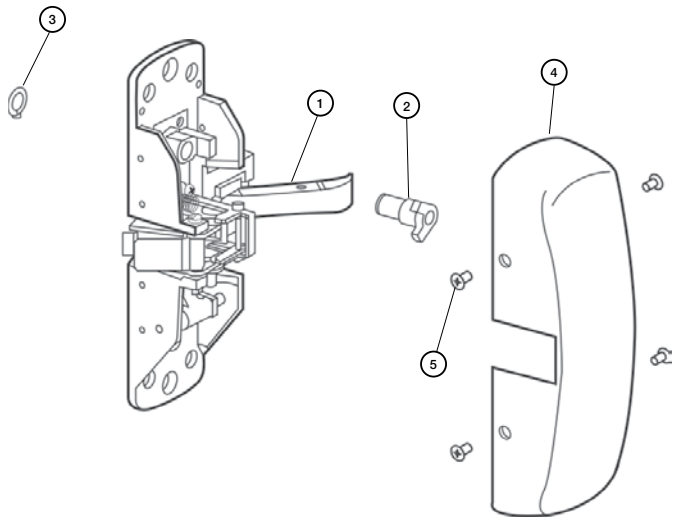
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8863	68-4097	LHRB	Yes
AL-/GL-8863	68-4098	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above		Chassis	1	No
2		98-0018	Outside Cylinder Hub	1	Yes
3		01-0005	Retaining Ring	1	Yes
4	N/A	68-1014	Cover[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

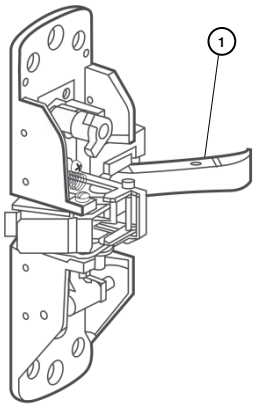
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

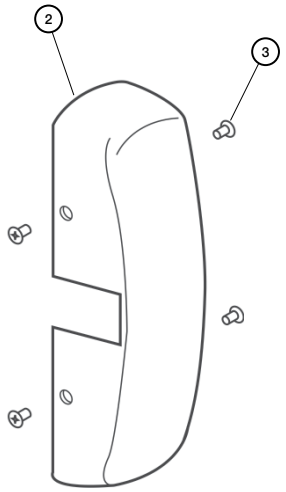
SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8863	68-4099	LHRB	Yes
AL-/GL-8863	68-4100	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4099	Chassis Assembly (LHRB)	1	Yes
		68-4100	Chassis Assembly (RHRB)	1	Yes
2	N/A	68-1014	Cover[1]	1	Yes
3		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish





A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

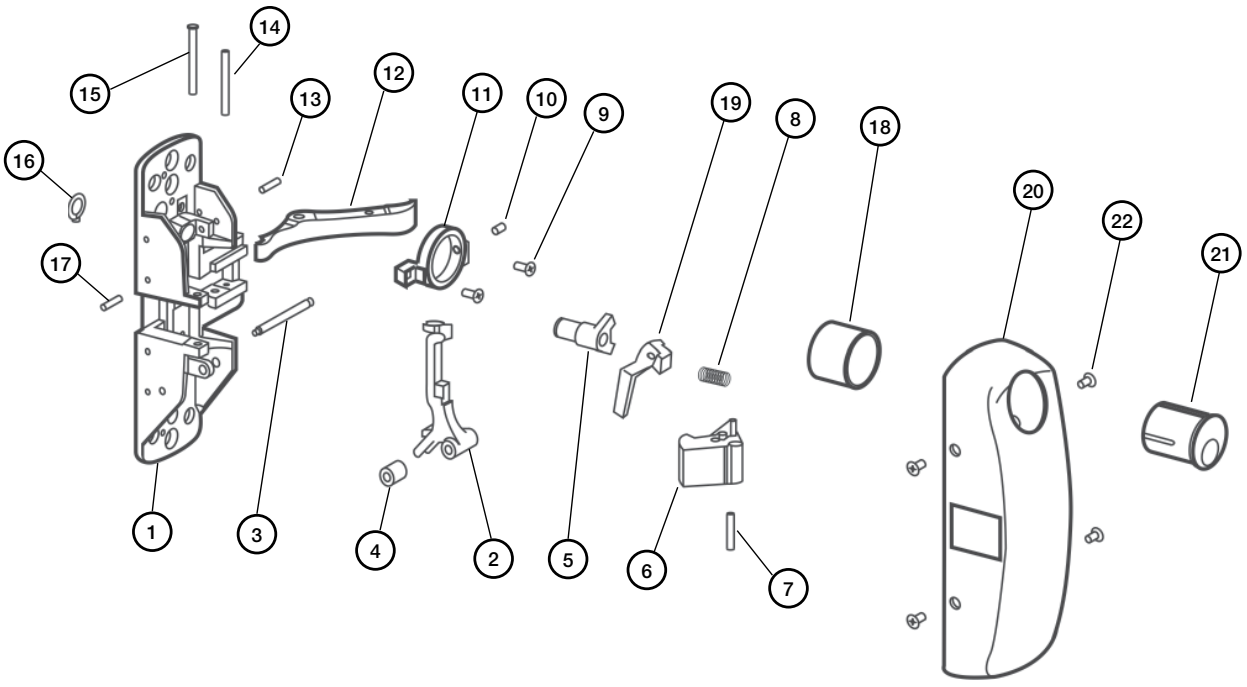
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	-	Chassis Assembly	1	No
2	68-0260	Thumb Piece Lever LHRB	1	Yes
	68-0261	Thumb Piece Lever RHRB	1	Yes
3	68-0271	Pivot Pin	1	Yes
4	68-0273	Bushing	1	Yes
5	98-0018	Outside Cylinder Hub	1	Yes
6	98-2034	Latchbolt	1	Yes
7	97-0040	Bushing, Latchbolt	1	Yes
8	97-0028	Spring, Latchbolt	1	Yes
9	01-3384	Screw #8-32 x 5/16	2	Yes
10	01-1095	Set Screw	1	Yes
11	98-0020	Inside Cylinder Retainer	1	Yes
12	68-0241	Lift Arm	1	Yes
13	98-0011	Pivot Pin (Lift Lever)	1	Yes
14	01-4512	Pivot Pin (Lift Arm)	1	Yes

Item	Part No.	Description	Qty.	Sellable
15	01-0013	Latchbolt Screw	1	Yes
16	01-0005	Retaining Ring	1	Yes
17	01-0008	Groove Pin	1	No
18	98-0021	Blocking Ring[1]	1	Yes
19	68-0237	Lift Lever LHRB	1	Yes
	68-0238	Lift Lever RHRB	1	Yes
20	68-0408	Cover[1]	1	Yes
	68-0409	Cover[1]	1	Yes
21	-	Inside Cylinder[1,2]	1	Yes
22	68-3908	Cover Screw Pack[1]	1	Yes
Not Shown	68-2143	Screw Pack	1	Yes
	649	Strike Pack[1]	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

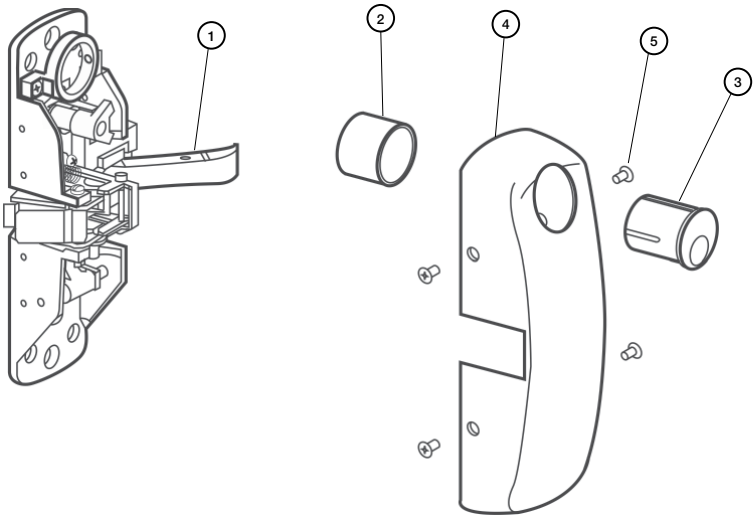
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL/12-8866	68-4104	LHRB	Yes
AL-/GL/12-8866	68-4105	RHRB	

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis Assembly (LHRB)	1	Yes
		—	Chassis Assembly (RHRB)	1	Yes
2	N/A	98-0021	Blocking Ring[1]	1	Yes
3		68-4411	Cylinder[1,2]	1	Yes
4		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

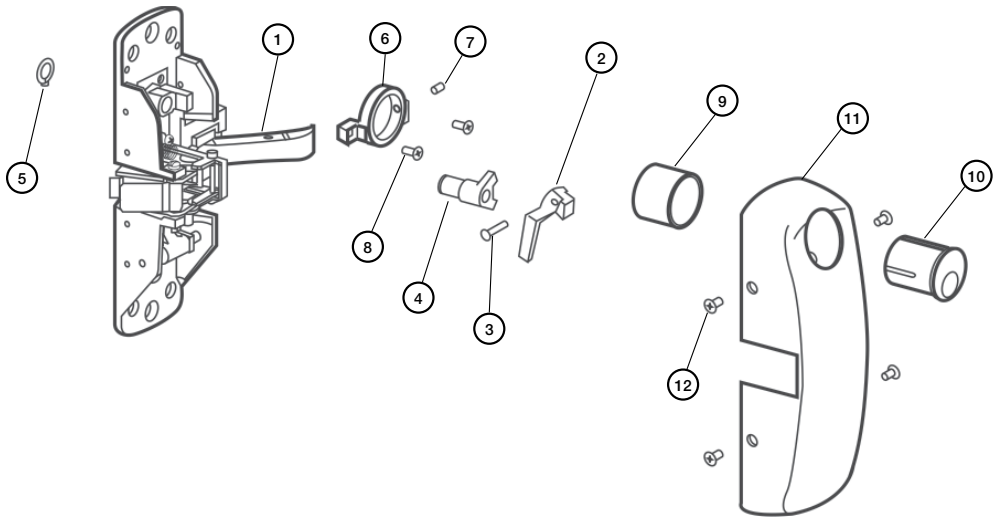
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8866	68-A102	LHRB	Yes
AL-/GL-8866	68-A103	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	-	Chassis Assembly	1	No
2		68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
		68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
3		98-0011	Latchbolt Lever Pivot Pin	1	Yes
4		98-0018	Outside Cylinder Hub	1	Yes
5		01-0005	Retaining Ring	1	Yes
6		98-0020	Inside Cylinder Retainer	1	Yes
7		01-1095	Cylinder Set Screw	1	Yes
8		01-1146	Machine Screw (8-32 x 5/16)	2	Yes
9	N/A	98-0021	Blocking Ring *	1	Yes
10		-	Cylinder[1,3]	1	Yes
11		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
12		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

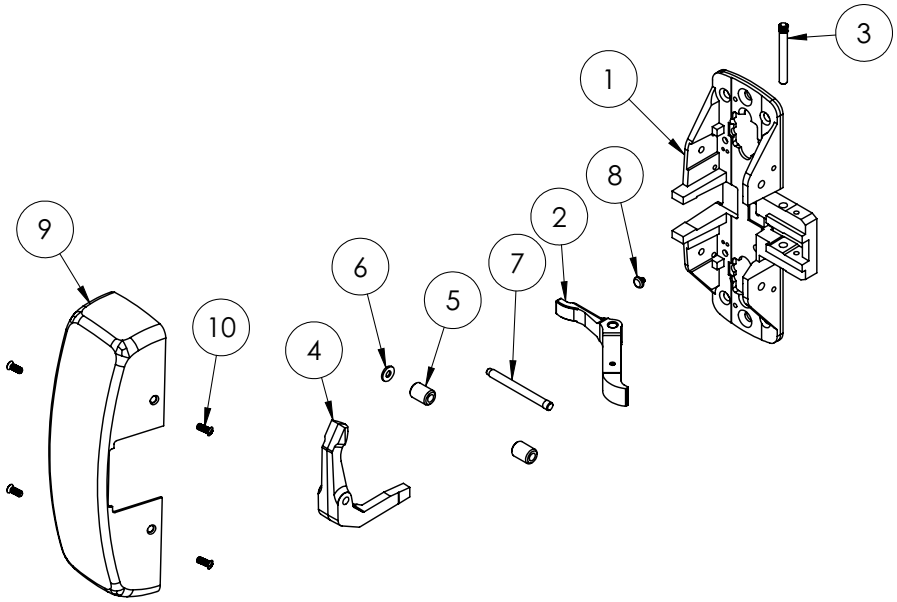
(12-)8904 (12-)8910 (12-)8913
(12-)8915 (12-)8928 (12-)8943
(12-)8944 (12-)8963 (12-)8970
(12-)8971 (12-)8975 (12-)8976

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-) (All Functions Except 16 & 66)	68-2172	LHRB	Yes
	68-2173	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-0339	Chassis	1	No
2		68-1137	Lift Arm	1	Yes
3		68-0239	Pivot Pin	1	Yes
4		68-0337	Left Hand Lift Lever	1	Yes
		68-0338	Right Hand Lift Lever	1	Yes
5		68-0273	Bushing	2	Yes
6		01-9370	Washer	1	Yes
7		68-0271	Pivot Pin (63 Function)	1	Yes
8		68-1294	Stop Pin	1	No
9	N/A	68-0407	Cover[1]	1	Yes
10		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2172 (LHRB)	900 Series Mortise Assembly[1,2,3]	1	Yes
		68-2173 (RHRB)		1	Yes
		68-2143	Screw Pack Standard	1	Yes
		68-2165	Screw Pack (12-)	1	Yes
		C908	Strike Pack LHRB 1 3/4" (C908)[1,3]	1	Yes
		C908	Strike Pack RHRB 1 3/4" (C908)[1,3]	1	Yes

1. Specify finish
2. Specify function
3. Specify hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

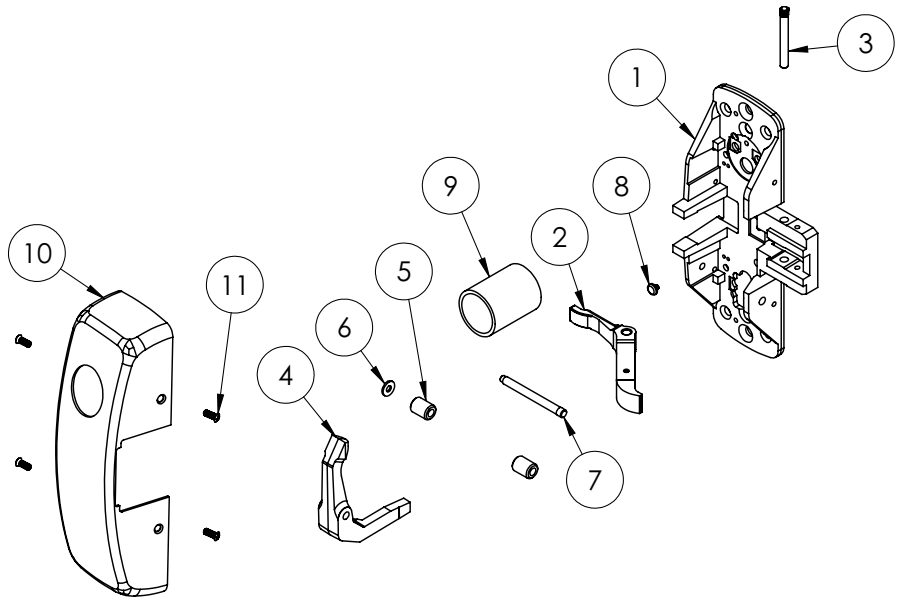
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-)	68-2213	LHRB	Yes
	68-2214	RHRB	Yes

Item	Part No.	Description	Qty	Sellable
1	68-0341	Chassis RHRB	1	No
	68-0342	Chassis LHRB	1	No
2	68-1137	Lift Arm	1	Yes
3	68-0239	Pivot Pin	1	Yes
4	68-0337	Left Hand Lift Lever	1	Yes
	68-0338	Right Hand Lift Lever	1	Yes
5	68-0273	Bushing	2	Yes
6	01-9370	Washer	1	Yes
7	68-0271	Pivot Pin (63 Function)	1	Yes
8	68-1294	Stop Pin	1	No
9	99-0007	Cylinder Blocking Ring[1]	1	Yes
Not Shown	13-0085	Locking Tail	1	Yes
	13-0080	Cylinder Barrel Retainer	1	Yes
	—	Cylinder Assembly[2]	1	Yes
	13-0074	Connecting Screw	2	Yes
10	68-0410	Cover LHRB[1]	1	Yes
	68-0411	Cover RHRB[1]	1	Yes
11	68-3905	Cover Screw Pack[1]	1	Yes
Not Shown	916	Mortise Assy 16 Funtion[1,3]	1	Yes
	966	Mortise Assy 66 Function[1,3]	1	Yes
	68-2143	Screw Pack Standard	1	Yes
	68-2165	Screw Pack (12-)	1	Yes
	C908	Strike Pack LHRB (C908)[3]	1	Yes
	C908	Strike Pack RHRB (C908)[3]	1	Yes

1. Specify finish
2. Specify function
3. Specify hand



A8231 12/17

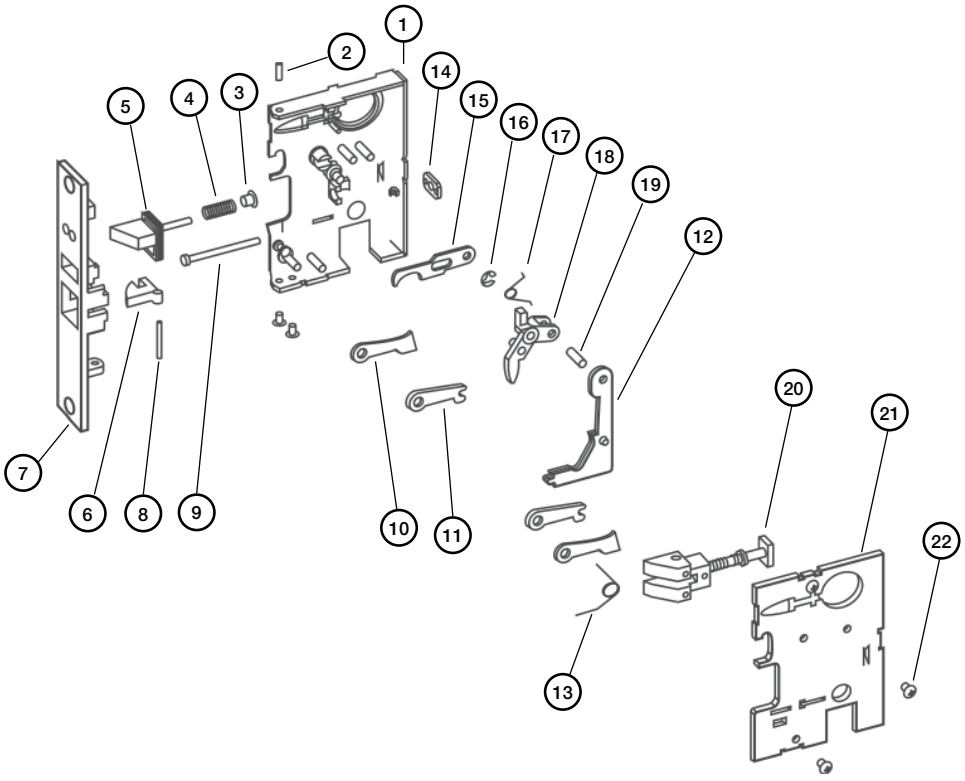
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-0078	Cylinder Set Screw	1	Yes
10	99-0076	Slide Spacer	2	Yes
11	99-0058	Slide Guide	2	Yes
12	99-2059	Lever Slide Assembly	1	Yes

Item	Part No.	Description	Qty.	Sellable
13	99-0061	Spring Thumbpiece Lever	1	No
14	99-0236	Cylinder Screw Support	1	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	01-0098	Retaining Ring	1	Yes
17	99-0063	Spring Guard Bolt Lver	1	Yes
18	99-2389	Latchbolt Lever Assembly	1	Yes
19	99-0212	Pivot Pin Lever Slide	1	Yes
20	99-2247	Latchbolt Assembly	1	Yes
21	99-2361	Cap Assembly	1	No
22	01-1142	Case Screw #8-32 x 1/4	5	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish

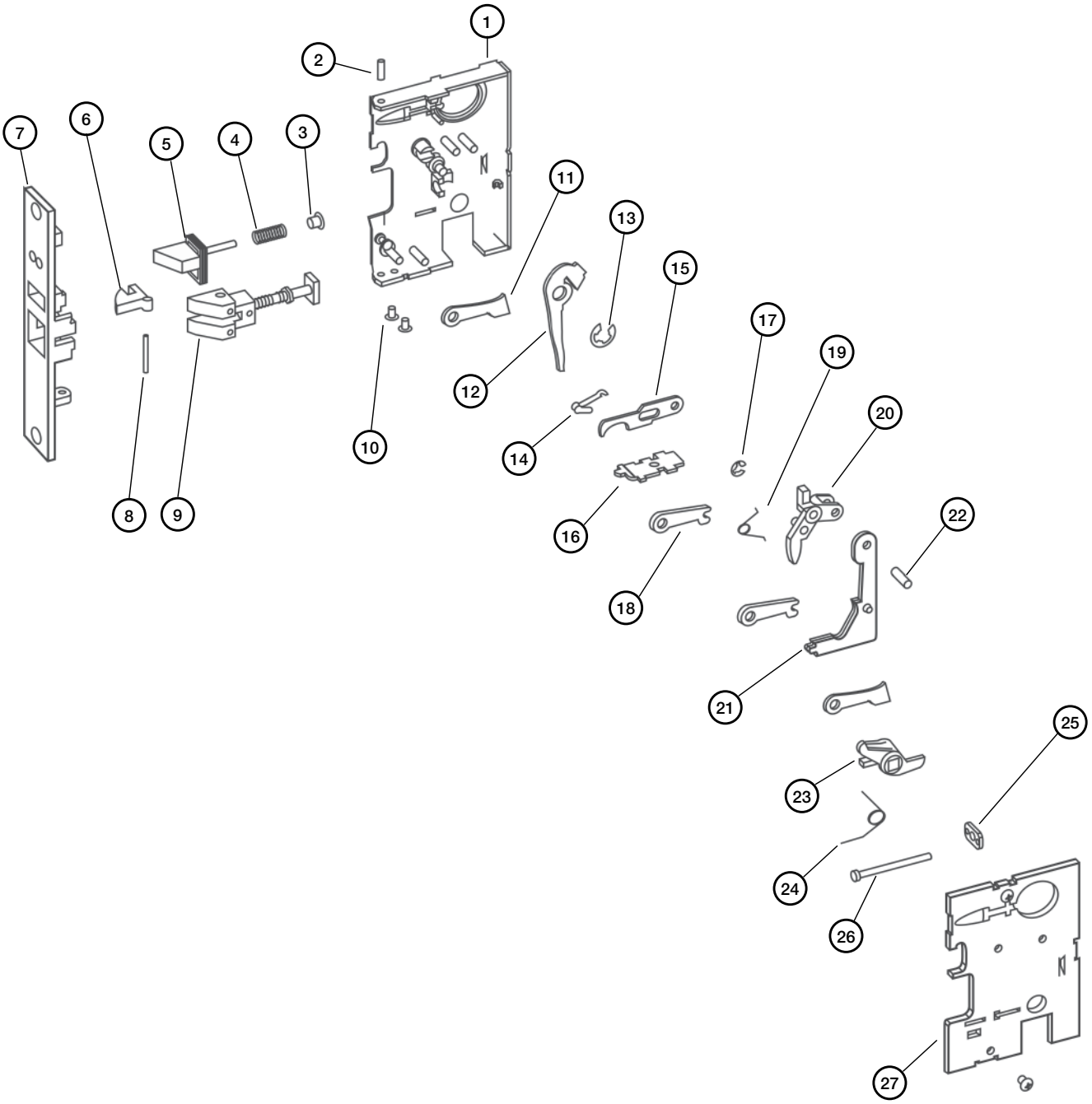
Notes:

- Items 5 and 15 to be sold as a set only.
- For 8313 x ET or 8913 x ET, use 915 Mortise Assembly.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No
-	68-2597	Bridge Rectifier Pack[2]	1	Yes

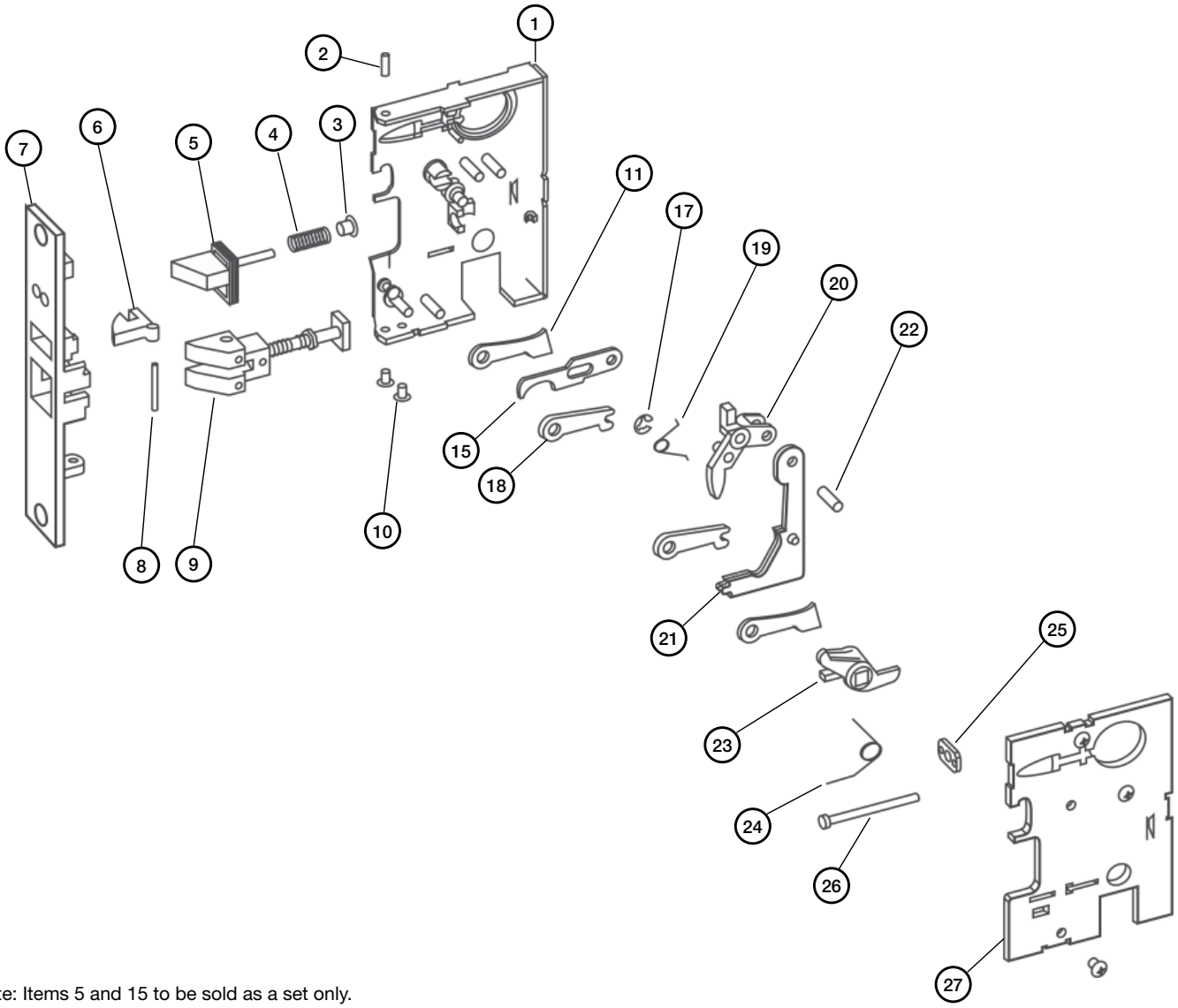
1. Specify finish
2. Use with 975 and 976 only

Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

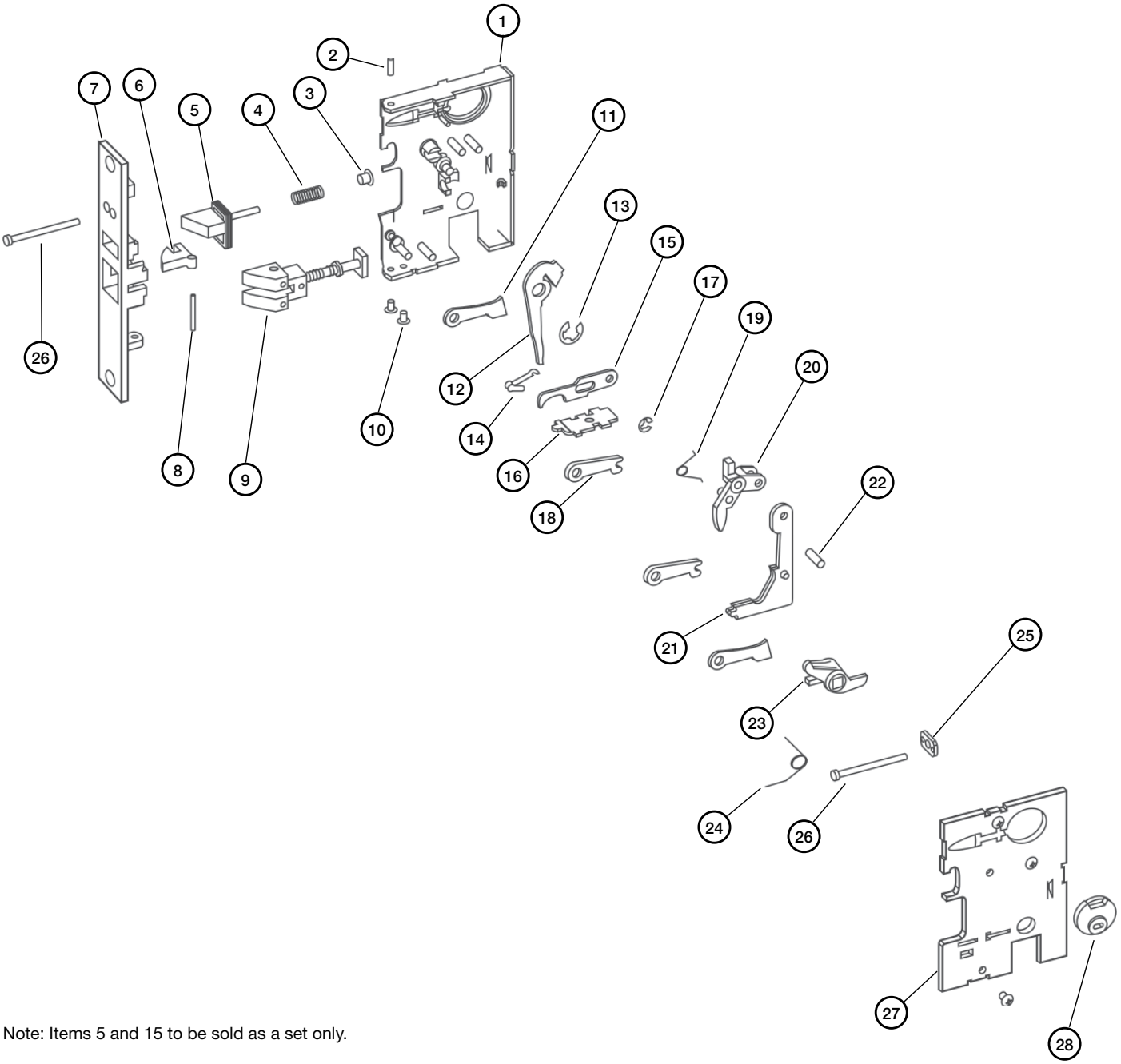
Item	Part No.	Description	Qty.	Sellable
1	99-2352	Case Assy LHRB	1	No
	99-2351	Case Assy RHRB		
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0226	Front LHRB[1]	1	No
	99-0227	Front RHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2387	Latchbolt Lever Assembly LHRB	1	Yes
	99-2388	Latchbolt Lever Assembly RHRB	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	2	Yes
27	99-2361	Cap Assembly LHRB	1	No
	99-2362	Cap Assembly RHRB	1	No
28	13-2162	Cylinder Attachment	1	Yes

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

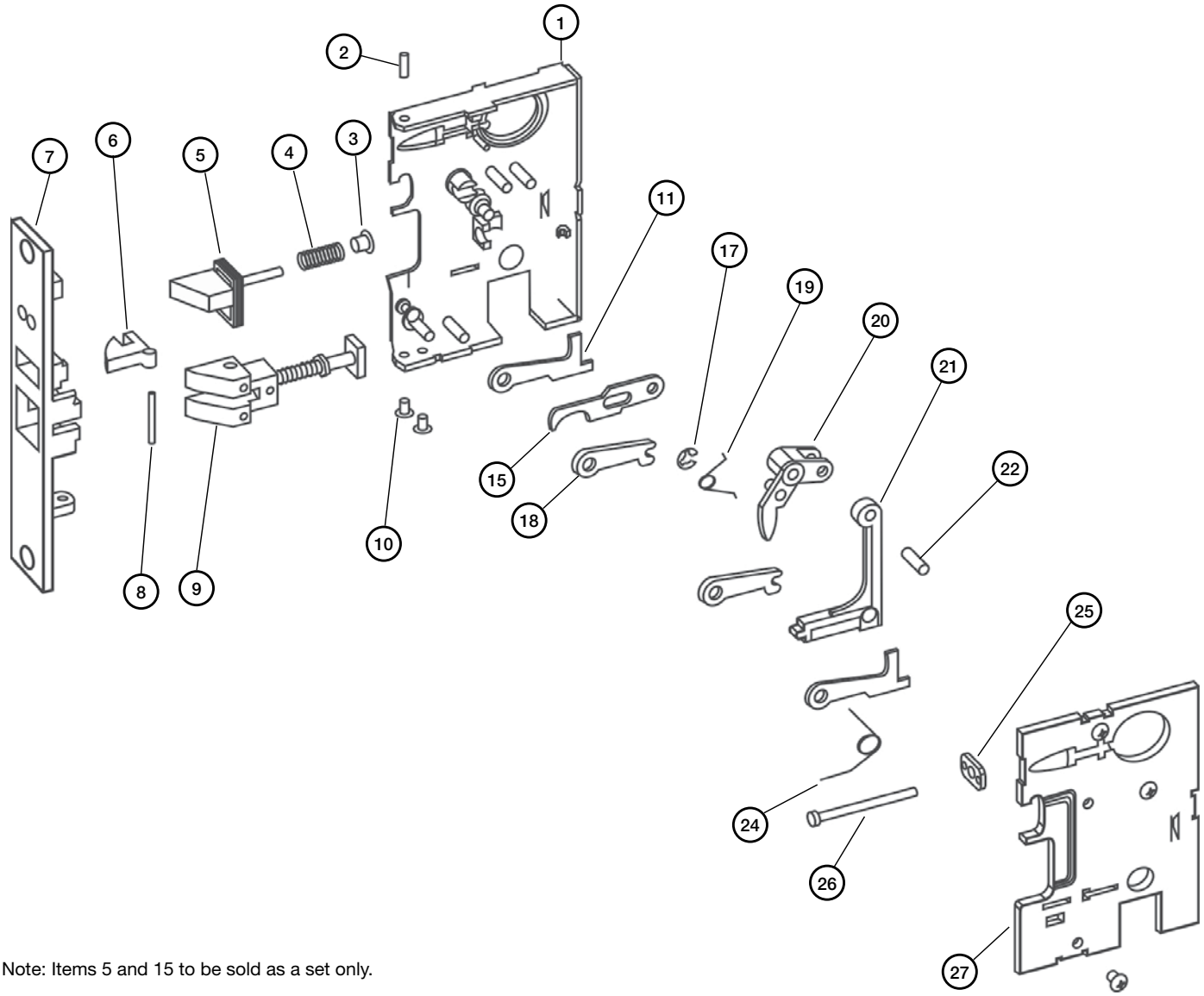
Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

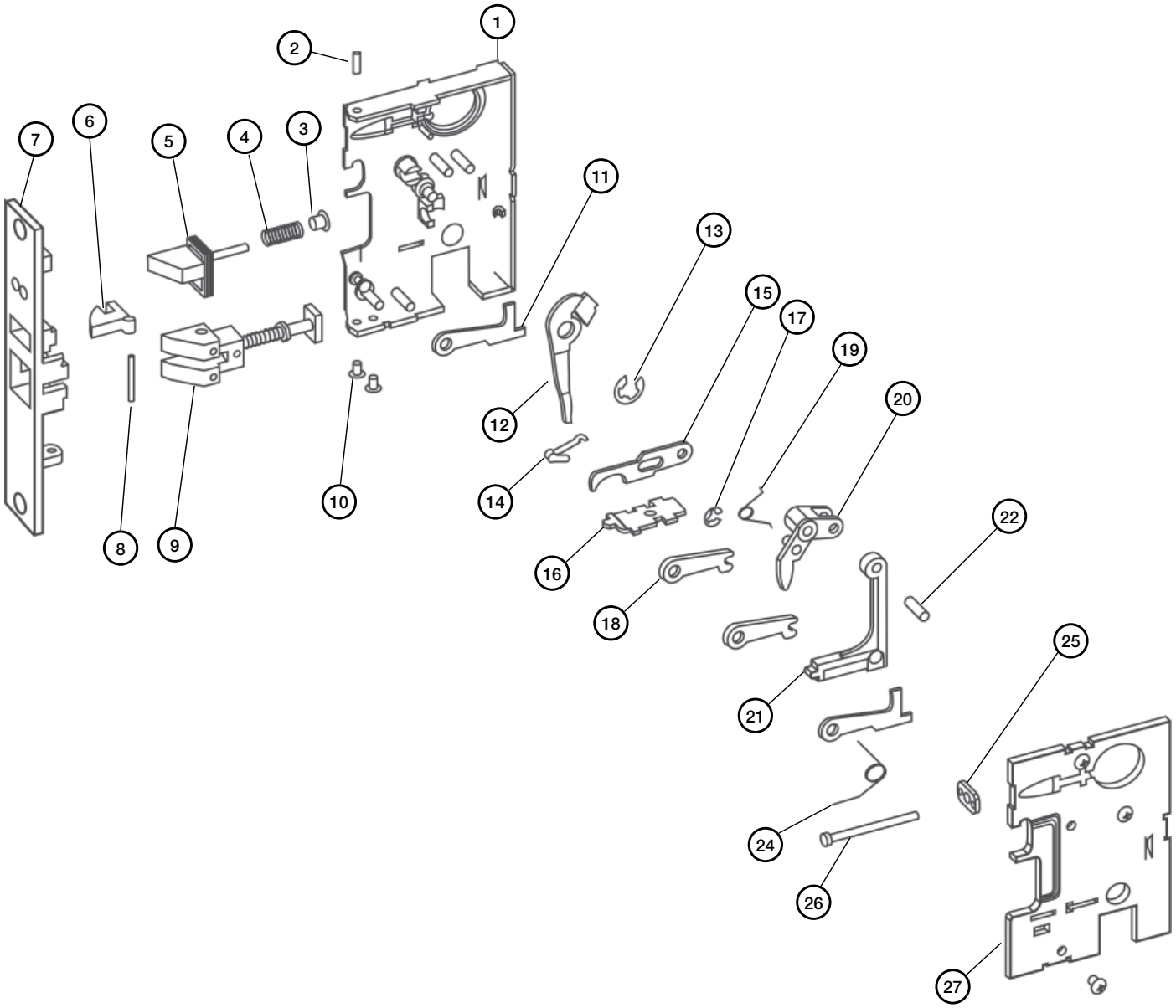
Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy RHRB	1	No
	99-2352	Case Assy LHRB	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

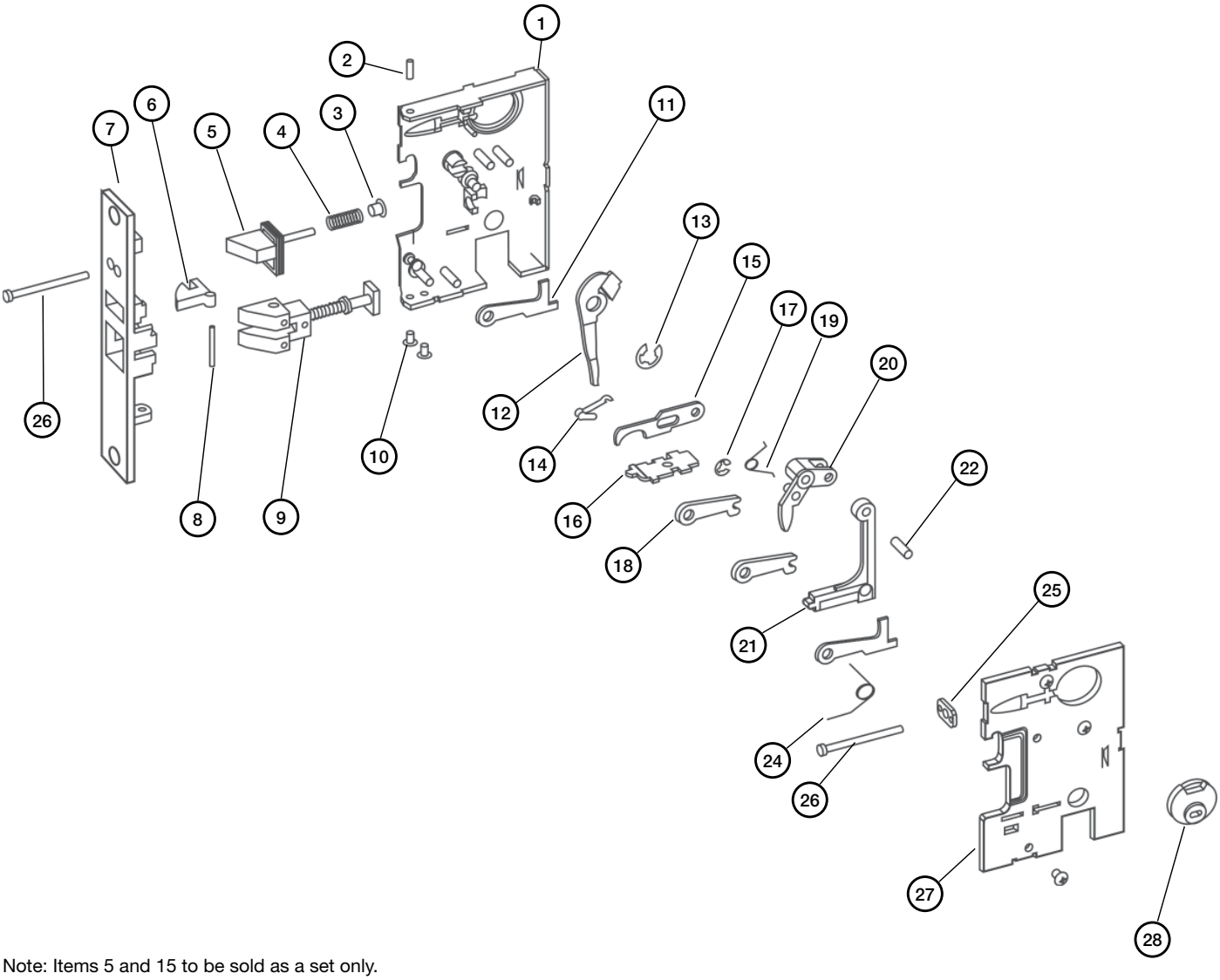
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	99-2352	Case Assy LHRB	1	No
	99-2351	Case Assy RHRB	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2387	Latchbolt Lever Assembly LHRB	1	Yes
	99-2388	Latchbolt Lever Assembly RHRB	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly LHRB	1	No
	99-2362	Cap Assembly RHRB	1	No
28	13-2162	Cylinder Attachment	1	Yes

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Assembly No.	Description	Option	Sellable
68-2702	Wide Stile E Rail Assembly*	(12-) Fire Rated	Yes
68-2703	Wide Stile F Rail Assembly*		Yes
68-2704	Wide Stile G Rail Assembly*		Yes
68-2705	Wide Stile J Rail Assembly*		Yes
68-2724	Narrow Stile E Rail Assembly*		Yes
68-2725	Narrow Stile F Rail Assembly*		Yes
68-2726	Narrow Stile G Rail Assembly*		Yes
68-2727	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		68-0950	Mounting Rail Wide(E)*	1	Yes
		68-0952	Mounting Rail Wide(F)*		Yes
		68-0948	Mounting Rail Wide(J)*		Yes
		68-0949	Mounting Rail Wide(G)*		Yes
		68-0958	Mounting Rail Narrow(E)*		Yes
		68-0955	Mounting Rail Narrow(F)*		Yes
		68-0956	Mounting Rail Narrow(J)*		Yes
		68-0957	Mounting Rail Narrow(G)*		Yes
3		01-1236	#6-32x 3/8" PH FL U'Cut	4	Yes
4		68-0943	Bracket	2	Yes
5		68-0945	Pivot Pin	2	Yes
6		01-0098	Retainer Ring	2	Yes
7		68-0229	Pivot Pin, Push Rail*	2	Yes
8		68-0236	Spring, Rail Arm	2	Yes
9		68-3609	Connecting Arm Assembly	2	Yes
10		68-0615	Push Rail (E)*	1	Yes
		68-0618	Push Rail (F)*		Yes
		68-0616	Push Rail (J)*		Yes
		68-0617	Push Rail (G)*		Yes
11		809	TouchPad Assembly	1	Yes
12		01-4537	Standard Hole Plug	1	Yes

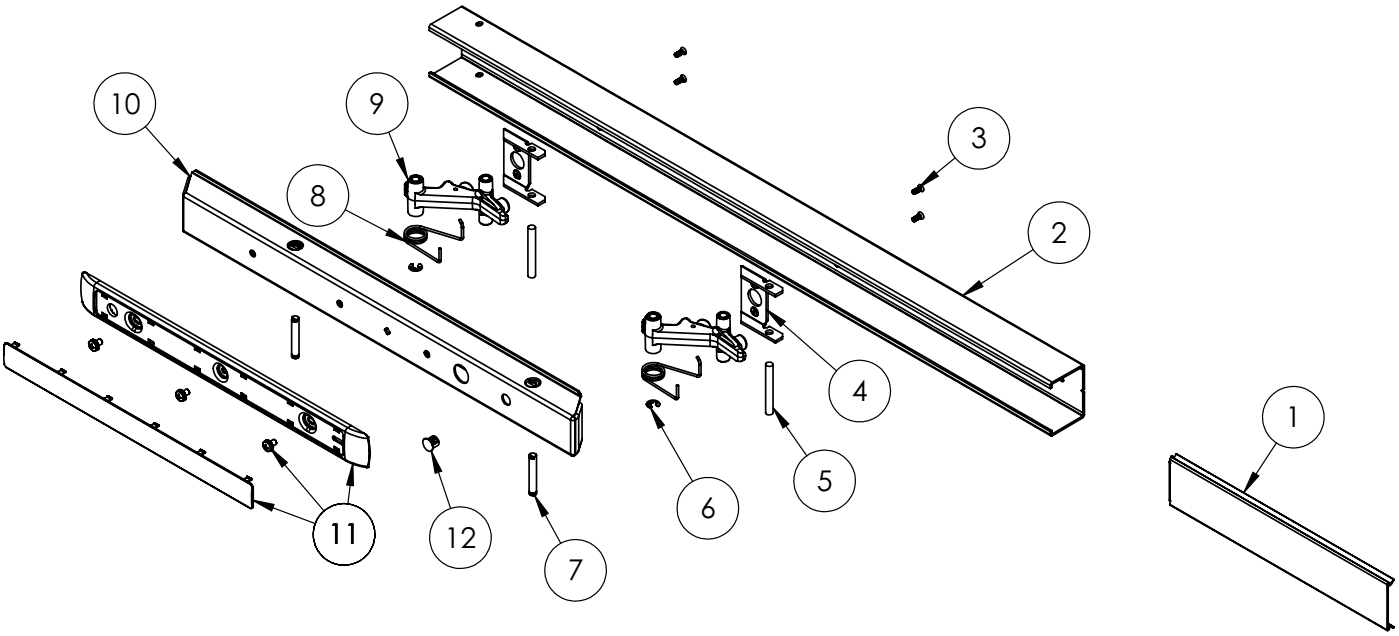
*Specify Finish

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-2703 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Assembly No.	Description	Option	Sellable
68-5542	Wide Stile E Rail Assembly*	(12-56-) (56-)	Yes
68-3212	Wide Stile F Rail Assembly*		Yes
68-3211	Wide Stile G Rail Assembly*		Yes
68-3213	Wide Stile J Rail Assembly*		Yes
68-5578	Narrow Stile E Rail Assembly*		Yes
68-3217	Narrow Stile F Rail Assembly*		Yes
68-3216	Narrow Stile G Rail Assembly*		Yes
68-3218	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		68-0950	Mounting Rail Wide(E)*	1	Yes
		68-0952	Mounting Rail Wide(F)*		Yes
		68-0948	Mounting Rail Wide(J)*		Yes
		68-0949	Mounting Rail Wide(G)*		Yes
		68-0958	Mounting Rail Narrow(E)*		Yes
		68-0955	Mounting Rail Narrow(F)*		Yes
		68-0956	Mounting Rail Narrow(J)*		Yes
		68-0957	Mounting Rail Narrow(G)*		Yes
3		M56AE	Rail Motor Kit, E	1	Yes
		M56AF	Rail Motor Kit, F		Yes
		M56AJ	Rail Motor Kit, J		Yes
		M56AG	Rail motor Kit, G		Yes
4		68-0229	Pivot Pin, Push Rail*	2	Yes
5		68-0236	Spring, Rail Arm	2	Yes
6		01-0098	Retaining Ring	2	Yes
7		809	TouchPad Assembly	1	Yes
8		68-0615	Standard Push Rail, E*	1	Yes
		68-0618	Standard Push Rail, F*		Yes
		68-0616	Standard Push Rail, J*		Yes
		68-0617	Standard Push Rail, G*		Yes
9		68-3609	Connecting Arm Assembly	1	Yes
10		52-1261	56- Input Harness Assembly	2	Yes
11		01-1236	#6-32x3/8" PH FL U'CUT	4	Yes
12		68-0945	Pivot Pin	1	Yes
13		68-0943	Bracket	1	Yes

All Related HK- Assemblies Listed Below

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
19-56-HK-*	68-5515	68-5516	68-5517	68-5518	68-5602	68-5603	68-5604	68-5605	Yes
53-56-HK-*	68-5554*	68-5555*	68-5556*	68-5557*	68-5594*	68-5595*	68-5596*	68-5597*	Yes
53-55-56-HK-*	68-5558*	68-5559	68-5560	68-5561*	68-5598*	68-5599*	68-5600*	68-5601*	Yes
19-53-56-HK-*	68-5519*	68-5520*	68-5521*	68-5522*	68-5610*	68-5611*	68-5612*	68-5613*	Yes
19-53-55-56-HK- *	68-5538*	68-5539*	68-5540*	68-5541*	68-5614*	68-5615*	68-5616*	68-5617*	Yes

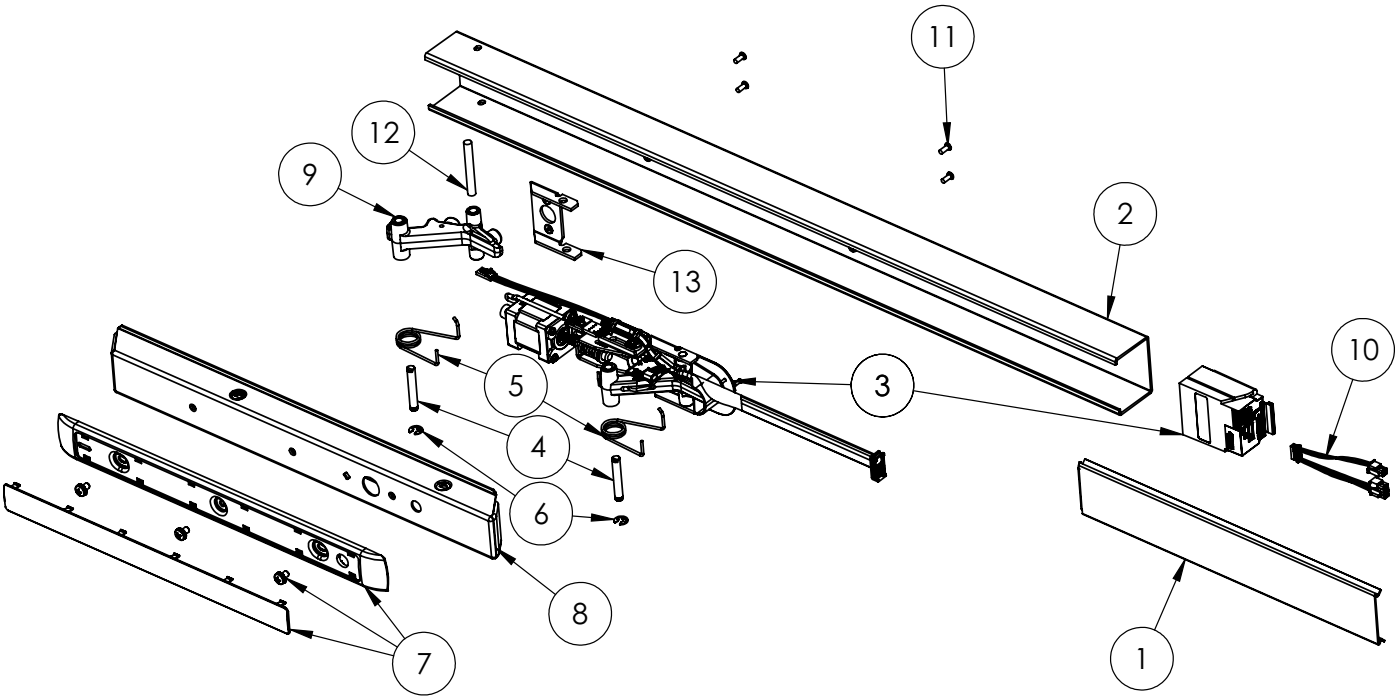
Parts 3-13 Available as Assembly No. 52-3541 for E, 52-3542 for F, 52-3543 for J, 52-3544 for G
*Specify Finish

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-5578 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Assembly No.	Description	Option	Sellable
68-6098	Wide Stile E Rail Assembly*	(59-)	Yes
68-3780	Wide Stile F Rail Assembly*		Yes
68-3781	Wide Stile G Rail Assembly*		Yes
68-3782	Wide Stile J Rail Assembly*		Yes
68-6100	Narrow Stile E Rail Assembly*		Yes
68-3788	Narrow Stile F Rail Assembly*		Yes
68-3789	Narrow Stile G Rail Assembly*		Yes
68-3790	Narrow Stile J Rail Assembly*		Yes
68-6099	Wide Stile E Rail Assembly*	(12-59-)	Yes
68-3784	Wide Stile F Rail Assembly*		Yes
68-3785	Wide Stile G Rail Assembly*		Yes
68-3786	Wide Stile J Rail Assembly*		Yes
68-6101	Narrow Stile E Rail Assembly*		Yes
68-3792	Narrow Stile F Rail Assembly*		Yes
68-3793	Narrow Stile G Rail Assembly*		Yes
68-3794	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	809	TouchPad Assembly	1	Yes
2		68-1027	Push Rail, E*	1	No
		68-1030	Push Rail, F*		Yes
		68-1028	Push Rail, G*		Yes
		68-1029	Push Rail, J*		Yes
3		68-0582	Lockdown Cam[1]	1	Yes
4		01-4537	Standard Hole Plug	1	Yes
5		01-0098	Retaining Ring	2	Yes
6		68-0229	Pivot Pin, Push Rail*	2	Yes
7		68-1049	Rubber Cushion	1	No
8		68-1039	Support Plate	1	No
9		52-1701	59- Wire Guide	1	Yes
10		68-0236	Spring, Rail Arm	2	Yes
11		68-0945	Pivot Pin	2	Yes
12		01-0711	Flanged Nyliner	8	Yes
13		52-4765	59- Connecting Arm	1	No
14		68-0943	Bracket	1	Yes
15		52-0935	Wire Barrier	1	Yes
16		52-4733	59- Harness Sub-Plate Assembly	1	No
		52-4734	59- Harness Sub-Plate Assembly		No
17		01-0610	Wave Spring Washer[1]	1	Yes
18		68-0583	Lockdown Button [1]	1	Yes
19		01-4466	Machine Screw SEMS[1]	1	No
20		01-1236	#6-32X3/8" PH FL U'Cut 6**		Yes
21		68-6127	Connecting Arm	1	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
22	See Chart Above	68-1045	Mounting Rail, E Narrow*	1	Yes
		68-1042	Mounting Rail, F Narrow*		Yes
		68-1043	Mounting Rail, J Narrow*		Yes
		68-1044	Mounting Rail, G Narrow*		Yes
		68-0950	Mounting Rail, E Wide*		Yes
		68-1058	Mounting Rail, F Wide*		Yes
		68-1059	Mounting Rail, J Wide*		Yes
		68-1060	Mounting Rail, G Wide*		Yes
23		68-6090	Insert Assembly, E Wide	1	No
		68-6091	Insert Assembly, F Wide		No
		68-6092	Insert Assembly, J Wide		No
		68-6093	Insert Assembly, G Wide		No
		68-6097	Insert Assembly, E Narrow		No
		68-6094	Insert Assembly, F Narrow		No
		68-6095	Insert Assembly, J Narrow		No
		68-6096	Insert Assembly, G Narrow		No
24		52-1292	Harness Assembly	1	Yes
		52-1293	Harness Assembly		Yes

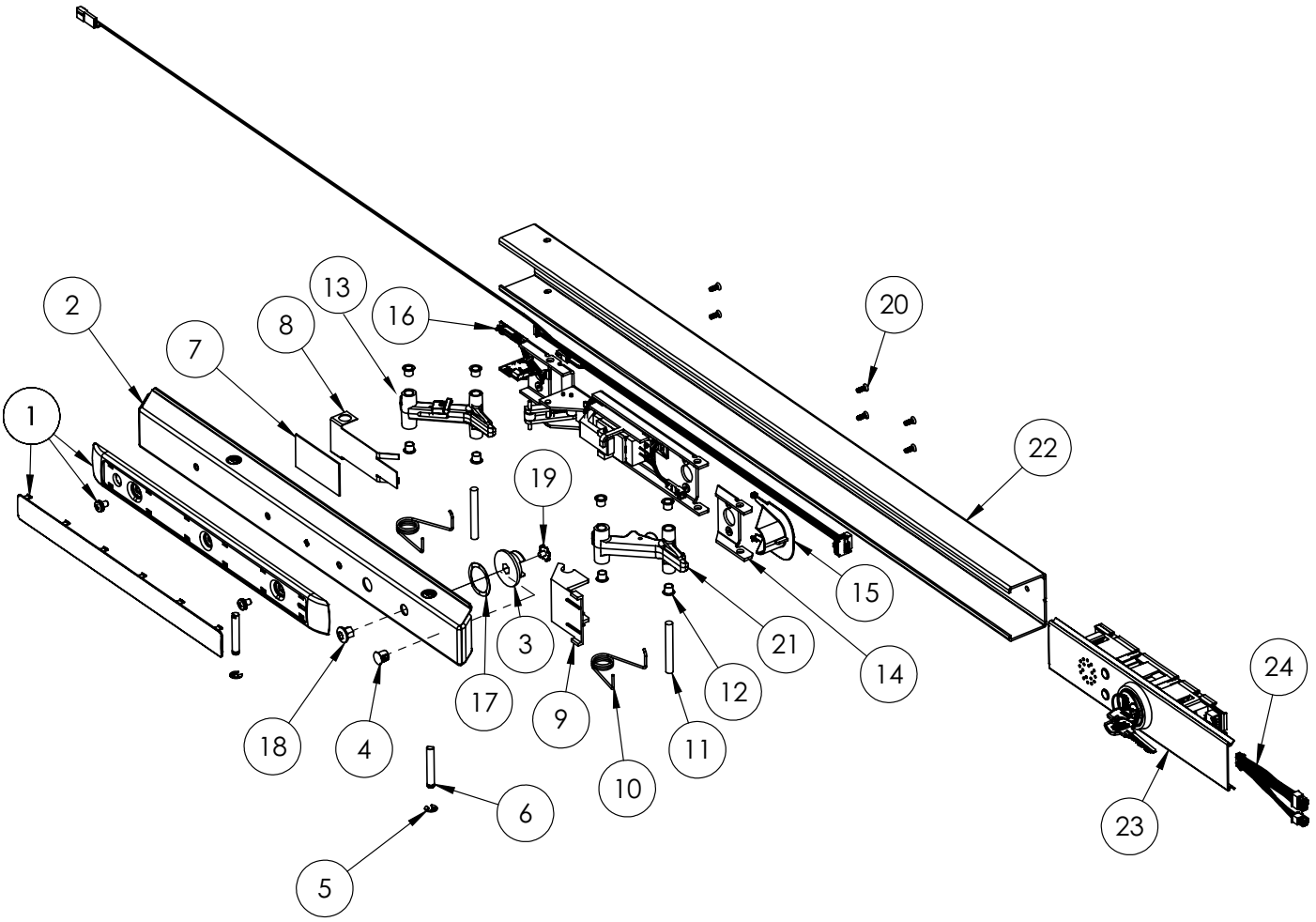
*Specify Finish
**Qty is 6 in Sizes F J G, 4 in Size E
1. Do not use on any 12- Rail Assembly

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-3780 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

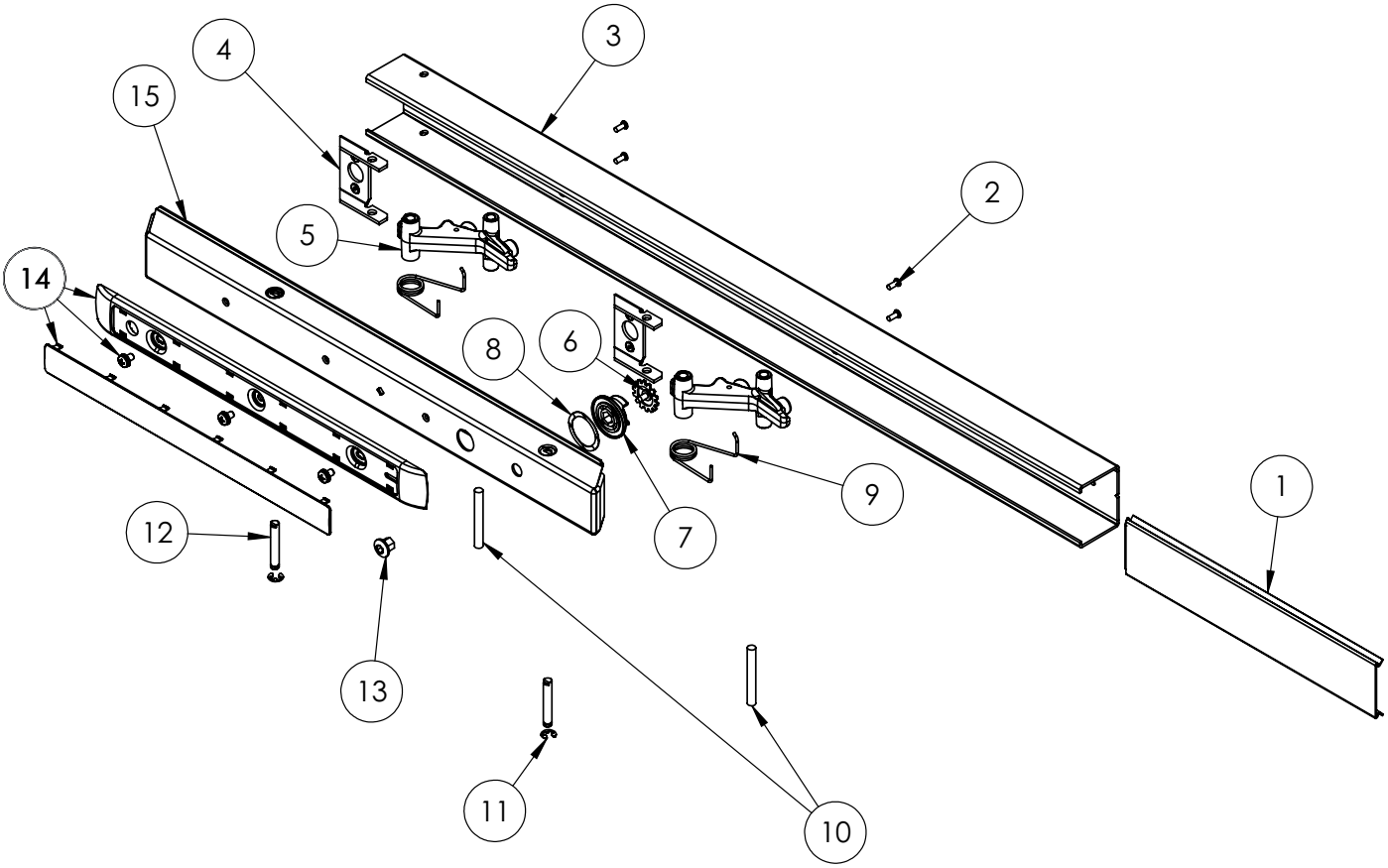
Assembly No.	Description	Option	Sellable
68-2694	Wide Stile E Rail Assembly*	Standard Rails	Yes
68-2695	Wide Stile F Rail Assembly*		Yes
68-2696	Wide Stile G Rail Assembly*		Yes
68-2697	Wide Stile J Rail Assembly*		Yes
68-2716	Narrow Stile E Rail Assembly*		Yes
68-2717	Narrow Stile F Rail Assembly*		Yes
68-2718	Narrow Stile G Rail Assembly*		Yes
68-2719	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		01-1236	#6-32x3/8 PH FL U'Cut	4	Yes
3		68-0950	Mounting Rail, E Wide*	1	Yes
		68-0952	Mounting Rail, F Wide*		Yes
		68-0948	Mounting Rail, J Wide*		Yes
		68-0949	Mounting Rail, G Wide*		Yes
		68-0958	Mounting Rail, E Narrow*		Yes
		68-0955	Mounting Rail, F Narrow*		Yes
		68-0956	Mounting Rail, J Narrow*		Yes
		68-0957	Mounting Rail, G Narrow*		Yes
4		68-0943	Bracket	2	Yes
5		68-3609	Connecting Arm Assembly	2	Yes
6		01-4466	Machine Screw SEMS[1]	1	Yes
7		68-0582	Lockdown Cam[1]	1	Yes
8		01-0610	Wave Spring Washer[1]	1	Yes
9		68-0236	Spring, Rail Arm	2	Yes
10		68-0945	Pivot Pin	2	Yes
11		01-0098	Retaining Ring	2	Yes
12		68-0229	Pivot Pin Push Rail*	2	Yes
13		68-0583	Lockdown Button[1]	1	Yes
14		809	Touch Pad Assembly	1	Yes
15		68-0615	Push Rail, E*	1	Yes
		68-0618	Push Rail, F*		Yes
		68-0616	Push Rail, J*		Yes
		68-0617	Push Rail, G*		Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Assembly 68-2695 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Assembly No.	Description	Option	Sellable
68-2698	Wide Stile E Rail Assembly*	16-	Yes
68-2699	Wide Stile F Rail Assembly*		Yes
68-2700	Wide Stile G Rail Assembly*		Yes
68-2701	Wide Stile J Rail Assembly*		Yes
68-2720	Narrow Stile E Rail Assembly*		Yes
68-2721	Narrow Stile F Rail Assembly*		Yes
68-2722	Narrow Stile G Rail Assembly*		Yes
68-2723	Narrow Stile J Rail Assembly*		Yes

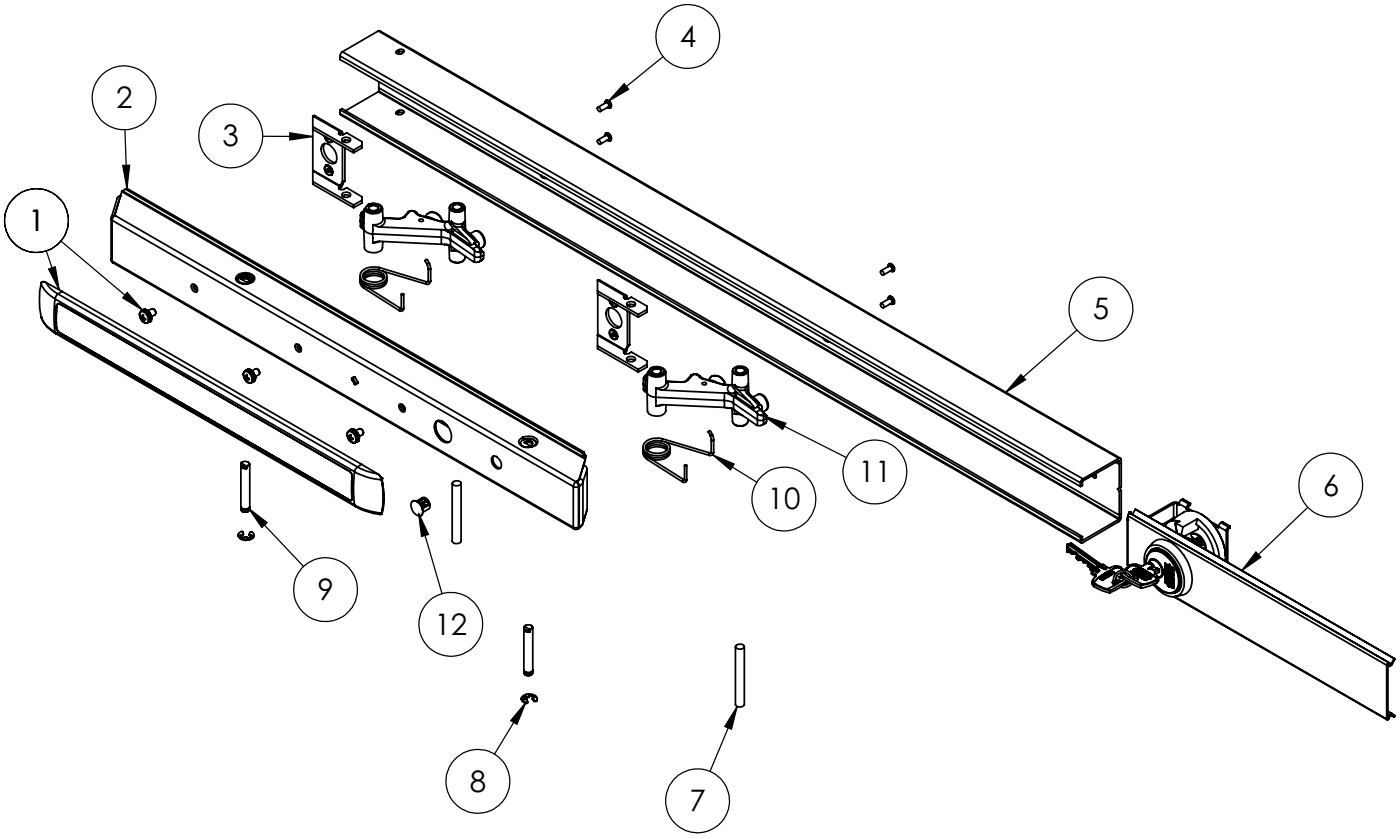
Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	809	Touch Pad Assembly	1	Yes
2		68-0615	Push Rail, E*	1	Yes
		68-0618	Push Rail, F*		Yes
		68-0616	Push Rail, J*		Yes
		68-0617	Push Rail, G*		Yes
3		68-0943	Bracket	2	Yes
4		01-1236	CR-FHMS 6-32X3/8"	4	Yes
5		68-0950	Mounting Rail, E Wide*	1	Yes
		68-0952	Mounting Rail, F Wide*		Yes
		68-0948	Mounting Rail, J Wide*		Yes
		68-0949	Mounting Rail, G Wide*		Yes
		68-0958	Mounting Rail, E Narrow*		Yes
		68-0955	Mounting Rail, F Narrow*		Yes
		68-0956	Mounting Rail, J Narrow*		Yes
		68-0957	Mounting Rail, G Narrow*		Yes
6		816-5	Insert Assembly, E Wide[1]*	1	Yes
		816-1	Insert Assembly, F Wide[1]*		Yes
		816-7	Insert Assembly, J Wide[1]*		Yes
		816-4	Insert Assembly, G Wide[1]*		Yes
		816-2	Insert Assembly, E/F Narrow[1]*		Yes
		816-6	Insert Assembly, J Narrow[1]*		Yes
		816-3	Insert Assembly, G Narrow[1]*		Yes
7		68-0945	Pivot Pin	2	Yes
8		01-0098	Retaining Ring	2	Yes
9		68-0229	Pivot Pin, Push Rail*	2	Yes
10		68-0236	Spring, Rail Arm	2	Yes
11		68-3609	Connecting Arm Assembly	2	Yes
12		01-4537	Standard Hole Plug	1	Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Assembly 68-2699 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

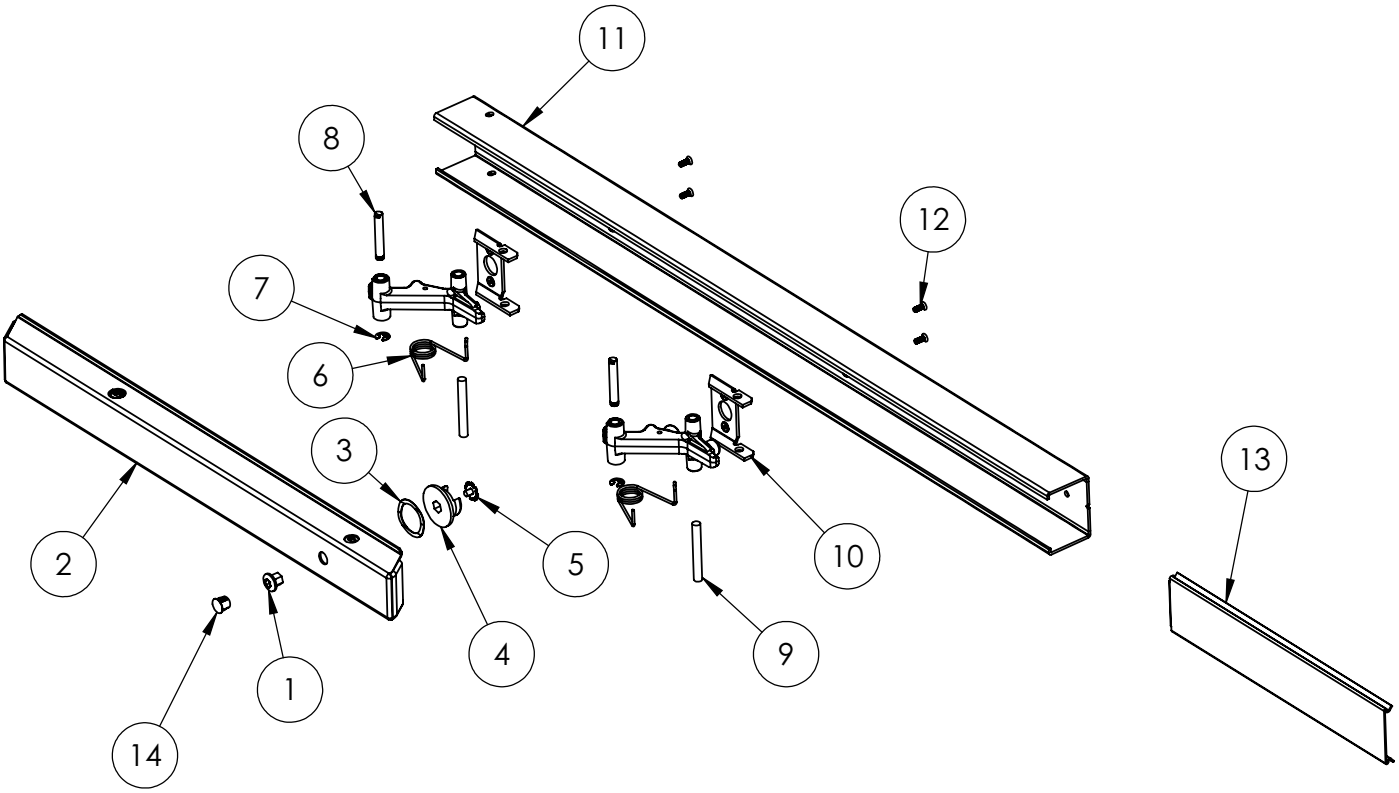
Assembly No.	Description	Option	Sellable
68-2918	E Wide Rail Assembly*	19-	Yes
68-2919	F Wide Rail Assembly*		Yes
68-2921	J Wide Rail Assembly*		Yes
68-2920	G Wide Rail Assembly*		Yes
68-2905	E Narrow Rail Assembly*		Yes
68-2906	F Narrow Rail Assembly*		Yes
68-2908	J Narrow Rail Assembly*		Yes
68-2907	G Narrow Rail Assembly*		Yes
68-2926	12- E Wide Rail Assembly*	12-19-	Yes
68-2927	12- F Wide Rail Assembly*		Yes
68-2929	12- J Wide Rail Assembly*		Yes
68-2928	12- G Wide Rail Assembly*		Yes
68-2913	12- E Narrow Rail Assembly*		Yes
68-2914	12- F Narrow Rail Assembly*		Yes
68-2916	12- J Narrow Rail Assembly*		Yes
68-2915	12- G Narrow Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	68-0583	Lockdown Button[1]	1	Yes
2		68-0736	Push Rail, E*	1	Yes
		68-0739	Push Rail, F*		Yes
		68-0737	Push Rail, J*		Yes
		68-0738	Push Rail, G*		Yes
3		01-0610	Wave Spring Washer[1]	1	Yes
4		68-0582	Lockdown Cam[1]	1	Yes
5		01-4466	SEMS Machine Screw[1]	1	Yes
6		68-0236	Spring, Rail Arm	2	Yes
7		01-0098	Retaining Ring	2	Yes
8		68-0229	Pivot Pin, Push Rail	2	Yes
9		68-0945	Pivot Pin, Mounting Rail	2	Yes
10		68-0943	Bracket	2	Yes
11		68-0950	Mounting Rail, E*	1	Yes
		68-0952	Mounting Rail, F*		Yes
		68-0949	Mounting Rail, J*		Yes
		68-0948	Mounting Rail, G*		Yes
12		01-1236	#6-32X3/8" Machine Screw[1]	4	Yes
13		68-0550	Mounting Rail Insert, E*	1	Yes
		68-0549	Mounting Rail Insert, F*		Yes
		68-0552	Mounting Rail Insert, J*		Yes
		68-0551	Mounting Rail Insert, G*		Yes
14		01-4537	Standard Hole Plug	1	Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Assembly 68-2919 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
AL-	68-4010	68-4011	68-4012	68-4025	68-4022	68-4023	68-4024	Yes
12-AL-	68-4018	68-4019	68-4020	68-4033	68-4030	68-4031	68-4032	Yes
19-AL-	68-4035	68-4036	68-4037	68-4050	68-4047	68-4048	68-4049	Yes
12-19-AL-	68-4043	68-4044	68-4045	68-4058	68-4055	68-4056	68-4057	Yes
53-AL-	68-4716	68-4717	68-4718	68-4723	68-4724	68-4725	68-4726	Yes
12-53-AL-	68-4720	68-4721	68-4722	68-4727	68-4728	68-4729	68-4730	Yes
19-53-AL-	68-4842	68-4843	68-4844	68-4849	68-4850	68-4851	68-4852	Yes
12-19-53-AL-	68-4846	68-4847	68-4848	68-4853	68-4854	68-4855	68-4856	Yes
53-55-AL-	68-4922	68-4923	68-4924	68-4929	68-4930	68-4931	68-4932	Yes
12-53-55-AL-	68-4926	68-4927	68-4928	68-4933	68-4934	68-4935	68-4936	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
TL-	68-5048	68-5049	68-5051	68-5050	68-5009	68-5010	68-5012	68-5011	Yes
16-TL-	68-5052	68-5053	68-5055	68-5054	68-5013	68-5014	68-5016	68-5015	Yes
12-TL-	68-5056	68-5057	68-5059	68-5058	68-5017	68-5018	68-5020	68-5019	Yes
TL- Inactive	68-5060	68-5061	68-5063	68-5062	N/A	N/A	N/A	N/A	Yes
TL- (8895 Only)	68-5164	68-5165	68-5167	68-5166	N/A	N/A	N/A	N/A	Yes
55-TL-(8895 Only)	68-5168	68-5169	68-5171	68-5170	N/A	N/A	N/A	N/A	Yes
55-56-TL-	68-5689	68-5173	68-5174	68-5172	68-5692	68-5176	68-5177	68-5175	Yes
16-55-56-TL-	68-5706	68-5707	68-5708	68-5709	68-5738	68-5739	68-5740	68-5741	Yes
55-56-HK-TL-	68-5722	68-5723	68-5724	68-5725	68-5754	68-5755	68-5756	68-5757	Yes
AL-TL-	N/A	68-5190	68-5191	68-5192	68-5199	68-5196	68-5197	68-5198	Yes
12-AL-TL-	N/A	68-5193	68-5194	68-5195	68-5203	68-5200	68-5201	68-5202	Yes
59-TL-	N/A	68-5178	68-5179	68-5180	N/A	68-5187	68-5188	68-5189	Yes
12-59-TL-	N/A	68-5181	68-5182	68-5183	N/A	68-5187	68-5188	68-5189	Yes
55-AL-TL-	N/A	68-5314	68-5315	68-5316	68-5323	68-5320	68-5321	68-5322	Yes
12-55-AL-TL-	N/A	68-5317	68-5318	68-5319	68-5327	68-5324	68-5325	68-5326	Yes
53-58-TL-	68-5252	68-5253	68-5254	68-5255	68-5264	68-5265	68-5266	68-5267	Yes
12-53-58-TL-	68-5260	68-5261	68-5262	68-5263	68-5272	68-5273	68-5274	68-5275	Yes
16-53-58-TL-	68-5256	68-5257	68-5258	68-5259	68-5268	68-5269	68-5270	68-5271	Yes
53-55-TL-	68-5228	68-5229	68-5230	68-5231	68-5240	68-5241	68-5242	68-5243	Yes
12-53-55-TL-	68-5236	68-5237	68-5238	68-5239	68-5248	68-5249	68-5250	68-5251	Yes
16-53-55-TL-	68-5232	68-5233	68-5234	68-5235	68-5244	68-5245	68-5246	68-5247	Yes
53-TL-	68-5204	68-5205	68-5206	68-5207	68-5216	68-5217	68-5218	68-5219	Yes
12-53-TL-	68-5208	68-5209	68-5210	68-5211	68-5220	68-5221	68-5222	68-5223	Yes
16-53-TL-	68-5212	68-5213	68-5214	68-5215	68-5224	68-5225	68-5226	68-5227	Yes
56-TL-	68-5691	68-5162	68-5163	68-5161	68-5688	68-5159	68-5160	68-5158	Yes
56-HK-TL-	68-5750	68-5751	68-5752	68-5753	68-5718	68-5719	68-5720	68-5721	Yes
16-56-TL-	68-5734	68-5735	68-5736	68-5737	68-5702	68-5703	68-5704	68-5705	Yes
57-TL-	N/A	68-5096	68-5098	68-5097	68-5102	68-5403	68-5105	68-5104	Yes
12-57-TL-	N/A	68-5099	68-5101	68-5100	68-5106	68-5107	68-5109	68-5108	Yes
55-57-TL-	N/A	68-5178	68-5179	68-5180	N/A	68-5181	68-5182	68-5186	Yes
12-55-57-TL-	N/A	68-5184	68-5185	68-5186	N/A	68-5187	68-5188	68-5189	Yes
55-58-TL-	68-5134	68-5135	68-5137	68-5136	68-514	68-5147	68-5149	68-5148	Yes
12-55-58-TL-	68-5142	68-5143	68-5145	68-5144	68-5154	68-5155	68-5157	68-5156	Yes
16-55-58-TL-	68-5138	68-5139	68-5141	68-5140	68-5150	68-5151	68-5153	68-5152	Yes
58-TL-	68-5110	68-5111	68-5113	68-5112	68-5122	68-5123	68-5125	68-5124	Yes
12-58-TL-	68-5118	68-5119	68-5121	68-5120	68-5130	68-5131	68-5133	68-5132	Yes
16-58-TL-	68-5114	68-5115	68-5117	68-5116	68-5126	68-5127	68-5129	68-5128	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	L	M	N	Sellable
LP	68-4242	68-4243	68-4244	Yes
12-LP	68-4250	68-4251	68-4252	Yes
16-LP	68-4246	68-4247	68-4248	Yes
58-LP	68-4340	68-4341	68-4342	Yes
12-58-LP	68-4344	68-4345	68-4346	Yes
19-58-LP	68-4348	68-4349	68-4350	Yes
12-19-58-LP	68-4352	68-4353	68-4354	Yes
56-TL-LP	68-5352	68-5353	68-5354	Yes
16-56-TL-LP	68-5796	68-5797	68-5798	Yes
56-HK-TL-LP	68-5808	68-5809	68-5810	Yes
55-56-TL-LP	68-5348	68-5349	68-5350	Yes
16-55-56-TL-LP	68-5799	68-5800	68-5801	Yes
55-56-HK-TL-LP	68-5811	68-5812	68-5813	Yes
58-TL-LP	68-5356	68-5357	68-5358	Yes
12-58-TL-LP	68-5360	68-5361	68-5362	Yes
55-58-TL-LP	68-5364	68-5365	68-5366	Yes
12-55-58-TL-LP	68-5368	68-5369	68-5370	Yes
19-LP	68-4292	68-4293	68-4294	Yes
12-19-LP	68-4300	68-4301	68-4302	Yes
16-19-LP	68-4296	68-4297	68-4298	Yes
55-LP	68-4305	68-4306	68-4307	Yes
12-55-LP	68-4309	68-4310	68-4311	Yes
19-55-LP	68-4313	68-4314	68-4315	Yes
12-19-55-LP	68-4317	68-4318	68-4319	Yes
55-56-LP	68-4322	68-4323	68-4324	Yes
19-55-56-LP	68-4326	68-4327	68-4328	Yes
16-55-56-LP	68-5769	68-5770	68-5771	Yes
16-19-55-56-LP	68-5775	68-5776	68-5777	Yes
55-56-HK-LP	68-5781	68-5782	68-5783	Yes
19-55-56-HK-LP	68-5787	68-5788	68-5789	Yes
56-LP	68-4331	68-4332	68-4333	Yes
19-56-LP	68-4335	68-4336	68-4337	Yes
16-56-LP	68-5766	68-5767	68-5768	Yes
16-19-56-LP	68-5772	68-5773	68-5774	Yes
56-HK-LP	68-5778	68-5779	68-5780	Yes
19-56-HK-LP	68-5784	68-5785	68-5786	Yes
55-58-LP	68-4357	68-4358	68-4359	Yes
12-55-58-LP	68-4361	68-4362	68-4363	Yes
19-55-58-LP	68-4365	68-4366	68-4367	Yes
12-19-55-58-LP	68-4369	68-4370	68-4371	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
PL-57- (LHRB)	68-6180	68-6181	68-6182	68-6183	68-6196	68-6197	68-6198	Yes
PL-57- (RHRB)	68-6184	68-6185	68-6186	68-6187	68-6200	68-6201	68-6202	Yes
12-PL-57- (LHRB)	68-6188	68-6189	68-6190	68-6191	68-6204	68-6205	68-6206	Yes
12-PL-57- (RHRB)	68-6192	68-6193	68-6194	68-6195	68-6208	68-6209	68-6210	Yes
PL-59- (LHRB)	68-6128	68-6129	68-6130	68-6131	68-6160	68-6161	68-6162	Yes
PL-59- (RHRB)	68-6132	68-6133	68-6134	68-6835	68-6164	68-6165	68-6166	Yes
12-PL-59- (LHRB)	68-6144	68-6145	68-6146	68-6147	68-6168	68-6169	68-6170	Yes
12-PL-59- (RHRB)	68-6148	68-6149	68-6150	68-6151	68-6172	68-6173	68-6174	Yes
PL-55-57- (LHRB)	68-6216	68-6217	68-6218	68-6219	68-6232	68-6233	68-6234	Yes
PL-55-57- (RHRB)	68-6220	68-6221	68-6222	68-6223	68-6836	68-6237	68-6238	Yes
12-PL-55-57- (LHRB)	68-6224	68-6225	68-6226	68-6227	68-6240	68-6241	68-6242	Yes
12-PL-55-57- (RHRB)	68-6228	68-6229	68-6230	68-6231	68-6244	68-6245	68-6246	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
12-53-	68-4595	68-4596	68-4596	68-4597	68-4607	68-4608	68-4609	68-4610	Yes
12-53-56-	68-5544	68-4687	68-4688	68-4689	68-5580	68-4690	68-4691	68-4692	Yes
12-55-	68-2797	68-2798	68-2800	67-2799	68-2809	68-2810	68-2812	68-2811	Yes
12-53-55-	68-4623	68-4624	68-4625	68-4626	68-4635	68-4636	68-4637	68-4638	Yes
12-57-	68-6177	68-2829	68-2826	68-2825	68-2835	68-2836	68-2838	68-2837	Yes
12-55-57-	68-6213	68-4942	68-4944	68-4943	68-4949	68-4950	68-4952	68-4951	Yes
12-58-	68-3044	68-3045	68-3047	68-3046	68-3056	68-3057	68-3059	68-3058	Yes
12-53-58-	68-4647	68-4648	68-4649	68-4650	68-4659	68-4660	68-4661	68-4662	Yes
12-19-53-	68-4735	68-4736	67-4737	68-4738	68-4747	68-4748	68-4749	68-4750	Yes
12-19-55-	68-2939	68-2940	68-2942	68-2941	68-2951	68-2952	68-2954	68-2953	Yes
12-19-57	68-6179	68-2973	68-2976	68-2975	68-2985	68-2986	68-2988	68-2987	Yes
12-19-58-	68-3094	68-3095	68-3097	68-3096	68-3106	68-3107	68-3109	68-3108	Yes
12-19-53-58-	68-4786	68-4787	68-4788	68-4789	68-4798	68-4799	68-4800	68-4801	Yes
12-19-59-	68-6112	68-3801	68-3802	68-3803	68-6114	68-3809	68-3810	68-3811	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
16-53-	68-4599	68-4600	68-4601	68-4602	68-4611	68-4612	68-4613	68-4614	Yes
16-55-	68-2793	68-2794	68-2796	68-2795	68-2805	68-2806	68-2808	68-2807	Yes
16-53-55-	68-4619	68-4620	68-4621	68-4622	68-4631	68-4632	68-4633	68-4634	Yes
16-56-	68-5562	68-5563	68-5564	68-5565	68-5618	68-5619	68-5620	68-5621	Yes
16-53-56-	68-5570	68-5571	68-5572	68-5773	68-5626	68-5627	68-5628	68-5629	Yes
16-53-55-56-	68-5574	68-5575	68-5576	68-5577	68-5630	68-5631	68-5632	68-5633	Yes
16-58-	68-3040	68-3041	68-3043	68-3042	68-3052	68-3053	68-3055	68-3054	Yes
16-53-58-	68-4643	68-4644	68-4645	68-4646	68-4655	68-4656	68-4657	68-4658	Yes
16-53-55-58-	68-4667	68-4668	68-4669	68-4670	68-4675	68-4676	68-4677	68-4678	Yes
16-19-53-	68-4739	68-4740	68-4741	68-4742	68-4751	68-4752	68-4753	68-4754	Yes
16-19-55-	68-2935	68-2936	68-2938	68-2937	68-2947	68-2948	68-2950	68-2949	Yes
16-19-56-	68-5650	68-5651	68-5652	68-5653	68-5634	68-5635	68-5636	68-5637	Yes
16-19-53-56-	68-5513	68-5535	68-5536	68-5537	68-5642	68-5643	68-5644	68-5645	Yes
16-19-53-55-56-	68-5531	68-5532	68-5533	68-5534	68-5646	68-5647	68-5648	68-5649	Yes
16-19-58-	68-3090	68-3091	68-3093	68-3092	68-3102	68-3103	68-3105	68-3104	Yes
16-19-53-58-	68-4782	68-4783	68-4784	68-4785	68-4794	68-4795	68-4796	68-4797	Yes

***For all associated parts in assemblies above, contact factory for availability**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
19-53-	68-4731	68-4732	68-4733	68-4734	68-4743	68-4744	68-4745	68-4746	Yes
19-55-	68-2931	68-2932	68-2934	68-2933	68-2943	68-2944	68-2946	68-2945	Yes
19-56-	68-5511	68-3225	68-3226	68-3224	68-5582	68-3230	68-3231	68-3229	Yes
19-57-	68-6178	68-2965	68-2968	68-2967	68-2977	68-2978	68-2980	68-2979	Yes
19-58-	68-3086	68-3087	68-3089	68-3088	68-3098	68-3099	68-3101	68-3100	Yes
19-59-	68-6111	68-3797	68-3798	68-3799	68-6113	68-3805	68-3806	68-3807	Yes
19-53-56-	68-5512	68-4826	68-4827	68-4828	68-5584	68-4829	68-4830	68-4831	Yes
19-53-55-56-	68-5527	68-4953	68-4954	68-4955	68-5585	68-4956	68-4957	68-4958	Yes
19-53-58-	68-4778	68-4779	68-4780	68-4781	68-4790	68-4791	68-4792	68-4793	Yes

***For all associated parts in assemblies above, contact factory for availability**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
53-	68-4591	68-4592	68-4593	68-4594	68-4603	68-4604	68-4605	68-4606	Yes
55-	68-2789	68-2790	68-2792	68-2791	68-2801	68-2802	68-2804	68-2803	Yes
53-55-	68-4615	68-4616	68-4617	68-4618	68-4627	68-4628	68-4629	68-4630	Yes
53-56-	68-5544	68-4687	68-4688	68-4689	68-5580	68-4690	68-4691	68-4692	Yes
53-55-56-	68-5545	68-4693	68-4694	68-4695	68-5581	68-4696	68-4697	68-4698	Yes
57-	68-6176	68-2815	68-2818	68-2817	68-2827	68-2828	68-2830	68-2829	Yes
55-57-	68-6212	68-4938	68-4940	68-4939	68-4945	68-4946	68-4948	68-4947	Yes
58-	68-3036	68-3037	68-3039	68-3038	68-3048	68-3049	68-3051	68-3050	Yes
53-58-	68-4639	68-4640	68-4641	68-4642	68-4651	68-4652	68-4653	68-4654	Yes
53-55-58-	68-4663	68-4664	68-4665	68-4666	68-4675	68-4676	68-4677	68-4678	Yes

- **For all associated parts in assemblies above, contact factory for availability**
- **Specify finish**

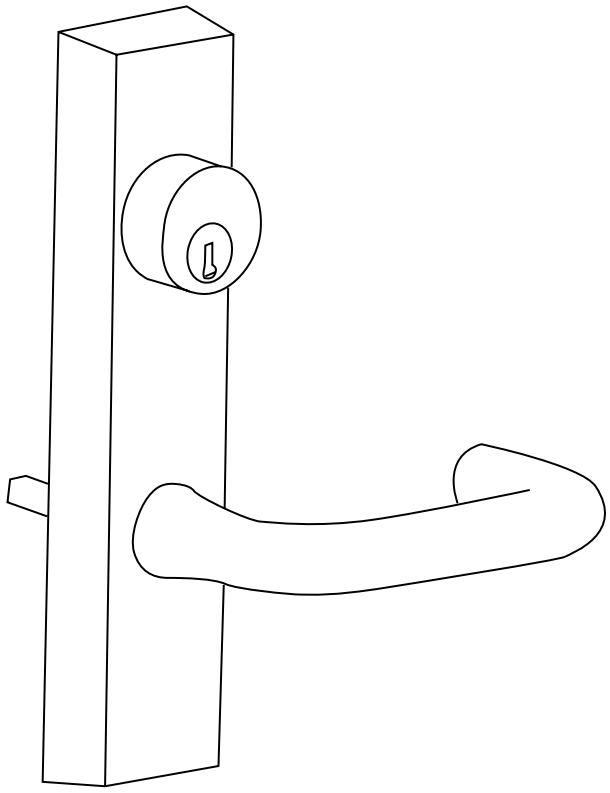
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Exit Devices				
	8300	AD8400 MD8400	8500	AD8600 MD8600 WD8600	SP8600[2] PP8600[2] PR8600[2]
04	704	—	704	—	—
	744[1]	—	744[1]	—	—
06	—	706-4	—	706-4	706-6
	—	746-4[1]	—	746-4[1]	746-6[1]
10	710	710-4	710	710-4	710-6
	740[1]	740-4[1]	740[1]	740-4[1]	740-6[1]
13	713	713-4	713-8	713-4	713-6
	743[1]	743-4[1]	743-8[1]	743-4[1]	743-6[1]
15	715	715-4	715-8	715-4	715-6
16	—	—	—	—	—
73	—	773-4	773-8	773-4	773-6
74	—	774-4	774-8	774-4	774-6
75	775	—	—	—	—
76	776	—	—	—	—
77	—	—	—	—	—
78	—	—	—	—	—

1. 740, 743, 744 & 746 are freewheeling levers
2. Designates discontinued products



A8231 12/17

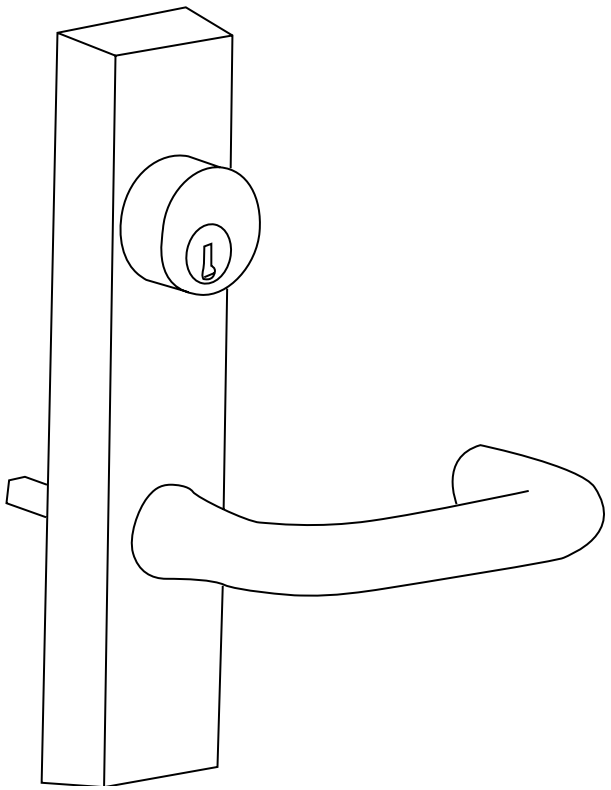
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Exit Devices						
	LS8600 LP8600 LR8600	**8700 FM8700 HC48700 HC8700**	**NB8700**	**SP8700[2] PP8700[2] PR8700[2]**	**8800**	**8888 HC8800**	**8900**
04	—	—	—	—	704	704	704
	—	—	—	—	744[1]	744[1]	744[1]
06	706-6	706	706-8	706-8	706-8	706-8	—
	746-6[1]	746[1]	746-8	746-8[1]	746-8[1]	746-8[1]	—
10	710-6	710	710	710	710	710	710
	740-6[1]	740[1]	740	740[1]	740[1]	740[1]	740[1]
13	713-6	713	—	713-8	713-8	713-8	713
	743-6[1]	743[1]	743-8[1]	743-8[1]	743-8[1]	743-8[1]	743[1]
15	715-6	715	715-8	715-8	715-8	715-8	715
16	—	—	—	—	716	—	716
73	773-6	773	773-8	773-8	—	—	—
74	774-6	774	774-8	774-8	—	—	—
75	—	—	—	—	775-8	775-8	775
76	—	—	—	—	776-8	776-8	776
77	—	—	—	—	777-8	777-8	777
78	—	—	—	—	778-8	778-8	778

1. 740, 743, 744 & 746 are freewheeling levers
2. Designates discontinued products



A8231 12/17

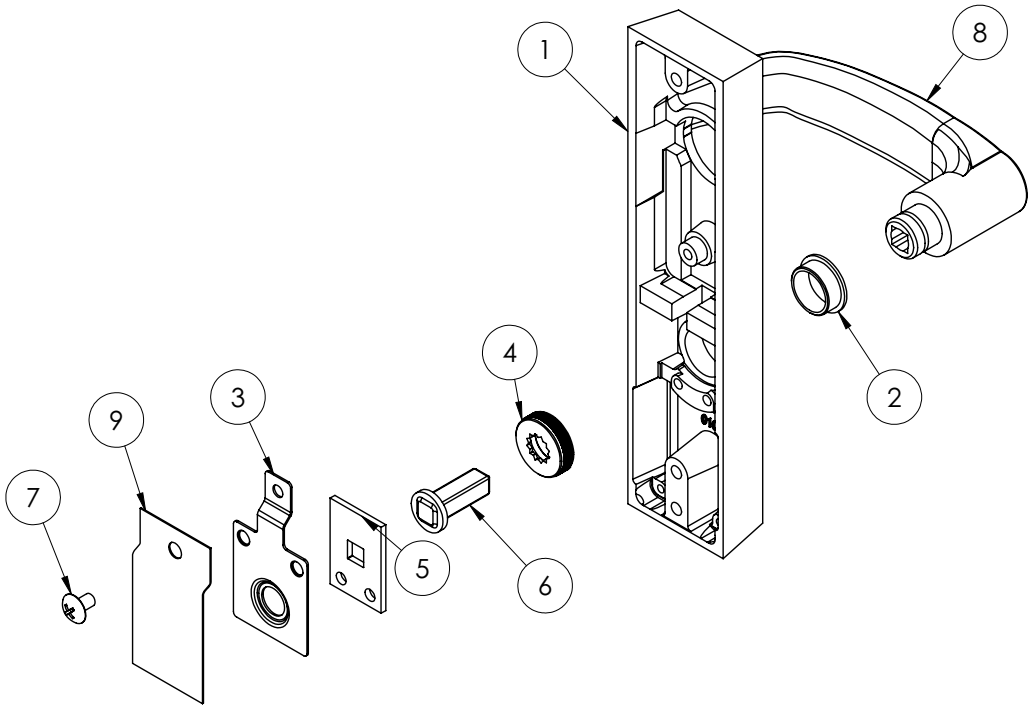
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0427	ET Case (704)	1	No
	97-0429	ET Case (710)	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	97-0522	Hub Plate (704/710)	1	Yes
6	97-0573	Spindle (704/710)	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	—	Lever Handle[1,2]	1	Yes
9	A6407	Information Tag	1	No
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

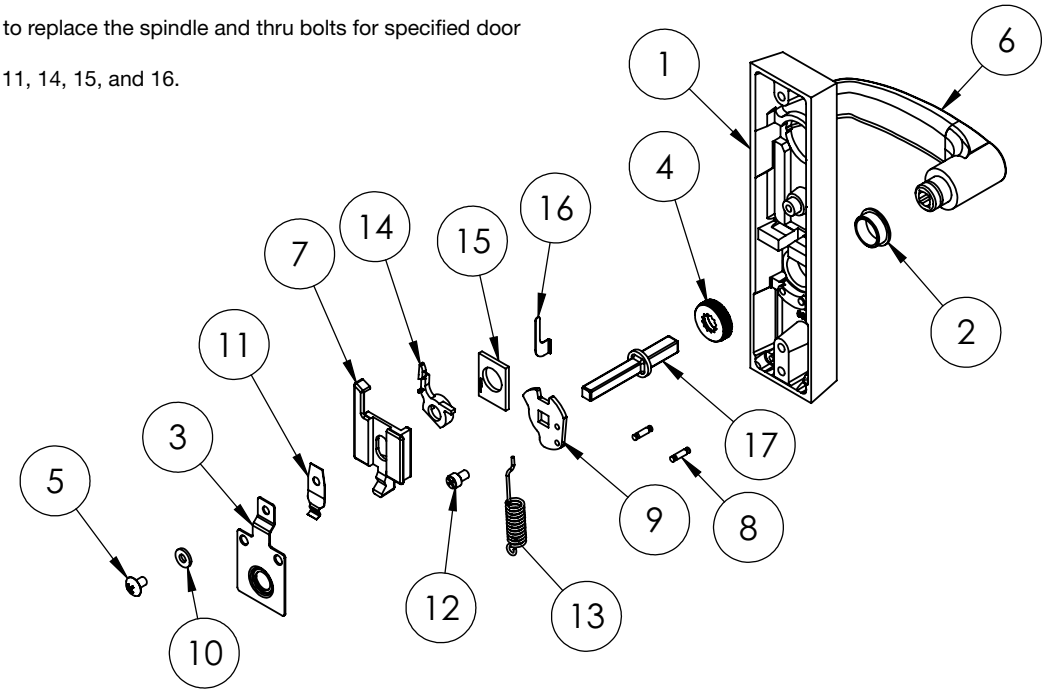
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
Not Shown	—	Cylinder Assembly[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
7	97-0355	Locking Slide (706) (607-2)	1	Yes
	97-0356	Locking Slide (713) (607-1)	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0528	Hub Plate (Std)	1	Yes
10	97-0557	Fusible Link	1	Yes
11	97-0571	Locking Slide Spring	1	Yes
12	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
13	97-0425	Hub Spring (Std)	1	Yes
14	97-0558	Slide Support	1	No
15	97-0563	Spring Support	1	No
16	97-0564	Return Spring	1	No
17	97-0549	Spindle (1 3/4" Door) (730-1)	1	Yes
	97-0550	Spindle (2" Door) (730-2)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-3)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 5, 7, 10, 11, 14, 15, and 16.



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

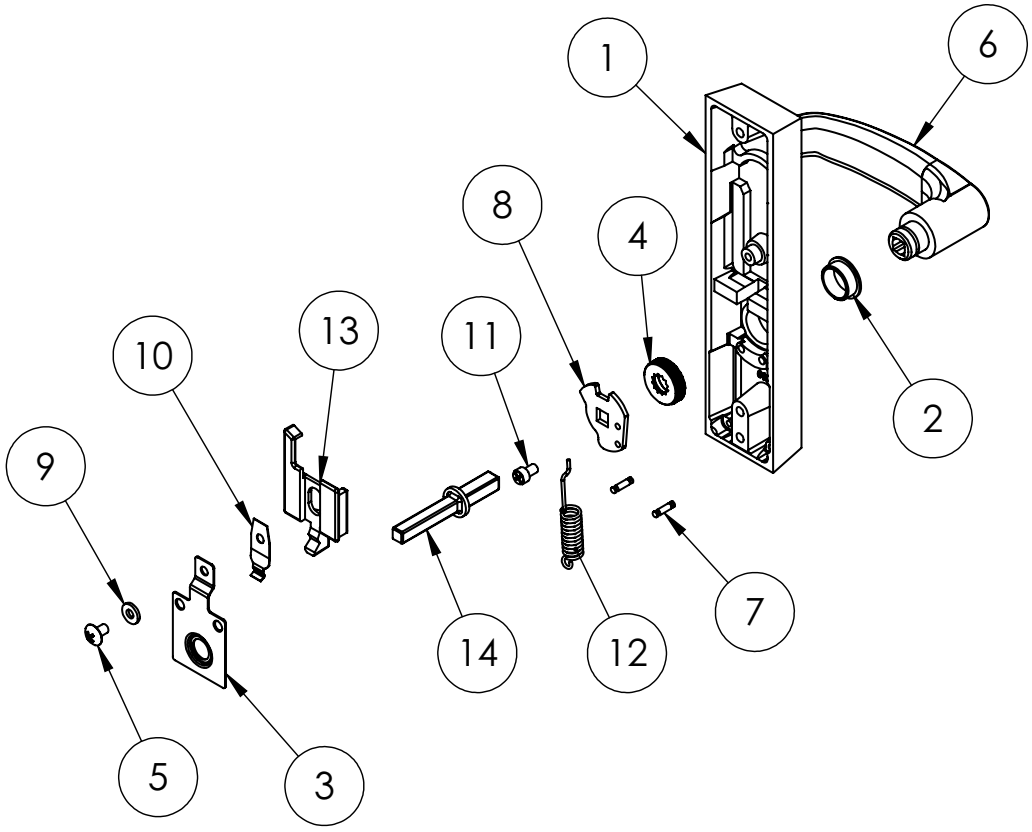
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	730-1	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-2	Spindle Retrofit Kit (2" Door)	1	Yes
	730-3	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

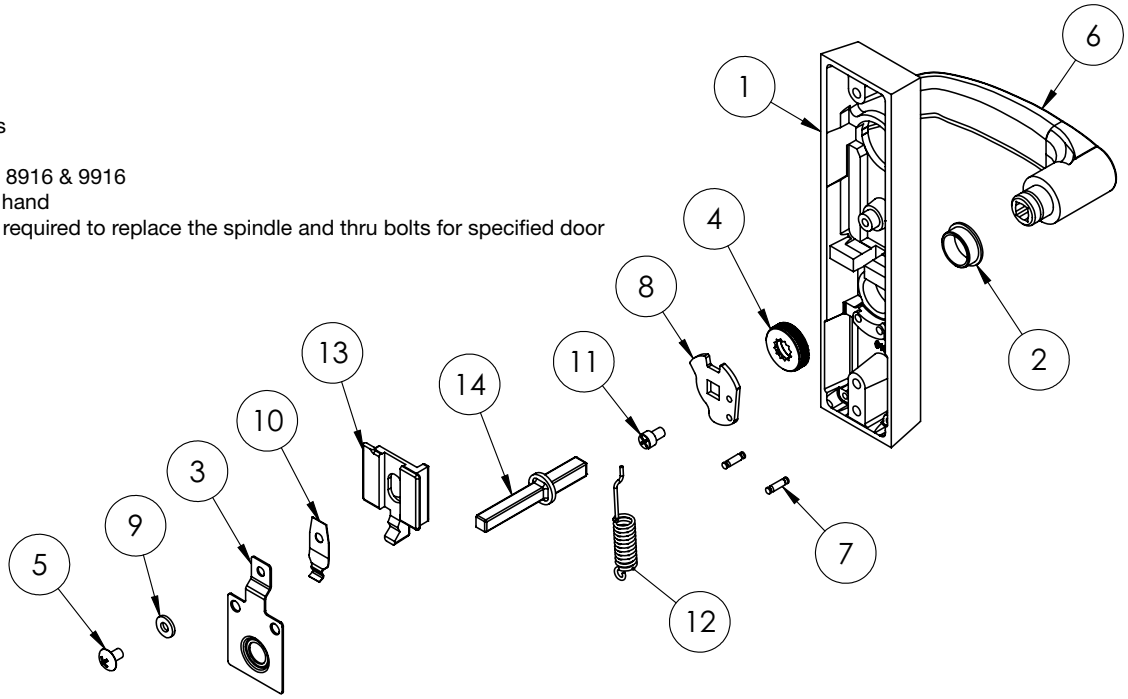
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0427	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
7	01-4507	1/8" X 1/2' Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
Not Shown	—	Cylinder[1,2,2a]	1	Yes
	97-0350	Cylinder Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	13-0086	Backplate (8816 Only)	1	Yes
	13-0074	Connecting Screw (8816 Only)	2	Yes
	13-0075	Connecting Screw (8816 Only) (2 1/2" Door And Over)	2	Yes
	13 97-0439	Locking Slide (716)	1	Yes
14	97-0549	Spindle (1 3/4" Door) (730-1)	1	Yes
	97-0550	Spindle (2" Door) (730-2)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-3)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	1	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	1	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	1	Yes

1. Specify finish
2. Specify cylinder size
2a. By keying Requirements
2b. #34 Cylinder for 8816
#46 Mortise cylinder for 8916 & 9916
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

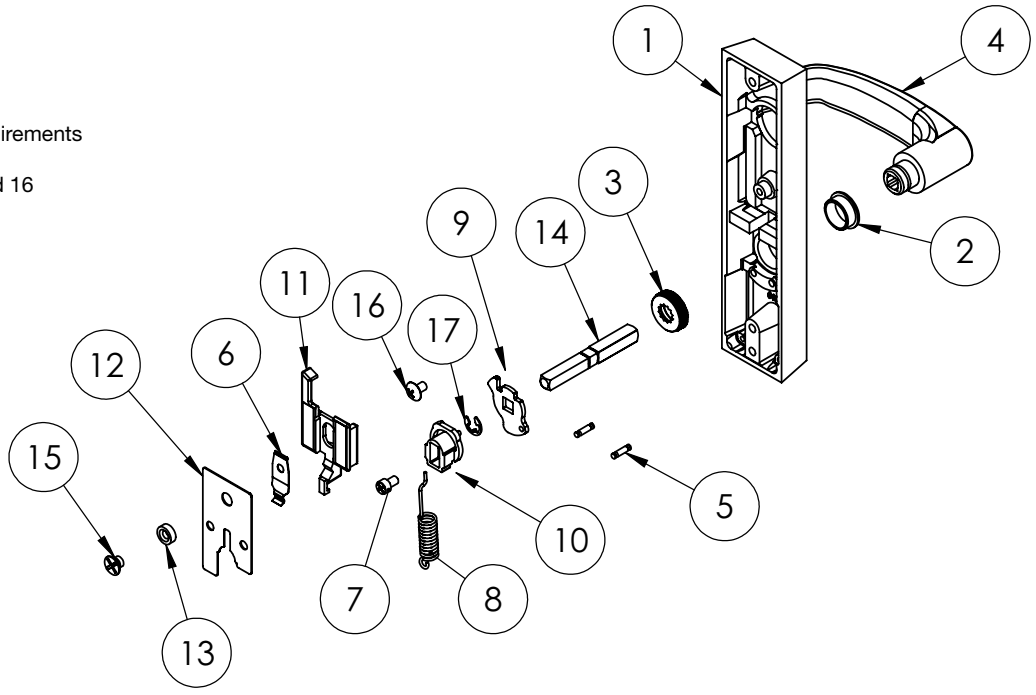
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0347	Locking Slide Spring	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	97-0571	Locking Slide Spring		Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0478	Lower Hub Plate	1	Yes
10	97-0479	Spindle Lock	1	Yes
11	97-0475	Locking Slide (743)	1	Yes
12	97-0581	Retaining Plate	1	Yes
13	97-0582	Spacer	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	01-1479	Cr-Fhms #10-32 X 1/2"	1	Yes
16	01-1183	Ct-Thms #10-32 X 5/16"	1	Yes
17	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 6, 11, and 16



A8231 12/17

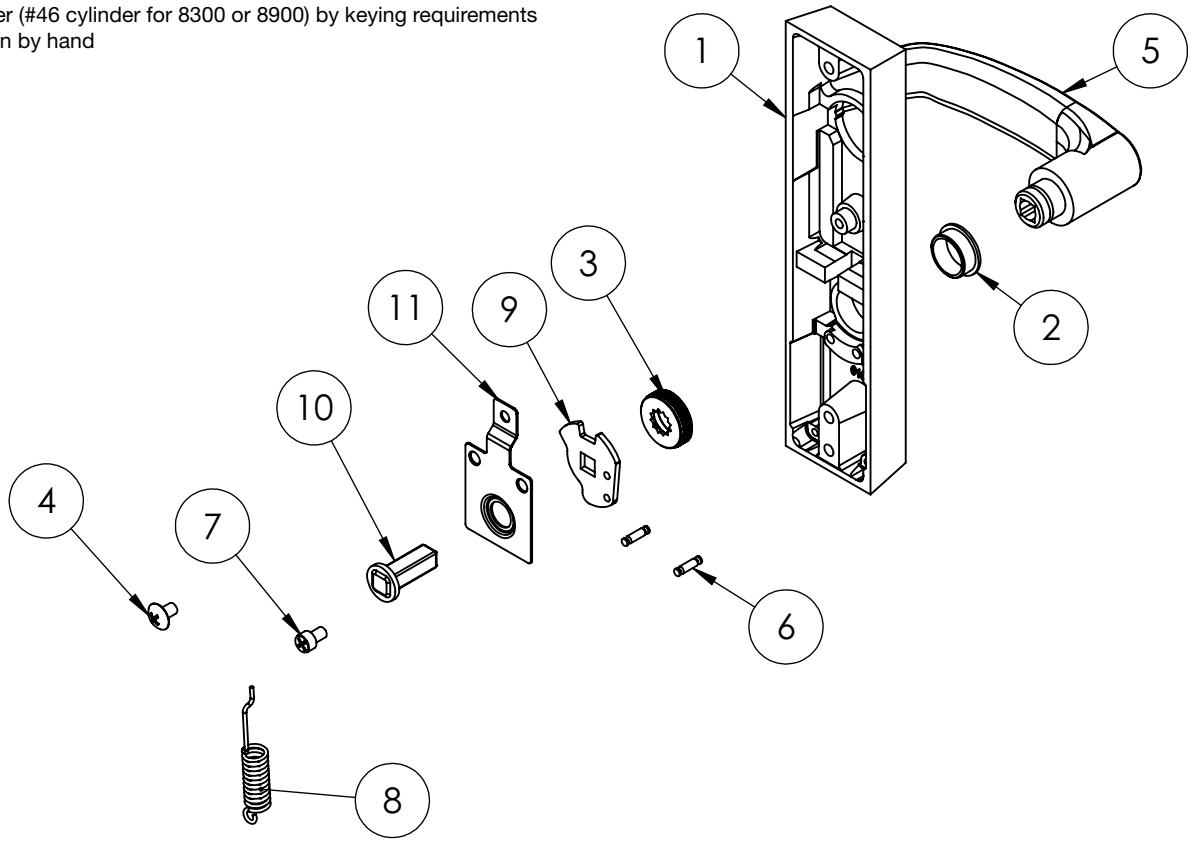
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case (740)	1	No
	97-0427	ET Case (744)	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
5	—	Lever Handle[1,2]	1	Yes
6	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0528	Hub Plate	1	Yes
10	97-0573	Spindle	1	Yes
11	68-1393	Retaining Plate	1	Yes
Not Shown	—	Rim Cylinder (744 Only)[1,2]	1	Yes
	13-0086	Backplate (744 Only)	1	Yes
	13-0074	Connecting Screw (744 Only)	2	Yes
	13-0075	Connecting Screw (744 Only) (2 1/2" Door And Over)	2	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #34 cylinder (#46 cylinder for 8300 or 8900) by keying requirements
3. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

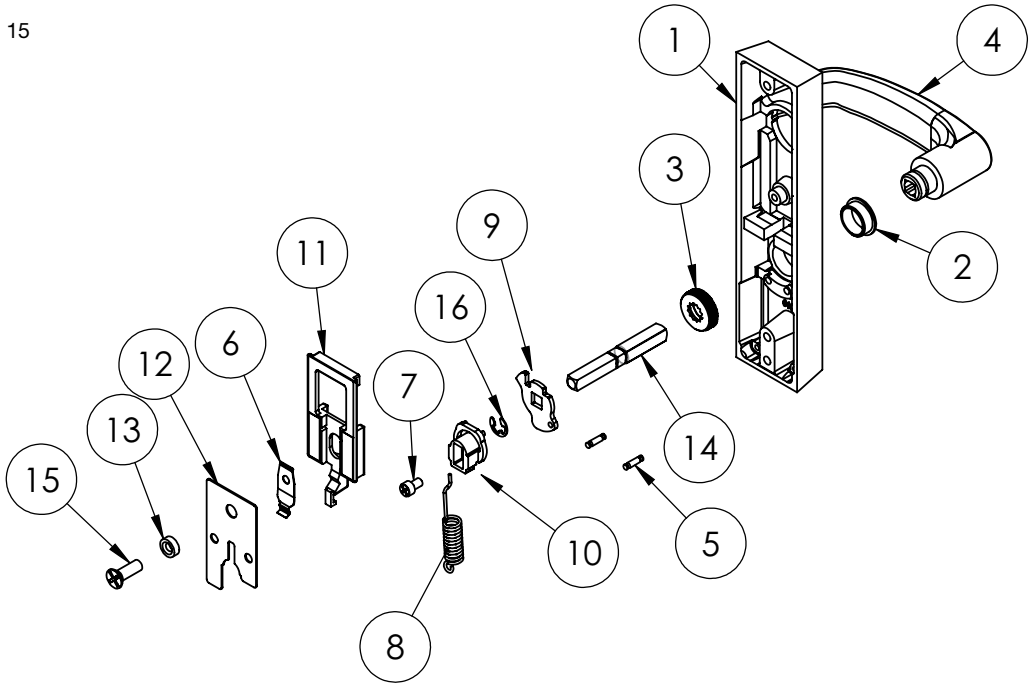
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	97-0347	Locking Slide Spring	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	97-0571	Locking Slide Spring W/ Bl Dyk	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0478	Lower Hub Plate	1	Yes
10	97-0479	Spindle Lock	1	Yes
11	97-0476	Locking Slide (746 Function)	1	Yes
12	97-0581	Retaining Plate	1	Yes
13	97-0582	Spacer	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
16	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 6, 11, and 15



A8231 12/17

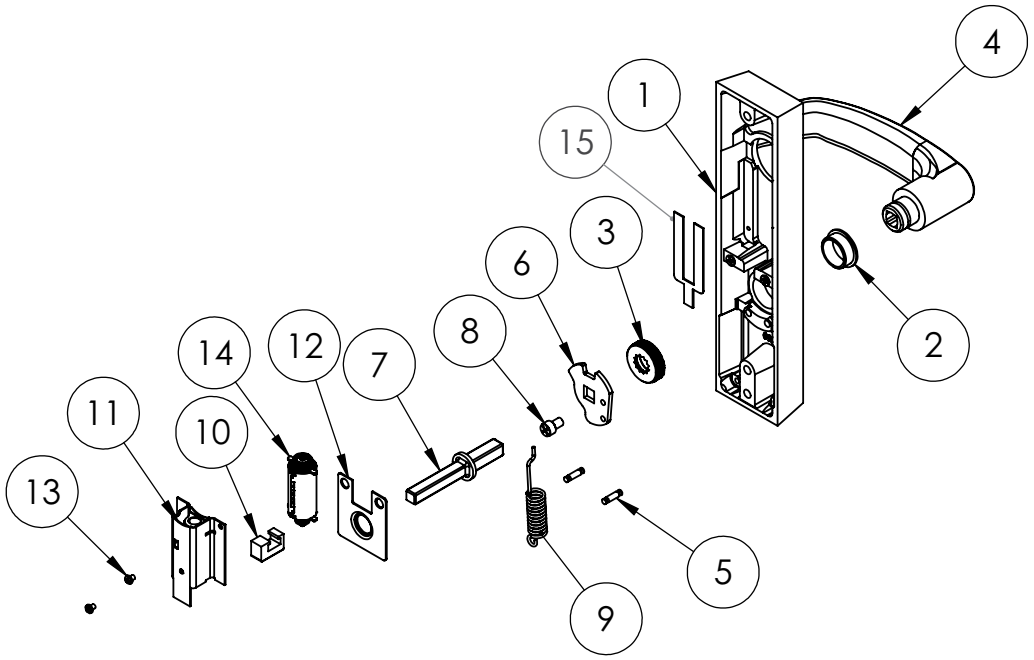
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0528	Hub Plate	1	Yes
7	97-0549	Spindle (1 3/4" Door)	1	
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	
8	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0329	Locking Tail	1	Yes
11	97-3932	Solenoid Cover Assembly (Fail Secure)	1	Yes
12	68-1402	Retainer Plate, Electrical Function	1	Yes
13	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
14	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
15	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	

1. Specify finish
2. Specify lever design by hand



A8231 12/17

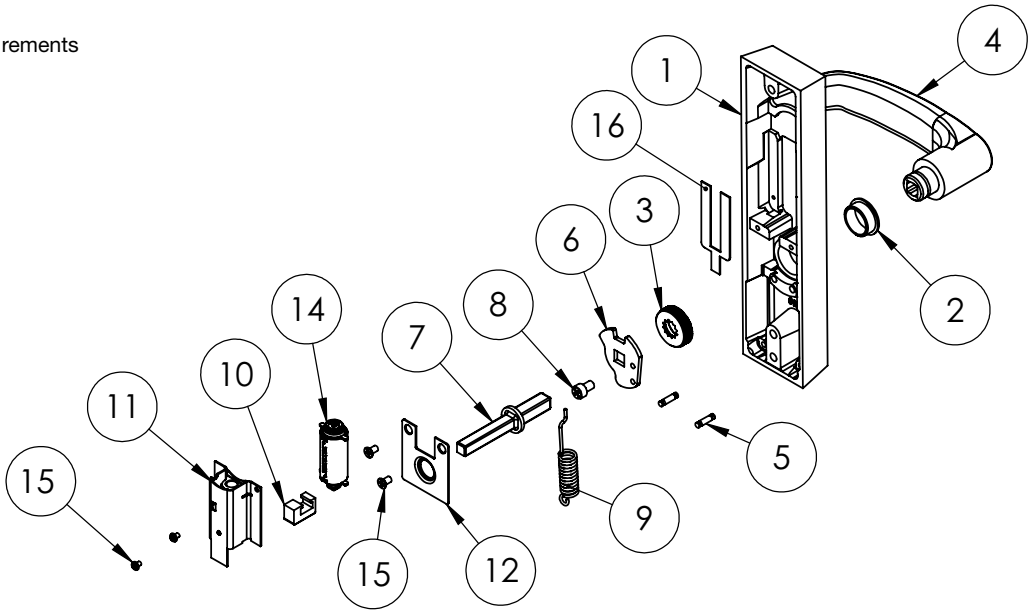
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	97-0528	Hub Plate	1	Yes
7	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	—	Cylinder[1,3]	1	Yes
	13-0086	Backplate	1	Yes
	13-0074	Connecting Screw	2	Yes
	13-0075	Connecting Screw (2 1/2" Door And Over)	2	Yes
8	01-1182	CR-CHMS #10-32 X .297	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0329	Locking Tail	1	Yes
11	97-3932	Solenoid Cover	1	Yes
12	68-1402	Retainer Plate, Electrical Function	1	Yes
13	01-1154	#6-32 X 1/4" PH Flat Undercut Ms	2	Yes
14	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
15	01-4560	#3-48 X 1/8" Pan CR-Ohms	2	Yes
16	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand
3. Specify #46 cylinder by keying requirements



A8231 12/17

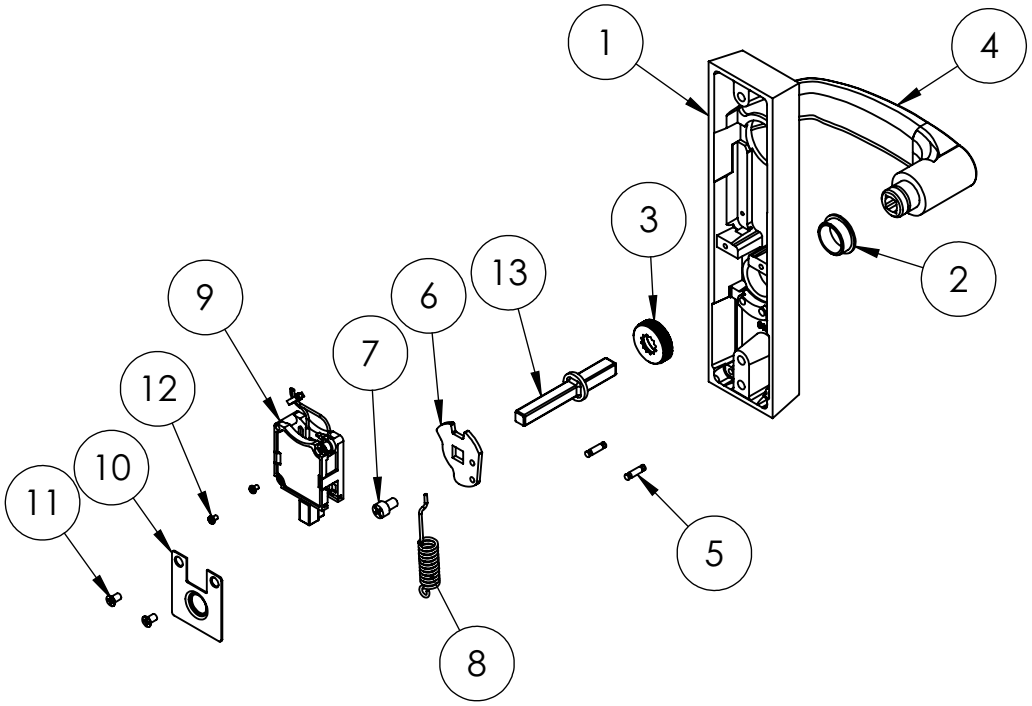
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	Electric ET Case W/ Cylinder Prep	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
Not Shown	—	Cylinder[1,2]	1	Yes
6	97-0528	Hub Plate (Std)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #46 cylinder by keying requirements
3. Specify lever design by hand



A8231 12/17

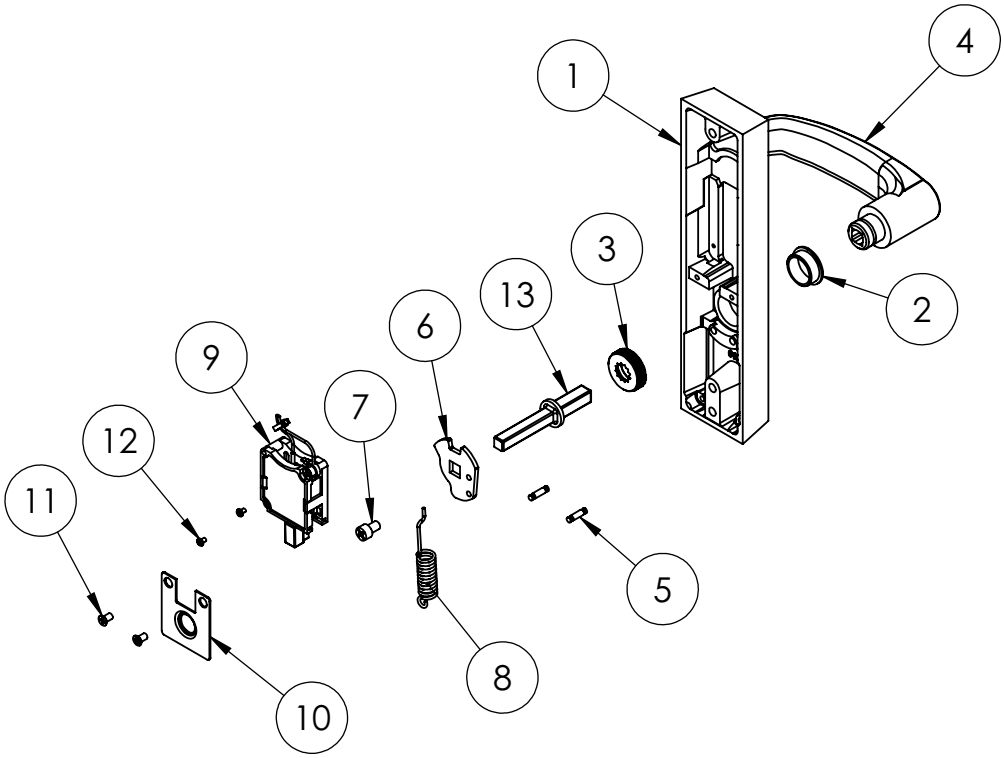
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	Electric ET Case W/O Cylinder Prep[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0528	Hub Plate (Std)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

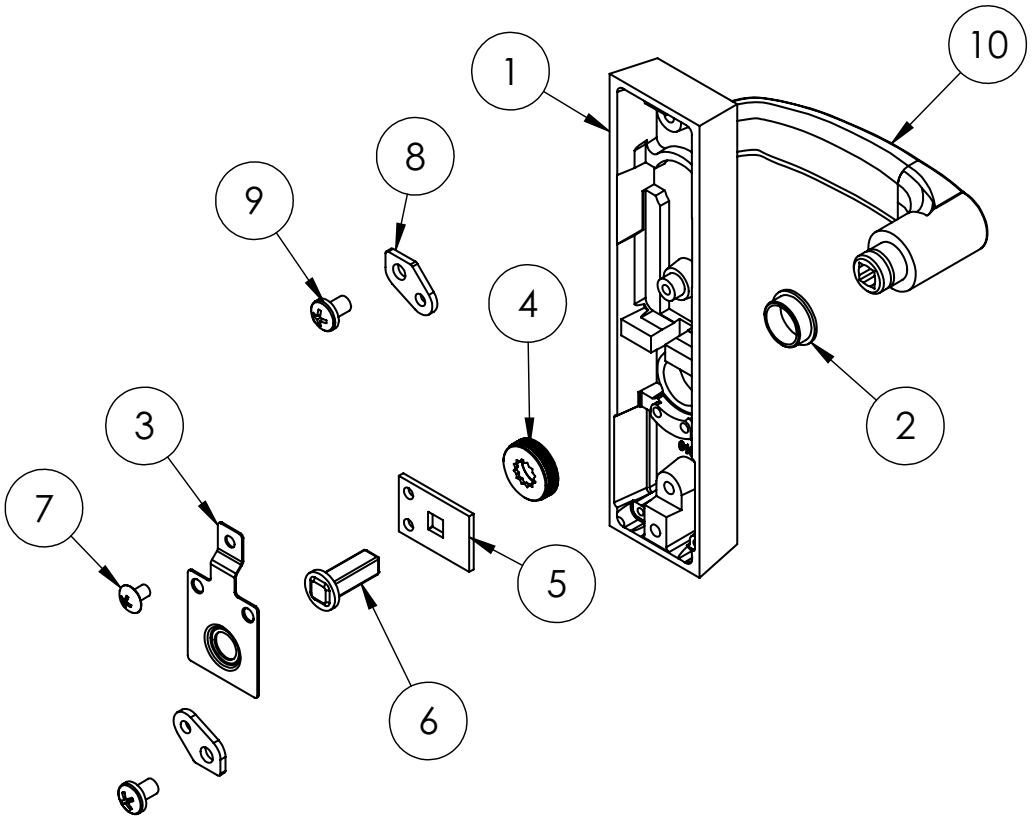
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	97-0522	Hub Plate (704/710)	1	Yes
6	97-0573	Spindle (704/710)	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	68-0853	Bracket	2	Yes
9	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
10	—	Lever Handle[1,2]	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 3 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

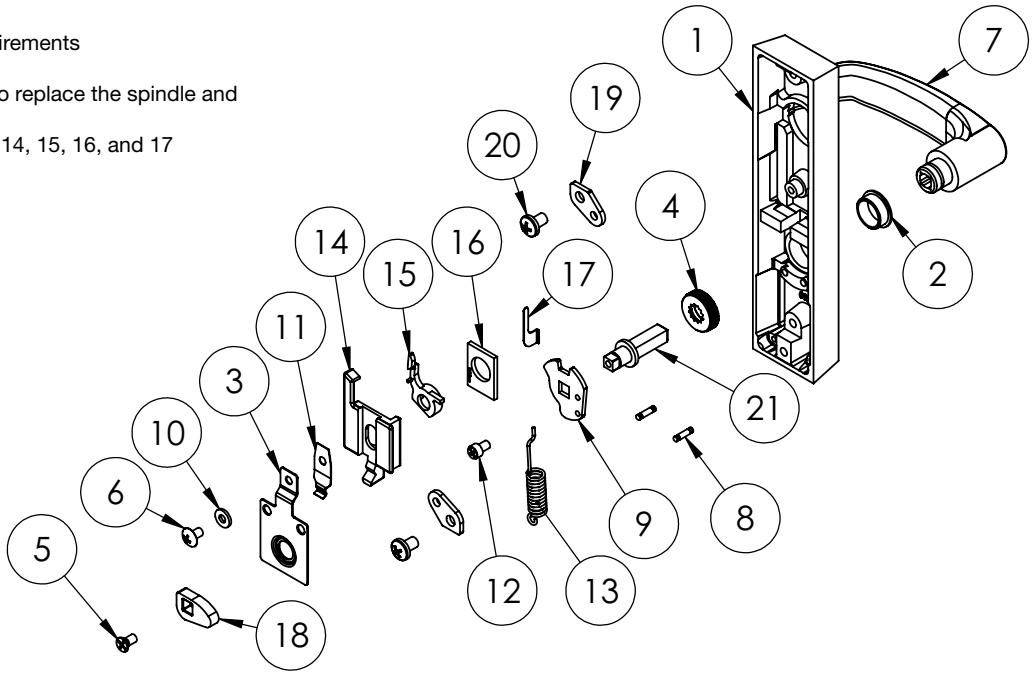
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1027	Ph Fl U'cut Ms #10-24 X 3/8"	1	Yes
6	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
7	—	Lever Handle[1,3]	1	Yes
Not Shown	—	Cylinder Assembly[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0528	Hub Plate (Std)	1	Yes
10	97-0557	Fusible Link	1	Yes
11	97-0571	Locking Slide Spring	1	Yes
12	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
13	97-0425	Hub Spring (Std)	1	Yes
14	97-0355	Locking Slide (706)	1	Yes
	97-0356	Locking Slide (713)	1	Yes
15	97-0558	Slide Support	1	No
16	97-0563	Spring Support	1	No
17	97-0564	Return Spring	1	No
18	68-0852	Cam 700-4	1	Yes
19	68-0853	Bracket	2	Yes
20	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
21	97-0549	Spindle (1 3/4" Door) (730-4)	1	Yes
	97-0550	Spindle (2" Door) (730-5)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-6)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 6, 10, 11, 14, 15, 16, and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

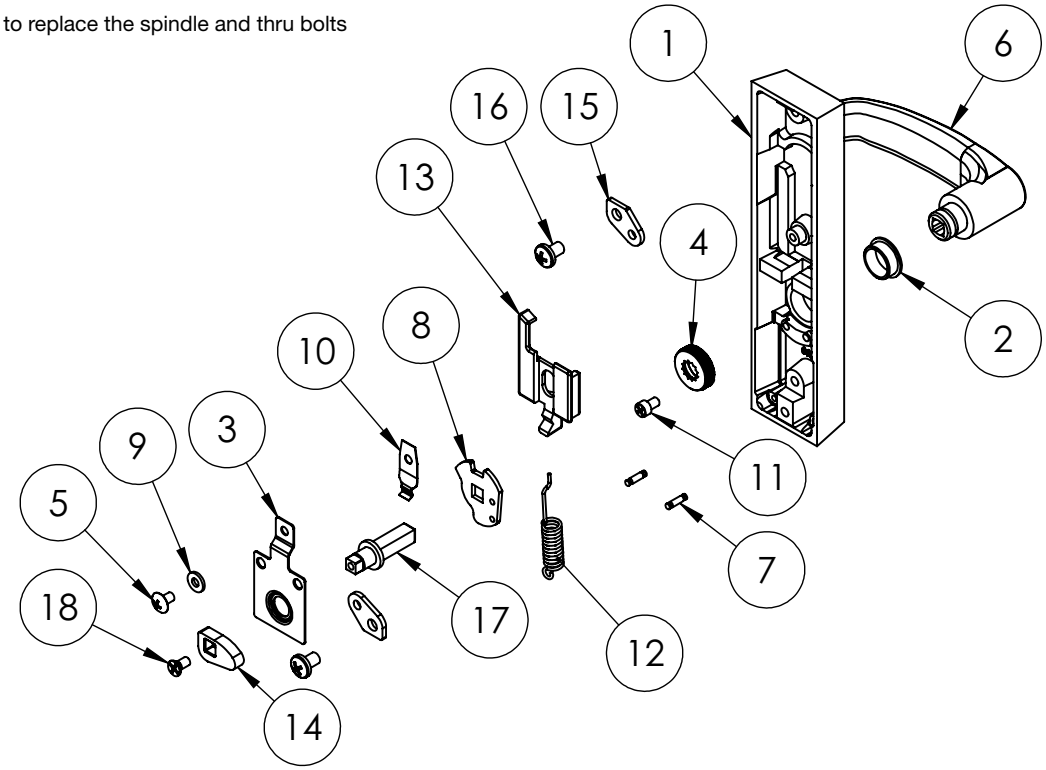
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	68-0852	Cam 700-4	1	Yes
15	68-0853	Bracket	2	Yes
16	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
17	730-4	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-5	Spindle Retrofit Kit (2" Door)	1	Yes
	730-6	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
18	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-30 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

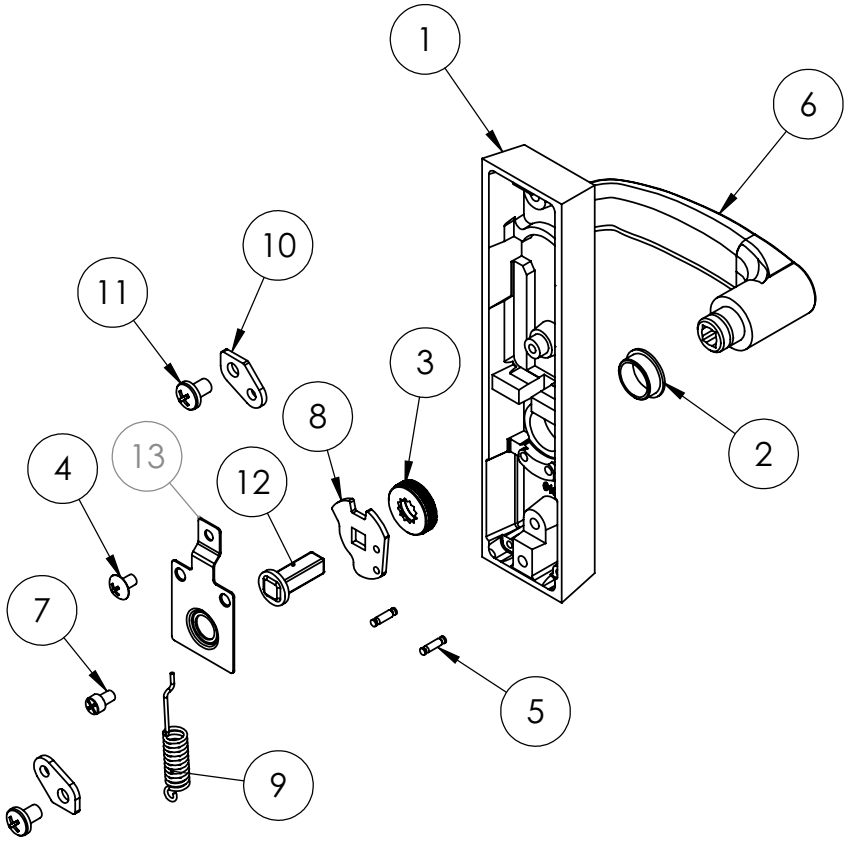
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,2]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0528	Hub Plate	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	68-0853	Bracket	2	Yes
11	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
12	97-0573	Spindle	1	Yes
13	68-1393	Retaining Plate	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

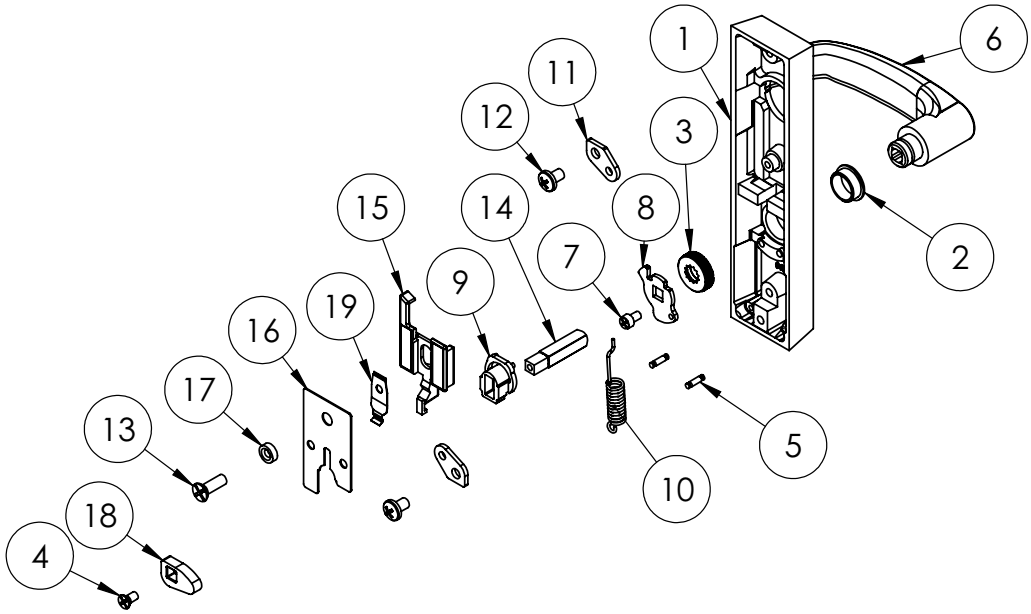
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,3]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
9	97-0479	Spindle Lock	1	Yes
10	97-0425	Hub Spring (Std)	1	Yes
11	68-0853	Bracket	2	Yes
12	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	2	Yes
13	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
14	97-3098	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3099	Spindle Assembly (2" Door)	1	Yes
	97-3100	Spindle Assembly (2 1/4" Door)	1	Yes
15	97-0475	Locking Slide (743)	1	Yes
16	97-0581	Retaining Plate	1	Yes
17	97-0582	Spacer	1	Yes
18	68-0852	Cam 700-4	1	Yes
19	97-0347	Locking Slide Spring	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 13, 15, 17 and 19



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

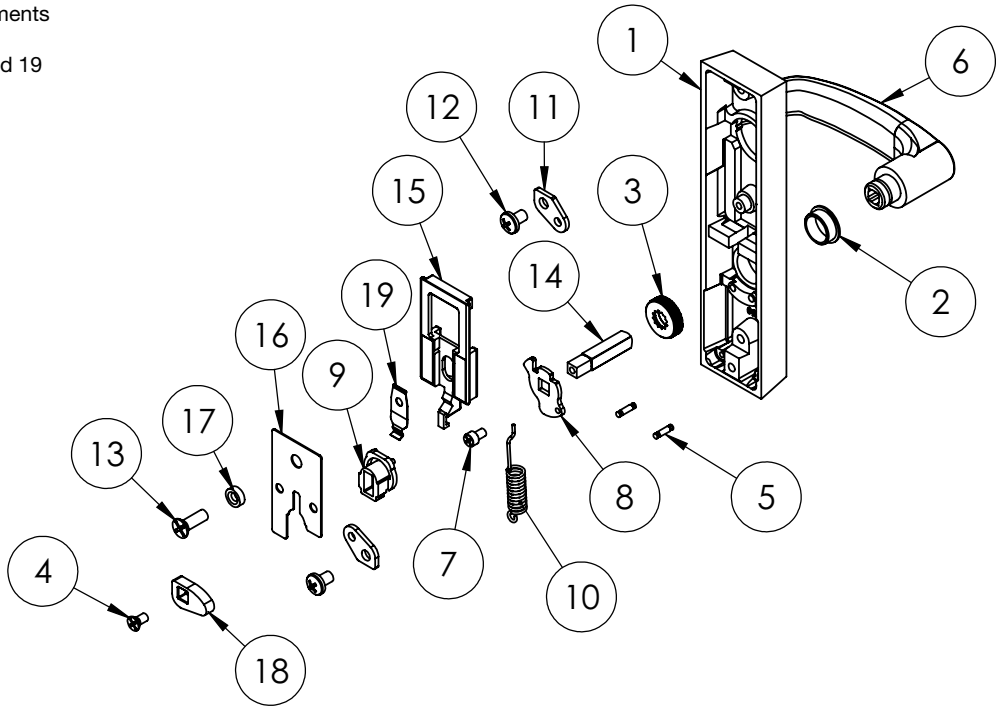
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap	1	Yes
4	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,3]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
9	97-0479	Spindle Lock	1	Yes
10	97-0425	Hub Spring (Std)	1	Yes
11	68-0853	Bracket	2	Yes
12	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	2	Yes
13	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	97-0476	Locking Slide (746)	1	Yes
16	97-0581	Retaining Plate	1	Yes
17	97-0582	Spacer	1	Yes
18	68-0852	Cam 700-4	1	Yes
19	97-0347	Locking Slide Spring	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 13, 15, 17 and 19



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

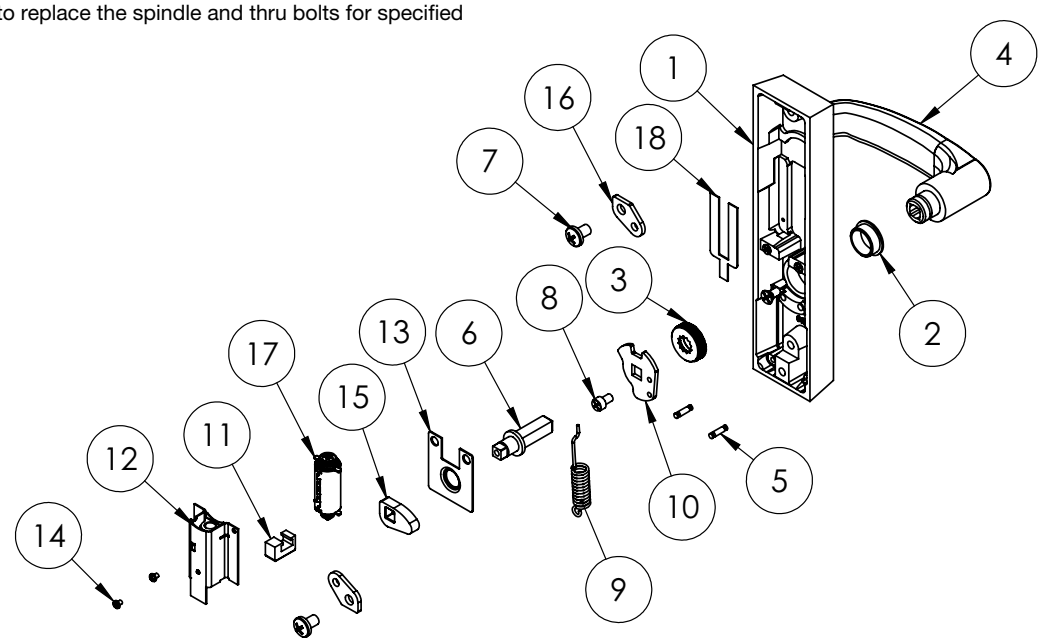
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0437	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	730-4	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-5	Spindle Retrofit Kit (2" Door)	1	Yes
	730-6	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
7	01-1478	Cr Pan Hd Mach Screw #1/4 X 3/8"	2	Yes
8	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0528	Hub Plate	1	Yes
11	97-0329	Locking Tail	1	Yes
12	97-3932	Solenoid Cover Assembly (Fail Secure)	1	Yes
13	68-1402	Retainer Plate, Electrical Function	1	Yes
14	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
15	68-0852	Cam 700-4	1	Yes
16	68-0853	Bracket	2	Yes
17	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
18	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

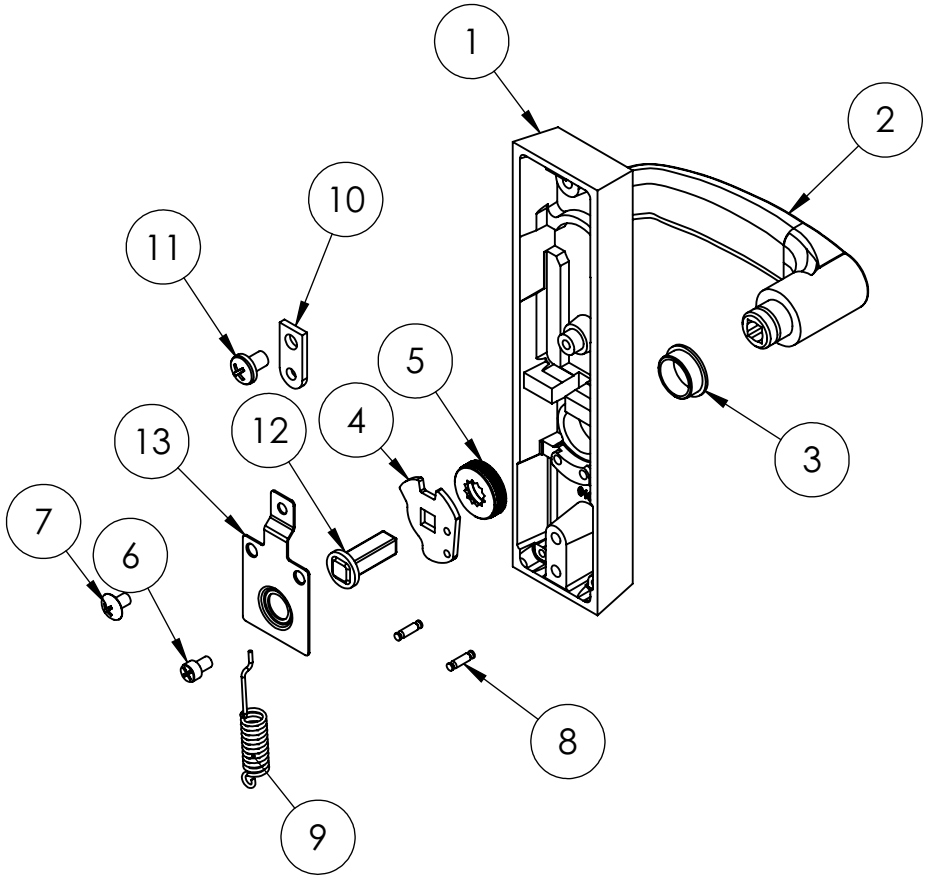
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0523	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0528	Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	1	Yes
12	97-0573	Spindle	1	Yes
13	68-1393	Retaining Plate	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

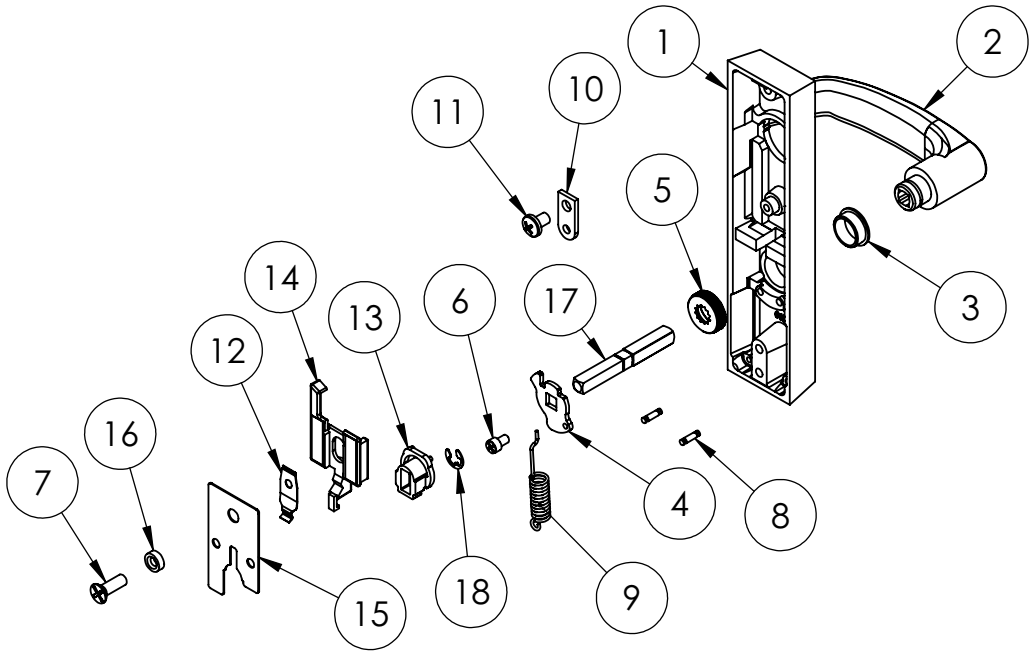
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0524	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1,3]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0478	Lower Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
8	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0380	Cylinder Nut	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0479	Spindle Lock	1	Yes
14	97-0475	Locking Slide (743)	1	Yes
15	97-0581	Retaining Plate	1	Yes
16	97-0582	Spacer	1	Yes
17	97-3092	Spindle Assembly	1	Yes
18	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 700-6 ET control is only available for 1-3/4" doors

Note: 607 kit contains items 7, 12, 14 and 16



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

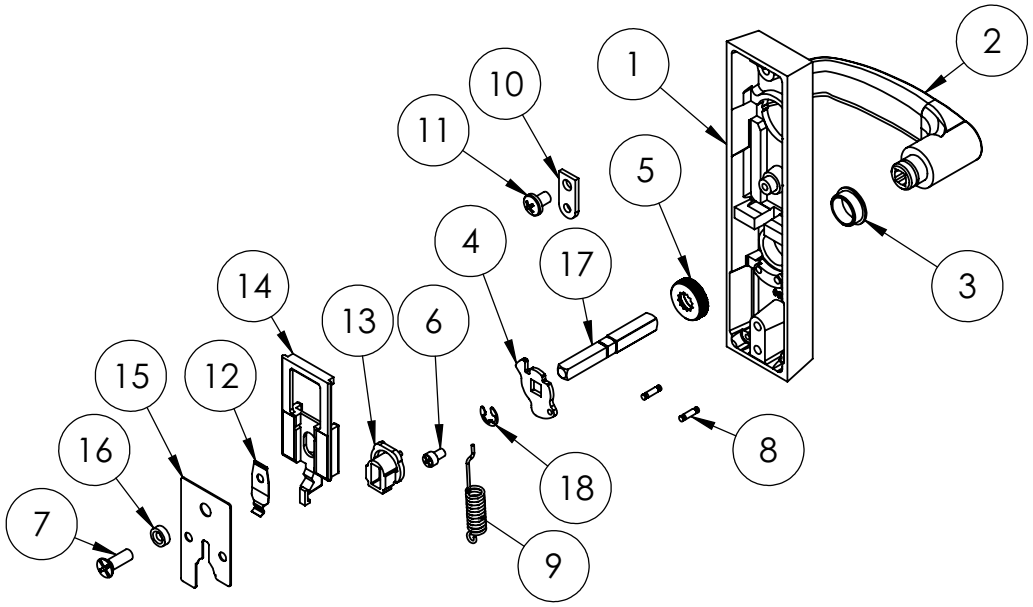
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0524	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1,3]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0478	Lower Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0479	Spindle Lock	1	Yes
14	97-0526	Locking Slide (746-6)	1	No
15	97-0581	Retaining Plate	1	Yes
16	97-0582	Spacer	1	Yes
17	97-3092	Spindle Assembly	1	Yes
18	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 700-6 ET control is only available for 1-3/4" doors

Note: 607 kit includes items 7, 12, 14 and 16



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

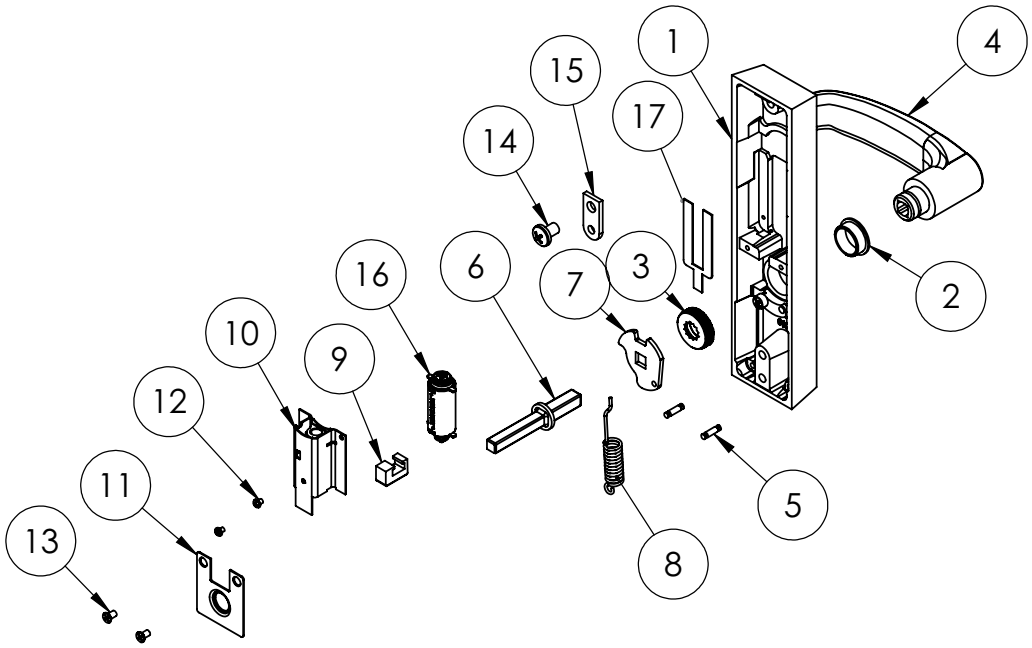
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0525	ET Case, Drop Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0549	Spindle (Lockable 700 And 700-6)	1	Yes
7	97-0480	Locking Piece For -6 And -8	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0329	Locking Tail	1	Yes
10	97-3932	Solenoid Cover Assembly	1	Yes
11	68-1402	Retainer Plate, Electrical Function	1	Yes
12	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
13	01-1154	CR-FHMS #6-32 X 1/4"	2	Yes
14	01-1478	CR Pan Hd Mach Screw #1/4-20 X 3/8"	1	Yes
15	68-1254	Extension Bracket	1	Yes
16	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
17	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 700-6 ET control is only available for 1 3/4" doors



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

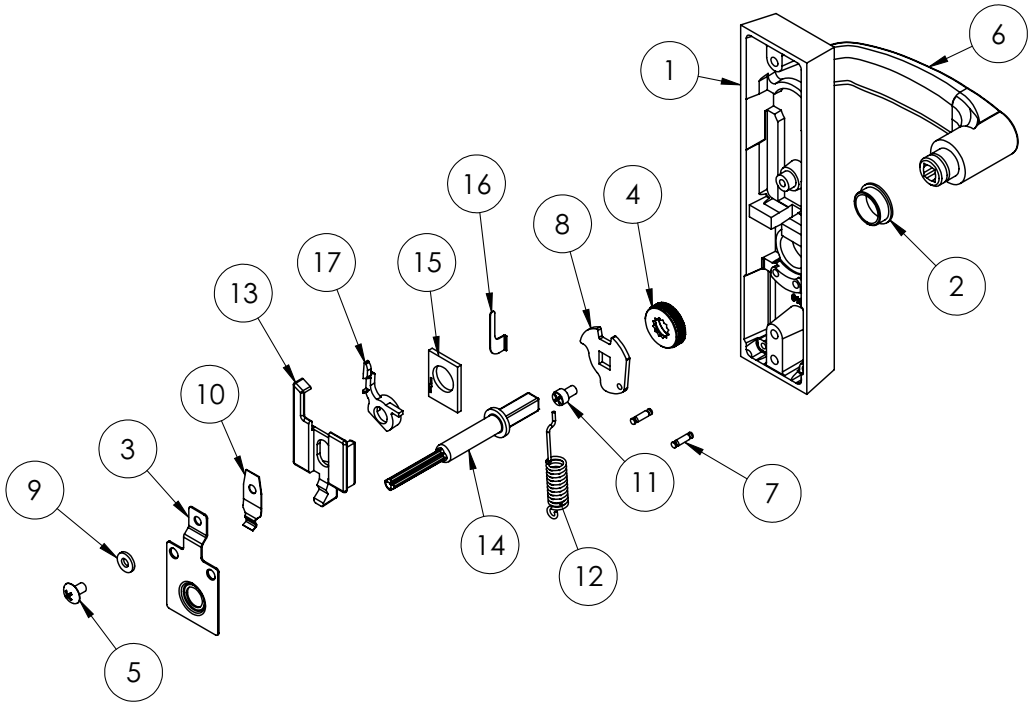
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
7	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
8	97-0480	Locking Piece For -6 And -8	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0355	Locking Slide (706)	1	Yes
	97-0356	Locking Slide (713)	1	Yes
14	97-0541	Spindle (Cross)	1	Yes
15	97-0563	Spring Support	1	No
16	97-0564	Return Spring	1	No
17	97-0558	Slide Support	1	No
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 5, 9, 10, 13, 15, 16, and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

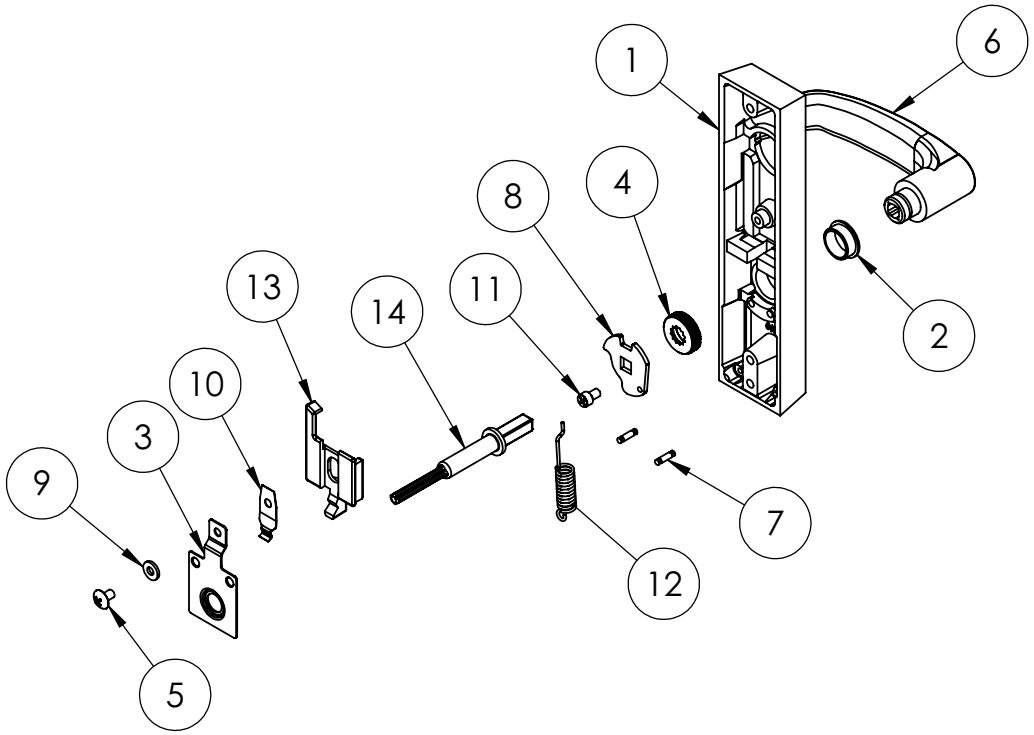
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
8	97-0480	Locking Piece For -6 And -8	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	730-7	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-8	Spindle Retrofit Kit (2" Door)	1	Yes
	730-9	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

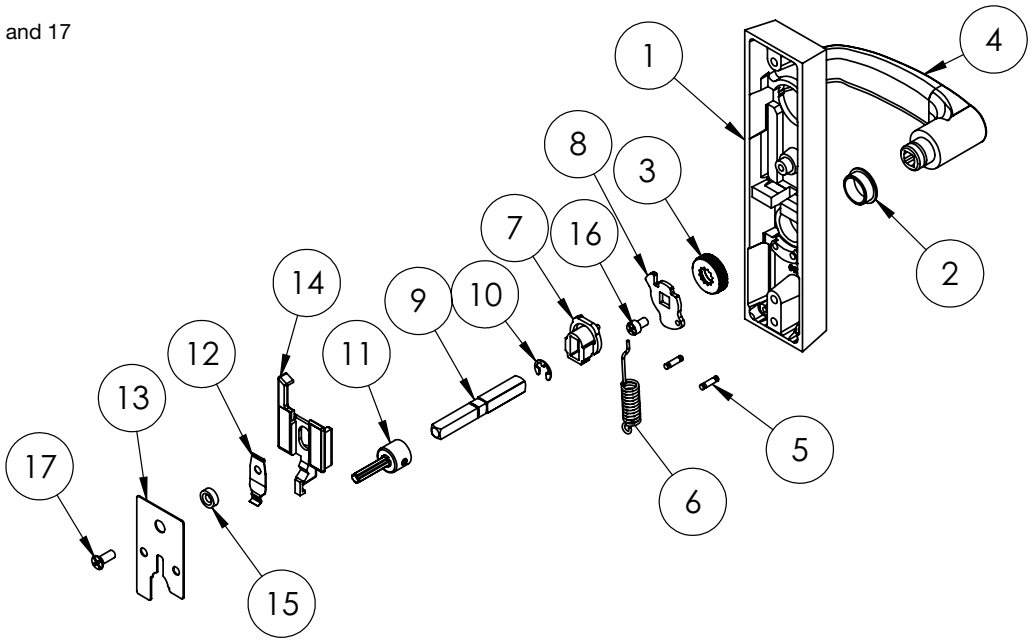
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0425	Hub Spring (Std)	1	Yes
7	97-0479	Spindle Lock	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
9	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
10	97-0527	E Clip 0.312 Shaft	1	Yes
11	68-3671	Spindle Adapter	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0581	Retaining Plate	1	Yes
14	97-0475	Locking Slide (743)	1	Yes
15	97-0582	Spacer	1	Yes
16	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
17	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 12, 14, 15 and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

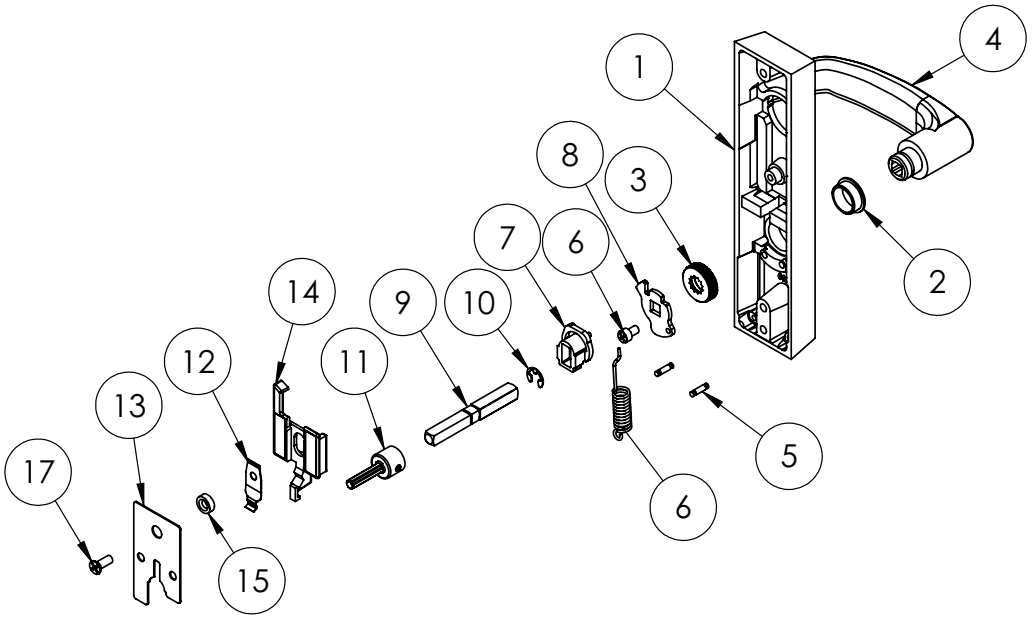
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0425	Hub Spring (Std)	1	Yes
7	97-0479	Spindle Lock	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
9	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
10	97-0527	E Clip 0.312 Shaft	1	Yes
11	68-3671	Spindle Adapter	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0581	Retaining Plate	1	Yes
14	97-0476	Locking Slide (746 Function)	1	Yes
15	97-0582	Spacer	1	Yes
16	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
17	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 12, 14, 15 and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

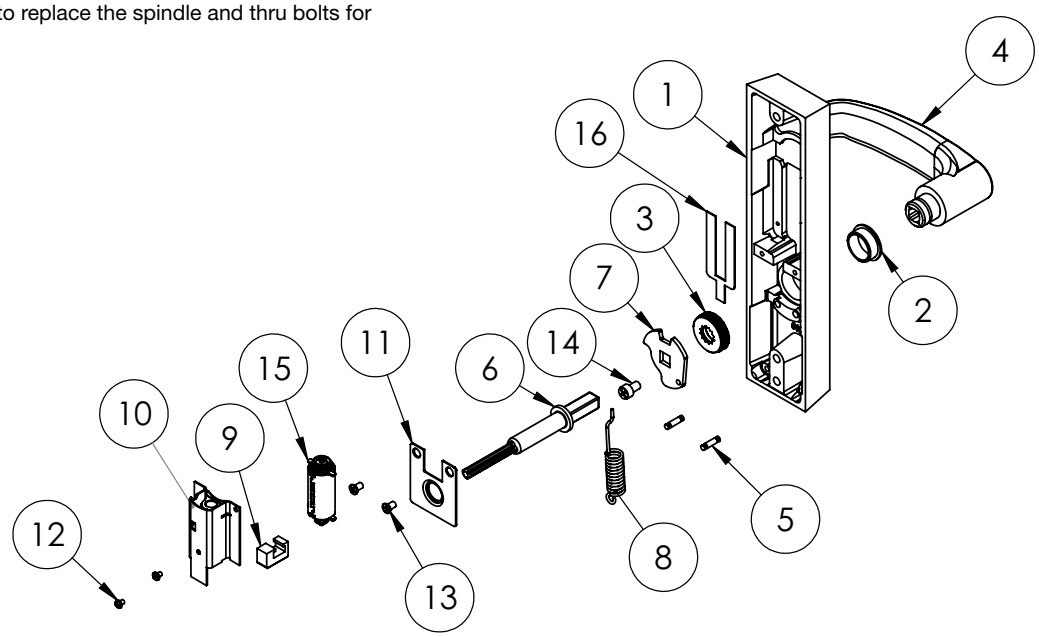
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
Not Shown	730-7	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-8	Spindle Retrofit Kit (2" Door)	1	Yes
	730-9	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
6	97-0541	Spindle	1	Yes
7	97-0480	Lower Hub Plate	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0329	Locking Tail	1	Yes
10	97-3932	Solenoid Cover Assembly	1	Yes
11	68-1402	Retainer Plate, Electrical Function	1	Yes
12	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
13	01-1154	Cr-Fhms #6-32 X 1/4"	2	Yes
14	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
15	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
16	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

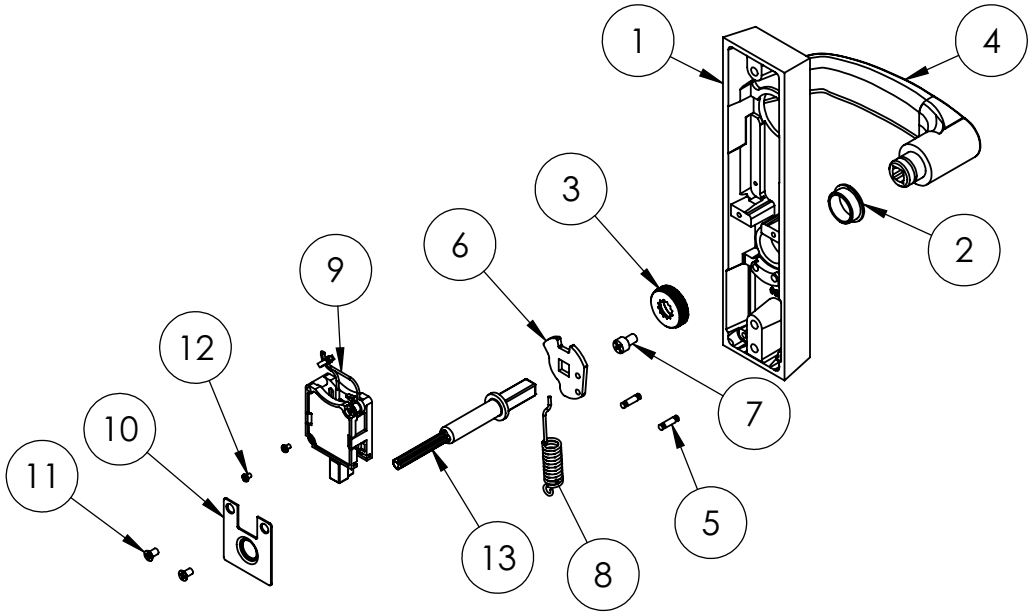
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	Electric ET Case W/ Cylinder Prep	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0480	Hub Plate (700-8)	1	Yes
7	01-1182	CR-CHMS #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0541	Spindle (Lockable 700-8)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

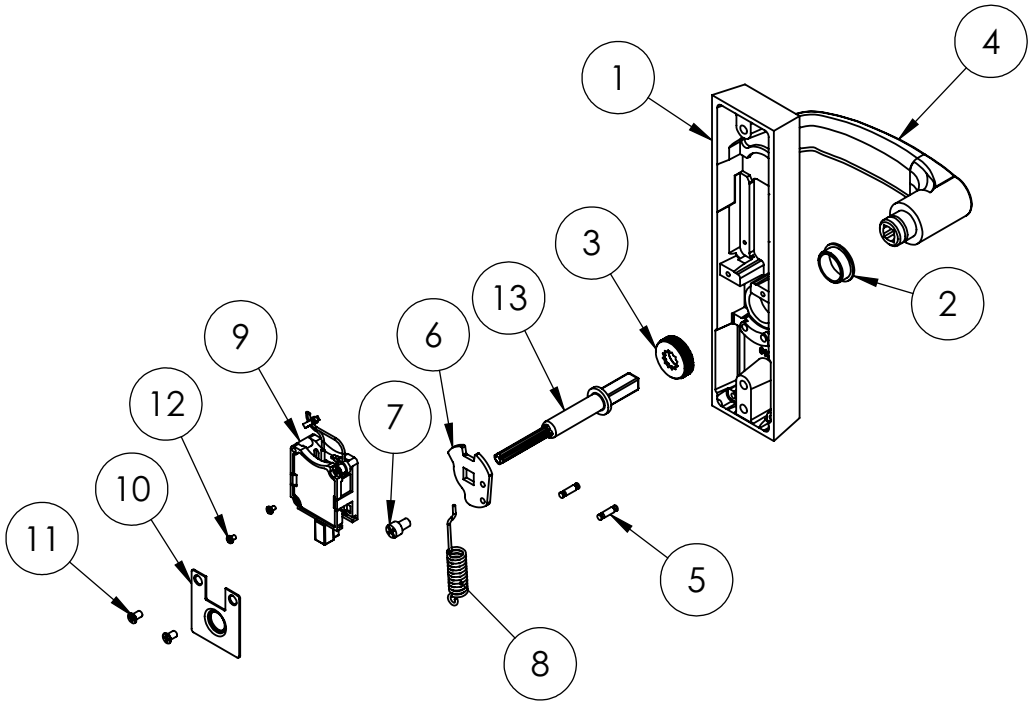
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	Electric ET Case W/O Cylinder Prep[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0480	Hub Plate (700-8)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0541	Spindle (Lockable 700-8)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

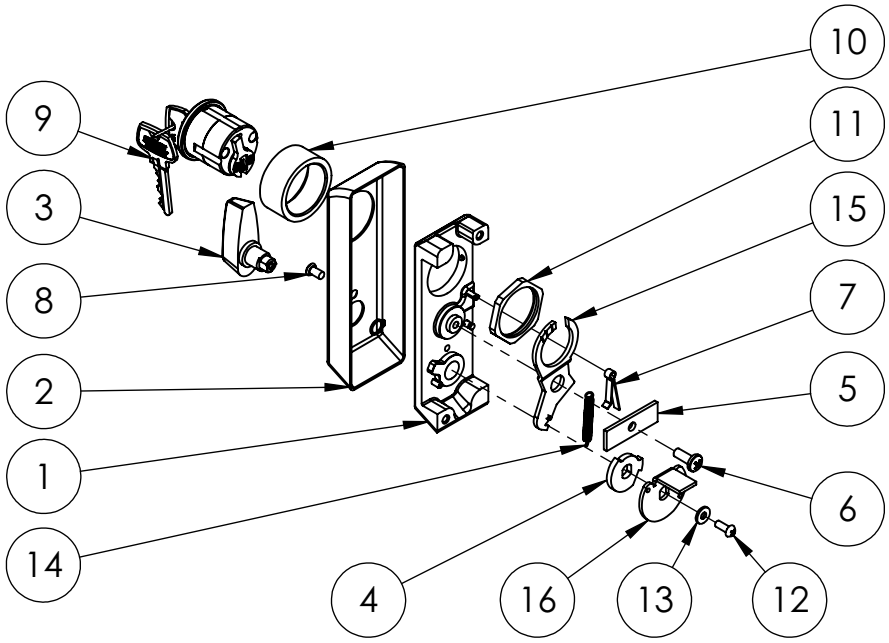
Auxiliary Controls
106
113
31-106
31-113

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2093*	Standard	Yes
Classroom	94-2094*		Yes
Night Latch	94-2426*	Cladding	Yes
Classroom	94-2427*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2089	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2121	Turn Lever Assembly*	1	Yes
4	94-0110	Cam	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	01-3582	#6-32 x 3/8 RHMS	1	Yes
13	01-0204	#6-32 x 3/8 Flat Washer	1	Yes
14	94-0109	Extension Spring	1	Yes
15	94-0114	Locking Lever	1	Yes
	94-2249	Locking Lever & Pin Assembly	1	Yes
16	94-2087	Lever Assembly	1	Yes
	94-2419	Lever Assembly	1	Yes
17	94-2448	H1 Aux Control Adapter Pack	1	Yes
18	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

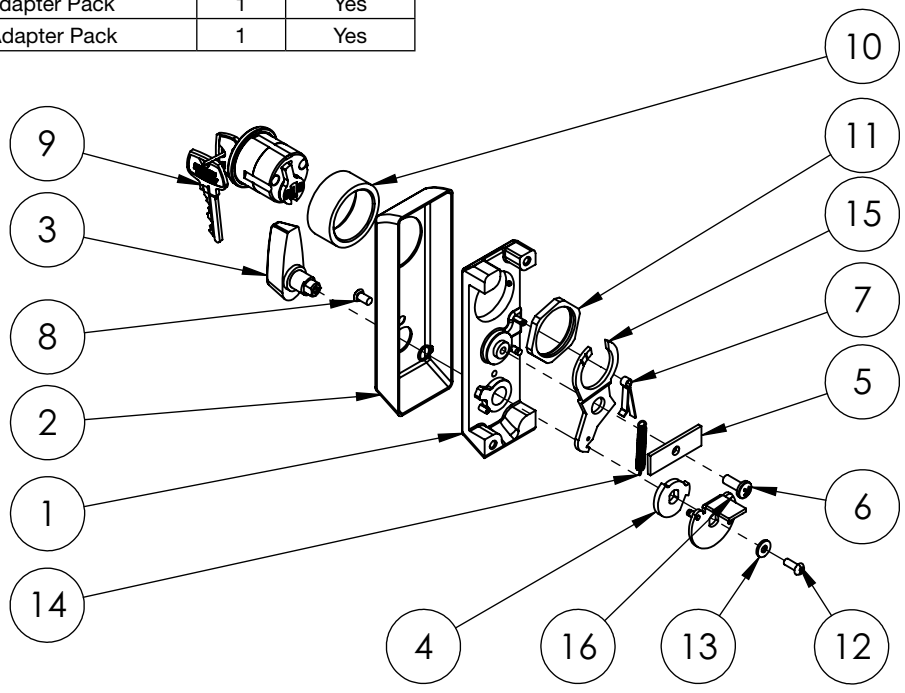
Auxiliary Controls
306
313
31-306
31-306

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2091*	Standard	Yes
Classroom	94-2092*		Yes
Night Latch	94-2428*	Cladding	Yes
Classroom	94-2429*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2089	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2121	Turn Lever Assembly*	1	Yes
4	94-0110	Cam	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	01-3582	#6-32 x 3/8 RHMS	1	Yes
13	01-0204	#6-32 x 3/8 Flat Washer	1	Yes
14	94-0109	Extension Spring	1	Yes
15	94-0112	Locking Lever	1	Yes
	94-0114			Yes
16	94-2329	Lever Assembly	1	Yes
	94-2088			Yes
	94-2421			Yes
	94-2420			Yes
17	94-2448	H1 Aux Control Adapter Pack	1	Yes
18	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

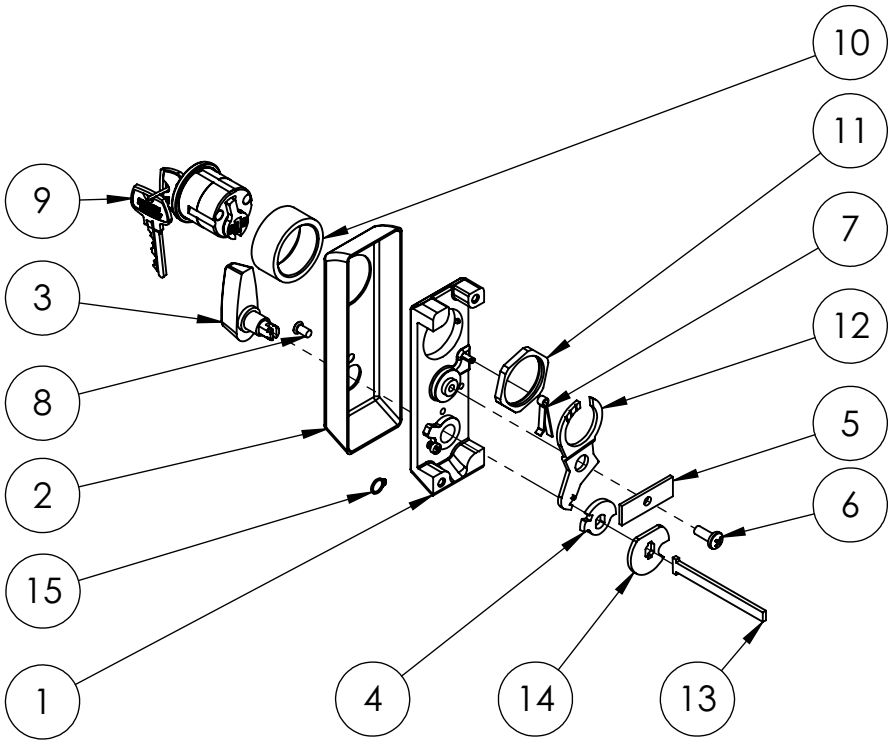
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2093*	NB	Yes
Classroom	94-2094*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2372	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2373	Turn Lever Assembly*	1	Yes
4	94-0185	Locking Hub	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	94-0114	Locking Lever	1	Yes
	94-2249	Locking Lever & Pin Assembly		Yes
13	94-0184	Tail Piece	1	Yes
14	94-0186	Space	1	Yes
15	01-4552	5/16 Retaining Ring	1	Yes
16	94-2448	H1 Aux Control Adapter Pack	1	Yes
17	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®

ASSA ABLOY

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT

ASSA ABLOY

SARGENT Manufacturing Company
100 Sargent Drive
New Haven, CT 06511 USA
800-727-5477
www.sargentlock.com

ASSA ABLOY is the global leader in door opening solutions, dedicated to satisfying end-user needs for security, safety and convenience

Founded in the early 1800s, SARGENT® is a market leader in locksets, cylinders, door closers, exit devices, electro-mechanical products and access control systems for new construction, renovation, and replacement applications. The company's customer base includes commercial construction, institutional, and industrial markets.

Copyright © 2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of SARGENT Manufacturing is prohibited.

A8231 12/17

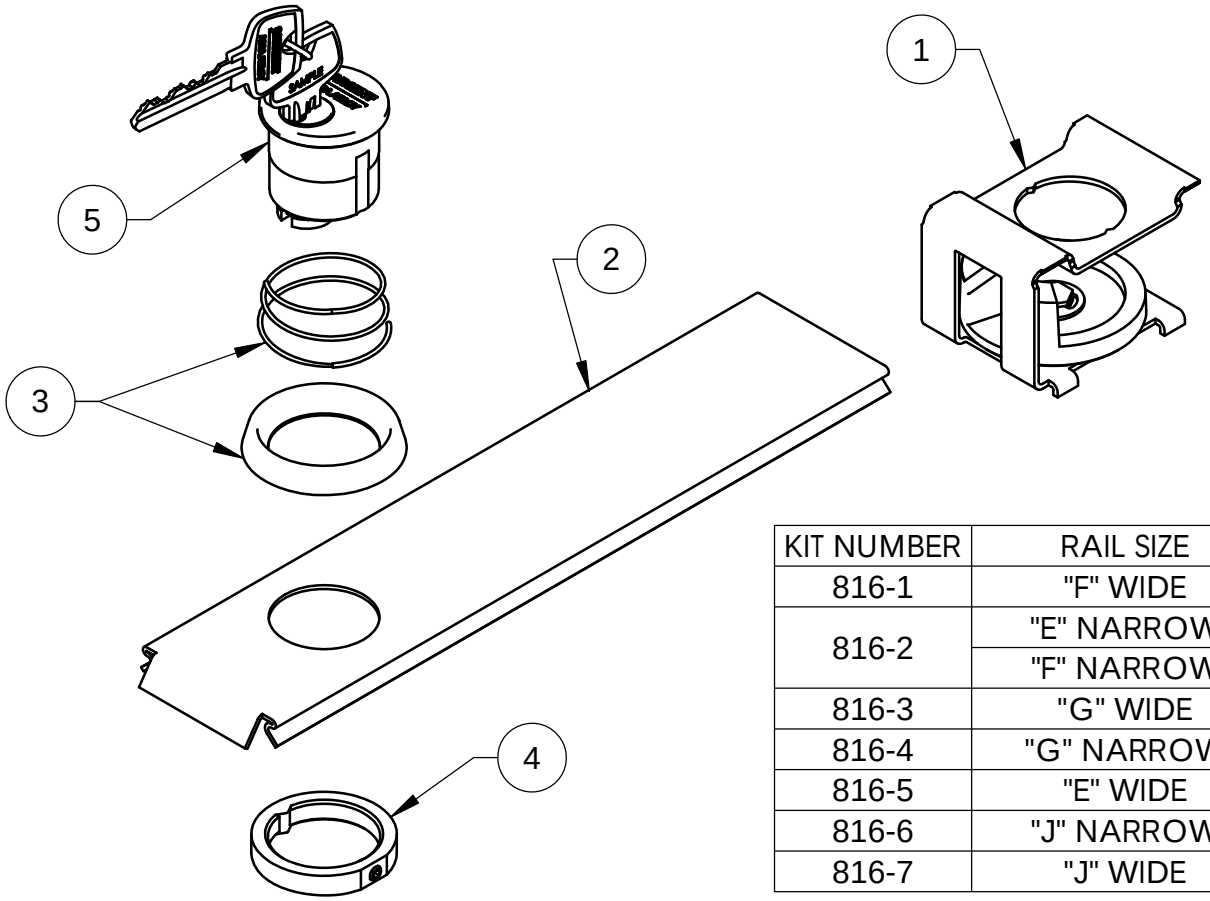
80 SERIES PARTS LIST

816 KIT

PARTS LIST	
PAGE No.	REV.
80.9	D

ITEM NO.	QTY	PART NUMBER	DESCRIPTION	REMARKS
1	1	97-3230	16- CYLINDER DOGGING ASSEMBLY	
2	1	68-0767	"F" WIDE RAIL INSERT	SEE NOTE 2
		68-0768	E WIDE RAIL INSERT	
		68-0769	"G" WIDE RAIL INSERT	
		68-0770	"G" NARROW, "J" WIDE RAIL INSERT	
		68-1376	"E" & "F" NARROW RAIL INSERT	
		68-1465	"J" NARROW RAIL INSERT	
3	1	13-2131	CYLINDER RING ASSEMBLY	SEE NOTE 2
4	1	68-6040	RETAINING COLLAR ASSEMBLY	
5	1	13-2872	CYLINDER & KEY ASSEMBLY	
6	1	01-0288	SOCKET SCREW KEY (WRENCH)	NOT SHOWN

NOTES:
1. FOR CYLINDER, SPECIFY "MORTISE" CYLINDER, FINISH AND KEYING REQUIREMENTS.
2. SPECIFY FINISH FOR INSERT AND COLLAR.



KIT NUMBER	RAIL SIZE
816-1	"F" WIDE
816-2	"E" NARROW
	"F" NARROW
816-3	"G" WIDE
816-4	"G" NARROW
816-5	"E" WIDE
816-6	"J" NARROW
816-7	"J" WIDE

Copyright © 2011 Sargent Manufacturing Company, an ASSA ABLOY Group company. All Rights reserved.

80 Series Parts List

8706 8710 8713
8715 8728 8740
8743 8746 8762
8763 8773 8774

PARTS LIST

PAGE No.	REV.
87.6	C

8/2009

CHASSIS ASSEMBLY LESS COVER			
8700	MANUFACTURED BEFORE 11/11/2002	LHRB RHRB	97-2434
8700	MANUFACTURED AFTER 11/11/2002	LHRB RHRB	68-4557

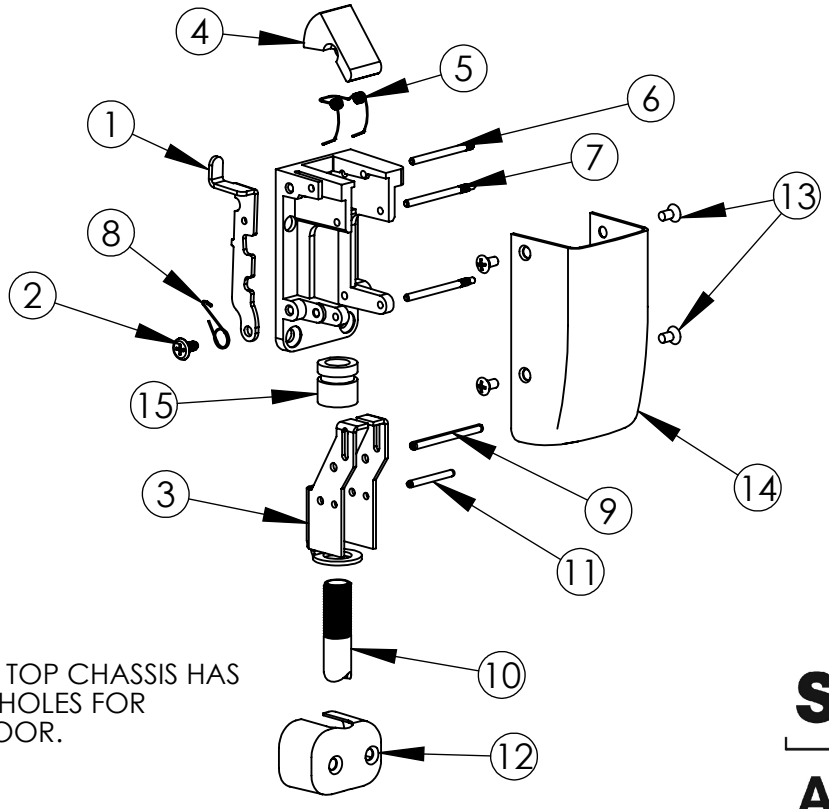
MANUFACTURED BEFORE 11/11/2002

ITEM No.	PART No.	DESCRIPTION	QTY.
1	68-1155	LEVER, LATCH RELEASE	1
2	97-0065	PIN, LATCH RELEASE LEVER	1
3	97-0298	TOP SLIDE	1
4	97-0296	LATCH BOLT	1
5	97-0300	SPRING, LATCH BOLT	1
6	97-0294	PIVOT PIN LATCH BOLT	1
7	97-0046	RETAINING PIN TOP SLIDE	2
8	97-0579	SPRING, TORSION	1
9	01-0461	SPIROL PIN LATCH HOLD BACK	1
10	670T	TOP ROD KIT * (SPECIFY DOOR SIZE AND CROSS BAR HEIGHT)	1
11	97-0048	RETAINING PIN TOP ROD	1
12	97-0020	ROD GUIDE	1
13	97-0052	SCREW #8-32 x 5/16 *	4
14	97-0018	TOP COVER *	1
-	68-2113	SCREW PACK	1
-	629	TOP STRIKE PACK	1

MANUFACTURED AFTER 11/11/2002

ITEM NO.	PART No.	DESCRIPTION	QTY.
1	68-1155	LEVER, LATCH RELEASE	1
2	97-0065	PIN, LATCH RELEASE LEVER	1
3	97-0298	TOP SLIDE	1
4	97-0296	LATCH BOLT	1
5	97-0300	SPRING, LATCH BOLT	1
6	97-0294	PIVOT PIN LATCH BOLT	1
7	97-0046	RETAINING PIN TOP SLIDE	2
8	97-0579	SPRING, TORSION	1
9	01-0461	SPIROL PIN LATCH HOLD BACK	1
10	670T	TOP ROD KIT * SPECIFY DOOR SIZE AND CROSS BAR HEIGHT)	1
11	01-0002	ROLL PIN TOP ROD ADJUSTER	1
12	97-0020	ROD GUIDE	1
13	97-0052	SCREW #8-32 x 5/16" *	4
14	97-0018	TOP COVER *	1
15	68-1455	ADJUSTER, TOP ROD	1
-	68-2113	SCREW PACK	1
-	629	TOP STRIKE PACK	1

* SPECIFY FINISH



NOTE: STANDARD TOP CHASSIS HAS THREE (3) SCREW HOLES FOR MOUNTING TO DOOR.

© SARGENT Manufacturing Company. All Rights reserved.

SARGENT
ASSA ABLOY

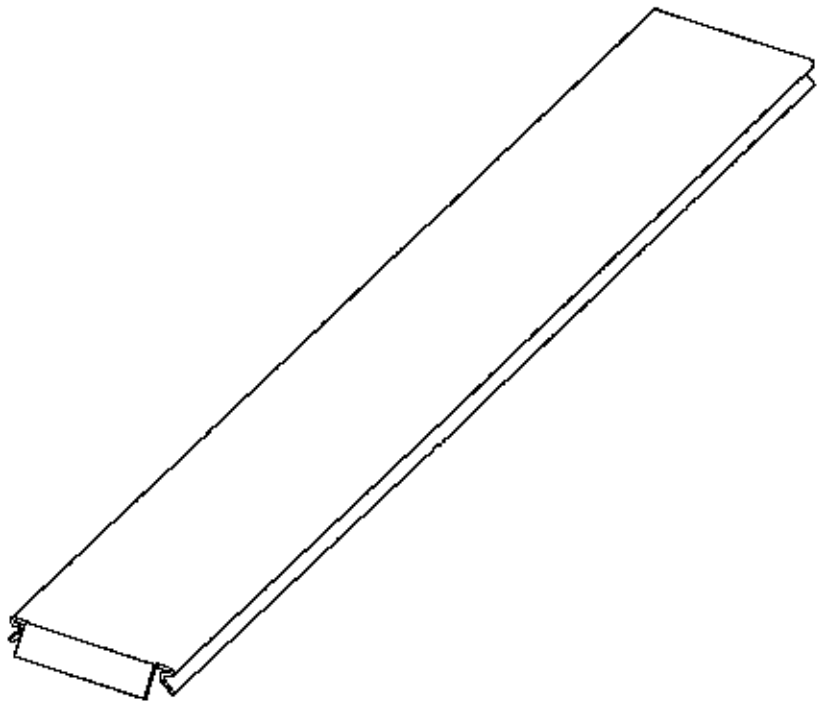
80 series Parts List

MOUNTING RAIL INSERTS

Parts List
Page No 80.4
Rev B
8/18/2003

PREFIX	ASSY NO.	PART NO.	DESCRIPTION
STANDARD INSERTS, NEW FACTORY SUPPLIED 55-			
STD, 12-19-, 53-58- OR 55- SUPPLIED IN COMB. WITH ABOVE PREFIXES		68-0549	INSERT (F WIDE) *
		68-0550	INSERT (E WIDE) *
		68-0551	INSERT (G WIDE) *
		68-0552	INSERT (G NARROW) *
		68-0553	INSERT (J NARROW) *
		68-0554	INSERT (J WIDE) *
		68-1375	INSERT (E NARROW, F NARROW) *
OLD FACTORY SUPPLIED 55-, 55- RETROFITS			
55- SUPPLIED IN COMB. WITH FOLLOWING PREFIXES NONE, 12-19-, 58-(16- IN PUSH)	855-1 KIT		INSERT ASSEMBLY (F WIDE) *
	855-2 KIT		INSERT ASSEMBLY (E NARROW, F NARROW) *
	855-3 KIT		INSERT ASSEMBLY (G WIDE) *
	855-4 KIT		INSERT ASSEMBLY (G NARROW, J WIDE) *
	855-5 KIT		INSERT ASSEMBLY (E WIDE) *
	855-6 KIT		INSERT ASSEMBLY (J NARROW) *

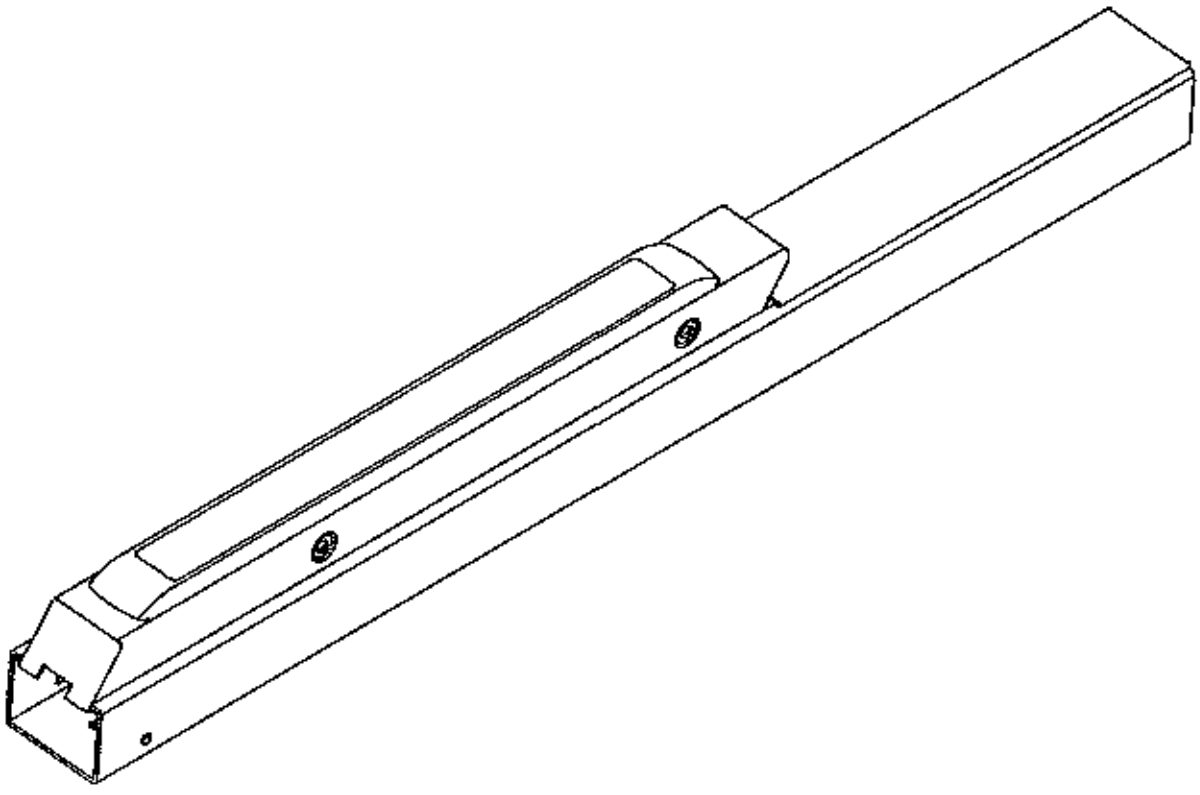
* SPECIFY FINISH



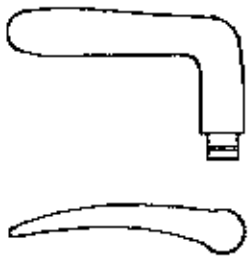
			RAIL ASSEMBLY LESS END CAP AND MOUNTING BRACKET		
SIZE	DOOR WIDTH	PIVOT DISTANCE	CAM LOCKDOWN (NO PREFIX)	CYLINDER LOCKDOWN (16 PREFIX) *	FIRE EXIT HARDWARE (12 PREFIX)
			STANDARD RAILS (WITH TOUCH PAD)		
E	24" TO 32"	8.5"	68-2694	68-2698	68-2702
F	33" TO 36"	11.25"	68-2695	68-2699	68-2703
J	37" TO 42"	14"	68-2697	68-2701	68-2705
G	43" TO 48"	20.5"	68-2696	68-2700	68-2704
			19- (NO TOUCH PAD) RAILS		
E	24" TO 32"	8.5"	68-2918	68-2922	68-2926
F	33" TO 36"	11.25"	68-2919	68-2923	68-2927
J	37" TO 42"	14"	68-2921	68-2925	68-2929
G	43" TO 48"	20.5"	68-2920	68-2924	68-2928

*FOR CYLINDER LOCKDOWN ADD 2" TO MIN DOOR SIZE STATED ON E SIZE.

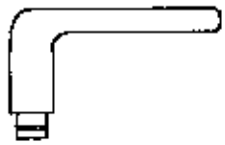
NOTE: TO DETERMINE RAIL SIZE MEASURE DISTANCE BETWEEN PIVOT CENTERS.



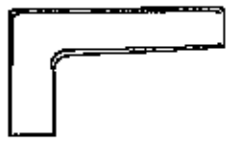
NOTE: LEVERS LISTED ARE FOR USE WITH ET CONTROLS MANUFACTURED AFTER SEPTEMBER 25, 1998



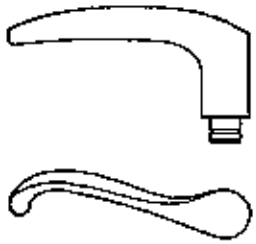
A LEVER 82-0151 (RH)
82-0152 (LH)



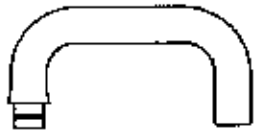
E LEVER
82-0154



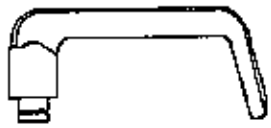
F LEVER
82-0155



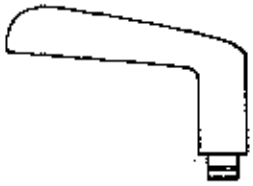
Y LEVER 82-0531 (RH)
82-0530 (LH)



J LEVER
97-0486

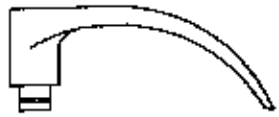


C LEVER
97-0567

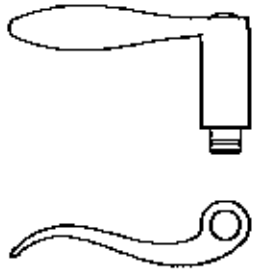


S LEVER 82-0523 (RH)
82-0522 (LH)

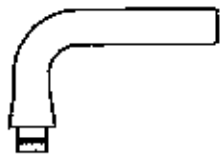
L LEVER
97-0485



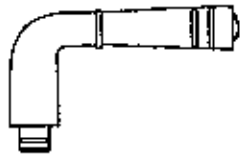
P LEVER
97-0484



G LEVER 82-0527 (RH)
82-0526 (LH)



W LEVER
82-0159



R LEVER
82-0517

B LEVER
82-0153

80 series Parts List

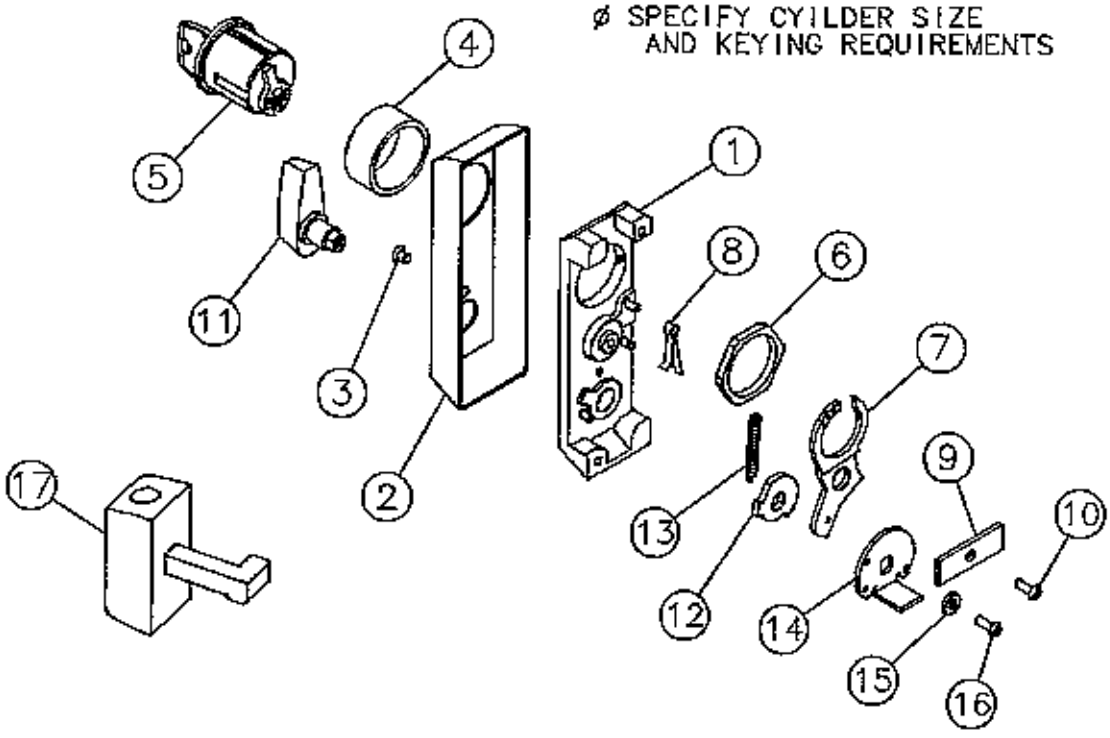
106
113
306
313

Parts List
Page No 800.13
Rev A
1/1/2002

ITEM	ASSY NO.	PART NO.	DESCRIPTION	QTY
1		———	CHASSIS	1
2		94-0119	COVER *	1
3		97-0052	COVER SCREW *	1
4		94-0056	CYLINDER COLLAR (41, 71) *	1
		94-0058	CYLINDER COLLAR (42, 72) *	
5		———	CYLINDER * ø	1
6		13-0180	CYLINDER NUT	1
7		94-0179	LOCKING LEVER (113, 306, 313)	1
		94-2249	LOCKING LEVER (106)	
8		94-0054	LOCKING LEVER SPRING	1
9		94-0051	LEVER LOCKING PLATE	1
10		32-1254	SCREW 10-32 X 1/2" PAN HEAD	1
11		94-2121	TURN LEVER ASSEMBLY *	1
12		94-0110	CAM	1
13		94-0109	RETURN SPRING	1
14		94-2087	LEVER ASSEMBLY (106, 113)	1
		94-2088	LEVER ASSEMBLY (306, 313)	
15		01-0204	WASHER	1
16		01-3582	SCREW 6-32 X 3/8" ROUND HEAD	1
17		97-2378	INSIDE LEVER (306, 313 ONLY) *	1

* SPECIFY FINISH

ø SPECIFY CYILDER SIZE AND KEYING REQUIREMENTS



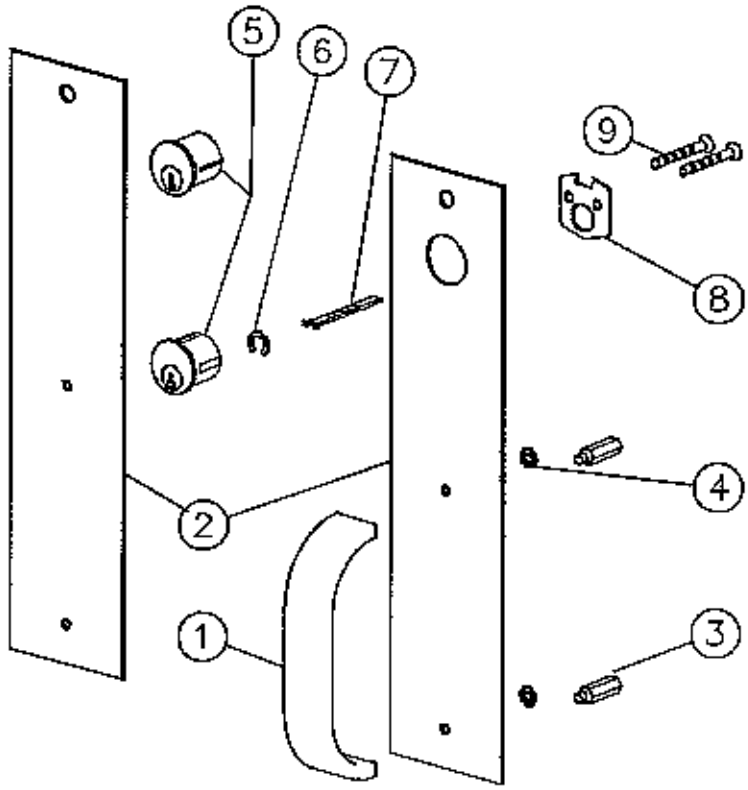
80 series Parts List

800 SERIES
PULL TRIM
812-PTB
812-PTBDT

Parts List
Page No 800.10 Rev B
2/5/2001

ITEM	PART NO.	DESCRIPTION	QTY
1	21-0165	GRIP *	1
2	98-0126	PLATE NO CYLINDER HOLE *	1
	98-0118	PLATE WITH CYLINDER HOLE *	
3	98-0071	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * ø	1
	———	CYLINDER (MORTISE) * ø	
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
	97-2955	SCREW PACK (1 3/4 DOOR)	1
	97-2956	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 AND 8900
NOTE: USE FOR 8800 MADE BEFORE 2/5/2001



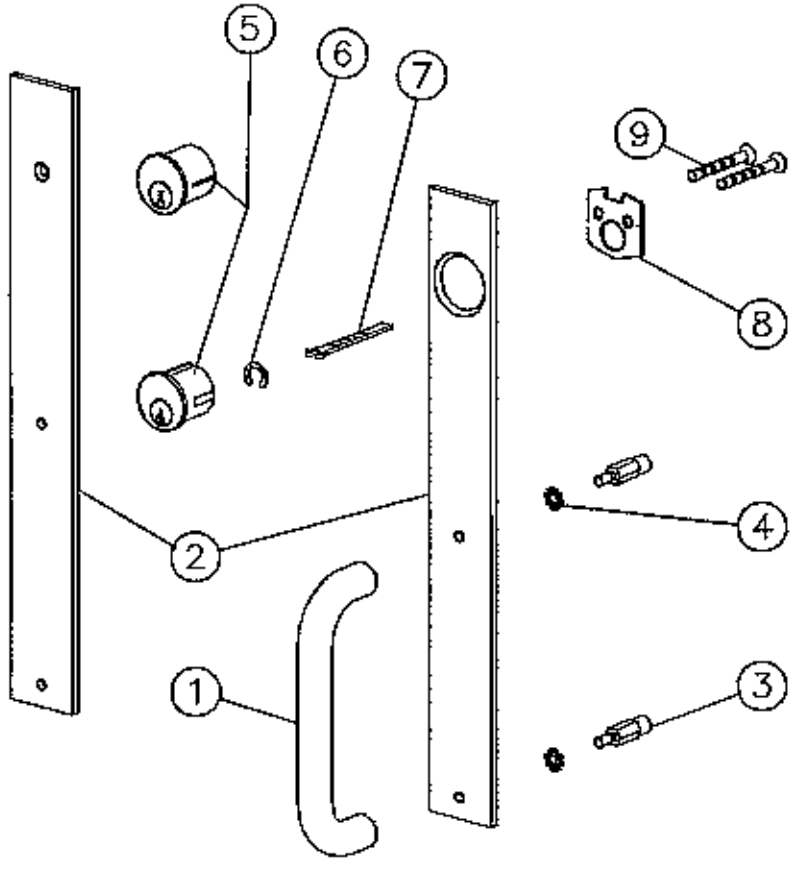
80 series Parts List

800 SERIES
PULL TRIM
813-FLW
813-FLWDT

Parts List
Page No 800.5 Rev B
2/5/2001

ITEM	PART NO.	DESCRIPTION	QTY
1	97-0367	GRIP *	1
2	97-0309	PLATE NO CYLINDER HOLE *	1
	98-0313	PLATE WITH CYLINDER HOLE *	
3	97-0119	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * ø	1
	———	CYLINDER (MORTISE) * ø	
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
	97-2646	SCREW PACK (1 3/4 DOOR)	1
	97-2952	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 AND 8900
NOTE: USE FOR 8800 MADE BEFORE 2/5/2001



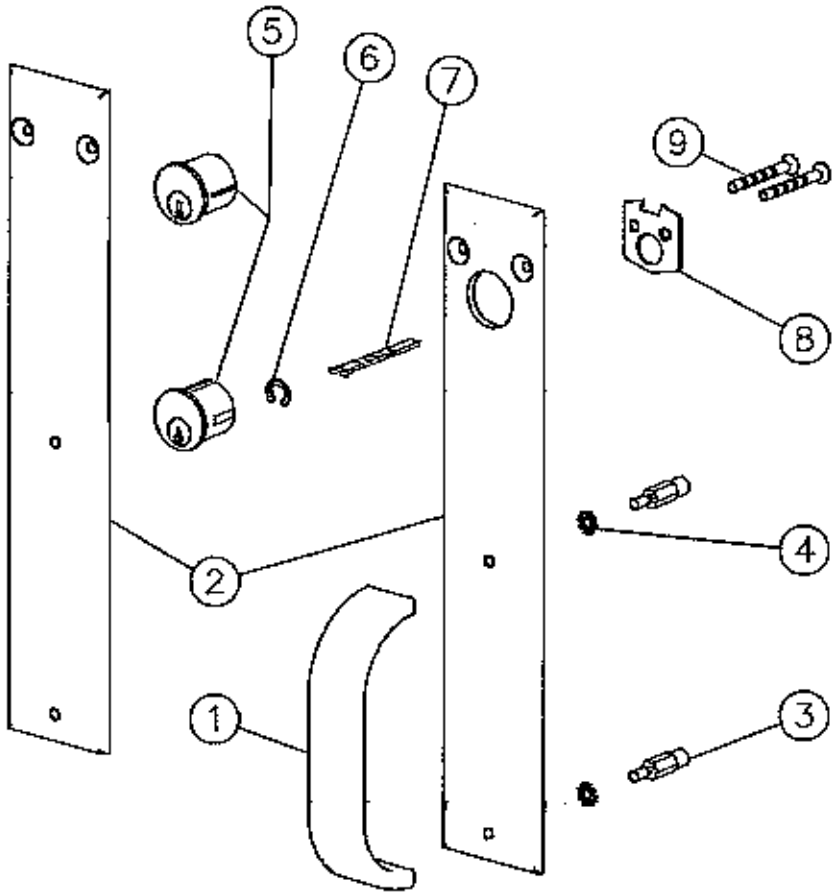
80 series Parts List

800 SERIES
PULL TRIM
818-MAL
818-MALDT

Parts List
Page No 800.7
Rev B
2/5/2001

ITEM	PART NO.	DESCRIPTION	QTY
1	21-0165	GRIP *	1
2	97-0114	PLATE NO CYLINDER HOLE *	1
	98-0049	PLATE WITH CYLINDER HOLE *	
3	97-0119	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * ø	1
	———	CYLINDER (MORTISE) * ø	
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
	97-2646	SCREW PACK (1 3/4 DOOR)	1
	97-2952	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 AND 8900
NOTE: USE FOR 8800 MADE BEFORE 2/5/01



80 SERIES PARTS LIST

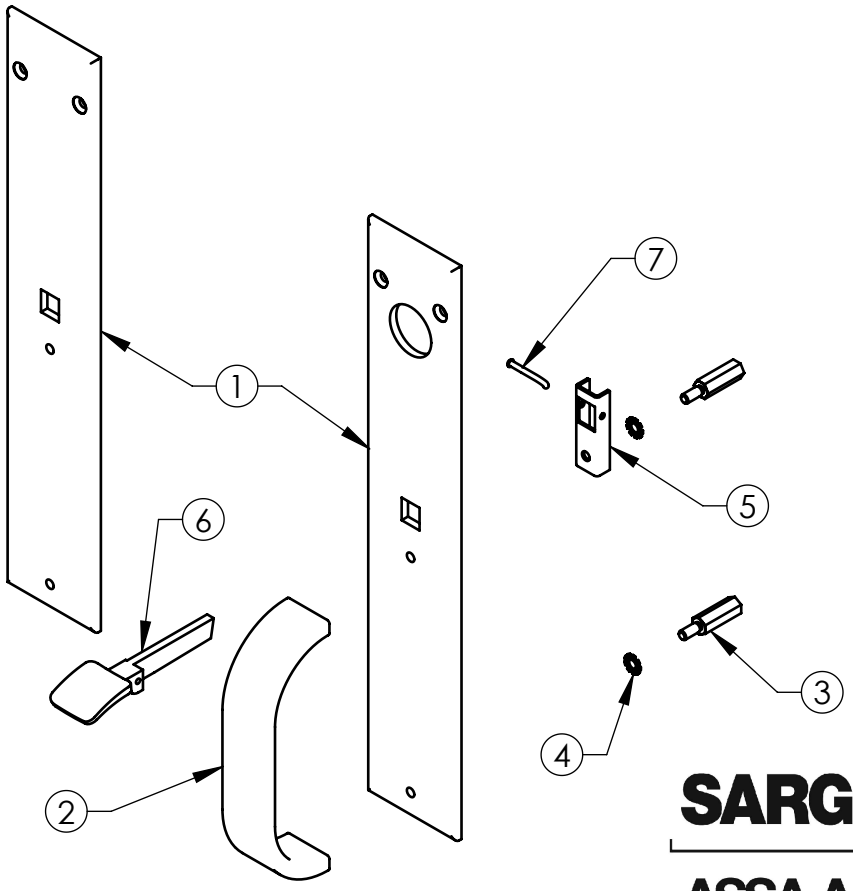
800 SERIES PULL TRIM
828-MAL, 866-MAL

PARTS LIST

PAGE No.	REV.
800.8	C

ITEM	PART NUMBER	DESCRIPTION	828-MAL	866-MAL (98-T-MAL) (838-MAL)
1	97-0122	PLATE, MAL		1
1	97-0286	PLATE, MAL	1	
2	21-0165	GRIP	1	1
3	97-0119	THRU BOLT STUD	2	2
4	01-0227	EXTERNAL TOOTH LOCK WASHER	2	2
5	97-0131	T.P. BACK-UP PLATE	1	1
6	97-0189	THUMB PIECE LEVER, RH	1	1
	97-0182	THUMB PIECE LEVER, LH		
7	97-0156	OVAL HEAD RIVET	1	1
8		CYLINDER (NOTE 2)		1
9	97-2646	SCREW PACK, 1-3/4	1	1
	97-2952	SCREW PACK, 2-1/4		

1. OLD CATALOG NUMBERS ARE SHOWN IN (XXX-MAL) FOR REFERENCE
2. SPECIFY 40 SERIES CYLINDER FOR MORTISE DEVICES, FOR ALL OTHERS SPECIFY 34 CYLINDER
3. SPECIFY FINISH ON PARTS 1, 2, 6, 8 & 9



© SARGENT Manufacturing Company. All Rights reserved.

SARGENT®
ASSA ABLOY

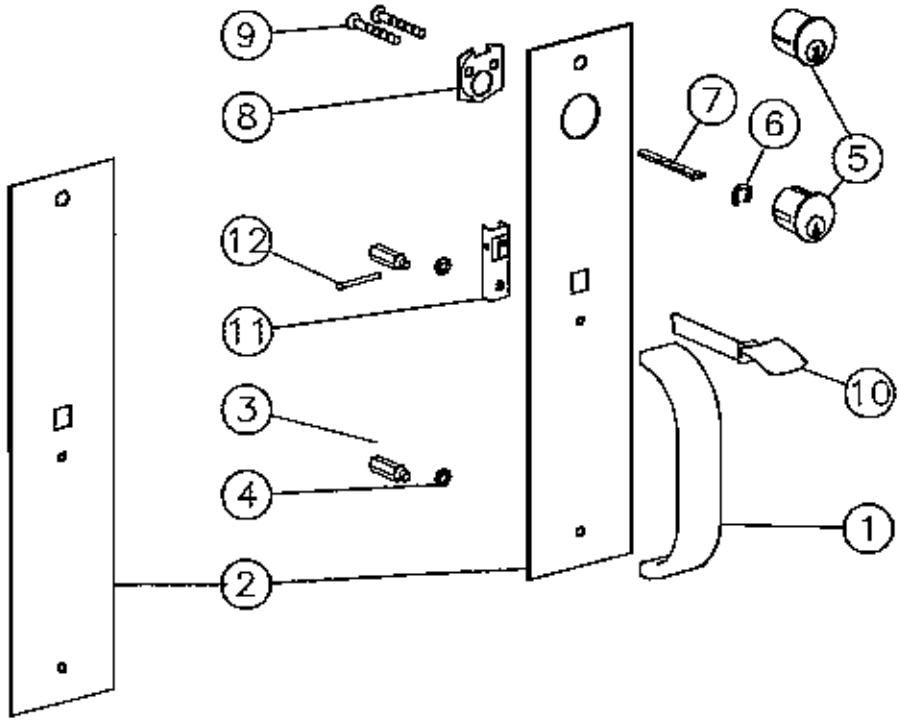
80 series Parts List

800 SERIES
PULL TRIM
832-PTB
842-PTB

Parts List
Page No 800.11
Rev A
10/2/98

ITEM	PART NO.	DESCRIPTION	QTY
1	21-0165	GRIP *	1
2	97-0291	PLATE NO CYLINDER HOLE *	1
	98-0119	PLATE WITH CYLINDER HOLE *	
3	98-0071	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * ø	1
	———	CYLINDER (MORTISE) * ø	
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
10	97-0182	THUMB PIECE LEFT HAND * ±	2
	97-0189	THUMB PIECE RIGHT HAND * ±	
11	97-0131	THUMB PIECE BACKPLATE	1
12	97-0156	OVAL HEAD RIVET	1
	97-2955	SCREW PACK (1 3/4 DOOR)	1
	97-2956	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
± SPECIFY DOOR THICKNESS AND DEVICE LINE
ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 AND 8900



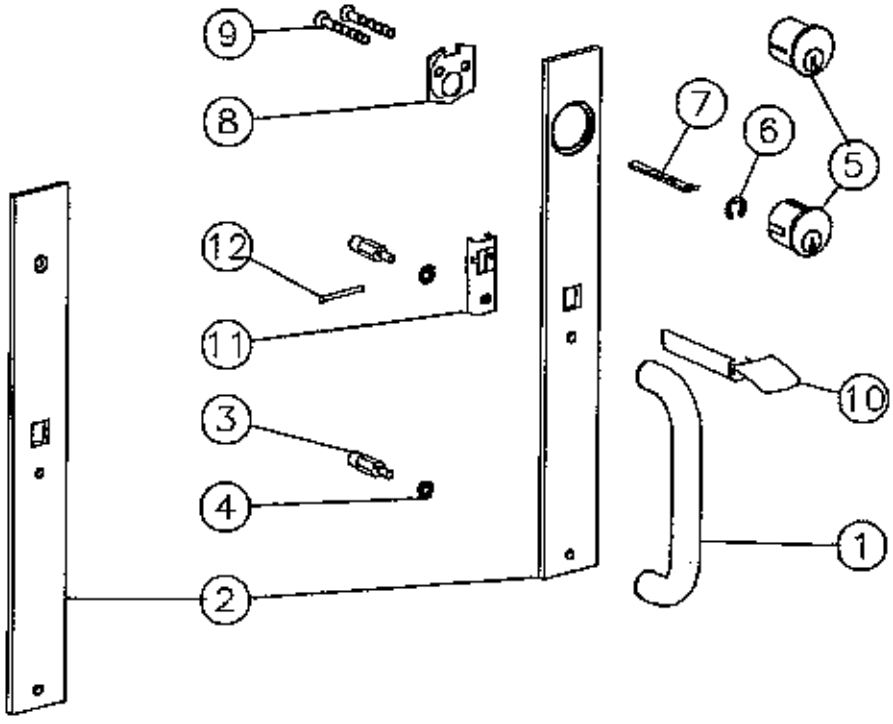
80 series Parts List

800 SERIES
PULL TRIM
833-FLW
843-FLW

Parts List
Page No 800.6 Rev B
2/5/2001

ITEM	PART NO.	DESCRIPTION	QTY
1	97-0367	GRIP *	1
2	97-0312	PLATE NO CYLINDER HOLE *	1
	97-0311	PLATE WITH CYLINDER HOLE *	
3	97-0119	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * Ø	1
	———	CYLINDER (MORTISE) * Ø	
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
10	97-0182	THUMB PIECE LEFT HAND * ±	2
	97-0189	THUMB PIECE RIGHT HAND * ±	
11	97-0131	THUMB PIECE BACKPLATE	1
12	97-0156	OVAL HEAD RIVET	1
	97-2646	SCREW PACK (1 3/4 DOOR)	1
	97-2952	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
± SPECIFY DOOR THICKNESS AND DEVICE LINE
Ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 AND 8900



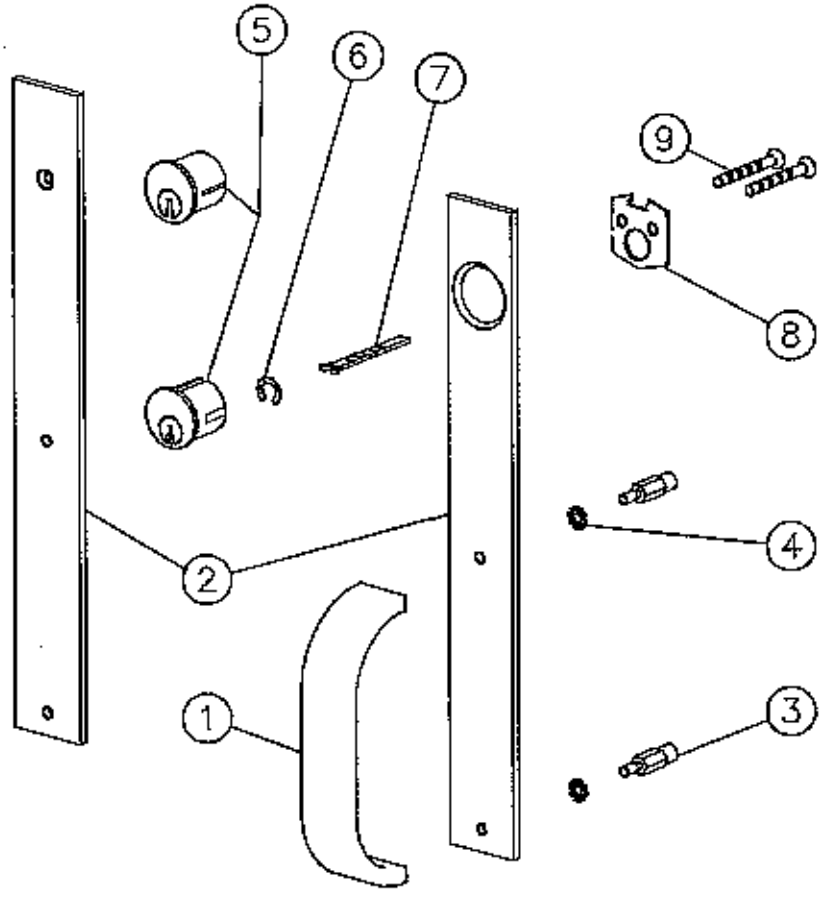
80 series Parts List

800 SERIES
PULL TRIM
874FLL
874FLLDT

Parts List
Page No 800.3
Rev B
2/5/2001

ITEM	PART NO.	DESCRIPTION	QTY
1	21-0165	GRIP *	1
2	97-0309	PLATE NO CYLINDER HOLE *	1
	98-0313	PLATE WITH CYLINDER HOLE *	
3	97-0119	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * Ø	1
	———	CYLINDER (MORTISE) * Ø	
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
	97-2646	SCREW PACK (1 3/4 DOOR)	1
	97-2952	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
Ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 AND 8900
NOTE: USE FOR 8800 MADE BEFORE 2/5/2001



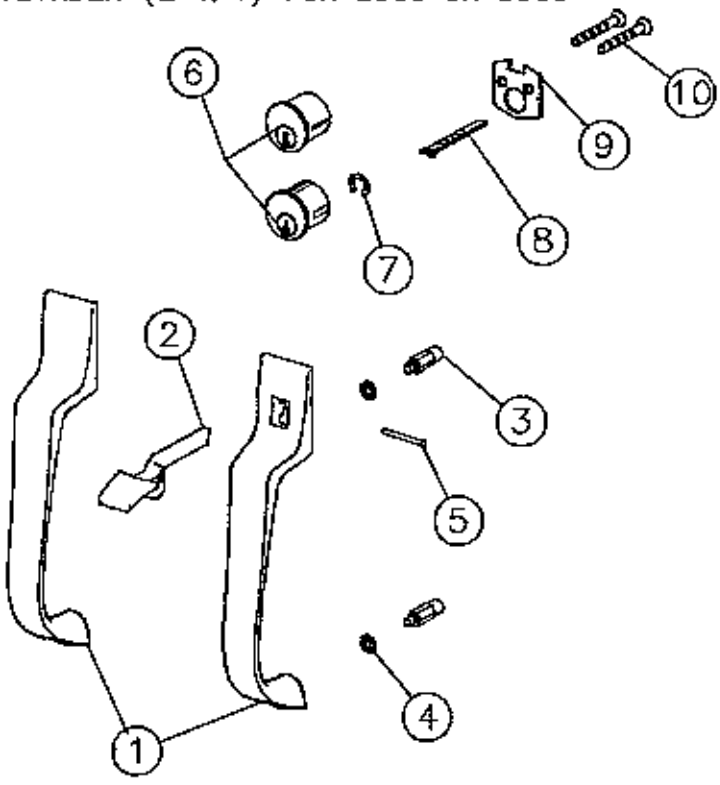
80 series Parts List

800 SERIES
PULL TRIM
876-STS 876-STSDT
886-STS 896-STS

Parts List
Page No 800.12 Rev A
10/2/98

ITEM	PART NO.	DESCRIPTION	QTY
1	97-0064	#76 GRIP NO THUMB PIECE HOLE *	1
	97-0058	#96 GRIP WITH THUMB PIECE HOLE *	
2	97-0203	THUMB PIECE LEFT HAND (#96 GRIP ONLY) * ±	1
	97-0214	THUMB PIECE RIGHT HAND (#96 GRIP ONLY) * ±	
3	98-0071	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	97-0156	OVAL HEAD RIVET	1
6	———	CYLINDER (RIM) * ø	1
	———	CYLINDER (MORTISE) * ø	
7	13-0080	BARREL RETAINER (RIM)	1
8	13-0085	LOCKING TAIL (RIM)	1
9	13-0086	BACKPLATE (RIM)	1
10	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
	97-2953	SCREW PACK (1 3/4 DOOR)	1
	97-2954	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
± SPECIFY DOOR THICKNESS AND DEVICE LINE
ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 OR 8900



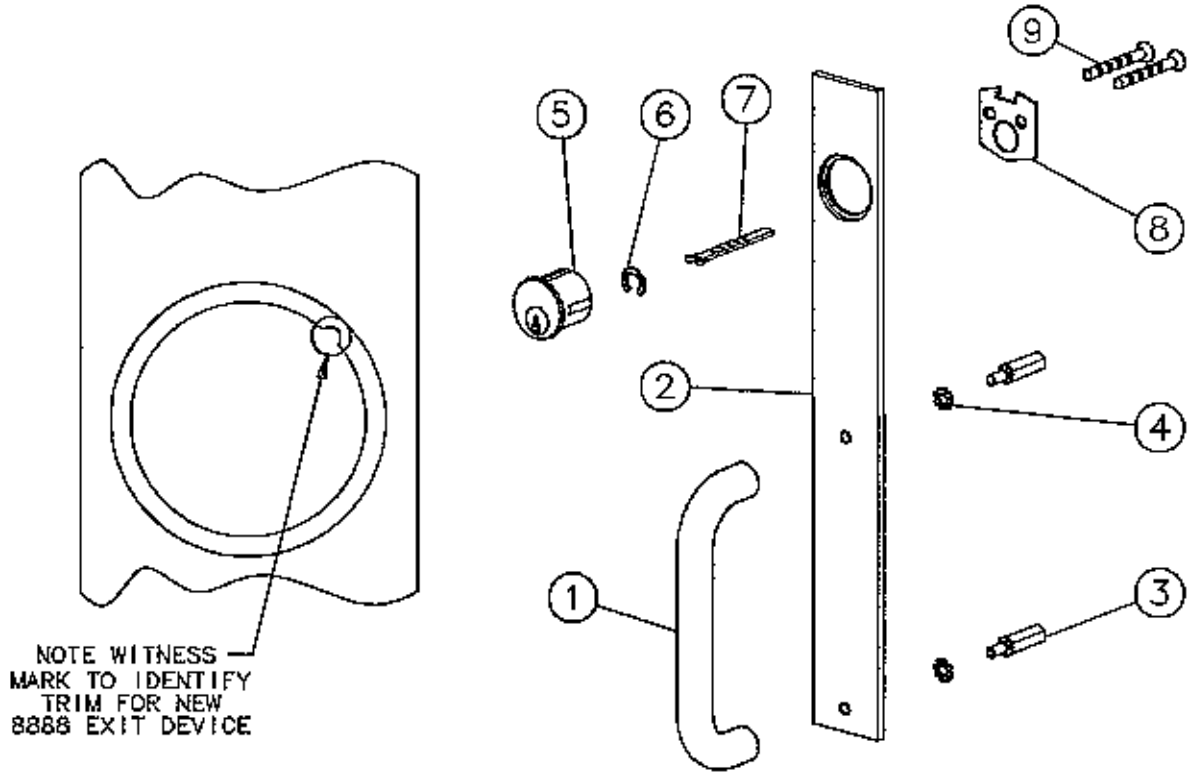
8 0 series Parts List

800 SERIES
PULL TRIM
879-FSW

Parts List
Page No 800.5-1 Rev A
1/1/2002

ITEM	PART NO.	DESCRIPTION	QTY
1	97-0367	GRIP *	1
2	98-0313	PLATE WITH CYLINDER HOLE *	1
3	97-0119	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * ø	1
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
	97-2646	SCREW PACK (1 3/4 DOOR)	1
	97-2952	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8800 MADE AFTER 2/5/2001



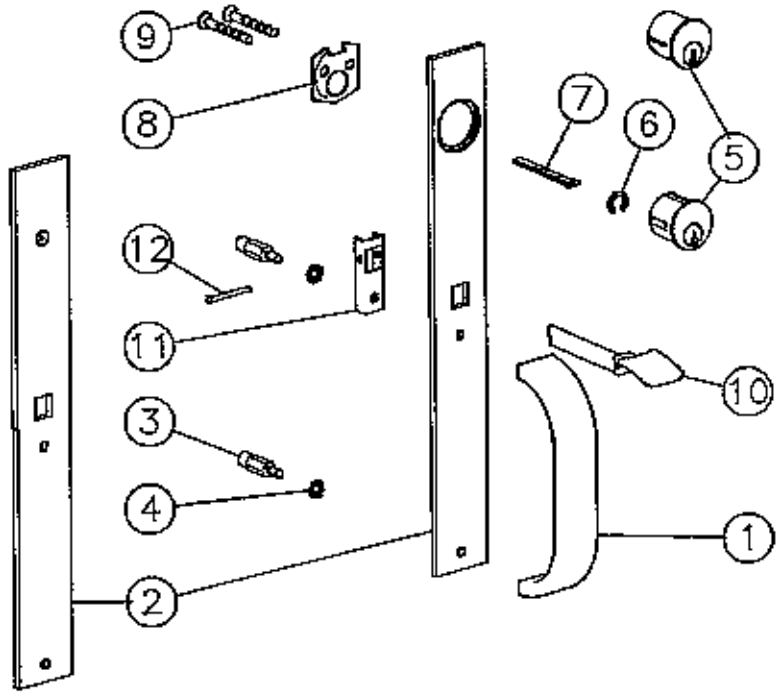
80 series Parts List

800 SERIES
PULL TRIM
884-FLL
894-FLL

Parts List
Page No 800.4
Rev B
2/5/2001

ITEM	PART NO.	DESCRIPTION	QTY
1	21-0165	GRIP *	1
2	97-0312	PLATE NO CYLINDER HOLE *	1
	97-0311	PLATE WITH CYLINDER HOLE *	
3	97-0119	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * Ø	1
	———	CYLINDER (MORTISE) * Ø	
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
10	97-0182	THUMB PIECE LEFT HAND * ±	2
	97-0189	THUMB PIECE RIGHT HAND * ±	
11	97-0131	THUMB PIECE BACKPLATE	1
12	97-0156	OVAL HEAD RIVET	1
	97-2646	SCREW PACK (1 3/4 DOOR)	1
	97-2952	SCREW PACK (2 1/4 DOOR)	

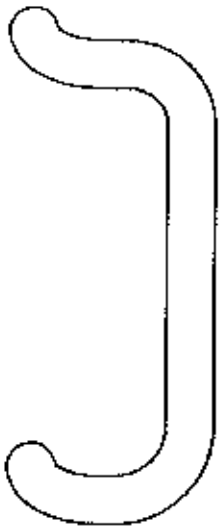
* SPECIFY FINISH
± SPECIFY DOOR THICKNESS AND DEVICE LINE
Ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 AND 8900



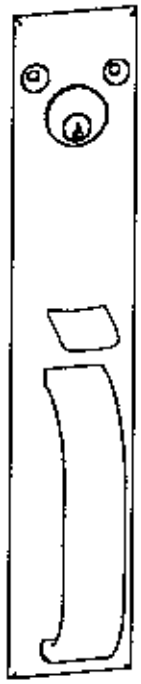
80 series Parts List

800 SERIES
PULL TRIMS

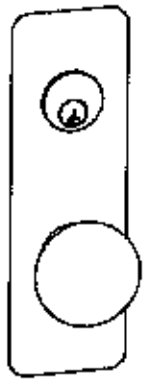
Parts List
Page No 800.1
Rev C
1/1/2002



862/863/864



MAL



PRK

FUNCTION	TRIM DESIGN							
	822/823	FLL	FLW	MAL	PRK	PTB	STS	862/863/864
04		874FLL	813FLW	818MAL	819PRK	812PTB	876STS	
10	822/823	874FLLDT	813FLWDT	818MALDT	819PRKDT	812PTBDT	876STSDT	862/863/864
06, 13 & 16					839PRK			
15					829PRK			
28		884FLL	843FLW	828MAL		842PTB	886STS	
62, 63, 66, 70 & 71		894FLL	833FLW	838MAL		832PTB	896STS	
04 (FOR NEW 8800)		869FSL	879FSW	849MSL		859PSB	896STS	

SARGENT®

ASSA ABLOY

80 Series Parts Manual

For assistance, contact SARGENT at
800-727-5477 or www.sargentlock.com

A8231 12/17

Copyright © 2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader
in door opening solutions

Table of Contents

SARGENT®
ASSA ABLOY

Chassis Assemblies
- 8300 4
- 8400 5-10
- 8500 11-12
- 8600 13-28
- 8700 29-52
- 8800 53-67
- 8900 68-69

900 Series Mortise Locks 70-82

Rail Assemblies 83-102

700 Series ET Control 103-133

Auxiliary Controls 134-136

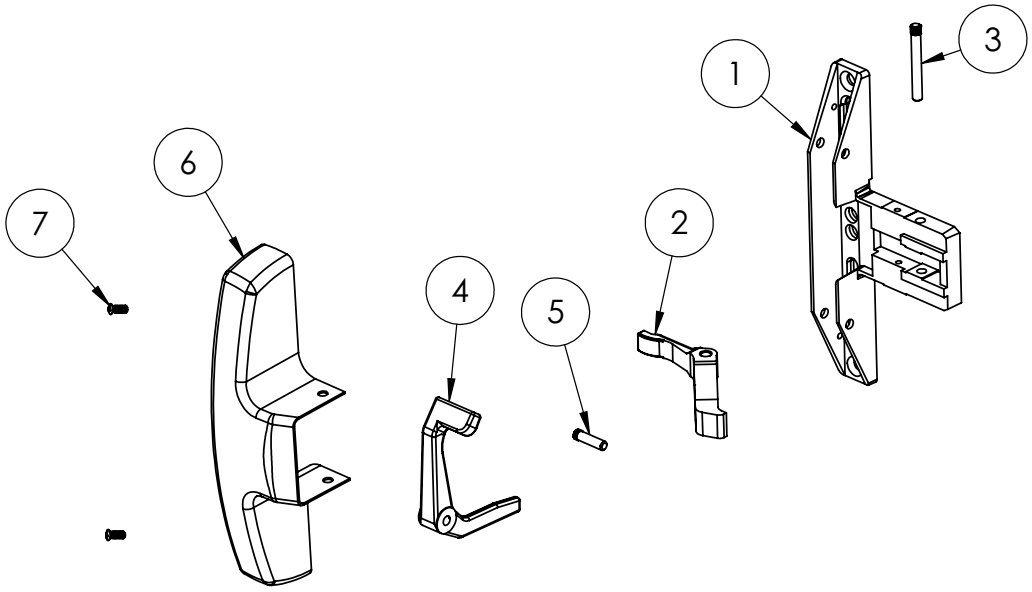
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function		Assembly No.	Description	Sellable
(12-) All functions	1 3/4" Door	68-2481	LHRB	Yes
		68-2482	RHRB	Yes
	2"-2 3/4" Door	68-2483	LHRB	Yes
		68-2484	RHRB	Yes

Item	Part No.	Description	Qty	Sellable
1	68-0486	Chassis	1	Yes
2	68-0241	Lift Arm	1	Yes
3	68-0239	Pivot Pin (Lift Arm)	1	Yes
4	68-0489	Lift Lever LHRB 1 3/4" Door	1	Yes
	68-0490	Lift Lever RHRB 1 3/4" Door	1	Yes
	68-0491	Lift Lever LHRB 2 3/4" Door	1	Yes
	68-0492	Lift Lever RHRB 2 3/4" Door	1	Yes
5	68-0479	Pivot Pin (Lift Lever)	1	Yes
6	68-0496	Cover[1]	1	Yes
7	68-3905	Cover Screw Pack[1]	2	Yes
Not Shown	—	900 Series Mortise Assembly[1,2,4]	1	Yes
	68-2520	Screw Pack Standard	1	Yes
	68-2522	Screw Pack (12-)	1	Yes
	C908	Strike Pack[3] (1 1/4" Standard Lip)	1	Yes

1. Specify finish
2. Specify hand
3. Specify lip length
4. Specify function



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

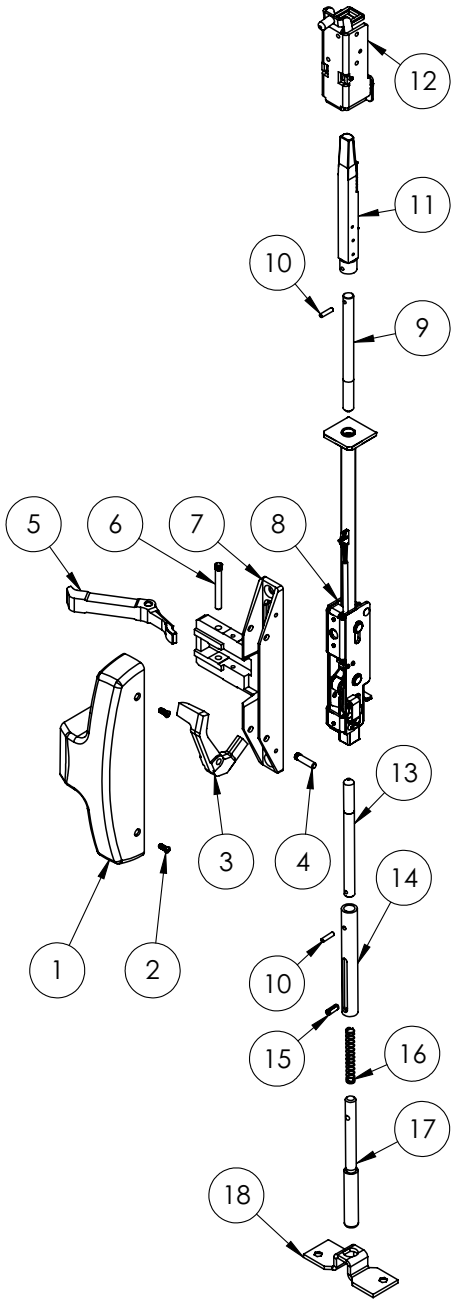
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
53-MD-(All Functions) MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0888	Bottom Plate	1	Yes
		68-3676	Screw Pack*	1	Yes
		652	Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



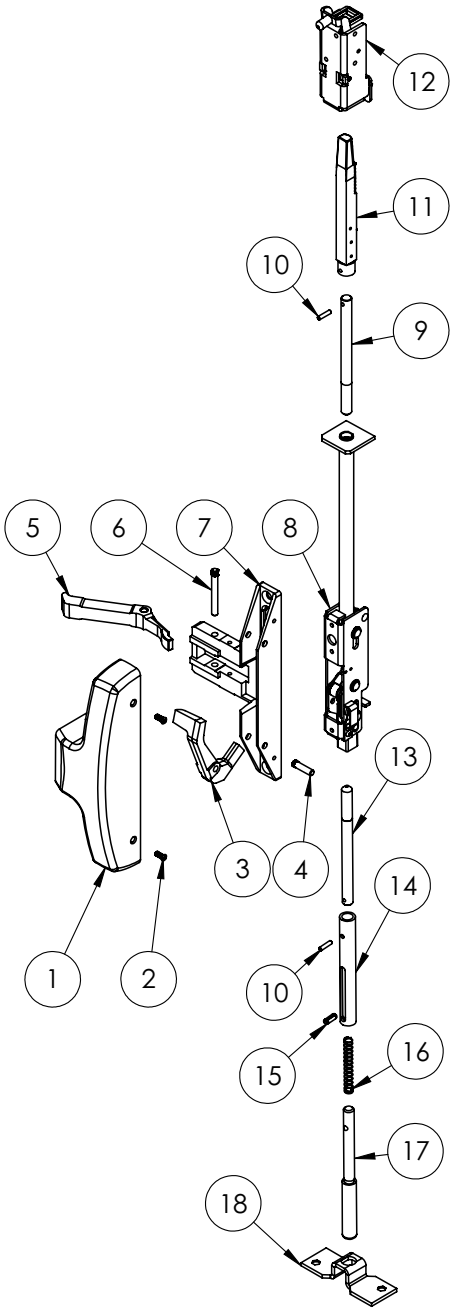
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
12-53-MD-(All Functions) 12-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12-53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0888	Bottom Plate	1	Yes
		68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height

A8231 12/17

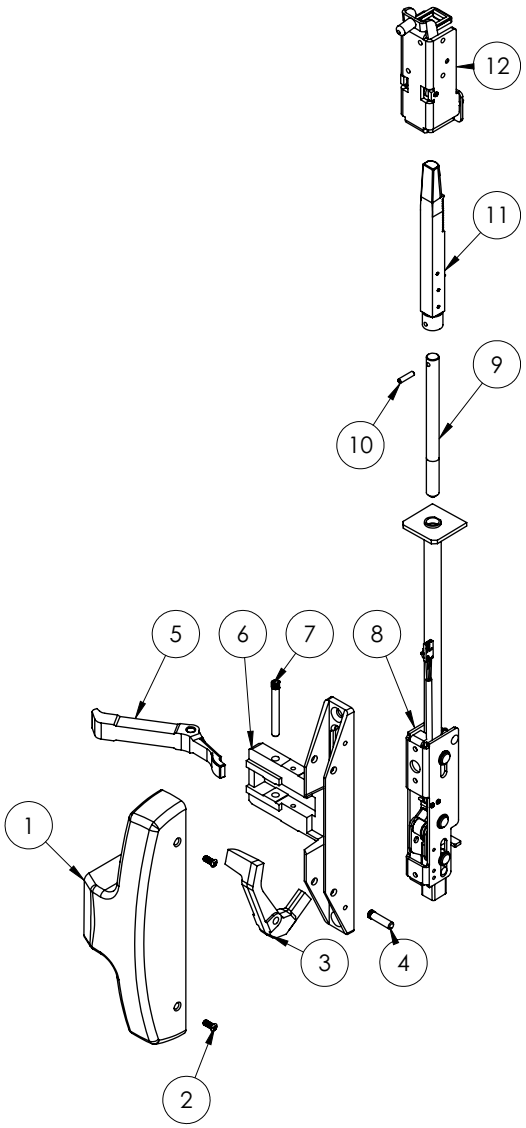
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-MD-(All Functions) NB-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

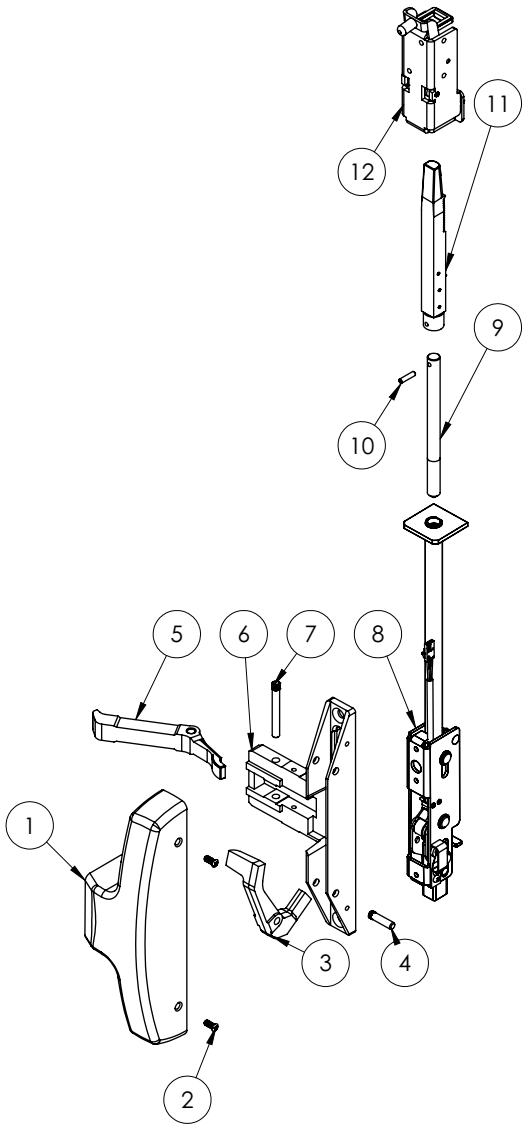
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-NB-MD-(All Functions) 12-NB-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

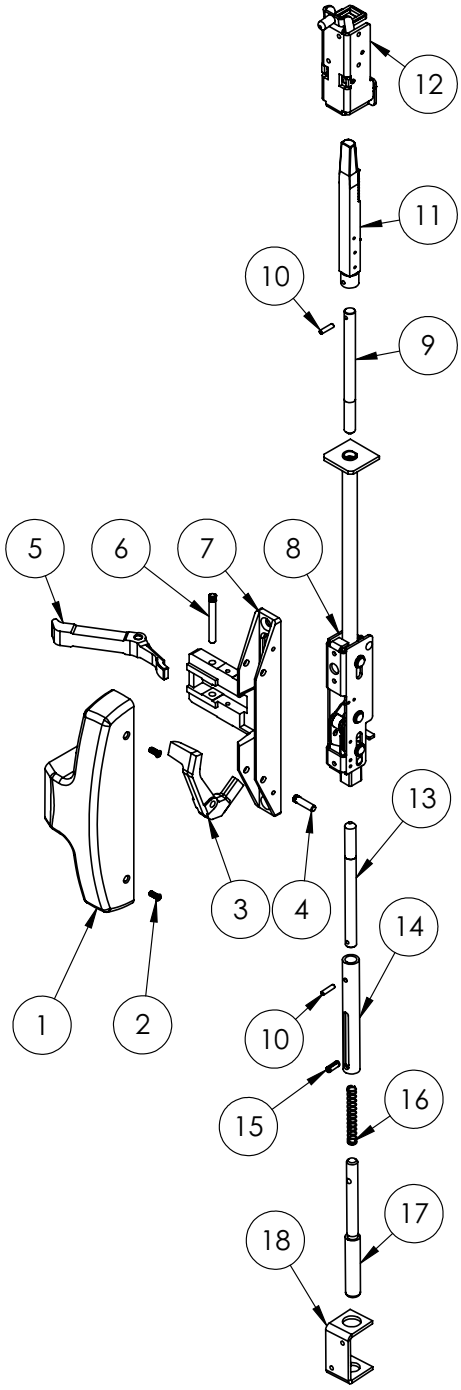
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
53-AD-(All Functions) AD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
		68-3854	53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0037	Bottom Case	1	Yes
		68-3676	Screw Pack*	1	Yes
		640	Aluminum Door Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

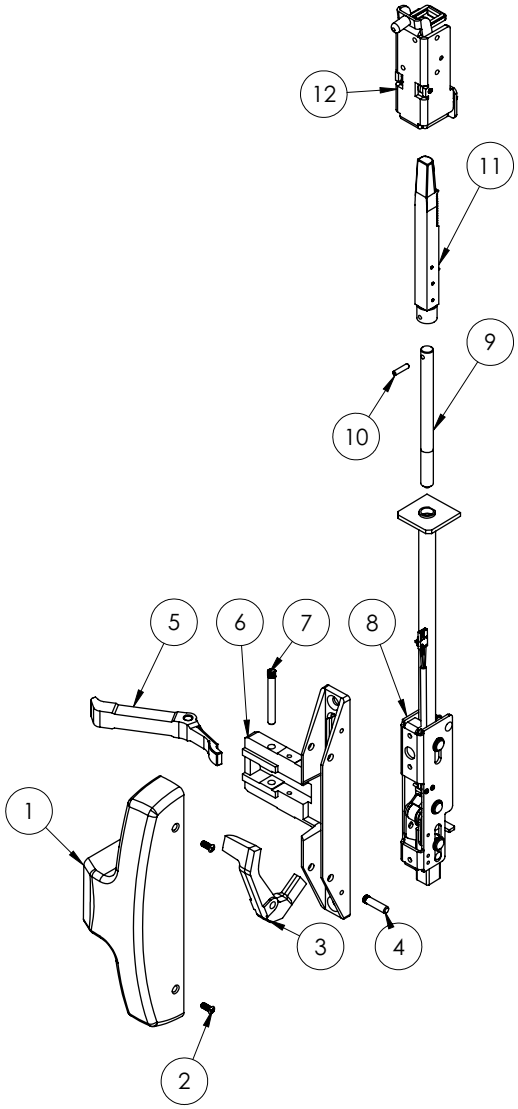
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
53-NB-AD-(All Functions) NB-AD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		639	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

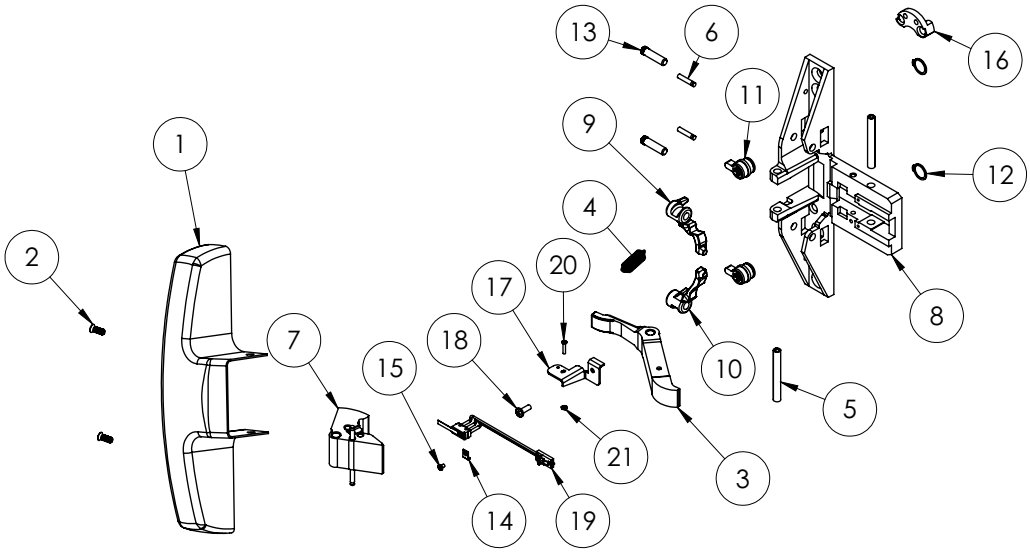
(12/53-)8504 (12/53-)8506 (12/53-)8510
(12/53-)8513 (12/53-)8515 (12/53-)8540
(12/53-)8543 (12/53-)8544 (12/53-)8546
(12/53-)8573 (12/53-)8574

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-) All functions	68-5880	LHRB/RHRB	Yes
(12-) 53- All functions	68-7411	LHRB/RHRB	Yes

Item	Assy. No.	Part No.	Description	Qty	Sellable
1	N/A	68-0495	Cover[1]	1	Yes
2		68-3905	Cover Screw Pack[1]	1	Yes
3		68-1137	Lift Arm	1	Yes
4		98-0028	Latchbolt Spring	1	Yes
5		01-4512	Spirol Pin	2	Yes
6		01-0008	Groove Pin	2	No
7		68-7420	Latchbolt Assembly (53-)	1	Yes
		68-6021	Latchbolt Assembly (Std)	1	Yes
8	68-6082	68-1624	8500 Chassis	1	Yes
9		68-1625	Lift Lever (RHRB)	1	
10		68-1626	Lift Lever (LHRB)	1	
11		94-0088	Cylinder Hub	2	
12		01-0005	Retaining Ring, Truarc 5100-43	2	
13		68-0479	Lift Lever Pivot Pin	2	
14	N/A	52-0310	Cable Clamp (53-)	1	Yes
15		01-1482	Cr-Phms (#2-56 X 1/8") (53-)	1	Yes
16		13-0458	Cylinder Retainer Pack (04 & 044 Functions Only)	1	Yes
17		68-1686	Switch Bracket (53-)	1	Yes
18		01-1220	#6-32 X 3/8" Length Ph Pn Hd Machine Screw (53-)	1	Yes
19		52-4545	Switch Assembly (53-)	1	Yes
20		01-9446	Machine Screw (#1-72 X 11/32" Ph Fl Hd) (53-)	1	Yes
21		01-0909	Hex Machine Screw Nut (53-)	1	Yes
Not Shown		68-2512	Screw Pack	1	Yes
		657	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

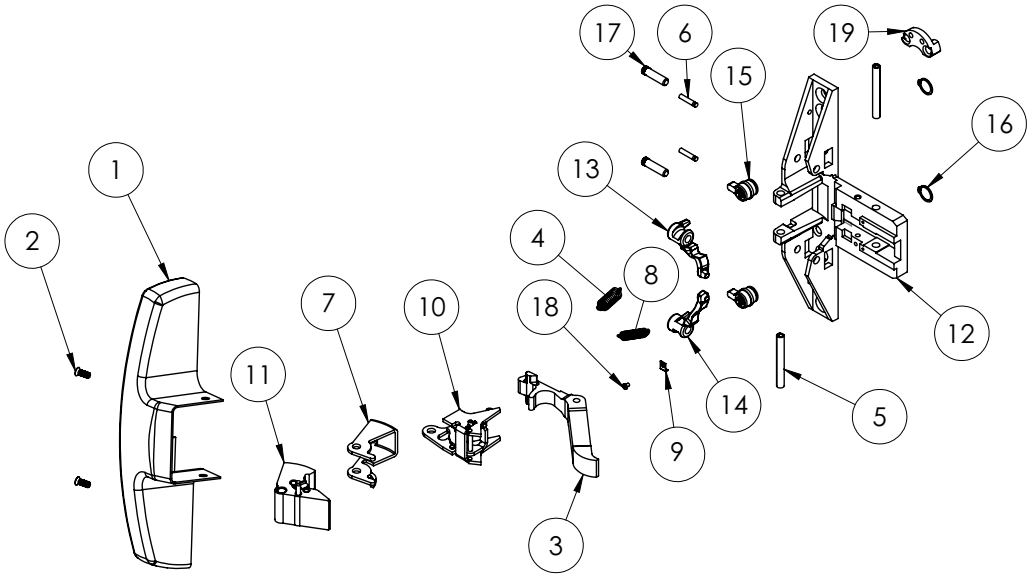
(12-/GL-/59-)8504 (12-/GL-/59-)8506 (12-/GL-/59-)8510
(12-/GL-/59-)8513 (12-/GL-/59-)8515 (12-/GL-/59-)8540
(12-/GL-/59-)8543 (12-/GL-/59-)8544 (12-/GL-/59-)8546
(12-/GL-/59-)8573 (12-/GL-/59-)8574

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-)GL- All functions	68-5881	LHRB/RHRB	YES
(12-)59- All functions	68-5882	LHRB/RHRB	YES

Item	Assy. No.	Part No.	Description	Qty	Sellable
1	N/A	68-1020	Cover[1]	1	Yes
2		—	Screw Pack[1]	1	Yes
3		68-1353	Lift Arm (Guarded)	1	Yes
4		98-0028	Latchbolt Spring	1	Yes
5		01-4512	Spirol Pin	2	Yes
6		01-0008	Groove Pin	2	No
7		68-1352	Guide	1	Yes
8		68-1394	Extension Spring	1	Yes
9		52-0310	Cable Clamp (59-)	1	Yes
10		68-5949	Guard Bracket & Switch Assembly (59-)	1	No
		68-5947	8500 Guard Bracket Assembly (Gl-)	1	No
11		68-4415	Guarded Latchbolt	1	Yes
12	68-6082	68-1624	8500 Chassis	1	Yes
13		68-1625	Lift Lever (RhRb)	1	
14		68-1626	Lift Lever (LhRb)	1	
15		94-0088	Cylinder Hub	2	
16		01-0005	Retaining Ring	2	
17		68-0479	Lift Lever Pivot Pin	2	
18	N/A	01-1482	Cr-Phms (#2-56 X 1/8") (59-)	1	Yes
19		13-0458	Cylinder Retainer Pack (04 & 044 Functions Only)	1	Yes
Not Shown		68-2512	Screw Pack	1	Yes
		657	Strike Pack	1	Yes

1. Indicates finish required



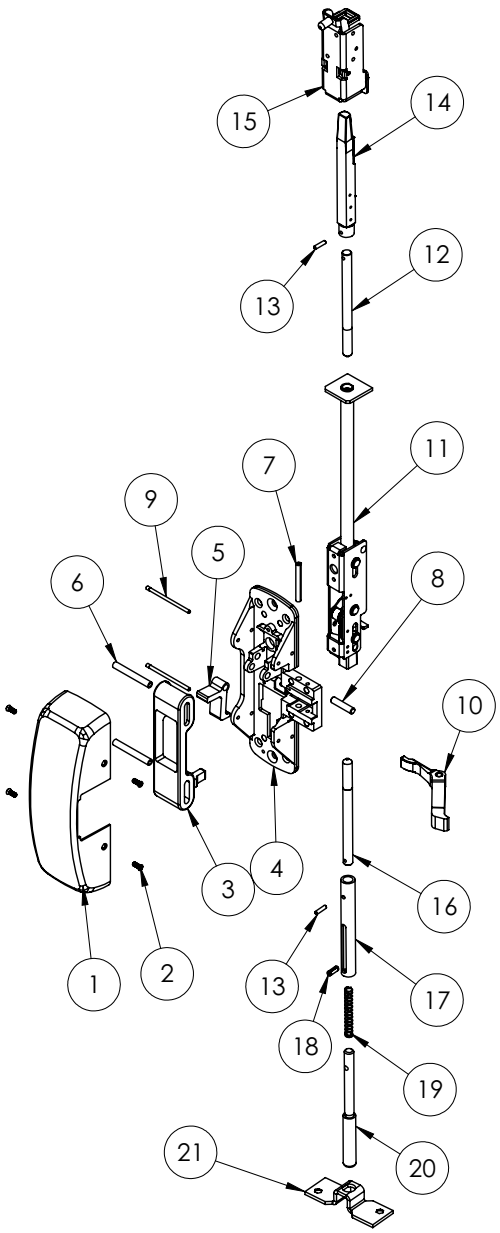
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-MD- 59-MD- MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack (W)*	1	Yes
		652	Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

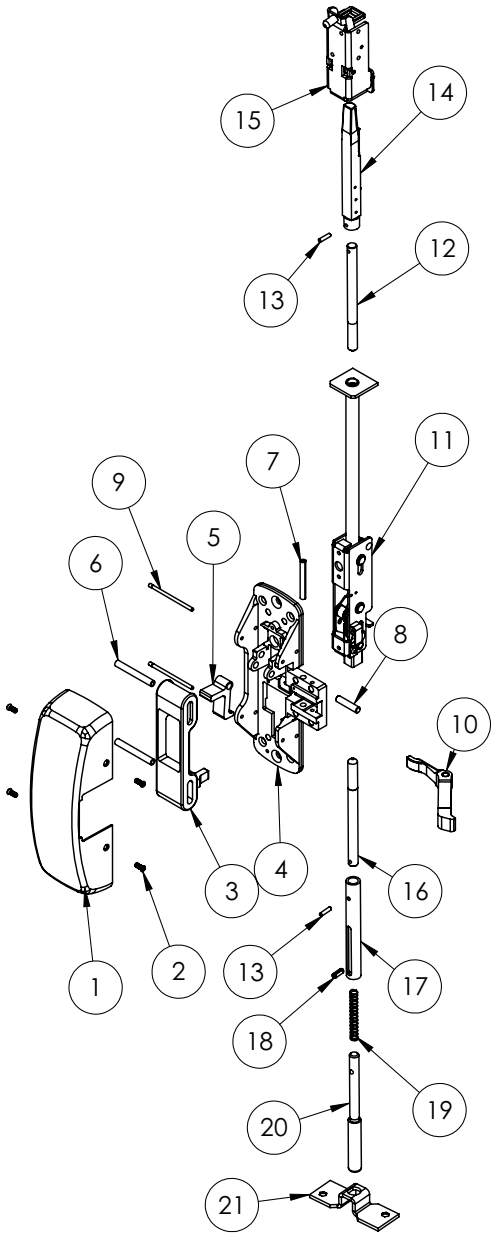
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-MD- 12-59-MD- 12-MD- (All Functions	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12- 53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack		Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-



A8231 12/17

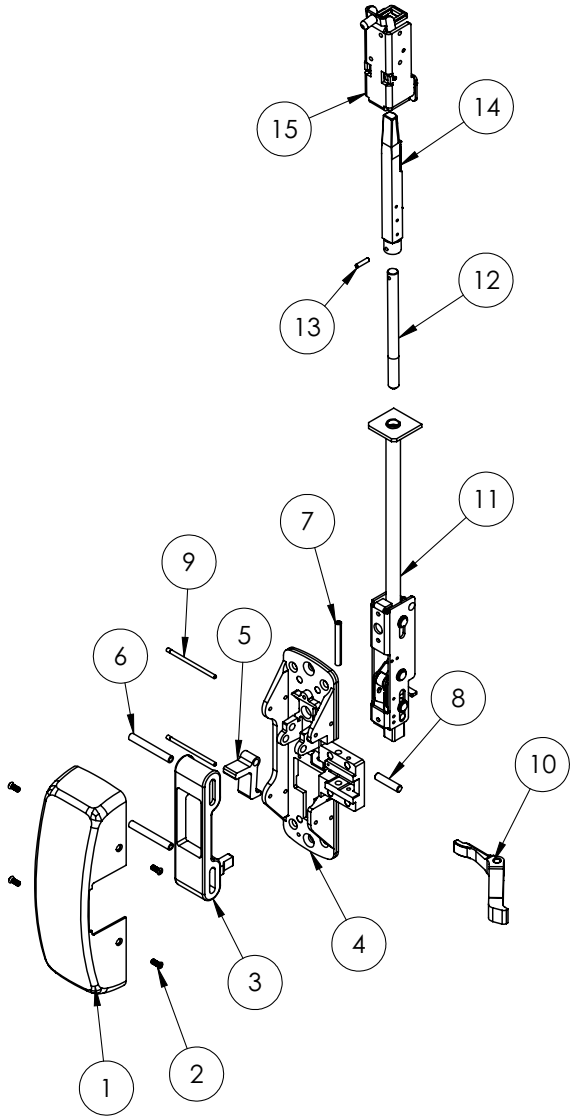
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-MD- 59-NB-MD- NB-MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

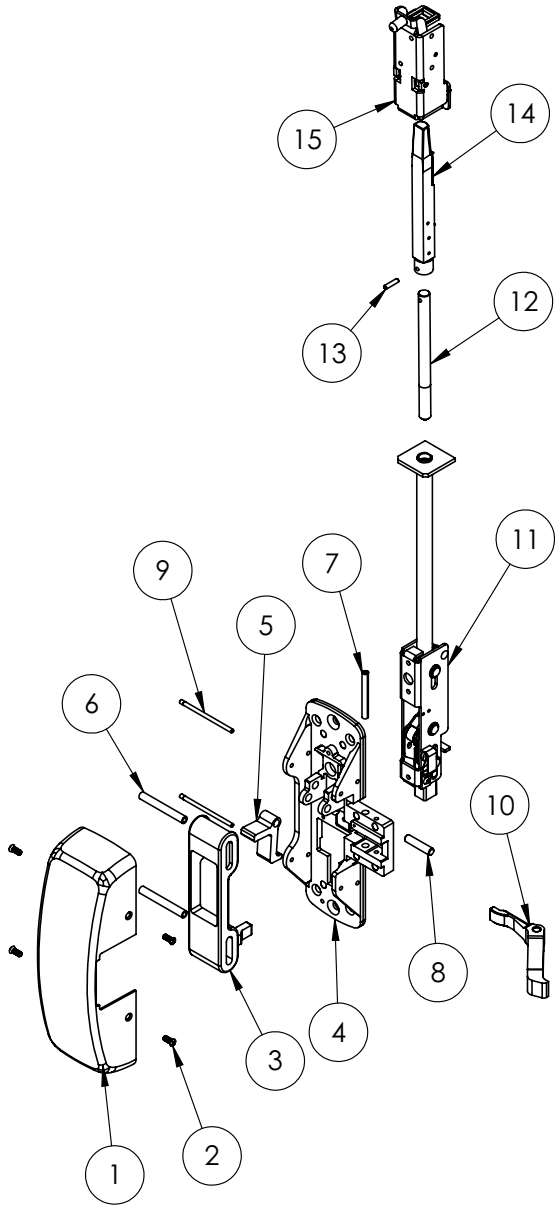
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-NB-MD- 12-59-NB-MD- 12-NB-MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		
11	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12- 53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
		68-5375	Top Case Assembly 1/4" Cladded		Yes
		68-5376	Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-



A8231 12/17

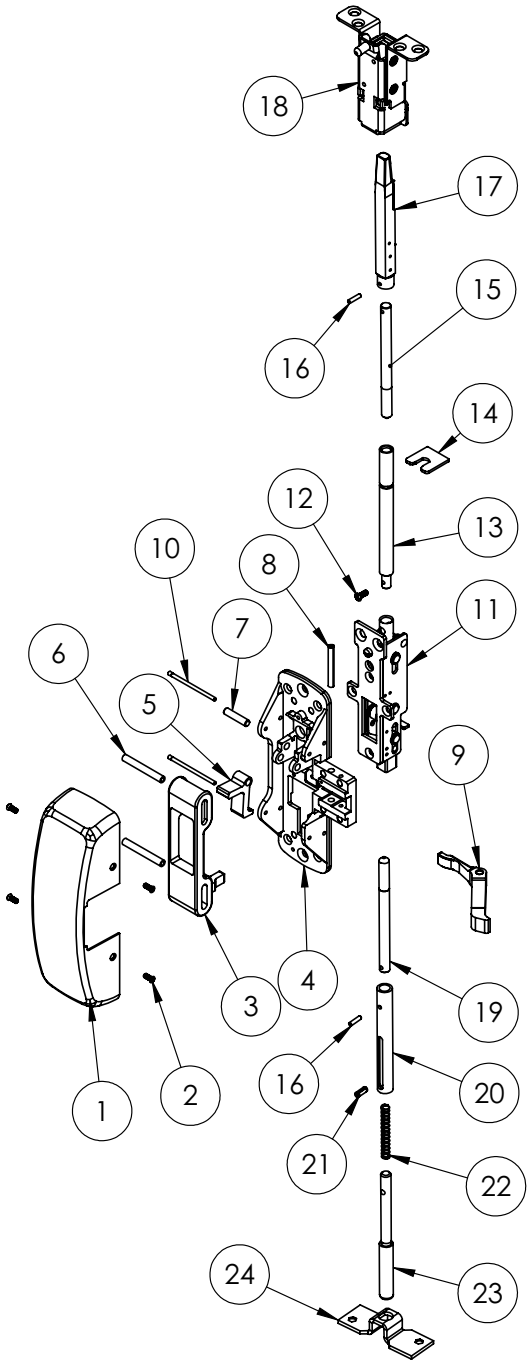
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-WD- 59-WD- WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	Inner Chassis Assembly	1	Yes
	68-3859		53- Inner Chassis Assembly[3]	1	Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	2	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	691B	660B	Bottom Rod[1,2]	1	Yes
20		94-0039	Bolt Sleeve	1	Yes
21		01-4389	Roll Pin	1	Yes
22		97-0454	Spring (Bottom Bolt)	1	Yes
23		94-0038	Bottom Bolt	1	Yes
24	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		652	Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-
4. Only when used w/ Aux Control



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

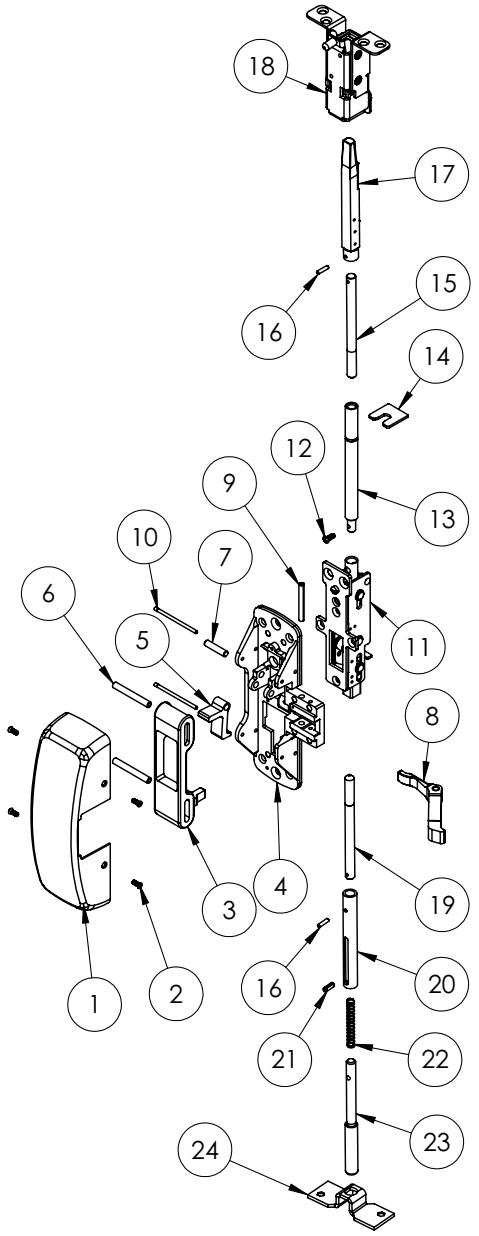
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

12-53-WD- 8606 8610 8613 8615
12-59-WD- 8640 8643 8646 8673
12-WD- 8674

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-WD- 12-59-WD- 12-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
9		01-4512	Spirol Pin	1	Yes
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	12-Inner Chassis Assembly	1	Yes
	68-3859		12-53- Inner Chassis Assembly[3]	1	Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	2	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and BracketAssembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	691B	660B	Bottom Rod[1,2]	1	Yes
20		94-0039	Bolt Sleeve	1	Yes
21		01-4389	Roll Pin	1	Yes
22		97-0454	Spring (Bottom Bolt)	1	Yes
23		94-0038	Bottom Bolt	1	Yes
24	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-
4. Only when used w/ Aux Control

A8231 12/17

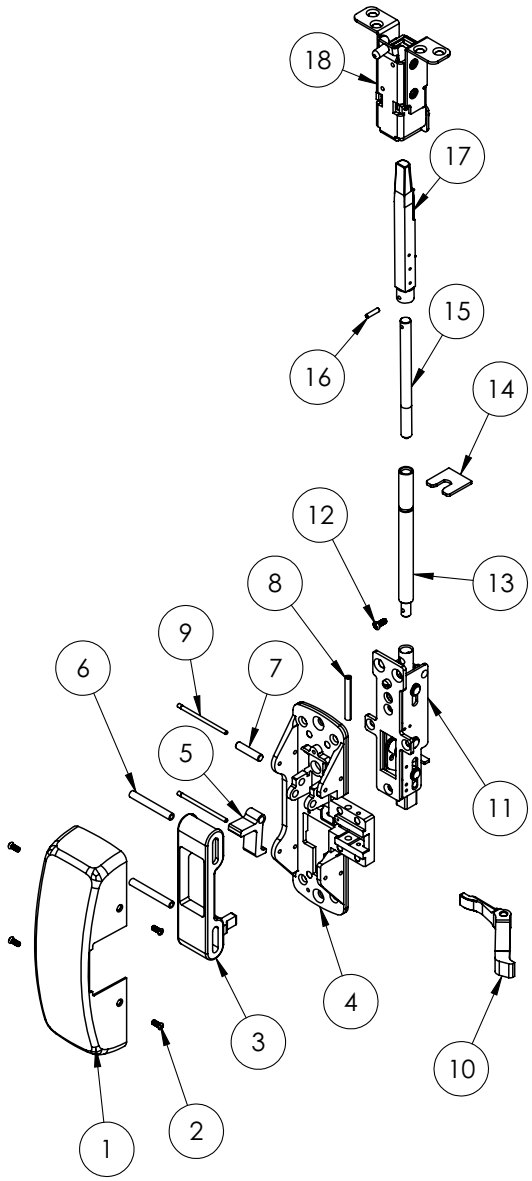
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-WD- 59-NB-WD NB-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
9		68-0012	Roller (Main Slide)	1	Yes
11	68-3580	N/A	Inner Chassis Assembly	1	Yes
	68-3859		53- Inner Chassis Assembly[3]		Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	1	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-
4. Only when used w/ Aux Control



A8231 12/17

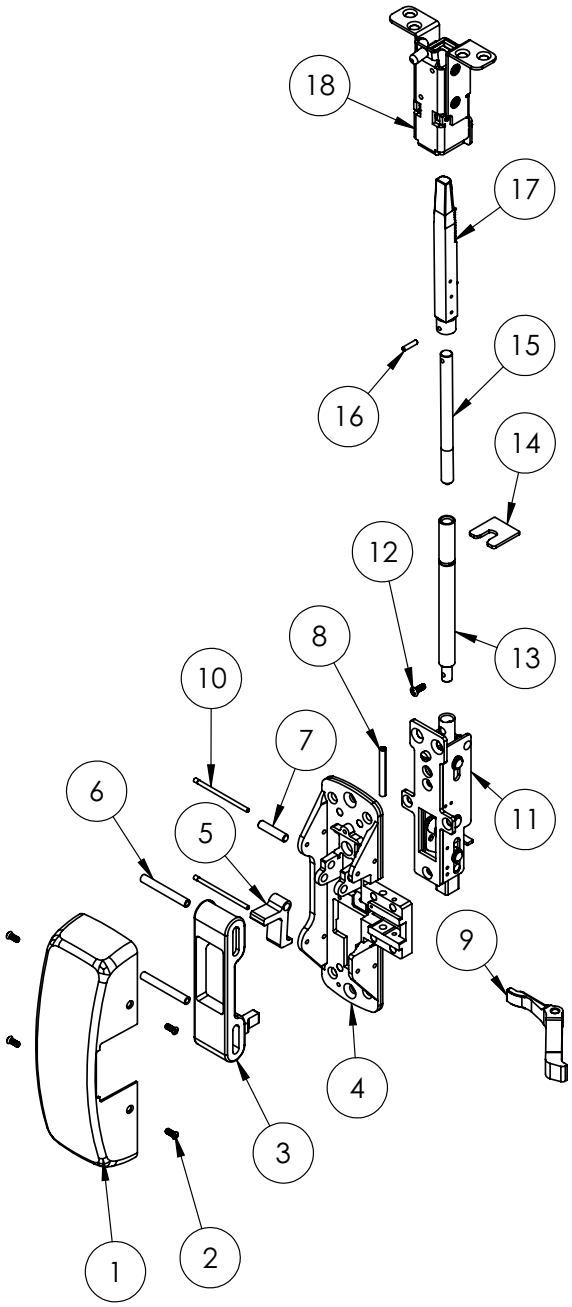
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
12-53-NB-WD- 12-59-NB-WD- 12-NB-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T (4)	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0112	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	12-Inner Chassis Assembly	1	Yes
	68-3859		12-53- Inner Chassis Assembly[3]		Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	1	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-
4. Only when used w/ Aux Control



A8231 12/17

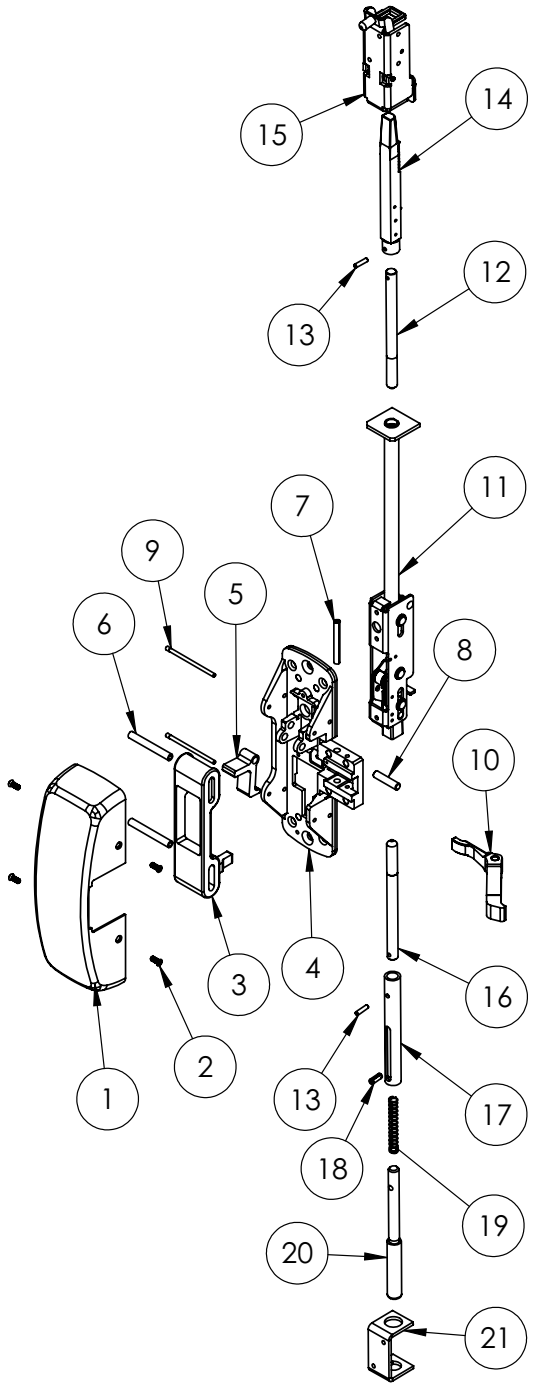
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-AD- 59-AD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0037	Bottom Case	1	Yes
		68-4389	Screw Pack (W)*	1	Yes
		640	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

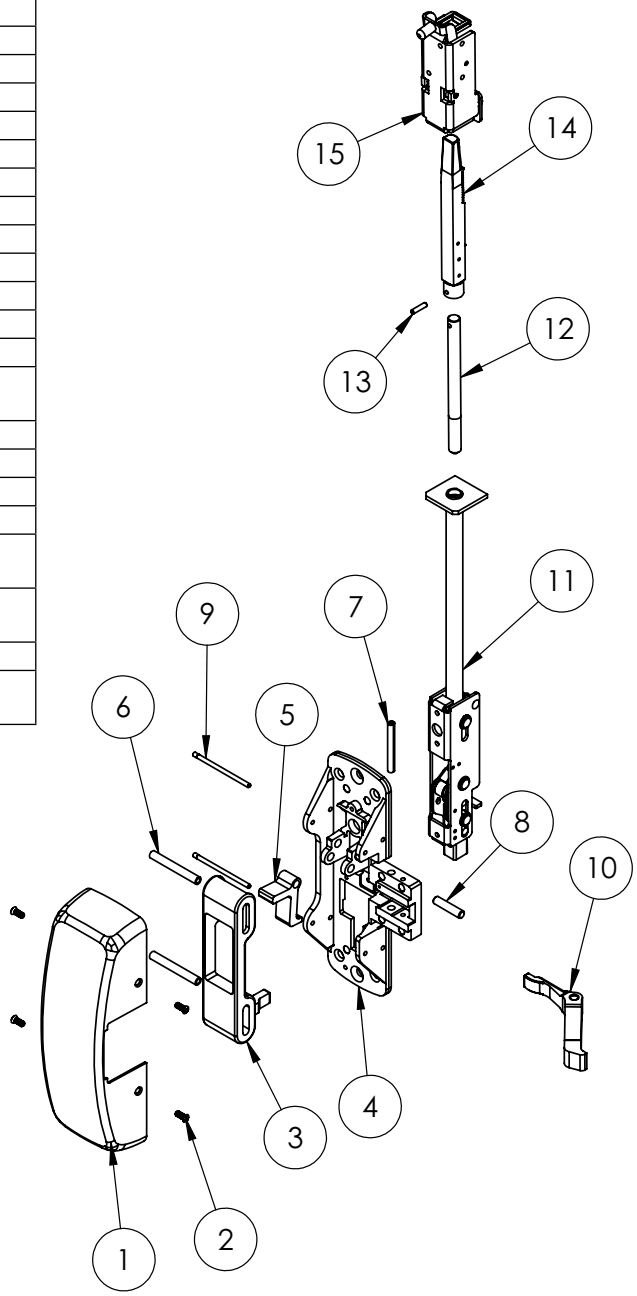
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
53-NB-AD- 59-NB-AD- AD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0241	Lift Arm	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		639	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



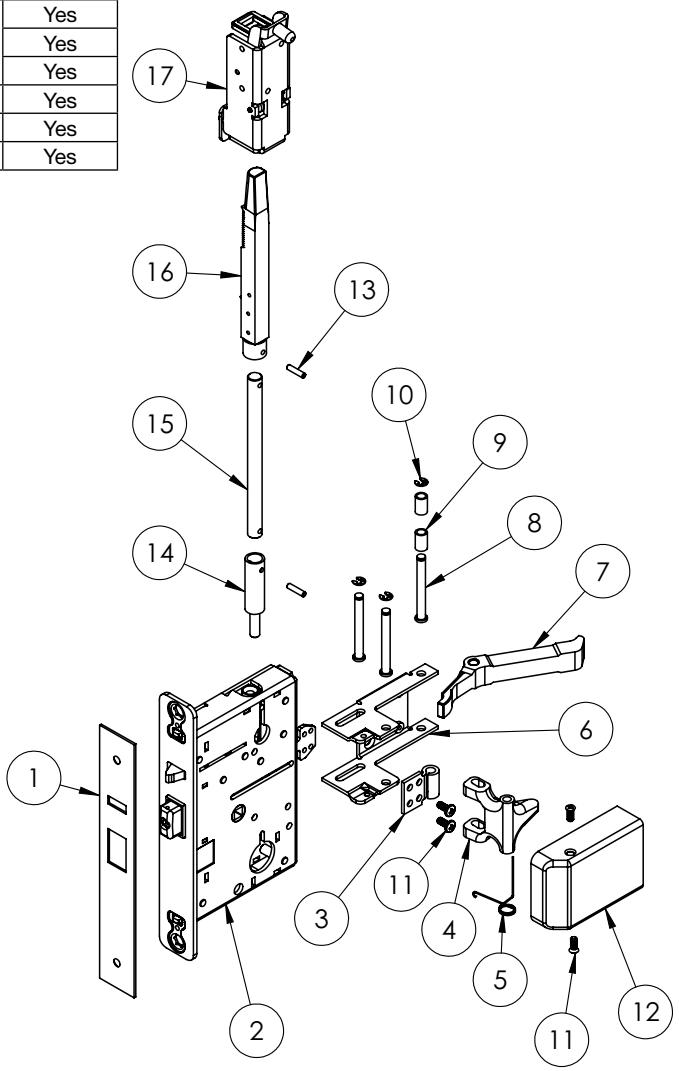
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-1186	Active Outside Front[1]	1	Yes
2	68-4239	N/A	Active Mortise Case	1	Yes
3	68-4264	68-1327	Link Connect (Pull Lever)	1	Yes
4		68-1309	Pull Lever Low Profile	1	Yes
5		68-1332	Torsion Spring (Pull Lever)	1	Yes
6		68-1313	Pivot Pin	3	Yes
7		68-0241	Lift Arm	1	Yes
8		68-1310	Pivot Bracket	1	Yes
9		01-4509	Retaining Ring	3	Yes
10		68-1311	Lift Arm Spacer	2	Yes
11	N/A	68-4373	Screw Pack (LP)	1	Yes
12		68-1317	Chassis Cover (LP)*	1	Yes
13	692L	01-0696	Coiled Pin	2	Yes
14		68-1339	Connecting Tube	1	Yes
15		661L	Top Rod (LP)	1	Yes
16		68-4840	Latch Bolt Assembly	1	Yes
17	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Panel		Yes
	68-5376		Top Case Assembly 1/2" Panel		Yes
	N/A	68-4389	Screw Pack	1	Yes
		650	Strike Pack	1	Yes
		77-0883	A.S.A. Strike (Curved Lip)*[2]	1	Yes

*Specify Finish
1. Only available in 32D finish
2. LS function only



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

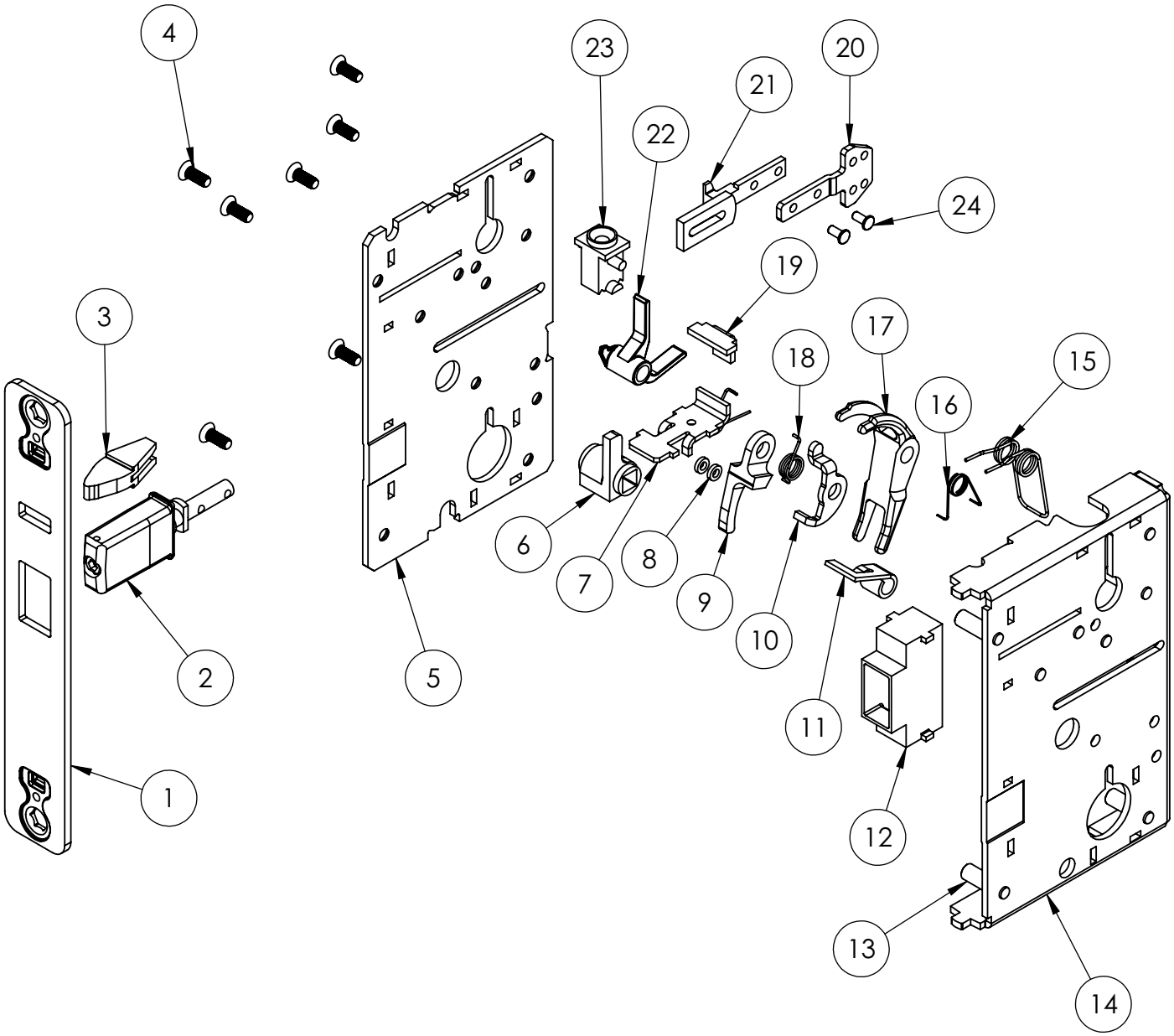
Item	Part No.	Description	Qty	Sellable
1	68-1188	Active Inside Front	1	No
2	68-1167	Active Latchbolt	1	Yes
3	68-1166	Activation Bolt	1	Yes
4	01-4402	#8-32x7/16" Flat PH U/C MS	7	Yes
5	68-1338	Mortise Cap	1	No
6	68-1476	Outside Hub (LP)	1	Yes
7	68-1291	Slide	1	No
8	68-1330	Bushing (LP)	2	Yes
9	68-1168	Active Case Pivot	1	Yes
10	68-1172	Retractor	1	Yes
11	68-1293	Fire Stop	1	Yes
12	68-1220	Active Bolt Guide	1	Yes
13	82-0294	Post (Screw and Case)	8	No
14	68-1337	Mortise Case	1	No
15	68-1253	Spring (Top Mount)	1	Yes
16	68-1265	Spring (Active Lever)	1	Yes
17	68-1333	Active Lever	1	Yes
18	68-1198	Torsion Spring (Retractor)	1	Yes
19	68-1246	Top Pusher Guide	1	Yes
20	68-1328	Link Latchbolt Tail	1	No
21	68-1334	Latchbolt Extension/Slide	1	No
22	68-1292	Upper Guard	1	Yes
23	68-1336	Top Mount	1	Yes
24	01-0424	Rivet	2	No

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

12-LP **8606** **8610** **8613** **8615**
LP **8640** **8643** **8646** **8673**
12-LS **8674**
LS

SARGENT®
ASSA ABLOY



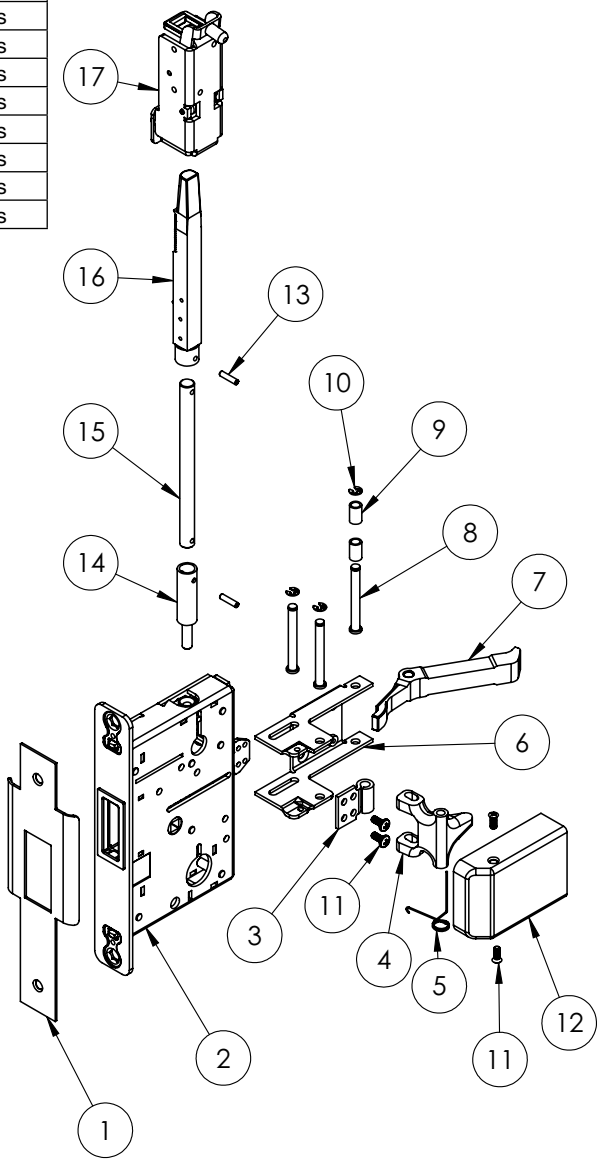
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-1183	Inactive Outside Front[1]	1	Yes
2	68-4238	N/A	Inactive Mortise Case	1	Yes
3	68-4264	68-1327	Link Connect (Pull Lever)	1	Yes
4		68-1309	Pull Lever Low Profile	1	Yes
5		68-1332	Torsion Spring (Pull Lever)	1	Yes
6		68-1313	Pivot Pin	3	Yes
7		68-0241	Lift Arm	1	Yes
8		68-1310	Pivot Bracket	1	Yes
9		01-4509	Retaining Ring	3	Yes
10		68-1311	Lift Arm Spacer	2	Yes
11	N/A	68-1317	Chassis Cover (LP)*	1	Yes
12		68-4373	Screw Pack (LP)	1	Yes
13	692L	01-0696	Coiled Pin	2	Yes
14		68-1339	Connecting Tube	1	Yes
15		661L	Top Rod (LP)	1	Yes
16		68-4840	Latch Bolt Assembly	1	Yes
17	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Panel		Yes
	68-5376		Top Case Assembly 1/2" Panel		Yes
	N/A	68-4389	Screw Pack	1	Yes
		650	Strike Pack	1	Yes

*Specify Finish
1. Only available in 32D finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

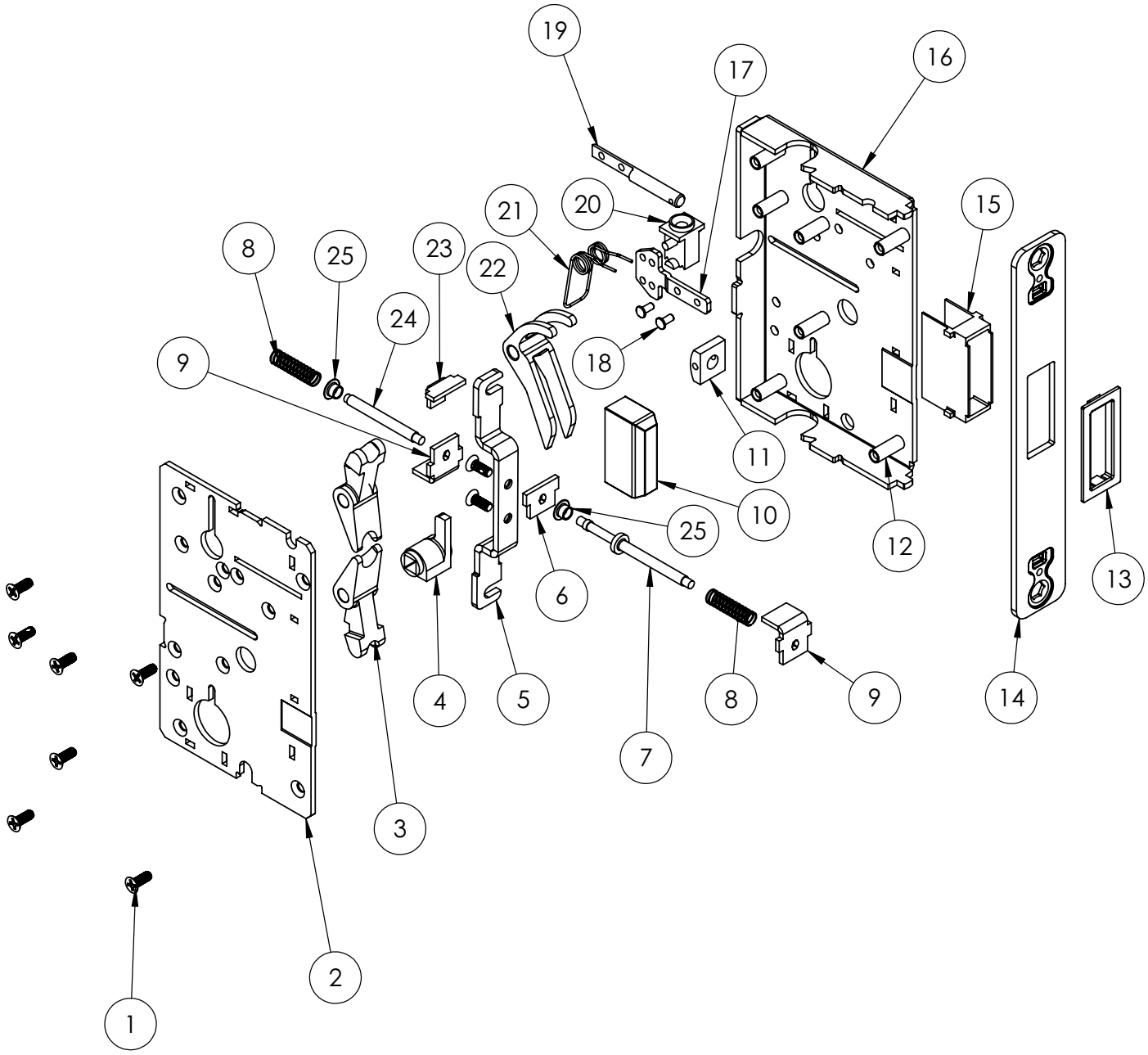
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty	Sellable
1	01-4402	#8-32x7/16" Flat PH U/C MS	9	Yes
2	68-1338	Mortise Cap	1	No
3	68-1164	Pusher Lever	2	Yes
4	68-1476	Outside Hub (LP)	1	Yes
5	68-1174	Pusher Slide	1	Yes
6	68-1176	Pusher Rod Guide	1	No
7	68-1177	Pusher Rod	1	No
8	99-0057	GD Bolt Spring	2	Yes
9	68-1491	Rod Guide Stop	2	No
10	68-1163	Pusher Bolt	1	Yes
11	68-1329	Inactive Latchbolt Actuator	1	No
12	82-0294	Post (Screw and Case)	7	No
13	68-1531	Inactive Bolt Guide	1	Yes
14	68-1187	Inactive Inside Front	1	No
15	68-1222	Inactive Bolt Guide	1	Yes
16	68-1337	Mortise Case	1	No
17	68-1328	Link Latchbolt Tail	1	No
18	01-0424	Rivet	2	No
19	68-1335	Inactive Latchbolt Tail	1	No
20	68-1336	Top Mount	1	Yes
21	68-1253	Spring (Top Mount)	1	Yes
22	68-1405	Inactive Lever	1	Yes
23	68-1246	Top Pusher Guide	1	Yes
24	68-1251	Pusher Rod	1	No
25	99-0072	GD Bolt Eyelet	2	Yes

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



A8231 12/17

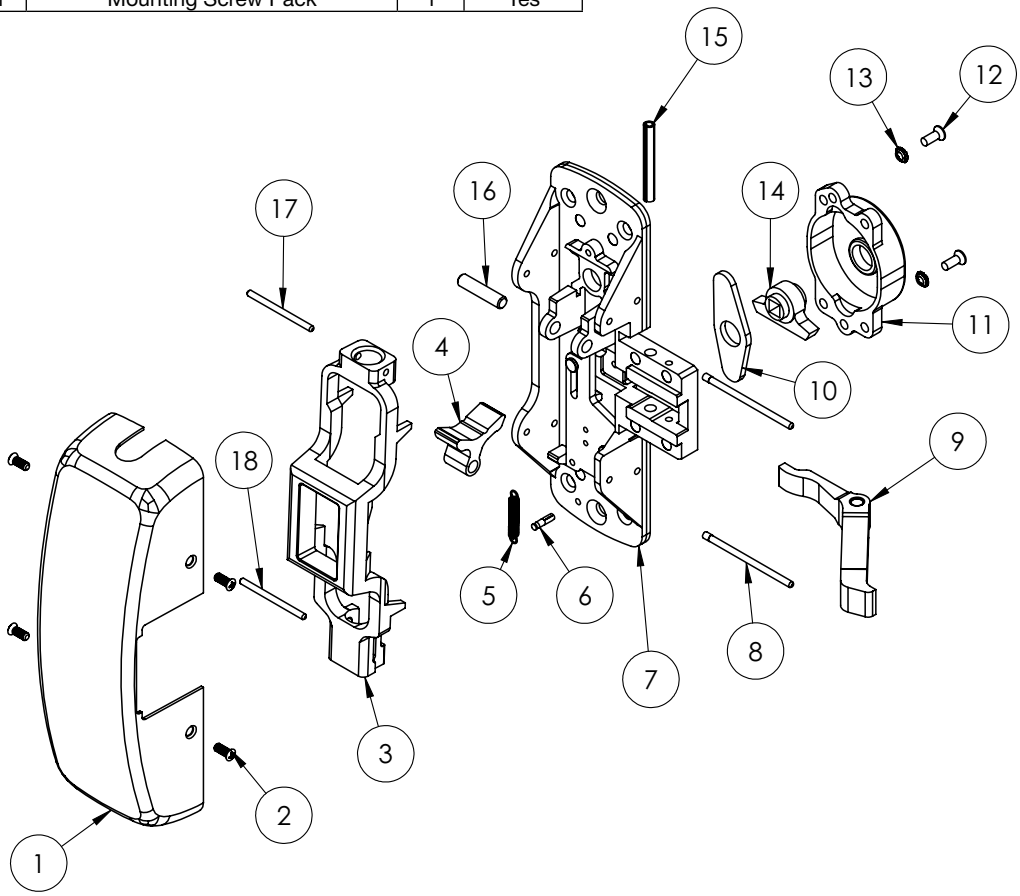
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
06, 13	68-2201 (LHRB)	Chassis Assembly	Yes
	68-2202 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-2201(LHRB) 68-2202(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
8		68-0323	Chassis Pin	2	Yes
9		68-0241	Lift Arm	1	Yes
10		97-0043	Knob Hub Retainer	1	Yes
11		68-0367	Knob Hub Cover	2	Yes
12		01-3384	8-32x7/16 PH FH MS	2	Yes
13		01-0930	Countersunk Lock Washer	2	Yes
14		97-0042	Knob Hub	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-0324	Lift Lever Pivot Pin	1	Yes
17	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

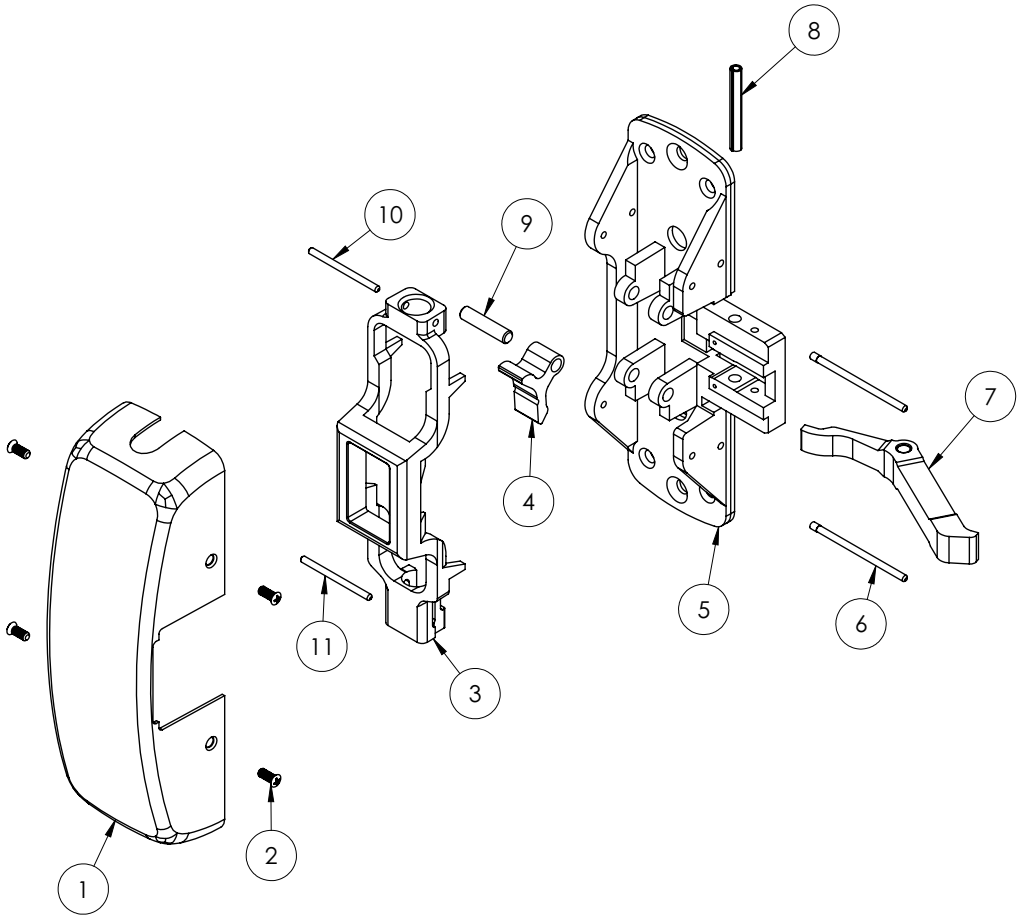
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
10, 40	68-2163 (LHRB)	Chassis Assembly	Yes
	68-2164 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2163(LHRB) 68-2164(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		68-0326	Chassis	1	Yes
6		68-0323	Chassis Pin	2	Yes
7		68-0241	Lift Arm	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0324	Lift Lever Pivot Pin	1	Yes
10	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
11		97-0048	Bottom Rod Adjustment Pin	1	Yes
12		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

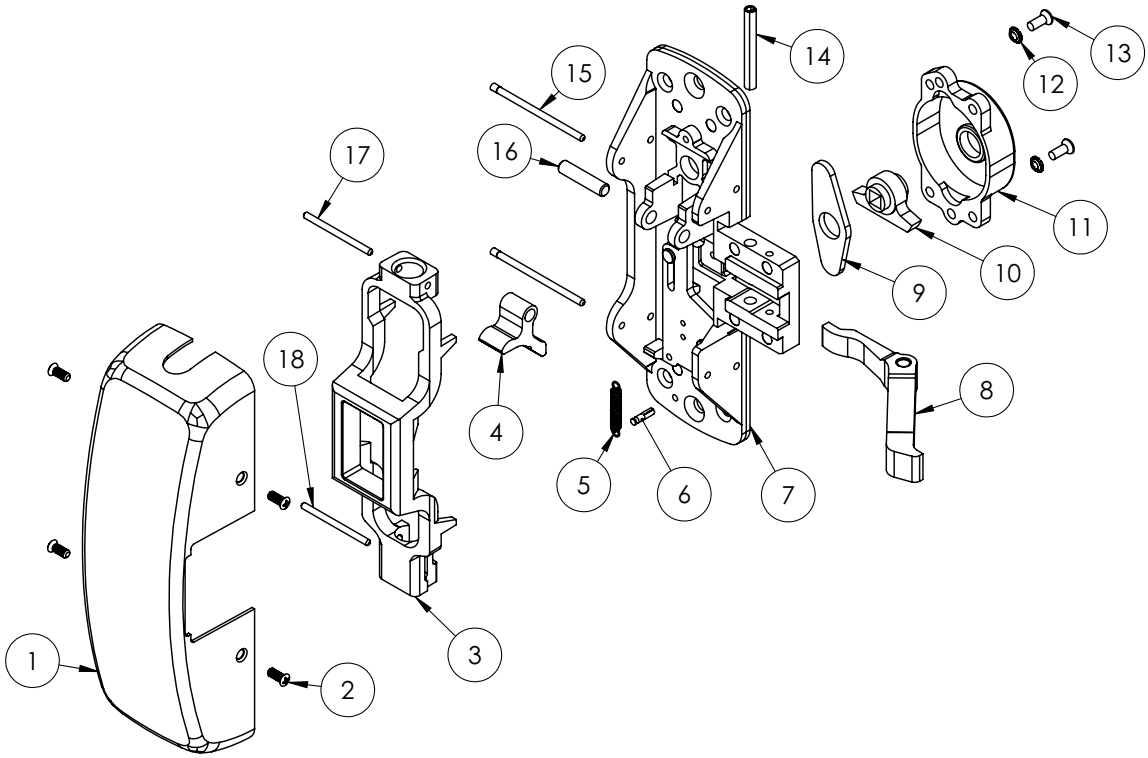
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
15, 43, 46, 73, 74	68-2207 (LHRB)	Chassis Assembly	Yes
	68-2208 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Cover Screw Pack*	1	Yes
3	68-2207(LHRB) 68-2208(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
8		68-1137	Lift Arm	1	Yes
9		97-0043	Knob Hub Retainer	1	Yes
10		97-0042	Knob Hub	1	Yes
11		68-0367	Knob Hub Cover	2	Yes
12		01-0930	Countersunk Lock Washer	2	Yes
13		01-3384	8-32x7/16 PH FH MS	2	Yes
14		01-4512	Spirol Pin	1	Yes
15		68-0323	Chassis Pin	2	Yes
16		68-0324	Lift Lever Pivot Pin	1	Yes
17	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

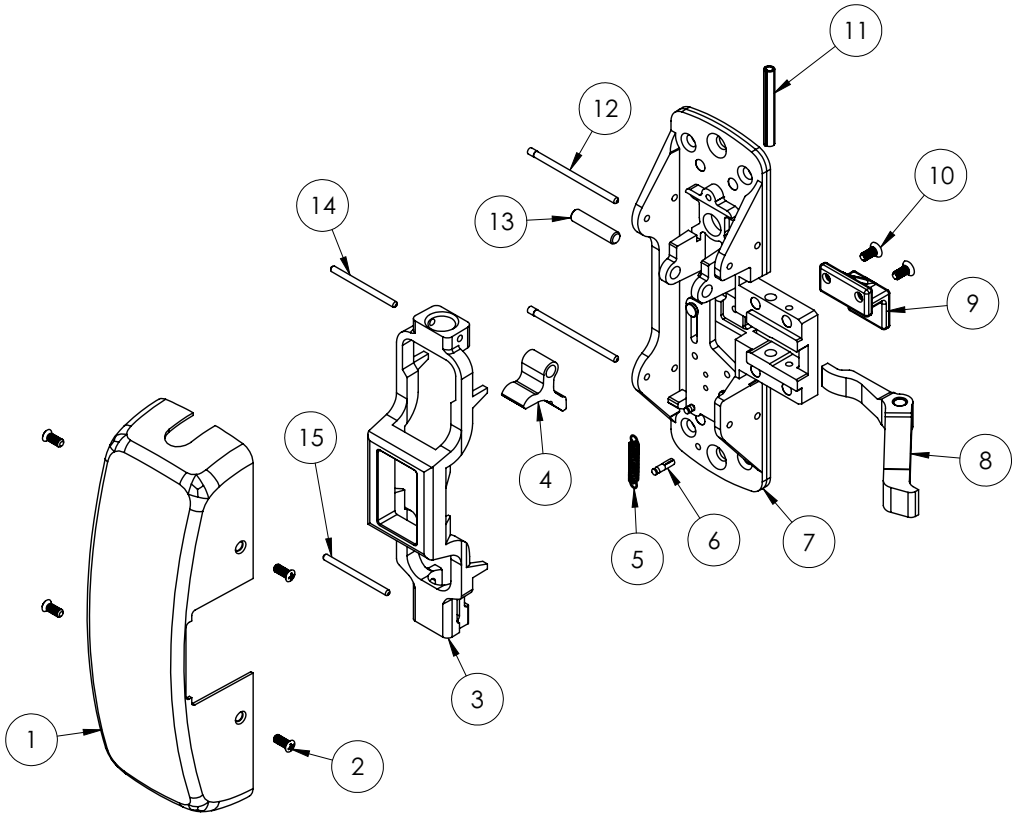
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
28	68-2210 (LHRB)	Chassis Assembly	Yes
	68-2211 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2210(LHRB) 68-2211(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2415	Chassis and Slide Assembly, LHRB	1	No
		68-2416	Chassis and Slide Assembly, RHRB		No
8		68-0241	Lift Arm	1	Yes
9		97-0089	Thumb Piece Lever	1	Yes
10		01-1146	8-32x3/8 PH FH U'CUT Screw	2	Yes
11		01-4512	Spirol Pin	1	Yes
12		68-0323	Chassis Pin	2	Yes
13		68-0324	Lift Lever Pivot Pin	1	Yes
14	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
15		97-0048	Bottom Rod Adjustment Pin	1	Yes
16		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

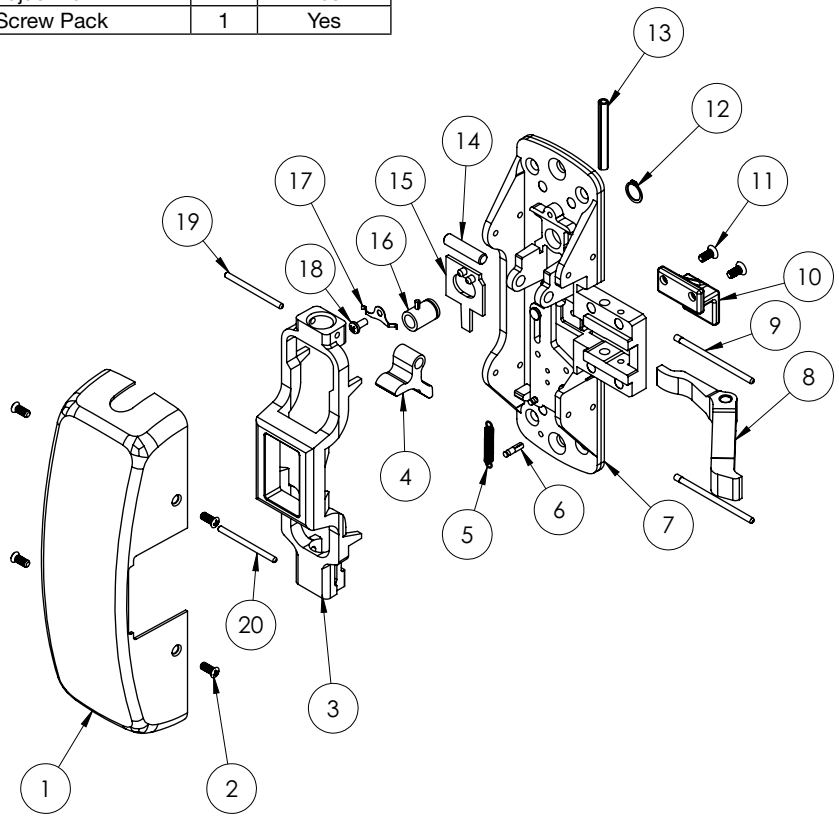
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
62, 63	68-2204 (LHRB)	Chassis Assembly	Yes
	68-2205 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2204(LHRB) 68-2205(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2415	Chassis and Slide Assembly, LHRB	1	No
		68-2416	Chassis and Slide Assembly, RHRB		No
8		68-0241	Lift Arm	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		97-0089	Thumb Piece Lever	1	Yes
11		01-1146	8-32x3/8 PH FH U'CUT Screw	2	Yes
12		01-0005	Retaining Ring	1	Yes
13		01-4512	Spirol Pin	1	Yes
14		68-0324	Lift Lever Pivot Pin	1	Yes
15		68-2198	Locking Slide Assembly, LHRB	1	Yes
		68-2199	Locking Slide Assembly, RHRB		Yes
16		97-2048	Cylinder Hub and Pin Assembly	1	Yes
17		68-0368	Locking Slide Spring, LHRB	1	Yes
		97-0006	Locking Slide Spring, RHRB		Yes
18		01-1190	6-32x5/16 PH PNHD Self Tap	1	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

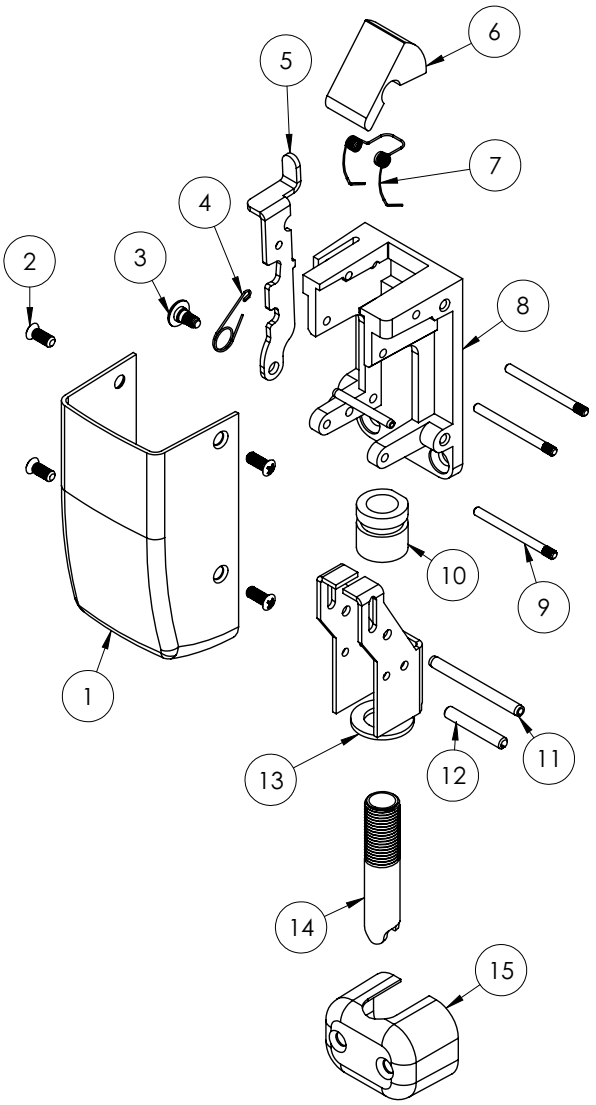
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	97-2434 Manufactured Before 11/11/2002	Top Case Assembly	Yes
	68-4557 Manufactured After 11/11/2002		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2434	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		97-0296	Latch Bolt	1	Yes
7		97-0300	L.B. Spring	1	Yes
8		97-0299	Chassis	1	Yes
9		97-0294	Pivot Pin	3	Yes
11		01-0461	Spirol Pin	1	Yes
12		01-0002	Roll Pin	1	Yes
3	68-4557	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		97-0296	Latch Bolt	1	Yes
7		97-0300	L.B. Spring	1	Yes
8		97-0299	Chassis	1	Yes
9		97-0294	Pivot Pin	1	Yes
10		68-1455	Top Rod Adjuster	1	Yes
11		01-0461	Spirol Pin	1	Yes
12		01-0002	Roll Pin	1	Yes
13		97-0298	Top Slide	1	Yes
14	N/A	670T	Top Rod	1	Yes
15		97-0020	Rod Guide*	1	Yes
16		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

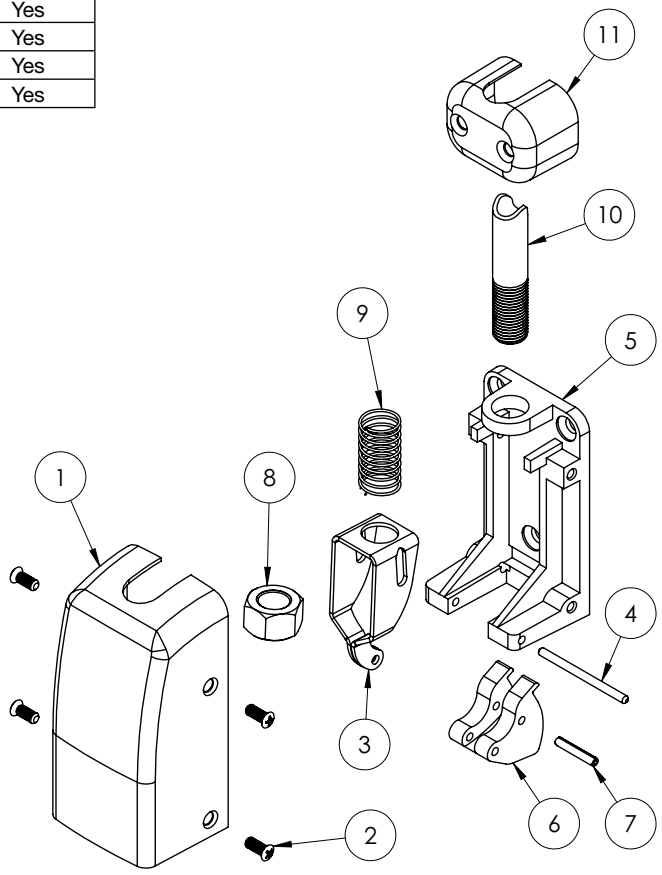
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2038 (Manufactured Before 11/11/2002)	Bottom Case Assembly	Yes
	68-4549 (Manufactured After 11/11/2002)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Bottom Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2038	97-0035	Retractor	1	Yes
4		97-0084	Adjustment Pin, Bottom Rod	1	Yes
5		97-0025	Bottom Chassis	1	Yes
6		97-0053	Bottom Latch Bolt	1	Yes
7		01-0697	Spirol Pin	1	Yes
3	68-4549	97-0035	Retractor	1	Yes
4		97-0084	Adjustment Pin, Bottom Rod	1	Yes
5		97-0025	Bottom Chassis	1	Yes
6		97-0053	Bottom Latch Bolt	1	Yes
7		01-0697	Spirol Pin	1	Yes
8		97-0572	Rod Adjustment Nut	1	Yes
9	N/A	97-0101	Spring, Compression	1	Yes
10		670B	Bottom Rod	1	Yes
11		97-0020	Rod Guide*	1	Yes
12		624	Bottom Strike Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

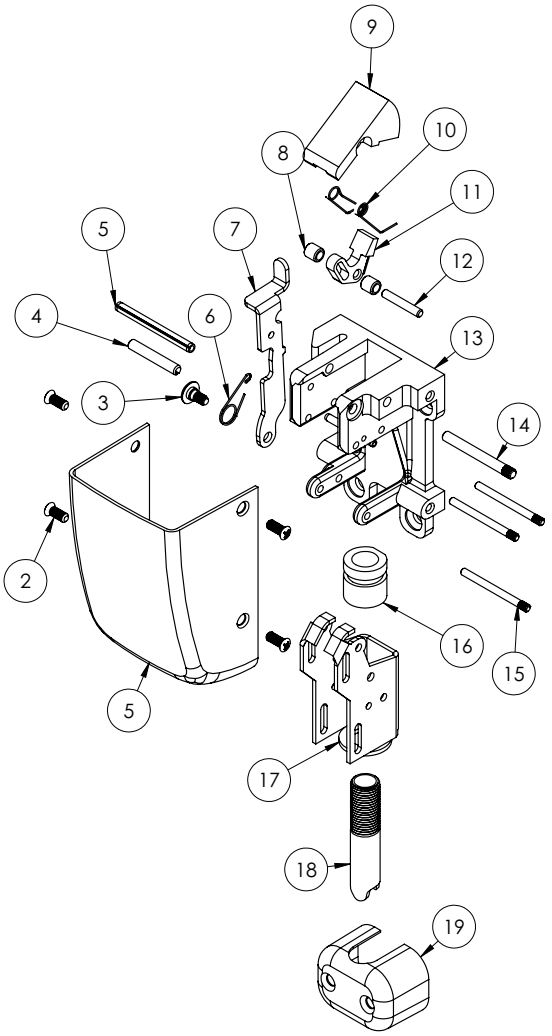
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	97-2693 Manufactured Before 11/11/2002	Top Case Assembly	Yes
	68-4559 Manufactured After 11/11/2002		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-4559	97-0065	Latch Release Lever Pin	1	Yes
4		01-0002	Roll Pin	1	Yes
5		01-0461	Spirol Pin	1	Yes
6		97-0579	Spring, Torsion	1	Yes
7		97-0399	Latch Retracting Lever	1	Yes
8		97-0391	Sleeve	2	Yes
9		97-0398	Latch Bolt	1	Yes
10		97-0400	Top Case Spring	1	Yes
11		97-0405	Guard Lever	1	Yes
12		97-0393	Pivot Pin	1	Yes
13		97-0402	Top Chassis	1	Yes
14		97-0394	Latch Bolt Pivot Pin	1	Yes
15		97-0294	Pivot Pin	3	Yes
16		68-1455	Top Rod Adjuster	1	Yes
17		97-0397	Slide	1	Yes
3	97-2963	97-0065	Latch Release Lever Pin	1	Yes
5		01-0461	Spirol Pin	1	Yes
6		97-0579	Spring, Torsion	1	Yes
7		97-0399	Latch Retracting Lever	1	Yes
8		97-0391	Sleeve	2	No
9		97-0398	Latch Bolt	1	Yes
10		97-0400	Top Case Spring	1	No
11		97-0405	Guard Lever	1	No
12		97-0393	Pivot Pin	1	No
13		97-0402	Top Chassis	1	Yes
14		97-0394	Latch Bolt Pivot Pin	1	Yes
15		97-0294	Pivot Pin	3	Yes
17		97-0397	Slide	1	Yes
18	N/A	670T	Top Rod	1	Yes
19		97-0020	Rod Guide*	1	Yes
20		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

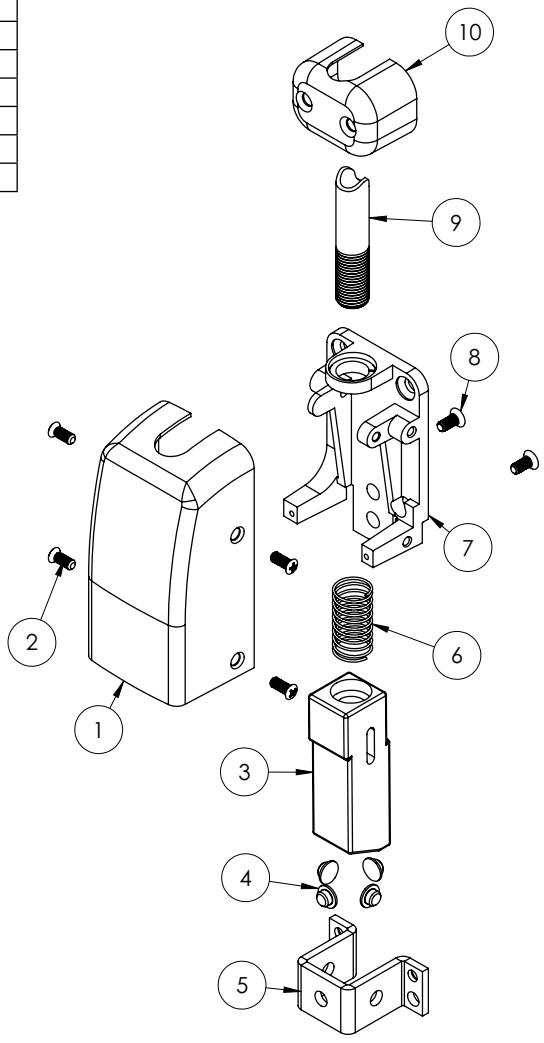
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2002	Bottom Case Assembly Manufactured Before 11/11/2002	Yes
	68-4558	Bottom Case Assembly Manufactured After 11/11/2002	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Bottom Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2002	97-0076	Bottom Bolt	1	Yes
4		97-0305	Nylon Insert	4	Yes
5		97-0270	Reinforcement	1	Yes
6		97-0101	Spring, Compression	1	Yes
7		97-0080	Chassis	1	Yes
8		01-4404	CR-FH #6 Head 8-32 Screw	2	Yes
3	68-4558	68-1454	Bottom Bolt	1	Yes
4		97-0305	Nylon Insert	4	Yes
5		97-0270	Reinforcement	1	Yes
6		97-0101	Spring, Compression	1	Yes
7		97-0080	Chassis	1	Yes
8		01-4404	CR-FH #6 Head 8-32 Screw	2	Yes
9	N/A	670B	Bottom Rod	1	Yes
10		97-0020	Rod Guide*	1	Yes
11		655	Flat Strike Pack (STD, HC)	1	Yes
		653	Bottom Strike Pack (FM)	1	Yes

*Specify Finish



A8231 12/17

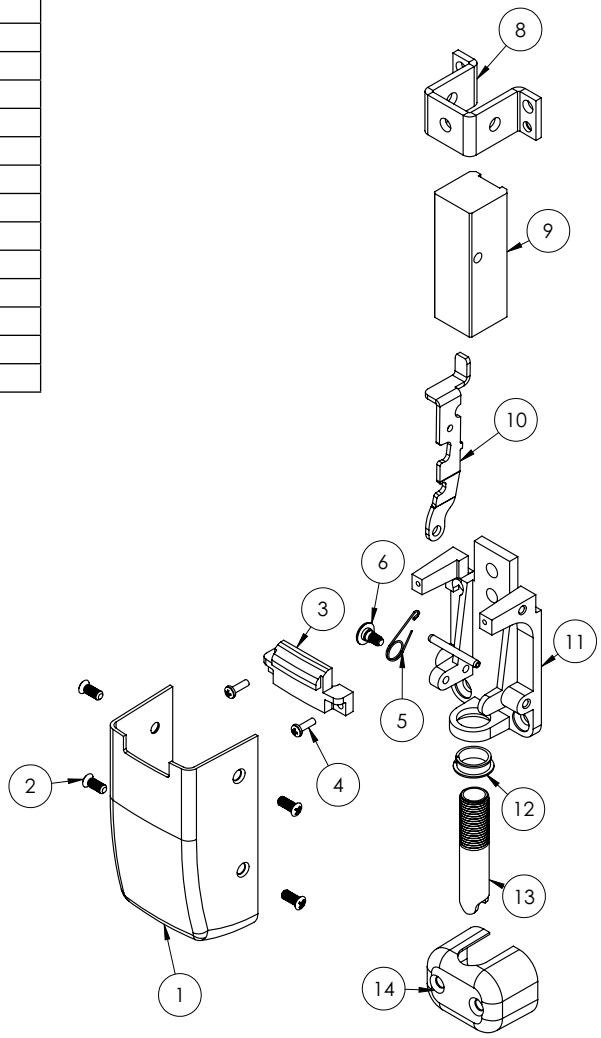
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2003	Top Case Assembly Manufactured Before 11/11/2002	Yes
	68-4561	Top Case Assembly Manufactured After 11/11/2002	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0084	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2003	97-0079	Top Case Filler	1	Yes
4		01-1490	#4-40 x 3/8 PH Pan MS	2	Yes
5		97-0579	Spring, Torsion	1	Yes
6		97-0065	Pin, Latch Release Lever	1	Yes
7		01-0695	Spirol Pin	1	Yes
8		97-0270	Top Reinforcement	1	Yes
9		97-2046	Top Slide Assembly	1	Yes
10		68-1155	Latch Release Lever	1	Yes
11		97-0080	Chassis	1	Yes
12		01-0476	Snap-In Nyliner	1	Yes
3	68-4561	97-0079	Top Case Filler	1	Yes
4		01-1490	#4-40 x 3/8 PH Pan MS	2	Yes
5		97-0579	Spring, Torsion	1	Yes
6		97-0065	Pin, Latch Release Lever	1	Yes
7		01-0695	Spirol Pin	1	Yes
8		97-0761	Top Reinforcement	1	Yes
9		68-4560	Top Slide Assembly	1	Yes
10		68-1665	Latch Release Lever	1	Yes
11		97-0080	Chassis	1	Yes
12		01-0476	Snap-In Nyliner	1	Yes
13	N/A	670T	Top Rod	1	Yes
14		97-0020	Rod Guide*	1	Yes
15		659	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

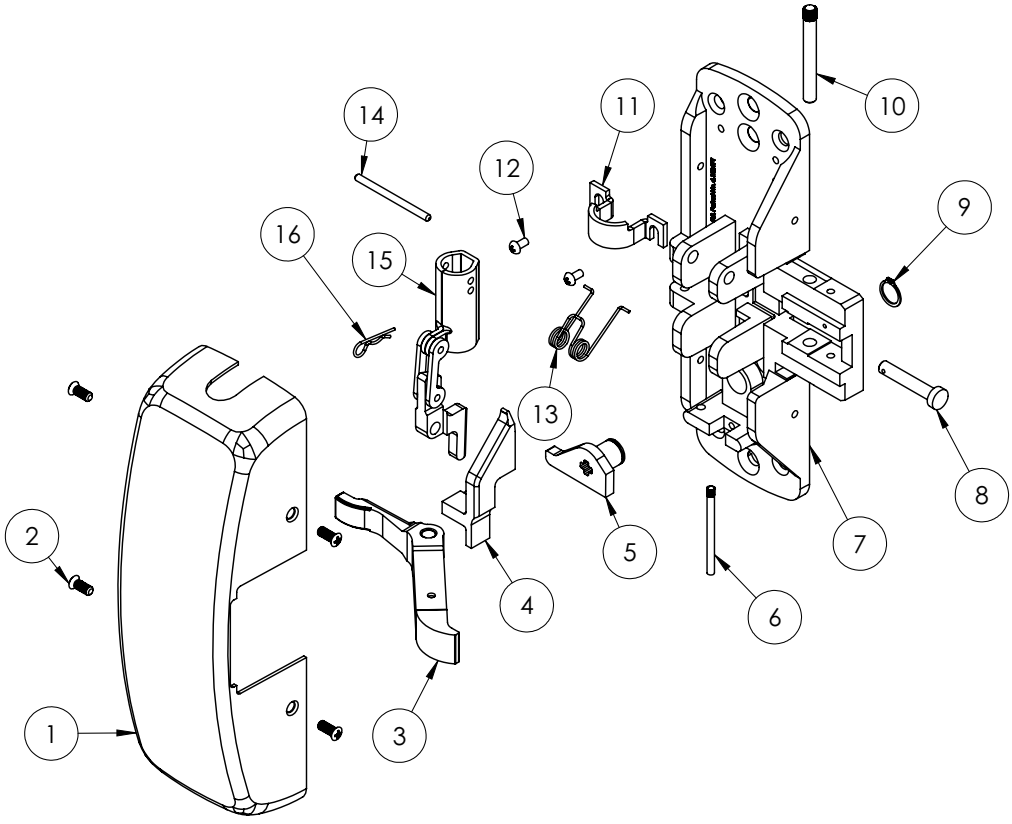
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	68-4568 (LHRB)	Chassis Assembly	Yes
	68-4569 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-4568(LHRB) 68-4569(RHRB)	68-1137	Lift Arm	1	Yes
4		68-1170	Outside Actuator, LH	1	Yes
		68-1171	Outside Actuator, RH		Yes
5		68-1208	ET Cam, LH	1	Yes
		68-1209	ET Cam, RH		Yes
6		68-1184	Guide Pin	1	Yes
7		68-1205	Chassis, LH	1	Yes
		68-1206	Chassis, RH		Yes
8		68-1191	Link Pin	1	Yes
9		01-0005	Retaining Ring	1	Yes
10		68-0239	Pivot Pin	1	Yes
11		68-1180	Tube Support	1	Yes
12		01-3595	Machine Screw	2	Yes
13		68-1193	Spring, Upper Link	1	Yes
14		97-0048	Rod Adjustment Pin	1	Yes
15		68-4270	Upper Link Assembly, LHRB	1	Yes
		68-4271	Upper Link Assembly, RHRB		Yes
16		68-1210	Hair Pin	1	Yes
17	N/A	68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

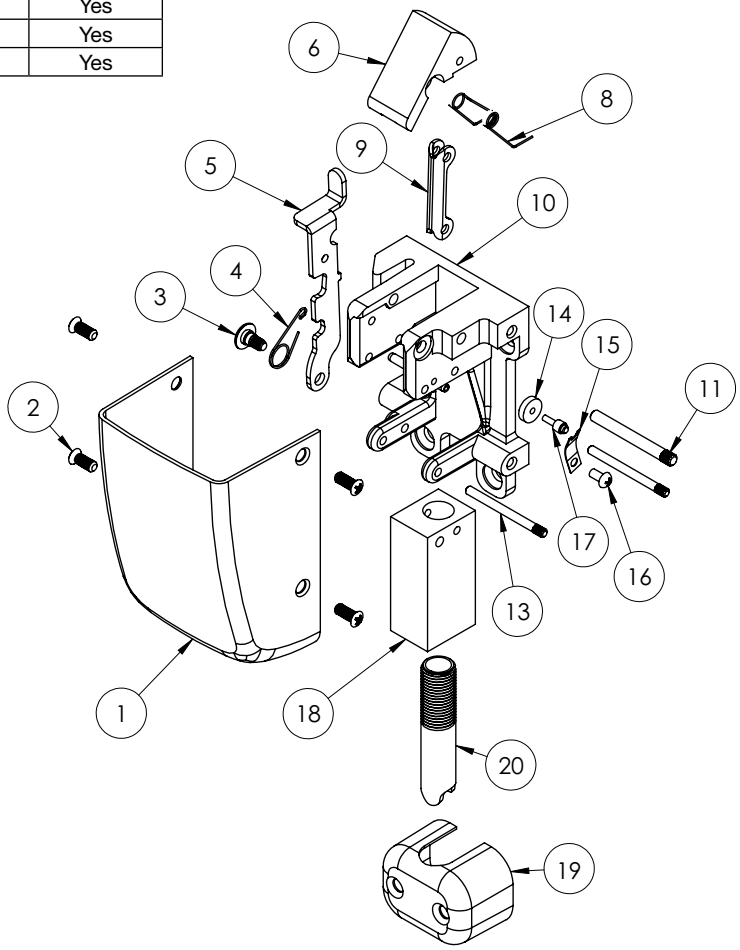
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	68-3933	Top Case Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0392	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-3933	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		68-1153	Top Case Latch Bolt	1	Yes
7		01-0697	Spirol Pin	2	Yes
8		97-0400	Top Case Spring	1	Yes
9		68-1460	Link, Pivot	1	Yes
10		97-0402	Top Chassis	1	Yes
11		97-0394	Pivot Pin, Latch Bolt	1	Yes
12		01-0461	Spirol Pin	1	Yes
13		97-0294	Pivot Pin	2	Yes
14		68-0991	Fusible Link	1	No
15		68-0419	Guide Spring	1	No
16		01-3563	#5-40 x 1/4 PH RD HD MS	1	No
17		68-0420	Pin, Fire Stop	1	No
18		68-1458	Top Rod Link	1	Yes
19	N/A	97-0020	Rod Guide*	1	Yes
20		670T	Top Rod	1	Yes
21		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

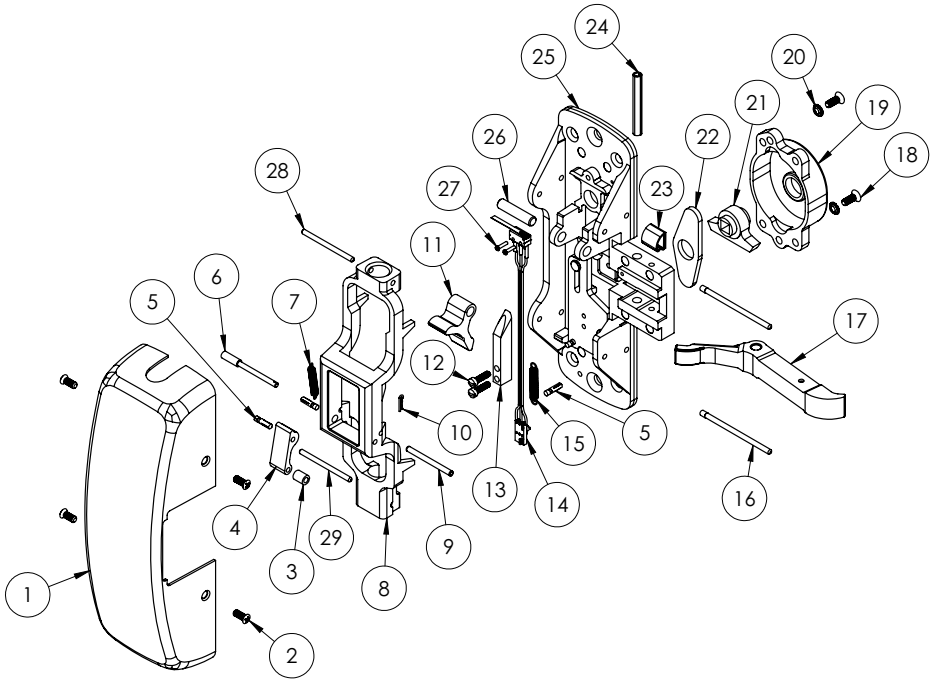
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
06, 13	68-3714 (LHRB)	Chassis Assembly	Yes
	68-3715 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3714(LHRB) 68-3715(RHRB)	68-1768	Spacer	1	No
4		68-1087	Locking Lever	1	No
5		01-0749	Groove Pin	3	No
6		68-1128	Slide Pivot Pin	1	No
7		68-1123	Lock Lever Spring	1	No
8		68-1671	Main Slide	1	No
9		68-1127	Roll Pin	1	No
10		98-0238	Guard Bracket Hairpin	1	Yes
11		68-1090	Lift Lever	1	Yes
12		01-4396	59-80 Machine Screw	2	No
13		68-1092	Lift Block	1	No
14		52-2217	Switch Assembly	1	Yes
15		97-0050	Knob Return Spring	1	Yes
16		68-0323	Chassis Pin	2	Yes
17		68-1137	Lift Arm	1	Yes
18		01-3384	8-32x7/16 PH FH MS	2	Yes
19		68-0367	Knob Hub Cover	1	Yes
20		01-0930	CS Lock Washer	2	Yes
21		97-0042	Knob Hub	1	Yes
22		97-0043	Knob Hub Retainer	1	Yes
23		01-0150	Wire Clip	1	Yes
24		01-4512	Spirol Pin	1	Yes
25		68-1105	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-1106	Chassis w/ Locking Slide Assembly, RHRB		No
26		68-0324	Lift Lever Pivot Pin	1	Yes
27		01-4381	Machine Screw	2	No
28	N/A	97-0049	Top Rod Adjustable Pin	1	Yes
29		97-0048	Bottom Rod Adjustable Pin	1	Yes
30		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

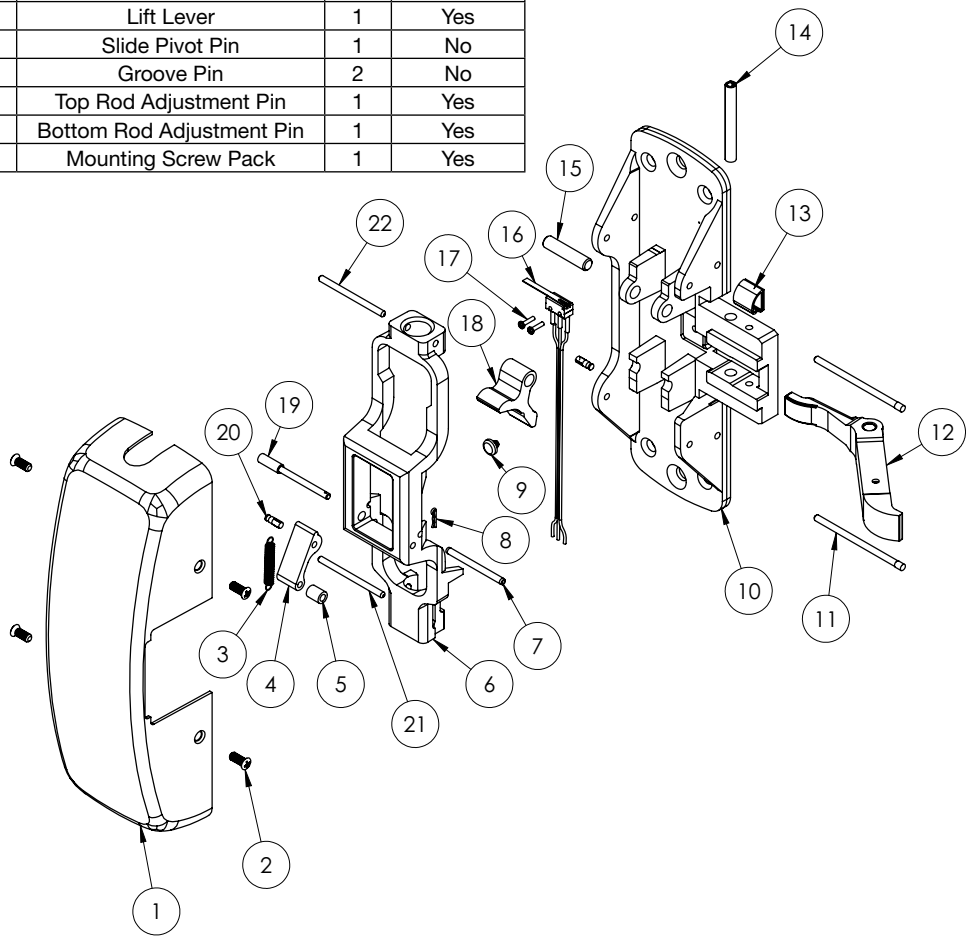
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
10, 40	68-3823 (LHRB)	Chassis Assembly	Yes
	68-3824 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3823(LHRB) 68-3824(RHRB)	68-1123	Spring, Locking Lever	1	No
4		68-1087	Locking Lever	1	No
5		68-1768	Spacer	1	No
6		68-1671	Main Slide	1	No
7		68-1127	Roll Pin	1	No
8		98-0238	Guard Bracket Hairpin	1	Yes
9		68-1294	Stop Pin	1	Yes
10		68-1113	Chassis, LHRB	1	No
		68-1114	Chassis, RHRB		No
11		68-0323	Chassis Pin	2	Yes
12		68-1137	Lift Arm	1	Yes
13		01-0150	Wire Clip	1	Yes
14		01-4512	Spirol Pin	1	Yes
15		68-0324	Lift Lever Pivot Pin	1	Yes
16		52-2217	Switch Assembly	1	Yes
17		01-4381	Machine Screw	2	No
18		68-1090	Lift Lever	1	Yes
19		68-1128	Slide Pivot Pin	1	No
20		01-0749	Groove Pin	2	No
21	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
22		97-0048	Bottom Rod Adjustment Pin	1	Yes
23		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

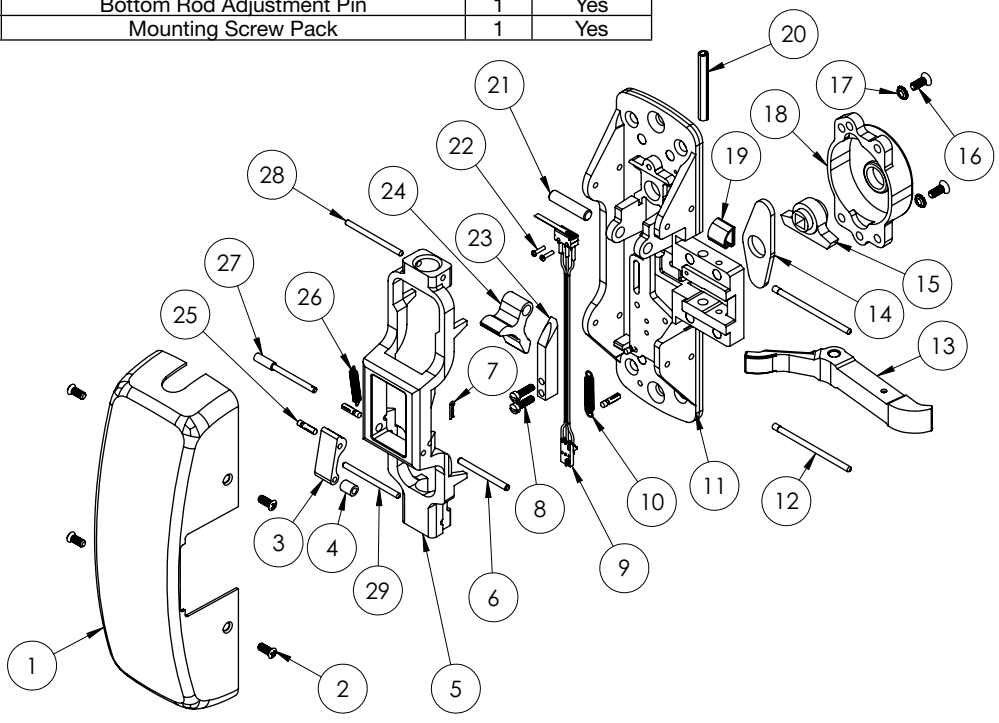
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
15, 43, 46, 73, 74	68-3717 (LHRB)	Chassis Assembly	Yes
	68-3718 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3717(LHRB) 68-3718(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	No
6		68-1127	Roll Pin	1	Yes
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	Yes
9		52-2217	Switch Assembly	1	Yes
10		97-0050	Knob Return Spring	1	Yes
11		68-2413	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis w/ Locking Slide Assembly, RHRB		No
12		68-0323	Chassis Pin	2	Yes
13		68-1137	Lift Arm	1	Yes
14		97-0043	Knob Hub Retainer	1	Yes
15		97-0042	Knob Hub	1	Yes
16		01-3384	8-32x7/16 PH FH MS	2	Yes
17		01-0930	Countersunk Lock Washer	2	Yes
18		68-0367	Knob Hub Cover	1	Yes
19		01-0150	Wire Clip	1	Yes
20		01-4512	Spirol Pin	1	Yes
21		68-0324	Lift Lever Pivot Pin	1	Yes
22		01-4381	Machine Screw	2	Yes
23		68-1092	Lift Block	1	Yes
24		68-1090	Lift Lever	1	Yes
25		01-0749	Groove Pin	3	No
26		68-1123	Spring, Locking Lever	1	No
27		68-1128	Slide Pivot Pin	1	No
28	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
29		97-0048	Bottom Rod Adjustment Pin	1	Yes
30		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

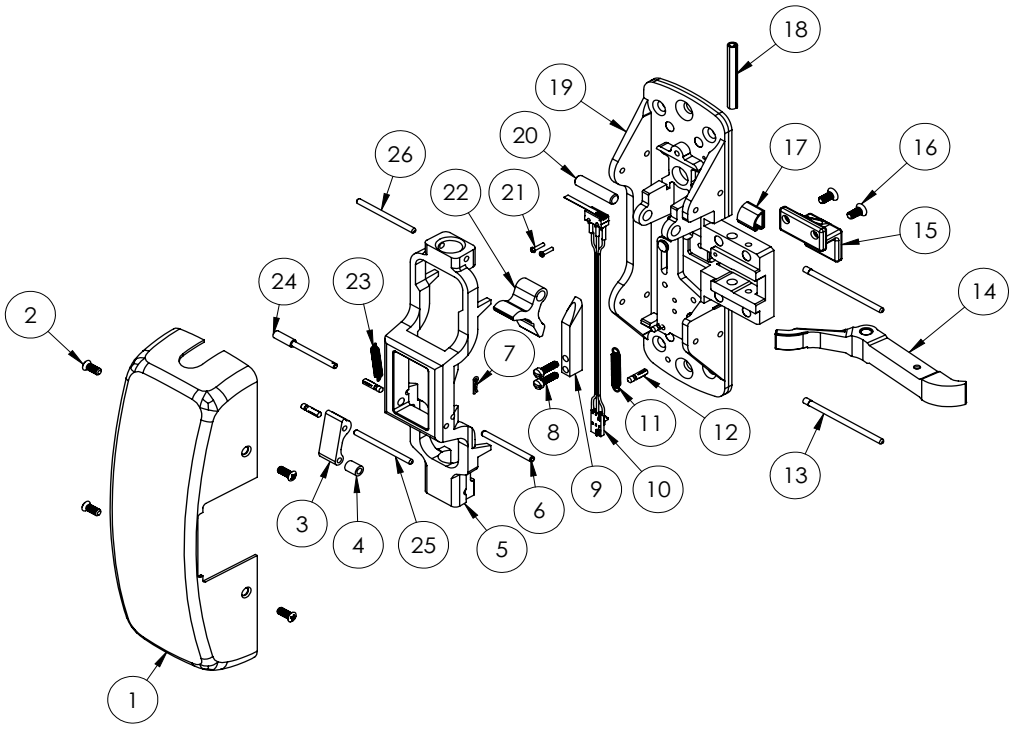
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
28	68-3829 (LHRB)	Chassis Assembly	Yes
	68-3830 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Auxillary Screw Pack*	1	Yes
3	68-3829(LHRB) 68-3830(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	Yes
9		68-1092	Lift Block	1	Yes
10		52-2217	Switch Assembly	1	Yes
11		97-0050	Knob Return Spring	1	Yes
12		01-0749	Groove Pin	3	No
13		68-0323	Chassis Pin	2	Yes
14		68-1137	Lift Arm	1	Yes
15		97-0089	Thumb Piece Lever	1	Yes
16		01-1146	8-32x3/8 PH FL U'CUT W/NY	1	Yes
17		01-0150	Wire Clip	1	Yes
18		01-4512	Spirol Pin	1	Yes
19		68-2413	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis w/ Locking Slide Assembly, RHRB		No
20		68-0324	Lift Lever Pivot Pin	1	Yes
21		01-4381	Machine Screw	2	No
22		68-1090	Lift Lever	1	Yes
23		68-1123	Spring, Locking Lever	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustable Pin	1	Yes
26		97-0049	Top Rod Adjustable Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

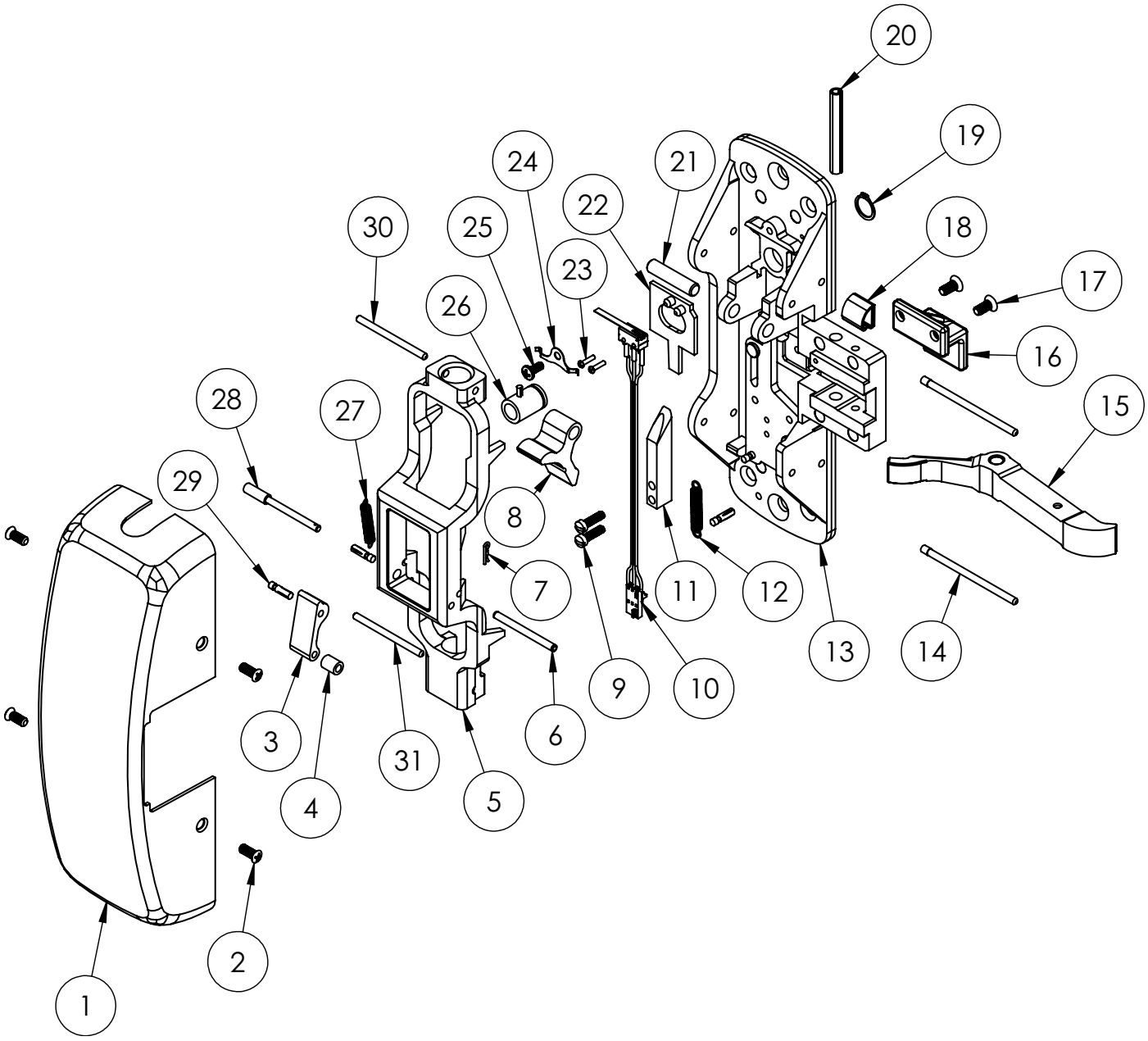
Function	Assembly No.	Description	Sellable
62, 63	68-3826 (LHRB)	Chassis Assembly	Yes
	68-3827 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3826(LHRB) 68-3827(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	No
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		68-1090	Lift Lever	1	Yes
9		01-4396	59-80 Machine Screw	2	Yes
10		52-2217	Switch Assembly	1	Yes
11		68-1092	Lift Block	1	Yes
12		97-0050	Knob Return Spring	1	Yes
13		68-2413	Chassis and Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis and Locking Slide Assembly, RHRB		No
14		68-0323	Chassis Pin	2	Yes
15		68-1137	Lift Arm	1	Yes
16		97-0089	Thumb Piece Lever	1	Yes
17		01-1146	8-32x3/8 PH FL U'CUT W/NY	1	Yes
18		01-0150	Wire Clip	1	Yes
19		01-0005	Retaining Ring	1	Yes
20		01-4512	Spirol Pin	1	Yes
21		68-0324	Lift Lever Pivot Pin	1	Yes
22		68-2198	Locking Slide Assembly, LHRB	1	Yes
		68-2199	Locking Slide Assembly, RHRB		Yes
23		01-4381	Machine Screw	2	Yes
24		68-0368	Locking Slide Spring, LHRB	1	Yes
		97-0006	Locking Slide Spring, RHRB		Yes
25		01-1190	6-32x5/16 PH PNHD Self Tap Screw	1	Yes
26		97-2048	Cylinder Hub and Pin Assembly	1	Yes
27		68-1123	Lock Lever Spring	1	No
28		68-1128	Slide Pivot Pin	1	No
29		01-0749	Groove Pin	3	No
30	N/A	97-0049	Top Rod Adjustable Pin	1	Yes
31		97-0048	Bottom Rod Adjustable Pin	1	Yes
32		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

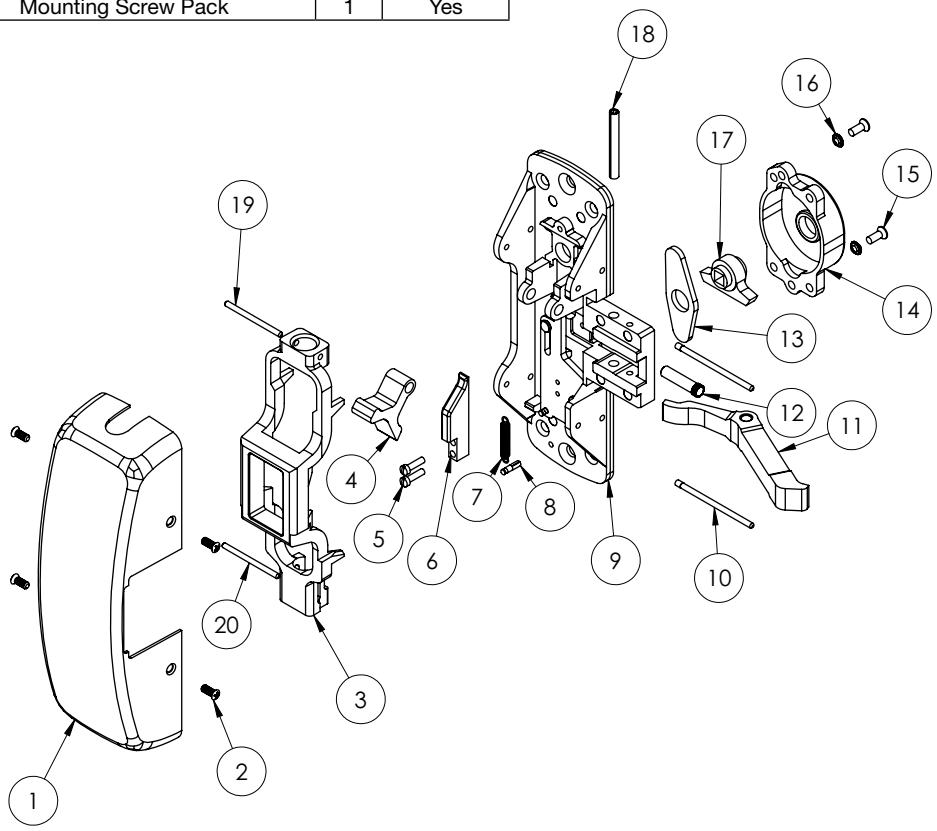
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
06, 13, 43, 46	68-7306 (LHRB)	Chassis Assembly	Yes
	68-7307 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7306(LHRB) 68-7307(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		01-4396	59-80 Machine Screw	2	Yes
6		68-1655	Lift Block	1	Yes
7		97-0050	Knob Return Spring	1	Yes
8		01-0749	Groove Pin	1	No
9		68-7310	Chassis and Slide Assembly, LHRB	1	No
		68-7311	Chassis and Slide Assembly, RHRB		No
10		68-0323	Chassis Pin	2	Yes
11		68-0241	Lift Arm	1	Yes
12		01-9372	Lift Lever Pivot Pin	1	Yes
13		97-0043	Knob Hub Retainer	1	Yes
14		68-0367	Knob Hub Cover	2	Yes
15		01-3384	8-32x7/16 PH FH MS	2	Yes
16		01-0930	Countersunk Lock Washer	2	Yes
17		97-0042	Knob Hub	1	Yes
18		01-4512	Spirol Pin	1	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

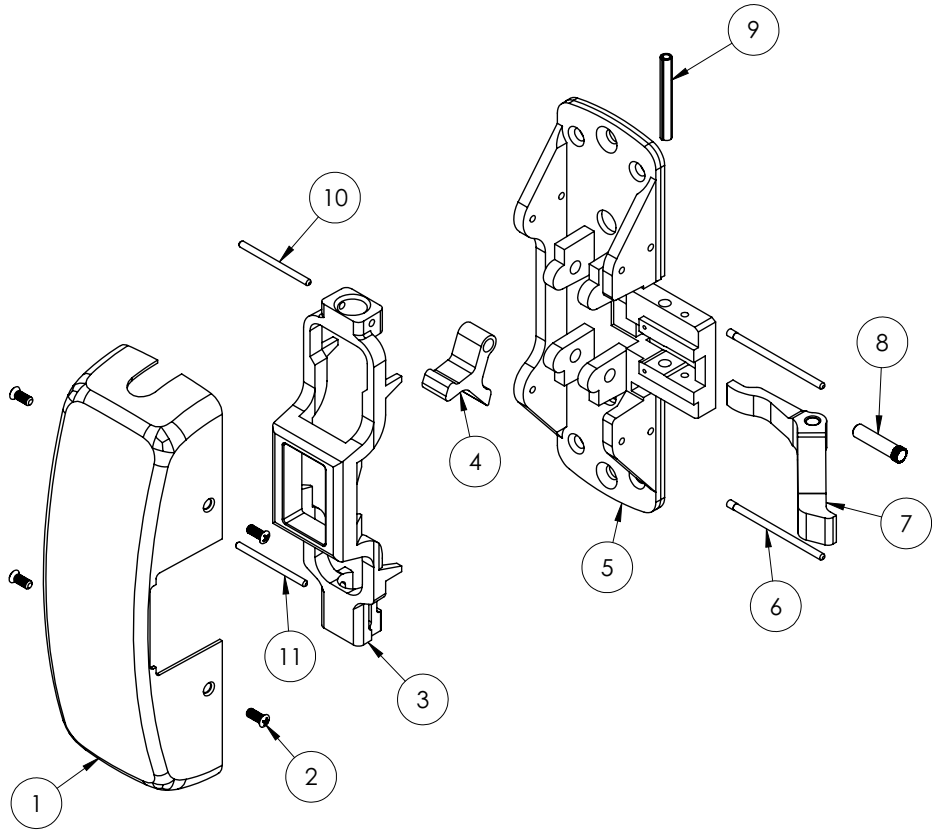
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(10, 40)	68-7308 (LHRB)	Chassis Assembly	Yes
	68-7309 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7308(LHRB) 68-7309(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		68-1660	Chassis	1	Yes
6		68-0323	Chassis Pin	2	Yes
7		68-0241	Lift Arm	1	Yes
8		01-9372	Lift Lever Pivot Pin	1	Yes
9	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
10		97-0048	Bottom Rod Adjustment Pin	1	Yes
11		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

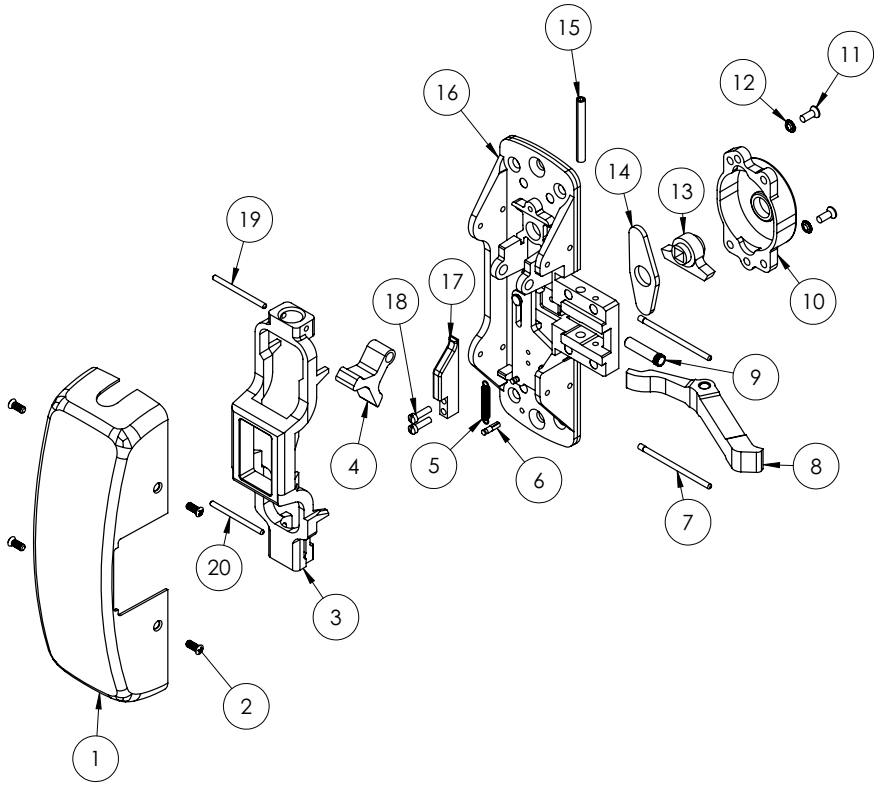
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(15, 73, 74)	68-7312 (LHRB)	Chassis Assembly	Yes
	68-7313 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7312(LHRB) 68-7313(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-0323	Chassis Pin	2	Yes
8		68-0241	Lift Arm	1	Yes
9		01-9372	Lift Lever Pivot Pin	1	Yes
10		68-0367	Knob Hub Cover		Yes
11		01-3384	8-32x7/16 PH FH MS	2	Yes
12		01-0930	Countersunk Lock Washer	2	Yes
13		97-0042	Knob Hub	1	Yes
14		97-0043	Knob Hub Retainer	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-7310	Chassis and Slide Assembly, LHRB	1	No
		68-7311	Chassis and Slide Assembly, RHRB		No
17		68-1655	Lift Block	1	Yes
18		01-4396	Machine Screw #6-32x1/2	2	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

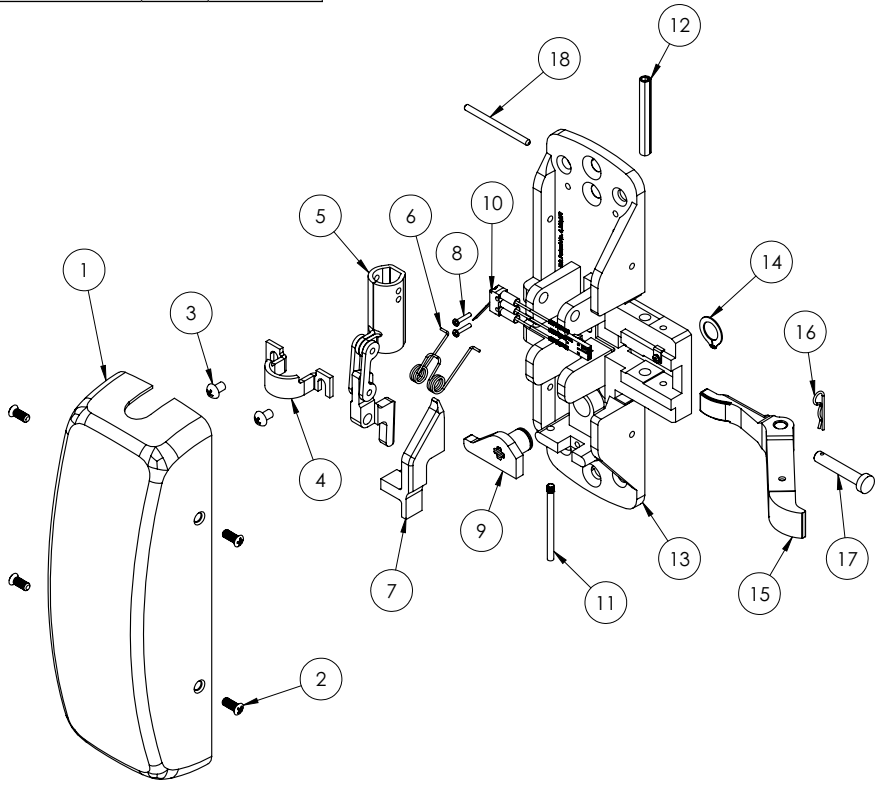
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	68-5449 (LHRB)	Chassis Assembly	Yes
	68-5450 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-5449 68-5450	01-3595	#8-32x1/4" Machine Screw*	1	Yes
4		68-1180	Tube Support	1	Yes
5		68-4270	Upper Link Assembly, LHRB	1	Yes
		68-4271	Upper Link Assembly, RHRB		Yes
6		68-1193	Upper Link Spring	1	Yes
7		68-1170	Outside Actuator, LHRB	1	Yes
		68-1171	Outside Actuator, RHRB		Yes
8		01-1237	#1-72 PH Pan Head MS	1	Yes
9		68-1208	ET Cam, LH	1	Yes
		68-1209	ET Cam, RH		Yes
10		52-5133	Switch and Wire Assembly	1	Yes
11		68-1184	Guide Pin	1	Yes
12		01-4512	Spirol Pin	1	Yes
13		68-1205	Chassis, LH	1	No
		68-1206	Chassis, RH		No
14		01-0005	Retaining Ring	1	Yes
15		68-1137	Lift Arm	1	Yes
16		68-1210	Hair Pin	1	Yes
17		68-1191	Link Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19	N/A	68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

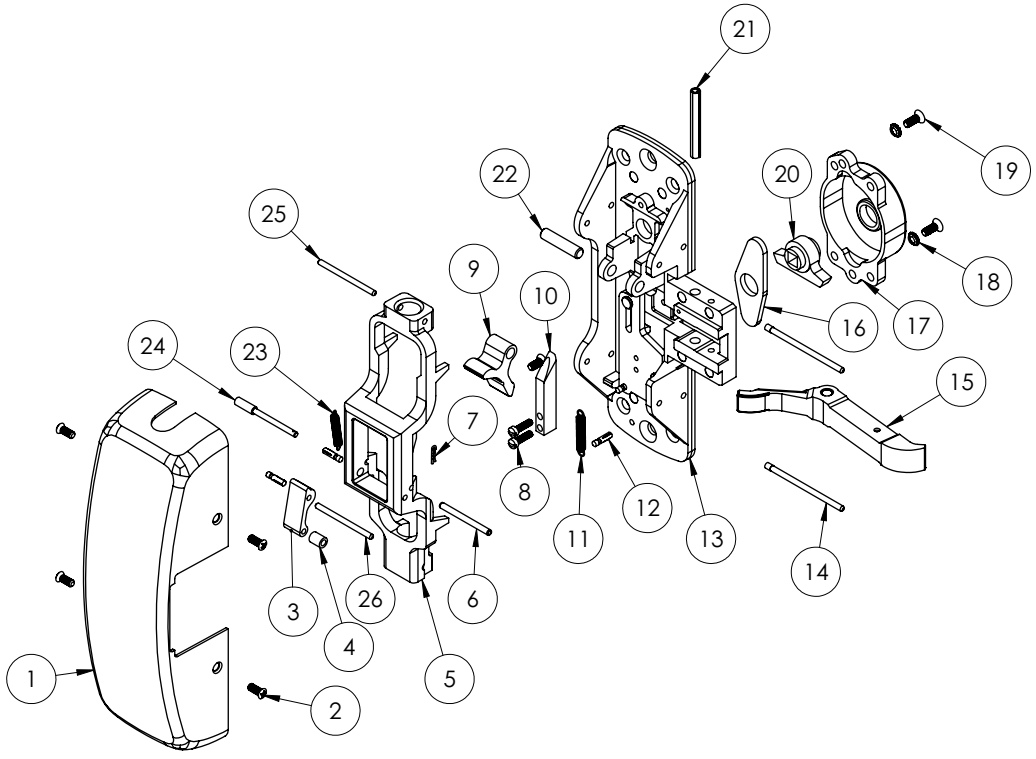
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
06, 10, 13, 40	68-6042 (LHRB)	Chassis Assembly	Yes
	68-6043 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-6042(LHRB) 68-6043(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	No
9		68-1090	Lift Lever	1	Yes
10		68-1092	Lift Block	1	Yes
11		97-0050	Knob Return Spring	1	Yes
12		01-0749	Groove Pin	3	Yes
13		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
14		68-0323	Chassis Pin	2	Yes
15		68-1137	Lift Arm	1	Yes
16		97-0043	Knob Hub Retainer	1	Yes
17		68-0367	Knob Hub Cover	1	Yes
18		01-0930	Countersunk Lock Washer	2	Yes
19		01-3384	8-32x7/16 PH FH MS	2	Yes
20		97-0042	Knob Hub	1	Yes
21		01-4512	Spirol Pin	1	Yes
22		68-0324	Lift Lever Pivot Pin	2	Yes
23		68-1123	Return Spring, Guarding	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
26		97-0049	Top Rod Adjustment Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

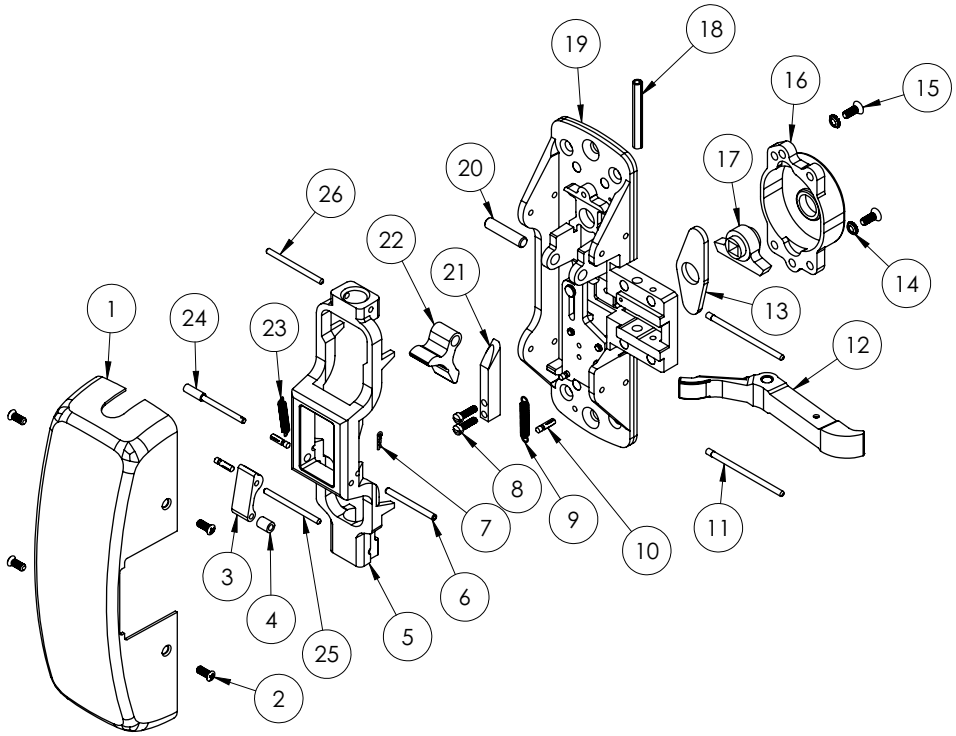
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12, 43, 46, 73, 74	68-6044 (LHRB)	Chassis Assembly	Yes
	68-6045 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-6044(LHRB) 68-6045(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	Yes
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	No
9		97-0050	Knob Return Spring	1	Yes
10		01-0749	Groove Pin	3	Yes
11		68-0323	Chassis Pin	2	Yes
12		68-1137	Lift Arm	1	Yes
13		97-0043	Knob Hub Retainer	1	Yes
14		01-0930	Countersunk Lock Washer	2	Yes
15		01-3384	8-32x7/16 PH FH MS	2	Yes
16		68-0367	Knob Hub Cover	1	Yes
17		97-0042	Knob Hub	1	Yes
18		01-4512	Spirol Pin	1	Yes
19		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
20		68-0324	Lift Lever Pivot Pin	2	Yes
21		68-1092	Lift Block	1	No
22		68-1090	Lift Lever	1	Yes
23		68-1123	Return Spring, Guarding	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
26		97-0049	Top Rod Adjustment Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

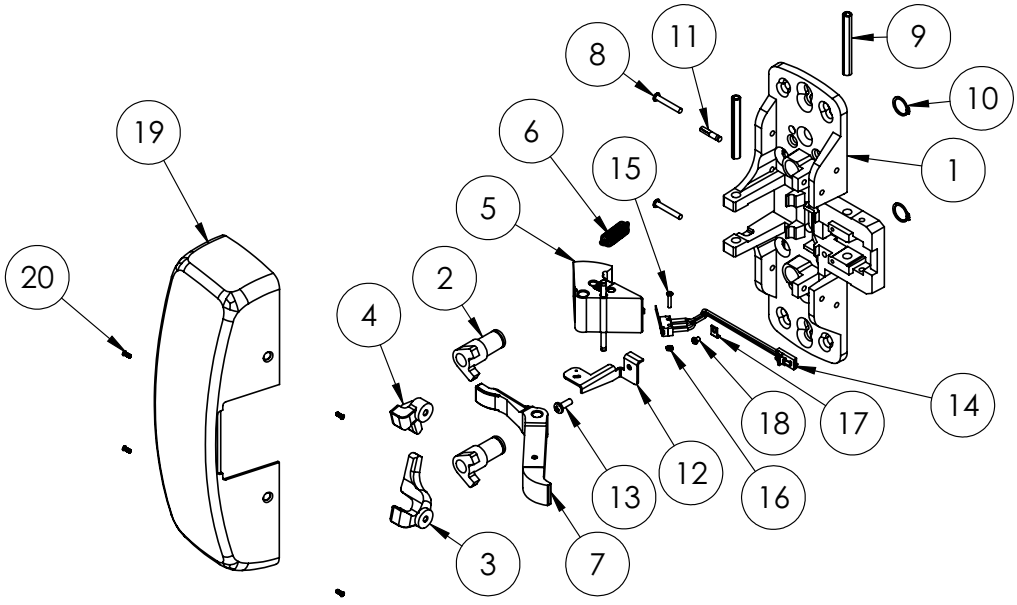
(WS-/53-)8804 (WS-/53-)8806 (WS-/53-)8810 (WS-/53-)8813
(WS-/53-)8815 (WS-/53-)8840 (WS-/53-)8843 (WS-/53-)8844
(WS-/53-)8846 (WS-/53-)8873 (WS-/53-)8874 (WS-/53-)8875
(WS-/53-)8876 (WS-/53-)8877 (WS-/53-)8878 (WS-/53-)8881
(WS-/53-)8882 (WS-/53-)8888

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
All functions	68-4261	LHRB/RHRB	Yes
WS- All functions		LHRB/RHRB	
53- All functions	68-6075	LHRB/RHRB	Yes
WS-53- All functions		LHRB/RHRB	

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1389	Chassis Blank (Std)	1	No
2		98-0018	Outside Cylinder Hub	2	Yes
3		68-1366	Lift Lever (RH)	1	Yes
4		68-1367	Lift Lever (LH)	1	Yes
5		68-4413	Standard Latchbolt (68-4261)	1	Yes
		68-7417	53- Standard Latchbolt (68-6075)	1	Yes
6		98-0028	Latchbolt Spring	1	Yes
7		68-1137	Lift Arm	1	Yes
8		98-0011	Latchbolt Lever Pivot Pin	2	Yes
9		01-4512	Spirol Pin	2	Yes
10		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
11		01-0008	Groove Pin	1	No
12		68-1685	Switch Bracket (53- Only)	1	Yes
13		01-1482	#2-56 X 1/8" Ph Pn Hd Machine Screw (53- Only)	1	Yes
14		52-4545	Switch Assembly (53- Only)	1	Yes
15		01-9446	#1-72 X 11/32" Ph Fl Hd Machine Screw (53- Only)	1	Yes
16		01-0909	Hex Machine Screw Nut (53- Only)	1	Yes
17		52-0310	Cable Clamp (53- Only)	1	Yes
18		01-1482	Cr-Phms #2-56 X 1/8" (53- Only)	1	Yes
19	N/A	68-0406	Cover[1]	1	Yes
20		68-3905	Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

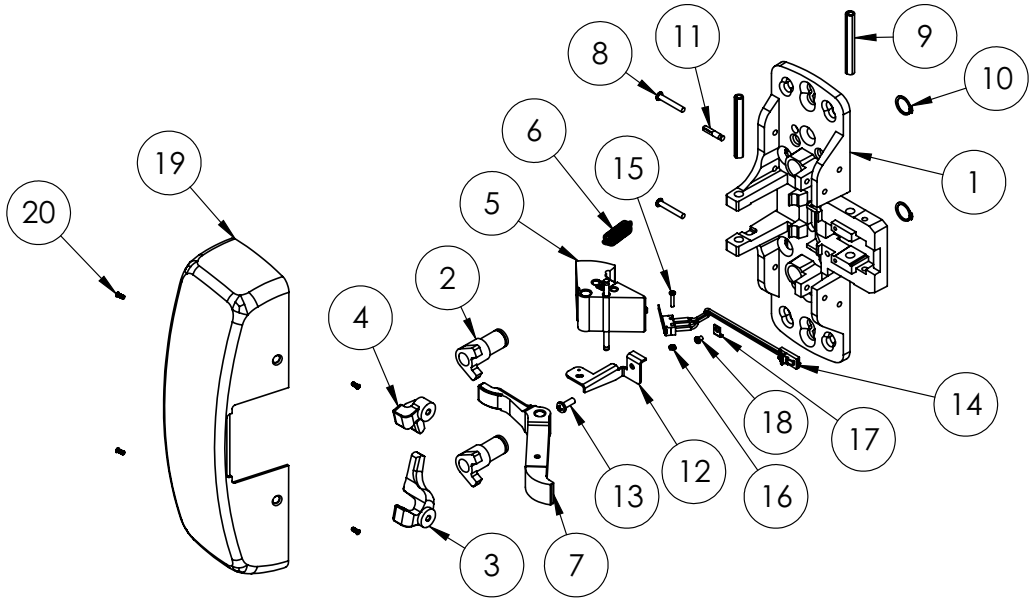
(12-/WS-/53)8804 (12-/WS-/53)8806 (12-/WS-/53)8810 (12-/WS-/53)8813
(12-/WS-/53)8815 (12-/WS-/53)8840 (12-/WS-/53)8843 (12-/WS-/53)8844
(12-/WS-/53)8846 (12-/WS-/53)8873 (12-/WS-/53)8874 (12-/WS-/53)8875
(12-/WS-/53)8876 (12-/WS-/53)8877 (12-/WS-/53)8878 (12-/WS-/53)8881
(12-/WS-/53)8882 (12-/WS-/53)8888

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12- All functions	68-4263	LHRB/RHRB	YES
WS-12- All functions		LHRB/RHRB	
12-53- All functions	68-6076	LHRB/RHRB	YES
WS-12-53- All functions		LHRB/RHRB	

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1378	Chassis Blank (12-)	1	No
2		98-0018	Outside Cylinder Hub	2	Yes
3		68-1366	Lift Lever (RH)	1	Yes
4		68-1367	Lift Lever (LH)	1	Yes
5		68-4414	Fire Rated Latchbolt (68-4263)	1	Yes
		68-7418	12-53- Standard Latchbolt (68-6076)	1	Yes
6		98-0028	Latchbolt Spring	1	Yes
7		68-1137	Lift Arm	1	Yes
8		98-0011	Latchbolt Lever Pivot Pin	2	Yes
9		01-4512	Spirol Pin	2	Yes
10		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
11		01-0008	Groove Pin	1	No
12		68-1685	Switch Bracket (53- Only)	1	Yes
13		01-1482	#2-56 Ph Pn Hd Machine Screw (53- Only)	1	Yes
14		52-4545	Switch Assembly (53- Only)	1	Yes
15		01-9446	#1-72 X 11/32" Ph Fl Hd Machine Screw (53- Only)	1	Yes
16		01-0909	Hex Machine Screw Nut (53- Only)	1	Yes
17		52-0310	Cable Clamp (53- Only)	1	Yes
18		01-1482	Cr-Phms #2-56 X 1/8" (53- Only)	1	Yes
19	N/A	68-0406	Cover[1]	1	Yes
20		68-3905	Cover Screw Pack (#8-32 X 5/16")[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

AL- AND GL- PREFIXES

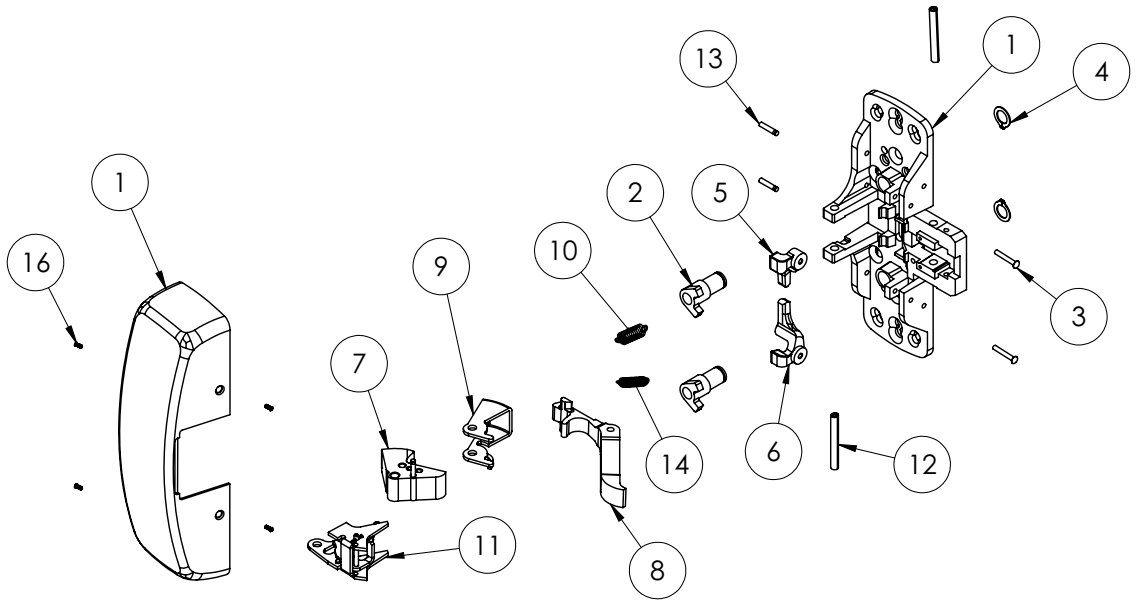
8804 8806 8810 8813 8815 8840
8843 8844 8846 8875 8876 8877
8878 8881 8882

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL- (All Functions Except 77,78,81, And 82)	68-4410	LHRB/RHRB	Yes
GL- (All Functions)		LHRB/RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1485	Chassis (Std)	1	No
2		98-0018	Outside Hub	2	Yes
3		98-0011	Latchbolt Lever Pin	2	Yes
4		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
5		68-1366	Lift Lever (RH)	1	Yes
6		68-1367	Lift Lever (LH)	1	Yes
7		68-4415	Guarded Latchbolt	1	Yes
8		68-1353	Lift Arm	1	Yes
9		68-1352	Guide	1	Yes
10		98-0028	Latchbolt Spring	1	Yes
11		68-4417	Guard Bracket Std	1	Yes
12		01-4512	Spirol Pin	2	Yes
13		01-0008	Groove Pin	2	No
14		68-1394	Guide Spring	1	Yes
15	N/A	68-1014	Cover[1]	1	Yes
16		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

AL- AND GL- PREFIXES

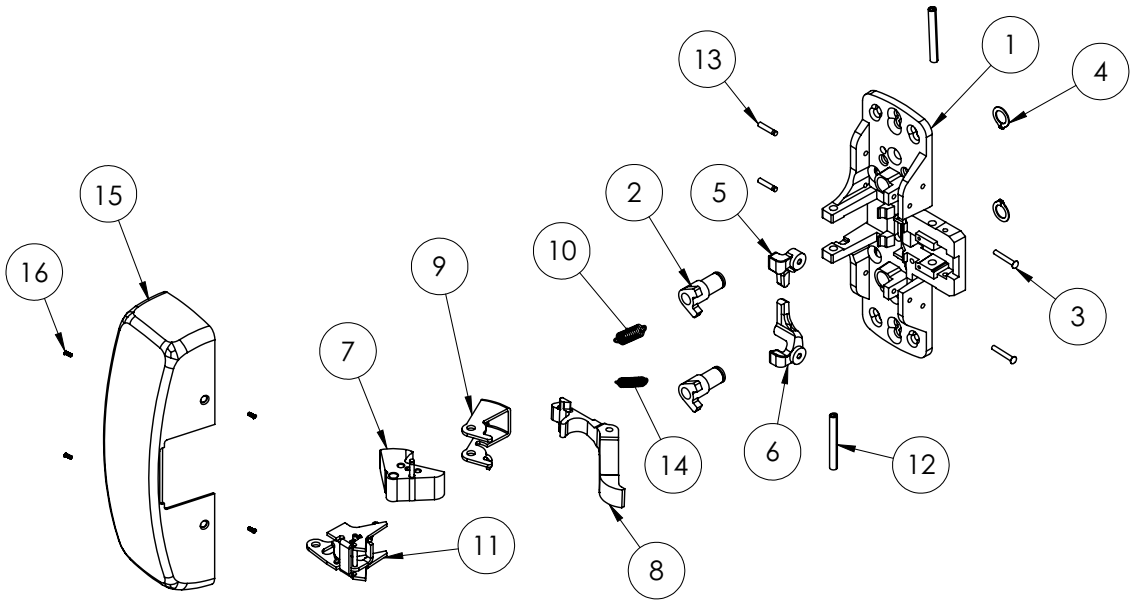
12-8804 12-8806 12-8810 12-8813
12-8815 12-8840 12-8843 12-8844
12-8846 12-8875 12-8876 12-8877
12-8878 12-8881 12-8882

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-AL- (All Functions Except 77,78,81,82)	68-4411	LHRB/RHRB	Yes
12-GL- (All Functions)			

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1378	Chassis (12-)	1	No
2		98-0018	Outside Hub	2	Yes
3		98-0011	Latchbolt Lever Pin	2	Yes
4		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
5		68-1366	Lift Lever (Rh)	1	Yes
6		68-1367	Lift Lever (Lh)	1	Yes
7		68-4415	Guarded Latchbolt	1	Yes
8		68-1353	Lift Arm	1	Yes
9		68-1352	Guide	1	Yes
10		98-0028	Latchbolt Spring	1	Yes
11		68-4417	Guard Bracket Std	1	No
12		01-4512	Spirol Pin	2	Yes
13		01-0008	Groove Pin	2	No
14		68-1394	Guide Spring	1	Yes
15	N/A	68-1014	Cover[1]	1	Yes
16		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

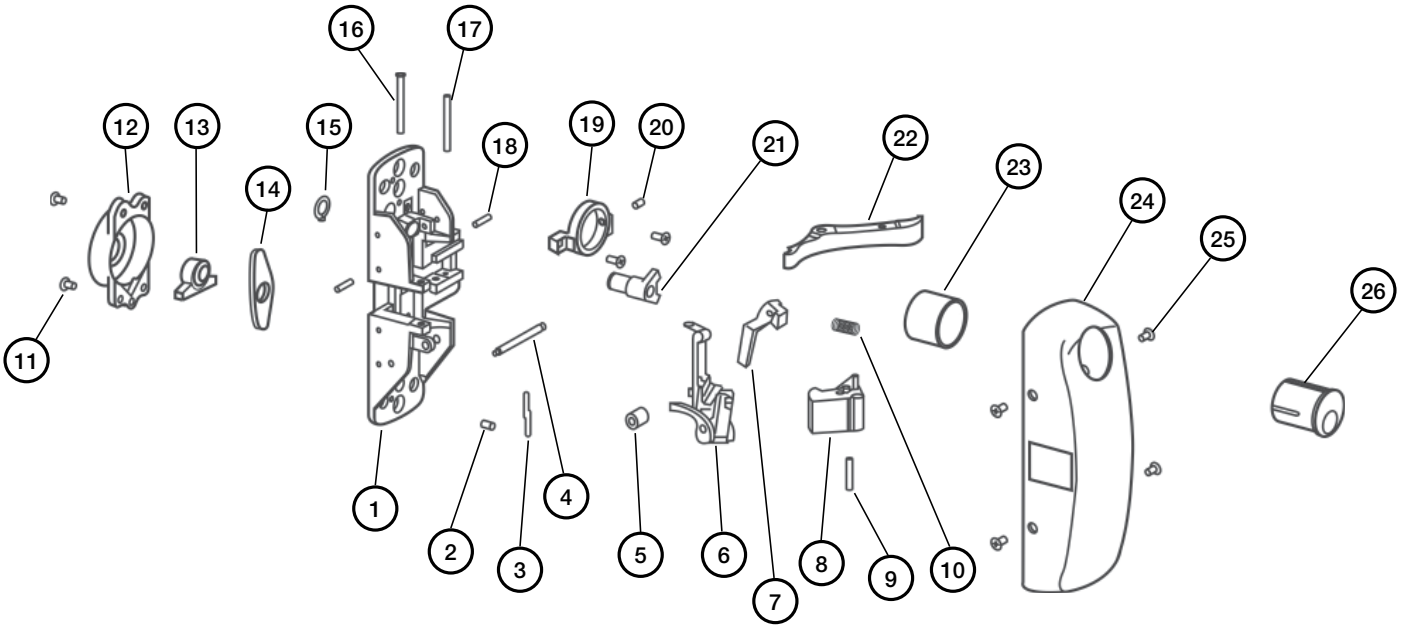
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	68-0408	Chassis Assembly	1	No
2	01-0008	Groove Pin	1	No
3	97-0050	Spring Knob Return	1	Yes
4	68-0271	Pivot Pin Knob Lever	1	Yes
5	68-0273	Bushing Knob Lever	1	Yes
6	68-4236	Knob Lever Assy (LHRB)	1	Yes
	68-4235	Knob Lever Assy (RHRB)	1	Yes
7	68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
	68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
8	98-2034	Latchbolt Assy	1	Yes
9	97-0040	Bushing Latchbolt	1	Yes
10	98-0028	Spring Latchbolt	1	Yes
11	01-3384	Screw 8-32 x 5/16	4	Yes
12	68-0367	Knob Hub Cover	1	Yes
13	97-0042	Knob Hub	1	Yes
14	97-0043	Knob Hub Retainer	1	Yes
15	01-0005	Retaining Ring	1	Yes
16	01-0013	Screw Latchbolt Pivot	1	Yes

Item	Part No.	Description	Qty.	Sellable
17	01-4512	Pivot Pin Left Arm	1	Yes
18	98-0011	Pivot Pin Latchbolt Lever	1	Yes
19	98-0020	Inside Cylinder Retainer	1	Yes
20	01-1095	Set Screw #8-32 x 1/4 Cup Point	1	Yes
21	98-0018	Outside Cylinder Hub	1	Yes
22	68-0241	Lift Arm	1	Yes
23	98-0021	Blocking Ring[1]	1	Yes
24	68-0408	Cover (LHRB)[1]	1	Yes
	68-0409	Cover (RHRB)[1]		
25	68-3908	Cover Screw Pack[1]	1	Yes
—	68-2143	Screw Pack	1	Yes
26	—	Cylinder[1,3]	1	Yes
—	649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

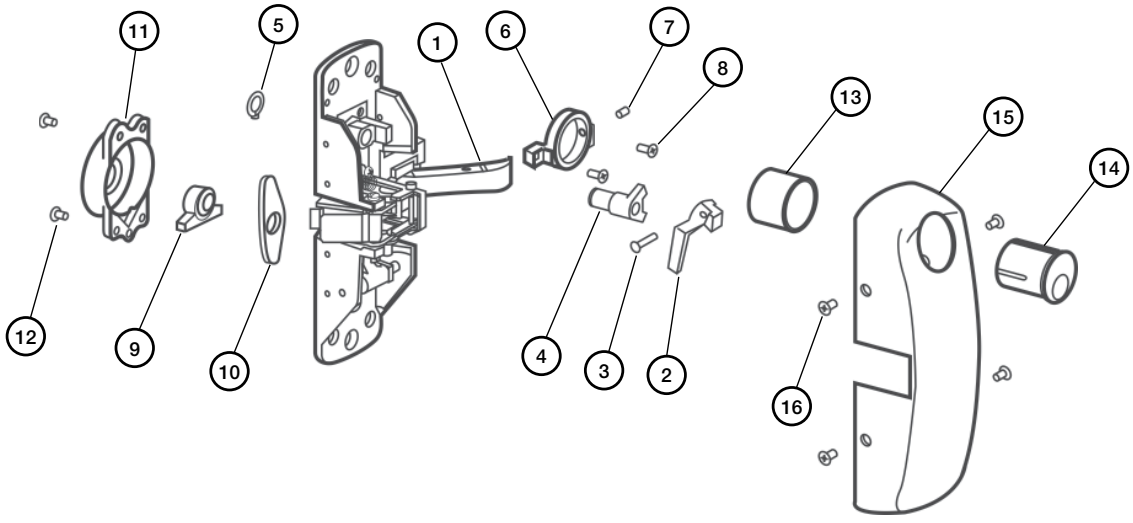
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8816	68-4075	LHRB	Yes
AL-/GL-8816	68-4076	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1015	Chassis	1	No
2		68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
		68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
3		98-0011	Latchbolt Lever Pivot Pin	1	Yes
4		98-0018	Outside Cylinder Hub	1	Yes
5		01-0005	Retaining Ring	1	Yes
6		98-0020	Inside Cylinder Retainer	1	Yes
7		01-1095	Cylinder Set Screw	1	Yes
8		01-1146	Machine Screw (8-32 x 5/16)	2	Yes
9		97-0042	Knob Hub	1	Yes
10		97-0043	Knob Hub Retainer	1	Yes
11		68-0367	Knob Hub Cover	1	Yes
12		01-3384	Machine Screw (8-32 x 3/8)	2	Yes
13	N/A	98-0021	Blocking Ring[1]	1	Yes
14		-	Cylinder[1,3]	1	Yes
15		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
16		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

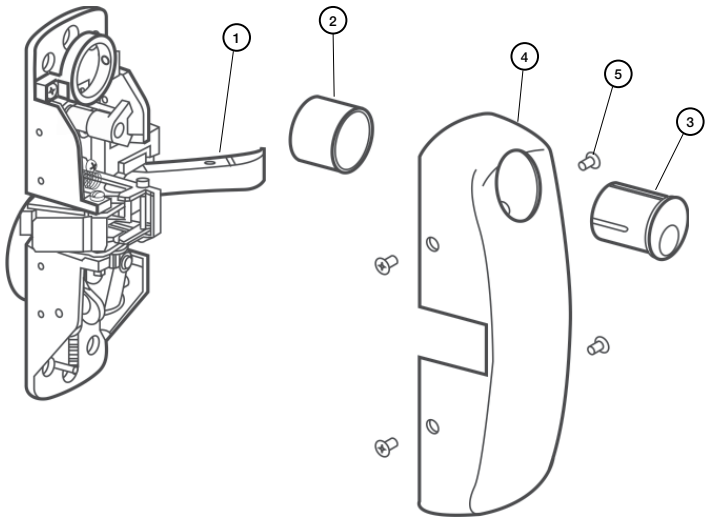
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8816	68-4077	LHRB	Yes
	68-4078	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4077	Chassis Assembly (LHRB)	1	Yes
	N/A	68-4078	Chassis Assembly (RHRB)	1	Yes
2		98-0021	Blocking Ring[1]	1	Yes
3		—	Cylinder[1,2]	1	Yes
4		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

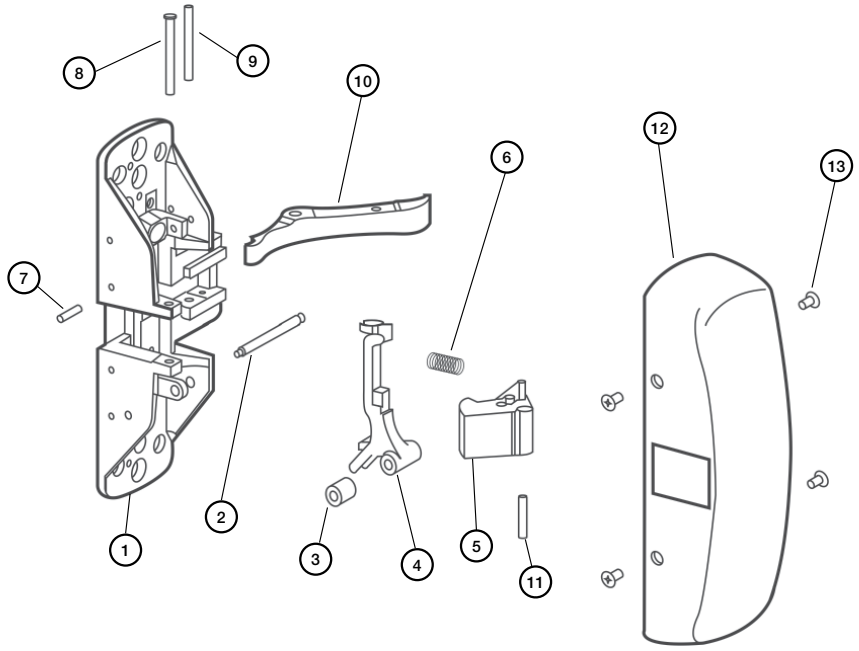
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8828	68-2106	LHRB	Yes
	68-2107	RHRB	

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis (LHRB)	1	No
		—	Chassis (RHRB)	1	No
2		68-0271	Pivot Pin Thumb Lever	1	Yes
3		68-0273	Bushing Thumb Lever	1	Yes
4		68-0260	Thumb Piece Lever (LHRB)	1	Yes
		68-0261	Thumb Piece Lever (RHRB)	1	Yes
5		98-2034	Latchbolt Assy	1	Yes
6		98-0028	Spring Latchbolt	1	Yes
7		01-0008	Groove Pin	1	No
8		01-0013	Screw Latchbolt Pivot	1	Yes
9		01-4512	Pivot Pin Lift Arm	1	Yes
10		68-0241	Lift Arm	1	Yes
11		97-0040	Bushing Latchbolt	1	Yes
12	N/A	68-0406	Cover[1]	1	Yes
13		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

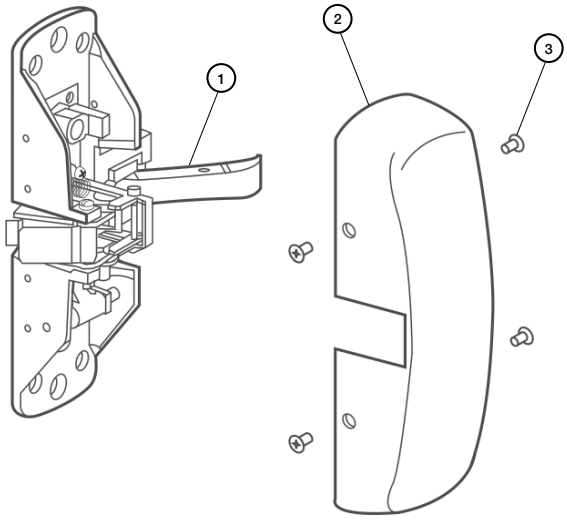
ASSA ABLOY, the global leader in door opening solutions

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL- GL-	68-4080	LHRB	Yes
	68-4081	RHRB	
12- GL-	68-4082	LHRB	
	68-4083	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4080	Chassis Assembly STD LHRB	1	Yes
		68-4081	Chassis Assembly STD RHRB	1	Yes
		68-4082	Chassis Assembly 12- LHRB	1	Yes
		68-4083	Chassis Assembly 12- RHRB	1	Yes
2	N/A	68-1014	Cover[1]	1	Yes
3		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack STD	1	Yes
		68-2165	Screw Pack 12	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

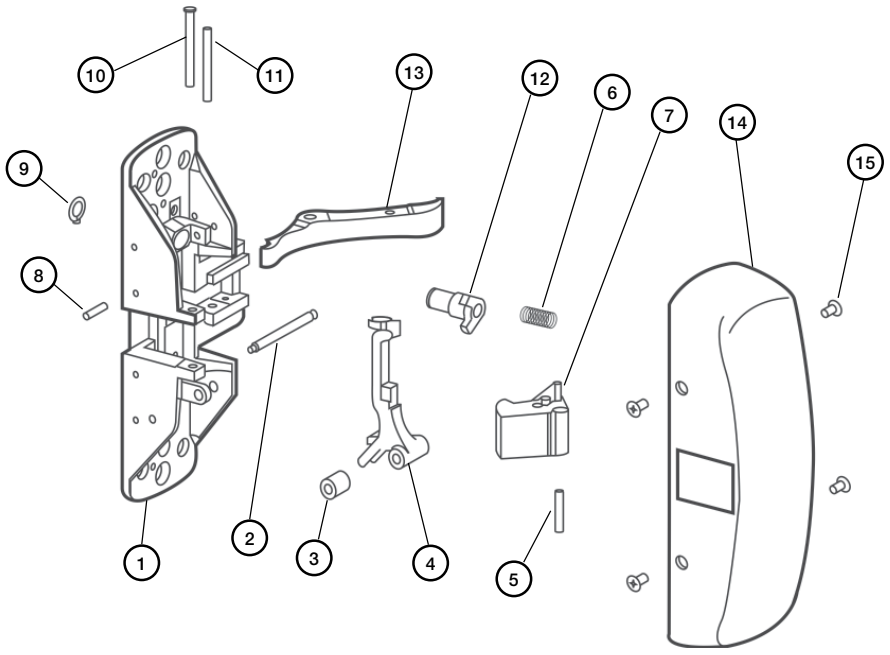
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8863	68-2109	LHRB	Yes
8863	68-2110	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis Assembly (LHRB)	1	No
		—	Chassis Assembly (RHRB)	1	No
2		68-0271	Pivot Pin Thumb Lever	1	Yes
3		68-0273	Bushing Thumb Lever	1	Yes
4		68-0260	Thumb Piece Lever LHRB	1	Yes
		68-0261	Thumb Piece Lever RHRB	1	No
5		97-0040	Bushing Latchbolt	1	Yes
6		98-0028	Spring Latchbolt	1	Yes
7		98-2034	Latchbolt Assy	1	Yes
8		01-0008	Groove Pin	1	No
9		01-0005	Retaining Ring	1	Yes
10		01-0013	Screw Latchbolt Pivot	1	Yes
11		01-4512	Pivot Pin Lift Arm	1	Yes
12		98-0018	Outside Cylinder Hub	1	Yes
13		68-0241	Lift Arm	1	Yes
14	N/A	68-0406	Cover[1]	1	No
15		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

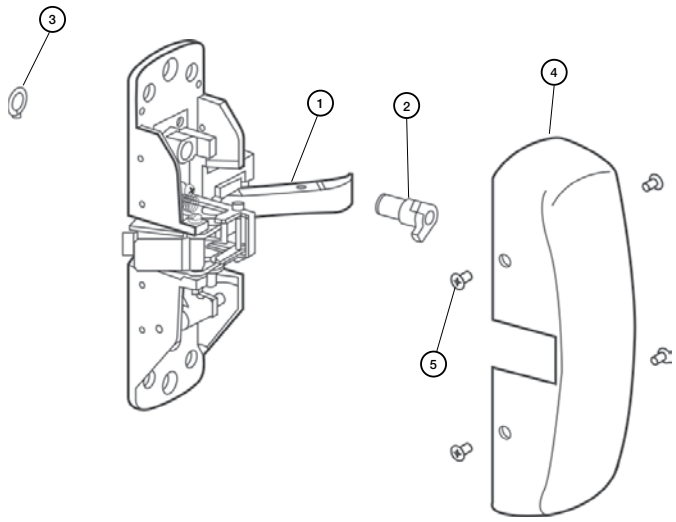
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8863	68-4097	LHRB	Yes
AL-/GL-8863	68-4098	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above		Chassis	1	No
2		98-0018	Outside Cylinder Hub	1	Yes
3		01-0005	Retaining Ring	1	Yes
4	N/A	68-1014	Cover[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

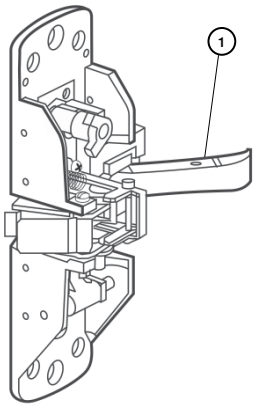
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

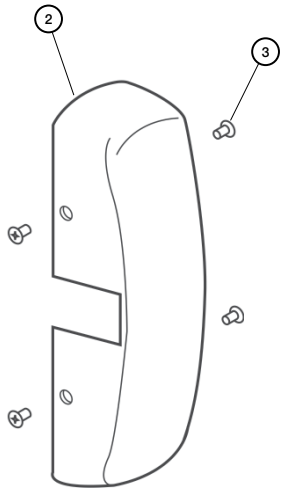
SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8863	68-4099	LHRB	Yes
AL-/GL-8863	68-4100	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4099	Chassis Assembly (LHRB)	1	Yes
		68-4100	Chassis Assembly (RHRB)	1	Yes
2	N/A	68-1014	Cover[1]	1	Yes
3		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish





A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

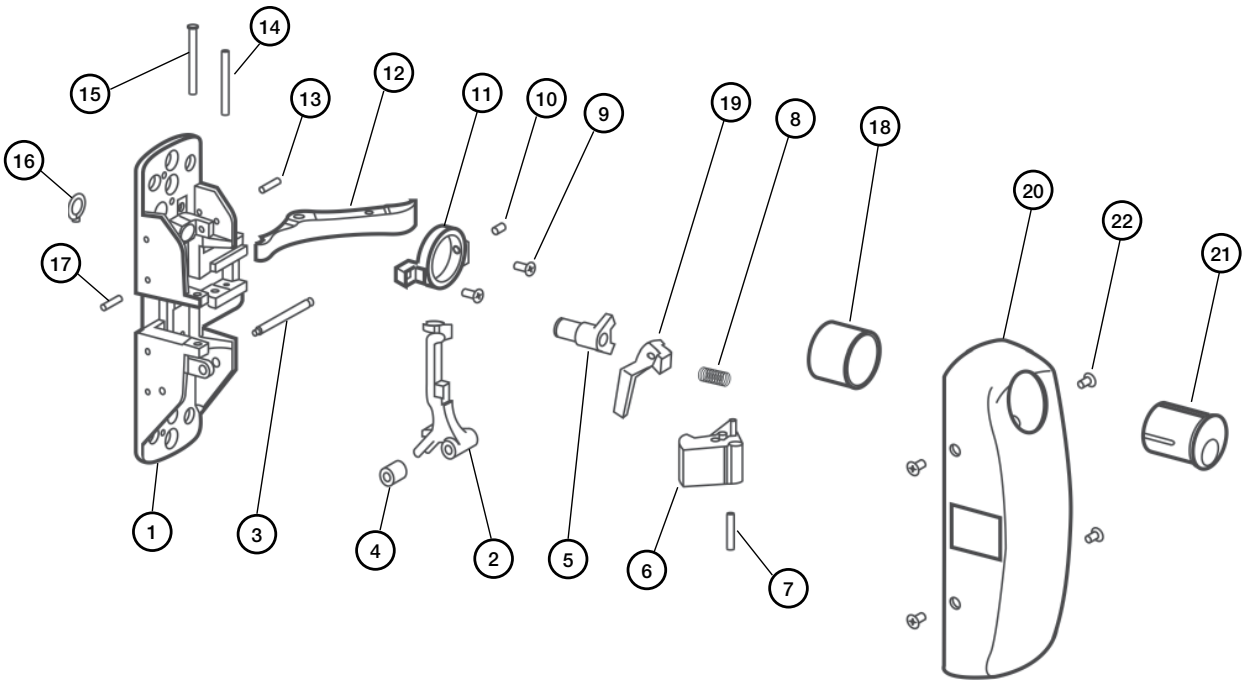
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	-	Chassis Assembly	1	No
2	68-0260	Thumb Piece Lever LHRB	1	Yes
	68-0261	Thumb Piece Lever RHRB	1	Yes
3	68-0271	Pivot Pin	1	Yes
4	68-0273	Bushing	1	Yes
5	98-0018	Outside Cylinder Hub	1	Yes
6	98-2034	Latchbolt	1	Yes
7	97-0040	Bushing, Latchbolt	1	Yes
8	97-0028	Spring, Latchbolt	1	Yes
9	01-3384	Screw #8-32 x 5/16	2	Yes
10	01-1095	Set Screw	1	Yes
11	98-0020	Inside Cylinder Retainer	1	Yes
12	68-0241	Lift Arm	1	Yes
13	98-0011	Pivot Pin (Lift Lever)	1	Yes
14	01-4512	Pivot Pin (Lift Arm)	1	Yes

Item	Part No.	Description	Qty.	Sellable
15	01-0013	Latchbolt Screw	1	Yes
16	01-0005	Retaining Ring	1	Yes
17	01-0008	Groove Pin	1	No
18	98-0021	Blocking Ring[1]	1	Yes
19	68-0237	Lift Lever LHRB	1	Yes
	68-0238	Lift Lever RHRB	1	Yes
20	68-0408	Cover[1]	1	Yes
	68-0409	Cover[1]	1	Yes
21	-	Inside Cylinder[1,2]	1	Yes
22	68-3908	Cover Screw Pack[1]	1	Yes
Not Shown	68-2143	Screw Pack	1	Yes
	649	Strike Pack[1]	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

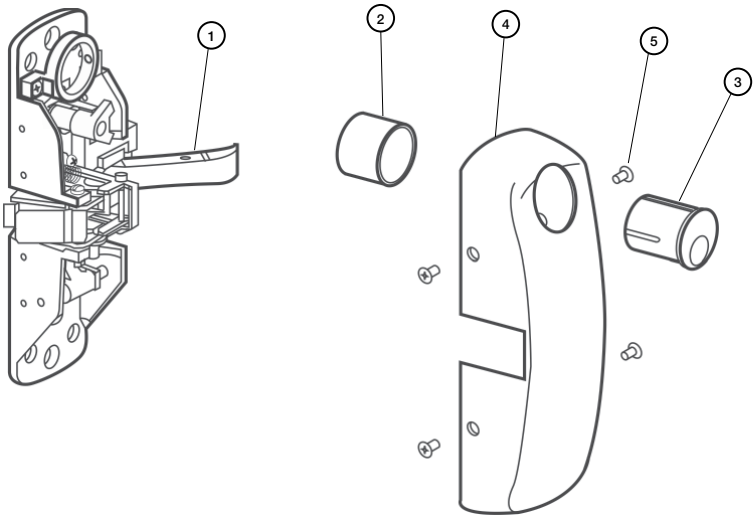
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL/12-8866	68-4104	LHRB	Yes
AL-/GL/12-8866	68-4105	RHRB	

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis Assembly (LHRB)	1	Yes
		—	Chassis Assembly (RHRB)	1	Yes
2	N/A	98-0021	Blocking Ring[1]	1	Yes
3		68-4411	Cylinder[1,2]	1	Yes
4		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

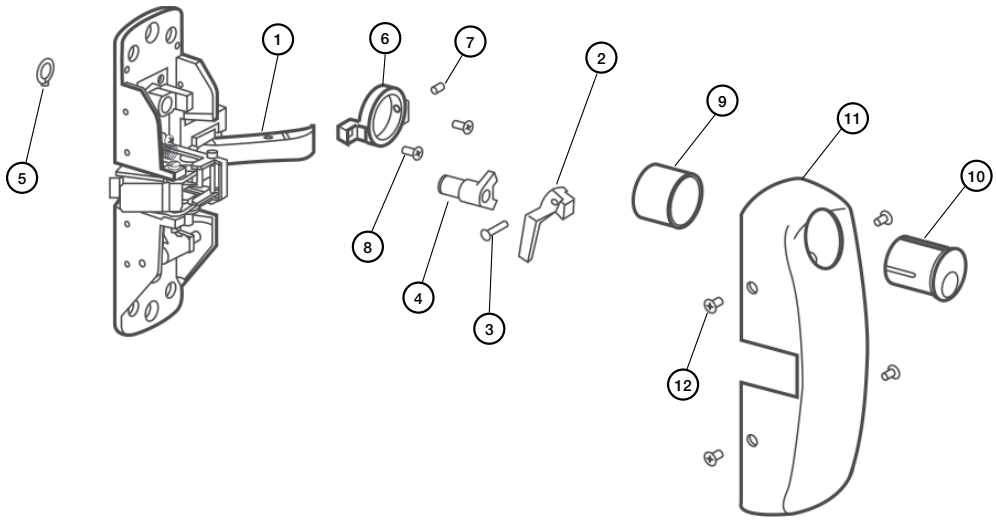
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8866	68-A102	LHRB	Yes
AL-/GL-8866	68-A103	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	-	Chassis Assembly	1	No
2		68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
		68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
3		98-0011	Latchbolt Lever Pivot Pin	1	Yes
4		98-0018	Outside Cylinder Hub	1	Yes
5		01-0005	Retaining Ring	1	Yes
6		98-0020	Inside Cylinder Retainer	1	Yes
7		01-1095	Cylinder Set Screw	1	Yes
8		01-1146	Machine Screw (8-32 x 5/16)	2	Yes
9	N/A	98-0021	Blocking Ring *	1	Yes
10		-	Cylinder[1,3]	1	Yes
11		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
12		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

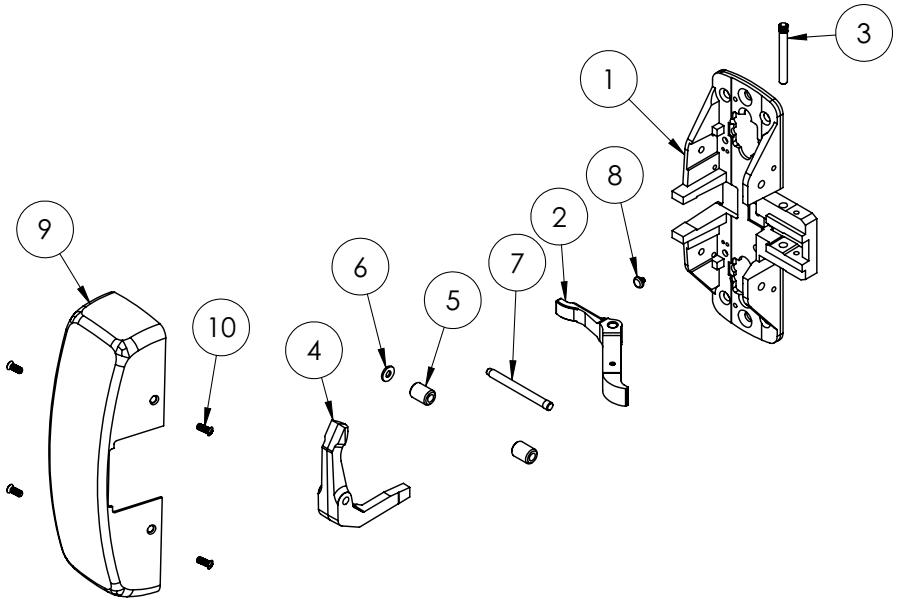
(12-)8904 (12-)8910 (12-)8913
(12-)8915 (12-)8928 (12-)8943
(12-)8944 (12-)8963 (12-)8970
(12-)8971 (12-)8975 (12-)8976

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-) (All Functions Except 16 & 66)	68-2172	LHRB	Yes
	68-2173	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-0339	Chassis	1	No
2		68-1137	Lift Arm	1	Yes
3		68-0239	Pivot Pin	1	Yes
4		68-0337	Left Hand Lift Lever	1	Yes
		68-0338	Right Hand Lift Lever	1	Yes
5		68-0273	Bushing	2	Yes
6		01-9370	Washer	1	Yes
7		68-0271	Pivot Pin (63 Function)	1	Yes
8		68-1294	Stop Pin	1	No
9	N/A	68-0407	Cover[1]	1	Yes
10		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2172 (LHRB)	900 Series Mortise Assembly[1,2,3]	1	Yes
		68-2173 (RHRB)		1	Yes
		68-2143	Screw Pack Standard	1	Yes
		68-2165	Screw Pack (12-)	1	Yes
		C908	Strike Pack LHRB 1 3/4" (C908)[1,3]	1	Yes
		C908	Strike Pack RHRB 1 3/4" (C908)[1,3]	1	Yes

1. Specify finish
2. Specify function
3. Specify hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

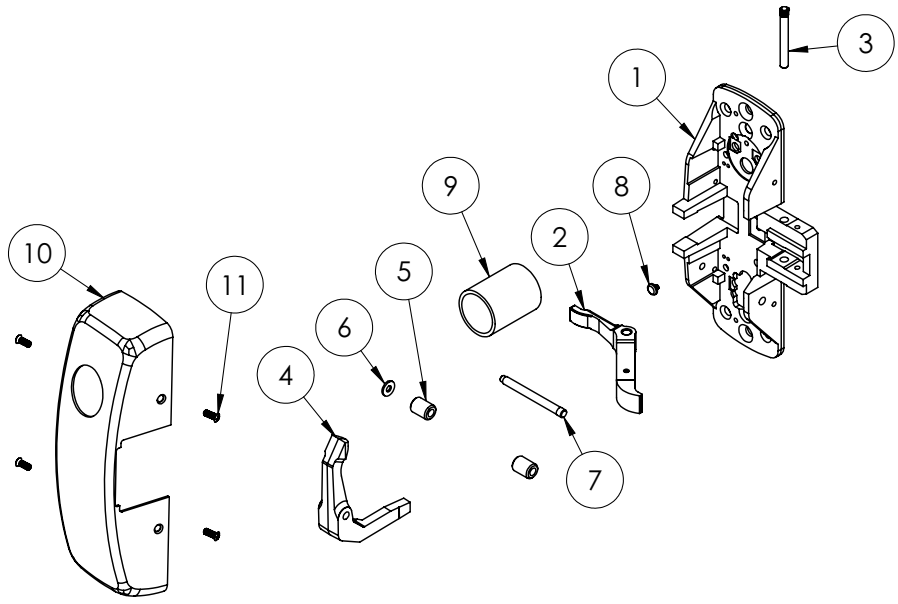
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-)	68-2213	LHRB	Yes
	68-2214	RHRB	Yes

Item	Part No.	Description	Qty	Sellable
1	68-0341	Chassis RHRB	1	No
	68-0342	Chassis LHRB	1	No
2	68-1137	Lift Arm	1	Yes
3	68-0239	Pivot Pin	1	Yes
4	68-0337	Left Hand Lift Lever	1	Yes
	68-0338	Right Hand Lift Lever	1	Yes
5	68-0273	Bushing	2	Yes
6	01-9370	Washer	1	Yes
7	68-0271	Pivot Pin (63 Function)	1	Yes
8	68-1294	Stop Pin	1	No
9	99-0007	Cylinder Blocking Ring[1]	1	Yes
Not Shown	13-0085	Locking Tail	1	Yes
	13-0080	Cylinder Barrel Retainer	1	Yes
	—	Cylinder Assembly[2]	1	Yes
	13-0074	Connecting Screw	2	Yes
10	68-0410	Cover LHRB[1]	1	Yes
	68-0411	Cover RHRB[1]	1	Yes
11	68-3905	Cover Screw Pack[1]	1	Yes
Not Shown	916	Mortise Assy 16 Funtion[1,3]	1	Yes
	966	Mortise Assy 66 Function[1,3]	1	Yes
	68-2143	Screw Pack Standard	1	Yes
	68-2165	Screw Pack (12-)	1	Yes
	C908	Strike Pack LHRB (C908)[3]	1	Yes
	C908	Strike Pack RHRB (C908)[3]	1	Yes

1. Specify finish
2. Specify function
3. Specify hand



A8231 12/17

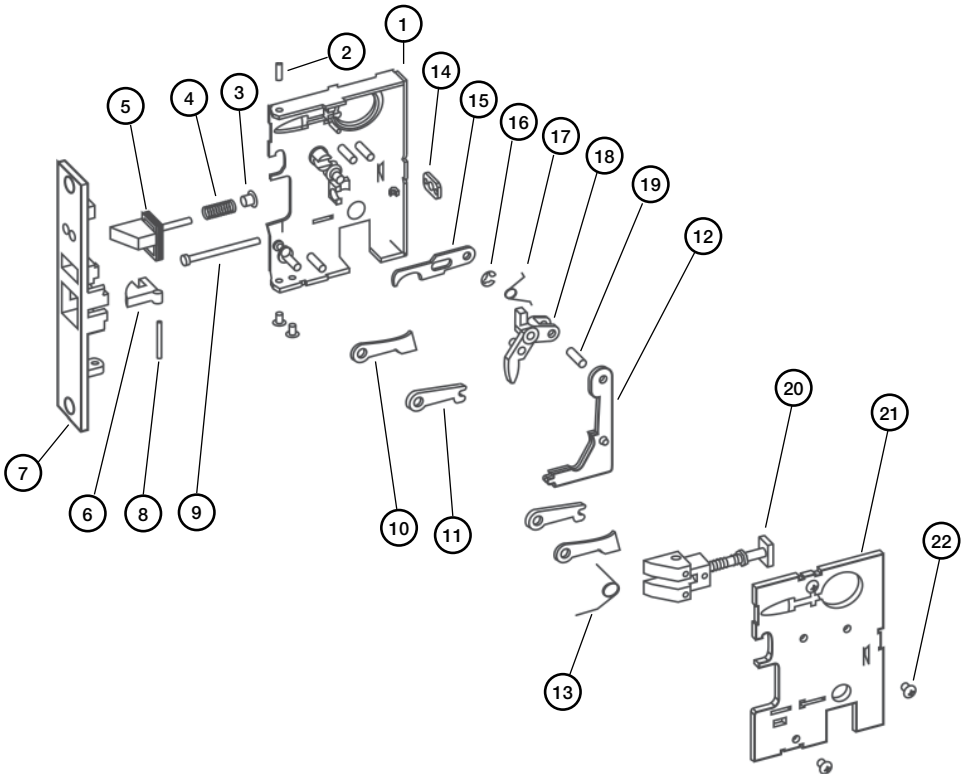
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-0078	Cylinder Set Screw	1	Yes
10	99-0076	Slide Spacer	2	Yes
11	99-0058	Slide Guide	2	Yes
12	99-2059	Lever Slide Assembly	1	Yes

Item	Part No.	Description	Qty.	Sellable
13	99-0061	Spring Thumbpiece Lever	1	No
14	99-0236	Cylinder Screw Support	1	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	01-0098	Retaining Ring	1	Yes
17	99-0063	Spring Guard Bolt Lver	1	Yes
18	99-2389	Latchbolt Lever Assembly	1	Yes
19	99-0212	Pivot Pin Lever Slide	1	Yes
20	99-2247	Latchbolt Assembly	1	Yes
21	99-2361	Cap Assembly	1	No
22	01-1142	Case Screw #8-32 x 1/4	5	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish

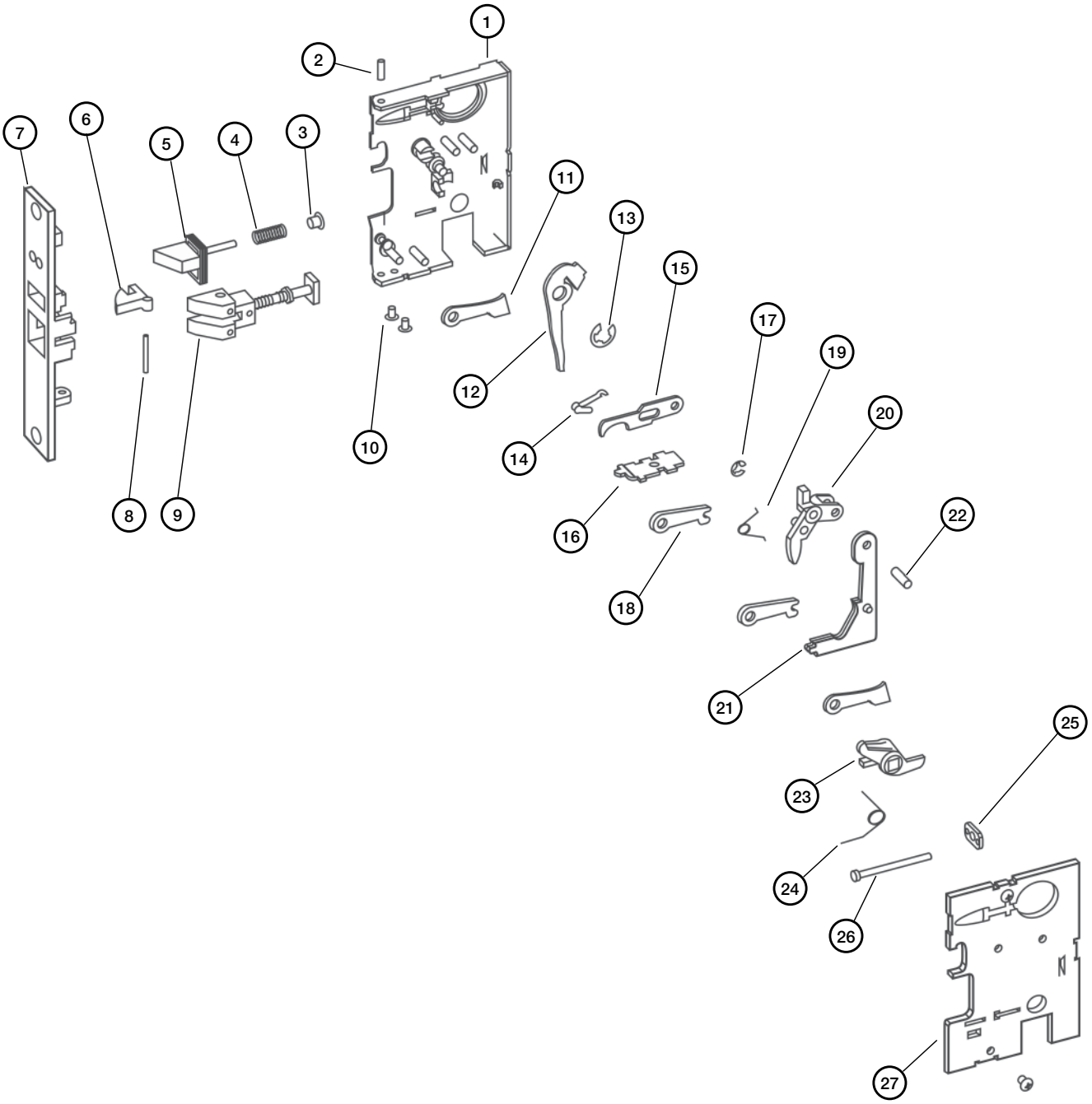
Notes:

- Items 5 and 15 to be sold as a set only.
- For 8313 x ET or 8913 x ET, use 915 Mortise Assembly.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No
-	68-2597	Bridge Rectifier Pack[2]	1	Yes

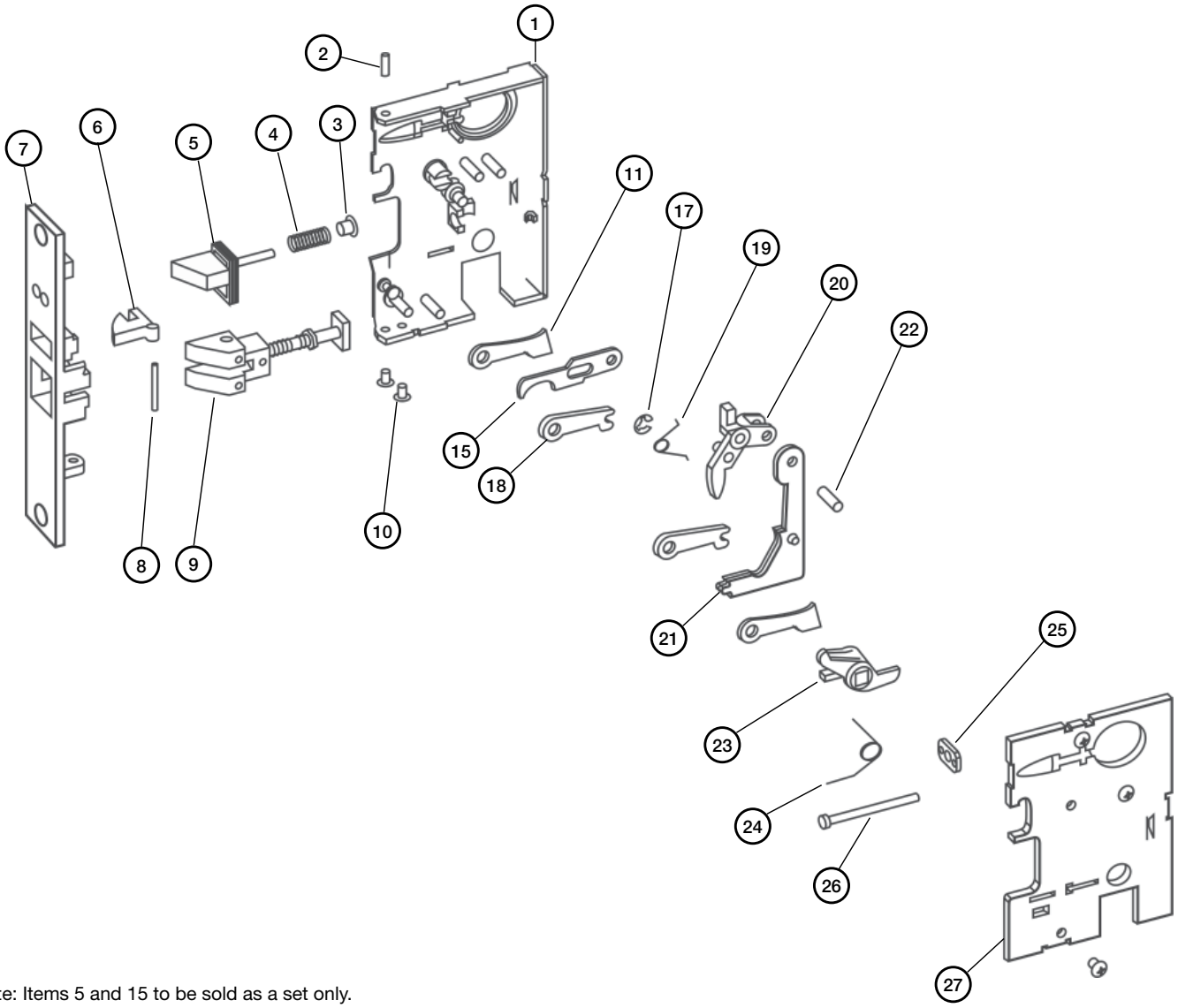
1. Specify finish
2. Use with 975 and 976 only

Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

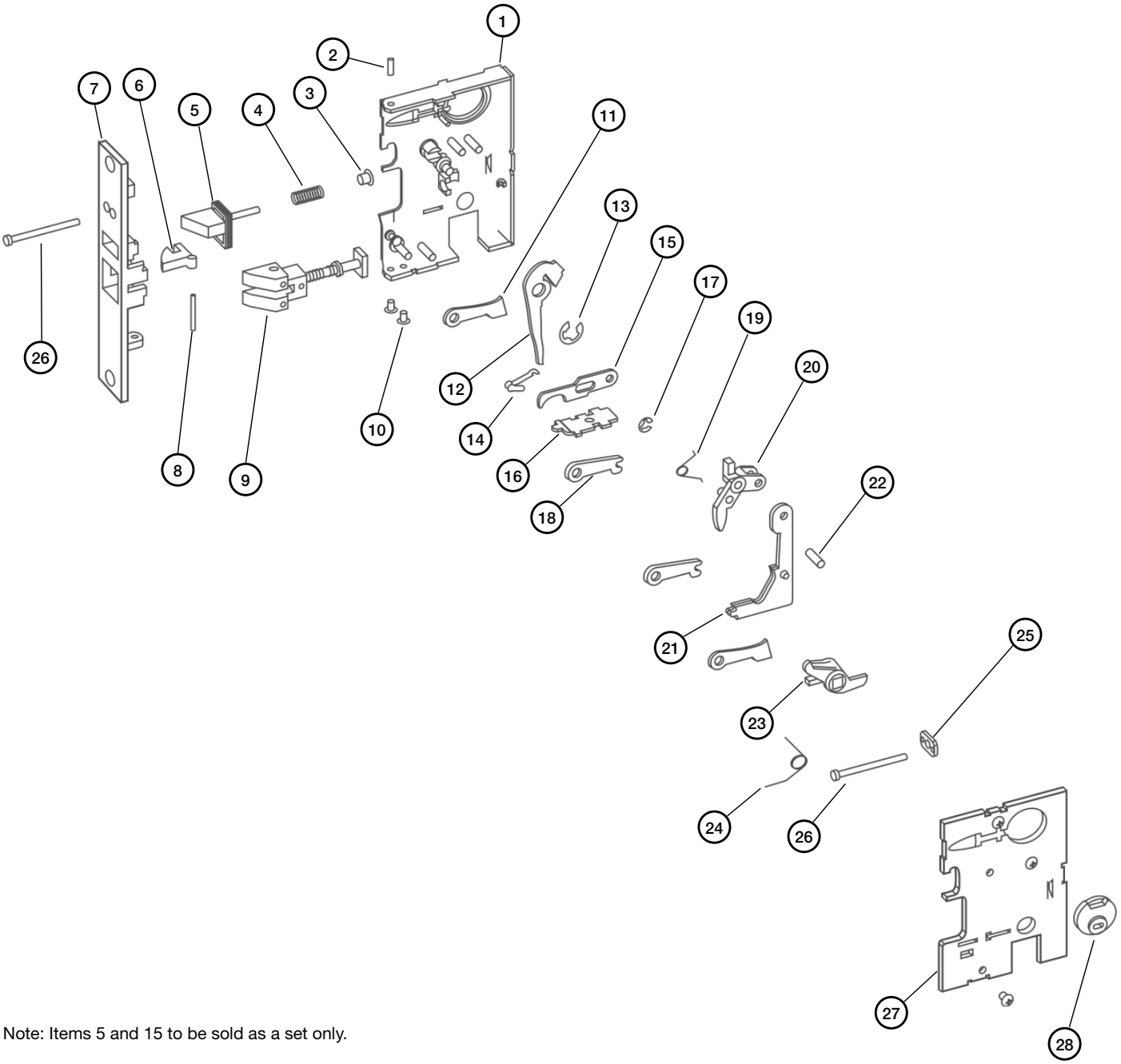
Item	Part No.	Description	Qty.	Sellable
1	99-2352	Case Assy LHRB	1	No
	99-2351	Case Assy RHRB		
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0226	Front LHRB[1]	1	No
	99-0227	Front RHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2387	Latchbolt Lever Assembly LHRB	1	Yes
	99-2388	Latchbolt Lever Assembly RHRB	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	2	Yes
27	99-2361	Cap Assembly LHRB	1	No
	99-2362	Cap Assembly RHRB	1	No
28	13-2162	Cylinder Attachment	1	Yes

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

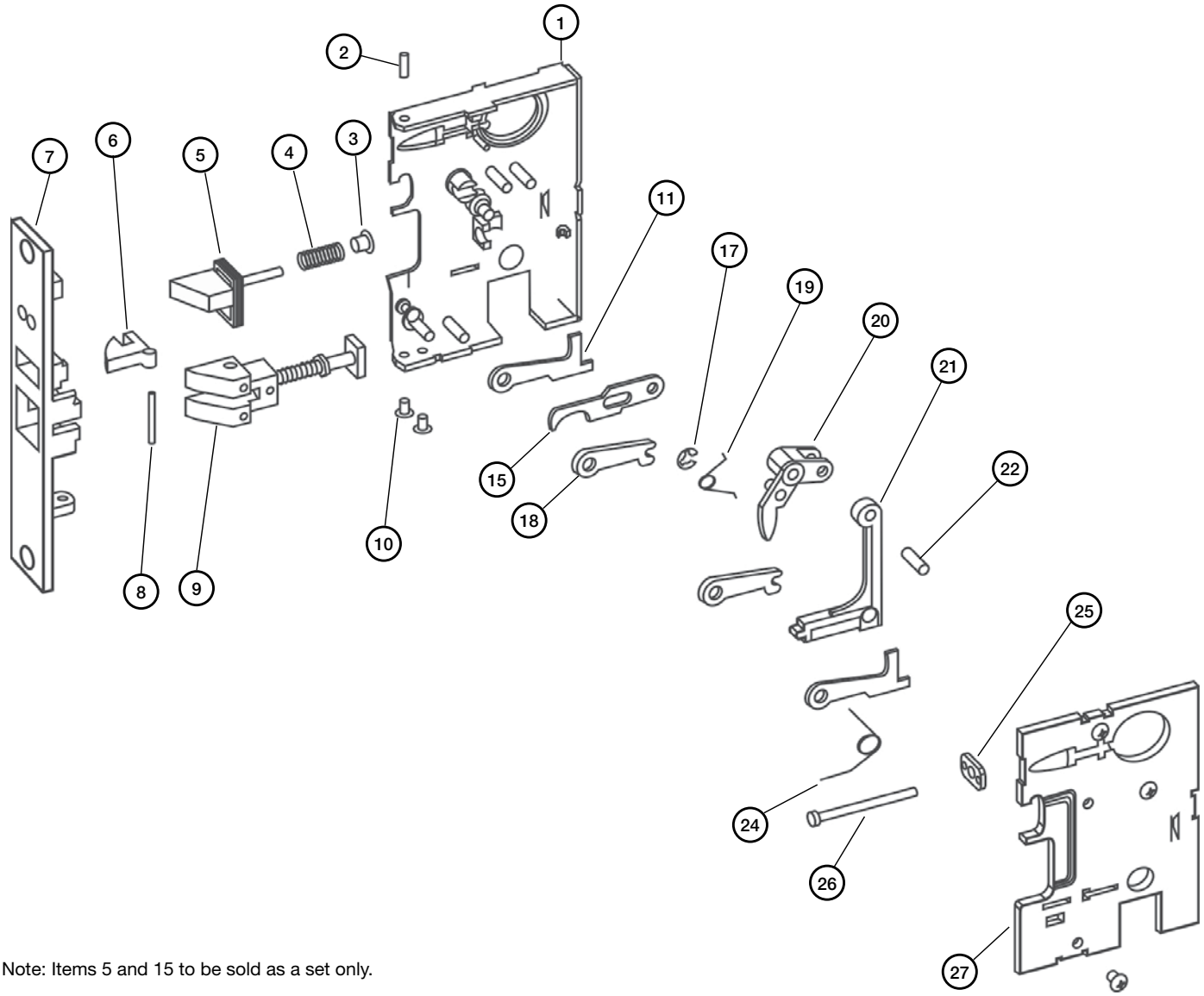
Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

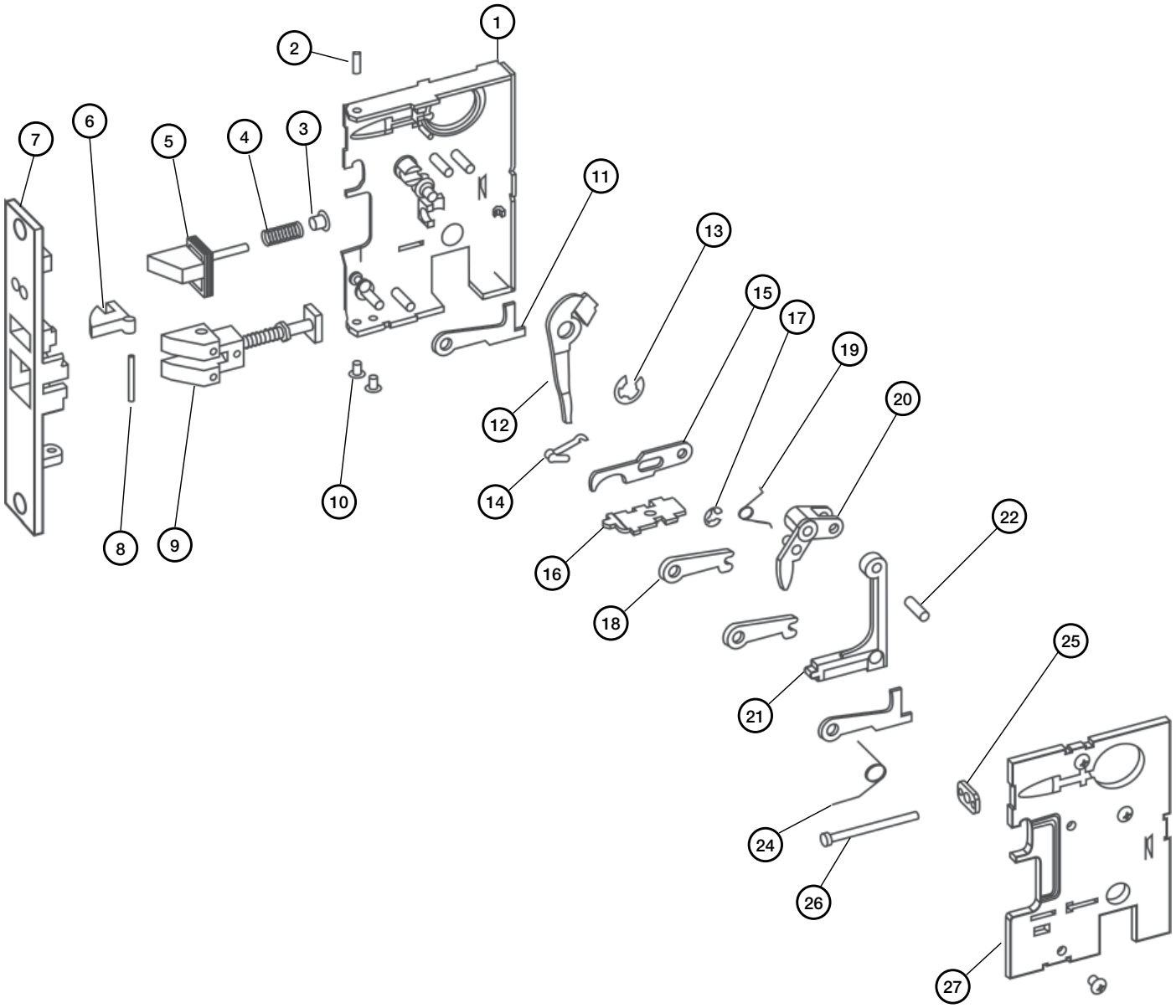
Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy RHRB	1	No
	99-2352	Case Assy LHRB	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

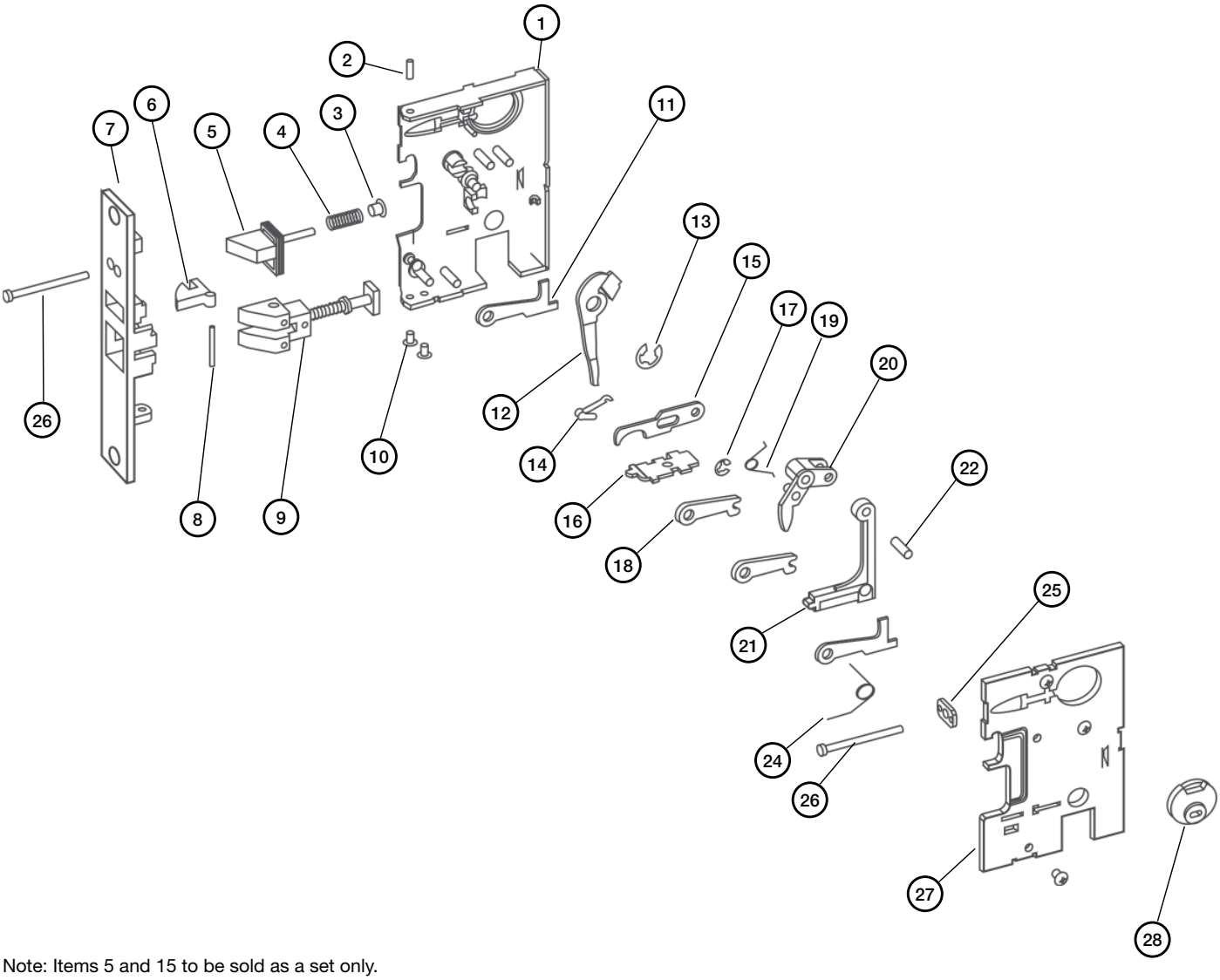
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	99-2352	Case Assy LHRB	1	No
	99-2351	Case Assy RHRB	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2387	Latchbolt Lever Assembly LHRB	1	Yes
	99-2388	Latchbolt Lever Assembly RHRB	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly LHRB	1	No
	99-2362	Cap Assembly RHRB	1	No
28	13-2162	Cylinder Attachment	1	Yes

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Assembly No.	Description	Option	Sellable
68-2702	Wide Stile E Rail Assembly*	(12-) Fire Rated	Yes
68-2703	Wide Stile F Rail Assembly*		Yes
68-2704	Wide Stile G Rail Assembly*		Yes
68-2705	Wide Stile J Rail Assembly*		Yes
68-2724	Narrow Stile E Rail Assembly*		Yes
68-2725	Narrow Stile F Rail Assembly*		Yes
68-2726	Narrow Stile G Rail Assembly*		Yes
68-2727	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		68-0950	Mounting Rail Wide(E)*	1	Yes
		68-0952	Mounting Rail Wide(F)*		Yes
		68-0948	Mounting Rail Wide(J)*		Yes
		68-0949	Mounting Rail Wide(G)*		Yes
		68-0958	Mounting Rail Narrow(E)*		Yes
		68-0955	Mounting Rail Narrow(F)*		Yes
		68-0956	Mounting Rail Narrow(J)*		Yes
		68-0957	Mounting Rail Narrow(G)*		Yes
3		01-1236	#6-32x 3/8" PH FL U'Cut	4	Yes
4		68-0943	Bracket	2	Yes
5		68-0945	Pivot Pin	2	Yes
6		01-0098	Retainer Ring	2	Yes
7		68-0229	Pivot Pin, Push Rail*	2	Yes
8		68-0236	Spring, Rail Arm	2	Yes
9		68-3609	Connecting Arm Assembly	2	Yes
10		68-0615	Push Rail (E)*	1	Yes
		68-0618	Push Rail (F)*		Yes
		68-0616	Push Rail (J)*		Yes
		68-0617	Push Rail (G)*		Yes
11		809	TouchPad Assembly	1	Yes
12		01-4537	Standard Hole Plug	1	Yes

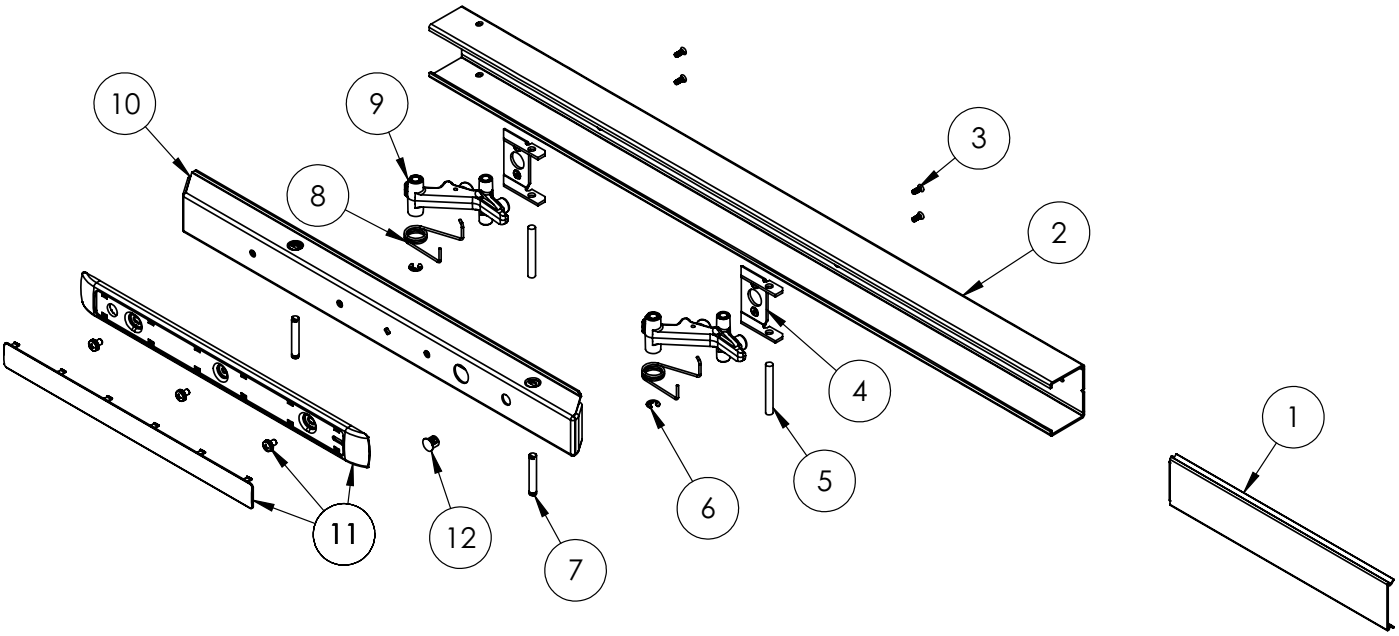
*Specify Finish

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-2703 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Assembly No.	Description	Option	Sellable
68-5542	Wide Stile E Rail Assembly*	(12-56-) (56-)	Yes
68-3212	Wide Stile F Rail Assembly*		Yes
68-3211	Wide Stile G Rail Assembly*		Yes
68-3213	Wide Stile J Rail Assembly*		Yes
68-5578	Narrow Stile E Rail Assembly*		Yes
68-3217	Narrow Stile F Rail Assembly*		Yes
68-3216	Narrow Stile G Rail Assembly*		Yes
68-3218	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		68-0950	Mounting Rail Wide(E)*	1	Yes
		68-0952	Mounting Rail Wide(F)*		Yes
		68-0948	Mounting Rail Wide(J)*		Yes
		68-0949	Mounting Rail Wide(G)*		Yes
		68-0958	Mounting Rail Narrow(E)*		Yes
		68-0955	Mounting Rail Narrow(F)*		Yes
		68-0956	Mounting Rail Narrow(J)*		Yes
		68-0957	Mounting Rail Narrow(G)*		Yes
3		M56AE	Rail Motor Kit, E	1	Yes
		M56AF	Rail Motor Kit, F		Yes
		M56AJ	Rail Motor Kit, J		Yes
		M56AG	Rail motor Kit, G		Yes
4		68-0229	Pivot Pin, Push Rail*	2	Yes
5		68-0236	Spring, Rail Arm	2	Yes
6		01-0098	Retaining Ring	2	Yes
7		809	TouchPad Assembly	1	Yes
8		68-0615	Standard Push Rail, E*	1	Yes
		68-0618	Standard Push Rail, F*		Yes
		68-0616	Standard Push Rail, J*		Yes
		68-0617	Standard Push Rail, G*		Yes
9		68-3609	Connecting Arm Assembly	1	Yes
10		52-1261	56- Input Harness Assembly	2	Yes
11		01-1236	#6-32x3/8" PH FL U'CUT	4	Yes
12		68-0945	Pivot Pin	1	Yes
13		68-0943	Bracket	1	Yes

All Related HK- Assemblies Listed Below

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
19-56-HK-*	68-5515	68-5516	68-5517	68-5518	68-5602	68-5603	68-5604	68-5605	Yes
53-56-HK-*	68-5554*	68-5555*	68-5556*	68-5557*	68-5594*	68-5595*	68-5596*	68-5597*	Yes
53-55-56-HK-*	68-5558*	68-5559	68-5560	68-5561*	68-5598*	68-5599*	68-5600*	68-5601*	Yes
19-53-56-HK-*	68-5519*	68-5520*	68-5521*	68-5522*	68-5610*	68-5611*	68-5612*	68-5613*	Yes
19-53-55-56-HK- *	68-5538*	68-5539*	68-5540*	68-5541*	68-5614*	68-5615*	68-5616*	68-5617*	Yes

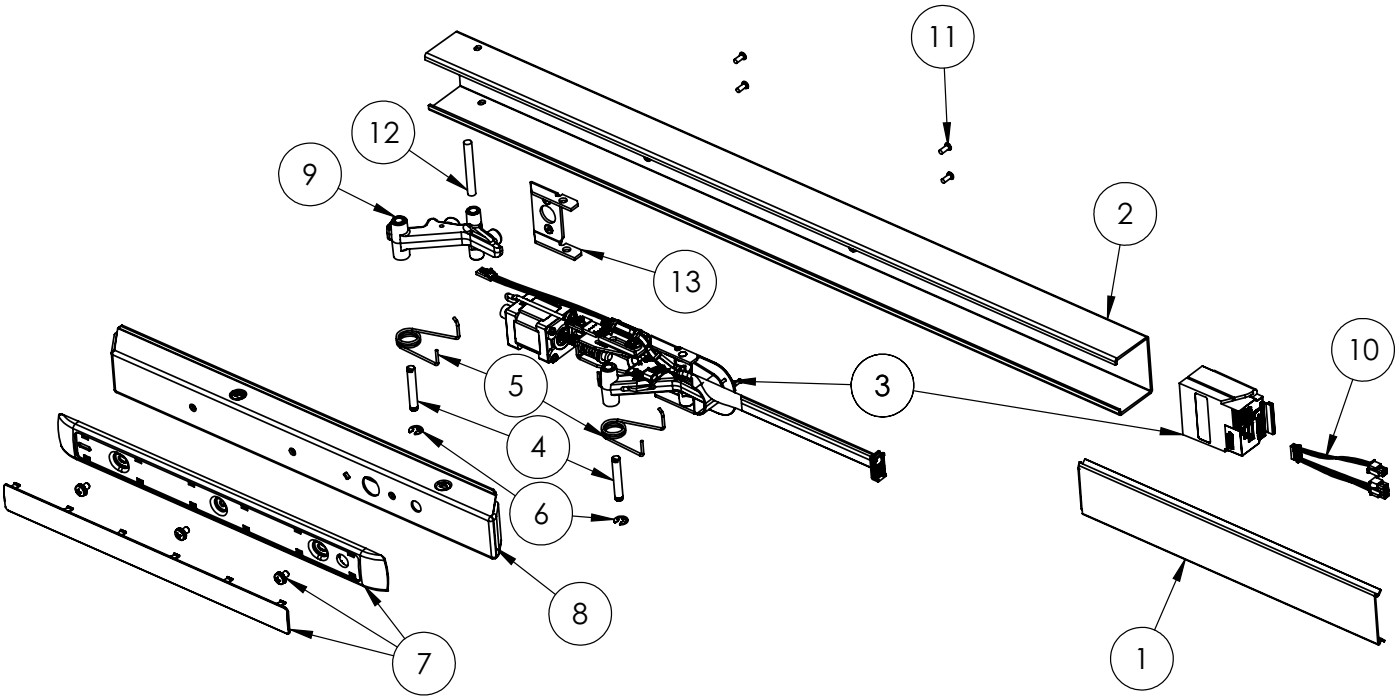
Parts 3-13 Available as Assembly No. 52-3541 for E, 52-3542 for F, 52-3543 for J, 52-3544 for G
*Specify Finish

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-5578 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Assembly No.	Description	Option	Sellable
68-6098	Wide Stile E Rail Assembly*	(59-)	Yes
68-3780	Wide Stile F Rail Assembly*		Yes
68-3781	Wide Stile G Rail Assembly*		Yes
68-3782	Wide Stile J Rail Assembly*		Yes
68-6100	Narrow Stile E Rail Assembly*		Yes
68-3788	Narrow Stile F Rail Assembly*		Yes
68-3789	Narrow Stile G Rail Assembly*		Yes
68-3790	Narrow Stile J Rail Assembly*		Yes
68-6099	Wide Stile E Rail Assembly*	(12-59-)	Yes
68-3784	Wide Stile F Rail Assembly*		Yes
68-3785	Wide Stile G Rail Assembly*		Yes
68-3786	Wide Stile J Rail Assembly*		Yes
68-6101	Narrow Stile E Rail Assembly*		Yes
68-3792	Narrow Stile F Rail Assembly*		Yes
68-3793	Narrow Stile G Rail Assembly*		Yes
68-3794	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	809	TouchPad Assembly	1	Yes
2		68-1027	Push Rail, E*	1	No
		68-1030	Push Rail, F*		Yes
		68-1028	Push Rail, G*		Yes
		68-1029	Push Rail, J*		Yes
3		68-0582	Lockdown Cam[1]	1	Yes
4		01-4537	Standard Hole Plug	1	Yes
5		01-0098	Retaining Ring	2	Yes
6		68-0229	Pivot Pin, Push Rail*	2	Yes
7		68-1049	Rubber Cushion	1	No
8		68-1039	Support Plate	1	No
9		52-1701	59- Wire Guide	1	Yes
10		68-0236	Spring, Rail Arm	2	Yes
11		68-0945	Pivot Pin	2	Yes
12		01-0711	Flanged Nyliner	8	Yes
13		52-4765	59- Connecting Arm	1	No
14		68-0943	Bracket	1	Yes
15		52-0935	Wire Barrier	1	Yes
16		52-4733	59- Harness Sub-Plate Assembly	1	No
		52-4734	59- Harness Sub-Plate Assembly		No
17		01-0610	Wave Spring Washer[1]	1	Yes
18		68-0583	Lockdown Button [1]	1	Yes
19		01-4466	Machine Screw SEMS[1]	1	No
20		01-1236	#6-32X3/8" PH FL U'Cut 6**		Yes
21		68-6127	Connecting Arm	1	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
22	See Chart Above	68-1045	Mounting Rail, E Narrow*	1	Yes
		68-1042	Mounting Rail, F Narrow*		Yes
		68-1043	Mounting Rail, J Narrow*		Yes
		68-1044	Mounting Rail, G Narrow*		Yes
		68-0950	Mounting Rail, E Wide*		Yes
		68-1058	Mounting Rail, F Wide*		Yes
		68-1059	Mounting Rail, J Wide*		Yes
		68-1060	Mounting Rail, G Wide*		Yes
23		68-6090	Insert Assembly, E Wide	1	No
		68-6091	Insert Assembly, F Wide		No
		68-6092	Insert Assembly, J Wide		No
		68-6093	Insert Assembly, G Wide		No
		68-6097	Insert Assembly, E Narrow		No
		68-6094	Insert Assembly, F Narrow		No
		68-6095	Insert Assembly, J Narrow		No
		68-6096	Insert Assembly, G Narrow		No
24		52-1292	Harness Assembly	1	Yes
		52-1293	Harness Assembly		Yes

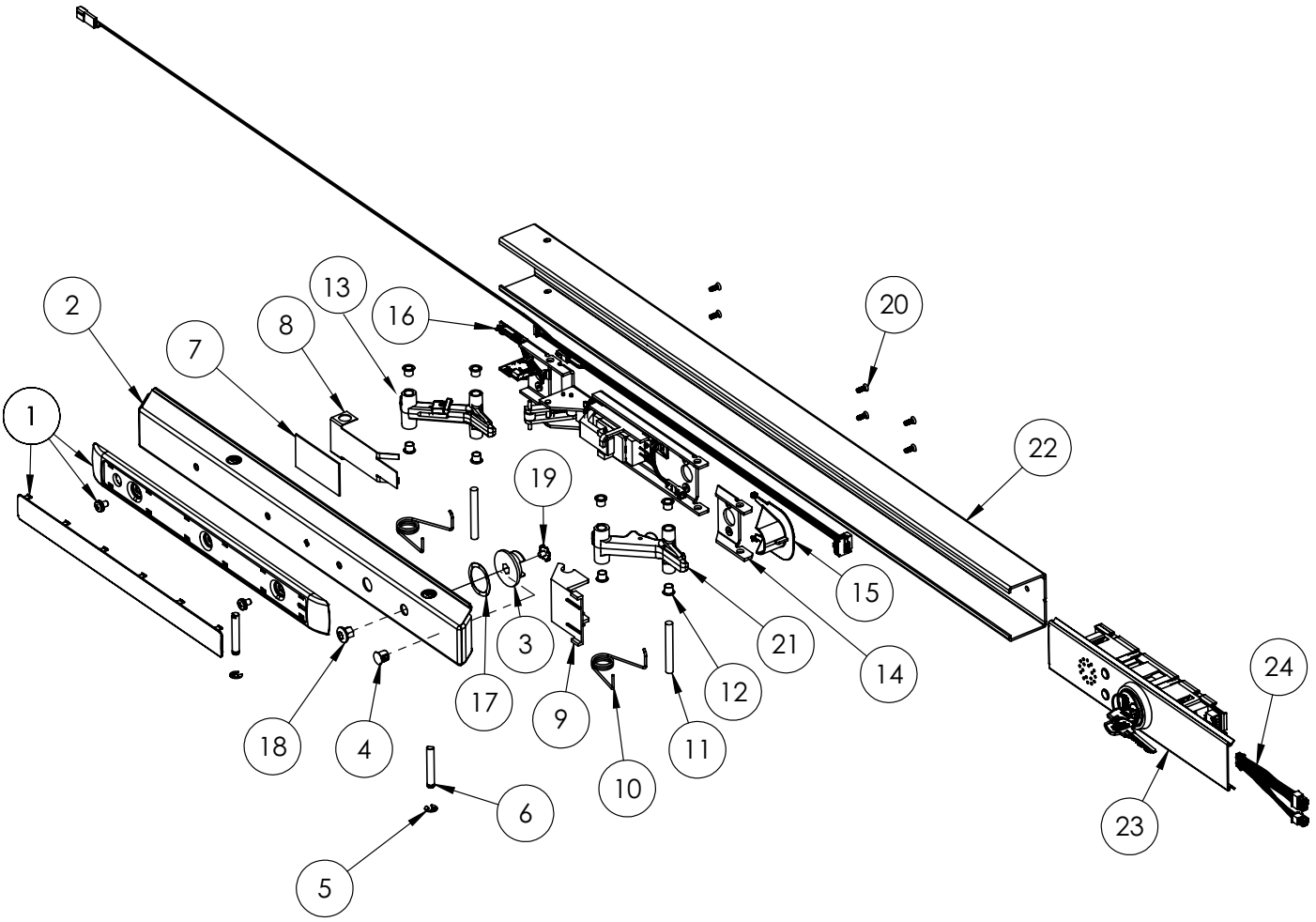
*Specify Finish
**Qty is 6 in Sizes F J G, 4 in Size E
1. Do not use on any 12- Rail Assembly

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-3780 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

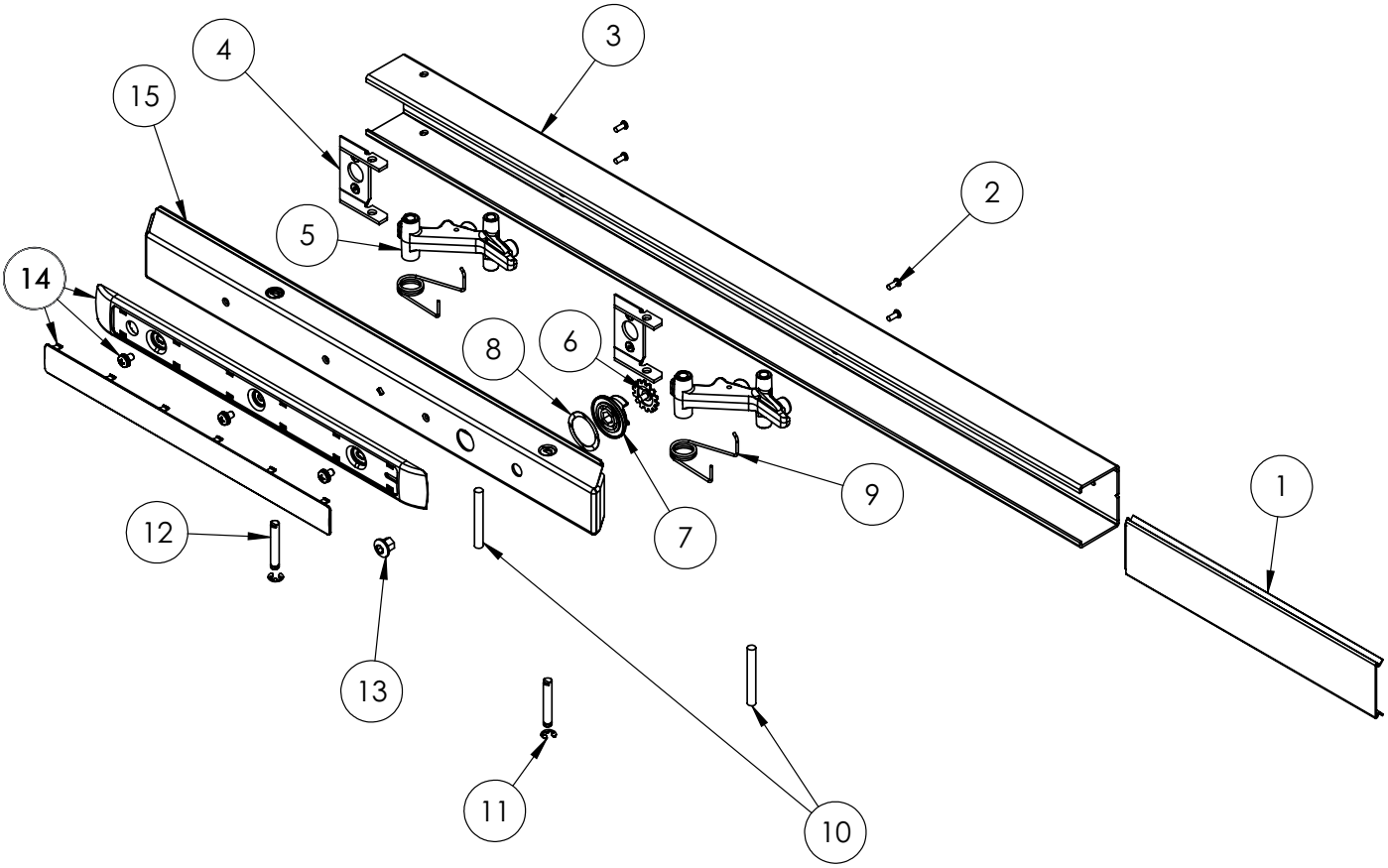
Assembly No.	Description	Option	Sellable
68-2694	Wide Stile E Rail Assembly*	Standard Rails	Yes
68-2695	Wide Stile F Rail Assembly*		Yes
68-2696	Wide Stile G Rail Assembly*		Yes
68-2697	Wide Stile J Rail Assembly*		Yes
68-2716	Narrow Stile E Rail Assembly*		Yes
68-2717	Narrow Stile F Rail Assembly*		Yes
68-2718	Narrow Stile G Rail Assembly*		Yes
68-2719	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		01-1236	#6-32x3/8 PH FL U'Cut	4	Yes
3		68-0950	Mounting Rail, E Wide*	1	Yes
		68-0952	Mounting Rail, F Wide*		Yes
		68-0948	Mounting Rail, J Wide*		Yes
		68-0949	Mounting Rail, G Wide*		Yes
		68-0958	Mounting Rail, E Narrow*		Yes
		68-0955	Mounting Rail, F Narrow*		Yes
		68-0956	Mounting Rail, J Narrow*		Yes
		68-0957	Mounting Rail, G Narrow*		Yes
4		68-0943	Bracket	2	Yes
5		68-3609	Connecting Arm Assembly	2	Yes
6		01-4466	Machine Screw SEMS[1]	1	Yes
7		68-0582	Lockdown Cam[1]	1	Yes
8		01-0610	Wave Spring Washer[1]	1	Yes
9		68-0236	Spring, Rail Arm	2	Yes
10		68-0945	Pivot Pin	2	Yes
11		01-0098	Retaining Ring	2	Yes
12		68-0229	Pivot Pin Push Rail*	2	Yes
13		68-0583	Lockdown Button[1]	1	Yes
14		809	Touch Pad Assembly	1	Yes
15		68-0615	Push Rail, E*	1	Yes
		68-0618	Push Rail, F*		Yes
		68-0616	Push Rail, J*		Yes
		68-0617	Push Rail, G*		Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Assembly 68-2695 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Assembly No.	Description	Option	Sellable
68-2698	Wide Stile E Rail Assembly*	16-	Yes
68-2699	Wide Stile F Rail Assembly*		Yes
68-2700	Wide Stile G Rail Assembly*		Yes
68-2701	Wide Stile J Rail Assembly*		Yes
68-2720	Narrow Stile E Rail Assembly*		Yes
68-2721	Narrow Stile F Rail Assembly*		Yes
68-2722	Narrow Stile G Rail Assembly*		Yes
68-2723	Narrow Stile J Rail Assembly*		Yes

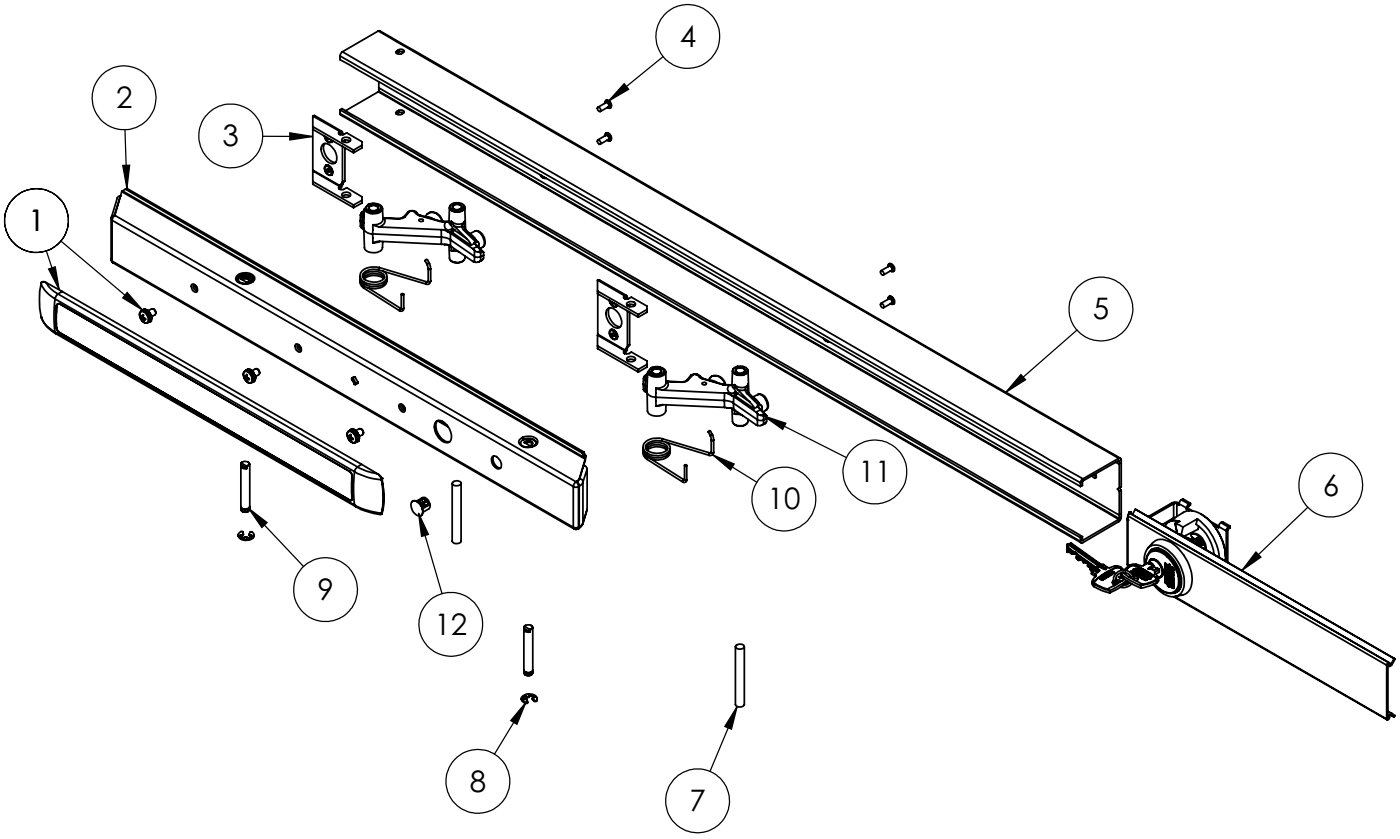
Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	809	Touch Pad Assembly	1	Yes
2		68-0615	Push Rail, E*	1	Yes
		68-0618	Push Rail, F*		Yes
		68-0616	Push Rail, J*		Yes
		68-0617	Push Rail, G*		Yes
3		68-0943	Bracket	2	Yes
4		01-1236	CR-FHMS 6-32X3/8"	4	Yes
5		68-0950	Mounting Rail, E Wide*	1	Yes
		68-0952	Mounting Rail, F Wide*		Yes
		68-0948	Mounting Rail, J Wide*		Yes
		68-0949	Mounting Rail, G Wide*		Yes
		68-0958	Mounting Rail, E Narrow*		Yes
		68-0955	Mounting Rail, F Narrow*		Yes
		68-0956	Mounting Rail, J Narrow*		Yes
		68-0957	Mounting Rail, G Narrow*		Yes
6		816-5	Insert Assembly, E Wide[1]*	1	Yes
		816-1	Insert Assembly, F Wide[1]*		Yes
		816-7	Insert Assembly, J Wide[1]*		Yes
		816-4	Insert Assembly, G Wide[1]*		Yes
		816-2	Insert Assembly, E/F Narrow[1]*		Yes
		816-6	Insert Assembly, J Narrow[1]*		Yes
		816-3	Insert Assembly, G Narrow[1]*		Yes
7		68-0945	Pivot Pin	2	Yes
8		01-0098	Retaining Ring	2	Yes
9		68-0229	Pivot Pin, Push Rail*	2	Yes
10		68-0236	Spring, Rail Arm	2	Yes
11		68-3609	Connecting Arm Assembly	2	Yes
12		01-4537	Standard Hole Plug	1	Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Assembly 68-2699 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

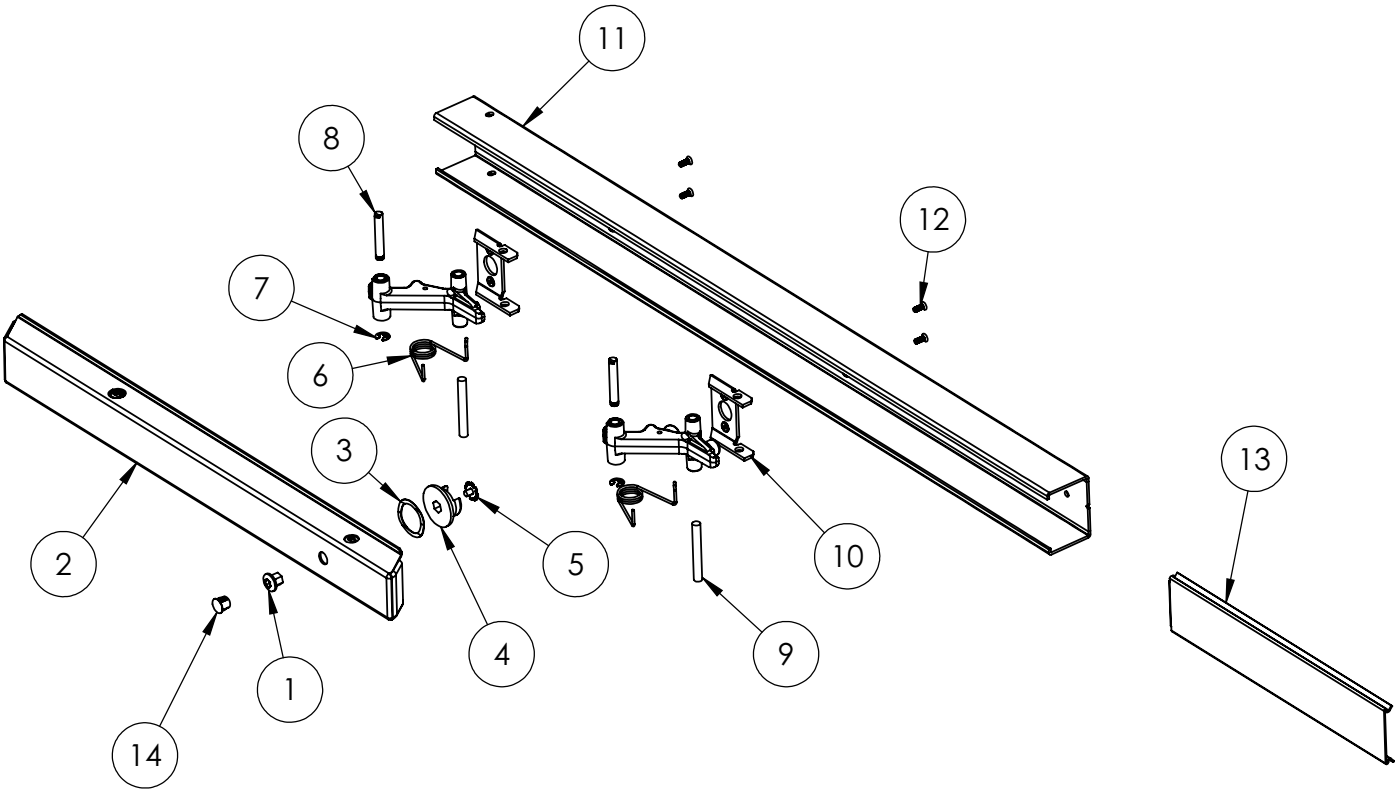
Assembly No.	Description	Option	Sellable
68-2918	E Wide Rail Assembly*	19-	Yes
68-2919	F Wide Rail Assembly*		Yes
68-2921	J Wide Rail Assembly*		Yes
68-2920	G Wide Rail Assembly*		Yes
68-2905	E Narrow Rail Assembly*		Yes
68-2906	F Narrow Rail Assembly*		Yes
68-2908	J Narrow Rail Assembly*		Yes
68-2907	G Narrow Rail Assembly*		Yes
68-2926	12- E Wide Rail Assembly*	12-19-	Yes
68-2927	12- F Wide Rail Assembly*		Yes
68-2929	12- J Wide Rail Assembly*		Yes
68-2928	12- G Wide Rail Assembly*		Yes
68-2913	12- E Narrow Rail Assembly*		Yes
68-2914	12- F Narrow Rail Assembly*		Yes
68-2916	12- J Narrow Rail Assembly*		Yes
68-2915	12- G Narrow Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	68-0583	Lockdown Button[1]	1	Yes
2		68-0736	Push Rail, E*	1	Yes
		68-0739	Push Rail, F*		Yes
		68-0737	Push Rail, J*		Yes
		68-0738	Push Rail, G*		Yes
3		01-0610	Wave Spring Washer[1]	1	Yes
4		68-0582	Lockdown Cam[1]	1	Yes
5		01-4466	SEMS Machine Screw[1]	1	Yes
6		68-0236	Spring, Rail Arm	2	Yes
7		01-0098	Retaining Ring	2	Yes
8		68-0229	Pivot Pin, Push Rail	2	Yes
9		68-0945	Pivot Pin, Mounting Rail	2	Yes
10		68-0943	Bracket	2	Yes
11		68-0950	Mounting Rail, E*	1	Yes
		68-0952	Mounting Rail, F*		Yes
		68-0949	Mounting Rail, J*		Yes
		68-0948	Mounting Rail, G*		Yes
12		01-1236	#6-32X3/8" Machine Screw[1]	4	Yes
13		68-0550	Mounting Rail Insert, E*	1	Yes
		68-0549	Mounting Rail Insert, F*		Yes
		68-0552	Mounting Rail Insert, J*		Yes
		68-0551	Mounting Rail Insert, G*		Yes
14		01-4537	Standard Hole Plug	1	Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Assembly 68-2919 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
AL-	68-4010	68-4011	68-4012	68-4025	68-4022	68-4023	68-4024	Yes
12-AL-	68-4018	68-4019	68-4020	68-4033	68-4030	68-4031	68-4032	Yes
19-AL-	68-4035	68-4036	68-4037	68-4050	68-4047	68-4048	68-4049	Yes
12-19-AL-	68-4043	68-4044	68-4045	68-4058	68-4055	68-4056	68-4057	Yes
53-AL-	68-4716	68-4717	68-4718	68-4723	68-4724	68-4725	68-4726	Yes
12-53-AL-	68-4720	68-4721	68-4722	68-4727	68-4728	68-4729	68-4730	Yes
19-53-AL-	68-4842	68-4843	68-4844	68-4849	68-4850	68-4851	68-4852	Yes
12-19-53-AL-	68-4846	68-4847	68-4848	68-4853	68-4854	68-4855	68-4856	Yes
53-55-AL-	68-4922	68-4923	68-4924	68-4929	68-4930	68-4931	68-4932	Yes
12-53-55-AL-	68-4926	68-4927	68-4928	68-4933	68-4934	68-4935	68-4936	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
TL-	68-5048	68-5049	68-5051	68-5050	68-5009	68-5010	68-5012	68-5011	Yes
16-TL-	68-5052	68-5053	68-5055	68-5054	68-5013	68-5014	68-5016	68-5015	Yes
12-TL-	68-5056	68-5057	68-5059	68-5058	68-5017	68-5018	68-5020	68-5019	Yes
TL- Inactive	68-5060	68-5061	68-5063	68-5062	N/A	N/A	N/A	N/A	Yes
TL- (8895 Only)	68-5164	68-5165	68-5167	68-5166	N/A	N/A	N/A	N/A	Yes
55-TL-(8895 Only)	68-5168	68-5169	68-5171	68-5170	N/A	N/A	N/A	N/A	Yes
55-56-TL-	68-5689	68-5173	68-5174	68-5172	68-5692	68-5176	68-5177	68-5175	Yes
16-55-56-TL-	68-5706	68-5707	68-5708	68-5709	68-5738	68-5739	68-5740	68-5741	Yes
55-56-HK-TL-	68-5722	68-5723	68-5724	68-5725	68-5754	68-5755	68-5756	68-5757	Yes
AL-TL-	N/A	68-5190	68-5191	68-5192	68-5199	68-5196	68-5197	68-5198	Yes
12-AL-TL-	N/A	68-5193	68-5194	68-5195	68-5203	68-5200	68-5201	68-5202	Yes
59-TL-	N/A	68-5178	68-5179	68-5180	N/A	68-5187	68-5188	68-5189	Yes
12-59-TL-	N/A	68-5181	68-5182	68-5183	N/A	68-5187	68-5188	68-5189	Yes
55-AL-TL-	N/A	68-5314	68-5315	68-5316	68-5323	68-5320	68-5321	68-5322	Yes
12-55-AL-TL-	N/A	68-5317	68-5318	68-5319	68-5327	68-5324	68-5325	68-5326	Yes
53-58-TL-	68-5252	68-5253	68-5254	68-5255	68-5264	68-5265	68-5266	68-5267	Yes
12-53-58-TL-	68-5260	68-5261	68-5262	68-5263	68-5272	68-5273	68-5274	68-5275	Yes
16-53-58-TL-	68-5256	68-5257	68-5258	68-5259	68-5268	68-5269	68-5270	68-5271	Yes
53-55-TL-	68-5228	68-5229	68-5230	68-5231	68-5240	68-5241	68-5242	68-5243	Yes
12-53-55-TL-	68-5236	68-5237	68-5238	68-5239	68-5248	68-5249	68-5250	68-5251	Yes
16-53-55-TL-	68-5232	68-5233	68-5234	68-5235	68-5244	68-5245	68-5246	68-5247	Yes
53-TL-	68-5204	68-5205	68-5206	68-5207	68-5216	68-5217	68-5218	68-5219	Yes
12-53-TL-	68-5208	68-5209	68-5210	68-5211	68-5220	68-5221	68-5222	68-5223	Yes
16-53-TL-	68-5212	68-5213	68-5214	68-5215	68-5224	68-5225	68-5226	68-5227	Yes
56-TL-	68-5691	68-5162	68-5163	68-5161	68-5688	68-5159	68-5160	68-5158	Yes
56-HK-TL-	68-5750	68-5751	68-5752	68-5753	68-5718	68-5719	68-5720	68-5721	Yes
16-56-TL-	68-5734	68-5735	68-5736	68-5737	68-5702	68-5703	68-5704	68-5705	Yes
57-TL-	N/A	68-5096	68-5098	68-5097	68-5102	68-5403	68-5105	68-5104	Yes
12-57-TL-	N/A	68-5099	68-5101	68-5100	68-5106	68-5107	68-5109	68-5108	Yes
55-57-TL-	N/A	68-5178	68-5179	68-5180	N/A	68-5181	68-5182	68-5186	Yes
12-55-57-TL-	N/A	68-5184	68-5185	68-5186	N/A	68-5187	68-5188	68-5189	Yes
55-58-TL-	68-5134	68-5135	68-5137	68-5136	68-514	68-5147	68-5149	68-5148	Yes
12-55-58-TL-	68-5142	68-5143	68-5145	68-5144	68-5154	68-5155	68-5157	68-5156	Yes
16-55-58-TL-	68-5138	68-5139	68-5141	68-5140	68-5150	68-5151	68-5153	68-5152	Yes
58-TL-	68-5110	68-5111	68-5113	68-5112	68-5122	68-5123	68-5125	68-5124	Yes
12-58-TL-	68-5118	68-5119	68-5121	68-5120	68-5130	68-5131	68-5133	68-5132	Yes
16-58-TL-	68-5114	68-5115	68-5117	68-5116	68-5126	68-5127	68-5129	68-5128	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	L	M	N	Sellable
LP	68-4242	68-4243	68-4244	Yes
12-LP	68-4250	68-4251	68-4252	Yes
16-LP	68-4246	68-4247	68-4248	Yes
58-LP	68-4340	68-4341	68-4342	Yes
12-58-LP	68-4344	68-4345	68-4346	Yes
19-58-LP	68-4348	68-4349	68-4350	Yes
12-19-58-LP	68-4352	68-4353	68-4354	Yes
56-TL-LP	68-5352	68-5353	68-5354	Yes
16-56-TL-LP	68-5796	68-5797	68-5798	Yes
56-HK-TL-LP	68-5808	68-5809	68-5810	Yes
55-56-TL-LP	68-5348	68-5349	68-5350	Yes
16-55-56-TL-LP	68-5799	68-5800	68-5801	Yes
55-56-HK-TL-LP	68-5811	68-5812	68-5813	Yes
58-TL-LP	68-5356	68-5357	68-5358	Yes
12-58-TL-LP	68-5360	68-5361	68-5362	Yes
55-58-TL-LP	68-5364	68-5365	68-5366	Yes
12-55-58-TL-LP	68-5368	68-5369	68-5370	Yes
19-LP	68-4292	68-4293	68-4294	Yes
12-19-LP	68-4300	68-4301	68-4302	Yes
16-19-LP	68-4296	68-4297	68-4298	Yes
55-LP	68-4305	68-4306	68-4307	Yes
12-55-LP	68-4309	68-4310	68-4311	Yes
19-55-LP	68-4313	68-4314	68-4315	Yes
12-19-55-LP	68-4317	68-4318	68-4319	Yes
55-56-LP	68-4322	68-4323	68-4324	Yes
19-55-56-LP	68-4326	68-4327	68-4328	Yes
16-55-56-LP	68-5769	68-5770	68-5771	Yes
16-19-55-56-LP	68-5775	68-5776	68-5777	Yes
55-56-HK-LP	68-5781	68-5782	68-5783	Yes
19-55-56-HK-LP	68-5787	68-5788	68-5789	Yes
56-LP	68-4331	68-4332	68-4333	Yes
19-56-LP	68-4335	68-4336	68-4337	Yes
16-56-LP	68-5766	68-5767	68-5768	Yes
16-19-56-LP	68-5772	68-5773	68-5774	Yes
56-HK-LP	68-5778	68-5779	68-5780	Yes
19-56-HK-LP	68-5784	68-5785	68-5786	Yes
55-58-LP	68-4357	68-4358	68-4359	Yes
12-55-58-LP	68-4361	68-4362	68-4363	Yes
19-55-58-LP	68-4365	68-4366	68-4367	Yes
12-19-55-58-LP	68-4369	68-4370	68-4371	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
PL-57- (LHRB)	68-6180	68-6181	68-6182	68-6183	68-6196	68-6197	68-6198	Yes
PL-57- (RHRB)	68-6184	68-6185	68-6186	68-6187	68-6200	68-6201	68-6202	Yes
12-PL-57- (LHRB)	68-6188	68-6189	68-6190	68-6191	68-6204	68-6205	68-6206	Yes
12-PL-57- (RHRB)	68-6192	68-6193	68-6194	68-6195	68-6208	68-6209	68-6210	Yes
PL-59- (LHRB)	68-6128	68-6129	68-6130	68-6131	68-6160	68-6161	68-6162	Yes
PL-59- (RHRB)	68-6132	68-6133	68-6134	68-6835	68-6164	68-6165	68-6166	Yes
12-PL-59- (LHRB)	68-6144	68-6145	68-6146	68-6147	68-6168	68-6169	68-6170	Yes
12-PL-59- (RHRB)	68-6148	68-6149	68-6150	68-6151	68-6172	68-6173	68-6174	Yes
PL-55-57- (LHRB)	68-6216	68-6217	68-6218	68-6219	68-6232	68-6233	68-6234	Yes
PL-55-57- (RHRB)	68-6220	68-6221	68-6222	68-6223	68-6836	68-6237	68-6238	Yes
12-PL-55-57- (LHRB)	68-6224	68-6225	68-6226	68-6227	68-6240	68-6241	68-6242	Yes
12-PL-55-57- (RHRB)	68-6228	68-6229	68-6230	68-6231	68-6244	68-6245	68-6246	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
12-53-	68-4595	68-4596	68-4596	68-4597	68-4607	68-4608	68-4609	68-4610	Yes
12-53-56-	68-5544	68-4687	68-4688	68-4689	68-5580	68-4690	68-4691	68-4692	Yes
12-55-	68-2797	68-2798	68-2800	67-2799	68-2809	68-2810	68-2812	68-2811	Yes
12-53-55-	68-4623	68-4624	68-4625	68-4626	68-4635	68-4636	68-4637	68-4638	Yes
12-57-	68-6177	68-2829	68-2826	68-2825	68-2835	68-2836	68-2838	68-2837	Yes
12-55-57-	68-6213	68-4942	68-4944	68-4943	68-4949	68-4950	68-4952	68-4951	Yes
12-58-	68-3044	68-3045	68-3047	68-3046	68-3056	68-3057	68-3059	68-3058	Yes
12-53-58-	68-4647	68-4648	68-4649	68-4650	68-4659	68-4660	68-4661	68-4662	Yes
12-19-53-	68-4735	68-4736	67-4737	68-4738	68-4747	68-4748	68-4749	68-4750	Yes
12-19-55-	68-2939	68-2940	68-2942	68-2941	68-2951	68-2952	68-2954	68-2953	Yes
12-19-57	68-6179	68-2973	68-2976	68-2975	68-2985	68-2986	68-2988	68-2987	Yes
12-19-58-	68-3094	68-3095	68-3097	68-3096	68-3106	68-3107	68-3109	68-3108	Yes
12-19-53-58-	68-4786	68-4787	68-4788	68-4789	68-4798	68-4799	68-4800	68-4801	Yes
12-19-59-	68-6112	68-3801	68-3802	68-3803	68-6114	68-3809	68-3810	68-3811	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
16-53-	68-4599	68-4600	68-4601	68-4602	68-4611	68-4612	68-4613	68-4614	Yes
16-55-	68-2793	68-2794	68-2796	68-2795	68-2805	68-2806	68-2808	68-2807	Yes
16-53-55-	68-4619	68-4620	68-4621	68-4622	68-4631	68-4632	68-4633	68-4634	Yes
16-56-	68-5562	68-5563	68-5564	68-5565	68-5618	68-5619	68-5620	68-5621	Yes
16-53-56-	68-5570	68-5571	68-5572	68-5773	68-5626	68-5627	68-5628	68-5629	Yes
16-53-55-56-	68-5574	68-5575	68-5576	68-5577	68-5630	68-5631	68-5632	68-5633	Yes
16-58-	68-3040	68-3041	68-3043	68-3042	68-3052	68-3053	68-3055	68-3054	Yes
16-53-58-	68-4643	68-4644	68-4645	68-4646	68-4655	68-4656	68-4657	68-4658	Yes
16-53-55-58-	68-4667	68-4668	68-4669	68-4670	68-4675	68-4676	68-4677	68-4678	Yes
16-19-53-	68-4739	68-4740	68-4741	68-4742	68-4751	68-4752	68-4753	68-4754	Yes
16-19-55-	68-2935	68-2936	68-2938	68-2937	68-2947	68-2948	68-2950	68-2949	Yes
16-19-56-	68-5650	68-5651	68-5652	68-5653	68-5634	68-5635	68-5636	68-5637	Yes
16-19-53-56-	68-5513	68-5535	68-5536	68-5537	68-5642	68-5643	68-5644	68-5645	Yes
16-19-53-55-56-	68-5531	68-5532	68-5533	68-5534	68-5646	68-5647	68-5648	68-5649	Yes
16-19-58-	68-3090	68-3091	68-3093	68-3092	68-3102	68-3103	68-3105	68-3104	Yes
16-19-53-58-	68-4782	68-4783	68-4784	68-4785	68-4794	68-4795	68-4796	68-4797	Yes

***For all associated parts in assemblies above, contact factory for availability**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
19-53-	68-4731	68-4732	68-4733	68-4734	68-4743	68-4744	68-4745	68-4746	Yes
19-55-	68-2931	68-2932	68-2934	68-2933	68-2943	68-2944	68-2946	68-2945	Yes
19-56-	68-5511	68-3225	68-3226	68-3224	68-5582	68-3230	68-3231	68-3229	Yes
19-57-	68-6178	68-2965	68-2968	68-2967	68-2977	68-2978	68-2980	68-2979	Yes
19-58-	68-3086	68-3087	68-3089	68-3088	68-3098	68-3099	68-3101	68-3100	Yes
19-59-	68-6111	68-3797	68-3798	68-3799	68-6113	68-3805	68-3806	68-3807	Yes
19-53-56-	68-5512	68-4826	68-4827	68-4828	68-5584	68-4829	68-4830	68-4831	Yes
19-53-55-56-	68-5527	68-4953	68-4954	68-4955	68-5585	68-4956	68-4957	68-4958	Yes
19-53-58-	68-4778	68-4779	68-4780	68-4781	68-4790	68-4791	68-4792	68-4793	Yes

***For all associated parts in assemblies above, contact factory for availability**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
53-	68-4591	68-4592	68-4593	68-4594	68-4603	68-4604	68-4605	68-4606	Yes
55-	68-2789	68-2790	68-2792	68-2791	68-2801	68-2802	68-2804	68-2803	Yes
53-55-	68-4615	68-4616	68-4617	68-4618	68-4627	68-4628	68-4629	68-4630	Yes
53-56-	68-5544	68-4687	68-4688	68-4689	68-5580	68-4690	68-4691	68-4692	Yes
53-55-56-	68-5545	68-4693	68-4694	68-4695	68-5581	68-4696	68-4697	68-4698	Yes
57-	68-6176	68-2815	68-2818	68-2817	68-2827	68-2828	68-2830	68-2829	Yes
55-57-	68-6212	68-4938	68-4940	68-4939	68-4945	68-4946	68-4948	68-4947	Yes
58-	68-3036	68-3037	68-3039	68-3038	68-3048	68-3049	68-3051	68-3050	Yes
53-58-	68-4639	68-4640	68-4641	68-4642	68-4651	68-4652	68-4653	68-4654	Yes
53-55-58-	68-4663	68-4664	68-4665	68-4666	68-4675	68-4676	68-4677	68-4678	Yes

- **For all associated parts in assemblies above, contact factory for availability**
- **Specify finish**

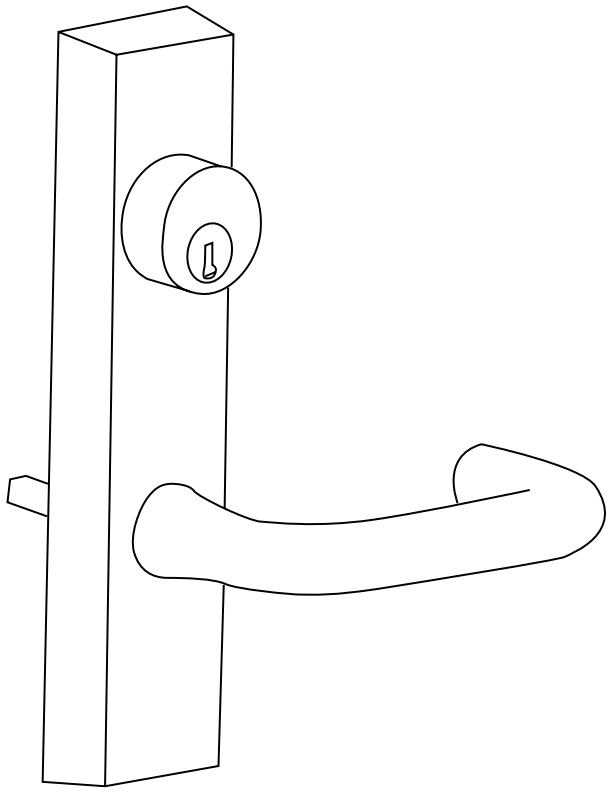
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Exit Devices				
	8300	AD8400 MD8400	8500	AD8600 MD8600 WD8600	SP8600[2] PP8600[2] PR8600[2]
04	704	—	704	—	—
	744[1]	—	744[1]	—	—
06	—	706-4	—	706-4	706-6
	—	746-4[1]	—	746-4[1]	746-6[1]
10	710	710-4	710	710-4	710-6
	740[1]	740-4[1]	740[1]	740-4[1]	740-6[1]
13	713	713-4	713-8	713-4	713-6
	743[1]	743-4[1]	743-8[1]	743-4[1]	743-6[1]
15	715	715-4	715-8	715-4	715-6
16	—	—	—	—	—
73	—	773-4	773-8	773-4	773-6
74	—	774-4	774-8	774-4	774-6
75	775	—	—	—	—
76	776	—	—	—	—
77	—	—	—	—	—
78	—	—	—	—	—

1. 740, 743, 744 & 746 are freewheeling levers
2. Designates discontinued products



A8231 12/17

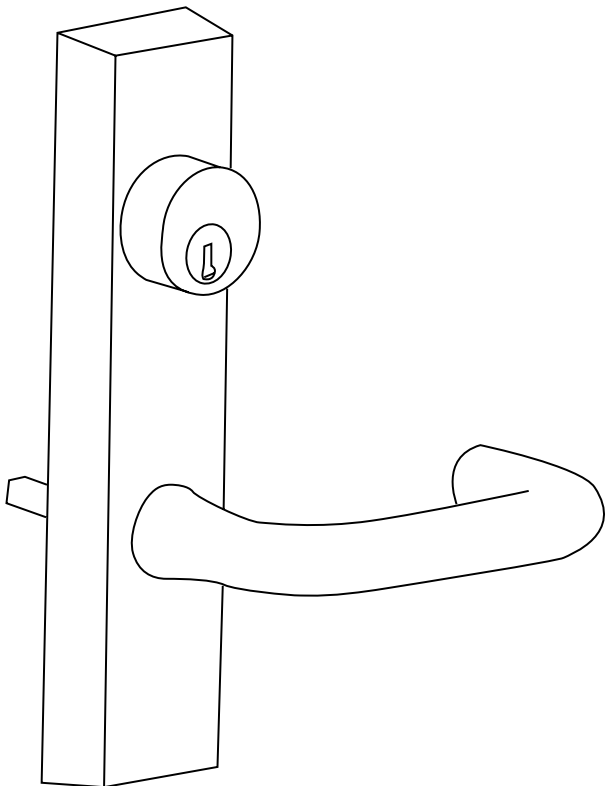
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Exit Devices						
	LS8600 LP8600 LR8600	**8700 FM8700 HC48700 HC8700**	**NB8700**	**SP8700[2] PP8700[2] PR8700[2]**	**8800**	**8888 HC8800**	**8900**
04	—	—	—	—	704	704	704
	—	—	—	—	744[1]	744[1]	744[1]
06	706-6	706	706-8	706-8	706-8	706-8	—
	746-6[1]	746[1]	746-8	746-8[1]	746-8[1]	746-8[1]	—
10	710-6	710	710	710	710	710	710
	740-6[1]	740[1]	740	740[1]	740[1]	740[1]	740[1]
13	713-6	713	—	713-8	713-8	713-8	713
	743-6[1]	743[1]	743-8[1]	743-8[1]	743-8[1]	743-8[1]	743[1]
15	715-6	715	715-8	715-8	715-8	715-8	715
16	—	—	—	—	716	—	716
73	773-6	773	773-8	773-8	—	—	—
74	774-6	774	774-8	774-8	—	—	—
75	—	—	—	—	775-8	775-8	775
76	—	—	—	—	776-8	776-8	776
77	—	—	—	—	777-8	777-8	777
78	—	—	—	—	778-8	778-8	778

1. 740, 743, 744 & 746 are freewheeling levers
2. Designates discontinued products



A8231 12/17

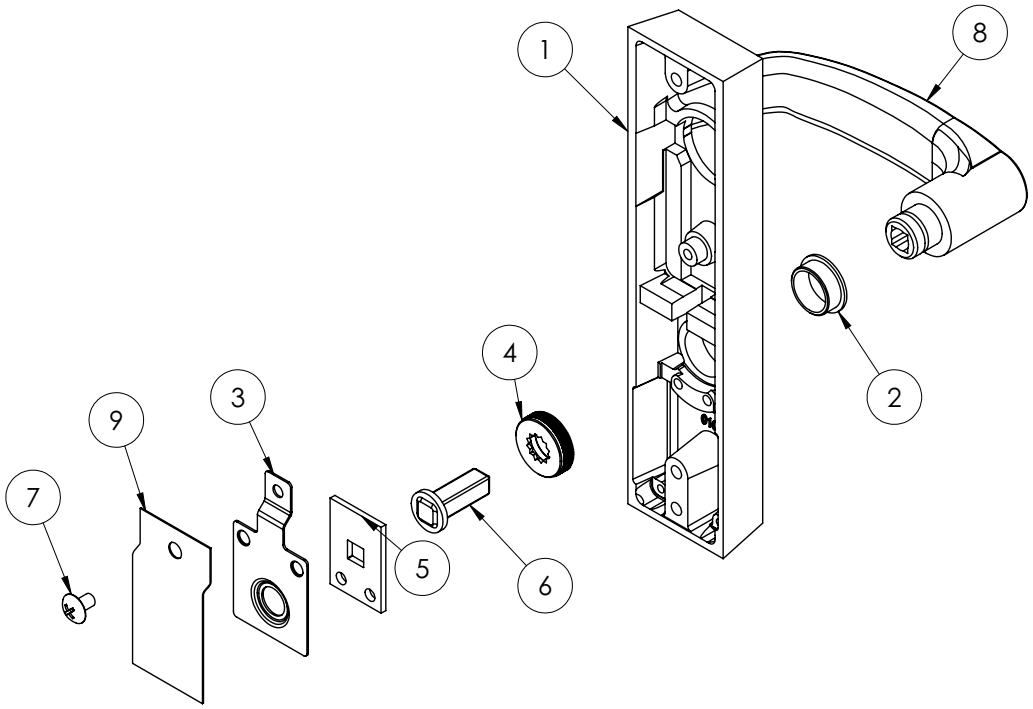
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0427	ET Case (704)	1	No
	97-0429	ET Case (710)	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	97-0522	Hub Plate (704/710)	1	Yes
6	97-0573	Spindle (704/710)	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	—	Lever Handle[1,2]	1	Yes
9	A6407	Information Tag	1	No
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

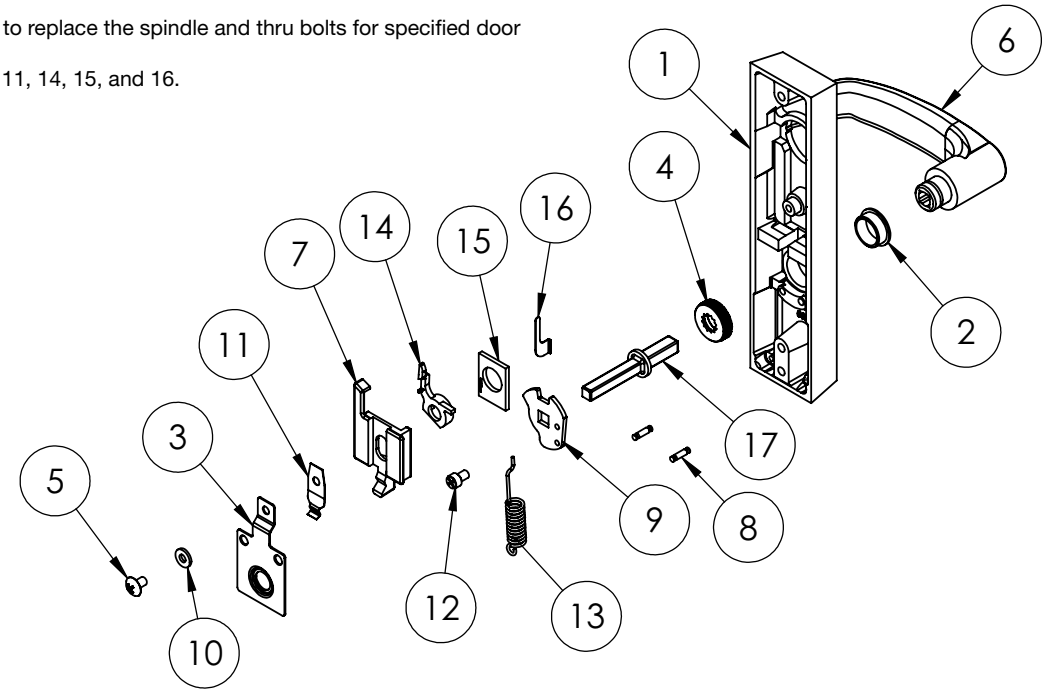
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
Not Shown	—	Cylinder Assembly[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
7	97-0355	Locking Slide (706) (607-2)	1	Yes
	97-0356	Locking Slide (713) (607-1)	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0528	Hub Plate (Std)	1	Yes
10	97-0557	Fusible Link	1	Yes
11	97-0571	Locking Slide Spring	1	Yes
12	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
13	97-0425	Hub Spring (Std)	1	Yes
14	97-0558	Slide Support	1	No
15	97-0563	Spring Support	1	No
16	97-0564	Return Spring	1	No
17	97-0549	Spindle (1 3/4" Door) (730-1)	1	Yes
	97-0550	Spindle (2" Door) (730-2)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-3)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 5, 7, 10, 11, 14, 15, and 16.



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

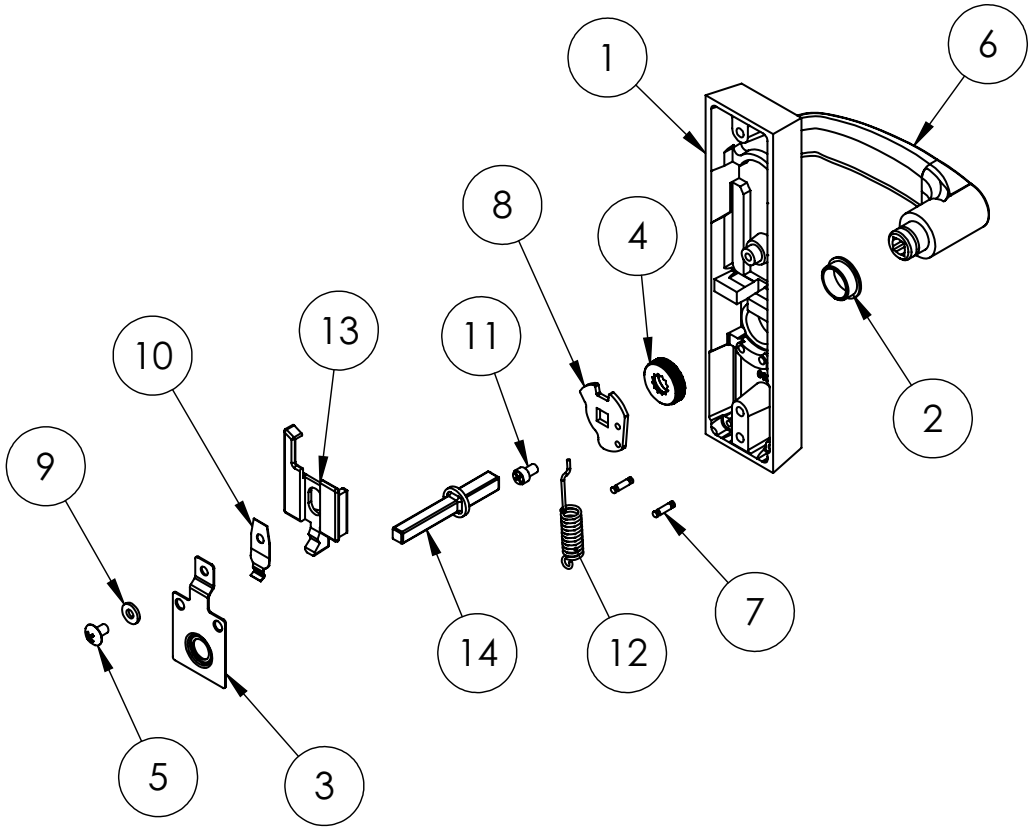
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	730-1	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-2	Spindle Retrofit Kit (2" Door)	1	Yes
	730-3	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

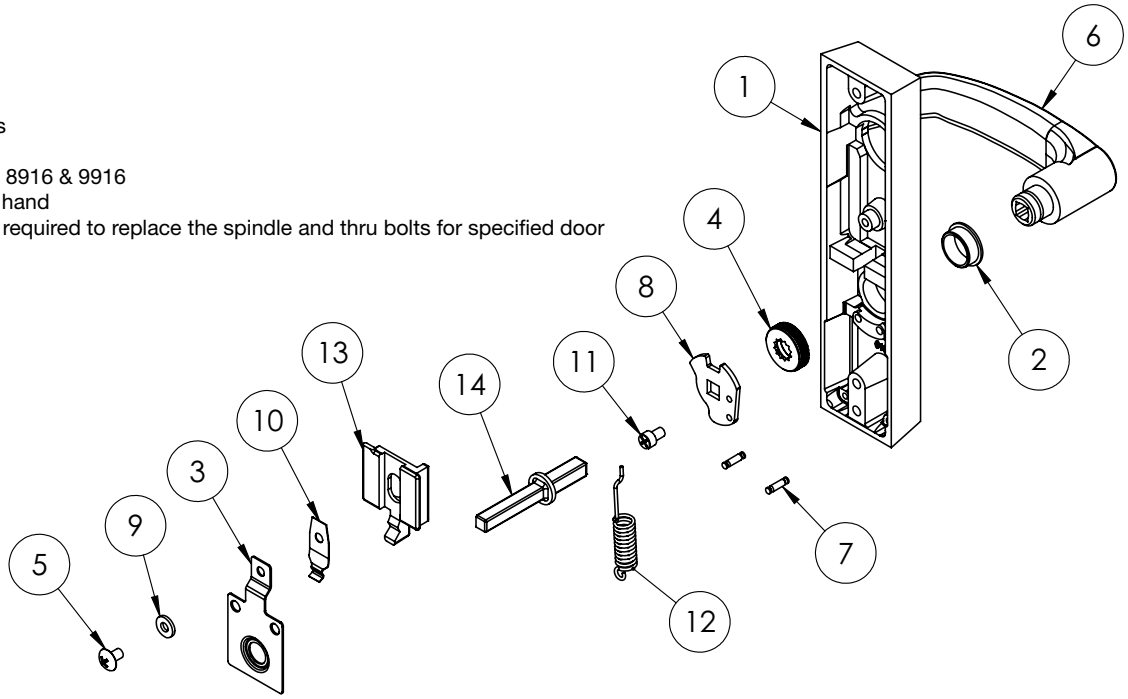
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0427	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
7	01-4507	1/8" X 1/2' Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
Not Shown	—	Cylinder[1,2,2a]	1	Yes
	97-0350	Cylinder Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	13-0086	Backplate (8816 Only)	1	Yes
	13-0074	Connecting Screw (8816 Only)	2	Yes
	13-0075	Connecting Screw (8816 Only) (2 1/2" Door And Over)	2	Yes
	13 97-0439	Locking Slide (716)	1	Yes
14	97-0549	Spindle (1 3/4" Door) (730-1)	1	Yes
	97-0550	Spindle (2" Door) (730-2)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-3)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	1	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	1	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	1	Yes

1. Specify finish
2. Specify cylinder size
2a. By keying Requirements
2b. #34 Cylinder for 8816
#46 Mortise cylinder for 8916 & 9916
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

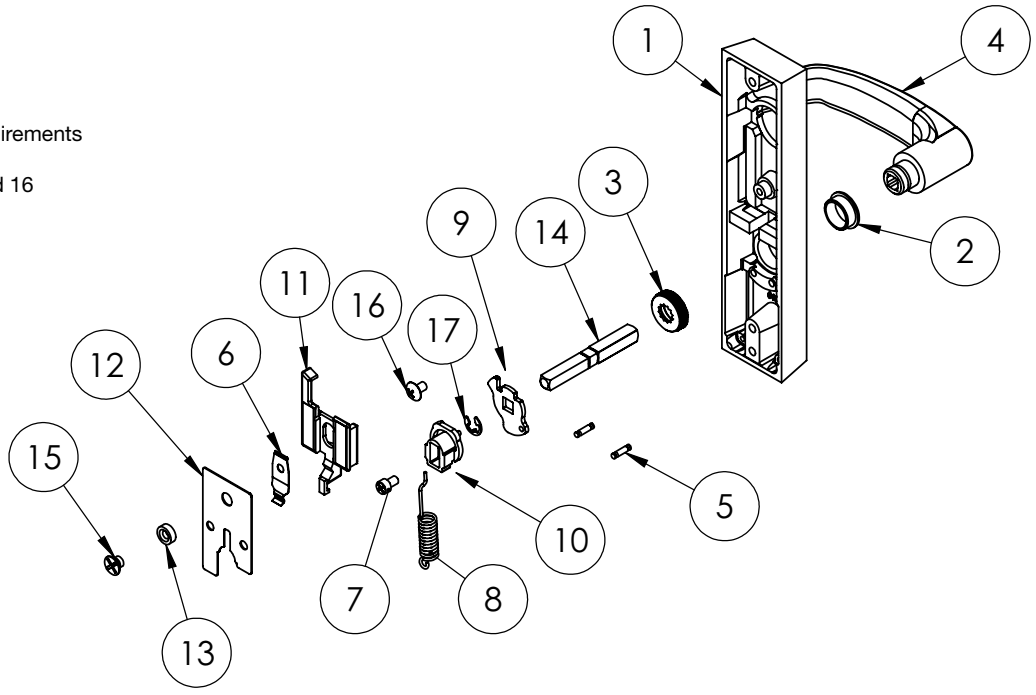
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0347	Locking Slide Spring	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	97-0571	Locking Slide Spring		Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0478	Lower Hub Plate	1	Yes
10	97-0479	Spindle Lock	1	Yes
11	97-0475	Locking Slide (743)	1	Yes
12	97-0581	Retaining Plate	1	Yes
13	97-0582	Spacer	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	01-1479	Cr-Fhms #10-32 X 1/2"	1	Yes
16	01-1183	Ct-Thms #10-32 X 5/16"	1	Yes
17	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 6, 11, and 16



A8231 12/17

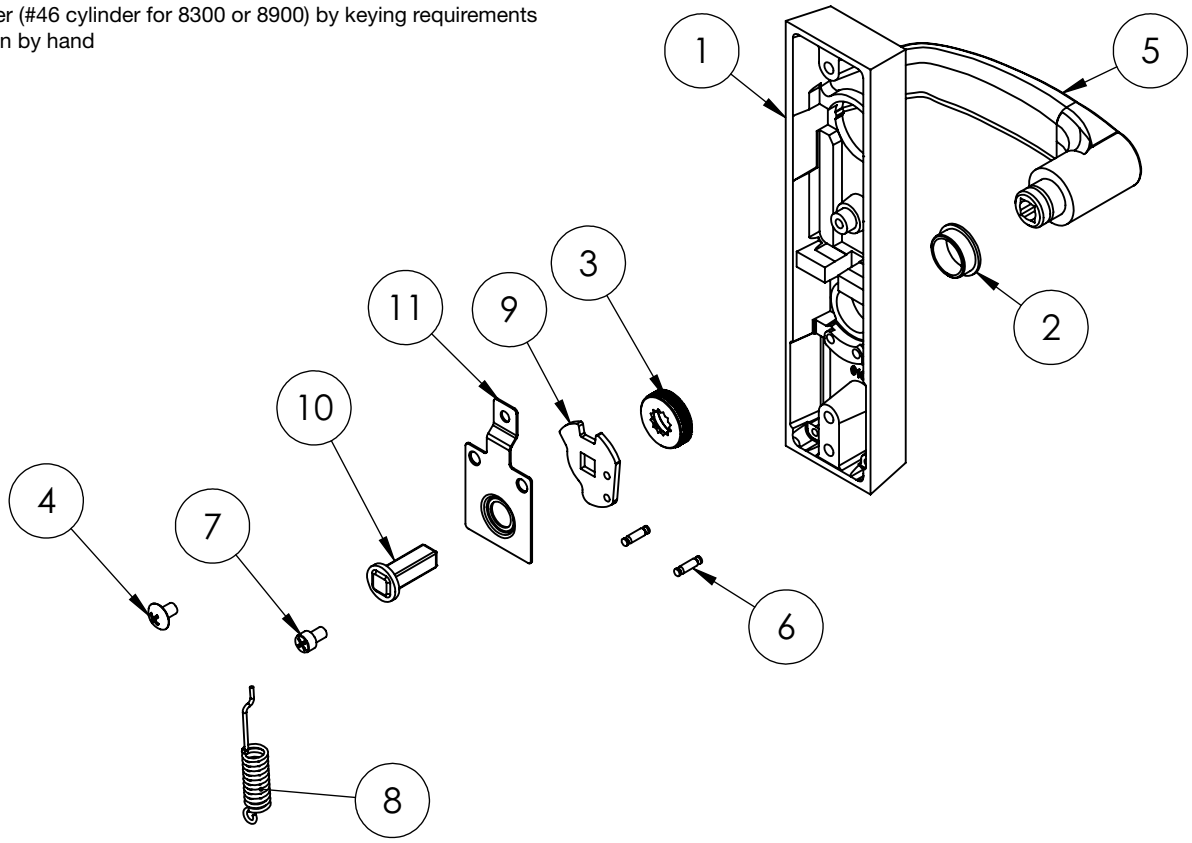
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case (740)	1	No
	97-0427	ET Case (744)	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
5	—	Lever Handle[1,2]	1	Yes
6	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0528	Hub Plate	1	Yes
10	97-0573	Spindle	1	Yes
11	68-1393	Retaining Plate	1	Yes
Not Shown	—	Rim Cylinder (744 Only)[1,2]	1	Yes
	13-0086	Backplate (744 Only)	1	Yes
	13-0074	Connecting Screw (744 Only)	2	Yes
	13-0075	Connecting Screw (744 Only) (2 1/2" Door And Over)	2	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #34 cylinder (#46 cylinder for 8300 or 8900) by keying requirements
3. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

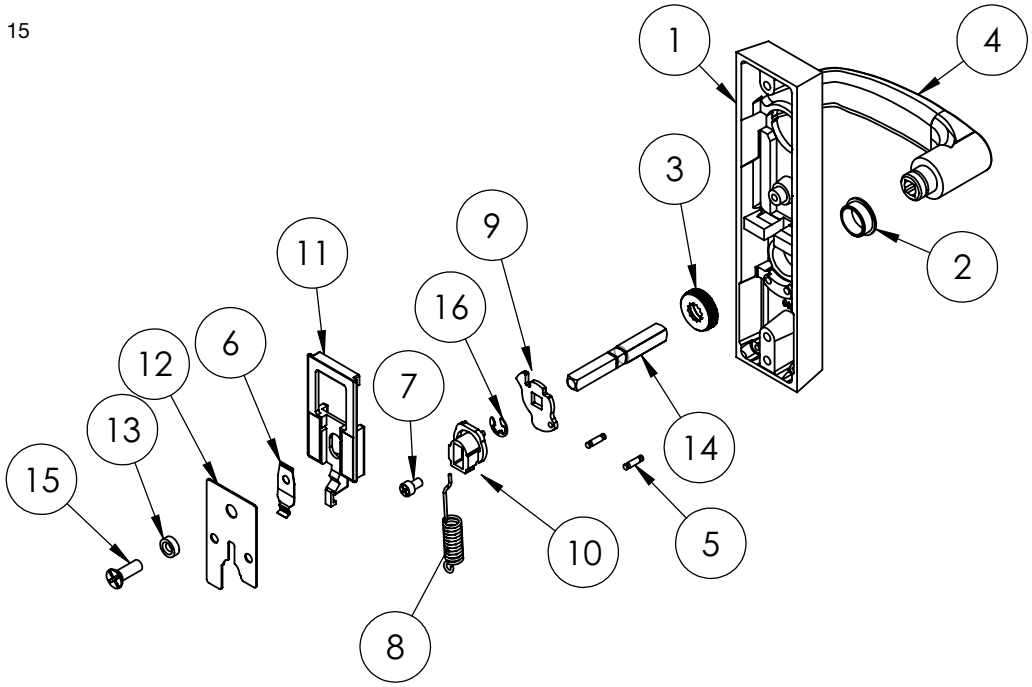
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	97-0347	Locking Slide Spring	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	97-0571	Locking Slide Spring W/ Bl Dyk	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0478	Lower Hub Plate	1	Yes
10	97-0479	Spindle Lock	1	Yes
11	97-0476	Locking Slide (746 Function)	1	Yes
12	97-0581	Retaining Plate	1	Yes
13	97-0582	Spacer	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
16	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 6, 11, and 15



A8231 12/17

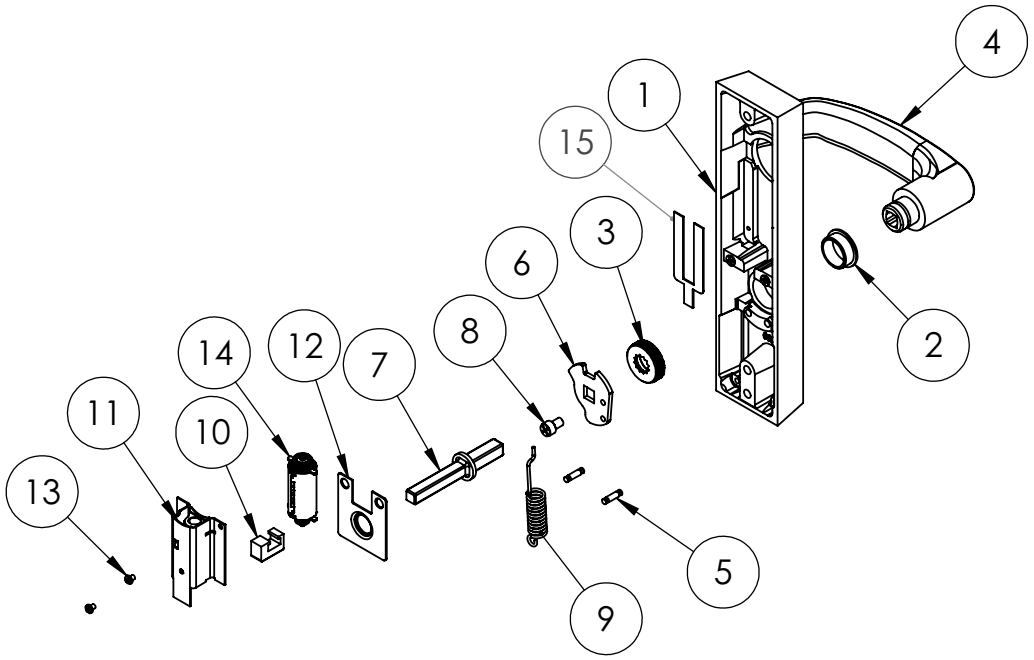
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0528	Hub Plate	1	Yes
7	97-0549	Spindle (1 3/4" Door)	1	
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	
8	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0329	Locking Tail	1	Yes
11	97-3932	Solenoid Cover Assembly (Fail Secure)	1	Yes
12	68-1402	Retainer Plate, Electrical Function	1	Yes
13	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
14	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
15	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	

1. Specify finish
2. Specify lever design by hand



A8231 12/17

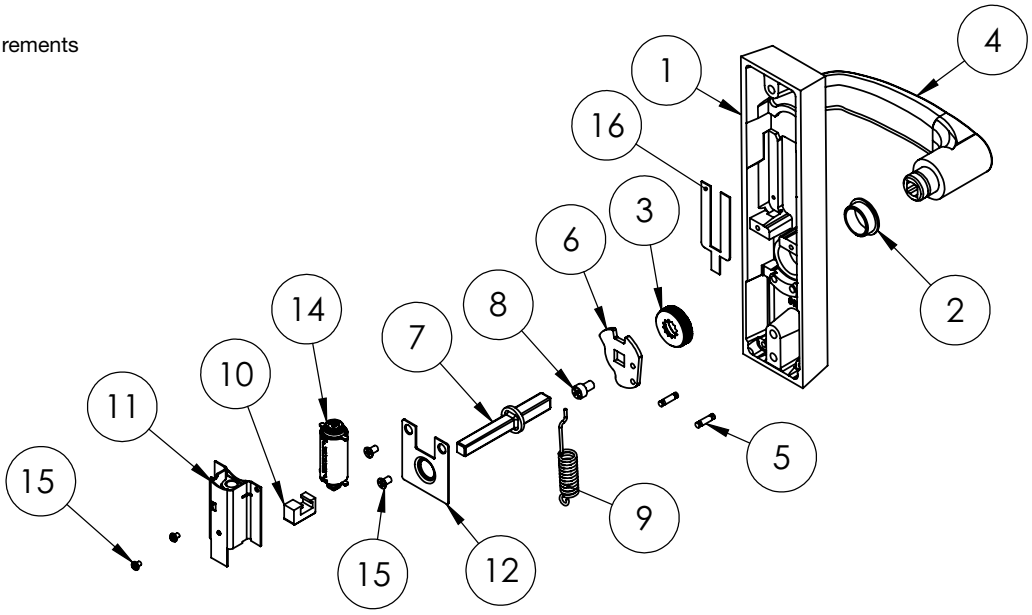
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	97-0528	Hub Plate	1	Yes
7	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	—	Cylinder[1,3]	1	Yes
	13-0086	Backplate	1	Yes
	13-0074	Connecting Screw	2	Yes
	13-0075	Connecting Screw (2 1/2" Door And Over)	2	Yes
8	01-1182	CR-CHMS #10-32 X .297	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0329	Locking Tail	1	Yes
11	97-3932	Solenoid Cover	1	Yes
12	68-1402	Retainer Plate, Electrical Function	1	Yes
13	01-1154	#6-32 X 1/4" PH Flat Undercut Ms	2	Yes
14	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
15	01-4560	#3-48 X 1/8" Pan CR-Ohms	2	Yes
16	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand
3. Specify #46 cylinder by keying requirements



A8231 12/17

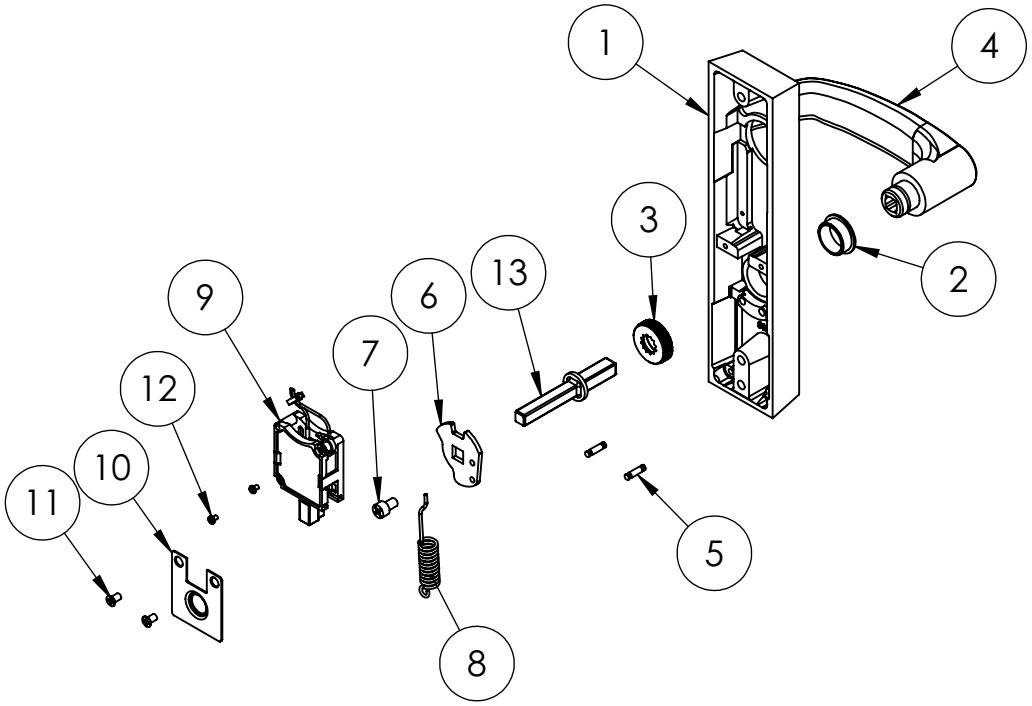
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	Electric ET Case W/ Cylinder Prep	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
Not Shown	—	Cylinder[1,2]	1	Yes
6	97-0528	Hub Plate (Std)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #46 cylinder by keying requirements
3. Specify lever design by hand



A8231 12/17

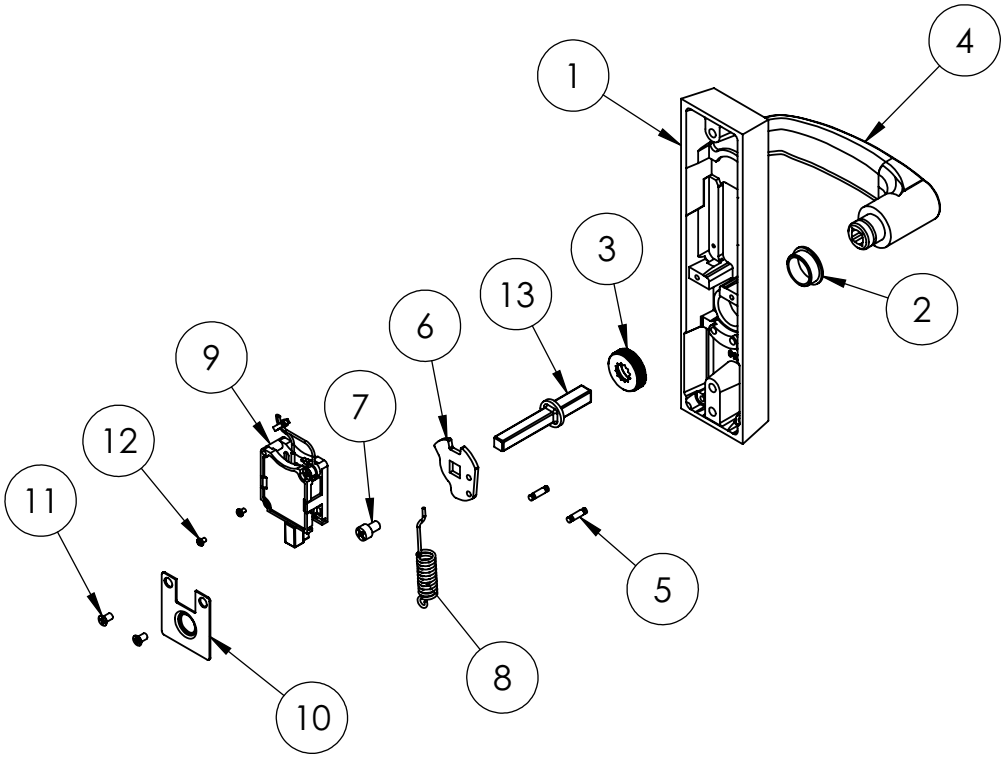
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	Electric ET Case W/O Cylinder Prep[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0528	Hub Plate (Std)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

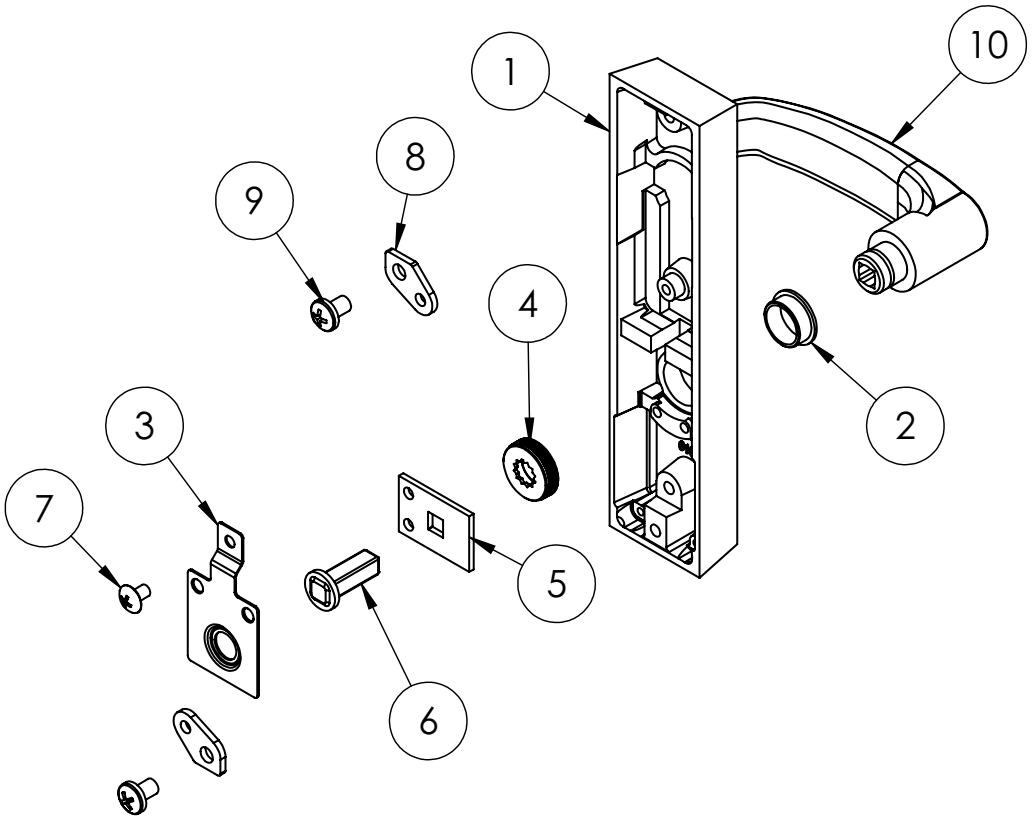
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	97-0522	Hub Plate (704/710)	1	Yes
6	97-0573	Spindle (704/710)	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	68-0853	Bracket	2	Yes
9	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
10	—	Lever Handle[1,2]	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 3 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

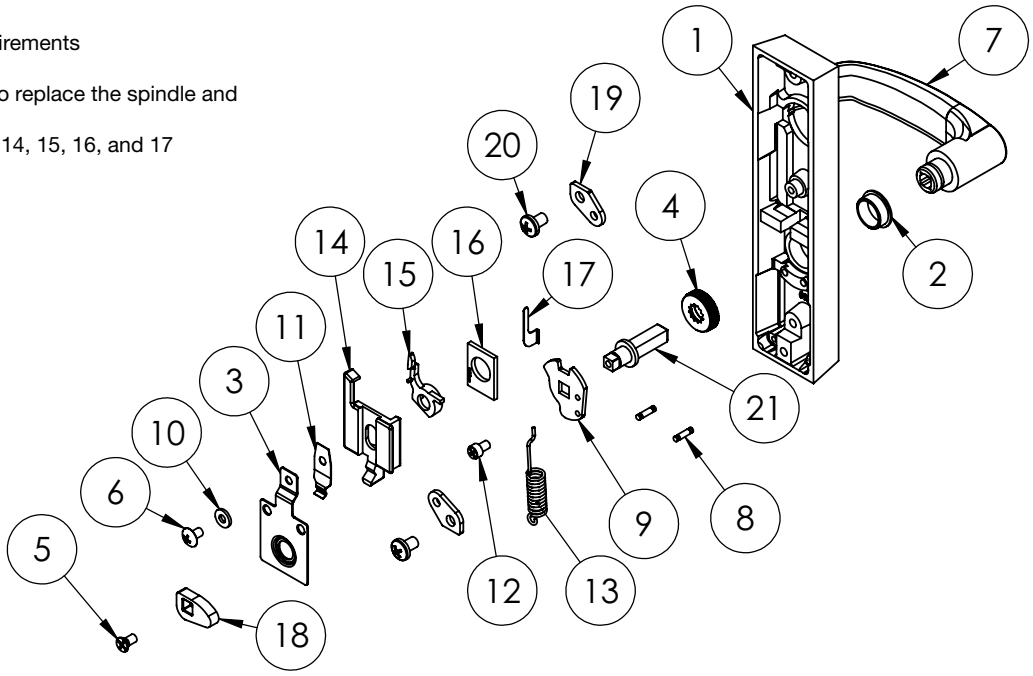
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1027	Ph Fl U'cut Ms #10-24 X 3/8"	1	Yes
6	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
7	—	Lever Handle[1,3]	1	Yes
Not Shown	—	Cylinder Assembly[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0528	Hub Plate (Std)	1	Yes
10	97-0557	Fusible Link	1	Yes
11	97-0571	Locking Slide Spring	1	Yes
12	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
13	97-0425	Hub Spring (Std)	1	Yes
14	97-0355	Locking Slide (706)	1	Yes
	97-0356	Locking Slide (713)	1	Yes
15	97-0558	Slide Support	1	No
16	97-0563	Spring Support	1	No
17	97-0564	Return Spring	1	No
18	68-0852	Cam 700-4	1	Yes
19	68-0853	Bracket	2	Yes
20	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
21	97-0549	Spindle (1 3/4" Door) (730-4)	1	Yes
	97-0550	Spindle (2" Door) (730-5)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-6)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 6, 10, 11, 14, 15, 16, and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

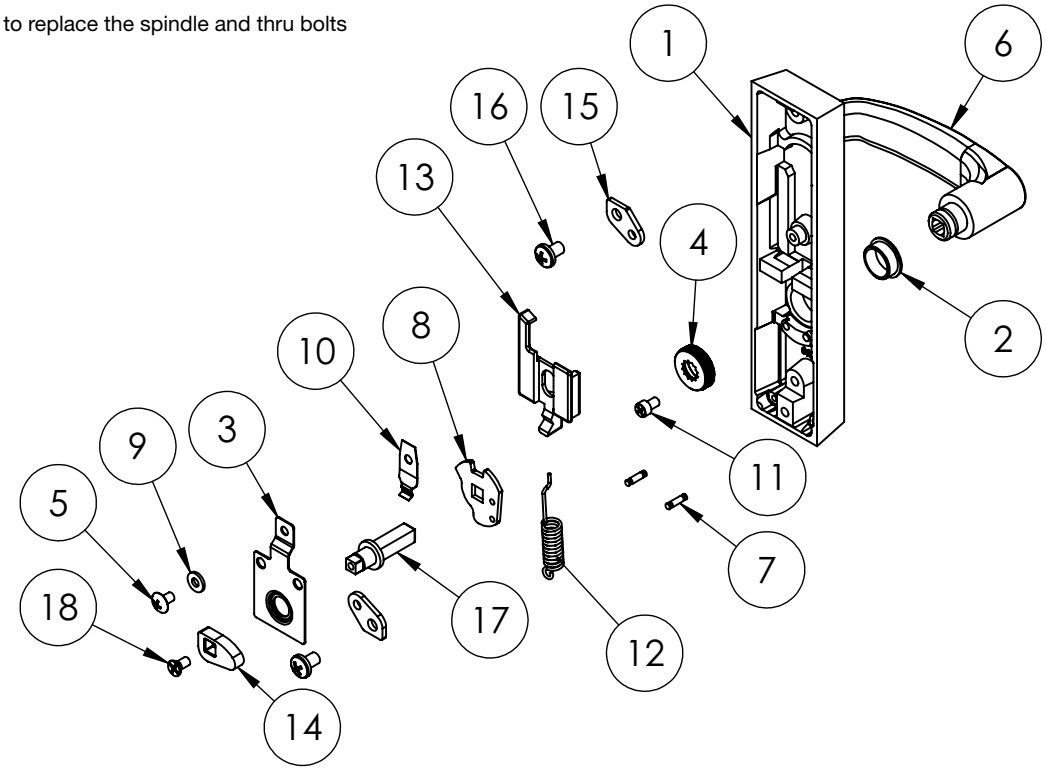
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	68-0852	Cam 700-4	1	Yes
15	68-0853	Bracket	2	Yes
16	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
17	730-4	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-5	Spindle Retrofit Kit (2" Door)	1	Yes
	730-6	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
18	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-30 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

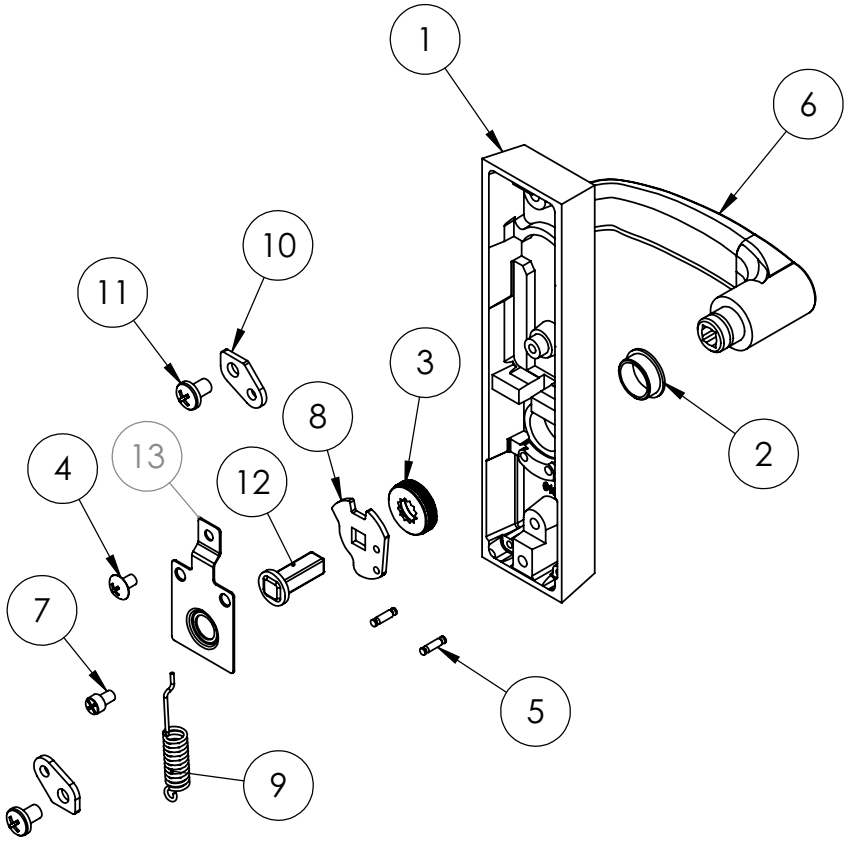
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,2]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0528	Hub Plate	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	68-0853	Bracket	2	Yes
11	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
12	97-0573	Spindle	1	Yes
13	68-1393	Retaining Plate	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

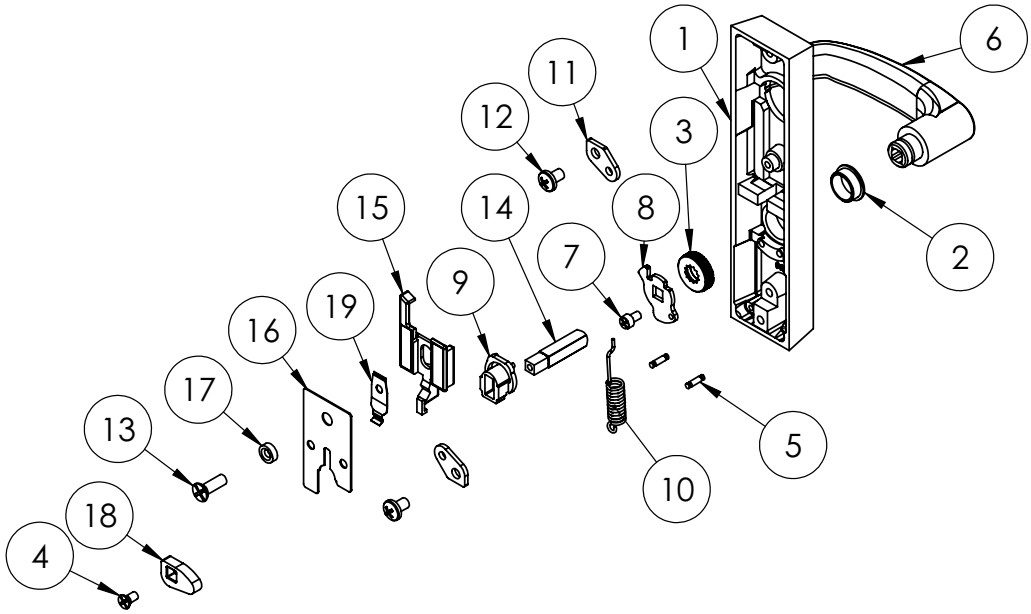
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,3]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
9	97-0479	Spindle Lock	1	Yes
10	97-0425	Hub Spring (Std)	1	Yes
11	68-0853	Bracket	2	Yes
12	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	2	Yes
13	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
14	97-3098	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3099	Spindle Assembly (2" Door)	1	Yes
	97-3100	Spindle Assembly (2 1/4" Door)	1	Yes
15	97-0475	Locking Slide (743)	1	Yes
16	97-0581	Retaining Plate	1	Yes
17	97-0582	Spacer	1	Yes
18	68-0852	Cam 700-4	1	Yes
19	97-0347	Locking Slide Spring	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 13, 15, 17 and 19



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

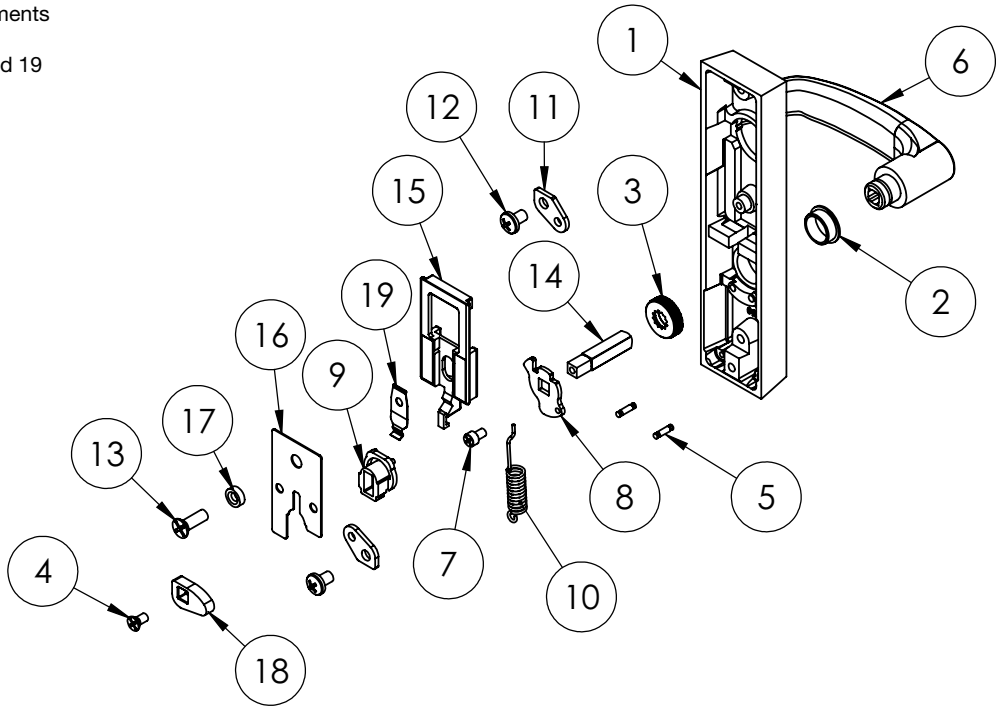
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap	1	Yes
4	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,3]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
9	97-0479	Spindle Lock	1	Yes
10	97-0425	Hub Spring (Std)	1	Yes
11	68-0853	Bracket	2	Yes
12	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	2	Yes
13	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	97-0476	Locking Slide (746)	1	Yes
16	97-0581	Retaining Plate	1	Yes
17	97-0582	Spacer	1	Yes
18	68-0852	Cam 700-4	1	Yes
19	97-0347	Locking Slide Spring	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 13, 15, 17 and 19



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

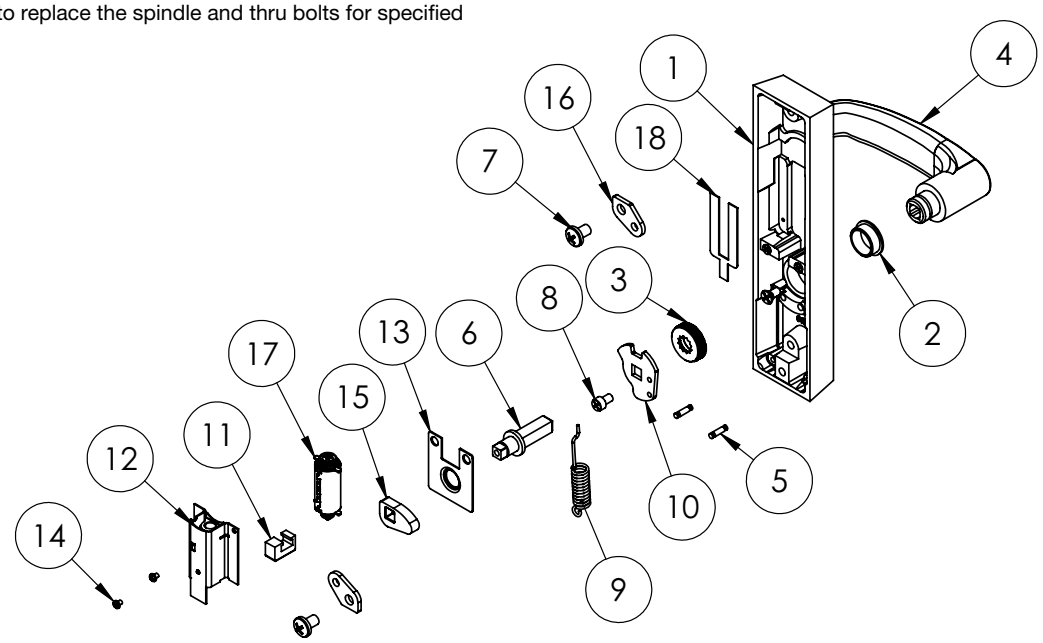
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0437	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	730-4	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-5	Spindle Retrofit Kit (2" Door)	1	Yes
	730-6	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
7	01-1478	Cr Pan Hd Mach Screw #1/4 X 3/8"	2	Yes
8	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0528	Hub Plate	1	Yes
11	97-0329	Locking Tail	1	Yes
12	97-3932	Solenoid Cover Assembly (Fail Secure)	1	Yes
13	68-1402	Retainer Plate, Electrical Function	1	Yes
14	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
15	68-0852	Cam 700-4	1	Yes
16	68-0853	Bracket	2	Yes
17	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
18	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

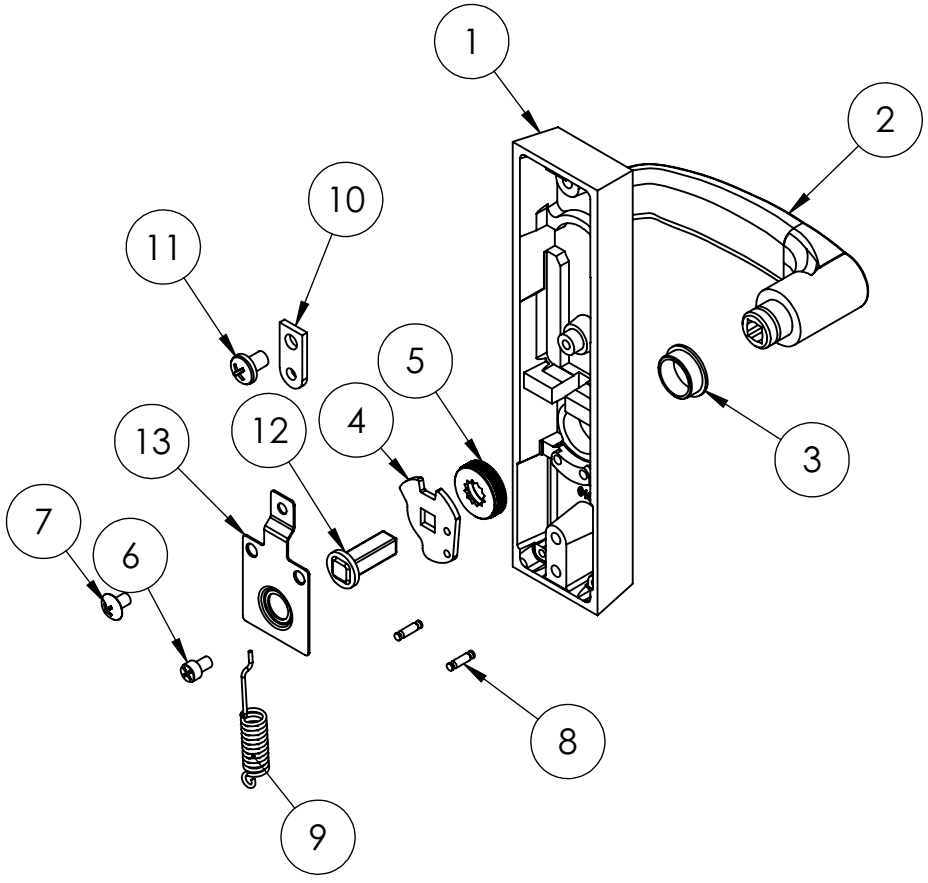
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0523	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0528	Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	1	Yes
12	97-0573	Spindle	1	Yes
13	68-1393	Retaining Plate	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

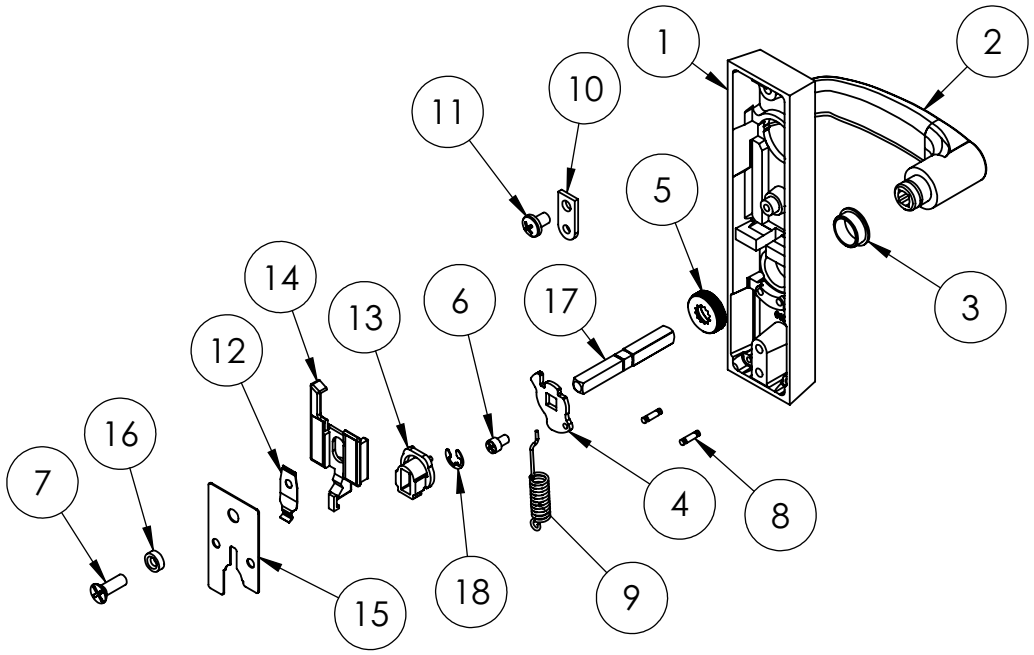
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0524	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1,3]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0478	Lower Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
8	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0380	Cylinder Nut	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0479	Spindle Lock	1	Yes
14	97-0475	Locking Slide (743)	1	Yes
15	97-0581	Retaining Plate	1	Yes
16	97-0582	Spacer	1	Yes
17	97-3092	Spindle Assembly	1	Yes
18	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 700-6 ET control is only available for 1-3/4" doors

Note: 607 kit contains items 7, 12, 14 and 16



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

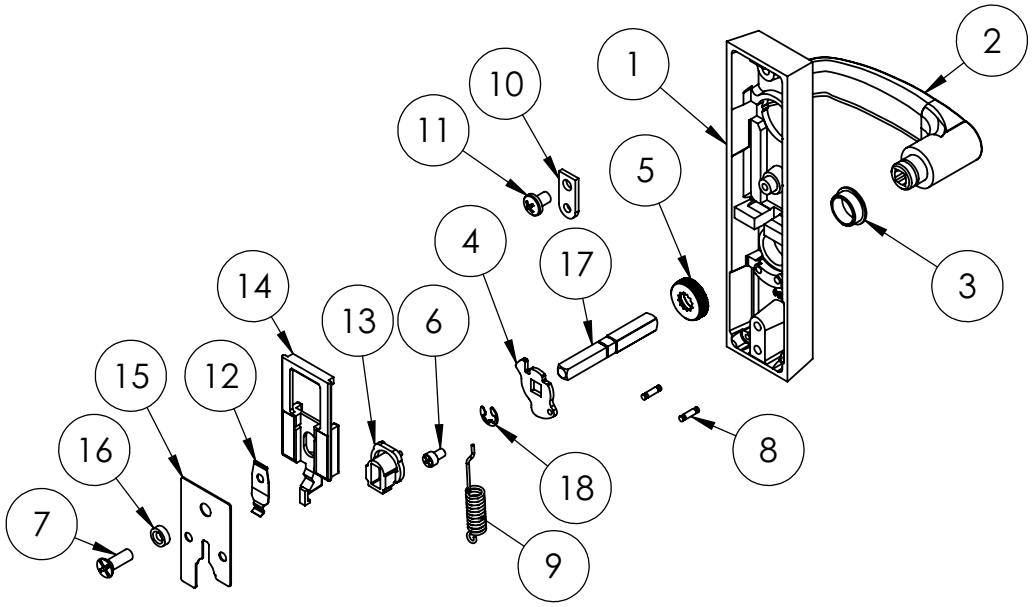
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0524	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1,3]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0478	Lower Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0479	Spindle Lock	1	Yes
14	97-0526	Locking Slide (746-6)	1	No
15	97-0581	Retaining Plate	1	Yes
16	97-0582	Spacer	1	Yes
17	97-3092	Spindle Assembly	1	Yes
18	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 700-6 ET control is only available for 1-3/4" doors

Note: 607 kit includes items 7, 12, 14 and 16



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

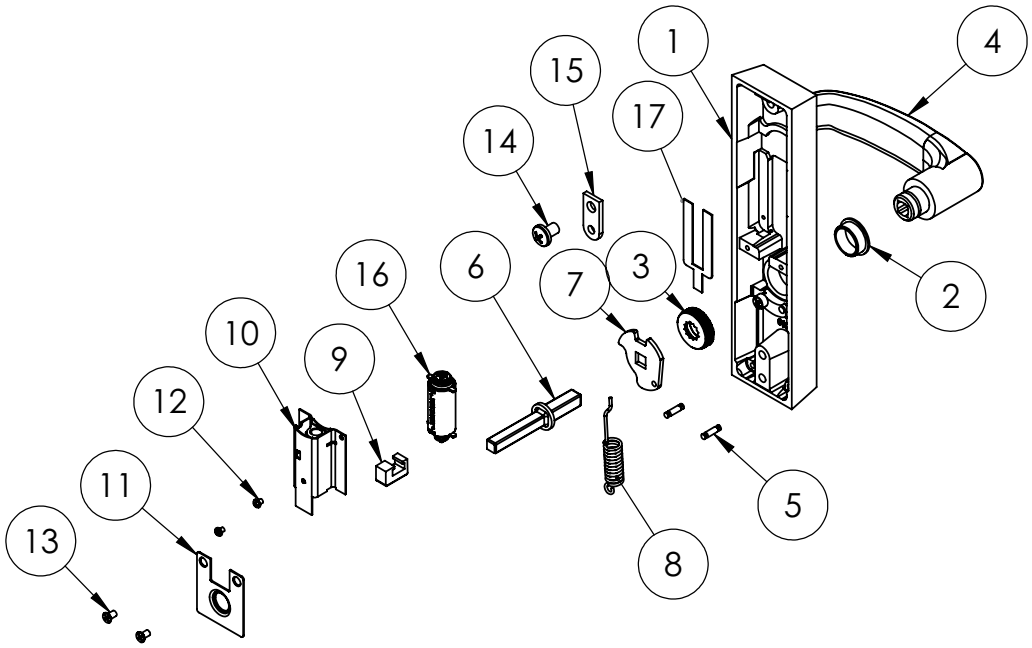
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0525	ET Case, Drop Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0549	Spindle (Lockable 700 And 700-6)	1	Yes
7	97-0480	Locking Piece For -6 And -8	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0329	Locking Tail	1	Yes
10	97-3932	Solenoid Cover Assembly	1	Yes
11	68-1402	Retainer Plate, Electrical Function	1	Yes
12	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
13	01-1154	CR-FHMS #6-32 X 1/4"	2	Yes
14	01-1478	CR Pan Hd Mach Screw #1/4-20 X 3/8"	1	Yes
15	68-1254	Extension Bracket	1	Yes
16	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
17	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 700-6 ET control is only available for 1 3/4" doors



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

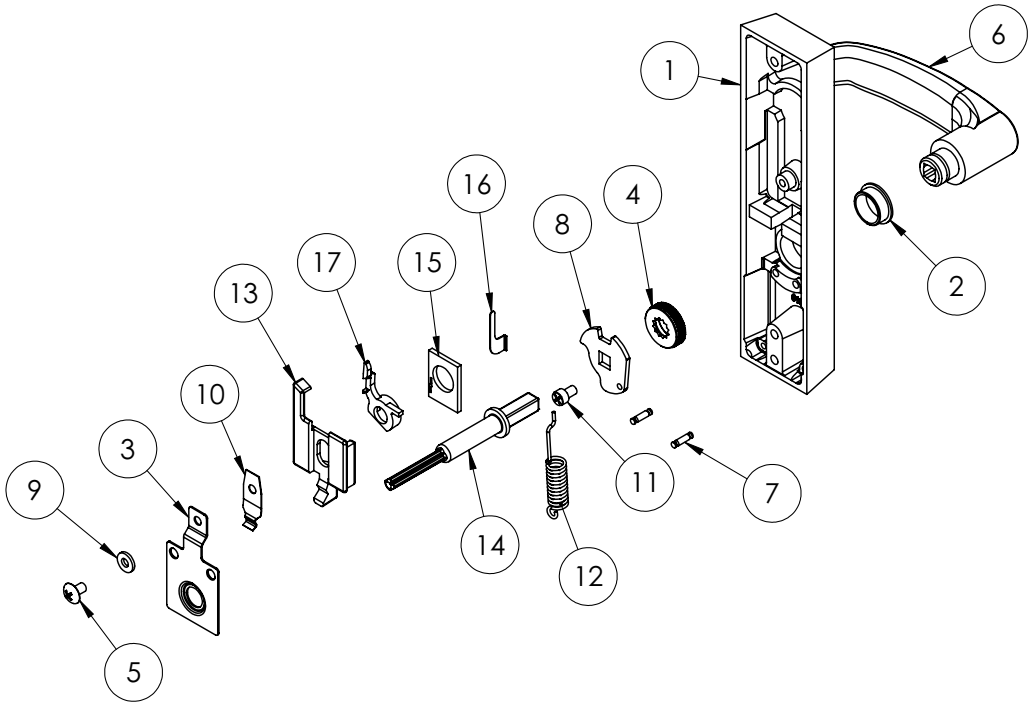
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
7	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
8	97-0480	Locking Piece For -6 And -8	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0355	Locking Slide (706)	1	Yes
	97-0356	Locking Slide (713)	1	Yes
14	97-0541	Spindle (Cross)	1	Yes
15	97-0563	Spring Support	1	No
16	97-0564	Return Spring	1	No
17	97-0558	Slide Support	1	No
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 5, 9, 10, 13, 15, 16, and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

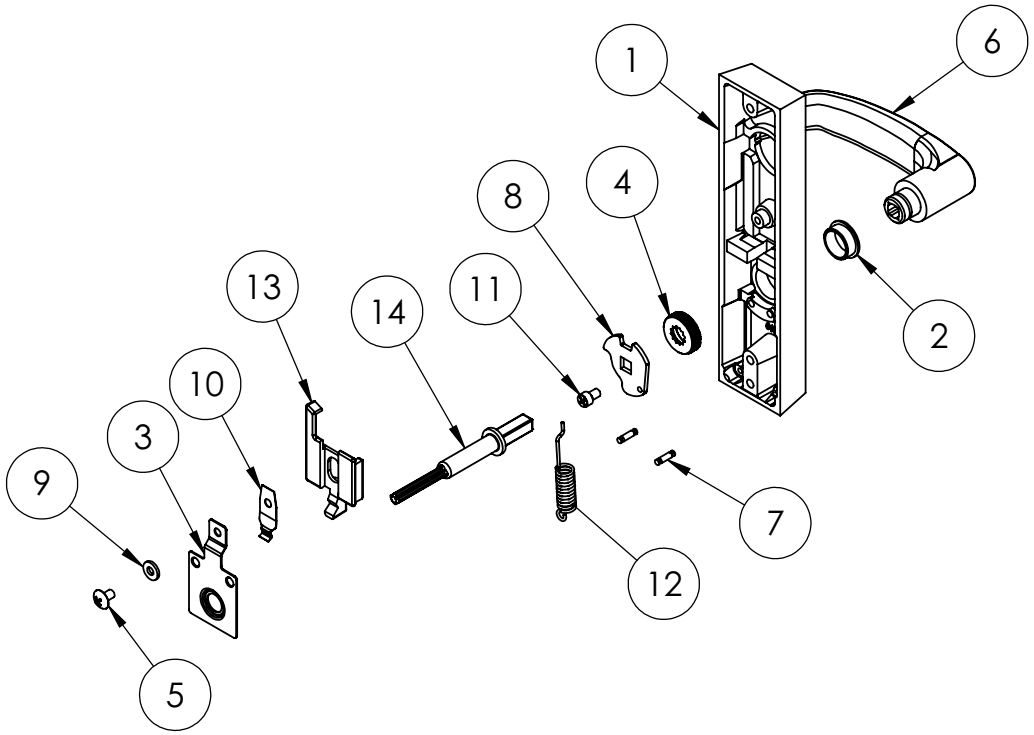
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
8	97-0480	Locking Piece For -6 And -8	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	730-7	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-8	Spindle Retrofit Kit (2" Door)	1	Yes
	730-9	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

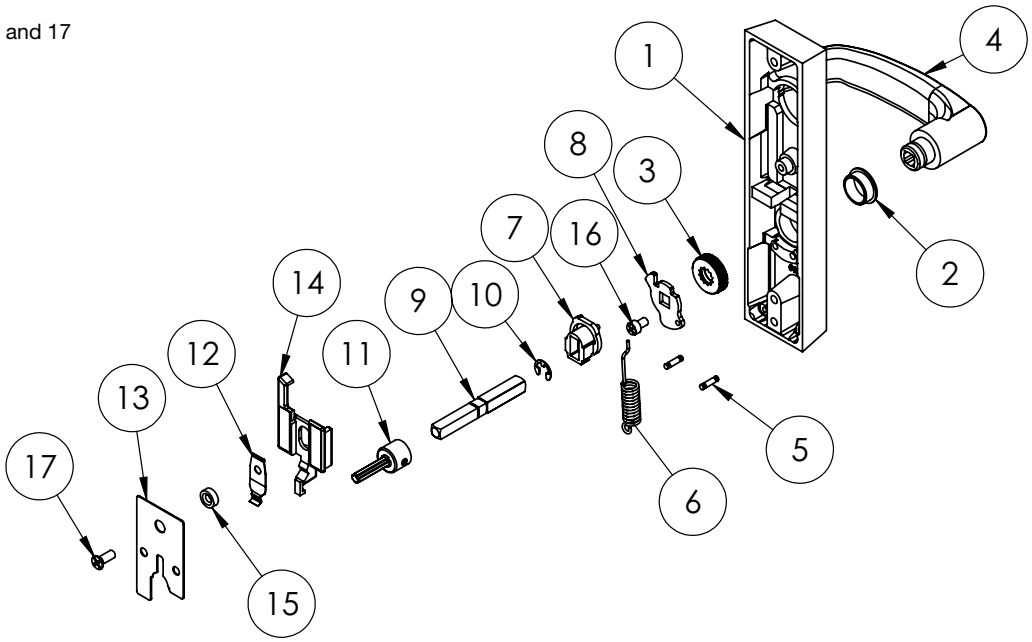
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0425	Hub Spring (Std)	1	Yes
7	97-0479	Spindle Lock	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
9	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
10	97-0527	E Clip 0.312 Shaft	1	Yes
11	68-3671	Spindle Adapter	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0581	Retaining Plate	1	Yes
14	97-0475	Locking Slide (743)	1	Yes
15	97-0582	Spacer	1	Yes
16	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
17	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 12, 14, 15 and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

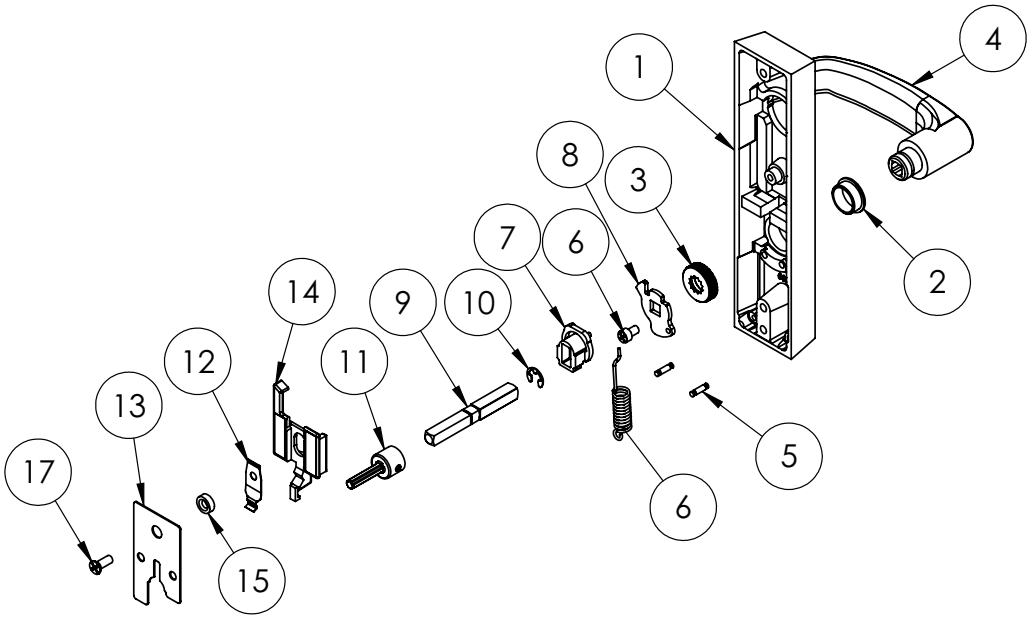
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0425	Hub Spring (Std)	1	Yes
7	97-0479	Spindle Lock	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
9	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
10	97-0527	E Clip 0.312 Shaft	1	Yes
11	68-3671	Spindle Adapter	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0581	Retaining Plate	1	Yes
14	97-0476	Locking Slide (746 Function)	1	Yes
15	97-0582	Spacer	1	Yes
16	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
17	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 12, 14, 15 and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

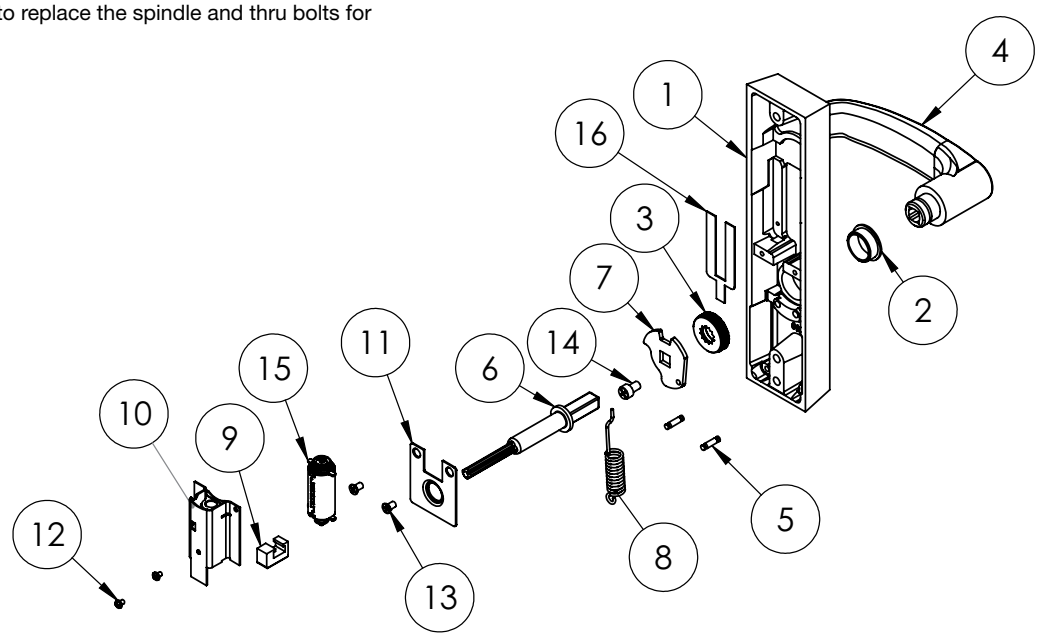
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
Not Shown	730-7	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-8	Spindle Retrofit Kit (2" Door)	1	Yes
	730-9	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
6	97-0541	Spindle	1	Yes
7	97-0480	Lower Hub Plate	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0329	Locking Tail	1	Yes
10	97-3932	Solenoid Cover Assembly	1	Yes
11	68-1402	Retainer Plate, Electrical Function	1	Yes
12	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
13	01-1154	Cr-Fhms #6-32 X 1/4"	2	Yes
14	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
15	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
16	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

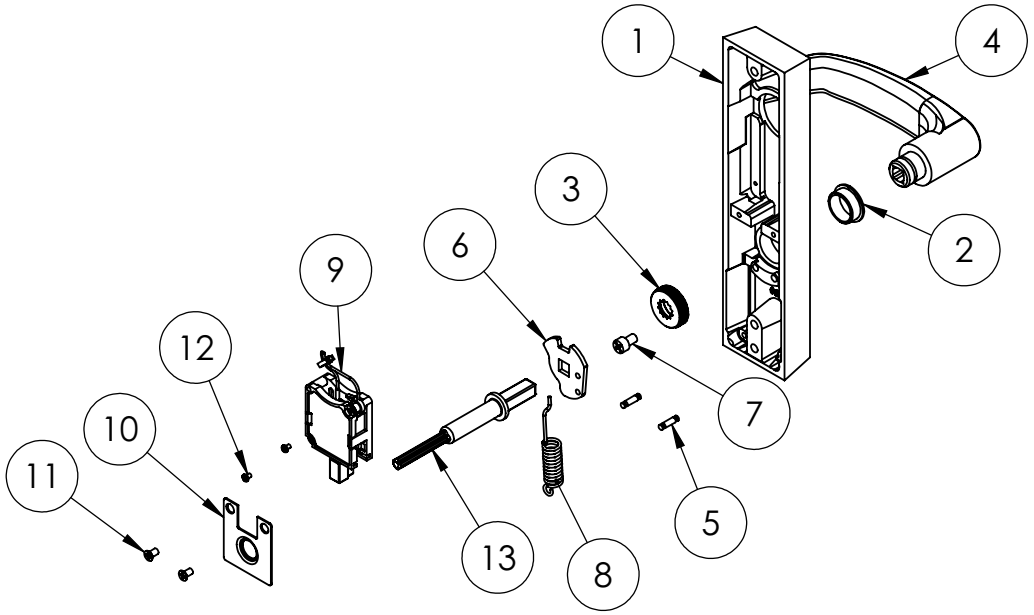
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	Electric ET Case W/ Cylinder Prep	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0480	Hub Plate (700-8)	1	Yes
7	01-1182	CR-CHMS #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0541	Spindle (Lockable 700-8)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

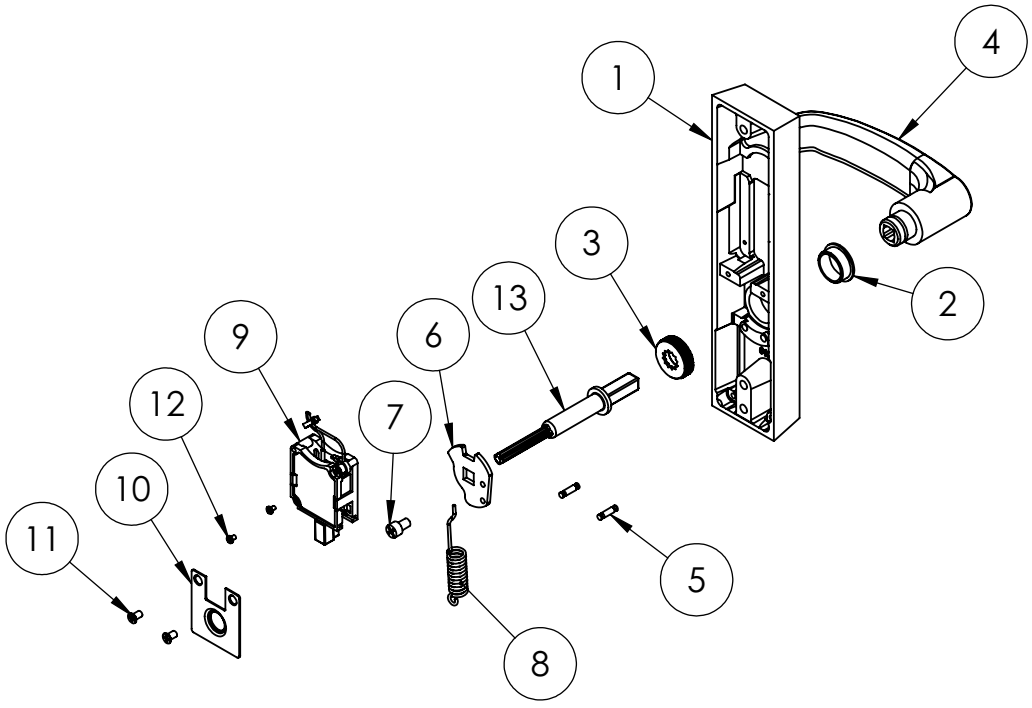
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	Electric ET Case W/O Cylinder Prep[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0480	Hub Plate (700-8)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0541	Spindle (Lockable 700-8)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

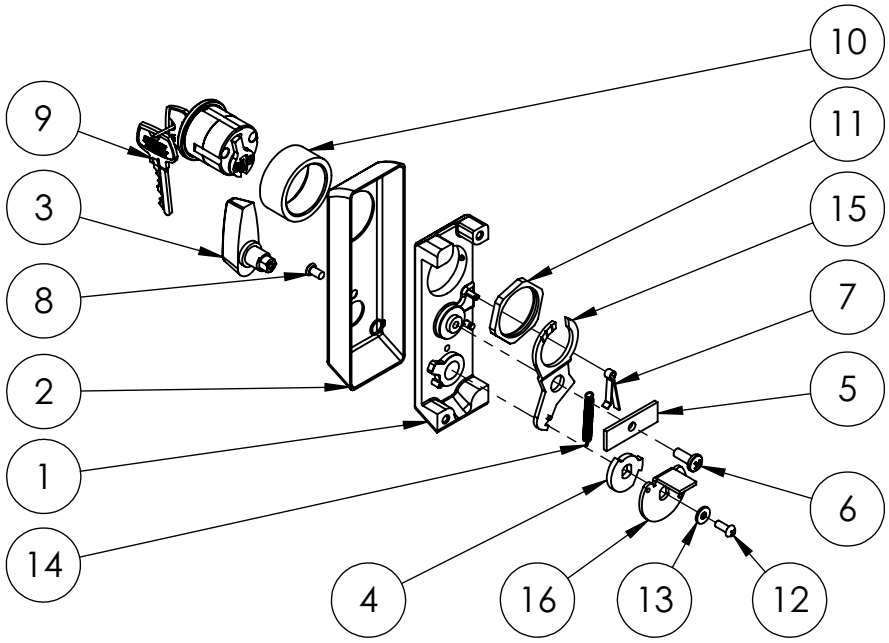
Auxiliary Controls
106
113
31-106
31-113

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2093*	Standard	Yes
Classroom	94-2094*		Yes
Night Latch	94-2426*	Cladding	Yes
Classroom	94-2427*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2089	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2121	Turn Lever Assembly*	1	Yes
4	94-0110	Cam	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	01-3582	#6-32 x 3/8 RHMS	1	Yes
13	01-0204	#6-32 x 3/8 Flat Washer	1	Yes
14	94-0109	Extension Spring	1	Yes
15	94-0114	Locking Lever	1	Yes
	94-2249	Locking Lever & Pin Assembly	1	Yes
16	94-2087	Lever Assembly	1	Yes
	94-2419	Lever Assembly	1	Yes
17	94-2448	H1 Aux Control Adapter Pack	1	Yes
18	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

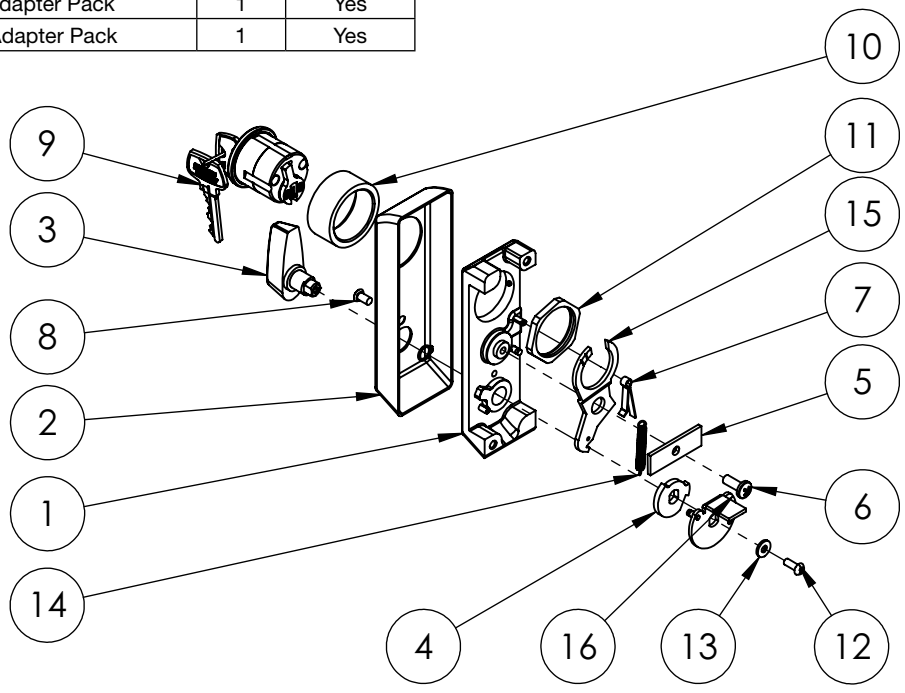
Auxiliary Controls
306
313
31-306
31-306

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2091*	Standard	Yes
Classroom	94-2092*		Yes
Night Latch	94-2428*	Cladding	Yes
Classroom	94-2429*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2089	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2121	Turn Lever Assembly*	1	Yes
4	94-0110	Cam	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	01-3582	#6-32 x 3/8 RHMS	1	Yes
13	01-0204	#6-32 x 3/8 Flat Washer	1	Yes
14	94-0109	Extension Spring	1	Yes
15	94-0112	Locking Lever	1	Yes
	94-0114			Yes
16	94-2329	Lever Assembly	1	Yes
	94-2088			Yes
	94-2421			Yes
	94-2420			Yes
17	94-2448	H1 Aux Control Adapter Pack	1	Yes
18	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

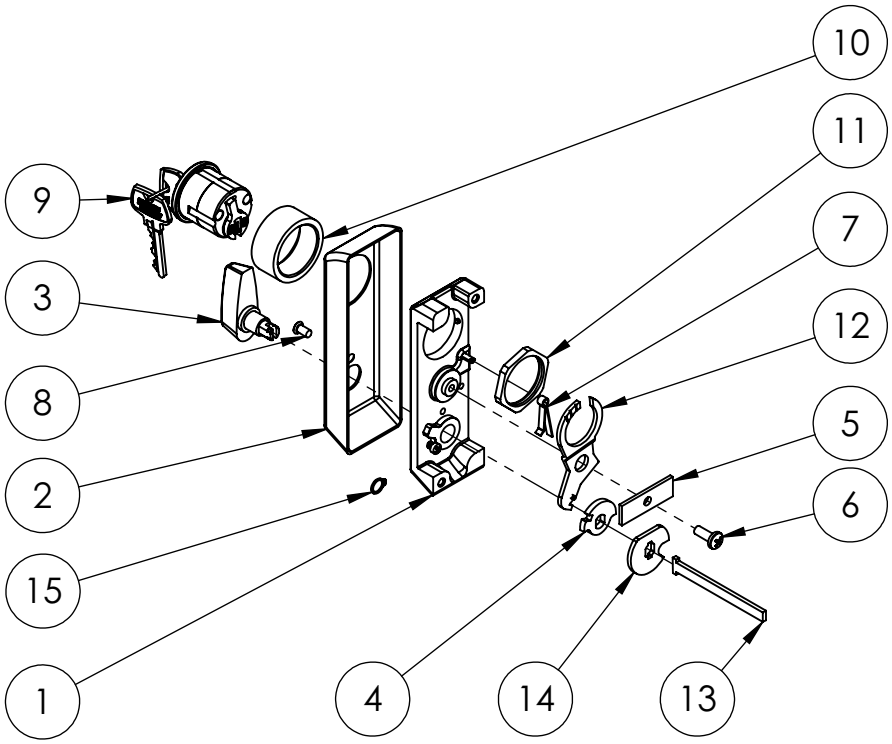
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2093*	NB	Yes
Classroom	94-2094*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2372	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2373	Turn Lever Assembly*	1	Yes
4	94-0185	Locking Hub	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	94-0114	Locking Lever	1	Yes
	94-2249	Locking Lever & Pin Assembly		Yes
13	94-0184	Tail Piece	1	Yes
14	94-0186	Space	1	Yes
15	01-4552	5/16 Retaining Ring	1	Yes
16	94-2448	H1 Aux Control Adapter Pack	1	Yes
17	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®

ASSA ABLOY

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT

ASSA ABLOY

SARGENT Manufacturing Company
100 Sargent Drive
New Haven, CT 06511 USA
800-727-5477
www.sargentlock.com

ASSA ABLOY is the global leader in door opening solutions, dedicated to satisfying end-user needs for security, safety and convenience

Founded in the early 1800s, SARGENT® is a market leader in locksets, cylinders, door closers, exit devices, electro-mechanical products and access control systems for new construction, renovation, and replacement applications. The company's customer base includes commercial construction, institutional, and industrial markets.

Copyright © 2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of SARGENT Manufacturing is prohibited.

A8231 12/17

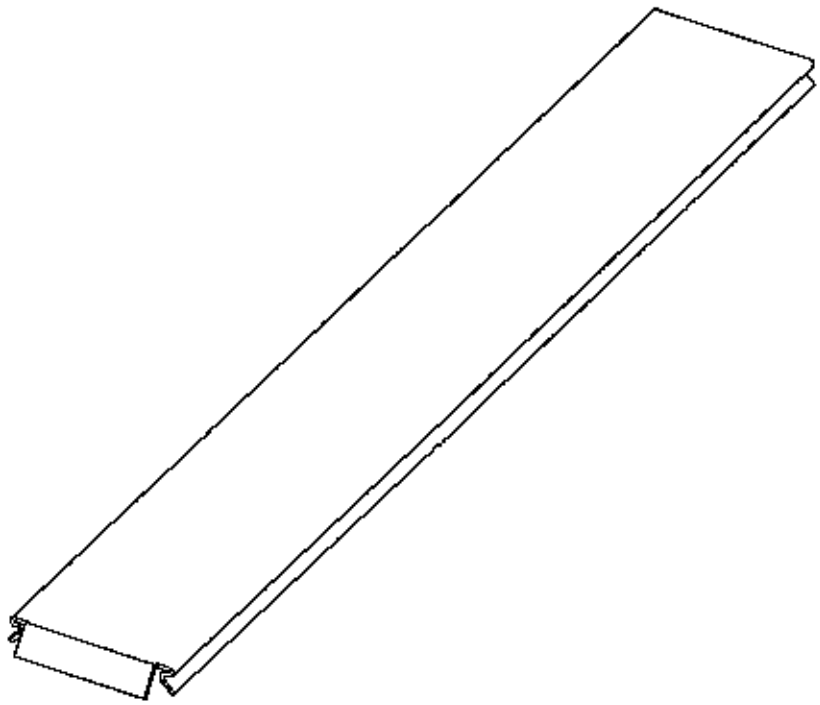
80 series Parts List

MOUNTING RAIL INSERTS

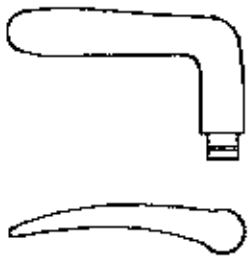
Parts List
Page No 80.4
Rev B
8/18/2003

PREFIX	ASSY NO.	PART NO.	DESCRIPTION
STANDARD INSERTS, NEW FACTORY SUPPLIED 55-			
STD, 12-19-, 53-58- OR 55- SUPPLIED IN COMB. WITH ABOVE PREFIXES		68-0549	INSERT (F WIDE) *
		68-0550	INSERT (E WIDE) *
		68-0551	INSERT (G WIDE) *
		68-0552	INSERT (G NARROW) *
		68-0553	INSERT (J NARROW) *
		68-0554	INSERT (J WIDE) *
		68-1375	INSERT (E NARROW, F NARROW) *
OLD FACTORY SUPPLIED 55-, 55- RETROFITS			
55- SUPPLIED IN COMB. WITH FOLLOWING PREFIXES NONE, 12-19-, 58-(16- IN PUSH)	855-1 KIT		INSERT ASSEMBLY (F WIDE) *
	855-2 KIT		INSERT ASSEMBLY (E NARROW, F NARROW) *
	855-3 KIT		INSERT ASSEMBLY (G WIDE) *
	855-4 KIT		INSERT ASSEMBLY (G NARROW, J WIDE) *
	855-5 KIT		INSERT ASSEMBLY (E WIDE) *
	855-6 KIT		INSERT ASSEMBLY (J NARROW) *

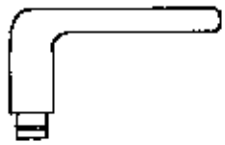
* SPECIFY FINISH



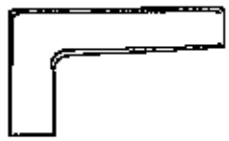
NOTE: LEVERS LISTED ARE FOR USE WITH ET CONTROLS MANUFACTURED AFTER SEPTEMBER 25, 1998



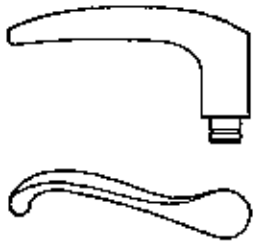
A LEVER 82-0151 (RH)
82-0152 (LH)



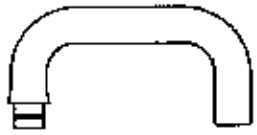
E LEVER
82-0154



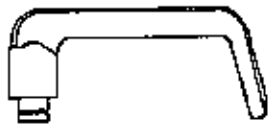
F LEVER
82-0155



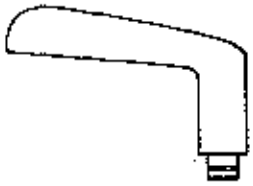
Y LEVER 82-0531 (RH)
82-0530 (LH)



J LEVER
97-0486

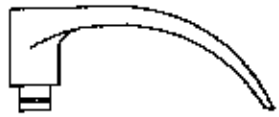


C LEVER
97-0567

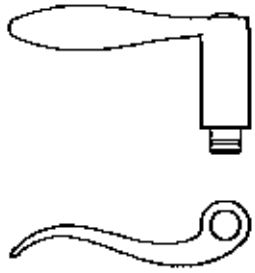


S LEVER 82-0523 (RH)
82-0522 (LH)

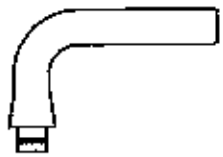
L LEVER
97-0485



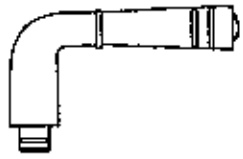
P LEVER
97-0484



G LEVER 82-0527 (RH)
82-0526 (LH)



W LEVER
82-0159



R LEVER
82-0517

B LEVER
82-0153

SARGENT®

ASSA ABLOY

80 Series Parts Manual

For assistance, contact SARGENT at
800-727-5477 or www.sargentlock.com

A8231 12/17

Copyright © 2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader
in door opening solutions

Table of Contents

SARGENT®
ASSA ABLOY

Chassis Assemblies
- 8300 4
- 8400 5-10
- 8500 11-12
- 8600 13-28
- 8700 29-52
- 8800 53-67
- 8900 68-69

900 Series Mortise Locks 70-82

Rail Assemblies 83-102

700 Series ET Control 103-133

Auxiliary Controls 134-136

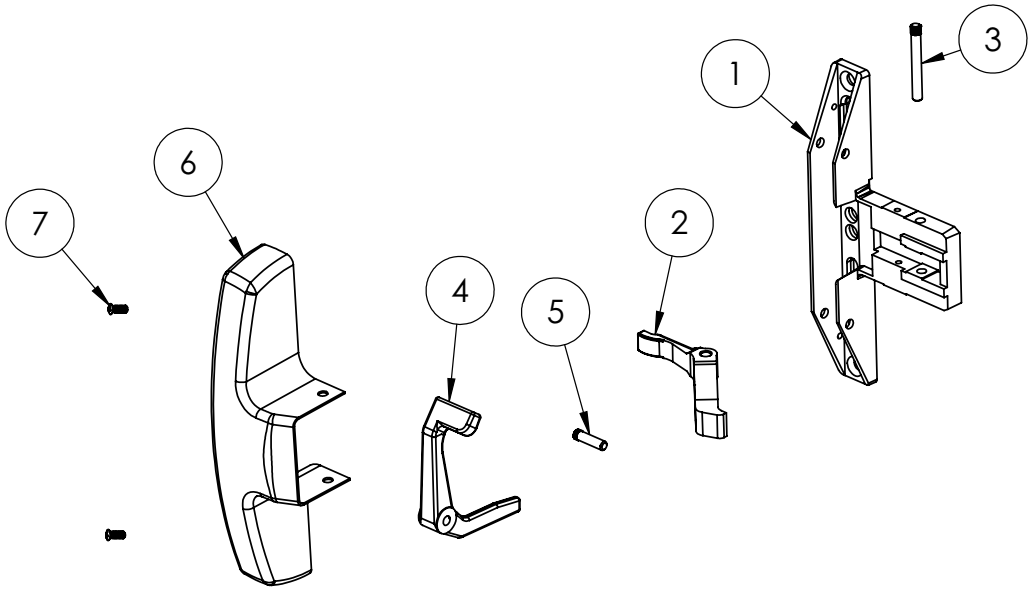
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function		Assembly No.	Description	Sellable
(12-) All functions	1 3/4" Door	68-2481	LHRB	Yes
		68-2482	RHRB	Yes
	2"-2 3/4" Door	68-2483	LHRB	Yes
		68-2484	RHRB	Yes

Item	Part No.	Description	Qty	Sellable
1	68-0486	Chassis	1	Yes
2	68-0241	Lift Arm	1	Yes
3	68-0239	Pivot Pin (Lift Arm)	1	Yes
4	68-0489	Lift Lever LHRB 1 3/4" Door	1	Yes
	68-0490	Lift Lever RHRB 1 3/4" Door	1	Yes
	68-0491	Lift Lever LHRB 2 3/4" Door	1	Yes
	68-0492	Lift Lever RHRB 2 3/4" Door	1	Yes
5	68-0479	Pivot Pin (Lift Lever)	1	Yes
6	68-0496	Cover[1]	1	Yes
7	68-3905	Cover Screw Pack[1]	2	Yes
Not Shown	—	900 Series Mortise Assembly[1,2,4]	1	Yes
	68-2520	Screw Pack Standard	1	Yes
	68-2522	Screw Pack (12-)	1	Yes
	C908	Strike Pack[3] (1 1/4" Standard Lip)	1	Yes

1. Specify finish
2. Specify hand
3. Specify lip length
4. Specify function



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

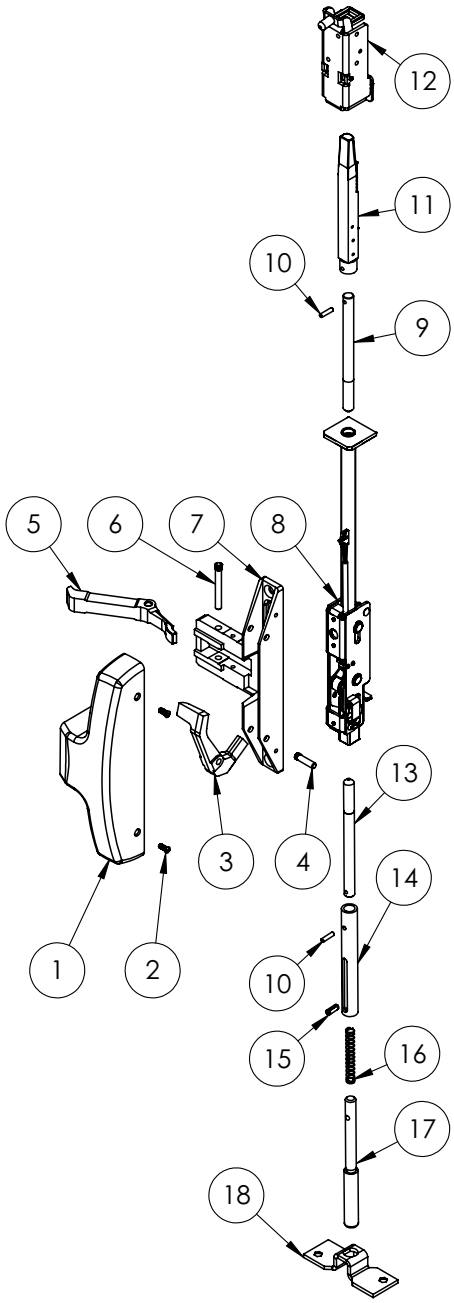
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
53-MD-(All Functions) MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0888	Bottom Plate	1	Yes
		68-3676	Screw Pack*	1	Yes
		652	Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



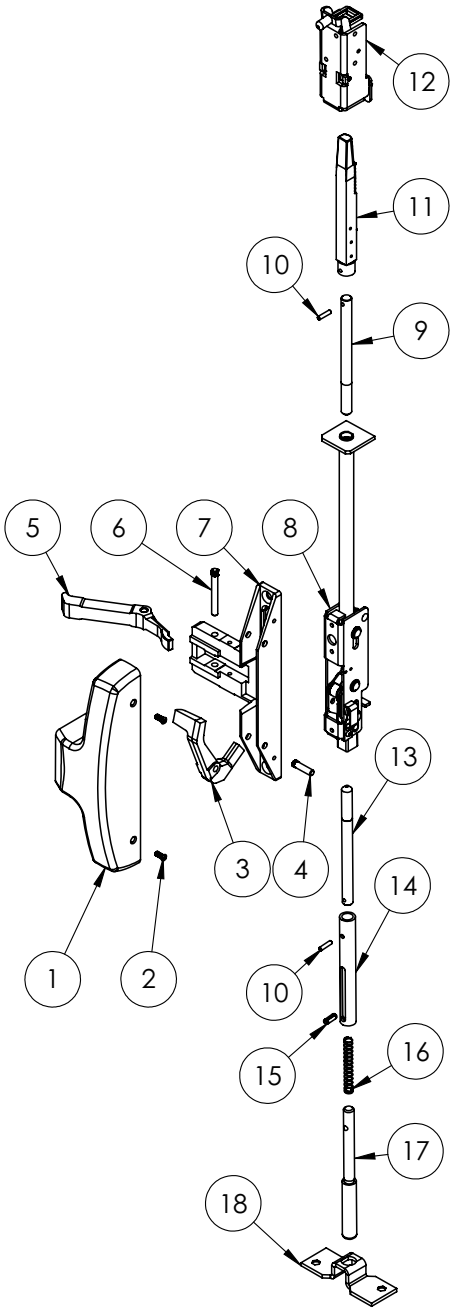
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
12-53-MD-(All Functions) 12-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12-53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0888	Bottom Plate	1	Yes
		68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height

A8231 12/17

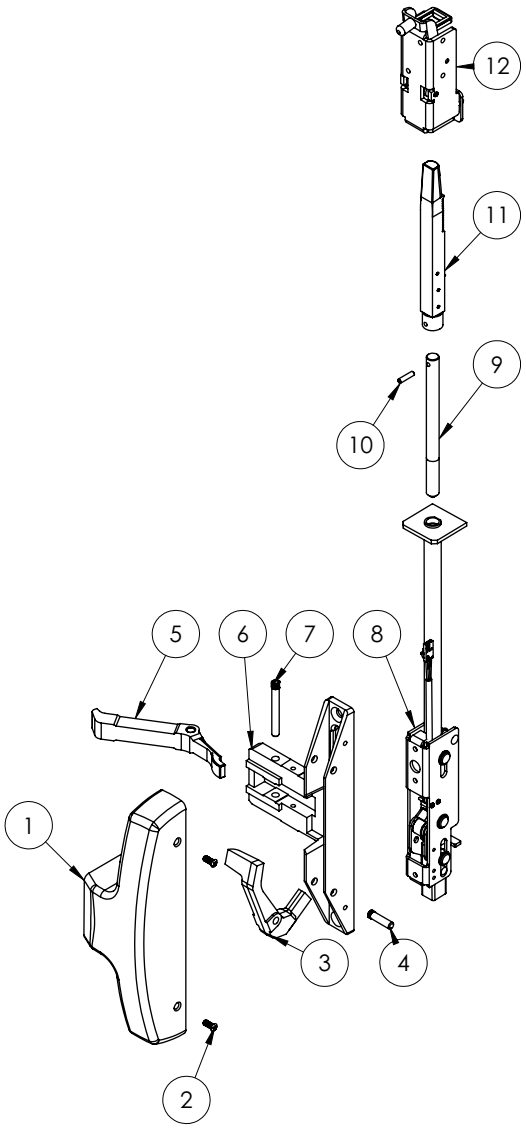
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-MD-(All Functions) NB-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

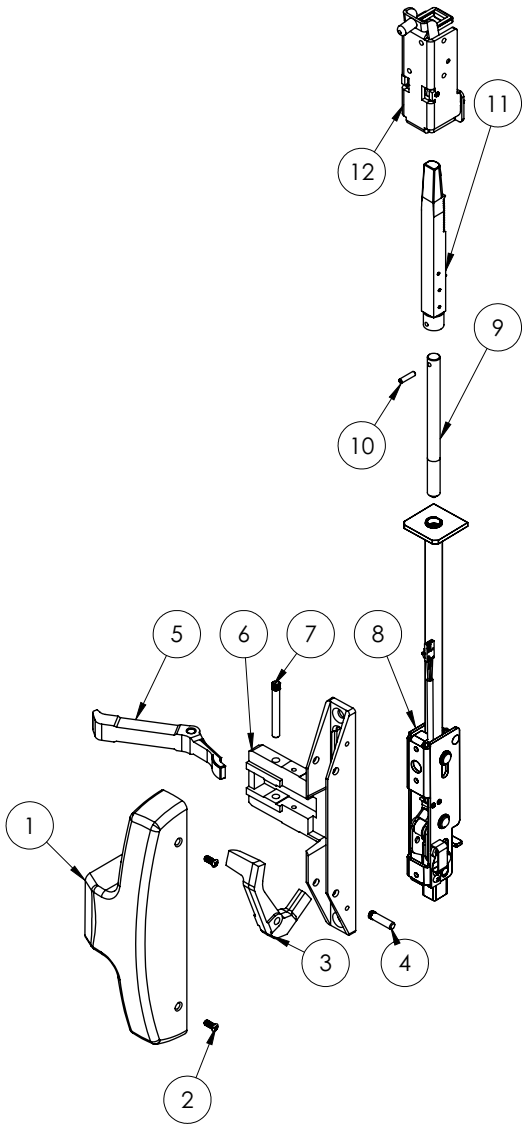
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-NB-MD-(All Functions) 12-NB-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

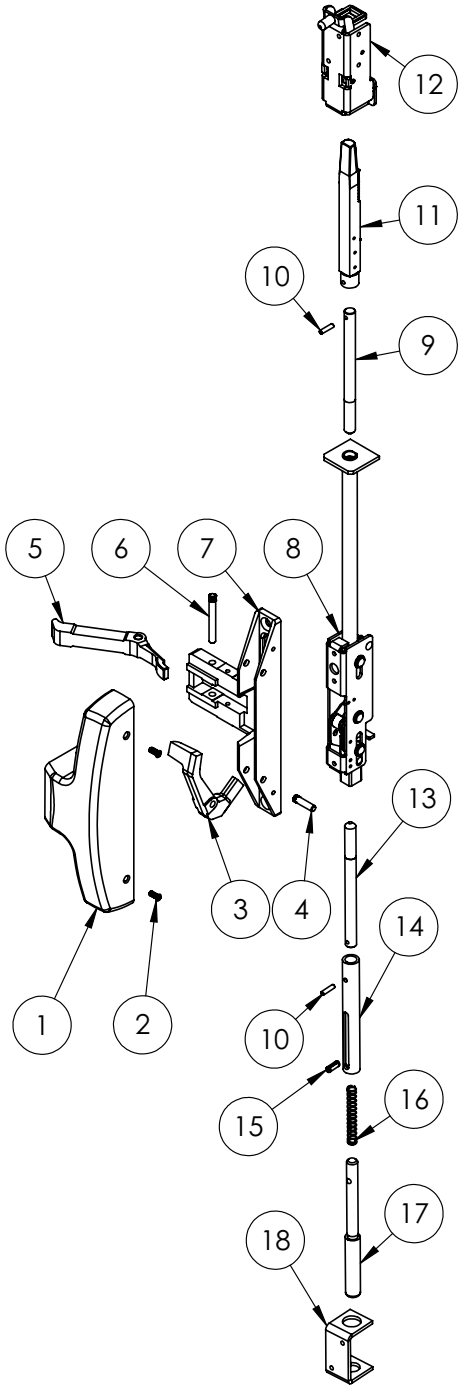
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
53-AD-(All Functions) AD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
		68-3854	53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0037	Bottom Case	1	Yes
		68-3676	Screw Pack*	1	Yes
		640	Aluminum Door Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

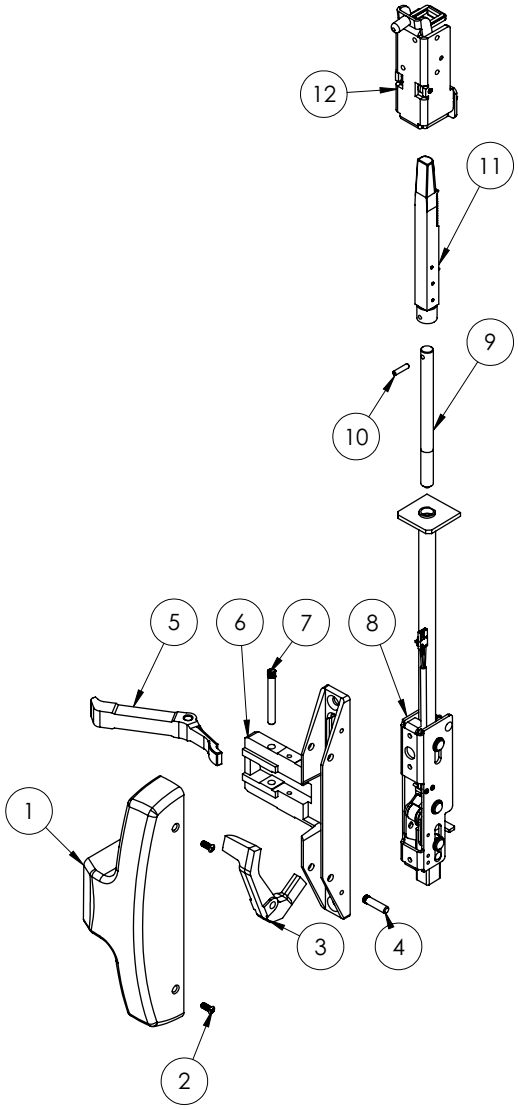
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
53-NB-AD-(All Functions) NB-AD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		639	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

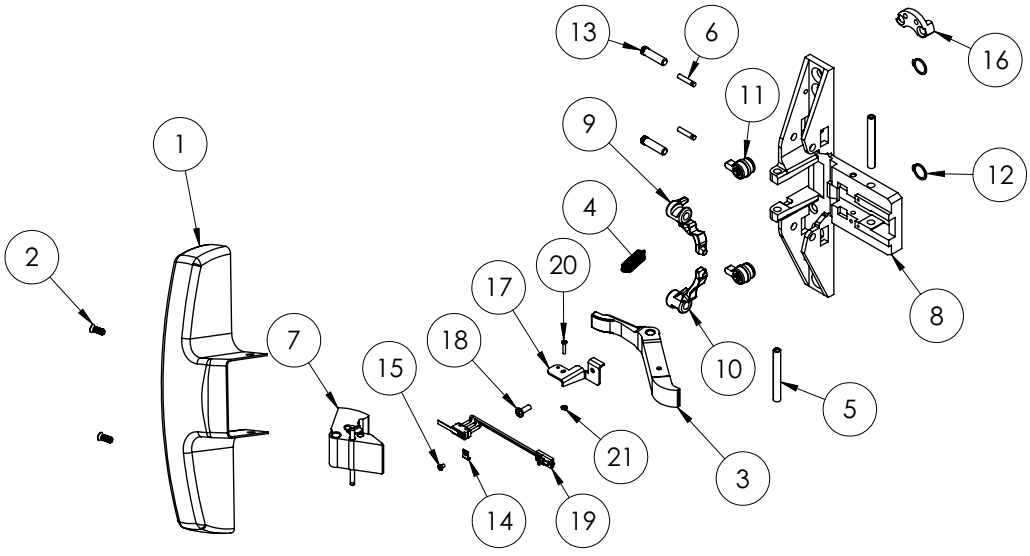
(12/53-)8504 (12/53-)8506 (12/53-)8510
(12/53-)8513 (12/53-)8515 (12/53-)8540
(12/53-)8543 (12/53-)8544 (12/53-)8546
(12/53-)8573 (12/53-)8574

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-) All functions	68-5880	LHRB/RHRB	Yes
(12-) 53- All functions	68-7411	LHRB/RHRB	Yes

Item	Assy. No.	Part No.	Description	Qty	Sellable
1	N/A	68-0495	Cover[1]	1	Yes
2		68-3905	Cover Screw Pack[1]	1	Yes
3		68-1137	Lift Arm	1	Yes
4		98-0028	Latchbolt Spring	1	Yes
5		01-4512	Spirol Pin	2	Yes
6		01-0008	Groove Pin	2	No
7		68-7420	Latchbolt Assembly (53-)	1	Yes
		68-6021	Latchbolt Assembly (Std)	1	Yes
8	68-6082	68-1624	8500 Chassis	1	Yes
9		68-1625	Lift Lever (RHRB)	1	
10		68-1626	Lift Lever (LHRB)	1	
11		94-0088	Cylinder Hub	2	
12		01-0005	Retaining Ring, Truarc 5100-43	2	
13		68-0479	Lift Lever Pivot Pin	2	
14	N/A	52-0310	Cable Clamp (53-)	1	Yes
15		01-1482	Cr-Phms (#2-56 X 1/8") (53-)	1	Yes
16		13-0458	Cylinder Retainer Pack (04 & 044 Functions Only)	1	Yes
17		68-1686	Switch Bracket (53-)	1	Yes
18		01-1220	#6-32 X 3/8" Length Ph Pn Hd Machine Screw (53-)	1	Yes
19		52-4545	Switch Assembly (53-)	1	Yes
20		01-9446	Machine Screw (#1-72 X 11/32" Ph Fl Hd) (53-)	1	Yes
21		01-0909	Hex Machine Screw Nut (53-)	1	Yes
Not Shown		68-2512	Screw Pack	1	Yes
		657	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

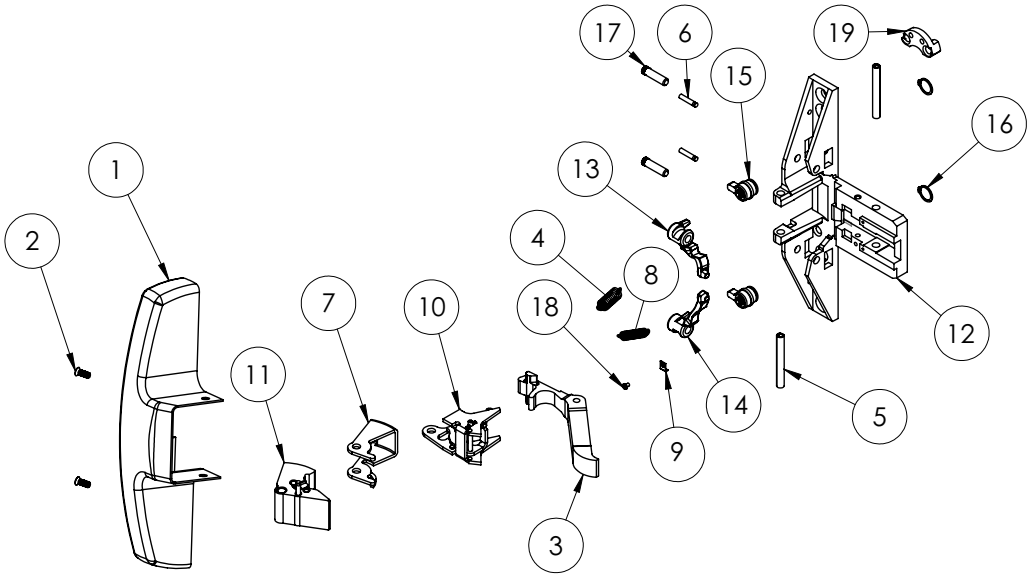
(12-/GL-/59-)8504 (12-/GL-/59-)8506 (12-/GL-/59-)8510
(12-/GL-/59-)8513 (12-/GL-/59-)8515 (12-/GL-/59-)8540
(12-/GL-/59-)8543 (12-/GL-/59-)8544 (12-/GL-/59-)8546
(12-/GL-/59-)8573 (12-/GL-/59-)8574

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-)GL- All functions	68-5881	LHRB/RHRB	YES
(12-)59- All functions	68-5882	LHRB/RHRB	YES

Item	Assy. No.	Part No.	Description	Qty	Sellable
1	N/A	68-1020	Cover[1]	1	Yes
2		—	Screw Pack[1]	1	Yes
3		68-1353	Lift Arm (Guarded)	1	Yes
4		98-0028	Latchbolt Spring	1	Yes
5		01-4512	Spirol Pin	2	Yes
6		01-0008	Groove Pin	2	No
7		68-1352	Guide	1	Yes
8		68-1394	Extension Spring	1	Yes
9		52-0310	Cable Clamp (59-)	1	Yes
10		68-5949	Guard Bracket & Switch Assembly (59-)	1	No
		68-5947	8500 Guard Bracket Assembly (Gl-)	1	No
11		68-4415	Guarded Latchbolt	1	Yes
12	68-6082	68-1624	8500 Chassis	1	Yes
13		68-1625	Lift Lever (RhRb)	1	
14		68-1626	Lift Lever (LhRb)	1	
15		94-0088	Cylinder Hub	2	
16		01-0005	Retaining Ring	2	
17		68-0479	Lift Lever Pivot Pin	2	
18	N/A	01-1482	Cr-Phms (#2-56 X 1/8") (59-)	1	Yes
19		13-0458	Cylinder Retainer Pack (04 & 044 Functions Only)	1	Yes
Not Shown		68-2512	Screw Pack	1	Yes
		657	Strike Pack	1	Yes

1. Indicates finish required



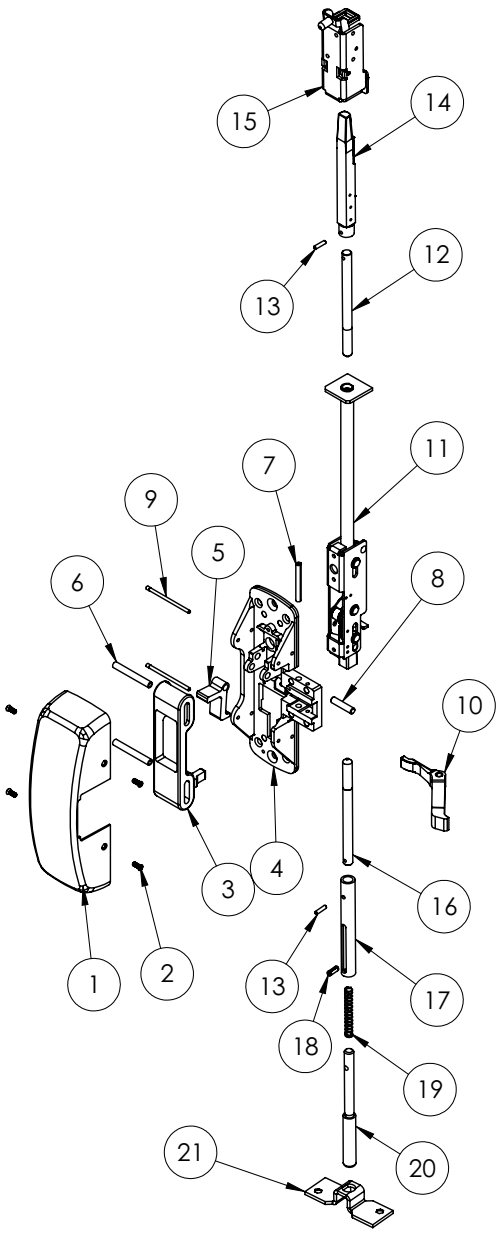
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-MD- 59-MD- MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack (W)*	1	Yes
		652	Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

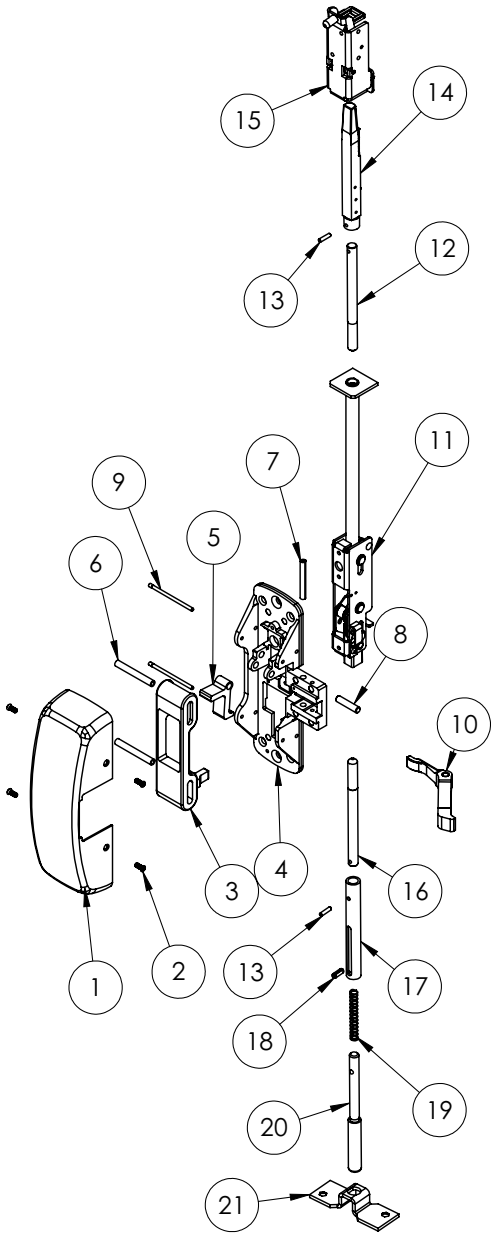
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-MD- 12-59-MD- 12-MD- (All Functions	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12- 53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack		Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-



A8231 12/17

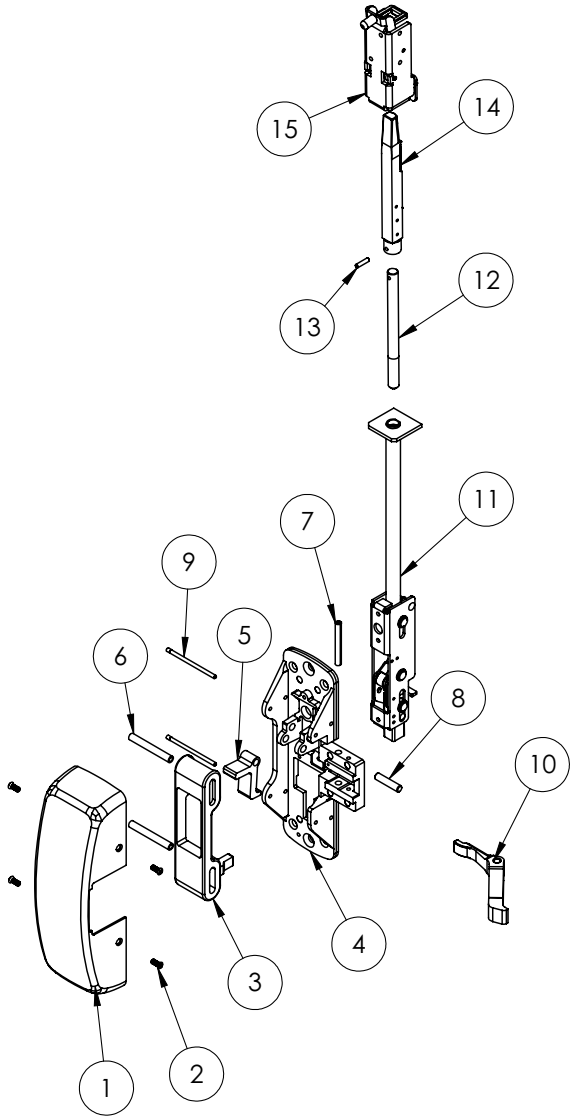
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-MD- 59-NB-MD- NB-MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

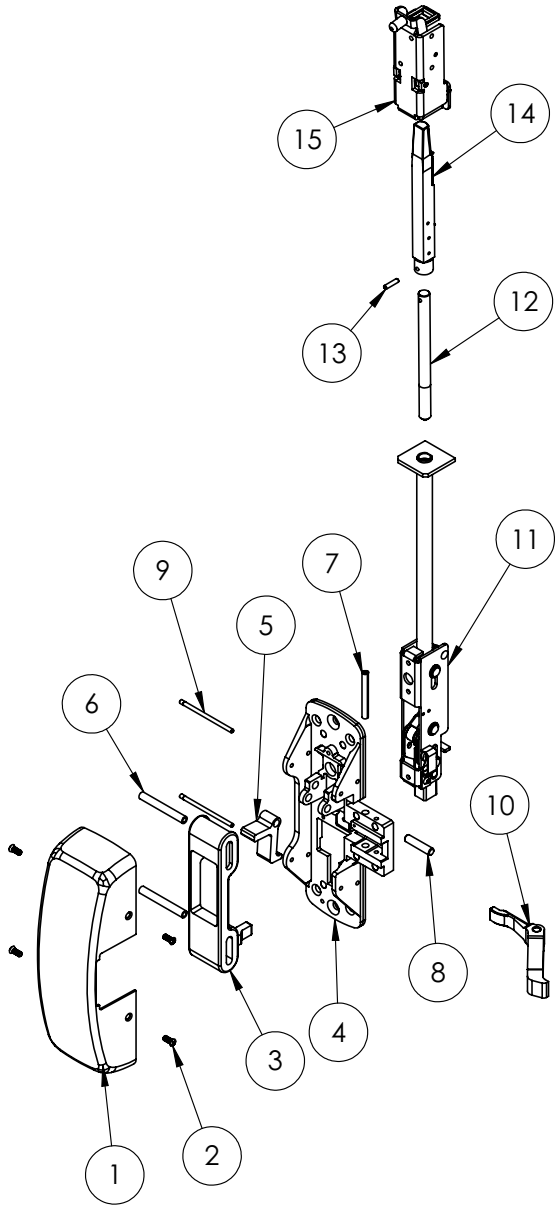
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-NB-MD- 12-59-NB-MD- 12-NB-MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		
11	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12- 53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
		68-5375	Top Case Assembly 1/4" Cladded		Yes
		68-5376	Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-



A8231 12/17

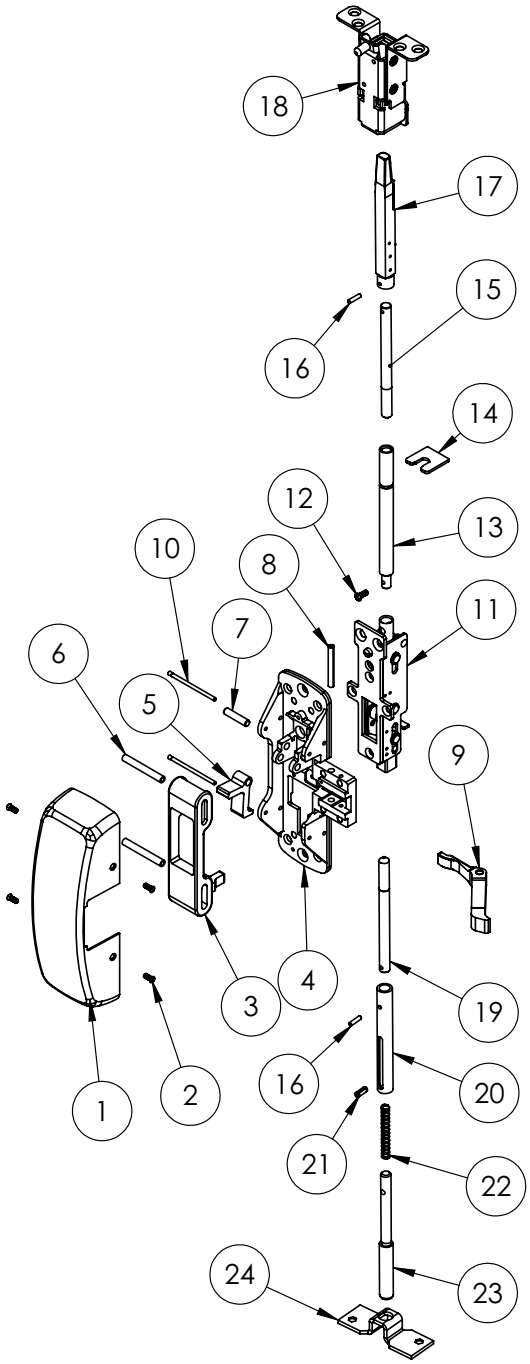
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-WD- 59-WD- WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	Inner Chassis Assembly	1	Yes
	68-3859		53- Inner Chassis Assembly[3]	1	Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	2	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	691B	660B	Bottom Rod[1,2]	1	Yes
20		94-0039	Bolt Sleeve	1	Yes
21		01-4389	Roll Pin	1	Yes
22		97-0454	Spring (Bottom Bolt)	1	Yes
23		94-0038	Bottom Bolt	1	Yes
24	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		652	Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-
4. Only when used w/ Aux Control



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

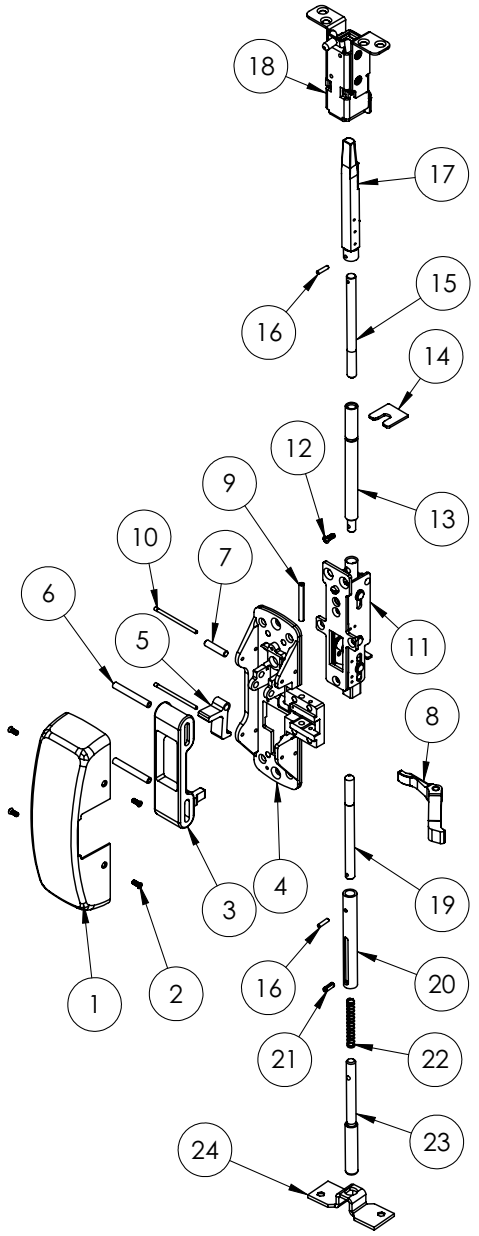
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

12-53-WD- 8606 8610 8613 8615
12-59-WD- 8640 8643 8646 8673
12-WD- 8674

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-WD- 12-59-WD- 12-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
9		01-4512	Spirol Pin	1	Yes
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	12-Inner Chassis Assembly	1	Yes
	68-3859		12-53- Inner Chassis Assembly[3]	1	Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	2	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and BracketAssembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	691B	660B	Bottom Rod[1,2]	1	Yes
20		94-0039	Bolt Sleeve	1	Yes
21		01-4389	Roll Pin	1	Yes
22		97-0454	Spring (Bottom Bolt)	1	Yes
23		94-0038	Bottom Bolt	1	Yes
24	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-
4. Only when used w/ Aux Control

A8231 12/17

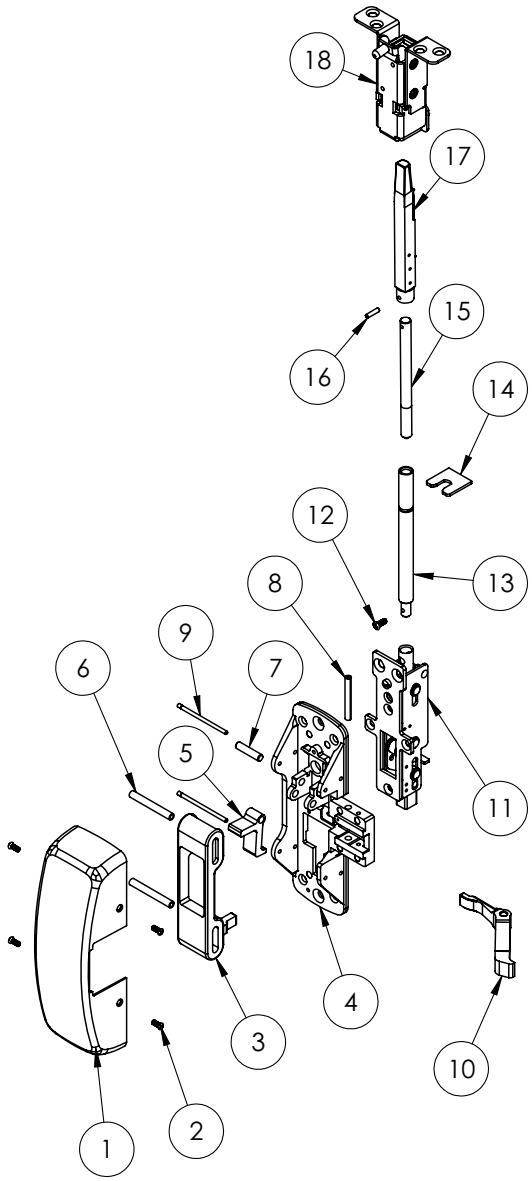
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-WD- 59-NB-WD NB-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
9		68-0012	Roller (Main Slide)	1	Yes
11	68-3580	N/A	Inner Chassis Assembly	1	Yes
	68-3859		53- Inner Chassis Assembly[3]		Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	1	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-
4. Only when used w/ Aux Control



A8231 12/17

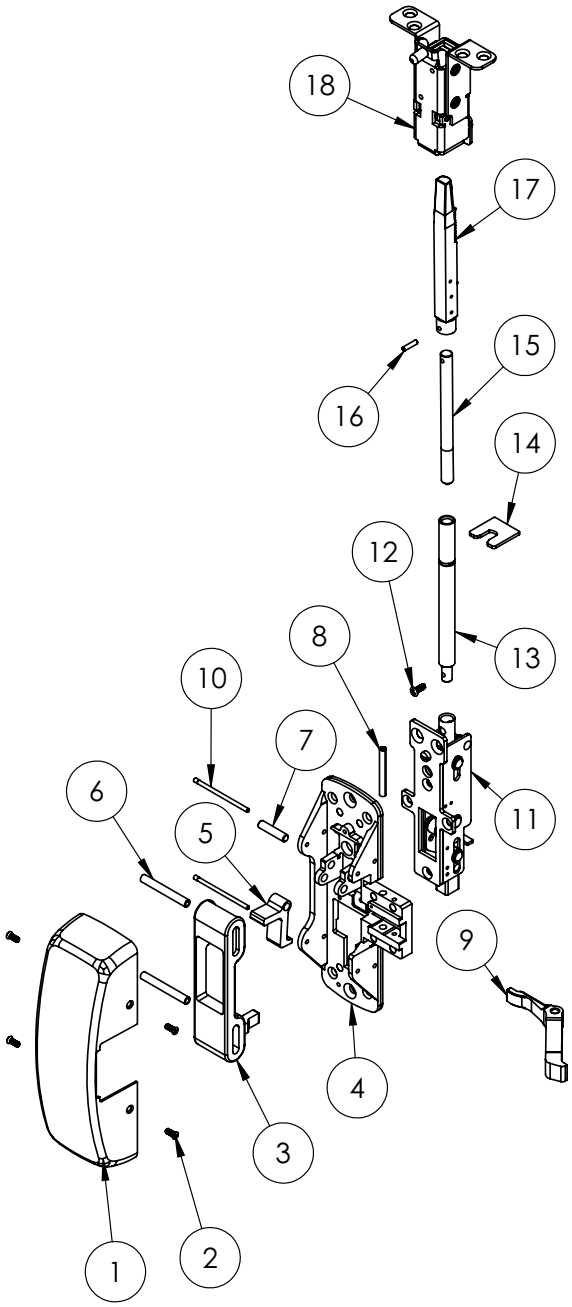
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
12-53-NB-WD- 12-59-NB-WD- 12-NB-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T (4)	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0112	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	12-Inner Chassis Assembly	1	Yes
	68-3859		12-53- Inner Chassis Assembly[3]		Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	1	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-
4. Only when used w/ Aux Control



A8231 12/17

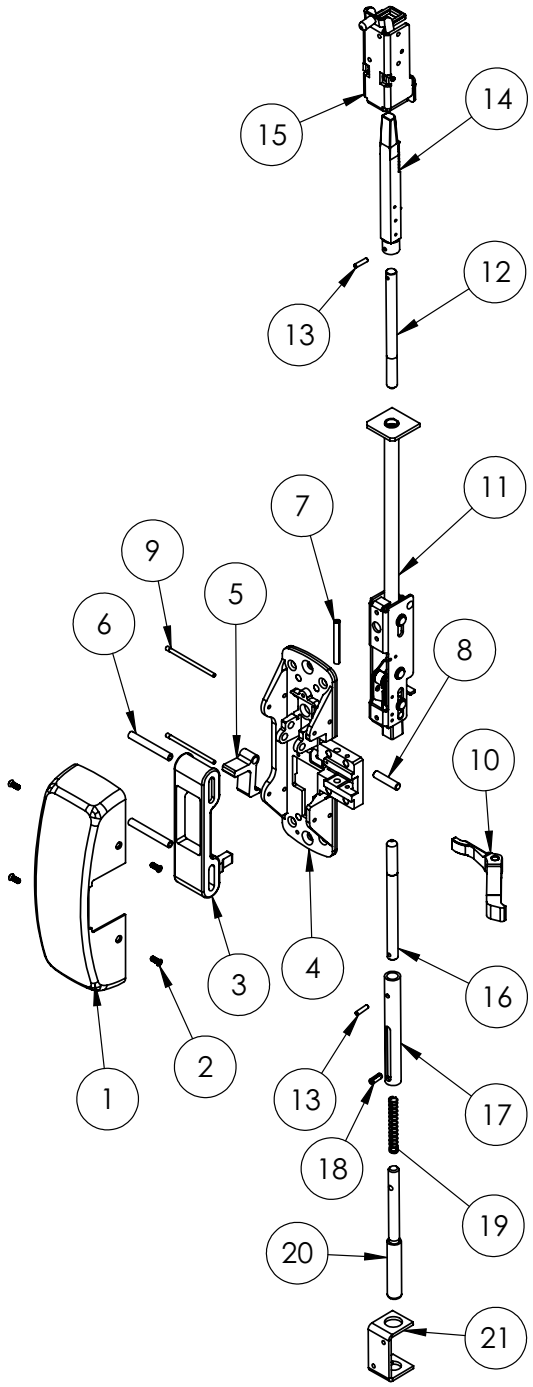
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-AD- 59-AD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0037	Bottom Case	1	Yes
		68-4389	Screw Pack (W)*	1	Yes
		640	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

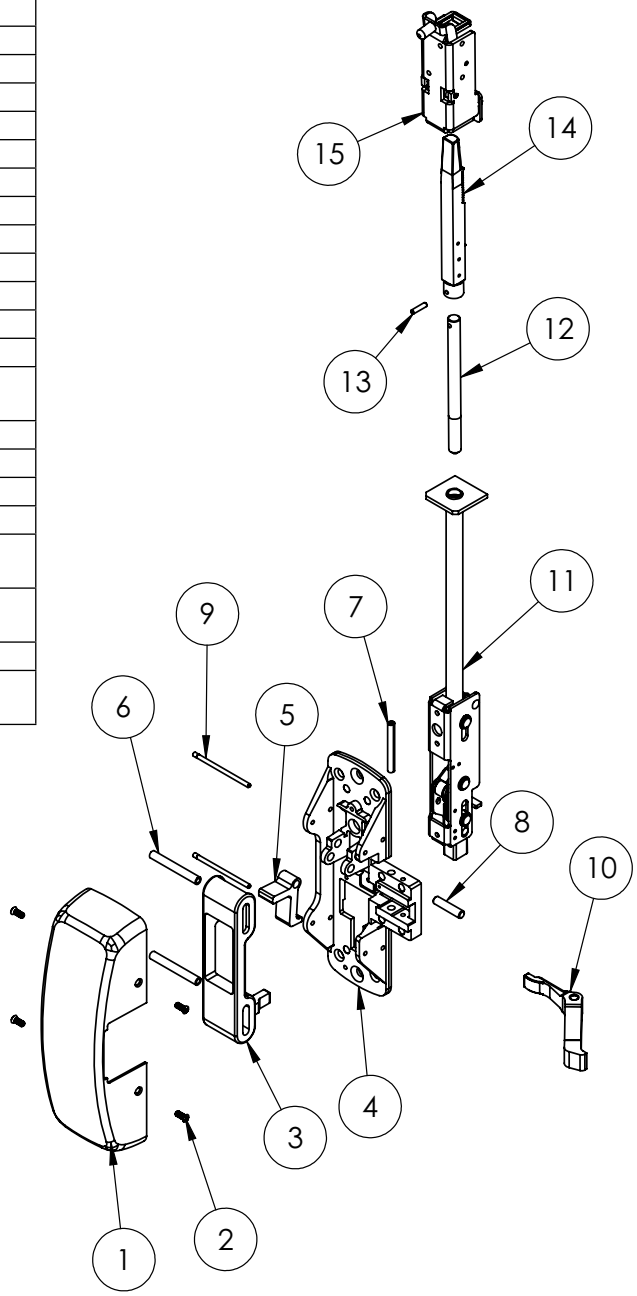
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
53-NB-AD- 59-NB-AD- AD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0241	Lift Arm	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		639	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



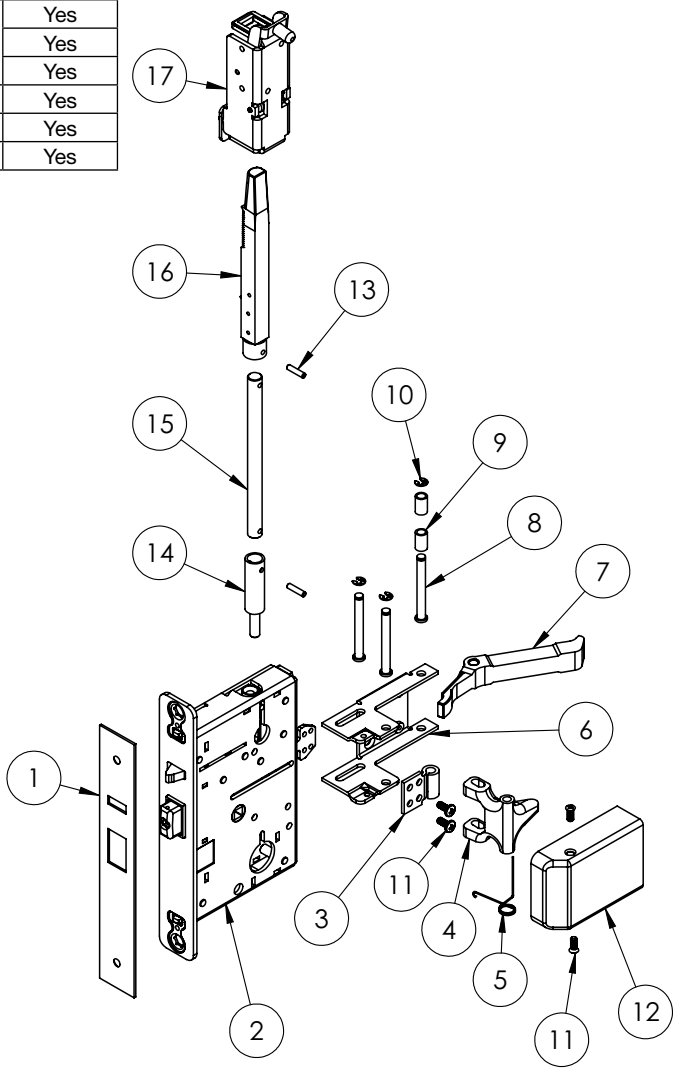
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-1186	Active Outside Front[1]	1	Yes
2	68-4239	N/A	Active Mortise Case	1	Yes
3	68-4264	68-1327	Link Connect (Pull Lever)	1	Yes
4		68-1309	Pull Lever Low Profile	1	Yes
5		68-1332	Torsion Spring (Pull Lever)	1	Yes
6		68-1313	Pivot Pin	3	Yes
7		68-0241	Lift Arm	1	Yes
8		68-1310	Pivot Bracket	1	Yes
9		01-4509	Retaining Ring	3	Yes
10		68-1311	Lift Arm Spacer	2	Yes
11	N/A	68-4373	Screw Pack (LP)	1	Yes
12		68-1317	Chassis Cover (LP)*	1	Yes
13	692L	01-0696	Coiled Pin	2	Yes
14		68-1339	Connecting Tube	1	Yes
15		661L	Top Rod (LP)	1	Yes
16		68-4840	Latch Bolt Assembly	1	Yes
17	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Panel		Yes
	68-5376		Top Case Assembly 1/2" Panel		Yes
	N/A	68-4389	Screw Pack	1	Yes
		650	Strike Pack	1	Yes
		77-0883	A.S.A. Strike (Curved Lip)*[2]	1	Yes

*Specify Finish
1. Only available in 32D finish
2. LS function only



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

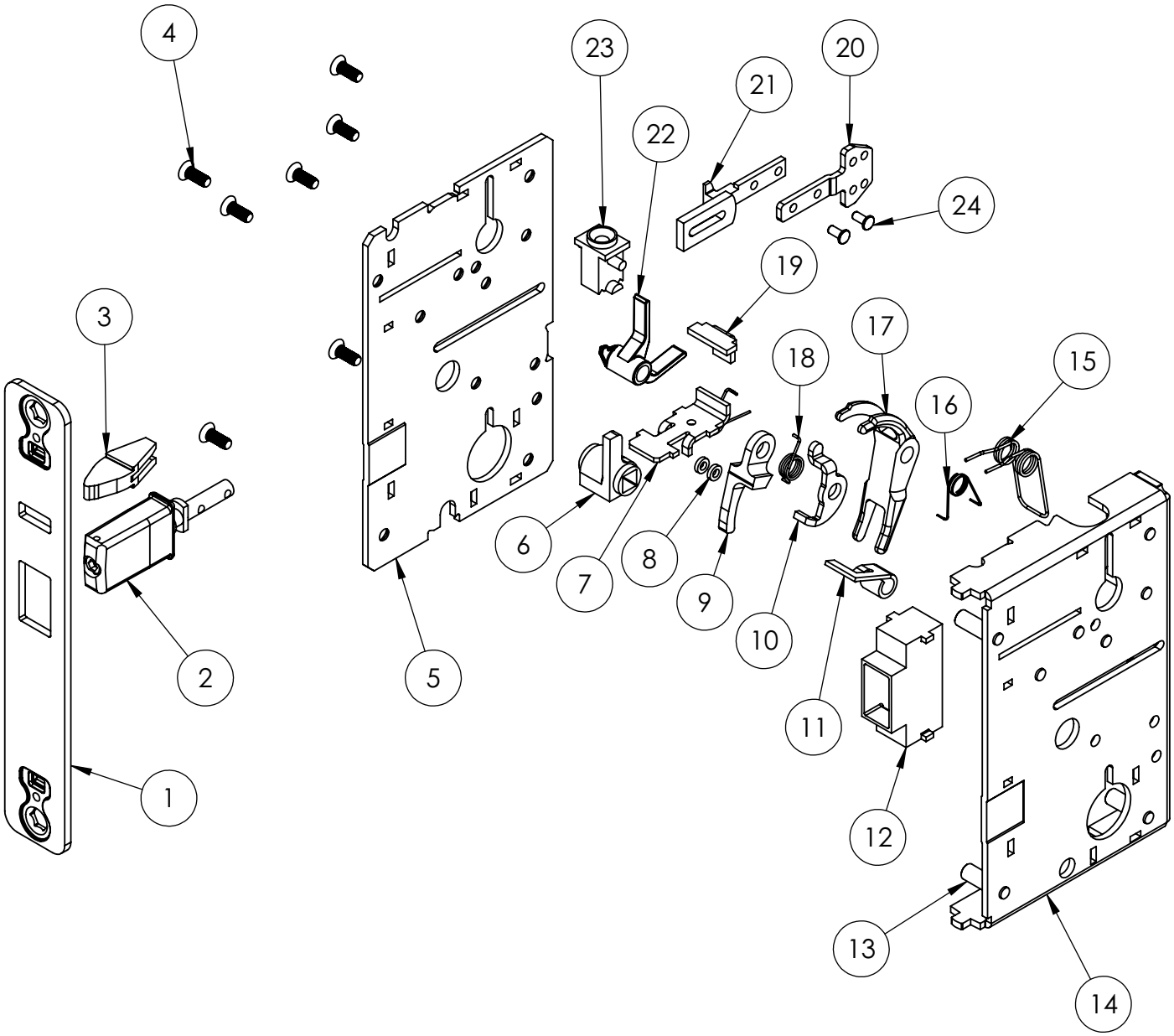
Item	Part No.	Description	Qty	Sellable
1	68-1188	Active Inside Front	1	No
2	68-1167	Active Latchbolt	1	Yes
3	68-1166	Activation Bolt	1	Yes
4	01-4402	#8-32x7/16" Flat PH U/C MS	7	Yes
5	68-1338	Mortise Cap	1	No
6	68-1476	Outside Hub (LP)	1	Yes
7	68-1291	Slide	1	No
8	68-1330	Bushing (LP)	2	Yes
9	68-1168	Active Case Pivot	1	Yes
10	68-1172	Retractor	1	Yes
11	68-1293	Fire Stop	1	Yes
12	68-1220	Active Bolt Guide	1	Yes
13	82-0294	Post (Screw and Case)	8	No
14	68-1337	Mortise Case	1	No
15	68-1253	Spring (Top Mount)	1	Yes
16	68-1265	Spring (Active Lever)	1	Yes
17	68-1333	Active Lever	1	Yes
18	68-1198	Torsion Spring (Retractor)	1	Yes
19	68-1246	Top Pusher Guide	1	Yes
20	68-1328	Link Latchbolt Tail	1	No
21	68-1334	Latchbolt Extension/Slide	1	No
22	68-1292	Upper Guard	1	Yes
23	68-1336	Top Mount	1	Yes
24	01-0424	Rivet	2	No

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

12-LP **8606** **8610** **8613** **8615**
LP **8640** **8643** **8646** **8673**
12-LS **8674**
LS

SARGENT®
ASSA ABLOY



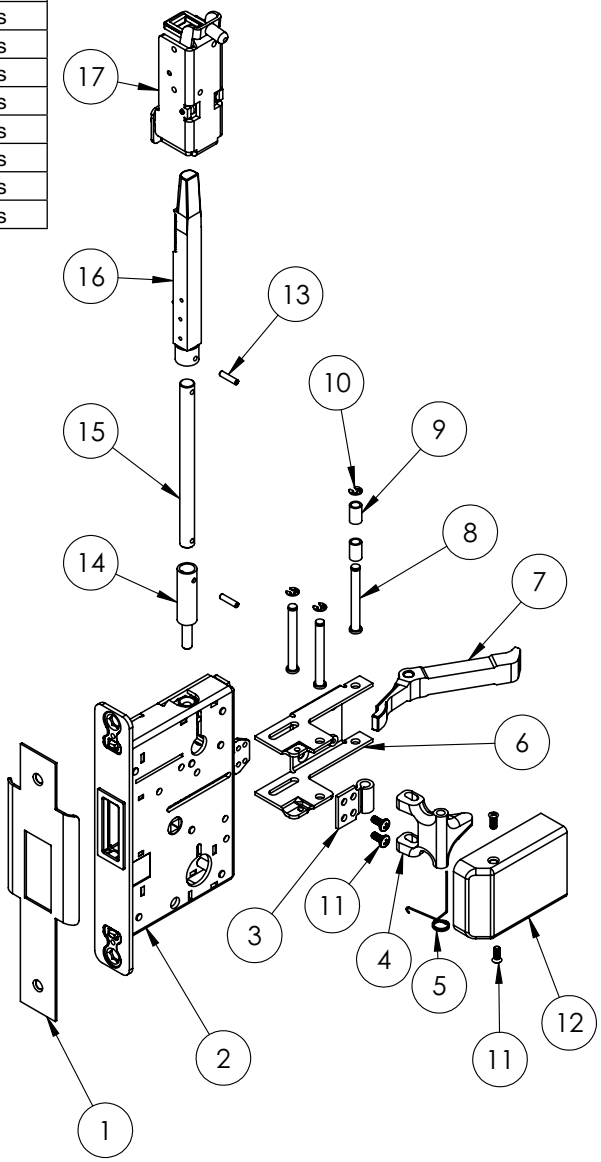
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-1183	Inactive Outside Front[1]	1	Yes
2	68-4238	N/A	Inactive Mortise Case	1	Yes
3	68-4264	68-1327	Link Connect (Pull Lever)	1	Yes
4		68-1309	Pull Lever Low Profile	1	Yes
5		68-1332	Torsion Spring (Pull Lever)	1	Yes
6		68-1313	Pivot Pin	3	Yes
7		68-0241	Lift Arm	1	Yes
8		68-1310	Pivot Bracket	1	Yes
9		01-4509	Retaining Ring	3	Yes
10		68-1311	Lift Arm Spacer	2	Yes
11	N/A	68-1317	Chassis Cover (LP)*	1	Yes
12		68-4373	Screw Pack (LP)	1	Yes
13	692L	01-0696	Coiled Pin	2	Yes
14		68-1339	Connecting Tube	1	Yes
15		661L	Top Rod (LP)	1	Yes
16		68-4840	Latch Bolt Assembly	1	Yes
17	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Panel		Yes
	68-5376		Top Case Assembly 1/2" Panel		Yes
	N/A	68-4389	Screw Pack	1	Yes
		650	Strike Pack	1	Yes

*Specify Finish
1. Only available in 32D finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

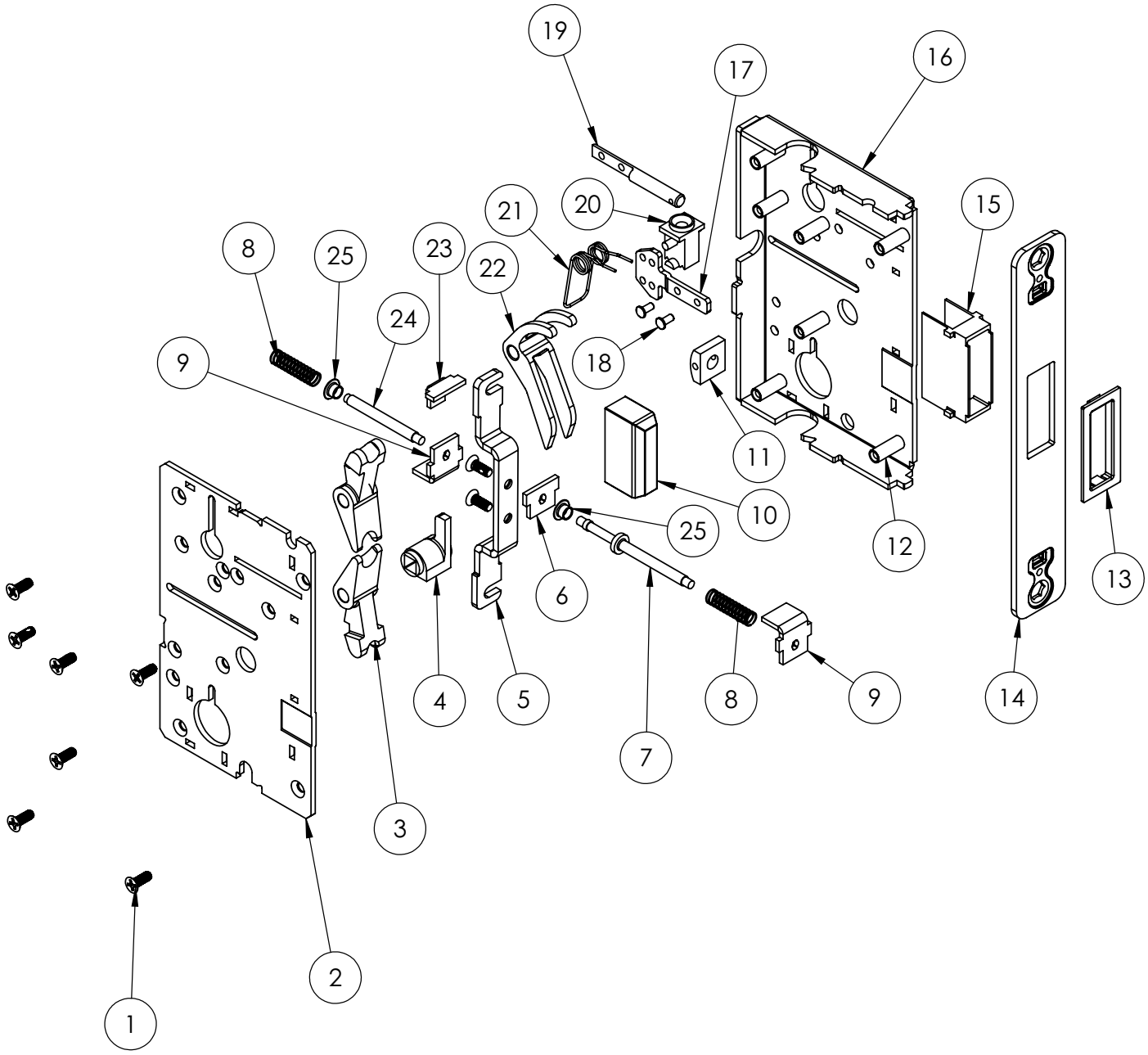
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty	Sellable
1	01-4402	#8-32x7/16" Flat PH U/C MS	9	Yes
2	68-1338	Mortise Cap	1	No
3	68-1164	Pusher Lever	2	Yes
4	68-1476	Outside Hub (LP)	1	Yes
5	68-1174	Pusher Slide	1	Yes
6	68-1176	Pusher Rod Guide	1	No
7	68-1177	Pusher Rod	1	No
8	99-0057	GD Bolt Spring	2	Yes
9	68-1491	Rod Guide Stop	2	No
10	68-1163	Pusher Bolt	1	Yes
11	68-1329	Inactive Latchbolt Actuator	1	No
12	82-0294	Post (Screw and Case)	7	No
13	68-1531	Inactive Bolt Guide	1	Yes
14	68-1187	Inactive Inside Front	1	No
15	68-1222	Inactive Bolt Guide	1	Yes
16	68-1337	Mortise Case	1	No
17	68-1328	Link Latchbolt Tail	1	No
18	01-0424	Rivet	2	No
19	68-1335	Inactive Latchbolt Tail	1	No
20	68-1336	Top Mount	1	Yes
21	68-1253	Spring (Top Mount)	1	Yes
22	68-1405	Inactive Lever	1	Yes
23	68-1246	Top Pusher Guide	1	Yes
24	68-1251	Pusher Rod	1	No
25	99-0072	GD Bolt Eyelet	2	Yes

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



A8231 12/17

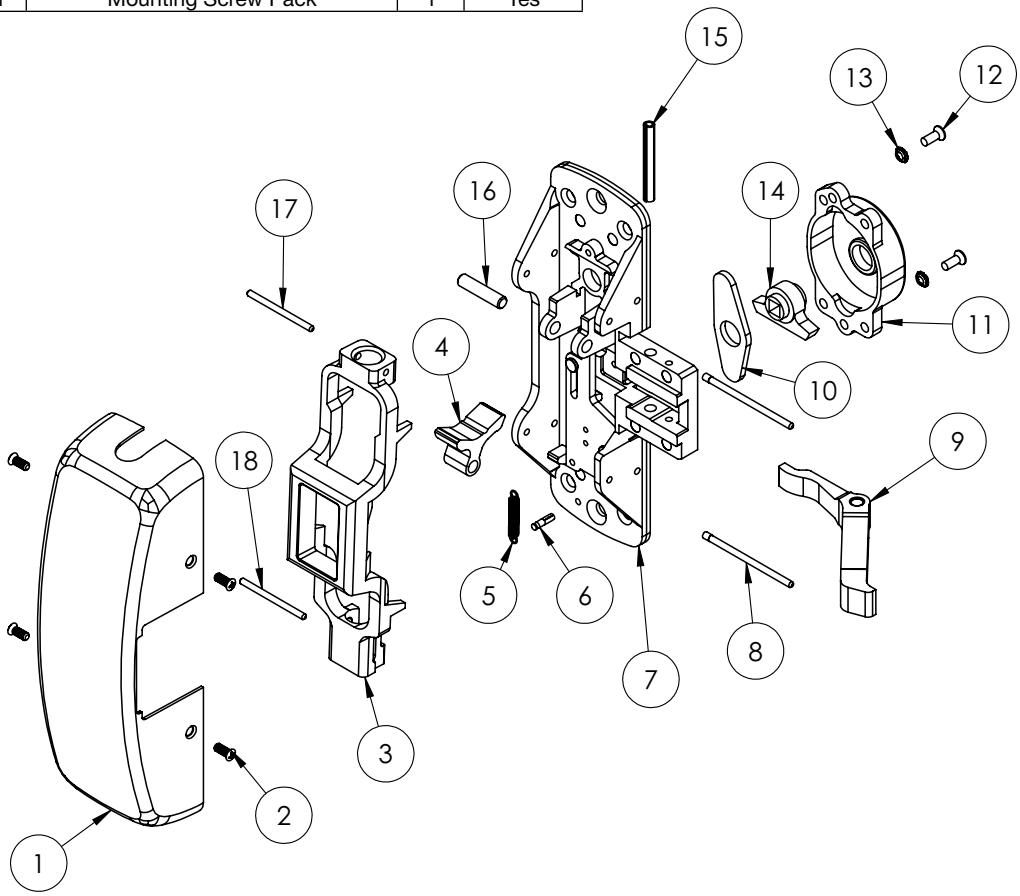
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
06, 13	68-2201 (LHRB)	Chassis Assembly	Yes
	68-2202 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-2201(LHRB) 68-2202(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
8		68-0323	Chassis Pin	2	Yes
9		68-0241	Lift Arm	1	Yes
10		97-0043	Knob Hub Retainer	1	Yes
11		68-0367	Knob Hub Cover	2	Yes
12		01-3384	8-32x7/16 PH FH MS	2	Yes
13		01-0930	Countersunk Lock Washer	2	Yes
14		97-0042	Knob Hub	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-0324	Lift Lever Pivot Pin	1	Yes
17	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

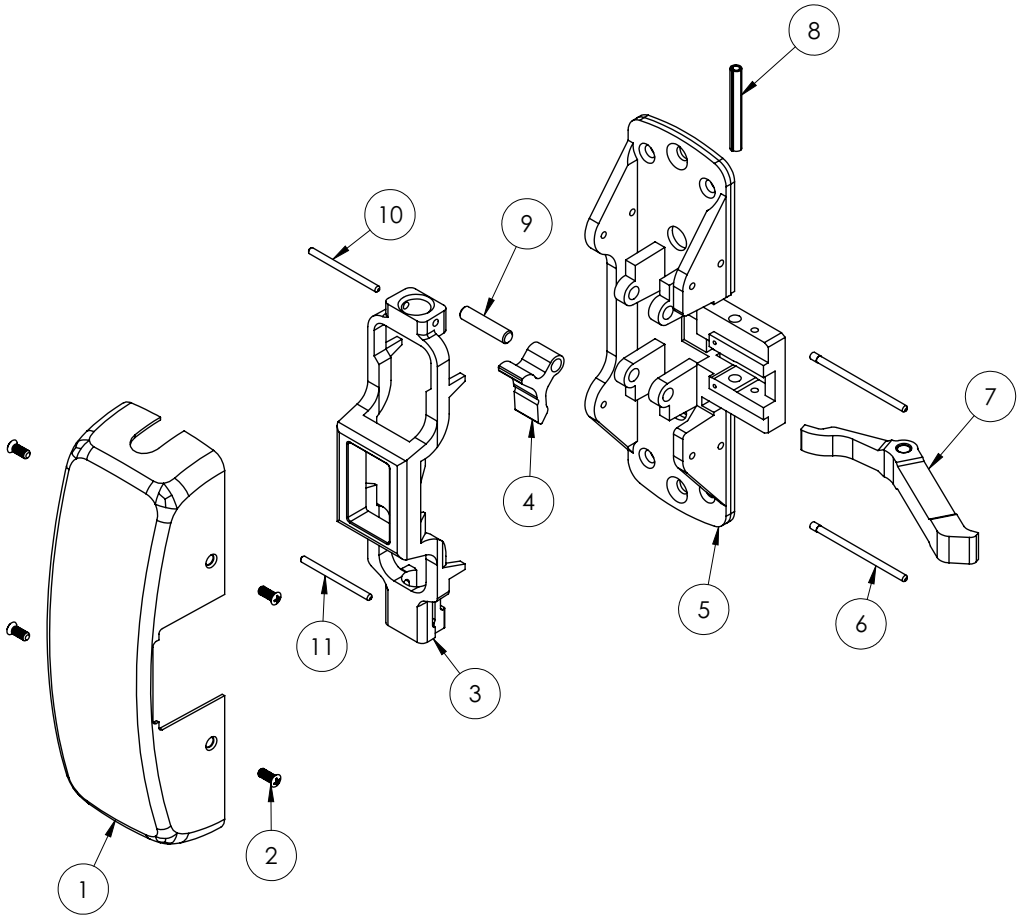
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
10, 40	68-2163 (LHRB)	Chassis Assembly	Yes
	68-2164 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2163(LHRB) 68-2164(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		68-0326	Chassis	1	Yes
6		68-0323	Chassis Pin	2	Yes
7		68-0241	Lift Arm	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0324	Lift Lever Pivot Pin	1	Yes
10	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
11		97-0048	Bottom Rod Adjustment Pin	1	Yes
12		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

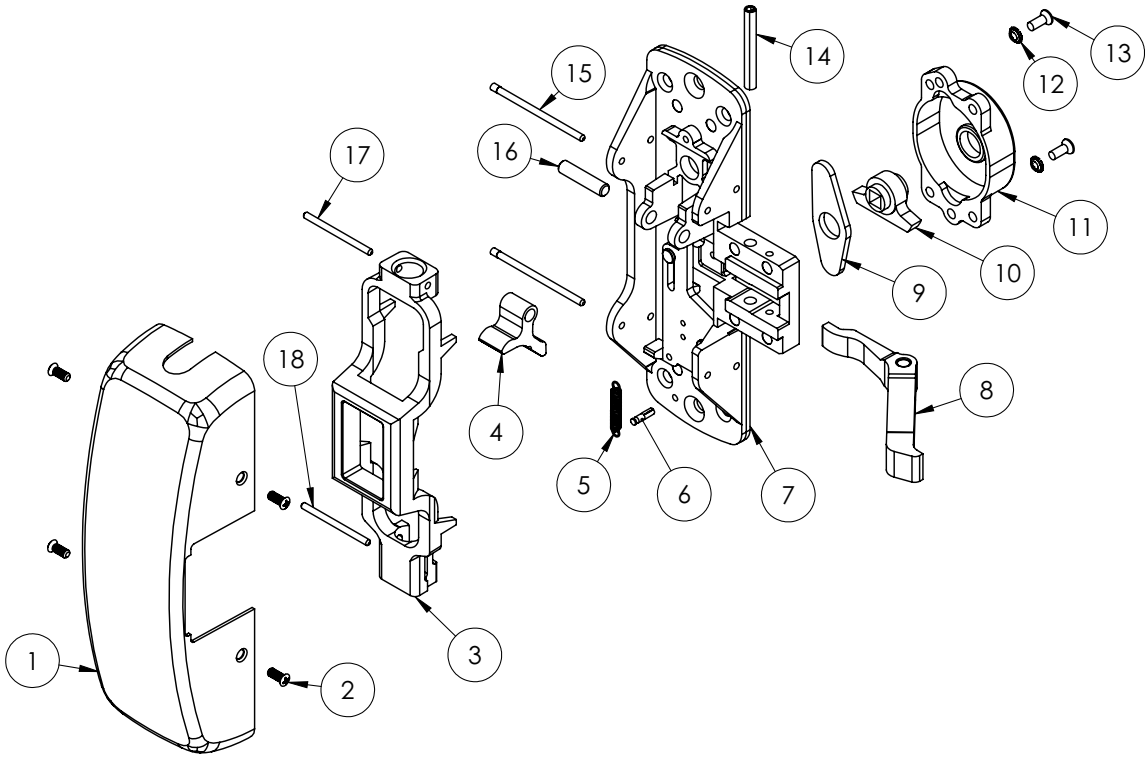
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
15, 43, 46, 73, 74	68-2207 (LHRB)	Chassis Assembly	Yes
	68-2208 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Cover Screw Pack*	1	Yes
3	68-2207(LHRB) 68-2208(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
8		68-1137	Lift Arm	1	Yes
9		97-0043	Knob Hub Retainer	1	Yes
10		97-0042	Knob Hub	1	Yes
11		68-0367	Knob Hub Cover	2	Yes
12		01-0930	Countersunk Lock Washer	2	Yes
13		01-3384	8-32x7/16 PH FH MS	2	Yes
14		01-4512	Spirol Pin	1	Yes
15		68-0323	Chassis Pin	2	Yes
16		68-0324	Lift Lever Pivot Pin	1	Yes
17	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

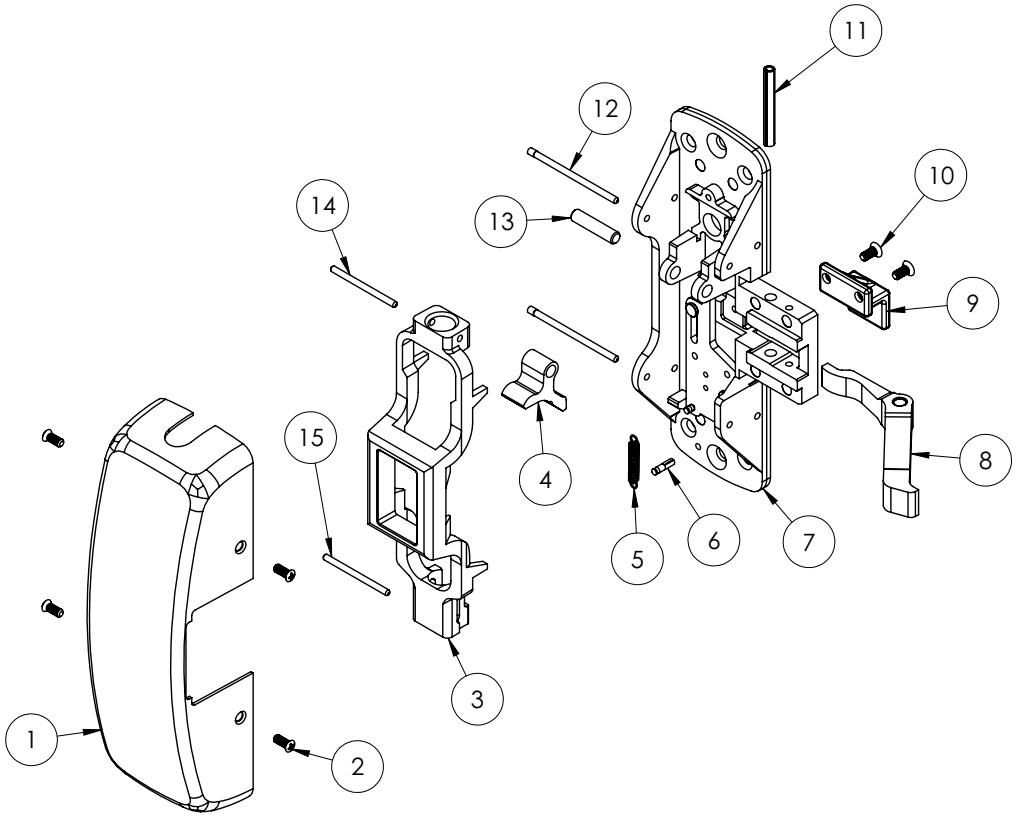
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
28	68-2210 (LHRB)	Chassis Assembly	Yes
	68-2211 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2210(LHRB) 68-2211(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2415	Chassis and Slide Assembly, LHRB	1	No
		68-2416	Chassis and Slide Assembly, RHRB		No
8		68-0241	Lift Arm	1	Yes
9		97-0089	Thumb Piece Lever	1	Yes
10		01-1146	8-32x3/8 PH FH U'CUT Screw	2	Yes
11		01-4512	Spirol Pin	1	Yes
12		68-0323	Chassis Pin	2	Yes
13		68-0324	Lift Lever Pivot Pin	1	Yes
14	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
15		97-0048	Bottom Rod Adjustment Pin	1	Yes
16		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

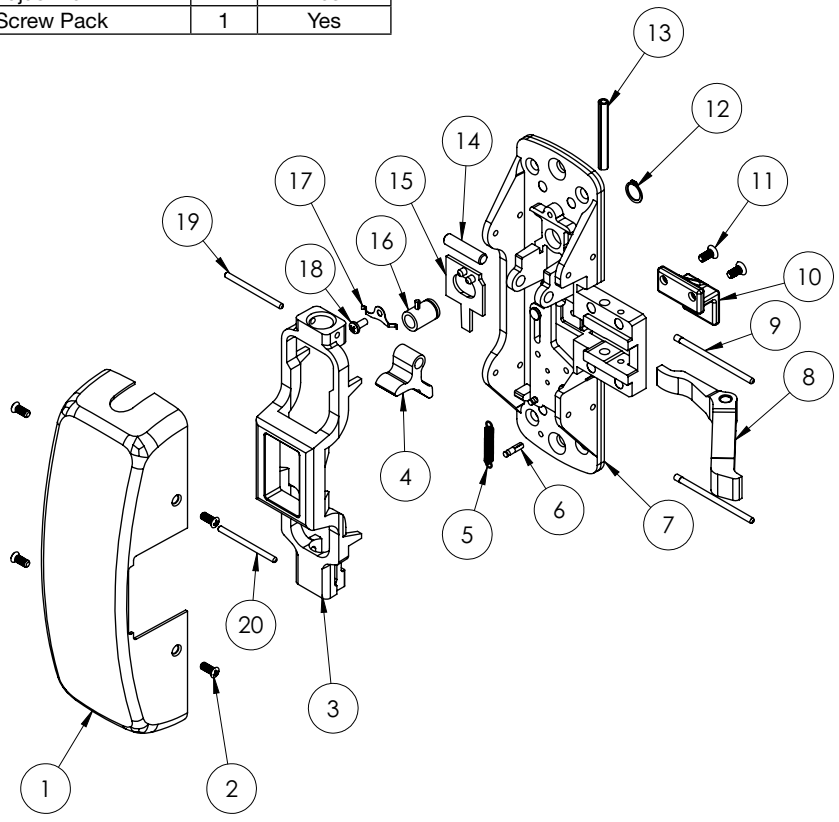
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
62, 63	68-2204 (LHRB)	Chassis Assembly	Yes
	68-2205 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2204(LHRB) 68-2205(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2415	Chassis and Slide Assembly, LHRB	1	No
		68-2416	Chassis and Slide Assembly, RHRB		No
8		68-0241	Lift Arm	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		97-0089	Thumb Piece Lever	1	Yes
11		01-1146	8-32x3/8 PH FH U'CUT Screw	2	Yes
12		01-0005	Retaining Ring	1	Yes
13		01-4512	Spirol Pin	1	Yes
14		68-0324	Lift Lever Pivot Pin	1	Yes
15		68-2198	Locking Slide Assembly, LHRB	1	Yes
		68-2199	Locking Slide Assembly, RHRB		Yes
16		97-2048	Cylinder Hub and Pin Assembly	1	Yes
17		68-0368	Locking Slide Spring, LHRB	1	Yes
		97-0006	Locking Slide Spring, RHRB		Yes
18		01-1190	6-32x5/16 PH PNHD Self Tap	1	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

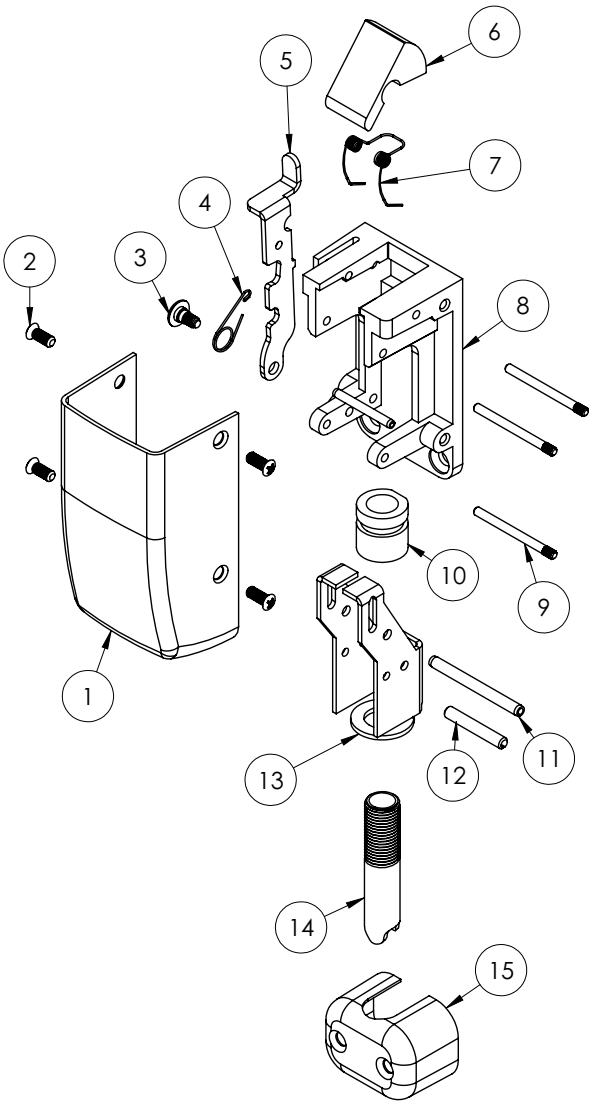
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	97-2434 Manufactured Before 11/11/2002	Top Case Assembly	Yes
	68-4557 Manufactured After 11/11/2002		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2434	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		97-0296	Latch Bolt	1	Yes
7		97-0300	L.B. Spring	1	Yes
8		97-0299	Chassis	1	Yes
9		97-0294	Pivot Pin	3	Yes
11		01-0461	Spirol Pin	1	Yes
12		01-0002	Roll Pin	1	Yes
3	68-4557	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		97-0296	Latch Bolt	1	Yes
7		97-0300	L.B. Spring	1	Yes
8		97-0299	Chassis	1	Yes
9		97-0294	Pivot Pin	1	Yes
10		68-1455	Top Rod Adjuster	1	Yes
11		01-0461	Spirol Pin	1	Yes
12		01-0002	Roll Pin	1	Yes
13		97-0298	Top Slide	1	Yes
14	N/A	670T	Top Rod	1	Yes
15		97-0020	Rod Guide*	1	Yes
16		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

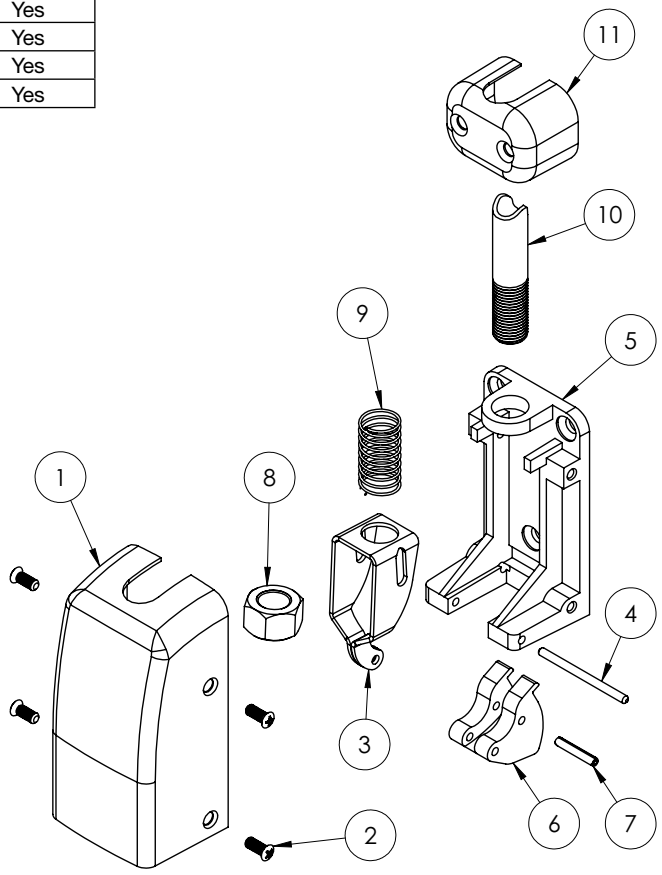
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2038 (Manufactured Before 11/11/2002)	Bottom Case Assembly	Yes
	68-4549 (Manufactured After 11/11/2002)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Bottom Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2038	97-0035	Retractor	1	Yes
4		97-0084	Adjustment Pin, Bottom Rod	1	Yes
5		97-0025	Bottom Chassis	1	Yes
6		97-0053	Bottom Latch Bolt	1	Yes
7		01-0697	Spirol Pin	1	Yes
3	68-4549	97-0035	Retractor	1	Yes
4		97-0084	Adjustment Pin, Bottom Rod	1	Yes
5		97-0025	Bottom Chassis	1	Yes
6		97-0053	Bottom Latch Bolt	1	Yes
7		01-0697	Spirol Pin	1	Yes
8		97-0572	Rod Adjustment Nut	1	Yes
9	N/A	97-0101	Spring, Compression	1	Yes
10		670B	Bottom Rod	1	Yes
11		97-0020	Rod Guide*	1	Yes
12		624	Bottom Strike Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

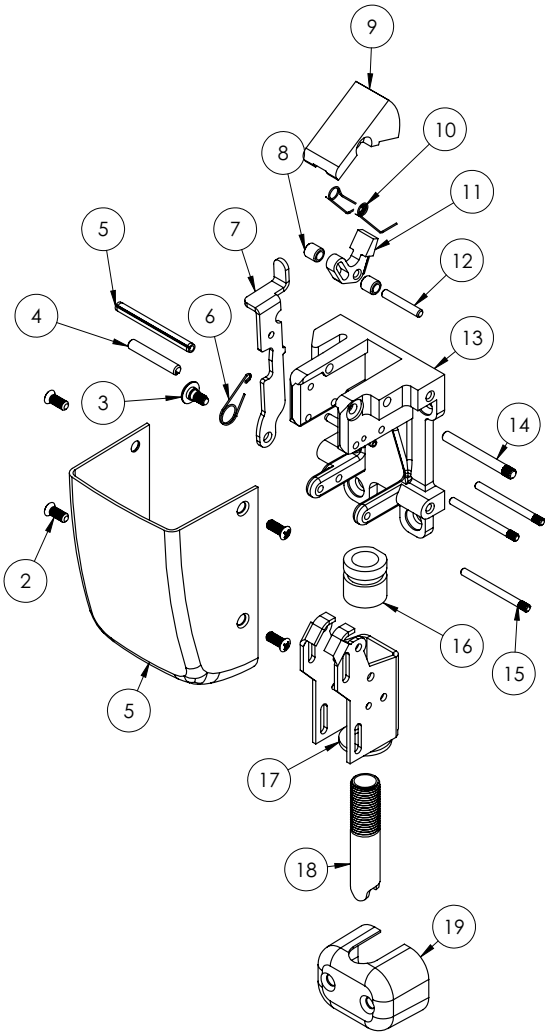
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	97-2693 Manufactured Before 11/11/2002	Top Case Assembly	Yes
	68-4559 Manufactured After 11/11/2002		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-4559	97-0065	Latch Release Lever Pin	1	Yes
4		01-0002	Roll Pin	1	Yes
5		01-0461	Spirol Pin	1	Yes
6		97-0579	Spring, Torsion	1	Yes
7		97-0399	Latch Retracting Lever	1	Yes
8		97-0391	Sleeve	2	Yes
9		97-0398	Latch Bolt	1	Yes
10		97-0400	Top Case Spring	1	Yes
11		97-0405	Guard Lever	1	Yes
12		97-0393	Pivot Pin	1	Yes
13		97-0402	Top Chassis	1	Yes
14		97-0394	Latch Bolt Pivot Pin	1	Yes
15		97-0294	Pivot Pin	3	Yes
16		68-1455	Top Rod Adjuster	1	Yes
17		97-0397	Slide	1	Yes
3	97-2963	97-0065	Latch Release Lever Pin	1	Yes
5		01-0461	Spirol Pin	1	Yes
6		97-0579	Spring, Torsion	1	Yes
7		97-0399	Latch Retracting Lever	1	Yes
8		97-0391	Sleeve	2	No
9		97-0398	Latch Bolt	1	Yes
10		97-0400	Top Case Spring	1	No
11		97-0405	Guard Lever	1	No
12		97-0393	Pivot Pin	1	No
13		97-0402	Top Chassis	1	Yes
14		97-0394	Latch Bolt Pivot Pin	1	Yes
15		97-0294	Pivot Pin	3	Yes
17		97-0397	Slide	1	Yes
18	N/A	670T	Top Rod	1	Yes
19		97-0020	Rod Guide*	1	Yes
20		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

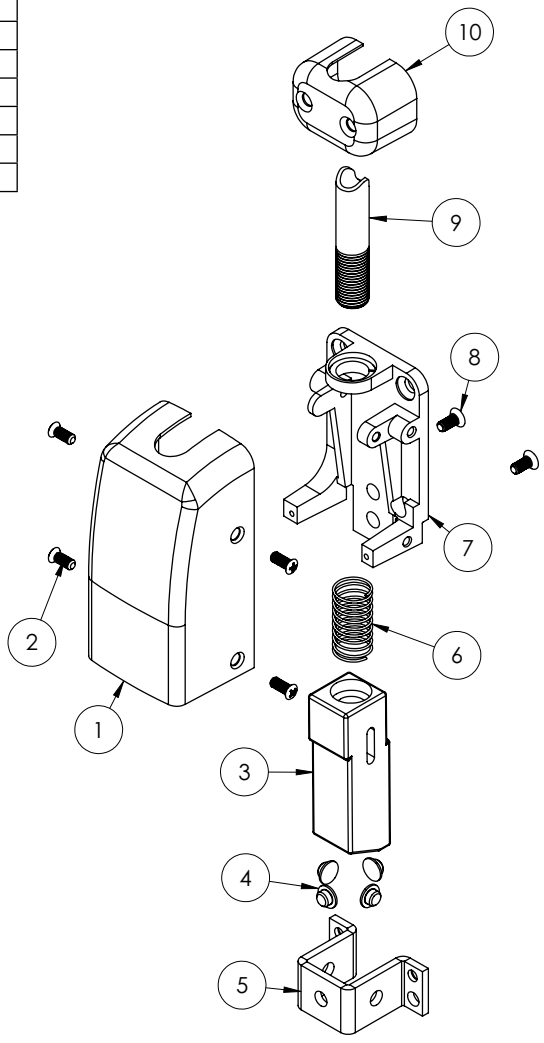
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2002	Bottom Case Assembly Manufactured Before 11/11/2002	Yes
	68-4558	Bottom Case Assembly Manufactured After 11/11/2002	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Bottom Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2002	97-0076	Bottom Bolt	1	Yes
4		97-0305	Nylon Insert	4	Yes
5		97-0270	Reinforcement	1	Yes
6		97-0101	Spring, Compression	1	Yes
7		97-0080	Chassis	1	Yes
8		01-4404	CR-FH #6 Head 8-32 Screw	2	Yes
3	68-4558	68-1454	Bottom Bolt	1	Yes
4		97-0305	Nylon Insert	4	Yes
5		97-0270	Reinforcement	1	Yes
6		97-0101	Spring, Compression	1	Yes
7		97-0080	Chassis	1	Yes
8		01-4404	CR-FH #6 Head 8-32 Screw	2	Yes
9	N/A	670B	Bottom Rod	1	Yes
10		97-0020	Rod Guide*	1	Yes
11		655	Flat Strike Pack (STD, HC)	1	Yes
		653	Bottom Strike Pack (FM)	1	Yes

*Specify Finish



A8231 12/17

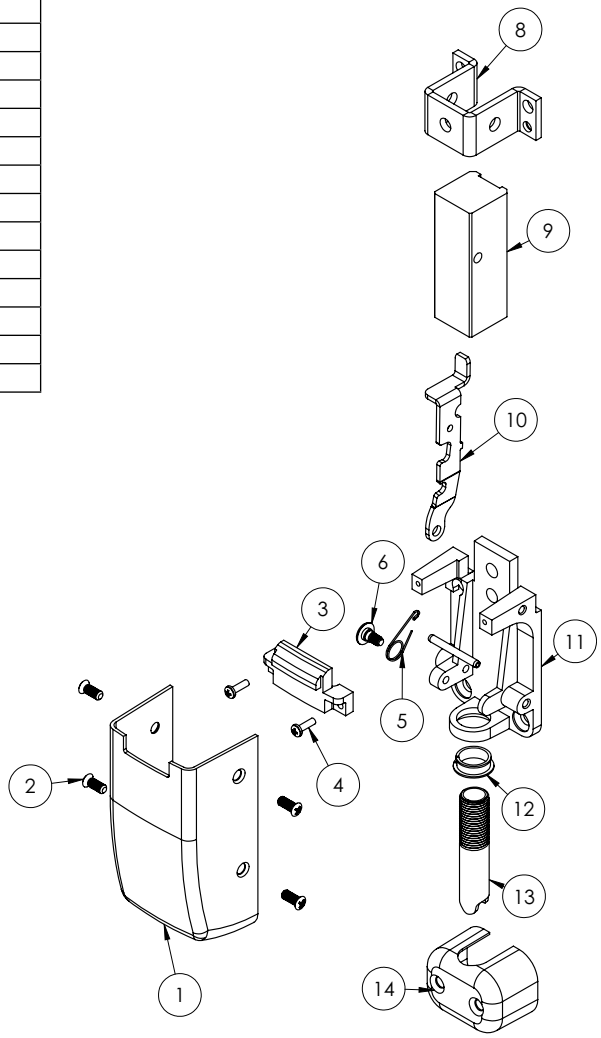
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2003	Top Case Assembly Manufactured Before 11/11/2002	Yes
	68-4561	Top Case Assembly Manufactured After 11/11/2002	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0084	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2003	97-0079	Top Case Filler	1	Yes
4		01-1490	#4-40 x 3/8 PH Pan MS	2	Yes
5		97-0579	Spring, Torsion	1	Yes
6		97-0065	Pin, Latch Release Lever	1	Yes
7		01-0695	Spirol Pin	1	Yes
8		97-0270	Top Reinforcement	1	Yes
9		97-2046	Top Slide Assembly	1	Yes
10		68-1155	Latch Release Lever	1	Yes
11		97-0080	Chassis	1	Yes
12		01-0476	Snap-In Nyliner	1	Yes
3	68-4561	97-0079	Top Case Filler	1	Yes
4		01-1490	#4-40 x 3/8 PH Pan MS	2	Yes
5		97-0579	Spring, Torsion	1	Yes
6		97-0065	Pin, Latch Release Lever	1	Yes
7		01-0695	Spirol Pin	1	Yes
8		97-0761	Top Reinforcement	1	Yes
9		68-4560	Top Slide Assembly	1	Yes
10		68-1665	Latch Release Lever	1	Yes
11		97-0080	Chassis	1	Yes
12		01-0476	Snap-In Nyliner	1	Yes
13	N/A	670T	Top Rod	1	Yes
14		97-0020	Rod Guide*	1	Yes
15		659	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

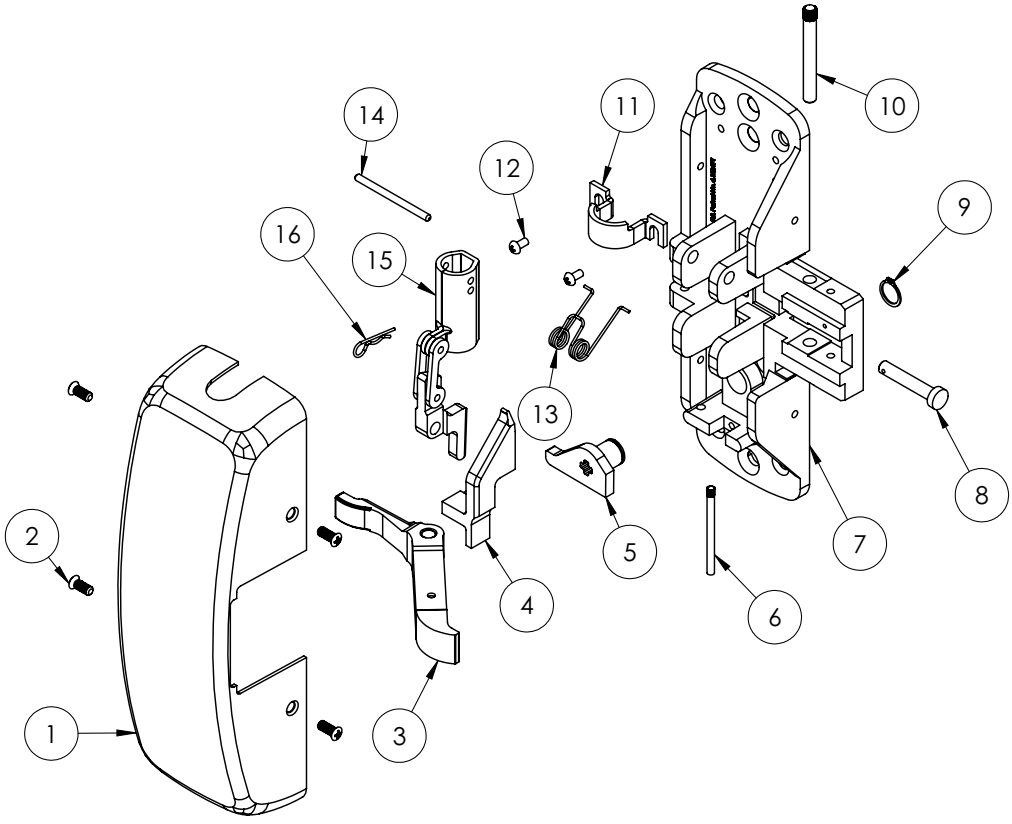
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	68-4568 (LHRB)	Chassis Assembly	Yes
	68-4569 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-4568(LHRB) 68-4569(RHRB)	68-1137	Lift Arm	1	Yes
4		68-1170	Outside Actuator, LH	1	Yes
		68-1171	Outside Actuator, RH		Yes
5		68-1208	ET Cam, LH	1	Yes
		68-1209	ET Cam, RH		Yes
6		68-1184	Guide Pin	1	Yes
7		68-1205	Chassis, LH	1	Yes
		68-1206	Chassis, RH		Yes
8		68-1191	Link Pin	1	Yes
9		01-0005	Retaining Ring	1	Yes
10		68-0239	Pivot Pin	1	Yes
11		68-1180	Tube Support	1	Yes
12		01-3595	Machine Screw	2	Yes
13		68-1193	Spring, Upper Link	1	Yes
14		97-0048	Rod Adjustment Pin	1	Yes
15		68-4270	Upper Link Assembly, LHRB	1	Yes
		68-4271	Upper Link Assembly, RHRB		Yes
16		68-1210	Hair Pin	1	Yes
17	N/A	68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

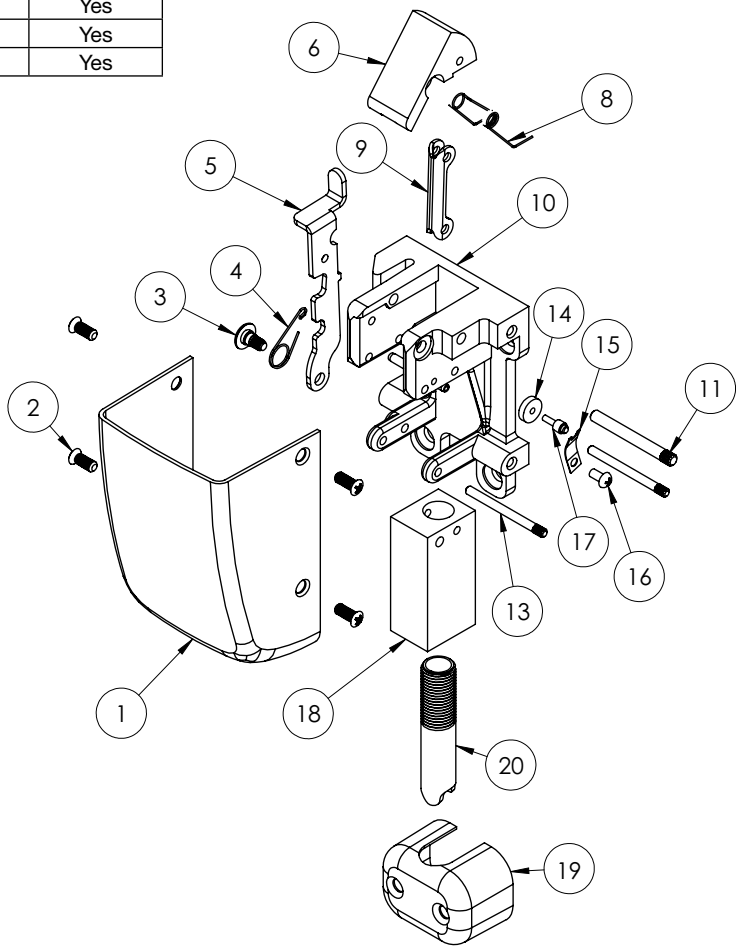
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	68-3933	Top Case Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0392	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-3933	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		68-1153	Top Case Latch Bolt	1	Yes
7		01-0697	Spirol Pin	2	Yes
8		97-0400	Top Case Spring	1	Yes
9		68-1460	Link, Pivot	1	Yes
10		97-0402	Top Chassis	1	Yes
11		97-0394	Pivot Pin, Latch Bolt	1	Yes
12		01-0461	Spirol Pin	1	Yes
13		97-0294	Pivot Pin	2	Yes
14		68-0991	Fusible Link	1	No
15		68-0419	Guide Spring	1	No
16		01-3563	#5-40 x 1/4 PH RD HD MS	1	No
17		68-0420	Pin, Fire Stop	1	No
18		68-1458	Top Rod Link	1	Yes
19	N/A	97-0020	Rod Guide*	1	Yes
20		670T	Top Rod	1	Yes
21		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

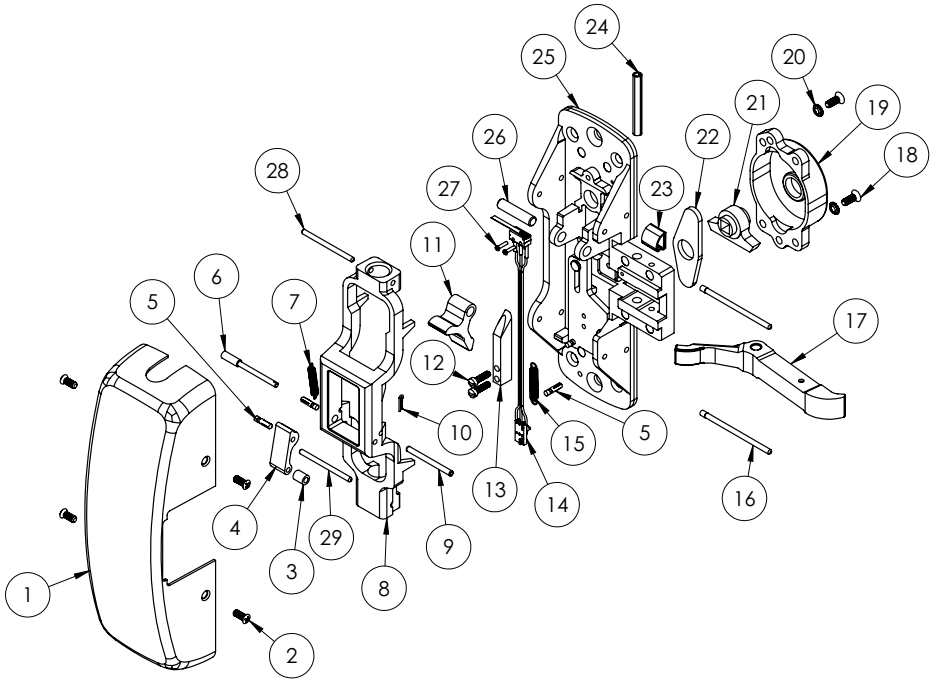
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
06, 13	68-3714 (LHRB)	Chassis Assembly	Yes
	68-3715 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3714(LHRB) 68-3715(RHRB)	68-1768	Spacer	1	No
4		68-1087	Locking Lever	1	No
5		01-0749	Groove Pin	3	No
6		68-1128	Slide Pivot Pin	1	No
7		68-1123	Lock Lever Spring	1	No
8		68-1671	Main Slide	1	No
9		68-1127	Roll Pin	1	No
10		98-0238	Guard Bracket Hairpin	1	Yes
11		68-1090	Lift Lever	1	Yes
12		01-4396	59-80 Machine Screw	2	No
13		68-1092	Lift Block	1	No
14		52-2217	Switch Assembly	1	Yes
15		97-0050	Knob Return Spring	1	Yes
16		68-0323	Chassis Pin	2	Yes
17		68-1137	Lift Arm	1	Yes
18		01-3384	8-32x7/16 PH FH MS	2	Yes
19		68-0367	Knob Hub Cover	1	Yes
20		01-0930	CS Lock Washer	2	Yes
21		97-0042	Knob Hub	1	Yes
22		97-0043	Knob Hub Retainer	1	Yes
23		01-0150	Wire Clip	1	Yes
24		01-4512	Spirol Pin	1	Yes
25		68-1105	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-1106	Chassis w/ Locking Slide Assembly, RHRB		No
26		68-0324	Lift Lever Pivot Pin	1	Yes
27		01-4381	Machine Screw	2	No
28	N/A	97-0049	Top Rod Adjustable Pin	1	Yes
29		97-0048	Bottom Rod Adjustable Pin	1	Yes
30		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

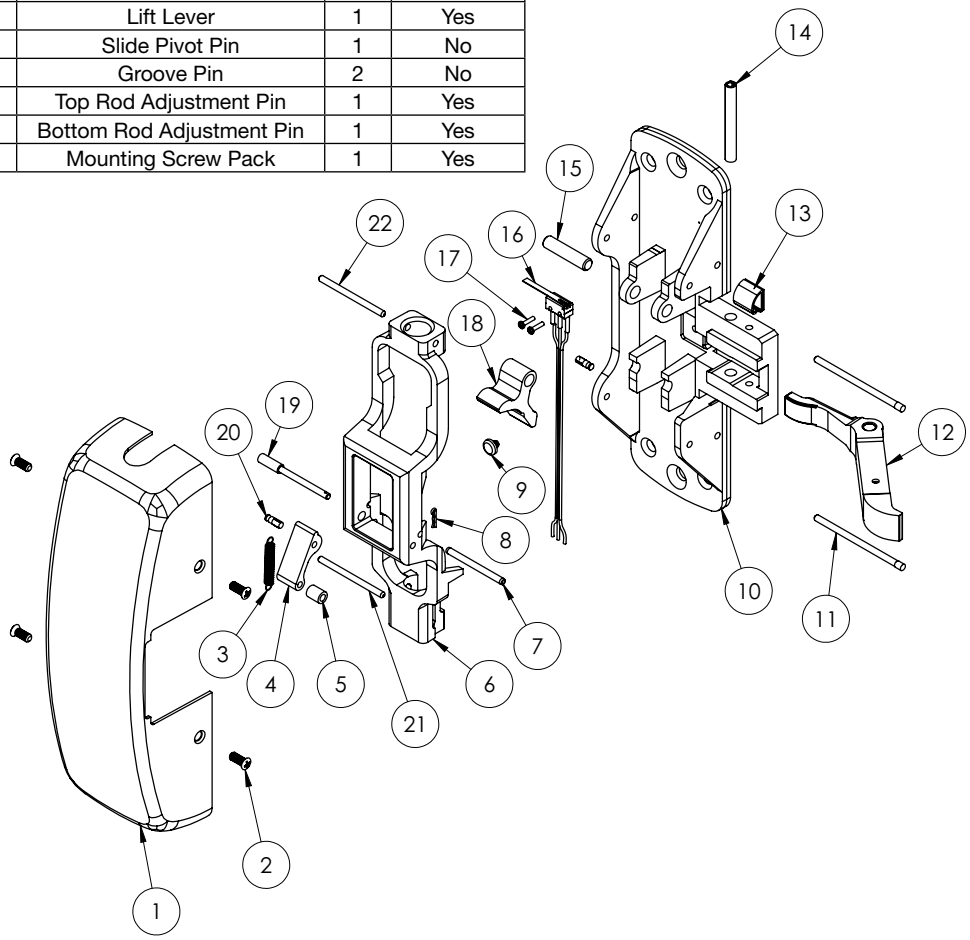
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
10, 40	68-3823 (LHRB)	Chassis Assembly	Yes
	68-3824 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3823(LHRB) 68-3824(RHRB)	68-1123	Spring, Locking Lever	1	No
4		68-1087	Locking Lever	1	No
5		68-1768	Spacer	1	No
6		68-1671	Main Slide	1	No
7		68-1127	Roll Pin	1	No
8		98-0238	Guard Bracket Hairpin	1	Yes
9		68-1294	Stop Pin	1	Yes
10		68-1113	Chassis, LHRB	1	No
		68-1114	Chassis, RHRB		No
11		68-0323	Chassis Pin	2	Yes
12		68-1137	Lift Arm	1	Yes
13		01-0150	Wire Clip	1	Yes
14		01-4512	Spirol Pin	1	Yes
15		68-0324	Lift Lever Pivot Pin	1	Yes
16		52-2217	Switch Assembly	1	Yes
17		01-4381	Machine Screw	2	No
18		68-1090	Lift Lever	1	Yes
19		68-1128	Slide Pivot Pin	1	No
20		01-0749	Groove Pin	2	No
21	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
22		97-0048	Bottom Rod Adjustment Pin	1	Yes
23		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

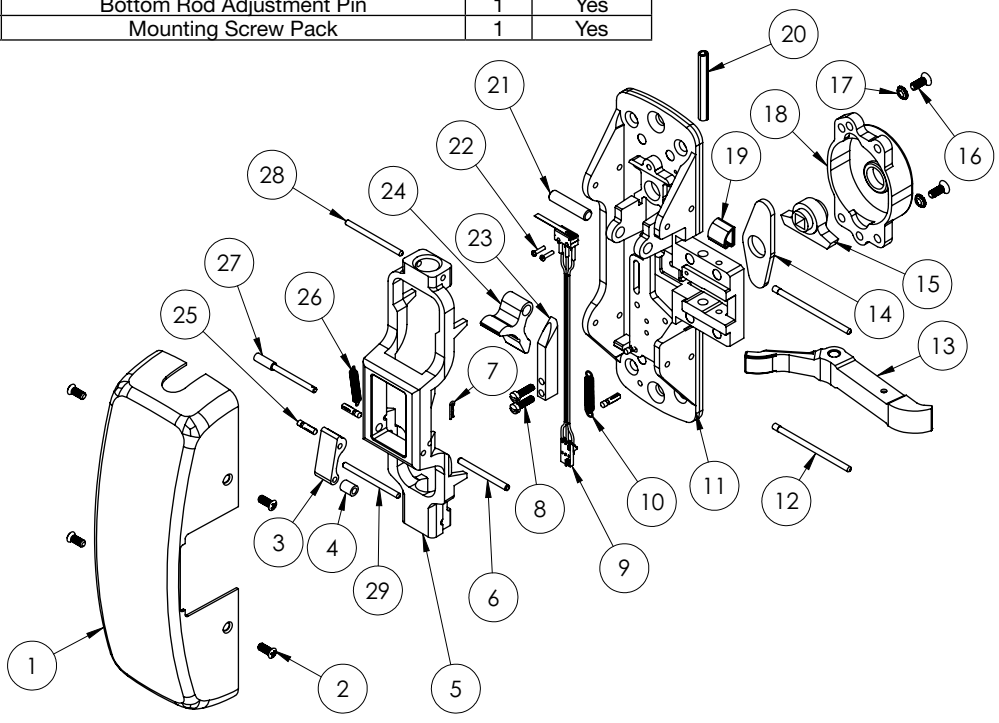
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
15, 43, 46, 73, 74	68-3717 (LHRB)	Chassis Assembly	Yes
	68-3718 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3717(LHRB) 68-3718(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	No
6		68-1127	Roll Pin	1	Yes
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	Yes
9		52-2217	Switch Assembly	1	Yes
10		97-0050	Knob Return Spring	1	Yes
11		68-2413	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis w/ Locking Slide Assembly, RHRB		No
12		68-0323	Chassis Pin	2	Yes
13		68-1137	Lift Arm	1	Yes
14		97-0043	Knob Hub Retainer	1	Yes
15		97-0042	Knob Hub	1	Yes
16		01-3384	8-32x7/16 PH FH MS	2	Yes
17		01-0930	Countersunk Lock Washer	2	Yes
18		68-0367	Knob Hub Cover	1	Yes
19		01-0150	Wire Clip	1	Yes
20		01-4512	Spirol Pin	1	Yes
21		68-0324	Lift Lever Pivot Pin	1	Yes
22		01-4381	Machine Screw	2	Yes
23		68-1092	Lift Block	1	Yes
24		68-1090	Lift Lever	1	Yes
25		01-0749	Groove Pin	3	No
26		68-1123	Spring, Locking Lever	1	No
27		68-1128	Slide Pivot Pin	1	No
28	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
29		97-0048	Bottom Rod Adjustment Pin	1	Yes
30		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

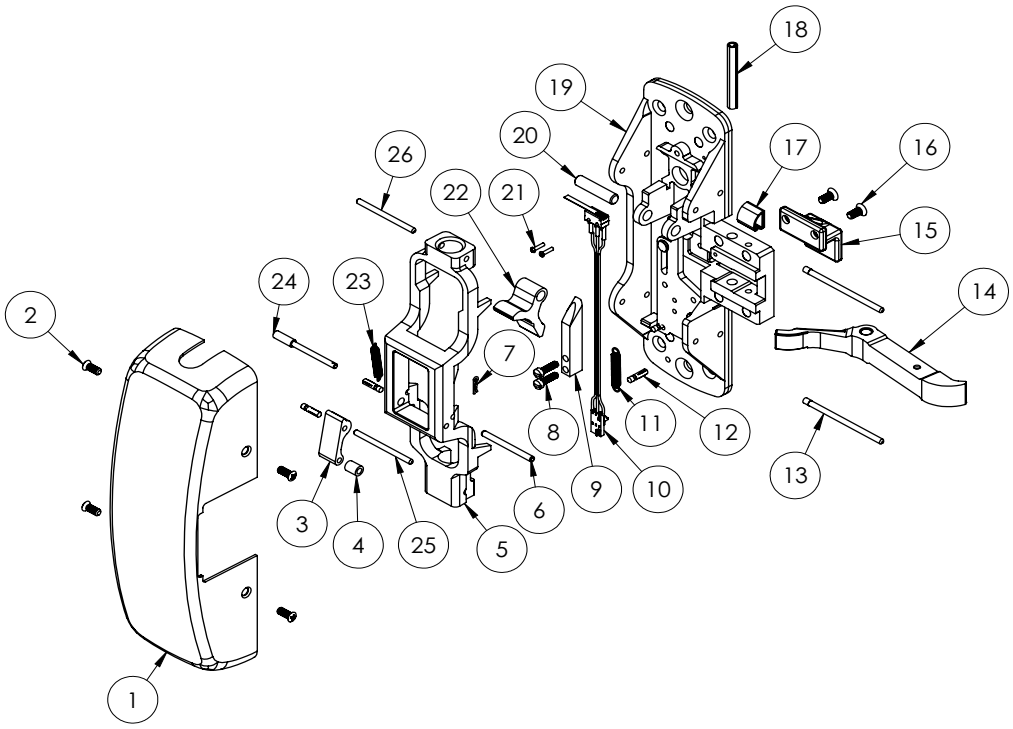
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
28	68-3829 (LHRB)	Chassis Assembly	Yes
	68-3830 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Auxillary Screw Pack*	1	Yes
3	68-3829(LHRB) 68-3830(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	Yes
9		68-1092	Lift Block	1	Yes
10		52-2217	Switch Assembly	1	Yes
11		97-0050	Knob Return Spring	1	Yes
12		01-0749	Groove Pin	3	No
13		68-0323	Chassis Pin	2	Yes
14		68-1137	Lift Arm	1	Yes
15		97-0089	Thumb Piece Lever	1	Yes
16		01-1146	8-32x3/8 PH FL U'CUT W/NY	1	Yes
17		01-0150	Wire Clip	1	Yes
18		01-4512	Spirol Pin	1	Yes
19		68-2413	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis w/ Locking Slide Assembly, RHRB		No
20		68-0324	Lift Lever Pivot Pin	1	Yes
21		01-4381	Machine Screw	2	No
22		68-1090	Lift Lever	1	Yes
23		68-1123	Spring, Locking Lever	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustable Pin	1	Yes
26		97-0049	Top Rod Adjustable Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

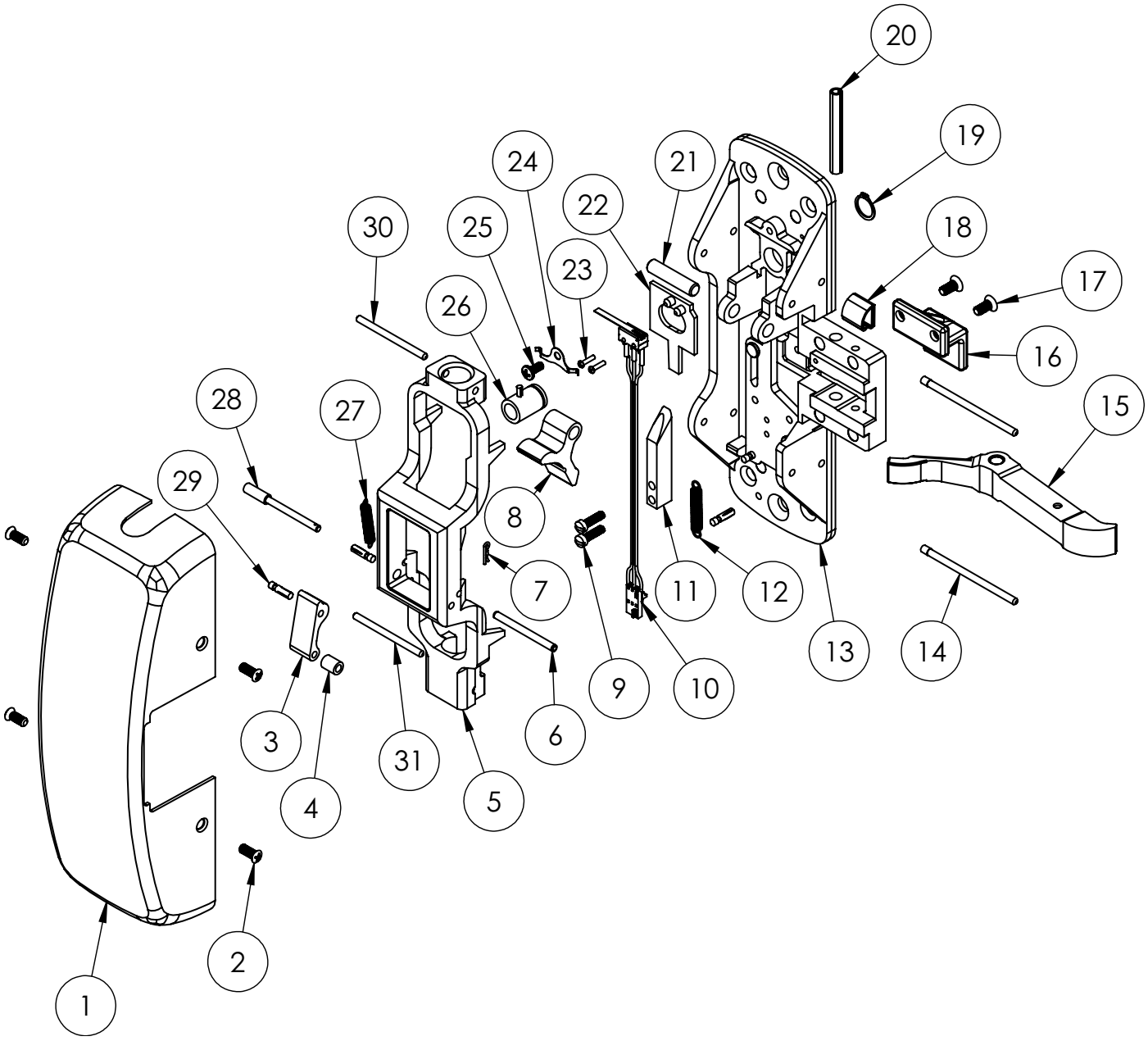
Function	Assembly No.	Description	Sellable
62, 63	68-3826 (LHRB)	Chassis Assembly	Yes
	68-3827 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3826(LHRB) 68-3827(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	No
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		68-1090	Lift Lever	1	Yes
9		01-4396	59-80 Machine Screw	2	Yes
10		52-2217	Switch Assembly	1	Yes
11		68-1092	Lift Block	1	Yes
12		97-0050	Knob Return Spring	1	Yes
13		68-2413	Chassis and Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis and Locking Slide Assembly, RHRB		No
14		68-0323	Chassis Pin	2	Yes
15		68-1137	Lift Arm	1	Yes
16		97-0089	Thumb Piece Lever	1	Yes
17		01-1146	8-32x3/8 PH FL U'CUT W/NY	1	Yes
18		01-0150	Wire Clip	1	Yes
19		01-0005	Retaining Ring	1	Yes
20		01-4512	Spirol Pin	1	Yes
21		68-0324	Lift Lever Pivot Pin	1	Yes
22		68-2198	Locking Slide Assembly, LHRB	1	Yes
		68-2199	Locking Slide Assembly, RHRB		Yes
23		01-4381	Machine Screw	2	Yes
24		68-0368	Locking Slide Spring, LHRB	1	Yes
		97-0006	Locking Slide Spring, RHRB		Yes
25		01-1190	6-32x5/16 PH PNHD Self Tap Screw	1	Yes
26		97-2048	Cylinder Hub and Pin Assembly	1	Yes
27		68-1123	Lock Lever Spring	1	No
28		68-1128	Slide Pivot Pin	1	No
29		01-0749	Groove Pin	3	No
30	N/A	97-0049	Top Rod Adjustable Pin	1	Yes
31		97-0048	Bottom Rod Adjustable Pin	1	Yes
32		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

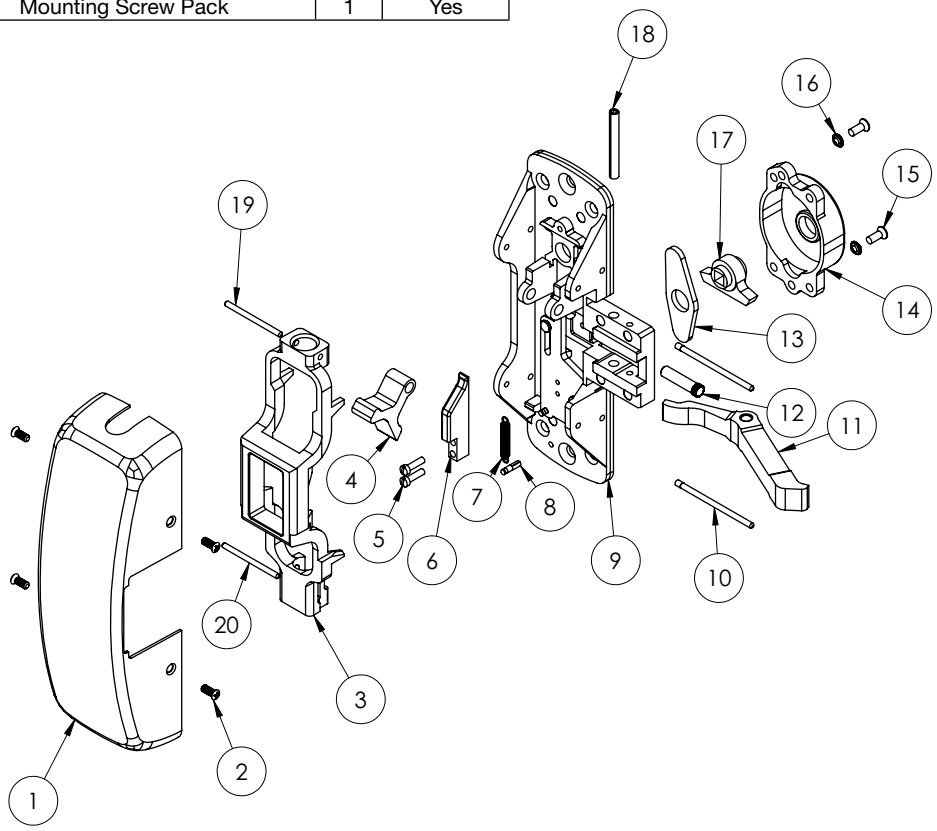
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
06, 13, 43, 46	68-7306 (LHRB)	Chassis Assembly	Yes
	68-7307 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7306(LHRB) 68-7307(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		01-4396	59-80 Machine Screw	2	Yes
6		68-1655	Lift Block	1	Yes
7		97-0050	Knob Return Spring	1	Yes
8		01-0749	Groove Pin	1	No
9		68-7310	Chassis and Slide Assembly, LHRB	1	No
		68-7311	Chassis and Slide Assembly, RHRB		No
10		68-0323	Chassis Pin	2	Yes
11		68-0241	Lift Arm	1	Yes
12		01-9372	Lift Lever Pivot Pin	1	Yes
13		97-0043	Knob Hub Retainer	1	Yes
14		68-0367	Knob Hub Cover	2	Yes
15		01-3384	8-32x7/16 PH FH MS	2	Yes
16		01-0930	Countersunk Lock Washer	2	Yes
17		97-0042	Knob Hub	1	Yes
18		01-4512	Spirol Pin	1	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

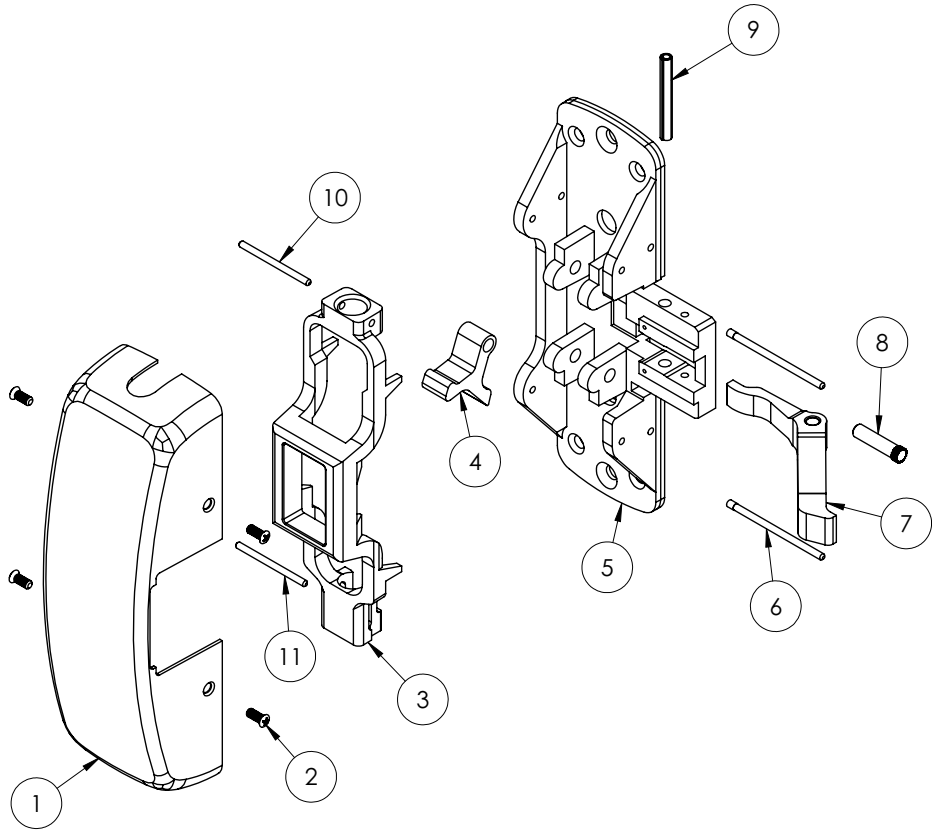
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(10, 40)	68-7308 (LHRB)	Chassis Assembly	Yes
	68-7309 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7308(LHRB) 68-7309(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		68-1660	Chassis	1	Yes
6		68-0323	Chassis Pin	2	Yes
7		68-0241	Lift Arm	1	Yes
8		01-9372	Lift Lever Pivot Pin	1	Yes
9	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
10		97-0048	Bottom Rod Adjustment Pin	1	Yes
11		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

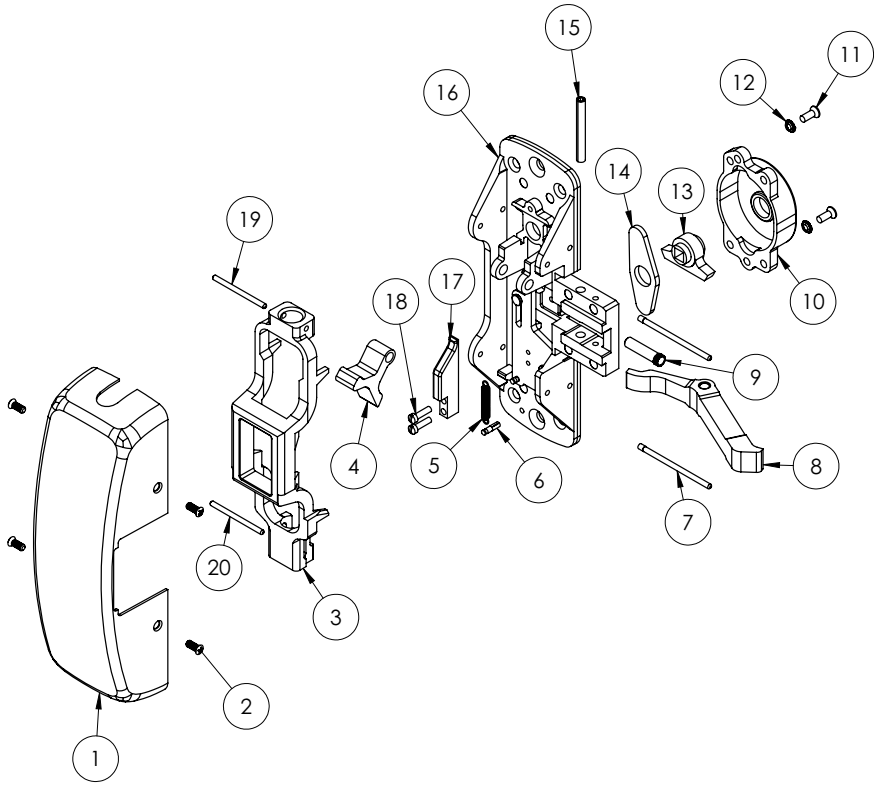
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(15, 73, 74)	68-7312 (LHRB)	Chassis Assembly	Yes
	68-7313 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7312(LHRB) 68-7313(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-0323	Chassis Pin	2	Yes
8		68-0241	Lift Arm	1	Yes
9		01-9372	Lift Lever Pivot Pin	1	Yes
10		68-0367	Knob Hub Cover		Yes
11		01-3384	8-32x7/16 PH FH MS	2	Yes
12		01-0930	Countersunk Lock Washer	2	Yes
13		97-0042	Knob Hub	1	Yes
14		97-0043	Knob Hub Retainer	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-7310	Chassis and Slide Assembly, LHRB	1	No
		68-7311	Chassis and Slide Assembly, RHRB		No
17		68-1655	Lift Block	1	Yes
18		01-4396	Machine Screw #6-32x1/2	2	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

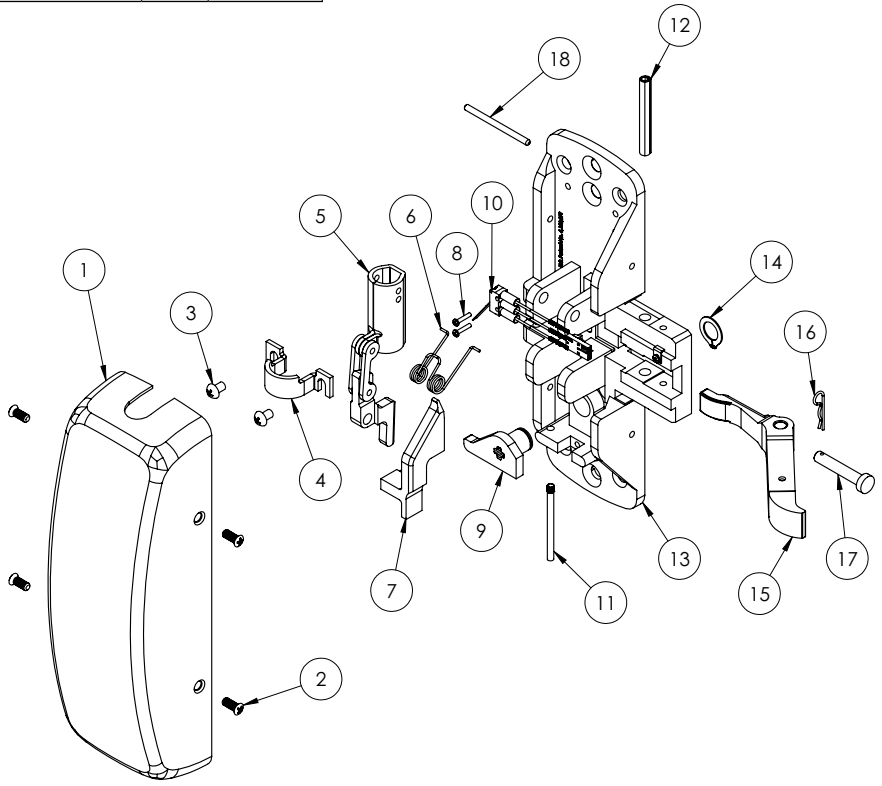
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	68-5449 (LHRB)	Chassis Assembly	Yes
	68-5450 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-5449 68-5450	01-3595	#8-32x1/4" Machine Screw*	1	Yes
4		68-1180	Tube Support	1	Yes
5		68-4270	Upper Link Assembly, LHRB	1	Yes
		68-4271	Upper Link Assembly, RHRB		Yes
6		68-1193	Upper Link Spring	1	Yes
7		68-1170	Outside Actuator, LHRB	1	Yes
		68-1171	Outside Actuator, RHRB		Yes
8		01-1237	#1-72 PH Pan Head MS	1	Yes
9		68-1208	ET Cam, LH	1	Yes
		68-1209	ET Cam, RH		Yes
10		52-5133	Switch and Wire Assembly	1	Yes
11		68-1184	Guide Pin	1	Yes
12		01-4512	Spirol Pin	1	Yes
13		68-1205	Chassis, LH	1	No
		68-1206	Chassis, RH		No
14		01-0005	Retaining Ring	1	Yes
15		68-1137	Lift Arm	1	Yes
16		68-1210	Hair Pin	1	Yes
17		68-1191	Link Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19	N/A	68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

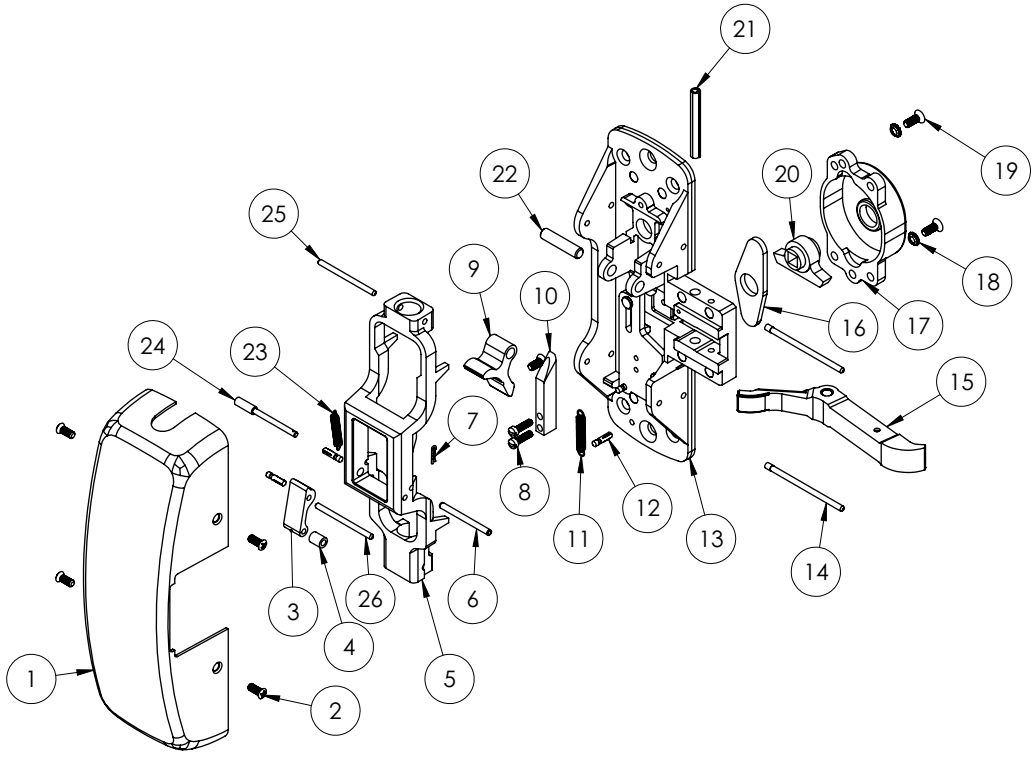
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
06, 10, 13, 40	68-6042 (LHRB)	Chassis Assembly	Yes
	68-6043 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-6042(LHRB) 68-6043(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	No
9		68-1090	Lift Lever	1	Yes
10		68-1092	Lift Block	1	Yes
11		97-0050	Knob Return Spring	1	Yes
12		01-0749	Groove Pin	3	Yes
13		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
14		68-0323	Chassis Pin	2	Yes
15		68-1137	Lift Arm	1	Yes
16		97-0043	Knob Hub Retainer	1	Yes
17		68-0367	Knob Hub Cover	1	Yes
18		01-0930	Countersunk Lock Washer	2	Yes
19		01-3384	8-32x7/16 PH FH MS	2	Yes
20		97-0042	Knob Hub	1	Yes
21		01-4512	Spirol Pin	1	Yes
22		68-0324	Lift Lever Pivot Pin	2	Yes
23		68-1123	Return Spring, Guarding	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
26		97-0049	Top Rod Adjustment Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

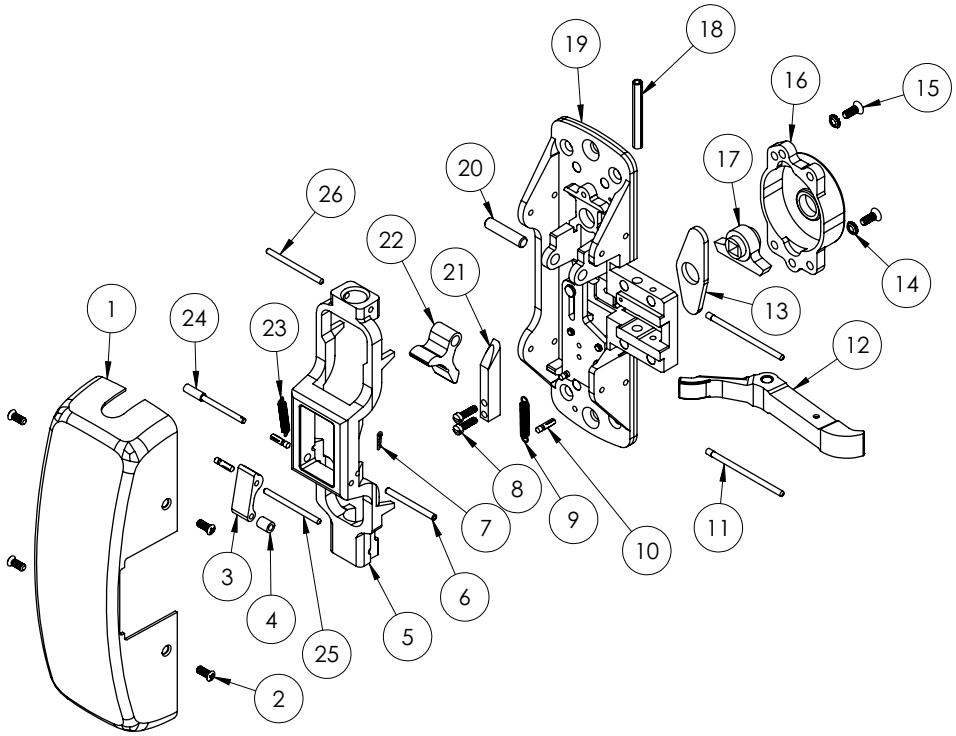
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12, 43, 46, 73, 74	68-6044 (LHRB)	Chassis Assembly	Yes
	68-6045 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-6044(LHRB) 68-6045(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	Yes
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	No
9		97-0050	Knob Return Spring	1	Yes
10		01-0749	Groove Pin	3	Yes
11		68-0323	Chassis Pin	2	Yes
12		68-1137	Lift Arm	1	Yes
13		97-0043	Knob Hub Retainer	1	Yes
14		01-0930	Countersunk Lock Washer	2	Yes
15		01-3384	8-32x7/16 PH FH MS	2	Yes
16		68-0367	Knob Hub Cover	1	Yes
17		97-0042	Knob Hub	1	Yes
18		01-4512	Spirol Pin	1	Yes
19		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
20		68-0324	Lift Lever Pivot Pin	2	Yes
21		68-1092	Lift Block	1	No
22		68-1090	Lift Lever	1	Yes
23		68-1123	Return Spring, Guarding	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
26		97-0049	Top Rod Adjustment Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

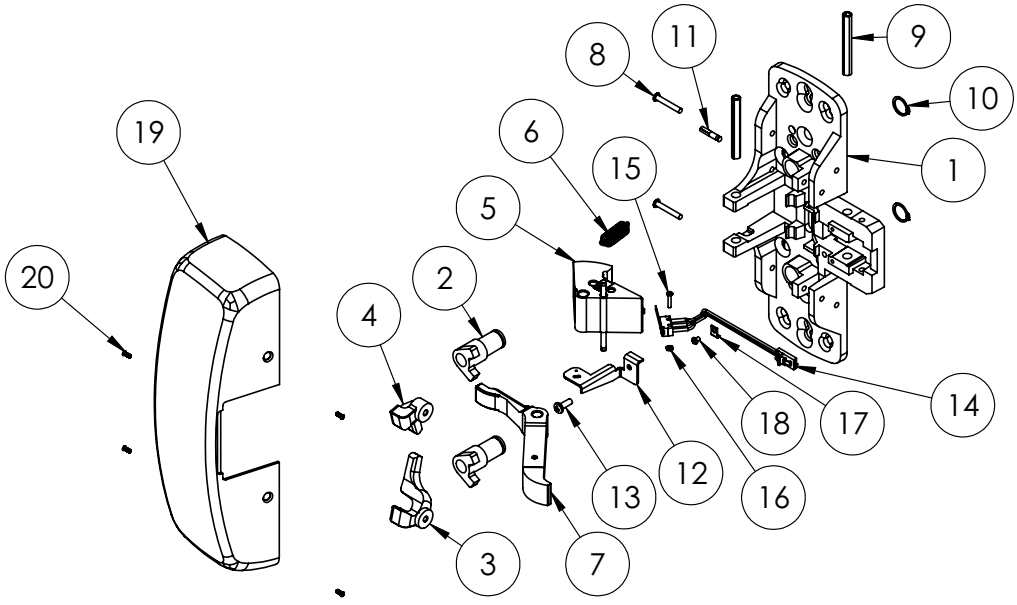
(WS-/53-)8804 (WS-/53-)8806 (WS-/53-)8810 (WS-/53-)8813
(WS-/53-)8815 (WS-/53-)8840 (WS-/53-)8843 (WS-/53-)8844
(WS-/53-)8846 (WS-/53-)8873 (WS-/53-)8874 (WS-/53-)8875
(WS-/53-)8876 (WS-/53-)8877 (WS-/53-)8878 (WS-/53-)8881
(WS-/53-)8882 (WS-/53-)8888

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
All functions	68-4261	LHRB/RHRB	Yes
WS- All functions		LHRB/RHRB	
53- All functions	68-6075	LHRB/RHRB	Yes
WS-53- All functions		LHRB/RHRB	

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1389	Chassis Blank (Std)	1	No
2		98-0018	Outside Cylinder Hub	2	Yes
3		68-1366	Lift Lever (RH)	1	Yes
4		68-1367	Lift Lever (LH)	1	Yes
5		68-4413	Standard Latchbolt (68-4261)	1	Yes
		68-7417	53- Standard Latchbolt (68-6075)	1	Yes
6		98-0028	Latchbolt Spring	1	Yes
7		68-1137	Lift Arm	1	Yes
8		98-0011	Latchbolt Lever Pivot Pin	2	Yes
9		01-4512	Spirol Pin	2	Yes
10		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
11		01-0008	Groove Pin	1	No
12		68-1685	Switch Bracket (53- Only)	1	Yes
13		01-1482	#2-56 X 1/8" Ph Pn Hd Machine Screw (53- Only)	1	Yes
14		52-4545	Switch Assembly (53- Only)	1	Yes
15		01-9446	#1-72 X 11/32" Ph Fl Hd Machine Screw (53- Only)	1	Yes
16		01-0909	Hex Machine Screw Nut (53- Only)	1	Yes
17		52-0310	Cable Clamp (53- Only)	1	Yes
18		01-1482	Cr-Phms #2-56 X 1/8" (53- Only)	1	Yes
19	N/A	68-0406	Cover[1]	1	Yes
20		68-3905	Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

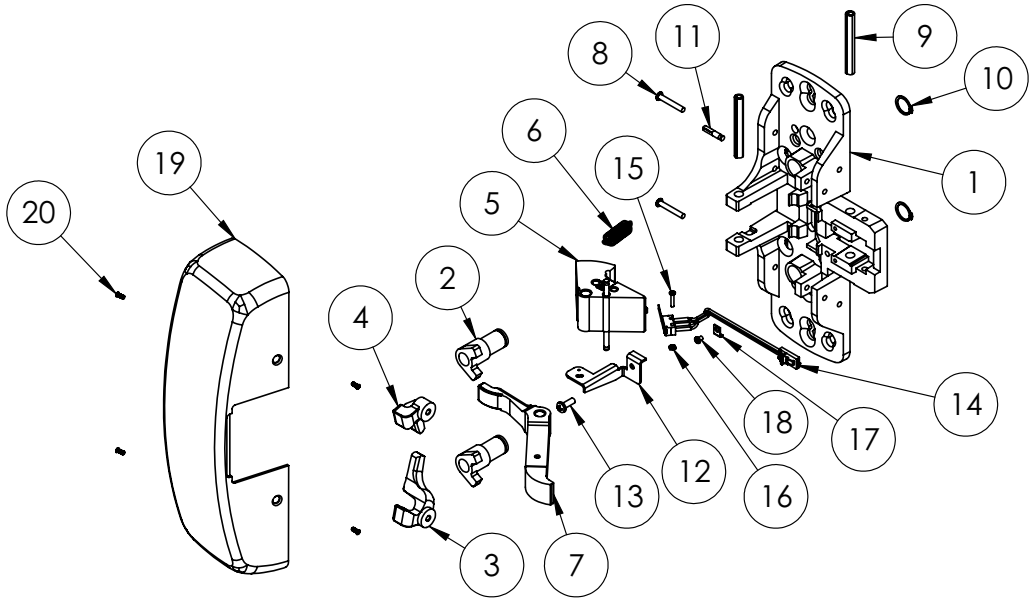
(12-/WS-/53)8804 (12-/WS-/53)8806 (12-/WS-/53)8810 (12-/WS-/53)8813
(12-/WS-/53)8815 (12-/WS-/53)8840 (12-/WS-/53)8843 (12-/WS-/53)8844
(12-/WS-/53)8846 (12-/WS-/53)8873 (12-/WS-/53)8874 (12-/WS-/53)8875
(12-/WS-/53)8876 (12-/WS-/53)8877 (12-/WS-/53)8878 (12-/WS-/53)8881
(12-/WS-/53)8882 (12-/WS-/53)8888

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12- All functions	68-4263	LHRB/RHRB	YES
WS-12- All functions		LHRB/RHRB	
12-53- All functions	68-6076	LHRB/RHRB	YES
WS-12-53- All functions		LHRB/RHRB	

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1378	Chassis Blank (12-)	1	No
2		98-0018	Outside Cylinder Hub	2	Yes
3		68-1366	Lift Lever (RH)	1	Yes
4		68-1367	Lift Lever (LH)	1	Yes
5		68-4414	Fire Rated Latchbolt (68-4263)	1	Yes
		68-7418	12-53- Standard Latchbolt (68-6076)	1	Yes
6		98-0028	Latchbolt Spring	1	Yes
7		68-1137	Lift Arm	1	Yes
8		98-0011	Latchbolt Lever Pivot Pin	2	Yes
9		01-4512	Spirol Pin	2	Yes
10		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
11		01-0008	Groove Pin	1	No
12		68-1685	Switch Bracket (53- Only)	1	Yes
13		01-1482	#2-56 Ph Pn Hd Machine Screw (53- Only)	1	Yes
14		52-4545	Switch Assembly (53- Only)	1	Yes
15		01-9446	#1-72 X 11/32" Ph Fl Hd Machine Screw (53- Only)	1	Yes
16		01-0909	Hex Machine Screw Nut (53- Only)	1	Yes
17		52-0310	Cable Clamp (53- Only)	1	Yes
18		01-1482	Cr-Phms #2-56 X 1/8" (53- Only)	1	Yes
19	N/A	68-0406	Cover[1]	1	Yes
20		68-3905	Cover Screw Pack (#8-32 X 5/16")[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

AL- AND GL- PREFIXES

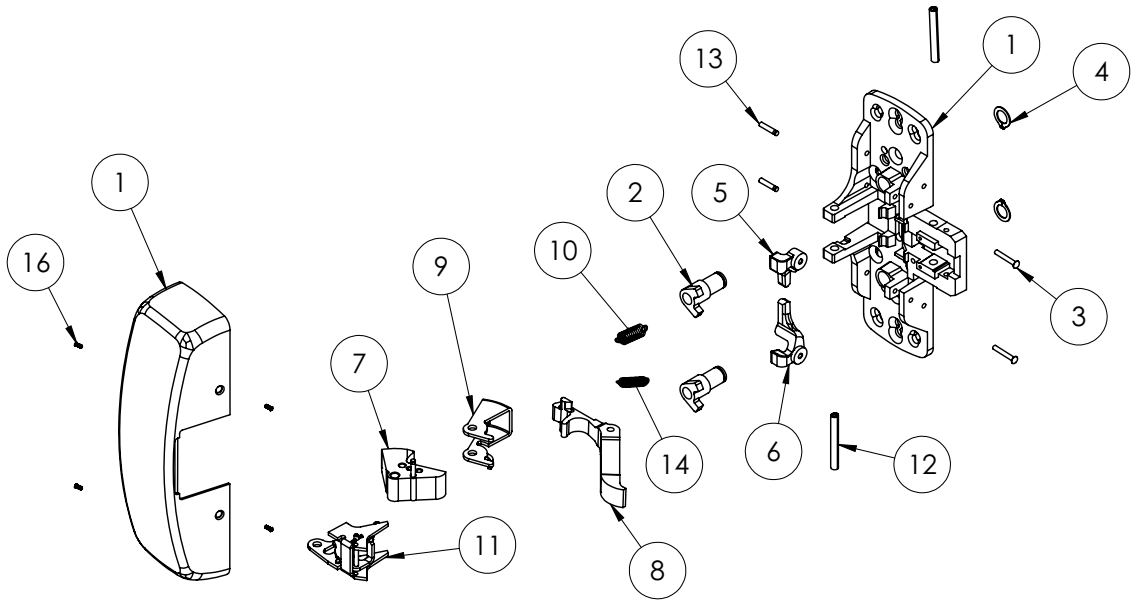
8804 8806 8810 8813 8815 8840
8843 8844 8846 8875 8876 8877
8878 8881 8882

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL- (All Functions Except 77,78,81, And 82)	68-4410	LHRB/RHRB	Yes
GL- (All Functions)		LHRB/RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1485	Chassis (Std)	1	No
2		98-0018	Outside Hub	2	Yes
3		98-0011	Latchbolt Lever Pin	2	Yes
4		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
5		68-1366	Lift Lever (RH)	1	Yes
6		68-1367	Lift Lever (LH)	1	Yes
7		68-4415	Guarded Latchbolt	1	Yes
8		68-1353	Lift Arm	1	Yes
9		68-1352	Guide	1	Yes
10		98-0028	Latchbolt Spring	1	Yes
11		68-4417	Guard Bracket Std	1	Yes
12		01-4512	Spirol Pin	2	Yes
13		01-0008	Groove Pin	2	No
14		68-1394	Guide Spring	1	Yes
15	N/A	68-1014	Cover[1]	1	Yes
16		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

AL- AND GL- PREFIXES

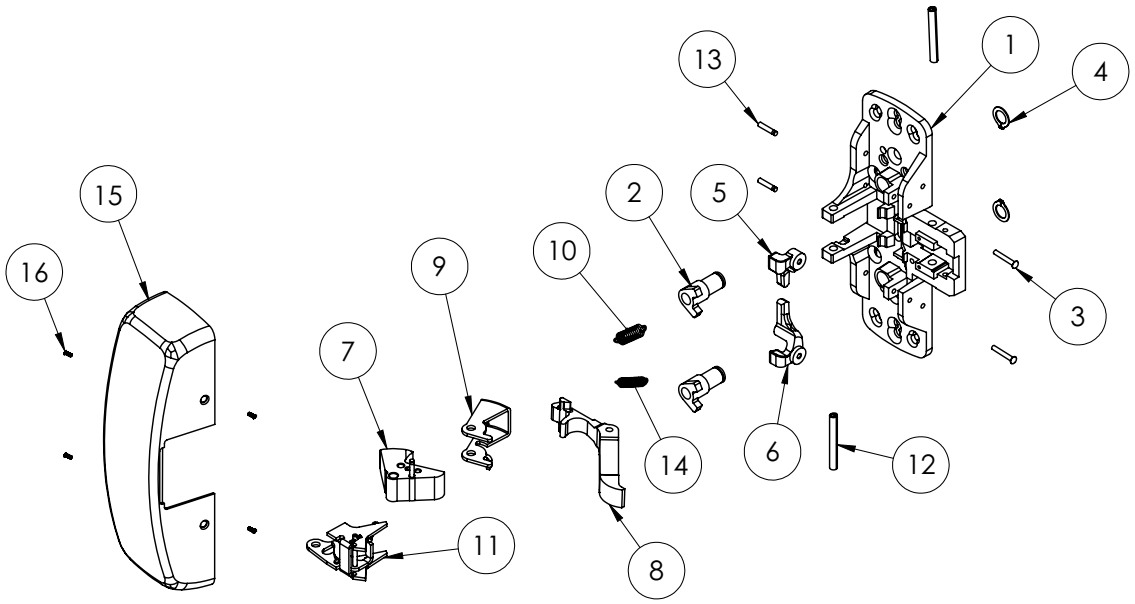
12-8804 12-8806 12-8810 12-8813
12-8815 12-8840 12-8843 12-8844
12-8846 12-8875 12-8876 12-8877
12-8878 12-8881 12-8882

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-AL- (All Functions Except 77,78,81,82)	68-4411	LHRB/RHRB	Yes
12-GL- (All Functions)			

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1378	Chassis (12-)	1	No
2		98-0018	Outside Hub	2	Yes
3		98-0011	Latchbolt Lever Pin	2	Yes
4		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
5		68-1366	Lift Lever (Rh)	1	Yes
6		68-1367	Lift Lever (Lh)	1	Yes
7		68-4415	Guarded Latchbolt	1	Yes
8		68-1353	Lift Arm	1	Yes
9		68-1352	Guide	1	Yes
10		98-0028	Latchbolt Spring	1	Yes
11		68-4417	Guard Bracket Std	1	No
12		01-4512	Spirol Pin	2	Yes
13		01-0008	Groove Pin	2	No
14		68-1394	Guide Spring	1	Yes
15	N/A	68-1014	Cover[1]	1	Yes
16		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

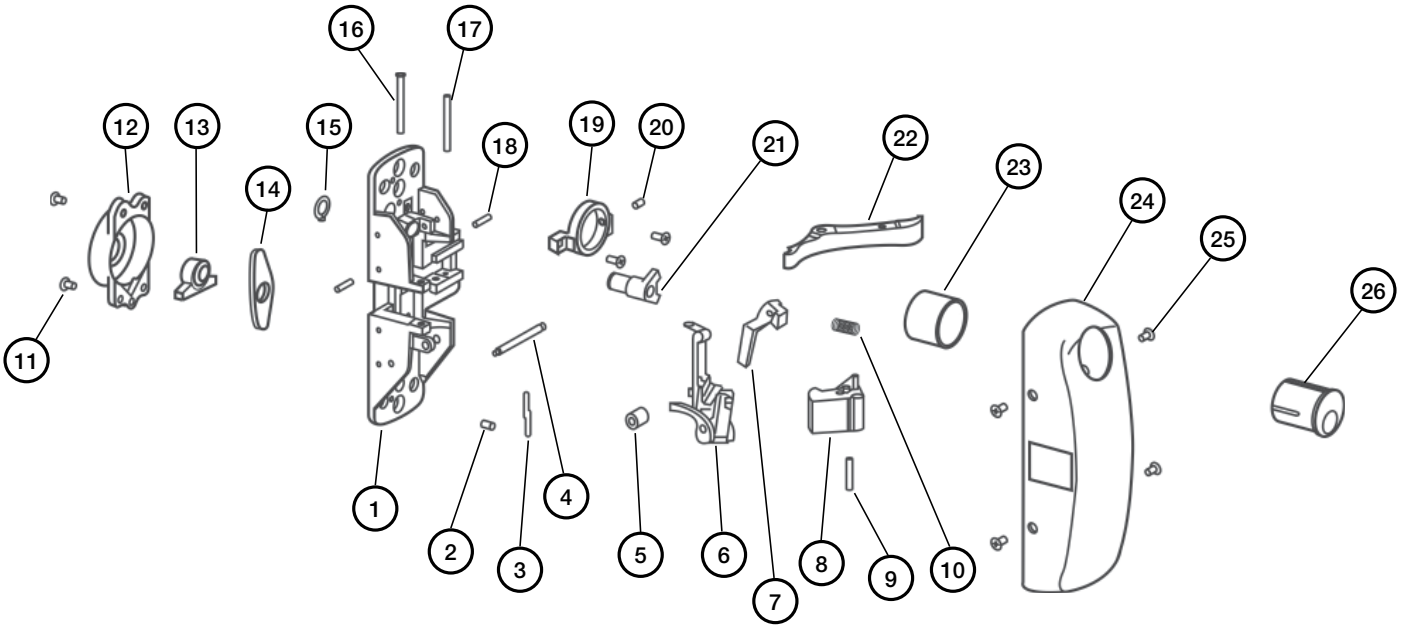
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	68-0408	Chassis Assembly	1	No
2	01-0008	Groove Pin	1	No
3	97-0050	Spring Knob Return	1	Yes
4	68-0271	Pivot Pin Knob Lever	1	Yes
5	68-0273	Bushing Knob Lever	1	Yes
6	68-4236	Knob Lever Assy (LHRB)	1	Yes
	68-4235	Knob Lever Assy (RHRB)	1	Yes
7	68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
	68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
8	98-2034	Latchbolt Assy	1	Yes
9	97-0040	Bushing Latchbolt	1	Yes
10	98-0028	Spring Latchbolt	1	Yes
11	01-3384	Screw 8-32 x 5/16	4	Yes
12	68-0367	Knob Hub Cover	1	Yes
13	97-0042	Knob Hub	1	Yes
14	97-0043	Knob Hub Retainer	1	Yes
15	01-0005	Retaining Ring	1	Yes
16	01-0013	Screw Latchbolt Pivot	1	Yes

Item	Part No.	Description	Qty.	Sellable
17	01-4512	Pivot Pin Left Arm	1	Yes
18	98-0011	Pivot Pin Latchbolt Lever	1	Yes
19	98-0020	Inside Cylinder Retainer	1	Yes
20	01-1095	Set Screw #8-32 x 1/4 Cup Point	1	Yes
21	98-0018	Outside Cylinder Hub	1	Yes
22	68-0241	Lift Arm	1	Yes
23	98-0021	Blocking Ring[1]	1	Yes
24	68-0408	Cover (LHRB)[1]	1	Yes
	68-0409	Cover (RHRB)[1]		
25	68-3908	Cover Screw Pack[1]	1	Yes
—	68-2143	Screw Pack	1	Yes
26	—	Cylinder[1,3]	1	Yes
—	649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

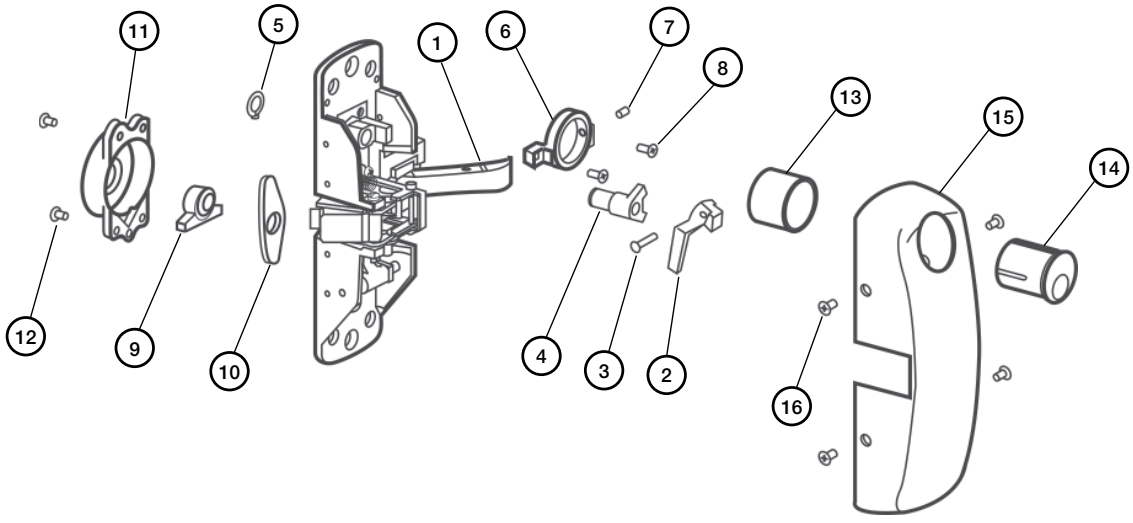
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8816	68-4075	LHRB	Yes
AL-/GL-8816	68-4076	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1015	Chassis	1	No
2		68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
		68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
3		98-0011	Latchbolt Lever Pivot Pin	1	Yes
4		98-0018	Outside Cylinder Hub	1	Yes
5		01-0005	Retaining Ring	1	Yes
6		98-0020	Inside Cylinder Retainer	1	Yes
7		01-1095	Cylinder Set Screw	1	Yes
8		01-1146	Machine Screw (8-32 x 5/16)	2	Yes
9		97-0042	Knob Hub	1	Yes
10		97-0043	Knob Hub Retainer	1	Yes
11		68-0367	Knob Hub Cover	1	Yes
12		01-3384	Machine Screw (8-32 x 3/8)	2	Yes
13	N/A	98-0021	Blocking Ring[1]	1	Yes
14		-	Cylinder[1,3]	1	Yes
15		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
16		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

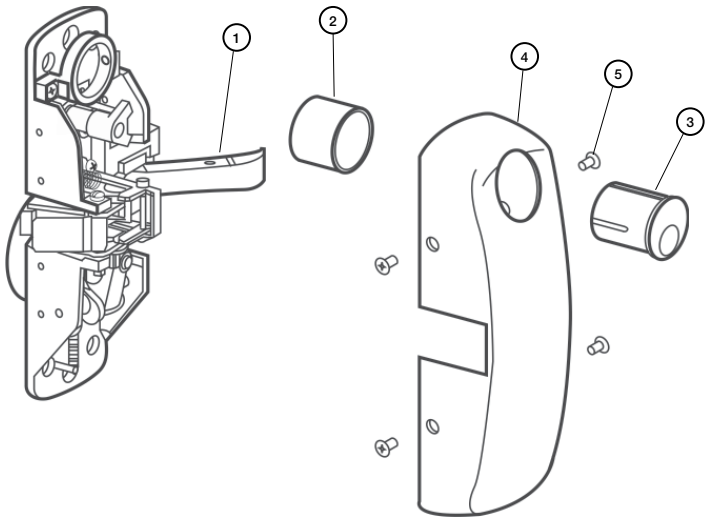
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8816	68-4077	LHRB	Yes
	68-4078	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4077	Chassis Assembly (LHRB)	1	Yes
	N/A	68-4078	Chassis Assembly (RHRB)	1	Yes
2		98-0021	Blocking Ring[1]	1	Yes
3		—	Cylinder[1,2]	1	Yes
4		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

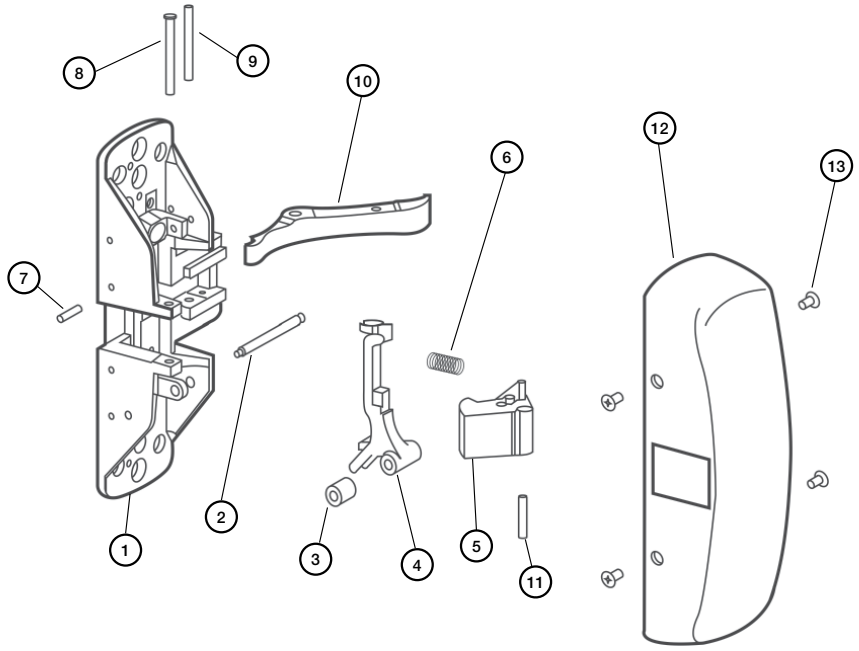
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8828	68-2106	LHRB	Yes
	68-2107	RHRB	

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis (LHRB)	1	No
		—	Chassis (RHRB)	1	No
2		68-0271	Pivot Pin Thumb Lever	1	Yes
3		68-0273	Bushing Thumb Lever	1	Yes
4		68-0260	Thumb Piece Lever (LHRB)	1	Yes
		68-0261	Thumb Piece Lever (RHRB)	1	Yes
5		98-2034	Latchbolt Assy	1	Yes
6		98-0028	Spring Latchbolt	1	Yes
7		01-0008	Groove Pin	1	No
8		01-0013	Screw Latchbolt Pivot	1	Yes
9		01-4512	Pivot Pin Lift Arm	1	Yes
10		68-0241	Lift Arm	1	Yes
11		97-0040	Bushing Latchbolt	1	Yes
12	N/A	68-0406	Cover[1]	1	Yes
13		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

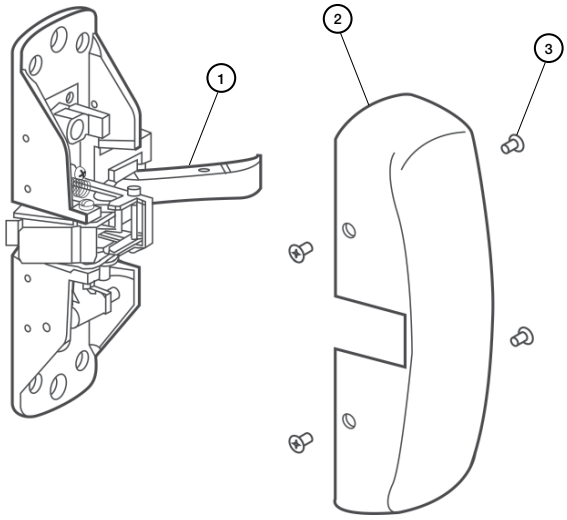
ASSA ABLOY, the global leader in door opening solutions

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL- GL-	68-4080	LHRB	Yes
	68-4081	RHRB	
12- GL-	68-4082	LHRB	
	68-4083	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4080	Chassis Assembly STD LHRB	1	Yes
		68-4081	Chassis Assembly STD RHRB	1	Yes
		68-4082	Chassis Assembly 12- LHRB	1	Yes
		68-4083	Chassis Assembly 12- RHRB	1	Yes
2	N/A	68-1014	Cover[1]	1	Yes
3		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack STD	1	Yes
		68-2165	Screw Pack 12	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

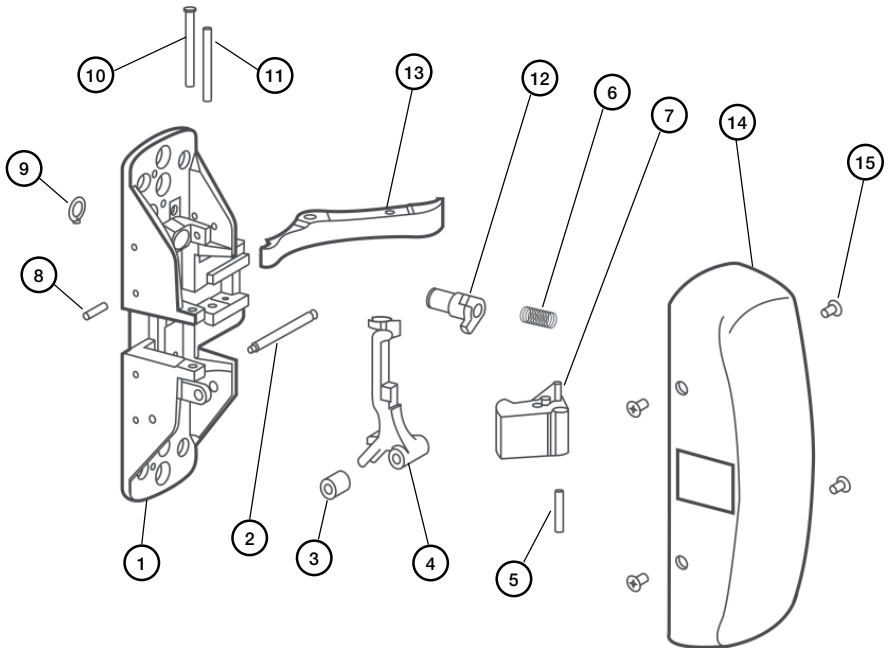
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8863	68-2109	LHRB	Yes
8863	68-2110	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis Assembly (LHRB)	1	No
		—	Chassis Assembly (RHRB)	1	No
2		68-0271	Pivot Pin Thumb Lever	1	Yes
3		68-0273	Bushing Thumb Lever	1	Yes
4		68-0260	Thumb Piece Lever LHRB	1	Yes
		68-0261	Thumb Piece Lever RHRB	1	No
5		97-0040	Bushing Latchbolt	1	Yes
6		98-0028	Spring Latchbolt	1	Yes
7		98-2034	Latchbolt Assy	1	Yes
8		01-0008	Groove Pin	1	No
9		01-0005	Retaining Ring	1	Yes
10		01-0013	Screw Latchbolt Pivot	1	Yes
11		01-4512	Pivot Pin Lift Arm	1	Yes
12		98-0018	Outside Cylinder Hub	1	Yes
13		68-0241	Lift Arm	1	Yes
14	N/A	68-0406	Cover[1]	1	No
15		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

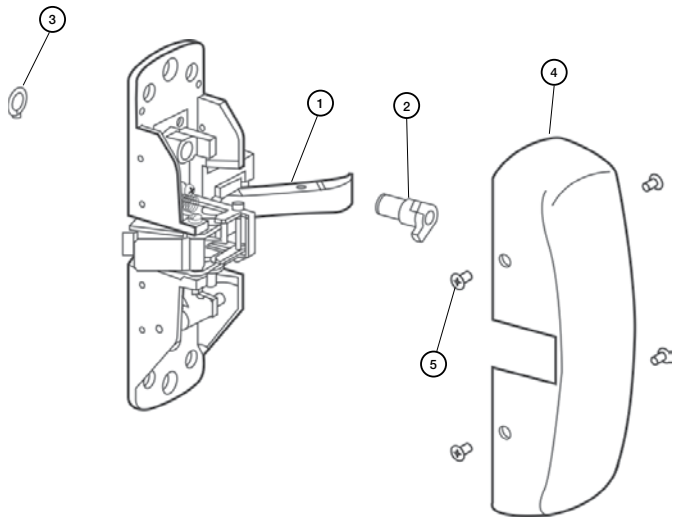
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8863	68-4097	LHRB	Yes
AL-/GL-8863	68-4098	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above		Chassis	1	No
2		98-0018	Outside Cylinder Hub	1	Yes
3		01-0005	Retaining Ring	1	Yes
4	N/A	68-1014	Cover[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

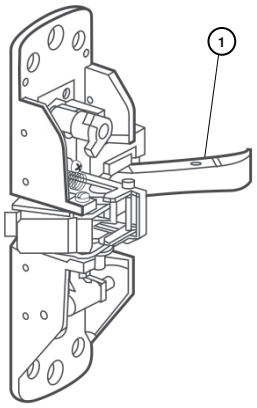
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

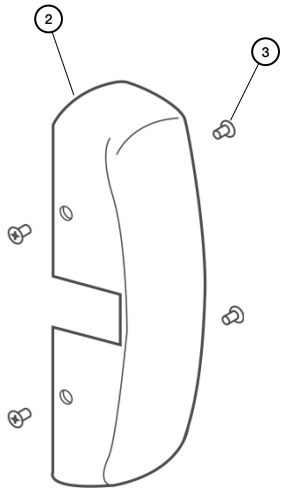
SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8863	68-4099	LHRB	Yes
AL-/GL-8863	68-4100	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4099	Chassis Assembly (LHRB)	1	Yes
		68-4100	Chassis Assembly (RHRB)	1	Yes
2	N/A	68-1014	Cover[1]	1	Yes
3		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish





A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

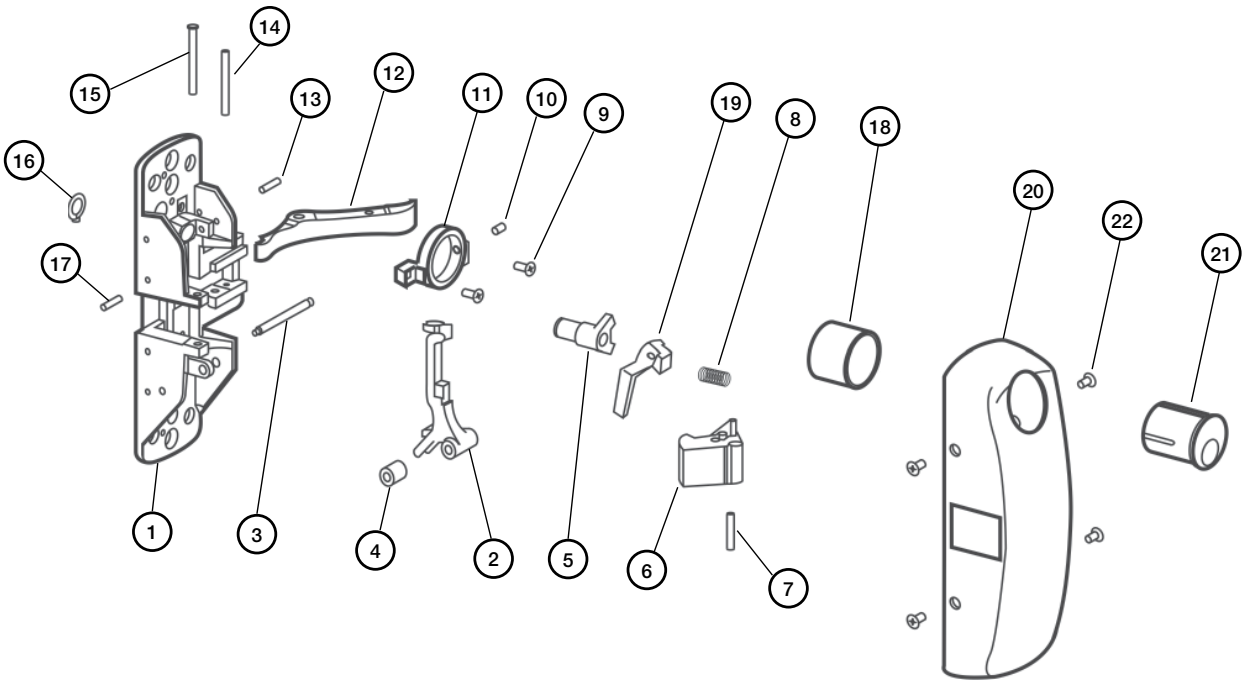
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	-	Chassis Assembly	1	No
2	68-0260	Thumb Piece Lever LHRB	1	Yes
	68-0261	Thumb Piece Lever RHRB	1	Yes
3	68-0271	Pivot Pin	1	Yes
4	68-0273	Bushing	1	Yes
5	98-0018	Outside Cylinder Hub	1	Yes
6	98-2034	Latchbolt	1	Yes
7	97-0040	Bushing, Latchbolt	1	Yes
8	97-0028	Spring, Latchbolt	1	Yes
9	01-3384	Screw #8-32 x 5/16	2	Yes
10	01-1095	Set Screw	1	Yes
11	98-0020	Inside Cylinder Retainer	1	Yes
12	68-0241	Lift Arm	1	Yes
13	98-0011	Pivot Pin (Lift Lever)	1	Yes
14	01-4512	Pivot Pin (Lift Arm)	1	Yes

Item	Part No.	Description	Qty.	Sellable
15	01-0013	Latchbolt Screw	1	Yes
16	01-0005	Retaining Ring	1	Yes
17	01-0008	Groove Pin	1	No
18	98-0021	Blocking Ring[1]	1	Yes
19	68-0237	Lift Lever LHRB	1	Yes
	68-0238	Lift Lever RHRB	1	Yes
20	68-0408	Cover[1]	1	Yes
	68-0409	Cover[1]	1	Yes
21	-	Inside Cylinder[1,2]	1	Yes
22	68-3908	Cover Screw Pack[1]	1	Yes
Not Shown	68-2143	Screw Pack	1	Yes
	649	Strike Pack[1]	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

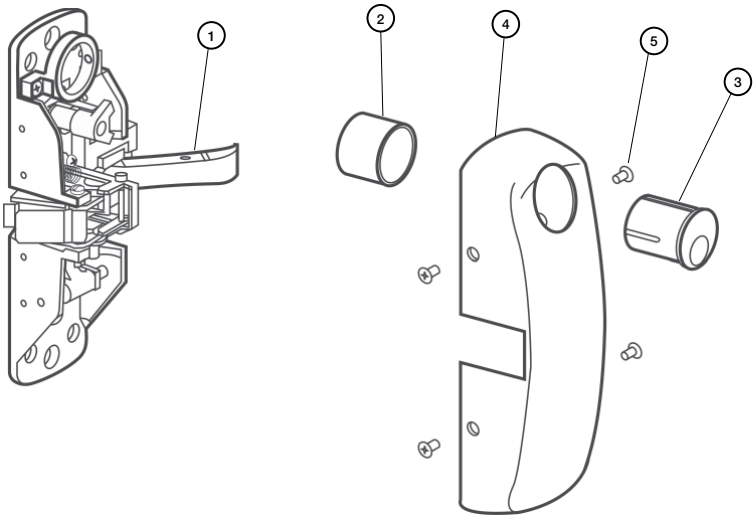
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL/12-8866	68-4104	LHRB	Yes
AL-/GL/12-8866	68-4105	RHRB	

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis Assembly (LHRB)	1	Yes
		—	Chassis Assembly (RHRB)	1	Yes
2	N/A	98-0021	Blocking Ring[1]	1	Yes
3		68-4411	Cylinder[1,2]	1	Yes
4		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

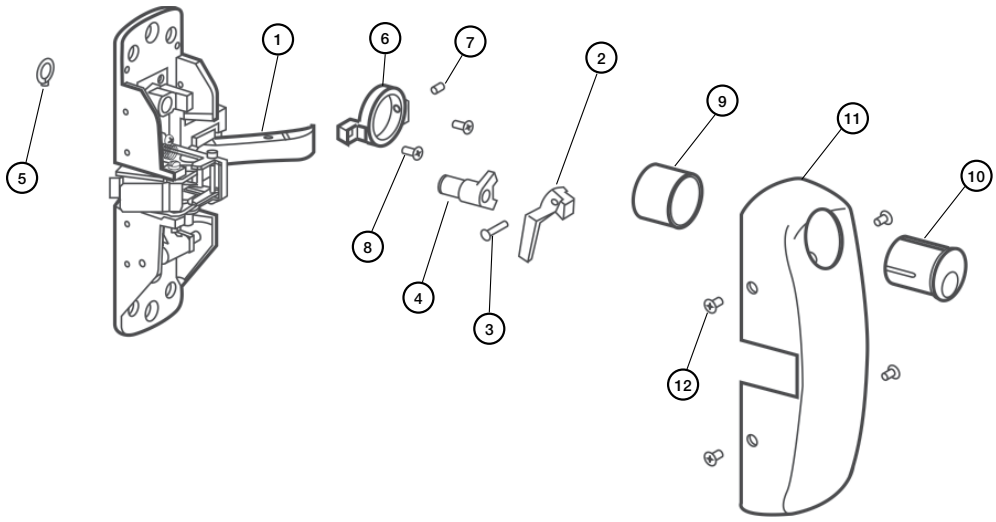
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8866	68-A102	LHRB	Yes
AL-/GL-8866	68-A103	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	-	Chassis Assembly	1	No
2		68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
		68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
3		98-0011	Latchbolt Lever Pivot Pin	1	Yes
4		98-0018	Outside Cylinder Hub	1	Yes
5		01-0005	Retaining Ring	1	Yes
6		98-0020	Inside Cylinder Retainer	1	Yes
7		01-1095	Cylinder Set Screw	1	Yes
8		01-1146	Machine Screw (8-32 x 5/16)	2	Yes
9	N/A	98-0021	Blocking Ring *	1	Yes
10		-	Cylinder[1,3]	1	Yes
11		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
12		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

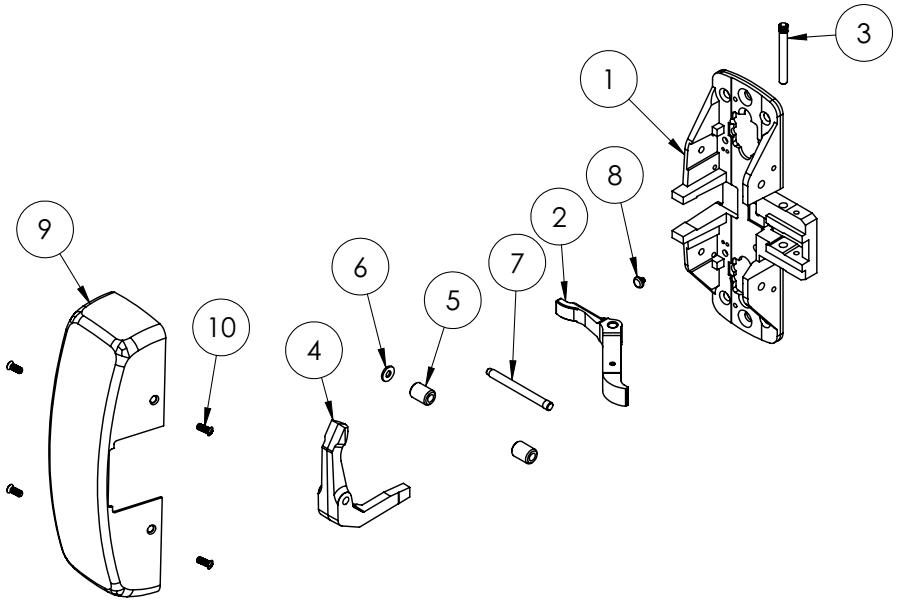
(12-)8904 (12-)8910 (12-)8913
(12-)8915 (12-)8928 (12-)8943
(12-)8944 (12-)8963 (12-)8970
(12-)8971 (12-)8975 (12-)8976

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-) (All Functions Except 16 & 66)	68-2172	LHRB	Yes
	68-2173	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-0339	Chassis	1	No
2		68-1137	Lift Arm	1	Yes
3		68-0239	Pivot Pin	1	Yes
4		68-0337	Left Hand Lift Lever	1	Yes
		68-0338	Right Hand Lift Lever	1	Yes
5		68-0273	Bushing	2	Yes
6		01-9370	Washer	1	Yes
7		68-0271	Pivot Pin (63 Function)	1	Yes
8		68-1294	Stop Pin	1	No
9	N/A	68-0407	Cover[1]	1	Yes
10		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2172 (LHRB)	900 Series Mortise Assembly[1,2,3]	1	Yes
		68-2173 (RHRB)		1	Yes
		68-2143	Screw Pack Standard	1	Yes
		68-2165	Screw Pack (12-)	1	Yes
		C908	Strike Pack LHRB 1 3/4" (C908)[1,3]	1	Yes
		C908	Strike Pack RHRB 1 3/4" (C908)[1,3]	1	Yes

1. Specify finish
2. Specify function
3. Specify hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

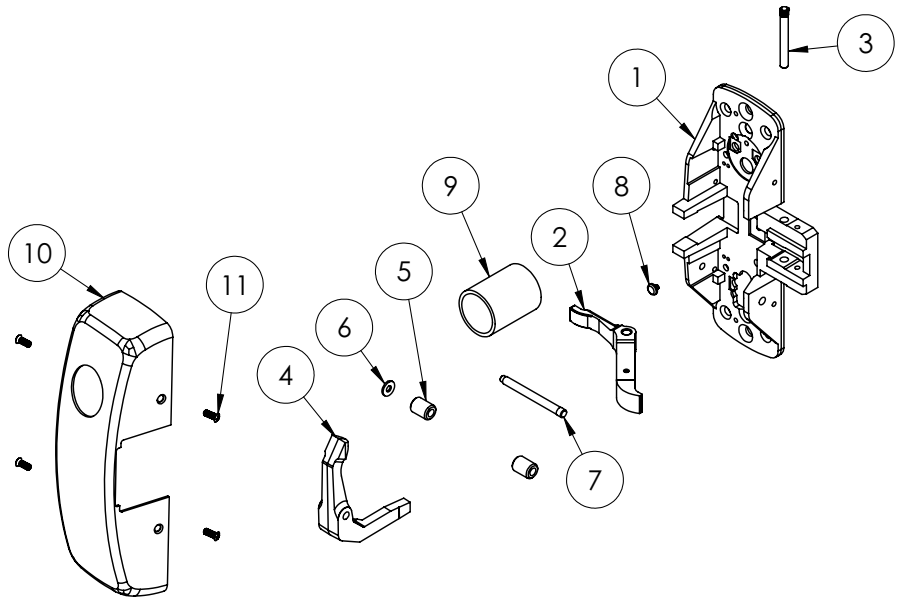
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-)	68-2213	LHRB	Yes
	68-2214	RHRB	Yes

Item	Part No.	Description	Qty	Sellable
1	68-0341	Chassis RHRB	1	No
	68-0342	Chassis LHRB	1	No
2	68-1137	Lift Arm	1	Yes
3	68-0239	Pivot Pin	1	Yes
4	68-0337	Left Hand Lift Lever	1	Yes
	68-0338	Right Hand Lift Lever	1	Yes
5	68-0273	Bushing	2	Yes
6	01-9370	Washer	1	Yes
7	68-0271	Pivot Pin (63 Function)	1	Yes
8	68-1294	Stop Pin	1	No
9	99-0007	Cylinder Blocking Ring[1]	1	Yes
Not Shown	13-0085	Locking Tail	1	Yes
	13-0080	Cylinder Barrel Retainer	1	Yes
	—	Cylinder Assembly[2]	1	Yes
	13-0074	Connecting Screw	2	Yes
10	68-0410	Cover LHRB[1]	1	Yes
	68-0411	Cover RHRB[1]	1	Yes
11	68-3905	Cover Screw Pack[1]	1	Yes
Not Shown	916	Mortise Assy 16 Funtion[1,3]	1	Yes
	966	Mortise Assy 66 Function[1,3]	1	Yes
	68-2143	Screw Pack Standard	1	Yes
	68-2165	Screw Pack (12-)	1	Yes
	C908	Strike Pack LHRB (C908)[3]	1	Yes
	C908	Strike Pack RHRB (C908)[3]	1	Yes

1. Specify finish
2. Specify function
3. Specify hand



A8231 12/17

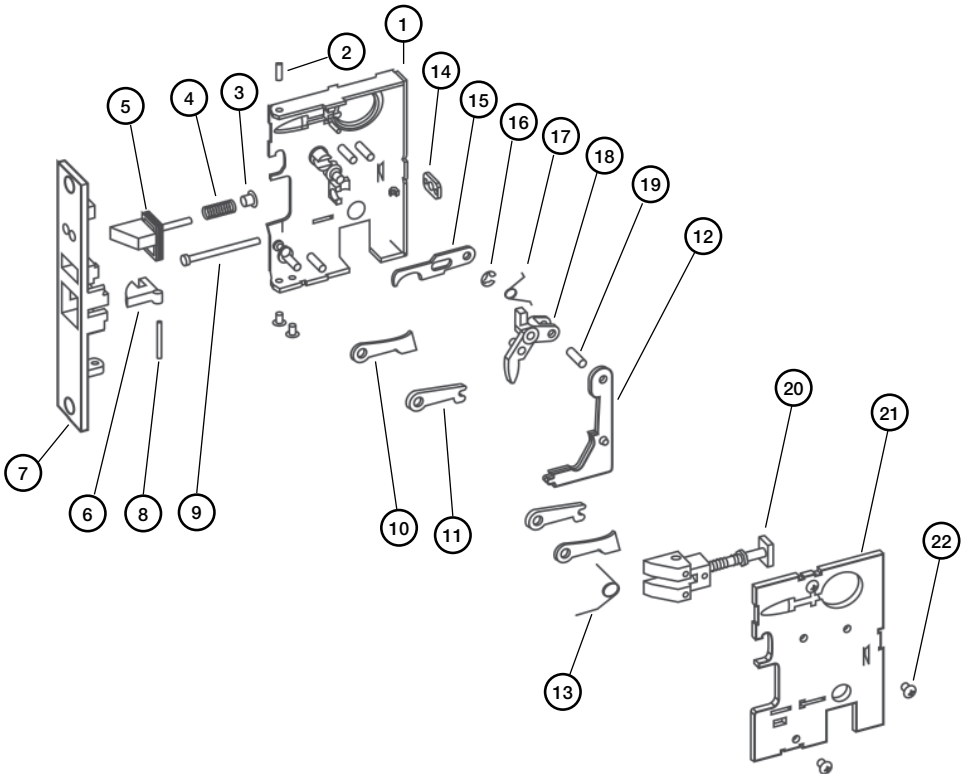
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-0078	Cylinder Set Screw	1	Yes
10	99-0076	Slide Spacer	2	Yes
11	99-0058	Slide Guide	2	Yes
12	99-2059	Lever Slide Assembly	1	Yes

Item	Part No.	Description	Qty.	Sellable
13	99-0061	Spring Thumbpiece Lever	1	No
14	99-0236	Cylinder Screw Support	1	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	01-0098	Retaining Ring	1	Yes
17	99-0063	Spring Guard Bolt Lver	1	Yes
18	99-2389	Latchbolt Lever Assembly	1	Yes
19	99-0212	Pivot Pin Lever Slide	1	Yes
20	99-2247	Latchbolt Assembly	1	Yes
21	99-2361	Cap Assembly	1	No
22	01-1142	Case Screw #8-32 x 1/4	5	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish

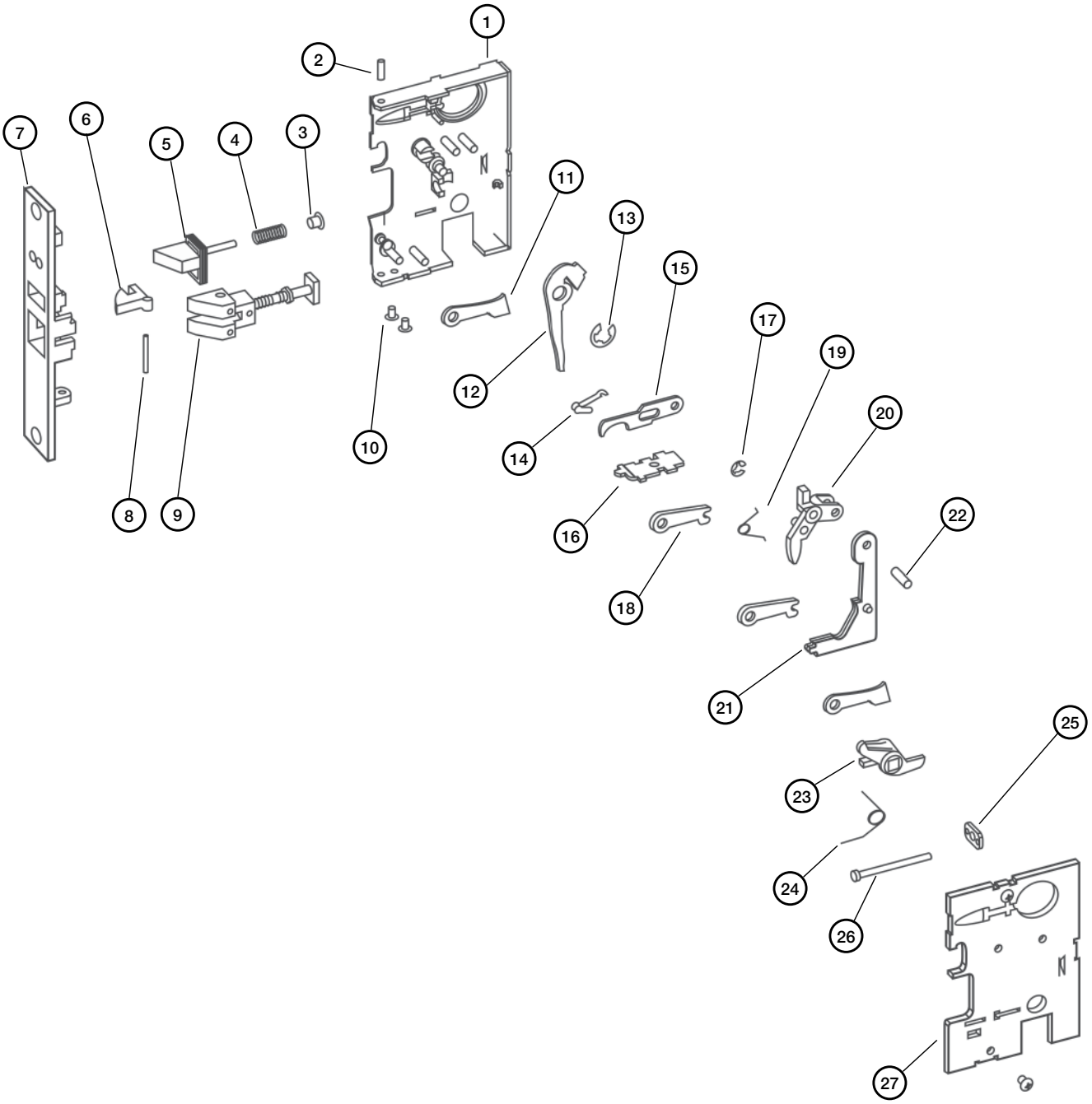
Notes:

- Items 5 and 15 to be sold as a set only.
- For 8313 x ET or 8913 x ET, use 915 Mortise Assembly.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No
-	68-2597	Bridge Rectifier Pack[2]	1	Yes

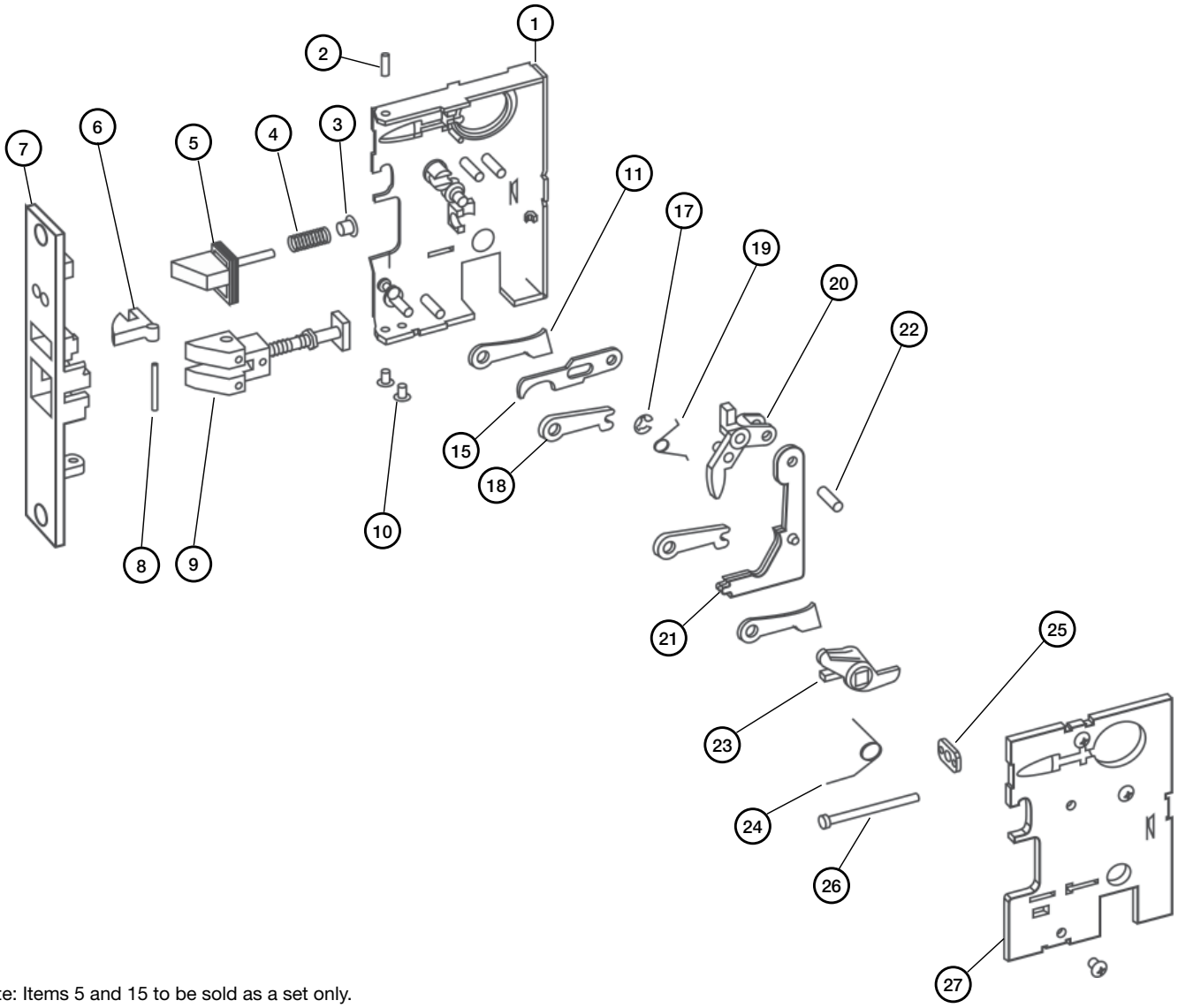
1. Specify finish
2. Use with 975 and 976 only

Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

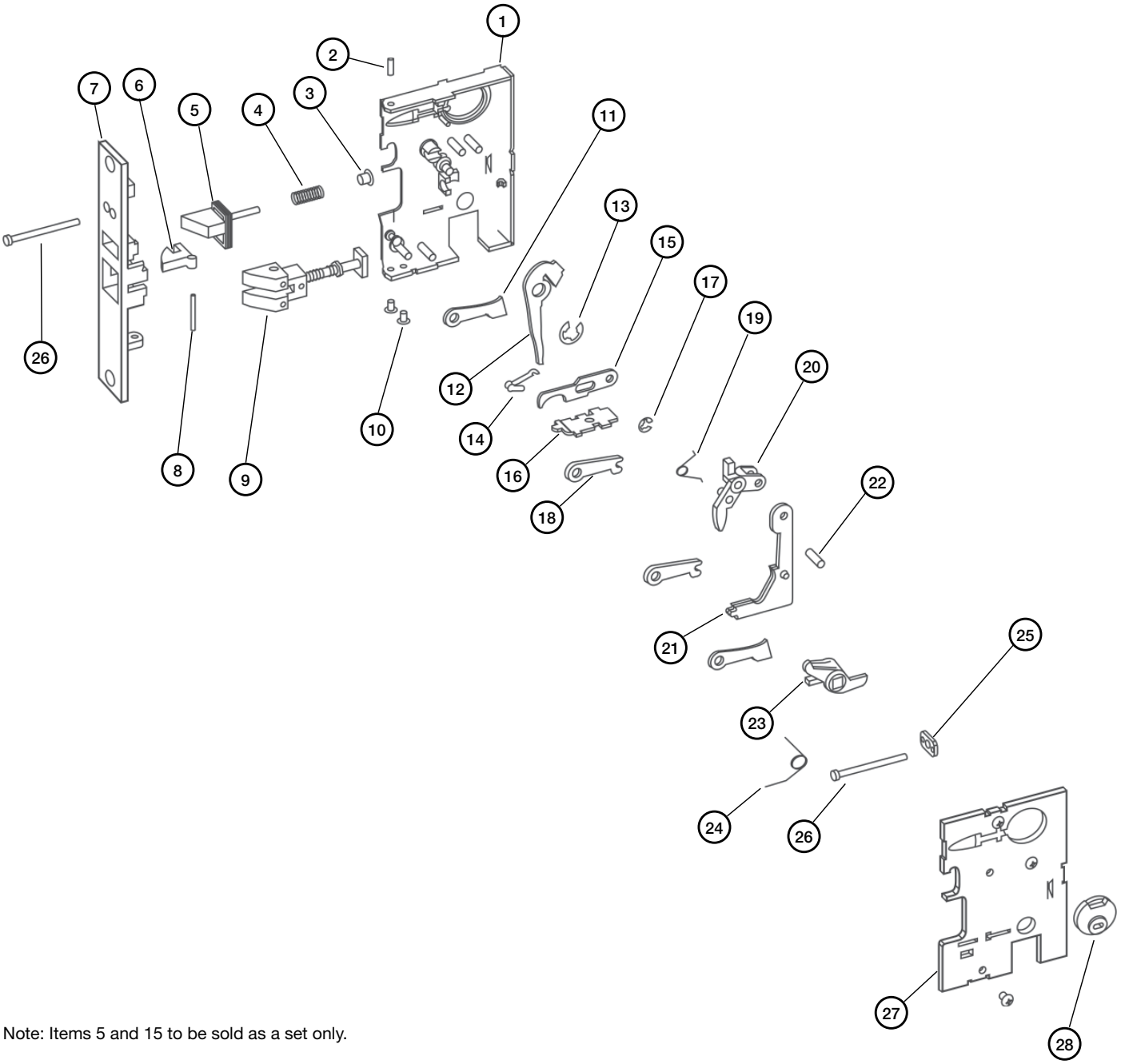
Item	Part No.	Description	Qty.	Sellable
1	99-2352	Case Assy LHRB	1	No
	99-2351	Case Assy RHRB		
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0226	Front LHRB[1]	1	No
	99-0227	Front RHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2387	Latchbolt Lever Assembly LHRB	1	Yes
	99-2388	Latchbolt Lever Assembly RHRB	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	2	Yes
27	99-2361	Cap Assembly LHRB	1	No
	99-2362	Cap Assembly RHRB	1	No
28	13-2162	Cylinder Attachment	1	Yes

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

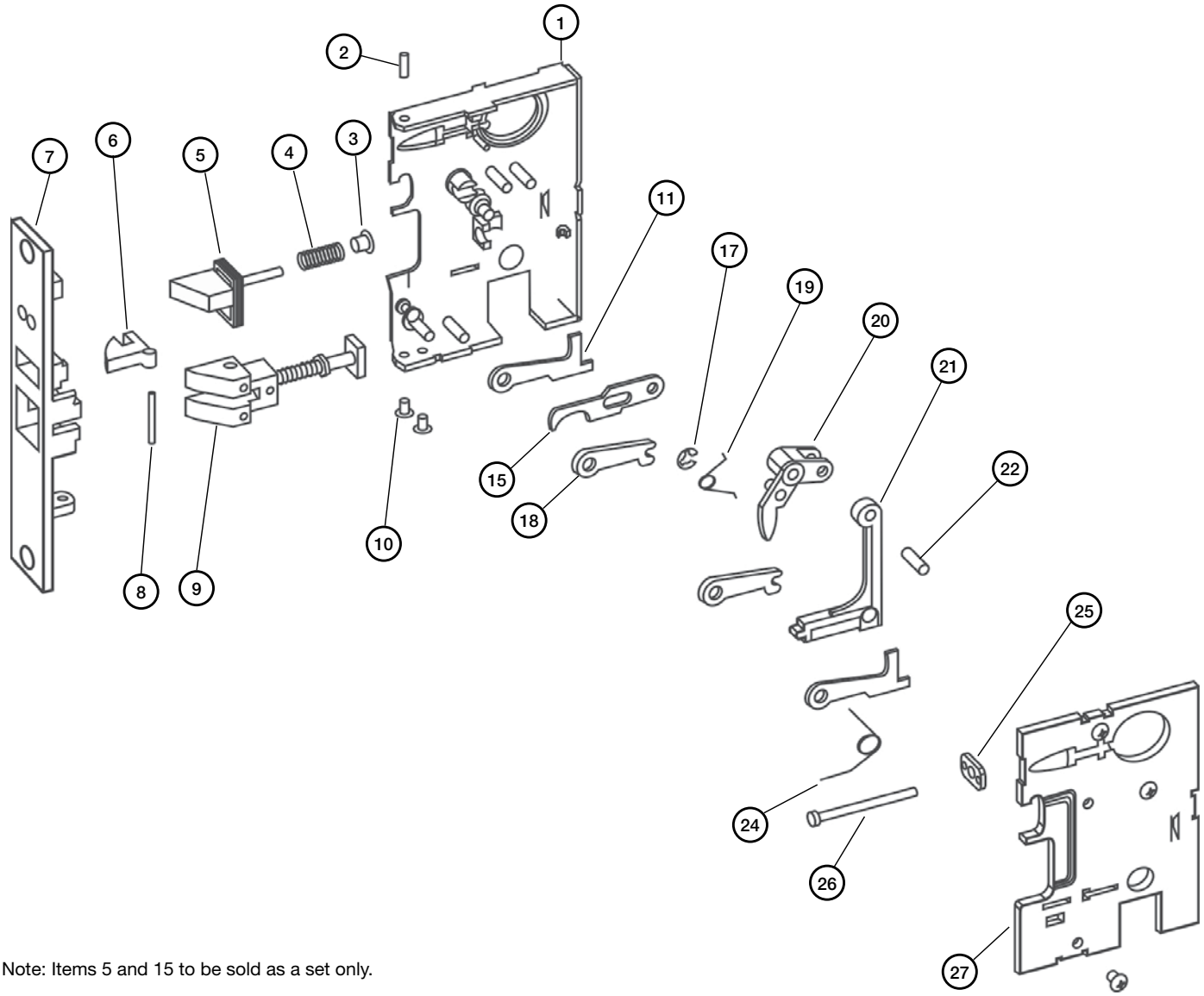
Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

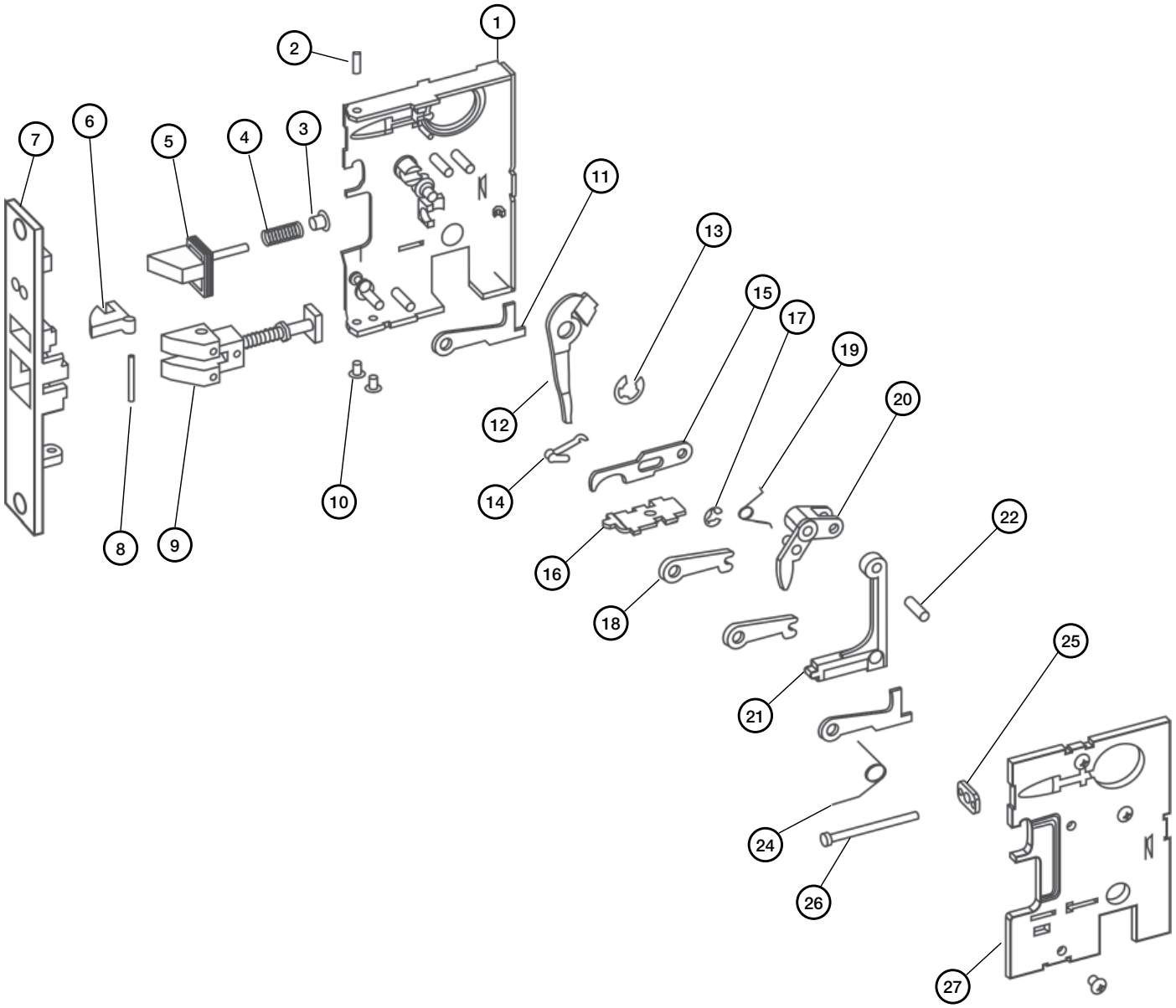
Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy RHRB	1	No
	99-2352	Case Assy LHRB	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

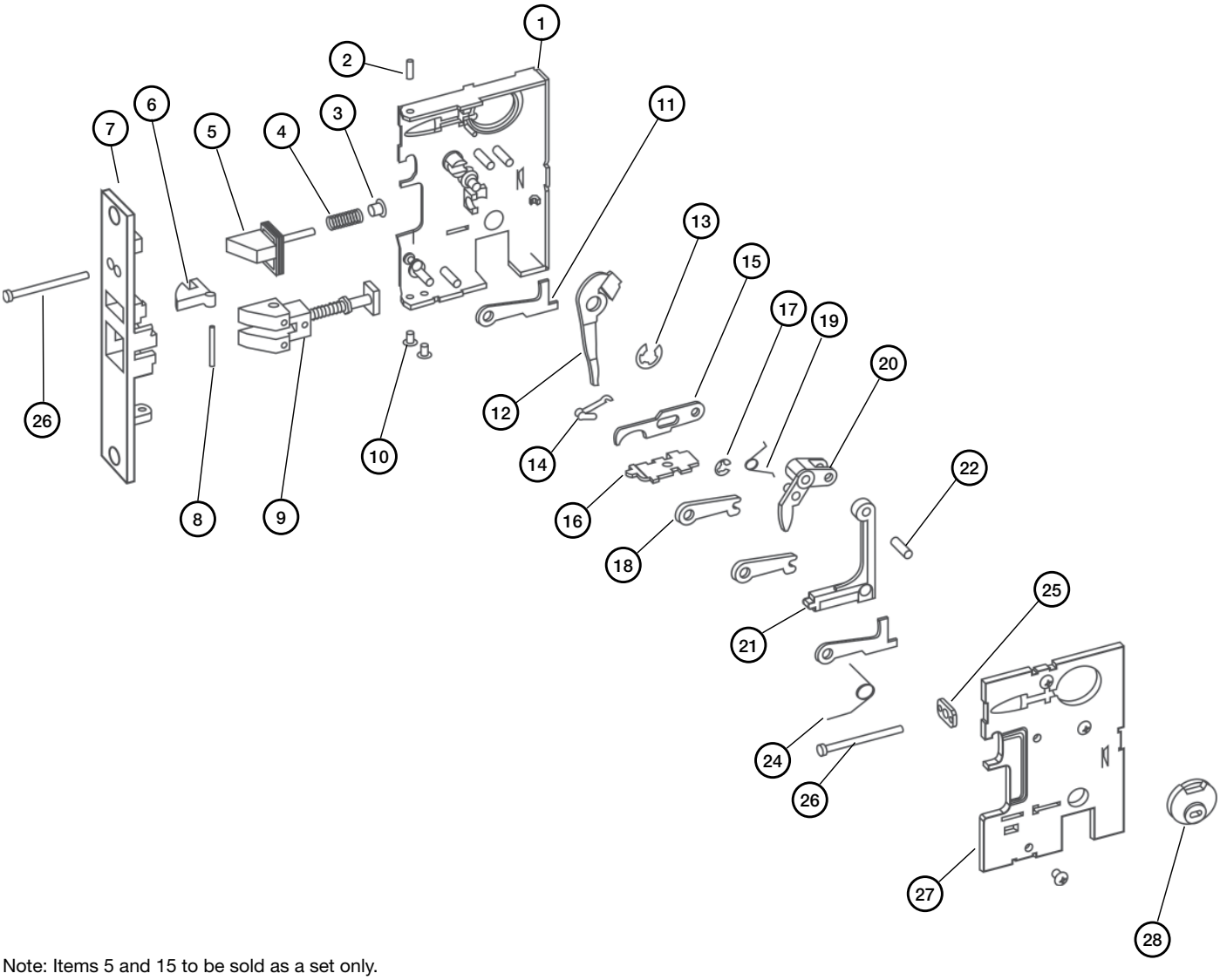
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	99-2352	Case Assy LHRB	1	No
	99-2351	Case Assy RHRB	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2387	Latchbolt Lever Assembly LHRB	1	Yes
	99-2388	Latchbolt Lever Assembly RHRB	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly LHRB	1	No
	99-2362	Cap Assembly RHRB	1	No
28	13-2162	Cylinder Attachment	1	Yes

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Assembly No.	Description	Option	Sellable
68-2702	Wide Stile E Rail Assembly*	(12-) Fire Rated	Yes
68-2703	Wide Stile F Rail Assembly*		Yes
68-2704	Wide Stile G Rail Assembly*		Yes
68-2705	Wide Stile J Rail Assembly*		Yes
68-2724	Narrow Stile E Rail Assembly*		Yes
68-2725	Narrow Stile F Rail Assembly*		Yes
68-2726	Narrow Stile G Rail Assembly*		Yes
68-2727	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		68-0950	Mounting Rail Wide(E)*	1	Yes
		68-0952	Mounting Rail Wide(F)*		Yes
		68-0948	Mounting Rail Wide(J)*		Yes
		68-0949	Mounting Rail Wide(G)*		Yes
		68-0958	Mounting Rail Narrow(E)*		Yes
		68-0955	Mounting Rail Narrow(F)*		Yes
		68-0956	Mounting Rail Narrow(J)*		Yes
		68-0957	Mounting Rail Narrow(G)*		Yes
3		01-1236	#6-32x 3/8" PH FL U'Cut	4	Yes
4		68-0943	Bracket	2	Yes
5		68-0945	Pivot Pin	2	Yes
6		01-0098	Retainer Ring	2	Yes
7		68-0229	Pivot Pin, Push Rail*	2	Yes
8		68-0236	Spring, Rail Arm	2	Yes
9		68-3609	Connecting Arm Assembly	2	Yes
10		68-0615	Push Rail (E)*	1	Yes
		68-0618	Push Rail (F)*		Yes
		68-0616	Push Rail (J)*		Yes
		68-0617	Push Rail (G)*		Yes
11		809	TouchPad Assembly	1	Yes
12		01-4537	Standard Hole Plug	1	Yes

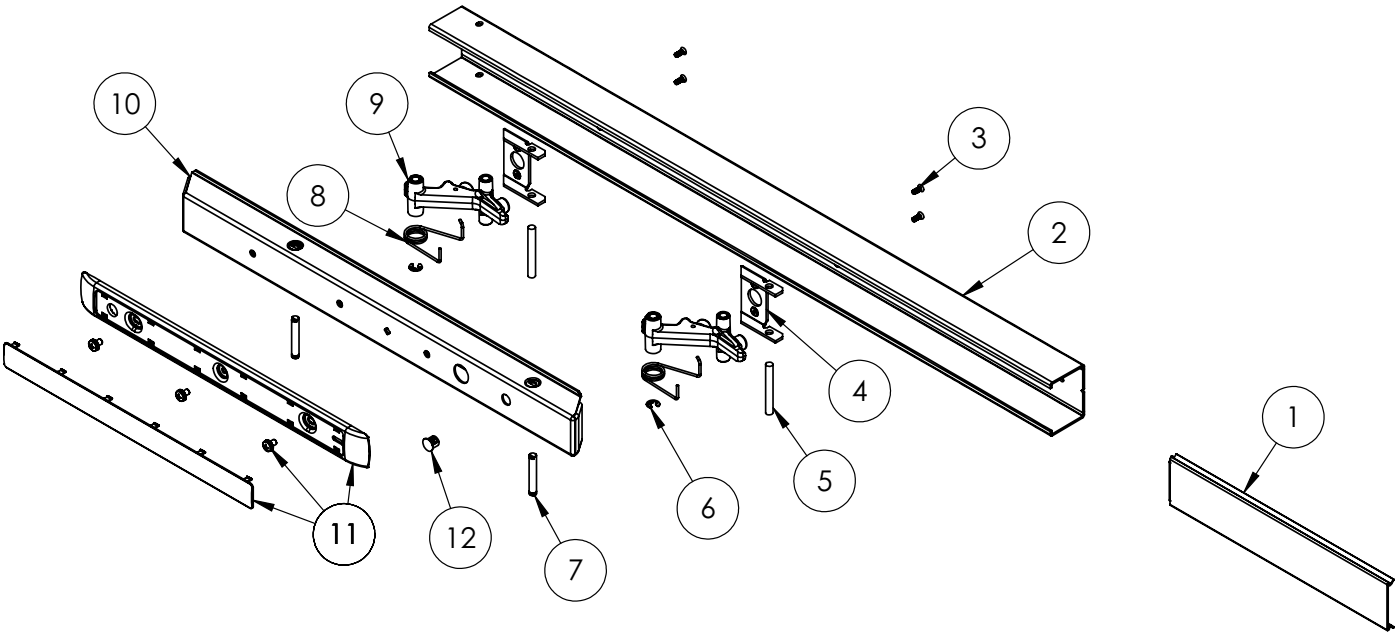
*Specify Finish

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-2703 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Assembly No.	Description	Option	Sellable
68-5542	Wide Stile E Rail Assembly*	(12-56-) (56-)	Yes
68-3212	Wide Stile F Rail Assembly*		Yes
68-3211	Wide Stile G Rail Assembly*		Yes
68-3213	Wide Stile J Rail Assembly*		Yes
68-5578	Narrow Stile E Rail Assembly*		Yes
68-3217	Narrow Stile F Rail Assembly*		Yes
68-3216	Narrow Stile G Rail Assembly*		Yes
68-3218	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		68-0950	Mounting Rail Wide(E)*	1	Yes
		68-0952	Mounting Rail Wide(F)*		Yes
		68-0948	Mounting Rail Wide(J)*		Yes
		68-0949	Mounting Rail Wide(G)*		Yes
		68-0958	Mounting Rail Narrow(E)*		Yes
		68-0955	Mounting Rail Narrow(F)*		Yes
		68-0956	Mounting Rail Narrow(J)*		Yes
		68-0957	Mounting Rail Narrow(G)*		Yes
3		M56AE	Rail Motor Kit, E	1	Yes
		M56AF	Rail Motor Kit, F		Yes
		M56AJ	Rail Motor Kit, J		Yes
		M56AG	Rail motor Kit, G		Yes
4		68-0229	Pivot Pin, Push Rail*	2	Yes
5		68-0236	Spring, Rail Arm	2	Yes
6		01-0098	Retaining Ring	2	Yes
7		809	TouchPad Assembly	1	Yes
8		68-0615	Standard Push Rail, E*	1	Yes
		68-0618	Standard Push Rail, F*		Yes
		68-0616	Standard Push Rail, J*		Yes
		68-0617	Standard Push Rail, G*		Yes
9		68-3609	Connecting Arm Assembly	1	Yes
10		52-1261	56- Input Harness Assembly	2	Yes
11		01-1236	#6-32x3/8" PH FL U'CUT	4	Yes
12		68-0945	Pivot Pin	1	Yes
13		68-0943	Bracket	1	Yes

All Related HK- Assemblies Listed Below

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
19-56-HK-*	68-5515	68-5516	68-5517	68-5518	68-5602	68-5603	68-5604	68-5605	Yes
53-56-HK-*	68-5554*	68-5555*	68-5556*	68-5557*	68-5594*	68-5595*	68-5596*	68-5597*	Yes
53-55-56-HK-*	68-5558*	68-5559	68-5560	68-5561*	68-5598*	68-5599*	68-5600*	68-5601*	Yes
19-53-56-HK-*	68-5519*	68-5520*	68-5521*	68-5522*	68-5610*	68-5611*	68-5612*	68-5613*	Yes
19-53-55-56-HK- *	68-5538*	68-5539*	68-5540*	68-5541*	68-5614*	68-5615*	68-5616*	68-5617*	Yes

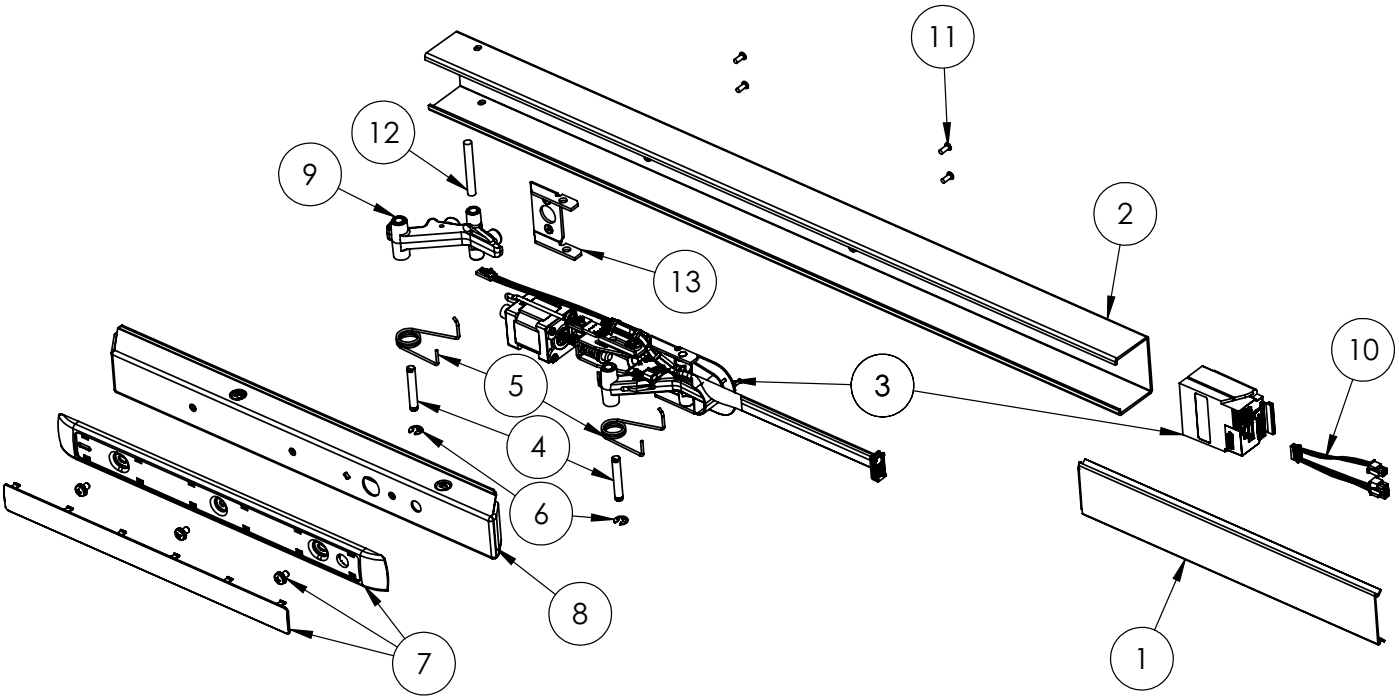
Parts 3-13 Available as Assembly No. 52-3541 for E, 52-3542 for F, 52-3543 for J, 52-3544 for G
*Specify Finish

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-5578 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Assembly No.	Description	Option	Sellable
68-6098	Wide Stile E Rail Assembly*	(59-)	Yes
68-3780	Wide Stile F Rail Assembly*		Yes
68-3781	Wide Stile G Rail Assembly*		Yes
68-3782	Wide Stile J Rail Assembly*		Yes
68-6100	Narrow Stile E Rail Assembly*		Yes
68-3788	Narrow Stile F Rail Assembly*		Yes
68-3789	Narrow Stile G Rail Assembly*		Yes
68-3790	Narrow Stile J Rail Assembly*		Yes
68-6099	Wide Stile E Rail Assembly*	(12-59-)	Yes
68-3784	Wide Stile F Rail Assembly*		Yes
68-3785	Wide Stile G Rail Assembly*		Yes
68-3786	Wide Stile J Rail Assembly*		Yes
68-6101	Narrow Stile E Rail Assembly*		Yes
68-3792	Narrow Stile F Rail Assembly*		Yes
68-3793	Narrow Stile G Rail Assembly*		Yes
68-3794	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	809	TouchPad Assembly	1	Yes
2		68-1027	Push Rail, E*	1	No
		68-1030	Push Rail, F*		Yes
		68-1028	Push Rail, G*		Yes
		68-1029	Push Rail, J*		Yes
3		68-0582	Lockdown Cam[1]	1	Yes
4		01-4537	Standard Hole Plug	1	Yes
5		01-0098	Retaining Ring	2	Yes
6		68-0229	Pivot Pin, Push Rail*	2	Yes
7		68-1049	Rubber Cushion	1	No
8		68-1039	Support Plate	1	No
9		52-1701	59- Wire Guide	1	Yes
10		68-0236	Spring, Rail Arm	2	Yes
11		68-0945	Pivot Pin	2	Yes
12		01-0711	Flanged Nyliner	8	Yes
13		52-4765	59- Connecting Arm	1	No
14		68-0943	Bracket	1	Yes
15		52-0935	Wire Barrier	1	Yes
16		52-4733	59- Harness Sub-Plate Assembly	1	No
		52-4734	59- Harness Sub-Plate Assembly		No
17		01-0610	Wave Spring Washer[1]	1	Yes
18		68-0583	Lockdown Button [1]	1	Yes
19		01-4466	Machine Screw SEMS[1]	1	No
20		01-1236	#6-32X3/8" PH FL U'Cut 6**		Yes
21		68-6127	Connecting Arm	1	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
22	See Chart Above	68-1045	Mounting Rail, E Narrow*	1	Yes
		68-1042	Mounting Rail, F Narrow*		Yes
		68-1043	Mounting Rail, J Narrow*		Yes
		68-1044	Mounting Rail, G Narrow*		Yes
		68-0950	Mounting Rail, E Wide*		Yes
		68-1058	Mounting Rail, F Wide*		Yes
		68-1059	Mounting Rail, J Wide*		Yes
		68-1060	Mounting Rail, G Wide*		Yes
23		68-6090	Insert Assembly, E Wide	1	No
		68-6091	Insert Assembly, F Wide		No
		68-6092	Insert Assembly, J Wide		No
		68-6093	Insert Assembly, G Wide		No
		68-6097	Insert Assembly, E Narrow		No
		68-6094	Insert Assembly, F Narrow		No
		68-6095	Insert Assembly, J Narrow		No
		68-6096	Insert Assembly, G Narrow		No
24		52-1292	Harness Assembly	1	Yes
		52-1293	Harness Assembly		Yes

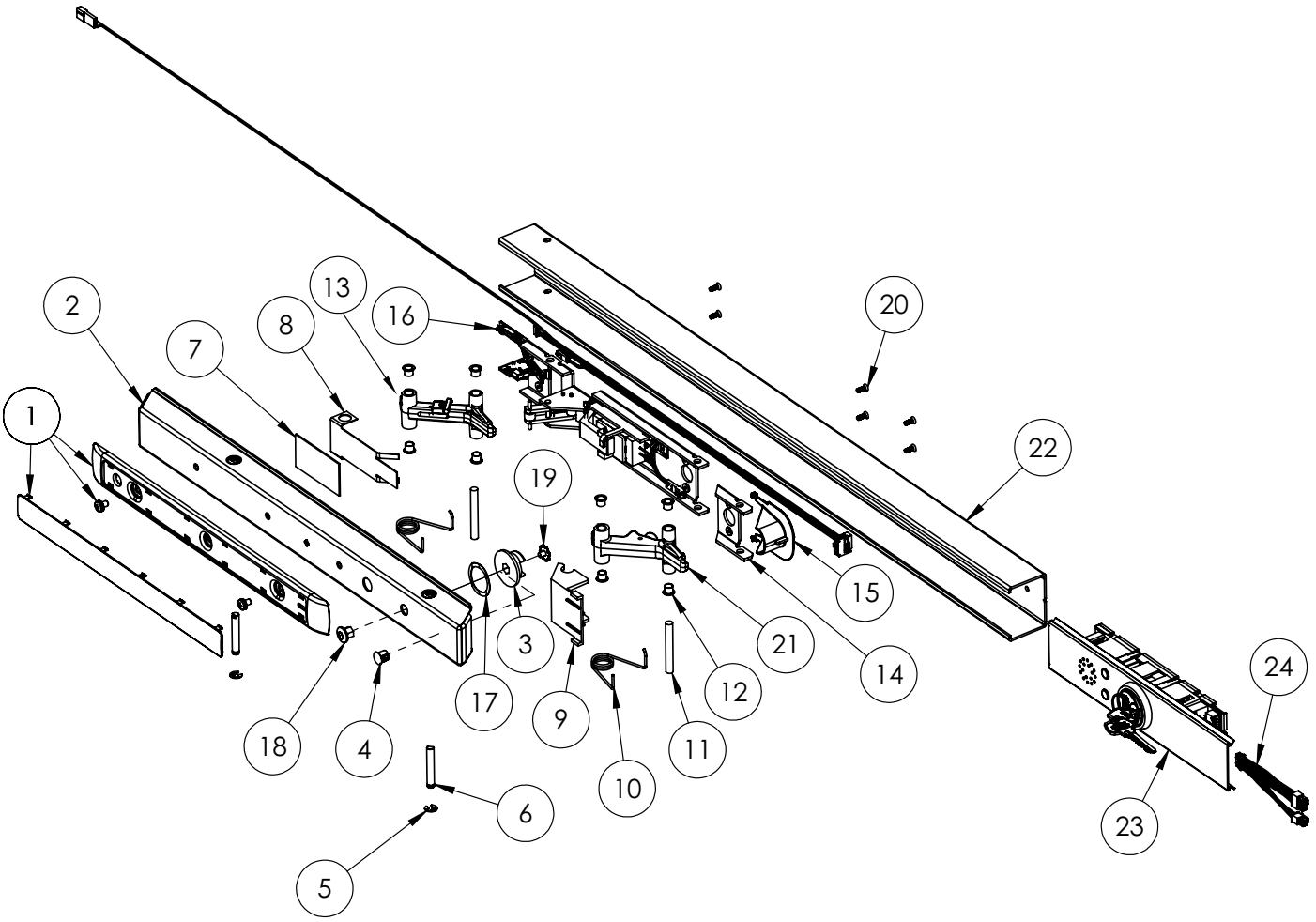
*Specify Finish
**Qty is 6 in Sizes F J G, 4 in Size E
1. Do not use on any 12- Rail Assembly

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-3780 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

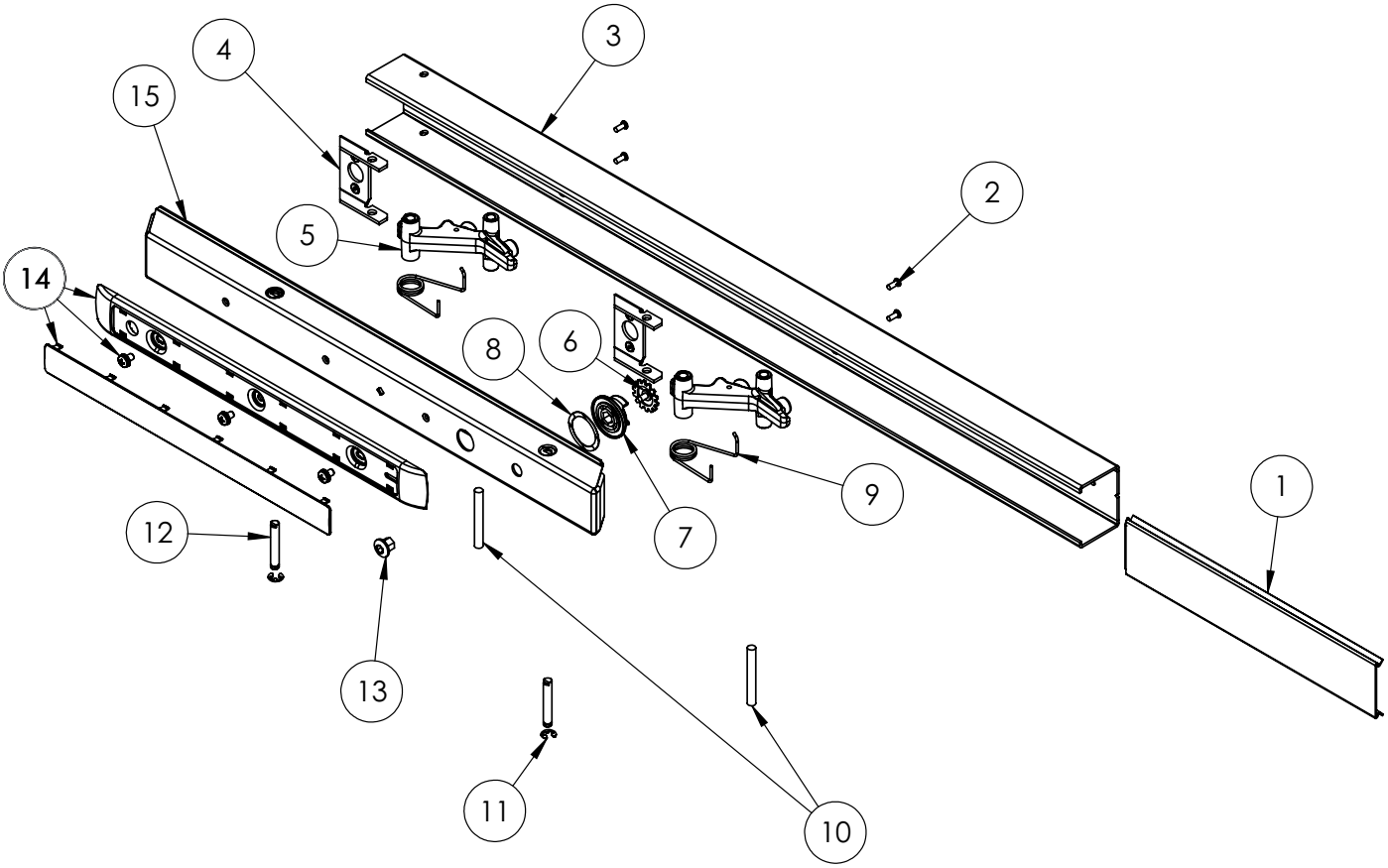
Assembly No.	Description	Option	Sellable
68-2694	Wide Stile E Rail Assembly*	Standard Rails	Yes
68-2695	Wide Stile F Rail Assembly*		Yes
68-2696	Wide Stile G Rail Assembly*		Yes
68-2697	Wide Stile J Rail Assembly*		Yes
68-2716	Narrow Stile E Rail Assembly*		Yes
68-2717	Narrow Stile F Rail Assembly*		Yes
68-2718	Narrow Stile G Rail Assembly*		Yes
68-2719	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		01-1236	#6-32x3/8 PH FL U'Cut	4	Yes
3		68-0950	Mounting Rail, E Wide*	1	Yes
		68-0952	Mounting Rail, F Wide*		Yes
		68-0948	Mounting Rail, J Wide*		Yes
		68-0949	Mounting Rail, G Wide*		Yes
		68-0958	Mounting Rail, E Narrow*		Yes
		68-0955	Mounting Rail, F Narrow*		Yes
		68-0956	Mounting Rail, J Narrow*		Yes
		68-0957	Mounting Rail, G Narrow*		Yes
4		68-0943	Bracket	2	Yes
5		68-3609	Connecting Arm Assembly	2	Yes
6		01-4466	Machine Screw SEMS[1]	1	Yes
7		68-0582	Lockdown Cam[1]	1	Yes
8		01-0610	Wave Spring Washer[1]	1	Yes
9		68-0236	Spring, Rail Arm	2	Yes
10		68-0945	Pivot Pin	2	Yes
11		01-0098	Retaining Ring	2	Yes
12		68-0229	Pivot Pin Push Rail*	2	Yes
13		68-0583	Lockdown Button[1]	1	Yes
14		809	Touch Pad Assembly	1	Yes
15		68-0615	Push Rail, E*	1	Yes
		68-0618	Push Rail, F*		Yes
		68-0616	Push Rail, J*		Yes
		68-0617	Push Rail, G*		Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Assembly 68-2695 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Assembly No.	Description	Option	Sellable
68-2698	Wide Stile E Rail Assembly*	16-	Yes
68-2699	Wide Stile F Rail Assembly*		Yes
68-2700	Wide Stile G Rail Assembly*		Yes
68-2701	Wide Stile J Rail Assembly*		Yes
68-2720	Narrow Stile E Rail Assembly*		Yes
68-2721	Narrow Stile F Rail Assembly*		Yes
68-2722	Narrow Stile G Rail Assembly*		Yes
68-2723	Narrow Stile J Rail Assembly*		Yes

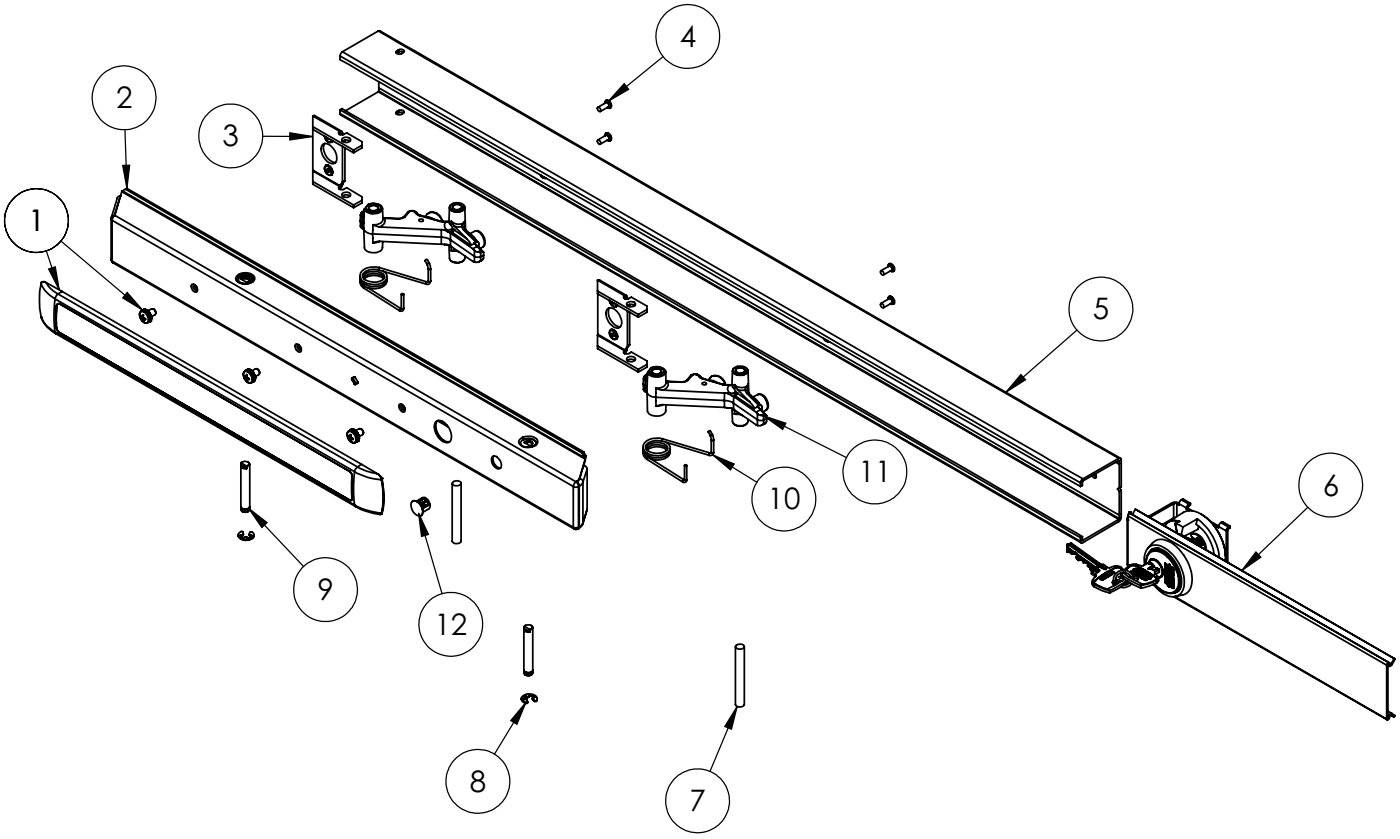
Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	809	Touch Pad Assembly	1	Yes
2		68-0615	Push Rail, E*	1	Yes
		68-0618	Push Rail, F*		Yes
		68-0616	Push Rail, J*		Yes
		68-0617	Push Rail, G*		Yes
3		68-0943	Bracket	2	Yes
4		01-1236	CR-FHMS 6-32X3/8"	4	Yes
5		68-0950	Mounting Rail, E Wide*	1	Yes
		68-0952	Mounting Rail, F Wide*		Yes
		68-0948	Mounting Rail, J Wide*		Yes
		68-0949	Mounting Rail, G Wide*		Yes
		68-0958	Mounting Rail, E Narrow*		Yes
		68-0955	Mounting Rail, F Narrow*		Yes
		68-0956	Mounting Rail, J Narrow*		Yes
		68-0957	Mounting Rail, G Narrow*		Yes
6		816-5	Insert Assembly, E Wide[1]*	1	Yes
		816-1	Insert Assembly, F Wide[1]*		Yes
		816-7	Insert Assembly, J Wide[1]*		Yes
		816-4	Insert Assembly, G Wide[1]*		Yes
		816-2	Insert Assembly, E/F Narrow[1]*		Yes
		816-6	Insert Assembly, J Narrow[1]*		Yes
		816-3	Insert Assembly, G Narrow[1]*		Yes
7		68-0945	Pivot Pin	2	Yes
8		01-0098	Retaining Ring	2	Yes
9		68-0229	Pivot Pin, Push Rail*	2	Yes
10		68-0236	Spring, Rail Arm	2	Yes
11		68-3609	Connecting Arm Assembly	2	Yes
12		01-4537	Standard Hole Plug	1	Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Assembly 68-2699 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

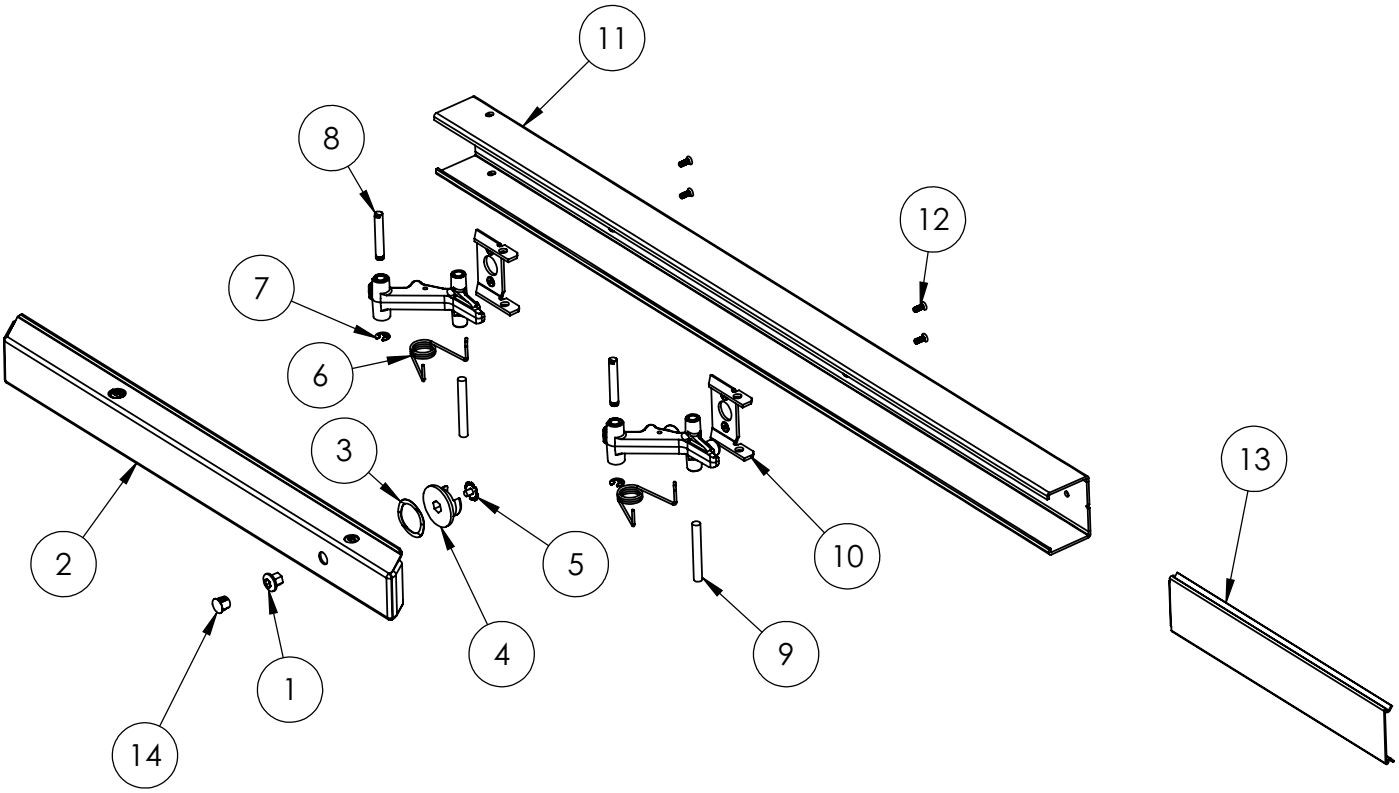
Assembly No.	Description	Option	Sellable
68-2918	E Wide Rail Assembly*	19-	Yes
68-2919	F Wide Rail Assembly*		Yes
68-2921	J Wide Rail Assembly*		Yes
68-2920	G Wide Rail Assembly*		Yes
68-2905	E Narrow Rail Assembly*		Yes
68-2906	F Narrow Rail Assembly*		Yes
68-2908	J Narrow Rail Assembly*		Yes
68-2907	G Narrow Rail Assembly*		Yes
68-2926	12- E Wide Rail Assembly*	12-19-	Yes
68-2927	12- F Wide Rail Assembly*		Yes
68-2929	12- J Wide Rail Assembly*		Yes
68-2928	12- G Wide Rail Assembly*		Yes
68-2913	12- E Narrow Rail Assembly*		Yes
68-2914	12- F Narrow Rail Assembly*		Yes
68-2916	12- J Narrow Rail Assembly*		Yes
68-2915	12- G Narrow Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	68-0583	Lockdown Button[1]	1	Yes
2		68-0736	Push Rail, E*	1	Yes
		68-0739	Push Rail, F*		Yes
		68-0737	Push Rail, J*		Yes
		68-0738	Push Rail, G*		Yes
3		01-0610	Wave Spring Washer[1]	1	Yes
4		68-0582	Lockdown Cam[1]	1	Yes
5		01-4466	SEMS Machine Screw[1]	1	Yes
6		68-0236	Spring, Rail Arm	2	Yes
7		01-0098	Retaining Ring	2	Yes
8		68-0229	Pivot Pin, Push Rail	2	Yes
9		68-0945	Pivot Pin, Mounting Rail	2	Yes
10		68-0943	Bracket	2	Yes
11		68-0950	Mounting Rail, E*	1	Yes
		68-0952	Mounting Rail, F*		Yes
		68-0949	Mounting Rail, J*		Yes
		68-0948	Mounting Rail, G*		Yes
12		01-1236	#6-32X3/8" Machine Screw[1]	4	Yes
13		68-0550	Mounting Rail Insert, E*	1	Yes
		68-0549	Mounting Rail Insert, F*		Yes
		68-0552	Mounting Rail Insert, J*		Yes
		68-0551	Mounting Rail Insert, G*		Yes
14		01-4537	Standard Hole Plug	1	Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Assembly 68-2919 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
AL-	68-4010	68-4011	68-4012	68-4025	68-4022	68-4023	68-4024	Yes
12-AL-	68-4018	68-4019	68-4020	68-4033	68-4030	68-4031	68-4032	Yes
19-AL-	68-4035	68-4036	68-4037	68-4050	68-4047	68-4048	68-4049	Yes
12-19-AL-	68-4043	68-4044	68-4045	68-4058	68-4055	68-4056	68-4057	Yes
53-AL-	68-4716	68-4717	68-4718	68-4723	68-4724	68-4725	68-4726	Yes
12-53-AL-	68-4720	68-4721	68-4722	68-4727	68-4728	68-4729	68-4730	Yes
19-53-AL-	68-4842	68-4843	68-4844	68-4849	68-4850	68-4851	68-4852	Yes
12-19-53-AL-	68-4846	68-4847	68-4848	68-4853	68-4854	68-4855	68-4856	Yes
53-55-AL-	68-4922	68-4923	68-4924	68-4929	68-4930	68-4931	68-4932	Yes
12-53-55-AL-	68-4926	68-4927	68-4928	68-4933	68-4934	68-4935	68-4936	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
TL-	68-5048	68-5049	68-5051	68-5050	68-5009	68-5010	68-5012	68-5011	Yes
16-TL-	68-5052	68-5053	68-5055	68-5054	68-5013	68-5014	68-5016	68-5015	Yes
12-TL-	68-5056	68-5057	68-5059	68-5058	68-5017	68-5018	68-5020	68-5019	Yes
TL- Inactive	68-5060	68-5061	68-5063	68-5062	N/A	N/A	N/A	N/A	Yes
TL- (8895 Only)	68-5164	68-5165	68-5167	68-5166	N/A	N/A	N/A	N/A	Yes
55-TL-(8895 Only)	68-5168	68-5169	68-5171	68-5170	N/A	N/A	N/A	N/A	Yes
55-56-TL-	68-5689	68-5173	68-5174	68-5172	68-5692	68-5176	68-5177	68-5175	Yes
16-55-56-TL-	68-5706	68-5707	68-5708	68-5709	68-5738	68-5739	68-5740	68-5741	Yes
55-56-HK-TL-	68-5722	68-5723	68-5724	68-5725	68-5754	68-5755	68-5756	68-5757	Yes
AL-TL-	N/A	68-5190	68-5191	68-5192	68-5199	68-5196	68-5197	68-5198	Yes
12-AL-TL-	N/A	68-5193	68-5194	68-5195	68-5203	68-5200	68-5201	68-5202	Yes
59-TL-	N/A	68-5178	68-5179	68-5180	N/A	68-5187	68-5188	68-5189	Yes
12-59-TL-	N/A	68-5181	68-5182	68-5183	N/A	68-5187	68-5188	68-5189	Yes
55-AL-TL-	N/A	68-5314	68-5315	68-5316	68-5323	68-5320	68-5321	68-5322	Yes
12-55-AL-TL-	N/A	68-5317	68-5318	68-5319	68-5327	68-5324	68-5325	68-5326	Yes
53-58-TL-	68-5252	68-5253	68-5254	68-5255	68-5264	68-5265	68-5266	68-5267	Yes
12-53-58-TL-	68-5260	68-5261	68-5262	68-5263	68-5272	68-5273	68-5274	68-5275	Yes
16-53-58-TL-	68-5256	68-5257	68-5258	68-5259	68-5268	68-5269	68-5270	68-5271	Yes
53-55-TL-	68-5228	68-5229	68-5230	68-5231	68-5240	68-5241	68-5242	68-5243	Yes
12-53-55-TL-	68-5236	68-5237	68-5238	68-5239	68-5248	68-5249	68-5250	68-5251	Yes
16-53-55-TL-	68-5232	68-5233	68-5234	68-5235	68-5244	68-5245	68-5246	68-5247	Yes
53-TL-	68-5204	68-5205	68-5206	68-5207	68-5216	68-5217	68-5218	68-5219	Yes
12-53-TL-	68-5208	68-5209	68-5210	68-5211	68-5220	68-5221	68-5222	68-5223	Yes
16-53-TL-	68-5212	68-5213	68-5214	68-5215	68-5224	68-5225	68-5226	68-5227	Yes
56-TL-	68-5691	68-5162	68-5163	68-5161	68-5688	68-5159	68-5160	68-5158	Yes
56-HK-TL-	68-5750	68-5751	68-5752	68-5753	68-5718	68-5719	68-5720	68-5721	Yes
16-56-TL-	68-5734	68-5735	68-5736	68-5737	68-5702	68-5703	68-5704	68-5705	Yes
57-TL-	N/A	68-5096	68-5098	68-5097	68-5102	68-5403	68-5105	68-5104	Yes
12-57-TL-	N/A	68-5099	68-5101	68-5100	68-5106	68-5107	68-5109	68-5108	Yes
55-57-TL-	N/A	68-5178	68-5179	68-5180	N/A	68-5181	68-5182	68-5186	Yes
12-55-57-TL-	N/A	68-5184	68-5185	68-5186	N/A	68-5187	68-5188	68-5189	Yes
55-58-TL-	68-5134	68-5135	68-5137	68-5136	68-514	68-5147	68-5149	68-5148	Yes
12-55-58-TL-	68-5142	68-5143	68-5145	68-5144	68-5154	68-5155	68-5157	68-5156	Yes
16-55-58-TL-	68-5138	68-5139	68-5141	68-5140	68-5150	68-5151	68-5153	68-5152	Yes
58-TL-	68-5110	68-5111	68-5113	68-5112	68-5122	68-5123	68-5125	68-5124	Yes
12-58-TL-	68-5118	68-5119	68-5121	68-5120	68-5130	68-5131	68-5133	68-5132	Yes
16-58-TL-	68-5114	68-5115	68-5117	68-5116	68-5126	68-5127	68-5129	68-5128	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	L	M	N	Sellable
LP	68-4242	68-4243	68-4244	Yes
12-LP	68-4250	68-4251	68-4252	Yes
16-LP	68-4246	68-4247	68-4248	Yes
58-LP	68-4340	68-4341	68-4342	Yes
12-58-LP	68-4344	68-4345	68-4346	Yes
19-58-LP	68-4348	68-4349	68-4350	Yes
12-19-58-LP	68-4352	68-4353	68-4354	Yes
56-TL-LP	68-5352	68-5353	68-5354	Yes
16-56-TL-LP	68-5796	68-5797	68-5798	Yes
56-HK-TL-LP	68-5808	68-5809	68-5810	Yes
55-56-TL-LP	68-5348	68-5349	68-5350	Yes
16-55-56-TL-LP	68-5799	68-5800	68-5801	Yes
55-56-HK-TL-LP	68-5811	68-5812	68-5813	Yes
58-TL-LP	68-5356	68-5357	68-5358	Yes
12-58-TL-LP	68-5360	68-5361	68-5362	Yes
55-58-TL-LP	68-5364	68-5365	68-5366	Yes
12-55-58-TL-LP	68-5368	68-5369	68-5370	Yes
19-LP	68-4292	68-4293	68-4294	Yes
12-19-LP	68-4300	68-4301	68-4302	Yes
16-19-LP	68-4296	68-4297	68-4298	Yes
55-LP	68-4305	68-4306	68-4307	Yes
12-55-LP	68-4309	68-4310	68-4311	Yes
19-55-LP	68-4313	68-4314	68-4315	Yes
12-19-55-LP	68-4317	68-4318	68-4319	Yes
55-56-LP	68-4322	68-4323	68-4324	Yes
19-55-56-LP	68-4326	68-4327	68-4328	Yes
16-55-56-LP	68-5769	68-5770	68-5771	Yes
16-19-55-56-LP	68-5775	68-5776	68-5777	Yes
55-56-HK-LP	68-5781	68-5782	68-5783	Yes
19-55-56-HK-LP	68-5787	68-5788	68-5789	Yes
56-LP	68-4331	68-4332	68-4333	Yes
19-56-LP	68-4335	68-4336	68-4337	Yes
16-56-LP	68-5766	68-5767	68-5768	Yes
16-19-56-LP	68-5772	68-5773	68-5774	Yes
56-HK-LP	68-5778	68-5779	68-5780	Yes
19-56-HK-LP	68-5784	68-5785	68-5786	Yes
55-58-LP	68-4357	68-4358	68-4359	Yes
12-55-58-LP	68-4361	68-4362	68-4363	Yes
19-55-58-LP	68-4365	68-4366	68-4367	Yes
12-19-55-58-LP	68-4369	68-4370	68-4371	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
PL-57- (LHRB)	68-6180	68-6181	68-6182	68-6183	68-6196	68-6197	68-6198	Yes
PL-57- (RHRB)	68-6184	68-6185	68-6186	68-6187	68-6200	68-6201	68-6202	Yes
12-PL-57- (LHRB)	68-6188	68-6189	68-6190	68-6191	68-6204	68-6205	68-6206	Yes
12-PL-57- (RHRB)	68-6192	68-6193	68-6194	68-6195	68-6208	68-6209	68-6210	Yes
PL-59- (LHRB)	68-6128	68-6129	68-6130	68-6131	68-6160	68-6161	68-6162	Yes
PL-59- (RHRB)	68-6132	68-6133	68-6134	68-6835	68-6164	68-6165	68-6166	Yes
12-PL-59- (LHRB)	68-6144	68-6145	68-6146	68-6147	68-6168	68-6169	68-6170	Yes
12-PL-59- (RHRB)	68-6148	68-6149	68-6150	68-6151	68-6172	68-6173	68-6174	Yes
PL-55-57- (LHRB)	68-6216	68-6217	68-6218	68-6219	68-6232	68-6233	68-6234	Yes
PL-55-57- (RHRB)	68-6220	68-6221	68-6222	68-6223	68-6836	68-6237	68-6238	Yes
12-PL-55-57- (LHRB)	68-6224	68-6225	68-6226	68-6227	68-6240	68-6241	68-6242	Yes
12-PL-55-57- (RHRB)	68-6228	68-6229	68-6230	68-6231	68-6244	68-6245	68-6246	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
12-53-	68-4595	68-4596	68-4596	68-4597	68-4607	68-4608	68-4609	68-4610	Yes
12-53-56-	68-5544	68-4687	68-4688	68-4689	68-5580	68-4690	68-4691	68-4692	Yes
12-55-	68-2797	68-2798	68-2800	67-2799	68-2809	68-2810	68-2812	68-2811	Yes
12-53-55-	68-4623	68-4624	68-4625	68-4626	68-4635	68-4636	68-4637	68-4638	Yes
12-57-	68-6177	68-2829	68-2826	68-2825	68-2835	68-2836	68-2838	68-2837	Yes
12-55-57-	68-6213	68-4942	68-4944	68-4943	68-4949	68-4950	68-4952	68-4951	Yes
12-58-	68-3044	68-3045	68-3047	68-3046	68-3056	68-3057	68-3059	68-3058	Yes
12-53-58-	68-4647	68-4648	68-4649	68-4650	68-4659	68-4660	68-4661	68-4662	Yes
12-19-53-	68-4735	68-4736	67-4737	68-4738	68-4747	68-4748	68-4749	68-4750	Yes
12-19-55-	68-2939	68-2940	68-2942	68-2941	68-2951	68-2952	68-2954	68-2953	Yes
12-19-57	68-6179	68-2973	68-2976	68-2975	68-2985	68-2986	68-2988	68-2987	Yes
12-19-58-	68-3094	68-3095	68-3097	68-3096	68-3106	68-3107	68-3109	68-3108	Yes
12-19-53-58-	68-4786	68-4787	68-4788	68-4789	68-4798	68-4799	68-4800	68-4801	Yes
12-19-59-	68-6112	68-3801	68-3802	68-3803	68-6114	68-3809	68-3810	68-3811	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
16-53-	68-4599	68-4600	68-4601	68-4602	68-4611	68-4612	68-4613	68-4614	Yes
16-55-	68-2793	68-2794	68-2796	68-2795	68-2805	68-2806	68-2808	68-2807	Yes
16-53-55-	68-4619	68-4620	68-4621	68-4622	68-4631	68-4632	68-4633	68-4634	Yes
16-56-	68-5562	68-5563	68-5564	68-5565	68-5618	68-5619	68-5620	68-5621	Yes
16-53-56-	68-5570	68-5571	68-5572	68-5773	68-5626	68-5627	68-5628	68-5629	Yes
16-53-55-56-	68-5574	68-5575	68-5576	68-5577	68-5630	68-5631	68-5632	68-5633	Yes
16-58-	68-3040	68-3041	68-3043	68-3042	68-3052	68-3053	68-3055	68-3054	Yes
16-53-58-	68-4643	68-4644	68-4645	68-4646	68-4655	68-4656	68-4657	68-4658	Yes
16-53-55-58-	68-4667	68-4668	68-4669	68-4670	68-4675	68-4676	68-4677	68-4678	Yes
16-19-53-	68-4739	68-4740	68-4741	68-4742	68-4751	68-4752	68-4753	68-4754	Yes
16-19-55-	68-2935	68-2936	68-2938	68-2937	68-2947	68-2948	68-2950	68-2949	Yes
16-19-56-	68-5650	68-5651	68-5652	68-5653	68-5634	68-5635	68-5636	68-5637	Yes
16-19-53-56-	68-5513	68-5535	68-5536	68-5537	68-5642	68-5643	68-5644	68-5645	Yes
16-19-53-55-56-	68-5531	68-5532	68-5533	68-5534	68-5646	68-5647	68-5648	68-5649	Yes
16-19-58-	68-3090	68-3091	68-3093	68-3092	68-3102	68-3103	68-3105	68-3104	Yes
16-19-53-58-	68-4782	68-4783	68-4784	68-4785	68-4794	68-4795	68-4796	68-4797	Yes

***For all associated parts in assemblies above, contact factory for availability**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
19-53-	68-4731	68-4732	68-4733	68-4734	68-4743	68-4744	68-4745	68-4746	Yes
19-55-	68-2931	68-2932	68-2934	68-2933	68-2943	68-2944	68-2946	68-2945	Yes
19-56-	68-5511	68-3225	68-3226	68-3224	68-5582	68-3230	68-3231	68-3229	Yes
19-57-	68-6178	68-2965	68-2968	68-2967	68-2977	68-2978	68-2980	68-2979	Yes
19-58-	68-3086	68-3087	68-3089	68-3088	68-3098	68-3099	68-3101	68-3100	Yes
19-59-	68-6111	68-3797	68-3798	68-3799	68-6113	68-3805	68-3806	68-3807	Yes
19-53-56-	68-5512	68-4826	68-4827	68-4828	68-5584	68-4829	68-4830	68-4831	Yes
19-53-55-56-	68-5527	68-4953	68-4954	68-4955	68-5585	68-4956	68-4957	68-4958	Yes
19-53-58-	68-4778	68-4779	68-4780	68-4781	68-4790	68-4791	68-4792	68-4793	Yes

***For all associated parts in assemblies above, contact factory for availability**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
53-	68-4591	68-4592	68-4593	68-4594	68-4603	68-4604	68-4605	68-4606	Yes
55-	68-2789	68-2790	68-2792	68-2791	68-2801	68-2802	68-2804	68-2803	Yes
53-55-	68-4615	68-4616	68-4617	68-4618	68-4627	68-4628	68-4629	68-4630	Yes
53-56-	68-5544	68-4687	68-4688	68-4689	68-5580	68-4690	68-4691	68-4692	Yes
53-55-56-	68-5545	68-4693	68-4694	68-4695	68-5581	68-4696	68-4697	68-4698	Yes
57-	68-6176	68-2815	68-2818	68-2817	68-2827	68-2828	68-2830	68-2829	Yes
55-57-	68-6212	68-4938	68-4940	68-4939	68-4945	68-4946	68-4948	68-4947	Yes
58-	68-3036	68-3037	68-3039	68-3038	68-3048	68-3049	68-3051	68-3050	Yes
53-58-	68-4639	68-4640	68-4641	68-4642	68-4651	68-4652	68-4653	68-4654	Yes
53-55-58-	68-4663	68-4664	68-4665	68-4666	68-4675	68-4676	68-4677	68-4678	Yes

- **For all associated parts in assemblies above, contact factory for availability**
- **Specify finish**

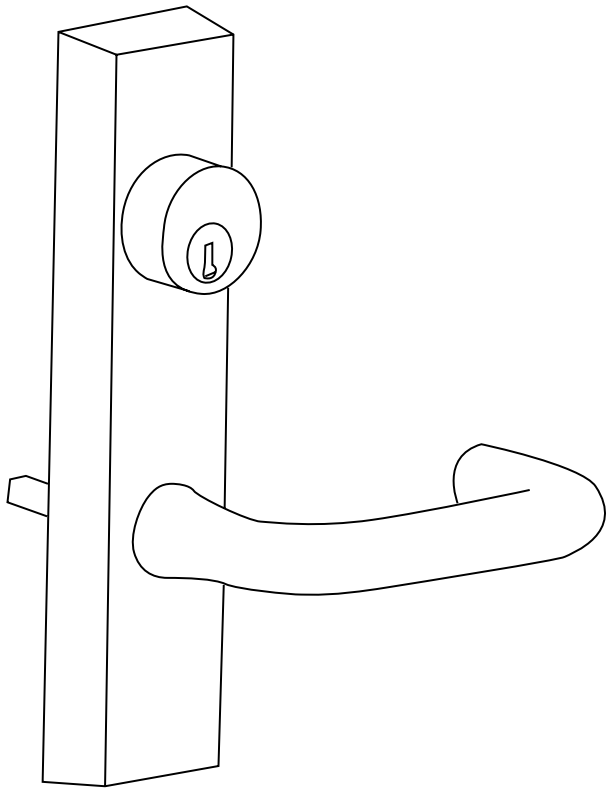
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Exit Devices				
	8300	AD8400 MD8400	8500	AD8600 MD8600 WD8600	SP8600[2] PP8600[2] PR8600[2]
04	704	—	704	—	—
	744[1]	—	744[1]	—	—
06	—	706-4	—	706-4	706-6
	—	746-4[1]	—	746-4[1]	746-6[1]
10	710	710-4	710	710-4	710-6
	740[1]	740-4[1]	740[1]	740-4[1]	740-6[1]
13	713	713-4	713-8	713-4	713-6
	743[1]	743-4[1]	743-8[1]	743-4[1]	743-6[1]
15	715	715-4	715-8	715-4	715-6
16	—	—	—	—	—
73	—	773-4	773-8	773-4	773-6
74	—	774-4	774-8	774-4	774-6
75	775	—	—	—	—
76	776	—	—	—	—
77	—	—	—	—	—
78	—	—	—	—	—

1. 740, 743, 744 & 746 are freewheeling levers
2. Designates discontinued products



A8231 12/17

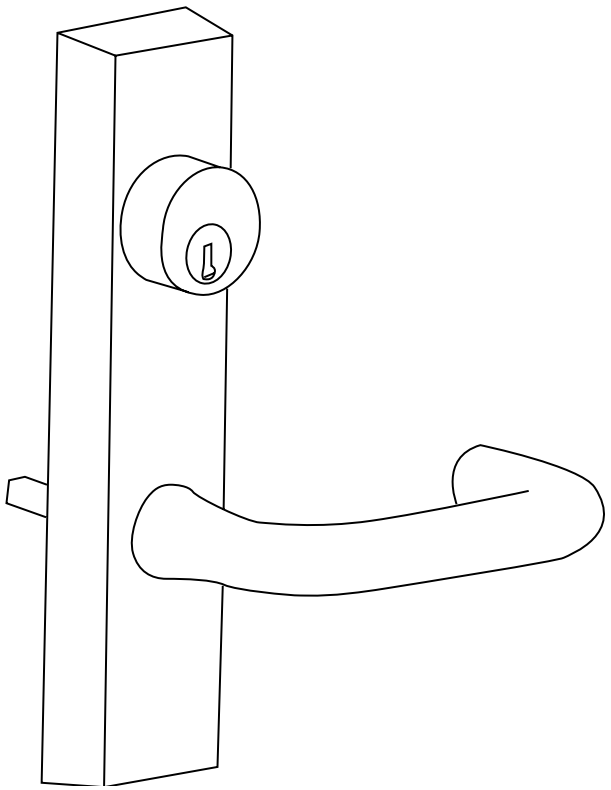
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Exit Devices						
	LS8600 LP8600 LR8600	**8700 FM8700 HC48700 HC8700**	**NB8700**	**SP8700[2] PP8700[2] PR8700[2]**	**8800**	**8888 HC8800**	**8900**
04	—	—	—	—	704	704	704
	—	—	—	—	744[1]	744[1]	744[1]
06	706-6	706	706-8	706-8	706-8	706-8	—
	746-6[1]	746[1]	746-8	746-8[1]	746-8[1]	746-8[1]	—
10	710-6	710	710	710	710	710	710
	740-6[1]	740[1]	740	740[1]	740[1]	740[1]	740[1]
13	713-6	713	—	713-8	713-8	713-8	713
	743-6[1]	743[1]	743-8[1]	743-8[1]	743-8[1]	743-8[1]	743[1]
15	715-6	715	715-8	715-8	715-8	715-8	715
16	—	—	—	—	716	—	716
73	773-6	773	773-8	773-8	—	—	—
74	774-6	774	774-8	774-8	—	—	—
75	—	—	—	—	775-8	775-8	775
76	—	—	—	—	776-8	776-8	776
77	—	—	—	—	777-8	777-8	777
78	—	—	—	—	778-8	778-8	778

1. 740, 743, 744 & 746 are freewheeling levers
2. Designates discontinued products



A8231 12/17

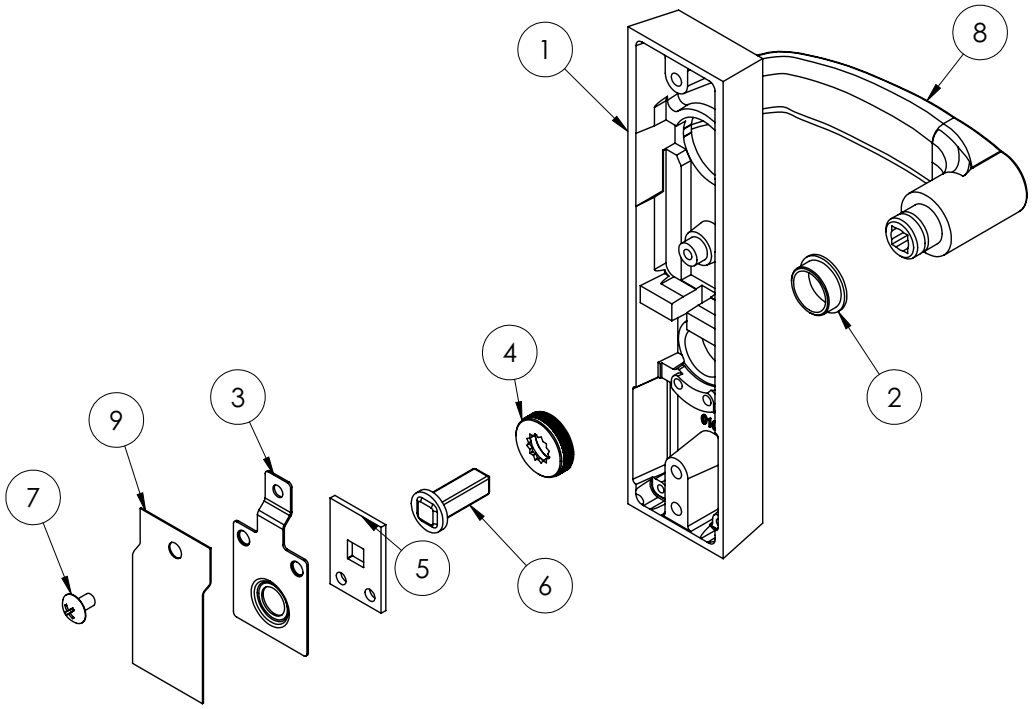
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0427	ET Case (704)	1	No
	97-0429	ET Case (710)	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	97-0522	Hub Plate (704/710)	1	Yes
6	97-0573	Spindle (704/710)	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	—	Lever Handle[1,2]	1	Yes
9	A6407	Information Tag	1	No
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

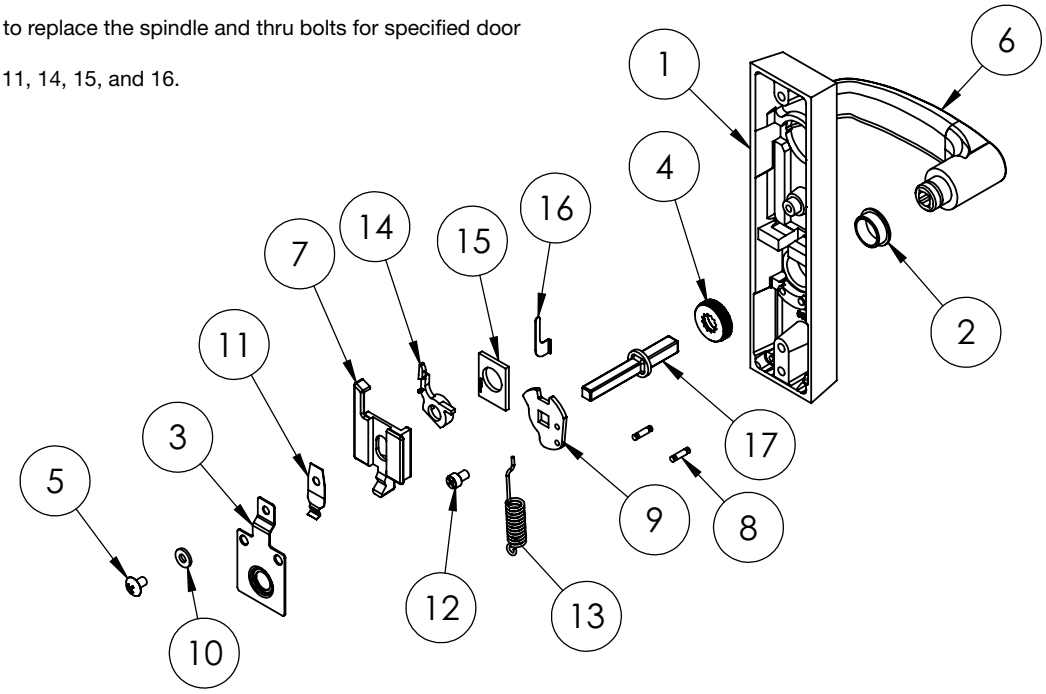
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
Not Shown	—	Cylinder Assembly[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
7	97-0355	Locking Slide (706) (607-2)	1	Yes
	97-0356	Locking Slide (713) (607-1)	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0528	Hub Plate (Std)	1	Yes
10	97-0557	Fusible Link	1	Yes
11	97-0571	Locking Slide Spring	1	Yes
12	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
13	97-0425	Hub Spring (Std)	1	Yes
14	97-0558	Slide Support	1	No
15	97-0563	Spring Support	1	No
16	97-0564	Return Spring	1	No
17	97-0549	Spindle (1 3/4" Door) (730-1)	1	Yes
	97-0550	Spindle (2" Door) (730-2)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-3)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 5, 7, 10, 11, 14, 15, and 16.



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

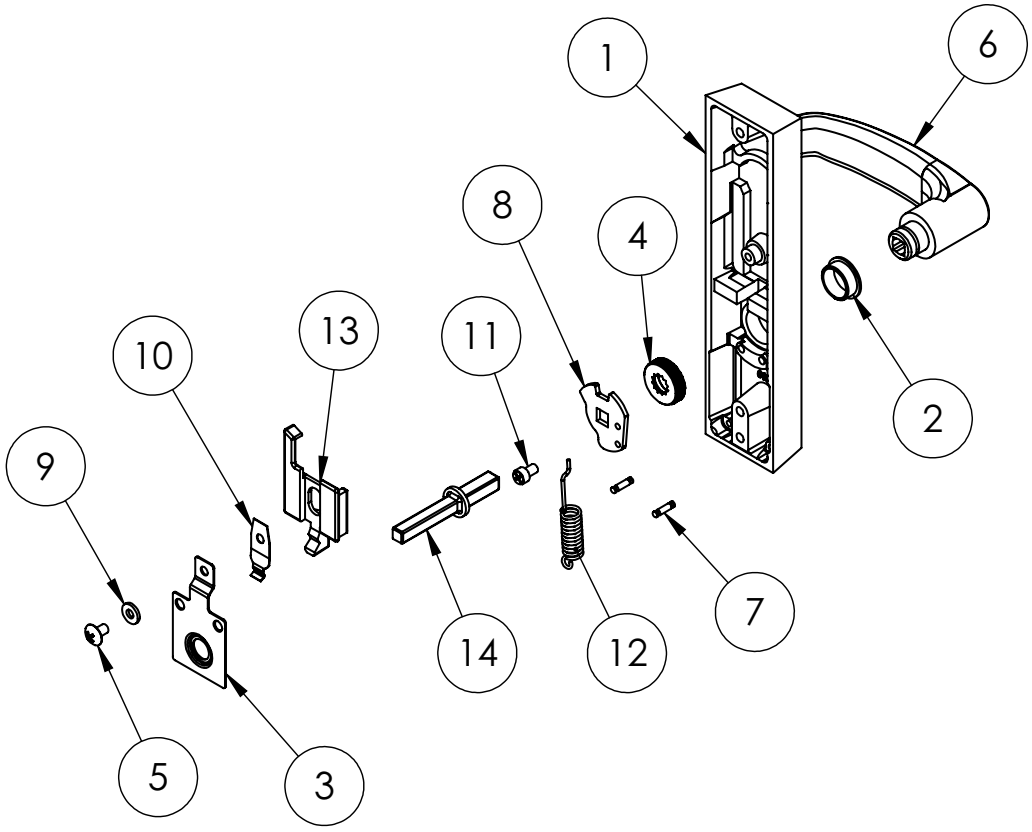
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	730-1	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-2	Spindle Retrofit Kit (2" Door)	1	Yes
	730-3	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

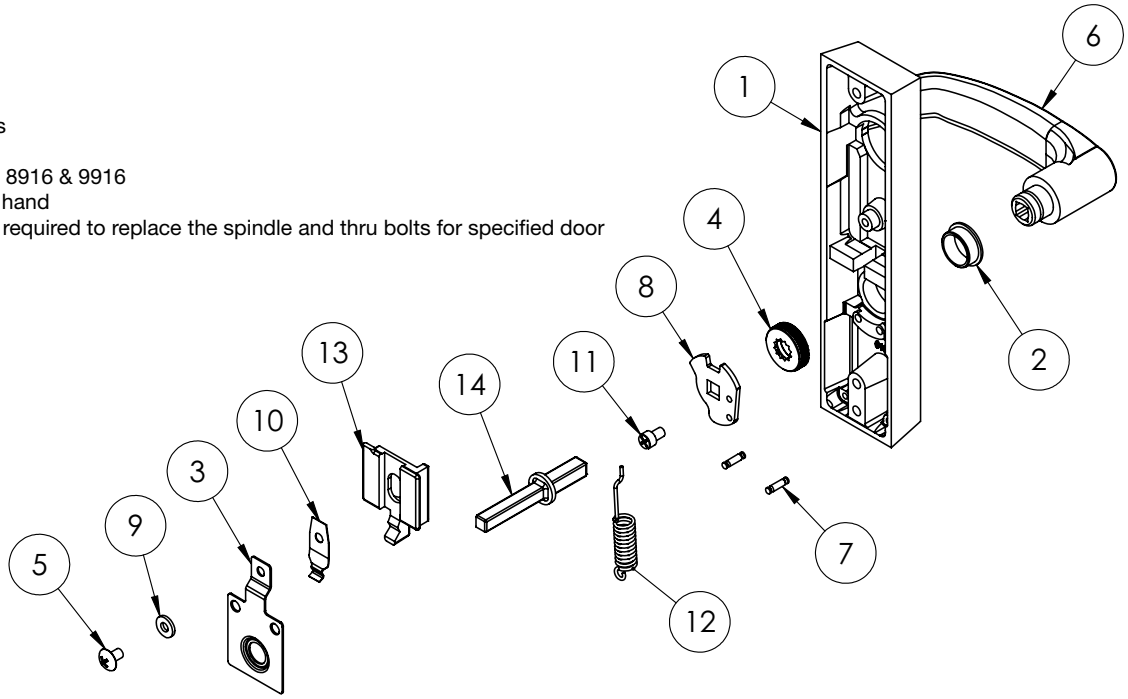
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0427	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
7	01-4507	1/8" X 1/2' Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
Not Shown	—	Cylinder[1,2,2a]	1	Yes
	97-0350	Cylinder Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	13-0086	Backplate (8816 Only)	1	Yes
	13-0074	Connecting Screw (8816 Only)	2	Yes
	13-0075	Connecting Screw (8816 Only) (2 1/2" Door And Over)	2	Yes
	13 97-0439	Locking Slide (716)	1	Yes
14	97-0549	Spindle (1 3/4" Door) (730-1)	1	Yes
	97-0550	Spindle (2" Door) (730-2)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-3)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	1	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	1	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	1	Yes

1. Specify finish
2. Specify cylinder size
2a. By keying Requirements
2b. #34 Cylinder for 8816
#46 Mortise cylinder for 8916 & 9916
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

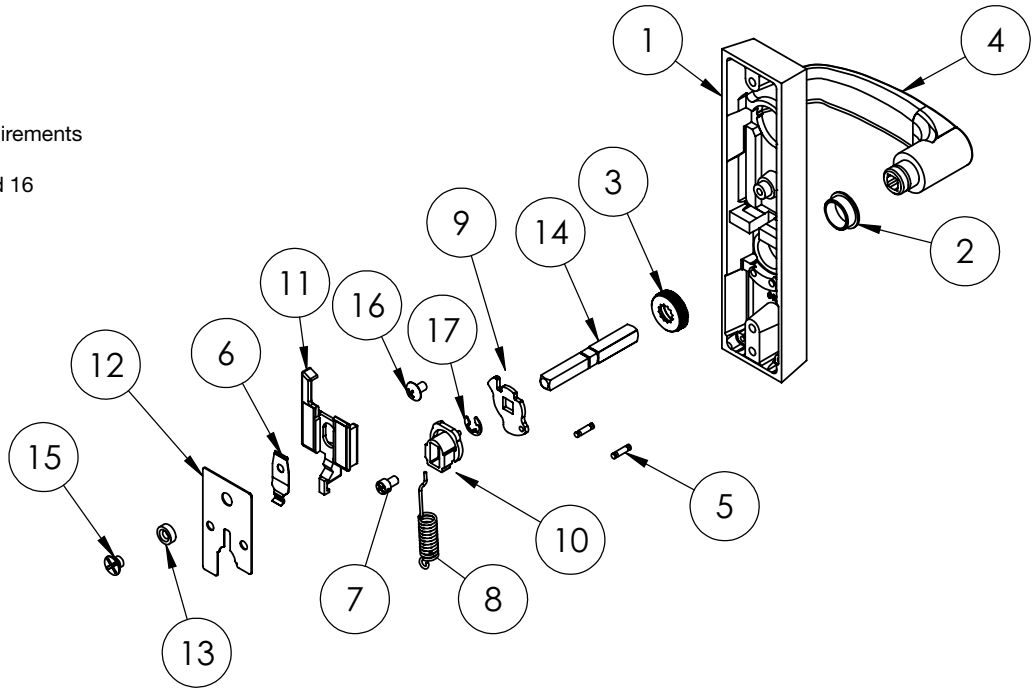
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0347	Locking Slide Spring	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	97-0571	Locking Slide Spring		Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0478	Lower Hub Plate	1	Yes
10	97-0479	Spindle Lock	1	Yes
11	97-0475	Locking Slide (743)	1	Yes
12	97-0581	Retaining Plate	1	Yes
13	97-0582	Spacer	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	01-1479	Cr-Fhms #10-32 X 1/2"	1	Yes
16	01-1183	Ct-Thms #10-32 X 5/16"	1	Yes
17	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 6, 11, and 16



A8231 12/17

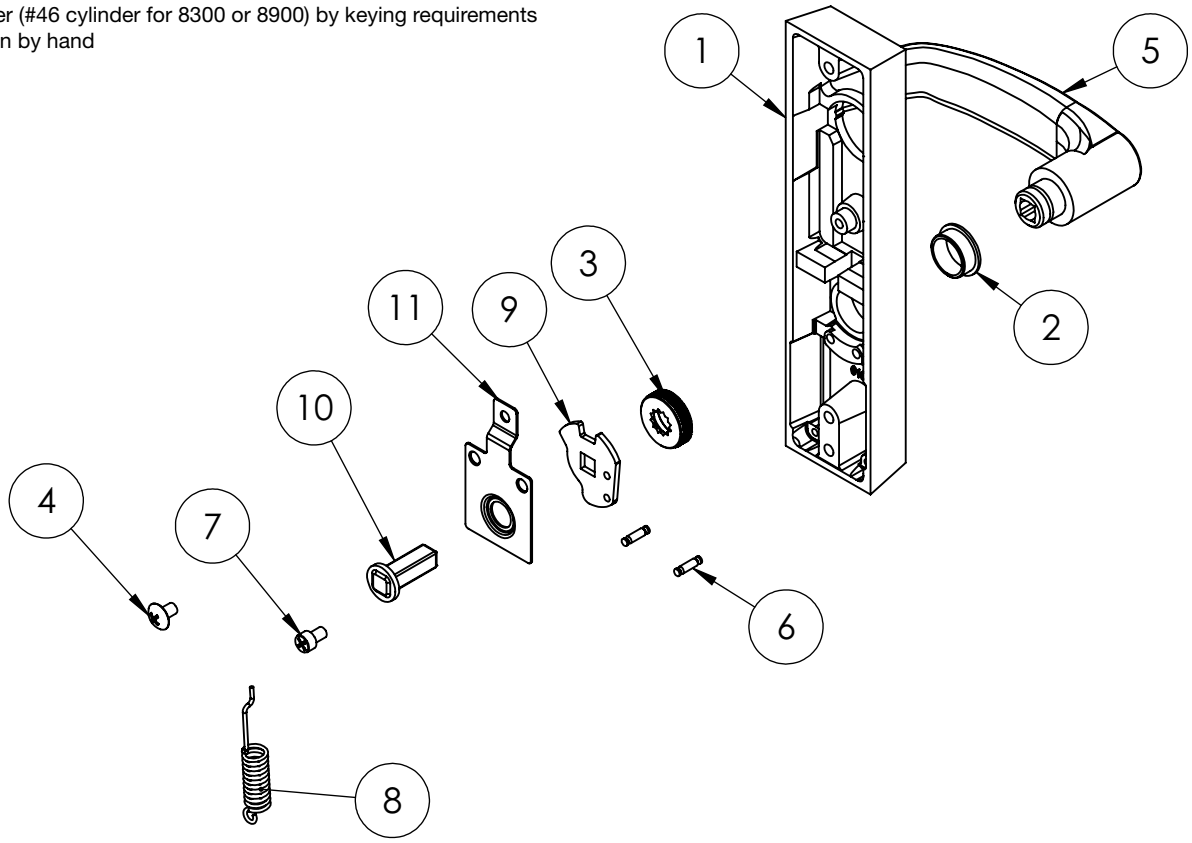
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case (740)	1	No
	97-0427	ET Case (744)	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
5	—	Lever Handle[1,2]	1	Yes
6	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0528	Hub Plate	1	Yes
10	97-0573	Spindle	1	Yes
11	68-1393	Retaining Plate	1	Yes
Not Shown	—	Rim Cylinder (744 Only)[1,2]	1	Yes
	13-0086	Backplate (744 Only)	1	Yes
	13-0074	Connecting Screw (744 Only)	2	Yes
	13-0075	Connecting Screw (744 Only) (2 1/2" Door And Over)	2	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #34 cylinder (#46 cylinder for 8300 or 8900) by keying requirements
3. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

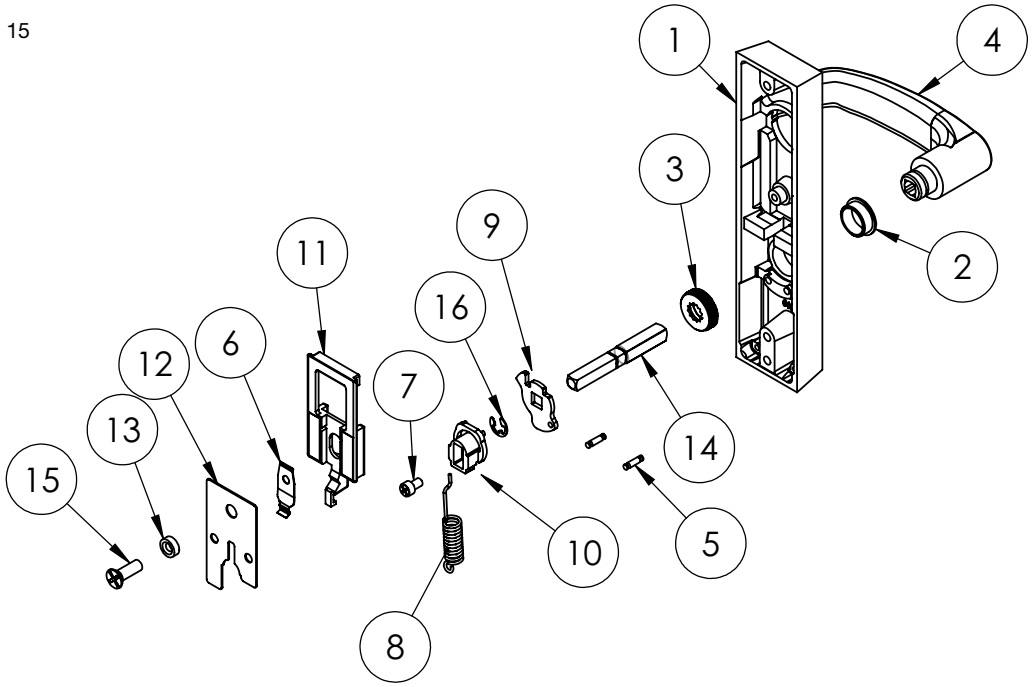
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	97-0347	Locking Slide Spring	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	97-0571	Locking Slide Spring W/ Bl Dyk	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0478	Lower Hub Plate	1	Yes
10	97-0479	Spindle Lock	1	Yes
11	97-0476	Locking Slide (746 Function)	1	Yes
12	97-0581	Retaining Plate	1	Yes
13	97-0582	Spacer	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
16	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 6, 11, and 15



A8231 12/17

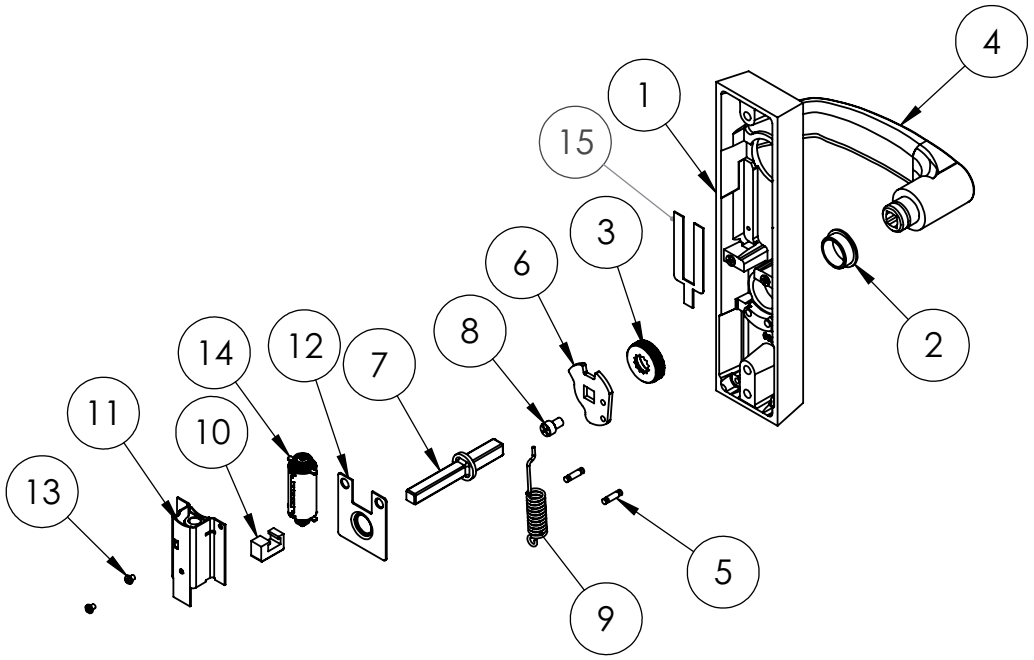
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0528	Hub Plate	1	Yes
7	97-0549	Spindle (1 3/4" Door)	1	
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	
8	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0329	Locking Tail	1	Yes
11	97-3932	Solenoid Cover Assembly (Fail Secure)	1	Yes
12	68-1402	Retainer Plate, Electrical Function	1	Yes
13	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
14	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
15	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	

1. Specify finish
2. Specify lever design by hand



A8231 12/17

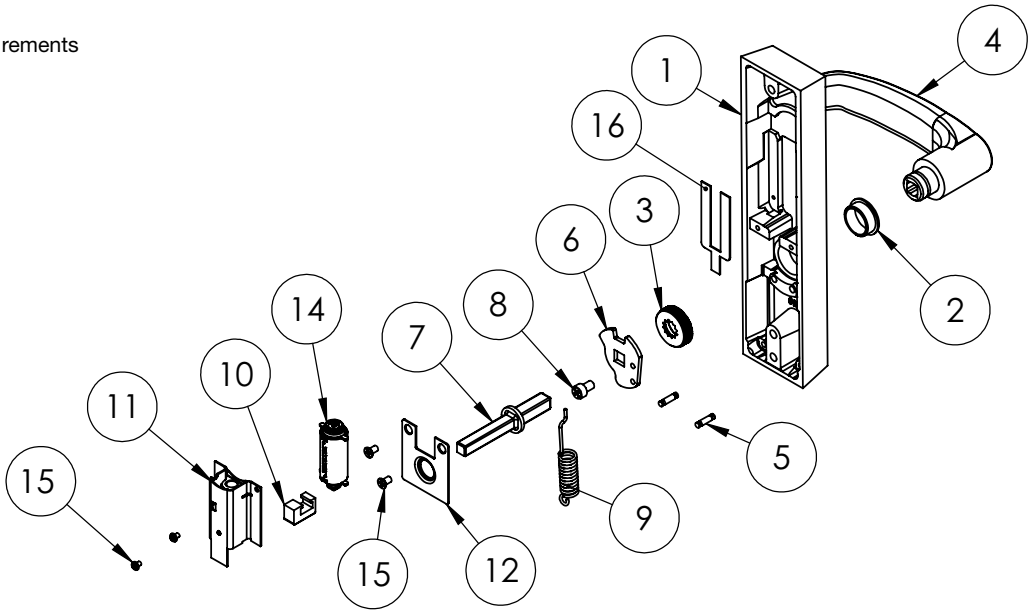
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	97-0528	Hub Plate	1	Yes
7	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	—	Cylinder[1,3]	1	Yes
	13-0086	Backplate	1	Yes
	13-0074	Connecting Screw	2	Yes
	13-0075	Connecting Screw (2 1/2" Door And Over)	2	Yes
8	01-1182	CR-CHMS #10-32 X .297	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0329	Locking Tail	1	Yes
11	97-3932	Solenoid Cover	1	Yes
12	68-1402	Retainer Plate, Electrical Function	1	Yes
13	01-1154	#6-32 X 1/4" PH Flat Undercut Ms	2	Yes
14	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
15	01-4560	#3-48 X 1/8" Pan CR-Ohms	2	Yes
16	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand
3. Specify #46 cylinder by keying requirements



A8231 12/17

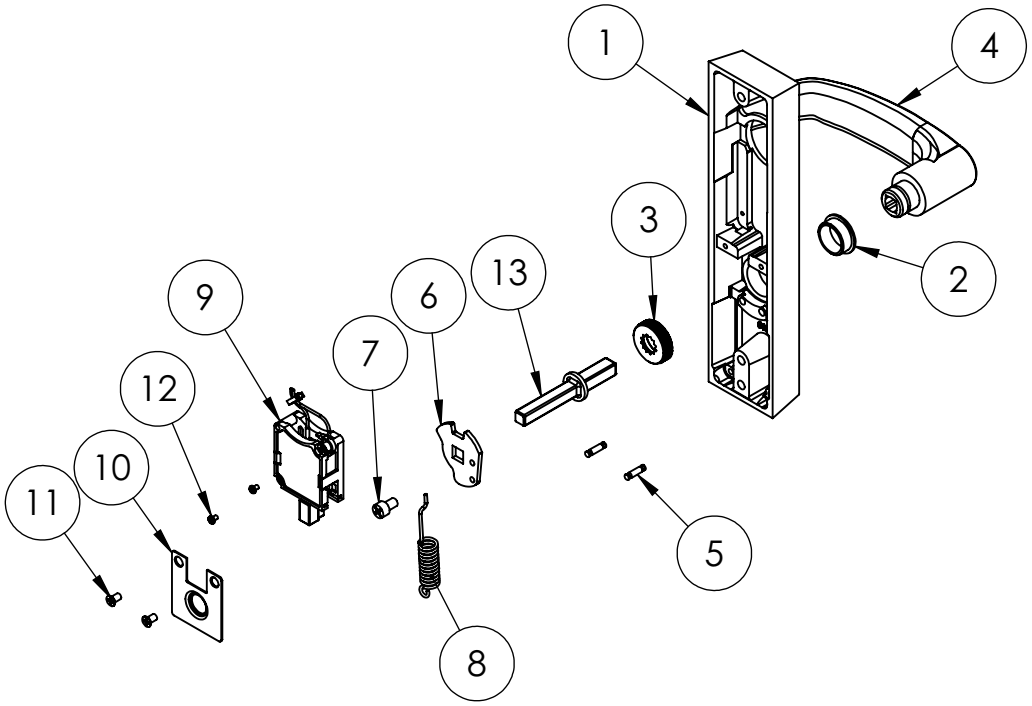
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	Electric ET Case W/ Cylinder Prep	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
Not Shown	—	Cylinder[1,2]	1	Yes
6	97-0528	Hub Plate (Std)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #46 cylinder by keying requirements
3. Specify lever design by hand



A8231 12/17

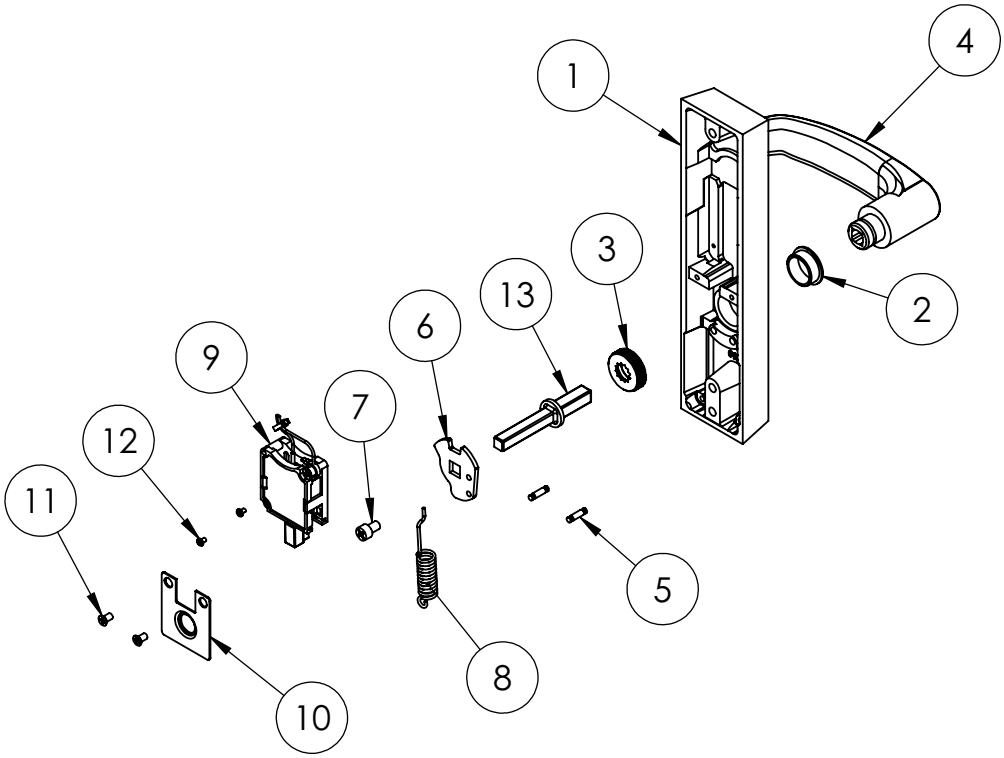
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	Electric ET Case W/O Cylinder Prep[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0528	Hub Plate (Std)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

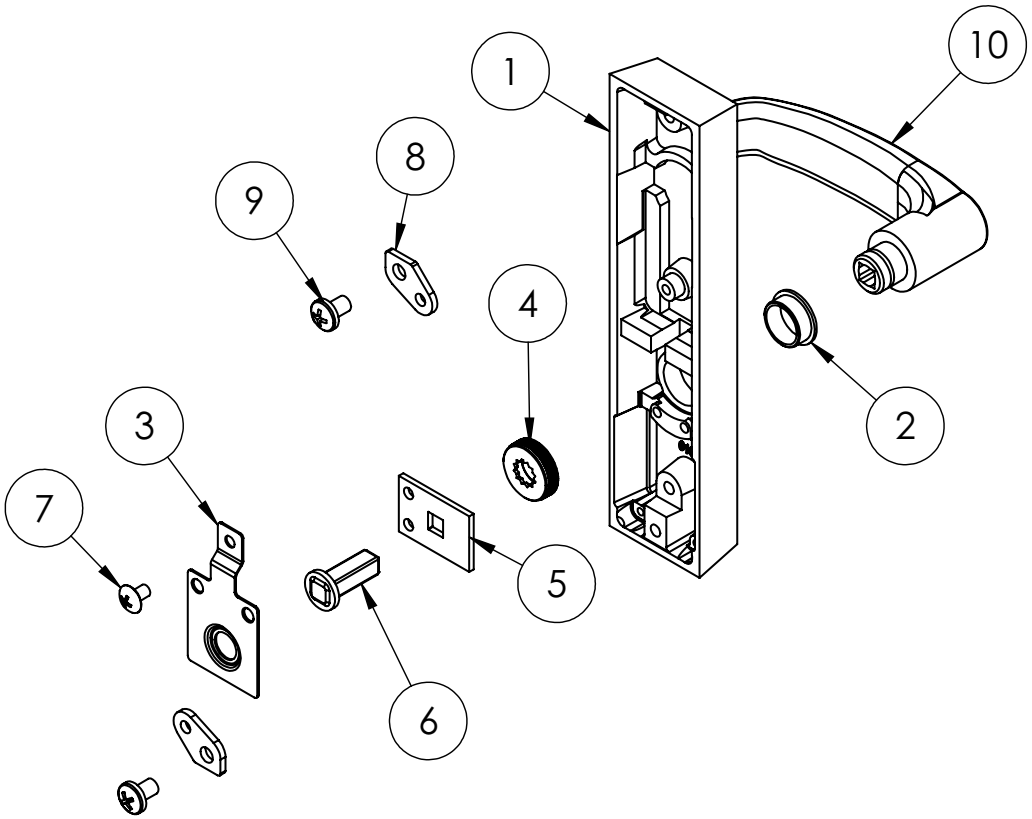
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	97-0522	Hub Plate (704/710)	1	Yes
6	97-0573	Spindle (704/710)	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	68-0853	Bracket	2	Yes
9	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
10	—	Lever Handle[1,2]	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 3 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

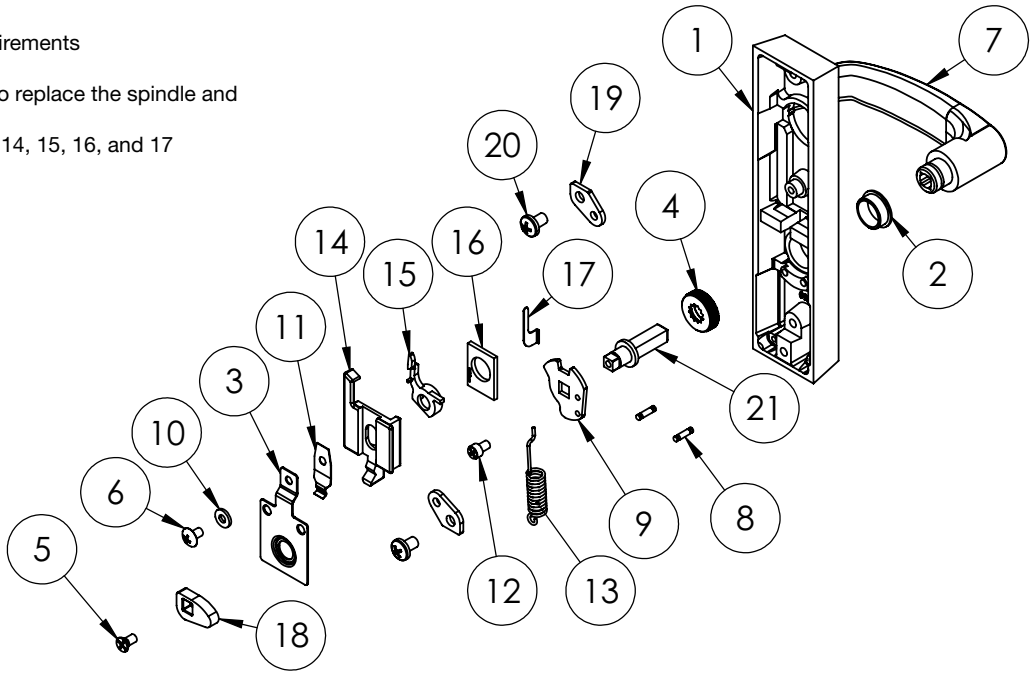
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1027	Ph Fl U'cut Ms #10-24 X 3/8"	1	Yes
6	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
7	—	Lever Handle[1,3]	1	Yes
Not Shown	—	Cylinder Assembly[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0528	Hub Plate (Std)	1	Yes
10	97-0557	Fusible Link	1	Yes
11	97-0571	Locking Slide Spring	1	Yes
12	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
13	97-0425	Hub Spring (Std)	1	Yes
14	97-0355	Locking Slide (706)	1	Yes
	97-0356	Locking Slide (713)	1	Yes
15	97-0558	Slide Support	1	No
16	97-0563	Spring Support	1	No
17	97-0564	Return Spring	1	No
18	68-0852	Cam 700-4	1	Yes
19	68-0853	Bracket	2	Yes
20	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
21	97-0549	Spindle (1 3/4" Door) (730-4)	1	Yes
	97-0550	Spindle (2" Door) (730-5)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-6)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 6, 10, 11, 14, 15, 16, and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

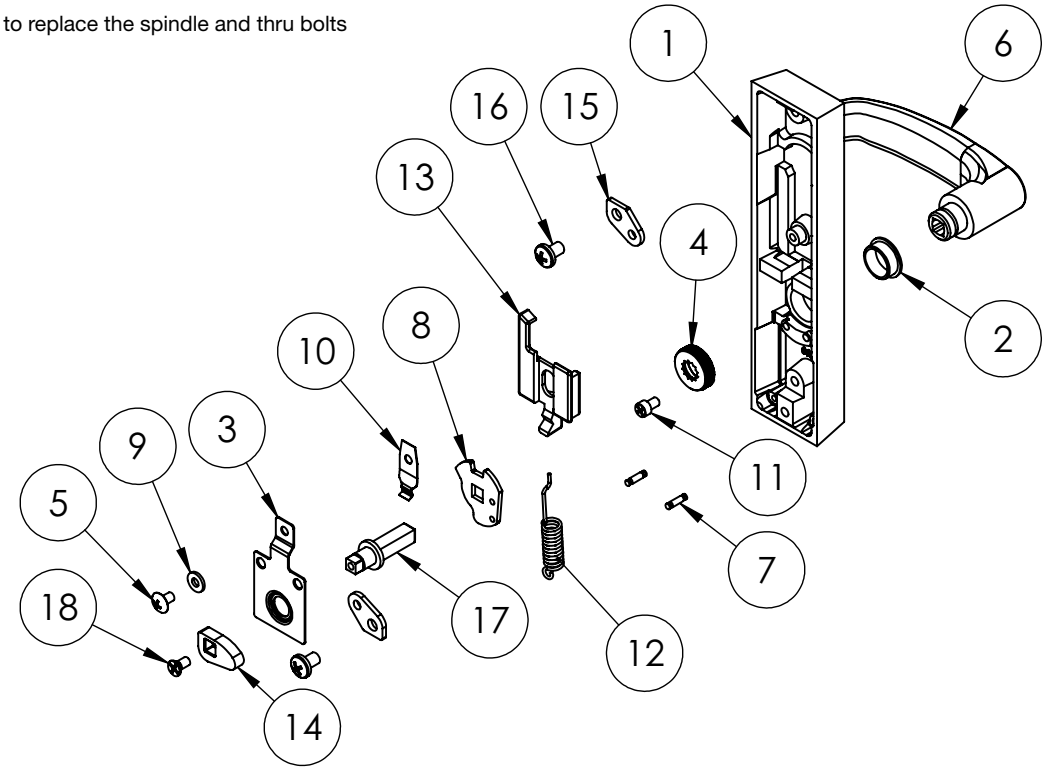
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	68-0852	Cam 700-4	1	Yes
15	68-0853	Bracket	2	Yes
16	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
17	730-4	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-5	Spindle Retrofit Kit (2" Door)	1	Yes
	730-6	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
18	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-30 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

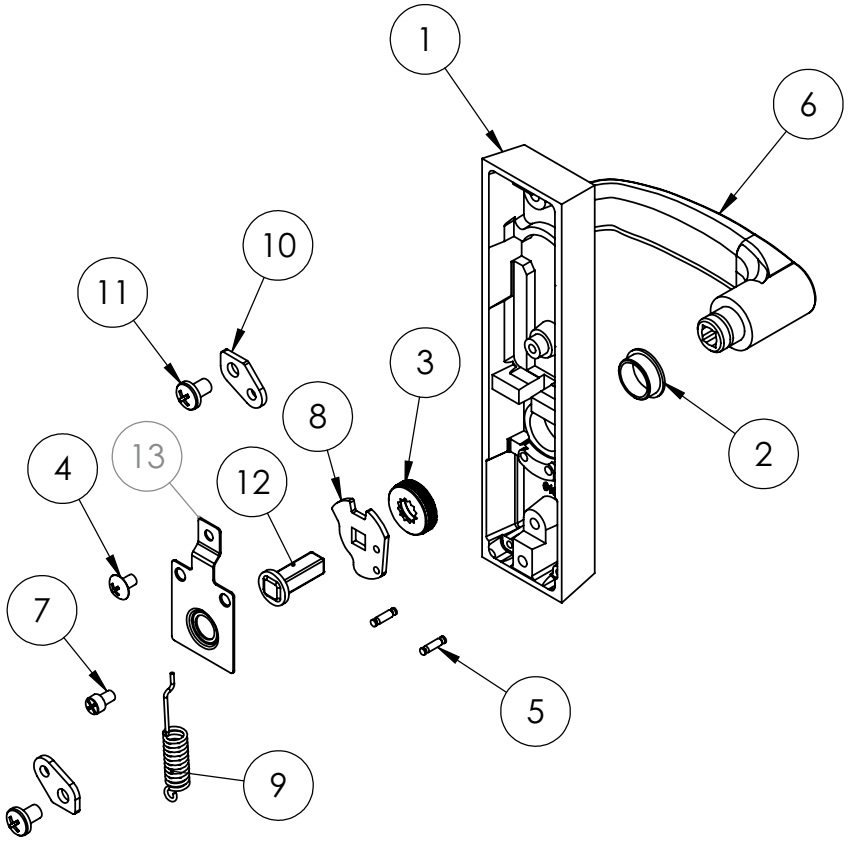
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,2]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0528	Hub Plate	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	68-0853	Bracket	2	Yes
11	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
12	97-0573	Spindle	1	Yes
13	68-1393	Retaining Plate	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

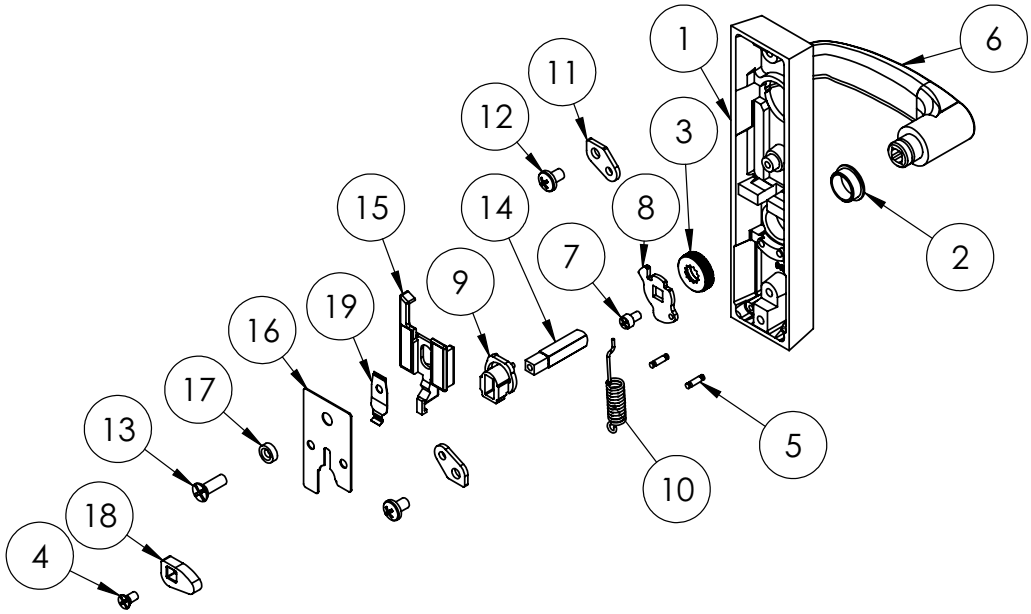
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,3]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
9	97-0479	Spindle Lock	1	Yes
10	97-0425	Hub Spring (Std)	1	Yes
11	68-0853	Bracket	2	Yes
12	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	2	Yes
13	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
14	97-3098	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3099	Spindle Assembly (2" Door)	1	Yes
	97-3100	Spindle Assembly (2 1/4" Door)	1	Yes
15	97-0475	Locking Slide (743)	1	Yes
16	97-0581	Retaining Plate	1	Yes
17	97-0582	Spacer	1	Yes
18	68-0852	Cam 700-4	1	Yes
19	97-0347	Locking Slide Spring	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 13, 15, 17 and 19



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

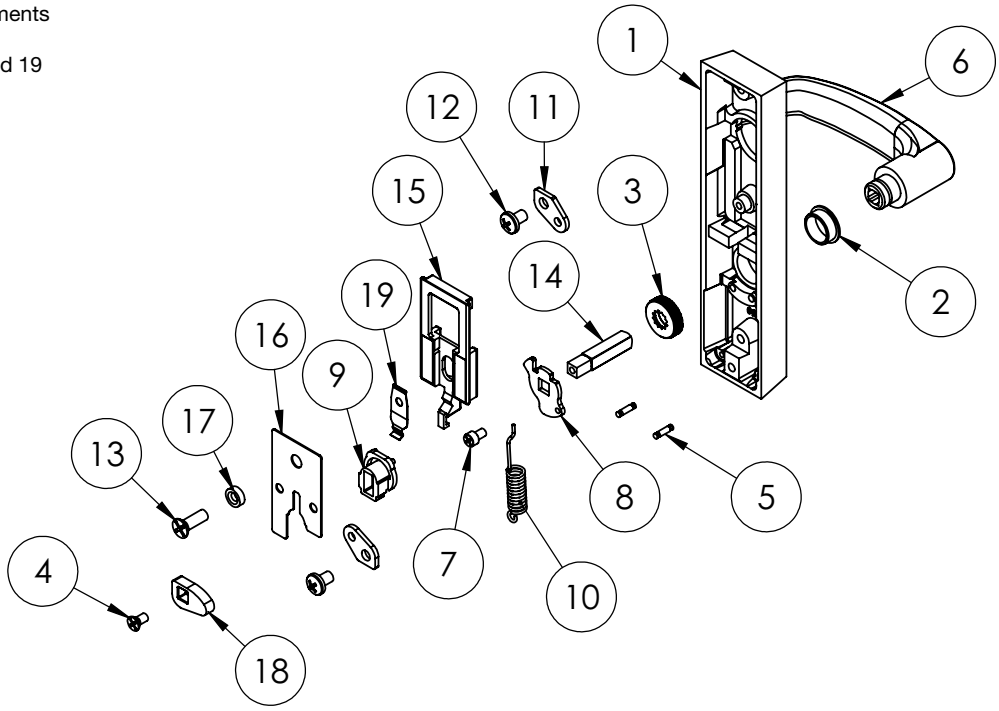
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap	1	Yes
4	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,3]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
9	97-0479	Spindle Lock	1	Yes
10	97-0425	Hub Spring (Std)	1	Yes
11	68-0853	Bracket	2	Yes
12	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	2	Yes
13	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	97-0476	Locking Slide (746)	1	Yes
16	97-0581	Retaining Plate	1	Yes
17	97-0582	Spacer	1	Yes
18	68-0852	Cam 700-4	1	Yes
19	97-0347	Locking Slide Spring	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 13, 15, 17 and 19



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

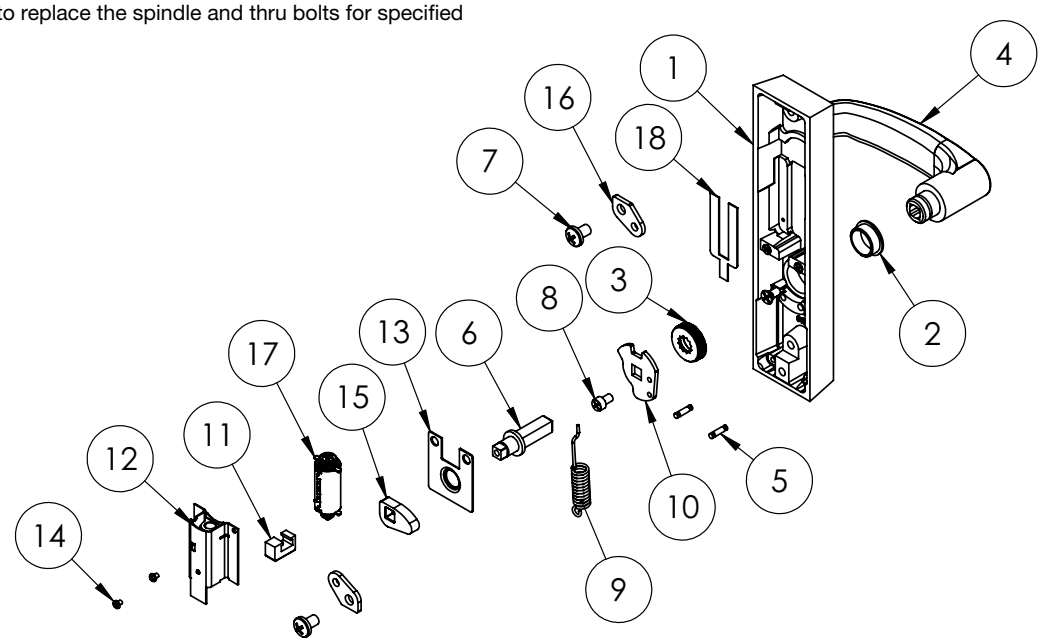
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0437	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	730-4	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-5	Spindle Retrofit Kit (2" Door)	1	Yes
	730-6	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
7	01-1478	Cr Pan Hd Mach Screw #1/4 X 3/8"	2	Yes
8	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0528	Hub Plate	1	Yes
11	97-0329	Locking Tail	1	Yes
12	97-3932	Solenoid Cover Assembly (Fail Secure)	1	Yes
13	68-1402	Retainer Plate, Electrical Function	1	Yes
14	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
15	68-0852	Cam 700-4	1	Yes
16	68-0853	Bracket	2	Yes
17	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
18	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

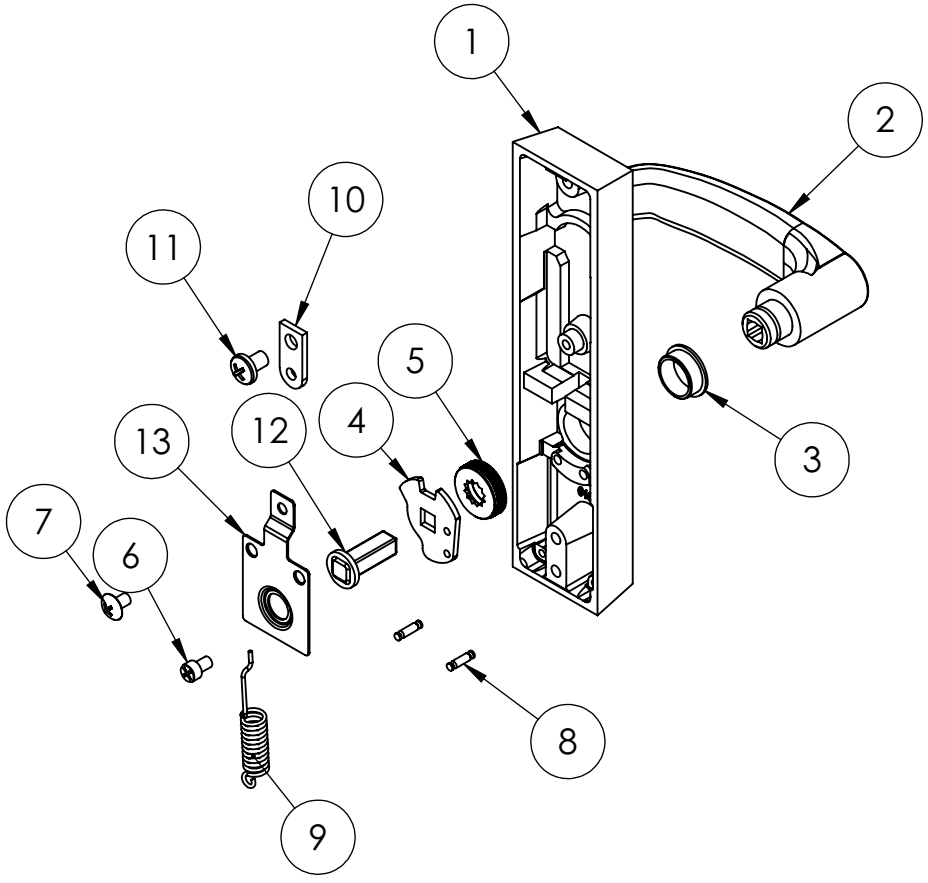
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0523	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0528	Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	1	Yes
12	97-0573	Spindle	1	Yes
13	68-1393	Retaining Plate	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

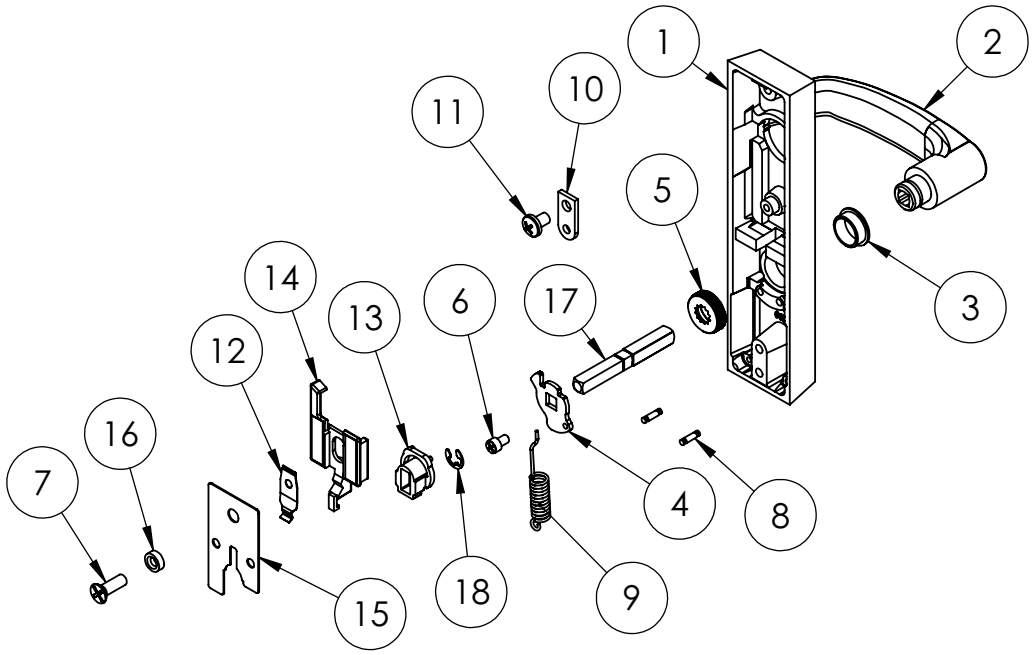
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0524	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1,3]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0478	Lower Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
8	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0380	Cylinder Nut	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0479	Spindle Lock	1	Yes
14	97-0475	Locking Slide (743)	1	Yes
15	97-0581	Retaining Plate	1	Yes
16	97-0582	Spacer	1	Yes
17	97-3092	Spindle Assembly	1	Yes
18	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 700-6 ET control is only available for 1-3/4" doors

Note: 607 kit contains items 7, 12, 14 and 16



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

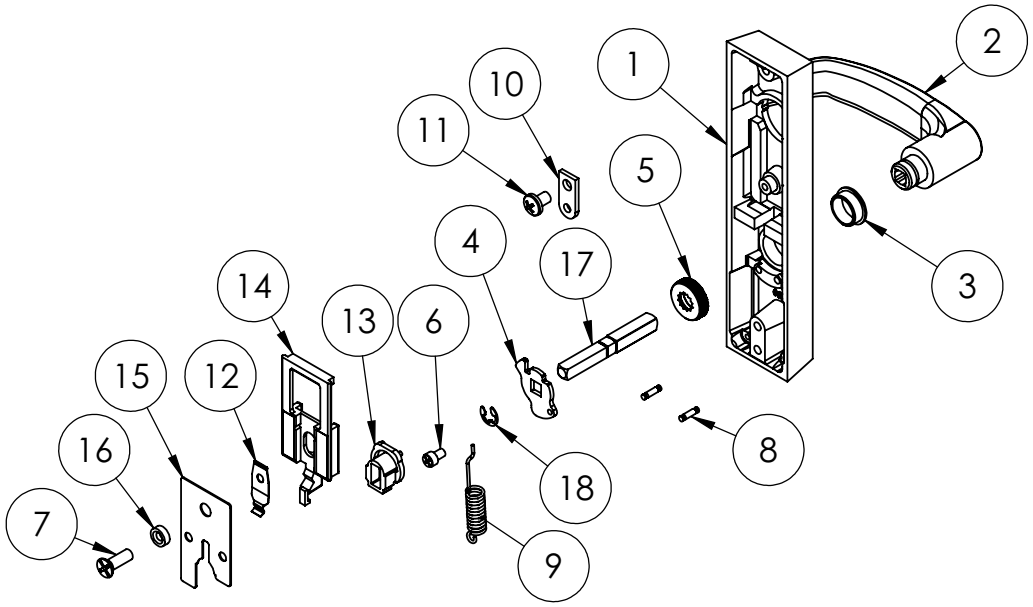
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0524	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1,3]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0478	Lower Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0479	Spindle Lock	1	Yes
14	97-0526	Locking Slide (746-6)	1	No
15	97-0581	Retaining Plate	1	Yes
16	97-0582	Spacer	1	Yes
17	97-3092	Spindle Assembly	1	Yes
18	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 700-6 ET control is only available for 1-3/4" doors

Note: 607 kit includes items 7, 12, 14 and 16



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

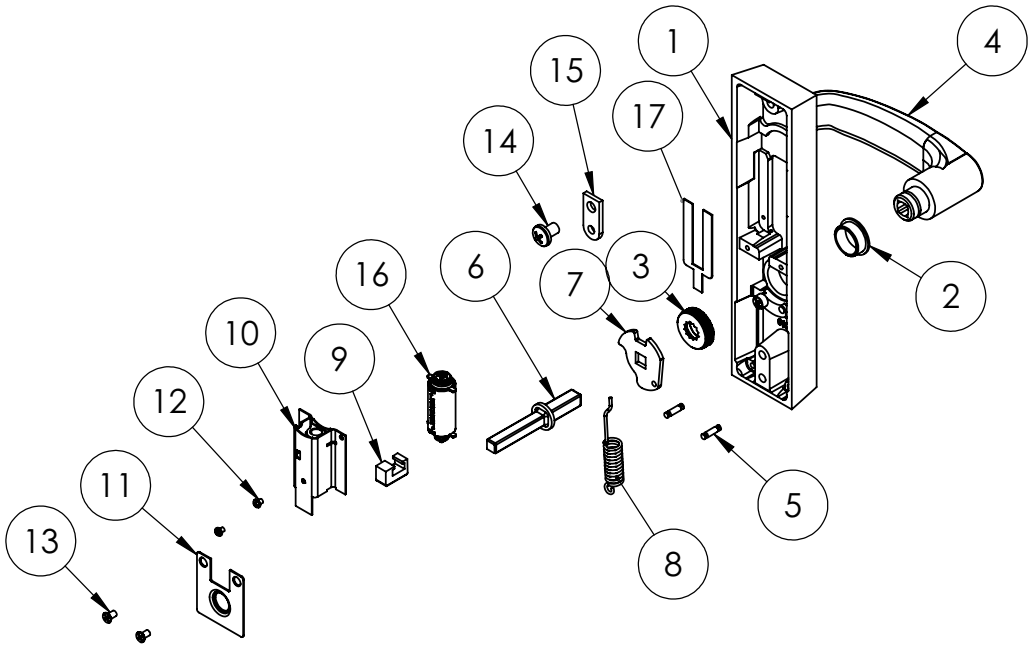
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0525	ET Case, Drop Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0549	Spindle (Lockable 700 And 700-6)	1	Yes
7	97-0480	Locking Piece For -6 And -8	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0329	Locking Tail	1	Yes
10	97-3932	Solenoid Cover Assembly	1	Yes
11	68-1402	Retainer Plate, Electrical Function	1	Yes
12	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
13	01-1154	CR-FHMS #6-32 X 1/4"	2	Yes
14	01-1478	CR Pan Hd Mach Screw #1/4-20 X 3/8"	1	Yes
15	68-1254	Extension Bracket	1	Yes
16	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
17	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 700-6 ET control is only available for 1 3/4" doors



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

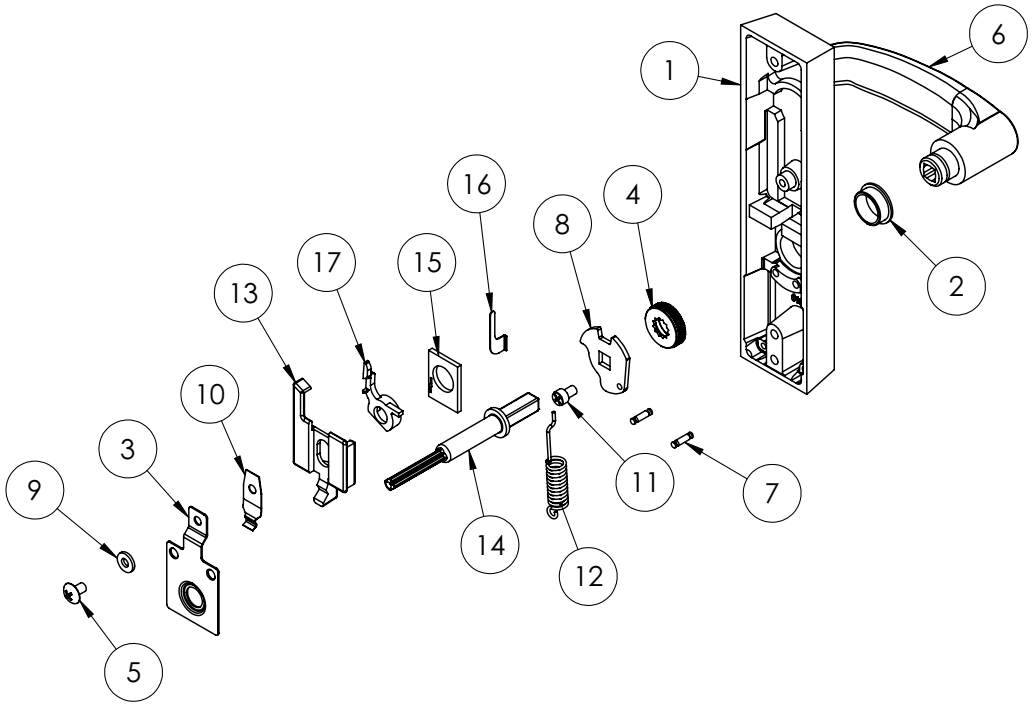
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
7	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
8	97-0480	Locking Piece For -6 And -8	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0355	Locking Slide (706)	1	Yes
	97-0356	Locking Slide (713)	1	Yes
14	97-0541	Spindle (Cross)	1	Yes
15	97-0563	Spring Support	1	No
16	97-0564	Return Spring	1	No
17	97-0558	Slide Support	1	No
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 5, 9, 10, 13, 15, 16, and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

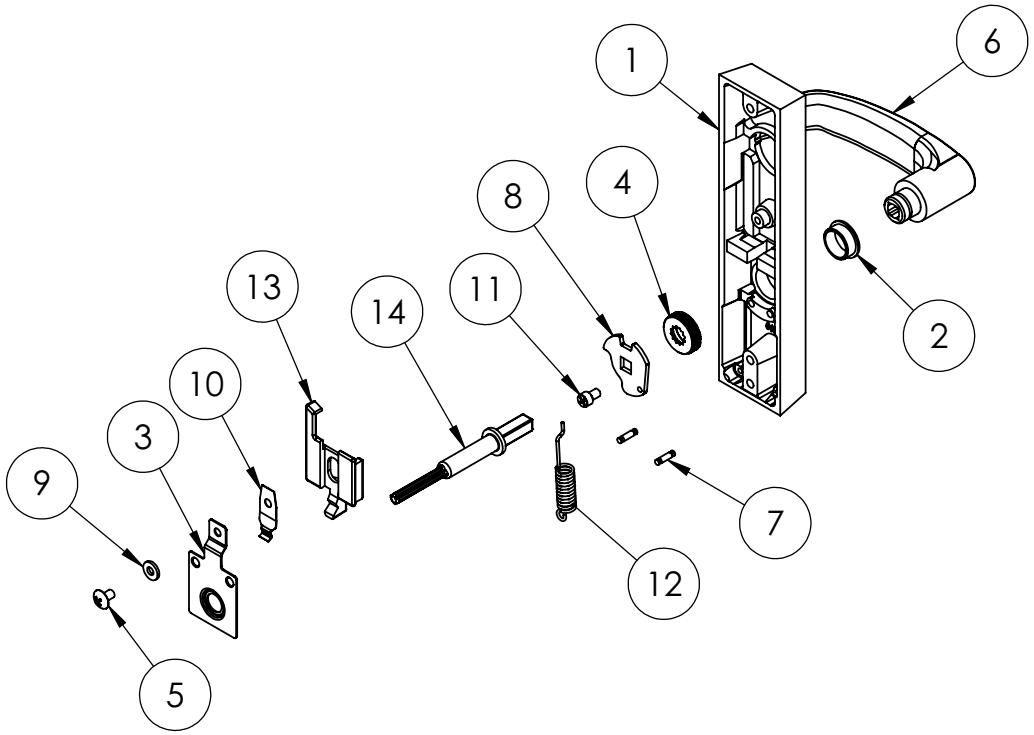
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
8	97-0480	Locking Piece For -6 And -8	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	730-7	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-8	Spindle Retrofit Kit (2" Door)	1	Yes
	730-9	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

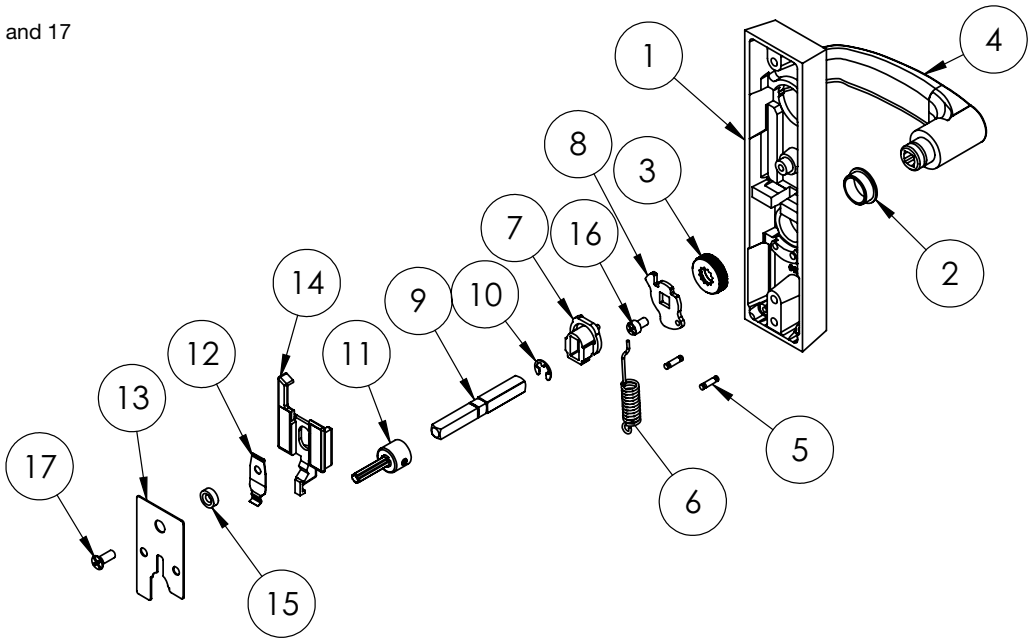
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0425	Hub Spring (Std)	1	Yes
7	97-0479	Spindle Lock	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
9	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
10	97-0527	E Clip 0.312 Shaft	1	Yes
11	68-3671	Spindle Adapter	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0581	Retaining Plate	1	Yes
14	97-0475	Locking Slide (743)	1	Yes
15	97-0582	Spacer	1	Yes
16	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
17	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 12, 14, 15 and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

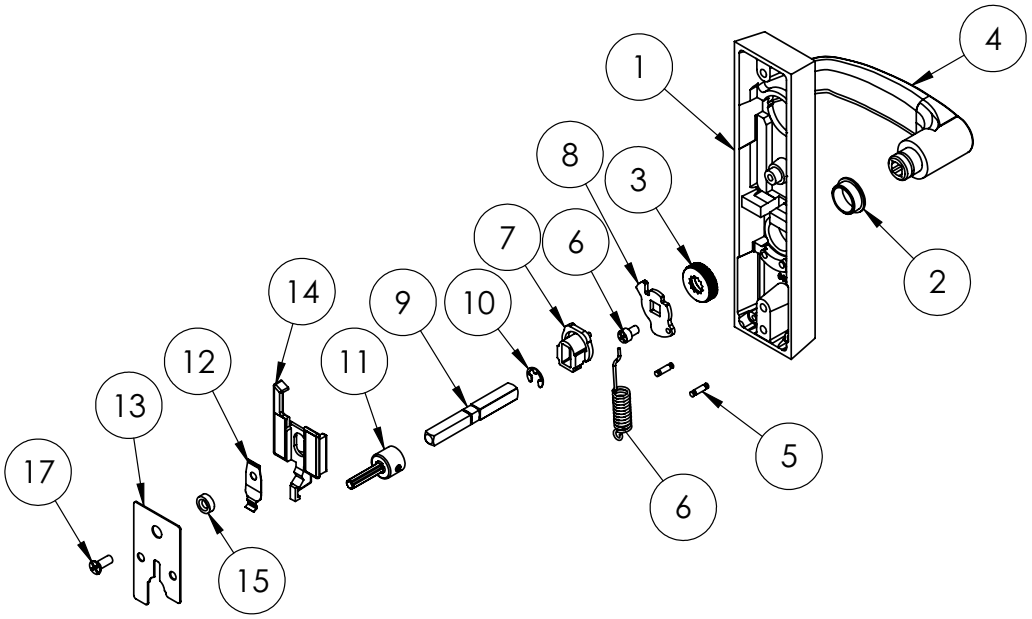
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0425	Hub Spring (Std)	1	Yes
7	97-0479	Spindle Lock	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
9	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
10	97-0527	E Clip 0.312 Shaft	1	Yes
11	68-3671	Spindle Adapter	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0581	Retaining Plate	1	Yes
14	97-0476	Locking Slide (746 Function)	1	Yes
15	97-0582	Spacer	1	Yes
16	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
17	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 12, 14, 15 and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

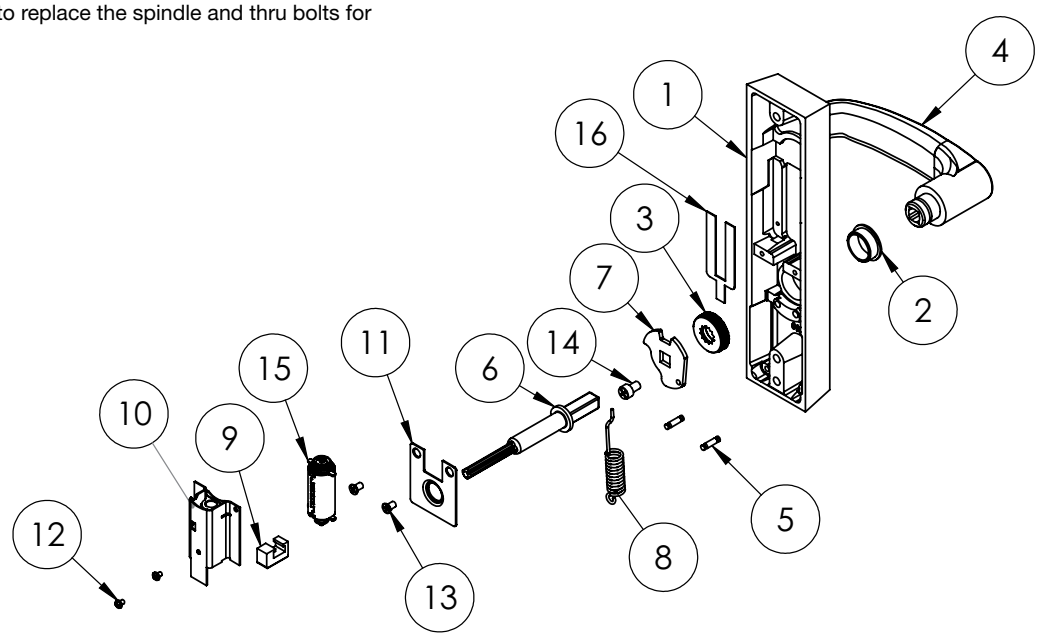
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
Not Shown	730-7	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-8	Spindle Retrofit Kit (2" Door)	1	Yes
	730-9	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
6	97-0541	Spindle	1	Yes
7	97-0480	Lower Hub Plate	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0329	Locking Tail	1	Yes
10	97-3932	Solenoid Cover Assembly	1	Yes
11	68-1402	Retainer Plate, Electrical Function	1	Yes
12	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
13	01-1154	Cr-Fhms #6-32 X 1/4"	2	Yes
14	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
15	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
16	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

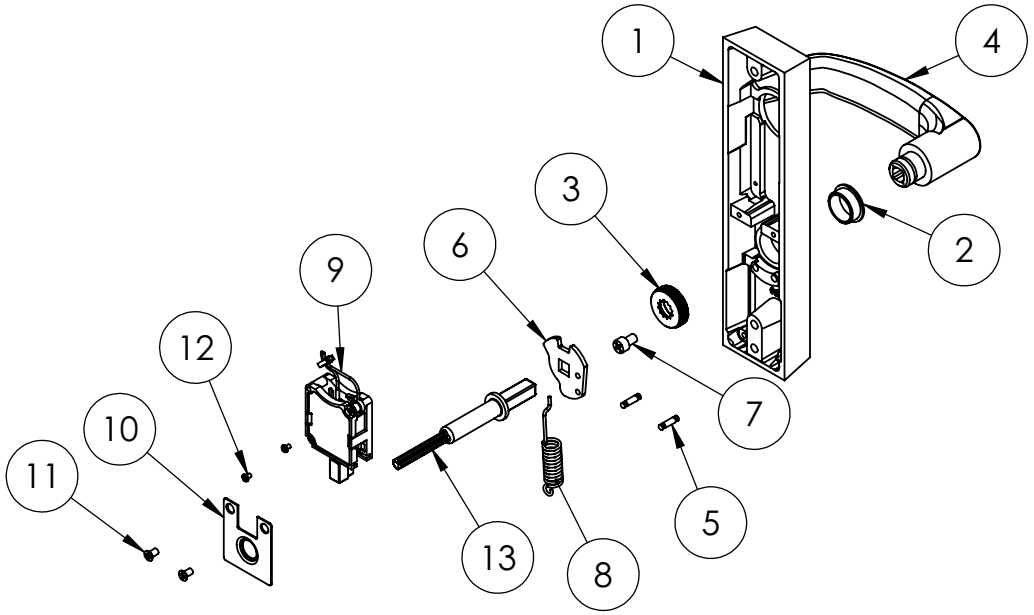
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	Electric ET Case W/ Cylinder Prep	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0480	Hub Plate (700-8)	1	Yes
7	01-1182	CR-CHMS #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0541	Spindle (Lockable 700-8)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

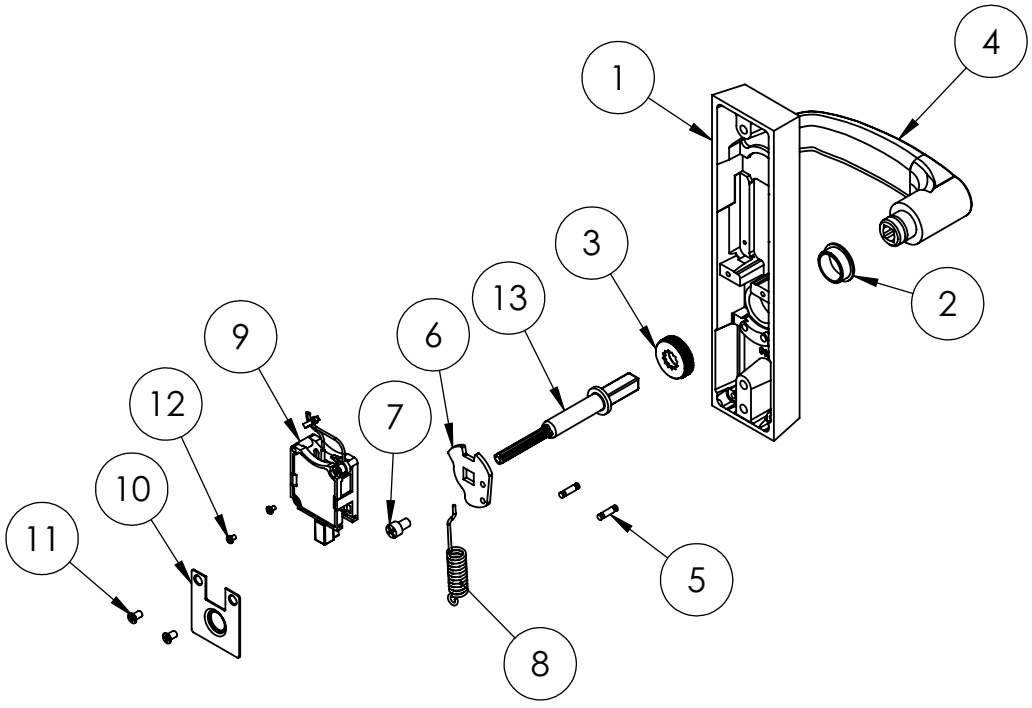
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	Electric ET Case W/O Cylinder Prep[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0480	Hub Plate (700-8)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0541	Spindle (Lockable 700-8)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

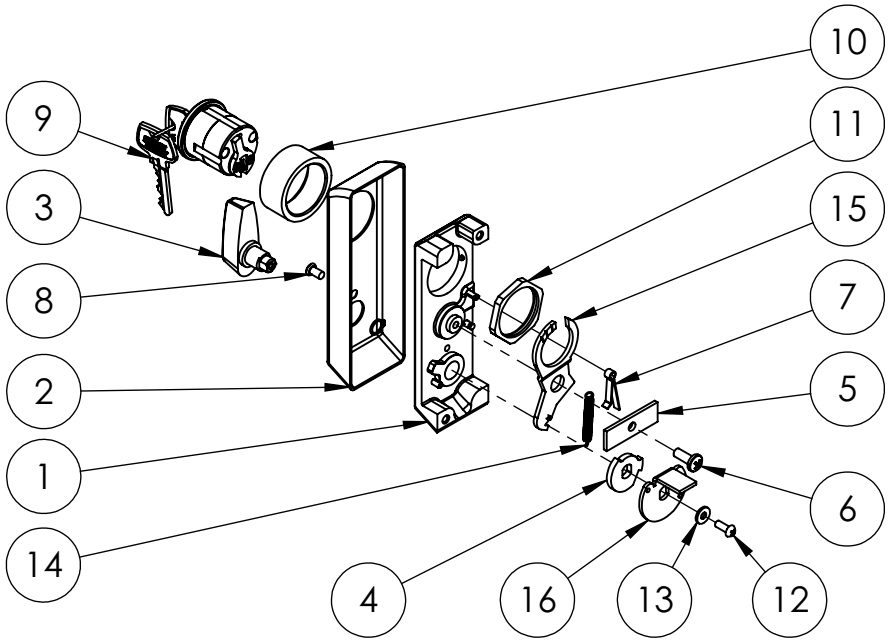
Auxiliary Controls
106
113
31-106
31-113

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2093*	Standard	Yes
Classroom	94-2094*		Yes
Night Latch	94-2426*	Cladding	Yes
Classroom	94-2427*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2089	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2121	Turn Lever Assembly*	1	Yes
4	94-0110	Cam	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	01-3582	#6-32 x 3/8 RHMS	1	Yes
13	01-0204	#6-32 x 3/8 Flat Washer	1	Yes
14	94-0109	Extension Spring	1	Yes
15	94-0114	Locking Lever	1	Yes
	94-2249	Locking Lever & Pin Assembly	1	Yes
16	94-2087	Lever Assembly	1	Yes
	94-2419	Lever Assembly	1	Yes
17	94-2448	H1 Aux Control Adapter Pack	1	Yes
18	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

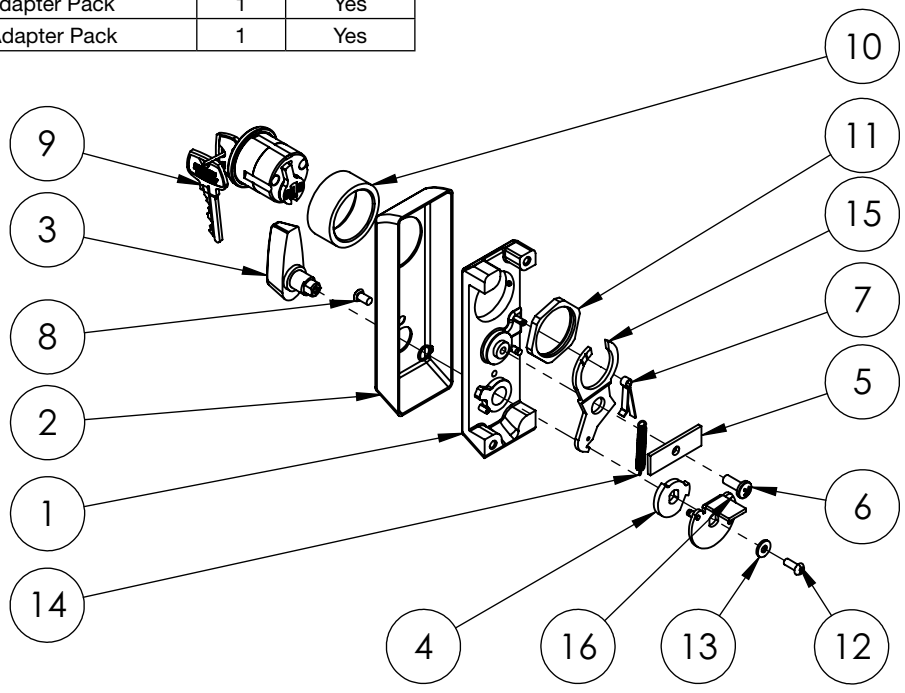
Auxiliary Controls
306
313
31-306
31-306

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2091*	Standard	Yes
Classroom	94-2092*		Yes
Night Latch	94-2428*	Cladding	Yes
Classroom	94-2429*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2089	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2121	Turn Lever Assembly*	1	Yes
4	94-0110	Cam	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	01-3582	#6-32 x 3/8 RHMS	1	Yes
13	01-0204	#6-32 x 3/8 Flat Washer	1	Yes
14	94-0109	Extension Spring	1	Yes
15	94-0112	Locking Lever	1	Yes
	94-0114			Yes
16	94-2329	Lever Assembly	1	Yes
	94-2088			Yes
	94-2421			Yes
	94-2420			Yes
17	94-2448	H1 Aux Control Adapter Pack	1	Yes
18	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

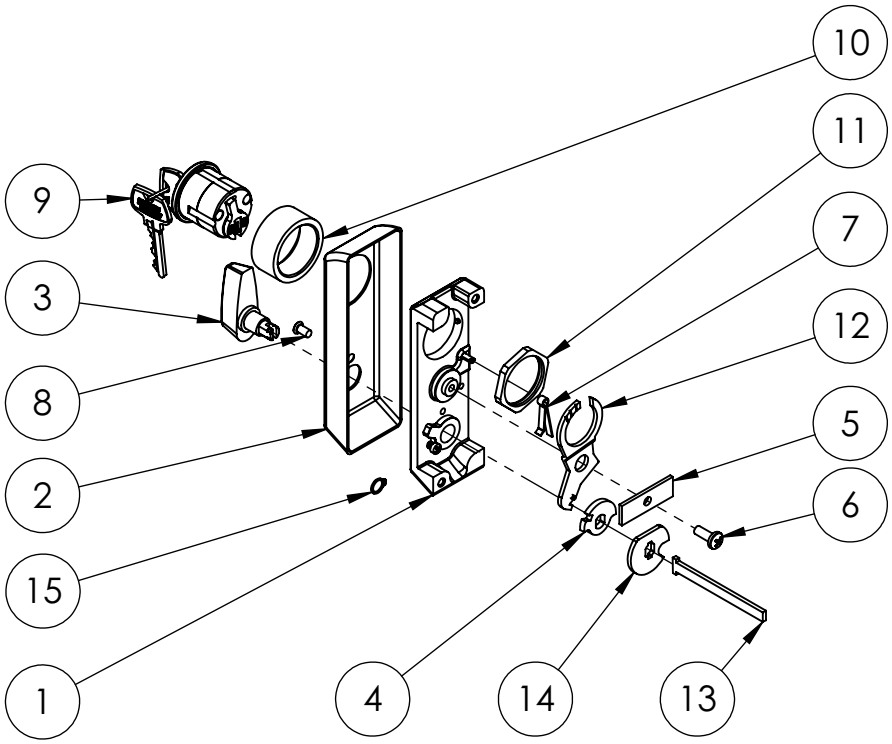
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2093*	NB	Yes
Classroom	94-2094*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2372	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2373	Turn Lever Assembly*	1	Yes
4	94-0185	Locking Hub	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	94-0114	Locking Lever	1	Yes
	94-2249	Locking Lever & Pin Assembly		Yes
13	94-0184	Tail Piece	1	Yes
14	94-0186	Space	1	Yes
15	01-4552	5/16 Retaining Ring	1	Yes
16	94-2448	H1 Aux Control Adapter Pack	1	Yes
17	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®

ASSA ABLOY

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT

ASSA ABLOY

SARGENT Manufacturing Company
100 Sargent Drive
New Haven, CT 06511 USA
800-727-5477
www.sargentlock.com

ASSA ABLOY is the global leader in door opening solutions, dedicated to satisfying end-user needs for security, safety and convenience

Founded in the early 1800s, SARGENT® is a market leader in locksets, cylinders, door closers, exit devices, electro-mechanical products and access control systems for new construction, renovation, and replacement applications. The company's customer base includes commercial construction, institutional, and industrial markets.

Copyright © 2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of SARGENT Manufacturing is prohibited.

A8231 12/17

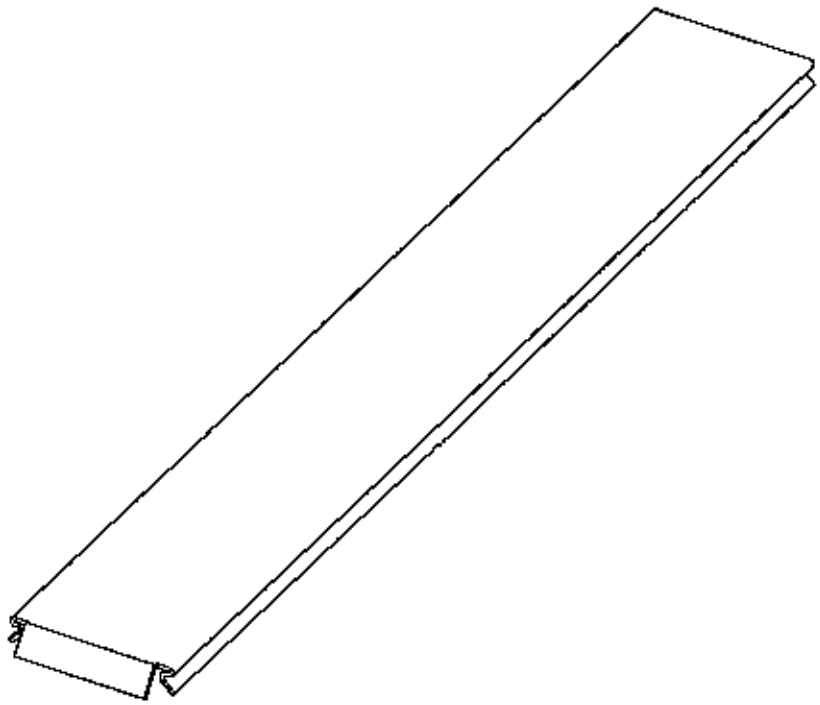
80 series Parts List

MOUNTING RAIL INSERTS

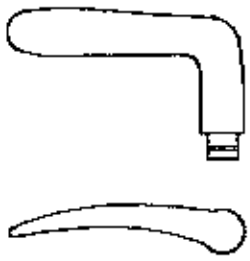
Parts List
Page No 80.4
Rev B
8/18/2003

PREFIX	ASSY NO.	PART NO.	DESCRIPTION
STANDARD INSERTS, NEW FACTORY SUPPLIED 55-			
STD, 12-19-, 53-58- OR 55- SUPPLIED IN COMB. WITH ABOVE PREFIXES		68-0549	INSERT (F WIDE) *
		68-0550	INSERT (E WIDE) *
		68-0551	INSERT (G WIDE) *
		68-0552	INSERT (G NARROW) *
		68-0553	INSERT (J NARROW) *
		68-0554	INSERT (J WIDE) *
		68-1375	INSERT (E NARROW, F NARROW) *
OLD FACTORY SUPPLIED 55-, 55- RETROFITS			
55- SUPPLIED IN COMB. WITH FOLLOWING PREFIXES NONE, 12-19-, 58-(16- IN PUSH)	855-1 KIT		INSERT ASSEMBLY (F WIDE) *
	855-2 KIT		INSERT ASSEMBLY (E NARROW, F NARROW) *
	855-3 KIT		INSERT ASSEMBLY (G WIDE) *
	855-4 KIT		INSERT ASSEMBLY (G NARROW, J WIDE) *
	855-5 KIT		INSERT ASSEMBLY (E WIDE) *
	855-6 KIT		INSERT ASSEMBLY (J NARROW) *

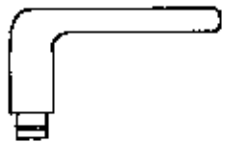
* SPECIFY FINISH



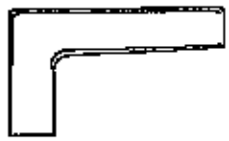
NOTE: LEVERS LISTED ARE FOR USE WITH ET CONTROLS MANUFACTURED AFTER SEPTEMBER 25, 1998



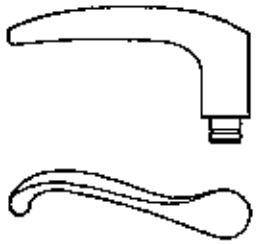
A LEVER 82-0151 (RH)
82-0152 (LH)



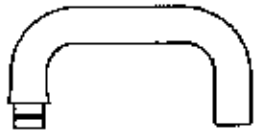
E LEVER
82-0154



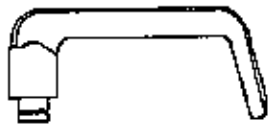
F LEVER
82-0155



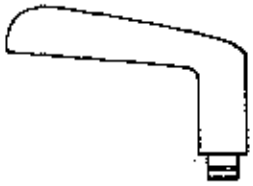
Y LEVER 82-0531 (RH)
82-0530 (LH)



J LEVER
97-0486

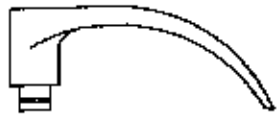


C LEVER
97-0567

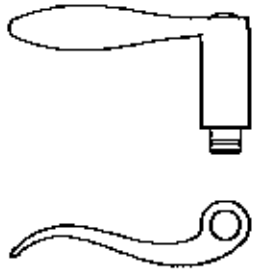


S LEVER 82-0523 (RH)
82-0522 (LH)

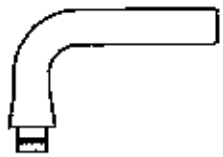
L LEVER
97-0485



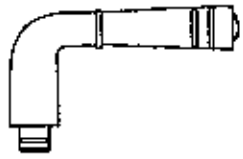
P LEVER
97-0484



G LEVER 82-0527 (RH)
82-0526 (LH)



W LEVER
82-0159



R LEVER
82-0517

B LEVER
82-0153

80 series Parts List

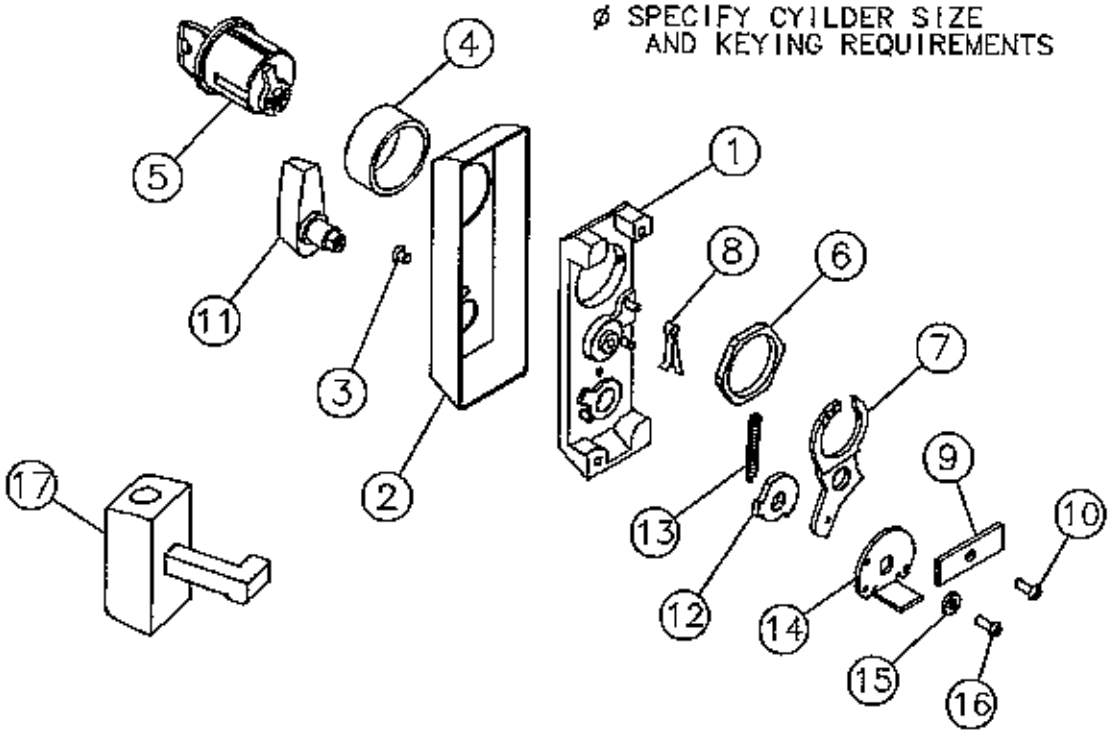
106
113
306
313

Parts List
Page No 800.13
Rev A
1/1/2002

ITEM	ASSY NO.	PART NO.	DESCRIPTION	QTY
1		———	CHASSIS	1
2		94-0119	COVER *	1
3		97-0052	COVER SCREW *	1
4		94-0056	CYLINDER COLLAR (41, 71) *	1
		94-0058	CYLINDER COLLAR (42, 72) *	
5		———	CYLINDER * ø	1
6		13-0180	CYLINDER NUT	1
7		94-0179	LOCKING LEVER (113, 306, 313)	1
		94-2249	LOCKING LEVER (106)	
8		94-0054	LOCKING LEVER SPRING	1
9		94-0051	LEVER LOCKING PLATE	1
10		32-1254	SCREW 10-32 X 1/2" PAN HEAD	1
11		94-2121	TURN LEVER ASSEMBLY *	1
12		94-0110	CAM	1
13		94-0109	RETURN SPRING	1
14		94-2087	LEVER ASSEMBLY (106, 113)	1
		94-2088	LEVER ASSEMBLY (306, 313)	
15		01-0204	WASHER	1
16		01-3582	SCREW 6-32 X 3/8" ROUND HEAD	1
17		97-2378	INSIDE LEVER (306, 313 ONLY) *	1

* SPECIFY FINISH

ø SPECIFY CYILDER SIZE AND KEYING REQUIREMENTS



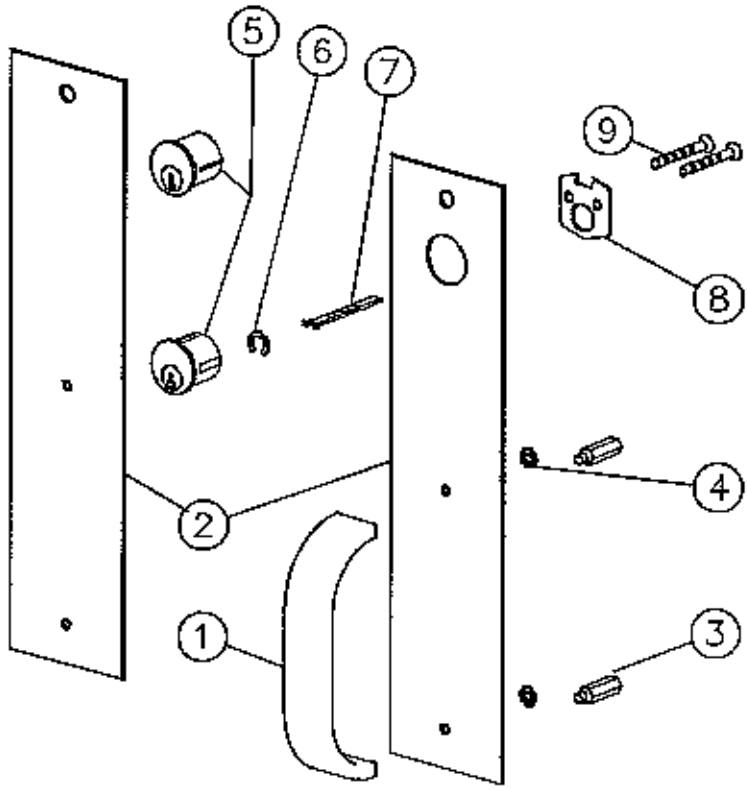
80 series Parts List

800 SERIES
PULL TRIM
812-PTB
812-PTBDT

Parts List
Page No 800.10 Rev B
2/5/2001

ITEM	PART NO.	DESCRIPTION	QTY
1	21-0165	GRIP *	1
2	98-0126	PLATE NO CYLINDER HOLE *	1
	98-0118	PLATE WITH CYLINDER HOLE *	
3	98-0071	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * ø	1
	———	CYLINDER (MORTISE) * ø	
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
	97-2955	SCREW PACK (1 3/4 DOOR)	1
	97-2956	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 AND 8900
NOTE: USE FOR 8800 MADE BEFORE 2/5/2001



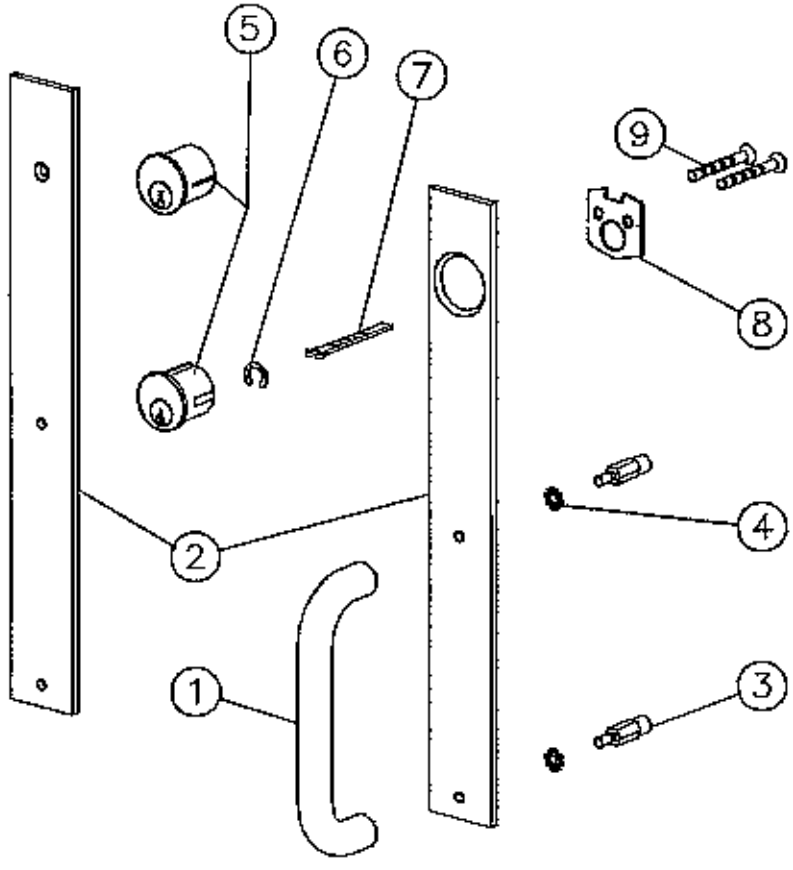
80 series Parts List

800 SERIES
PULL TRIM
813-FLW
813-FLWDT

Parts List
Page No 800.5 Rev B
2/5/2001

ITEM	PART NO.	DESCRIPTION	QTY
1	97-0367	GRIP *	1
2	97-0309	PLATE NO CYLINDER HOLE *	1
	98-0313	PLATE WITH CYLINDER HOLE *	
3	97-0119	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * ø	1
	———	CYLINDER (MORTISE) * ø	
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
	97-2646	SCREW PACK (1 3/4 DOOR)	1
	97-2952	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 AND 8900
NOTE: USE FOR 8800 MADE BEFORE 2/5/2001



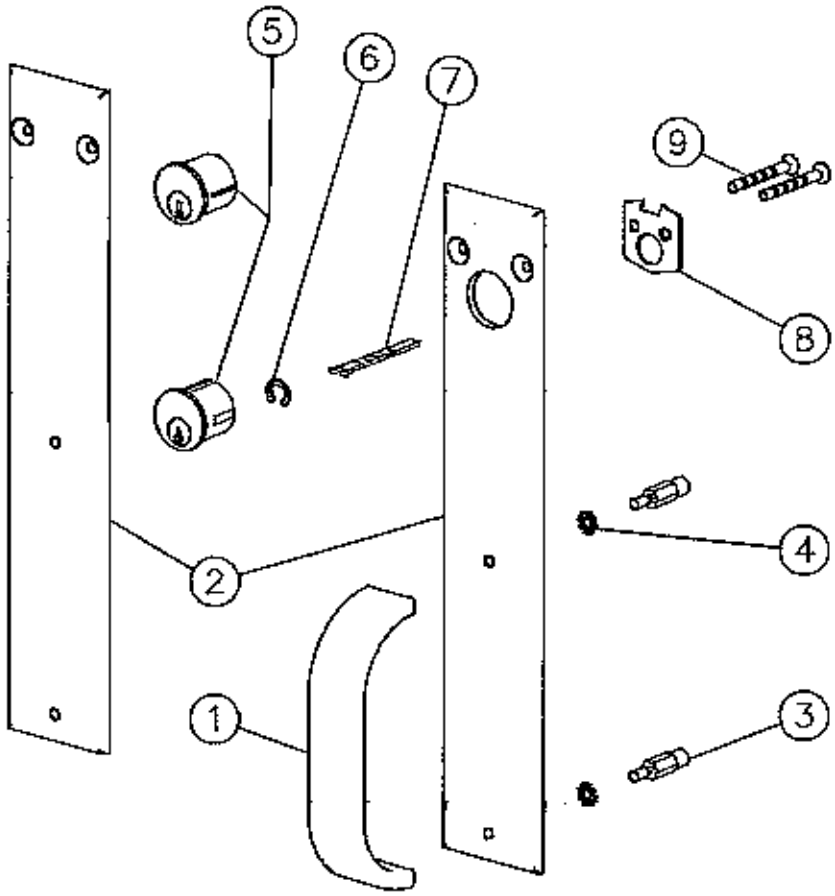
80 series Parts List

800 SERIES
PULL TRIM
818-MAL
818-MALDT

Parts List
Page No 800.7
Rev B
2/5/2001

ITEM	PART NO.	DESCRIPTION	QTY
1	21-0165	GRIP *	1
2	97-0114	PLATE NO CYLINDER HOLE *	1
	98-0049	PLATE WITH CYLINDER HOLE *	
3	97-0119	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * ø	1
	———	CYLINDER (MORTISE) * ø	
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
	97-2646	SCREW PACK (1 3/4 DOOR)	1
	97-2952	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 AND 8900
NOTE: USE FOR 8800 MADE BEFORE 2/5/01



80 SERIES PARTS LIST

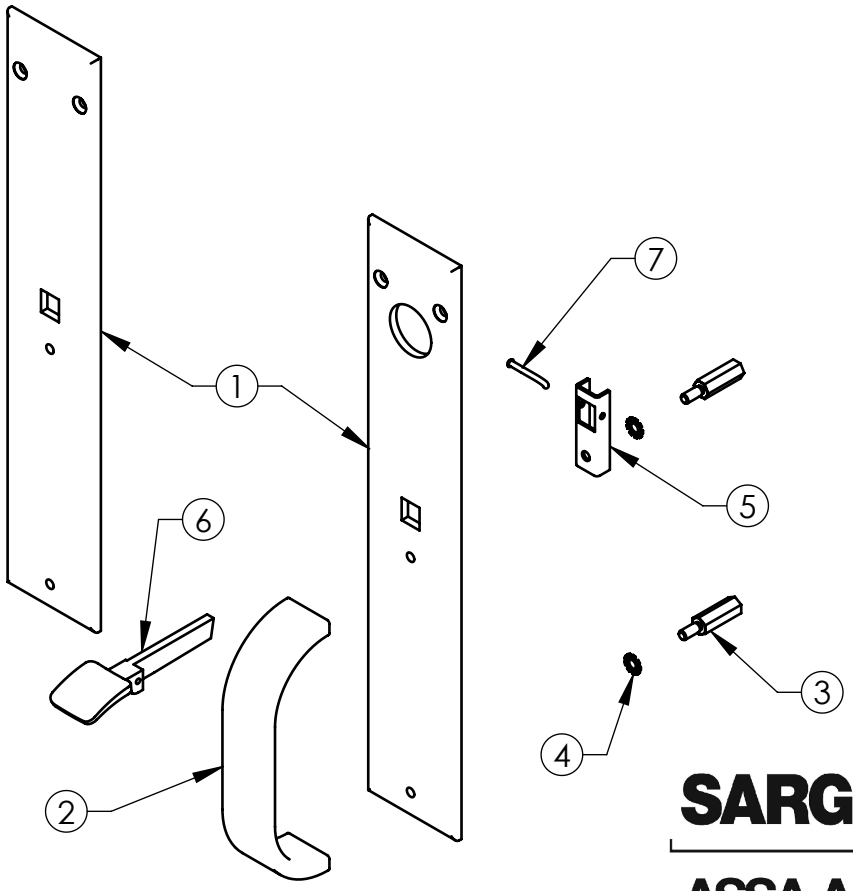
800 SERIES PULL TRIM
828-MAL, 866-MAL

PARTS LIST

PAGE No.	REV.
800.8	C

ITEM	PART NUMBER	DESCRIPTION	828-MAL	866-MAL (98-T-MAL) (838-MAL)
1	97-0122	PLATE, MAL		1
1	97-0286	PLATE, MAL	1	
2	21-0165	GRIP	1	1
3	97-0119	THRU BOLT STUD	2	2
4	01-0227	EXTERNAL TOOTH LOCK WASHER	2	2
5	97-0131	T.P. BACK-UP PLATE	1	1
6	97-0189	THUMB PIECE LEVER, RH	1	1
	97-0182	THUMB PIECE LEVER, LH		
7	97-0156	OVAL HEAD RIVET	1	1
8		CYLINDER (NOTE 2)		1
9	97-2646	SCREW PACK, 1-3/4	1	1
	97-2952	SCREW PACK, 2-1/4		

1. OLD CATALOG NUMBERS ARE SHOWN IN (XXX-MAL) FOR REFERENCE
2. SPECIFY 40 SERIES CYLINDER FOR MORTISE DEVICES, FOR ALL OTHERS SPECIFY 34 CYLINDER
3. SPECIFY FINISH ON PARTS 1, 2, 6, 8 & 9



© SARGENT Manufacturing Company. All Rights reserved.

SARGENT®
ASSA ABLOY

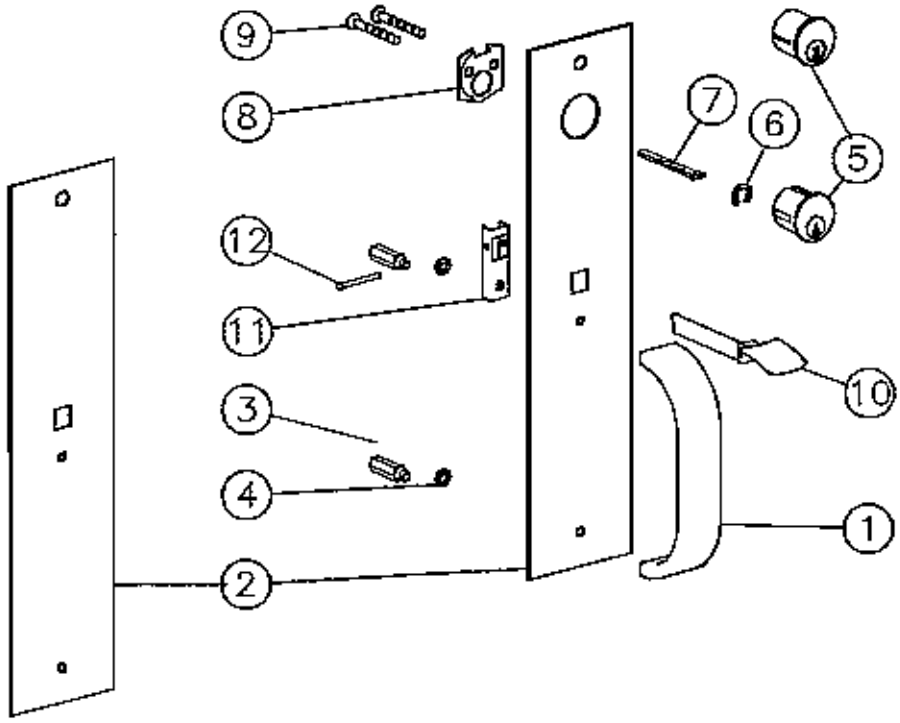
80 series Parts List

800 SERIES
PULL TRIM
832-PTB
842-PTB

Parts List
Page No 800.11
Rev A
10/2/98

ITEM	PART NO.	DESCRIPTION	QTY
1	21-0165	GRIP *	1
2	97-0291	PLATE NO CYLINDER HOLE *	1
	98-0119	PLATE WITH CYLINDER HOLE *	
3	98-0071	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * ø	1
	———	CYLINDER (MORTISE) * ø	
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
10	97-0182	THUMB PIECE LEFT HAND * ±	2
	97-0189	THUMB PIECE RIGHT HAND * ±	
11	97-0131	THUMB PIECE BACKPLATE	1
12	97-0156	OVAL HEAD RIVET	1
	97-2955	SCREW PACK (1 3/4 DOOR)	1
	97-2956	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
± SPECIFY DOOR THICKNESS AND DEVICE LINE
ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 AND 8900



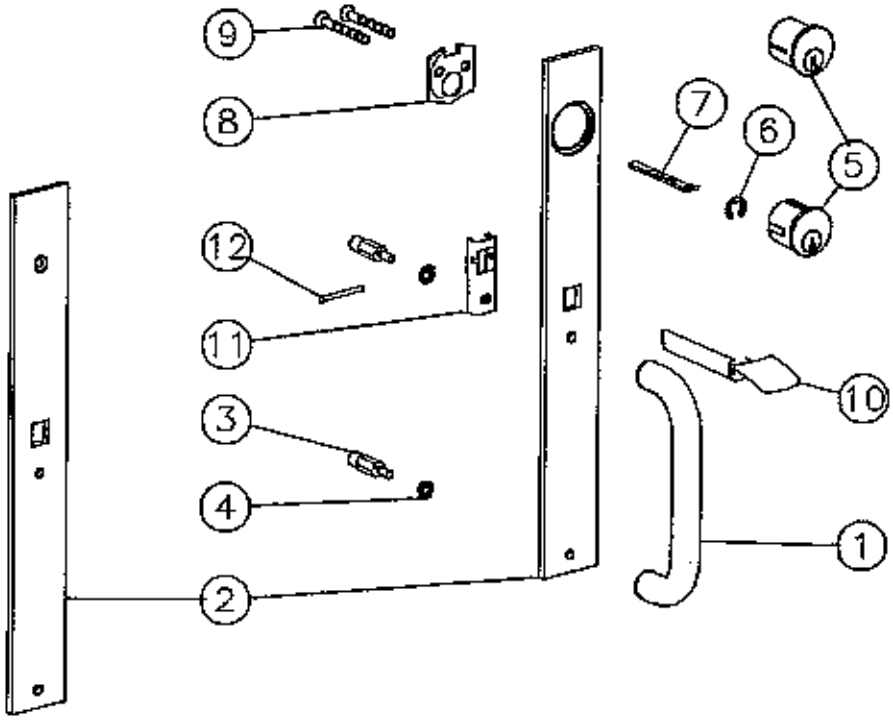
80 series Parts List

800 SERIES
PULL TRIM
833-FLW
843-FLW

Parts List
Page No 800.6 Rev B
2/5/2001

ITEM	PART NO.	DESCRIPTION	QTY
1	97-0367	GRIP *	1
2	97-0312	PLATE NO CYLINDER HOLE *	1
	97-0311	PLATE WITH CYLINDER HOLE *	
3	97-0119	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * Ø	1
	———	CYLINDER (MORTISE) * Ø	
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
10	97-0182	THUMB PIECE LEFT HAND * ±	2
	97-0189	THUMB PIECE RIGHT HAND * ±	
11	97-0131	THUMB PIECE BACKPLATE	1
12	97-0156	OVAL HEAD RIVET	1
	97-2646	SCREW PACK (1 3/4 DOOR)	1
	97-2952	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
± SPECIFY DOOR THICKNESS AND DEVICE LINE
Ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 AND 8900



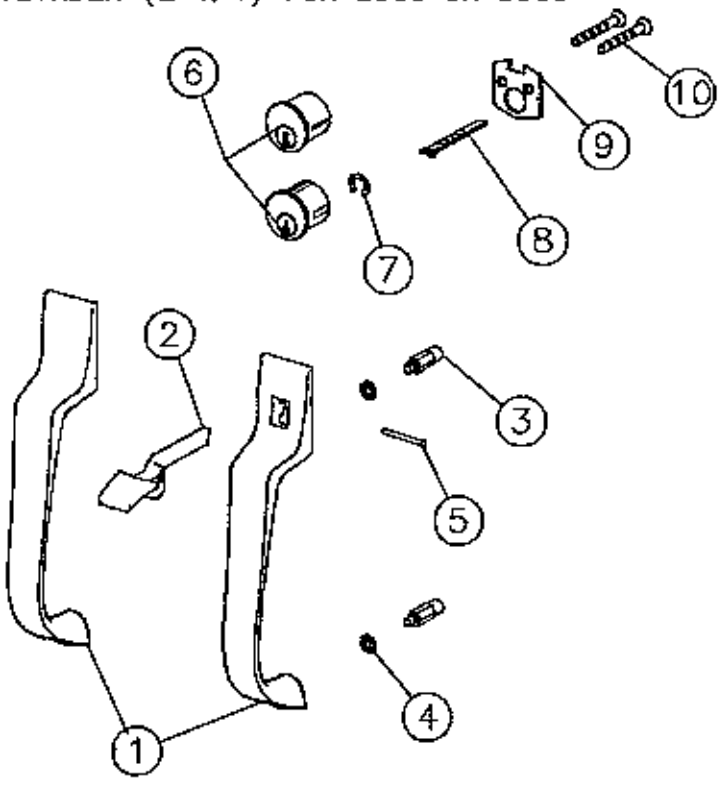
80 series Parts List

800 SERIES
PULL TRIM
876-STS 876-STSDT
886-STS 896-STS

Parts List
Page No 800.12 Rev A
10/2/98

ITEM	PART NO.	DESCRIPTION	QTY
1	97-0064	#76 GRIP NO THUMB PIECE HOLE *	1
	97-0058	#96 GRIP WITH THUMB PIECE HOLE *	
2	97-0203	THUMB PIECE LEFT HAND (#96 GRIP ONLY) * ±	1
	97-0214	THUMB PIECE RIGHT HAND (#96 GRIP ONLY) * ±	
3	98-0071	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	97-0156	OVAL HEAD RIVET	1
6	———	CYLINDER (RIM) * ø	1
	———	CYLINDER (MORTISE) * ø	
7	13-0080	BARREL RETAINER (RIM)	1
8	13-0085	LOCKING TAIL (RIM)	1
9	13-0086	BACKPLATE (RIM)	1
10	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
	97-2953	SCREW PACK (1 3/4 DOOR)	1
	97-2954	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
± SPECIFY DOOR THICKNESS AND DEVICE LINE
ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 OR 8900



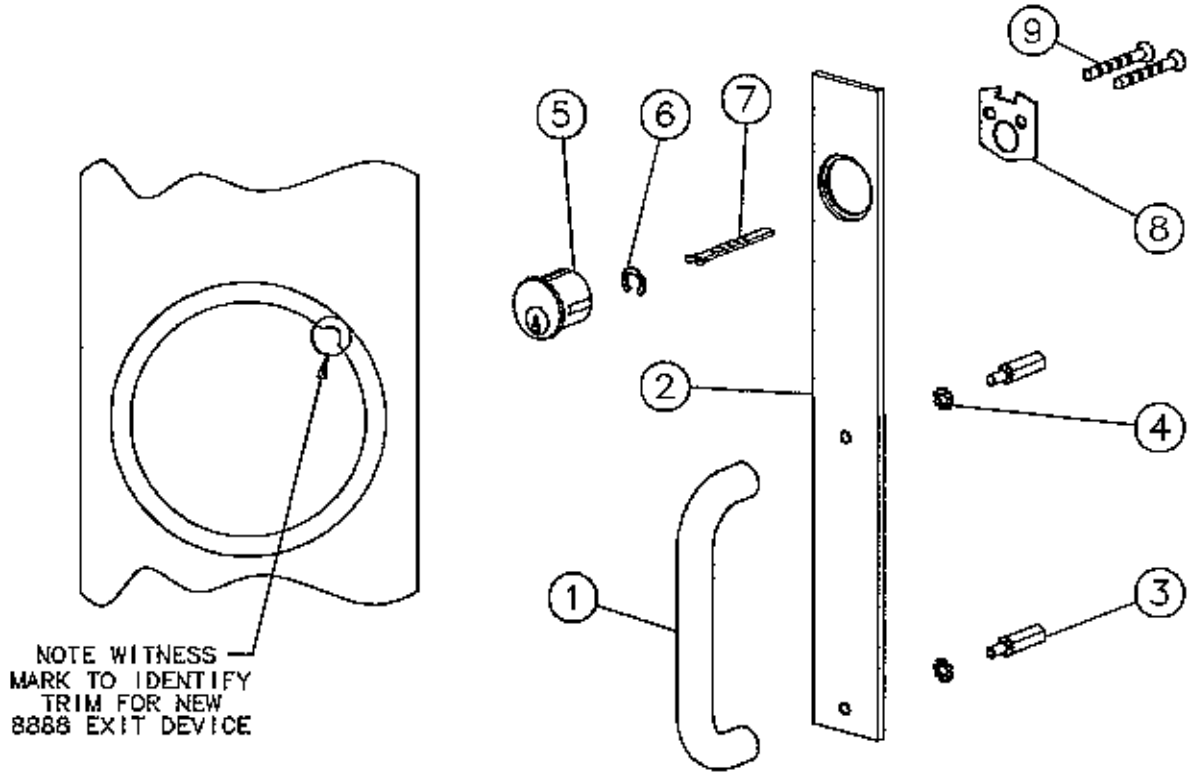
8 0 series Parts List

800 SERIES
PULL TRIM
879-FSW

Parts List
Page No 800.5-1 Rev A
1/1/2002

ITEM	PART NO.	DESCRIPTION	QTY
1	97-0367	GRIP *	1
2	98-0313	PLATE WITH CYLINDER HOLE *	1
3	97-0119	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * ø	1
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
	97-2646	SCREW PACK (1 3/4 DOOR)	1
	97-2952	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8800 MADE AFTER 2/5/2001



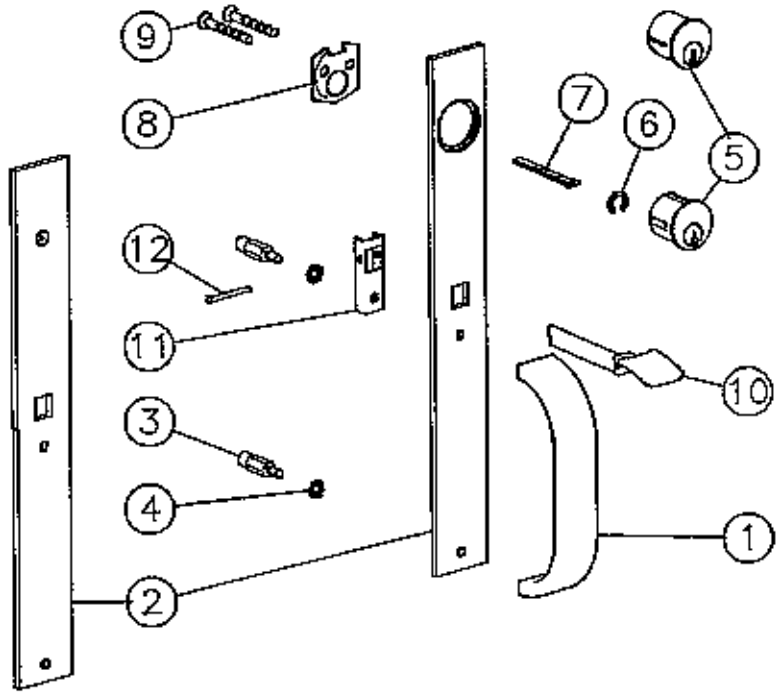
80 series Parts List

800 SERIES
PULL TRIM
884-FLL
894-FLL

Parts List
Page No 800.4
Rev B
2/5/2001

ITEM	PART NO.	DESCRIPTION	QTY
1	21-0165	GRIP *	1
2	97-0312	PLATE NO CYLINDER HOLE *	1
	97-0311	PLATE WITH CYLINDER HOLE *	
3	97-0119	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * Ø	1
	———	CYLINDER (MORTISE) * Ø	
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
10	97-0182	THUMB PIECE LEFT HAND * ±	2
	97-0189	THUMB PIECE RIGHT HAND * ±	
11	97-0131	THUMB PIECE BACKPLATE	1
12	97-0156	OVAL HEAD RIVET	1
	97-2646	SCREW PACK (1 3/4 DOOR)	1
	97-2952	SCREW PACK (2 1/4 DOOR)	

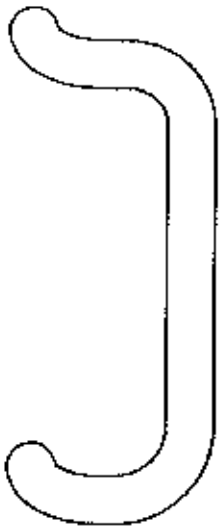
* SPECIFY FINISH
± SPECIFY DOOR THICKNESS AND DEVICE LINE
Ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 AND 8900



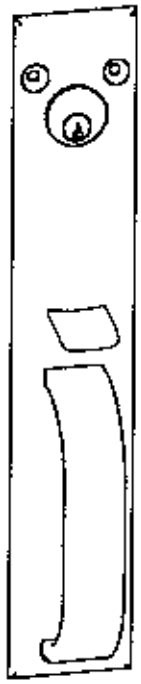
80 series Parts List

800 SERIES
PULL TRIMS

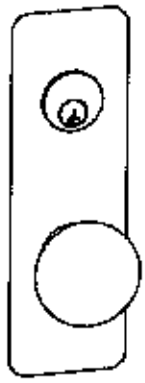
Parts List
Page No 800.1
Rev C
1/1/2002



862/863/864



MAL



PRK

FUNCTION	TRIM DESIGN							
	822/823	FLL	FLW	MAL	PRK	PTB	STS	862/863/864
04		874FLL	813FLW	818MAL	819PRK	812PTB	876STS	
10	822/823	874FLLDT	813FLWDT	818MALDT	819PRKDT	812PTBDT	876STSDT	862/863/864
06, 13 & 16					839PRK			
15					829PRK			
28		884FLL	843FLW	828MAL		842PTB	886STS	
62, 63, 66, 70 & 71		894FLL	833FLW	838MAL		832PTB	896STS	
04 (FOR NEW 8800)		869FSL	879FSW	849MSL		859PSB	896STS	

SARGENT®

ASSA ABLOY

80 Series Parts Manual

For assistance, contact SARGENT at
800-727-5477 or www.sargentlock.com

A8231 12/17

Copyright © 2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader
in door opening solutions

Table of Contents

SARGENT®
ASSA ABLOY

Chassis Assemblies
- 8300 4
- 8400 5-10
- 8500 11-12
- 8600 13-28
- 8700 29-52
- 8800 53-67
- 8900 68-69

900 Series Mortise Locks 70-82

Rail Assemblies 83-102

700 Series ET Control 103-133

Auxiliary Controls 134-136

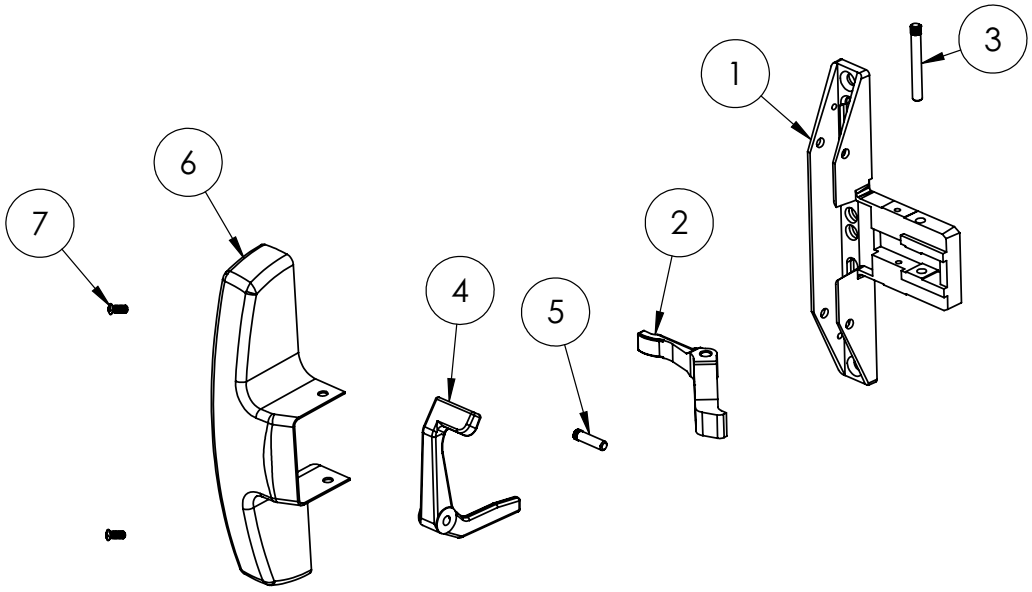
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function		Assembly No.	Description	Sellable
(12-) All functions	1 3/4" Door	68-2481	LHRB	Yes
		68-2482	RHRB	Yes
	2"-2 3/4" Door	68-2483	LHRB	Yes
		68-2484	RHRB	Yes

Item	Part No.	Description	Qty	Sellable
1	68-0486	Chassis	1	Yes
2	68-0241	Lift Arm	1	Yes
3	68-0239	Pivot Pin (Lift Arm)	1	Yes
4	68-0489	Lift Lever LHRB 1 3/4" Door	1	Yes
	68-0490	Lift Lever RHRB 1 3/4" Door	1	Yes
	68-0491	Lift Lever LHRB 2 3/4" Door	1	Yes
	68-0492	Lift Lever RHRB 2 3/4" Door	1	Yes
5	68-0479	Pivot Pin (Lift Lever)	1	Yes
6	68-0496	Cover[1]	1	Yes
7	68-3905	Cover Screw Pack[1]	2	Yes
Not Shown	—	900 Series Mortise Assembly[1,2,4]	1	Yes
	68-2520	Screw Pack Standard	1	Yes
	68-2522	Screw Pack (12-)	1	Yes
	C908	Strike Pack[3] (1 1/4" Standard Lip)	1	Yes

1. Specify finish
2. Specify hand
3. Specify lip length
4. Specify function



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

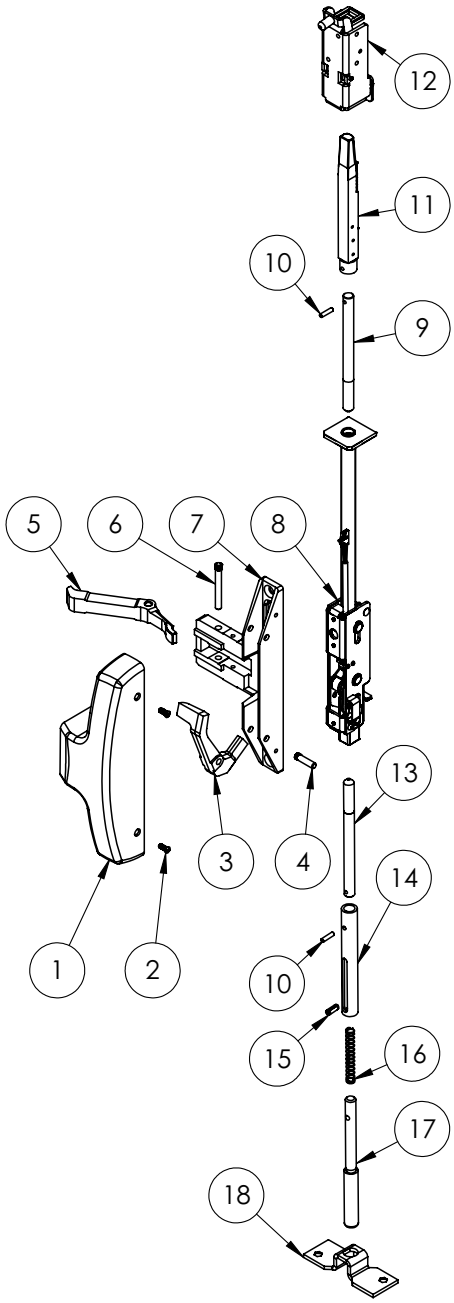
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
53-MD-(All Functions) MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0888	Bottom Plate	1	Yes
		68-3676	Screw Pack*	1	Yes
		652	Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



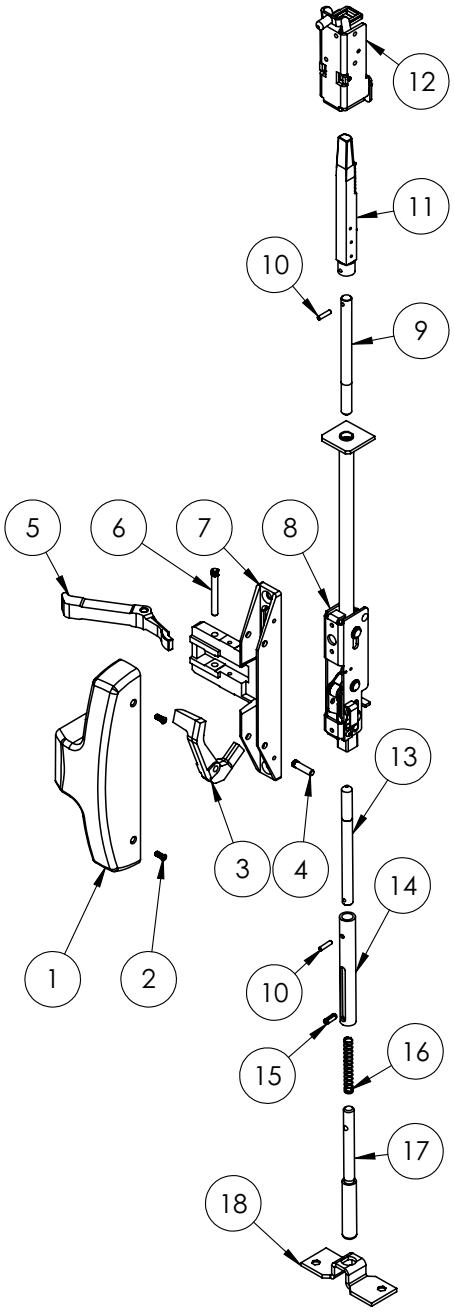
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
12-53-MD-(All Functions) 12-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12-53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0888	Bottom Plate	1	Yes
		68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height

A8231 12/17

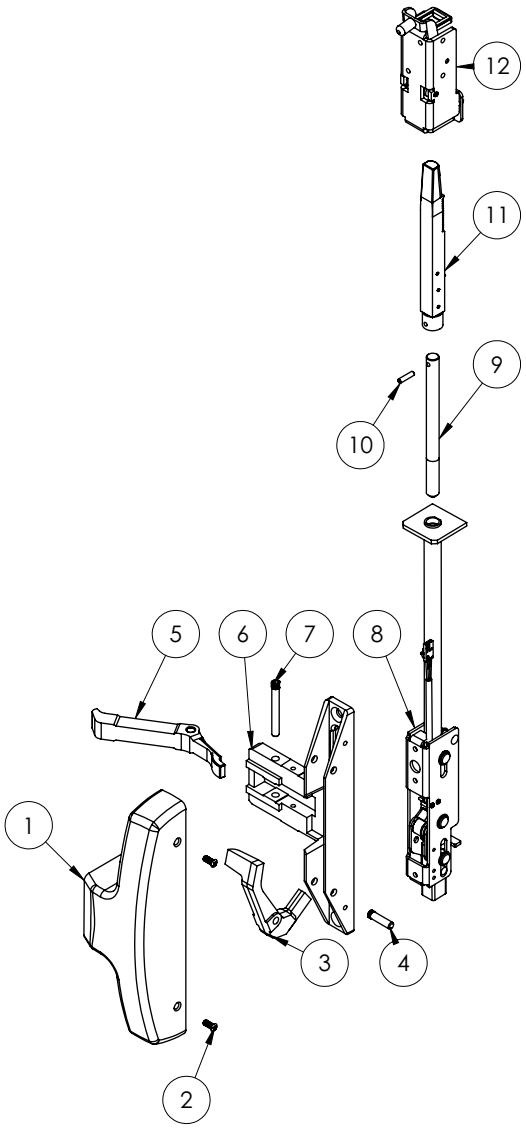
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-MD-(All Functions) NB-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

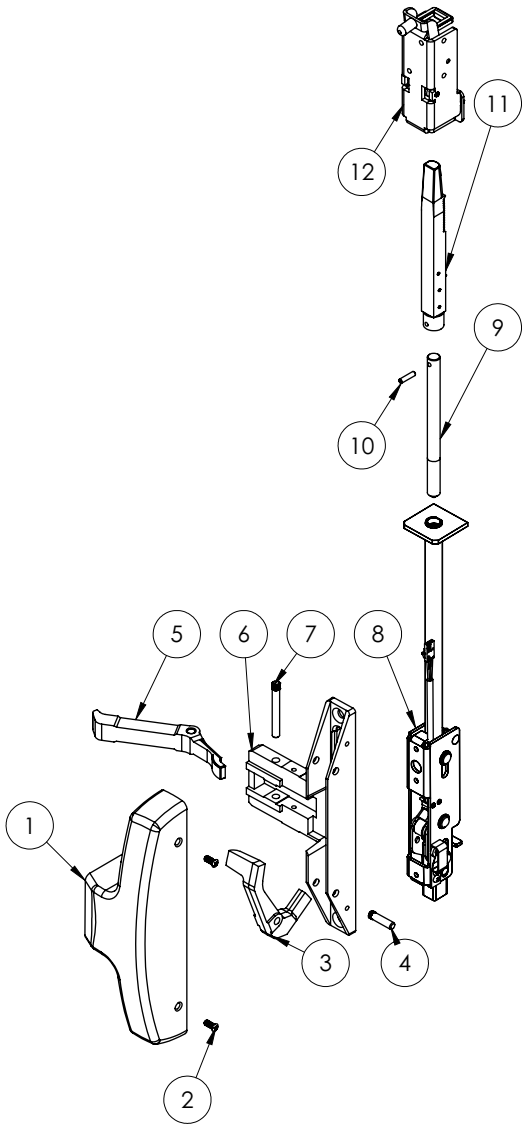
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-NB-MD-(All Functions) 12-NB-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

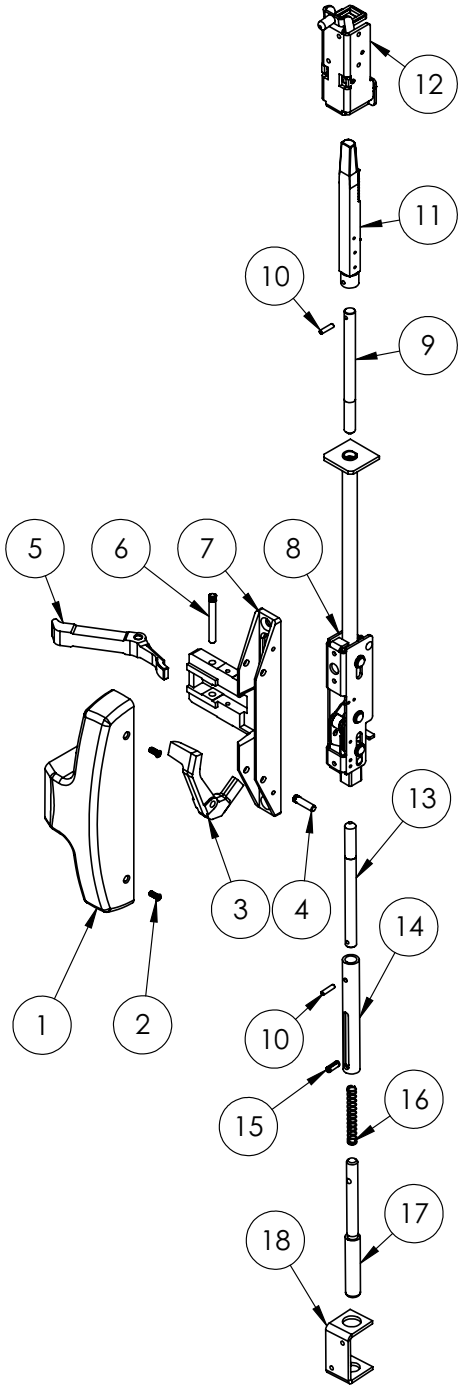
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
53-AD-(All Functions) AD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
		68-3854	53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0037	Bottom Case	1	Yes
		68-3676	Screw Pack*	1	Yes
		640	Aluminum Door Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

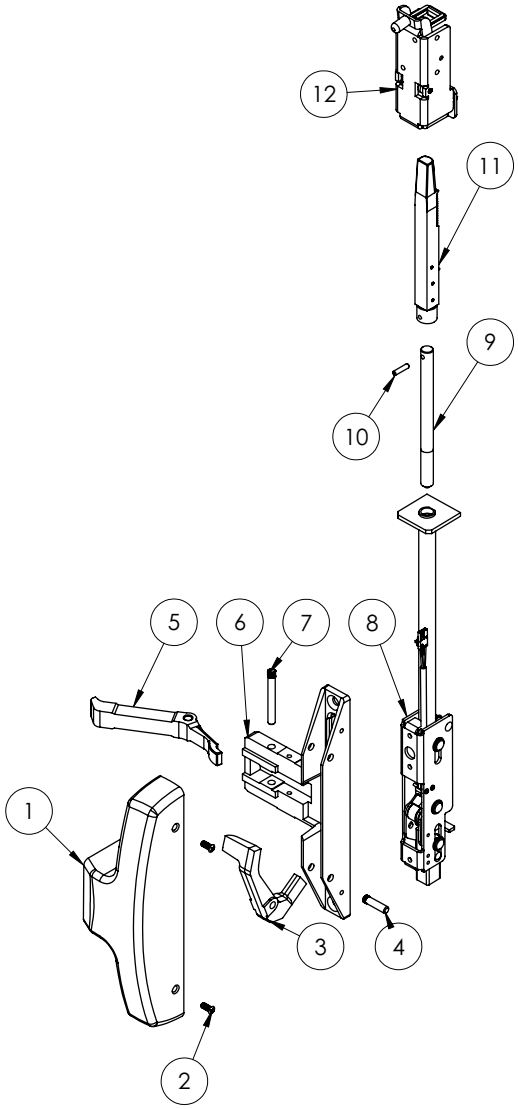
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
53-NB-AD-(All Functions) NB-AD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		639	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

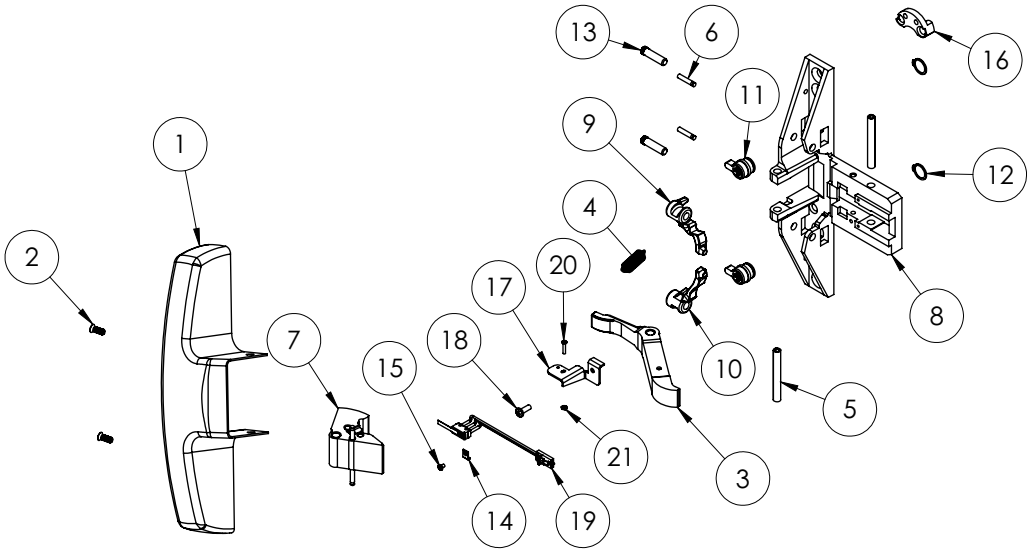
(12/53-)8504 (12/53-)8506 (12/53-)8510
(12/53-)8513 (12/53-)8515 (12/53-)8540
(12/53-)8543 (12/53-)8544 (12/53-)8546
(12/53-)8573 (12/53-)8574

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-) All functions	68-5880	LHRB/RHRB	Yes
(12-) 53- All functions	68-7411	LHRB/RHRB	Yes

Item	Assy. No.	Part No.	Description	Qty	Sellable
1	N/A	68-0495	Cover[1]	1	Yes
2		68-3905	Cover Screw Pack[1]	1	Yes
3		68-1137	Lift Arm	1	Yes
4		98-0028	Latchbolt Spring	1	Yes
5		01-4512	Spirol Pin	2	Yes
6		01-0008	Groove Pin	2	No
7		68-7420	Latchbolt Assembly (53-)	1	Yes
		68-6021	Latchbolt Assembly (Std)	1	Yes
8	68-6082	68-1624	8500 Chassis	1	Yes
9		68-1625	Lift Lever (RHRB)	1	
10		68-1626	Lift Lever (LHRB)	1	
11		94-0088	Cylinder Hub	2	
12		01-0005	Retaining Ring, Truarc 5100-43	2	
13		68-0479	Lift Lever Pivot Pin	2	
14	N/A	52-0310	Cable Clamp (53-)	1	Yes
15		01-1482	Cr-Phms (#2-56 X 1/8") (53-)	1	Yes
16		13-0458	Cylinder Retainer Pack (04 & 044 Functions Only)	1	Yes
17		68-1686	Switch Bracket (53-)	1	Yes
18		01-1220	#6-32 X 3/8" Length Ph Pn Hd Machine Screw (53-)	1	Yes
19		52-4545	Switch Assembly (53-)	1	Yes
20		01-9446	Machine Screw (#1-72 X 11/32" Ph Fl Hd) (53-)	1	Yes
21		01-0909	Hex Machine Screw Nut (53-)	1	Yes
Not Shown		68-2512	Screw Pack	1	Yes
		657	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

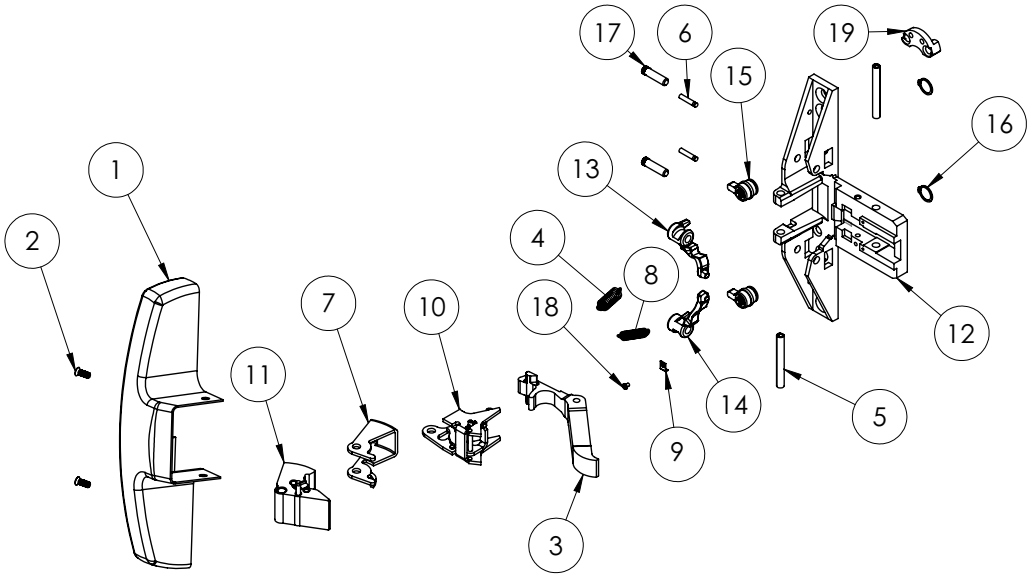
(12-/GL-/59-)8504 (12-/GL-/59-)8506 (12-/GL-/59-)8510
(12-/GL-/59-)8513 (12-/GL-/59-)8515 (12-/GL-/59-)8540
(12-/GL-/59-)8543 (12-/GL-/59-)8544 (12-/GL-/59-)8546
(12-/GL-/59-)8573 (12-/GL-/59-)8574

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-)GL- All functions	68-5881	LHRB/RHRB	YES
(12-)59- All functions	68-5882	LHRB/RHRB	YES

Item	Assy. No.	Part No.	Description	Qty	Sellable
1	N/A	68-1020	Cover[1]	1	Yes
2		—	Screw Pack[1]	1	Yes
3		68-1353	Lift Arm (Guarded)	1	Yes
4		98-0028	Latchbolt Spring	1	Yes
5		01-4512	Spirol Pin	2	Yes
6		01-0008	Groove Pin	2	No
7		68-1352	Guide	1	Yes
8		68-1394	Extension Spring	1	Yes
9		52-0310	Cable Clamp (59-)	1	Yes
10		68-5949	Guard Bracket & Switch Assembly (59-)	1	No
		68-5947	8500 Guard Bracket Assembly (Gl-)	1	No
11		68-4415	Guarded Latchbolt	1	Yes
12	68-6082	68-1624	8500 Chassis	1	Yes
13		68-1625	Lift Lever (RhRb)	1	
14		68-1626	Lift Lever (LhRb)	1	
15		94-0088	Cylinder Hub	2	
16		01-0005	Retaining Ring	2	
17		68-0479	Lift Lever Pivot Pin	2	
18	N/A	01-1482	Cr-Phms (#2-56 X 1/8") (59-)	1	Yes
19		13-0458	Cylinder Retainer Pack (04 & 044 Functions Only)	1	Yes
Not Shown		68-2512	Screw Pack	1	Yes
		657	Strike Pack	1	Yes

1. Indicates finish required



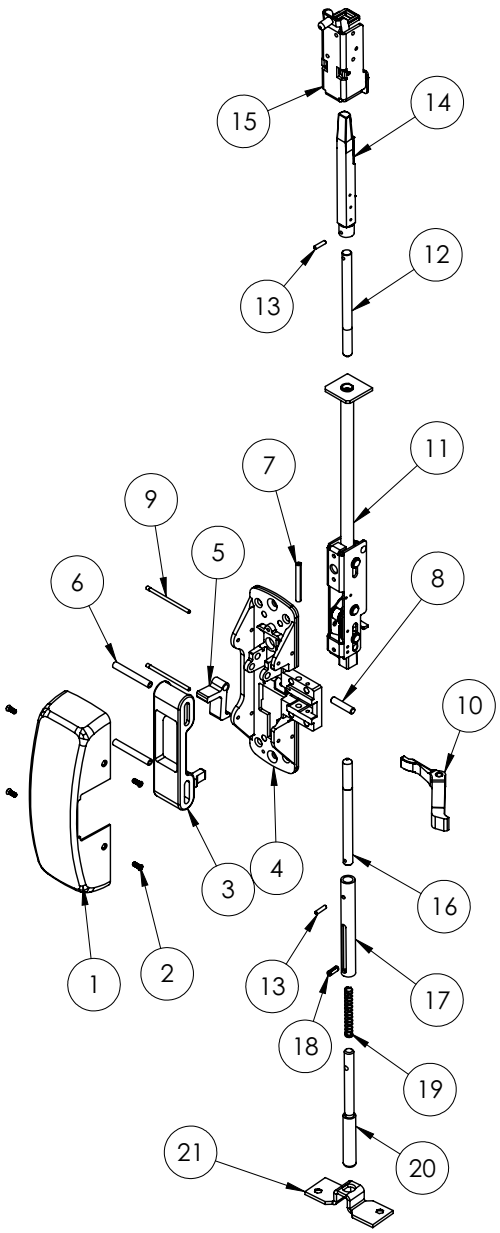
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-MD- 59-MD- MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack (W)*	1	Yes
		652	Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

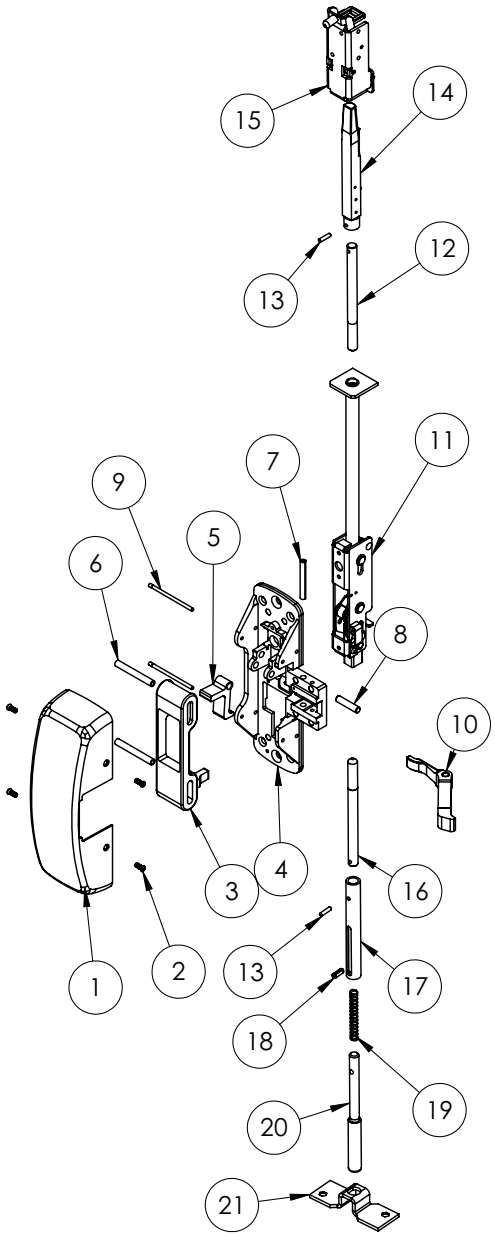
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-MD- 12-59-MD- 12-MD- (All Functions	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12- 53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack		Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-



A8231 12/17

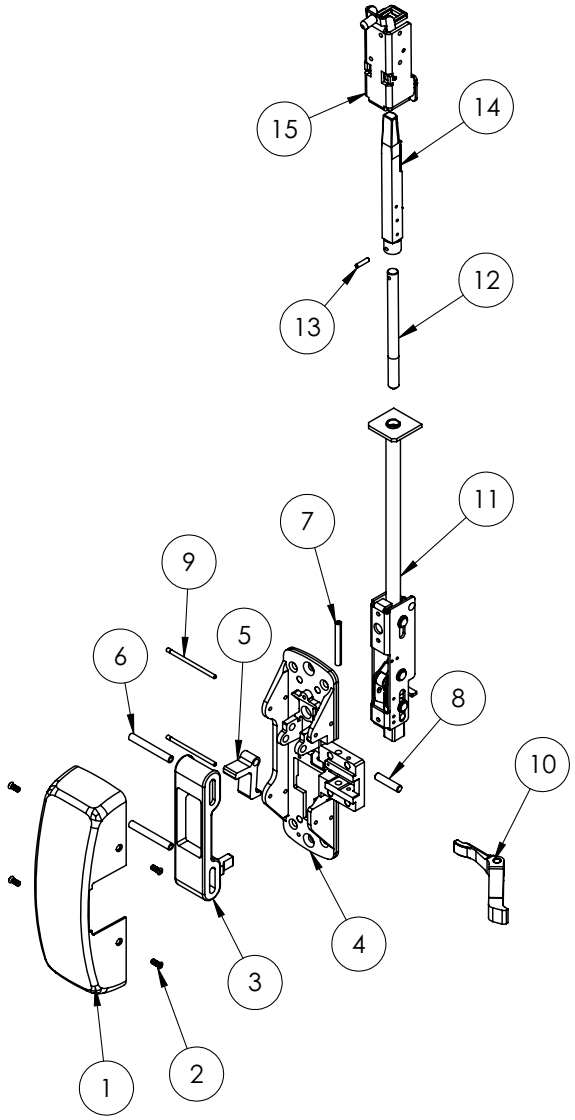
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-MD- 59-NB-MD- NB-MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

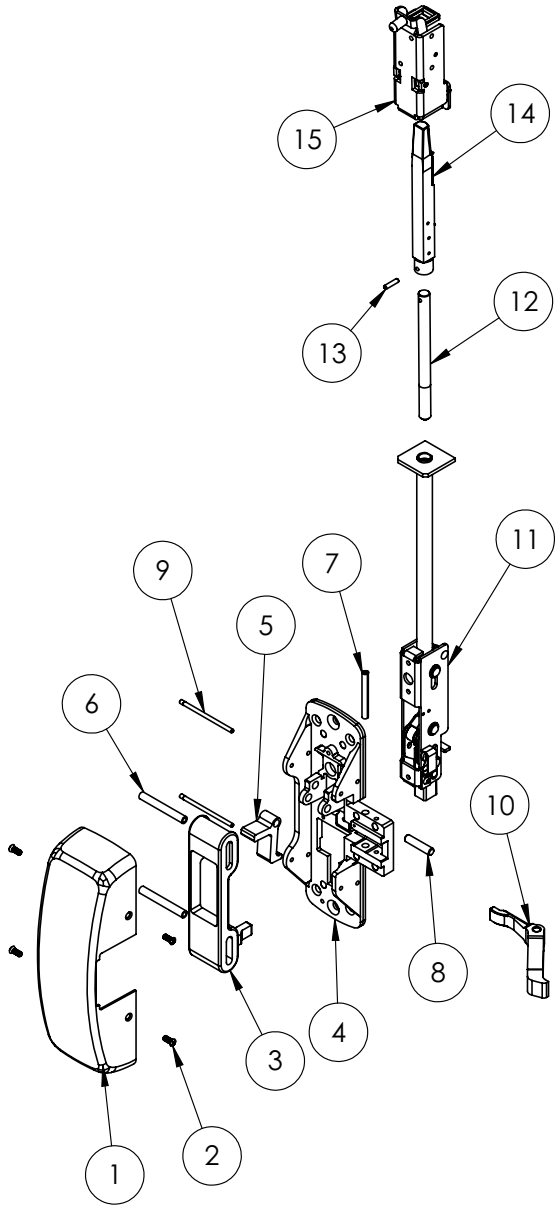
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-NB-MD- 12-59-NB-MD- 12-NB-MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		
11	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12- 53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
		68-5375	Top Case Assembly 1/4" Cladded		Yes
		68-5376	Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-



A8231 12/17

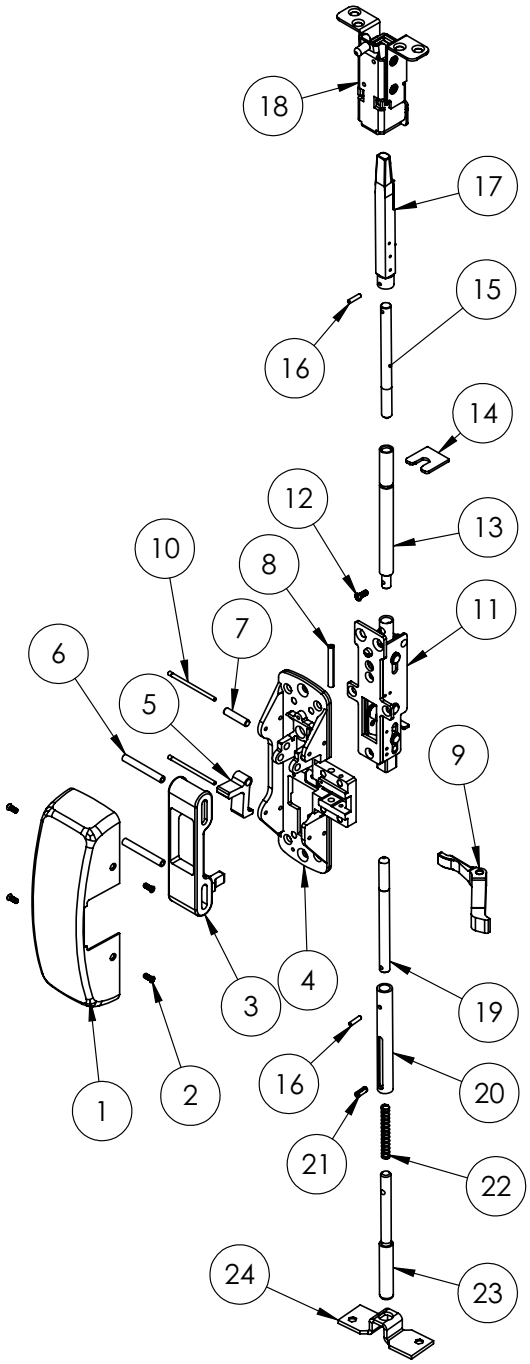
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-WD- 59-WD- WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	Inner Chassis Assembly	1	Yes
	68-3859		53- Inner Chassis Assembly[3]	1	Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	2	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	691B	660B	Bottom Rod[1,2]	1	Yes
20		94-0039	Bolt Sleeve	1	Yes
21		01-4389	Roll Pin	1	Yes
22		97-0454	Spring (Bottom Bolt)	1	Yes
23		94-0038	Bottom Bolt	1	Yes
24	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		652	Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-
4. Only when used w/ Aux Control



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

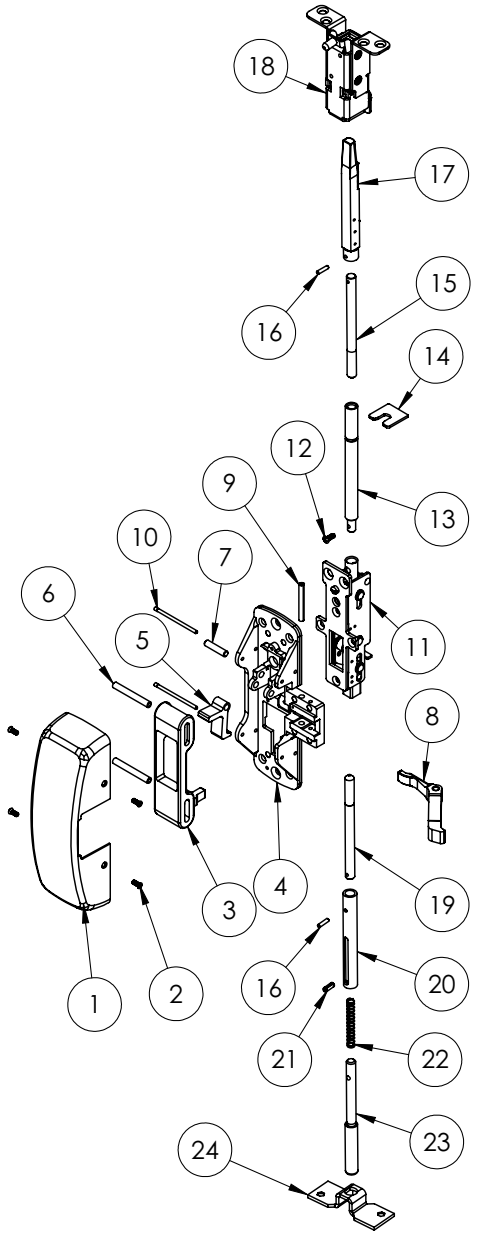
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

12-53-WD- 8606 8610 8613 8615
12-59-WD- 8640 8643 8646 8673
12-WD- 8674

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-WD- 12-59-WD- 12-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
9		01-4512	Spirol Pin	1	Yes
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	12-Inner Chassis Assembly	1	Yes
	68-3859		12-53- Inner Chassis Assembly[3]	1	Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	2	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and BracketAssembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	691B	660B	Bottom Rod[1,2]	1	Yes
20		94-0039	Bolt Sleeve	1	Yes
21		01-4389	Roll Pin	1	Yes
22		97-0454	Spring (Bottom Bolt)	1	Yes
23		94-0038	Bottom Bolt	1	Yes
24	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-
4. Only when used w/ Aux Control

A8231 12/17

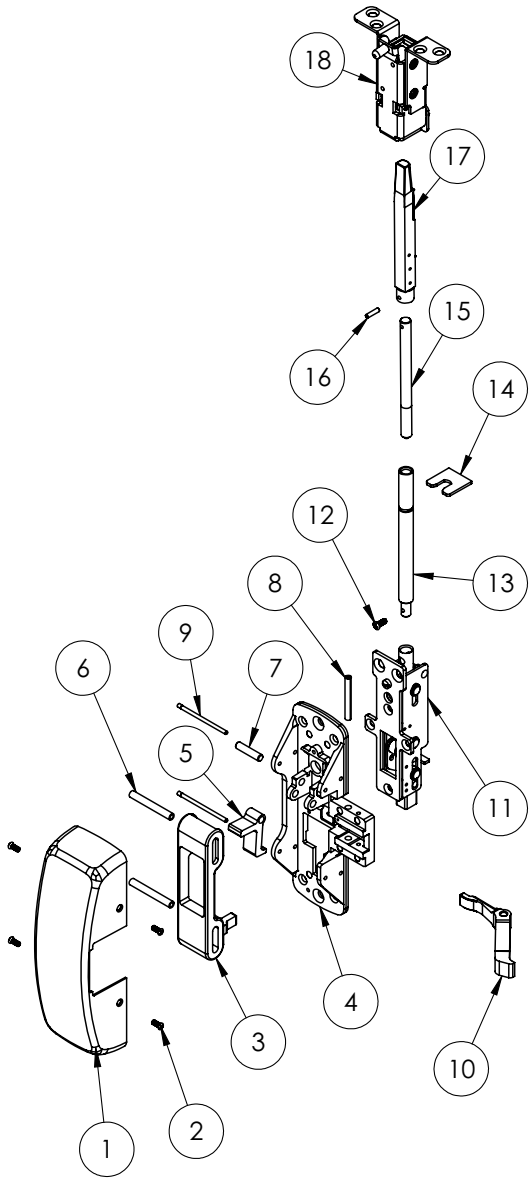
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-WD- 59-NB-WD NB-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
9		68-0012	Roller (Main Slide)	1	Yes
11	68-3580	N/A	Inner Chassis Assembly	1	Yes
	68-3859		53- Inner Chassis Assembly[3]		Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	1	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-
4. Only when used w/ Aux Control



A8231 12/17

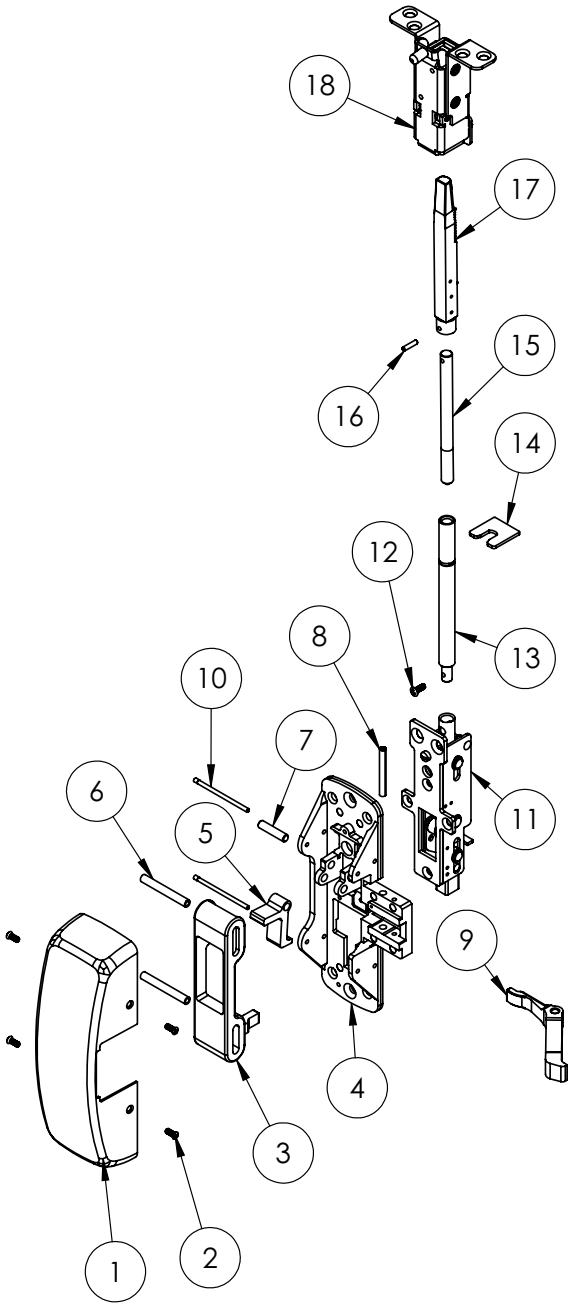
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
12-53-NB-WD- 12-59-NB-WD- 12-NB-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T (4)	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0112	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	12-Inner Chassis Assembly	1	Yes
	68-3859		12-53- Inner Chassis Assembly[3]		Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	1	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-
4. Only when used w/ Aux Control



A8231 12/17

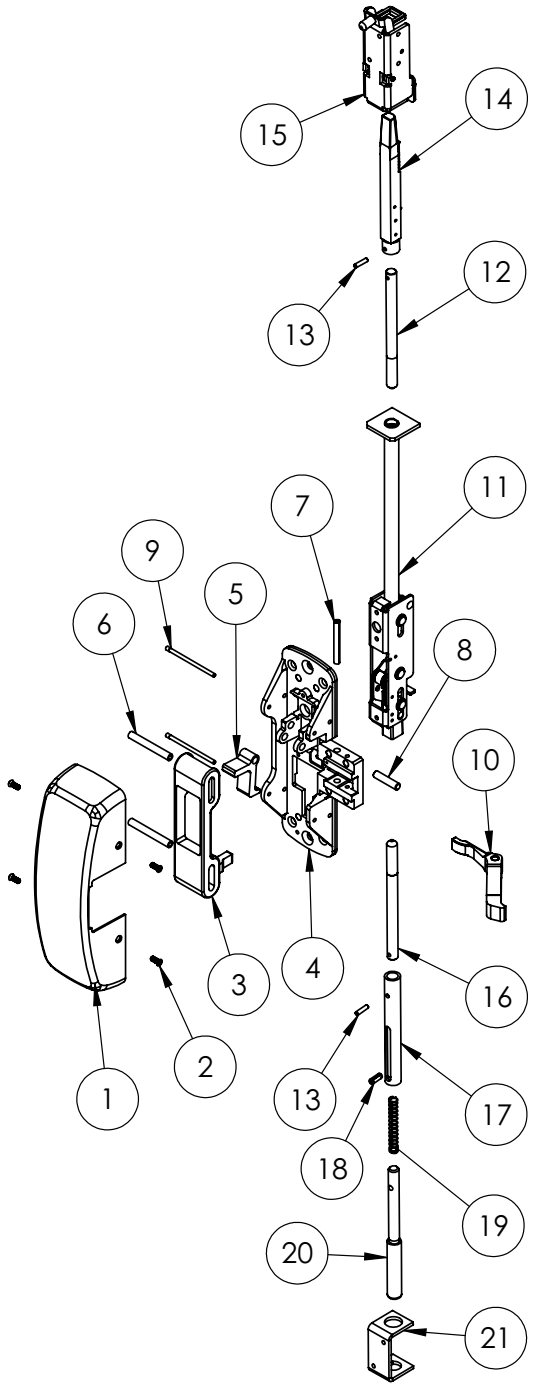
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-AD- 59-AD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0037	Bottom Case	1	Yes
		68-4389	Screw Pack (W)*	1	Yes
		640	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

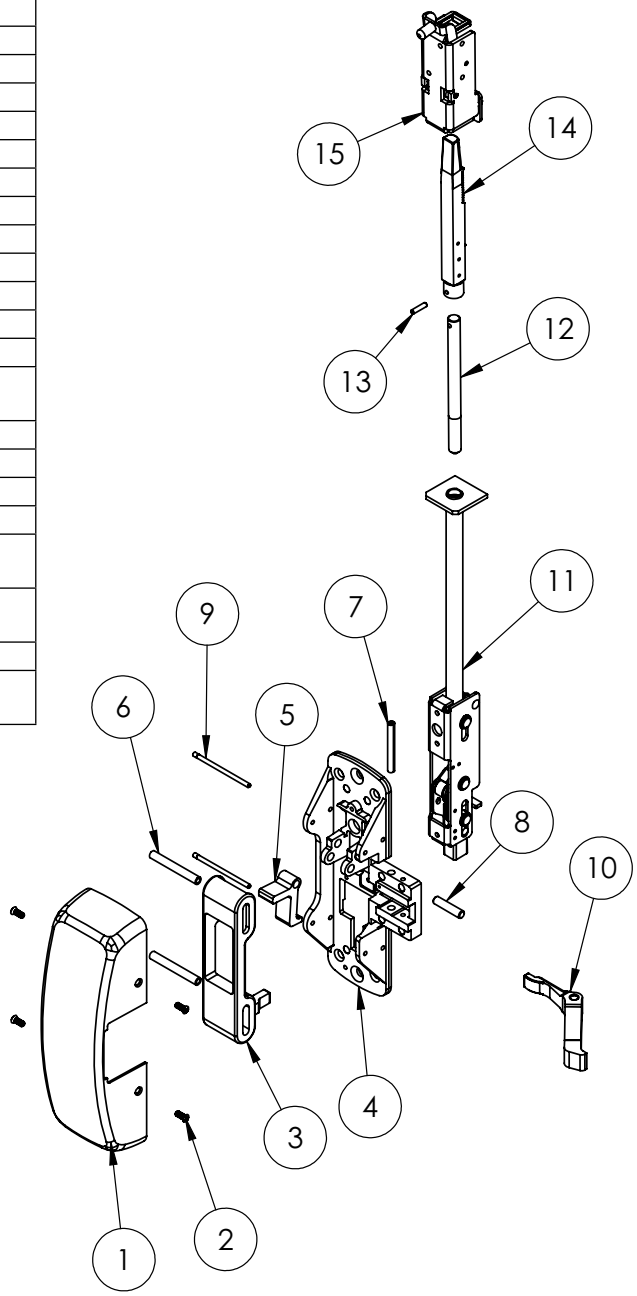
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
53-NB-AD- 59-NB-AD- AD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0241	Lift Arm	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		639	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



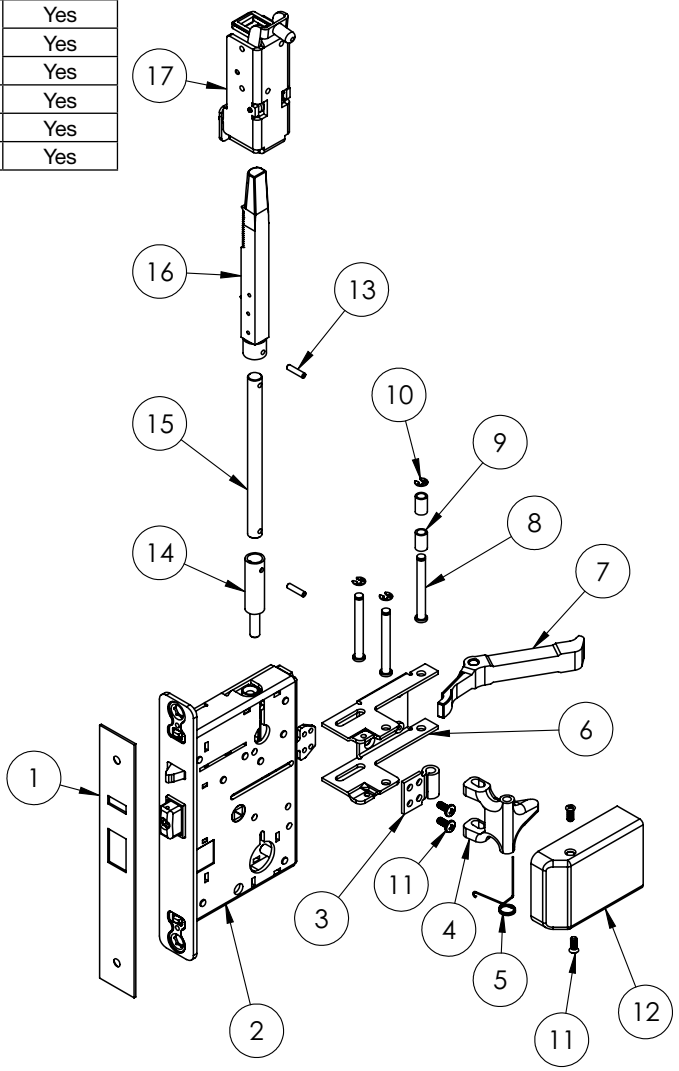
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-1186	Active Outside Front[1]	1	Yes
2	68-4239	N/A	Active Mortise Case	1	Yes
3	68-4264	68-1327	Link Connect (Pull Lever)	1	Yes
4		68-1309	Pull Lever Low Profile	1	Yes
5		68-1332	Torsion Spring (Pull Lever)	1	Yes
6		68-1313	Pivot Pin	3	Yes
7		68-0241	Lift Arm	1	Yes
8		68-1310	Pivot Bracket	1	Yes
9		01-4509	Retaining Ring	3	Yes
10		68-1311	Lift Arm Spacer	2	Yes
11	N/A	68-4373	Screw Pack (LP)	1	Yes
12		68-1317	Chassis Cover (LP)*	1	Yes
13	692L	01-0696	Coiled Pin	2	Yes
14		68-1339	Connecting Tube	1	Yes
15		661L	Top Rod (LP)	1	Yes
16		68-4840	Latch Bolt Assembly	1	Yes
17	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Panel		Yes
	68-5376		Top Case Assembly 1/2" Panel		Yes
	N/A	68-4389	Screw Pack	1	Yes
		650	Strike Pack	1	Yes
		77-0883	A.S.A. Strike (Curved Lip)*[2]	1	Yes

*Specify Finish
1. Only available in 32D finish
2. LS function only



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

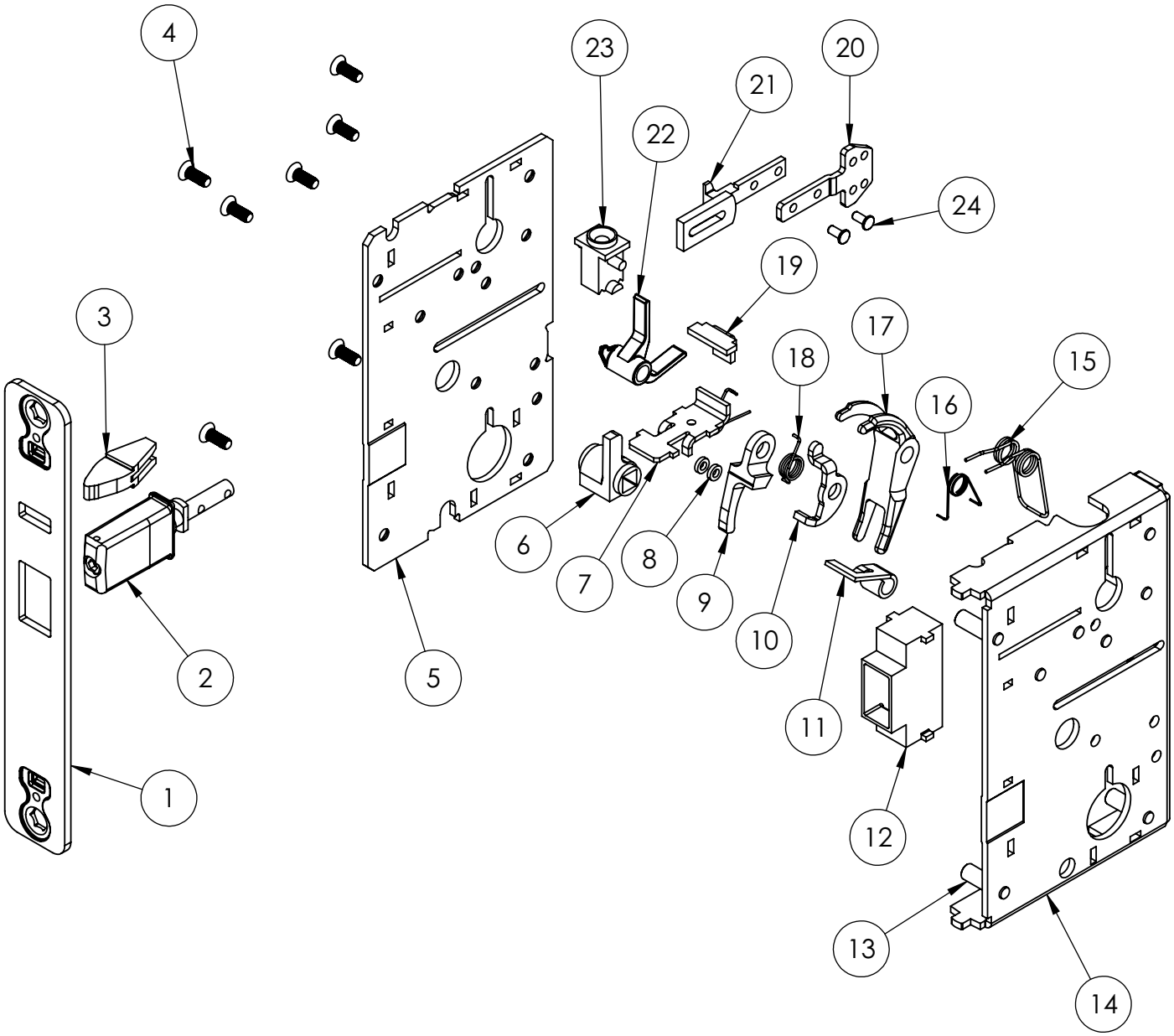
Item	Part No.	Description	Qty	Sellable
1	68-1188	Active Inside Front	1	No
2	68-1167	Active Latchbolt	1	Yes
3	68-1166	Activation Bolt	1	Yes
4	01-4402	#8-32x7/16" Flat PH U/C MS	7	Yes
5	68-1338	Mortise Cap	1	No
6	68-1476	Outside Hub (LP)	1	Yes
7	68-1291	Slide	1	No
8	68-1330	Bushing (LP)	2	Yes
9	68-1168	Active Case Pivot	1	Yes
10	68-1172	Retractor	1	Yes
11	68-1293	Fire Stop	1	Yes
12	68-1220	Active Bolt Guide	1	Yes
13	82-0294	Post (Screw and Case)	8	No
14	68-1337	Mortise Case	1	No
15	68-1253	Spring (Top Mount)	1	Yes
16	68-1265	Spring (Active Lever)	1	Yes
17	68-1333	Active Lever	1	Yes
18	68-1198	Torsion Spring (Retractor)	1	Yes
19	68-1246	Top Pusher Guide	1	Yes
20	68-1328	Link Latchbolt Tail	1	No
21	68-1334	Latchbolt Extension/Slide	1	No
22	68-1292	Upper Guard	1	Yes
23	68-1336	Top Mount	1	Yes
24	01-0424	Rivet	2	No

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

12-LP **8606** **8610** **8613** **8615**
LP **8640** **8643** **8646** **8673**
12-LS **8674**
LS

SARGENT®
ASSA ABLOY



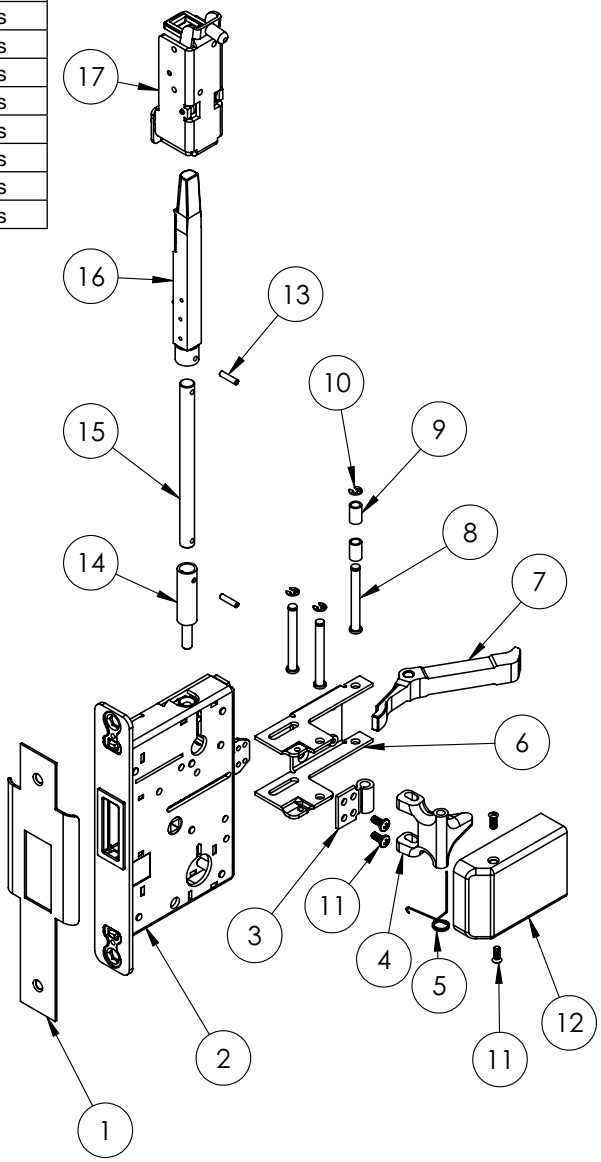
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-1183	Inactive Outside Front[1]	1	Yes
2	68-4238	N/A	Inactive Mortise Case	1	Yes
3	68-4264	68-1327	Link Connect (Pull Lever)	1	Yes
4		68-1309	Pull Lever Low Profile	1	Yes
5		68-1332	Torsion Spring (Pull Lever)	1	Yes
6		68-1313	Pivot Pin	3	Yes
7		68-0241	Lift Arm	1	Yes
8		68-1310	Pivot Bracket	1	Yes
9		01-4509	Retaining Ring	3	Yes
10		68-1311	Lift Arm Spacer	2	Yes
11	N/A	68-1317	Chassis Cover (LP)*	1	Yes
12		68-4373	Screw Pack (LP)	1	Yes
13	692L	01-0696	Coiled Pin	2	Yes
14		68-1339	Connecting Tube	1	Yes
15		661L	Top Rod (LP)	1	Yes
16		68-4840	Latch Bolt Assembly	1	Yes
17	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Panel		Yes
	68-5376		Top Case Assembly 1/2" Panel		Yes
	N/A	68-4389	Screw Pack	1	Yes
		650	Strike Pack	1	Yes

*Specify Finish
1. Only available in 32D finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

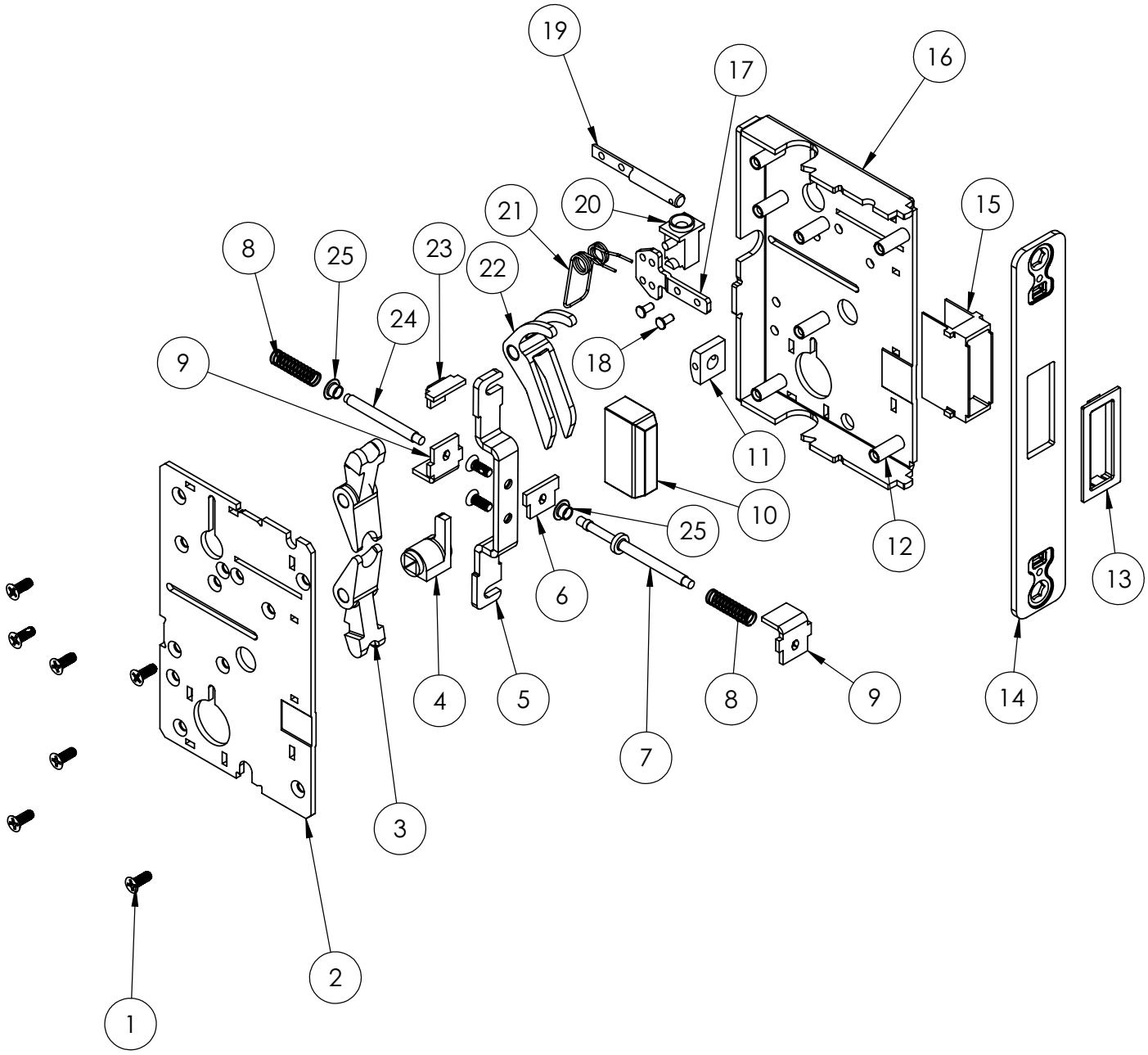
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty	Sellable
1	01-4402	#8-32x7/16" Flat PH U/C MS	9	Yes
2	68-1338	Mortise Cap	1	No
3	68-1164	Pusher Lever	2	Yes
4	68-1476	Outside Hub (LP)	1	Yes
5	68-1174	Pusher Slide	1	Yes
6	68-1176	Pusher Rod Guide	1	No
7	68-1177	Pusher Rod	1	No
8	99-0057	GD Bolt Spring	2	Yes
9	68-1491	Rod Guide Stop	2	No
10	68-1163	Pusher Bolt	1	Yes
11	68-1329	Inactive Latchbolt Actuator	1	No
12	82-0294	Post (Screw and Case)	7	No
13	68-1531	Inactive Bolt Guide	1	Yes
14	68-1187	Inactive Inside Front	1	No
15	68-1222	Inactive Bolt Guide	1	Yes
16	68-1337	Mortise Case	1	No
17	68-1328	Link Latchbolt Tail	1	No
18	01-0424	Rivet	2	No
19	68-1335	Inactive Latchbolt Tail	1	No
20	68-1336	Top Mount	1	Yes
21	68-1253	Spring (Top Mount)	1	Yes
22	68-1405	Inactive Lever	1	Yes
23	68-1246	Top Pusher Guide	1	Yes
24	68-1251	Pusher Rod	1	No
25	99-0072	GD Bolt Eyelet	2	Yes

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



A8231 12/17

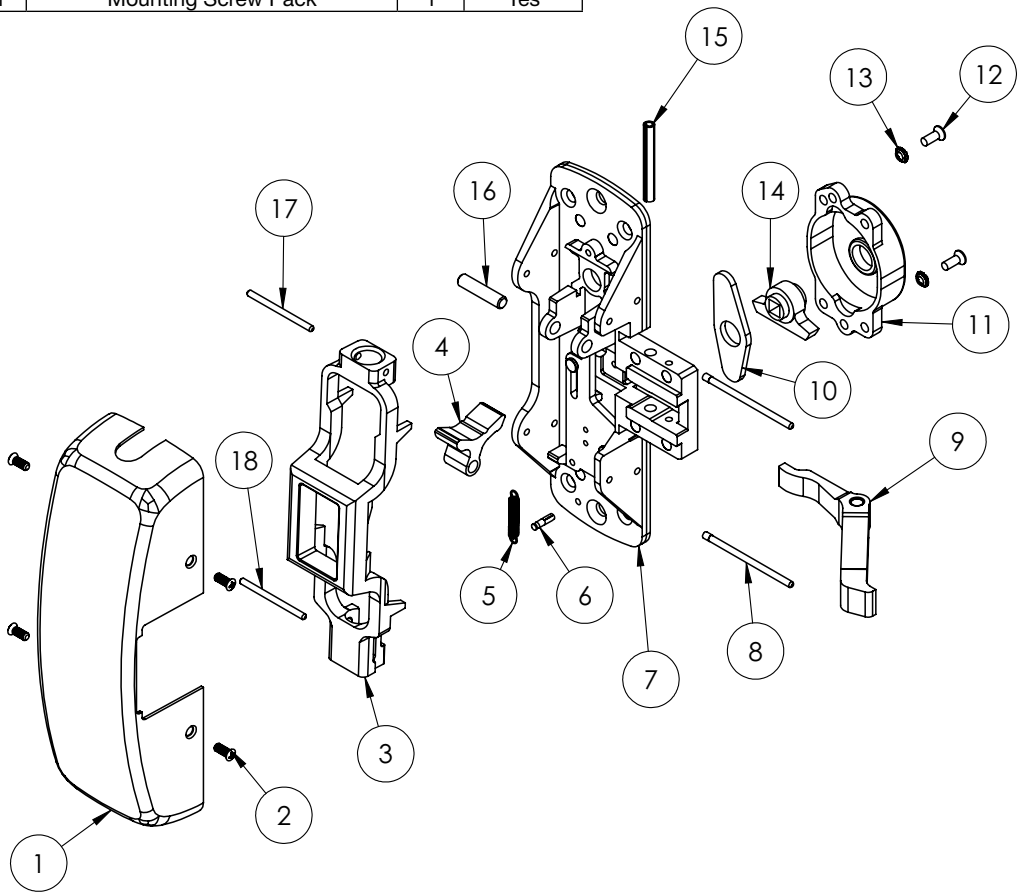
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
06, 13	68-2201 (LHRB)	Chassis Assembly	Yes
	68-2202 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-2201(LHRB) 68-2202(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
8		68-0323	Chassis Pin	2	Yes
9		68-0241	Lift Arm	1	Yes
10		97-0043	Knob Hub Retainer	1	Yes
11		68-0367	Knob Hub Cover	2	Yes
12		01-3384	8-32x7/16 PH FH MS	2	Yes
13		01-0930	Countersunk Lock Washer	2	Yes
14		97-0042	Knob Hub	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-0324	Lift Lever Pivot Pin	1	Yes
17	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

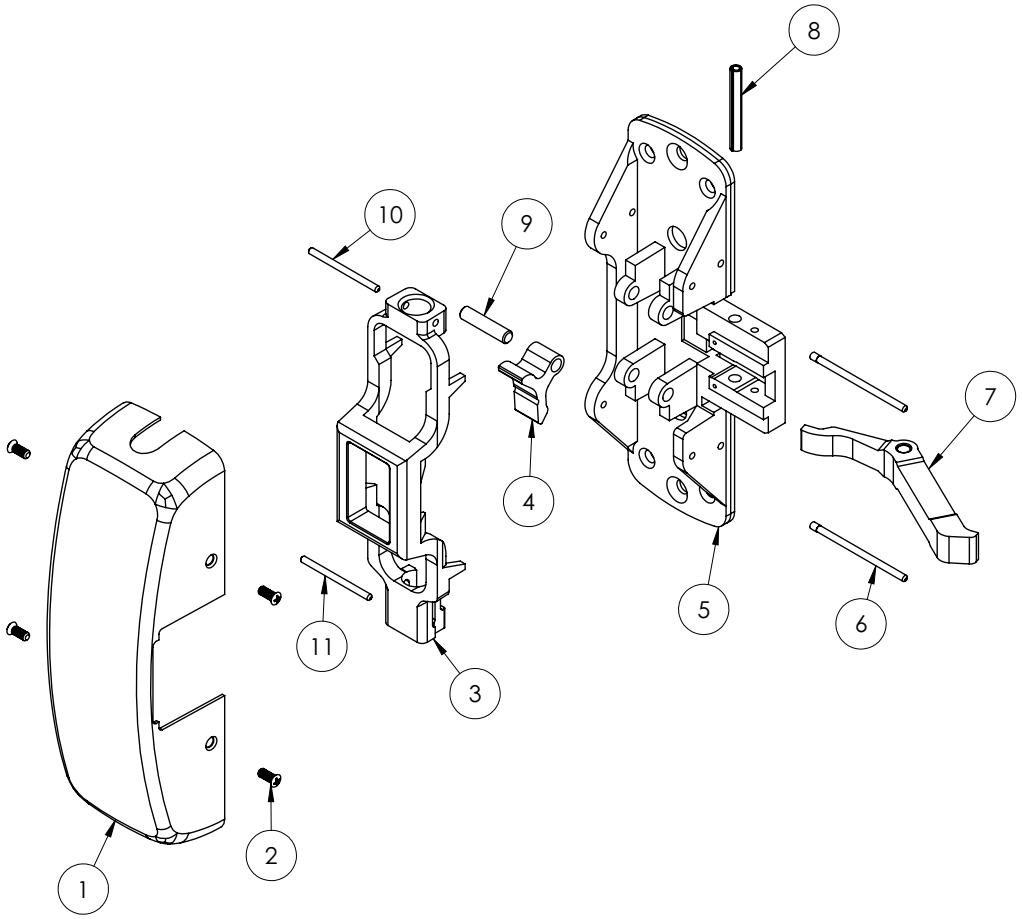
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
10, 40	68-2163 (LHRB)	Chassis Assembly	Yes
	68-2164 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2163(LHRB) 68-2164(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		68-0326	Chassis	1	Yes
6		68-0323	Chassis Pin	2	Yes
7		68-0241	Lift Arm	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0324	Lift Lever Pivot Pin	1	Yes
10	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
11		97-0048	Bottom Rod Adjustment Pin	1	Yes
12		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

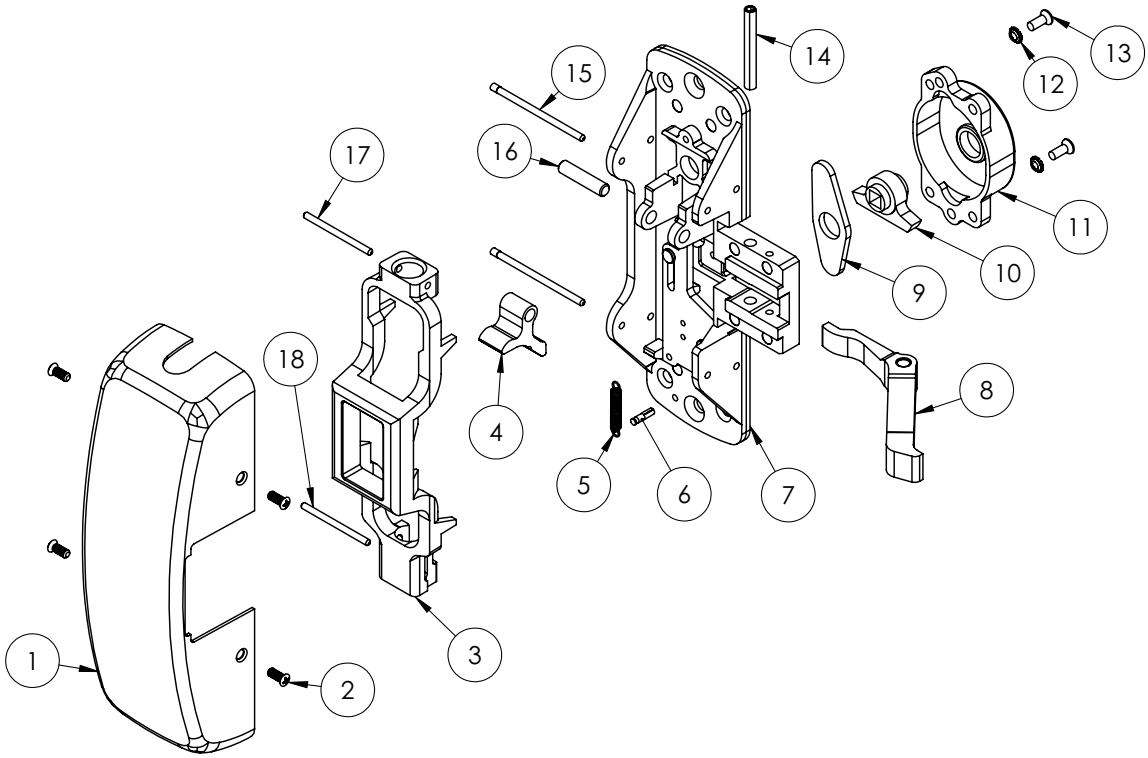
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
15, 43, 46, 73, 74	68-2207 (LHRB)	Chassis Assembly	Yes
	68-2208 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Cover Screw Pack*	1	Yes
3	68-2207(LHRB) 68-2208(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
8		68-1137	Lift Arm	1	Yes
9		97-0043	Knob Hub Retainer	1	Yes
10		97-0042	Knob Hub	1	Yes
11		68-0367	Knob Hub Cover	2	Yes
12		01-0930	Countersunk Lock Washer	2	Yes
13		01-3384	8-32x7/16 PH FH MS	2	Yes
14		01-4512	Spirol Pin	1	Yes
15		68-0323	Chassis Pin	2	Yes
16		68-0324	Lift Lever Pivot Pin	1	Yes
17	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

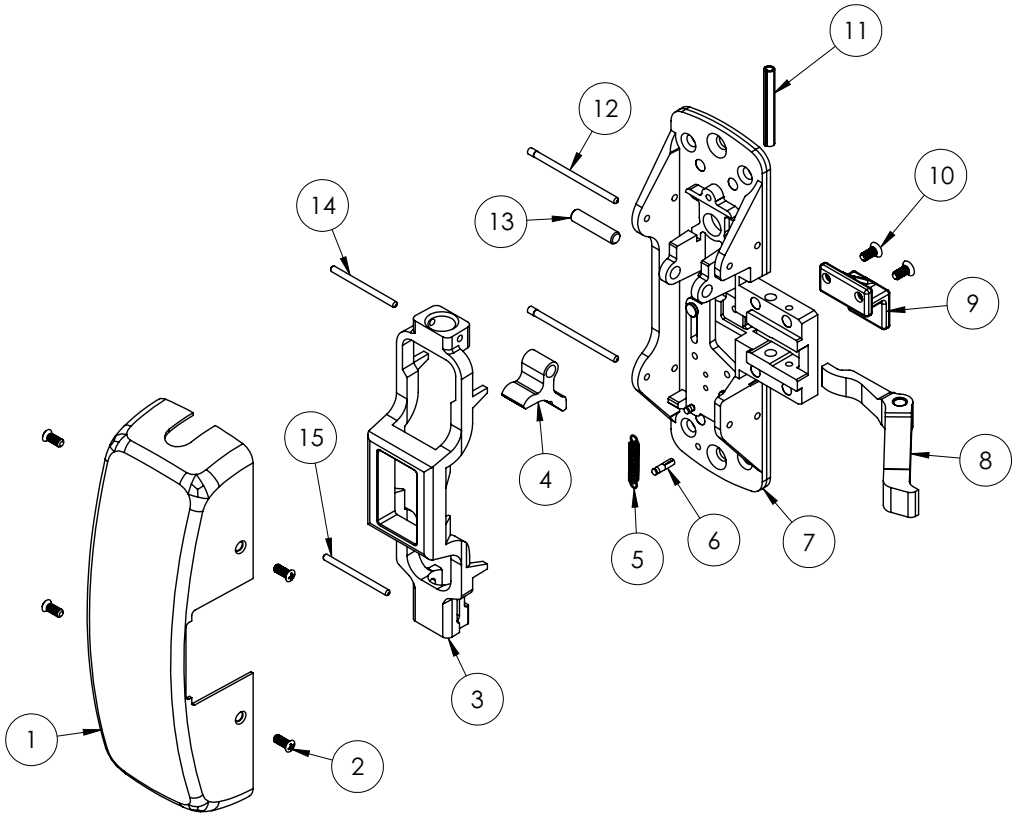
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
28	68-2210 (LHRB)	Chassis Assembly	Yes
	68-2211 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2210(LHRB) 68-2211(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2415	Chassis and Slide Assembly, LHRB	1	No
		68-2416	Chassis and Slide Assembly, RHRB		No
8		68-0241	Lift Arm	1	Yes
9		97-0089	Thumb Piece Lever	1	Yes
10		01-1146	8-32x3/8 PH FH U'CUT Screw	2	Yes
11		01-4512	Spirol Pin	1	Yes
12		68-0323	Chassis Pin	2	Yes
13		68-0324	Lift Lever Pivot Pin	1	Yes
14	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
15		97-0048	Bottom Rod Adjustment Pin	1	Yes
16		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

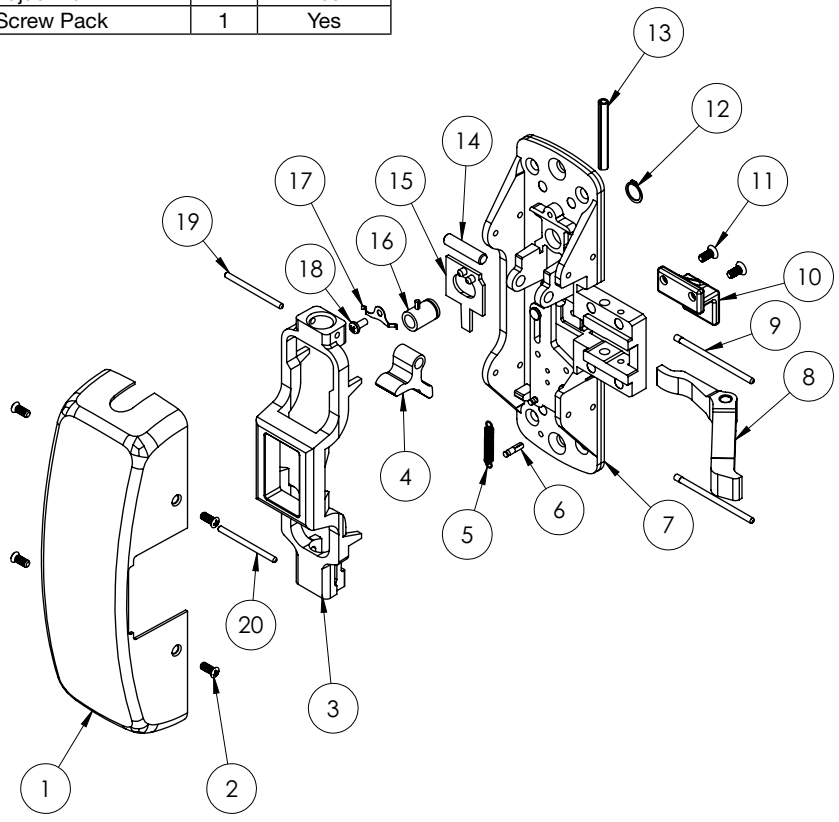
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
62, 63	68-2204 (LHRB)	Chassis Assembly	Yes
	68-2205 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2204(LHRB) 68-2205(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2415	Chassis and Slide Assembly, LHRB	1	No
		68-2416	Chassis and Slide Assembly, RHRB		No
8		68-0241	Lift Arm	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		97-0089	Thumb Piece Lever	1	Yes
11		01-1146	8-32x3/8 PH FH U'CUT Screw	2	Yes
12		01-0005	Retaining Ring	1	Yes
13		01-4512	Spirol Pin	1	Yes
14		68-0324	Lift Lever Pivot Pin	1	Yes
15		68-2198	Locking Slide Assembly, LHRB	1	Yes
		68-2199	Locking Slide Assembly, RHRB		Yes
16		97-2048	Cylinder Hub and Pin Assembly	1	Yes
17		68-0368	Locking Slide Spring, LHRB	1	Yes
		97-0006	Locking Slide Spring, RHRB		Yes
18		01-1190	6-32x5/16 PH PNHD Self Tap	1	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

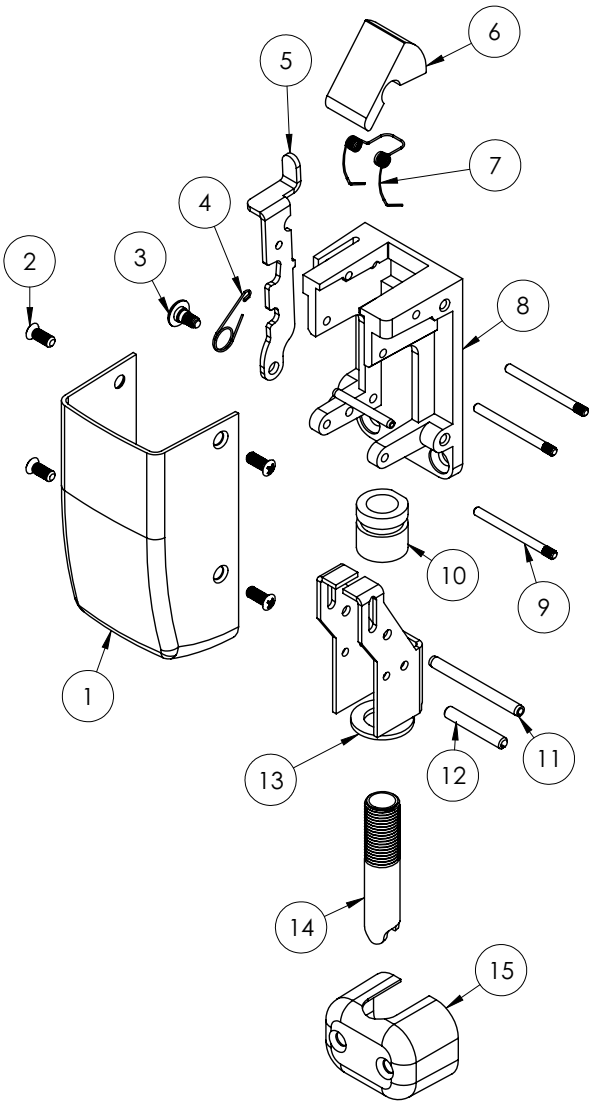
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	97-2434 Manufactured Before 11/11/2002	Top Case Assembly	Yes
	68-4557 Manufactured After 11/11/2002		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2434	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		97-0296	Latch Bolt	1	Yes
7		97-0300	L.B. Spring	1	Yes
8		97-0299	Chassis	1	Yes
9		97-0294	Pivot Pin	3	Yes
11		01-0461	Spirol Pin	1	Yes
12		01-0002	Roll Pin	1	Yes
3	68-4557	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		97-0296	Latch Bolt	1	Yes
7		97-0300	L.B. Spring	1	Yes
8		97-0299	Chassis	1	Yes
9		97-0294	Pivot Pin	1	Yes
10		68-1455	Top Rod Adjuster	1	Yes
11		01-0461	Spirol Pin	1	Yes
12		01-0002	Roll Pin	1	Yes
13		97-0298	Top Slide	1	Yes
14	N/A	670T	Top Rod	1	Yes
15		97-0020	Rod Guide*	1	Yes
16		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

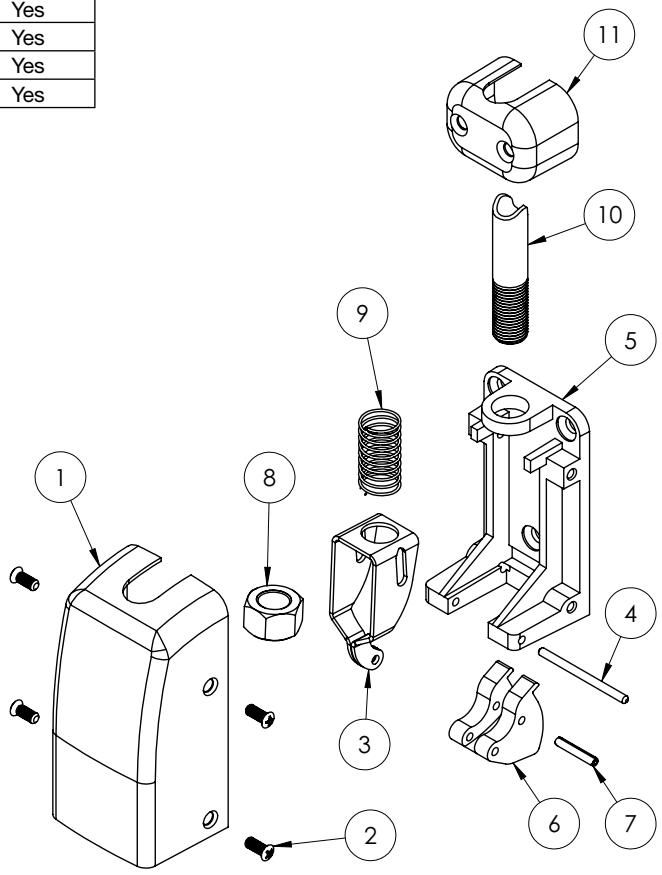
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2038 (Manufactured Before 11/11/2002)	Bottom Case Assembly	Yes
	68-4549 (Manufactured After 11/11/2002)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Bottom Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2038	97-0035	Retractor	1	Yes
4		97-0084	Adjustment Pin, Bottom Rod	1	Yes
5		97-0025	Bottom Chassis	1	Yes
6		97-0053	Bottom Latch Bolt	1	Yes
7		01-0697	Spirol Pin	1	Yes
3	68-4549	97-0035	Retractor	1	Yes
4		97-0084	Adjustment Pin, Bottom Rod	1	Yes
5		97-0025	Bottom Chassis	1	Yes
6		97-0053	Bottom Latch Bolt	1	Yes
7		01-0697	Spirol Pin	1	Yes
8		97-0572	Rod Adjustment Nut	1	Yes
9	N/A	97-0101	Spring, Compression	1	Yes
10		670B	Bottom Rod	1	Yes
11		97-0020	Rod Guide*	1	Yes
12		624	Bottom Strike Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

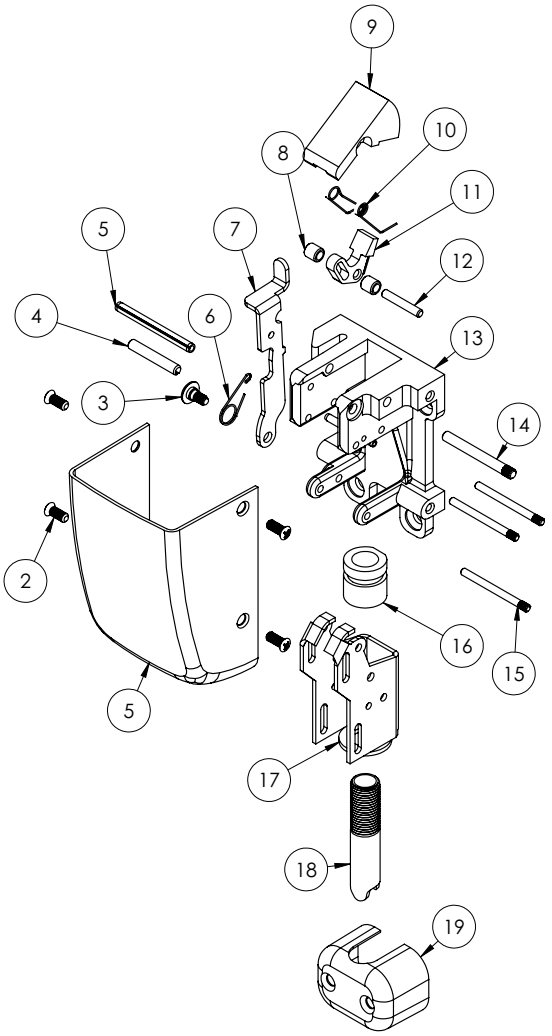
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	97-2693 Manufactured Before 11/11/2002	Top Case Assembly	Yes
	68-4559 Manufactured After 11/11/2002		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-4559	97-0065	Latch Release Lever Pin	1	Yes
4		01-0002	Roll Pin	1	Yes
5		01-0461	Spirol Pin	1	Yes
6		97-0579	Spring, Torsion	1	Yes
7		97-0399	Latch Retracting Lever	1	Yes
8		97-0391	Sleeve	2	Yes
9		97-0398	Latch Bolt	1	Yes
10		97-0400	Top Case Spring	1	Yes
11		97-0405	Guard Lever	1	Yes
12		97-0393	Pivot Pin	1	Yes
13		97-0402	Top Chassis	1	Yes
14		97-0394	Latch Bolt Pivot Pin	1	Yes
15		97-0294	Pivot Pin	3	Yes
16		68-1455	Top Rod Adjuster	1	Yes
17		97-0397	Slide	1	Yes
3	97-2963	97-0065	Latch Release Lever Pin	1	Yes
5		01-0461	Spirol Pin	1	Yes
6		97-0579	Spring, Torsion	1	Yes
7		97-0399	Latch Retracting Lever	1	Yes
8		97-0391	Sleeve	2	No
9		97-0398	Latch Bolt	1	Yes
10		97-0400	Top Case Spring	1	No
11		97-0405	Guard Lever	1	No
12		97-0393	Pivot Pin	1	No
13		97-0402	Top Chassis	1	Yes
14		97-0394	Latch Bolt Pivot Pin	1	Yes
15		97-0294	Pivot Pin	3	Yes
17		97-0397	Slide	1	Yes
18	N/A	670T	Top Rod	1	Yes
19		97-0020	Rod Guide*	1	Yes
20		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

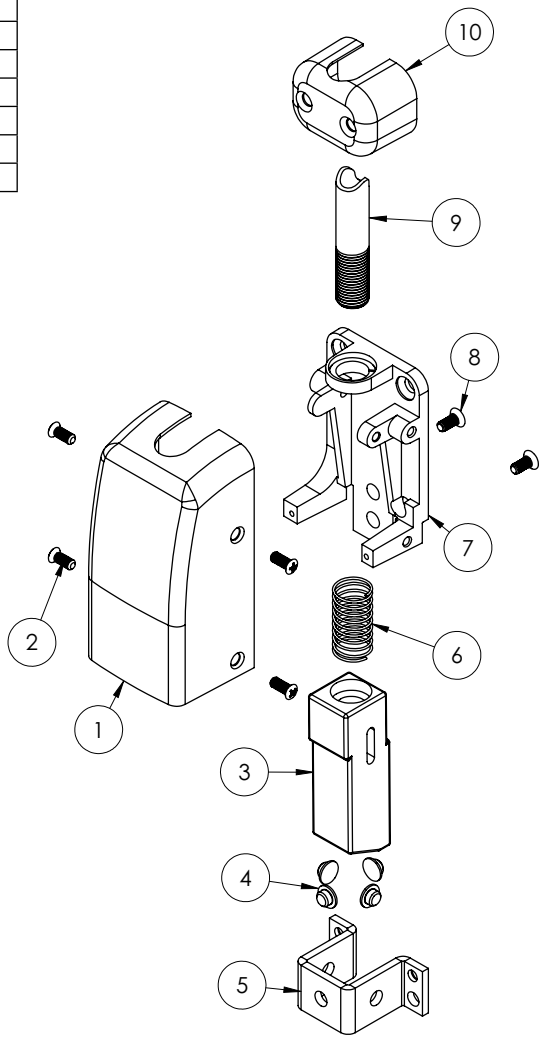
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2002	Bottom Case Assembly Manufactured Before 11/11/2002	Yes
	68-4558	Bottom Case Assembly Manufactured After 11/11/2002	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Bottom Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2002	97-0076	Bottom Bolt	1	Yes
4		97-0305	Nylon Insert	4	Yes
5		97-0270	Reinforcement	1	Yes
6		97-0101	Spring, Compression	1	Yes
7		97-0080	Chassis	1	Yes
8		01-4404	CR-FH #6 Head 8-32 Screw	2	Yes
3	68-4558	68-1454	Bottom Bolt	1	Yes
4		97-0305	Nylon Insert	4	Yes
5		97-0270	Reinforcement	1	Yes
6		97-0101	Spring, Compression	1	Yes
7		97-0080	Chassis	1	Yes
8		01-4404	CR-FH #6 Head 8-32 Screw	2	Yes
9	N/A	670B	Bottom Rod	1	Yes
10		97-0020	Rod Guide*	1	Yes
11		655	Flat Strike Pack (STD, HC)	1	Yes
		653	Bottom Strike Pack (FM)	1	Yes

*Specify Finish



A8231 12/17

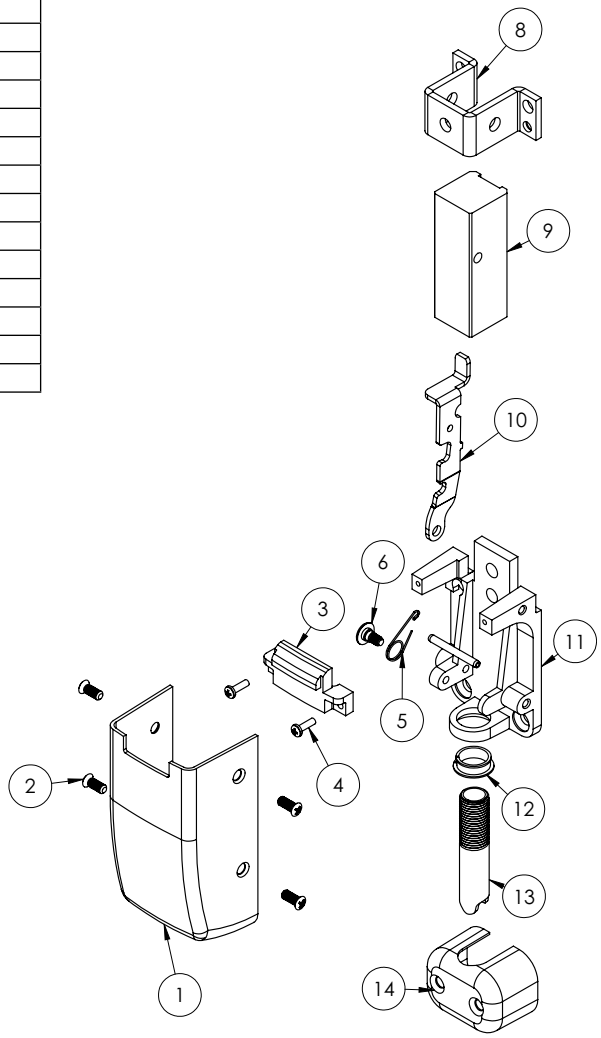
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2003	Top Case Assembly Manufactured Before 11/11/2002	Yes
	68-4561	Top Case Assembly Manufactured After 11/11/2002	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0084	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2003	97-0079	Top Case Filler	1	Yes
4		01-1490	#4-40 x 3/8 PH Pan MS	2	Yes
5		97-0579	Spring, Torsion	1	Yes
6		97-0065	Pin, Latch Release Lever	1	Yes
7		01-0695	Spirol Pin	1	Yes
8		97-0270	Top Reinforcement	1	Yes
9		97-2046	Top Slide Assembly	1	Yes
10		68-1155	Latch Release Lever	1	Yes
11		97-0080	Chassis	1	Yes
12		01-0476	Snap-In Nyliner	1	Yes
3	68-4561	97-0079	Top Case Filler	1	Yes
4		01-1490	#4-40 x 3/8 PH Pan MS	2	Yes
5		97-0579	Spring, Torsion	1	Yes
6		97-0065	Pin, Latch Release Lever	1	Yes
7		01-0695	Spirol Pin	1	Yes
8		97-0761	Top Reinforcement	1	Yes
9		68-4560	Top Slide Assembly	1	Yes
10		68-1665	Latch Release Lever	1	Yes
11		97-0080	Chassis	1	Yes
12		01-0476	Snap-In Nyliner	1	Yes
13	N/A	670T	Top Rod	1	Yes
14		97-0020	Rod Guide*	1	Yes
15		659	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

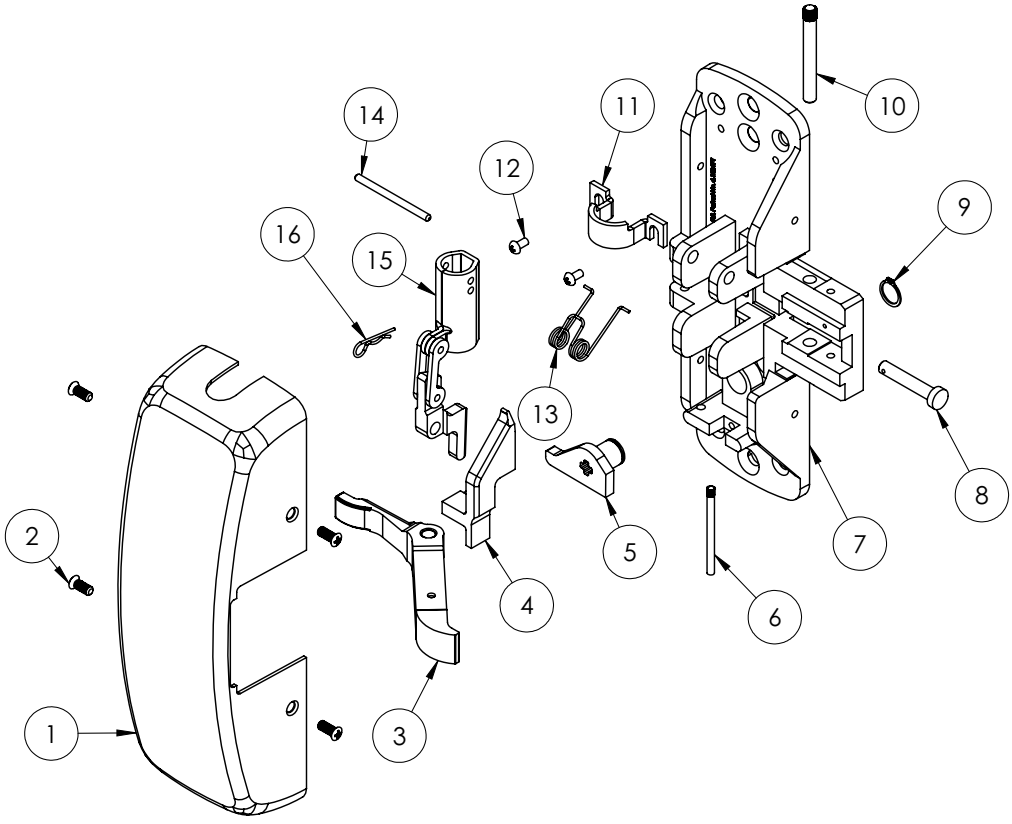
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	68-4568 (LHRB)	Chassis Assembly	Yes
	68-4569 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-4568(LHRB) 68-4569(RHRB)	68-1137	Lift Arm	1	Yes
4		68-1170	Outside Actuator, LH	1	Yes
		68-1171	Outside Actuator, RH		Yes
5		68-1208	ET Cam, LH	1	Yes
		68-1209	ET Cam, RH		Yes
6		68-1184	Guide Pin	1	Yes
7		68-1205	Chassis, LH	1	Yes
		68-1206	Chassis, RH		Yes
8		68-1191	Link Pin	1	Yes
9		01-0005	Retaining Ring	1	Yes
10		68-0239	Pivot Pin	1	Yes
11		68-1180	Tube Support	1	Yes
12		01-3595	Machine Screw	2	Yes
13		68-1193	Spring, Upper Link	1	Yes
14		97-0048	Rod Adjustment Pin	1	Yes
15		68-4270	Upper Link Assembly, LHRB	1	Yes
		68-4271	Upper Link Assembly, RHRB		Yes
16		68-1210	Hair Pin	1	Yes
17	N/A	68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

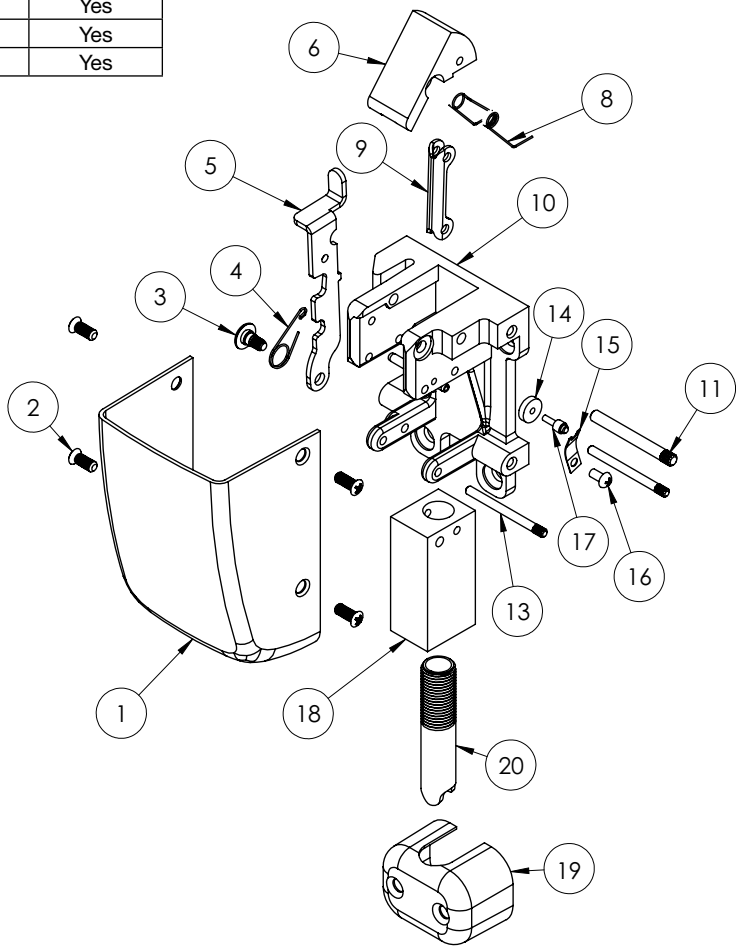
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	68-3933	Top Case Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0392	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-3933	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		68-1153	Top Case Latch Bolt	1	Yes
7		01-0697	Spirol Pin	2	Yes
8		97-0400	Top Case Spring	1	Yes
9		68-1460	Link, Pivot	1	Yes
10		97-0402	Top Chassis	1	Yes
11		97-0394	Pivot Pin, Latch Bolt	1	Yes
12		01-0461	Spirol Pin	1	Yes
13		97-0294	Pivot Pin	2	Yes
14		68-0991	Fusible Link	1	No
15		68-0419	Guide Spring	1	No
16		01-3563	#5-40 x 1/4 PH RD HD MS	1	No
17		68-0420	Pin, Fire Stop	1	No
18		68-1458	Top Rod Link	1	Yes
19	N/A	97-0020	Rod Guide*	1	Yes
20		670T	Top Rod	1	Yes
21		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

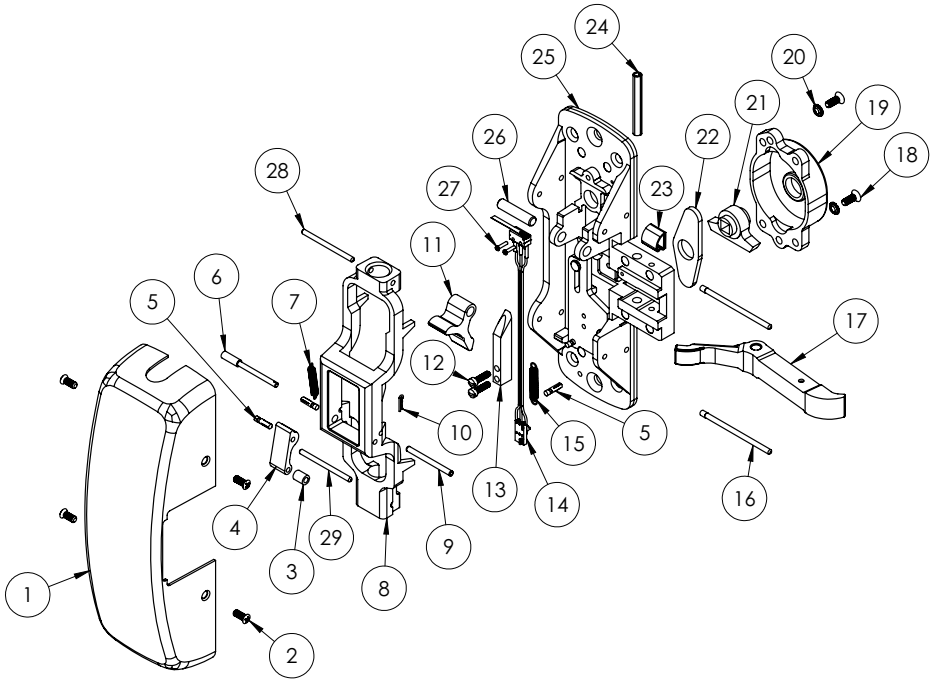
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
06, 13	68-3714 (LHRB)	Chassis Assembly	Yes
	68-3715 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3714(LHRB) 68-3715(RHRB)	68-1768	Spacer	1	No
4		68-1087	Locking Lever	1	No
5		01-0749	Groove Pin	3	No
6		68-1128	Slide Pivot Pin	1	No
7		68-1123	Lock Lever Spring	1	No
8		68-1671	Main Slide	1	No
9		68-1127	Roll Pin	1	No
10		98-0238	Guard Bracket Hairpin	1	Yes
11		68-1090	Lift Lever	1	Yes
12		01-4396	59-80 Machine Screw	2	No
13		68-1092	Lift Block	1	No
14		52-2217	Switch Assembly	1	Yes
15		97-0050	Knob Return Spring	1	Yes
16		68-0323	Chassis Pin	2	Yes
17		68-1137	Lift Arm	1	Yes
18		01-3384	8-32x7/16 PH FH MS	2	Yes
19		68-0367	Knob Hub Cover	1	Yes
20		01-0930	CS Lock Washer	2	Yes
21		97-0042	Knob Hub	1	Yes
22		97-0043	Knob Hub Retainer	1	Yes
23		01-0150	Wire Clip	1	Yes
24		01-4512	Spirol Pin	1	Yes
25		68-1105	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-1106	Chassis w/ Locking Slide Assembly, RHRB		No
26		68-0324	Lift Lever Pivot Pin	1	Yes
27		01-4381	Machine Screw	2	No
28	N/A	97-0049	Top Rod Adjustable Pin	1	Yes
29		97-0048	Bottom Rod Adjustable Pin	1	Yes
30		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

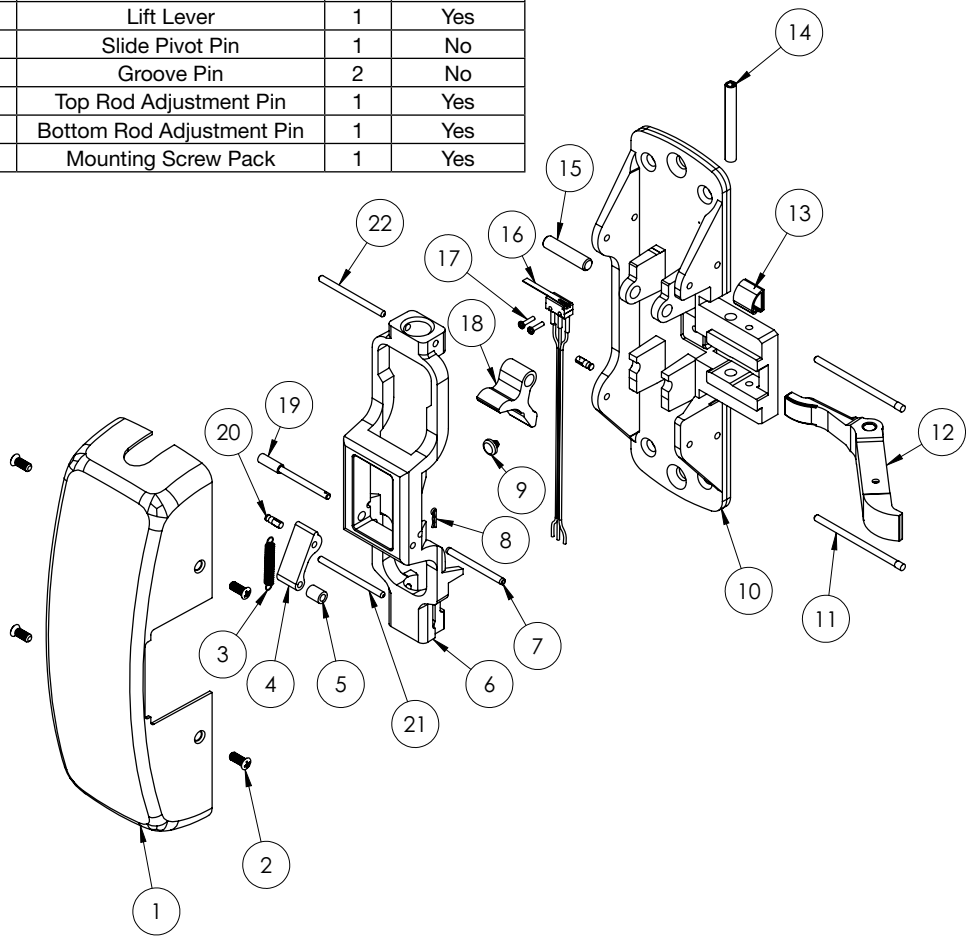
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
10, 40	68-3823 (LHRB)	Chassis Assembly	Yes
	68-3824 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3823(LHRB) 68-3824(RHRB)	68-1123	Spring, Locking Lever	1	No
4		68-1087	Locking Lever	1	No
5		68-1768	Spacer	1	No
6		68-1671	Main Slide	1	No
7		68-1127	Roll Pin	1	No
8		98-0238	Guard Bracket Hairpin	1	Yes
9		68-1294	Stop Pin	1	Yes
10		68-1113	Chassis, LHRB	1	No
		68-1114	Chassis, RHRB		No
11		68-0323	Chassis Pin	2	Yes
12		68-1137	Lift Arm	1	Yes
13		01-0150	Wire Clip	1	Yes
14		01-4512	Spirol Pin	1	Yes
15		68-0324	Lift Lever Pivot Pin	1	Yes
16		52-2217	Switch Assembly	1	Yes
17		01-4381	Machine Screw	2	No
18		68-1090	Lift Lever	1	Yes
19		68-1128	Slide Pivot Pin	1	No
20		01-0749	Groove Pin	2	No
21	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
22		97-0048	Bottom Rod Adjustment Pin	1	Yes
23		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

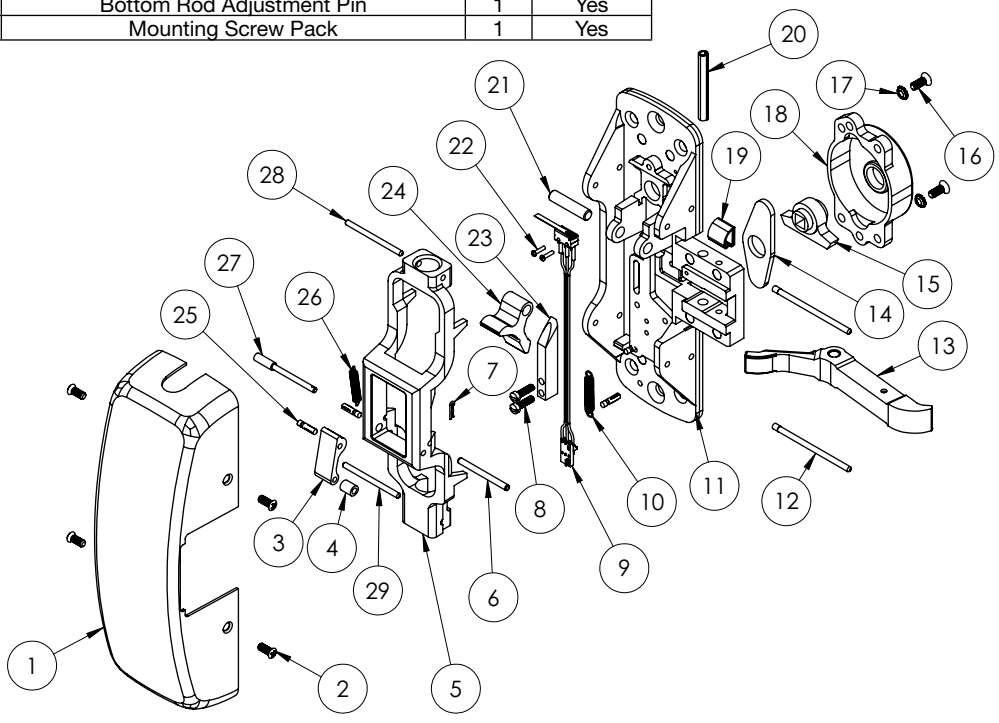
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
15, 43, 46, 73, 74	68-3717 (LHRB)	Chassis Assembly	Yes
	68-3718 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3717(LHRB) 68-3718(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	No
6		68-1127	Roll Pin	1	Yes
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	Yes
9		52-2217	Switch Assembly	1	Yes
10		97-0050	Knob Return Spring	1	Yes
11		68-2413	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis w/ Locking Slide Assembly, RHRB		No
12		68-0323	Chassis Pin	2	Yes
13		68-1137	Lift Arm	1	Yes
14		97-0043	Knob Hub Retainer	1	Yes
15		97-0042	Knob Hub	1	Yes
16		01-3384	8-32x7/16 PH FH MS	2	Yes
17		01-0930	Countersunk Lock Washer	2	Yes
18		68-0367	Knob Hub Cover	1	Yes
19		01-0150	Wire Clip	1	Yes
20		01-4512	Spirol Pin	1	Yes
21		68-0324	Lift Lever Pivot Pin	1	Yes
22		01-4381	Machine Screw	2	Yes
23		68-1092	Lift Block	1	Yes
24		68-1090	Lift Lever	1	Yes
25		01-0749	Groove Pin	3	No
26		68-1123	Spring, Locking Lever	1	No
27		68-1128	Slide Pivot Pin	1	No
28	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
29		97-0048	Bottom Rod Adjustment Pin	1	Yes
30		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

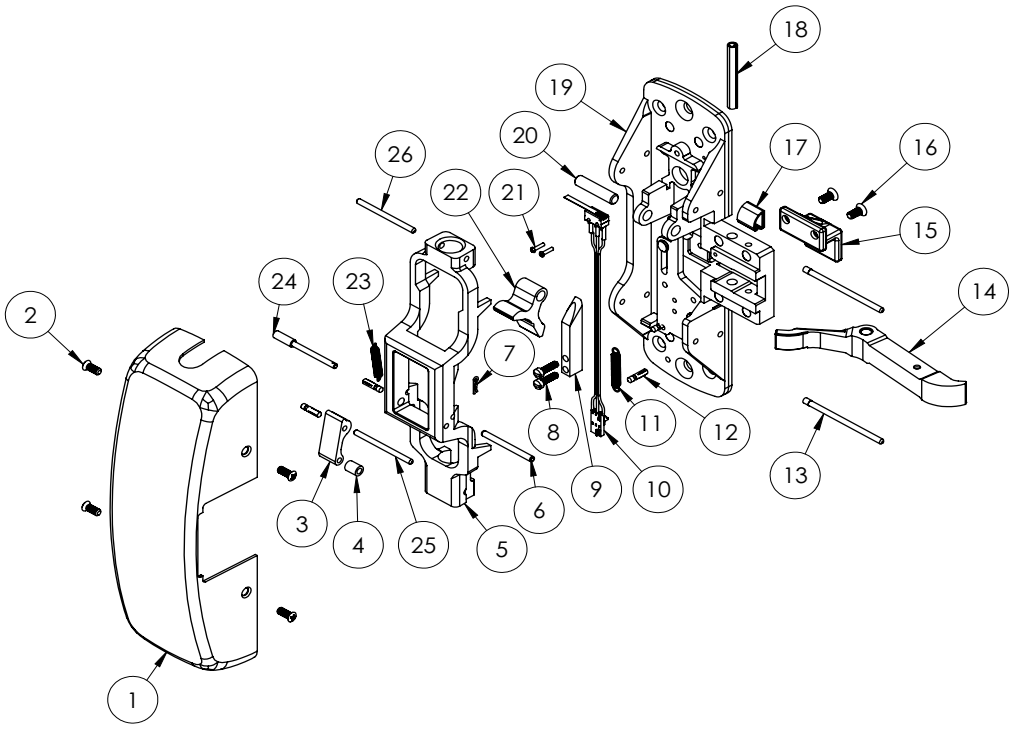
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
28	68-3829 (LHRB)	Chassis Assembly	Yes
	68-3830 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Auxillary Screw Pack*	1	Yes
3	68-3829(LHRB) 68-3830(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	Yes
9		68-1092	Lift Block	1	Yes
10		52-2217	Switch Assembly	1	Yes
11		97-0050	Knob Return Spring	1	Yes
12		01-0749	Groove Pin	3	No
13		68-0323	Chassis Pin	2	Yes
14		68-1137	Lift Arm	1	Yes
15		97-0089	Thumb Piece Lever	1	Yes
16		01-1146	8-32x3/8 PH FL U'CUT W/NY	1	Yes
17		01-0150	Wire Clip	1	Yes
18		01-4512	Spirol Pin	1	Yes
19		68-2413	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis w/ Locking Slide Assembly, RHRB		No
20		68-0324	Lift Lever Pivot Pin	1	Yes
21		01-4381	Machine Screw	2	No
22		68-1090	Lift Lever	1	Yes
23		68-1123	Spring, Locking Lever	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustable Pin	1	Yes
26		97-0049	Top Rod Adjustable Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

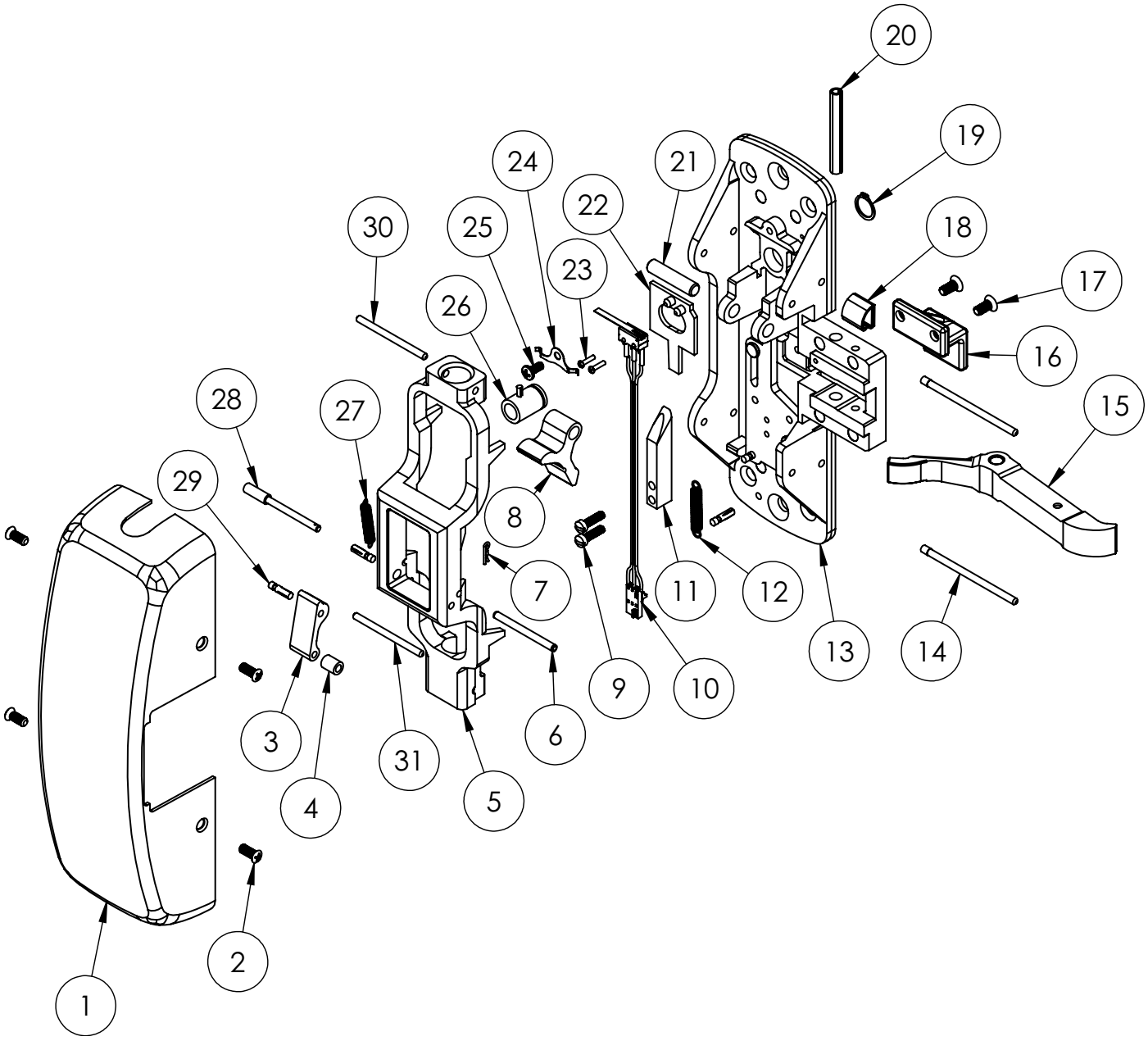
Function	Assembly No.	Description	Sellable
62, 63	68-3826 (LHRB)	Chassis Assembly	Yes
	68-3827 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3826(LHRB) 68-3827(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	No
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		68-1090	Lift Lever	1	Yes
9		01-4396	59-80 Machine Screw	2	Yes
10		52-2217	Switch Assembly	1	Yes
11		68-1092	Lift Block	1	Yes
12		97-0050	Knob Return Spring	1	Yes
13		68-2413	Chassis and Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis and Locking Slide Assembly, RHRB		No
14		68-0323	Chassis Pin	2	Yes
15		68-1137	Lift Arm	1	Yes
16		97-0089	Thumb Piece Lever	1	Yes
17		01-1146	8-32x3/8 PH FL U'CUT W/NY	1	Yes
18		01-0150	Wire Clip	1	Yes
19		01-0005	Retaining Ring	1	Yes
20		01-4512	Spirol Pin	1	Yes
21		68-0324	Lift Lever Pivot Pin	1	Yes
22		68-2198	Locking Slide Assembly, LHRB	1	Yes
		68-2199	Locking Slide Assembly, RHRB		Yes
23		01-4381	Machine Screw	2	Yes
24		68-0368	Locking Slide Spring, LHRB	1	Yes
		97-0006	Locking Slide Spring, RHRB		Yes
25		01-1190	6-32x5/16 PH PNHD Self Tap Screw	1	Yes
26		97-2048	Cylinder Hub and Pin Assembly	1	Yes
27		68-1123	Lock Lever Spring	1	No
28		68-1128	Slide Pivot Pin	1	No
29		01-0749	Groove Pin	3	No
30	N/A	97-0049	Top Rod Adjustable Pin	1	Yes
31		97-0048	Bottom Rod Adjustable Pin	1	Yes
32		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

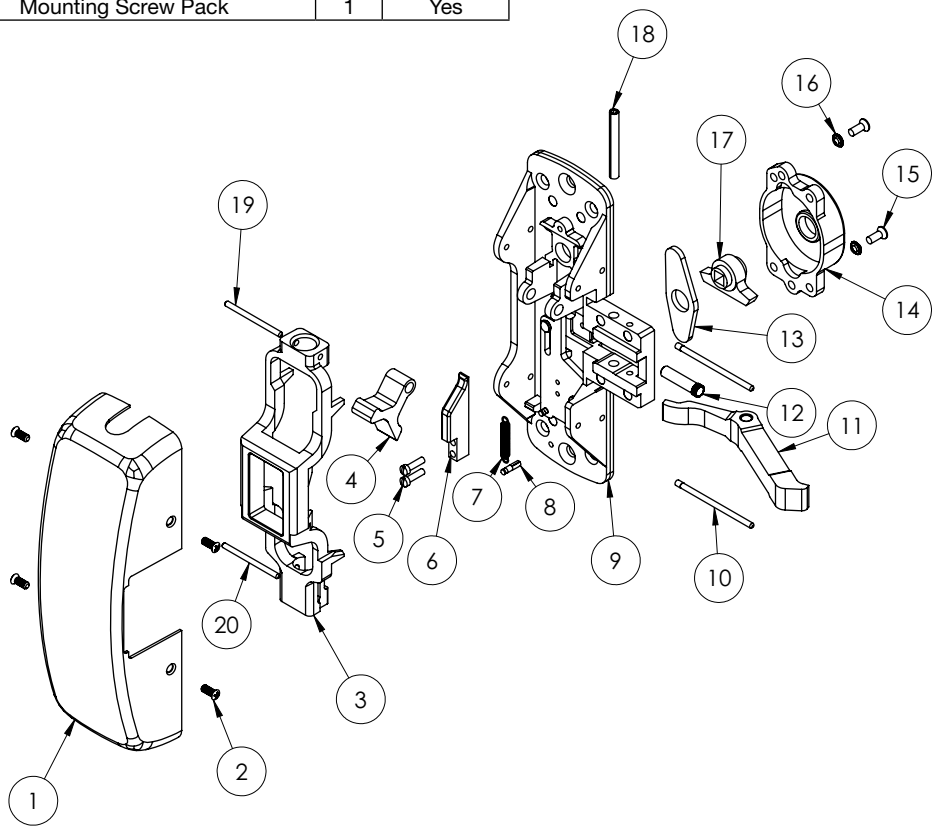
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
06, 13, 43, 46	68-7306 (LHRB)	Chassis Assembly	Yes
	68-7307 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7306(LHRB) 68-7307(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		01-4396	59-80 Machine Screw	2	Yes
6		68-1655	Lift Block	1	Yes
7		97-0050	Knob Return Spring	1	Yes
8		01-0749	Groove Pin	1	No
9		68-7310	Chassis and Slide Assembly, LHRB	1	No
		68-7311	Chassis and Slide Assembly, RHRB		No
10		68-0323	Chassis Pin	2	Yes
11		68-0241	Lift Arm	1	Yes
12		01-9372	Lift Lever Pivot Pin	1	Yes
13		97-0043	Knob Hub Retainer	1	Yes
14		68-0367	Knob Hub Cover	2	Yes
15		01-3384	8-32x7/16 PH FH MS	2	Yes
16		01-0930	Countersunk Lock Washer	2	Yes
17		97-0042	Knob Hub	1	Yes
18		01-4512	Spirol Pin	1	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

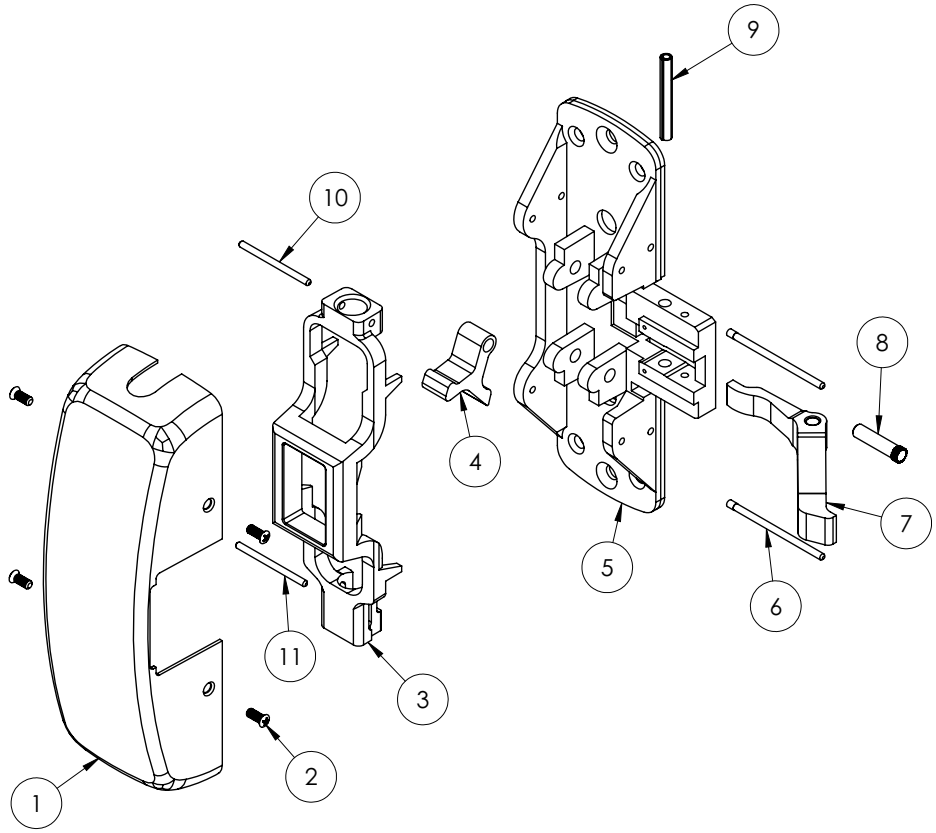
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(10, 40)	68-7308 (LHRB)	Chassis Assembly	Yes
	68-7309 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7308(LHRB) 68-7309(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		68-1660	Chassis	1	Yes
6		68-0323	Chassis Pin	2	Yes
7		68-0241	Lift Arm	1	Yes
8		01-9372	Lift Lever Pivot Pin	1	Yes
9	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
10		97-0048	Bottom Rod Adjustment Pin	1	Yes
11		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

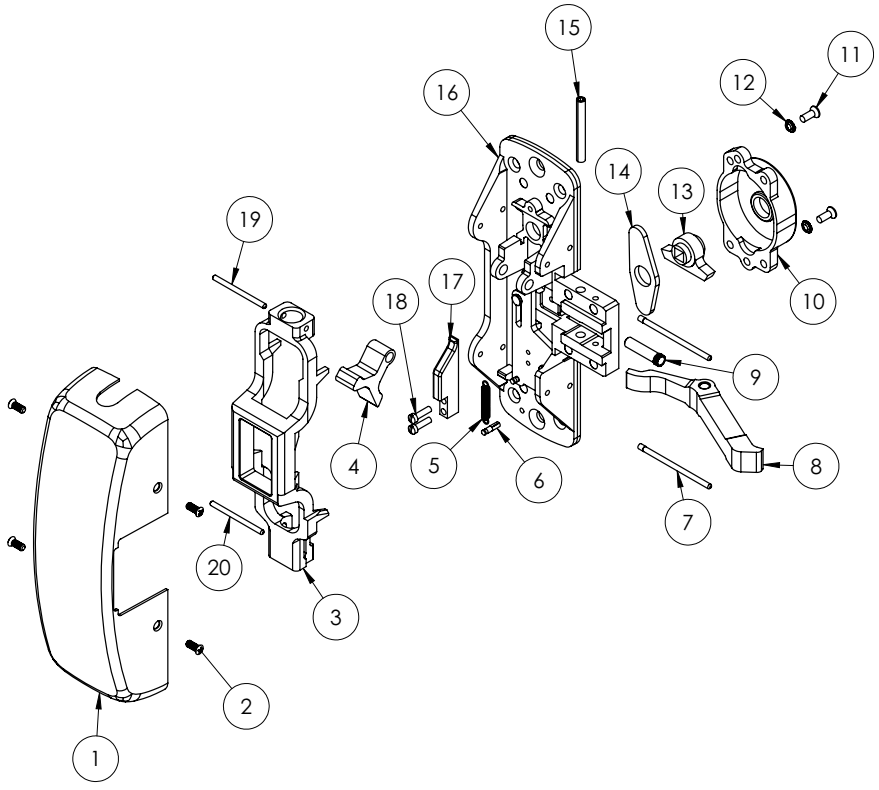
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(15, 73, 74)	68-7312 (LHRB)	Chassis Assembly	Yes
	68-7313 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7312(LHRB) 68-7313(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-0323	Chassis Pin	2	Yes
8		68-0241	Lift Arm	1	Yes
9		01-9372	Lift Lever Pivot Pin	1	Yes
10		68-0367	Knob Hub Cover		Yes
11		01-3384	8-32x7/16 PH FH MS	2	Yes
12		01-0930	Countersunk Lock Washer	2	Yes
13		97-0042	Knob Hub	1	Yes
14		97-0043	Knob Hub Retainer	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-7310	Chassis and Slide Assembly, LHRB	1	No
		68-7311	Chassis and Slide Assembly, RHRB		No
17		68-1655	Lift Block	1	Yes
18		01-4396	Machine Screw #6-32x1/2	2	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

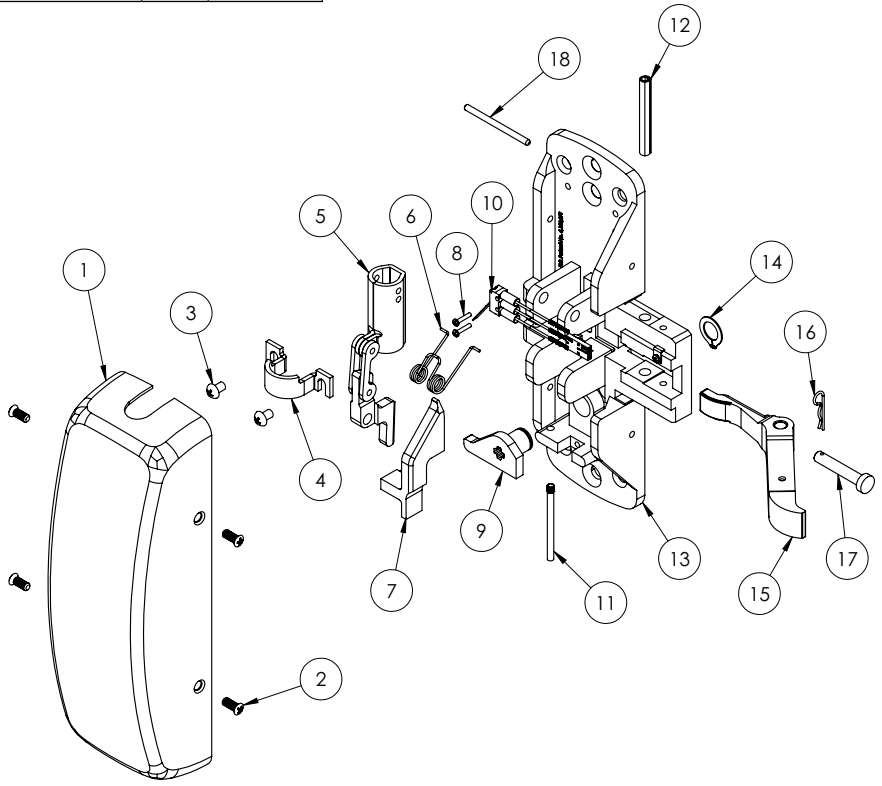
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	68-5449 (LHRB)	Chassis Assembly	Yes
	68-5450 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-5449 68-5450	01-3595	#8-32x1/4" Machine Screw*	1	Yes
4		68-1180	Tube Support	1	Yes
5		68-4270	Upper Link Assembly, LHRB	1	Yes
		68-4271	Upper Link Assembly, RHRB		Yes
6		68-1193	Upper Link Spring	1	Yes
7		68-1170	Outside Actuator, LHRB	1	Yes
		68-1171	Outside Actuator, RHRB		Yes
8		01-1237	#1-72 PH Pan Head MS	1	Yes
9		68-1208	ET Cam, LH	1	Yes
		68-1209	ET Cam, RH		Yes
10		52-5133	Switch and Wire Assembly	1	Yes
11		68-1184	Guide Pin	1	Yes
12		01-4512	Spirol Pin	1	Yes
13		68-1205	Chassis, LH	1	No
		68-1206	Chassis, RH		No
14		01-0005	Retaining Ring	1	Yes
15		68-1137	Lift Arm	1	Yes
16		68-1210	Hair Pin	1	Yes
17		68-1191	Link Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19	N/A	68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

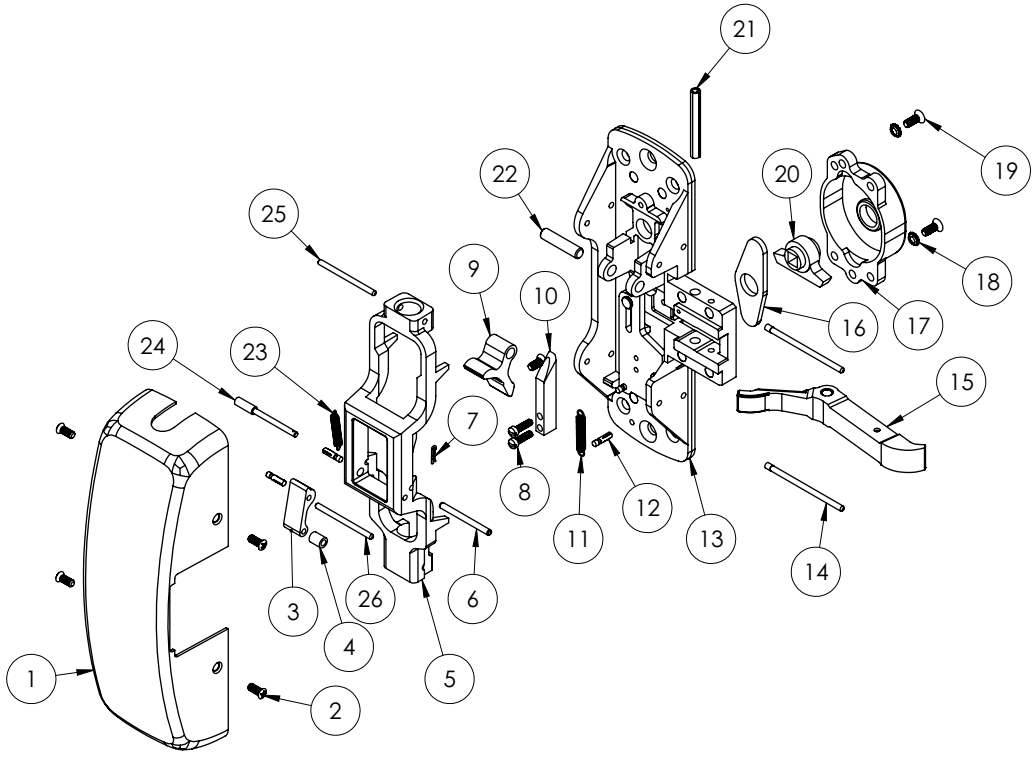
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
06, 10, 13, 40	68-6042 (LHRB)	Chassis Assembly	Yes
	68-6043 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-6042(LHRB) 68-6043(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	No
9		68-1090	Lift Lever	1	Yes
10		68-1092	Lift Block	1	Yes
11		97-0050	Knob Return Spring	1	Yes
12		01-0749	Groove Pin	3	Yes
13		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
14		68-0323	Chassis Pin	2	Yes
15		68-1137	Lift Arm	1	Yes
16		97-0043	Knob Hub Retainer	1	Yes
17		68-0367	Knob Hub Cover	1	Yes
18		01-0930	Countersunk Lock Washer	2	Yes
19		01-3384	8-32x7/16 PH FH MS	2	Yes
20		97-0042	Knob Hub	1	Yes
21		01-4512	Spirol Pin	1	Yes
22		68-0324	Lift Lever Pivot Pin	2	Yes
23		68-1123	Return Spring, Guarding	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
26		97-0049	Top Rod Adjustment Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

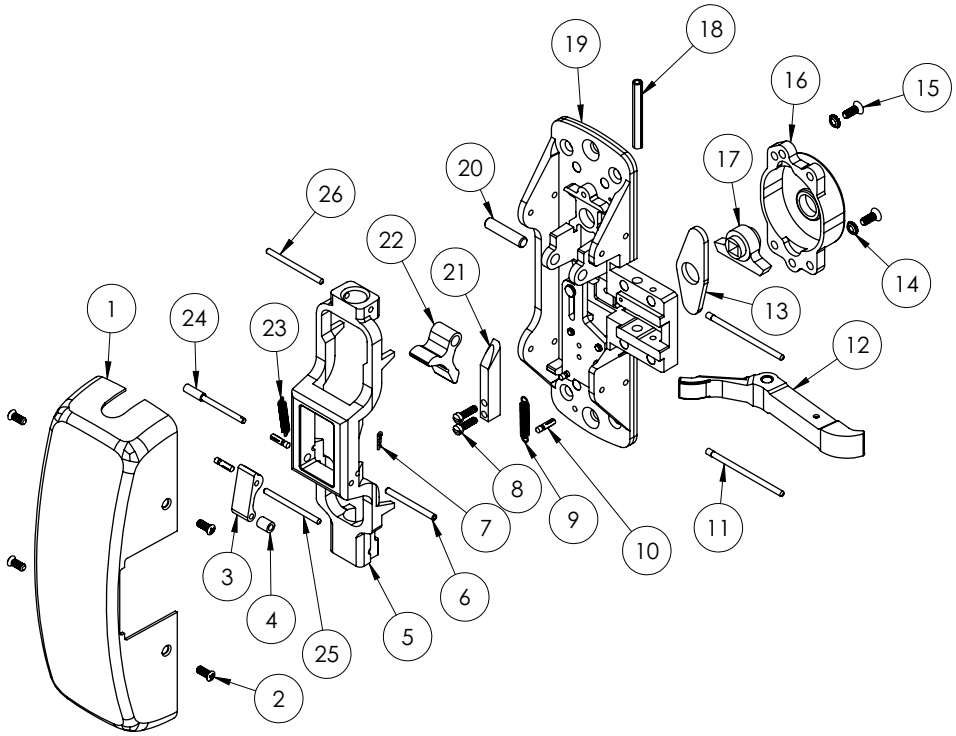
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12, 43, 46, 73, 74	68-6044 (LHRB)	Chassis Assembly	Yes
	68-6045 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-6044(LHRB) 68-6045(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	Yes
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	No
9		97-0050	Knob Return Spring	1	Yes
10		01-0749	Groove Pin	3	Yes
11		68-0323	Chassis Pin	2	Yes
12		68-1137	Lift Arm	1	Yes
13		97-0043	Knob Hub Retainer	1	Yes
14		01-0930	Countersunk Lock Washer	2	Yes
15		01-3384	8-32x7/16 PH FH MS	2	Yes
16		68-0367	Knob Hub Cover	1	Yes
17		97-0042	Knob Hub	1	Yes
18		01-4512	Spirol Pin	1	Yes
19		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
20		68-0324	Lift Lever Pivot Pin	2	Yes
21		68-1092	Lift Block	1	No
22		68-1090	Lift Lever	1	Yes
23		68-1123	Return Spring, Guarding	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
26		97-0049	Top Rod Adjustment Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

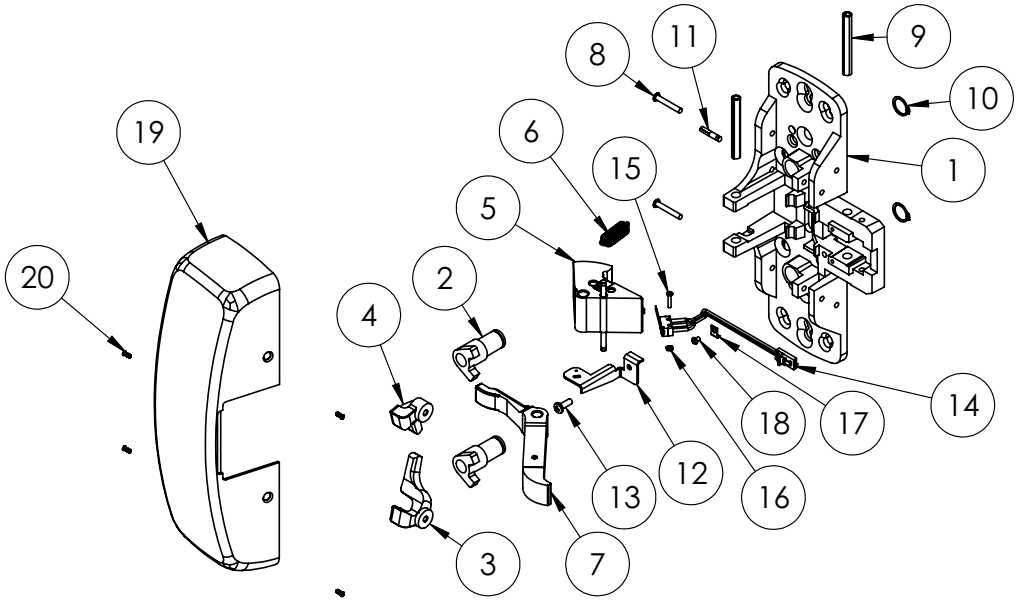
(WS-/53-)8804 (WS-/53-)8806 (WS-/53-)8810 (WS-/53-)8813
(WS-/53-)8815 (WS-/53-)8840 (WS-/53-)8843 (WS-/53-)8844
(WS-/53-)8846 (WS-/53-)8873 (WS-/53-)8874 (WS-/53-)8875
(WS-/53-)8876 (WS-/53-)8877 (WS-/53-)8878 (WS-/53-)8881
(WS-/53-)8882 (WS-/53-)8888

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
All functions	68-4261	LHRB/RHRB	Yes
WS- All functions		LHRB/RHRB	
53- All functions	68-6075	LHRB/RHRB	Yes
WS-53- All functions		LHRB/RHRB	

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1389	Chassis Blank (Std)	1	No
2		98-0018	Outside Cylinder Hub	2	Yes
3		68-1366	Lift Lever (RH)	1	Yes
4		68-1367	Lift Lever (LH)	1	Yes
5		68-4413	Standard Latchbolt (68-4261)	1	Yes
		68-7417	53- Standard Latchbolt (68-6075)	1	Yes
6		98-0028	Latchbolt Spring	1	Yes
7		68-1137	Lift Arm	1	Yes
8		98-0011	Latchbolt Lever Pivot Pin	2	Yes
9		01-4512	Spirol Pin	2	Yes
10		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
11		01-0008	Groove Pin	1	No
12		68-1685	Switch Bracket (53- Only)	1	Yes
13		01-1482	#2-56 X 1/8" Ph Pn Hd Machine Screw (53- Only)	1	Yes
14		52-4545	Switch Assembly (53- Only)	1	Yes
15		01-9446	#1-72 X 11/32" Ph Fl Hd Machine Screw (53- Only)	1	Yes
16		01-0909	Hex Machine Screw Nut (53- Only)	1	Yes
17		52-0310	Cable Clamp (53- Only)	1	Yes
18		01-1482	Cr-Phms #2-56 X 1/8" (53- Only)	1	Yes
19	N/A	68-0406	Cover[1]	1	Yes
20		68-3905	Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

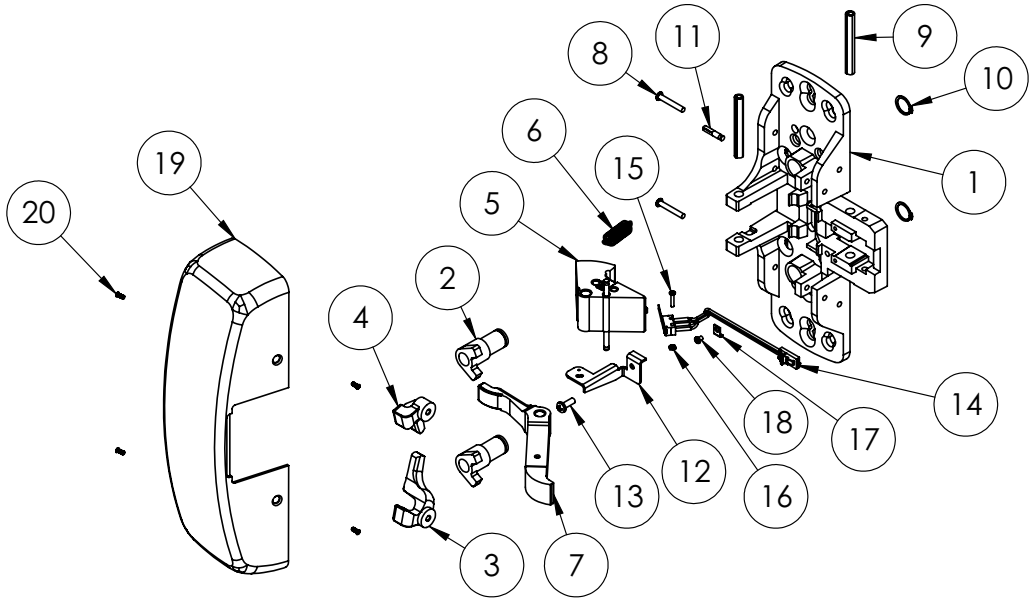
(12-/WS-/53)8804 (12-/WS-/53)8806 (12-/WS-/53)8810 (12-/WS-/53)8813
(12-/WS-/53)8815 (12-/WS-/53)8840 (12-/WS-/53)8843 (12-/WS-/53)8844
(12-/WS-/53)8846 (12-/WS-/53)8873 (12-/WS-/53)8874 (12-/WS-/53)8875
(12-/WS-/53)8876 (12-/WS-/53)8877 (12-/WS-/53)8878 (12-/WS-/53)8881
(12-/WS-/53)8882 (12-/WS-/53)8888

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12- All functions	68-4263	LHRB/RHRB	YES
WS-12- All functions		LHRB/RHRB	
12-53- All functions	68-6076	LHRB/RHRB	YES
WS-12-53- All functions		LHRB/RHRB	

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1378	Chassis Blank (12-)	1	No
2		98-0018	Outside Cylinder Hub	2	Yes
3		68-1366	Lift Lever (RH)	1	Yes
4		68-1367	Lift Lever (LH)	1	Yes
5		68-4414	Fire Rated Latchbolt (68-4263)	1	Yes
		68-7418	12-53- Standard Latchbolt (68-6076)	1	Yes
6		98-0028	Latchbolt Spring	1	Yes
7		68-1137	Lift Arm	1	Yes
8		98-0011	Latchbolt Lever Pivot Pin	2	Yes
9		01-4512	Spirol Pin	2	Yes
10		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
11		01-0008	Groove Pin	1	No
12		68-1685	Switch Bracket (53- Only)	1	Yes
13		01-1482	#2-56 Ph Pn Hd Machine Screw (53- Only)	1	Yes
14		52-4545	Switch Assembly (53- Only)	1	Yes
15		01-9446	#1-72 X 11/32" Ph Fl Hd Machine Screw (53- Only)	1	Yes
16		01-0909	Hex Machine Screw Nut (53- Only)	1	Yes
17		52-0310	Cable Clamp (53- Only)	1	Yes
18		01-1482	Cr-Phms #2-56 X 1/8" (53- Only)	1	Yes
19	N/A	68-0406	Cover[1]	1	Yes
20		68-3905	Cover Screw Pack (#8-32 X 5/16")[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

AL- AND GL- PREFIXES

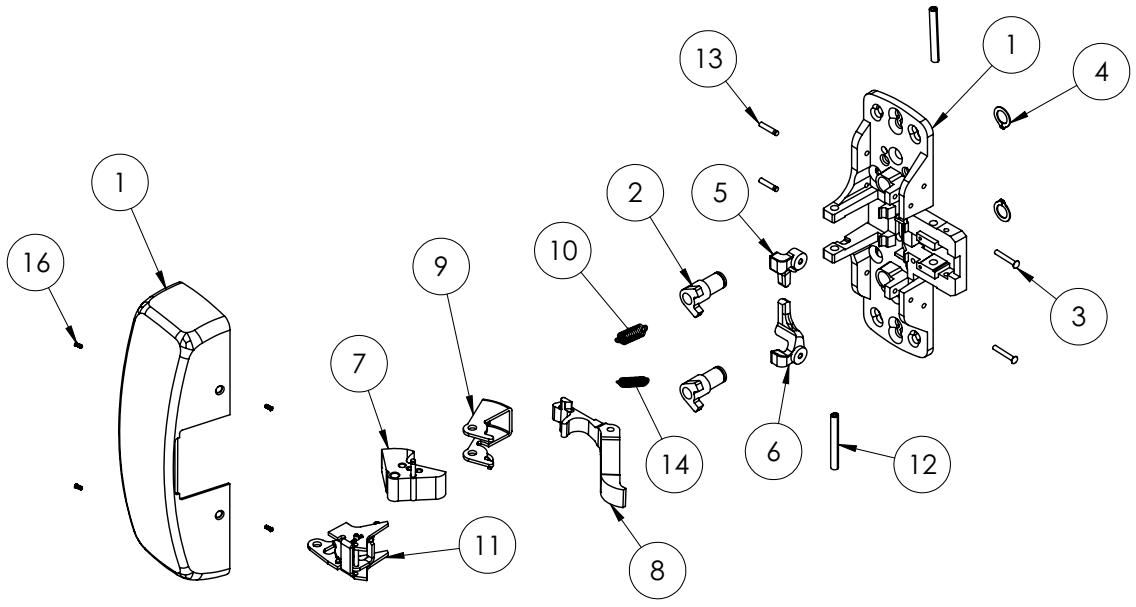
8804 8806 8810 8813 8815 8840
8843 8844 8846 8875 8876 8877
8878 8881 8882

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL- (All Functions Except 77,78,81, And 82)	68-4410	LHRB/RHRB	Yes
GL- (All Functions)		LHRB/RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1485	Chassis (Std)	1	No
2		98-0018	Outside Hub	2	Yes
3		98-0011	Latchbolt Lever Pin	2	Yes
4		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
5		68-1366	Lift Lever (RH)	1	Yes
6		68-1367	Lift Lever (LH)	1	Yes
7		68-4415	Guarded Latchbolt	1	Yes
8		68-1353	Lift Arm	1	Yes
9		68-1352	Guide	1	Yes
10		98-0028	Latchbolt Spring	1	Yes
11		68-4417	Guard Bracket Std	1	Yes
12		01-4512	Spirol Pin	2	Yes
13		01-0008	Groove Pin	2	No
14		68-1394	Guide Spring	1	Yes
15	N/A	68-1014	Cover[1]	1	Yes
16		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

AL- AND GL- PREFIXES

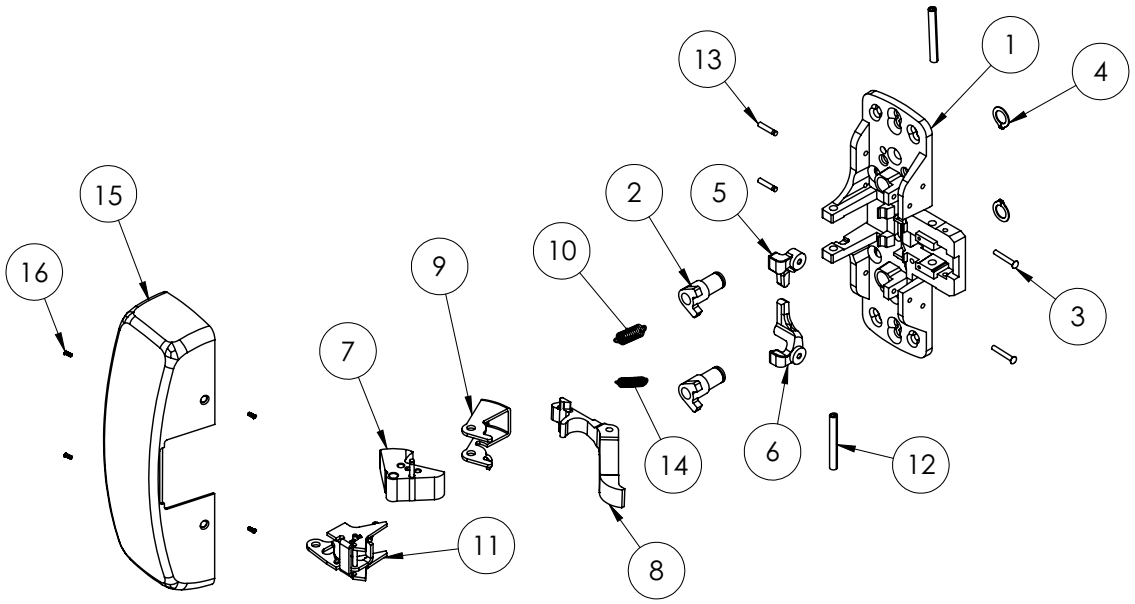
12-8804 12-8806 12-8810 12-8813
12-8815 12-8840 12-8843 12-8844
12-8846 12-8875 12-8876 12-8877
12-8878 12-8881 12-8882

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-AL- (All Functions Except 77,78,81,82)	68-4411	LHRB/RHRB	Yes
12-GL- (All Functions)			

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1378	Chassis (12-)	1	No
2		98-0018	Outside Hub	2	Yes
3		98-0011	Latchbolt Lever Pin	2	Yes
4		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
5		68-1366	Lift Lever (Rh)	1	Yes
6		68-1367	Lift Lever (Lh)	1	Yes
7		68-4415	Guarded Latchbolt	1	Yes
8		68-1353	Lift Arm	1	Yes
9		68-1352	Guide	1	Yes
10		98-0028	Latchbolt Spring	1	Yes
11		68-4417	Guard Bracket Std	1	No
12		01-4512	Spirol Pin	2	Yes
13		01-0008	Groove Pin	2	No
14		68-1394	Guide Spring	1	Yes
15	N/A	68-1014	Cover[1]	1	Yes
16		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

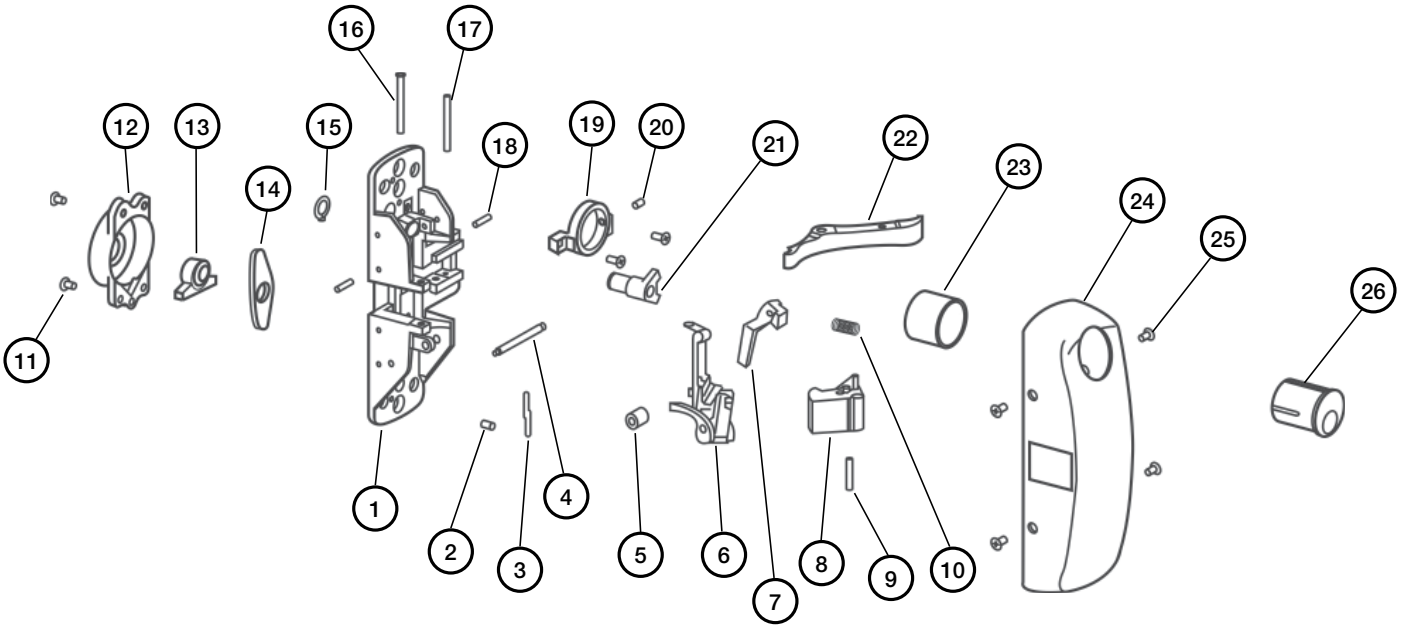
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	68-0408	Chassis Assembly	1	No
2	01-0008	Groove Pin	1	No
3	97-0050	Spring Knob Return	1	Yes
4	68-0271	Pivot Pin Knob Lever	1	Yes
5	68-0273	Bushing Knob Lever	1	Yes
6	68-4236	Knob Lever Assy (LHRB)	1	Yes
	68-4235	Knob Lever Assy (RHRB)	1	Yes
7	68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
	68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
8	98-2034	Latchbolt Assy	1	Yes
9	97-0040	Bushing Latchbolt	1	Yes
10	98-0028	Spring Latchbolt	1	Yes
11	01-3384	Screw 8-32 x 5/16	4	Yes
12	68-0367	Knob Hub Cover	1	Yes
13	97-0042	Knob Hub	1	Yes
14	97-0043	Knob Hub Retainer	1	Yes
15	01-0005	Retaining Ring	1	Yes
16	01-0013	Screw Latchbolt Pivot	1	Yes

Item	Part No.	Description	Qty.	Sellable
17	01-4512	Pivot Pin Left Arm	1	Yes
18	98-0011	Pivot Pin Latchbolt Lever	1	Yes
19	98-0020	Inside Cylinder Retainer	1	Yes
20	01-1095	Set Screw #8-32 x 1/4 Cup Point	1	Yes
21	98-0018	Outside Cylinder Hub	1	Yes
22	68-0241	Lift Arm	1	Yes
23	98-0021	Blocking Ring[1]	1	Yes
24	68-0408	Cover (LHRB)[1]	1	Yes
	68-0409	Cover (RHRB)[1]		
25	68-3908	Cover Screw Pack[1]	1	Yes
—	68-2143	Screw Pack	1	Yes
26	—	Cylinder[1,3]	1	Yes
—	649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

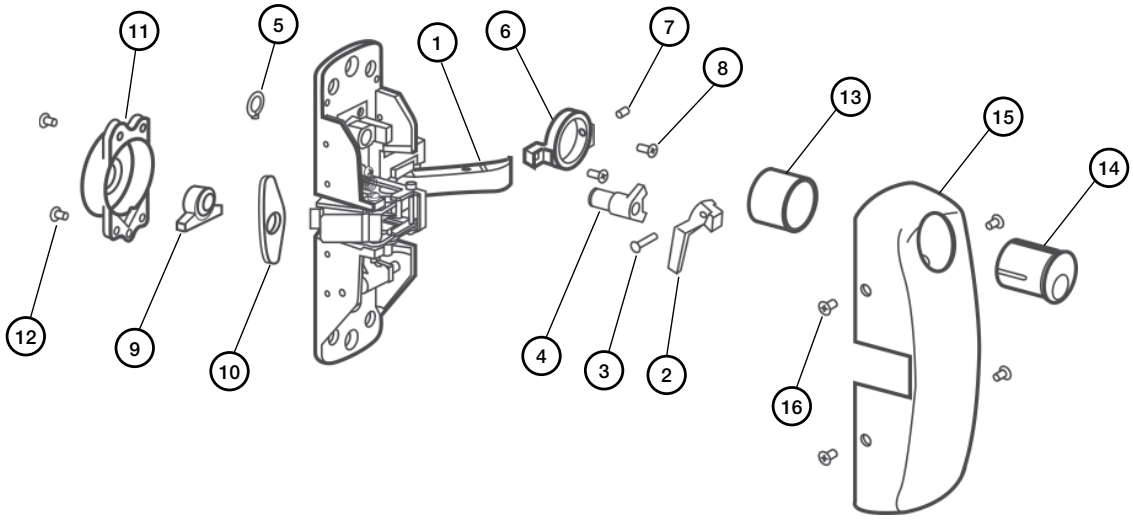
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8816	68-4075	LHRB	Yes
AL-/GL-8816	68-4076	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1015	Chassis	1	No
2		68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
		68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
3		98-0011	Latchbolt Lever Pivot Pin	1	Yes
4		98-0018	Outside Cylinder Hub	1	Yes
5		01-0005	Retaining Ring	1	Yes
6		98-0020	Inside Cylinder Retainer	1	Yes
7		01-1095	Cylinder Set Screw	1	Yes
8		01-1146	Machine Screw (8-32 x 5/16)	2	Yes
9		97-0042	Knob Hub	1	Yes
10		97-0043	Knob Hub Retainer	1	Yes
11		68-0367	Knob Hub Cover	1	Yes
12		01-3384	Machine Screw (8-32 x 3/8)	2	Yes
13	N/A	98-0021	Blocking Ring[1]	1	Yes
14		-	Cylinder[1,3]	1	Yes
15		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
16		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

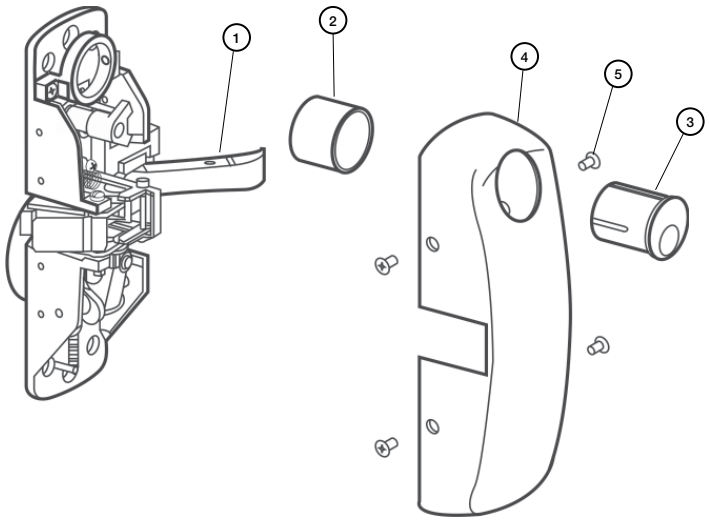
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8816	68-4077	LHRB	Yes
	68-4078	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4077	Chassis Assembly (LHRB)	1	Yes
	N/A	68-4078	Chassis Assembly (RHRB)	1	Yes
2		98-0021	Blocking Ring[1]	1	Yes
3		—	Cylinder[1,2]	1	Yes
4		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

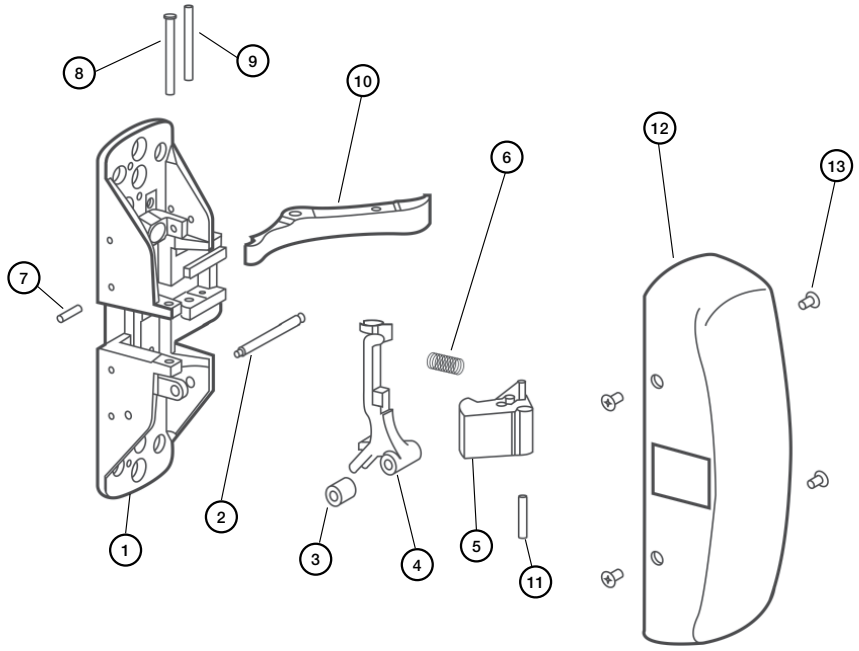
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8828	68-2106	LHRB	Yes
	68-2107	RHRB	

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis (LHRB)	1	No
		—	Chassis (RHRB)	1	No
2		68-0271	Pivot Pin Thumb Lever	1	Yes
3		68-0273	Bushing Thumb Lever	1	Yes
4		68-0260	Thumb Piece Lever (LHRB)	1	Yes
		68-0261	Thumb Piece Lever (RHRB)	1	Yes
5		98-2034	Latchbolt Assy	1	Yes
6		98-0028	Spring Latchbolt	1	Yes
7		01-0008	Groove Pin	1	No
8		01-0013	Screw Latchbolt Pivot	1	Yes
9		01-4512	Pivot Pin Lift Arm	1	Yes
10		68-0241	Lift Arm	1	Yes
11		97-0040	Bushing Latchbolt	1	Yes
12	N/A	68-0406	Cover[1]	1	Yes
13		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

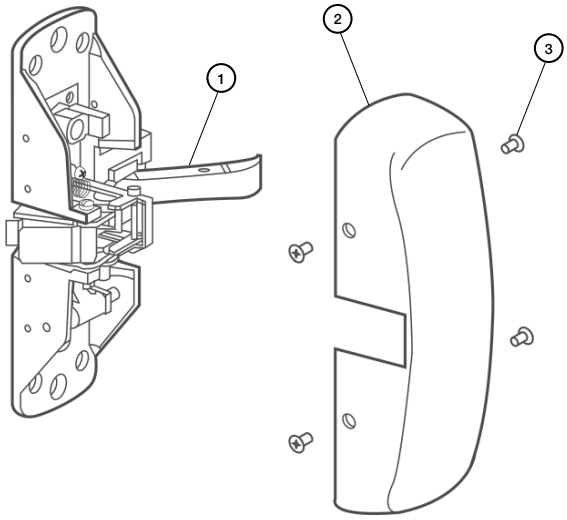
ASSA ABLOY, the global leader in door opening solutions

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL- GL-	68-4080	LHRB	Yes
	68-4081	RHRB	
12- GL-	68-4082	LHRB	
	68-4083	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4080	Chassis Assembly STD LHRB	1	Yes
		68-4081	Chassis Assembly STD RHRB	1	Yes
		68-4082	Chassis Assembly 12- LHRB	1	Yes
		68-4083	Chassis Assembly 12- RHRB	1	Yes
2	N/A	68-1014	Cover[1]	1	Yes
3		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack STD	1	Yes
		68-2165	Screw Pack 12	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

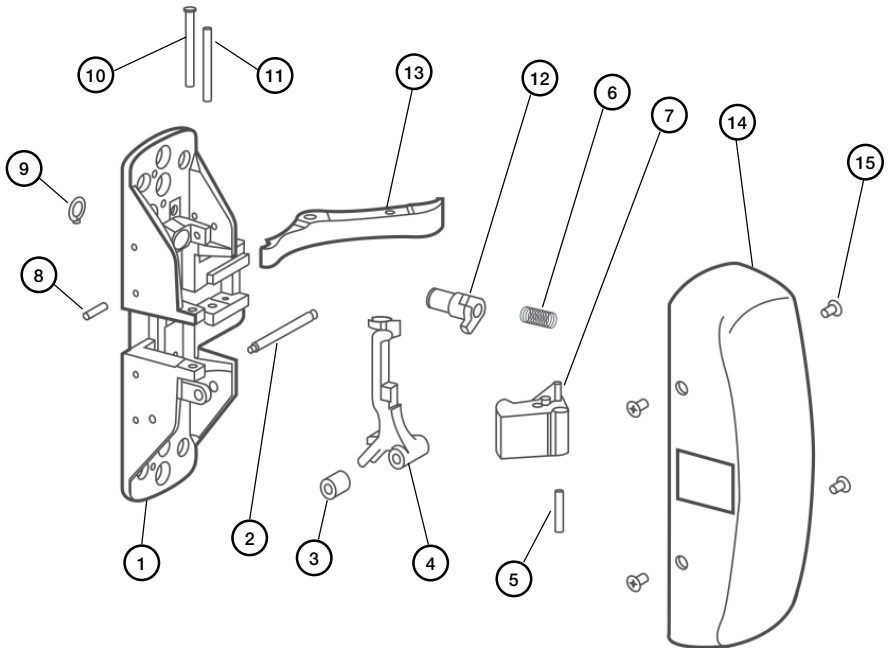
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8863	68-2109	LHRB	Yes
8863	68-2110	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis Assembly (LHRB)	1	No
		—	Chassis Assembly (RHRB)	1	No
2		68-0271	Pivot Pin Thumb Lever	1	Yes
3		68-0273	Bushing Thumb Lever	1	Yes
4		68-0260	Thumb Piece Lever LHRB	1	Yes
		68-0261	Thumb Piece Lever RHRB	1	No
5		97-0040	Bushing Latchbolt	1	Yes
6		98-0028	Spring Latchbolt	1	Yes
7		98-2034	Latchbolt Assy	1	Yes
8		01-0008	Groove Pin	1	No
9		01-0005	Retaining Ring	1	Yes
10		01-0013	Screw Latchbolt Pivot	1	Yes
11		01-4512	Pivot Pin Lift Arm	1	Yes
12		98-0018	Outside Cylinder Hub	1	Yes
13		68-0241	Lift Arm	1	Yes
14	N/A	68-0406	Cover[1]	1	No
15		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

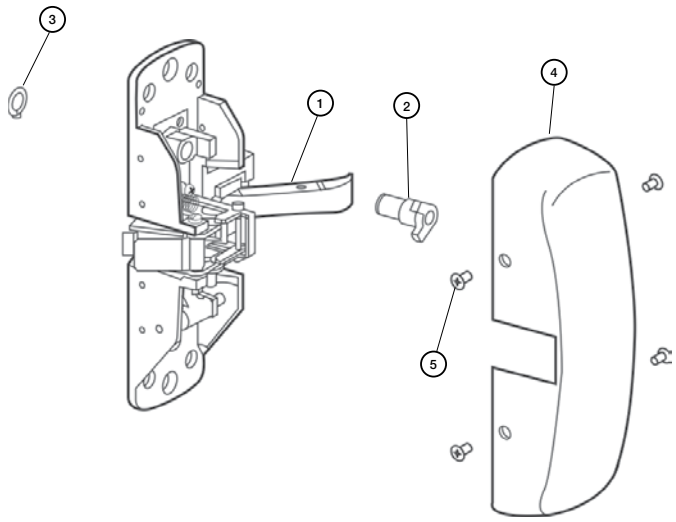
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8863	68-4097	LHRB	Yes
AL-/GL-8863	68-4098	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above		Chassis	1	No
2		98-0018	Outside Cylinder Hub	1	Yes
3		01-0005	Retaining Ring	1	Yes
4	N/A	68-1014	Cover[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

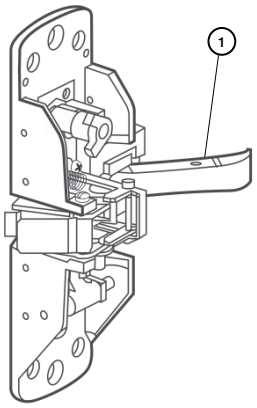
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

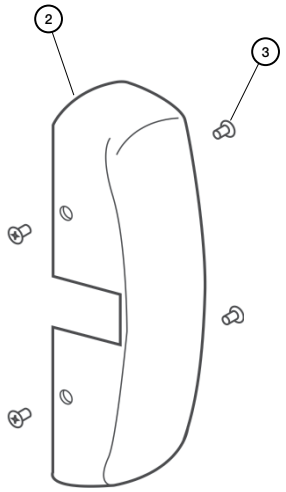
SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8863	68-4099	LHRB	Yes
AL-/GL-8863	68-4100	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4099	Chassis Assembly (LHRB)	1	Yes
		68-4100	Chassis Assembly (RHRB)	1	Yes
2	N/A	68-1014	Cover[1]	1	Yes
3		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish





A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

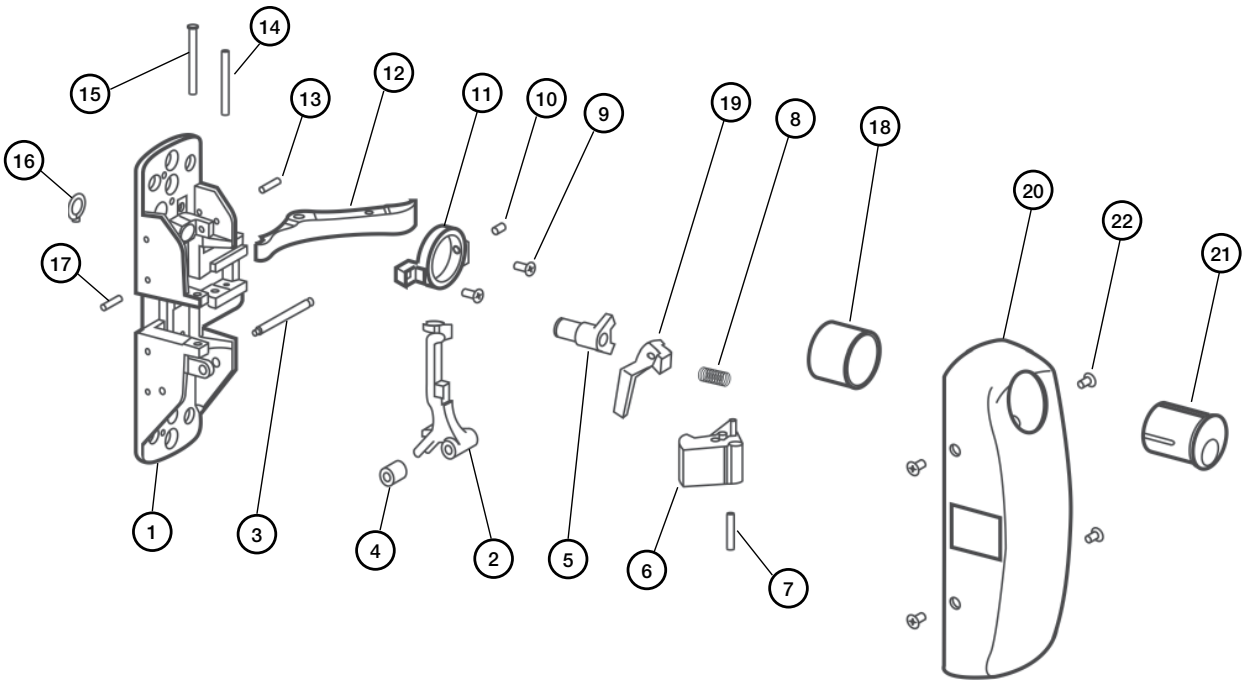
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	-	Chassis Assembly	1	No
2	68-0260	Thumb Piece Lever LHRB	1	Yes
	68-0261	Thumb Piece Lever RHRB	1	Yes
3	68-0271	Pivot Pin	1	Yes
4	68-0273	Bushing	1	Yes
5	98-0018	Outside Cylinder Hub	1	Yes
6	98-2034	Latchbolt	1	Yes
7	97-0040	Bushing, Latchbolt	1	Yes
8	97-0028	Spring, Latchbolt	1	Yes
9	01-3384	Screw #8-32 x 5/16	2	Yes
10	01-1095	Set Screw	1	Yes
11	98-0020	Inside Cylinder Retainer	1	Yes
12	68-0241	Lift Arm	1	Yes
13	98-0011	Pivot Pin (Lift Lever)	1	Yes
14	01-4512	Pivot Pin (Lift Arm)	1	Yes

Item	Part No.	Description	Qty.	Sellable
15	01-0013	Latchbolt Screw	1	Yes
16	01-0005	Retaining Ring	1	Yes
17	01-0008	Groove Pin	1	No
18	98-0021	Blocking Ring[1]	1	Yes
19	68-0237	Lift Lever LHRB	1	Yes
	68-0238	Lift Lever RHRB	1	Yes
20	68-0408	Cover[1]	1	Yes
	68-0409	Cover[1]	1	Yes
21	-	Inside Cylinder[1,2]	1	Yes
22	68-3908	Cover Screw Pack[1]	1	Yes
Not Shown	68-2143	Screw Pack	1	Yes
	649	Strike Pack[1]	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

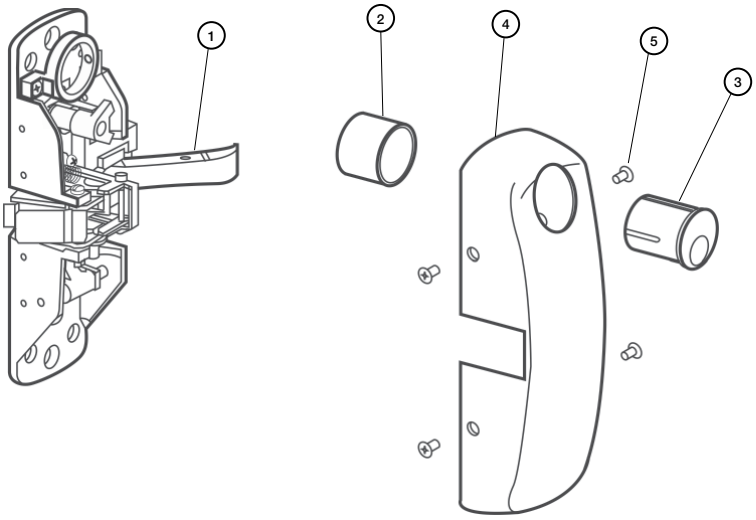
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL/12-8866	68-4104	LHRB	Yes
AL-/GL/12-8866	68-4105	RHRB	

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis Assembly (LHRB)	1	Yes
		—	Chassis Assembly (RHRB)	1	Yes
2	N/A	98-0021	Blocking Ring[1]	1	Yes
3		68-4411	Cylinder[1,2]	1	Yes
4		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

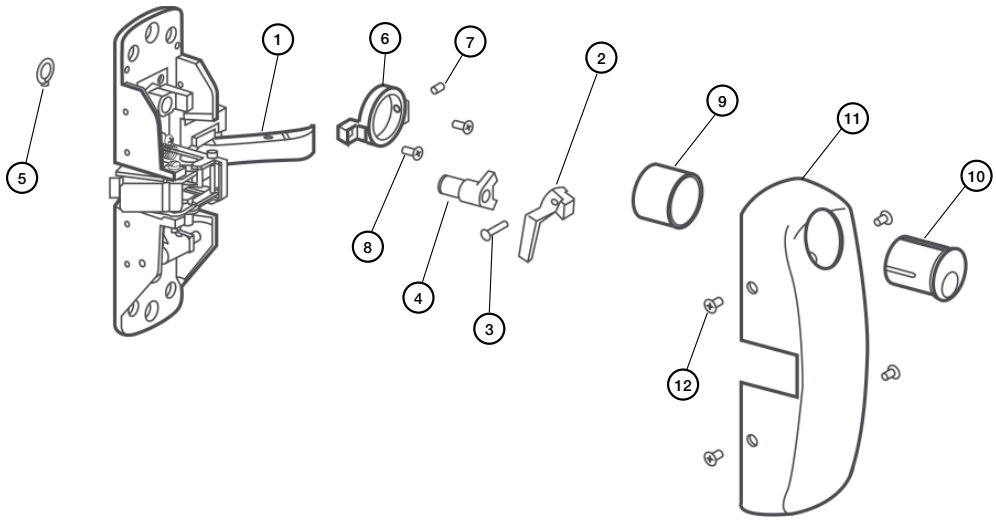
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8866	68-A102	LHRB	Yes
AL-/GL-8866	68-A103	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	-	Chassis Assembly	1	No
2		68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
		68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
3		98-0011	Latchbolt Lever Pivot Pin	1	Yes
4		98-0018	Outside Cylinder Hub	1	Yes
5		01-0005	Retaining Ring	1	Yes
6		98-0020	Inside Cylinder Retainer	1	Yes
7		01-1095	Cylinder Set Screw	1	Yes
8		01-1146	Machine Screw (8-32 x 5/16)	2	Yes
9	N/A	98-0021	Blocking Ring *	1	Yes
10		-	Cylinder[1,3]	1	Yes
11		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
12		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

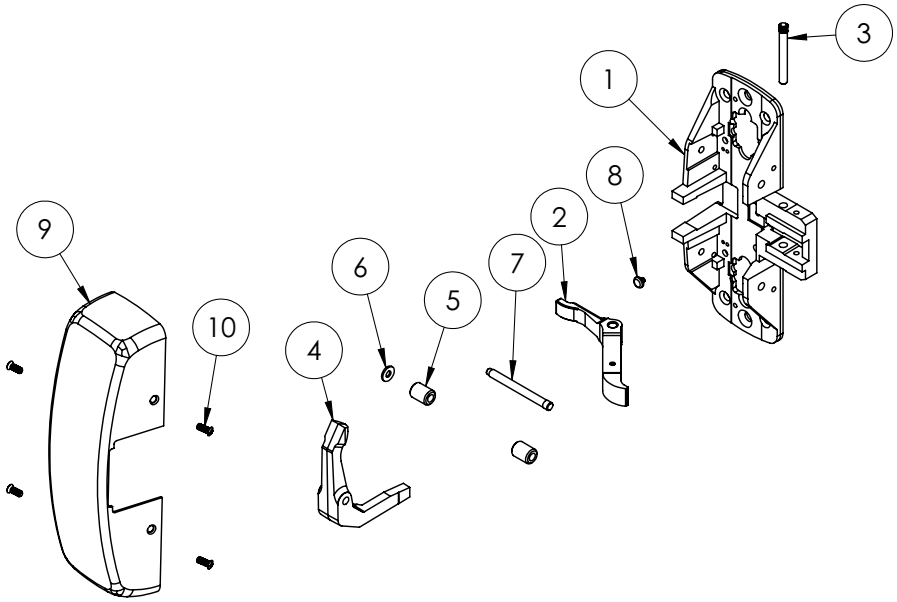
(12-)8904 (12-)8910 (12-)8913
(12-)8915 (12-)8928 (12-)8943
(12-)8944 (12-)8963 (12-)8970
(12-)8971 (12-)8975 (12-)8976

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-) (All Functions Except 16 & 66)	68-2172	LHRB	Yes
	68-2173	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-0339	Chassis	1	No
2		68-1137	Lift Arm	1	Yes
3		68-0239	Pivot Pin	1	Yes
4		68-0337	Left Hand Lift Lever	1	Yes
		68-0338	Right Hand Lift Lever	1	Yes
5		68-0273	Bushing	2	Yes
6		01-9370	Washer	1	Yes
7		68-0271	Pivot Pin (63 Function)	1	Yes
8		68-1294	Stop Pin	1	No
9	N/A	68-0407	Cover[1]	1	Yes
10		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2172 (LHRB)	900 Series Mortise Assembly[1,2,3]	1	Yes
		68-2173 (RHRB)		1	Yes
		68-2143	Screw Pack Standard	1	Yes
		68-2165	Screw Pack (12-)	1	Yes
		C908	Strike Pack LHRB 1 3/4" (C908)[1,3]	1	Yes
		C908	Strike Pack RHRB 1 3/4" (C908)[1,3]	1	Yes

1. Specify finish
2. Specify function
3. Specify hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

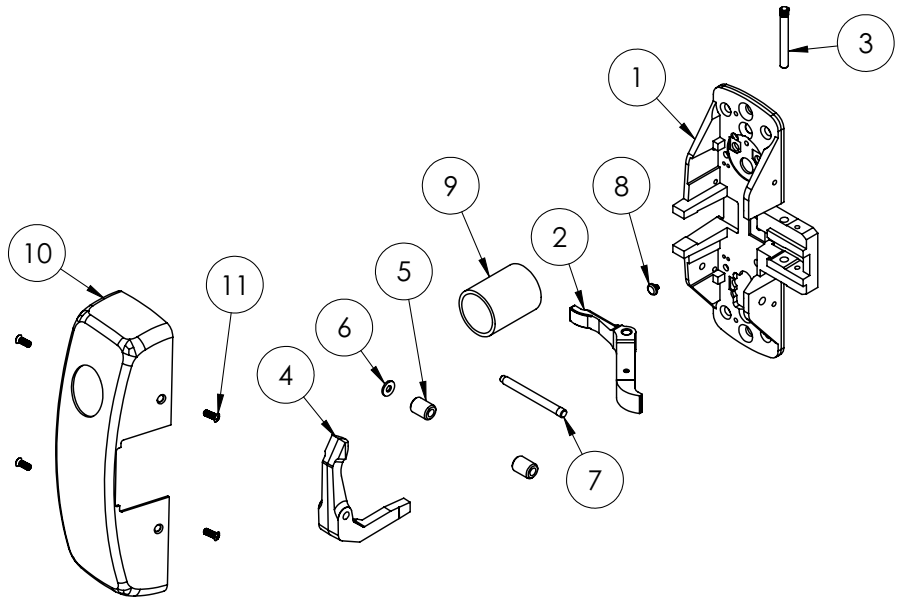
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-)	68-2213	LHRB	Yes
	68-2214	RHRB	Yes

Item	Part No.	Description	Qty	Sellable
1	68-0341	Chassis RHRB	1	No
	68-0342	Chassis LHRB	1	No
2	68-1137	Lift Arm	1	Yes
3	68-0239	Pivot Pin	1	Yes
4	68-0337	Left Hand Lift Lever	1	Yes
	68-0338	Right Hand Lift Lever	1	Yes
5	68-0273	Bushing	2	Yes
6	01-9370	Washer	1	Yes
7	68-0271	Pivot Pin (63 Function)	1	Yes
8	68-1294	Stop Pin	1	No
9	99-0007	Cylinder Blocking Ring[1]	1	Yes
Not Shown	13-0085	Locking Tail	1	Yes
	13-0080	Cylinder Barrel Retainer	1	Yes
	—	Cylinder Assembly[2]	1	Yes
	13-0074	Connecting Screw	2	Yes
10	68-0410	Cover LHRB[1]	1	Yes
	68-0411	Cover RHRB[1]	1	Yes
11	68-3905	Cover Screw Pack[1]	1	Yes
Not Shown	916	Mortise Assy 16 Funtion[1,3]	1	Yes
	966	Mortise Assy 66 Function[1,3]	1	Yes
	68-2143	Screw Pack Standard	1	Yes
	68-2165	Screw Pack (12-)	1	Yes
	C908	Strike Pack LHRB (C908)[3]	1	Yes
	C908	Strike Pack RHRB (C908)[3]	1	Yes

1. Specify finish
2. Specify function
3. Specify hand



A8231 12/17

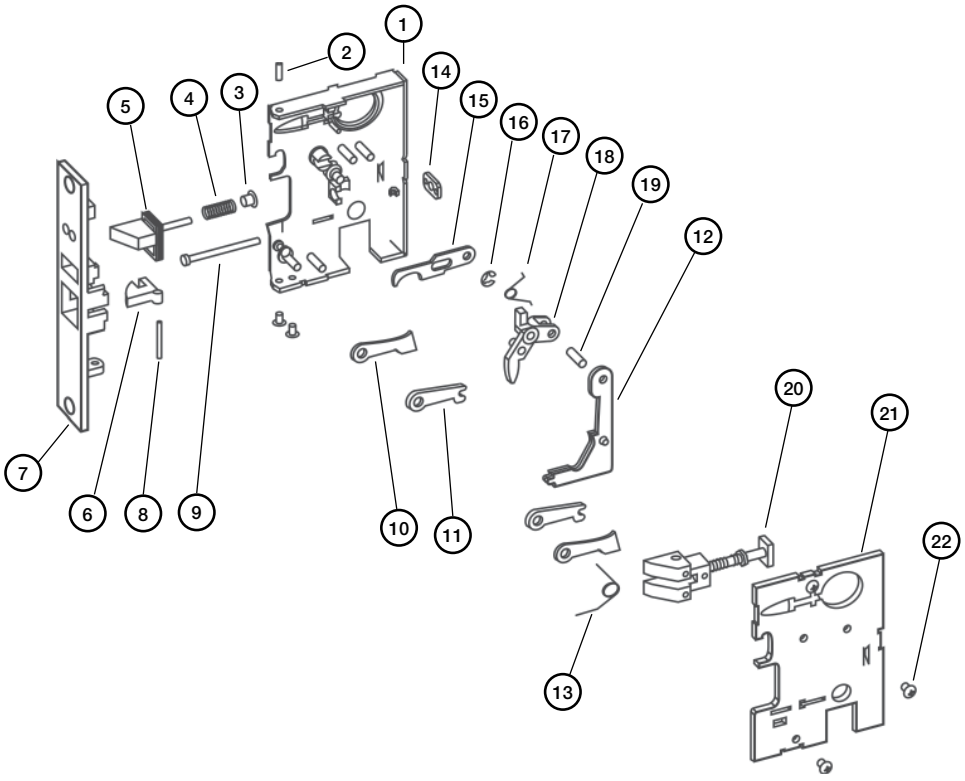
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-0078	Cylinder Set Screw	1	Yes
10	99-0076	Slide Spacer	2	Yes
11	99-0058	Slide Guide	2	Yes
12	99-2059	Lever Slide Assembly	1	Yes

Item	Part No.	Description	Qty.	Sellable
13	99-0061	Spring Thumbpiece Lever	1	No
14	99-0236	Cylinder Screw Support	1	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	01-0098	Retaining Ring	1	Yes
17	99-0063	Spring Guard Bolt Lver	1	Yes
18	99-2389	Latchbolt Lever Assembly	1	Yes
19	99-0212	Pivot Pin Lever Slide	1	Yes
20	99-2247	Latchbolt Assembly	1	Yes
21	99-2361	Cap Assembly	1	No
22	01-1142	Case Screw #8-32 x 1/4	5	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish

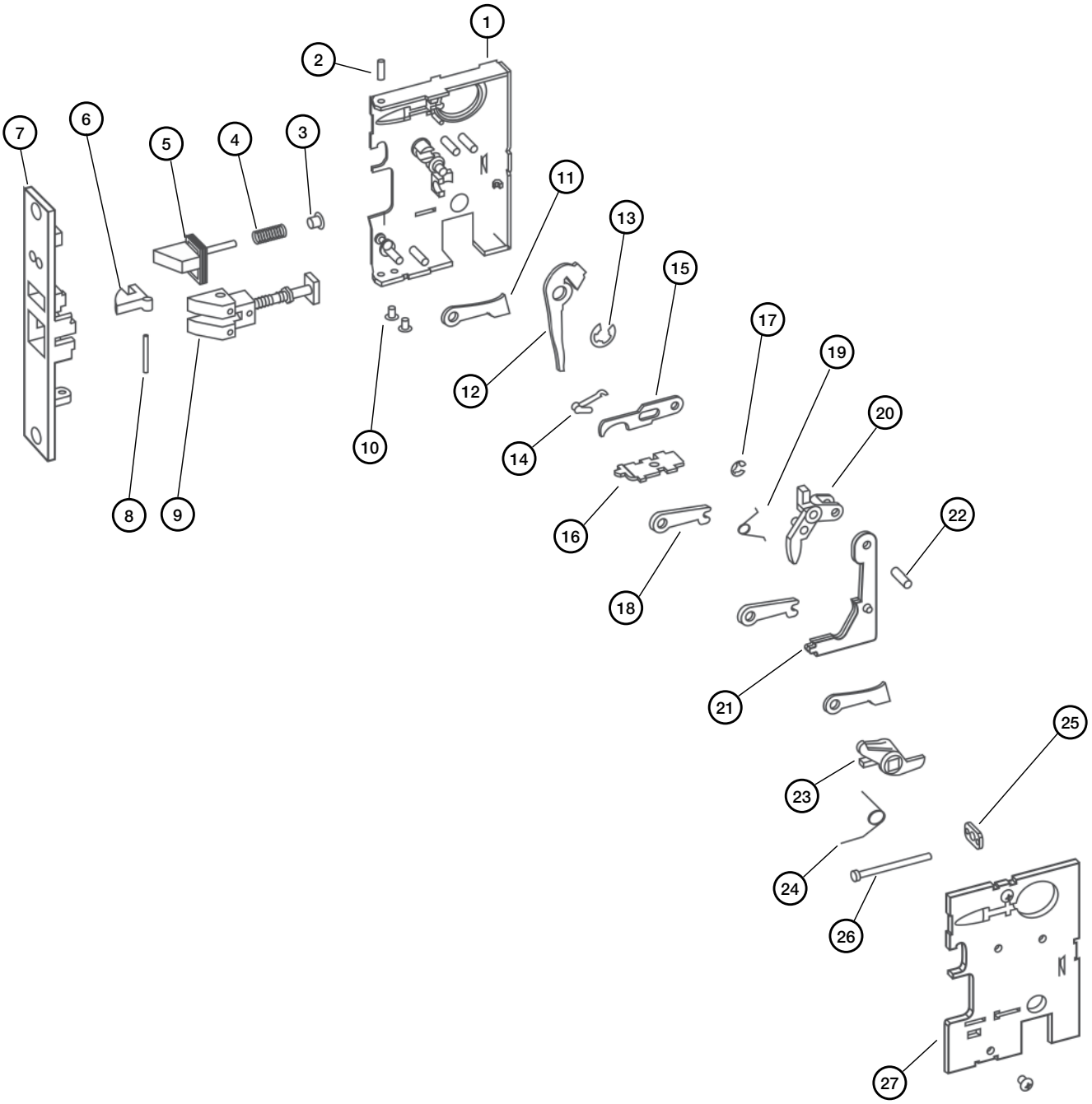
Notes:

- Items 5 and 15 to be sold as a set only.
- For 8313 x ET or 8913 x ET, use 915 Mortise Assembly.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No
-	68-2597	Bridge Rectifier Pack[2]	1	Yes

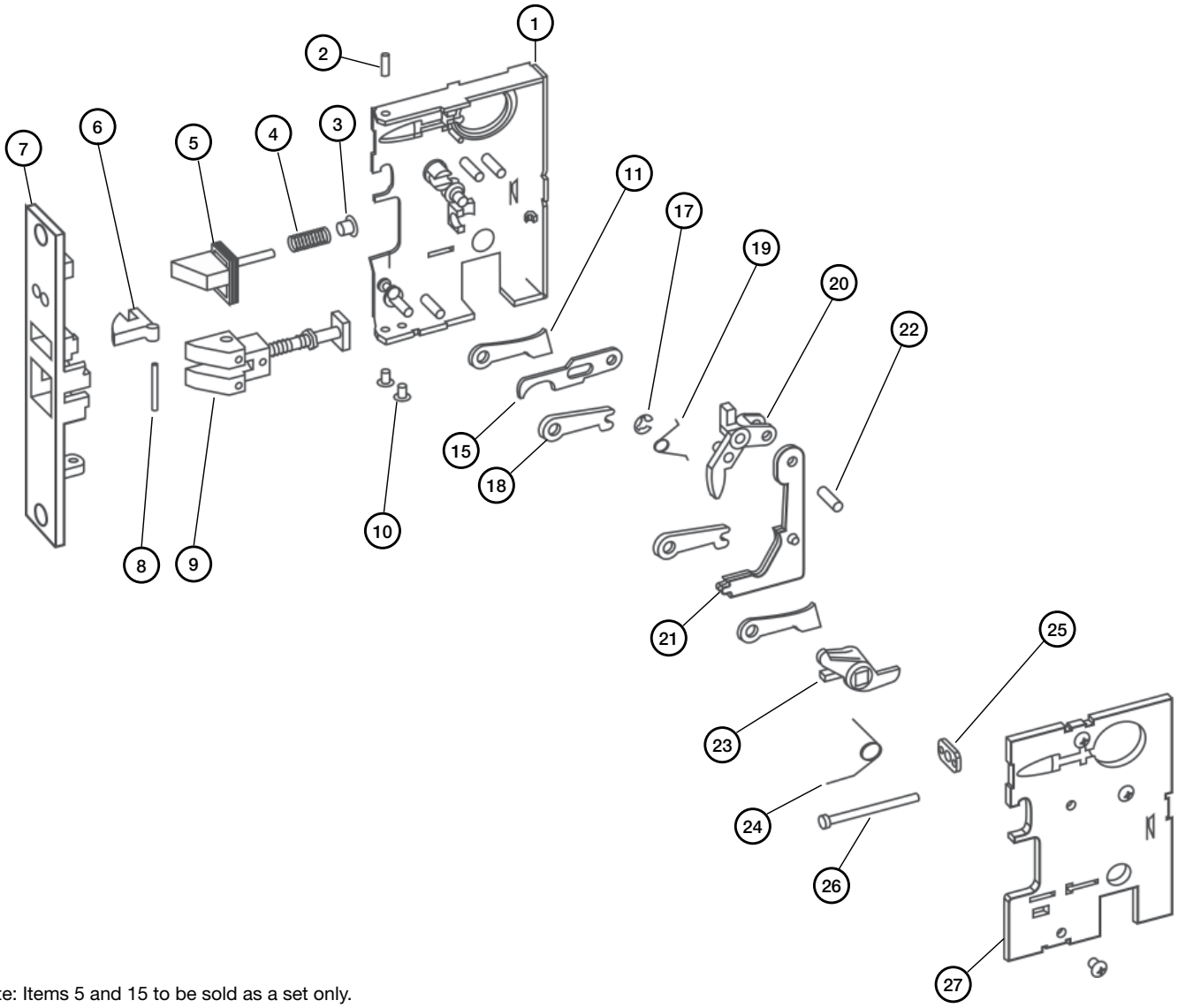
1. Specify finish
2. Use with 975 and 976 only

Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

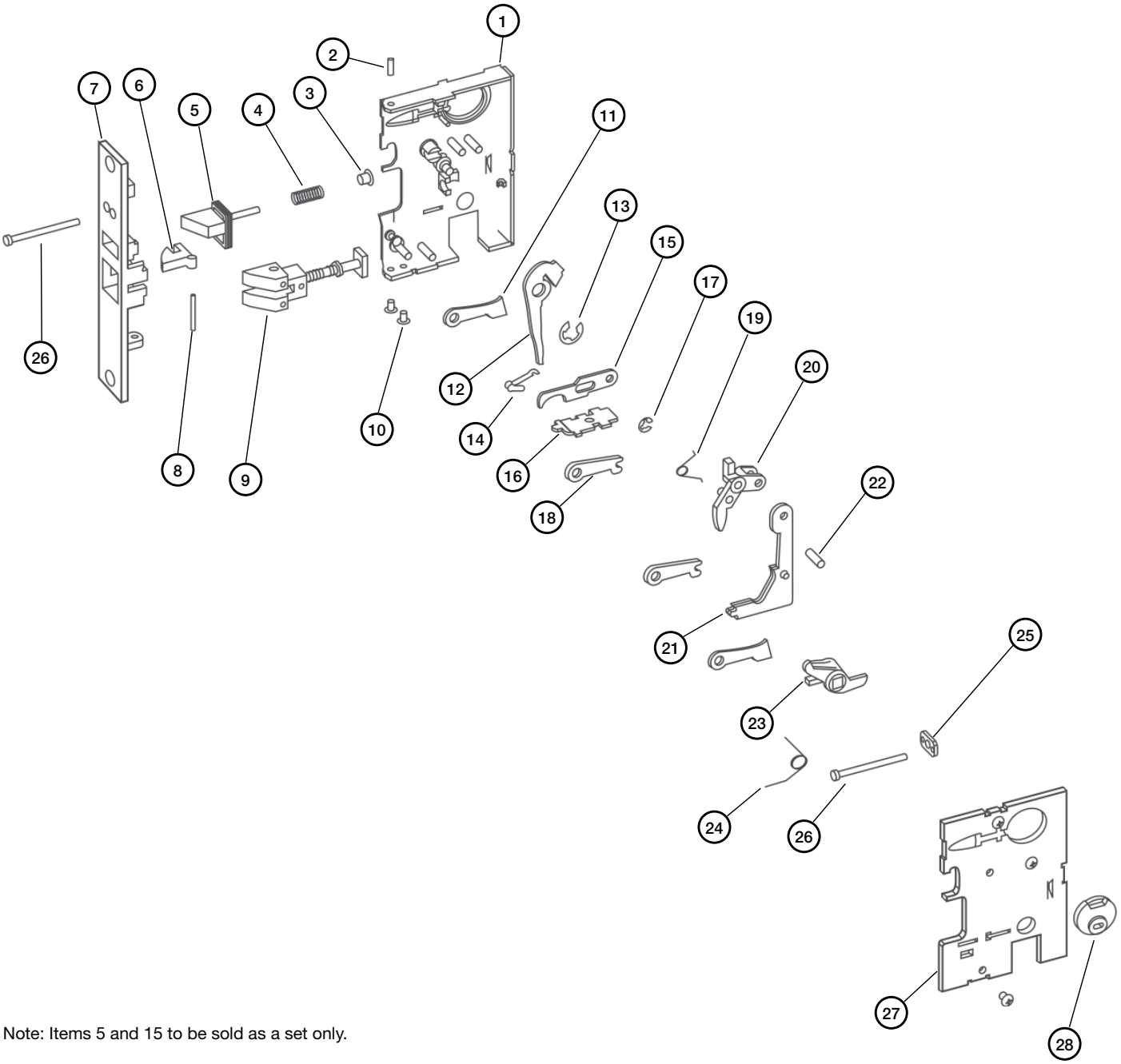
Item	Part No.	Description	Qty.	Sellable
1	99-2352	Case Assy LHRB	1	No
	99-2351	Case Assy RHRB		
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0226	Front LHRB[1]	1	No
	99-0227	Front RHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2387	Latchbolt Lever Assembly LHRB	1	Yes
	99-2388	Latchbolt Lever Assembly RHRB	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	2	Yes
27	99-2361	Cap Assembly LHRB	1	No
	99-2362	Cap Assembly RHRB	1	No
28	13-2162	Cylinder Attachment	1	Yes

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

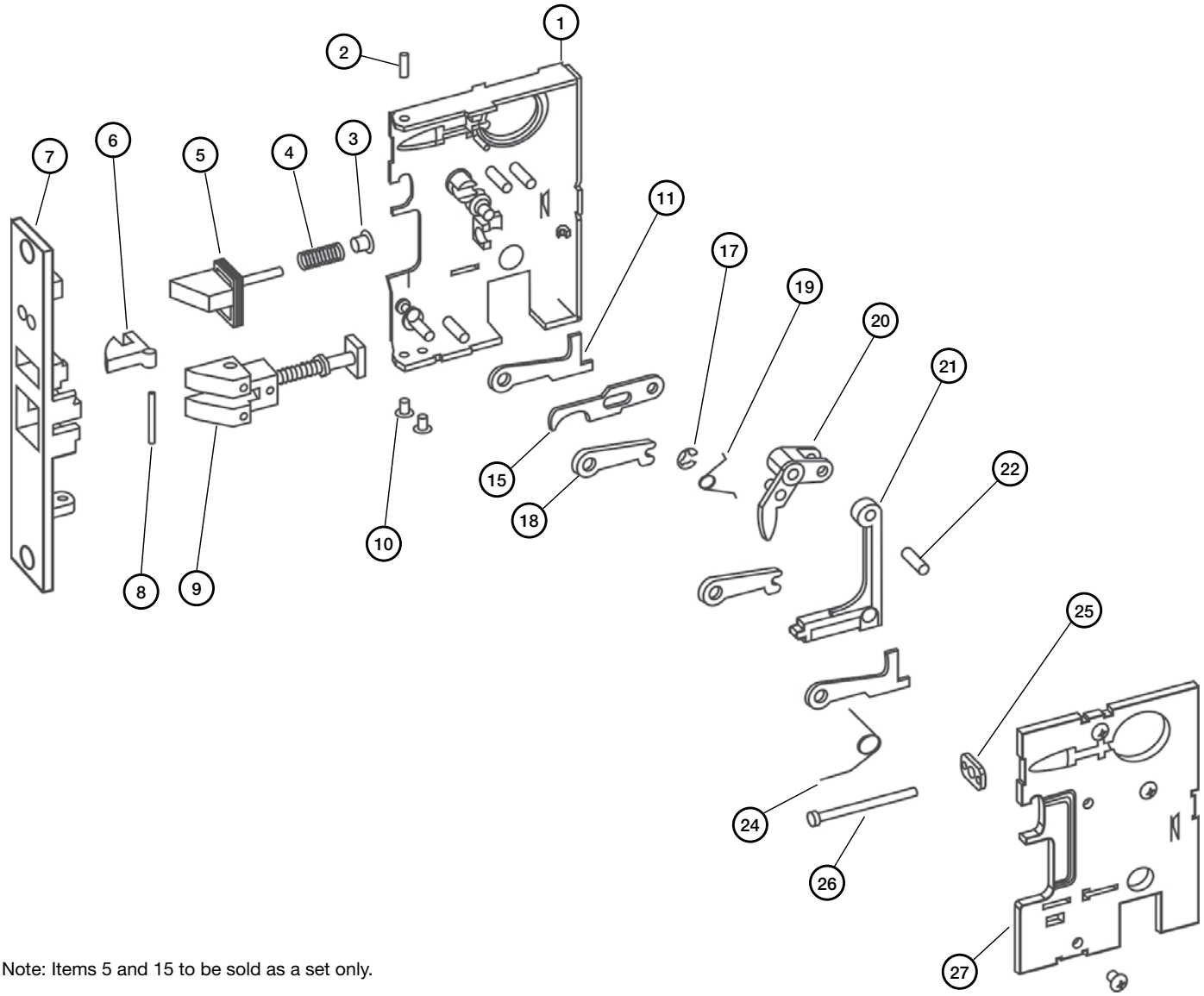
Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

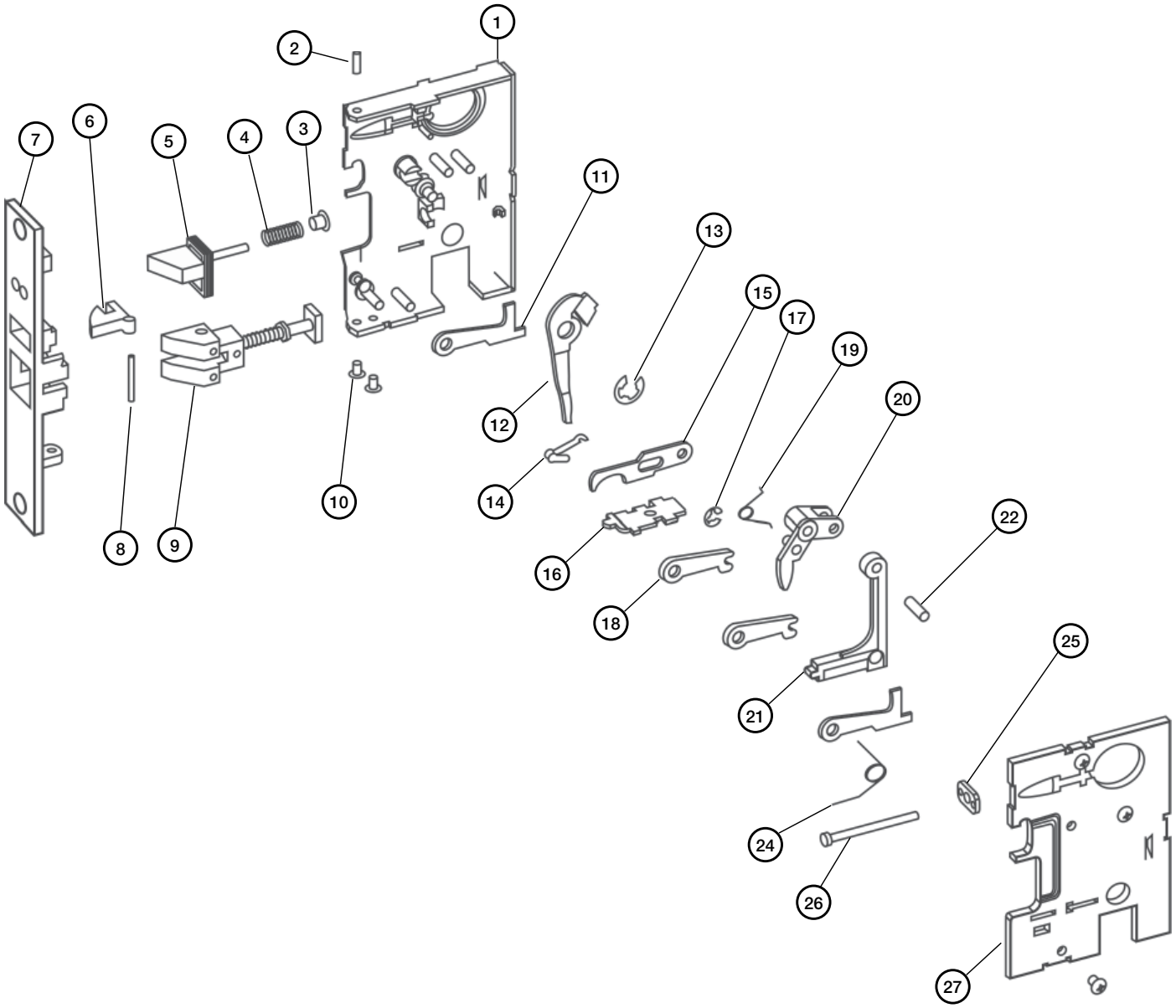
Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy RHRB	1	No
	99-2352	Case Assy LHRB	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

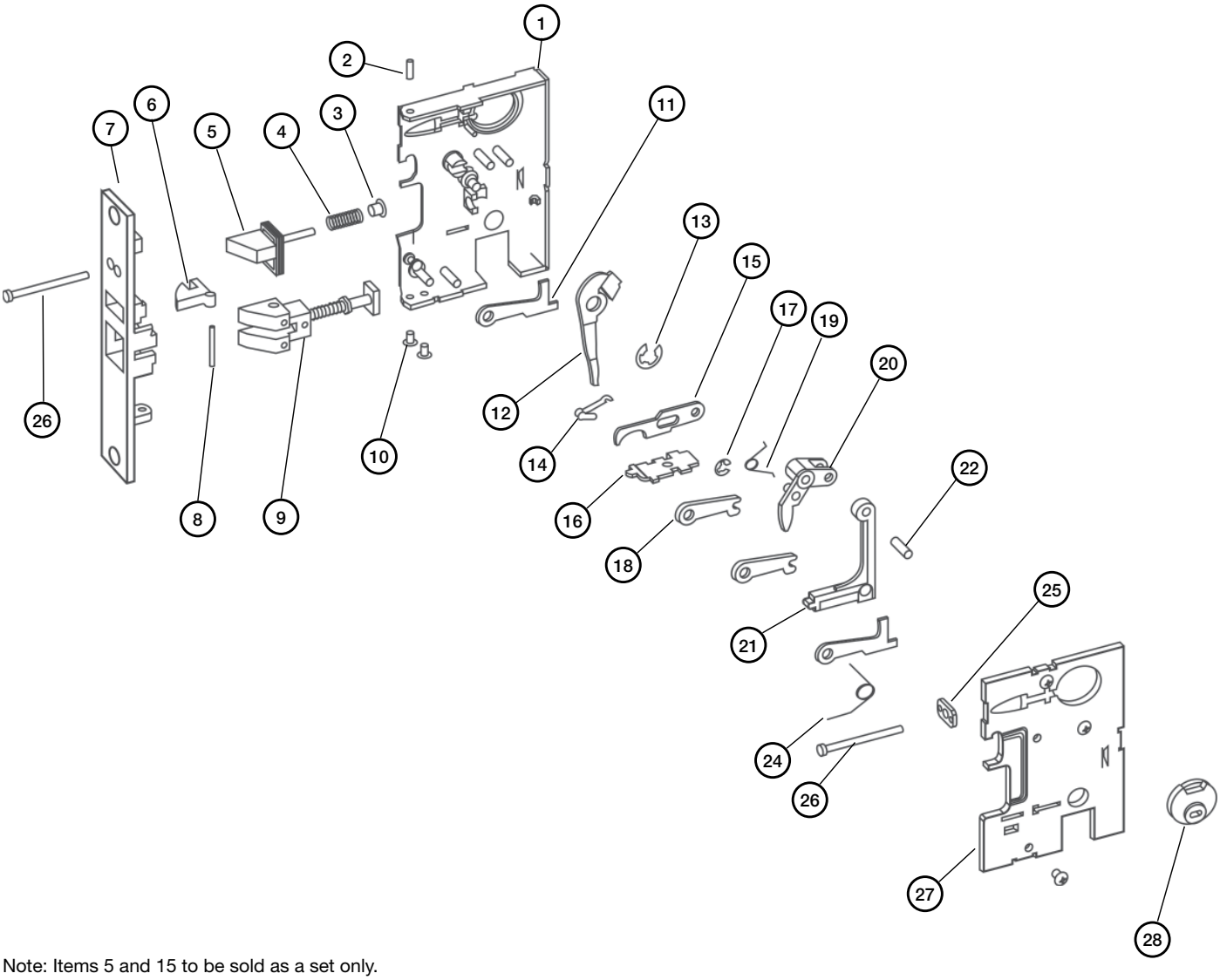
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	99-2352	Case Assy LHRB	1	No
	99-2351	Case Assy RHRB	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2387	Latchbolt Lever Assembly LHRB	1	Yes
	99-2388	Latchbolt Lever Assembly RHRB	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly LHRB	1	No
	99-2362	Cap Assembly RHRB	1	No
28	13-2162	Cylinder Attachment	1	Yes

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Assembly No.	Description	Option	Sellable
68-2702	Wide Stile E Rail Assembly*	(12-) Fire Rated	Yes
68-2703	Wide Stile F Rail Assembly*		Yes
68-2704	Wide Stile G Rail Assembly*		Yes
68-2705	Wide Stile J Rail Assembly*		Yes
68-2724	Narrow Stile E Rail Assembly*		Yes
68-2725	Narrow Stile F Rail Assembly*		Yes
68-2726	Narrow Stile G Rail Assembly*		Yes
68-2727	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		68-0950	Mounting Rail Wide(E)*	1	Yes
		68-0952	Mounting Rail Wide(F)*		Yes
		68-0948	Mounting Rail Wide(J)*		Yes
		68-0949	Mounting Rail Wide(G)*		Yes
		68-0958	Mounting Rail Narrow(E)*		Yes
		68-0955	Mounting Rail Narrow(F)*		Yes
		68-0956	Mounting Rail Narrow(J)*		Yes
		68-0957	Mounting Rail Narrow(G)*		Yes
3		01-1236	#6-32x 3/8" PH FL U'Cut	4	Yes
4		68-0943	Bracket	2	Yes
5		68-0945	Pivot Pin	2	Yes
6		01-0098	Retainer Ring	2	Yes
7		68-0229	Pivot Pin, Push Rail*	2	Yes
8		68-0236	Spring, Rail Arm	2	Yes
9		68-3609	Connecting Arm Assembly	2	Yes
10		68-0615	Push Rail (E)*	1	Yes
		68-0618	Push Rail (F)*		Yes
		68-0616	Push Rail (J)*		Yes
		68-0617	Push Rail (G)*		Yes
11		809	TouchPad Assembly	1	Yes
12		01-4537	Standard Hole Plug	1	Yes

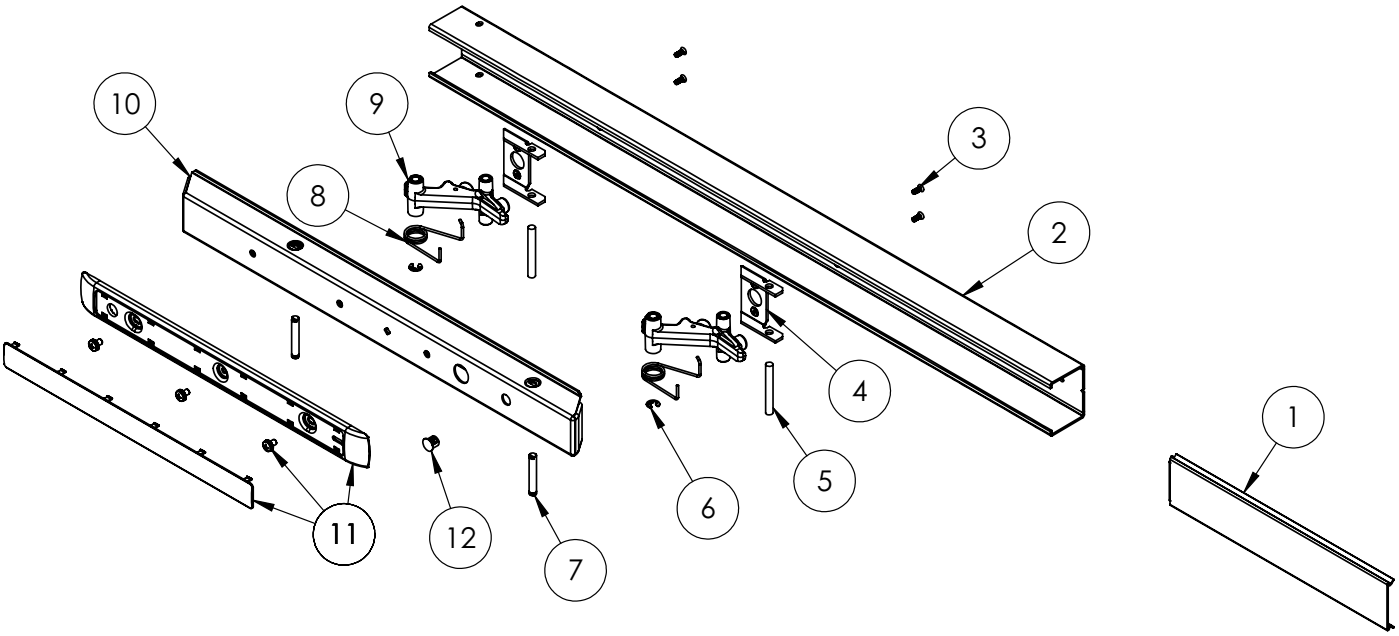
*Specify Finish

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-2703 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Assembly No.	Description	Option	Sellable
68-5542	Wide Stile E Rail Assembly*	(12-56-) (56-)	Yes
68-3212	Wide Stile F Rail Assembly*		Yes
68-3211	Wide Stile G Rail Assembly*		Yes
68-3213	Wide Stile J Rail Assembly*		Yes
68-5578	Narrow Stile E Rail Assembly*		Yes
68-3217	Narrow Stile F Rail Assembly*		Yes
68-3216	Narrow Stile G Rail Assembly*		Yes
68-3218	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		68-0950	Mounting Rail Wide(E)*	1	Yes
		68-0952	Mounting Rail Wide(F)*		Yes
		68-0948	Mounting Rail Wide(J)*		Yes
		68-0949	Mounting Rail Wide(G)*		Yes
		68-0958	Mounting Rail Narrow(E)*		Yes
		68-0955	Mounting Rail Narrow(F)*		Yes
		68-0956	Mounting Rail Narrow(J)*		Yes
		68-0957	Mounting Rail Narrow(G)*		Yes
3		M56AE	Rail Motor Kit, E	1	Yes
		M56AF	Rail Motor Kit, F		Yes
		M56AJ	Rail Motor Kit, J		Yes
		M56AG	Rail motor Kit, G		Yes
4		68-0229	Pivot Pin, Push Rail*	2	Yes
5		68-0236	Spring, Rail Arm	2	Yes
6		01-0098	Retaining Ring	2	Yes
7		809	TouchPad Assembly	1	Yes
8		68-0615	Standard Push Rail, E*	1	Yes
		68-0618	Standard Push Rail, F*		Yes
		68-0616	Standard Push Rail, J*		Yes
		68-0617	Standard Push Rail, G*		Yes
9		68-3609	Connecting Arm Assembly	1	Yes
10		52-1261	56- Input Harness Assembly	2	Yes
11		01-1236	#6-32x3/8" PH FL U'CUT	4	Yes
12		68-0945	Pivot Pin	1	Yes
13		68-0943	Bracket	1	Yes

All Related HK- Assemblies Listed Below

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
19-56-HK-*	68-5515	68-5516	68-5517	68-5518	68-5602	68-5603	68-5604	68-5605	Yes
53-56-HK-*	68-5554*	68-5555*	68-5556*	68-5557*	68-5594*	68-5595*	68-5596*	68-5597*	Yes
53-55-56-HK-*	68-5558*	68-5559	68-5560	68-5561*	68-5598*	68-5599*	68-5600*	68-5601*	Yes
19-53-56-HK-*	68-5519*	68-5520*	68-5521*	68-5522*	68-5610*	68-5611*	68-5612*	68-5613*	Yes
19-53-55-56-HK- *	68-5538*	68-5539*	68-5540*	68-5541*	68-5614*	68-5615*	68-5616*	68-5617*	Yes

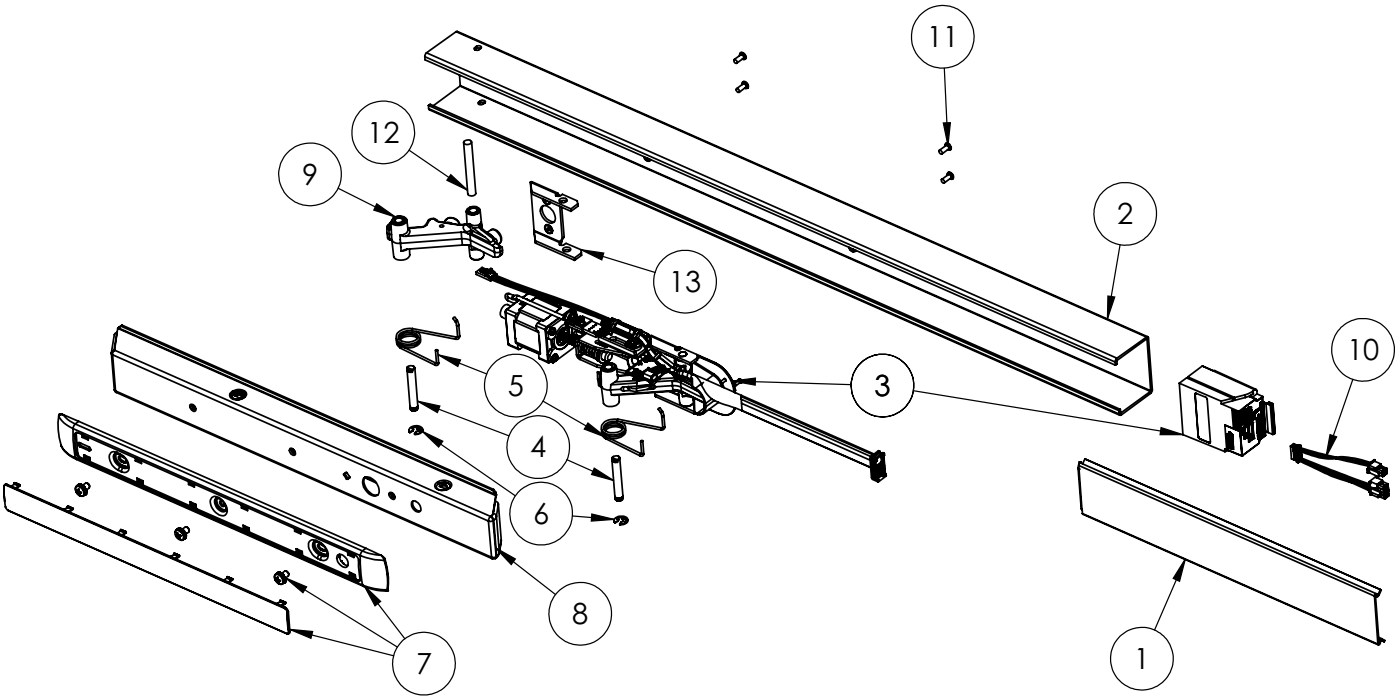
Parts 3-13 Available as Assembly No. 52-3541 for E, 52-3542 for F, 52-3543 for J, 52-3544 for G
*Specify Finish

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-5578 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Assembly No.	Description	Option	Sellable
68-6098	Wide Stile E Rail Assembly*	(59-)	Yes
68-3780	Wide Stile F Rail Assembly*		Yes
68-3781	Wide Stile G Rail Assembly*		Yes
68-3782	Wide Stile J Rail Assembly*		Yes
68-6100	Narrow Stile E Rail Assembly*		Yes
68-3788	Narrow Stile F Rail Assembly*		Yes
68-3789	Narrow Stile G Rail Assembly*		Yes
68-3790	Narrow Stile J Rail Assembly*		Yes
68-6099	Wide Stile E Rail Assembly*	(12-59-)	Yes
68-3784	Wide Stile F Rail Assembly*		Yes
68-3785	Wide Stile G Rail Assembly*		Yes
68-3786	Wide Stile J Rail Assembly*		Yes
68-6101	Narrow Stile E Rail Assembly*		Yes
68-3792	Narrow Stile F Rail Assembly*		Yes
68-3793	Narrow Stile G Rail Assembly*		Yes
68-3794	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	809	TouchPad Assembly	1	Yes
2		68-1027	Push Rail, E*	1	No
		68-1030	Push Rail, F*		Yes
		68-1028	Push Rail, G*		Yes
		68-1029	Push Rail, J*		Yes
3		68-0582	Lockdown Cam[1]	1	Yes
4		01-4537	Standard Hole Plug	1	Yes
5		01-0098	Retaining Ring	2	Yes
6		68-0229	Pivot Pin, Push Rail*	2	Yes
7		68-1049	Rubber Cushion	1	No
8		68-1039	Support Plate	1	No
9		52-1701	59- Wire Guide	1	Yes
10		68-0236	Spring, Rail Arm	2	Yes
11		68-0945	Pivot Pin	2	Yes
12		01-0711	Flanged Nyliner	8	Yes
13		52-4765	59- Connecting Arm	1	No
14		68-0943	Bracket	1	Yes
15		52-0935	Wire Barrier	1	Yes
16		52-4733	59- Harness Sub-Plate Assembly	1	No
		52-4734	59- Harness Sub-Plate Assembly		No
17		01-0610	Wave Spring Washer[1]	1	Yes
18		68-0583	Lockdown Button [1]	1	Yes
19		01-4466	Machine Screw SEMS[1]	1	No
20		01-1236	#6-32X3/8" PH FL U'Cut 6**		Yes
21		68-6127	Connecting Arm	1	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
22	See Chart Above	68-1045	Mounting Rail, E Narrow*	1	Yes
		68-1042	Mounting Rail, F Narrow*		Yes
		68-1043	Mounting Rail, J Narrow*		Yes
		68-1044	Mounting Rail, G Narrow*		Yes
		68-0950	Mounting Rail, E Wide*		Yes
		68-1058	Mounting Rail, F Wide*		Yes
		68-1059	Mounting Rail, J Wide*		Yes
		68-1060	Mounting Rail, G Wide*		Yes
23		68-6090	Insert Assembly, E Wide	1	No
		68-6091	Insert Assembly, F Wide		No
		68-6092	Insert Assembly, J Wide		No
		68-6093	Insert Assembly, G Wide		No
		68-6097	Insert Assembly, E Narrow		No
		68-6094	Insert Assembly, F Narrow		No
		68-6095	Insert Assembly, J Narrow		No
		68-6096	Insert Assembly, G Narrow		No
24		52-1292	Harness Assembly	1	Yes
		52-1293	Harness Assembly		Yes

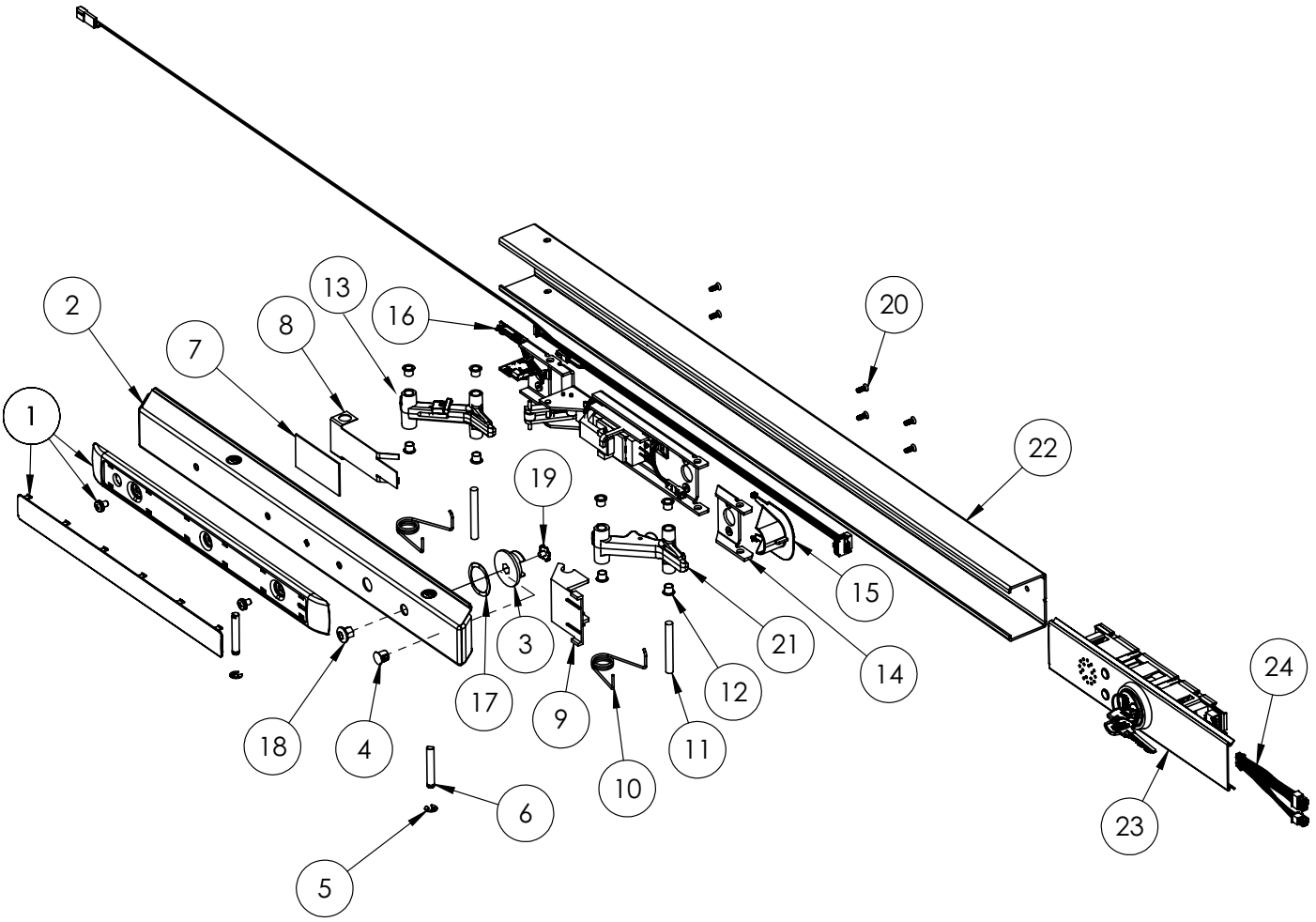
*Specify Finish
**Qty is 6 in Sizes F J G, 4 in Size E
1. Do not use on any 12- Rail Assembly

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-3780 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

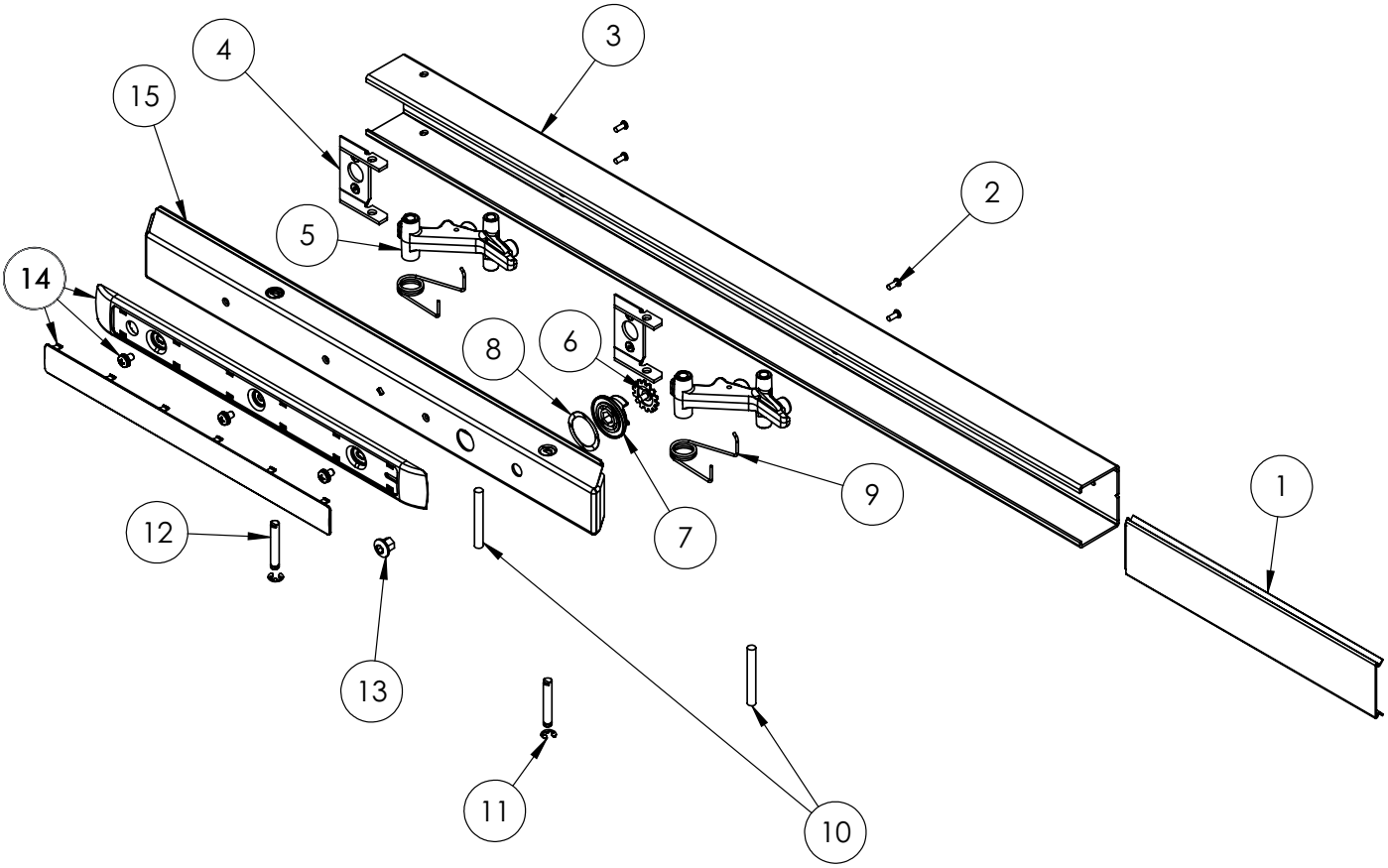
Assembly No.	Description	Option	Sellable
68-2694	Wide Stile E Rail Assembly*	Standard Rails	Yes
68-2695	Wide Stile F Rail Assembly*		Yes
68-2696	Wide Stile G Rail Assembly*		Yes
68-2697	Wide Stile J Rail Assembly*		Yes
68-2716	Narrow Stile E Rail Assembly*		Yes
68-2717	Narrow Stile F Rail Assembly*		Yes
68-2718	Narrow Stile G Rail Assembly*		Yes
68-2719	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		01-1236	#6-32x3/8 PH FL U'Cut	4	Yes
3		68-0950	Mounting Rail, E Wide*	1	Yes
		68-0952	Mounting Rail, F Wide*		Yes
		68-0948	Mounting Rail, J Wide*		Yes
		68-0949	Mounting Rail, G Wide*		Yes
		68-0958	Mounting Rail, E Narrow*		Yes
		68-0955	Mounting Rail, F Narrow*		Yes
		68-0956	Mounting Rail, J Narrow*		Yes
		68-0957	Mounting Rail, G Narrow*		Yes
4		68-0943	Bracket	2	Yes
5		68-3609	Connecting Arm Assembly	2	Yes
6		01-4466	Machine Screw SEMS[1]	1	Yes
7		68-0582	Lockdown Cam[1]	1	Yes
8		01-0610	Wave Spring Washer[1]	1	Yes
9		68-0236	Spring, Rail Arm	2	Yes
10		68-0945	Pivot Pin	2	Yes
11		01-0098	Retaining Ring	2	Yes
12		68-0229	Pivot Pin Push Rail*	2	Yes
13		68-0583	Lockdown Button[1]	1	Yes
14		809	Touch Pad Assembly	1	Yes
15		68-0615	Push Rail, E*	1	Yes
		68-0618	Push Rail, F*		Yes
		68-0616	Push Rail, J*		Yes
		68-0617	Push Rail, G*		Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Assembly 68-2695 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Assembly No.	Description	Option	Sellable
68-2698	Wide Stile E Rail Assembly*	16-	Yes
68-2699	Wide Stile F Rail Assembly*		Yes
68-2700	Wide Stile G Rail Assembly*		Yes
68-2701	Wide Stile J Rail Assembly*		Yes
68-2720	Narrow Stile E Rail Assembly*		Yes
68-2721	Narrow Stile F Rail Assembly*		Yes
68-2722	Narrow Stile G Rail Assembly*		Yes
68-2723	Narrow Stile J Rail Assembly*		Yes

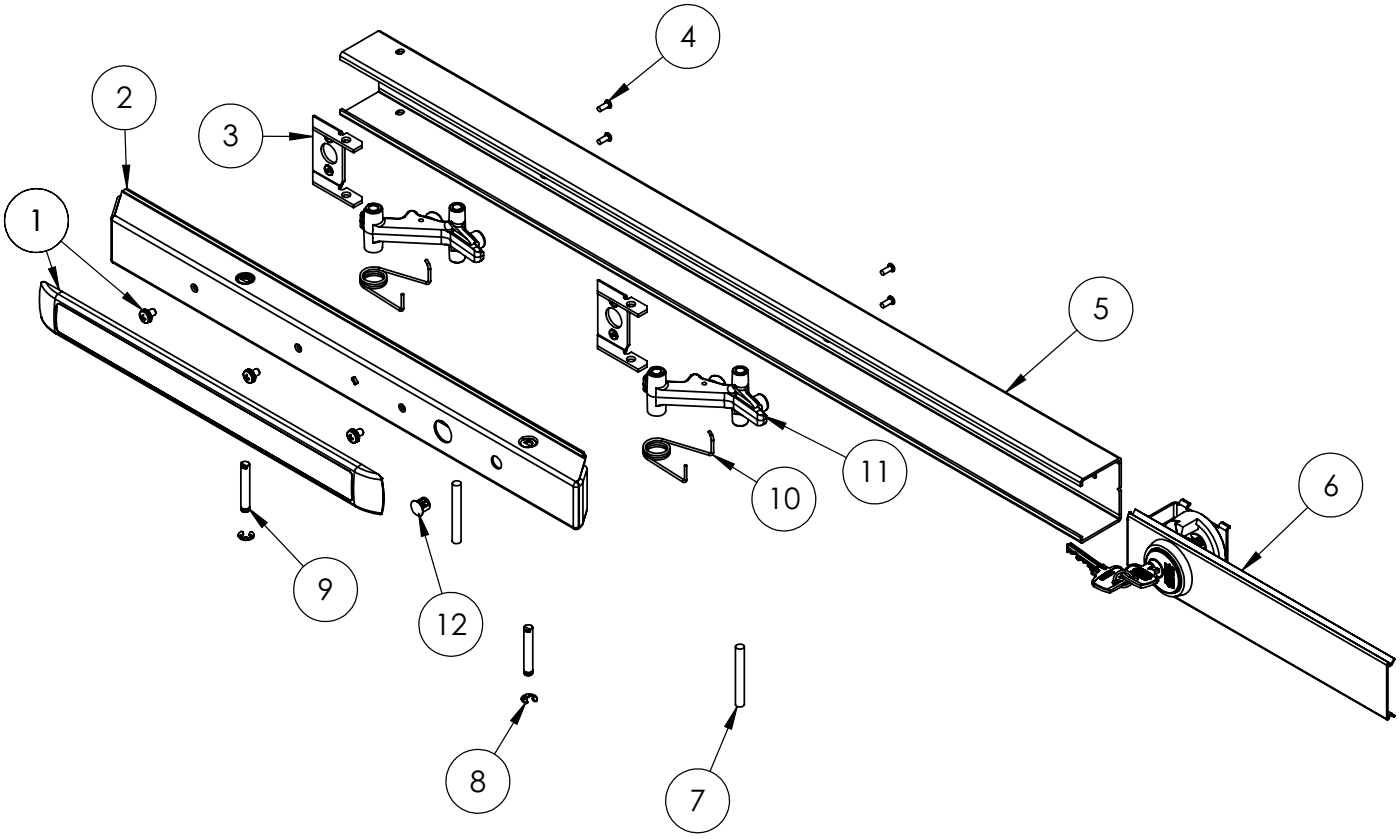
Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	809	Touch Pad Assembly	1	Yes
2		68-0615	Push Rail, E*	1	Yes
		68-0618	Push Rail, F*		Yes
		68-0616	Push Rail, J*		Yes
		68-0617	Push Rail, G*		Yes
3		68-0943	Bracket	2	Yes
4		01-1236	CR-FHMS 6-32X3/8"	4	Yes
5		68-0950	Mounting Rail, E Wide*	1	Yes
		68-0952	Mounting Rail, F Wide*		Yes
		68-0948	Mounting Rail, J Wide*		Yes
		68-0949	Mounting Rail, G Wide*		Yes
		68-0958	Mounting Rail, E Narrow*		Yes
		68-0955	Mounting Rail, F Narrow*		Yes
		68-0956	Mounting Rail, J Narrow*		Yes
		68-0957	Mounting Rail, G Narrow*		Yes
6		816-5	Insert Assembly, E Wide[1]*	1	Yes
		816-1	Insert Assembly, F Wide[1]*		Yes
		816-7	Insert Assembly, J Wide[1]*		Yes
		816-4	Insert Assembly, G Wide[1]*		Yes
		816-2	Insert Assembly, E/F Narrow[1]*		Yes
		816-6	Insert Assembly, J Narrow[1]*		Yes
		816-3	Insert Assembly, G Narrow[1]*		Yes
7		68-0945	Pivot Pin	2	Yes
8		01-0098	Retaining Ring	2	Yes
9		68-0229	Pivot Pin, Push Rail*	2	Yes
10		68-0236	Spring, Rail Arm	2	Yes
11		68-3609	Connecting Arm Assembly	2	Yes
12		01-4537	Standard Hole Plug	1	Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Assembly 68-2699 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

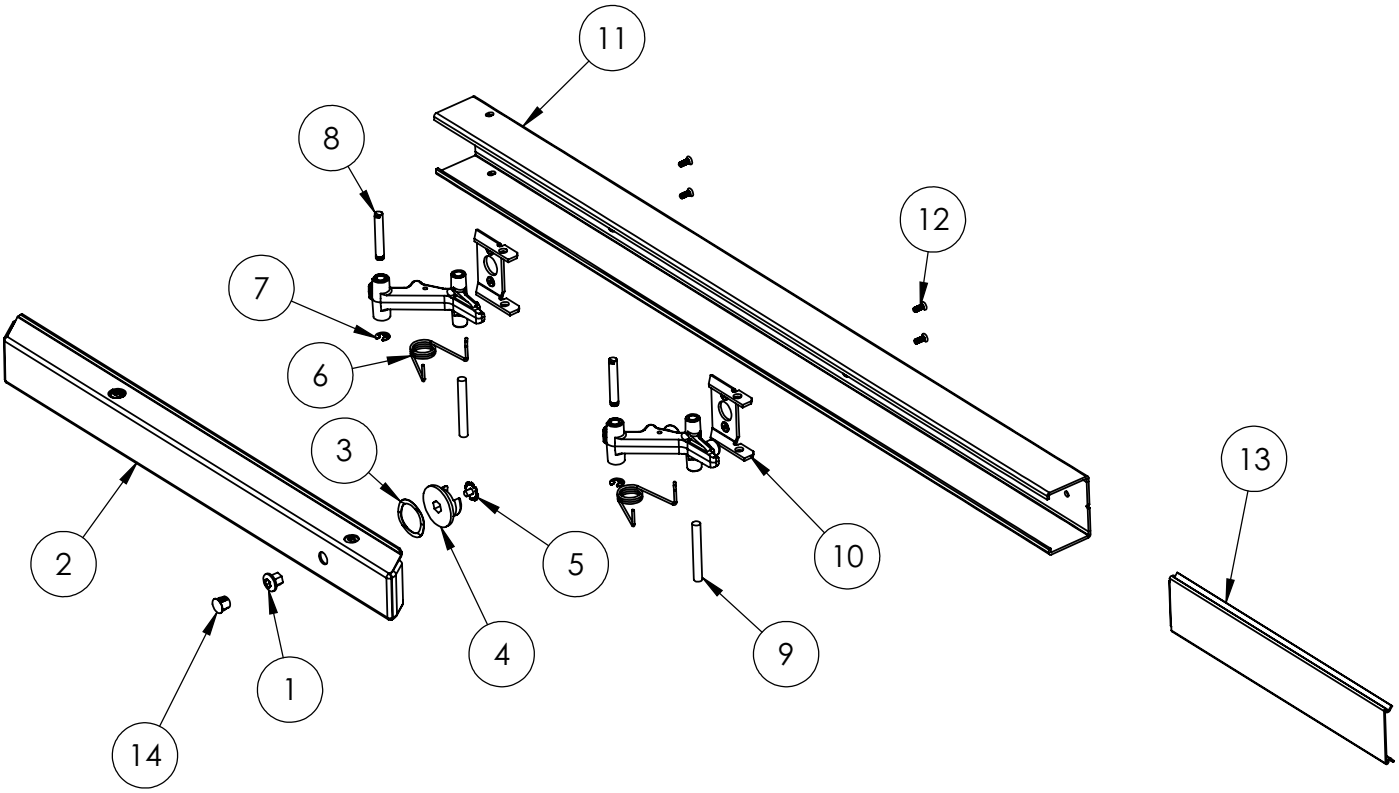
Assembly No.	Description	Option	Sellable
68-2918	E Wide Rail Assembly*	19-	Yes
68-2919	F Wide Rail Assembly*		Yes
68-2921	J Wide Rail Assembly*		Yes
68-2920	G Wide Rail Assembly*		Yes
68-2905	E Narrow Rail Assembly*		Yes
68-2906	F Narrow Rail Assembly*		Yes
68-2908	J Narrow Rail Assembly*		Yes
68-2907	G Narrow Rail Assembly*		Yes
68-2926	12- E Wide Rail Assembly*	12-19-	Yes
68-2927	12- F Wide Rail Assembly*		Yes
68-2929	12- J Wide Rail Assembly*		Yes
68-2928	12- G Wide Rail Assembly*		Yes
68-2913	12- E Narrow Rail Assembly*		Yes
68-2914	12- F Narrow Rail Assembly*		Yes
68-2916	12- J Narrow Rail Assembly*		Yes
68-2915	12- G Narrow Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	68-0583	Lockdown Button[1]	1	Yes
2		68-0736	Push Rail, E*	1	Yes
		68-0739	Push Rail, F*		Yes
		68-0737	Push Rail, J*		Yes
		68-0738	Push Rail, G*		Yes
3		01-0610	Wave Spring Washer[1]	1	Yes
4		68-0582	Lockdown Cam[1]	1	Yes
5		01-4466	SEMS Machine Screw[1]	1	Yes
6		68-0236	Spring, Rail Arm	2	Yes
7		01-0098	Retaining Ring	2	Yes
8		68-0229	Pivot Pin, Push Rail	2	Yes
9		68-0945	Pivot Pin, Mounting Rail	2	Yes
10		68-0943	Bracket	2	Yes
11		68-0950	Mounting Rail, E*	1	Yes
		68-0952	Mounting Rail, F*		Yes
		68-0949	Mounting Rail, J*		Yes
		68-0948	Mounting Rail, G*		Yes
12		01-1236	#6-32X3/8" Machine Screw[1]	4	Yes
13		68-0550	Mounting Rail Insert, E*	1	Yes
		68-0549	Mounting Rail Insert, F*		Yes
		68-0552	Mounting Rail Insert, J*		Yes
		68-0551	Mounting Rail Insert, G*		Yes
14		01-4537	Standard Hole Plug	1	Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Assembly 68-2919 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
AL-	68-4010	68-4011	68-4012	68-4025	68-4022	68-4023	68-4024	Yes
12-AL-	68-4018	68-4019	68-4020	68-4033	68-4030	68-4031	68-4032	Yes
19-AL-	68-4035	68-4036	68-4037	68-4050	68-4047	68-4048	68-4049	Yes
12-19-AL-	68-4043	68-4044	68-4045	68-4058	68-4055	68-4056	68-4057	Yes
53-AL-	68-4716	68-4717	68-4718	68-4723	68-4724	68-4725	68-4726	Yes
12-53-AL-	68-4720	68-4721	68-4722	68-4727	68-4728	68-4729	68-4730	Yes
19-53-AL-	68-4842	68-4843	68-4844	68-4849	68-4850	68-4851	68-4852	Yes
12-19-53-AL-	68-4846	68-4847	68-4848	68-4853	68-4854	68-4855	68-4856	Yes
53-55-AL-	68-4922	68-4923	68-4924	68-4929	68-4930	68-4931	68-4932	Yes
12-53-55-AL-	68-4926	68-4927	68-4928	68-4933	68-4934	68-4935	68-4936	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
TL-	68-5048	68-5049	68-5051	68-5050	68-5009	68-5010	68-5012	68-5011	Yes
16-TL-	68-5052	68-5053	68-5055	68-5054	68-5013	68-5014	68-5016	68-5015	Yes
12-TL-	68-5056	68-5057	68-5059	68-5058	68-5017	68-5018	68-5020	68-5019	Yes
TL- Inactive	68-5060	68-5061	68-5063	68-5062	N/A	N/A	N/A	N/A	Yes
TL- (8895 Only)	68-5164	68-5165	68-5167	68-5166	N/A	N/A	N/A	N/A	Yes
55-TL-(8895 Only)	68-5168	68-5169	68-5171	68-5170	N/A	N/A	N/A	N/A	Yes
55-56-TL-	68-5689	68-5173	68-5174	68-5172	68-5692	68-5176	68-5177	68-5175	Yes
16-55-56-TL-	68-5706	68-5707	68-5708	68-5709	68-5738	68-5739	68-5740	68-5741	Yes
55-56-HK-TL-	68-5722	68-5723	68-5724	68-5725	68-5754	68-5755	68-5756	68-5757	Yes
AL-TL-	N/A	68-5190	68-5191	68-5192	68-5199	68-5196	68-5197	68-5198	Yes
12-AL-TL-	N/A	68-5193	68-5194	68-5195	68-5203	68-5200	68-5201	68-5202	Yes
59-TL-	N/A	68-5178	68-5179	68-5180	N/A	68-5187	68-5188	68-5189	Yes
12-59-TL-	N/A	68-5181	68-5182	68-5183	N/A	68-5187	68-5188	68-5189	Yes
55-AL-TL-	N/A	68-5314	68-5315	68-5316	68-5323	68-5320	68-5321	68-5322	Yes
12-55-AL-TL-	N/A	68-5317	68-5318	68-5319	68-5327	68-5324	68-5325	68-5326	Yes
53-58-TL-	68-5252	68-5253	68-5254	68-5255	68-5264	68-5265	68-5266	68-5267	Yes
12-53-58-TL-	68-5260	68-5261	68-5262	68-5263	68-5272	68-5273	68-5274	68-5275	Yes
16-53-58-TL-	68-5256	68-5257	68-5258	68-5259	68-5268	68-5269	68-5270	68-5271	Yes
53-55-TL-	68-5228	68-5229	68-5230	68-5231	68-5240	68-5241	68-5242	68-5243	Yes
12-53-55-TL-	68-5236	68-5237	68-5238	68-5239	68-5248	68-5249	68-5250	68-5251	Yes
16-53-55-TL-	68-5232	68-5233	68-5234	68-5235	68-5244	68-5245	68-5246	68-5247	Yes
53-TL-	68-5204	68-5205	68-5206	68-5207	68-5216	68-5217	68-5218	68-5219	Yes
12-53-TL-	68-5208	68-5209	68-5210	68-5211	68-5220	68-5221	68-5222	68-5223	Yes
16-53-TL-	68-5212	68-5213	68-5214	68-5215	68-5224	68-5225	68-5226	68-5227	Yes
56-TL-	68-5691	68-5162	68-5163	68-5161	68-5688	68-5159	68-5160	68-5158	Yes
56-HK-TL-	68-5750	68-5751	68-5752	68-5753	68-5718	68-5719	68-5720	68-5721	Yes
16-56-TL-	68-5734	68-5735	68-5736	68-5737	68-5702	68-5703	68-5704	68-5705	Yes
57-TL-	N/A	68-5096	68-5098	68-5097	68-5102	68-5403	68-5105	68-5104	Yes
12-57-TL-	N/A	68-5099	68-5101	68-5100	68-5106	68-5107	68-5109	68-5108	Yes
55-57-TL-	N/A	68-5178	68-5179	68-5180	N/A	68-5181	68-5182	68-5186	Yes
12-55-57-TL-	N/A	68-5184	68-5185	68-5186	N/A	68-5187	68-5188	68-5189	Yes
55-58-TL-	68-5134	68-5135	68-5137	68-5136	68-514	68-5147	68-5149	68-5148	Yes
12-55-58-TL-	68-5142	68-5143	68-5145	68-5144	68-5154	68-5155	68-5157	68-5156	Yes
16-55-58-TL-	68-5138	68-5139	68-5141	68-5140	68-5150	68-5151	68-5153	68-5152	Yes
58-TL-	68-5110	68-5111	68-5113	68-5112	68-5122	68-5123	68-5125	68-5124	Yes
12-58-TL-	68-5118	68-5119	68-5121	68-5120	68-5130	68-5131	68-5133	68-5132	Yes
16-58-TL-	68-5114	68-5115	68-5117	68-5116	68-5126	68-5127	68-5129	68-5128	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	L	M	N	Sellable
LP	68-4242	68-4243	68-4244	Yes
12-LP	68-4250	68-4251	68-4252	Yes
16-LP	68-4246	68-4247	68-4248	Yes
58-LP	68-4340	68-4341	68-4342	Yes
12-58-LP	68-4344	68-4345	68-4346	Yes
19-58-LP	68-4348	68-4349	68-4350	Yes
12-19-58-LP	68-4352	68-4353	68-4354	Yes
56-TL-LP	68-5352	68-5353	68-5354	Yes
16-56-TL-LP	68-5796	68-5797	68-5798	Yes
56-HK-TL-LP	68-5808	68-5809	68-5810	Yes
55-56-TL-LP	68-5348	68-5349	68-5350	Yes
16-55-56-TL-LP	68-5799	68-5800	68-5801	Yes
55-56-HK-TL-LP	68-5811	68-5812	68-5813	Yes
58-TL-LP	68-5356	68-5357	68-5358	Yes
12-58-TL-LP	68-5360	68-5361	68-5362	Yes
55-58-TL-LP	68-5364	68-5365	68-5366	Yes
12-55-58-TL-LP	68-5368	68-5369	68-5370	Yes
19-LP	68-4292	68-4293	68-4294	Yes
12-19-LP	68-4300	68-4301	68-4302	Yes
16-19-LP	68-4296	68-4297	68-4298	Yes
55-LP	68-4305	68-4306	68-4307	Yes
12-55-LP	68-4309	68-4310	68-4311	Yes
19-55-LP	68-4313	68-4314	68-4315	Yes
12-19-55-LP	68-4317	68-4318	68-4319	Yes
55-56-LP	68-4322	68-4323	68-4324	Yes
19-55-56-LP	68-4326	68-4327	68-4328	Yes
16-55-56-LP	68-5769	68-5770	68-5771	Yes
16-19-55-56-LP	68-5775	68-5776	68-5777	Yes
55-56-HK-LP	68-5781	68-5782	68-5783	Yes
19-55-56-HK-LP	68-5787	68-5788	68-5789	Yes
56-LP	68-4331	68-4332	68-4333	Yes
19-56-LP	68-4335	68-4336	68-4337	Yes
16-56-LP	68-5766	68-5767	68-5768	Yes
16-19-56-LP	68-5772	68-5773	68-5774	Yes
56-HK-LP	68-5778	68-5779	68-5780	Yes
19-56-HK-LP	68-5784	68-5785	68-5786	Yes
55-58-LP	68-4357	68-4358	68-4359	Yes
12-55-58-LP	68-4361	68-4362	68-4363	Yes
19-55-58-LP	68-4365	68-4366	68-4367	Yes
12-19-55-58-LP	68-4369	68-4370	68-4371	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
PL-57- (LHRB)	68-6180	68-6181	68-6182	68-6183	68-6196	68-6197	68-6198	Yes
PL-57- (RHRB)	68-6184	68-6185	68-6186	68-6187	68-6200	68-6201	68-6202	Yes
12-PL-57- (LHRB)	68-6188	68-6189	68-6190	68-6191	68-6204	68-6205	68-6206	Yes
12-PL-57- (RHRB)	68-6192	68-6193	68-6194	68-6195	68-6208	68-6209	68-6210	Yes
PL-59- (LHRB)	68-6128	68-6129	68-6130	68-6131	68-6160	68-6161	68-6162	Yes
PL-59- (RHRB)	68-6132	68-6133	68-6134	68-6835	68-6164	68-6165	68-6166	Yes
12-PL-59- (LHRB)	68-6144	68-6145	68-6146	68-6147	68-6168	68-6169	68-6170	Yes
12-PL-59- (RHRB)	68-6148	68-6149	68-6150	68-6151	68-6172	68-6173	68-6174	Yes
PL-55-57- (LHRB)	68-6216	68-6217	68-6218	68-6219	68-6232	68-6233	68-6234	Yes
PL-55-57- (RHRB)	68-6220	68-6221	68-6222	68-6223	68-6836	68-6237	68-6238	Yes
12-PL-55-57- (LHRB)	68-6224	68-6225	68-6226	68-6227	68-6240	68-6241	68-6242	Yes
12-PL-55-57- (RHRB)	68-6228	68-6229	68-6230	68-6231	68-6244	68-6245	68-6246	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
12-53-	68-4595	68-4596	68-4596	68-4597	68-4607	68-4608	68-4609	68-4610	Yes
12-53-56-	68-5544	68-4687	68-4688	68-4689	68-5580	68-4690	68-4691	68-4692	Yes
12-55-	68-2797	68-2798	68-2800	67-2799	68-2809	68-2810	68-2812	68-2811	Yes
12-53-55-	68-4623	68-4624	68-4625	68-4626	68-4635	68-4636	68-4637	68-4638	Yes
12-57-	68-6177	68-2829	68-2826	68-2825	68-2835	68-2836	68-2838	68-2837	Yes
12-55-57-	68-6213	68-4942	68-4944	68-4943	68-4949	68-4950	68-4952	68-4951	Yes
12-58-	68-3044	68-3045	68-3047	68-3046	68-3056	68-3057	68-3059	68-3058	Yes
12-53-58-	68-4647	68-4648	68-4649	68-4650	68-4659	68-4660	68-4661	68-4662	Yes
12-19-53-	68-4735	68-4736	67-4737	68-4738	68-4747	68-4748	68-4749	68-4750	Yes
12-19-55-	68-2939	68-2940	68-2942	68-2941	68-2951	68-2952	68-2954	68-2953	Yes
12-19-57	68-6179	68-2973	68-2976	68-2975	68-2985	68-2986	68-2988	68-2987	Yes
12-19-58-	68-3094	68-3095	68-3097	68-3096	68-3106	68-3107	68-3109	68-3108	Yes
12-19-53-58-	68-4786	68-4787	68-4788	68-4789	68-4798	68-4799	68-4800	68-4801	Yes
12-19-59-	68-6112	68-3801	68-3802	68-3803	68-6114	68-3809	68-3810	68-3811	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
16-53-	68-4599	68-4600	68-4601	68-4602	68-4611	68-4612	68-4613	68-4614	Yes
16-55-	68-2793	68-2794	68-2796	68-2795	68-2805	68-2806	68-2808	68-2807	Yes
16-53-55-	68-4619	68-4620	68-4621	68-4622	68-4631	68-4632	68-4633	68-4634	Yes
16-56-	68-5562	68-5563	68-5564	68-5565	68-5618	68-5619	68-5620	68-5621	Yes
16-53-56-	68-5570	68-5571	68-5572	68-5773	68-5626	68-5627	68-5628	68-5629	Yes
16-53-55-56-	68-5574	68-5575	68-5576	68-5577	68-5630	68-5631	68-5632	68-5633	Yes
16-58-	68-3040	68-3041	68-3043	68-3042	68-3052	68-3053	68-3055	68-3054	Yes
16-53-58-	68-4643	68-4644	68-4645	68-4646	68-4655	68-4656	68-4657	68-4658	Yes
16-53-55-58-	68-4667	68-4668	68-4669	68-4670	68-4675	68-4676	68-4677	68-4678	Yes
16-19-53-	68-4739	68-4740	68-4741	68-4742	68-4751	68-4752	68-4753	68-4754	Yes
16-19-55-	68-2935	68-2936	68-2938	68-2937	68-2947	68-2948	68-2950	68-2949	Yes
16-19-56-	68-5650	68-5651	68-5652	68-5653	68-5634	68-5635	68-5636	68-5637	Yes
16-19-53-56-	68-5513	68-5535	68-5536	68-5537	68-5642	68-5643	68-5644	68-5645	Yes
16-19-53-55-56-	68-5531	68-5532	68-5533	68-5534	68-5646	68-5647	68-5648	68-5649	Yes
16-19-58-	68-3090	68-3091	68-3093	68-3092	68-3102	68-3103	68-3105	68-3104	Yes
16-19-53-58-	68-4782	68-4783	68-4784	68-4785	68-4794	68-4795	68-4796	68-4797	Yes

***For all associated parts in assemblies above, contact factory for availability**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
19-53-	68-4731	68-4732	68-4733	68-4734	68-4743	68-4744	68-4745	68-4746	Yes
19-55-	68-2931	68-2932	68-2934	68-2933	68-2943	68-2944	68-2946	68-2945	Yes
19-56-	68-5511	68-3225	68-3226	68-3224	68-5582	68-3230	68-3231	68-3229	Yes
19-57-	68-6178	68-2965	68-2968	68-2967	68-2977	68-2978	68-2980	68-2979	Yes
19-58-	68-3086	68-3087	68-3089	68-3088	68-3098	68-3099	68-3101	68-3100	Yes
19-59-	68-6111	68-3797	68-3798	68-3799	68-6113	68-3805	68-3806	68-3807	Yes
19-53-56-	68-5512	68-4826	68-4827	68-4828	68-5584	68-4829	68-4830	68-4831	Yes
19-53-55-56-	68-5527	68-4953	68-4954	68-4955	68-5585	68-4956	68-4957	68-4958	Yes
19-53-58-	68-4778	68-4779	68-4780	68-4781	68-4790	68-4791	68-4792	68-4793	Yes

***For all associated parts in assemblies above, contact factory for availability**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
53-	68-4591	68-4592	68-4593	68-4594	68-4603	68-4604	68-4605	68-4606	Yes
55-	68-2789	68-2790	68-2792	68-2791	68-2801	68-2802	68-2804	68-2803	Yes
53-55-	68-4615	68-4616	68-4617	68-4618	68-4627	68-4628	68-4629	68-4630	Yes
53-56-	68-5544	68-4687	68-4688	68-4689	68-5580	68-4690	68-4691	68-4692	Yes
53-55-56-	68-5545	68-4693	68-4694	68-4695	68-5581	68-4696	68-4697	68-4698	Yes
57-	68-6176	68-2815	68-2818	68-2817	68-2827	68-2828	68-2830	68-2829	Yes
55-57-	68-6212	68-4938	68-4940	68-4939	68-4945	68-4946	68-4948	68-4947	Yes
58-	68-3036	68-3037	68-3039	68-3038	68-3048	68-3049	68-3051	68-3050	Yes
53-58-	68-4639	68-4640	68-4641	68-4642	68-4651	68-4652	68-4653	68-4654	Yes
53-55-58-	68-4663	68-4664	68-4665	68-4666	68-4675	68-4676	68-4677	68-4678	Yes

- **For all associated parts in assemblies above, contact factory for availability**
- **Specify finish**

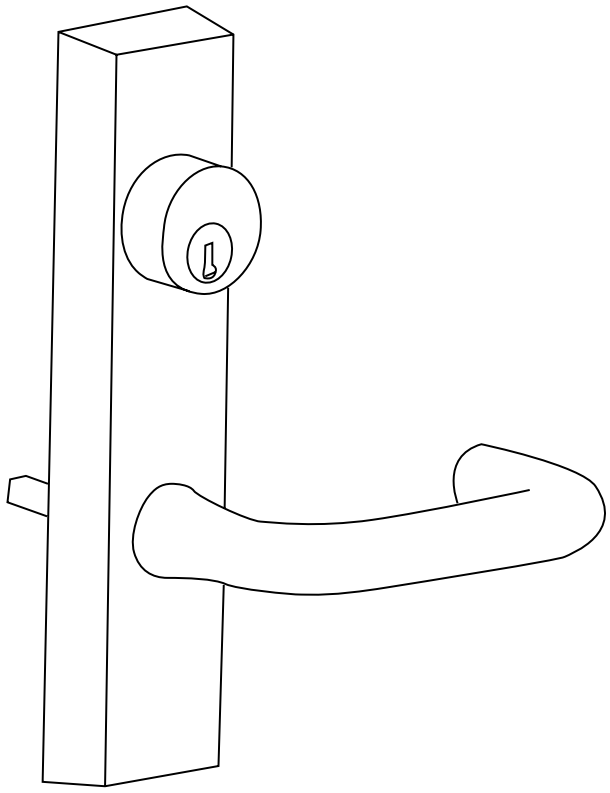
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Exit Devices				
	8300	AD8400 MD8400	8500	AD8600 MD8600 WD8600	SP8600[2] PP8600[2] PR8600[2]
04	704	—	704	—	—
	744[1]	—	744[1]	—	—
06	—	706-4	—	706-4	706-6
	—	746-4[1]	—	746-4[1]	746-6[1]
10	710	710-4	710	710-4	710-6
	740[1]	740-4[1]	740[1]	740-4[1]	740-6[1]
13	713	713-4	713-8	713-4	713-6
	743[1]	743-4[1]	743-8[1]	743-4[1]	743-6[1]
15	715	715-4	715-8	715-4	715-6
16	—	—	—	—	—
73	—	773-4	773-8	773-4	773-6
74	—	774-4	774-8	774-4	774-6
75	775	—	—	—	—
76	776	—	—	—	—
77	—	—	—	—	—
78	—	—	—	—	—

1. 740, 743, 744 & 746 are freewheeling levers
2. Designates discontinued products



A8231 12/17

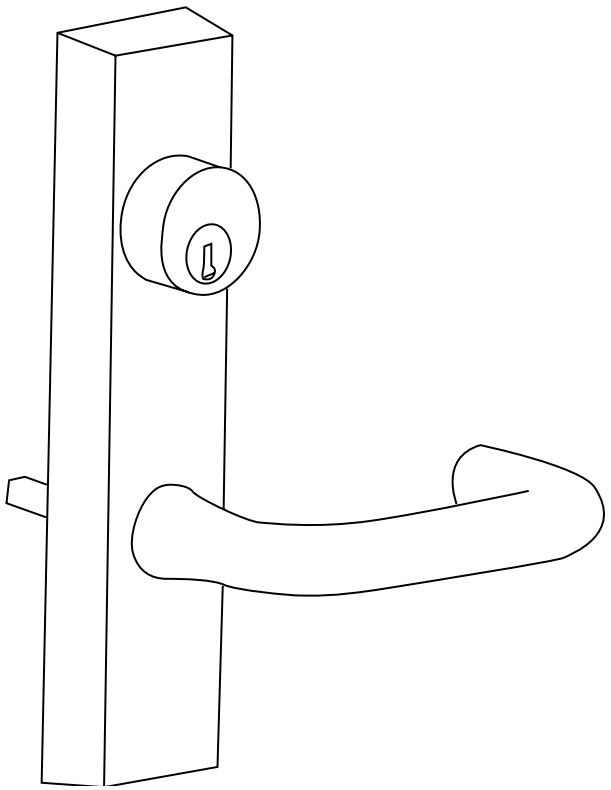
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Exit Devices						
	LS8600 LP8600 LR8600	**8700 FM8700 HC48700 HC8700**	**NB8700**	**SP8700[2] PP8700[2] PR8700[2]**	**8800**	**8888 HC8800**	**8900**
04	—	—	—	—	704	704	704
	—	—	—	—	744[1]	744[1]	744[1]
06	706-6	706	706-8	706-8	706-8	706-8	—
	746-6[1]	746[1]	746-8	746-8[1]	746-8[1]	746-8[1]	—
10	710-6	710	710	710	710	710	710
	740-6[1]	740[1]	740	740[1]	740[1]	740[1]	740[1]
13	713-6	713	—	713-8	713-8	713-8	713
	743-6[1]	743[1]	743-8[1]	743-8[1]	743-8[1]	743-8[1]	743[1]
15	715-6	715	715-8	715-8	715-8	715-8	715
16	—	—	—	—	716	—	716
73	773-6	773	773-8	773-8	—	—	—
74	774-6	774	774-8	774-8	—	—	—
75	—	—	—	—	775-8	775-8	775
76	—	—	—	—	776-8	776-8	776
77	—	—	—	—	777-8	777-8	777
78	—	—	—	—	778-8	778-8	778

1. 740, 743, 744 & 746 are freewheeling levers
2. Designates discontinued products



A8231 12/17

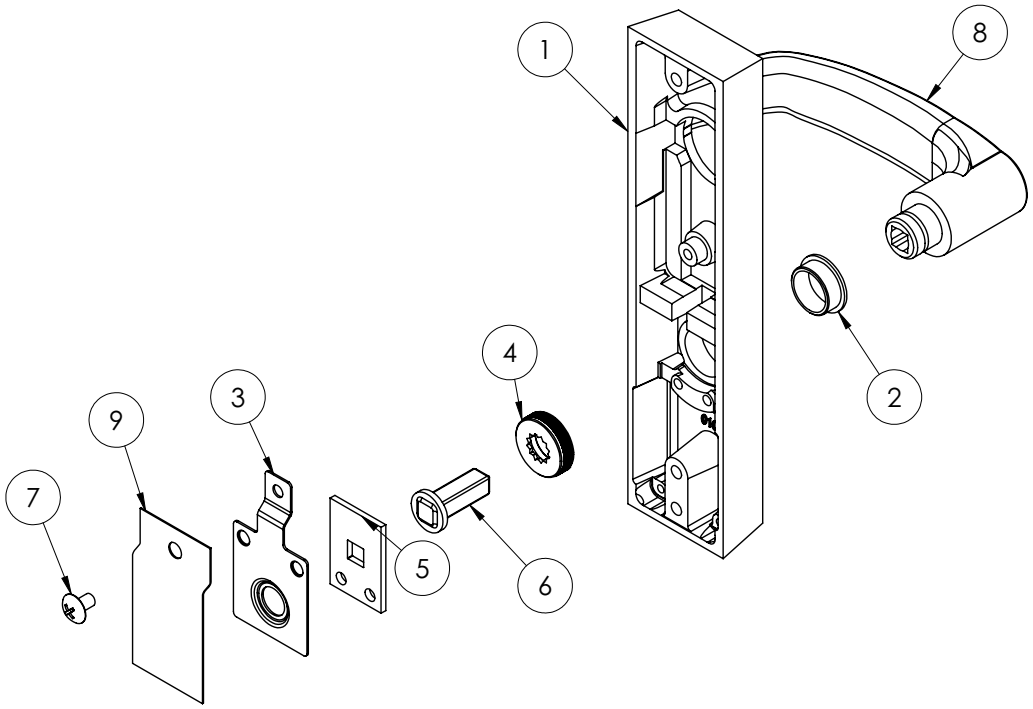
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0427	ET Case (704)	1	No
	97-0429	ET Case (710)	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	97-0522	Hub Plate (704/710)	1	Yes
6	97-0573	Spindle (704/710)	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	—	Lever Handle[1,2]	1	Yes
9	A6407	Information Tag	1	No
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

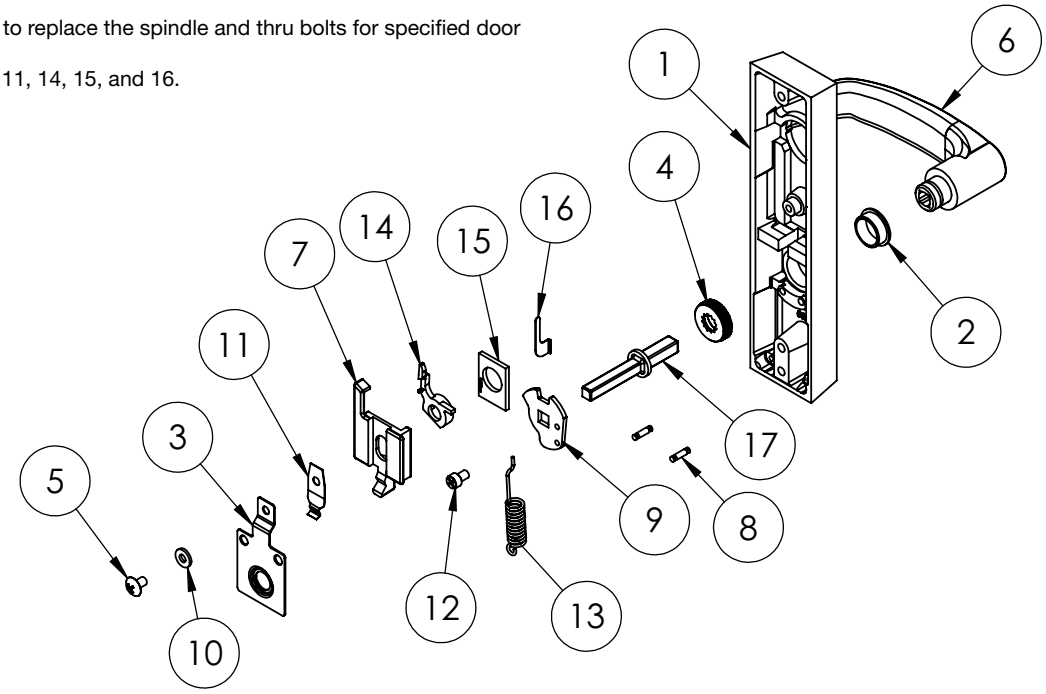
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
Not Shown	—	Cylinder Assembly[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
7	97-0355	Locking Slide (706) (607-2)	1	Yes
	97-0356	Locking Slide (713) (607-1)	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0528	Hub Plate (Std)	1	Yes
10	97-0557	Fusible Link	1	Yes
11	97-0571	Locking Slide Spring	1	Yes
12	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
13	97-0425	Hub Spring (Std)	1	Yes
14	97-0558	Slide Support	1	No
15	97-0563	Spring Support	1	No
16	97-0564	Return Spring	1	No
17	97-0549	Spindle (1 3/4" Door) (730-1)	1	Yes
	97-0550	Spindle (2" Door) (730-2)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-3)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 5, 7, 10, 11, 14, 15, and 16.



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

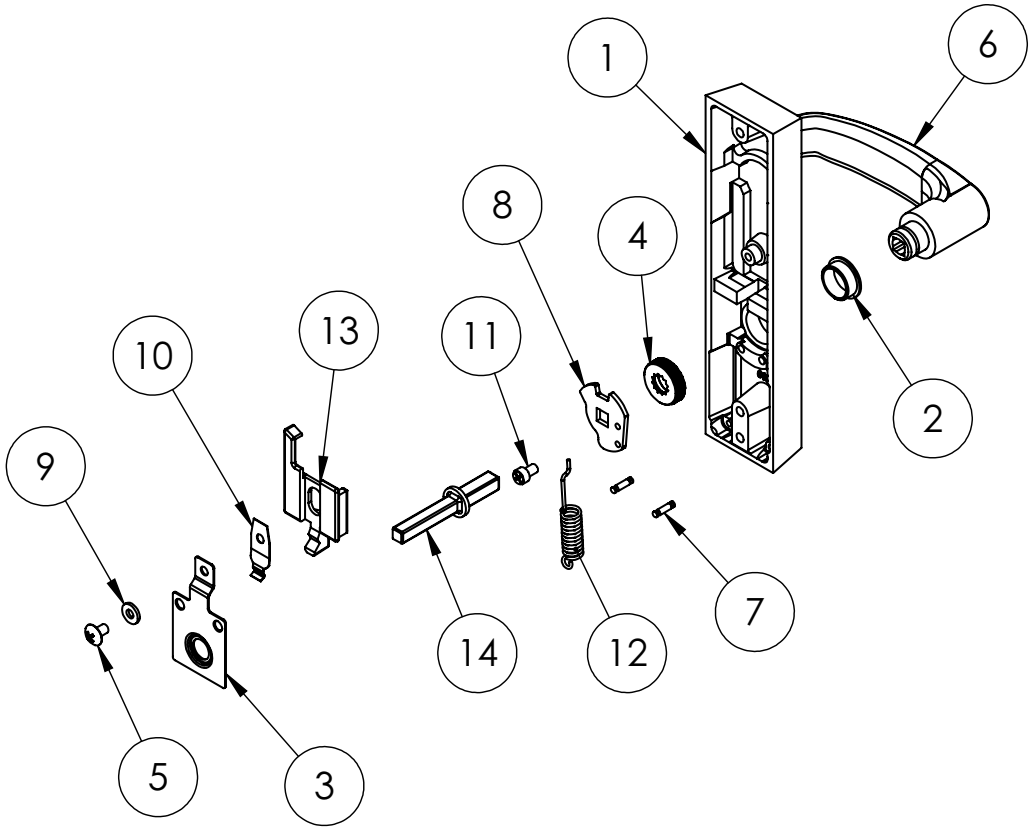
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	730-1	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-2	Spindle Retrofit Kit (2" Door)	1	Yes
	730-3	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

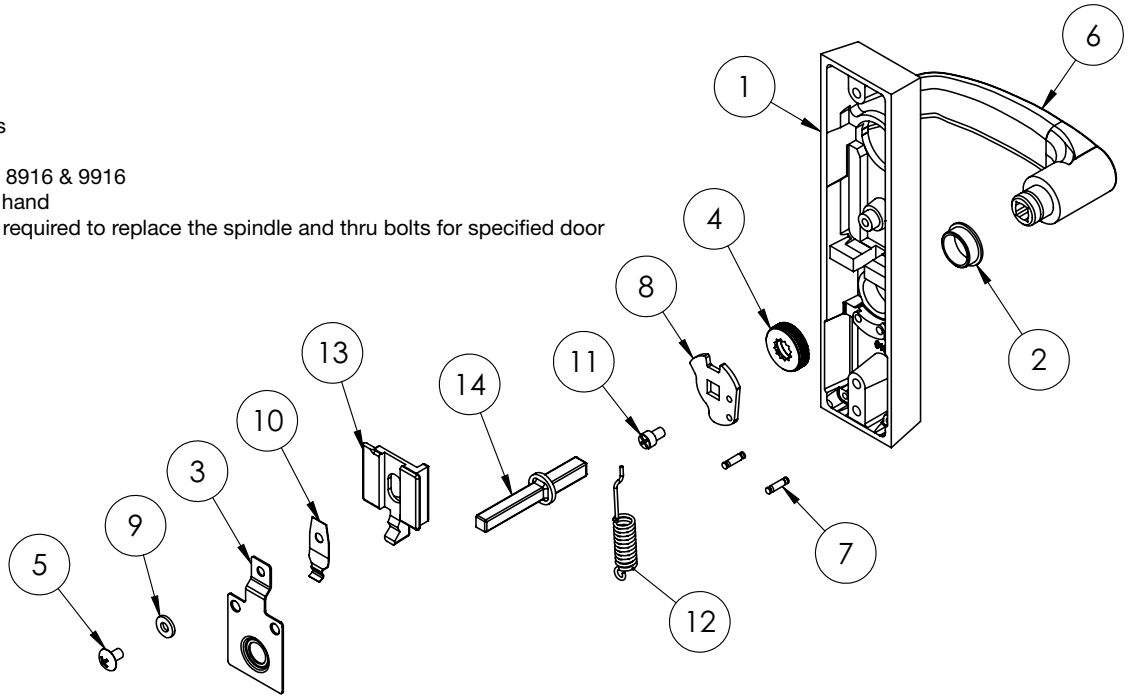
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0427	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
7	01-4507	1/8" X 1/2' Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
Not Shown	—	Cylinder[1,2,2a]	1	Yes
	97-0350	Cylinder Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	13-0086	Backplate (8816 Only)	1	Yes
	13-0074	Connecting Screw (8816 Only)	2	Yes
	13-0075	Connecting Screw (8816 Only) (2 1/2" Door And Over)	2	Yes
	13 97-0439	Locking Slide (716)	1	Yes
14	97-0549	Spindle (1 3/4" Door) (730-1)	1	Yes
	97-0550	Spindle (2" Door) (730-2)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-3)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	1	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	1	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	1	Yes

1. Specify finish
2. Specify cylinder size
2a. By keying Requirements
2b. #34 Cylinder for 8816
#46 Mortise cylinder for 8916 & 9916
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

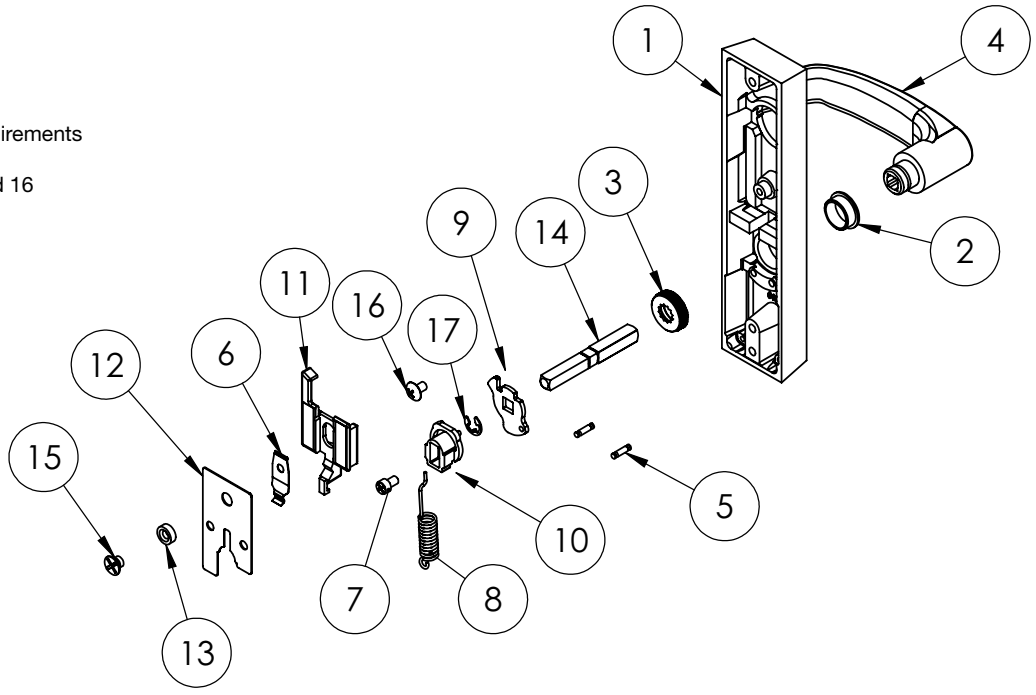
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0347	Locking Slide Spring	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	97-0571	Locking Slide Spring		Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0478	Lower Hub Plate	1	Yes
10	97-0479	Spindle Lock	1	Yes
11	97-0475	Locking Slide (743)	1	Yes
12	97-0581	Retaining Plate	1	Yes
13	97-0582	Spacer	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	01-1479	Cr-Fhms #10-32 X 1/2"	1	Yes
16	01-1183	Ct-Thms #10-32 X 5/16"	1	Yes
17	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 6, 11, and 16



A8231 12/17

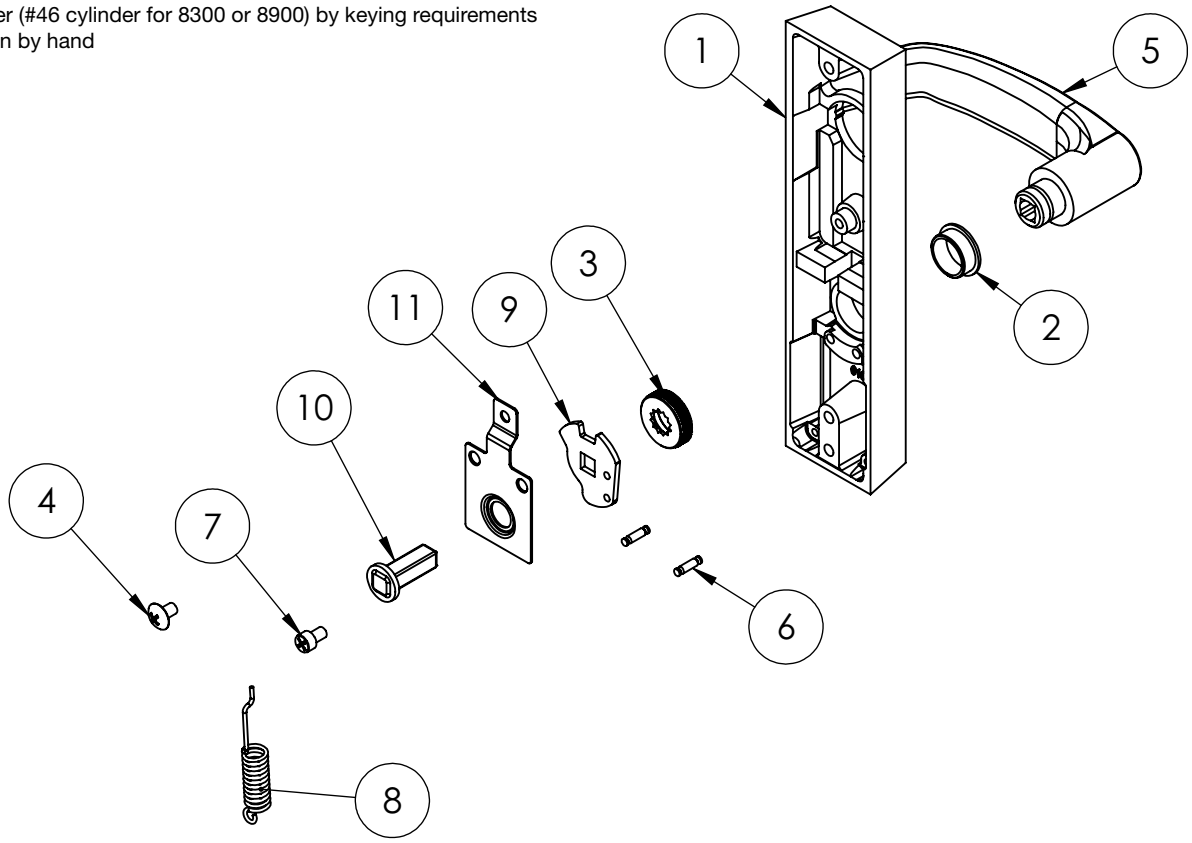
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case (740)	1	No
	97-0427	ET Case (744)	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
5	—	Lever Handle[1,2]	1	Yes
6	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0528	Hub Plate	1	Yes
10	97-0573	Spindle	1	Yes
11	68-1393	Retaining Plate	1	Yes
Not Shown	—	Rim Cylinder (744 Only)[1,2]	1	Yes
	13-0086	Backplate (744 Only)	1	Yes
	13-0074	Connecting Screw (744 Only)	2	Yes
	13-0075	Connecting Screw (744 Only) (2 1/2" Door And Over)	2	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #34 cylinder (#46 cylinder for 8300 or 8900) by keying requirements
3. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

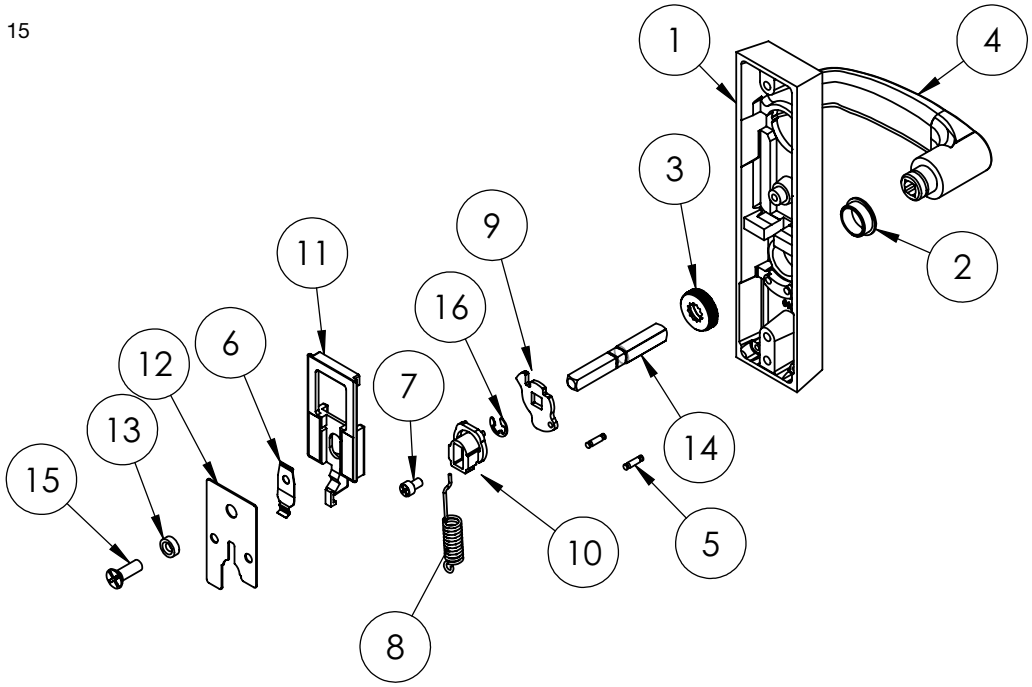
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	97-0347	Locking Slide Spring	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	97-0571	Locking Slide Spring W/ Bl Dyk	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0478	Lower Hub Plate	1	Yes
10	97-0479	Spindle Lock	1	Yes
11	97-0476	Locking Slide (746 Function)	1	Yes
12	97-0581	Retaining Plate	1	Yes
13	97-0582	Spacer	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
16	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 6, 11, and 15



A8231 12/17

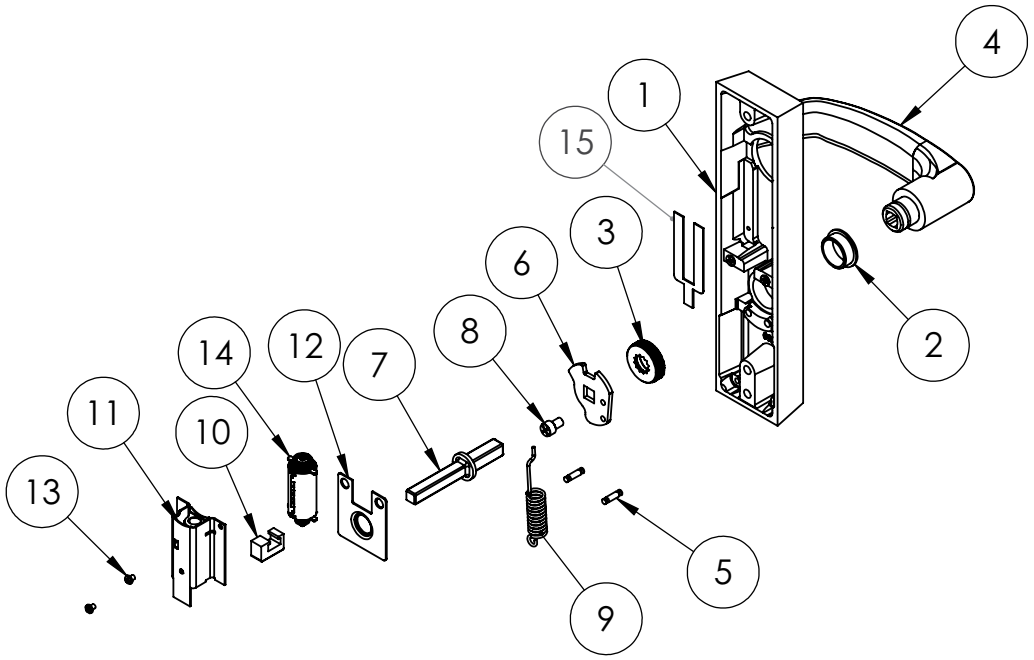
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0528	Hub Plate	1	Yes
7	97-0549	Spindle (1 3/4" Door)	1	
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	
8	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0329	Locking Tail	1	Yes
11	97-3932	Solenoid Cover Assembly (Fail Secure)	1	Yes
12	68-1402	Retainer Plate, Electrical Function	1	Yes
13	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
14	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
15	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	

1. Specify finish
2. Specify lever design by hand



A8231 12/17

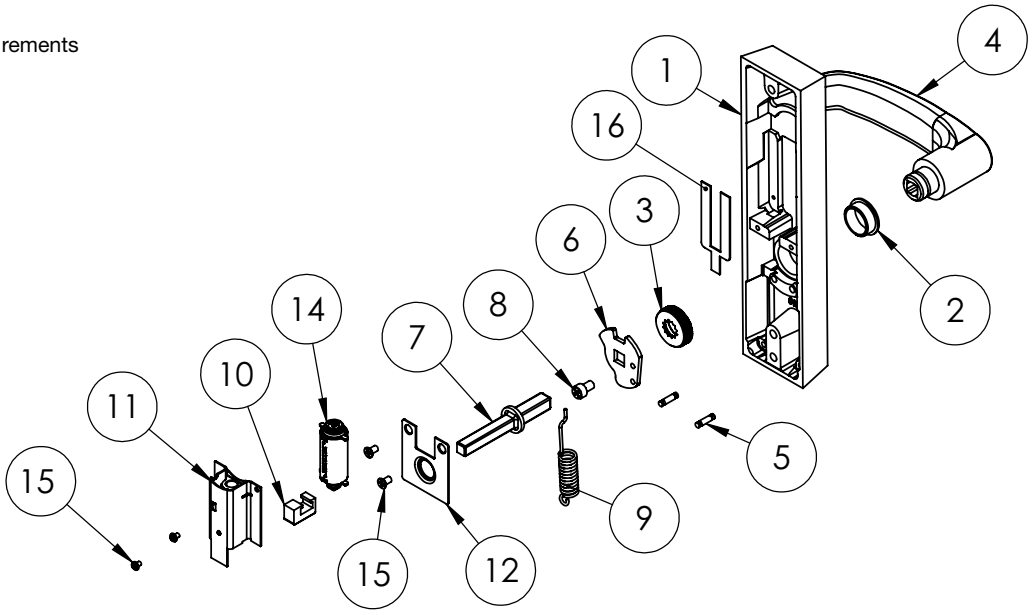
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	97-0528	Hub Plate	1	Yes
7	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	—	Cylinder[1,3]	1	Yes
	13-0086	Backplate	1	Yes
	13-0074	Connecting Screw	2	Yes
	13-0075	Connecting Screw (2 1/2" Door And Over)	2	Yes
8	01-1182	CR-CHMS #10-32 X .297	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0329	Locking Tail	1	Yes
11	97-3932	Solenoid Cover	1	Yes
12	68-1402	Retainer Plate, Electrical Function	1	Yes
13	01-1154	#6-32 X 1/4" PH Flat Undercut Ms	2	Yes
14	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
15	01-4560	#3-48 X 1/8" Pan CR-Ohms	2	Yes
16	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand
3. Specify #46 cylinder by keying requirements



A8231 12/17

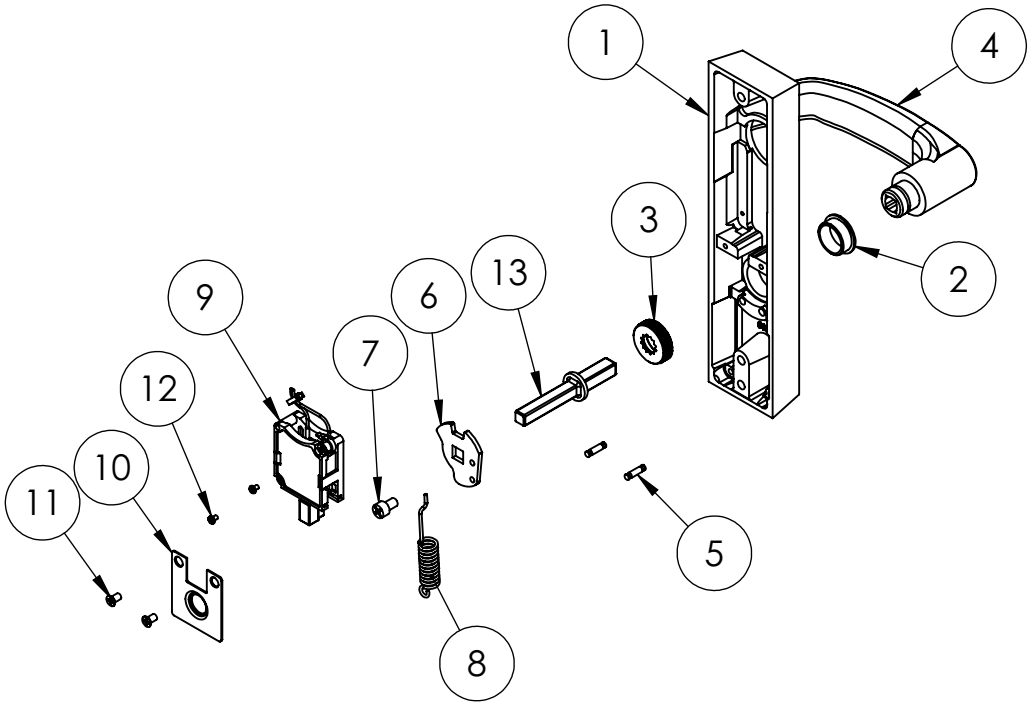
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	Electric ET Case W/ Cylinder Prep	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
Not Shown	—	Cylinder[1,2]	1	Yes
6	97-0528	Hub Plate (Std)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #46 cylinder by keying requirements
3. Specify lever design by hand



A8231 12/17

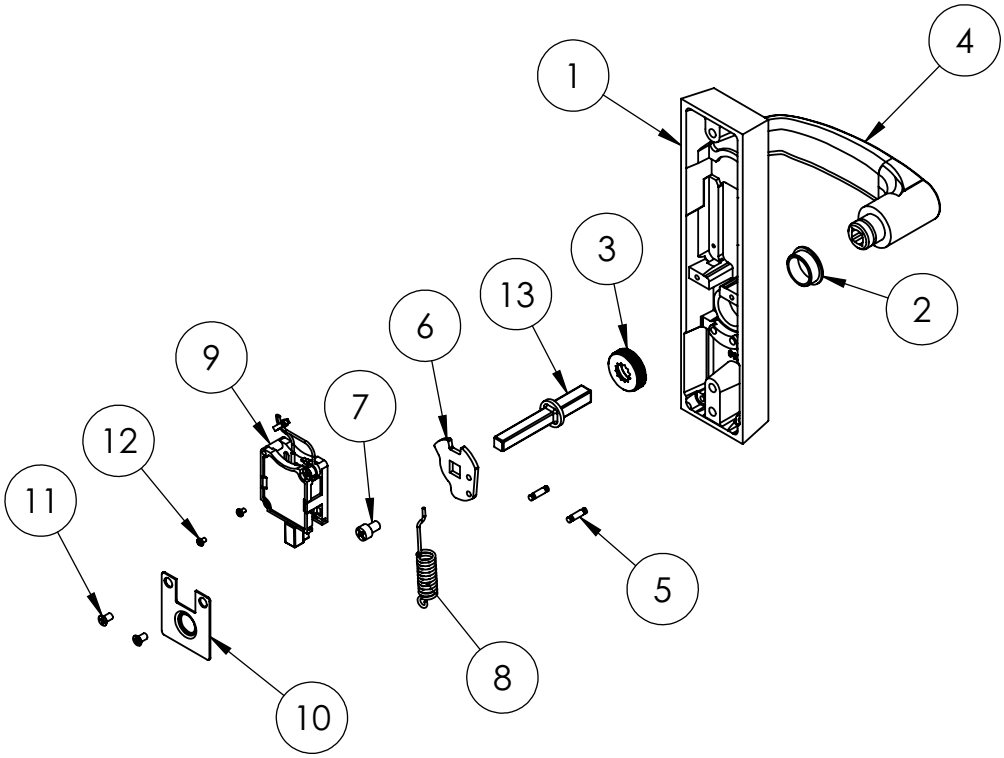
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	Electric ET Case W/O Cylinder Prep[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0528	Hub Plate (Std)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

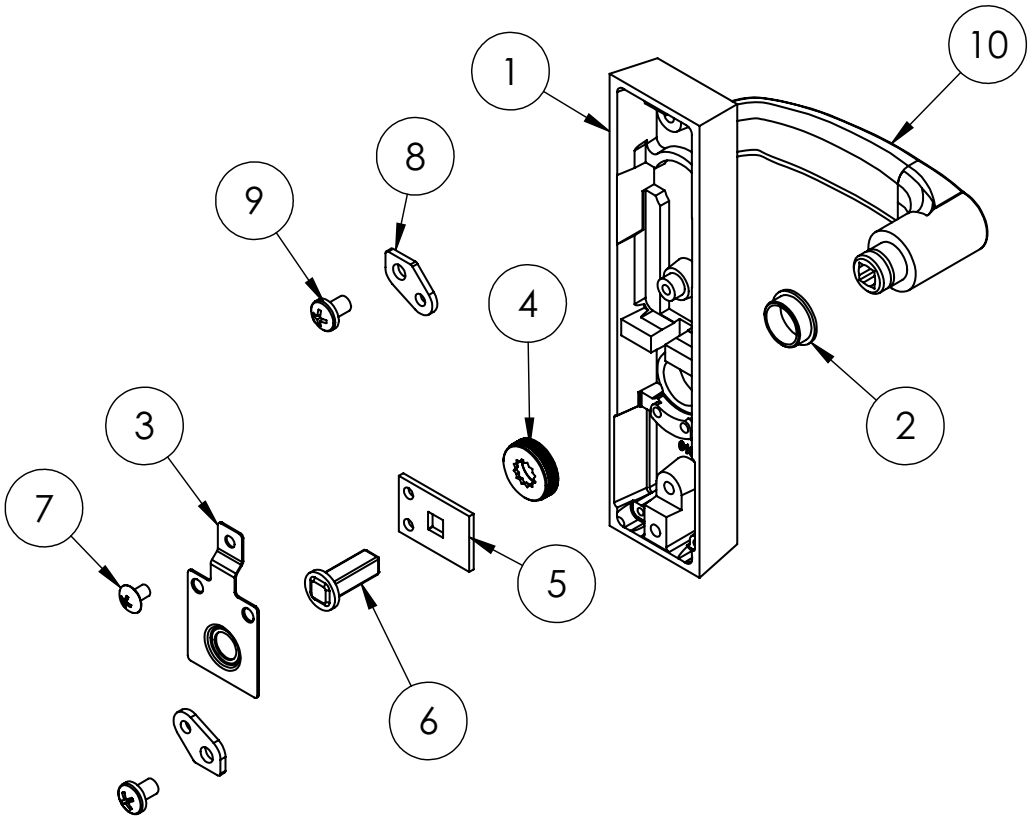
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	97-0522	Hub Plate (704/710)	1	Yes
6	97-0573	Spindle (704/710)	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	68-0853	Bracket	2	Yes
9	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
10	—	Lever Handle[1,2]	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 3 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

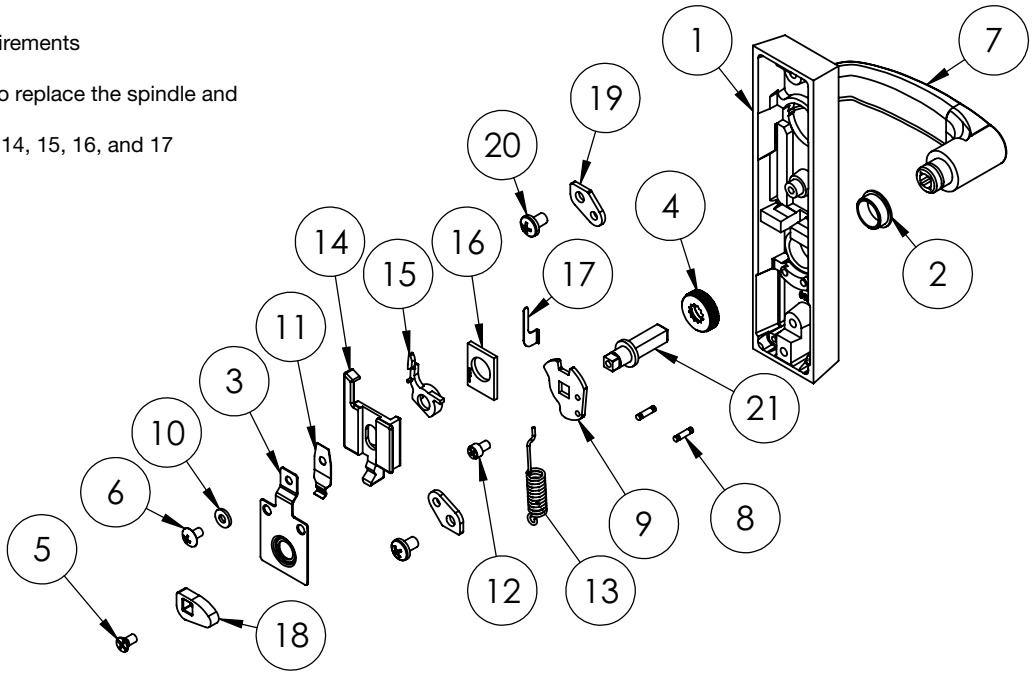
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1027	Ph Fl U'cut Ms #10-24 X 3/8"	1	Yes
6	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
7	—	Lever Handle[1,3]	1	Yes
Not Shown	—	Cylinder Assembly[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0528	Hub Plate (Std)	1	Yes
10	97-0557	Fusible Link	1	Yes
11	97-0571	Locking Slide Spring	1	Yes
12	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
13	97-0425	Hub Spring (Std)	1	Yes
14	97-0355	Locking Slide (706)	1	Yes
	97-0356	Locking Slide (713)	1	Yes
15	97-0558	Slide Support	1	No
16	97-0563	Spring Support	1	No
17	97-0564	Return Spring	1	No
18	68-0852	Cam 700-4	1	Yes
19	68-0853	Bracket	2	Yes
20	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
21	97-0549	Spindle (1 3/4" Door) (730-4)	1	Yes
	97-0550	Spindle (2" Door) (730-5)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-6)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 6, 10, 11, 14, 15, 16, and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

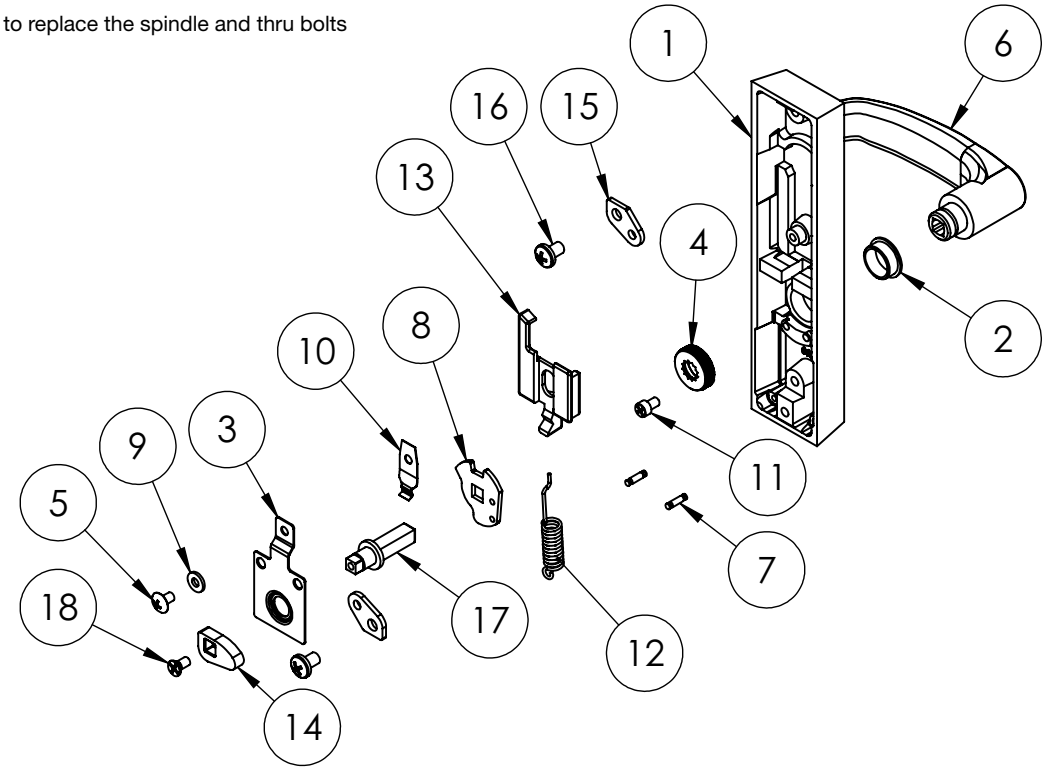
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	68-0852	Cam 700-4	1	Yes
15	68-0853	Bracket	2	Yes
16	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
17	730-4	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-5	Spindle Retrofit Kit (2" Door)	1	Yes
	730-6	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
18	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-30 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

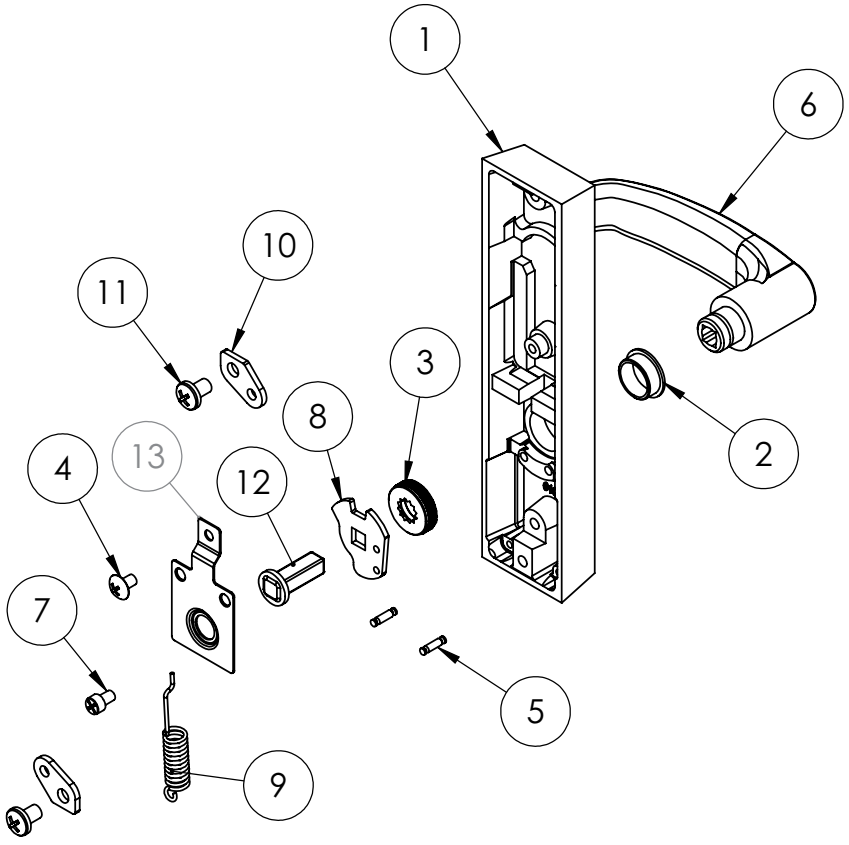
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,2]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0528	Hub Plate	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	68-0853	Bracket	2	Yes
11	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
12	97-0573	Spindle	1	Yes
13	68-1393	Retaining Plate	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

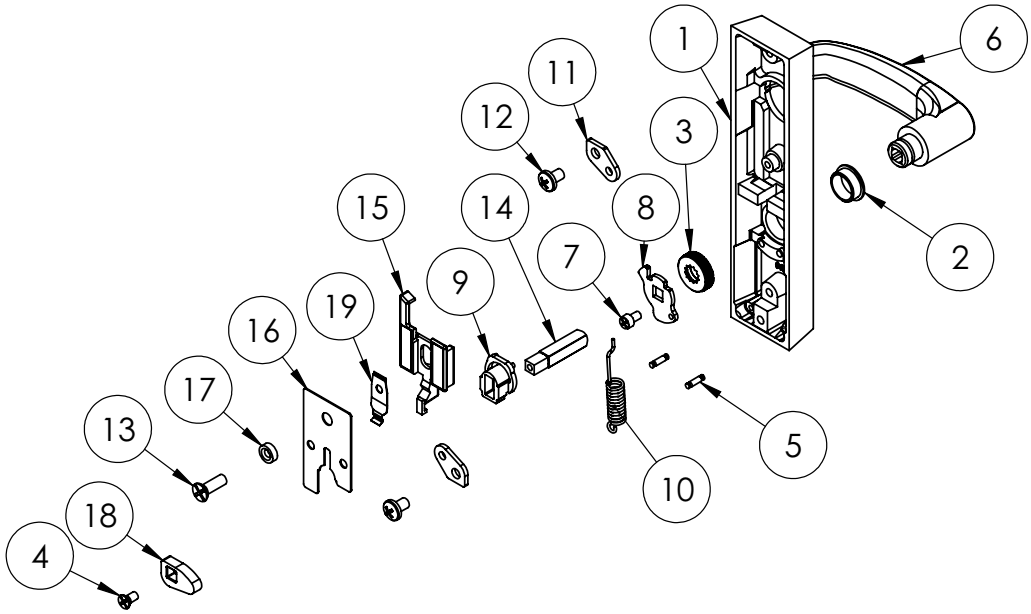
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,3]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
9	97-0479	Spindle Lock	1	Yes
10	97-0425	Hub Spring (Std)	1	Yes
11	68-0853	Bracket	2	Yes
12	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	2	Yes
13	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
14	97-3098	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3099	Spindle Assembly (2" Door)	1	Yes
	97-3100	Spindle Assembly (2 1/4" Door)	1	Yes
15	97-0475	Locking Slide (743)	1	Yes
16	97-0581	Retaining Plate	1	Yes
17	97-0582	Spacer	1	Yes
18	68-0852	Cam 700-4	1	Yes
19	97-0347	Locking Slide Spring	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 13, 15, 17 and 19



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

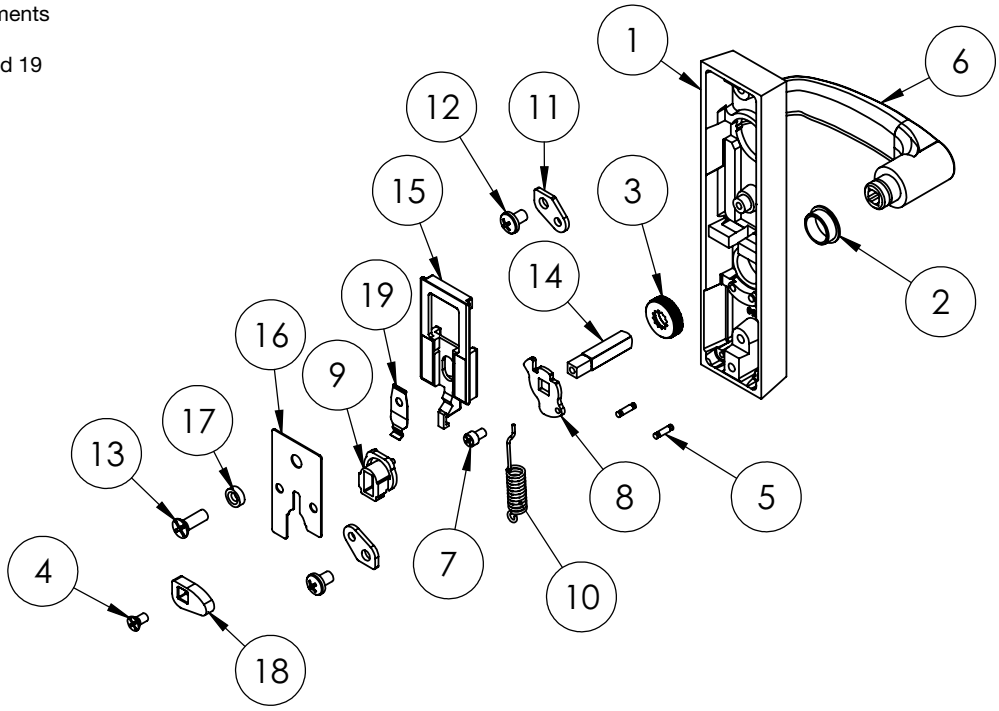
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap	1	Yes
4	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,3]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
9	97-0479	Spindle Lock	1	Yes
10	97-0425	Hub Spring (Std)	1	Yes
11	68-0853	Bracket	2	Yes
12	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	2	Yes
13	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	97-0476	Locking Slide (746)	1	Yes
16	97-0581	Retaining Plate	1	Yes
17	97-0582	Spacer	1	Yes
18	68-0852	Cam 700-4	1	Yes
19	97-0347	Locking Slide Spring	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 13, 15, 17 and 19



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

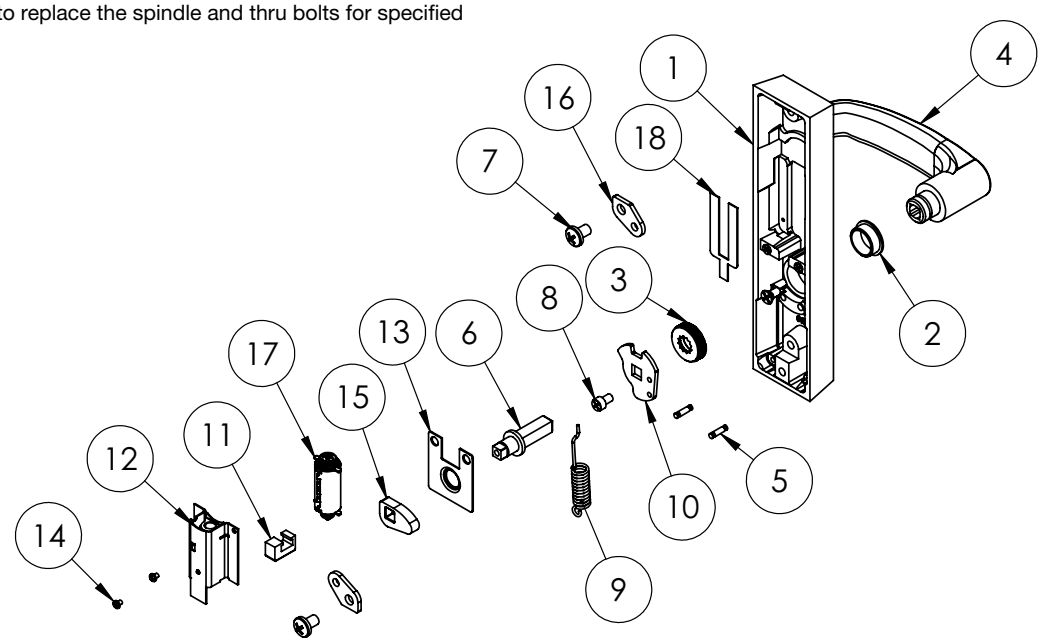
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0437	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	730-4	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-5	Spindle Retrofit Kit (2" Door)	1	Yes
	730-6	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
7	01-1478	Cr Pan Hd Mach Screw #1/4 X 3/8"	2	Yes
8	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0528	Hub Plate	1	Yes
11	97-0329	Locking Tail	1	Yes
12	97-3932	Solenoid Cover Assembly (Fail Secure)	1	Yes
13	68-1402	Retainer Plate, Electrical Function	1	Yes
14	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
15	68-0852	Cam 700-4	1	Yes
16	68-0853	Bracket	2	Yes
17	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
18	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

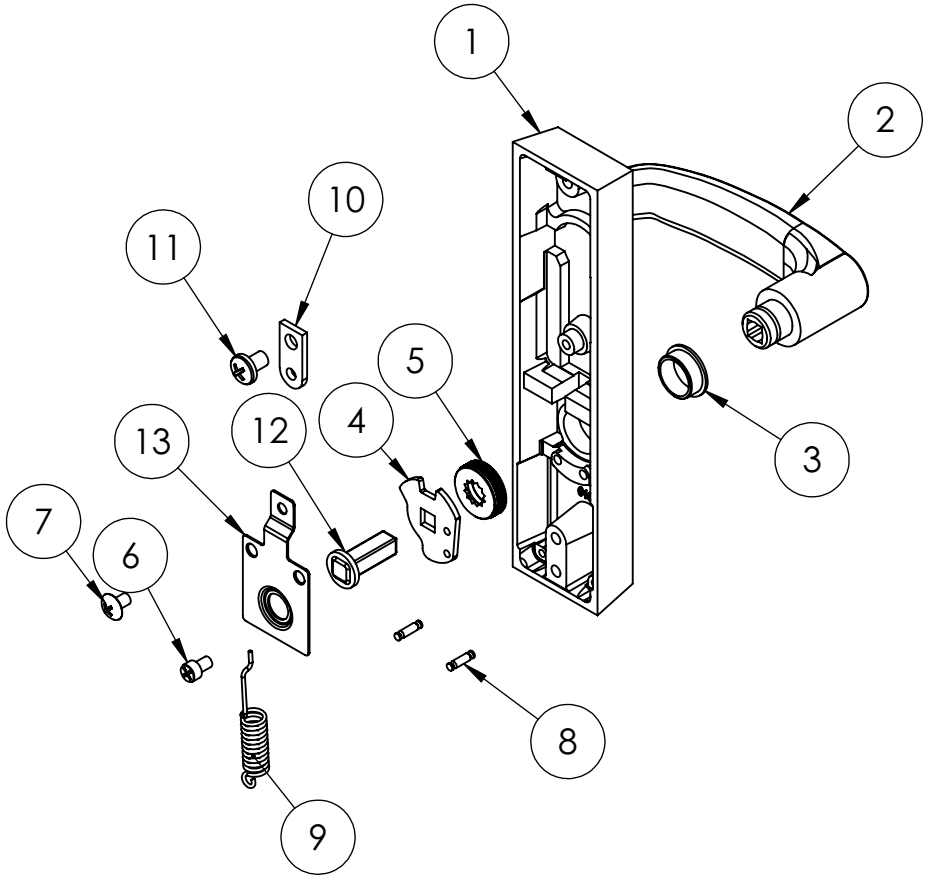
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0523	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0528	Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	1	Yes
12	97-0573	Spindle	1	Yes
13	68-1393	Retaining Plate	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

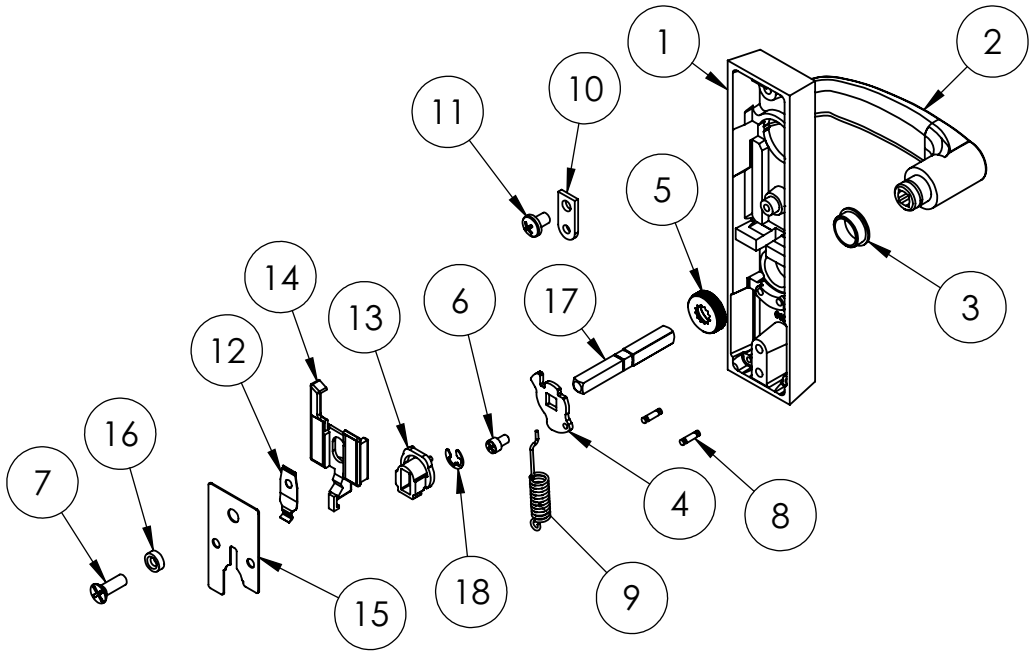
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0524	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1,3]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0478	Lower Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
8	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0380	Cylinder Nut	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0479	Spindle Lock	1	Yes
14	97-0475	Locking Slide (743)	1	Yes
15	97-0581	Retaining Plate	1	Yes
16	97-0582	Spacer	1	Yes
17	97-3092	Spindle Assembly	1	Yes
18	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 700-6 ET control is only available for 1-3/4" doors

Note: 607 kit contains items 7, 12, 14 and 16



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

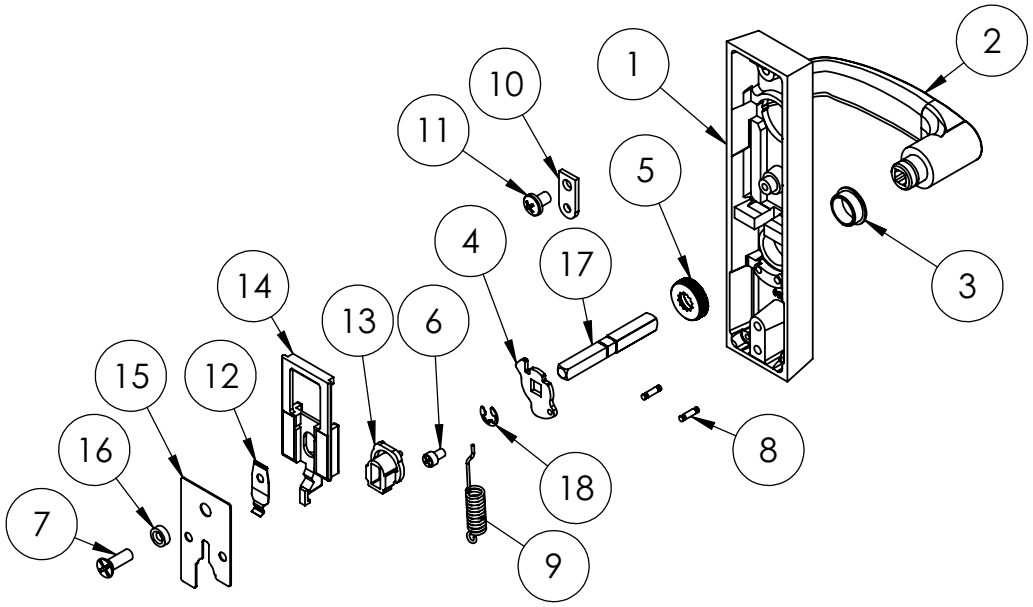
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0524	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1,3]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0478	Lower Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0479	Spindle Lock	1	Yes
14	97-0526	Locking Slide (746-6)	1	No
15	97-0581	Retaining Plate	1	Yes
16	97-0582	Spacer	1	Yes
17	97-3092	Spindle Assembly	1	Yes
18	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 700-6 ET control is only available for 1-3/4" doors

Note: 607 kit includes items 7, 12, 14 and 16



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

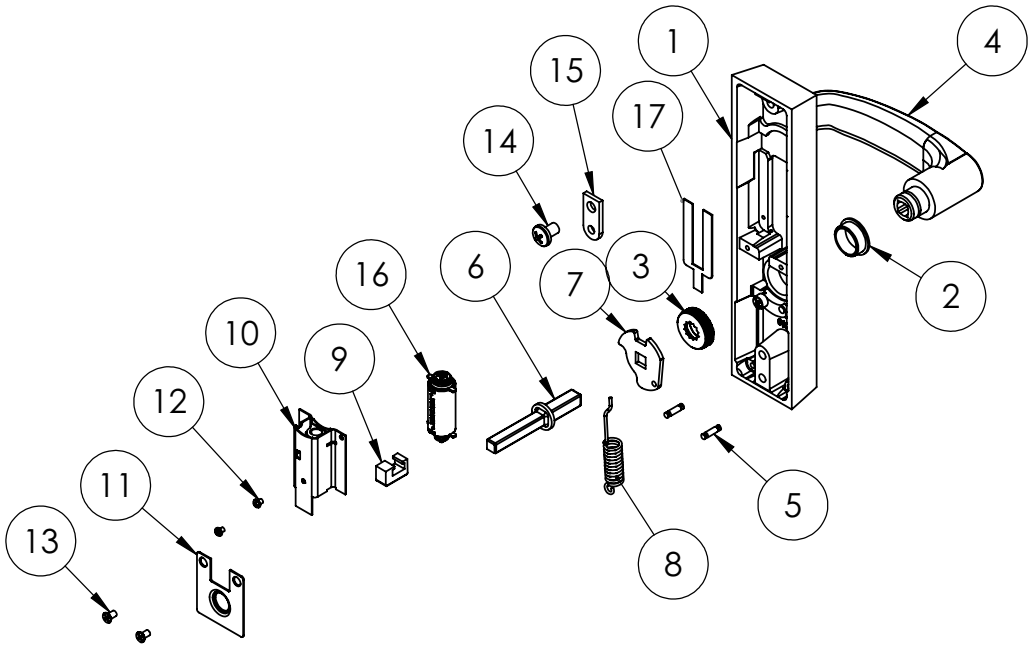
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0525	ET Case, Drop Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0549	Spindle (Lockable 700 And 700-6)	1	Yes
7	97-0480	Locking Piece For -6 And -8	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0329	Locking Tail	1	Yes
10	97-3932	Solenoid Cover Assembly	1	Yes
11	68-1402	Retainer Plate, Electrical Function	1	Yes
12	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
13	01-1154	CR-FHMS #6-32 X 1/4"	2	Yes
14	01-1478	CR Pan Hd Mach Screw #1/4-20 X 3/8"	1	Yes
15	68-1254	Extension Bracket	1	Yes
16	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
17	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 700-6 ET control is only available for 1 3/4" doors



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

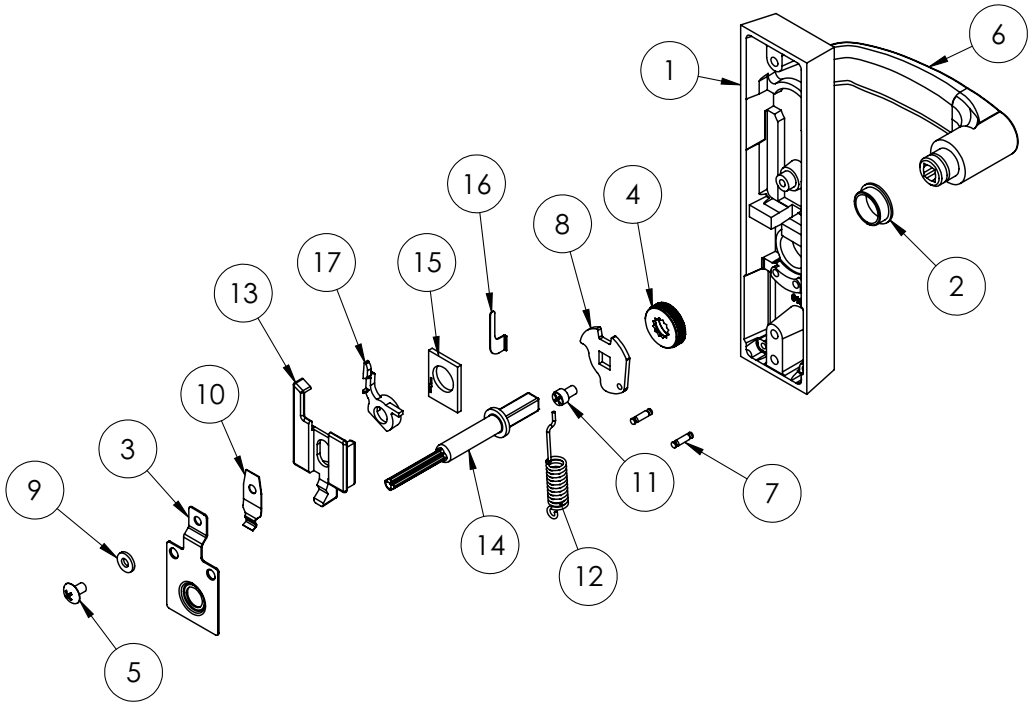
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
7	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
8	97-0480	Locking Piece For -6 And -8	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0355	Locking Slide (706)	1	Yes
	97-0356	Locking Slide (713)	1	Yes
14	97-0541	Spindle (Cross)	1	Yes
15	97-0563	Spring Support	1	No
16	97-0564	Return Spring	1	No
17	97-0558	Slide Support	1	No
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 5, 9, 10, 13, 15, 16, and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

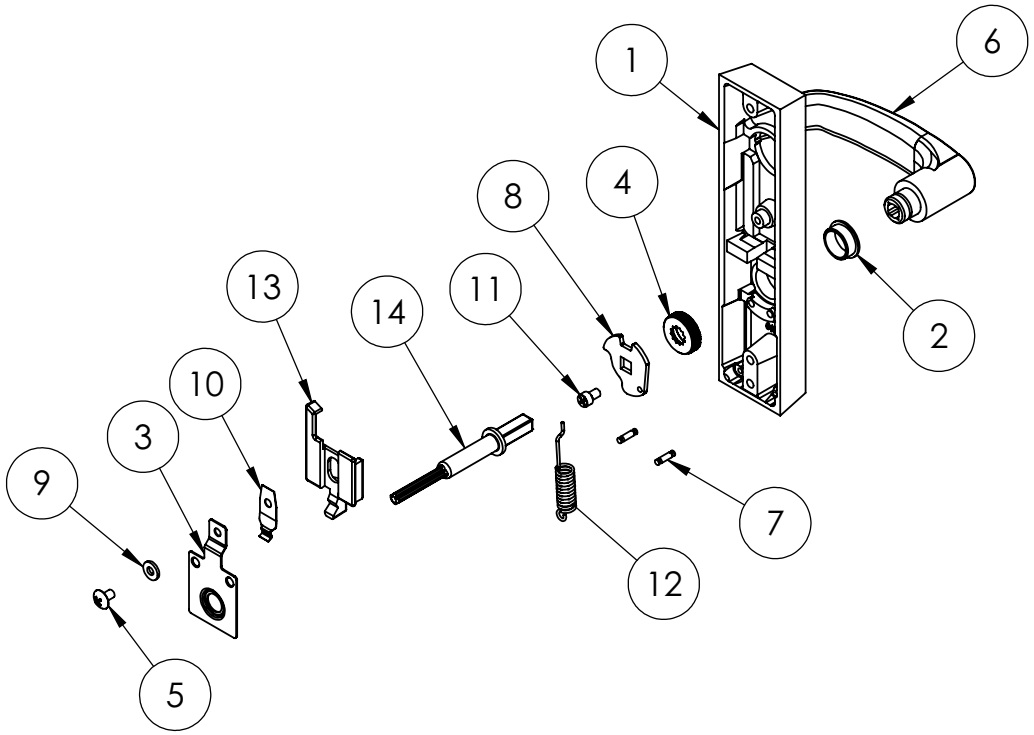
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
8	97-0480	Locking Piece For -6 And -8	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	730-7	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-8	Spindle Retrofit Kit (2" Door)	1	Yes
	730-9	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

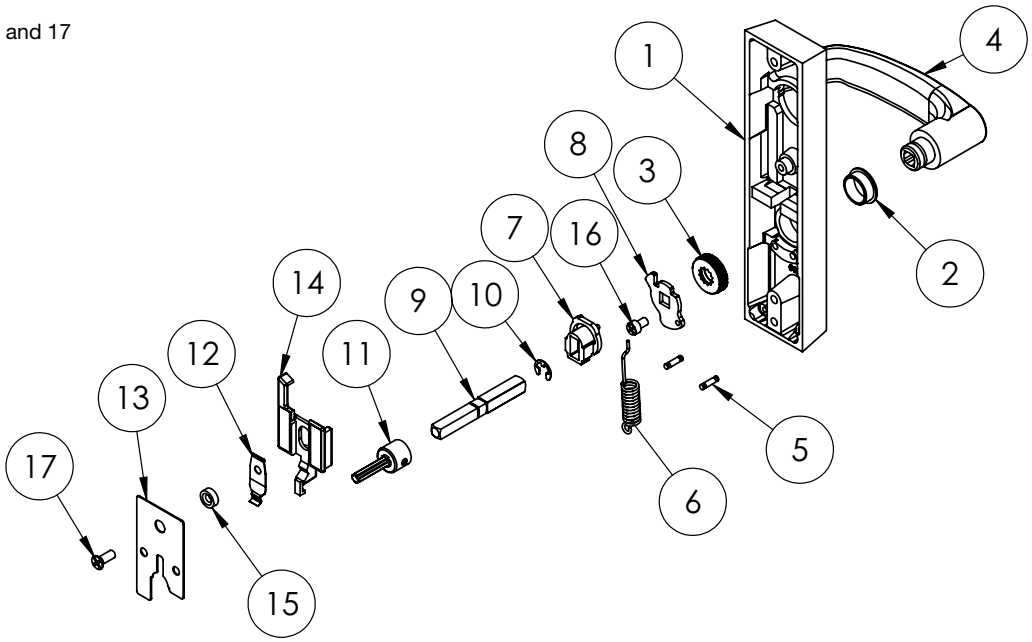
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0425	Hub Spring (Std)	1	Yes
7	97-0479	Spindle Lock	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
9	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
10	97-0527	E Clip 0.312 Shaft	1	Yes
11	68-3671	Spindle Adapter	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0581	Retaining Plate	1	Yes
14	97-0475	Locking Slide (743)	1	Yes
15	97-0582	Spacer	1	Yes
16	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
17	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 12, 14, 15 and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

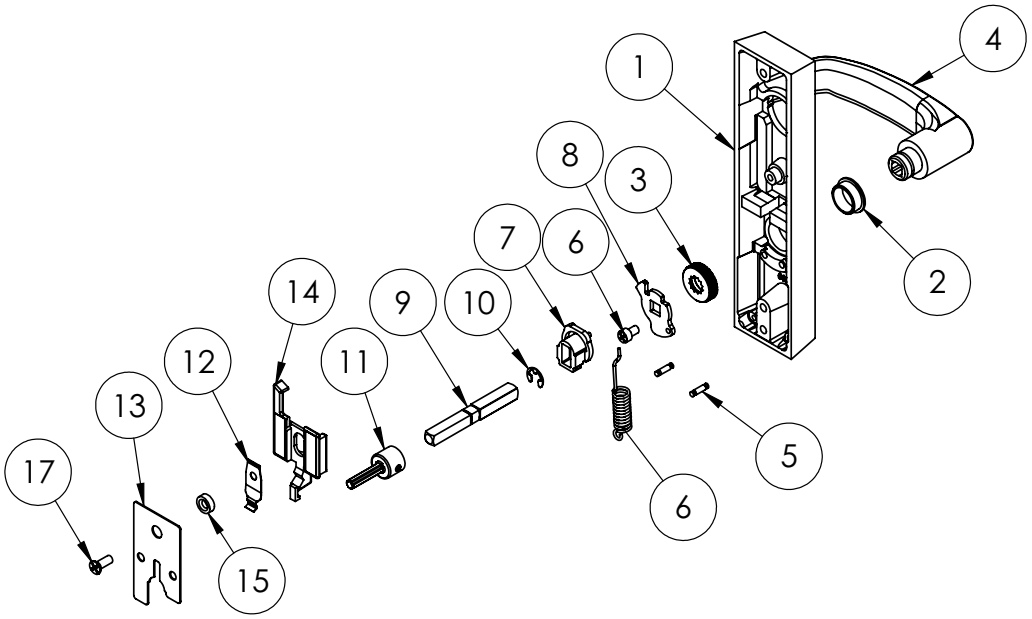
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0425	Hub Spring (Std)	1	Yes
7	97-0479	Spindle Lock	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
9	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
10	97-0527	E Clip 0.312 Shaft	1	Yes
11	68-3671	Spindle Adapter	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0581	Retaining Plate	1	Yes
14	97-0476	Locking Slide (746 Function)	1	Yes
15	97-0582	Spacer	1	Yes
16	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
17	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 12, 14, 15 and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

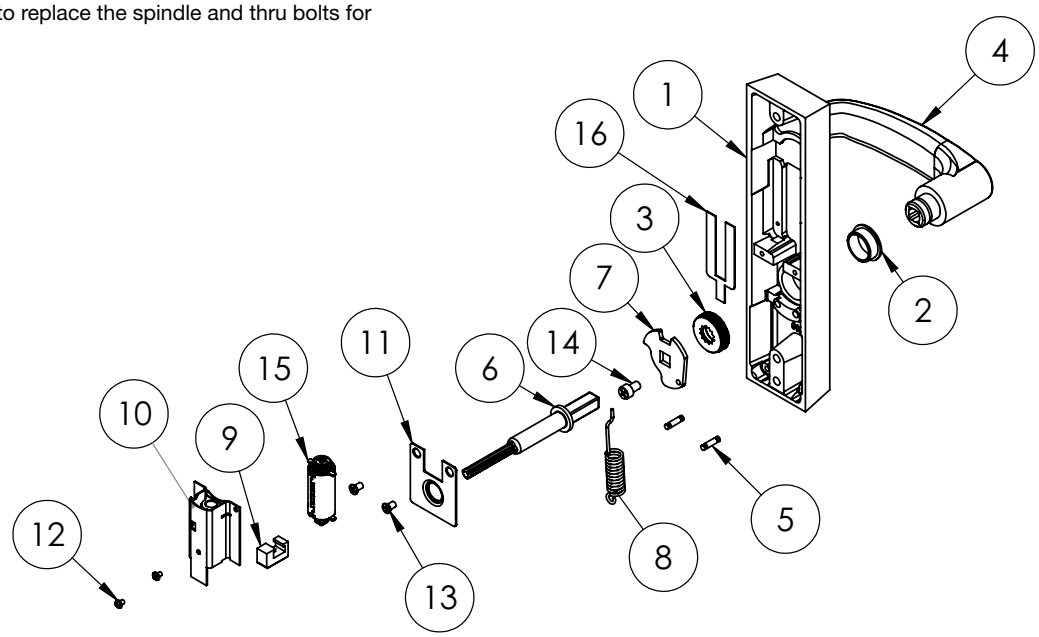
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
Not Shown	730-7	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-8	Spindle Retrofit Kit (2" Door)	1	Yes
	730-9	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
6	97-0541	Spindle	1	Yes
7	97-0480	Lower Hub Plate	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0329	Locking Tail	1	Yes
10	97-3932	Solenoid Cover Assembly	1	Yes
11	68-1402	Retainer Plate, Electrical Function	1	Yes
12	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
13	01-1154	Cr-Fhms #6-32 X 1/4"	2	Yes
14	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
15	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
16	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

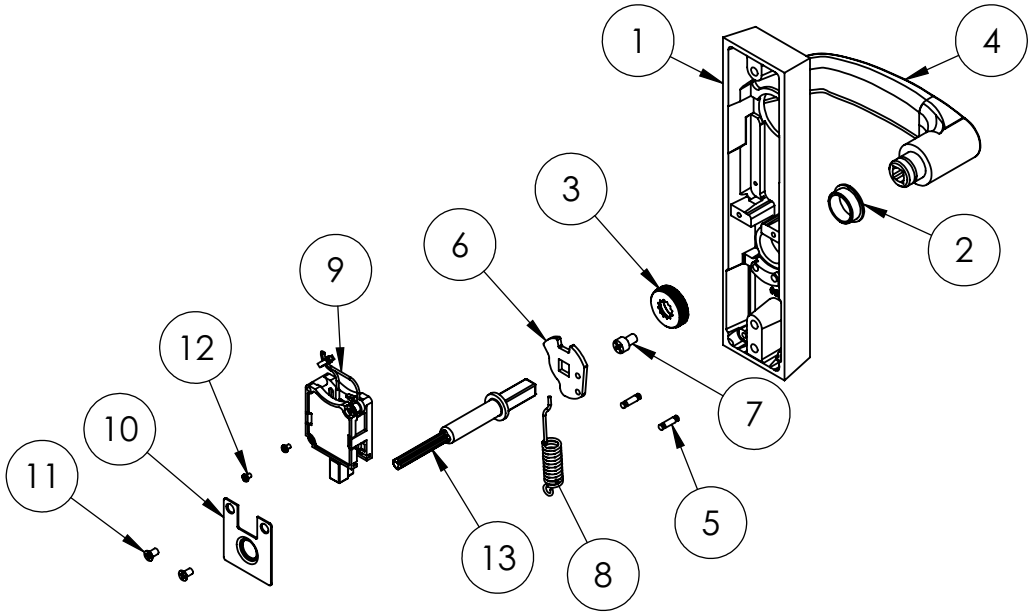
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	Electric ET Case W/ Cylinder Prep	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0480	Hub Plate (700-8)	1	Yes
7	01-1182	CR-CHMS #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0541	Spindle (Lockable 700-8)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

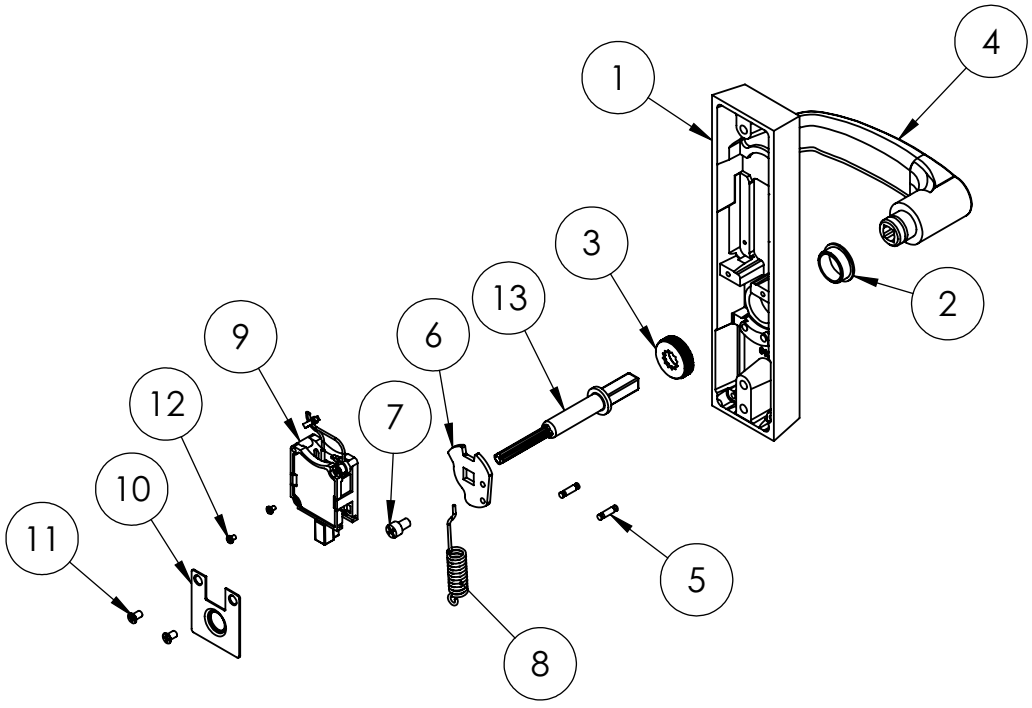
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	Electric ET Case W/O Cylinder Prep[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0480	Hub Plate (700-8)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0541	Spindle (Lockable 700-8)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

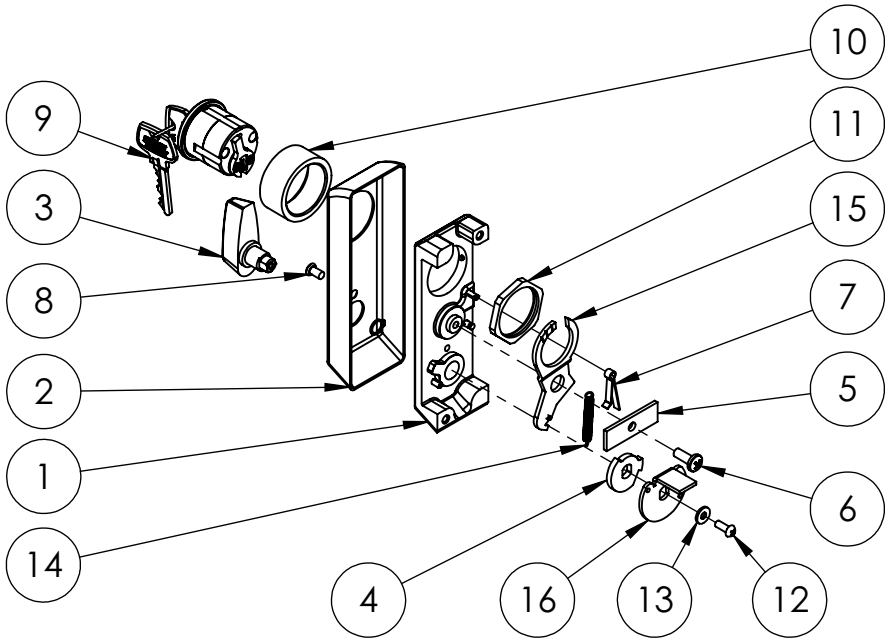
Auxiliary Controls
106
113
31-106
31-113

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2093*	Standard	Yes
Classroom	94-2094*		Yes
Night Latch	94-2426*	Cladding	Yes
Classroom	94-2427*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2089	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2121	Turn Lever Assembly*	1	Yes
4	94-0110	Cam	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	01-3582	#6-32 x 3/8 RHMS	1	Yes
13	01-0204	#6-32 x 3/8 Flat Washer	1	Yes
14	94-0109	Extension Spring	1	Yes
15	94-0114	Locking Lever	1	Yes
	94-2249	Locking Lever & Pin Assembly	1	Yes
16	94-2087	Lever Assembly	1	Yes
	94-2419	Lever Assembly	1	Yes
17	94-2448	H1 Aux Control Adapter Pack	1	Yes
18	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

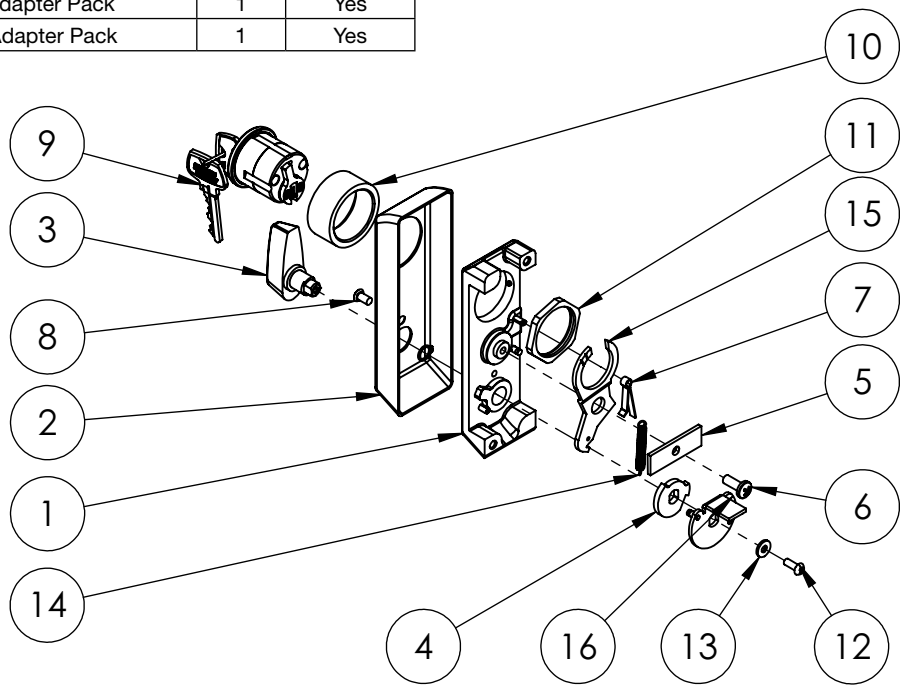
Auxiliary Controls
306
313
31-306
31-306

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2091*	Standard	Yes
Classroom	94-2092*		Yes
Night Latch	94-2428*	Cladding	Yes
Classroom	94-2429*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2089	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2121	Turn Lever Assembly*	1	Yes
4	94-0110	Cam	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	01-3582	#6-32 x 3/8 RHMS	1	Yes
13	01-0204	#6-32 x 3/8 Flat Washer	1	Yes
14	94-0109	Extension Spring	1	Yes
15	94-0112	Locking Lever	1	Yes
	94-0114			Yes
16	94-2329	Lever Assembly	1	Yes
	94-2088			Yes
	94-2421			Yes
	94-2420			Yes
17	94-2448	H1 Aux Control Adapter Pack	1	Yes
18	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

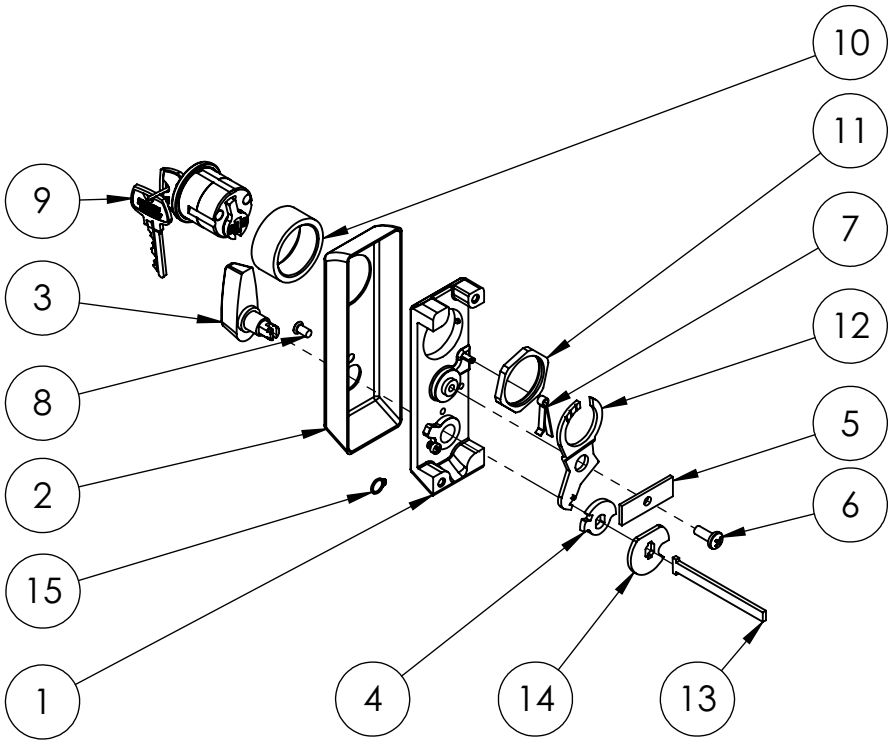
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2093*	NB	Yes
Classroom	94-2094*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2372	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2373	Turn Lever Assembly*	1	Yes
4	94-0185	Locking Hub	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	94-0114	Locking Lever	1	Yes
	94-2249	Locking Lever & Pin Assembly		Yes
13	94-0184	Tail Piece	1	Yes
14	94-0186	Space	1	Yes
15	01-4552	5/16 Retaining Ring	1	Yes
16	94-2448	H1 Aux Control Adapter Pack	1	Yes
17	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®

ASSA ABLOY

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT

ASSA ABLOY

SARGENT Manufacturing Company
100 Sargent Drive
New Haven, CT 06511 USA
800-727-5477
www.sargentlock.com

ASSA ABLOY is the global leader in door opening solutions, dedicated to satisfying end-user needs for security, safety and convenience

Founded in the early 1800s, SARGENT® is a market leader in locksets, cylinders, door closers, exit devices, electro-mechanical products and access control systems for new construction, renovation, and replacement applications. The company's customer base includes commercial construction, institutional, and industrial markets.

Copyright © 2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of SARGENT Manufacturing is prohibited.

A8231 12/17

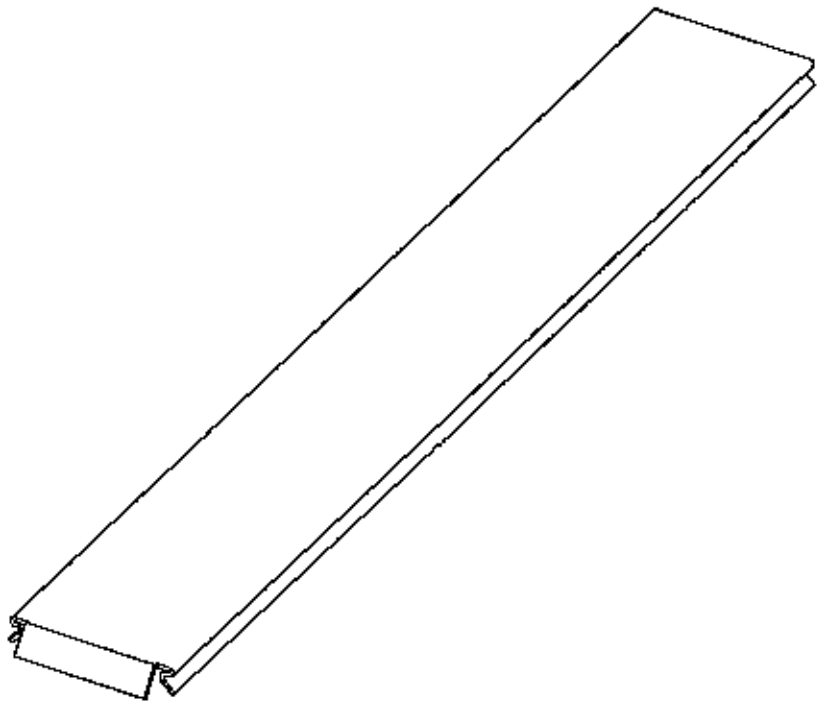
80 series Parts List

MOUNTING RAIL INSERTS

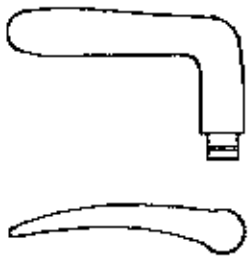
Parts List
Page No 80.4
Rev B
8/18/2003

PREFIX	ASSY NO.	PART NO.	DESCRIPTION
STANDARD INSERTS, NEW FACTORY SUPPLIED 55-			
STD, 12-19-, 53-58- OR 55- SUPPLIED IN COMB. WITH ABOVE PREFIXES		68-0549	INSERT (F WIDE) *
		68-0550	INSERT (E WIDE) *
		68-0551	INSERT (G WIDE) *
		68-0552	INSERT (G NARROW) *
		68-0553	INSERT (J NARROW) *
		68-0554	INSERT (J WIDE) *
		68-1375	INSERT (E NARROW, F NARROW) *
OLD FACTORY SUPPLIED 55-, 55- RETROFITS			
55- SUPPLIED IN COMB. WITH FOLLOWING PREFIXES NONE, 12-19-, 58-(16- IN PUSH)	855-1 KIT		INSERT ASSEMBLY (F WIDE) *
	855-2 KIT		INSERT ASSEMBLY (E NARROW, F NARROW) *
	855-3 KIT		INSERT ASSEMBLY (G WIDE) *
	855-4 KIT		INSERT ASSEMBLY (G NARROW, J WIDE) *
	855-5 KIT		INSERT ASSEMBLY (E WIDE) *
	855-6 KIT		INSERT ASSEMBLY (J NARROW) *

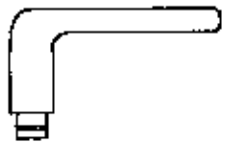
* SPECIFY FINISH



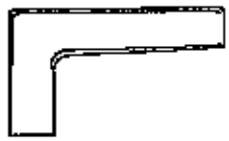
NOTE: LEVERS LISTED ARE FOR USE WITH ET CONTROLS MANUFACTURED AFTER SEPTEMBER 25, 1998



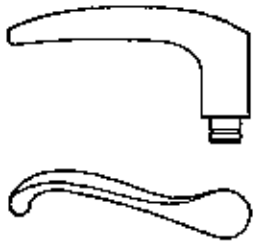
A LEVER 82-0151 (RH)
82-0152 (LH)



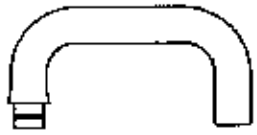
E LEVER
82-0154



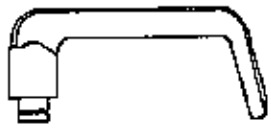
F LEVER
82-0155



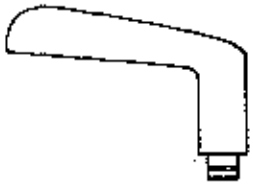
Y LEVER 82-0531 (RH)
82-0530 (LH)



J LEVER
97-0486

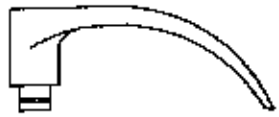


C LEVER
97-0567

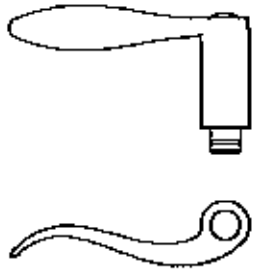


S LEVER 82-0523 (RH)
82-0522 (LH)

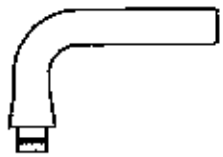
L LEVER
97-0485



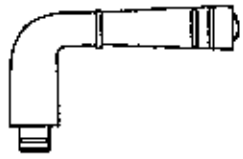
P LEVER
97-0484



G LEVER 82-0527 (RH)
82-0526 (LH)



W LEVER
82-0159



R LEVER
82-0517

B LEVER
82-0153

SARGENT®

ASSA ABLOY

80 Series Parts Manual

For assistance, contact SARGENT at
800-727-5477 or www.sargentlock.com

A8231 12/17

Copyright © 2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader
in door opening solutions

Table of Contents

SARGENT®
ASSA ABLOY

Chassis Assemblies
- 8300 4
- 8400 5-10
- 8500 11-12
- 8600 13-28
- 8700 29-52
- 8800 53-67
- 8900 68-69

900 Series Mortise Locks 70-82

Rail Assemblies 83-102

700 Series ET Control 103-133

Auxiliary Controls 134-136

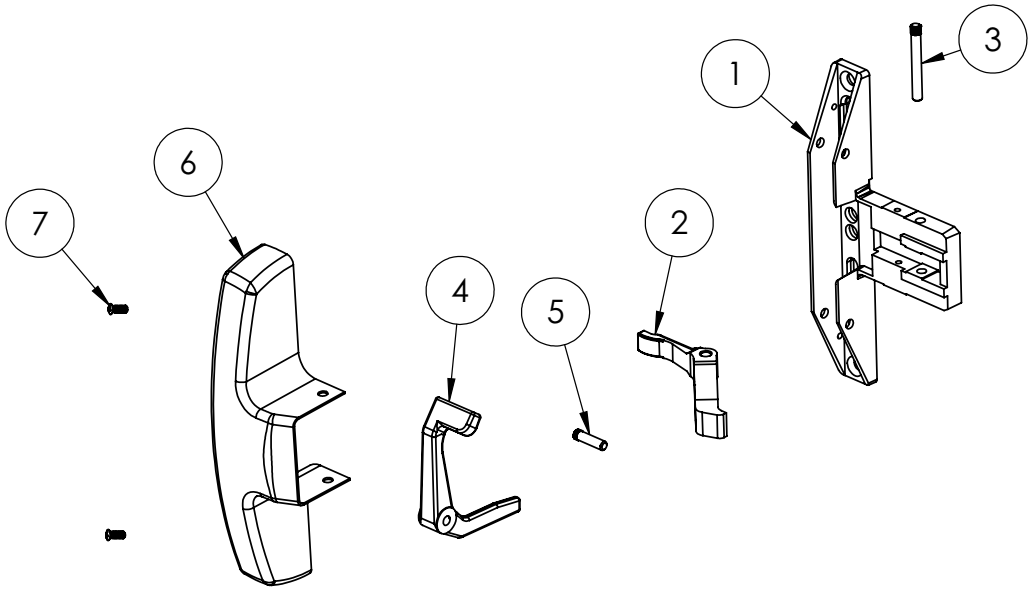
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function		Assembly No.	Description	Sellable
(12-) All functions	1 3/4" Door	68-2481	LHRB	Yes
		68-2482	RHRB	Yes
	2"-2 3/4" Door	68-2483	LHRB	Yes
		68-2484	RHRB	Yes

Item	Part No.	Description	Qty	Sellable
1	68-0486	Chassis	1	Yes
2	68-0241	Lift Arm	1	Yes
3	68-0239	Pivot Pin (Lift Arm)	1	Yes
4	68-0489	Lift Lever LHRB 1 3/4" Door	1	Yes
	68-0490	Lift Lever RHRB 1 3/4" Door	1	Yes
	68-0491	Lift Lever LHRB 2 3/4" Door	1	Yes
	68-0492	Lift Lever RHRB 2 3/4" Door	1	Yes
5	68-0479	Pivot Pin (Lift Lever)	1	Yes
6	68-0496	Cover[1]	1	Yes
7	68-3905	Cover Screw Pack[1]	2	Yes
Not Shown	—	900 Series Mortise Assembly[1,2,4]	1	Yes
	68-2520	Screw Pack Standard	1	Yes
	68-2522	Screw Pack (12-)	1	Yes
	C908	Strike Pack[3] (1 1/4" Standard Lip)	1	Yes

1. Specify finish
2. Specify hand
3. Specify lip length
4. Specify function



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

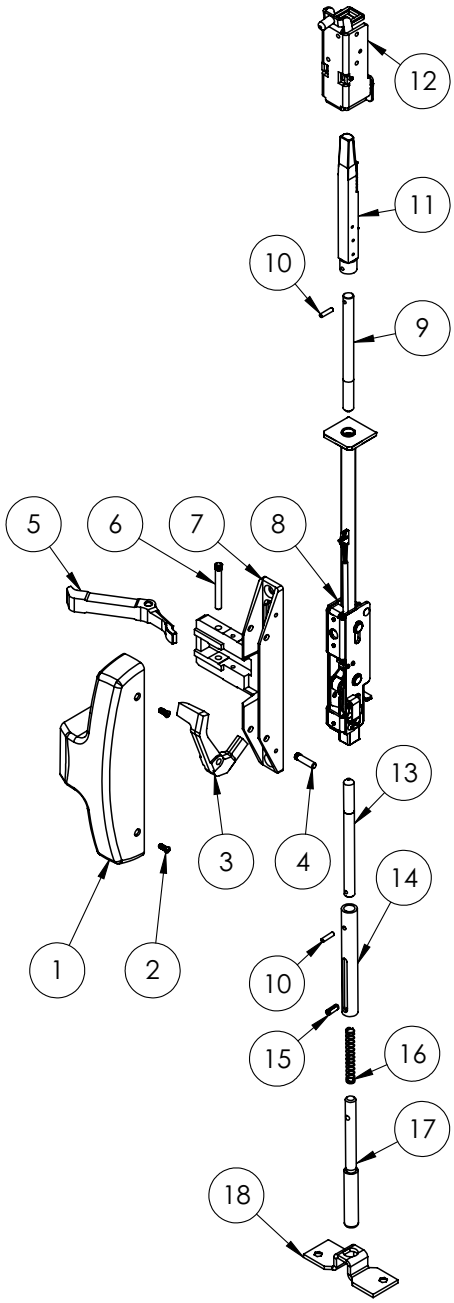
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
53-MD-(All Functions) MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0888	Bottom Plate	1	Yes
		68-3676	Screw Pack*	1	Yes
		652	Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



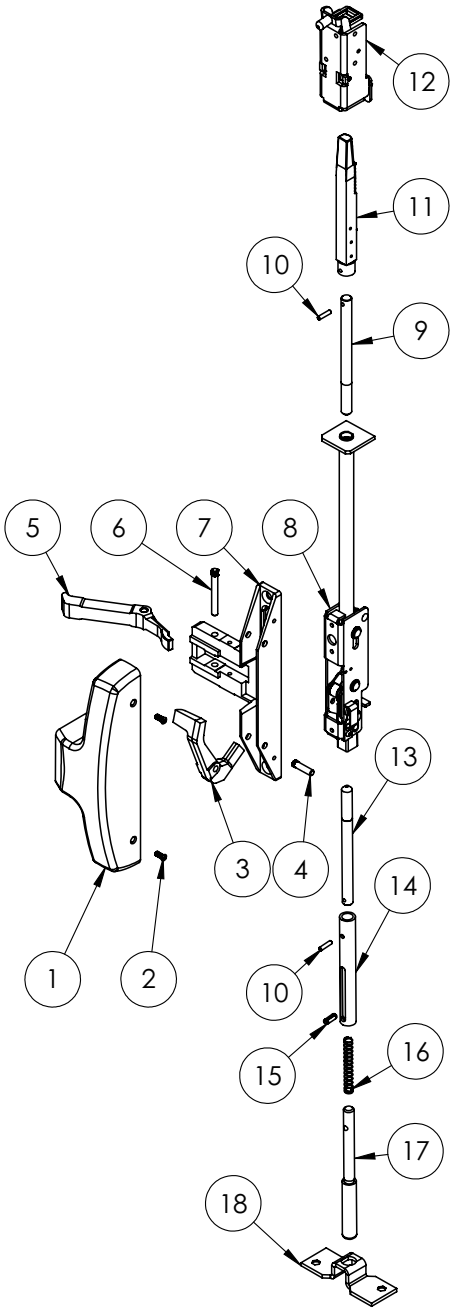
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
12-53-MD-(All Functions) 12-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12-53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0888	Bottom Plate	1	Yes
		68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height

A8231 12/17

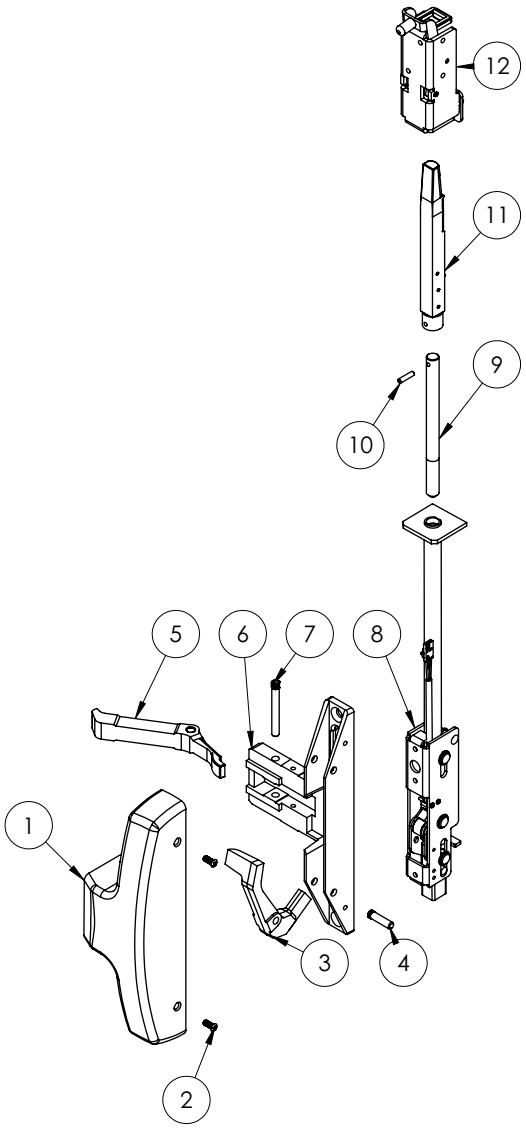
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-MD-(All Functions) NB-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

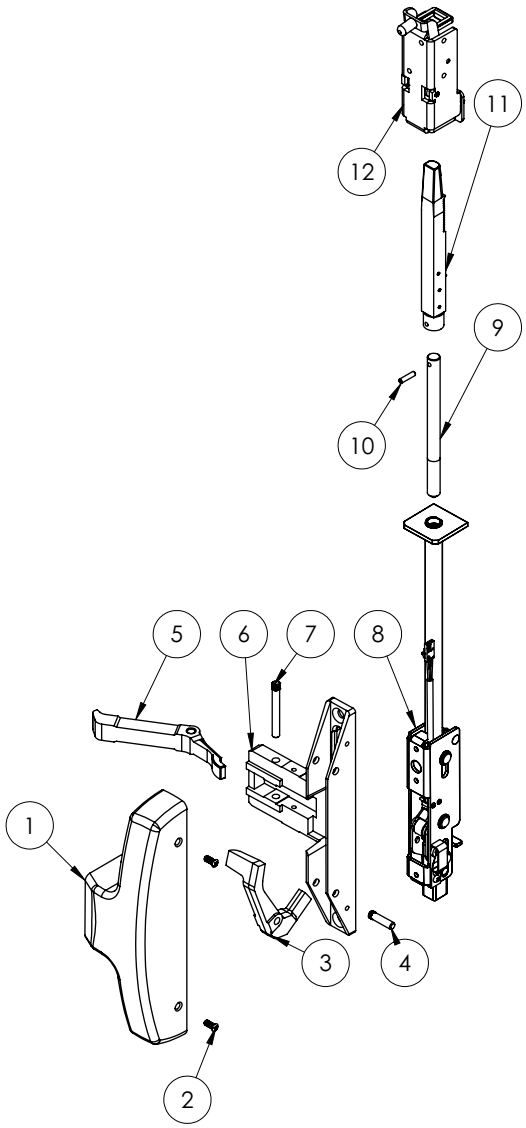
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-NB-MD-(All Functions) 12-NB-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

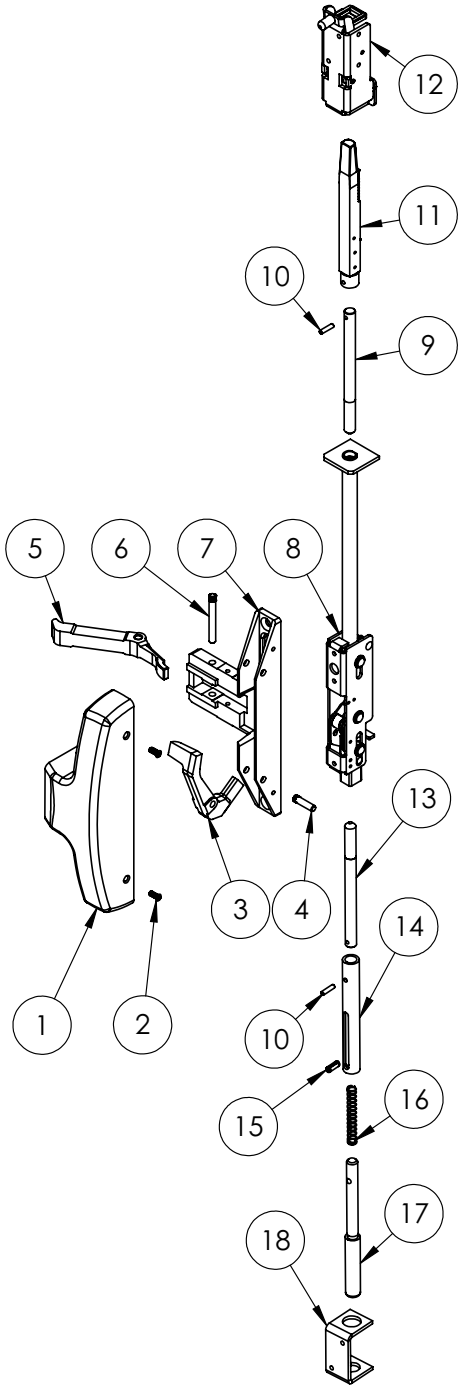
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
53-AD-(All Functions) AD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
		68-3854	53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0037	Bottom Case	1	Yes
		68-3676	Screw Pack*	1	Yes
		640	Aluminum Door Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

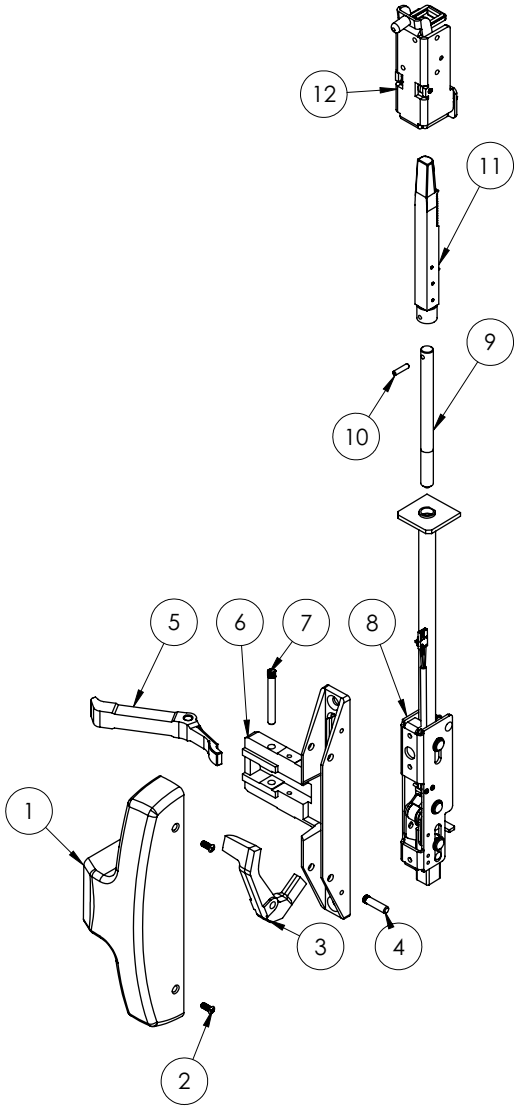
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
53-NB-AD-(All Functions) NB-AD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		639	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

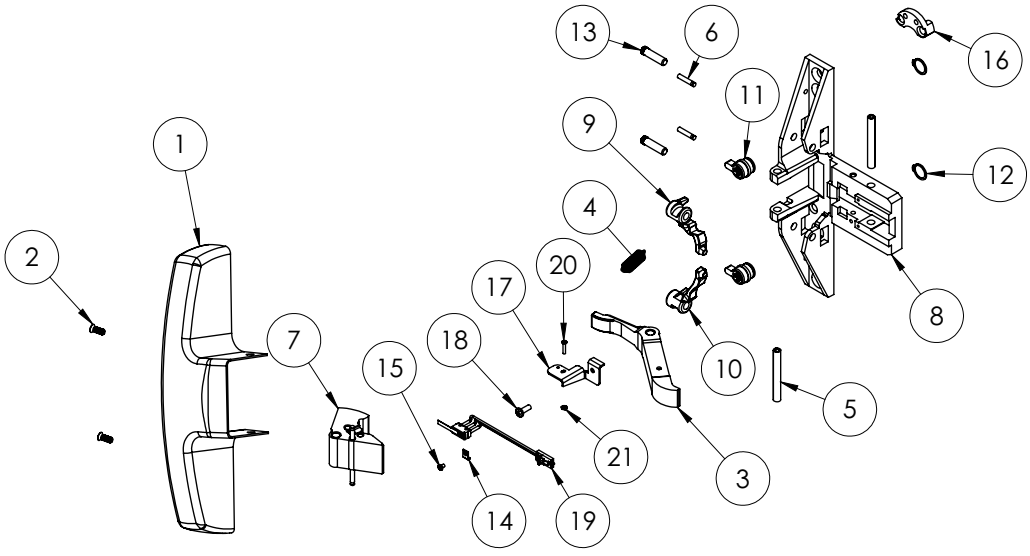
(12/53-)8504 (12/53-)8506 (12/53-)8510
(12/53-)8513 (12/53-)8515 (12/53-)8540
(12/53-)8543 (12/53-)8544 (12/53-)8546
(12/53-)8573 (12/53-)8574

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-) All functions	68-5880	LHRB/RHRB	Yes
(12-) 53- All functions	68-7411	LHRB/RHRB	Yes

Item	Assy. No.	Part No.	Description	Qty	Sellable
1	N/A	68-0495	Cover[1]	1	Yes
2		68-3905	Cover Screw Pack[1]	1	Yes
3		68-1137	Lift Arm	1	Yes
4		98-0028	Latchbolt Spring	1	Yes
5		01-4512	Spirol Pin	2	Yes
6		01-0008	Groove Pin	2	No
7		68-7420	Latchbolt Assembly (53-)	1	Yes
		68-6021	Latchbolt Assembly (Std)	1	Yes
8	68-6082	68-1624	8500 Chassis	1	Yes
9		68-1625	Lift Lever (RHRB)	1	
10		68-1626	Lift Lever (LHRB)	1	
11		94-0088	Cylinder Hub	2	
12		01-0005	Retaining Ring, Truarc 5100-43	2	
13		68-0479	Lift Lever Pivot Pin	2	
14	N/A	52-0310	Cable Clamp (53-)	1	Yes
15		01-1482	Cr-Phms (#2-56 X 1/8") (53-)	1	Yes
16		13-0458	Cylinder Retainer Pack (04 & 044 Functions Only)	1	Yes
17		68-1686	Switch Bracket (53-)	1	Yes
18		01-1220	#6-32 X 3/8" Length Ph Pn Hd Machine Screw (53-)	1	Yes
19		52-4545	Switch Assembly (53-)	1	Yes
20		01-9446	Machine Screw (#1-72 X 11/32" Ph Fl Hd) (53-)	1	Yes
21		01-0909	Hex Machine Screw Nut (53-)	1	Yes
Not Shown		68-2512	Screw Pack	1	Yes
		657	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

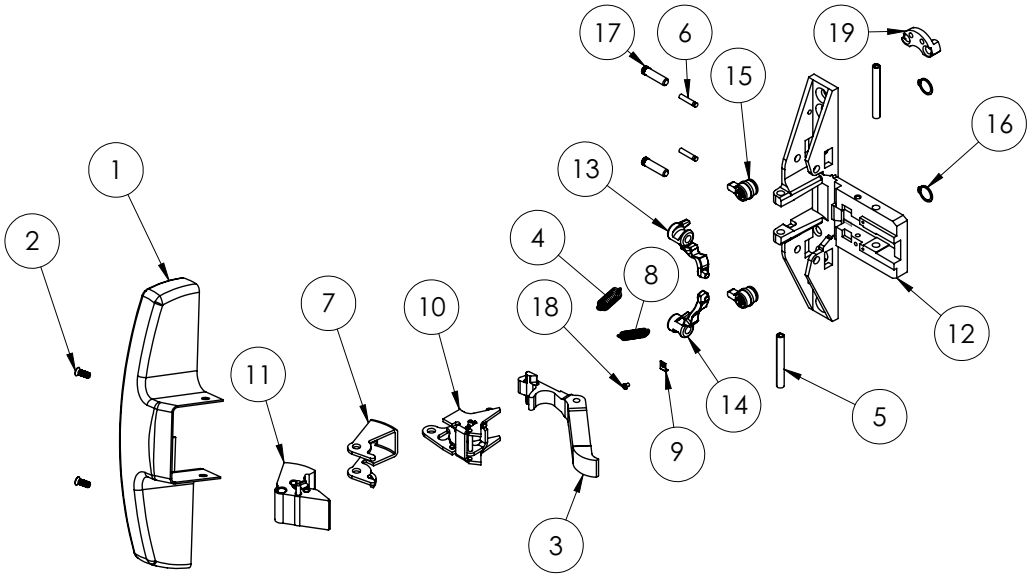
(12-/GL-/59-)8504 (12-/GL-/59-)8506 (12-/GL-/59-)8510
(12-/GL-/59-)8513 (12-/GL-/59-)8515 (12-/GL-/59-)8540
(12-/GL-/59-)8543 (12-/GL-/59-)8544 (12-/GL-/59-)8546
(12-/GL-/59-)8573 (12-/GL-/59-)8574

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-)GL- All functions	68-5881	LHRB/RHRB	YES
(12-)59- All functions	68-5882	LHRB/RHRB	YES

Item	Assy. No.	Part No.	Description	Qty	Sellable
1	N/A	68-1020	Cover[1]	1	Yes
2		—	Screw Pack[1]	1	Yes
3		68-1353	Lift Arm (Guarded)	1	Yes
4		98-0028	Latchbolt Spring	1	Yes
5		01-4512	Spirol Pin	2	Yes
6		01-0008	Groove Pin	2	No
7		68-1352	Guide	1	Yes
8		68-1394	Extension Spring	1	Yes
9		52-0310	Cable Clamp (59-)	1	Yes
10		68-5949	Guard Bracket & Switch Assembly (59-)	1	No
		68-5947	8500 Guard Bracket Assembly (Gl-)	1	No
11		68-4415	Guarded Latchbolt	1	Yes
12	68-6082	68-1624	8500 Chassis	1	Yes
13		68-1625	Lift Lever (RhRb)	1	
14		68-1626	Lift Lever (LhRb)	1	
15		94-0088	Cylinder Hub	2	
16		01-0005	Retaining Ring	2	
17		68-0479	Lift Lever Pivot Pin	2	
18	N/A	01-1482	Cr-Phms (#2-56 X 1/8") (59-)	1	Yes
19		13-0458	Cylinder Retainer Pack (04 & 044 Functions Only)	1	Yes
Not Shown		68-2512	Screw Pack	1	Yes
		657	Strike Pack	1	Yes

1. Indicates finish required



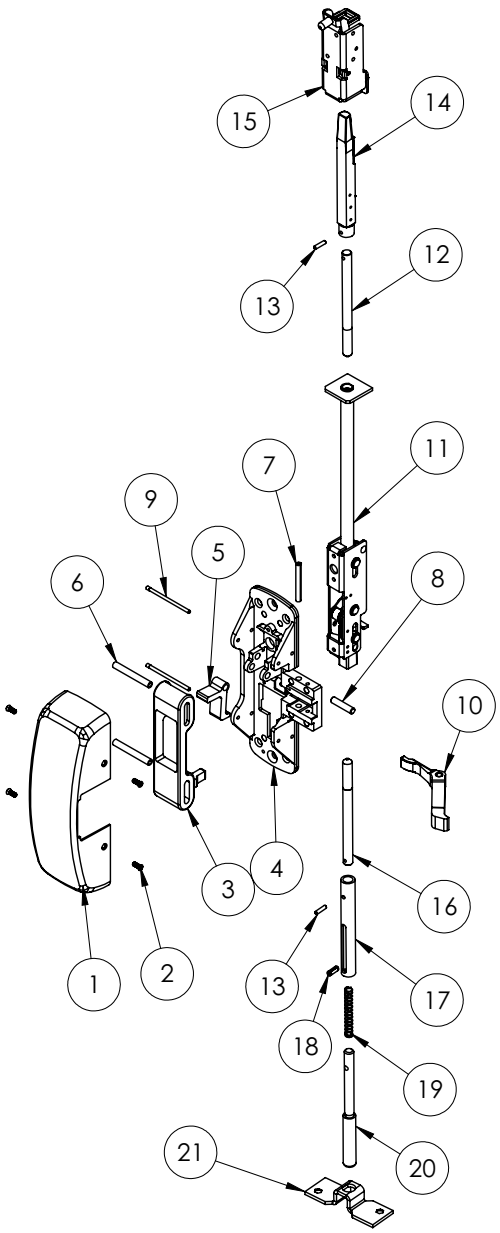
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-MD- 59-MD- MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack (W)*	1	Yes
		652	Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

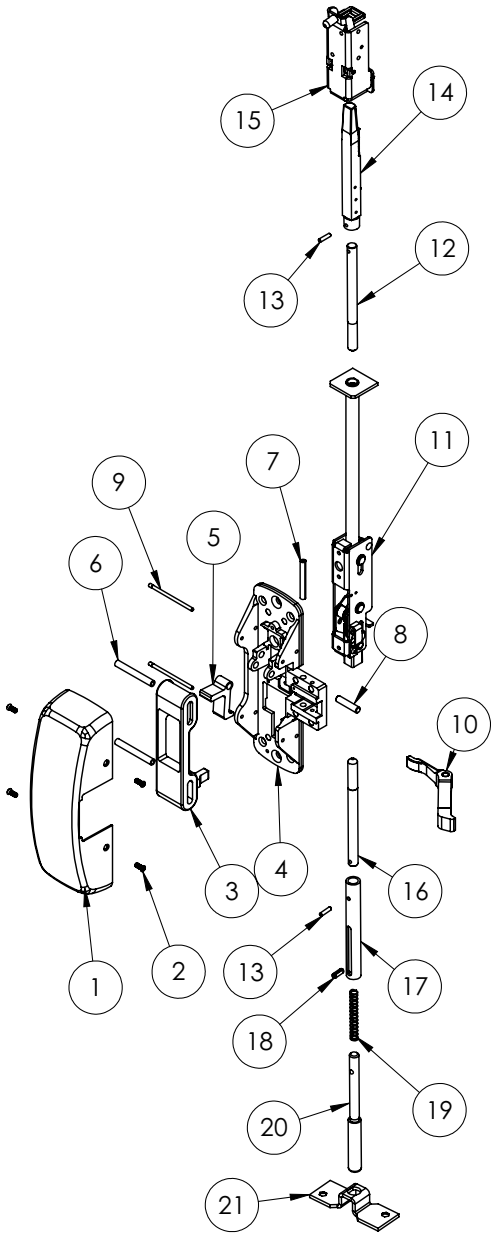
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-MD- 12-59-MD- 12-MD- (All Functions	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12- 53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack		Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-



A8231 12/17

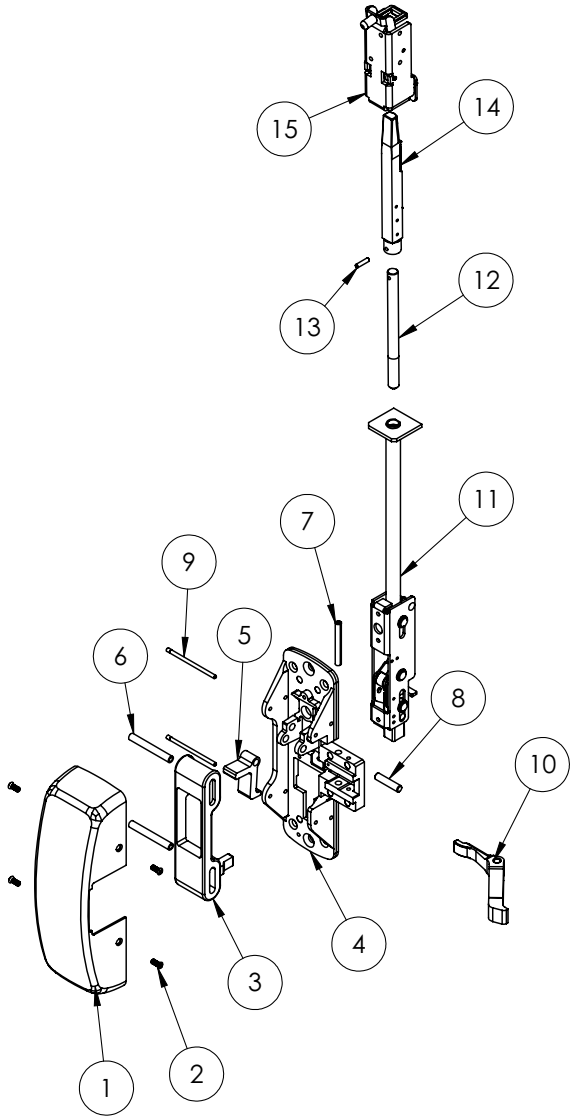
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-MD- 59-NB-MD- NB-MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

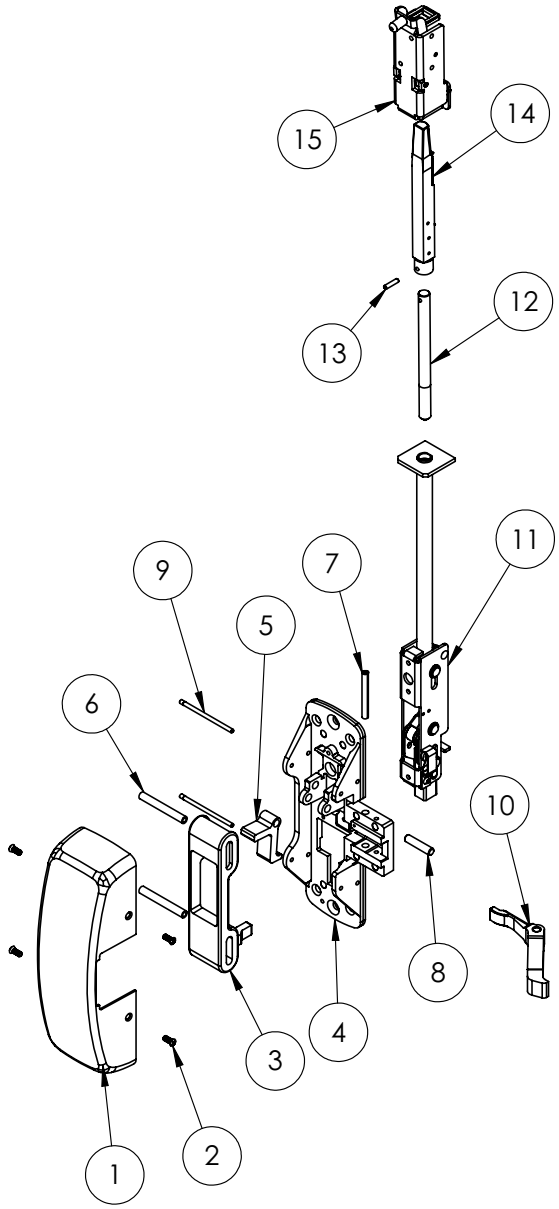
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-NB-MD- 12-59-NB-MD- 12-NB-MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		
11	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12- 53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
		68-5375	Top Case Assembly 1/4" Cladded		Yes
		68-5376	Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-



A8231 12/17

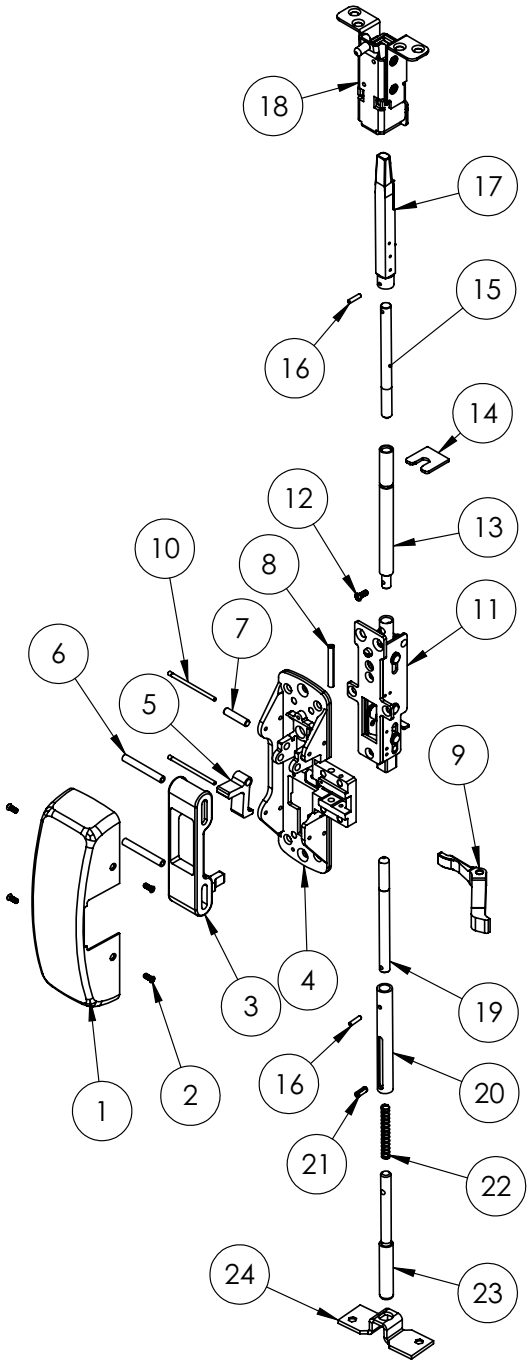
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-WD- 59-WD- WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	Inner Chassis Assembly	1	Yes
	68-3859		53- Inner Chassis Assembly[3]	1	Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	2	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	691B	660B	Bottom Rod[1,2]	1	Yes
20		94-0039	Bolt Sleeve	1	Yes
21		01-4389	Roll Pin	1	Yes
22		97-0454	Spring (Bottom Bolt)	1	Yes
23		94-0038	Bottom Bolt	1	Yes
24	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		652	Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-
4. Only when used w/ Aux Control



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

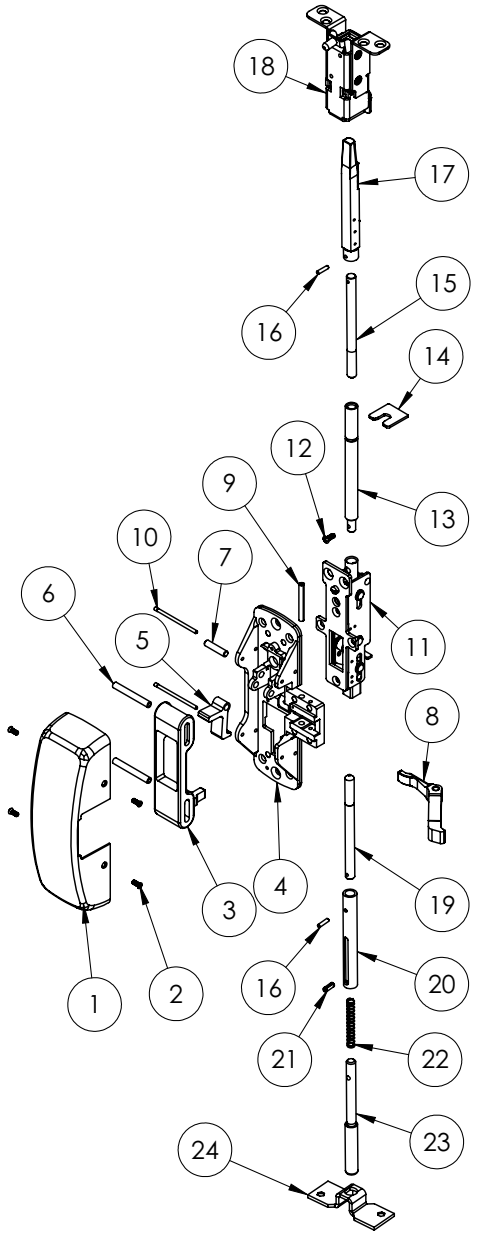
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

12-53-WD- 8606 8610 8613 8615
12-59-WD- 8640 8643 8646 8673
12-WD- 8674

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-WD- 12-59-WD- 12-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
9		01-4512	Spirol Pin	1	Yes
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	12-Inner Chassis Assembly	1	Yes
	68-3859		12-53- Inner Chassis Assembly[3]	1	Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	2	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and BracketAssembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	691B	660B	Bottom Rod[1,2]	1	Yes
20		94-0039	Bolt Sleeve	1	Yes
21		01-4389	Roll Pin	1	Yes
22		97-0454	Spring (Bottom Bolt)	1	Yes
23		94-0038	Bottom Bolt	1	Yes
24	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-
4. Only when used w/ Aux Control

A8231 12/17

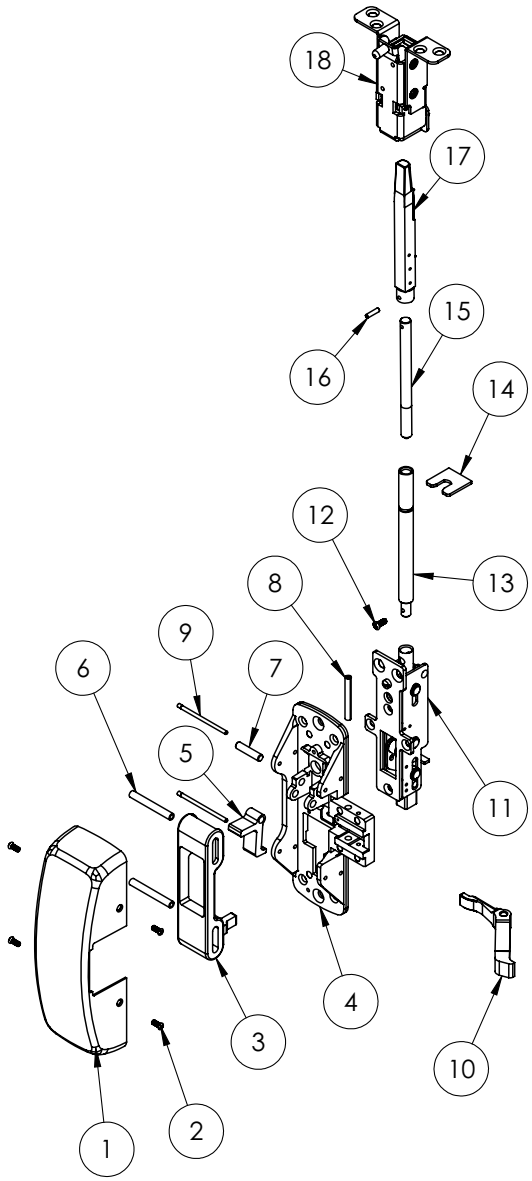
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-WD- 59-NB-WD NB-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
9		68-0012	Roller (Main Slide)	1	Yes
11	68-3580	N/A	Inner Chassis Assembly	1	Yes
	68-3859		53- Inner Chassis Assembly[3]		Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	1	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-
4. Only when used w/ Aux Control



A8231 12/17

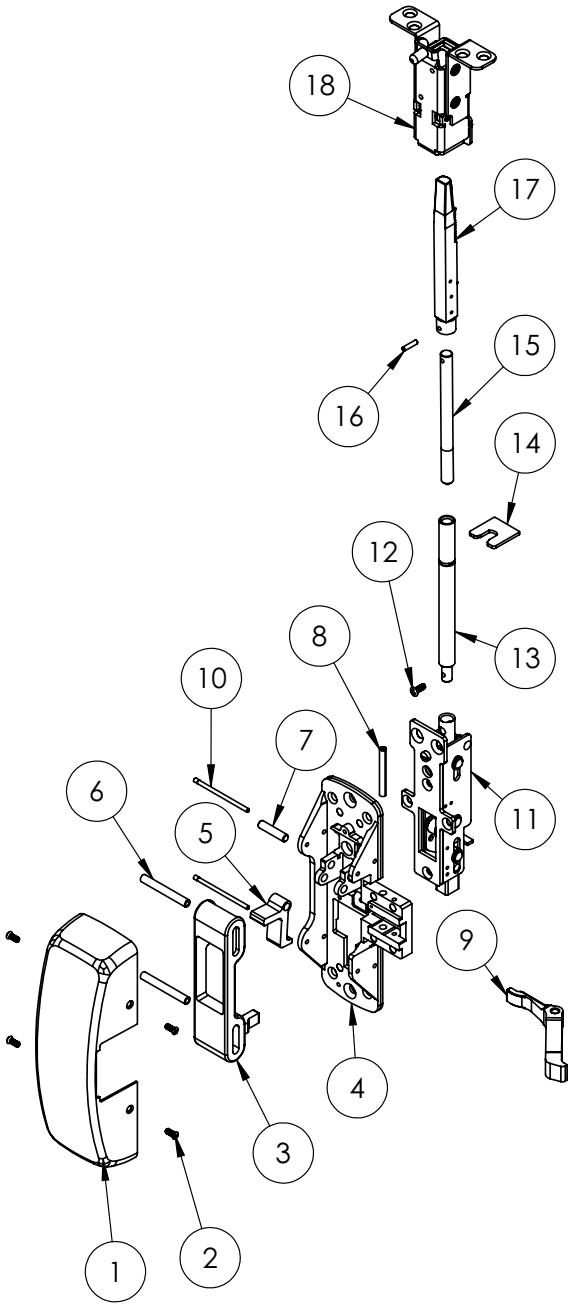
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
12-53-NB-WD- 12-59-NB-WD- 12-NB-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T (4)	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0112	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	12-Inner Chassis Assembly	1	Yes
	68-3859		12-53- Inner Chassis Assembly[3]		Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	1	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-
4. Only when used w/ Aux Control



A8231 12/17

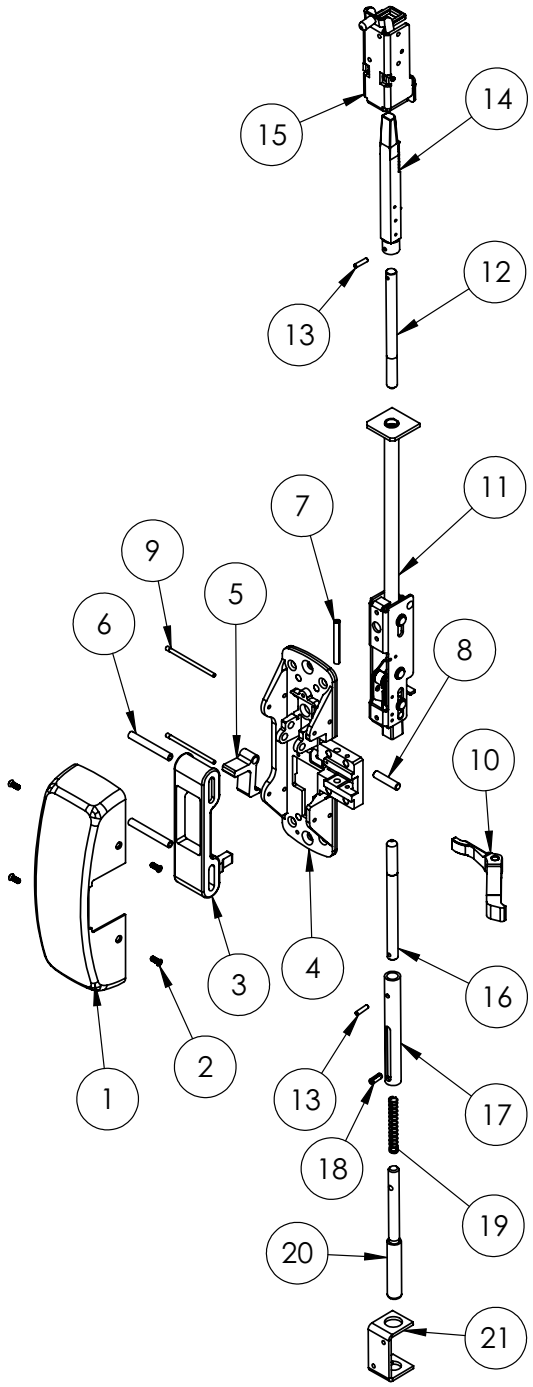
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-AD- 59-AD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0037	Bottom Case	1	Yes
		68-4389	Screw Pack (W)*	1	Yes
		640	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

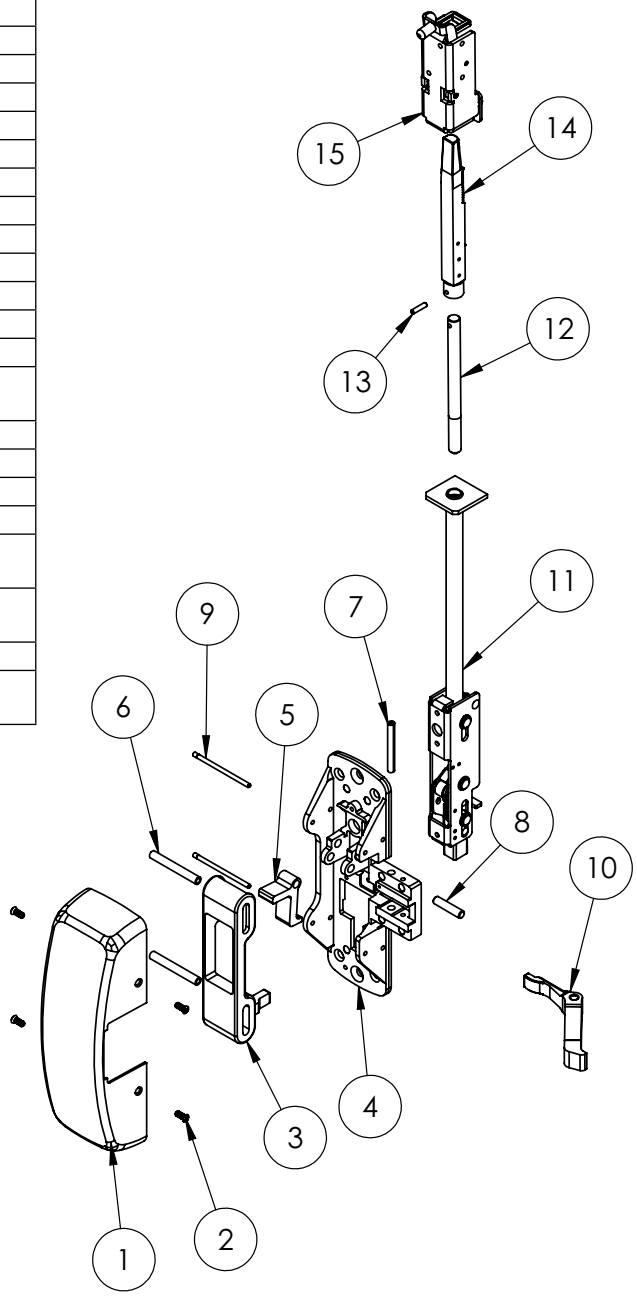
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
53-NB-AD- 59-NB-AD- AD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0241	Lift Arm	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		639	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



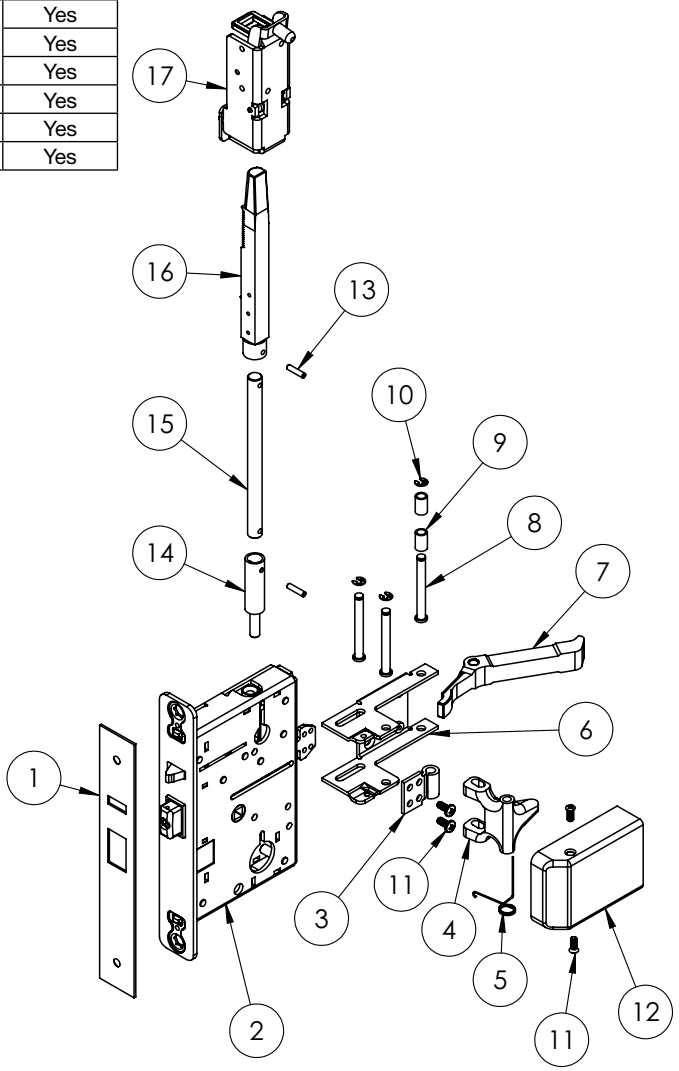
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-1186	Active Outside Front[1]	1	Yes
2	68-4239	N/A	Active Mortise Case	1	Yes
3	68-4264	68-1327	Link Connect (Pull Lever)	1	Yes
4		68-1309	Pull Lever Low Profile	1	Yes
5		68-1332	Torsion Spring (Pull Lever)	1	Yes
6		68-1313	Pivot Pin	3	Yes
7		68-0241	Lift Arm	1	Yes
8		68-1310	Pivot Bracket	1	Yes
9		01-4509	Retaining Ring	3	Yes
10		68-1311	Lift Arm Spacer	2	Yes
11	N/A	68-4373	Screw Pack (LP)	1	Yes
12		68-1317	Chassis Cover (LP)*	1	Yes
13	692L	01-0696	Coiled Pin	2	Yes
14		68-1339	Connecting Tube	1	Yes
15		661L	Top Rod (LP)	1	Yes
16		68-4840	Latch Bolt Assembly	1	Yes
17	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Panel		Yes
	68-5376		Top Case Assembly 1/2" Panel		Yes
	N/A	68-4389	Screw Pack	1	Yes
		650	Strike Pack	1	Yes
		77-0883	A.S.A. Strike (Curved Lip)*[2]	1	Yes

*Specify Finish
1. Only available in 32D finish
2. LS function only



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

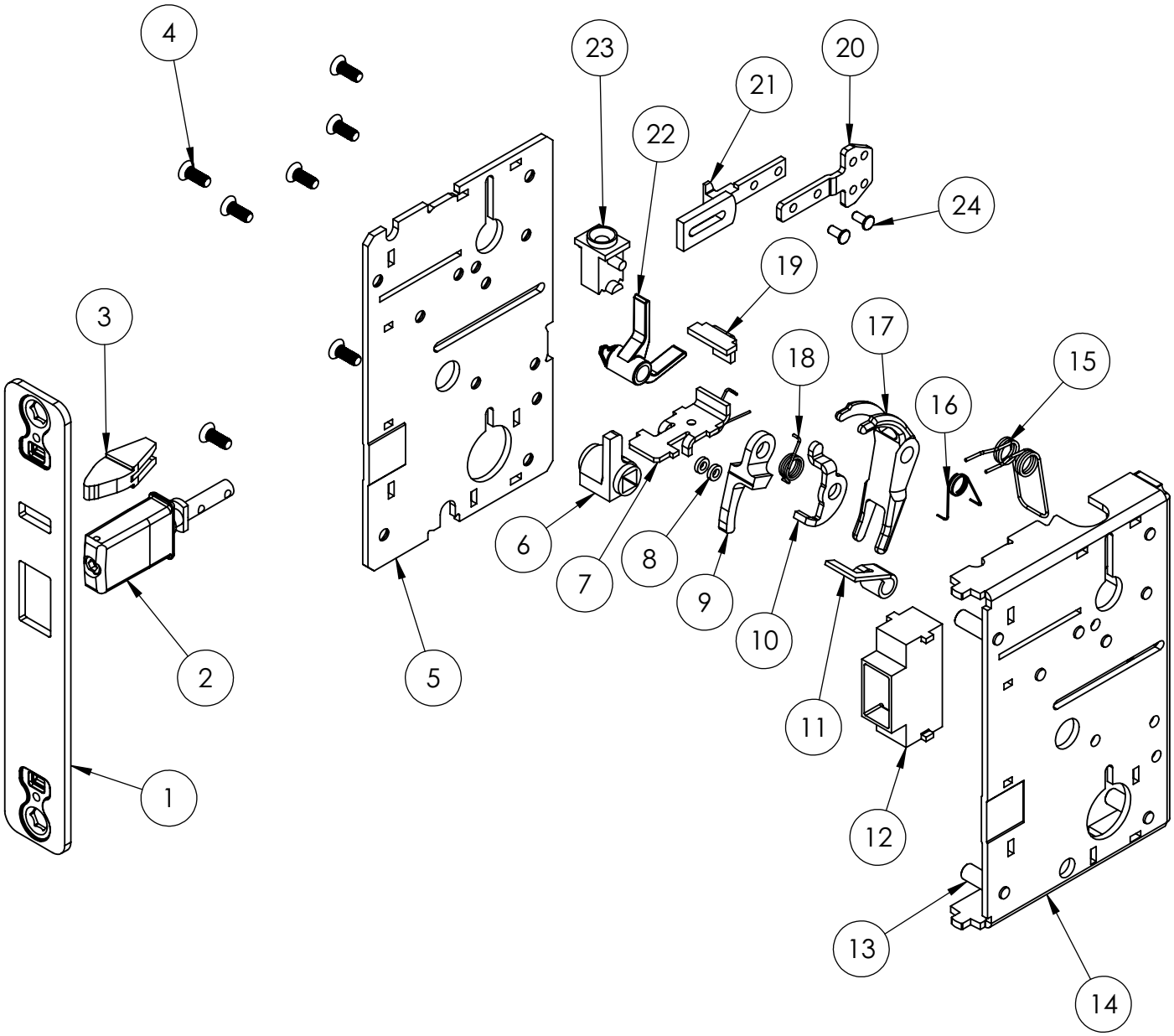
Item	Part No.	Description	Qty	Sellable
1	68-1188	Active Inside Front	1	No
2	68-1167	Active Latchbolt	1	Yes
3	68-1166	Activation Bolt	1	Yes
4	01-4402	#8-32x7/16" Flat PH U/C MS	7	Yes
5	68-1338	Mortise Cap	1	No
6	68-1476	Outside Hub (LP)	1	Yes
7	68-1291	Slide	1	No
8	68-1330	Bushing (LP)	2	Yes
9	68-1168	Active Case Pivot	1	Yes
10	68-1172	Retractor	1	Yes
11	68-1293	Fire Stop	1	Yes
12	68-1220	Active Bolt Guide	1	Yes
13	82-0294	Post (Screw and Case)	8	No
14	68-1337	Mortise Case	1	No
15	68-1253	Spring (Top Mount)	1	Yes
16	68-1265	Spring (Active Lever)	1	Yes
17	68-1333	Active Lever	1	Yes
18	68-1198	Torsion Spring (Retractor)	1	Yes
19	68-1246	Top Pusher Guide	1	Yes
20	68-1328	Link Latchbolt Tail	1	No
21	68-1334	Latchbolt Extension/Slide	1	No
22	68-1292	Upper Guard	1	Yes
23	68-1336	Top Mount	1	Yes
24	01-0424	Rivet	2	No

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

12-LP **8606** **8610** **8613** **8615**
LP **8640** **8643** **8646** **8673**
12-LS **8674**
LS

SARGENT®
ASSA ABLOY



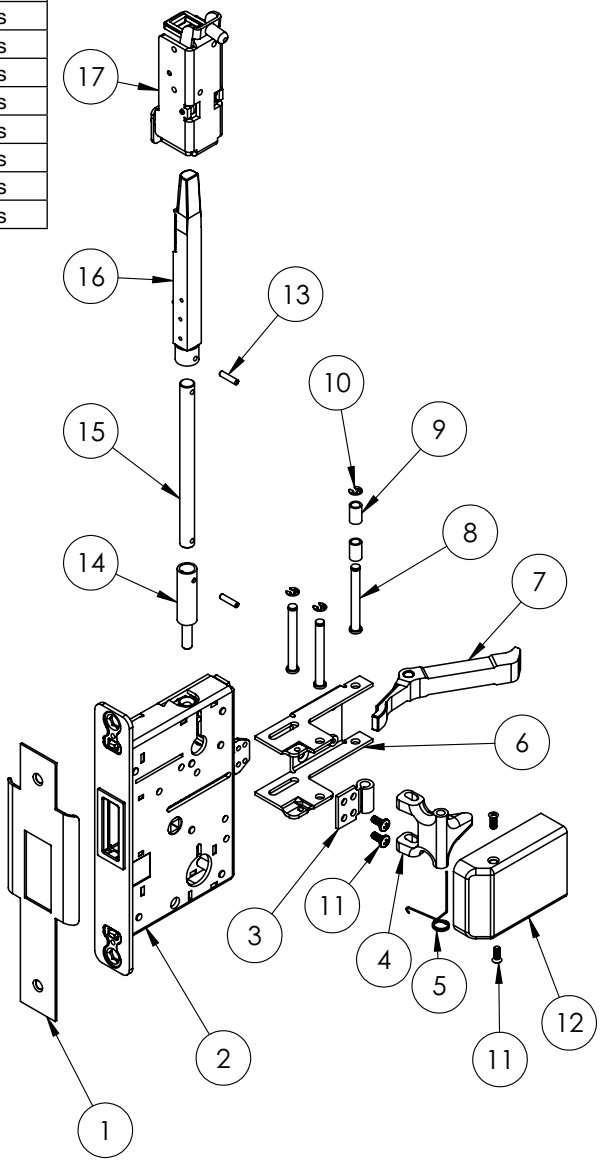
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-1183	Inactive Outside Front[1]	1	Yes
2	68-4238	N/A	Inactive Mortise Case	1	Yes
3	68-4264	68-1327	Link Connect (Pull Lever)	1	Yes
4		68-1309	Pull Lever Low Profile	1	Yes
5		68-1332	Torsion Spring (Pull Lever)	1	Yes
6		68-1313	Pivot Pin	3	Yes
7		68-0241	Lift Arm	1	Yes
8		68-1310	Pivot Bracket	1	Yes
9		01-4509	Retaining Ring	3	Yes
10		68-1311	Lift Arm Spacer	2	Yes
11	N/A	68-1317	Chassis Cover (LP)*	1	Yes
12		68-4373	Screw Pack (LP)	1	Yes
13	692L	01-0696	Coiled Pin	2	Yes
14		68-1339	Connecting Tube	1	Yes
15		661L	Top Rod (LP)	1	Yes
16		68-4840	Latch Bolt Assembly	1	Yes
17	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Panel		Yes
	68-5376		Top Case Assembly 1/2" Panel		Yes
	N/A	68-4389	Screw Pack	1	Yes
		650	Strike Pack	1	Yes

*Specify Finish
1. Only available in 32D finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

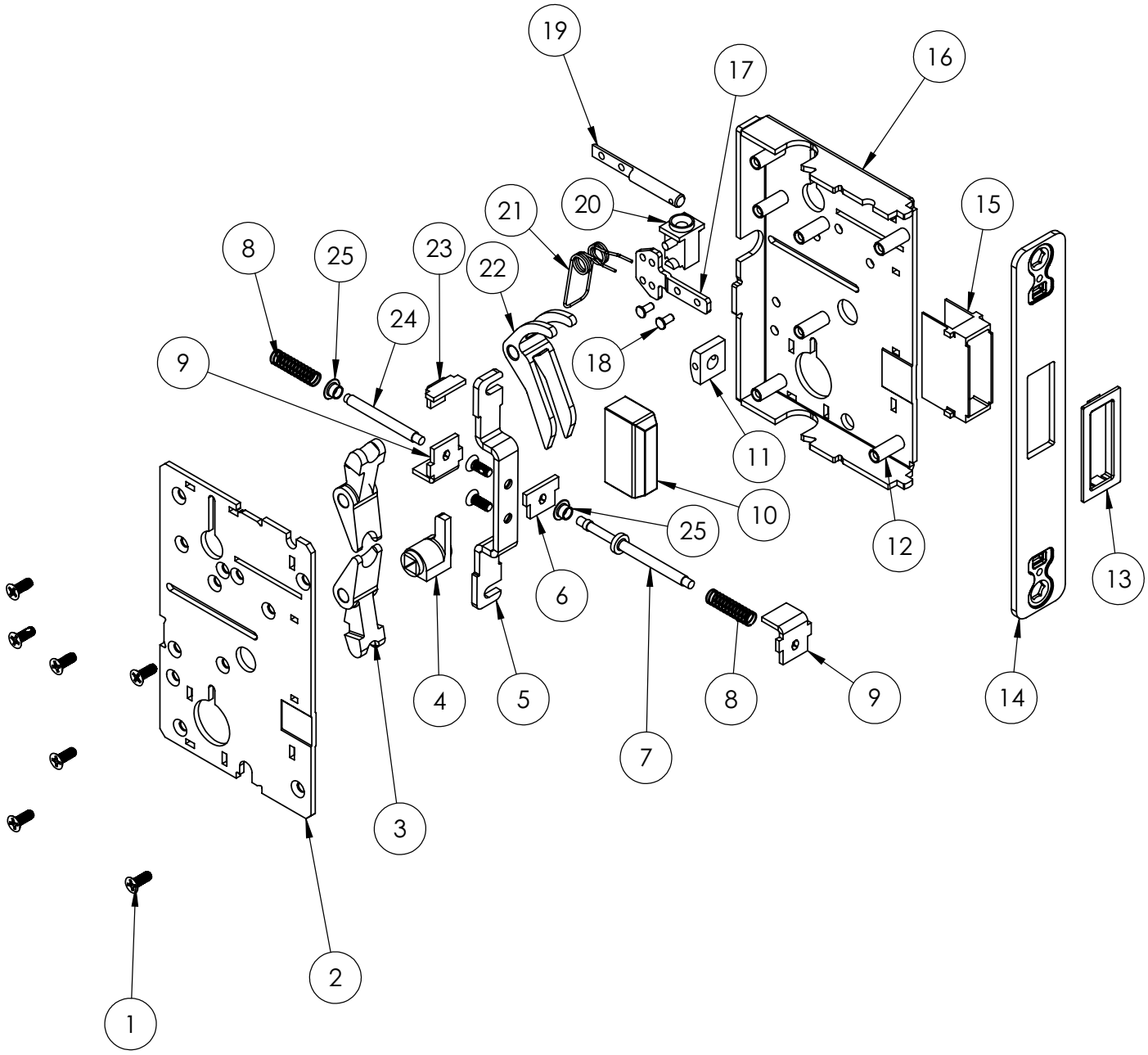
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty	Sellable
1	01-4402	#8-32x7/16" Flat PH U/C MS	9	Yes
2	68-1338	Mortise Cap	1	No
3	68-1164	Pusher Lever	2	Yes
4	68-1476	Outside Hub (LP)	1	Yes
5	68-1174	Pusher Slide	1	Yes
6	68-1176	Pusher Rod Guide	1	No
7	68-1177	Pusher Rod	1	No
8	99-0057	GD Bolt Spring	2	Yes
9	68-1491	Rod Guide Stop	2	No
10	68-1163	Pusher Bolt	1	Yes
11	68-1329	Inactive Latchbolt Actuator	1	No
12	82-0294	Post (Screw and Case)	7	No
13	68-1531	Inactive Bolt Guide	1	Yes
14	68-1187	Inactive Inside Front	1	No
15	68-1222	Inactive Bolt Guide	1	Yes
16	68-1337	Mortise Case	1	No
17	68-1328	Link Latchbolt Tail	1	No
18	01-0424	Rivet	2	No
19	68-1335	Inactive Latchbolt Tail	1	No
20	68-1336	Top Mount	1	Yes
21	68-1253	Spring (Top Mount)	1	Yes
22	68-1405	Inactive Lever	1	Yes
23	68-1246	Top Pusher Guide	1	Yes
24	68-1251	Pusher Rod	1	No
25	99-0072	GD Bolt Eyelet	2	Yes

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



A8231 12/17

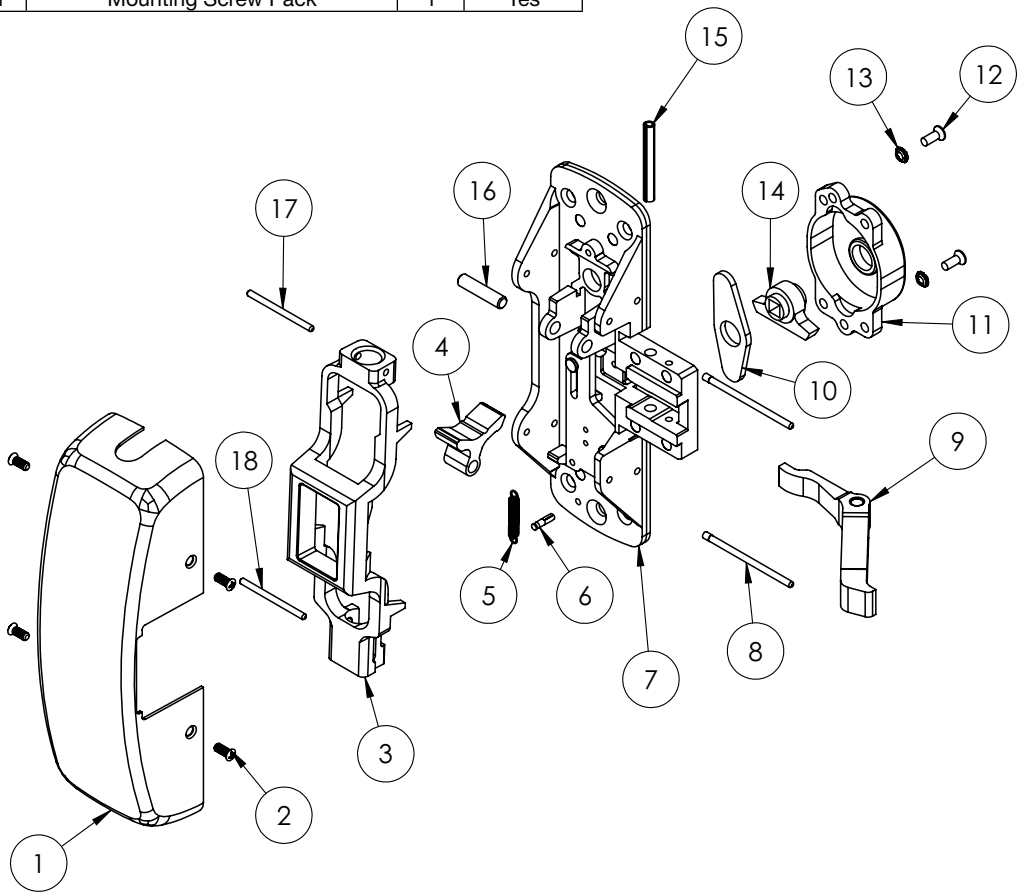
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
06, 13	68-2201 (LHRB)	Chassis Assembly	Yes
	68-2202 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-2201(LHRB) 68-2202(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
8		68-0323	Chassis Pin	2	Yes
9		68-0241	Lift Arm	1	Yes
10		97-0043	Knob Hub Retainer	1	Yes
11		68-0367	Knob Hub Cover	2	Yes
12		01-3384	8-32x7/16 PH FH MS	2	Yes
13		01-0930	Countersunk Lock Washer	2	Yes
14		97-0042	Knob Hub	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-0324	Lift Lever Pivot Pin	1	Yes
17	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

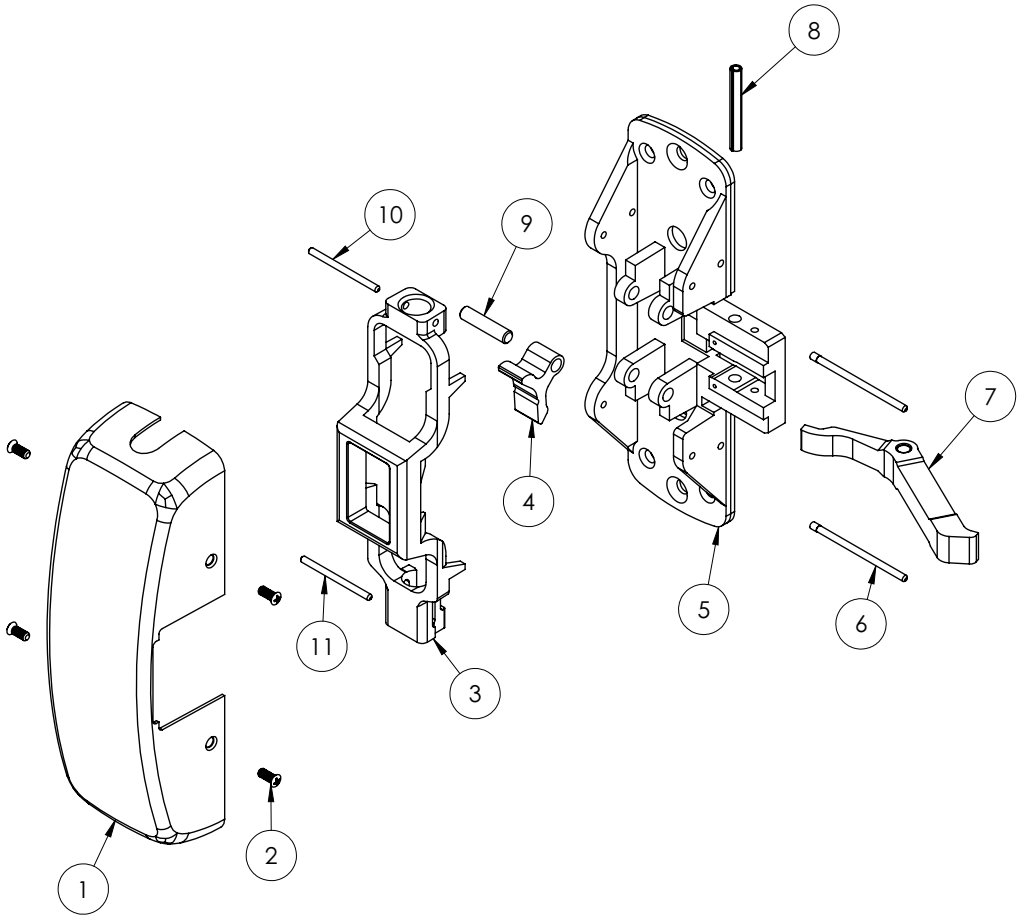
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
10, 40	68-2163 (LHRB)	Chassis Assembly	Yes
	68-2164 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2163(LHRB) 68-2164(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		68-0326	Chassis	1	Yes
6		68-0323	Chassis Pin	2	Yes
7		68-0241	Lift Arm	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0324	Lift Lever Pivot Pin	1	Yes
10	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
11		97-0048	Bottom Rod Adjustment Pin	1	Yes
12		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

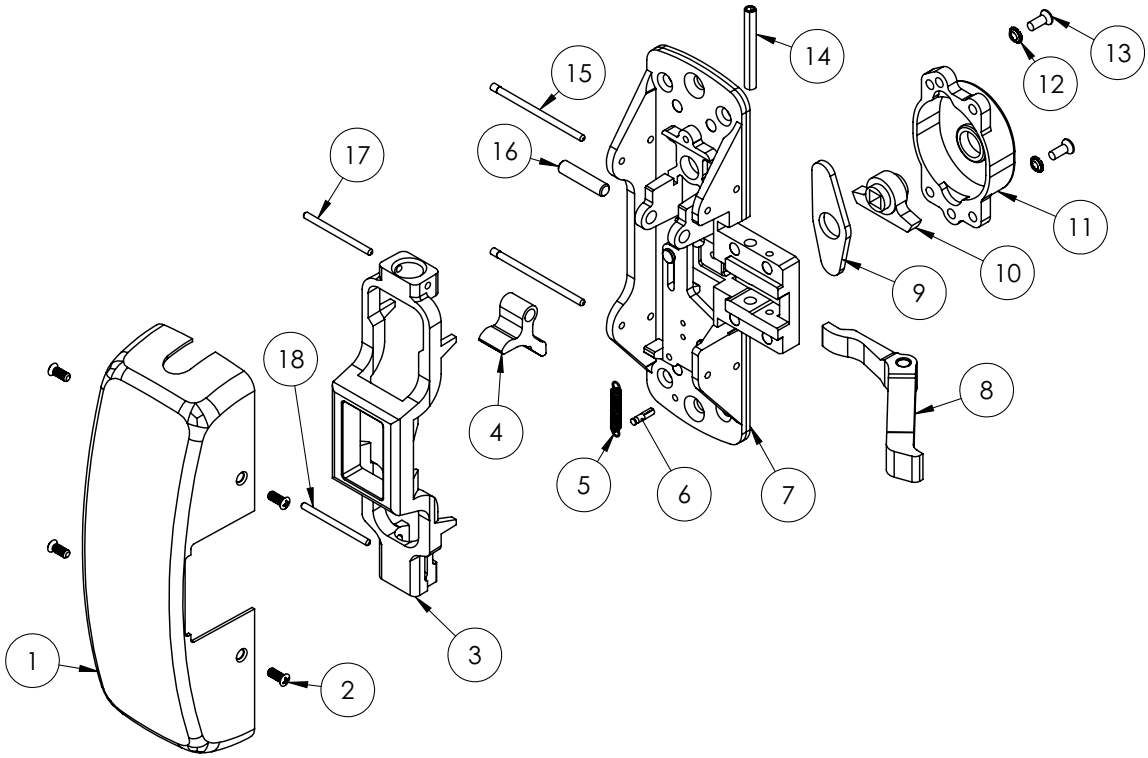
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
15, 43, 46, 73, 74	68-2207 (LHRB)	Chassis Assembly	Yes
	68-2208 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Cover Screw Pack*	1	Yes
3	68-2207(LHRB) 68-2208(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
8		68-1137	Lift Arm	1	Yes
9		97-0043	Knob Hub Retainer	1	Yes
10		97-0042	Knob Hub	1	Yes
11		68-0367	Knob Hub Cover	2	Yes
12		01-0930	Countersunk Lock Washer	2	Yes
13		01-3384	8-32x7/16 PH FH MS	2	Yes
14		01-4512	Spirol Pin	1	Yes
15		68-0323	Chassis Pin	2	Yes
16		68-0324	Lift Lever Pivot Pin	1	Yes
17	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

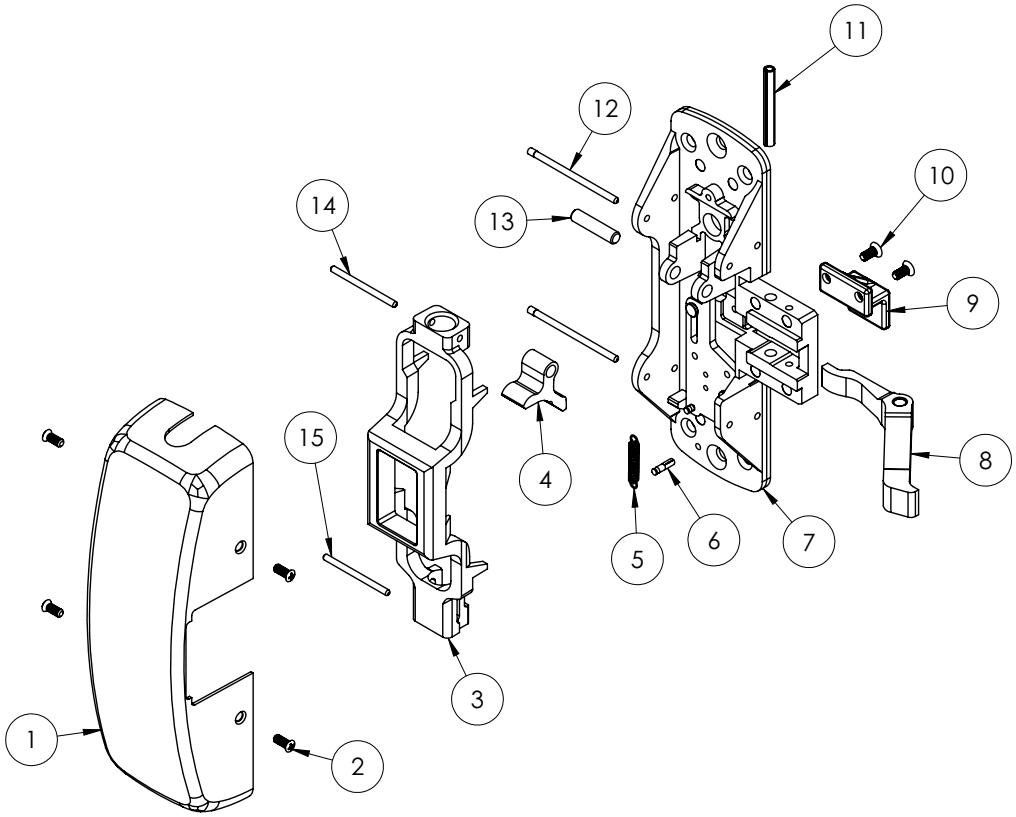
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
28	68-2210 (LHRB)	Chassis Assembly	Yes
	68-2211 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2210(LHRB) 68-2211(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2415	Chassis and Slide Assembly, LHRB	1	No
		68-2416	Chassis and Slide Assembly, RHRB		No
8		68-0241	Lift Arm	1	Yes
9		97-0089	Thumb Piece Lever	1	Yes
10		01-1146	8-32x3/8 PH FH U'CUT Screw	2	Yes
11		01-4512	Spirol Pin	1	Yes
12		68-0323	Chassis Pin	2	Yes
13		68-0324	Lift Lever Pivot Pin	1	Yes
14	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
15		97-0048	Bottom Rod Adjustment Pin	1	Yes
16		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

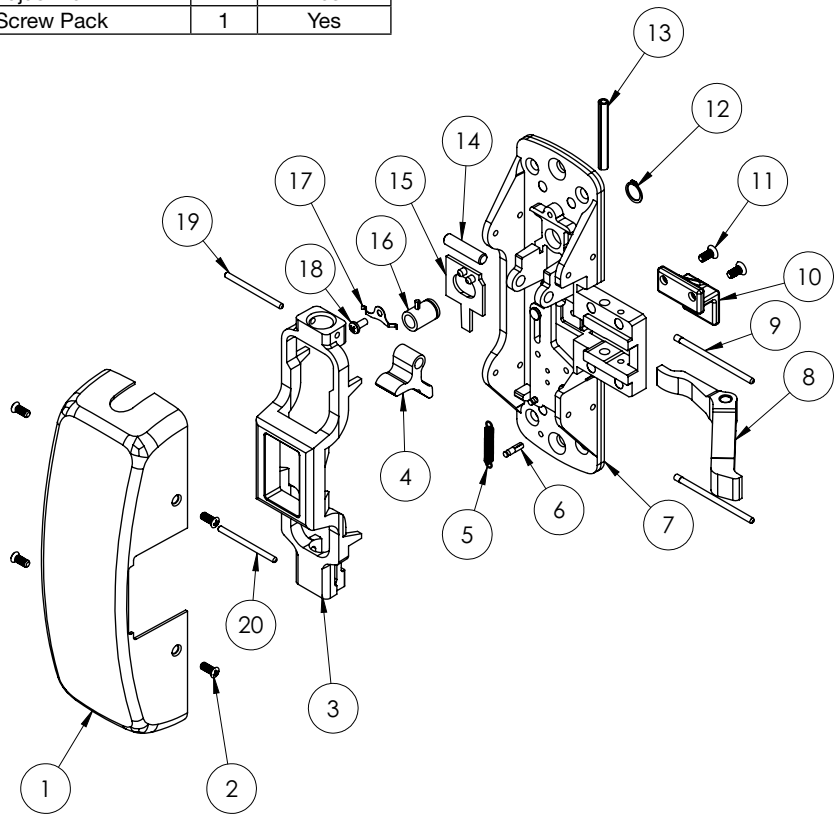
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
62, 63	68-2204 (LHRB)	Chassis Assembly	Yes
	68-2205 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2204(LHRB) 68-2205(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2415	Chassis and Slide Assembly, LHRB	1	No
		68-2416	Chassis and Slide Assembly, RHRB		No
8		68-0241	Lift Arm	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		97-0089	Thumb Piece Lever	1	Yes
11		01-1146	8-32x3/8 PH FH U'CUT Screw	2	Yes
12		01-0005	Retaining Ring	1	Yes
13		01-4512	Spirol Pin	1	Yes
14		68-0324	Lift Lever Pivot Pin	1	Yes
15		68-2198	Locking Slide Assembly, LHRB	1	Yes
		68-2199	Locking Slide Assembly, RHRB		Yes
16		97-2048	Cylinder Hub and Pin Assembly	1	Yes
17		68-0368	Locking Slide Spring, LHRB	1	Yes
		97-0006	Locking Slide Spring, RHRB		Yes
18		01-1190	6-32x5/16 PH PNHD Self Tap	1	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

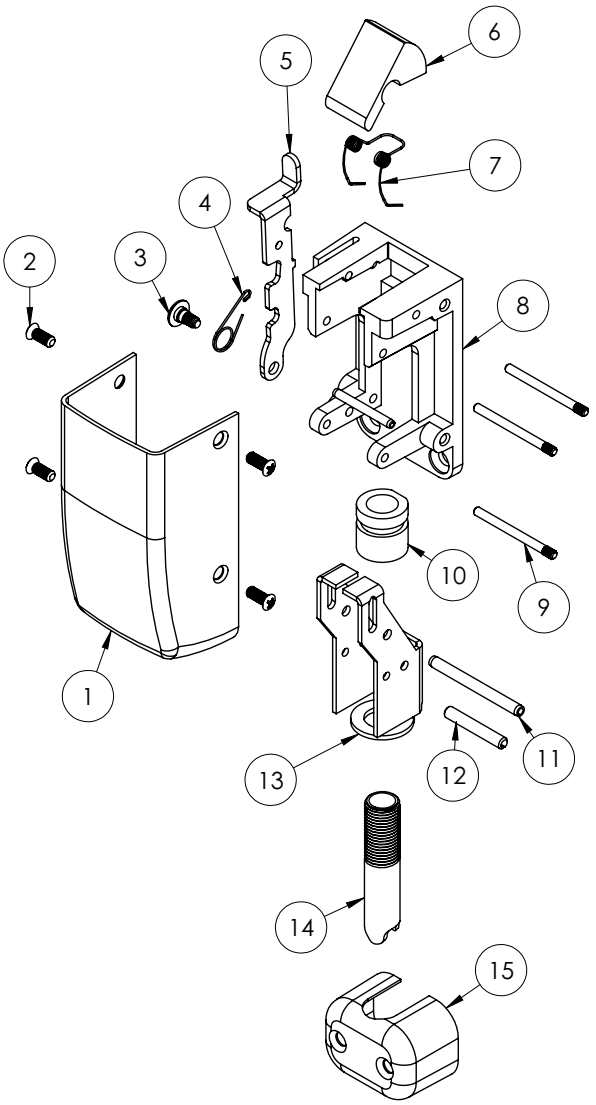
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	97-2434 Manufactured Before 11/11/2002	Top Case Assembly	Yes
	68-4557 Manufactured After 11/11/2002		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2434	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		97-0296	Latch Bolt	1	Yes
7		97-0300	L.B. Spring	1	Yes
8		97-0299	Chassis	1	Yes
9		97-0294	Pivot Pin	3	Yes
11		01-0461	Spirol Pin	1	Yes
12		01-0002	Roll Pin	1	Yes
3	68-4557	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		97-0296	Latch Bolt	1	Yes
7		97-0300	L.B. Spring	1	Yes
8		97-0299	Chassis	1	Yes
9		97-0294	Pivot Pin	1	Yes
10		68-1455	Top Rod Adjuster	1	Yes
11		01-0461	Spirol Pin	1	Yes
12		01-0002	Roll Pin	1	Yes
13		97-0298	Top Slide	1	Yes
14	N/A	670T	Top Rod	1	Yes
15		97-0020	Rod Guide*	1	Yes
16		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

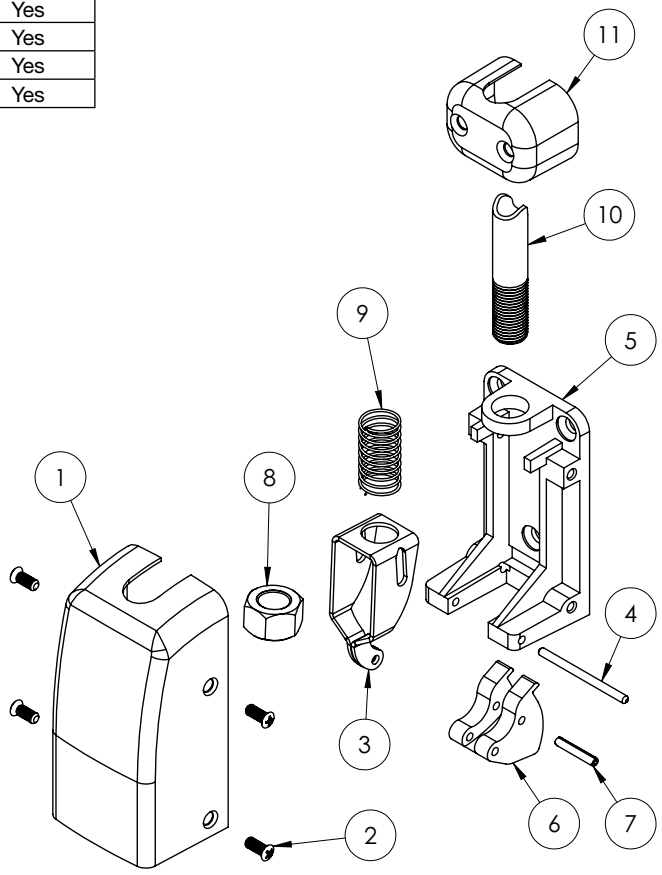
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2038 (Manufactured Before 11/11/2002)	Bottom Case Assembly	Yes
	68-4549 (Manufactured After 11/11/2002)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Bottom Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2038	97-0035	Retractor	1	Yes
4		97-0084	Adjustment Pin, Bottom Rod	1	Yes
5		97-0025	Bottom Chassis	1	Yes
6		97-0053	Bottom Latch Bolt	1	Yes
7		01-0697	Spirol Pin	1	Yes
3	68-4549	97-0035	Retractor	1	Yes
4		97-0084	Adjustment Pin, Bottom Rod	1	Yes
5		97-0025	Bottom Chassis	1	Yes
6		97-0053	Bottom Latch Bolt	1	Yes
7		01-0697	Spirol Pin	1	Yes
8		97-0572	Rod Adjustment Nut	1	Yes
9	N/A	97-0101	Spring, Compression	1	Yes
10		670B	Bottom Rod	1	Yes
11		97-0020	Rod Guide*	1	Yes
12		624	Bottom Strike Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

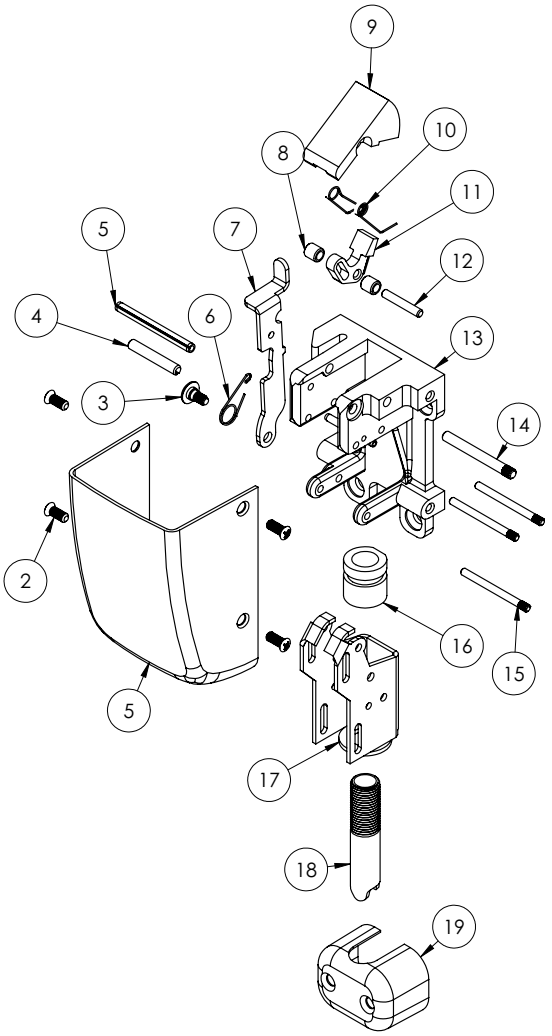
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	97-2693 Manufactured Before 11/11/2002	Top Case Assembly	Yes
	68-4559 Manufactured After 11/11/2002		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-4559	97-0065	Latch Release Lever Pin	1	Yes
4		01-0002	Roll Pin	1	Yes
5		01-0461	Spirol Pin	1	Yes
6		97-0579	Spring, Torsion	1	Yes
7		97-0399	Latch Retracting Lever	1	Yes
8		97-0391	Sleeve	2	Yes
9		97-0398	Latch Bolt	1	Yes
10		97-0400	Top Case Spring	1	Yes
11		97-0405	Guard Lever	1	Yes
12		97-0393	Pivot Pin	1	Yes
13		97-0402	Top Chassis	1	Yes
14		97-0394	Latch Bolt Pivot Pin	1	Yes
15		97-0294	Pivot Pin	3	Yes
16		68-1455	Top Rod Adjuster	1	Yes
17		97-0397	Slide	1	Yes
3	97-2963	97-0065	Latch Release Lever Pin	1	Yes
5		01-0461	Spirol Pin	1	Yes
6		97-0579	Spring, Torsion	1	Yes
7		97-0399	Latch Retracting Lever	1	Yes
8		97-0391	Sleeve	2	No
9		97-0398	Latch Bolt	1	Yes
10		97-0400	Top Case Spring	1	No
11		97-0405	Guard Lever	1	No
12		97-0393	Pivot Pin	1	No
13		97-0402	Top Chassis	1	Yes
14		97-0394	Latch Bolt Pivot Pin	1	Yes
15		97-0294	Pivot Pin	3	Yes
17		97-0397	Slide	1	Yes
18	N/A	670T	Top Rod	1	Yes
19		97-0020	Rod Guide*	1	Yes
20		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

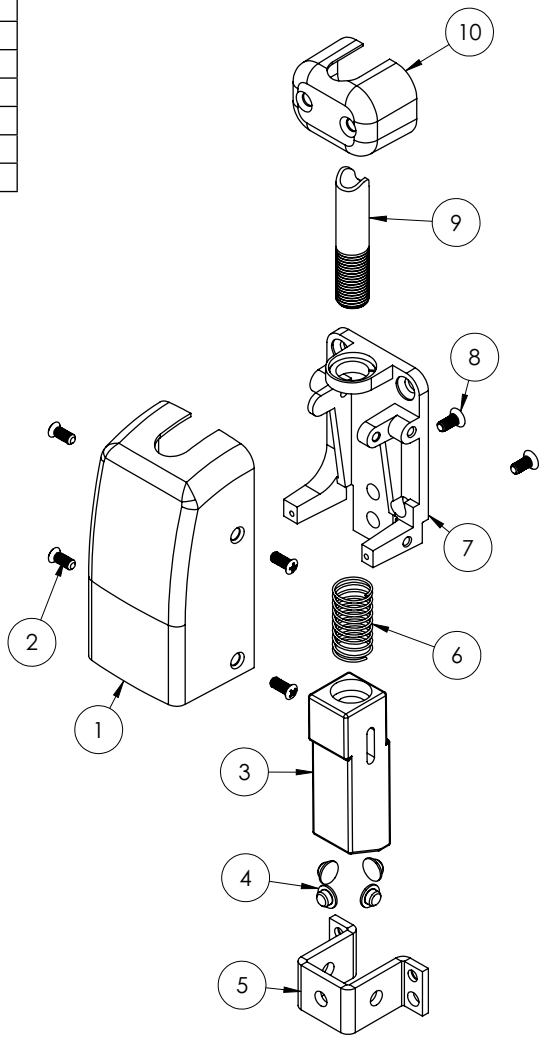
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2002	Bottom Case Assembly Manufactured Before 11/11/2002	Yes
	68-4558	Bottom Case Assembly Manufactured After 11/11/2002	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Bottom Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2002	97-0076	Bottom Bolt	1	Yes
4		97-0305	Nylon Insert	4	Yes
5		97-0270	Reinforcement	1	Yes
6		97-0101	Spring, Compression	1	Yes
7		97-0080	Chassis	1	Yes
8		01-4404	CR-FH #6 Head 8-32 Screw	2	Yes
3	68-4558	68-1454	Bottom Bolt	1	Yes
4		97-0305	Nylon Insert	4	Yes
5		97-0270	Reinforcement	1	Yes
6		97-0101	Spring, Compression	1	Yes
7		97-0080	Chassis	1	Yes
8		01-4404	CR-FH #6 Head 8-32 Screw	2	Yes
9	N/A	670B	Bottom Rod	1	Yes
10		97-0020	Rod Guide*	1	Yes
11		655	Flat Strike Pack (STD, HC)	1	Yes
		653	Bottom Strike Pack (FM)	1	Yes

*Specify Finish



A8231 12/17

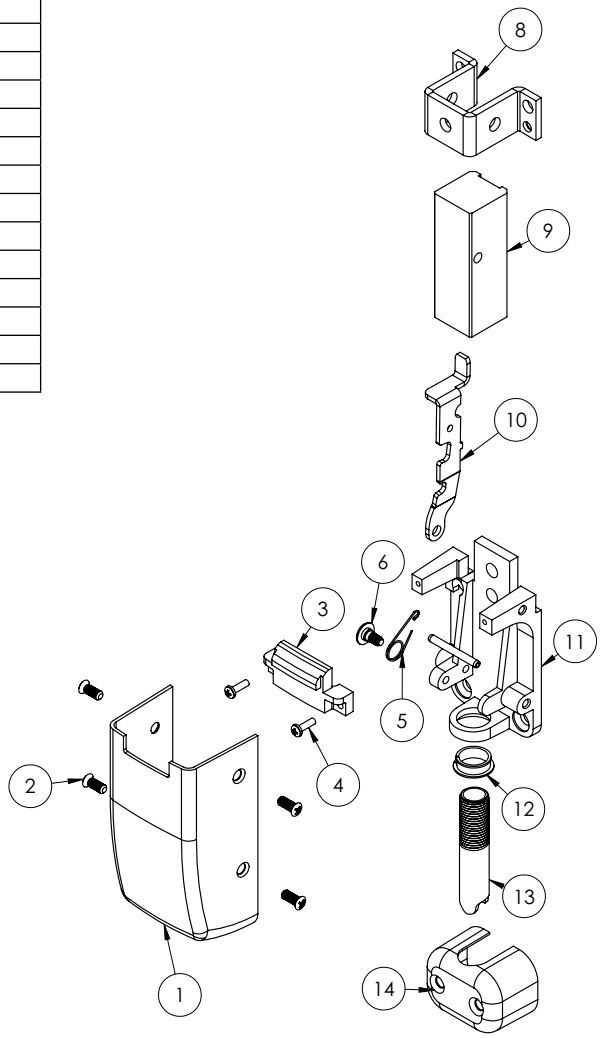
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2003	Top Case Assembly Manufactured Before 11/11/2002	Yes
	68-4561	Top Case Assembly Manufactured After 11/11/2002	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0084	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2003	97-0079	Top Case Filler	1	Yes
4		01-1490	#4-40 x 3/8 PH Pan MS	2	Yes
5		97-0579	Spring, Torsion	1	Yes
6		97-0065	Pin, Latch Release Lever	1	Yes
7		01-0695	Spirol Pin	1	Yes
8		97-0270	Top Reinforcement	1	Yes
9		97-2046	Top Slide Assembly	1	Yes
10		68-1155	Latch Release Lever	1	Yes
11		97-0080	Chassis	1	Yes
12		01-0476	Snap-In Nyliner	1	Yes
3	68-4561	97-0079	Top Case Filler	1	Yes
4		01-1490	#4-40 x 3/8 PH Pan MS	2	Yes
5		97-0579	Spring, Torsion	1	Yes
6		97-0065	Pin, Latch Release Lever	1	Yes
7		01-0695	Spirol Pin	1	Yes
8		97-0761	Top Reinforcement	1	Yes
9		68-4560	Top Slide Assembly	1	Yes
10		68-1665	Latch Release Lever	1	Yes
11		97-0080	Chassis	1	Yes
12		01-0476	Snap-In Nyliner	1	Yes
13	N/A	670T	Top Rod	1	Yes
14		97-0020	Rod Guide*	1	Yes
15		659	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

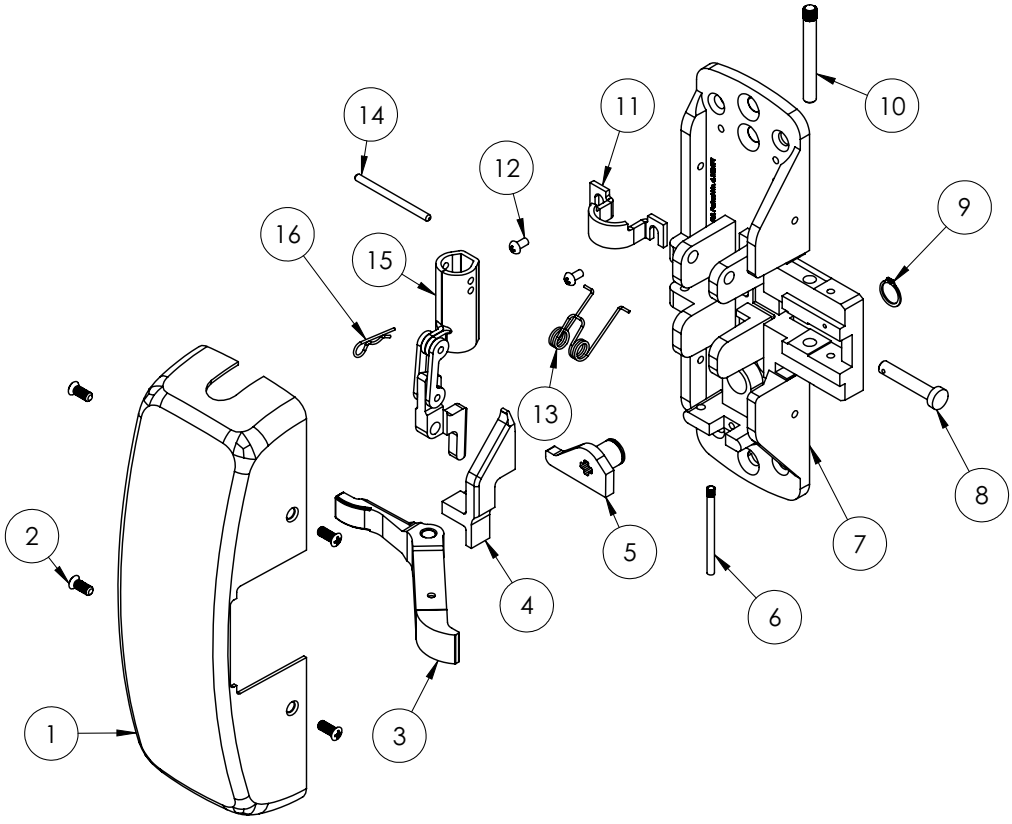
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	68-4568 (LHRB)	Chassis Assembly	Yes
	68-4569 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-4568(LHRB) 68-4569(RHRB)	68-1137	Lift Arm	1	Yes
4		68-1170	Outside Actuator, LH	1	Yes
		68-1171	Outside Actuator, RH		Yes
5		68-1208	ET Cam, LH	1	Yes
		68-1209	ET Cam, RH		Yes
6		68-1184	Guide Pin	1	Yes
7		68-1205	Chassis, LH	1	Yes
		68-1206	Chassis, RH		Yes
8		68-1191	Link Pin	1	Yes
9		01-0005	Retaining Ring	1	Yes
10		68-0239	Pivot Pin	1	Yes
11		68-1180	Tube Support	1	Yes
12		01-3595	Machine Screw	2	Yes
13		68-1193	Spring, Upper Link	1	Yes
14		97-0048	Rod Adjustment Pin	1	Yes
15		68-4270	Upper Link Assembly, LHRB	1	Yes
		68-4271	Upper Link Assembly, RHRB		Yes
16		68-1210	Hair Pin	1	Yes
17	N/A	68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

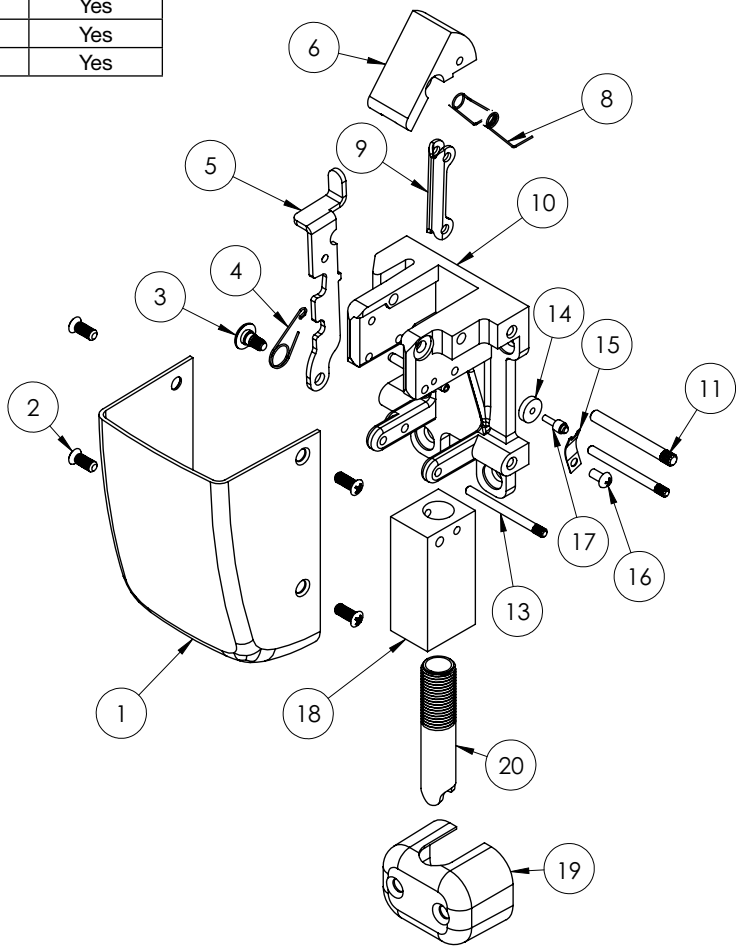
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	68-3933	Top Case Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0392	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-3933	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		68-1153	Top Case Latch Bolt	1	Yes
7		01-0697	Spirol Pin	2	Yes
8		97-0400	Top Case Spring	1	Yes
9		68-1460	Link, Pivot	1	Yes
10		97-0402	Top Chassis	1	Yes
11		97-0394	Pivot Pin, Latch Bolt	1	Yes
12		01-0461	Spirol Pin	1	Yes
13		97-0294	Pivot Pin	2	Yes
14		68-0991	Fusible Link	1	No
15		68-0419	Guide Spring	1	No
16		01-3563	#5-40 x 1/4 PH RD HD MS	1	No
17		68-0420	Pin, Fire Stop	1	No
18		68-1458	Top Rod Link	1	Yes
19	N/A	97-0020	Rod Guide*	1	Yes
20		670T	Top Rod	1	Yes
21		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

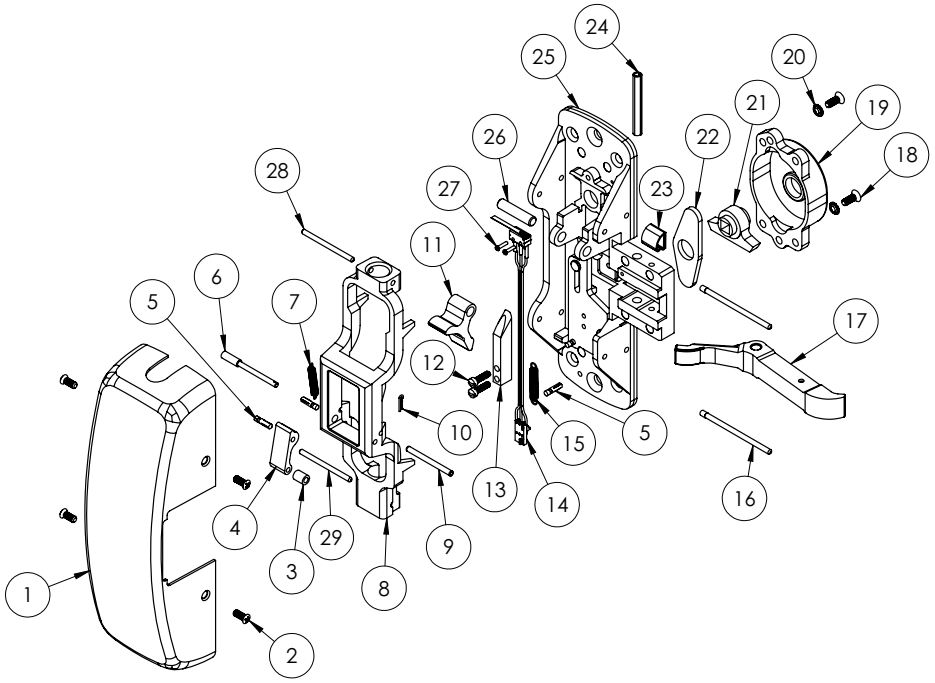
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
06, 13	68-3714 (LHRB)	Chassis Assembly	Yes
	68-3715 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3714(LHRB) 68-3715(RHRB)	68-1768	Spacer	1	No
4		68-1087	Locking Lever	1	No
5		01-0749	Groove Pin	3	No
6		68-1128	Slide Pivot Pin	1	No
7		68-1123	Lock Lever Spring	1	No
8		68-1671	Main Slide	1	No
9		68-1127	Roll Pin	1	No
10		98-0238	Guard Bracket Hairpin	1	Yes
11		68-1090	Lift Lever	1	Yes
12		01-4396	59-80 Machine Screw	2	No
13		68-1092	Lift Block	1	No
14		52-2217	Switch Assembly	1	Yes
15		97-0050	Knob Return Spring	1	Yes
16		68-0323	Chassis Pin	2	Yes
17		68-1137	Lift Arm	1	Yes
18		01-3384	8-32x7/16 PH FH MS	2	Yes
19		68-0367	Knob Hub Cover	1	Yes
20		01-0930	CS Lock Washer	2	Yes
21		97-0042	Knob Hub	1	Yes
22		97-0043	Knob Hub Retainer	1	Yes
23		01-0150	Wire Clip	1	Yes
24		01-4512	Spirol Pin	1	Yes
25		68-1105	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-1106	Chassis w/ Locking Slide Assembly, RHRB		No
26		68-0324	Lift Lever Pivot Pin	1	Yes
27		01-4381	Machine Screw	2	No
28	N/A	97-0049	Top Rod Adjustable Pin	1	Yes
29		97-0048	Bottom Rod Adjustable Pin	1	Yes
30		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

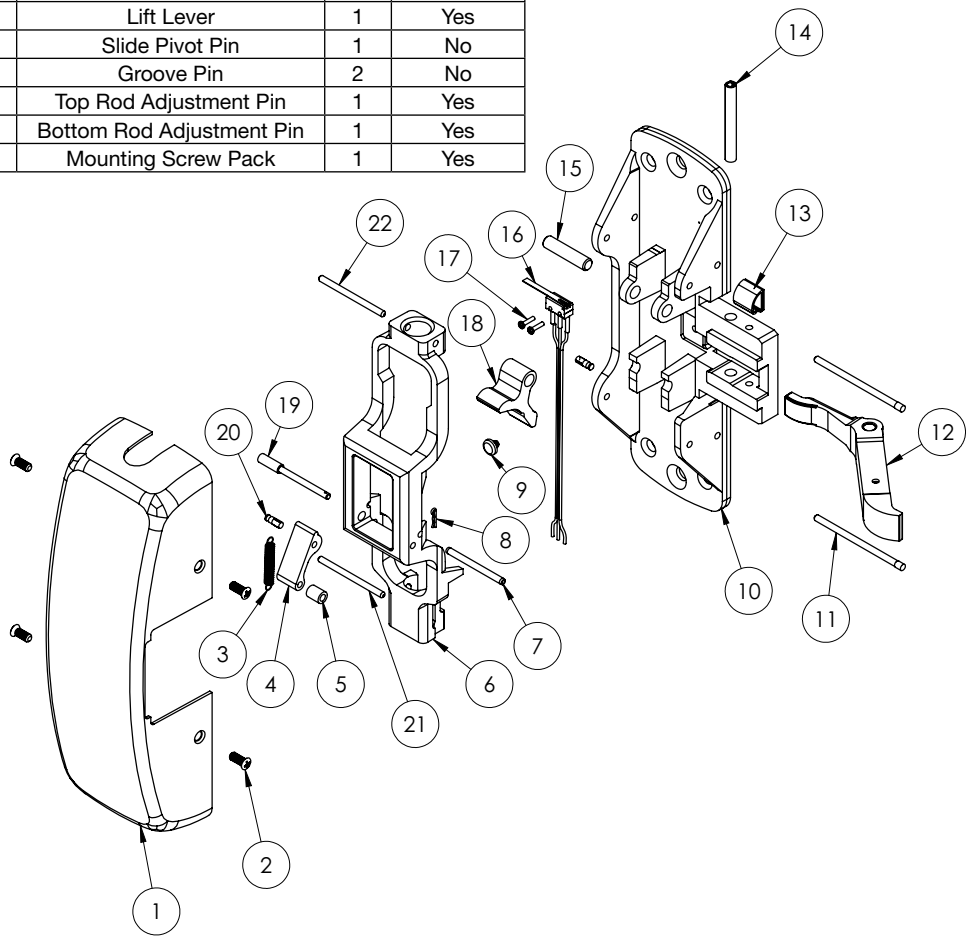
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
10, 40	68-3823 (LHRB)	Chassis Assembly	Yes
	68-3824 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3823(LHRB) 68-3824(RHRB)	68-1123	Spring, Locking Lever	1	No
4		68-1087	Locking Lever	1	No
5		68-1768	Spacer	1	No
6		68-1671	Main Slide	1	No
7		68-1127	Roll Pin	1	No
8		98-0238	Guard Bracket Hairpin	1	Yes
9		68-1294	Stop Pin	1	Yes
10		68-1113	Chassis, LHRB	1	No
		68-1114	Chassis, RHRB		No
11		68-0323	Chassis Pin	2	Yes
12		68-1137	Lift Arm	1	Yes
13		01-0150	Wire Clip	1	Yes
14		01-4512	Spirol Pin	1	Yes
15		68-0324	Lift Lever Pivot Pin	1	Yes
16		52-2217	Switch Assembly	1	Yes
17		01-4381	Machine Screw	2	No
18		68-1090	Lift Lever	1	Yes
19		68-1128	Slide Pivot Pin	1	No
20		01-0749	Groove Pin	2	No
21	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
22		97-0048	Bottom Rod Adjustment Pin	1	Yes
23		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

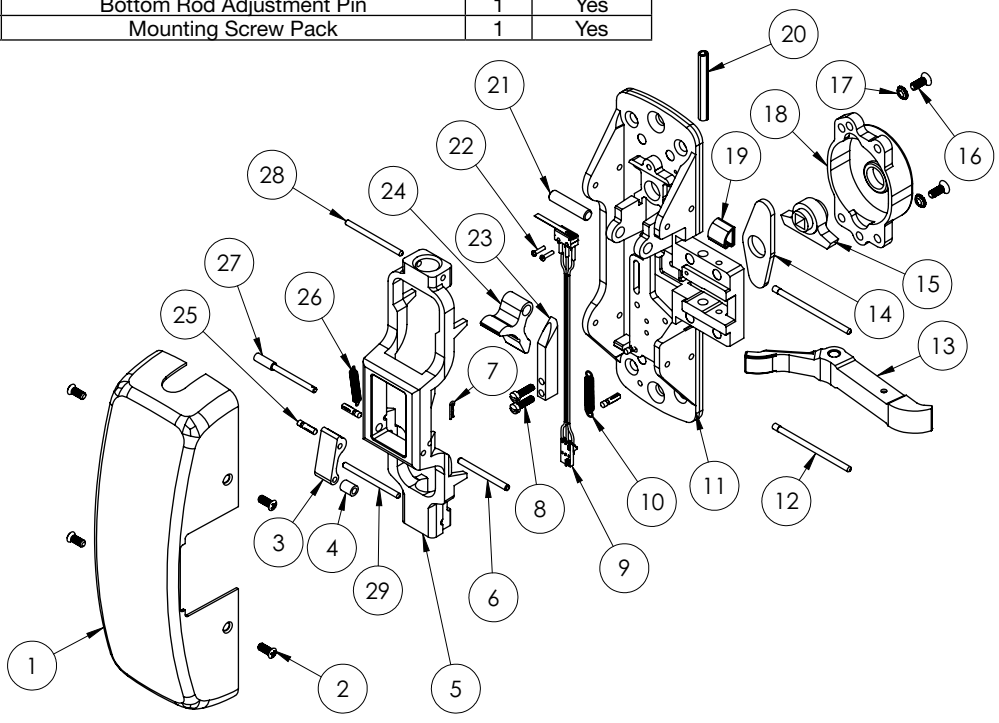
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
15, 43, 46, 73, 74	68-3717 (LHRB)	Chassis Assembly	Yes
	68-3718 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3717(LHRB) 68-3718(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	No
6		68-1127	Roll Pin	1	Yes
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	Yes
9		52-2217	Switch Assembly	1	Yes
10		97-0050	Knob Return Spring	1	Yes
11		68-2413	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis w/ Locking Slide Assembly, RHRB		No
12		68-0323	Chassis Pin	2	Yes
13		68-1137	Lift Arm	1	Yes
14		97-0043	Knob Hub Retainer	1	Yes
15		97-0042	Knob Hub	1	Yes
16		01-3384	8-32x7/16 PH FH MS	2	Yes
17		01-0930	Countersunk Lock Washer	2	Yes
18		68-0367	Knob Hub Cover	1	Yes
19		01-0150	Wire Clip	1	Yes
20		01-4512	Spirol Pin	1	Yes
21		68-0324	Lift Lever Pivot Pin	1	Yes
22		01-4381	Machine Screw	2	Yes
23		68-1092	Lift Block	1	Yes
24		68-1090	Lift Lever	1	Yes
25		01-0749	Groove Pin	3	No
26		68-1123	Spring, Locking Lever	1	No
27		68-1128	Slide Pivot Pin	1	No
28	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
29		97-0048	Bottom Rod Adjustment Pin	1	Yes
30		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

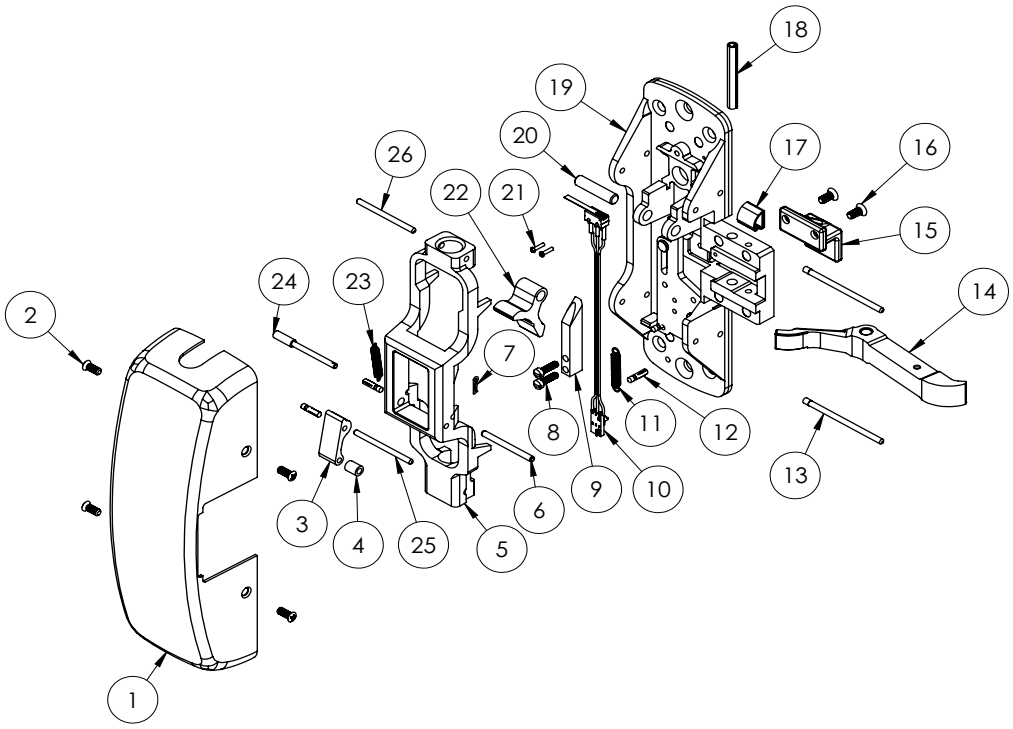
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
28	68-3829 (LHRB)	Chassis Assembly	Yes
	68-3830 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Auxillary Screw Pack*	1	Yes
3	68-3829(LHRB) 68-3830(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	Yes
9		68-1092	Lift Block	1	Yes
10		52-2217	Switch Assembly	1	Yes
11		97-0050	Knob Return Spring	1	Yes
12		01-0749	Groove Pin	3	No
13		68-0323	Chassis Pin	2	Yes
14		68-1137	Lift Arm	1	Yes
15		97-0089	Thumb Piece Lever	1	Yes
16		01-1146	8-32x3/8 PH FL U'CUT W/NY	1	Yes
17		01-0150	Wire Clip	1	Yes
18		01-4512	Spirol Pin	1	Yes
19		68-2413	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis w/ Locking Slide Assembly, RHRB		No
20		68-0324	Lift Lever Pivot Pin	1	Yes
21		01-4381	Machine Screw	2	No
22		68-1090	Lift Lever	1	Yes
23		68-1123	Spring, Locking Lever	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustable Pin	1	Yes
26		97-0049	Top Rod Adjustable Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

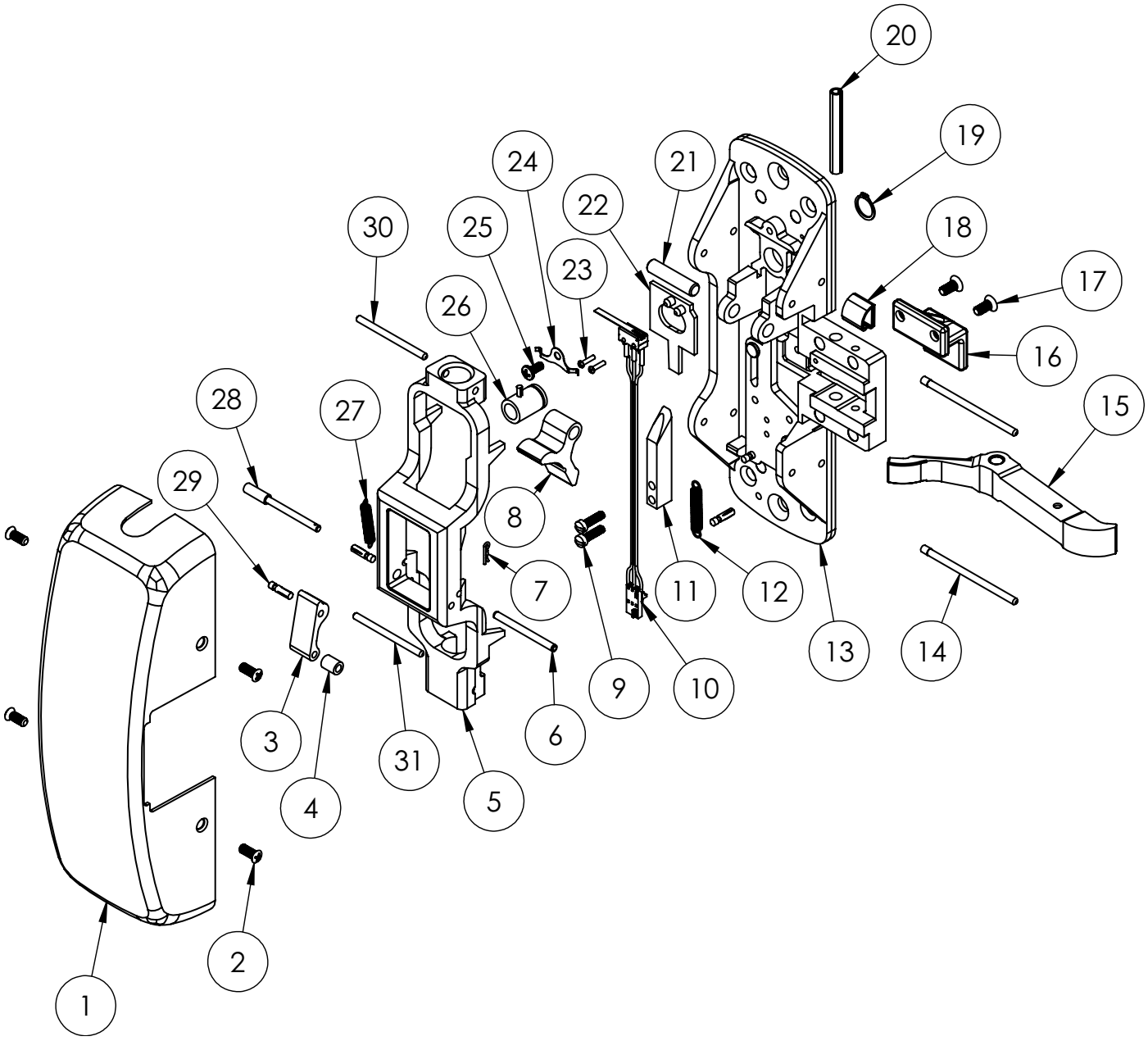
Function	Assembly No.	Description	Sellable
62, 63	68-3826 (LHRB)	Chassis Assembly	Yes
	68-3827 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3826(LHRB) 68-3827(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	No
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		68-1090	Lift Lever	1	Yes
9		01-4396	59-80 Machine Screw	2	Yes
10		52-2217	Switch Assembly	1	Yes
11		68-1092	Lift Block	1	Yes
12		97-0050	Knob Return Spring	1	Yes
13		68-2413	Chassis and Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis and Locking Slide Assembly, RHRB		No
14		68-0323	Chassis Pin	2	Yes
15		68-1137	Lift Arm	1	Yes
16		97-0089	Thumb Piece Lever	1	Yes
17		01-1146	8-32x3/8 PH FL U'CUT W/NY	1	Yes
18		01-0150	Wire Clip	1	Yes
19		01-0005	Retaining Ring	1	Yes
20		01-4512	Spirol Pin	1	Yes
21		68-0324	Lift Lever Pivot Pin	1	Yes
22		68-2198	Locking Slide Assembly, LHRB	1	Yes
		68-2199	Locking Slide Assembly, RHRB		Yes
23		01-4381	Machine Screw	2	Yes
24		68-0368	Locking Slide Spring, LHRB	1	Yes
		97-0006	Locking Slide Spring, RHRB		Yes
25		01-1190	6-32x5/16 PH PNHD Self Tap Screw	1	Yes
26		97-2048	Cylinder Hub and Pin Assembly	1	Yes
27		68-1123	Lock Lever Spring	1	No
28		68-1128	Slide Pivot Pin	1	No
29		01-0749	Groove Pin	3	No
30	N/A	97-0049	Top Rod Adjustable Pin	1	Yes
31		97-0048	Bottom Rod Adjustable Pin	1	Yes
32		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

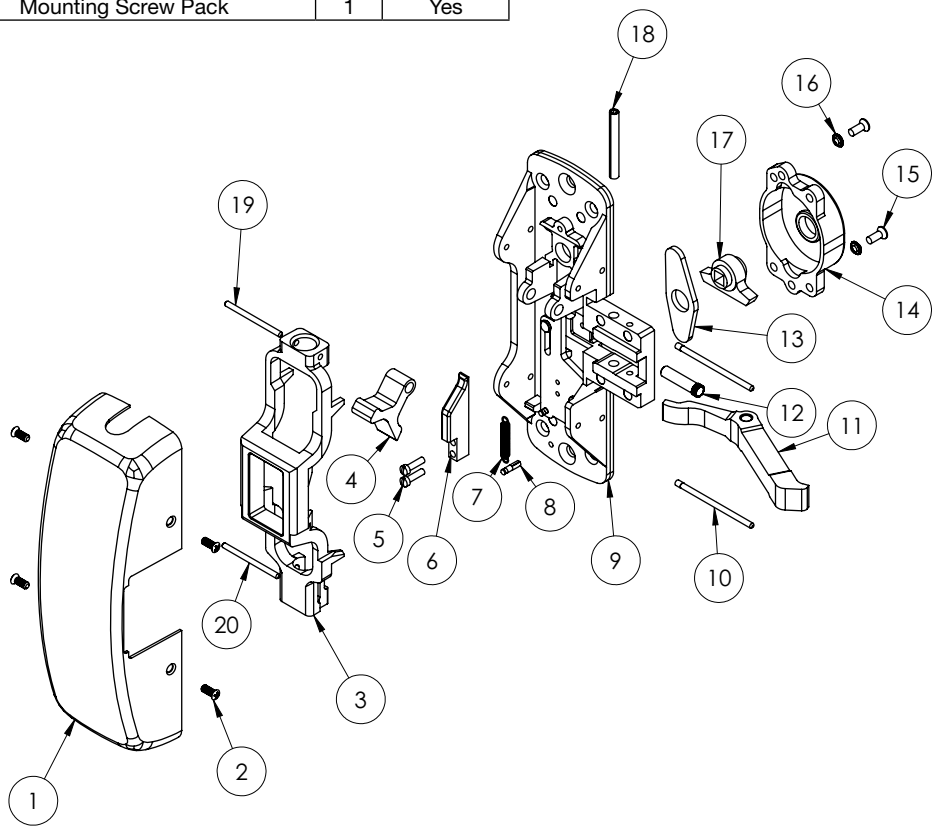
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
06, 13, 43, 46	68-7306 (LHRB)	Chassis Assembly	Yes
	68-7307 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7306(LHRB) 68-7307(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		01-4396	59-80 Machine Screw	2	Yes
6		68-1655	Lift Block	1	Yes
7		97-0050	Knob Return Spring	1	Yes
8		01-0749	Groove Pin	1	No
9		68-7310	Chassis and Slide Assembly, LHRB	1	No
		68-7311	Chassis and Slide Assembly, RHRB		No
10		68-0323	Chassis Pin	2	Yes
11		68-0241	Lift Arm	1	Yes
12		01-9372	Lift Lever Pivot Pin	1	Yes
13		97-0043	Knob Hub Retainer	1	Yes
14		68-0367	Knob Hub Cover	2	Yes
15		01-3384	8-32x7/16 PH FH MS	2	Yes
16		01-0930	Countersunk Lock Washer	2	Yes
17		97-0042	Knob Hub	1	Yes
18		01-4512	Spirol Pin	1	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

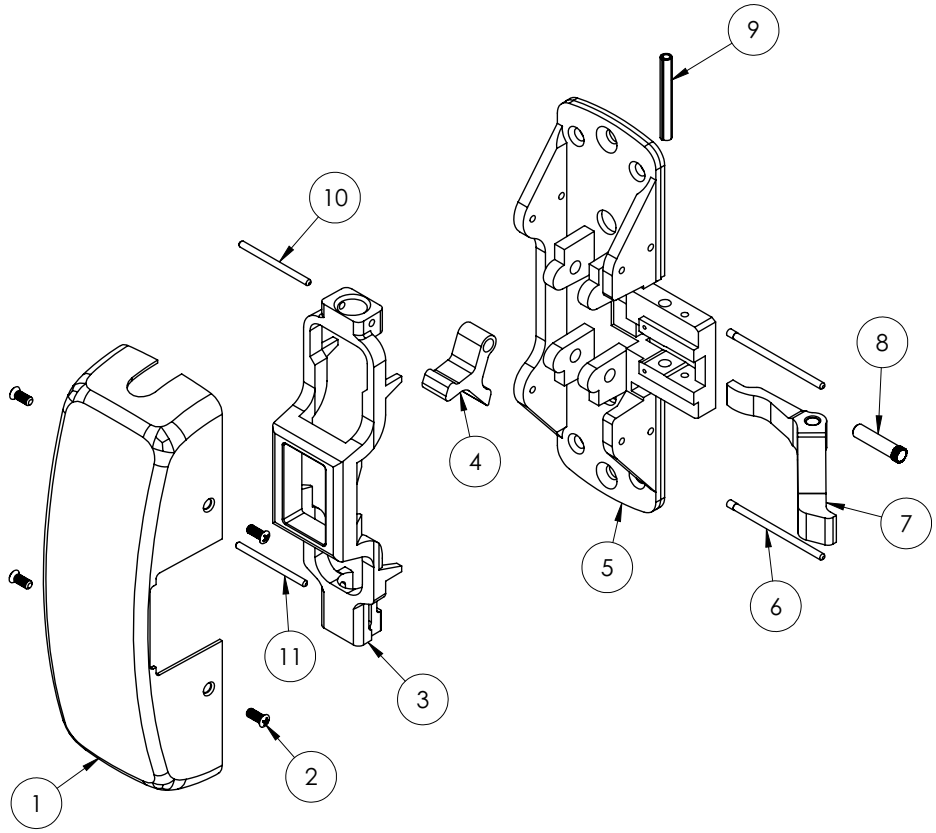
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(10, 40)	68-7308 (LHRB)	Chassis Assembly	Yes
	68-7309 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7308(LHRB) 68-7309(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		68-1660	Chassis	1	Yes
6		68-0323	Chassis Pin	2	Yes
7		68-0241	Lift Arm	1	Yes
8		01-9372	Lift Lever Pivot Pin	1	Yes
9	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
10		97-0048	Bottom Rod Adjustment Pin	1	Yes
11		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

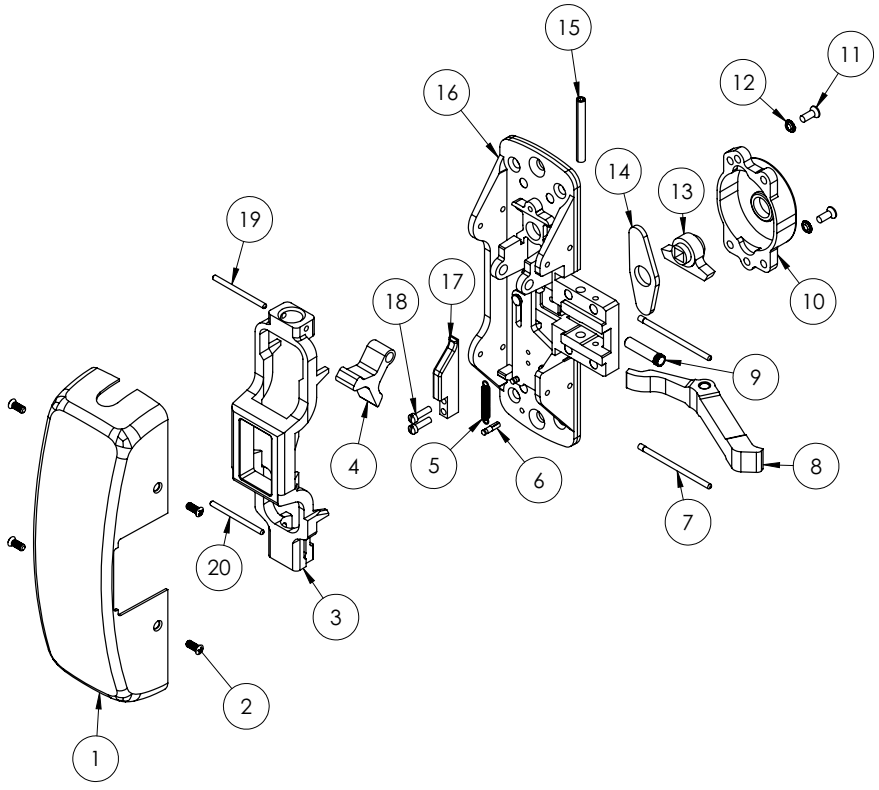
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(15, 73, 74)	68-7312 (LHRB)	Chassis Assembly	Yes
	68-7313 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7312(LHRB) 68-7313(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-0323	Chassis Pin	2	Yes
8		68-0241	Lift Arm	1	Yes
9		01-9372	Lift Lever Pivot Pin	1	Yes
10		68-0367	Knob Hub Cover		Yes
11		01-3384	8-32x7/16 PH FH MS	2	Yes
12		01-0930	Countersunk Lock Washer	2	Yes
13		97-0042	Knob Hub	1	Yes
14		97-0043	Knob Hub Retainer	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-7310	Chassis and Slide Assembly, LHRB	1	No
		68-7311	Chassis and Slide Assembly, RHRB		No
17		68-1655	Lift Block	1	Yes
18		01-4396	Machine Screw #6-32x1/2	2	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

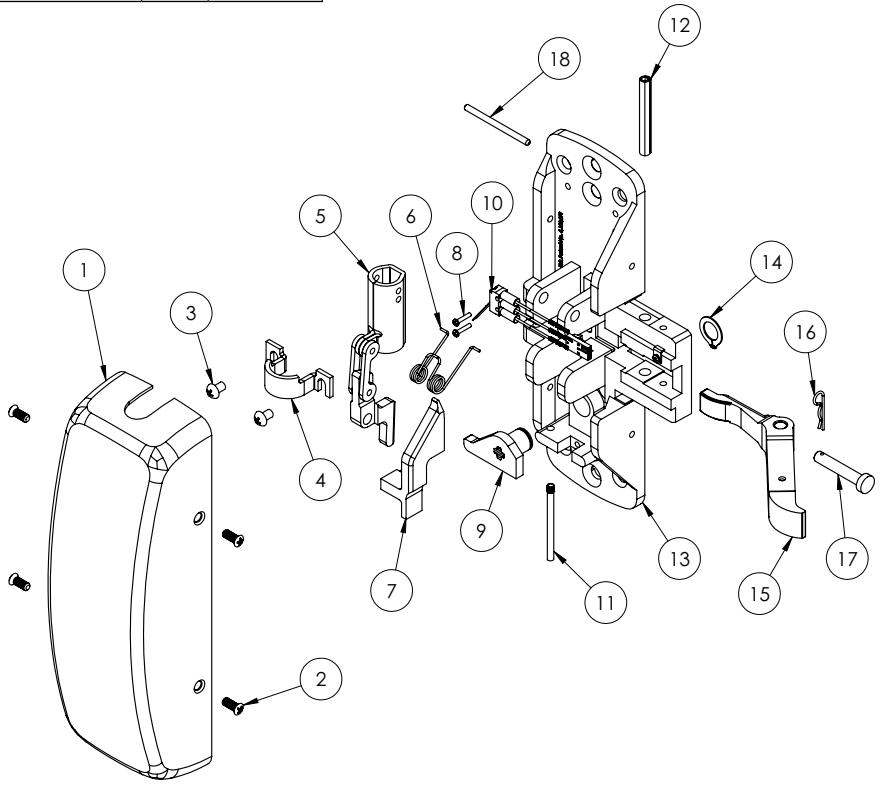
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	68-5449 (LHRB)	Chassis Assembly	Yes
	68-5450 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-5449 68-5450	01-3595	#8-32x1/4" Machine Screw*	1	Yes
4		68-1180	Tube Support	1	Yes
5		68-4270	Upper Link Assembly, LHRB	1	Yes
		68-4271	Upper Link Assembly, RHRB		Yes
6		68-1193	Upper Link Spring	1	Yes
7		68-1170	Outside Actuator, LHRB	1	Yes
		68-1171	Outside Actuator, RHRB		Yes
8		01-1237	#1-72 PH Pan Head MS	1	Yes
9		68-1208	ET Cam, LH	1	Yes
		68-1209	ET Cam, RH		Yes
10		52-5133	Switch and Wire Assembly	1	Yes
11		68-1184	Guide Pin	1	Yes
12		01-4512	Spirol Pin	1	Yes
13		68-1205	Chassis, LH	1	No
		68-1206	Chassis, RH		No
14		01-0005	Retaining Ring	1	Yes
15		68-1137	Lift Arm	1	Yes
16		68-1210	Hair Pin	1	Yes
17		68-1191	Link Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19	N/A	68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

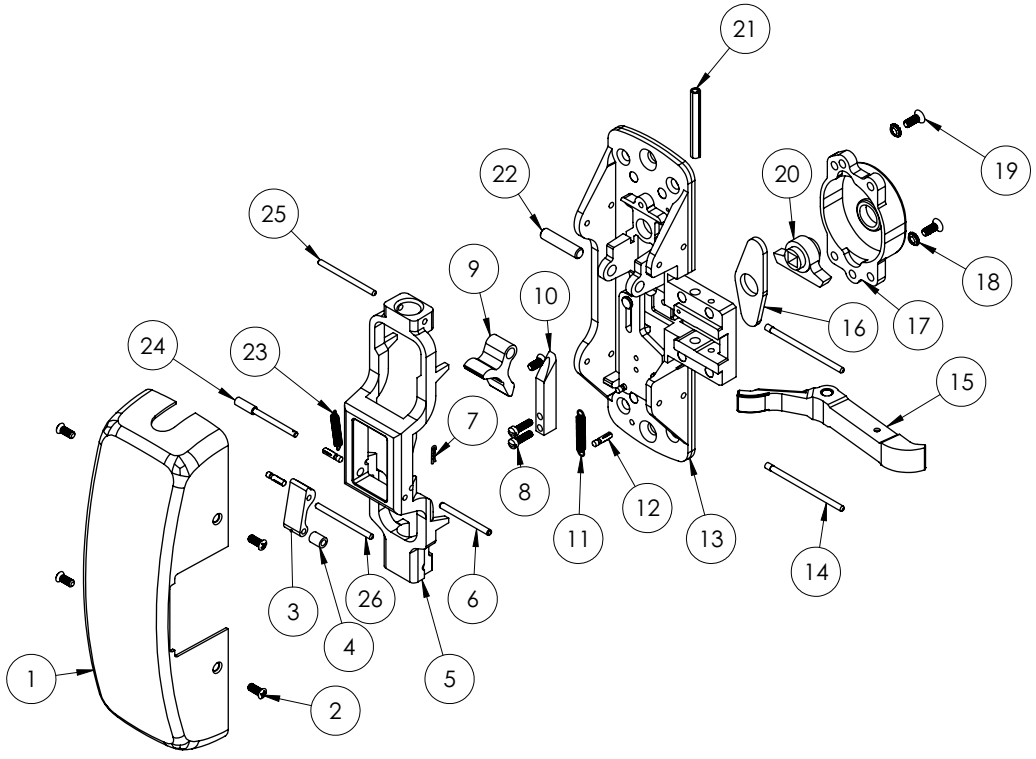
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
06, 10, 13, 40	68-6042 (LHRB)	Chassis Assembly	Yes
	68-6043 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-6042(LHRB) 68-6043(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	No
9		68-1090	Lift Lever	1	Yes
10		68-1092	Lift Block	1	Yes
11		97-0050	Knob Return Spring	1	Yes
12		01-0749	Groove Pin	3	Yes
13		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
14		68-0323	Chassis Pin	2	Yes
15		68-1137	Lift Arm	1	Yes
16		97-0043	Knob Hub Retainer	1	Yes
17		68-0367	Knob Hub Cover	1	Yes
18		01-0930	Countersunk Lock Washer	2	Yes
19		01-3384	8-32x7/16 PH FH MS	2	Yes
20		97-0042	Knob Hub	1	Yes
21		01-4512	Spirol Pin	1	Yes
22		68-0324	Lift Lever Pivot Pin	2	Yes
23		68-1123	Return Spring, Guarding	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
26		97-0049	Top Rod Adjustment Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

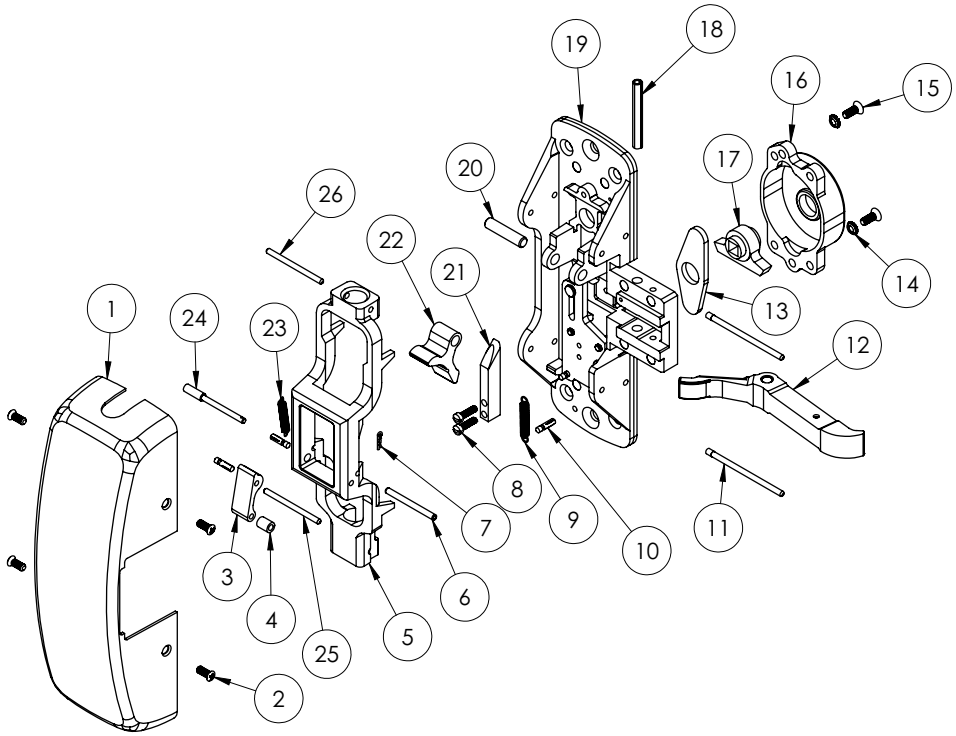
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12, 43, 46, 73, 74	68-6044 (LHRB)	Chassis Assembly	Yes
	68-6045 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-6044(LHRB) 68-6045(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	Yes
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	No
9		97-0050	Knob Return Spring	1	Yes
10		01-0749	Groove Pin	3	Yes
11		68-0323	Chassis Pin	2	Yes
12		68-1137	Lift Arm	1	Yes
13		97-0043	Knob Hub Retainer	1	Yes
14		01-0930	Countersunk Lock Washer	2	Yes
15		01-3384	8-32x7/16 PH FH MS	2	Yes
16		68-0367	Knob Hub Cover	1	Yes
17		97-0042	Knob Hub	1	Yes
18		01-4512	Spirol Pin	1	Yes
19		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
20		68-0324	Lift Lever Pivot Pin	2	Yes
21		68-1092	Lift Block	1	No
22		68-1090	Lift Lever	1	Yes
23		68-1123	Return Spring, Guarding	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
26		97-0049	Top Rod Adjustment Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

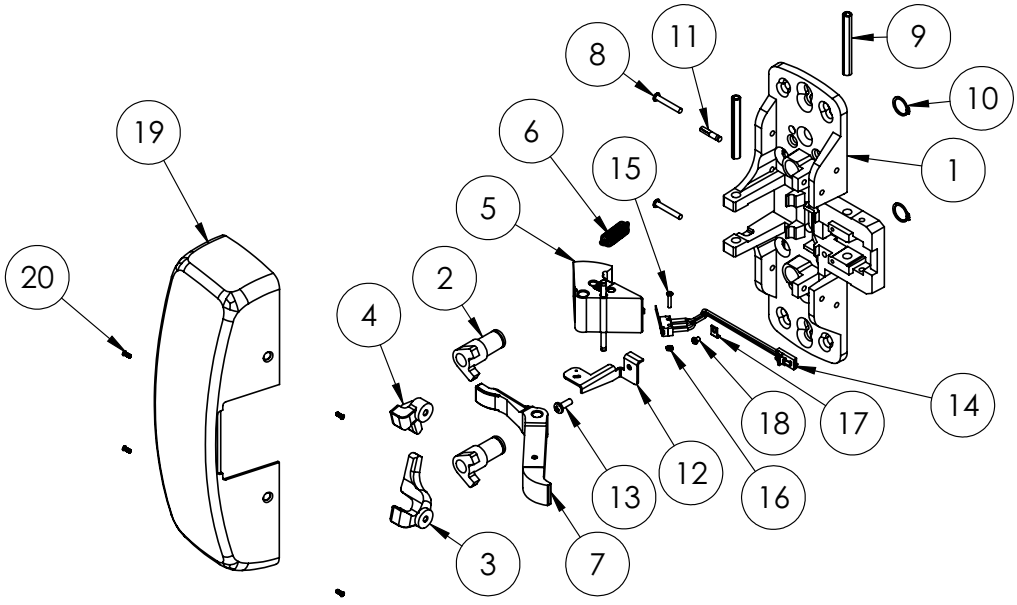
(WS-/53-)8804 (WS-/53-)8806 (WS-/53-)8810 (WS-/53-)8813
(WS-/53-)8815 (WS-/53-)8840 (WS-/53-)8843 (WS-/53-)8844
(WS-/53-)8846 (WS-/53-)8873 (WS-/53-)8874 (WS-/53-)8875
(WS-/53-)8876 (WS-/53-)8877 (WS-/53-)8878 (WS-/53-)8881
(WS-/53-)8882 (WS-/53-)8888

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
All functions	68-4261	LHRB/RHRB	Yes
WS- All functions		LHRB/RHRB	
53- All functions	68-6075	LHRB/RHRB	Yes
WS-53- All functions		LHRB/RHRB	

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1389	Chassis Blank (Std)	1	No
2		98-0018	Outside Cylinder Hub	2	Yes
3		68-1366	Lift Lever (RH)	1	Yes
4		68-1367	Lift Lever (LH)	1	Yes
5		68-4413	Standard Latchbolt (68-4261)	1	Yes
		68-7417	53- Standard Latchbolt (68-6075)	1	Yes
6		98-0028	Latchbolt Spring	1	Yes
7		68-1137	Lift Arm	1	Yes
8		98-0011	Latchbolt Lever Pivot Pin	2	Yes
9		01-4512	Spirol Pin	2	Yes
10		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
11		01-0008	Groove Pin	1	No
12		68-1685	Switch Bracket (53- Only)	1	Yes
13		01-1482	#2-56 X 1/8" Ph Pn Hd Machine Screw (53- Only)	1	Yes
14		52-4545	Switch Assembly (53- Only)	1	Yes
15		01-9446	#1-72 X 11/32" Ph Fl Hd Machine Screw (53- Only)	1	Yes
16		01-0909	Hex Machine Screw Nut (53- Only)	1	Yes
17		52-0310	Cable Clamp (53- Only)	1	Yes
18		01-1482	Cr-Phms #2-56 X 1/8" (53- Only)	1	Yes
19	N/A	68-0406	Cover[1]	1	Yes
20		68-3905	Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

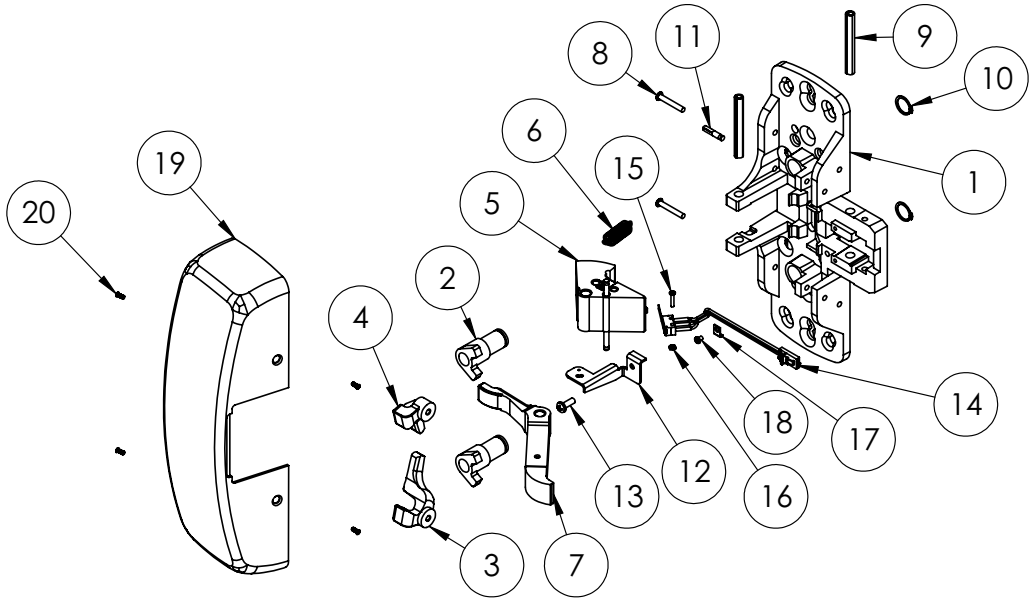
(12-/WS-/53)8804 (12-/WS-/53)8806 (12-/WS-/53)8810 (12-/WS-/53)8813
(12-/WS-/53)8815 (12-/WS-/53)8840 (12-/WS-/53)8843 (12-/WS-/53)8844
(12-/WS-/53)8846 (12-/WS-/53)8873 (12-/WS-/53)8874 (12-/WS-/53)8875
(12-/WS-/53)8876 (12-/WS-/53)8877 (12-/WS-/53)8878 (12-/WS-/53)8881
(12-/WS-/53)8882 (12-/WS-/53)8888

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12- All functions	68-4263	LHRB/RHRB	YES
WS-12- All functions		LHRB/RHRB	
12-53- All functions	68-6076	LHRB/RHRB	YES
WS-12-53- All functions		LHRB/RHRB	

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1378	Chassis Blank (12-)	1	No
2		98-0018	Outside Cylinder Hub	2	Yes
3		68-1366	Lift Lever (RH)	1	Yes
4		68-1367	Lift Lever (LH)	1	Yes
5		68-4414	Fire Rated Latchbolt (68-4263)	1	Yes
		68-7418	12-53- Standard Latchbolt (68-6076)	1	Yes
6		98-0028	Latchbolt Spring	1	Yes
7		68-1137	Lift Arm	1	Yes
8		98-0011	Latchbolt Lever Pivot Pin	2	Yes
9		01-4512	Spirol Pin	2	Yes
10		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
11		01-0008	Groove Pin	1	No
12		68-1685	Switch Bracket (53- Only)	1	Yes
13		01-1482	#2-56 Ph Pn Hd Machine Screw (53- Only)	1	Yes
14		52-4545	Switch Assembly (53- Only)	1	Yes
15		01-9446	#1-72 X 11/32" Ph Fl Hd Machine Screw (53- Only)	1	Yes
16		01-0909	Hex Machine Screw Nut (53- Only)	1	Yes
17		52-0310	Cable Clamp (53- Only)	1	Yes
18		01-1482	Cr-Phms #2-56 X 1/8" (53- Only)	1	Yes
19	N/A	68-0406	Cover[1]	1	Yes
20		68-3905	Cover Screw Pack (#8-32 X 5/16")[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

AL- AND GL- PREFIXES

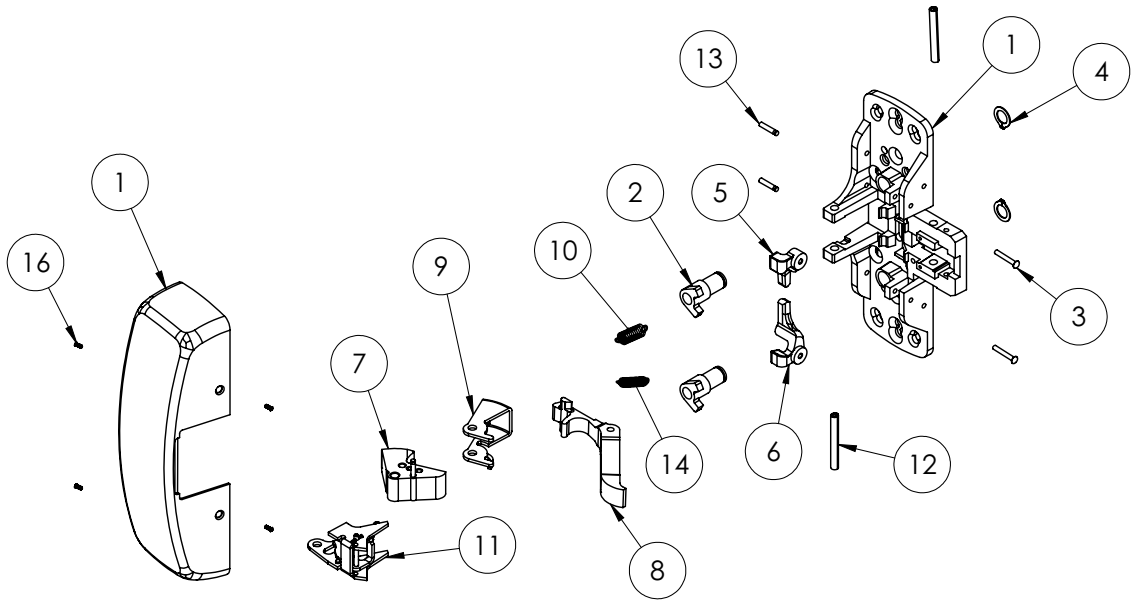
8804 8806 8810 8813 8815 8840
8843 8844 8846 8875 8876 8877
8878 8881 8882

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL- (All Functions Except 77,78,81, And 82)	68-4410	LHRB/RHRB	Yes
GL- (All Functions)		LHRB/RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1485	Chassis (Std)	1	No
2		98-0018	Outside Hub	2	Yes
3		98-0011	Latchbolt Lever Pin	2	Yes
4		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
5		68-1366	Lift Lever (RH)	1	Yes
6		68-1367	Lift Lever (LH)	1	Yes
7		68-4415	Guarded Latchbolt	1	Yes
8		68-1353	Lift Arm	1	Yes
9		68-1352	Guide	1	Yes
10		98-0028	Latchbolt Spring	1	Yes
11		68-4417	Guard Bracket Std	1	Yes
12		01-4512	Spirol Pin	2	Yes
13		01-0008	Groove Pin	2	No
14		68-1394	Guide Spring	1	Yes
15	N/A	68-1014	Cover[1]	1	Yes
16		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

AL- AND GL- PREFIXES

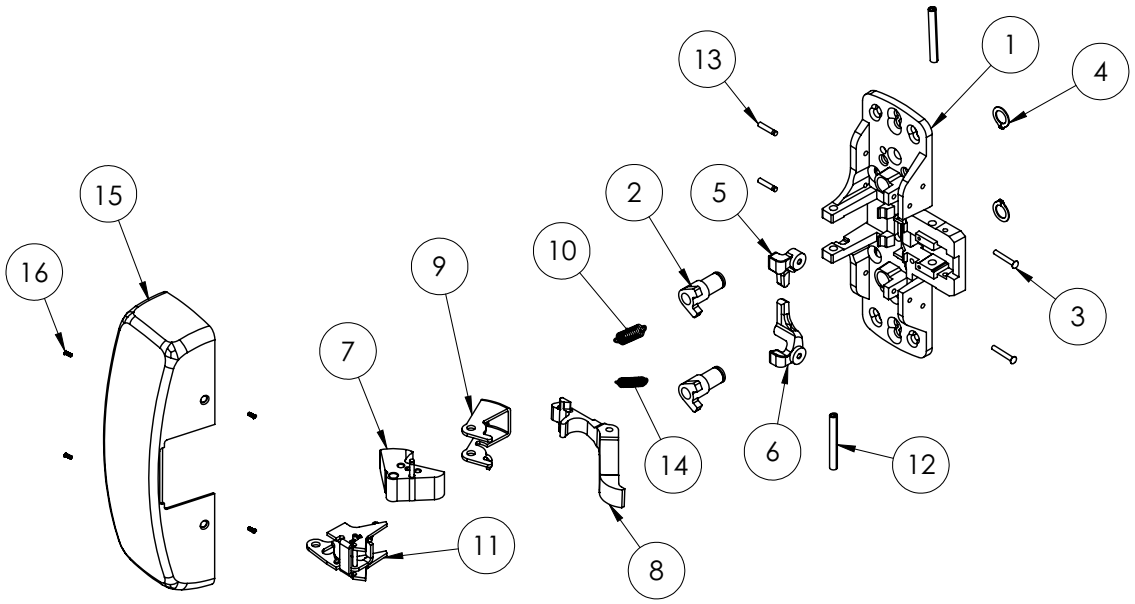
12-8804 12-8806 12-8810 12-8813
12-8815 12-8840 12-8843 12-8844
12-8846 12-8875 12-8876 12-8877
12-8878 12-8881 12-8882

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-AL- (All Functions Except 77,78,81,82)	68-4411	LHRB/RHRB	Yes
12-GL- (All Functions)			

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1378	Chassis (12-)	1	No
2		98-0018	Outside Hub	2	Yes
3		98-0011	Latchbolt Lever Pin	2	Yes
4		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
5		68-1366	Lift Lever (Rh)	1	Yes
6		68-1367	Lift Lever (Lh)	1	Yes
7		68-4415	Guarded Latchbolt	1	Yes
8		68-1353	Lift Arm	1	Yes
9		68-1352	Guide	1	Yes
10		98-0028	Latchbolt Spring	1	Yes
11		68-4417	Guard Bracket Std	1	No
12		01-4512	Spirol Pin	2	Yes
13		01-0008	Groove Pin	2	No
14		68-1394	Guide Spring	1	Yes
15	N/A	68-1014	Cover[1]	1	Yes
16		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

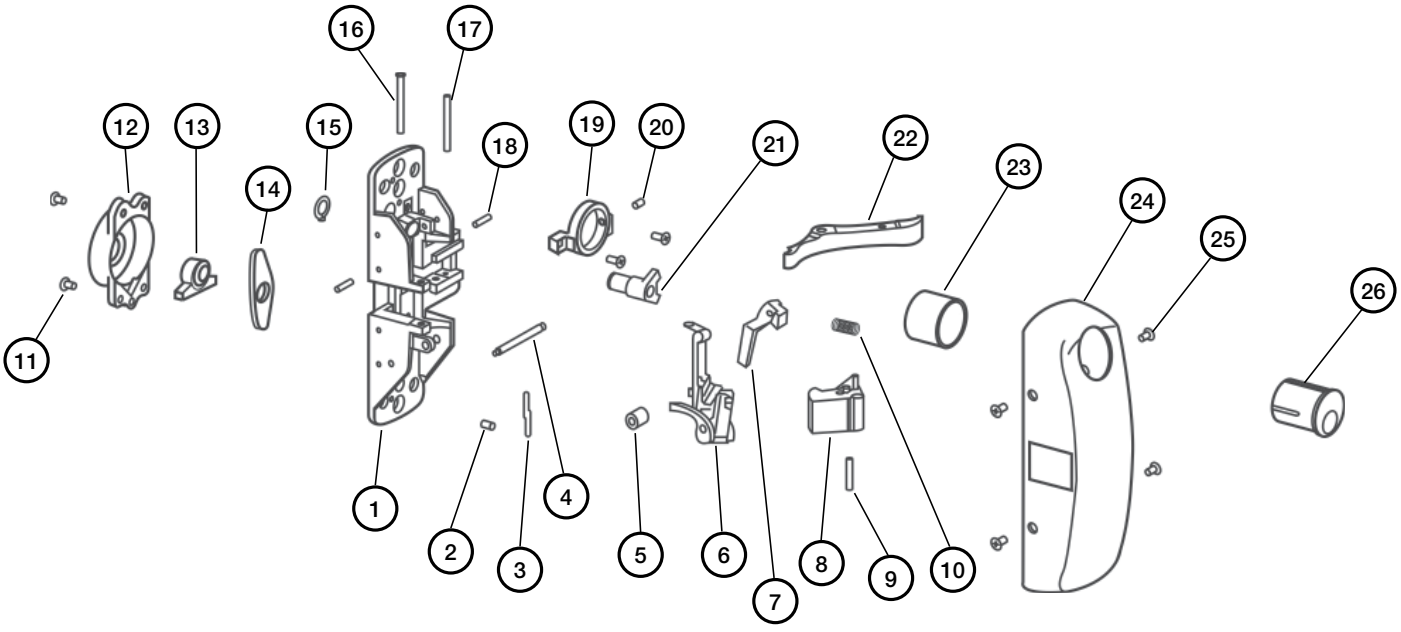
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	68-0408	Chassis Assembly	1	No
2	01-0008	Groove Pin	1	No
3	97-0050	Spring Knob Return	1	Yes
4	68-0271	Pivot Pin Knob Lever	1	Yes
5	68-0273	Bushing Knob Lever	1	Yes
6	68-4236	Knob Lever Assy (LHRB)	1	Yes
	68-4235	Knob Lever Assy (RHRB)	1	Yes
7	68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
	68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
8	98-2034	Latchbolt Assy	1	Yes
9	97-0040	Bushing Latchbolt	1	Yes
10	98-0028	Spring Latchbolt	1	Yes
11	01-3384	Screw 8-32 x 5/16	4	Yes
12	68-0367	Knob Hub Cover	1	Yes
13	97-0042	Knob Hub	1	Yes
14	97-0043	Knob Hub Retainer	1	Yes
15	01-0005	Retaining Ring	1	Yes
16	01-0013	Screw Latchbolt Pivot	1	Yes

Item	Part No.	Description	Qty.	Sellable
17	01-4512	Pivot Pin Left Arm	1	Yes
18	98-0011	Pivot Pin Latchbolt Lever	1	Yes
19	98-0020	Inside Cylinder Retainer	1	Yes
20	01-1095	Set Screw #8-32 x 1/4 Cup Point	1	Yes
21	98-0018	Outside Cylinder Hub	1	Yes
22	68-0241	Lift Arm	1	Yes
23	98-0021	Blocking Ring[1]	1	Yes
24	68-0408	Cover (LHRB)[1]	1	Yes
	68-0409	Cover (RHRB)[1]		
25	68-3908	Cover Screw Pack[1]	1	Yes
—	68-2143	Screw Pack	1	Yes
26	—	Cylinder[1,3]	1	Yes
—	649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

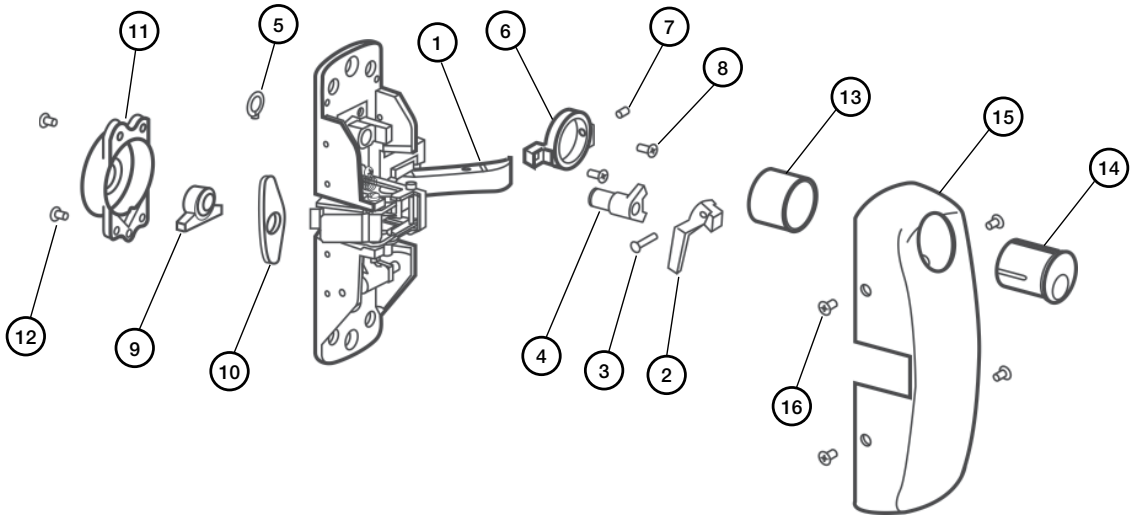
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8816	68-4075	LHRB	Yes
AL-/GL-8816	68-4076	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1015	Chassis	1	No
2		68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
		68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
3		98-0011	Latchbolt Lever Pivot Pin	1	Yes
4		98-0018	Outside Cylinder Hub	1	Yes
5		01-0005	Retaining Ring	1	Yes
6		98-0020	Inside Cylinder Retainer	1	Yes
7		01-1095	Cylinder Set Screw	1	Yes
8		01-1146	Machine Screw (8-32 x 5/16)	2	Yes
9		97-0042	Knob Hub	1	Yes
10		97-0043	Knob Hub Retainer	1	Yes
11		68-0367	Knob Hub Cover	1	Yes
12		01-3384	Machine Screw (8-32 x 3/8)	2	Yes
13	N/A	98-0021	Blocking Ring[1]	1	Yes
14		-	Cylinder[1,3]	1	Yes
15		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
16		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

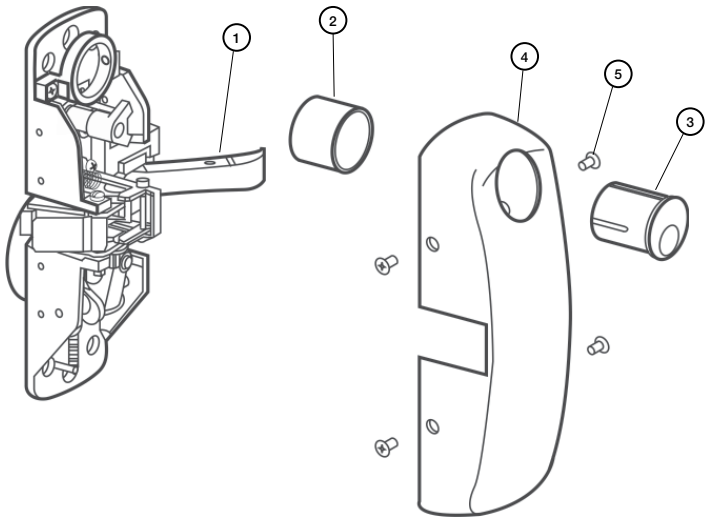
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8816	68-4077	LHRB	Yes
	68-4078	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4077	Chassis Assembly (LHRB)	1	Yes
	N/A	68-4078	Chassis Assembly (RHRB)	1	Yes
2		98-0021	Blocking Ring[1]	1	Yes
3		—	Cylinder[1,2]	1	Yes
4		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

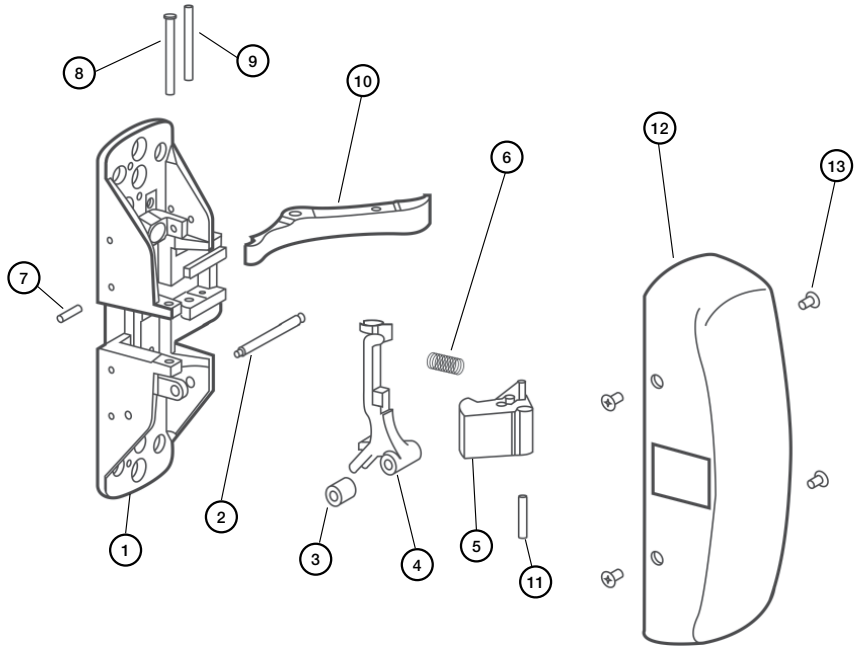
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8828	68-2106	LHRB	Yes
	68-2107	RHRB	

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis (LHRB)	1	No
		—	Chassis (RHRB)	1	No
2		68-0271	Pivot Pin Thumb Lever	1	Yes
3		68-0273	Bushing Thumb Lever	1	Yes
4		68-0260	Thumb Piece Lever (LHRB)	1	Yes
		68-0261	Thumb Piece Lever (RHRB)	1	Yes
5		98-2034	Latchbolt Assy	1	Yes
6		98-0028	Spring Latchbolt	1	Yes
7		01-0008	Groove Pin	1	No
8		01-0013	Screw Latchbolt Pivot	1	Yes
9		01-4512	Pivot Pin Lift Arm	1	Yes
10		68-0241	Lift Arm	1	Yes
11		97-0040	Bushing Latchbolt	1	Yes
12	N/A	68-0406	Cover[1]	1	Yes
13		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

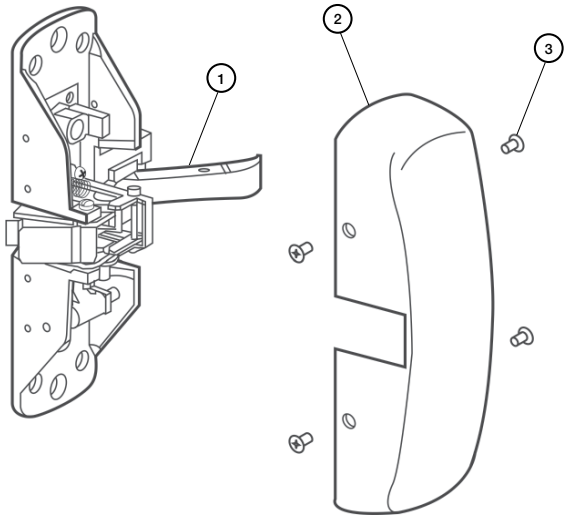
ASSA ABLOY, the global leader in door opening solutions

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL- GL-	68-4080	LHRB	Yes
	68-4081	RHRB	
12- GL-	68-4082	LHRB	
	68-4083	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4080	Chassis Assembly STD LHRB	1	Yes
		68-4081	Chassis Assembly STD RHRB	1	Yes
		68-4082	Chassis Assembly 12- LHRB	1	Yes
		68-4083	Chassis Assembly 12- RHRB	1	Yes
2	N/A	68-1014	Cover[1]	1	Yes
3		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack STD	1	Yes
		68-2165	Screw Pack 12	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

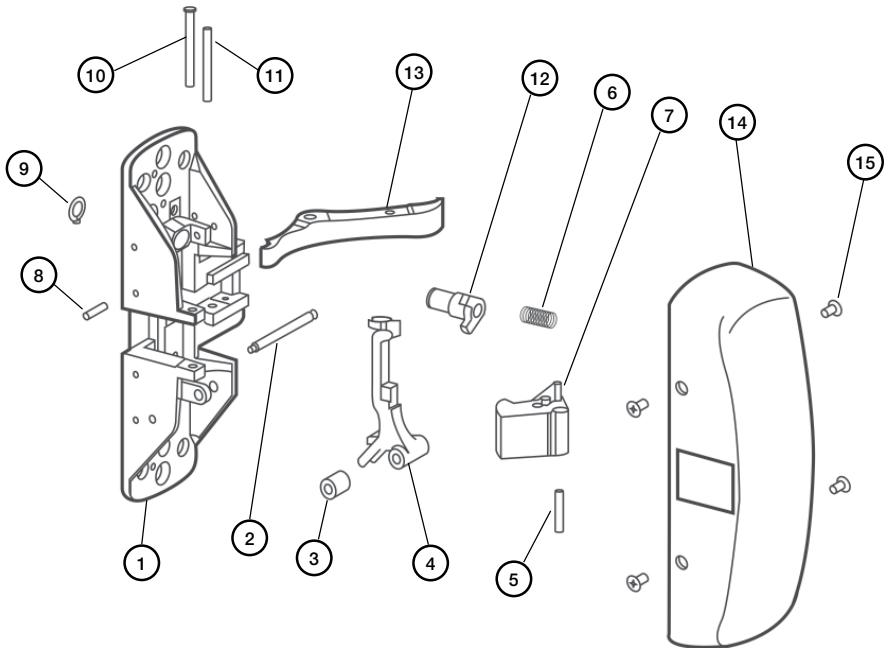
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8863	68-2109	LHRB	Yes
8863	68-2110	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis Assembly (LHRB)	1	No
		—	Chassis Assembly (RHRB)	1	No
2		68-0271	Pivot Pin Thumb Lever	1	Yes
3		68-0273	Bushing Thumb Lever	1	Yes
4		68-0260	Thumb Piece Lever LHRB	1	Yes
		68-0261	Thumb Piece Lever RHRB	1	No
5		97-0040	Bushing Latchbolt	1	Yes
6		98-0028	Spring Latchbolt	1	Yes
7		98-2034	Latchbolt Assy	1	Yes
8		01-0008	Groove Pin	1	No
9		01-0005	Retaining Ring	1	Yes
10		01-0013	Screw Latchbolt Pivot	1	Yes
11		01-4512	Pivot Pin Lift Arm	1	Yes
12		98-0018	Outside Cylinder Hub	1	Yes
13		68-0241	Lift Arm	1	Yes
14	N/A	68-0406	Cover[1]	1	No
15		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

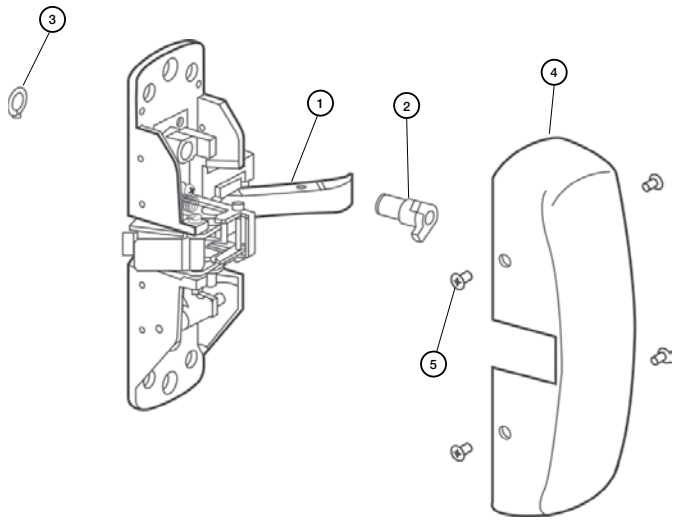
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8863	68-4097	LHRB	Yes
AL-/GL-8863	68-4098	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above		Chassis	1	No
2		98-0018	Outside Cylinder Hub	1	Yes
3		01-0005	Retaining Ring	1	Yes
4	N/A	68-1014	Cover[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

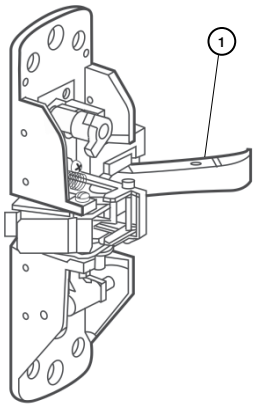
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

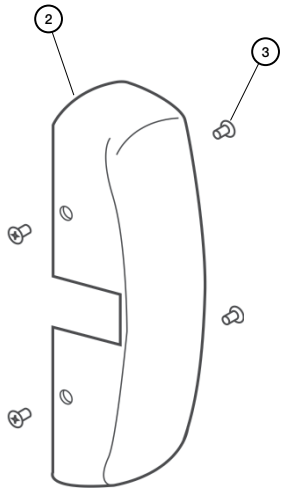
SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8863	68-4099	LHRB	Yes
AL-/GL-8863	68-4100	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4099	Chassis Assembly (LHRB)	1	Yes
		68-4100	Chassis Assembly (RHRB)	1	Yes
2	N/A	68-1014	Cover[1]	1	Yes
3		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish





A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

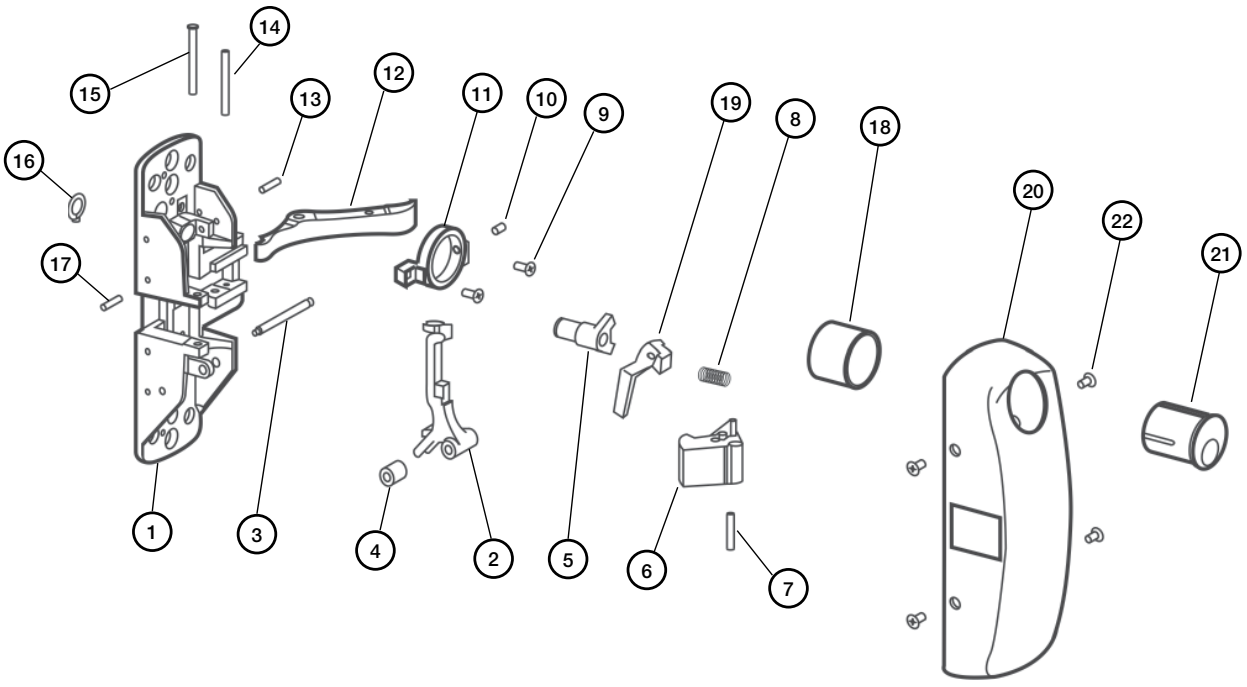
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	-	Chassis Assembly	1	No
2	68-0260	Thumb Piece Lever LHRB	1	Yes
	68-0261	Thumb Piece Lever RHRB	1	Yes
3	68-0271	Pivot Pin	1	Yes
4	68-0273	Bushing	1	Yes
5	98-0018	Outside Cylinder Hub	1	Yes
6	98-2034	Latchbolt	1	Yes
7	97-0040	Bushing, Latchbolt	1	Yes
8	97-0028	Spring, Latchbolt	1	Yes
9	01-3384	Screw #8-32 x 5/16	2	Yes
10	01-1095	Set Screw	1	Yes
11	98-0020	Inside Cylinder Retainer	1	Yes
12	68-0241	Lift Arm	1	Yes
13	98-0011	Pivot Pin (Lift Lever)	1	Yes
14	01-4512	Pivot Pin (Lift Arm)	1	Yes

Item	Part No.	Description	Qty.	Sellable
15	01-0013	Latchbolt Screw	1	Yes
16	01-0005	Retaining Ring	1	Yes
17	01-0008	Groove Pin	1	No
18	98-0021	Blocking Ring[1]	1	Yes
19	68-0237	Lift Lever LHRB	1	Yes
	68-0238	Lift Lever RHRB	1	Yes
20	68-0408	Cover[1]	1	Yes
	68-0409	Cover[1]	1	Yes
21	-	Inside Cylinder[1,2]	1	Yes
22	68-3908	Cover Screw Pack[1]	1	Yes
Not Shown	68-2143	Screw Pack	1	Yes
	649	Strike Pack[1]	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

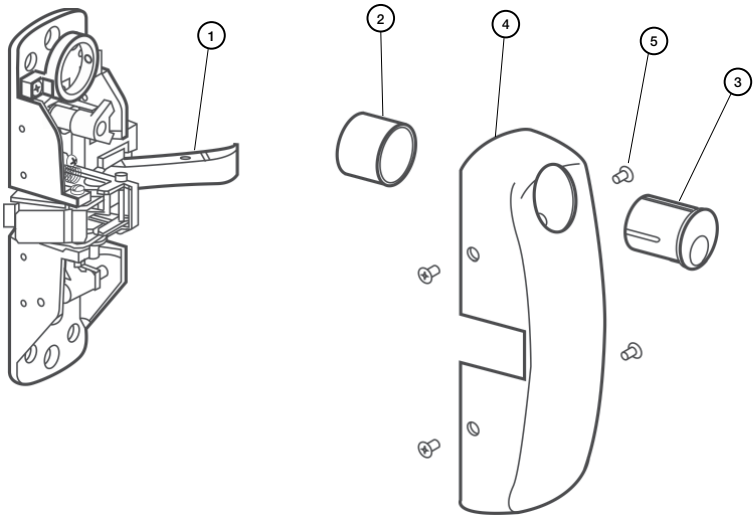
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL/12-8866	68-4104	LHRB	Yes
AL-/GL/12-8866	68-4105	RHRB	

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis Assembly (LHRB)	1	Yes
		—	Chassis Assembly (RHRB)	1	Yes
2	N/A	98-0021	Blocking Ring[1]	1	Yes
3		68-4411	Cylinder[1,2]	1	Yes
4		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

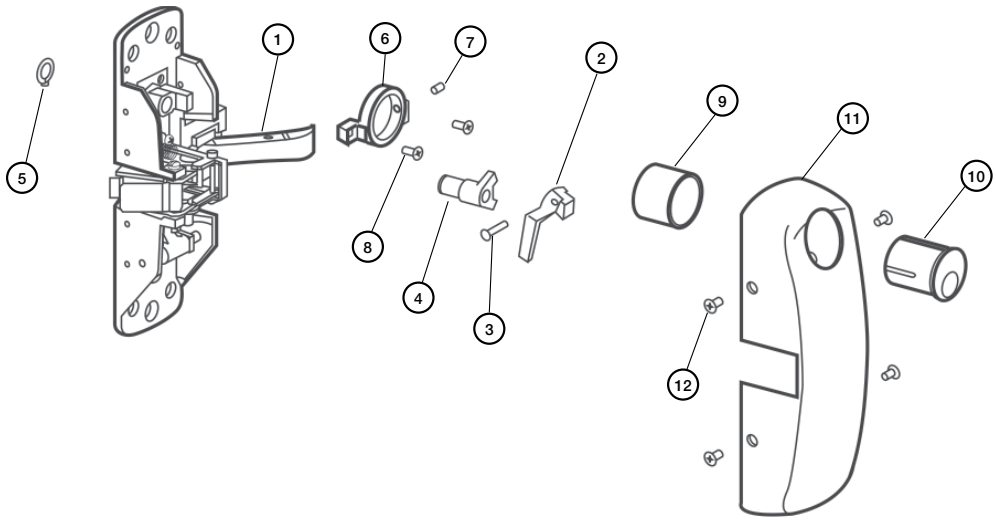
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8866	68-A102	LHRB	Yes
AL-/GL-8866	68-A103	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	-	Chassis Assembly	1	No
2		68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
		68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
3		98-0011	Latchbolt Lever Pivot Pin	1	Yes
4		98-0018	Outside Cylinder Hub	1	Yes
5		01-0005	Retaining Ring	1	Yes
6		98-0020	Inside Cylinder Retainer	1	Yes
7		01-1095	Cylinder Set Screw	1	Yes
8		01-1146	Machine Screw (8-32 x 5/16)	2	Yes
9	N/A	98-0021	Blocking Ring *	1	Yes
10		-	Cylinder[1,3]	1	Yes
11		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
12		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

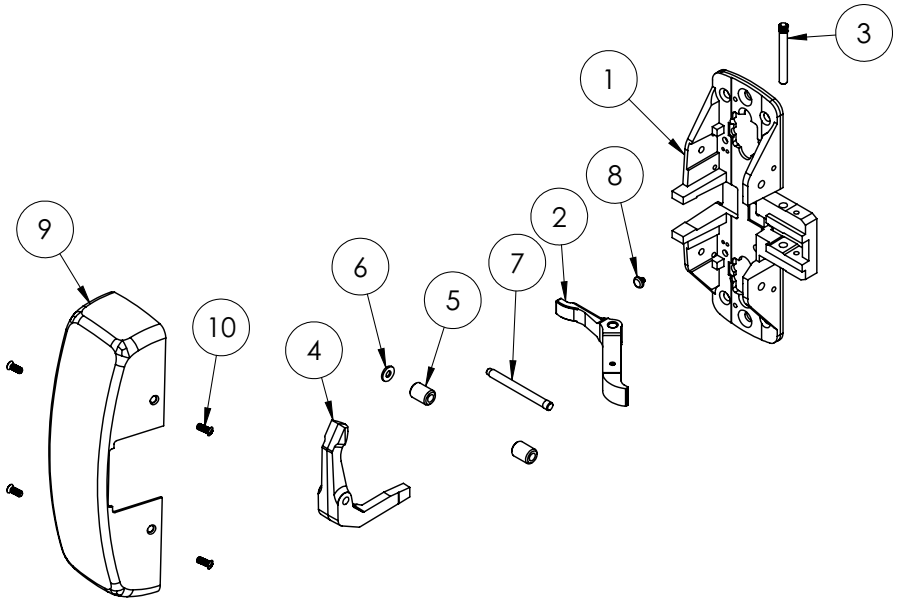
(12-)8904 (12-)8910 (12-)8913
(12-)8915 (12-)8928 (12-)8943
(12-)8944 (12-)8963 (12-)8970
(12-)8971 (12-)8975 (12-)8976

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-) (All Functions Except 16 & 66)	68-2172	LHRB	Yes
	68-2173	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-0339	Chassis	1	No
2		68-1137	Lift Arm	1	Yes
3		68-0239	Pivot Pin	1	Yes
4		68-0337	Left Hand Lift Lever	1	Yes
		68-0338	Right Hand Lift Lever	1	Yes
5		68-0273	Bushing	2	Yes
6		01-9370	Washer	1	Yes
7		68-0271	Pivot Pin (63 Function)	1	Yes
8		68-1294	Stop Pin	1	No
9	N/A	68-0407	Cover[1]	1	Yes
10		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2172 (LHRB)	900 Series Mortise Assembly[1,2,3]	1	Yes
		68-2173 (RHRB)		1	Yes
		68-2143	Screw Pack Standard	1	Yes
		68-2165	Screw Pack (12-)	1	Yes
		C908	Strike Pack LHRB 1 3/4" (C908)[1,3]	1	Yes
		C908	Strike Pack RHRB 1 3/4" (C908)[1,3]	1	Yes

1. Specify finish
2. Specify function
3. Specify hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

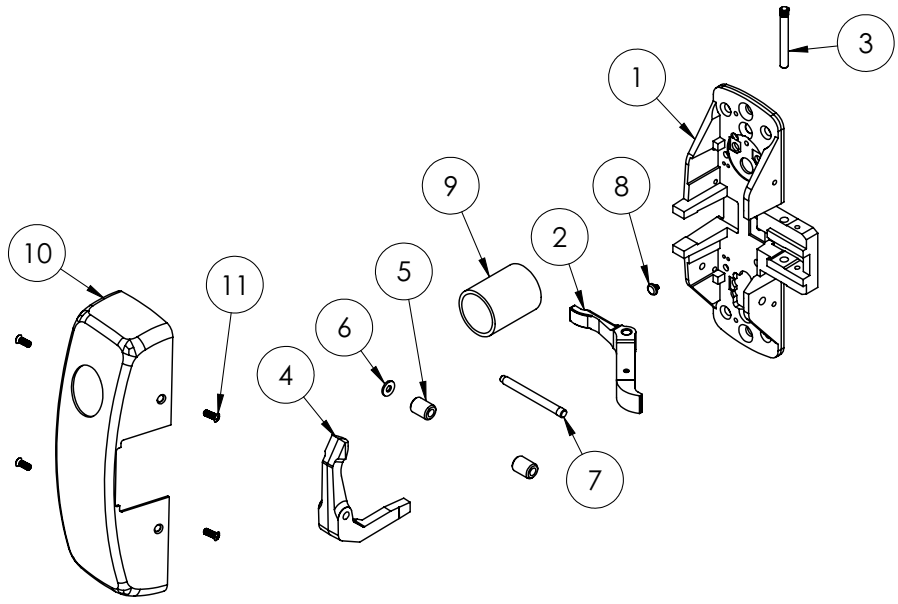
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-)	68-2213	LHRB	Yes
	68-2214	RHRB	Yes

Item	Part No.	Description	Qty	Sellable
1	68-0341	Chassis RHRB	1	No
	68-0342	Chassis LHRB	1	No
2	68-1137	Lift Arm	1	Yes
3	68-0239	Pivot Pin	1	Yes
4	68-0337	Left Hand Lift Lever	1	Yes
	68-0338	Right Hand Lift Lever	1	Yes
5	68-0273	Bushing	2	Yes
6	01-9370	Washer	1	Yes
7	68-0271	Pivot Pin (63 Function)	1	Yes
8	68-1294	Stop Pin	1	No
9	99-0007	Cylinder Blocking Ring[1]	1	Yes
Not Shown	13-0085	Locking Tail	1	Yes
	13-0080	Cylinder Barrel Retainer	1	Yes
	—	Cylinder Assembly[2]	1	Yes
	13-0074	Connecting Screw	2	Yes
10	68-0410	Cover LHRB[1]	1	Yes
	68-0411	Cover RHRB[1]	1	Yes
11	68-3905	Cover Screw Pack[1]	1	Yes
Not Shown	916	Mortise Assy 16 Funtion[1,3]	1	Yes
	966	Mortise Assy 66 Function[1,3]	1	Yes
	68-2143	Screw Pack Standard	1	Yes
	68-2165	Screw Pack (12-)	1	Yes
	C908	Strike Pack LHRB (C908)[3]	1	Yes
	C908	Strike Pack RHRB (C908)[3]	1	Yes

1. Specify finish
2. Specify function
3. Specify hand



A8231 12/17

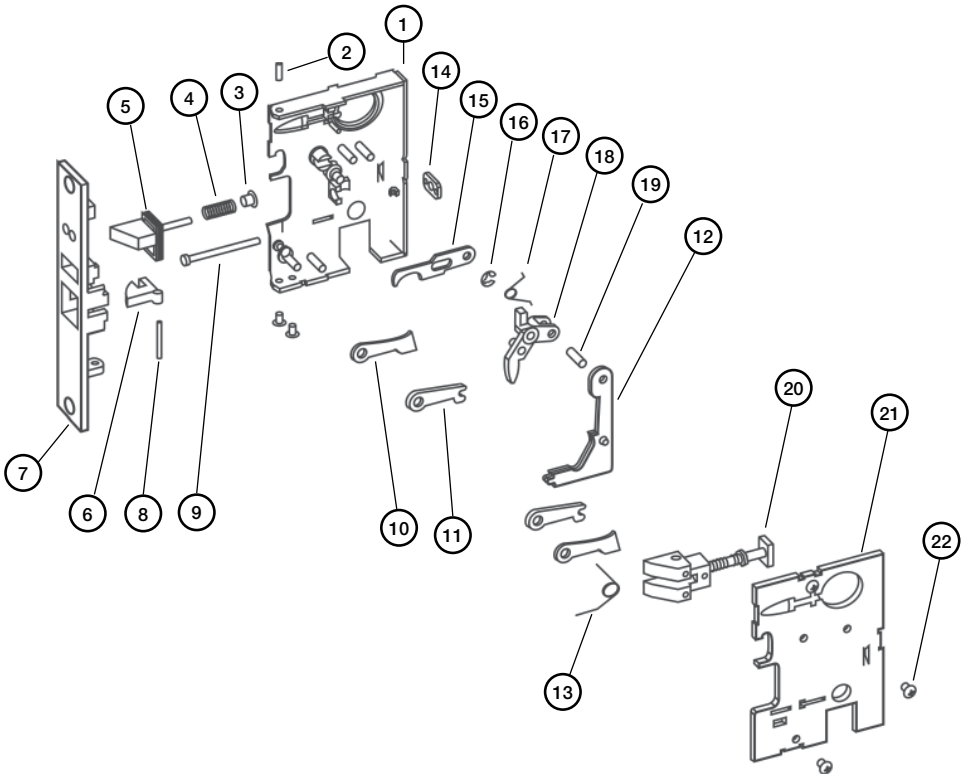
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-0078	Cylinder Set Screw	1	Yes
10	99-0076	Slide Spacer	2	Yes
11	99-0058	Slide Guide	2	Yes
12	99-2059	Lever Slide Assembly	1	Yes

Item	Part No.	Description	Qty.	Sellable
13	99-0061	Spring Thumbpiece Lever	1	No
14	99-0236	Cylinder Screw Support	1	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	01-0098	Retaining Ring	1	Yes
17	99-0063	Spring Guard Bolt Lver	1	Yes
18	99-2389	Latchbolt Lever Assembly	1	Yes
19	99-0212	Pivot Pin Lever Slide	1	Yes
20	99-2247	Latchbolt Assembly	1	Yes
21	99-2361	Cap Assembly	1	No
22	01-1142	Case Screw #8-32 x 1/4	5	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish

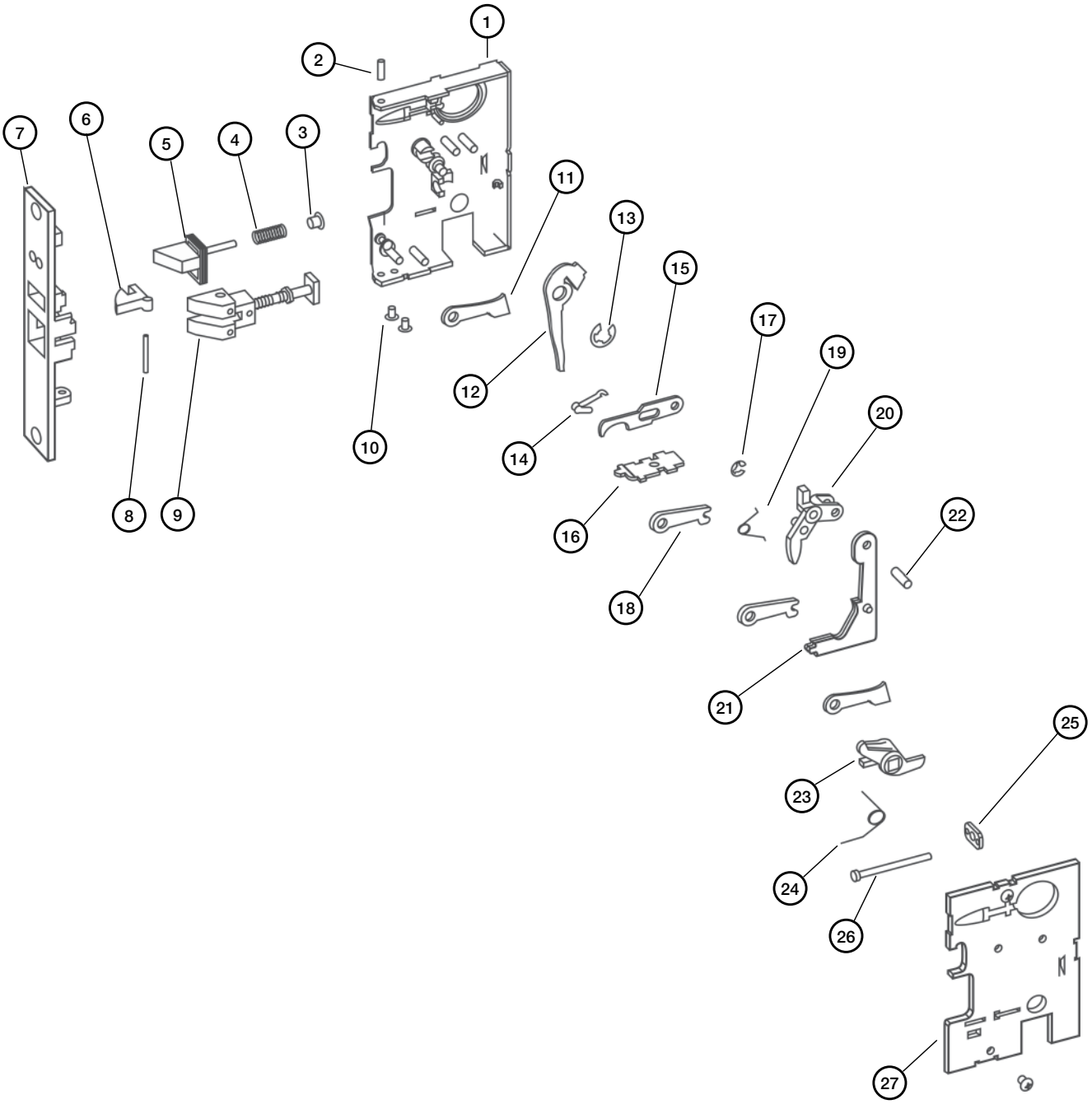
Notes:

- Items 5 and 15 to be sold as a set only.
- For 8313 x ET or 8913 x ET, use 915 Mortise Assembly.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No
-	68-2597	Bridge Rectifier Pack[2]	1	Yes

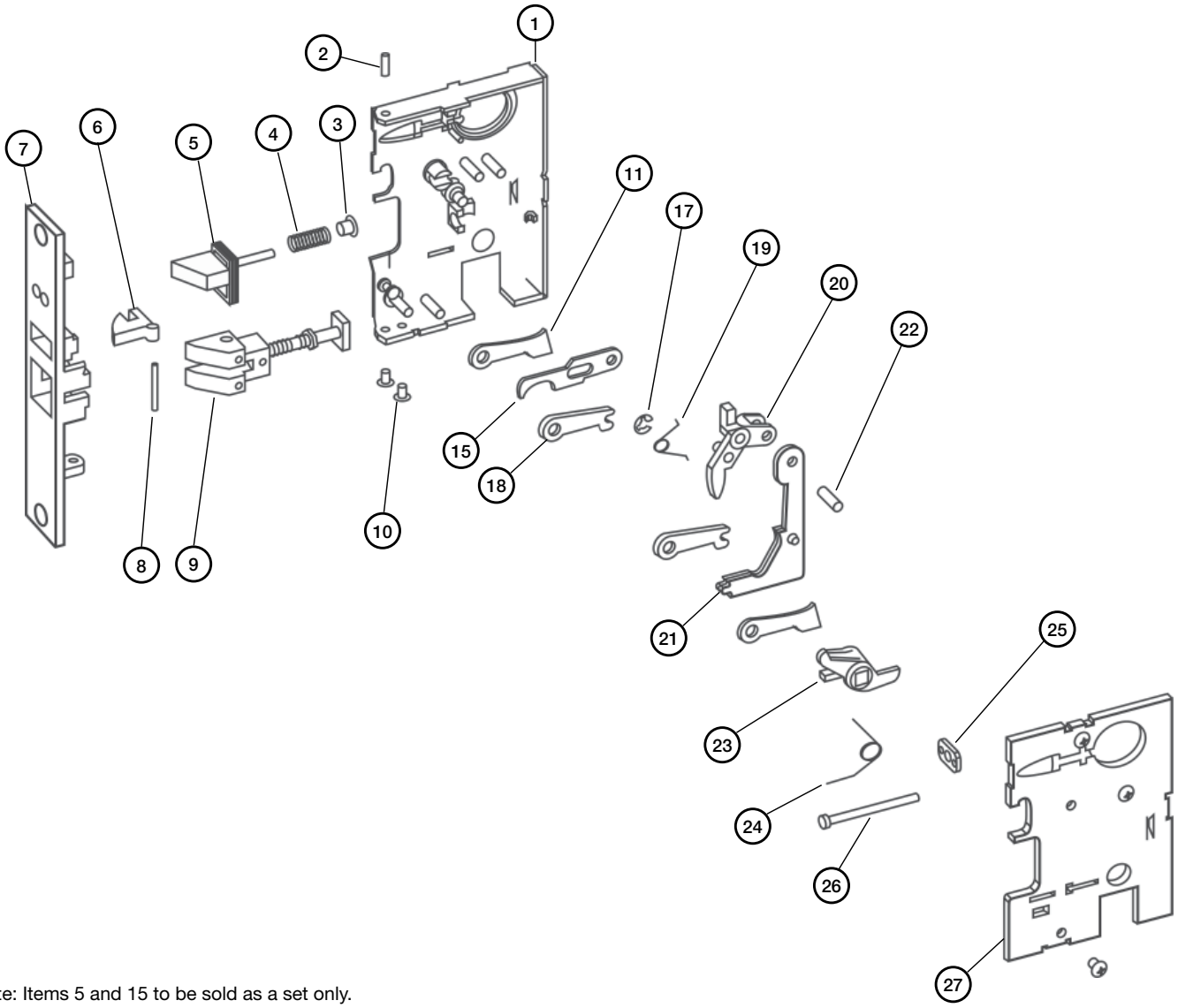
1. Specify finish
2. Use with 975 and 976 only

Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

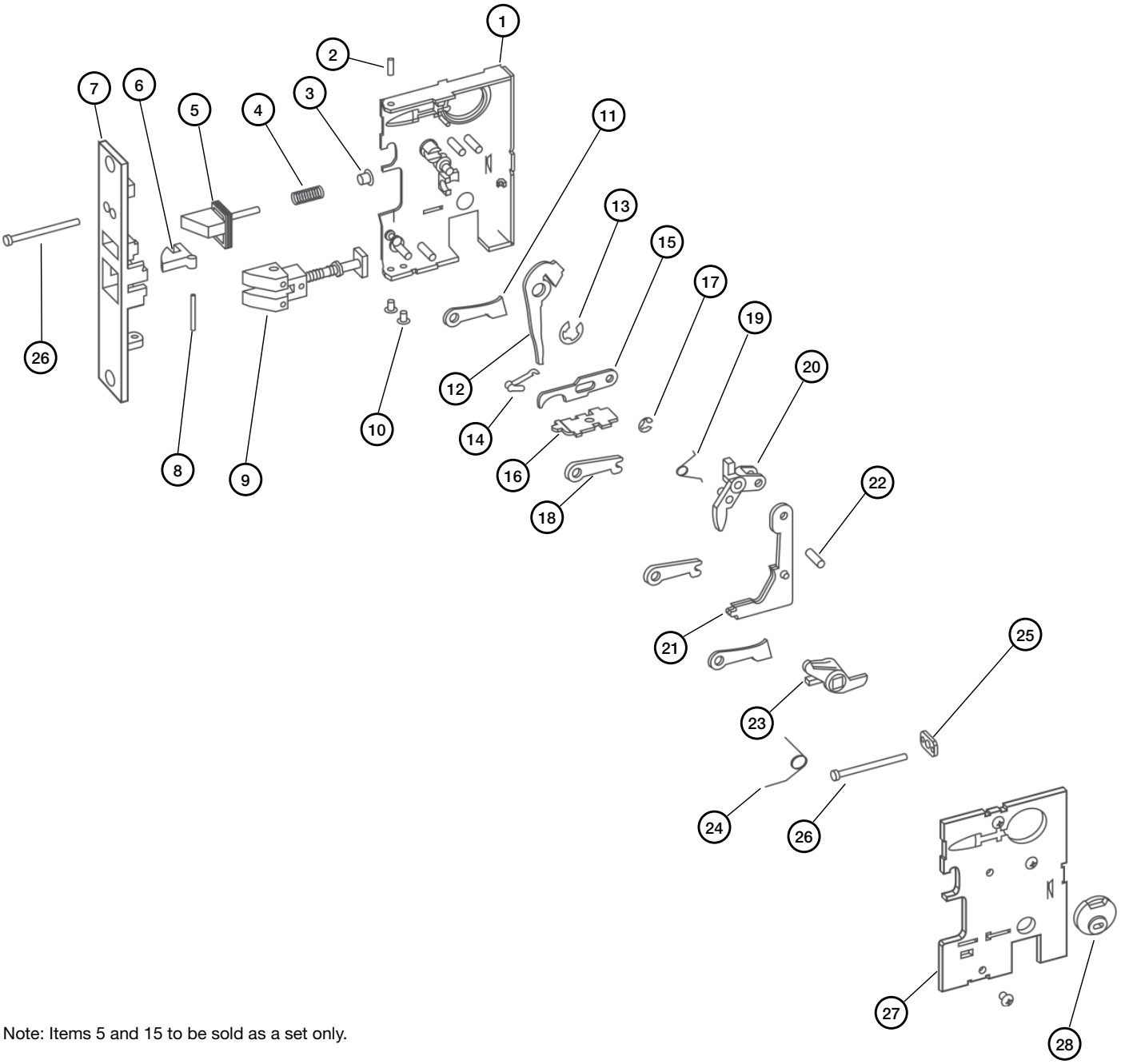
Item	Part No.	Description	Qty.	Sellable
1	99-2352	Case Assy LHRB	1	No
	99-2351	Case Assy RHRB		
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0226	Front LHRB[1]	1	No
	99-0227	Front RHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2387	Latchbolt Lever Assembly LHRB	1	Yes
	99-2388	Latchbolt Lever Assembly RHRB	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	2	Yes
27	99-2361	Cap Assembly LHRB	1	No
	99-2362	Cap Assembly RHRB	1	No
28	13-2162	Cylinder Attachment	1	Yes

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

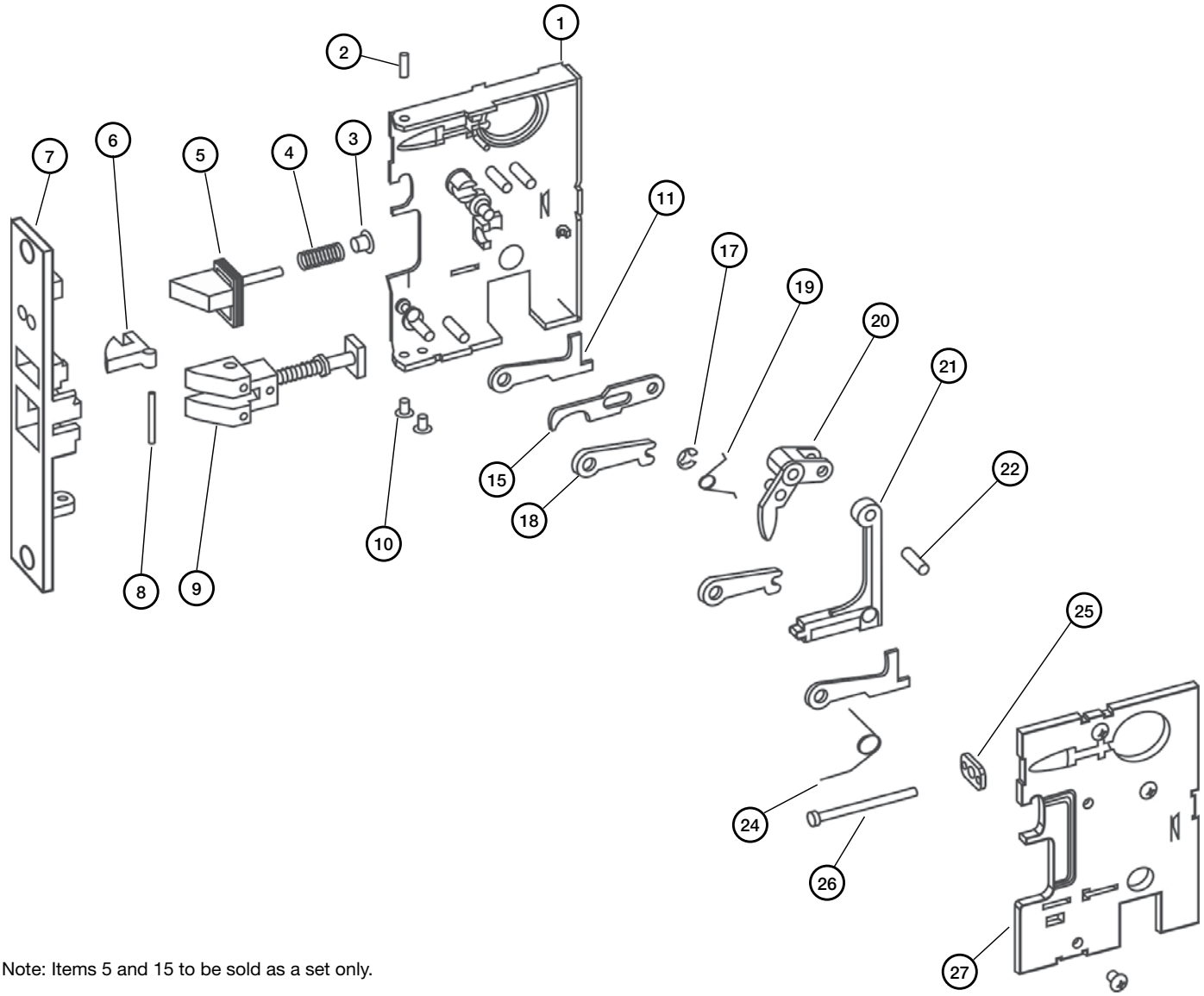
Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

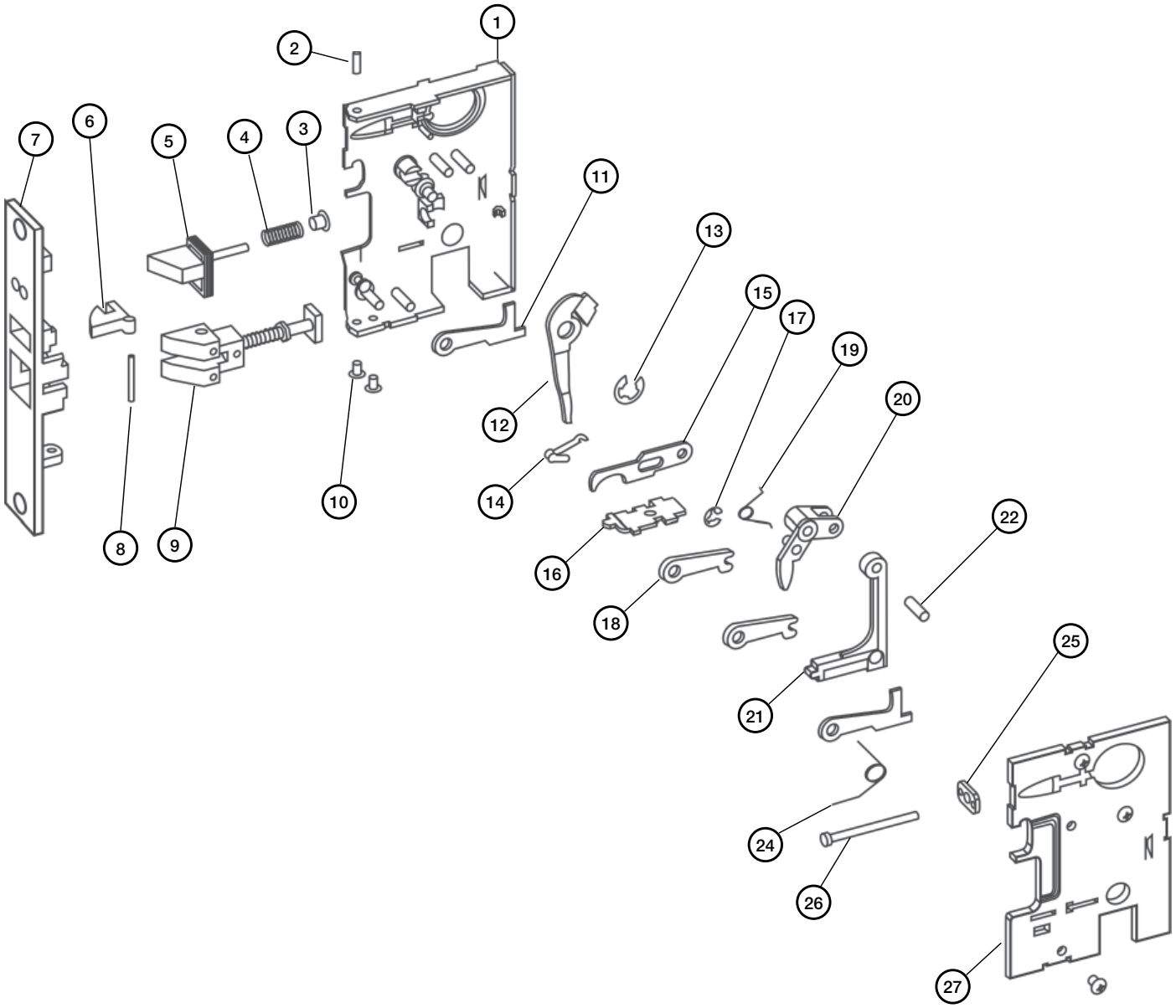
Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy RHRB	1	No
	99-2352	Case Assy LHRB	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

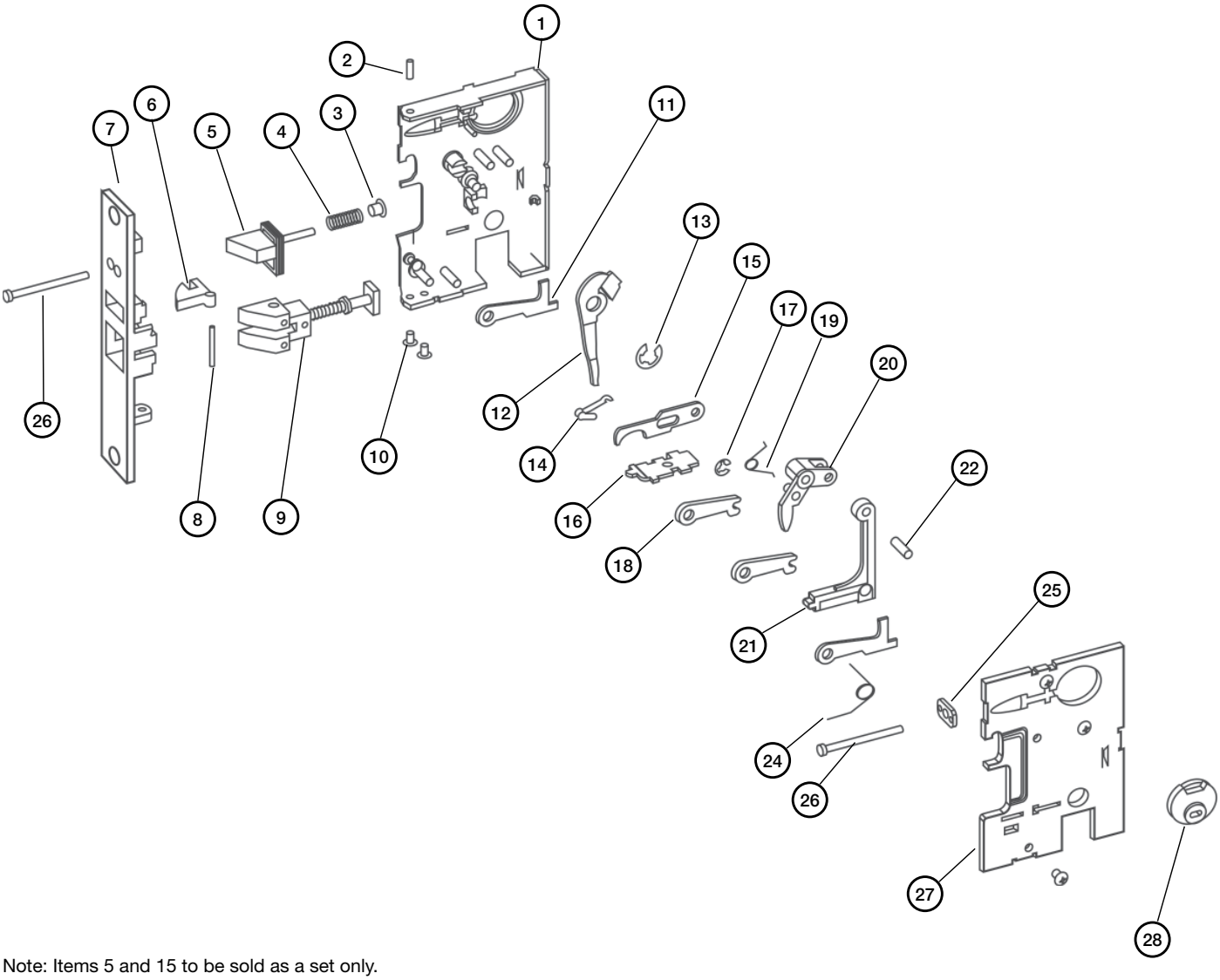
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	99-2352	Case Assy LHRB	1	No
	99-2351	Case Assy RHRB	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2387	Latchbolt Lever Assembly LHRB	1	Yes
	99-2388	Latchbolt Lever Assembly RHRB	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly LHRB	1	No
	99-2362	Cap Assembly RHRB	1	No
28	13-2162	Cylinder Attachment	1	Yes

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Assembly No.	Description	Option	Sellable
68-2702	Wide Stile E Rail Assembly*	(12-) Fire Rated	Yes
68-2703	Wide Stile F Rail Assembly*		Yes
68-2704	Wide Stile G Rail Assembly*		Yes
68-2705	Wide Stile J Rail Assembly*		Yes
68-2724	Narrow Stile E Rail Assembly*		Yes
68-2725	Narrow Stile F Rail Assembly*		Yes
68-2726	Narrow Stile G Rail Assembly*		Yes
68-2727	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		68-0950	Mounting Rail Wide(E)*	1	Yes
		68-0952	Mounting Rail Wide(F)*		Yes
		68-0948	Mounting Rail Wide(J)*		Yes
		68-0949	Mounting Rail Wide(G)*		Yes
		68-0958	Mounting Rail Narrow(E)*		Yes
		68-0955	Mounting Rail Narrow(F)*		Yes
		68-0956	Mounting Rail Narrow(J)*		Yes
		68-0957	Mounting Rail Narrow(G)*		Yes
3		01-1236	#6-32x 3/8" PH FL U'Cut	4	Yes
4		68-0943	Bracket	2	Yes
5		68-0945	Pivot Pin	2	Yes
6		01-0098	Retainer Ring	2	Yes
7		68-0229	Pivot Pin, Push Rail*	2	Yes
8		68-0236	Spring, Rail Arm	2	Yes
9		68-3609	Connecting Arm Assembly	2	Yes
10		68-0615	Push Rail (E)*	1	Yes
		68-0618	Push Rail (F)*		Yes
		68-0616	Push Rail (J)*		Yes
		68-0617	Push Rail (G)*		Yes
11		809	TouchPad Assembly	1	Yes
12		01-4537	Standard Hole Plug	1	Yes

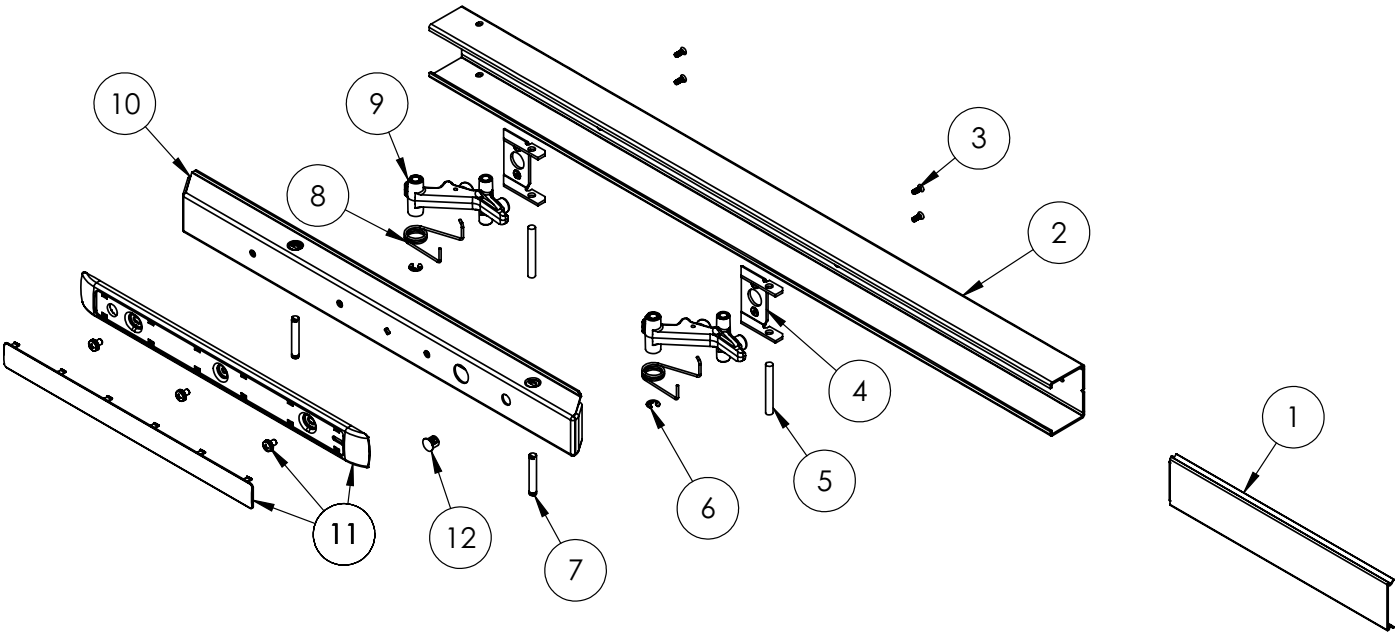
*Specify Finish

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-2703 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Assembly No.	Description	Option	Sellable
68-5542	Wide Stile E Rail Assembly*	(12-56-) (56-)	Yes
68-3212	Wide Stile F Rail Assembly*		Yes
68-3211	Wide Stile G Rail Assembly*		Yes
68-3213	Wide Stile J Rail Assembly*		Yes
68-5578	Narrow Stile E Rail Assembly*		Yes
68-3217	Narrow Stile F Rail Assembly*		Yes
68-3216	Narrow Stile G Rail Assembly*		Yes
68-3218	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		68-0950	Mounting Rail Wide(E)*	1	Yes
		68-0952	Mounting Rail Wide(F)*		Yes
		68-0948	Mounting Rail Wide(J)*		Yes
		68-0949	Mounting Rail Wide(G)*		Yes
		68-0958	Mounting Rail Narrow(E)*		Yes
		68-0955	Mounting Rail Narrow(F)*		Yes
		68-0956	Mounting Rail Narrow(J)*		Yes
		68-0957	Mounting Rail Narrow(G)*		Yes
3		M56AE	Rail Motor Kit, E	1	Yes
		M56AF	Rail Motor Kit, F		Yes
		M56AJ	Rail Motor Kit, J		Yes
		M56AG	Rail motor Kit, G		Yes
4		68-0229	Pivot Pin, Push Rail*	2	Yes
5		68-0236	Spring, Rail Arm	2	Yes
6		01-0098	Retaining Ring	2	Yes
7		809	TouchPad Assembly	1	Yes
8		68-0615	Standard Push Rail, E*	1	Yes
		68-0618	Standard Push Rail, F*		Yes
		68-0616	Standard Push Rail, J*		Yes
		68-0617	Standard Push Rail, G*		Yes
9		68-3609	Connecting Arm Assembly	1	Yes
10		52-1261	56- Input Harness Assembly	2	Yes
11		01-1236	#6-32x3/8" PH FL U'CUT	4	Yes
12		68-0945	Pivot Pin	1	Yes
13		68-0943	Bracket	1	Yes

All Related HK- Assemblies Listed Below

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
19-56-HK-*	68-5515	68-5516	68-5517	68-5518	68-5602	68-5603	68-5604	68-5605	Yes
53-56-HK-*	68-5554*	68-5555*	68-5556*	68-5557*	68-5594*	68-5595*	68-5596*	68-5597*	Yes
53-55-56-HK-*	68-5558*	68-5559	68-5560	68-5561*	68-5598*	68-5599*	68-5600*	68-5601*	Yes
19-53-56-HK-*	68-5519*	68-5520*	68-5521*	68-5522*	68-5610*	68-5611*	68-5612*	68-5613*	Yes
19-53-55-56-HK- *	68-5538*	68-5539*	68-5540*	68-5541*	68-5614*	68-5615*	68-5616*	68-5617*	Yes

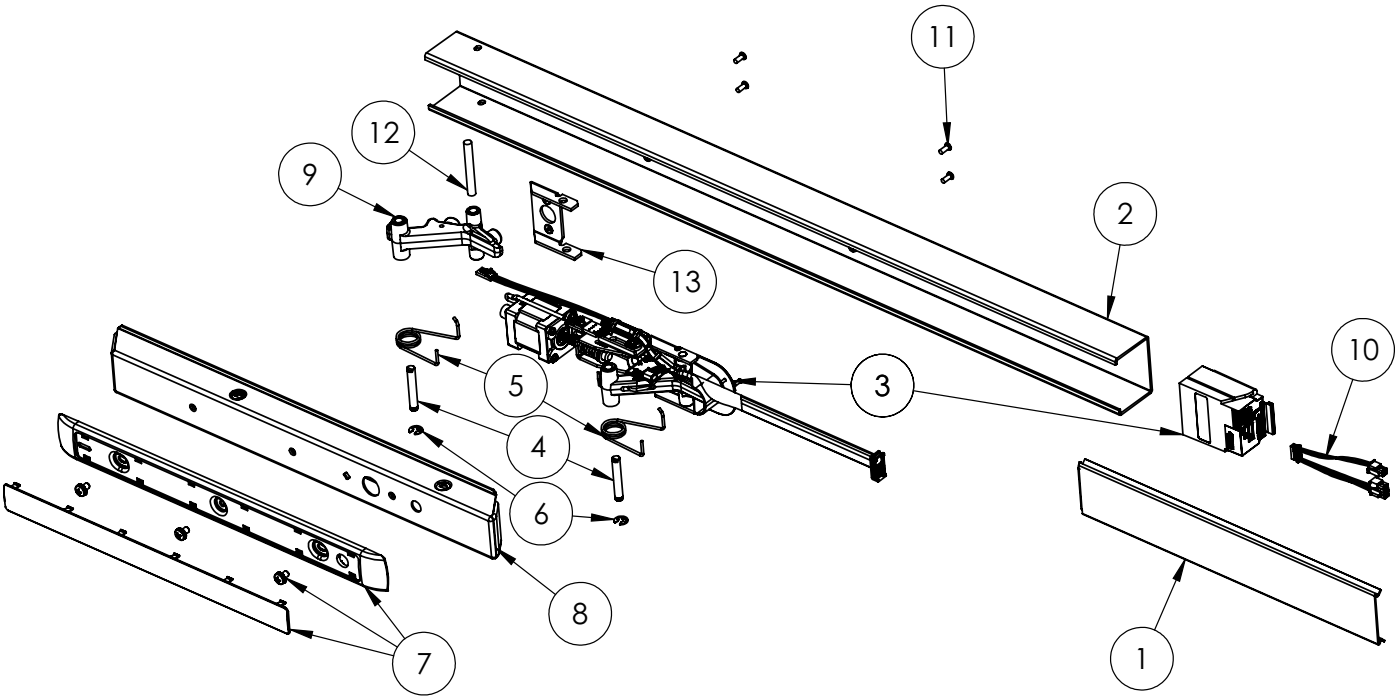
Parts 3-13 Available as Assembly No. 52-3541 for E, 52-3542 for F, 52-3543 for J, 52-3544 for G
*Specify Finish

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-5578 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Assembly No.	Description	Option	Sellable
68-6098	Wide Stile E Rail Assembly*	(59-)	Yes
68-3780	Wide Stile F Rail Assembly*		Yes
68-3781	Wide Stile G Rail Assembly*		Yes
68-3782	Wide Stile J Rail Assembly*		Yes
68-6100	Narrow Stile E Rail Assembly*		Yes
68-3788	Narrow Stile F Rail Assembly*		Yes
68-3789	Narrow Stile G Rail Assembly*		Yes
68-3790	Narrow Stile J Rail Assembly*		Yes
68-6099	Wide Stile E Rail Assembly*	(12-59-)	Yes
68-3784	Wide Stile F Rail Assembly*		Yes
68-3785	Wide Stile G Rail Assembly*		Yes
68-3786	Wide Stile J Rail Assembly*		Yes
68-6101	Narrow Stile E Rail Assembly*		Yes
68-3792	Narrow Stile F Rail Assembly*		Yes
68-3793	Narrow Stile G Rail Assembly*		Yes
68-3794	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	809	TouchPad Assembly	1	Yes
2		68-1027	Push Rail, E*	1	No
		68-1030	Push Rail, F*		Yes
		68-1028	Push Rail, G*		Yes
		68-1029	Push Rail, J*		Yes
3		68-0582	Lockdown Cam[1]	1	Yes
4		01-4537	Standard Hole Plug	1	Yes
5		01-0098	Retaining Ring	2	Yes
6		68-0229	Pivot Pin, Push Rail*	2	Yes
7		68-1049	Rubber Cushion	1	No
8		68-1039	Support Plate	1	No
9		52-1701	59- Wire Guide	1	Yes
10		68-0236	Spring, Rail Arm	2	Yes
11		68-0945	Pivot Pin	2	Yes
12		01-0711	Flanged Nyliner	8	Yes
13		52-4765	59- Connecting Arm	1	No
14		68-0943	Bracket	1	Yes
15		52-0935	Wire Barrier	1	Yes
16		52-4733	59- Harness Sub-Plate Assembly	1	No
		52-4734	59- Harness Sub-Plate Assembly		No
17		01-0610	Wave Spring Washer[1]	1	Yes
18		68-0583	Lockdown Button [1]	1	Yes
19		01-4466	Machine Screw SEMS[1]	1	No
20		01-1236	#6-32X3/8" PH FL U'Cut 6**		Yes
21		68-6127	Connecting Arm	1	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
22	See Chart Above	68-1045	Mounting Rail, E Narrow*	1	Yes
		68-1042	Mounting Rail, F Narrow*		Yes
		68-1043	Mounting Rail, J Narrow*		Yes
		68-1044	Mounting Rail, G Narrow*		Yes
		68-0950	Mounting Rail, E Wide*		Yes
		68-1058	Mounting Rail, F Wide*		Yes
		68-1059	Mounting Rail, J Wide*		Yes
		68-1060	Mounting Rail, G Wide*		Yes
23		68-6090	Insert Assembly, E Wide	1	No
		68-6091	Insert Assembly, F Wide		No
		68-6092	Insert Assembly, J Wide		No
		68-6093	Insert Assembly, G Wide		No
		68-6097	Insert Assembly, E Narrow		No
		68-6094	Insert Assembly, F Narrow		No
		68-6095	Insert Assembly, J Narrow		No
		68-6096	Insert Assembly, G Narrow		No
24		52-1292	Harness Assembly	1	Yes
		52-1293	Harness Assembly		Yes

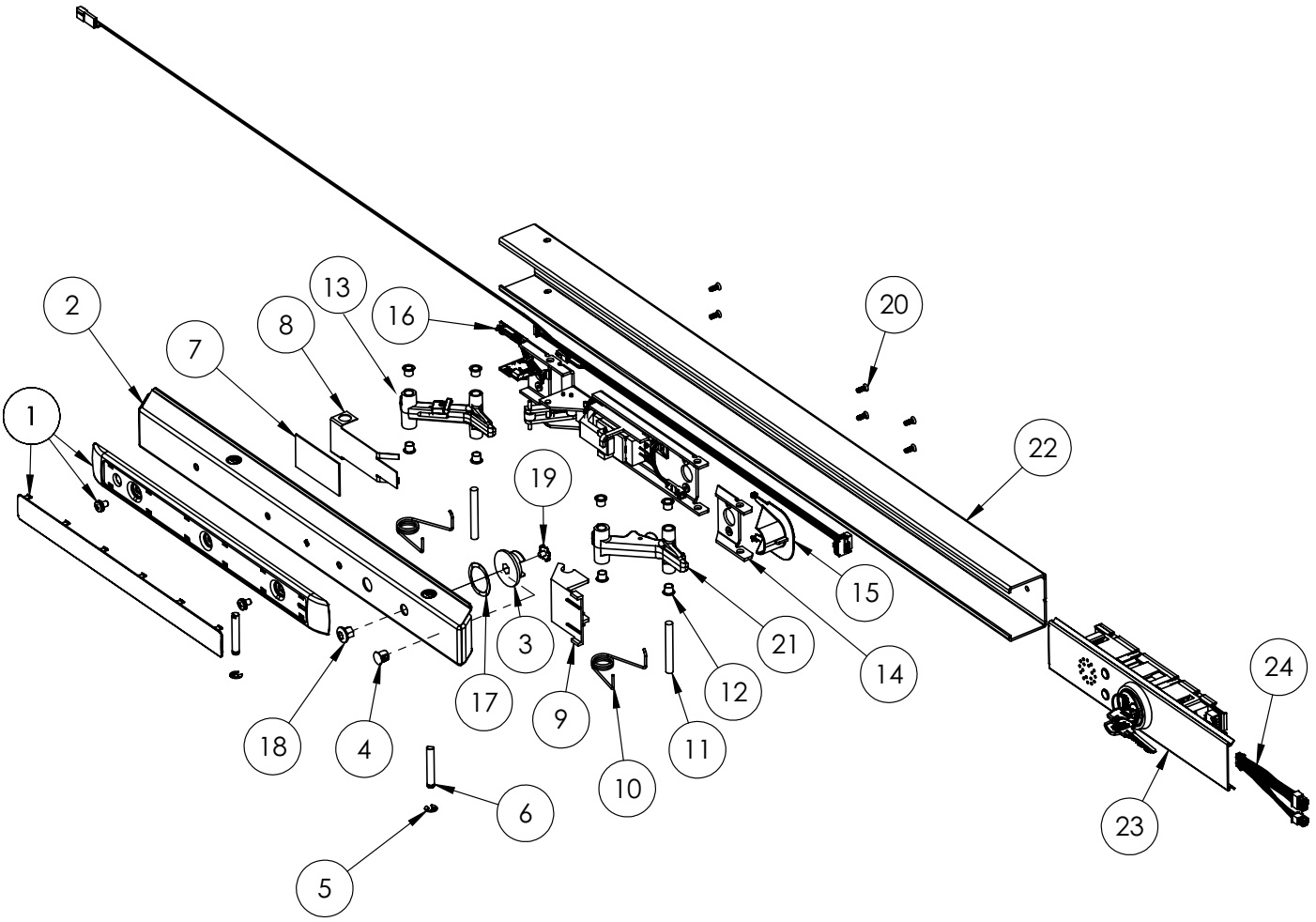
*Specify Finish
**Qty is 6 in Sizes F J G, 4 in Size E
1. Do not use on any 12- Rail Assembly

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-3780 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

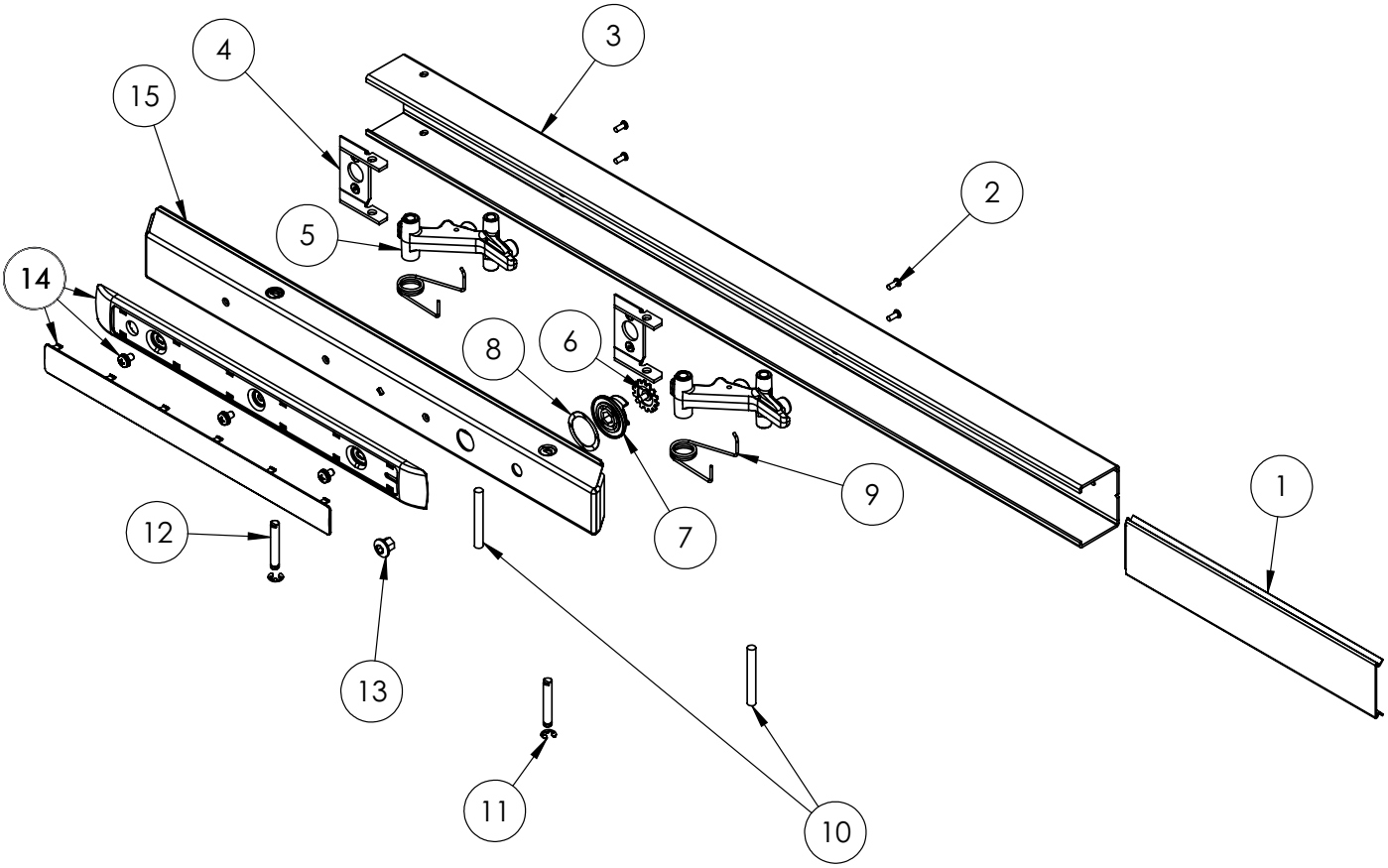
Assembly No.	Description	Option	Sellable
68-2694	Wide Stile E Rail Assembly*	Standard Rails	Yes
68-2695	Wide Stile F Rail Assembly*		Yes
68-2696	Wide Stile G Rail Assembly*		Yes
68-2697	Wide Stile J Rail Assembly*		Yes
68-2716	Narrow Stile E Rail Assembly*		Yes
68-2717	Narrow Stile F Rail Assembly*		Yes
68-2718	Narrow Stile G Rail Assembly*		Yes
68-2719	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		01-1236	#6-32x3/8 PH FL U'Cut	4	Yes
3		68-0950	Mounting Rail, E Wide*	1	Yes
		68-0952	Mounting Rail, F Wide*		Yes
		68-0948	Mounting Rail, J Wide*		Yes
		68-0949	Mounting Rail, G Wide*		Yes
		68-0958	Mounting Rail, E Narrow*		Yes
		68-0955	Mounting Rail, F Narrow*		Yes
		68-0956	Mounting Rail, J Narrow*		Yes
		68-0957	Mounting Rail, G Narrow*		Yes
4		68-0943	Bracket	2	Yes
5		68-3609	Connecting Arm Assembly	2	Yes
6		01-4466	Machine Screw SEMS[1]	1	Yes
7		68-0582	Lockdown Cam[1]	1	Yes
8		01-0610	Wave Spring Washer[1]	1	Yes
9		68-0236	Spring, Rail Arm	2	Yes
10		68-0945	Pivot Pin	2	Yes
11		01-0098	Retaining Ring	2	Yes
12		68-0229	Pivot Pin Push Rail*	2	Yes
13		68-0583	Lockdown Button[1]	1	Yes
14		809	Touch Pad Assembly	1	Yes
15		68-0615	Push Rail, E*	1	Yes
		68-0618	Push Rail, F*		Yes
		68-0616	Push Rail, J*		Yes
		68-0617	Push Rail, G*		Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Assembly 68-2695 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Assembly No.	Description	Option	Sellable
68-2698	Wide Stile E Rail Assembly*	16-	Yes
68-2699	Wide Stile F Rail Assembly*		Yes
68-2700	Wide Stile G Rail Assembly*		Yes
68-2701	Wide Stile J Rail Assembly*		Yes
68-2720	Narrow Stile E Rail Assembly*		Yes
68-2721	Narrow Stile F Rail Assembly*		Yes
68-2722	Narrow Stile G Rail Assembly*		Yes
68-2723	Narrow Stile J Rail Assembly*		Yes

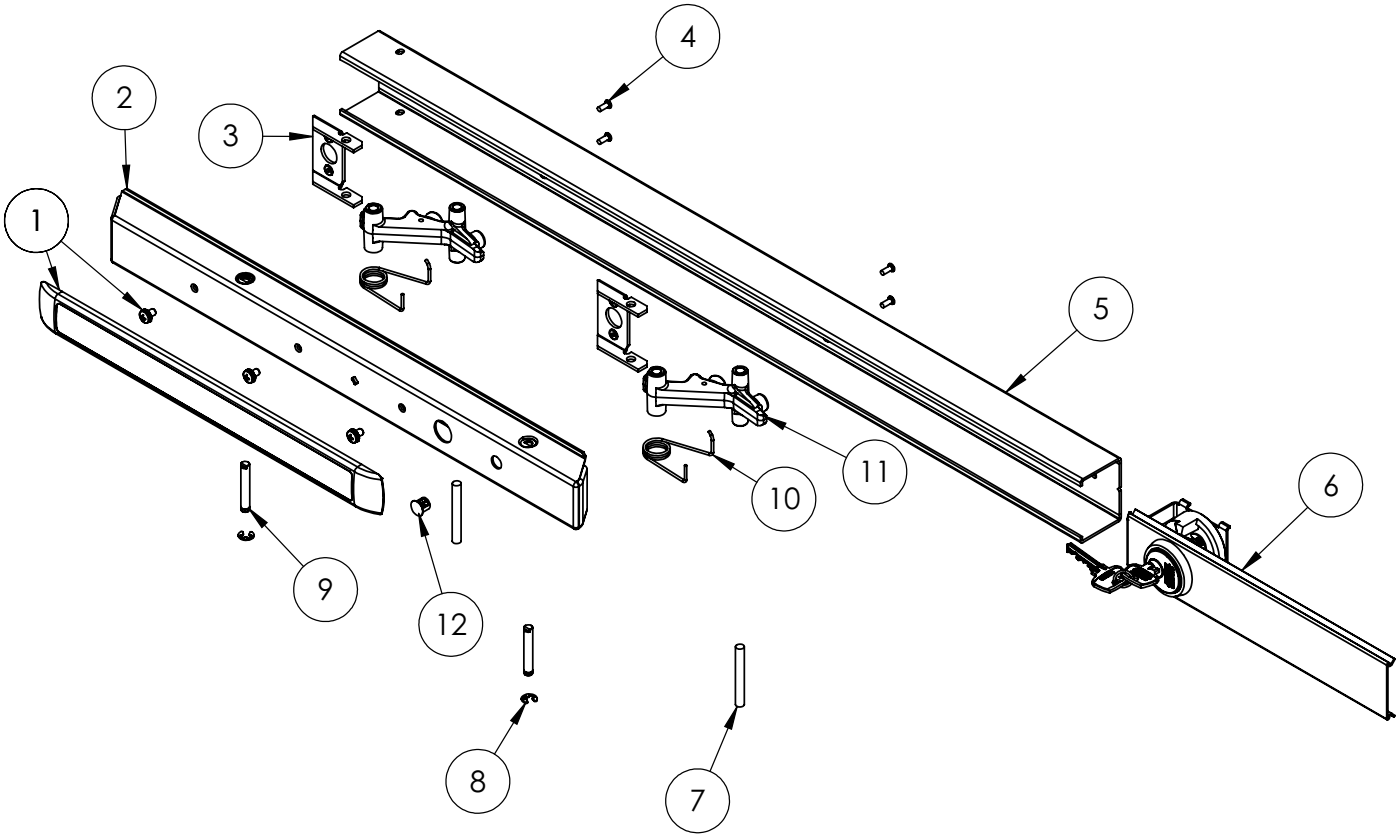
Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	809	Touch Pad Assembly	1	Yes
2		68-0615	Push Rail, E*	1	Yes
		68-0618	Push Rail, F*		Yes
		68-0616	Push Rail, J*		Yes
		68-0617	Push Rail, G*		Yes
3		68-0943	Bracket	2	Yes
4		01-1236	CR-FHMS 6-32X3/8"	4	Yes
5		68-0950	Mounting Rail, E Wide*	1	Yes
		68-0952	Mounting Rail, F Wide*		Yes
		68-0948	Mounting Rail, J Wide*		Yes
		68-0949	Mounting Rail, G Wide*		Yes
		68-0958	Mounting Rail, E Narrow*		Yes
		68-0955	Mounting Rail, F Narrow*		Yes
		68-0956	Mounting Rail, J Narrow*		Yes
		68-0957	Mounting Rail, G Narrow*		Yes
6		816-5	Insert Assembly, E Wide[1]*	1	Yes
		816-1	Insert Assembly, F Wide[1]*		Yes
		816-7	Insert Assembly, J Wide[1]*		Yes
		816-4	Insert Assembly, G Wide[1]*		Yes
		816-2	Insert Assembly, E/F Narrow[1]*		Yes
		816-6	Insert Assembly, J Narrow[1]*		Yes
		816-3	Insert Assembly, G Narrow[1]*		Yes
7		68-0945	Pivot Pin	2	Yes
8		01-0098	Retaining Ring	2	Yes
9		68-0229	Pivot Pin, Push Rail*	2	Yes
10		68-0236	Spring, Rail Arm	2	Yes
11		68-3609	Connecting Arm Assembly	2	Yes
12		01-4537	Standard Hole Plug	1	Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Assembly 68-2699 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

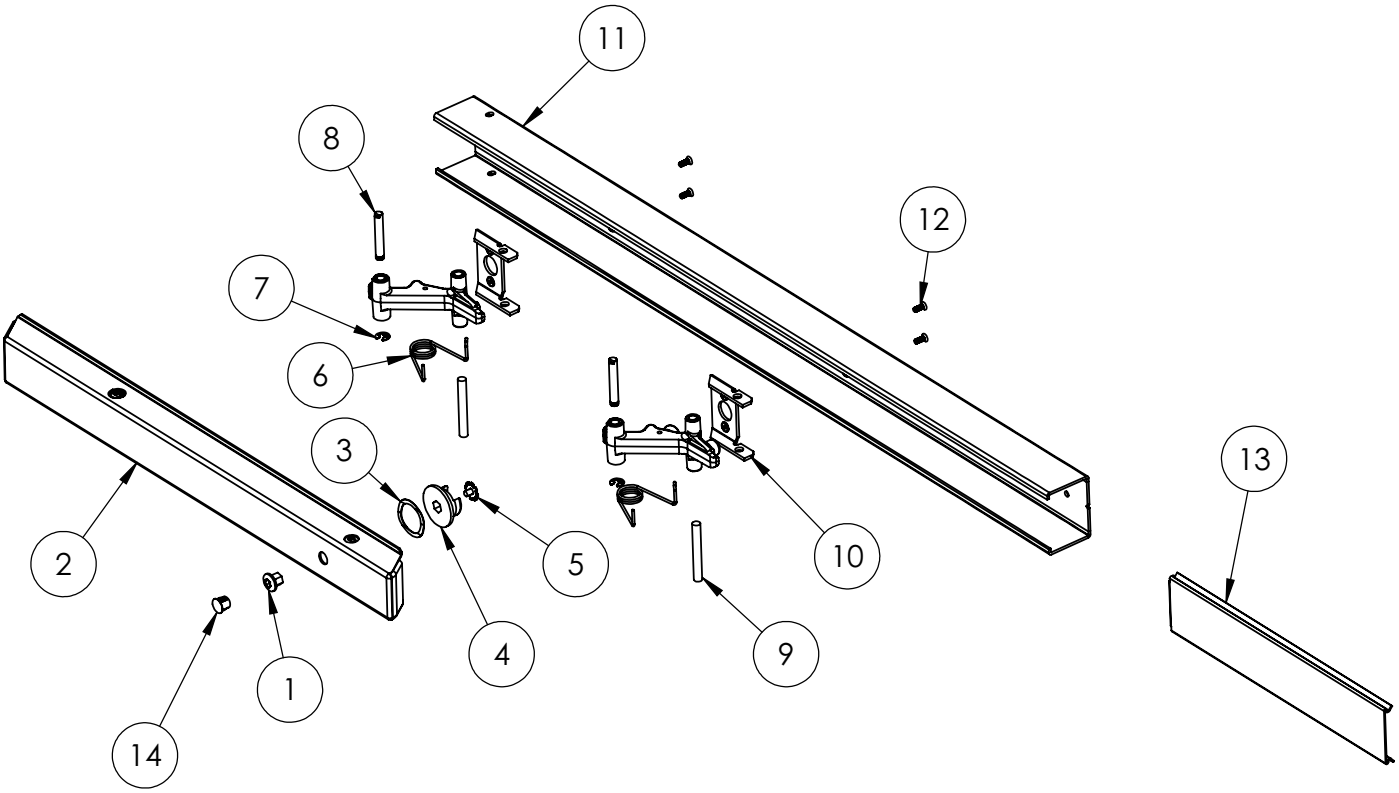
Assembly No.	Description	Option	Sellable
68-2918	E Wide Rail Assembly*	19-	Yes
68-2919	F Wide Rail Assembly*		Yes
68-2921	J Wide Rail Assembly*		Yes
68-2920	G Wide Rail Assembly*		Yes
68-2905	E Narrow Rail Assembly*		Yes
68-2906	F Narrow Rail Assembly*		Yes
68-2908	J Narrow Rail Assembly*		Yes
68-2907	G Narrow Rail Assembly*		Yes
68-2926	12- E Wide Rail Assembly*	12-19-	Yes
68-2927	12- F Wide Rail Assembly*		Yes
68-2929	12- J Wide Rail Assembly*		Yes
68-2928	12- G Wide Rail Assembly*		Yes
68-2913	12- E Narrow Rail Assembly*		Yes
68-2914	12- F Narrow Rail Assembly*		Yes
68-2916	12- J Narrow Rail Assembly*		Yes
68-2915	12- G Narrow Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	68-0583	Lockdown Button[1]	1	Yes
2		68-0736	Push Rail, E*	1	Yes
		68-0739	Push Rail, F*		Yes
		68-0737	Push Rail, J*		Yes
		68-0738	Push Rail, G*		Yes
3		01-0610	Wave Spring Washer[1]	1	Yes
4		68-0582	Lockdown Cam[1]	1	Yes
5		01-4466	SEMS Machine Screw[1]	1	Yes
6		68-0236	Spring, Rail Arm	2	Yes
7		01-0098	Retaining Ring	2	Yes
8		68-0229	Pivot Pin, Push Rail	2	Yes
9		68-0945	Pivot Pin, Mounting Rail	2	Yes
10		68-0943	Bracket	2	Yes
11		68-0950	Mounting Rail, E*	1	Yes
		68-0952	Mounting Rail, F*		Yes
		68-0949	Mounting Rail, J*		Yes
		68-0948	Mounting Rail, G*		Yes
12		01-1236	#6-32X3/8" Machine Screw[1]	4	Yes
13		68-0550	Mounting Rail Insert, E*	1	Yes
		68-0549	Mounting Rail Insert, F*		Yes
		68-0552	Mounting Rail Insert, J*		Yes
		68-0551	Mounting Rail Insert, G*		Yes
14		01-4537	Standard Hole Plug	1	Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Assembly 68-2919 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
AL-	68-4010	68-4011	68-4012	68-4025	68-4022	68-4023	68-4024	Yes
12-AL-	68-4018	68-4019	68-4020	68-4033	68-4030	68-4031	68-4032	Yes
19-AL-	68-4035	68-4036	68-4037	68-4050	68-4047	68-4048	68-4049	Yes
12-19-AL-	68-4043	68-4044	68-4045	68-4058	68-4055	68-4056	68-4057	Yes
53-AL-	68-4716	68-4717	68-4718	68-4723	68-4724	68-4725	68-4726	Yes
12-53-AL-	68-4720	68-4721	68-4722	68-4727	68-4728	68-4729	68-4730	Yes
19-53-AL-	68-4842	68-4843	68-4844	68-4849	68-4850	68-4851	68-4852	Yes
12-19-53-AL-	68-4846	68-4847	68-4848	68-4853	68-4854	68-4855	68-4856	Yes
53-55-AL-	68-4922	68-4923	68-4924	68-4929	68-4930	68-4931	68-4932	Yes
12-53-55-AL-	68-4926	68-4927	68-4928	68-4933	68-4934	68-4935	68-4936	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
TL-	68-5048	68-5049	68-5051	68-5050	68-5009	68-5010	68-5012	68-5011	Yes
16-TL-	68-5052	68-5053	68-5055	68-5054	68-5013	68-5014	68-5016	68-5015	Yes
12-TL-	68-5056	68-5057	68-5059	68-5058	68-5017	68-5018	68-5020	68-5019	Yes
TL- Inactive	68-5060	68-5061	68-5063	68-5062	N/A	N/A	N/A	N/A	Yes
TL- (8895 Only)	68-5164	68-5165	68-5167	68-5166	N/A	N/A	N/A	N/A	Yes
55-TL-(8895 Only)	68-5168	68-5169	68-5171	68-5170	N/A	N/A	N/A	N/A	Yes
55-56-TL-	68-5689	68-5173	68-5174	68-5172	68-5692	68-5176	68-5177	68-5175	Yes
16-55-56-TL-	68-5706	68-5707	68-5708	68-5709	68-5738	68-5739	68-5740	68-5741	Yes
55-56-HK-TL-	68-5722	68-5723	68-5724	68-5725	68-5754	68-5755	68-5756	68-5757	Yes
AL-TL-	N/A	68-5190	68-5191	68-5192	68-5199	68-5196	68-5197	68-5198	Yes
12-AL-TL-	N/A	68-5193	68-5194	68-5195	68-5203	68-5200	68-5201	68-5202	Yes
59-TL-	N/A	68-5178	68-5179	68-5180	N/A	68-5187	68-5188	68-5189	Yes
12-59-TL-	N/A	68-5181	68-5182	68-5183	N/A	68-5187	68-5188	68-5189	Yes
55-AL-TL-	N/A	68-5314	68-5315	68-5316	68-5323	68-5320	68-5321	68-5322	Yes
12-55-AL-TL-	N/A	68-5317	68-5318	68-5319	68-5327	68-5324	68-5325	68-5326	Yes
53-58-TL-	68-5252	68-5253	68-5254	68-5255	68-5264	68-5265	68-5266	68-5267	Yes
12-53-58-TL-	68-5260	68-5261	68-5262	68-5263	68-5272	68-5273	68-5274	68-5275	Yes
16-53-58-TL-	68-5256	68-5257	68-5258	68-5259	68-5268	68-5269	68-5270	68-5271	Yes
53-55-TL-	68-5228	68-5229	68-5230	68-5231	68-5240	68-5241	68-5242	68-5243	Yes
12-53-55-TL-	68-5236	68-5237	68-5238	68-5239	68-5248	68-5249	68-5250	68-5251	Yes
16-53-55-TL-	68-5232	68-5233	68-5234	68-5235	68-5244	68-5245	68-5246	68-5247	Yes
53-TL-	68-5204	68-5205	68-5206	68-5207	68-5216	68-5217	68-5218	68-5219	Yes
12-53-TL-	68-5208	68-5209	68-5210	68-5211	68-5220	68-5221	68-5222	68-5223	Yes
16-53-TL-	68-5212	68-5213	68-5214	68-5215	68-5224	68-5225	68-5226	68-5227	Yes
56-TL-	68-5691	68-5162	68-5163	68-5161	68-5688	68-5159	68-5160	68-5158	Yes
56-HK-TL-	68-5750	68-5751	68-5752	68-5753	68-5718	68-5719	68-5720	68-5721	Yes
16-56-TL-	68-5734	68-5735	68-5736	68-5737	68-5702	68-5703	68-5704	68-5705	Yes
57-TL-	N/A	68-5096	68-5098	68-5097	68-5102	68-5403	68-5105	68-5104	Yes
12-57-TL-	N/A	68-5099	68-5101	68-5100	68-5106	68-5107	68-5109	68-5108	Yes
55-57-TL-	N/A	68-5178	68-5179	68-5180	N/A	68-5181	68-5182	68-5186	Yes
12-55-57-TL-	N/A	68-5184	68-5185	68-5186	N/A	68-5187	68-5188	68-5189	Yes
55-58-TL-	68-5134	68-5135	68-5137	68-5136	68-514	68-5147	68-5149	68-5148	Yes
12-55-58-TL-	68-5142	68-5143	68-5145	68-5144	68-5154	68-5155	68-5157	68-5156	Yes
16-55-58-TL-	68-5138	68-5139	68-5141	68-5140	68-5150	68-5151	68-5153	68-5152	Yes
58-TL-	68-5110	68-5111	68-5113	68-5112	68-5122	68-5123	68-5125	68-5124	Yes
12-58-TL-	68-5118	68-5119	68-5121	68-5120	68-5130	68-5131	68-5133	68-5132	Yes
16-58-TL-	68-5114	68-5115	68-5117	68-5116	68-5126	68-5127	68-5129	68-5128	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	L	M	N	Sellable
LP	68-4242	68-4243	68-4244	Yes
12-LP	68-4250	68-4251	68-4252	Yes
16-LP	68-4246	68-4247	68-4248	Yes
58-LP	68-4340	68-4341	68-4342	Yes
12-58-LP	68-4344	68-4345	68-4346	Yes
19-58-LP	68-4348	68-4349	68-4350	Yes
12-19-58-LP	68-4352	68-4353	68-4354	Yes
56-TL-LP	68-5352	68-5353	68-5354	Yes
16-56-TL-LP	68-5796	68-5797	68-5798	Yes
56-HK-TL-LP	68-5808	68-5809	68-5810	Yes
55-56-TL-LP	68-5348	68-5349	68-5350	Yes
16-55-56-TL-LP	68-5799	68-5800	68-5801	Yes
55-56-HK-TL-LP	68-5811	68-5812	68-5813	Yes
58-TL-LP	68-5356	68-5357	68-5358	Yes
12-58-TL-LP	68-5360	68-5361	68-5362	Yes
55-58-TL-LP	68-5364	68-5365	68-5366	Yes
12-55-58-TL-LP	68-5368	68-5369	68-5370	Yes
19-LP	68-4292	68-4293	68-4294	Yes
12-19-LP	68-4300	68-4301	68-4302	Yes
16-19-LP	68-4296	68-4297	68-4298	Yes
55-LP	68-4305	68-4306	68-4307	Yes
12-55-LP	68-4309	68-4310	68-4311	Yes
19-55-LP	68-4313	68-4314	68-4315	Yes
12-19-55-LP	68-4317	68-4318	68-4319	Yes
55-56-LP	68-4322	68-4323	68-4324	Yes
19-55-56-LP	68-4326	68-4327	68-4328	Yes
16-55-56-LP	68-5769	68-5770	68-5771	Yes
16-19-55-56-LP	68-5775	68-5776	68-5777	Yes
55-56-HK-LP	68-5781	68-5782	68-5783	Yes
19-55-56-HK-LP	68-5787	68-5788	68-5789	Yes
56-LP	68-4331	68-4332	68-4333	Yes
19-56-LP	68-4335	68-4336	68-4337	Yes
16-56-LP	68-5766	68-5767	68-5768	Yes
16-19-56-LP	68-5772	68-5773	68-5774	Yes
56-HK-LP	68-5778	68-5779	68-5780	Yes
19-56-HK-LP	68-5784	68-5785	68-5786	Yes
55-58-LP	68-4357	68-4358	68-4359	Yes
12-55-58-LP	68-4361	68-4362	68-4363	Yes
19-55-58-LP	68-4365	68-4366	68-4367	Yes
12-19-55-58-LP	68-4369	68-4370	68-4371	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
PL-57- (LHRB)	68-6180	68-6181	68-6182	68-6183	68-6196	68-6197	68-6198	Yes
PL-57- (RHRB)	68-6184	68-6185	68-6186	68-6187	68-6200	68-6201	68-6202	Yes
12-PL-57- (LHRB)	68-6188	68-6189	68-6190	68-6191	68-6204	68-6205	68-6206	Yes
12-PL-57- (RHRB)	68-6192	68-6193	68-6194	68-6195	68-6208	68-6209	68-6210	Yes
PL-59- (LHRB)	68-6128	68-6129	68-6130	68-6131	68-6160	68-6161	68-6162	Yes
PL-59- (RHRB)	68-6132	68-6133	68-6134	68-6835	68-6164	68-6165	68-6166	Yes
12-PL-59- (LHRB)	68-6144	68-6145	68-6146	68-6147	68-6168	68-6169	68-6170	Yes
12-PL-59- (RHRB)	68-6148	68-6149	68-6150	68-6151	68-6172	68-6173	68-6174	Yes
PL-55-57- (LHRB)	68-6216	68-6217	68-6218	68-6219	68-6232	68-6233	68-6234	Yes
PL-55-57- (RHRB)	68-6220	68-6221	68-6222	68-6223	68-6836	68-6237	68-6238	Yes
12-PL-55-57- (LHRB)	68-6224	68-6225	68-6226	68-6227	68-6240	68-6241	68-6242	Yes
12-PL-55-57- (RHRB)	68-6228	68-6229	68-6230	68-6231	68-6244	68-6245	68-6246	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
12-53-	68-4595	68-4596	68-4596	68-4597	68-4607	68-4608	68-4609	68-4610	Yes
12-53-56-	68-5544	68-4687	68-4688	68-4689	68-5580	68-4690	68-4691	68-4692	Yes
12-55-	68-2797	68-2798	68-2800	67-2799	68-2809	68-2810	68-2812	68-2811	Yes
12-53-55-	68-4623	68-4624	68-4625	68-4626	68-4635	68-4636	68-4637	68-4638	Yes
12-57-	68-6177	68-2829	68-2826	68-2825	68-2835	68-2836	68-2838	68-2837	Yes
12-55-57-	68-6213	68-4942	68-4944	68-4943	68-4949	68-4950	68-4952	68-4951	Yes
12-58-	68-3044	68-3045	68-3047	68-3046	68-3056	68-3057	68-3059	68-3058	Yes
12-53-58-	68-4647	68-4648	68-4649	68-4650	68-4659	68-4660	68-4661	68-4662	Yes
12-19-53-	68-4735	68-4736	67-4737	68-4738	68-4747	68-4748	68-4749	68-4750	Yes
12-19-55-	68-2939	68-2940	68-2942	68-2941	68-2951	68-2952	68-2954	68-2953	Yes
12-19-57	68-6179	68-2973	68-2976	68-2975	68-2985	68-2986	68-2988	68-2987	Yes
12-19-58-	68-3094	68-3095	68-3097	68-3096	68-3106	68-3107	68-3109	68-3108	Yes
12-19-53-58-	68-4786	68-4787	68-4788	68-4789	68-4798	68-4799	68-4800	68-4801	Yes
12-19-59-	68-6112	68-3801	68-3802	68-3803	68-6114	68-3809	68-3810	68-3811	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
16-53-	68-4599	68-4600	68-4601	68-4602	68-4611	68-4612	68-4613	68-4614	Yes
16-55-	68-2793	68-2794	68-2796	68-2795	68-2805	68-2806	68-2808	68-2807	Yes
16-53-55-	68-4619	68-4620	68-4621	68-4622	68-4631	68-4632	68-4633	68-4634	Yes
16-56-	68-5562	68-5563	68-5564	68-5565	68-5618	68-5619	68-5620	68-5621	Yes
16-53-56-	68-5570	68-5571	68-5572	68-5773	68-5626	68-5627	68-5628	68-5629	Yes
16-53-55-56-	68-5574	68-5575	68-5576	68-5577	68-5630	68-5631	68-5632	68-5633	Yes
16-58-	68-3040	68-3041	68-3043	68-3042	68-3052	68-3053	68-3055	68-3054	Yes
16-53-58-	68-4643	68-4644	68-4645	68-4646	68-4655	68-4656	68-4657	68-4658	Yes
16-53-55-58-	68-4667	68-4668	68-4669	68-4670	68-4675	68-4676	68-4677	68-4678	Yes
16-19-53-	68-4739	68-4740	68-4741	68-4742	68-4751	68-4752	68-4753	68-4754	Yes
16-19-55-	68-2935	68-2936	68-2938	68-2937	68-2947	68-2948	68-2950	68-2949	Yes
16-19-56-	68-5650	68-5651	68-5652	68-5653	68-5634	68-5635	68-5636	68-5637	Yes
16-19-53-56-	68-5513	68-5535	68-5536	68-5537	68-5642	68-5643	68-5644	68-5645	Yes
16-19-53-55-56-	68-5531	68-5532	68-5533	68-5534	68-5646	68-5647	68-5648	68-5649	Yes
16-19-58-	68-3090	68-3091	68-3093	68-3092	68-3102	68-3103	68-3105	68-3104	Yes
16-19-53-58-	68-4782	68-4783	68-4784	68-4785	68-4794	68-4795	68-4796	68-4797	Yes

***For all associated parts in assemblies above, contact factory for availability**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
19-53-	68-4731	68-4732	68-4733	68-4734	68-4743	68-4744	68-4745	68-4746	Yes
19-55-	68-2931	68-2932	68-2934	68-2933	68-2943	68-2944	68-2946	68-2945	Yes
19-56-	68-5511	68-3225	68-3226	68-3224	68-5582	68-3230	68-3231	68-3229	Yes
19-57-	68-6178	68-2965	68-2968	68-2967	68-2977	68-2978	68-2980	68-2979	Yes
19-58-	68-3086	68-3087	68-3089	68-3088	68-3098	68-3099	68-3101	68-3100	Yes
19-59-	68-6111	68-3797	68-3798	68-3799	68-6113	68-3805	68-3806	68-3807	Yes
19-53-56-	68-5512	68-4826	68-4827	68-4828	68-5584	68-4829	68-4830	68-4831	Yes
19-53-55-56-	68-5527	68-4953	68-4954	68-4955	68-5585	68-4956	68-4957	68-4958	Yes
19-53-58-	68-4778	68-4779	68-4780	68-4781	68-4790	68-4791	68-4792	68-4793	Yes

***For all associated parts in assemblies above, contact factory for availability**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
53-	68-4591	68-4592	68-4593	68-4594	68-4603	68-4604	68-4605	68-4606	Yes
55-	68-2789	68-2790	68-2792	68-2791	68-2801	68-2802	68-2804	68-2803	Yes
53-55-	68-4615	68-4616	68-4617	68-4618	68-4627	68-4628	68-4629	68-4630	Yes
53-56-	68-5544	68-4687	68-4688	68-4689	68-5580	68-4690	68-4691	68-4692	Yes
53-55-56-	68-5545	68-4693	68-4694	68-4695	68-5581	68-4696	68-4697	68-4698	Yes
57-	68-6176	68-2815	68-2818	68-2817	68-2827	68-2828	68-2830	68-2829	Yes
55-57-	68-6212	68-4938	68-4940	68-4939	68-4945	68-4946	68-4948	68-4947	Yes
58-	68-3036	68-3037	68-3039	68-3038	68-3048	68-3049	68-3051	68-3050	Yes
53-58-	68-4639	68-4640	68-4641	68-4642	68-4651	68-4652	68-4653	68-4654	Yes
53-55-58-	68-4663	68-4664	68-4665	68-4666	68-4675	68-4676	68-4677	68-4678	Yes

- **For all associated parts in assemblies above, contact factory for availability**
- **Specify finish**

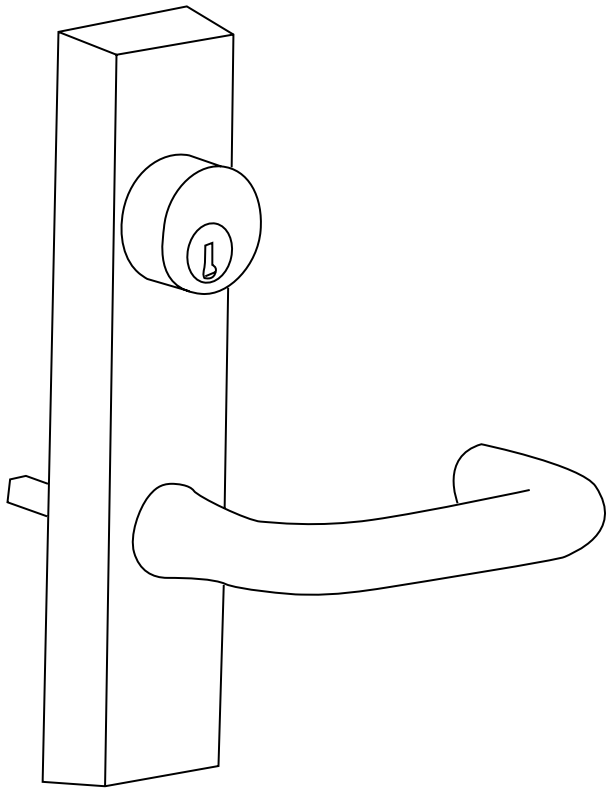
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Exit Devices				
	8300	AD8400 MD8400	8500	AD8600 MD8600 WD8600	SP8600[2] PP8600[2] PR8600[2]
04	704	—	704	—	—
	744[1]	—	744[1]	—	—
06	—	706-4	—	706-4	706-6
	—	746-4[1]	—	746-4[1]	746-6[1]
10	710	710-4	710	710-4	710-6
	740[1]	740-4[1]	740[1]	740-4[1]	740-6[1]
13	713	713-4	713-8	713-4	713-6
	743[1]	743-4[1]	743-8[1]	743-4[1]	743-6[1]
15	715	715-4	715-8	715-4	715-6
16	—	—	—	—	—
73	—	773-4	773-8	773-4	773-6
74	—	774-4	774-8	774-4	774-6
75	775	—	—	—	—
76	776	—	—	—	—
77	—	—	—	—	—
78	—	—	—	—	—

1. 740, 743, 744 & 746 are freewheeling levers
2. Designates discontinued products



A8231 12/17

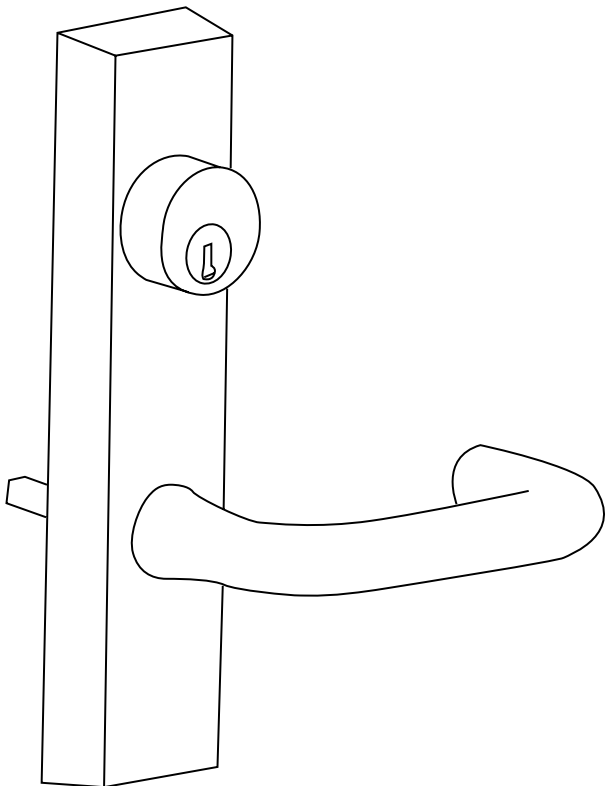
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Exit Devices						
	LS8600 LP8600 LR8600	**8700 FM8700 HC48700 HC8700**	**NB8700**	**SP8700[2] PP8700[2] PR8700[2]**	**8800**	**8888 HC8800**	**8900**
04	—	—	—	—	704	704	704
	—	—	—	—	744[1]	744[1]	744[1]
06	706-6	706	706-8	706-8	706-8	706-8	—
	746-6[1]	746[1]	746-8	746-8[1]	746-8[1]	746-8[1]	—
10	710-6	710	710	710	710	710	710
	740-6[1]	740[1]	740	740[1]	740[1]	740[1]	740[1]
13	713-6	713	—	713-8	713-8	713-8	713
	743-6[1]	743[1]	743-8[1]	743-8[1]	743-8[1]	743-8[1]	743[1]
15	715-6	715	715-8	715-8	715-8	715-8	715
16	—	—	—	—	716	—	716
73	773-6	773	773-8	773-8	—	—	—
74	774-6	774	774-8	774-8	—	—	—
75	—	—	—	—	775-8	775-8	775
76	—	—	—	—	776-8	776-8	776
77	—	—	—	—	777-8	777-8	777
78	—	—	—	—	778-8	778-8	778

1. 740, 743, 744 & 746 are freewheeling levers
2. Designates discontinued products



A8231 12/17

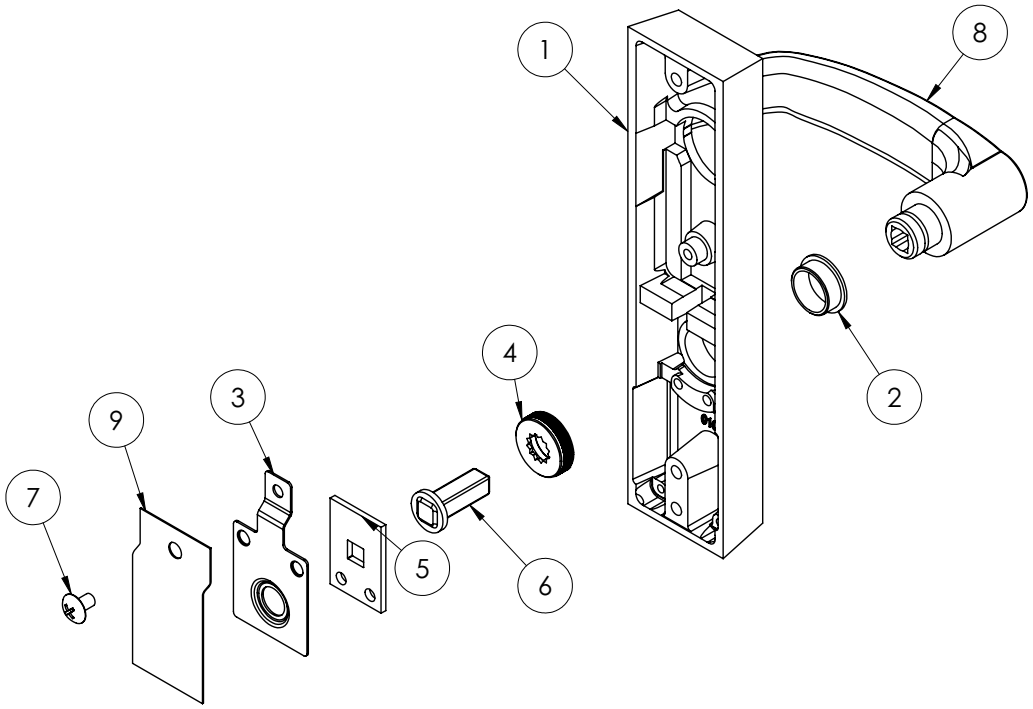
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0427	ET Case (704)	1	No
	97-0429	ET Case (710)	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	97-0522	Hub Plate (704/710)	1	Yes
6	97-0573	Spindle (704/710)	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	—	Lever Handle[1,2]	1	Yes
9	A6407	Information Tag	1	No
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

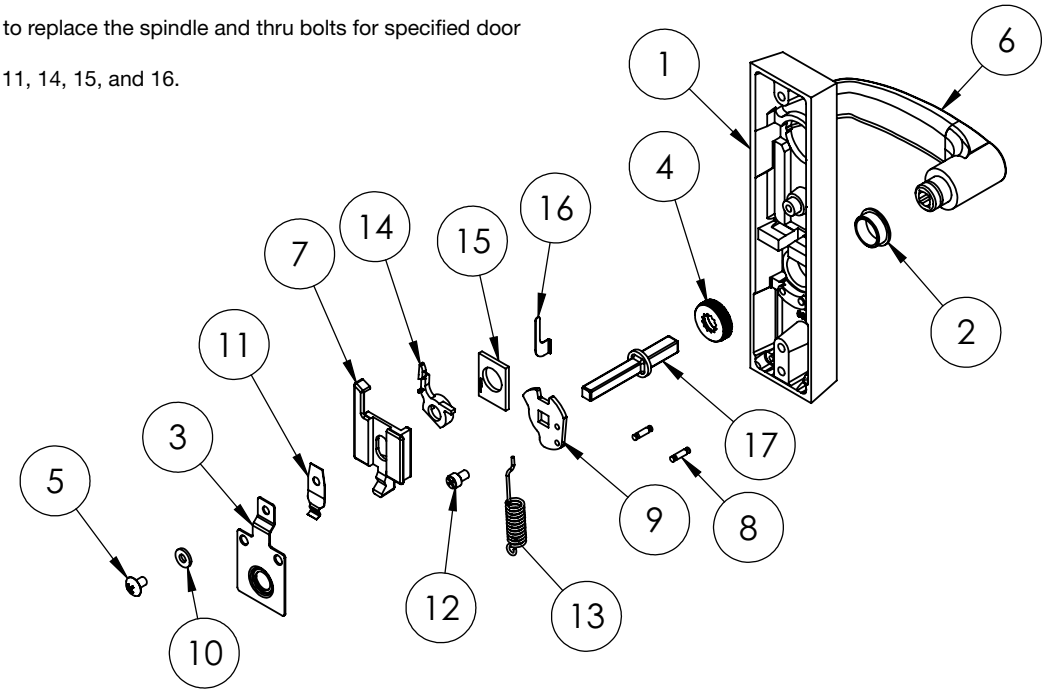
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
Not Shown	—	Cylinder Assembly[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
7	97-0355	Locking Slide (706) (607-2)	1	Yes
	97-0356	Locking Slide (713) (607-1)	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0528	Hub Plate (Std)	1	Yes
10	97-0557	Fusible Link	1	Yes
11	97-0571	Locking Slide Spring	1	Yes
12	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
13	97-0425	Hub Spring (Std)	1	Yes
14	97-0558	Slide Support	1	No
15	97-0563	Spring Support	1	No
16	97-0564	Return Spring	1	No
17	97-0549	Spindle (1 3/4" Door) (730-1)	1	Yes
	97-0550	Spindle (2" Door) (730-2)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-3)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 5, 7, 10, 11, 14, 15, and 16.



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

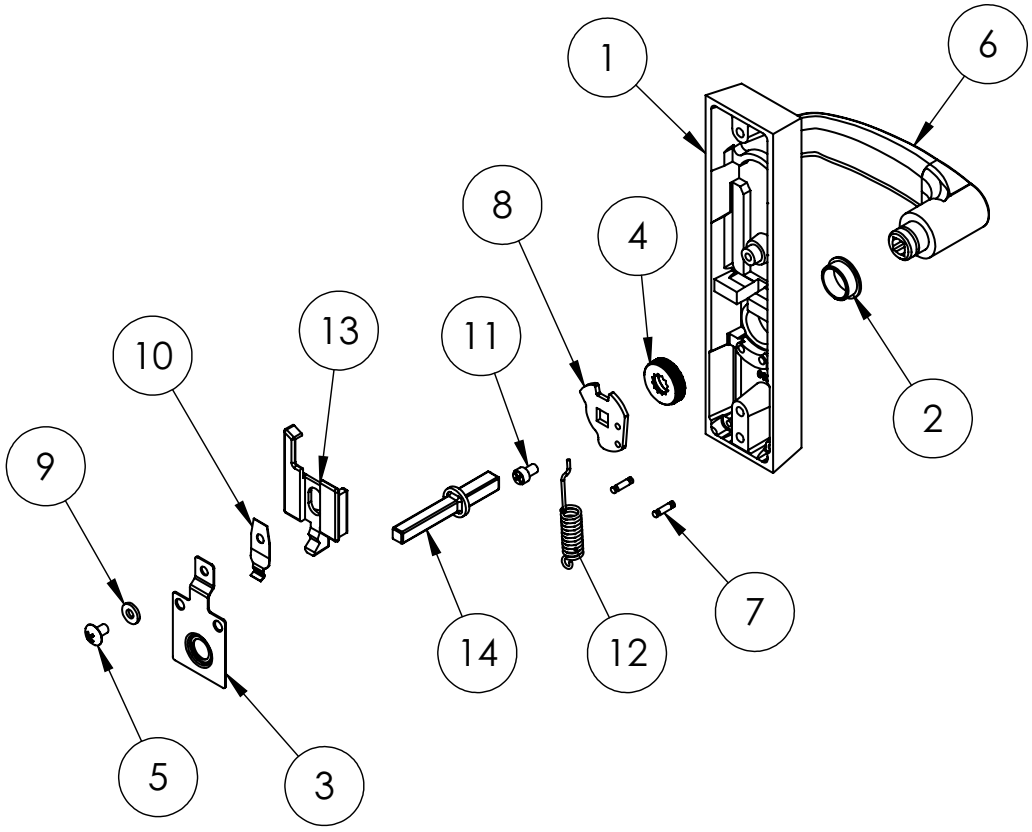
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	730-1	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-2	Spindle Retrofit Kit (2" Door)	1	Yes
	730-3	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

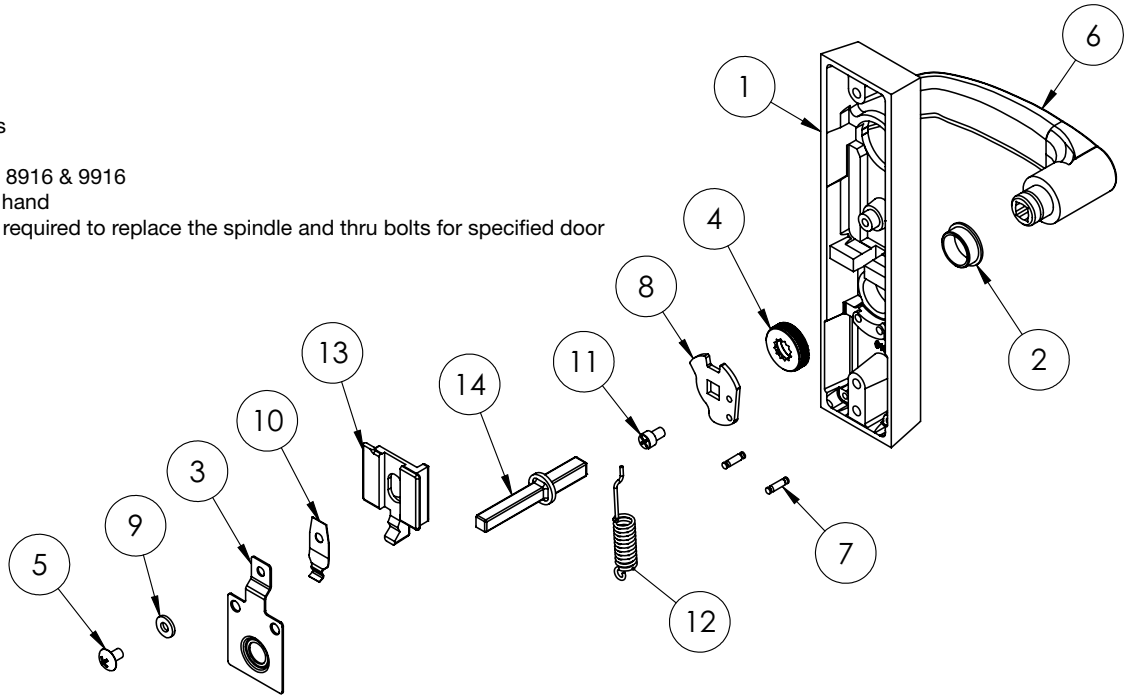
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0427	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
7	01-4507	1/8" X 1/2' Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
Not Shown	—	Cylinder[1,2,2a]	1	Yes
	97-0350	Cylinder Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	13-0086	Backplate (8816 Only)	1	Yes
	13-0074	Connecting Screw (8816 Only)	2	Yes
	13-0075	Connecting Screw (8816 Only) (2 1/2" Door And Over)	2	Yes
	13 97-0439	Locking Slide (716)	1	Yes
14	97-0549	Spindle (1 3/4" Door) (730-1)	1	Yes
	97-0550	Spindle (2" Door) (730-2)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-3)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	1	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	1	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	1	Yes

1. Specify finish
2. Specify cylinder size
2a. By keying Requirements
2b. #34 Cylinder for 8816
#46 Mortise cylinder for 8916 & 9916
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

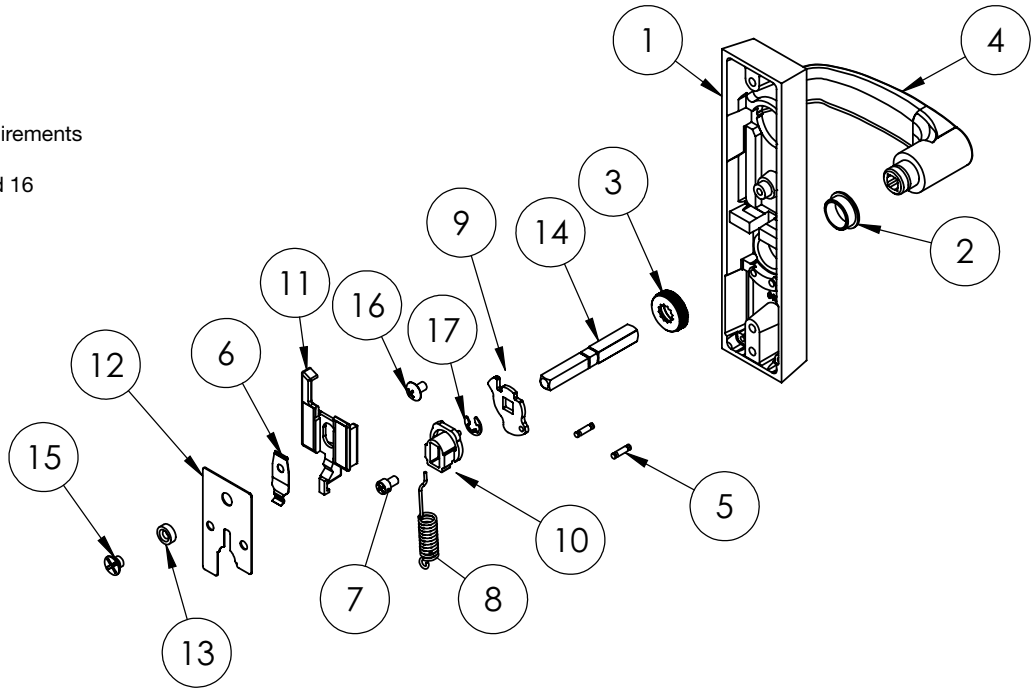
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0347	Locking Slide Spring	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	97-0571	Locking Slide Spring		Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0478	Lower Hub Plate	1	Yes
10	97-0479	Spindle Lock	1	Yes
11	97-0475	Locking Slide (743)	1	Yes
12	97-0581	Retaining Plate	1	Yes
13	97-0582	Spacer	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	01-1479	Cr-Fhms #10-32 X 1/2"	1	Yes
16	01-1183	Ct-Thms #10-32 X 5/16"	1	Yes
17	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 6, 11, and 16



A8231 12/17

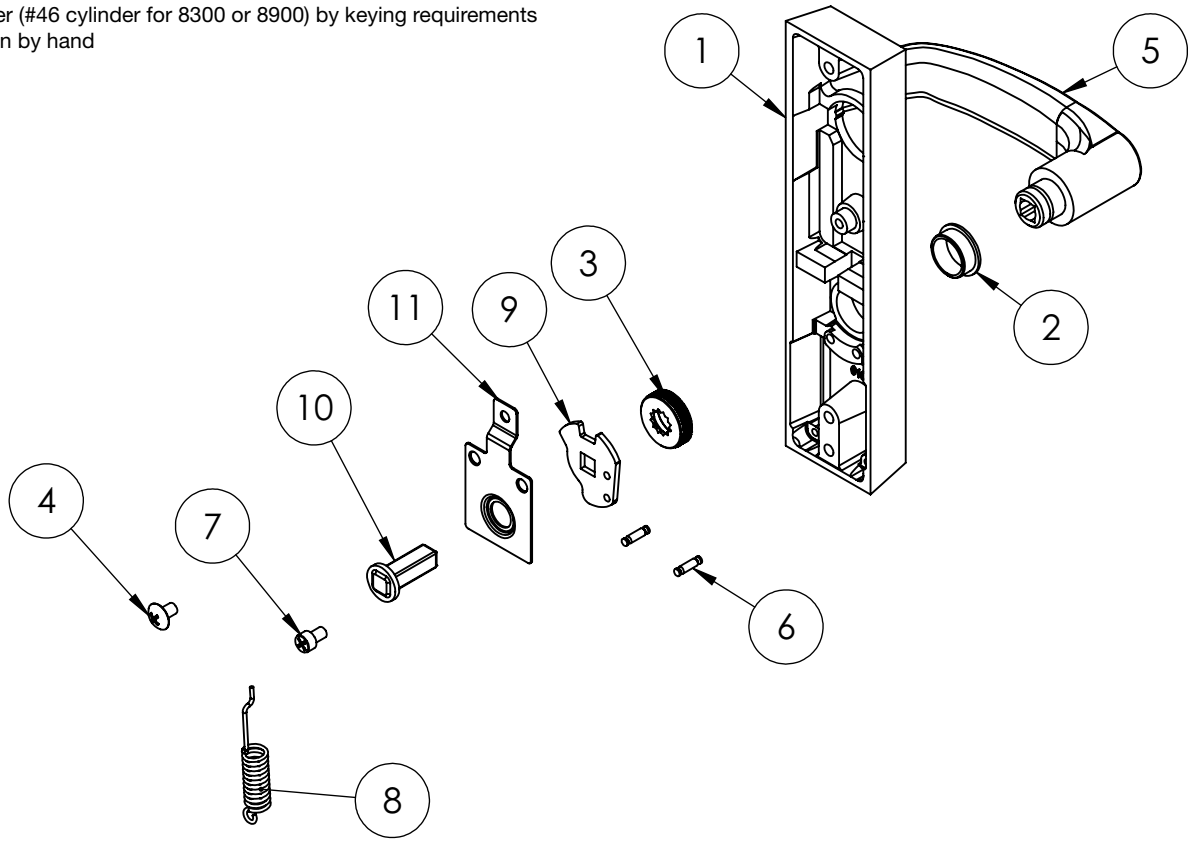
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case (740)	1	No
	97-0427	ET Case (744)	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
5	—	Lever Handle[1,2]	1	Yes
6	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0528	Hub Plate	1	Yes
10	97-0573	Spindle	1	Yes
11	68-1393	Retaining Plate	1	Yes
Not Shown	—	Rim Cylinder (744 Only)[1,2]	1	Yes
	13-0086	Backplate (744 Only)	1	Yes
	13-0074	Connecting Screw (744 Only)	2	Yes
	13-0075	Connecting Screw (744 Only) (2 1/2" Door And Over)	2	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #34 cylinder (#46 cylinder for 8300 or 8900) by keying requirements
3. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

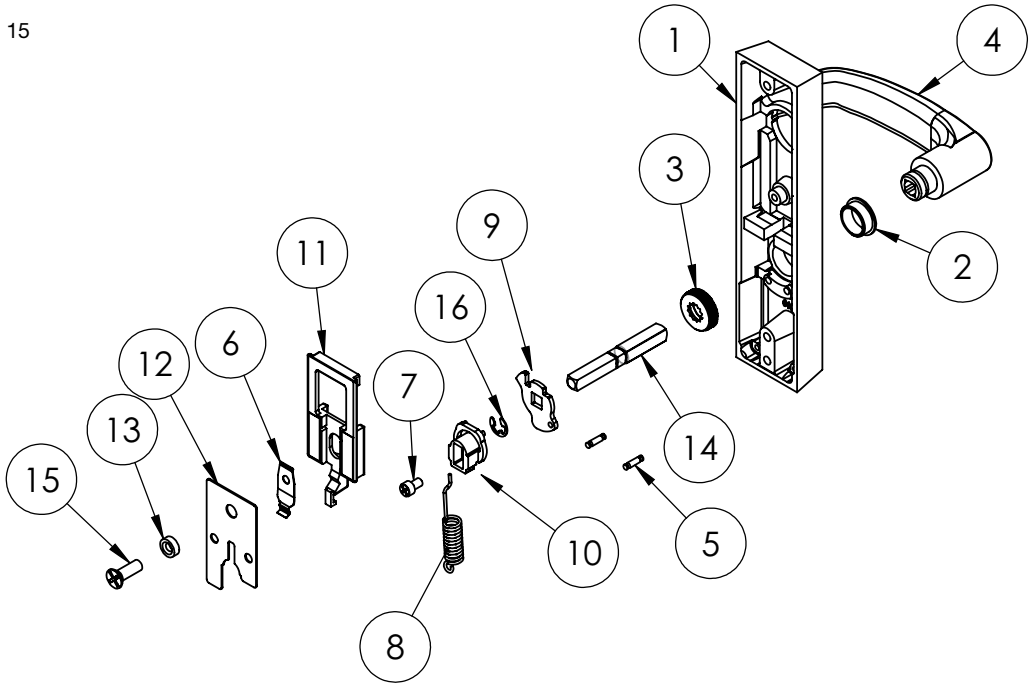
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	97-0347	Locking Slide Spring	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	97-0571	Locking Slide Spring W/ Bl Dyk	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0478	Lower Hub Plate	1	Yes
10	97-0479	Spindle Lock	1	Yes
11	97-0476	Locking Slide (746 Function)	1	Yes
12	97-0581	Retaining Plate	1	Yes
13	97-0582	Spacer	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
16	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 6, 11, and 15



A8231 12/17

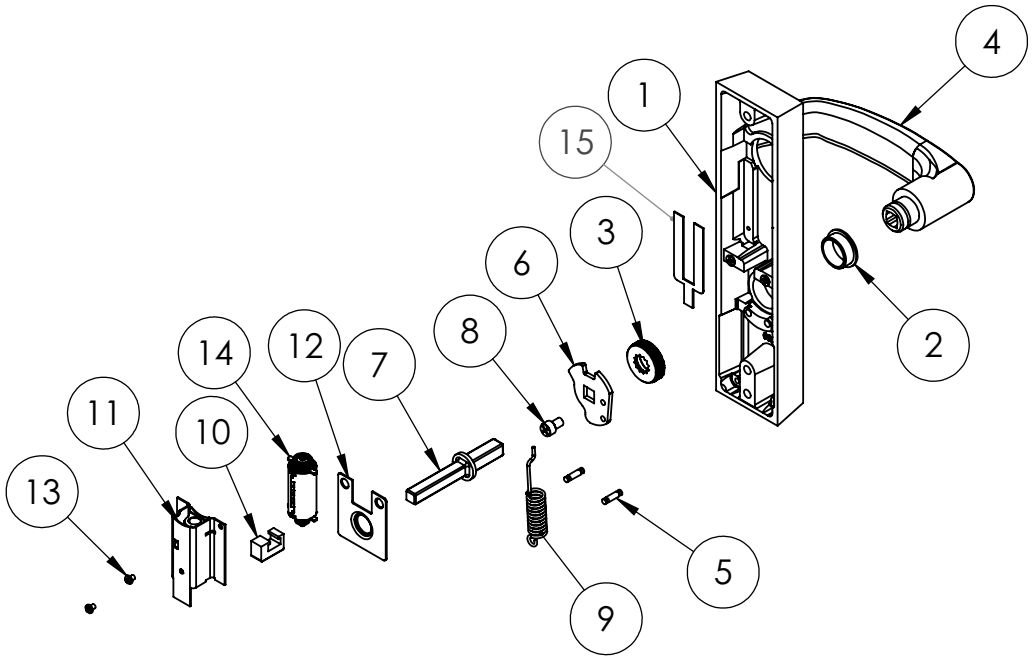
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0528	Hub Plate	1	Yes
7	97-0549	Spindle (1 3/4" Door)	1	
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	
8	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0329	Locking Tail	1	Yes
11	97-3932	Solenoid Cover Assembly (Fail Secure)	1	Yes
12	68-1402	Retainer Plate, Electrical Function	1	Yes
13	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
14	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
15	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	

1. Specify finish
2. Specify lever design by hand



A8231 12/17

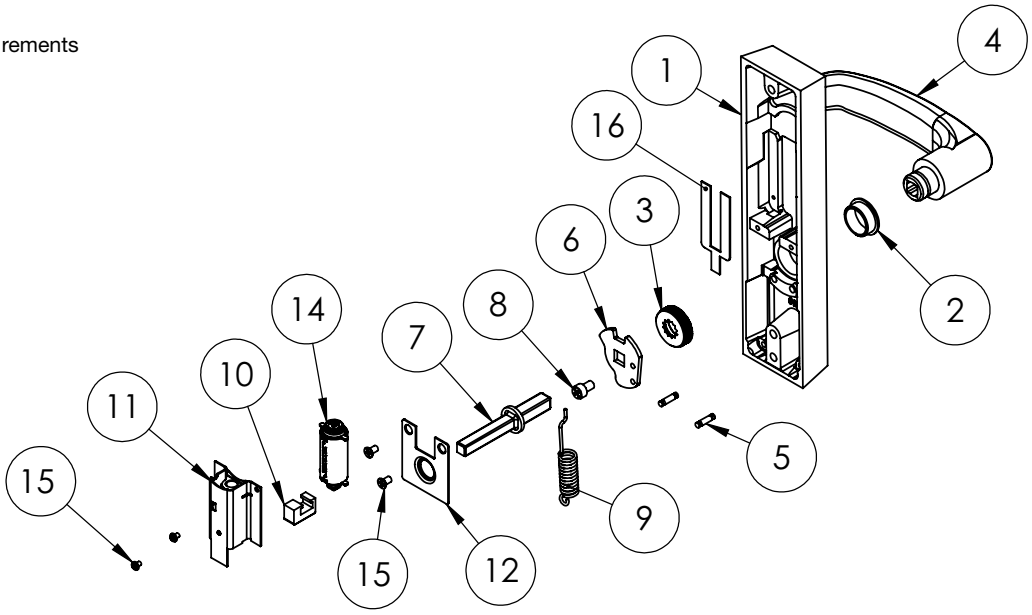
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	97-0528	Hub Plate	1	Yes
7	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	—	Cylinder[1,3]	1	Yes
	13-0086	Backplate	1	Yes
	13-0074	Connecting Screw	2	Yes
	13-0075	Connecting Screw (2 1/2" Door And Over)	2	Yes
8	01-1182	CR-CHMS #10-32 X .297	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0329	Locking Tail	1	Yes
11	97-3932	Solenoid Cover	1	Yes
12	68-1402	Retainer Plate, Electrical Function	1	Yes
13	01-1154	#6-32 X 1/4" PH Flat Undercut Ms	2	Yes
14	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
15	01-4560	#3-48 X 1/8" Pan CR-Ohms	2	Yes
16	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand
3. Specify #46 cylinder by keying requirements



A8231 12/17

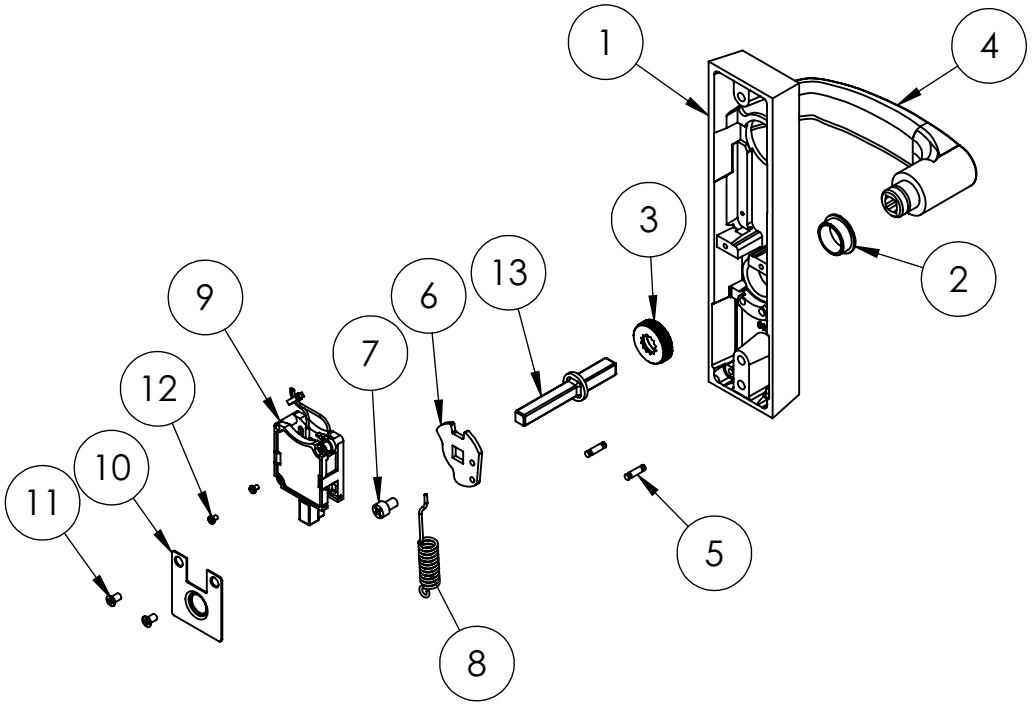
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	Electric ET Case W/ Cylinder Prep	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
Not Shown	—	Cylinder[1,2]	1	Yes
6	97-0528	Hub Plate (Std)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #46 cylinder by keying requirements
3. Specify lever design by hand



A8231 12/17

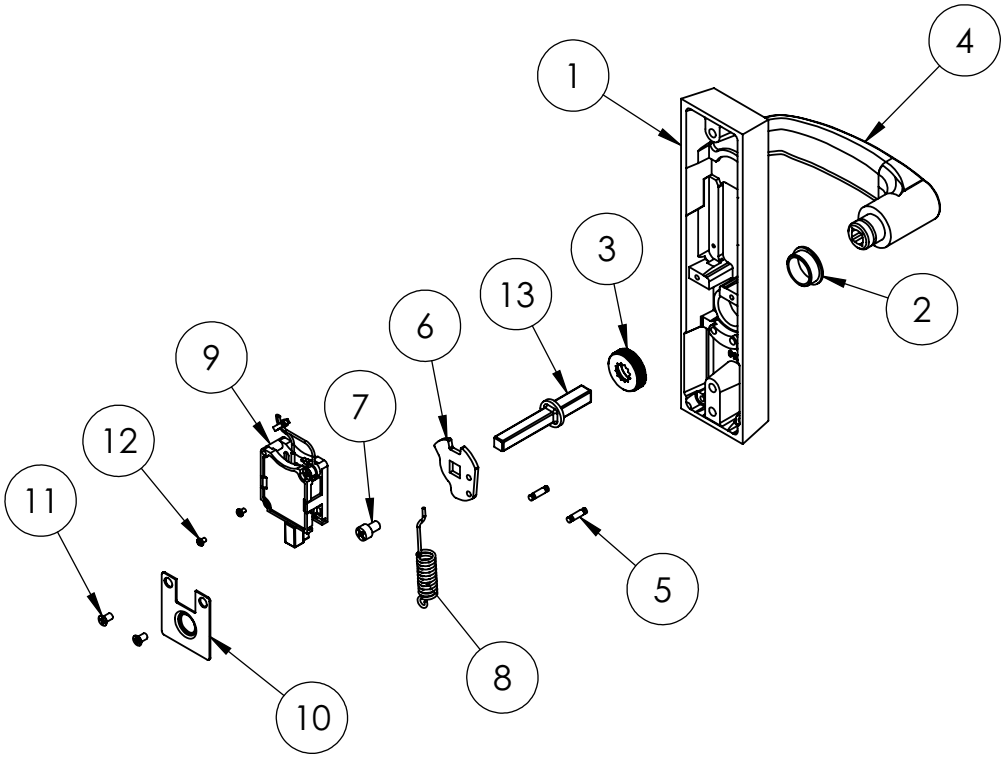
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	Electric ET Case W/O Cylinder Prep[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0528	Hub Plate (Std)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

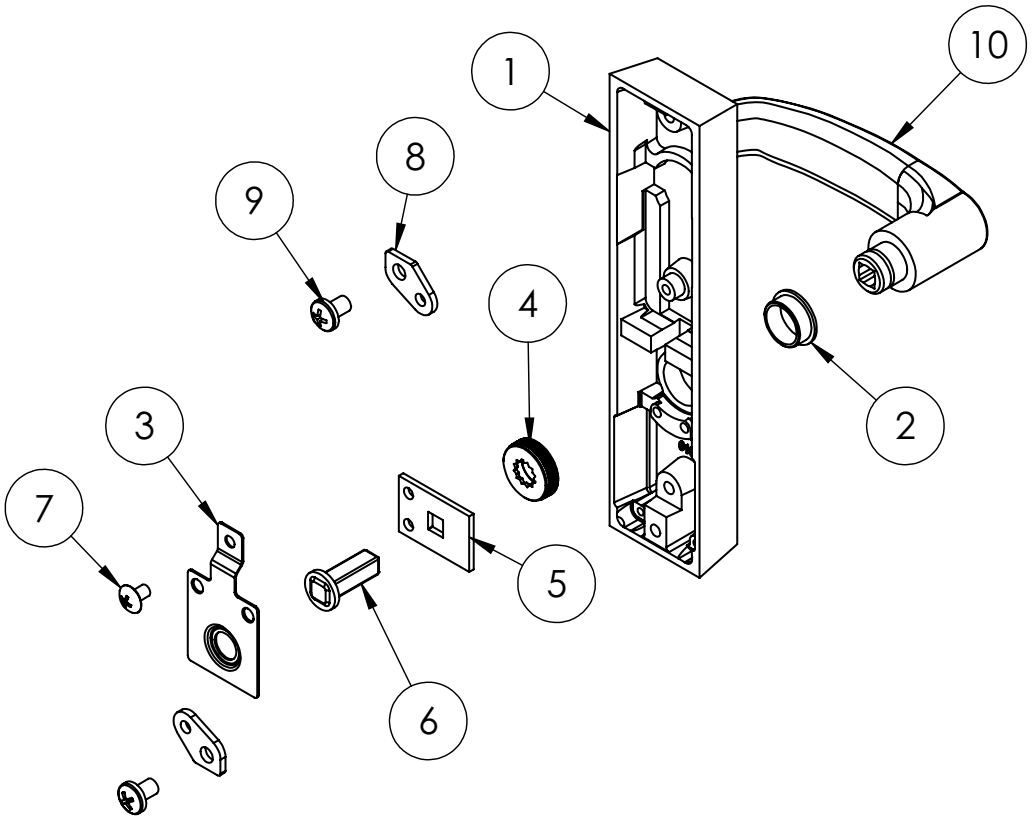
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	97-0522	Hub Plate (704/710)	1	Yes
6	97-0573	Spindle (704/710)	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	68-0853	Bracket	2	Yes
9	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
10	—	Lever Handle[1,2]	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 3 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

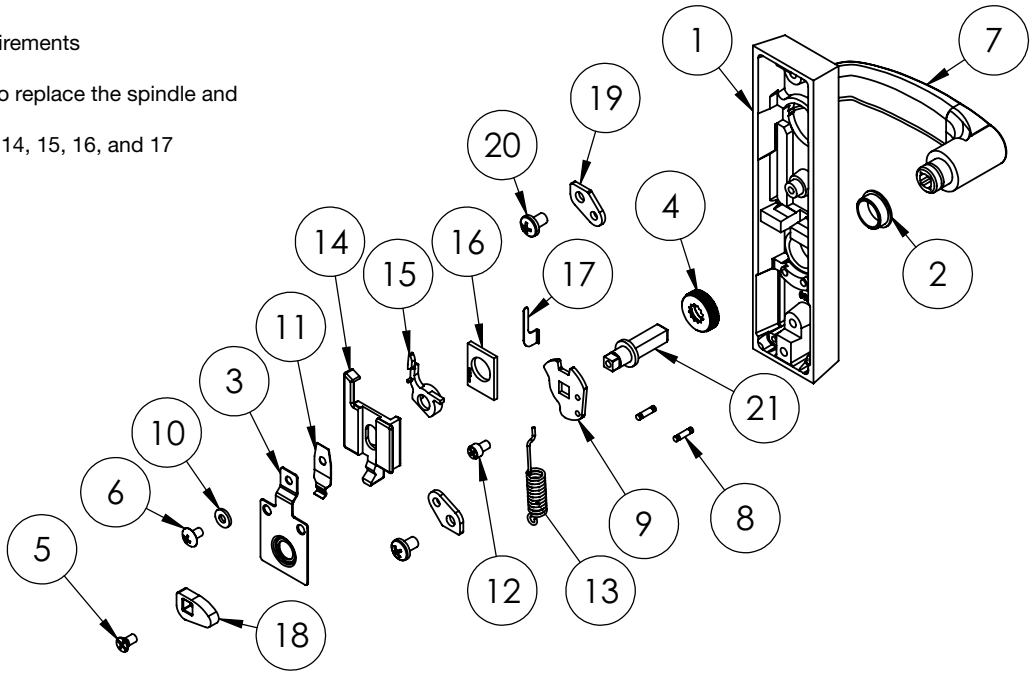
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1027	Ph Fl U'cut Ms #10-24 X 3/8"	1	Yes
6	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
7	—	Lever Handle[1,3]	1	Yes
Not Shown	—	Cylinder Assembly[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0528	Hub Plate (Std)	1	Yes
10	97-0557	Fusible Link	1	Yes
11	97-0571	Locking Slide Spring	1	Yes
12	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
13	97-0425	Hub Spring (Std)	1	Yes
14	97-0355	Locking Slide (706)	1	Yes
	97-0356	Locking Slide (713)	1	Yes
15	97-0558	Slide Support	1	No
16	97-0563	Spring Support	1	No
17	97-0564	Return Spring	1	No
18	68-0852	Cam 700-4	1	Yes
19	68-0853	Bracket	2	Yes
20	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
21	97-0549	Spindle (1 3/4" Door) (730-4)	1	Yes
	97-0550	Spindle (2" Door) (730-5)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-6)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 6, 10, 11, 14, 15, 16, and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

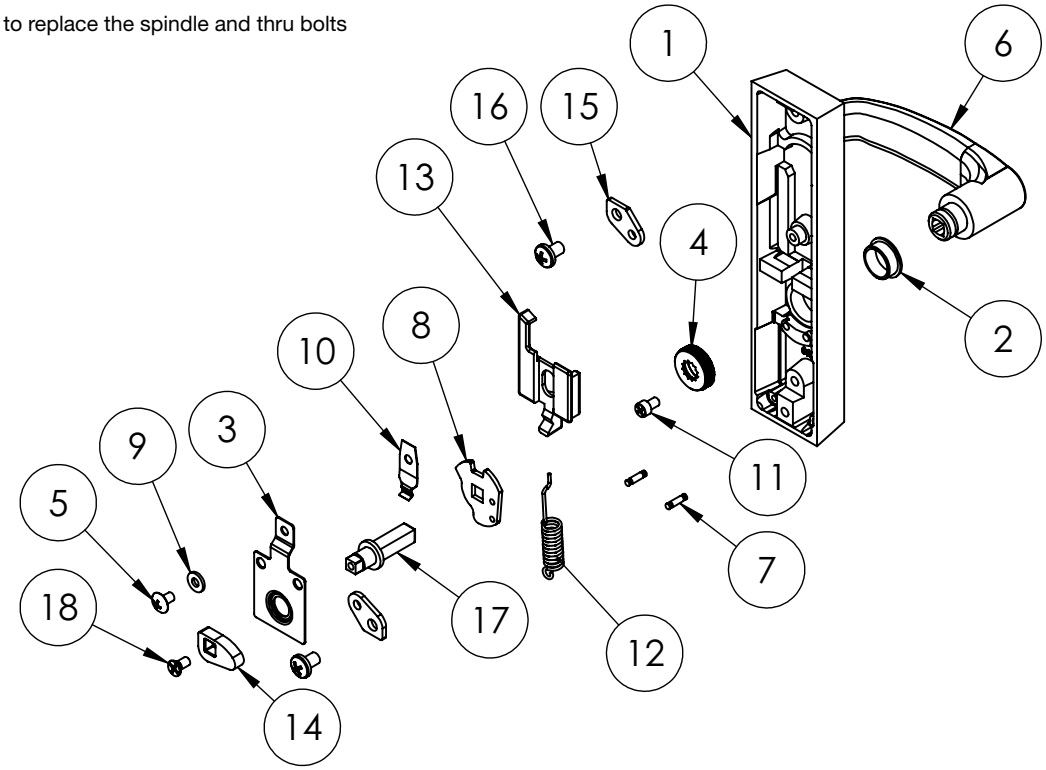
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	68-0852	Cam 700-4	1	Yes
15	68-0853	Bracket	2	Yes
16	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
17	730-4	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-5	Spindle Retrofit Kit (2" Door)	1	Yes
	730-6	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
18	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-30 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

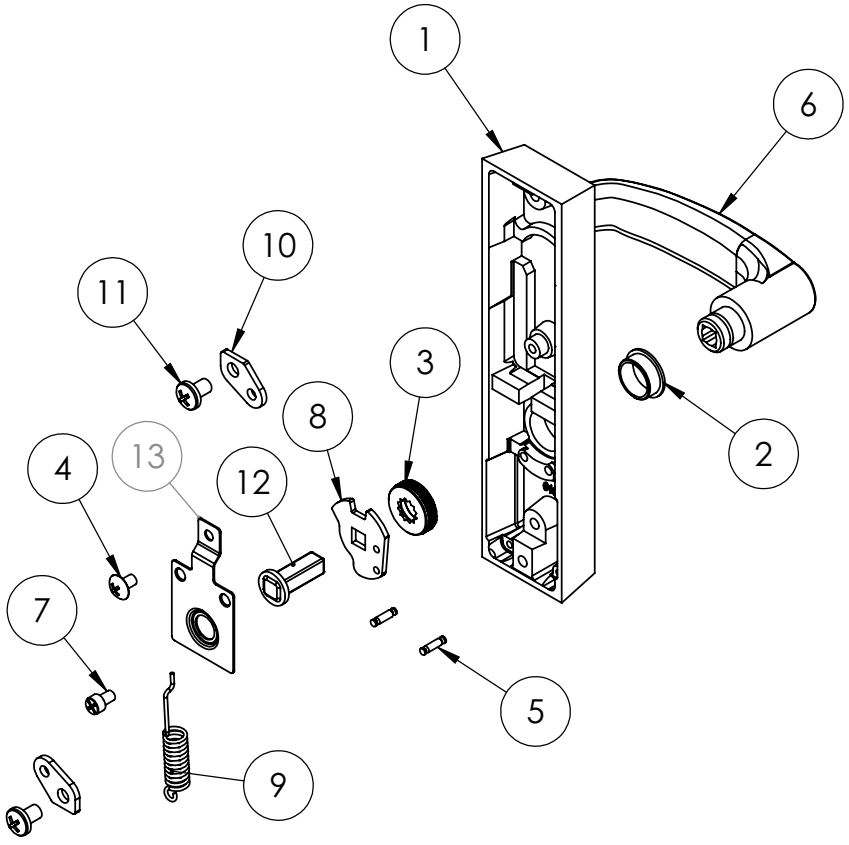
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,2]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0528	Hub Plate	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	68-0853	Bracket	2	Yes
11	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
12	97-0573	Spindle	1	Yes
13	68-1393	Retaining Plate	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

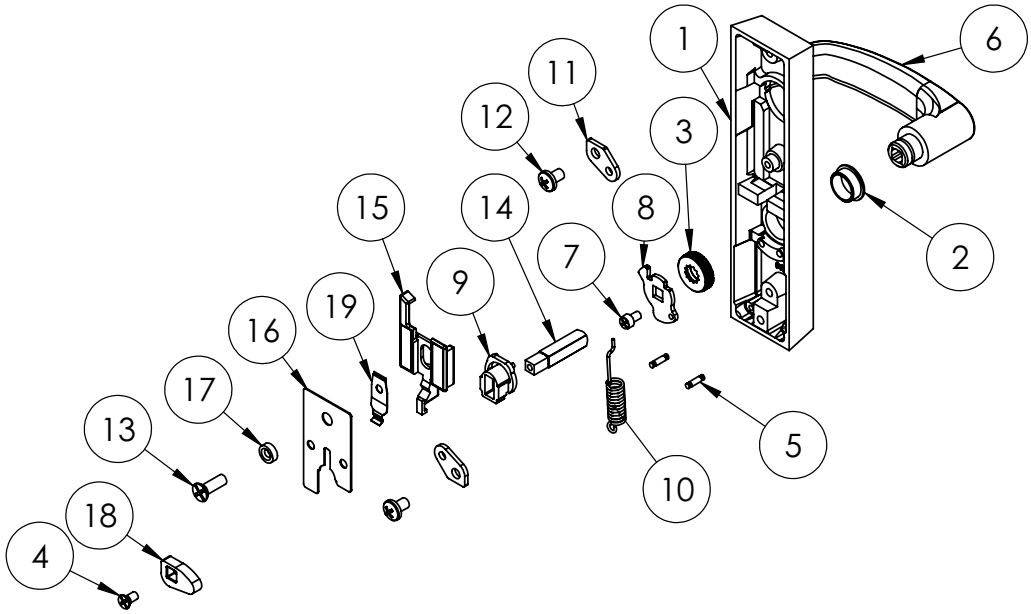
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,3]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
9	97-0479	Spindle Lock	1	Yes
10	97-0425	Hub Spring (Std)	1	Yes
11	68-0853	Bracket	2	Yes
12	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	2	Yes
13	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
14	97-3098	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3099	Spindle Assembly (2" Door)	1	Yes
	97-3100	Spindle Assembly (2 1/4" Door)	1	Yes
15	97-0475	Locking Slide (743)	1	Yes
16	97-0581	Retaining Plate	1	Yes
17	97-0582	Spacer	1	Yes
18	68-0852	Cam 700-4	1	Yes
19	97-0347	Locking Slide Spring	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 13, 15, 17 and 19



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

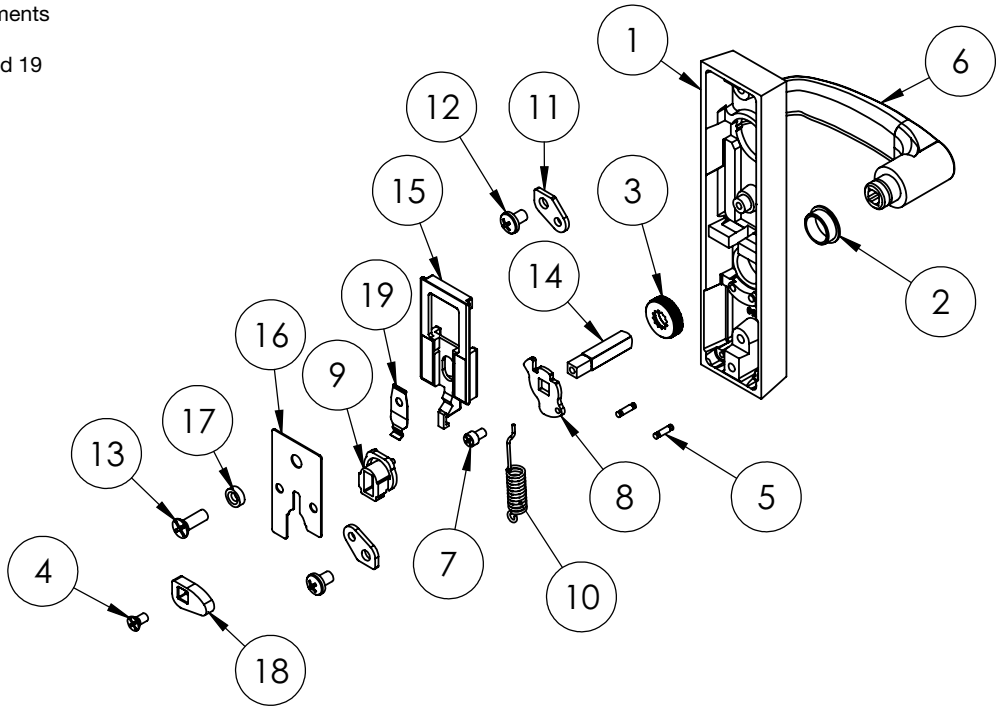
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap	1	Yes
4	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,3]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
9	97-0479	Spindle Lock	1	Yes
10	97-0425	Hub Spring (Std)	1	Yes
11	68-0853	Bracket	2	Yes
12	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	2	Yes
13	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	97-0476	Locking Slide (746)	1	Yes
16	97-0581	Retaining Plate	1	Yes
17	97-0582	Spacer	1	Yes
18	68-0852	Cam 700-4	1	Yes
19	97-0347	Locking Slide Spring	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 13, 15, 17 and 19



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

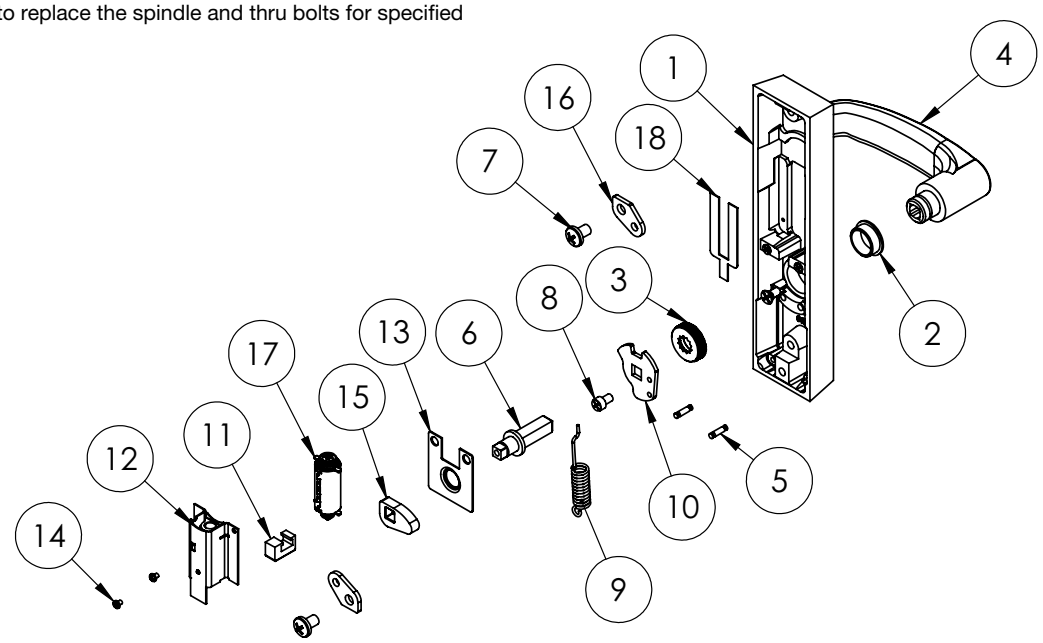
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0437	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	730-4	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-5	Spindle Retrofit Kit (2" Door)	1	Yes
	730-6	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
7	01-1478	Cr Pan Hd Mach Screw #1/4 X 3/8"	2	Yes
8	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0528	Hub Plate	1	Yes
11	97-0329	Locking Tail	1	Yes
12	97-3932	Solenoid Cover Assembly (Fail Secure)	1	Yes
13	68-1402	Retainer Plate, Electrical Function	1	Yes
14	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
15	68-0852	Cam 700-4	1	Yes
16	68-0853	Bracket	2	Yes
17	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
18	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

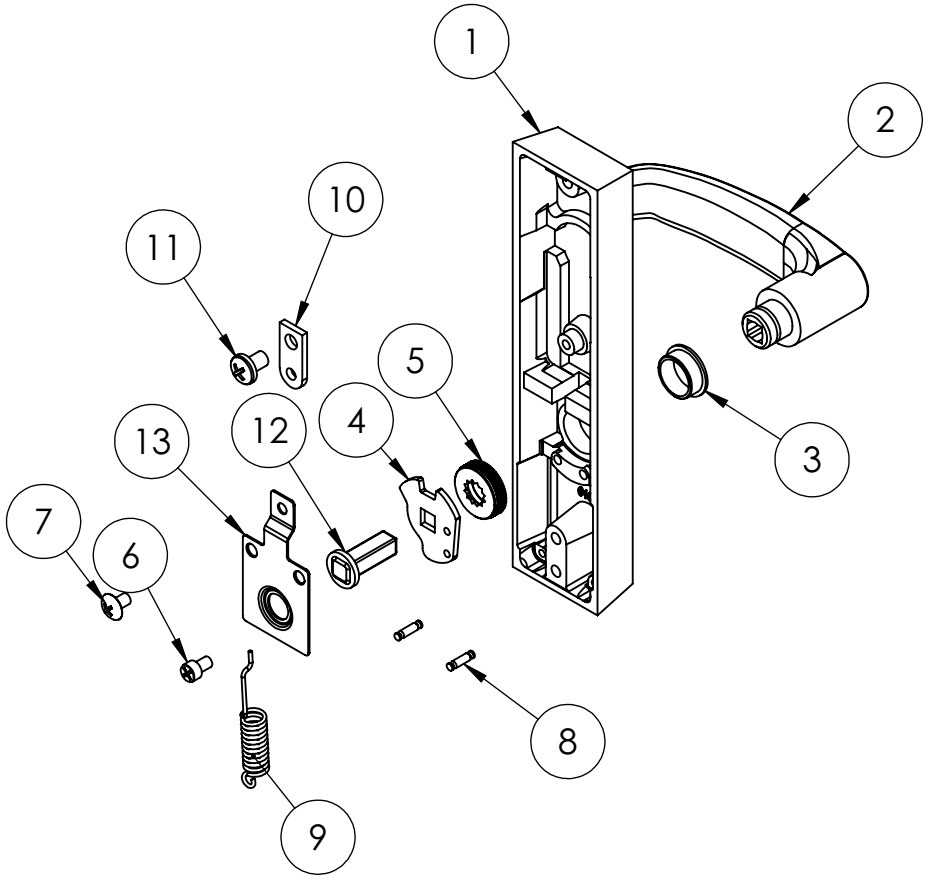
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0523	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0528	Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	1	Yes
12	97-0573	Spindle	1	Yes
13	68-1393	Retaining Plate	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

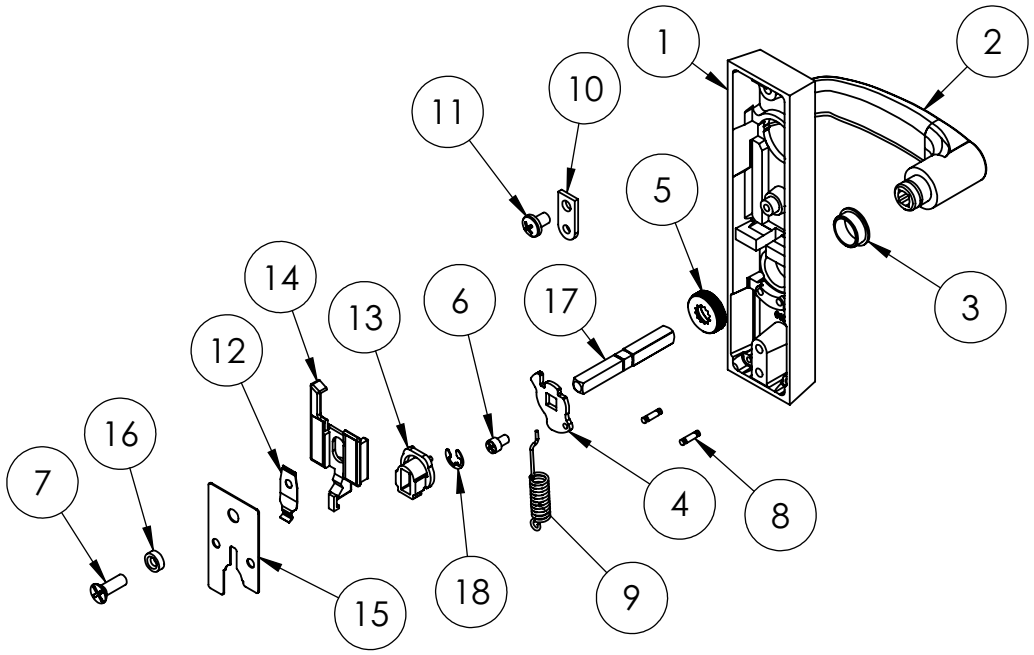
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0524	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1,3]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0478	Lower Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
8	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0380	Cylinder Nut	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0479	Spindle Lock	1	Yes
14	97-0475	Locking Slide (743)	1	Yes
15	97-0581	Retaining Plate	1	Yes
16	97-0582	Spacer	1	Yes
17	97-3092	Spindle Assembly	1	Yes
18	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 700-6 ET control is only available for 1-3/4" doors

Note: 607 kit contains items 7, 12, 14 and 16



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

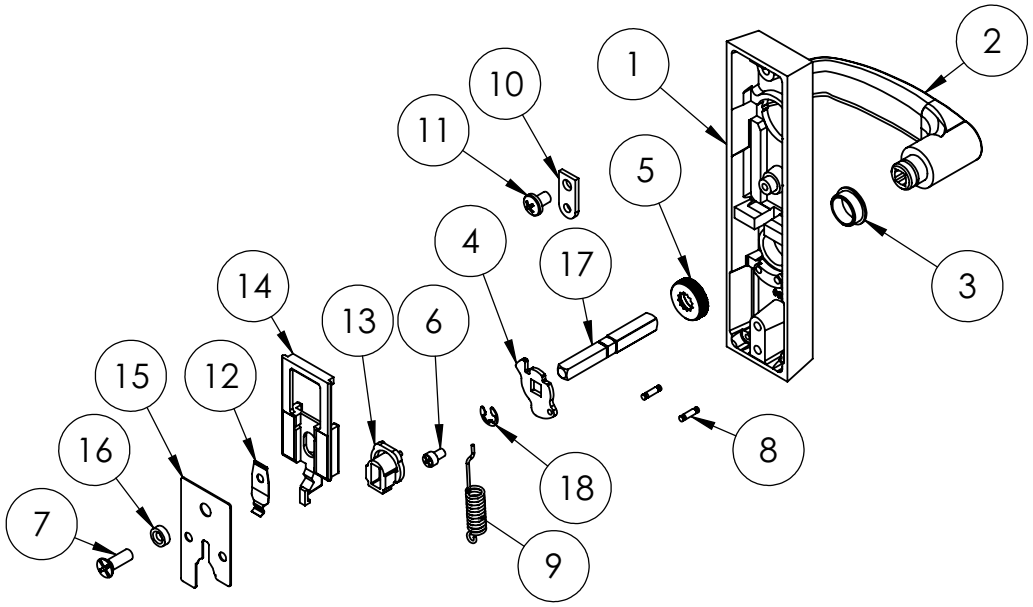
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0524	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1,3]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0478	Lower Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0479	Spindle Lock	1	Yes
14	97-0526	Locking Slide (746-6)	1	No
15	97-0581	Retaining Plate	1	Yes
16	97-0582	Spacer	1	Yes
17	97-3092	Spindle Assembly	1	Yes
18	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 700-6 ET control is only available for 1-3/4" doors

Note: 607 kit includes items 7, 12, 14 and 16



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

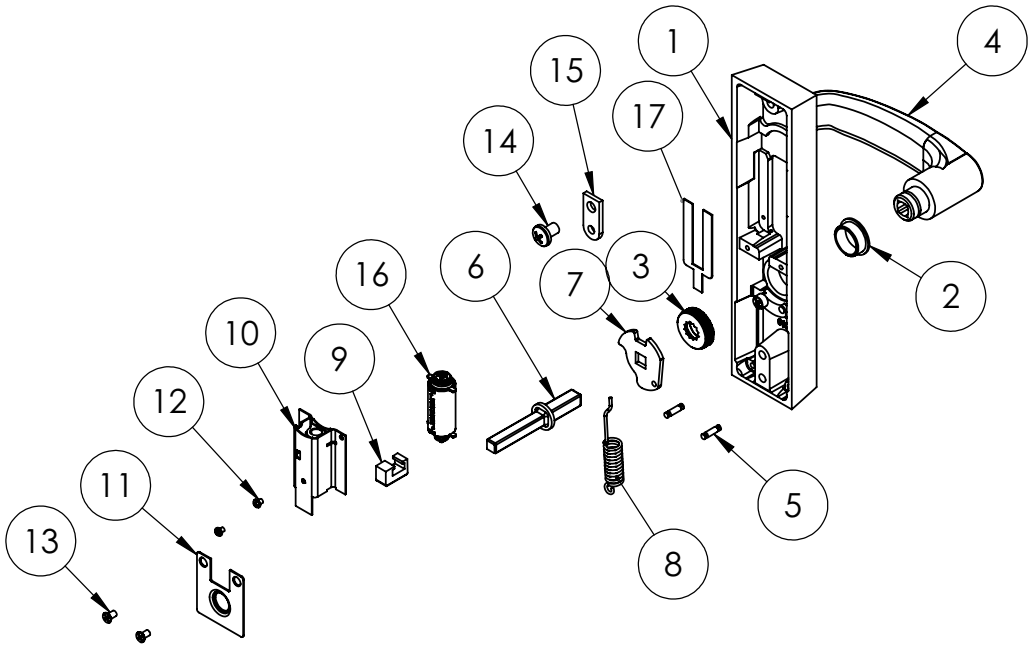
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0525	ET Case, Drop Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0549	Spindle (Lockable 700 And 700-6)	1	Yes
7	97-0480	Locking Piece For -6 And -8	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0329	Locking Tail	1	Yes
10	97-3932	Solenoid Cover Assembly	1	Yes
11	68-1402	Retainer Plate, Electrical Function	1	Yes
12	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
13	01-1154	CR-FHMS #6-32 X 1/4"	2	Yes
14	01-1478	CR Pan Hd Mach Screw #1/4-20 X 3/8"	1	Yes
15	68-1254	Extension Bracket	1	Yes
16	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
17	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 700-6 ET control is only available for 1 3/4" doors



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

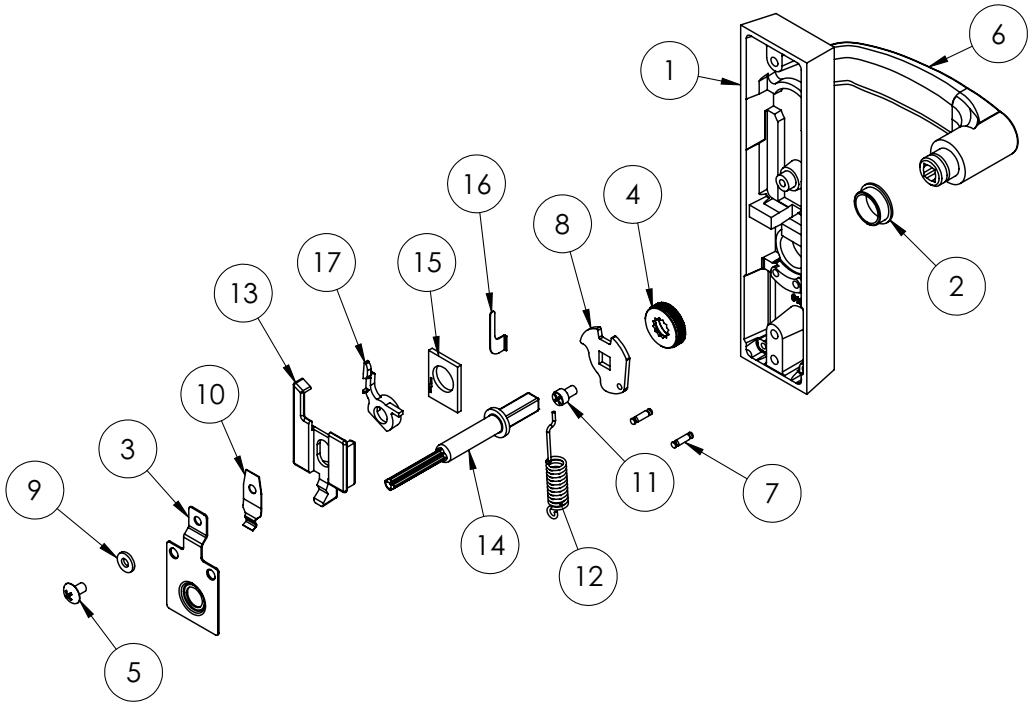
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
7	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
8	97-0480	Locking Piece For -6 And -8	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0355	Locking Slide (706)	1	Yes
	97-0356	Locking Slide (713)	1	Yes
14	97-0541	Spindle (Cross)	1	Yes
15	97-0563	Spring Support	1	No
16	97-0564	Return Spring	1	No
17	97-0558	Slide Support	1	No
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 5, 9, 10, 13, 15, 16, and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

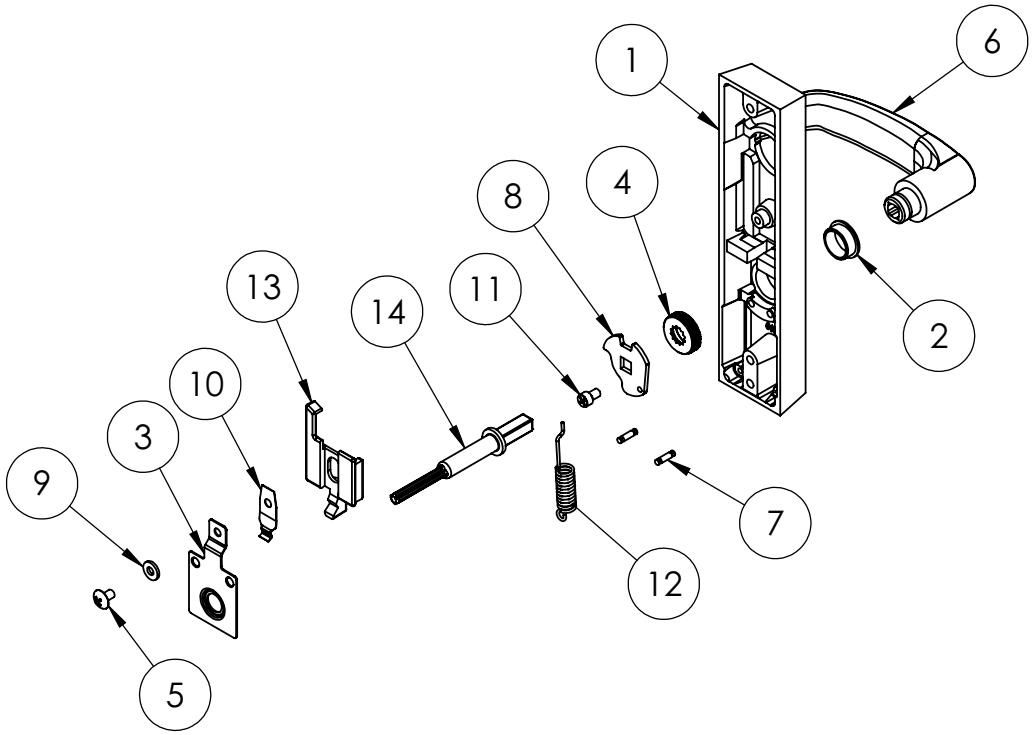
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
8	97-0480	Locking Piece For -6 And -8	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	730-7	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-8	Spindle Retrofit Kit (2" Door)	1	Yes
	730-9	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

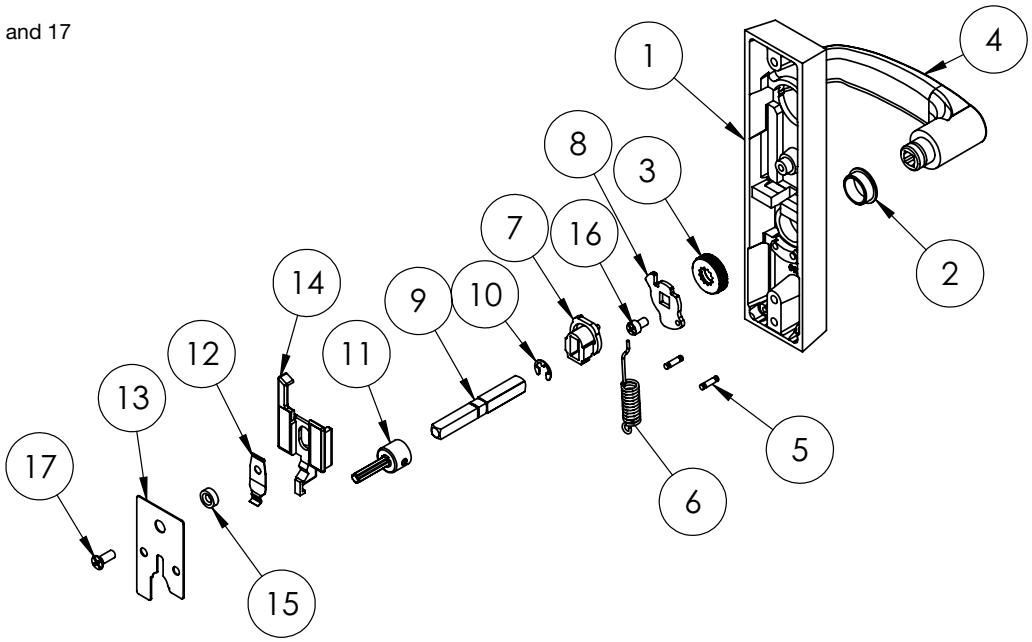
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0425	Hub Spring (Std)	1	Yes
7	97-0479	Spindle Lock	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
9	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
10	97-0527	E Clip 0.312 Shaft	1	Yes
11	68-3671	Spindle Adapter	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0581	Retaining Plate	1	Yes
14	97-0475	Locking Slide (743)	1	Yes
15	97-0582	Spacer	1	Yes
16	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
17	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 12, 14, 15 and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

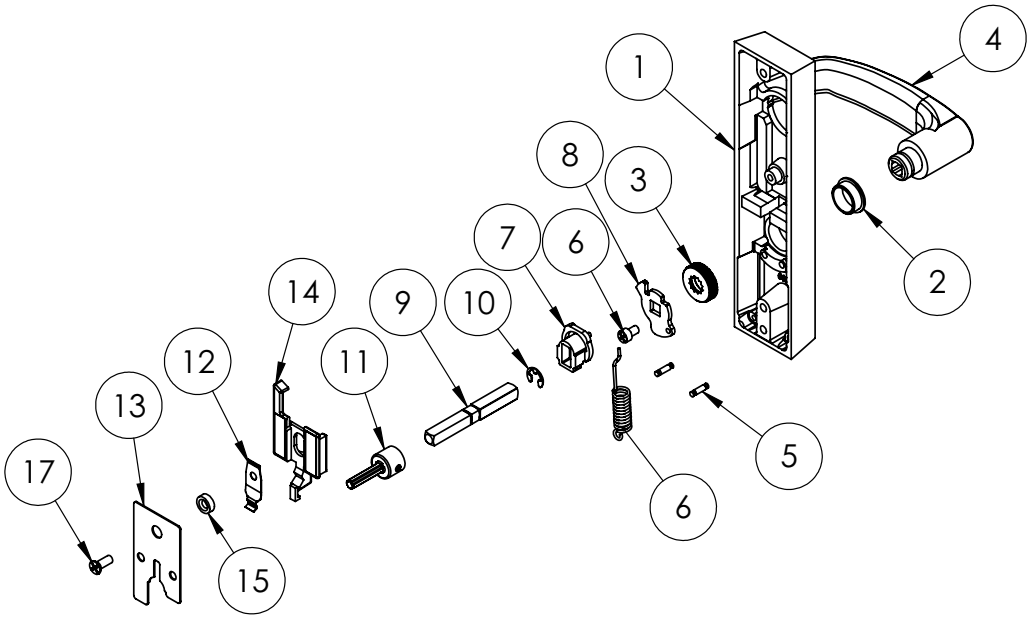
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0425	Hub Spring (Std)	1	Yes
7	97-0479	Spindle Lock	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
9	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
10	97-0527	E Clip 0.312 Shaft	1	Yes
11	68-3671	Spindle Adapter	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0581	Retaining Plate	1	Yes
14	97-0476	Locking Slide (746 Function)	1	Yes
15	97-0582	Spacer	1	Yes
16	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
17	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 12, 14, 15 and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

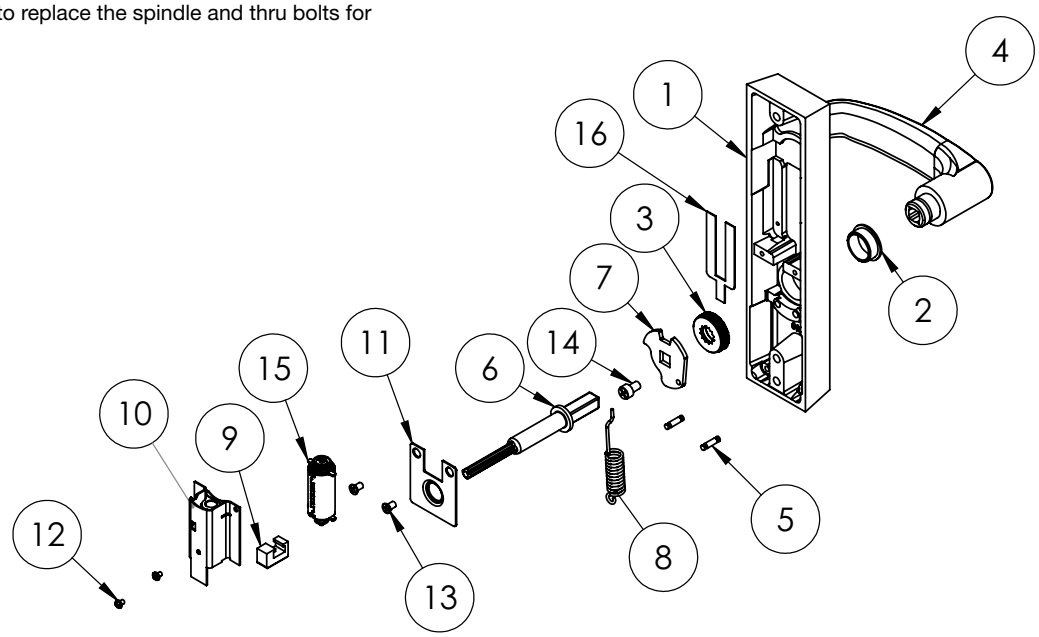
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
Not Shown	730-7	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-8	Spindle Retrofit Kit (2" Door)	1	Yes
	730-9	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
6	97-0541	Spindle	1	Yes
7	97-0480	Lower Hub Plate	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0329	Locking Tail	1	Yes
10	97-3932	Solenoid Cover Assembly	1	Yes
11	68-1402	Retainer Plate, Electrical Function	1	Yes
12	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
13	01-1154	Cr-Fhms #6-32 X 1/4"	2	Yes
14	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
15	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
16	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

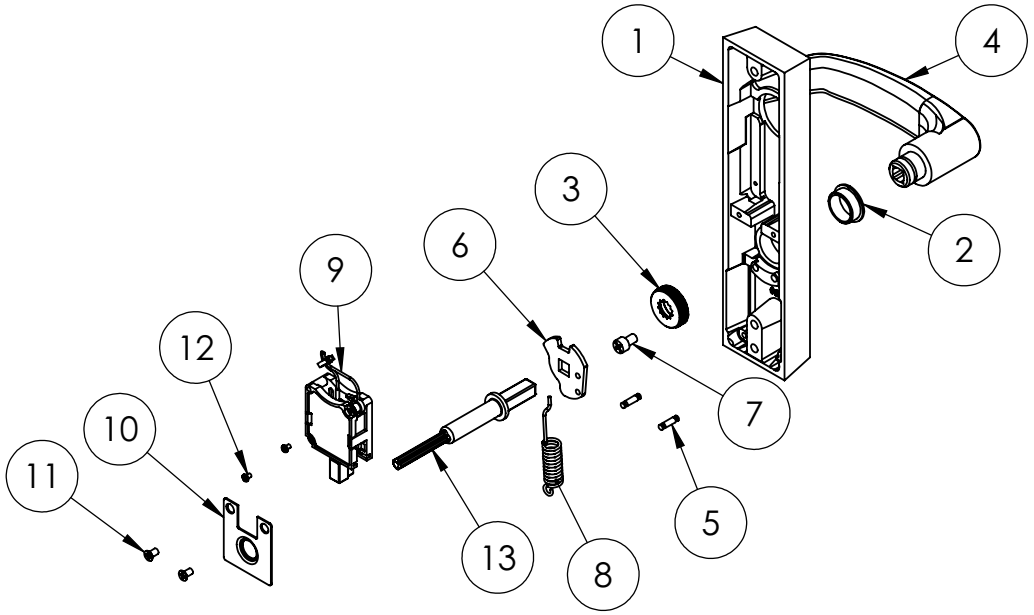
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	Electric ET Case W/ Cylinder Prep	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0480	Hub Plate (700-8)	1	Yes
7	01-1182	CR-CHMS #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0541	Spindle (Lockable 700-8)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

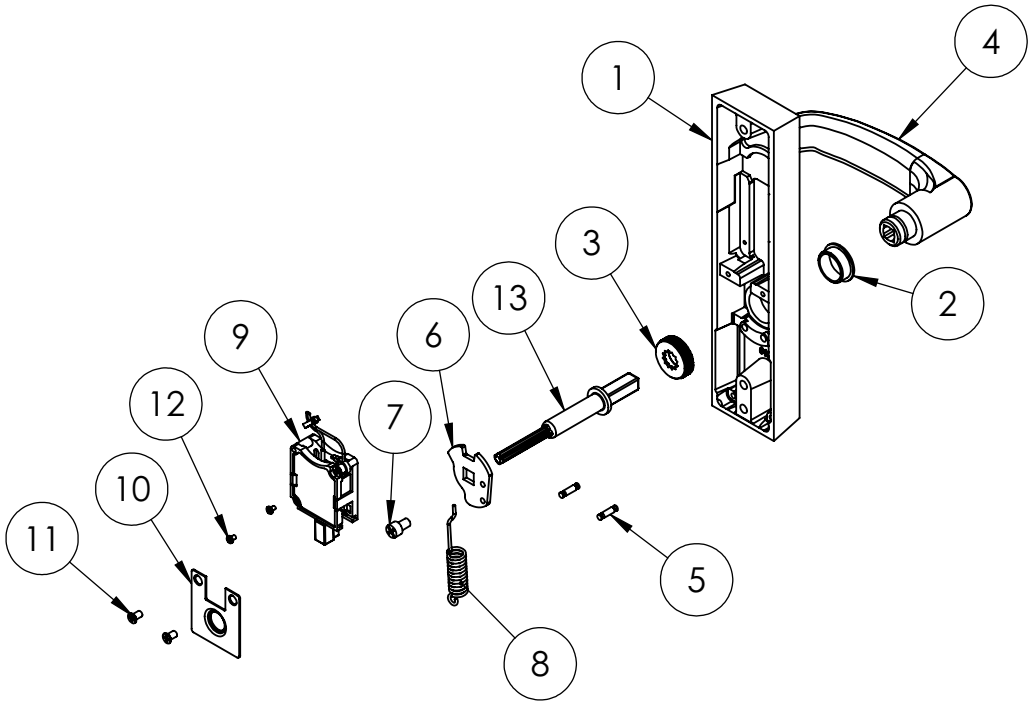
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	Electric ET Case W/O Cylinder Prep[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0480	Hub Plate (700-8)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0541	Spindle (Lockable 700-8)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

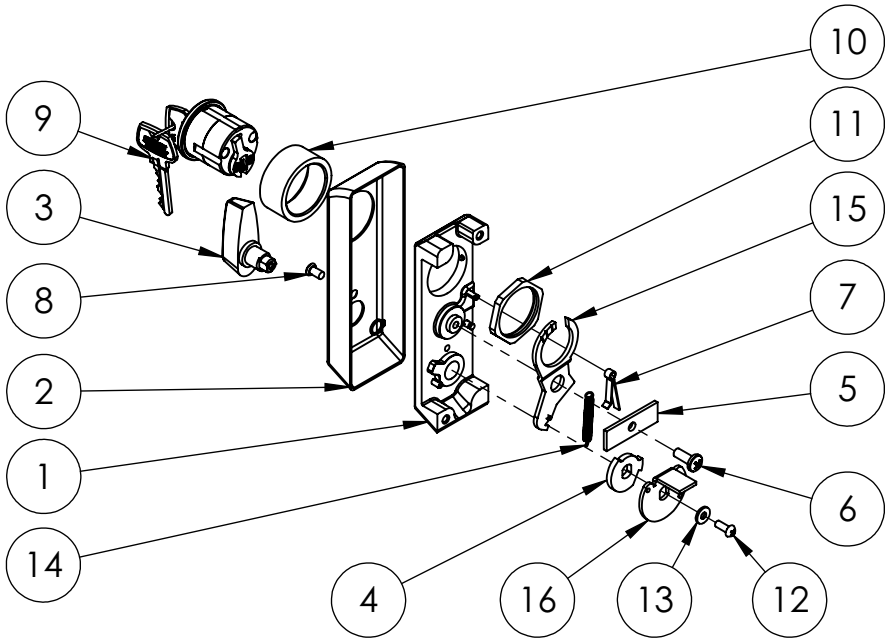
Auxiliary Controls
106
113
31-106
31-113

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2093*	Standard	Yes
Classroom	94-2094*		Yes
Night Latch	94-2426*	Cladding	Yes
Classroom	94-2427*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2089	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2121	Turn Lever Assembly*	1	Yes
4	94-0110	Cam	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	01-3582	#6-32 x 3/8 RHMS	1	Yes
13	01-0204	#6-32 x 3/8 Flat Washer	1	Yes
14	94-0109	Extension Spring	1	Yes
15	94-0114	Locking Lever	1	Yes
	94-2249	Locking Lever & Pin Assembly	1	Yes
16	94-2087	Lever Assembly	1	Yes
	94-2419	Lever Assembly	1	Yes
17	94-2448	H1 Aux Control Adapter Pack	1	Yes
18	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

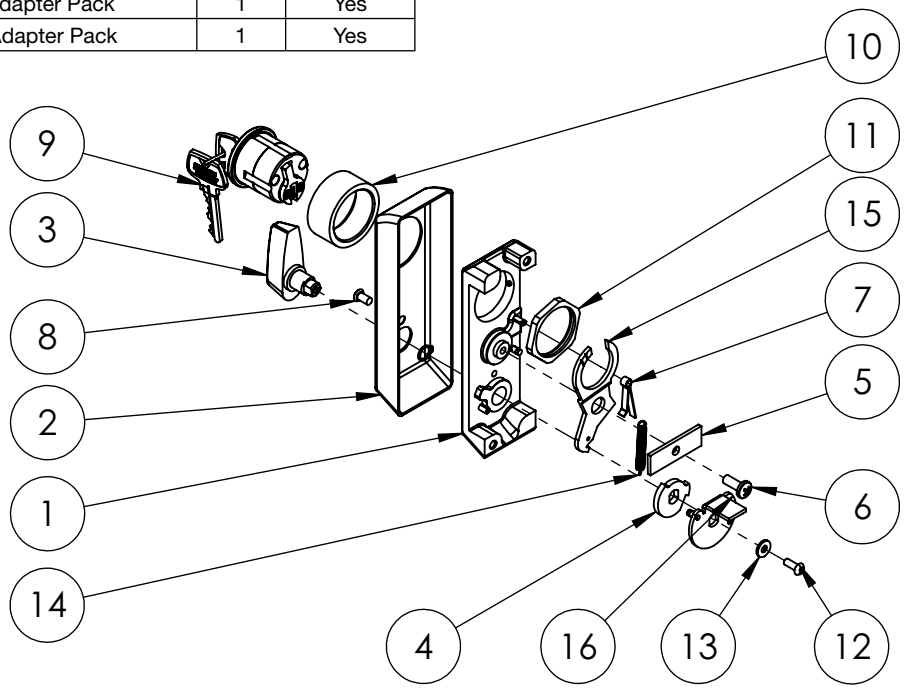
Auxiliary Controls
306
313
31-306
31-306

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2091*	Standard	Yes
Classroom	94-2092*		Yes
Night Latch	94-2428*	Cladding	Yes
Classroom	94-2429*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2089	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2121	Turn Lever Assembly*	1	Yes
4	94-0110	Cam	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	01-3582	#6-32 x 3/8 RHMS	1	Yes
13	01-0204	#6-32 x 3/8 Flat Washer	1	Yes
14	94-0109	Extension Spring	1	Yes
15	94-0112	Locking Lever	1	Yes
	94-0114			Yes
16	94-2329	Lever Assembly	1	Yes
	94-2088			Yes
	94-2421			Yes
	94-2420			Yes
17	94-2448	H1 Aux Control Adapter Pack	1	Yes
18	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

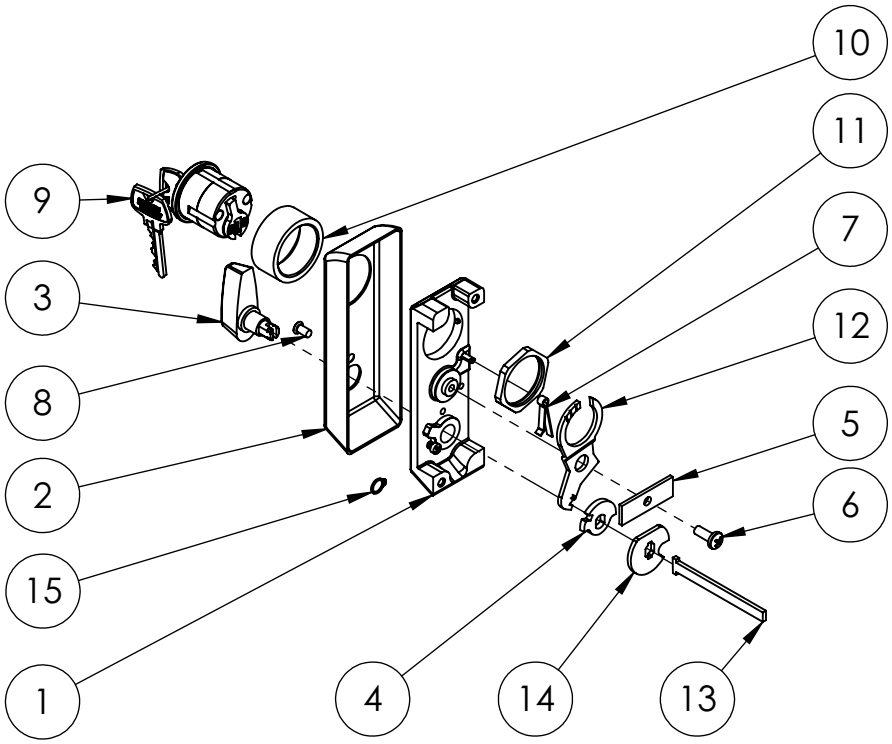
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2093*	NB	Yes
Classroom	94-2094*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2372	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2373	Turn Lever Assembly*	1	Yes
4	94-0185	Locking Hub	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	94-0114	Locking Lever	1	Yes
	94-2249	Locking Lever & Pin Assembly		Yes
13	94-0184	Tail Piece	1	Yes
14	94-0186	Space	1	Yes
15	01-4552	5/16 Retaining Ring	1	Yes
16	94-2448	H1 Aux Control Adapter Pack	1	Yes
17	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®

ASSA ABLOY

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT

ASSA ABLOY

SARGENT Manufacturing Company
100 Sargent Drive
New Haven, CT 06511 USA
800-727-5477
www.sargentlock.com

ASSA ABLOY is the global leader in door opening solutions, dedicated to satisfying end-user needs for security, safety and convenience

Founded in the early 1800s, SARGENT® is a market leader in locksets, cylinders, door closers, exit devices, electro-mechanical products and access control systems for new construction, renovation, and replacement applications. The company's customer base includes commercial construction, institutional, and industrial markets.

Copyright © 2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of SARGENT Manufacturing is prohibited.

A8231 12/17

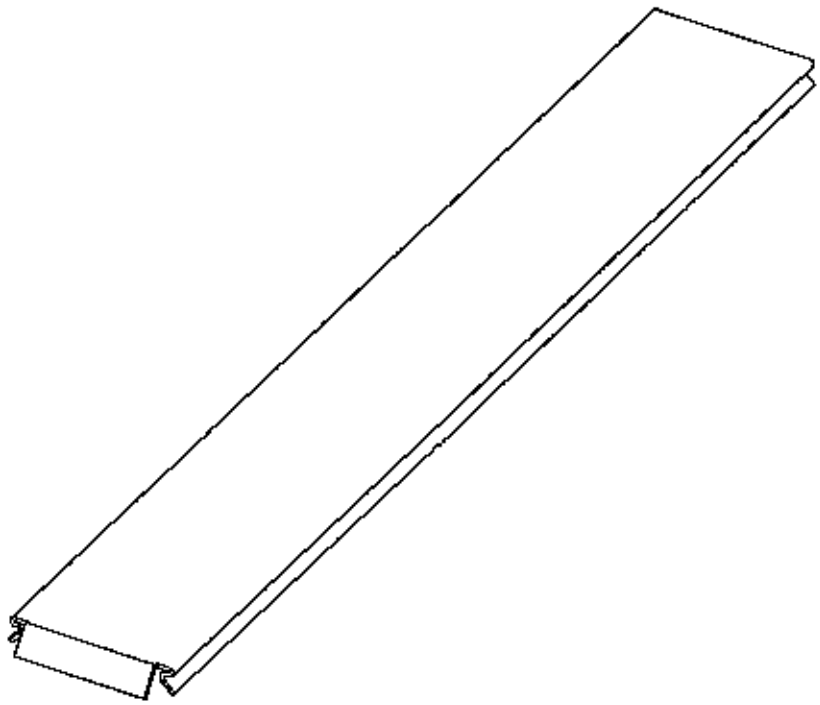
80 series Parts List

MOUNTING RAIL INSERTS

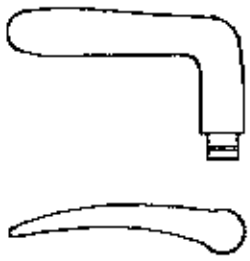
Parts List
Page No 80.4
Rev B
8/18/2003

PREFIX	ASSY NO.	PART NO.	DESCRIPTION
STANDARD INSERTS, NEW FACTORY SUPPLIED 55-			
STD, 12-19-, 53-58- OR 55- SUPPLIED IN COMB. WITH ABOVE PREFIXES		68-0549	INSERT (F WIDE) *
		68-0550	INSERT (E WIDE) *
		68-0551	INSERT (G WIDE) *
		68-0552	INSERT (G NARROW) *
		68-0553	INSERT (J NARROW) *
		68-0554	INSERT (J WIDE) *
		68-1375	INSERT (E NARROW, F NARROW) *
OLD FACTORY SUPPLIED 55-, 55- RETROFITS			
55- SUPPLIED IN COMB. WITH FOLLOWING PREFIXES NONE, 12-19-, 58-(16- IN PUSH)	855-1 KIT		INSERT ASSEMBLY (F WIDE) *
	855-2 KIT		INSERT ASSEMBLY (E NARROW, F NARROW) *
	855-3 KIT		INSERT ASSEMBLY (G WIDE) *
	855-4 KIT		INSERT ASSEMBLY (G NARROW, J WIDE) *
	855-5 KIT		INSERT ASSEMBLY (E WIDE) *
	855-6 KIT		INSERT ASSEMBLY (J NARROW) *

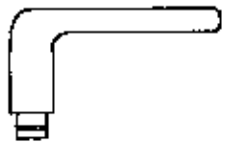
* SPECIFY FINISH



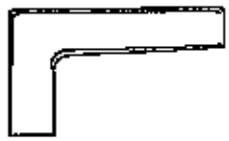
NOTE: LEVERS LISTED ARE FOR USE WITH ET CONTROLS MANUFACTURED AFTER SEPTEMBER 25, 1998



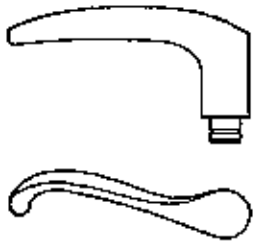
A LEVER 82-0151 (RH)
82-0152 (LH)



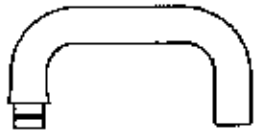
E LEVER
82-0154



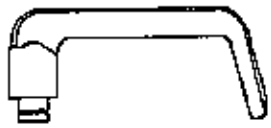
F LEVER
82-0155



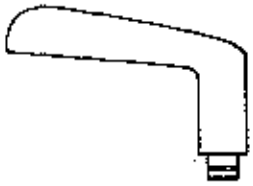
Y LEVER 82-0531 (RH)
82-0530 (LH)



J LEVER
97-0486

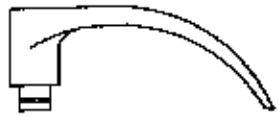


C LEVER
97-0567

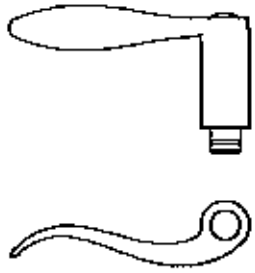


S LEVER 82-0523 (RH)
82-0522 (LH)

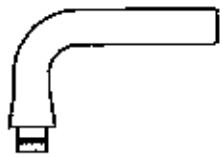
L LEVER
97-0485



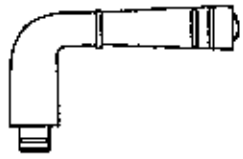
P LEVER
97-0484



G LEVER 82-0527 (RH)
82-0526 (LH)



W LEVER
82-0159



R LEVER
82-0517

B LEVER
82-0153

SARGENT®

ASSA ABLOY

80 Series Parts Manual

For assistance, contact SARGENT at
800-727-5477 or www.sargentlock.com

A8231 12/17

Copyright © 2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader
in door opening solutions

Table of Contents

SARGENT®
ASSA ABLOY

Chassis Assemblies
- 8300 4
- 8400 5-10
- 8500 11-12
- 8600 13-28
- 8700 29-52
- 8800 53-67
- 8900 68-69

900 Series Mortise Locks 70-82

Rail Assemblies 83-102

700 Series ET Control 103-133

Auxiliary Controls 134-136

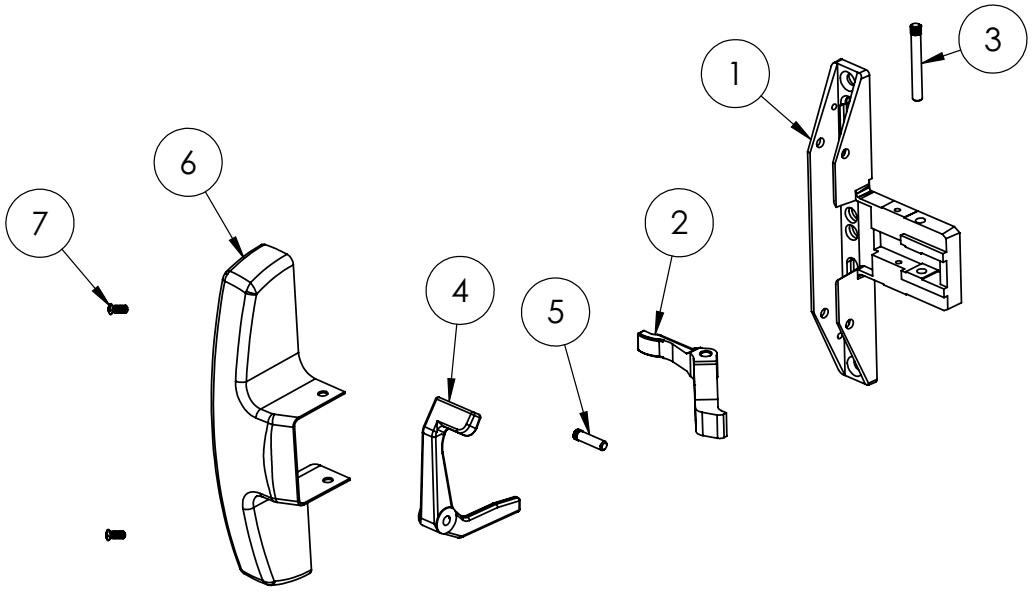
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function		Assembly No.	Description	Sellable
(12-) All functions	1 3/4" Door	68-2481	LHRB	Yes
		68-2482	RHRB	Yes
	2"-2 3/4" Door	68-2483	LHRB	Yes
		68-2484	RHRB	Yes

Item	Part No.	Description	Qty	Sellable
1	68-0486	Chassis	1	Yes
2	68-0241	Lift Arm	1	Yes
3	68-0239	Pivot Pin (Lift Arm)	1	Yes
4	68-0489	Lift Lever LHRB 1 3/4" Door	1	Yes
	68-0490	Lift Lever RHRB 1 3/4" Door	1	Yes
	68-0491	Lift Lever LHRB 2 3/4" Door	1	Yes
	68-0492	Lift Lever RHRB 2 3/4" Door	1	Yes
5	68-0479	Pivot Pin (Lift Lever)	1	Yes
6	68-0496	Cover[1]	1	Yes
7	68-3905	Cover Screw Pack[1]	2	Yes
Not Shown	—	900 Series Mortise Assembly[1,2,4]	1	Yes
	68-2520	Screw Pack Standard	1	Yes
	68-2522	Screw Pack (12-)	1	Yes
	C908	Strike Pack[3] (1 1/4" Standard Lip)	1	Yes

1. Specify finish
2. Specify hand
3. Specify lip length
4. Specify function



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

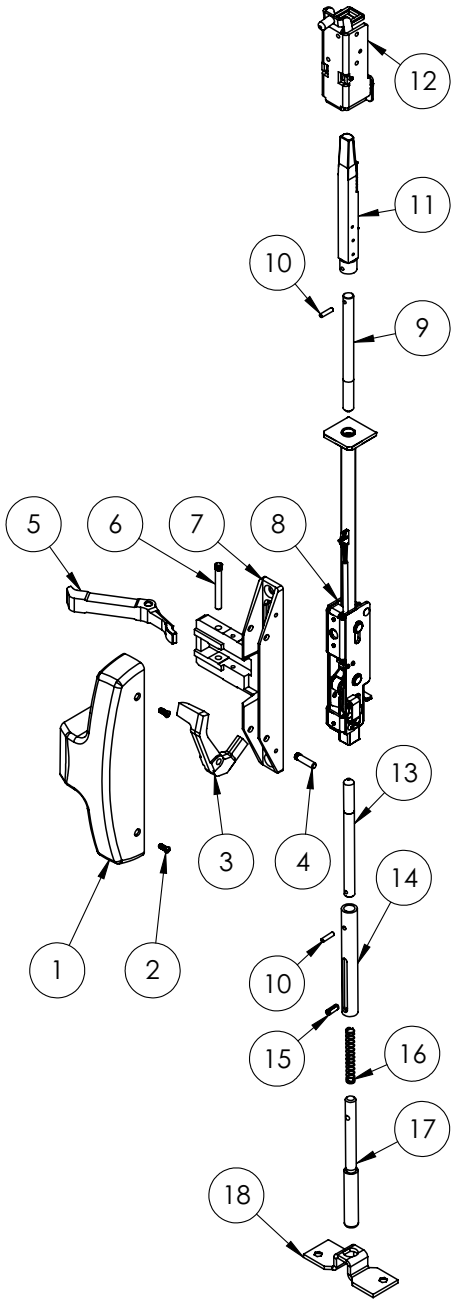
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
53-MD-(All Functions) MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0888	Bottom Plate	1	Yes
		68-3676	Screw Pack*	1	Yes
		652	Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



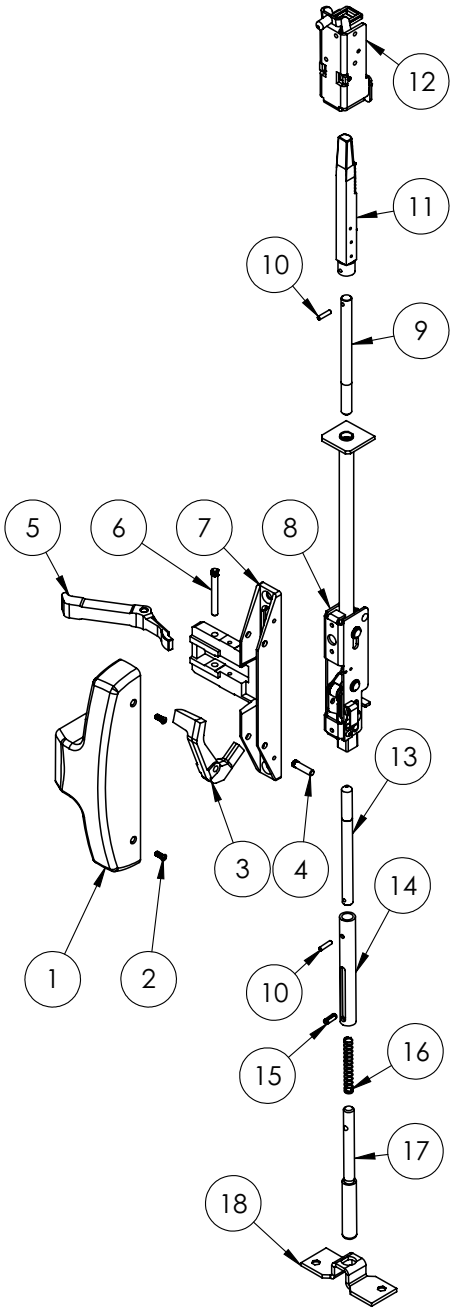
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
12-53-MD-(All Functions) 12-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12-53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0888	Bottom Plate	1	Yes
		68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height

A8231 12/17

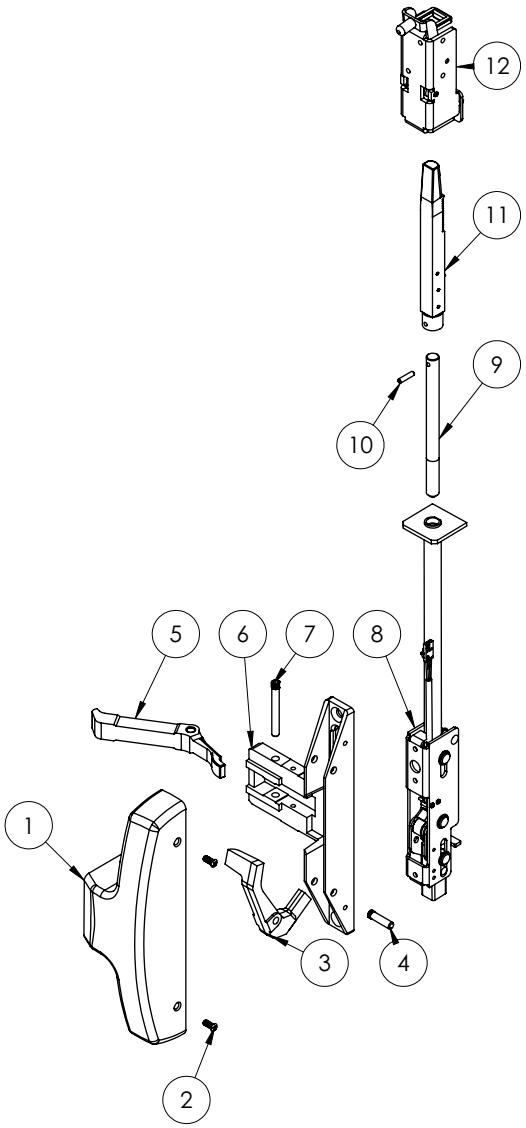
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-MD-(All Functions) NB-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

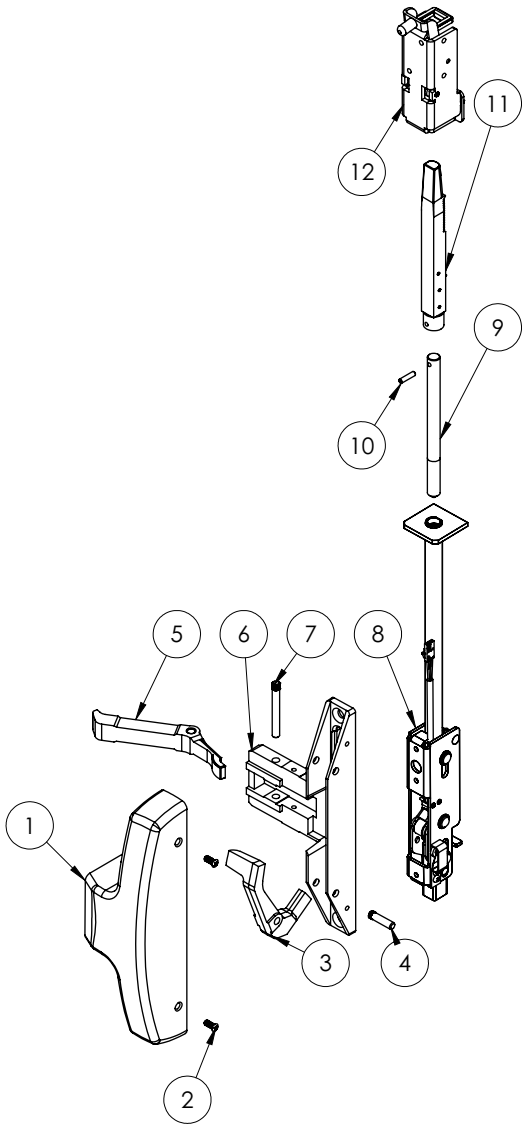
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-NB-MD-(All Functions) 12-NB-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

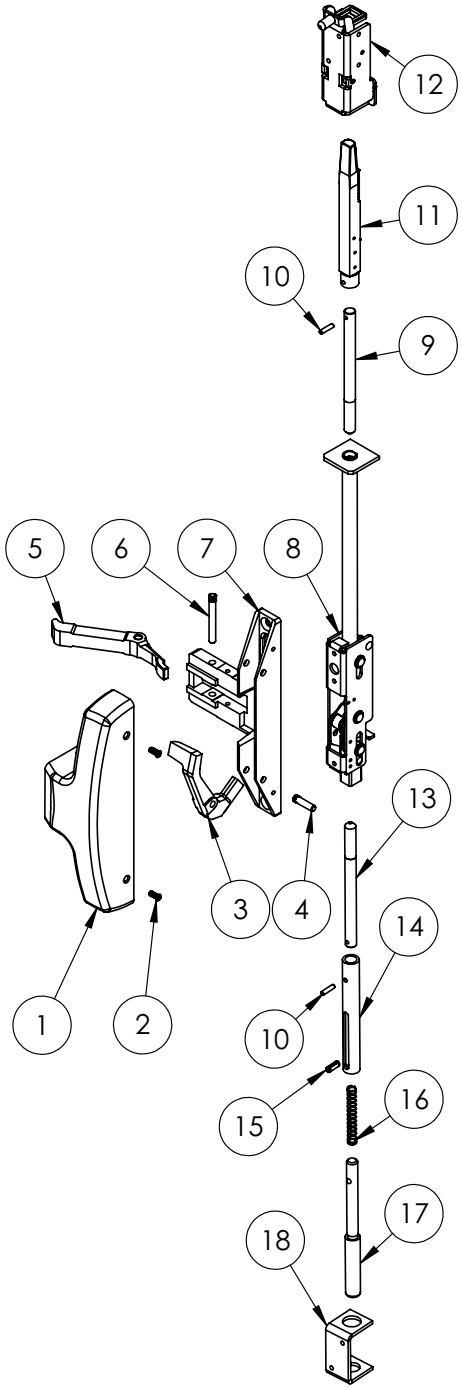
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
53-AD-(All Functions) AD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
		68-3854	53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0037	Bottom Case	1	Yes
		68-3676	Screw Pack*	1	Yes
		640	Aluminum Door Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

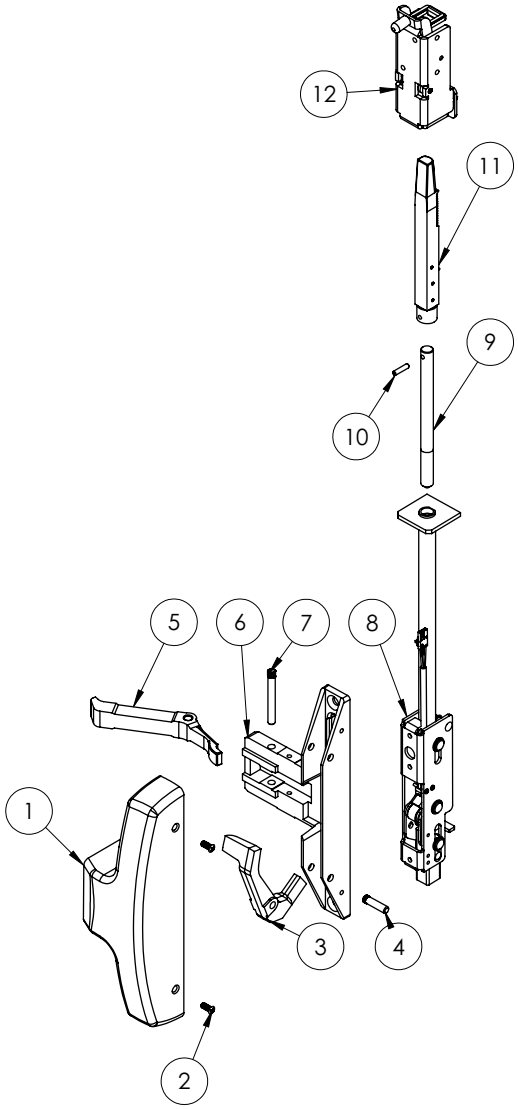
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
53-NB-AD-(All Functions) NB-AD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		639	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

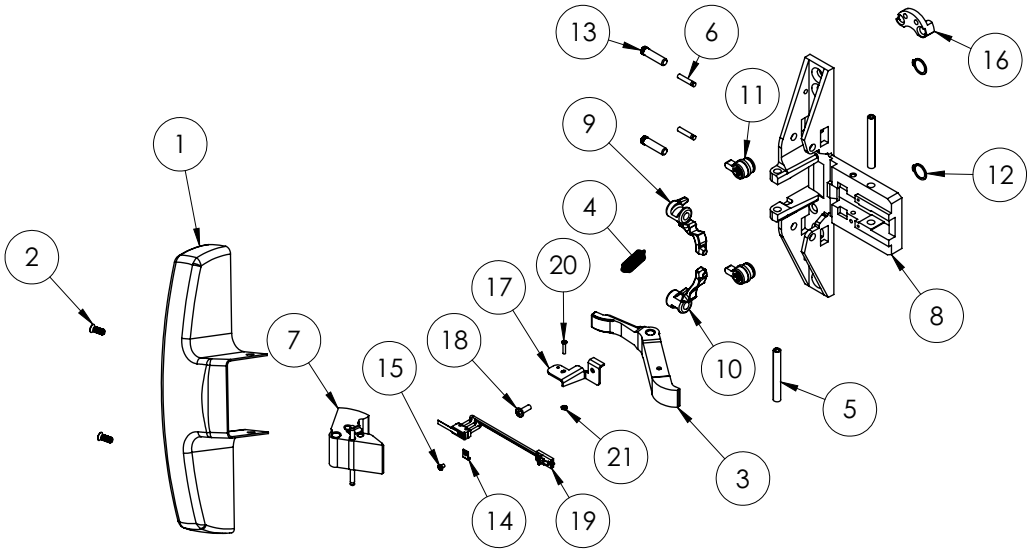
(12/53-)8504 (12/53-)8506 (12/53-)8510
(12/53-)8513 (12/53-)8515 (12/53-)8540
(12/53-)8543 (12/53-)8544 (12/53-)8546
(12/53-)8573 (12/53-)8574

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-) All functions	68-5880	LHRB/RHRB	Yes
(12-) 53- All functions	68-7411	LHRB/RHRB	Yes

Item	Assy. No.	Part No.	Description	Qty	Sellable
1	N/A	68-0495	Cover[1]	1	Yes
2		68-3905	Cover Screw Pack[1]	1	Yes
3		68-1137	Lift Arm	1	Yes
4		98-0028	Latchbolt Spring	1	Yes
5		01-4512	Spirol Pin	2	Yes
6		01-0008	Groove Pin	2	No
7		68-7420	Latchbolt Assembly (53-)	1	Yes
		68-6021	Latchbolt Assembly (Std)	1	Yes
8	68-6082	68-1624	8500 Chassis	1	Yes
9		68-1625	Lift Lever (RHRB)	1	
10		68-1626	Lift Lever (LHRB)	1	
11		94-0088	Cylinder Hub	2	
12		01-0005	Retaining Ring, Truarc 5100-43	2	
13		68-0479	Lift Lever Pivot Pin	2	
14	N/A	52-0310	Cable Clamp (53-)	1	Yes
15		01-1482	Cr-Phms (#2-56 X 1/8") (53-)	1	Yes
16		13-0458	Cylinder Retainer Pack (04 & 044 Functions Only)	1	Yes
17		68-1686	Switch Bracket (53-)	1	Yes
18		01-1220	#6-32 X 3/8" Length Ph Pn Hd Machine Screw (53-)	1	Yes
19		52-4545	Switch Assembly (53-)	1	Yes
20		01-9446	Machine Screw (#1-72 X 11/32" Ph Fl Hd) (53-)	1	Yes
21		01-0909	Hex Machine Screw Nut (53-)	1	Yes
Not Shown		68-2512	Screw Pack	1	Yes
		657	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

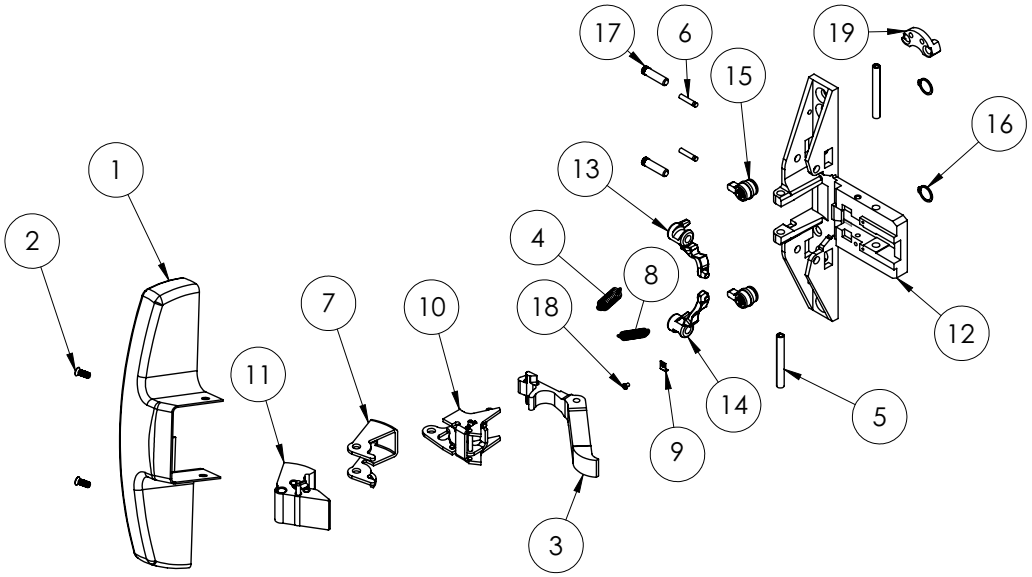
(12-/GL-/59-)8504 (12-/GL-/59-)8506 (12-/GL-/59-)8510
(12-/GL-/59-)8513 (12-/GL-/59-)8515 (12-/GL-/59-)8540
(12-/GL-/59-)8543 (12-/GL-/59-)8544 (12-/GL-/59-)8546
(12-/GL-/59-)8573 (12-/GL-/59-)8574

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-)GL- All functions	68-5881	LHRB/RHRB	YES
(12-)59- All functions	68-5882	LHRB/RHRB	YES

Item	Assy. No.	Part No.	Description	Qty	Sellable
1	N/A	68-1020	Cover[1]	1	Yes
2		—	Screw Pack[1]	1	Yes
3		68-1353	Lift Arm (Guarded)	1	Yes
4		98-0028	Latchbolt Spring	1	Yes
5		01-4512	Spirol Pin	2	Yes
6		01-0008	Groove Pin	2	No
7		68-1352	Guide	1	Yes
8		68-1394	Extension Spring	1	Yes
9		52-0310	Cable Clamp (59-)	1	Yes
10		68-5949	Guard Bracket & Switch Assembly (59-)	1	No
		68-5947	8500 Guard Bracket Assembly (Gl-)	1	No
11		68-4415	Guarded Latchbolt	1	Yes
12	68-6082	68-1624	8500 Chassis	1	Yes
13		68-1625	Lift Lever (RhRb)	1	
14		68-1626	Lift Lever (LhRb)	1	
15		94-0088	Cylinder Hub	2	
16		01-0005	Retaining Ring	2	
17		68-0479	Lift Lever Pivot Pin	2	
18	N/A	01-1482	Cr-Phms (#2-56 X 1/8") (59-)	1	Yes
19		13-0458	Cylinder Retainer Pack (04 & 044 Functions Only)	1	Yes
Not Shown		68-2512	Screw Pack	1	Yes
		657	Strike Pack	1	Yes

1. Indicates finish required



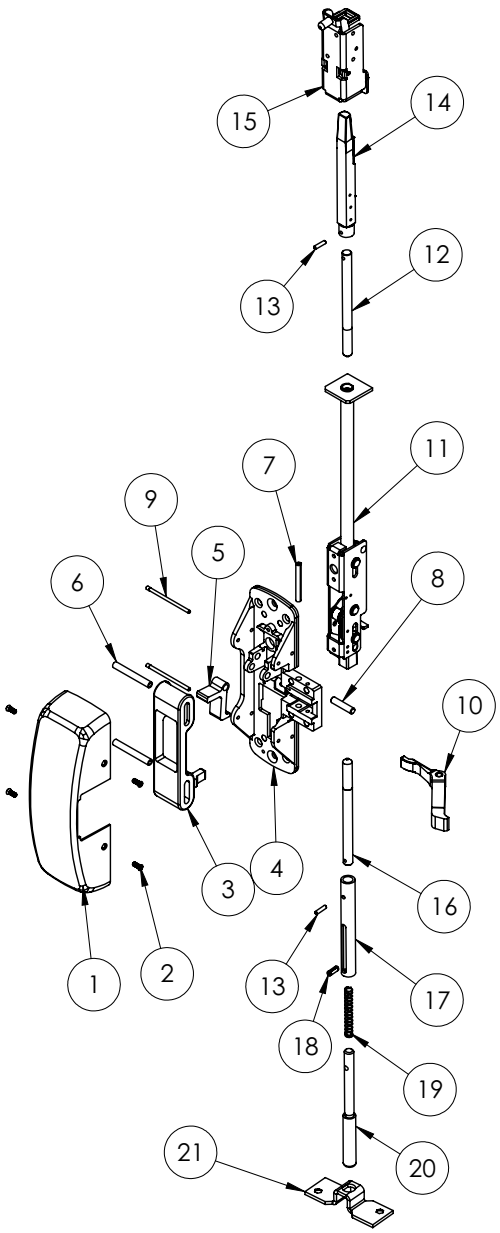
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-MD- 59-MD- MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack (W)*	1	Yes
		652	Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

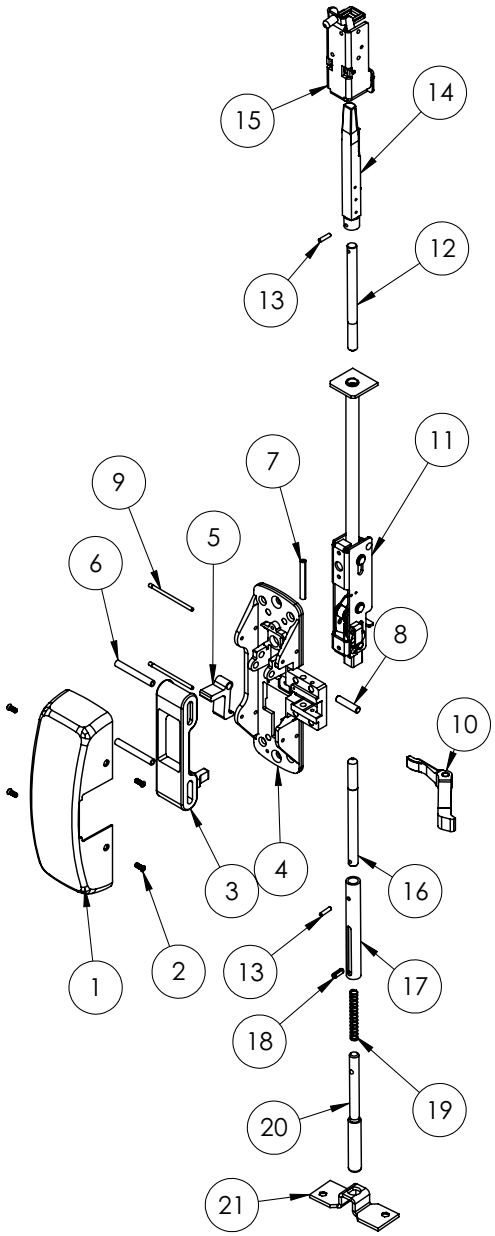
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-MD- 12-59-MD- 12-MD- (All Functions	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12- 53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack		Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-



A8231 12/17

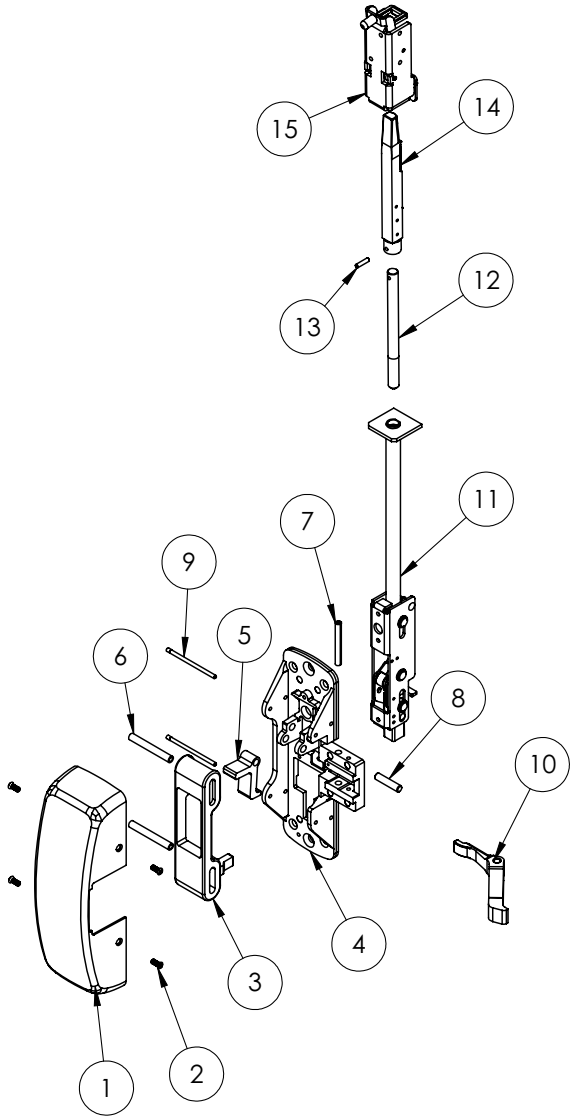
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-MD- 59-NB-MD- NB-MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

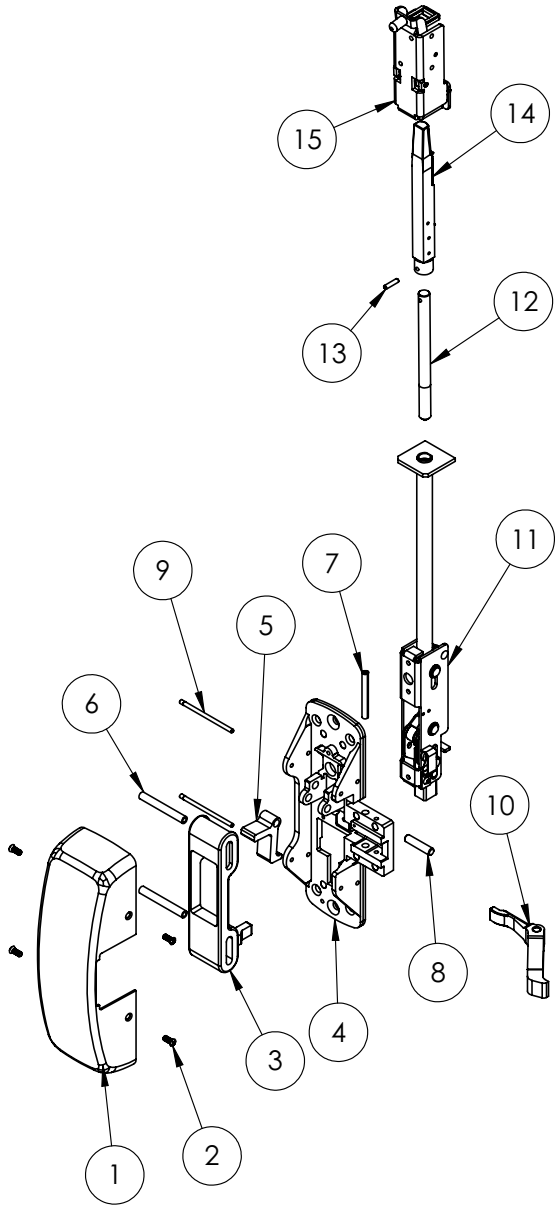
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-NB-MD- 12-59-NB-MD- 12-NB-MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		
11	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12- 53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
		68-5375	Top Case Assembly 1/4" Cladded		Yes
		68-5376	Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-



A8231 12/17

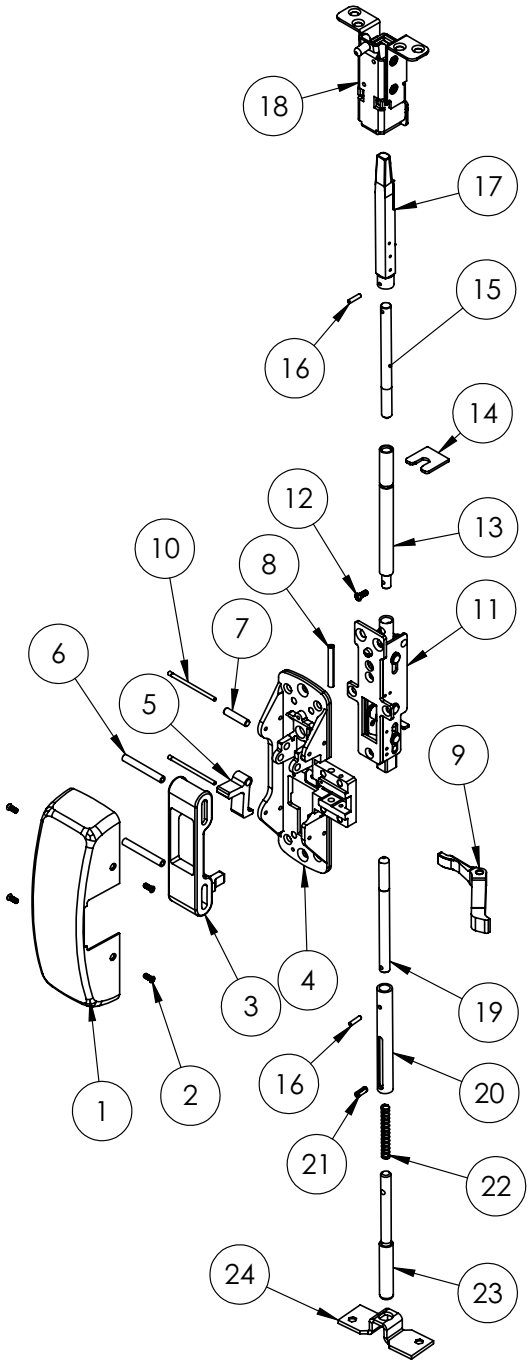
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-WD- 59-WD- WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	Inner Chassis Assembly	1	Yes
	68-3859		53- Inner Chassis Assembly[3]	1	Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	2	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	691B	660B	Bottom Rod[1,2]	1	Yes
20		94-0039	Bolt Sleeve	1	Yes
21		01-4389	Roll Pin	1	Yes
22		97-0454	Spring (Bottom Bolt)	1	Yes
23		94-0038	Bottom Bolt	1	Yes
24	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		652	Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-
4. Only when used w/ Aux Control



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

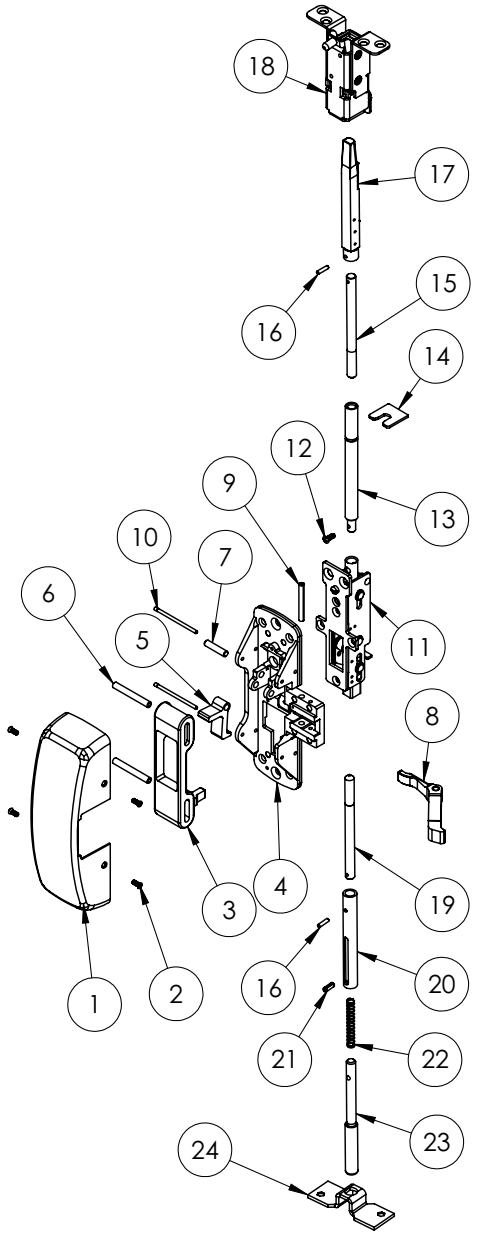
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

12-53-WD- 8606 8610 8613 8615
12-59-WD- 8640 8643 8646 8673
12-WD- 8674

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-WD- 12-59-WD- 12-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
9		01-4512	Spirol Pin	1	Yes
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	12-Inner Chassis Assembly	1	Yes
	68-3859		12-53- Inner Chassis Assembly[3]	1	Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	2	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and BracketAssembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	691B	660B	Bottom Rod[1,2]	1	Yes
20		94-0039	Bolt Sleeve	1	Yes
21		01-4389	Roll Pin	1	Yes
22		97-0454	Spring (Bottom Bolt)	1	Yes
23		94-0038	Bottom Bolt	1	Yes
24	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-
4. Only when used w/ Aux Control

A8231 12/17

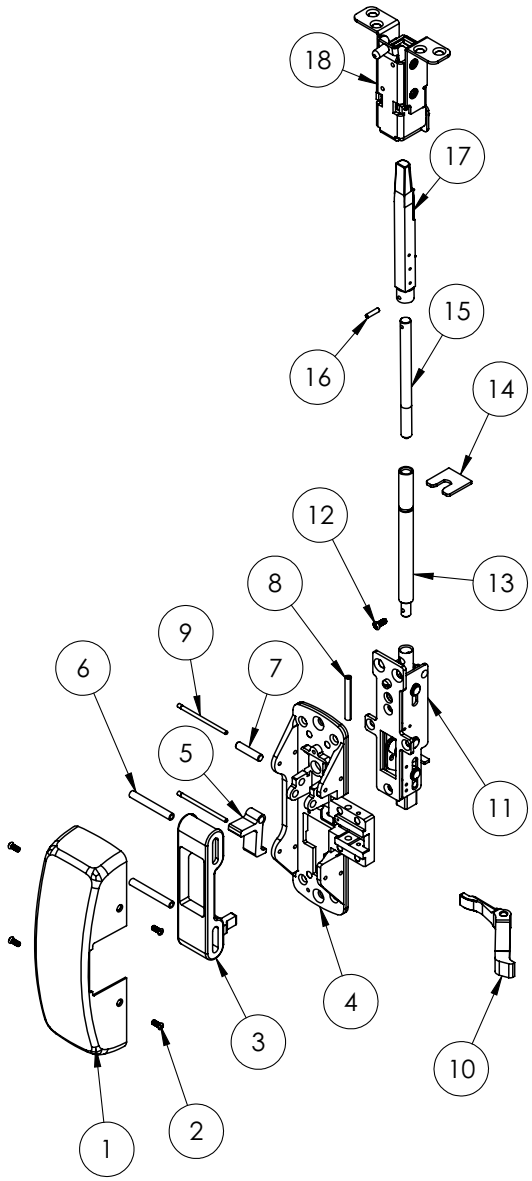
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-WD- 59-NB-WD NB-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
9		68-0012	Roller (Main Slide)	1	Yes
11	68-3580	N/A	Inner Chassis Assembly	1	Yes
	68-3859		53- Inner Chassis Assembly[3]		Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	1	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-
4. Only when used w/ Aux Control



A8231 12/17

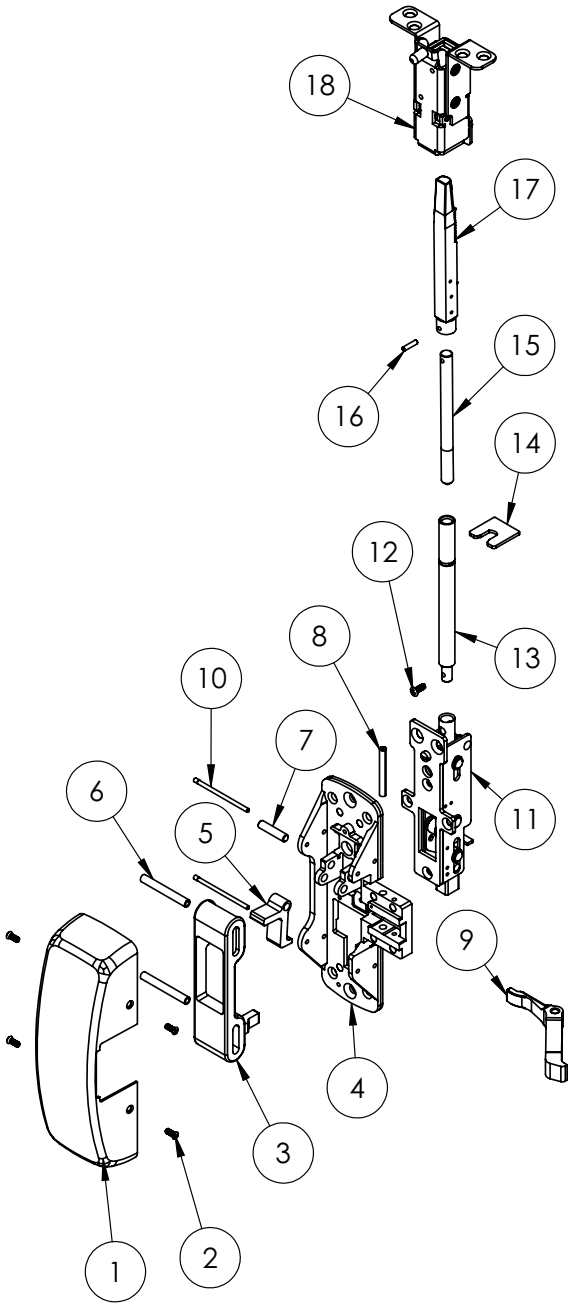
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
12-53-NB-WD- 12-59-NB-WD- 12-NB-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T (4)	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0112	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	12-Inner Chassis Assembly	1	Yes
	68-3859		12-53- Inner Chassis Assembly[3]		Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	1	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-
4. Only when used w/ Aux Control



A8231 12/17

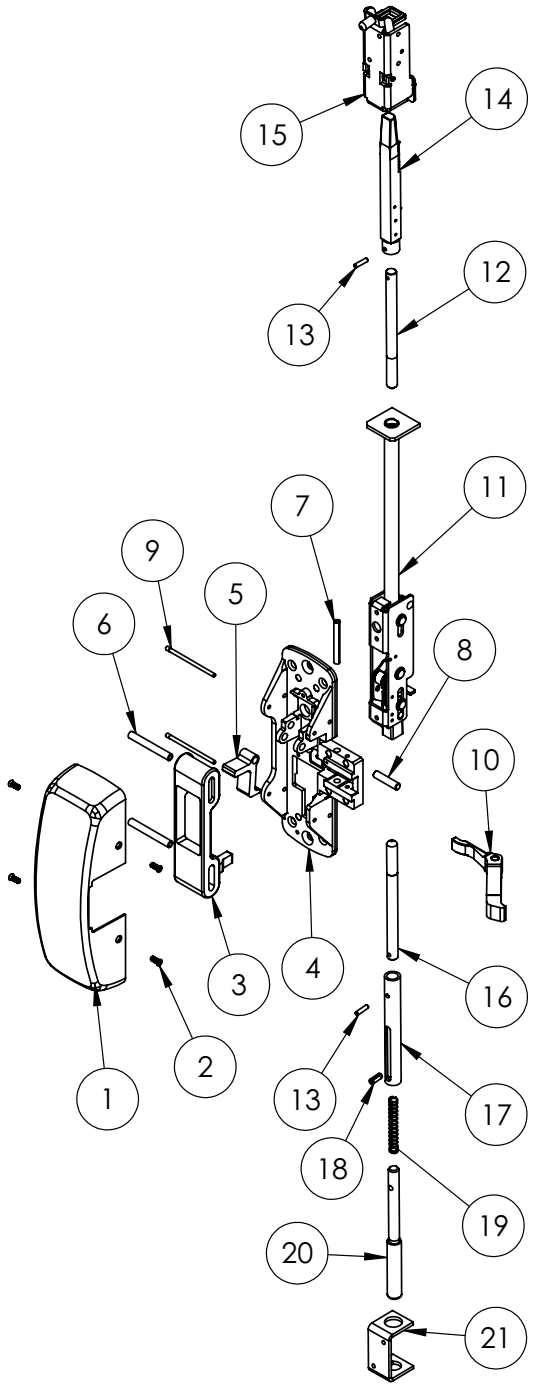
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-AD- 59-AD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0037	Bottom Case	1	Yes
		68-4389	Screw Pack (W)*	1	Yes
		640	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

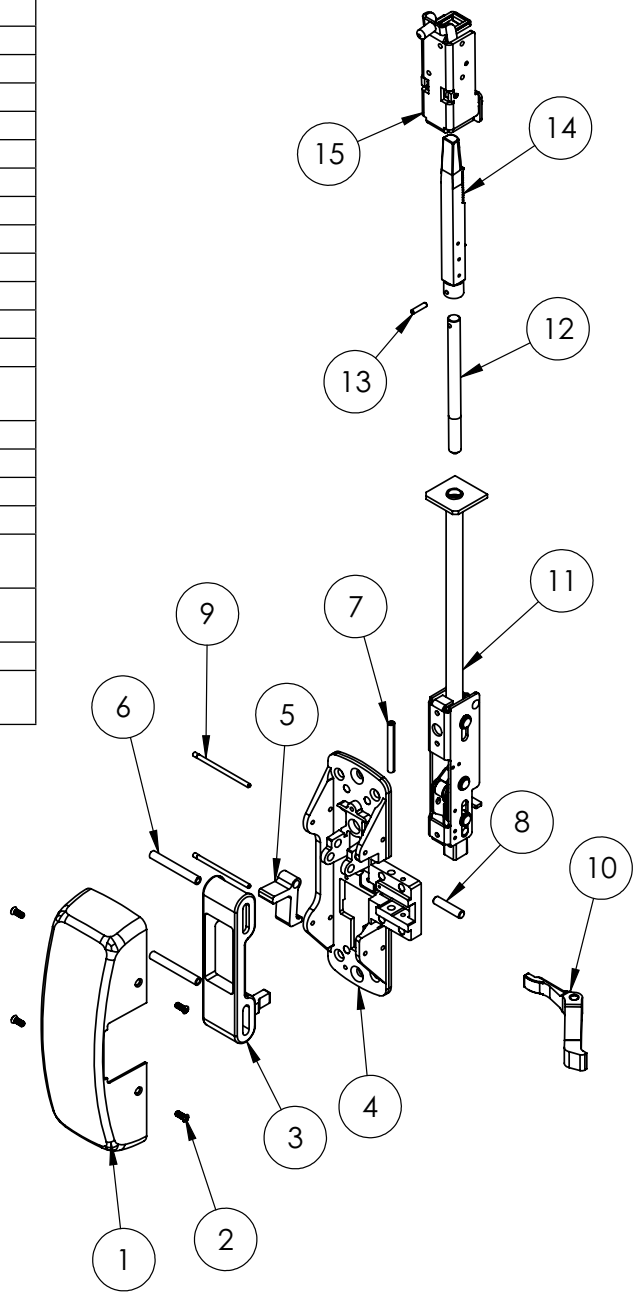
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
53-NB-AD- 59-NB-AD- AD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0241	Lift Arm	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		639	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



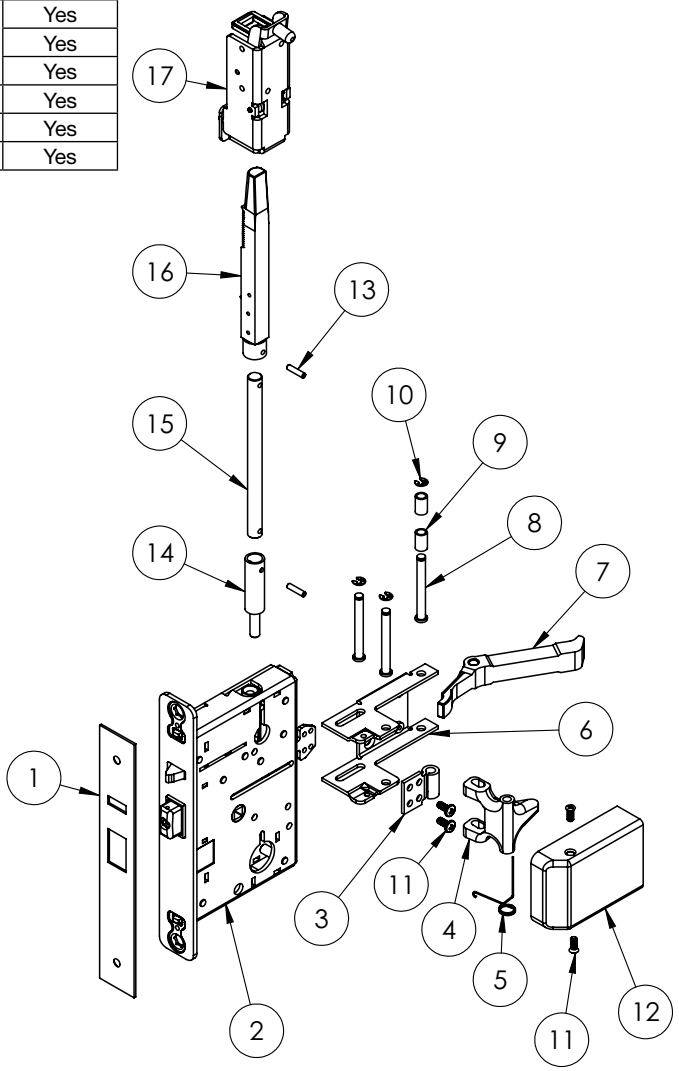
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-1186	Active Outside Front[1]	1	Yes
2	68-4239	N/A	Active Mortise Case	1	Yes
3	68-4264	68-1327	Link Connect (Pull Lever)	1	Yes
4		68-1309	Pull Lever Low Profile	1	Yes
5		68-1332	Torsion Spring (Pull Lever)	1	Yes
6		68-1313	Pivot Pin	3	Yes
7		68-0241	Lift Arm	1	Yes
8		68-1310	Pivot Bracket	1	Yes
9		01-4509	Retaining Ring	3	Yes
10		68-1311	Lift Arm Spacer	2	Yes
11	N/A	68-4373	Screw Pack (LP)	1	Yes
12		68-1317	Chassis Cover (LP)*	1	Yes
13	692L	01-0696	Coiled Pin	2	Yes
14		68-1339	Connecting Tube	1	Yes
15		661L	Top Rod (LP)	1	Yes
16		68-4840	Latch Bolt Assembly	1	Yes
17	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Panel		Yes
	68-5376		Top Case Assembly 1/2" Panel		Yes
	N/A	68-4389	Screw Pack	1	Yes
		650	Strike Pack	1	Yes
		77-0883	A.S.A. Strike (Curved Lip)*[2]	1	Yes

*Specify Finish
1. Only available in 32D finish
2. LS function only



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

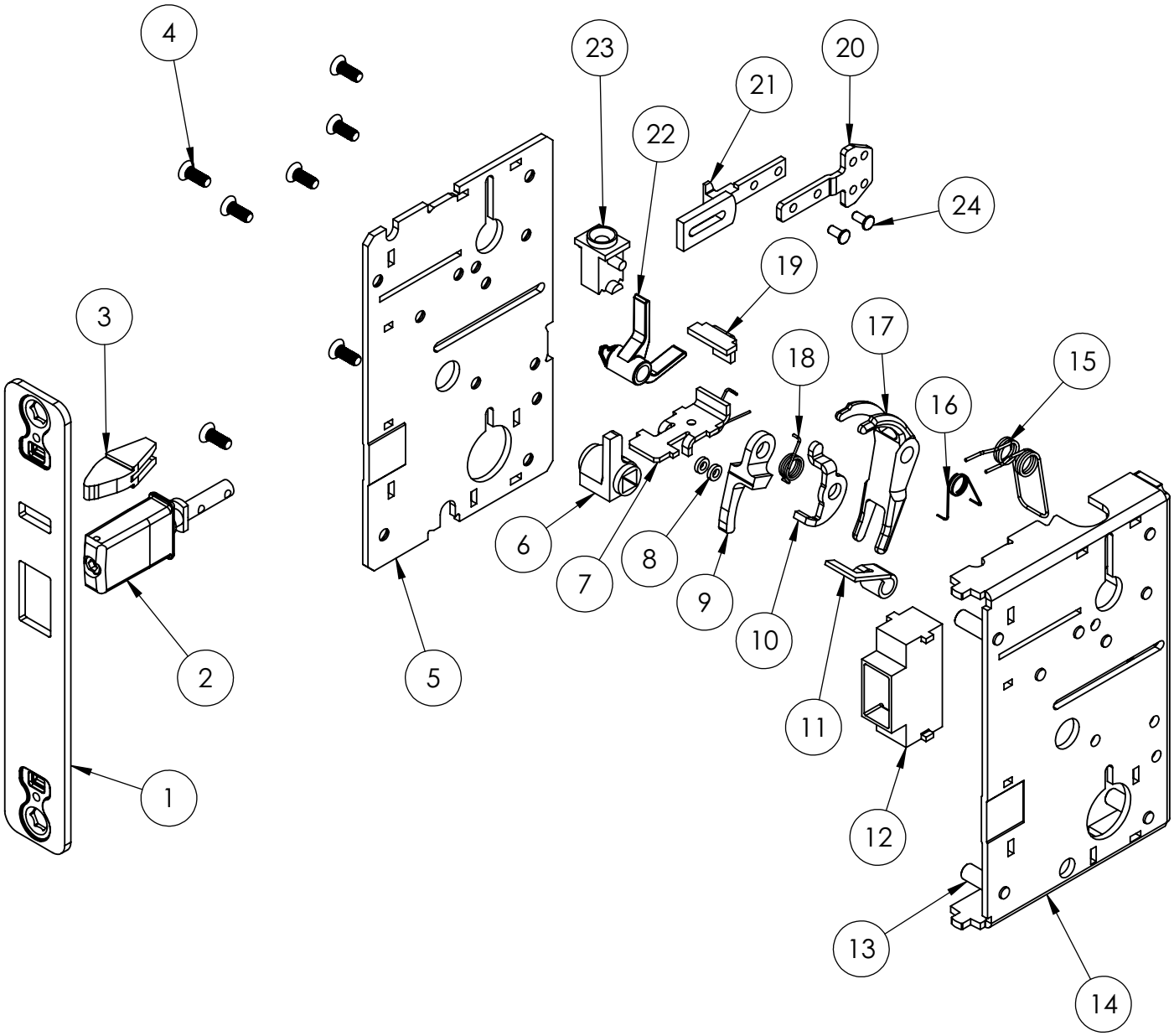
Item	Part No.	Description	Qty	Sellable
1	68-1188	Active Inside Front	1	No
2	68-1167	Active Latchbolt	1	Yes
3	68-1166	Activation Bolt	1	Yes
4	01-4402	#8-32x7/16" Flat PH U/C MS	7	Yes
5	68-1338	Mortise Cap	1	No
6	68-1476	Outside Hub (LP)	1	Yes
7	68-1291	Slide	1	No
8	68-1330	Bushing (LP)	2	Yes
9	68-1168	Active Case Pivot	1	Yes
10	68-1172	Retractor	1	Yes
11	68-1293	Fire Stop	1	Yes
12	68-1220	Active Bolt Guide	1	Yes
13	82-0294	Post (Screw and Case)	8	No
14	68-1337	Mortise Case	1	No
15	68-1253	Spring (Top Mount)	1	Yes
16	68-1265	Spring (Active Lever)	1	Yes
17	68-1333	Active Lever	1	Yes
18	68-1198	Torsion Spring (Retractor)	1	Yes
19	68-1246	Top Pusher Guide	1	Yes
20	68-1328	Link Latchbolt Tail	1	No
21	68-1334	Latchbolt Extension/Slide	1	No
22	68-1292	Upper Guard	1	Yes
23	68-1336	Top Mount	1	Yes
24	01-0424	Rivet	2	No

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

12-LP **8606** **8610** **8613** **8615**
LP **8640** **8643** **8646** **8673**
12-LS **8674**
LS

SARGENT®
ASSA ABLOY



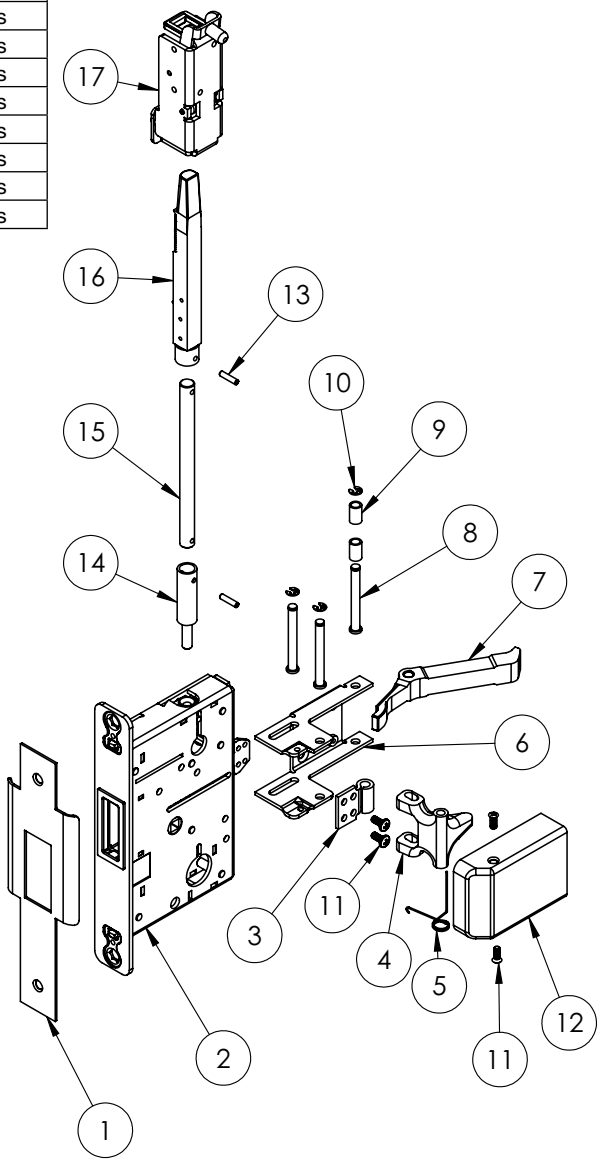
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-1183	Inactive Outside Front[1]	1	Yes
2	68-4238	N/A	Inactive Mortise Case	1	Yes
3	68-4264	68-1327	Link Connect (Pull Lever)	1	Yes
4		68-1309	Pull Lever Low Profile	1	Yes
5		68-1332	Torsion Spring (Pull Lever)	1	Yes
6		68-1313	Pivot Pin	3	Yes
7		68-0241	Lift Arm	1	Yes
8		68-1310	Pivot Bracket	1	Yes
9		01-4509	Retaining Ring	3	Yes
10		68-1311	Lift Arm Spacer	2	Yes
11	N/A	68-1317	Chassis Cover (LP)*	1	Yes
12		68-4373	Screw Pack (LP)	1	Yes
13	692L	01-0696	Coiled Pin	2	Yes
14		68-1339	Connecting Tube	1	Yes
15		661L	Top Rod (LP)	1	Yes
16		68-4840	Latch Bolt Assembly	1	Yes
17	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Panel		Yes
	68-5376		Top Case Assembly 1/2" Panel		Yes
	N/A	68-4389	Screw Pack	1	Yes
		650	Strike Pack	1	Yes

*Specify Finish
1. Only available in 32D finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

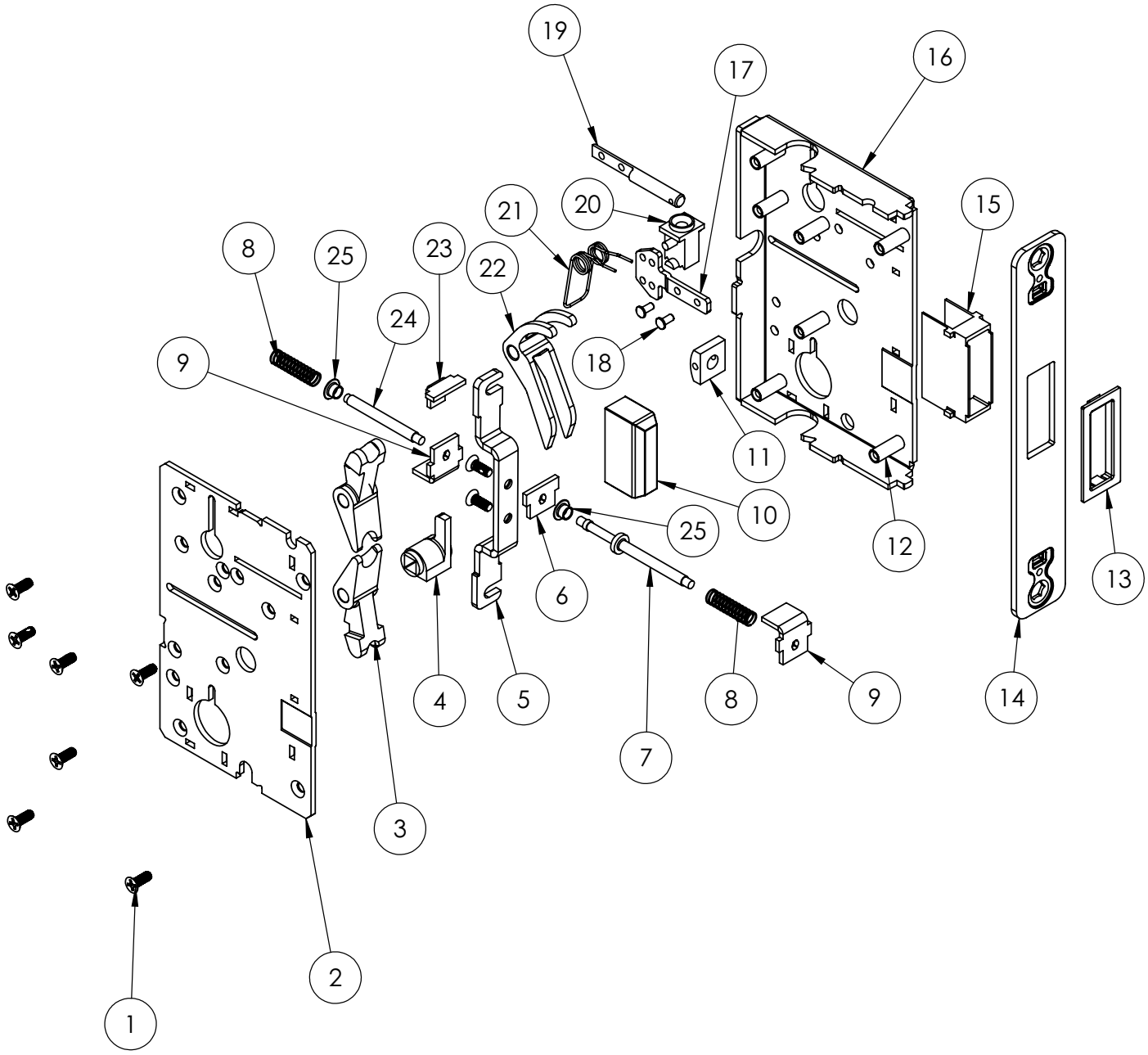
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty	Sellable
1	01-4402	#8-32x7/16" Flat PH U/C MS	9	Yes
2	68-1338	Mortise Cap	1	No
3	68-1164	Pusher Lever	2	Yes
4	68-1476	Outside Hub (LP)	1	Yes
5	68-1174	Pusher Slide	1	Yes
6	68-1176	Pusher Rod Guide	1	No
7	68-1177	Pusher Rod	1	No
8	99-0057	GD Bolt Spring	2	Yes
9	68-1491	Rod Guide Stop	2	No
10	68-1163	Pusher Bolt	1	Yes
11	68-1329	Inactive Latchbolt Actuator	1	No
12	82-0294	Post (Screw and Case)	7	No
13	68-1531	Inactive Bolt Guide	1	Yes
14	68-1187	Inactive Inside Front	1	No
15	68-1222	Inactive Bolt Guide	1	Yes
16	68-1337	Mortise Case	1	No
17	68-1328	Link Latchbolt Tail	1	No
18	01-0424	Rivet	2	No
19	68-1335	Inactive Latchbolt Tail	1	No
20	68-1336	Top Mount	1	Yes
21	68-1253	Spring (Top Mount)	1	Yes
22	68-1405	Inactive Lever	1	Yes
23	68-1246	Top Pusher Guide	1	Yes
24	68-1251	Pusher Rod	1	No
25	99-0072	GD Bolt Eyelet	2	Yes

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



A8231 12/17

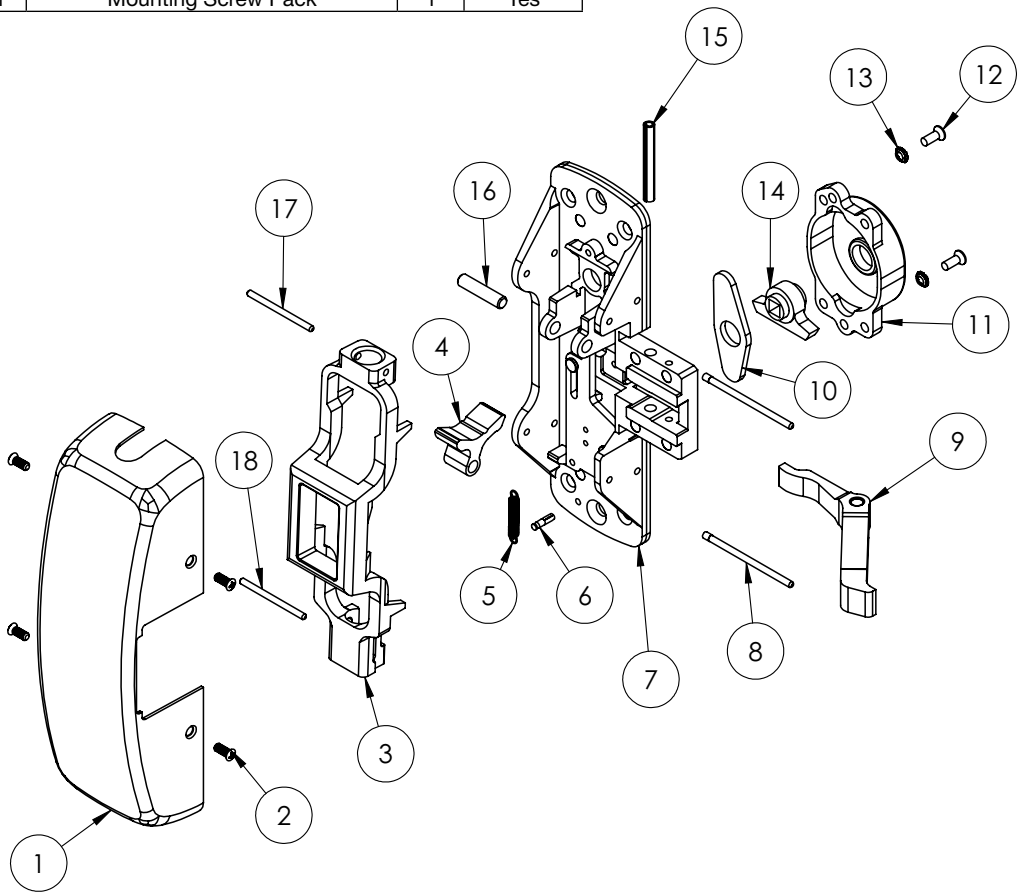
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
06, 13	68-2201 (LHRB)	Chassis Assembly	Yes
	68-2202 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-2201(LHRB) 68-2202(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
8		68-0323	Chassis Pin	2	Yes
9		68-0241	Lift Arm	1	Yes
10		97-0043	Knob Hub Retainer	1	Yes
11		68-0367	Knob Hub Cover	2	Yes
12		01-3384	8-32x7/16 PH FH MS	2	Yes
13		01-0930	Countersunk Lock Washer	2	Yes
14		97-0042	Knob Hub	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-0324	Lift Lever Pivot Pin	1	Yes
17	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

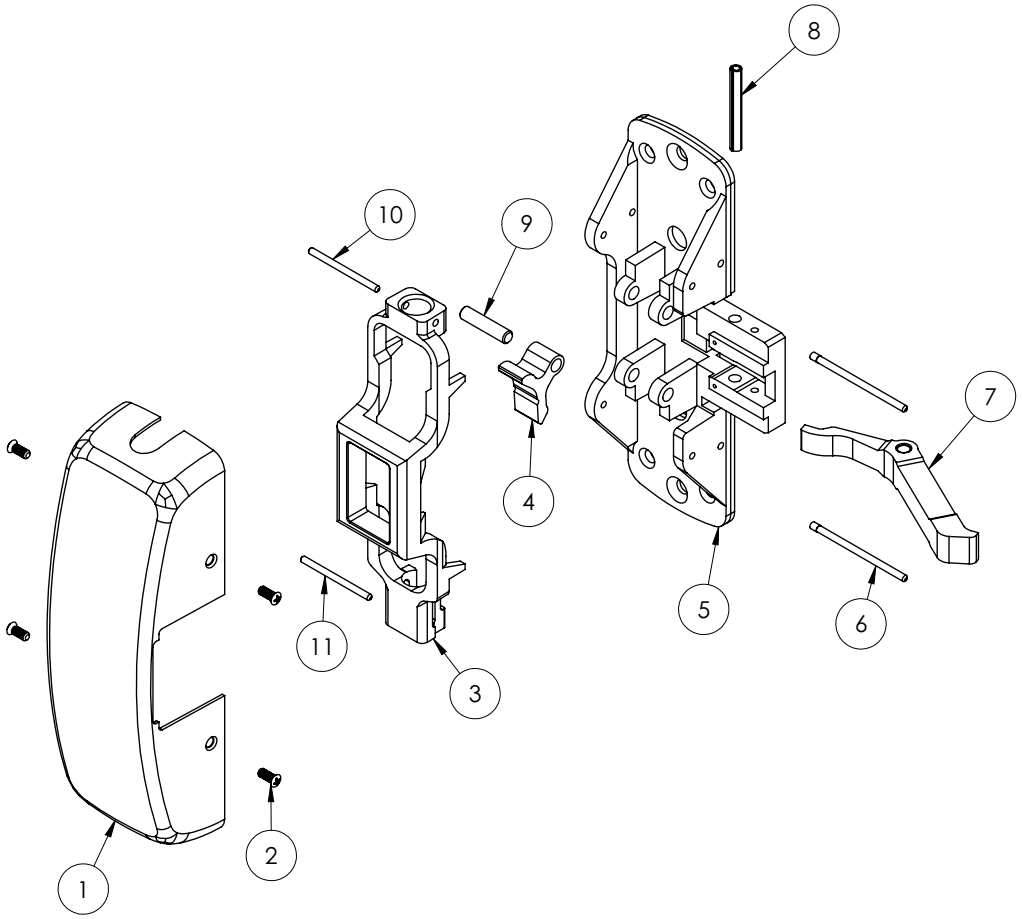
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
10, 40	68-2163 (LHRB)	Chassis Assembly	Yes
	68-2164 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2163(LHRB) 68-2164(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		68-0326	Chassis	1	Yes
6		68-0323	Chassis Pin	2	Yes
7		68-0241	Lift Arm	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0324	Lift Lever Pivot Pin	1	Yes
10	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
11		97-0048	Bottom Rod Adjustment Pin	1	Yes
12		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

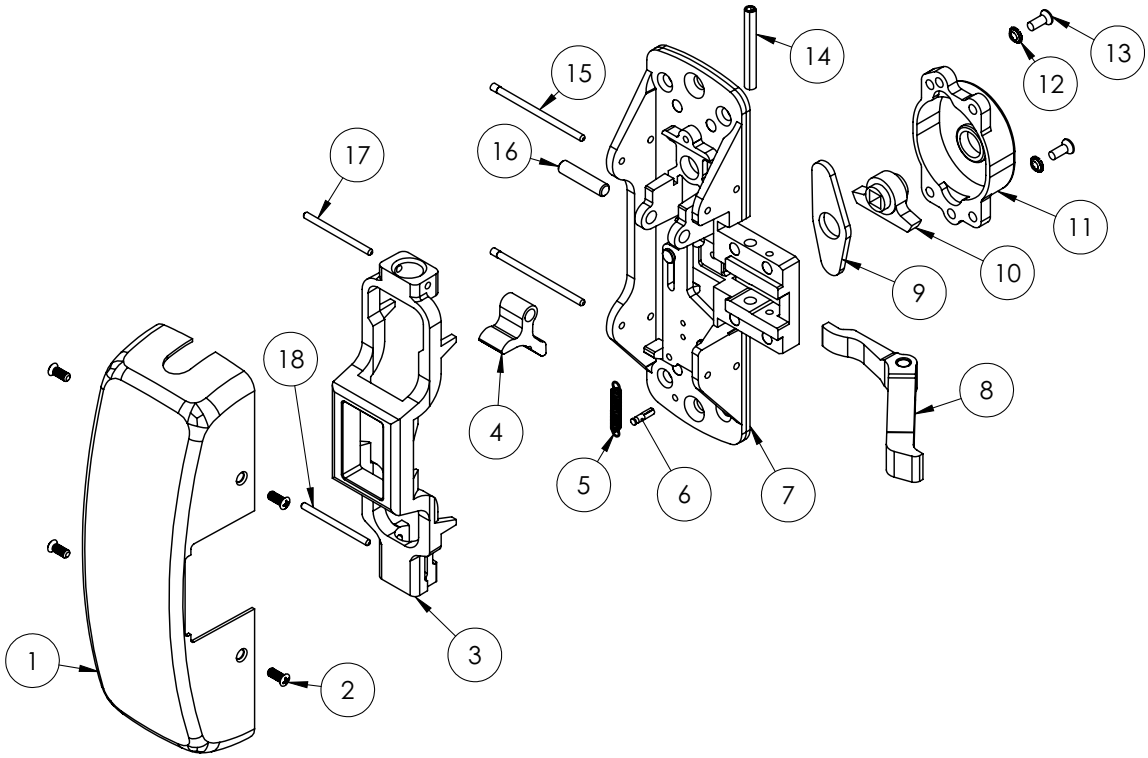
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
15, 43, 46, 73, 74	68-2207 (LHRB)	Chassis Assembly	Yes
	68-2208 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Cover Screw Pack*	1	Yes
3	68-2207(LHRB) 68-2208(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
8		68-1137	Lift Arm	1	Yes
9		97-0043	Knob Hub Retainer	1	Yes
10		97-0042	Knob Hub	1	Yes
11		68-0367	Knob Hub Cover	2	Yes
12		01-0930	Countersunk Lock Washer	2	Yes
13		01-3384	8-32x7/16 PH FH MS	2	Yes
14		01-4512	Spirol Pin	1	Yes
15		68-0323	Chassis Pin	2	Yes
16		68-0324	Lift Lever Pivot Pin	1	Yes
17	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

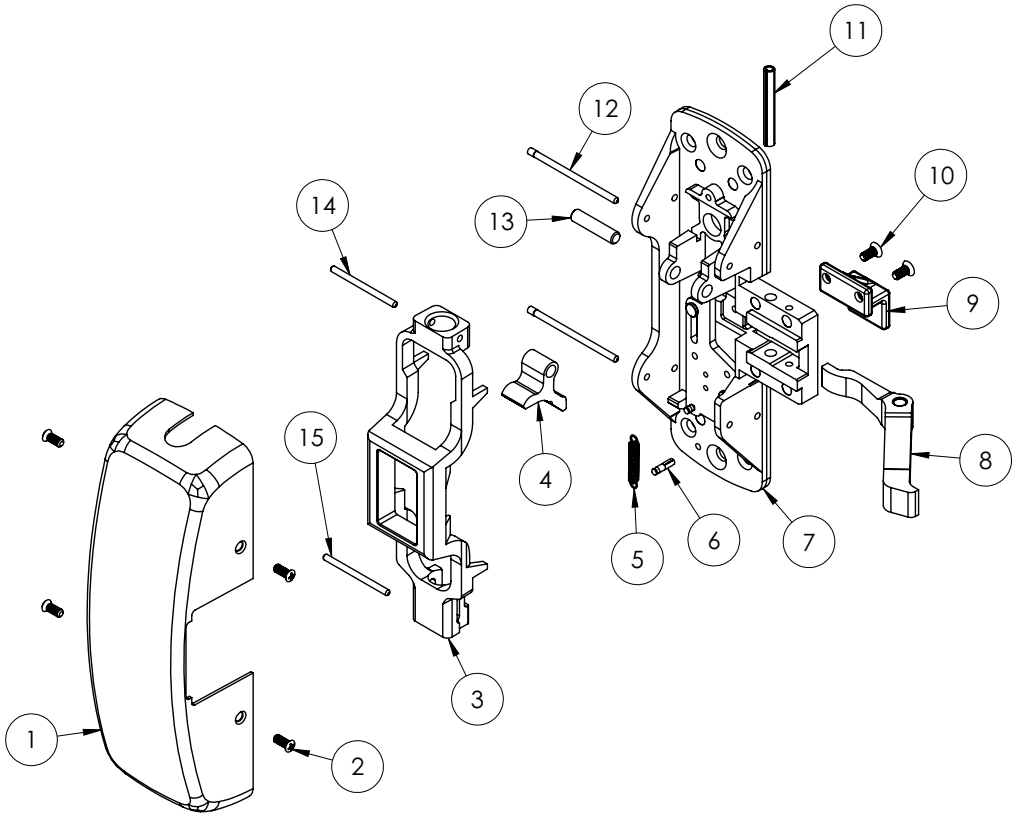
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
28	68-2210 (LHRB)	Chassis Assembly	Yes
	68-2211 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2210(LHRB) 68-2211(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2415	Chassis and Slide Assembly, LHRB	1	No
		68-2416	Chassis and Slide Assembly, RHRB		No
8		68-0241	Lift Arm	1	Yes
9		97-0089	Thumb Piece Lever	1	Yes
10		01-1146	8-32x3/8 PH FH U'CUT Screw	2	Yes
11		01-4512	Spirol Pin	1	Yes
12		68-0323	Chassis Pin	2	Yes
13		68-0324	Lift Lever Pivot Pin	1	Yes
14	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
15		97-0048	Bottom Rod Adjustment Pin	1	Yes
16		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

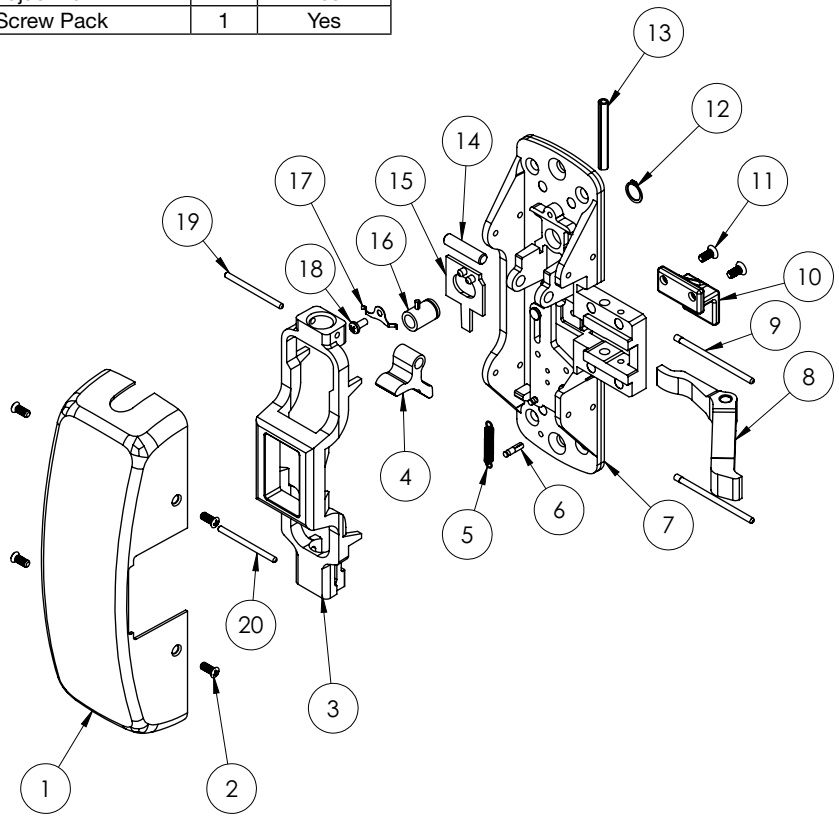
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
62, 63	68-2204 (LHRB)	Chassis Assembly	Yes
	68-2205 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2204(LHRB) 68-2205(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2415	Chassis and Slide Assembly, LHRB	1	No
		68-2416	Chassis and Slide Assembly, RHRB		No
8		68-0241	Lift Arm	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		97-0089	Thumb Piece Lever	1	Yes
11		01-1146	8-32x3/8 PH FH U'CUT Screw	2	Yes
12		01-0005	Retaining Ring	1	Yes
13		01-4512	Spirol Pin	1	Yes
14		68-0324	Lift Lever Pivot Pin	1	Yes
15		68-2198	Locking Slide Assembly, LHRB	1	Yes
		68-2199	Locking Slide Assembly, RHRB		Yes
16		97-2048	Cylinder Hub and Pin Assembly	1	Yes
17		68-0368	Locking Slide Spring, LHRB	1	Yes
		97-0006	Locking Slide Spring, RHRB		Yes
18		01-1190	6-32x5/16 PH PNHD Self Tap	1	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

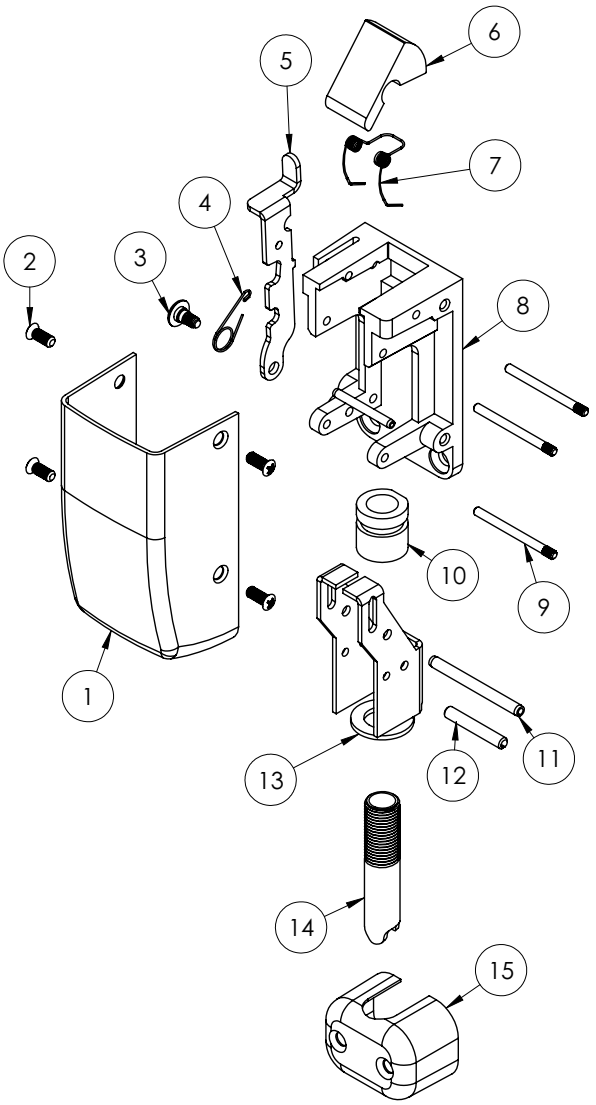
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	97-2434 Manufactured Before 11/11/2002	Top Case Assembly	Yes
	68-4557 Manufactured After 11/11/2002		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2434	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		97-0296	Latch Bolt	1	Yes
7		97-0300	L.B. Spring	1	Yes
8		97-0299	Chassis	1	Yes
9		97-0294	Pivot Pin	3	Yes
11		01-0461	Spirol Pin	1	Yes
12		01-0002	Roll Pin	1	Yes
3	68-4557	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		97-0296	Latch Bolt	1	Yes
7		97-0300	L.B. Spring	1	Yes
8		97-0299	Chassis	1	Yes
9		97-0294	Pivot Pin	1	Yes
10		68-1455	Top Rod Adjuster	1	Yes
11		01-0461	Spirol Pin	1	Yes
12		01-0002	Roll Pin	1	Yes
13		97-0298	Top Slide	1	Yes
14	N/A	670T	Top Rod	1	Yes
15		97-0020	Rod Guide*	1	Yes
16		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

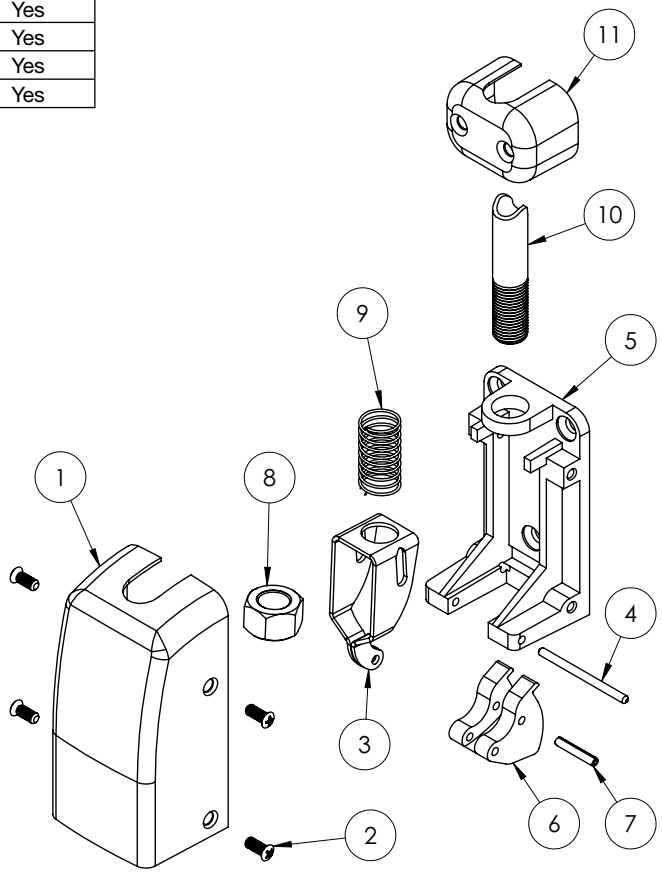
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2038 (Manufactured Before 11/11/2002)	Bottom Case Assembly	Yes
	68-4549 (Manufactured After 11/11/2002)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Bottom Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2038	97-0035	Retractor	1	Yes
4		97-0084	Adjustment Pin, Bottom Rod	1	Yes
5		97-0025	Bottom Chassis	1	Yes
6		97-0053	Bottom Latch Bolt	1	Yes
7		01-0697	Spirol Pin	1	Yes
3	68-4549	97-0035	Retractor	1	Yes
4		97-0084	Adjustment Pin, Bottom Rod	1	Yes
5		97-0025	Bottom Chassis	1	Yes
6		97-0053	Bottom Latch Bolt	1	Yes
7		01-0697	Spirol Pin	1	Yes
8		97-0572	Rod Adjustment Nut	1	Yes
9	N/A	97-0101	Spring, Compression	1	Yes
10		670B	Bottom Rod	1	Yes
11		97-0020	Rod Guide*	1	Yes
12		624	Bottom Strike Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

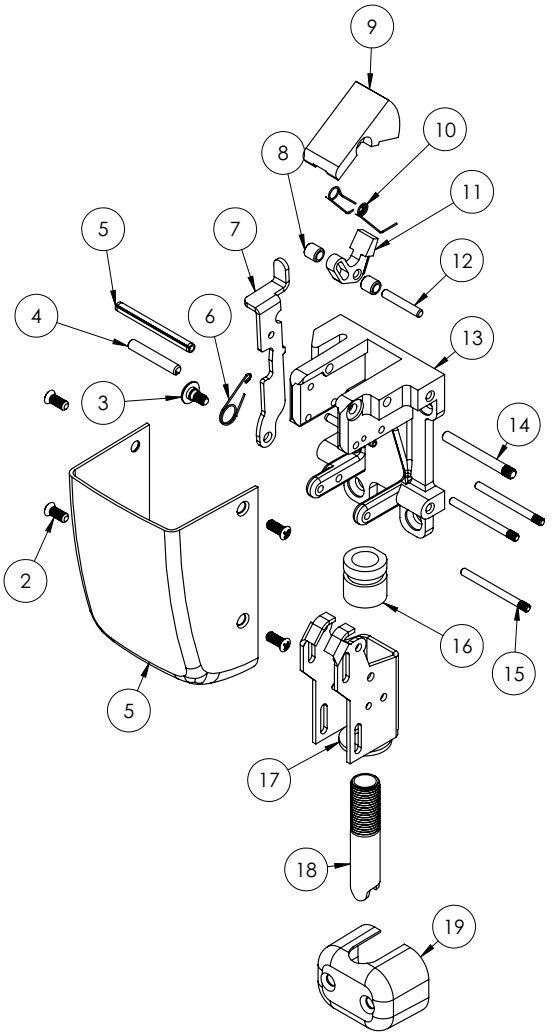
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	97-2693 Manufactured Before 11/11/2002	Top Case Assembly	Yes
	68-4559 Manufactured After 11/11/2002		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-4559	97-0065	Latch Release Lever Pin	1	Yes
4		01-0002	Roll Pin	1	Yes
5		01-0461	Spirol Pin	1	Yes
6		97-0579	Spring, Torsion	1	Yes
7		97-0399	Latch Retracting Lever	1	Yes
8		97-0391	Sleeve	2	Yes
9		97-0398	Latch Bolt	1	Yes
10		97-0400	Top Case Spring	1	Yes
11		97-0405	Guard Lever	1	Yes
12		97-0393	Pivot Pin	1	Yes
13		97-0402	Top Chassis	1	Yes
14		97-0394	Latch Bolt Pivot Pin	1	Yes
15		97-0294	Pivot Pin	3	Yes
16		68-1455	Top Rod Adjuster	1	Yes
17		97-0397	Slide	1	Yes
3	97-2963	97-0065	Latch Release Lever Pin	1	Yes
5		01-0461	Spirol Pin	1	Yes
6		97-0579	Spring, Torsion	1	Yes
7		97-0399	Latch Retracting Lever	1	Yes
8		97-0391	Sleeve	2	No
9		97-0398	Latch Bolt	1	Yes
10		97-0400	Top Case Spring	1	No
11		97-0405	Guard Lever	1	No
12		97-0393	Pivot Pin	1	No
13		97-0402	Top Chassis	1	Yes
14		97-0394	Latch Bolt Pivot Pin	1	Yes
15		97-0294	Pivot Pin	3	Yes
17		97-0397	Slide	1	Yes
18	N/A	670T	Top Rod	1	Yes
19		97-0020	Rod Guide*	1	Yes
20		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

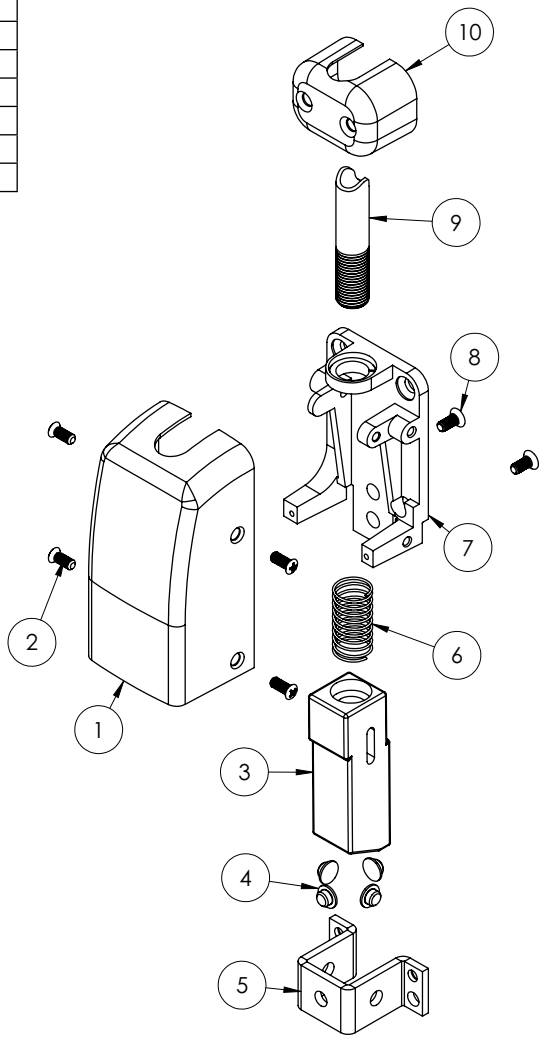
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2002	Bottom Case Assembly Manufactured Before 11/11/2002	Yes
	68-4558	Bottom Case Assembly Manufactured After 11/11/2002	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Bottom Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2002	97-0076	Bottom Bolt	1	Yes
4		97-0305	Nylon Insert	4	Yes
5		97-0270	Reinforcement	1	Yes
6		97-0101	Spring, Compression	1	Yes
7		97-0080	Chassis	1	Yes
8		01-4404	CR-FH #6 Head 8-32 Screw	2	Yes
3	68-4558	68-1454	Bottom Bolt	1	Yes
4		97-0305	Nylon Insert	4	Yes
5		97-0270	Reinforcement	1	Yes
6		97-0101	Spring, Compression	1	Yes
7		97-0080	Chassis	1	Yes
8		01-4404	CR-FH #6 Head 8-32 Screw	2	Yes
9	N/A	670B	Bottom Rod	1	Yes
10		97-0020	Rod Guide*	1	Yes
11		655	Flat Strike Pack (STD, HC)	1	Yes
		653	Bottom Strike Pack (FM)	1	Yes

*Specify Finish



A8231 12/17

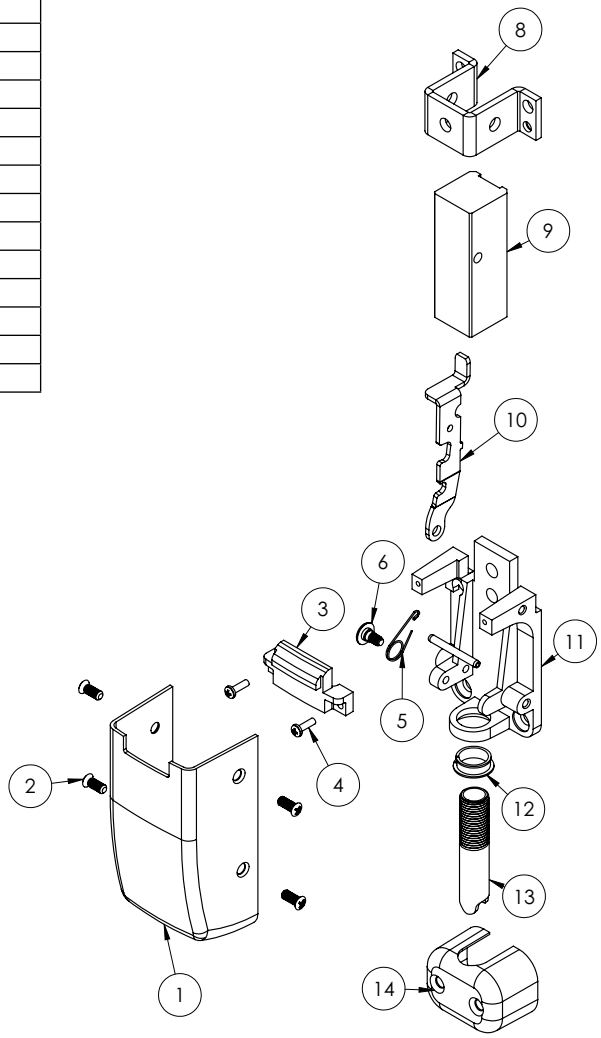
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2003	Top Case Assembly Manufactured Before 11/11/2002	Yes
	68-4561	Top Case Assembly Manufactured After 11/11/2002	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0084	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2003	97-0079	Top Case Filler	1	Yes
4		01-1490	#4-40 x 3/8 PH Pan MS	2	Yes
5		97-0579	Spring, Torsion	1	Yes
6		97-0065	Pin, Latch Release Lever	1	Yes
7		01-0695	Spirol Pin	1	Yes
8		97-0270	Top Reinforcement	1	Yes
9		97-2046	Top Slide Assembly	1	Yes
10		68-1155	Latch Release Lever	1	Yes
11		97-0080	Chassis	1	Yes
12		01-0476	Snap-In Nyliner	1	Yes
3	68-4561	97-0079	Top Case Filler	1	Yes
4		01-1490	#4-40 x 3/8 PH Pan MS	2	Yes
5		97-0579	Spring, Torsion	1	Yes
6		97-0065	Pin, Latch Release Lever	1	Yes
7		01-0695	Spirol Pin	1	Yes
8		97-0761	Top Reinforcement	1	Yes
9		68-4560	Top Slide Assembly	1	Yes
10		68-1665	Latch Release Lever	1	Yes
11		97-0080	Chassis	1	Yes
12		01-0476	Snap-In Nyliner	1	Yes
13	N/A	670T	Top Rod	1	Yes
14		97-0020	Rod Guide*	1	Yes
15		659	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

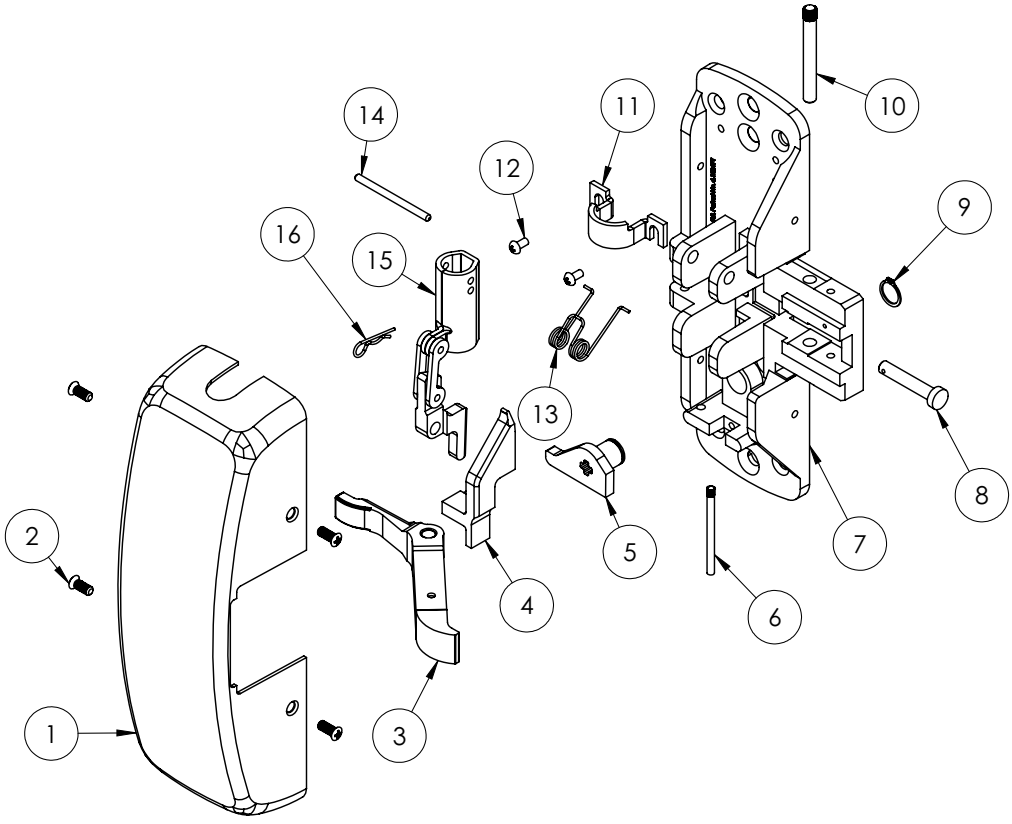
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	68-4568 (LHRB)	Chassis Assembly	Yes
	68-4569 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-4568(LHRB) 68-4569(RHRB)	68-1137	Lift Arm	1	Yes
4		68-1170	Outside Actuator, LH	1	Yes
		68-1171	Outside Actuator, RH		Yes
5		68-1208	ET Cam, LH	1	Yes
		68-1209	ET Cam, RH		Yes
6		68-1184	Guide Pin	1	Yes
7		68-1205	Chassis, LH	1	Yes
		68-1206	Chassis, RH		Yes
8		68-1191	Link Pin	1	Yes
9		01-0005	Retaining Ring	1	Yes
10		68-0239	Pivot Pin	1	Yes
11		68-1180	Tube Support	1	Yes
12		01-3595	Machine Screw	2	Yes
13		68-1193	Spring, Upper Link	1	Yes
14		97-0048	Rod Adjustment Pin	1	Yes
15		68-4270	Upper Link Assembly, LHRB	1	Yes
		68-4271	Upper Link Assembly, RHRB		Yes
16		68-1210	Hair Pin	1	Yes
17	N/A	68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

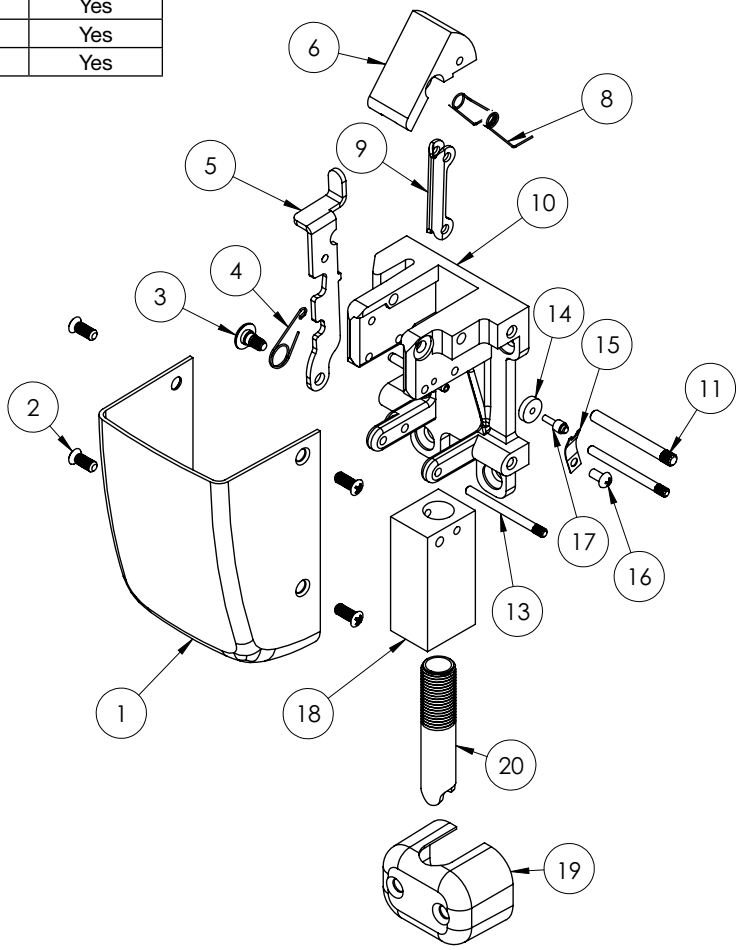
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	68-3933	Top Case Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0392	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-3933	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		68-1153	Top Case Latch Bolt	1	Yes
7		01-0697	Spirol Pin	2	Yes
8		97-0400	Top Case Spring	1	Yes
9		68-1460	Link, Pivot	1	Yes
10		97-0402	Top Chassis	1	Yes
11		97-0394	Pivot Pin, Latch Bolt	1	Yes
12		01-0461	Spirol Pin	1	Yes
13		97-0294	Pivot Pin	2	Yes
14		68-0991	Fusible Link	1	No
15		68-0419	Guide Spring	1	No
16		01-3563	#5-40 x 1/4 PH RD HD MS	1	No
17		68-0420	Pin, Fire Stop	1	No
18		68-1458	Top Rod Link	1	Yes
19	N/A	97-0020	Rod Guide*	1	Yes
20		670T	Top Rod	1	Yes
21		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

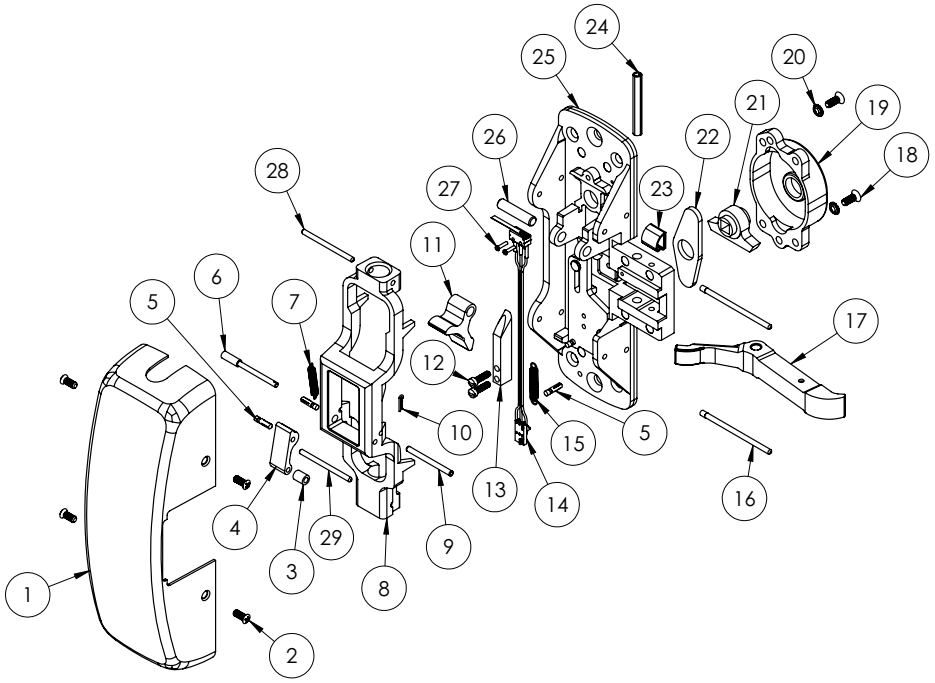
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
06, 13	68-3714 (LHRB)	Chassis Assembly	Yes
	68-3715 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3714(LHRB) 68-3715(RHRB)	68-1768	Spacer	1	No
4		68-1087	Locking Lever	1	No
5		01-0749	Groove Pin	3	No
6		68-1128	Slide Pivot Pin	1	No
7		68-1123	Lock Lever Spring	1	No
8		68-1671	Main Slide	1	No
9		68-1127	Roll Pin	1	No
10		98-0238	Guard Bracket Hairpin	1	Yes
11		68-1090	Lift Lever	1	Yes
12		01-4396	59-80 Machine Screw	2	No
13		68-1092	Lift Block	1	No
14		52-2217	Switch Assembly	1	Yes
15		97-0050	Knob Return Spring	1	Yes
16		68-0323	Chassis Pin	2	Yes
17		68-1137	Lift Arm	1	Yes
18		01-3384	8-32x7/16 PH FH MS	2	Yes
19		68-0367	Knob Hub Cover	1	Yes
20		01-0930	CS Lock Washer	2	Yes
21		97-0042	Knob Hub	1	Yes
22		97-0043	Knob Hub Retainer	1	Yes
23		01-0150	Wire Clip	1	Yes
24		01-4512	Spirol Pin	1	Yes
25		68-1105	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-1106	Chassis w/ Locking Slide Assembly, RHRB		No
26		68-0324	Lift Lever Pivot Pin	1	Yes
27		01-4381	Machine Screw	2	No
28	N/A	97-0049	Top Rod Adjustable Pin	1	Yes
29		97-0048	Bottom Rod Adjustable Pin	1	Yes
30		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

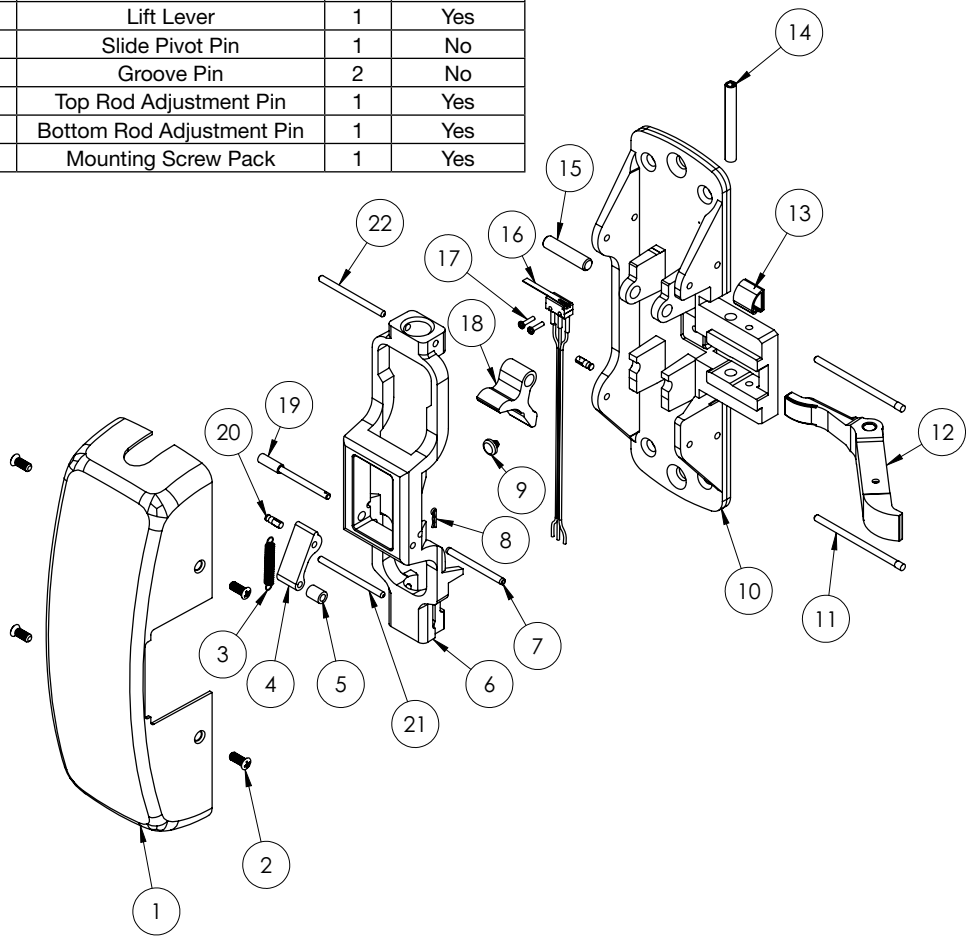
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
10, 40	68-3823 (LHRB)	Chassis Assembly	Yes
	68-3824 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3823(LHRB) 68-3824(RHRB)	68-1123	Spring, Locking Lever	1	No
4		68-1087	Locking Lever	1	No
5		68-1768	Spacer	1	No
6		68-1671	Main Slide	1	No
7		68-1127	Roll Pin	1	No
8		98-0238	Guard Bracket Hairpin	1	Yes
9		68-1294	Stop Pin	1	Yes
10		68-1113	Chassis, LHRB	1	No
		68-1114	Chassis, RHRB		No
11		68-0323	Chassis Pin	2	Yes
12		68-1137	Lift Arm	1	Yes
13		01-0150	Wire Clip	1	Yes
14		01-4512	Spirol Pin	1	Yes
15		68-0324	Lift Lever Pivot Pin	1	Yes
16		52-2217	Switch Assembly	1	Yes
17		01-4381	Machine Screw	2	No
18		68-1090	Lift Lever	1	Yes
19		68-1128	Slide Pivot Pin	1	No
20		01-0749	Groove Pin	2	No
21	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
22		97-0048	Bottom Rod Adjustment Pin	1	Yes
23		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

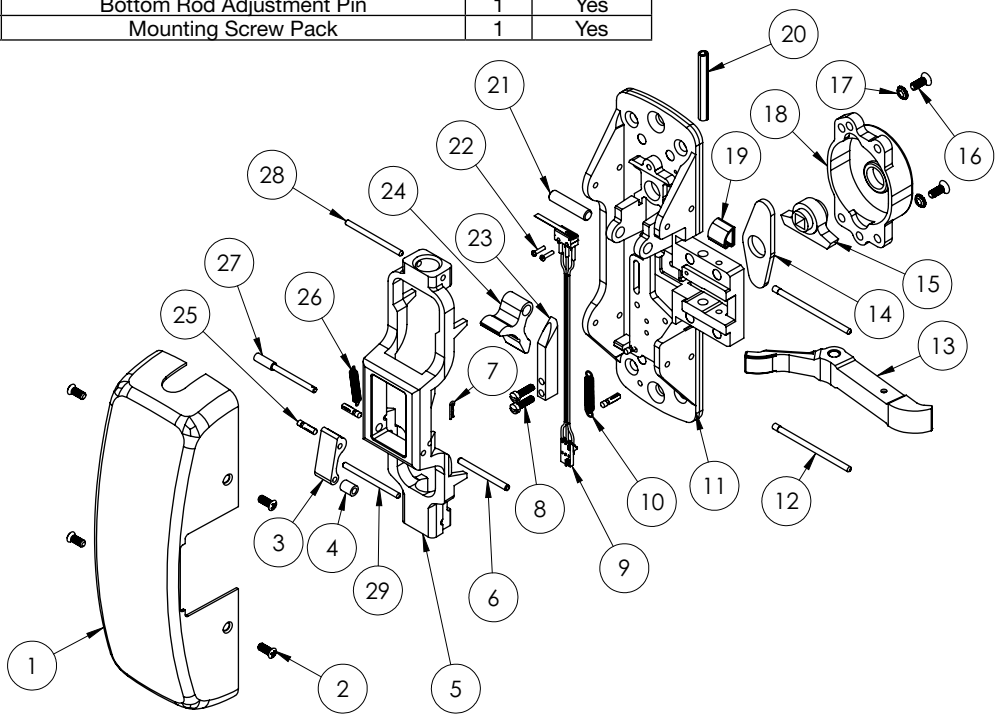
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
15, 43, 46, 73, 74	68-3717 (LHRB)	Chassis Assembly	Yes
	68-3718 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3717(LHRB) 68-3718(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	No
6		68-1127	Roll Pin	1	Yes
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	Yes
9		52-2217	Switch Assembly	1	Yes
10		97-0050	Knob Return Spring	1	Yes
11		68-2413	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis w/ Locking Slide Assembly, RHRB		No
12		68-0323	Chassis Pin	2	Yes
13		68-1137	Lift Arm	1	Yes
14		97-0043	Knob Hub Retainer	1	Yes
15		97-0042	Knob Hub	1	Yes
16		01-3384	8-32x7/16 PH FH MS	2	Yes
17		01-0930	Countersunk Lock Washer	2	Yes
18		68-0367	Knob Hub Cover	1	Yes
19		01-0150	Wire Clip	1	Yes
20		01-4512	Spirol Pin	1	Yes
21		68-0324	Lift Lever Pivot Pin	1	Yes
22		01-4381	Machine Screw	2	Yes
23		68-1092	Lift Block	1	Yes
24		68-1090	Lift Lever	1	Yes
25		01-0749	Groove Pin	3	No
26		68-1123	Spring, Locking Lever	1	No
27		68-1128	Slide Pivot Pin	1	No
28	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
29		97-0048	Bottom Rod Adjustment Pin	1	Yes
30		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

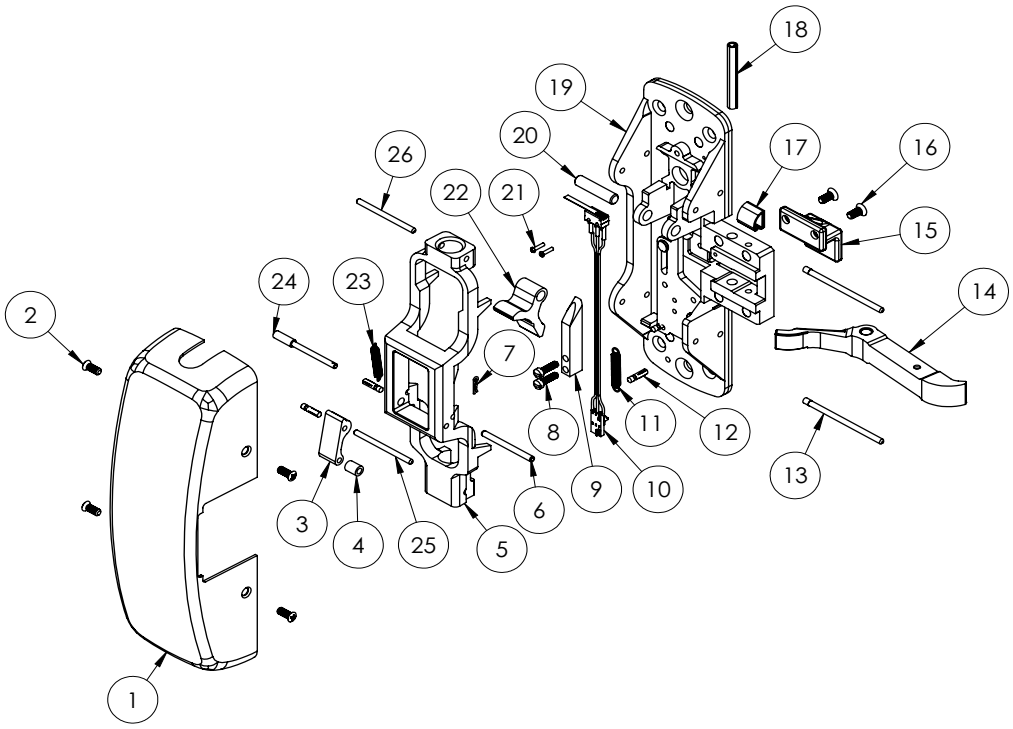
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
28	68-3829 (LHRB)	Chassis Assembly	Yes
	68-3830 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Auxillary Screw Pack*	1	Yes
3	68-3829(LHRB) 68-3830(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	Yes
9		68-1092	Lift Block	1	Yes
10		52-2217	Switch Assembly	1	Yes
11		97-0050	Knob Return Spring	1	Yes
12		01-0749	Groove Pin	3	No
13		68-0323	Chassis Pin	2	Yes
14		68-1137	Lift Arm	1	Yes
15		97-0089	Thumb Piece Lever	1	Yes
16		01-1146	8-32x3/8 PH FL U'CUT W/NY	1	Yes
17		01-0150	Wire Clip	1	Yes
18		01-4512	Spirol Pin	1	Yes
19		68-2413	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis w/ Locking Slide Assembly, RHRB		No
20		68-0324	Lift Lever Pivot Pin	1	Yes
21		01-4381	Machine Screw	2	No
22		68-1090	Lift Lever	1	Yes
23		68-1123	Spring, Locking Lever	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustable Pin	1	Yes
26		97-0049	Top Rod Adjustable Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

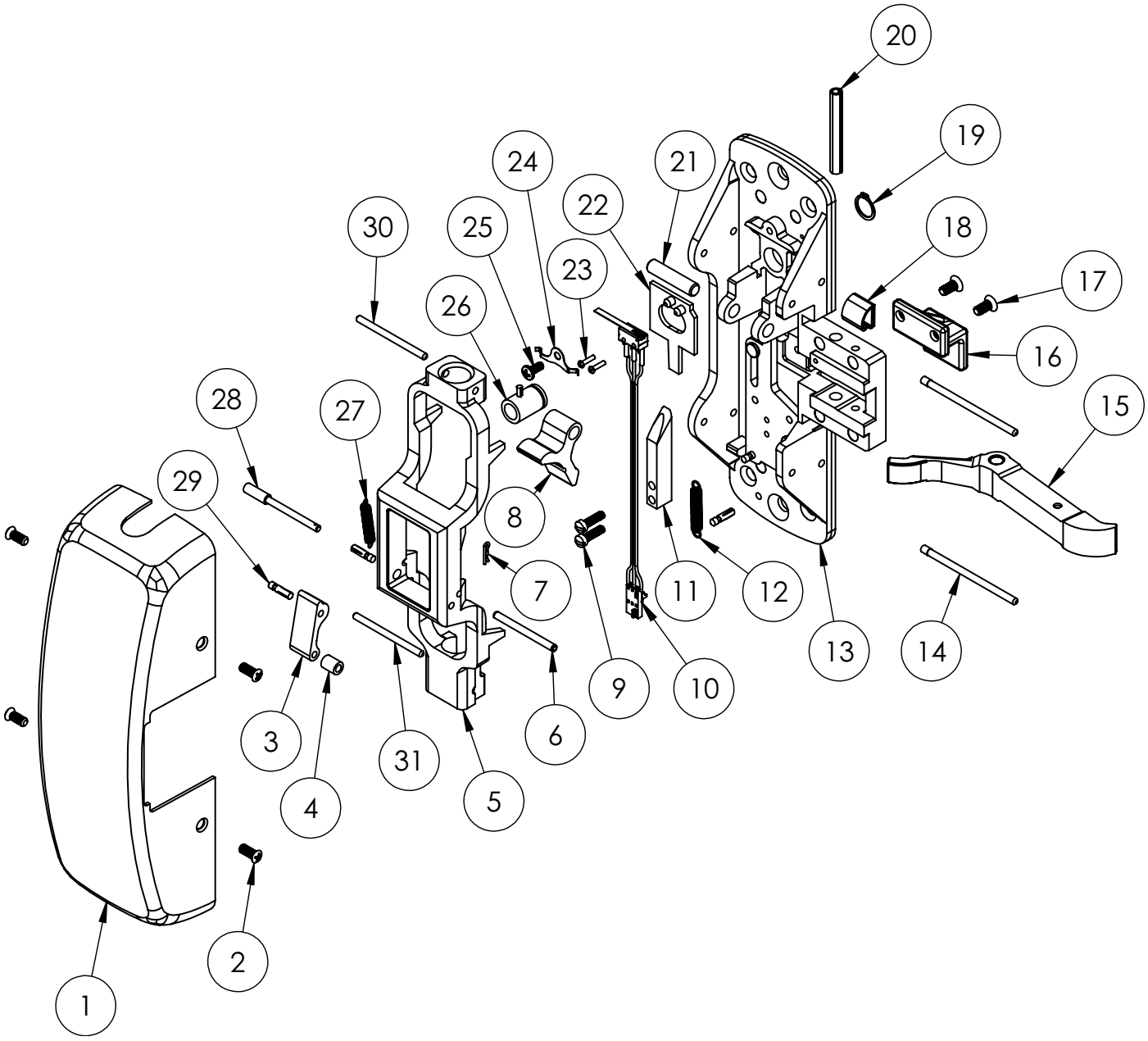
Function	Assembly No.	Description	Sellable
62, 63	68-3826 (LHRB)	Chassis Assembly	Yes
	68-3827 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3826(LHRB) 68-3827(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	No
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		68-1090	Lift Lever	1	Yes
9		01-4396	59-80 Machine Screw	2	Yes
10		52-2217	Switch Assembly	1	Yes
11		68-1092	Lift Block	1	Yes
12		97-0050	Knob Return Spring	1	Yes
13		68-2413	Chassis and Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis and Locking Slide Assembly, RHRB		No
14		68-0323	Chassis Pin	2	Yes
15		68-1137	Lift Arm	1	Yes
16		97-0089	Thumb Piece Lever	1	Yes
17		01-1146	8-32x3/8 PH FL U'CUT W/NY	1	Yes
18		01-0150	Wire Clip	1	Yes
19		01-0005	Retaining Ring	1	Yes
20		01-4512	Spirol Pin	1	Yes
21		68-0324	Lift Lever Pivot Pin	1	Yes
22		68-2198	Locking Slide Assembly, LHRB	1	Yes
		68-2199	Locking Slide Assembly, RHRB		Yes
23		01-4381	Machine Screw	2	Yes
24		68-0368	Locking Slide Spring, LHRB	1	Yes
		97-0006	Locking Slide Spring, RHRB		Yes
25		01-1190	6-32x5/16 PH PNHD Self Tap Screw	1	Yes
26		97-2048	Cylinder Hub and Pin Assembly	1	Yes
27		68-1123	Lock Lever Spring	1	No
28		68-1128	Slide Pivot Pin	1	No
29		01-0749	Groove Pin	3	No
30	N/A	97-0049	Top Rod Adjustable Pin	1	Yes
31		97-0048	Bottom Rod Adjustable Pin	1	Yes
32		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

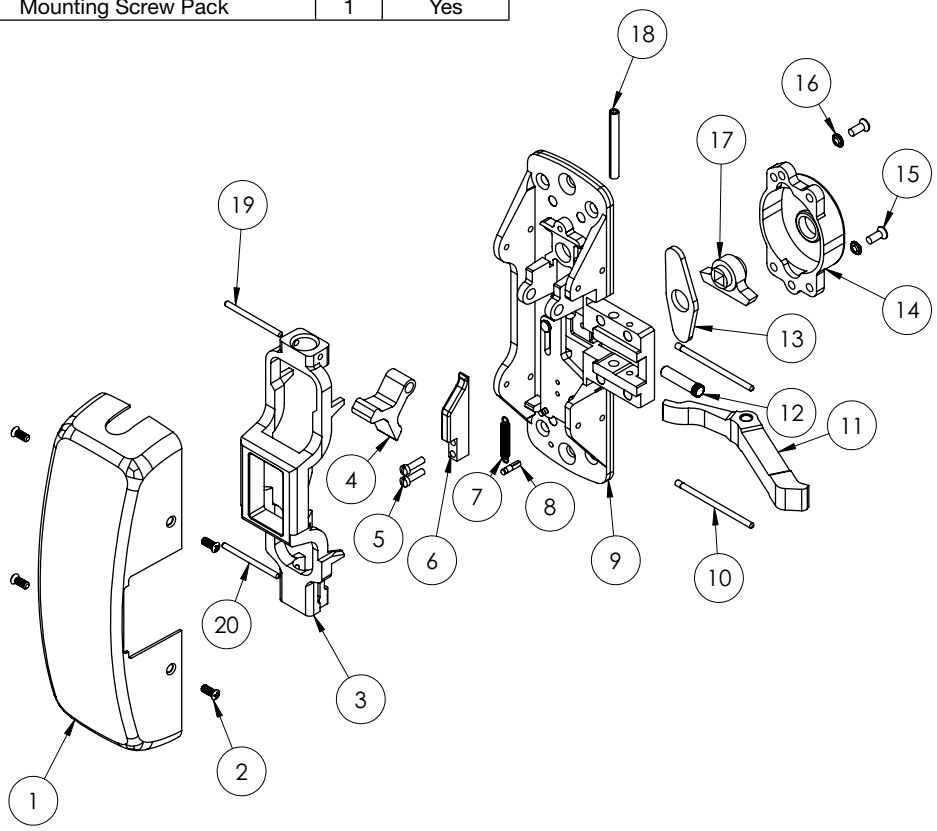
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
06, 13, 43, 46	68-7306 (LHRB)	Chassis Assembly	Yes
	68-7307 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7306(LHRB) 68-7307(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		01-4396	59-80 Machine Screw	2	Yes
6		68-1655	Lift Block	1	Yes
7		97-0050	Knob Return Spring	1	Yes
8		01-0749	Groove Pin	1	No
9		68-7310	Chassis and Slide Assembly, LHRB	1	No
		68-7311	Chassis and Slide Assembly, RHRB		No
10		68-0323	Chassis Pin	2	Yes
11		68-0241	Lift Arm	1	Yes
12		01-9372	Lift Lever Pivot Pin	1	Yes
13		97-0043	Knob Hub Retainer	1	Yes
14		68-0367	Knob Hub Cover	2	Yes
15		01-3384	8-32x7/16 PH FH MS	2	Yes
16		01-0930	Countersunk Lock Washer	2	Yes
17		97-0042	Knob Hub	1	Yes
18		01-4512	Spirol Pin	1	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

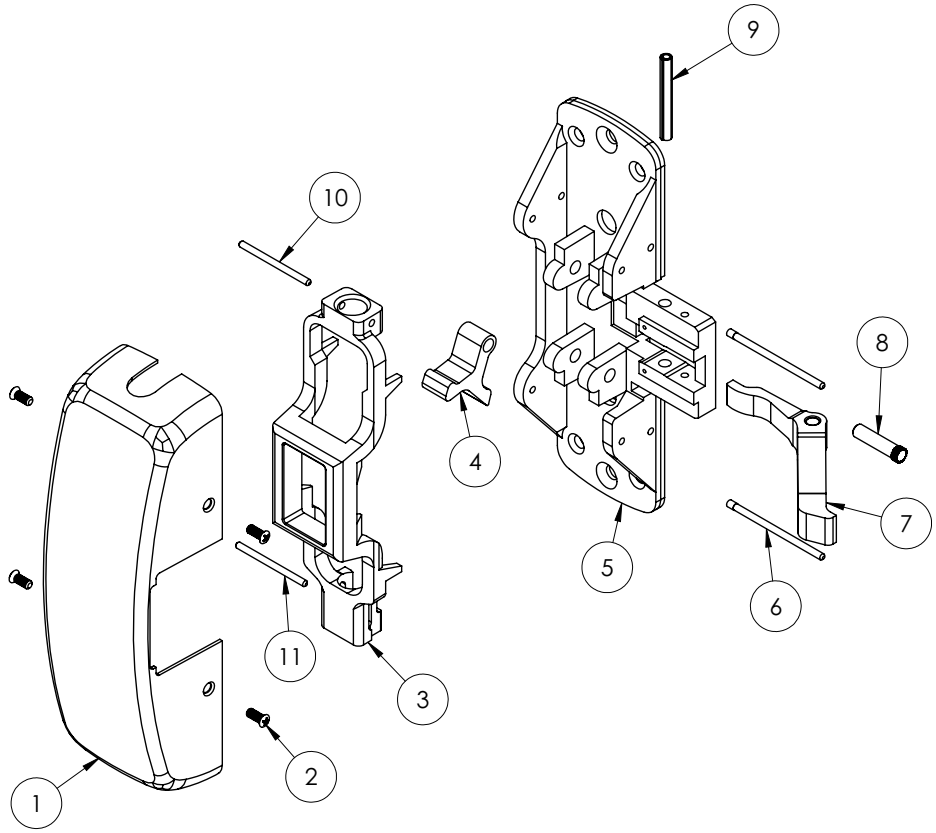
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(10, 40)	68-7308 (LHRB)	Chassis Assembly	Yes
	68-7309 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7308(LHRB) 68-7309(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		68-1660	Chassis	1	Yes
6		68-0323	Chassis Pin	2	Yes
7		68-0241	Lift Arm	1	Yes
8		01-9372	Lift Lever Pivot Pin	1	Yes
9	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
10		97-0048	Bottom Rod Adjustment Pin	1	Yes
11		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

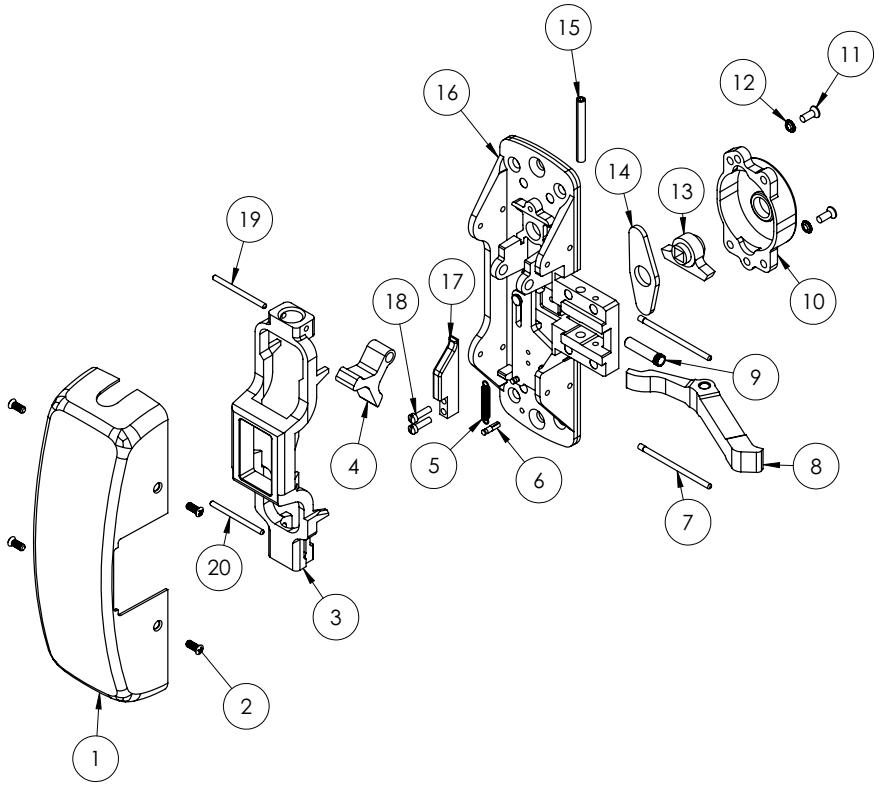
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(15, 73, 74)	68-7312 (LHRB)	Chassis Assembly	Yes
	68-7313 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7312(LHRB) 68-7313(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-0323	Chassis Pin	2	Yes
8		68-0241	Lift Arm	1	Yes
9		01-9372	Lift Lever Pivot Pin	1	Yes
10		68-0367	Knob Hub Cover		Yes
11		01-3384	8-32x7/16 PH FH MS	2	Yes
12		01-0930	Countersunk Lock Washer	2	Yes
13		97-0042	Knob Hub	1	Yes
14		97-0043	Knob Hub Retainer	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-7310	Chassis and Slide Assembly, LHRB	1	No
		68-7311	Chassis and Slide Assembly, RHRB		No
17		68-1655	Lift Block	1	Yes
18		01-4396	Machine Screw #6-32x1/2	2	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

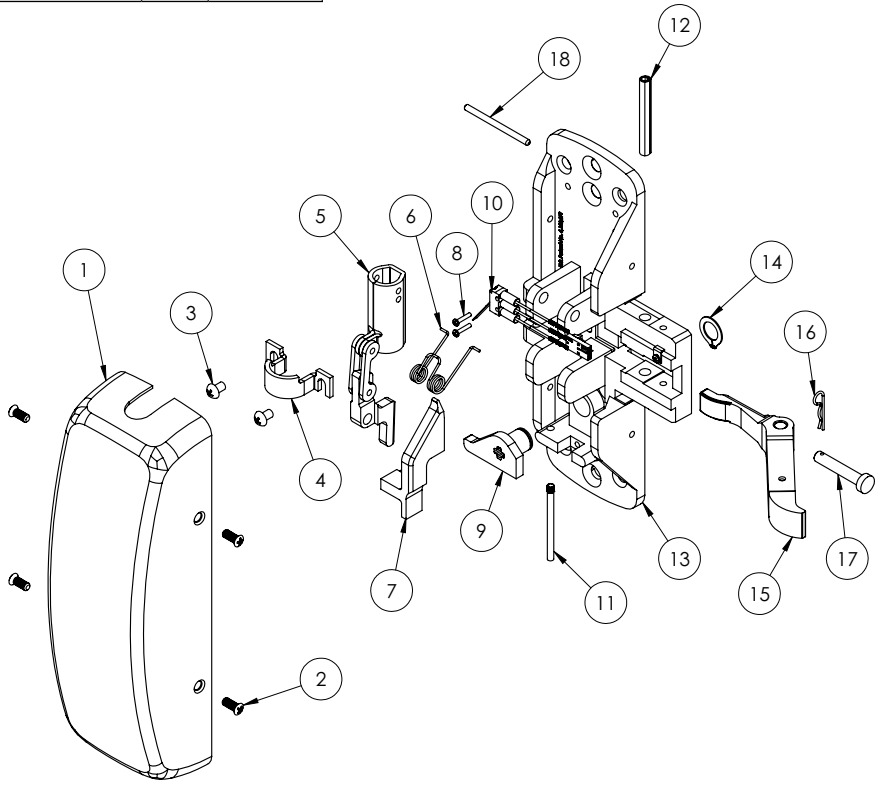
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	68-5449 (LHRB)	Chassis Assembly	Yes
	68-5450 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-5449 68-5450	01-3595	#8-32x1/4" Machine Screw*	1	Yes
4		68-1180	Tube Support	1	Yes
5		68-4270	Upper Link Assembly, LHRB	1	Yes
		68-4271	Upper Link Assembly, RHRB		Yes
6		68-1193	Upper Link Spring	1	Yes
7		68-1170	Outside Actuator, LHRB	1	Yes
		68-1171	Outside Actuator, RHRB		Yes
8		01-1237	#1-72 PH Pan Head MS	1	Yes
9		68-1208	ET Cam, LH	1	Yes
		68-1209	ET Cam, RH		Yes
10		52-5133	Switch and Wire Assembly	1	Yes
11		68-1184	Guide Pin	1	Yes
12		01-4512	Spirol Pin	1	Yes
13		68-1205	Chassis, LH	1	No
		68-1206	Chassis, RH		No
14		01-0005	Retaining Ring	1	Yes
15		68-1137	Lift Arm	1	Yes
16		68-1210	Hair Pin	1	Yes
17		68-1191	Link Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19	N/A	68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

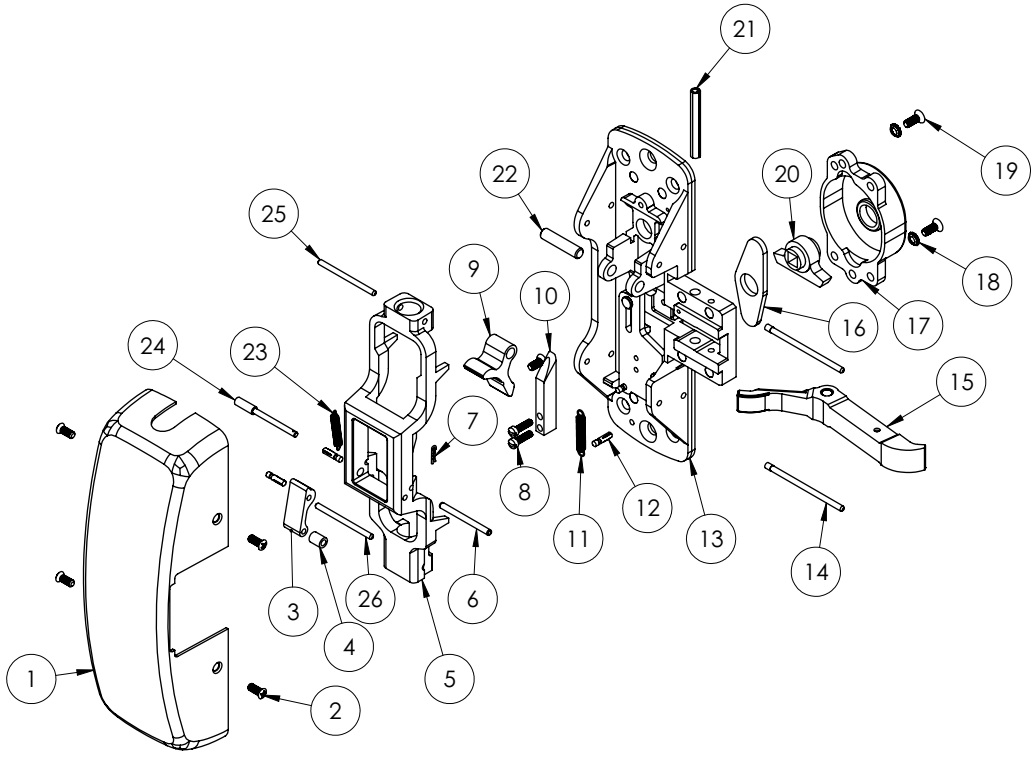
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
06, 10, 13, 40	68-6042 (LHRB)	Chassis Assembly	Yes
	68-6043 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-6042(LHRB) 68-6043(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	No
9		68-1090	Lift Lever	1	Yes
10		68-1092	Lift Block	1	Yes
11		97-0050	Knob Return Spring	1	Yes
12		01-0749	Groove Pin	3	Yes
13		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
14		68-0323	Chassis Pin	2	Yes
15		68-1137	Lift Arm	1	Yes
16		97-0043	Knob Hub Retainer	1	Yes
17		68-0367	Knob Hub Cover	1	Yes
18		01-0930	Countersunk Lock Washer	2	Yes
19		01-3384	8-32x7/16 PH FH MS	2	Yes
20		97-0042	Knob Hub	1	Yes
21		01-4512	Spirol Pin	1	Yes
22		68-0324	Lift Lever Pivot Pin	2	Yes
23		68-1123	Return Spring, Guarding	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
26		97-0049	Top Rod Adjustment Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

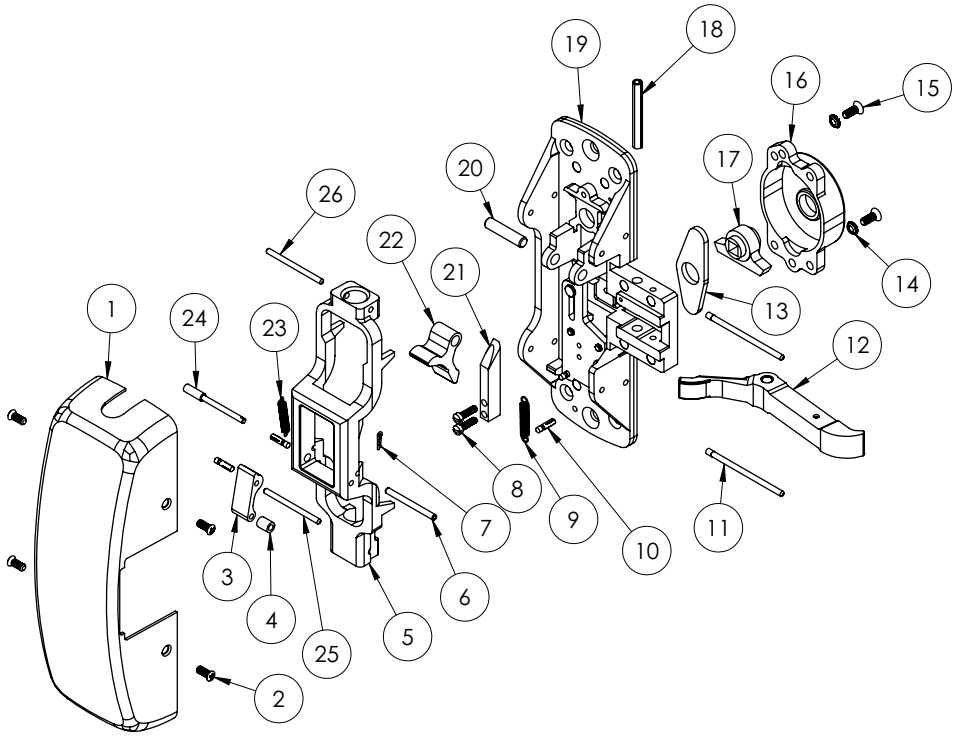
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12, 43, 46, 73, 74	68-6044 (LHRB)	Chassis Assembly	Yes
	68-6045 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-6044(LHRB) 68-6045(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	Yes
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	No
9		97-0050	Knob Return Spring	1	Yes
10		01-0749	Groove Pin	3	Yes
11		68-0323	Chassis Pin	2	Yes
12		68-1137	Lift Arm	1	Yes
13		97-0043	Knob Hub Retainer	1	Yes
14		01-0930	Countersunk Lock Washer	2	Yes
15		01-3384	8-32x7/16 PH FH MS	2	Yes
16		68-0367	Knob Hub Cover	1	Yes
17		97-0042	Knob Hub	1	Yes
18		01-4512	Spirol Pin	1	Yes
19		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
20		68-0324	Lift Lever Pivot Pin	2	Yes
21		68-1092	Lift Block	1	No
22		68-1090	Lift Lever	1	Yes
23		68-1123	Return Spring, Guarding	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
26		97-0049	Top Rod Adjustment Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

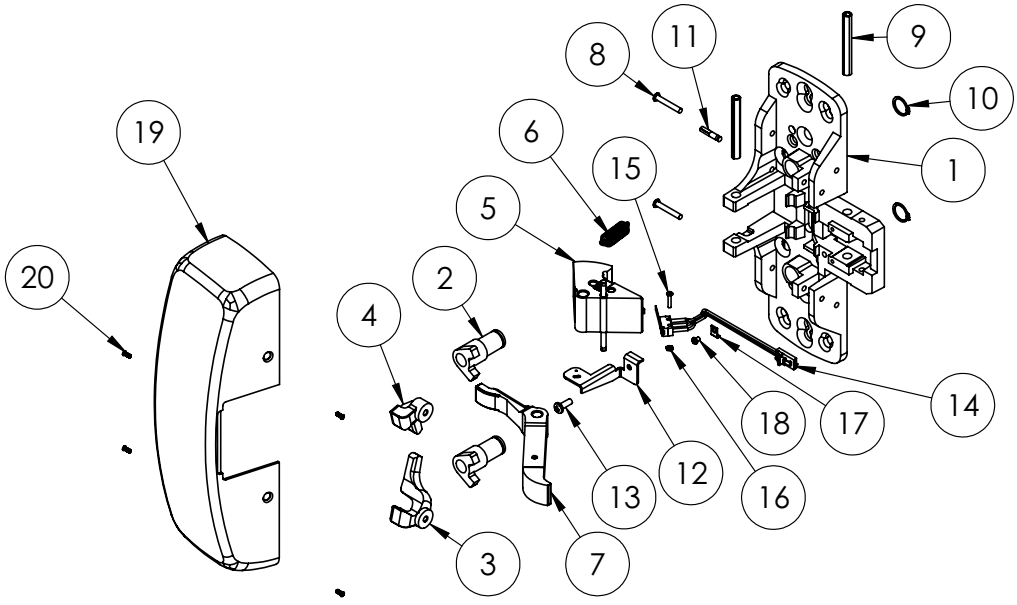
(WS-/53-)8804 (WS-/53-)8806 (WS-/53-)8810 (WS-/53-)8813
(WS-/53-)8815 (WS-/53-)8840 (WS-/53-)8843 (WS-/53-)8844
(WS-/53-)8846 (WS-/53-)8873 (WS-/53-)8874 (WS-/53-)8875
(WS-/53-)8876 (WS-/53-)8877 (WS-/53-)8878 (WS-/53-)8881
(WS-/53-)8882 (WS-/53-)8888

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
All functions	68-4261	LHRB/RHRB	Yes
WS- All functions		LHRB/RHRB	
53- All functions	68-6075	LHRB/RHRB	Yes
WS-53- All functions		LHRB/RHRB	

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1389	Chassis Blank (Std)	1	No
2		98-0018	Outside Cylinder Hub	2	Yes
3		68-1366	Lift Lever (RH)	1	Yes
4		68-1367	Lift Lever (LH)	1	Yes
5		68-4413	Standard Latchbolt (68-4261)	1	Yes
		68-7417	53- Standard Latchbolt (68-6075)	1	Yes
6		98-0028	Latchbolt Spring	1	Yes
7		68-1137	Lift Arm	1	Yes
8		98-0011	Latchbolt Lever Pivot Pin	2	Yes
9		01-4512	Spirol Pin	2	Yes
10		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
11		01-0008	Groove Pin	1	No
12		68-1685	Switch Bracket (53- Only)	1	Yes
13		01-1482	#2-56 X 1/8" Ph Pn Hd Machine Screw (53- Only)	1	Yes
14		52-4545	Switch Assembly (53- Only)	1	Yes
15		01-9446	#1-72 X 11/32" Ph Fl Hd Machine Screw (53- Only)	1	Yes
16		01-0909	Hex Machine Screw Nut (53- Only)	1	Yes
17		52-0310	Cable Clamp (53- Only)	1	Yes
18		01-1482	Cr-Phms #2-56 X 1/8" (53- Only)	1	Yes
19	N/A	68-0406	Cover[1]	1	Yes
20		68-3905	Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

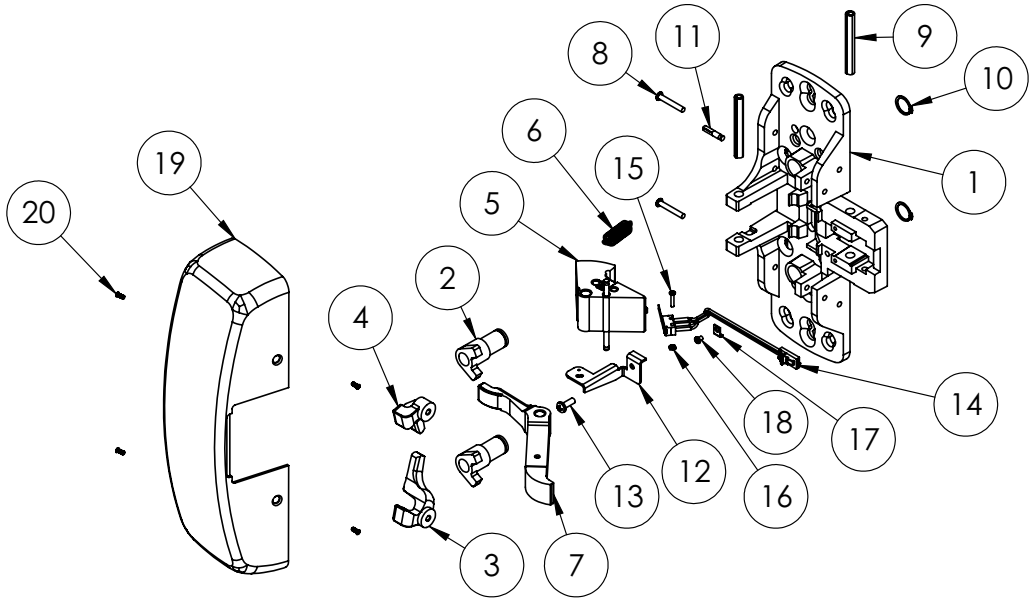
(12-/WS-/53)8804 (12-/WS-/53)8806 (12-/WS-/53)8810 (12-/WS-/53)8813
(12-/WS-/53)8815 (12-/WS-/53)8840 (12-/WS-/53)8843 (12-/WS-/53)8844
(12-/WS-/53)8846 (12-/WS-/53)8873 (12-/WS-/53)8874 (12-/WS-/53)8875
(12-/WS-/53)8876 (12-/WS-/53)8877 (12-/WS-/53)8878 (12-/WS-/53)8881
(12-/WS-/53)8882 (12-/WS-/53)8888

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12- All functions	68-4263	LHRB/RHRB	YES
WS-12- All functions		LHRB/RHRB	
12-53- All functions	68-6076	LHRB/RHRB	YES
WS-12-53- All functions		LHRB/RHRB	

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1378	Chassis Blank (12-)	1	No
2		98-0018	Outside Cylinder Hub	2	Yes
3		68-1366	Lift Lever (RH)	1	Yes
4		68-1367	Lift Lever (LH)	1	Yes
5		68-4414	Fire Rated Latchbolt (68-4263)	1	Yes
		68-7418	12-53- Standard Latchbolt (68-6076)	1	Yes
6		98-0028	Latchbolt Spring	1	Yes
7		68-1137	Lift Arm	1	Yes
8		98-0011	Latchbolt Lever Pivot Pin	2	Yes
9		01-4512	Spirol Pin	2	Yes
10		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
11		01-0008	Groove Pin	1	No
12		68-1685	Switch Bracket (53- Only)	1	Yes
13		01-1482	#2-56 Ph Pn Hd Machine Screw (53- Only)	1	Yes
14		52-4545	Switch Assembly (53- Only)	1	Yes
15		01-9446	#1-72 X 11/32" Ph Fl Hd Machine Screw (53- Only)	1	Yes
16		01-0909	Hex Machine Screw Nut (53- Only)	1	Yes
17		52-0310	Cable Clamp (53- Only)	1	Yes
18		01-1482	Cr-Phms #2-56 X 1/8" (53- Only)	1	Yes
19	N/A	68-0406	Cover[1]	1	Yes
20		68-3905	Cover Screw Pack (#8-32 X 5/16")[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

AL- AND GL- PREFIXES

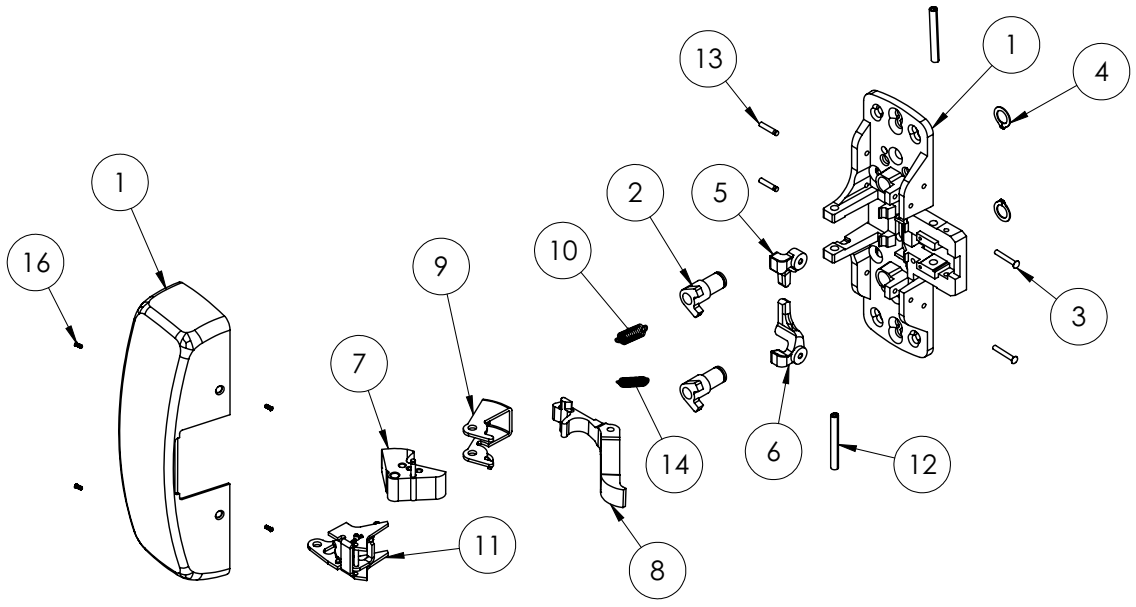
8804 8806 8810 8813 8815 8840
8843 8844 8846 8875 8876 8877
8878 8881 8882

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL- (All Functions Except 77,78,81, And 82)	68-4410	LHRB/RHRB	Yes
GL- (All Functions)		LHRB/RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1485	Chassis (Std)	1	No
2		98-0018	Outside Hub	2	Yes
3		98-0011	Latchbolt Lever Pin	2	Yes
4		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
5		68-1366	Lift Lever (RH)	1	Yes
6		68-1367	Lift Lever (LH)	1	Yes
7		68-4415	Guarded Latchbolt	1	Yes
8		68-1353	Lift Arm	1	Yes
9		68-1352	Guide	1	Yes
10		98-0028	Latchbolt Spring	1	Yes
11		68-4417	Guard Bracket Std	1	Yes
12		01-4512	Spirol Pin	2	Yes
13		01-0008	Groove Pin	2	No
14		68-1394	Guide Spring	1	Yes
15	N/A	68-1014	Cover[1]	1	Yes
16		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

AL- AND GL- PREFIXES

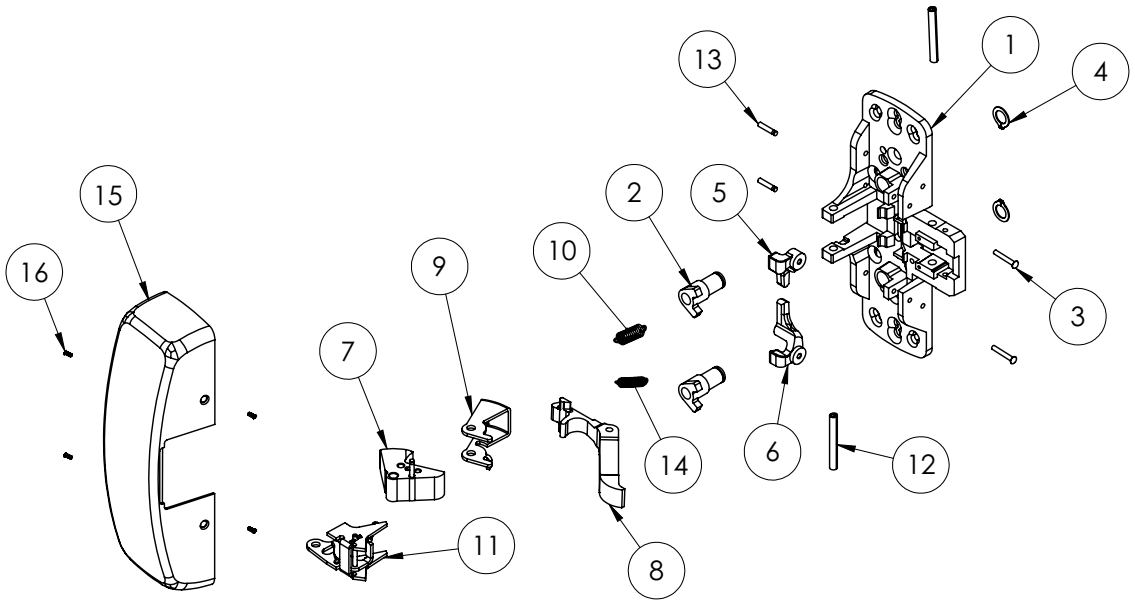
12-8804 12-8806 12-8810 12-8813
12-8815 12-8840 12-8843 12-8844
12-8846 12-8875 12-8876 12-8877
12-8878 12-8881 12-8882

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-AL- (All Functions Except 77,78,81,82)	68-4411	LHRB/RHRB	Yes
12-GL- (All Functions)			

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1378	Chassis (12-)	1	No
2		98-0018	Outside Hub	2	Yes
3		98-0011	Latchbolt Lever Pin	2	Yes
4		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
5		68-1366	Lift Lever (Rh)	1	Yes
6		68-1367	Lift Lever (Lh)	1	Yes
7		68-4415	Guarded Latchbolt	1	Yes
8		68-1353	Lift Arm	1	Yes
9		68-1352	Guide	1	Yes
10		98-0028	Latchbolt Spring	1	Yes
11		68-4417	Guard Bracket Std	1	No
12		01-4512	Spirol Pin	2	Yes
13		01-0008	Groove Pin	2	No
14		68-1394	Guide Spring	1	Yes
15	N/A	68-1014	Cover[1]	1	Yes
16		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

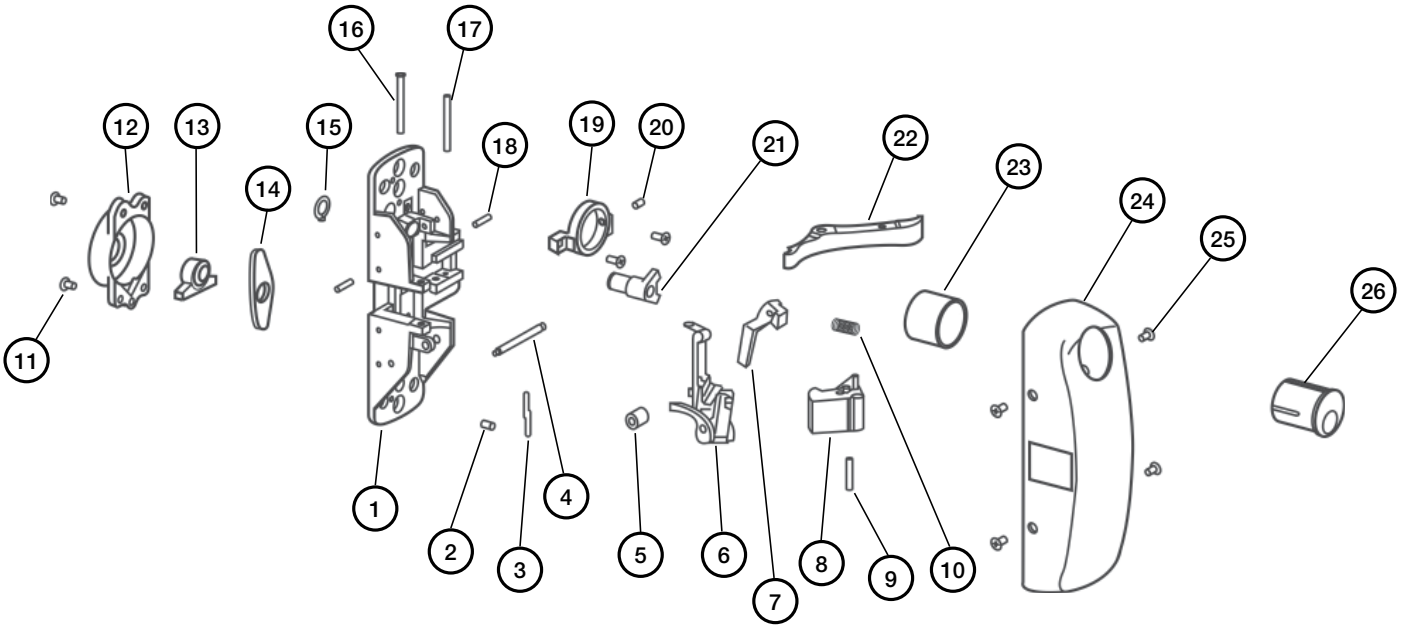
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	68-0408	Chassis Assembly	1	No
2	01-0008	Groove Pin	1	No
3	97-0050	Spring Knob Return	1	Yes
4	68-0271	Pivot Pin Knob Lever	1	Yes
5	68-0273	Bushing Knob Lever	1	Yes
6	68-4236	Knob Lever Assy (LHRB)	1	Yes
	68-4235	Knob Lever Assy (RHRB)	1	Yes
7	68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
	68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
8	98-2034	Latchbolt Assy	1	Yes
9	97-0040	Bushing Latchbolt	1	Yes
10	98-0028	Spring Latchbolt	1	Yes
11	01-3384	Screw 8-32 x 5/16	4	Yes
12	68-0367	Knob Hub Cover	1	Yes
13	97-0042	Knob Hub	1	Yes
14	97-0043	Knob Hub Retainer	1	Yes
15	01-0005	Retaining Ring	1	Yes
16	01-0013	Screw Latchbolt Pivot	1	Yes

Item	Part No.	Description	Qty.	Sellable
17	01-4512	Pivot Pin Left Arm	1	Yes
18	98-0011	Pivot Pin Latchbolt Lever	1	Yes
19	98-0020	Inside Cylinder Retainer	1	Yes
20	01-1095	Set Screw #8-32 x 1/4 Cup Point	1	Yes
21	98-0018	Outside Cylinder Hub	1	Yes
22	68-0241	Lift Arm	1	Yes
23	98-0021	Blocking Ring[1]	1	Yes
24	68-0408	Cover (LHRB)[1]	1	Yes
	68-0409	Cover (RHRB)[1]		
25	68-3908	Cover Screw Pack[1]	1	Yes
—	68-2143	Screw Pack	1	Yes
26	—	Cylinder[1,3]	1	Yes
—	649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

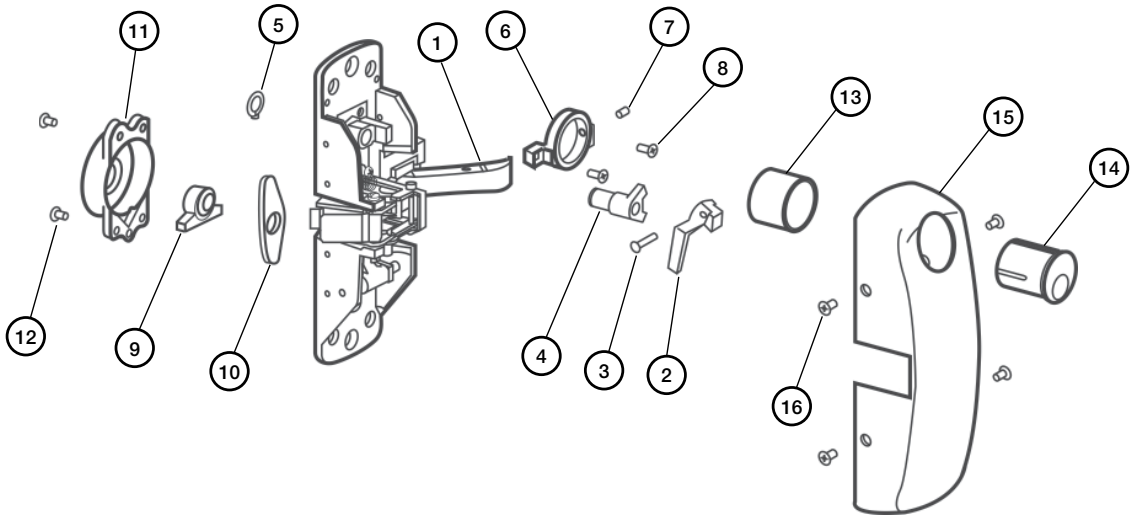
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8816	68-4075	LHRB	Yes
AL-/GL-8816	68-4076	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1015	Chassis	1	No
2		68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
		68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
3		98-0011	Latchbolt Lever Pivot Pin	1	Yes
4		98-0018	Outside Cylinder Hub	1	Yes
5		01-0005	Retaining Ring	1	Yes
6		98-0020	Inside Cylinder Retainer	1	Yes
7		01-1095	Cylinder Set Screw	1	Yes
8		01-1146	Machine Screw (8-32 x 5/16)	2	Yes
9		97-0042	Knob Hub	1	Yes
10		97-0043	Knob Hub Retainer	1	Yes
11		68-0367	Knob Hub Cover	1	Yes
12		01-3384	Machine Screw (8-32 x 3/8)	2	Yes
13	N/A	98-0021	Blocking Ring[1]	1	Yes
14		-	Cylinder[1,3]	1	Yes
15		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
16		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

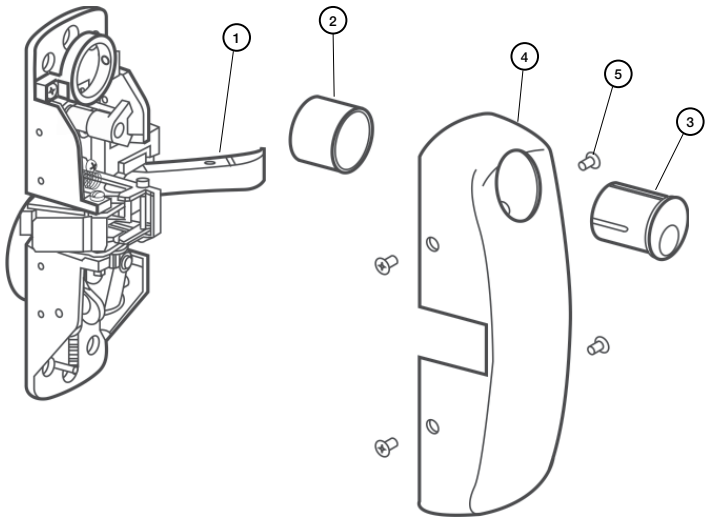
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8816	68-4077	LHRB	Yes
	68-4078	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4077	Chassis Assembly (LHRB)	1	Yes
	N/A	68-4078	Chassis Assembly (RHRB)	1	Yes
2		98-0021	Blocking Ring[1]	1	Yes
3		—	Cylinder[1,2]	1	Yes
4		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

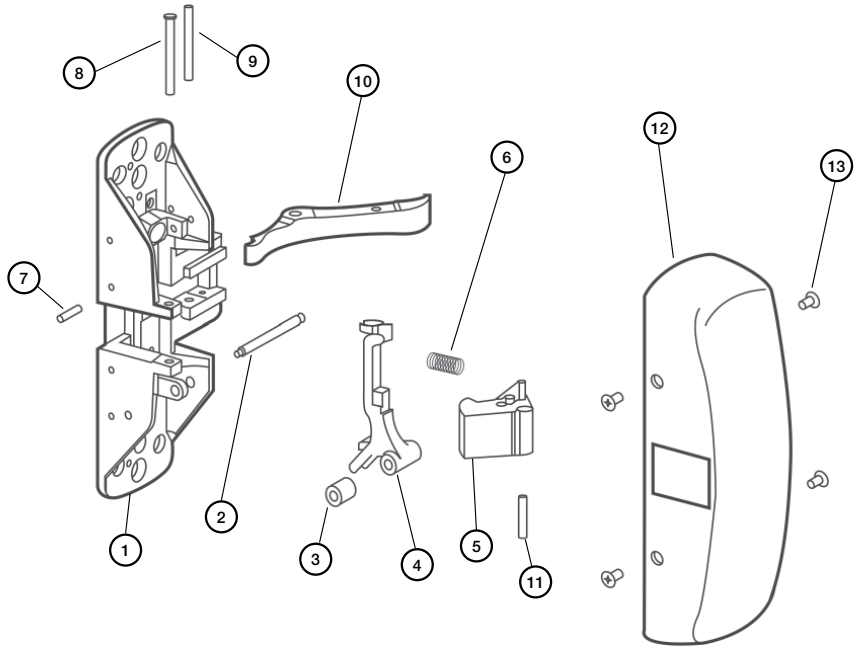
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8828	68-2106	LHRB	Yes
	68-2107	RHRB	

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis (LHRB)	1	No
		—	Chassis (RHRB)	1	No
2		68-0271	Pivot Pin Thumb Lever	1	Yes
3		68-0273	Bushing Thumb Lever	1	Yes
4		68-0260	Thumb Piece Lever (LHRB)	1	Yes
		68-0261	Thumb Piece Lever (RHRB)	1	Yes
5		98-2034	Latchbolt Assy	1	Yes
6		98-0028	Spring Latchbolt	1	Yes
7		01-0008	Groove Pin	1	No
8		01-0013	Screw Latchbolt Pivot	1	Yes
9		01-4512	Pivot Pin Lift Arm	1	Yes
10		68-0241	Lift Arm	1	Yes
11		97-0040	Bushing Latchbolt	1	Yes
12	N/A	68-0406	Cover[1]	1	Yes
13		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

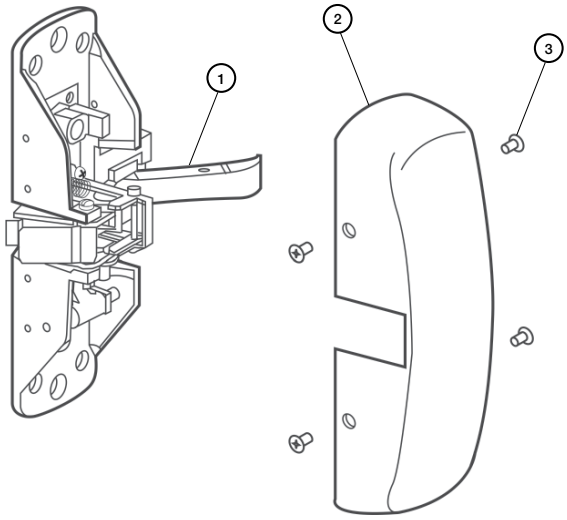
ASSA ABLOY, the global leader in door opening solutions

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL- GL-	68-4080	LHRB	Yes
	68-4081	RHRB	
12- GL-	68-4082	LHRB	
	68-4083	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4080	Chassis Assembly STD LHRB	1	Yes
		68-4081	Chassis Assembly STD RHRB	1	Yes
		68-4082	Chassis Assembly 12- LHRB	1	Yes
		68-4083	Chassis Assembly 12- RHRB	1	Yes
2	N/A	68-1014	Cover[1]	1	Yes
3		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack STD	1	Yes
		68-2165	Screw Pack 12	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

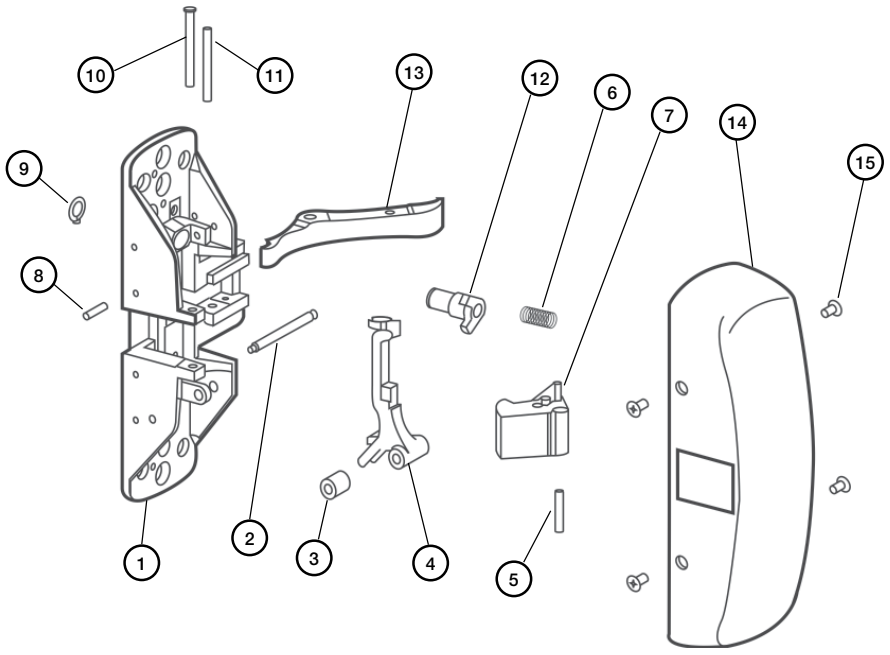
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8863	68-2109	LHRB	Yes
8863	68-2110	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis Assembly (LHRB)	1	No
		—	Chassis Assembly (RHRB)	1	No
2		68-0271	Pivot Pin Thumb Lever	1	Yes
3		68-0273	Bushing Thumb Lever	1	Yes
4		68-0260	Thumb Piece Lever LHRB	1	Yes
		68-0261	Thumb Piece Lever RHRB	1	No
5		97-0040	Bushing Latchbolt	1	Yes
6		98-0028	Spring Latchbolt	1	Yes
7		98-2034	Latchbolt Assy	1	Yes
8		01-0008	Groove Pin	1	No
9		01-0005	Retaining Ring	1	Yes
10		01-0013	Screw Latchbolt Pivot	1	Yes
11		01-4512	Pivot Pin Lift Arm	1	Yes
12		98-0018	Outside Cylinder Hub	1	Yes
13		68-0241	Lift Arm	1	Yes
14	N/A	68-0406	Cover[1]	1	No
15		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

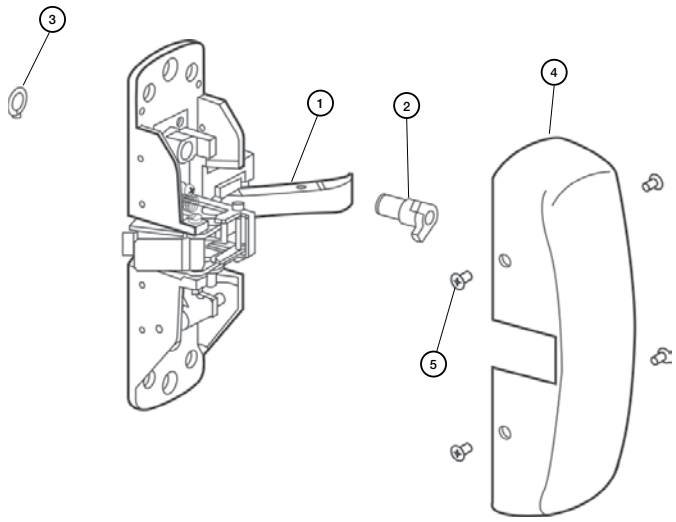
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8863	68-4097	LHRB	Yes
AL-/GL-8863	68-4098	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above		Chassis	1	No
2		98-0018	Outside Cylinder Hub	1	Yes
3		01-0005	Retaining Ring	1	Yes
4	N/A	68-1014	Cover[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

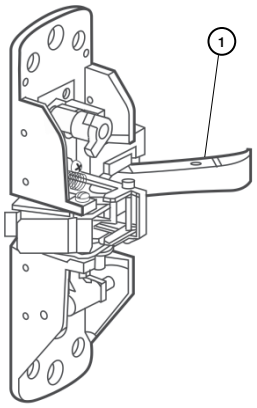
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

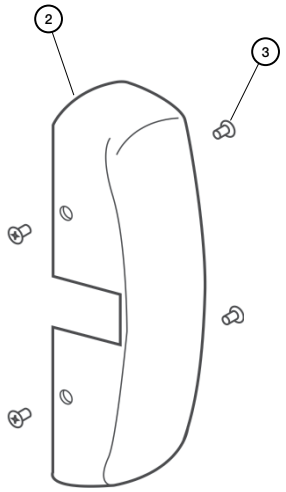
SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8863	68-4099	LHRB	Yes
AL-/GL-8863	68-4100	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4099	Chassis Assembly (LHRB)	1	Yes
		68-4100	Chassis Assembly (RHRB)	1	Yes
2	N/A	68-1014	Cover[1]	1	Yes
3		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish





A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

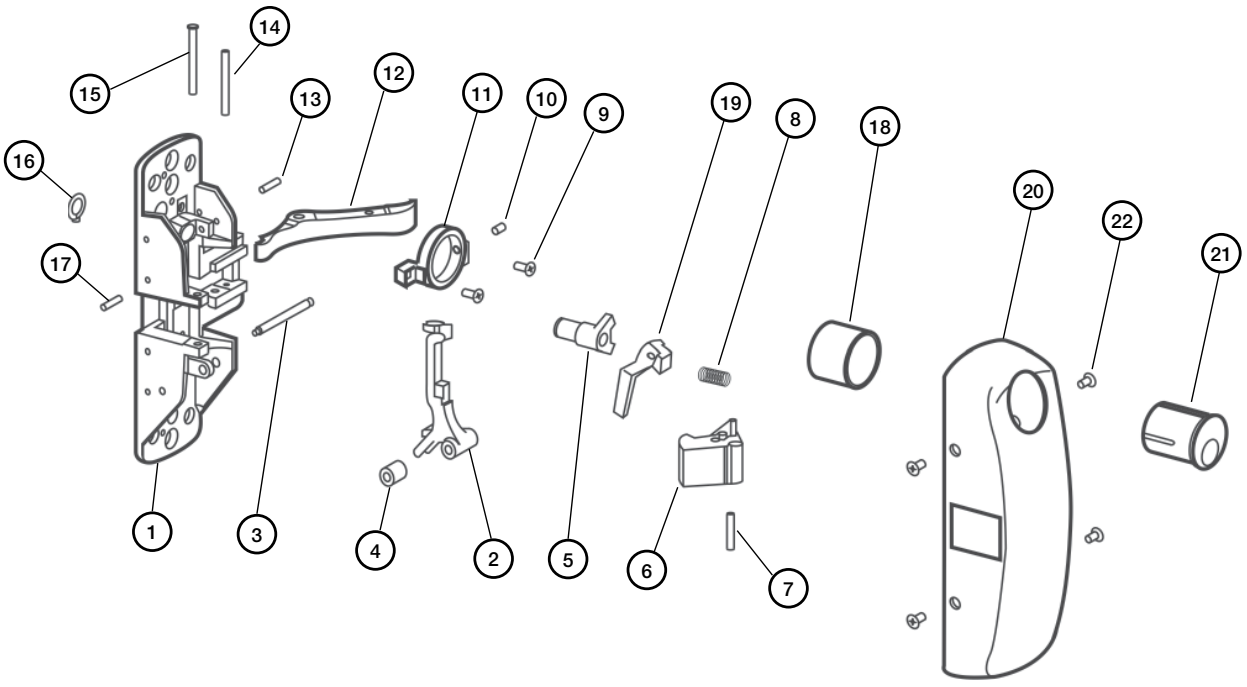
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	-	Chassis Assembly	1	No
2	68-0260	Thumb Piece Lever LHRB	1	Yes
	68-0261	Thumb Piece Lever RHRB	1	Yes
3	68-0271	Pivot Pin	1	Yes
4	68-0273	Bushing	1	Yes
5	98-0018	Outside Cylinder Hub	1	Yes
6	98-2034	Latchbolt	1	Yes
7	97-0040	Bushing, Latchbolt	1	Yes
8	97-0028	Spring, Latchbolt	1	Yes
9	01-3384	Screw #8-32 x 5/16	2	Yes
10	01-1095	Set Screw	1	Yes
11	98-0020	Inside Cylinder Retainer	1	Yes
12	68-0241	Lift Arm	1	Yes
13	98-0011	Pivot Pin (Lift Lever)	1	Yes
14	01-4512	Pivot Pin (Lift Arm)	1	Yes

Item	Part No.	Description	Qty.	Sellable
15	01-0013	Latchbolt Screw	1	Yes
16	01-0005	Retaining Ring	1	Yes
17	01-0008	Groove Pin	1	No
18	98-0021	Blocking Ring[1]	1	Yes
19	68-0237	Lift Lever LHRB	1	Yes
	68-0238	Lift Lever RHRB	1	Yes
20	68-0408	Cover[1]	1	Yes
	68-0409	Cover[1]	1	Yes
21	-	Inside Cylinder[1,2]	1	Yes
22	68-3908	Cover Screw Pack[1]	1	Yes
Not Shown	68-2143	Screw Pack	1	Yes
	649	Strike Pack[1]	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

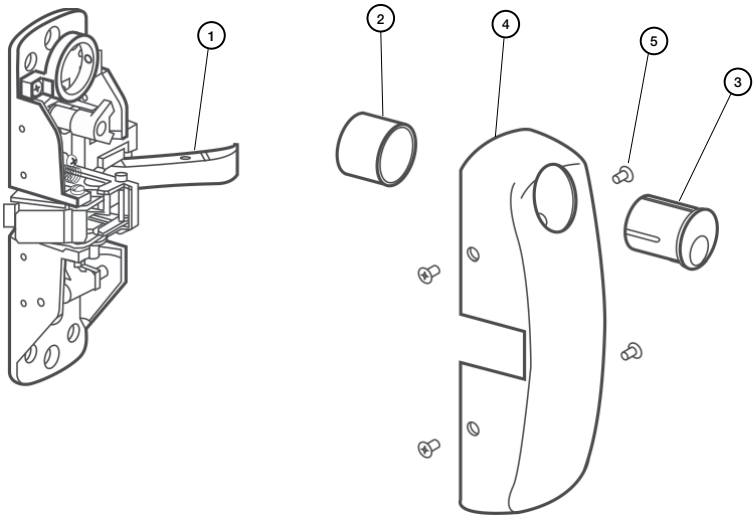
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL/12-8866	68-4104	LHRB	Yes
AL-/GL/12-8866	68-4105	RHRB	

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis Assembly (LHRB)	1	Yes
		—	Chassis Assembly (RHRB)	1	Yes
2	N/A	98-0021	Blocking Ring[1]	1	Yes
3		68-4411	Cylinder[1,2]	1	Yes
4		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

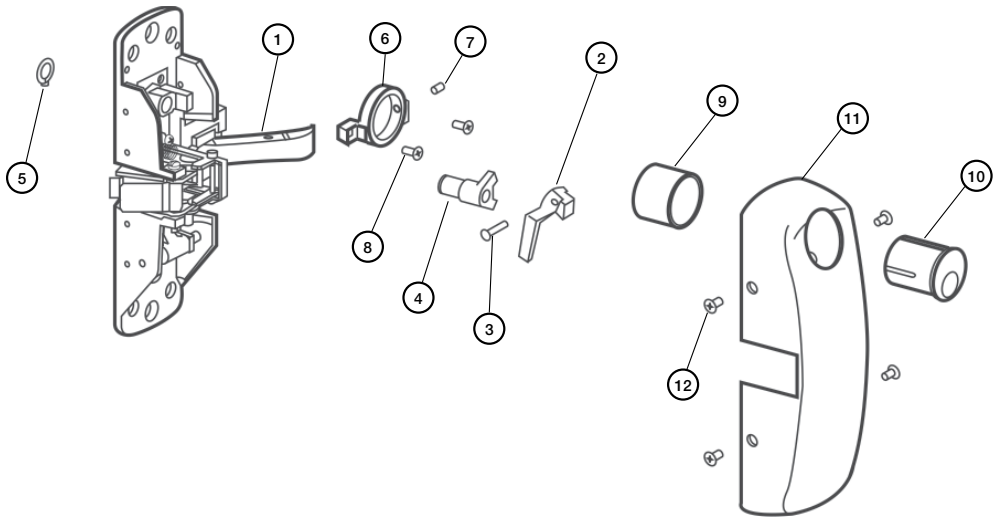
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8866	68-A102	LHRB	Yes
AL-/GL-8866	68-A103	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	-	Chassis Assembly	1	No
2		68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
		68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
3		98-0011	Latchbolt Lever Pivot Pin	1	Yes
4		98-0018	Outside Cylinder Hub	1	Yes
5		01-0005	Retaining Ring	1	Yes
6		98-0020	Inside Cylinder Retainer	1	Yes
7		01-1095	Cylinder Set Screw	1	Yes
8		01-1146	Machine Screw (8-32 x 5/16)	2	Yes
9	N/A	98-0021	Blocking Ring *	1	Yes
10		-	Cylinder[1,3]	1	Yes
11		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
12		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

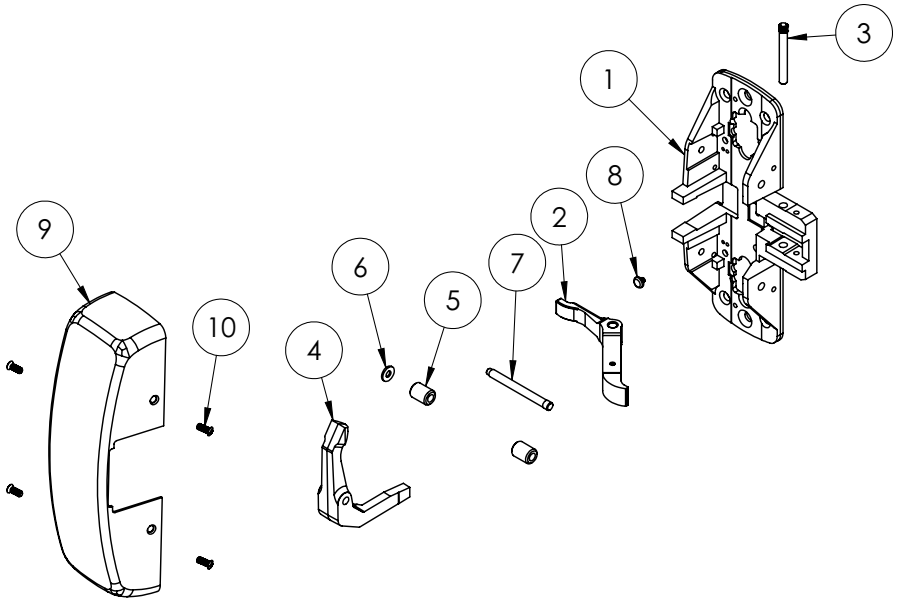
(12-)8904 (12-)8910 (12-)8913
(12-)8915 (12-)8928 (12-)8943
(12-)8944 (12-)8963 (12-)8970
(12-)8971 (12-)8975 (12-)8976

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-) (All Functions Except 16 & 66)	68-2172	LHRB	Yes
	68-2173	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-0339	Chassis	1	No
2		68-1137	Lift Arm	1	Yes
3		68-0239	Pivot Pin	1	Yes
4		68-0337	Left Hand Lift Lever	1	Yes
		68-0338	Right Hand Lift Lever	1	Yes
5		68-0273	Bushing	2	Yes
6		01-9370	Washer	1	Yes
7		68-0271	Pivot Pin (63 Function)	1	Yes
8		68-1294	Stop Pin	1	No
9	N/A	68-0407	Cover[1]	1	Yes
10		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2172 (LHRB)	900 Series Mortise Assembly[1,2,3]	1	Yes
		68-2173 (RHRB)		1	Yes
		68-2143	Screw Pack Standard	1	Yes
		68-2165	Screw Pack (12-)	1	Yes
		C908	Strike Pack LHRB 1 3/4" (C908)[1,3]	1	Yes
		C908	Strike Pack RHRB 1 3/4" (C908)[1,3]	1	Yes

1. Specify finish
2. Specify function
3. Specify hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

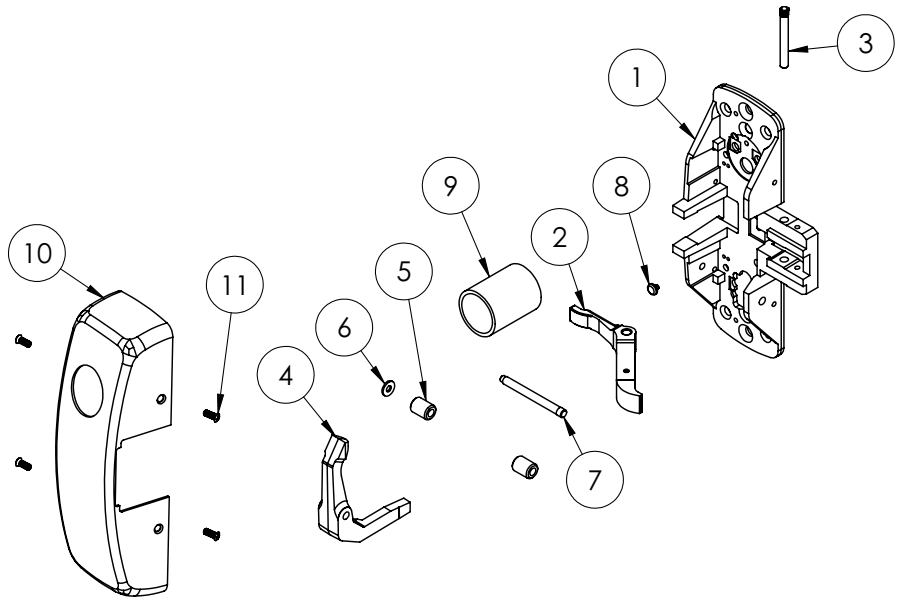
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-)	68-2213	LHRB	Yes
	68-2214	RHRB	Yes

Item	Part No.	Description	Qty	Sellable
1	68-0341	Chassis RHRB	1	No
	68-0342	Chassis LHRB	1	No
2	68-1137	Lift Arm	1	Yes
3	68-0239	Pivot Pin	1	Yes
4	68-0337	Left Hand Lift Lever	1	Yes
	68-0338	Right Hand Lift Lever	1	Yes
5	68-0273	Bushing	2	Yes
6	01-9370	Washer	1	Yes
7	68-0271	Pivot Pin (63 Function)	1	Yes
8	68-1294	Stop Pin	1	No
9	99-0007	Cylinder Blocking Ring[1]	1	Yes
Not Shown	13-0085	Locking Tail	1	Yes
	13-0080	Cylinder Barrel Retainer	1	Yes
	—	Cylinder Assembly[2]	1	Yes
	13-0074	Connecting Screw	2	Yes
10	68-0410	Cover LHRB[1]	1	Yes
	68-0411	Cover RHRB[1]	1	Yes
11	68-3905	Cover Screw Pack[1]	1	Yes
Not Shown	916	Mortise Assy 16 Funtion[1,3]	1	Yes
	966	Mortise Assy 66 Function[1,3]	1	Yes
	68-2143	Screw Pack Standard	1	Yes
	68-2165	Screw Pack (12-)	1	Yes
	C908	Strike Pack LHRB (C908)[3]	1	Yes
	C908	Strike Pack RHRB (C908)[3]	1	Yes

1. Specify finish
2. Specify function
3. Specify hand



A8231 12/17

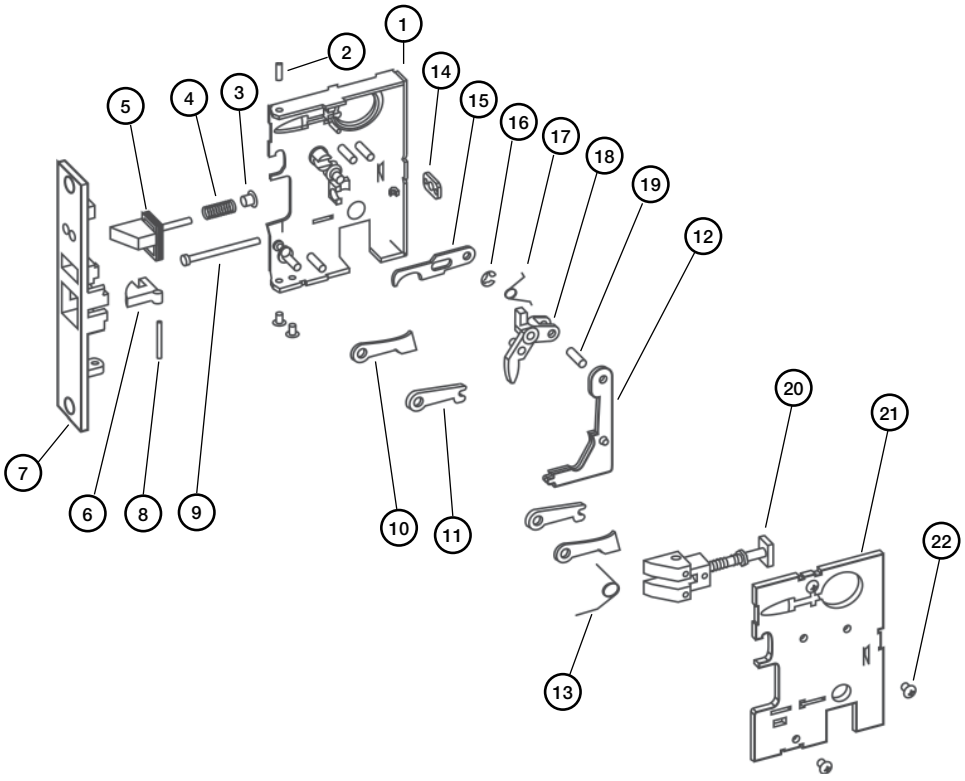
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-0078	Cylinder Set Screw	1	Yes
10	99-0076	Slide Spacer	2	Yes
11	99-0058	Slide Guide	2	Yes
12	99-2059	Lever Slide Assembly	1	Yes

Item	Part No.	Description	Qty.	Sellable
13	99-0061	Spring Thumbpiece Lever	1	No
14	99-0236	Cylinder Screw Support	1	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	01-0098	Retaining Ring	1	Yes
17	99-0063	Spring Guard Bolt Lver	1	Yes
18	99-2389	Latchbolt Lever Assembly	1	Yes
19	99-0212	Pivot Pin Lever Slide	1	Yes
20	99-2247	Latchbolt Assembly	1	Yes
21	99-2361	Cap Assembly	1	No
22	01-1142	Case Screw #8-32 x 1/4	5	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish

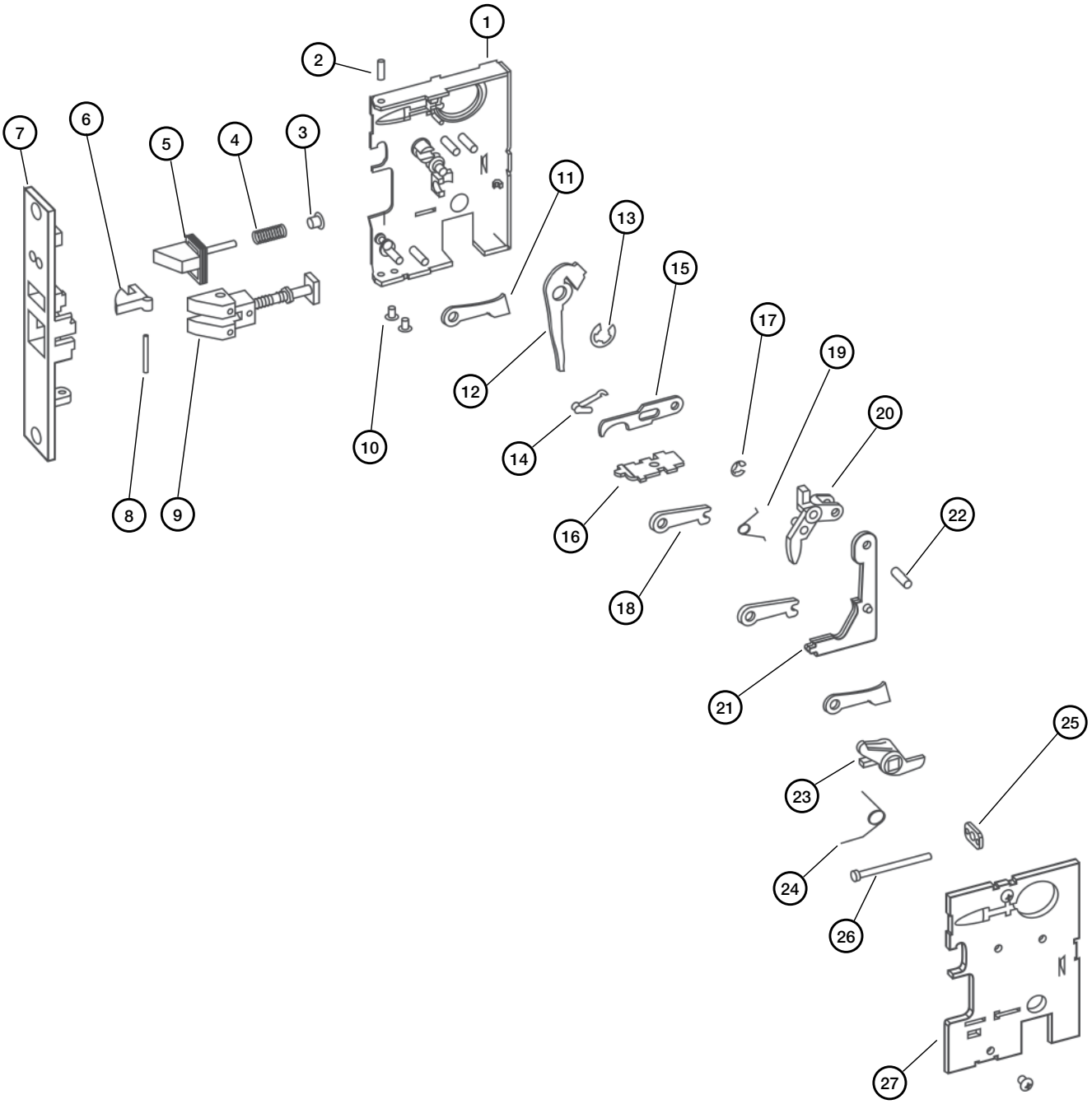
Notes:

- Items 5 and 15 to be sold as a set only.
- For 8313 x ET or 8913 x ET, use 915 Mortise Assembly.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No
-	68-2597	Bridge Rectifier Pack[2]	1	Yes

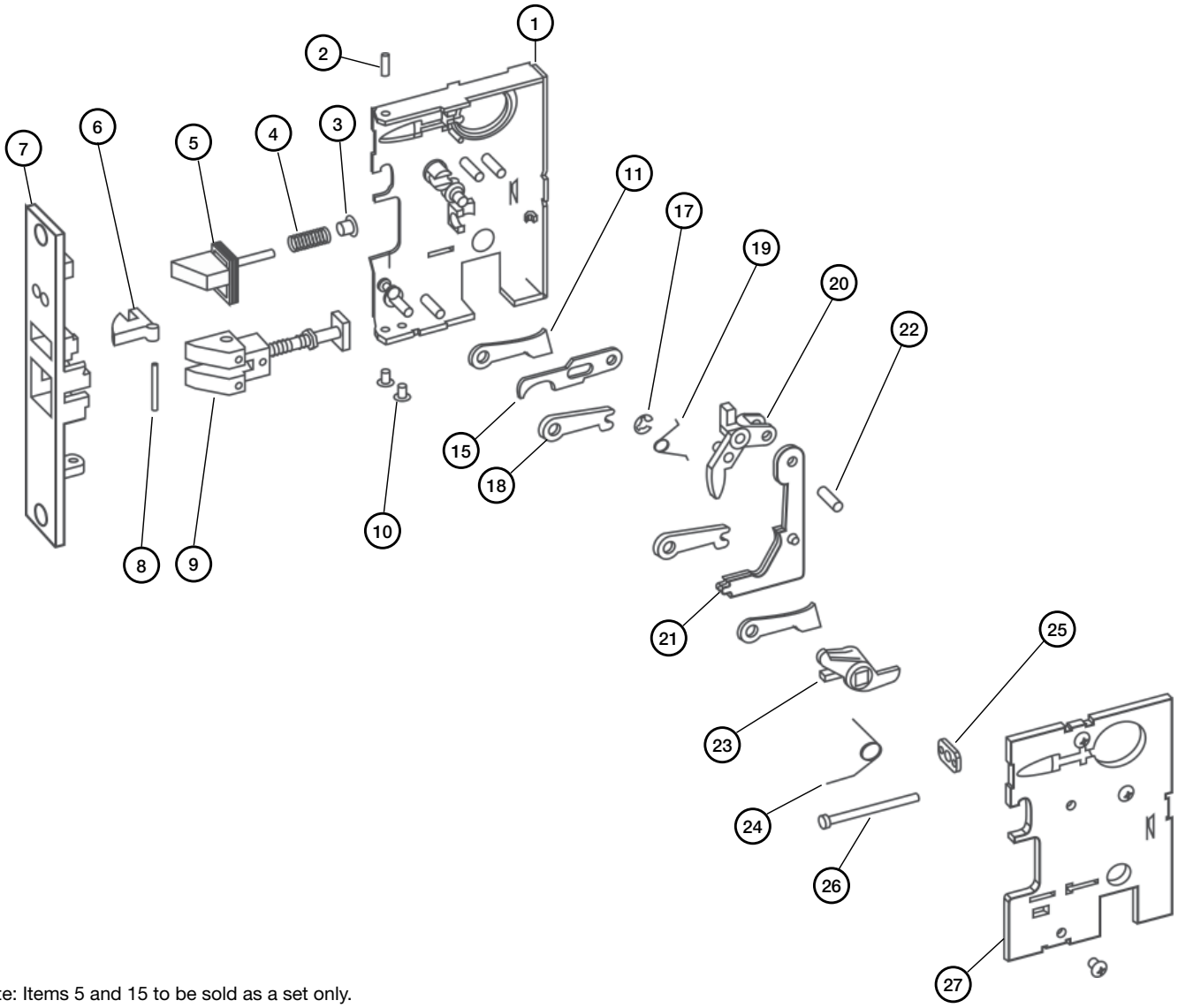
1. Specify finish
2. Use with 975 and 976 only

Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

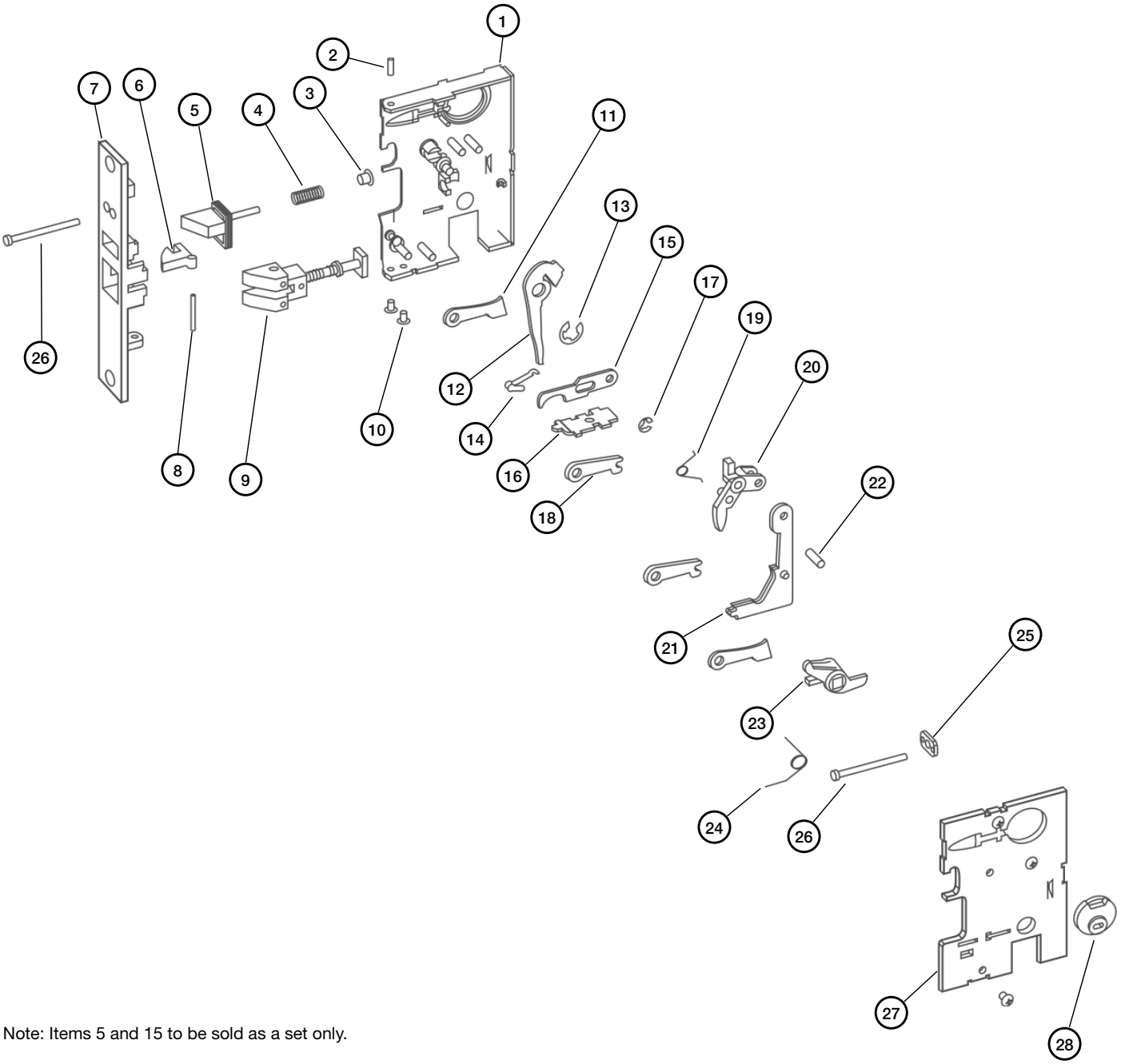
Item	Part No.	Description	Qty.	Sellable
1	99-2352	Case Assy LHRB	1	No
	99-2351	Case Assy RHRB		
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0226	Front LHRB[1]	1	No
	99-0227	Front RHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2387	Latchbolt Lever Assembly LHRB	1	Yes
	99-2388	Latchbolt Lever Assembly RHRB	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	2	Yes
27	99-2361	Cap Assembly LHRB	1	No
	99-2362	Cap Assembly RHRB	1	No
28	13-2162	Cylinder Attachment	1	Yes

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

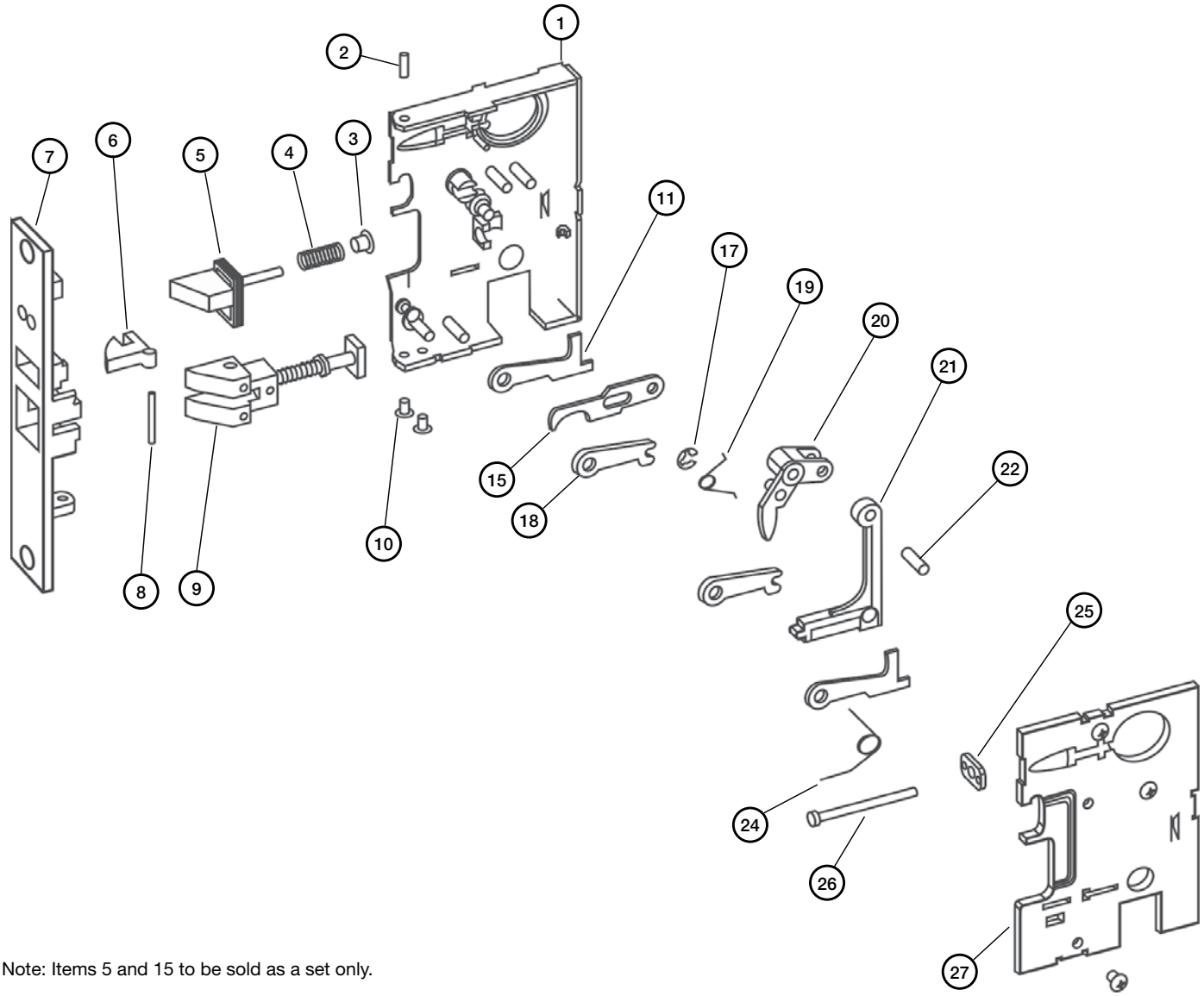
Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

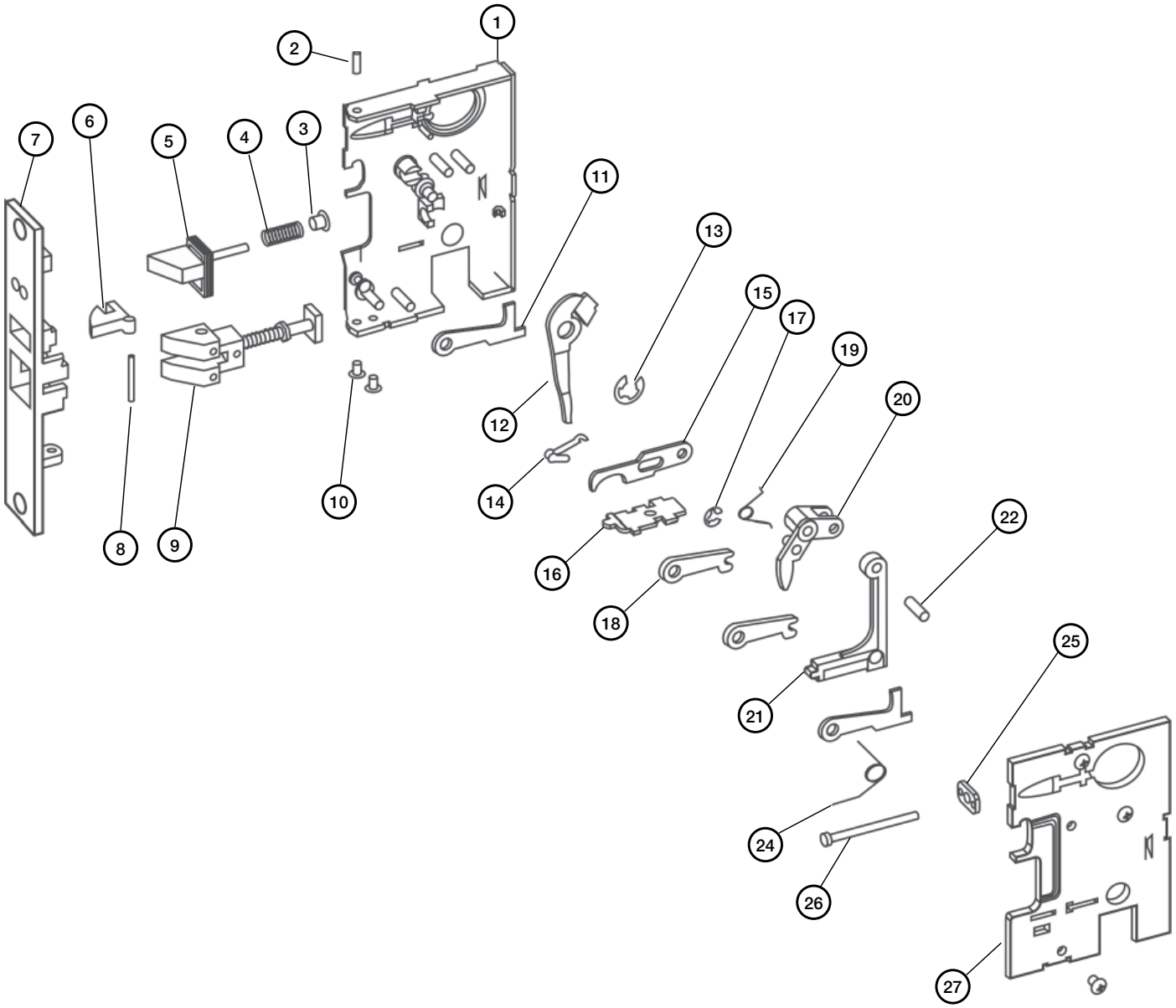
Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy RHRB	1	No
	99-2352	Case Assy LHRB	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

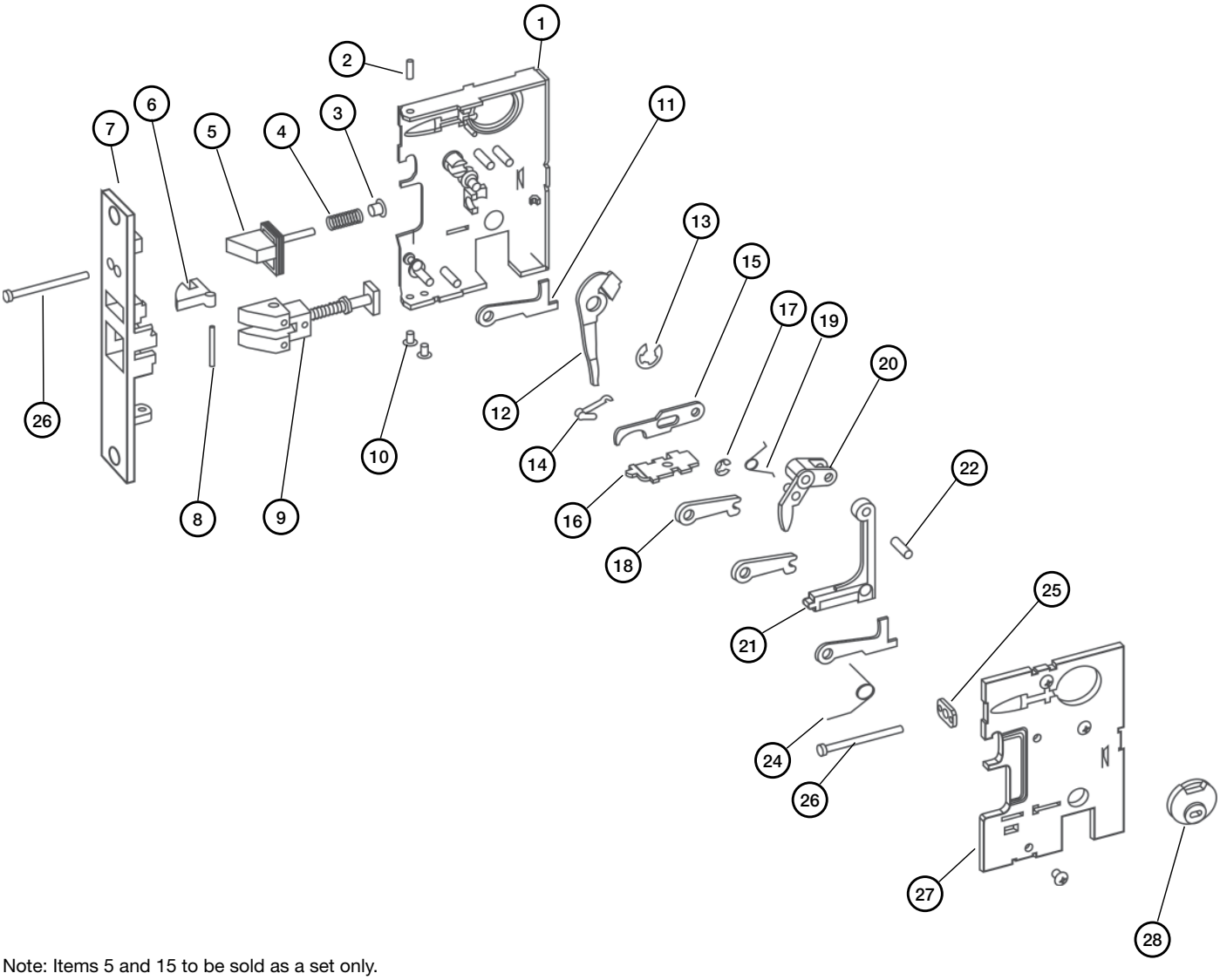
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	99-2352	Case Assy LHRB	1	No
	99-2351	Case Assy RHRB	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2387	Latchbolt Lever Assembly LHRB	1	Yes
	99-2388	Latchbolt Lever Assembly RHRB	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly LHRB	1	No
	99-2362	Cap Assembly RHRB	1	No
28	13-2162	Cylinder Attachment	1	Yes

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Assembly No.	Description	Option	Sellable
68-2702	Wide Stile E Rail Assembly*	(12-) Fire Rated	Yes
68-2703	Wide Stile F Rail Assembly*		Yes
68-2704	Wide Stile G Rail Assembly*		Yes
68-2705	Wide Stile J Rail Assembly*		Yes
68-2724	Narrow Stile E Rail Assembly*		Yes
68-2725	Narrow Stile F Rail Assembly*		Yes
68-2726	Narrow Stile G Rail Assembly*		Yes
68-2727	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		68-0950	Mounting Rail Wide(E)*	1	Yes
		68-0952	Mounting Rail Wide(F)*		Yes
		68-0948	Mounting Rail Wide(J)*		Yes
		68-0949	Mounting Rail Wide(G)*		Yes
		68-0958	Mounting Rail Narrow(E)*		Yes
		68-0955	Mounting Rail Narrow(F)*		Yes
		68-0956	Mounting Rail Narrow(J)*		Yes
		68-0957	Mounting Rail Narrow(G)*		Yes
3		01-1236	#6-32x 3/8" PH FL U'Cut	4	Yes
4		68-0943	Bracket	2	Yes
5		68-0945	Pivot Pin	2	Yes
6		01-0098	Retainer Ring	2	Yes
7		68-0229	Pivot Pin, Push Rail*	2	Yes
8		68-0236	Spring, Rail Arm	2	Yes
9		68-3609	Connecting Arm Assembly	2	Yes
10		68-0615	Push Rail (E)*	1	Yes
		68-0618	Push Rail (F)*		Yes
		68-0616	Push Rail (J)*		Yes
		68-0617	Push Rail (G)*		Yes
11		809	TouchPad Assembly	1	Yes
12		01-4537	Standard Hole Plug	1	Yes

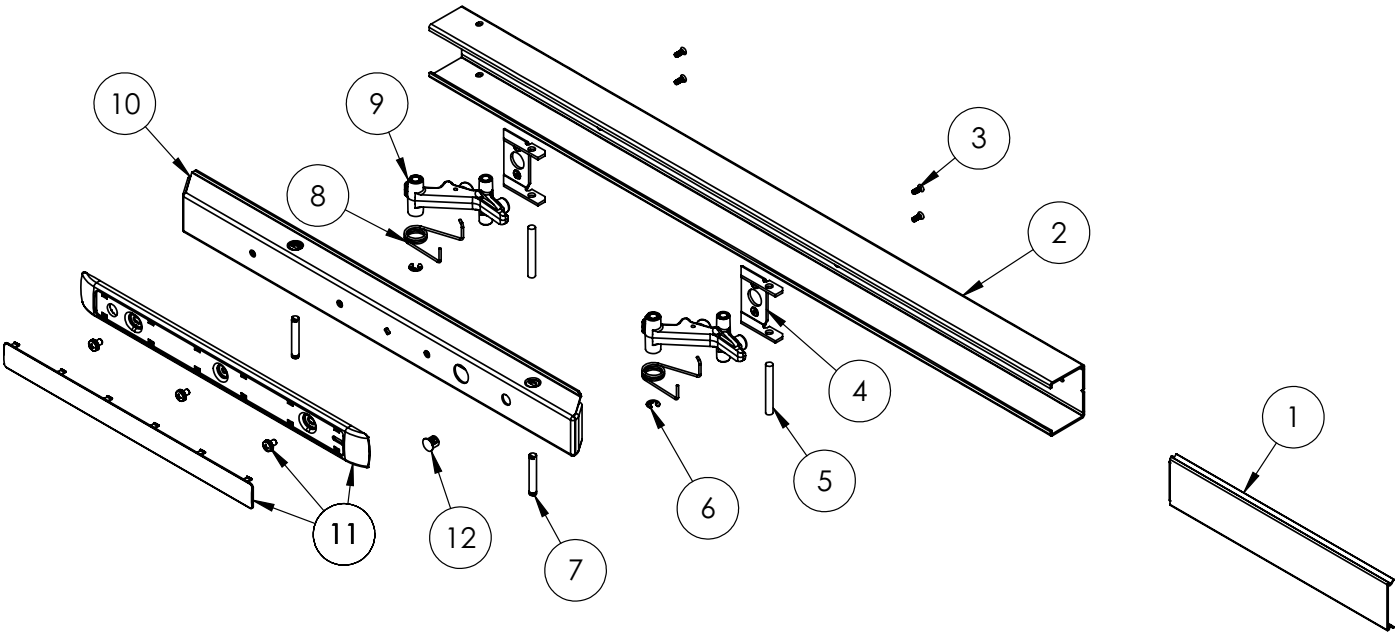
*Specify Finish

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-2703 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Assembly No.	Description	Option	Sellable
68-5542	Wide Stile E Rail Assembly*	(12-56-) (56-)	Yes
68-3212	Wide Stile F Rail Assembly*		Yes
68-3211	Wide Stile G Rail Assembly*		Yes
68-3213	Wide Stile J Rail Assembly*		Yes
68-5578	Narrow Stile E Rail Assembly*		Yes
68-3217	Narrow Stile F Rail Assembly*		Yes
68-3216	Narrow Stile G Rail Assembly*		Yes
68-3218	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		68-0950	Mounting Rail Wide(E)*	1	Yes
		68-0952	Mounting Rail Wide(F)*		Yes
		68-0948	Mounting Rail Wide(J)*		Yes
		68-0949	Mounting Rail Wide(G)*		Yes
		68-0958	Mounting Rail Narrow(E)*		Yes
		68-0955	Mounting Rail Narrow(F)*		Yes
		68-0956	Mounting Rail Narrow(J)*		Yes
		68-0957	Mounting Rail Narrow(G)*		Yes
3		M56AE	Rail Motor Kit, E	1	Yes
		M56AF	Rail Motor Kit, F		Yes
		M56AJ	Rail Motor Kit, J		Yes
		M56AG	Rail motor Kit, G		Yes
4		68-0229	Pivot Pin, Push Rail*	2	Yes
5		68-0236	Spring, Rail Arm	2	Yes
6		01-0098	Retaining Ring	2	Yes
7		809	TouchPad Assembly	1	Yes
8		68-0615	Standard Push Rail, E*	1	Yes
		68-0618	Standard Push Rail, F*		Yes
		68-0616	Standard Push Rail, J*		Yes
		68-0617	Standard Push Rail, G*		Yes
9		68-3609	Connecting Arm Assembly	1	Yes
10		52-1261	56- Input Harness Assembly	2	Yes
11		01-1236	#6-32x3/8" PH FL U'CUT	4	Yes
12		68-0945	Pivot Pin	1	Yes
13		68-0943	Bracket	1	Yes

All Related HK- Assemblies Listed Below

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
19-56-HK-*	68-5515	68-5516	68-5517	68-5518	68-5602	68-5603	68-5604	68-5605	Yes
53-56-HK-*	68-5554*	68-5555*	68-5556*	68-5557*	68-5594*	68-5595*	68-5596*	68-5597*	Yes
53-55-56-HK-*	68-5558*	68-5559	68-5560	68-5561*	68-5598*	68-5599*	68-5600*	68-5601*	Yes
19-53-56-HK-*	68-5519*	68-5520*	68-5521*	68-5522*	68-5610*	68-5611*	68-5612*	68-5613*	Yes
19-53-55-56-HK- *	68-5538*	68-5539*	68-5540*	68-5541*	68-5614*	68-5615*	68-5616*	68-5617*	Yes

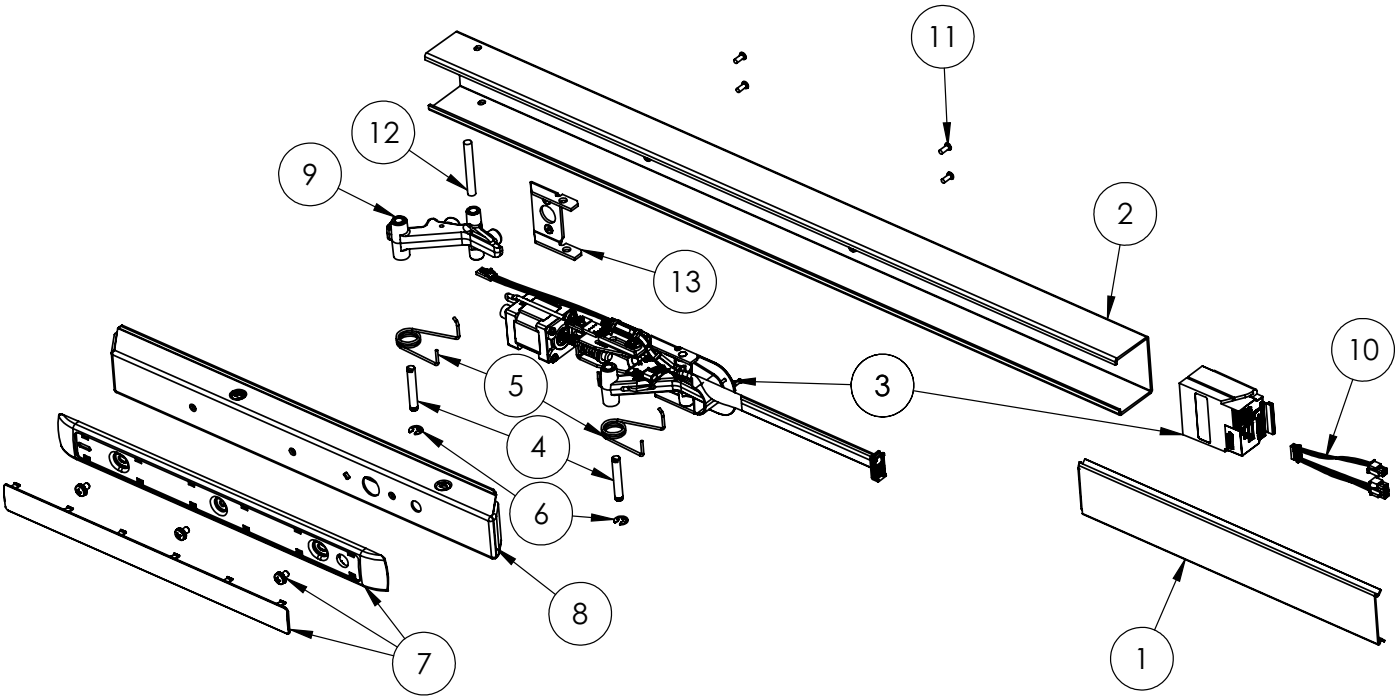
Parts 3-13 Available as Assembly No. 52-3541 for E, 52-3542 for F, 52-3543 for J, 52-3544 for G
*Specify Finish

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-5578 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Assembly No.	Description	Option	Sellable
68-6098	Wide Stile E Rail Assembly*	(59-)	Yes
68-3780	Wide Stile F Rail Assembly*		Yes
68-3781	Wide Stile G Rail Assembly*		Yes
68-3782	Wide Stile J Rail Assembly*		Yes
68-6100	Narrow Stile E Rail Assembly*		Yes
68-3788	Narrow Stile F Rail Assembly*		Yes
68-3789	Narrow Stile G Rail Assembly*		Yes
68-3790	Narrow Stile J Rail Assembly*		Yes
68-6099	Wide Stile E Rail Assembly*	(12-59-)	Yes
68-3784	Wide Stile F Rail Assembly*		Yes
68-3785	Wide Stile G Rail Assembly*		Yes
68-3786	Wide Stile J Rail Assembly*		Yes
68-6101	Narrow Stile E Rail Assembly*		Yes
68-3792	Narrow Stile F Rail Assembly*		Yes
68-3793	Narrow Stile G Rail Assembly*		Yes
68-3794	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	809	TouchPad Assembly	1	Yes
2		68-1027	Push Rail, E*	1	No
		68-1030	Push Rail, F*		Yes
		68-1028	Push Rail, G*		Yes
		68-1029	Push Rail, J*		Yes
3		68-0582	Lockdown Cam[1]	1	Yes
4		01-4537	Standard Hole Plug	1	Yes
5		01-0098	Retaining Ring	2	Yes
6		68-0229	Pivot Pin, Push Rail*	2	Yes
7		68-1049	Rubber Cushion	1	No
8		68-1039	Support Plate	1	No
9		52-1701	59- Wire Guide	1	Yes
10		68-0236	Spring, Rail Arm	2	Yes
11		68-0945	Pivot Pin	2	Yes
12		01-0711	Flanged Nyliner	8	Yes
13		52-4765	59- Connecting Arm	1	No
14		68-0943	Bracket	1	Yes
15		52-0935	Wire Barrier	1	Yes
16		52-4733	59- Harness Sub-Plate Assembly	1	No
		52-4734	59- Harness Sub-Plate Assembly		No
17		01-0610	Wave Spring Washer[1]	1	Yes
18		68-0583	Lockdown Button [1]	1	Yes
19		01-4466	Machine Screw SEMS[1]	1	No
20		01-1236	#6-32X3/8" PH FL U'Cut 6**		Yes
21		68-6127	Connecting Arm	1	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
22	See Chart Above	68-1045	Mounting Rail, E Narrow*	1	Yes
		68-1042	Mounting Rail, F Narrow*		Yes
		68-1043	Mounting Rail, J Narrow*		Yes
		68-1044	Mounting Rail, G Narrow*		Yes
		68-0950	Mounting Rail, E Wide*		Yes
		68-1058	Mounting Rail, F Wide*		Yes
		68-1059	Mounting Rail, J Wide*		Yes
		68-1060	Mounting Rail, G Wide*		Yes
23		68-6090	Insert Assembly, E Wide	1	No
		68-6091	Insert Assembly, F Wide		No
		68-6092	Insert Assembly, J Wide		No
		68-6093	Insert Assembly, G Wide		No
		68-6097	Insert Assembly, E Narrow		No
		68-6094	Insert Assembly, F Narrow		No
		68-6095	Insert Assembly, J Narrow		No
		68-6096	Insert Assembly, G Narrow		No
24		52-1292	Harness Assembly	1	Yes
		52-1293	Harness Assembly		Yes

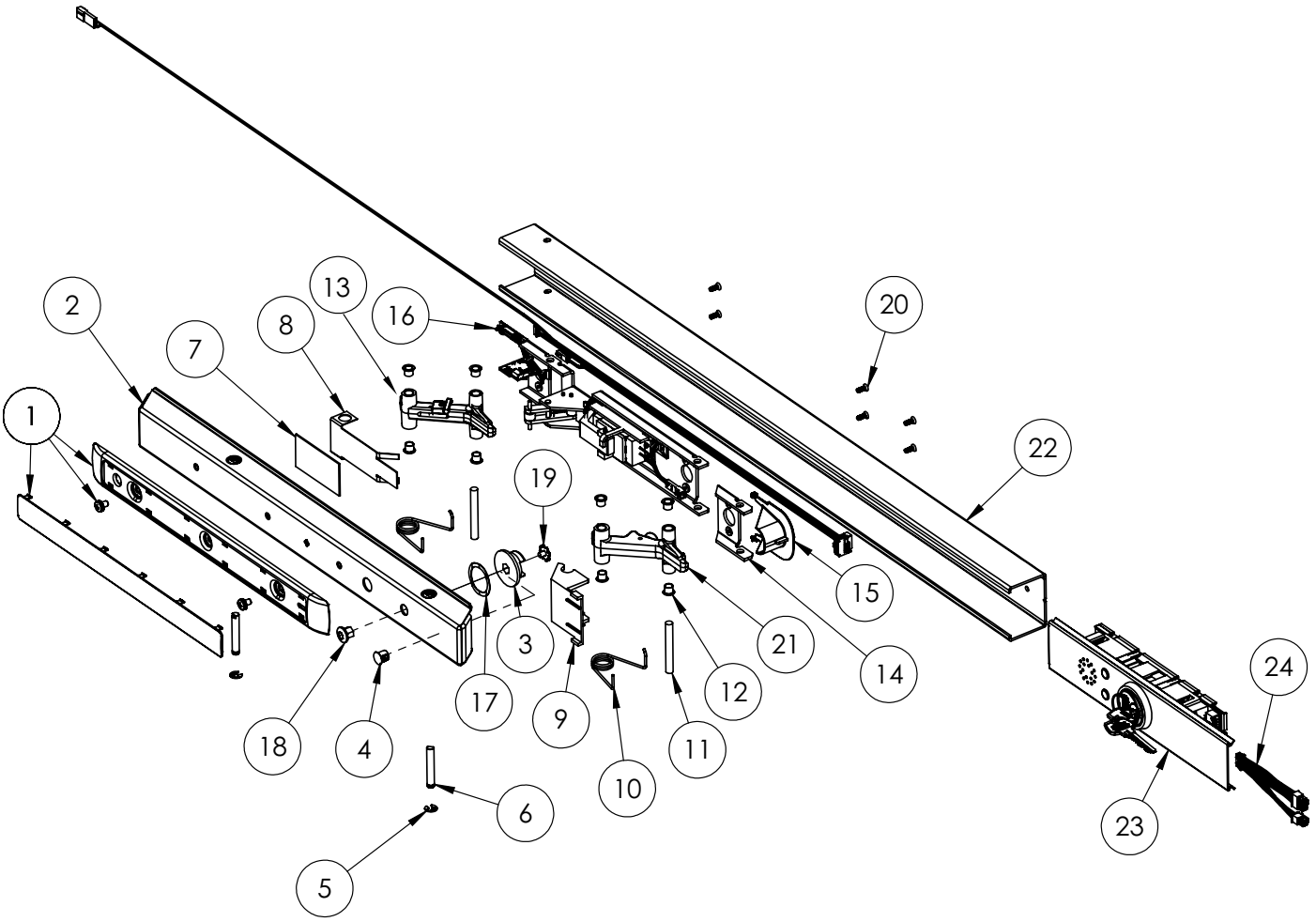
*Specify Finish
**Qty is 6 in Sizes F J G, 4 in Size E
1. Do not use on any 12- Rail Assembly

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-3780 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

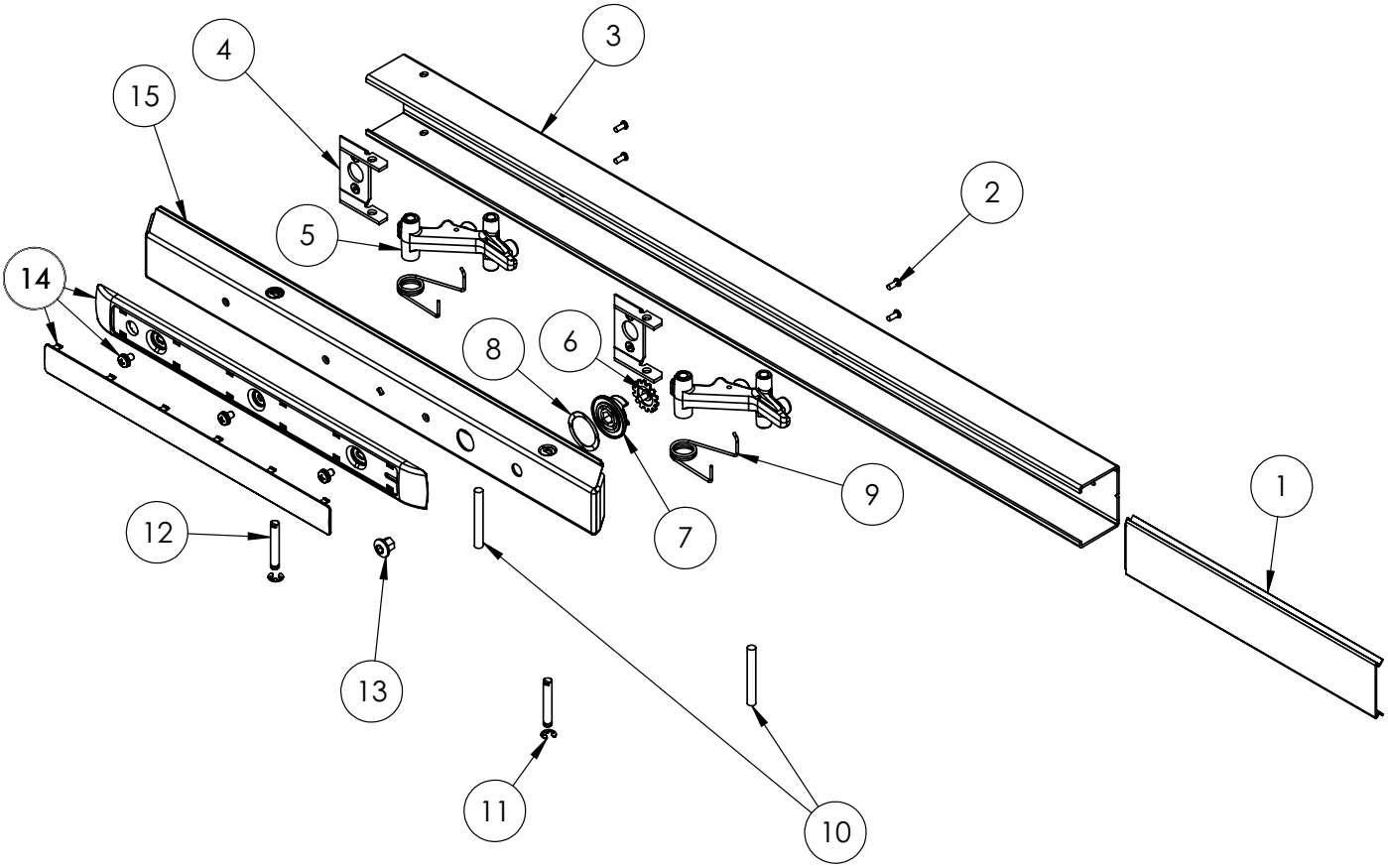
Assembly No.	Description	Option	Sellable
68-2694	Wide Stile E Rail Assembly*	Standard Rails	Yes
68-2695	Wide Stile F Rail Assembly*		Yes
68-2696	Wide Stile G Rail Assembly*		Yes
68-2697	Wide Stile J Rail Assembly*		Yes
68-2716	Narrow Stile E Rail Assembly*		Yes
68-2717	Narrow Stile F Rail Assembly*		Yes
68-2718	Narrow Stile G Rail Assembly*		Yes
68-2719	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		01-1236	#6-32x3/8 PH FL U'Cut	4	Yes
3		68-0950	Mounting Rail, E Wide*	1	Yes
		68-0952	Mounting Rail, F Wide*		Yes
		68-0948	Mounting Rail, J Wide*		Yes
		68-0949	Mounting Rail, G Wide*		Yes
		68-0958	Mounting Rail, E Narrow*		Yes
		68-0955	Mounting Rail, F Narrow*		Yes
		68-0956	Mounting Rail, J Narrow*		Yes
		68-0957	Mounting Rail, G Narrow*		Yes
4		68-0943	Bracket	2	Yes
5		68-3609	Connecting Arm Assembly	2	Yes
6		01-4466	Machine Screw SEMS[1]	1	Yes
7		68-0582	Lockdown Cam[1]	1	Yes
8		01-0610	Wave Spring Washer[1]	1	Yes
9		68-0236	Spring, Rail Arm	2	Yes
10		68-0945	Pivot Pin	2	Yes
11		01-0098	Retaining Ring	2	Yes
12		68-0229	Pivot Pin Push Rail*	2	Yes
13		68-0583	Lockdown Button[1]	1	Yes
14		809	Touch Pad Assembly	1	Yes
15		68-0615	Push Rail, E*	1	Yes
		68-0618	Push Rail, F*		Yes
		68-0616	Push Rail, J*		Yes
		68-0617	Push Rail, G*		Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Assembly 68-2695 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Assembly No.	Description	Option	Sellable
68-2698	Wide Stile E Rail Assembly*	16-	Yes
68-2699	Wide Stile F Rail Assembly*		Yes
68-2700	Wide Stile G Rail Assembly*		Yes
68-2701	Wide Stile J Rail Assembly*		Yes
68-2720	Narrow Stile E Rail Assembly*		Yes
68-2721	Narrow Stile F Rail Assembly*		Yes
68-2722	Narrow Stile G Rail Assembly*		Yes
68-2723	Narrow Stile J Rail Assembly*		Yes

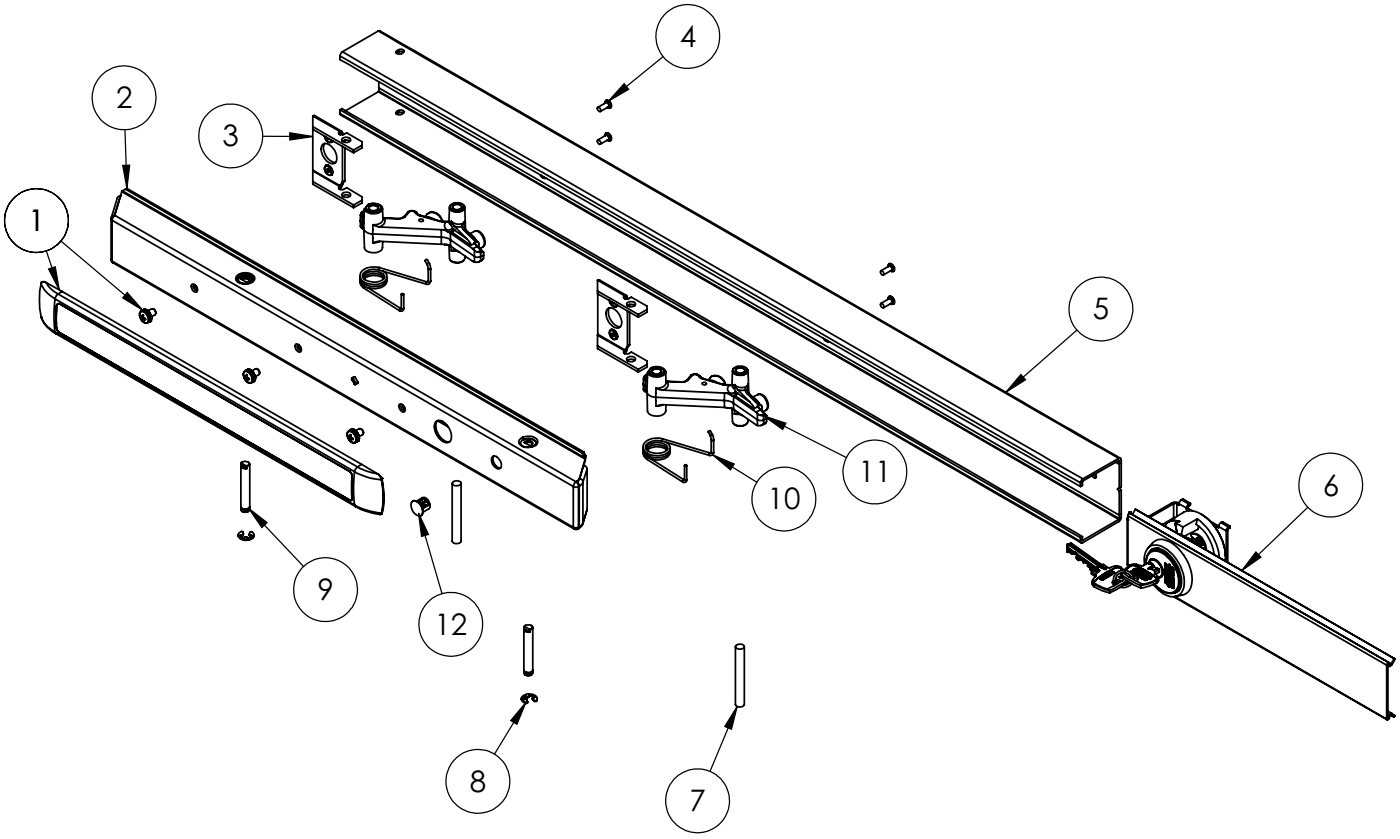
Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	809	Touch Pad Assembly	1	Yes
2		68-0615	Push Rail, E*	1	Yes
		68-0618	Push Rail, F*		Yes
		68-0616	Push Rail, J*		Yes
		68-0617	Push Rail, G*		Yes
3		68-0943	Bracket	2	Yes
4		01-1236	CR-FHMS 6-32X3/8"	4	Yes
5		68-0950	Mounting Rail, E Wide*	1	Yes
		68-0952	Mounting Rail, F Wide*		Yes
		68-0948	Mounting Rail, J Wide*		Yes
		68-0949	Mounting Rail, G Wide*		Yes
		68-0958	Mounting Rail, E Narrow*		Yes
		68-0955	Mounting Rail, F Narrow*		Yes
		68-0956	Mounting Rail, J Narrow*		Yes
		68-0957	Mounting Rail, G Narrow*		Yes
6		816-5	Insert Assembly, E Wide[1]*	1	Yes
		816-1	Insert Assembly, F Wide[1]*		Yes
		816-7	Insert Assembly, J Wide[1]*		Yes
		816-4	Insert Assembly, G Wide[1]*		Yes
		816-2	Insert Assembly, E/F Narrow[1]*		Yes
		816-6	Insert Assembly, J Narrow[1]*		Yes
		816-3	Insert Assembly, G Narrow[1]*		Yes
7		68-0945	Pivot Pin	2	Yes
8		01-0098	Retaining Ring	2	Yes
9		68-0229	Pivot Pin, Push Rail*	2	Yes
10		68-0236	Spring, Rail Arm	2	Yes
11		68-3609	Connecting Arm Assembly	2	Yes
12		01-4537	Standard Hole Plug	1	Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Assembly 68-2699 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

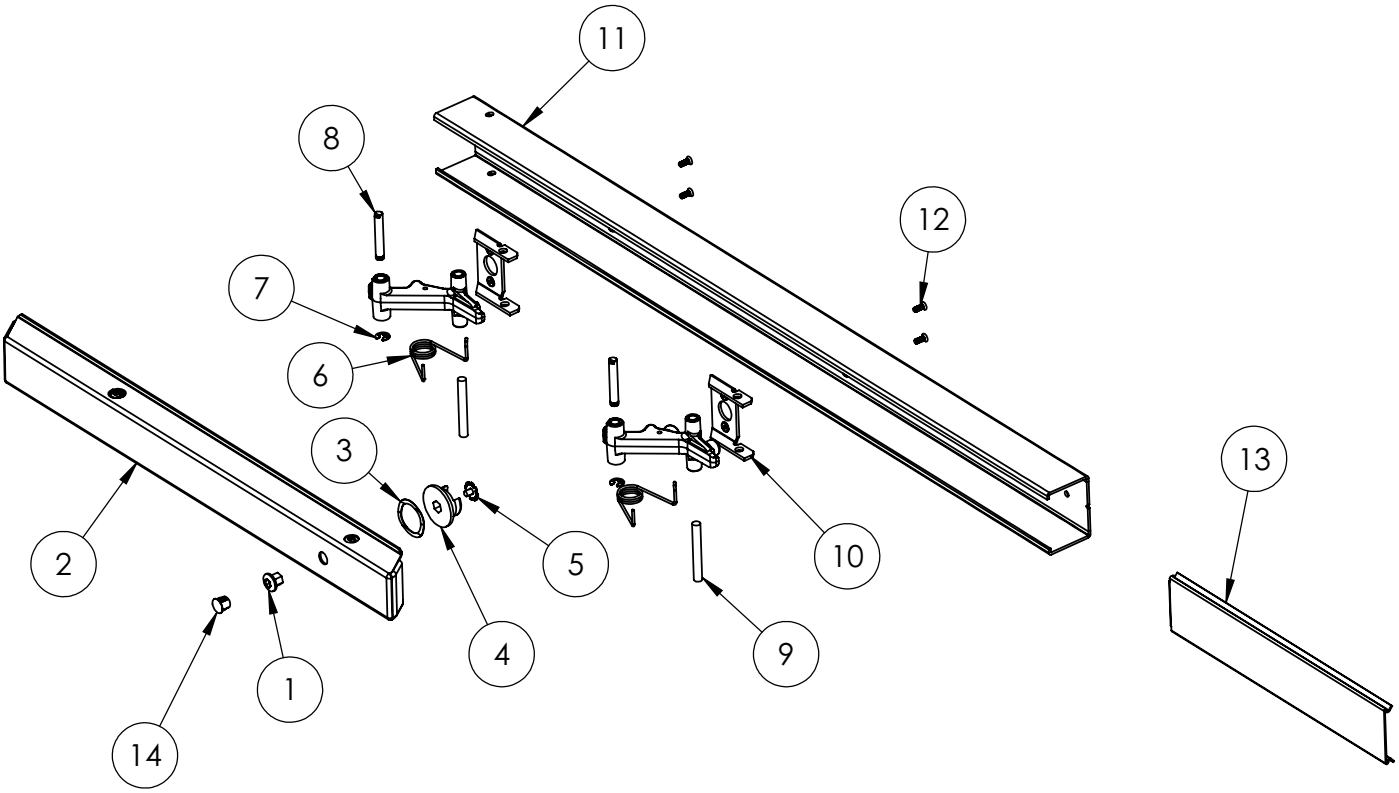
Assembly No.	Description	Option	Sellable
68-2918	E Wide Rail Assembly*	19-	Yes
68-2919	F Wide Rail Assembly*		Yes
68-2921	J Wide Rail Assembly*		Yes
68-2920	G Wide Rail Assembly*		Yes
68-2905	E Narrow Rail Assembly*		Yes
68-2906	F Narrow Rail Assembly*		Yes
68-2908	J Narrow Rail Assembly*		Yes
68-2907	G Narrow Rail Assembly*		Yes
68-2926	12- E Wide Rail Assembly*	12-19-	Yes
68-2927	12- F Wide Rail Assembly*		Yes
68-2929	12- J Wide Rail Assembly*		Yes
68-2928	12- G Wide Rail Assembly*		Yes
68-2913	12- E Narrow Rail Assembly*		Yes
68-2914	12- F Narrow Rail Assembly*		Yes
68-2916	12- J Narrow Rail Assembly*		Yes
68-2915	12- G Narrow Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	68-0583	Lockdown Button[1]	1	Yes
2		68-0736	Push Rail, E*	1	Yes
		68-0739	Push Rail, F*		Yes
		68-0737	Push Rail, J*		Yes
		68-0738	Push Rail, G*		Yes
3		01-0610	Wave Spring Washer[1]	1	Yes
4		68-0582	Lockdown Cam[1]	1	Yes
5		01-4466	SEMS Machine Screw[1]	1	Yes
6		68-0236	Spring, Rail Arm	2	Yes
7		01-0098	Retaining Ring	2	Yes
8		68-0229	Pivot Pin, Push Rail	2	Yes
9		68-0945	Pivot Pin, Mounting Rail	2	Yes
10		68-0943	Bracket	2	Yes
11		68-0950	Mounting Rail, E*	1	Yes
		68-0952	Mounting Rail, F*		Yes
		68-0949	Mounting Rail, J*		Yes
		68-0948	Mounting Rail, G*		Yes
12		01-1236	#6-32X3/8" Machine Screw[1]	4	Yes
13		68-0550	Mounting Rail Insert, E*	1	Yes
		68-0549	Mounting Rail Insert, F*		Yes
		68-0552	Mounting Rail Insert, J*		Yes
		68-0551	Mounting Rail Insert, G*		Yes
14		01-4537	Standard Hole Plug	1	Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Assembly 68-2919 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
AL-	68-4010	68-4011	68-4012	68-4025	68-4022	68-4023	68-4024	Yes
12-AL-	68-4018	68-4019	68-4020	68-4033	68-4030	68-4031	68-4032	Yes
19-AL-	68-4035	68-4036	68-4037	68-4050	68-4047	68-4048	68-4049	Yes
12-19-AL-	68-4043	68-4044	68-4045	68-4058	68-4055	68-4056	68-4057	Yes
53-AL-	68-4716	68-4717	68-4718	68-4723	68-4724	68-4725	68-4726	Yes
12-53-AL-	68-4720	68-4721	68-4722	68-4727	68-4728	68-4729	68-4730	Yes
19-53-AL-	68-4842	68-4843	68-4844	68-4849	68-4850	68-4851	68-4852	Yes
12-19-53-AL-	68-4846	68-4847	68-4848	68-4853	68-4854	68-4855	68-4856	Yes
53-55-AL-	68-4922	68-4923	68-4924	68-4929	68-4930	68-4931	68-4932	Yes
12-53-55-AL-	68-4926	68-4927	68-4928	68-4933	68-4934	68-4935	68-4936	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
TL-	68-5048	68-5049	68-5051	68-5050	68-5009	68-5010	68-5012	68-5011	Yes
16-TL-	68-5052	68-5053	68-5055	68-5054	68-5013	68-5014	68-5016	68-5015	Yes
12-TL-	68-5056	68-5057	68-5059	68-5058	68-5017	68-5018	68-5020	68-5019	Yes
TL- Inactive	68-5060	68-5061	68-5063	68-5062	N/A	N/A	N/A	N/A	Yes
TL- (8895 Only)	68-5164	68-5165	68-5167	68-5166	N/A	N/A	N/A	N/A	Yes
55-TL-(8895 Only)	68-5168	68-5169	68-5171	68-5170	N/A	N/A	N/A	N/A	Yes
55-56-TL-	68-5689	68-5173	68-5174	68-5172	68-5692	68-5176	68-5177	68-5175	Yes
16-55-56-TL-	68-5706	68-5707	68-5708	68-5709	68-5738	68-5739	68-5740	68-5741	Yes
55-56-HK-TL-	68-5722	68-5723	68-5724	68-5725	68-5754	68-5755	68-5756	68-5757	Yes
AL-TL-	N/A	68-5190	68-5191	68-5192	68-5199	68-5196	68-5197	68-5198	Yes
12-AL-TL-	N/A	68-5193	68-5194	68-5195	68-5203	68-5200	68-5201	68-5202	Yes
59-TL-	N/A	68-5178	68-5179	68-5180	N/A	68-5187	68-5188	68-5189	Yes
12-59-TL-	N/A	68-5181	68-5182	68-5183	N/A	68-5187	68-5188	68-5189	Yes
55-AL-TL-	N/A	68-5314	68-5315	68-5316	68-5323	68-5320	68-5321	68-5322	Yes
12-55-AL-TL-	N/A	68-5317	68-5318	68-5319	68-5327	68-5324	68-5325	68-5326	Yes
53-58-TL-	68-5252	68-5253	68-5254	68-5255	68-5264	68-5265	68-5266	68-5267	Yes
12-53-58-TL-	68-5260	68-5261	68-5262	68-5263	68-5272	68-5273	68-5274	68-5275	Yes
16-53-58-TL-	68-5256	68-5257	68-5258	68-5259	68-5268	68-5269	68-5270	68-5271	Yes
53-55-TL-	68-5228	68-5229	68-5230	68-5231	68-5240	68-5241	68-5242	68-5243	Yes
12-53-55-TL-	68-5236	68-5237	68-5238	68-5239	68-5248	68-5249	68-5250	68-5251	Yes
16-53-55-TL-	68-5232	68-5233	68-5234	68-5235	68-5244	68-5245	68-5246	68-5247	Yes
53-TL-	68-5204	68-5205	68-5206	68-5207	68-5216	68-5217	68-5218	68-5219	Yes
12-53-TL-	68-5208	68-5209	68-5210	68-5211	68-5220	68-5221	68-5222	68-5223	Yes
16-53-TL-	68-5212	68-5213	68-5214	68-5215	68-5224	68-5225	68-5226	68-5227	Yes
56-TL-	68-5691	68-5162	68-5163	68-5161	68-5688	68-5159	68-5160	68-5158	Yes
56-HK-TL-	68-5750	68-5751	68-5752	68-5753	68-5718	68-5719	68-5720	68-5721	Yes
16-56-TL-	68-5734	68-5735	68-5736	68-5737	68-5702	68-5703	68-5704	68-5705	Yes
57-TL-	N/A	68-5096	68-5098	68-5097	68-5102	68-5403	68-5105	68-5104	Yes
12-57-TL-	N/A	68-5099	68-5101	68-5100	68-5106	68-5107	68-5109	68-5108	Yes
55-57-TL-	N/A	68-5178	68-5179	68-5180	N/A	68-5181	68-5182	68-5186	Yes
12-55-57-TL-	N/A	68-5184	68-5185	68-5186	N/A	68-5187	68-5188	68-5189	Yes
55-58-TL-	68-5134	68-5135	68-5137	68-5136	68-514	68-5147	68-5149	68-5148	Yes
12-55-58-TL-	68-5142	68-5143	68-5145	68-5144	68-5154	68-5155	68-5157	68-5156	Yes
16-55-58-TL-	68-5138	68-5139	68-5141	68-5140	68-5150	68-5151	68-5153	68-5152	Yes
58-TL-	68-5110	68-5111	68-5113	68-5112	68-5122	68-5123	68-5125	68-5124	Yes
12-58-TL-	68-5118	68-5119	68-5121	68-5120	68-5130	68-5131	68-5133	68-5132	Yes
16-58-TL-	68-5114	68-5115	68-5117	68-5116	68-5126	68-5127	68-5129	68-5128	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	L	M	N	Sellable
LP	68-4242	68-4243	68-4244	Yes
12-LP	68-4250	68-4251	68-4252	Yes
16-LP	68-4246	68-4247	68-4248	Yes
58-LP	68-4340	68-4341	68-4342	Yes
12-58-LP	68-4344	68-4345	68-4346	Yes
19-58-LP	68-4348	68-4349	68-4350	Yes
12-19-58-LP	68-4352	68-4353	68-4354	Yes
56-TL-LP	68-5352	68-5353	68-5354	Yes
16-56-TL-LP	68-5796	68-5797	68-5798	Yes
56-HK-TL-LP	68-5808	68-5809	68-5810	Yes
55-56-TL-LP	68-5348	68-5349	68-5350	Yes
16-55-56-TL-LP	68-5799	68-5800	68-5801	Yes
55-56-HK-TL-LP	68-5811	68-5812	68-5813	Yes
58-TL-LP	68-5356	68-5357	68-5358	Yes
12-58-TL-LP	68-5360	68-5361	68-5362	Yes
55-58-TL-LP	68-5364	68-5365	68-5366	Yes
12-55-58-TL-LP	68-5368	68-5369	68-5370	Yes
19-LP	68-4292	68-4293	68-4294	Yes
12-19-LP	68-4300	68-4301	68-4302	Yes
16-19-LP	68-4296	68-4297	68-4298	Yes
55-LP	68-4305	68-4306	68-4307	Yes
12-55-LP	68-4309	68-4310	68-4311	Yes
19-55-LP	68-4313	68-4314	68-4315	Yes
12-19-55-LP	68-4317	68-4318	68-4319	Yes
55-56-LP	68-4322	68-4323	68-4324	Yes
19-55-56-LP	68-4326	68-4327	68-4328	Yes
16-55-56-LP	68-5769	68-5770	68-5771	Yes
16-19-55-56-LP	68-5775	68-5776	68-5777	Yes
55-56-HK-LP	68-5781	68-5782	68-5783	Yes
19-55-56-HK-LP	68-5787	68-5788	68-5789	Yes
56-LP	68-4331	68-4332	68-4333	Yes
19-56-LP	68-4335	68-4336	68-4337	Yes
16-56-LP	68-5766	68-5767	68-5768	Yes
16-19-56-LP	68-5772	68-5773	68-5774	Yes
56-HK-LP	68-5778	68-5779	68-5780	Yes
19-56-HK-LP	68-5784	68-5785	68-5786	Yes
55-58-LP	68-4357	68-4358	68-4359	Yes
12-55-58-LP	68-4361	68-4362	68-4363	Yes
19-55-58-LP	68-4365	68-4366	68-4367	Yes
12-19-55-58-LP	68-4369	68-4370	68-4371	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
PL-57- (LHRB)	68-6180	68-6181	68-6182	68-6183	68-6196	68-6197	68-6198	Yes
PL-57- (RHRB)	68-6184	68-6185	68-6186	68-6187	68-6200	68-6201	68-6202	Yes
12-PL-57- (LHRB)	68-6188	68-6189	68-6190	68-6191	68-6204	68-6205	68-6206	Yes
12-PL-57- (RHRB)	68-6192	68-6193	68-6194	68-6195	68-6208	68-6209	68-6210	Yes
PL-59- (LHRB)	68-6128	68-6129	68-6130	68-6131	68-6160	68-6161	68-6162	Yes
PL-59- (RHRB)	68-6132	68-6133	68-6134	68-6835	68-6164	68-6165	68-6166	Yes
12-PL-59- (LHRB)	68-6144	68-6145	68-6146	68-6147	68-6168	68-6169	68-6170	Yes
12-PL-59- (RHRB)	68-6148	68-6149	68-6150	68-6151	68-6172	68-6173	68-6174	Yes
PL-55-57- (LHRB)	68-6216	68-6217	68-6218	68-6219	68-6232	68-6233	68-6234	Yes
PL-55-57- (RHRB)	68-6220	68-6221	68-6222	68-6223	68-6836	68-6237	68-6238	Yes
12-PL-55-57- (LHRB)	68-6224	68-6225	68-6226	68-6227	68-6240	68-6241	68-6242	Yes
12-PL-55-57- (RHRB)	68-6228	68-6229	68-6230	68-6231	68-6244	68-6245	68-6246	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
12-53-	68-4595	68-4596	68-4596	68-4597	68-4607	68-4608	68-4609	68-4610	Yes
12-53-56-	68-5544	68-4687	68-4688	68-4689	68-5580	68-4690	68-4691	68-4692	Yes
12-55-	68-2797	68-2798	68-2800	67-2799	68-2809	68-2810	68-2812	68-2811	Yes
12-53-55-	68-4623	68-4624	68-4625	68-4626	68-4635	68-4636	68-4637	68-4638	Yes
12-57-	68-6177	68-2829	68-2826	68-2825	68-2835	68-2836	68-2838	68-2837	Yes
12-55-57-	68-6213	68-4942	68-4944	68-4943	68-4949	68-4950	68-4952	68-4951	Yes
12-58-	68-3044	68-3045	68-3047	68-3046	68-3056	68-3057	68-3059	68-3058	Yes
12-53-58-	68-4647	68-4648	68-4649	68-4650	68-4659	68-4660	68-4661	68-4662	Yes
12-19-53-	68-4735	68-4736	67-4737	68-4738	68-4747	68-4748	68-4749	68-4750	Yes
12-19-55-	68-2939	68-2940	68-2942	68-2941	68-2951	68-2952	68-2954	68-2953	Yes
12-19-57	68-6179	68-2973	68-2976	68-2975	68-2985	68-2986	68-2988	68-2987	Yes
12-19-58-	68-3094	68-3095	68-3097	68-3096	68-3106	68-3107	68-3109	68-3108	Yes
12-19-53-58-	68-4786	68-4787	68-4788	68-4789	68-4798	68-4799	68-4800	68-4801	Yes
12-19-59-	68-6112	68-3801	68-3802	68-3803	68-6114	68-3809	68-3810	68-3811	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
16-53-	68-4599	68-4600	68-4601	68-4602	68-4611	68-4612	68-4613	68-4614	Yes
16-55-	68-2793	68-2794	68-2796	68-2795	68-2805	68-2806	68-2808	68-2807	Yes
16-53-55-	68-4619	68-4620	68-4621	68-4622	68-4631	68-4632	68-4633	68-4634	Yes
16-56-	68-5562	68-5563	68-5564	68-5565	68-5618	68-5619	68-5620	68-5621	Yes
16-53-56-	68-5570	68-5571	68-5572	68-5773	68-5626	68-5627	68-5628	68-5629	Yes
16-53-55-56-	68-5574	68-5575	68-5576	68-5577	68-5630	68-5631	68-5632	68-5633	Yes
16-58-	68-3040	68-3041	68-3043	68-3042	68-3052	68-3053	68-3055	68-3054	Yes
16-53-58-	68-4643	68-4644	68-4645	68-4646	68-4655	68-4656	68-4657	68-4658	Yes
16-53-55-58-	68-4667	68-4668	68-4669	68-4670	68-4675	68-4676	68-4677	68-4678	Yes
16-19-53-	68-4739	68-4740	68-4741	68-4742	68-4751	68-4752	68-4753	68-4754	Yes
16-19-55-	68-2935	68-2936	68-2938	68-2937	68-2947	68-2948	68-2950	68-2949	Yes
16-19-56-	68-5650	68-5651	68-5652	68-5653	68-5634	68-5635	68-5636	68-5637	Yes
16-19-53-56-	68-5513	68-5535	68-5536	68-5537	68-5642	68-5643	68-5644	68-5645	Yes
16-19-53-55-56-	68-5531	68-5532	68-5533	68-5534	68-5646	68-5647	68-5648	68-5649	Yes
16-19-58-	68-3090	68-3091	68-3093	68-3092	68-3102	68-3103	68-3105	68-3104	Yes
16-19-53-58-	68-4782	68-4783	68-4784	68-4785	68-4794	68-4795	68-4796	68-4797	Yes

***For all associated parts in assemblies above, contact factory for availability**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
19-53-	68-4731	68-4732	68-4733	68-4734	68-4743	68-4744	68-4745	68-4746	Yes
19-55-	68-2931	68-2932	68-2934	68-2933	68-2943	68-2944	68-2946	68-2945	Yes
19-56-	68-5511	68-3225	68-3226	68-3224	68-5582	68-3230	68-3231	68-3229	Yes
19-57-	68-6178	68-2965	68-2968	68-2967	68-2977	68-2978	68-2980	68-2979	Yes
19-58-	68-3086	68-3087	68-3089	68-3088	68-3098	68-3099	68-3101	68-3100	Yes
19-59-	68-6111	68-3797	68-3798	68-3799	68-6113	68-3805	68-3806	68-3807	Yes
19-53-56-	68-5512	68-4826	68-4827	68-4828	68-5584	68-4829	68-4830	68-4831	Yes
19-53-55-56-	68-5527	68-4953	68-4954	68-4955	68-5585	68-4956	68-4957	68-4958	Yes
19-53-58-	68-4778	68-4779	68-4780	68-4781	68-4790	68-4791	68-4792	68-4793	Yes

***For all associated parts in assemblies above, contact factory for availability**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
53-	68-4591	68-4592	68-4593	68-4594	68-4603	68-4604	68-4605	68-4606	Yes
55-	68-2789	68-2790	68-2792	68-2791	68-2801	68-2802	68-2804	68-2803	Yes
53-55-	68-4615	68-4616	68-4617	68-4618	68-4627	68-4628	68-4629	68-4630	Yes
53-56-	68-5544	68-4687	68-4688	68-4689	68-5580	68-4690	68-4691	68-4692	Yes
53-55-56-	68-5545	68-4693	68-4694	68-4695	68-5581	68-4696	68-4697	68-4698	Yes
57-	68-6176	68-2815	68-2818	68-2817	68-2827	68-2828	68-2830	68-2829	Yes
55-57-	68-6212	68-4938	68-4940	68-4939	68-4945	68-4946	68-4948	68-4947	Yes
58-	68-3036	68-3037	68-3039	68-3038	68-3048	68-3049	68-3051	68-3050	Yes
53-58-	68-4639	68-4640	68-4641	68-4642	68-4651	68-4652	68-4653	68-4654	Yes
53-55-58-	68-4663	68-4664	68-4665	68-4666	68-4675	68-4676	68-4677	68-4678	Yes

- **For all associated parts in assemblies above, contact factory for availability**
- **Specify finish**

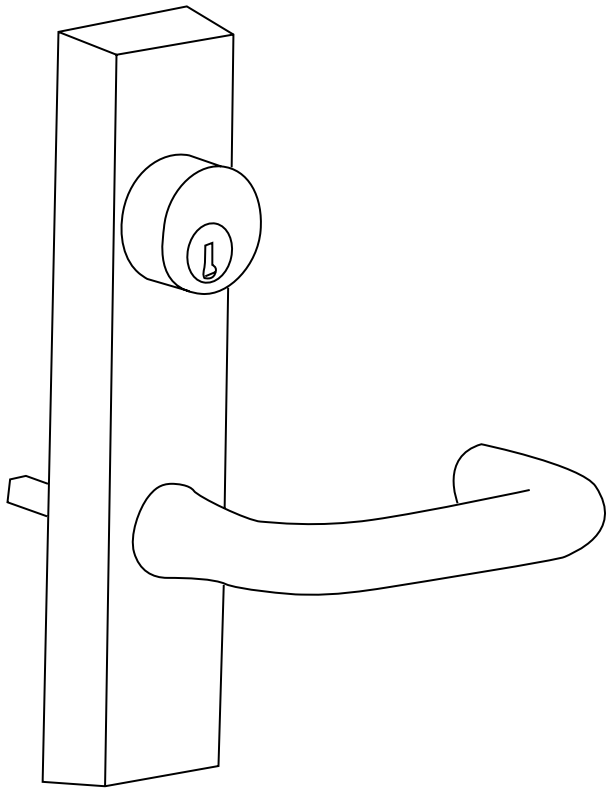
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Exit Devices				
	8300	AD8400 MD8400	8500	AD8600 MD8600 WD8600	SP8600[2] PP8600[2] PR8600[2]
04	704	—	704	—	—
	744[1]	—	744[1]	—	—
06	—	706-4	—	706-4	706-6
	—	746-4[1]	—	746-4[1]	746-6[1]
10	710	710-4	710	710-4	710-6
	740[1]	740-4[1]	740[1]	740-4[1]	740-6[1]
13	713	713-4	713-8	713-4	713-6
	743[1]	743-4[1]	743-8[1]	743-4[1]	743-6[1]
15	715	715-4	715-8	715-4	715-6
16	—	—	—	—	—
73	—	773-4	773-8	773-4	773-6
74	—	774-4	774-8	774-4	774-6
75	775	—	—	—	—
76	776	—	—	—	—
77	—	—	—	—	—
78	—	—	—	—	—

1. 740, 743, 744 & 746 are freewheeling levers
2. Designates discontinued products



A8231 12/17

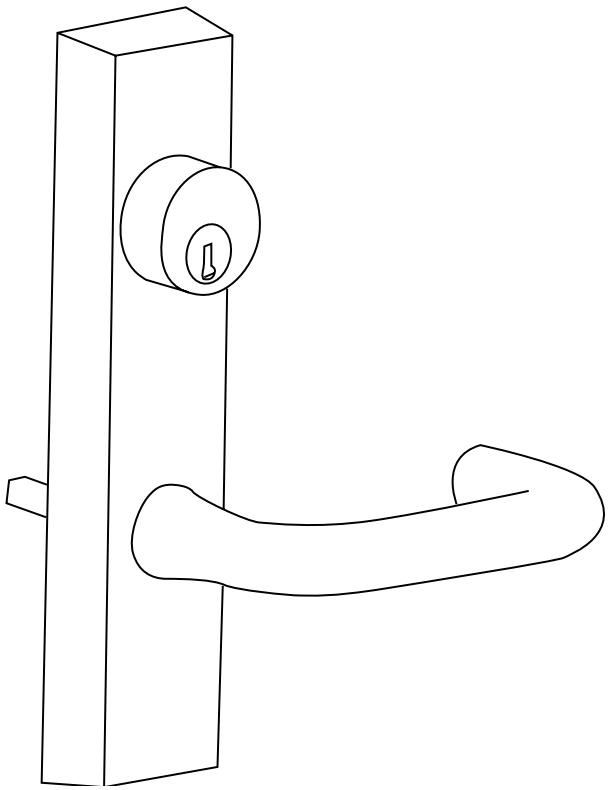
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Exit Devices						
	LS8600 LP8600 LR8600	**8700 FM8700 HC48700 HC8700**	**NB8700**	**SP8700[2] PP8700[2] PR8700[2]**	**8800**	**8888 HC8800**	**8900**
04	—	—	—	—	704	704	704
	—	—	—	—	744[1]	744[1]	744[1]
06	706-6	706	706-8	706-8	706-8	706-8	—
	746-6[1]	746[1]	746-8	746-8[1]	746-8[1]	746-8[1]	—
10	710-6	710	710	710	710	710	710
	740-6[1]	740[1]	740	740[1]	740[1]	740[1]	740[1]
13	713-6	713	—	713-8	713-8	713-8	713
	743-6[1]	743[1]	743-8[1]	743-8[1]	743-8[1]	743-8[1]	743[1]
15	715-6	715	715-8	715-8	715-8	715-8	715
16	—	—	—	—	716	—	716
73	773-6	773	773-8	773-8	—	—	—
74	774-6	774	774-8	774-8	—	—	—
75	—	—	—	—	775-8	775-8	775
76	—	—	—	—	776-8	776-8	776
77	—	—	—	—	777-8	777-8	777
78	—	—	—	—	778-8	778-8	778

1. 740, 743, 744 & 746 are freewheeling levers
2. Designates discontinued products



A8231 12/17

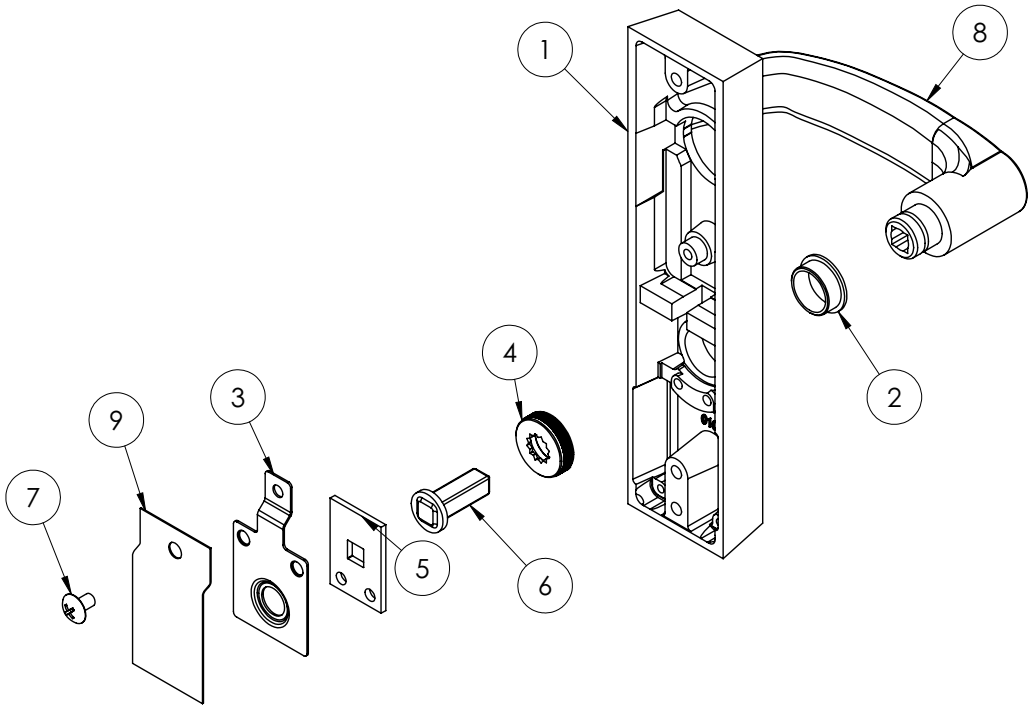
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0427	ET Case (704)	1	No
	97-0429	ET Case (710)	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	97-0522	Hub Plate (704/710)	1	Yes
6	97-0573	Spindle (704/710)	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	—	Lever Handle[1,2]	1	Yes
9	A6407	Information Tag	1	No
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

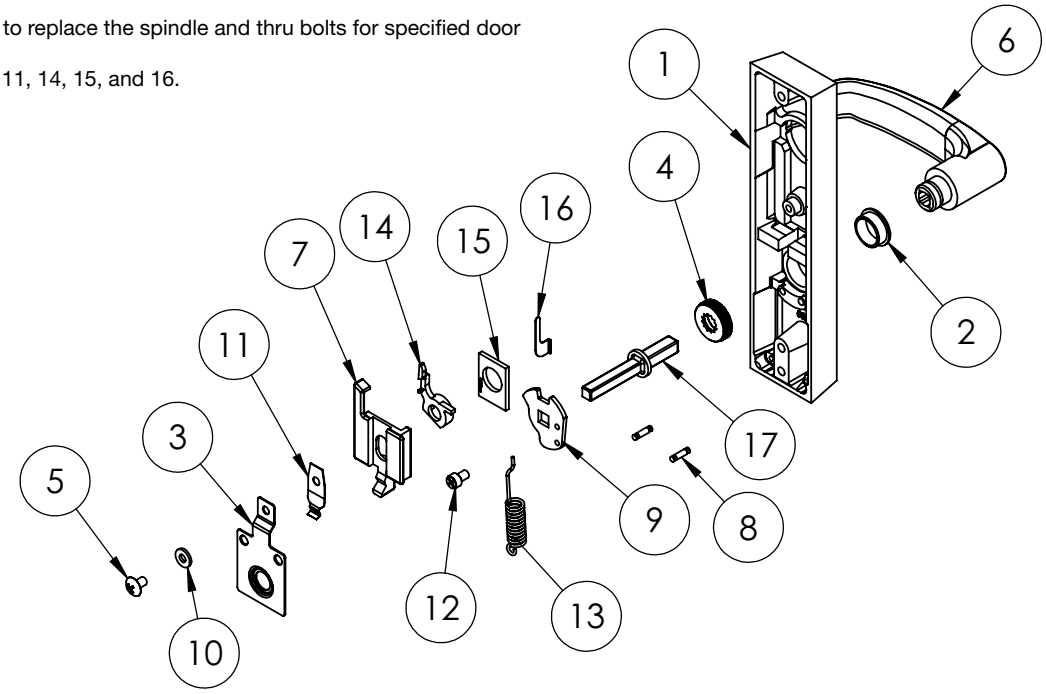
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
Not Shown	—	Cylinder Assembly[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
7	97-0355	Locking Slide (706) (607-2)	1	Yes
	97-0356	Locking Slide (713) (607-1)	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0528	Hub Plate (Std)	1	Yes
10	97-0557	Fusible Link	1	Yes
11	97-0571	Locking Slide Spring	1	Yes
12	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
13	97-0425	Hub Spring (Std)	1	Yes
14	97-0558	Slide Support	1	No
15	97-0563	Spring Support	1	No
16	97-0564	Return Spring	1	No
17	97-0549	Spindle (1 3/4" Door) (730-1)	1	Yes
	97-0550	Spindle (2" Door) (730-2)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-3)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 5, 7, 10, 11, 14, 15, and 16.



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

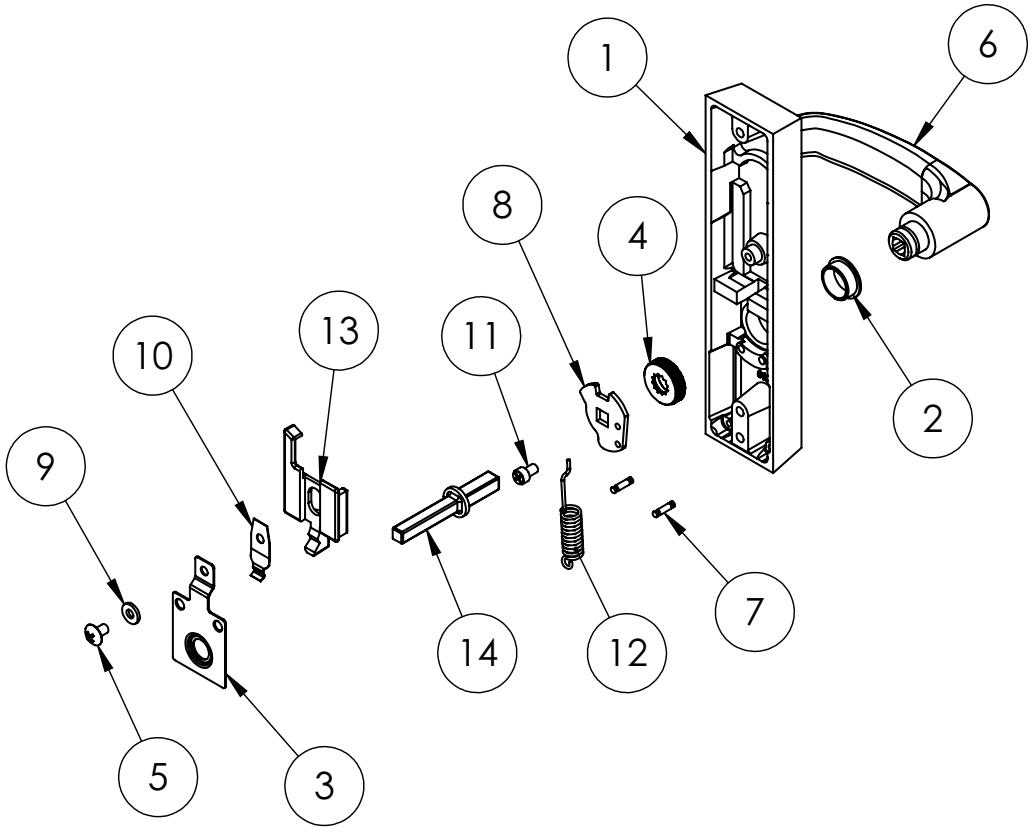
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	730-1	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-2	Spindle Retrofit Kit (2" Door)	1	Yes
	730-3	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

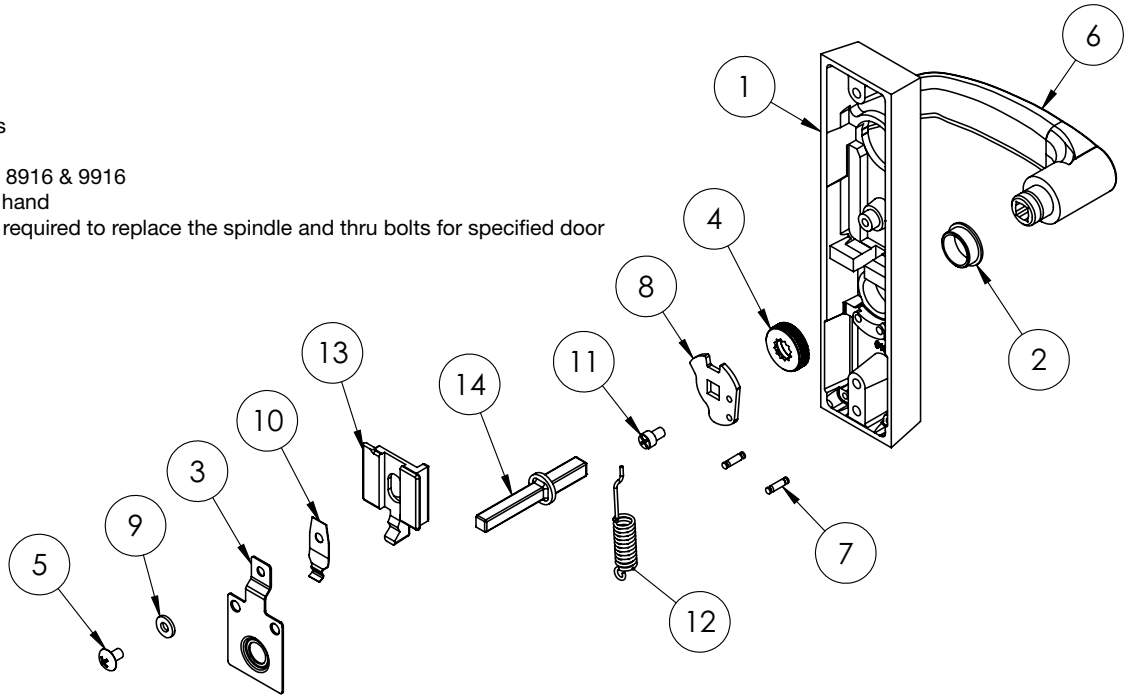
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0427	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
7	01-4507	1/8" X 1/2' Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
Not Shown	—	Cylinder[1,2,2a]	1	Yes
	97-0350	Cylinder Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	13-0086	Backplate (8816 Only)	1	Yes
	13-0074	Connecting Screw (8816 Only)	2	Yes
	13-0075	Connecting Screw (8816 Only) (2 1/2" Door And Over)	2	Yes
	13 97-0439	Locking Slide (716)	1	Yes
14	97-0549	Spindle (1 3/4" Door) (730-1)	1	Yes
	97-0550	Spindle (2" Door) (730-2)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-3)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	1	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	1	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	1	Yes

1. Specify finish
2. Specify cylinder size
2a. By keying Requirements
2b. #34 Cylinder for 8816
#46 Mortise cylinder for 8916 & 9916
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

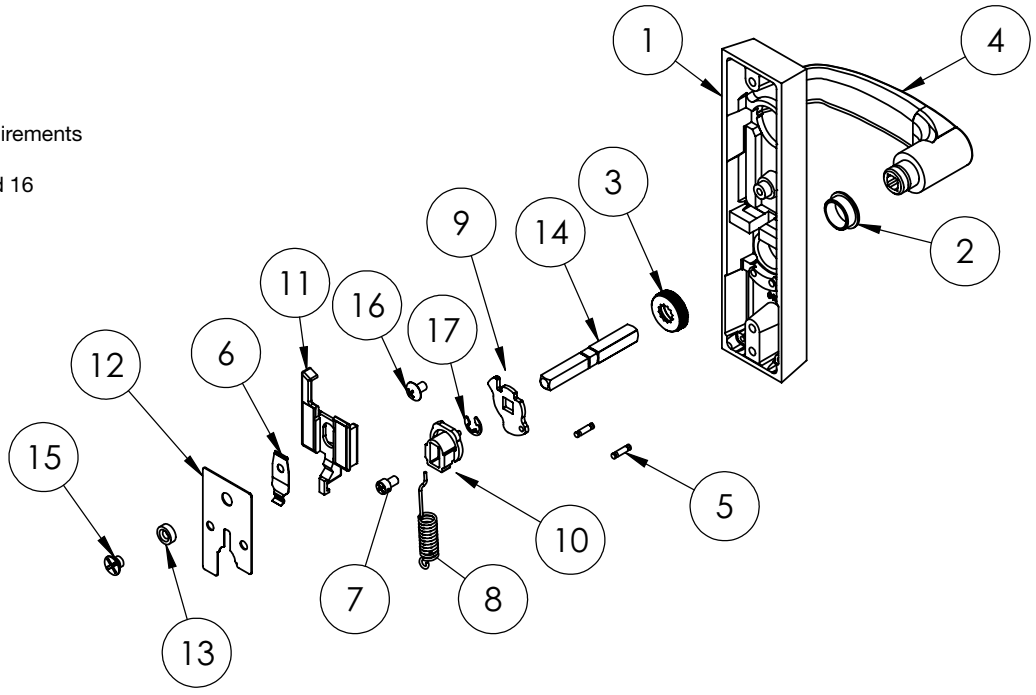
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0347	Locking Slide Spring	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	97-0571	Locking Slide Spring		Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0478	Lower Hub Plate	1	Yes
10	97-0479	Spindle Lock	1	Yes
11	97-0475	Locking Slide (743)	1	Yes
12	97-0581	Retaining Plate	1	Yes
13	97-0582	Spacer	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	01-1479	Cr-Fhms #10-32 X 1/2"	1	Yes
16	01-1183	Ct-Thms #10-32 X 5/16"	1	Yes
17	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 6, 11, and 16



A8231 12/17

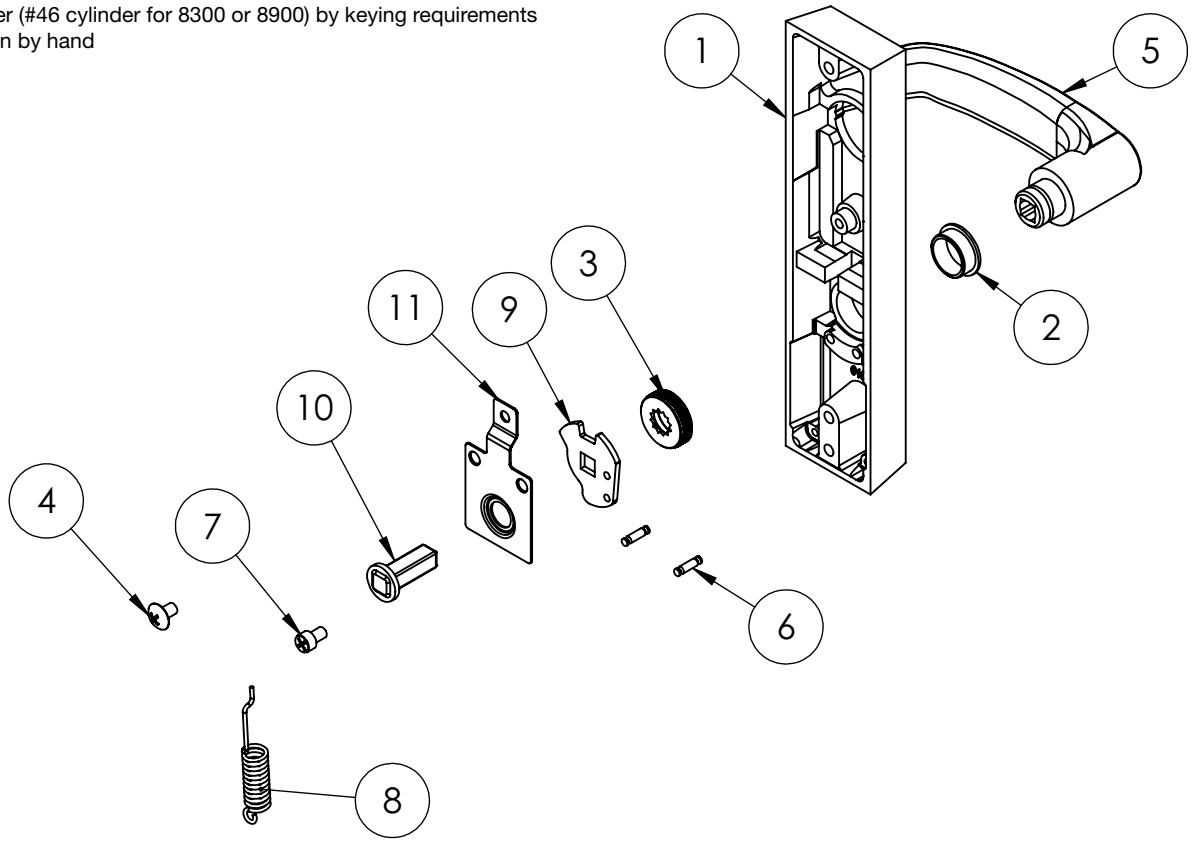
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case (740)	1	No
	97-0427	ET Case (744)	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
5	—	Lever Handle[1,2]	1	Yes
6	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0528	Hub Plate	1	Yes
10	97-0573	Spindle	1	Yes
11	68-1393	Retaining Plate	1	Yes
Not Shown	—	Rim Cylinder (744 Only)[1,2]	1	Yes
	13-0086	Backplate (744 Only)	1	Yes
	13-0074	Connecting Screw (744 Only)	2	Yes
	13-0075	Connecting Screw (744 Only) (2 1/2" Door And Over)	2	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #34 cylinder (#46 cylinder for 8300 or 8900) by keying requirements
3. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

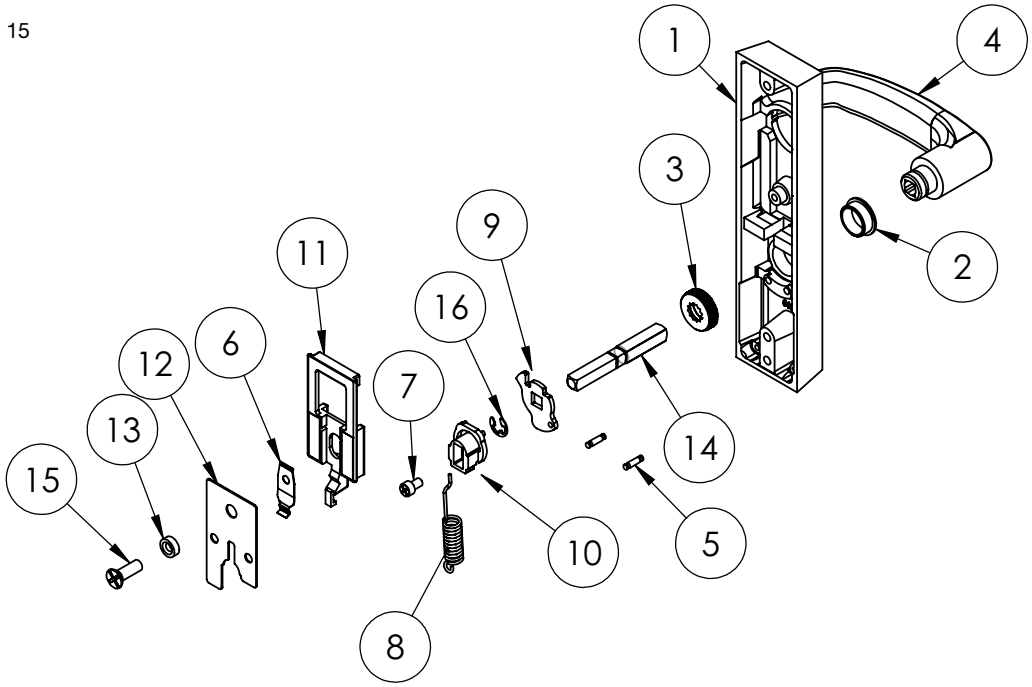
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	97-0347	Locking Slide Spring	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	97-0571	Locking Slide Spring W/ Bl Dyk	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0478	Lower Hub Plate	1	Yes
10	97-0479	Spindle Lock	1	Yes
11	97-0476	Locking Slide (746 Function)	1	Yes
12	97-0581	Retaining Plate	1	Yes
13	97-0582	Spacer	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
16	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 6, 11, and 15



A8231 12/17

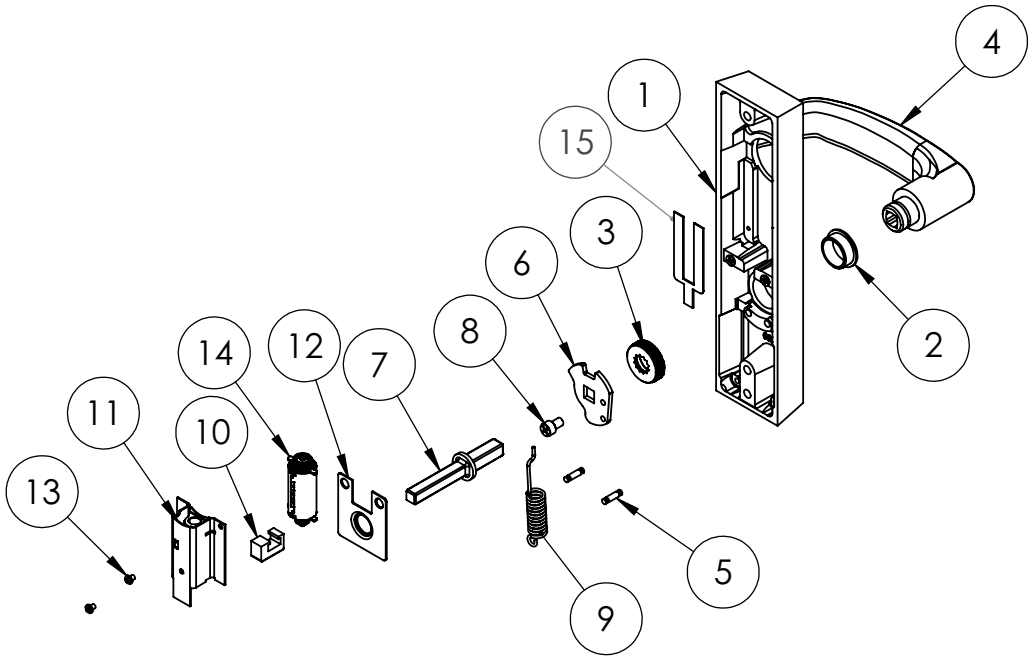
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0528	Hub Plate	1	Yes
7	97-0549	Spindle (1 3/4" Door)	1	
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	
8	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0329	Locking Tail	1	Yes
11	97-3932	Solenoid Cover Assembly (Fail Secure)	1	Yes
12	68-1402	Retainer Plate, Electrical Function	1	Yes
13	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
14	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
15	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	

1. Specify finish
2. Specify lever design by hand



A8231 12/17

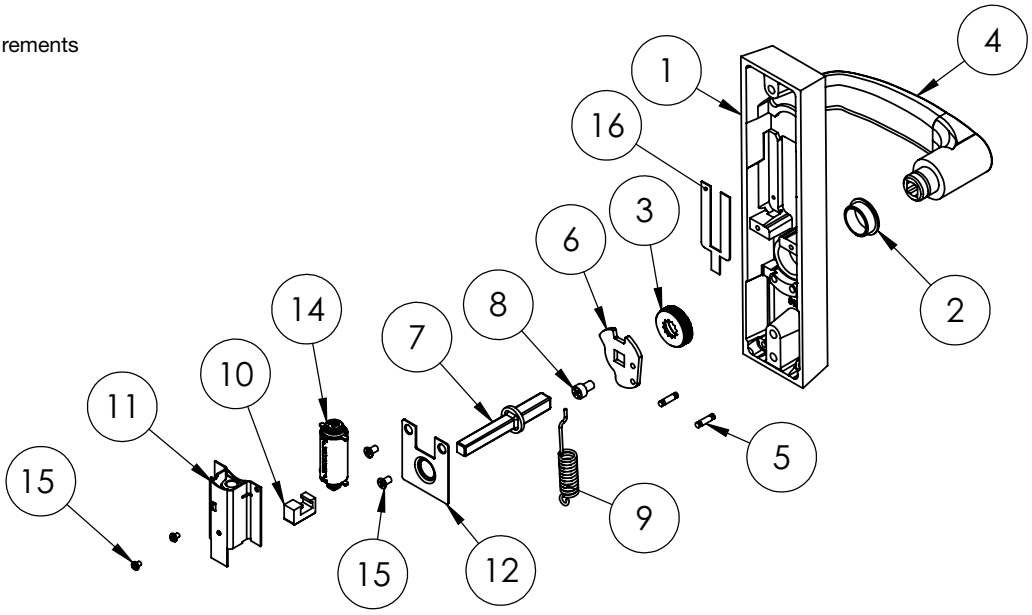
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	97-0528	Hub Plate	1	Yes
7	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	—	Cylinder[1,3]	1	Yes
	13-0086	Backplate	1	Yes
	13-0074	Connecting Screw	2	Yes
	13-0075	Connecting Screw (2 1/2" Door And Over)	2	Yes
8	01-1182	CR-CHMS #10-32 X .297	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0329	Locking Tail	1	Yes
11	97-3932	Solenoid Cover	1	Yes
12	68-1402	Retainer Plate, Electrical Function	1	Yes
13	01-1154	#6-32 X 1/4" PH Flat Undercut Ms	2	Yes
14	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
15	01-4560	#3-48 X 1/8" Pan CR-Ohms	2	Yes
16	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand
3. Specify #46 cylinder by keying requirements



A8231 12/17

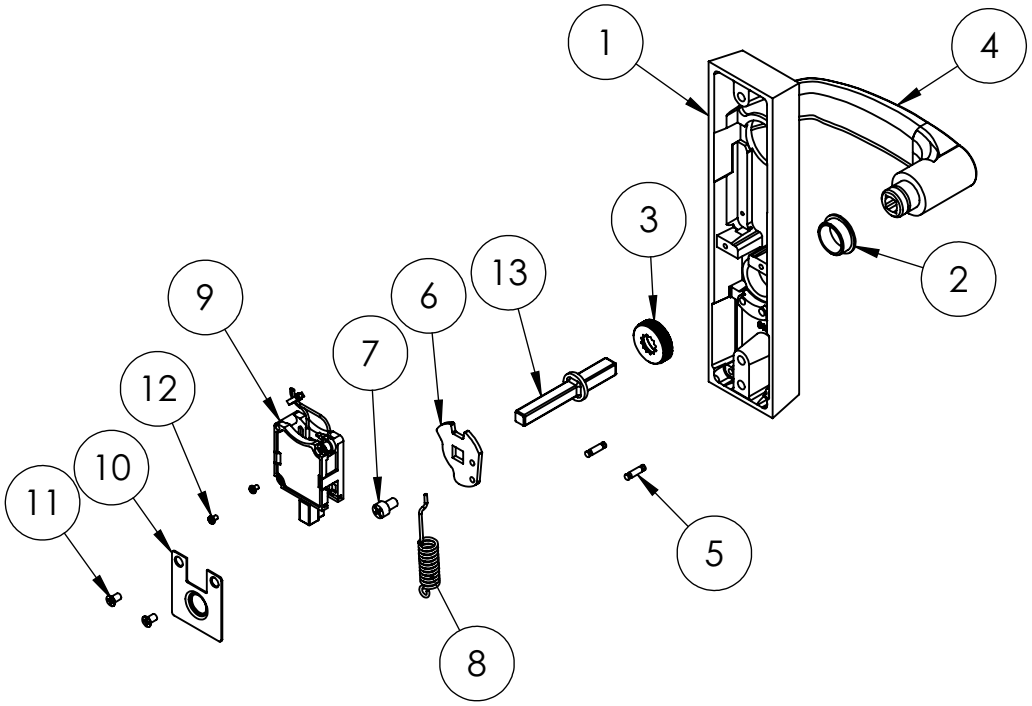
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	Electric ET Case W/ Cylinder Prep	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
Not Shown	—	Cylinder[1,2]	1	Yes
6	97-0528	Hub Plate (Std)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #46 cylinder by keying requirements
3. Specify lever design by hand



A8231 12/17

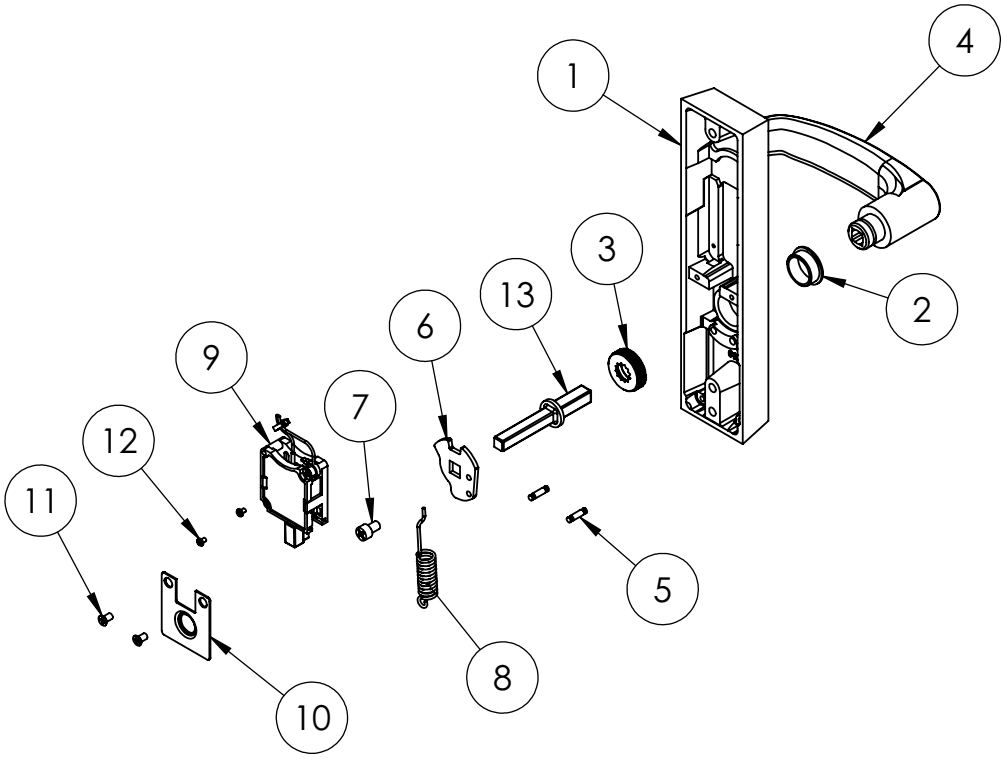
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	Electric ET Case W/O Cylinder Prep[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0528	Hub Plate (Std)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

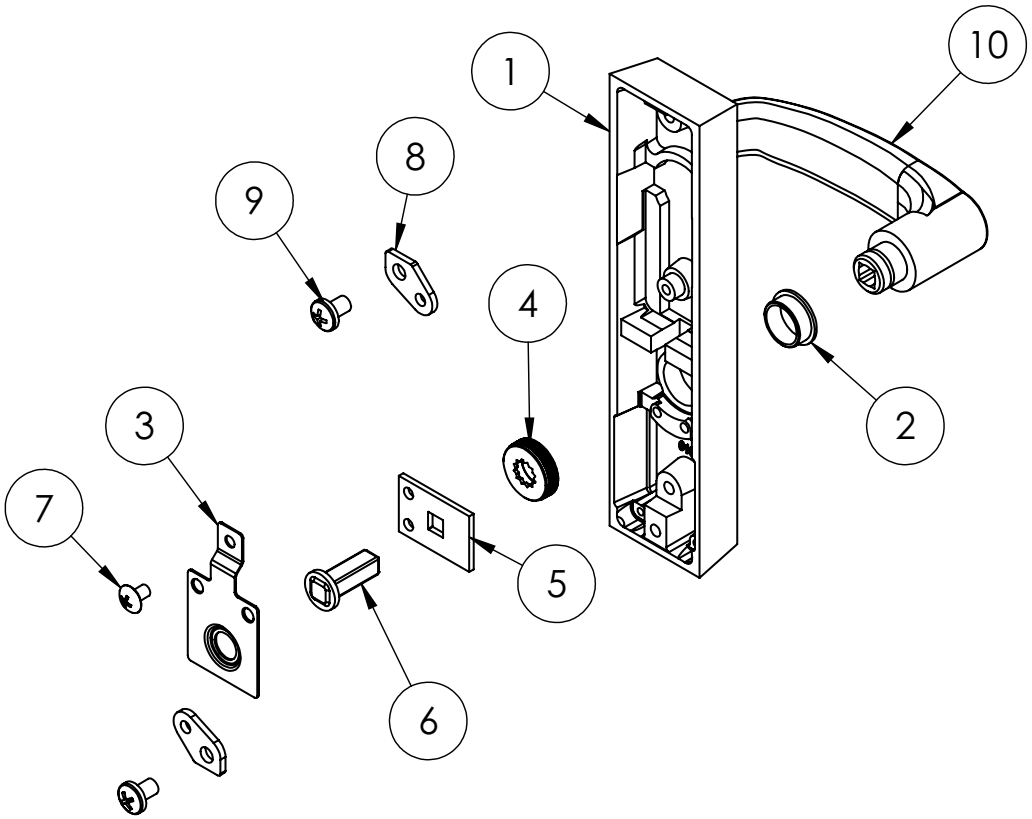
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	97-0522	Hub Plate (704/710)	1	Yes
6	97-0573	Spindle (704/710)	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	68-0853	Bracket	2	Yes
9	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
10	—	Lever Handle[1,2]	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 3 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

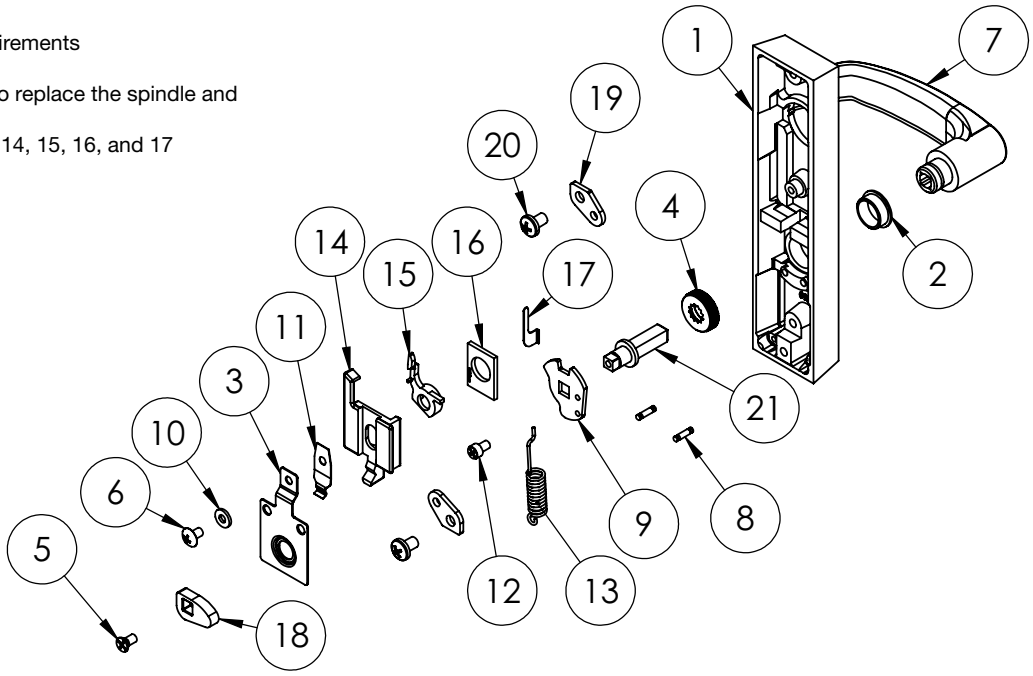
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1027	Ph Fl U'cut Ms #10-24 X 3/8"	1	Yes
6	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
7	—	Lever Handle[1,3]	1	Yes
Not Shown	—	Cylinder Assembly[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0528	Hub Plate (Std)	1	Yes
10	97-0557	Fusible Link	1	Yes
11	97-0571	Locking Slide Spring	1	Yes
12	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
13	97-0425	Hub Spring (Std)	1	Yes
14	97-0355	Locking Slide (706)	1	Yes
	97-0356	Locking Slide (713)	1	Yes
15	97-0558	Slide Support	1	No
16	97-0563	Spring Support	1	No
17	97-0564	Return Spring	1	No
18	68-0852	Cam 700-4	1	Yes
19	68-0853	Bracket	2	Yes
20	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
21	97-0549	Spindle (1 3/4" Door) (730-4)	1	Yes
	97-0550	Spindle (2" Door) (730-5)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-6)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 6, 10, 11, 14, 15, 16, and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

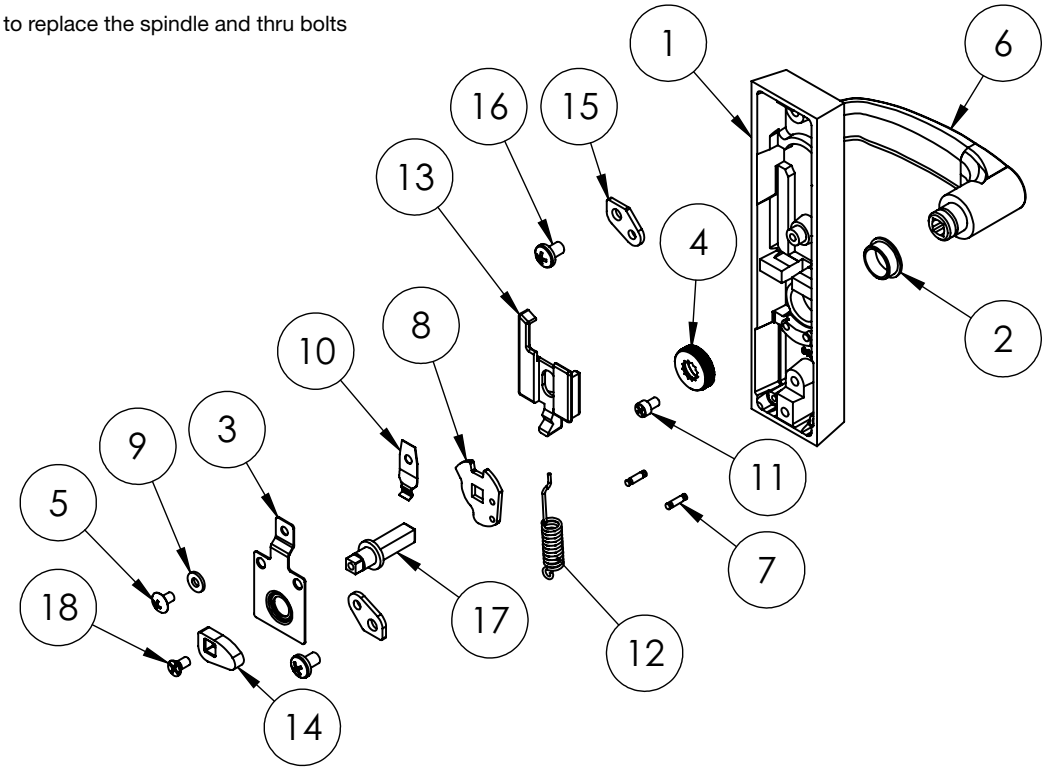
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	68-0852	Cam 700-4	1	Yes
15	68-0853	Bracket	2	Yes
16	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
17	730-4	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-5	Spindle Retrofit Kit (2" Door)	1	Yes
	730-6	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
18	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-30 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

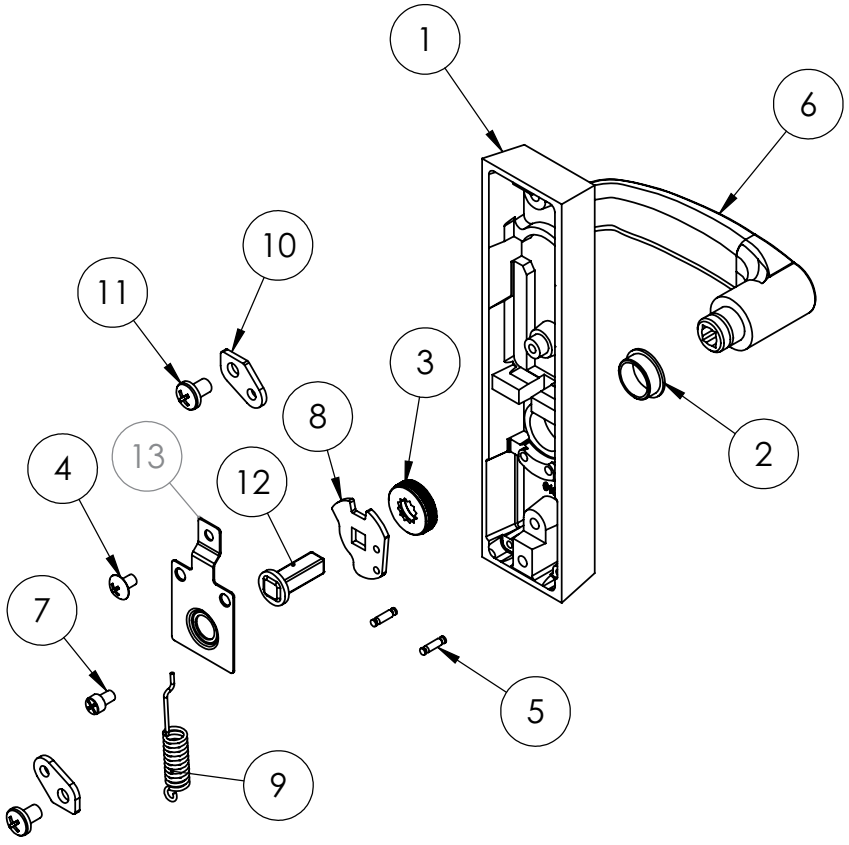
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,2]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0528	Hub Plate	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	68-0853	Bracket	2	Yes
11	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
12	97-0573	Spindle	1	Yes
13	68-1393	Retaining Plate	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

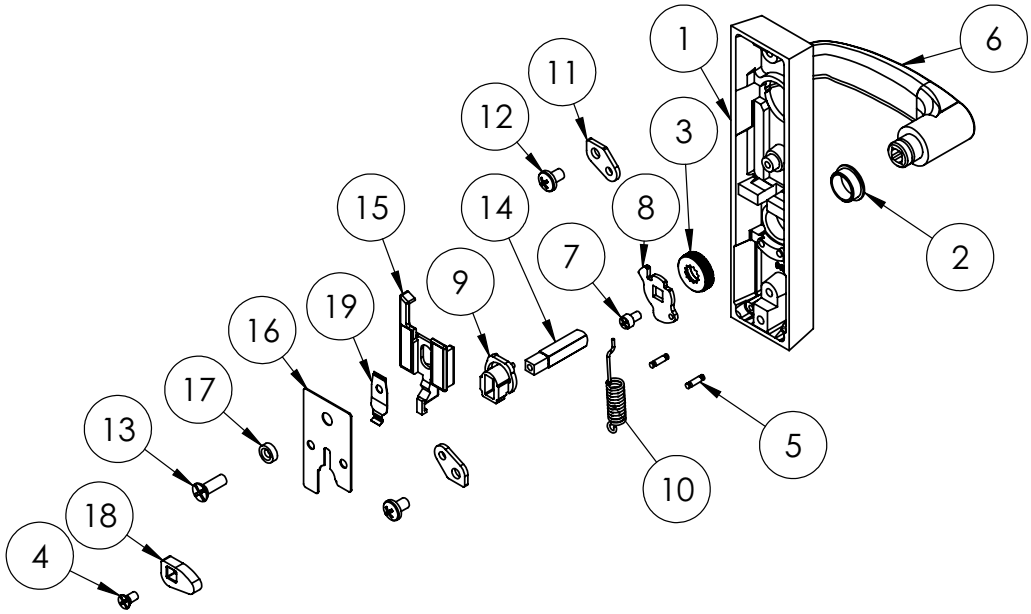
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,3]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
9	97-0479	Spindle Lock	1	Yes
10	97-0425	Hub Spring (Std)	1	Yes
11	68-0853	Bracket	2	Yes
12	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	2	Yes
13	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
14	97-3098	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3099	Spindle Assembly (2" Door)	1	Yes
	97-3100	Spindle Assembly (2 1/4" Door)	1	Yes
15	97-0475	Locking Slide (743)	1	Yes
16	97-0581	Retaining Plate	1	Yes
17	97-0582	Spacer	1	Yes
18	68-0852	Cam 700-4	1	Yes
19	97-0347	Locking Slide Spring	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 13, 15, 17 and 19



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

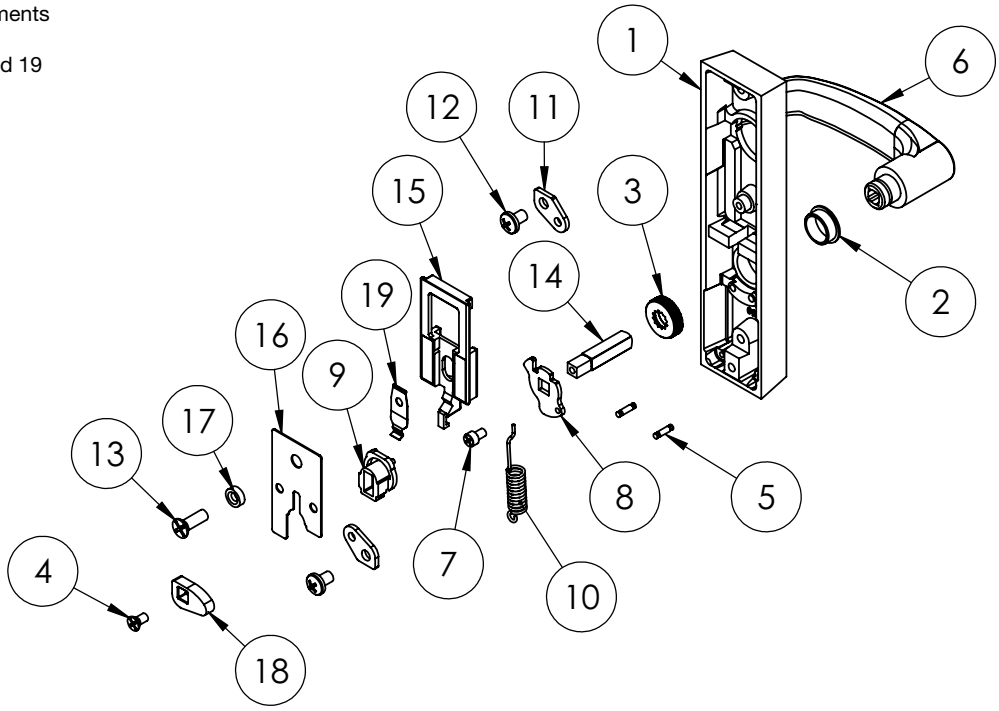
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap	1	Yes
4	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,3]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
9	97-0479	Spindle Lock	1	Yes
10	97-0425	Hub Spring (Std)	1	Yes
11	68-0853	Bracket	2	Yes
12	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	2	Yes
13	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	97-0476	Locking Slide (746)	1	Yes
16	97-0581	Retaining Plate	1	Yes
17	97-0582	Spacer	1	Yes
18	68-0852	Cam 700-4	1	Yes
19	97-0347	Locking Slide Spring	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 13, 15, 17 and 19



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

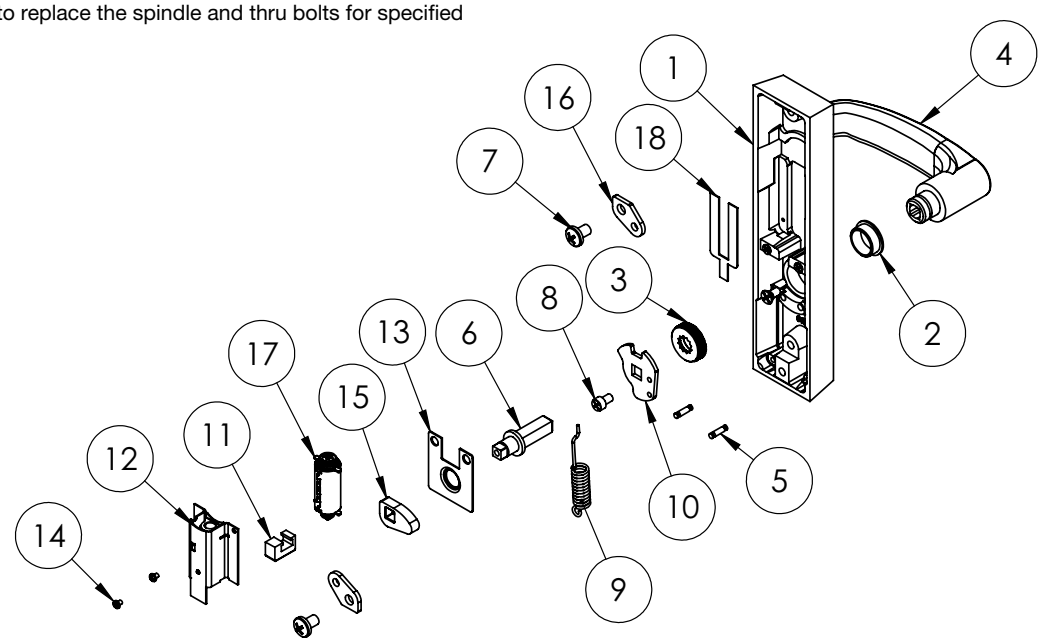
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0437	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	730-4	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-5	Spindle Retrofit Kit (2" Door)	1	Yes
	730-6	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
7	01-1478	Cr Pan Hd Mach Screw #1/4 X 3/8"	2	Yes
8	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0528	Hub Plate	1	Yes
11	97-0329	Locking Tail	1	Yes
12	97-3932	Solenoid Cover Assembly (Fail Secure)	1	Yes
13	68-1402	Retainer Plate, Electrical Function	1	Yes
14	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
15	68-0852	Cam 700-4	1	Yes
16	68-0853	Bracket	2	Yes
17	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
18	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

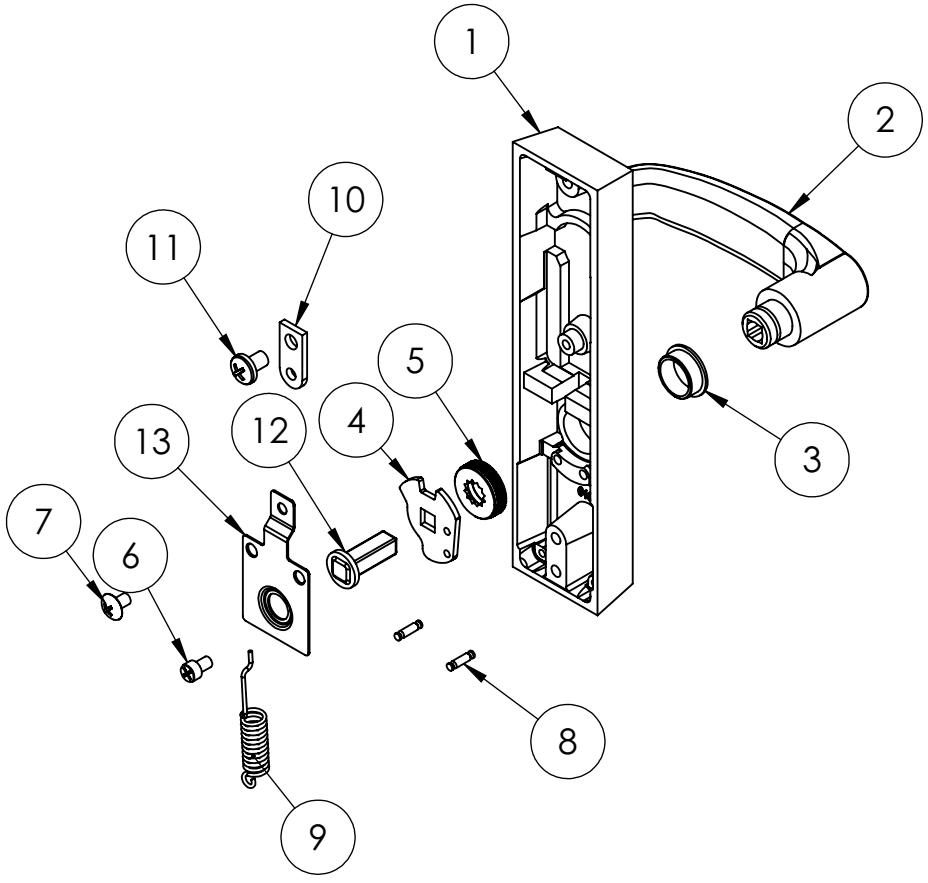
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0523	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0528	Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	1	Yes
12	97-0573	Spindle	1	Yes
13	68-1393	Retaining Plate	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

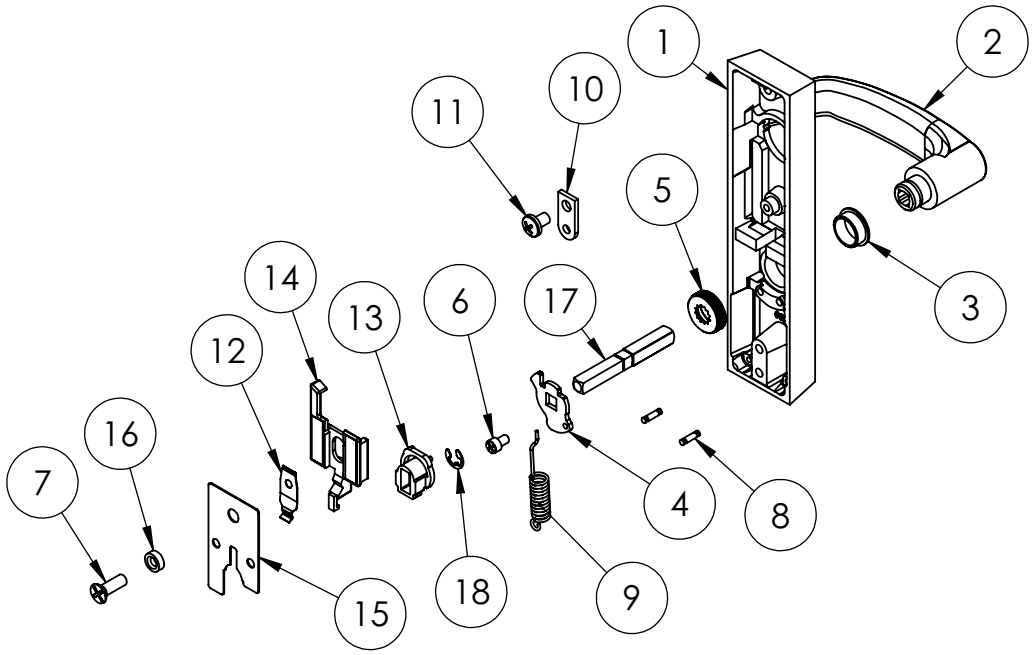
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0524	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1,3]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0478	Lower Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
8	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0380	Cylinder Nut	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0479	Spindle Lock	1	Yes
14	97-0475	Locking Slide (743)	1	Yes
15	97-0581	Retaining Plate	1	Yes
16	97-0582	Spacer	1	Yes
17	97-3092	Spindle Assembly	1	Yes
18	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 700-6 ET control is only available for 1-3/4" doors

Note: 607 kit contains items 7, 12, 14 and 16



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

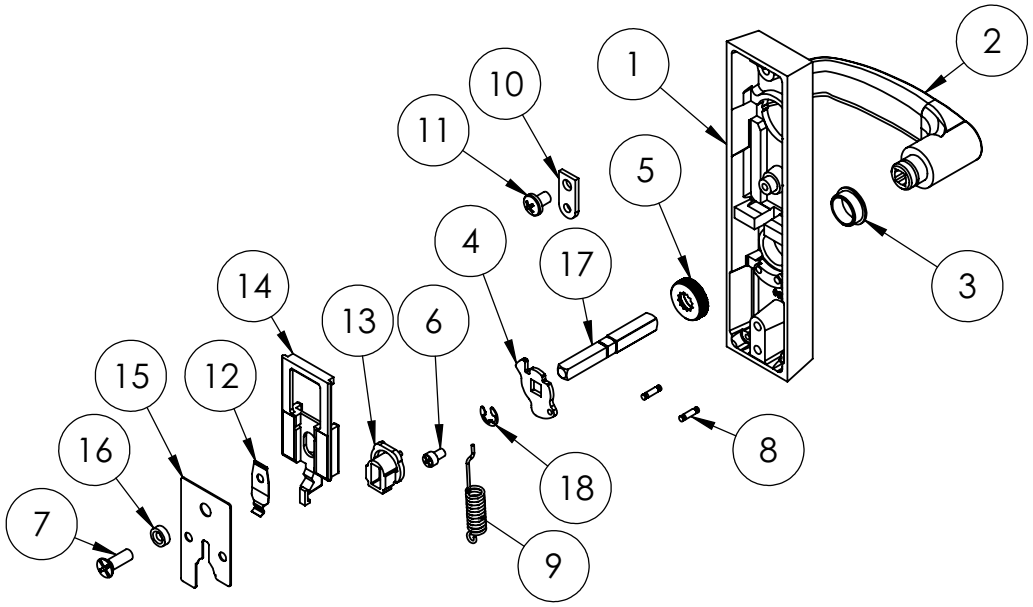
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0524	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1,3]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0478	Lower Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0479	Spindle Lock	1	Yes
14	97-0526	Locking Slide (746-6)	1	No
15	97-0581	Retaining Plate	1	Yes
16	97-0582	Spacer	1	Yes
17	97-3092	Spindle Assembly	1	Yes
18	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 700-6 ET control is only available for 1-3/4" doors

Note: 607 kit includes items 7, 12, 14 and 16



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

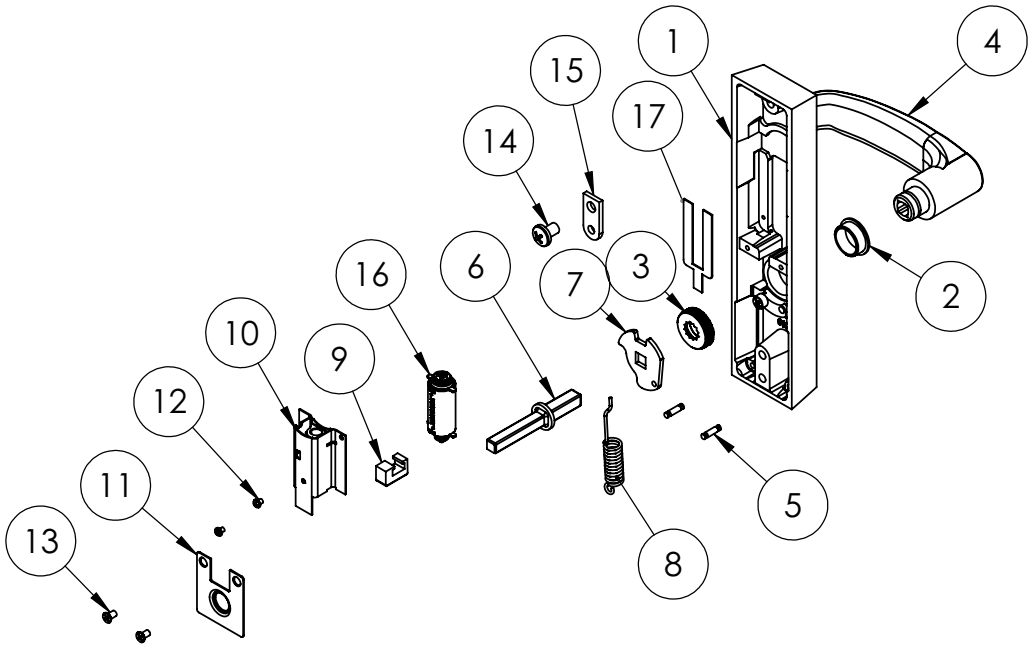
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0525	ET Case, Drop Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0549	Spindle (Lockable 700 And 700-6)	1	Yes
7	97-0480	Locking Piece For -6 And -8	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0329	Locking Tail	1	Yes
10	97-3932	Solenoid Cover Assembly	1	Yes
11	68-1402	Retainer Plate, Electrical Function	1	Yes
12	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
13	01-1154	CR-FHMS #6-32 X 1/4"	2	Yes
14	01-1478	CR Pan Hd Mach Screw #1/4-20 X 3/8"	1	Yes
15	68-1254	Extension Bracket	1	Yes
16	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
17	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 700-6 ET control is only available for 1 3/4" doors



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

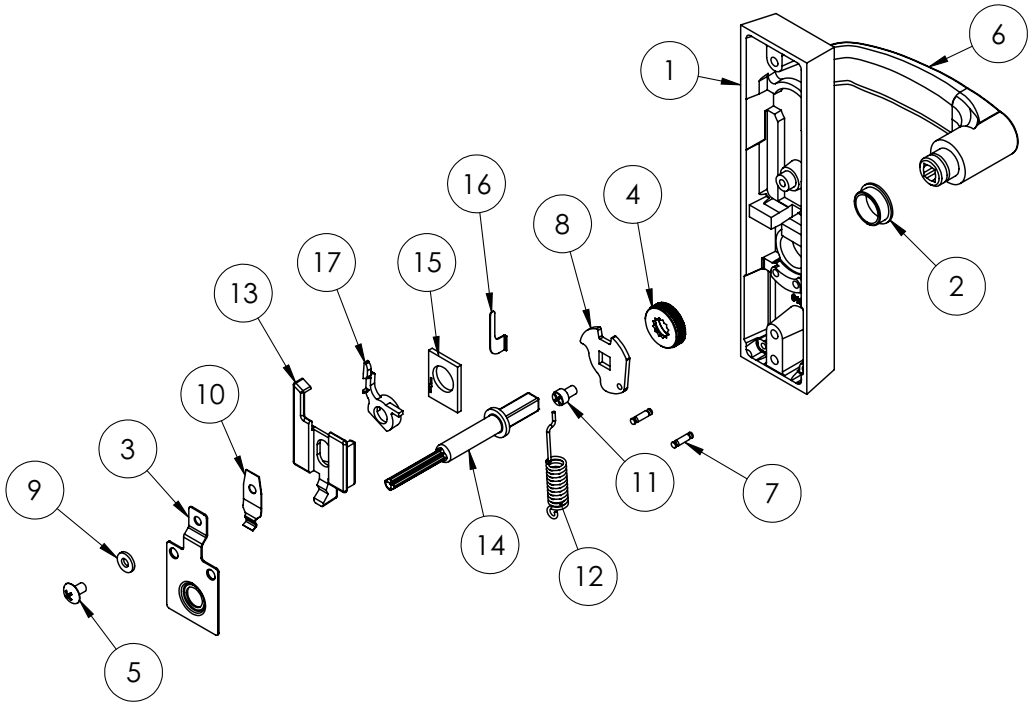
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
7	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
8	97-0480	Locking Piece For -6 And -8	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0355	Locking Slide (706)	1	Yes
	97-0356	Locking Slide (713)	1	Yes
14	97-0541	Spindle (Cross)	1	Yes
15	97-0563	Spring Support	1	No
16	97-0564	Return Spring	1	No
17	97-0558	Slide Support	1	No
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 5, 9, 10, 13, 15, 16, and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

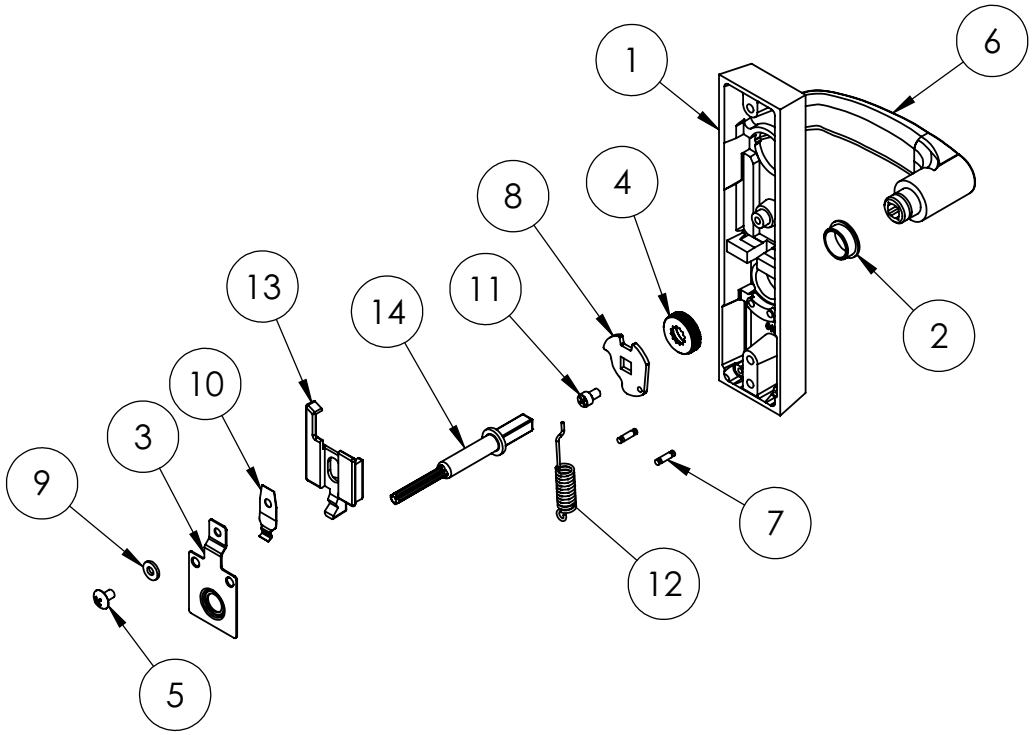
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
8	97-0480	Locking Piece For -6 And -8	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	730-7	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-8	Spindle Retrofit Kit (2" Door)	1	Yes
	730-9	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

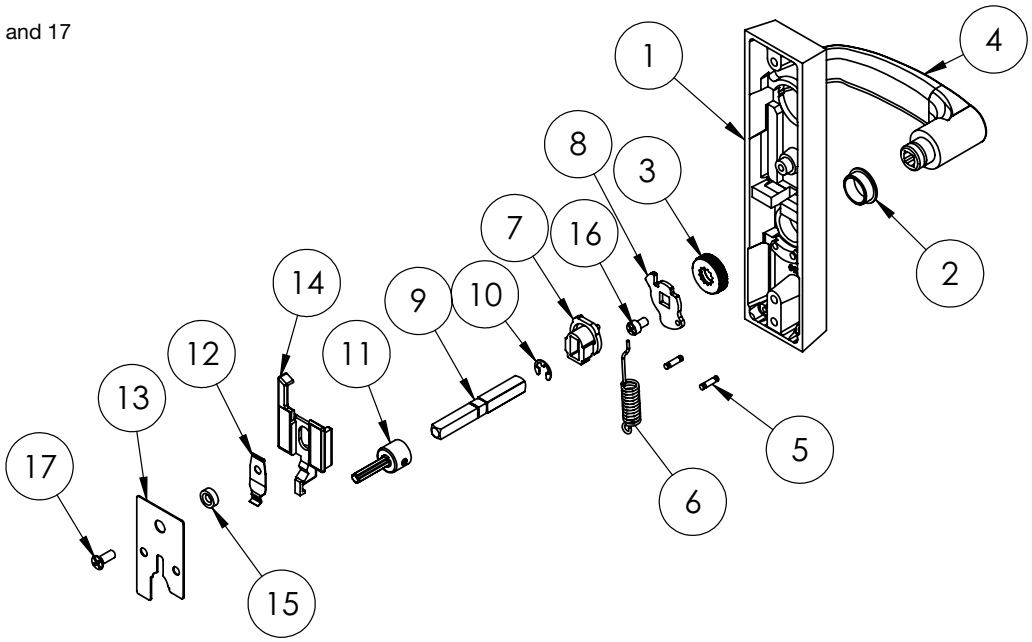
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0425	Hub Spring (Std)	1	Yes
7	97-0479	Spindle Lock	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
9	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
10	97-0527	E Clip 0.312 Shaft	1	Yes
11	68-3671	Spindle Adapter	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0581	Retaining Plate	1	Yes
14	97-0475	Locking Slide (743)	1	Yes
15	97-0582	Spacer	1	Yes
16	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
17	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 12, 14, 15 and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

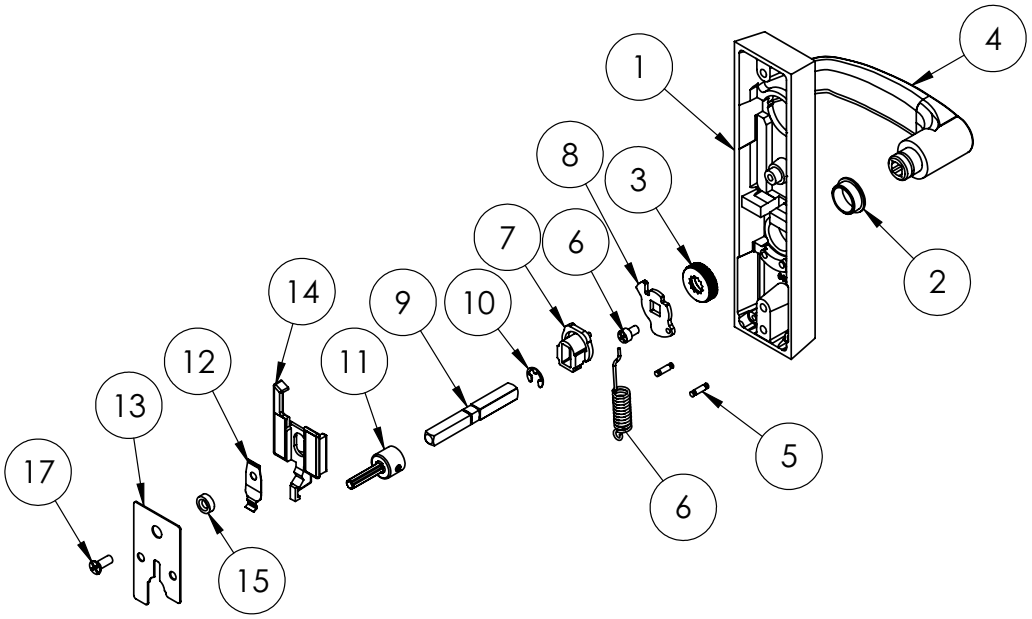
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0425	Hub Spring (Std)	1	Yes
7	97-0479	Spindle Lock	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
9	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
10	97-0527	E Clip 0.312 Shaft	1	Yes
11	68-3671	Spindle Adapter	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0581	Retaining Plate	1	Yes
14	97-0476	Locking Slide (746 Function)	1	Yes
15	97-0582	Spacer	1	Yes
16	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
17	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 12, 14, 15 and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

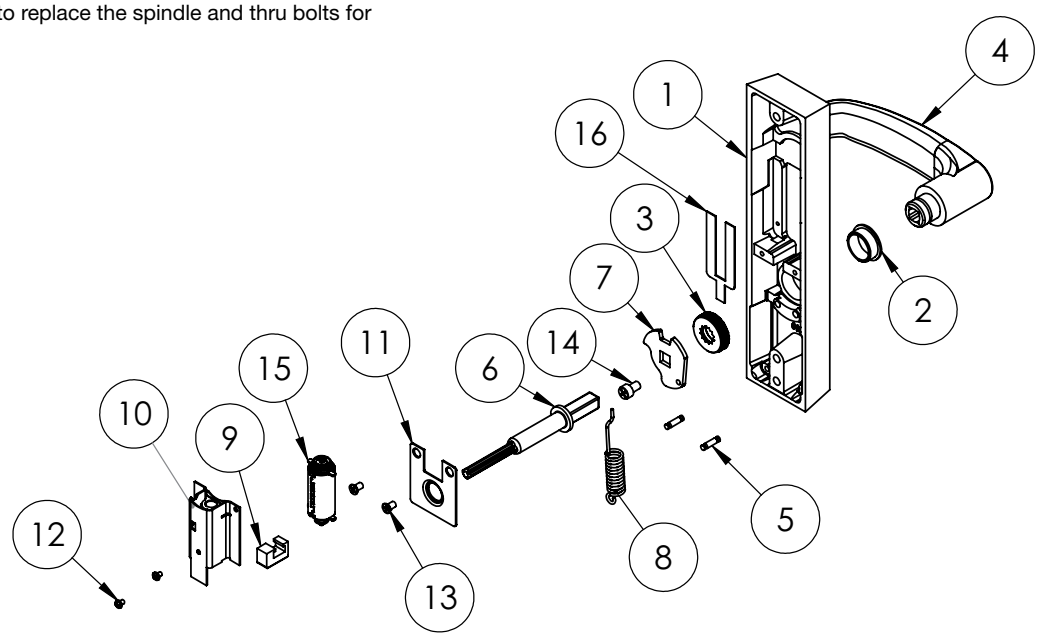
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
Not Shown	730-7	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-8	Spindle Retrofit Kit (2" Door)	1	Yes
	730-9	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
6	97-0541	Spindle	1	Yes
7	97-0480	Lower Hub Plate	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0329	Locking Tail	1	Yes
10	97-3932	Solenoid Cover Assembly	1	Yes
11	68-1402	Retainer Plate, Electrical Function	1	Yes
12	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
13	01-1154	Cr-Fhms #6-32 X 1/4"	2	Yes
14	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
15	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
16	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

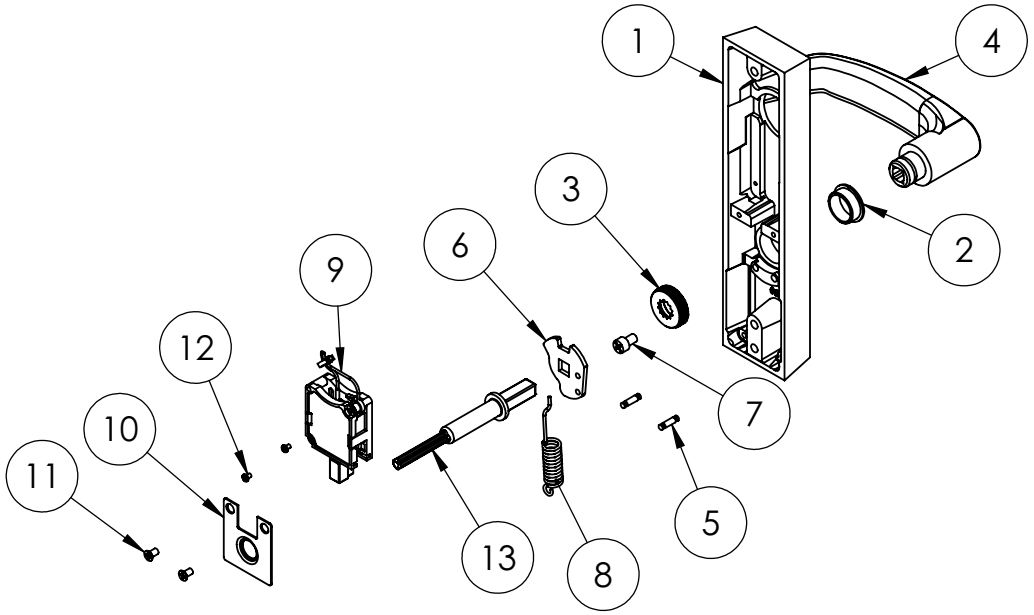
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	Electric ET Case W/ Cylinder Prep	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0480	Hub Plate (700-8)	1	Yes
7	01-1182	CR-CHMS #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0541	Spindle (Lockable 700-8)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

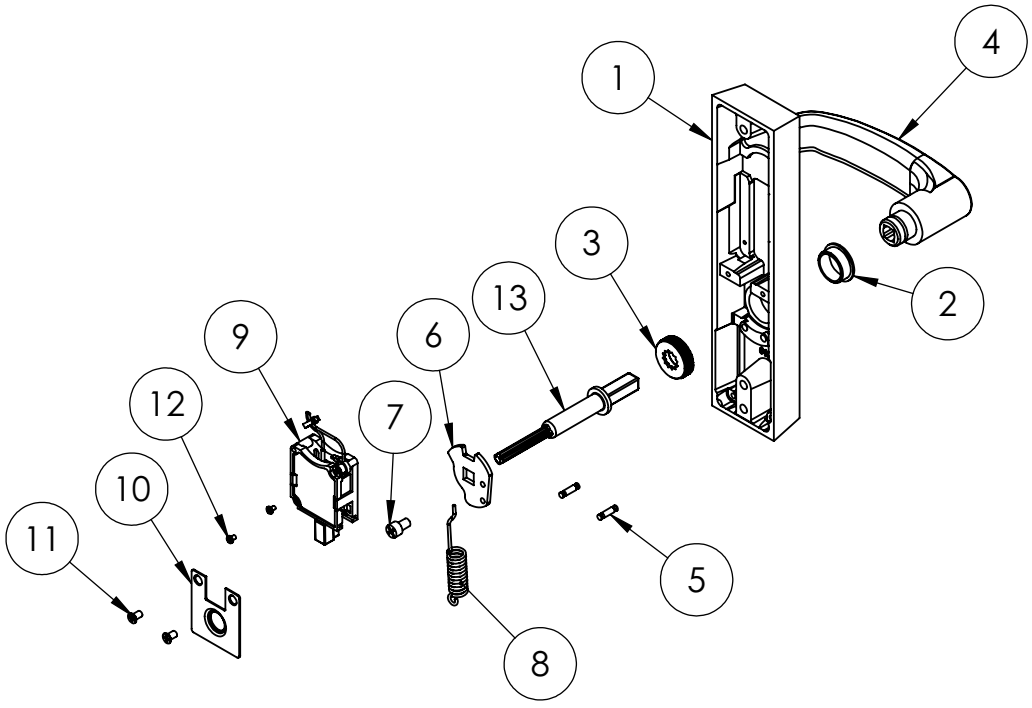
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	Electric ET Case W/O Cylinder Prep[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0480	Hub Plate (700-8)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0541	Spindle (Lockable 700-8)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

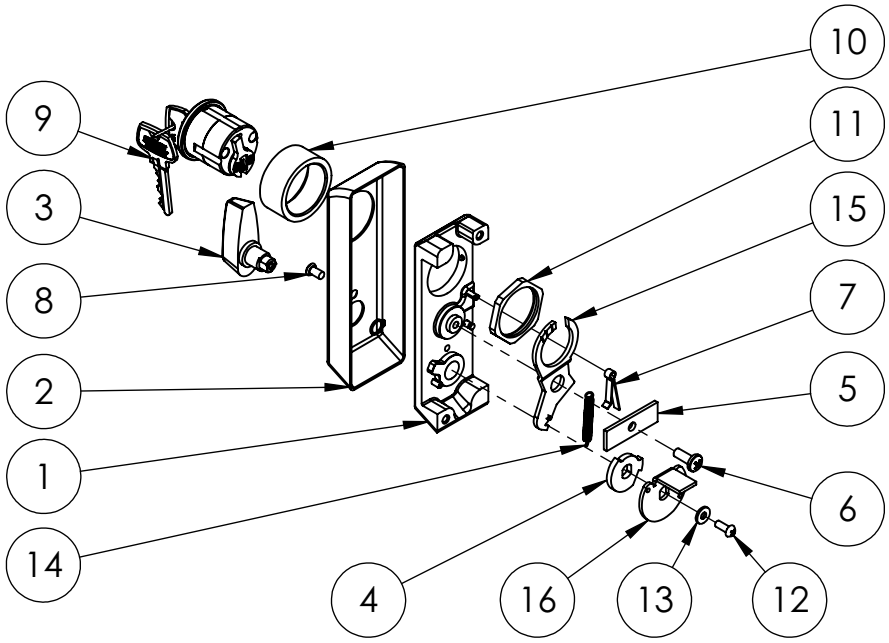
Auxiliary Controls
106
113
31-106
31-113

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2093*	Standard	Yes
Classroom	94-2094*		Yes
Night Latch	94-2426*	Cladding	Yes
Classroom	94-2427*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2089	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2121	Turn Lever Assembly*	1	Yes
4	94-0110	Cam	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	01-3582	#6-32 x 3/8 RHMS	1	Yes
13	01-0204	#6-32 x 3/8 Flat Washer	1	Yes
14	94-0109	Extension Spring	1	Yes
15	94-0114	Locking Lever	1	Yes
	94-2249	Locking Lever & Pin Assembly	1	Yes
16	94-2087	Lever Assembly	1	Yes
	94-2419	Lever Assembly	1	Yes
17	94-2448	H1 Aux Control Adapter Pack	1	Yes
18	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

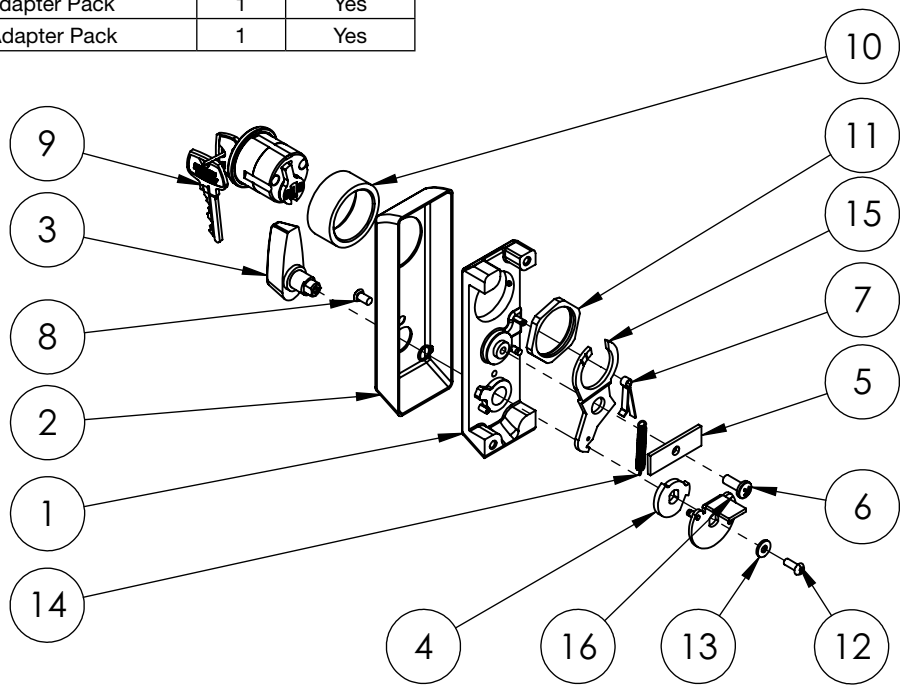
Auxiliary Controls
306
313
31-306
31-306

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2091*	Standard	Yes
Classroom	94-2092*		Yes
Night Latch	94-2428*	Cladding	Yes
Classroom	94-2429*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2089	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2121	Turn Lever Assembly*	1	Yes
4	94-0110	Cam	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	01-3582	#6-32 x 3/8 RHMS	1	Yes
13	01-0204	#6-32 x 3/8 Flat Washer	1	Yes
14	94-0109	Extension Spring	1	Yes
15	94-0112	Locking Lever	1	Yes
	94-0114			Yes
16	94-2329	Lever Assembly	1	Yes
	94-2088			Yes
	94-2421			Yes
	94-2420			Yes
17	94-2448	H1 Aux Control Adapter Pack	1	Yes
18	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

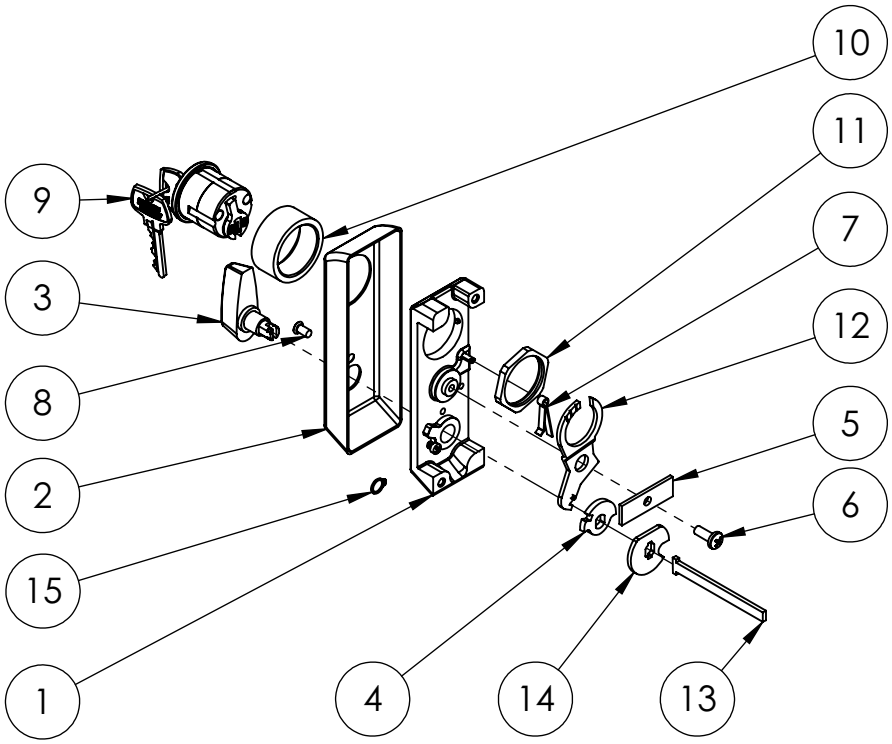
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2093*	NB	Yes
Classroom	94-2094*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2372	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2373	Turn Lever Assembly*	1	Yes
4	94-0185	Locking Hub	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	94-0114	Locking Lever	1	Yes
	94-2249	Locking Lever & Pin Assembly		Yes
13	94-0184	Tail Piece	1	Yes
14	94-0186	Space	1	Yes
15	01-4552	5/16 Retaining Ring	1	Yes
16	94-2448	H1 Aux Control Adapter Pack	1	Yes
17	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®

ASSA ABLOY

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT

ASSA ABLOY

SARGENT Manufacturing Company
100 Sargent Drive
New Haven, CT 06511 USA
800-727-5477
www.sargentlock.com

ASSA ABLOY is the global leader in door opening solutions, dedicated to satisfying end-user needs for security, safety and convenience

Founded in the early 1800s, SARGENT® is a market leader in locksets, cylinders, door closers, exit devices, electro-mechanical products and access control systems for new construction, renovation, and replacement applications. The company's customer base includes commercial construction, institutional, and industrial markets.

Copyright © 2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of SARGENT Manufacturing is prohibited.

A8231 12/17

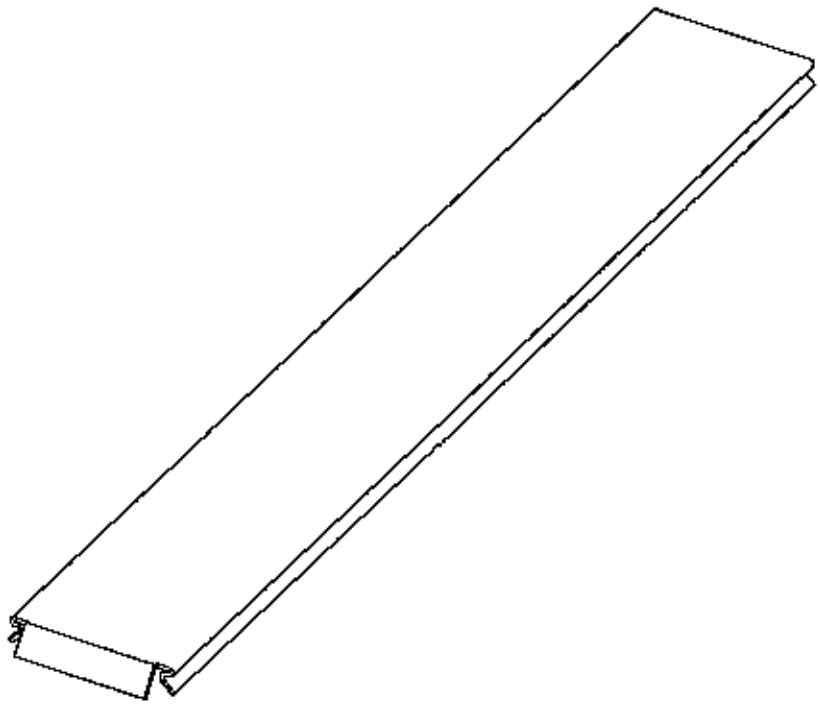
80 series Parts List

MOUNTING RAIL INSERTS

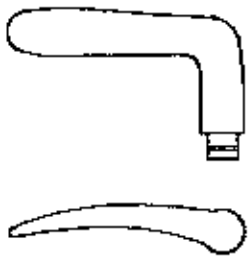
Parts List
Page No 80.4
Rev B
8/18/2003

PREFIX	ASSY NO.	PART NO.	DESCRIPTION
STANDARD INSERTS, NEW FACTORY SUPPLIED 55-			
STD, 12-19-, 53-58- OR 55- SUPPLIED IN COMB. WITH ABOVE PREFIXES		68-0549	INSERT (F WIDE) *
		68-0550	INSERT (E WIDE) *
		68-0551	INSERT (G WIDE) *
		68-0552	INSERT (G NARROW) *
		68-0553	INSERT (J NARROW) *
		68-0554	INSERT (J WIDE) *
		68-1375	INSERT (E NARROW, F NARROW) *
OLD FACTORY SUPPLIED 55-, 55- RETROFITS			
55- SUPPLIED IN COMB. WITH FOLLOWING PREFIXES NONE, 12-19-, 58-(16- IN PUSH)	855-1 KIT		INSERT ASSEMBLY (F WIDE) *
	855-2 KIT		INSERT ASSEMBLY (E NARROW, F NARROW) *
	855-3 KIT		INSERT ASSEMBLY (G WIDE) *
	855-4 KIT		INSERT ASSEMBLY (G NARROW, J WIDE) *
	855-5 KIT		INSERT ASSEMBLY (E WIDE) *
	855-6 KIT		INSERT ASSEMBLY (J NARROW) *

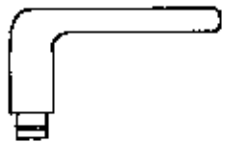
* SPECIFY FINISH



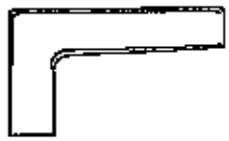
NOTE: LEVERS LISTED ARE FOR USE WITH ET CONTROLS MANUFACTURED AFTER SEPTEMBER 25, 1998



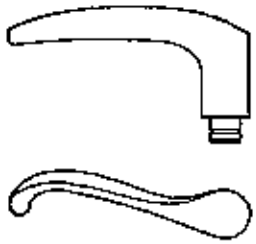
A LEVER 82-0151 (RH)
82-0152 (LH)



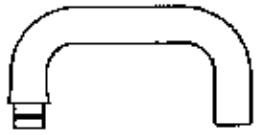
E LEVER
82-0154



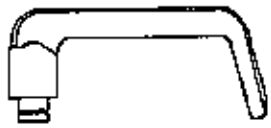
F LEVER
82-0155



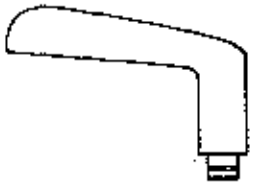
Y LEVER 82-0531 (RH)
82-0530 (LH)



J LEVER
97-0486

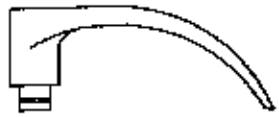


C LEVER
97-0567

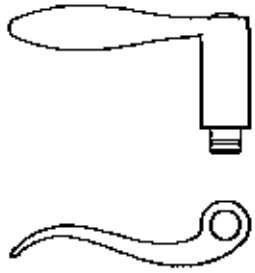


S LEVER 82-0523 (RH)
82-0522 (LH)

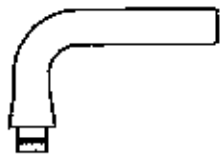
L LEVER
97-0485



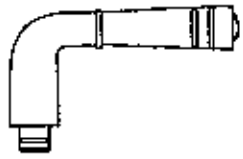
P LEVER
97-0484



G LEVER 82-0527 (RH)
82-0526 (LH)



W LEVER
82-0159



R LEVER
82-0517

B LEVER
82-0153

SARGENT®

ASSA ABLOY

80 Series Parts Manual

For assistance, contact SARGENT at
800-727-5477 or www.sargentlock.com

A8231 12/17

Copyright © 2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader
in door opening solutions

Table of Contents

SARGENT®
ASSA ABLOY

Chassis Assemblies
- 8300 4
- 8400 5-10
- 8500 11-12
- 8600 13-28
- 8700 29-52
- 8800 53-67
- 8900 68-69

900 Series Mortise Locks 70-82

Rail Assemblies 83-102

700 Series ET Control 103-133

Auxiliary Controls 134-136

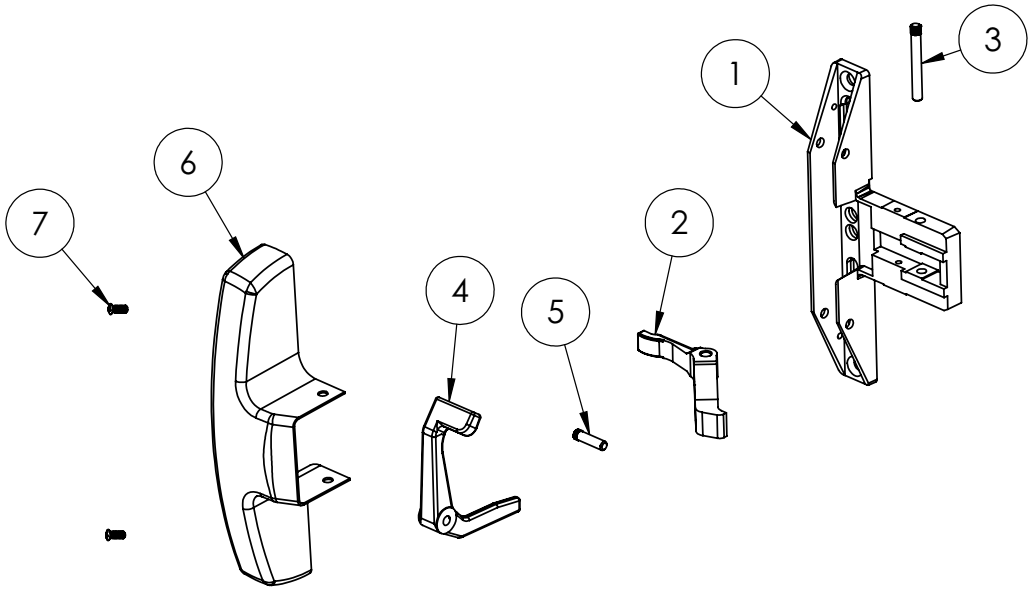
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function		Assembly No.	Description	Sellable
(12-) All functions	1 3/4" Door	68-2481	LHRB	Yes
		68-2482	RHRB	Yes
	2"-2 3/4" Door	68-2483	LHRB	Yes
		68-2484	RHRB	Yes

Item	Part No.	Description	Qty	Sellable
1	68-0486	Chassis	1	Yes
2	68-0241	Lift Arm	1	Yes
3	68-0239	Pivot Pin (Lift Arm)	1	Yes
4	68-0489	Lift Lever LHRB 1 3/4" Door	1	Yes
	68-0490	Lift Lever RHRB 1 3/4" Door	1	Yes
	68-0491	Lift Lever LHRB 2 3/4" Door	1	Yes
	68-0492	Lift Lever RHRB 2 3/4" Door	1	Yes
5	68-0479	Pivot Pin (Lift Lever)	1	Yes
6	68-0496	Cover[1]	1	Yes
7	68-3905	Cover Screw Pack[1]	2	Yes
Not Shown	—	900 Series Mortise Assembly[1,2,4]	1	Yes
	68-2520	Screw Pack Standard	1	Yes
	68-2522	Screw Pack (12-)	1	Yes
	C908	Strike Pack[3] (1 1/4" Standard Lip)	1	Yes

1. Specify finish
2. Specify hand
3. Specify lip length
4. Specify function



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

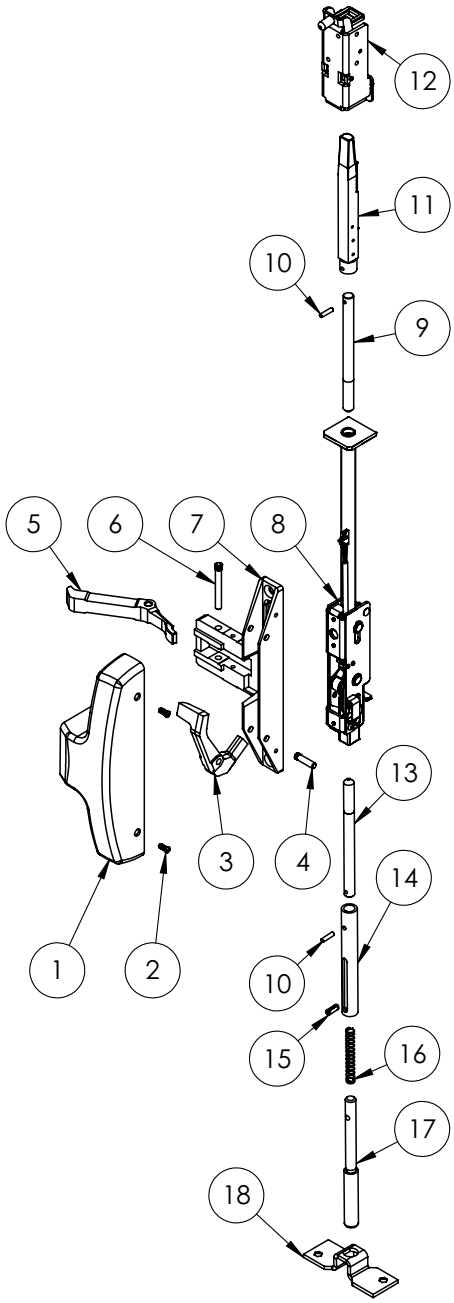
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
53-MD-(All Functions) MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0888	Bottom Plate	1	Yes
		68-3676	Screw Pack*	1	Yes
		652	Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



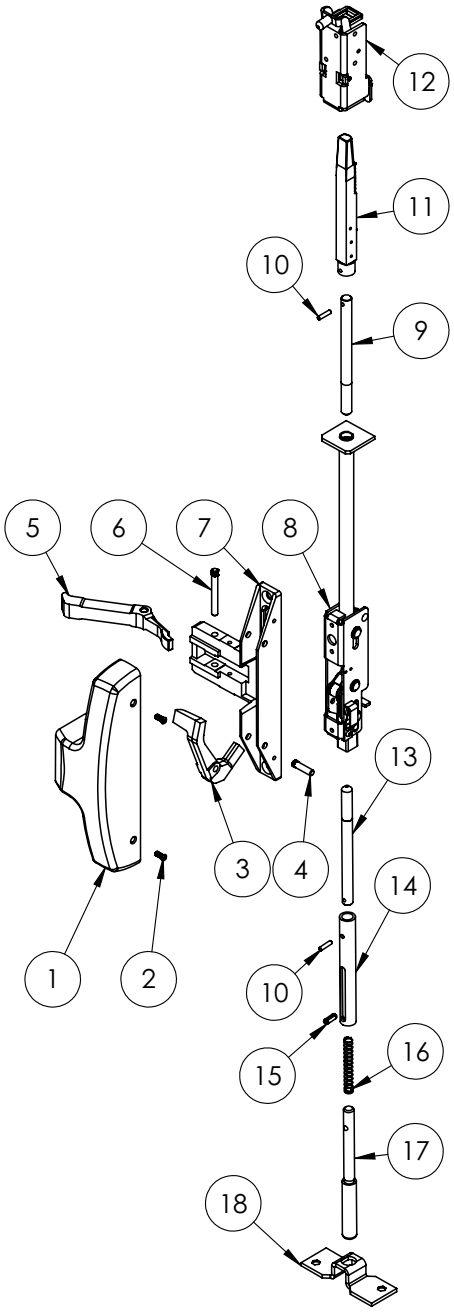
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
12-53-MD-(All Functions) 12-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12-53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0888	Bottom Plate	1	Yes
		68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height

A8231 12/17

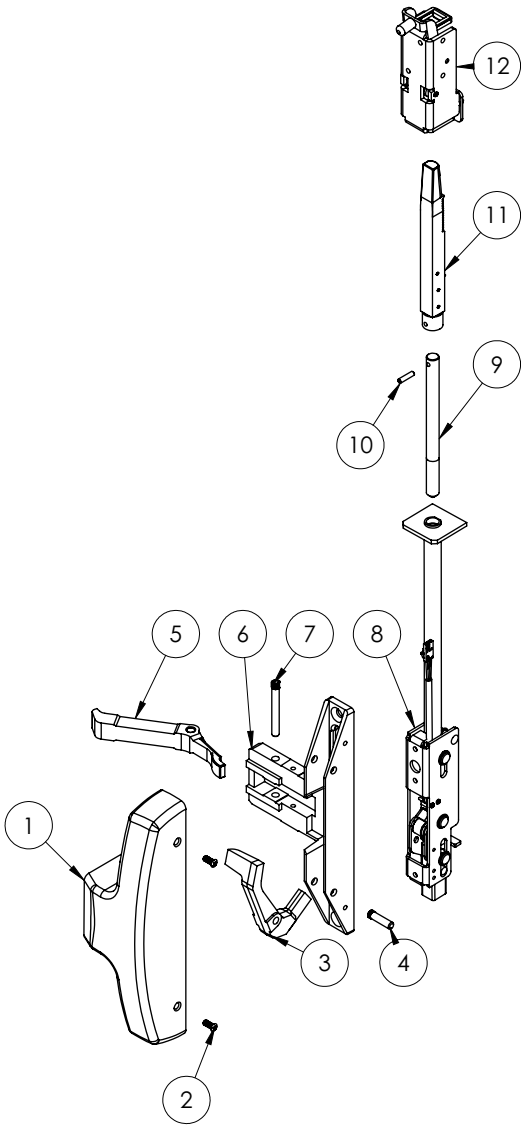
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-MD-(All Functions) NB-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

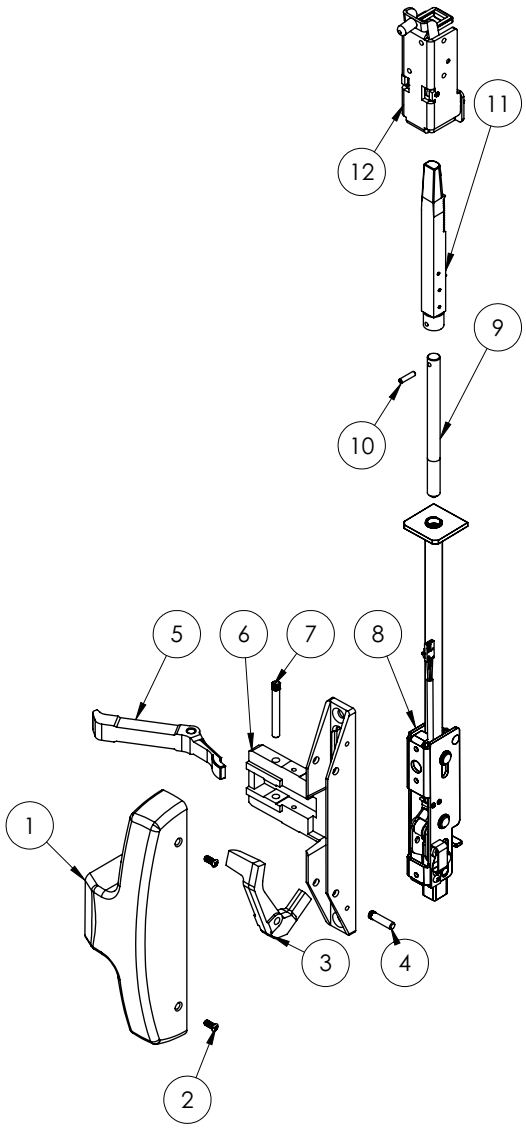
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-NB-MD-(All Functions) 12-NB-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

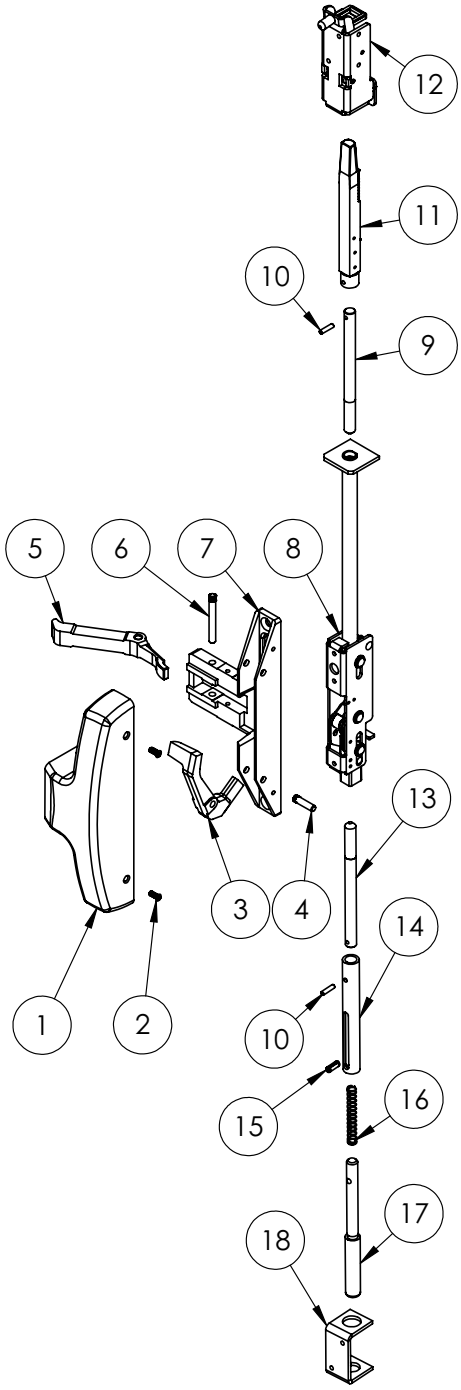
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
53-AD-(All Functions) AD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
		68-3854	53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0037	Bottom Case	1	Yes
		68-3676	Screw Pack*	1	Yes
		640	Aluminum Door Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

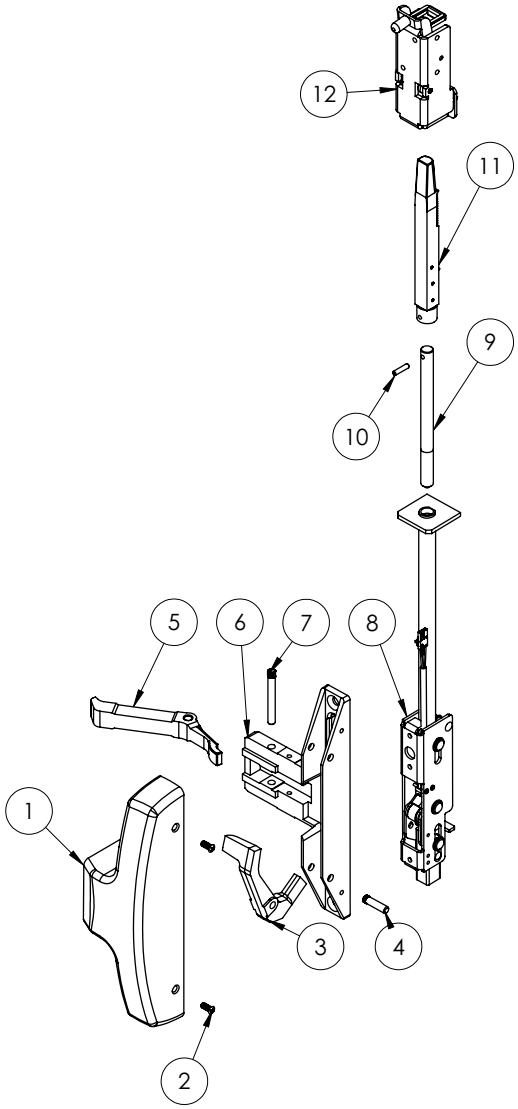
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
53-NB-AD-(All Functions) NB-AD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		639	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

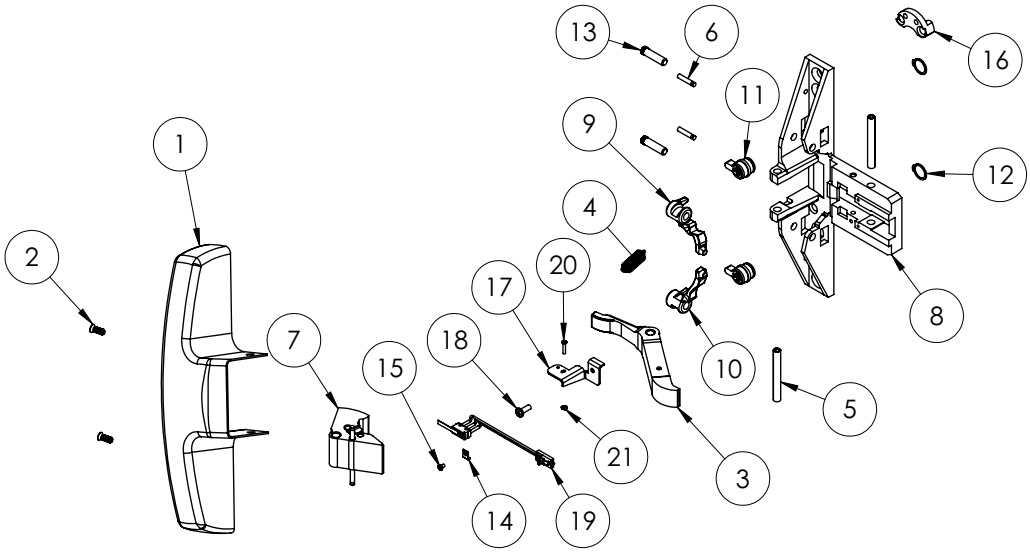
(12/53-)8504 (12/53-)8506 (12/53-)8510
(12/53-)8513 (12/53-)8515 (12/53-)8540
(12/53-)8543 (12/53-)8544 (12/53-)8546
(12/53-)8573 (12/53-)8574

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-) All functions	68-5880	LHRB/RHRB	Yes
(12-) 53- All functions	68-7411	LHRB/RHRB	Yes

Item	Assy. No.	Part No.	Description	Qty	Sellable
1	N/A	68-0495	Cover[1]	1	Yes
2		68-3905	Cover Screw Pack[1]	1	Yes
3		68-1137	Lift Arm	1	Yes
4		98-0028	Latchbolt Spring	1	Yes
5		01-4512	Spirol Pin	2	Yes
6		01-0008	Groove Pin	2	No
7		68-7420	Latchbolt Assembly (53-)	1	Yes
		68-6021	Latchbolt Assembly (Std)	1	Yes
8	68-6082	68-1624	8500 Chassis	1	Yes
9		68-1625	Lift Lever (RHRB)	1	
10		68-1626	Lift Lever (LHRB)	1	
11		94-0088	Cylinder Hub	2	
12		01-0005	Retaining Ring, Truarc 5100-43	2	
13		68-0479	Lift Lever Pivot Pin	2	
14	N/A	52-0310	Cable Clamp (53-)	1	Yes
15		01-1482	Cr-Phms (#2-56 X 1/8") (53-)	1	Yes
16		13-0458	Cylinder Retainer Pack (04 & 044 Functions Only)	1	Yes
17		68-1686	Switch Bracket (53-)	1	Yes
18		01-1220	#6-32 X 3/8" Length Ph Pn Hd Machine Screw (53-)	1	Yes
19		52-4545	Switch Assembly (53-)	1	Yes
20		01-9446	Machine Screw (#1-72 X 11/32" Ph Fl Hd) (53-)	1	Yes
21		01-0909	Hex Machine Screw Nut (53-)	1	Yes
Not Shown		68-2512	Screw Pack	1	Yes
		657	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

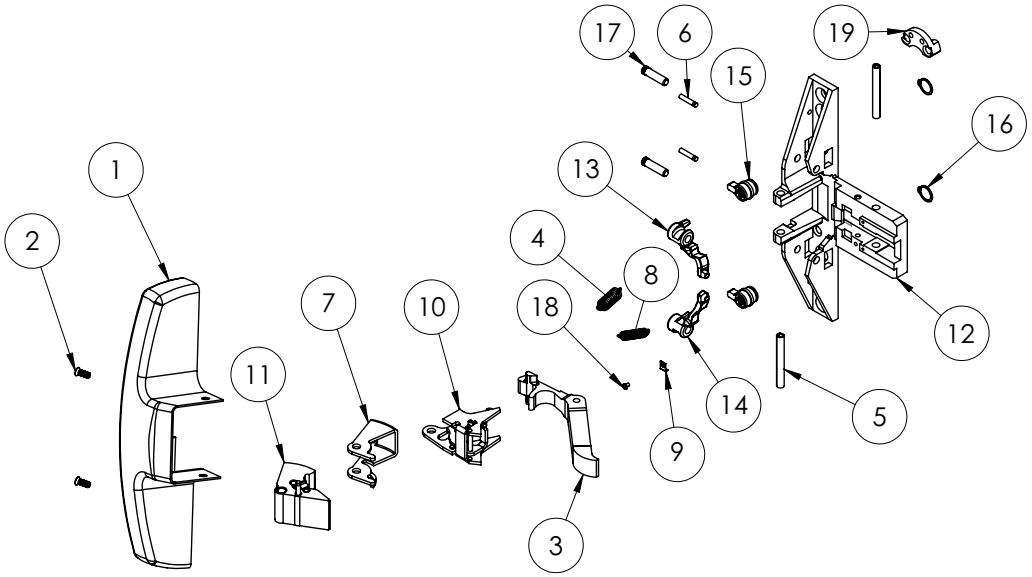
(12-/GL-/59-)8504 (12-/GL-/59-)8506 (12-/GL-/59-)8510
(12-/GL-/59-)8513 (12-/GL-/59-)8515 (12-/GL-/59-)8540
(12-/GL-/59-)8543 (12-/GL-/59-)8544 (12-/GL-/59-)8546
(12-/GL-/59-)8573 (12-/GL-/59-)8574

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-)GL- All functions	68-5881	LHRB/RHRB	YES
(12-)59- All functions	68-5882	LHRB/RHRB	YES

Item	Assy. No.	Part No.	Description	Qty	Sellable
1	N/A	68-1020	Cover[1]	1	Yes
2		—	Screw Pack[1]	1	Yes
3		68-1353	Lift Arm (Guarded)	1	Yes
4		98-0028	Latchbolt Spring	1	Yes
5		01-4512	Spirol Pin	2	Yes
6		01-0008	Groove Pin	2	No
7		68-1352	Guide	1	Yes
8		68-1394	Extension Spring	1	Yes
9		52-0310	Cable Clamp (59-)	1	Yes
10		68-5949	Guard Bracket & Switch Assembly (59-)	1	No
		68-5947	8500 Guard Bracket Assembly (Gl-)	1	No
11		68-4415	Guarded Latchbolt	1	Yes
12	68-6082	68-1624	8500 Chassis	1	Yes
13		68-1625	Lift Lever (RhRb)	1	
14		68-1626	Lift Lever (LhRb)	1	
15		94-0088	Cylinder Hub	2	
16		01-0005	Retaining Ring	2	
17		68-0479	Lift Lever Pivot Pin	2	
18	N/A	01-1482	Cr-Phms (#2-56 X 1/8") (59-)	1	Yes
19		13-0458	Cylinder Retainer Pack (04 & 044 Functions Only)	1	Yes
Not Shown		68-2512	Screw Pack	1	Yes
		657	Strike Pack	1	Yes

1. Indicates finish required



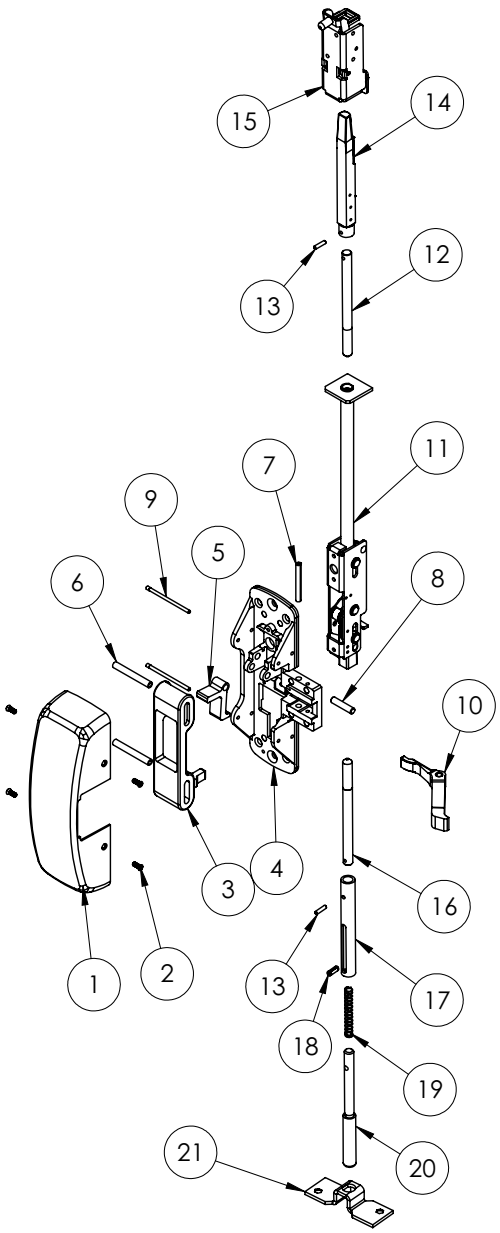
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-MD- 59-MD- MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack (W)*	1	Yes
		652	Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

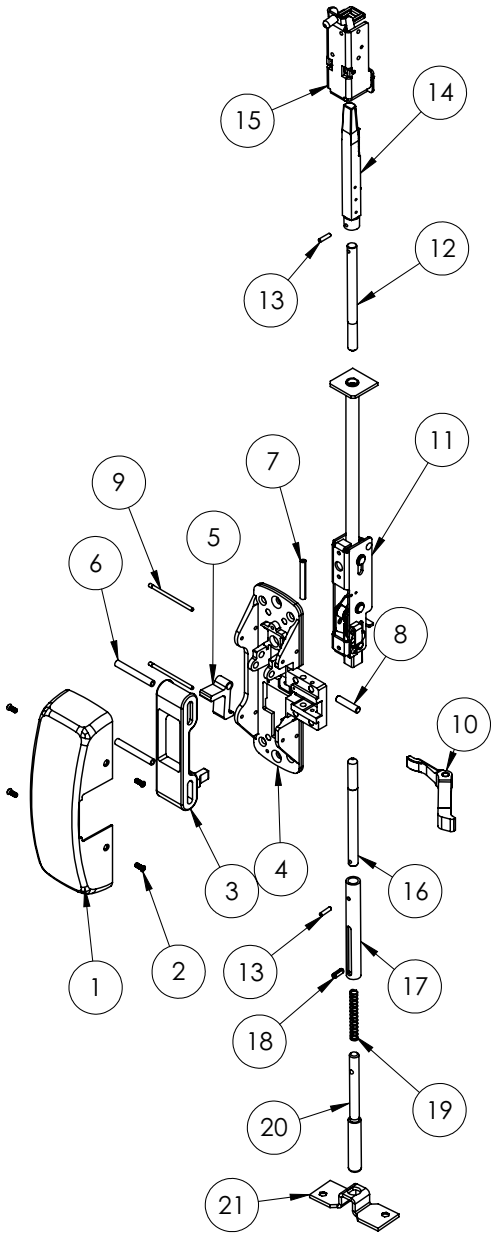
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-MD- 12-59-MD- 12-MD- (All Functions	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12- 53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack		Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-



A8231 12/17

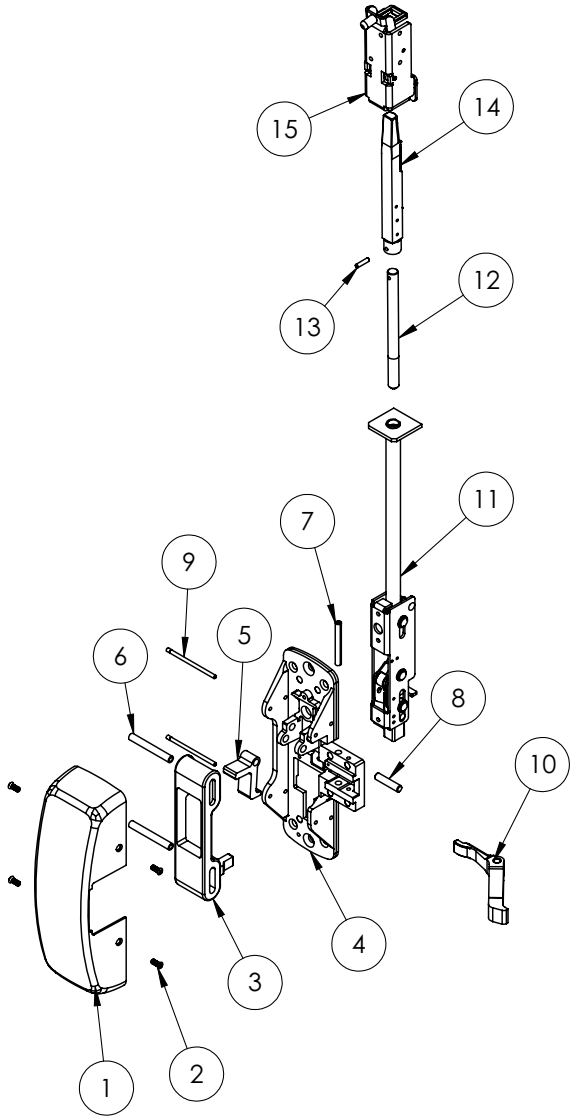
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-MD- 59-NB-MD- NB-MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

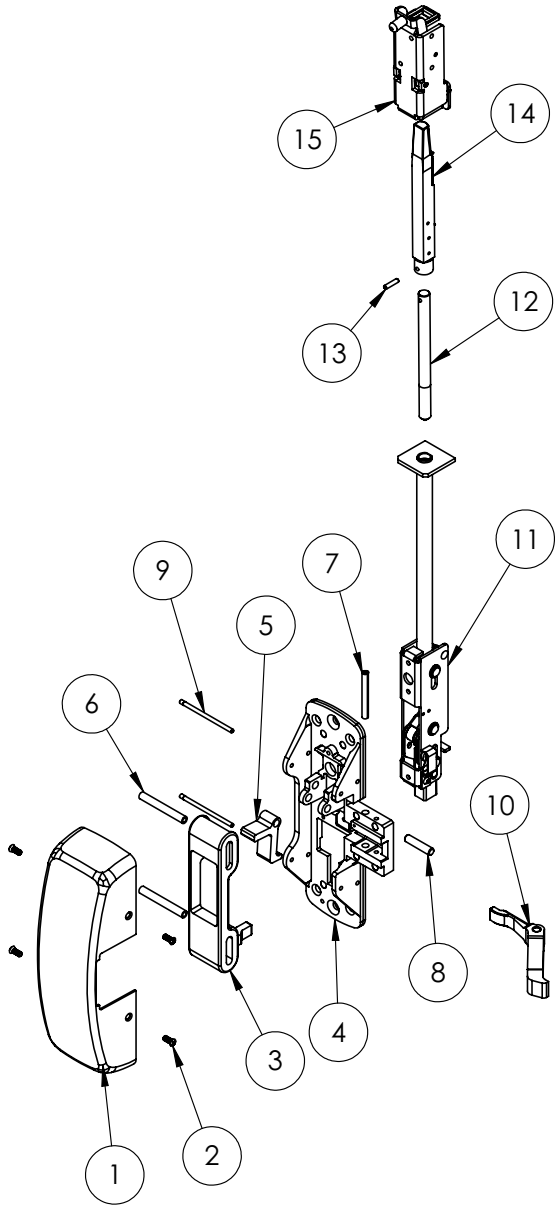
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-NB-MD- 12-59-NB-MD- 12-NB-MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		
11	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12- 53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
		68-5375	Top Case Assembly 1/4" Cladded		Yes
		68-5376	Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-



A8231 12/17

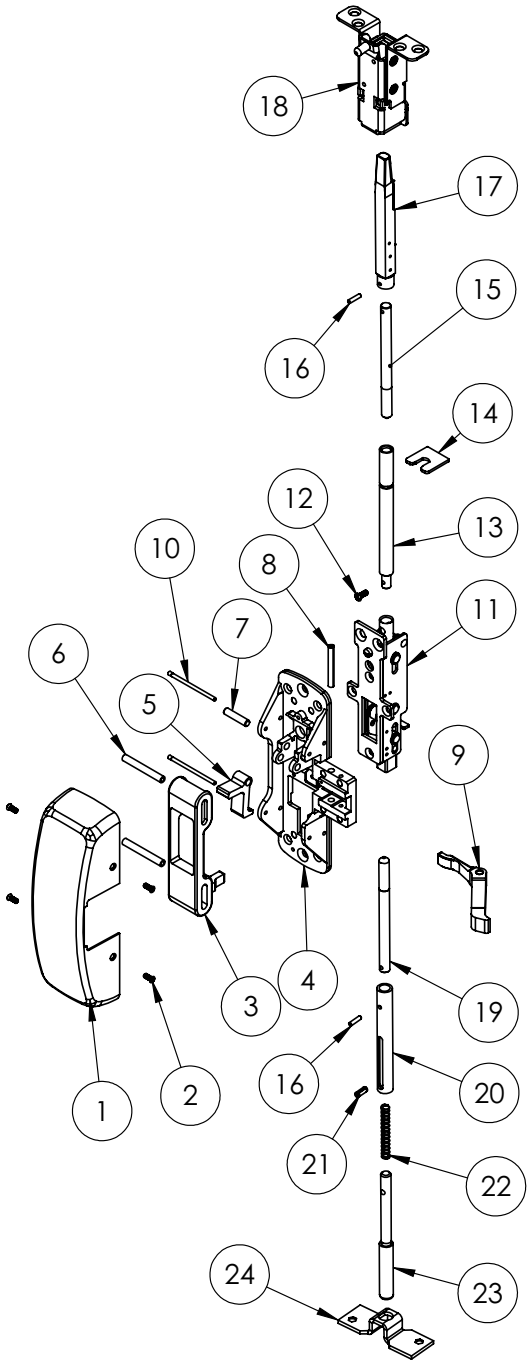
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-WD- 59-WD- WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	Inner Chassis Assembly	1	Yes
	68-3859		53- Inner Chassis Assembly[3]	1	Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	2	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	691B	660B	Bottom Rod[1,2]	1	Yes
20		94-0039	Bolt Sleeve	1	Yes
21		01-4389	Roll Pin	1	Yes
22		97-0454	Spring (Bottom Bolt)	1	Yes
23		94-0038	Bottom Bolt	1	Yes
24	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		652	Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-
4. Only when used w/ Aux Control



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

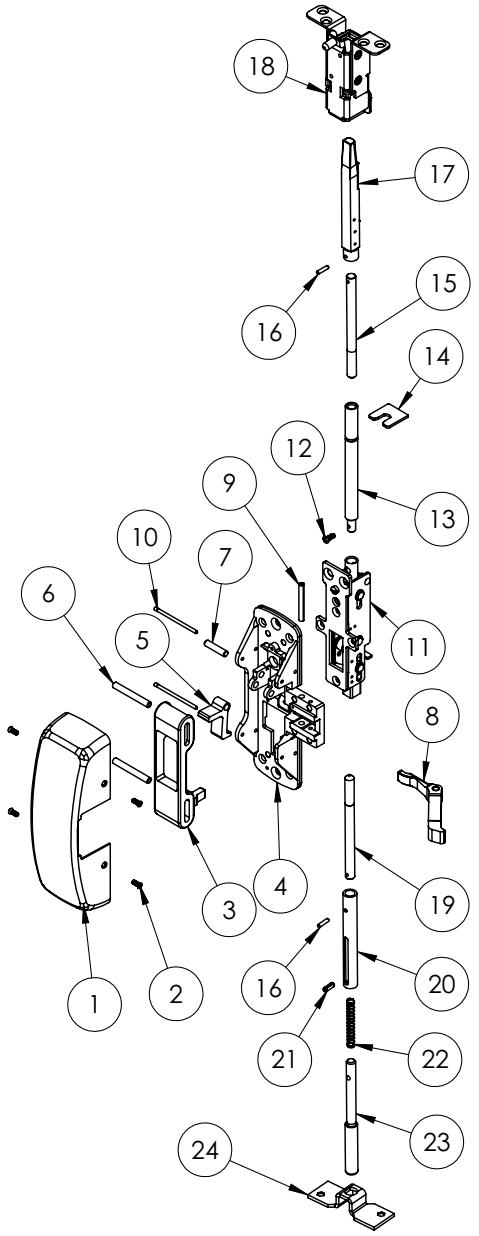
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

12-53-WD- 8606 8610 8613 8615
12-59-WD- 8640 8643 8646 8673
12-WD- 8674

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-WD- 12-59-WD- 12-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
9		01-4512	Spirol Pin	1	Yes
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	12-Inner Chassis Assembly	1	Yes
	68-3859		12-53- Inner Chassis Assembly[3]	1	Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	2	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and BracketAssembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	691B	660B	Bottom Rod[1,2]	1	Yes
20		94-0039	Bolt Sleeve	1	Yes
21		01-4389	Roll Pin	1	Yes
22		97-0454	Spring (Bottom Bolt)	1	Yes
23		94-0038	Bottom Bolt	1	Yes
24	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-
4. Only when used w/ Aux Control

A8231 12/17

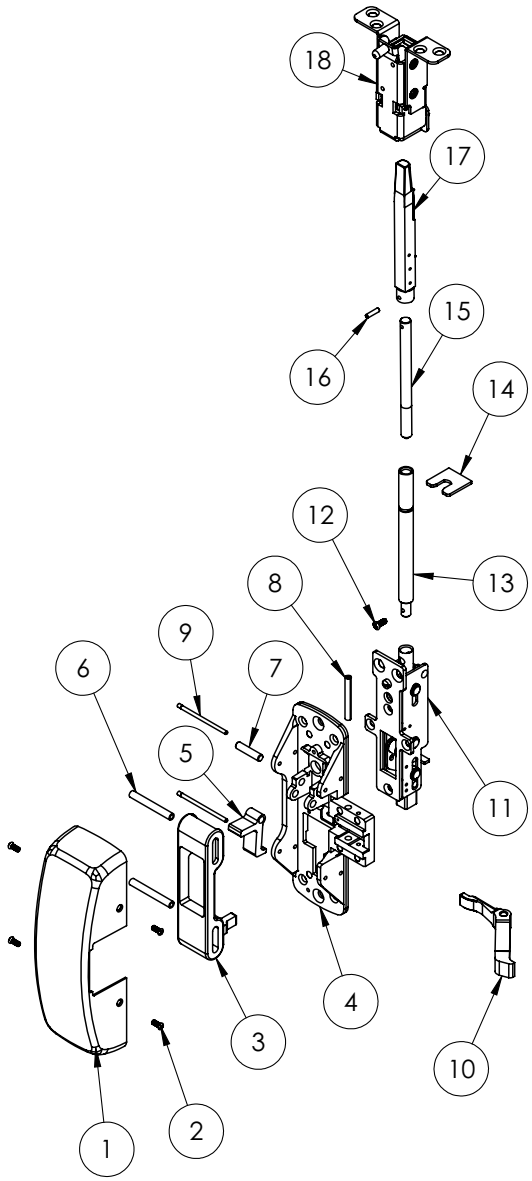
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-WD- 59-NB-WD NB-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
9		68-0012	Roller (Main Slide)	1	Yes
11	68-3580	N/A	Inner Chassis Assembly	1	Yes
	68-3859		53- Inner Chassis Assembly[3]		Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	1	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-
4. Only when used w/ Aux Control



A8231 12/17

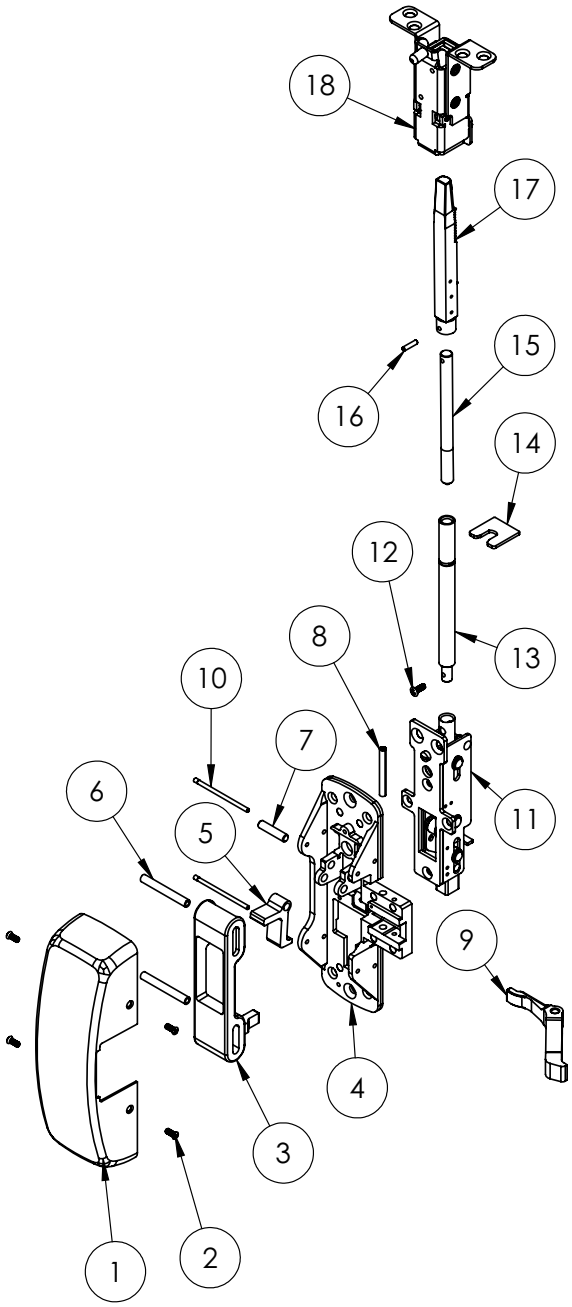
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
12-53-NB-WD- 12-59-NB-WD- 12-NB-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T (4)	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0112	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	12-Inner Chassis Assembly	1	Yes
	68-3859		12-53- Inner Chassis Assembly[3]		Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	1	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-
4. Only when used w/ Aux Control



A8231 12/17

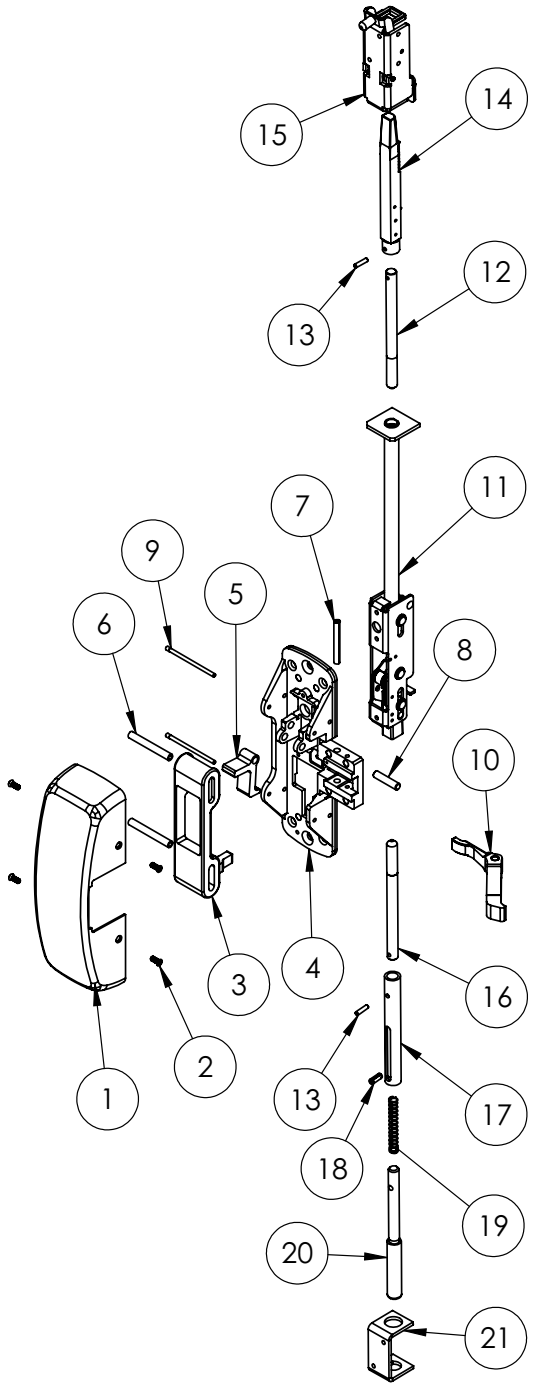
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-AD- 59-AD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0037	Bottom Case	1	Yes
		68-4389	Screw Pack (W)*	1	Yes
		640	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

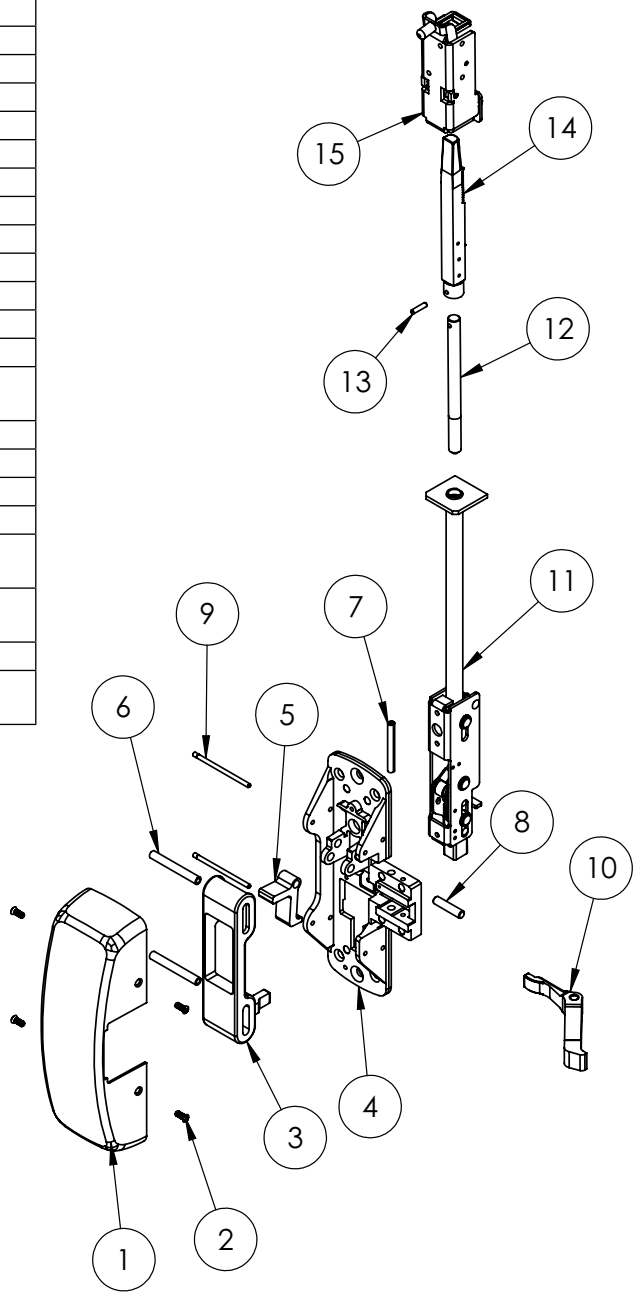
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
53-NB-AD- 59-NB-AD- AD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0241	Lift Arm	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		639	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



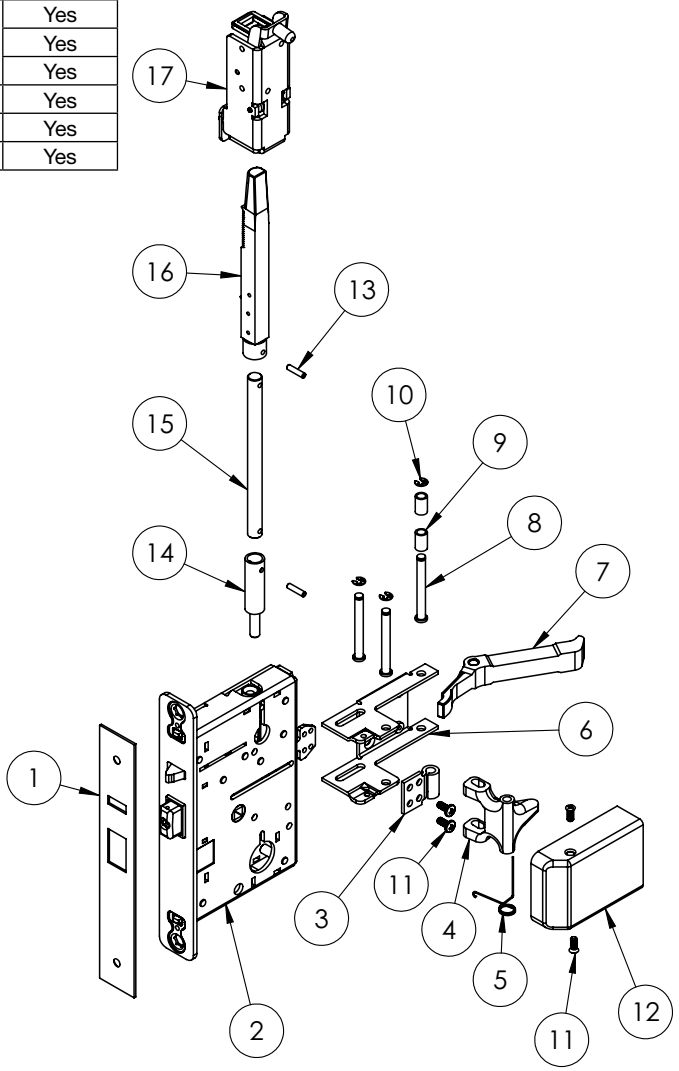
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-1186	Active Outside Front[1]	1	Yes
2	68-4239	N/A	Active Mortise Case	1	Yes
3	68-4264	68-1327	Link Connect (Pull Lever)	1	Yes
4		68-1309	Pull Lever Low Profile	1	Yes
5		68-1332	Torsion Spring (Pull Lever)	1	Yes
6		68-1313	Pivot Pin	3	Yes
7		68-0241	Lift Arm	1	Yes
8		68-1310	Pivot Bracket	1	Yes
9		01-4509	Retaining Ring	3	Yes
10		68-1311	Lift Arm Spacer	2	Yes
11	N/A	68-4373	Screw Pack (LP)	1	Yes
12		68-1317	Chassis Cover (LP)*	1	Yes
13	692L	01-0696	Coiled Pin	2	Yes
14		68-1339	Connecting Tube	1	Yes
15		661L	Top Rod (LP)	1	Yes
16		68-4840	Latch Bolt Assembly	1	Yes
17	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Panel		Yes
	68-5376		Top Case Assembly 1/2" Panel		Yes
	N/A	68-4389	Screw Pack	1	Yes
		650	Strike Pack	1	Yes
		77-0883	A.S.A. Strike (Curved Lip)*[2]	1	Yes

*Specify Finish
1. Only available in 32D finish
2. LS function only



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

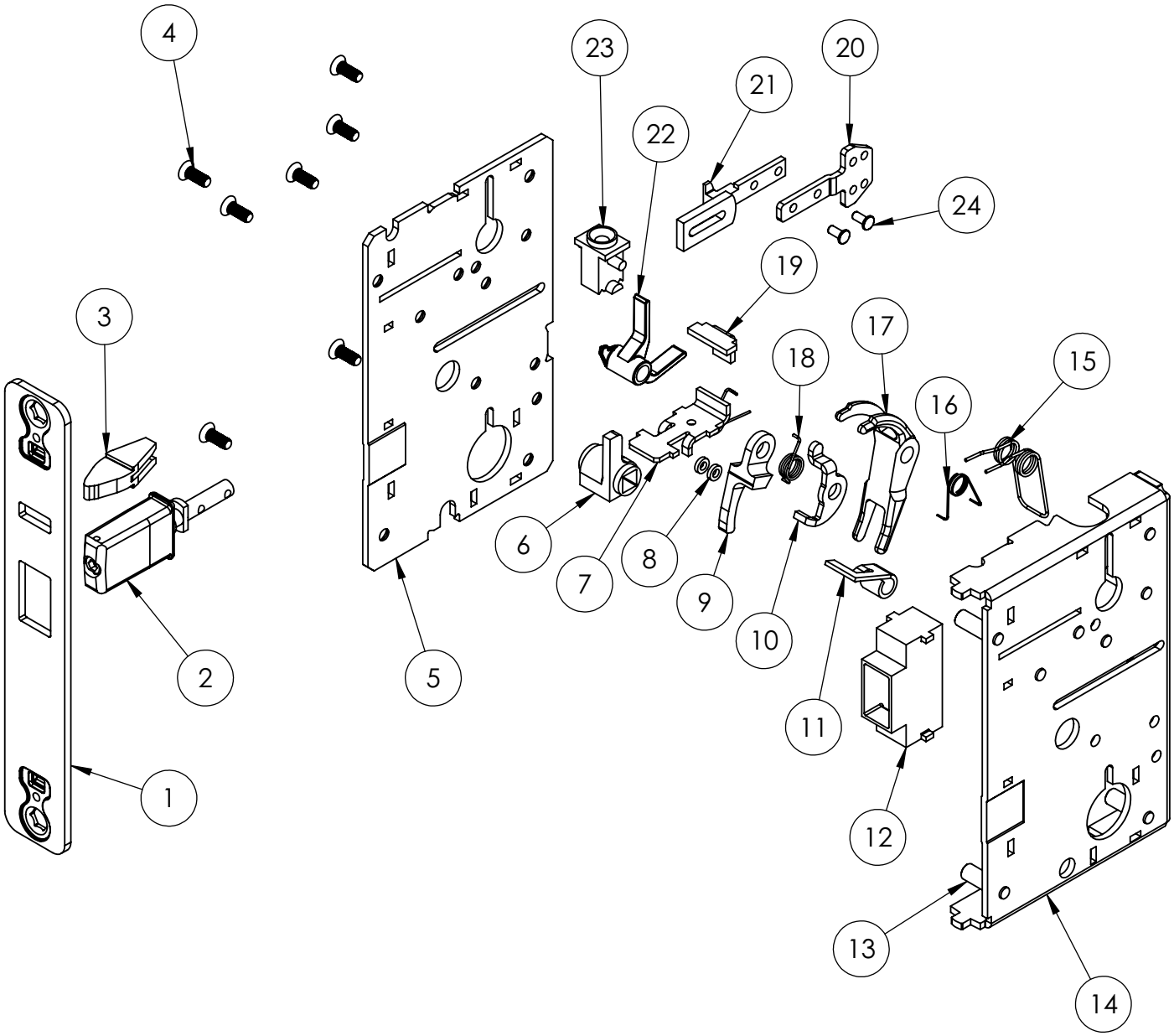
Item	Part No.	Description	Qty	Sellable
1	68-1188	Active Inside Front	1	No
2	68-1167	Active Latchbolt	1	Yes
3	68-1166	Activation Bolt	1	Yes
4	01-4402	#8-32x7/16" Flat PH U/C MS	7	Yes
5	68-1338	Mortise Cap	1	No
6	68-1476	Outside Hub (LP)	1	Yes
7	68-1291	Slide	1	No
8	68-1330	Bushing (LP)	2	Yes
9	68-1168	Active Case Pivot	1	Yes
10	68-1172	Retractor	1	Yes
11	68-1293	Fire Stop	1	Yes
12	68-1220	Active Bolt Guide	1	Yes
13	82-0294	Post (Screw and Case)	8	No
14	68-1337	Mortise Case	1	No
15	68-1253	Spring (Top Mount)	1	Yes
16	68-1265	Spring (Active Lever)	1	Yes
17	68-1333	Active Lever	1	Yes
18	68-1198	Torsion Spring (Retractor)	1	Yes
19	68-1246	Top Pusher Guide	1	Yes
20	68-1328	Link Latchbolt Tail	1	No
21	68-1334	Latchbolt Extension/Slide	1	No
22	68-1292	Upper Guard	1	Yes
23	68-1336	Top Mount	1	Yes
24	01-0424	Rivet	2	No

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

12-LP **8606** **8610** **8613** **8615**
LP **8640** **8643** **8646** **8673**
12-LS **8674**
LS

SARGENT®
ASSA ABLOY



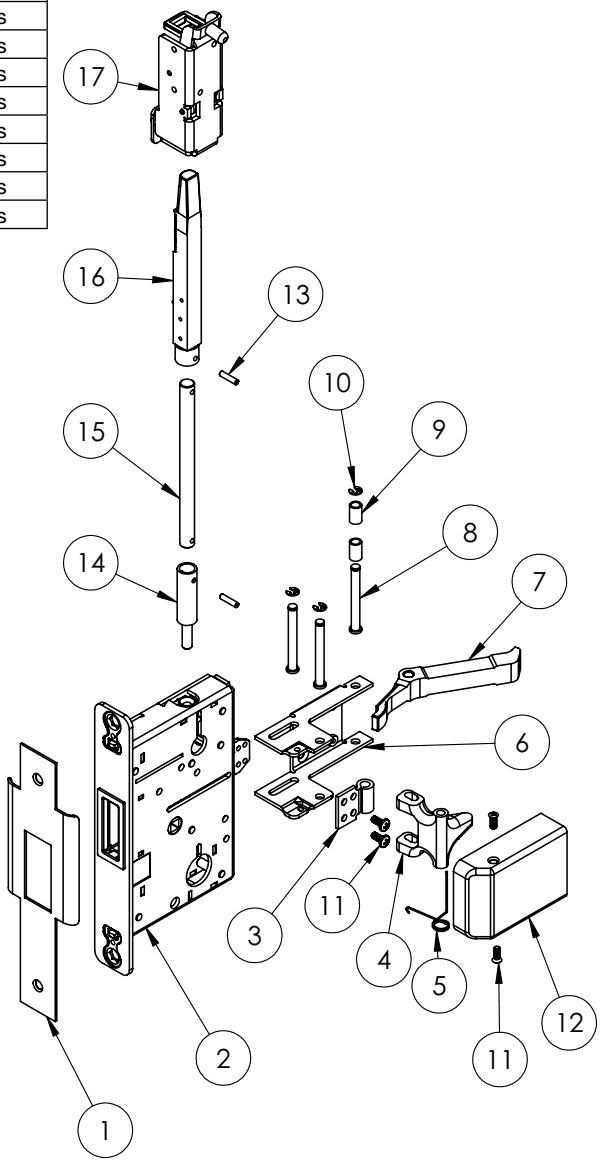
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-1183	Inactive Outside Front[1]	1	Yes
2	68-4238	N/A	Inactive Mortise Case	1	Yes
3	68-4264	68-1327	Link Connect (Pull Lever)	1	Yes
4		68-1309	Pull Lever Low Profile	1	Yes
5		68-1332	Torsion Spring (Pull Lever)	1	Yes
6		68-1313	Pivot Pin	3	Yes
7		68-0241	Lift Arm	1	Yes
8		68-1310	Pivot Bracket	1	Yes
9		01-4509	Retaining Ring	3	Yes
10		68-1311	Lift Arm Spacer	2	Yes
11	N/A	68-1317	Chassis Cover (LP)*	1	Yes
12		68-4373	Screw Pack (LP)	1	Yes
13	692L	01-0696	Coiled Pin	2	Yes
14		68-1339	Connecting Tube	1	Yes
15		661L	Top Rod (LP)	1	Yes
16		68-4840	Latch Bolt Assembly	1	Yes
17	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Panel		Yes
	68-5376		Top Case Assembly 1/2" Panel		Yes
	N/A	68-4389	Screw Pack	1	Yes
		650	Strike Pack	1	Yes

*Specify Finish
1. Only available in 32D finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

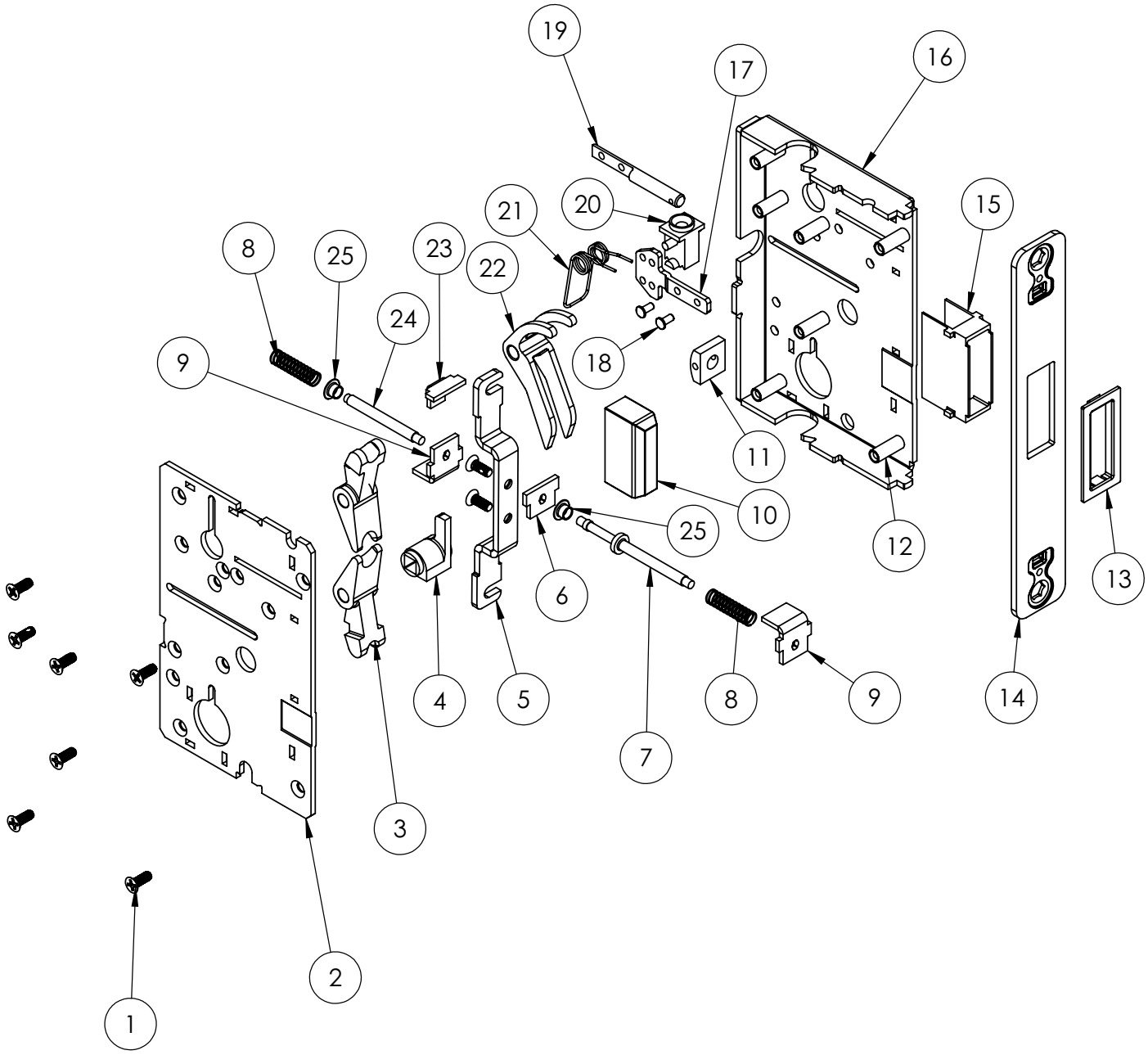
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty	Sellable
1	01-4402	#8-32x7/16" Flat PH U/C MS	9	Yes
2	68-1338	Mortise Cap	1	No
3	68-1164	Pusher Lever	2	Yes
4	68-1476	Outside Hub (LP)	1	Yes
5	68-1174	Pusher Slide	1	Yes
6	68-1176	Pusher Rod Guide	1	No
7	68-1177	Pusher Rod	1	No
8	99-0057	GD Bolt Spring	2	Yes
9	68-1491	Rod Guide Stop	2	No
10	68-1163	Pusher Bolt	1	Yes
11	68-1329	Inactive Latchbolt Actuator	1	No
12	82-0294	Post (Screw and Case)	7	No
13	68-1531	Inactive Bolt Guide	1	Yes
14	68-1187	Inactive Inside Front	1	No
15	68-1222	Inactive Bolt Guide	1	Yes
16	68-1337	Mortise Case	1	No
17	68-1328	Link Latchbolt Tail	1	No
18	01-0424	Rivet	2	No
19	68-1335	Inactive Latchbolt Tail	1	No
20	68-1336	Top Mount	1	Yes
21	68-1253	Spring (Top Mount)	1	Yes
22	68-1405	Inactive Lever	1	Yes
23	68-1246	Top Pusher Guide	1	Yes
24	68-1251	Pusher Rod	1	No
25	99-0072	GD Bolt Eyelet	2	Yes

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



A8231 12/17

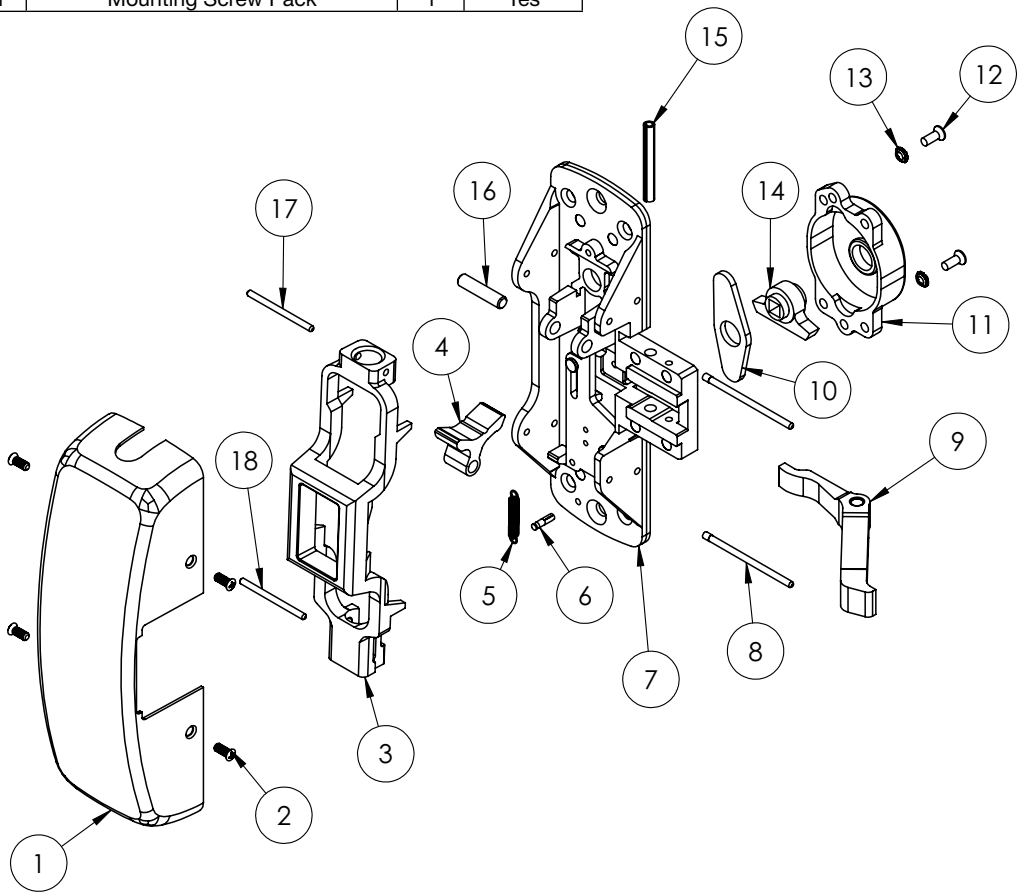
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
06, 13	68-2201 (LHRB)	Chassis Assembly	Yes
	68-2202 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-2201(LHRB) 68-2202(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
8		68-0323	Chassis Pin	2	Yes
9		68-0241	Lift Arm	1	Yes
10		97-0043	Knob Hub Retainer	1	Yes
11		68-0367	Knob Hub Cover	2	Yes
12		01-3384	8-32x7/16 PH FH MS	2	Yes
13		01-0930	Countersunk Lock Washer	2	Yes
14		97-0042	Knob Hub	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-0324	Lift Lever Pivot Pin	1	Yes
17	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

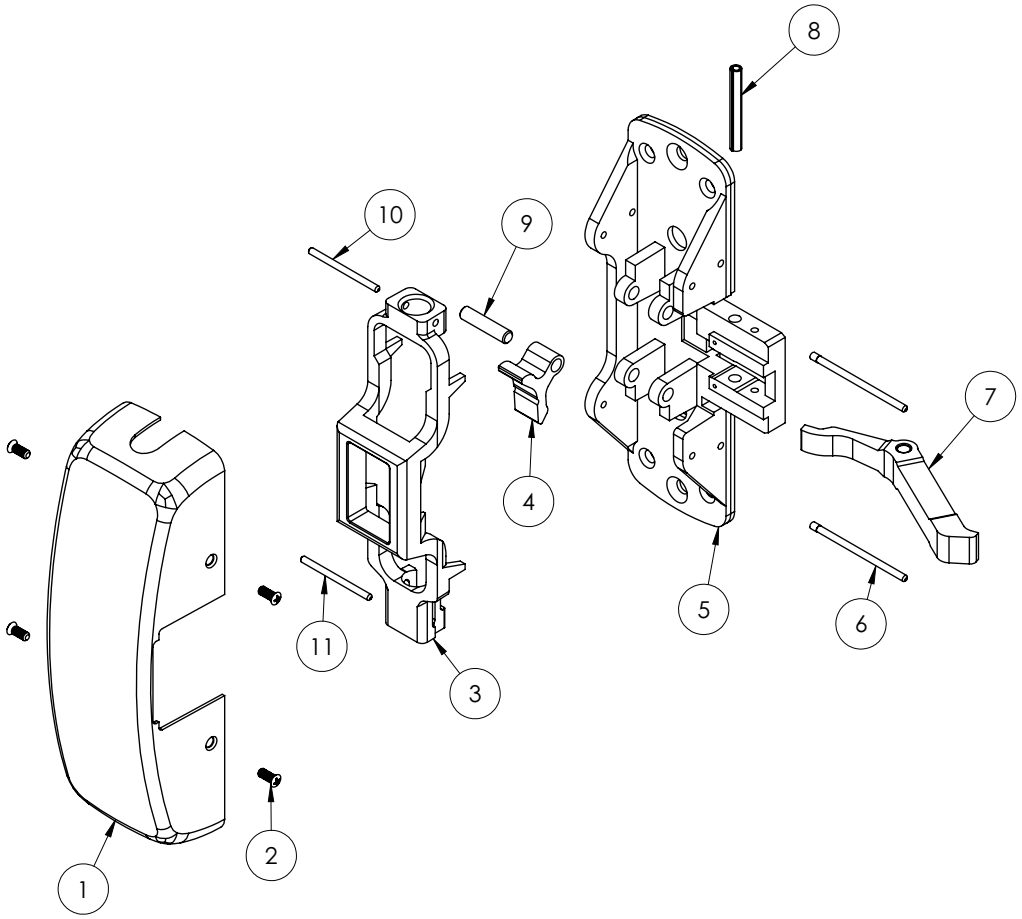
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
10, 40	68-2163 (LHRB)	Chassis Assembly	Yes
	68-2164 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2163(LHRB) 68-2164(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		68-0326	Chassis	1	Yes
6		68-0323	Chassis Pin	2	Yes
7		68-0241	Lift Arm	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0324	Lift Lever Pivot Pin	1	Yes
10	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
11		97-0048	Bottom Rod Adjustment Pin	1	Yes
12		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

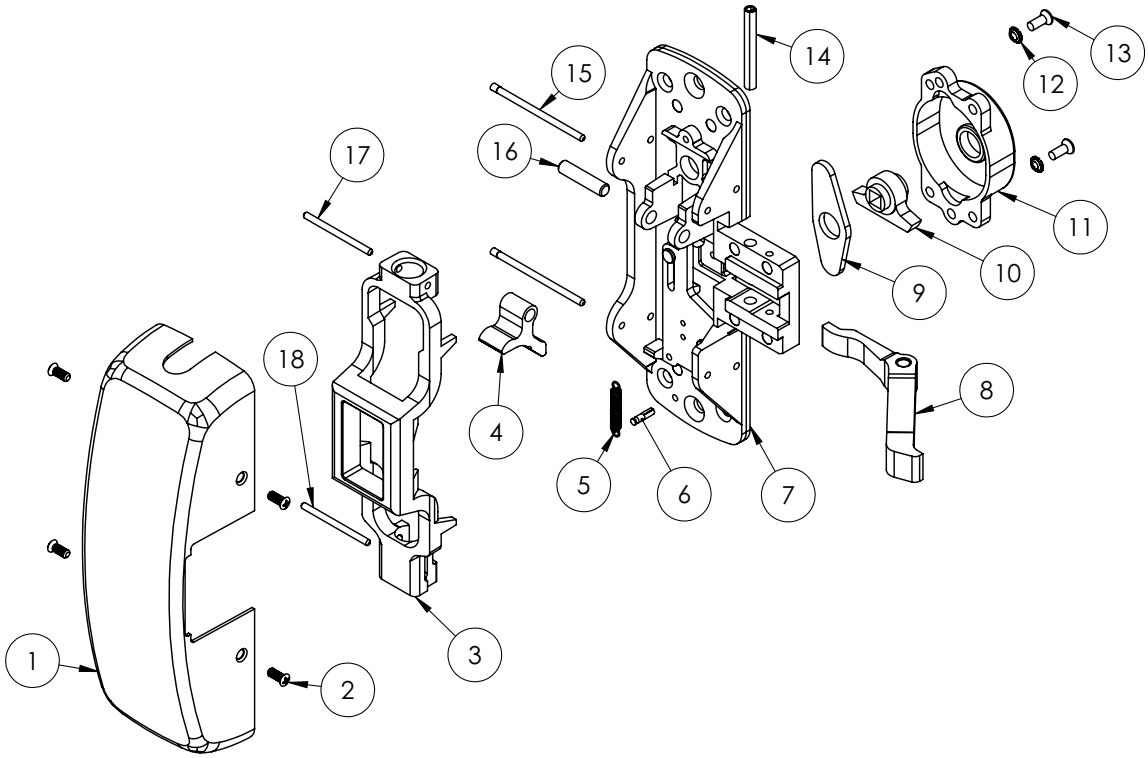
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
15, 43, 46, 73, 74	68-2207 (LHRB)	Chassis Assembly	Yes
	68-2208 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Cover Screw Pack*	1	Yes
3	68-2207(LHRB) 68-2208(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
8		68-1137	Lift Arm	1	Yes
9		97-0043	Knob Hub Retainer	1	Yes
10		97-0042	Knob Hub	1	Yes
11		68-0367	Knob Hub Cover	2	Yes
12		01-0930	Countersunk Lock Washer	2	Yes
13		01-3384	8-32x7/16 PH FH MS	2	Yes
14		01-4512	Spirol Pin	1	Yes
15		68-0323	Chassis Pin	2	Yes
16		68-0324	Lift Lever Pivot Pin	1	Yes
17	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

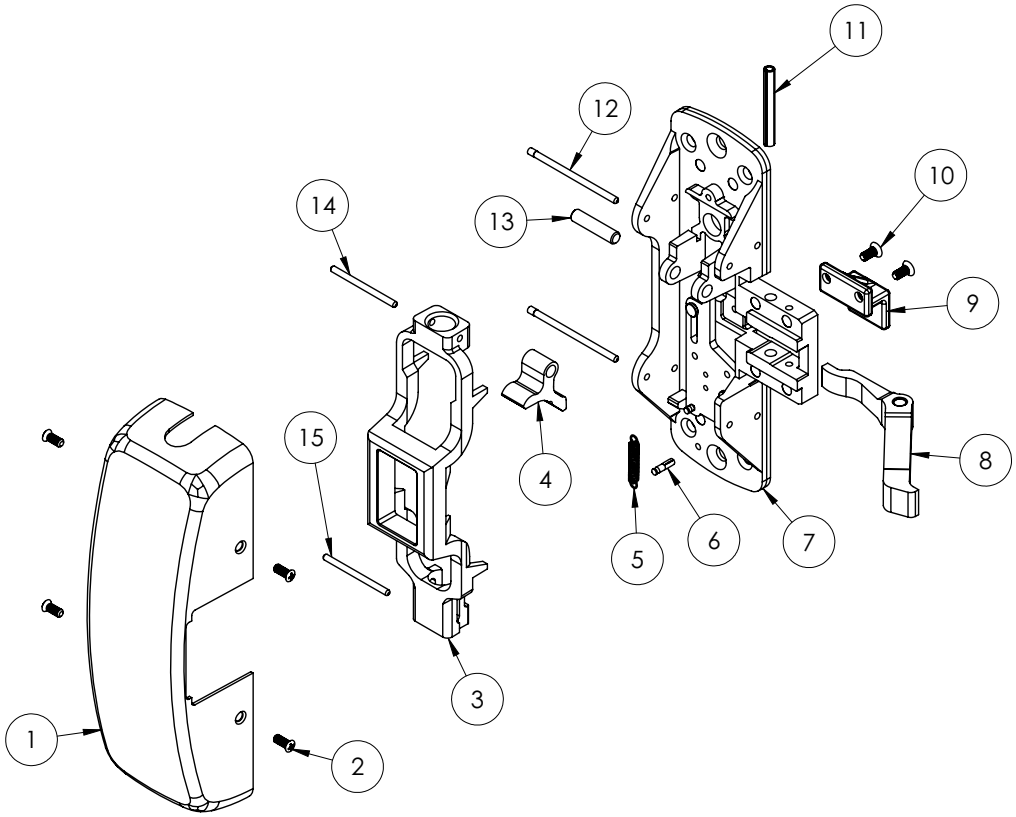
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
28	68-2210 (LHRB)	Chassis Assembly	Yes
	68-2211 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2210(LHRB) 68-2211(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2415	Chassis and Slide Assembly, LHRB	1	No
		68-2416	Chassis and Slide Assembly, RHRB		No
8		68-0241	Lift Arm	1	Yes
9		97-0089	Thumb Piece Lever	1	Yes
10		01-1146	8-32x3/8 PH FH U'CUT Screw	2	Yes
11		01-4512	Spirol Pin	1	Yes
12		68-0323	Chassis Pin	2	Yes
13		68-0324	Lift Lever Pivot Pin	1	Yes
14	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
15		97-0048	Bottom Rod Adjustment Pin	1	Yes
16		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

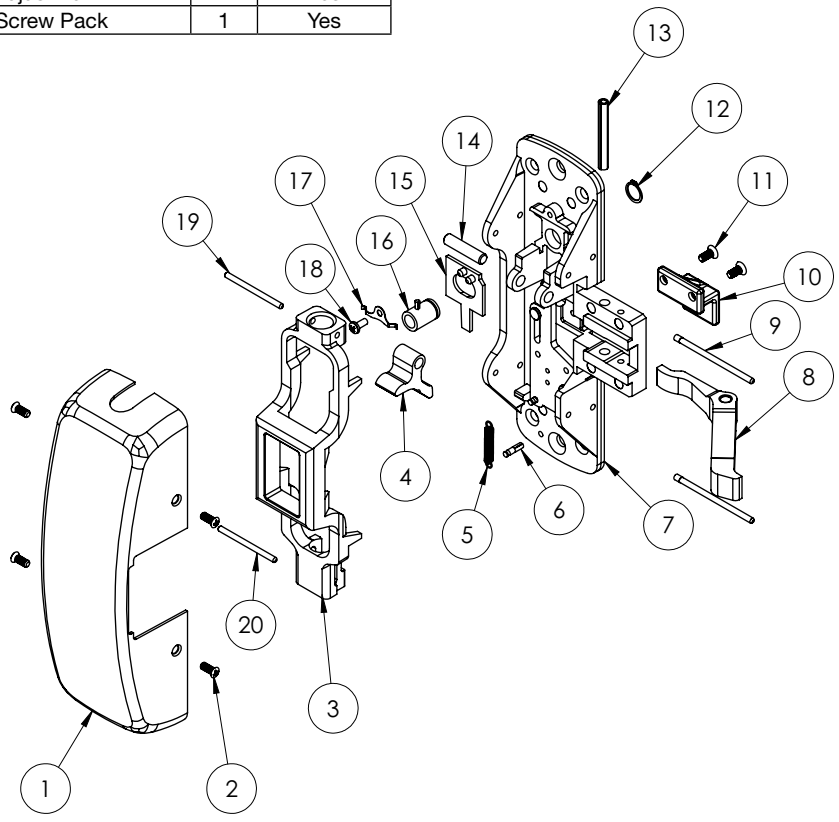
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
62, 63	68-2204 (LHRB)	Chassis Assembly	Yes
	68-2205 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2204(LHRB) 68-2205(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2415	Chassis and Slide Assembly, LHRB	1	No
		68-2416	Chassis and Slide Assembly, RHRB		No
8		68-0241	Lift Arm	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		97-0089	Thumb Piece Lever	1	Yes
11		01-1146	8-32x3/8 PH FH U'CUT Screw	2	Yes
12		01-0005	Retaining Ring	1	Yes
13		01-4512	Spirol Pin	1	Yes
14		68-0324	Lift Lever Pivot Pin	1	Yes
15		68-2198	Locking Slide Assembly, LHRB	1	Yes
		68-2199	Locking Slide Assembly, RHRB		Yes
16		97-2048	Cylinder Hub and Pin Assembly	1	Yes
17		68-0368	Locking Slide Spring, LHRB	1	Yes
		97-0006	Locking Slide Spring, RHRB		Yes
18		01-1190	6-32x5/16 PH PNHD Self Tap	1	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

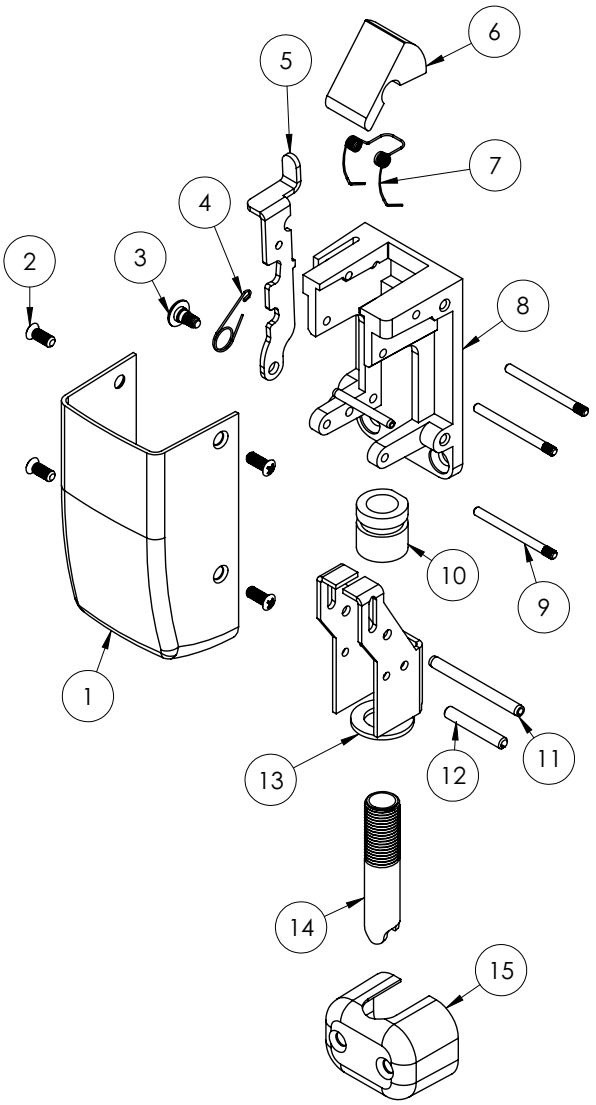
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	97-2434 Manufactured Before 11/11/2002	Top Case Assembly	Yes
	68-4557 Manufactured After 11/11/2002		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2434	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		97-0296	Latch Bolt	1	Yes
7		97-0300	L.B. Spring	1	Yes
8		97-0299	Chassis	1	Yes
9		97-0294	Pivot Pin	3	Yes
11		01-0461	Spirol Pin	1	Yes
12		01-0002	Roll Pin	1	Yes
3	68-4557	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		97-0296	Latch Bolt	1	Yes
7		97-0300	L.B. Spring	1	Yes
8		97-0299	Chassis	1	Yes
9		97-0294	Pivot Pin	1	Yes
10		68-1455	Top Rod Adjuster	1	Yes
11		01-0461	Spirol Pin	1	Yes
12		01-0002	Roll Pin	1	Yes
13		97-0298	Top Slide	1	Yes
14	N/A	670T	Top Rod	1	Yes
15		97-0020	Rod Guide*	1	Yes
16		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

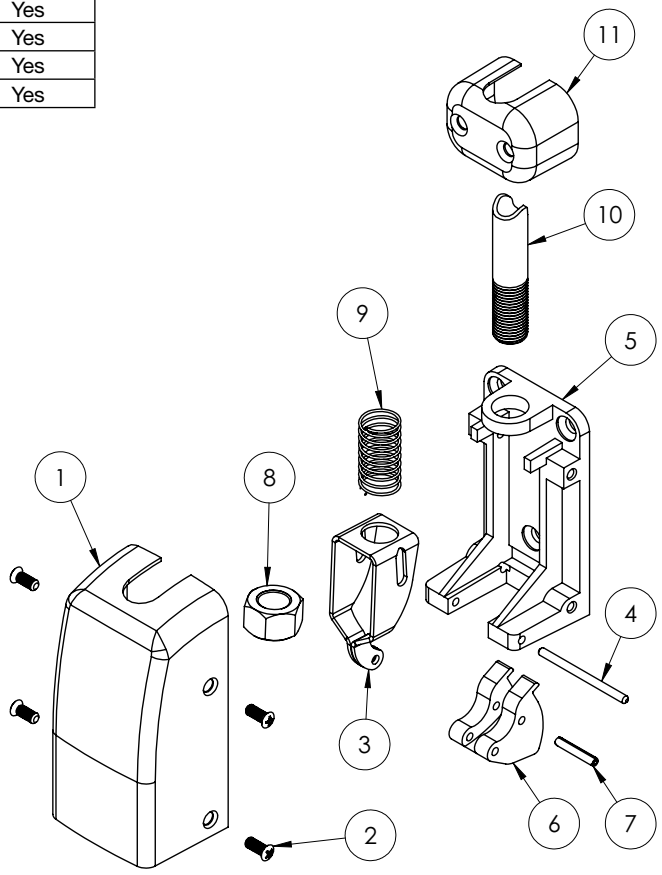
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2038 (Manufactured Before 11/11/2002)	Bottom Case Assembly	Yes
	68-4549 (Manufactured After 11/11/2002)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Bottom Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2038	97-0035	Retractor	1	Yes
4		97-0084	Adjustment Pin, Bottom Rod	1	Yes
5		97-0025	Bottom Chassis	1	Yes
6		97-0053	Bottom Latch Bolt	1	Yes
7		01-0697	Spirol Pin	1	Yes
3	68-4549	97-0035	Retractor	1	Yes
4		97-0084	Adjustment Pin, Bottom Rod	1	Yes
5		97-0025	Bottom Chassis	1	Yes
6		97-0053	Bottom Latch Bolt	1	Yes
7		01-0697	Spirol Pin	1	Yes
8		97-0572	Rod Adjustment Nut	1	Yes
9	N/A	97-0101	Spring, Compression	1	Yes
10		670B	Bottom Rod	1	Yes
11		97-0020	Rod Guide*	1	Yes
12		624	Bottom Strike Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

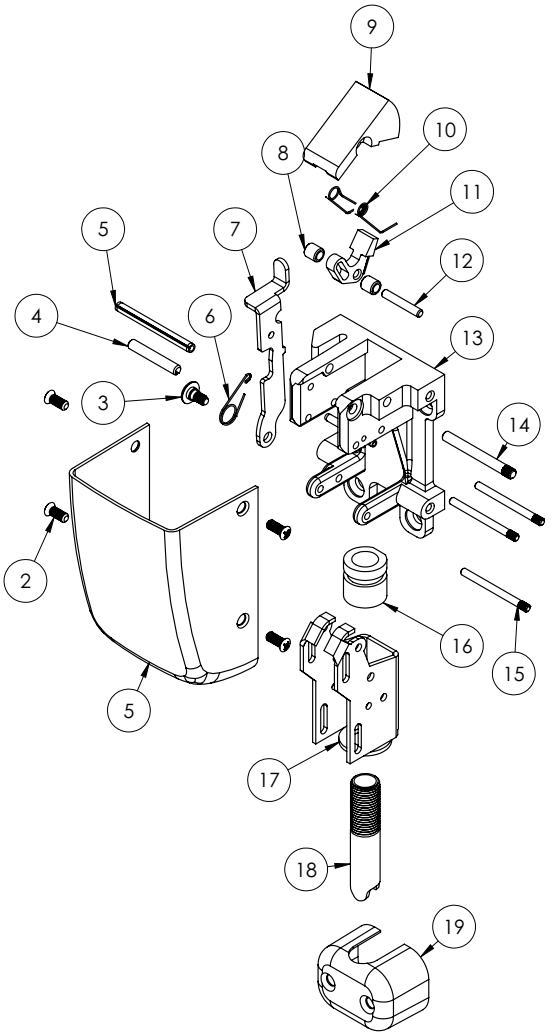
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	97-2693 Manufactured Before 11/11/2002	Top Case Assembly	Yes
	68-4559 Manufactured After 11/11/2002		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-4559	97-0065	Latch Release Lever Pin	1	Yes
4		01-0002	Roll Pin	1	Yes
5		01-0461	Spirol Pin	1	Yes
6		97-0579	Spring, Torsion	1	Yes
7		97-0399	Latch Retracting Lever	1	Yes
8		97-0391	Sleeve	2	Yes
9		97-0398	Latch Bolt	1	Yes
10		97-0400	Top Case Spring	1	Yes
11		97-0405	Guard Lever	1	Yes
12		97-0393	Pivot Pin	1	Yes
13		97-0402	Top Chassis	1	Yes
14		97-0394	Latch Bolt Pivot Pin	1	Yes
15		97-0294	Pivot Pin	3	Yes
16		68-1455	Top Rod Adjuster	1	Yes
17		97-0397	Slide	1	Yes
3	97-2963	97-0065	Latch Release Lever Pin	1	Yes
5		01-0461	Spirol Pin	1	Yes
6		97-0579	Spring, Torsion	1	Yes
7		97-0399	Latch Retracting Lever	1	Yes
8		97-0391	Sleeve	2	No
9		97-0398	Latch Bolt	1	Yes
10		97-0400	Top Case Spring	1	No
11		97-0405	Guard Lever	1	No
12		97-0393	Pivot Pin	1	No
13		97-0402	Top Chassis	1	Yes
14		97-0394	Latch Bolt Pivot Pin	1	Yes
15		97-0294	Pivot Pin	3	Yes
17		97-0397	Slide	1	Yes
18	N/A	670T	Top Rod	1	Yes
19		97-0020	Rod Guide*	1	Yes
20		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

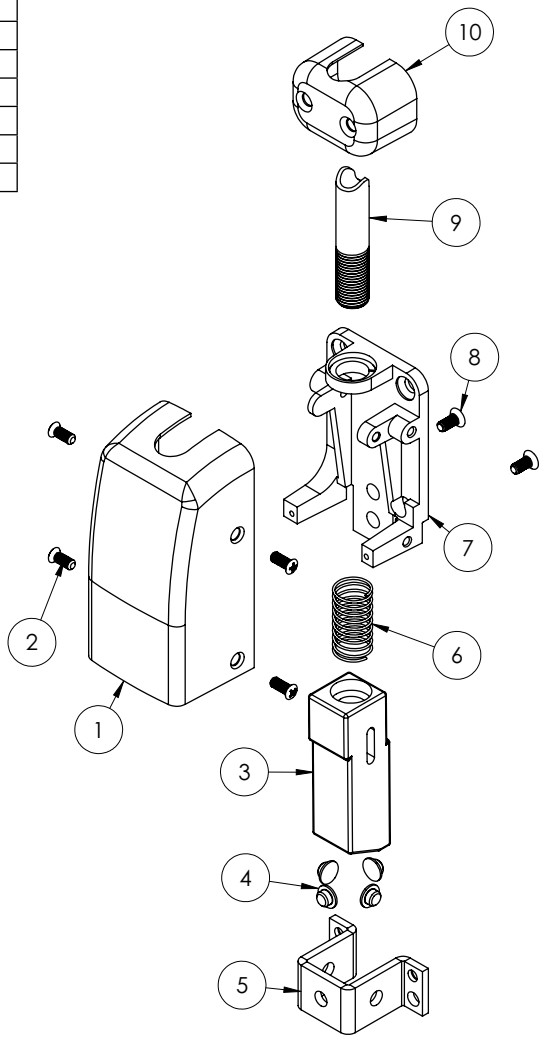
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2002	Bottom Case Assembly Manufactured Before 11/11/2002	Yes
	68-4558	Bottom Case Assembly Manufactured After 11/11/2002	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Bottom Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2002	97-0076	Bottom Bolt	1	Yes
4		97-0305	Nylon Insert	4	Yes
5		97-0270	Reinforcement	1	Yes
6		97-0101	Spring, Compression	1	Yes
7		97-0080	Chassis	1	Yes
8		01-4404	CR-FH #6 Head 8-32 Screw	2	Yes
3	68-4558	68-1454	Bottom Bolt	1	Yes
4		97-0305	Nylon Insert	4	Yes
5		97-0270	Reinforcement	1	Yes
6		97-0101	Spring, Compression	1	Yes
7		97-0080	Chassis	1	Yes
8		01-4404	CR-FH #6 Head 8-32 Screw	2	Yes
9	N/A	670B	Bottom Rod	1	Yes
10		97-0020	Rod Guide*	1	Yes
11		655	Flat Strike Pack (STD, HC)	1	Yes
		653	Bottom Strike Pack (FM)	1	Yes

*Specify Finish



A8231 12/17

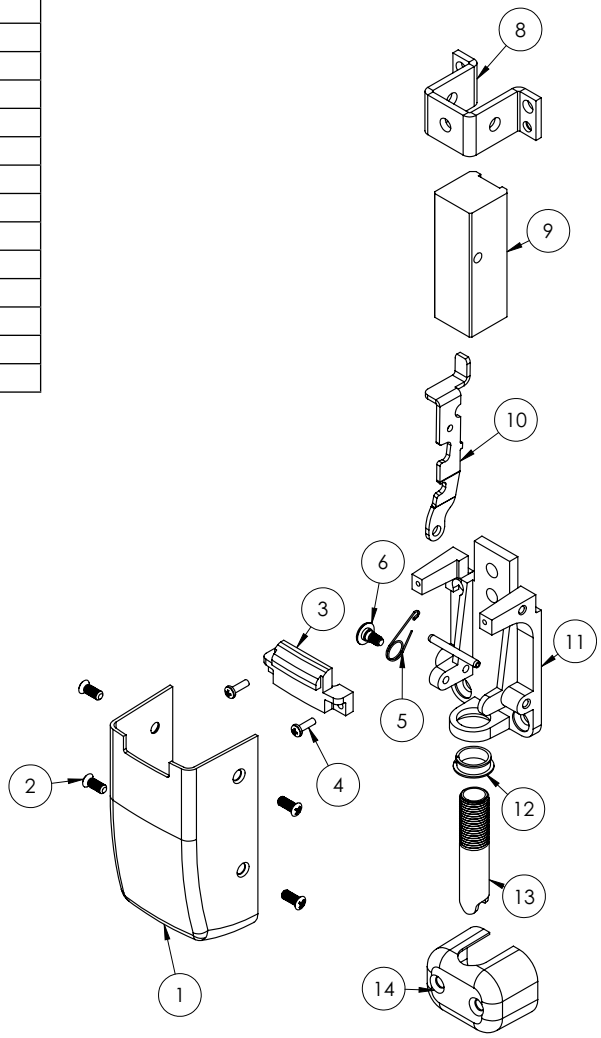
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2003	Top Case Assembly Manufactured Before 11/11/2002	Yes
	68-4561	Top Case Assembly Manufactured After 11/11/2002	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0084	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2003	97-0079	Top Case Filler	1	Yes
4		01-1490	#4-40 x 3/8 PH Pan MS	2	Yes
5		97-0579	Spring, Torsion	1	Yes
6		97-0065	Pin, Latch Release Lever	1	Yes
7		01-0695	Spirol Pin	1	Yes
8		97-0270	Top Reinforcement	1	Yes
9		97-2046	Top Slide Assembly	1	Yes
10		68-1155	Latch Release Lever	1	Yes
11		97-0080	Chassis	1	Yes
12		01-0476	Snap-In Nyliner	1	Yes
3	68-4561	97-0079	Top Case Filler	1	Yes
4		01-1490	#4-40 x 3/8 PH Pan MS	2	Yes
5		97-0579	Spring, Torsion	1	Yes
6		97-0065	Pin, Latch Release Lever	1	Yes
7		01-0695	Spirol Pin	1	Yes
8		97-0761	Top Reinforcement	1	Yes
9		68-4560	Top Slide Assembly	1	Yes
10		68-1665	Latch Release Lever	1	Yes
11		97-0080	Chassis	1	Yes
12		01-0476	Snap-In Nyliner	1	Yes
13	N/A	670T	Top Rod	1	Yes
14		97-0020	Rod Guide*	1	Yes
15		659	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

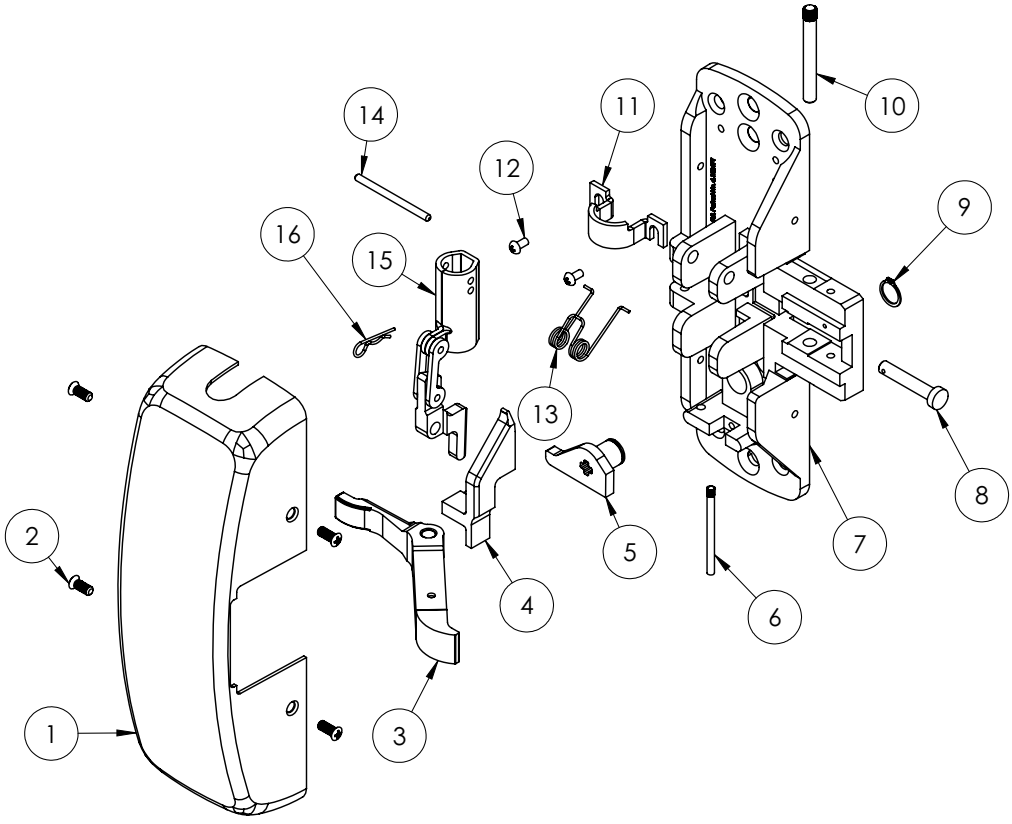
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	68-4568 (LHRB)	Chassis Assembly	Yes
	68-4569 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-4568(LHRB) 68-4569(RHRB)	68-1137	Lift Arm	1	Yes
4		68-1170	Outside Actuator, LH	1	Yes
		68-1171	Outside Actuator, RH		Yes
5		68-1208	ET Cam, LH	1	Yes
		68-1209	ET Cam, RH		Yes
6		68-1184	Guide Pin	1	Yes
7		68-1205	Chassis, LH	1	Yes
		68-1206	Chassis, RH		Yes
8		68-1191	Link Pin	1	Yes
9		01-0005	Retaining Ring	1	Yes
10		68-0239	Pivot Pin	1	Yes
11		68-1180	Tube Support	1	Yes
12		01-3595	Machine Screw	2	Yes
13		68-1193	Spring, Upper Link	1	Yes
14		97-0048	Rod Adjustment Pin	1	Yes
15		68-4270	Upper Link Assembly, LHRB	1	Yes
		68-4271	Upper Link Assembly, RHRB		Yes
16		68-1210	Hair Pin	1	Yes
17	N/A	68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

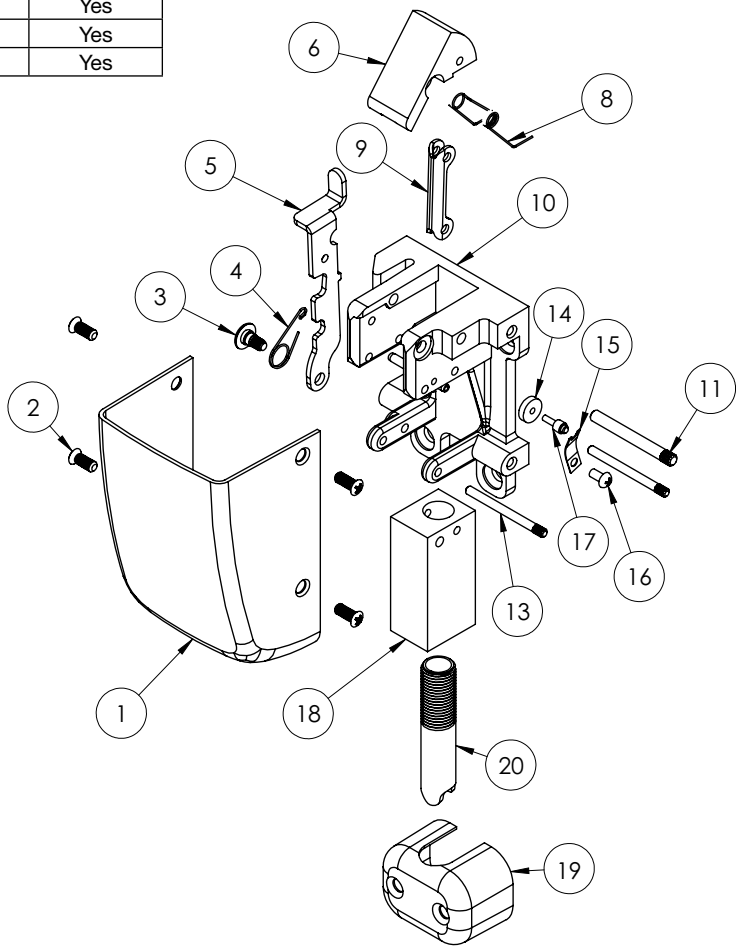
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	68-3933	Top Case Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0392	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-3933	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		68-1153	Top Case Latch Bolt	1	Yes
7		01-0697	Spirol Pin	2	Yes
8		97-0400	Top Case Spring	1	Yes
9		68-1460	Link, Pivot	1	Yes
10		97-0402	Top Chassis	1	Yes
11		97-0394	Pivot Pin, Latch Bolt	1	Yes
12		01-0461	Spirol Pin	1	Yes
13		97-0294	Pivot Pin	2	Yes
14		68-0991	Fusible Link	1	No
15		68-0419	Guide Spring	1	No
16		01-3563	#5-40 x 1/4 PH RD HD MS	1	No
17		68-0420	Pin, Fire Stop	1	No
18		68-1458	Top Rod Link	1	Yes
19	N/A	97-0020	Rod Guide*	1	Yes
20		670T	Top Rod	1	Yes
21		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

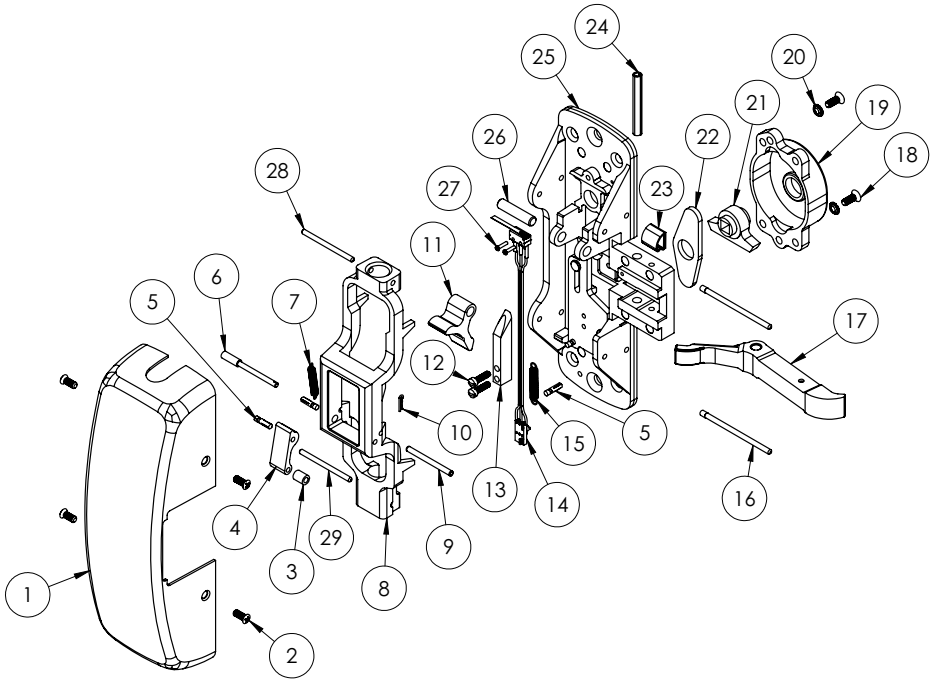
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
06, 13	68-3714 (LHRB)	Chassis Assembly	Yes
	68-3715 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3714(LHRB) 68-3715(RHRB)	68-1768	Spacer	1	No
4		68-1087	Locking Lever	1	No
5		01-0749	Groove Pin	3	No
6		68-1128	Slide Pivot Pin	1	No
7		68-1123	Lock Lever Spring	1	No
8		68-1671	Main Slide	1	No
9		68-1127	Roll Pin	1	No
10		98-0238	Guard Bracket Hairpin	1	Yes
11		68-1090	Lift Lever	1	Yes
12		01-4396	59-80 Machine Screw	2	No
13		68-1092	Lift Block	1	No
14		52-2217	Switch Assembly	1	Yes
15		97-0050	Knob Return Spring	1	Yes
16		68-0323	Chassis Pin	2	Yes
17		68-1137	Lift Arm	1	Yes
18		01-3384	8-32x7/16 PH FH MS	2	Yes
19		68-0367	Knob Hub Cover	1	Yes
20		01-0930	CS Lock Washer	2	Yes
21		97-0042	Knob Hub	1	Yes
22		97-0043	Knob Hub Retainer	1	Yes
23		01-0150	Wire Clip	1	Yes
24		01-4512	Spirol Pin	1	Yes
25		68-1105	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-1106	Chassis w/ Locking Slide Assembly, RHRB		No
26		68-0324	Lift Lever Pivot Pin	1	Yes
27		01-4381	Machine Screw	2	No
28	N/A	97-0049	Top Rod Adjustable Pin	1	Yes
29		97-0048	Bottom Rod Adjustable Pin	1	Yes
30		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

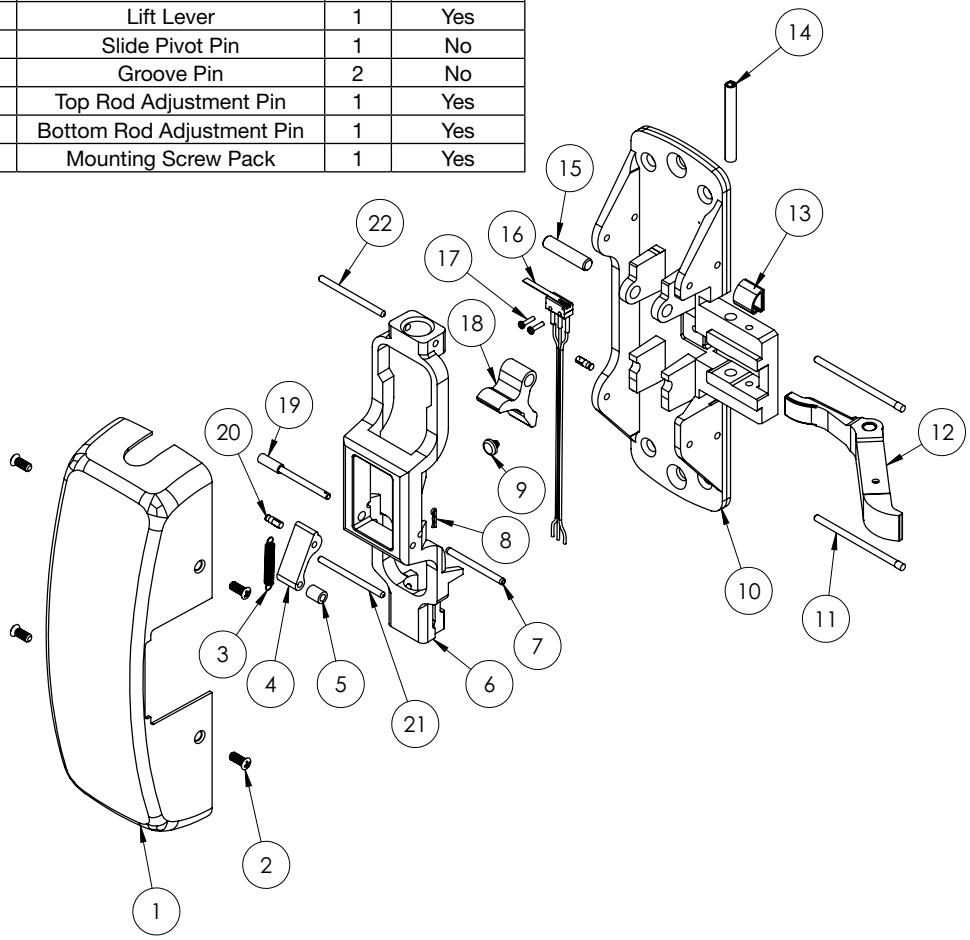
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
10, 40	68-3823 (LHRB)	Chassis Assembly	Yes
	68-3824 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3823(LHRB) 68-3824(RHRB)	68-1123	Spring, Locking Lever	1	No
4		68-1087	Locking Lever	1	No
5		68-1768	Spacer	1	No
6		68-1671	Main Slide	1	No
7		68-1127	Roll Pin	1	No
8		98-0238	Guard Bracket Hairpin	1	Yes
9		68-1294	Stop Pin	1	Yes
10		68-1113	Chassis, LHRB	1	No
		68-1114	Chassis, RHRB		No
11		68-0323	Chassis Pin	2	Yes
12		68-1137	Lift Arm	1	Yes
13		01-0150	Wire Clip	1	Yes
14		01-4512	Spirol Pin	1	Yes
15		68-0324	Lift Lever Pivot Pin	1	Yes
16		52-2217	Switch Assembly	1	Yes
17		01-4381	Machine Screw	2	No
18		68-1090	Lift Lever	1	Yes
19		68-1128	Slide Pivot Pin	1	No
20		01-0749	Groove Pin	2	No
21	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
22		97-0048	Bottom Rod Adjustment Pin	1	Yes
23		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

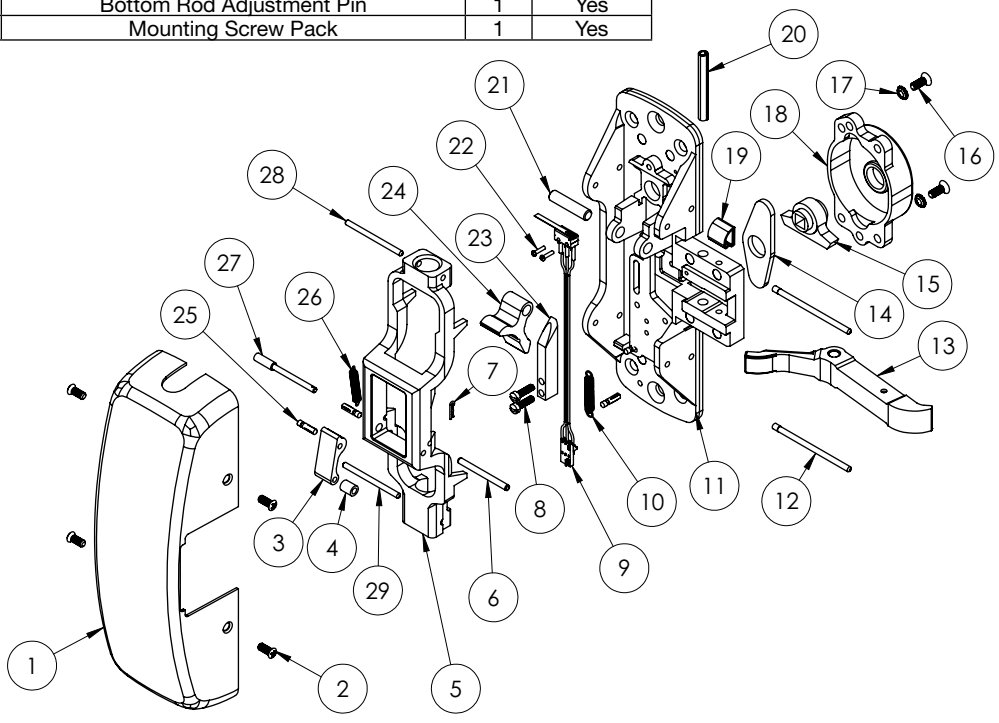
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
15, 43, 46, 73, 74	68-3717 (LHRB)	Chassis Assembly	Yes
	68-3718 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3717(LHRB) 68-3718(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	No
6		68-1127	Roll Pin	1	Yes
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	Yes
9		52-2217	Switch Assembly	1	Yes
10		97-0050	Knob Return Spring	1	Yes
11		68-2413	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis w/ Locking Slide Assembly, RHRB		No
12		68-0323	Chassis Pin	2	Yes
13		68-1137	Lift Arm	1	Yes
14		97-0043	Knob Hub Retainer	1	Yes
15		97-0042	Knob Hub	1	Yes
16		01-3384	8-32x7/16 PH FH MS	2	Yes
17		01-0930	Countersunk Lock Washer	2	Yes
18		68-0367	Knob Hub Cover	1	Yes
19		01-0150	Wire Clip	1	Yes
20		01-4512	Spirol Pin	1	Yes
21		68-0324	Lift Lever Pivot Pin	1	Yes
22		01-4381	Machine Screw	2	Yes
23		68-1092	Lift Block	1	Yes
24		68-1090	Lift Lever	1	Yes
25		01-0749	Groove Pin	3	No
26		68-1123	Spring, Locking Lever	1	No
27		68-1128	Slide Pivot Pin	1	No
28	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
29		97-0048	Bottom Rod Adjustment Pin	1	Yes
30		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

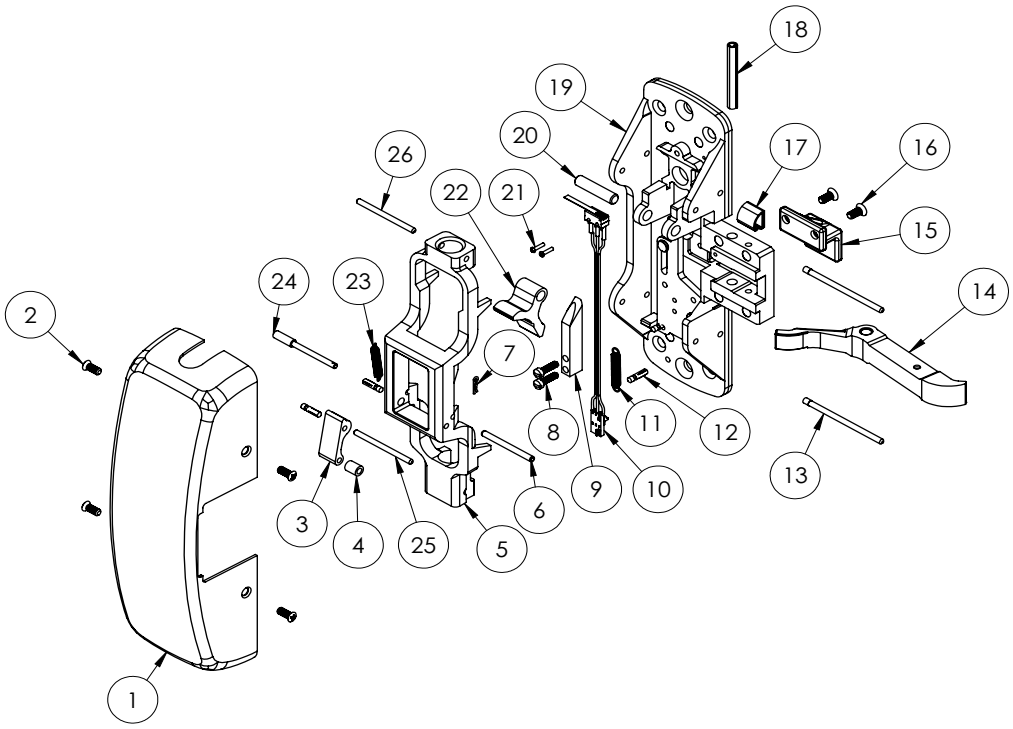
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
28	68-3829 (LHRB)	Chassis Assembly	Yes
	68-3830 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Auxillary Screw Pack*	1	Yes
3	68-3829(LHRB) 68-3830(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	Yes
9		68-1092	Lift Block	1	Yes
10		52-2217	Switch Assembly	1	Yes
11		97-0050	Knob Return Spring	1	Yes
12		01-0749	Groove Pin	3	No
13		68-0323	Chassis Pin	2	Yes
14		68-1137	Lift Arm	1	Yes
15		97-0089	Thumb Piece Lever	1	Yes
16		01-1146	8-32x3/8 PH FL U'CUT W/NY	1	Yes
17		01-0150	Wire Clip	1	Yes
18		01-4512	Spirol Pin	1	Yes
19		68-2413	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis w/ Locking Slide Assembly, RHRB		No
20		68-0324	Lift Lever Pivot Pin	1	Yes
21		01-4381	Machine Screw	2	No
22		68-1090	Lift Lever	1	Yes
23		68-1123	Spring, Locking Lever	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustable Pin	1	Yes
26		97-0049	Top Rod Adjustable Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

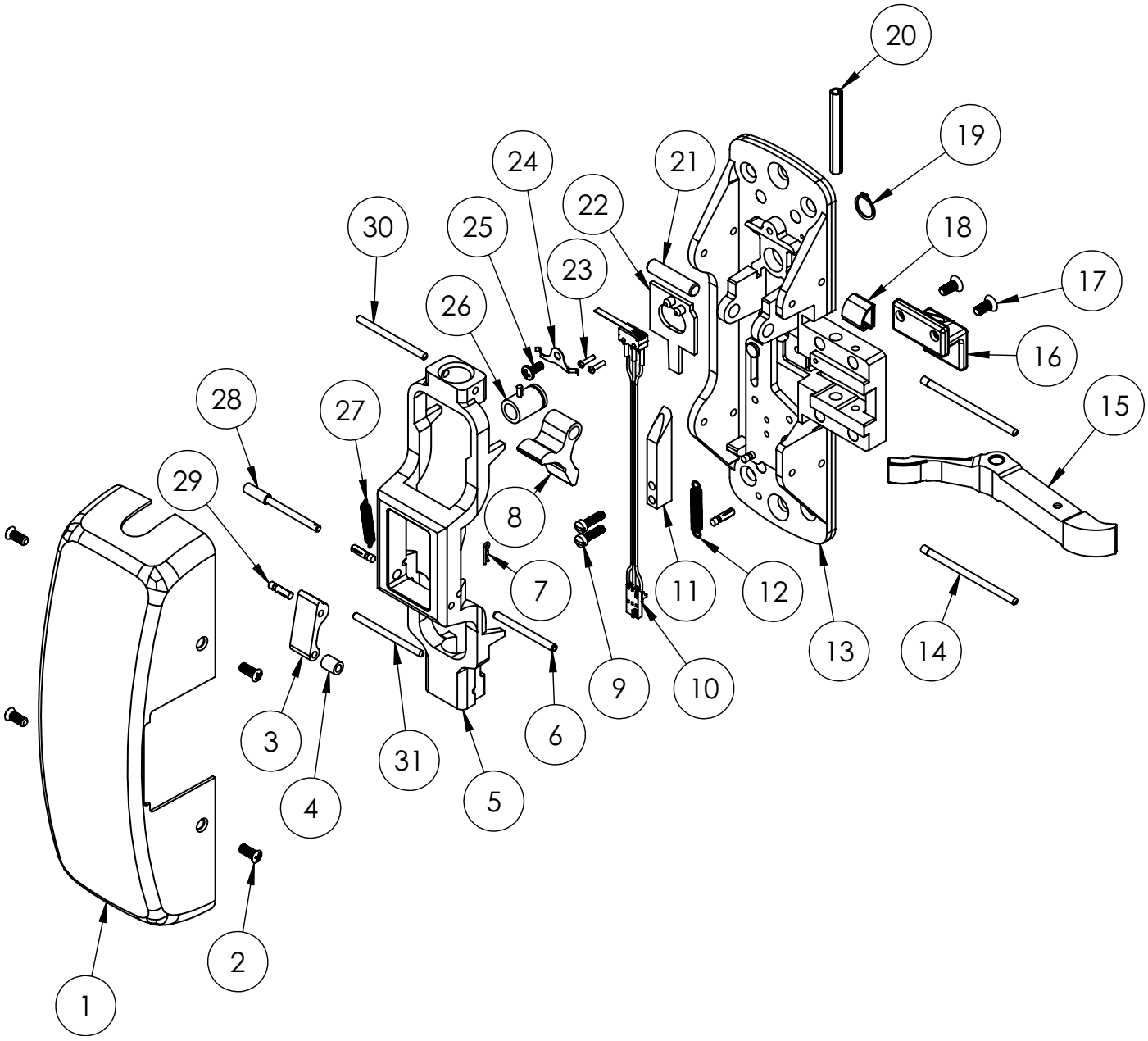
Function	Assembly No.	Description	Sellable
62, 63	68-3826 (LHRB)	Chassis Assembly	Yes
	68-3827 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3826(LHRB) 68-3827(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	No
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		68-1090	Lift Lever	1	Yes
9		01-4396	59-80 Machine Screw	2	Yes
10		52-2217	Switch Assembly	1	Yes
11		68-1092	Lift Block	1	Yes
12		97-0050	Knob Return Spring	1	Yes
13		68-2413	Chassis and Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis and Locking Slide Assembly, RHRB		No
14		68-0323	Chassis Pin	2	Yes
15		68-1137	Lift Arm	1	Yes
16		97-0089	Thumb Piece Lever	1	Yes
17		01-1146	8-32x3/8 PH FL U'CUT W/NY	1	Yes
18		01-0150	Wire Clip	1	Yes
19		01-0005	Retaining Ring	1	Yes
20		01-4512	Spirol Pin	1	Yes
21		68-0324	Lift Lever Pivot Pin	1	Yes
22		68-2198	Locking Slide Assembly, LHRB	1	Yes
		68-2199	Locking Slide Assembly, RHRB		Yes
23		01-4381	Machine Screw	2	Yes
24		68-0368	Locking Slide Spring, LHRB	1	Yes
		97-0006	Locking Slide Spring, RHRB		Yes
25		01-1190	6-32x5/16 PH PNHD Self Tap Screw	1	Yes
26		97-2048	Cylinder Hub and Pin Assembly	1	Yes
27		68-1123	Lock Lever Spring	1	No
28		68-1128	Slide Pivot Pin	1	No
29		01-0749	Groove Pin	3	No
30	N/A	97-0049	Top Rod Adjustable Pin	1	Yes
31		97-0048	Bottom Rod Adjustable Pin	1	Yes
32		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

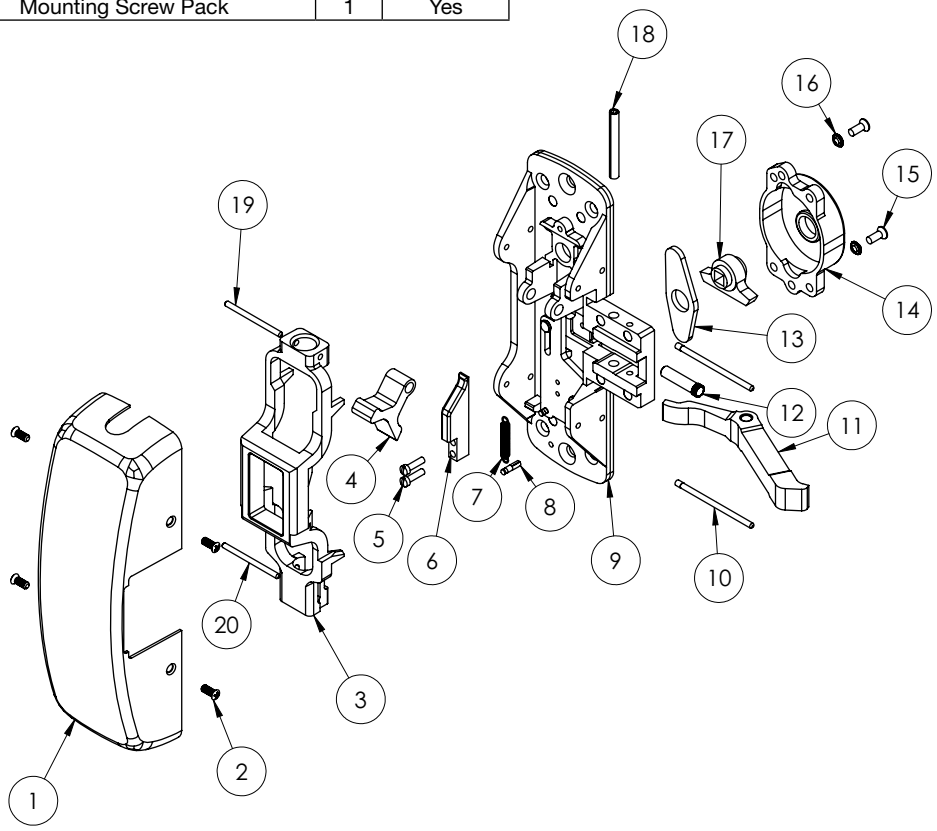
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
06, 13, 43, 46	68-7306 (LHRB)	Chassis Assembly	Yes
	68-7307 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7306(LHRB) 68-7307(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		01-4396	59-80 Machine Screw	2	Yes
6		68-1655	Lift Block	1	Yes
7		97-0050	Knob Return Spring	1	Yes
8		01-0749	Groove Pin	1	No
9		68-7310	Chassis and Slide Assembly, LHRB	1	No
		68-7311	Chassis and Slide Assembly, RHRB		No
10		68-0323	Chassis Pin	2	Yes
11		68-0241	Lift Arm	1	Yes
12		01-9372	Lift Lever Pivot Pin	1	Yes
13		97-0043	Knob Hub Retainer	1	Yes
14		68-0367	Knob Hub Cover	2	Yes
15		01-3384	8-32x7/16 PH FH MS	2	Yes
16		01-0930	Countersunk Lock Washer	2	Yes
17		97-0042	Knob Hub	1	Yes
18		01-4512	Spirol Pin	1	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

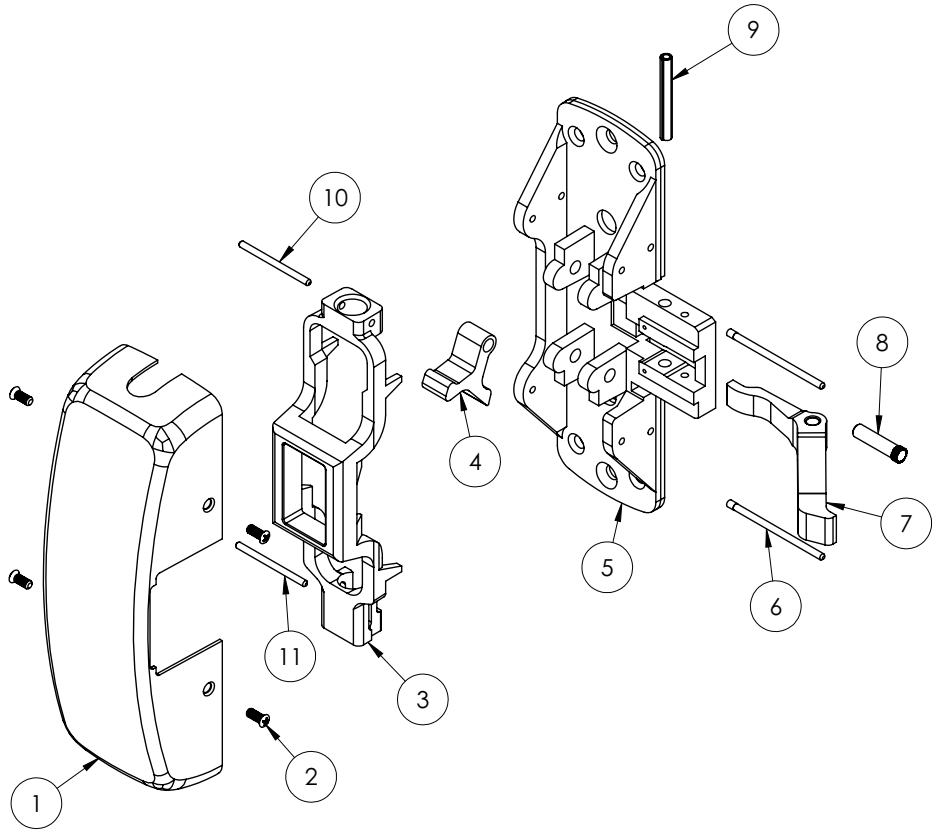
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(10, 40)	68-7308 (LHRB)	Chassis Assembly	Yes
	68-7309 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7308(LHRB) 68-7309(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		68-1660	Chassis	1	Yes
6		68-0323	Chassis Pin	2	Yes
7		68-0241	Lift Arm	1	Yes
8		01-9372	Lift Lever Pivot Pin	1	Yes
9	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
10		97-0048	Bottom Rod Adjustment Pin	1	Yes
11		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

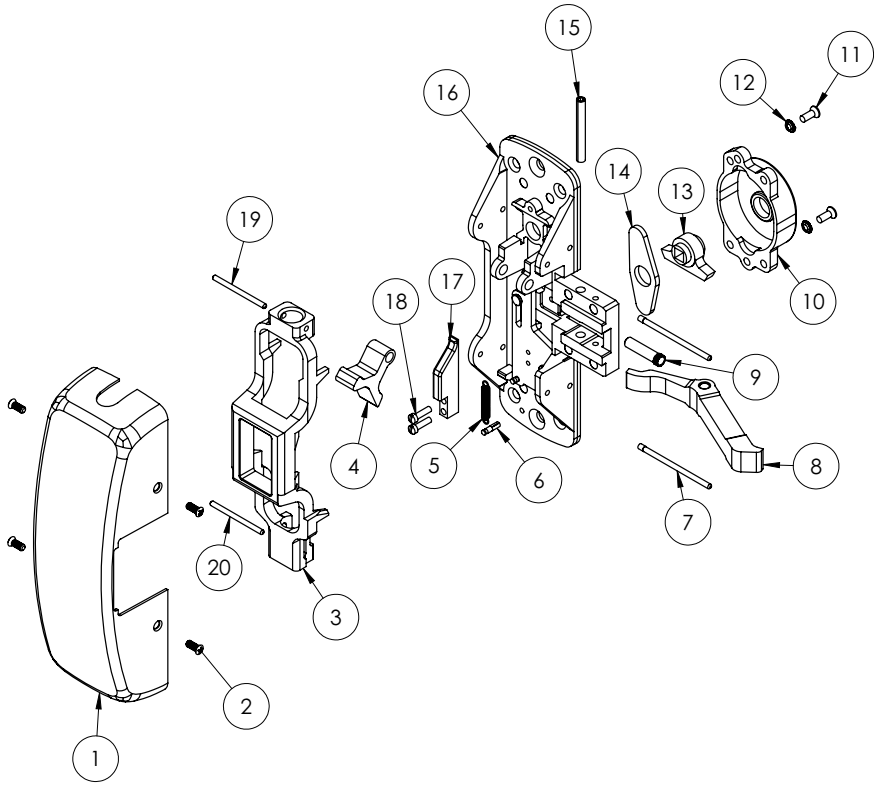
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(15, 73, 74)	68-7312 (LHRB)	Chassis Assembly	Yes
	68-7313 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7312(LHRB) 68-7313(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-0323	Chassis Pin	2	Yes
8		68-0241	Lift Arm	1	Yes
9		01-9372	Lift Lever Pivot Pin	1	Yes
10		68-0367	Knob Hub Cover		Yes
11		01-3384	8-32x7/16 PH FH MS	2	Yes
12		01-0930	Countersunk Lock Washer	2	Yes
13		97-0042	Knob Hub	1	Yes
14		97-0043	Knob Hub Retainer	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-7310	Chassis and Slide Assembly, LHRB	1	No
		68-7311	Chassis and Slide Assembly, RHRB		No
17		68-1655	Lift Block	1	Yes
18		01-4396	Machine Screw #6-32x1/2	2	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

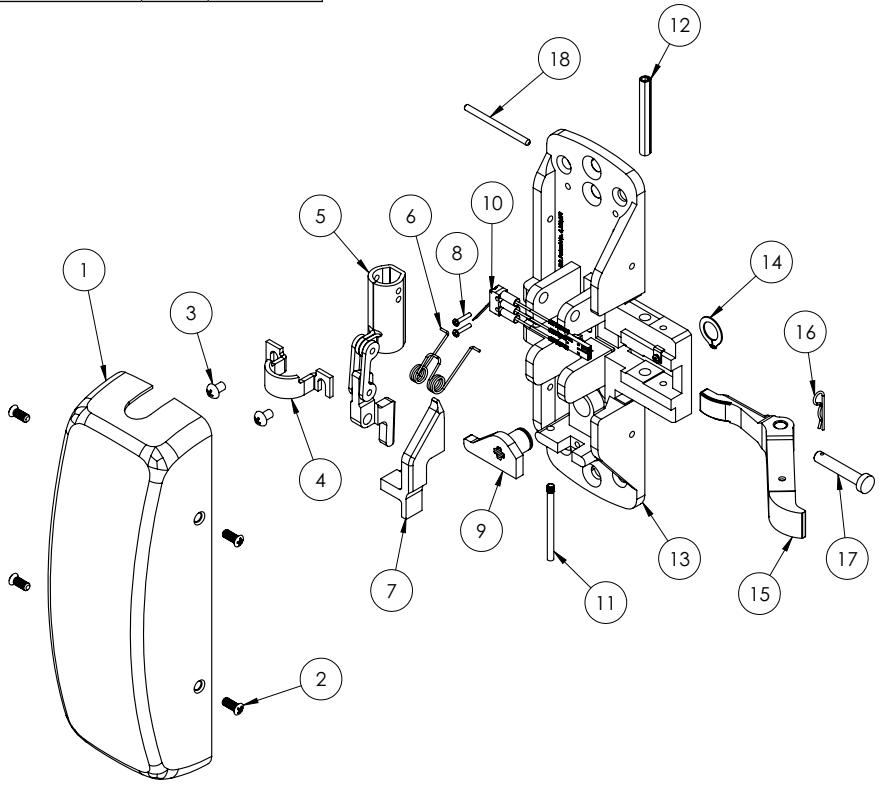
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	68-5449 (LHRB)	Chassis Assembly	Yes
	68-5450 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-5449 68-5450	01-3595	#8-32x1/4" Machine Screw*	1	Yes
4		68-1180	Tube Support	1	Yes
5		68-4270	Upper Link Assembly, LHRB	1	Yes
		68-4271	Upper Link Assembly, RHRB		Yes
6		68-1193	Upper Link Spring	1	Yes
7		68-1170	Outside Actuator, LHRB	1	Yes
		68-1171	Outside Actuator, RHRB		Yes
8		01-1237	#1-72 PH Pan Head MS	1	Yes
9		68-1208	ET Cam, LH	1	Yes
		68-1209	ET Cam, RH		Yes
10		52-5133	Switch and Wire Assembly	1	Yes
11		68-1184	Guide Pin	1	Yes
12		01-4512	Spirol Pin	1	Yes
13		68-1205	Chassis, LH	1	No
		68-1206	Chassis, RH		No
14		01-0005	Retaining Ring	1	Yes
15		68-1137	Lift Arm	1	Yes
16		68-1210	Hair Pin	1	Yes
17		68-1191	Link Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19	N/A	68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

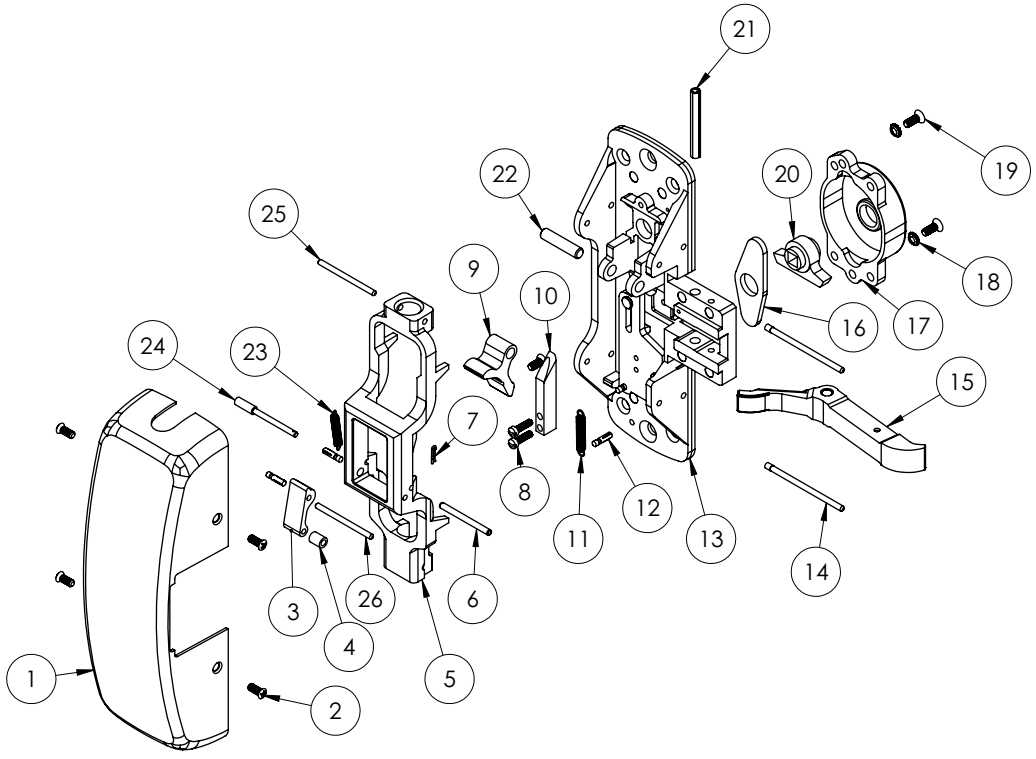
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
06, 10, 13, 40	68-6042 (LHRB)	Chassis Assembly	Yes
	68-6043 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-6042(LHRB) 68-6043(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	No
9		68-1090	Lift Lever	1	Yes
10		68-1092	Lift Block	1	Yes
11		97-0050	Knob Return Spring	1	Yes
12		01-0749	Groove Pin	3	Yes
13		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
14		68-0323	Chassis Pin	2	Yes
15		68-1137	Lift Arm	1	Yes
16		97-0043	Knob Hub Retainer	1	Yes
17		68-0367	Knob Hub Cover	1	Yes
18		01-0930	Countersunk Lock Washer	2	Yes
19		01-3384	8-32x7/16 PH FH MS	2	Yes
20		97-0042	Knob Hub	1	Yes
21		01-4512	Spirol Pin	1	Yes
22		68-0324	Lift Lever Pivot Pin	2	Yes
23		68-1123	Return Spring, Guarding	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
26		97-0049	Top Rod Adjustment Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

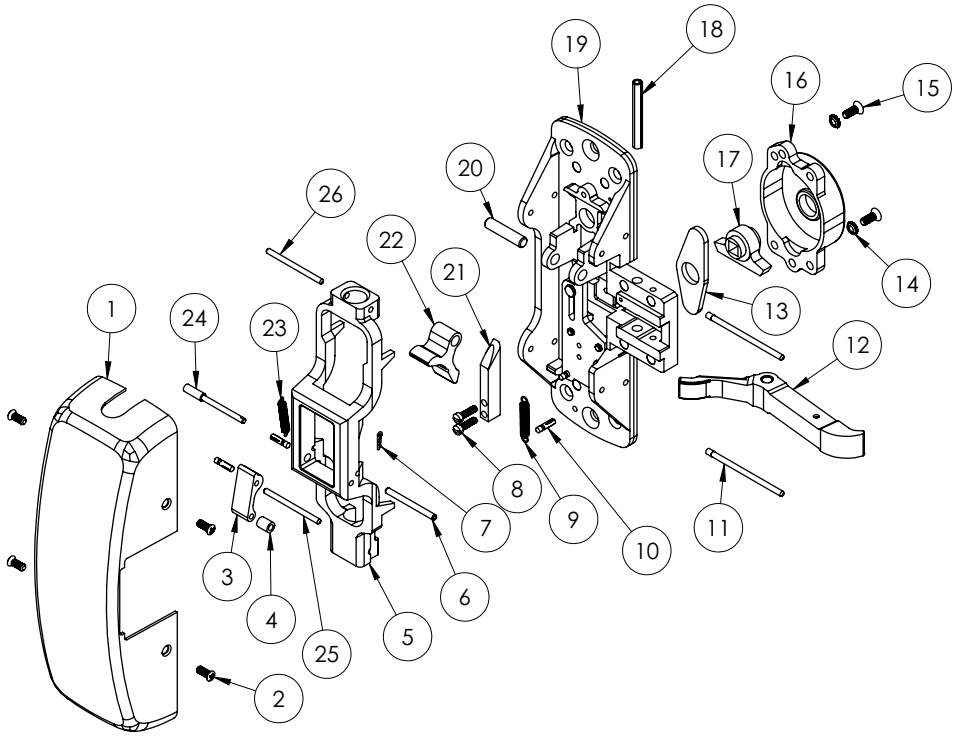
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12, 43, 46, 73, 74	68-6044 (LHRB)	Chassis Assembly	Yes
	68-6045 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-6044(LHRB) 68-6045(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	Yes
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	No
9		97-0050	Knob Return Spring	1	Yes
10		01-0749	Groove Pin	3	Yes
11		68-0323	Chassis Pin	2	Yes
12		68-1137	Lift Arm	1	Yes
13		97-0043	Knob Hub Retainer	1	Yes
14		01-0930	Countersunk Lock Washer	2	Yes
15		01-3384	8-32x7/16 PH FH MS	2	Yes
16		68-0367	Knob Hub Cover	1	Yes
17		97-0042	Knob Hub	1	Yes
18		01-4512	Spirol Pin	1	Yes
19		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
20		68-0324	Lift Lever Pivot Pin	2	Yes
21		68-1092	Lift Block	1	No
22		68-1090	Lift Lever	1	Yes
23		68-1123	Return Spring, Guarding	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
26		97-0049	Top Rod Adjustment Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

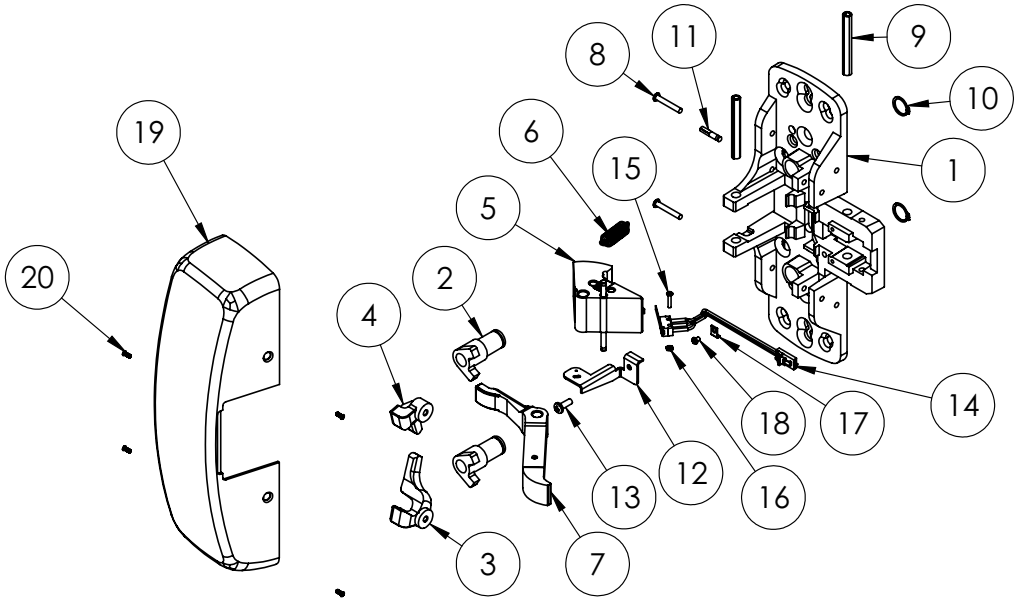
(WS-/53-)8804 (WS-/53-)8806 (WS-/53-)8810 (WS-/53-)8813
(WS-/53-)8815 (WS-/53-)8840 (WS-/53-)8843 (WS-/53-)8844
(WS-/53-)8846 (WS-/53-)8873 (WS-/53-)8874 (WS-/53-)8875
(WS-/53-)8876 (WS-/53-)8877 (WS-/53-)8878 (WS-/53-)8881
(WS-/53-)8882 (WS-/53-)8888

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
All functions	68-4261	LHRB/RHRB	Yes
WS- All functions		LHRB/RHRB	
53- All functions	68-6075	LHRB/RHRB	Yes
WS-53- All functions		LHRB/RHRB	

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1389	Chassis Blank (Std)	1	No
2		98-0018	Outside Cylinder Hub	2	Yes
3		68-1366	Lift Lever (RH)	1	Yes
4		68-1367	Lift Lever (LH)	1	Yes
5		68-4413	Standard Latchbolt (68-4261)	1	Yes
		68-7417	53- Standard Latchbolt (68-6075)	1	Yes
6		98-0028	Latchbolt Spring	1	Yes
7		68-1137	Lift Arm	1	Yes
8		98-0011	Latchbolt Lever Pivot Pin	2	Yes
9		01-4512	Spirol Pin	2	Yes
10		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
11		01-0008	Groove Pin	1	No
12		68-1685	Switch Bracket (53- Only)	1	Yes
13		01-1482	#2-56 X 1/8" Ph Pn Hd Machine Screw (53- Only)	1	Yes
14		52-4545	Switch Assembly (53- Only)	1	Yes
15		01-9446	#1-72 X 11/32" Ph Fl Hd Machine Screw (53- Only)	1	Yes
16		01-0909	Hex Machine Screw Nut (53- Only)	1	Yes
17		52-0310	Cable Clamp (53- Only)	1	Yes
18		01-1482	Cr-Phms #2-56 X 1/8" (53- Only)	1	Yes
19	N/A	68-0406	Cover[1]	1	Yes
20		68-3905	Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

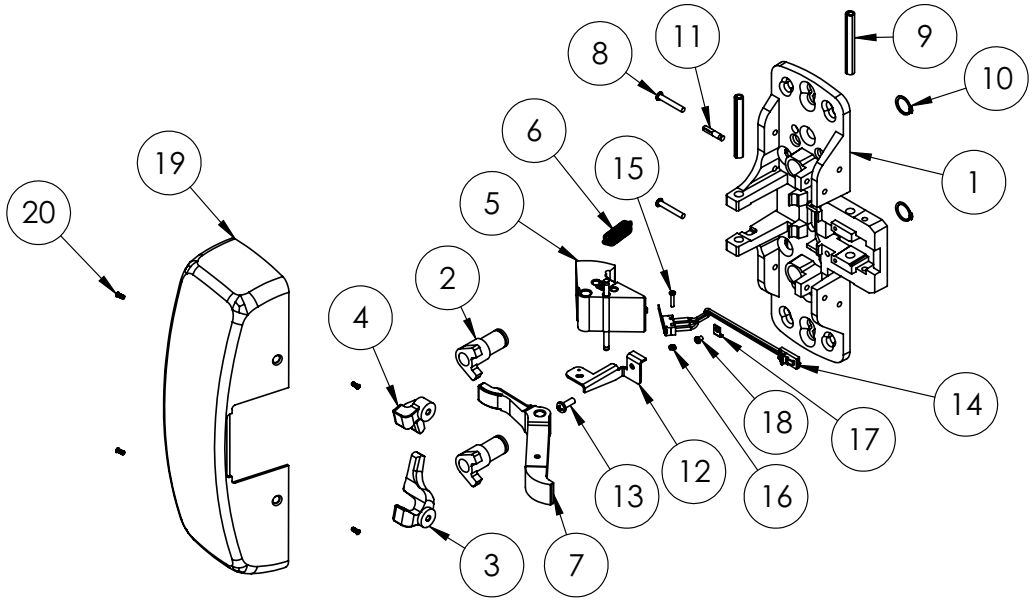
(12-/WS-/53)8804 (12-/WS-/53)8806 (12-/WS-/53)8810 (12-/WS-/53)8813
(12-/WS-/53)8815 (12-/WS-/53)8840 (12-/WS-/53)8843 (12-/WS-/53)8844
(12-/WS-/53)8846 (12-/WS-/53)8873 (12-/WS-/53)8874 (12-/WS-/53)8875
(12-/WS-/53)8876 (12-/WS-/53)8877 (12-/WS-/53)8878 (12-/WS-/53)8881
(12-/WS-/53)8882 (12-/WS-/53)8888

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12- All functions	68-4263	LHRB/RHRB	YES
WS-12- All functions		LHRB/RHRB	
12-53- All functions	68-6076	LHRB/RHRB	YES
WS-12-53- All functions		LHRB/RHRB	

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1378	Chassis Blank (12-)	1	No
2		98-0018	Outside Cylinder Hub	2	Yes
3		68-1366	Lift Lever (RH)	1	Yes
4		68-1367	Lift Lever (LH)	1	Yes
5		68-4414	Fire Rated Latchbolt (68-4263)	1	Yes
		68-7418	12-53- Standard Latchbolt (68-6076)	1	Yes
6		98-0028	Latchbolt Spring	1	Yes
7		68-1137	Lift Arm	1	Yes
8		98-0011	Latchbolt Lever Pivot Pin	2	Yes
9		01-4512	Spirol Pin	2	Yes
10		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
11		01-0008	Groove Pin	1	No
12		68-1685	Switch Bracket (53- Only)	1	Yes
13		01-1482	#2-56 Ph Pn Hd Machine Screw (53- Only)	1	Yes
14		52-4545	Switch Assembly (53- Only)	1	Yes
15		01-9446	#1-72 X 11/32" Ph Fl Hd Machine Screw (53- Only)	1	Yes
16		01-0909	Hex Machine Screw Nut (53- Only)	1	Yes
17		52-0310	Cable Clamp (53- Only)	1	Yes
18		01-1482	Cr-Phms #2-56 X 1/8" (53- Only)	1	Yes
19	N/A	68-0406	Cover[1]	1	Yes
20		68-3905	Cover Screw Pack (#8-32 X 5/16")[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

AL- AND GL- PREFIXES

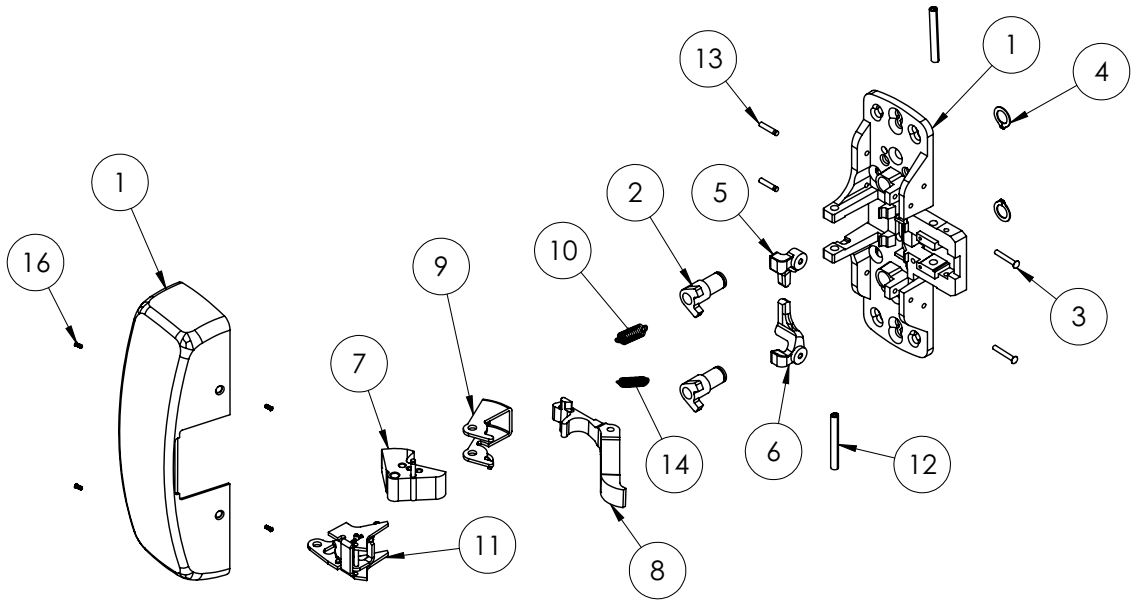
8804 8806 8810 8813 8815 8840
8843 8844 8846 8875 8876 8877
8878 8881 8882

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL- (All Functions Except 77,78,81, And 82)	68-4410	LHRB/RHRB	Yes
GL- (All Functions)		LHRB/RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1485	Chassis (Std)	1	No
2		98-0018	Outside Hub	2	Yes
3		98-0011	Latchbolt Lever Pin	2	Yes
4		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
5		68-1366	Lift Lever (RH)	1	Yes
6		68-1367	Lift Lever (LH)	1	Yes
7		68-4415	Guarded Latchbolt	1	Yes
8		68-1353	Lift Arm	1	Yes
9		68-1352	Guide	1	Yes
10		98-0028	Latchbolt Spring	1	Yes
11		68-4417	Guard Bracket Std	1	Yes
12		01-4512	Spirol Pin	2	Yes
13		01-0008	Groove Pin	2	No
14		68-1394	Guide Spring	1	Yes
15	N/A	68-1014	Cover[1]	1	Yes
16		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

AL- AND GL- PREFIXES

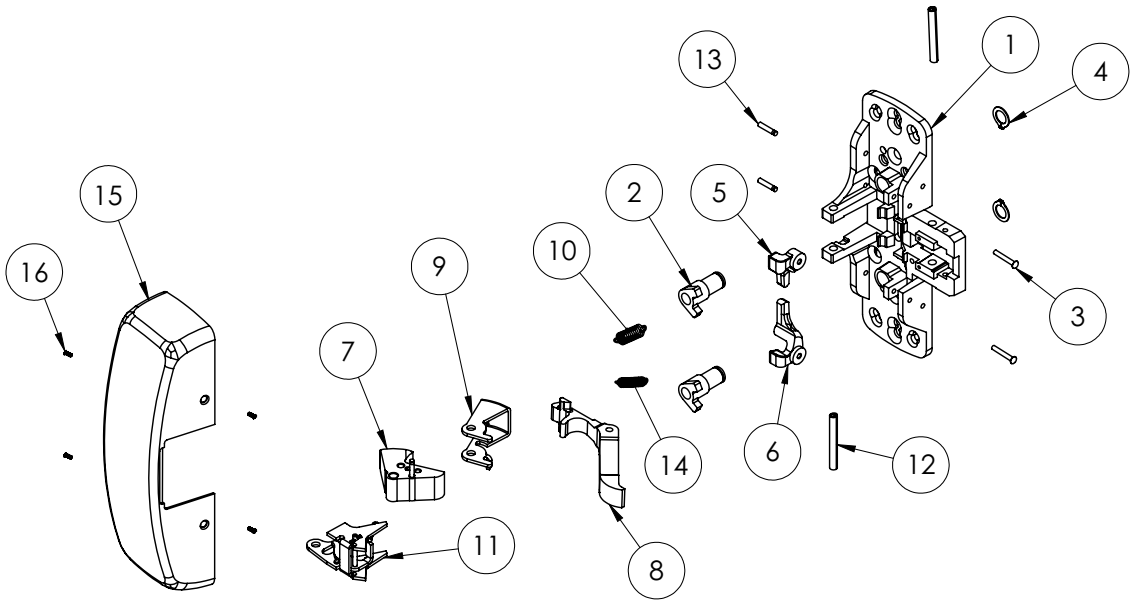
12-8804 12-8806 12-8810 12-8813
12-8815 12-8840 12-8843 12-8844
12-8846 12-8875 12-8876 12-8877
12-8878 12-8881 12-8882

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-AL- (All Functions Except 77,78,81,82)	68-4411	LHRB/RHRB	Yes
12-GL- (All Functions)			

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1378	Chassis (12-)	1	No
2		98-0018	Outside Hub	2	Yes
3		98-0011	Latchbolt Lever Pin	2	Yes
4		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
5		68-1366	Lift Lever (Rh)	1	Yes
6		68-1367	Lift Lever (Lh)	1	Yes
7		68-4415	Guarded Latchbolt	1	Yes
8		68-1353	Lift Arm	1	Yes
9		68-1352	Guide	1	Yes
10		98-0028	Latchbolt Spring	1	Yes
11		68-4417	Guard Bracket Std	1	No
12		01-4512	Spirol Pin	2	Yes
13		01-0008	Groove Pin	2	No
14		68-1394	Guide Spring	1	Yes
15	N/A	68-1014	Cover[1]	1	Yes
16		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

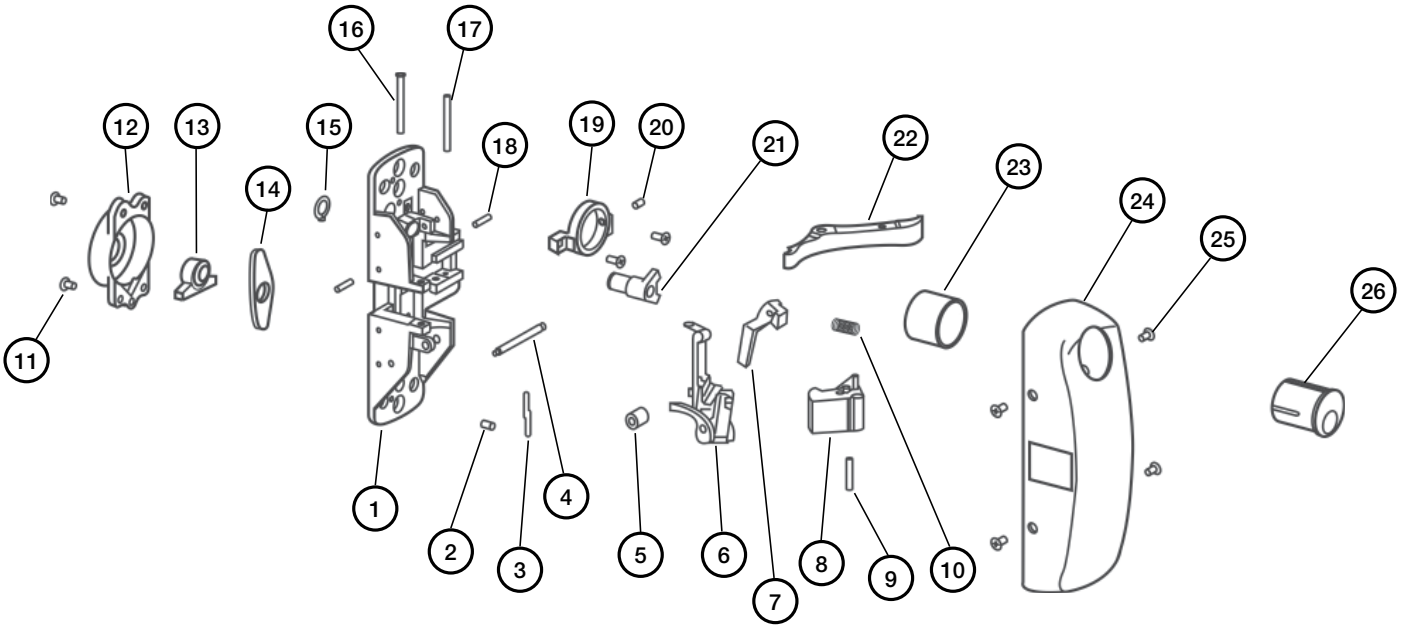
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	68-0408	Chassis Assembly	1	No
2	01-0008	Groove Pin	1	No
3	97-0050	Spring Knob Return	1	Yes
4	68-0271	Pivot Pin Knob Lever	1	Yes
5	68-0273	Bushing Knob Lever	1	Yes
6	68-4236	Knob Lever Assy (LHRB)	1	Yes
	68-4235	Knob Lever Assy (RHRB)	1	Yes
7	68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
	68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
8	98-2034	Latchbolt Assy	1	Yes
9	97-0040	Bushing Latchbolt	1	Yes
10	98-0028	Spring Latchbolt	1	Yes
11	01-3384	Screw 8-32 x 5/16	4	Yes
12	68-0367	Knob Hub Cover	1	Yes
13	97-0042	Knob Hub	1	Yes
14	97-0043	Knob Hub Retainer	1	Yes
15	01-0005	Retaining Ring	1	Yes
16	01-0013	Screw Latchbolt Pivot	1	Yes

Item	Part No.	Description	Qty.	Sellable
17	01-4512	Pivot Pin Left Arm	1	Yes
18	98-0011	Pivot Pin Latchbolt Lever	1	Yes
19	98-0020	Inside Cylinder Retainer	1	Yes
20	01-1095	Set Screw #8-32 x 1/4 Cup Point	1	Yes
21	98-0018	Outside Cylinder Hub	1	Yes
22	68-0241	Lift Arm	1	Yes
23	98-0021	Blocking Ring[1]	1	Yes
24	68-0408	Cover (LHRB)[1]	1	Yes
	68-0409	Cover (RHRB)[1]		
25	68-3908	Cover Screw Pack[1]	1	Yes
—	68-2143	Screw Pack	1	Yes
26	—	Cylinder[1,3]	1	Yes
—	649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

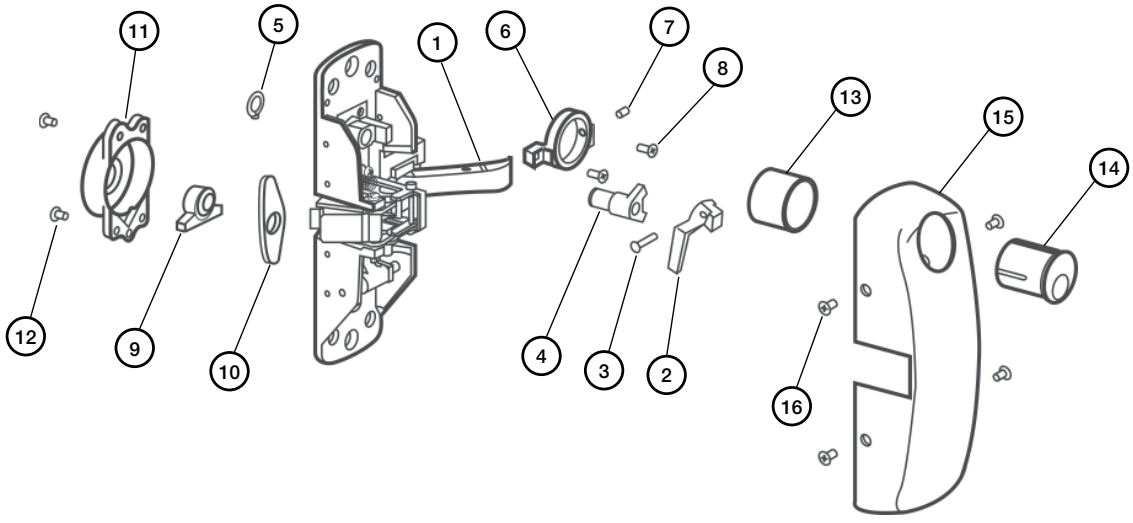
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8816	68-4075	LHRB	Yes
AL-/GL-8816	68-4076	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1015	Chassis	1	No
2		68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
		68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
3		98-0011	Latchbolt Lever Pivot Pin	1	Yes
4		98-0018	Outside Cylinder Hub	1	Yes
5		01-0005	Retaining Ring	1	Yes
6		98-0020	Inside Cylinder Retainer	1	Yes
7		01-1095	Cylinder Set Screw	1	Yes
8		01-1146	Machine Screw (8-32 x 5/16)	2	Yes
9		97-0042	Knob Hub	1	Yes
10		97-0043	Knob Hub Retainer	1	Yes
11		68-0367	Knob Hub Cover	1	Yes
12		01-3384	Machine Screw (8-32 x 3/8)	2	Yes
13	N/A	98-0021	Blocking Ring[1]	1	Yes
14		-	Cylinder[1,3]	1	Yes
15		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
16		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

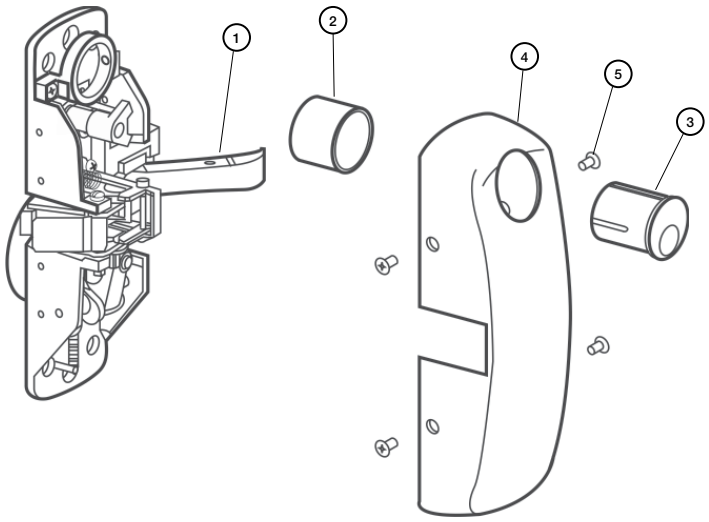
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8816	68-4077	LHRB	Yes
	68-4078	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4077	Chassis Assembly (LHRB)	1	Yes
	N/A	68-4078	Chassis Assembly (RHRB)	1	Yes
2		98-0021	Blocking Ring[1]	1	Yes
3		—	Cylinder[1,2]	1	Yes
4		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

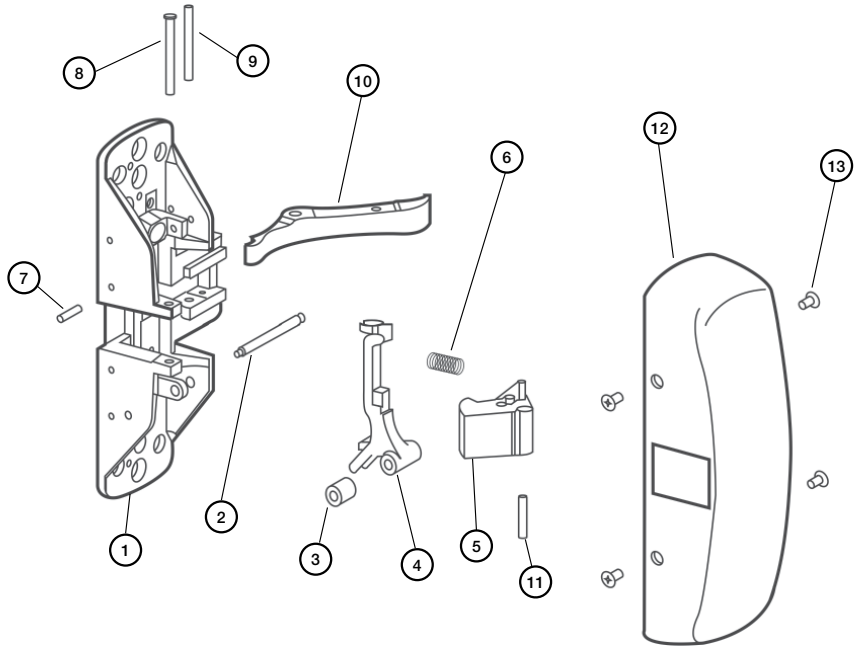
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8828	68-2106	LHRB	Yes
	68-2107	RHRB	

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis (LHRB)	1	No
		—	Chassis (RHRB)	1	No
2		68-0271	Pivot Pin Thumb Lever	1	Yes
3		68-0273	Bushing Thumb Lever	1	Yes
4		68-0260	Thumb Piece Lever (LHRB)	1	Yes
		68-0261	Thumb Piece Lever (RHRB)	1	Yes
5		98-2034	Latchbolt Assy	1	Yes
6		98-0028	Spring Latchbolt	1	Yes
7		01-0008	Groove Pin	1	No
8		01-0013	Screw Latchbolt Pivot	1	Yes
9		01-4512	Pivot Pin Lift Arm	1	Yes
10		68-0241	Lift Arm	1	Yes
11		97-0040	Bushing Latchbolt	1	Yes
12	N/A	68-0406	Cover[1]	1	Yes
13		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

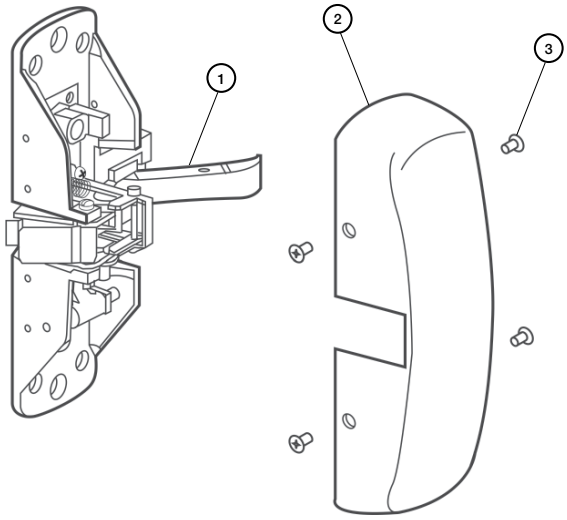
ASSA ABLOY, the global leader in door opening solutions

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL- GL-	68-4080	LHRB	Yes
	68-4081	RHRB	
12- GL-	68-4082	LHRB	
	68-4083	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4080	Chassis Assembly STD LHRB	1	Yes
		68-4081	Chassis Assembly STD RHRB	1	Yes
		68-4082	Chassis Assembly 12- LHRB	1	Yes
		68-4083	Chassis Assembly 12- RHRB	1	Yes
2	N/A	68-1014	Cover[1]	1	Yes
3		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack STD	1	Yes
		68-2165	Screw Pack 12	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

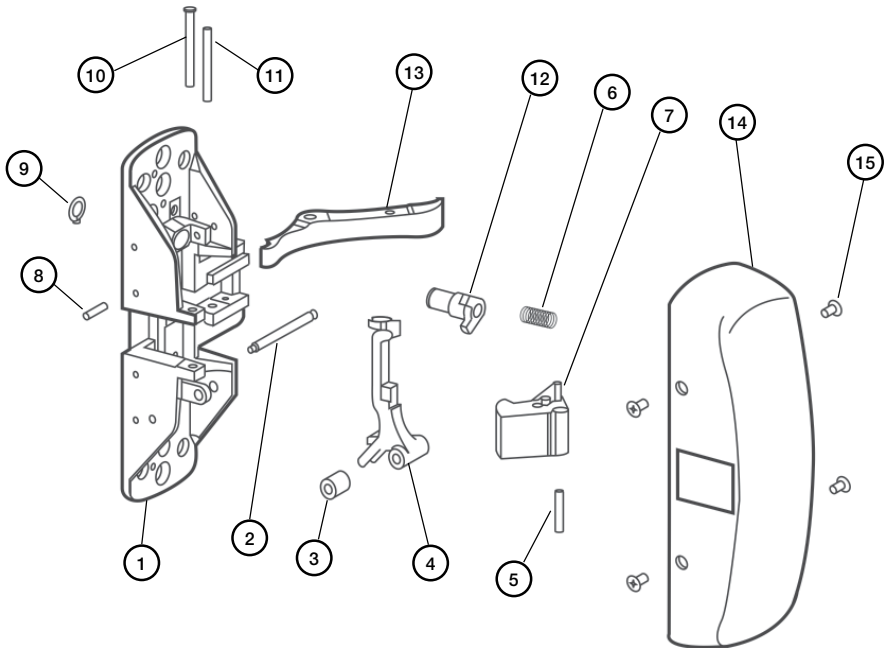
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8863	68-2109	LHRB	Yes
8863	68-2110	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis Assembly (LHRB)	1	No
		—	Chassis Assembly (RHRB)	1	No
2		68-0271	Pivot Pin Thumb Lever	1	Yes
3		68-0273	Bushing Thumb Lever	1	Yes
4		68-0260	Thumb Piece Lever LHRB	1	Yes
		68-0261	Thumb Piece Lever RHRB	1	No
5		97-0040	Bushing Latchbolt	1	Yes
6		98-0028	Spring Latchbolt	1	Yes
7		98-2034	Latchbolt Assy	1	Yes
8		01-0008	Groove Pin	1	No
9		01-0005	Retaining Ring	1	Yes
10		01-0013	Screw Latchbolt Pivot	1	Yes
11		01-4512	Pivot Pin Lift Arm	1	Yes
12		98-0018	Outside Cylinder Hub	1	Yes
13		68-0241	Lift Arm	1	Yes
14	N/A	68-0406	Cover[1]	1	No
15		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

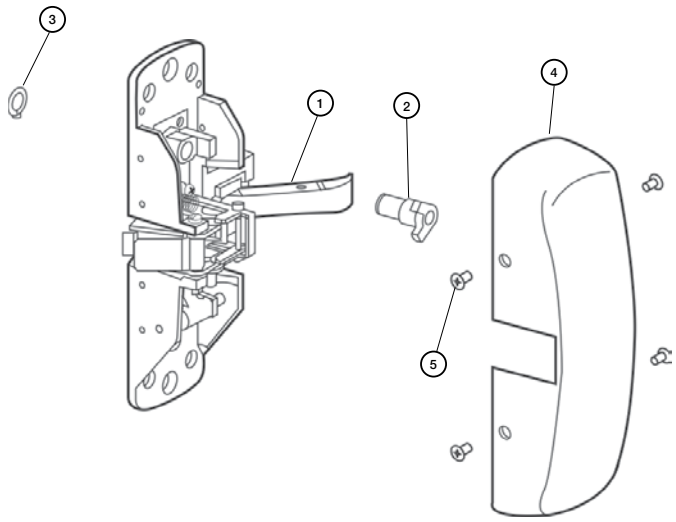
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8863	68-4097	LHRB	Yes
AL-/GL-8863	68-4098	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above		Chassis	1	No
2		98-0018	Outside Cylinder Hub	1	Yes
3		01-0005	Retaining Ring	1	Yes
4	N/A	68-1014	Cover[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

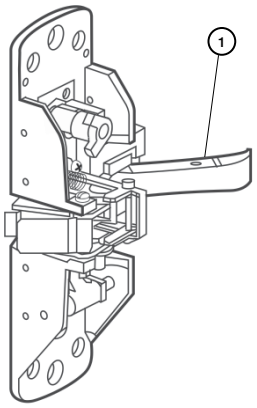
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

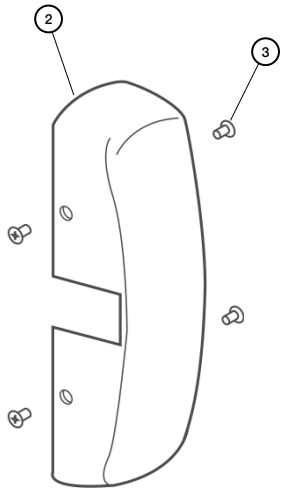
SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8863	68-4099	LHRB	Yes
AL-/GL-8863	68-4100	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4099	Chassis Assembly (LHRB)	1	Yes
		68-4100	Chassis Assembly (RHRB)	1	Yes
2	N/A	68-1014	Cover[1]	1	Yes
3		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish





A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

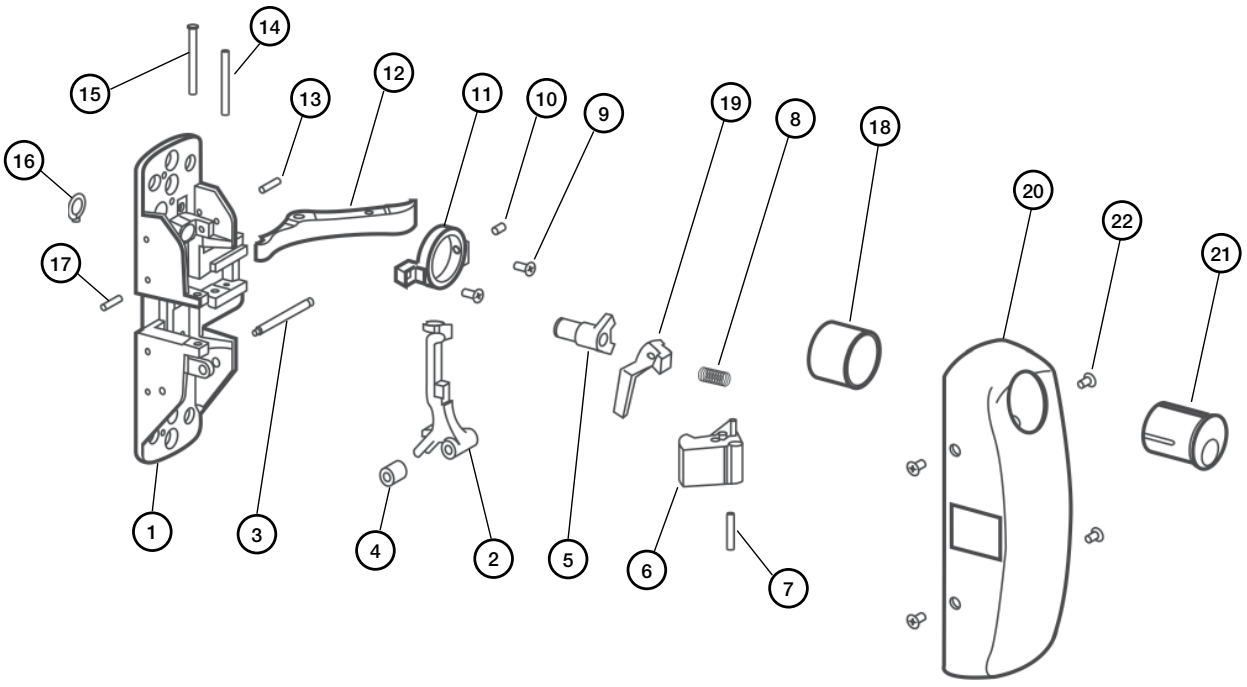
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	-	Chassis Assembly	1	No
2	68-0260	Thumb Piece Lever LHRB	1	Yes
	68-0261	Thumb Piece Lever RHRB	1	Yes
3	68-0271	Pivot Pin	1	Yes
4	68-0273	Bushing	1	Yes
5	98-0018	Outside Cylinder Hub	1	Yes
6	98-2034	Latchbolt	1	Yes
7	97-0040	Bushing, Latchbolt	1	Yes
8	97-0028	Spring, Latchbolt	1	Yes
9	01-3384	Screw #8-32 x 5/16	2	Yes
10	01-1095	Set Screw	1	Yes
11	98-0020	Inside Cylinder Retainer	1	Yes
12	68-0241	Lift Arm	1	Yes
13	98-0011	Pivot Pin (Lift Lever)	1	Yes
14	01-4512	Pivot Pin (Lift Arm)	1	Yes

Item	Part No.	Description	Qty.	Sellable
15	01-0013	Latchbolt Screw	1	Yes
16	01-0005	Retaining Ring	1	Yes
17	01-0008	Groove Pin	1	No
18	98-0021	Blocking Ring[1]	1	Yes
19	68-0237	Lift Lever LHRB	1	Yes
	68-0238	Lift Lever RHRB	1	Yes
20	68-0408	Cover[1]	1	Yes
	68-0409	Cover[1]	1	Yes
21	-	Inside Cylinder[1,2]	1	Yes
22	68-3908	Cover Screw Pack[1]	1	Yes
Not Shown	68-2143	Screw Pack	1	Yes
	649	Strike Pack[1]	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

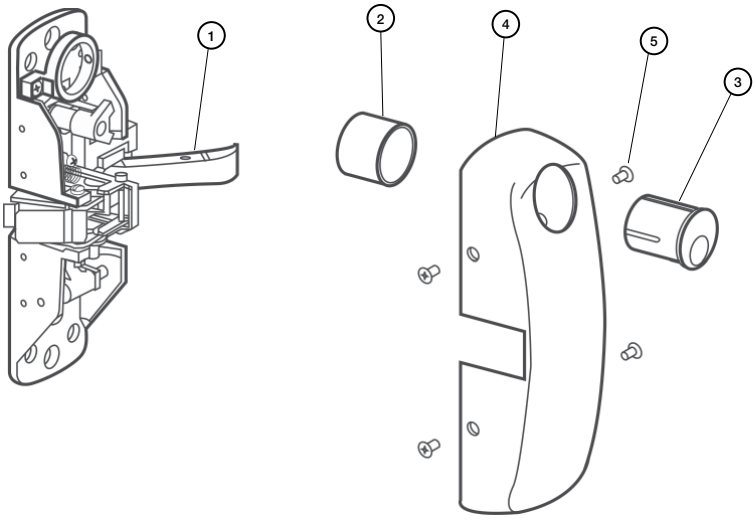
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL/12-8866	68-4104	LHRB	Yes
AL-/GL/12-8866	68-4105	RHRB	

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis Assembly (LHRB)	1	Yes
		—	Chassis Assembly (RHRB)	1	Yes
2	N/A	98-0021	Blocking Ring[1]	1	Yes
3		68-4411	Cylinder[1,2]	1	Yes
4		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

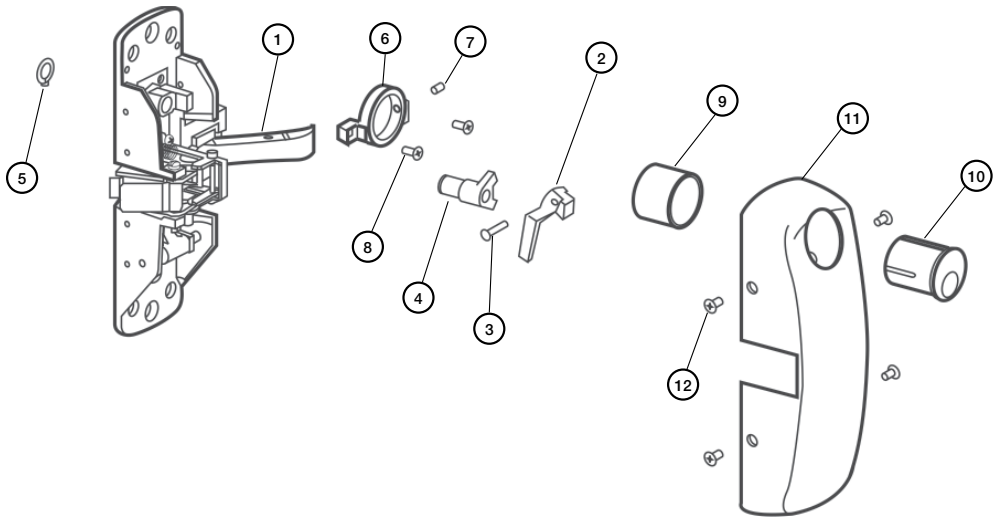
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8866	68-A102	LHRB	Yes
AL-/GL-8866	68-A103	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	-	Chassis Assembly	1	No
2		68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
		68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
3		98-0011	Latchbolt Lever Pivot Pin	1	Yes
4		98-0018	Outside Cylinder Hub	1	Yes
5		01-0005	Retaining Ring	1	Yes
6		98-0020	Inside Cylinder Retainer	1	Yes
7		01-1095	Cylinder Set Screw	1	Yes
8		01-1146	Machine Screw (8-32 x 5/16)	2	Yes
9	N/A	98-0021	Blocking Ring *	1	Yes
10		-	Cylinder[1,3]	1	Yes
11		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
12		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

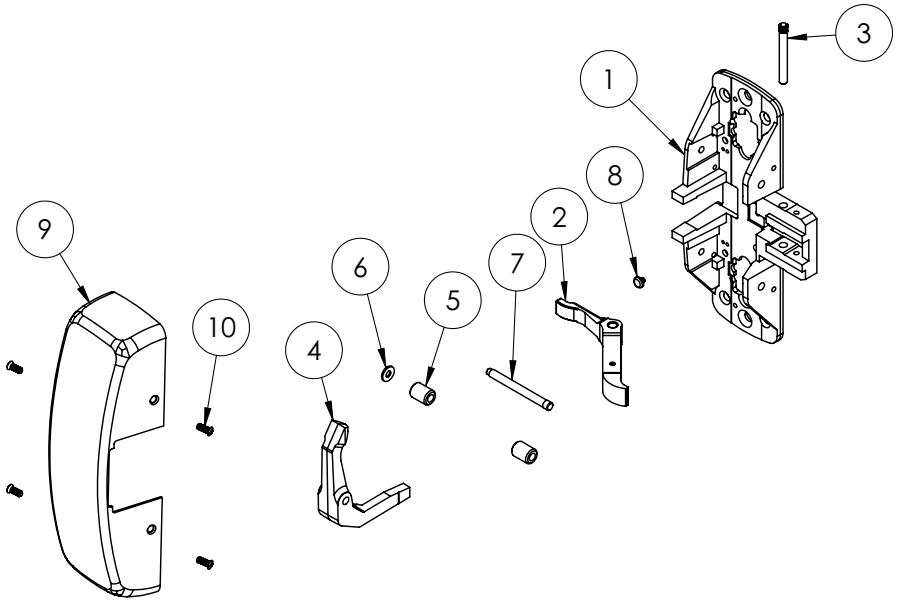
(12-)8904 (12-)8910 (12-)8913
(12-)8915 (12-)8928 (12-)8943
(12-)8944 (12-)8963 (12-)8970
(12-)8971 (12-)8975 (12-)8976

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-) (All Functions Except 16 & 66)	68-2172	LHRB	Yes
	68-2173	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-0339	Chassis	1	No
2		68-1137	Lift Arm	1	Yes
3		68-0239	Pivot Pin	1	Yes
4		68-0337	Left Hand Lift Lever	1	Yes
		68-0338	Right Hand Lift Lever	1	Yes
5		68-0273	Bushing	2	Yes
6		01-9370	Washer	1	Yes
7		68-0271	Pivot Pin (63 Function)	1	Yes
8		68-1294	Stop Pin	1	No
9	N/A	68-0407	Cover[1]	1	Yes
10		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2172 (LHRB)	900 Series Mortise Assembly[1,2,3]	1	Yes
		68-2173 (RHRB)		1	Yes
		68-2143	Screw Pack Standard	1	Yes
		68-2165	Screw Pack (12-)	1	Yes
		C908	Strike Pack LHRB 1 3/4" (C908)[1,3]	1	Yes
		C908	Strike Pack RHRB 1 3/4" (C908)[1,3]	1	Yes

1. Specify finish
2. Specify function
3. Specify hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

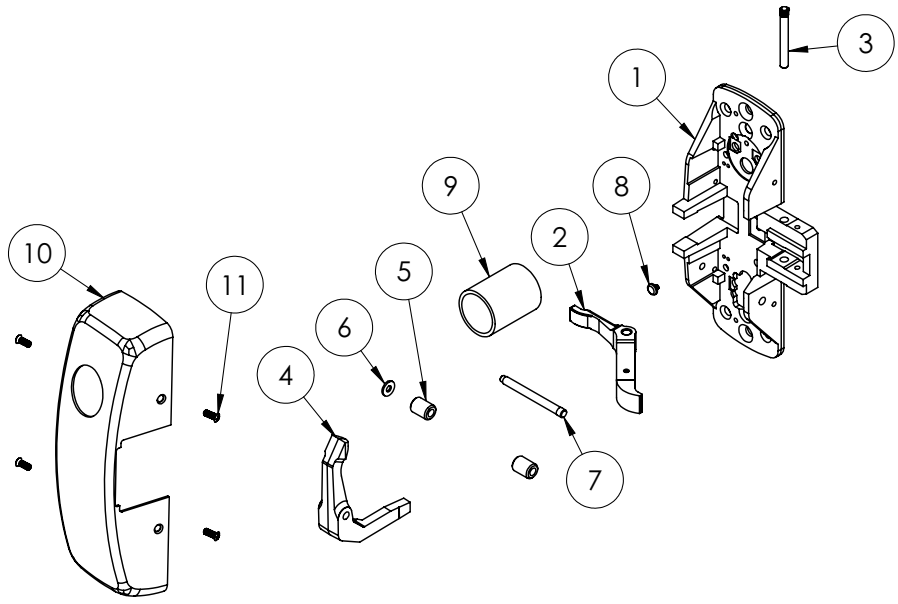
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-)	68-2213	LHRB	Yes
	68-2214	RHRB	Yes

Item	Part No.	Description	Qty	Sellable
1	68-0341	Chassis RHRB	1	No
	68-0342	Chassis LHRB	1	No
2	68-1137	Lift Arm	1	Yes
3	68-0239	Pivot Pin	1	Yes
4	68-0337	Left Hand Lift Lever	1	Yes
	68-0338	Right Hand Lift Lever	1	Yes
5	68-0273	Bushing	2	Yes
6	01-9370	Washer	1	Yes
7	68-0271	Pivot Pin (63 Function)	1	Yes
8	68-1294	Stop Pin	1	No
9	99-0007	Cylinder Blocking Ring[1]	1	Yes
Not Shown	13-0085	Locking Tail	1	Yes
	13-0080	Cylinder Barrel Retainer	1	Yes
	—	Cylinder Assembly[2]	1	Yes
	13-0074	Connecting Screw	2	Yes
10	68-0410	Cover LHRB[1]	1	Yes
	68-0411	Cover RHRB[1]	1	Yes
11	68-3905	Cover Screw Pack[1]	1	Yes
Not Shown	916	Mortise Assy 16 Funtion[1,3]	1	Yes
	966	Mortise Assy 66 Function[1,3]	1	Yes
	68-2143	Screw Pack Standard	1	Yes
	68-2165	Screw Pack (12-)	1	Yes
	C908	Strike Pack LHRB (C908)[3]	1	Yes
	C908	Strike Pack RHRB (C908)[3]	1	Yes

1. Specify finish
2. Specify function
3. Specify hand



A8231 12/17

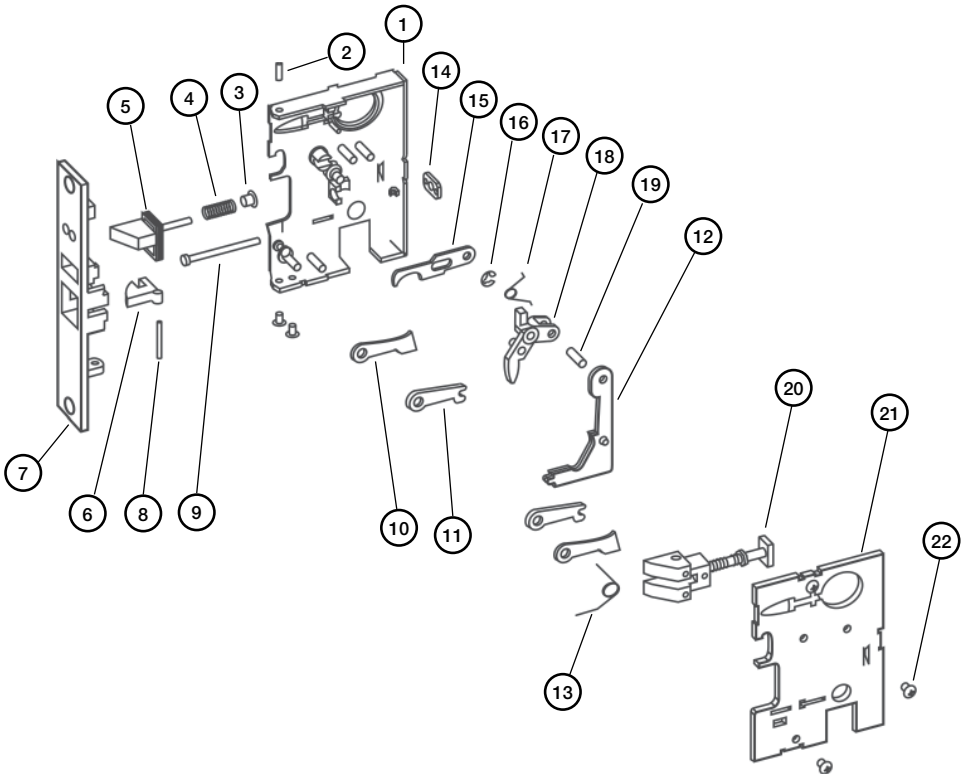
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-0078	Cylinder Set Screw	1	Yes
10	99-0076	Slide Spacer	2	Yes
11	99-0058	Slide Guide	2	Yes
12	99-2059	Lever Slide Assembly	1	Yes

Item	Part No.	Description	Qty.	Sellable
13	99-0061	Spring Thumbpiece Lever	1	No
14	99-0236	Cylinder Screw Support	1	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	01-0098	Retaining Ring	1	Yes
17	99-0063	Spring Guard Bolt Lver	1	Yes
18	99-2389	Latchbolt Lever Assembly	1	Yes
19	99-0212	Pivot Pin Lever Slide	1	Yes
20	99-2247	Latchbolt Assembly	1	Yes
21	99-2361	Cap Assembly	1	No
22	01-1142	Case Screw #8-32 x 1/4	5	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish

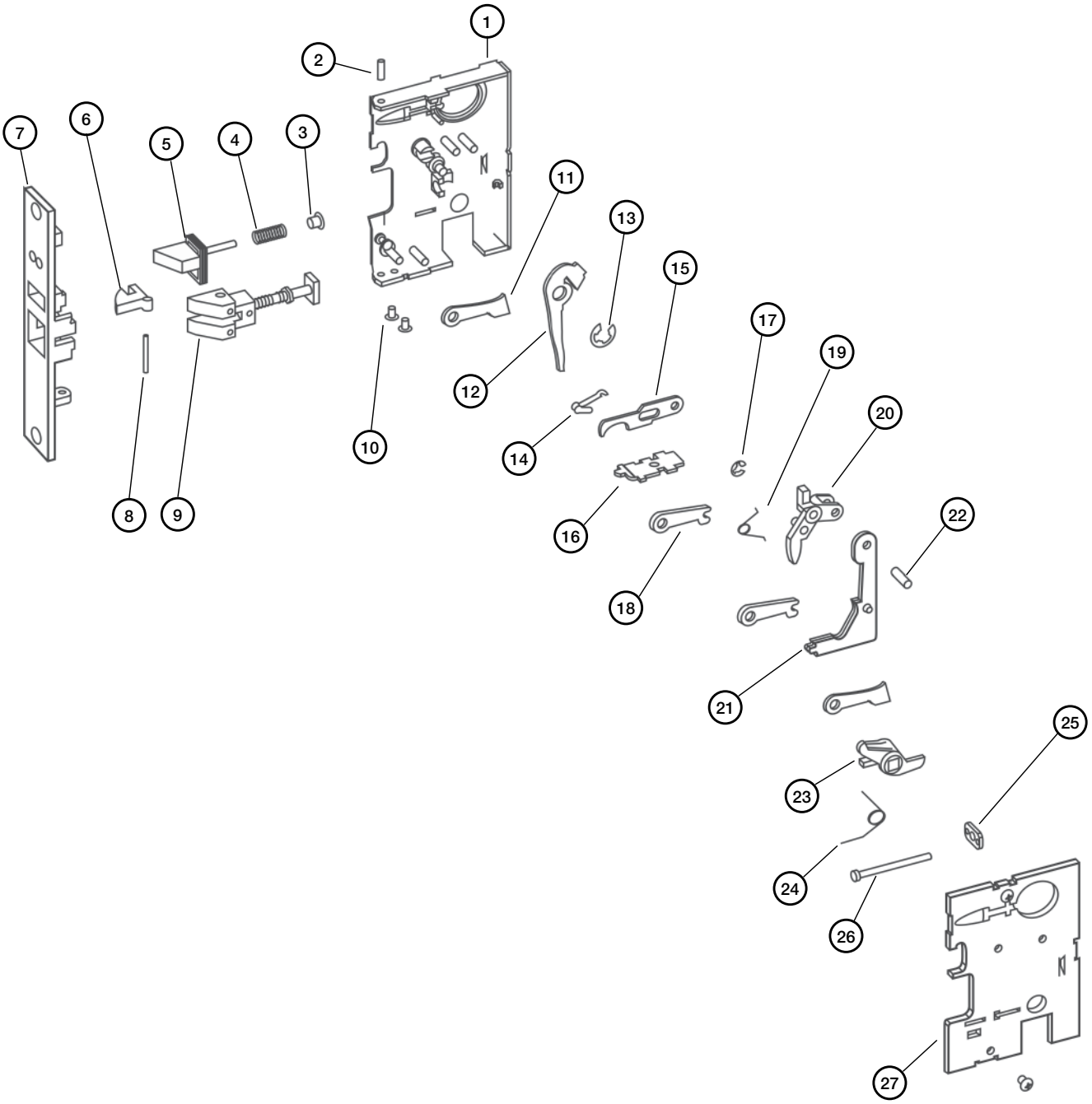
Notes:

- Items 5 and 15 to be sold as a set only.
- For 8313 x ET or 8913 x ET, use 915 Mortise Assembly.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No
-	68-2597	Bridge Rectifier Pack[2]	1	Yes

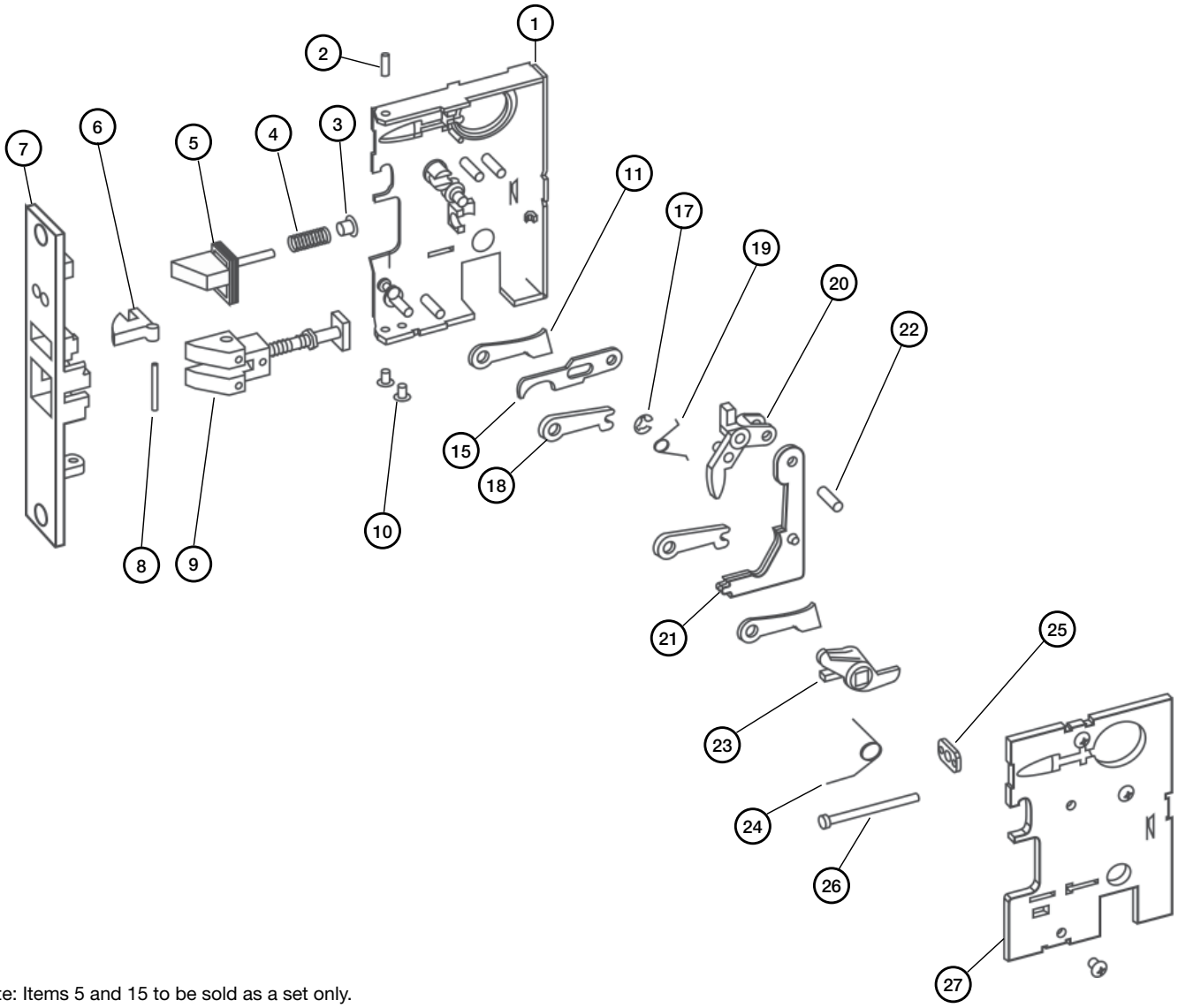
1. Specify finish
2. Use with 975 and 976 only

Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

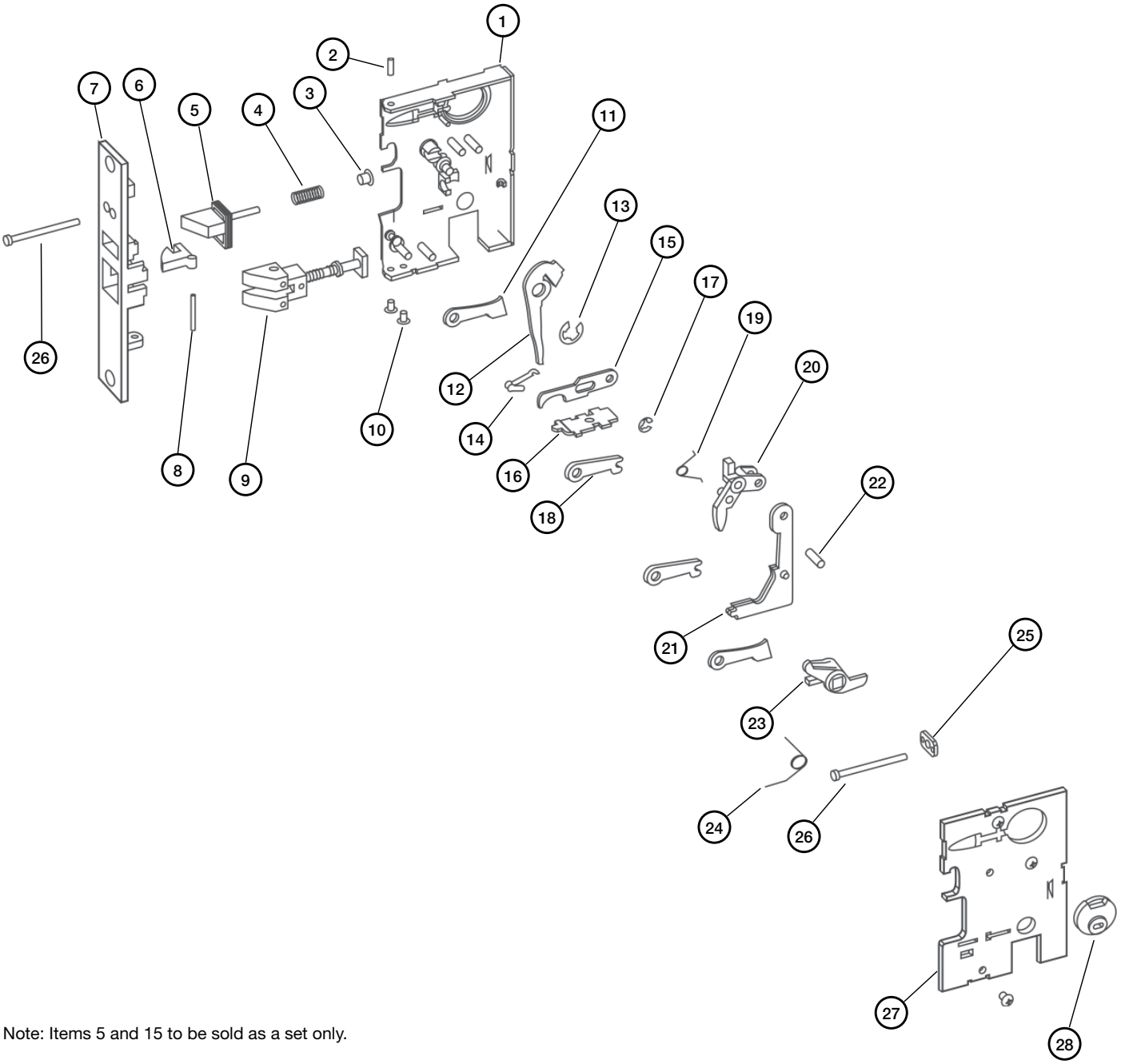
Item	Part No.	Description	Qty.	Sellable
1	99-2352	Case Assy LHRB	1	No
	99-2351	Case Assy RHRB		
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0226	Front LHRB[1]	1	No
	99-0227	Front RHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2387	Latchbolt Lever Assembly LHRB	1	Yes
	99-2388	Latchbolt Lever Assembly RHRB	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	2	Yes
27	99-2361	Cap Assembly LHRB	1	No
	99-2362	Cap Assembly RHRB	1	No
28	13-2162	Cylinder Attachment	1	Yes

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

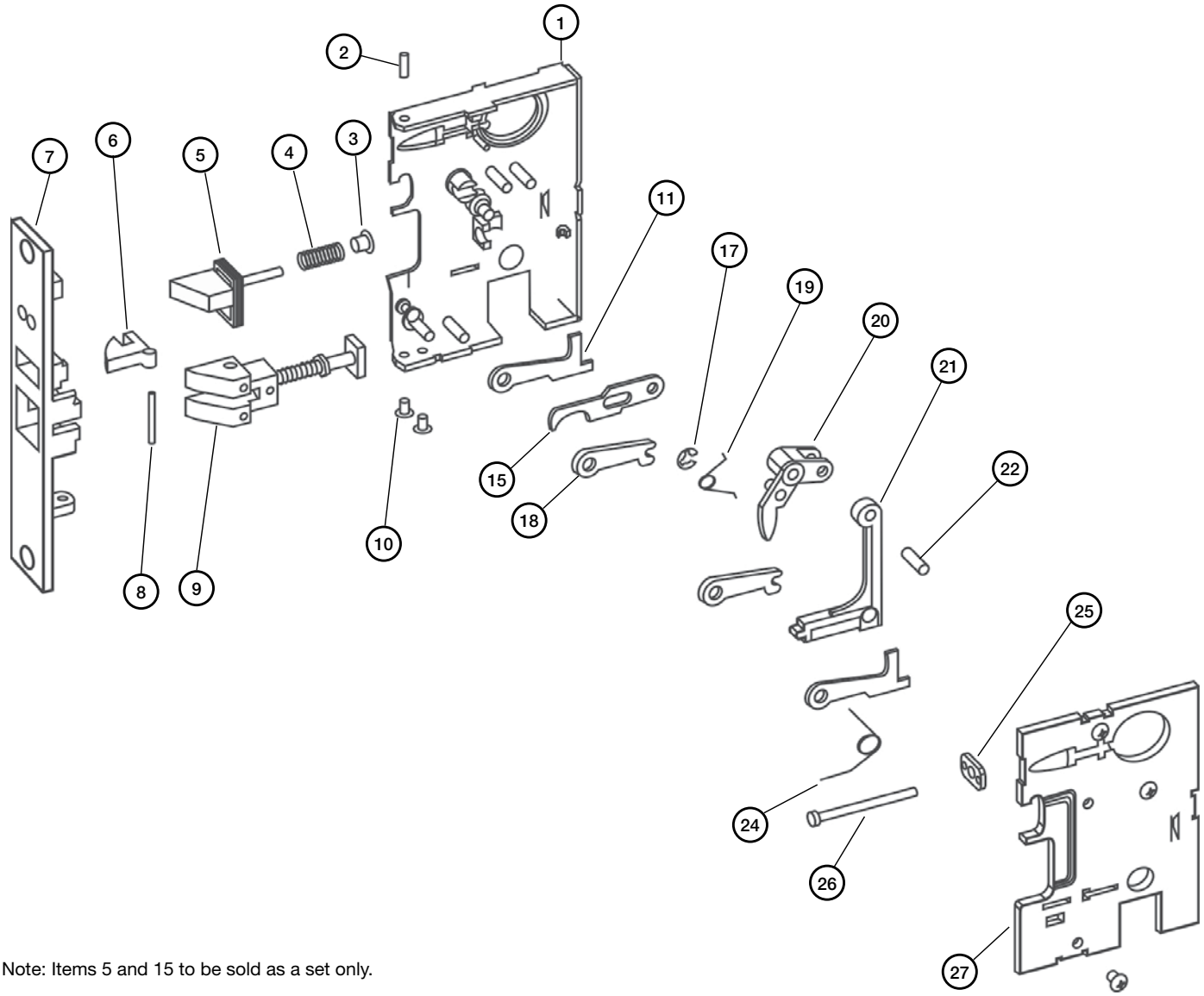
Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

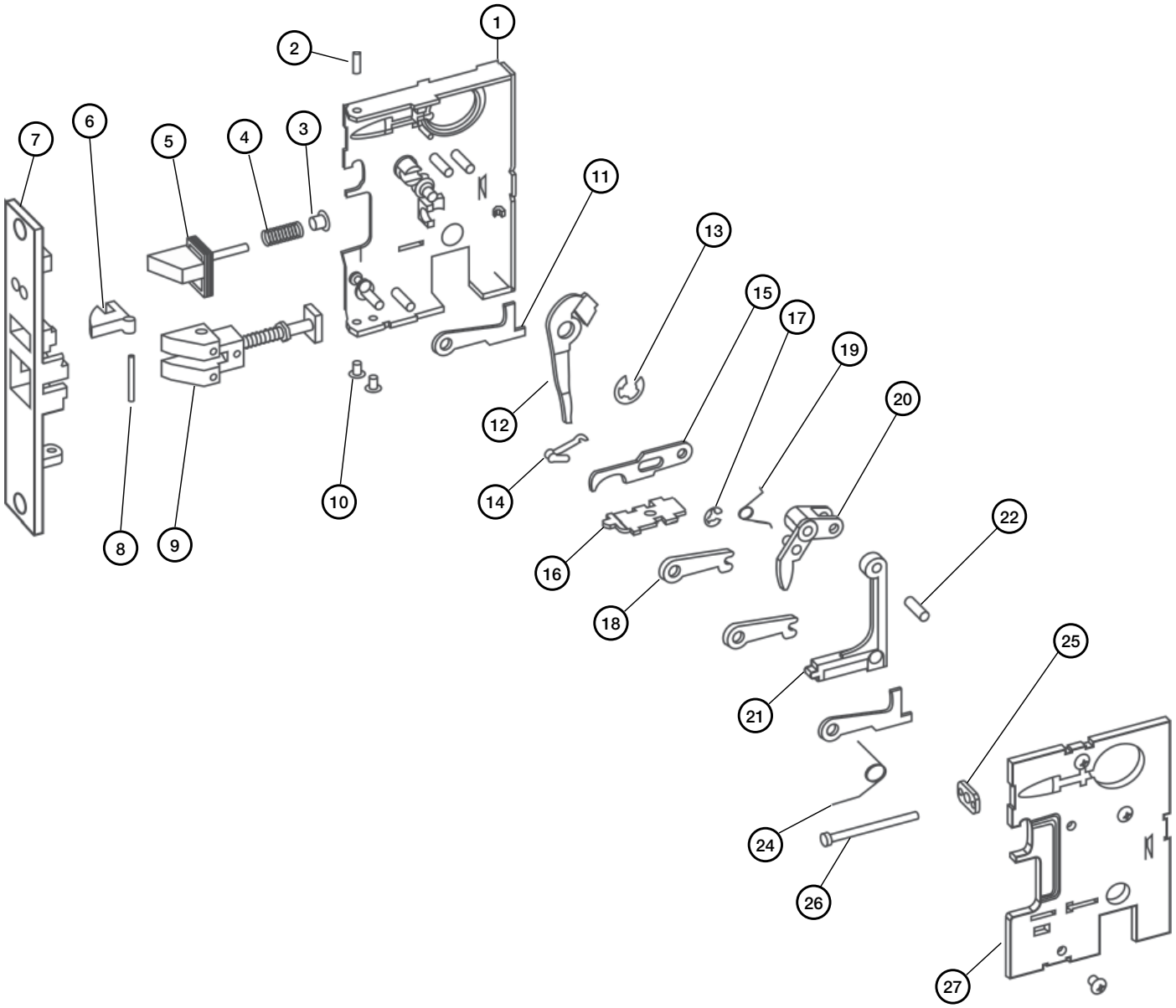
Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy RHRB	1	No
	99-2352	Case Assy LHRB	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

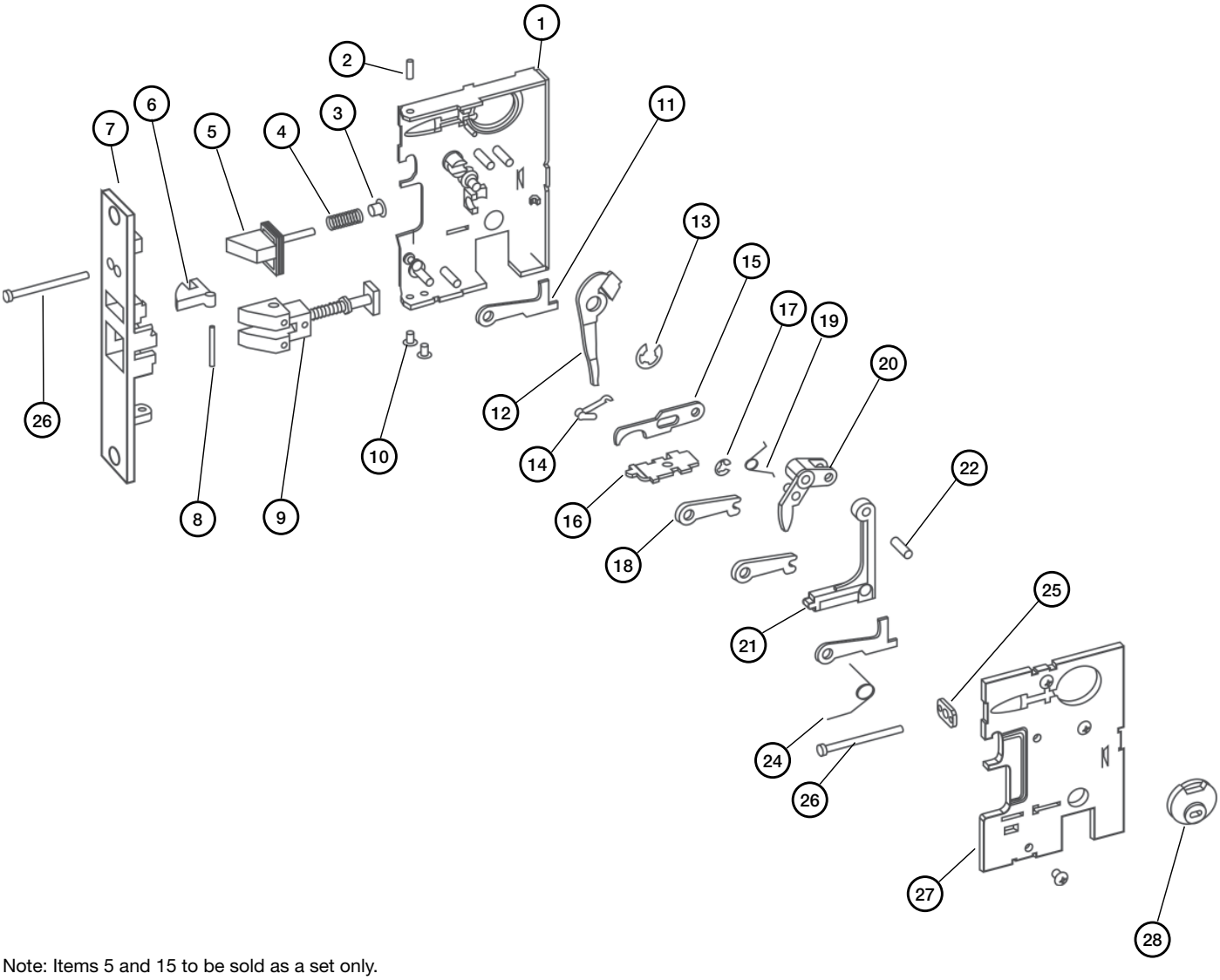
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	99-2352	Case Assy LHRB	1	No
	99-2351	Case Assy RHRB	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2387	Latchbolt Lever Assembly LHRB	1	Yes
	99-2388	Latchbolt Lever Assembly RHRB	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly LHRB	1	No
	99-2362	Cap Assembly RHRB	1	No
28	13-2162	Cylinder Attachment	1	Yes

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Assembly No.	Description	Option	Sellable
68-2702	Wide Stile E Rail Assembly*	(12-) Fire Rated	Yes
68-2703	Wide Stile F Rail Assembly*		Yes
68-2704	Wide Stile G Rail Assembly*		Yes
68-2705	Wide Stile J Rail Assembly*		Yes
68-2724	Narrow Stile E Rail Assembly*		Yes
68-2725	Narrow Stile F Rail Assembly*		Yes
68-2726	Narrow Stile G Rail Assembly*		Yes
68-2727	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		68-0950	Mounting Rail Wide(E)*	1	Yes
		68-0952	Mounting Rail Wide(F)*		Yes
		68-0948	Mounting Rail Wide(J)*		Yes
		68-0949	Mounting Rail Wide(G)*		Yes
		68-0958	Mounting Rail Narrow(E)*		Yes
		68-0955	Mounting Rail Narrow(F)*		Yes
		68-0956	Mounting Rail Narrow(J)*		Yes
		68-0957	Mounting Rail Narrow(G)*		Yes
3		01-1236	#6-32x 3/8" PH FL U'Cut	4	Yes
4		68-0943	Bracket	2	Yes
5		68-0945	Pivot Pin	2	Yes
6		01-0098	Retainer Ring	2	Yes
7		68-0229	Pivot Pin, Push Rail*	2	Yes
8		68-0236	Spring, Rail Arm	2	Yes
9		68-3609	Connecting Arm Assembly	2	Yes
10		68-0615	Push Rail (E)*	1	Yes
		68-0618	Push Rail (F)*		Yes
		68-0616	Push Rail (J)*		Yes
		68-0617	Push Rail (G)*		Yes
11		809	TouchPad Assembly	1	Yes
12		01-4537	Standard Hole Plug	1	Yes

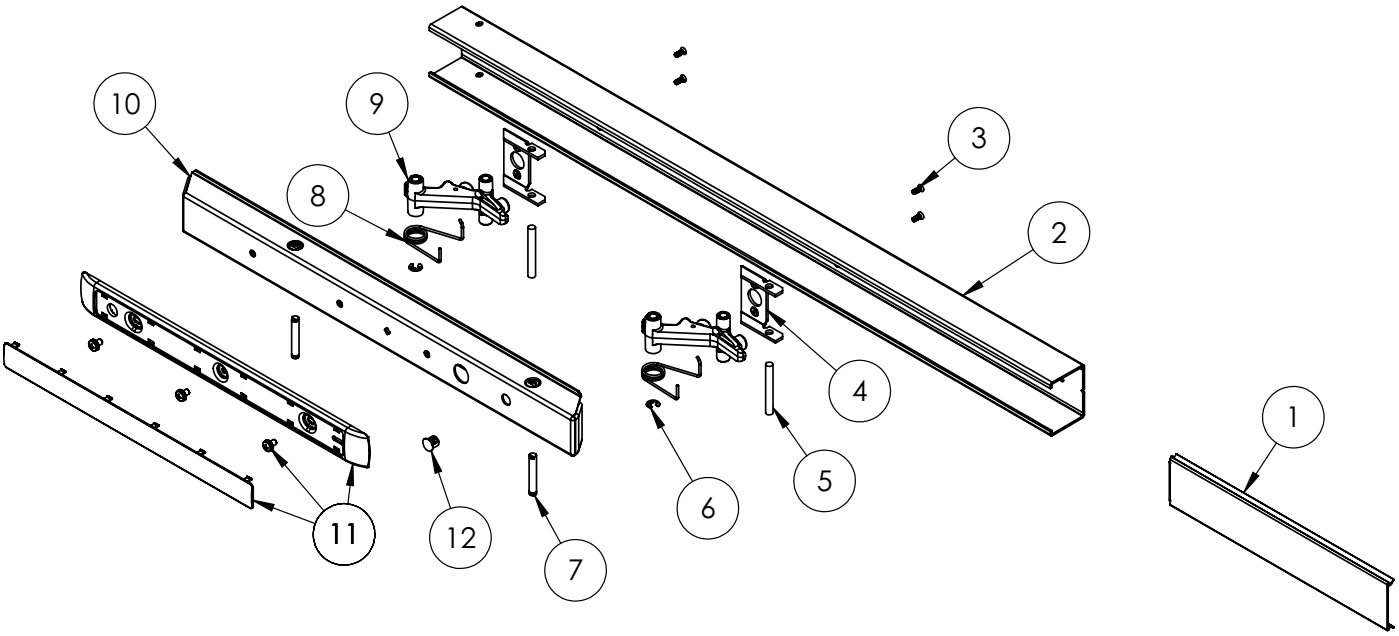
*Specify Finish

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-2703 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Assembly No.	Description	Option	Sellable
68-5542	Wide Stile E Rail Assembly*	(12-56-) (56-)	Yes
68-3212	Wide Stile F Rail Assembly*		Yes
68-3211	Wide Stile G Rail Assembly*		Yes
68-3213	Wide Stile J Rail Assembly*		Yes
68-5578	Narrow Stile E Rail Assembly*		Yes
68-3217	Narrow Stile F Rail Assembly*		Yes
68-3216	Narrow Stile G Rail Assembly*		Yes
68-3218	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		68-0950	Mounting Rail Wide(E)*	1	Yes
		68-0952	Mounting Rail Wide(F)*		Yes
		68-0948	Mounting Rail Wide(J)*		Yes
		68-0949	Mounting Rail Wide(G)*		Yes
		68-0958	Mounting Rail Narrow(E)*		Yes
		68-0955	Mounting Rail Narrow(F)*		Yes
		68-0956	Mounting Rail Narrow(J)*		Yes
		68-0957	Mounting Rail Narrow(G)*		Yes
3		M56AE	Rail Motor Kit, E	1	Yes
		M56AF	Rail Motor Kit, F		Yes
		M56AJ	Rail Motor Kit, J		Yes
		M56AG	Rail motor Kit, G		Yes
4		68-0229	Pivot Pin, Push Rail*	2	Yes
5		68-0236	Spring, Rail Arm	2	Yes
6		01-0098	Retaining Ring	2	Yes
7		809	TouchPad Assembly	1	Yes
8		68-0615	Standard Push Rail, E*	1	Yes
		68-0618	Standard Push Rail, F*		Yes
		68-0616	Standard Push Rail, J*		Yes
		68-0617	Standard Push Rail, G*		Yes
9		68-3609	Connecting Arm Assembly	1	Yes
10		52-1261	56- Input Harness Assembly	2	Yes
11		01-1236	#6-32x3/8" PH FL U'CUT	4	Yes
12		68-0945	Pivot Pin	1	Yes
13		68-0943	Bracket	1	Yes

All Related HK- Assemblies Listed Below

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
19-56-HK-*	68-5515	68-5516	68-5517	68-5518	68-5602	68-5603	68-5604	68-5605	Yes
53-56-HK-*	68-5554*	68-5555*	68-5556*	68-5557*	68-5594*	68-5595*	68-5596*	68-5597*	Yes
53-55-56-HK-*	68-5558*	68-5559	68-5560	68-5561*	68-5598*	68-5599*	68-5600*	68-5601*	Yes
19-53-56-HK-*	68-5519*	68-5520*	68-5521*	68-5522*	68-5610*	68-5611*	68-5612*	68-5613*	Yes
19-53-55-56-HK- *	68-5538*	68-5539*	68-5540*	68-5541*	68-5614*	68-5615*	68-5616*	68-5617*	Yes

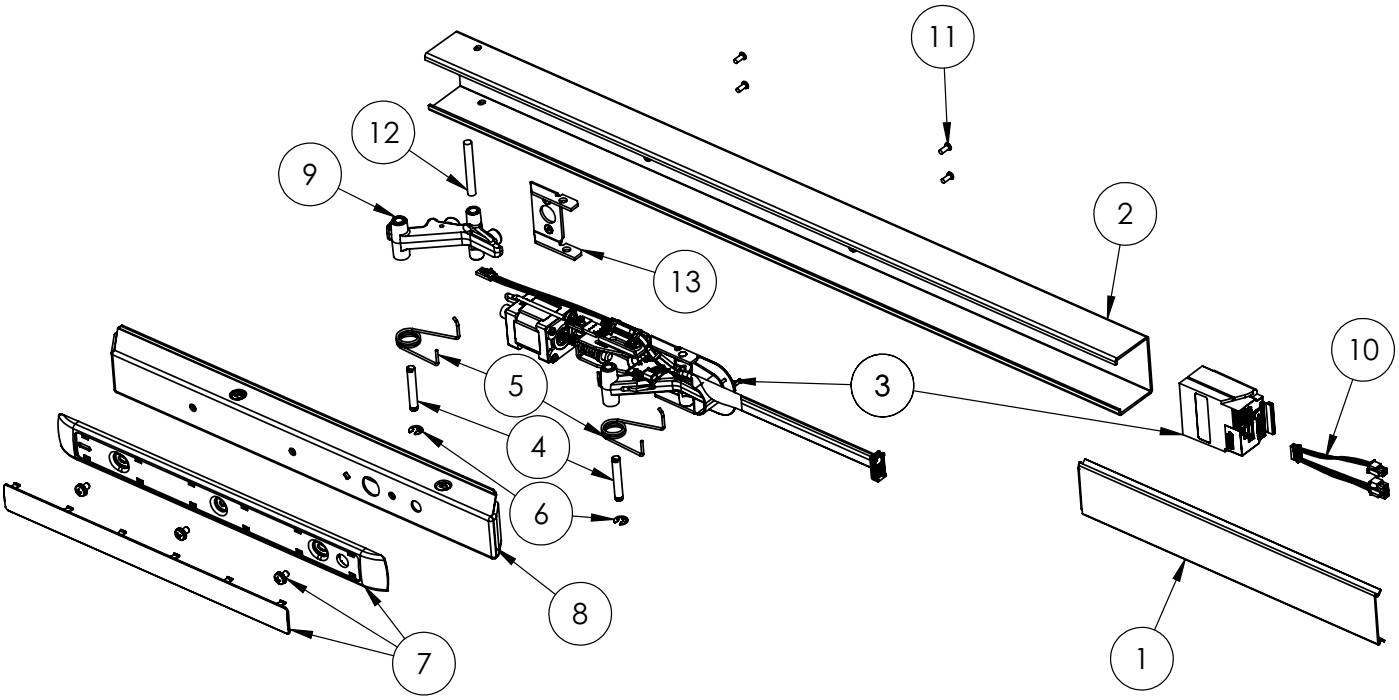
Parts 3-13 Available as Assembly No. 52-3541 for E, 52-3542 for F, 52-3543 for J, 52-3544 for G
*Specify Finish

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-5578 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Assembly No.	Description	Option	Sellable
68-6098	Wide Stile E Rail Assembly*	(59-)	Yes
68-3780	Wide Stile F Rail Assembly*		Yes
68-3781	Wide Stile G Rail Assembly*		Yes
68-3782	Wide Stile J Rail Assembly*		Yes
68-6100	Narrow Stile E Rail Assembly*		Yes
68-3788	Narrow Stile F Rail Assembly*		Yes
68-3789	Narrow Stile G Rail Assembly*		Yes
68-3790	Narrow Stile J Rail Assembly*		Yes
68-6099	Wide Stile E Rail Assembly*	(12-59-)	Yes
68-3784	Wide Stile F Rail Assembly*		Yes
68-3785	Wide Stile G Rail Assembly*		Yes
68-3786	Wide Stile J Rail Assembly*		Yes
68-6101	Narrow Stile E Rail Assembly*		Yes
68-3792	Narrow Stile F Rail Assembly*		Yes
68-3793	Narrow Stile G Rail Assembly*		Yes
68-3794	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	809	TouchPad Assembly	1	Yes
2		68-1027	Push Rail, E*	1	No
		68-1030	Push Rail, F*		Yes
		68-1028	Push Rail, G*		Yes
		68-1029	Push Rail, J*		Yes
3		68-0582	Lockdown Cam[1]	1	Yes
4		01-4537	Standard Hole Plug	1	Yes
5		01-0098	Retaining Ring	2	Yes
6		68-0229	Pivot Pin, Push Rail*	2	Yes
7		68-1049	Rubber Cushion	1	No
8		68-1039	Support Plate	1	No
9		52-1701	59- Wire Guide	1	Yes
10		68-0236	Spring, Rail Arm	2	Yes
11		68-0945	Pivot Pin	2	Yes
12		01-0711	Flanged Nyliner	8	Yes
13		52-4765	59- Connecting Arm	1	No
14		68-0943	Bracket	1	Yes
15		52-0935	Wire Barrier	1	Yes
16		52-4733	59- Harness Sub-Plate Assembly	1	No
		52-4734	59- Harness Sub-Plate Assembly		No
17		01-0610	Wave Spring Washer[1]	1	Yes
18		68-0583	Lockdown Button [1]	1	Yes
19		01-4466	Machine Screw SEMS[1]	1	No
20		01-1236	#6-32X3/8" PH FL U'Cut 6**		Yes
21		68-6127	Connecting Arm	1	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
22	See Chart Above	68-1045	Mounting Rail, E Narrow*	1	Yes
		68-1042	Mounting Rail, F Narrow*		Yes
		68-1043	Mounting Rail, J Narrow*		Yes
		68-1044	Mounting Rail, G Narrow*		Yes
		68-0950	Mounting Rail, E Wide*		Yes
		68-1058	Mounting Rail, F Wide*		Yes
		68-1059	Mounting Rail, J Wide*		Yes
		68-1060	Mounting Rail, G Wide*		Yes
23		68-6090	Insert Assembly, E Wide	1	No
		68-6091	Insert Assembly, F Wide		No
		68-6092	Insert Assembly, J Wide		No
		68-6093	Insert Assembly, G Wide		No
		68-6097	Insert Assembly, E Narrow		No
		68-6094	Insert Assembly, F Narrow		No
		68-6095	Insert Assembly, J Narrow		No
		68-6096	Insert Assembly, G Narrow		No
24		52-1292	Harness Assembly	1	Yes
		52-1293	Harness Assembly		Yes

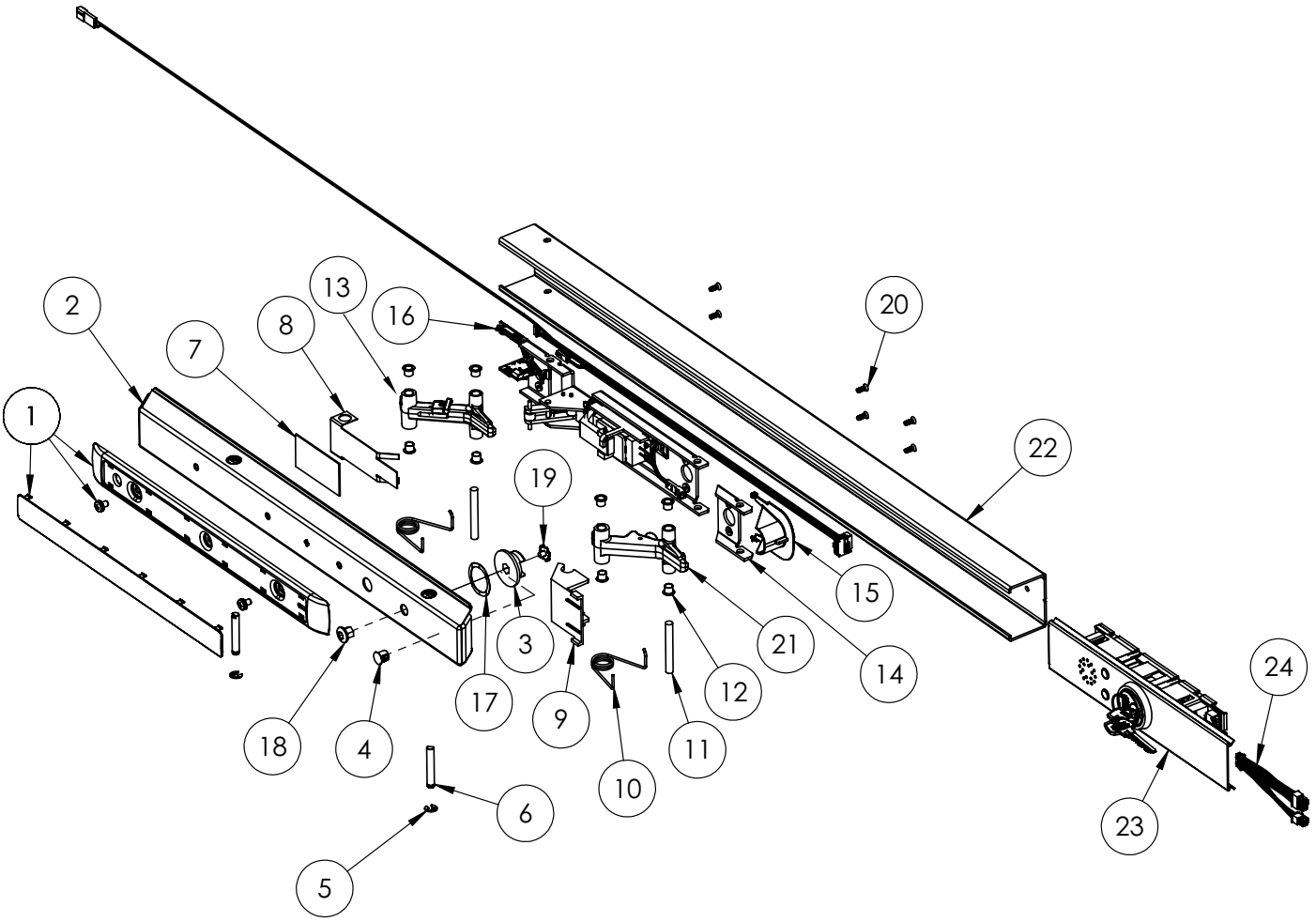
*Specify Finish
**Qty is 6 in Sizes F J G, 4 in Size E
1. Do not use on any 12- Rail Assembly

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-3780 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

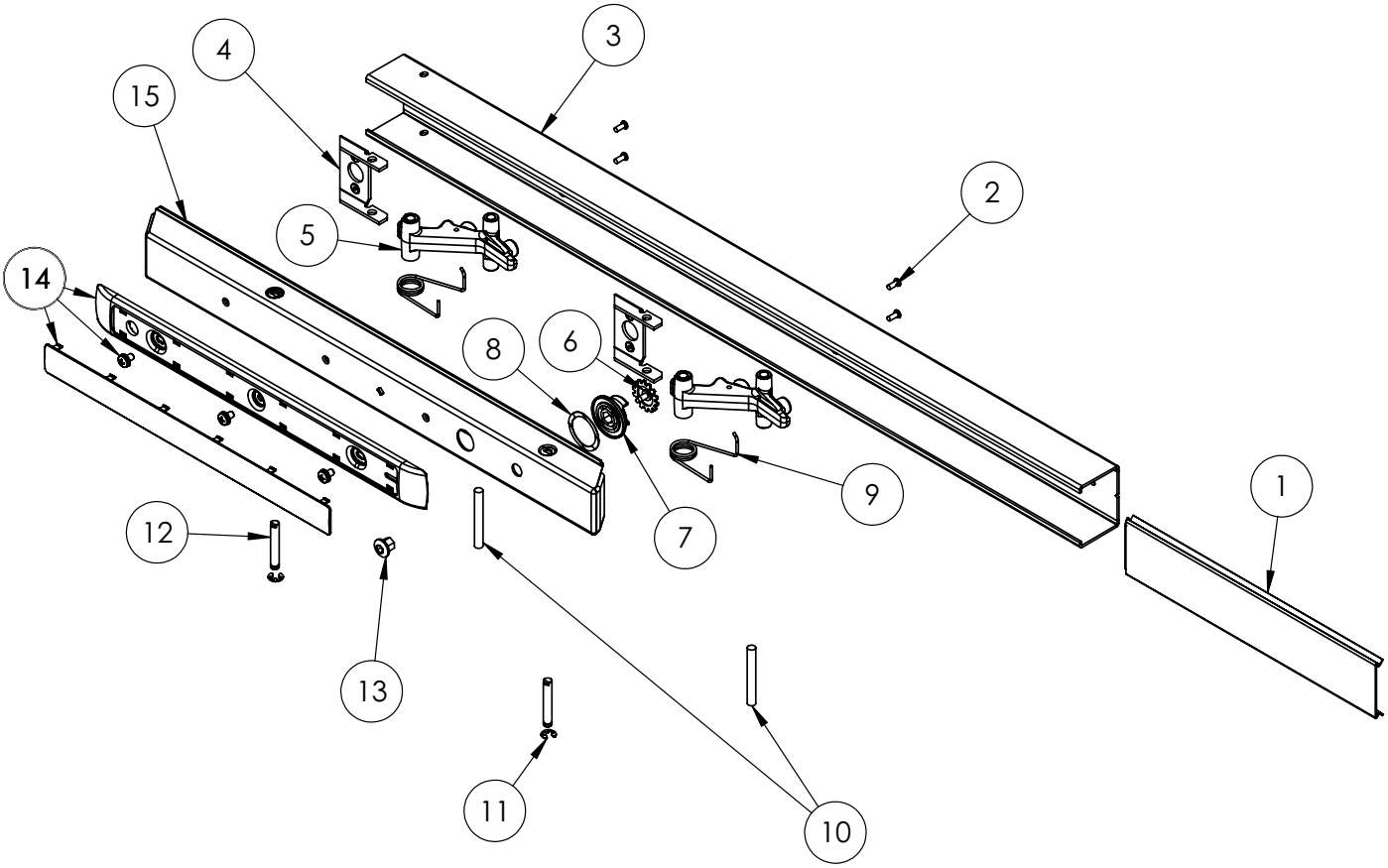
Assembly No.	Description	Option	Sellable
68-2694	Wide Stile E Rail Assembly*	Standard Rails	Yes
68-2695	Wide Stile F Rail Assembly*		Yes
68-2696	Wide Stile G Rail Assembly*		Yes
68-2697	Wide Stile J Rail Assembly*		Yes
68-2716	Narrow Stile E Rail Assembly*		Yes
68-2717	Narrow Stile F Rail Assembly*		Yes
68-2718	Narrow Stile G Rail Assembly*		Yes
68-2719	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		01-1236	#6-32x3/8 PH FL U'Cut	4	Yes
3		68-0950	Mounting Rail, E Wide*	1	Yes
		68-0952	Mounting Rail, F Wide*		Yes
		68-0948	Mounting Rail, J Wide*		Yes
		68-0949	Mounting Rail, G Wide*		Yes
		68-0958	Mounting Rail, E Narrow*		Yes
		68-0955	Mounting Rail, F Narrow*		Yes
		68-0956	Mounting Rail, J Narrow*		Yes
		68-0957	Mounting Rail, G Narrow*		Yes
4		68-0943	Bracket	2	Yes
5		68-3609	Connecting Arm Assembly	2	Yes
6		01-4466	Machine Screw SEMS[1]	1	Yes
7		68-0582	Lockdown Cam[1]	1	Yes
8		01-0610	Wave Spring Washer[1]	1	Yes
9		68-0236	Spring, Rail Arm	2	Yes
10		68-0945	Pivot Pin	2	Yes
11		01-0098	Retaining Ring	2	Yes
12		68-0229	Pivot Pin Push Rail*	2	Yes
13		68-0583	Lockdown Button[1]	1	Yes
14		809	Touch Pad Assembly	1	Yes
15		68-0615	Push Rail, E*	1	Yes
		68-0618	Push Rail, F*		Yes
		68-0616	Push Rail, J*		Yes
		68-0617	Push Rail, G*		Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Assembly 68-2695 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Assembly No.	Description	Option	Sellable
68-2698	Wide Stile E Rail Assembly*	16-	Yes
68-2699	Wide Stile F Rail Assembly*		Yes
68-2700	Wide Stile G Rail Assembly*		Yes
68-2701	Wide Stile J Rail Assembly*		Yes
68-2720	Narrow Stile E Rail Assembly*		Yes
68-2721	Narrow Stile F Rail Assembly*		Yes
68-2722	Narrow Stile G Rail Assembly*		Yes
68-2723	Narrow Stile J Rail Assembly*		Yes

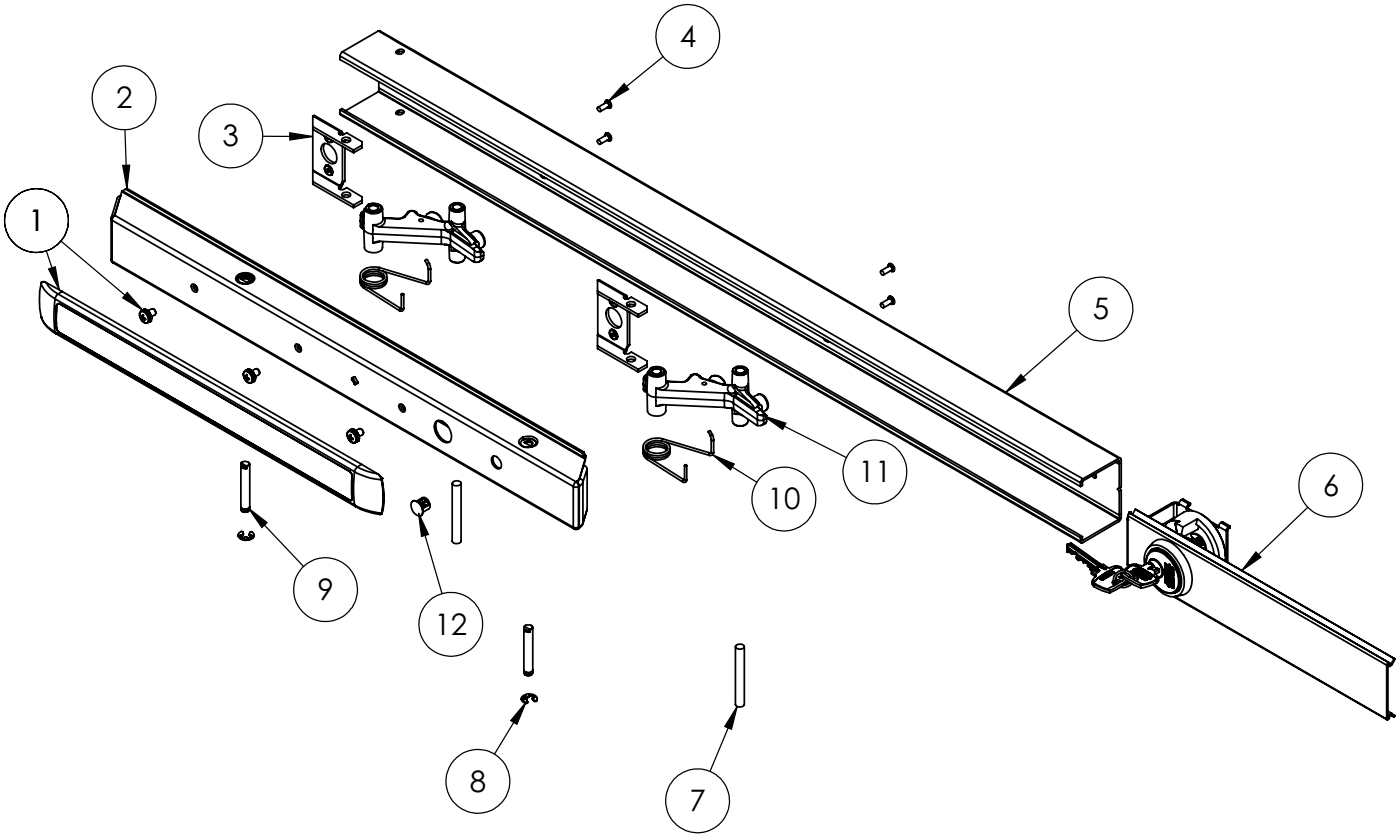
Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	809	Touch Pad Assembly	1	Yes
2		68-0615	Push Rail, E*	1	Yes
		68-0618	Push Rail, F*		Yes
		68-0616	Push Rail, J*		Yes
		68-0617	Push Rail, G*		Yes
3		68-0943	Bracket	2	Yes
4		01-1236	CR-FHMS 6-32X3/8"	4	Yes
5		68-0950	Mounting Rail, E Wide*	1	Yes
		68-0952	Mounting Rail, F Wide*		Yes
		68-0948	Mounting Rail, J Wide*		Yes
		68-0949	Mounting Rail, G Wide*		Yes
		68-0958	Mounting Rail, E Narrow*		Yes
		68-0955	Mounting Rail, F Narrow*		Yes
		68-0956	Mounting Rail, J Narrow*		Yes
		68-0957	Mounting Rail, G Narrow*		Yes
6		816-5	Insert Assembly, E Wide[1]*	1	Yes
		816-1	Insert Assembly, F Wide[1]*		Yes
		816-7	Insert Assembly, J Wide[1]*		Yes
		816-4	Insert Assembly, G Wide[1]*		Yes
		816-2	Insert Assembly, E/F Narrow[1]*		Yes
		816-6	Insert Assembly, J Narrow[1]*		Yes
		816-3	Insert Assembly, G Narrow[1]*		Yes
7		68-0945	Pivot Pin	2	Yes
8		01-0098	Retaining Ring	2	Yes
9		68-0229	Pivot Pin, Push Rail*	2	Yes
10		68-0236	Spring, Rail Arm	2	Yes
11		68-3609	Connecting Arm Assembly	2	Yes
12		01-4537	Standard Hole Plug	1	Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Assembly 68-2699 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

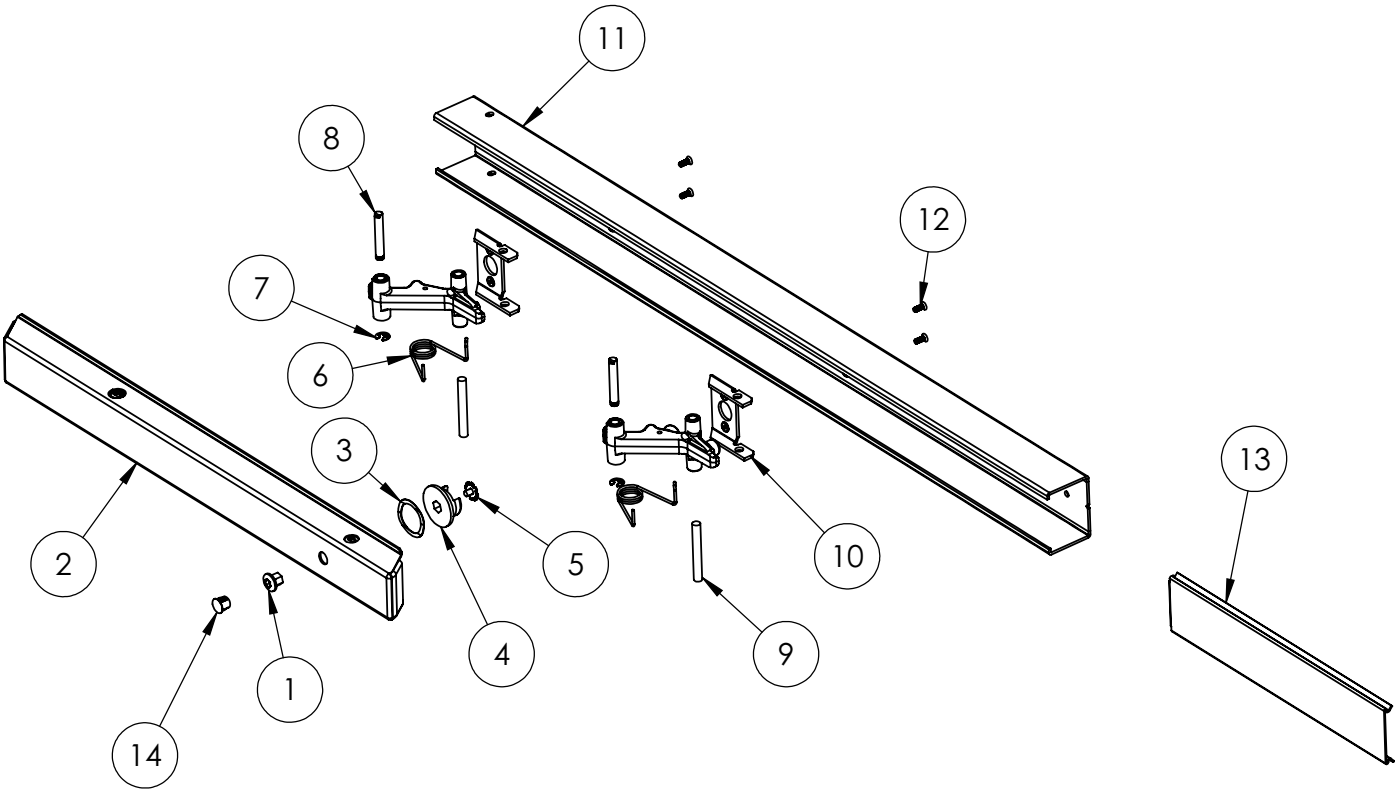
Assembly No.	Description	Option	Sellable
68-2918	E Wide Rail Assembly*	19-	Yes
68-2919	F Wide Rail Assembly*		Yes
68-2921	J Wide Rail Assembly*		Yes
68-2920	G Wide Rail Assembly*		Yes
68-2905	E Narrow Rail Assembly*		Yes
68-2906	F Narrow Rail Assembly*		Yes
68-2908	J Narrow Rail Assembly*		Yes
68-2907	G Narrow Rail Assembly*		Yes
68-2926	12- E Wide Rail Assembly*	12-19-	Yes
68-2927	12- F Wide Rail Assembly*		Yes
68-2929	12- J Wide Rail Assembly*		Yes
68-2928	12- G Wide Rail Assembly*		Yes
68-2913	12- E Narrow Rail Assembly*		Yes
68-2914	12- F Narrow Rail Assembly*		Yes
68-2916	12- J Narrow Rail Assembly*		Yes
68-2915	12- G Narrow Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	68-0583	Lockdown Button[1]	1	Yes
2		68-0736	Push Rail, E*	1	Yes
		68-0739	Push Rail, F*		Yes
		68-0737	Push Rail, J*		Yes
		68-0738	Push Rail, G*		Yes
3		01-0610	Wave Spring Washer[1]	1	Yes
4		68-0582	Lockdown Cam[1]	1	Yes
5		01-4466	SEMS Machine Screw[1]	1	Yes
6		68-0236	Spring, Rail Arm	2	Yes
7		01-0098	Retaining Ring	2	Yes
8		68-0229	Pivot Pin, Push Rail	2	Yes
9		68-0945	Pivot Pin, Mounting Rail	2	Yes
10		68-0943	Bracket	2	Yes
11		68-0950	Mounting Rail, E*	1	Yes
		68-0952	Mounting Rail, F*		Yes
		68-0949	Mounting Rail, J*		Yes
		68-0948	Mounting Rail, G*		Yes
12		01-1236	#6-32X3/8" Machine Screw[1]	4	Yes
13		68-0550	Mounting Rail Insert, E*	1	Yes
		68-0549	Mounting Rail Insert, F*		Yes
		68-0552	Mounting Rail Insert, J*		Yes
		68-0551	Mounting Rail Insert, G*		Yes
14		01-4537	Standard Hole Plug	1	Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Assembly 68-2919 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
AL-	68-4010	68-4011	68-4012	68-4025	68-4022	68-4023	68-4024	Yes
12-AL-	68-4018	68-4019	68-4020	68-4033	68-4030	68-4031	68-4032	Yes
19-AL-	68-4035	68-4036	68-4037	68-4050	68-4047	68-4048	68-4049	Yes
12-19-AL-	68-4043	68-4044	68-4045	68-4058	68-4055	68-4056	68-4057	Yes
53-AL-	68-4716	68-4717	68-4718	68-4723	68-4724	68-4725	68-4726	Yes
12-53-AL-	68-4720	68-4721	68-4722	68-4727	68-4728	68-4729	68-4730	Yes
19-53-AL-	68-4842	68-4843	68-4844	68-4849	68-4850	68-4851	68-4852	Yes
12-19-53-AL-	68-4846	68-4847	68-4848	68-4853	68-4854	68-4855	68-4856	Yes
53-55-AL-	68-4922	68-4923	68-4924	68-4929	68-4930	68-4931	68-4932	Yes
12-53-55-AL-	68-4926	68-4927	68-4928	68-4933	68-4934	68-4935	68-4936	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
TL-	68-5048	68-5049	68-5051	68-5050	68-5009	68-5010	68-5012	68-5011	Yes
16-TL-	68-5052	68-5053	68-5055	68-5054	68-5013	68-5014	68-5016	68-5015	Yes
12-TL-	68-5056	68-5057	68-5059	68-5058	68-5017	68-5018	68-5020	68-5019	Yes
TL- Inactive	68-5060	68-5061	68-5063	68-5062	N/A	N/A	N/A	N/A	Yes
TL- (8895 Only)	68-5164	68-5165	68-5167	68-5166	N/A	N/A	N/A	N/A	Yes
55-TL-(8895 Only)	68-5168	68-5169	68-5171	68-5170	N/A	N/A	N/A	N/A	Yes
55-56-TL-	68-5689	68-5173	68-5174	68-5172	68-5692	68-5176	68-5177	68-5175	Yes
16-55-56-TL-	68-5706	68-5707	68-5708	68-5709	68-5738	68-5739	68-5740	68-5741	Yes
55-56-HK-TL-	68-5722	68-5723	68-5724	68-5725	68-5754	68-5755	68-5756	68-5757	Yes
AL-TL-	N/A	68-5190	68-5191	68-5192	68-5199	68-5196	68-5197	68-5198	Yes
12-AL-TL-	N/A	68-5193	68-5194	68-5195	68-5203	68-5200	68-5201	68-5202	Yes
59-TL-	N/A	68-5178	68-5179	68-5180	N/A	68-5187	68-5188	68-5189	Yes
12-59-TL-	N/A	68-5181	68-5182	68-5183	N/A	68-5187	68-5188	68-5189	Yes
55-AL-TL-	N/A	68-5314	68-5315	68-5316	68-5323	68-5320	68-5321	68-5322	Yes
12-55-AL-TL-	N/A	68-5317	68-5318	68-5319	68-5327	68-5324	68-5325	68-5326	Yes
53-58-TL-	68-5252	68-5253	68-5254	68-5255	68-5264	68-5265	68-5266	68-5267	Yes
12-53-58-TL-	68-5260	68-5261	68-5262	68-5263	68-5272	68-5273	68-5274	68-5275	Yes
16-53-58-TL-	68-5256	68-5257	68-5258	68-5259	68-5268	68-5269	68-5270	68-5271	Yes
53-55-TL-	68-5228	68-5229	68-5230	68-5231	68-5240	68-5241	68-5242	68-5243	Yes
12-53-55-TL-	68-5236	68-5237	68-5238	68-5239	68-5248	68-5249	68-5250	68-5251	Yes
16-53-55-TL-	68-5232	68-5233	68-5234	68-5235	68-5244	68-5245	68-5246	68-5247	Yes
53-TL-	68-5204	68-5205	68-5206	68-5207	68-5216	68-5217	68-5218	68-5219	Yes
12-53-TL-	68-5208	68-5209	68-5210	68-5211	68-5220	68-5221	68-5222	68-5223	Yes
16-53-TL-	68-5212	68-5213	68-5214	68-5215	68-5224	68-5225	68-5226	68-5227	Yes
56-TL-	68-5691	68-5162	68-5163	68-5161	68-5688	68-5159	68-5160	68-5158	Yes
56-HK-TL-	68-5750	68-5751	68-5752	68-5753	68-5718	68-5719	68-5720	68-5721	Yes
16-56-TL-	68-5734	68-5735	68-5736	68-5737	68-5702	68-5703	68-5704	68-5705	Yes
57-TL-	N/A	68-5096	68-5098	68-5097	68-5102	68-5403	68-5105	68-5104	Yes
12-57-TL-	N/A	68-5099	68-5101	68-5100	68-5106	68-5107	68-5109	68-5108	Yes
55-57-TL-	N/A	68-5178	68-5179	68-5180	N/A	68-5181	68-5182	68-5186	Yes
12-55-57-TL-	N/A	68-5184	68-5185	68-5186	N/A	68-5187	68-5188	68-5189	Yes
55-58-TL-	68-5134	68-5135	68-5137	68-5136	68-514	68-5147	68-5149	68-5148	Yes
12-55-58-TL-	68-5142	68-5143	68-5145	68-5144	68-5154	68-5155	68-5157	68-5156	Yes
16-55-58-TL-	68-5138	68-5139	68-5141	68-5140	68-5150	68-5151	68-5153	68-5152	Yes
58-TL-	68-5110	68-5111	68-5113	68-5112	68-5122	68-5123	68-5125	68-5124	Yes
12-58-TL-	68-5118	68-5119	68-5121	68-5120	68-5130	68-5131	68-5133	68-5132	Yes
16-58-TL-	68-5114	68-5115	68-5117	68-5116	68-5126	68-5127	68-5129	68-5128	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	L	M	N	Sellable
LP	68-4242	68-4243	68-4244	Yes
12-LP	68-4250	68-4251	68-4252	Yes
16-LP	68-4246	68-4247	68-4248	Yes
58-LP	68-4340	68-4341	68-4342	Yes
12-58-LP	68-4344	68-4345	68-4346	Yes
19-58-LP	68-4348	68-4349	68-4350	Yes
12-19-58-LP	68-4352	68-4353	68-4354	Yes
56-TL-LP	68-5352	68-5353	68-5354	Yes
16-56-TL-LP	68-5796	68-5797	68-5798	Yes
56-HK-TL-LP	68-5808	68-5809	68-5810	Yes
55-56-TL-LP	68-5348	68-5349	68-5350	Yes
16-55-56-TL-LP	68-5799	68-5800	68-5801	Yes
55-56-HK-TL-LP	68-5811	68-5812	68-5813	Yes
58-TL-LP	68-5356	68-5357	68-5358	Yes
12-58-TL-LP	68-5360	68-5361	68-5362	Yes
55-58-TL-LP	68-5364	68-5365	68-5366	Yes
12-55-58-TL-LP	68-5368	68-5369	68-5370	Yes
19-LP	68-4292	68-4293	68-4294	Yes
12-19-LP	68-4300	68-4301	68-4302	Yes
16-19-LP	68-4296	68-4297	68-4298	Yes
55-LP	68-4305	68-4306	68-4307	Yes
12-55-LP	68-4309	68-4310	68-4311	Yes
19-55-LP	68-4313	68-4314	68-4315	Yes
12-19-55-LP	68-4317	68-4318	68-4319	Yes
55-56-LP	68-4322	68-4323	68-4324	Yes
19-55-56-LP	68-4326	68-4327	68-4328	Yes
16-55-56-LP	68-5769	68-5770	68-5771	Yes
16-19-55-56-LP	68-5775	68-5776	68-5777	Yes
55-56-HK-LP	68-5781	68-5782	68-5783	Yes
19-55-56-HK-LP	68-5787	68-5788	68-5789	Yes
56-LP	68-4331	68-4332	68-4333	Yes
19-56-LP	68-4335	68-4336	68-4337	Yes
16-56-LP	68-5766	68-5767	68-5768	Yes
16-19-56-LP	68-5772	68-5773	68-5774	Yes
56-HK-LP	68-5778	68-5779	68-5780	Yes
19-56-HK-LP	68-5784	68-5785	68-5786	Yes
55-58-LP	68-4357	68-4358	68-4359	Yes
12-55-58-LP	68-4361	68-4362	68-4363	Yes
19-55-58-LP	68-4365	68-4366	68-4367	Yes
12-19-55-58-LP	68-4369	68-4370	68-4371	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
PL-57- (LHRB)	68-6180	68-6181	68-6182	68-6183	68-6196	68-6197	68-6198	Yes
PL-57- (RHRB)	68-6184	68-6185	68-6186	68-6187	68-6200	68-6201	68-6202	Yes
12-PL-57- (LHRB)	68-6188	68-6189	68-6190	68-6191	68-6204	68-6205	68-6206	Yes
12-PL-57- (RHRB)	68-6192	68-6193	68-6194	68-6195	68-6208	68-6209	68-6210	Yes
PL-59- (LHRB)	68-6128	68-6129	68-6130	68-6131	68-6160	68-6161	68-6162	Yes
PL-59- (RHRB)	68-6132	68-6133	68-6134	68-6835	68-6164	68-6165	68-6166	Yes
12-PL-59- (LHRB)	68-6144	68-6145	68-6146	68-6147	68-6168	68-6169	68-6170	Yes
12-PL-59- (RHRB)	68-6148	68-6149	68-6150	68-6151	68-6172	68-6173	68-6174	Yes
PL-55-57- (LHRB)	68-6216	68-6217	68-6218	68-6219	68-6232	68-6233	68-6234	Yes
PL-55-57- (RHRB)	68-6220	68-6221	68-6222	68-6223	68-6836	68-6237	68-6238	Yes
12-PL-55-57- (LHRB)	68-6224	68-6225	68-6226	68-6227	68-6240	68-6241	68-6242	Yes
12-PL-55-57- (RHRB)	68-6228	68-6229	68-6230	68-6231	68-6244	68-6245	68-6246	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
12-53-	68-4595	68-4596	68-4596	68-4597	68-4607	68-4608	68-4609	68-4610	Yes
12-53-56-	68-5544	68-4687	68-4688	68-4689	68-5580	68-4690	68-4691	68-4692	Yes
12-55-	68-2797	68-2798	68-2800	67-2799	68-2809	68-2810	68-2812	68-2811	Yes
12-53-55-	68-4623	68-4624	68-4625	68-4626	68-4635	68-4636	68-4637	68-4638	Yes
12-57-	68-6177	68-2829	68-2826	68-2825	68-2835	68-2836	68-2838	68-2837	Yes
12-55-57-	68-6213	68-4942	68-4944	68-4943	68-4949	68-4950	68-4952	68-4951	Yes
12-58-	68-3044	68-3045	68-3047	68-3046	68-3056	68-3057	68-3059	68-3058	Yes
12-53-58-	68-4647	68-4648	68-4649	68-4650	68-4659	68-4660	68-4661	68-4662	Yes
12-19-53-	68-4735	68-4736	67-4737	68-4738	68-4747	68-4748	68-4749	68-4750	Yes
12-19-55-	68-2939	68-2940	68-2942	68-2941	68-2951	68-2952	68-2954	68-2953	Yes
12-19-57	68-6179	68-2973	68-2976	68-2975	68-2985	68-2986	68-2988	68-2987	Yes
12-19-58-	68-3094	68-3095	68-3097	68-3096	68-3106	68-3107	68-3109	68-3108	Yes
12-19-53-58-	68-4786	68-4787	68-4788	68-4789	68-4798	68-4799	68-4800	68-4801	Yes
12-19-59-	68-6112	68-3801	68-3802	68-3803	68-6114	68-3809	68-3810	68-3811	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
16-53-	68-4599	68-4600	68-4601	68-4602	68-4611	68-4612	68-4613	68-4614	Yes
16-55-	68-2793	68-2794	68-2796	68-2795	68-2805	68-2806	68-2808	68-2807	Yes
16-53-55-	68-4619	68-4620	68-4621	68-4622	68-4631	68-4632	68-4633	68-4634	Yes
16-56-	68-5562	68-5563	68-5564	68-5565	68-5618	68-5619	68-5620	68-5621	Yes
16-53-56-	68-5570	68-5571	68-5572	68-5773	68-5626	68-5627	68-5628	68-5629	Yes
16-53-55-56-	68-5574	68-5575	68-5576	68-5577	68-5630	68-5631	68-5632	68-5633	Yes
16-58-	68-3040	68-3041	68-3043	68-3042	68-3052	68-3053	68-3055	68-3054	Yes
16-53-58-	68-4643	68-4644	68-4645	68-4646	68-4655	68-4656	68-4657	68-4658	Yes
16-53-55-58-	68-4667	68-4668	68-4669	68-4670	68-4675	68-4676	68-4677	68-4678	Yes
16-19-53-	68-4739	68-4740	68-4741	68-4742	68-4751	68-4752	68-4753	68-4754	Yes
16-19-55-	68-2935	68-2936	68-2938	68-2937	68-2947	68-2948	68-2950	68-2949	Yes
16-19-56-	68-5650	68-5651	68-5652	68-5653	68-5634	68-5635	68-5636	68-5637	Yes
16-19-53-56-	68-5513	68-5535	68-5536	68-5537	68-5642	68-5643	68-5644	68-5645	Yes
16-19-53-55-56-	68-5531	68-5532	68-5533	68-5534	68-5646	68-5647	68-5648	68-5649	Yes
16-19-58-	68-3090	68-3091	68-3093	68-3092	68-3102	68-3103	68-3105	68-3104	Yes
16-19-53-58-	68-4782	68-4783	68-4784	68-4785	68-4794	68-4795	68-4796	68-4797	Yes

***For all associated parts in assemblies above, contact factory for availability**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
19-53-	68-4731	68-4732	68-4733	68-4734	68-4743	68-4744	68-4745	68-4746	Yes
19-55-	68-2931	68-2932	68-2934	68-2933	68-2943	68-2944	68-2946	68-2945	Yes
19-56-	68-5511	68-3225	68-3226	68-3224	68-5582	68-3230	68-3231	68-3229	Yes
19-57-	68-6178	68-2965	68-2968	68-2967	68-2977	68-2978	68-2980	68-2979	Yes
19-58-	68-3086	68-3087	68-3089	68-3088	68-3098	68-3099	68-3101	68-3100	Yes
19-59-	68-6111	68-3797	68-3798	68-3799	68-6113	68-3805	68-3806	68-3807	Yes
19-53-56-	68-5512	68-4826	68-4827	68-4828	68-5584	68-4829	68-4830	68-4831	Yes
19-53-55-56-	68-5527	68-4953	68-4954	68-4955	68-5585	68-4956	68-4957	68-4958	Yes
19-53-58-	68-4778	68-4779	68-4780	68-4781	68-4790	68-4791	68-4792	68-4793	Yes

***For all associated parts in assemblies above, contact factory for availability**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
53-	68-4591	68-4592	68-4593	68-4594	68-4603	68-4604	68-4605	68-4606	Yes
55-	68-2789	68-2790	68-2792	68-2791	68-2801	68-2802	68-2804	68-2803	Yes
53-55-	68-4615	68-4616	68-4617	68-4618	68-4627	68-4628	68-4629	68-4630	Yes
53-56-	68-5544	68-4687	68-4688	68-4689	68-5580	68-4690	68-4691	68-4692	Yes
53-55-56-	68-5545	68-4693	68-4694	68-4695	68-5581	68-4696	68-4697	68-4698	Yes
57-	68-6176	68-2815	68-2818	68-2817	68-2827	68-2828	68-2830	68-2829	Yes
55-57-	68-6212	68-4938	68-4940	68-4939	68-4945	68-4946	68-4948	68-4947	Yes
58-	68-3036	68-3037	68-3039	68-3038	68-3048	68-3049	68-3051	68-3050	Yes
53-58-	68-4639	68-4640	68-4641	68-4642	68-4651	68-4652	68-4653	68-4654	Yes
53-55-58-	68-4663	68-4664	68-4665	68-4666	68-4675	68-4676	68-4677	68-4678	Yes

- **For all associated parts in assemblies above, contact factory for availability**
- **Specify finish**

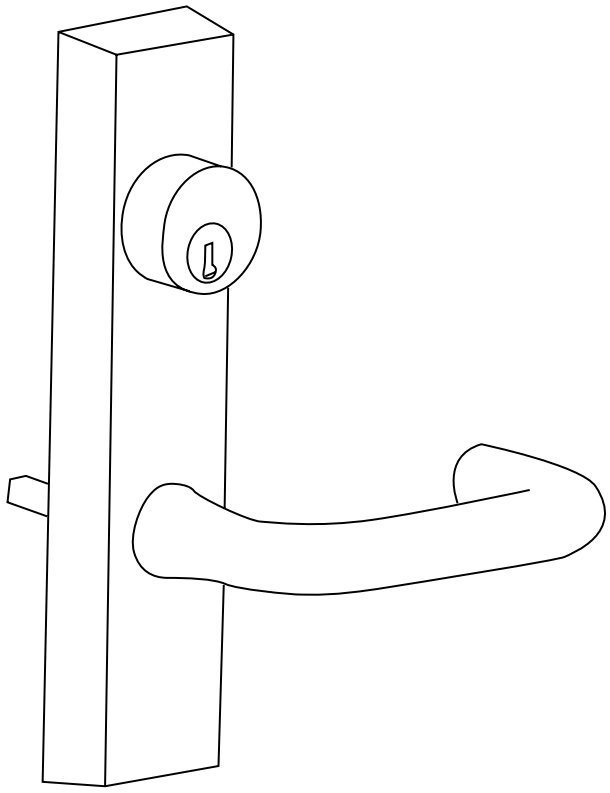
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Exit Devices				
	8300	AD8400 MD8400	8500	AD8600 MD8600 WD8600	SP8600[2] PP8600[2] PR8600[2]
04	704	—	704	—	—
	744[1]	—	744[1]	—	—
06	—	706-4	—	706-4	706-6
	—	746-4[1]	—	746-4[1]	746-6[1]
10	710	710-4	710	710-4	710-6
	740[1]	740-4[1]	740[1]	740-4[1]	740-6[1]
13	713	713-4	713-8	713-4	713-6
	743[1]	743-4[1]	743-8[1]	743-4[1]	743-6[1]
15	715	715-4	715-8	715-4	715-6
16	—	—	—	—	—
73	—	773-4	773-8	773-4	773-6
74	—	774-4	774-8	774-4	774-6
75	775	—	—	—	—
76	776	—	—	—	—
77	—	—	—	—	—
78	—	—	—	—	—

1. 740, 743, 744 & 746 are freewheeling levers
2. Designates discontinued products



A8231 12/17

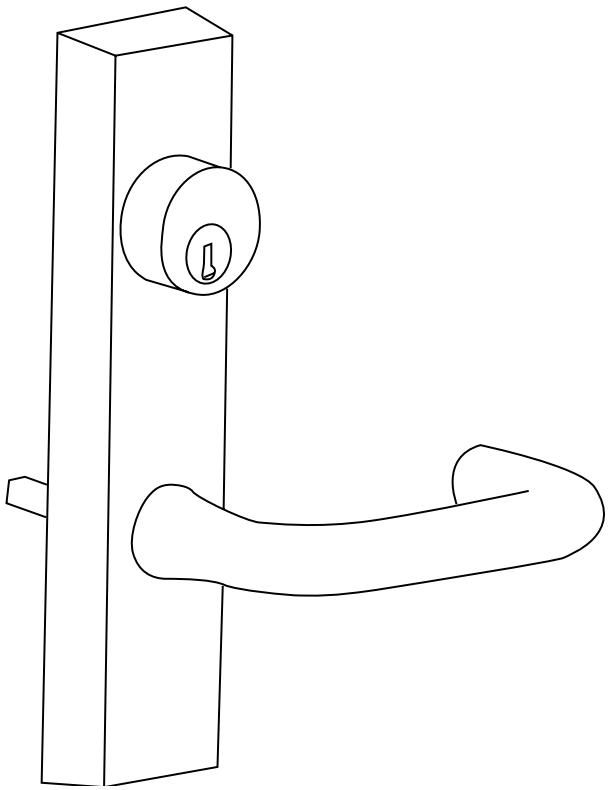
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Exit Devices						
	LS8600 LP8600 LR8600	**8700 FM8700 HC48700 HC8700**	**NB8700**	**SP8700[2] PP8700[2] PR8700[2]**	**8800**	**8888 HC8800**	**8900**
04	—	—	—	—	704	704	704
	—	—	—	—	744[1]	744[1]	744[1]
06	706-6	706	706-8	706-8	706-8	706-8	—
	746-6[1]	746[1]	746-8	746-8[1]	746-8[1]	746-8[1]	—
10	710-6	710	710	710	710	710	710
	740-6[1]	740[1]	740	740[1]	740[1]	740[1]	740[1]
13	713-6	713	—	713-8	713-8	713-8	713
	743-6[1]	743[1]	743-8[1]	743-8[1]	743-8[1]	743-8[1]	743[1]
15	715-6	715	715-8	715-8	715-8	715-8	715
16	—	—	—	—	716	—	716
73	773-6	773	773-8	773-8	—	—	—
74	774-6	774	774-8	774-8	—	—	—
75	—	—	—	—	775-8	775-8	775
76	—	—	—	—	776-8	776-8	776
77	—	—	—	—	777-8	777-8	777
78	—	—	—	—	778-8	778-8	778

1. 740, 743, 744 & 746 are freewheeling levers
2. Designates discontinued products



A8231 12/17

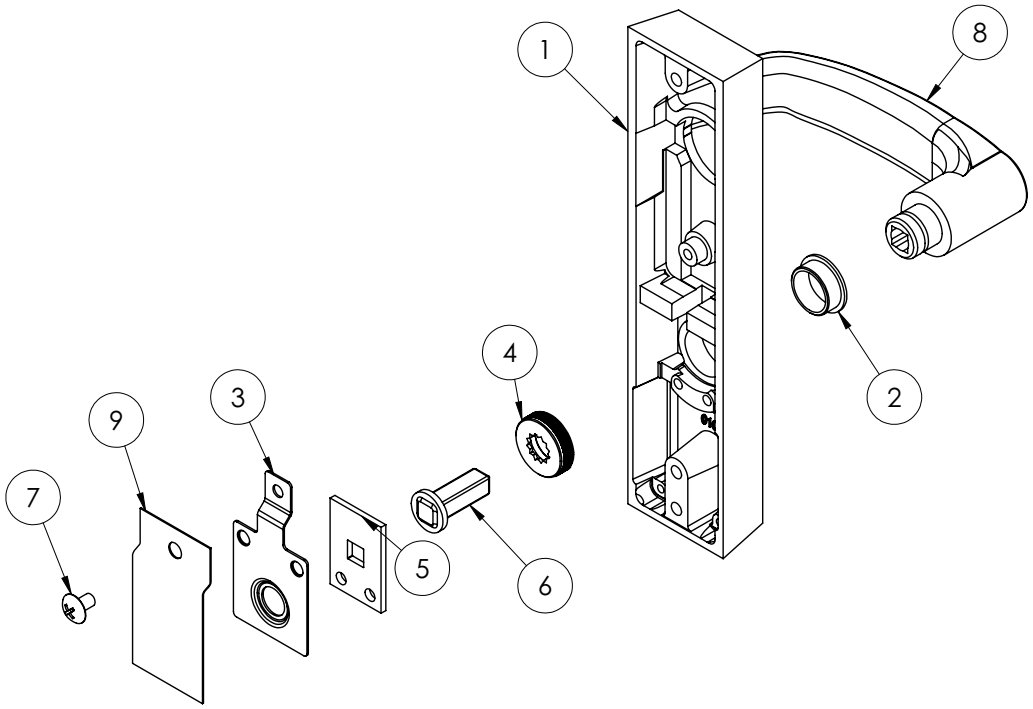
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0427	ET Case (704)	1	No
	97-0429	ET Case (710)	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	97-0522	Hub Plate (704/710)	1	Yes
6	97-0573	Spindle (704/710)	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	—	Lever Handle[1,2]	1	Yes
9	A6407	Information Tag	1	No
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

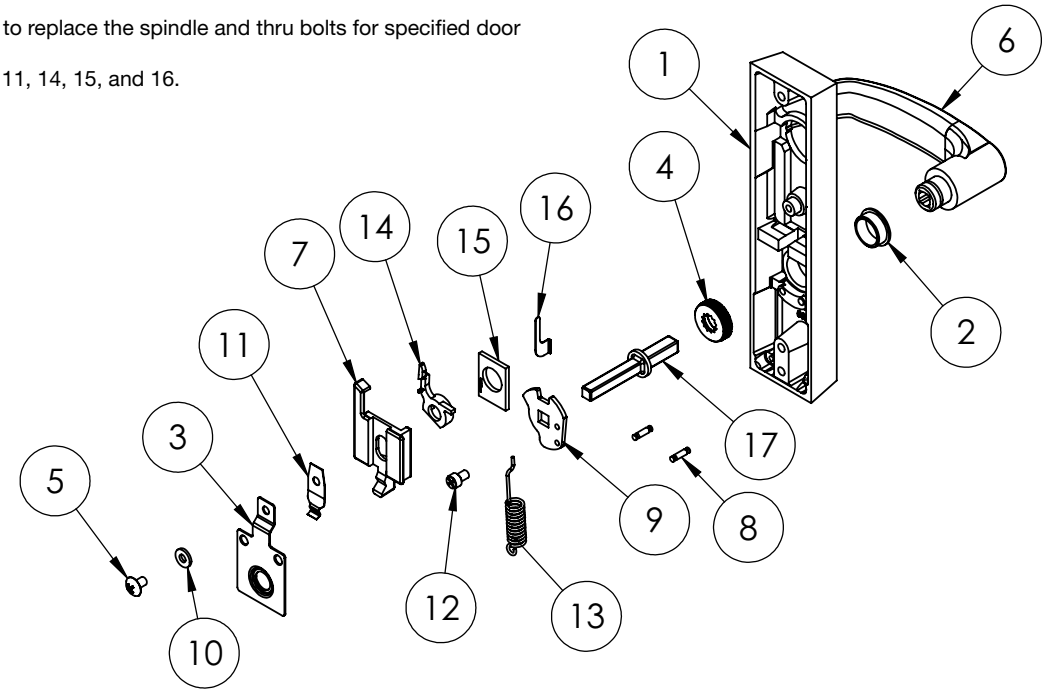
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
Not Shown	—	Cylinder Assembly[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
7	97-0355	Locking Slide (706) (607-2)	1	Yes
	97-0356	Locking Slide (713) (607-1)	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0528	Hub Plate (Std)	1	Yes
10	97-0557	Fusible Link	1	Yes
11	97-0571	Locking Slide Spring	1	Yes
12	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
13	97-0425	Hub Spring (Std)	1	Yes
14	97-0558	Slide Support	1	No
15	97-0563	Spring Support	1	No
16	97-0564	Return Spring	1	No
17	97-0549	Spindle (1 3/4" Door) (730-1)	1	Yes
	97-0550	Spindle (2" Door) (730-2)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-3)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 5, 7, 10, 11, 14, 15, and 16.



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

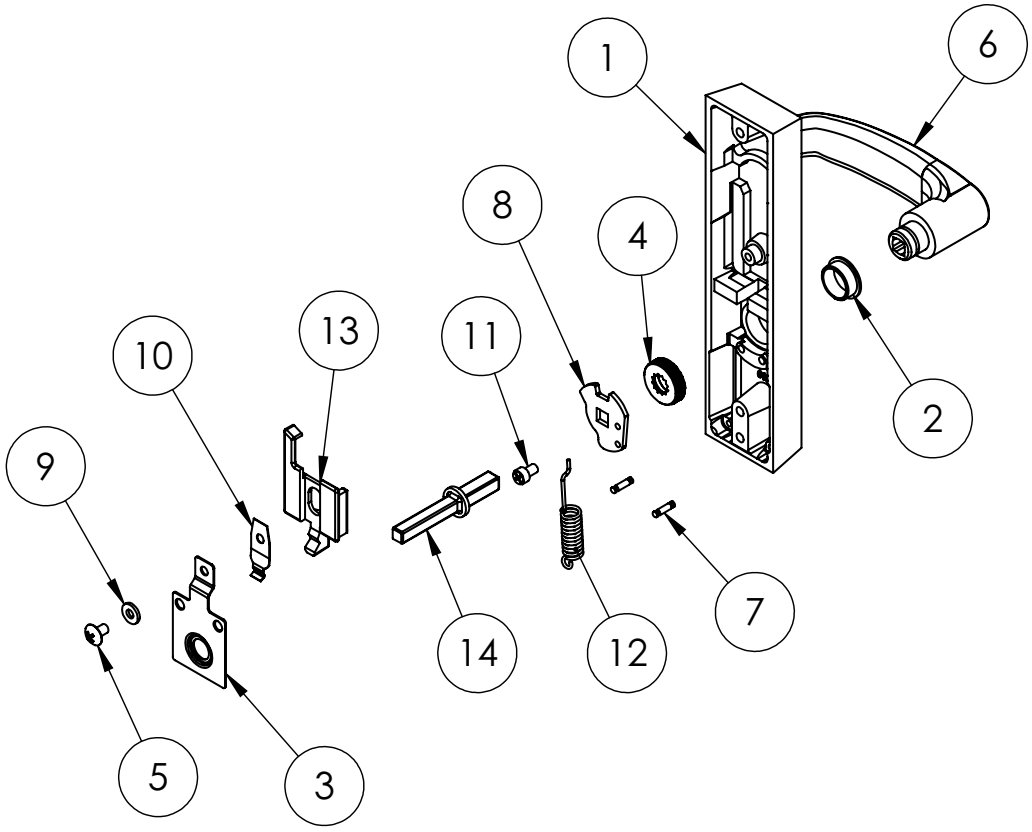
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	730-1	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-2	Spindle Retrofit Kit (2" Door)	1	Yes
	730-3	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

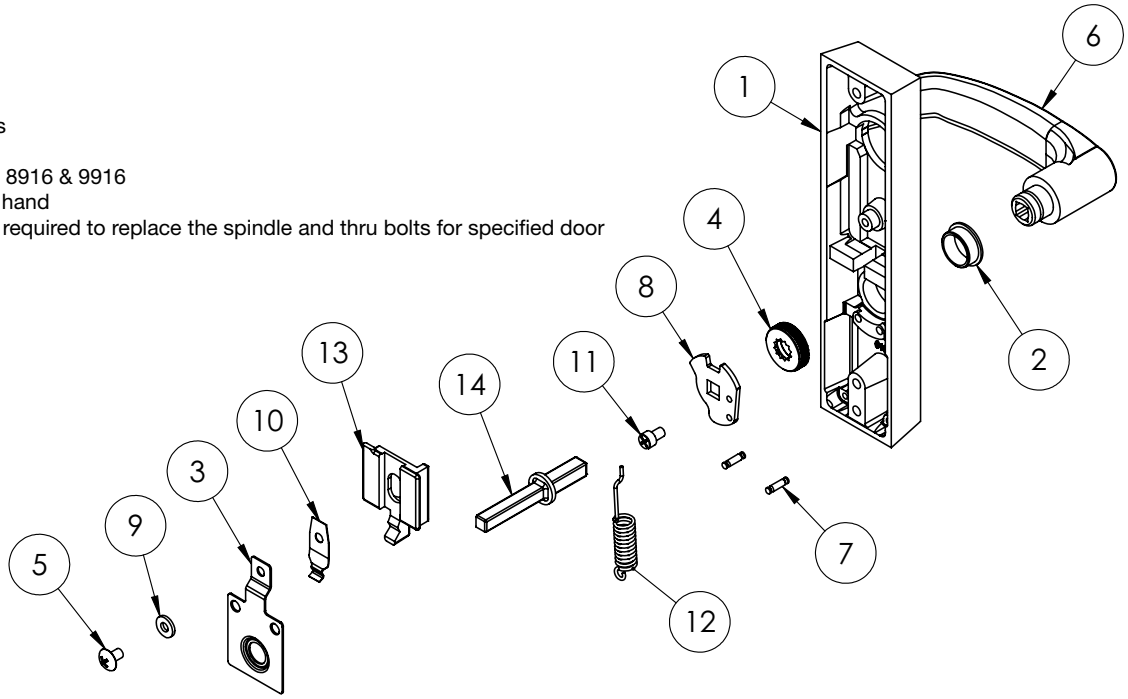
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0427	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
7	01-4507	1/8" X 1/2' Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
Not Shown	—	Cylinder[1,2,2a]	1	Yes
	97-0350	Cylinder Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	13-0086	Backplate (8816 Only)	1	Yes
	13-0074	Connecting Screw (8816 Only)	2	Yes
	13-0075	Connecting Screw (8816 Only) (2 1/2" Door And Over)	2	Yes
	13 97-0439	Locking Slide (716)	1	Yes
14	97-0549	Spindle (1 3/4" Door) (730-1)	1	Yes
	97-0550	Spindle (2" Door) (730-2)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-3)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	1	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	1	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	1	Yes

1. Specify finish
2. Specify cylinder size
2a. By keying Requirements
2b. #34 Cylinder for 8816
#46 Mortise cylinder for 8916 & 9916
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

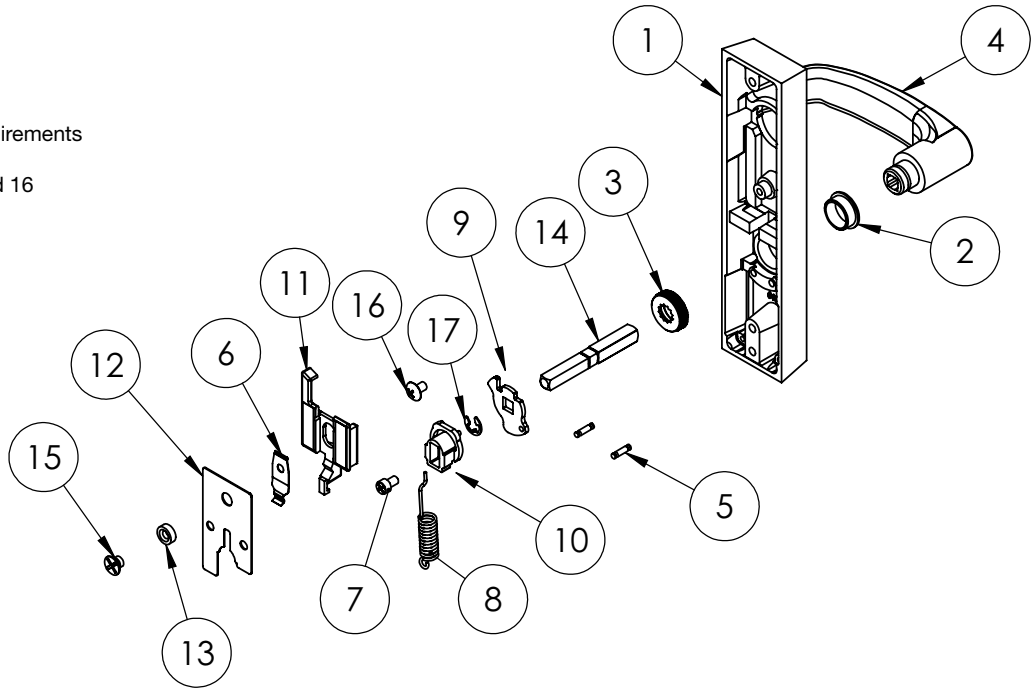
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0347	Locking Slide Spring	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	97-0571	Locking Slide Spring		Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0478	Lower Hub Plate	1	Yes
10	97-0479	Spindle Lock	1	Yes
11	97-0475	Locking Slide (743)	1	Yes
12	97-0581	Retaining Plate	1	Yes
13	97-0582	Spacer	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	01-1479	Cr-Fhms #10-32 X 1/2"	1	Yes
16	01-1183	Ct-Thms #10-32 X 5/16"	1	Yes
17	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 6, 11, and 16



A8231 12/17

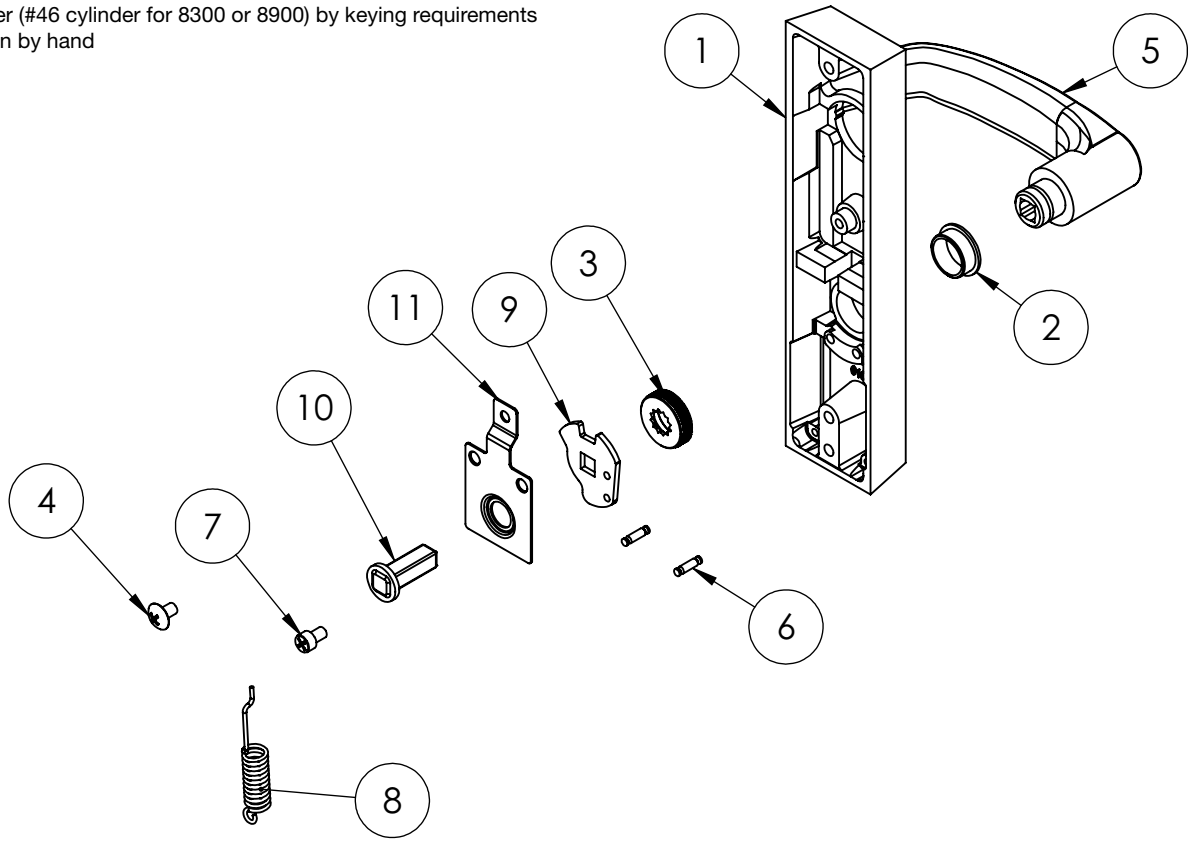
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case (740)	1	No
	97-0427	ET Case (744)	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
5	—	Lever Handle[1,2]	1	Yes
6	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0528	Hub Plate	1	Yes
10	97-0573	Spindle	1	Yes
11	68-1393	Retaining Plate	1	Yes
Not Shown	—	Rim Cylinder (744 Only)[1,2]	1	Yes
	13-0086	Backplate (744 Only)	1	Yes
	13-0074	Connecting Screw (744 Only)	2	Yes
	13-0075	Connecting Screw (744 Only) (2 1/2" Door And Over)	2	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #34 cylinder (#46 cylinder for 8300 or 8900) by keying requirements
3. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

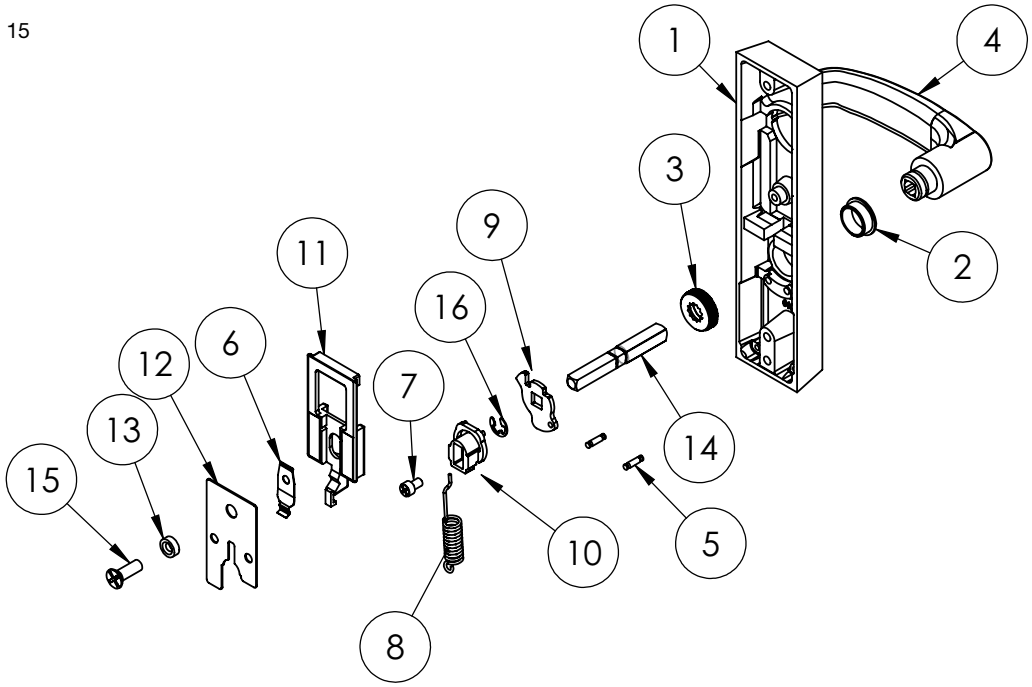
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	97-0347	Locking Slide Spring	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	97-0571	Locking Slide Spring W/ Bl Dyk	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0478	Lower Hub Plate	1	Yes
10	97-0479	Spindle Lock	1	Yes
11	97-0476	Locking Slide (746 Function)	1	Yes
12	97-0581	Retaining Plate	1	Yes
13	97-0582	Spacer	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
16	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 6, 11, and 15



A8231 12/17

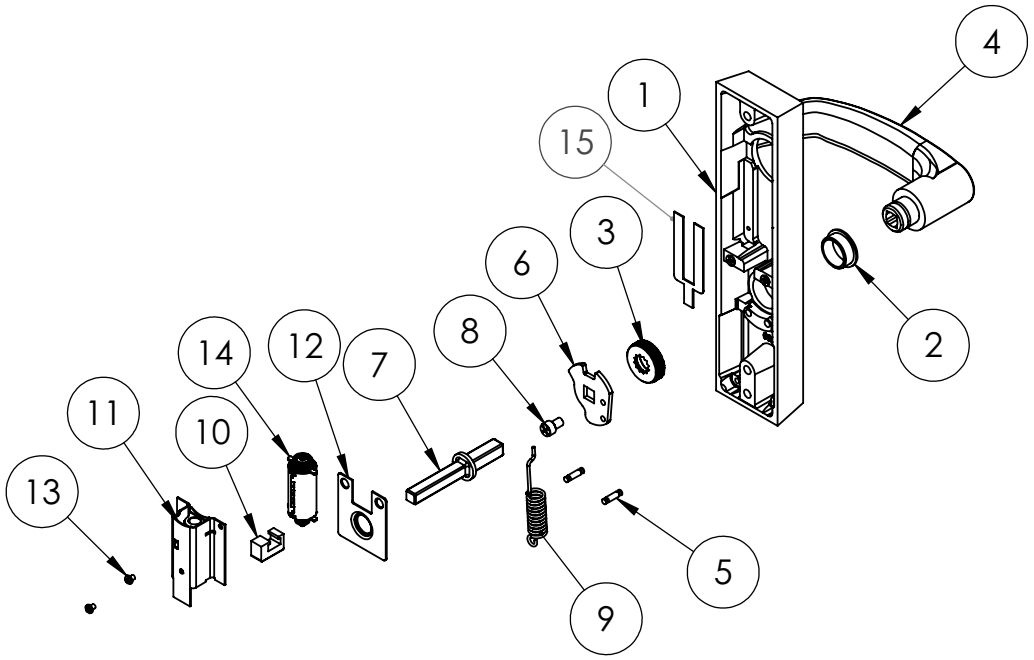
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0528	Hub Plate	1	Yes
7	97-0549	Spindle (1 3/4" Door)	1	
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	
8	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0329	Locking Tail	1	Yes
11	97-3932	Solenoid Cover Assembly (Fail Secure)	1	Yes
12	68-1402	Retainer Plate, Electrical Function	1	Yes
13	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
14	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
15	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	

1. Specify finish
2. Specify lever design by hand



A8231 12/17

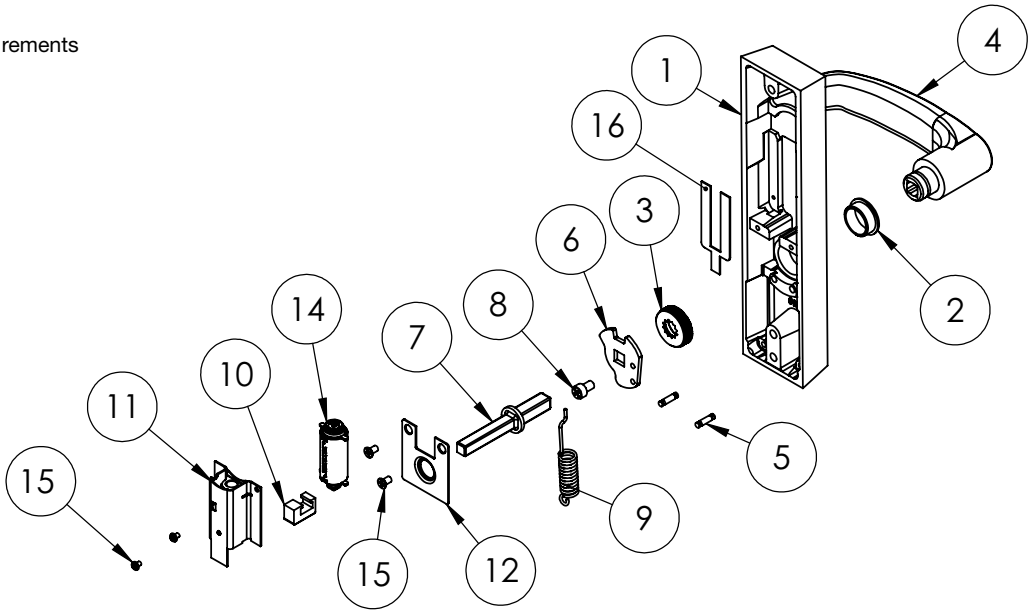
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	97-0528	Hub Plate	1	Yes
7	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	—	Cylinder[1,3]	1	Yes
	13-0086	Backplate	1	Yes
	13-0074	Connecting Screw	2	Yes
	13-0075	Connecting Screw (2 1/2" Door And Over)	2	Yes
8	01-1182	CR-CHMS #10-32 X .297	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0329	Locking Tail	1	Yes
11	97-3932	Solenoid Cover	1	Yes
12	68-1402	Retainer Plate, Electrical Function	1	Yes
13	01-1154	#6-32 X 1/4" PH Flat Undercut Ms	2	Yes
14	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
15	01-4560	#3-48 X 1/8" Pan CR-Ohms	2	Yes
16	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand
3. Specify #46 cylinder by keying requirements



A8231 12/17

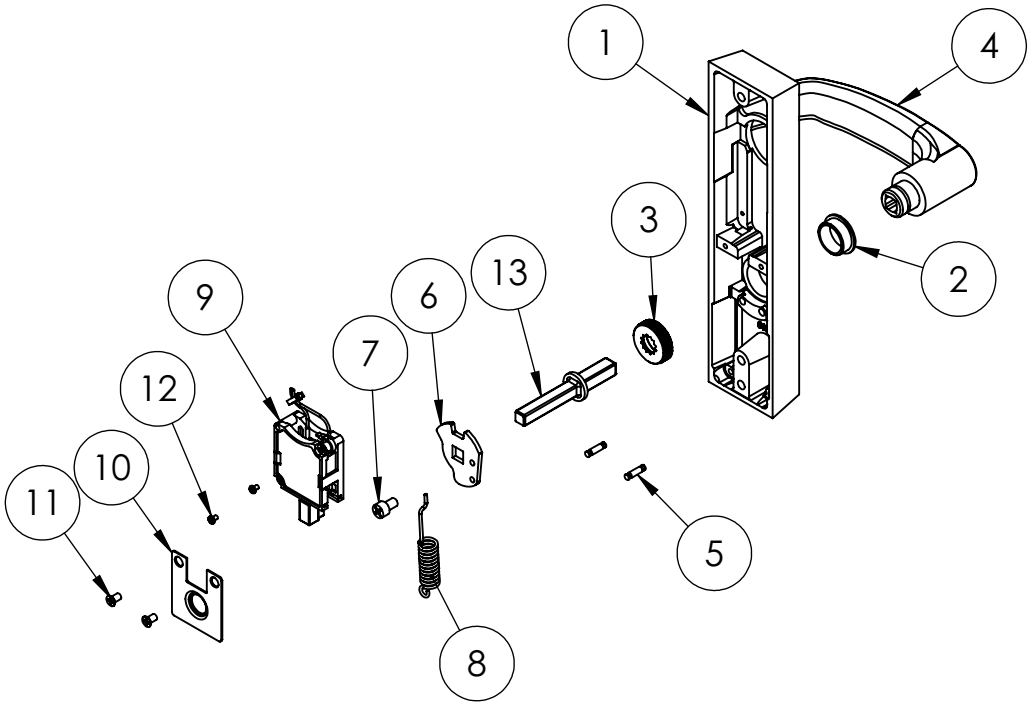
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	Electric ET Case W/ Cylinder Prep	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
Not Shown	—	Cylinder[1,2]	1	Yes
6	97-0528	Hub Plate (Std)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #46 cylinder by keying requirements
3. Specify lever design by hand



A8231 12/17

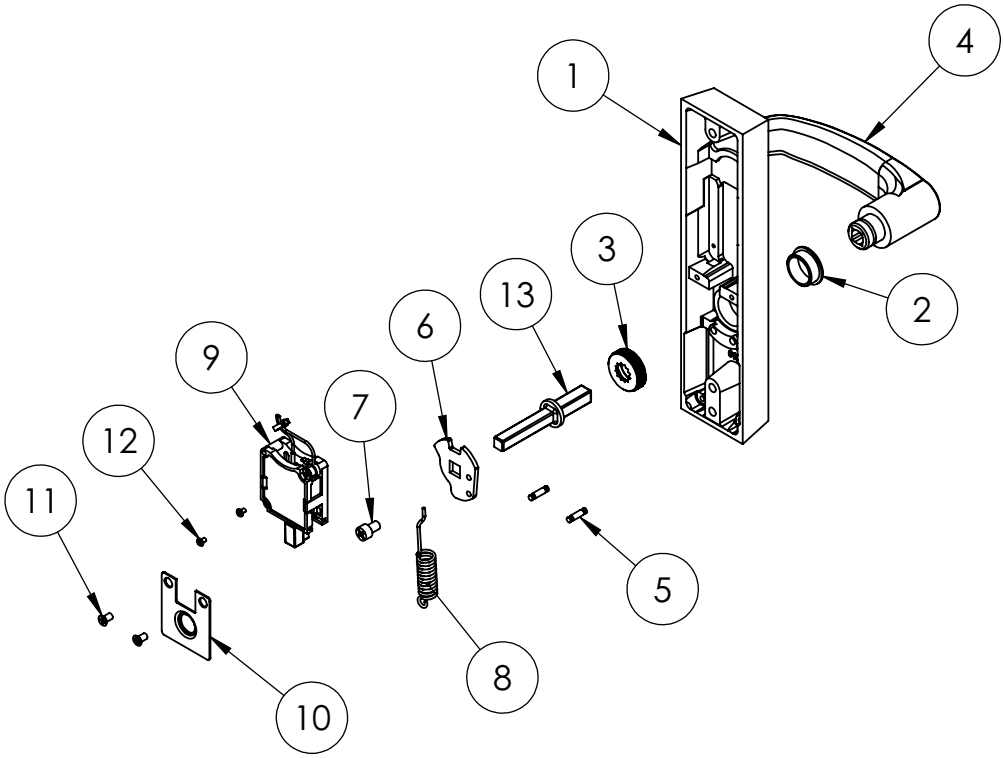
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	Electric ET Case W/O Cylinder Prep[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0528	Hub Plate (Std)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

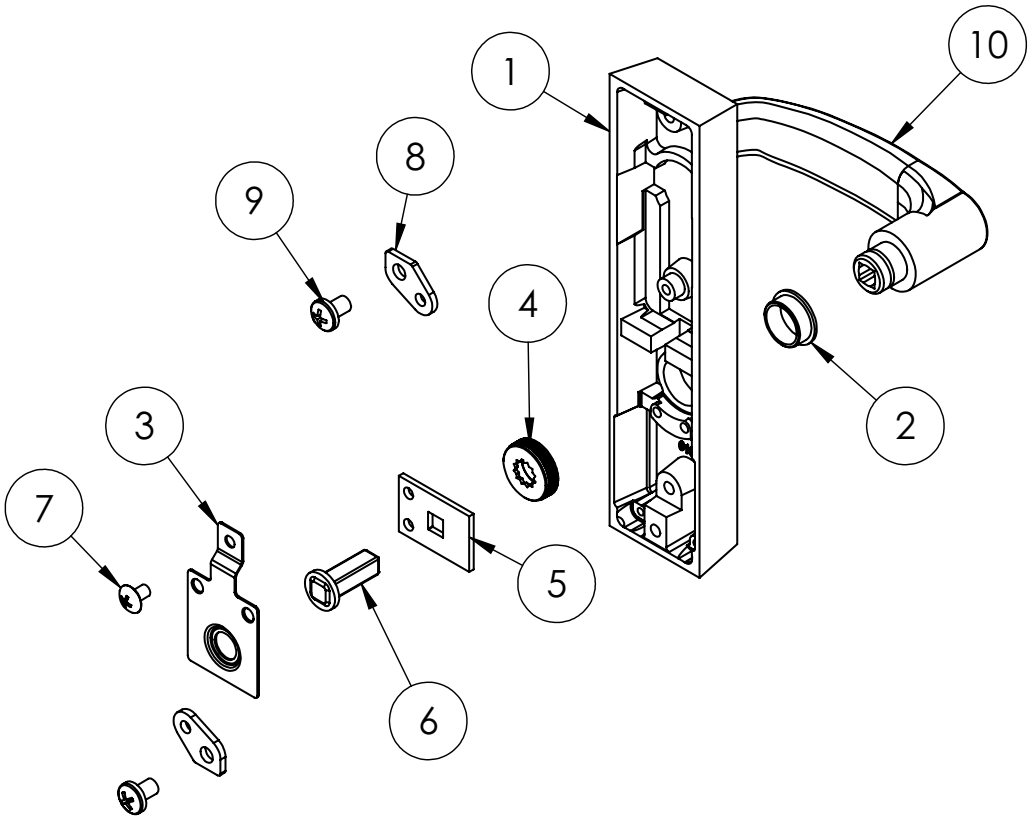
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	97-0522	Hub Plate (704/710)	1	Yes
6	97-0573	Spindle (704/710)	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	68-0853	Bracket	2	Yes
9	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
10	—	Lever Handle[1,2]	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 3 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

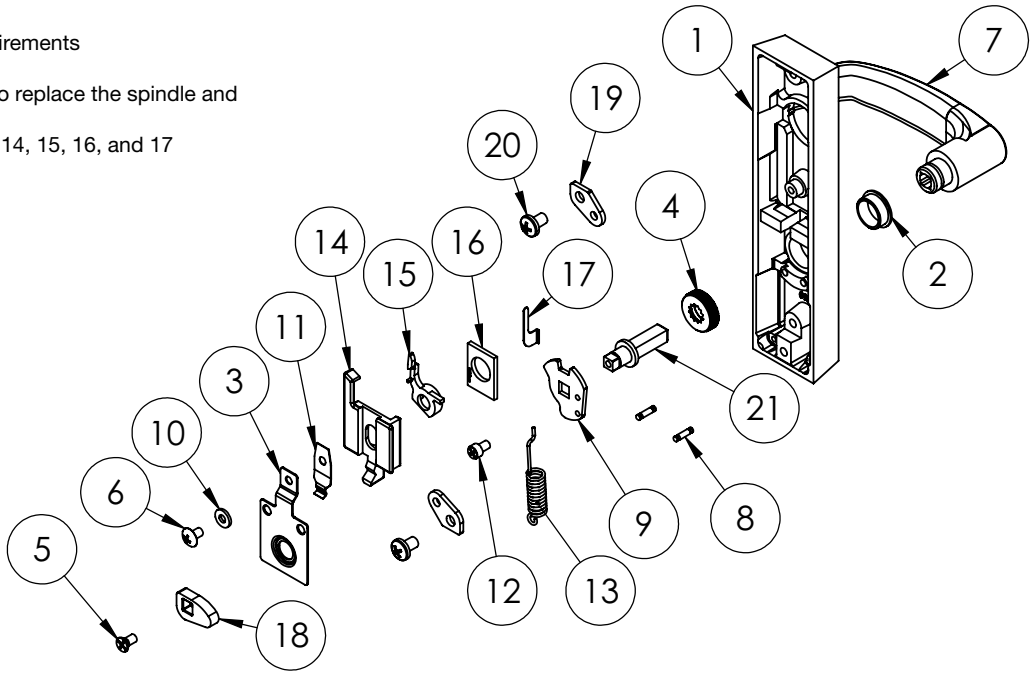
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1027	Ph Fl U'cut Ms #10-24 X 3/8"	1	Yes
6	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
7	—	Lever Handle[1,3]	1	Yes
Not Shown	—	Cylinder Assembly[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0528	Hub Plate (Std)	1	Yes
10	97-0557	Fusible Link	1	Yes
11	97-0571	Locking Slide Spring	1	Yes
12	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
13	97-0425	Hub Spring (Std)	1	Yes
14	97-0355	Locking Slide (706)	1	Yes
	97-0356	Locking Slide (713)	1	Yes
15	97-0558	Slide Support	1	No
16	97-0563	Spring Support	1	No
17	97-0564	Return Spring	1	No
18	68-0852	Cam 700-4	1	Yes
19	68-0853	Bracket	2	Yes
20	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
21	97-0549	Spindle (1 3/4" Door) (730-4)	1	Yes
	97-0550	Spindle (2" Door) (730-5)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-6)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 6, 10, 11, 14, 15, 16, and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

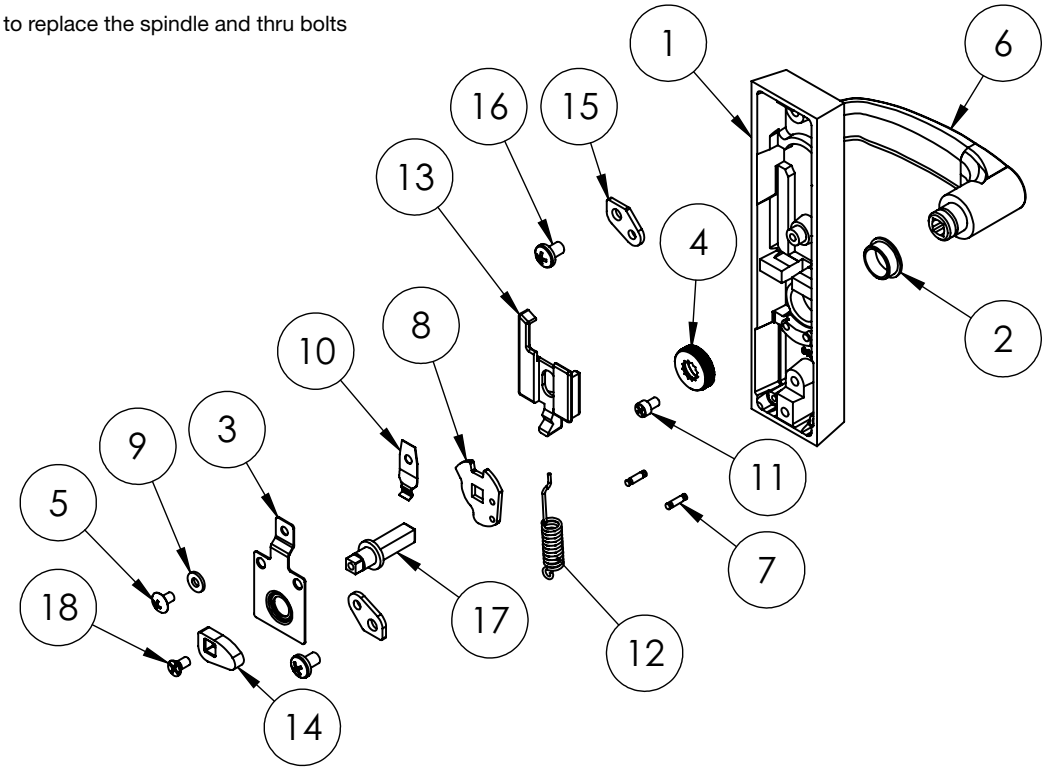
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	68-0852	Cam 700-4	1	Yes
15	68-0853	Bracket	2	Yes
16	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
17	730-4	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-5	Spindle Retrofit Kit (2" Door)	1	Yes
	730-6	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
18	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-30 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

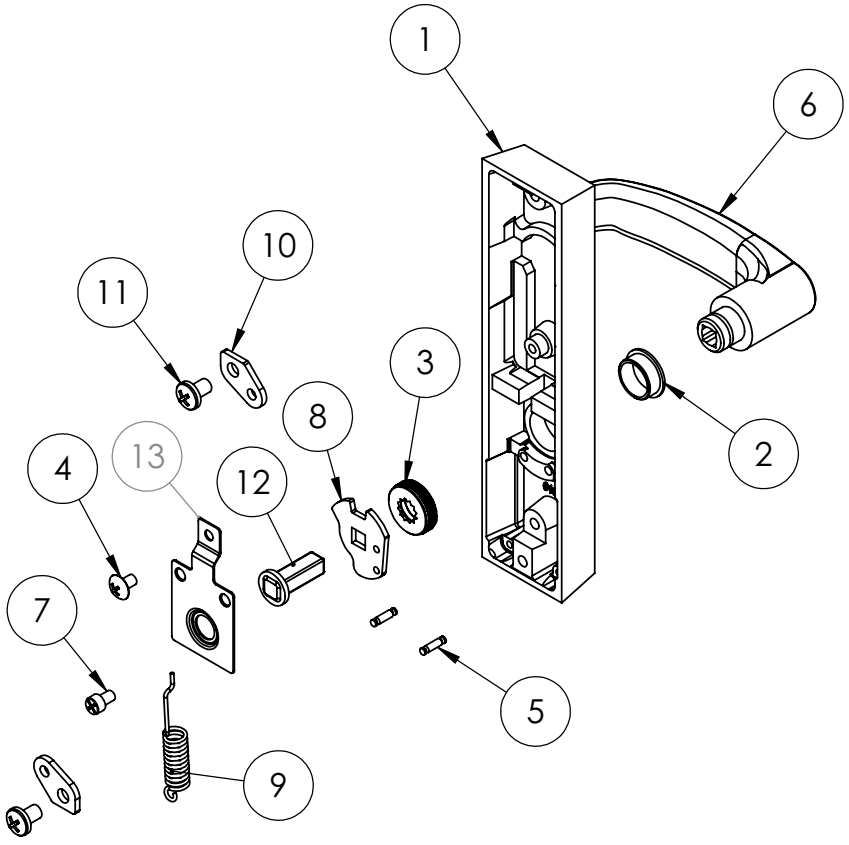
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,2]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0528	Hub Plate	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	68-0853	Bracket	2	Yes
11	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
12	97-0573	Spindle	1	Yes
13	68-1393	Retaining Plate	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

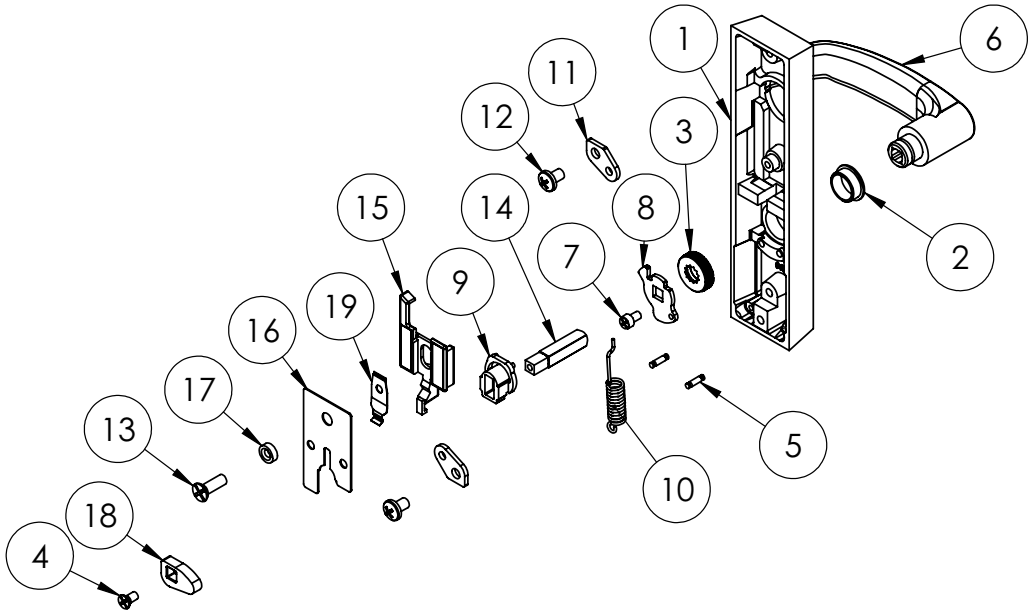
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,3]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
9	97-0479	Spindle Lock	1	Yes
10	97-0425	Hub Spring (Std)	1	Yes
11	68-0853	Bracket	2	Yes
12	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	2	Yes
13	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
14	97-3098	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3099	Spindle Assembly (2" Door)	1	Yes
	97-3100	Spindle Assembly (2 1/4" Door)	1	Yes
15	97-0475	Locking Slide (743)	1	Yes
16	97-0581	Retaining Plate	1	Yes
17	97-0582	Spacer	1	Yes
18	68-0852	Cam 700-4	1	Yes
19	97-0347	Locking Slide Spring	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 13, 15, 17 and 19



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

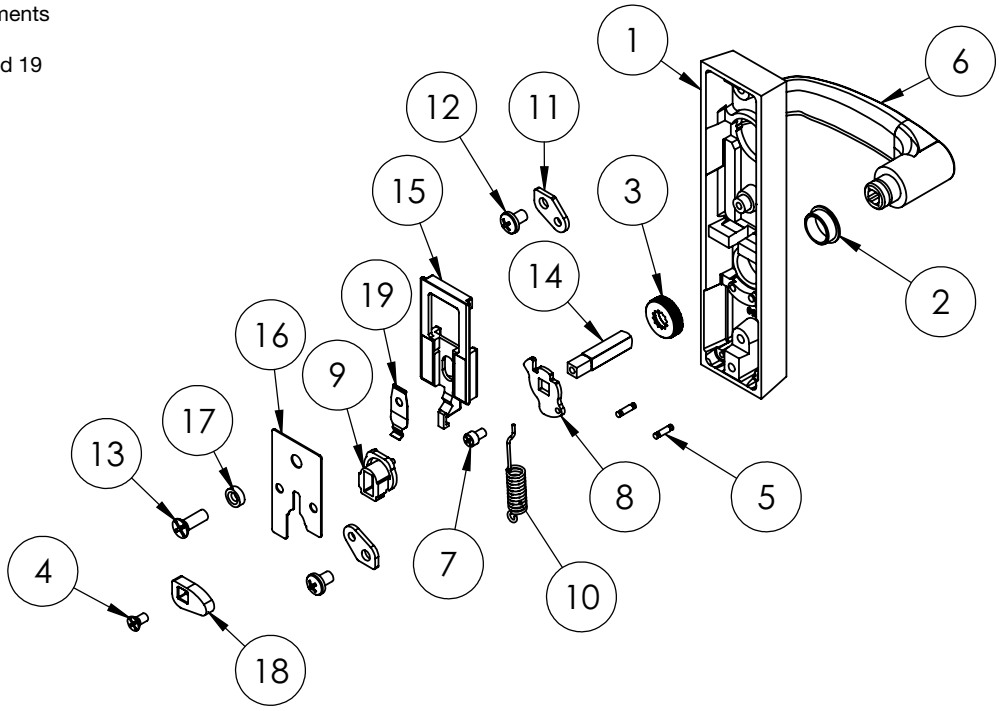
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap	1	Yes
4	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,3]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
9	97-0479	Spindle Lock	1	Yes
10	97-0425	Hub Spring (Std)	1	Yes
11	68-0853	Bracket	2	Yes
12	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	2	Yes
13	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	97-0476	Locking Slide (746)	1	Yes
16	97-0581	Retaining Plate	1	Yes
17	97-0582	Spacer	1	Yes
18	68-0852	Cam 700-4	1	Yes
19	97-0347	Locking Slide Spring	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 13, 15, 17 and 19



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

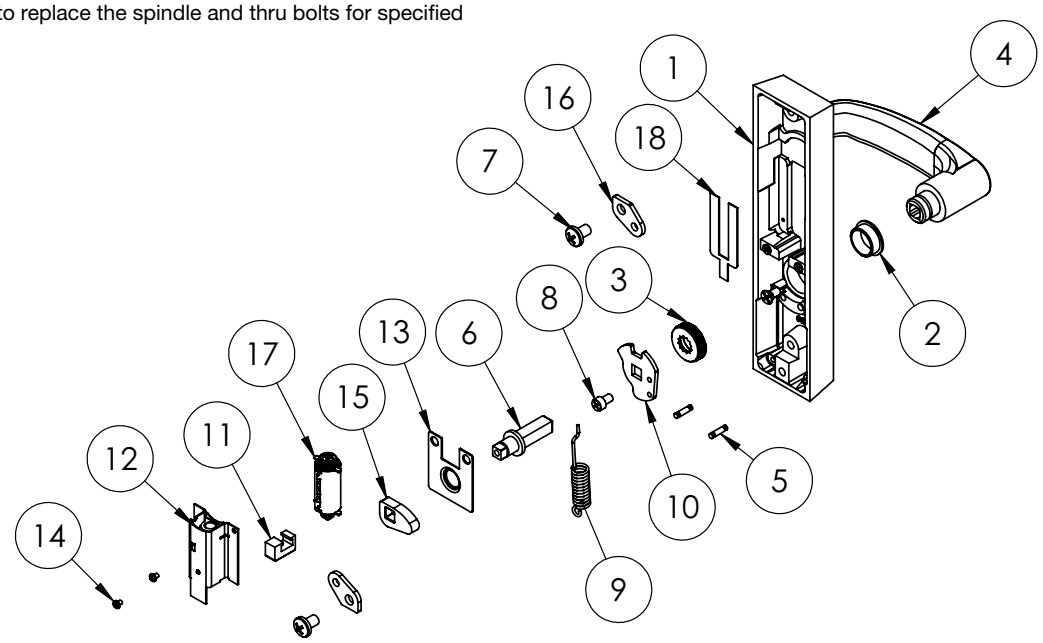
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0437	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	730-4	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-5	Spindle Retrofit Kit (2" Door)	1	Yes
	730-6	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
7	01-1478	Cr Pan Hd Mach Screw #1/4 X 3/8"	2	Yes
8	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0528	Hub Plate	1	Yes
11	97-0329	Locking Tail	1	Yes
12	97-3932	Solenoid Cover Assembly (Fail Secure)	1	Yes
13	68-1402	Retainer Plate, Electrical Function	1	Yes
14	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
15	68-0852	Cam 700-4	1	Yes
16	68-0853	Bracket	2	Yes
17	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
18	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

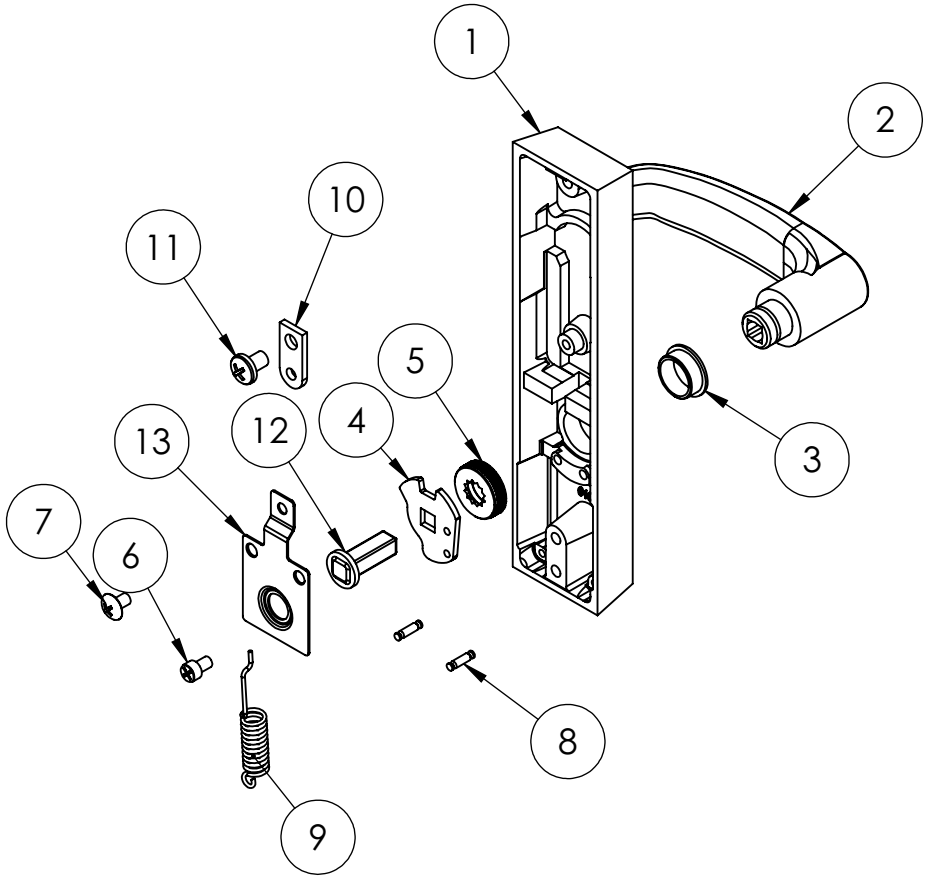
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0523	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0528	Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	1	Yes
12	97-0573	Spindle	1	Yes
13	68-1393	Retaining Plate	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

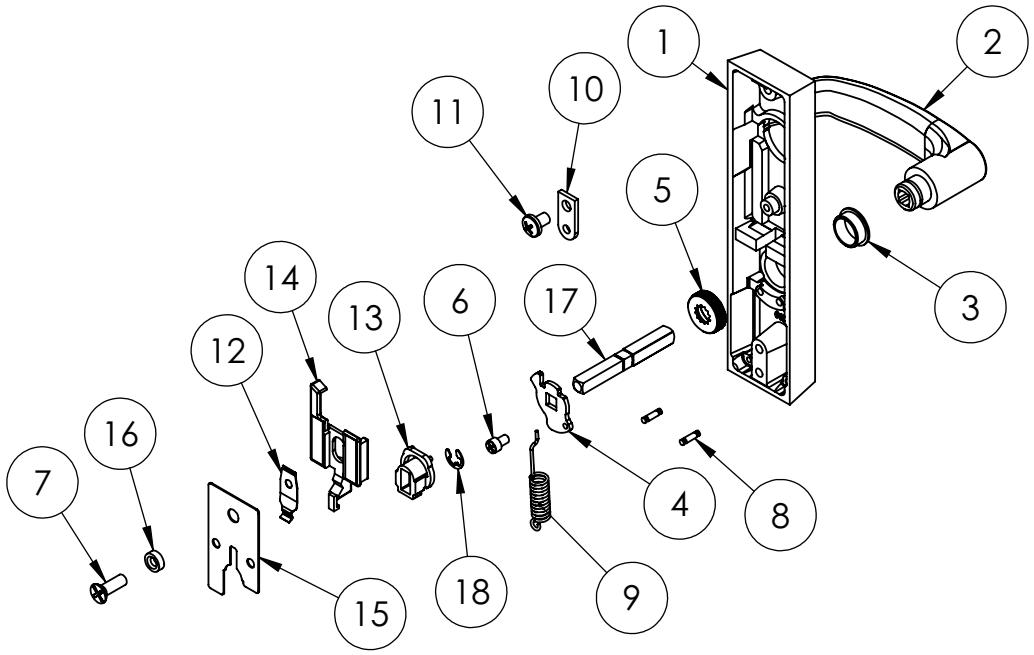
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0524	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1,3]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0478	Lower Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
8	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0380	Cylinder Nut	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0479	Spindle Lock	1	Yes
14	97-0475	Locking Slide (743)	1	Yes
15	97-0581	Retaining Plate	1	Yes
16	97-0582	Spacer	1	Yes
17	97-3092	Spindle Assembly	1	Yes
18	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 700-6 ET control is only available for 1-3/4" doors

Note: 607 kit contains items 7, 12, 14 and 16



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

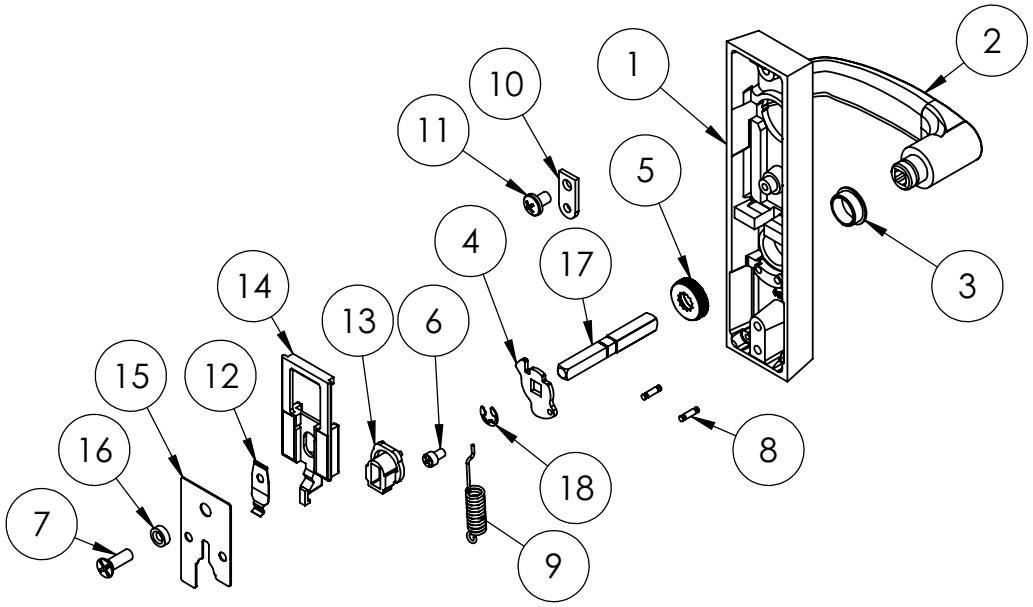
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0524	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1,3]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0478	Lower Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0479	Spindle Lock	1	Yes
14	97-0526	Locking Slide (746-6)	1	No
15	97-0581	Retaining Plate	1	Yes
16	97-0582	Spacer	1	Yes
17	97-3092	Spindle Assembly	1	Yes
18	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 700-6 ET control is only available for 1-3/4" doors

Note: 607 kit includes items 7, 12, 14 and 16



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

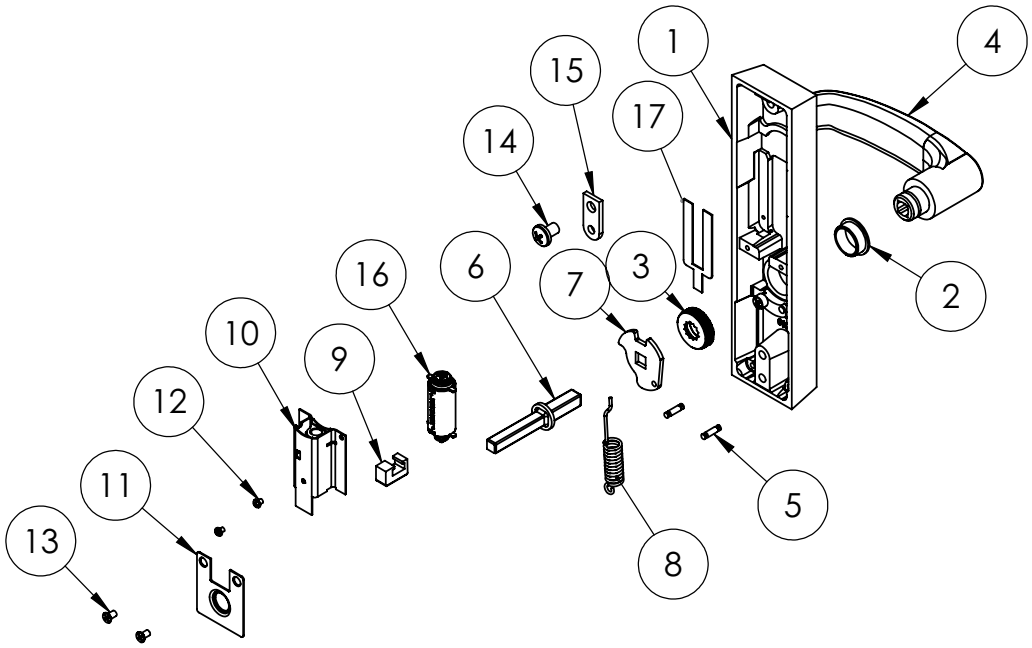
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0525	ET Case, Drop Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0549	Spindle (Lockable 700 And 700-6)	1	Yes
7	97-0480	Locking Piece For -6 And -8	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0329	Locking Tail	1	Yes
10	97-3932	Solenoid Cover Assembly	1	Yes
11	68-1402	Retainer Plate, Electrical Function	1	Yes
12	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
13	01-1154	CR-FHMS #6-32 X 1/4"	2	Yes
14	01-1478	CR Pan Hd Mach Screw #1/4-20 X 3/8"	1	Yes
15	68-1254	Extension Bracket	1	Yes
16	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
17	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 700-6 ET control is only available for 1 3/4" doors



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

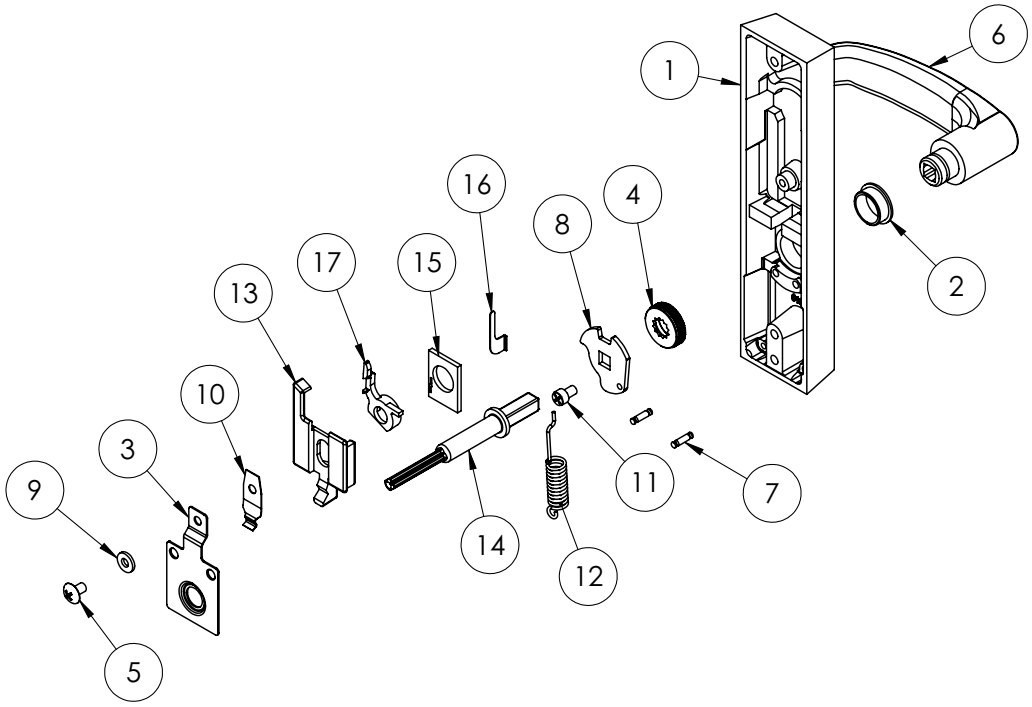
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
7	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
8	97-0480	Locking Piece For -6 And -8	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0355	Locking Slide (706)	1	Yes
	97-0356	Locking Slide (713)	1	Yes
14	97-0541	Spindle (Cross)	1	Yes
15	97-0563	Spring Support	1	No
16	97-0564	Return Spring	1	No
17	97-0558	Slide Support	1	No
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 5, 9, 10, 13, 15, 16, and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

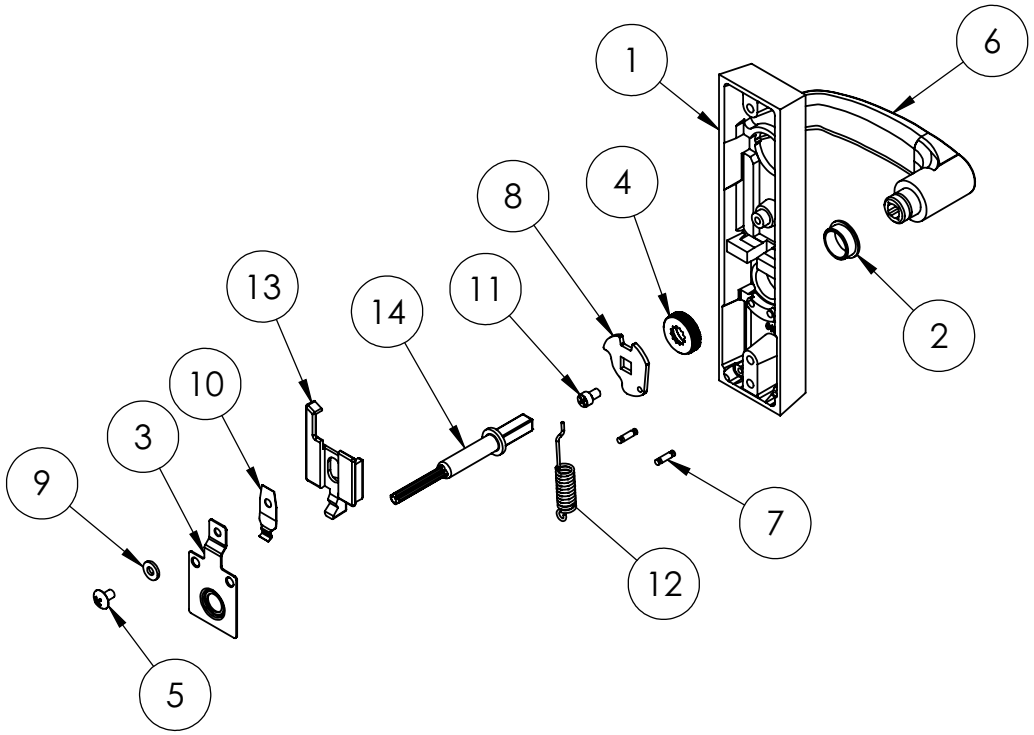
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
8	97-0480	Locking Piece For -6 And -8	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	730-7	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-8	Spindle Retrofit Kit (2" Door)	1	Yes
	730-9	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

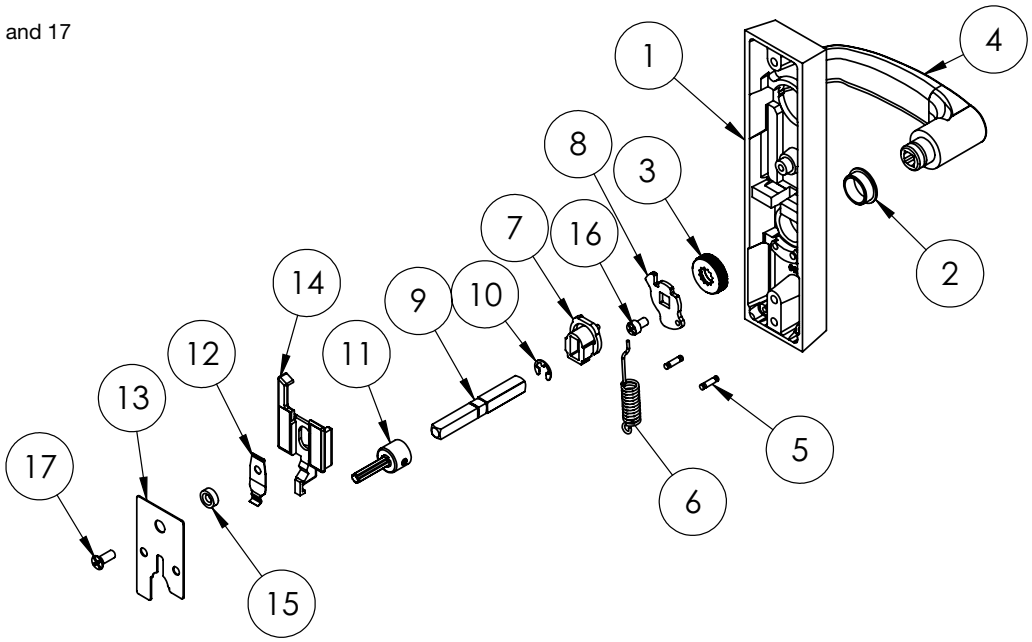
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0425	Hub Spring (Std)	1	Yes
7	97-0479	Spindle Lock	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
9	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
10	97-0527	E Clip 0.312 Shaft	1	Yes
11	68-3671	Spindle Adapter	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0581	Retaining Plate	1	Yes
14	97-0475	Locking Slide (743)	1	Yes
15	97-0582	Spacer	1	Yes
16	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
17	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 12, 14, 15 and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

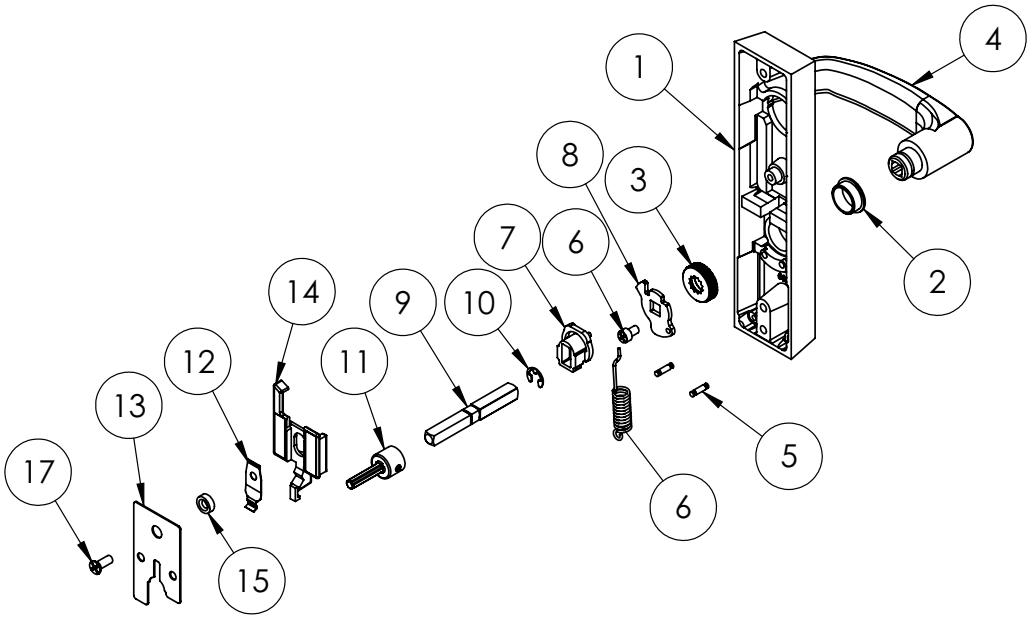
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0425	Hub Spring (Std)	1	Yes
7	97-0479	Spindle Lock	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
9	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
10	97-0527	E Clip 0.312 Shaft	1	Yes
11	68-3671	Spindle Adapter	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0581	Retaining Plate	1	Yes
14	97-0476	Locking Slide (746 Function)	1	Yes
15	97-0582	Spacer	1	Yes
16	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
17	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 12, 14, 15 and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

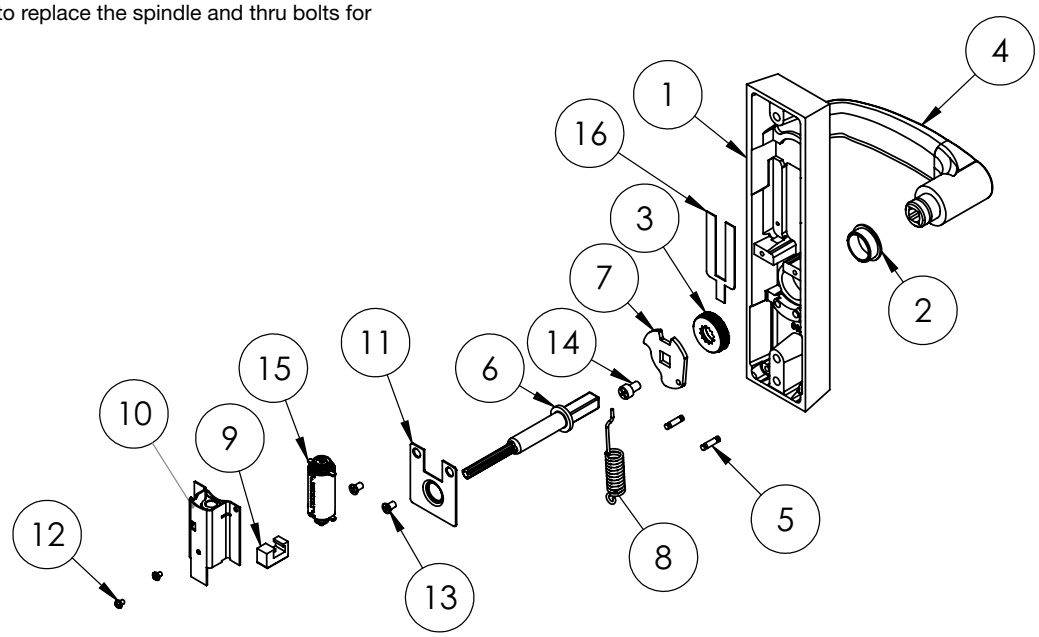
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
Not Shown	730-7	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-8	Spindle Retrofit Kit (2" Door)	1	Yes
	730-9	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
6	97-0541	Spindle	1	Yes
7	97-0480	Lower Hub Plate	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0329	Locking Tail	1	Yes
10	97-3932	Solenoid Cover Assembly	1	Yes
11	68-1402	Retainer Plate, Electrical Function	1	Yes
12	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
13	01-1154	Cr-Fhms #6-32 X 1/4"	2	Yes
14	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
15	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
16	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

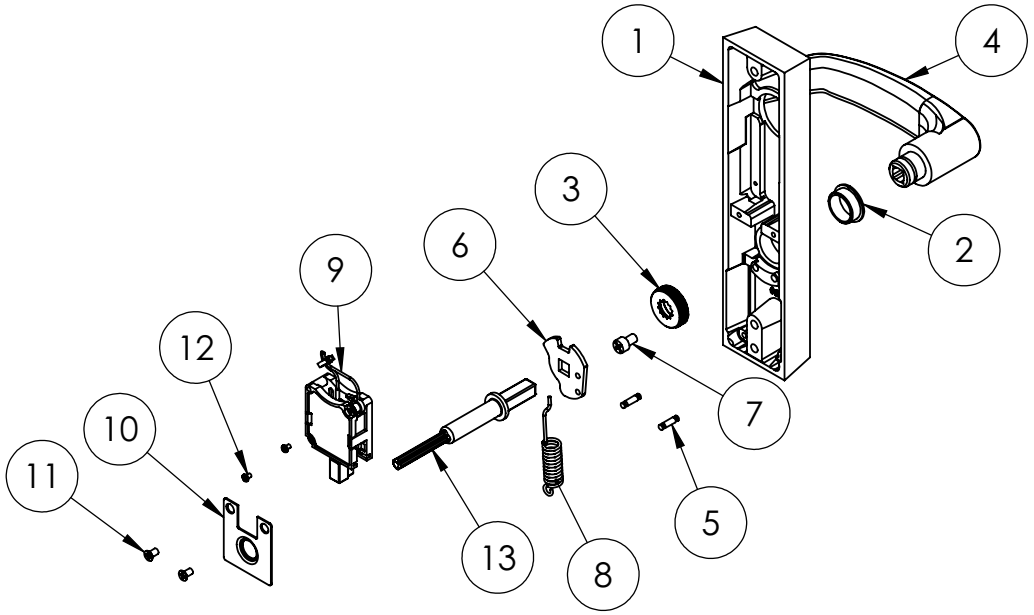
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	Electric ET Case W/ Cylinder Prep	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0480	Hub Plate (700-8)	1	Yes
7	01-1182	CR-CHMS #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0541	Spindle (Lockable 700-8)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

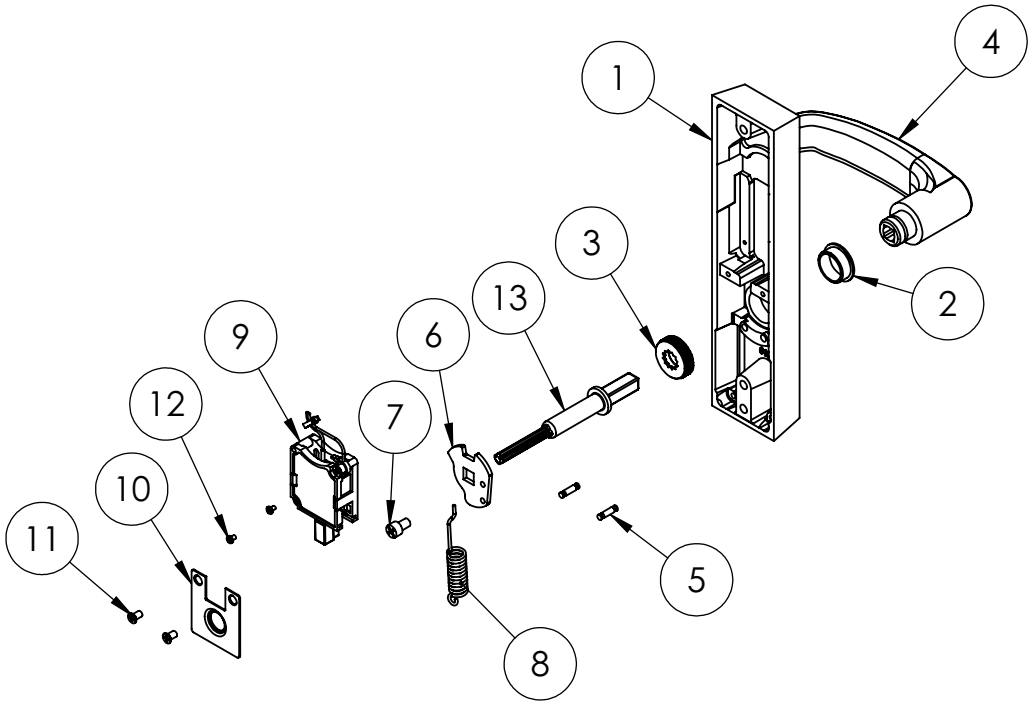
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	Electric ET Case W/O Cylinder Prep[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0480	Hub Plate (700-8)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0541	Spindle (Lockable 700-8)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

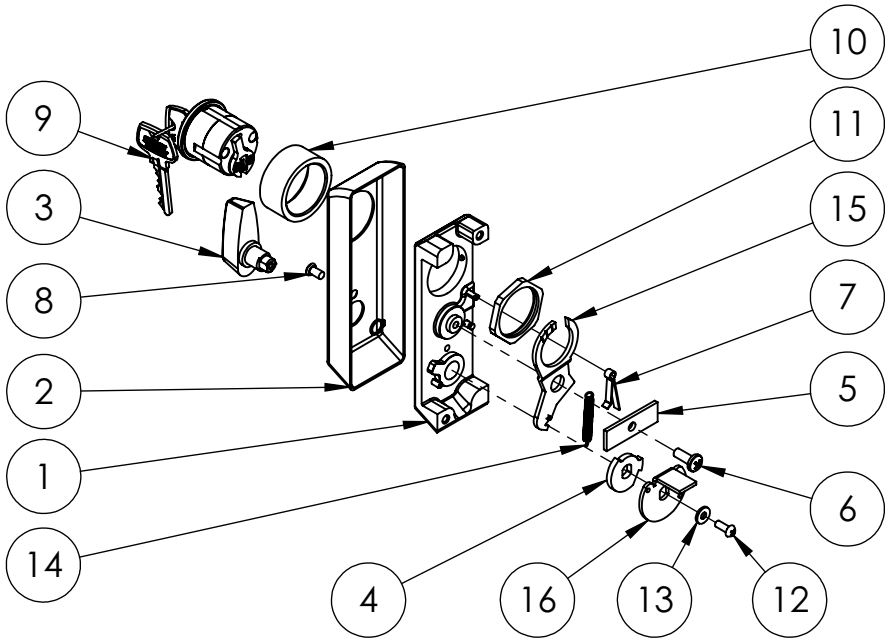
Auxiliary Controls
106
113
31-106
31-113

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2093*	Standard	Yes
Classroom	94-2094*		Yes
Night Latch	94-2426*	Cladding	Yes
Classroom	94-2427*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2089	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2121	Turn Lever Assembly*	1	Yes
4	94-0110	Cam	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	01-3582	#6-32 x 3/8 RHMS	1	Yes
13	01-0204	#6-32 x 3/8 Flat Washer	1	Yes
14	94-0109	Extension Spring	1	Yes
15	94-0114	Locking Lever	1	Yes
	94-2249	Locking Lever & Pin Assembly	1	Yes
16	94-2087	Lever Assembly	1	Yes
	94-2419	Lever Assembly	1	Yes
17	94-2448	H1 Aux Control Adapter Pack	1	Yes
18	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

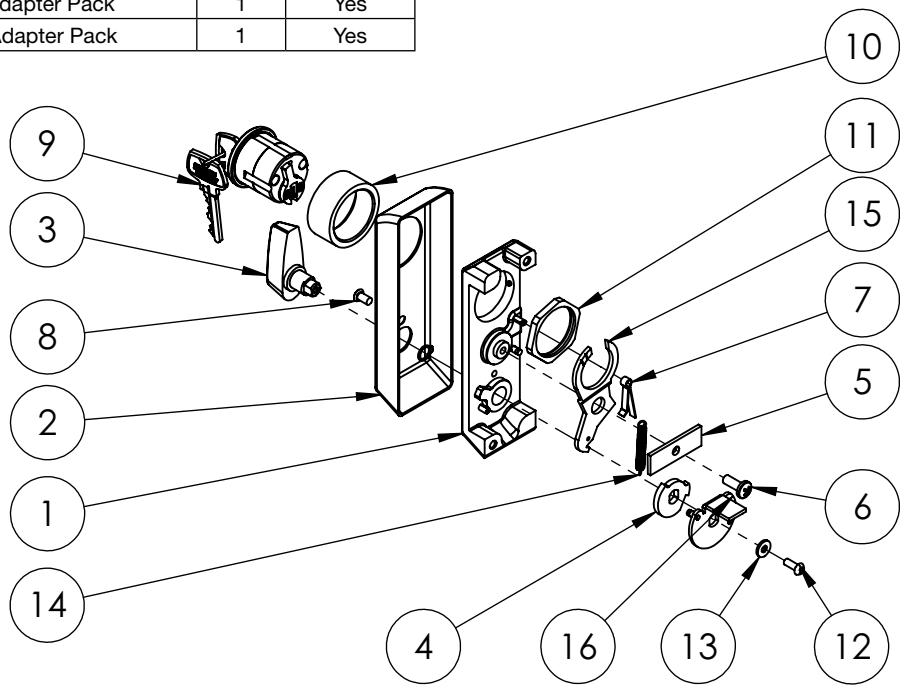
Auxiliary Controls
306
313
31-306
31-306

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2091*	Standard	Yes
Classroom	94-2092*		Yes
Night Latch	94-2428*	Cladding	Yes
Classroom	94-2429*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2089	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2121	Turn Lever Assembly*	1	Yes
4	94-0110	Cam	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	01-3582	#6-32 x 3/8 RHMS	1	Yes
13	01-0204	#6-32 x 3/8 Flat Washer	1	Yes
14	94-0109	Extension Spring	1	Yes
15	94-0112	Locking Lever	1	Yes
	94-0114			Yes
16	94-2329	Lever Assembly	1	Yes
	94-2088			Yes
	94-2421			Yes
	94-2420			Yes
17	94-2448	H1 Aux Control Adapter Pack	1	Yes
18	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

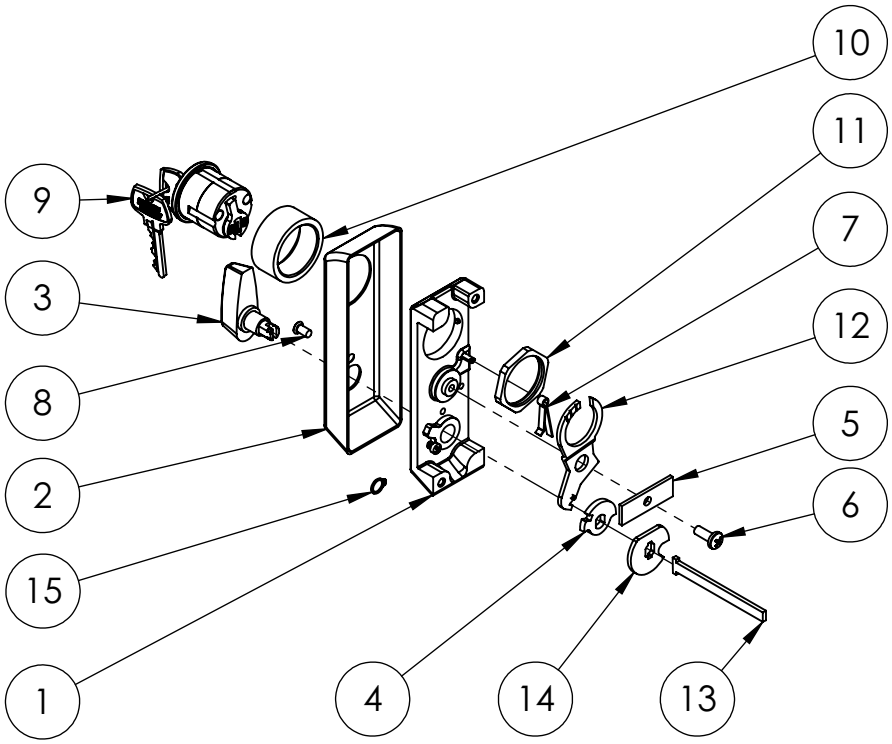
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2093*	NB	Yes
Classroom	94-2094*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2372	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2373	Turn Lever Assembly*	1	Yes
4	94-0185	Locking Hub	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	94-0114	Locking Lever	1	Yes
	94-2249	Locking Lever & Pin Assembly		Yes
13	94-0184	Tail Piece	1	Yes
14	94-0186	Space	1	Yes
15	01-4552	5/16 Retaining Ring	1	Yes
16	94-2448	H1 Aux Control Adapter Pack	1	Yes
17	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®

ASSA ABLOY

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT

ASSA ABLOY

SARGENT Manufacturing Company
100 Sargent Drive
New Haven, CT 06511 USA
800-727-5477
www.sargentlock.com

ASSA ABLOY is the global leader in door opening solutions, dedicated to satisfying end-user needs for security, safety and convenience

Founded in the early 1800s, SARGENT® is a market leader in locksets, cylinders, door closers, exit devices, electro-mechanical products and access control systems for new construction, renovation, and replacement applications. The company's customer base includes commercial construction, institutional, and industrial markets.

Copyright © 2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of SARGENT Manufacturing is prohibited.

A8231 12/17

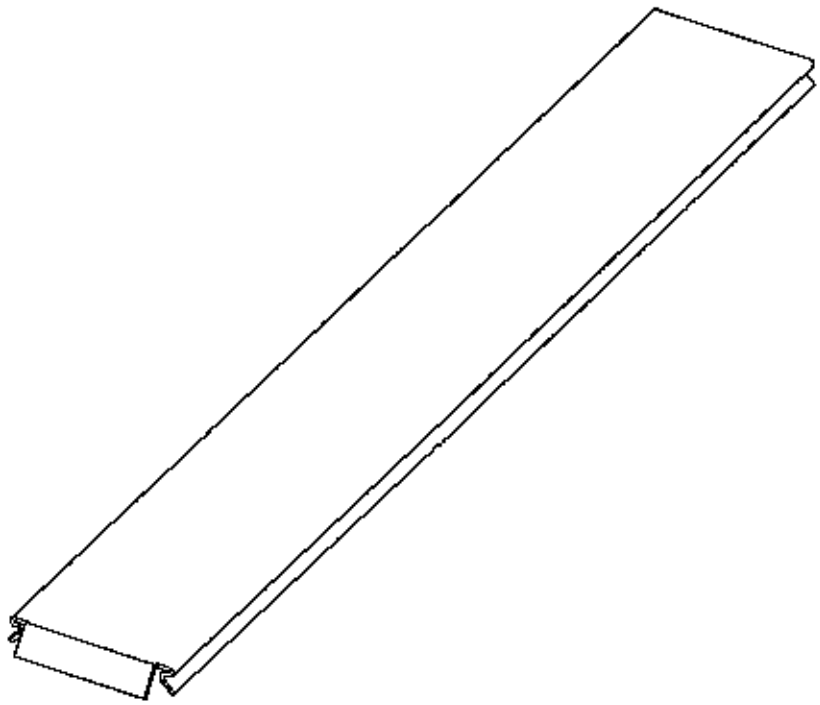
80 series Parts List

MOUNTING RAIL INSERTS

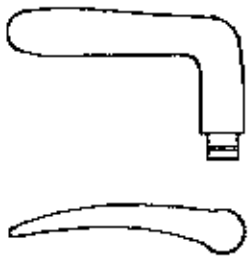
Parts List
Page No 80.4
Rev B
8/18/2003

PREFIX	ASSY NO.	PART NO.	DESCRIPTION
STANDARD INSERTS, NEW FACTORY SUPPLIED 55-			
STD, 12-19-, 53-58- OR 55- SUPPLIED IN COMB. WITH ABOVE PREFIXES		68-0549	INSERT (F WIDE) *
		68-0550	INSERT (E WIDE) *
		68-0551	INSERT (G WIDE) *
		68-0552	INSERT (G NARROW) *
		68-0553	INSERT (J NARROW) *
		68-0554	INSERT (J WIDE) *
		68-1375	INSERT (E NARROW, F NARROW) *
OLD FACTORY SUPPLIED 55-, 55- RETROFITS			
55- SUPPLIED IN COMB. WITH FOLLOWING PREFIXES NONE, 12-19-, 58-(16- IN PUSH)	855-1 KIT		INSERT ASSEMBLY (F WIDE) *
	855-2 KIT		INSERT ASSEMBLY (E NARROW, F NARROW) *
	855-3 KIT		INSERT ASSEMBLY (G WIDE) *
	855-4 KIT		INSERT ASSEMBLY (G NARROW, J WIDE) *
	855-5 KIT		INSERT ASSEMBLY (E WIDE) *
	855-6 KIT		INSERT ASSEMBLY (J NARROW) *

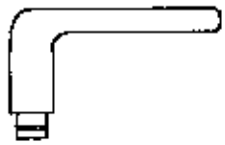
* SPECIFY FINISH



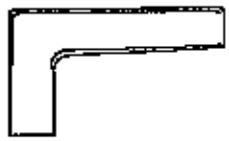
NOTE: LEVERS LISTED ARE FOR USE WITH ET CONTROLS MANUFACTURED AFTER SEPTEMBER 25, 1998



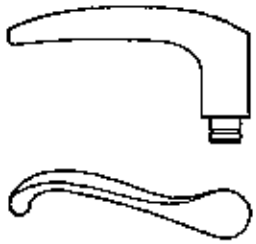
A LEVER 82-0151 (RH)
82-0152 (LH)



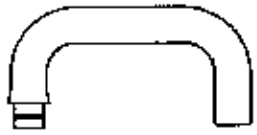
E LEVER
82-0154



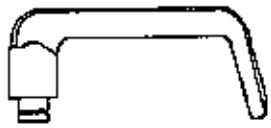
F LEVER
82-0155



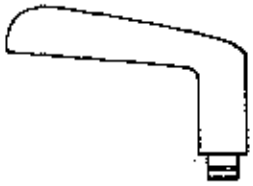
Y LEVER 82-0531 (RH)
82-0530 (LH)



J LEVER
97-0486

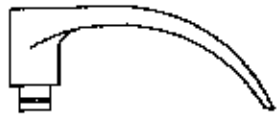


C LEVER
97-0567

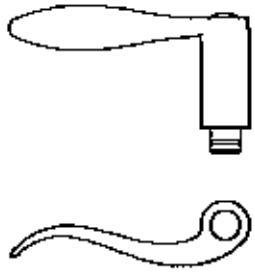


S LEVER 82-0523 (RH)
82-0522 (LH)

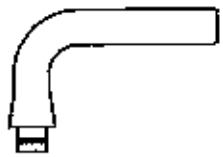
L LEVER
97-0485



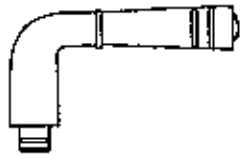
P LEVER
97-0484



G LEVER 82-0527 (RH)
82-0526 (LH)



W LEVER
82-0159



R LEVER
82-0517

B LEVER
82-0153

SARGENT®

ASSA ABLOY

80 Series Parts Manual

For assistance, contact SARGENT at
800-727-5477 or www.sargentlock.com

A8231 12/17

Copyright © 2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader
in door opening solutions

Table of Contents

SARGENT®
ASSA ABLOY

Chassis Assemblies
- 8300 4
- 8400 5-10
- 8500 11-12
- 8600 13-28
- 8700 29-52
- 8800 53-67
- 8900 68-69

900 Series Mortise Locks 70-82

Rail Assemblies 83-102

700 Series ET Control 103-133

Auxiliary Controls 134-136

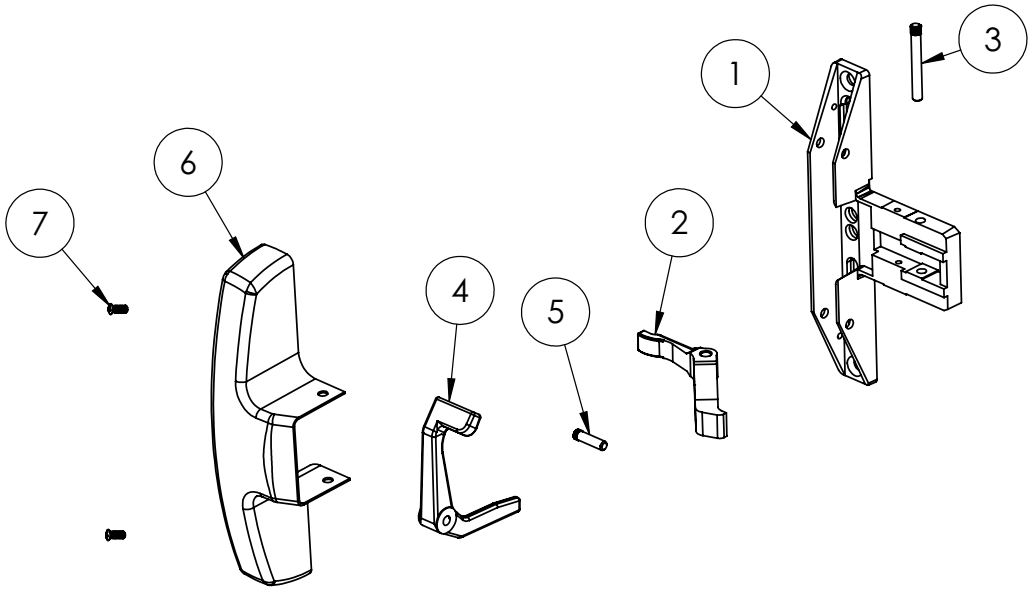
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function		Assembly No.	Description	Sellable
(12-) All functions	1 3/4" Door	68-2481	LHRB	Yes
		68-2482	RHRB	Yes
	2"-2 3/4" Door	68-2483	LHRB	Yes
		68-2484	RHRB	Yes

Item	Part No.	Description	Qty	Sellable
1	68-0486	Chassis	1	Yes
2	68-0241	Lift Arm	1	Yes
3	68-0239	Pivot Pin (Lift Arm)	1	Yes
4	68-0489	Lift Lever LHRB 1 3/4" Door	1	Yes
	68-0490	Lift Lever RHRB 1 3/4" Door	1	Yes
	68-0491	Lift Lever LHRB 2 3/4" Door	1	Yes
	68-0492	Lift Lever RHRB 2 3/4" Door	1	Yes
5	68-0479	Pivot Pin (Lift Lever)	1	Yes
6	68-0496	Cover[1]	1	Yes
7	68-3905	Cover Screw Pack[1]	2	Yes
Not Shown	—	900 Series Mortise Assembly[1,2,4]	1	Yes
	68-2520	Screw Pack Standard	1	Yes
	68-2522	Screw Pack (12-)	1	Yes
	C908	Strike Pack[3] (1 1/4" Standard Lip)	1	Yes

1. Specify finish
2. Specify hand
3. Specify lip length
4. Specify function



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

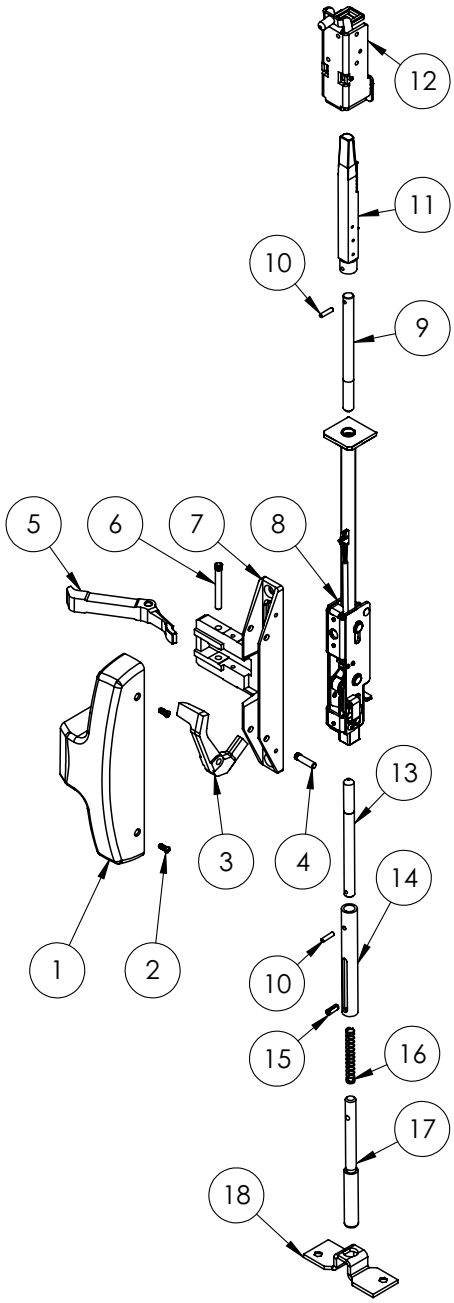
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
53-MD-(All Functions) MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0888	Bottom Plate	1	Yes
		68-3676	Screw Pack*	1	Yes
		652	Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



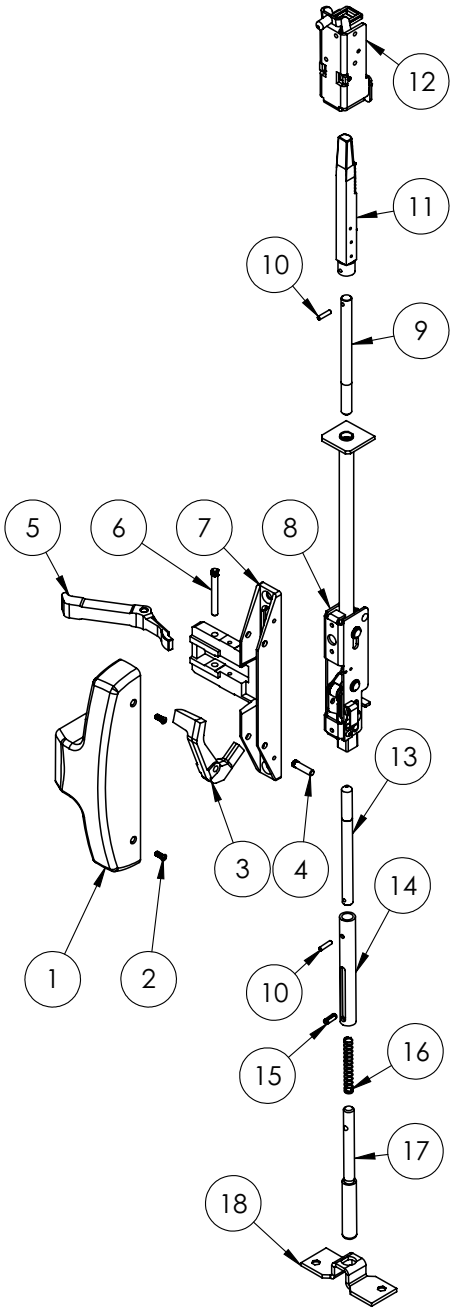
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
12-53-MD-(All Functions) 12-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12-53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0888	Bottom Plate	1	Yes
		68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height

A8231 12/17

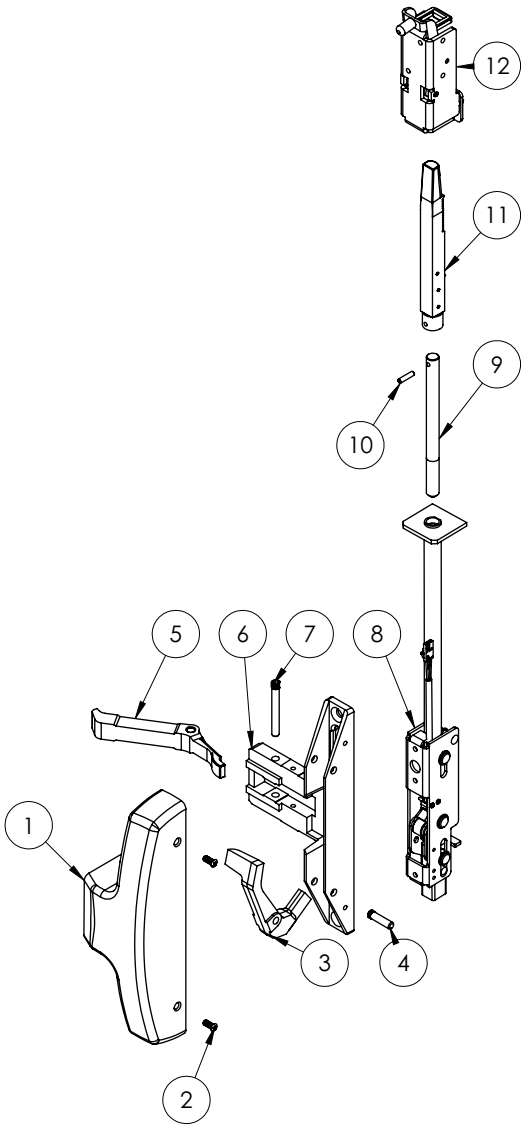
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-MD-(All Functions) NB-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

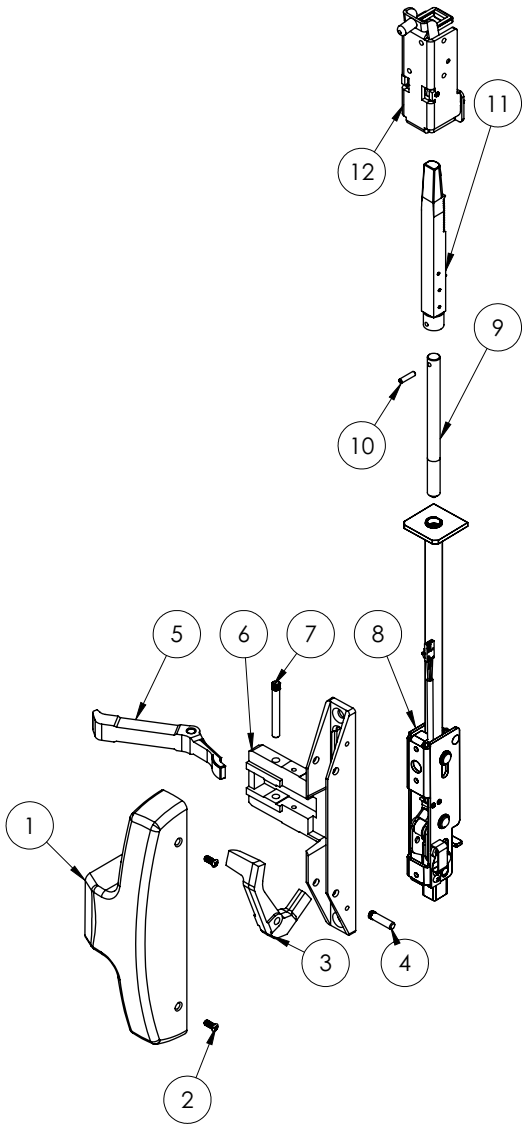
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-NB-MD-(All Functions) 12-NB-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

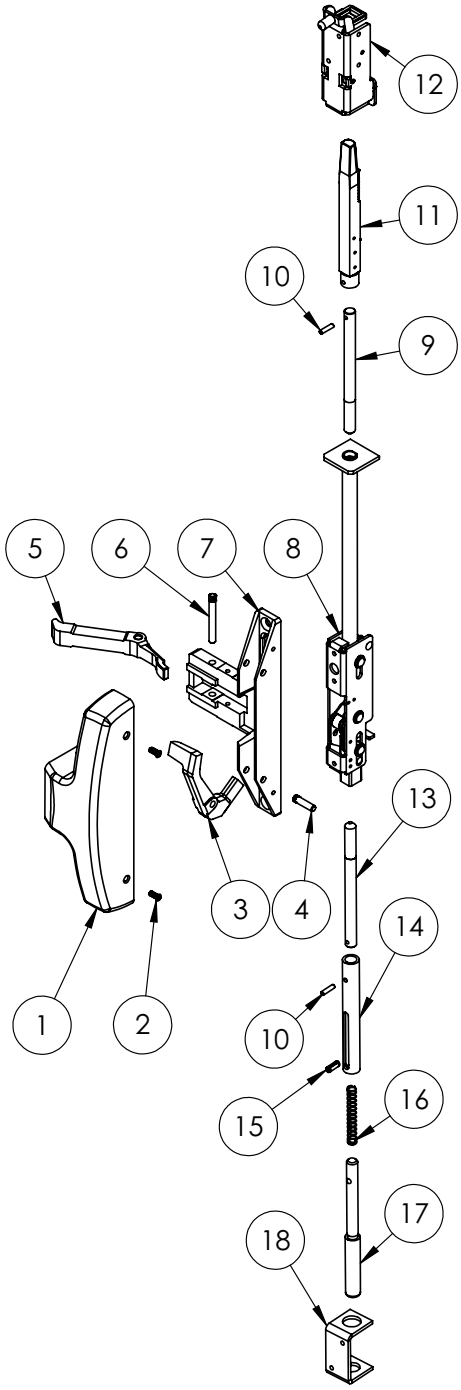
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
53-AD-(All Functions) AD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
		68-3854	53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0037	Bottom Case	1	Yes
		68-3676	Screw Pack*	1	Yes
		640	Aluminum Door Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

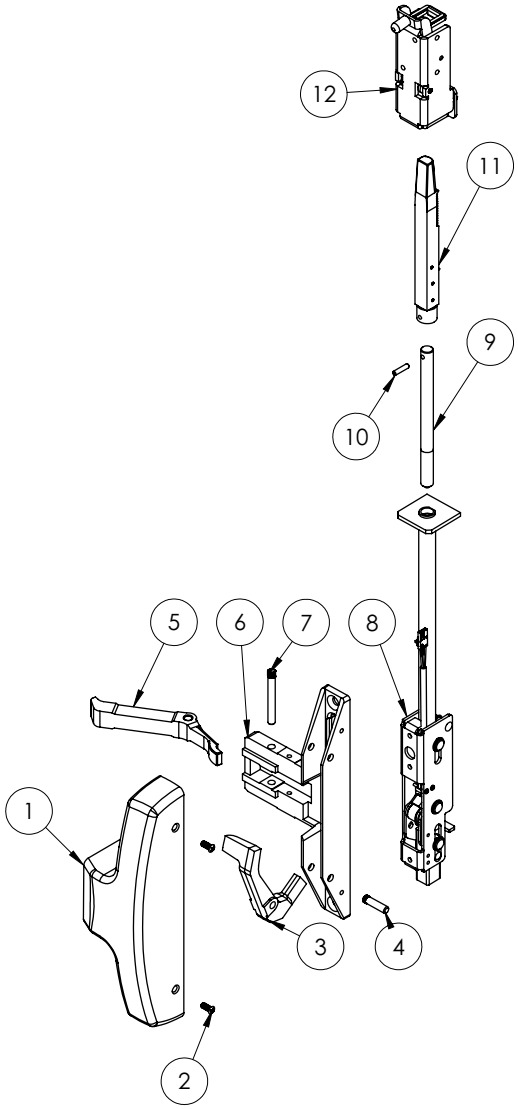
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
53-NB-AD-(All Functions) NB-AD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		639	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

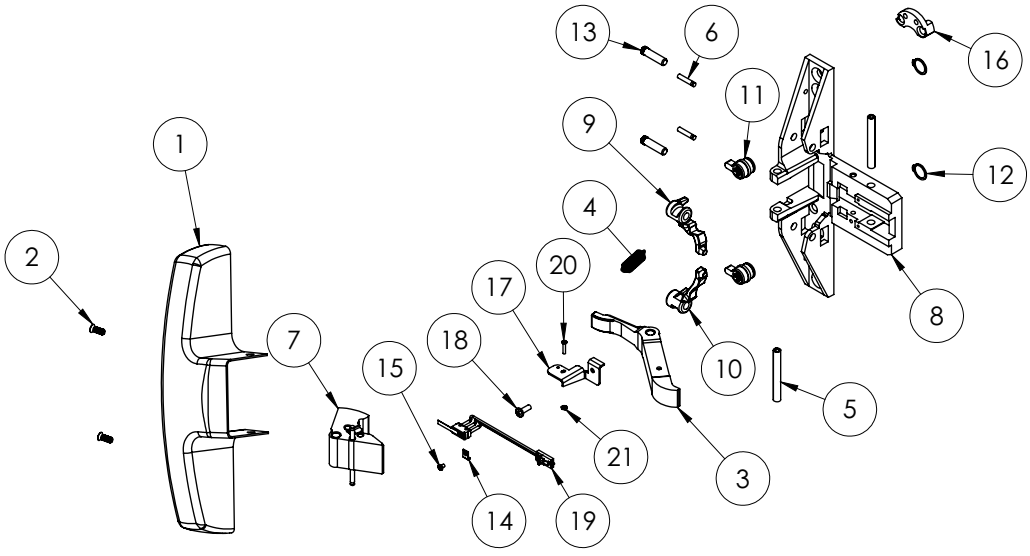
(12/53-)8504 (12/53-)8506 (12/53-)8510
(12/53-)8513 (12/53-)8515 (12/53-)8540
(12/53-)8543 (12/53-)8544 (12/53-)8546
(12/53-)8573 (12/53-)8574

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-) All functions	68-5880	LHRB/RHRB	Yes
(12-) 53- All functions	68-7411	LHRB/RHRB	Yes

Item	Assy. No.	Part No.	Description	Qty	Sellable
1	N/A	68-0495	Cover[1]	1	Yes
2		68-3905	Cover Screw Pack[1]	1	Yes
3		68-1137	Lift Arm	1	Yes
4		98-0028	Latchbolt Spring	1	Yes
5		01-4512	Spirol Pin	2	Yes
6		01-0008	Groove Pin	2	No
7		68-7420	Latchbolt Assembly (53-)	1	Yes
		68-6021	Latchbolt Assembly (Std)	1	Yes
8	68-6082	68-1624	8500 Chassis	1	Yes
9		68-1625	Lift Lever (RHRB)	1	
10		68-1626	Lift Lever (LHRB)	1	
11		94-0088	Cylinder Hub	2	
12		01-0005	Retaining Ring, Truarc 5100-43	2	
13		68-0479	Lift Lever Pivot Pin	2	
14	N/A	52-0310	Cable Clamp (53-)	1	Yes
15		01-1482	Cr-Phms (#2-56 X 1/8") (53-)	1	Yes
16		13-0458	Cylinder Retainer Pack (04 & 044 Functions Only)	1	Yes
17		68-1686	Switch Bracket (53-)	1	Yes
18		01-1220	#6-32 X 3/8" Length Ph Pn Hd Machine Screw (53-)	1	Yes
19		52-4545	Switch Assembly (53-)	1	Yes
20		01-9446	Machine Screw (#1-72 X 11/32" Ph Fl Hd) (53-)	1	Yes
21		01-0909	Hex Machine Screw Nut (53-)	1	Yes
Not Shown		68-2512	Screw Pack	1	Yes
		657	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

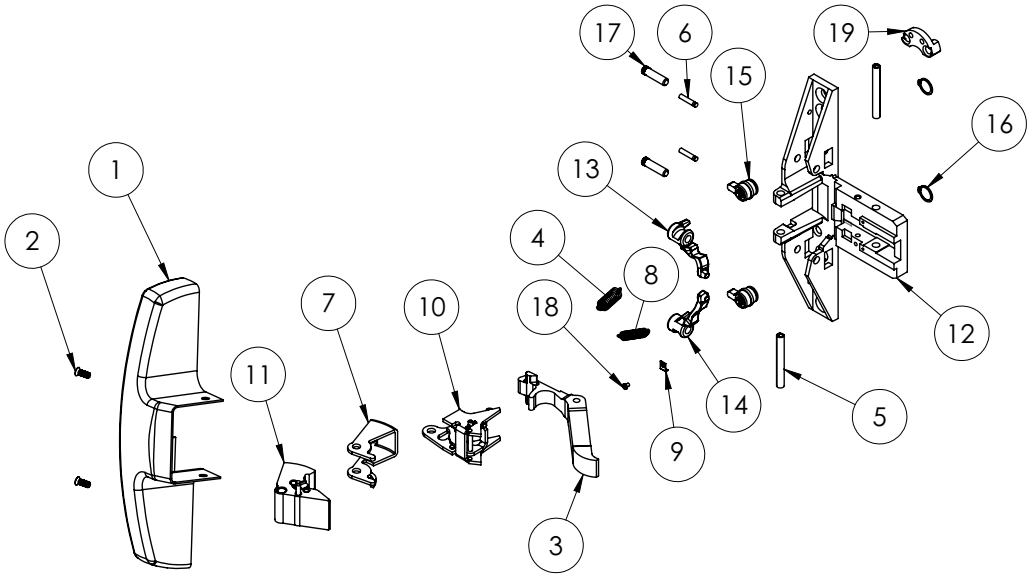
(12-/GL-/59-)8504 (12-/GL-/59-)8506 (12-/GL-/59-)8510
(12-/GL-/59-)8513 (12-/GL-/59-)8515 (12-/GL-/59-)8540
(12-/GL-/59-)8543 (12-/GL-/59-)8544 (12-/GL-/59-)8546
(12-/GL-/59-)8573 (12-/GL-/59-)8574

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-)GL- All functions	68-5881	LHRB/RHRB	YES
(12-)59- All functions	68-5882	LHRB/RHRB	YES

Item	Assy. No.	Part No.	Description	Qty	Sellable
1	N/A	68-1020	Cover[1]	1	Yes
2		—	Screw Pack[1]	1	Yes
3		68-1353	Lift Arm (Guarded)	1	Yes
4		98-0028	Latchbolt Spring	1	Yes
5		01-4512	Spirol Pin	2	Yes
6		01-0008	Groove Pin	2	No
7		68-1352	Guide	1	Yes
8		68-1394	Extension Spring	1	Yes
9		52-0310	Cable Clamp (59-)	1	Yes
10		68-5949	Guard Bracket & Switch Assembly (59-)	1	No
		68-5947	8500 Guard Bracket Assembly (Gl-)	1	No
11		68-4415	Guarded Latchbolt	1	Yes
12	68-6082	68-1624	8500 Chassis	1	Yes
13		68-1625	Lift Lever (RhRb)	1	
14		68-1626	Lift Lever (LhRb)	1	
15		94-0088	Cylinder Hub	2	
16		01-0005	Retaining Ring	2	
17		68-0479	Lift Lever Pivot Pin	2	
18	N/A	01-1482	Cr-Phms (#2-56 X 1/8") (59-)	1	Yes
19		13-0458	Cylinder Retainer Pack (04 & 044 Functions Only)	1	Yes
Not Shown		68-2512	Screw Pack	1	Yes
		657	Strike Pack	1	Yes

1. Indicates finish required



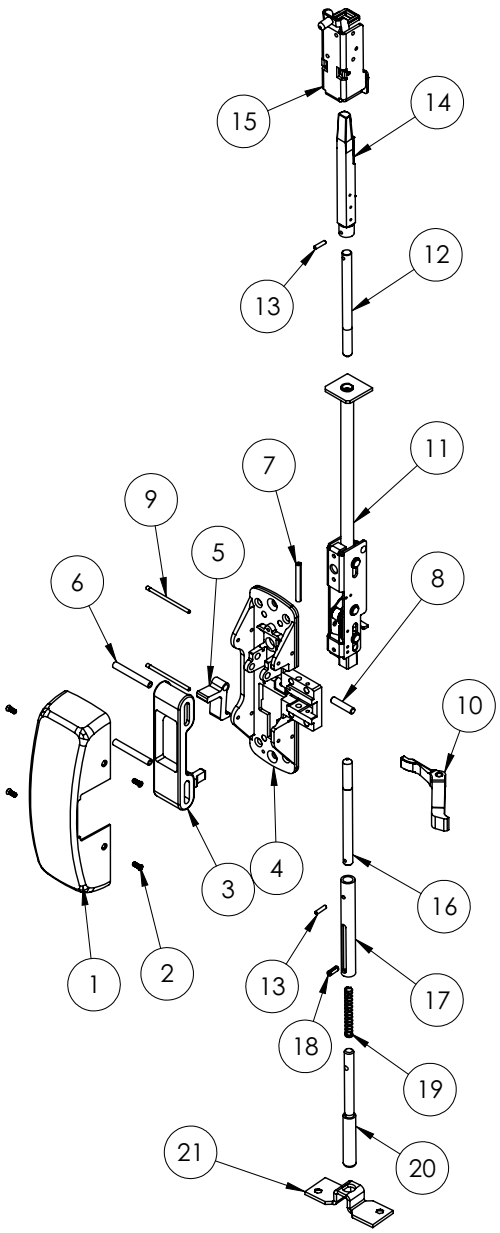
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-MD- 59-MD- MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack (W)*	1	Yes
		652	Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

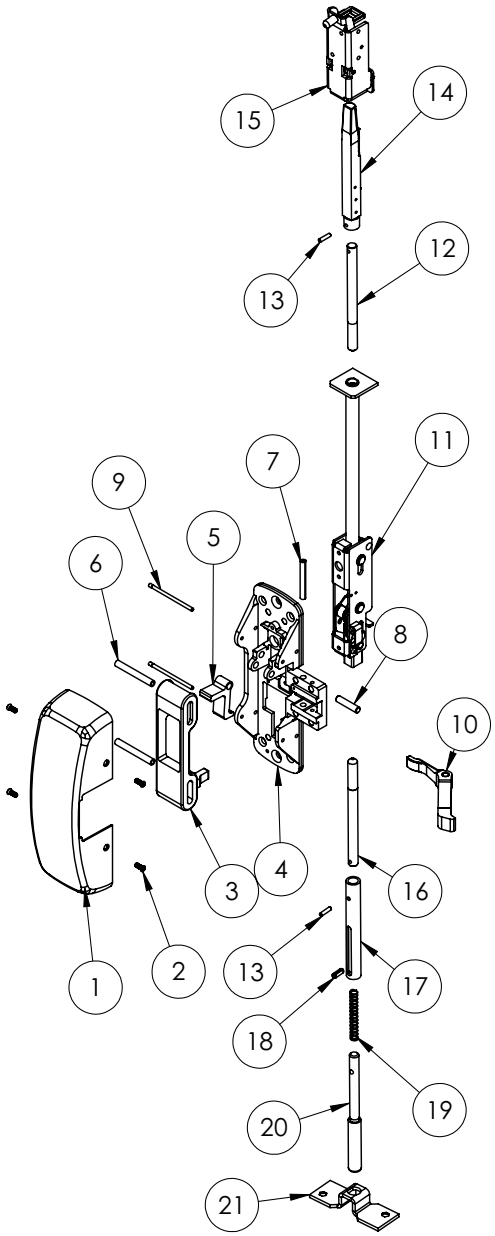
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-MD- 12-59-MD- 12-MD- (All Functions	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12- 53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack		Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-



A8231 12/17

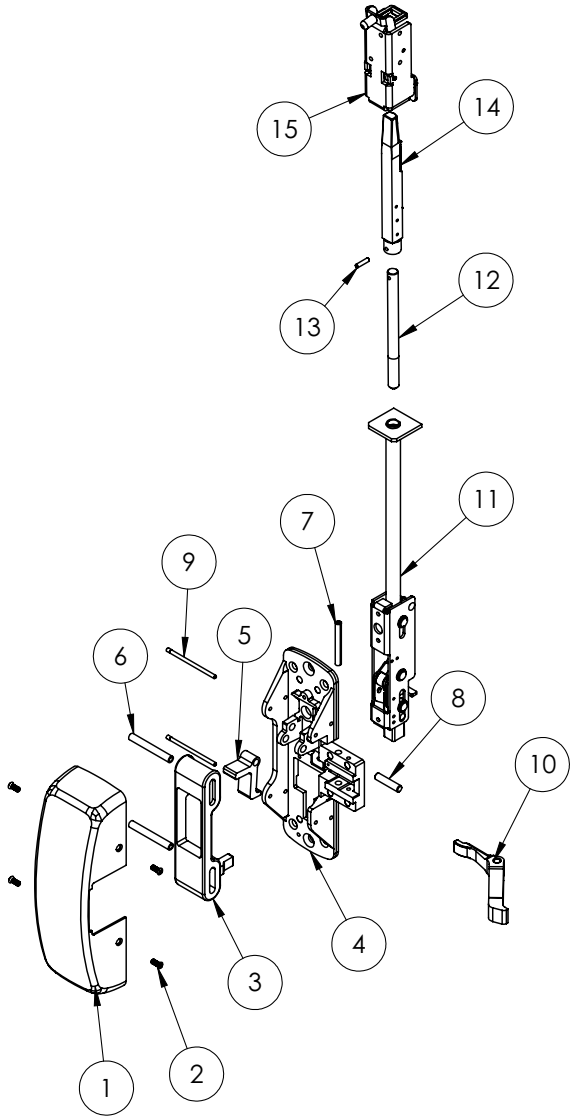
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-MD- 59-NB-MD- NB-MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

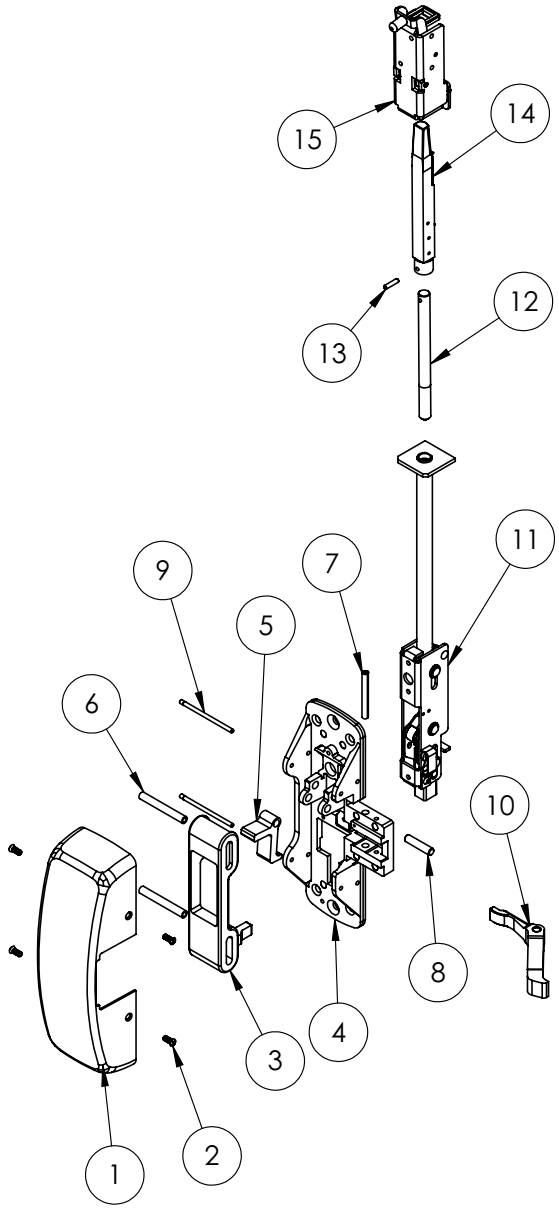
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-NB-MD- 12-59-NB-MD- 12-NB-MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		
11	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12- 53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
		68-5375	Top Case Assembly 1/4" Cladded		Yes
		68-5376	Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-



A8231 12/17

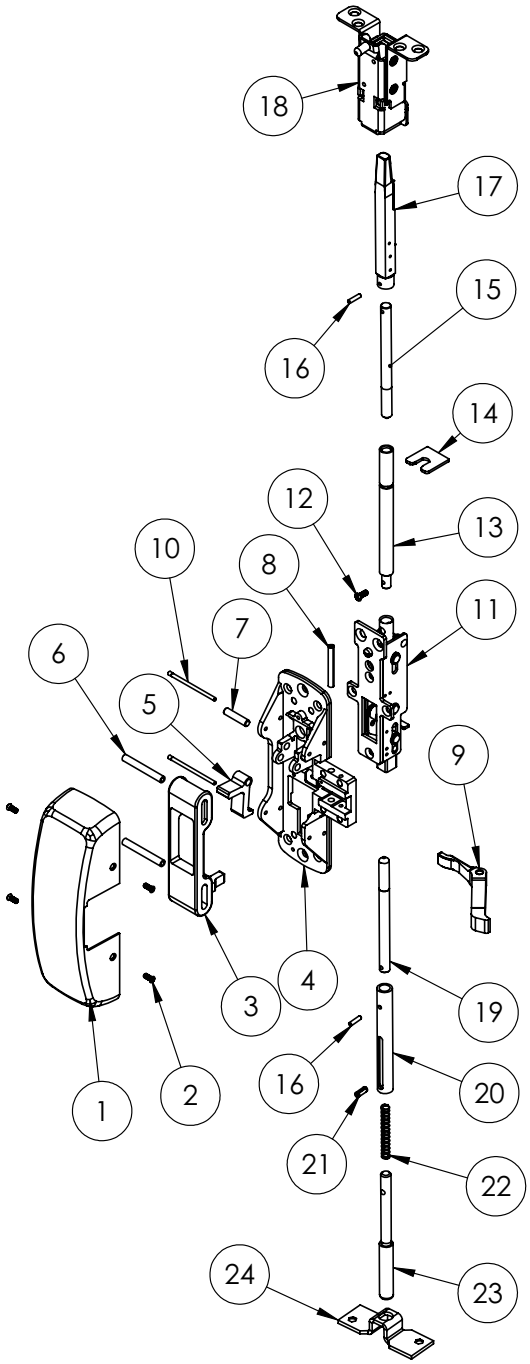
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-WD- 59-WD- WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	Inner Chassis Assembly	1	Yes
	68-3859		53- Inner Chassis Assembly[3]	1	Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	2	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	691B	660B	Bottom Rod[1,2]	1	Yes
20		94-0039	Bolt Sleeve	1	Yes
21		01-4389	Roll Pin	1	Yes
22		97-0454	Spring (Bottom Bolt)	1	Yes
23		94-0038	Bottom Bolt	1	Yes
24	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		652	Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-
4. Only when used w/ Aux Control



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

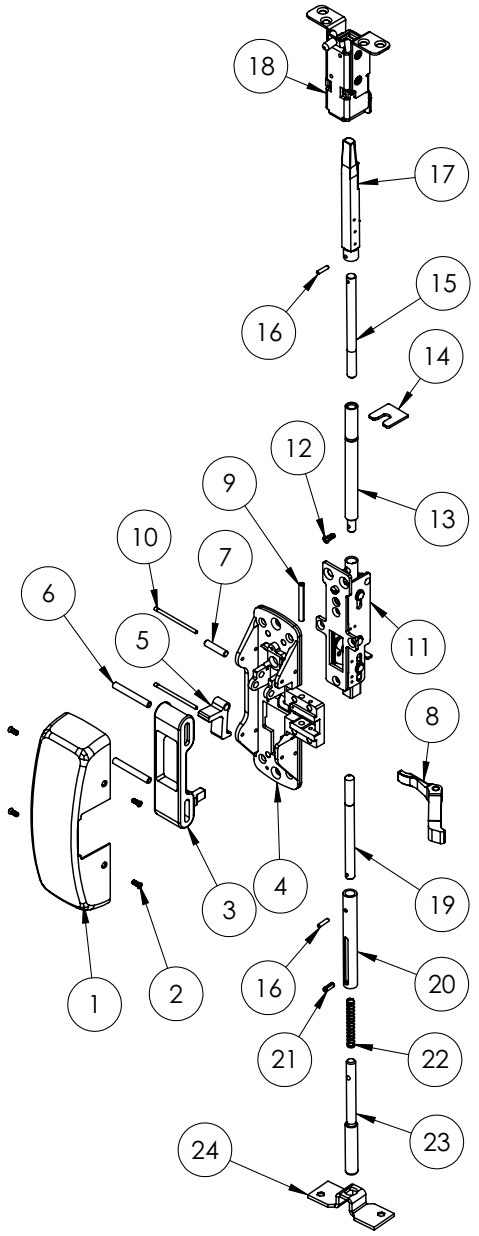
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

12-53-WD- 8606 8610 8613 8615
12-59-WD- 8640 8643 8646 8673
12-WD- 8674

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-WD- 12-59-WD- 12-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
9		01-4512	Spirol Pin	1	Yes
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	12-Inner Chassis Assembly	1	Yes
	68-3859		12-53- Inner Chassis Assembly[3]	1	Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	2	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and BracketAssembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	691B	660B	Bottom Rod[1,2]	1	Yes
20		94-0039	Bolt Sleeve	1	Yes
21		01-4389	Roll Pin	1	Yes
22		97-0454	Spring (Bottom Bolt)	1	Yes
23		94-0038	Bottom Bolt	1	Yes
24	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-
4. Only when used w/ Aux Control

A8231 12/17

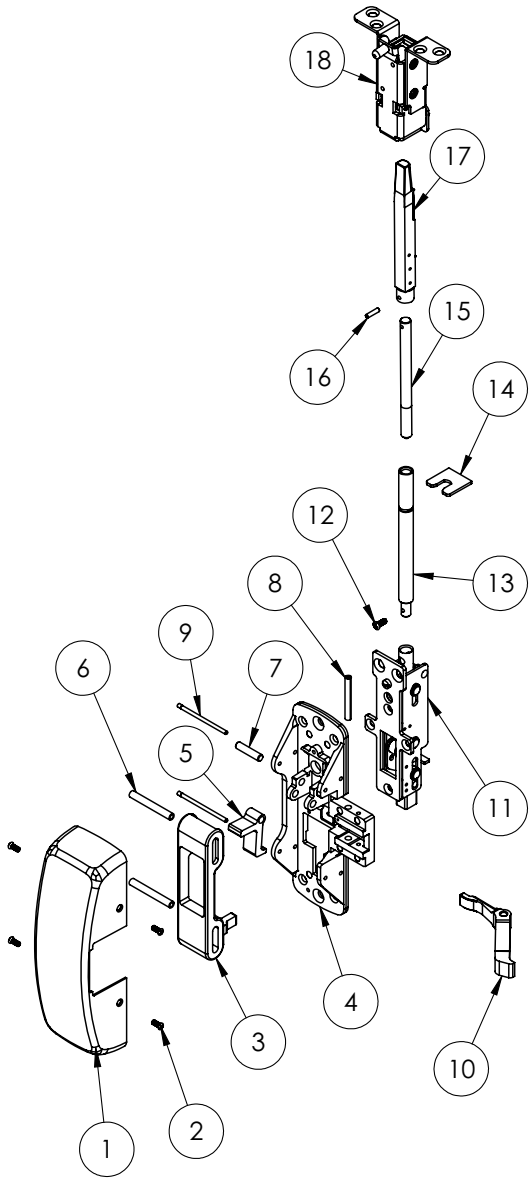
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-WD- 59-NB-WD NB-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
9		68-0012	Roller (Main Slide)	1	Yes
11	68-3580	N/A	Inner Chassis Assembly	1	Yes
	68-3859		53- Inner Chassis Assembly[3]		Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	1	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-
4. Only when used w/ Aux Control



A8231 12/17

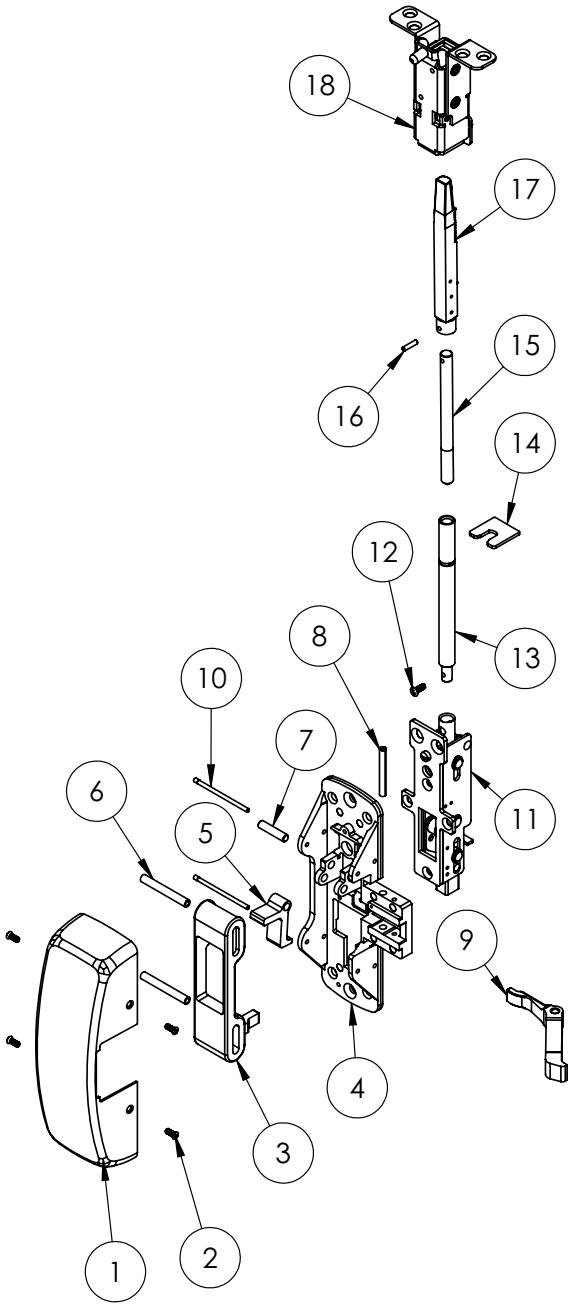
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
12-53-NB-WD- 12-59-NB-WD- 12-NB-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T (4)	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0112	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	12-Inner Chassis Assembly	1	Yes
	68-3859		12-53- Inner Chassis Assembly[3]		Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	1	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-
4. Only when used w/ Aux Control



A8231 12/17

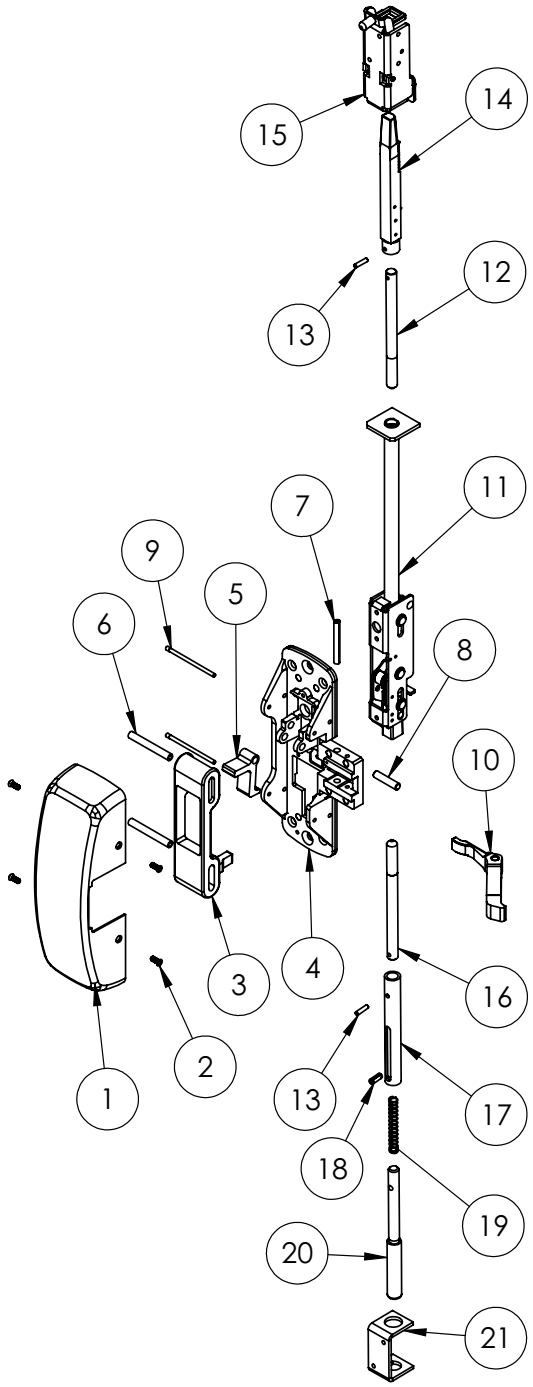
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-AD- 59-AD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0037	Bottom Case	1	Yes
		68-4389	Screw Pack (W)*	1	Yes
		640	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

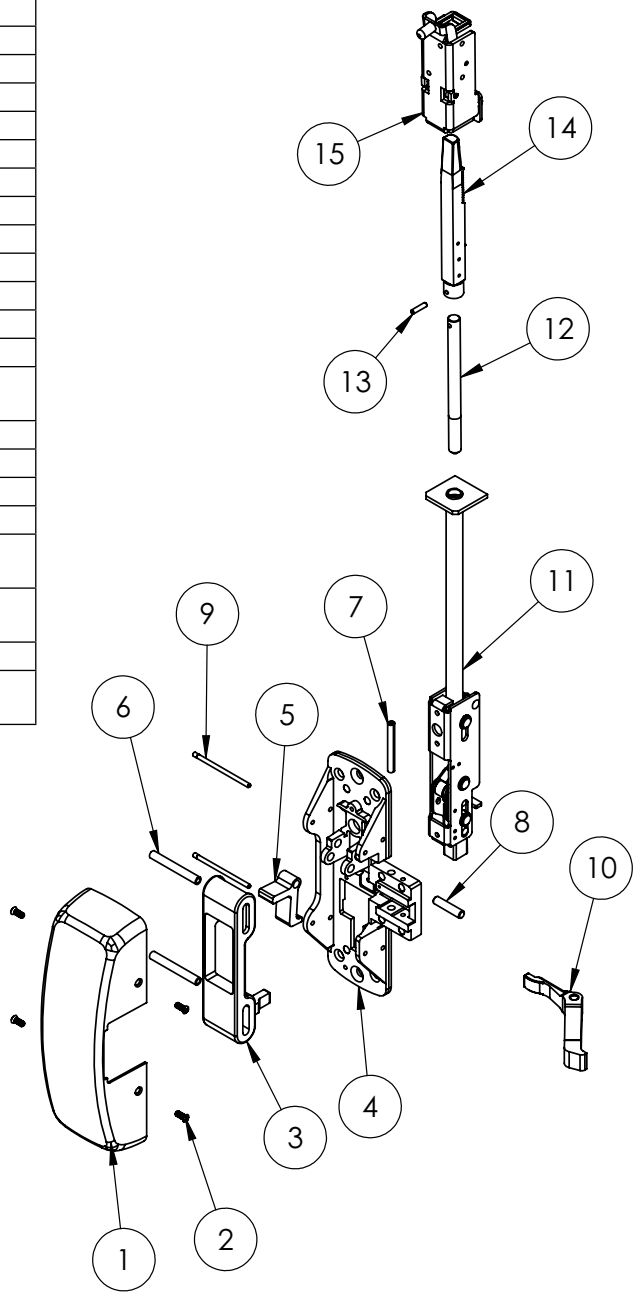
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
53-NB-AD- 59-NB-AD- AD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0241	Lift Arm	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		639	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



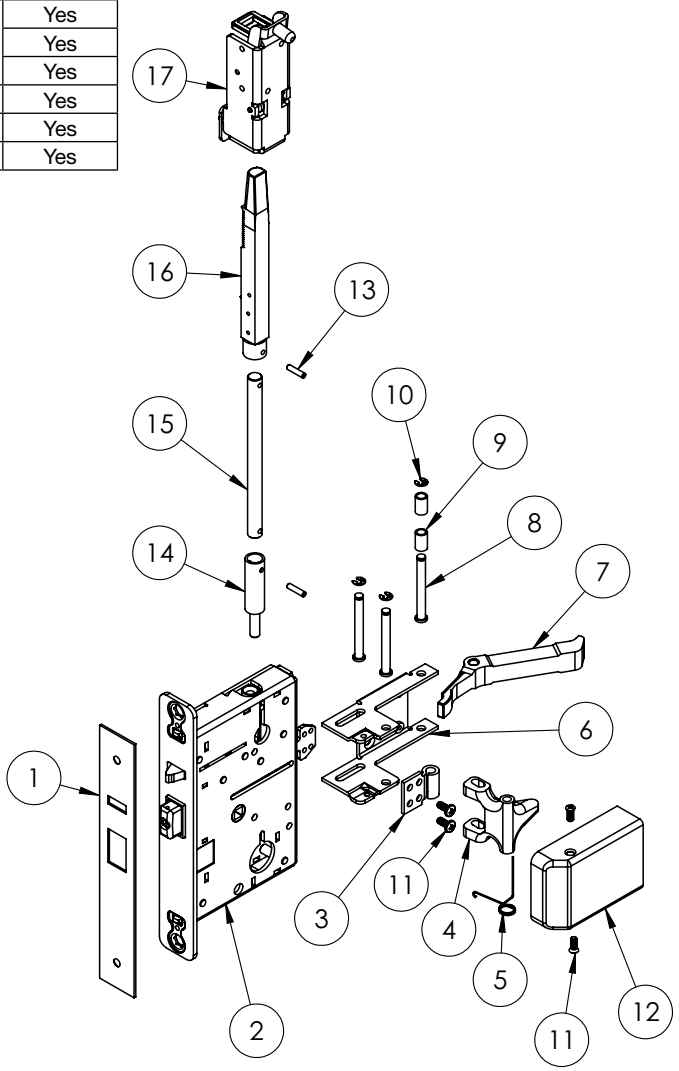
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-1186	Active Outside Front[1]	1	Yes
2	68-4239	N/A	Active Mortise Case	1	Yes
3	68-4264	68-1327	Link Connect (Pull Lever)	1	Yes
4		68-1309	Pull Lever Low Profile	1	Yes
5		68-1332	Torsion Spring (Pull Lever)	1	Yes
6		68-1313	Pivot Pin	3	Yes
7		68-0241	Lift Arm	1	Yes
8		68-1310	Pivot Bracket	1	Yes
9		01-4509	Retaining Ring	3	Yes
10		68-1311	Lift Arm Spacer	2	Yes
11	N/A	68-4373	Screw Pack (LP)	1	Yes
12		68-1317	Chassis Cover (LP)*	1	Yes
13	692L	01-0696	Coiled Pin	2	Yes
14		68-1339	Connecting Tube	1	Yes
15		661L	Top Rod (LP)	1	Yes
16		68-4840	Latch Bolt Assembly	1	Yes
17	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Panel		Yes
	68-5376		Top Case Assembly 1/2" Panel		Yes
	N/A	68-4389	Screw Pack	1	Yes
		650	Strike Pack	1	Yes
		77-0883	A.S.A. Strike (Curved Lip)*[2]	1	Yes

*Specify Finish
1. Only available in 32D finish
2. LS function only



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

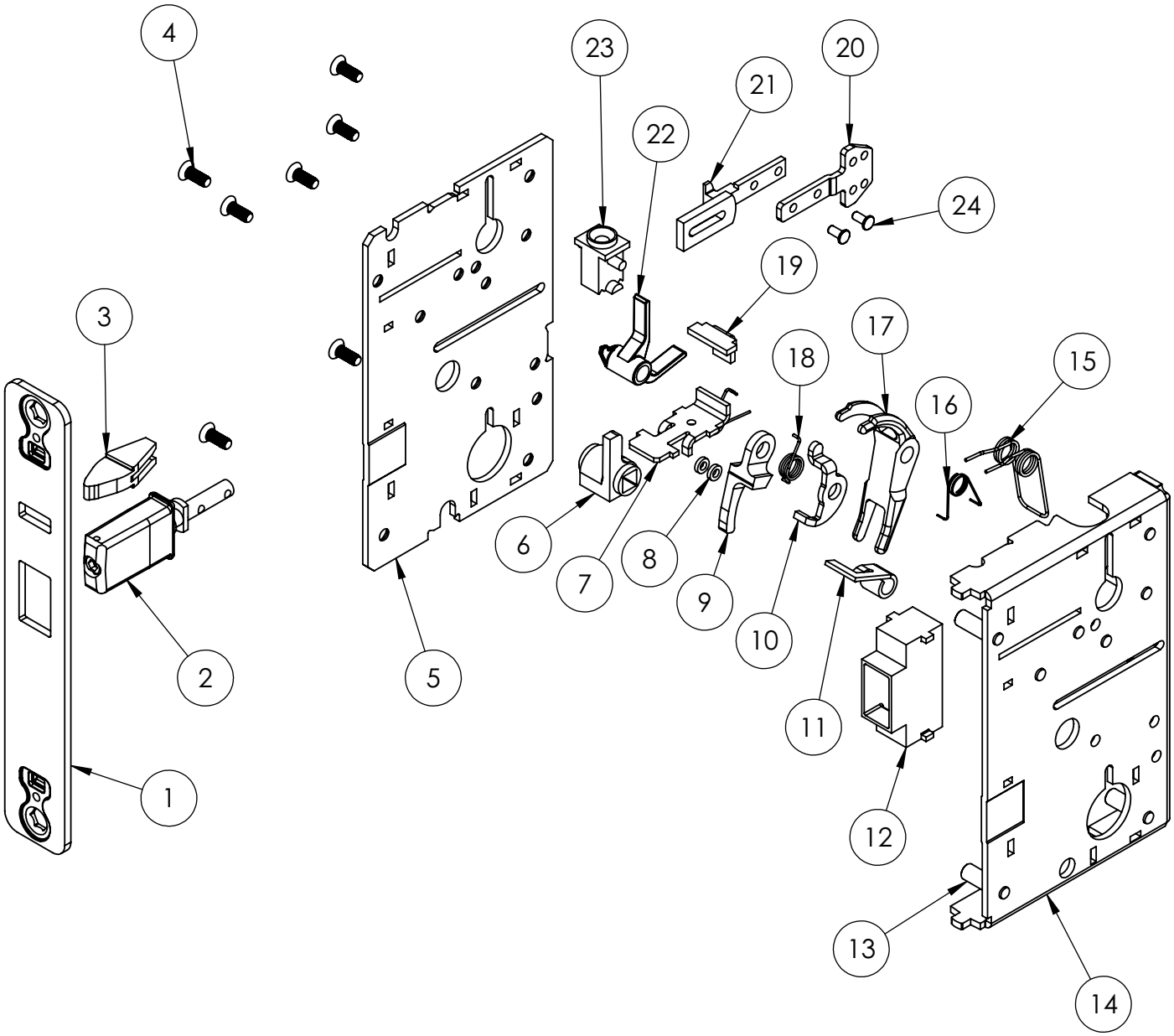
Item	Part No.	Description	Qty	Sellable
1	68-1188	Active Inside Front	1	No
2	68-1167	Active Latchbolt	1	Yes
3	68-1166	Activation Bolt	1	Yes
4	01-4402	#8-32x7/16" Flat PH U/C MS	7	Yes
5	68-1338	Mortise Cap	1	No
6	68-1476	Outside Hub (LP)	1	Yes
7	68-1291	Slide	1	No
8	68-1330	Bushing (LP)	2	Yes
9	68-1168	Active Case Pivot	1	Yes
10	68-1172	Retractor	1	Yes
11	68-1293	Fire Stop	1	Yes
12	68-1220	Active Bolt Guide	1	Yes
13	82-0294	Post (Screw and Case)	8	No
14	68-1337	Mortise Case	1	No
15	68-1253	Spring (Top Mount)	1	Yes
16	68-1265	Spring (Active Lever)	1	Yes
17	68-1333	Active Lever	1	Yes
18	68-1198	Torsion Spring (Retractor)	1	Yes
19	68-1246	Top Pusher Guide	1	Yes
20	68-1328	Link Latchbolt Tail	1	No
21	68-1334	Latchbolt Extension/Slide	1	No
22	68-1292	Upper Guard	1	Yes
23	68-1336	Top Mount	1	Yes
24	01-0424	Rivet	2	No

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

12-LP **8606** **8610** **8613** **8615**
LP **8640** **8643** **8646** **8673**
12-LS **8674**
LS

SARGENT®
ASSA ABLOY



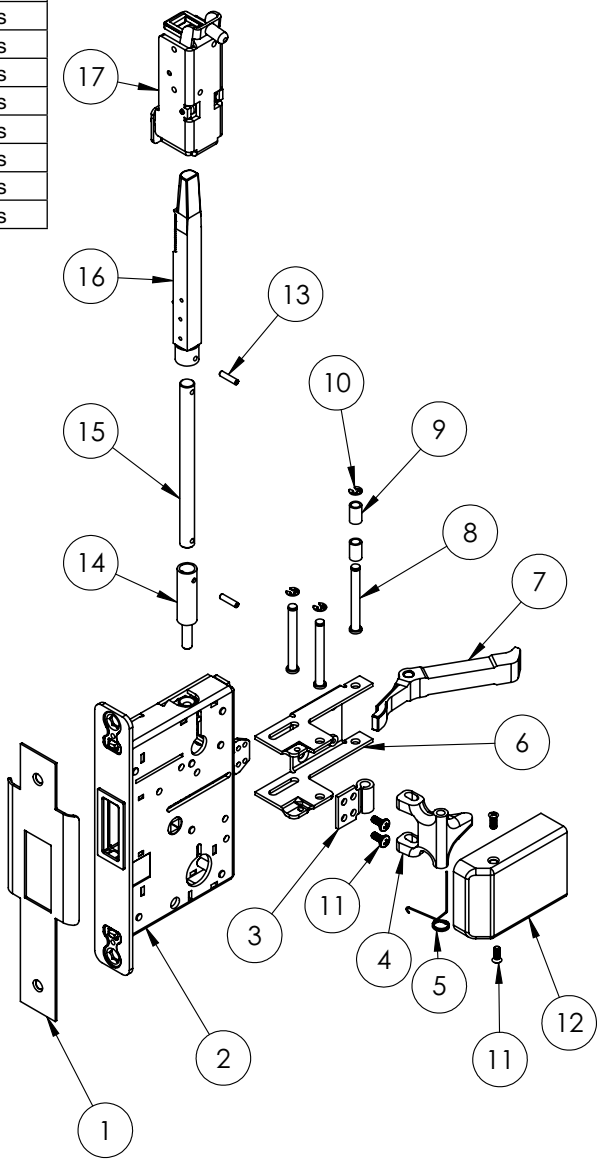
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-1183	Inactive Outside Front[1]	1	Yes
2	68-4238	N/A	Inactive Mortise Case	1	Yes
3	68-4264	68-1327	Link Connect (Pull Lever)	1	Yes
4		68-1309	Pull Lever Low Profile	1	Yes
5		68-1332	Torsion Spring (Pull Lever)	1	Yes
6		68-1313	Pivot Pin	3	Yes
7		68-0241	Lift Arm	1	Yes
8		68-1310	Pivot Bracket	1	Yes
9		01-4509	Retaining Ring	3	Yes
10		68-1311	Lift Arm Spacer	2	Yes
11	N/A	68-1317	Chassis Cover (LP)*	1	Yes
12		68-4373	Screw Pack (LP)	1	Yes
13	692L	01-0696	Coiled Pin	2	Yes
14		68-1339	Connecting Tube	1	Yes
15		661L	Top Rod (LP)	1	Yes
16		68-4840	Latch Bolt Assembly	1	Yes
17	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Panel		Yes
	68-5376		Top Case Assembly 1/2" Panel		Yes
	N/A	68-4389	Screw Pack	1	Yes
		650	Strike Pack	1	Yes

*Specify Finish
1. Only available in 32D finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

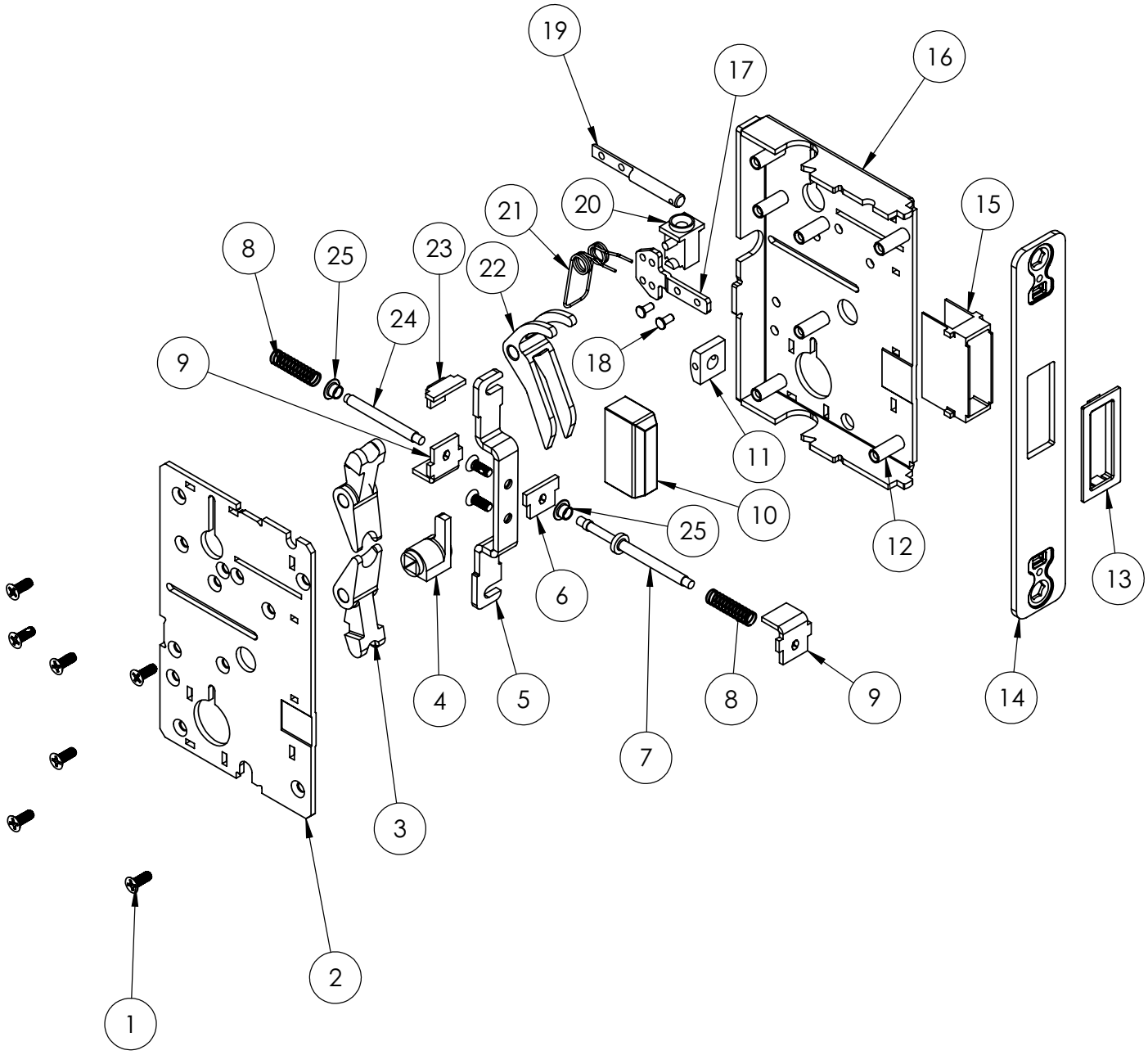
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty	Sellable
1	01-4402	#8-32x7/16" Flat PH U/C MS	9	Yes
2	68-1338	Mortise Cap	1	No
3	68-1164	Pusher Lever	2	Yes
4	68-1476	Outside Hub (LP)	1	Yes
5	68-1174	Pusher Slide	1	Yes
6	68-1176	Pusher Rod Guide	1	No
7	68-1177	Pusher Rod	1	No
8	99-0057	GD Bolt Spring	2	Yes
9	68-1491	Rod Guide Stop	2	No
10	68-1163	Pusher Bolt	1	Yes
11	68-1329	Inactive Latchbolt Actuator	1	No
12	82-0294	Post (Screw and Case)	7	No
13	68-1531	Inactive Bolt Guide	1	Yes
14	68-1187	Inactive Inside Front	1	No
15	68-1222	Inactive Bolt Guide	1	Yes
16	68-1337	Mortise Case	1	No
17	68-1328	Link Latchbolt Tail	1	No
18	01-0424	Rivet	2	No
19	68-1335	Inactive Latchbolt Tail	1	No
20	68-1336	Top Mount	1	Yes
21	68-1253	Spring (Top Mount)	1	Yes
22	68-1405	Inactive Lever	1	Yes
23	68-1246	Top Pusher Guide	1	Yes
24	68-1251	Pusher Rod	1	No
25	99-0072	GD Bolt Eyelet	2	Yes

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



A8231 12/17

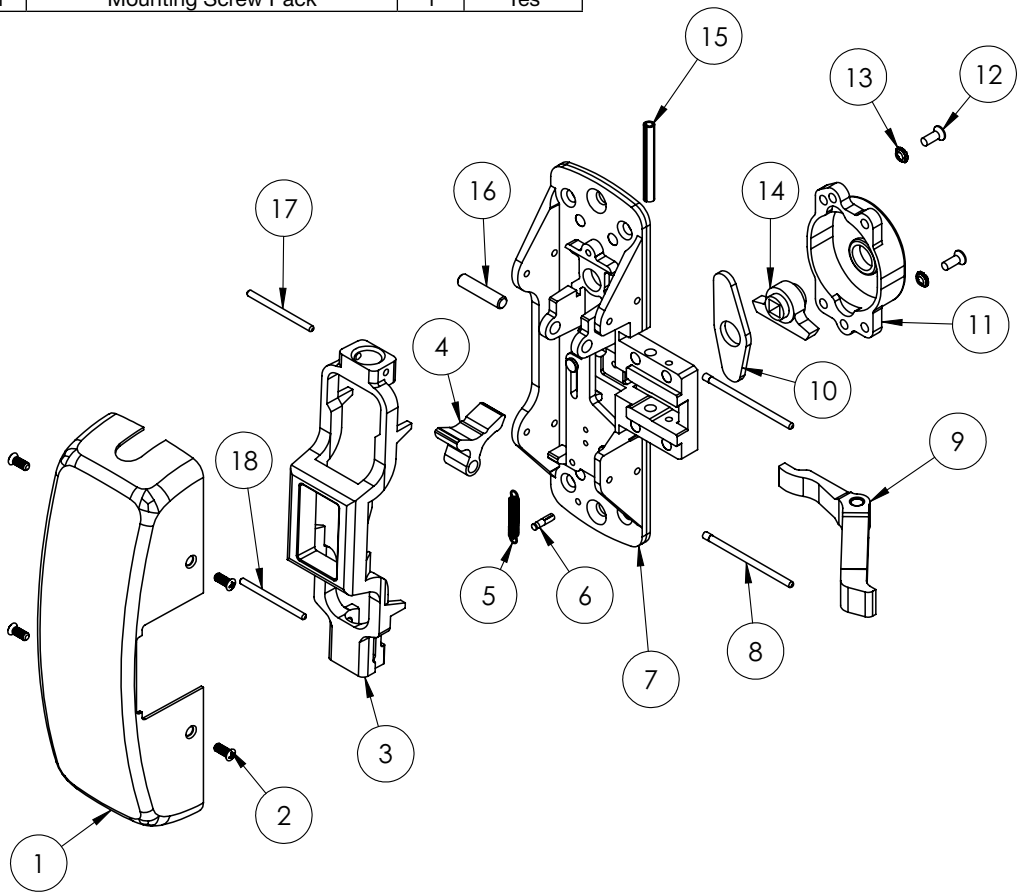
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
06, 13	68-2201 (LHRB)	Chassis Assembly	Yes
	68-2202 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-2201(LHRB) 68-2202(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
8		68-0323	Chassis Pin	2	Yes
9		68-0241	Lift Arm	1	Yes
10		97-0043	Knob Hub Retainer	1	Yes
11		68-0367	Knob Hub Cover	2	Yes
12		01-3384	8-32x7/16 PH FH MS	2	Yes
13		01-0930	Countersunk Lock Washer	2	Yes
14		97-0042	Knob Hub	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-0324	Lift Lever Pivot Pin	1	Yes
17	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

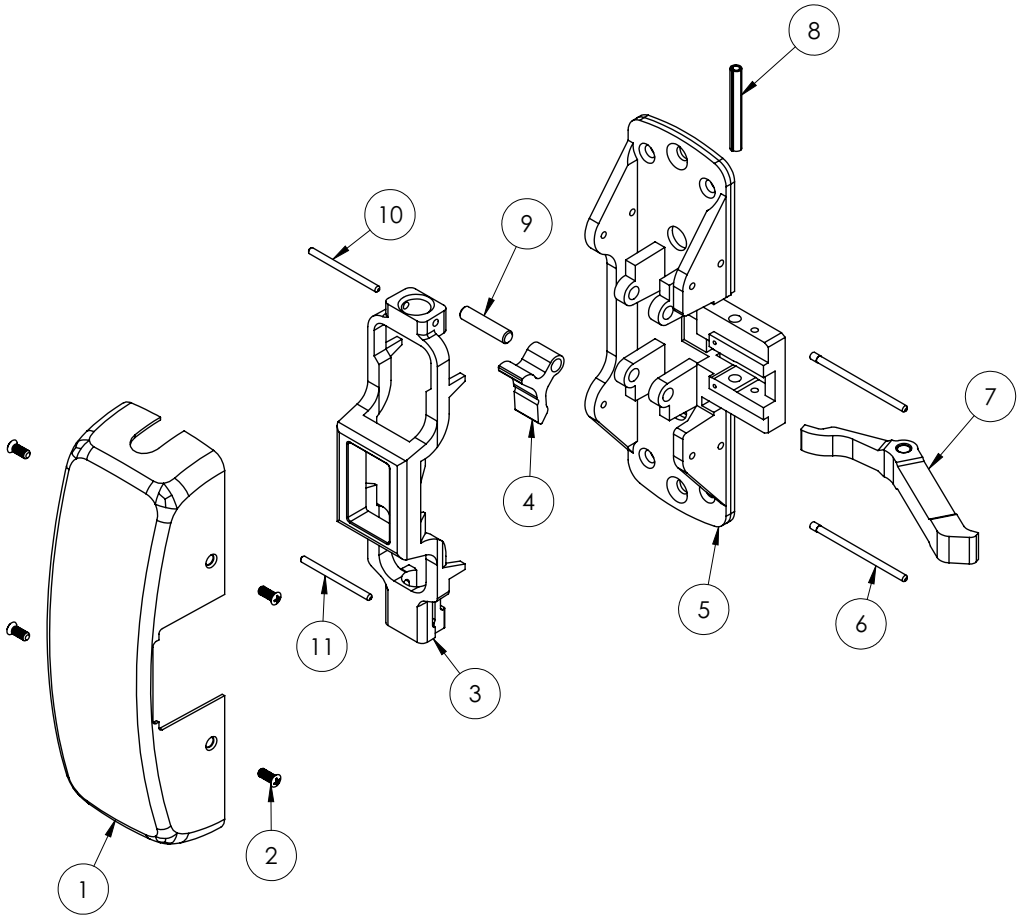
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
10, 40	68-2163 (LHRB)	Chassis Assembly	Yes
	68-2164 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2163(LHRB) 68-2164(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		68-0326	Chassis	1	Yes
6		68-0323	Chassis Pin	2	Yes
7		68-0241	Lift Arm	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0324	Lift Lever Pivot Pin	1	Yes
10	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
11		97-0048	Bottom Rod Adjustment Pin	1	Yes
12		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

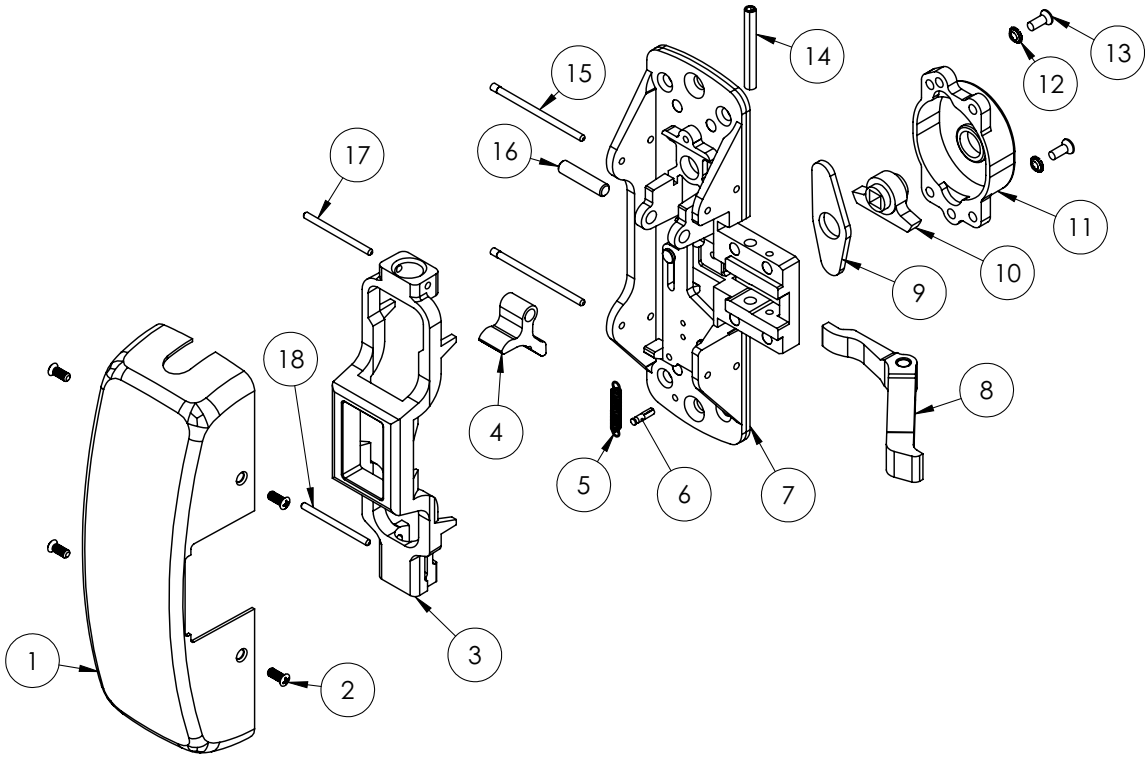
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
15, 43, 46, 73, 74	68-2207 (LHRB)	Chassis Assembly	Yes
	68-2208 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Cover Screw Pack*	1	Yes
3	68-2207(LHRB) 68-2208(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
8		68-1137	Lift Arm	1	Yes
9		97-0043	Knob Hub Retainer	1	Yes
10		97-0042	Knob Hub	1	Yes
11		68-0367	Knob Hub Cover	2	Yes
12		01-0930	Countersunk Lock Washer	2	Yes
13		01-3384	8-32x7/16 PH FH MS	2	Yes
14		01-4512	Spirol Pin	1	Yes
15		68-0323	Chassis Pin	2	Yes
16		68-0324	Lift Lever Pivot Pin	1	Yes
17	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

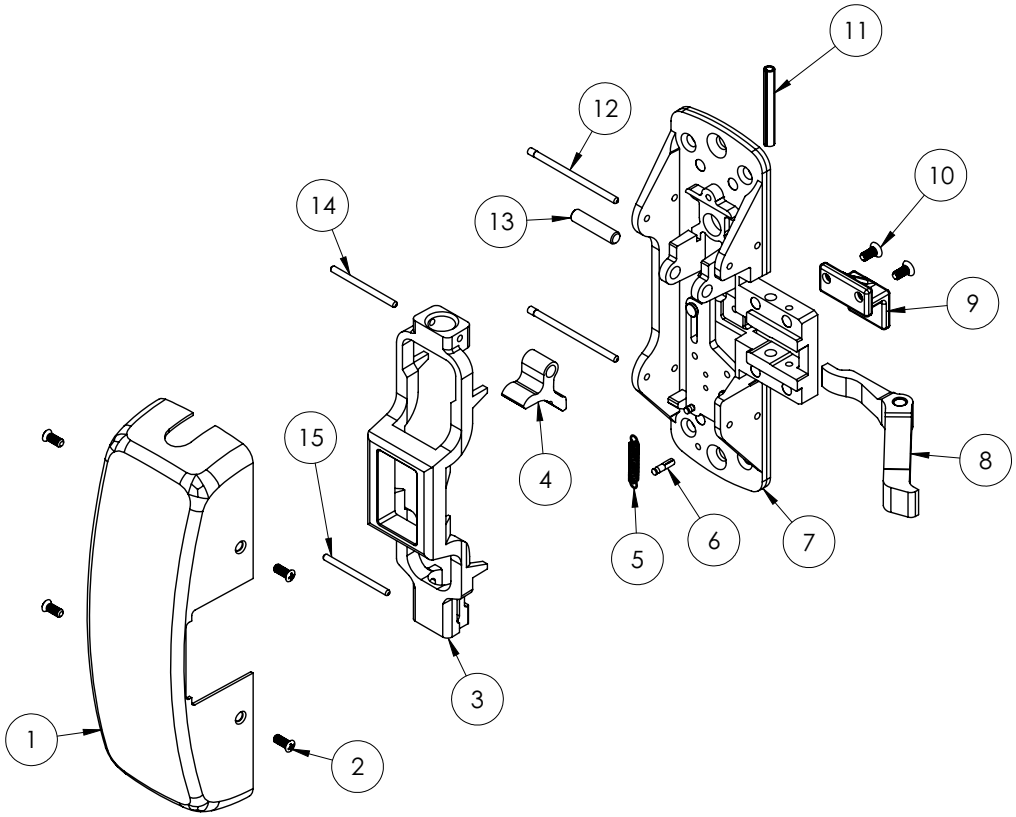
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
28	68-2210 (LHRB)	Chassis Assembly	Yes
	68-2211 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2210(LHRB) 68-2211(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2415	Chassis and Slide Assembly, LHRB	1	No
		68-2416	Chassis and Slide Assembly, RHRB		No
8		68-0241	Lift Arm	1	Yes
9		97-0089	Thumb Piece Lever	1	Yes
10		01-1146	8-32x3/8 PH FH U'CUT Screw	2	Yes
11		01-4512	Spirol Pin	1	Yes
12		68-0323	Chassis Pin	2	Yes
13		68-0324	Lift Lever Pivot Pin	1	Yes
14	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
15		97-0048	Bottom Rod Adjustment Pin	1	Yes
16		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

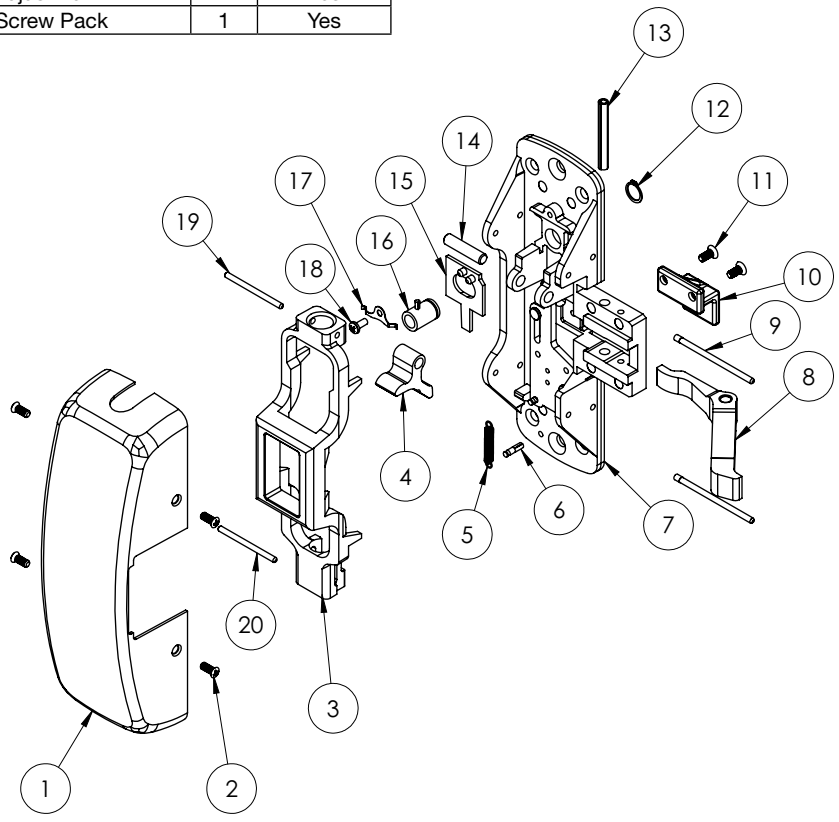
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
62, 63	68-2204 (LHRB)	Chassis Assembly	Yes
	68-2205 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2204(LHRB) 68-2205(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2415	Chassis and Slide Assembly, LHRB	1	No
		68-2416	Chassis and Slide Assembly, RHRB		No
8		68-0241	Lift Arm	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		97-0089	Thumb Piece Lever	1	Yes
11		01-1146	8-32x3/8 PH FH U'CUT Screw	2	Yes
12		01-0005	Retaining Ring	1	Yes
13		01-4512	Spirol Pin	1	Yes
14		68-0324	Lift Lever Pivot Pin	1	Yes
15		68-2198	Locking Slide Assembly, LHRB	1	Yes
		68-2199	Locking Slide Assembly, RHRB		Yes
16		97-2048	Cylinder Hub and Pin Assembly	1	Yes
17		68-0368	Locking Slide Spring, LHRB	1	Yes
		97-0006	Locking Slide Spring, RHRB		Yes
18		01-1190	6-32x5/16 PH PNHD Self Tap	1	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

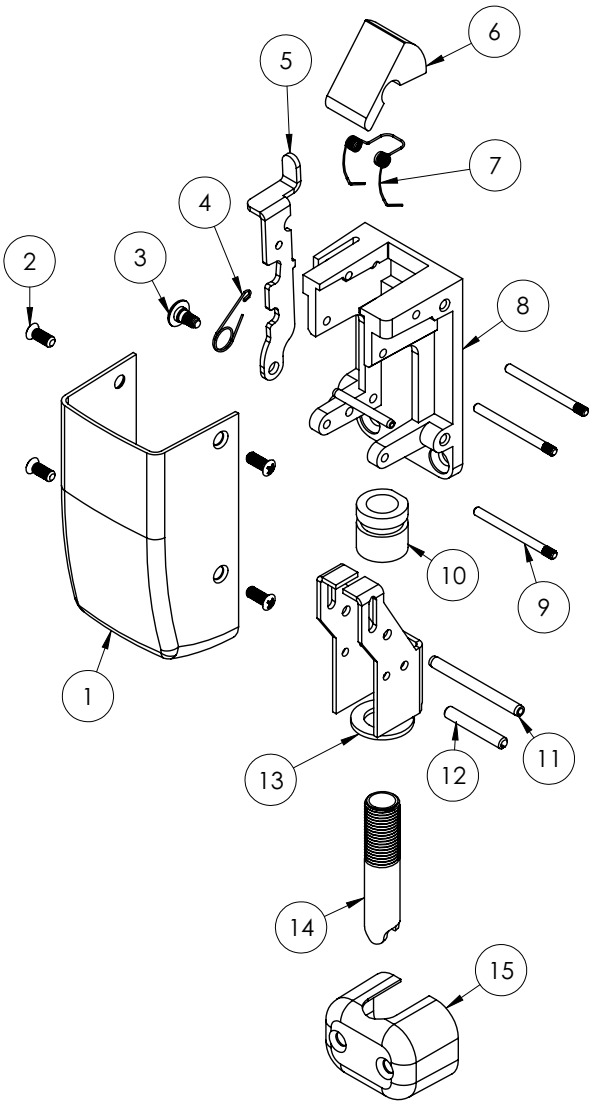
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	97-2434 Manufactured Before 11/11/2002	Top Case Assembly	Yes
	68-4557 Manufactured After 11/11/2002		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2434	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		97-0296	Latch Bolt	1	Yes
7		97-0300	L.B. Spring	1	Yes
8		97-0299	Chassis	1	Yes
9		97-0294	Pivot Pin	3	Yes
11		01-0461	Spirol Pin	1	Yes
12		01-0002	Roll Pin	1	Yes
3	68-4557	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		97-0296	Latch Bolt	1	Yes
7		97-0300	L.B. Spring	1	Yes
8		97-0299	Chassis	1	Yes
9		97-0294	Pivot Pin	1	Yes
10		68-1455	Top Rod Adjuster	1	Yes
11		01-0461	Spirol Pin	1	Yes
12		01-0002	Roll Pin	1	Yes
13		97-0298	Top Slide	1	Yes
14	N/A	670T	Top Rod	1	Yes
15		97-0020	Rod Guide*	1	Yes
16		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

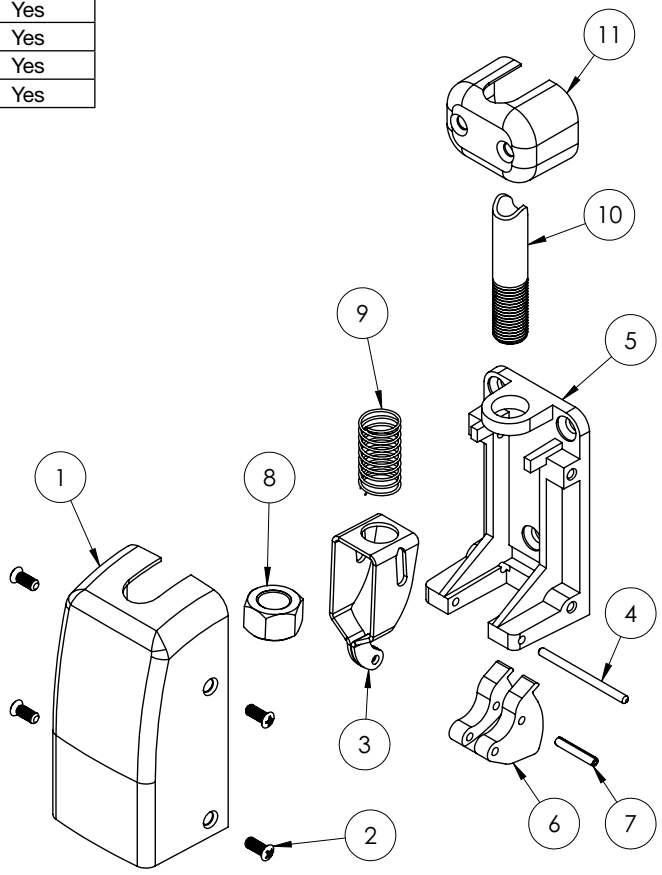
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2038 (Manufactured Before 11/11/2002)	Bottom Case Assembly	Yes
	68-4549 (Manufactured After 11/11/2002)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Bottom Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2038	97-0035	Retractor	1	Yes
4		97-0084	Adjustment Pin, Bottom Rod	1	Yes
5		97-0025	Bottom Chassis	1	Yes
6		97-0053	Bottom Latch Bolt	1	Yes
7		01-0697	Spirol Pin	1	Yes
3	68-4549	97-0035	Retractor	1	Yes
4		97-0084	Adjustment Pin, Bottom Rod	1	Yes
5		97-0025	Bottom Chassis	1	Yes
6		97-0053	Bottom Latch Bolt	1	Yes
7		01-0697	Spirol Pin	1	Yes
8		97-0572	Rod Adjustment Nut	1	Yes
9	N/A	97-0101	Spring, Compression	1	Yes
10		670B	Bottom Rod	1	Yes
11		97-0020	Rod Guide*	1	Yes
12		624	Bottom Strike Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

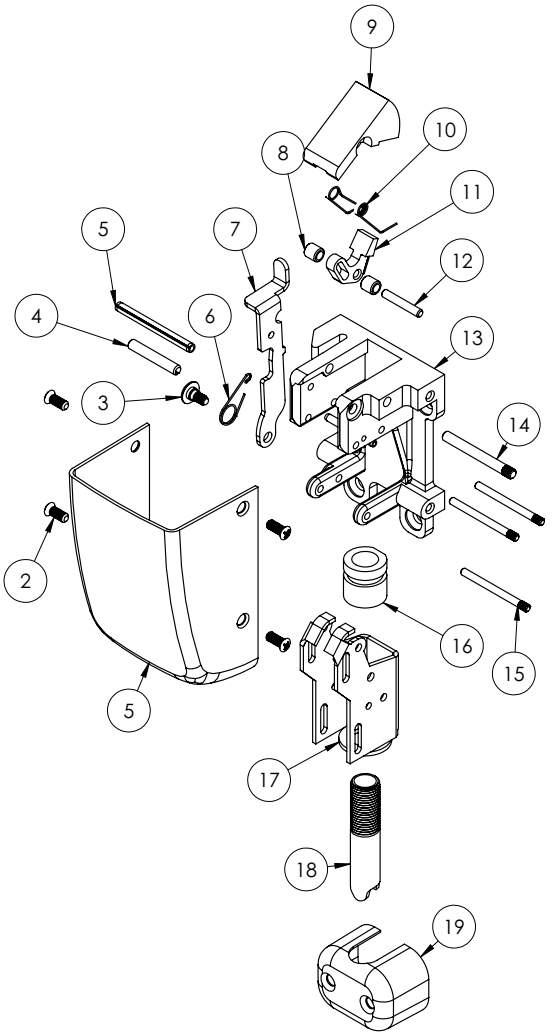
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	97-2693 Manufactured Before 11/11/2002	Top Case Assembly	Yes
	68-4559 Manufactured After 11/11/2002		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-4559	97-0065	Latch Release Lever Pin	1	Yes
4		01-0002	Roll Pin	1	Yes
5		01-0461	Spirol Pin	1	Yes
6		97-0579	Spring, Torsion	1	Yes
7		97-0399	Latch Retracting Lever	1	Yes
8		97-0391	Sleeve	2	Yes
9		97-0398	Latch Bolt	1	Yes
10		97-0400	Top Case Spring	1	Yes
11		97-0405	Guard Lever	1	Yes
12		97-0393	Pivot Pin	1	Yes
13		97-0402	Top Chassis	1	Yes
14		97-0394	Latch Bolt Pivot Pin	1	Yes
15		97-0294	Pivot Pin	3	Yes
16		68-1455	Top Rod Adjuster	1	Yes
17		97-0397	Slide	1	Yes
3	97-2963	97-0065	Latch Release Lever Pin	1	Yes
5		01-0461	Spirol Pin	1	Yes
6		97-0579	Spring, Torsion	1	Yes
7		97-0399	Latch Retracting Lever	1	Yes
8		97-0391	Sleeve	2	No
9		97-0398	Latch Bolt	1	Yes
10		97-0400	Top Case Spring	1	No
11		97-0405	Guard Lever	1	No
12		97-0393	Pivot Pin	1	No
13		97-0402	Top Chassis	1	Yes
14		97-0394	Latch Bolt Pivot Pin	1	Yes
15		97-0294	Pivot Pin	3	Yes
17		97-0397	Slide	1	Yes
18	N/A	670T	Top Rod	1	Yes
19		97-0020	Rod Guide*	1	Yes
20		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

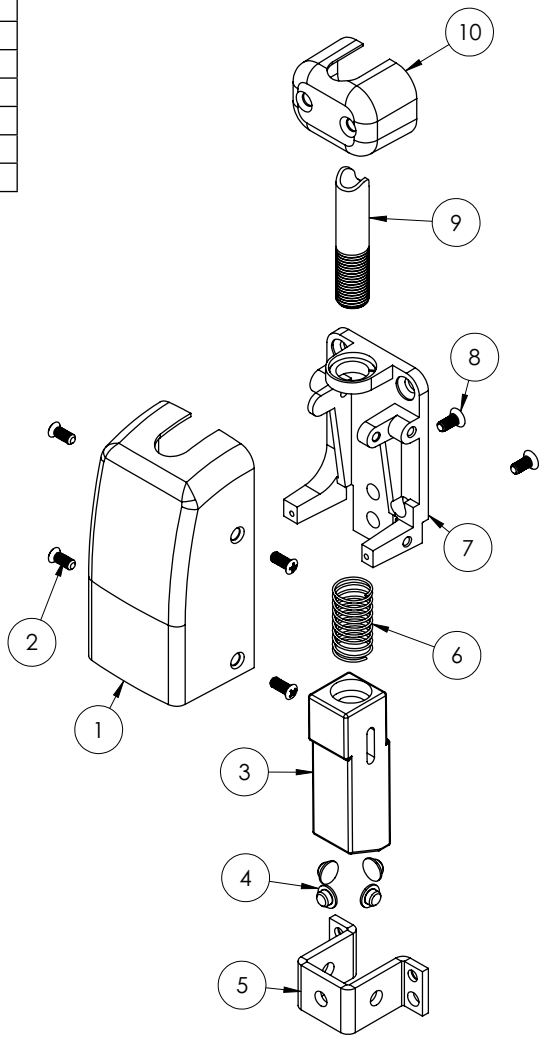
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2002	Bottom Case Assembly Manufactured Before 11/11/2002	Yes
	68-4558	Bottom Case Assembly Manufactured After 11/11/2002	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Bottom Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2002	97-0076	Bottom Bolt	1	Yes
4		97-0305	Nylon Insert	4	Yes
5		97-0270	Reinforcement	1	Yes
6		97-0101	Spring, Compression	1	Yes
7		97-0080	Chassis	1	Yes
8		01-4404	CR-FH #6 Head 8-32 Screw	2	Yes
3	68-4558	68-1454	Bottom Bolt	1	Yes
4		97-0305	Nylon Insert	4	Yes
5		97-0270	Reinforcement	1	Yes
6		97-0101	Spring, Compression	1	Yes
7		97-0080	Chassis	1	Yes
8		01-4404	CR-FH #6 Head 8-32 Screw	2	Yes
9	N/A	670B	Bottom Rod	1	Yes
10		97-0020	Rod Guide*	1	Yes
11		655	Flat Strike Pack (STD, HC)	1	Yes
		653	Bottom Strike Pack (FM)	1	Yes

*Specify Finish



A8231 12/17

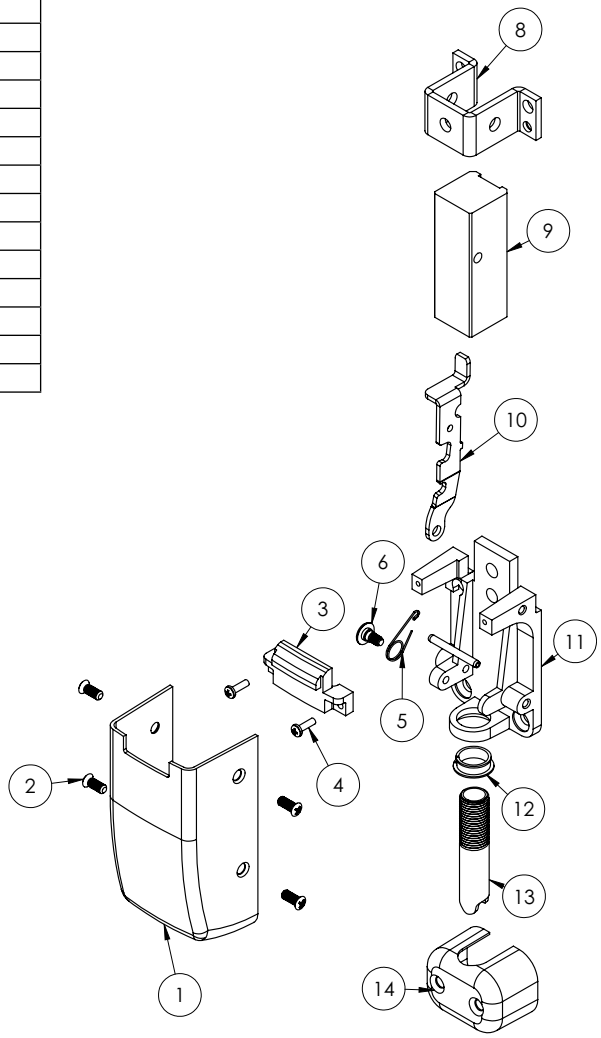
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2003	Top Case Assembly Manufactured Before 11/11/2002	Yes
	68-4561	Top Case Assembly Manufactured After 11/11/2002	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0084	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2003	97-0079	Top Case Filler	1	Yes
4		01-1490	#4-40 x 3/8 PH Pan MS	2	Yes
5		97-0579	Spring, Torsion	1	Yes
6		97-0065	Pin, Latch Release Lever	1	Yes
7		01-0695	Spirol Pin	1	Yes
8		97-0270	Top Reinforcement	1	Yes
9		97-2046	Top Slide Assembly	1	Yes
10		68-1155	Latch Release Lever	1	Yes
11		97-0080	Chassis	1	Yes
12		01-0476	Snap-In Nyliner	1	Yes
3	68-4561	97-0079	Top Case Filler	1	Yes
4		01-1490	#4-40 x 3/8 PH Pan MS	2	Yes
5		97-0579	Spring, Torsion	1	Yes
6		97-0065	Pin, Latch Release Lever	1	Yes
7		01-0695	Spirol Pin	1	Yes
8		97-0761	Top Reinforcement	1	Yes
9		68-4560	Top Slide Assembly	1	Yes
10		68-1665	Latch Release Lever	1	Yes
11		97-0080	Chassis	1	Yes
12		01-0476	Snap-In Nyliner	1	Yes
13	N/A	670T	Top Rod	1	Yes
14		97-0020	Rod Guide*	1	Yes
15		659	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

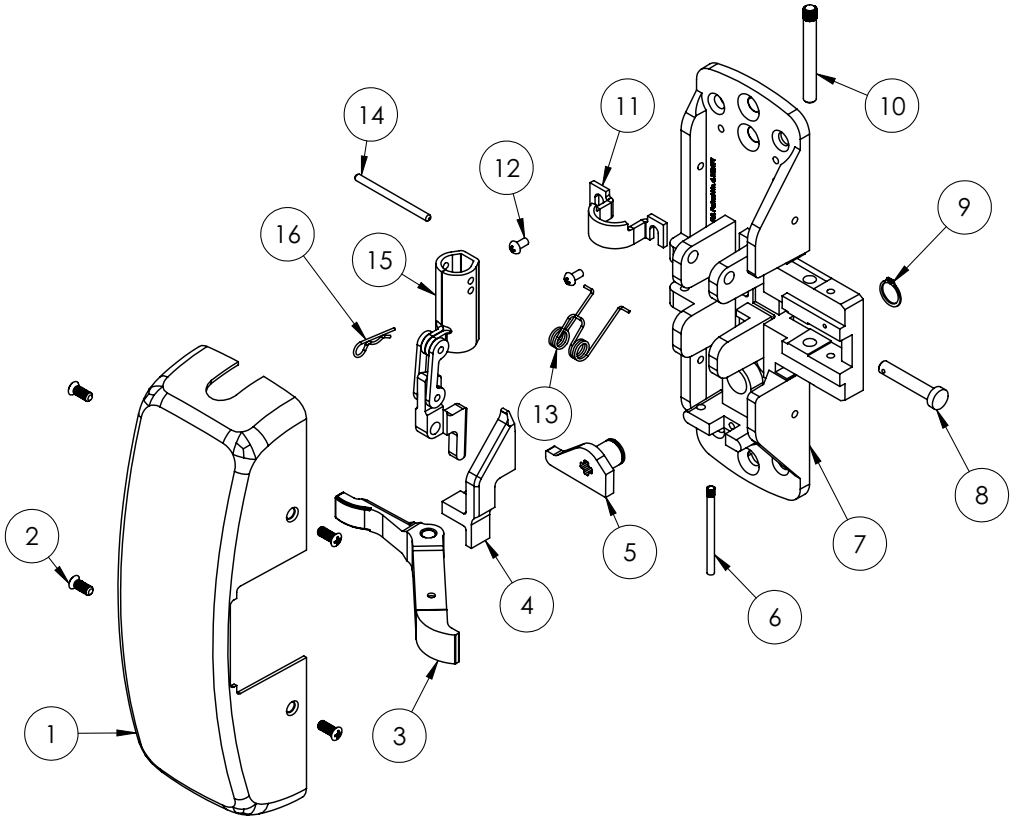
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	68-4568 (LHRB)	Chassis Assembly	Yes
	68-4569 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-4568(LHRB) 68-4569(RHRB)	68-1137	Lift Arm	1	Yes
4		68-1170	Outside Actuator, LH	1	Yes
		68-1171	Outside Actuator, RH		Yes
5		68-1208	ET Cam, LH	1	Yes
		68-1209	ET Cam, RH		Yes
6		68-1184	Guide Pin	1	Yes
7		68-1205	Chassis, LH	1	Yes
		68-1206	Chassis, RH		Yes
8		68-1191	Link Pin	1	Yes
9		01-0005	Retaining Ring	1	Yes
10		68-0239	Pivot Pin	1	Yes
11		68-1180	Tube Support	1	Yes
12		01-3595	Machine Screw	2	Yes
13		68-1193	Spring, Upper Link	1	Yes
14		97-0048	Rod Adjustment Pin	1	Yes
15		68-4270	Upper Link Assembly, LHRB	1	Yes
		68-4271	Upper Link Assembly, RHRB		Yes
16		68-1210	Hair Pin	1	Yes
17	N/A	68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

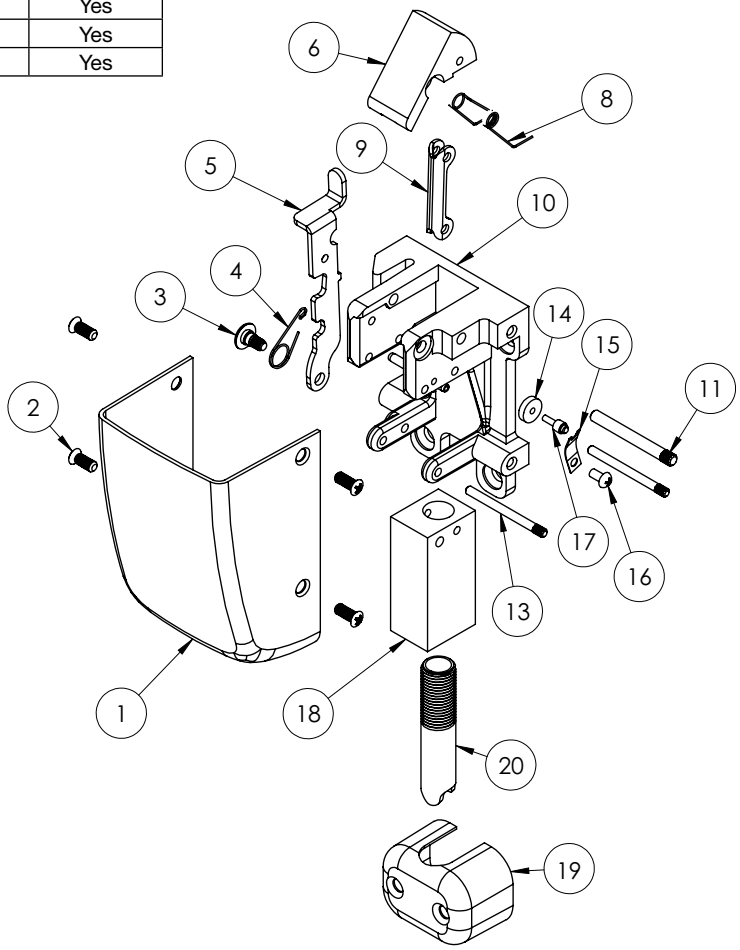
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	68-3933	Top Case Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0392	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-3933	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		68-1153	Top Case Latch Bolt	1	Yes
7		01-0697	Spirol Pin	2	Yes
8		97-0400	Top Case Spring	1	Yes
9		68-1460	Link, Pivot	1	Yes
10		97-0402	Top Chassis	1	Yes
11		97-0394	Pivot Pin, Latch Bolt	1	Yes
12		01-0461	Spirol Pin	1	Yes
13		97-0294	Pivot Pin	2	Yes
14		68-0991	Fusible Link	1	No
15		68-0419	Guide Spring	1	No
16		01-3563	#5-40 x 1/4 PH RD HD MS	1	No
17		68-0420	Pin, Fire Stop	1	No
18		68-1458	Top Rod Link	1	Yes
19	N/A	97-0020	Rod Guide*	1	Yes
20		670T	Top Rod	1	Yes
21		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

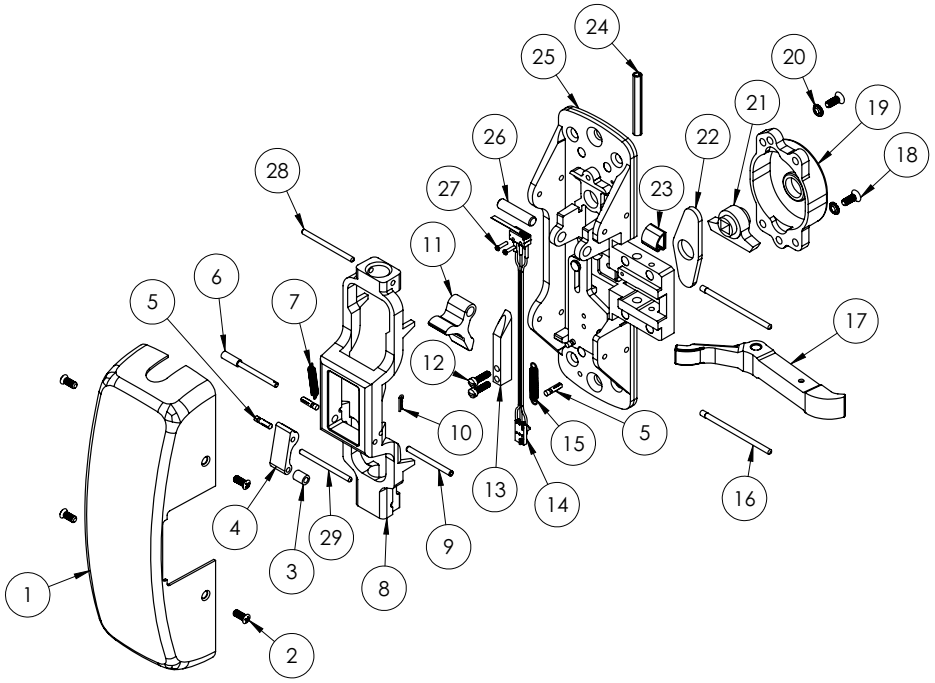
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
06, 13	68-3714 (LHRB)	Chassis Assembly	Yes
	68-3715 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3714(LHRB) 68-3715(RHRB)	68-1768	Spacer	1	No
4		68-1087	Locking Lever	1	No
5		01-0749	Groove Pin	3	No
6		68-1128	Slide Pivot Pin	1	No
7		68-1123	Lock Lever Spring	1	No
8		68-1671	Main Slide	1	No
9		68-1127	Roll Pin	1	No
10		98-0238	Guard Bracket Hairpin	1	Yes
11		68-1090	Lift Lever	1	Yes
12		01-4396	59-80 Machine Screw	2	No
13		68-1092	Lift Block	1	No
14		52-2217	Switch Assembly	1	Yes
15		97-0050	Knob Return Spring	1	Yes
16		68-0323	Chassis Pin	2	Yes
17		68-1137	Lift Arm	1	Yes
18		01-3384	8-32x7/16 PH FH MS	2	Yes
19		68-0367	Knob Hub Cover	1	Yes
20		01-0930	CS Lock Washer	2	Yes
21		97-0042	Knob Hub	1	Yes
22		97-0043	Knob Hub Retainer	1	Yes
23		01-0150	Wire Clip	1	Yes
24		01-4512	Spirol Pin	1	Yes
25		68-1105	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-1106	Chassis w/ Locking Slide Assembly, RHRB		No
26		68-0324	Lift Lever Pivot Pin	1	Yes
27		01-4381	Machine Screw	2	No
28	N/A	97-0049	Top Rod Adjustable Pin	1	Yes
29		97-0048	Bottom Rod Adjustable Pin	1	Yes
30		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

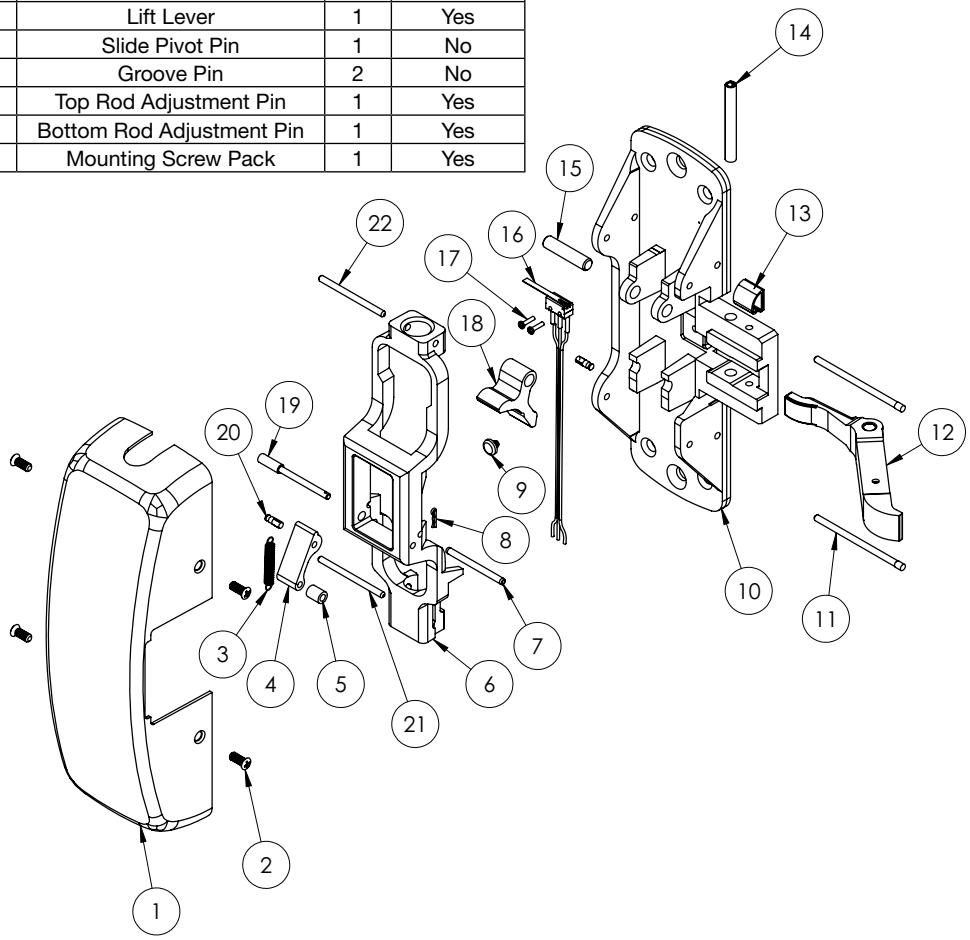
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
10, 40	68-3823 (LHRB)	Chassis Assembly	Yes
	68-3824 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3823(LHRB) 68-3824(RHRB)	68-1123	Spring, Locking Lever	1	No
4		68-1087	Locking Lever	1	No
5		68-1768	Spacer	1	No
6		68-1671	Main Slide	1	No
7		68-1127	Roll Pin	1	No
8		98-0238	Guard Bracket Hairpin	1	Yes
9		68-1294	Stop Pin	1	Yes
10		68-1113	Chassis, LHRB	1	No
		68-1114	Chassis, RHRB		No
11		68-0323	Chassis Pin	2	Yes
12		68-1137	Lift Arm	1	Yes
13		01-0150	Wire Clip	1	Yes
14		01-4512	Spirol Pin	1	Yes
15		68-0324	Lift Lever Pivot Pin	1	Yes
16		52-2217	Switch Assembly	1	Yes
17		01-4381	Machine Screw	2	No
18		68-1090	Lift Lever	1	Yes
19		68-1128	Slide Pivot Pin	1	No
20		01-0749	Groove Pin	2	No
21	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
22		97-0048	Bottom Rod Adjustment Pin	1	Yes
23		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

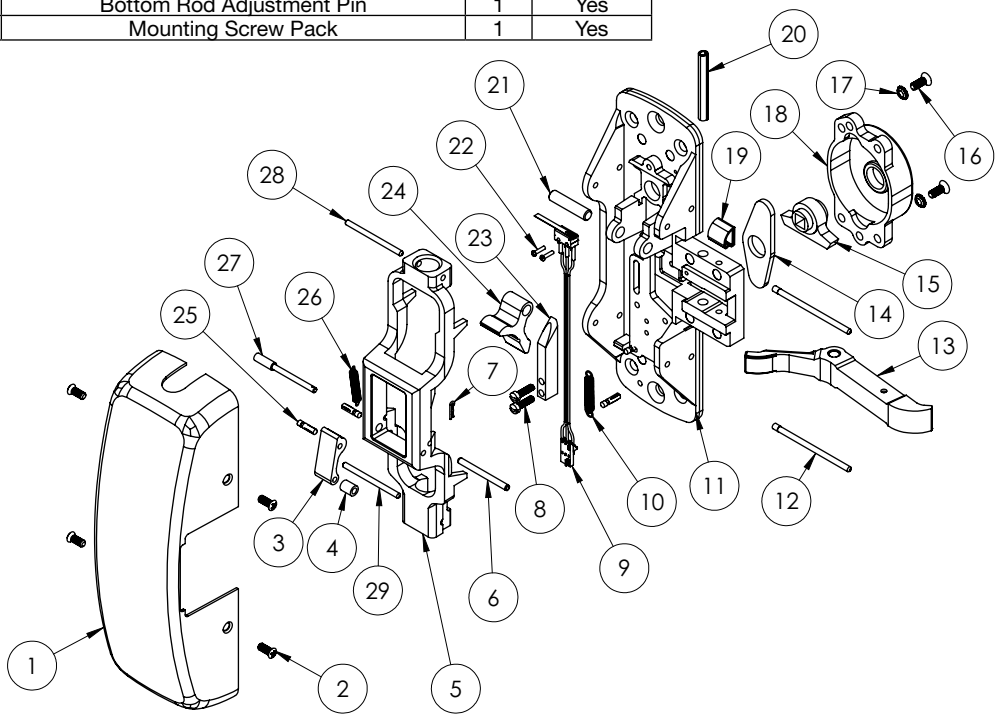
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
15, 43, 46, 73, 74	68-3717 (LHRB)	Chassis Assembly	Yes
	68-3718 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3717(LHRB) 68-3718(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	No
6		68-1127	Roll Pin	1	Yes
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	Yes
9		52-2217	Switch Assembly	1	Yes
10		97-0050	Knob Return Spring	1	Yes
11		68-2413	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis w/ Locking Slide Assembly, RHRB		No
12		68-0323	Chassis Pin	2	Yes
13		68-1137	Lift Arm	1	Yes
14		97-0043	Knob Hub Retainer	1	Yes
15		97-0042	Knob Hub	1	Yes
16		01-3384	8-32x7/16 PH FH MS	2	Yes
17		01-0930	Countersunk Lock Washer	2	Yes
18		68-0367	Knob Hub Cover	1	Yes
19		01-0150	Wire Clip	1	Yes
20		01-4512	Spirol Pin	1	Yes
21		68-0324	Lift Lever Pivot Pin	1	Yes
22		01-4381	Machine Screw	2	Yes
23		68-1092	Lift Block	1	Yes
24		68-1090	Lift Lever	1	Yes
25		01-0749	Groove Pin	3	No
26		68-1123	Spring, Locking Lever	1	No
27		68-1128	Slide Pivot Pin	1	No
28	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
29		97-0048	Bottom Rod Adjustment Pin	1	Yes
30		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

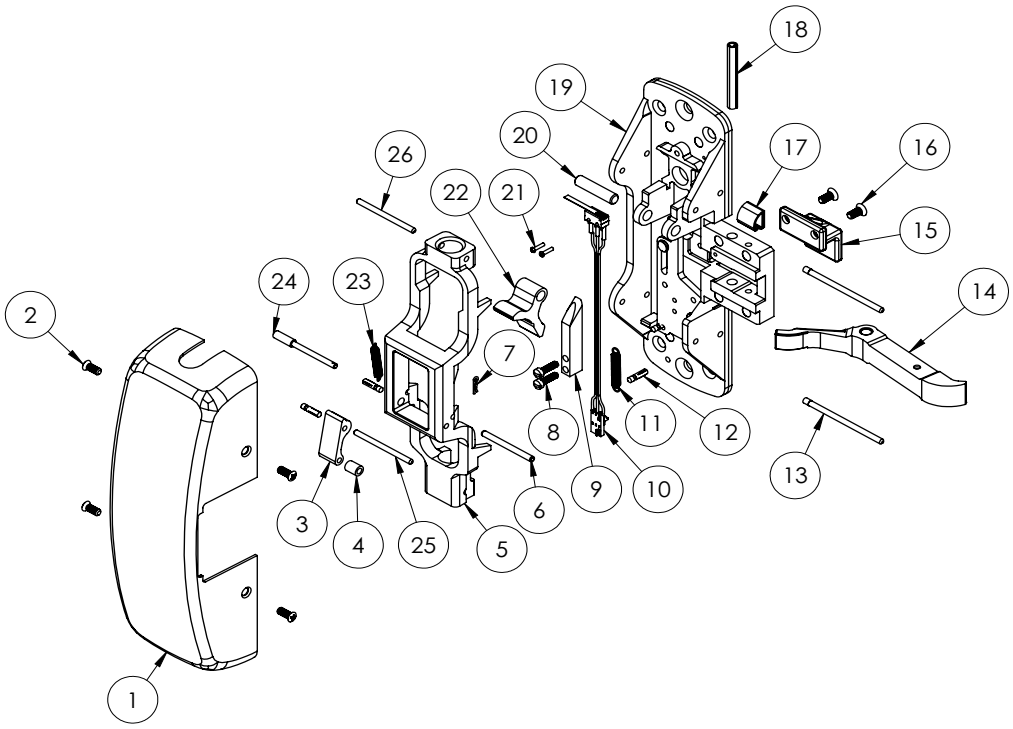
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
28	68-3829 (LHRB)	Chassis Assembly	Yes
	68-3830 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Auxillary Screw Pack*	1	Yes
3	68-3829(LHRB) 68-3830(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	Yes
9		68-1092	Lift Block	1	Yes
10		52-2217	Switch Assembly	1	Yes
11		97-0050	Knob Return Spring	1	Yes
12		01-0749	Groove Pin	3	No
13		68-0323	Chassis Pin	2	Yes
14		68-1137	Lift Arm	1	Yes
15		97-0089	Thumb Piece Lever	1	Yes
16		01-1146	8-32x3/8 PH FL U'CUT W/NY	1	Yes
17		01-0150	Wire Clip	1	Yes
18		01-4512	Spirol Pin	1	Yes
19		68-2413	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis w/ Locking Slide Assembly, RHRB		No
20		68-0324	Lift Lever Pivot Pin	1	Yes
21		01-4381	Machine Screw	2	No
22		68-1090	Lift Lever	1	Yes
23		68-1123	Spring, Locking Lever	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustable Pin	1	Yes
26		97-0049	Top Rod Adjustable Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

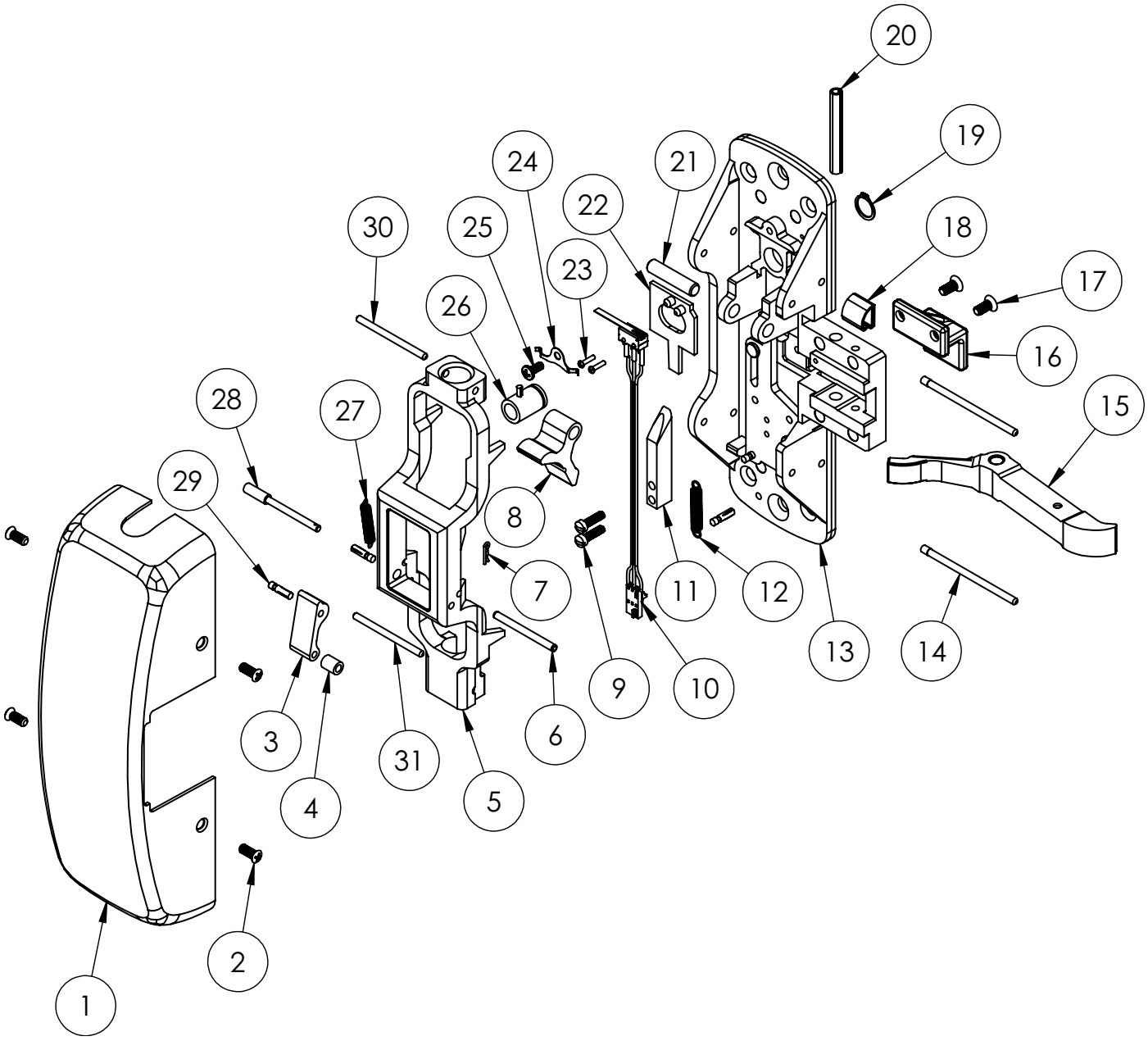
Function	Assembly No.	Description	Sellable
62, 63	68-3826 (LHRB)	Chassis Assembly	Yes
	68-3827 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3826(LHRB) 68-3827(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	No
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		68-1090	Lift Lever	1	Yes
9		01-4396	59-80 Machine Screw	2	Yes
10		52-2217	Switch Assembly	1	Yes
11		68-1092	Lift Block	1	Yes
12		97-0050	Knob Return Spring	1	Yes
13		68-2413	Chassis and Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis and Locking Slide Assembly, RHRB		No
14		68-0323	Chassis Pin	2	Yes
15		68-1137	Lift Arm	1	Yes
16		97-0089	Thumb Piece Lever	1	Yes
17		01-1146	8-32x3/8 PH FL U'CUT W/NY	1	Yes
18		01-0150	Wire Clip	1	Yes
19		01-0005	Retaining Ring	1	Yes
20		01-4512	Spirol Pin	1	Yes
21		68-0324	Lift Lever Pivot Pin	1	Yes
22		68-2198	Locking Slide Assembly, LHRB	1	Yes
		68-2199	Locking Slide Assembly, RHRB		Yes
23		01-4381	Machine Screw	2	Yes
24		68-0368	Locking Slide Spring, LHRB	1	Yes
		97-0006	Locking Slide Spring, RHRB		Yes
25		01-1190	6-32x5/16 PH PNHD Self Tap Screw	1	Yes
26		97-2048	Cylinder Hub and Pin Assembly	1	Yes
27		68-1123	Lock Lever Spring	1	No
28		68-1128	Slide Pivot Pin	1	No
29		01-0749	Groove Pin	3	No
30	N/A	97-0049	Top Rod Adjustable Pin	1	Yes
31		97-0048	Bottom Rod Adjustable Pin	1	Yes
32		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

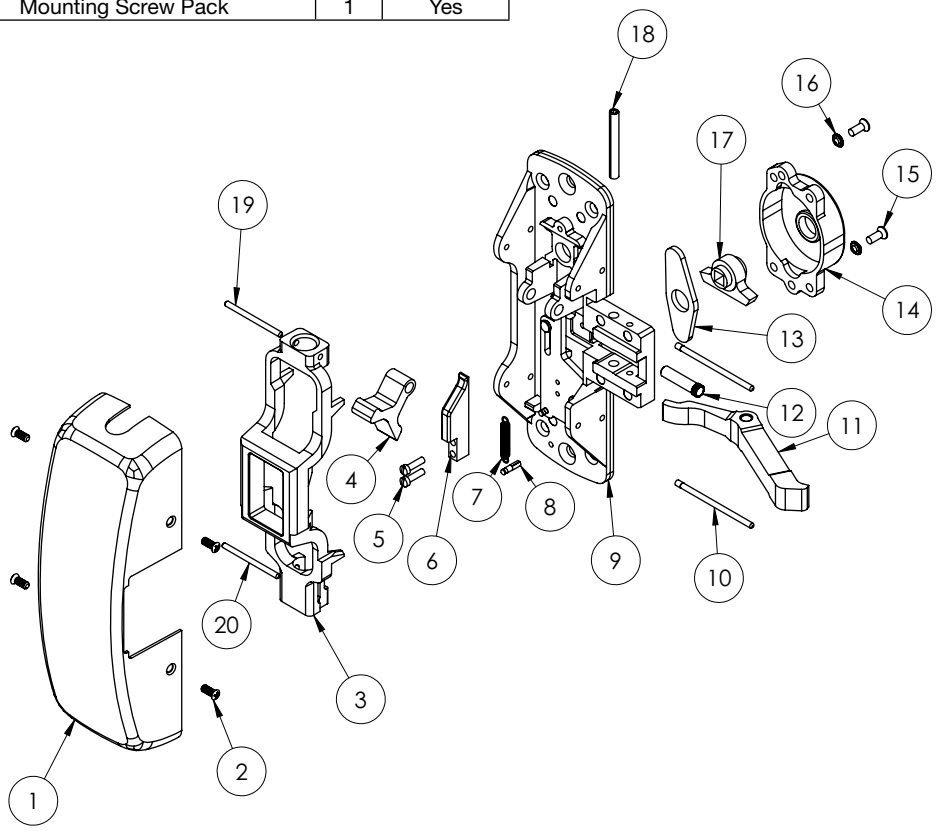
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
06, 13, 43, 46	68-7306 (LHRB)	Chassis Assembly	Yes
	68-7307 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7306(LHRB) 68-7307(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		01-4396	59-80 Machine Screw	2	Yes
6		68-1655	Lift Block	1	Yes
7		97-0050	Knob Return Spring	1	Yes
8		01-0749	Groove Pin	1	No
9		68-7310	Chassis and Slide Assembly, LHRB	1	No
		68-7311	Chassis and Slide Assembly, RHRB		No
10		68-0323	Chassis Pin	2	Yes
11		68-0241	Lift Arm	1	Yes
12		01-9372	Lift Lever Pivot Pin	1	Yes
13		97-0043	Knob Hub Retainer	1	Yes
14		68-0367	Knob Hub Cover	2	Yes
15		01-3384	8-32x7/16 PH FH MS	2	Yes
16		01-0930	Countersunk Lock Washer	2	Yes
17		97-0042	Knob Hub	1	Yes
18		01-4512	Spirol Pin	1	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

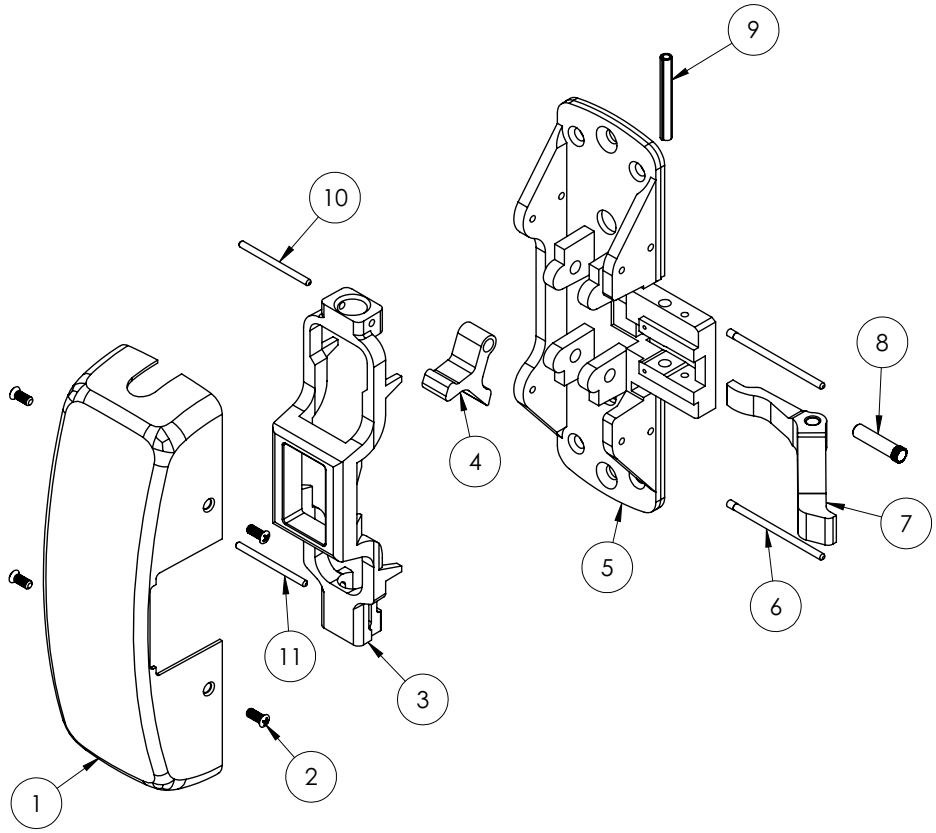
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(10, 40)	68-7308 (LHRB)	Chassis Assembly	Yes
	68-7309 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7308(LHRB) 68-7309(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		68-1660	Chassis	1	Yes
6		68-0323	Chassis Pin	2	Yes
7		68-0241	Lift Arm	1	Yes
8		01-9372	Lift Lever Pivot Pin	1	Yes
9	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
10		97-0048	Bottom Rod Adjustment Pin	1	Yes
11		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

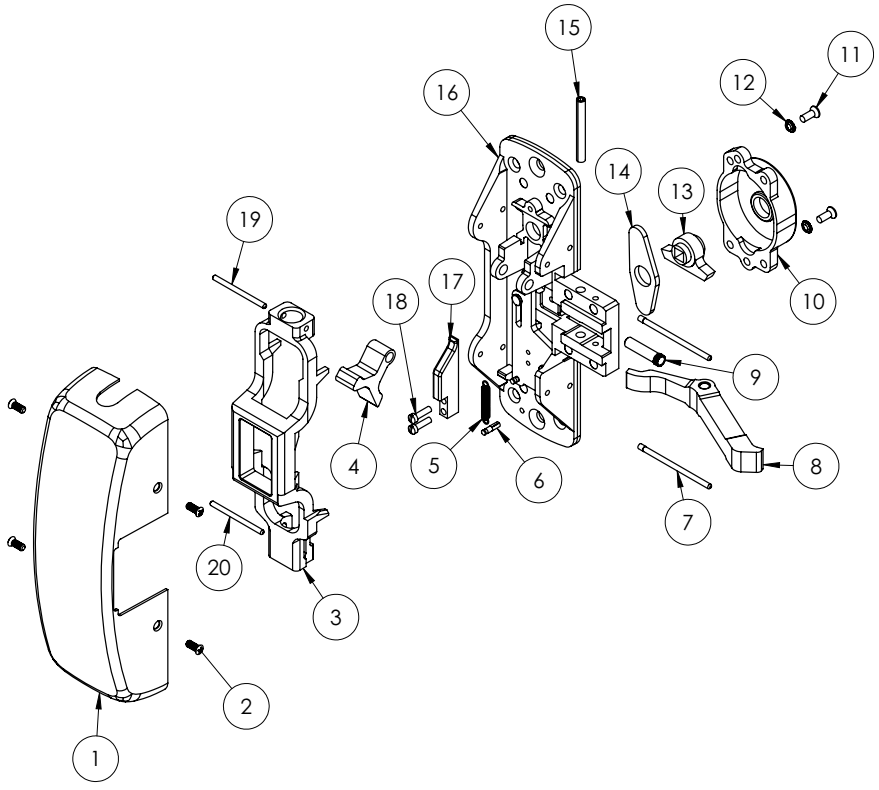
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(15, 73, 74)	68-7312 (LHRB)	Chassis Assembly	Yes
	68-7313 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7312(LHRB) 68-7313(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-0323	Chassis Pin	2	Yes
8		68-0241	Lift Arm	1	Yes
9		01-9372	Lift Lever Pivot Pin	1	Yes
10		68-0367	Knob Hub Cover		Yes
11		01-3384	8-32x7/16 PH FH MS	2	Yes
12		01-0930	Countersunk Lock Washer	2	Yes
13		97-0042	Knob Hub	1	Yes
14		97-0043	Knob Hub Retainer	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-7310	Chassis and Slide Assembly, LHRB	1	No
		68-7311	Chassis and Slide Assembly, RHRB		No
17		68-1655	Lift Block	1	Yes
18		01-4396	Machine Screw #6-32x1/2	2	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

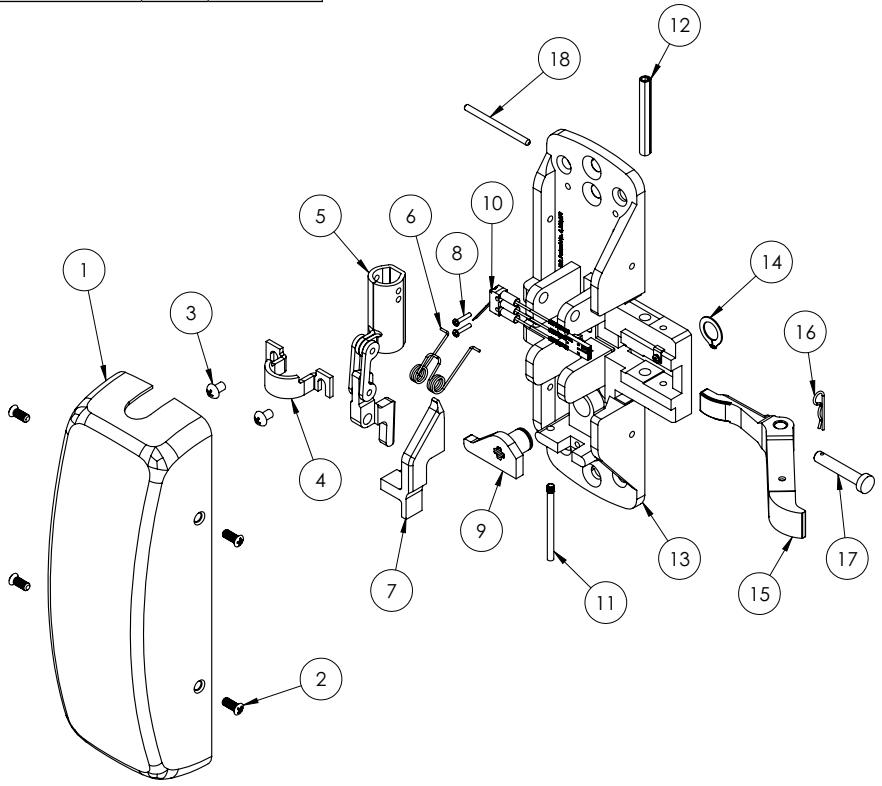
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	68-5449 (LHRB)	Chassis Assembly	Yes
	68-5450 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-5449 68-5450	01-3595	#8-32x1/4" Machine Screw*	1	Yes
4		68-1180	Tube Support	1	Yes
5		68-4270	Upper Link Assembly, LHRB	1	Yes
		68-4271	Upper Link Assembly, RHRB		Yes
6		68-1193	Upper Link Spring	1	Yes
7		68-1170	Outside Actuator, LHRB	1	Yes
		68-1171	Outside Actuator, RHRB		Yes
8		01-1237	#1-72 PH Pan Head MS	1	Yes
9		68-1208	ET Cam, LH	1	Yes
		68-1209	ET Cam, RH		Yes
10		52-5133	Switch and Wire Assembly	1	Yes
11		68-1184	Guide Pin	1	Yes
12		01-4512	Spirol Pin	1	Yes
13		68-1205	Chassis, LH	1	No
		68-1206	Chassis, RH		No
14		01-0005	Retaining Ring	1	Yes
15		68-1137	Lift Arm	1	Yes
16		68-1210	Hair Pin	1	Yes
17		68-1191	Link Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19	N/A	68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

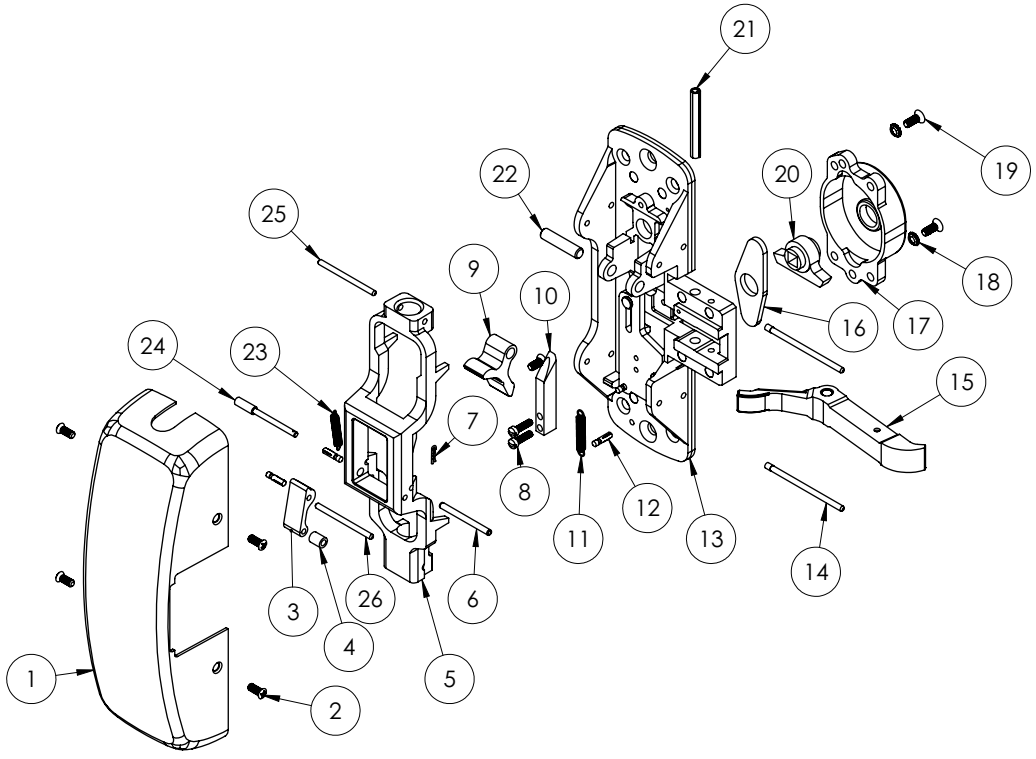
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
06, 10, 13, 40	68-6042 (LHRB)	Chassis Assembly	Yes
	68-6043 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-6042(LHRB) 68-6043(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	No
9		68-1090	Lift Lever	1	Yes
10		68-1092	Lift Block	1	Yes
11		97-0050	Knob Return Spring	1	Yes
12		01-0749	Groove Pin	3	Yes
13		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
14		68-0323	Chassis Pin	2	Yes
15		68-1137	Lift Arm	1	Yes
16		97-0043	Knob Hub Retainer	1	Yes
17		68-0367	Knob Hub Cover	1	Yes
18		01-0930	Countersunk Lock Washer	2	Yes
19		01-3384	8-32x7/16 PH FH MS	2	Yes
20		97-0042	Knob Hub	1	Yes
21		01-4512	Spirol Pin	1	Yes
22		68-0324	Lift Lever Pivot Pin	2	Yes
23		68-1123	Return Spring, Guarding	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
26		97-0049	Top Rod Adjustment Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

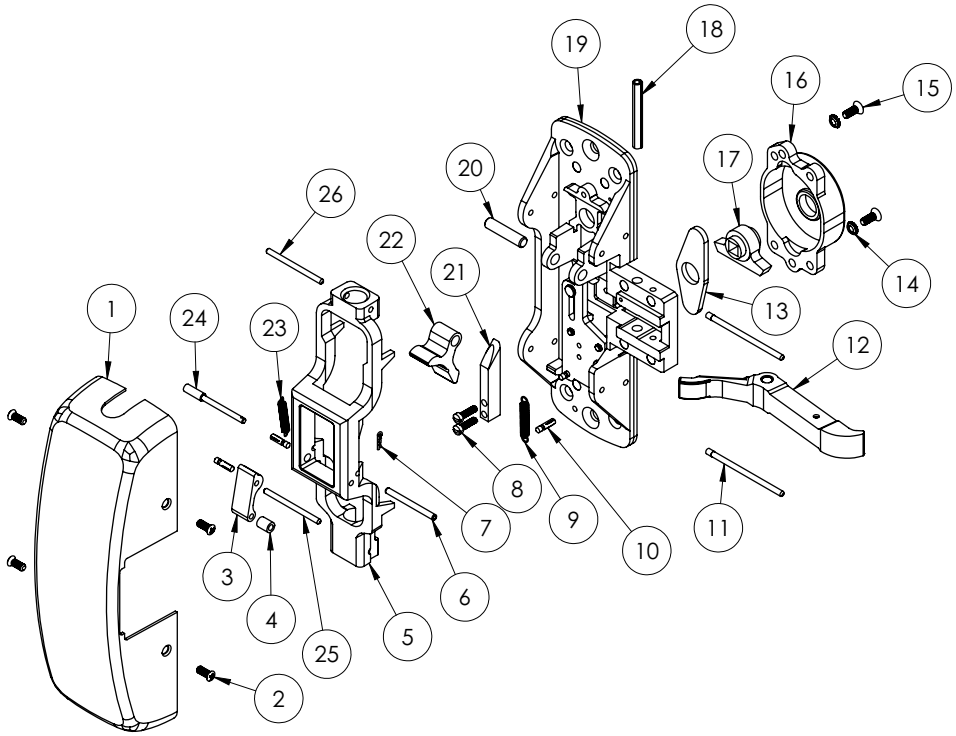
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12, 43, 46, 73, 74	68-6044 (LHRB)	Chassis Assembly	Yes
	68-6045 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-6044(LHRB) 68-6045(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	Yes
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	No
9		97-0050	Knob Return Spring	1	Yes
10		01-0749	Groove Pin	3	Yes
11		68-0323	Chassis Pin	2	Yes
12		68-1137	Lift Arm	1	Yes
13		97-0043	Knob Hub Retainer	1	Yes
14		01-0930	Countersunk Lock Washer	2	Yes
15		01-3384	8-32x7/16 PH FH MS	2	Yes
16		68-0367	Knob Hub Cover	1	Yes
17		97-0042	Knob Hub	1	Yes
18		01-4512	Spirol Pin	1	Yes
19		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
20		68-0324	Lift Lever Pivot Pin	2	Yes
21		68-1092	Lift Block	1	No
22		68-1090	Lift Lever	1	Yes
23		68-1123	Return Spring, Guarding	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
26		97-0049	Top Rod Adjustment Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

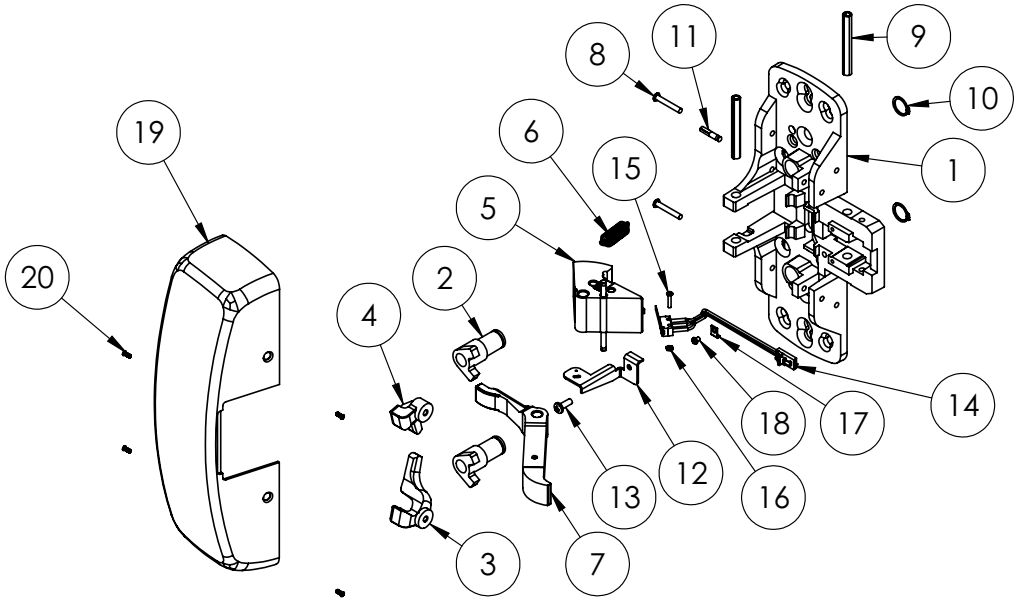
(WS-/53-)8804 (WS-/53-)8806 (WS-/53-)8810 (WS-/53-)8813
(WS-/53-)8815 (WS-/53-)8840 (WS-/53-)8843 (WS-/53-)8844
(WS-/53-)8846 (WS-/53-)8873 (WS-/53-)8874 (WS-/53-)8875
(WS-/53-)8876 (WS-/53-)8877 (WS-/53-)8878 (WS-/53-)8881
(WS-/53-)8882 (WS-/53-)8888

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
All functions	68-4261	LHRB/RHRB	Yes
WS- All functions		LHRB/RHRB	
53- All functions	68-6075	LHRB/RHRB	Yes
WS-53- All functions		LHRB/RHRB	

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1389	Chassis Blank (Std)	1	No
2		98-0018	Outside Cylinder Hub	2	Yes
3		68-1366	Lift Lever (RH)	1	Yes
4		68-1367	Lift Lever (LH)	1	Yes
5		68-4413	Standard Latchbolt (68-4261)	1	Yes
		68-7417	53- Standard Latchbolt (68-6075)	1	Yes
6		98-0028	Latchbolt Spring	1	Yes
7		68-1137	Lift Arm	1	Yes
8		98-0011	Latchbolt Lever Pivot Pin	2	Yes
9		01-4512	Spirol Pin	2	Yes
10		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
11		01-0008	Groove Pin	1	No
12		68-1685	Switch Bracket (53- Only)	1	Yes
13		01-1482	#2-56 X 1/8" Ph Pn Hd Machine Screw (53- Only)	1	Yes
14		52-4545	Switch Assembly (53- Only)	1	Yes
15		01-9446	#1-72 X 11/32" Ph Fl Hd Machine Screw (53- Only)	1	Yes
16		01-0909	Hex Machine Screw Nut (53- Only)	1	Yes
17		52-0310	Cable Clamp (53- Only)	1	Yes
18		01-1482	Cr-Phms #2-56 X 1/8" (53- Only)	1	Yes
19	N/A	68-0406	Cover[1]	1	Yes
20		68-3905	Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

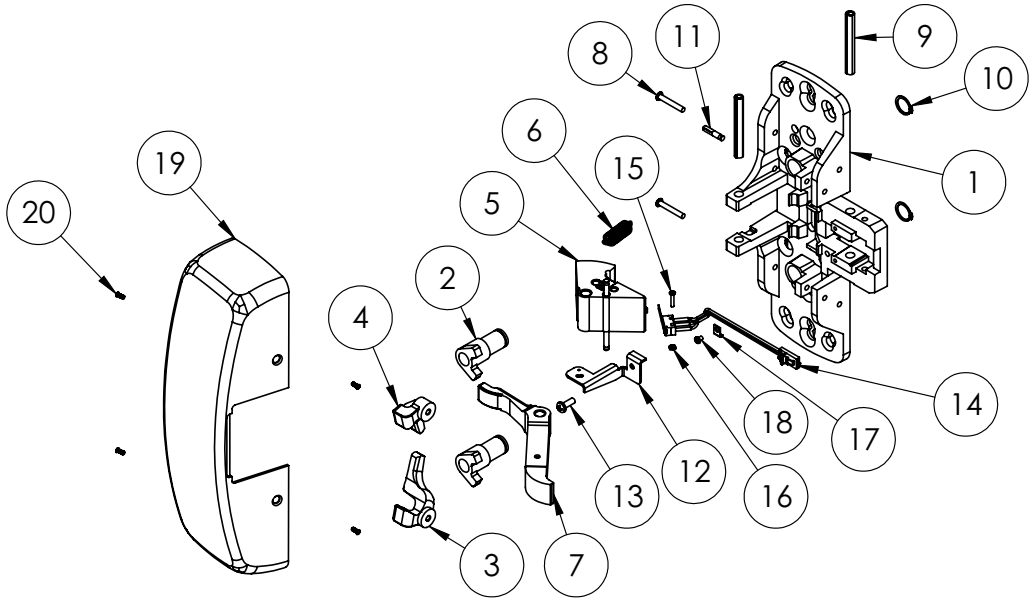
(12-/WS-/53)8804 (12-/WS-/53)8806 (12-/WS-/53)8810 (12-/WS-/53)8813
(12-/WS-/53)8815 (12-/WS-/53)8840 (12-/WS-/53)8843 (12-/WS-/53)8844
(12-/WS-/53)8846 (12-/WS-/53)8873 (12-/WS-/53)8874 (12-/WS-/53)8875
(12-/WS-/53)8876 (12-/WS-/53)8877 (12-/WS-/53)8878 (12-/WS-/53)8881
(12-/WS-/53)8882 (12-/WS-/53)8888

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12- All functions	68-4263	LHRB/RHRB	YES
WS-12- All functions		LHRB/RHRB	
12-53- All functions	68-6076	LHRB/RHRB	YES
WS-12-53- All functions		LHRB/RHRB	

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1378	Chassis Blank (12-)	1	No
2		98-0018	Outside Cylinder Hub	2	Yes
3		68-1366	Lift Lever (RH)	1	Yes
4		68-1367	Lift Lever (LH)	1	Yes
5		68-4414	Fire Rated Latchbolt (68-4263)	1	Yes
		68-7418	12-53- Standard Latchbolt (68-6076)	1	Yes
6		98-0028	Latchbolt Spring	1	Yes
7		68-1137	Lift Arm	1	Yes
8		98-0011	Latchbolt Lever Pivot Pin	2	Yes
9		01-4512	Spirol Pin	2	Yes
10		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
11		01-0008	Groove Pin	1	No
12		68-1685	Switch Bracket (53- Only)	1	Yes
13		01-1482	#2-56 Ph Pn Hd Machine Screw (53- Only)	1	Yes
14		52-4545	Switch Assembly (53- Only)	1	Yes
15		01-9446	#1-72 X 11/32" Ph Fl Hd Machine Screw (53- Only)	1	Yes
16		01-0909	Hex Machine Screw Nut (53- Only)	1	Yes
17		52-0310	Cable Clamp (53- Only)	1	Yes
18		01-1482	Cr-Phms #2-56 X 1/8" (53- Only)	1	Yes
19	N/A	68-0406	Cover[1]	1	Yes
20		68-3905	Cover Screw Pack (#8-32 X 5/16")[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

AL- AND GL- PREFIXES

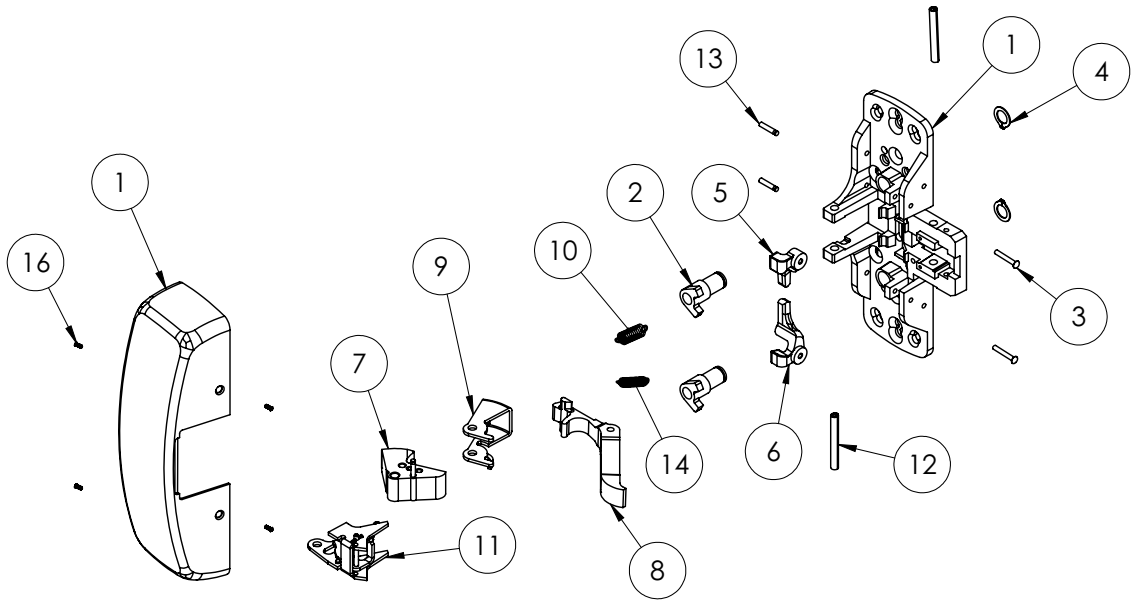
8804 8806 8810 8813 8815 8840
8843 8844 8846 8875 8876 8877
8878 8881 8882

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL- (All Functions Except 77,78,81, And 82)	68-4410	LHRB/RHRB	Yes
GL- (All Functions)		LHRB/RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1485	Chassis (Std)	1	No
2		98-0018	Outside Hub	2	Yes
3		98-0011	Latchbolt Lever Pin	2	Yes
4		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
5		68-1366	Lift Lever (RH)	1	Yes
6		68-1367	Lift Lever (LH)	1	Yes
7		68-4415	Guarded Latchbolt	1	Yes
8		68-1353	Lift Arm	1	Yes
9		68-1352	Guide	1	Yes
10		98-0028	Latchbolt Spring	1	Yes
11		68-4417	Guard Bracket Std	1	Yes
12		01-4512	Spirol Pin	2	Yes
13		01-0008	Groove Pin	2	No
14		68-1394	Guide Spring	1	Yes
15	N/A	68-1014	Cover[1]	1	Yes
16		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

AL- AND GL- PREFIXES

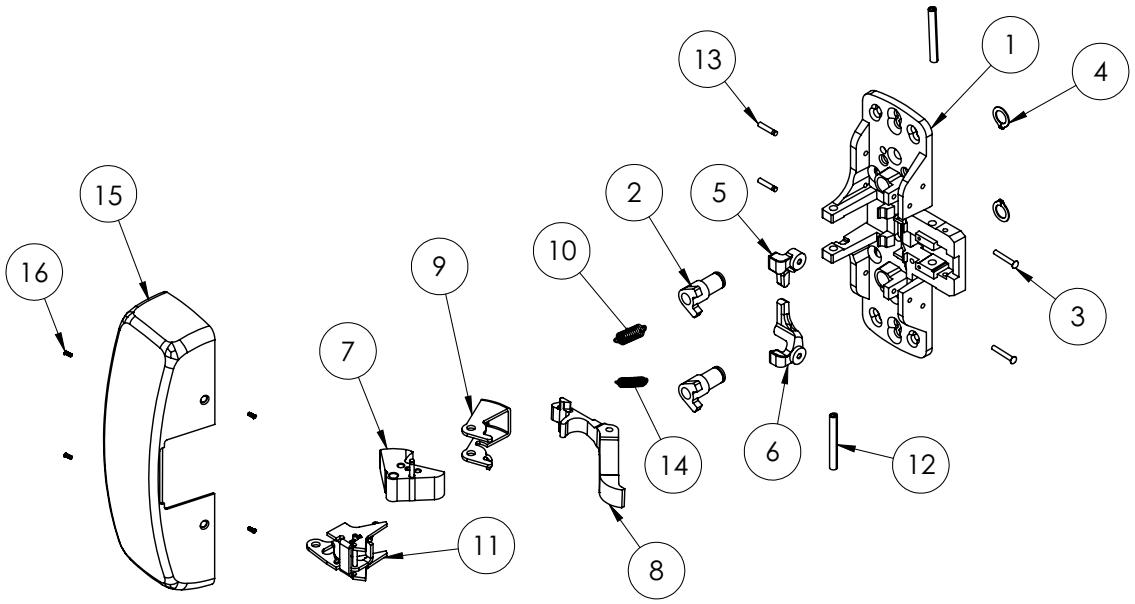
12-8804 12-8806 12-8810 12-8813
12-8815 12-8840 12-8843 12-8844
12-8846 12-8875 12-8876 12-8877
12-8878 12-8881 12-8882

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-AL- (All Functions Except 77,78,81,82)	68-4411	LHRB/RHRB	Yes
12-GL- (All Functions)			

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1378	Chassis (12-)	1	No
2		98-0018	Outside Hub	2	Yes
3		98-0011	Latchbolt Lever Pin	2	Yes
4		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
5		68-1366	Lift Lever (Rh)	1	Yes
6		68-1367	Lift Lever (Lh)	1	Yes
7		68-4415	Guarded Latchbolt	1	Yes
8		68-1353	Lift Arm	1	Yes
9		68-1352	Guide	1	Yes
10		98-0028	Latchbolt Spring	1	Yes
11		68-4417	Guard Bracket Std	1	No
12		01-4512	Spirol Pin	2	Yes
13		01-0008	Groove Pin	2	No
14		68-1394	Guide Spring	1	Yes
15	N/A	68-1014	Cover[1]	1	Yes
16		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

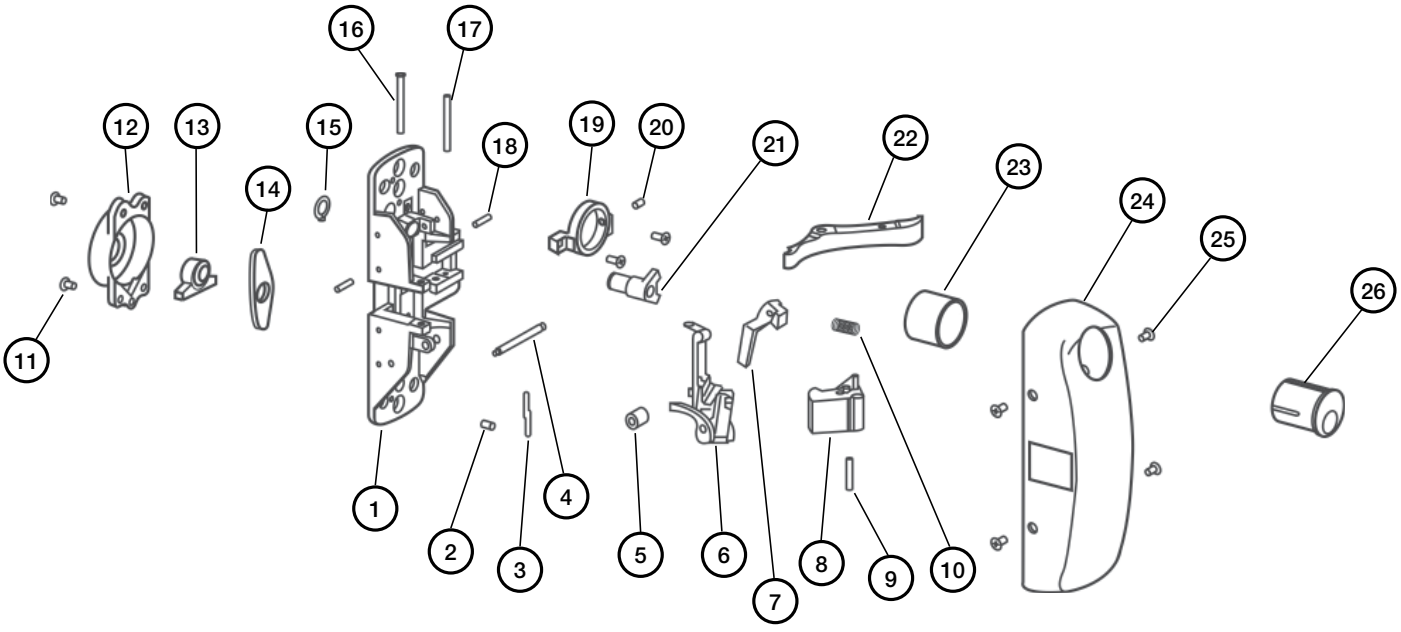
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	68-0408	Chassis Assembly	1	No
2	01-0008	Groove Pin	1	No
3	97-0050	Spring Knob Return	1	Yes
4	68-0271	Pivot Pin Knob Lever	1	Yes
5	68-0273	Bushing Knob Lever	1	Yes
6	68-4236	Knob Lever Assy (LHRB)	1	Yes
	68-4235	Knob Lever Assy (RHRB)	1	Yes
7	68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
	68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
8	98-2034	Latchbolt Assy	1	Yes
9	97-0040	Bushing Latchbolt	1	Yes
10	98-0028	Spring Latchbolt	1	Yes
11	01-3384	Screw 8-32 x 5/16	4	Yes
12	68-0367	Knob Hub Cover	1	Yes
13	97-0042	Knob Hub	1	Yes
14	97-0043	Knob Hub Retainer	1	Yes
15	01-0005	Retaining Ring	1	Yes
16	01-0013	Screw Latchbolt Pivot	1	Yes

Item	Part No.	Description	Qty.	Sellable
17	01-4512	Pivot Pin Left Arm	1	Yes
18	98-0011	Pivot Pin Latchbolt Lever	1	Yes
19	98-0020	Inside Cylinder Retainer	1	Yes
20	01-1095	Set Screw #8-32 x 1/4 Cup Point	1	Yes
21	98-0018	Outside Cylinder Hub	1	Yes
22	68-0241	Lift Arm	1	Yes
23	98-0021	Blocking Ring[1]	1	Yes
24	68-0408	Cover (LHRB)[1]	1	Yes
	68-0409	Cover (RHRB)[1]		
25	68-3908	Cover Screw Pack[1]	1	Yes
—	68-2143	Screw Pack	1	Yes
26	—	Cylinder[1,3]	1	Yes
—	649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

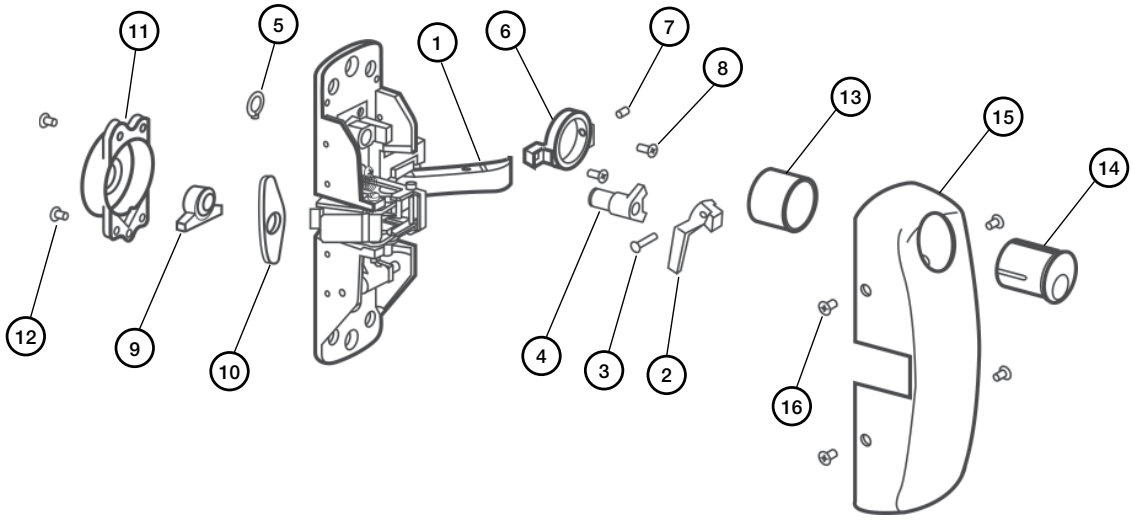
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8816	68-4075	LHRB	Yes
AL-/GL-8816	68-4076	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1015	Chassis	1	No
2		68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
		68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
3		98-0011	Latchbolt Lever Pivot Pin	1	Yes
4		98-0018	Outside Cylinder Hub	1	Yes
5		01-0005	Retaining Ring	1	Yes
6		98-0020	Inside Cylinder Retainer	1	Yes
7		01-1095	Cylinder Set Screw	1	Yes
8		01-1146	Machine Screw (8-32 x 5/16)	2	Yes
9		97-0042	Knob Hub	1	Yes
10		97-0043	Knob Hub Retainer	1	Yes
11		68-0367	Knob Hub Cover	1	Yes
12		01-3384	Machine Screw (8-32 x 3/8)	2	Yes
13	N/A	98-0021	Blocking Ring[1]	1	Yes
14		-	Cylinder[1,3]	1	Yes
15		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
16		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

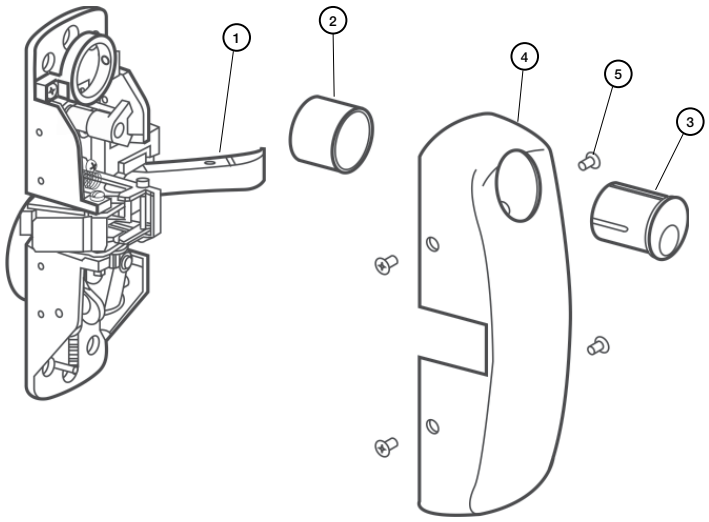
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8816	68-4077	LHRB	Yes
	68-4078	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4077	Chassis Assembly (LHRB)	1	Yes
	N/A	68-4078	Chassis Assembly (RHRB)	1	Yes
2		98-0021	Blocking Ring[1]	1	Yes
3		—	Cylinder[1,2]	1	Yes
4		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

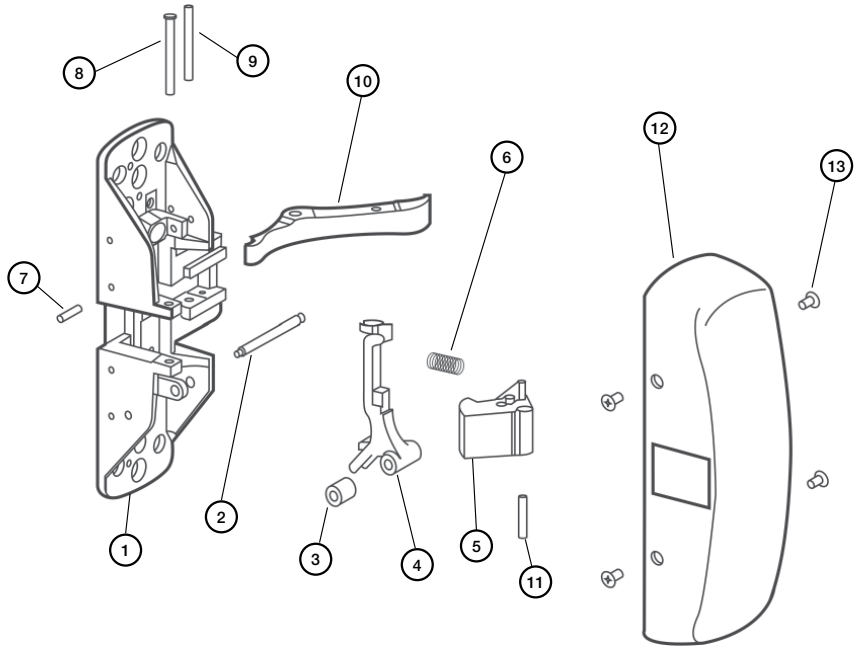
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8828	68-2106	LHRB	Yes
	68-2107	RHRB	

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis (LHRB)	1	No
		—	Chassis (RHRB)	1	No
2		68-0271	Pivot Pin Thumb Lever	1	Yes
3		68-0273	Bushing Thumb Lever	1	Yes
4		68-0260	Thumb Piece Lever (LHRB)	1	Yes
		68-0261	Thumb Piece Lever (RHRB)	1	Yes
5		98-2034	Latchbolt Assy	1	Yes
6		98-0028	Spring Latchbolt	1	Yes
7		01-0008	Groove Pin	1	No
8		01-0013	Screw Latchbolt Pivot	1	Yes
9		01-4512	Pivot Pin Lift Arm	1	Yes
10		68-0241	Lift Arm	1	Yes
11		97-0040	Bushing Latchbolt	1	Yes
12	N/A	68-0406	Cover[1]	1	Yes
13		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

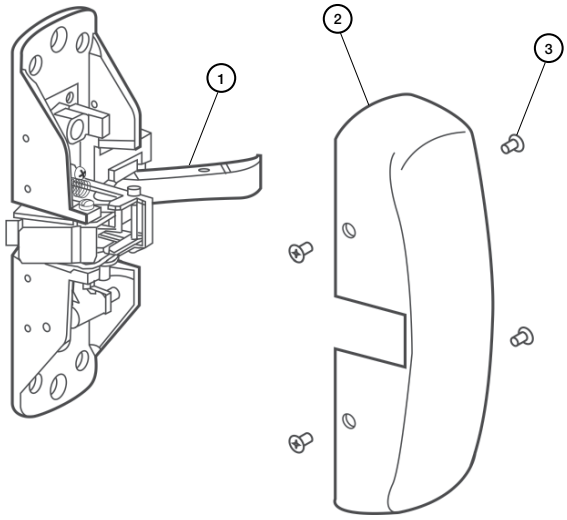
ASSA ABLOY, the global leader in door opening solutions

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL- GL-	68-4080	LHRB	Yes
	68-4081	RHRB	
12- GL-	68-4082	LHRB	
	68-4083	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4080	Chassis Assembly STD LHRB	1	Yes
		68-4081	Chassis Assembly STD RHRB	1	Yes
		68-4082	Chassis Assembly 12- LHRB	1	Yes
		68-4083	Chassis Assembly 12- RHRB	1	Yes
2	N/A	68-1014	Cover[1]	1	Yes
3		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack STD	1	Yes
		68-2165	Screw Pack 12	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

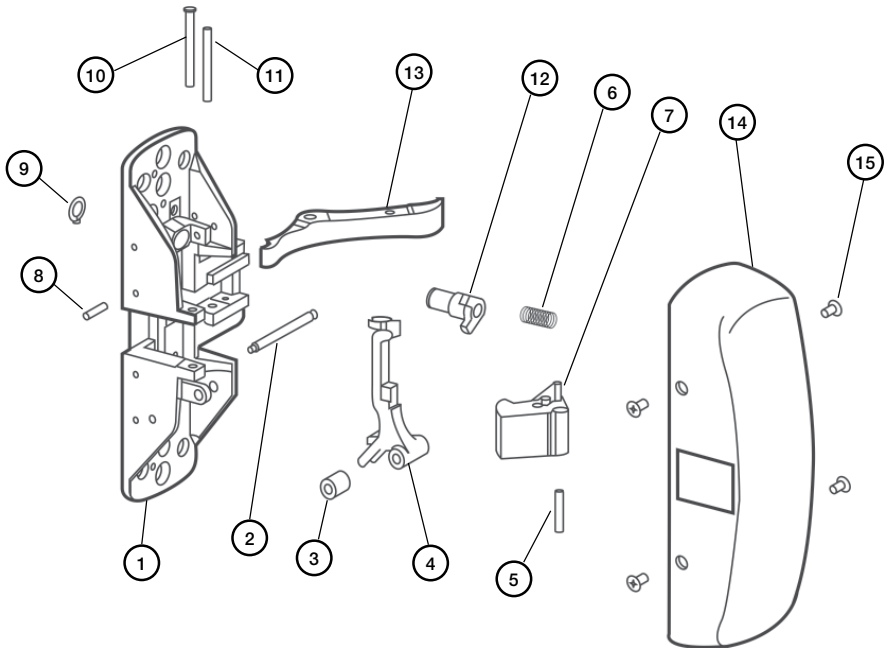
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8863	68-2109	LHRB	Yes
8863	68-2110	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis Assembly (LHRB)	1	No
		—	Chassis Assembly (RHRB)	1	No
2		68-0271	Pivot Pin Thumb Lever	1	Yes
3		68-0273	Bushing Thumb Lever	1	Yes
4		68-0260	Thumb Piece Lever LHRB	1	Yes
		68-0261	Thumb Piece Lever RHRB	1	No
5		97-0040	Bushing Latchbolt	1	Yes
6		98-0028	Spring Latchbolt	1	Yes
7		98-2034	Latchbolt Assy	1	Yes
8		01-0008	Groove Pin	1	No
9		01-0005	Retaining Ring	1	Yes
10		01-0013	Screw Latchbolt Pivot	1	Yes
11		01-4512	Pivot Pin Lift Arm	1	Yes
12		98-0018	Outside Cylinder Hub	1	Yes
13		68-0241	Lift Arm	1	Yes
14	N/A	68-0406	Cover[1]	1	No
15		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

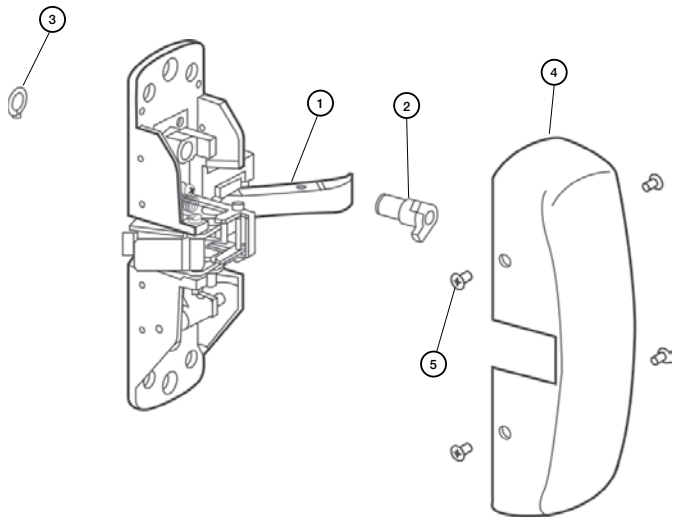
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8863	68-4097	LHRB	Yes
AL-/GL-8863	68-4098	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above		Chassis	1	No
2		98-0018	Outside Cylinder Hub	1	Yes
3		01-0005	Retaining Ring	1	Yes
4	N/A	68-1014	Cover[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

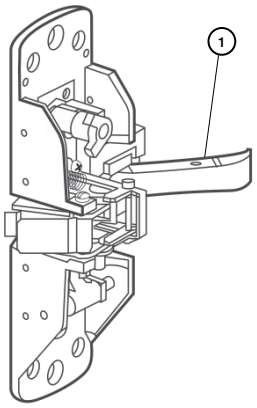
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

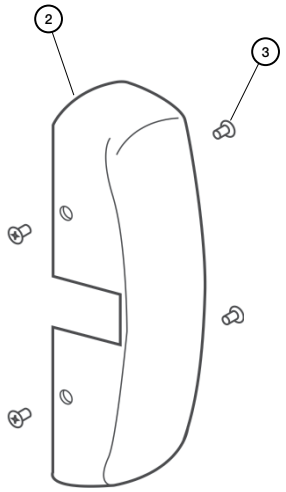
SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8863	68-4099	LHRB	Yes
AL-/GL-8863	68-4100	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4099	Chassis Assembly (LHRB)	1	Yes
		68-4100	Chassis Assembly (RHRB)	1	Yes
2	N/A	68-1014	Cover[1]	1	Yes
3		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish





A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

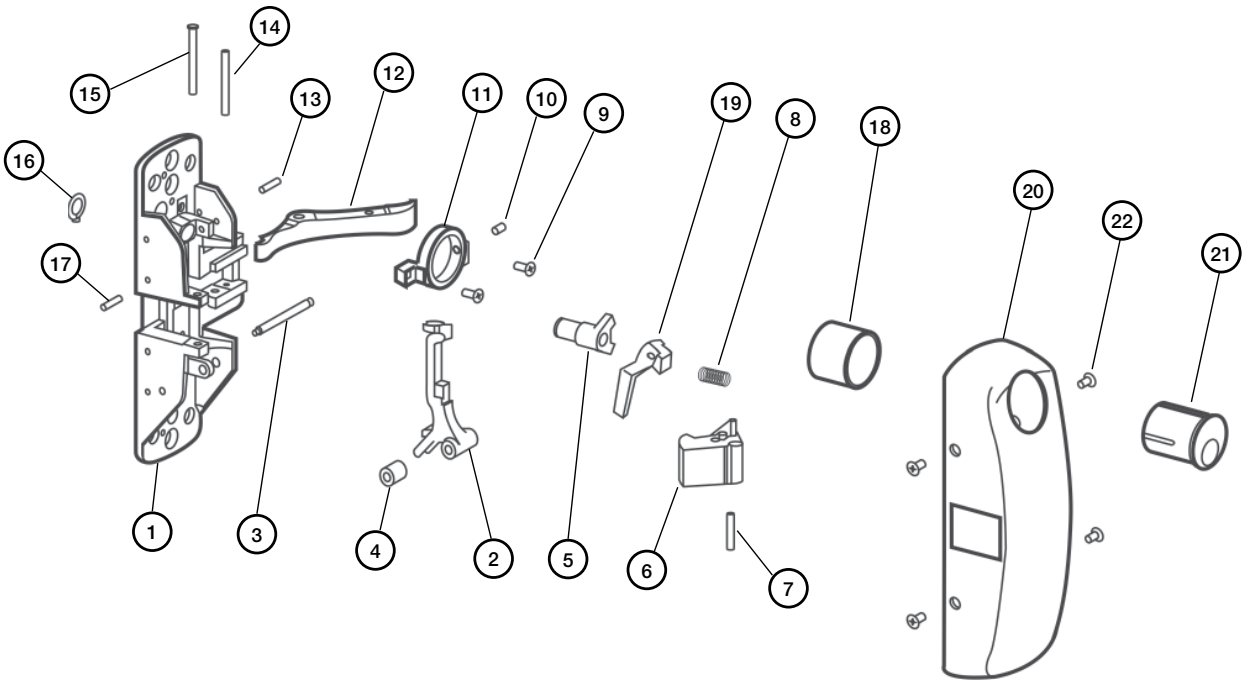
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	-	Chassis Assembly	1	No
2	68-0260	Thumb Piece Lever LHRB	1	Yes
	68-0261	Thumb Piece Lever RHRB	1	Yes
3	68-0271	Pivot Pin	1	Yes
4	68-0273	Bushing	1	Yes
5	98-0018	Outside Cylinder Hub	1	Yes
6	98-2034	Latchbolt	1	Yes
7	97-0040	Bushing, Latchbolt	1	Yes
8	97-0028	Spring, Latchbolt	1	Yes
9	01-3384	Screw #8-32 x 5/16	2	Yes
10	01-1095	Set Screw	1	Yes
11	98-0020	Inside Cylinder Retainer	1	Yes
12	68-0241	Lift Arm	1	Yes
13	98-0011	Pivot Pin (Lift Lever)	1	Yes
14	01-4512	Pivot Pin (Lift Arm)	1	Yes

Item	Part No.	Description	Qty.	Sellable
15	01-0013	Latchbolt Screw	1	Yes
16	01-0005	Retaining Ring	1	Yes
17	01-0008	Groove Pin	1	No
18	98-0021	Blocking Ring[1]	1	Yes
19	68-0237	Lift Lever LHRB	1	Yes
	68-0238	Lift Lever RHRB	1	Yes
20	68-0408	Cover[1]	1	Yes
	68-0409	Cover[1]	1	Yes
21	-	Inside Cylinder[1,2]	1	Yes
22	68-3908	Cover Screw Pack[1]	1	Yes
Not Shown	68-2143	Screw Pack	1	Yes
	649	Strike Pack[1]	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

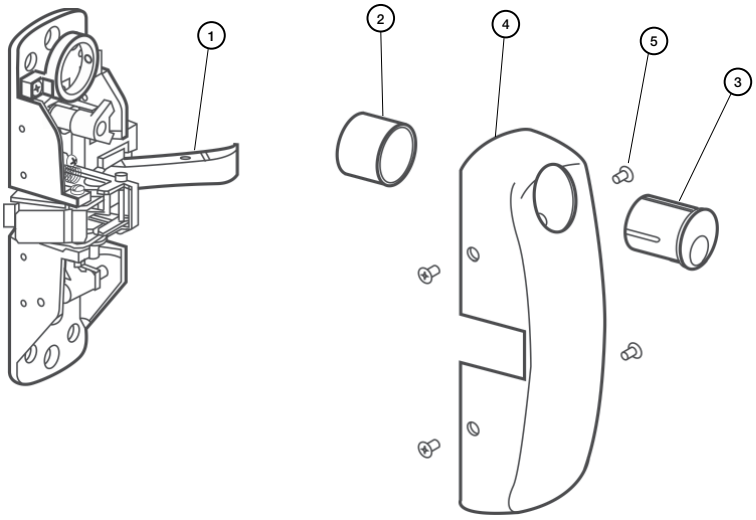
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL/12-8866	68-4104	LHRB	Yes
AL-/GL/12-8866	68-4105	RHRB	

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis Assembly (LHRB)	1	Yes
		—	Chassis Assembly (RHRB)	1	Yes
2	N/A	98-0021	Blocking Ring[1]	1	Yes
3		68-4411	Cylinder[1,2]	1	Yes
4		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

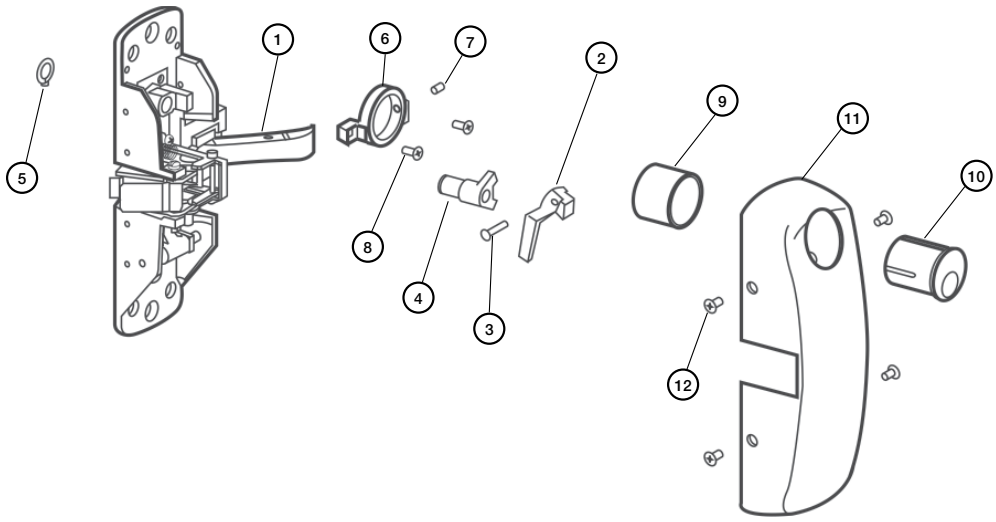
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8866	68-A102	LHRB	Yes
AL-/GL-8866	68-A103	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	-	Chassis Assembly	1	No
2		68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
		68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
3		98-0011	Latchbolt Lever Pivot Pin	1	Yes
4		98-0018	Outside Cylinder Hub	1	Yes
5		01-0005	Retaining Ring	1	Yes
6		98-0020	Inside Cylinder Retainer	1	Yes
7		01-1095	Cylinder Set Screw	1	Yes
8		01-1146	Machine Screw (8-32 x 5/16)	2	Yes
9	N/A	98-0021	Blocking Ring *	1	Yes
10		-	Cylinder[1,3]	1	Yes
11		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
12		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

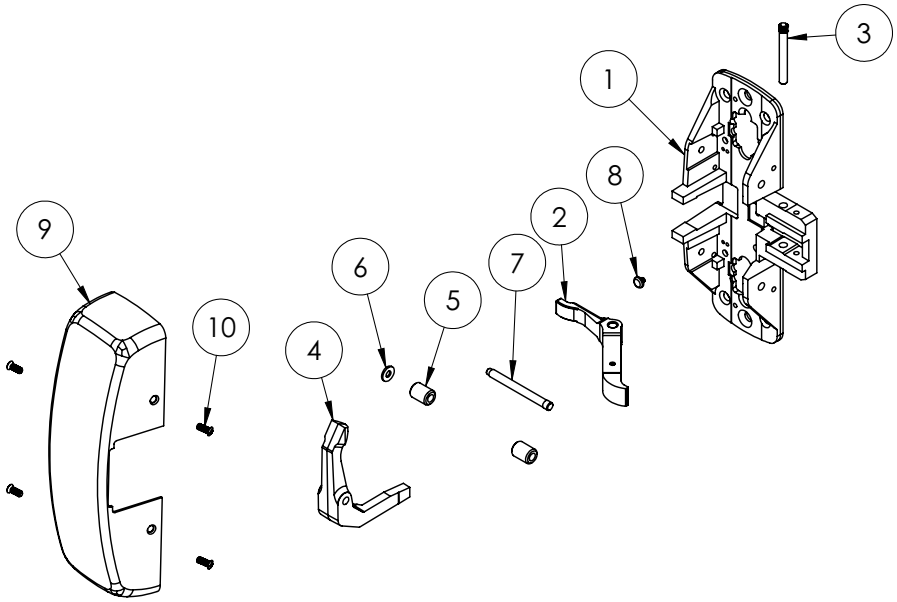
(12-)8904 (12-)8910 (12-)8913
(12-)8915 (12-)8928 (12-)8943
(12-)8944 (12-)8963 (12-)8970
(12-)8971 (12-)8975 (12-)8976

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-) (All Functions Except 16 & 66)	68-2172	LHRB	Yes
	68-2173	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-0339	Chassis	1	No
2		68-1137	Lift Arm	1	Yes
3		68-0239	Pivot Pin	1	Yes
4		68-0337	Left Hand Lift Lever	1	Yes
		68-0338	Right Hand Lift Lever	1	Yes
5		68-0273	Bushing	2	Yes
6		01-9370	Washer	1	Yes
7		68-0271	Pivot Pin (63 Function)	1	Yes
8		68-1294	Stop Pin	1	No
9	N/A	68-0407	Cover[1]	1	Yes
10		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2172 (LHRB)	900 Series Mortise Assembly[1,2,3]	1	Yes
		68-2173 (RHRB)		1	Yes
		68-2143	Screw Pack Standard	1	Yes
		68-2165	Screw Pack (12-)	1	Yes
		C908	Strike Pack LHRB 1 3/4" (C908)[1,3]	1	Yes
		C908	Strike Pack RHRB 1 3/4" (C908)[1,3]	1	Yes

1. Specify finish
2. Specify function
3. Specify hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

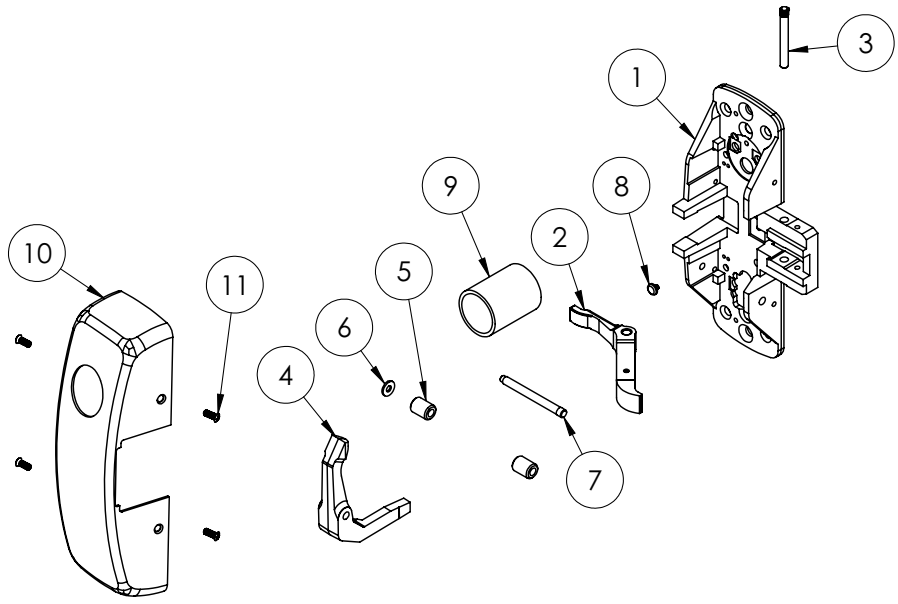
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-)	68-2213	LHRB	Yes
	68-2214	RHRB	Yes

Item	Part No.	Description	Qty	Sellable
1	68-0341	Chassis RHRB	1	No
	68-0342	Chassis LHRB	1	No
2	68-1137	Lift Arm	1	Yes
3	68-0239	Pivot Pin	1	Yes
4	68-0337	Left Hand Lift Lever	1	Yes
	68-0338	Right Hand Lift Lever	1	Yes
5	68-0273	Bushing	2	Yes
6	01-9370	Washer	1	Yes
7	68-0271	Pivot Pin (63 Function)	1	Yes
8	68-1294	Stop Pin	1	No
9	99-0007	Cylinder Blocking Ring[1]	1	Yes
Not Shown	13-0085	Locking Tail	1	Yes
	13-0080	Cylinder Barrel Retainer	1	Yes
	—	Cylinder Assembly[2]	1	Yes
	13-0074	Connecting Screw	2	Yes
10	68-0410	Cover LHRB[1]	1	Yes
	68-0411	Cover RHRB[1]	1	Yes
11	68-3905	Cover Screw Pack[1]	1	Yes
Not Shown	916	Mortise Assy 16 Funtion[1,3]	1	Yes
	966	Mortise Assy 66 Function[1,3]	1	Yes
	68-2143	Screw Pack Standard	1	Yes
	68-2165	Screw Pack (12-)	1	Yes
	C908	Strike Pack LHRB (C908)[3]	1	Yes
	C908	Strike Pack RHRB (C908)[3]	1	Yes

1. Specify finish
2. Specify function
3. Specify hand



A8231 12/17

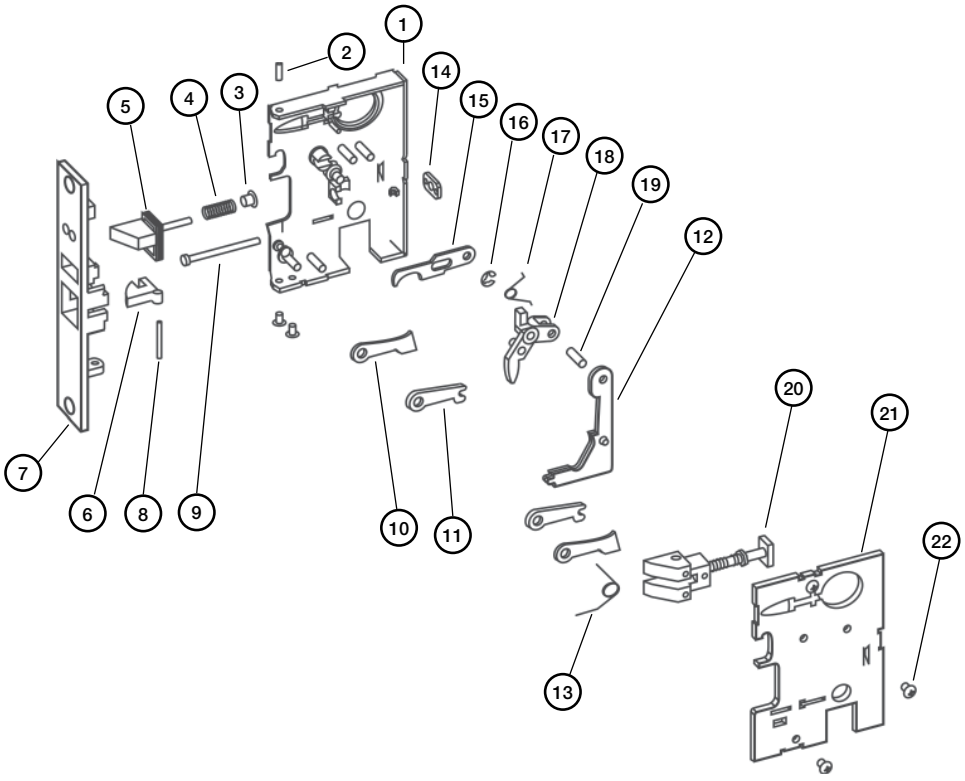
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-0078	Cylinder Set Screw	1	Yes
10	99-0076	Slide Spacer	2	Yes
11	99-0058	Slide Guide	2	Yes
12	99-2059	Lever Slide Assembly	1	Yes

Item	Part No.	Description	Qty.	Sellable
13	99-0061	Spring Thumbpiece Lever	1	No
14	99-0236	Cylinder Screw Support	1	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	01-0098	Retaining Ring	1	Yes
17	99-0063	Spring Guard Bolt Lver	1	Yes
18	99-2389	Latchbolt Lever Assembly	1	Yes
19	99-0212	Pivot Pin Lever Slide	1	Yes
20	99-2247	Latchbolt Assembly	1	Yes
21	99-2361	Cap Assembly	1	No
22	01-1142	Case Screw #8-32 x 1/4	5	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish

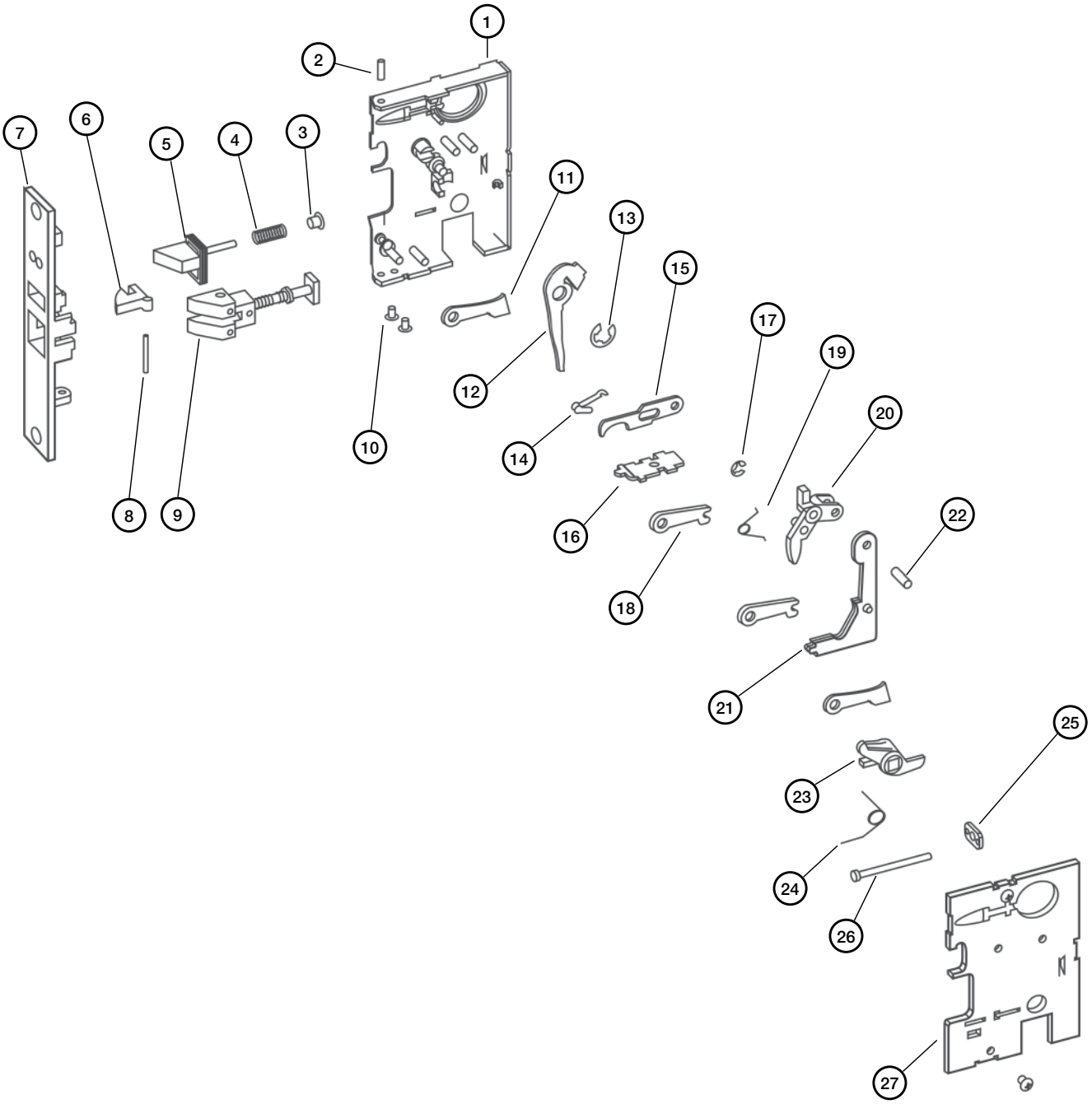
Notes:

- Items 5 and 15 to be sold as a set only.
- For 8313 x ET or 8913 x ET, use 915 Mortise Assembly.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No
-	68-2597	Bridge Rectifier Pack[2]	1	Yes

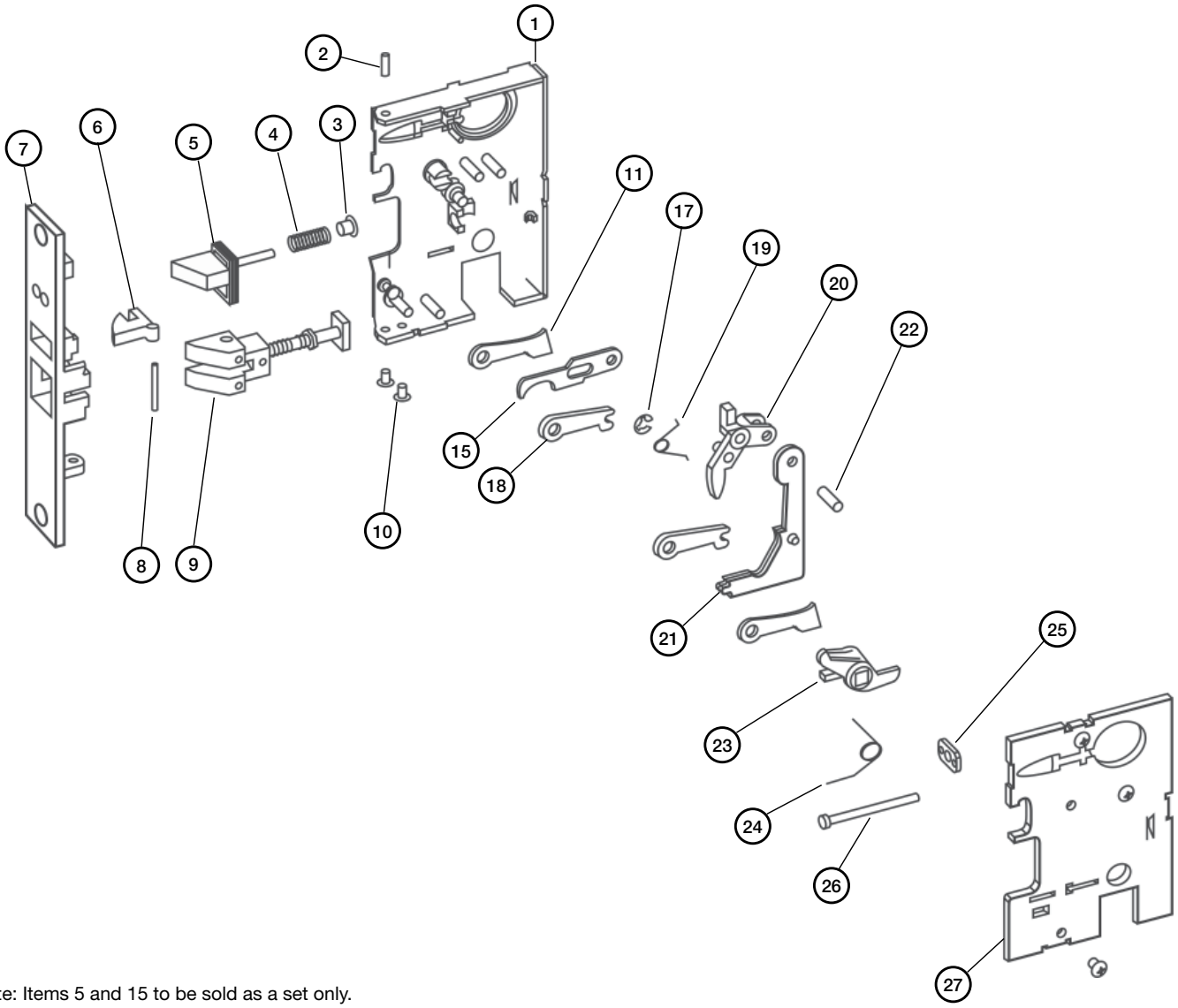
1. Specify finish
2. Use with 975 and 976 only

Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

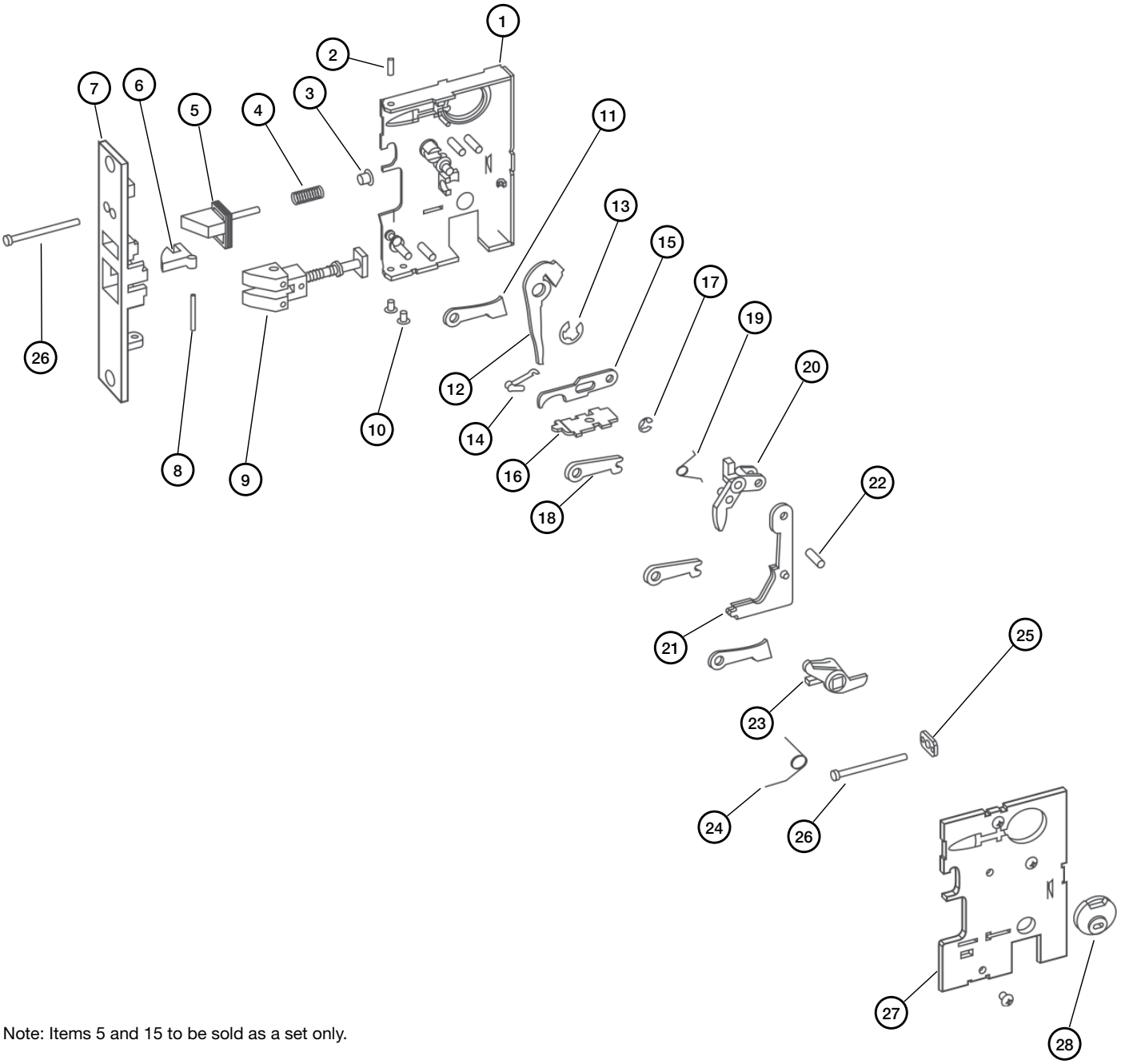
Item	Part No.	Description	Qty.	Sellable
1	99-2352	Case Assy LHRB	1	No
	99-2351	Case Assy RHRB		
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0226	Front LHRB[1]	1	No
	99-0227	Front RHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2387	Latchbolt Lever Assembly LHRB	1	Yes
	99-2388	Latchbolt Lever Assembly RHRB	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	2	Yes
27	99-2361	Cap Assembly LHRB	1	No
	99-2362	Cap Assembly RHRB	1	No
28	13-2162	Cylinder Attachment	1	Yes

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

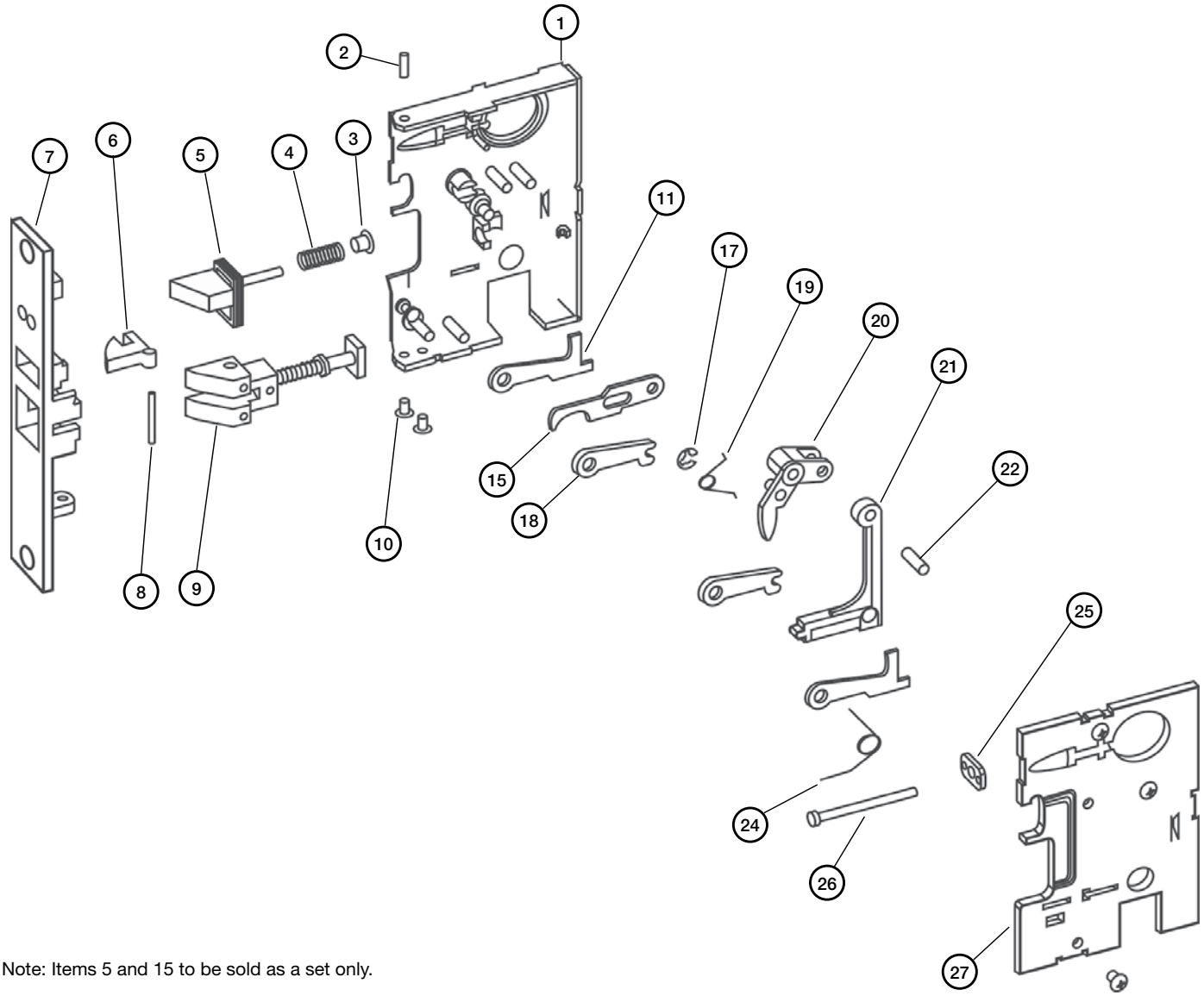
Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

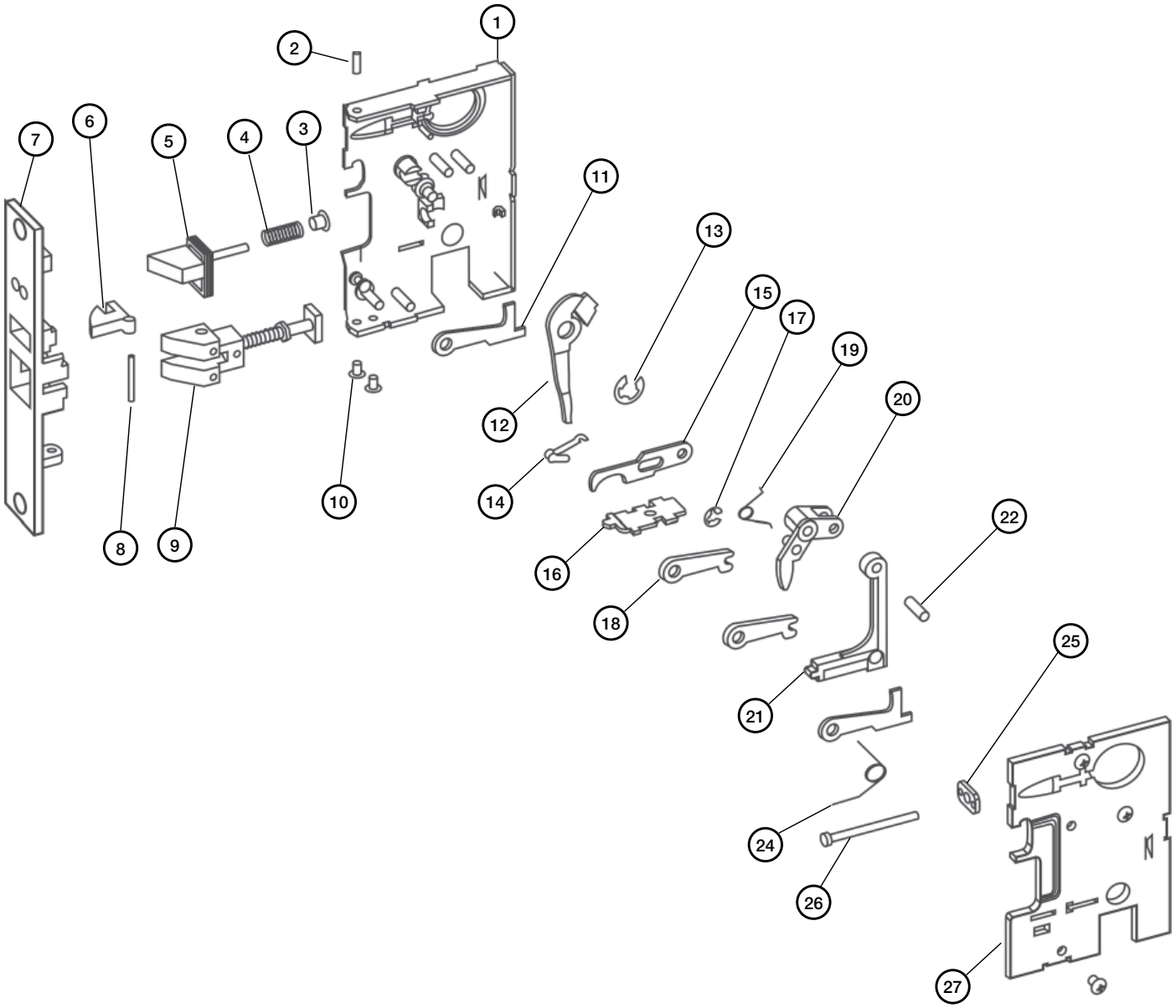
Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy RHRB	1	No
	99-2352	Case Assy LHRB	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

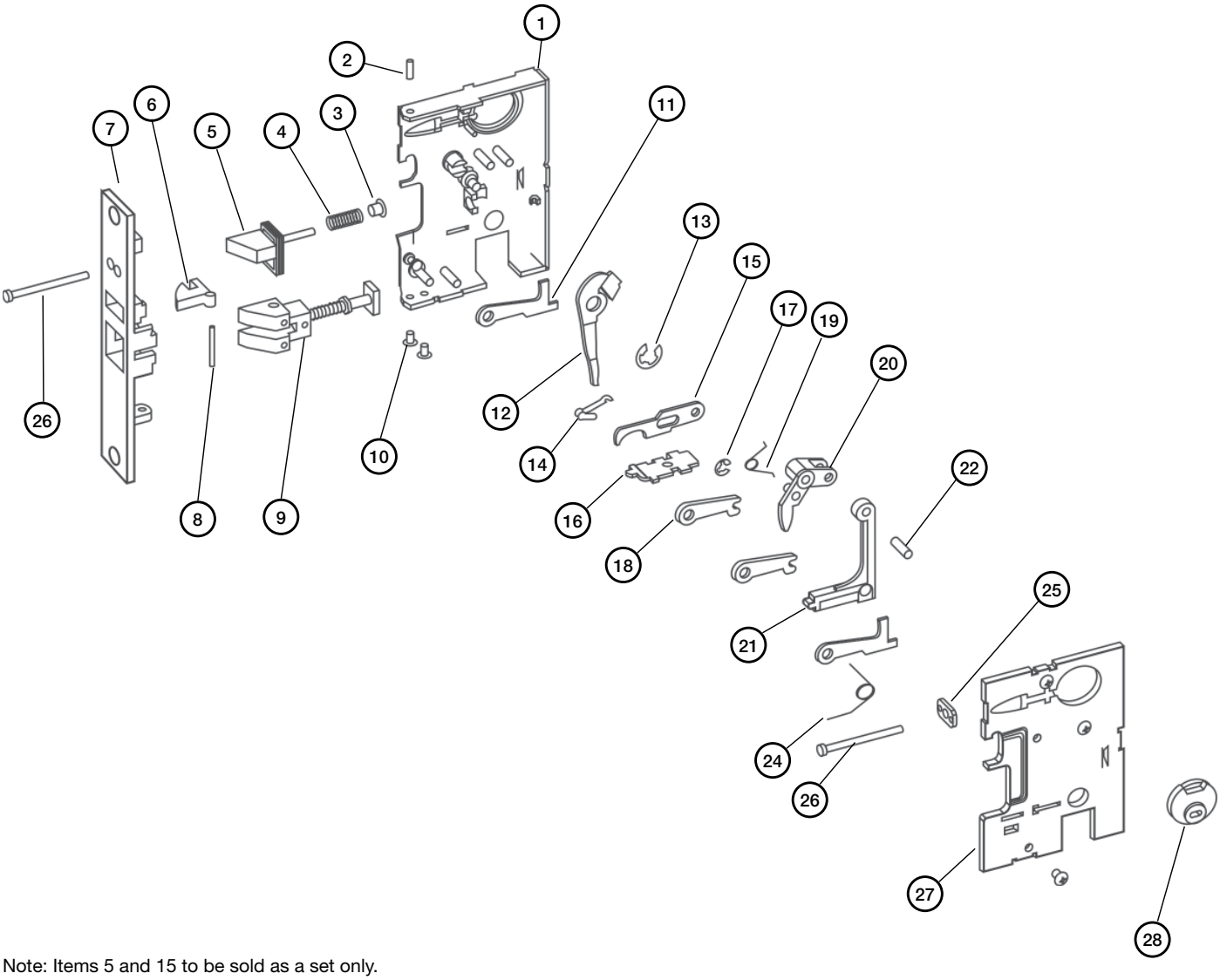
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	99-2352	Case Assy LHRB	1	No
	99-2351	Case Assy RHRB	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2387	Latchbolt Lever Assembly LHRB	1	Yes
	99-2388	Latchbolt Lever Assembly RHRB	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly LHRB	1	No
	99-2362	Cap Assembly RHRB	1	No
28	13-2162	Cylinder Attachment	1	Yes

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Assembly No.	Description	Option	Sellable
68-2702	Wide Stile E Rail Assembly*	(12-) Fire Rated	Yes
68-2703	Wide Stile F Rail Assembly*		Yes
68-2704	Wide Stile G Rail Assembly*		Yes
68-2705	Wide Stile J Rail Assembly*		Yes
68-2724	Narrow Stile E Rail Assembly*		Yes
68-2725	Narrow Stile F Rail Assembly*		Yes
68-2726	Narrow Stile G Rail Assembly*		Yes
68-2727	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		68-0950	Mounting Rail Wide(E)*	1	Yes
		68-0952	Mounting Rail Wide(F)*		Yes
		68-0948	Mounting Rail Wide(J)*		Yes
		68-0949	Mounting Rail Wide(G)*		Yes
		68-0958	Mounting Rail Narrow(E)*		Yes
		68-0955	Mounting Rail Narrow(F)*		Yes
		68-0956	Mounting Rail Narrow(J)*		Yes
		68-0957	Mounting Rail Narrow(G)*		Yes
3		01-1236	#6-32x 3/8" PH FL U'Cut	4	Yes
4		68-0943	Bracket	2	Yes
5		68-0945	Pivot Pin	2	Yes
6		01-0098	Retainer Ring	2	Yes
7		68-0229	Pivot Pin, Push Rail*	2	Yes
8		68-0236	Spring, Rail Arm	2	Yes
9		68-3609	Connecting Arm Assembly	2	Yes
10		68-0615	Push Rail (E)*	1	Yes
		68-0618	Push Rail (F)*		Yes
		68-0616	Push Rail (J)*		Yes
		68-0617	Push Rail (G)*		Yes
11		809	TouchPad Assembly	1	Yes
12		01-4537	Standard Hole Plug	1	Yes

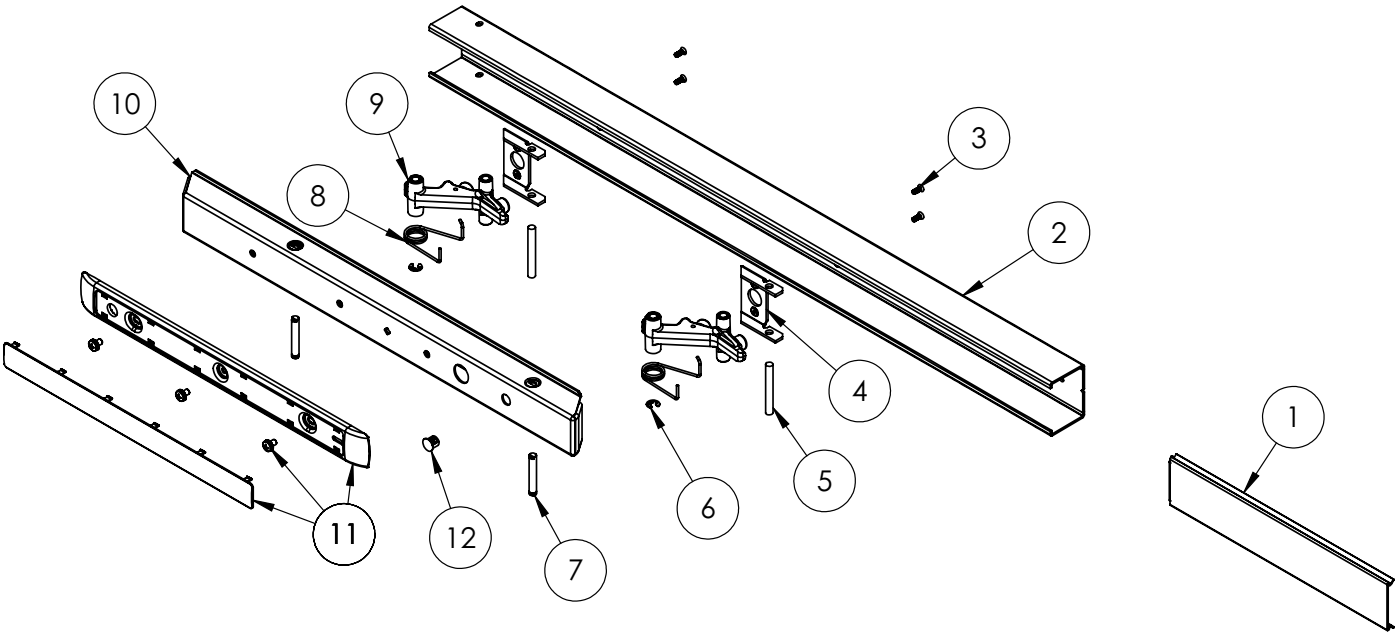
*Specify Finish

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-2703 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Assembly No.	Description	Option	Sellable
68-5542	Wide Stile E Rail Assembly*	(12-56-) (56-)	Yes
68-3212	Wide Stile F Rail Assembly*		Yes
68-3211	Wide Stile G Rail Assembly*		Yes
68-3213	Wide Stile J Rail Assembly*		Yes
68-5578	Narrow Stile E Rail Assembly*		Yes
68-3217	Narrow Stile F Rail Assembly*		Yes
68-3216	Narrow Stile G Rail Assembly*		Yes
68-3218	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		68-0950	Mounting Rail Wide(E)*	1	Yes
		68-0952	Mounting Rail Wide(F)*		Yes
		68-0948	Mounting Rail Wide(J)*		Yes
		68-0949	Mounting Rail Wide(G)*		Yes
		68-0958	Mounting Rail Narrow(E)*		Yes
		68-0955	Mounting Rail Narrow(F)*		Yes
		68-0956	Mounting Rail Narrow(J)*		Yes
		68-0957	Mounting Rail Narrow(G)*		Yes
3		M56AE	Rail Motor Kit, E	1	Yes
		M56AF	Rail Motor Kit, F		Yes
		M56AJ	Rail Motor Kit, J		Yes
		M56AG	Rail motor Kit, G		Yes
4		68-0229	Pivot Pin, Push Rail*	2	Yes
5		68-0236	Spring, Rail Arm	2	Yes
6		01-0098	Retaining Ring	2	Yes
7		809	TouchPad Assembly	1	Yes
8		68-0615	Standard Push Rail, E*	1	Yes
		68-0618	Standard Push Rail, F*		Yes
		68-0616	Standard Push Rail, J*		Yes
		68-0617	Standard Push Rail, G*		Yes
9		68-3609	Connecting Arm Assembly	1	Yes
10		52-1261	56- Input Harness Assembly	2	Yes
11		01-1236	#6-32x3/8" PH FL U'CUT	4	Yes
12		68-0945	Pivot Pin	1	Yes
13		68-0943	Bracket	1	Yes

All Related HK- Assemblies Listed Below

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
19-56-HK-*	68-5515	68-5516	68-5517	68-5518	68-5602	68-5603	68-5604	68-5605	Yes
53-56-HK-*	68-5554*	68-5555*	68-5556*	68-5557*	68-5594*	68-5595*	68-5596*	68-5597*	Yes
53-55-56-HK-*	68-5558*	68-5559	68-5560	68-5561*	68-5598*	68-5599*	68-5600*	68-5601*	Yes
19-53-56-HK-*	68-5519*	68-5520*	68-5521*	68-5522*	68-5610*	68-5611*	68-5612*	68-5613*	Yes
19-53-55-56-HK- *	68-5538*	68-5539*	68-5540*	68-5541*	68-5614*	68-5615*	68-5616*	68-5617*	Yes

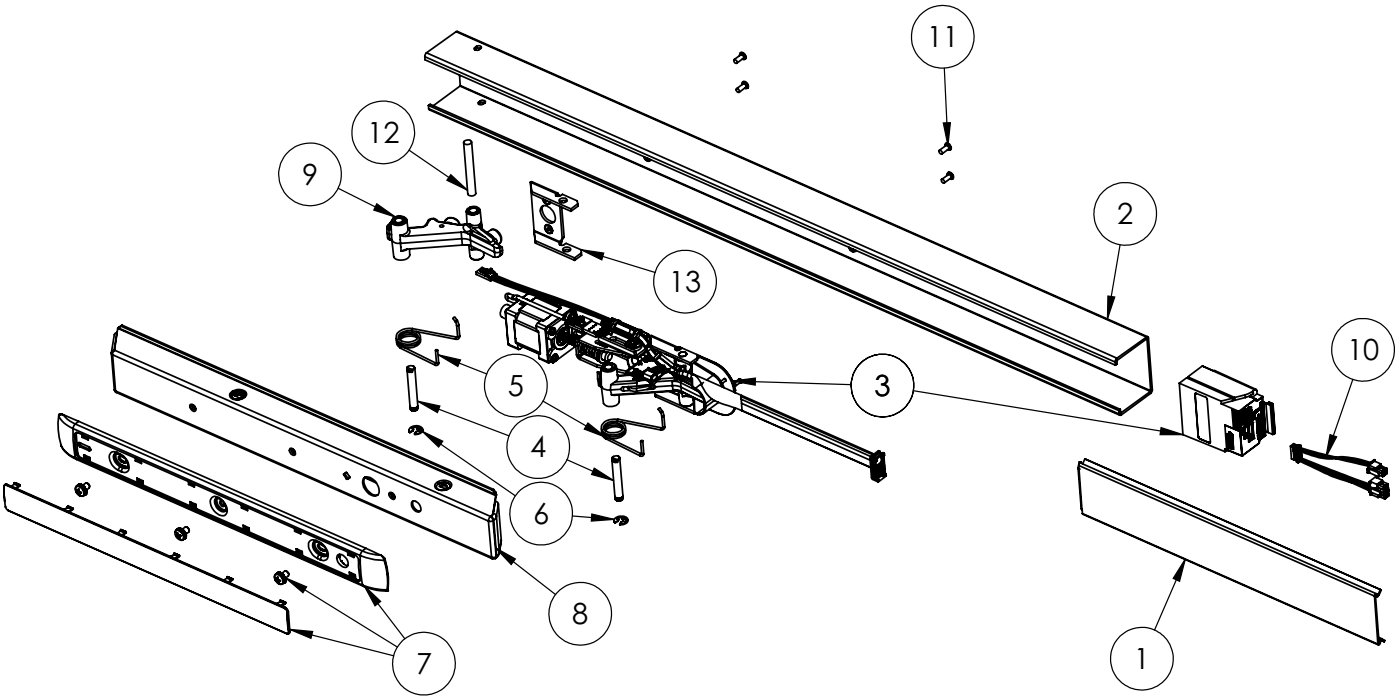
Parts 3-13 Available as Assembly No. 52-3541 for E, 52-3542 for F, 52-3543 for J, 52-3544 for G
*Specify Finish

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-5578 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Assembly No.	Description	Option	Sellable
68-6098	Wide Stile E Rail Assembly*	(59-)	Yes
68-3780	Wide Stile F Rail Assembly*		Yes
68-3781	Wide Stile G Rail Assembly*		Yes
68-3782	Wide Stile J Rail Assembly*		Yes
68-6100	Narrow Stile E Rail Assembly*		Yes
68-3788	Narrow Stile F Rail Assembly*		Yes
68-3789	Narrow Stile G Rail Assembly*		Yes
68-3790	Narrow Stile J Rail Assembly*		Yes
68-6099	Wide Stile E Rail Assembly*	(12-59-)	Yes
68-3784	Wide Stile F Rail Assembly*		Yes
68-3785	Wide Stile G Rail Assembly*		Yes
68-3786	Wide Stile J Rail Assembly*		Yes
68-6101	Narrow Stile E Rail Assembly*		Yes
68-3792	Narrow Stile F Rail Assembly*		Yes
68-3793	Narrow Stile G Rail Assembly*		Yes
68-3794	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	809	TouchPad Assembly	1	Yes
2		68-1027	Push Rail, E*	1	No
		68-1030	Push Rail, F*		Yes
		68-1028	Push Rail, G*		Yes
		68-1029	Push Rail, J*		Yes
3		68-0582	Lockdown Cam[1]	1	Yes
4		01-4537	Standard Hole Plug	1	Yes
5		01-0098	Retaining Ring	2	Yes
6		68-0229	Pivot Pin, Push Rail*	2	Yes
7		68-1049	Rubber Cushion	1	No
8		68-1039	Support Plate	1	No
9		52-1701	59- Wire Guide	1	Yes
10		68-0236	Spring, Rail Arm	2	Yes
11		68-0945	Pivot Pin	2	Yes
12		01-0711	Flanged Nyliner	8	Yes
13		52-4765	59- Connecting Arm	1	No
14		68-0943	Bracket	1	Yes
15		52-0935	Wire Barrier	1	Yes
16		52-4733	59- Harness Sub-Plate Assembly	1	No
		52-4734	59- Harness Sub-Plate Assembly		No
17		01-0610	Wave Spring Washer[1]	1	Yes
18		68-0583	Lockdown Button [1]	1	Yes
19		01-4466	Machine Screw SEMS[1]	1	No
20		01-1236	#6-32X3/8" PH FL U'Cut 6**		Yes
21		68-6127	Connecting Arm	1	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
22	See Chart Above	68-1045	Mounting Rail, E Narrow*	1	Yes
		68-1042	Mounting Rail, F Narrow*		Yes
		68-1043	Mounting Rail, J Narrow*		Yes
		68-1044	Mounting Rail, G Narrow*		Yes
		68-0950	Mounting Rail, E Wide*		Yes
		68-1058	Mounting Rail, F Wide*		Yes
		68-1059	Mounting Rail, J Wide*		Yes
		68-1060	Mounting Rail, G Wide*		Yes
23		68-6090	Insert Assembly, E Wide	1	No
		68-6091	Insert Assembly, F Wide		No
		68-6092	Insert Assembly, J Wide		No
		68-6093	Insert Assembly, G Wide		No
		68-6097	Insert Assembly, E Narrow		No
		68-6094	Insert Assembly, F Narrow		No
		68-6095	Insert Assembly, J Narrow		No
		68-6096	Insert Assembly, G Narrow		No
24		52-1292	Harness Assembly	1	Yes
		52-1293	Harness Assembly		Yes

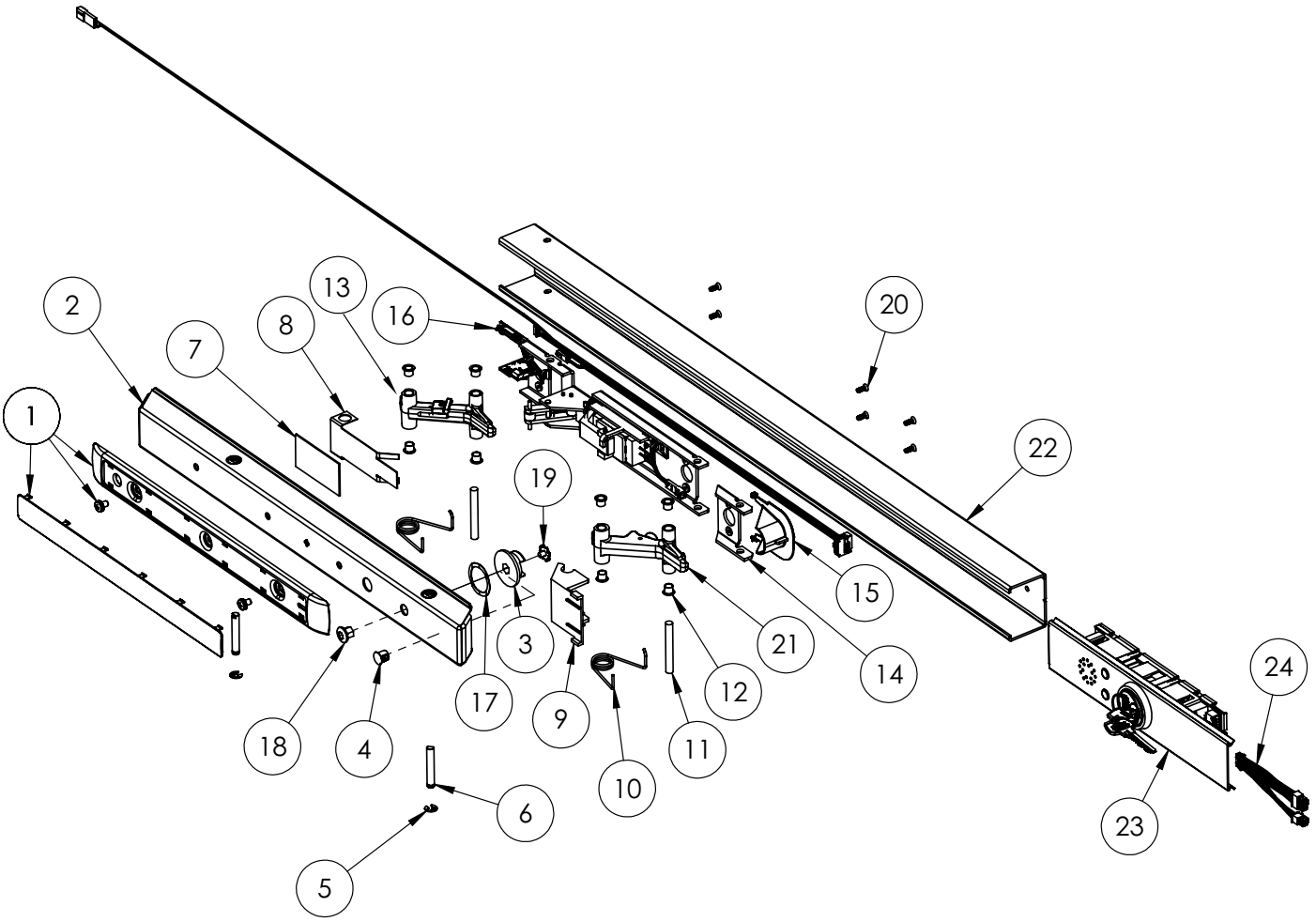
*Specify Finish
**Qty is 6 in Sizes F J G, 4 in Size E
1. Do not use on any 12- Rail Assembly

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-3780 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

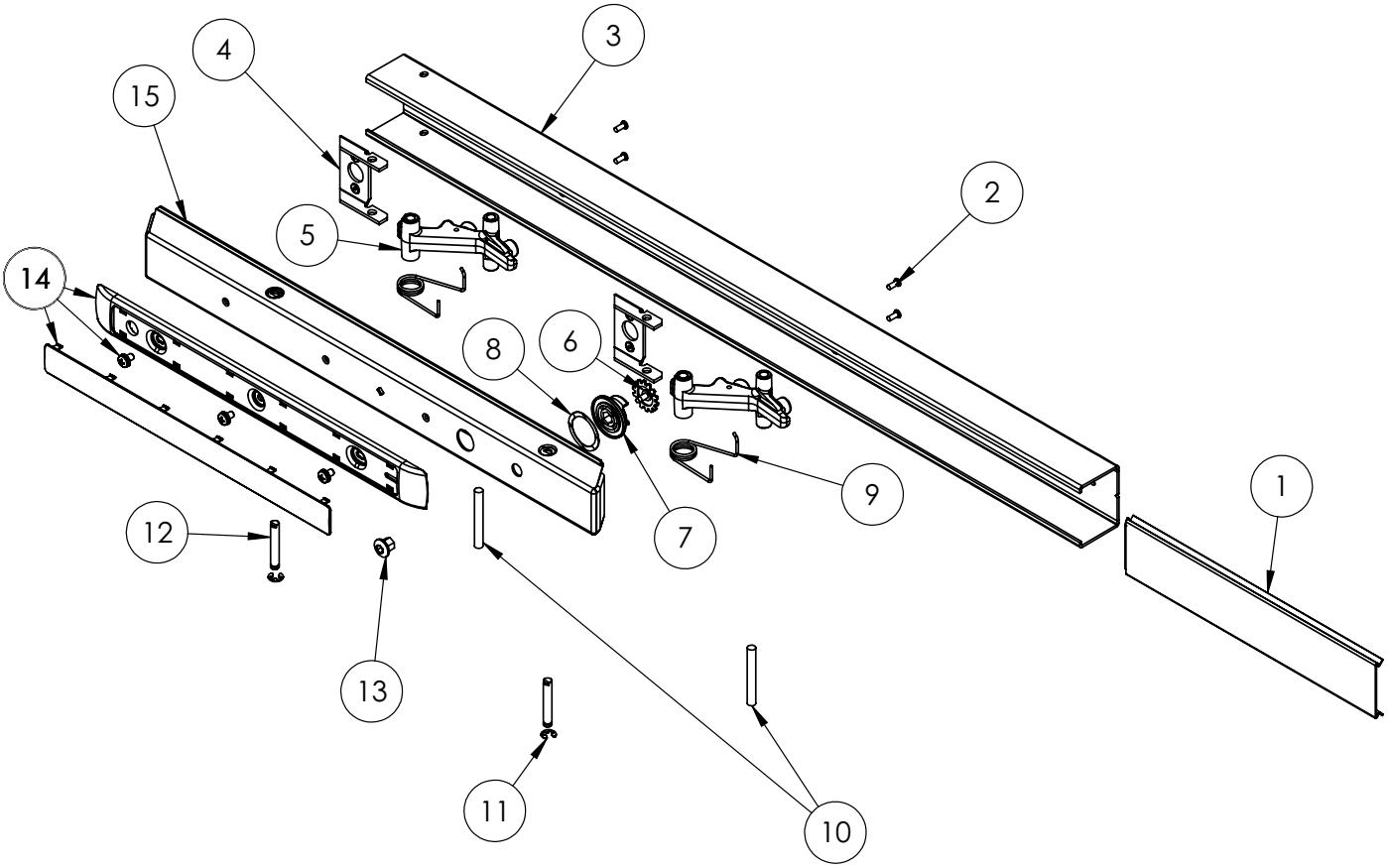
Assembly No.	Description	Option	Sellable
68-2694	Wide Stile E Rail Assembly*	Standard Rails	Yes
68-2695	Wide Stile F Rail Assembly*		Yes
68-2696	Wide Stile G Rail Assembly*		Yes
68-2697	Wide Stile J Rail Assembly*		Yes
68-2716	Narrow Stile E Rail Assembly*		Yes
68-2717	Narrow Stile F Rail Assembly*		Yes
68-2718	Narrow Stile G Rail Assembly*		Yes
68-2719	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		01-1236	#6-32x3/8 PH FL U'Cut	4	Yes
3		68-0950	Mounting Rail, E Wide*	1	Yes
		68-0952	Mounting Rail, F Wide*		Yes
		68-0948	Mounting Rail, J Wide*		Yes
		68-0949	Mounting Rail, G Wide*		Yes
		68-0958	Mounting Rail, E Narrow*		Yes
		68-0955	Mounting Rail, F Narrow*		Yes
		68-0956	Mounting Rail, J Narrow*		Yes
		68-0957	Mounting Rail, G Narrow*		Yes
4		68-0943	Bracket	2	Yes
5		68-3609	Connecting Arm Assembly	2	Yes
6		01-4466	Machine Screw SEMS[1]	1	Yes
7		68-0582	Lockdown Cam[1]	1	Yes
8		01-0610	Wave Spring Washer[1]	1	Yes
9		68-0236	Spring, Rail Arm	2	Yes
10		68-0945	Pivot Pin	2	Yes
11		01-0098	Retaining Ring	2	Yes
12		68-0229	Pivot Pin Push Rail*	2	Yes
13		68-0583	Lockdown Button[1]	1	Yes
14		809	Touch Pad Assembly	1	Yes
15		68-0615	Push Rail, E*	1	Yes
		68-0618	Push Rail, F*		Yes
		68-0616	Push Rail, J*		Yes
		68-0617	Push Rail, G*		Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Assembly 68-2695 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Assembly No.	Description	Option	Sellable
68-2698	Wide Stile E Rail Assembly*	16-	Yes
68-2699	Wide Stile F Rail Assembly*		Yes
68-2700	Wide Stile G Rail Assembly*		Yes
68-2701	Wide Stile J Rail Assembly*		Yes
68-2720	Narrow Stile E Rail Assembly*		Yes
68-2721	Narrow Stile F Rail Assembly*		Yes
68-2722	Narrow Stile G Rail Assembly*		Yes
68-2723	Narrow Stile J Rail Assembly*		Yes

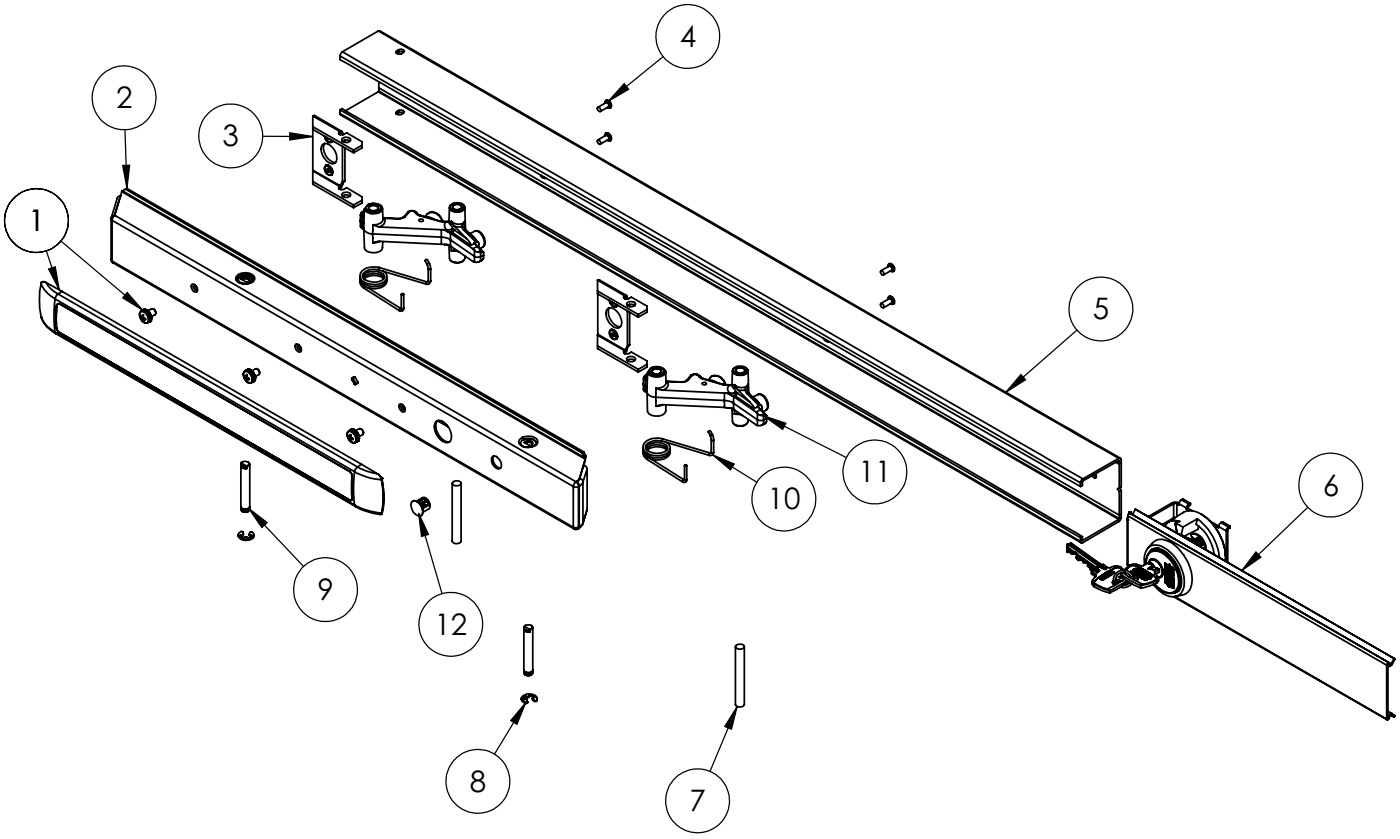
Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	809	Touch Pad Assembly	1	Yes
2		68-0615	Push Rail, E*	1	Yes
		68-0618	Push Rail, F*		Yes
		68-0616	Push Rail, J*		Yes
		68-0617	Push Rail, G*		Yes
3		68-0943	Bracket	2	Yes
4		01-1236	CR-FHMS 6-32X3/8"	4	Yes
5		68-0950	Mounting Rail, E Wide*	1	Yes
		68-0952	Mounting Rail, F Wide*		Yes
		68-0948	Mounting Rail, J Wide*		Yes
		68-0949	Mounting Rail, G Wide*		Yes
		68-0958	Mounting Rail, E Narrow*		Yes
		68-0955	Mounting Rail, F Narrow*		Yes
		68-0956	Mounting Rail, J Narrow*		Yes
		68-0957	Mounting Rail, G Narrow*		Yes
6		816-5	Insert Assembly, E Wide[1]*	1	Yes
		816-1	Insert Assembly, F Wide[1]*		Yes
		816-7	Insert Assembly, J Wide[1]*		Yes
		816-4	Insert Assembly, G Wide[1]*		Yes
		816-2	Insert Assembly, E/F Narrow[1]*		Yes
		816-6	Insert Assembly, J Narrow[1]*		Yes
		816-3	Insert Assembly, G Narrow[1]*		Yes
7		68-0945	Pivot Pin	2	Yes
8		01-0098	Retaining Ring	2	Yes
9		68-0229	Pivot Pin, Push Rail*	2	Yes
10		68-0236	Spring, Rail Arm	2	Yes
11		68-3609	Connecting Arm Assembly	2	Yes
12		01-4537	Standard Hole Plug	1	Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Assembly 68-2699 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

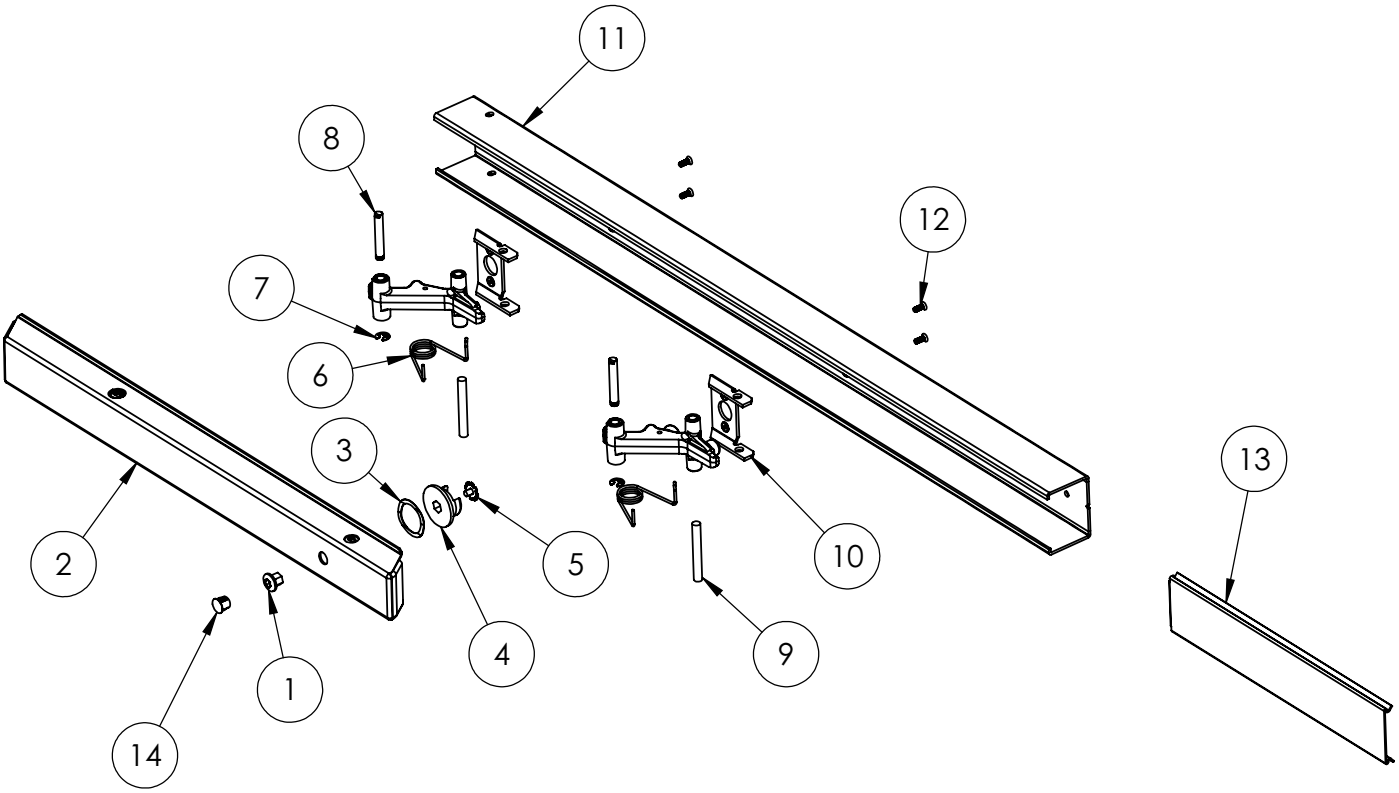
Assembly No.	Description	Option	Sellable
68-2918	E Wide Rail Assembly*	19-	Yes
68-2919	F Wide Rail Assembly*		Yes
68-2921	J Wide Rail Assembly*		Yes
68-2920	G Wide Rail Assembly*		Yes
68-2905	E Narrow Rail Assembly*		Yes
68-2906	F Narrow Rail Assembly*		Yes
68-2908	J Narrow Rail Assembly*		Yes
68-2907	G Narrow Rail Assembly*		Yes
68-2926	12- E Wide Rail Assembly*	12-19-	Yes
68-2927	12- F Wide Rail Assembly*		Yes
68-2929	12- J Wide Rail Assembly*		Yes
68-2928	12- G Wide Rail Assembly*		Yes
68-2913	12- E Narrow Rail Assembly*		Yes
68-2914	12- F Narrow Rail Assembly*		Yes
68-2916	12- J Narrow Rail Assembly*		Yes
68-2915	12- G Narrow Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	68-0583	Lockdown Button[1]	1	Yes
2		68-0736	Push Rail, E*	1	Yes
		68-0739	Push Rail, F*		Yes
		68-0737	Push Rail, J*		Yes
		68-0738	Push Rail, G*		Yes
3		01-0610	Wave Spring Washer[1]	1	Yes
4		68-0582	Lockdown Cam[1]	1	Yes
5		01-4466	SEMS Machine Screw[1]	1	Yes
6		68-0236	Spring, Rail Arm	2	Yes
7		01-0098	Retaining Ring	2	Yes
8		68-0229	Pivot Pin, Push Rail	2	Yes
9		68-0945	Pivot Pin, Mounting Rail	2	Yes
10		68-0943	Bracket	2	Yes
11		68-0950	Mounting Rail, E*	1	Yes
		68-0952	Mounting Rail, F*		Yes
		68-0949	Mounting Rail, J*		Yes
		68-0948	Mounting Rail, G*		Yes
12		01-1236	#6-32X3/8" Machine Screw[1]	4	Yes
13		68-0550	Mounting Rail Insert, E*	1	Yes
		68-0549	Mounting Rail Insert, F*		Yes
		68-0552	Mounting Rail Insert, J*		Yes
		68-0551	Mounting Rail Insert, G*		Yes
14		01-4537	Standard Hole Plug	1	Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Assembly 68-2919 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
AL-	68-4010	68-4011	68-4012	68-4025	68-4022	68-4023	68-4024	Yes
12-AL-	68-4018	68-4019	68-4020	68-4033	68-4030	68-4031	68-4032	Yes
19-AL-	68-4035	68-4036	68-4037	68-4050	68-4047	68-4048	68-4049	Yes
12-19-AL-	68-4043	68-4044	68-4045	68-4058	68-4055	68-4056	68-4057	Yes
53-AL-	68-4716	68-4717	68-4718	68-4723	68-4724	68-4725	68-4726	Yes
12-53-AL-	68-4720	68-4721	68-4722	68-4727	68-4728	68-4729	68-4730	Yes
19-53-AL-	68-4842	68-4843	68-4844	68-4849	68-4850	68-4851	68-4852	Yes
12-19-53-AL-	68-4846	68-4847	68-4848	68-4853	68-4854	68-4855	68-4856	Yes
53-55-AL-	68-4922	68-4923	68-4924	68-4929	68-4930	68-4931	68-4932	Yes
12-53-55-AL-	68-4926	68-4927	68-4928	68-4933	68-4934	68-4935	68-4936	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
TL-	68-5048	68-5049	68-5051	68-5050	68-5009	68-5010	68-5012	68-5011	Yes
16-TL-	68-5052	68-5053	68-5055	68-5054	68-5013	68-5014	68-5016	68-5015	Yes
12-TL-	68-5056	68-5057	68-5059	68-5058	68-5017	68-5018	68-5020	68-5019	Yes
TL- Inactive	68-5060	68-5061	68-5063	68-5062	N/A	N/A	N/A	N/A	Yes
TL- (8895 Only)	68-5164	68-5165	68-5167	68-5166	N/A	N/A	N/A	N/A	Yes
55-TL-(8895 Only)	68-5168	68-5169	68-5171	68-5170	N/A	N/A	N/A	N/A	Yes
55-56-TL-	68-5689	68-5173	68-5174	68-5172	68-5692	68-5176	68-5177	68-5175	Yes
16-55-56-TL-	68-5706	68-5707	68-5708	68-5709	68-5738	68-5739	68-5740	68-5741	Yes
55-56-HK-TL-	68-5722	68-5723	68-5724	68-5725	68-5754	68-5755	68-5756	68-5757	Yes
AL-TL-	N/A	68-5190	68-5191	68-5192	68-5199	68-5196	68-5197	68-5198	Yes
12-AL-TL-	N/A	68-5193	68-5194	68-5195	68-5203	68-5200	68-5201	68-5202	Yes
59-TL-	N/A	68-5178	68-5179	68-5180	N/A	68-5187	68-5188	68-5189	Yes
12-59-TL-	N/A	68-5181	68-5182	68-5183	N/A	68-5187	68-5188	68-5189	Yes
55-AL-TL-	N/A	68-5314	68-5315	68-5316	68-5323	68-5320	68-5321	68-5322	Yes
12-55-AL-TL-	N/A	68-5317	68-5318	68-5319	68-5327	68-5324	68-5325	68-5326	Yes
53-58-TL-	68-5252	68-5253	68-5254	68-5255	68-5264	68-5265	68-5266	68-5267	Yes
12-53-58-TL-	68-5260	68-5261	68-5262	68-5263	68-5272	68-5273	68-5274	68-5275	Yes
16-53-58-TL-	68-5256	68-5257	68-5258	68-5259	68-5268	68-5269	68-5270	68-5271	Yes
53-55-TL-	68-5228	68-5229	68-5230	68-5231	68-5240	68-5241	68-5242	68-5243	Yes
12-53-55-TL-	68-5236	68-5237	68-5238	68-5239	68-5248	68-5249	68-5250	68-5251	Yes
16-53-55-TL-	68-5232	68-5233	68-5234	68-5235	68-5244	68-5245	68-5246	68-5247	Yes
53-TL-	68-5204	68-5205	68-5206	68-5207	68-5216	68-5217	68-5218	68-5219	Yes
12-53-TL-	68-5208	68-5209	68-5210	68-5211	68-5220	68-5221	68-5222	68-5223	Yes
16-53-TL-	68-5212	68-5213	68-5214	68-5215	68-5224	68-5225	68-5226	68-5227	Yes
56-TL-	68-5691	68-5162	68-5163	68-5161	68-5688	68-5159	68-5160	68-5158	Yes
56-HK-TL-	68-5750	68-5751	68-5752	68-5753	68-5718	68-5719	68-5720	68-5721	Yes
16-56-TL-	68-5734	68-5735	68-5736	68-5737	68-5702	68-5703	68-5704	68-5705	Yes
57-TL-	N/A	68-5096	68-5098	68-5097	68-5102	68-5403	68-5105	68-5104	Yes
12-57-TL-	N/A	68-5099	68-5101	68-5100	68-5106	68-5107	68-5109	68-5108	Yes
55-57-TL-	N/A	68-5178	68-5179	68-5180	N/A	68-5181	68-5182	68-5186	Yes
12-55-57-TL-	N/A	68-5184	68-5185	68-5186	N/A	68-5187	68-5188	68-5189	Yes
55-58-TL-	68-5134	68-5135	68-5137	68-5136	68-514	68-5147	68-5149	68-5148	Yes
12-55-58-TL-	68-5142	68-5143	68-5145	68-5144	68-5154	68-5155	68-5157	68-5156	Yes
16-55-58-TL-	68-5138	68-5139	68-5141	68-5140	68-5150	68-5151	68-5153	68-5152	Yes
58-TL-	68-5110	68-5111	68-5113	68-5112	68-5122	68-5123	68-5125	68-5124	Yes
12-58-TL-	68-5118	68-5119	68-5121	68-5120	68-5130	68-5131	68-5133	68-5132	Yes
16-58-TL-	68-5114	68-5115	68-5117	68-5116	68-5126	68-5127	68-5129	68-5128	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	L	M	N	Sellable
LP	68-4242	68-4243	68-4244	Yes
12-LP	68-4250	68-4251	68-4252	Yes
16-LP	68-4246	68-4247	68-4248	Yes
58-LP	68-4340	68-4341	68-4342	Yes
12-58-LP	68-4344	68-4345	68-4346	Yes
19-58-LP	68-4348	68-4349	68-4350	Yes
12-19-58-LP	68-4352	68-4353	68-4354	Yes
56-TL-LP	68-5352	68-5353	68-5354	Yes
16-56-TL-LP	68-5796	68-5797	68-5798	Yes
56-HK-TL-LP	68-5808	68-5809	68-5810	Yes
55-56-TL-LP	68-5348	68-5349	68-5350	Yes
16-55-56-TL-LP	68-5799	68-5800	68-5801	Yes
55-56-HK-TL-LP	68-5811	68-5812	68-5813	Yes
58-TL-LP	68-5356	68-5357	68-5358	Yes
12-58-TL-LP	68-5360	68-5361	68-5362	Yes
55-58-TL-LP	68-5364	68-5365	68-5366	Yes
12-55-58-TL-LP	68-5368	68-5369	68-5370	Yes
19-LP	68-4292	68-4293	68-4294	Yes
12-19-LP	68-4300	68-4301	68-4302	Yes
16-19-LP	68-4296	68-4297	68-4298	Yes
55-LP	68-4305	68-4306	68-4307	Yes
12-55-LP	68-4309	68-4310	68-4311	Yes
19-55-LP	68-4313	68-4314	68-4315	Yes
12-19-55-LP	68-4317	68-4318	68-4319	Yes
55-56-LP	68-4322	68-4323	68-4324	Yes
19-55-56-LP	68-4326	68-4327	68-4328	Yes
16-55-56-LP	68-5769	68-5770	68-5771	Yes
16-19-55-56-LP	68-5775	68-5776	68-5777	Yes
55-56-HK-LP	68-5781	68-5782	68-5783	Yes
19-55-56-HK-LP	68-5787	68-5788	68-5789	Yes
56-LP	68-4331	68-4332	68-4333	Yes
19-56-LP	68-4335	68-4336	68-4337	Yes
16-56-LP	68-5766	68-5767	68-5768	Yes
16-19-56-LP	68-5772	68-5773	68-5774	Yes
56-HK-LP	68-5778	68-5779	68-5780	Yes
19-56-HK-LP	68-5784	68-5785	68-5786	Yes
55-58-LP	68-4357	68-4358	68-4359	Yes
12-55-58-LP	68-4361	68-4362	68-4363	Yes
19-55-58-LP	68-4365	68-4366	68-4367	Yes
12-19-55-58-LP	68-4369	68-4370	68-4371	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
PL-57- (LHRB)	68-6180	68-6181	68-6182	68-6183	68-6196	68-6197	68-6198	Yes
PL-57- (RHRB)	68-6184	68-6185	68-6186	68-6187	68-6200	68-6201	68-6202	Yes
12-PL-57- (LHRB)	68-6188	68-6189	68-6190	68-6191	68-6204	68-6205	68-6206	Yes
12-PL-57- (RHRB)	68-6192	68-6193	68-6194	68-6195	68-6208	68-6209	68-6210	Yes
PL-59- (LHRB)	68-6128	68-6129	68-6130	68-6131	68-6160	68-6161	68-6162	Yes
PL-59- (RHRB)	68-6132	68-6133	68-6134	68-6835	68-6164	68-6165	68-6166	Yes
12-PL-59- (LHRB)	68-6144	68-6145	68-6146	68-6147	68-6168	68-6169	68-6170	Yes
12-PL-59- (RHRB)	68-6148	68-6149	68-6150	68-6151	68-6172	68-6173	68-6174	Yes
PL-55-57- (LHRB)	68-6216	68-6217	68-6218	68-6219	68-6232	68-6233	68-6234	Yes
PL-55-57- (RHRB)	68-6220	68-6221	68-6222	68-6223	68-6836	68-6237	68-6238	Yes
12-PL-55-57- (LHRB)	68-6224	68-6225	68-6226	68-6227	68-6240	68-6241	68-6242	Yes
12-PL-55-57- (RHRB)	68-6228	68-6229	68-6230	68-6231	68-6244	68-6245	68-6246	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
12-53-	68-4595	68-4596	68-4596	68-4597	68-4607	68-4608	68-4609	68-4610	Yes
12-53-56-	68-5544	68-4687	68-4688	68-4689	68-5580	68-4690	68-4691	68-4692	Yes
12-55-	68-2797	68-2798	68-2800	67-2799	68-2809	68-2810	68-2812	68-2811	Yes
12-53-55-	68-4623	68-4624	68-4625	68-4626	68-4635	68-4636	68-4637	68-4638	Yes
12-57-	68-6177	68-2829	68-2826	68-2825	68-2835	68-2836	68-2838	68-2837	Yes
12-55-57-	68-6213	68-4942	68-4944	68-4943	68-4949	68-4950	68-4952	68-4951	Yes
12-58-	68-3044	68-3045	68-3047	68-3046	68-3056	68-3057	68-3059	68-3058	Yes
12-53-58-	68-4647	68-4648	68-4649	68-4650	68-4659	68-4660	68-4661	68-4662	Yes
12-19-53-	68-4735	68-4736	67-4737	68-4738	68-4747	68-4748	68-4749	68-4750	Yes
12-19-55-	68-2939	68-2940	68-2942	68-2941	68-2951	68-2952	68-2954	68-2953	Yes
12-19-57	68-6179	68-2973	68-2976	68-2975	68-2985	68-2986	68-2988	68-2987	Yes
12-19-58-	68-3094	68-3095	68-3097	68-3096	68-3106	68-3107	68-3109	68-3108	Yes
12-19-53-58-	68-4786	68-4787	68-4788	68-4789	68-4798	68-4799	68-4800	68-4801	Yes
12-19-59-	68-6112	68-3801	68-3802	68-3803	68-6114	68-3809	68-3810	68-3811	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
16-53-	68-4599	68-4600	68-4601	68-4602	68-4611	68-4612	68-4613	68-4614	Yes
16-55-	68-2793	68-2794	68-2796	68-2795	68-2805	68-2806	68-2808	68-2807	Yes
16-53-55-	68-4619	68-4620	68-4621	68-4622	68-4631	68-4632	68-4633	68-4634	Yes
16-56-	68-5562	68-5563	68-5564	68-5565	68-5618	68-5619	68-5620	68-5621	Yes
16-53-56-	68-5570	68-5571	68-5572	68-5773	68-5626	68-5627	68-5628	68-5629	Yes
16-53-55-56-	68-5574	68-5575	68-5576	68-5577	68-5630	68-5631	68-5632	68-5633	Yes
16-58-	68-3040	68-3041	68-3043	68-3042	68-3052	68-3053	68-3055	68-3054	Yes
16-53-58-	68-4643	68-4644	68-4645	68-4646	68-4655	68-4656	68-4657	68-4658	Yes
16-53-55-58-	68-4667	68-4668	68-4669	68-4670	68-4675	68-4676	68-4677	68-4678	Yes
16-19-53-	68-4739	68-4740	68-4741	68-4742	68-4751	68-4752	68-4753	68-4754	Yes
16-19-55-	68-2935	68-2936	68-2938	68-2937	68-2947	68-2948	68-2950	68-2949	Yes
16-19-56-	68-5650	68-5651	68-5652	68-5653	68-5634	68-5635	68-5636	68-5637	Yes
16-19-53-56-	68-5513	68-5535	68-5536	68-5537	68-5642	68-5643	68-5644	68-5645	Yes
16-19-53-55-56-	68-5531	68-5532	68-5533	68-5534	68-5646	68-5647	68-5648	68-5649	Yes
16-19-58-	68-3090	68-3091	68-3093	68-3092	68-3102	68-3103	68-3105	68-3104	Yes
16-19-53-58-	68-4782	68-4783	68-4784	68-4785	68-4794	68-4795	68-4796	68-4797	Yes

***For all associated parts in assemblies above, contact factory for availability**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
19-53-	68-4731	68-4732	68-4733	68-4734	68-4743	68-4744	68-4745	68-4746	Yes
19-55-	68-2931	68-2932	68-2934	68-2933	68-2943	68-2944	68-2946	68-2945	Yes
19-56-	68-5511	68-3225	68-3226	68-3224	68-5582	68-3230	68-3231	68-3229	Yes
19-57-	68-6178	68-2965	68-2968	68-2967	68-2977	68-2978	68-2980	68-2979	Yes
19-58-	68-3086	68-3087	68-3089	68-3088	68-3098	68-3099	68-3101	68-3100	Yes
19-59-	68-6111	68-3797	68-3798	68-3799	68-6113	68-3805	68-3806	68-3807	Yes
19-53-56-	68-5512	68-4826	68-4827	68-4828	68-5584	68-4829	68-4830	68-4831	Yes
19-53-55-56-	68-5527	68-4953	68-4954	68-4955	68-5585	68-4956	68-4957	68-4958	Yes
19-53-58-	68-4778	68-4779	68-4780	68-4781	68-4790	68-4791	68-4792	68-4793	Yes

***For all associated parts in assemblies above, contact factory for availability**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
53-	68-4591	68-4592	68-4593	68-4594	68-4603	68-4604	68-4605	68-4606	Yes
55-	68-2789	68-2790	68-2792	68-2791	68-2801	68-2802	68-2804	68-2803	Yes
53-55-	68-4615	68-4616	68-4617	68-4618	68-4627	68-4628	68-4629	68-4630	Yes
53-56-	68-5544	68-4687	68-4688	68-4689	68-5580	68-4690	68-4691	68-4692	Yes
53-55-56-	68-5545	68-4693	68-4694	68-4695	68-5581	68-4696	68-4697	68-4698	Yes
57-	68-6176	68-2815	68-2818	68-2817	68-2827	68-2828	68-2830	68-2829	Yes
55-57-	68-6212	68-4938	68-4940	68-4939	68-4945	68-4946	68-4948	68-4947	Yes
58-	68-3036	68-3037	68-3039	68-3038	68-3048	68-3049	68-3051	68-3050	Yes
53-58-	68-4639	68-4640	68-4641	68-4642	68-4651	68-4652	68-4653	68-4654	Yes
53-55-58-	68-4663	68-4664	68-4665	68-4666	68-4675	68-4676	68-4677	68-4678	Yes

- **For all associated parts in assemblies above, contact factory for availability**
- **Specify finish**

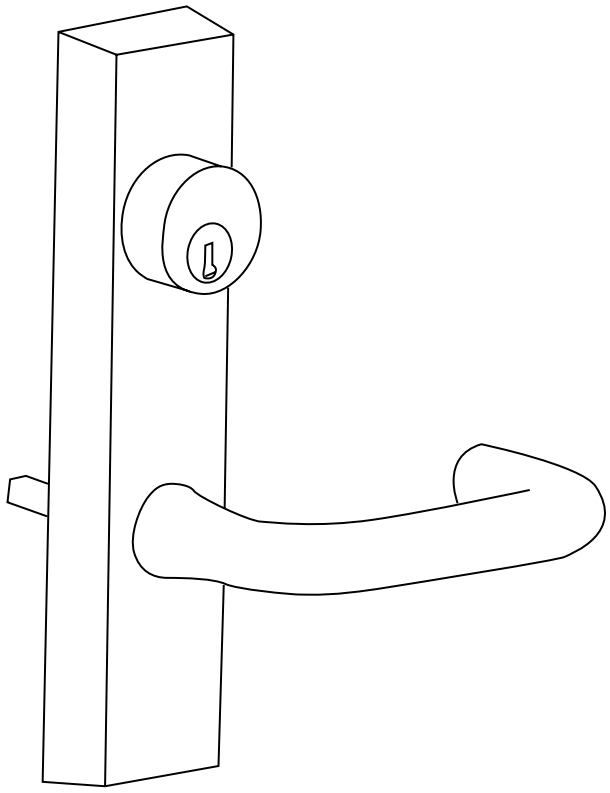
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Exit Devices				
	8300	AD8400 MD8400	8500	AD8600 MD8600 WD8600	SP8600[2] PP8600[2] PR8600[2]
04	704	—	704	—	—
	744[1]	—	744[1]	—	—
06	—	706-4	—	706-4	706-6
	—	746-4[1]	—	746-4[1]	746-6[1]
10	710	710-4	710	710-4	710-6
	740[1]	740-4[1]	740[1]	740-4[1]	740-6[1]
13	713	713-4	713-8	713-4	713-6
	743[1]	743-4[1]	743-8[1]	743-4[1]	743-6[1]
15	715	715-4	715-8	715-4	715-6
16	—	—	—	—	—
73	—	773-4	773-8	773-4	773-6
74	—	774-4	774-8	774-4	774-6
75	775	—	—	—	—
76	776	—	—	—	—
77	—	—	—	—	—
78	—	—	—	—	—

1. 740, 743, 744 & 746 are freewheeling levers
2. Designates discontinued products



A8231 12/17

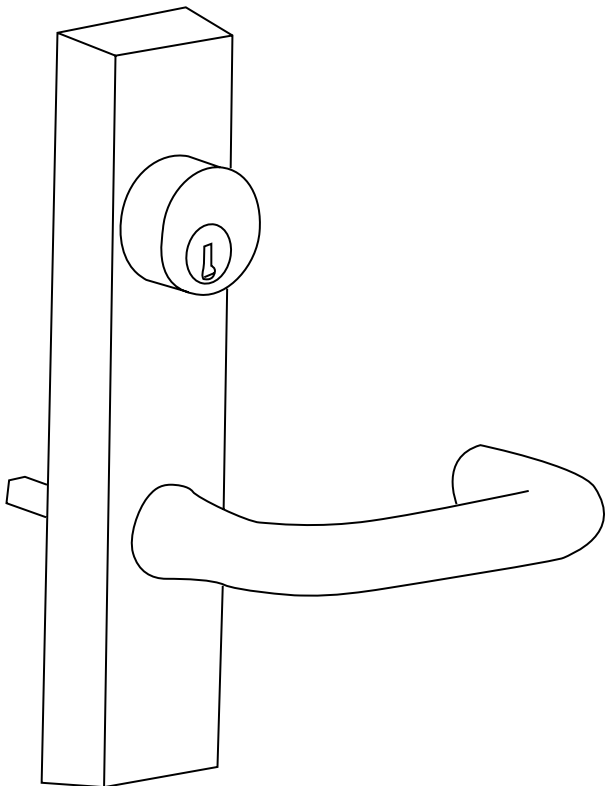
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Exit Devices						
	LS8600 LP8600 LR8600	**8700 FM8700 HC48700 HC8700**	**NB8700**	**SP8700[2] PP8700[2] PR8700[2]**	**8800**	**8888 HC8800**	**8900**
04	—	—	—	—	704	704	704
	—	—	—	—	744[1]	744[1]	744[1]
06	706-6	706	706-8	706-8	706-8	706-8	—
	746-6[1]	746[1]	746-8	746-8[1]	746-8[1]	746-8[1]	—
10	710-6	710	710	710	710	710	710
	740-6[1]	740[1]	740	740[1]	740[1]	740[1]	740[1]
13	713-6	713	—	713-8	713-8	713-8	713
	743-6[1]	743[1]	743-8[1]	743-8[1]	743-8[1]	743-8[1]	743[1]
15	715-6	715	715-8	715-8	715-8	715-8	715
16	—	—	—	—	716	—	716
73	773-6	773	773-8	773-8	—	—	—
74	774-6	774	774-8	774-8	—	—	—
75	—	—	—	—	775-8	775-8	775
76	—	—	—	—	776-8	776-8	776
77	—	—	—	—	777-8	777-8	777
78	—	—	—	—	778-8	778-8	778

1. 740, 743, 744 & 746 are freewheeling levers
2. Designates discontinued products



A8231 12/17

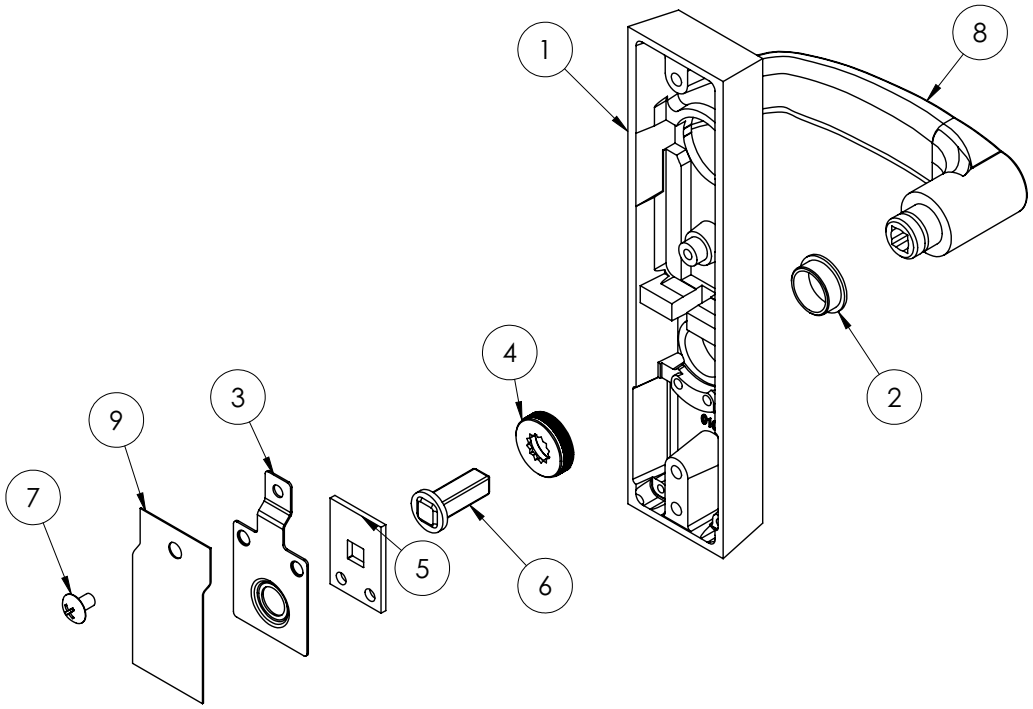
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0427	ET Case (704)	1	No
	97-0429	ET Case (710)	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	97-0522	Hub Plate (704/710)	1	Yes
6	97-0573	Spindle (704/710)	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	—	Lever Handle[1,2]	1	Yes
9	A6407	Information Tag	1	No
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

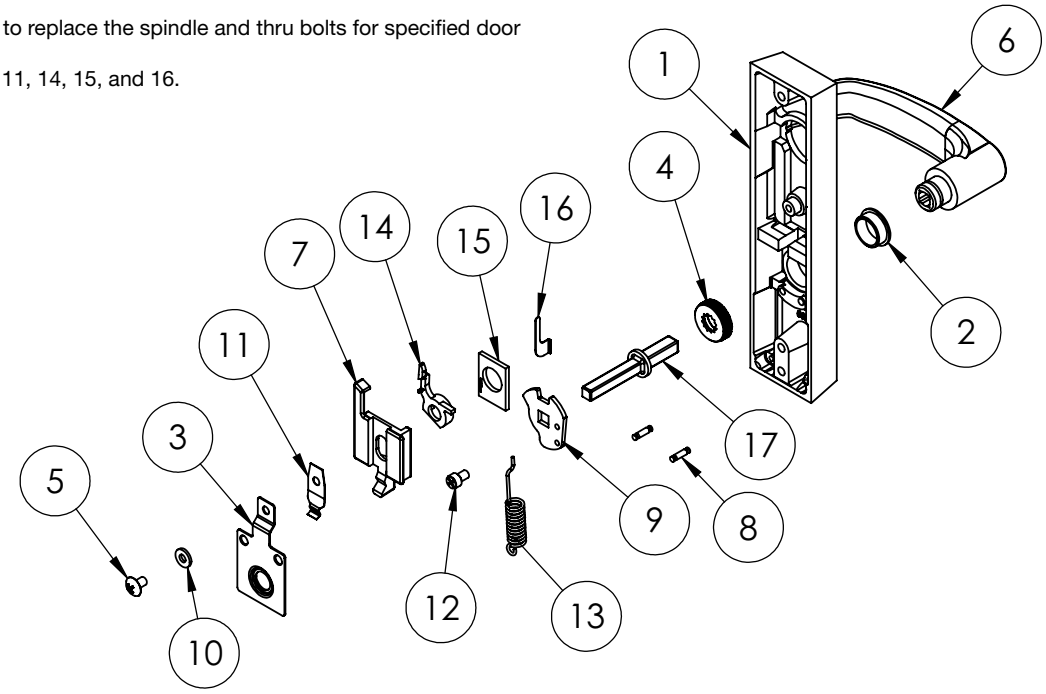
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
Not Shown	—	Cylinder Assembly[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
7	97-0355	Locking Slide (706) (607-2)	1	Yes
	97-0356	Locking Slide (713) (607-1)	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0528	Hub Plate (Std)	1	Yes
10	97-0557	Fusible Link	1	Yes
11	97-0571	Locking Slide Spring	1	Yes
12	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
13	97-0425	Hub Spring (Std)	1	Yes
14	97-0558	Slide Support	1	No
15	97-0563	Spring Support	1	No
16	97-0564	Return Spring	1	No
17	97-0549	Spindle (1 3/4" Door) (730-1)	1	Yes
	97-0550	Spindle (2" Door) (730-2)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-3)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 5, 7, 10, 11, 14, 15, and 16.



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

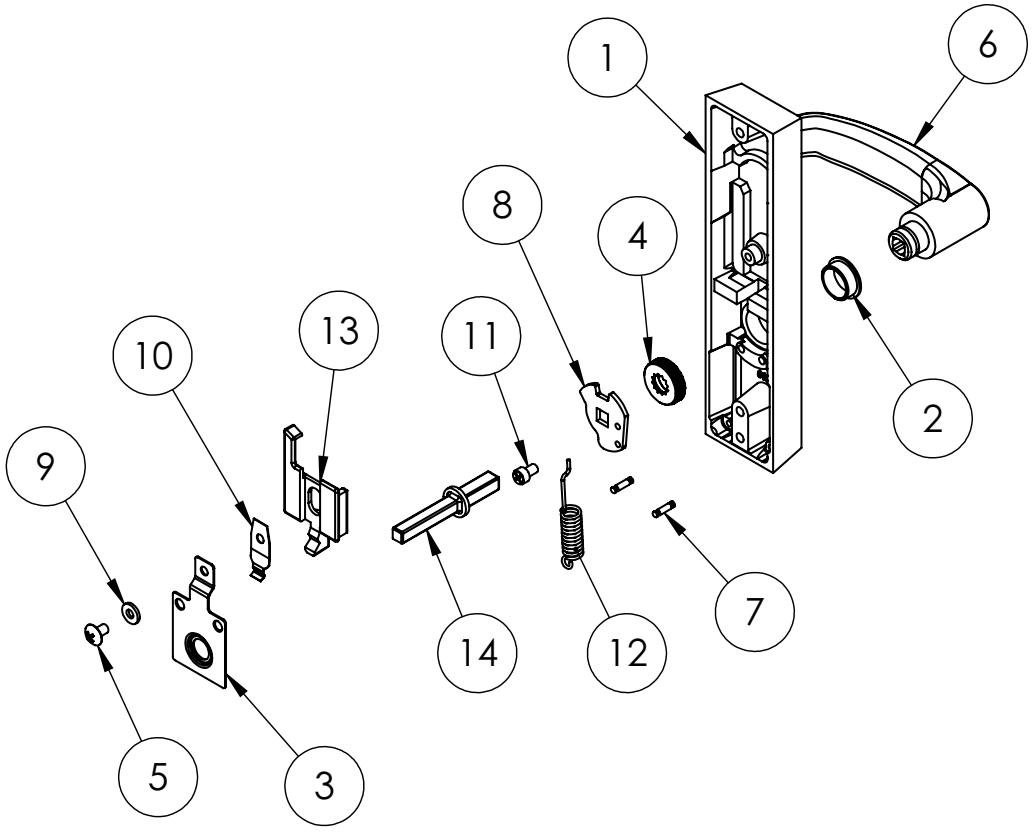
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	730-1	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-2	Spindle Retrofit Kit (2" Door)	1	Yes
	730-3	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

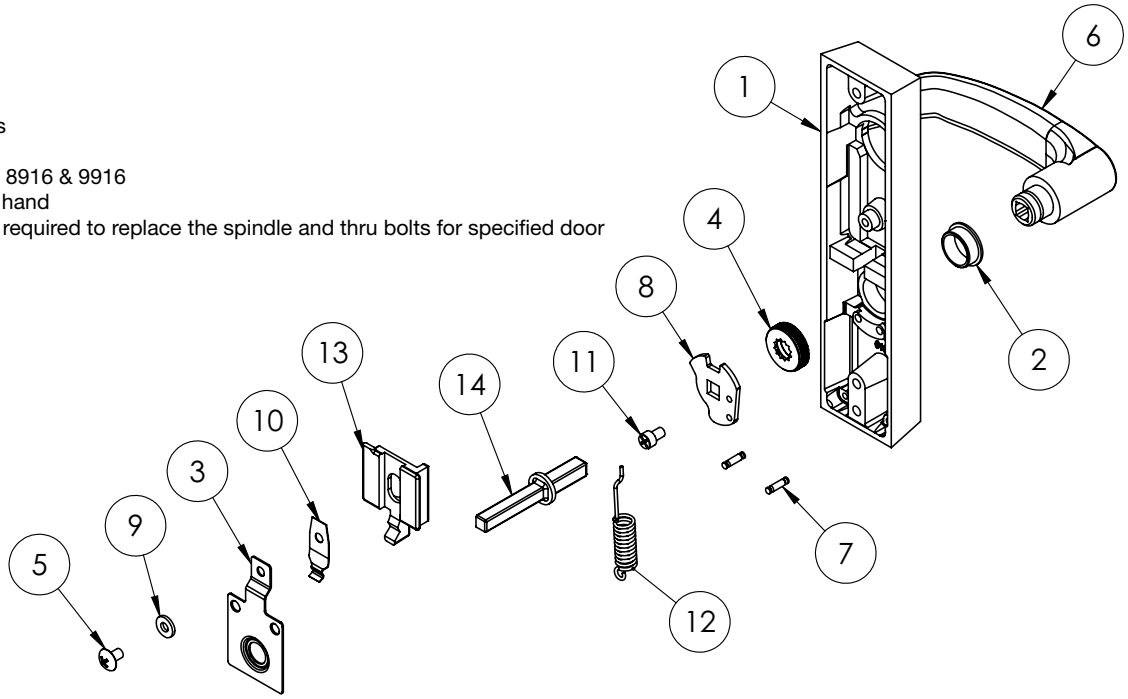
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0427	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
7	01-4507	1/8" X 1/2' Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
Not Shown	—	Cylinder[1,2,2a]	1	Yes
	97-0350	Cylinder Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	13-0086	Backplate (8816 Only)	1	Yes
	13-0074	Connecting Screw (8816 Only)	2	Yes
	13-0075	Connecting Screw (8816 Only) (2 1/2" Door And Over)	2	Yes
	13 97-0439	Locking Slide (716)	1	Yes
14	97-0549	Spindle (1 3/4" Door) (730-1)	1	Yes
	97-0550	Spindle (2" Door) (730-2)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-3)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	1	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	1	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	1	Yes

1. Specify finish
2. Specify cylinder size
2a. By keying Requirements
2b. #34 Cylinder for 8816
#46 Mortise cylinder for 8916 & 9916
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

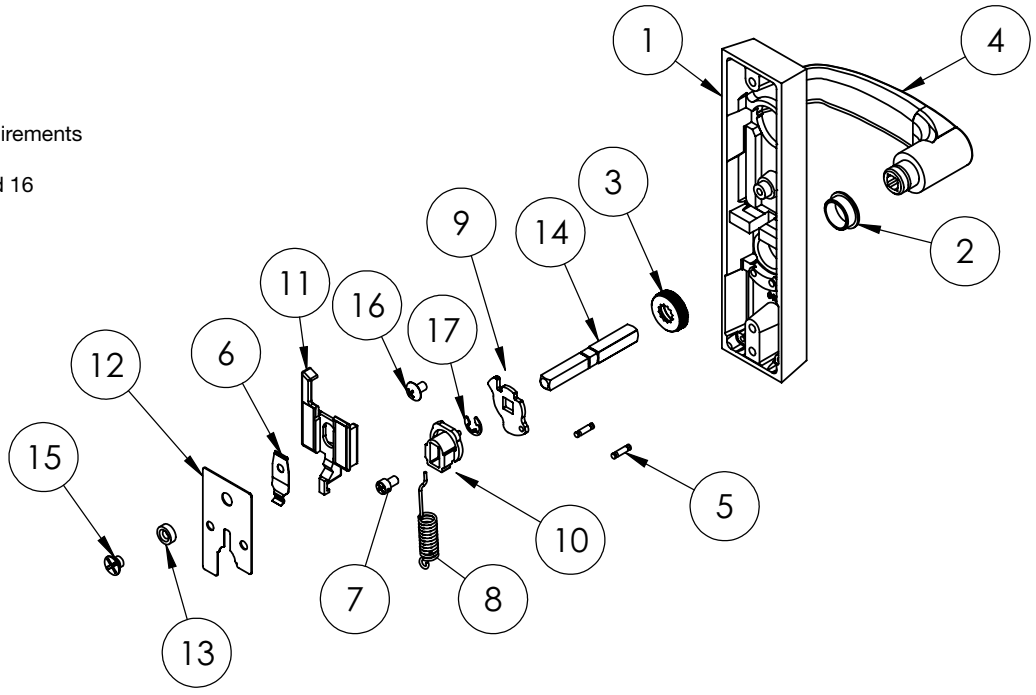
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0347	Locking Slide Spring	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	97-0571	Locking Slide Spring		Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0478	Lower Hub Plate	1	Yes
10	97-0479	Spindle Lock	1	Yes
11	97-0475	Locking Slide (743)	1	Yes
12	97-0581	Retaining Plate	1	Yes
13	97-0582	Spacer	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	01-1479	Cr-Fhms #10-32 X 1/2"	1	Yes
16	01-1183	Ct-Thms #10-32 X 5/16"	1	Yes
17	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 6, 11, and 16



A8231 12/17

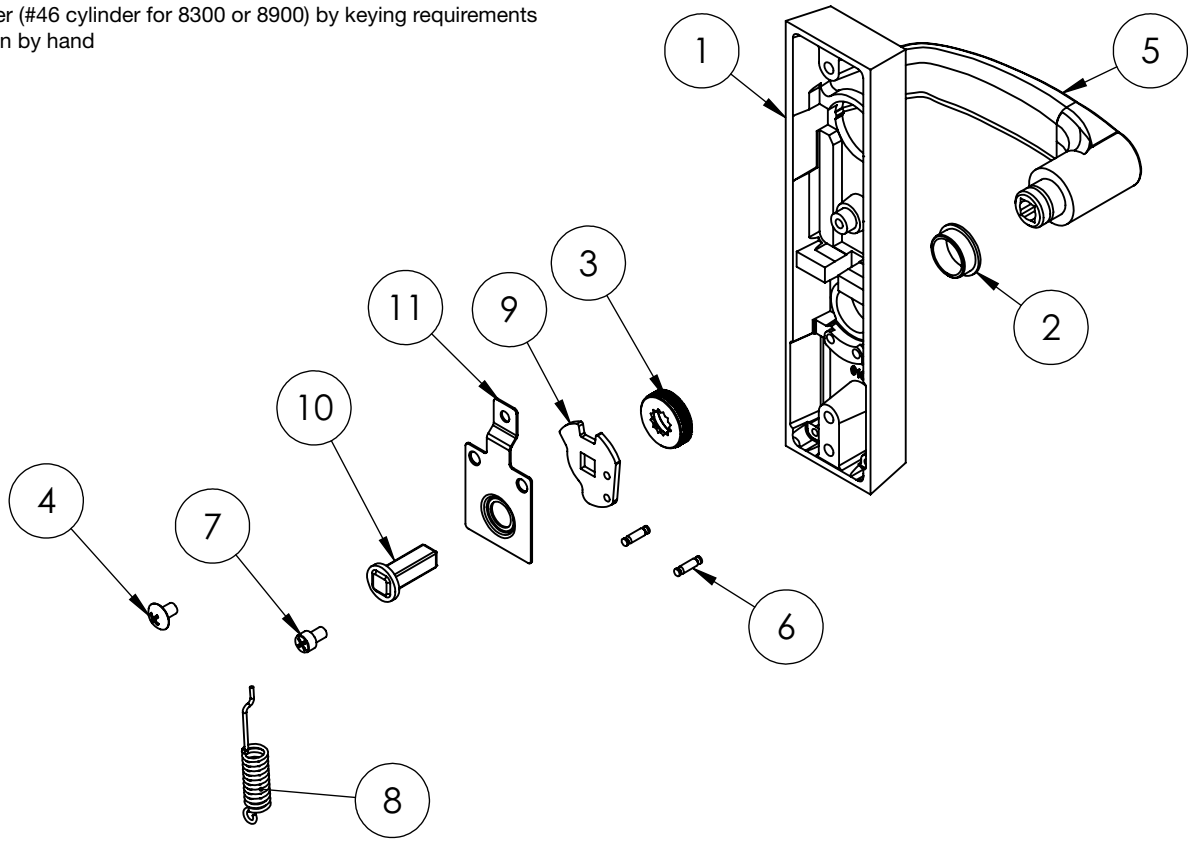
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case (740)	1	No
	97-0427	ET Case (744)	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
5	—	Lever Handle[1,2]	1	Yes
6	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0528	Hub Plate	1	Yes
10	97-0573	Spindle	1	Yes
11	68-1393	Retaining Plate	1	Yes
Not Shown	—	Rim Cylinder (744 Only)[1,2]	1	Yes
	13-0086	Backplate (744 Only)	1	Yes
	13-0074	Connecting Screw (744 Only)	2	Yes
	13-0075	Connecting Screw (744 Only) (2 1/2" Door And Over)	2	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #34 cylinder (#46 cylinder for 8300 or 8900) by keying requirements
3. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

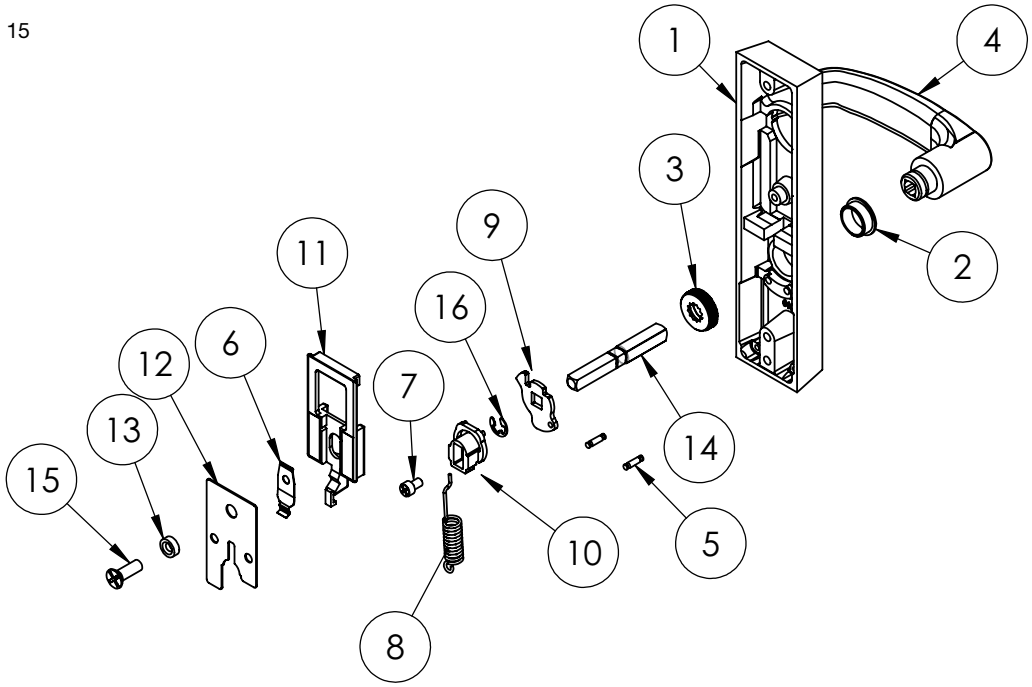
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	97-0347	Locking Slide Spring	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	97-0571	Locking Slide Spring W/ Bl Dyk	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0478	Lower Hub Plate	1	Yes
10	97-0479	Spindle Lock	1	Yes
11	97-0476	Locking Slide (746 Function)	1	Yes
12	97-0581	Retaining Plate	1	Yes
13	97-0582	Spacer	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
16	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 6, 11, and 15



A8231 12/17

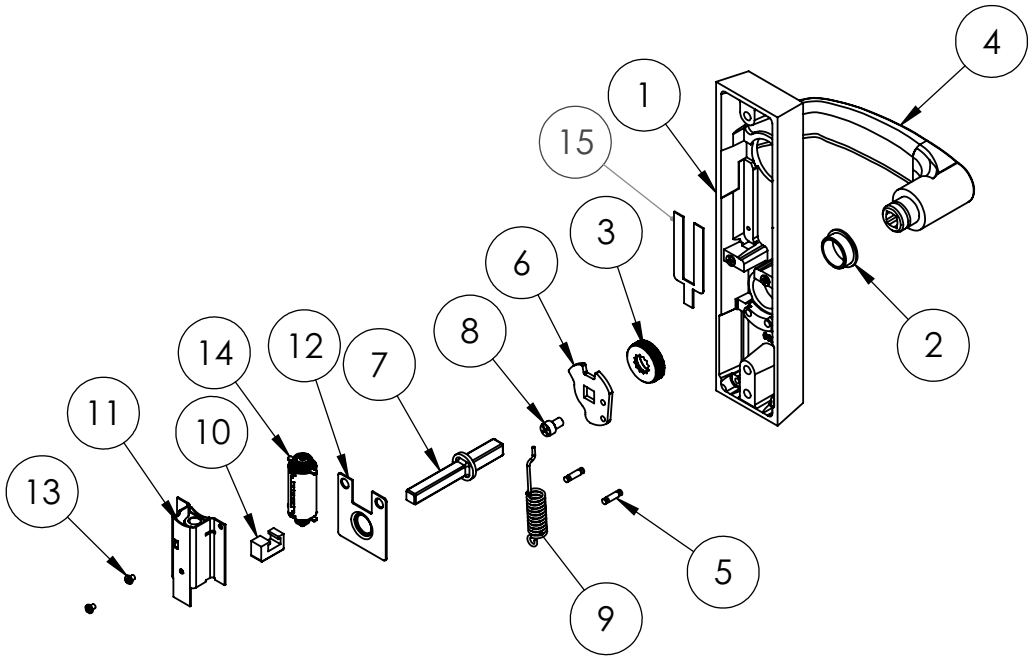
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0528	Hub Plate	1	Yes
7	97-0549	Spindle (1 3/4" Door)	1	
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	
8	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0329	Locking Tail	1	Yes
11	97-3932	Solenoid Cover Assembly (Fail Secure)	1	Yes
12	68-1402	Retainer Plate, Electrical Function	1	Yes
13	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
14	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
15	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	

1. Specify finish
2. Specify lever design by hand



A8231 12/17

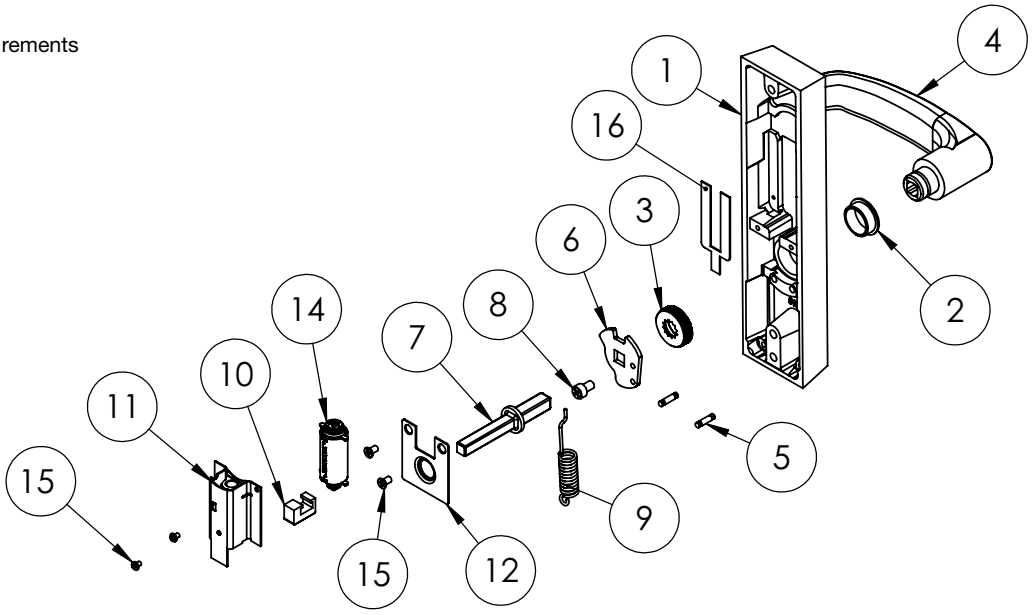
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	97-0528	Hub Plate	1	Yes
7	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	—	Cylinder[1,3]	1	Yes
	13-0086	Backplate	1	Yes
	13-0074	Connecting Screw	2	Yes
	13-0075	Connecting Screw (2 1/2" Door And Over)	2	Yes
8	01-1182	CR-CHMS #10-32 X .297	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0329	Locking Tail	1	Yes
11	97-3932	Solenoid Cover	1	Yes
12	68-1402	Retainer Plate, Electrical Function	1	Yes
13	01-1154	#6-32 X 1/4" PH Flat Undercut Ms	2	Yes
14	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
15	01-4560	#3-48 X 1/8" Pan CR-Ohms	2	Yes
16	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand
3. Specify #46 cylinder by keying requirements



A8231 12/17

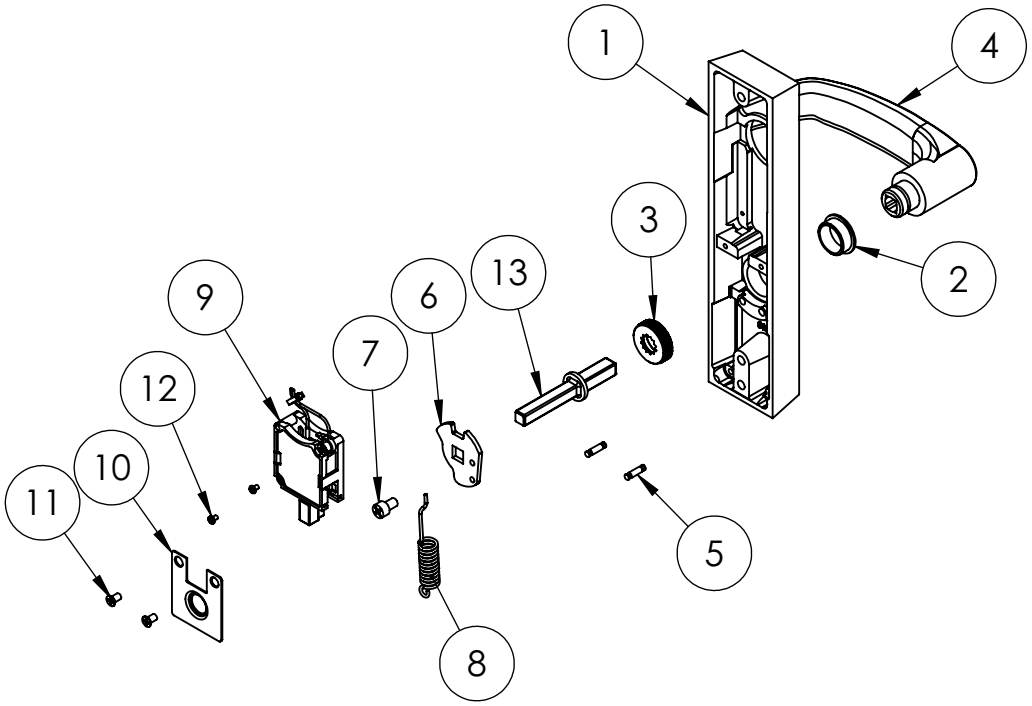
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	Electric ET Case W/ Cylinder Prep	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
Not Shown	—	Cylinder[1,2]	1	Yes
6	97-0528	Hub Plate (Std)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #46 cylinder by keying requirements
3. Specify lever design by hand



A8231 12/17

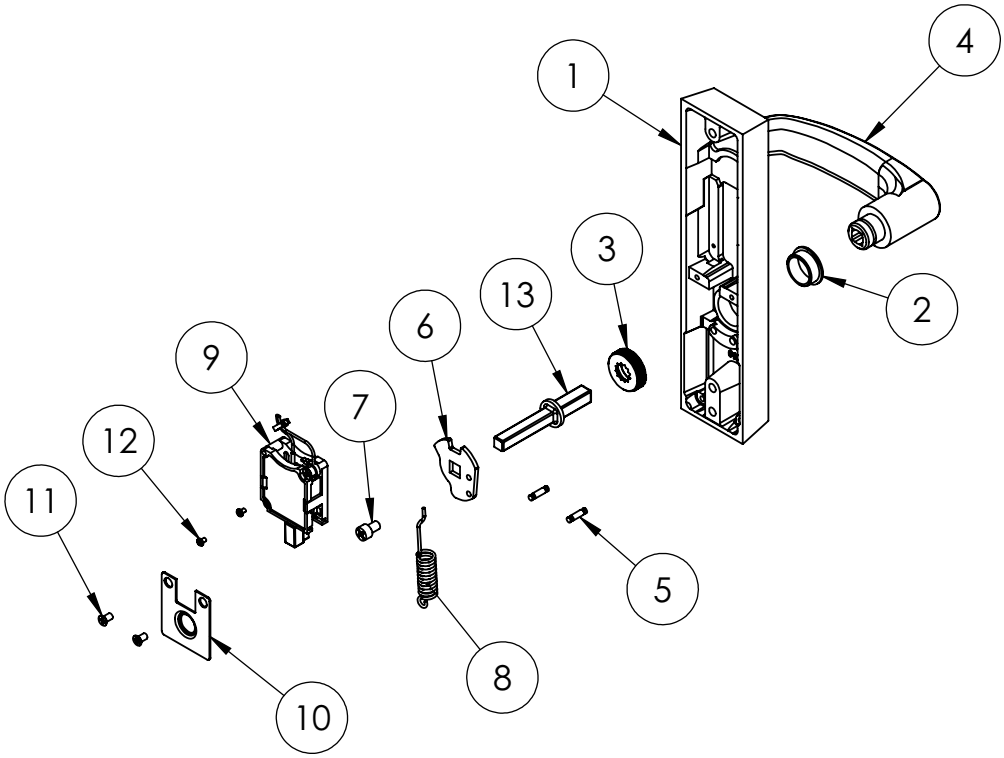
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	Electric ET Case W/O Cylinder Prep[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0528	Hub Plate (Std)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

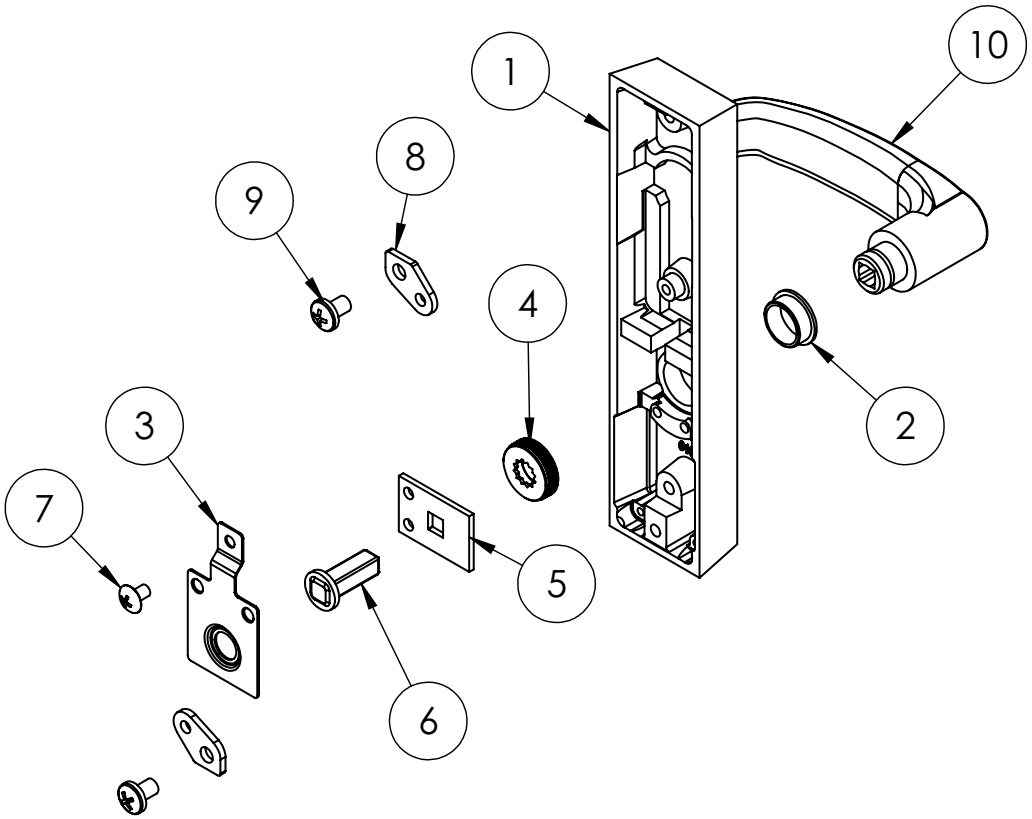
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	97-0522	Hub Plate (704/710)	1	Yes
6	97-0573	Spindle (704/710)	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	68-0853	Bracket	2	Yes
9	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
10	—	Lever Handle[1,2]	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 3 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

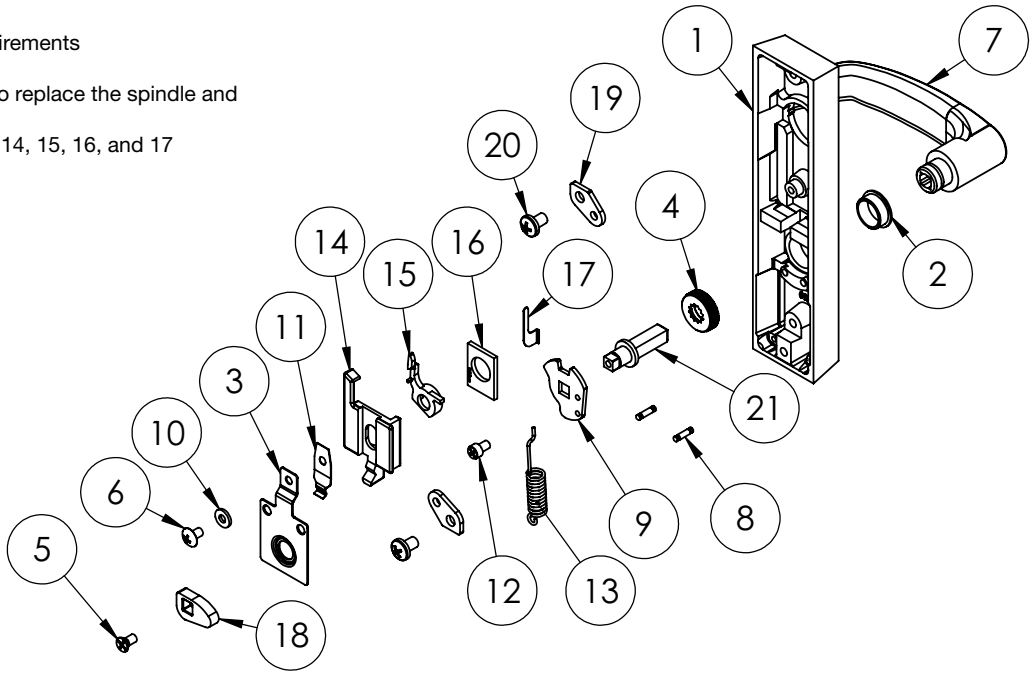
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1027	Ph Fl U'cut Ms #10-24 X 3/8"	1	Yes
6	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
7	—	Lever Handle[1,3]	1	Yes
Not Shown	—	Cylinder Assembly[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0528	Hub Plate (Std)	1	Yes
10	97-0557	Fusible Link	1	Yes
11	97-0571	Locking Slide Spring	1	Yes
12	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
13	97-0425	Hub Spring (Std)	1	Yes
14	97-0355	Locking Slide (706)	1	Yes
	97-0356	Locking Slide (713)	1	Yes
15	97-0558	Slide Support	1	No
16	97-0563	Spring Support	1	No
17	97-0564	Return Spring	1	No
18	68-0852	Cam 700-4	1	Yes
19	68-0853	Bracket	2	Yes
20	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
21	97-0549	Spindle (1 3/4" Door) (730-4)	1	Yes
	97-0550	Spindle (2" Door) (730-5)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-6)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 6, 10, 11, 14, 15, 16, and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

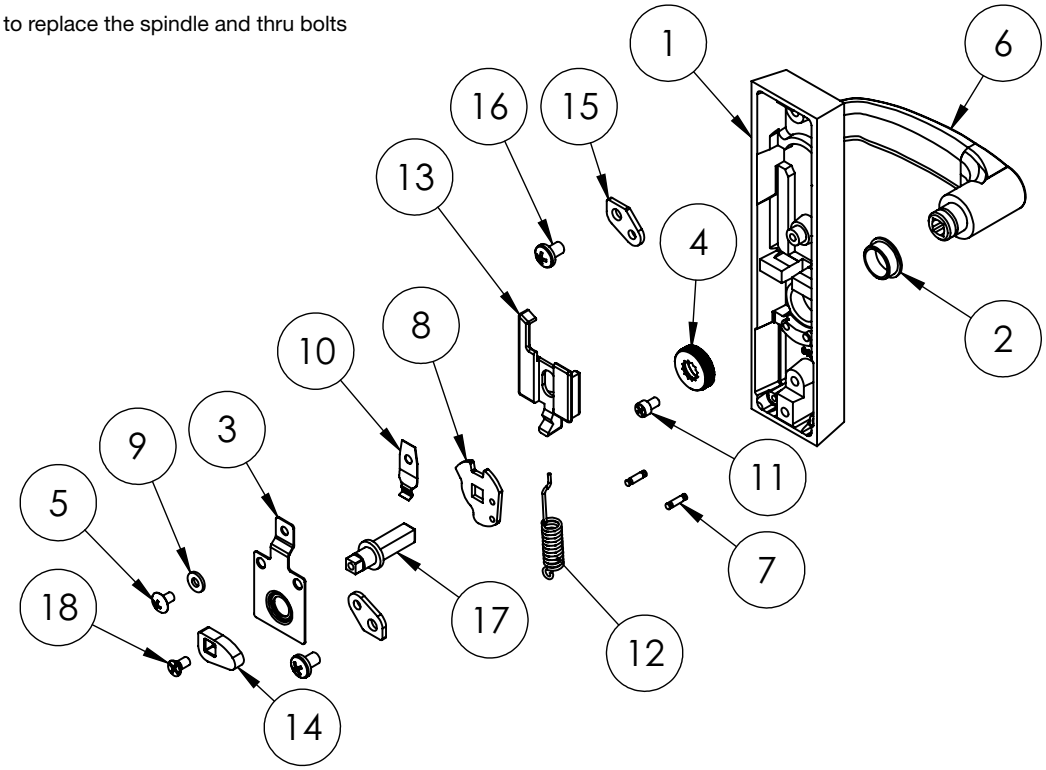
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	68-0852	Cam 700-4	1	Yes
15	68-0853	Bracket	2	Yes
16	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
17	730-4	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-5	Spindle Retrofit Kit (2" Door)	1	Yes
	730-6	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
18	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-30 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

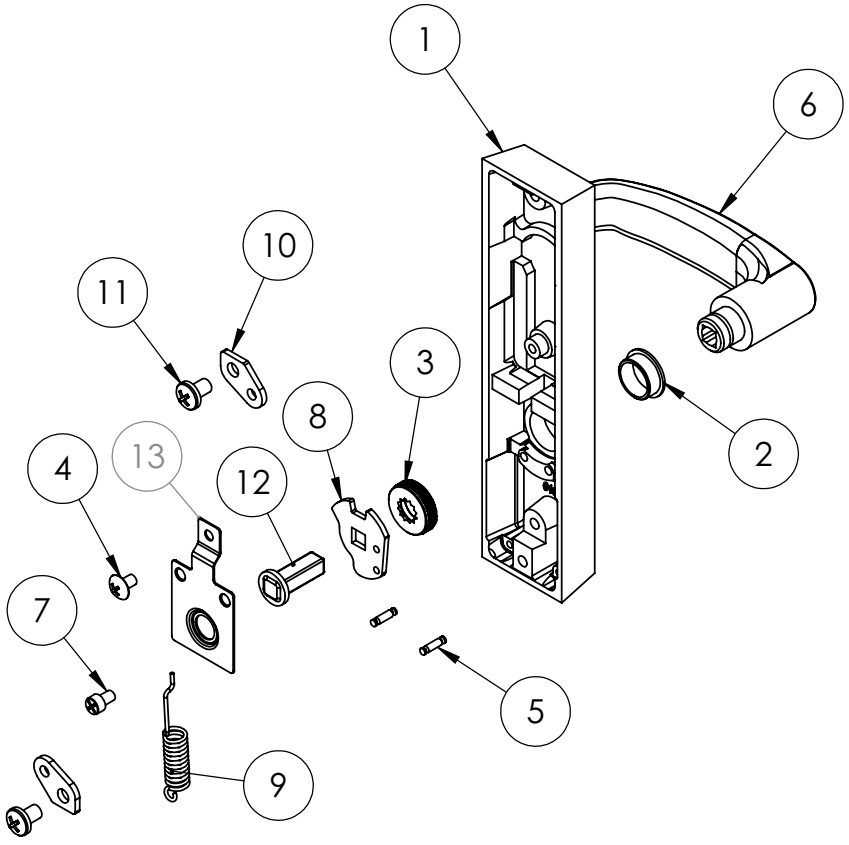
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,2]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0528	Hub Plate	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	68-0853	Bracket	2	Yes
11	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
12	97-0573	Spindle	1	Yes
13	68-1393	Retaining Plate	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

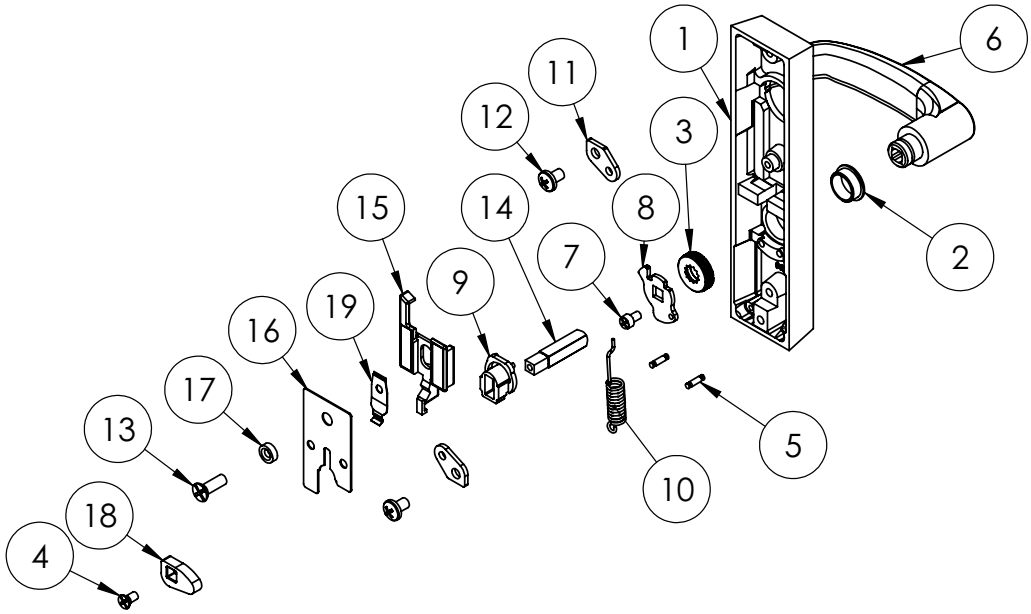
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,3]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
9	97-0479	Spindle Lock	1	Yes
10	97-0425	Hub Spring (Std)	1	Yes
11	68-0853	Bracket	2	Yes
12	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	2	Yes
13	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
14	97-3098	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3099	Spindle Assembly (2" Door)	1	Yes
	97-3100	Spindle Assembly (2 1/4" Door)	1	Yes
15	97-0475	Locking Slide (743)	1	Yes
16	97-0581	Retaining Plate	1	Yes
17	97-0582	Spacer	1	Yes
18	68-0852	Cam 700-4	1	Yes
19	97-0347	Locking Slide Spring	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 13, 15, 17 and 19



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

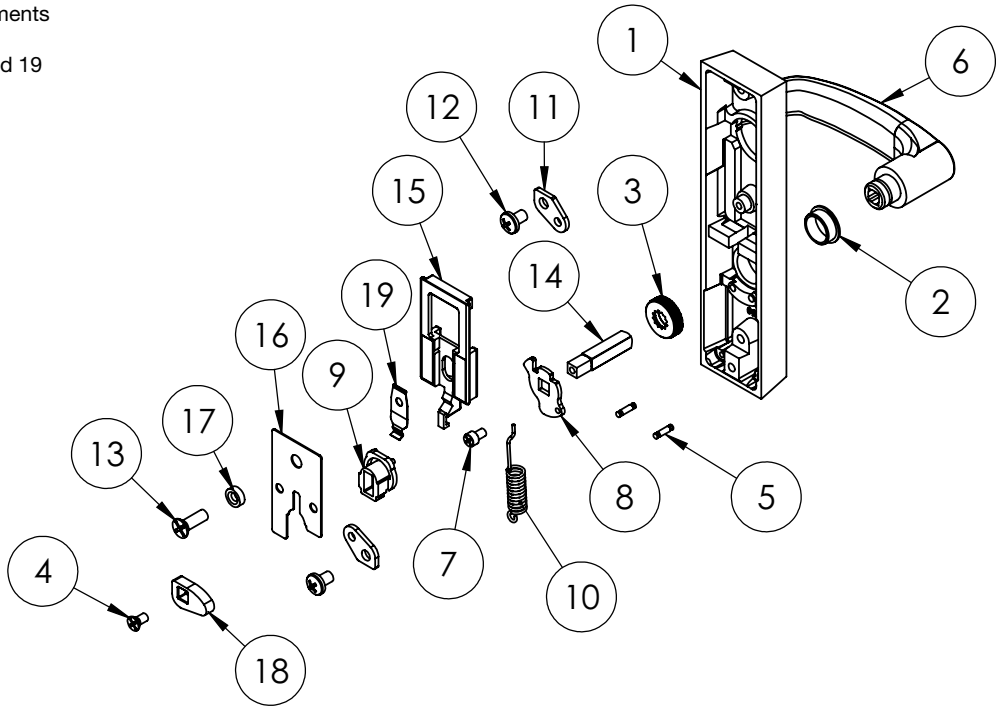
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap	1	Yes
4	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,3]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
9	97-0479	Spindle Lock	1	Yes
10	97-0425	Hub Spring (Std)	1	Yes
11	68-0853	Bracket	2	Yes
12	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	2	Yes
13	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	97-0476	Locking Slide (746)	1	Yes
16	97-0581	Retaining Plate	1	Yes
17	97-0582	Spacer	1	Yes
18	68-0852	Cam 700-4	1	Yes
19	97-0347	Locking Slide Spring	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 13, 15, 17 and 19



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

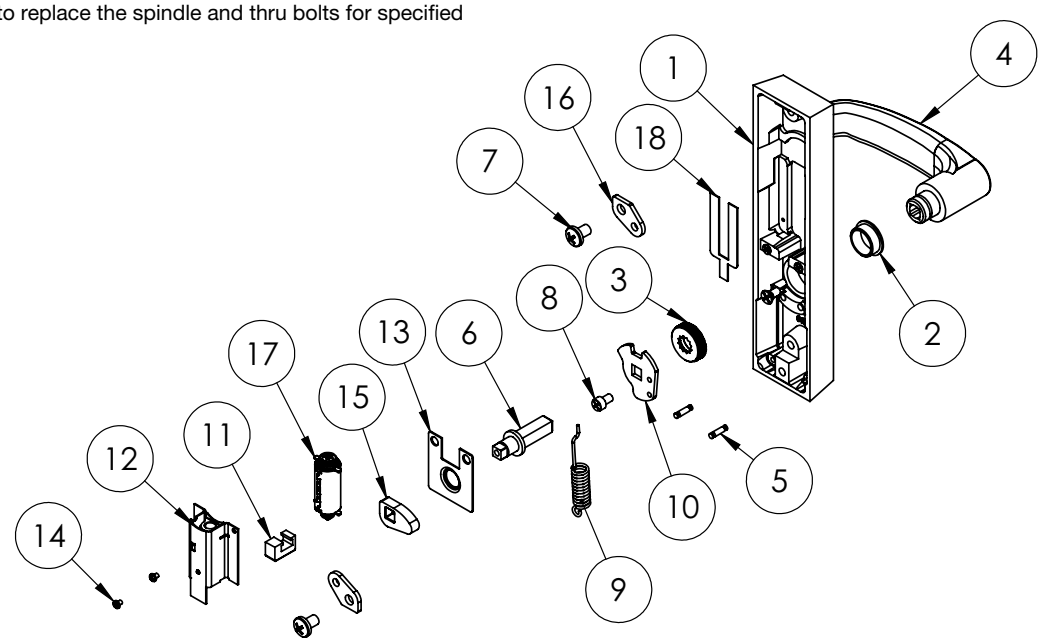
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0437	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	730-4	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-5	Spindle Retrofit Kit (2" Door)	1	Yes
	730-6	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
7	01-1478	Cr Pan Hd Mach Screw #1/4 X 3/8"	2	Yes
8	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0528	Hub Plate	1	Yes
11	97-0329	Locking Tail	1	Yes
12	97-3932	Solenoid Cover Assembly (Fail Secure)	1	Yes
13	68-1402	Retainer Plate, Electrical Function	1	Yes
14	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
15	68-0852	Cam 700-4	1	Yes
16	68-0853	Bracket	2	Yes
17	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
18	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

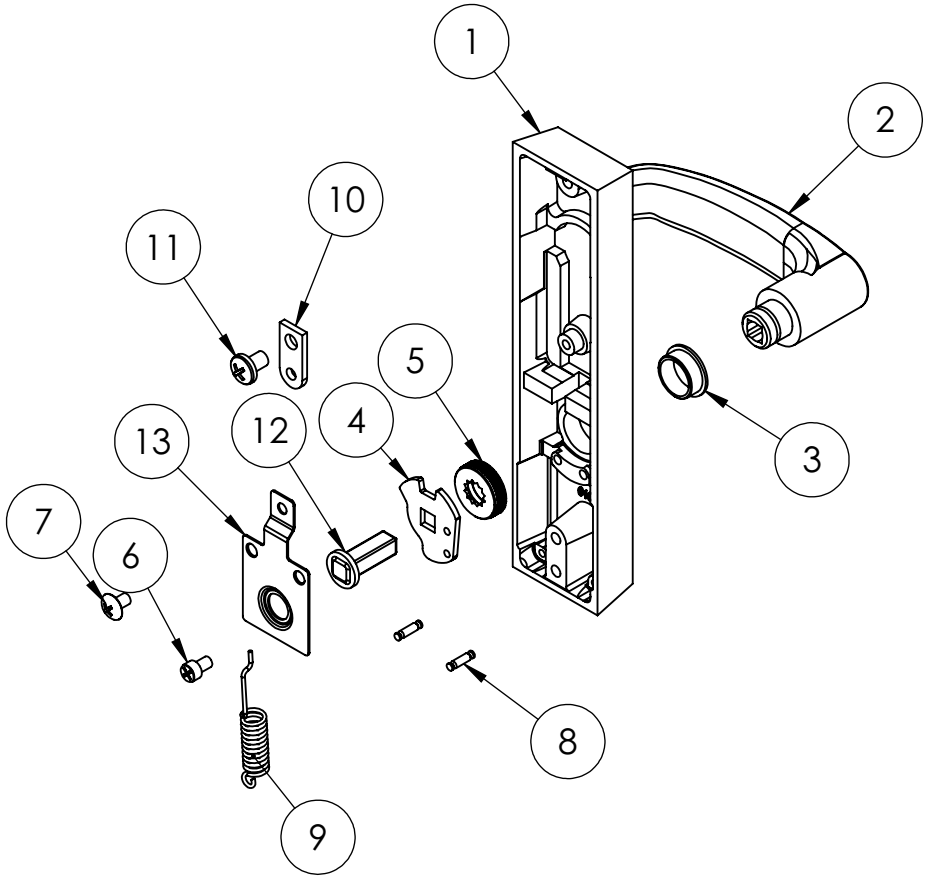
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0523	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0528	Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	1	Yes
12	97-0573	Spindle	1	Yes
13	68-1393	Retaining Plate	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

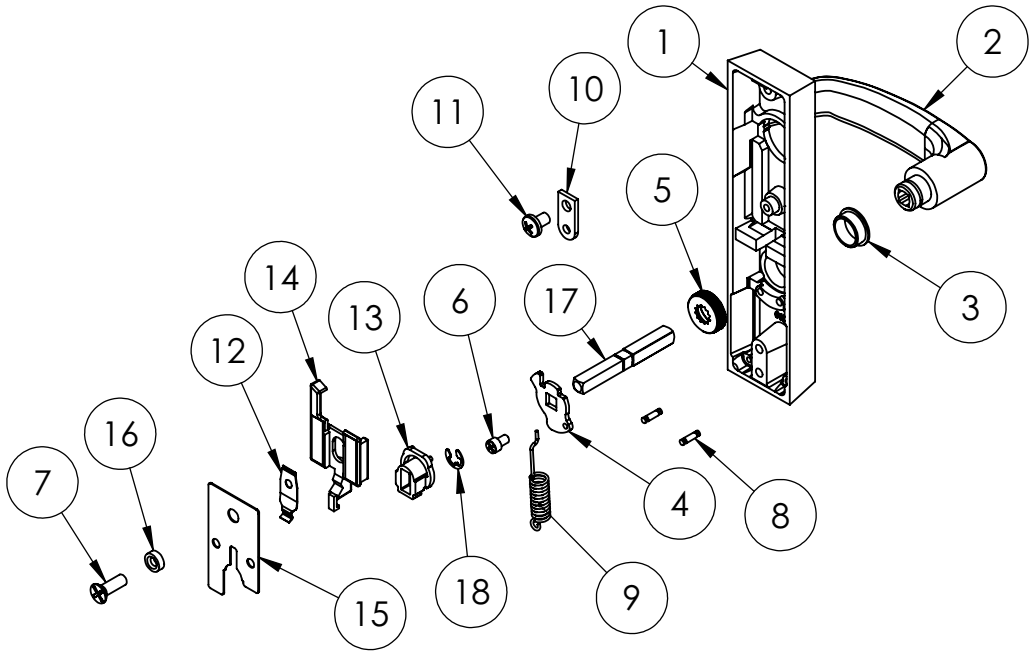
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0524	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1,3]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0478	Lower Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
8	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0380	Cylinder Nut	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0479	Spindle Lock	1	Yes
14	97-0475	Locking Slide (743)	1	Yes
15	97-0581	Retaining Plate	1	Yes
16	97-0582	Spacer	1	Yes
17	97-3092	Spindle Assembly	1	Yes
18	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 700-6 ET control is only available for 1-3/4" doors

Note: 607 kit contains items 7, 12, 14 and 16



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

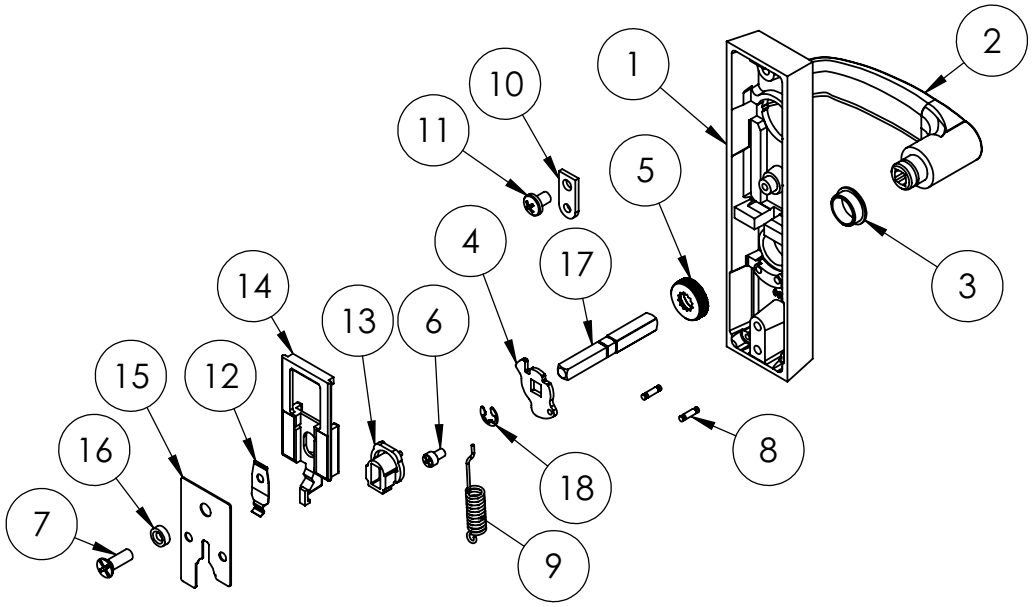
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0524	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1,3]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0478	Lower Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0479	Spindle Lock	1	Yes
14	97-0526	Locking Slide (746-6)	1	No
15	97-0581	Retaining Plate	1	Yes
16	97-0582	Spacer	1	Yes
17	97-3092	Spindle Assembly	1	Yes
18	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 700-6 ET control is only available for 1-3/4" doors

Note: 607 kit includes items 7, 12, 14 and 16



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

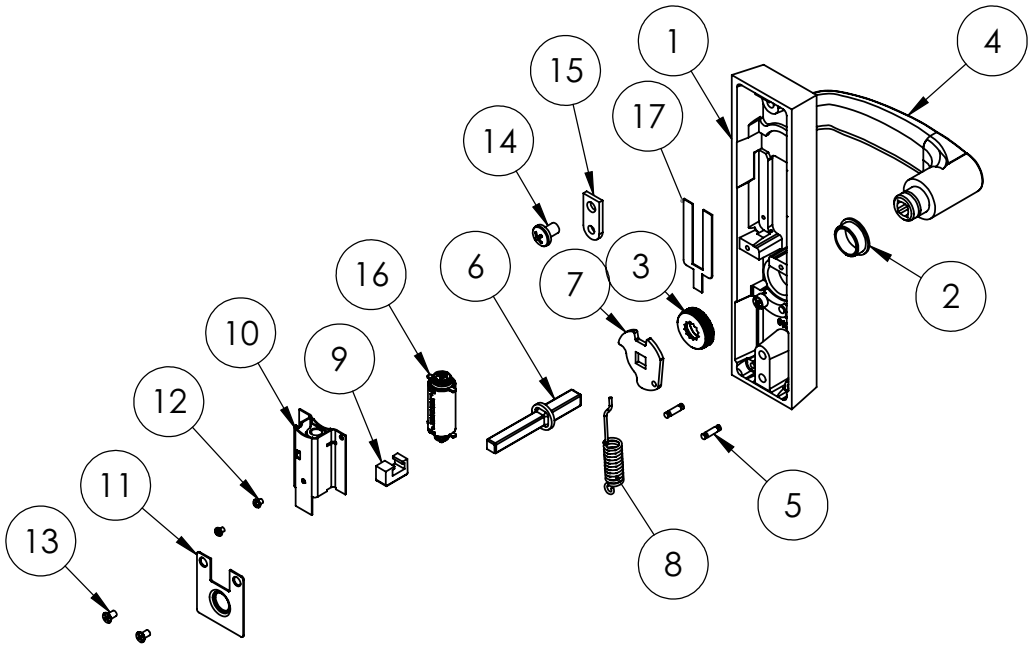
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0525	ET Case, Drop Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0549	Spindle (Lockable 700 And 700-6)	1	Yes
7	97-0480	Locking Piece For -6 And -8	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0329	Locking Tail	1	Yes
10	97-3932	Solenoid Cover Assembly	1	Yes
11	68-1402	Retainer Plate, Electrical Function	1	Yes
12	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
13	01-1154	CR-FHMS #6-32 X 1/4"	2	Yes
14	01-1478	CR Pan Hd Mach Screw #1/4-20 X 3/8"	1	Yes
15	68-1254	Extension Bracket	1	Yes
16	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
17	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 700-6 ET control is only available for 1 3/4" doors



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

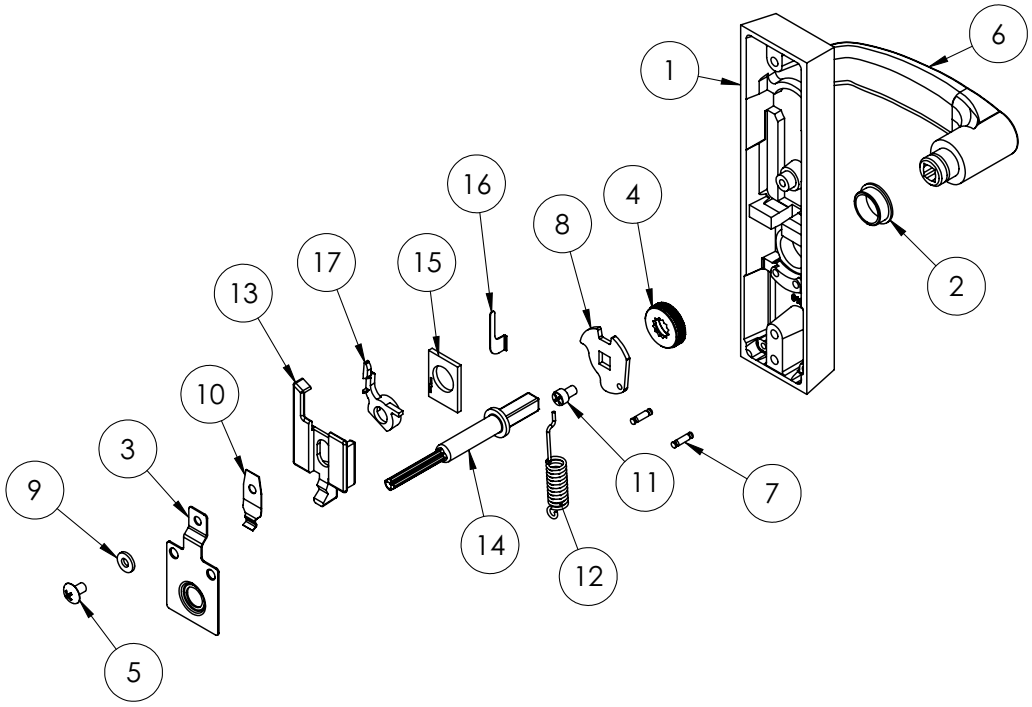
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
7	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
8	97-0480	Locking Piece For -6 And -8	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0355	Locking Slide (706)	1	Yes
	97-0356	Locking Slide (713)	1	Yes
14	97-0541	Spindle (Cross)	1	Yes
15	97-0563	Spring Support	1	No
16	97-0564	Return Spring	1	No
17	97-0558	Slide Support	1	No
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 5, 9, 10, 13, 15, 16, and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

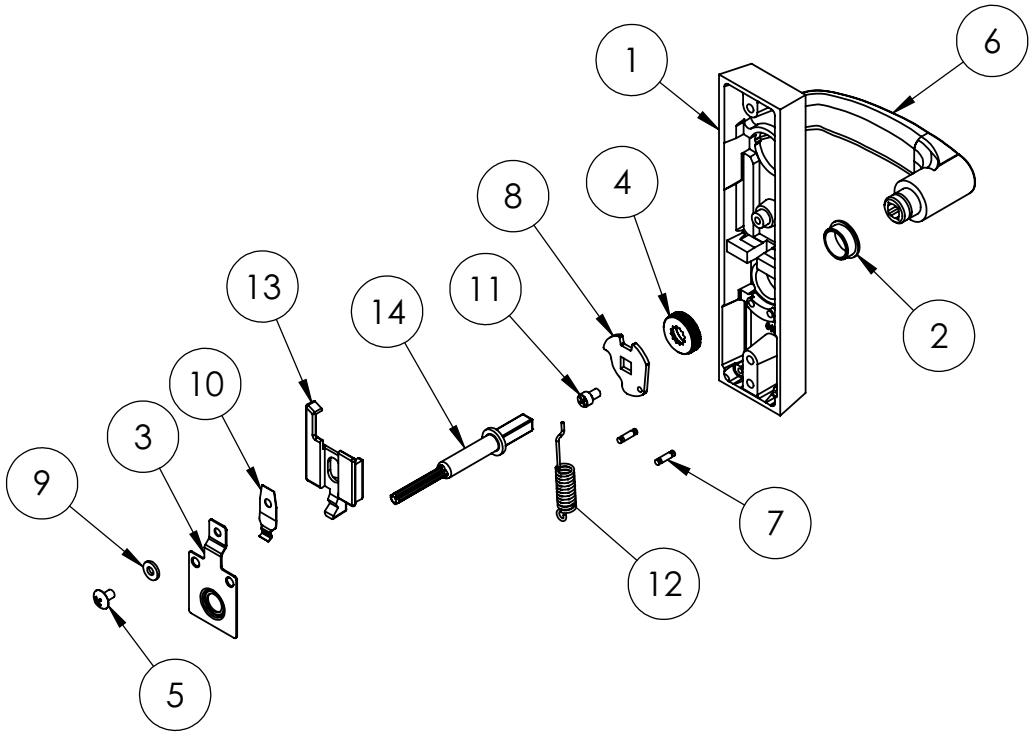
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
8	97-0480	Locking Piece For -6 And -8	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	730-7	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-8	Spindle Retrofit Kit (2" Door)	1	Yes
	730-9	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

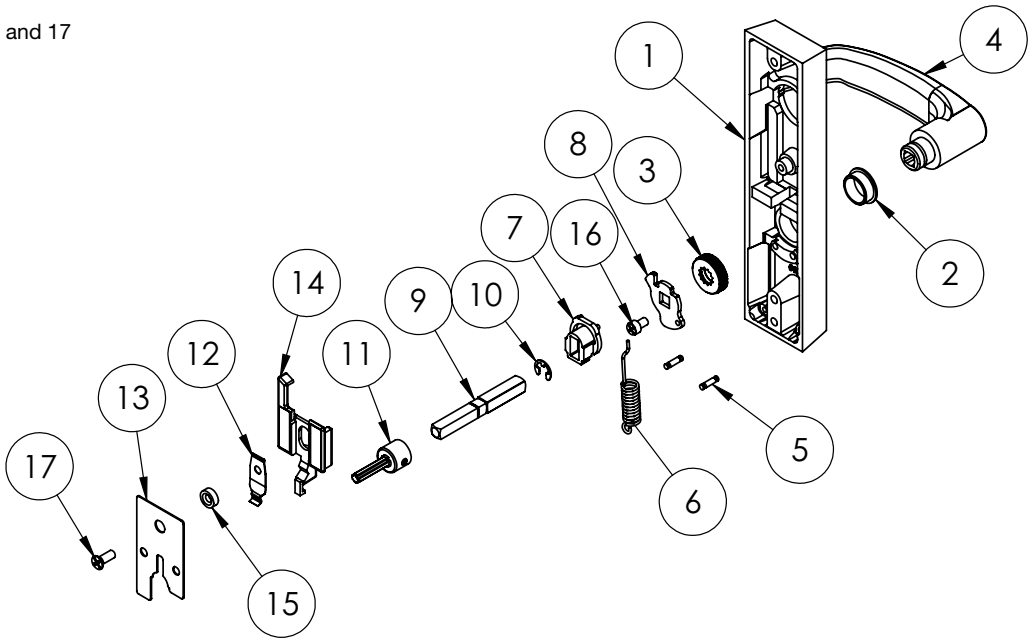
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0425	Hub Spring (Std)	1	Yes
7	97-0479	Spindle Lock	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
9	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
10	97-0527	E Clip 0.312 Shaft	1	Yes
11	68-3671	Spindle Adapter	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0581	Retaining Plate	1	Yes
14	97-0475	Locking Slide (743)	1	Yes
15	97-0582	Spacer	1	Yes
16	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
17	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 12, 14, 15 and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

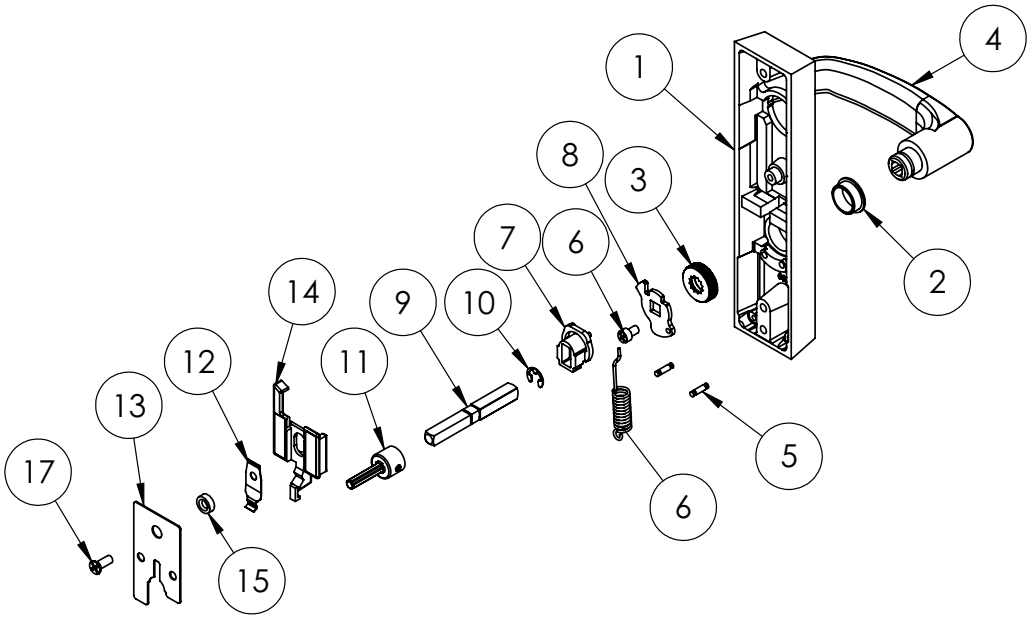
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0425	Hub Spring (Std)	1	Yes
7	97-0479	Spindle Lock	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
9	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
10	97-0527	E Clip 0.312 Shaft	1	Yes
11	68-3671	Spindle Adapter	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0581	Retaining Plate	1	Yes
14	97-0476	Locking Slide (746 Function)	1	Yes
15	97-0582	Spacer	1	Yes
16	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
17	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 12, 14, 15 and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

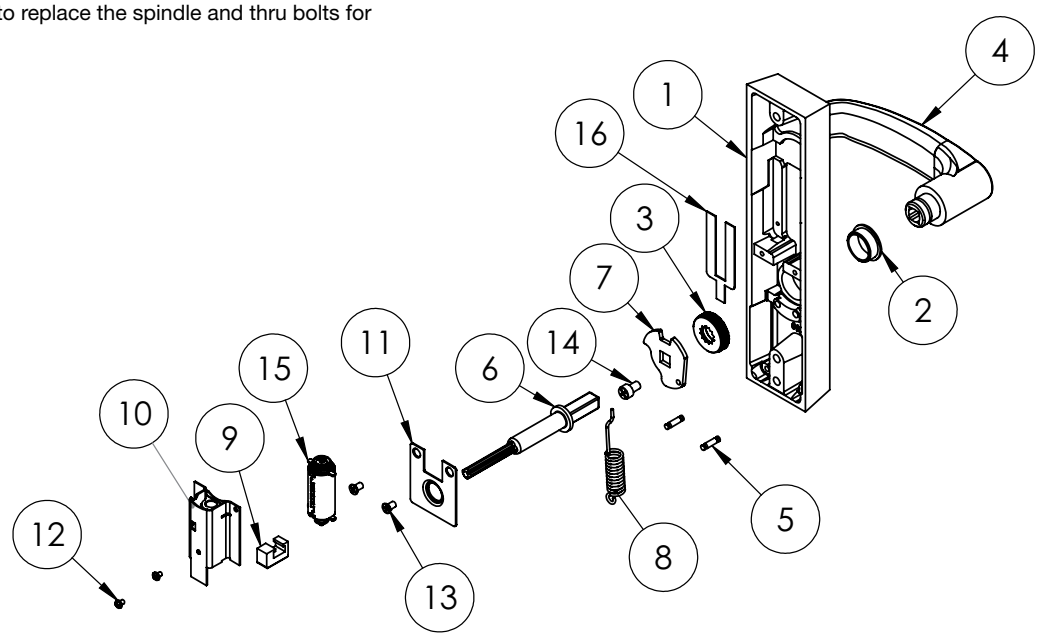
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
Not Shown	730-7	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-8	Spindle Retrofit Kit (2" Door)	1	Yes
	730-9	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
6	97-0541	Spindle	1	Yes
7	97-0480	Lower Hub Plate	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0329	Locking Tail	1	Yes
10	97-3932	Solenoid Cover Assembly	1	Yes
11	68-1402	Retainer Plate, Electrical Function	1	Yes
12	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
13	01-1154	Cr-Fhms #6-32 X 1/4"	2	Yes
14	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
15	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
16	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

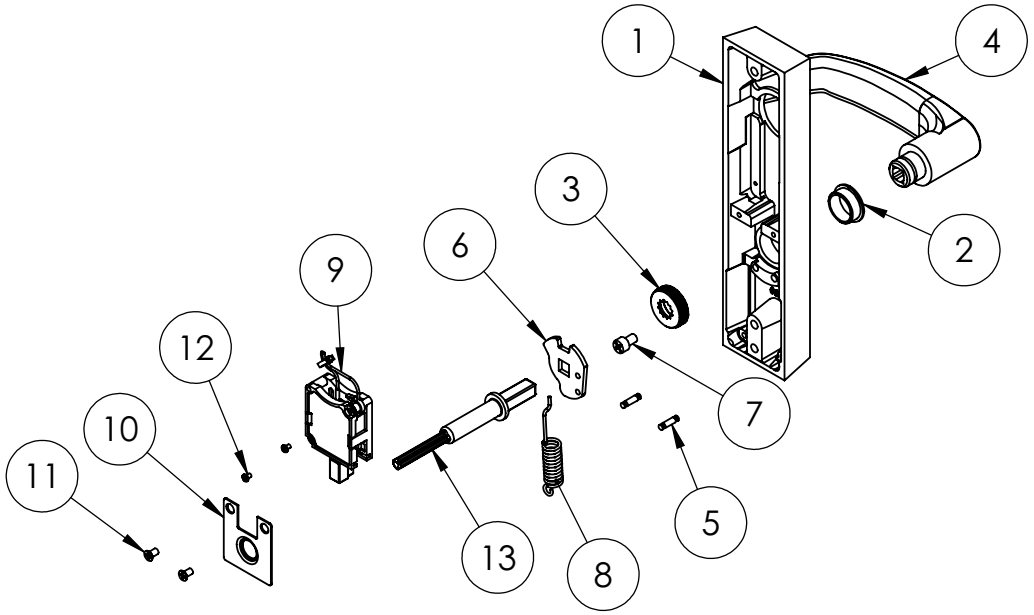
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	Electric ET Case W/ Cylinder Prep	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0480	Hub Plate (700-8)	1	Yes
7	01-1182	CR-CHMS #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0541	Spindle (Lockable 700-8)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

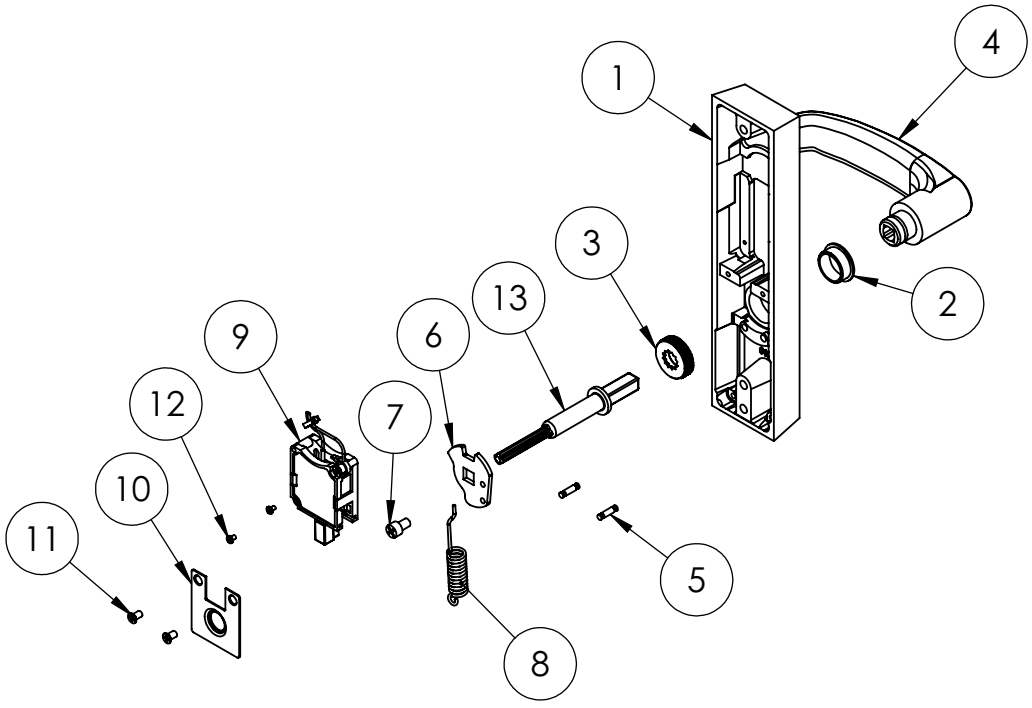
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	Electric ET Case W/O Cylinder Prep[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0480	Hub Plate (700-8)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0541	Spindle (Lockable 700-8)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

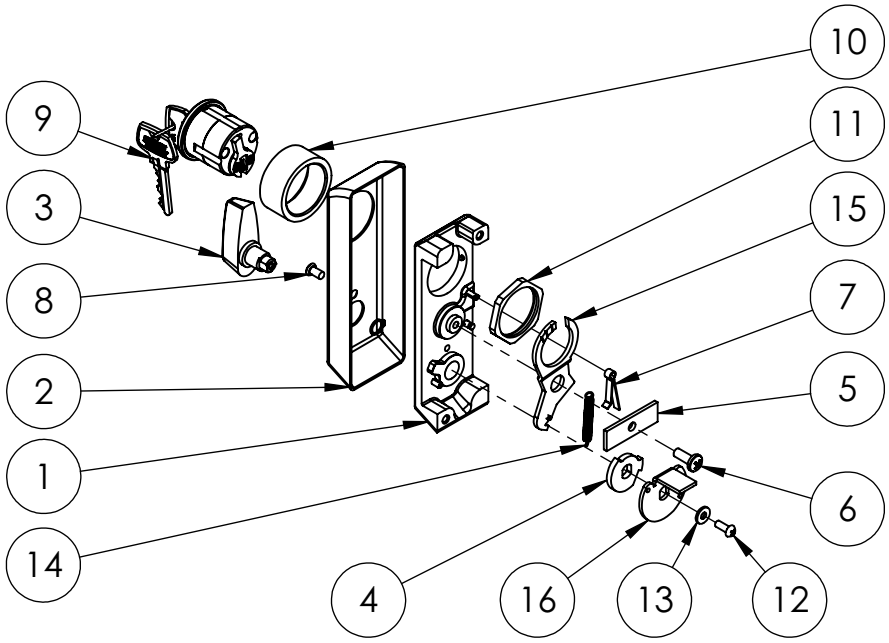
Auxiliary Controls
106
113
31-106
31-113

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2093*	Standard	Yes
Classroom	94-2094*		Yes
Night Latch	94-2426*	Cladding	Yes
Classroom	94-2427*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2089	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2121	Turn Lever Assembly*	1	Yes
4	94-0110	Cam	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	01-3582	#6-32 x 3/8 RHMS	1	Yes
13	01-0204	#6-32 x 3/8 Flat Washer	1	Yes
14	94-0109	Extension Spring	1	Yes
15	94-0114	Locking Lever	1	Yes
	94-2249	Locking Lever & Pin Assembly	1	Yes
16	94-2087	Lever Assembly	1	Yes
	94-2419	Lever Assembly	1	Yes
17	94-2448	H1 Aux Control Adapter Pack	1	Yes
18	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

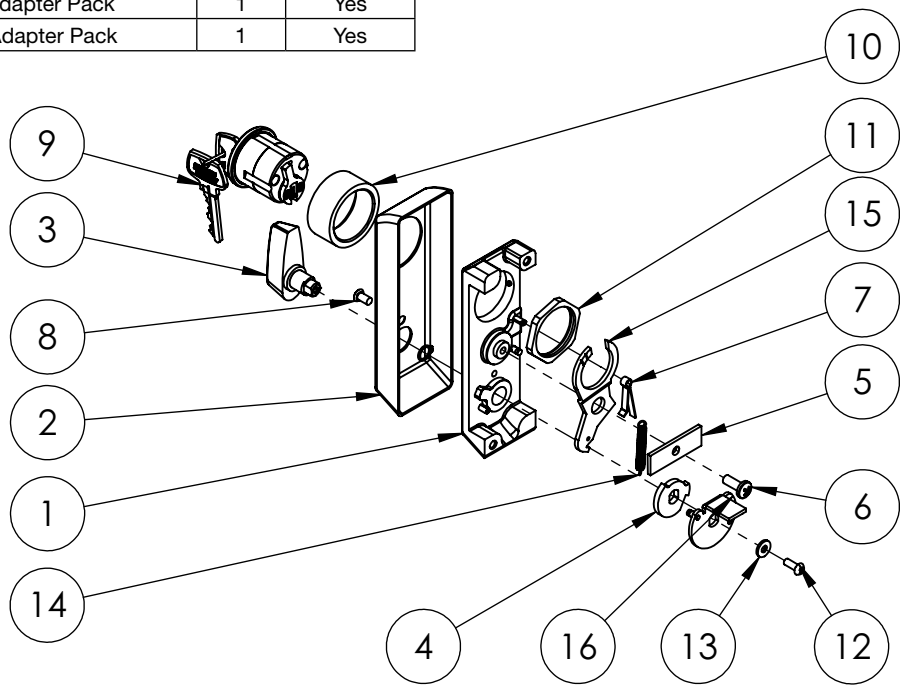
Auxiliary Controls
306
313
31-306
31-306

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2091*	Standard	Yes
Classroom	94-2092*		Yes
Night Latch	94-2428*	Cladding	Yes
Classroom	94-2429*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2089	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2121	Turn Lever Assembly*	1	Yes
4	94-0110	Cam	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	01-3582	#6-32 x 3/8 RHMS	1	Yes
13	01-0204	#6-32 x 3/8 Flat Washer	1	Yes
14	94-0109	Extension Spring	1	Yes
15	94-0112	Locking Lever	1	Yes
	94-0114			Yes
16	94-2329	Lever Assembly	1	Yes
	94-2088			Yes
	94-2421			Yes
	94-2420			Yes
17	94-2448	H1 Aux Control Adapter Pack	1	Yes
18	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

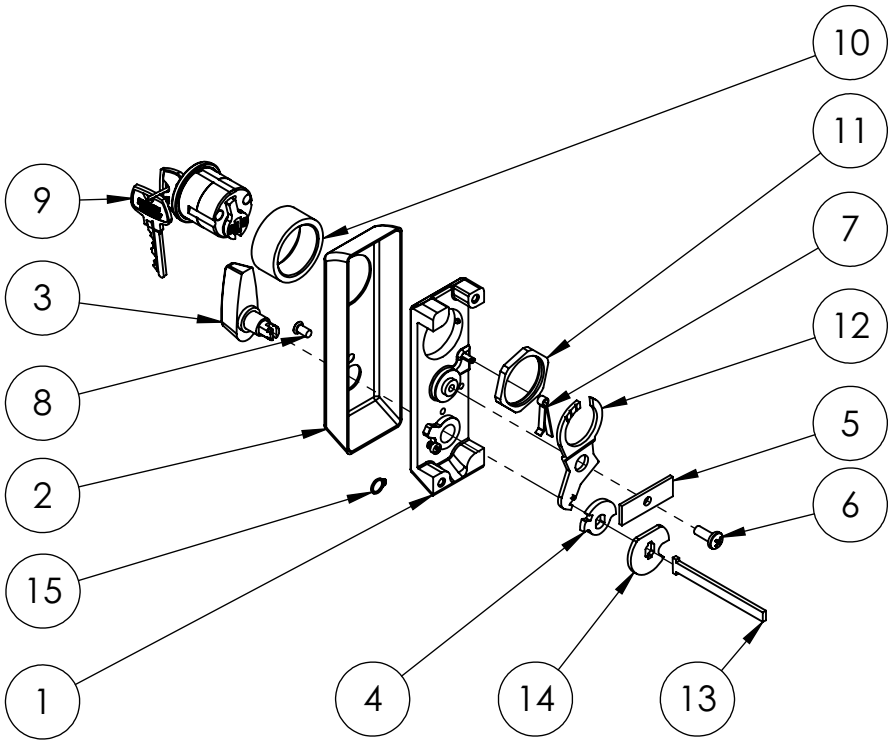
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2093*	NB	Yes
Classroom	94-2094*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2372	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2373	Turn Lever Assembly*	1	Yes
4	94-0185	Locking Hub	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	94-0114	Locking Lever	1	Yes
	94-2249	Locking Lever & Pin Assembly		Yes
13	94-0184	Tail Piece	1	Yes
14	94-0186	Space	1	Yes
15	01-4552	5/16 Retaining Ring	1	Yes
16	94-2448	H1 Aux Control Adapter Pack	1	Yes
17	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®

ASSA ABLOY

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT

ASSA ABLOY

SARGENT Manufacturing Company
100 Sargent Drive
New Haven, CT 06511 USA
800-727-5477
www.sargentlock.com

ASSA ABLOY is the global leader in door opening solutions, dedicated to satisfying end-user needs for security, safety and convenience

Founded in the early 1800s, SARGENT® is a market leader in locksets, cylinders, door closers, exit devices, electro-mechanical products and access control systems for new construction, renovation, and replacement applications. The company's customer base includes commercial construction, institutional, and industrial markets.

Copyright © 2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of SARGENT Manufacturing is prohibited.

A8231 12/17

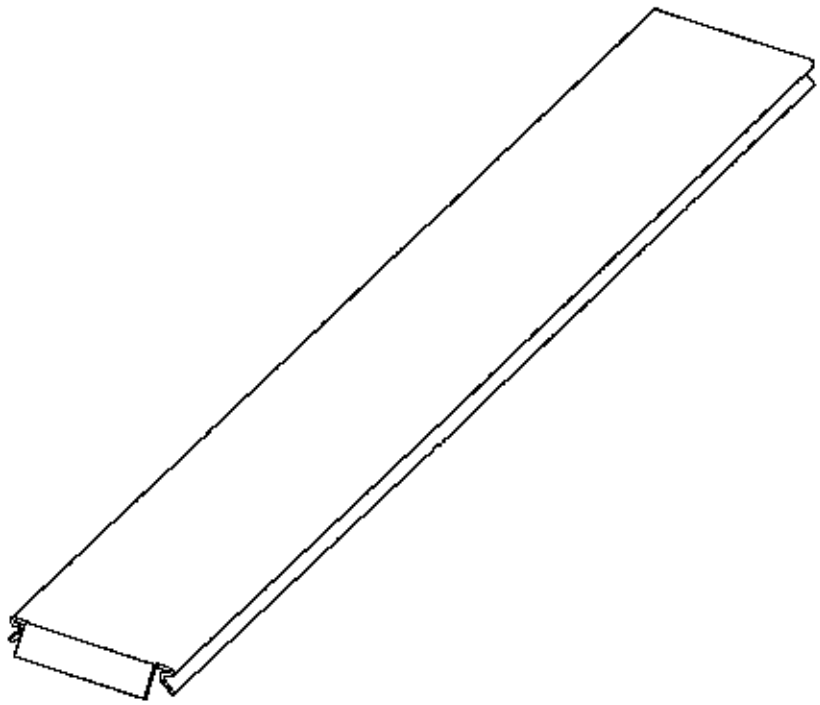
80 series Parts List

MOUNTING RAIL INSERTS

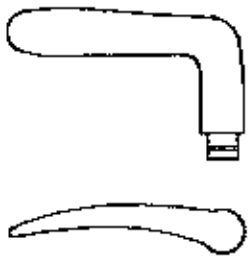
Parts List
Page No 80.4
Rev B
8/18/2003

PREFIX	ASSY NO.	PART NO.	DESCRIPTION
STANDARD INSERTS, NEW FACTORY SUPPLIED 55-			
STD, 12-19-, 53-58- OR 55- SUPPLIED IN COMB. WITH ABOVE PREFIXES		68-0549	INSERT (F WIDE) *
		68-0550	INSERT (E WIDE) *
		68-0551	INSERT (G WIDE) *
		68-0552	INSERT (G NARROW) *
		68-0553	INSERT (J NARROW) *
		68-0554	INSERT (J WIDE) *
		68-1375	INSERT (E NARROW, F NARROW) *
OLD FACTORY SUPPLIED 55-, 55- RETROFITS			
55- SUPPLIED IN COMB. WITH FOLLOWING PREFIXES NONE, 12-19-, 58-(16- IN PUSH)	855-1 KIT		INSERT ASSEMBLY (F WIDE) *
	855-2 KIT		INSERT ASSEMBLY (E NARROW, F NARROW) *
	855-3 KIT		INSERT ASSEMBLY (G WIDE) *
	855-4 KIT		INSERT ASSEMBLY (G NARROW, J WIDE) *
	855-5 KIT		INSERT ASSEMBLY (E WIDE) *
	855-6 KIT		INSERT ASSEMBLY (J NARROW) *

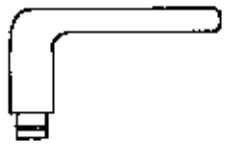
* SPECIFY FINISH



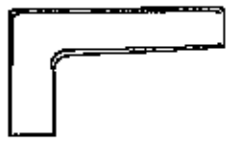
NOTE: LEVERS LISTED ARE FOR USE WITH ET CONTROLS MANUFACTURED AFTER SEPTEMBER 25, 1998



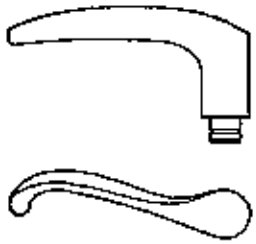
A LEVER 82-0151 (RH)
82-0152 (LH)



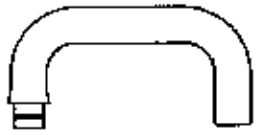
E LEVER
82-0154



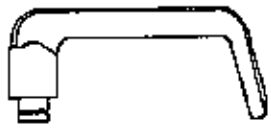
F LEVER
82-0155



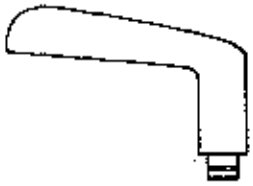
Y LEVER 82-0531 (RH)
82-0530 (LH)



J LEVER
97-0486

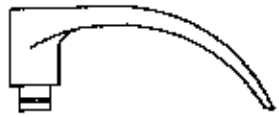


C LEVER
97-0567

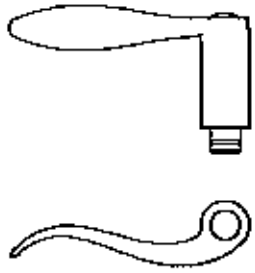


S LEVER 82-0523 (RH)
82-0522 (LH)

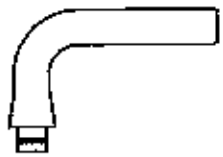
L LEVER
97-0485



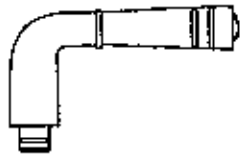
P LEVER
97-0484



G LEVER 82-0527 (RH)
82-0526 (LH)



W LEVER
82-0159



R LEVER
82-0517

B LEVER
82-0153

SARGENT®

ASSA ABLOY

80 Series Parts Manual

For assistance, contact SARGENT at
800-727-5477 or www.sargentlock.com

A8231 12/17

Copyright © 2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader
in door opening solutions

Table of Contents

SARGENT®
ASSA ABLOY

Chassis Assemblies
- 8300 4
- 8400 5-10
- 8500 11-12
- 8600 13-28
- 8700 29-52
- 8800 53-67
- 8900 68-69

900 Series Mortise Locks 70-82

Rail Assemblies 83-102

700 Series ET Control 103-133

Auxiliary Controls 134-136

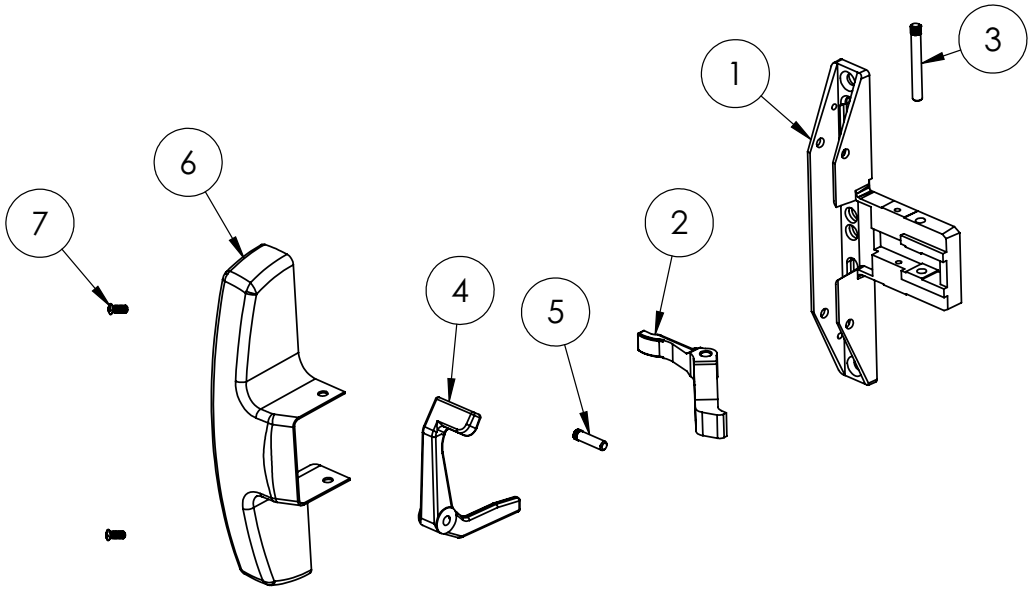
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function		Assembly No.	Description	Sellable
(12-) All functions	1 3/4" Door	68-2481	LHRB	Yes
		68-2482	RHRB	Yes
	2"-2 3/4" Door	68-2483	LHRB	Yes
		68-2484	RHRB	Yes

Item	Part No.	Description	Qty	Sellable
1	68-0486	Chassis	1	Yes
2	68-0241	Lift Arm	1	Yes
3	68-0239	Pivot Pin (Lift Arm)	1	Yes
4	68-0489	Lift Lever LHRB 1 3/4" Door	1	Yes
	68-0490	Lift Lever RHRB 1 3/4" Door	1	Yes
	68-0491	Lift Lever LHRB 2 3/4" Door	1	Yes
	68-0492	Lift Lever RHRB 2 3/4" Door	1	Yes
5	68-0479	Pivot Pin (Lift Lever)	1	Yes
6	68-0496	Cover[1]	1	Yes
7	68-3905	Cover Screw Pack[1]	2	Yes
Not Shown	—	900 Series Mortise Assembly[1,2,4]	1	Yes
	68-2520	Screw Pack Standard	1	Yes
	68-2522	Screw Pack (12-)	1	Yes
	C908	Strike Pack[3] (1 1/4" Standard Lip)	1	Yes

1. Specify finish
2. Specify hand
3. Specify lip length
4. Specify function



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

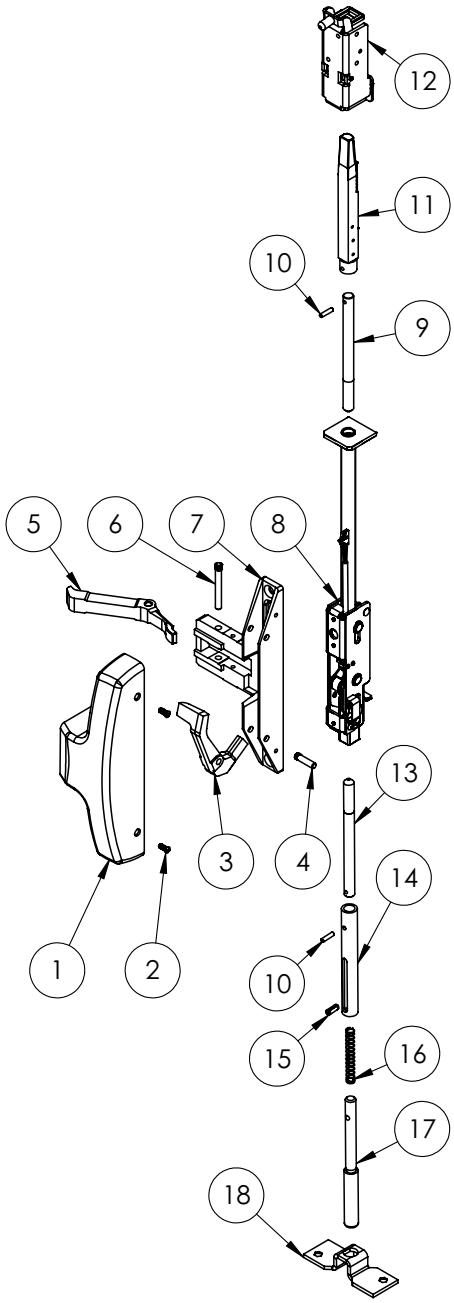
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
53-MD-(All Functions) MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0888	Bottom Plate	1	Yes
		68-3676	Screw Pack*	1	Yes
		652	Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



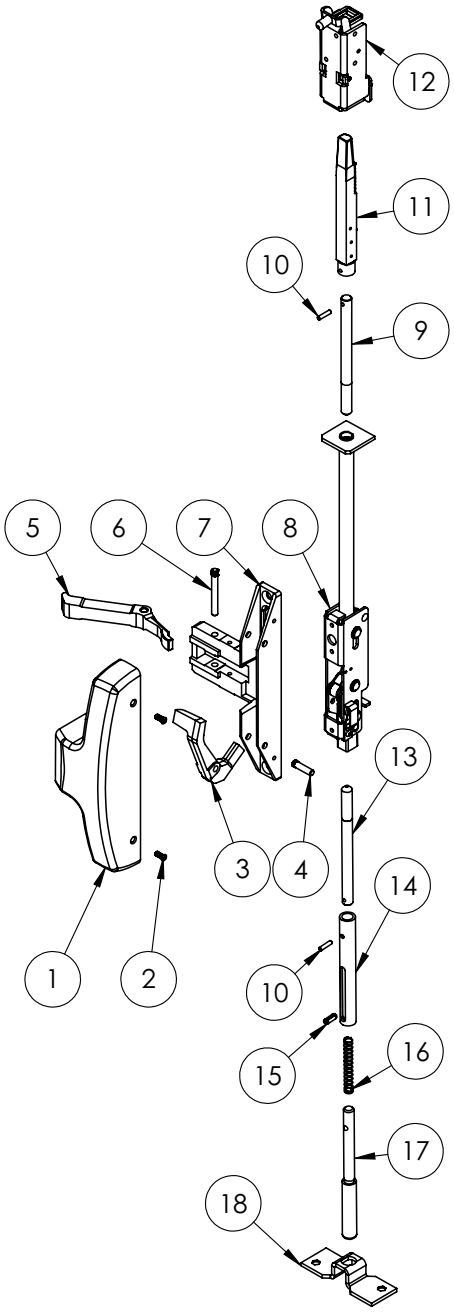
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
12-53-MD-(All Functions) 12-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12-53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0888	Bottom Plate	1	Yes
		68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height

A8231 12/17

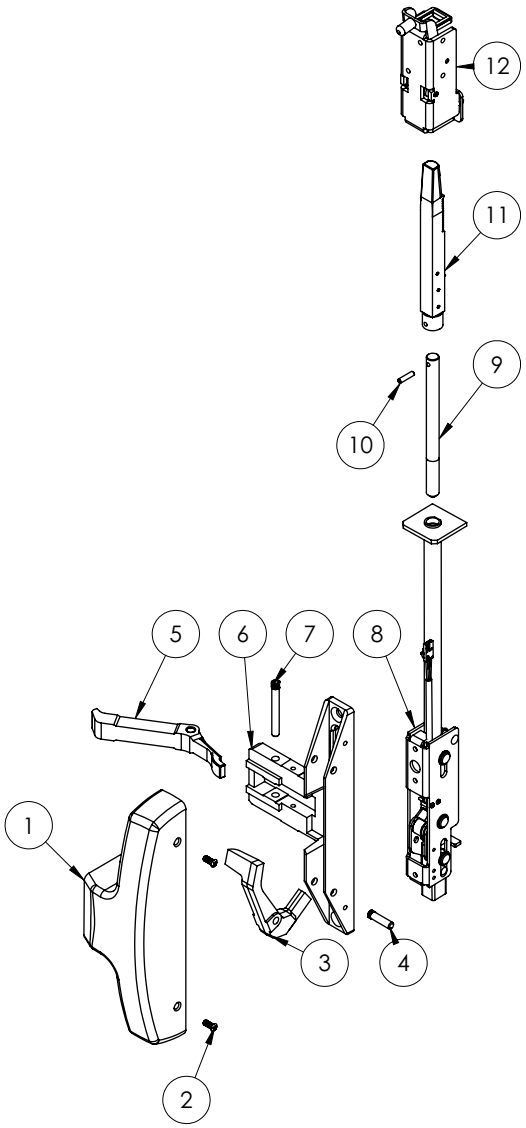
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-MD-(All Functions) NB-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

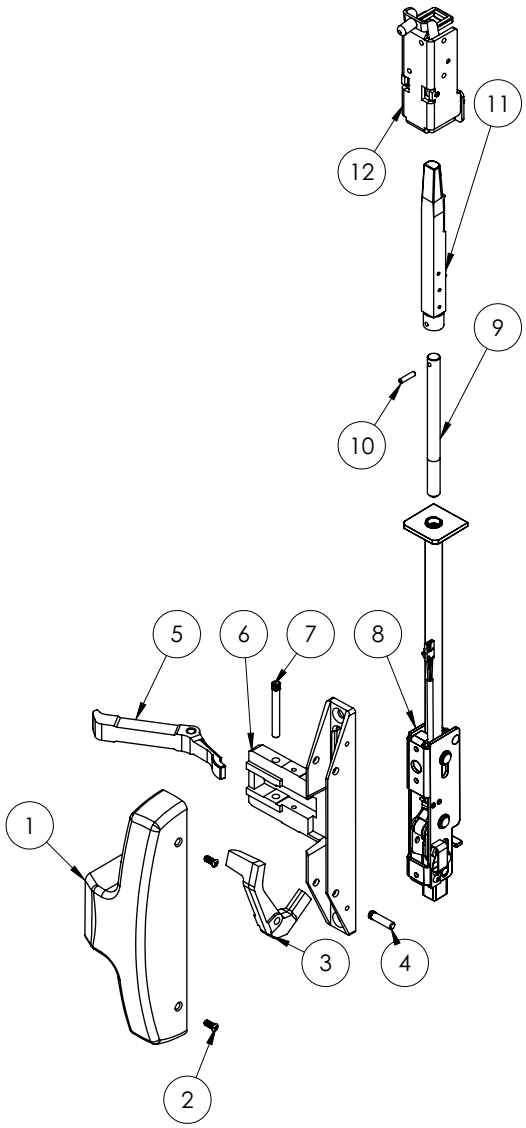
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-NB-MD-(All Functions) 12-NB-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

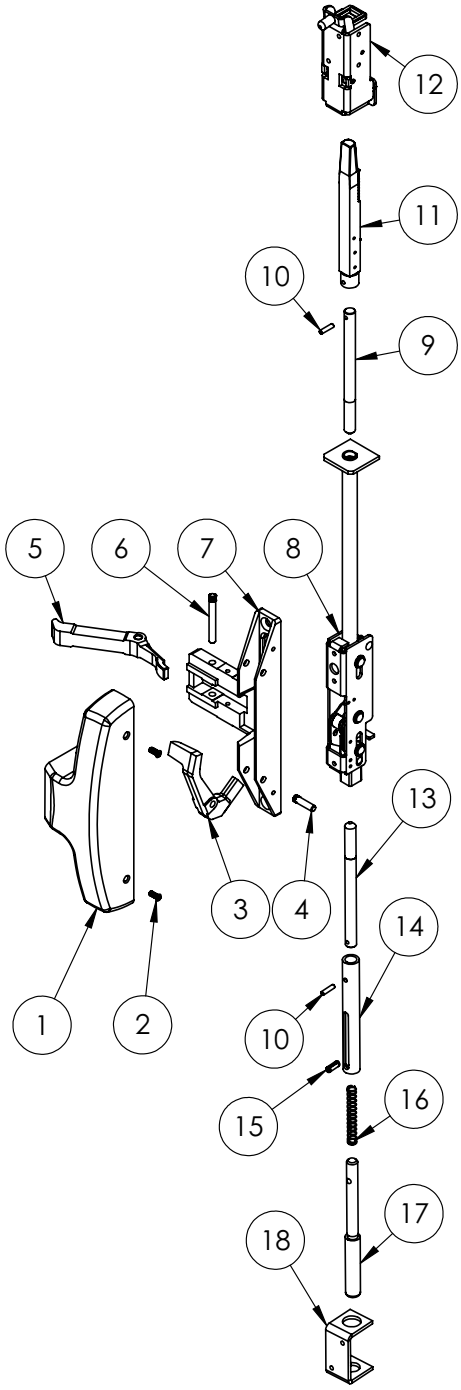
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
53-AD-(All Functions) AD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
		68-3854	53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0037	Bottom Case	1	Yes
		68-3676	Screw Pack*	1	Yes
		640	Aluminum Door Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

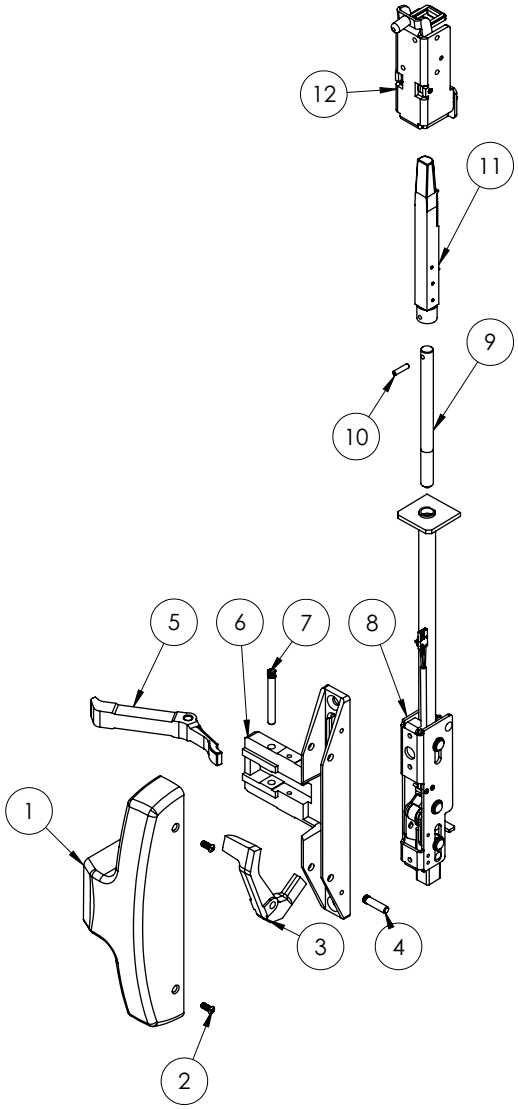
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
53-NB-AD-(All Functions) NB-AD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		639	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

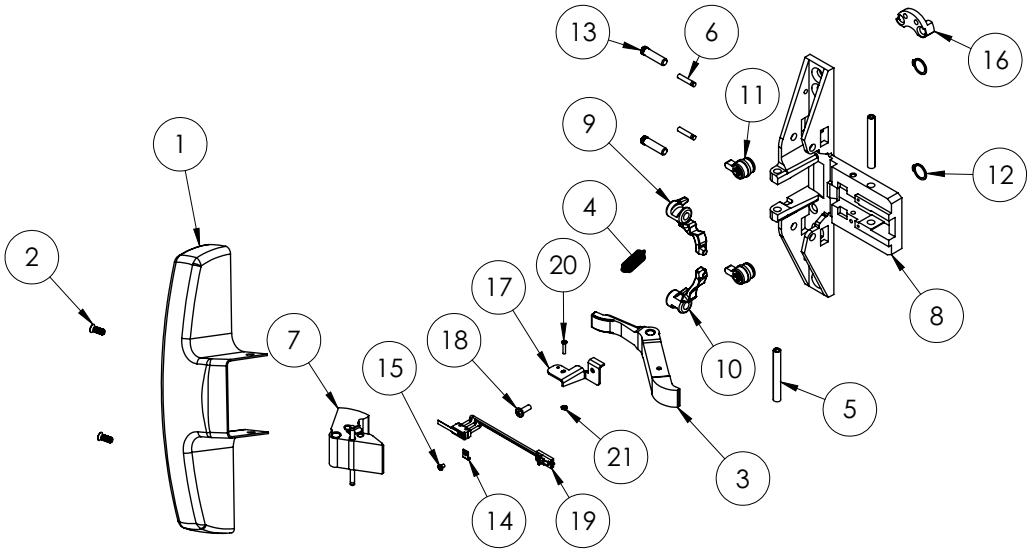
(12/53-)8504 (12/53-)8506 (12/53-)8510
(12/53-)8513 (12/53-)8515 (12/53-)8540
(12/53-)8543 (12/53-)8544 (12/53-)8546
(12/53-)8573 (12/53-)8574

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-) All functions	68-5880	LHRB/RHRB	Yes
(12-) 53- All functions	68-7411	LHRB/RHRB	Yes

Item	Assy. No.	Part No.	Description	Qty	Sellable
1	N/A	68-0495	Cover[1]	1	Yes
2		68-3905	Cover Screw Pack[1]	1	Yes
3		68-1137	Lift Arm	1	Yes
4		98-0028	Latchbolt Spring	1	Yes
5		01-4512	Spirol Pin	2	Yes
6		01-0008	Groove Pin	2	No
7		68-7420	Latchbolt Assembly (53-)	1	Yes
		68-6021	Latchbolt Assembly (Std)	1	Yes
8	68-6082	68-1624	8500 Chassis	1	Yes
9		68-1625	Lift Lever (RHRB)	1	
10		68-1626	Lift Lever (LHRB)	1	
11		94-0088	Cylinder Hub	2	
12		01-0005	Retaining Ring, Truarc 5100-43	2	
13		68-0479	Lift Lever Pivot Pin	2	
14	N/A	52-0310	Cable Clamp (53-)	1	Yes
15		01-1482	Cr-Phms (#2-56 X 1/8") (53-)	1	Yes
16		13-0458	Cylinder Retainer Pack (04 & 044 Functions Only)	1	Yes
17		68-1686	Switch Bracket (53-)	1	Yes
18		01-1220	#6-32 X 3/8" Length Ph Pn Hd Machine Screw (53-)	1	Yes
19		52-4545	Switch Assembly (53-)	1	Yes
20		01-9446	Machine Screw (#1-72 X 11/32" Ph Fl Hd) (53-)	1	Yes
21		01-0909	Hex Machine Screw Nut (53-)	1	Yes
Not Shown		68-2512	Screw Pack	1	Yes
		657	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

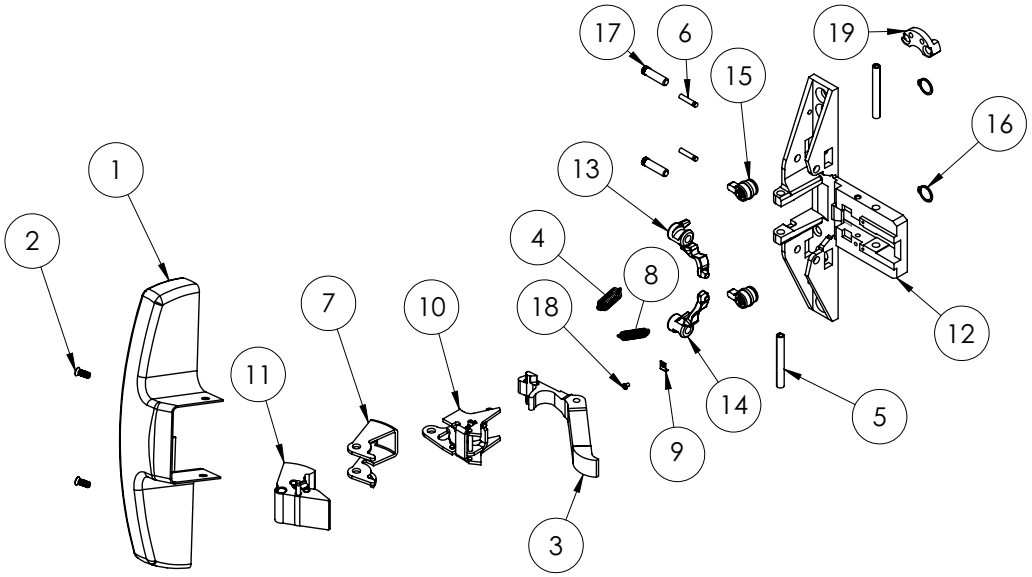
(12-/GL-/59-)8504 (12-/GL-/59-)8506 (12-/GL-/59-)8510
(12-/GL-/59-)8513 (12-/GL-/59-)8515 (12-/GL-/59-)8540
(12-/GL-/59-)8543 (12-/GL-/59-)8544 (12-/GL-/59-)8546
(12-/GL-/59-)8573 (12-/GL-/59-)8574

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-)GL- All functions	68-5881	LHRB/RHRB	YES
(12-)59- All functions	68-5882	LHRB/RHRB	YES

Item	Assy. No.	Part No.	Description	Qty	Sellable
1	N/A	68-1020	Cover[1]	1	Yes
2		—	Screw Pack[1]	1	Yes
3		68-1353	Lift Arm (Guarded)	1	Yes
4		98-0028	Latchbolt Spring	1	Yes
5		01-4512	Spirol Pin	2	Yes
6		01-0008	Groove Pin	2	No
7		68-1352	Guide	1	Yes
8		68-1394	Extension Spring	1	Yes
9		52-0310	Cable Clamp (59-)	1	Yes
10		68-5949	Guard Bracket & Switch Assembly (59-)	1	No
		68-5947	8500 Guard Bracket Assembly (Gl-)	1	No
11		68-4415	Guarded Latchbolt	1	Yes
12	68-6082	68-1624	8500 Chassis	1	Yes
13		68-1625	Lift Lever (RhRb)	1	
14		68-1626	Lift Lever (LhRb)	1	
15		94-0088	Cylinder Hub	2	
16		01-0005	Retaining Ring	2	
17		68-0479	Lift Lever Pivot Pin	2	
18	N/A	01-1482	Cr-Phms (#2-56 X 1/8") (59-)	1	Yes
19		13-0458	Cylinder Retainer Pack (04 & 044 Functions Only)	1	Yes
Not Shown		68-2512	Screw Pack	1	Yes
		657	Strike Pack	1	Yes

1. Indicates finish required



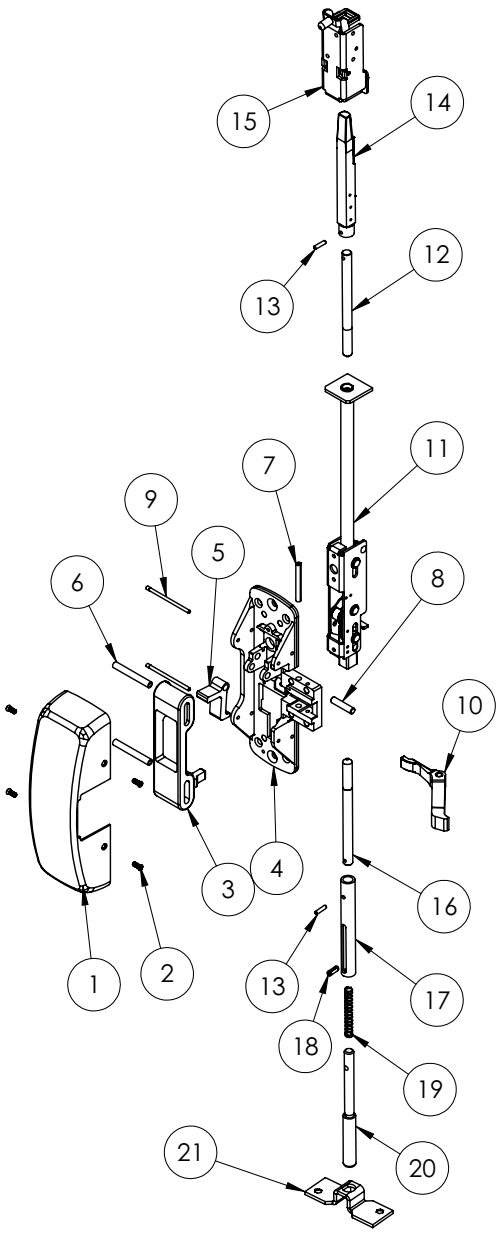
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-MD- 59-MD- MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack (W)*	1	Yes
		652	Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

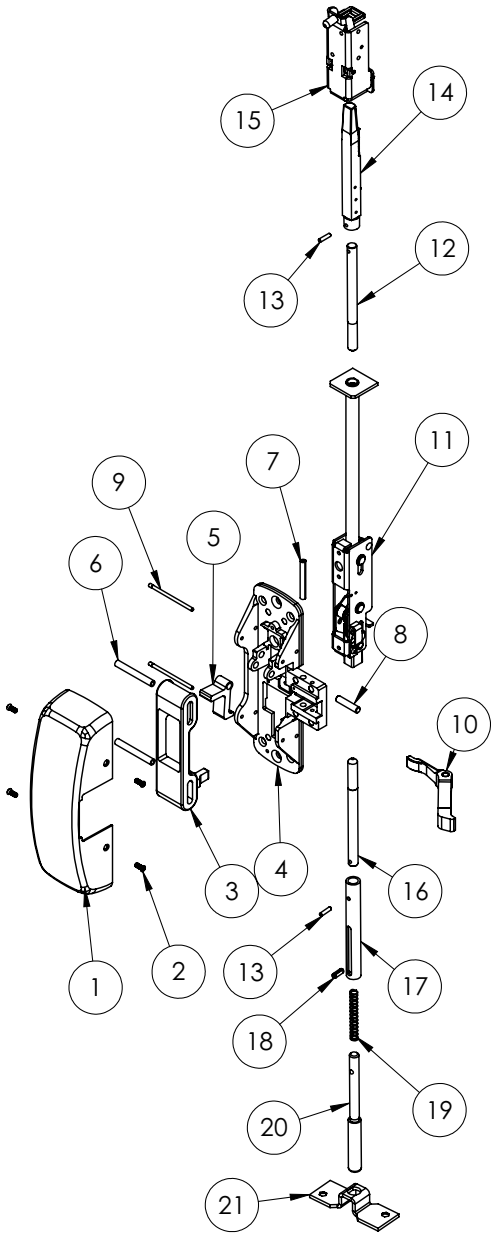
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-MD- 12-59-MD- 12-MD- (All Functions	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12- 53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack		Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-



A8231 12/17

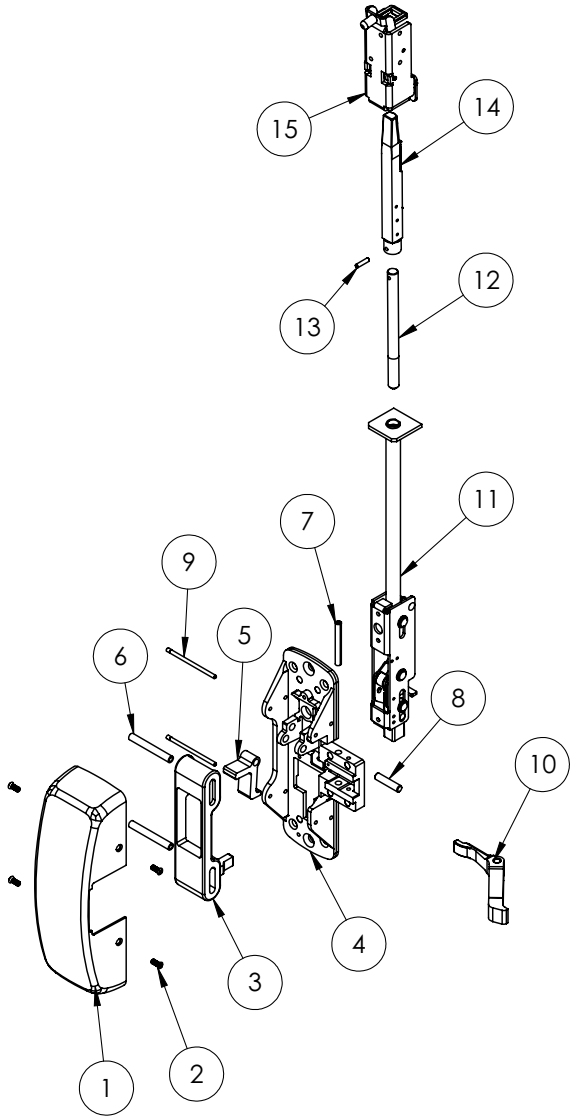
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-MD- 59-NB-MD- NB-MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

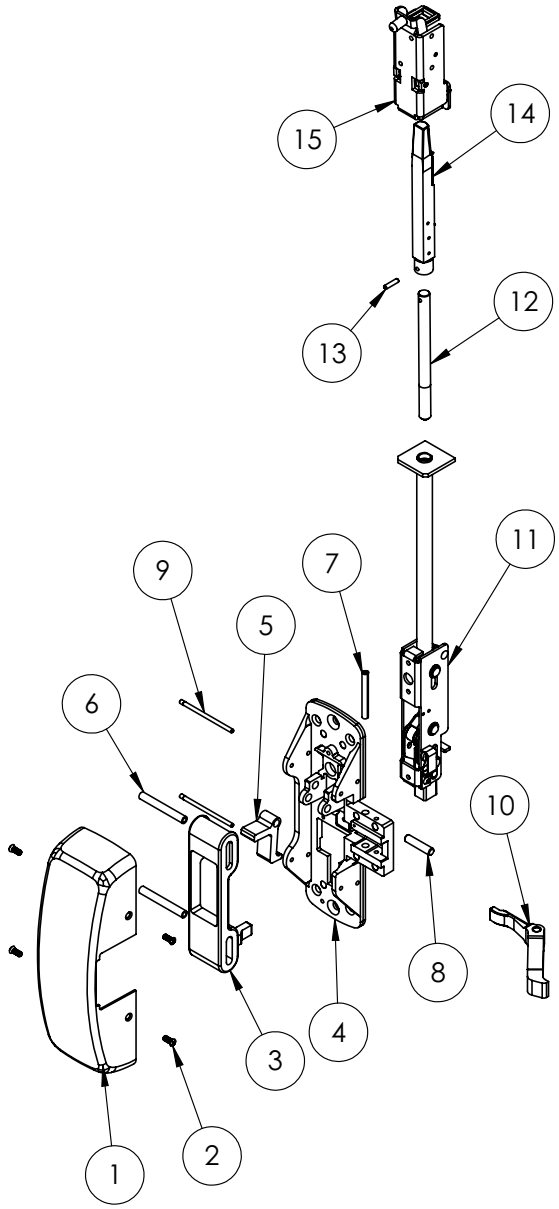
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-NB-MD- 12-59-NB-MD- 12-NB-MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		
11	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12- 53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
		68-5375	Top Case Assembly 1/4" Cladded		Yes
		68-5376	Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-



A8231 12/17

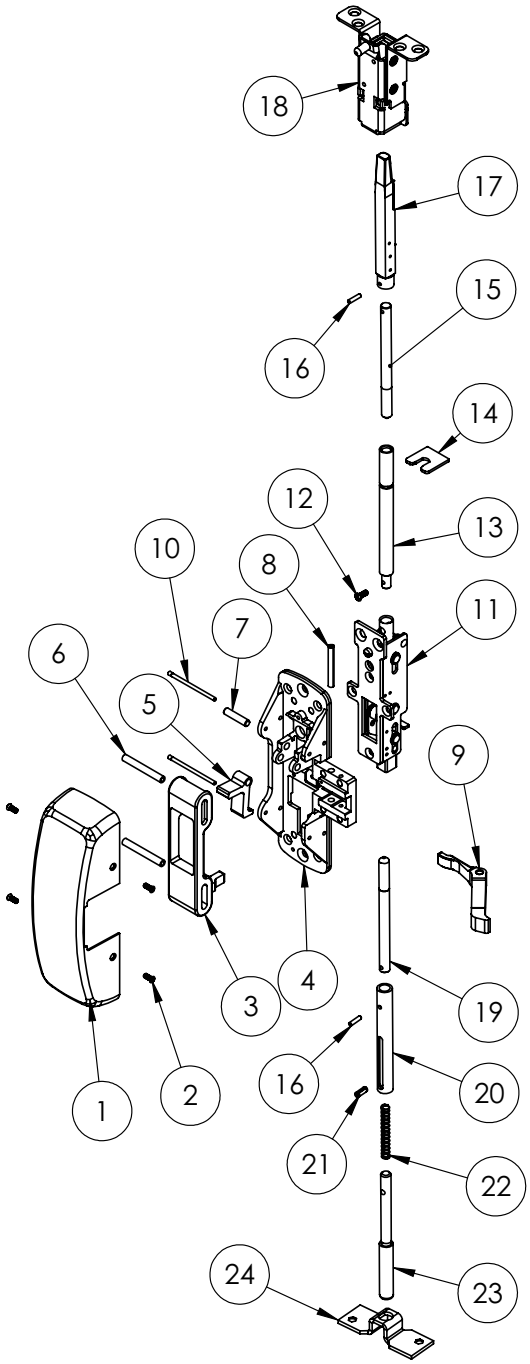
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-WD- 59-WD- WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	Inner Chassis Assembly	1	Yes
	68-3859		53- Inner Chassis Assembly[3]	1	Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	2	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	691B	660B	Bottom Rod[1,2]	1	Yes
20		94-0039	Bolt Sleeve	1	Yes
21		01-4389	Roll Pin	1	Yes
22		97-0454	Spring (Bottom Bolt)	1	Yes
23		94-0038	Bottom Bolt	1	Yes
24	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		652	Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-
4. Only when used w/ Aux Control



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

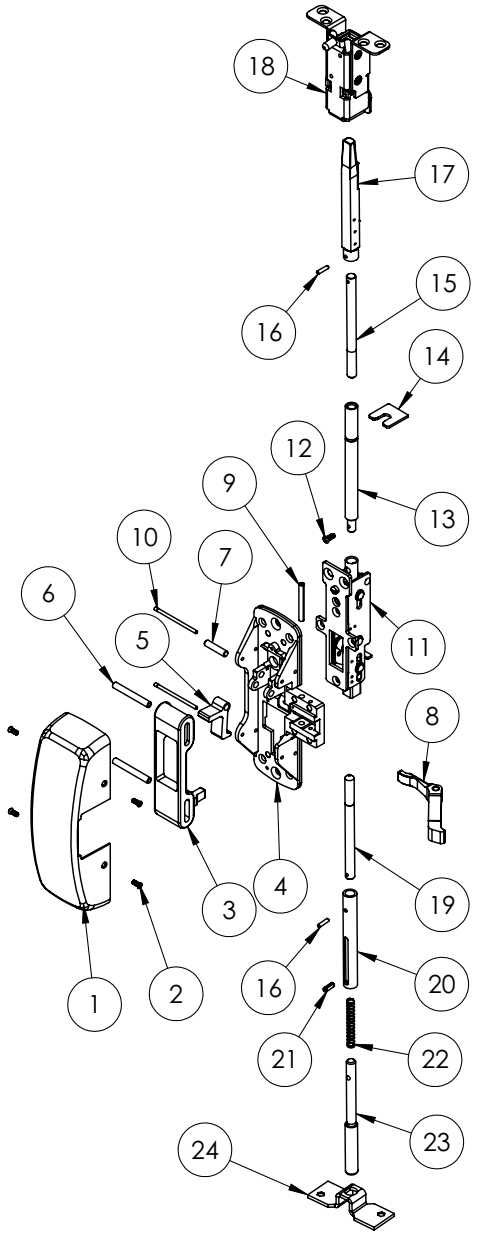
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

12-53-WD- 8606 8610 8613 8615
12-59-WD- 8640 8643 8646 8673
12-WD- 8674

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-WD- 12-59-WD- 12-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
9		01-4512	Spirol Pin	1	Yes
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	12-Inner Chassis Assembly	1	Yes
	68-3859		12-53- Inner Chassis Assembly[3]	1	Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	2	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and BracketAssembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	691B	660B	Bottom Rod[1,2]	1	Yes
20		94-0039	Bolt Sleeve	1	Yes
21		01-4389	Roll Pin	1	Yes
22		97-0454	Spring (Bottom Bolt)	1	Yes
23		94-0038	Bottom Bolt	1	Yes
24	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-
4. Only when used w/ Aux Control

A8231 12/17

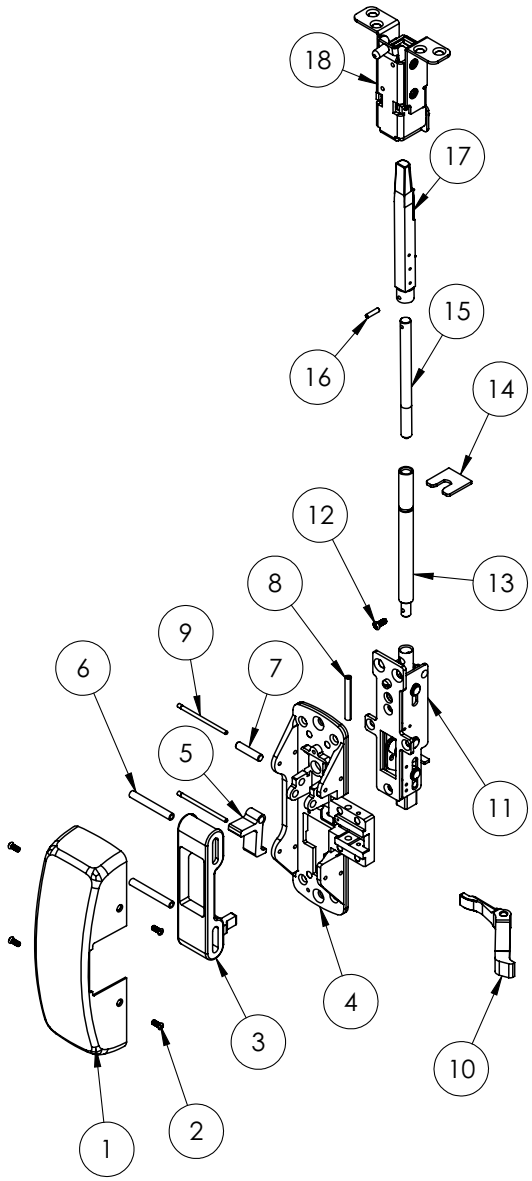
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-WD- 59-NB-WD NB-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
9		68-0012	Roller (Main Slide)	1	Yes
11	68-3580	N/A	Inner Chassis Assembly	1	Yes
	68-3859		53- Inner Chassis Assembly[3]		Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	1	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-
4. Only when used w/ Aux Control



A8231 12/17

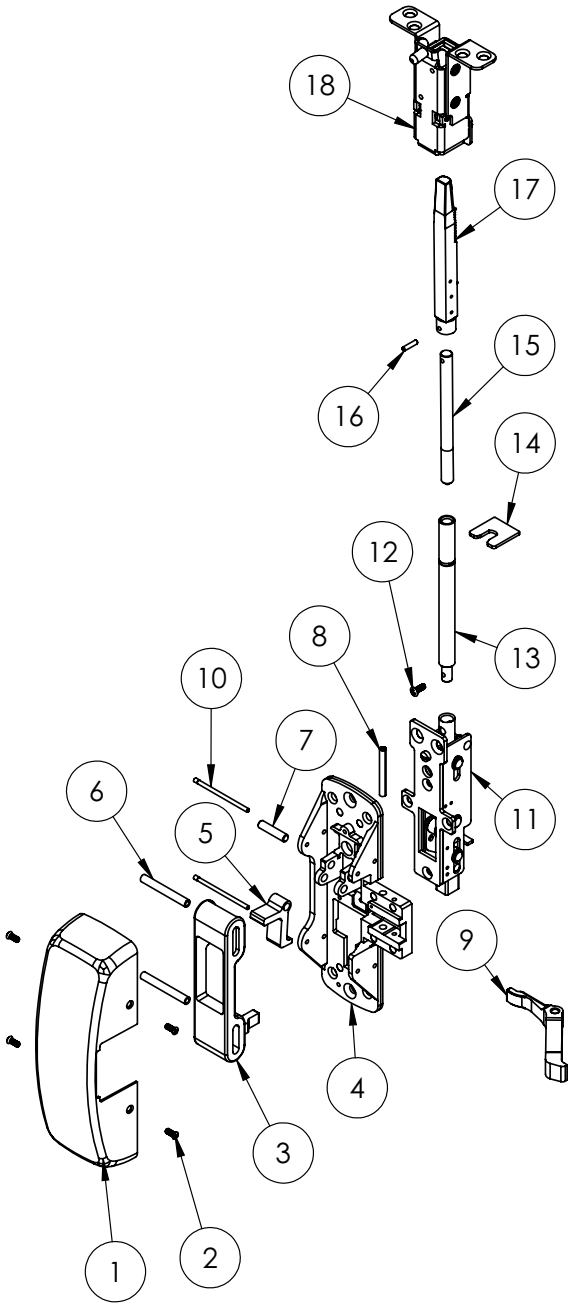
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
12-53-NB-WD- 12-59-NB-WD- 12-NB-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T (4)	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0112	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	12-Inner Chassis Assembly	1	Yes
	68-3859		12-53- Inner Chassis Assembly[3]		Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	1	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-
4. Only when used w/ Aux Control



A8231 12/17

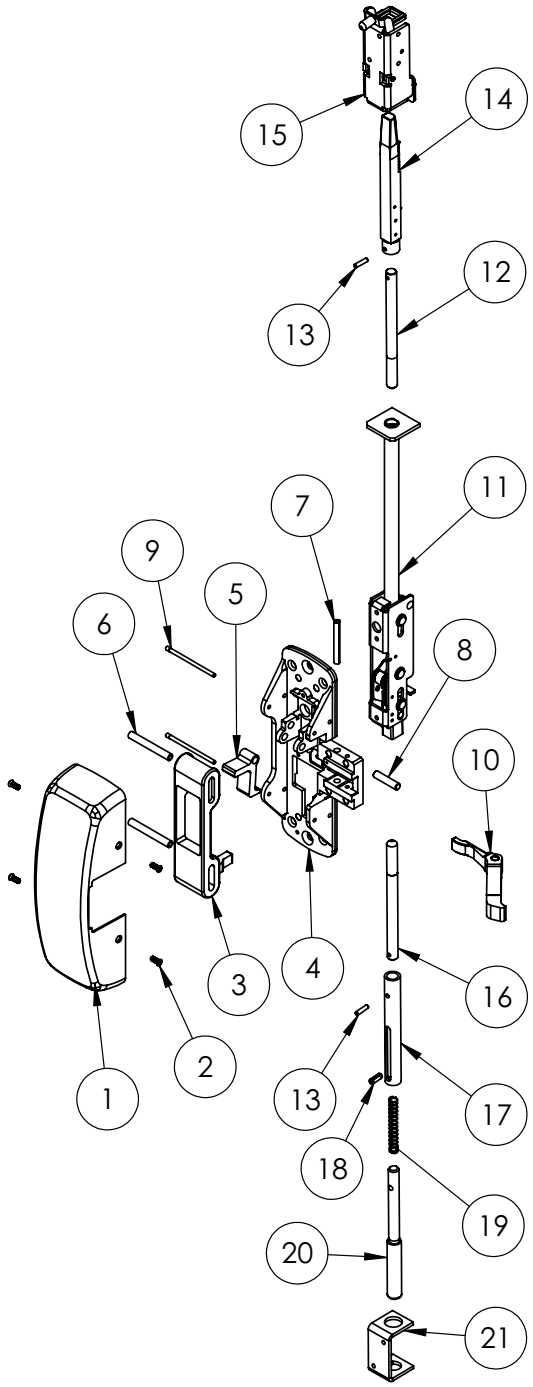
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-AD- 59-AD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0037	Bottom Case	1	Yes
		68-4389	Screw Pack (W)*	1	Yes
		640	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

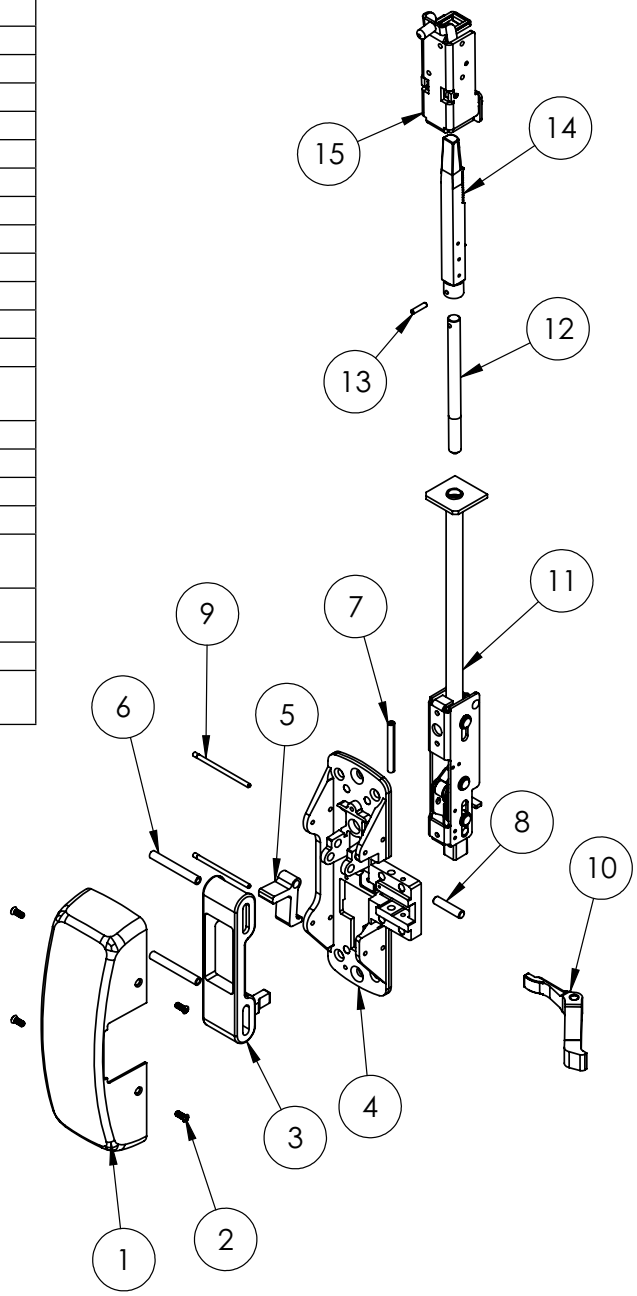
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
53-NB-AD- 59-NB-AD- AD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0241	Lift Arm	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		639	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



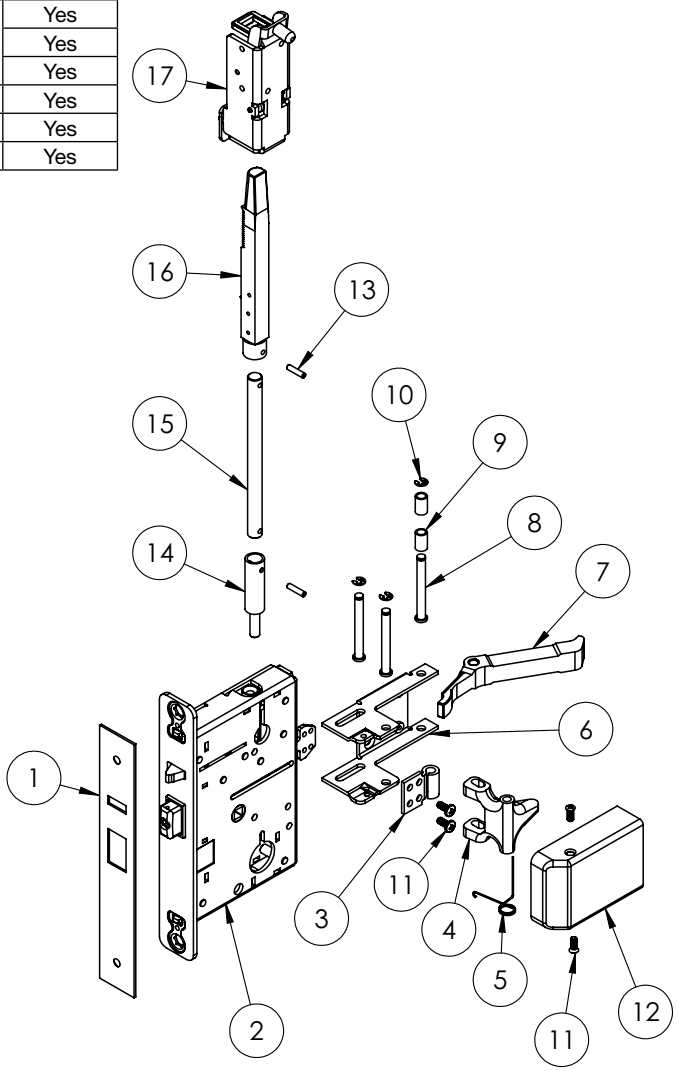
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-1186	Active Outside Front[1]	1	Yes
2	68-4239	N/A	Active Mortise Case	1	Yes
3	68-4264	68-1327	Link Connect (Pull Lever)	1	Yes
4		68-1309	Pull Lever Low Profile	1	Yes
5		68-1332	Torsion Spring (Pull Lever)	1	Yes
6		68-1313	Pivot Pin	3	Yes
7		68-0241	Lift Arm	1	Yes
8		68-1310	Pivot Bracket	1	Yes
9		01-4509	Retaining Ring	3	Yes
10		68-1311	Lift Arm Spacer	2	Yes
11	N/A	68-4373	Screw Pack (LP)	1	Yes
12		68-1317	Chassis Cover (LP)*	1	Yes
13	692L	01-0696	Coiled Pin	2	Yes
14		68-1339	Connecting Tube	1	Yes
15		661L	Top Rod (LP)	1	Yes
16		68-4840	Latch Bolt Assembly	1	Yes
17	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Panel		Yes
	68-5376		Top Case Assembly 1/2" Panel		Yes
	N/A	68-4389	Screw Pack	1	Yes
		650	Strike Pack	1	Yes
		77-0883	A.S.A. Strike (Curved Lip)*[2]	1	Yes

*Specify Finish
1. Only available in 32D finish
2. LS function only



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

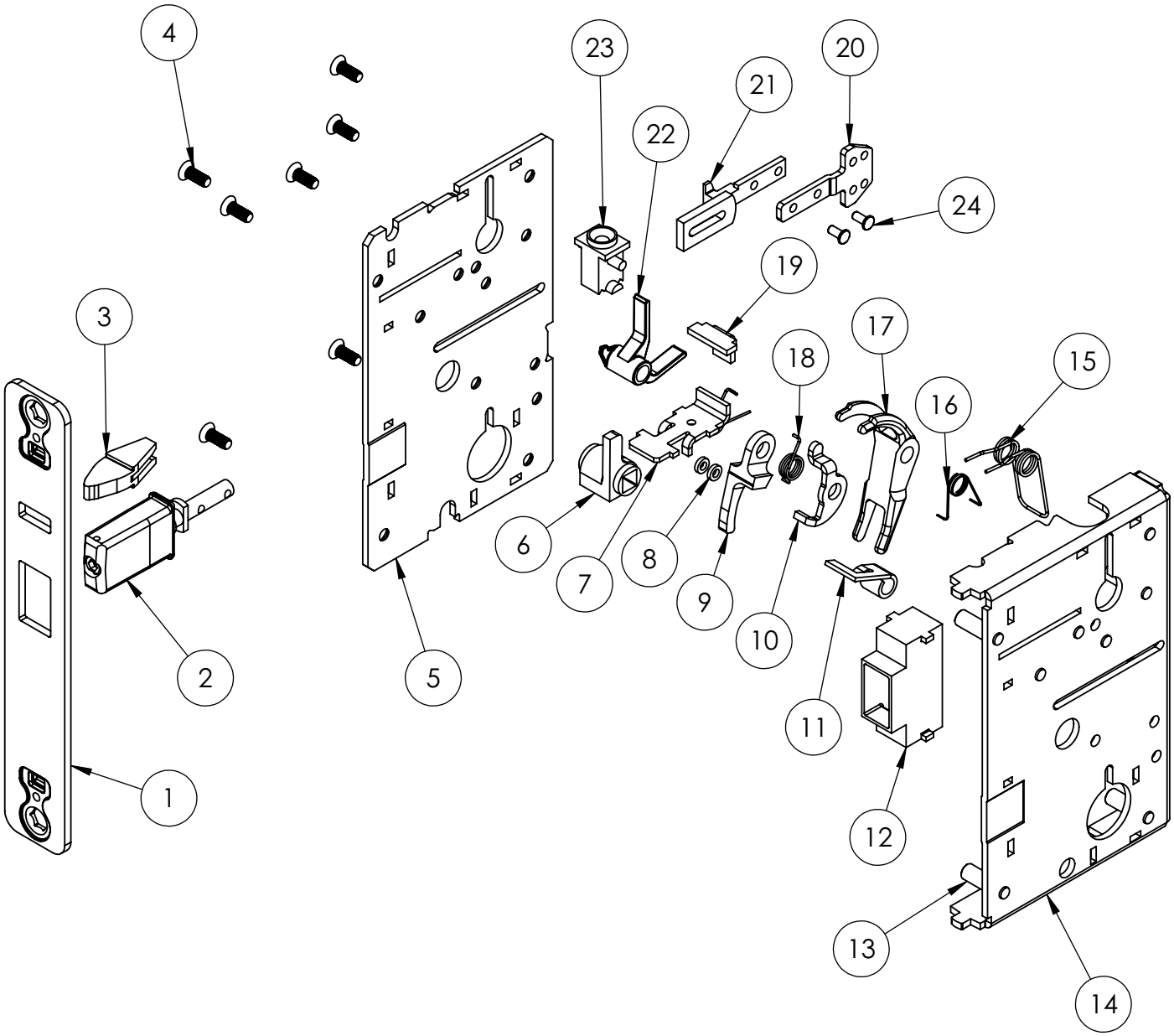
Item	Part No.	Description	Qty	Sellable
1	68-1188	Active Inside Front	1	No
2	68-1167	Active Latchbolt	1	Yes
3	68-1166	Activation Bolt	1	Yes
4	01-4402	#8-32x7/16" Flat PH U/C MS	7	Yes
5	68-1338	Mortise Cap	1	No
6	68-1476	Outside Hub (LP)	1	Yes
7	68-1291	Slide	1	No
8	68-1330	Bushing (LP)	2	Yes
9	68-1168	Active Case Pivot	1	Yes
10	68-1172	Retractor	1	Yes
11	68-1293	Fire Stop	1	Yes
12	68-1220	Active Bolt Guide	1	Yes
13	82-0294	Post (Screw and Case)	8	No
14	68-1337	Mortise Case	1	No
15	68-1253	Spring (Top Mount)	1	Yes
16	68-1265	Spring (Active Lever)	1	Yes
17	68-1333	Active Lever	1	Yes
18	68-1198	Torsion Spring (Retractor)	1	Yes
19	68-1246	Top Pusher Guide	1	Yes
20	68-1328	Link Latchbolt Tail	1	No
21	68-1334	Latchbolt Extension/Slide	1	No
22	68-1292	Upper Guard	1	Yes
23	68-1336	Top Mount	1	Yes
24	01-0424	Rivet	2	No

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

12-LP **8606** **8610** **8613** **8615**
LP **8640** **8643** **8646** **8673**
12-LS **8674**
LS

SARGENT®
ASSA ABLOY



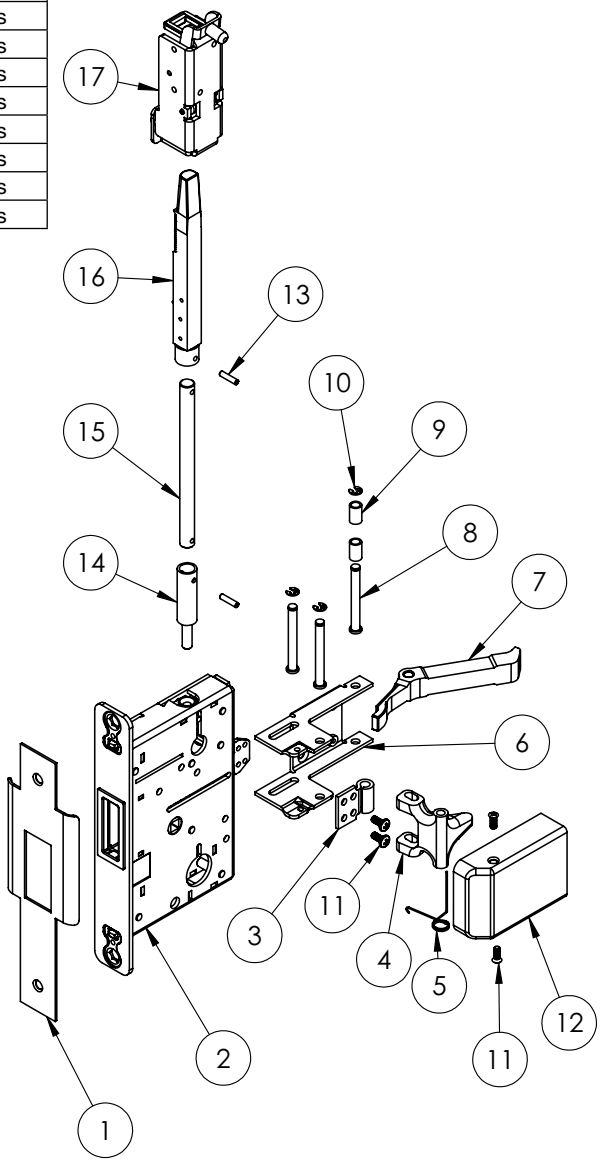
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-1183	Inactive Outside Front[1]	1	Yes
2	68-4238	N/A	Inactive Mortise Case	1	Yes
3	68-4264	68-1327	Link Connect (Pull Lever)	1	Yes
4		68-1309	Pull Lever Low Profile	1	Yes
5		68-1332	Torsion Spring (Pull Lever)	1	Yes
6		68-1313	Pivot Pin	3	Yes
7		68-0241	Lift Arm	1	Yes
8		68-1310	Pivot Bracket	1	Yes
9		01-4509	Retaining Ring	3	Yes
10		68-1311	Lift Arm Spacer	2	Yes
11	N/A	68-1317	Chassis Cover (LP)*	1	Yes
12		68-4373	Screw Pack (LP)	1	Yes
13	692L	01-0696	Coiled Pin	2	Yes
14		68-1339	Connecting Tube	1	Yes
15		661L	Top Rod (LP)	1	Yes
16		68-4840	Latch Bolt Assembly	1	Yes
17	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Panel		Yes
	68-5376		Top Case Assembly 1/2" Panel		Yes
	N/A	68-4389	Screw Pack	1	Yes
		650	Strike Pack	1	Yes

*Specify Finish
1. Only available in 32D finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

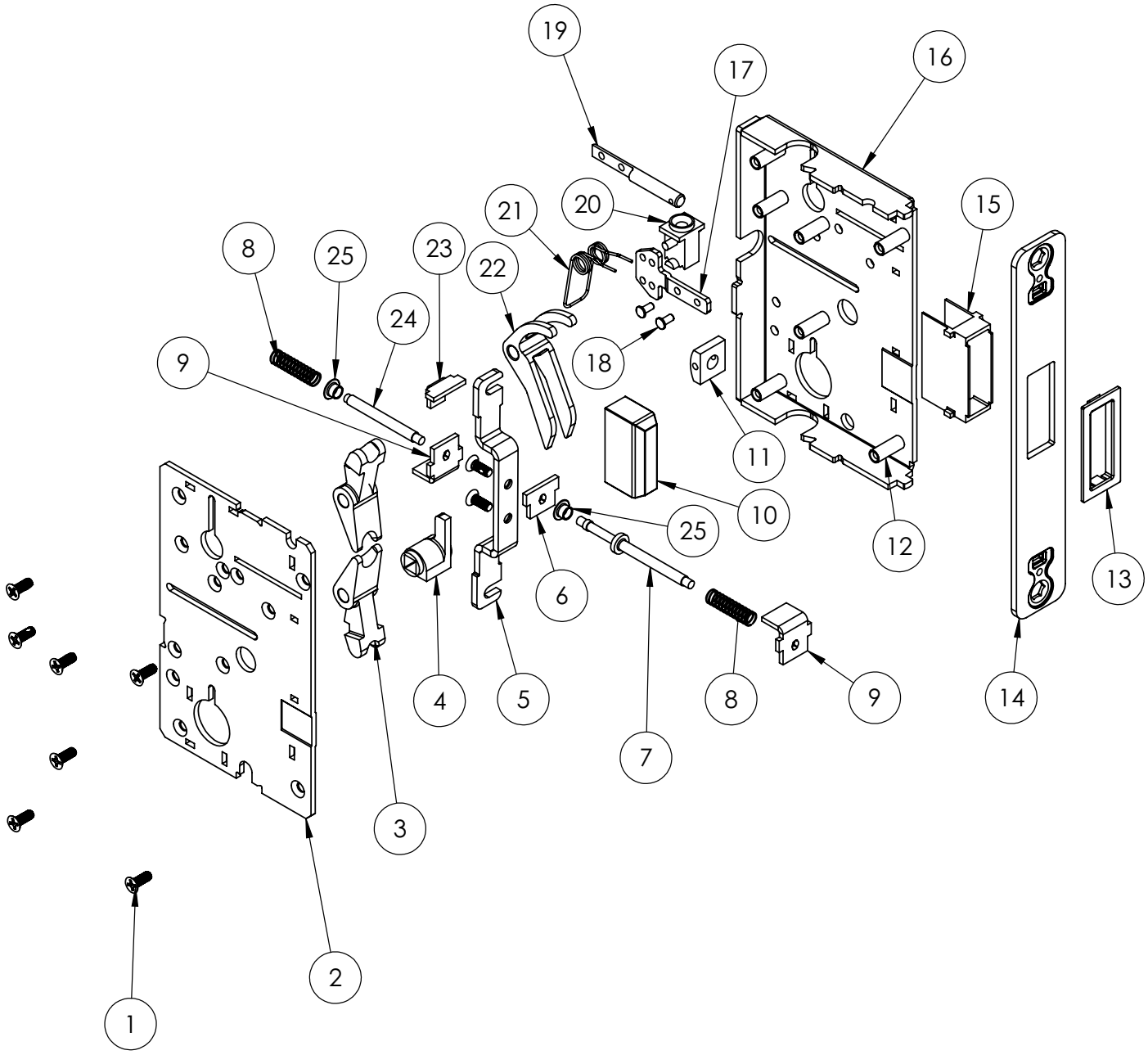
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty	Sellable
1	01-4402	#8-32x7/16" Flat PH U/C MS	9	Yes
2	68-1338	Mortise Cap	1	No
3	68-1164	Pusher Lever	2	Yes
4	68-1476	Outside Hub (LP)	1	Yes
5	68-1174	Pusher Slide	1	Yes
6	68-1176	Pusher Rod Guide	1	No
7	68-1177	Pusher Rod	1	No
8	99-0057	GD Bolt Spring	2	Yes
9	68-1491	Rod Guide Stop	2	No
10	68-1163	Pusher Bolt	1	Yes
11	68-1329	Inactive Latchbolt Actuator	1	No
12	82-0294	Post (Screw and Case)	7	No
13	68-1531	Inactive Bolt Guide	1	Yes
14	68-1187	Inactive Inside Front	1	No
15	68-1222	Inactive Bolt Guide	1	Yes
16	68-1337	Mortise Case	1	No
17	68-1328	Link Latchbolt Tail	1	No
18	01-0424	Rivet	2	No
19	68-1335	Inactive Latchbolt Tail	1	No
20	68-1336	Top Mount	1	Yes
21	68-1253	Spring (Top Mount)	1	Yes
22	68-1405	Inactive Lever	1	Yes
23	68-1246	Top Pusher Guide	1	Yes
24	68-1251	Pusher Rod	1	No
25	99-0072	GD Bolt Eyelet	2	Yes

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



A8231 12/17

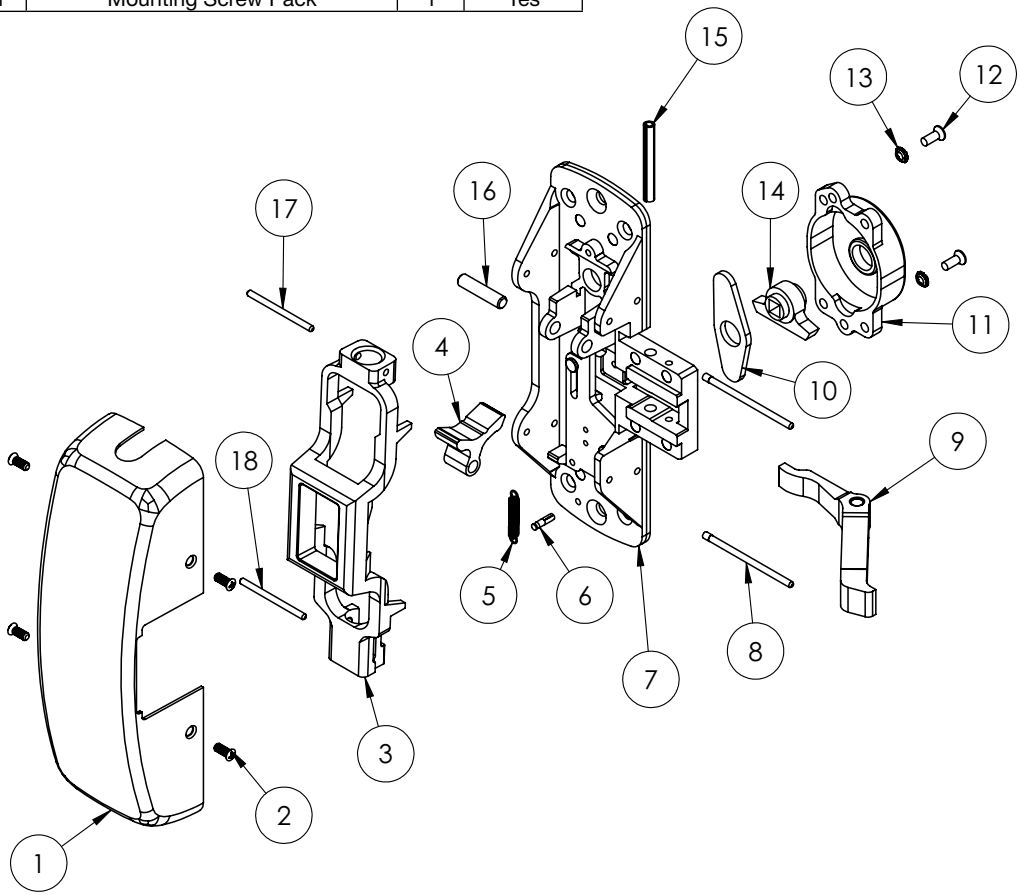
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
06, 13	68-2201 (LHRB)	Chassis Assembly	Yes
	68-2202 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-2201(LHRB) 68-2202(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
8		68-0323	Chassis Pin	2	Yes
9		68-0241	Lift Arm	1	Yes
10		97-0043	Knob Hub Retainer	1	Yes
11		68-0367	Knob Hub Cover	2	Yes
12		01-3384	8-32x7/16 PH FH MS	2	Yes
13		01-0930	Countersunk Lock Washer	2	Yes
14		97-0042	Knob Hub	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-0324	Lift Lever Pivot Pin	1	Yes
17	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

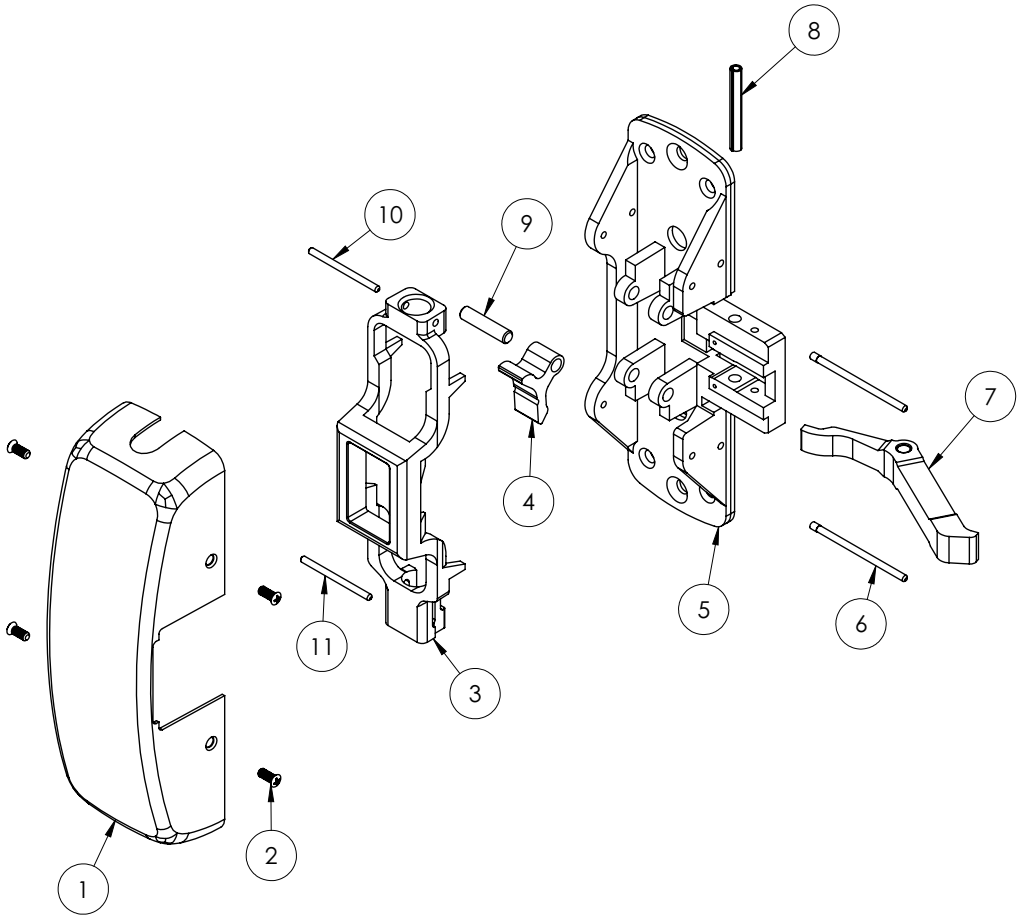
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
10, 40	68-2163 (LHRB)	Chassis Assembly	Yes
	68-2164 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2163(LHRB) 68-2164(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		68-0326	Chassis	1	Yes
6		68-0323	Chassis Pin	2	Yes
7		68-0241	Lift Arm	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0324	Lift Lever Pivot Pin	1	Yes
10	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
11		97-0048	Bottom Rod Adjustment Pin	1	Yes
12		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

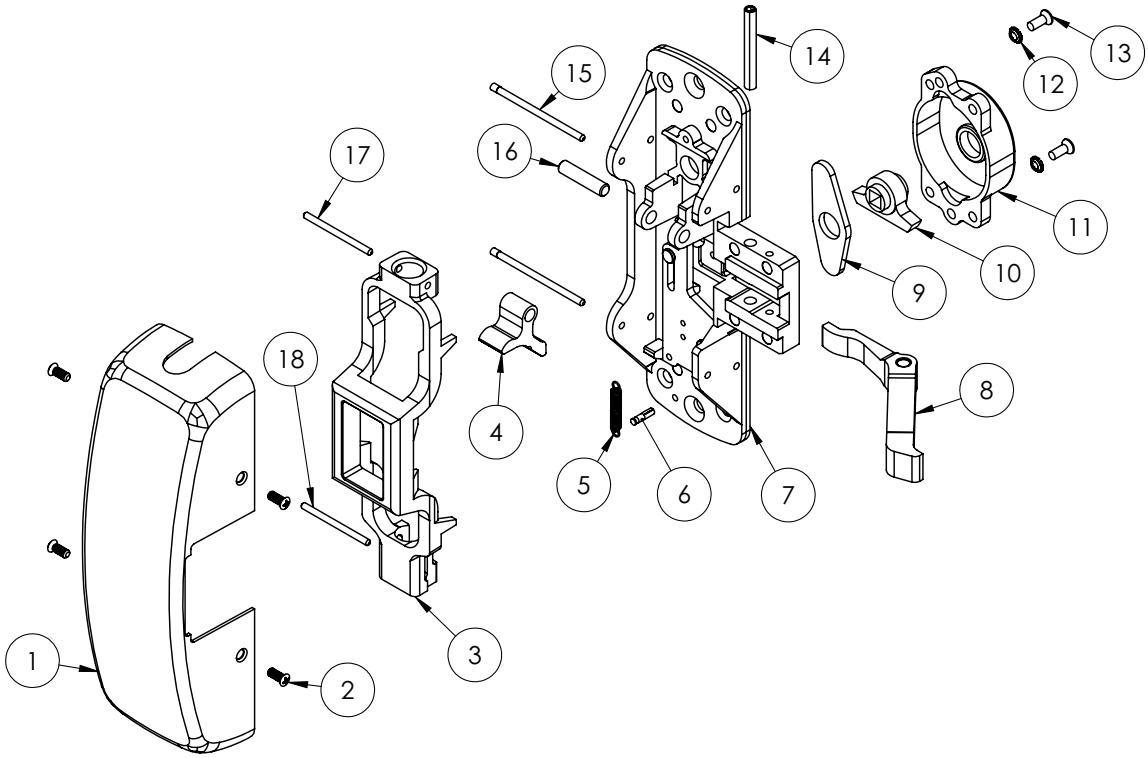
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
15, 43, 46, 73, 74	68-2207 (LHRB)	Chassis Assembly	Yes
	68-2208 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Cover Screw Pack*	1	Yes
3	68-2207(LHRB) 68-2208(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
8		68-1137	Lift Arm	1	Yes
9		97-0043	Knob Hub Retainer	1	Yes
10		97-0042	Knob Hub	1	Yes
11		68-0367	Knob Hub Cover	2	Yes
12		01-0930	Countersunk Lock Washer	2	Yes
13		01-3384	8-32x7/16 PH FH MS	2	Yes
14		01-4512	Spirol Pin	1	Yes
15		68-0323	Chassis Pin	2	Yes
16		68-0324	Lift Lever Pivot Pin	1	Yes
17	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

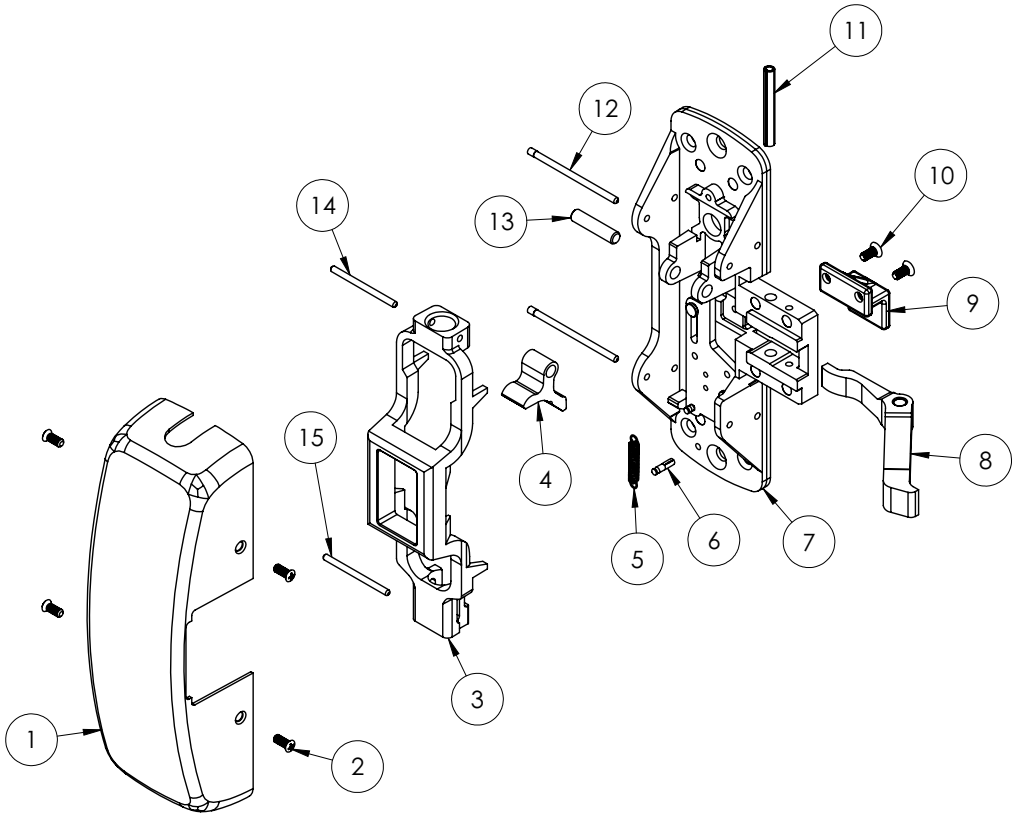
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
28	68-2210 (LHRB)	Chassis Assembly	Yes
	68-2211 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2210(LHRB) 68-2211(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2415	Chassis and Slide Assembly, LHRB	1	No
		68-2416	Chassis and Slide Assembly, RHRB		No
8		68-0241	Lift Arm	1	Yes
9		97-0089	Thumb Piece Lever	1	Yes
10		01-1146	8-32x3/8 PH FH U'CUT Screw	2	Yes
11		01-4512	Spirol Pin	1	Yes
12		68-0323	Chassis Pin	2	Yes
13		68-0324	Lift Lever Pivot Pin	1	Yes
14	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
15		97-0048	Bottom Rod Adjustment Pin	1	Yes
16		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

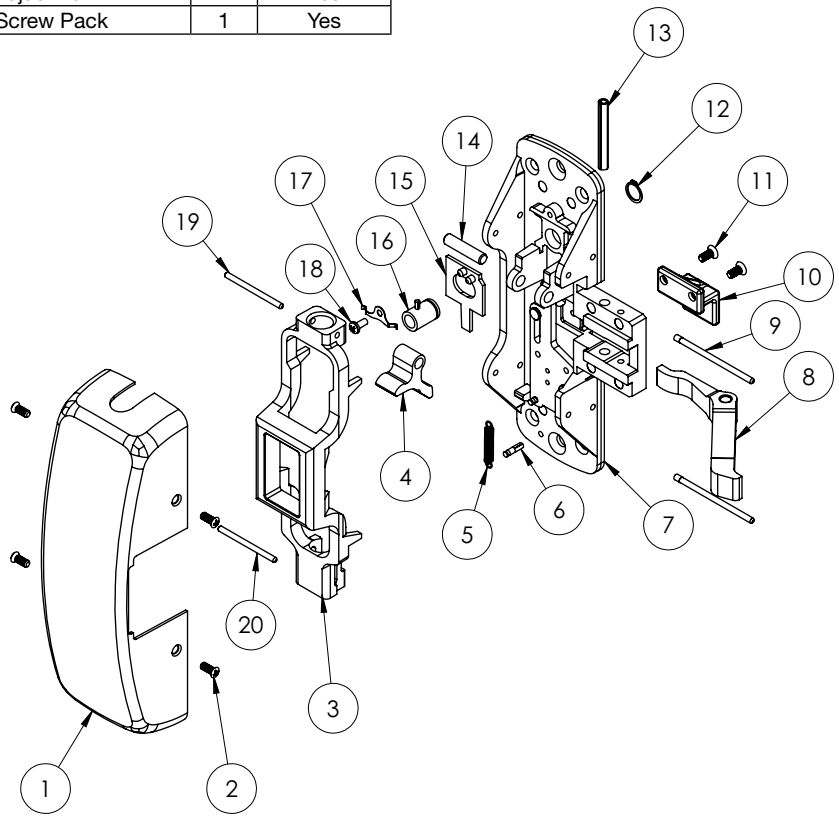
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
62, 63	68-2204 (LHRB)	Chassis Assembly	Yes
	68-2205 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2204(LHRB) 68-2205(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2415	Chassis and Slide Assembly, LHRB	1	No
		68-2416	Chassis and Slide Assembly, RHRB		No
8		68-0241	Lift Arm	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		97-0089	Thumb Piece Lever	1	Yes
11		01-1146	8-32x3/8 PH FH U'CUT Screw	2	Yes
12		01-0005	Retaining Ring	1	Yes
13		01-4512	Spirol Pin	1	Yes
14		68-0324	Lift Lever Pivot Pin	1	Yes
15		68-2198	Locking Slide Assembly, LHRB	1	Yes
		68-2199	Locking Slide Assembly, RHRB		Yes
16		97-2048	Cylinder Hub and Pin Assembly	1	Yes
17		68-0368	Locking Slide Spring, LHRB	1	Yes
		97-0006	Locking Slide Spring, RHRB		Yes
18		01-1190	6-32x5/16 PH PNHD Self Tap	1	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

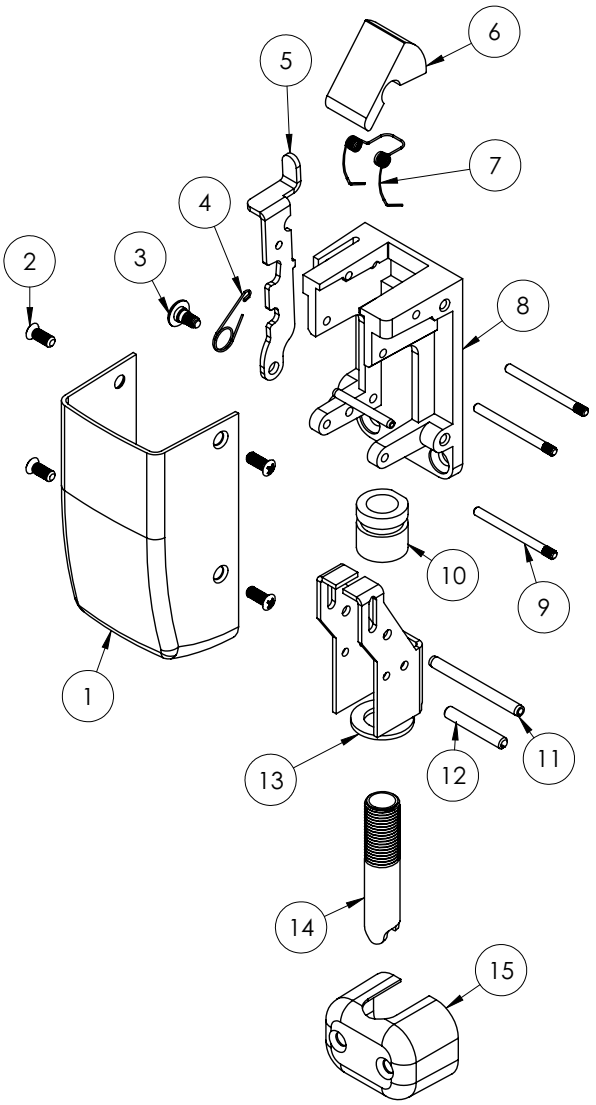
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	97-2434 Manufactured Before 11/11/2002	Top Case Assembly	Yes
	68-4557 Manufactured After 11/11/2002		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2434	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		97-0296	Latch Bolt	1	Yes
7		97-0300	L.B. Spring	1	Yes
8		97-0299	Chassis	1	Yes
9		97-0294	Pivot Pin	3	Yes
11		01-0461	Spirol Pin	1	Yes
12		01-0002	Roll Pin	1	Yes
3	68-4557	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		97-0296	Latch Bolt	1	Yes
7		97-0300	L.B. Spring	1	Yes
8		97-0299	Chassis	1	Yes
9		97-0294	Pivot Pin	1	Yes
10		68-1455	Top Rod Adjuster	1	Yes
11		01-0461	Spirol Pin	1	Yes
12		01-0002	Roll Pin	1	Yes
13		97-0298	Top Slide	1	Yes
14	N/A	670T	Top Rod	1	Yes
15		97-0020	Rod Guide*	1	Yes
16		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

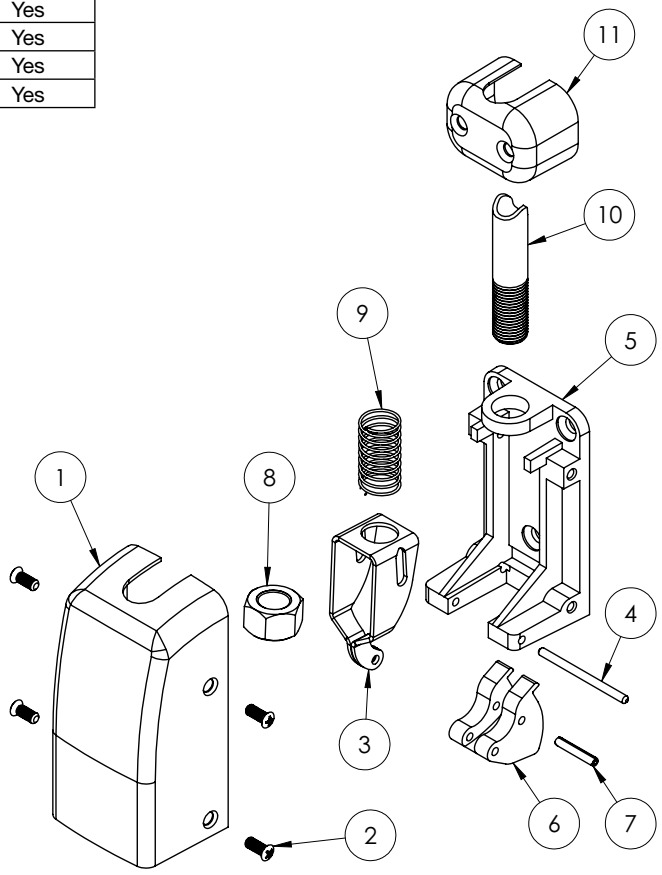
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2038 (Manufactured Before 11/11/2002)	Bottom Case Assembly	Yes
	68-4549 (Manufactured After 11/11/2002)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Bottom Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2038	97-0035	Retractor	1	Yes
4		97-0084	Adjustment Pin, Bottom Rod	1	Yes
5		97-0025	Bottom Chassis	1	Yes
6		97-0053	Bottom Latch Bolt	1	Yes
7		01-0697	Spirol Pin	1	Yes
3	68-4549	97-0035	Retractor	1	Yes
4		97-0084	Adjustment Pin, Bottom Rod	1	Yes
5		97-0025	Bottom Chassis	1	Yes
6		97-0053	Bottom Latch Bolt	1	Yes
7		01-0697	Spirol Pin	1	Yes
8		97-0572	Rod Adjustment Nut	1	Yes
9	N/A	97-0101	Spring, Compression	1	Yes
10		670B	Bottom Rod	1	Yes
11		97-0020	Rod Guide*	1	Yes
12		624	Bottom Strike Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

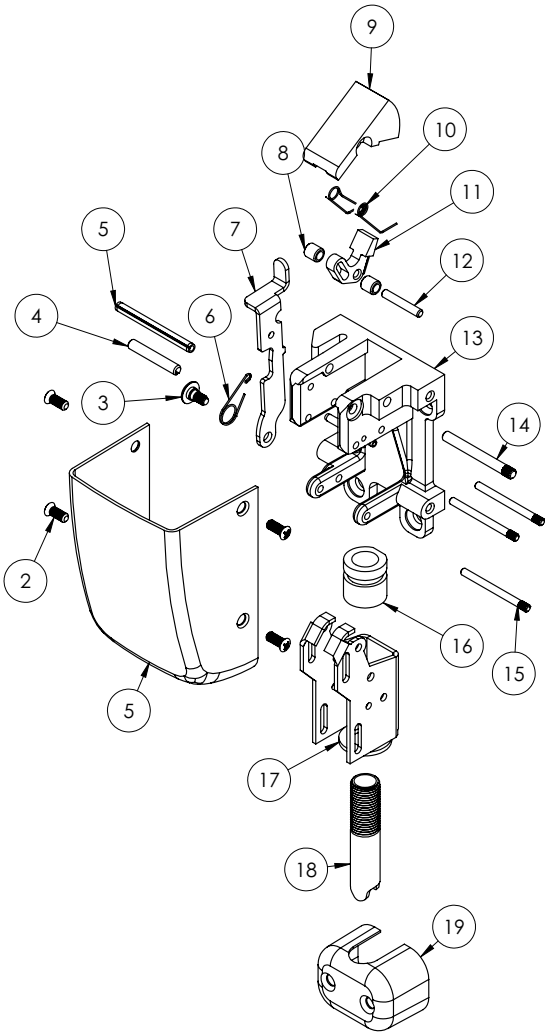
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	97-2693 Manufactured Before 11/11/2002	Top Case Assembly	Yes
	68-4559 Manufactured After 11/11/2002		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-4559	97-0065	Latch Release Lever Pin	1	Yes
4		01-0002	Roll Pin	1	Yes
5		01-0461	Spirol Pin	1	Yes
6		97-0579	Spring, Torsion	1	Yes
7		97-0399	Latch Retracting Lever	1	Yes
8		97-0391	Sleeve	2	Yes
9		97-0398	Latch Bolt	1	Yes
10		97-0400	Top Case Spring	1	Yes
11		97-0405	Guard Lever	1	Yes
12		97-0393	Pivot Pin	1	Yes
13		97-0402	Top Chassis	1	Yes
14		97-0394	Latch Bolt Pivot Pin	1	Yes
15		97-0294	Pivot Pin	3	Yes
16		68-1455	Top Rod Adjuster	1	Yes
17		97-0397	Slide	1	Yes
3	97-2963	97-0065	Latch Release Lever Pin	1	Yes
5		01-0461	Spirol Pin	1	Yes
6		97-0579	Spring, Torsion	1	Yes
7		97-0399	Latch Retracting Lever	1	Yes
8		97-0391	Sleeve	2	No
9		97-0398	Latch Bolt	1	Yes
10		97-0400	Top Case Spring	1	No
11		97-0405	Guard Lever	1	No
12		97-0393	Pivot Pin	1	No
13		97-0402	Top Chassis	1	Yes
14		97-0394	Latch Bolt Pivot Pin	1	Yes
15		97-0294	Pivot Pin	3	Yes
17		97-0397	Slide	1	Yes
18	N/A	670T	Top Rod	1	Yes
19		97-0020	Rod Guide*	1	Yes
20		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

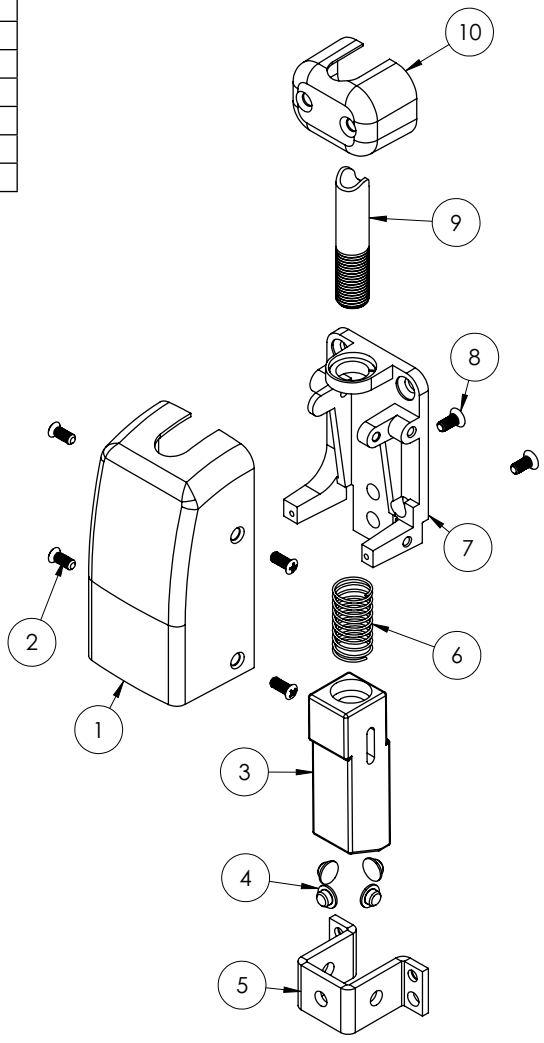
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2002	Bottom Case Assembly Manufactured Before 11/11/2002	Yes
	68-4558	Bottom Case Assembly Manufactured After 11/11/2002	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Bottom Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2002	97-0076	Bottom Bolt	1	Yes
4		97-0305	Nylon Insert	4	Yes
5		97-0270	Reinforcement	1	Yes
6		97-0101	Spring, Compression	1	Yes
7		97-0080	Chassis	1	Yes
8		01-4404	CR-FH #6 Head 8-32 Screw	2	Yes
3	68-4558	68-1454	Bottom Bolt	1	Yes
4		97-0305	Nylon Insert	4	Yes
5		97-0270	Reinforcement	1	Yes
6		97-0101	Spring, Compression	1	Yes
7		97-0080	Chassis	1	Yes
8		01-4404	CR-FH #6 Head 8-32 Screw	2	Yes
9	N/A	670B	Bottom Rod	1	Yes
10		97-0020	Rod Guide*	1	Yes
11		655	Flat Strike Pack (STD, HC)	1	Yes
		653	Bottom Strike Pack (FM)	1	Yes

*Specify Finish



A8231 12/17

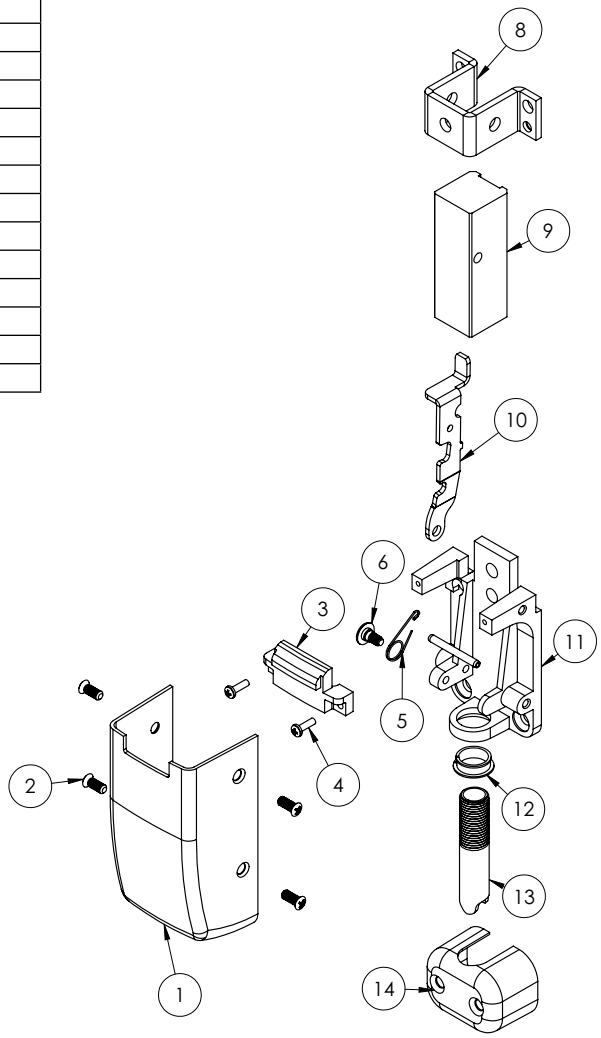
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2003	Top Case Assembly Manufactured Before 11/11/2002	Yes
	68-4561	Top Case Assembly Manufactured After 11/11/2002	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0084	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2003	97-0079	Top Case Filler	1	Yes
4		01-1490	#4-40 x 3/8 PH Pan MS	2	Yes
5		97-0579	Spring, Torsion	1	Yes
6		97-0065	Pin, Latch Release Lever	1	Yes
7		01-0695	Spirol Pin	1	Yes
8		97-0270	Top Reinforcement	1	Yes
9		97-2046	Top Slide Assembly	1	Yes
10		68-1155	Latch Release Lever	1	Yes
11		97-0080	Chassis	1	Yes
12		01-0476	Snap-In Nyliner	1	Yes
3	68-4561	97-0079	Top Case Filler	1	Yes
4		01-1490	#4-40 x 3/8 PH Pan MS	2	Yes
5		97-0579	Spring, Torsion	1	Yes
6		97-0065	Pin, Latch Release Lever	1	Yes
7		01-0695	Spirol Pin	1	Yes
8		97-0761	Top Reinforcement	1	Yes
9		68-4560	Top Slide Assembly	1	Yes
10		68-1665	Latch Release Lever	1	Yes
11		97-0080	Chassis	1	Yes
12		01-0476	Snap-In Nyliner	1	Yes
13	N/A	670T	Top Rod	1	Yes
14		97-0020	Rod Guide*	1	Yes
15		659	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

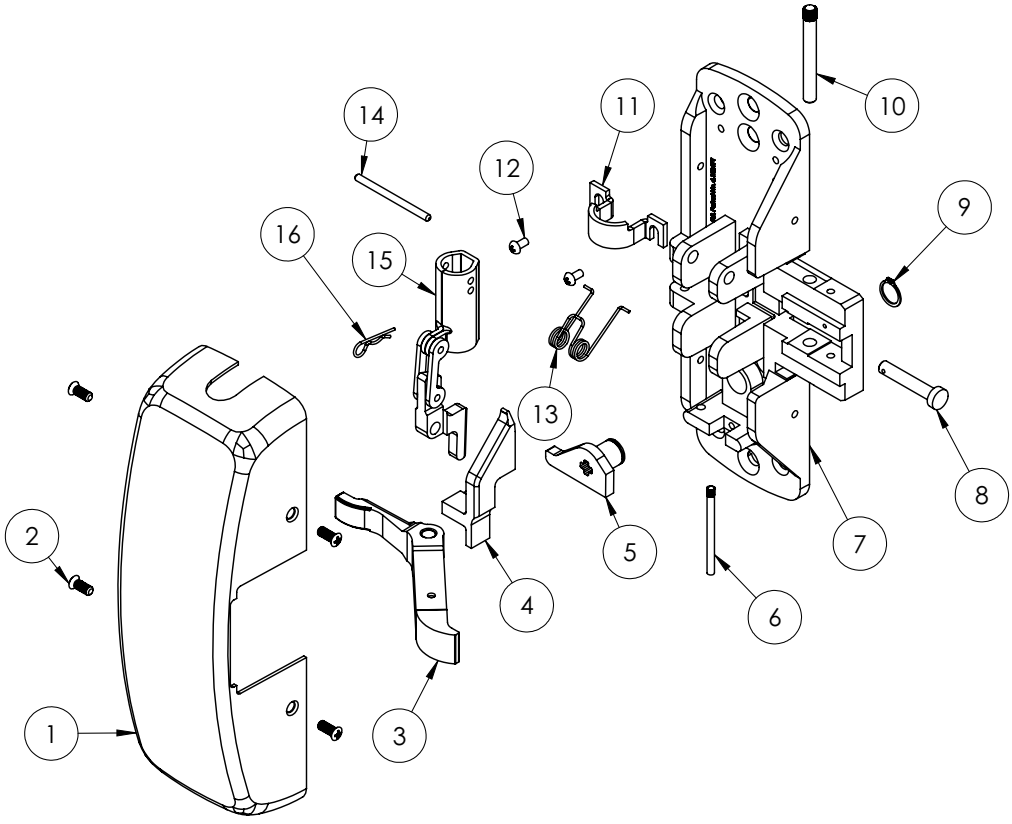
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	68-4568 (LHRB)	Chassis Assembly	Yes
	68-4569 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-4568(LHRB) 68-4569(RHRB)	68-1137	Lift Arm	1	Yes
4		68-1170	Outside Actuator, LH	1	Yes
		68-1171	Outside Actuator, RH		Yes
5		68-1208	ET Cam, LH	1	Yes
		68-1209	ET Cam, RH		Yes
6		68-1184	Guide Pin	1	Yes
7		68-1205	Chassis, LH	1	Yes
		68-1206	Chassis, RH		Yes
8		68-1191	Link Pin	1	Yes
9		01-0005	Retaining Ring	1	Yes
10		68-0239	Pivot Pin	1	Yes
11		68-1180	Tube Support	1	Yes
12		01-3595	Machine Screw	2	Yes
13		68-1193	Spring, Upper Link	1	Yes
14		97-0048	Rod Adjustment Pin	1	Yes
15		68-4270	Upper Link Assembly, LHRB	1	Yes
		68-4271	Upper Link Assembly, RHRB		Yes
16		68-1210	Hair Pin	1	Yes
17	N/A	68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

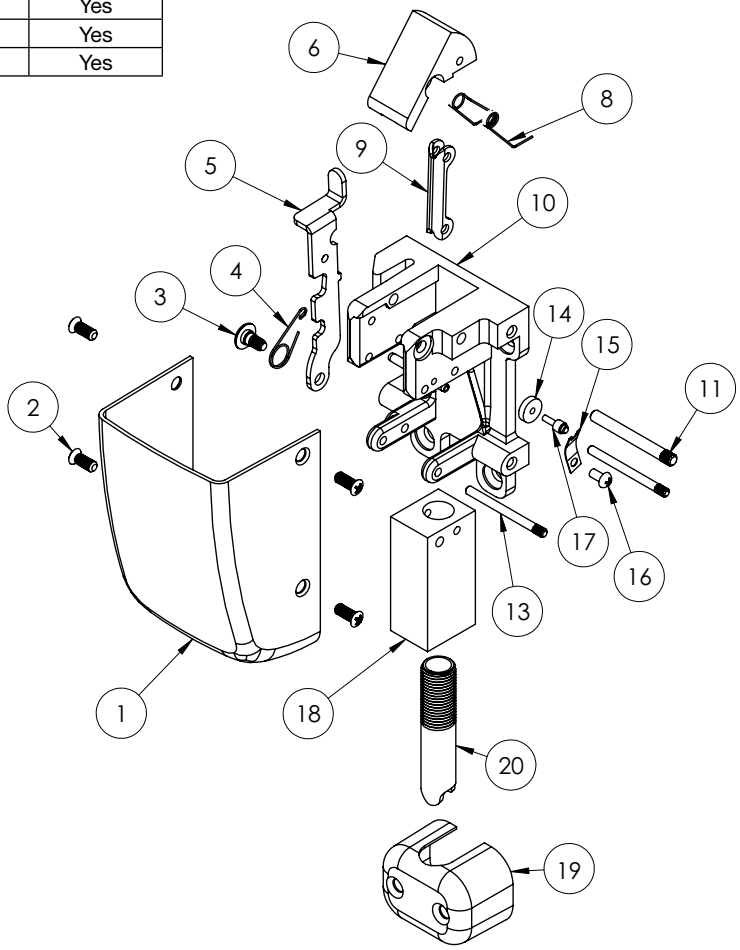
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	68-3933	Top Case Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0392	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-3933	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		68-1153	Top Case Latch Bolt	1	Yes
7		01-0697	Spirol Pin	2	Yes
8		97-0400	Top Case Spring	1	Yes
9		68-1460	Link, Pivot	1	Yes
10		97-0402	Top Chassis	1	Yes
11		97-0394	Pivot Pin, Latch Bolt	1	Yes
12		01-0461	Spirol Pin	1	Yes
13		97-0294	Pivot Pin	2	Yes
14		68-0991	Fusible Link	1	No
15		68-0419	Guide Spring	1	No
16		01-3563	#5-40 x 1/4 PH RD HD MS	1	No
17		68-0420	Pin, Fire Stop	1	No
18		68-1458	Top Rod Link	1	Yes
19	N/A	97-0020	Rod Guide*	1	Yes
20		670T	Top Rod	1	Yes
21		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

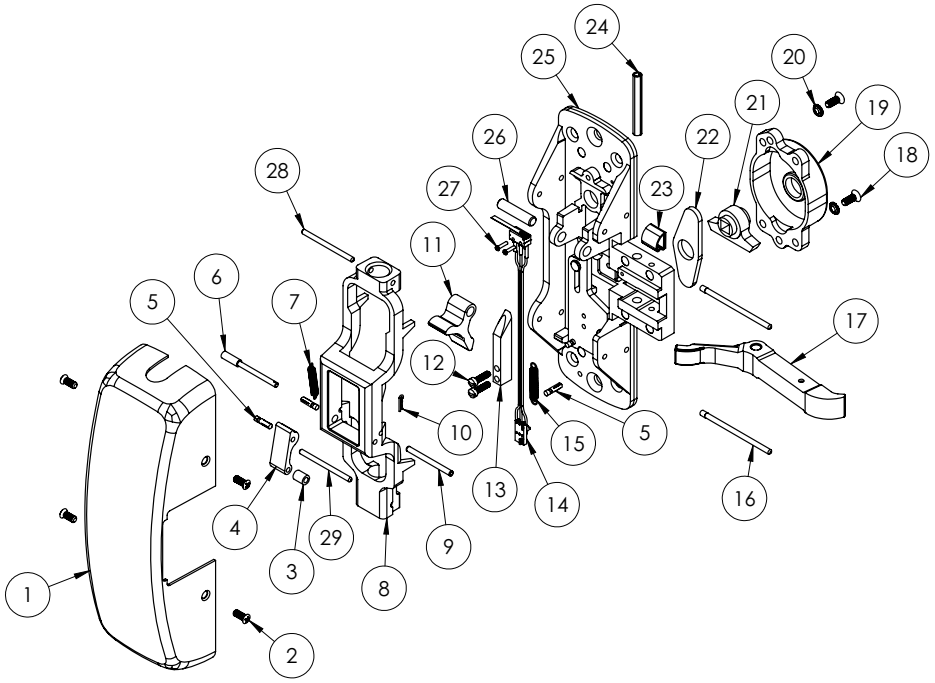
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
06, 13	68-3714 (LHRB)	Chassis Assembly	Yes
	68-3715 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3714(LHRB) 68-3715(RHRB)	68-1768	Spacer	1	No
4		68-1087	Locking Lever	1	No
5		01-0749	Groove Pin	3	No
6		68-1128	Slide Pivot Pin	1	No
7		68-1123	Lock Lever Spring	1	No
8		68-1671	Main Slide	1	No
9		68-1127	Roll Pin	1	No
10		98-0238	Guard Bracket Hairpin	1	Yes
11		68-1090	Lift Lever	1	Yes
12		01-4396	59-80 Machine Screw	2	No
13		68-1092	Lift Block	1	No
14		52-2217	Switch Assembly	1	Yes
15		97-0050	Knob Return Spring	1	Yes
16		68-0323	Chassis Pin	2	Yes
17		68-1137	Lift Arm	1	Yes
18		01-3384	8-32x7/16 PH FH MS	2	Yes
19		68-0367	Knob Hub Cover	1	Yes
20		01-0930	CS Lock Washer	2	Yes
21		97-0042	Knob Hub	1	Yes
22		97-0043	Knob Hub Retainer	1	Yes
23		01-0150	Wire Clip	1	Yes
24		01-4512	Spirol Pin	1	Yes
25		68-1105	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-1106	Chassis w/ Locking Slide Assembly, RHRB		No
26		68-0324	Lift Lever Pivot Pin	1	Yes
27		01-4381	Machine Screw	2	No
28	N/A	97-0049	Top Rod Adjustable Pin	1	Yes
29		97-0048	Bottom Rod Adjustable Pin	1	Yes
30		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

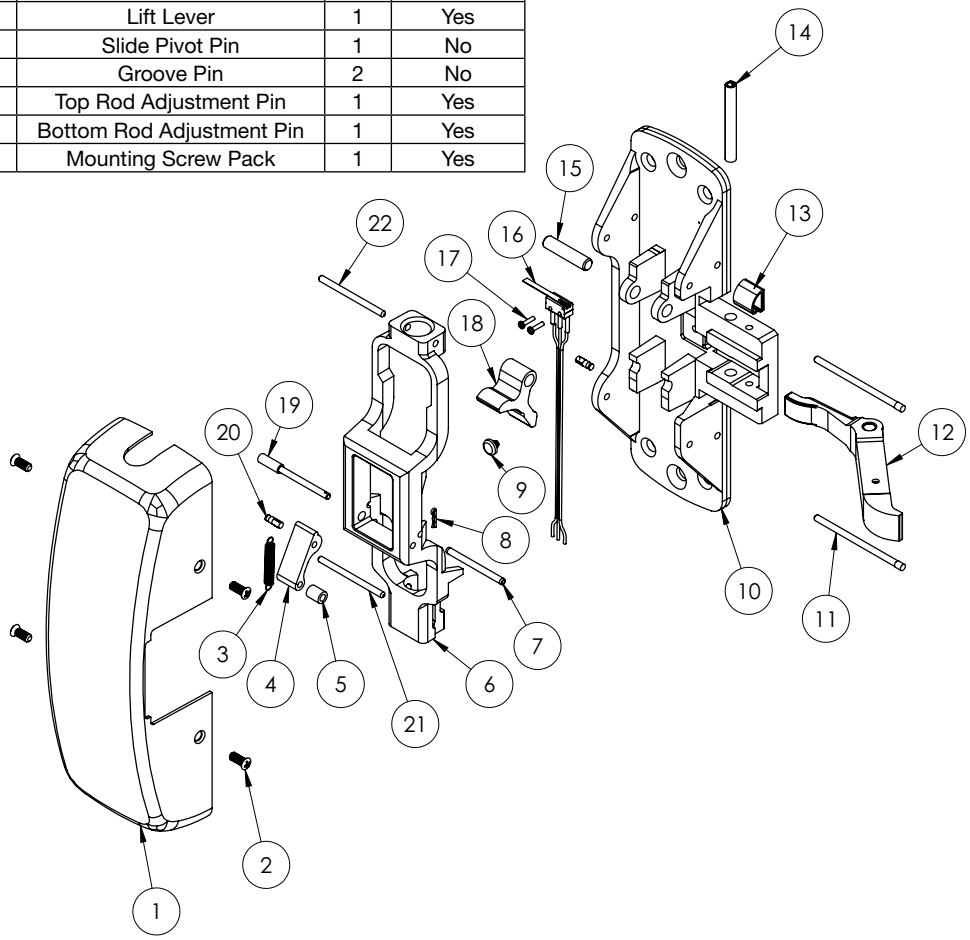
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
10, 40	68-3823 (LHRB)	Chassis Assembly	Yes
	68-3824 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3823(LHRB) 68-3824(RHRB)	68-1123	Spring, Locking Lever	1	No
4		68-1087	Locking Lever	1	No
5		68-1768	Spacer	1	No
6		68-1671	Main Slide	1	No
7		68-1127	Roll Pin	1	No
8		98-0238	Guard Bracket Hairpin	1	Yes
9		68-1294	Stop Pin	1	Yes
10		68-1113	Chassis, LHRB	1	No
		68-1114	Chassis, RHRB		No
11		68-0323	Chassis Pin	2	Yes
12		68-1137	Lift Arm	1	Yes
13		01-0150	Wire Clip	1	Yes
14		01-4512	Spirol Pin	1	Yes
15		68-0324	Lift Lever Pivot Pin	1	Yes
16		52-2217	Switch Assembly	1	Yes
17		01-4381	Machine Screw	2	No
18		68-1090	Lift Lever	1	Yes
19		68-1128	Slide Pivot Pin	1	No
20		01-0749	Groove Pin	2	No
21	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
22		97-0048	Bottom Rod Adjustment Pin	1	Yes
23		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

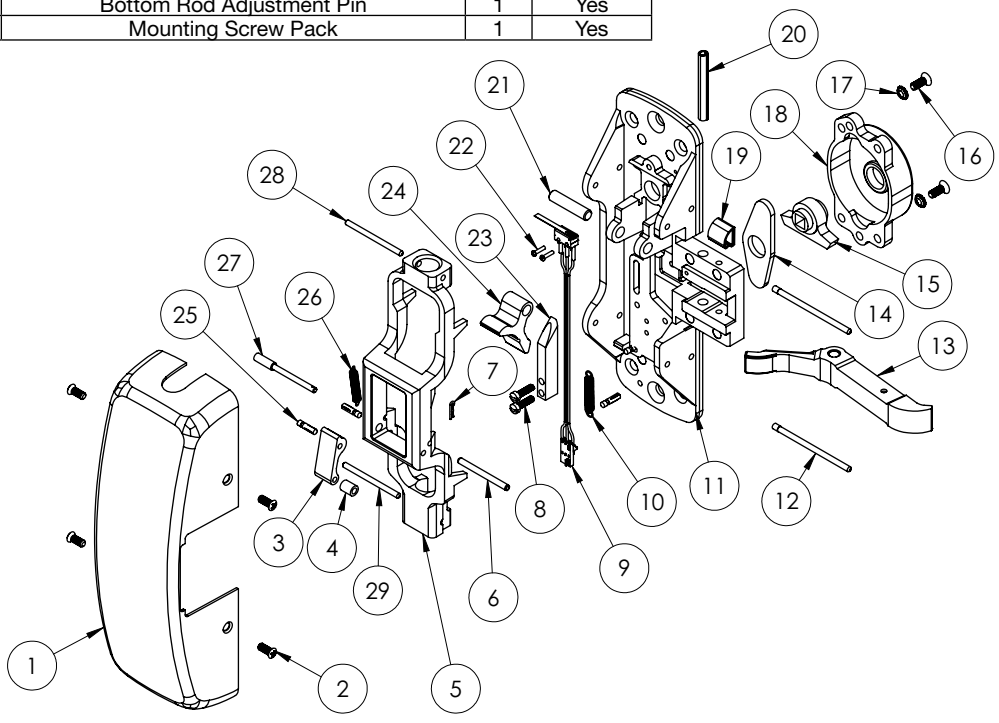
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
15, 43, 46, 73, 74	68-3717 (LHRB)	Chassis Assembly	Yes
	68-3718 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3717(LHRB) 68-3718(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	No
6		68-1127	Roll Pin	1	Yes
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	Yes
9		52-2217	Switch Assembly	1	Yes
10		97-0050	Knob Return Spring	1	Yes
11		68-2413	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis w/ Locking Slide Assembly, RHRB		No
12		68-0323	Chassis Pin	2	Yes
13		68-1137	Lift Arm	1	Yes
14		97-0043	Knob Hub Retainer	1	Yes
15		97-0042	Knob Hub	1	Yes
16		01-3384	8-32x7/16 PH FH MS	2	Yes
17		01-0930	Countersunk Lock Washer	2	Yes
18		68-0367	Knob Hub Cover	1	Yes
19		01-0150	Wire Clip	1	Yes
20		01-4512	Spirol Pin	1	Yes
21		68-0324	Lift Lever Pivot Pin	1	Yes
22		01-4381	Machine Screw	2	Yes
23		68-1092	Lift Block	1	Yes
24		68-1090	Lift Lever	1	Yes
25		01-0749	Groove Pin	3	No
26		68-1123	Spring, Locking Lever	1	No
27		68-1128	Slide Pivot Pin	1	No
28	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
29		97-0048	Bottom Rod Adjustment Pin	1	Yes
30		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

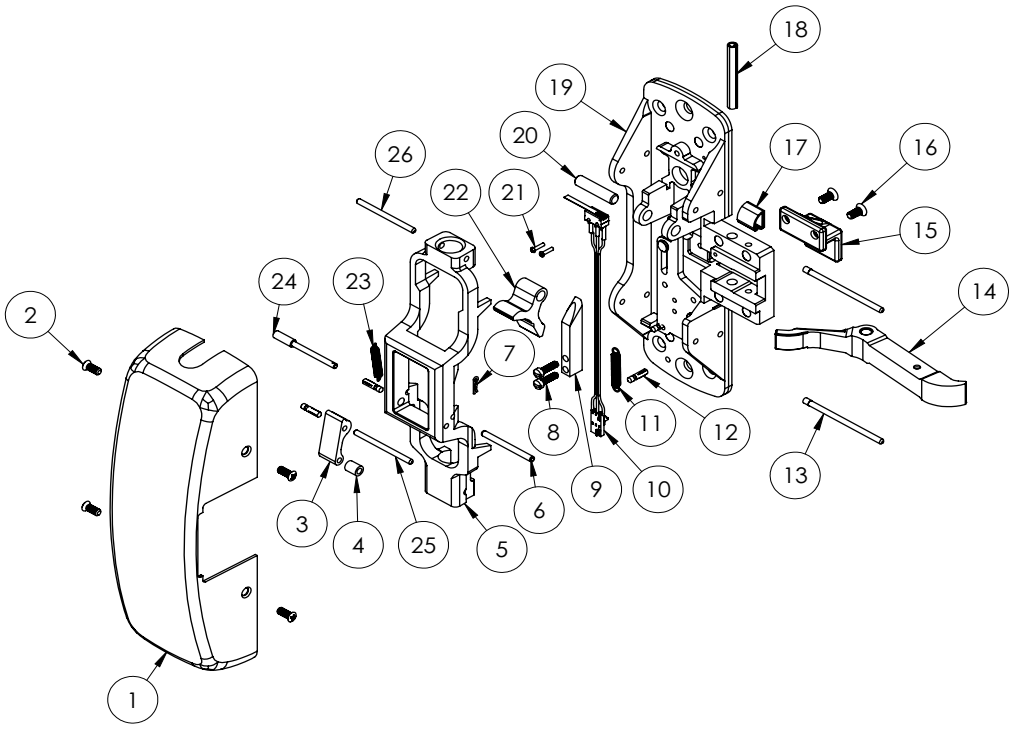
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
28	68-3829 (LHRB)	Chassis Assembly	Yes
	68-3830 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Auxillary Screw Pack*	1	Yes
3	68-3829(LHRB) 68-3830(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	Yes
9		68-1092	Lift Block	1	Yes
10		52-2217	Switch Assembly	1	Yes
11		97-0050	Knob Return Spring	1	Yes
12		01-0749	Groove Pin	3	No
13		68-0323	Chassis Pin	2	Yes
14		68-1137	Lift Arm	1	Yes
15		97-0089	Thumb Piece Lever	1	Yes
16		01-1146	8-32x3/8 PH FL U'CUT W/NY	1	Yes
17		01-0150	Wire Clip	1	Yes
18		01-4512	Spirol Pin	1	Yes
19		68-2413	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis w/ Locking Slide Assembly, RHRB		No
20		68-0324	Lift Lever Pivot Pin	1	Yes
21		01-4381	Machine Screw	2	No
22		68-1090	Lift Lever	1	Yes
23		68-1123	Spring, Locking Lever	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustable Pin	1	Yes
26		97-0049	Top Rod Adjustable Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

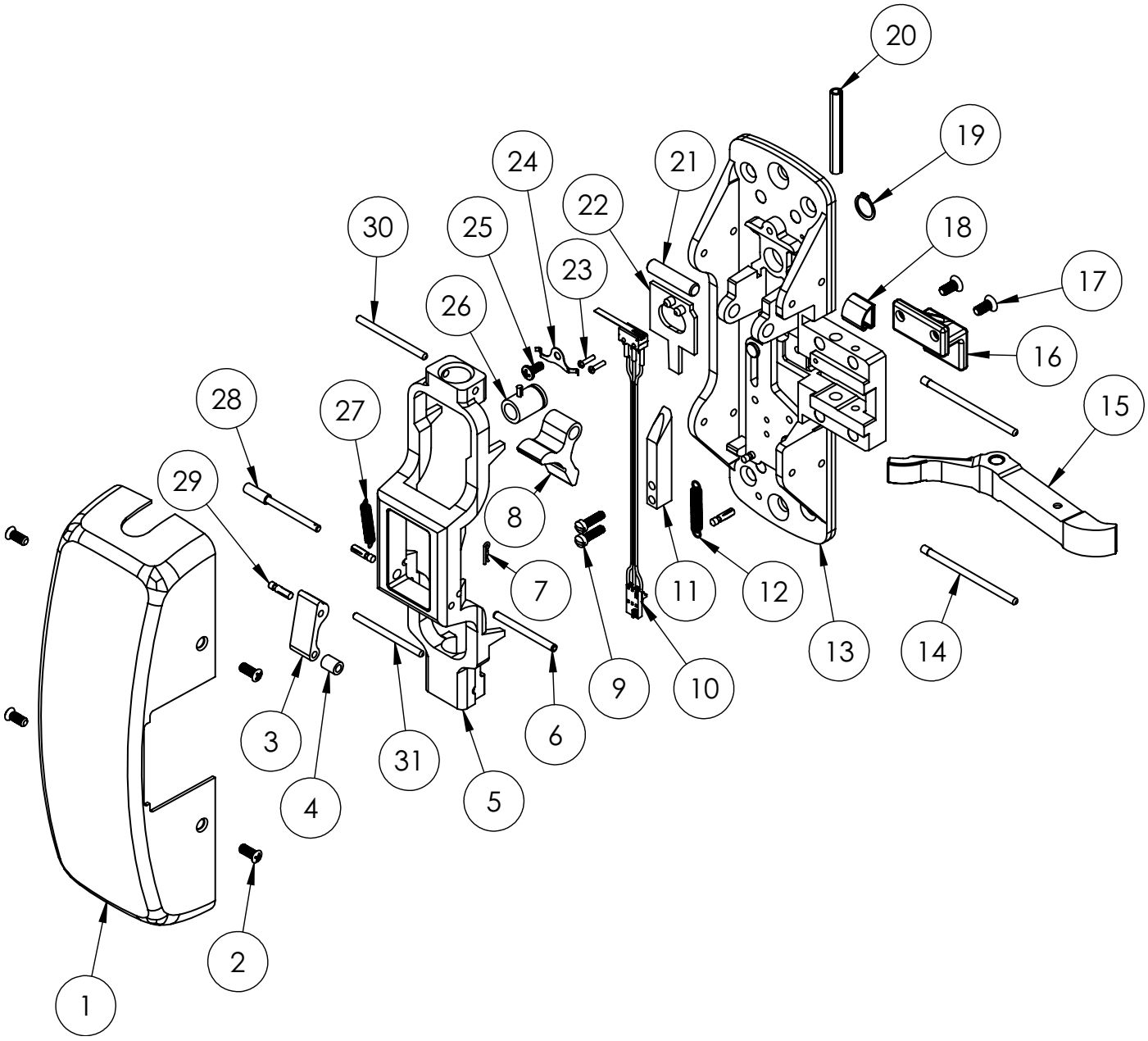
Function	Assembly No.	Description	Sellable
62, 63	68-3826 (LHRB)	Chassis Assembly	Yes
	68-3827 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3826(LHRB) 68-3827(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	No
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		68-1090	Lift Lever	1	Yes
9		01-4396	59-80 Machine Screw	2	Yes
10		52-2217	Switch Assembly	1	Yes
11		68-1092	Lift Block	1	Yes
12		97-0050	Knob Return Spring	1	Yes
13		68-2413	Chassis and Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis and Locking Slide Assembly, RHRB		No
14		68-0323	Chassis Pin	2	Yes
15		68-1137	Lift Arm	1	Yes
16		97-0089	Thumb Piece Lever	1	Yes
17		01-1146	8-32x3/8 PH FL U'CUT W/NY	1	Yes
18		01-0150	Wire Clip	1	Yes
19		01-0005	Retaining Ring	1	Yes
20		01-4512	Spirol Pin	1	Yes
21		68-0324	Lift Lever Pivot Pin	1	Yes
22		68-2198	Locking Slide Assembly, LHRB	1	Yes
		68-2199	Locking Slide Assembly, RHRB		Yes
23		01-4381	Machine Screw	2	Yes
24		68-0368	Locking Slide Spring, LHRB	1	Yes
		97-0006	Locking Slide Spring, RHRB		Yes
25		01-1190	6-32x5/16 PH PNHD Self Tap Screw	1	Yes
26		97-2048	Cylinder Hub and Pin Assembly	1	Yes
27		68-1123	Lock Lever Spring	1	No
28		68-1128	Slide Pivot Pin	1	No
29		01-0749	Groove Pin	3	No
30	N/A	97-0049	Top Rod Adjustable Pin	1	Yes
31		97-0048	Bottom Rod Adjustable Pin	1	Yes
32		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

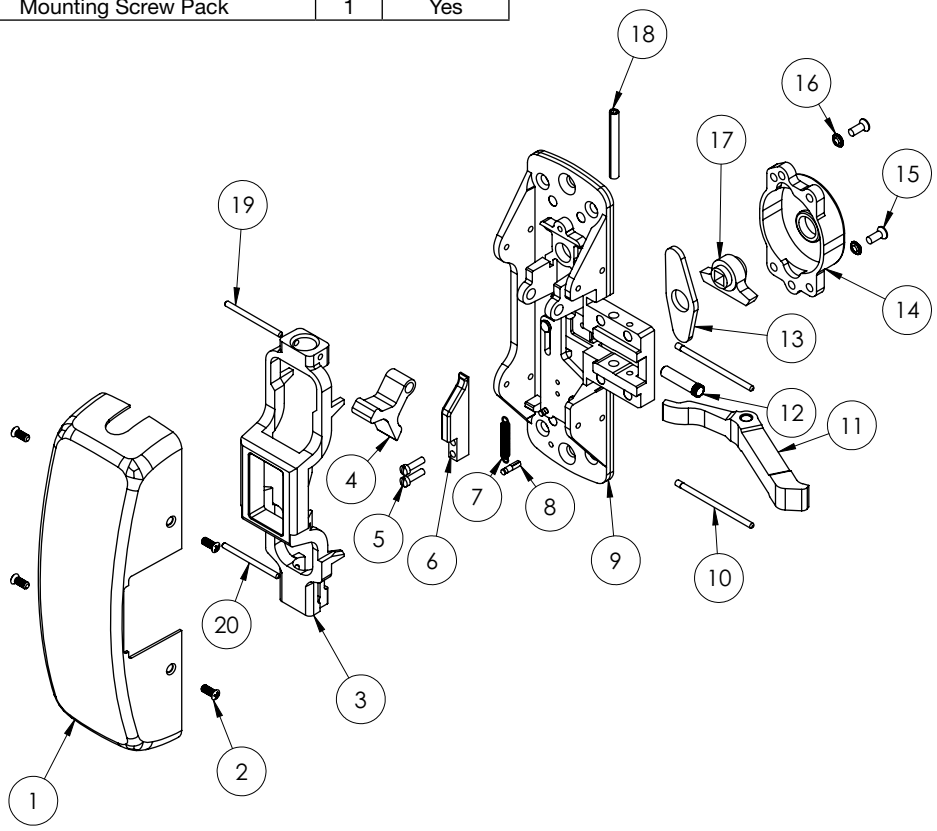
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
06, 13, 43, 46	68-7306 (LHRB)	Chassis Assembly	Yes
	68-7307 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7306(LHRB) 68-7307(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		01-4396	59-80 Machine Screw	2	Yes
6		68-1655	Lift Block	1	Yes
7		97-0050	Knob Return Spring	1	Yes
8		01-0749	Groove Pin	1	No
9		68-7310	Chassis and Slide Assembly, LHRB	1	No
		68-7311	Chassis and Slide Assembly, RHRB		No
10		68-0323	Chassis Pin	2	Yes
11		68-0241	Lift Arm	1	Yes
12		01-9372	Lift Lever Pivot Pin	1	Yes
13		97-0043	Knob Hub Retainer	1	Yes
14		68-0367	Knob Hub Cover	2	Yes
15		01-3384	8-32x7/16 PH FH MS	2	Yes
16		01-0930	Countersunk Lock Washer	2	Yes
17		97-0042	Knob Hub	1	Yes
18		01-4512	Spirol Pin	1	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

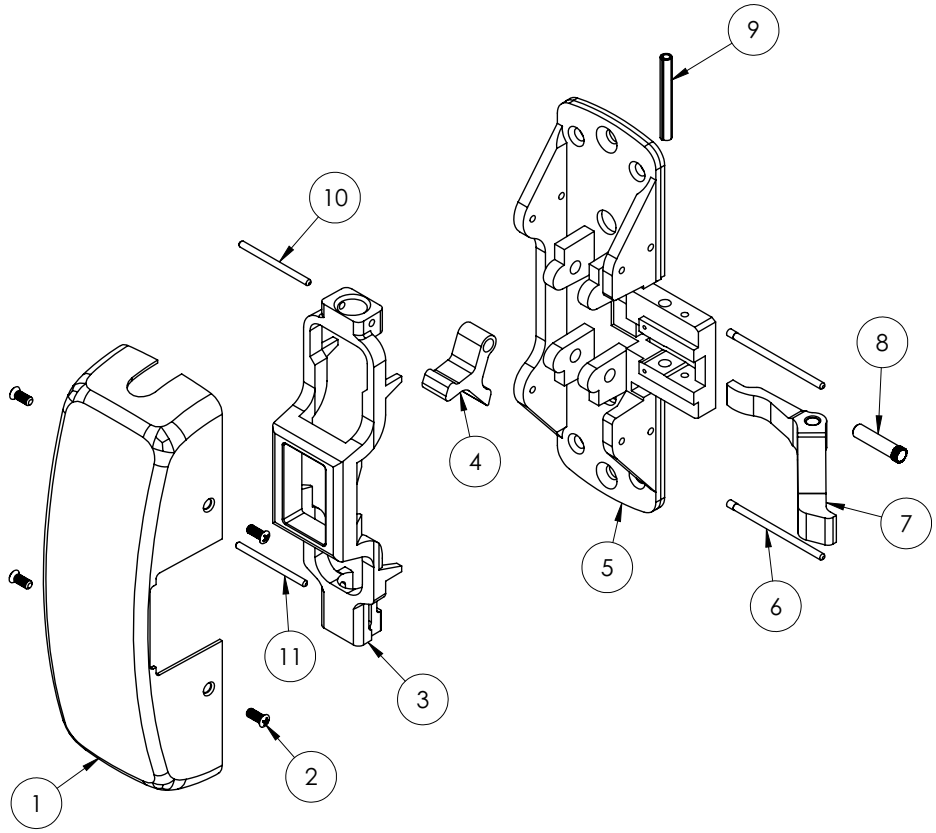
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(10, 40)	68-7308 (LHRB)	Chassis Assembly	Yes
	68-7309 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7308(LHRB) 68-7309(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		68-1660	Chassis	1	Yes
6		68-0323	Chassis Pin	2	Yes
7		68-0241	Lift Arm	1	Yes
8		01-9372	Lift Lever Pivot Pin	1	Yes
9	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
10		97-0048	Bottom Rod Adjustment Pin	1	Yes
11		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

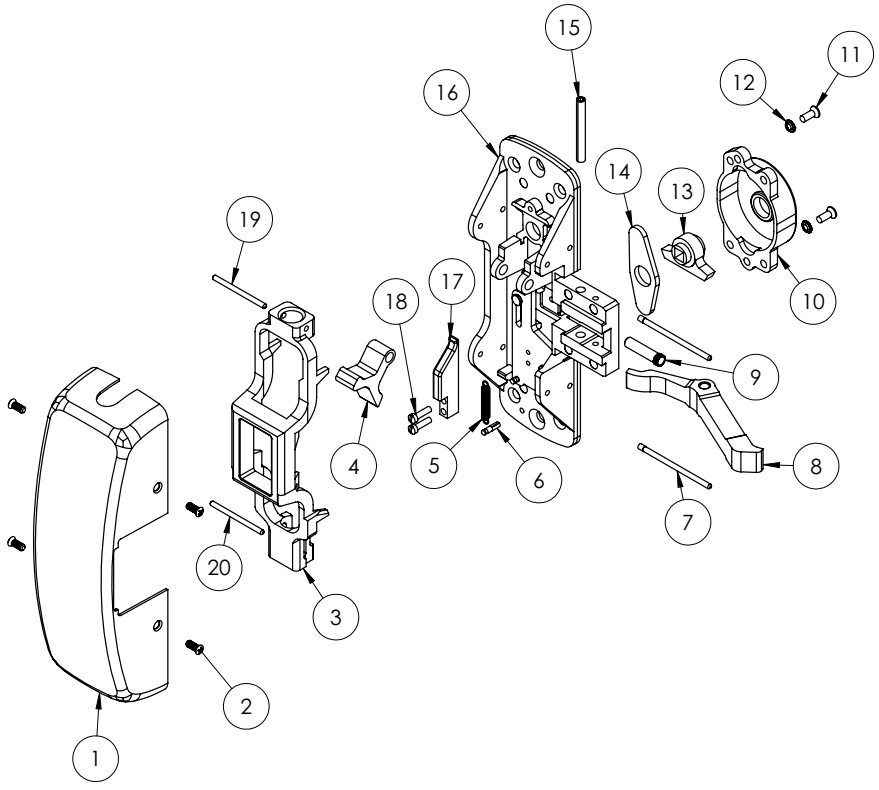
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(15, 73, 74)	68-7312 (LHRB)	Chassis Assembly	Yes
	68-7313 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7312(LHRB) 68-7313(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-0323	Chassis Pin	2	Yes
8		68-0241	Lift Arm	1	Yes
9		01-9372	Lift Lever Pivot Pin	1	Yes
10		68-0367	Knob Hub Cover		Yes
11		01-3384	8-32x7/16 PH FH MS	2	Yes
12		01-0930	Countersunk Lock Washer	2	Yes
13		97-0042	Knob Hub	1	Yes
14		97-0043	Knob Hub Retainer	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-7310	Chassis and Slide Assembly, LHRB	1	No
		68-7311	Chassis and Slide Assembly, RHRB		No
17		68-1655	Lift Block	1	Yes
18		01-4396	Machine Screw #6-32x1/2	2	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

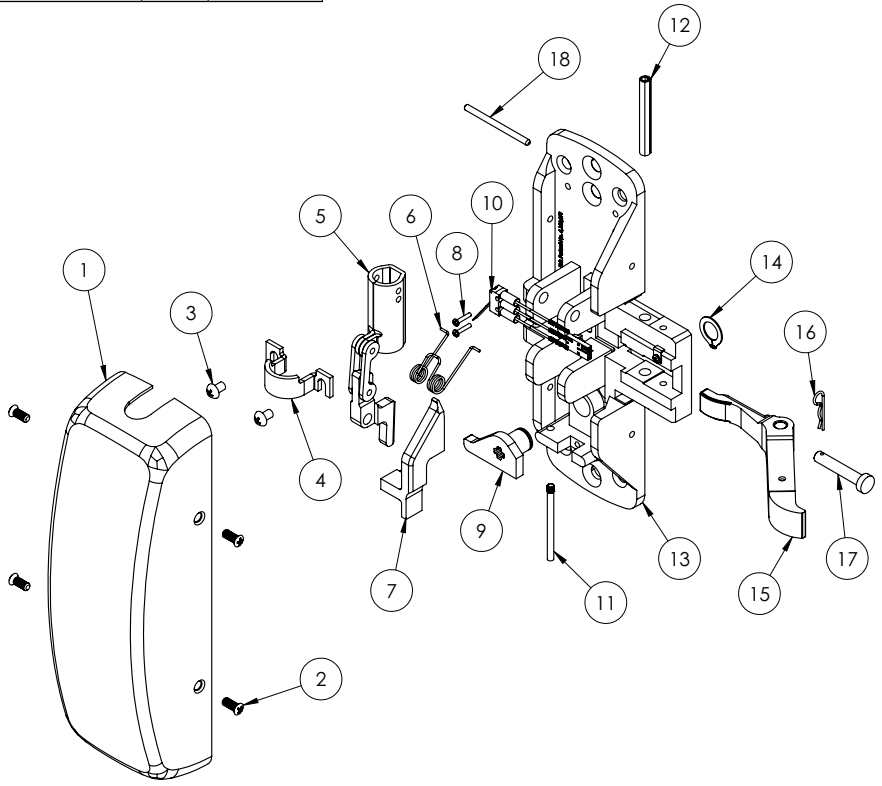
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	68-5449 (LHRB)	Chassis Assembly	Yes
	68-5450 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-5449 68-5450	01-3595	#8-32x1/4" Machine Screw*	1	Yes
4		68-1180	Tube Support	1	Yes
5		68-4270	Upper Link Assembly, LHRB	1	Yes
		68-4271	Upper Link Assembly, RHRB		Yes
6		68-1193	Upper Link Spring	1	Yes
7		68-1170	Outside Actuator, LHRB	1	Yes
		68-1171	Outside Actuator, RHRB		Yes
8		01-1237	#1-72 PH Pan Head MS	1	Yes
9		68-1208	ET Cam, LH	1	Yes
		68-1209	ET Cam, RH		Yes
10		52-5133	Switch and Wire Assembly	1	Yes
11		68-1184	Guide Pin	1	Yes
12		01-4512	Spirol Pin	1	Yes
13		68-1205	Chassis, LH	1	No
		68-1206	Chassis, RH		No
14		01-0005	Retaining Ring	1	Yes
15		68-1137	Lift Arm	1	Yes
16		68-1210	Hair Pin	1	Yes
17		68-1191	Link Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19	N/A	68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

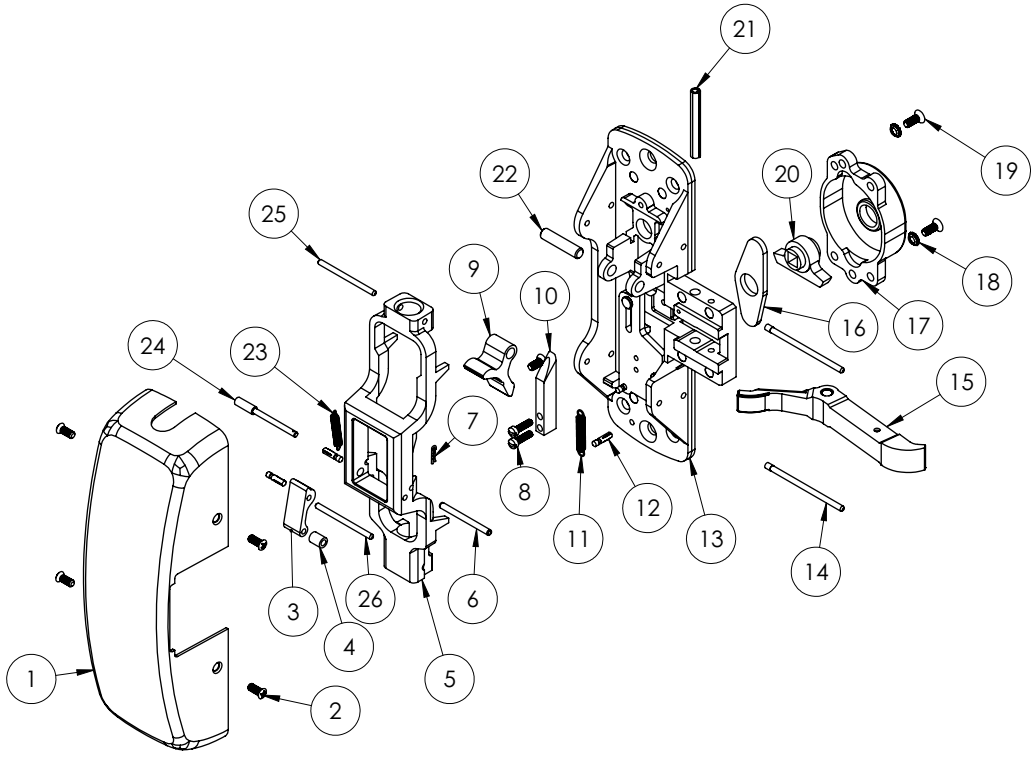
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
06, 10, 13, 40	68-6042 (LHRB)	Chassis Assembly	Yes
	68-6043 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-6042(LHRB) 68-6043(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	No
9		68-1090	Lift Lever	1	Yes
10		68-1092	Lift Block	1	Yes
11		97-0050	Knob Return Spring	1	Yes
12		01-0749	Groove Pin	3	Yes
13		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
14		68-0323	Chassis Pin	2	Yes
15		68-1137	Lift Arm	1	Yes
16		97-0043	Knob Hub Retainer	1	Yes
17		68-0367	Knob Hub Cover	1	Yes
18		01-0930	Countersunk Lock Washer	2	Yes
19		01-3384	8-32x7/16 PH FH MS	2	Yes
20		97-0042	Knob Hub	1	Yes
21		01-4512	Spirol Pin	1	Yes
22		68-0324	Lift Lever Pivot Pin	2	Yes
23		68-1123	Return Spring, Guarding	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
26		97-0049	Top Rod Adjustment Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

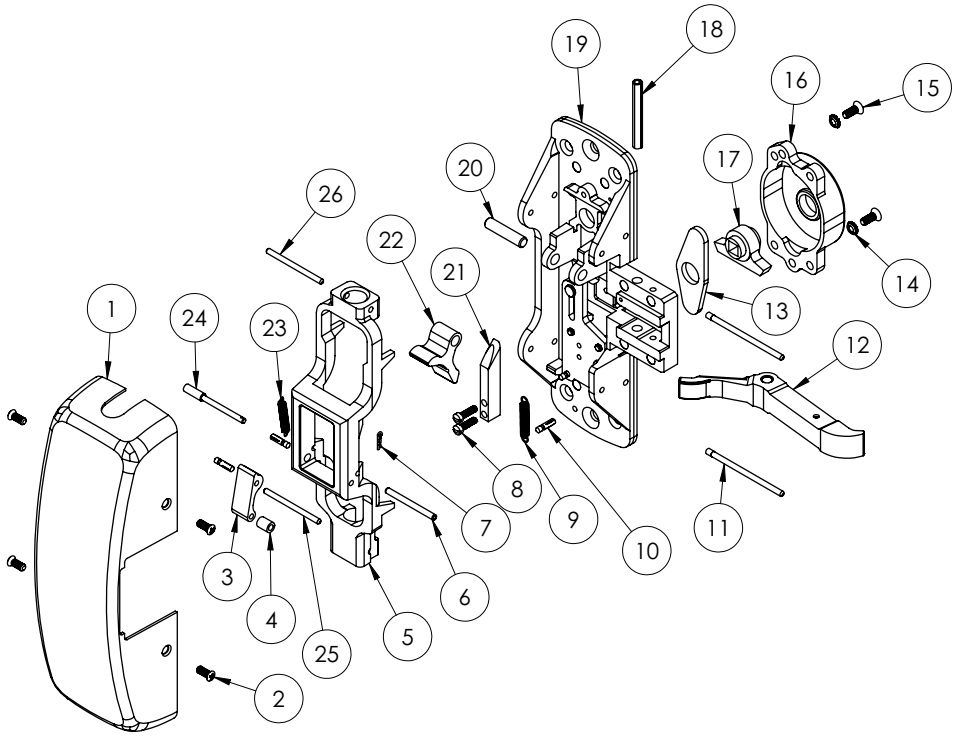
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12, 43, 46, 73, 74	68-6044 (LHRB)	Chassis Assembly	Yes
	68-6045 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-6044(LHRB) 68-6045(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	Yes
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	No
9		97-0050	Knob Return Spring	1	Yes
10		01-0749	Groove Pin	3	Yes
11		68-0323	Chassis Pin	2	Yes
12		68-1137	Lift Arm	1	Yes
13		97-0043	Knob Hub Retainer	1	Yes
14		01-0930	Countersunk Lock Washer	2	Yes
15		01-3384	8-32x7/16 PH FH MS	2	Yes
16		68-0367	Knob Hub Cover	1	Yes
17		97-0042	Knob Hub	1	Yes
18		01-4512	Spirol Pin	1	Yes
19		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
20		68-0324	Lift Lever Pivot Pin	2	Yes
21		68-1092	Lift Block	1	No
22		68-1090	Lift Lever	1	Yes
23		68-1123	Return Spring, Guarding	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
26		97-0049	Top Rod Adjustment Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

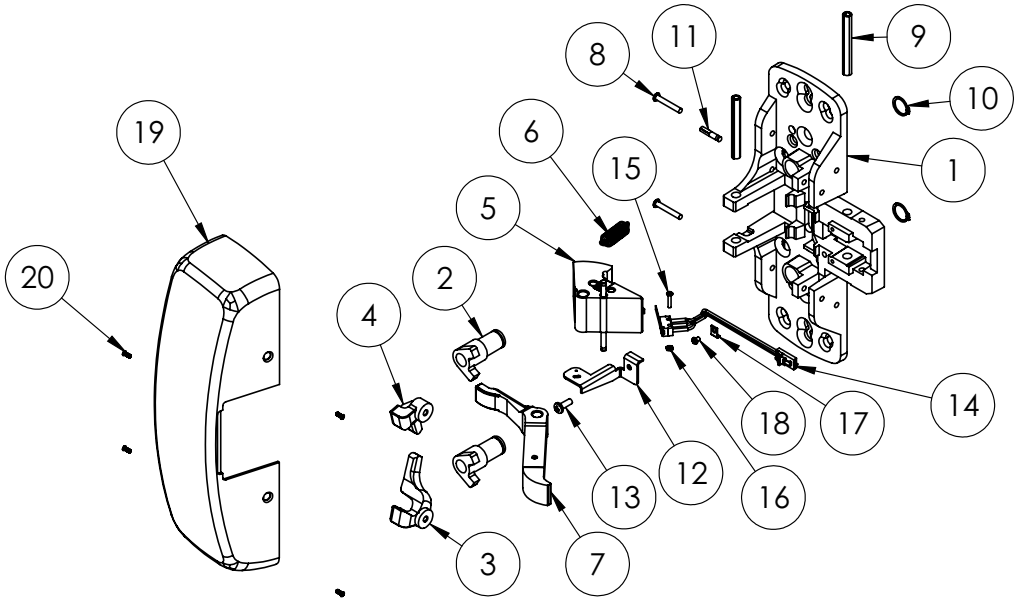
(WS-/53-)8804 (WS-/53-)8806 (WS-/53-)8810 (WS-/53-)8813
(WS-/53-)8815 (WS-/53-)8840 (WS-/53-)8843 (WS-/53-)8844
(WS-/53-)8846 (WS-/53-)8873 (WS-/53-)8874 (WS-/53-)8875
(WS-/53-)8876 (WS-/53-)8877 (WS-/53-)8878 (WS-/53-)8881
(WS-/53-)8882 (WS-/53-)8888

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
All functions	68-4261	LHRB/RHRB	Yes
WS- All functions		LHRB/RHRB	
53- All functions	68-6075	LHRB/RHRB	Yes
WS-53- All functions		LHRB/RHRB	

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1389	Chassis Blank (Std)	1	No
2		98-0018	Outside Cylinder Hub	2	Yes
3		68-1366	Lift Lever (RH)	1	Yes
4		68-1367	Lift Lever (LH)	1	Yes
5		68-4413	Standard Latchbolt (68-4261)	1	Yes
		68-7417	53- Standard Latchbolt (68-6075)	1	Yes
6		98-0028	Latchbolt Spring	1	Yes
7		68-1137	Lift Arm	1	Yes
8		98-0011	Latchbolt Lever Pivot Pin	2	Yes
9		01-4512	Spirol Pin	2	Yes
10		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
11		01-0008	Groove Pin	1	No
12		68-1685	Switch Bracket (53- Only)	1	Yes
13		01-1482	#2-56 X 1/8" Ph Pn Hd Machine Screw (53- Only)	1	Yes
14		52-4545	Switch Assembly (53- Only)	1	Yes
15		01-9446	#1-72 X 11/32" Ph Fl Hd Machine Screw (53- Only)	1	Yes
16		01-0909	Hex Machine Screw Nut (53- Only)	1	Yes
17		52-0310	Cable Clamp (53- Only)	1	Yes
18		01-1482	Cr-Phms #2-56 X 1/8" (53- Only)	1	Yes
19	N/A	68-0406	Cover[1]	1	Yes
20		68-3905	Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

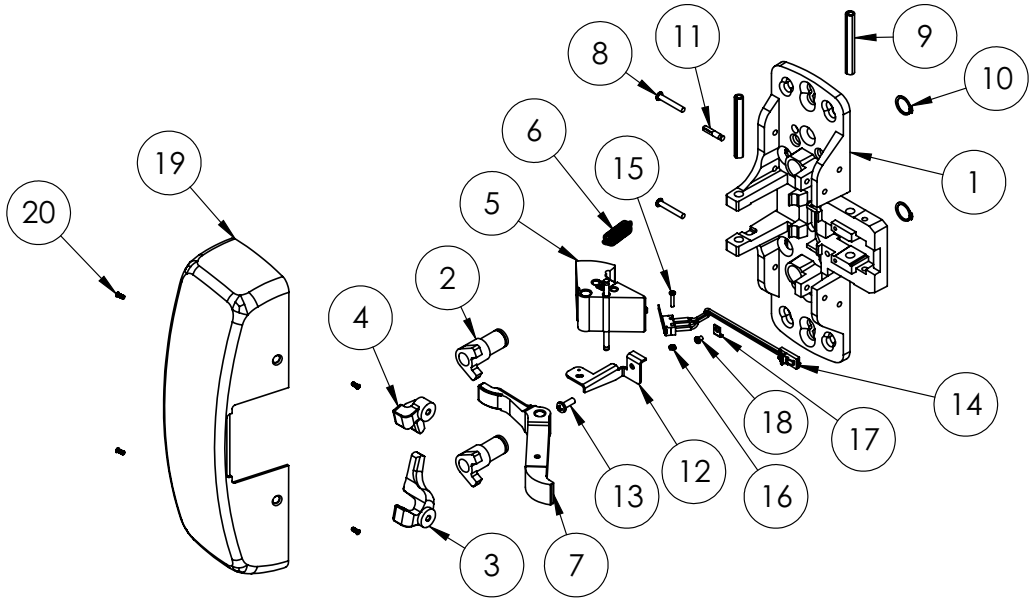
(12-/WS-/53)8804 (12-/WS-/53)8806 (12-/WS-/53)8810 (12-/WS-/53)8813
(12-/WS-/53)8815 (12-/WS-/53)8840 (12-/WS-/53)8843 (12-/WS-/53)8844
(12-/WS-/53)8846 (12-/WS-/53)8873 (12-/WS-/53)8874 (12-/WS-/53)8875
(12-/WS-/53)8876 (12-/WS-/53)8877 (12-/WS-/53)8878 (12-/WS-/53)8881
(12-/WS-/53)8882 (12-/WS-/53)8888

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12- All functions	68-4263	LHRB/RHRB	YES
WS-12- All functions		LHRB/RHRB	
12-53- All functions	68-6076	LHRB/RHRB	YES
WS-12-53- All functions		LHRB/RHRB	

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1378	Chassis Blank (12-)	1	No
2		98-0018	Outside Cylinder Hub	2	Yes
3		68-1366	Lift Lever (RH)	1	Yes
4		68-1367	Lift Lever (LH)	1	Yes
5		68-4414	Fire Rated Latchbolt (68-4263)	1	Yes
		68-7418	12-53- Standard Latchbolt (68-6076)	1	Yes
6		98-0028	Latchbolt Spring	1	Yes
7		68-1137	Lift Arm	1	Yes
8		98-0011	Latchbolt Lever Pivot Pin	2	Yes
9		01-4512	Spirol Pin	2	Yes
10		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
11		01-0008	Groove Pin	1	No
12		68-1685	Switch Bracket (53- Only)	1	Yes
13		01-1482	#2-56 Ph Pn Hd Machine Screw (53- Only)	1	Yes
14		52-4545	Switch Assembly (53- Only)	1	Yes
15		01-9446	#1-72 X 11/32" Ph Fl Hd Machine Screw (53- Only)	1	Yes
16		01-0909	Hex Machine Screw Nut (53- Only)	1	Yes
17		52-0310	Cable Clamp (53- Only)	1	Yes
18		01-1482	Cr-Phms #2-56 X 1/8" (53- Only)	1	Yes
19	N/A	68-0406	Cover[1]	1	Yes
20		68-3905	Cover Screw Pack (#8-32 X 5/16")[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

AL- AND GL- PREFIXES

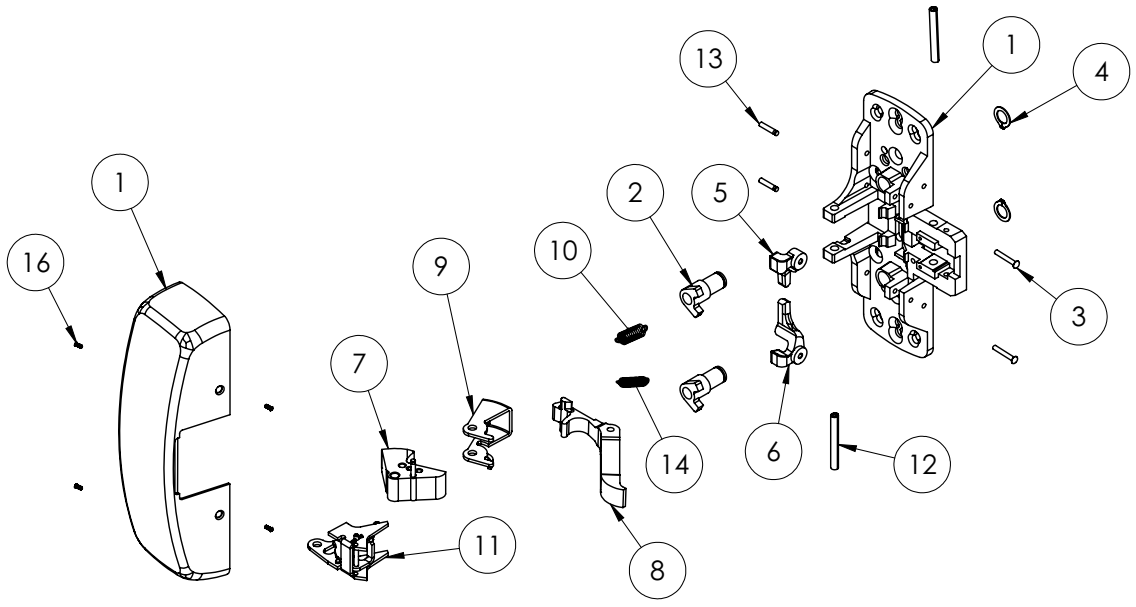
8804 8806 8810 8813 8815 8840
8843 8844 8846 8875 8876 8877
8878 8881 8882

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL- (All Functions Except 77,78,81, And 82)	68-4410	LHRB/RHRB	Yes
GL- (All Functions)		LHRB/RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1485	Chassis (Std)	1	No
2		98-0018	Outside Hub	2	Yes
3		98-0011	Latchbolt Lever Pin	2	Yes
4		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
5		68-1366	Lift Lever (RH)	1	Yes
6		68-1367	Lift Lever (LH)	1	Yes
7		68-4415	Guarded Latchbolt	1	Yes
8		68-1353	Lift Arm	1	Yes
9		68-1352	Guide	1	Yes
10		98-0028	Latchbolt Spring	1	Yes
11		68-4417	Guard Bracket Std	1	Yes
12		01-4512	Spirol Pin	2	Yes
13		01-0008	Groove Pin	2	No
14		68-1394	Guide Spring	1	Yes
15	N/A	68-1014	Cover[1]	1	Yes
16		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

AL- AND GL- PREFIXES

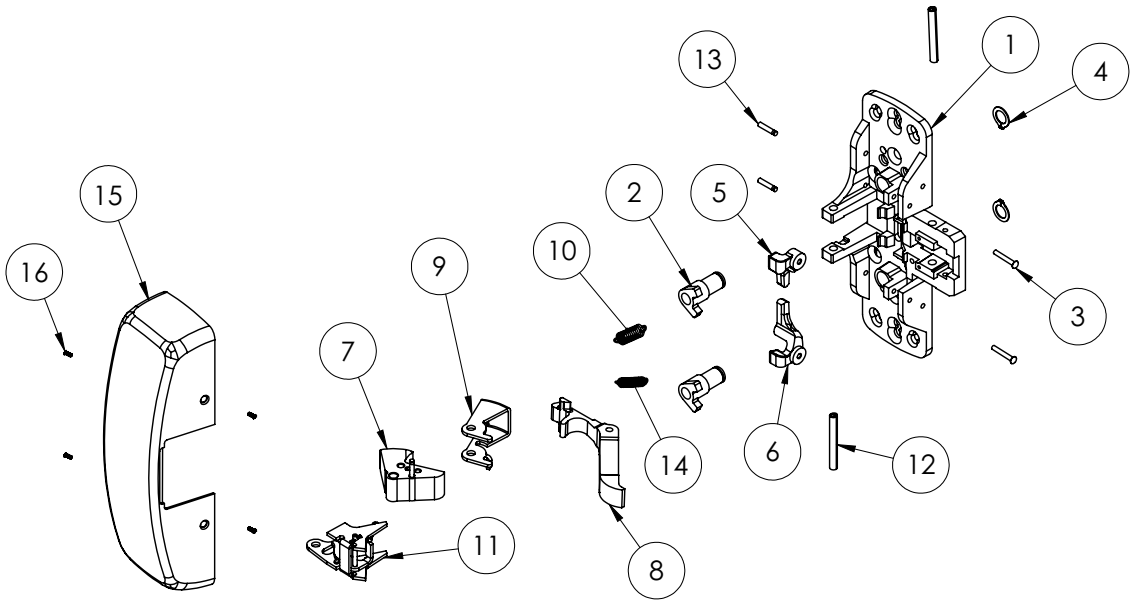
12-8804 12-8806 12-8810 12-8813
12-8815 12-8840 12-8843 12-8844
12-8846 12-8875 12-8876 12-8877
12-8878 12-8881 12-8882

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-AL- (All Functions Except 77,78,81,82)	68-4411	LHRB/RHRB	Yes
12-GL- (All Functions)			

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1378	Chassis (12-)	1	No
2		98-0018	Outside Hub	2	Yes
3		98-0011	Latchbolt Lever Pin	2	Yes
4		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
5		68-1366	Lift Lever (Rh)	1	Yes
6		68-1367	Lift Lever (Lh)	1	Yes
7		68-4415	Guarded Latchbolt	1	Yes
8		68-1353	Lift Arm	1	Yes
9		68-1352	Guide	1	Yes
10		98-0028	Latchbolt Spring	1	Yes
11		68-4417	Guard Bracket Std	1	No
12		01-4512	Spirol Pin	2	Yes
13		01-0008	Groove Pin	2	No
14		68-1394	Guide Spring	1	Yes
15	N/A	68-1014	Cover[1]	1	Yes
16		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

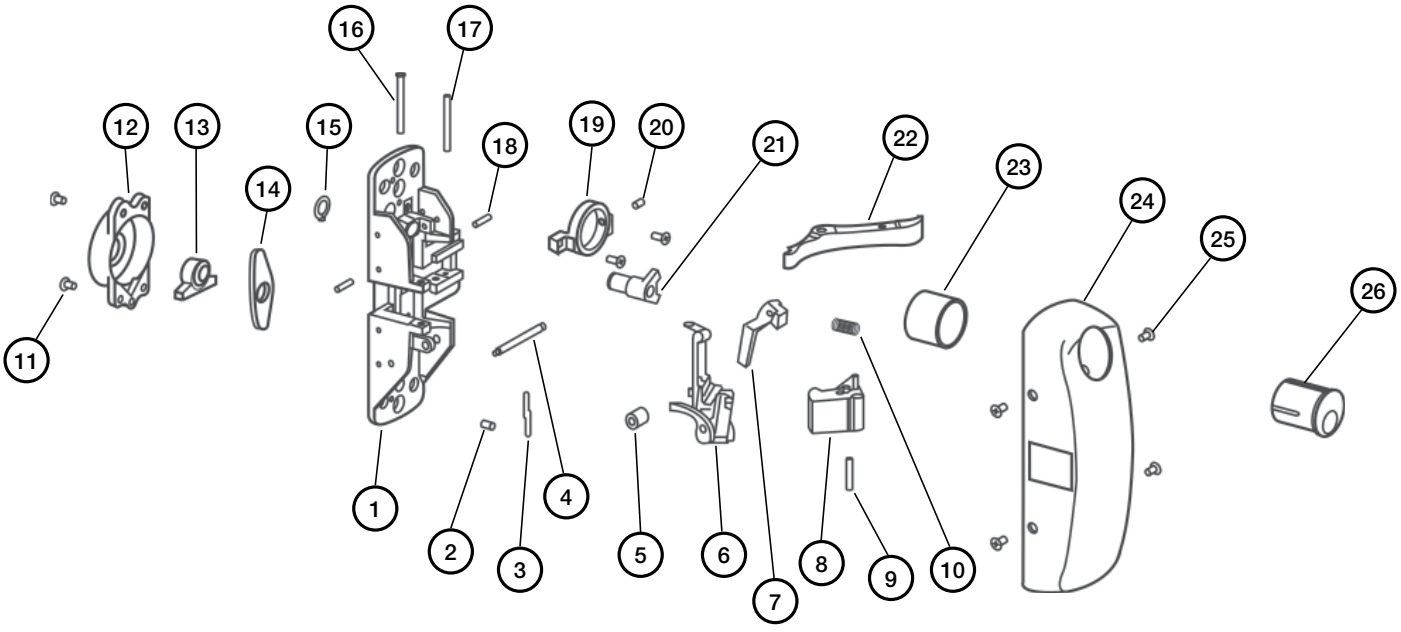
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	68-0408	Chassis Assembly	1	No
2	01-0008	Groove Pin	1	No
3	97-0050	Spring Knob Return	1	Yes
4	68-0271	Pivot Pin Knob Lever	1	Yes
5	68-0273	Bushing Knob Lever	1	Yes
6	68-4236	Knob Lever Assy (LHRB)	1	Yes
	68-4235	Knob Lever Assy (RHRB)	1	Yes
7	68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
	68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
8	98-2034	Latchbolt Assy	1	Yes
9	97-0040	Bushing Latchbolt	1	Yes
10	98-0028	Spring Latchbolt	1	Yes
11	01-3384	Screw 8-32 x 5/16	4	Yes
12	68-0367	Knob Hub Cover	1	Yes
13	97-0042	Knob Hub	1	Yes
14	97-0043	Knob Hub Retainer	1	Yes
15	01-0005	Retaining Ring	1	Yes
16	01-0013	Screw Latchbolt Pivot	1	Yes

Item	Part No.	Description	Qty.	Sellable
17	01-4512	Pivot Pin Left Arm	1	Yes
18	98-0011	Pivot Pin Latchbolt Lever	1	Yes
19	98-0020	Inside Cylinder Retainer	1	Yes
20	01-1095	Set Screw #8-32 x 1/4 Cup Point	1	Yes
21	98-0018	Outside Cylinder Hub	1	Yes
22	68-0241	Lift Arm	1	Yes
23	98-0021	Blocking Ring[1]	1	Yes
24	68-0408	Cover (LHRB)[1]	1	Yes
	68-0409	Cover (RHRB)[1]		
25	68-3908	Cover Screw Pack[1]	1	Yes
—	68-2143	Screw Pack	1	Yes
26	—	Cylinder[1,3]	1	Yes
—	649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

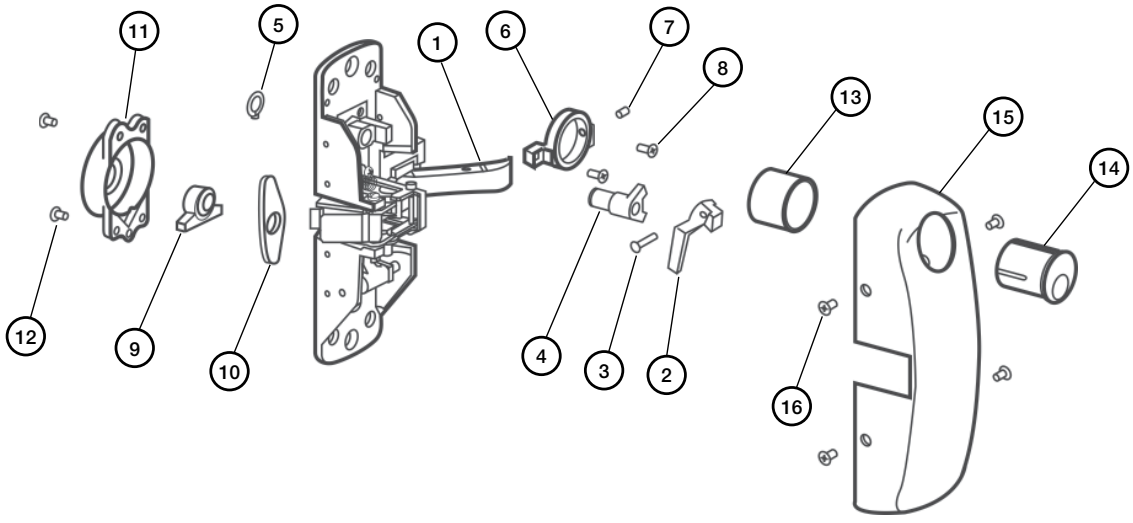
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8816	68-4075	LHRB	Yes
AL-/GL-8816	68-4076	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1015	Chassis	1	No
2		68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
		68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
3		98-0011	Latchbolt Lever Pivot Pin	1	Yes
4		98-0018	Outside Cylinder Hub	1	Yes
5		01-0005	Retaining Ring	1	Yes
6		98-0020	Inside Cylinder Retainer	1	Yes
7		01-1095	Cylinder Set Screw	1	Yes
8		01-1146	Machine Screw (8-32 x 5/16)	2	Yes
9		97-0042	Knob Hub	1	Yes
10		97-0043	Knob Hub Retainer	1	Yes
11		68-0367	Knob Hub Cover	1	Yes
12		01-3384	Machine Screw (8-32 x 3/8)	2	Yes
13	N/A	98-0021	Blocking Ring[1]	1	Yes
14		-	Cylinder[1,3]	1	Yes
15		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
16		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

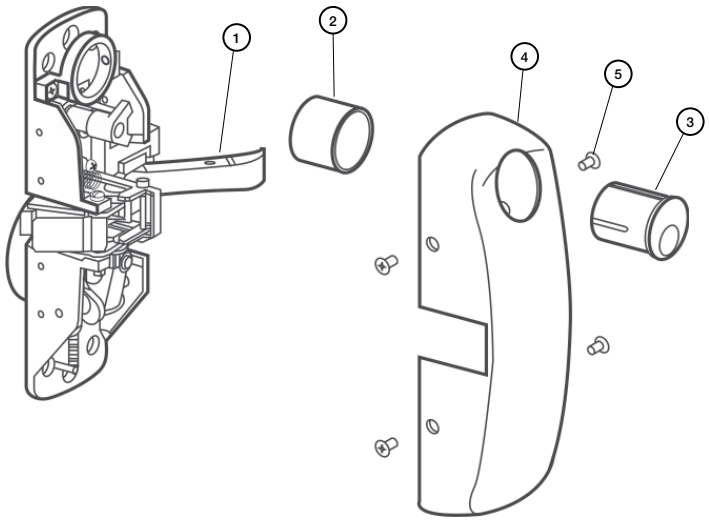
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8816	68-4077	LHRB	Yes
	68-4078	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4077	Chassis Assembly (LHRB)	1	Yes
	N/A	68-4078	Chassis Assembly (RHRB)	1	Yes
2		98-0021	Blocking Ring[1]	1	Yes
3		—	Cylinder[1,2]	1	Yes
4		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

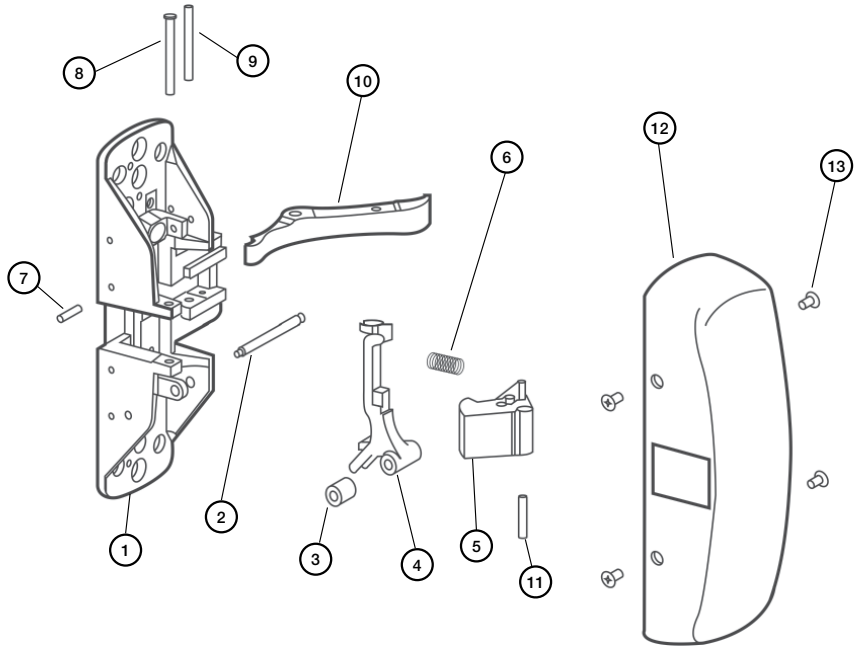
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8828	68-2106	LHRB	Yes
	68-2107	RHRB	

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis (LHRB)	1	No
		—	Chassis (RHRB)	1	No
2		68-0271	Pivot Pin Thumb Lever	1	Yes
3		68-0273	Bushing Thumb Lever	1	Yes
4		68-0260	Thumb Piece Lever (LHRB)	1	Yes
		68-0261	Thumb Piece Lever (RHRB)	1	Yes
5		98-2034	Latchbolt Assy	1	Yes
6		98-0028	Spring Latchbolt	1	Yes
7		01-0008	Groove Pin	1	No
8		01-0013	Screw Latchbolt Pivot	1	Yes
9		01-4512	Pivot Pin Lift Arm	1	Yes
10		68-0241	Lift Arm	1	Yes
11		97-0040	Bushing Latchbolt	1	Yes
12	N/A	68-0406	Cover[1]	1	Yes
13		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

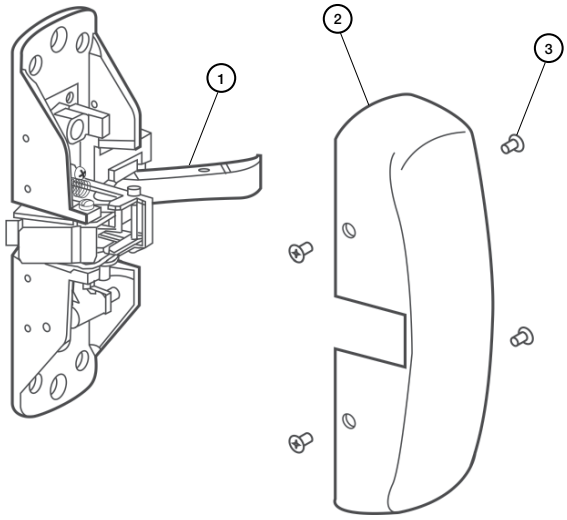
ASSA ABLOY, the global leader in door opening solutions

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL- GL-	68-4080	LHRB	Yes
	68-4081	RHRB	
12- GL-	68-4082	LHRB	
	68-4083	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4080	Chassis Assembly STD LHRB	1	Yes
		68-4081	Chassis Assembly STD RHRB	1	Yes
		68-4082	Chassis Assembly 12- LHRB	1	Yes
		68-4083	Chassis Assembly 12- RHRB	1	Yes
2	N/A	68-1014	Cover[1]	1	Yes
3		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack STD	1	Yes
		68-2165	Screw Pack 12	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

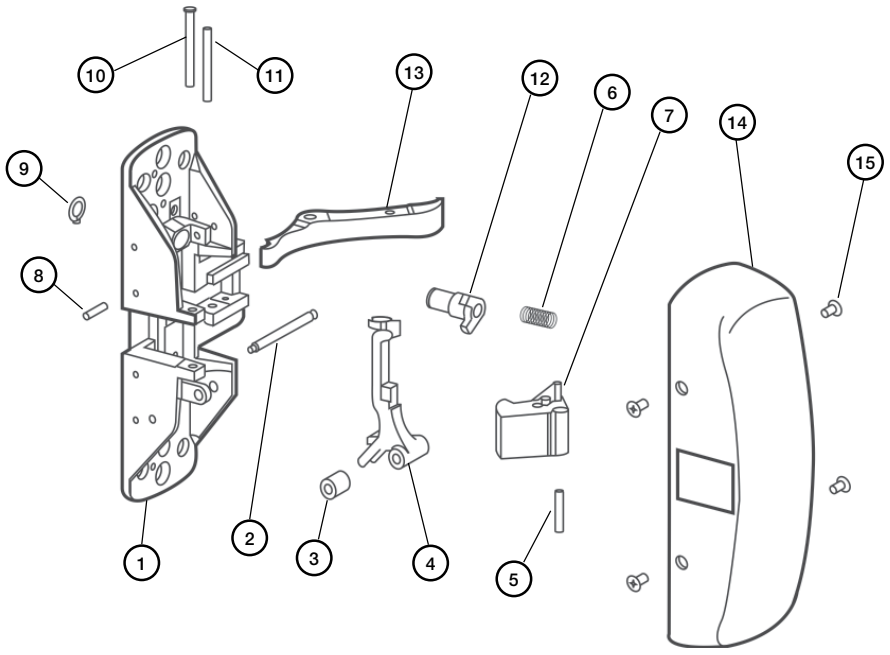
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8863	68-2109	LHRB	Yes
8863	68-2110	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis Assembly (LHRB)	1	No
		—	Chassis Assembly (RHRB)	1	No
2		68-0271	Pivot Pin Thumb Lever	1	Yes
3		68-0273	Bushing Thumb Lever	1	Yes
4		68-0260	Thumb Piece Lever LHRB	1	Yes
		68-0261	Thumb Piece Lever RHRB	1	No
5		97-0040	Bushing Latchbolt	1	Yes
6		98-0028	Spring Latchbolt	1	Yes
7		98-2034	Latchbolt Assy	1	Yes
8		01-0008	Groove Pin	1	No
9		01-0005	Retaining Ring	1	Yes
10		01-0013	Screw Latchbolt Pivot	1	Yes
11		01-4512	Pivot Pin Lift Arm	1	Yes
12		98-0018	Outside Cylinder Hub	1	Yes
13		68-0241	Lift Arm	1	Yes
14	N/A	68-0406	Cover[1]	1	No
15		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

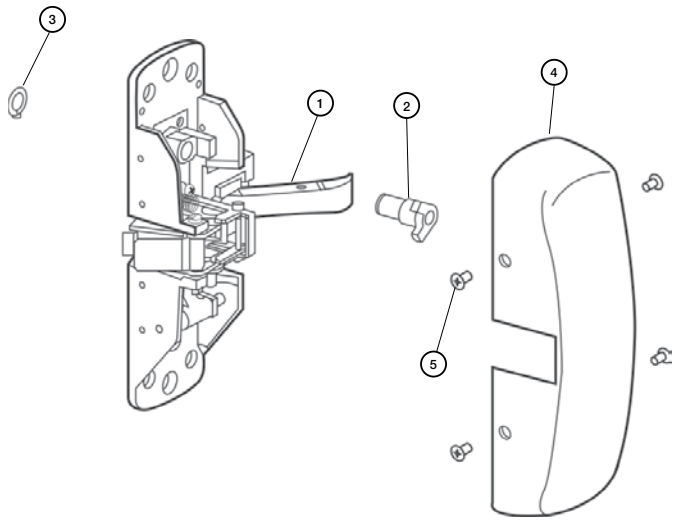
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8863	68-4097	LHRB	Yes
AL-/GL-8863	68-4098	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above		Chassis	1	No
2		98-0018	Outside Cylinder Hub	1	Yes
3		01-0005	Retaining Ring	1	Yes
4	N/A	68-1014	Cover[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

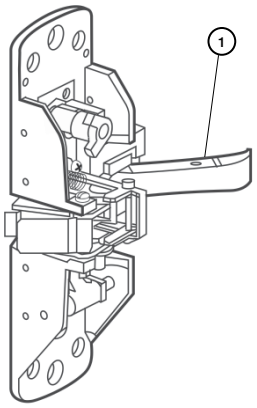
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

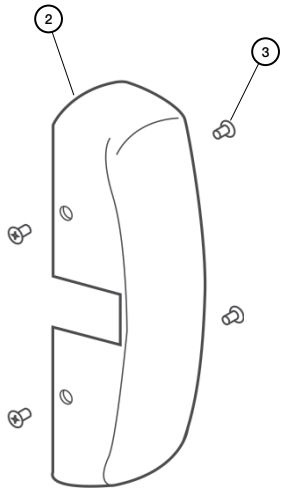
SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8863	68-4099	LHRB	Yes
AL-/GL-8863	68-4100	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4099	Chassis Assembly (LHRB)	1	Yes
		68-4100	Chassis Assembly (RHRB)	1	Yes
2	N/A	68-1014	Cover[1]	1	Yes
3		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish





A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

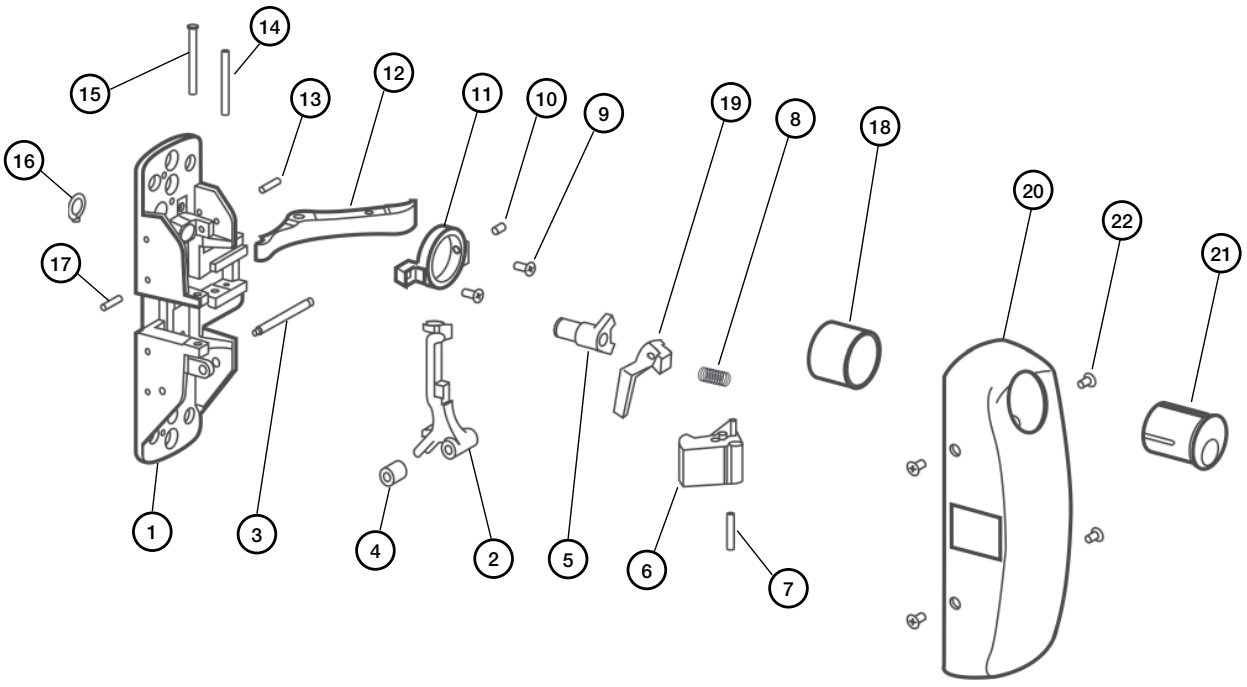
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	-	Chassis Assembly	1	No
2	68-0260	Thumb Piece Lever LHRB	1	Yes
	68-0261	Thumb Piece Lever RHRB	1	Yes
3	68-0271	Pivot Pin	1	Yes
4	68-0273	Bushing	1	Yes
5	98-0018	Outside Cylinder Hub	1	Yes
6	98-2034	Latchbolt	1	Yes
7	97-0040	Bushing, Latchbolt	1	Yes
8	97-0028	Spring, Latchbolt	1	Yes
9	01-3384	Screw #8-32 x 5/16	2	Yes
10	01-1095	Set Screw	1	Yes
11	98-0020	Inside Cylinder Retainer	1	Yes
12	68-0241	Lift Arm	1	Yes
13	98-0011	Pivot Pin (Lift Lever)	1	Yes
14	01-4512	Pivot Pin (Lift Arm)	1	Yes

Item	Part No.	Description	Qty.	Sellable
15	01-0013	Latchbolt Screw	1	Yes
16	01-0005	Retaining Ring	1	Yes
17	01-0008	Groove Pin	1	No
18	98-0021	Blocking Ring[1]	1	Yes
19	68-0237	Lift Lever LHRB	1	Yes
	68-0238	Lift Lever RHRB	1	Yes
20	68-0408	Cover[1]	1	Yes
	68-0409	Cover[1]	1	Yes
21	-	Inside Cylinder[1,2]	1	Yes
22	68-3908	Cover Screw Pack[1]	1	Yes
Not Shown	68-2143	Screw Pack	1	Yes
	649	Strike Pack[1]	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

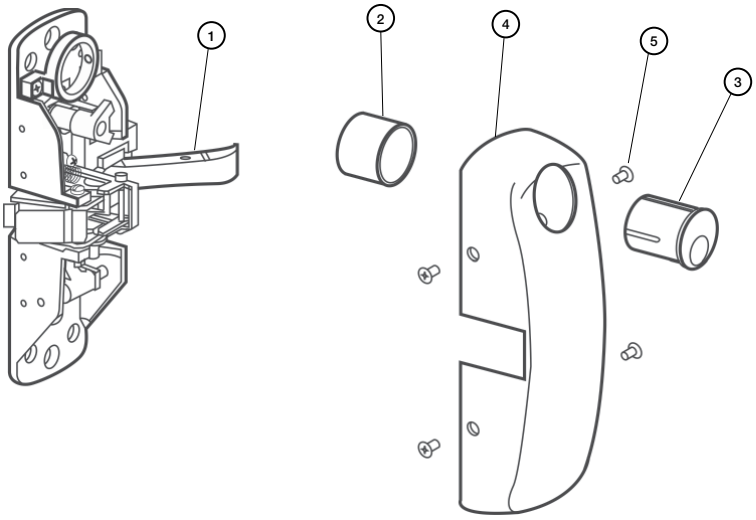
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL/12-8866	68-4104	LHRB	Yes
AL-/GL/12-8866	68-4105	RHRB	

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis Assembly (LHRB)	1	Yes
		—	Chassis Assembly (RHRB)	1	Yes
2	N/A	98-0021	Blocking Ring[1]	1	Yes
3		68-4411	Cylinder[1,2]	1	Yes
4		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

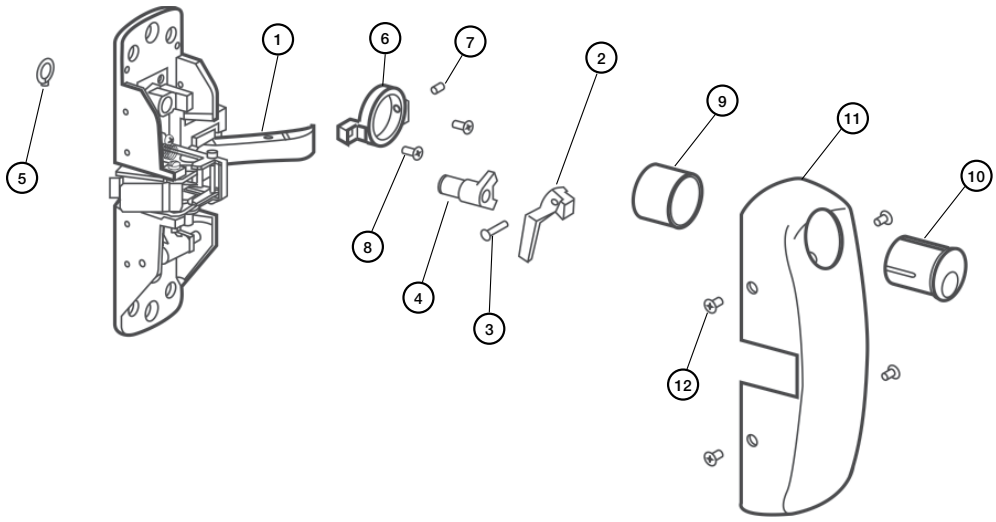
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8866	68-A102	LHRB	Yes
AL-/GL-8866	68-A103	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	-	Chassis Assembly	1	No
2		68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
		68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
3		98-0011	Latchbolt Lever Pivot Pin	1	Yes
4		98-0018	Outside Cylinder Hub	1	Yes
5		01-0005	Retaining Ring	1	Yes
6		98-0020	Inside Cylinder Retainer	1	Yes
7		01-1095	Cylinder Set Screw	1	Yes
8		01-1146	Machine Screw (8-32 x 5/16)	2	Yes
9	N/A	98-0021	Blocking Ring *	1	Yes
10		-	Cylinder[1,3]	1	Yes
11		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
12		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

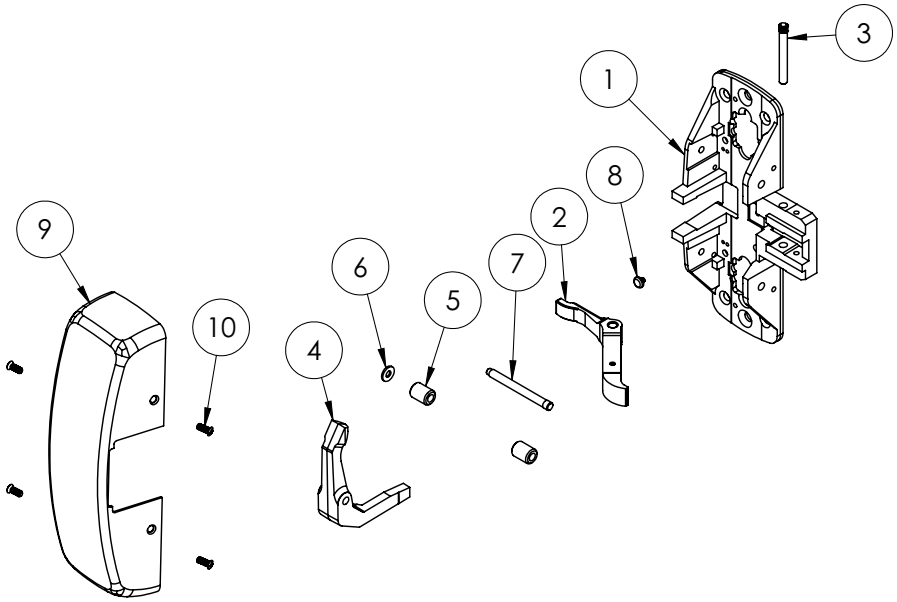
(12-)8904 (12-)8910 (12-)8913
(12-)8915 (12-)8928 (12-)8943
(12-)8944 (12-)8963 (12-)8970
(12-)8971 (12-)8975 (12-)8976

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-) (All Functions Except 16 & 66)	68-2172	LHRB	Yes
	68-2173	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-0339	Chassis	1	No
2		68-1137	Lift Arm	1	Yes
3		68-0239	Pivot Pin	1	Yes
4		68-0337	Left Hand Lift Lever	1	Yes
		68-0338	Right Hand Lift Lever	1	Yes
5		68-0273	Bushing	2	Yes
6		01-9370	Washer	1	Yes
7		68-0271	Pivot Pin (63 Function)	1	Yes
8		68-1294	Stop Pin	1	No
9	N/A	68-0407	Cover[1]	1	Yes
10		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2172 (LHRB)	900 Series Mortise Assembly[1,2,3]	1	Yes
		68-2173 (RHRB)		1	Yes
		68-2143	Screw Pack Standard	1	Yes
		68-2165	Screw Pack (12-)	1	Yes
		C908	Strike Pack LHRB 1 3/4" (C908)[1,3]	1	Yes
		C908	Strike Pack RHRB 1 3/4" (C908)[1,3]	1	Yes

1. Specify finish
2. Specify function
3. Specify hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

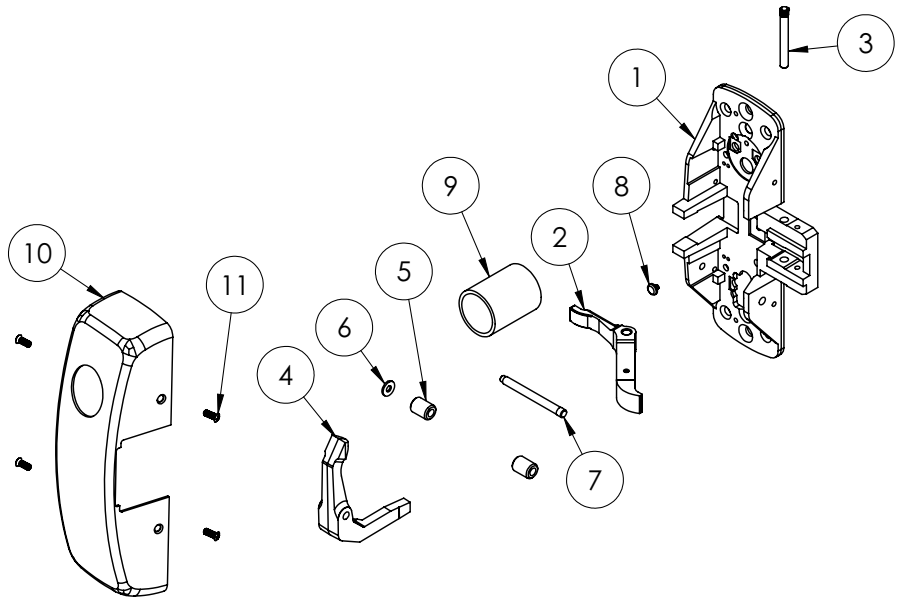
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-)	68-2213	LHRB	Yes
	68-2214	RHRB	Yes

Item	Part No.	Description	Qty	Sellable
1	68-0341	Chassis RHRB	1	No
	68-0342	Chassis LHRB	1	No
2	68-1137	Lift Arm	1	Yes
3	68-0239	Pivot Pin	1	Yes
4	68-0337	Left Hand Lift Lever	1	Yes
	68-0338	Right Hand Lift Lever	1	Yes
5	68-0273	Bushing	2	Yes
6	01-9370	Washer	1	Yes
7	68-0271	Pivot Pin (63 Function)	1	Yes
8	68-1294	Stop Pin	1	No
9	99-0007	Cylinder Blocking Ring[1]	1	Yes
Not Shown	13-0085	Locking Tail	1	Yes
	13-0080	Cylinder Barrel Retainer	1	Yes
	—	Cylinder Assembly[2]	1	Yes
	13-0074	Connecting Screw	2	Yes
10	68-0410	Cover LHRB[1]	1	Yes
	68-0411	Cover RHRB[1]	1	Yes
11	68-3905	Cover Screw Pack[1]	1	Yes
Not Shown	916	Mortise Assy 16 Funtion[1,3]	1	Yes
	966	Mortise Assy 66 Function[1,3]	1	Yes
	68-2143	Screw Pack Standard	1	Yes
	68-2165	Screw Pack (12-)	1	Yes
	C908	Strike Pack LHRB (C908)[3]	1	Yes
	C908	Strike Pack RHRB (C908)[3]	1	Yes

1. Specify finish
2. Specify function
3. Specify hand



A8231 12/17

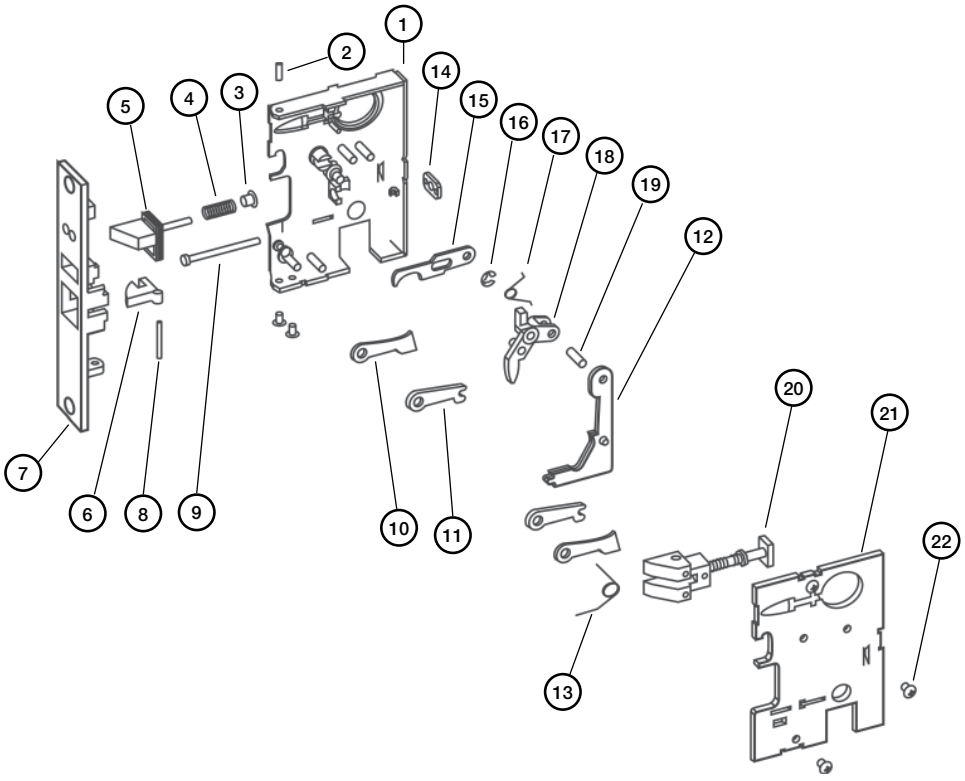
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-0078	Cylinder Set Screw	1	Yes
10	99-0076	Slide Spacer	2	Yes
11	99-0058	Slide Guide	2	Yes
12	99-2059	Lever Slide Assembly	1	Yes

Item	Part No.	Description	Qty.	Sellable
13	99-0061	Spring Thumbpiece Lever	1	No
14	99-0236	Cylinder Screw Support	1	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	01-0098	Retaining Ring	1	Yes
17	99-0063	Spring Guard Bolt Lver	1	Yes
18	99-2389	Latchbolt Lever Assembly	1	Yes
19	99-0212	Pivot Pin Lever Slide	1	Yes
20	99-2247	Latchbolt Assembly	1	Yes
21	99-2361	Cap Assembly	1	No
22	01-1142	Case Screw #8-32 x 1/4	5	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish

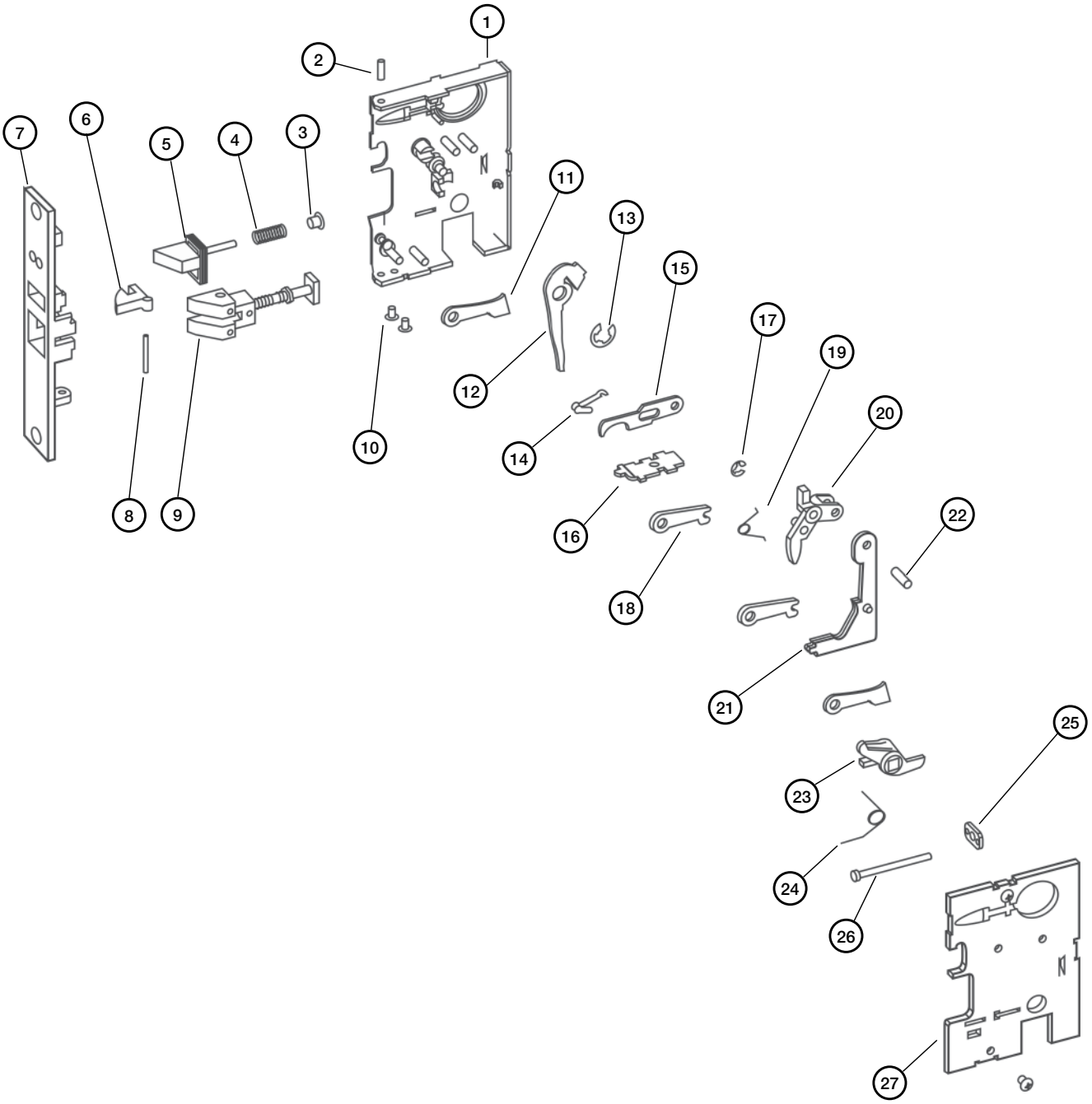
Notes:

- Items 5 and 15 to be sold as a set only.
- For 8313 x ET or 8913 x ET, use 915 Mortise Assembly.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No
-	68-2597	Bridge Rectifier Pack[2]	1	Yes

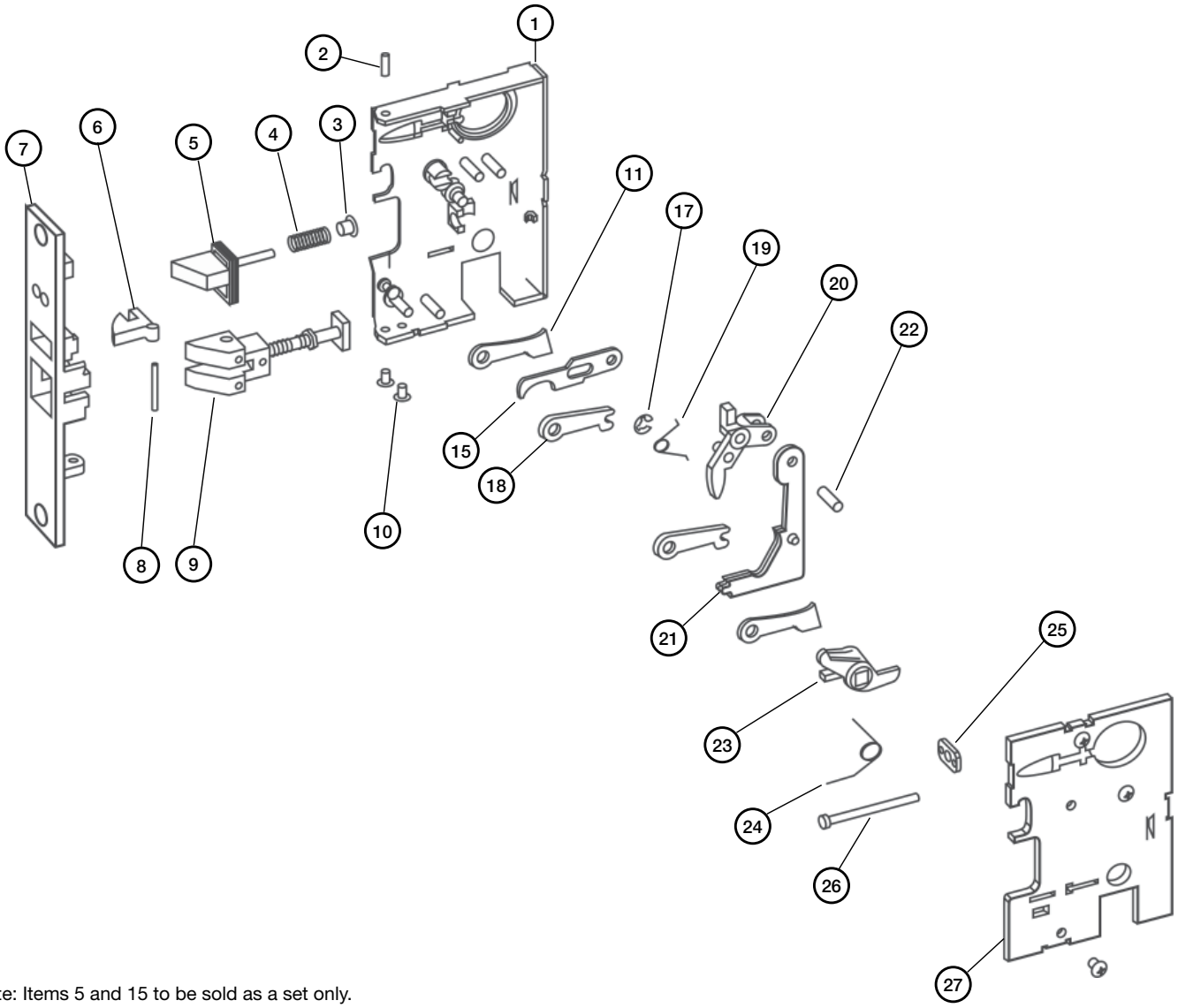
1. Specify finish
2. Use with 975 and 976 only

Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

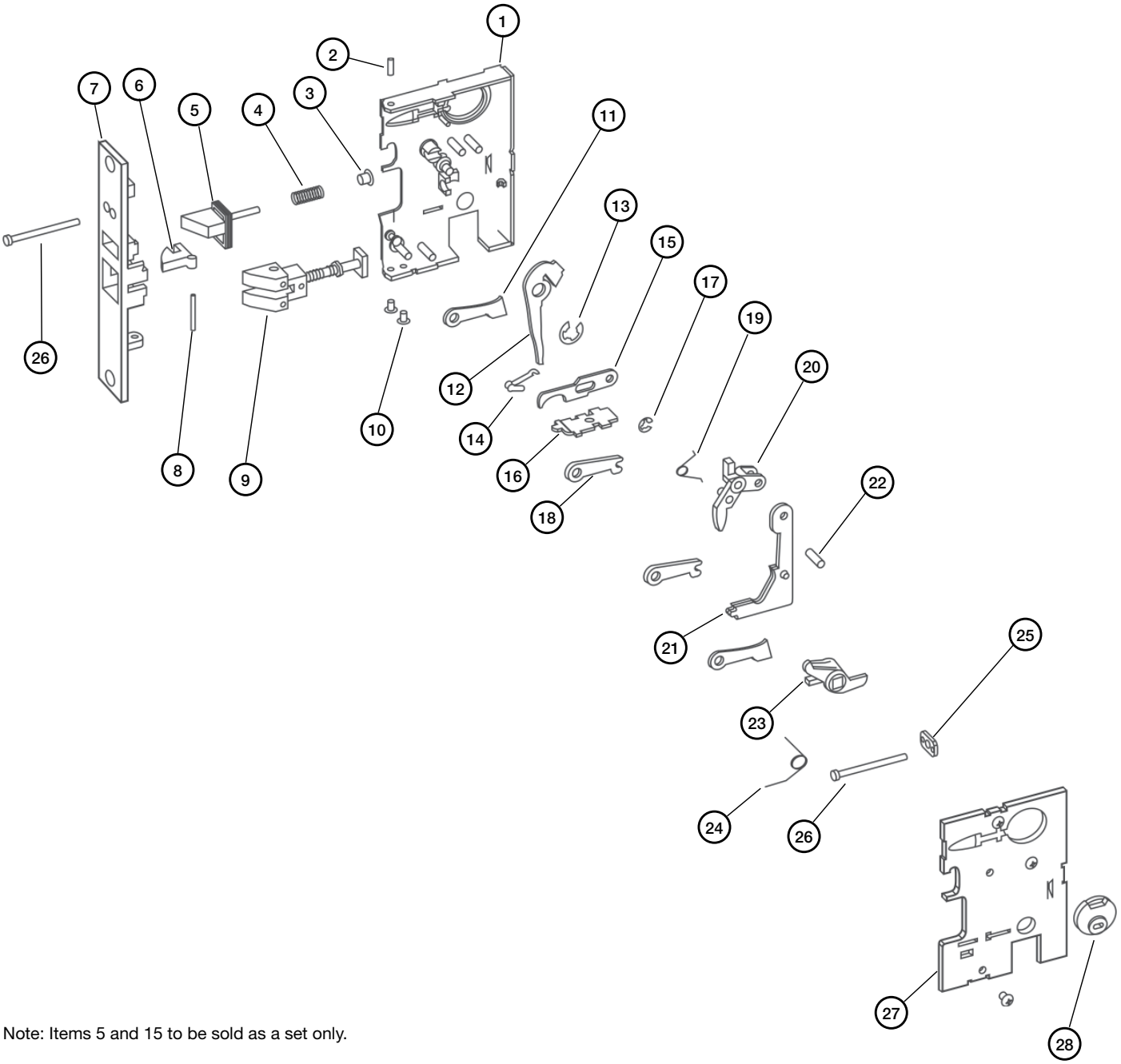
Item	Part No.	Description	Qty.	Sellable
1	99-2352	Case Assy LHRB	1	No
	99-2351	Case Assy RHRB		
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0226	Front LHRB[1]	1	No
	99-0227	Front RHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2387	Latchbolt Lever Assembly LHRB	1	Yes
	99-2388	Latchbolt Lever Assembly RHRB	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	2	Yes
27	99-2361	Cap Assembly LHRB	1	No
	99-2362	Cap Assembly RHRB	1	No
28	13-2162	Cylinder Attachment	1	Yes

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

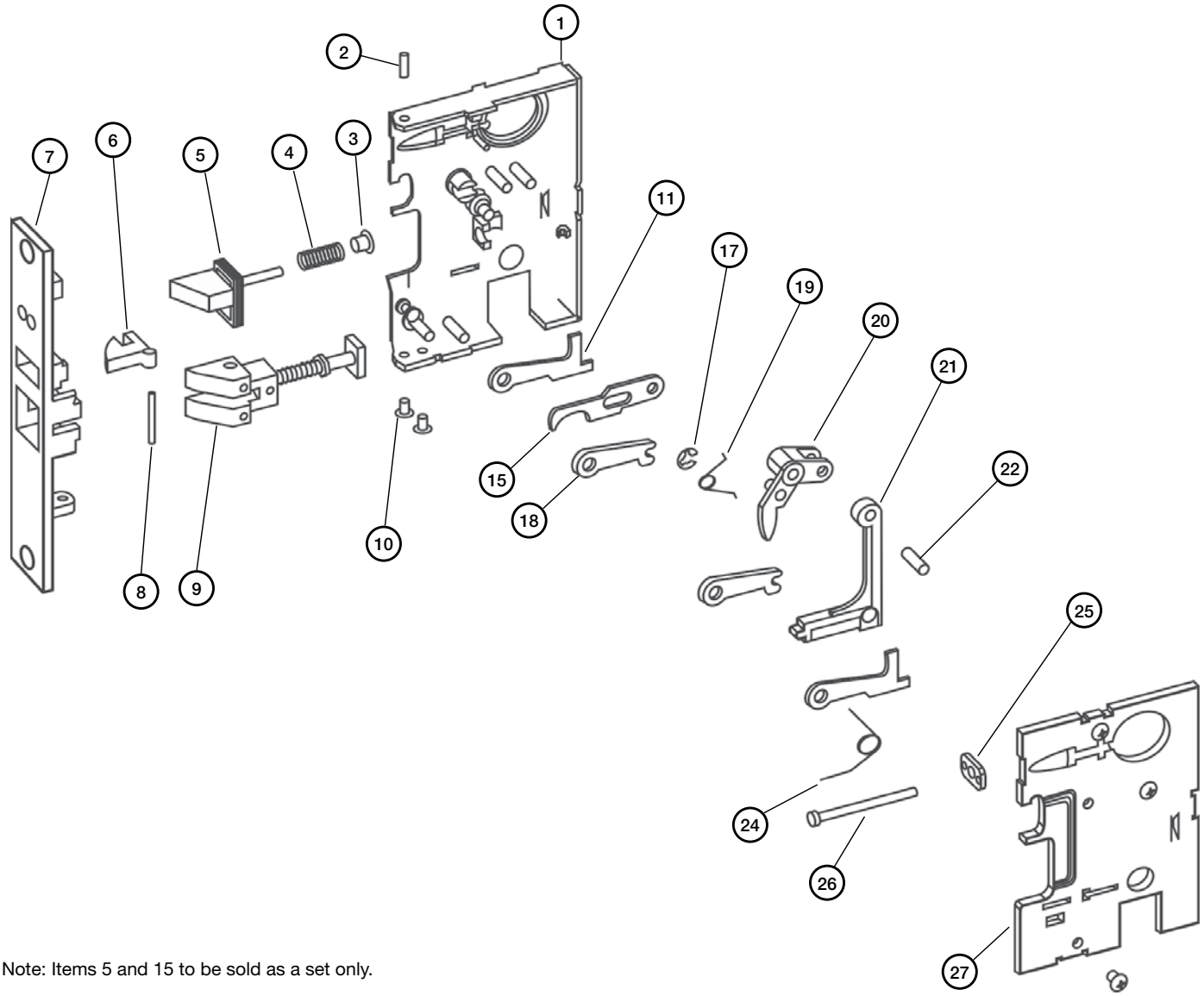
Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

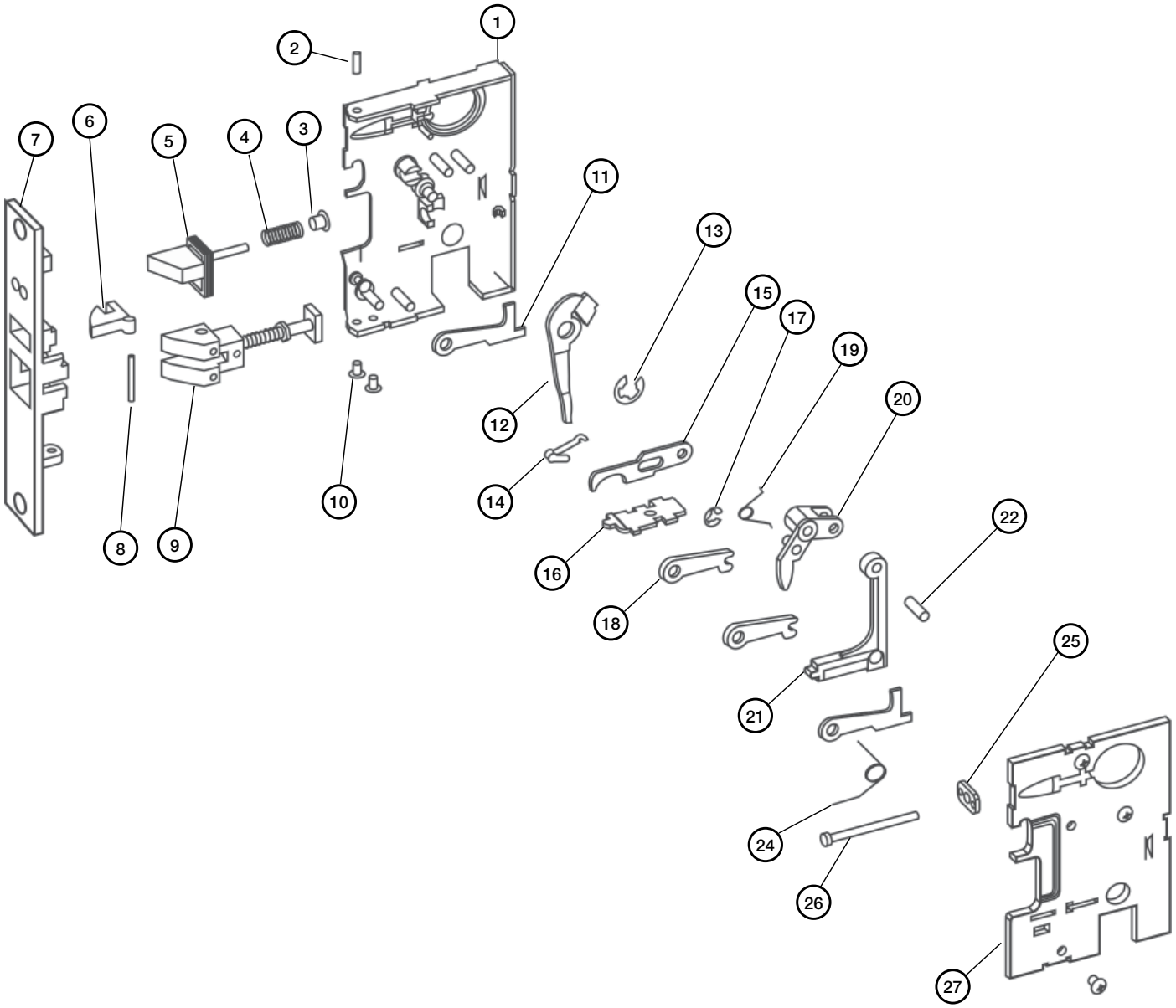
Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy RHRB	1	No
	99-2352	Case Assy LHRB	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

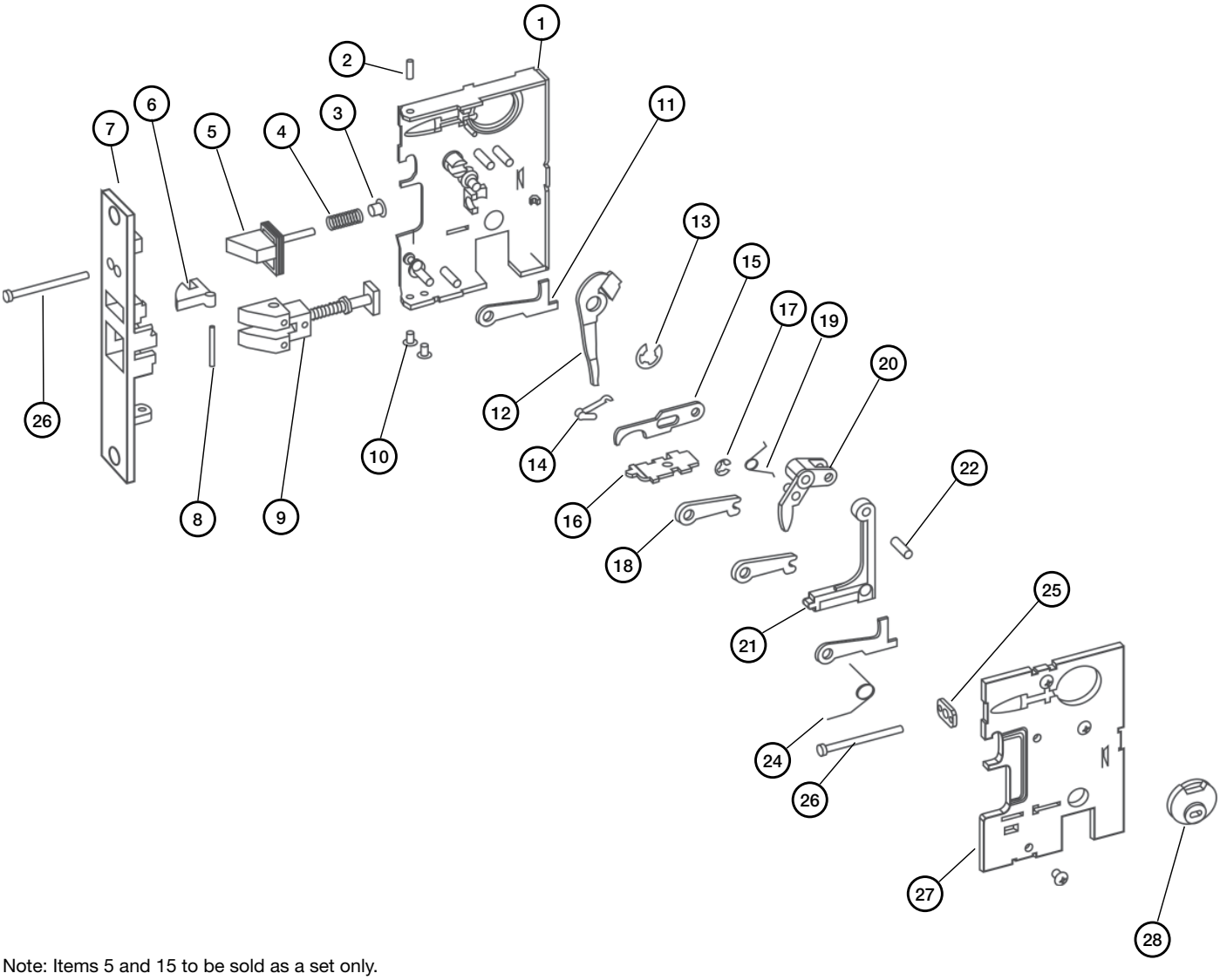
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	99-2352	Case Assy LHRB	1	No
	99-2351	Case Assy RHRB	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2387	Latchbolt Lever Assembly LHRB	1	Yes
	99-2388	Latchbolt Lever Assembly RHRB	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly LHRB	1	No
	99-2362	Cap Assembly RHRB	1	No
28	13-2162	Cylinder Attachment	1	Yes

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Assembly No.	Description	Option	Sellable
68-2702	Wide Stile E Rail Assembly*	(12-) Fire Rated	Yes
68-2703	Wide Stile F Rail Assembly*		Yes
68-2704	Wide Stile G Rail Assembly*		Yes
68-2705	Wide Stile J Rail Assembly*		Yes
68-2724	Narrow Stile E Rail Assembly*		Yes
68-2725	Narrow Stile F Rail Assembly*		Yes
68-2726	Narrow Stile G Rail Assembly*		Yes
68-2727	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		68-0950	Mounting Rail Wide(E)*	1	Yes
		68-0952	Mounting Rail Wide(F)*		Yes
		68-0948	Mounting Rail Wide(J)*		Yes
		68-0949	Mounting Rail Wide(G)*		Yes
		68-0958	Mounting Rail Narrow(E)*		Yes
		68-0955	Mounting Rail Narrow(F)*		Yes
		68-0956	Mounting Rail Narrow(J)*		Yes
		68-0957	Mounting Rail Narrow(G)*		Yes
3		01-1236	#6-32x 3/8" PH FL U'Cut	4	Yes
4		68-0943	Bracket	2	Yes
5		68-0945	Pivot Pin	2	Yes
6		01-0098	Retainer Ring	2	Yes
7		68-0229	Pivot Pin, Push Rail*	2	Yes
8		68-0236	Spring, Rail Arm	2	Yes
9		68-3609	Connecting Arm Assembly	2	Yes
10		68-0615	Push Rail (E)*	1	Yes
		68-0618	Push Rail (F)*		Yes
		68-0616	Push Rail (J)*		Yes
		68-0617	Push Rail (G)*		Yes
11		809	TouchPad Assembly	1	Yes
12		01-4537	Standard Hole Plug	1	Yes

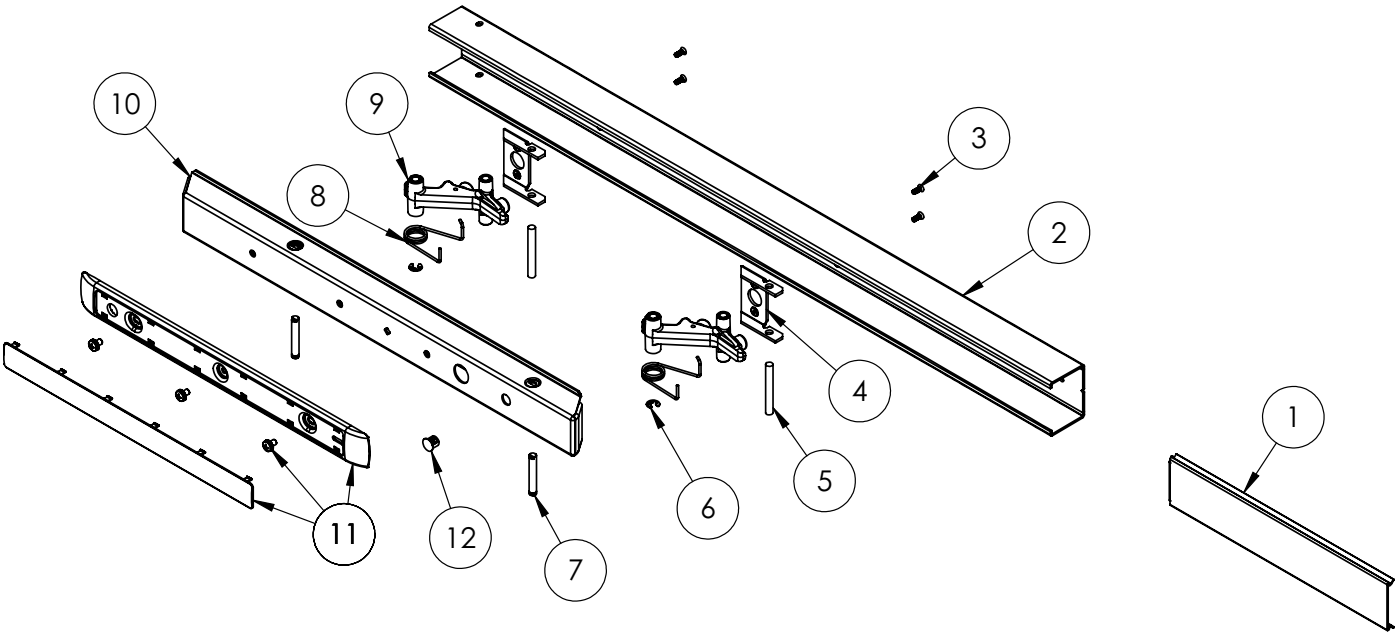
*Specify Finish

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-2703 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Assembly No.	Description	Option	Sellable
68-5542	Wide Stile E Rail Assembly*	(12-56-) (56-)	Yes
68-3212	Wide Stile F Rail Assembly*		Yes
68-3211	Wide Stile G Rail Assembly*		Yes
68-3213	Wide Stile J Rail Assembly*		Yes
68-5578	Narrow Stile E Rail Assembly*		Yes
68-3217	Narrow Stile F Rail Assembly*		Yes
68-3216	Narrow Stile G Rail Assembly*		Yes
68-3218	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		68-0950	Mounting Rail Wide(E)*	1	Yes
		68-0952	Mounting Rail Wide(F)*		Yes
		68-0948	Mounting Rail Wide(J)*		Yes
		68-0949	Mounting Rail Wide(G)*		Yes
		68-0958	Mounting Rail Narrow(E)*		Yes
		68-0955	Mounting Rail Narrow(F)*		Yes
		68-0956	Mounting Rail Narrow(J)*		Yes
		68-0957	Mounting Rail Narrow(G)*		Yes
3		M56AE	Rail Motor Kit, E	1	Yes
		M56AF	Rail Motor Kit, F		Yes
		M56AJ	Rail Motor Kit, J		Yes
		M56AG	Rail motor Kit, G		Yes
4		68-0229	Pivot Pin, Push Rail*	2	Yes
5		68-0236	Spring, Rail Arm	2	Yes
6		01-0098	Retaining Ring	2	Yes
7		809	TouchPad Assembly	1	Yes
8		68-0615	Standard Push Rail, E*	1	Yes
		68-0618	Standard Push Rail, F*		Yes
		68-0616	Standard Push Rail, J*		Yes
		68-0617	Standard Push Rail, G*		Yes
9		68-3609	Connecting Arm Assembly	1	Yes
10		52-1261	56- Input Harness Assembly	2	Yes
11		01-1236	#6-32x3/8" PH FL U'CUT	4	Yes
12		68-0945	Pivot Pin	1	Yes
13		68-0943	Bracket	1	Yes

All Related HK- Assemblies Listed Below

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
19-56-HK-*	68-5515	68-5516	68-5517	68-5518	68-5602	68-5603	68-5604	68-5605	Yes
53-56-HK-*	68-5554*	68-5555*	68-5556*	68-5557*	68-5594*	68-5595*	68-5596*	68-5597*	Yes
53-55-56-HK-*	68-5558*	68-5559	68-5560	68-5561*	68-5598*	68-5599*	68-5600*	68-5601*	Yes
19-53-56-HK-*	68-5519*	68-5520*	68-5521*	68-5522*	68-5610*	68-5611*	68-5612*	68-5613*	Yes
19-53-55-56-HK- *	68-5538*	68-5539*	68-5540*	68-5541*	68-5614*	68-5615*	68-5616*	68-5617*	Yes

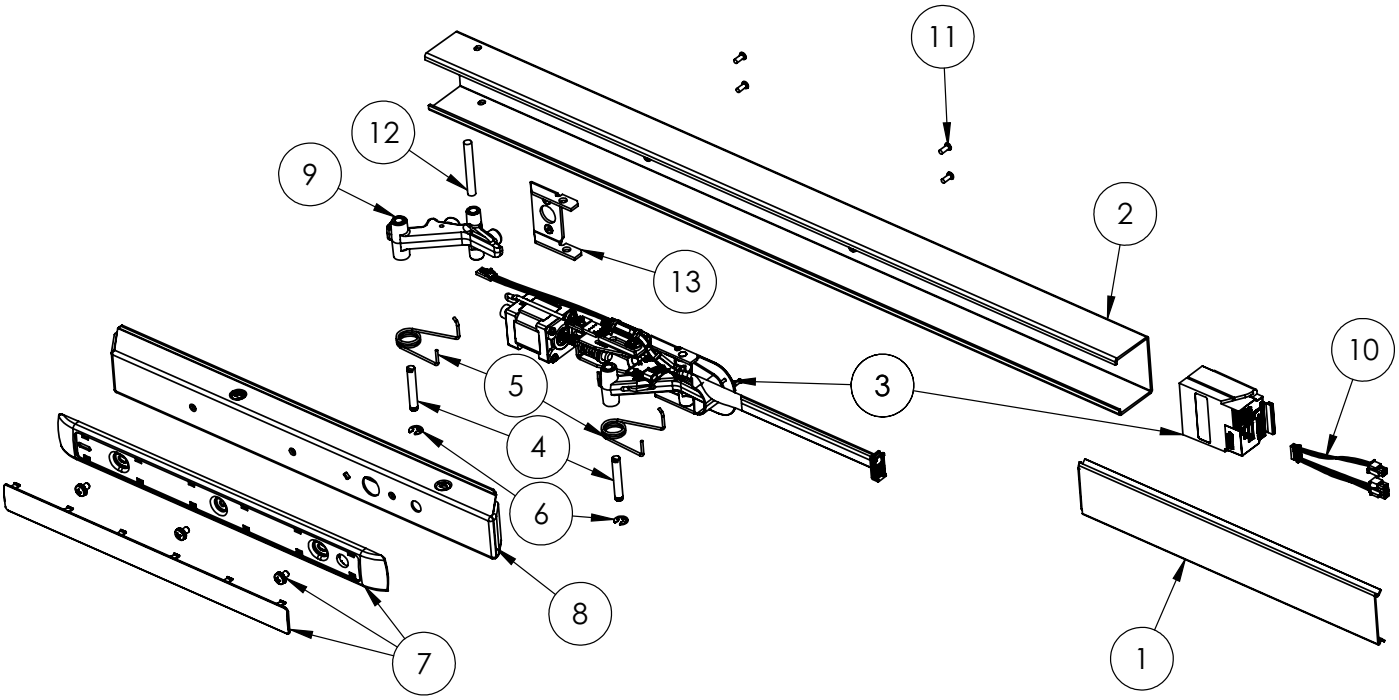
Parts 3-13 Available as Assembly No. 52-3541 for E, 52-3542 for F, 52-3543 for J, 52-3544 for G
*Specify Finish

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-5578 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Assembly No.	Description	Option	Sellable
68-6098	Wide Stile E Rail Assembly*	(59-)	Yes
68-3780	Wide Stile F Rail Assembly*		Yes
68-3781	Wide Stile G Rail Assembly*		Yes
68-3782	Wide Stile J Rail Assembly*		Yes
68-6100	Narrow Stile E Rail Assembly*		Yes
68-3788	Narrow Stile F Rail Assembly*		Yes
68-3789	Narrow Stile G Rail Assembly*		Yes
68-3790	Narrow Stile J Rail Assembly*		Yes
68-6099	Wide Stile E Rail Assembly*	(12-59-)	Yes
68-3784	Wide Stile F Rail Assembly*		Yes
68-3785	Wide Stile G Rail Assembly*		Yes
68-3786	Wide Stile J Rail Assembly*		Yes
68-6101	Narrow Stile E Rail Assembly*		Yes
68-3792	Narrow Stile F Rail Assembly*		Yes
68-3793	Narrow Stile G Rail Assembly*		Yes
68-3794	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	809	TouchPad Assembly	1	Yes
2		68-1027	Push Rail, E*	1	No
		68-1030	Push Rail, F*		Yes
		68-1028	Push Rail, G*		Yes
		68-1029	Push Rail, J*		Yes
3		68-0582	Lockdown Cam[1]	1	Yes
4		01-4537	Standard Hole Plug	1	Yes
5		01-0098	Retaining Ring	2	Yes
6		68-0229	Pivot Pin, Push Rail*	2	Yes
7		68-1049	Rubber Cushion	1	No
8		68-1039	Support Plate	1	No
9		52-1701	59- Wire Guide	1	Yes
10		68-0236	Spring, Rail Arm	2	Yes
11		68-0945	Pivot Pin	2	Yes
12		01-0711	Flanged Nyliner	8	Yes
13		52-4765	59- Connecting Arm	1	No
14		68-0943	Bracket	1	Yes
15		52-0935	Wire Barrier	1	Yes
16		52-4733	59- Harness Sub-Plate Assembly	1	No
		52-4734	59- Harness Sub-Plate Assembly		No
17		01-0610	Wave Spring Washer[1]	1	Yes
18		68-0583	Lockdown Button [1]	1	Yes
19		01-4466	Machine Screw SEMS[1]	1	No
20		01-1236	#6-32X3/8" PH FL U'Cut 6**		Yes
21		68-6127	Connecting Arm	1	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
22	See Chart Above	68-1045	Mounting Rail, E Narrow*	1	Yes
		68-1042	Mounting Rail, F Narrow*		Yes
		68-1043	Mounting Rail, J Narrow*		Yes
		68-1044	Mounting Rail, G Narrow*		Yes
		68-0950	Mounting Rail, E Wide*		Yes
		68-1058	Mounting Rail, F Wide*		Yes
		68-1059	Mounting Rail, J Wide*		Yes
		68-1060	Mounting Rail, G Wide*		Yes
23		68-6090	Insert Assembly, E Wide	1	No
		68-6091	Insert Assembly, F Wide		No
		68-6092	Insert Assembly, J Wide		No
		68-6093	Insert Assembly, G Wide		No
		68-6097	Insert Assembly, E Narrow		No
		68-6094	Insert Assembly, F Narrow		No
		68-6095	Insert Assembly, J Narrow		No
		68-6096	Insert Assembly, G Narrow		No
24		52-1292	Harness Assembly	1	Yes
		52-1293	Harness Assembly		Yes

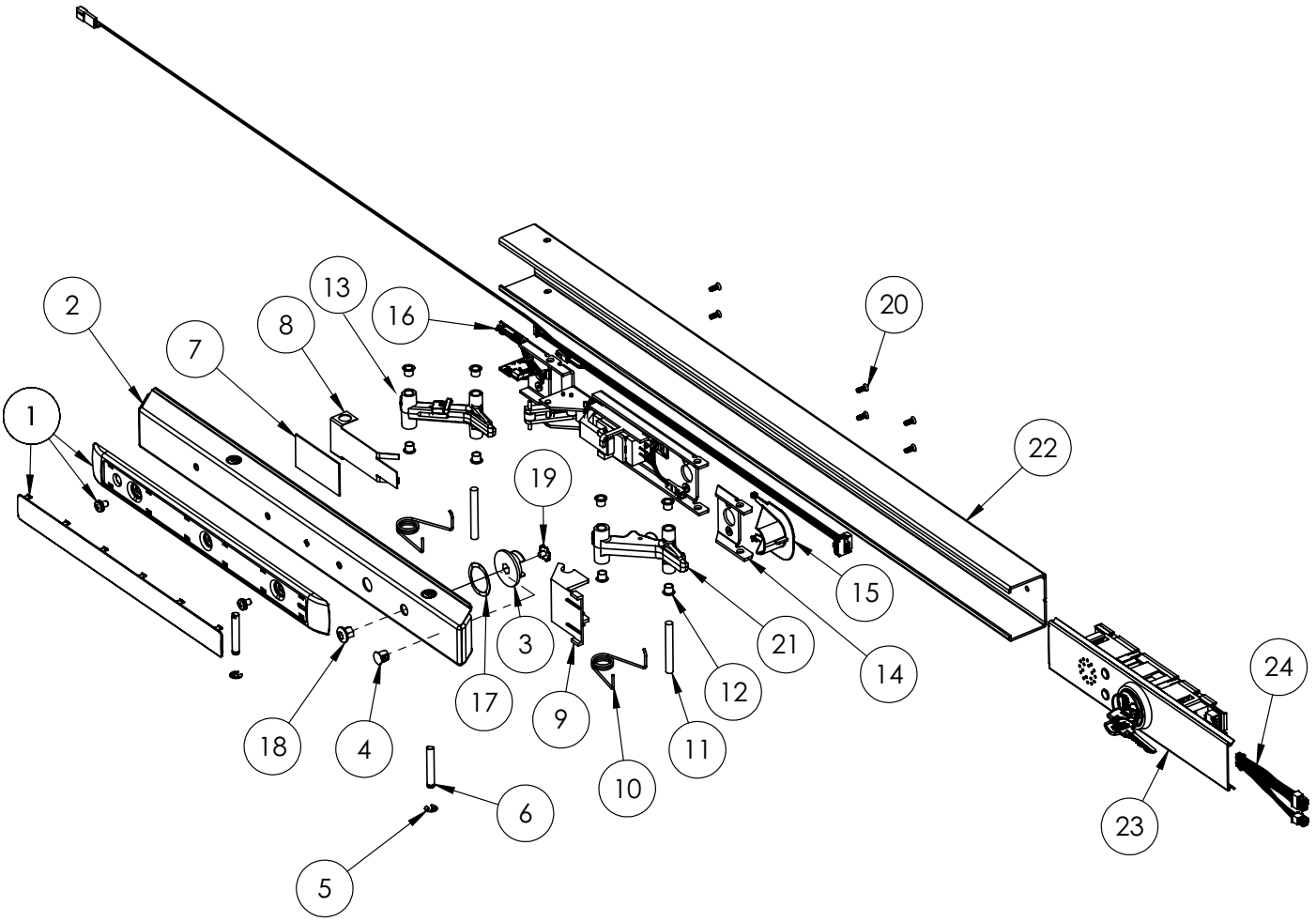
*Specify Finish
**Qty is 6 in Sizes F J G, 4 in Size E
1. Do not use on any 12- Rail Assembly

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-3780 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

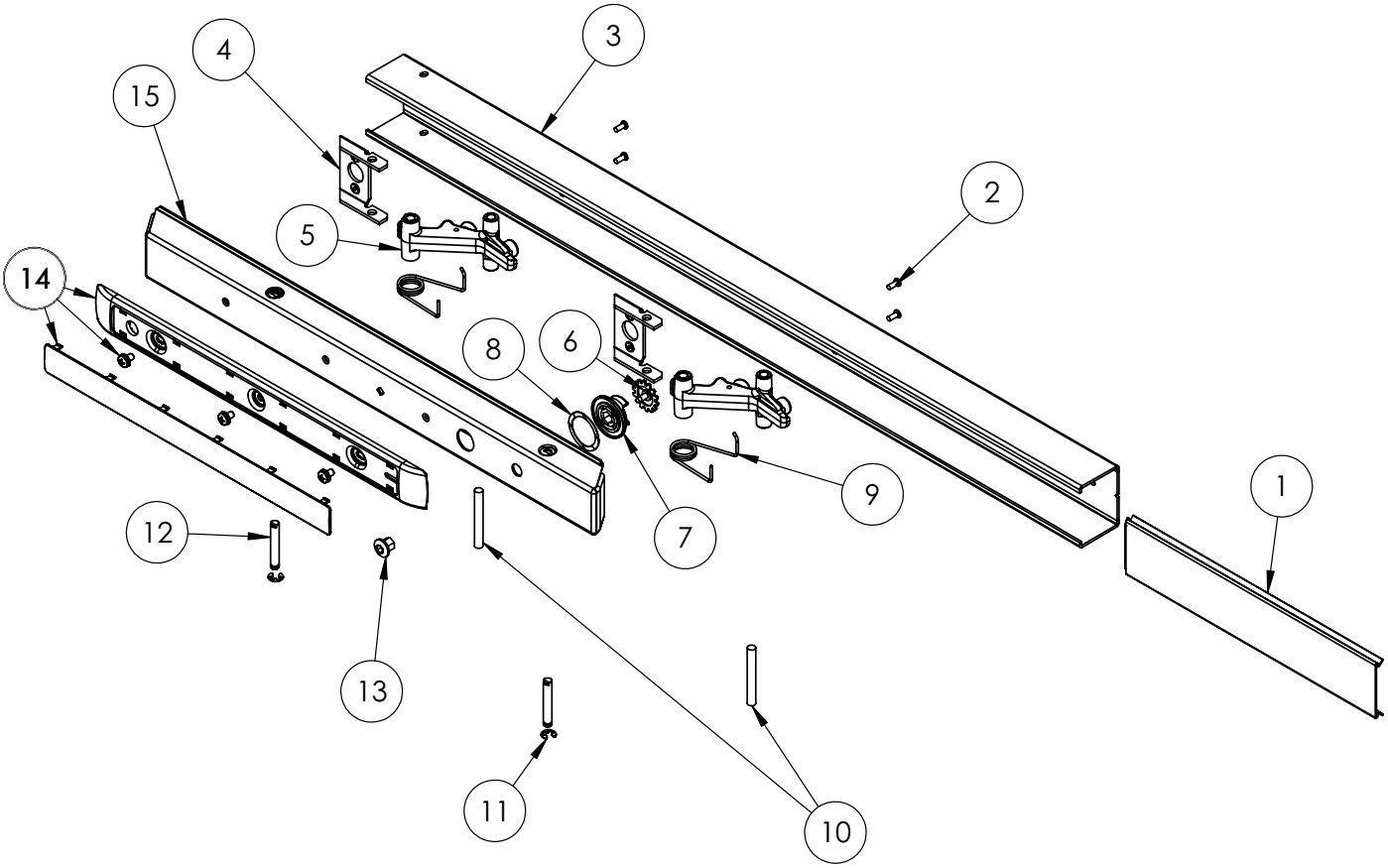
Assembly No.	Description	Option	Sellable
68-2694	Wide Stile E Rail Assembly*	Standard Rails	Yes
68-2695	Wide Stile F Rail Assembly*		Yes
68-2696	Wide Stile G Rail Assembly*		Yes
68-2697	Wide Stile J Rail Assembly*		Yes
68-2716	Narrow Stile E Rail Assembly*		Yes
68-2717	Narrow Stile F Rail Assembly*		Yes
68-2718	Narrow Stile G Rail Assembly*		Yes
68-2719	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		01-1236	#6-32x3/8 PH FL U'Cut	4	Yes
3		68-0950	Mounting Rail, E Wide*	1	Yes
		68-0952	Mounting Rail, F Wide*		Yes
		68-0948	Mounting Rail, J Wide*		Yes
		68-0949	Mounting Rail, G Wide*		Yes
		68-0958	Mounting Rail, E Narrow*		Yes
		68-0955	Mounting Rail, F Narrow*		Yes
		68-0956	Mounting Rail, J Narrow*		Yes
		68-0957	Mounting Rail, G Narrow*		Yes
4		68-0943	Bracket	2	Yes
5		68-3609	Connecting Arm Assembly	2	Yes
6		01-4466	Machine Screw SEMS[1]	1	Yes
7		68-0582	Lockdown Cam[1]	1	Yes
8		01-0610	Wave Spring Washer[1]	1	Yes
9		68-0236	Spring, Rail Arm	2	Yes
10		68-0945	Pivot Pin	2	Yes
11		01-0098	Retaining Ring	2	Yes
12		68-0229	Pivot Pin Push Rail*	2	Yes
13		68-0583	Lockdown Button[1]	1	Yes
14		809	Touch Pad Assembly	1	Yes
15		68-0615	Push Rail, E*	1	Yes
		68-0618	Push Rail, F*		Yes
		68-0616	Push Rail, J*		Yes
		68-0617	Push Rail, G*		Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Assembly 68-2695 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Assembly No.	Description	Option	Sellable
68-2698	Wide Stile E Rail Assembly*	16-	Yes
68-2699	Wide Stile F Rail Assembly*		Yes
68-2700	Wide Stile G Rail Assembly*		Yes
68-2701	Wide Stile J Rail Assembly*		Yes
68-2720	Narrow Stile E Rail Assembly*		Yes
68-2721	Narrow Stile F Rail Assembly*		Yes
68-2722	Narrow Stile G Rail Assembly*		Yes
68-2723	Narrow Stile J Rail Assembly*		Yes

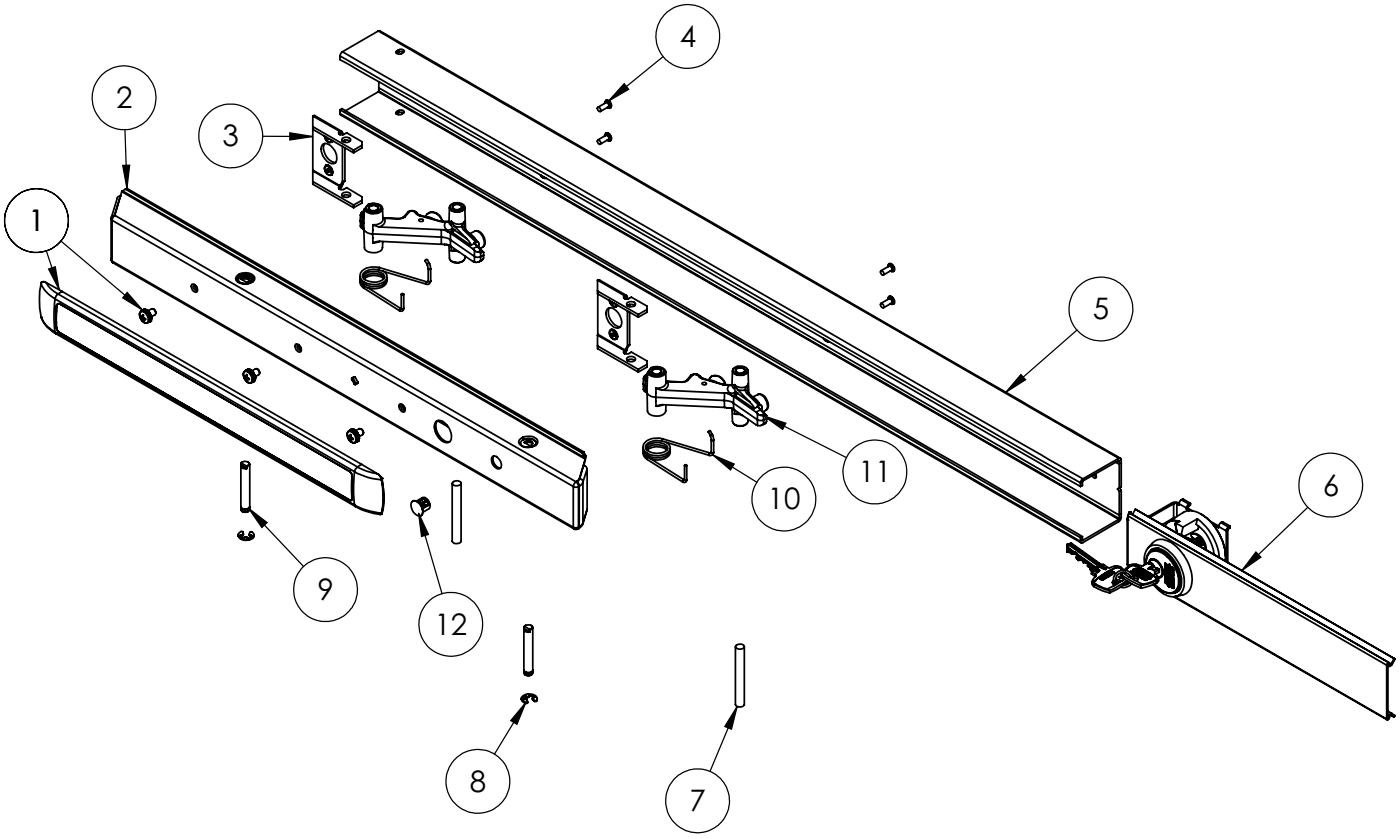
Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	809	Touch Pad Assembly	1	Yes
2		68-0615	Push Rail, E*	1	Yes
		68-0618	Push Rail, F*		Yes
		68-0616	Push Rail, J*		Yes
		68-0617	Push Rail, G*		Yes
3		68-0943	Bracket	2	Yes
4		01-1236	CR-FHMS 6-32X3/8"	4	Yes
5		68-0950	Mounting Rail, E Wide*	1	Yes
		68-0952	Mounting Rail, F Wide*		Yes
		68-0948	Mounting Rail, J Wide*		Yes
		68-0949	Mounting Rail, G Wide*		Yes
		68-0958	Mounting Rail, E Narrow*		Yes
		68-0955	Mounting Rail, F Narrow*		Yes
		68-0956	Mounting Rail, J Narrow*		Yes
		68-0957	Mounting Rail, G Narrow*		Yes
6		816-5	Insert Assembly, E Wide[1]*	1	Yes
		816-1	Insert Assembly, F Wide[1]*		Yes
		816-7	Insert Assembly, J Wide[1]*		Yes
		816-4	Insert Assembly, G Wide[1]*		Yes
		816-2	Insert Assembly, E/F Narrow[1]*		Yes
		816-6	Insert Assembly, J Narrow[1]*		Yes
		816-3	Insert Assembly, G Narrow[1]*		Yes
7		68-0945	Pivot Pin	2	Yes
8		01-0098	Retaining Ring	2	Yes
9		68-0229	Pivot Pin, Push Rail*	2	Yes
10		68-0236	Spring, Rail Arm	2	Yes
11		68-3609	Connecting Arm Assembly	2	Yes
12		01-4537	Standard Hole Plug	1	Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Assembly 68-2699 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

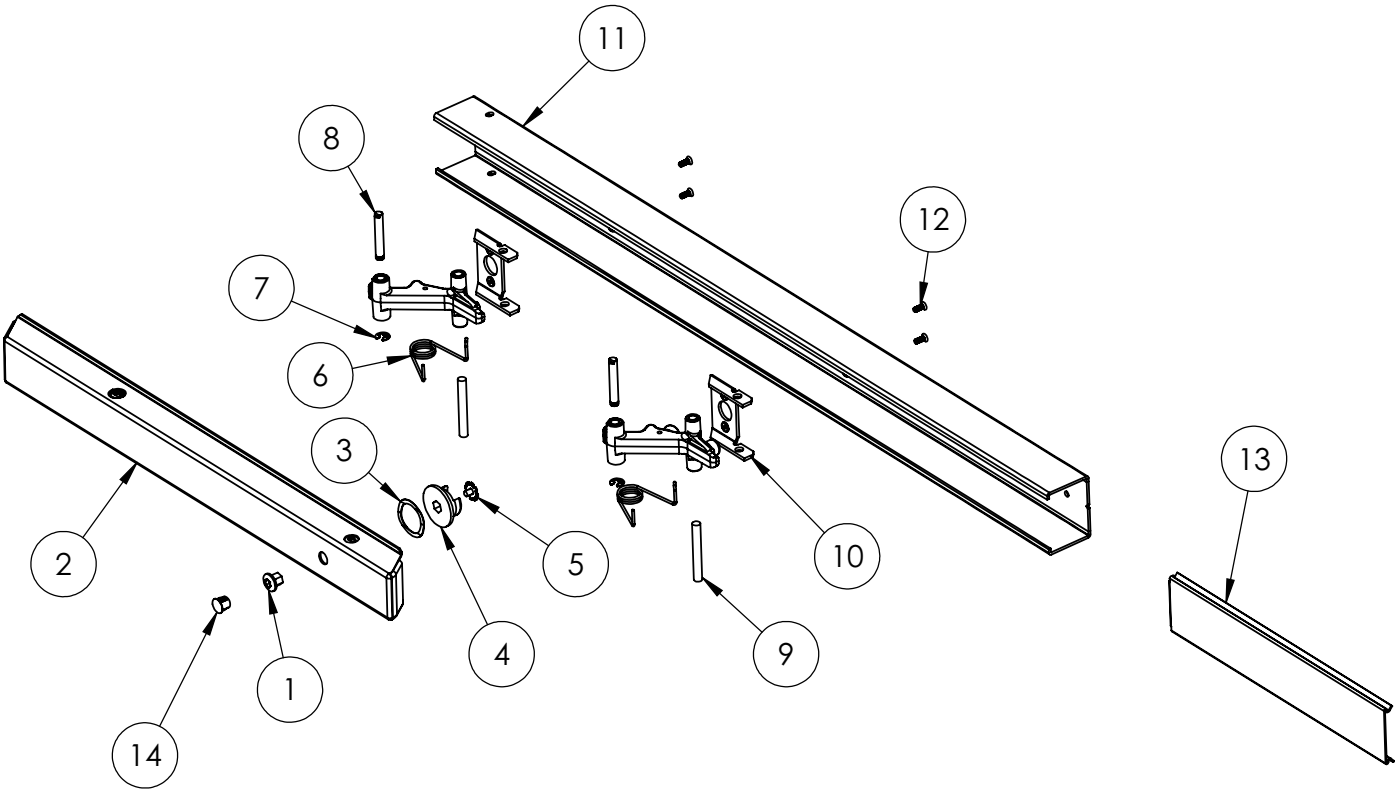
Assembly No.	Description	Option	Sellable
68-2918	E Wide Rail Assembly*	19-	Yes
68-2919	F Wide Rail Assembly*		Yes
68-2921	J Wide Rail Assembly*		Yes
68-2920	G Wide Rail Assembly*		Yes
68-2905	E Narrow Rail Assembly*		Yes
68-2906	F Narrow Rail Assembly*		Yes
68-2908	J Narrow Rail Assembly*		Yes
68-2907	G Narrow Rail Assembly*		Yes
68-2926	12- E Wide Rail Assembly*	12-19-	Yes
68-2927	12- F Wide Rail Assembly*		Yes
68-2929	12- J Wide Rail Assembly*		Yes
68-2928	12- G Wide Rail Assembly*		Yes
68-2913	12- E Narrow Rail Assembly*		Yes
68-2914	12- F Narrow Rail Assembly*		Yes
68-2916	12- J Narrow Rail Assembly*		Yes
68-2915	12- G Narrow Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	68-0583	Lockdown Button[1]	1	Yes
2		68-0736	Push Rail, E*	1	Yes
		68-0739	Push Rail, F*		Yes
		68-0737	Push Rail, J*		Yes
		68-0738	Push Rail, G*		Yes
3		01-0610	Wave Spring Washer[1]	1	Yes
4		68-0582	Lockdown Cam[1]	1	Yes
5		01-4466	SEMS Machine Screw[1]	1	Yes
6		68-0236	Spring, Rail Arm	2	Yes
7		01-0098	Retaining Ring	2	Yes
8		68-0229	Pivot Pin, Push Rail	2	Yes
9		68-0945	Pivot Pin, Mounting Rail	2	Yes
10		68-0943	Bracket	2	Yes
11		68-0950	Mounting Rail, E*	1	Yes
		68-0952	Mounting Rail, F*		Yes
		68-0949	Mounting Rail, J*		Yes
		68-0948	Mounting Rail, G*		Yes
12		01-1236	#6-32X3/8" Machine Screw[1]	4	Yes
13		68-0550	Mounting Rail Insert, E*	1	Yes
		68-0549	Mounting Rail Insert, F*		Yes
		68-0552	Mounting Rail Insert, J*		Yes
		68-0551	Mounting Rail Insert, G*		Yes
14		01-4537	Standard Hole Plug	1	Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Assembly 68-2919 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
AL-	68-4010	68-4011	68-4012	68-4025	68-4022	68-4023	68-4024	Yes
12-AL-	68-4018	68-4019	68-4020	68-4033	68-4030	68-4031	68-4032	Yes
19-AL-	68-4035	68-4036	68-4037	68-4050	68-4047	68-4048	68-4049	Yes
12-19-AL-	68-4043	68-4044	68-4045	68-4058	68-4055	68-4056	68-4057	Yes
53-AL-	68-4716	68-4717	68-4718	68-4723	68-4724	68-4725	68-4726	Yes
12-53-AL-	68-4720	68-4721	68-4722	68-4727	68-4728	68-4729	68-4730	Yes
19-53-AL-	68-4842	68-4843	68-4844	68-4849	68-4850	68-4851	68-4852	Yes
12-19-53-AL-	68-4846	68-4847	68-4848	68-4853	68-4854	68-4855	68-4856	Yes
53-55-AL-	68-4922	68-4923	68-4924	68-4929	68-4930	68-4931	68-4932	Yes
12-53-55-AL-	68-4926	68-4927	68-4928	68-4933	68-4934	68-4935	68-4936	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
TL-	68-5048	68-5049	68-5051	68-5050	68-5009	68-5010	68-5012	68-5011	Yes
16-TL-	68-5052	68-5053	68-5055	68-5054	68-5013	68-5014	68-5016	68-5015	Yes
12-TL-	68-5056	68-5057	68-5059	68-5058	68-5017	68-5018	68-5020	68-5019	Yes
TL- Inactive	68-5060	68-5061	68-5063	68-5062	N/A	N/A	N/A	N/A	Yes
TL- (8895 Only)	68-5164	68-5165	68-5167	68-5166	N/A	N/A	N/A	N/A	Yes
55-TL-(8895 Only)	68-5168	68-5169	68-5171	68-5170	N/A	N/A	N/A	N/A	Yes
55-56-TL-	68-5689	68-5173	68-5174	68-5172	68-5692	68-5176	68-5177	68-5175	Yes
16-55-56-TL-	68-5706	68-5707	68-5708	68-5709	68-5738	68-5739	68-5740	68-5741	Yes
55-56-HK-TL-	68-5722	68-5723	68-5724	68-5725	68-5754	68-5755	68-5756	68-5757	Yes
AL-TL-	N/A	68-5190	68-5191	68-5192	68-5199	68-5196	68-5197	68-5198	Yes
12-AL-TL-	N/A	68-5193	68-5194	68-5195	68-5203	68-5200	68-5201	68-5202	Yes
59-TL-	N/A	68-5178	68-5179	68-5180	N/A	68-5187	68-5188	68-5189	Yes
12-59-TL-	N/A	68-5181	68-5182	68-5183	N/A	68-5187	68-5188	68-5189	Yes
55-AL-TL-	N/A	68-5314	68-5315	68-5316	68-5323	68-5320	68-5321	68-5322	Yes
12-55-AL-TL-	N/A	68-5317	68-5318	68-5319	68-5327	68-5324	68-5325	68-5326	Yes
53-58-TL-	68-5252	68-5253	68-5254	68-5255	68-5264	68-5265	68-5266	68-5267	Yes
12-53-58-TL-	68-5260	68-5261	68-5262	68-5263	68-5272	68-5273	68-5274	68-5275	Yes
16-53-58-TL-	68-5256	68-5257	68-5258	68-5259	68-5268	68-5269	68-5270	68-5271	Yes
53-55-TL-	68-5228	68-5229	68-5230	68-5231	68-5240	68-5241	68-5242	68-5243	Yes
12-53-55-TL-	68-5236	68-5237	68-5238	68-5239	68-5248	68-5249	68-5250	68-5251	Yes
16-53-55-TL-	68-5232	68-5233	68-5234	68-5235	68-5244	68-5245	68-5246	68-5247	Yes
53-TL-	68-5204	68-5205	68-5206	68-5207	68-5216	68-5217	68-5218	68-5219	Yes
12-53-TL-	68-5208	68-5209	68-5210	68-5211	68-5220	68-5221	68-5222	68-5223	Yes
16-53-TL-	68-5212	68-5213	68-5214	68-5215	68-5224	68-5225	68-5226	68-5227	Yes
56-TL-	68-5691	68-5162	68-5163	68-5161	68-5688	68-5159	68-5160	68-5158	Yes
56-HK-TL-	68-5750	68-5751	68-5752	68-5753	68-5718	68-5719	68-5720	68-5721	Yes
16-56-TL-	68-5734	68-5735	68-5736	68-5737	68-5702	68-5703	68-5704	68-5705	Yes
57-TL-	N/A	68-5096	68-5098	68-5097	68-5102	68-5403	68-5105	68-5104	Yes
12-57-TL-	N/A	68-5099	68-5101	68-5100	68-5106	68-5107	68-5109	68-5108	Yes
55-57-TL-	N/A	68-5178	68-5179	68-5180	N/A	68-5181	68-5182	68-5186	Yes
12-55-57-TL-	N/A	68-5184	68-5185	68-5186	N/A	68-5187	68-5188	68-5189	Yes
55-58-TL-	68-5134	68-5135	68-5137	68-5136	68-514	68-5147	68-5149	68-5148	Yes
12-55-58-TL-	68-5142	68-5143	68-5145	68-5144	68-5154	68-5155	68-5157	68-5156	Yes
16-55-58-TL-	68-5138	68-5139	68-5141	68-5140	68-5150	68-5151	68-5153	68-5152	Yes
58-TL-	68-5110	68-5111	68-5113	68-5112	68-5122	68-5123	68-5125	68-5124	Yes
12-58-TL-	68-5118	68-5119	68-5121	68-5120	68-5130	68-5131	68-5133	68-5132	Yes
16-58-TL-	68-5114	68-5115	68-5117	68-5116	68-5126	68-5127	68-5129	68-5128	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	L	M	N	Sellable
LP	68-4242	68-4243	68-4244	Yes
12-LP	68-4250	68-4251	68-4252	Yes
16-LP	68-4246	68-4247	68-4248	Yes
58-LP	68-4340	68-4341	68-4342	Yes
12-58-LP	68-4344	68-4345	68-4346	Yes
19-58-LP	68-4348	68-4349	68-4350	Yes
12-19-58-LP	68-4352	68-4353	68-4354	Yes
56-TL-LP	68-5352	68-5353	68-5354	Yes
16-56-TL-LP	68-5796	68-5797	68-5798	Yes
56-HK-TL-LP	68-5808	68-5809	68-5810	Yes
55-56-TL-LP	68-5348	68-5349	68-5350	Yes
16-55-56-TL-LP	68-5799	68-5800	68-5801	Yes
55-56-HK-TL-LP	68-5811	68-5812	68-5813	Yes
58-TL-LP	68-5356	68-5357	68-5358	Yes
12-58-TL-LP	68-5360	68-5361	68-5362	Yes
55-58-TL-LP	68-5364	68-5365	68-5366	Yes
12-55-58-TL-LP	68-5368	68-5369	68-5370	Yes
19-LP	68-4292	68-4293	68-4294	Yes
12-19-LP	68-4300	68-4301	68-4302	Yes
16-19-LP	68-4296	68-4297	68-4298	Yes
55-LP	68-4305	68-4306	68-4307	Yes
12-55-LP	68-4309	68-4310	68-4311	Yes
19-55-LP	68-4313	68-4314	68-4315	Yes
12-19-55-LP	68-4317	68-4318	68-4319	Yes
55-56-LP	68-4322	68-4323	68-4324	Yes
19-55-56-LP	68-4326	68-4327	68-4328	Yes
16-55-56-LP	68-5769	68-5770	68-5771	Yes
16-19-55-56-LP	68-5775	68-5776	68-5777	Yes
55-56-HK-LP	68-5781	68-5782	68-5783	Yes
19-55-56-HK-LP	68-5787	68-5788	68-5789	Yes
56-LP	68-4331	68-4332	68-4333	Yes
19-56-LP	68-4335	68-4336	68-4337	Yes
16-56-LP	68-5766	68-5767	68-5768	Yes
16-19-56-LP	68-5772	68-5773	68-5774	Yes
56-HK-LP	68-5778	68-5779	68-5780	Yes
19-56-HK-LP	68-5784	68-5785	68-5786	Yes
55-58-LP	68-4357	68-4358	68-4359	Yes
12-55-58-LP	68-4361	68-4362	68-4363	Yes
19-55-58-LP	68-4365	68-4366	68-4367	Yes
12-19-55-58-LP	68-4369	68-4370	68-4371	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
PL-57- (LHRB)	68-6180	68-6181	68-6182	68-6183	68-6196	68-6197	68-6198	Yes
PL-57- (RHRB)	68-6184	68-6185	68-6186	68-6187	68-6200	68-6201	68-6202	Yes
12-PL-57- (LHRB)	68-6188	68-6189	68-6190	68-6191	68-6204	68-6205	68-6206	Yes
12-PL-57- (RHRB)	68-6192	68-6193	68-6194	68-6195	68-6208	68-6209	68-6210	Yes
PL-59- (LHRB)	68-6128	68-6129	68-6130	68-6131	68-6160	68-6161	68-6162	Yes
PL-59- (RHRB)	68-6132	68-6133	68-6134	68-6835	68-6164	68-6165	68-6166	Yes
12-PL-59- (LHRB)	68-6144	68-6145	68-6146	68-6147	68-6168	68-6169	68-6170	Yes
12-PL-59- (RHRB)	68-6148	68-6149	68-6150	68-6151	68-6172	68-6173	68-6174	Yes
PL-55-57- (LHRB)	68-6216	68-6217	68-6218	68-6219	68-6232	68-6233	68-6234	Yes
PL-55-57- (RHRB)	68-6220	68-6221	68-6222	68-6223	68-6836	68-6237	68-6238	Yes
12-PL-55-57- (LHRB)	68-6224	68-6225	68-6226	68-6227	68-6240	68-6241	68-6242	Yes
12-PL-55-57- (RHRB)	68-6228	68-6229	68-6230	68-6231	68-6244	68-6245	68-6246	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
12-53-	68-4595	68-4596	68-4596	68-4597	68-4607	68-4608	68-4609	68-4610	Yes
12-53-56-	68-5544	68-4687	68-4688	68-4689	68-5580	68-4690	68-4691	68-4692	Yes
12-55-	68-2797	68-2798	68-2800	67-2799	68-2809	68-2810	68-2812	68-2811	Yes
12-53-55-	68-4623	68-4624	68-4625	68-4626	68-4635	68-4636	68-4637	68-4638	Yes
12-57-	68-6177	68-2829	68-2826	68-2825	68-2835	68-2836	68-2838	68-2837	Yes
12-55-57-	68-6213	68-4942	68-4944	68-4943	68-4949	68-4950	68-4952	68-4951	Yes
12-58-	68-3044	68-3045	68-3047	68-3046	68-3056	68-3057	68-3059	68-3058	Yes
12-53-58-	68-4647	68-4648	68-4649	68-4650	68-4659	68-4660	68-4661	68-4662	Yes
12-19-53-	68-4735	68-4736	67-4737	68-4738	68-4747	68-4748	68-4749	68-4750	Yes
12-19-55-	68-2939	68-2940	68-2942	68-2941	68-2951	68-2952	68-2954	68-2953	Yes
12-19-57	68-6179	68-2973	68-2976	68-2975	68-2985	68-2986	68-2988	68-2987	Yes
12-19-58-	68-3094	68-3095	68-3097	68-3096	68-3106	68-3107	68-3109	68-3108	Yes
12-19-53-58-	68-4786	68-4787	68-4788	68-4789	68-4798	68-4799	68-4800	68-4801	Yes
12-19-59-	68-6112	68-3801	68-3802	68-3803	68-6114	68-3809	68-3810	68-3811	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
16-53-	68-4599	68-4600	68-4601	68-4602	68-4611	68-4612	68-4613	68-4614	Yes
16-55-	68-2793	68-2794	68-2796	68-2795	68-2805	68-2806	68-2808	68-2807	Yes
16-53-55-	68-4619	68-4620	68-4621	68-4622	68-4631	68-4632	68-4633	68-4634	Yes
16-56-	68-5562	68-5563	68-5564	68-5565	68-5618	68-5619	68-5620	68-5621	Yes
16-53-56-	68-5570	68-5571	68-5572	68-5773	68-5626	68-5627	68-5628	68-5629	Yes
16-53-55-56-	68-5574	68-5575	68-5576	68-5577	68-5630	68-5631	68-5632	68-5633	Yes
16-58-	68-3040	68-3041	68-3043	68-3042	68-3052	68-3053	68-3055	68-3054	Yes
16-53-58-	68-4643	68-4644	68-4645	68-4646	68-4655	68-4656	68-4657	68-4658	Yes
16-53-55-58-	68-4667	68-4668	68-4669	68-4670	68-4675	68-4676	68-4677	68-4678	Yes
16-19-53-	68-4739	68-4740	68-4741	68-4742	68-4751	68-4752	68-4753	68-4754	Yes
16-19-55-	68-2935	68-2936	68-2938	68-2937	68-2947	68-2948	68-2950	68-2949	Yes
16-19-56-	68-5650	68-5651	68-5652	68-5653	68-5634	68-5635	68-5636	68-5637	Yes
16-19-53-56-	68-5513	68-5535	68-5536	68-5537	68-5642	68-5643	68-5644	68-5645	Yes
16-19-53-55-56-	68-5531	68-5532	68-5533	68-5534	68-5646	68-5647	68-5648	68-5649	Yes
16-19-58-	68-3090	68-3091	68-3093	68-3092	68-3102	68-3103	68-3105	68-3104	Yes
16-19-53-58-	68-4782	68-4783	68-4784	68-4785	68-4794	68-4795	68-4796	68-4797	Yes

***For all associated parts in assemblies above, contact factory for availability**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
19-53-	68-4731	68-4732	68-4733	68-4734	68-4743	68-4744	68-4745	68-4746	Yes
19-55-	68-2931	68-2932	68-2934	68-2933	68-2943	68-2944	68-2946	68-2945	Yes
19-56-	68-5511	68-3225	68-3226	68-3224	68-5582	68-3230	68-3231	68-3229	Yes
19-57-	68-6178	68-2965	68-2968	68-2967	68-2977	68-2978	68-2980	68-2979	Yes
19-58-	68-3086	68-3087	68-3089	68-3088	68-3098	68-3099	68-3101	68-3100	Yes
19-59-	68-6111	68-3797	68-3798	68-3799	68-6113	68-3805	68-3806	68-3807	Yes
19-53-56-	68-5512	68-4826	68-4827	68-4828	68-5584	68-4829	68-4830	68-4831	Yes
19-53-55-56-	68-5527	68-4953	68-4954	68-4955	68-5585	68-4956	68-4957	68-4958	Yes
19-53-58-	68-4778	68-4779	68-4780	68-4781	68-4790	68-4791	68-4792	68-4793	Yes

***For all associated parts in assemblies above, contact factory for availability**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
53-	68-4591	68-4592	68-4593	68-4594	68-4603	68-4604	68-4605	68-4606	Yes
55-	68-2789	68-2790	68-2792	68-2791	68-2801	68-2802	68-2804	68-2803	Yes
53-55-	68-4615	68-4616	68-4617	68-4618	68-4627	68-4628	68-4629	68-4630	Yes
53-56-	68-5544	68-4687	68-4688	68-4689	68-5580	68-4690	68-4691	68-4692	Yes
53-55-56-	68-5545	68-4693	68-4694	68-4695	68-5581	68-4696	68-4697	68-4698	Yes
57-	68-6176	68-2815	68-2818	68-2817	68-2827	68-2828	68-2830	68-2829	Yes
55-57-	68-6212	68-4938	68-4940	68-4939	68-4945	68-4946	68-4948	68-4947	Yes
58-	68-3036	68-3037	68-3039	68-3038	68-3048	68-3049	68-3051	68-3050	Yes
53-58-	68-4639	68-4640	68-4641	68-4642	68-4651	68-4652	68-4653	68-4654	Yes
53-55-58-	68-4663	68-4664	68-4665	68-4666	68-4675	68-4676	68-4677	68-4678	Yes

- **For all associated parts in assemblies above, contact factory for availability**
- **Specify finish**

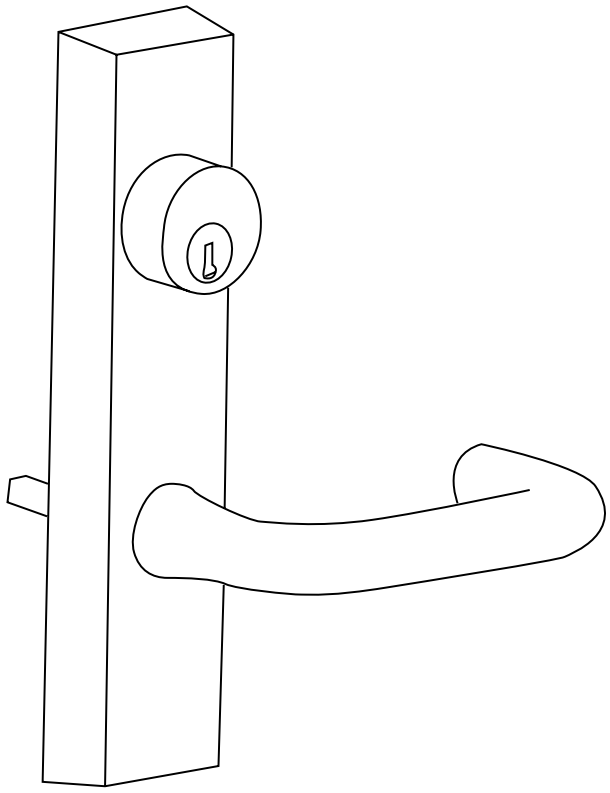
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Exit Devices				
	8300	AD8400 MD8400	8500	AD8600 MD8600 WD8600	SP8600[2] PP8600[2] PR8600[2]
04	704	—	704	—	—
	744[1]	—	744[1]	—	—
06	—	706-4	—	706-4	706-6
	—	746-4[1]	—	746-4[1]	746-6[1]
10	710	710-4	710	710-4	710-6
	740[1]	740-4[1]	740[1]	740-4[1]	740-6[1]
13	713	713-4	713-8	713-4	713-6
	743[1]	743-4[1]	743-8[1]	743-4[1]	743-6[1]
15	715	715-4	715-8	715-4	715-6
16	—	—	—	—	—
73	—	773-4	773-8	773-4	773-6
74	—	774-4	774-8	774-4	774-6
75	775	—	—	—	—
76	776	—	—	—	—
77	—	—	—	—	—
78	—	—	—	—	—

1. 740, 743, 744 & 746 are freewheeling levers
2. Designates discontinued products



A8231 12/17

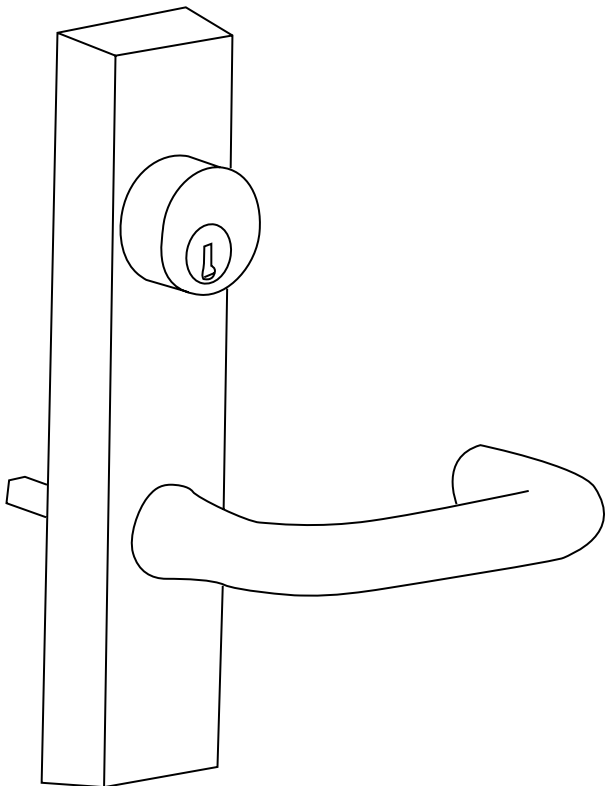
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Exit Devices						
	LS8600 LP8600 LR8600	**8700 FM8700 HC48700 HC8700**	**NB8700**	**SP8700[2] PP8700[2] PR8700[2]**	**8800**	**8888 HC8800**	**8900**
04	—	—	—	—	704	704	704
	—	—	—	—	744[1]	744[1]	744[1]
06	706-6	706	706-8	706-8	706-8	706-8	—
	746-6[1]	746[1]	746-8	746-8[1]	746-8[1]	746-8[1]	—
10	710-6	710	710	710	710	710	710
	740-6[1]	740[1]	740	740[1]	740[1]	740[1]	740[1]
13	713-6	713	—	713-8	713-8	713-8	713
	743-6[1]	743[1]	743-8[1]	743-8[1]	743-8[1]	743-8[1]	743[1]
15	715-6	715	715-8	715-8	715-8	715-8	715
16	—	—	—	—	716	—	716
73	773-6	773	773-8	773-8	—	—	—
74	774-6	774	774-8	774-8	—	—	—
75	—	—	—	—	775-8	775-8	775
76	—	—	—	—	776-8	776-8	776
77	—	—	—	—	777-8	777-8	777
78	—	—	—	—	778-8	778-8	778

1. 740, 743, 744 & 746 are freewheeling levers
2. Designates discontinued products



A8231 12/17

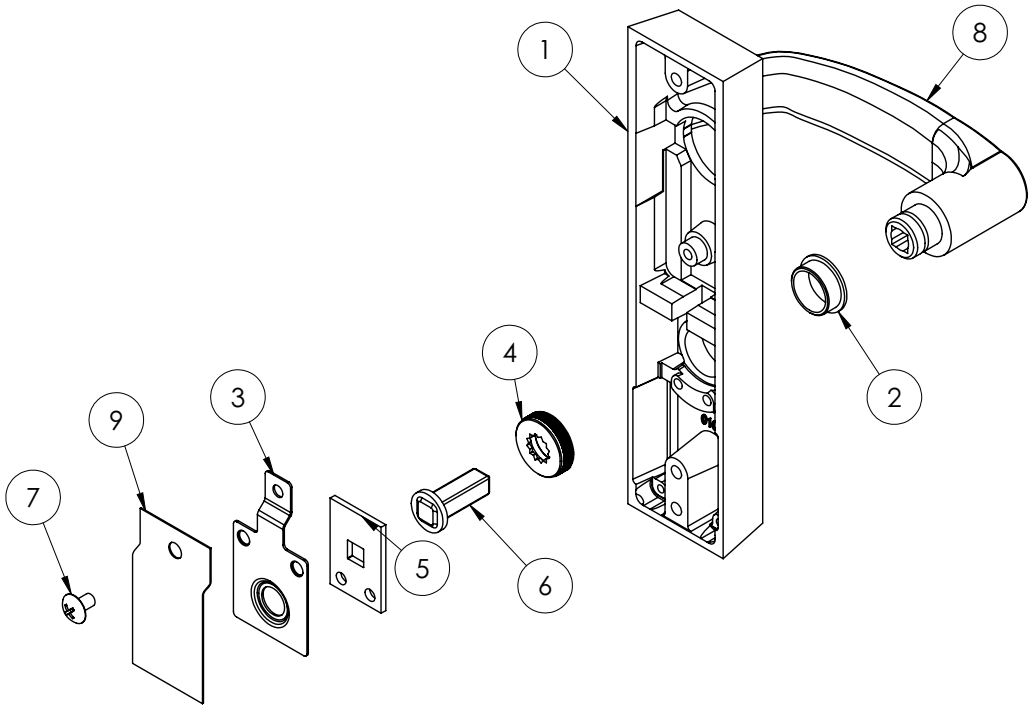
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0427	ET Case (704)	1	No
	97-0429	ET Case (710)	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	97-0522	Hub Plate (704/710)	1	Yes
6	97-0573	Spindle (704/710)	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	—	Lever Handle[1,2]	1	Yes
9	A6407	Information Tag	1	No
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

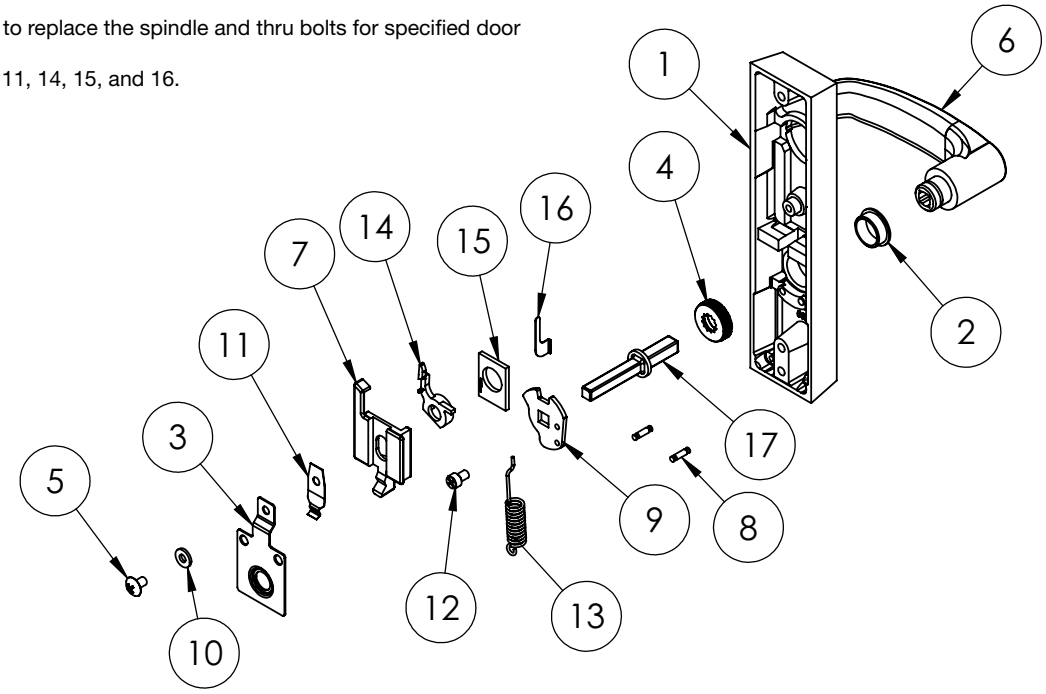
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
Not Shown	—	Cylinder Assembly[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
7	97-0355	Locking Slide (706) (607-2)	1	Yes
	97-0356	Locking Slide (713) (607-1)	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0528	Hub Plate (Std)	1	Yes
10	97-0557	Fusible Link	1	Yes
11	97-0571	Locking Slide Spring	1	Yes
12	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
13	97-0425	Hub Spring (Std)	1	Yes
14	97-0558	Slide Support	1	No
15	97-0563	Spring Support	1	No
16	97-0564	Return Spring	1	No
17	97-0549	Spindle (1 3/4" Door) (730-1)	1	Yes
	97-0550	Spindle (2" Door) (730-2)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-3)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 5, 7, 10, 11, 14, 15, and 16.



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

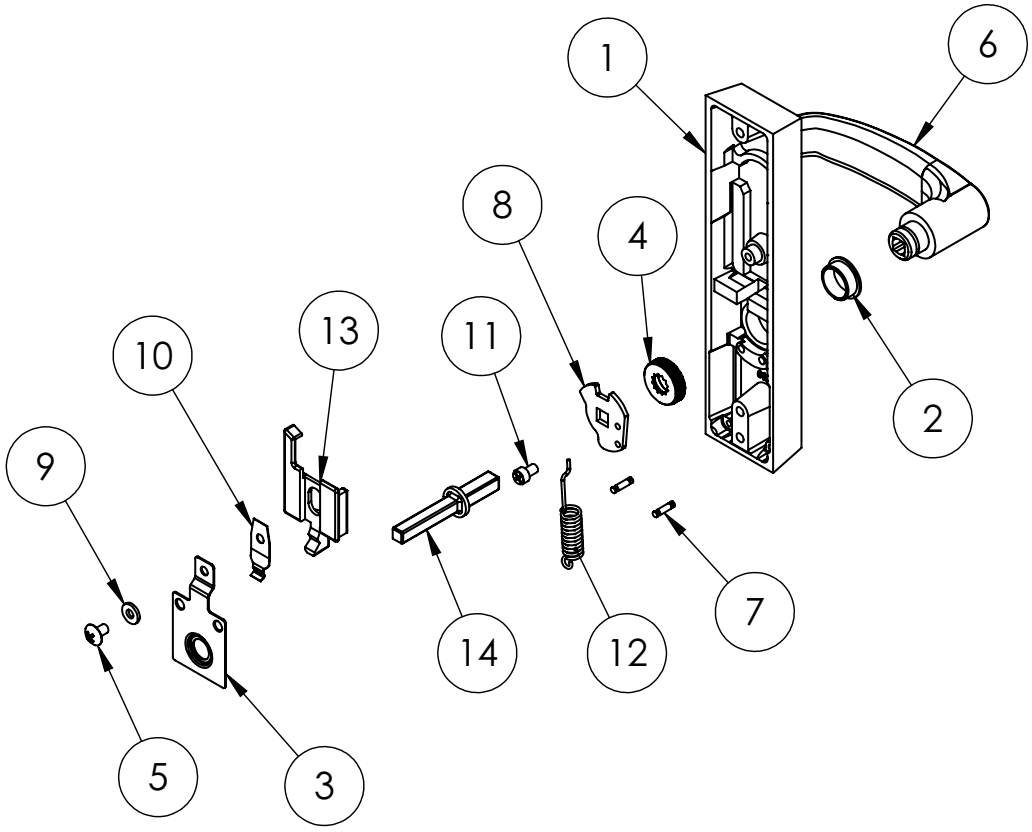
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	730-1	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-2	Spindle Retrofit Kit (2" Door)	1	Yes
	730-3	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

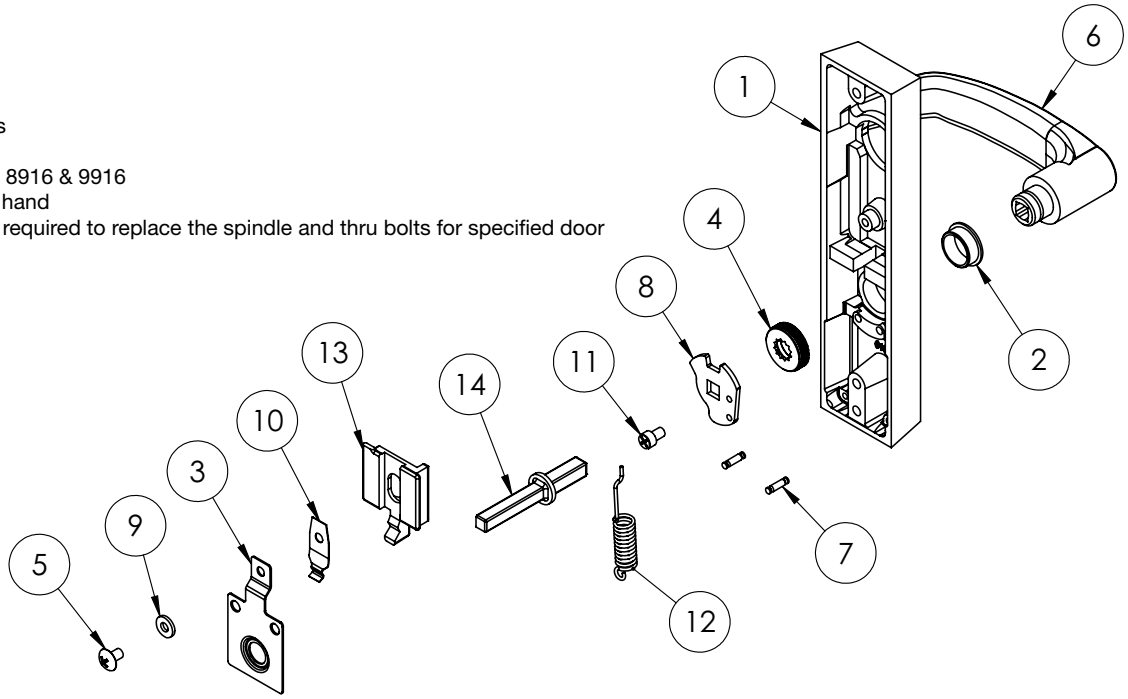
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0427	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
7	01-4507	1/8" X 1/2' Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
Not Shown	—	Cylinder[1,2,2a]	1	Yes
	97-0350	Cylinder Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	13-0086	Backplate (8816 Only)	1	Yes
	13-0074	Connecting Screw (8816 Only)	2	Yes
	13-0075	Connecting Screw (8816 Only) (2 1/2" Door And Over)	2	Yes
	13 97-0439	Locking Slide (716)	1	Yes
14	97-0549	Spindle (1 3/4" Door) (730-1)	1	Yes
	97-0550	Spindle (2" Door) (730-2)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-3)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	1	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	1	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	1	Yes

1. Specify finish
2. Specify cylinder size
2a. By keying Requirements
2b. #34 Cylinder for 8816
#46 Mortise cylinder for 8916 & 9916
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

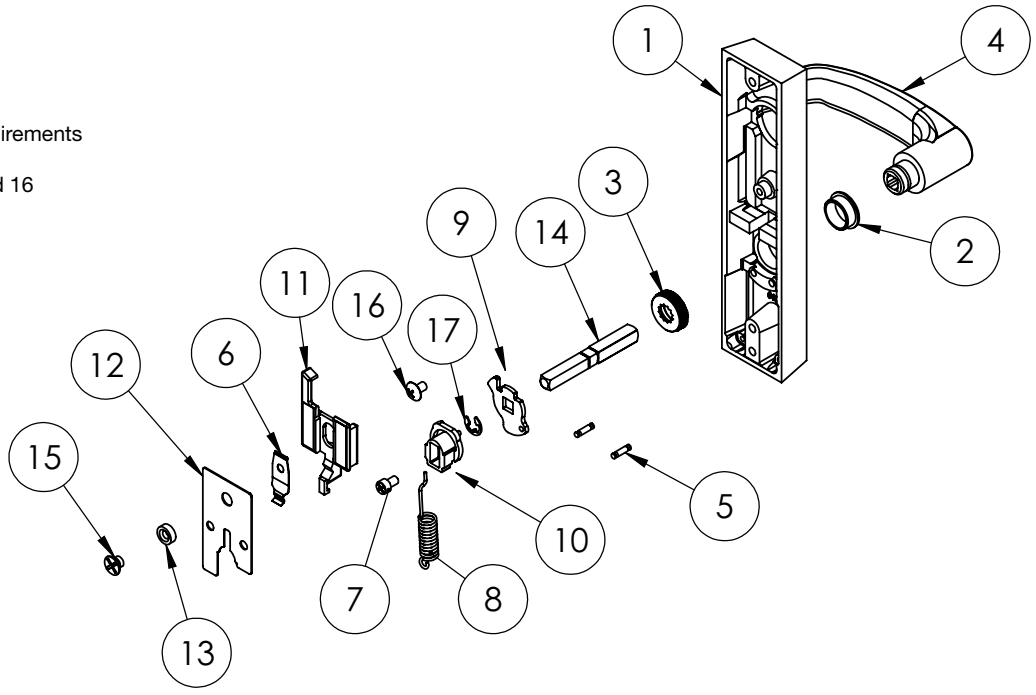
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0347	Locking Slide Spring	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	97-0571	Locking Slide Spring		Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0478	Lower Hub Plate	1	Yes
10	97-0479	Spindle Lock	1	Yes
11	97-0475	Locking Slide (743)	1	Yes
12	97-0581	Retaining Plate	1	Yes
13	97-0582	Spacer	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	01-1479	Cr-Fhms #10-32 X 1/2"	1	Yes
16	01-1183	Ct-Thms #10-32 X 5/16"	1	Yes
17	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 6, 11, and 16



A8231 12/17

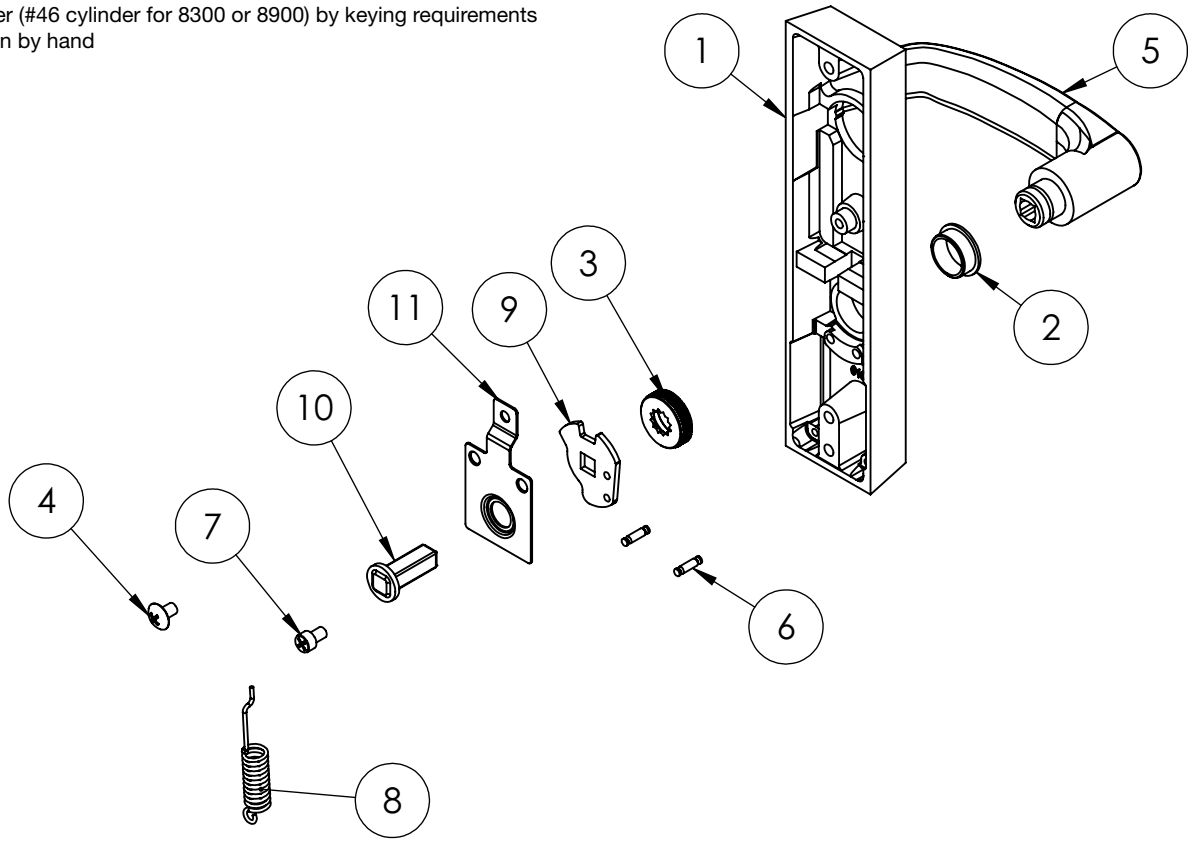
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case (740)	1	No
	97-0427	ET Case (744)	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
5	—	Lever Handle[1,2]	1	Yes
6	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0528	Hub Plate	1	Yes
10	97-0573	Spindle	1	Yes
11	68-1393	Retaining Plate	1	Yes
Not Shown	—	Rim Cylinder (744 Only)[1,2]	1	Yes
	13-0086	Backplate (744 Only)	1	Yes
	13-0074	Connecting Screw (744 Only)	2	Yes
	13-0075	Connecting Screw (744 Only) (2 1/2" Door And Over)	2	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #34 cylinder (#46 cylinder for 8300 or 8900) by keying requirements
3. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

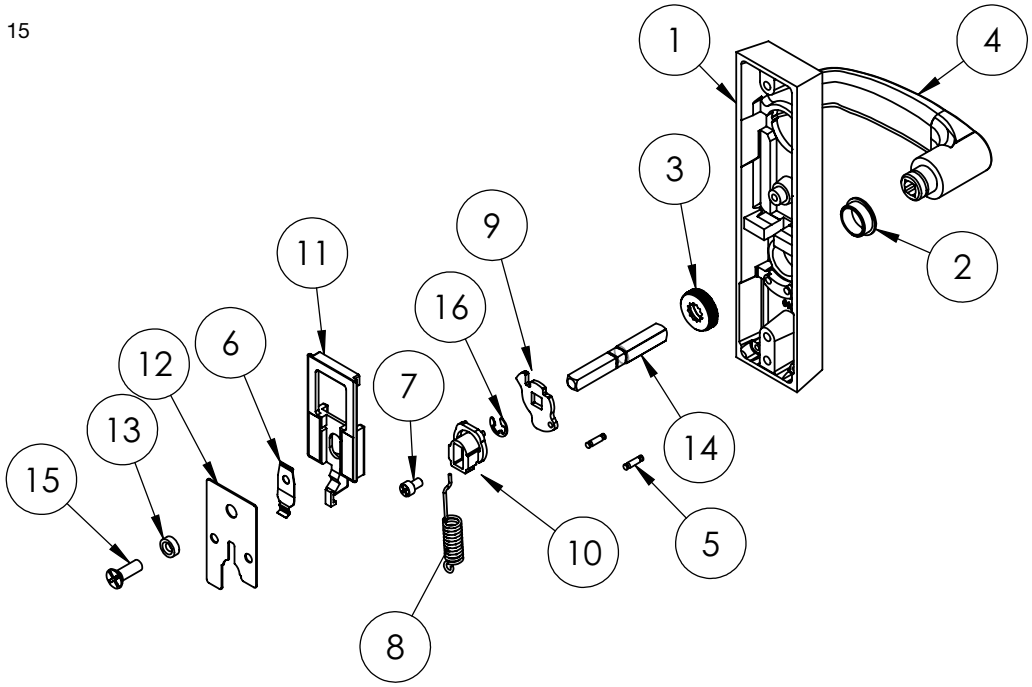
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	97-0347	Locking Slide Spring	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	97-0571	Locking Slide Spring W/ Bl Dyk	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0478	Lower Hub Plate	1	Yes
10	97-0479	Spindle Lock	1	Yes
11	97-0476	Locking Slide (746 Function)	1	Yes
12	97-0581	Retaining Plate	1	Yes
13	97-0582	Spacer	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
16	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 6, 11, and 15



A8231 12/17

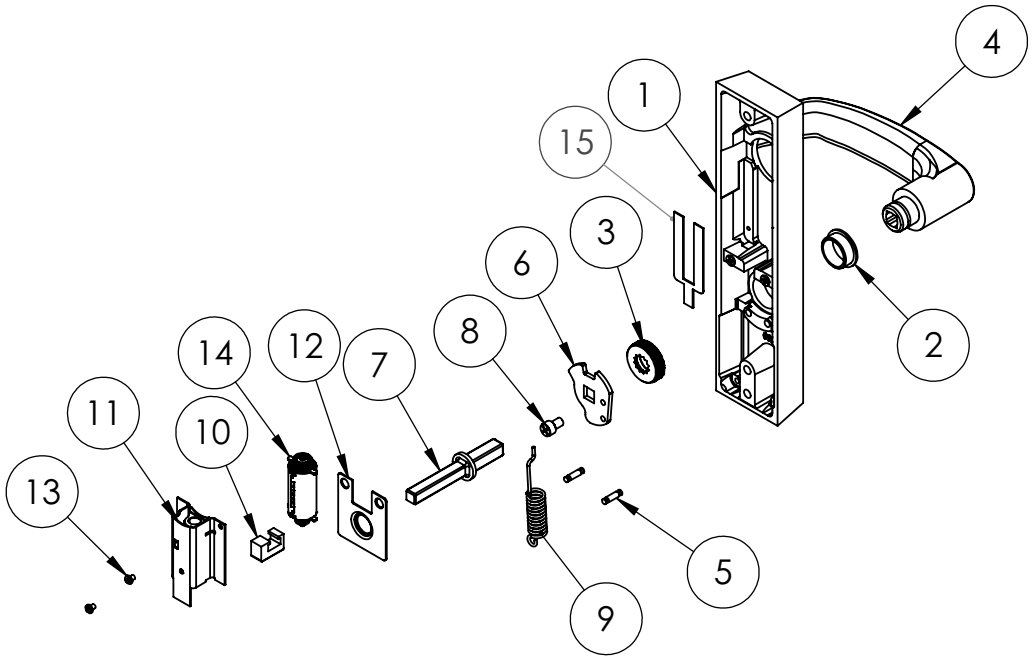
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0528	Hub Plate	1	Yes
7	97-0549	Spindle (1 3/4" Door)	1	
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	
8	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0329	Locking Tail	1	Yes
11	97-3932	Solenoid Cover Assembly (Fail Secure)	1	Yes
12	68-1402	Retainer Plate, Electrical Function	1	Yes
13	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
14	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
15	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	

1. Specify finish
2. Specify lever design by hand



A8231 12/17

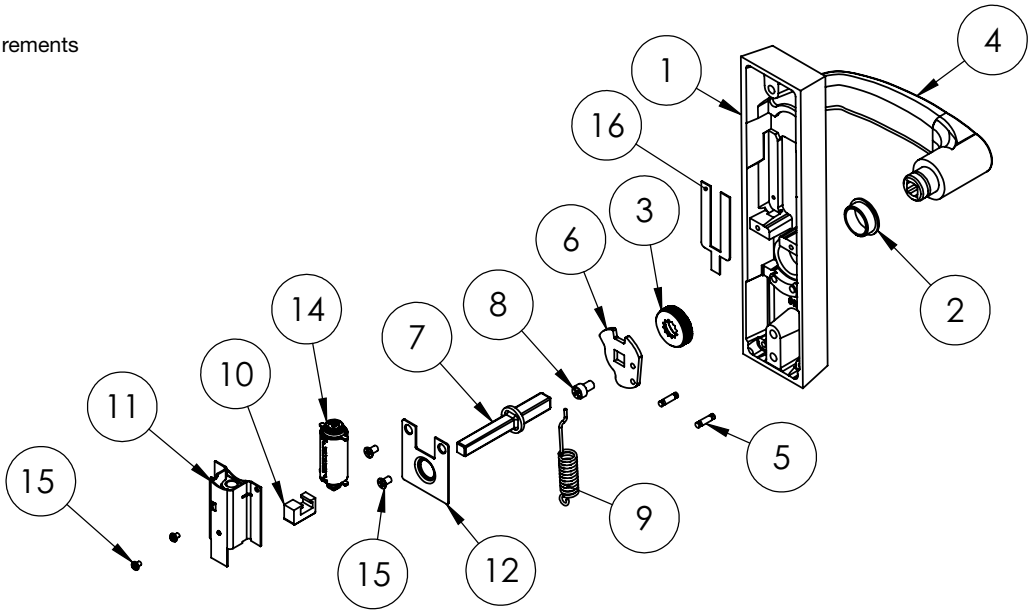
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	97-0528	Hub Plate	1	Yes
7	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	—	Cylinder[1,3]	1	Yes
	13-0086	Backplate	1	Yes
	13-0074	Connecting Screw	2	Yes
	13-0075	Connecting Screw (2 1/2" Door And Over)	2	Yes
8	01-1182	CR-CHMS #10-32 X .297	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0329	Locking Tail	1	Yes
11	97-3932	Solenoid Cover	1	Yes
12	68-1402	Retainer Plate, Electrical Function	1	Yes
13	01-1154	#6-32 X 1/4" PH Flat Undercut Ms	2	Yes
14	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
15	01-4560	#3-48 X 1/8" Pan CR-Ohms	2	Yes
16	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand
3. Specify #46 cylinder by keying requirements



A8231 12/17

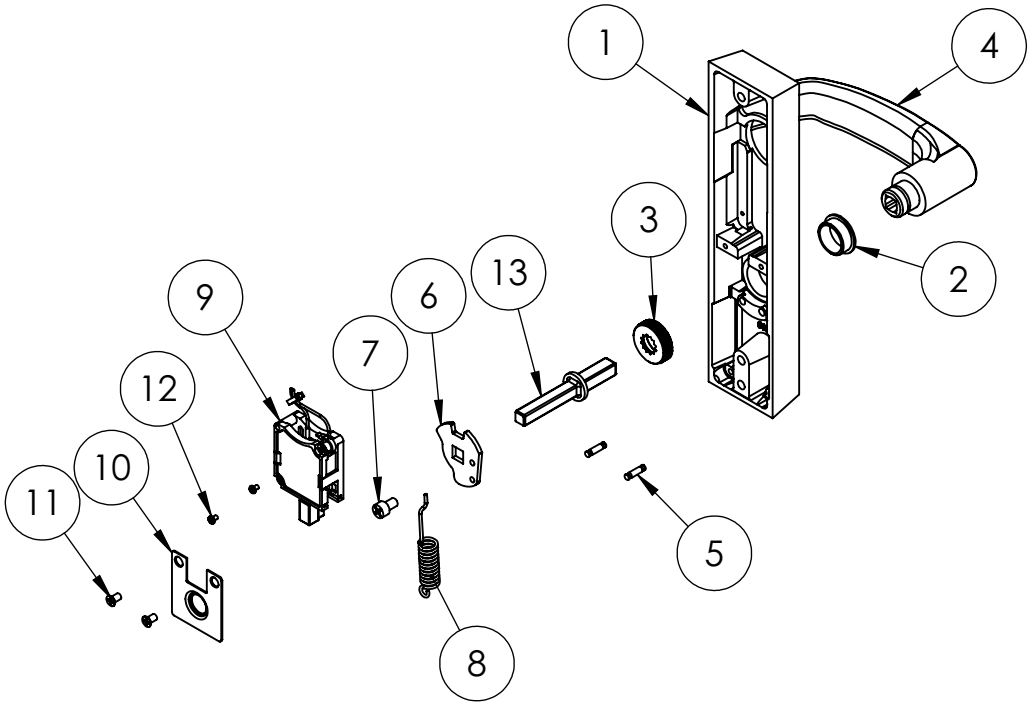
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	Electric ET Case W/ Cylinder Prep	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
Not Shown	—	Cylinder[1,2]	1	Yes
6	97-0528	Hub Plate (Std)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #46 cylinder by keying requirements
3. Specify lever design by hand



A8231 12/17

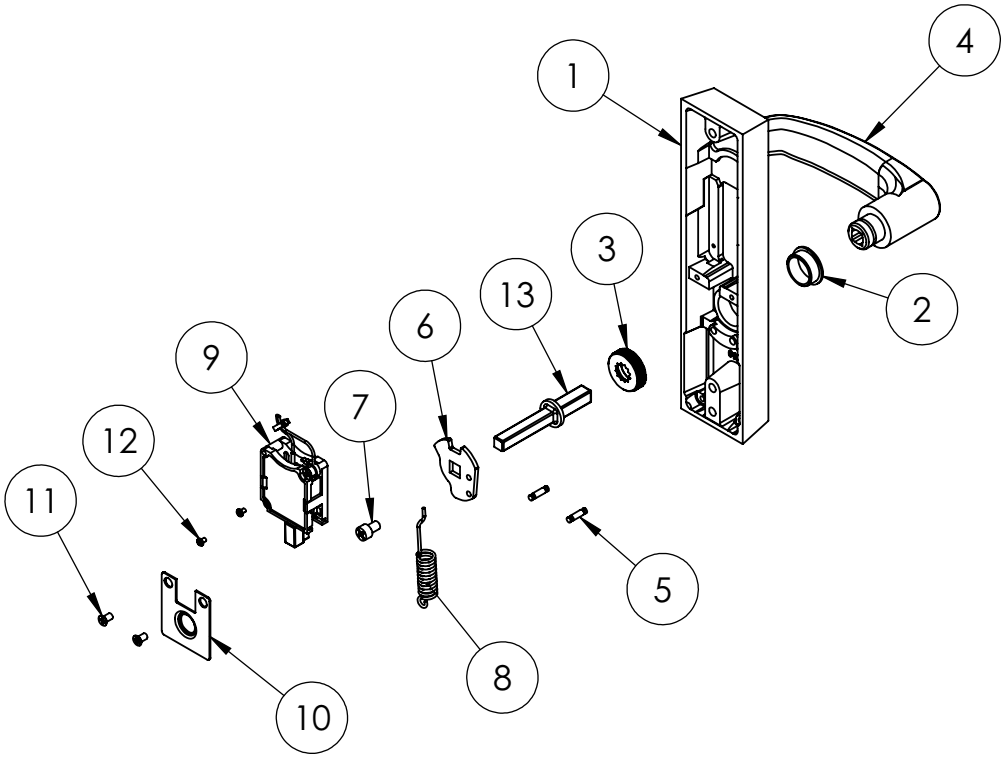
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	Electric ET Case W/O Cylinder Prep[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0528	Hub Plate (Std)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

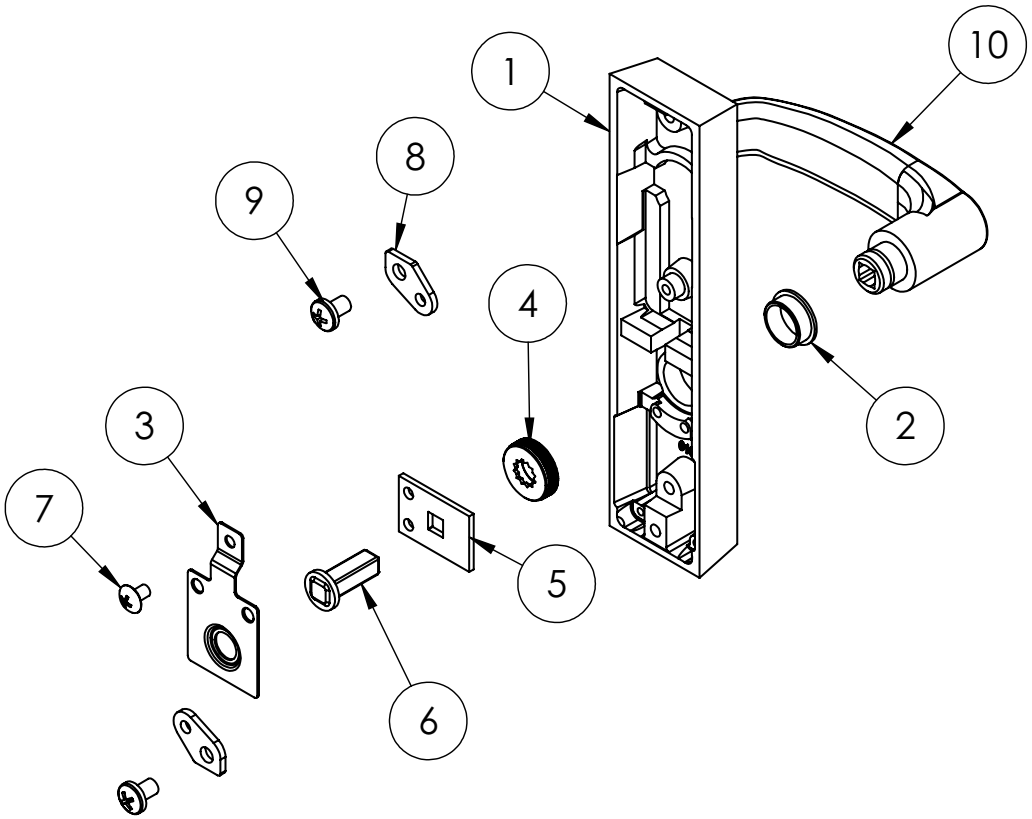
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	97-0522	Hub Plate (704/710)	1	Yes
6	97-0573	Spindle (704/710)	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	68-0853	Bracket	2	Yes
9	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
10	—	Lever Handle[1,2]	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 3 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

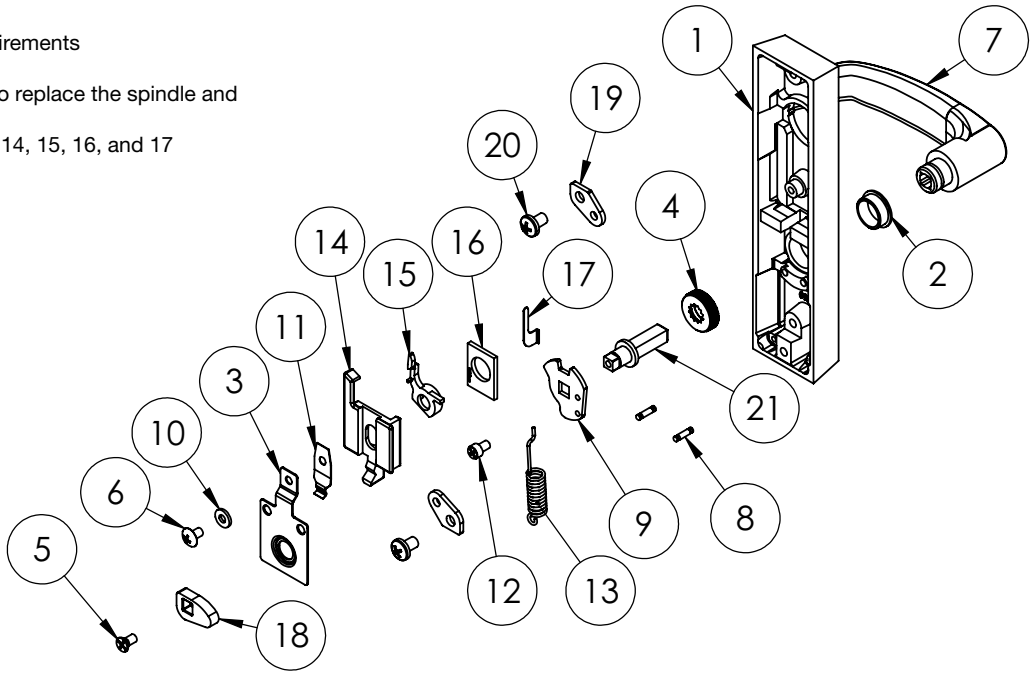
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1027	Ph Fl U'cut Ms #10-24 X 3/8"	1	Yes
6	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
7	—	Lever Handle[1,3]	1	Yes
Not Shown	—	Cylinder Assembly[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0528	Hub Plate (Std)	1	Yes
10	97-0557	Fusible Link	1	Yes
11	97-0571	Locking Slide Spring	1	Yes
12	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
13	97-0425	Hub Spring (Std)	1	Yes
14	97-0355	Locking Slide (706)	1	Yes
	97-0356	Locking Slide (713)	1	Yes
15	97-0558	Slide Support	1	No
16	97-0563	Spring Support	1	No
17	97-0564	Return Spring	1	No
18	68-0852	Cam 700-4	1	Yes
19	68-0853	Bracket	2	Yes
20	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
21	97-0549	Spindle (1 3/4" Door) (730-4)	1	Yes
	97-0550	Spindle (2" Door) (730-5)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-6)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 6, 10, 11, 14, 15, 16, and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

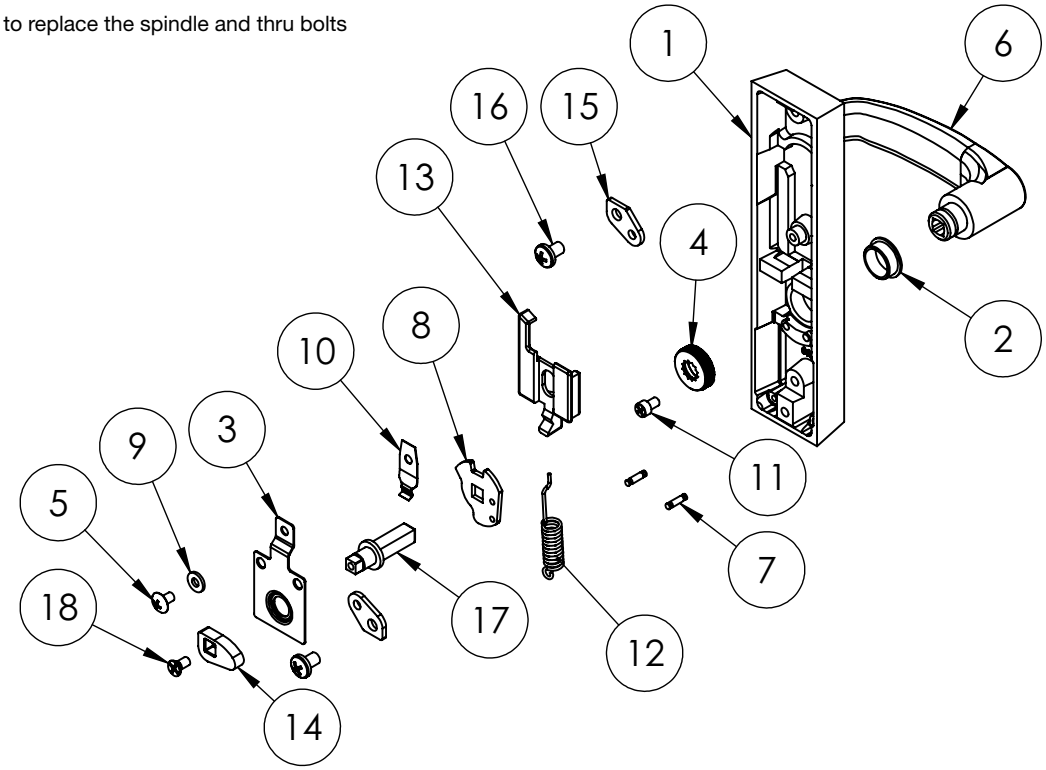
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	68-0852	Cam 700-4	1	Yes
15	68-0853	Bracket	2	Yes
16	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
17	730-4	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-5	Spindle Retrofit Kit (2" Door)	1	Yes
	730-6	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
18	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-30 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

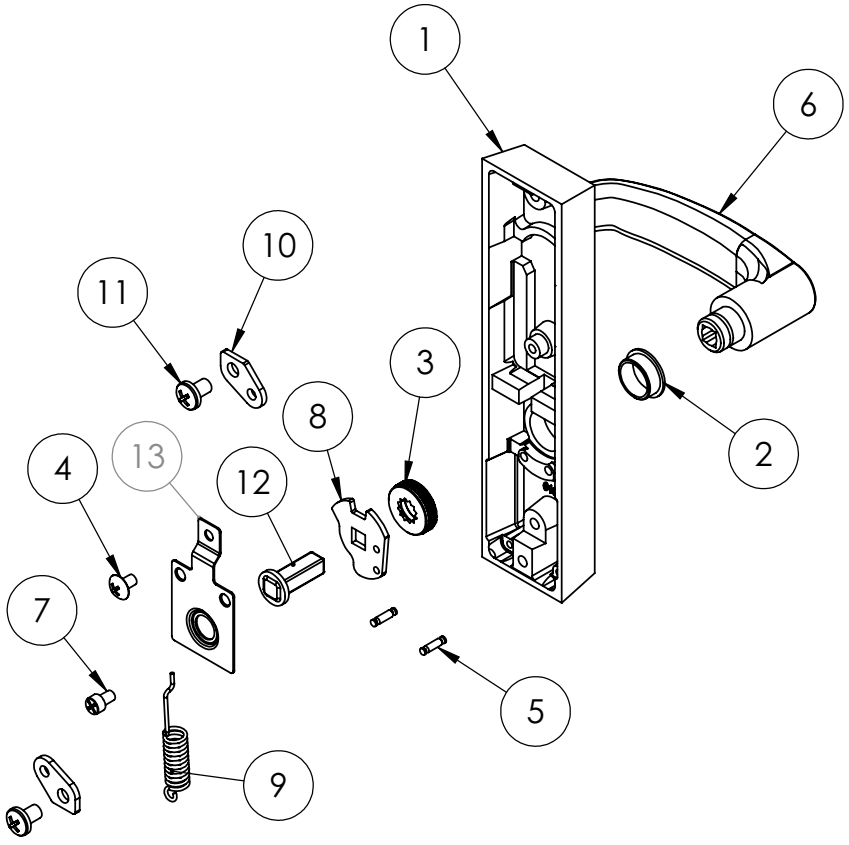
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,2]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0528	Hub Plate	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	68-0853	Bracket	2	Yes
11	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
12	97-0573	Spindle	1	Yes
13	68-1393	Retaining Plate	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

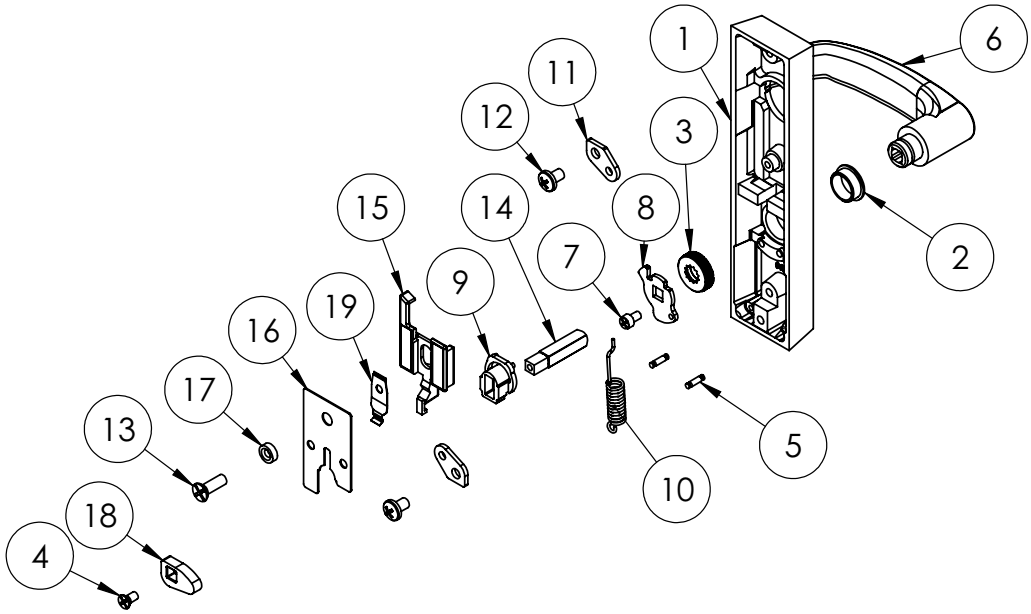
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,3]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
9	97-0479	Spindle Lock	1	Yes
10	97-0425	Hub Spring (Std)	1	Yes
11	68-0853	Bracket	2	Yes
12	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	2	Yes
13	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
14	97-3098	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3099	Spindle Assembly (2" Door)	1	Yes
	97-3100	Spindle Assembly (2 1/4" Door)	1	Yes
15	97-0475	Locking Slide (743)	1	Yes
16	97-0581	Retaining Plate	1	Yes
17	97-0582	Spacer	1	Yes
18	68-0852	Cam 700-4	1	Yes
19	97-0347	Locking Slide Spring	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 13, 15, 17 and 19



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

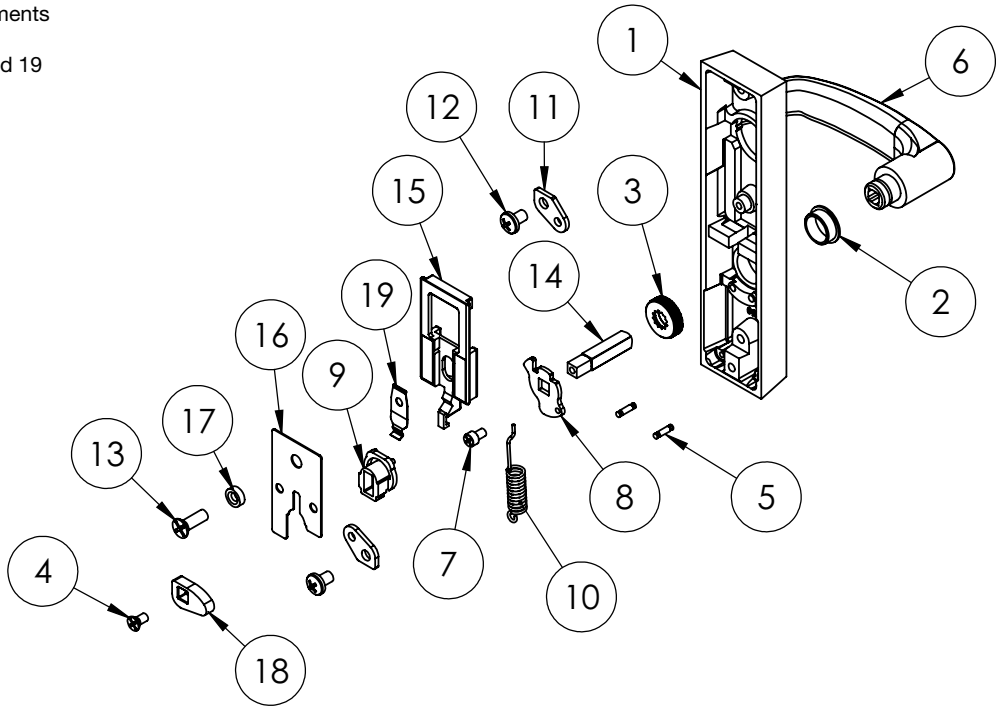
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap	1	Yes
4	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,3]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
9	97-0479	Spindle Lock	1	Yes
10	97-0425	Hub Spring (Std)	1	Yes
11	68-0853	Bracket	2	Yes
12	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	2	Yes
13	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	97-0476	Locking Slide (746)	1	Yes
16	97-0581	Retaining Plate	1	Yes
17	97-0582	Spacer	1	Yes
18	68-0852	Cam 700-4	1	Yes
19	97-0347	Locking Slide Spring	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 13, 15, 17 and 19



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

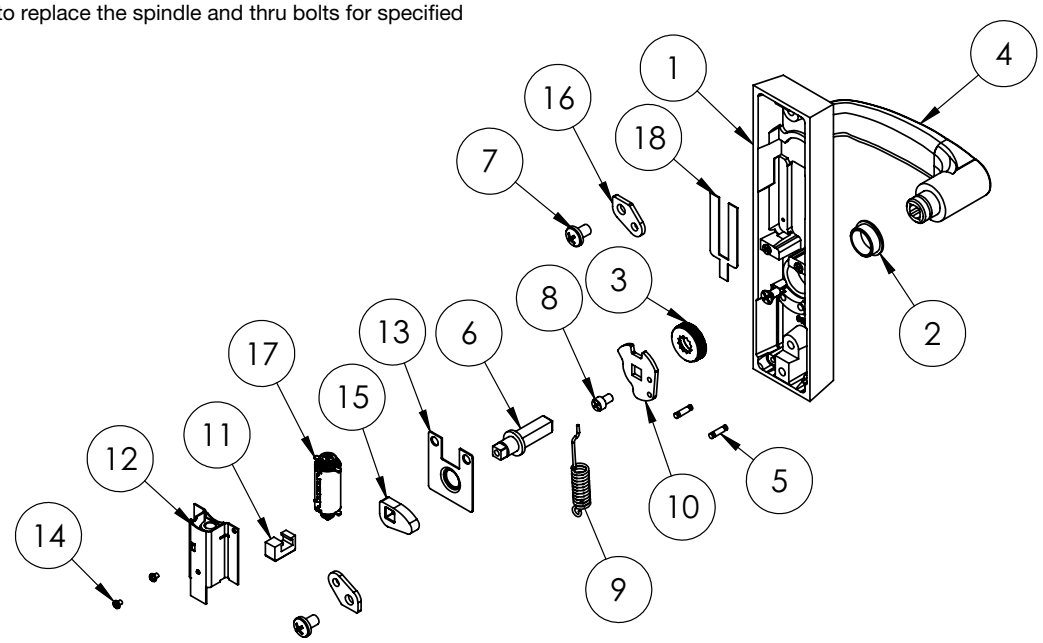
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0437	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	730-4	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-5	Spindle Retrofit Kit (2" Door)	1	Yes
	730-6	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
7	01-1478	Cr Pan Hd Mach Screw #1/4 X 3/8"	2	Yes
8	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0528	Hub Plate	1	Yes
11	97-0329	Locking Tail	1	Yes
12	97-3932	Solenoid Cover Assembly (Fail Secure)	1	Yes
13	68-1402	Retainer Plate, Electrical Function	1	Yes
14	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
15	68-0852	Cam 700-4	1	Yes
16	68-0853	Bracket	2	Yes
17	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
18	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

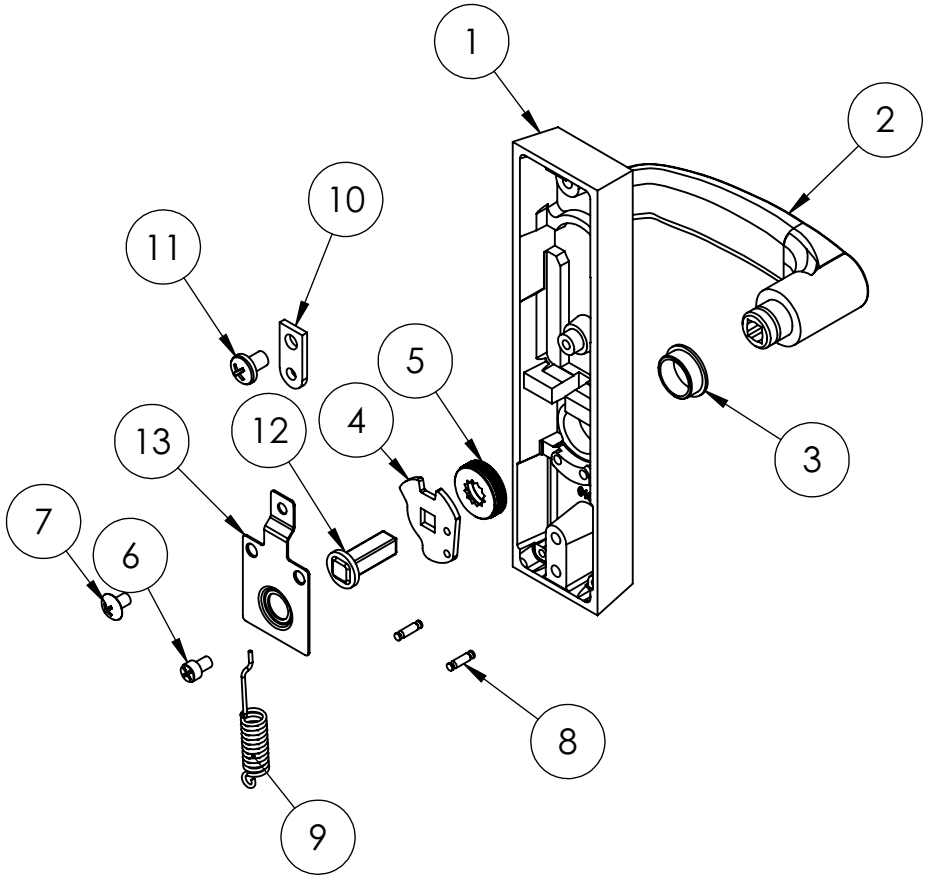
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0523	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0528	Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	1	Yes
12	97-0573	Spindle	1	Yes
13	68-1393	Retaining Plate	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

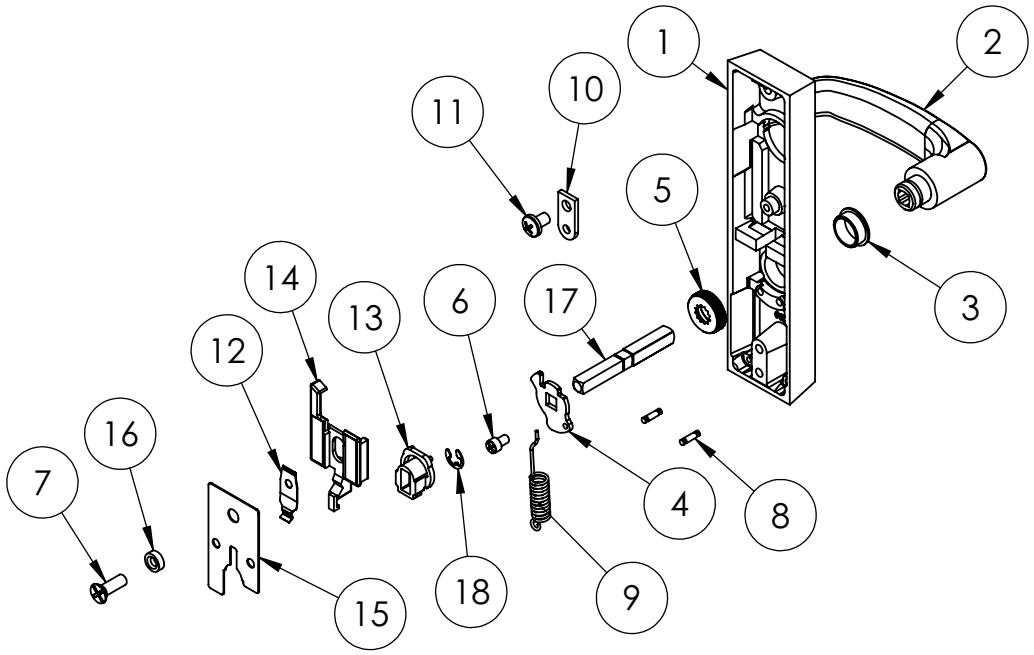
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0524	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1,3]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0478	Lower Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
8	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0380	Cylinder Nut	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0479	Spindle Lock	1	Yes
14	97-0475	Locking Slide (743)	1	Yes
15	97-0581	Retaining Plate	1	Yes
16	97-0582	Spacer	1	Yes
17	97-3092	Spindle Assembly	1	Yes
18	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 700-6 ET control is only available for 1-3/4" doors

Note: 607 kit contains items 7, 12, 14 and 16



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

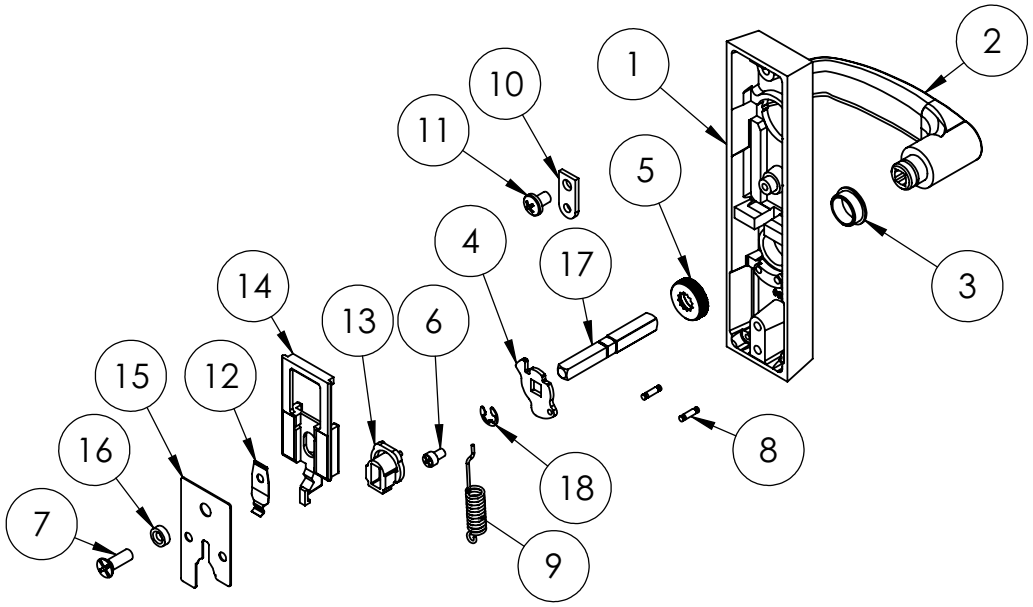
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0524	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1,3]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0478	Lower Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0479	Spindle Lock	1	Yes
14	97-0526	Locking Slide (746-6)	1	No
15	97-0581	Retaining Plate	1	Yes
16	97-0582	Spacer	1	Yes
17	97-3092	Spindle Assembly	1	Yes
18	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 700-6 ET control is only available for 1-3/4" doors

Note: 607 kit includes items 7, 12, 14 and 16



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

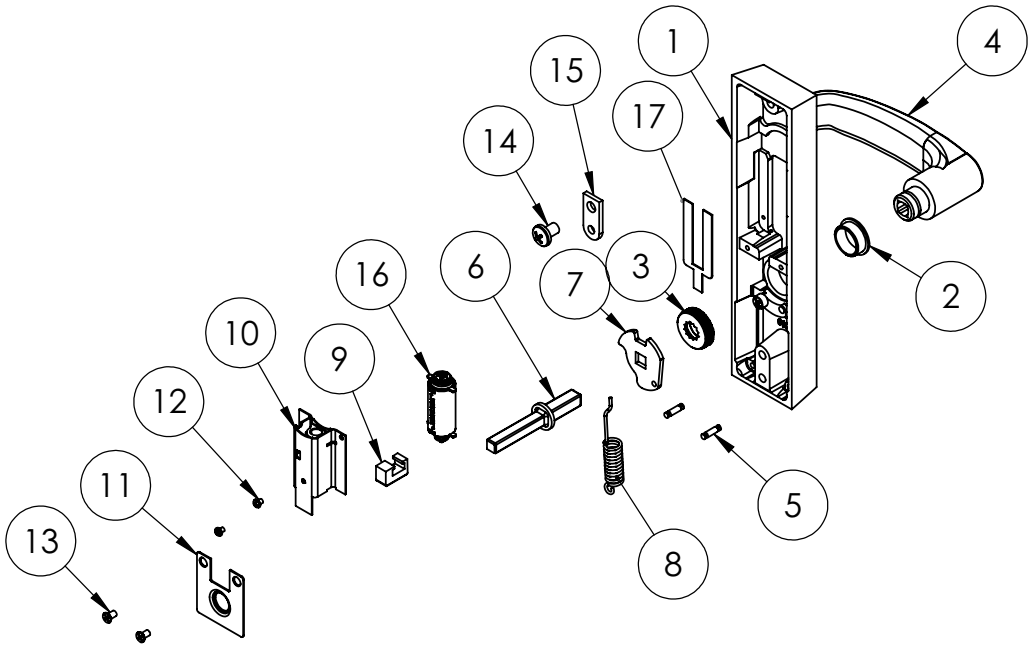
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0525	ET Case, Drop Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0549	Spindle (Lockable 700 And 700-6)	1	Yes
7	97-0480	Locking Piece For -6 And -8	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0329	Locking Tail	1	Yes
10	97-3932	Solenoid Cover Assembly	1	Yes
11	68-1402	Retainer Plate, Electrical Function	1	Yes
12	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
13	01-1154	CR-FHMS #6-32 X 1/4"	2	Yes
14	01-1478	CR Pan Hd Mach Screw #1/4-20 X 3/8"	1	Yes
15	68-1254	Extension Bracket	1	Yes
16	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
17	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 700-6 ET control is only available for 1 3/4" doors



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

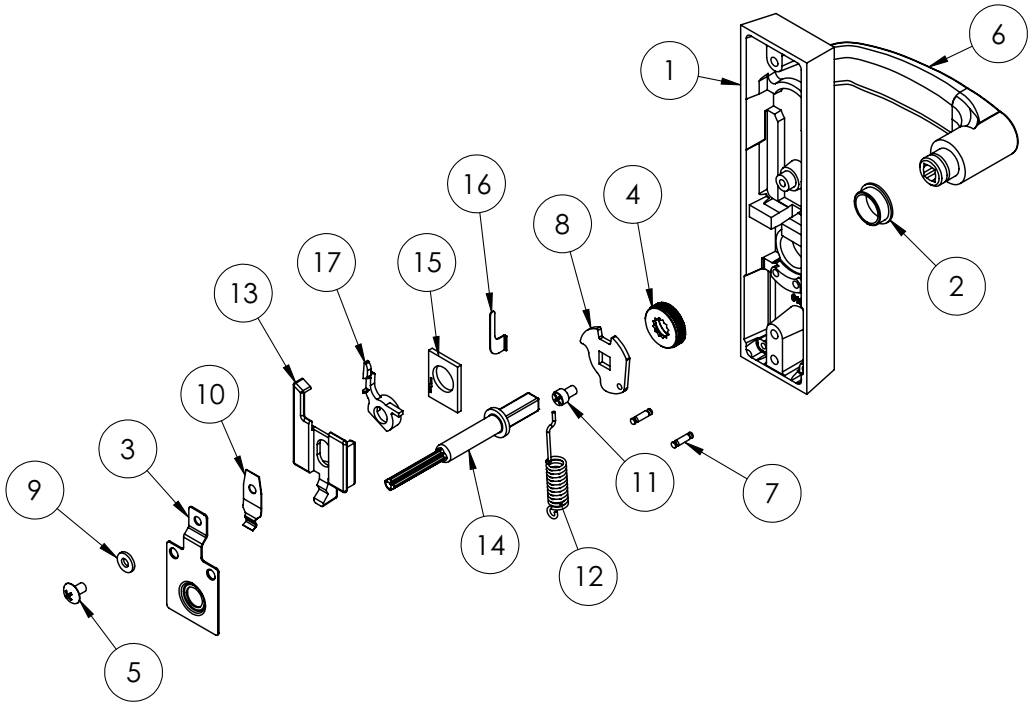
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
7	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
8	97-0480	Locking Piece For -6 And -8	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0355	Locking Slide (706)	1	Yes
	97-0356	Locking Slide (713)	1	Yes
14	97-0541	Spindle (Cross)	1	Yes
15	97-0563	Spring Support	1	No
16	97-0564	Return Spring	1	No
17	97-0558	Slide Support	1	No
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 5, 9, 10, 13, 15, 16, and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

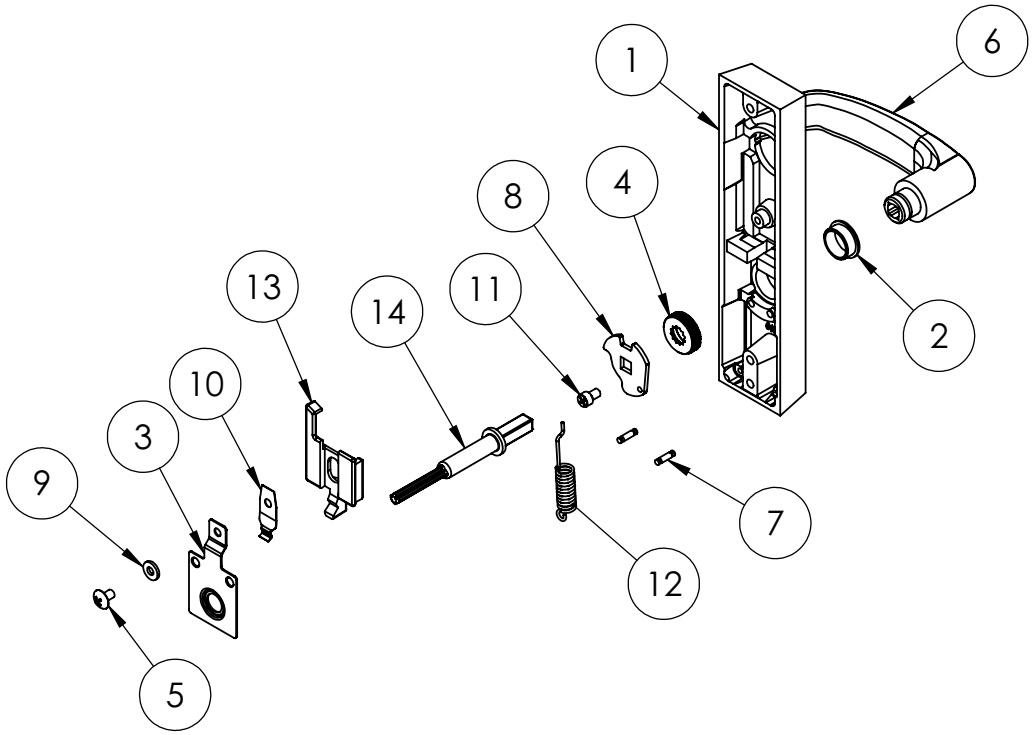
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
8	97-0480	Locking Piece For -6 And -8	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	730-7	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-8	Spindle Retrofit Kit (2" Door)	1	Yes
	730-9	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

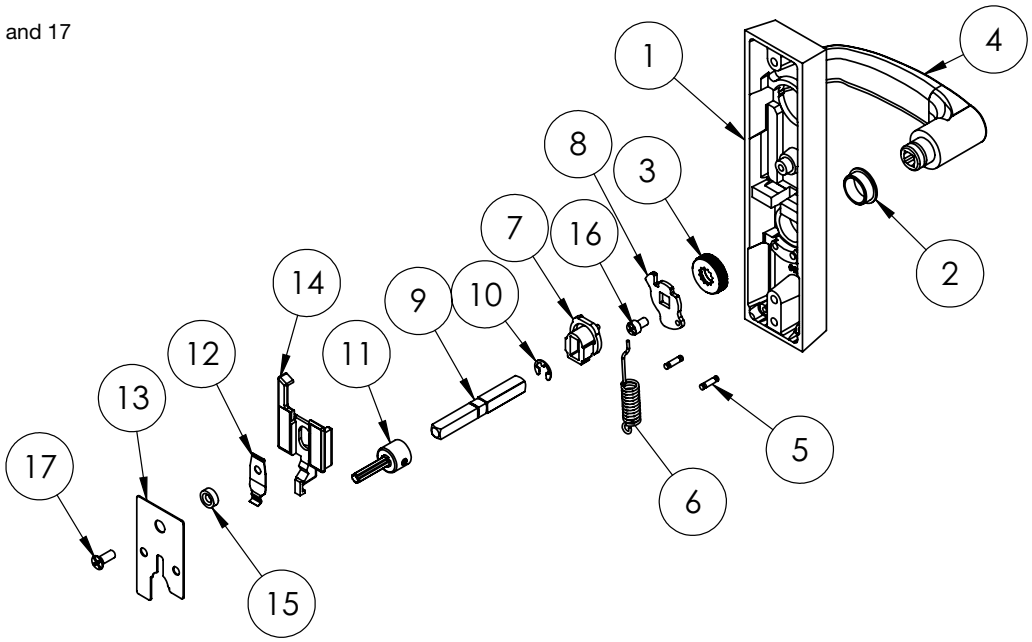
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0425	Hub Spring (Std)	1	Yes
7	97-0479	Spindle Lock	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
9	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
10	97-0527	E Clip 0.312 Shaft	1	Yes
11	68-3671	Spindle Adapter	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0581	Retaining Plate	1	Yes
14	97-0475	Locking Slide (743)	1	Yes
15	97-0582	Spacer	1	Yes
16	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
17	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 12, 14, 15 and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

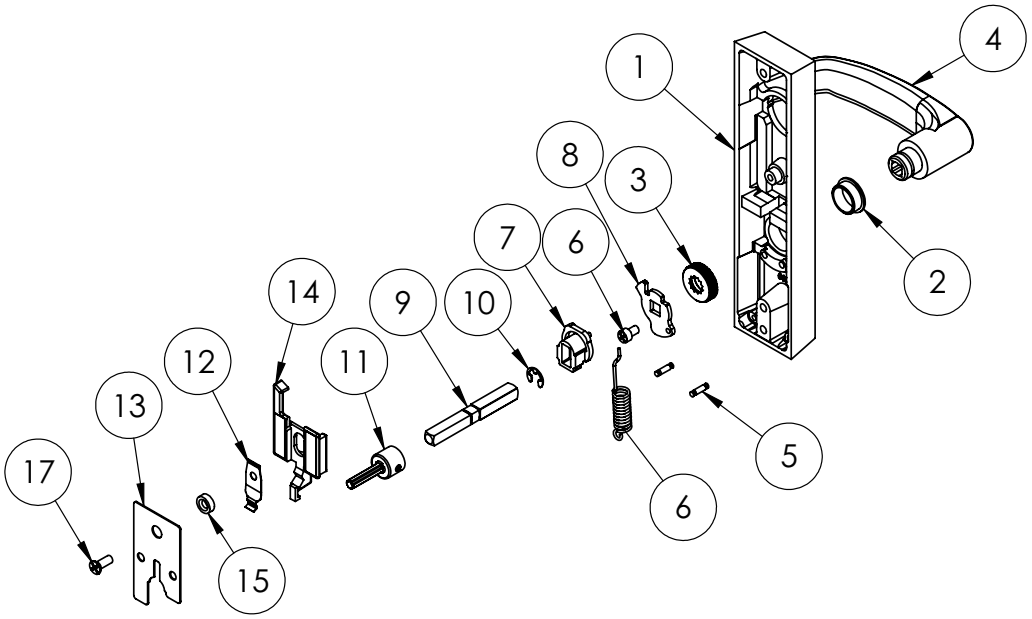
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0425	Hub Spring (Std)	1	Yes
7	97-0479	Spindle Lock	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
9	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
10	97-0527	E Clip 0.312 Shaft	1	Yes
11	68-3671	Spindle Adapter	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0581	Retaining Plate	1	Yes
14	97-0476	Locking Slide (746 Function)	1	Yes
15	97-0582	Spacer	1	Yes
16	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
17	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 12, 14, 15 and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

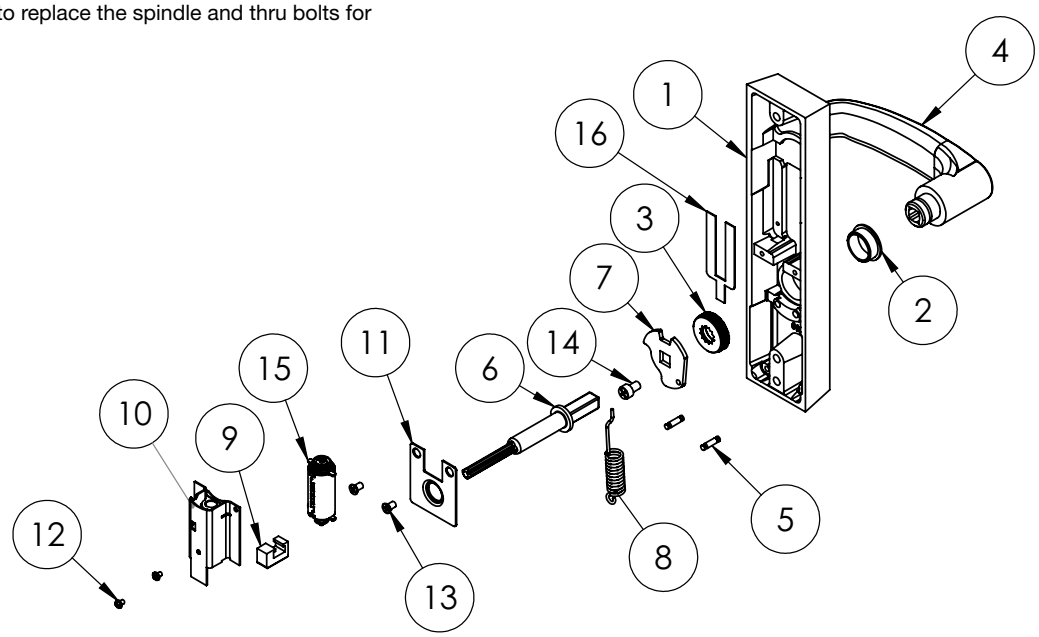
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
Not Shown	730-7	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-8	Spindle Retrofit Kit (2" Door)	1	Yes
	730-9	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
6	97-0541	Spindle	1	Yes
7	97-0480	Lower Hub Plate	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0329	Locking Tail	1	Yes
10	97-3932	Solenoid Cover Assembly	1	Yes
11	68-1402	Retainer Plate, Electrical Function	1	Yes
12	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
13	01-1154	Cr-Fhms #6-32 X 1/4"	2	Yes
14	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
15	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
16	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

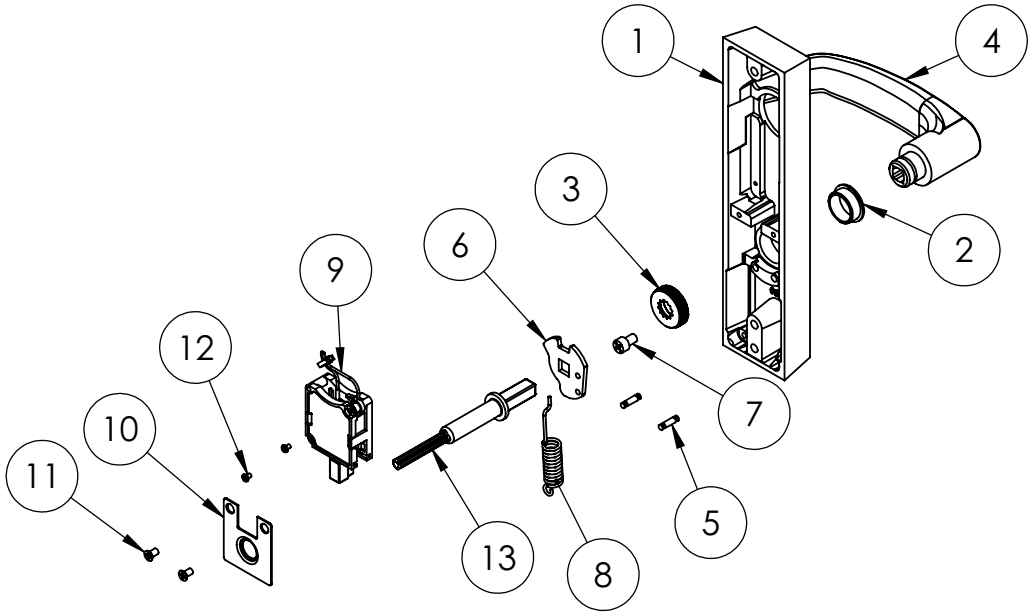
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	Electric ET Case W/ Cylinder Prep	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0480	Hub Plate (700-8)	1	Yes
7	01-1182	CR-CHMS #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0541	Spindle (Lockable 700-8)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

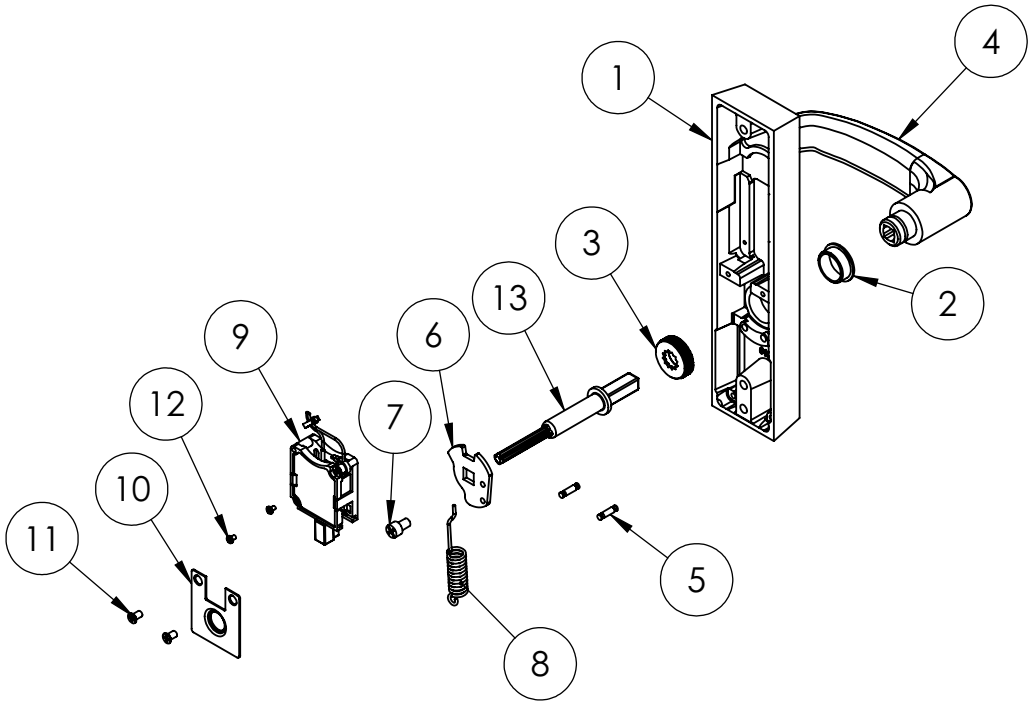
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	Electric ET Case W/O Cylinder Prep[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0480	Hub Plate (700-8)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0541	Spindle (Lockable 700-8)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

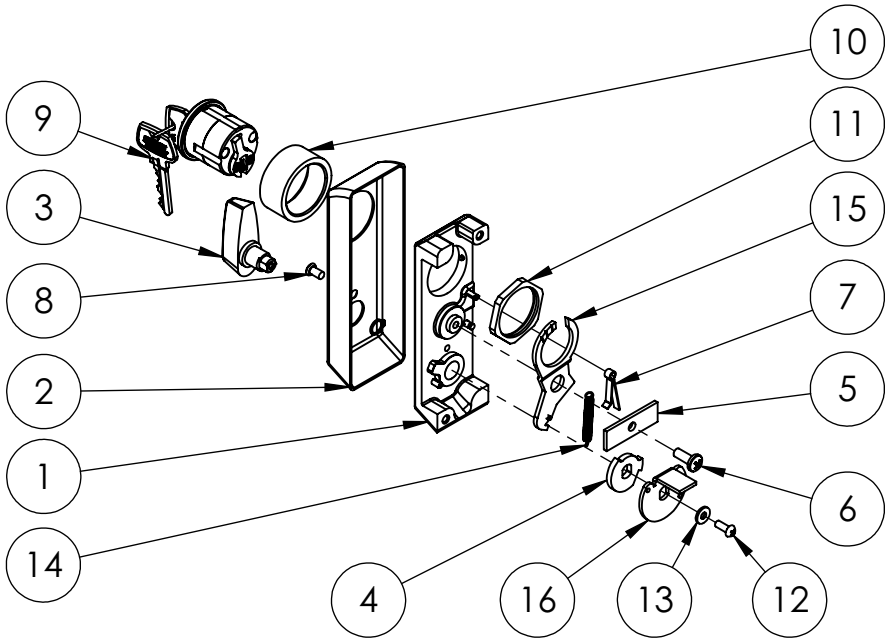
Auxiliary Controls
106
113
31-106
31-113

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2093*	Standard	Yes
Classroom	94-2094*		Yes
Night Latch	94-2426*	Cladding	Yes
Classroom	94-2427*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2089	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2121	Turn Lever Assembly*	1	Yes
4	94-0110	Cam	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	01-3582	#6-32 x 3/8 RHMS	1	Yes
13	01-0204	#6-32 x 3/8 Flat Washer	1	Yes
14	94-0109	Extension Spring	1	Yes
15	94-0114	Locking Lever	1	Yes
	94-2249	Locking Lever & Pin Assembly	1	Yes
16	94-2087	Lever Assembly	1	Yes
	94-2419	Lever Assembly	1	Yes
17	94-2448	H1 Aux Control Adapter Pack	1	Yes
18	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

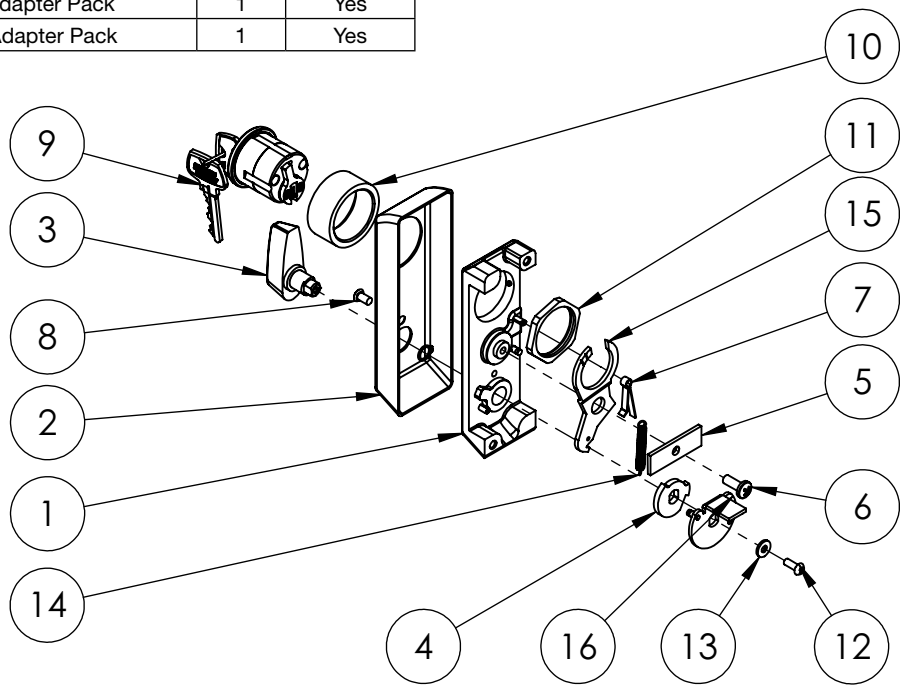
Auxiliary Controls
306
313
31-306
31-306

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2091*	Standard	Yes
Classroom	94-2092*		Yes
Night Latch	94-2428*	Cladding	Yes
Classroom	94-2429*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2089	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2121	Turn Lever Assembly*	1	Yes
4	94-0110	Cam	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	01-3582	#6-32 x 3/8 RHMS	1	Yes
13	01-0204	#6-32 x 3/8 Flat Washer	1	Yes
14	94-0109	Extension Spring	1	Yes
15	94-0112	Locking Lever	1	Yes
	94-0114			Yes
16	94-2329	Lever Assembly	1	Yes
	94-2088			Yes
	94-2421			Yes
	94-2420			Yes
17	94-2448	H1 Aux Control Adapter Pack	1	Yes
18	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

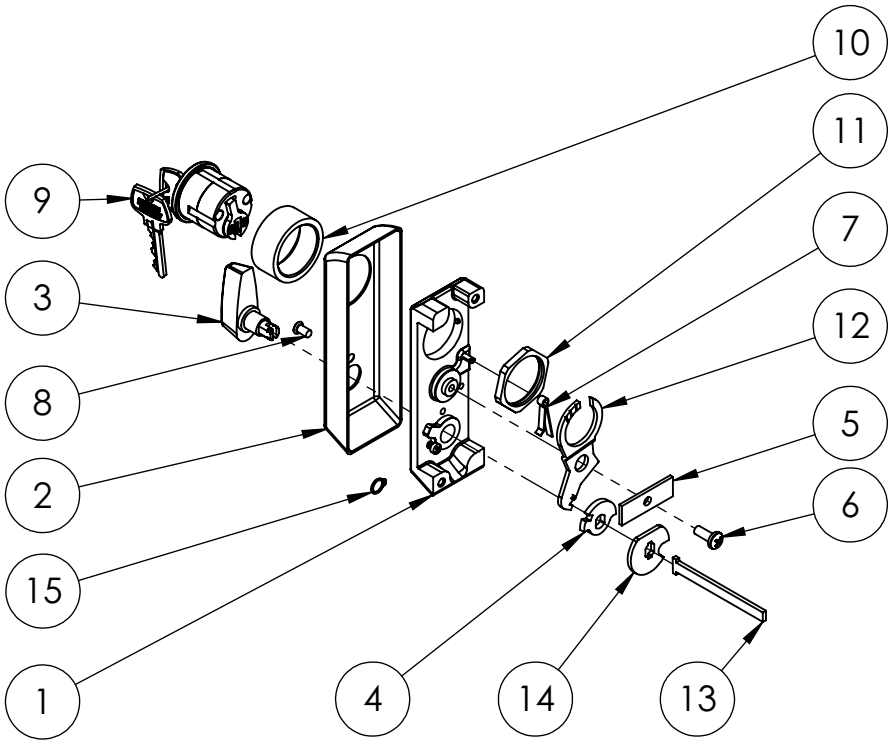
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2093*	NB	Yes
Classroom	94-2094*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2372	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2373	Turn Lever Assembly*	1	Yes
4	94-0185	Locking Hub	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	94-0114	Locking Lever	1	Yes
	94-2249	Locking Lever & Pin Assembly		Yes
13	94-0184	Tail Piece	1	Yes
14	94-0186	Space	1	Yes
15	01-4552	5/16 Retaining Ring	1	Yes
16	94-2448	H1 Aux Control Adapter Pack	1	Yes
17	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®

ASSA ABLOY

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT

ASSA ABLOY

SARGENT Manufacturing Company
100 Sargent Drive
New Haven, CT 06511 USA
800-727-5477
www.sargentlock.com

ASSA ABLOY is the global leader in door opening solutions, dedicated to satisfying end-user needs for security, safety and convenience

Founded in the early 1800s, SARGENT® is a market leader in locksets, cylinders, door closers, exit devices, electro-mechanical products and access control systems for new construction, renovation, and replacement applications. The company's customer base includes commercial construction, institutional, and industrial markets.

Copyright © 2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of SARGENT Manufacturing is prohibited.

A8231 12/17

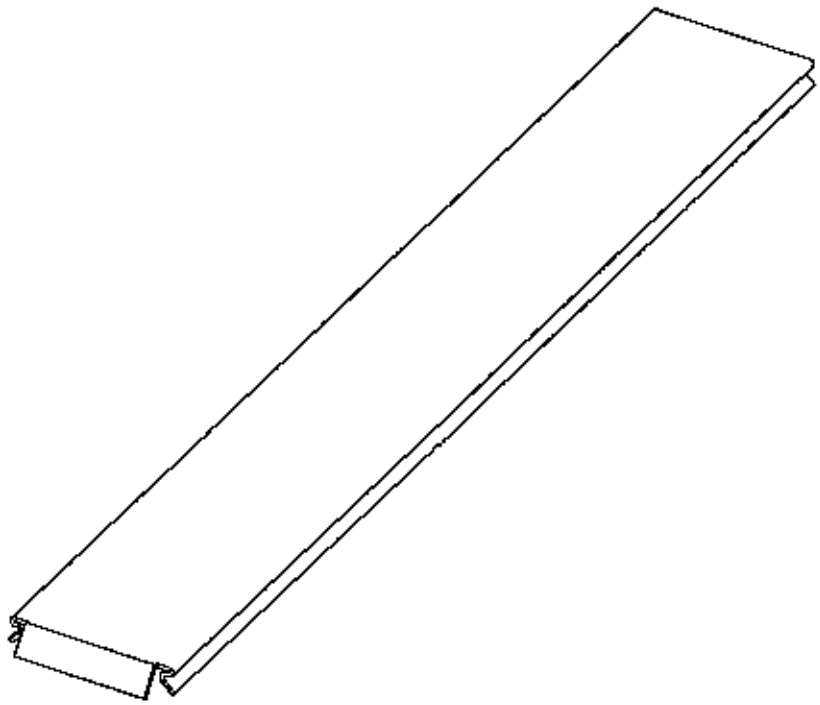
80 series Parts List

MOUNTING RAIL INSERTS

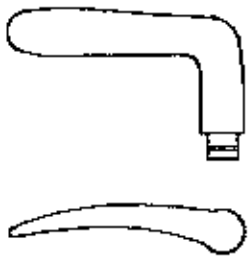
Parts List
Page No 80.4
Rev B
8/18/2003

PREFIX	ASSY NO.	PART NO.	DESCRIPTION
STANDARD INSERTS, NEW FACTORY SUPPLIED 55-			
STD, 12-19-, 53-58- OR 55- SUPPLIED IN COMB. WITH ABOVE PREFIXES		68-0549	INSERT (F WIDE) *
		68-0550	INSERT (E WIDE) *
		68-0551	INSERT (G WIDE) *
		68-0552	INSERT (G NARROW) *
		68-0553	INSERT (J NARROW) *
		68-0554	INSERT (J WIDE) *
		68-1375	INSERT (E NARROW, F NARROW) *
OLD FACTORY SUPPLIED 55-, 55- RETROFITS			
55- SUPPLIED IN COMB. WITH FOLLOWING PREFIXES NONE, 12-19-, 58-(16- IN PUSH)	855-1 KIT		INSERT ASSEMBLY (F WIDE) *
	855-2 KIT		INSERT ASSEMBLY (E NARROW, F NARROW) *
	855-3 KIT		INSERT ASSEMBLY (G WIDE) *
	855-4 KIT		INSERT ASSEMBLY (G NARROW, J WIDE) *
	855-5 KIT		INSERT ASSEMBLY (E WIDE) *
	855-6 KIT		INSERT ASSEMBLY (J NARROW) *

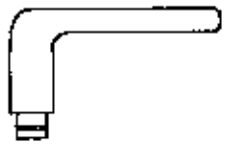
* SPECIFY FINISH



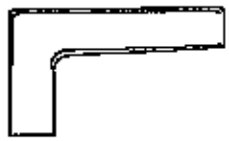
NOTE: LEVERS LISTED ARE FOR USE WITH ET CONTROLS MANUFACTURED AFTER SEPTEMBER 25, 1998



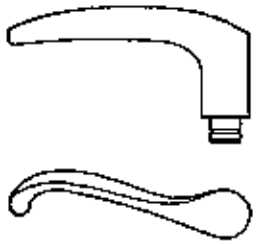
A LEVER 82-0151 (RH)
82-0152 (LH)



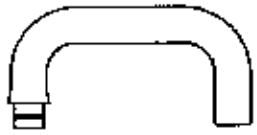
E LEVER
82-0154



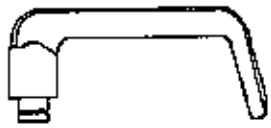
F LEVER
82-0155



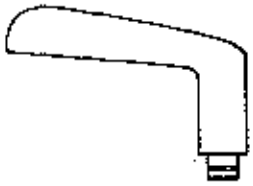
Y LEVER 82-0531 (RH)
82-0530 (LH)



J LEVER
97-0486

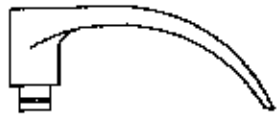


C LEVER
97-0567

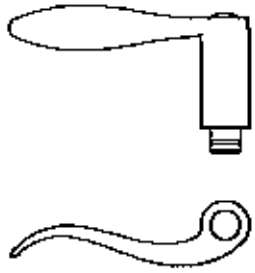


S LEVER 82-0523 (RH)
82-0522 (LH)

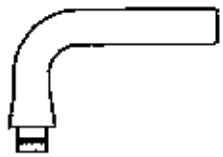
L LEVER
97-0485



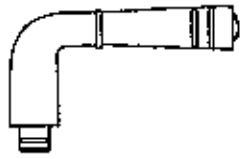
P LEVER
97-0484



G LEVER 82-0527 (RH)
82-0526 (LH)



W LEVER
82-0159



R LEVER
82-0517

B LEVER
82-0153

SARGENT®

ASSA ABLOY

80 Series Parts Manual

For assistance, contact SARGENT at
800-727-5477 or www.sargentlock.com

A8231 12/17

Copyright © 2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader
in door opening solutions

Table of Contents

SARGENT®
ASSA ABLOY

Chassis Assemblies
- 8300 4
- 8400 5-10
- 8500 11-12
- 8600 13-28
- 8700 29-52
- 8800 53-67
- 8900 68-69

900 Series Mortise Locks 70-82

Rail Assemblies 83-102

700 Series ET Control 103-133

Auxiliary Controls 134-136

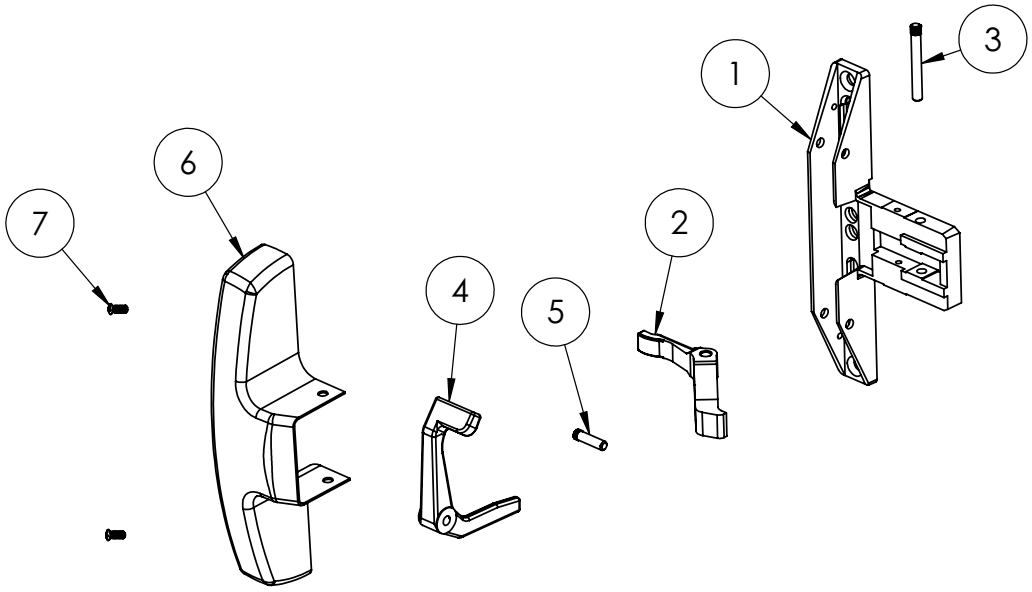
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function		Assembly No.	Description	Sellable
(12-) All functions	1 3/4" Door	68-2481	LHRB	Yes
		68-2482	RHRB	Yes
	2"-2 3/4" Door	68-2483	LHRB	Yes
		68-2484	RHRB	Yes

Item	Part No.	Description	Qty	Sellable
1	68-0486	Chassis	1	Yes
2	68-0241	Lift Arm	1	Yes
3	68-0239	Pivot Pin (Lift Arm)	1	Yes
4	68-0489	Lift Lever LHRB 1 3/4" Door	1	Yes
	68-0490	Lift Lever RHRB 1 3/4" Door	1	Yes
	68-0491	Lift Lever LHRB 2 3/4" Door	1	Yes
	68-0492	Lift Lever RHRB 2 3/4" Door	1	Yes
5	68-0479	Pivot Pin (Lift Lever)	1	Yes
6	68-0496	Cover[1]	1	Yes
7	68-3905	Cover Screw Pack[1]	2	Yes
Not Shown	—	900 Series Mortise Assembly[1,2,4]	1	Yes
	68-2520	Screw Pack Standard	1	Yes
	68-2522	Screw Pack (12-)	1	Yes
	C908	Strike Pack[3] (1 1/4" Standard Lip)	1	Yes

1. Specify finish
2. Specify hand
3. Specify lip length
4. Specify function



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

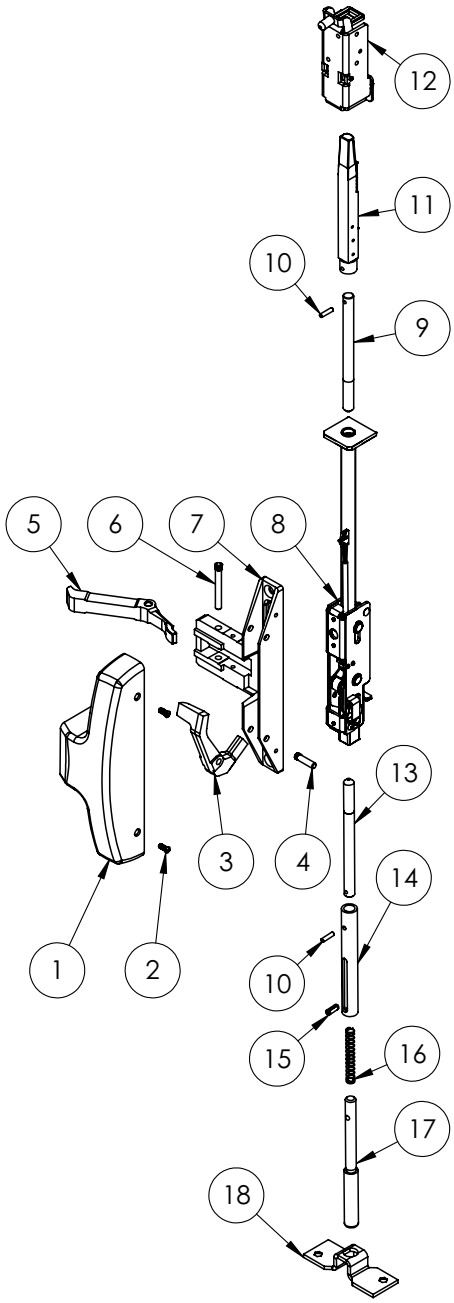
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
53-MD-(All Functions) MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0888	Bottom Plate	1	Yes
		68-3676	Screw Pack*	1	Yes
		652	Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



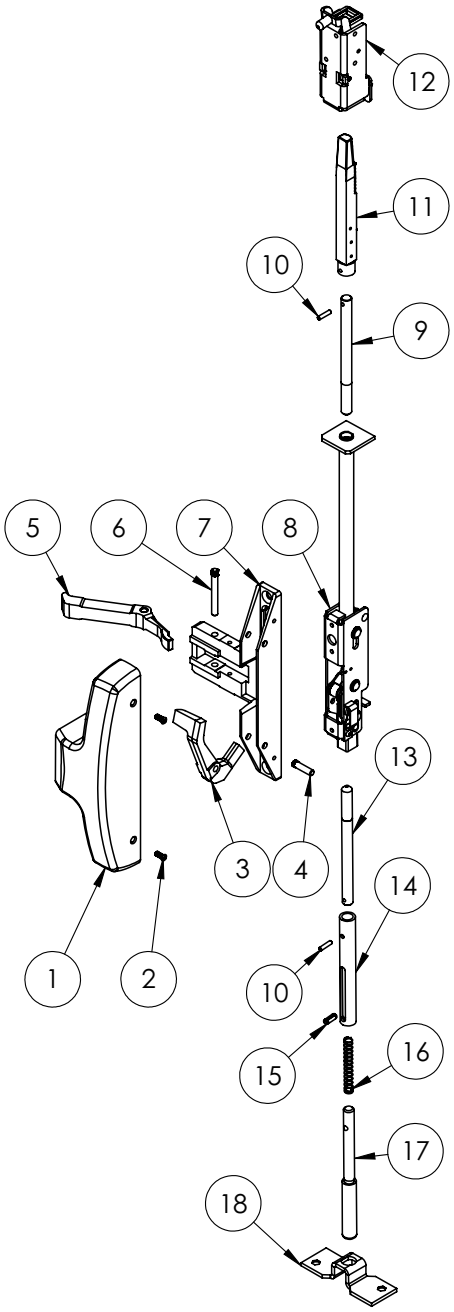
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
12-53-MD-(All Functions) 12-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12-53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0888	Bottom Plate	1	Yes
		68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height

A8231 12/17

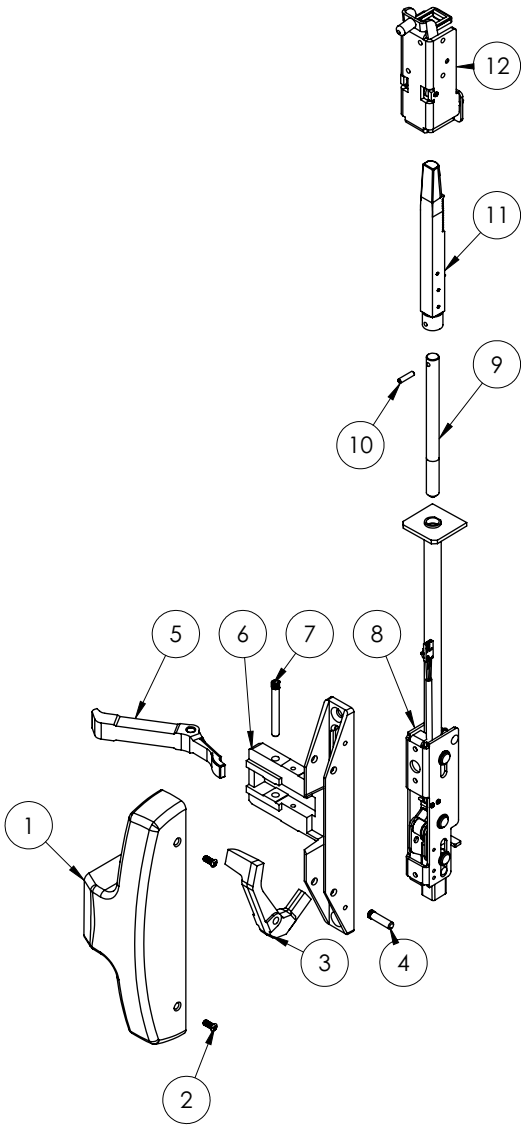
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-MD-(All Functions) NB-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

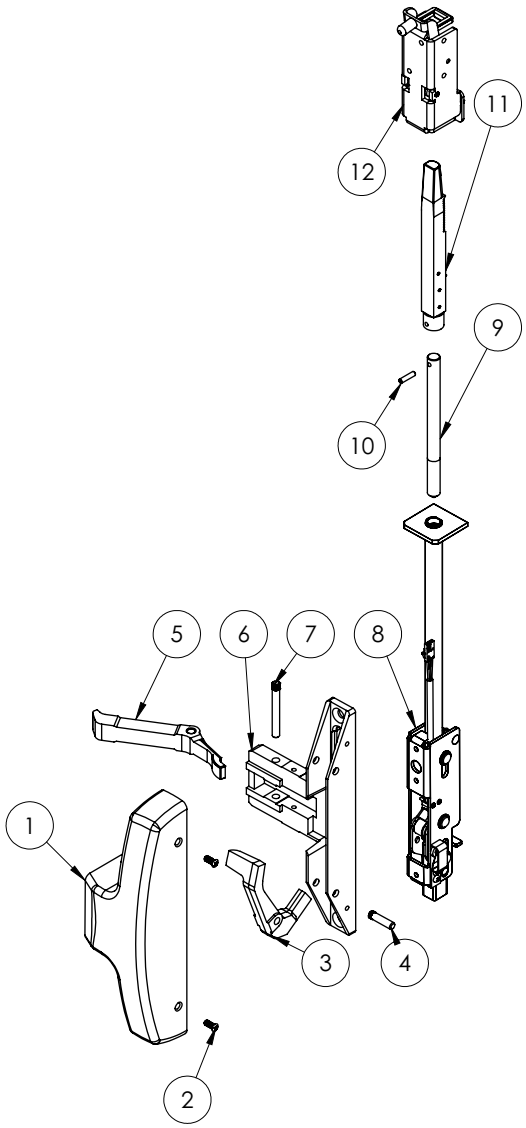
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-NB-MD-(All Functions) 12-NB-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

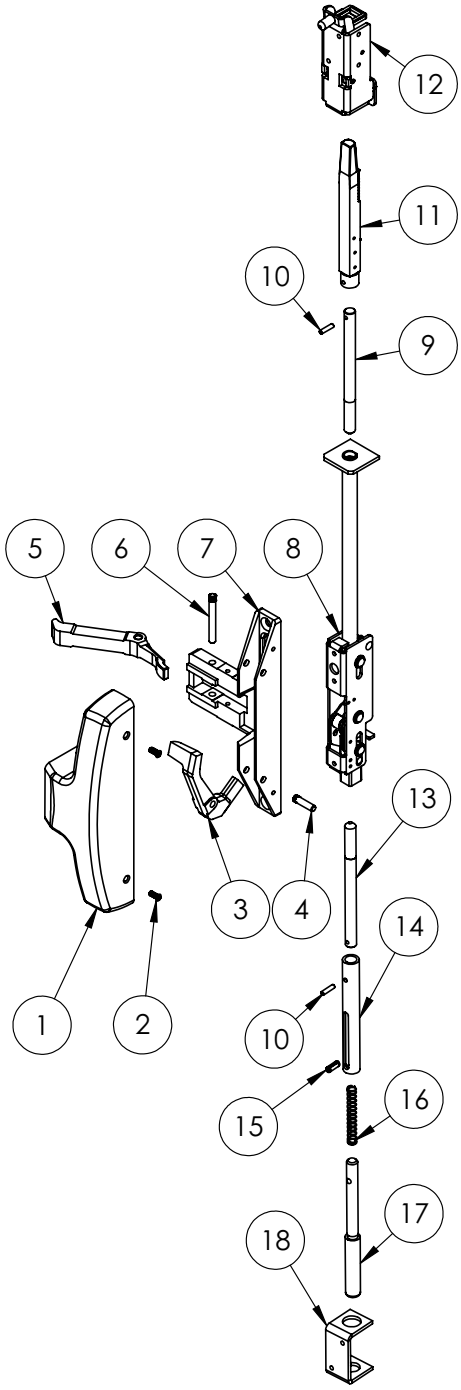
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
53-AD-(All Functions) AD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
		68-3854	53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0037	Bottom Case	1	Yes
		68-3676	Screw Pack*	1	Yes
		640	Aluminum Door Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

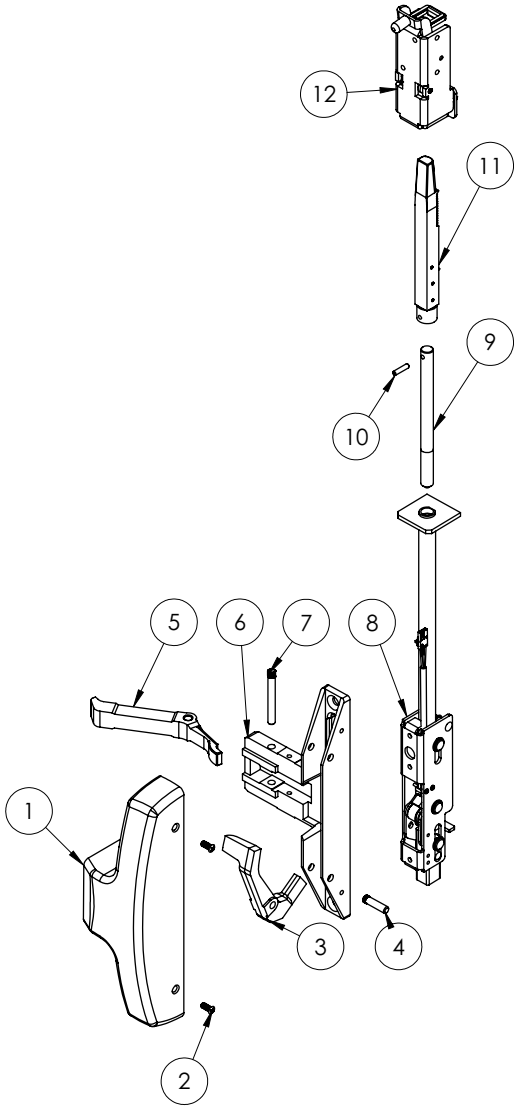
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
53-NB-AD-(All Functions) NB-AD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		639	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

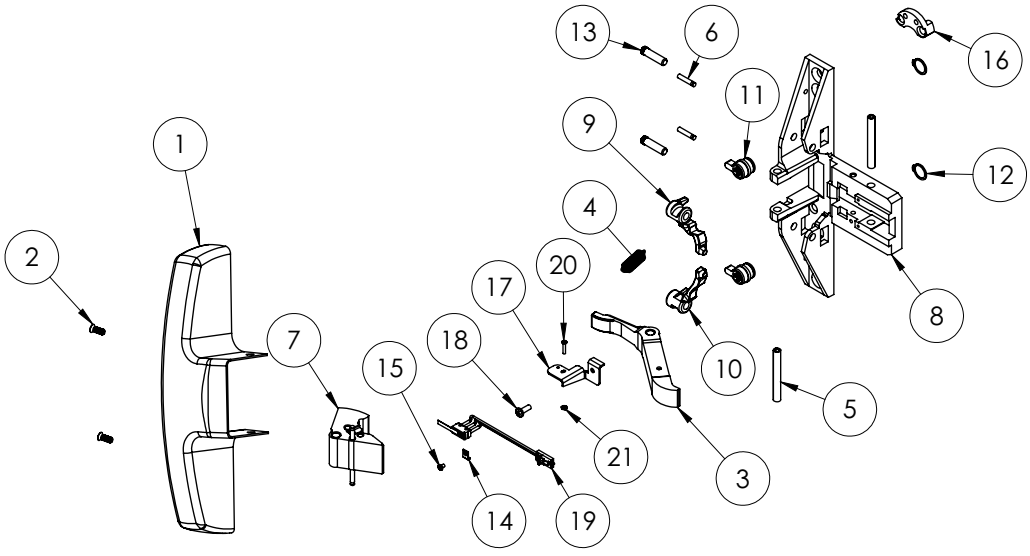
(12/53-)8504 (12/53-)8506 (12/53-)8510
(12/53-)8513 (12/53-)8515 (12/53-)8540
(12/53-)8543 (12/53-)8544 (12/53-)8546
(12/53-)8573 (12/53-)8574

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-) All functions	68-5880	LHRB/RHRB	Yes
(12-) 53- All functions	68-7411	LHRB/RHRB	Yes

Item	Assy. No.	Part No.	Description	Qty	Sellable
1	N/A	68-0495	Cover[1]	1	Yes
2		68-3905	Cover Screw Pack[1]	1	Yes
3		68-1137	Lift Arm	1	Yes
4		98-0028	Latchbolt Spring	1	Yes
5		01-4512	Spirol Pin	2	Yes
6		01-0008	Groove Pin	2	No
7		68-7420	Latchbolt Assembly (53-)	1	Yes
		68-6021	Latchbolt Assembly (Std)	1	Yes
8	68-6082	68-1624	8500 Chassis	1	Yes
9		68-1625	Lift Lever (RHRB)	1	
10		68-1626	Lift Lever (LHRB)	1	
11		94-0088	Cylinder Hub	2	
12		01-0005	Retaining Ring, Truarc 5100-43	2	
13		68-0479	Lift Lever Pivot Pin	2	
14	N/A	52-0310	Cable Clamp (53-)	1	Yes
15		01-1482	Cr-Phms (#2-56 X 1/8") (53-)	1	Yes
16		13-0458	Cylinder Retainer Pack (04 & 044 Functions Only)	1	Yes
17		68-1686	Switch Bracket (53-)	1	Yes
18		01-1220	#6-32 X 3/8" Length Ph Pn Hd Machine Screw (53-)	1	Yes
19		52-4545	Switch Assembly (53-)	1	Yes
20		01-9446	Machine Screw (#1-72 X 11/32" Ph Fl Hd) (53-)	1	Yes
21		01-0909	Hex Machine Screw Nut (53-)	1	Yes
Not Shown		68-2512	Screw Pack	1	Yes
		657	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

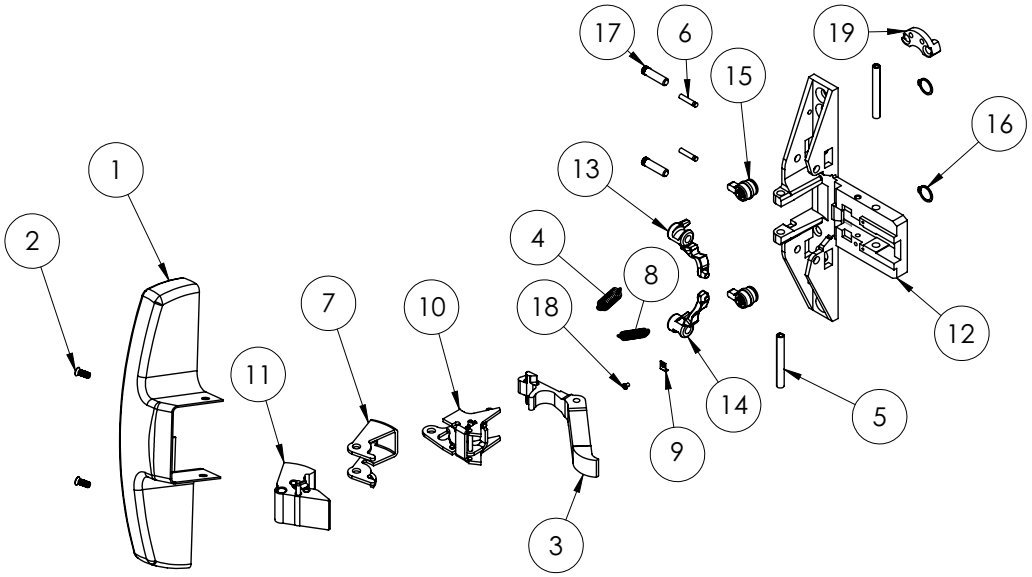
(12-/GL-/59-)8504 (12-/GL-/59-)8506 (12-/GL-/59-)8510
(12-/GL-/59-)8513 (12-/GL-/59-)8515 (12-/GL-/59-)8540
(12-/GL-/59-)8543 (12-/GL-/59-)8544 (12-/GL-/59-)8546
(12-/GL-/59-)8573 (12-/GL-/59-)8574

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-)GL- All functions	68-5881	LHRB/RHRB	YES
(12-)59- All functions	68-5882	LHRB/RHRB	YES

Item	Assy. No.	Part No.	Description	Qty	Sellable
1	N/A	68-1020	Cover[1]	1	Yes
2		—	Screw Pack[1]	1	Yes
3		68-1353	Lift Arm (Guarded)	1	Yes
4		98-0028	Latchbolt Spring	1	Yes
5		01-4512	Spirol Pin	2	Yes
6		01-0008	Groove Pin	2	No
7		68-1352	Guide	1	Yes
8		68-1394	Extension Spring	1	Yes
9		52-0310	Cable Clamp (59-)	1	Yes
10		68-5949	Guard Bracket & Switch Assembly (59-)	1	No
		68-5947	8500 Guard Bracket Assembly (Gl-)	1	No
11		68-4415	Guarded Latchbolt	1	Yes
12	68-6082	68-1624	8500 Chassis	1	Yes
13		68-1625	Lift Lever (RhRb)	1	
14		68-1626	Lift Lever (LhRb)	1	
15		94-0088	Cylinder Hub	2	
16		01-0005	Retaining Ring	2	
17		68-0479	Lift Lever Pivot Pin	2	
18	N/A	01-1482	Cr-Phms (#2-56 X 1/8") (59-)	1	Yes
19		13-0458	Cylinder Retainer Pack (04 & 044 Functions Only)	1	Yes
Not Shown		68-2512	Screw Pack	1	Yes
		657	Strike Pack	1	Yes

1. Indicates finish required



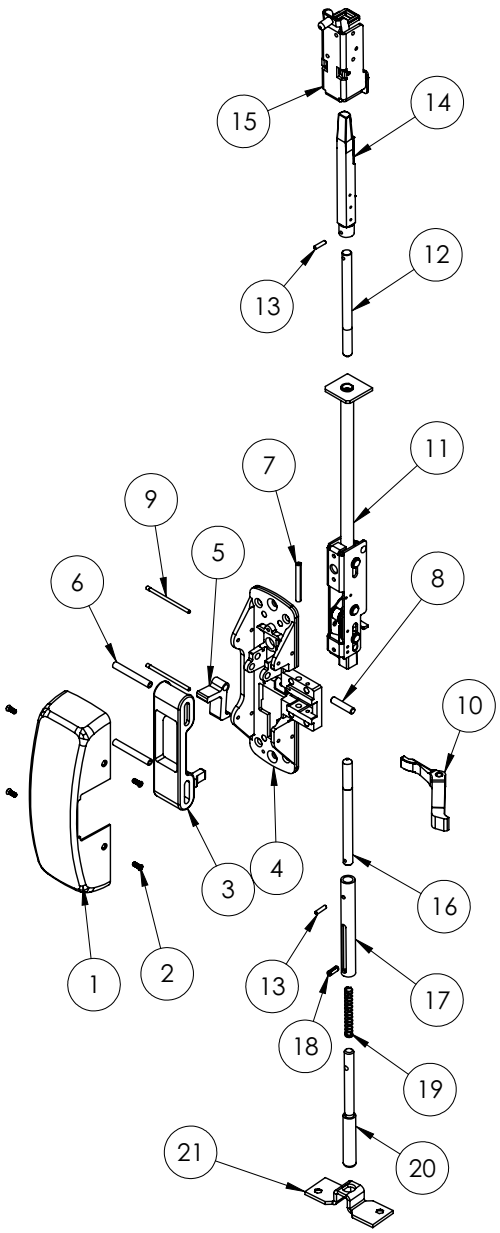
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-MD- 59-MD- MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack (W)*	1	Yes
		652	Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

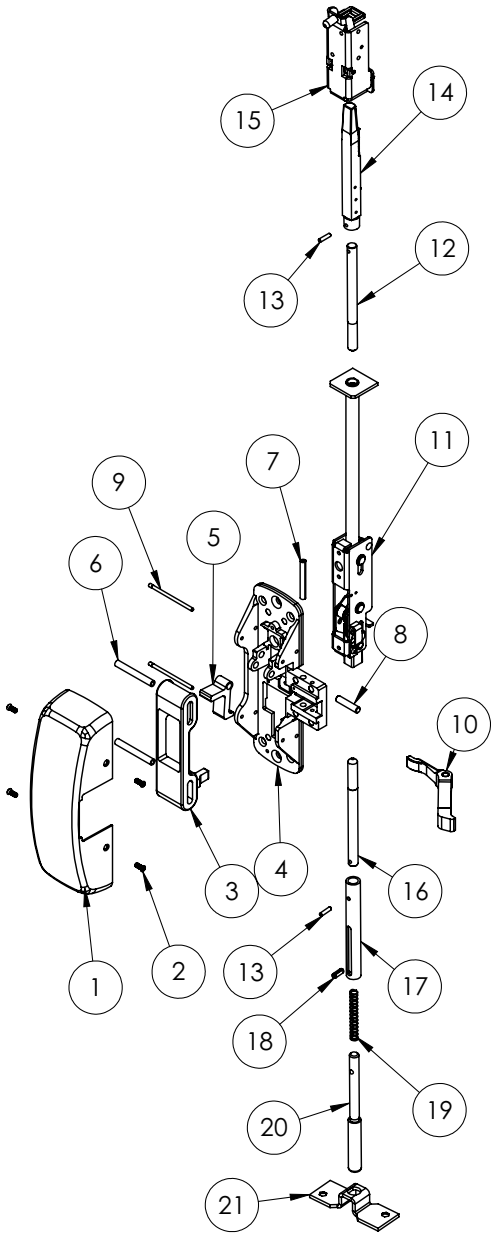
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-MD- 12-59-MD- 12-MD- (All Functions	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12- 53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack		Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-



A8231 12/17

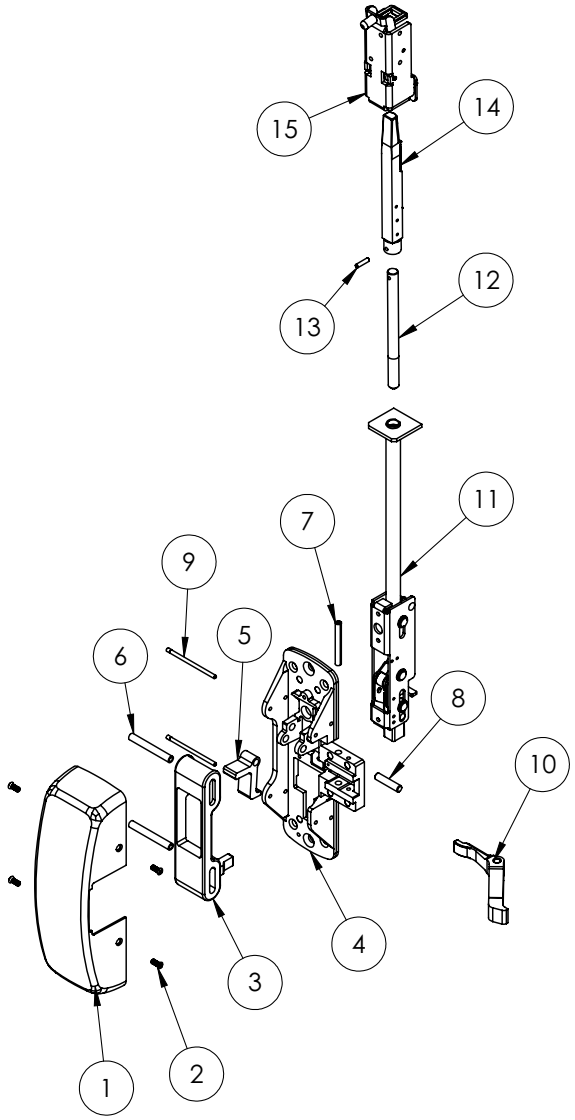
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-MD- 59-NB-MD- NB-MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

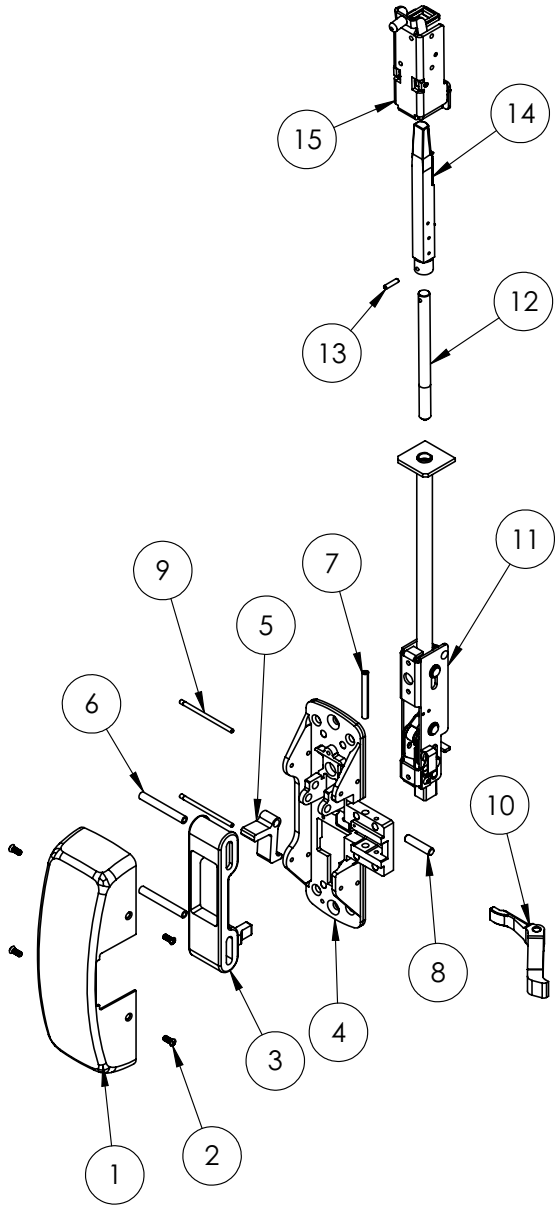
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-NB-MD- 12-59-NB-MD- 12-NB-MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		
11	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12- 53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
		68-5375	Top Case Assembly 1/4" Cladded		Yes
		68-5376	Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-



A8231 12/17

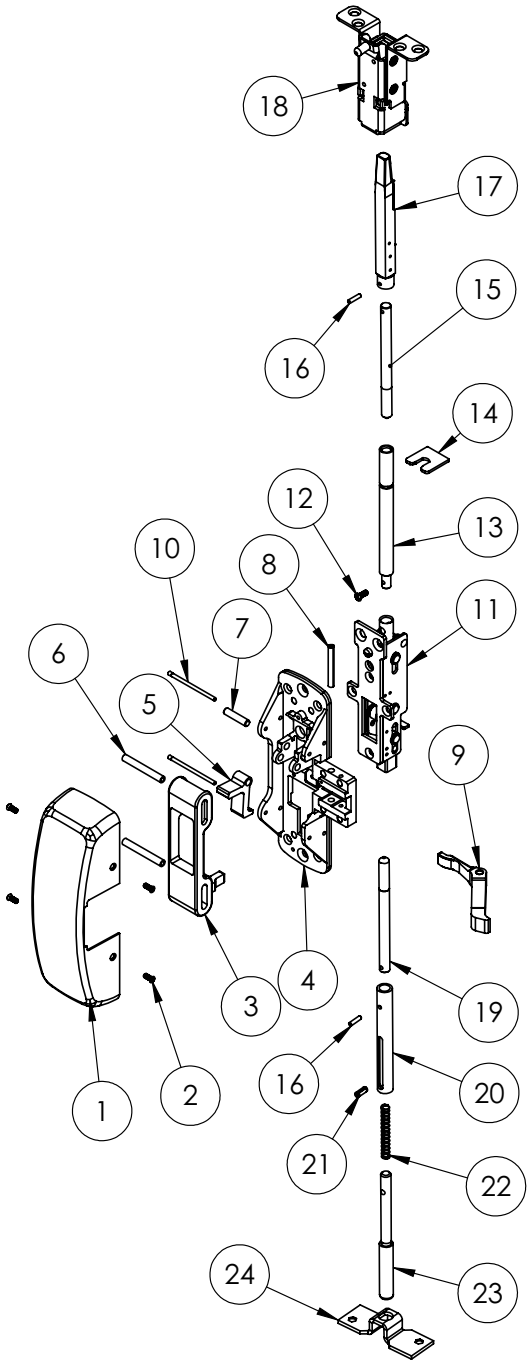
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-WD- 59-WD- WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	Inner Chassis Assembly	1	Yes
	68-3859		53- Inner Chassis Assembly[3]	1	Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	2	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	691B	660B	Bottom Rod[1,2]	1	Yes
20		94-0039	Bolt Sleeve	1	Yes
21		01-4389	Roll Pin	1	Yes
22		97-0454	Spring (Bottom Bolt)	1	Yes
23		94-0038	Bottom Bolt	1	Yes
24	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		652	Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-
4. Only when used w/ Aux Control



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

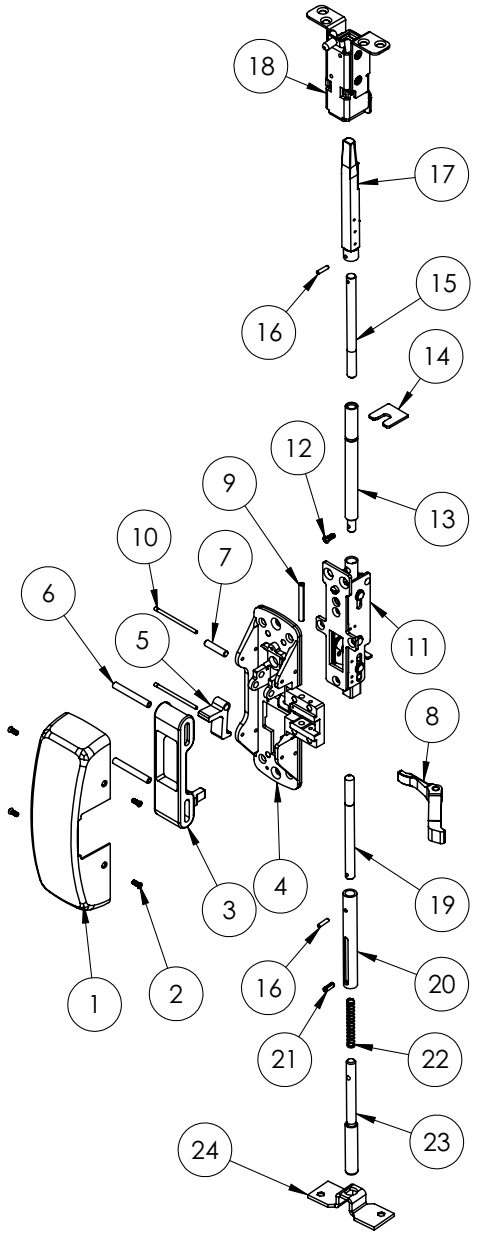
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

12-53-WD- 8606 8610 8613 8615
12-59-WD- 8640 8643 8646 8673
12-WD- 8674

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-WD- 12-59-WD- 12-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
9		01-4512	Spirol Pin	1	Yes
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	12-Inner Chassis Assembly	1	Yes
	68-3859		12-53- Inner Chassis Assembly[3]	1	Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	2	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and BracketAssembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	691B	660B	Bottom Rod[1,2]	1	Yes
20		94-0039	Bolt Sleeve	1	Yes
21		01-4389	Roll Pin	1	Yes
22		97-0454	Spring (Bottom Bolt)	1	Yes
23		94-0038	Bottom Bolt	1	Yes
24	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-
4. Only when used w/ Aux Control

A8231 12/17

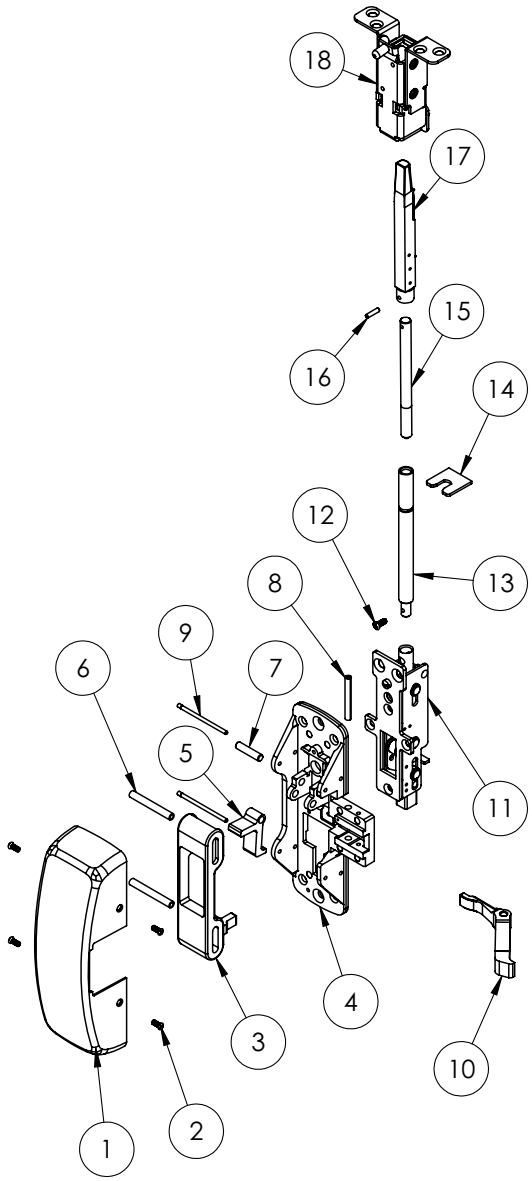
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-WD- 59-NB-WD NB-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
9		68-0012	Roller (Main Slide)	1	Yes
11	68-3580	N/A	Inner Chassis Assembly	1	Yes
	68-3859		53- Inner Chassis Assembly[3]		Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	1	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-
4. Only when used w/ Aux Control



A8231 12/17

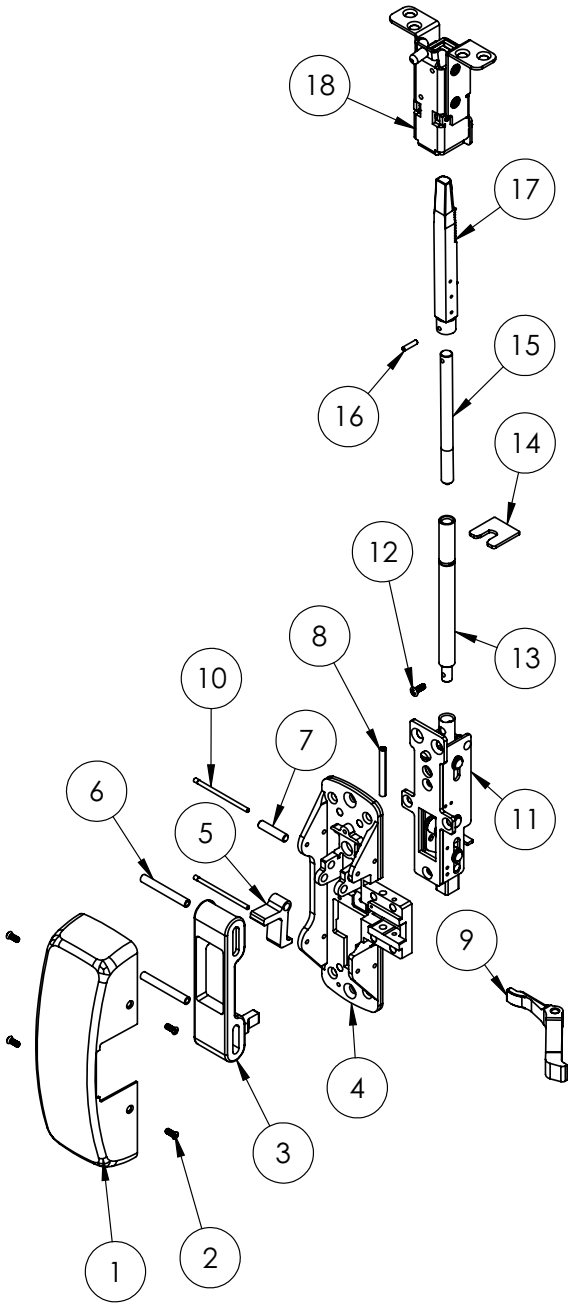
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
12-53-NB-WD- 12-59-NB-WD- 12-NB-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T (4)	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0112	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	12-Inner Chassis Assembly	1	Yes
	68-3859		12-53- Inner Chassis Assembly[3]		Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	1	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-
4. Only when used w/ Aux Control



A8231 12/17

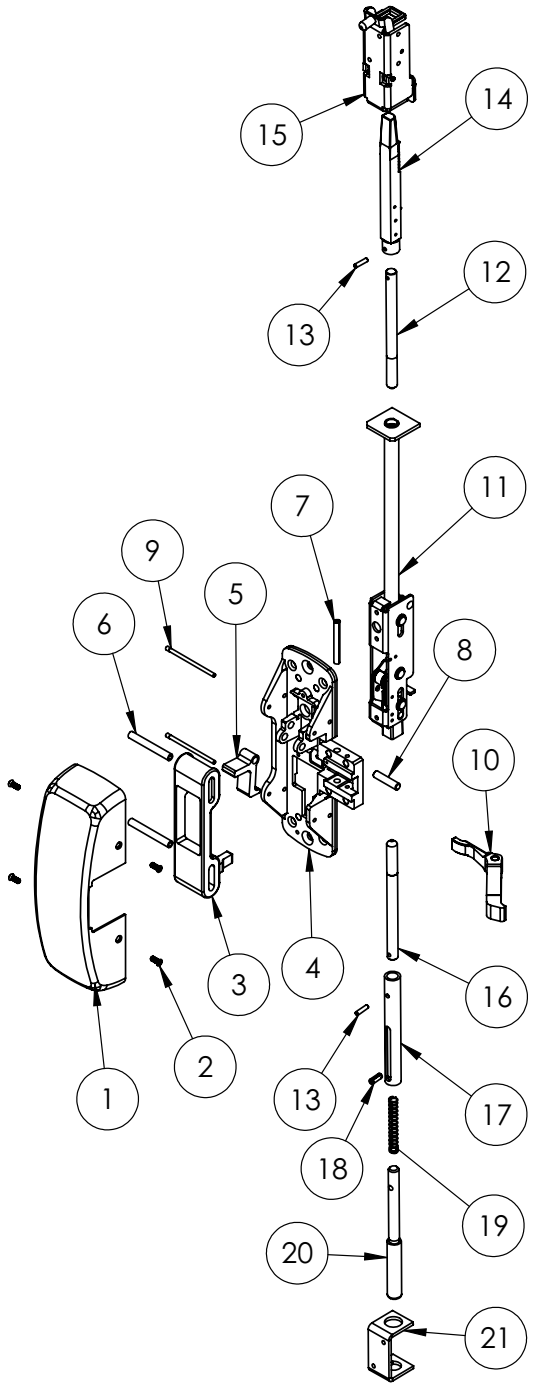
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-AD- 59-AD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0037	Bottom Case	1	Yes
		68-4389	Screw Pack (W)*	1	Yes
		640	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

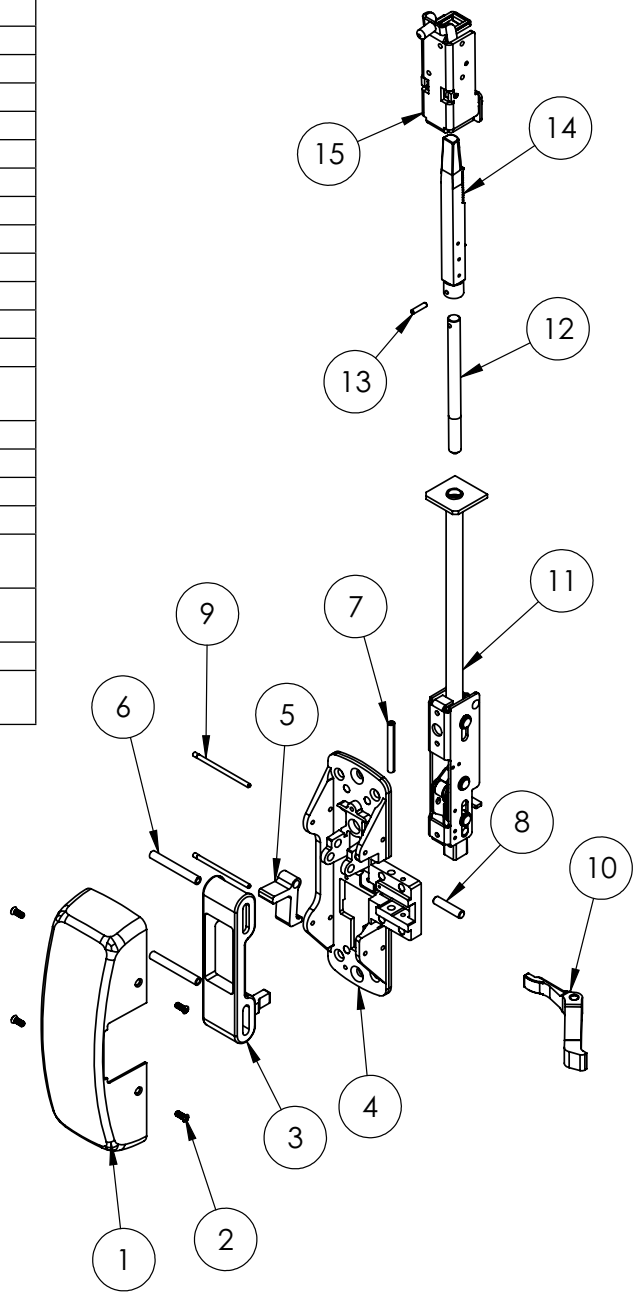
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
53-NB-AD- 59-NB-AD- AD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0241	Lift Arm	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		639	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



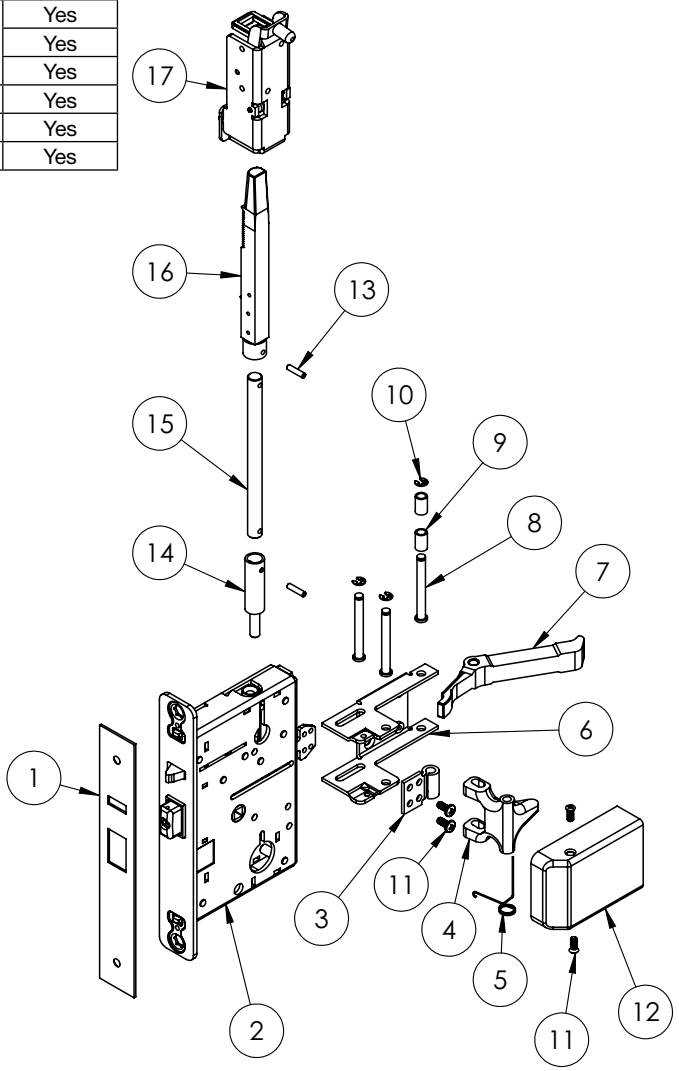
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-1186	Active Outside Front[1]	1	Yes
2	68-4239	N/A	Active Mortise Case	1	Yes
3	68-4264	68-1327	Link Connect (Pull Lever)	1	Yes
4		68-1309	Pull Lever Low Profile	1	Yes
5		68-1332	Torsion Spring (Pull Lever)	1	Yes
6		68-1313	Pivot Pin	3	Yes
7		68-0241	Lift Arm	1	Yes
8		68-1310	Pivot Bracket	1	Yes
9		01-4509	Retaining Ring	3	Yes
10		68-1311	Lift Arm Spacer	2	Yes
11	N/A	68-4373	Screw Pack (LP)	1	Yes
12		68-1317	Chassis Cover (LP)*	1	Yes
13	692L	01-0696	Coiled Pin	2	Yes
14		68-1339	Connecting Tube	1	Yes
15		661L	Top Rod (LP)	1	Yes
16		68-4840	Latch Bolt Assembly	1	Yes
17	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Panel		Yes
	68-5376		Top Case Assembly 1/2" Panel		Yes
	N/A	68-4389	Screw Pack	1	Yes
		650	Strike Pack	1	Yes
		77-0883	A.S.A. Strike (Curved Lip)*[2]	1	Yes

*Specify Finish
1. Only available in 32D finish
2. LS function only



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

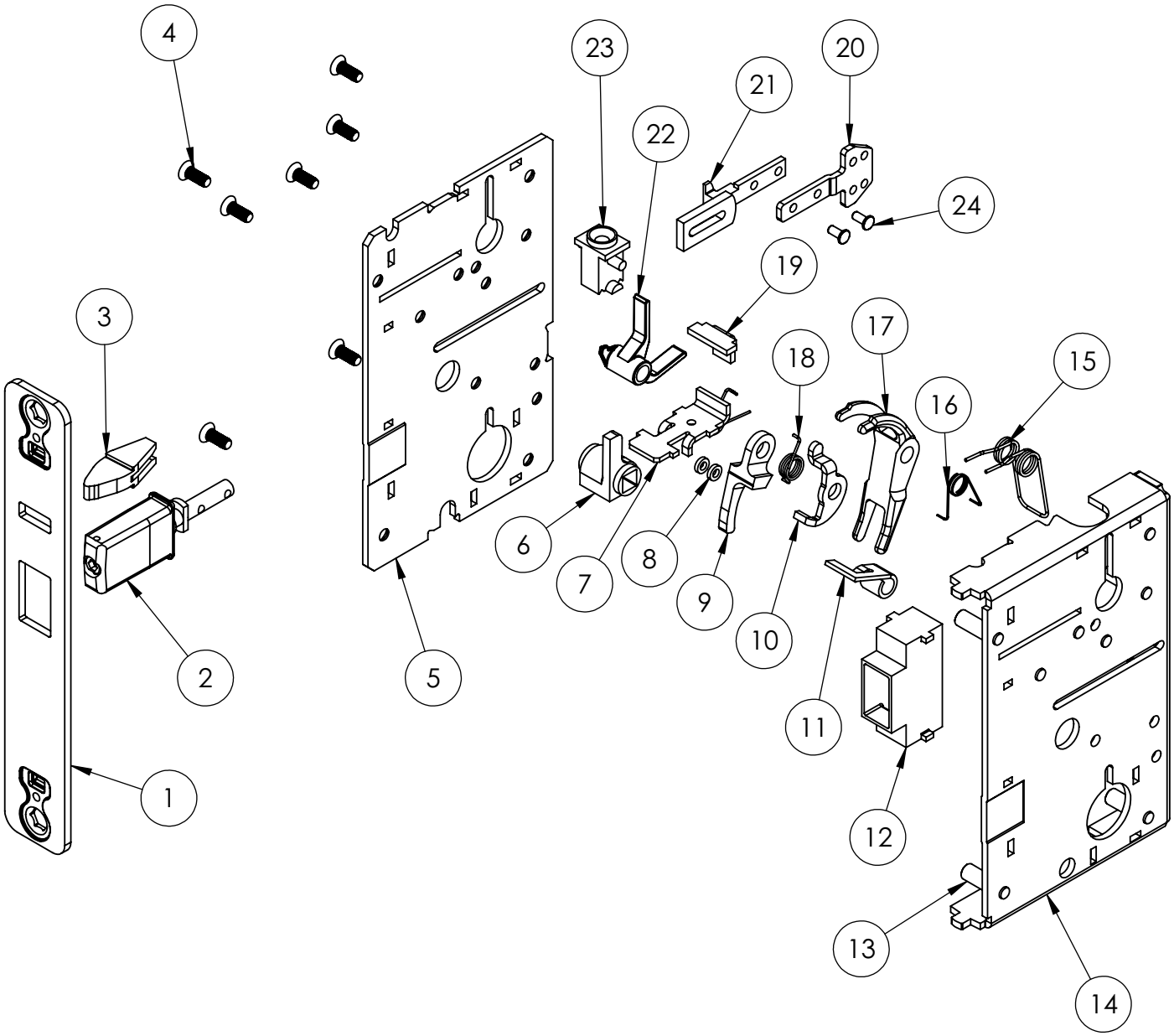
Item	Part No.	Description	Qty	Sellable
1	68-1188	Active Inside Front	1	No
2	68-1167	Active Latchbolt	1	Yes
3	68-1166	Activation Bolt	1	Yes
4	01-4402	#8-32x7/16" Flat PH U/C MS	7	Yes
5	68-1338	Mortise Cap	1	No
6	68-1476	Outside Hub (LP)	1	Yes
7	68-1291	Slide	1	No
8	68-1330	Bushing (LP)	2	Yes
9	68-1168	Active Case Pivot	1	Yes
10	68-1172	Retractor	1	Yes
11	68-1293	Fire Stop	1	Yes
12	68-1220	Active Bolt Guide	1	Yes
13	82-0294	Post (Screw and Case)	8	No
14	68-1337	Mortise Case	1	No
15	68-1253	Spring (Top Mount)	1	Yes
16	68-1265	Spring (Active Lever)	1	Yes
17	68-1333	Active Lever	1	Yes
18	68-1198	Torsion Spring (Retractor)	1	Yes
19	68-1246	Top Pusher Guide	1	Yes
20	68-1328	Link Latchbolt Tail	1	No
21	68-1334	Latchbolt Extension/Slide	1	No
22	68-1292	Upper Guard	1	Yes
23	68-1336	Top Mount	1	Yes
24	01-0424	Rivet	2	No

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

12-LP **8606** **8610** **8613** **8615**
LP **8640** **8643** **8646** **8673**
12-LS **8674**
LS

SARGENT®
ASSA ABLOY



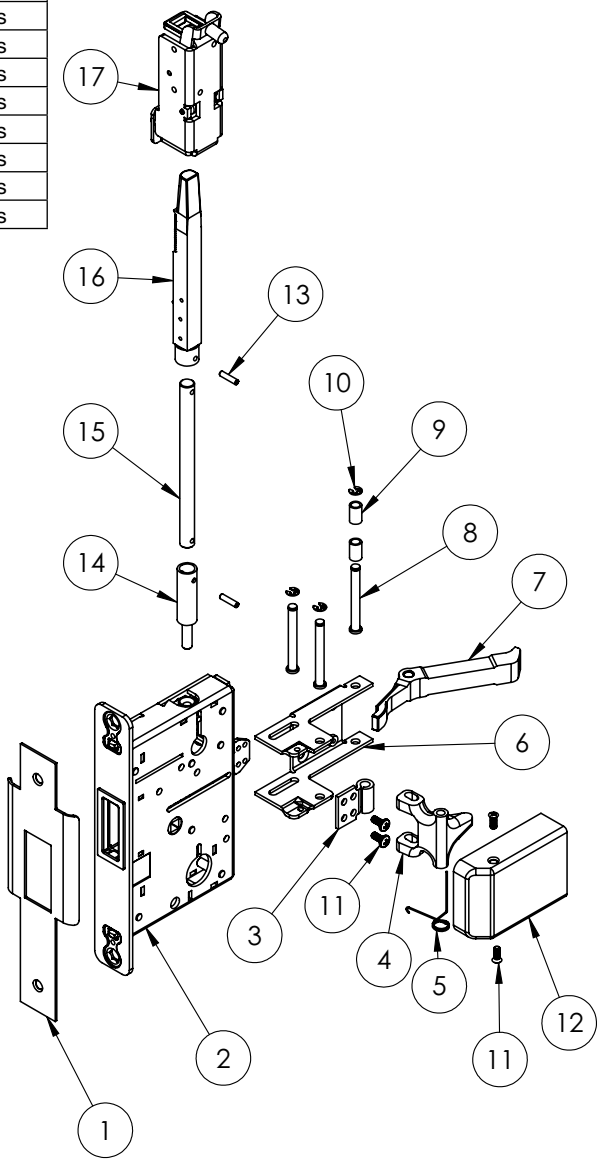
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-1183	Inactive Outside Front[1]	1	Yes
2	68-4238	N/A	Inactive Mortise Case	1	Yes
3	68-4264	68-1327	Link Connect (Pull Lever)	1	Yes
4		68-1309	Pull Lever Low Profile	1	Yes
5		68-1332	Torsion Spring (Pull Lever)	1	Yes
6		68-1313	Pivot Pin	3	Yes
7		68-0241	Lift Arm	1	Yes
8		68-1310	Pivot Bracket	1	Yes
9		01-4509	Retaining Ring	3	Yes
10		68-1311	Lift Arm Spacer	2	Yes
11	N/A	68-1317	Chassis Cover (LP)*	1	Yes
12		68-4373	Screw Pack (LP)	1	Yes
13	692L	01-0696	Coiled Pin	2	Yes
14		68-1339	Connecting Tube	1	Yes
15		661L	Top Rod (LP)	1	Yes
16		68-4840	Latch Bolt Assembly	1	Yes
17	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Panel		Yes
	68-5376		Top Case Assembly 1/2" Panel		Yes
	N/A	68-4389	Screw Pack	1	Yes
		650	Strike Pack	1	Yes

*Specify Finish
1. Only available in 32D finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

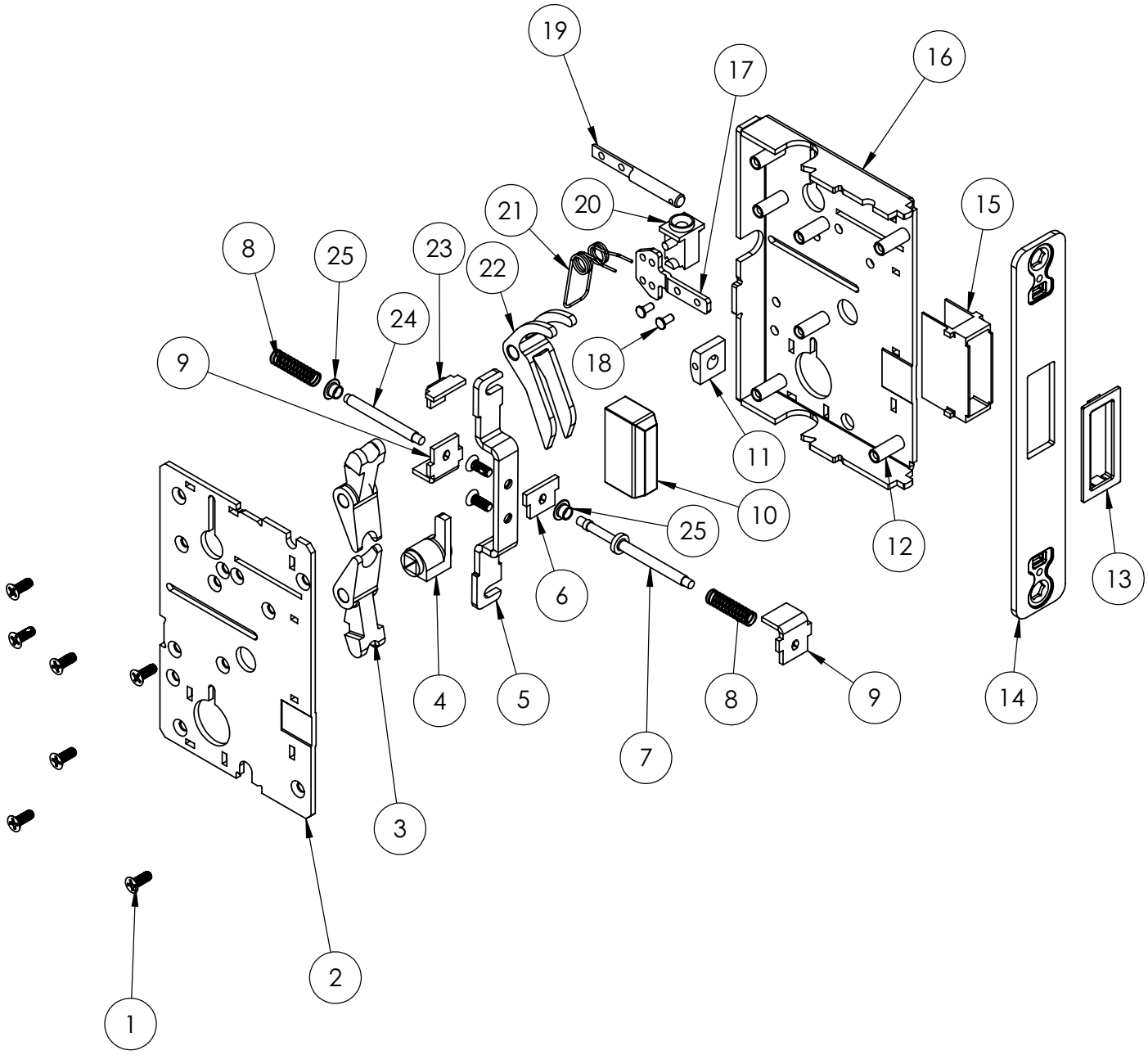
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty	Sellable
1	01-4402	#8-32x7/16" Flat PH U/C MS	9	Yes
2	68-1338	Mortise Cap	1	No
3	68-1164	Pusher Lever	2	Yes
4	68-1476	Outside Hub (LP)	1	Yes
5	68-1174	Pusher Slide	1	Yes
6	68-1176	Pusher Rod Guide	1	No
7	68-1177	Pusher Rod	1	No
8	99-0057	GD Bolt Spring	2	Yes
9	68-1491	Rod Guide Stop	2	No
10	68-1163	Pusher Bolt	1	Yes
11	68-1329	Inactive Latchbolt Actuator	1	No
12	82-0294	Post (Screw and Case)	7	No
13	68-1531	Inactive Bolt Guide	1	Yes
14	68-1187	Inactive Inside Front	1	No
15	68-1222	Inactive Bolt Guide	1	Yes
16	68-1337	Mortise Case	1	No
17	68-1328	Link Latchbolt Tail	1	No
18	01-0424	Rivet	2	No
19	68-1335	Inactive Latchbolt Tail	1	No
20	68-1336	Top Mount	1	Yes
21	68-1253	Spring (Top Mount)	1	Yes
22	68-1405	Inactive Lever	1	Yes
23	68-1246	Top Pusher Guide	1	Yes
24	68-1251	Pusher Rod	1	No
25	99-0072	GD Bolt Eyelet	2	Yes

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



A8231 12/17

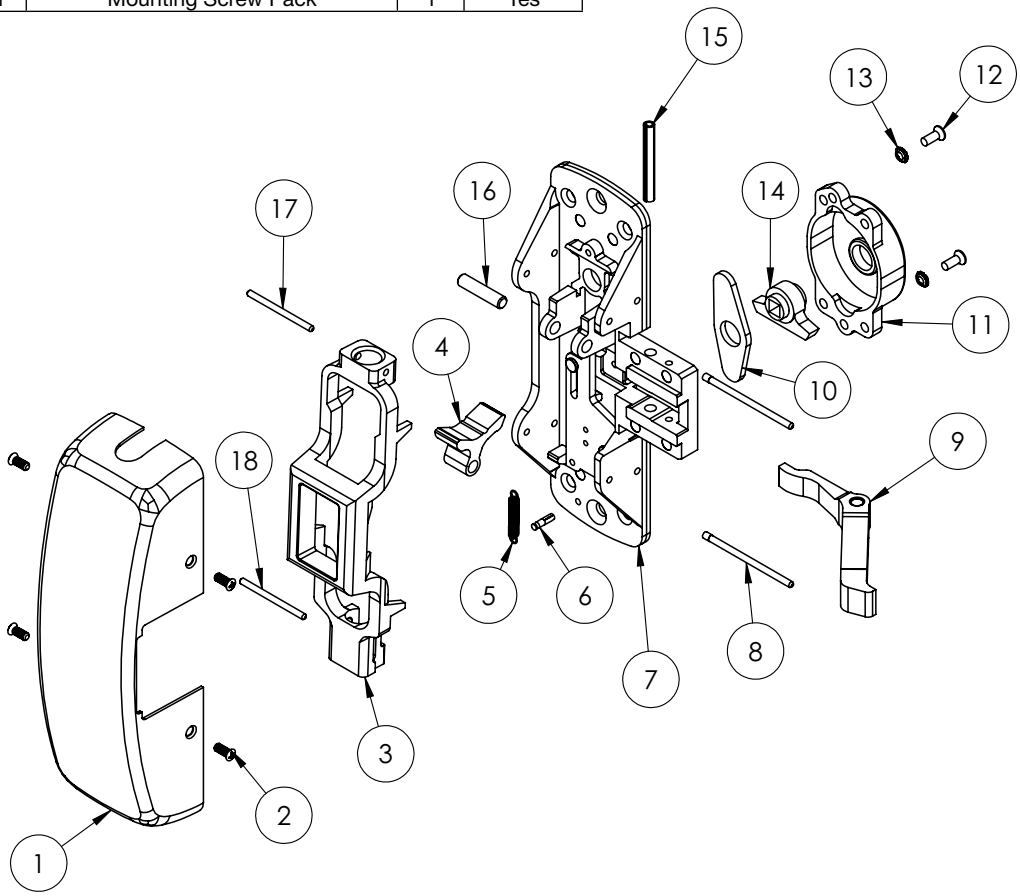
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
06, 13	68-2201 (LHRB)	Chassis Assembly	Yes
	68-2202 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-2201(LHRB) 68-2202(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
8		68-0323	Chassis Pin	2	Yes
9		68-0241	Lift Arm	1	Yes
10		97-0043	Knob Hub Retainer	1	Yes
11		68-0367	Knob Hub Cover	2	Yes
12		01-3384	8-32x7/16 PH FH MS	2	Yes
13		01-0930	Countersunk Lock Washer	2	Yes
14		97-0042	Knob Hub	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-0324	Lift Lever Pivot Pin	1	Yes
17	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

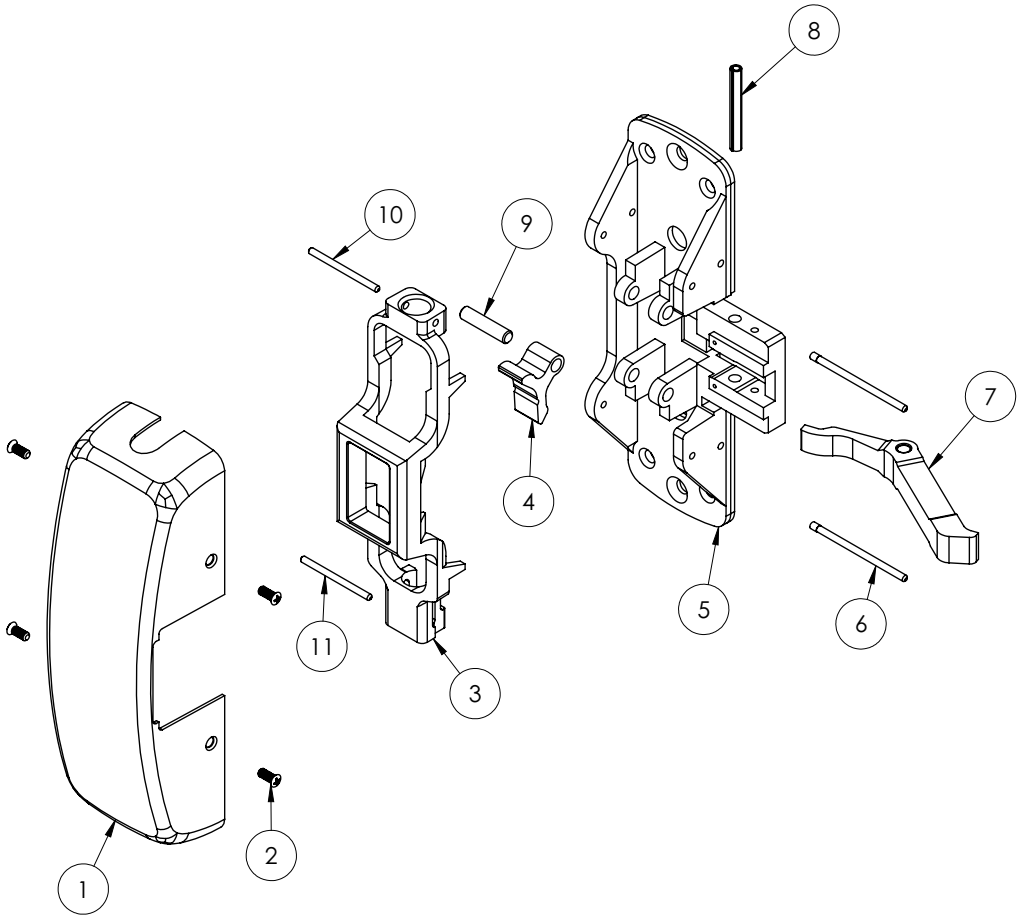
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
10, 40	68-2163 (LHRB)	Chassis Assembly	Yes
	68-2164 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2163(LHRB) 68-2164(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		68-0326	Chassis	1	Yes
6		68-0323	Chassis Pin	2	Yes
7		68-0241	Lift Arm	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0324	Lift Lever Pivot Pin	1	Yes
10	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
11		97-0048	Bottom Rod Adjustment Pin	1	Yes
12		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

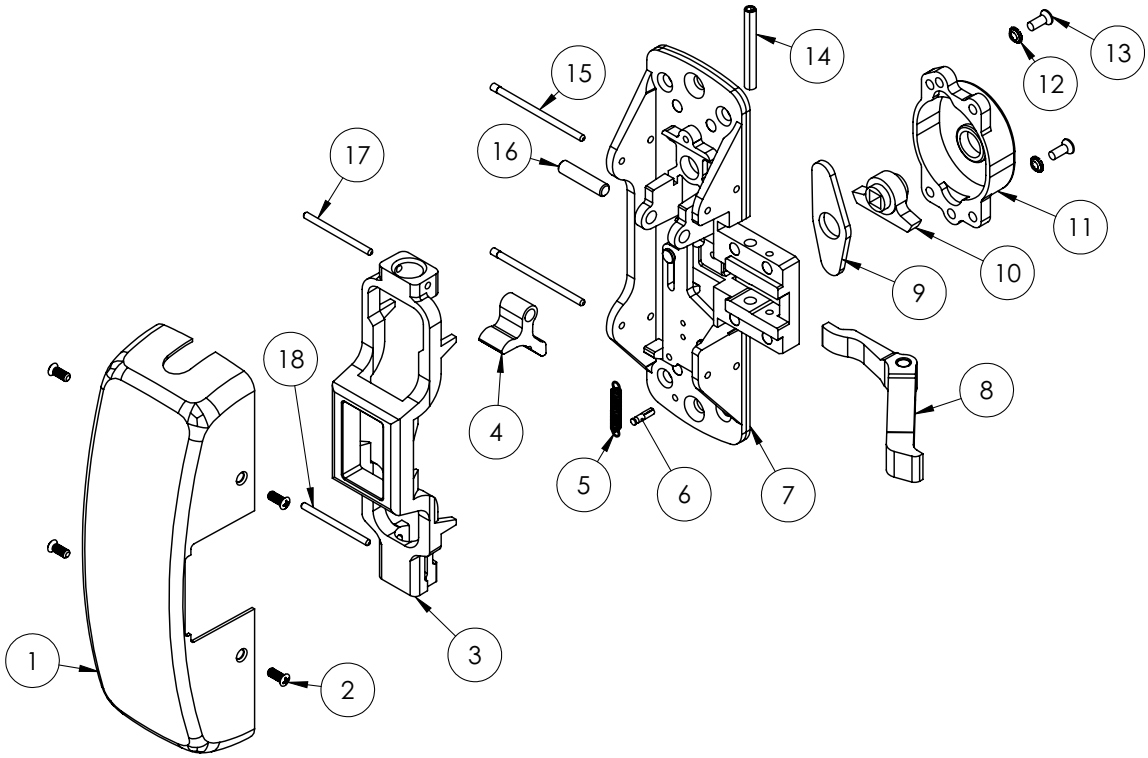
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
15, 43, 46, 73, 74	68-2207 (LHRB)	Chassis Assembly	Yes
	68-2208 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Cover Screw Pack*	1	Yes
3	68-2207(LHRB) 68-2208(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
8		68-1137	Lift Arm	1	Yes
9		97-0043	Knob Hub Retainer	1	Yes
10		97-0042	Knob Hub	1	Yes
11		68-0367	Knob Hub Cover	2	Yes
12		01-0930	Countersunk Lock Washer	2	Yes
13		01-3384	8-32x7/16 PH FH MS	2	Yes
14		01-4512	Spirol Pin	1	Yes
15		68-0323	Chassis Pin	2	Yes
16		68-0324	Lift Lever Pivot Pin	1	Yes
17	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

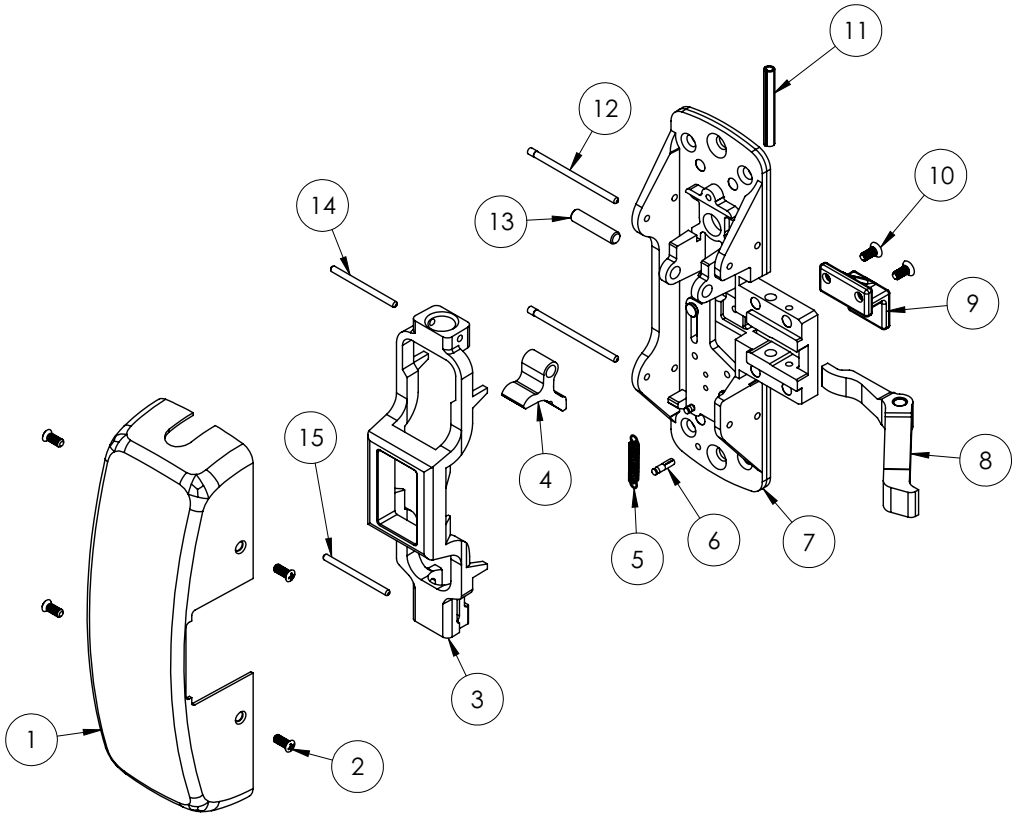
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
28	68-2210 (LHRB)	Chassis Assembly	Yes
	68-2211 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2210(LHRB) 68-2211(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2415	Chassis and Slide Assembly, LHRB	1	No
		68-2416	Chassis and Slide Assembly, RHRB		No
8		68-0241	Lift Arm	1	Yes
9		97-0089	Thumb Piece Lever	1	Yes
10		01-1146	8-32x3/8 PH FH U'CUT Screw	2	Yes
11		01-4512	Spirol Pin	1	Yes
12		68-0323	Chassis Pin	2	Yes
13		68-0324	Lift Lever Pivot Pin	1	Yes
14	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
15		97-0048	Bottom Rod Adjustment Pin	1	Yes
16		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

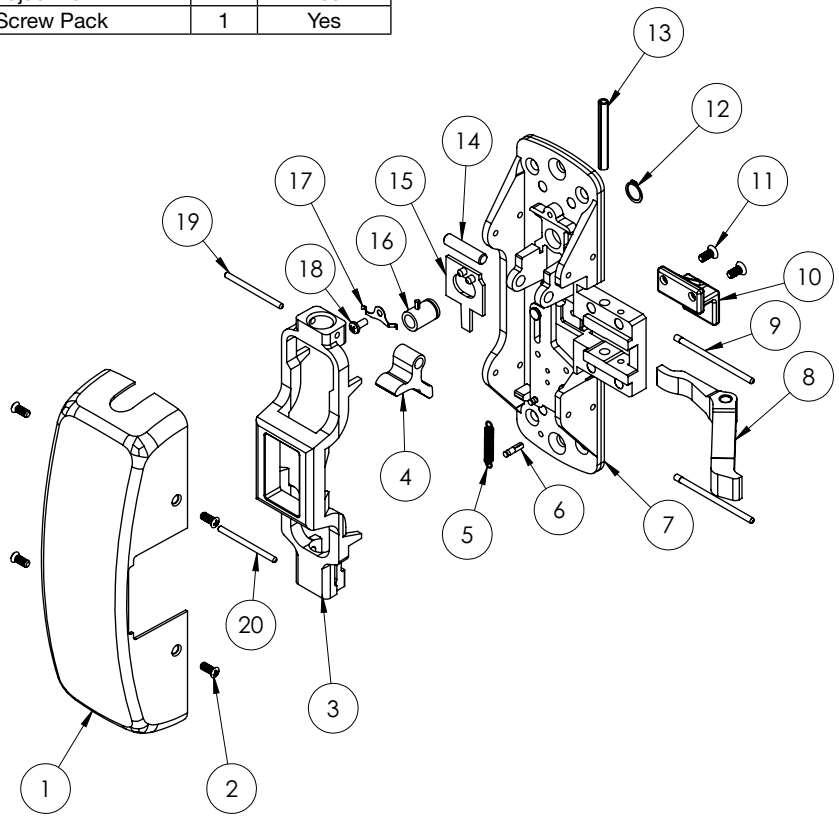
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
62, 63	68-2204 (LHRB)	Chassis Assembly	Yes
	68-2205 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2204(LHRB) 68-2205(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2415	Chassis and Slide Assembly, LHRB	1	No
		68-2416	Chassis and Slide Assembly, RHRB		No
8		68-0241	Lift Arm	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		97-0089	Thumb Piece Lever	1	Yes
11		01-1146	8-32x3/8 PH FH U'CUT Screw	2	Yes
12		01-0005	Retaining Ring	1	Yes
13		01-4512	Spirol Pin	1	Yes
14		68-0324	Lift Lever Pivot Pin	1	Yes
15		68-2198	Locking Slide Assembly, LHRB	1	Yes
		68-2199	Locking Slide Assembly, RHRB		Yes
16		97-2048	Cylinder Hub and Pin Assembly	1	Yes
17		68-0368	Locking Slide Spring, LHRB	1	Yes
		97-0006	Locking Slide Spring, RHRB		Yes
18		01-1190	6-32x5/16 PH PNHD Self Tap	1	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

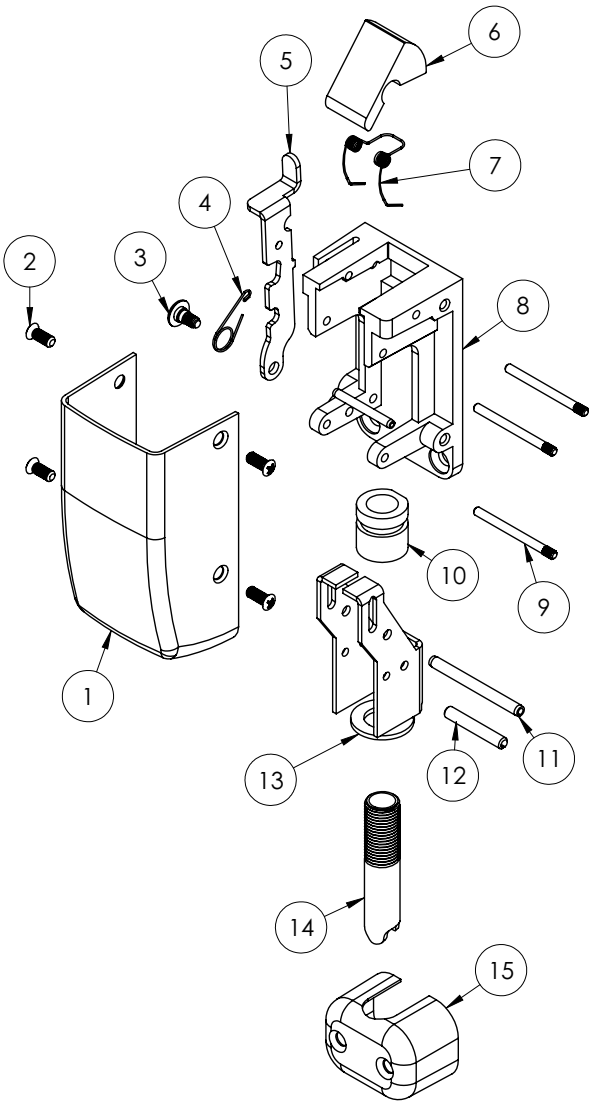
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	97-2434 Manufactured Before 11/11/2002	Top Case Assembly	Yes
	68-4557 Manufactured After 11/11/2002		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2434	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		97-0296	Latch Bolt	1	Yes
7		97-0300	L.B. Spring	1	Yes
8		97-0299	Chassis	1	Yes
9		97-0294	Pivot Pin	3	Yes
11		01-0461	Spirol Pin	1	Yes
12		01-0002	Roll Pin	1	Yes
3	68-4557	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		97-0296	Latch Bolt	1	Yes
7		97-0300	L.B. Spring	1	Yes
8		97-0299	Chassis	1	Yes
9		97-0294	Pivot Pin	1	Yes
10		68-1455	Top Rod Adjuster	1	Yes
11		01-0461	Spirol Pin	1	Yes
12		01-0002	Roll Pin	1	Yes
13		97-0298	Top Slide	1	Yes
14	N/A	670T	Top Rod	1	Yes
15		97-0020	Rod Guide*	1	Yes
16		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

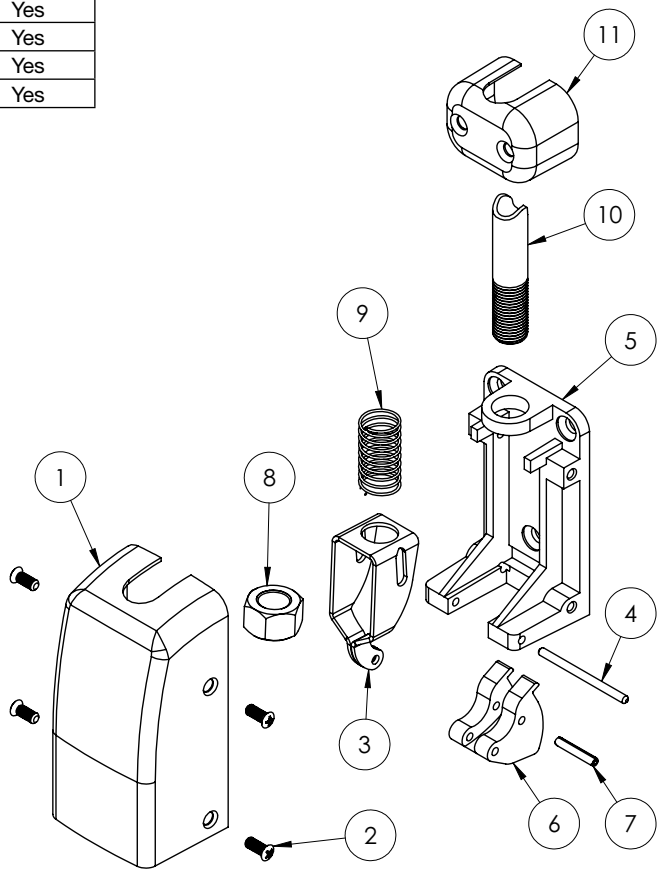
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2038 (Manufactured Before 11/11/2002)	Bottom Case Assembly	Yes
	68-4549 (Manufactured After 11/11/2002)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Bottom Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2038	97-0035	Retractor	1	Yes
4		97-0084	Adjustment Pin, Bottom Rod	1	Yes
5		97-0025	Bottom Chassis	1	Yes
6		97-0053	Bottom Latch Bolt	1	Yes
7		01-0697	Spirol Pin	1	Yes
3	68-4549	97-0035	Retractor	1	Yes
4		97-0084	Adjustment Pin, Bottom Rod	1	Yes
5		97-0025	Bottom Chassis	1	Yes
6		97-0053	Bottom Latch Bolt	1	Yes
7		01-0697	Spirol Pin	1	Yes
8		97-0572	Rod Adjustment Nut	1	Yes
9	N/A	97-0101	Spring, Compression	1	Yes
10		670B	Bottom Rod	1	Yes
11		97-0020	Rod Guide*	1	Yes
12		624	Bottom Strike Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

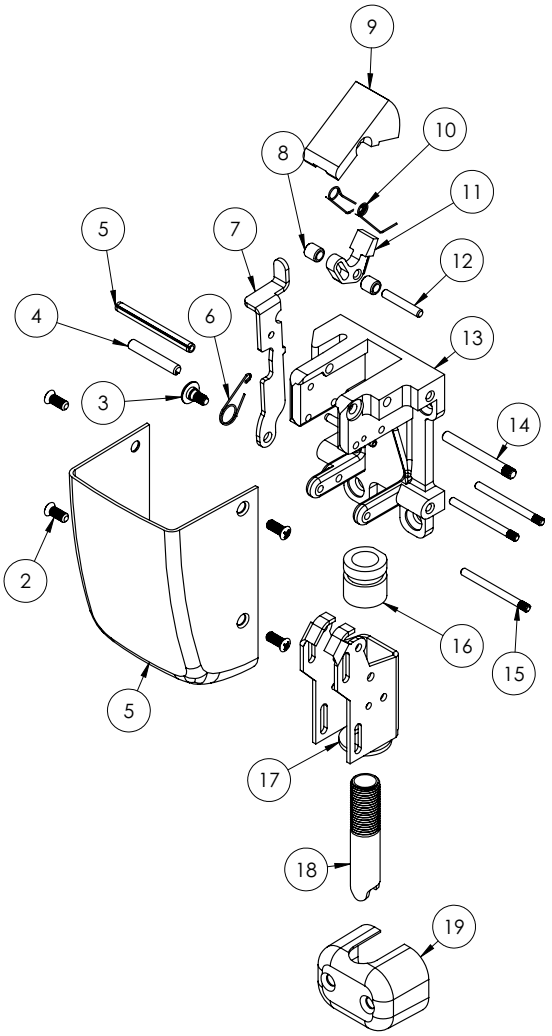
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	97-2693 Manufactured Before 11/11/2002	Top Case Assembly	Yes
	68-4559 Manufactured After 11/11/2002		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-4559	97-0065	Latch Release Lever Pin	1	Yes
4		01-0002	Roll Pin	1	Yes
5		01-0461	Spirol Pin	1	Yes
6		97-0579	Spring, Torsion	1	Yes
7		97-0399	Latch Retracting Lever	1	Yes
8		97-0391	Sleeve	2	Yes
9		97-0398	Latch Bolt	1	Yes
10		97-0400	Top Case Spring	1	Yes
11		97-0405	Guard Lever	1	Yes
12		97-0393	Pivot Pin	1	Yes
13		97-0402	Top Chassis	1	Yes
14		97-0394	Latch Bolt Pivot Pin	1	Yes
15		97-0294	Pivot Pin	3	Yes
16		68-1455	Top Rod Adjuster	1	Yes
17		97-0397	Slide	1	Yes
3	97-2963	97-0065	Latch Release Lever Pin	1	Yes
5		01-0461	Spirol Pin	1	Yes
6		97-0579	Spring, Torsion	1	Yes
7		97-0399	Latch Retracting Lever	1	Yes
8		97-0391	Sleeve	2	No
9		97-0398	Latch Bolt	1	Yes
10		97-0400	Top Case Spring	1	No
11		97-0405	Guard Lever	1	No
12		97-0393	Pivot Pin	1	No
13		97-0402	Top Chassis	1	Yes
14		97-0394	Latch Bolt Pivot Pin	1	Yes
15		97-0294	Pivot Pin	3	Yes
17		97-0397	Slide	1	Yes
18	N/A	670T	Top Rod	1	Yes
19		97-0020	Rod Guide*	1	Yes
20		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

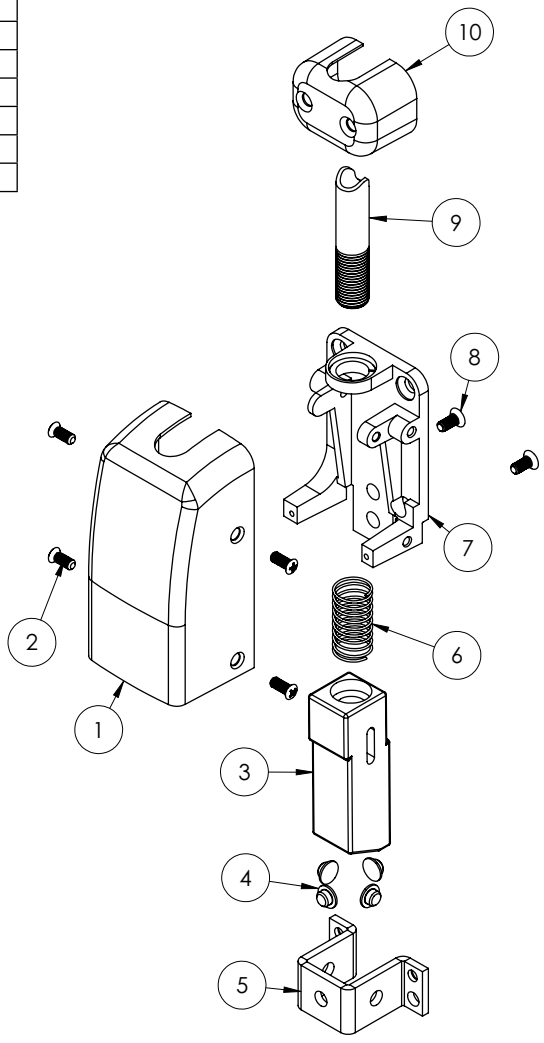
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2002	Bottom Case Assembly Manufactured Before 11/11/2002	Yes
	68-4558	Bottom Case Assembly Manufactured After 11/11/2002	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Bottom Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2002	97-0076	Bottom Bolt	1	Yes
4		97-0305	Nylon Insert	4	Yes
5		97-0270	Reinforcement	1	Yes
6		97-0101	Spring, Compression	1	Yes
7		97-0080	Chassis	1	Yes
8		01-4404	CR-FH #6 Head 8-32 Screw	2	Yes
3	68-4558	68-1454	Bottom Bolt	1	Yes
4		97-0305	Nylon Insert	4	Yes
5		97-0270	Reinforcement	1	Yes
6		97-0101	Spring, Compression	1	Yes
7		97-0080	Chassis	1	Yes
8		01-4404	CR-FH #6 Head 8-32 Screw	2	Yes
9	N/A	670B	Bottom Rod	1	Yes
10		97-0020	Rod Guide*	1	Yes
11		655	Flat Strike Pack (STD, HC)	1	Yes
		653	Bottom Strike Pack (FM)	1	Yes

*Specify Finish



A8231 12/17

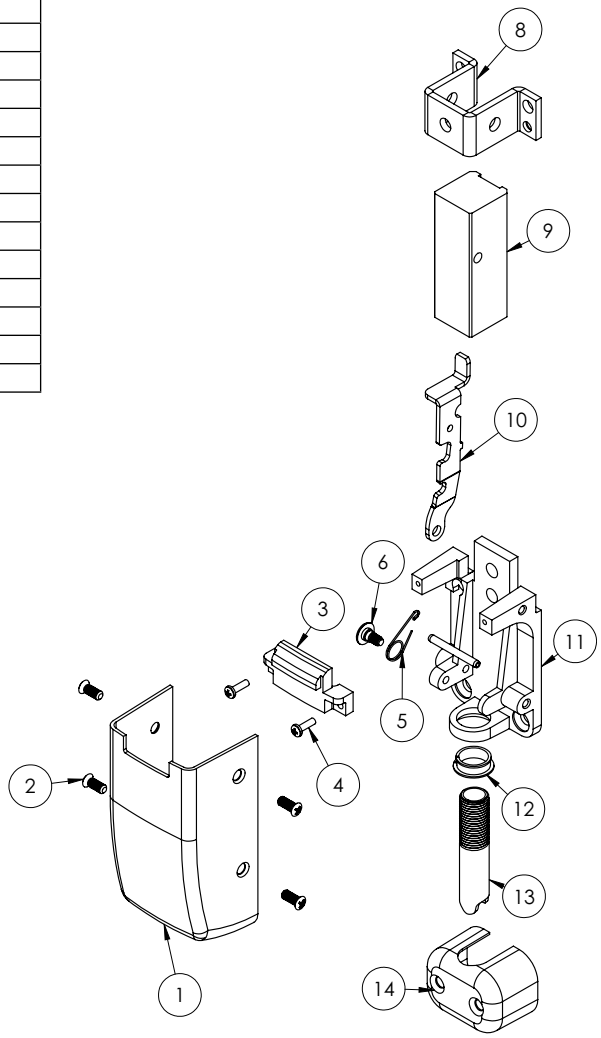
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2003	Top Case Assembly Manufactured Before 11/11/2002	Yes
	68-4561	Top Case Assembly Manufactured After 11/11/2002	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0084	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2003	97-0079	Top Case Filler	1	Yes
4		01-1490	#4-40 x 3/8 PH Pan MS	2	Yes
5		97-0579	Spring, Torsion	1	Yes
6		97-0065	Pin, Latch Release Lever	1	Yes
7		01-0695	Spirol Pin	1	Yes
8		97-0270	Top Reinforcement	1	Yes
9		97-2046	Top Slide Assembly	1	Yes
10		68-1155	Latch Release Lever	1	Yes
11		97-0080	Chassis	1	Yes
12		01-0476	Snap-In Nyliner	1	Yes
3	68-4561	97-0079	Top Case Filler	1	Yes
4		01-1490	#4-40 x 3/8 PH Pan MS	2	Yes
5		97-0579	Spring, Torsion	1	Yes
6		97-0065	Pin, Latch Release Lever	1	Yes
7		01-0695	Spirol Pin	1	Yes
8		97-0761	Top Reinforcement	1	Yes
9		68-4560	Top Slide Assembly	1	Yes
10		68-1665	Latch Release Lever	1	Yes
11		97-0080	Chassis	1	Yes
12		01-0476	Snap-In Nyliner	1	Yes
13	N/A	670T	Top Rod	1	Yes
14		97-0020	Rod Guide*	1	Yes
15		659	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

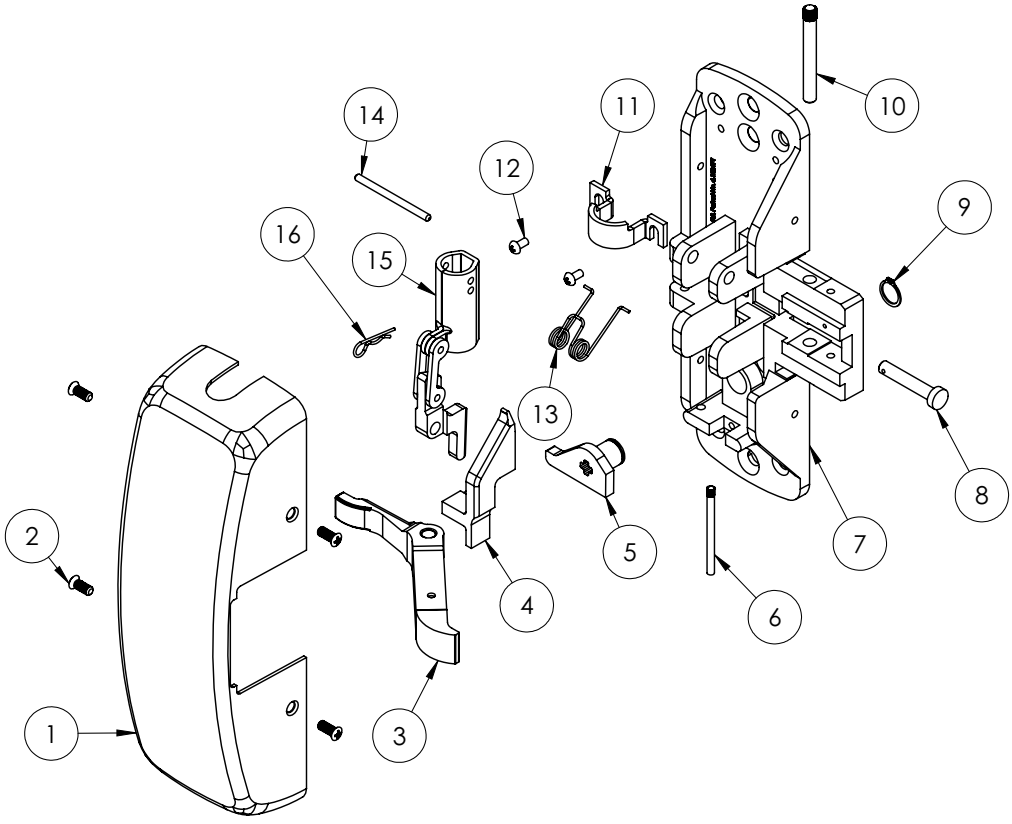
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	68-4568 (LHRB)	Chassis Assembly	Yes
	68-4569 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-4568(LHRB) 68-4569(RHRB)	68-1137	Lift Arm	1	Yes
4		68-1170	Outside Actuator, LH	1	Yes
		68-1171	Outside Actuator, RH		Yes
5		68-1208	ET Cam, LH	1	Yes
		68-1209	ET Cam, RH		Yes
6		68-1184	Guide Pin	1	Yes
7		68-1205	Chassis, LH	1	Yes
		68-1206	Chassis, RH		Yes
8		68-1191	Link Pin	1	Yes
9		01-0005	Retaining Ring	1	Yes
10		68-0239	Pivot Pin	1	Yes
11		68-1180	Tube Support	1	Yes
12		01-3595	Machine Screw	2	Yes
13		68-1193	Spring, Upper Link	1	Yes
14		97-0048	Rod Adjustment Pin	1	Yes
15		68-4270	Upper Link Assembly, LHRB	1	Yes
		68-4271	Upper Link Assembly, RHRB		Yes
16		68-1210	Hair Pin	1	Yes
17	N/A	68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

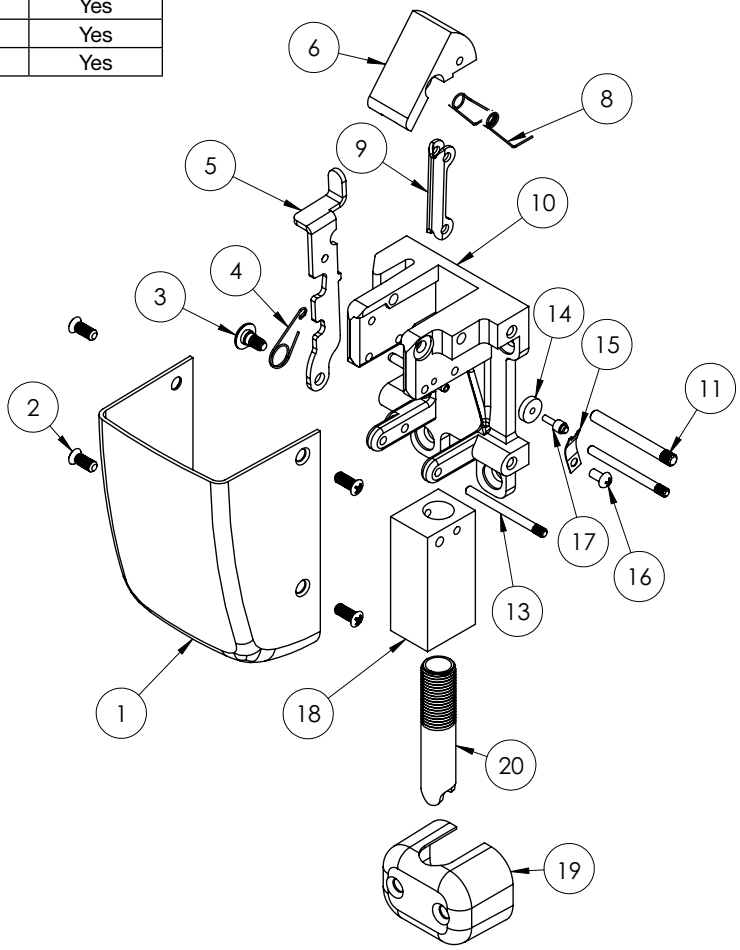
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	68-3933	Top Case Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0392	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-3933	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		68-1153	Top Case Latch Bolt	1	Yes
7		01-0697	Spirol Pin	2	Yes
8		97-0400	Top Case Spring	1	Yes
9		68-1460	Link, Pivot	1	Yes
10		97-0402	Top Chassis	1	Yes
11		97-0394	Pivot Pin, Latch Bolt	1	Yes
12		01-0461	Spirol Pin	1	Yes
13		97-0294	Pivot Pin	2	Yes
14		68-0991	Fusible Link	1	No
15		68-0419	Guide Spring	1	No
16		01-3563	#5-40 x 1/4 PH RD HD MS	1	No
17		68-0420	Pin, Fire Stop	1	No
18		68-1458	Top Rod Link	1	Yes
19	N/A	97-0020	Rod Guide*	1	Yes
20		670T	Top Rod	1	Yes
21		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

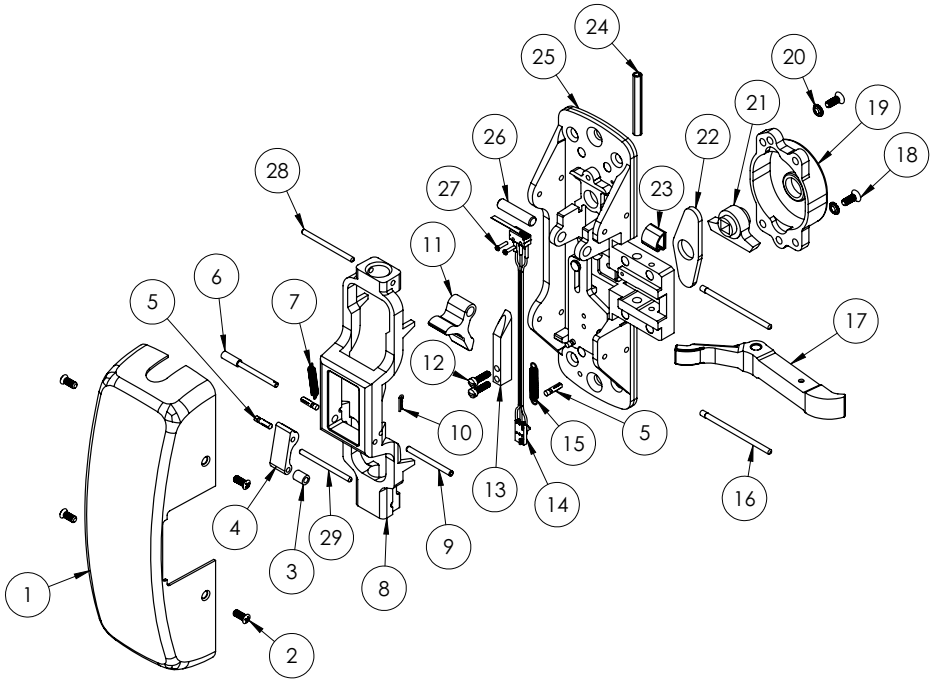
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
06, 13	68-3714 (LHRB)	Chassis Assembly	Yes
	68-3715 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3714(LHRB) 68-3715(RHRB)	68-1768	Spacer	1	No
4		68-1087	Locking Lever	1	No
5		01-0749	Groove Pin	3	No
6		68-1128	Slide Pivot Pin	1	No
7		68-1123	Lock Lever Spring	1	No
8		68-1671	Main Slide	1	No
9		68-1127	Roll Pin	1	No
10		98-0238	Guard Bracket Hairpin	1	Yes
11		68-1090	Lift Lever	1	Yes
12		01-4396	59-80 Machine Screw	2	No
13		68-1092	Lift Block	1	No
14		52-2217	Switch Assembly	1	Yes
15		97-0050	Knob Return Spring	1	Yes
16		68-0323	Chassis Pin	2	Yes
17		68-1137	Lift Arm	1	Yes
18		01-3384	8-32x7/16 PH FH MS	2	Yes
19		68-0367	Knob Hub Cover	1	Yes
20		01-0930	CS Lock Washer	2	Yes
21		97-0042	Knob Hub	1	Yes
22		97-0043	Knob Hub Retainer	1	Yes
23		01-0150	Wire Clip	1	Yes
24		01-4512	Spirol Pin	1	Yes
25		68-1105	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-1106	Chassis w/ Locking Slide Assembly, RHRB		No
26		68-0324	Lift Lever Pivot Pin	1	Yes
27		01-4381	Machine Screw	2	No
28	N/A	97-0049	Top Rod Adjustable Pin	1	Yes
29		97-0048	Bottom Rod Adjustable Pin	1	Yes
30		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

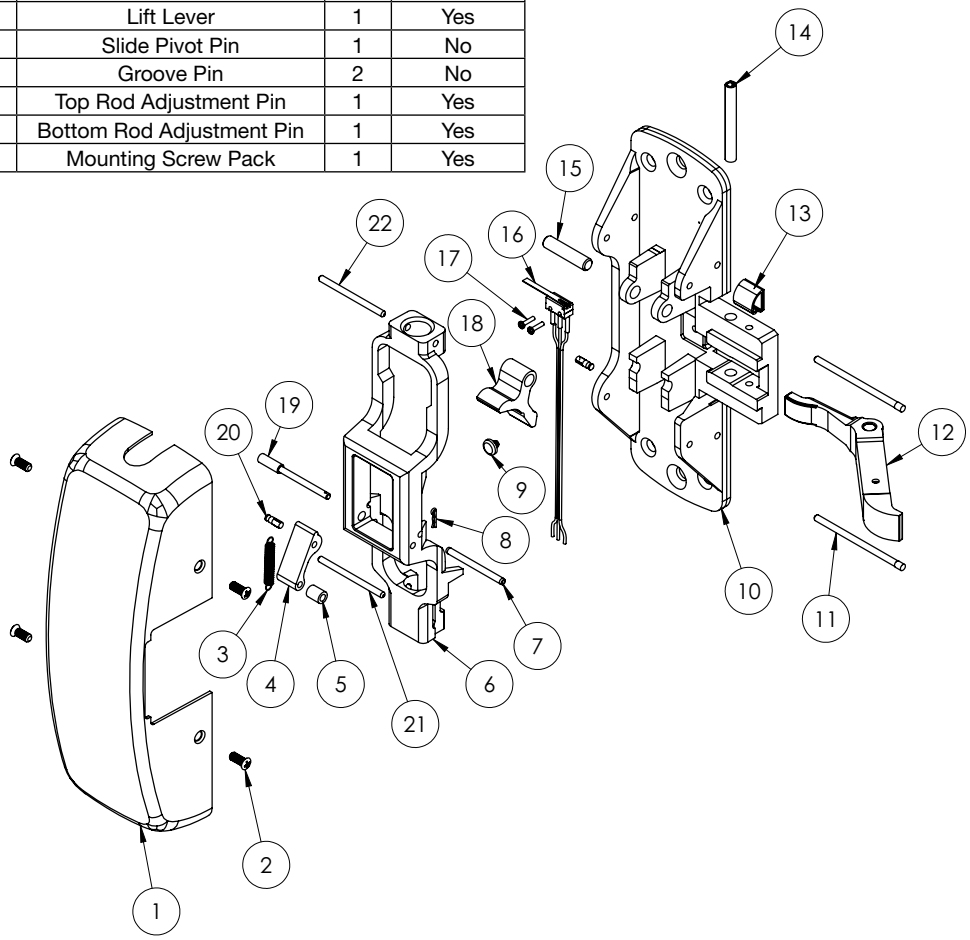
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
10, 40	68-3823 (LHRB)	Chassis Assembly	Yes
	68-3824 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3823(LHRB) 68-3824(RHRB)	68-1123	Spring, Locking Lever	1	No
4		68-1087	Locking Lever	1	No
5		68-1768	Spacer	1	No
6		68-1671	Main Slide	1	No
7		68-1127	Roll Pin	1	No
8		98-0238	Guard Bracket Hairpin	1	Yes
9		68-1294	Stop Pin	1	Yes
10		68-1113	Chassis, LHRB	1	No
		68-1114	Chassis, RHRB		No
11		68-0323	Chassis Pin	2	Yes
12		68-1137	Lift Arm	1	Yes
13		01-0150	Wire Clip	1	Yes
14		01-4512	Spirol Pin	1	Yes
15		68-0324	Lift Lever Pivot Pin	1	Yes
16		52-2217	Switch Assembly	1	Yes
17		01-4381	Machine Screw	2	No
18		68-1090	Lift Lever	1	Yes
19		68-1128	Slide Pivot Pin	1	No
20		01-0749	Groove Pin	2	No
21	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
22		97-0048	Bottom Rod Adjustment Pin	1	Yes
23		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

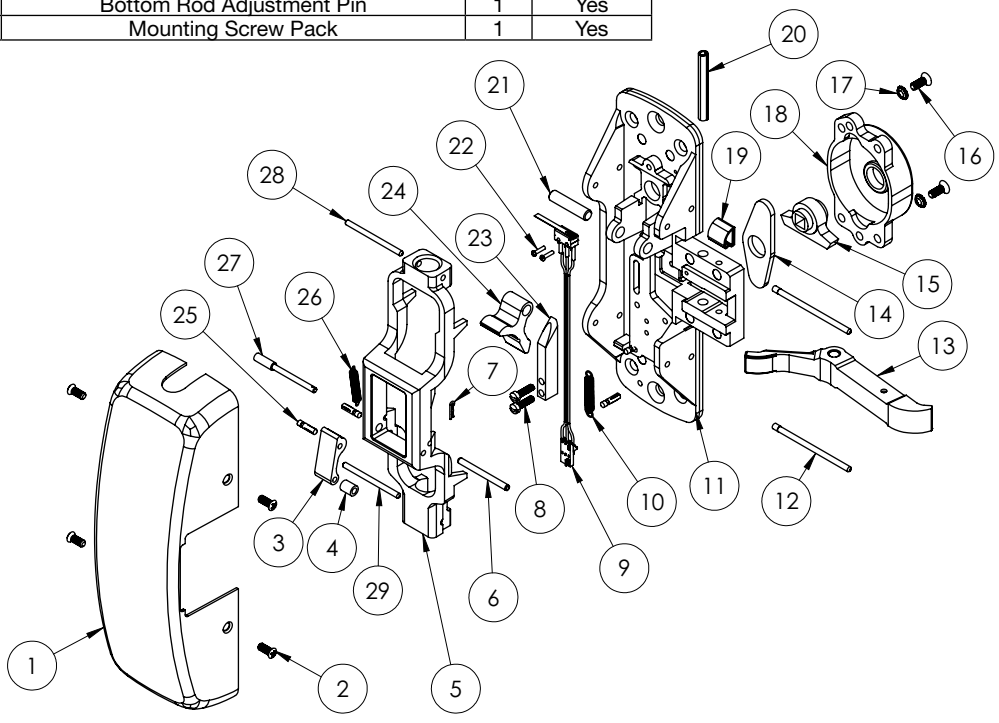
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
15, 43, 46, 73, 74	68-3717 (LHRB)	Chassis Assembly	Yes
	68-3718 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3717(LHRB) 68-3718(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	No
6		68-1127	Roll Pin	1	Yes
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	Yes
9		52-2217	Switch Assembly	1	Yes
10		97-0050	Knob Return Spring	1	Yes
11		68-2413	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis w/ Locking Slide Assembly, RHRB		No
12		68-0323	Chassis Pin	2	Yes
13		68-1137	Lift Arm	1	Yes
14		97-0043	Knob Hub Retainer	1	Yes
15		97-0042	Knob Hub	1	Yes
16		01-3384	8-32x7/16 PH FH MS	2	Yes
17		01-0930	Countersunk Lock Washer	2	Yes
18		68-0367	Knob Hub Cover	1	Yes
19		01-0150	Wire Clip	1	Yes
20		01-4512	Spirol Pin	1	Yes
21		68-0324	Lift Lever Pivot Pin	1	Yes
22		01-4381	Machine Screw	2	Yes
23		68-1092	Lift Block	1	Yes
24		68-1090	Lift Lever	1	Yes
25		01-0749	Groove Pin	3	No
26		68-1123	Spring, Locking Lever	1	No
27		68-1128	Slide Pivot Pin	1	No
28	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
29		97-0048	Bottom Rod Adjustment Pin	1	Yes
30		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

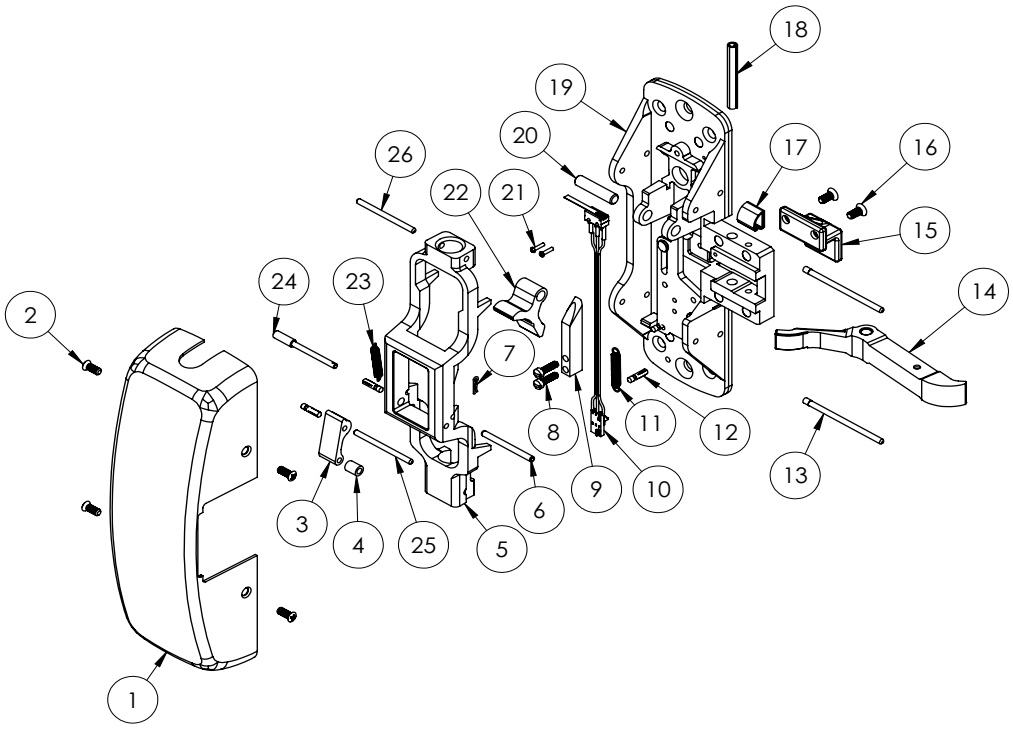
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
28	68-3829 (LHRB)	Chassis Assembly	Yes
	68-3830 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Auxillary Screw Pack*	1	Yes
3	68-3829(LHRB) 68-3830(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	Yes
9		68-1092	Lift Block	1	Yes
10		52-2217	Switch Assembly	1	Yes
11		97-0050	Knob Return Spring	1	Yes
12		01-0749	Groove Pin	3	No
13		68-0323	Chassis Pin	2	Yes
14		68-1137	Lift Arm	1	Yes
15		97-0089	Thumb Piece Lever	1	Yes
16		01-1146	8-32x3/8 PH FL U'CUT W/NY	1	Yes
17		01-0150	Wire Clip	1	Yes
18		01-4512	Spirol Pin	1	Yes
19		68-2413	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis w/ Locking Slide Assembly, RHRB		No
20		68-0324	Lift Lever Pivot Pin	1	Yes
21		01-4381	Machine Screw	2	No
22		68-1090	Lift Lever	1	Yes
23		68-1123	Spring, Locking Lever	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustable Pin	1	Yes
26		97-0049	Top Rod Adjustable Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

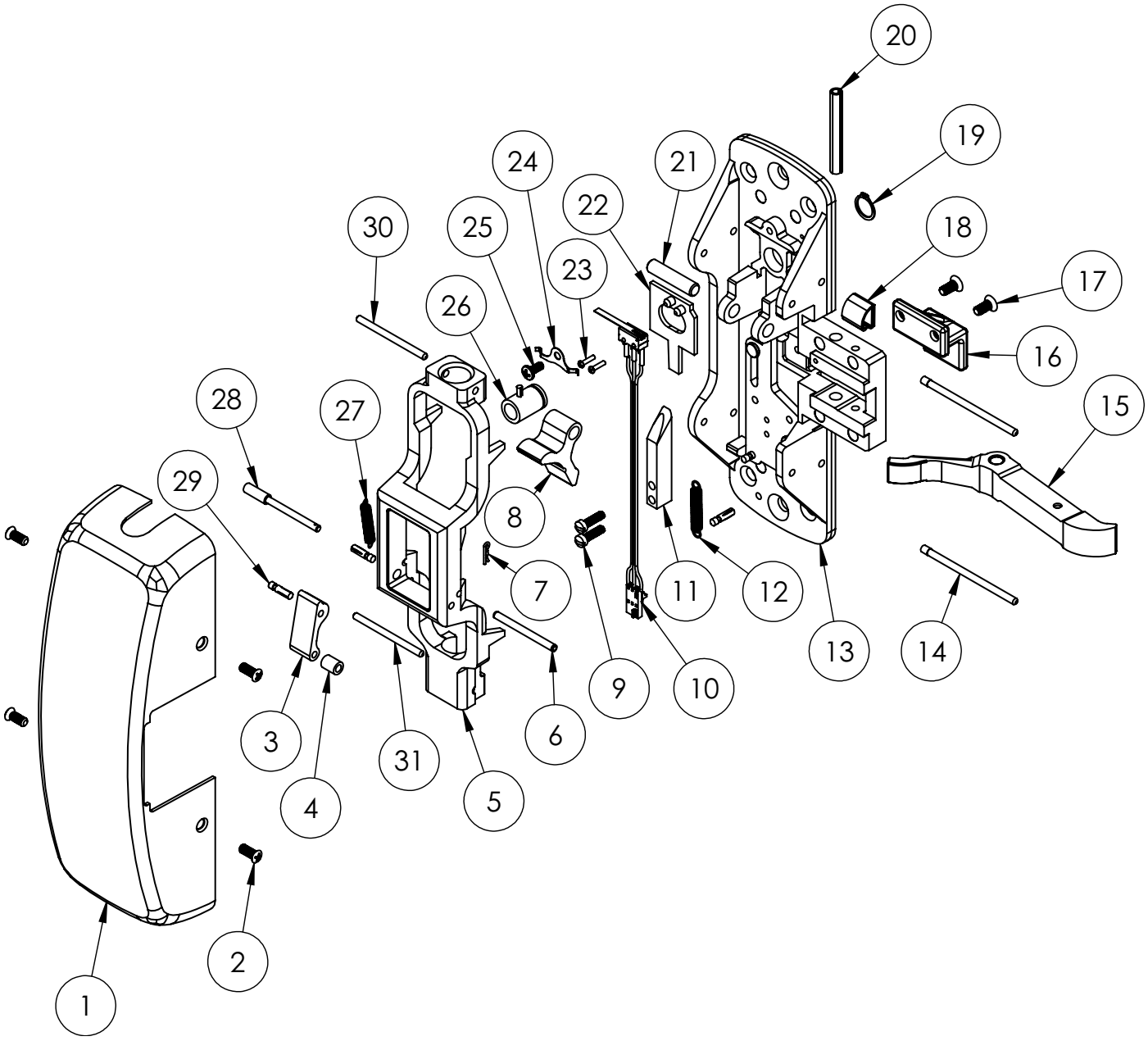
Function	Assembly No.	Description	Sellable
62, 63	68-3826 (LHRB)	Chassis Assembly	Yes
	68-3827 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3826(LHRB) 68-3827(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	No
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		68-1090	Lift Lever	1	Yes
9		01-4396	59-80 Machine Screw	2	Yes
10		52-2217	Switch Assembly	1	Yes
11		68-1092	Lift Block	1	Yes
12		97-0050	Knob Return Spring	1	Yes
13		68-2413	Chassis and Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis and Locking Slide Assembly, RHRB		No
14		68-0323	Chassis Pin	2	Yes
15		68-1137	Lift Arm	1	Yes
16		97-0089	Thumb Piece Lever	1	Yes
17		01-1146	8-32x3/8 PH FL U'CUT W/NY	1	Yes
18		01-0150	Wire Clip	1	Yes
19		01-0005	Retaining Ring	1	Yes
20		01-4512	Spirol Pin	1	Yes
21		68-0324	Lift Lever Pivot Pin	1	Yes
22		68-2198	Locking Slide Assembly, LHRB	1	Yes
		68-2199	Locking Slide Assembly, RHRB		Yes
23		01-4381	Machine Screw	2	Yes
24		68-0368	Locking Slide Spring, LHRB	1	Yes
		97-0006	Locking Slide Spring, RHRB		Yes
25		01-1190	6-32x5/16 PH PNHD Self Tap Screw	1	Yes
26		97-2048	Cylinder Hub and Pin Assembly	1	Yes
27		68-1123	Lock Lever Spring	1	No
28		68-1128	Slide Pivot Pin	1	No
29		01-0749	Groove Pin	3	No
30	N/A	97-0049	Top Rod Adjustable Pin	1	Yes
31		97-0048	Bottom Rod Adjustable Pin	1	Yes
32		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

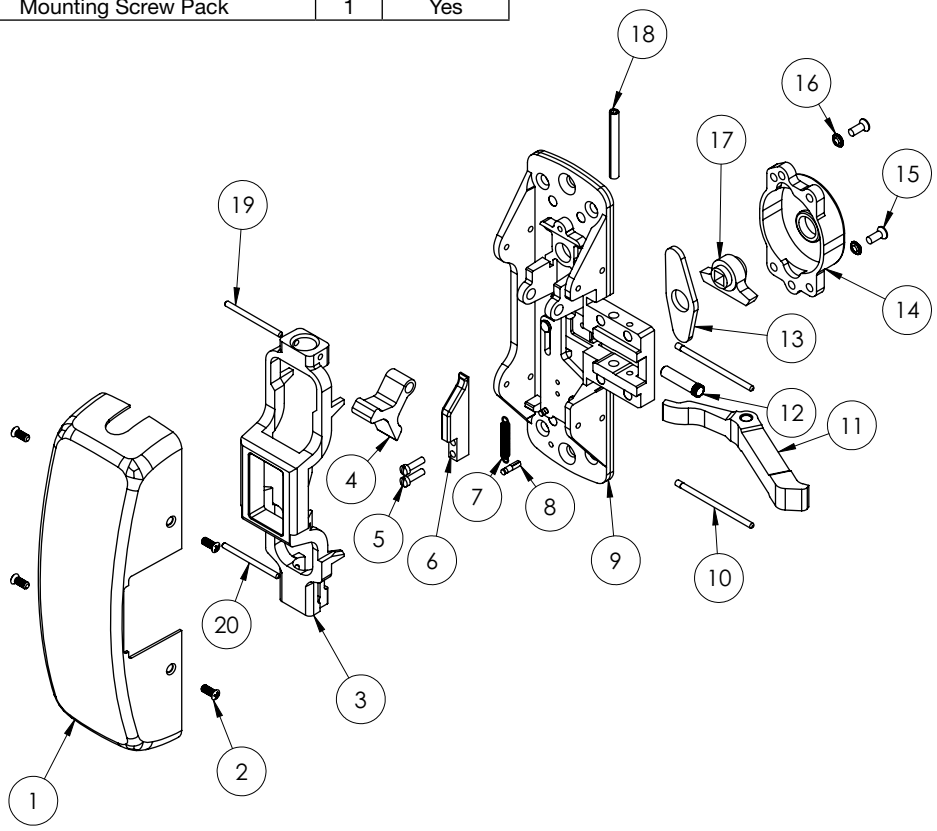
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
06, 13, 43, 46	68-7306 (LHRB)	Chassis Assembly	Yes
	68-7307 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7306(LHRB) 68-7307(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		01-4396	59-80 Machine Screw	2	Yes
6		68-1655	Lift Block	1	Yes
7		97-0050	Knob Return Spring	1	Yes
8		01-0749	Groove Pin	1	No
9		68-7310	Chassis and Slide Assembly, LHRB	1	No
		68-7311	Chassis and Slide Assembly, RHRB		No
10		68-0323	Chassis Pin	2	Yes
11		68-0241	Lift Arm	1	Yes
12		01-9372	Lift Lever Pivot Pin	1	Yes
13		97-0043	Knob Hub Retainer	1	Yes
14		68-0367	Knob Hub Cover	2	Yes
15		01-3384	8-32x7/16 PH FH MS	2	Yes
16		01-0930	Countersunk Lock Washer	2	Yes
17		97-0042	Knob Hub	1	Yes
18		01-4512	Spirol Pin	1	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

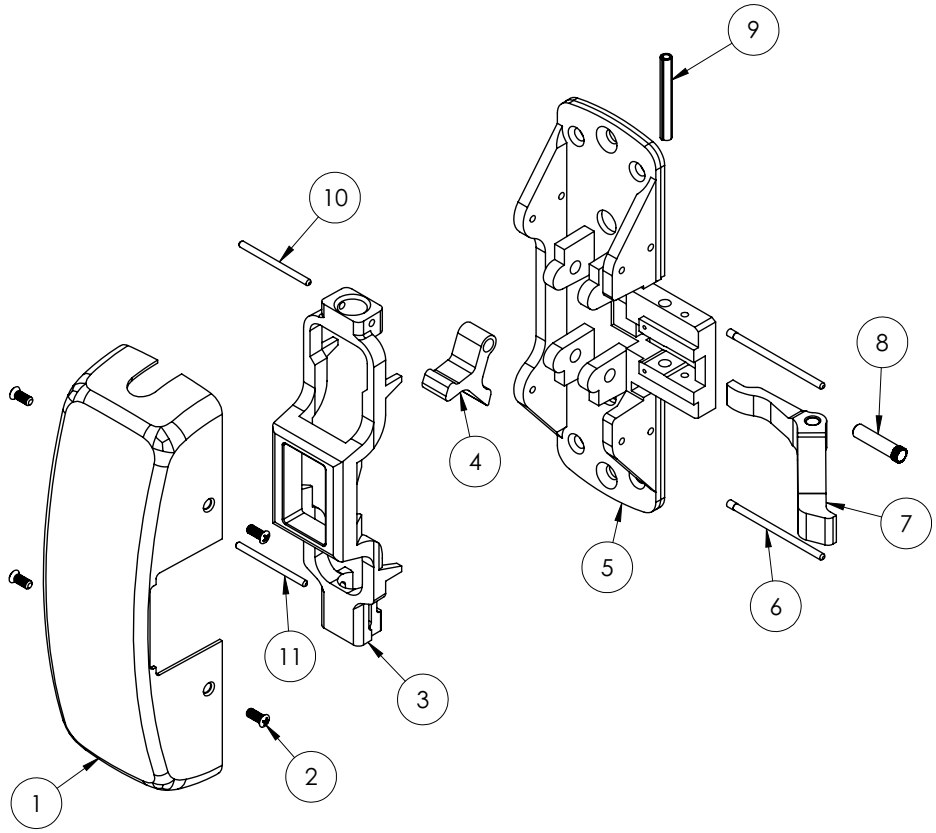
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(10, 40)	68-7308 (LHRB)	Chassis Assembly	Yes
	68-7309 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7308(LHRB) 68-7309(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		68-1660	Chassis	1	Yes
6		68-0323	Chassis Pin	2	Yes
7		68-0241	Lift Arm	1	Yes
8		01-9372	Lift Lever Pivot Pin	1	Yes
9	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
10		97-0048	Bottom Rod Adjustment Pin	1	Yes
11		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

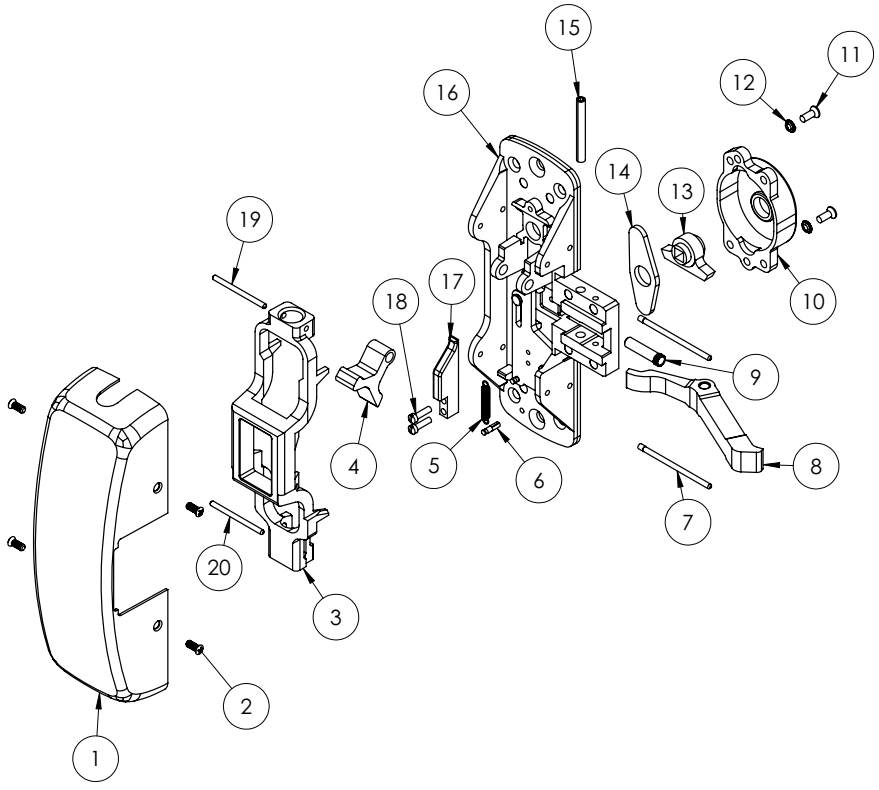
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(15, 73, 74)	68-7312 (LHRB)	Chassis Assembly	Yes
	68-7313 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7312(LHRB) 68-7313(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-0323	Chassis Pin	2	Yes
8		68-0241	Lift Arm	1	Yes
9		01-9372	Lift Lever Pivot Pin	1	Yes
10		68-0367	Knob Hub Cover		Yes
11		01-3384	8-32x7/16 PH FH MS	2	Yes
12		01-0930	Countersunk Lock Washer	2	Yes
13		97-0042	Knob Hub	1	Yes
14		97-0043	Knob Hub Retainer	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-7310	Chassis and Slide Assembly, LHRB	1	No
		68-7311	Chassis and Slide Assembly, RHRB		No
17		68-1655	Lift Block	1	Yes
18		01-4396	Machine Screw #6-32x1/2	2	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

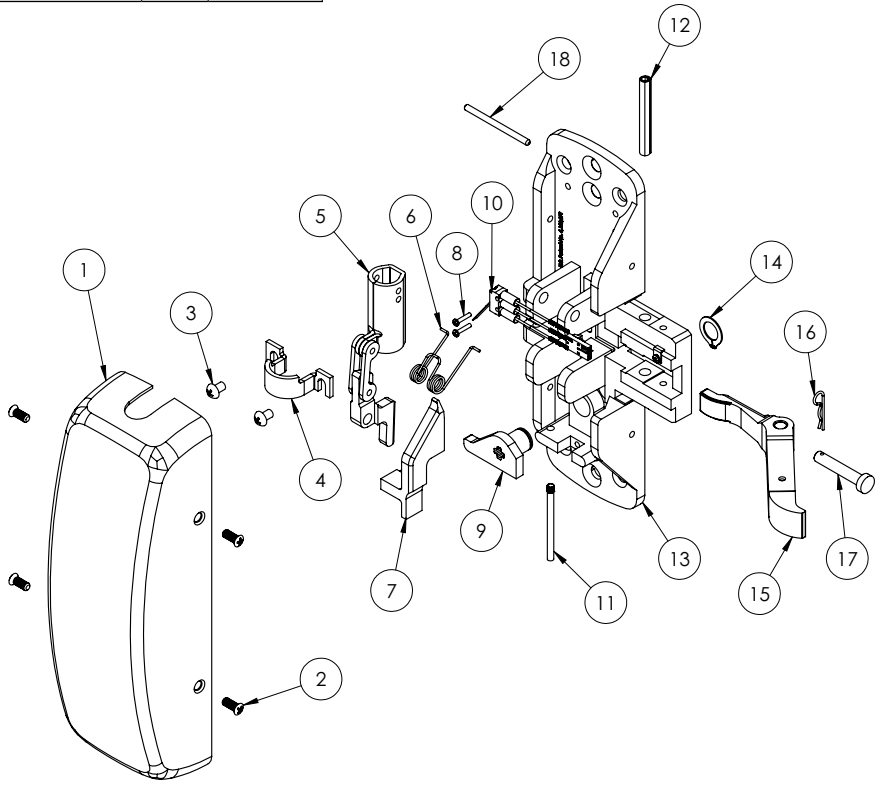
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	68-5449 (LHRB)	Chassis Assembly	Yes
	68-5450 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-5449 68-5450	01-3595	#8-32x1/4" Machine Screw*	1	Yes
4		68-1180	Tube Support	1	Yes
5		68-4270	Upper Link Assembly, LHRB	1	Yes
		68-4271	Upper Link Assembly, RHRB		Yes
6		68-1193	Upper Link Spring	1	Yes
7		68-1170	Outside Actuator, LHRB	1	Yes
		68-1171	Outside Actuator, RHRB		Yes
8		01-1237	#1-72 PH Pan Head MS	1	Yes
9		68-1208	ET Cam, LH	1	Yes
		68-1209	ET Cam, RH		Yes
10		52-5133	Switch and Wire Assembly	1	Yes
11		68-1184	Guide Pin	1	Yes
12		01-4512	Spirol Pin	1	Yes
13		68-1205	Chassis, LH	1	No
		68-1206	Chassis, RH		No
14		01-0005	Retaining Ring	1	Yes
15		68-1137	Lift Arm	1	Yes
16		68-1210	Hair Pin	1	Yes
17		68-1191	Link Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19	N/A	68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

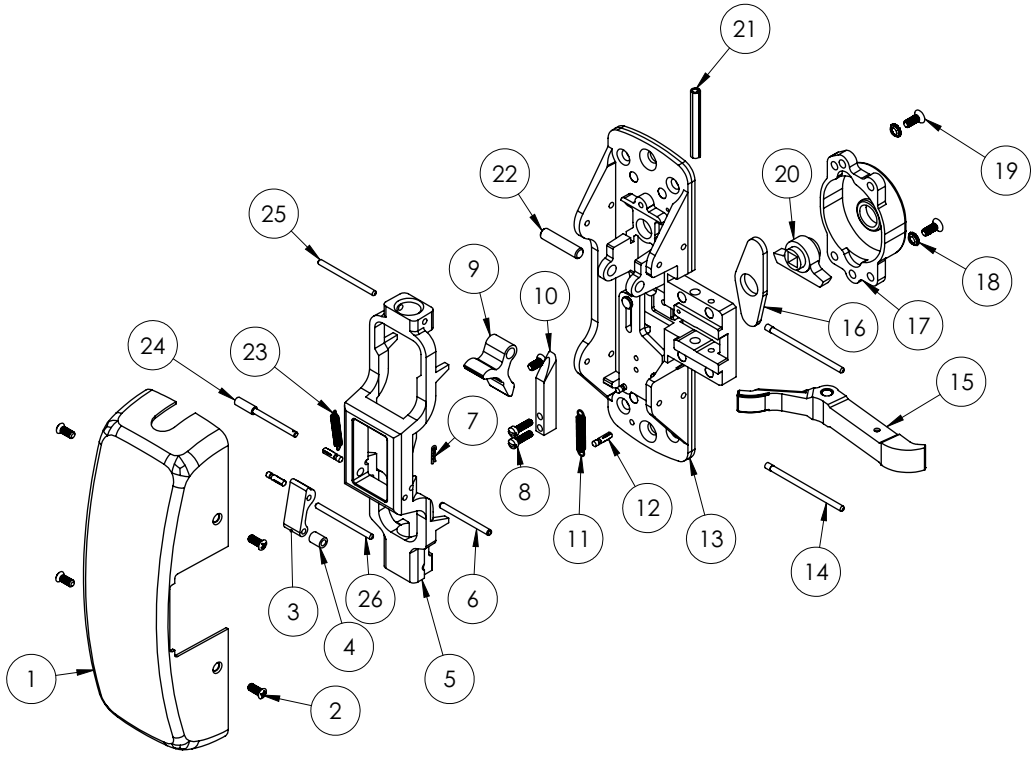
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
06, 10, 13, 40	68-6042 (LHRB)	Chassis Assembly	Yes
	68-6043 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-6042(LHRB) 68-6043(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	No
9		68-1090	Lift Lever	1	Yes
10		68-1092	Lift Block	1	Yes
11		97-0050	Knob Return Spring	1	Yes
12		01-0749	Groove Pin	3	Yes
13		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
14		68-0323	Chassis Pin	2	Yes
15		68-1137	Lift Arm	1	Yes
16		97-0043	Knob Hub Retainer	1	Yes
17		68-0367	Knob Hub Cover	1	Yes
18		01-0930	Countersunk Lock Washer	2	Yes
19		01-3384	8-32x7/16 PH FH MS	2	Yes
20		97-0042	Knob Hub	1	Yes
21		01-4512	Spirol Pin	1	Yes
22		68-0324	Lift Lever Pivot Pin	2	Yes
23		68-1123	Return Spring, Guarding	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
26		97-0049	Top Rod Adjustment Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

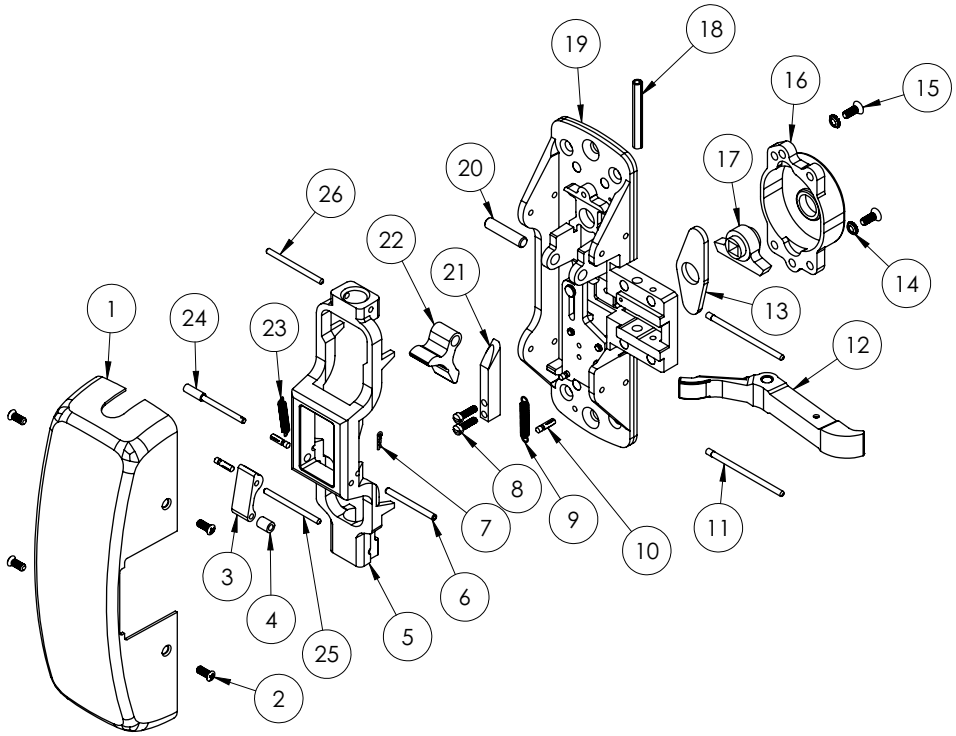
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12, 43, 46, 73, 74	68-6044 (LHRB)	Chassis Assembly	Yes
	68-6045 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-6044(LHRB) 68-6045(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	Yes
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	No
9		97-0050	Knob Return Spring	1	Yes
10		01-0749	Groove Pin	3	Yes
11		68-0323	Chassis Pin	2	Yes
12		68-1137	Lift Arm	1	Yes
13		97-0043	Knob Hub Retainer	1	Yes
14		01-0930	Countersunk Lock Washer	2	Yes
15		01-3384	8-32x7/16 PH FH MS	2	Yes
16		68-0367	Knob Hub Cover	1	Yes
17		97-0042	Knob Hub	1	Yes
18		01-4512	Spirol Pin	1	Yes
19		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
20		68-0324	Lift Lever Pivot Pin	2	Yes
21		68-1092	Lift Block	1	No
22		68-1090	Lift Lever	1	Yes
23		68-1123	Return Spring, Guarding	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
26		97-0049	Top Rod Adjustment Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

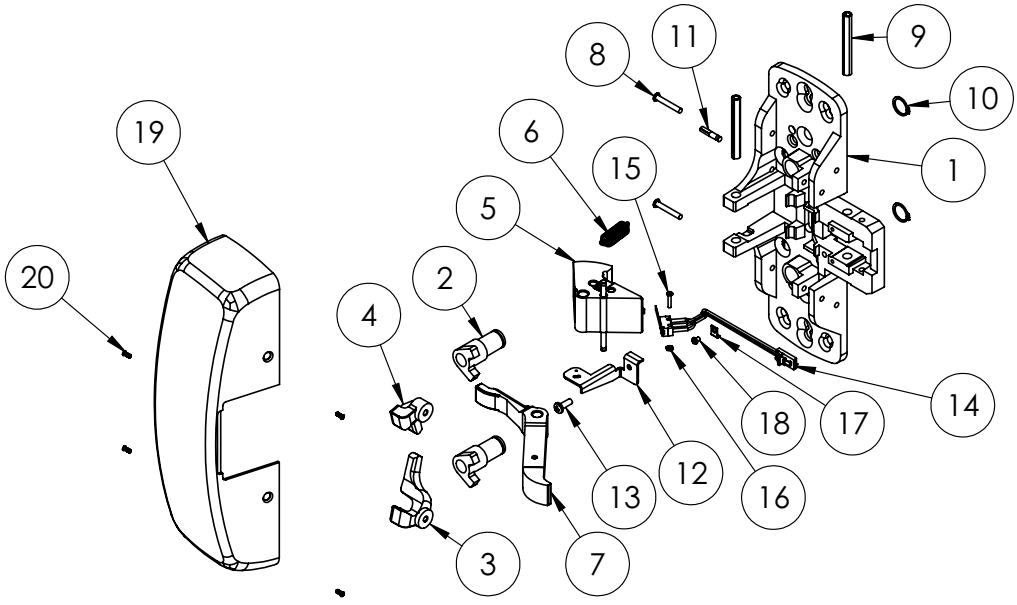
(WS-/53-)8804 (WS-/53-)8806 (WS-/53-)8810 (WS-/53-)8813
(WS-/53-)8815 (WS-/53-)8840 (WS-/53-)8843 (WS-/53-)8844
(WS-/53-)8846 (WS-/53-)8873 (WS-/53-)8874 (WS-/53-)8875
(WS-/53-)8876 (WS-/53-)8877 (WS-/53-)8878 (WS-/53-)8881
(WS-/53-)8882 (WS-/53-)8888

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
All functions	68-4261	LHRB/RHRB	Yes
WS- All functions		LHRB/RHRB	
53- All functions	68-6075	LHRB/RHRB	Yes
WS-53- All functions		LHRB/RHRB	

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1389	Chassis Blank (Std)	1	No
2		98-0018	Outside Cylinder Hub	2	Yes
3		68-1366	Lift Lever (RH)	1	Yes
4		68-1367	Lift Lever (LH)	1	Yes
5		68-4413	Standard Latchbolt (68-4261)	1	Yes
		68-7417	53- Standard Latchbolt (68-6075)	1	Yes
6		98-0028	Latchbolt Spring	1	Yes
7		68-1137	Lift Arm	1	Yes
8		98-0011	Latchbolt Lever Pivot Pin	2	Yes
9		01-4512	Spirol Pin	2	Yes
10		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
11		01-0008	Groove Pin	1	No
12		68-1685	Switch Bracket (53- Only)	1	Yes
13		01-1482	#2-56 X 1/8" Ph Pn Hd Machine Screw (53- Only)	1	Yes
14		52-4545	Switch Assembly (53- Only)	1	Yes
15		01-9446	#1-72 X 11/32" Ph Fl Hd Machine Screw (53- Only)	1	Yes
16		01-0909	Hex Machine Screw Nut (53- Only)	1	Yes
17		52-0310	Cable Clamp (53- Only)	1	Yes
18		01-1482	Cr-Phms #2-56 X 1/8" (53- Only)	1	Yes
19	N/A	68-0406	Cover[1]	1	Yes
20		68-3905	Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

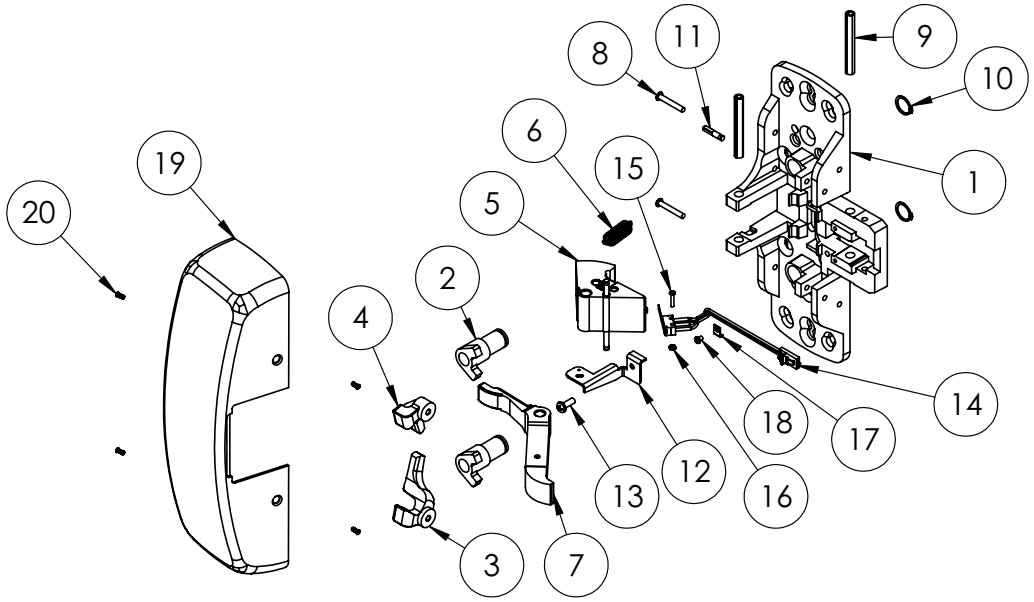
(12-/WS-/53)8804 (12-/WS-/53)8806 (12-/WS-/53)8810 (12-/WS-/53)8813
(12-/WS-/53)8815 (12-/WS-/53)8840 (12-/WS-/53)8843 (12-/WS-/53)8844
(12-/WS-/53)8846 (12-/WS-/53)8873 (12-/WS-/53)8874 (12-/WS-/53)8875
(12-/WS-/53)8876 (12-/WS-/53)8877 (12-/WS-/53)8878 (12-/WS-/53)8881
(12-/WS-/53)8882 (12-/WS-/53)8888

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12- All functions	68-4263	LHRB/RHRB	YES
WS-12- All functions		LHRB/RHRB	
12-53- All functions	68-6076	LHRB/RHRB	YES
WS-12-53- All functions		LHRB/RHRB	

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1378	Chassis Blank (12-)	1	No
2		98-0018	Outside Cylinder Hub	2	Yes
3		68-1366	Lift Lever (RH)	1	Yes
4		68-1367	Lift Lever (LH)	1	Yes
5		68-4414	Fire Rated Latchbolt (68-4263)	1	Yes
		68-7418	12-53- Standard Latchbolt (68-6076)	1	Yes
6		98-0028	Latchbolt Spring	1	Yes
7		68-1137	Lift Arm	1	Yes
8		98-0011	Latchbolt Lever Pivot Pin	2	Yes
9		01-4512	Spirol Pin	2	Yes
10		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
11		01-0008	Groove Pin	1	No
12		68-1685	Switch Bracket (53- Only)	1	Yes
13		01-1482	#2-56 Ph Pn Hd Machine Screw (53- Only)	1	Yes
14		52-4545	Switch Assembly (53- Only)	1	Yes
15		01-9446	#1-72 X 11/32" Ph Fl Hd Machine Screw (53- Only)	1	Yes
16		01-0909	Hex Machine Screw Nut (53- Only)	1	Yes
17		52-0310	Cable Clamp (53- Only)	1	Yes
18		01-1482	Cr-Phms #2-56 X 1/8" (53- Only)	1	Yes
19	N/A	68-0406	Cover[1]	1	Yes
20		68-3905	Cover Screw Pack (#8-32 X 5/16")[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

AL- AND GL- PREFIXES

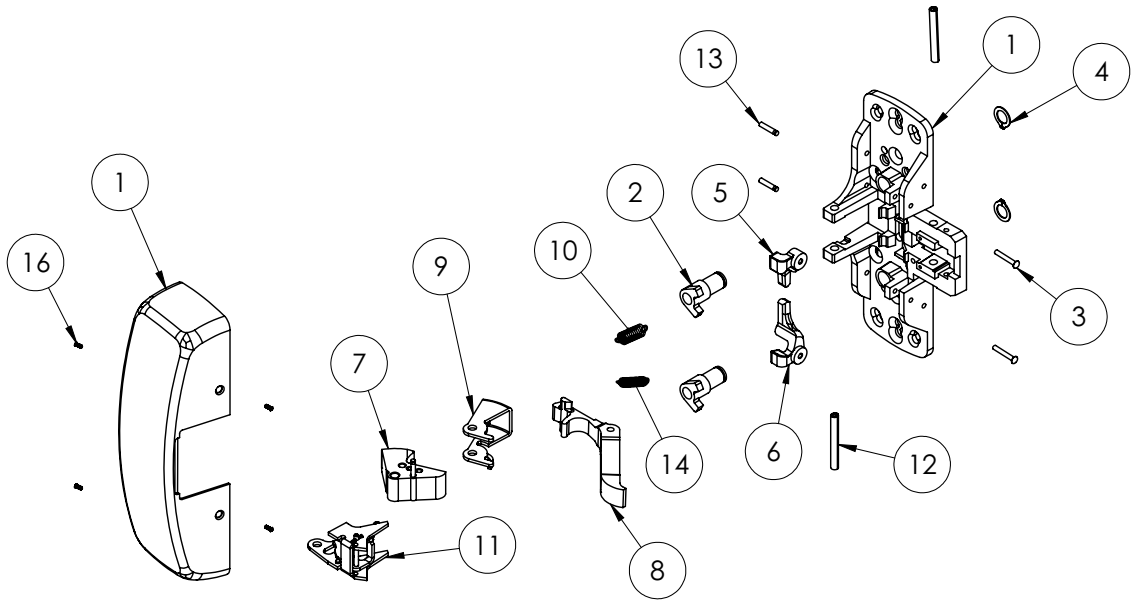
8804 8806 8810 8813 8815 8840
8843 8844 8846 8875 8876 8877
8878 8881 8882

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL- (All Functions Except 77,78,81, And 82)	68-4410	LHRB/RHRB	Yes
GL- (All Functions)		LHRB/RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1485	Chassis (Std)	1	No
2		98-0018	Outside Hub	2	Yes
3		98-0011	Latchbolt Lever Pin	2	Yes
4		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
5		68-1366	Lift Lever (RH)	1	Yes
6		68-1367	Lift Lever (LH)	1	Yes
7		68-4415	Guarded Latchbolt	1	Yes
8		68-1353	Lift Arm	1	Yes
9		68-1352	Guide	1	Yes
10		98-0028	Latchbolt Spring	1	Yes
11		68-4417	Guard Bracket Std	1	Yes
12		01-4512	Spirol Pin	2	Yes
13		01-0008	Groove Pin	2	No
14		68-1394	Guide Spring	1	Yes
15	N/A	68-1014	Cover[1]	1	Yes
16		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

AL- AND GL- PREFIXES

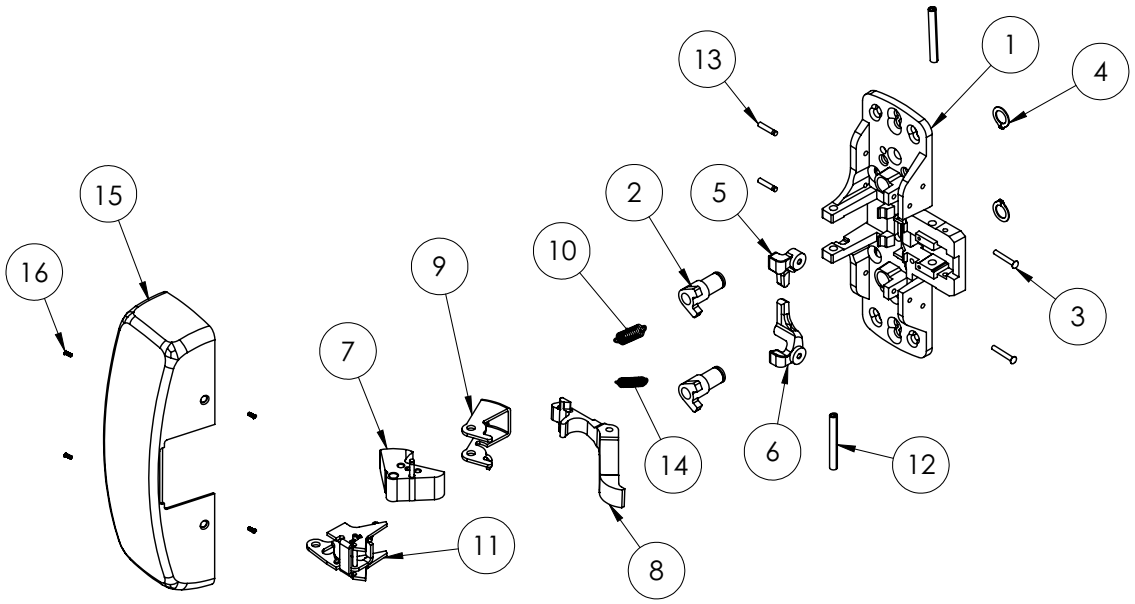
12-8804 12-8806 12-8810 12-8813
12-8815 12-8840 12-8843 12-8844
12-8846 12-8875 12-8876 12-8877
12-8878 12-8881 12-8882

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-AL- (All Functions Except 77,78,81,82)	68-4411	LHRB/RHRB	Yes
12-GL- (All Functions)			

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1378	Chassis (12-)	1	No
2		98-0018	Outside Hub	2	Yes
3		98-0011	Latchbolt Lever Pin	2	Yes
4		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
5		68-1366	Lift Lever (Rh)	1	Yes
6		68-1367	Lift Lever (Lh)	1	Yes
7		68-4415	Guarded Latchbolt	1	Yes
8		68-1353	Lift Arm	1	Yes
9		68-1352	Guide	1	Yes
10		98-0028	Latchbolt Spring	1	Yes
11		68-4417	Guard Bracket Std	1	No
12		01-4512	Spirol Pin	2	Yes
13		01-0008	Groove Pin	2	No
14		68-1394	Guide Spring	1	Yes
15	N/A	68-1014	Cover[1]	1	Yes
16		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

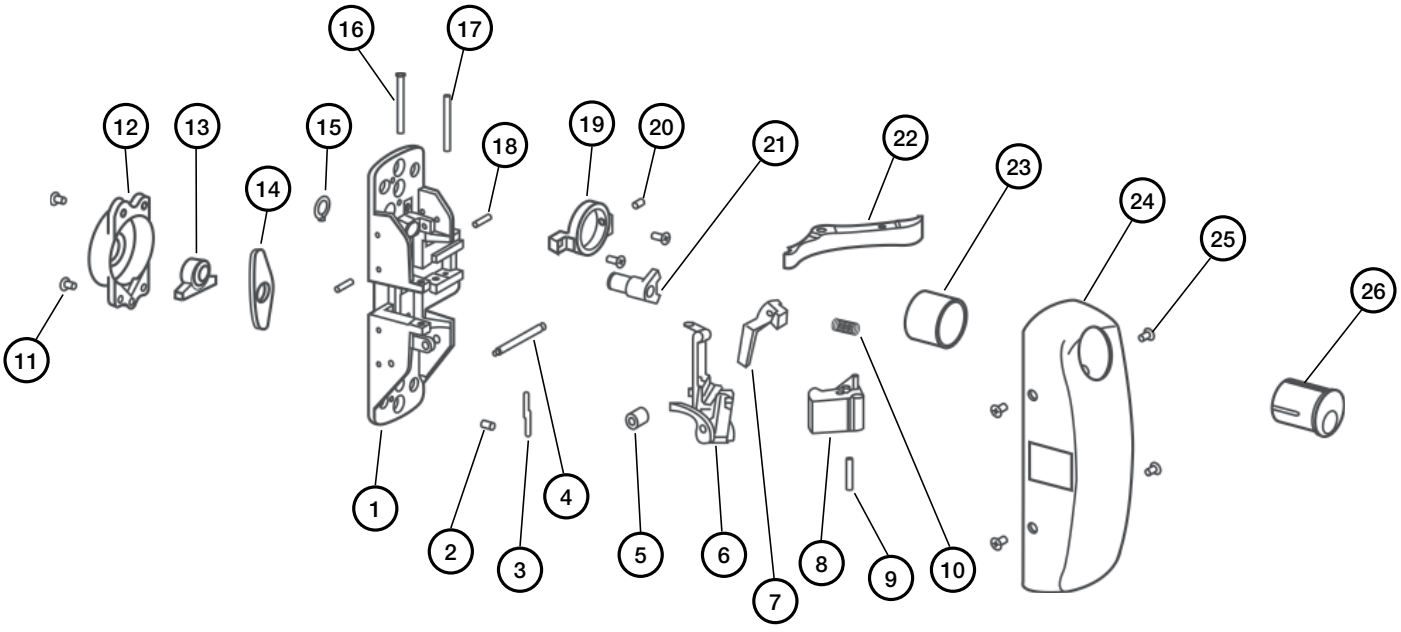
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	68-0408	Chassis Assembly	1	No
2	01-0008	Groove Pin	1	No
3	97-0050	Spring Knob Return	1	Yes
4	68-0271	Pivot Pin Knob Lever	1	Yes
5	68-0273	Bushing Knob Lever	1	Yes
6	68-4236	Knob Lever Assy (LHRB)	1	Yes
	68-4235	Knob Lever Assy (RHRB)	1	Yes
7	68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
	68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
8	98-2034	Latchbolt Assy	1	Yes
9	97-0040	Bushing Latchbolt	1	Yes
10	98-0028	Spring Latchbolt	1	Yes
11	01-3384	Screw 8-32 x 5/16	4	Yes
12	68-0367	Knob Hub Cover	1	Yes
13	97-0042	Knob Hub	1	Yes
14	97-0043	Knob Hub Retainer	1	Yes
15	01-0005	Retaining Ring	1	Yes
16	01-0013	Screw Latchbolt Pivot	1	Yes

Item	Part No.	Description	Qty.	Sellable
17	01-4512	Pivot Pin Left Arm	1	Yes
18	98-0011	Pivot Pin Latchbolt Lever	1	Yes
19	98-0020	Inside Cylinder Retainer	1	Yes
20	01-1095	Set Screw #8-32 x 1/4 Cup Point	1	Yes
21	98-0018	Outside Cylinder Hub	1	Yes
22	68-0241	Lift Arm	1	Yes
23	98-0021	Blocking Ring[1]	1	Yes
24	68-0408	Cover (LHRB)[1]	1	Yes
	68-0409	Cover (RHRB)[1]		
25	68-3908	Cover Screw Pack[1]	1	Yes
—	68-2143	Screw Pack	1	Yes
26	—	Cylinder[1,3]	1	Yes
—	649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

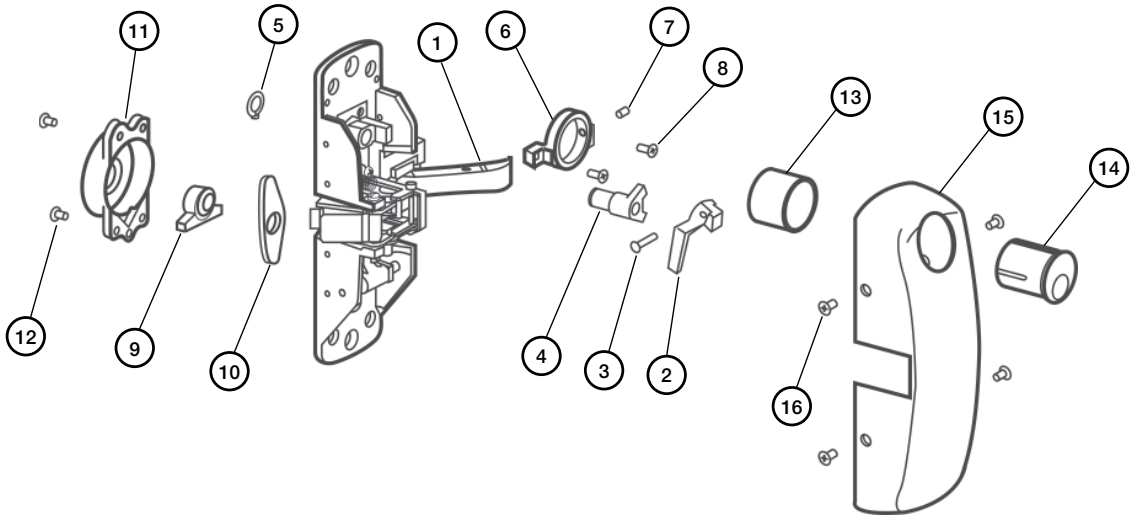
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8816	68-4075	LHRB	Yes
AL-/GL-8816	68-4076	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1015	Chassis	1	No
2		68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
		68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
3		98-0011	Latchbolt Lever Pivot Pin	1	Yes
4		98-0018	Outside Cylinder Hub	1	Yes
5		01-0005	Retaining Ring	1	Yes
6		98-0020	Inside Cylinder Retainer	1	Yes
7		01-1095	Cylinder Set Screw	1	Yes
8		01-1146	Machine Screw (8-32 x 5/16)	2	Yes
9		97-0042	Knob Hub	1	Yes
10		97-0043	Knob Hub Retainer	1	Yes
11		68-0367	Knob Hub Cover	1	Yes
12		01-3384	Machine Screw (8-32 x 3/8)	2	Yes
13	N/A	98-0021	Blocking Ring[1]	1	Yes
14		-	Cylinder[1,3]	1	Yes
15		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
16		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

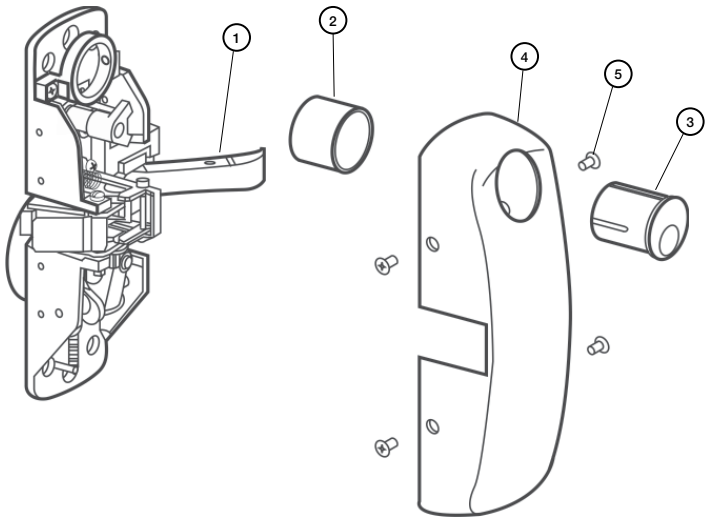
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8816	68-4077	LHRB	Yes
	68-4078	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4077	Chassis Assembly (LHRB)	1	Yes
	N/A	68-4078	Chassis Assembly (RHRB)	1	Yes
2		98-0021	Blocking Ring[1]	1	Yes
3		—	Cylinder[1,2]	1	Yes
4		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

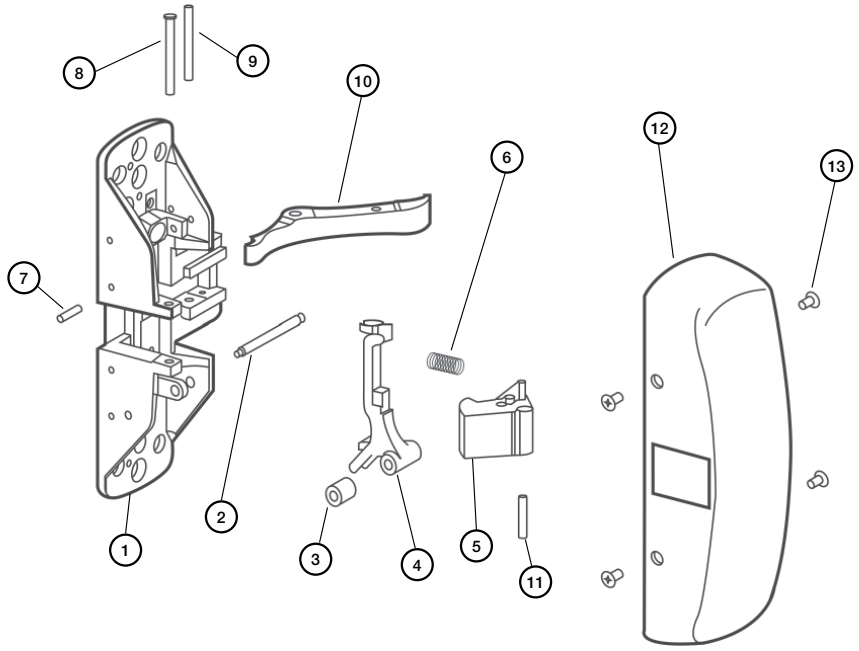
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8828	68-2106	LHRB	Yes
	68-2107	RHRB	

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis (LHRB)	1	No
		—	Chassis (RHRB)	1	No
2		68-0271	Pivot Pin Thumb Lever	1	Yes
3		68-0273	Bushing Thumb Lever	1	Yes
4		68-0260	Thumb Piece Lever (LHRB)	1	Yes
		68-0261	Thumb Piece Lever (RHRB)	1	Yes
5		98-2034	Latchbolt Assy	1	Yes
6		98-0028	Spring Latchbolt	1	Yes
7		01-0008	Groove Pin	1	No
8		01-0013	Screw Latchbolt Pivot	1	Yes
9		01-4512	Pivot Pin Lift Arm	1	Yes
10		68-0241	Lift Arm	1	Yes
11		97-0040	Bushing Latchbolt	1	Yes
12	N/A	68-0406	Cover[1]	1	Yes
13		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

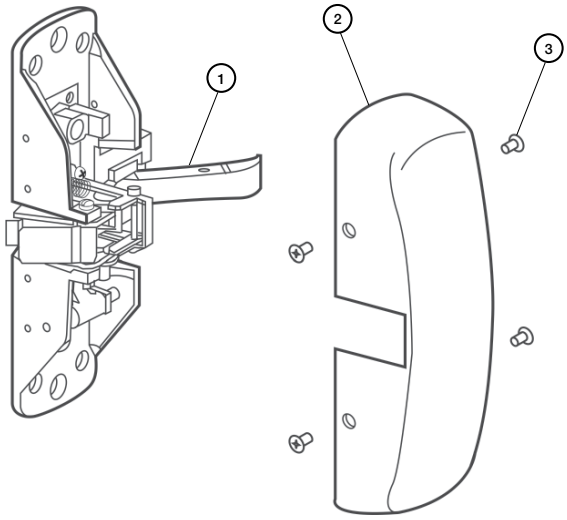
ASSA ABLOY, the global leader in door opening solutions

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL- GL-	68-4080	LHRB	Yes
	68-4081	RHRB	
12- GL-	68-4082	LHRB	
	68-4083	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4080	Chassis Assembly STD LHRB	1	Yes
		68-4081	Chassis Assembly STD RHRB	1	Yes
		68-4082	Chassis Assembly 12- LHRB	1	Yes
		68-4083	Chassis Assembly 12- RHRB	1	Yes
2	N/A	68-1014	Cover[1]	1	Yes
3		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack STD	1	Yes
		68-2165	Screw Pack 12	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

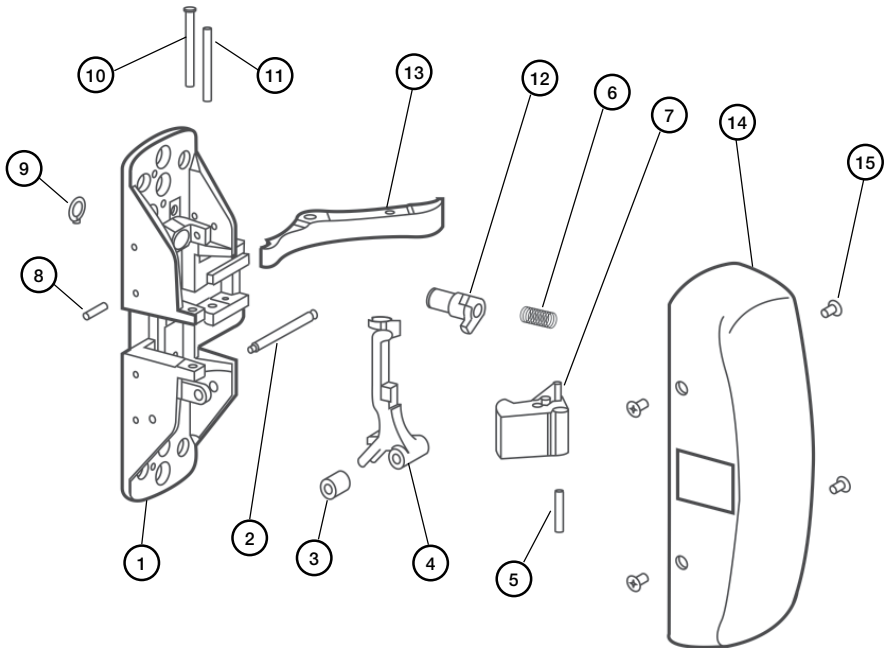
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8863	68-2109	LHRB	Yes
8863	68-2110	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis Assembly (LHRB)	1	No
		—	Chassis Assembly (RHRB)	1	No
2		68-0271	Pivot Pin Thumb Lever	1	Yes
3		68-0273	Bushing Thumb Lever	1	Yes
4		68-0260	Thumb Piece Lever LHRB	1	Yes
		68-0261	Thumb Piece Lever RHRB	1	No
5		97-0040	Bushing Latchbolt	1	Yes
6		98-0028	Spring Latchbolt	1	Yes
7		98-2034	Latchbolt Assy	1	Yes
8		01-0008	Groove Pin	1	No
9		01-0005	Retaining Ring	1	Yes
10		01-0013	Screw Latchbolt Pivot	1	Yes
11		01-4512	Pivot Pin Lift Arm	1	Yes
12		98-0018	Outside Cylinder Hub	1	Yes
13		68-0241	Lift Arm	1	Yes
14	N/A	68-0406	Cover[1]	1	No
15		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

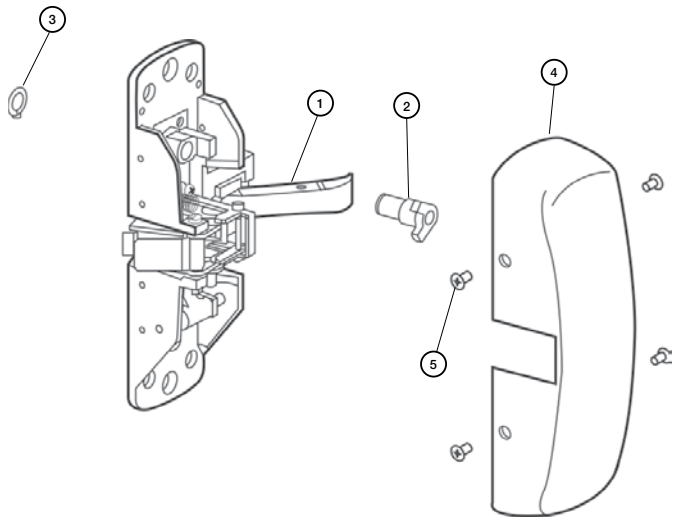
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8863	68-4097	LHRB	Yes
AL-/GL-8863	68-4098	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above		Chassis	1	No
2		98-0018	Outside Cylinder Hub	1	Yes
3		01-0005	Retaining Ring	1	Yes
4	N/A	68-1014	Cover[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

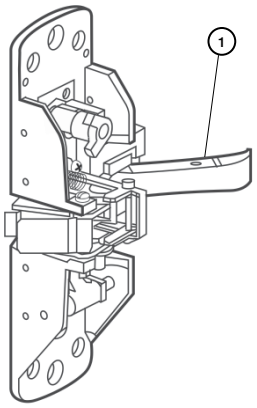
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

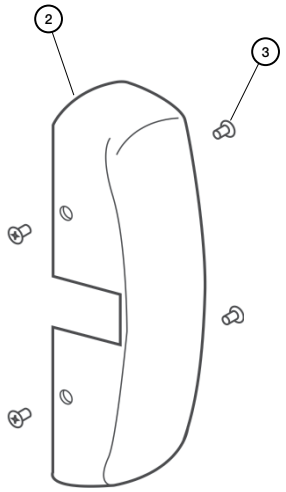
SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8863	68-4099	LHRB	Yes
AL-/GL-8863	68-4100	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4099	Chassis Assembly (LHRB)	1	Yes
		68-4100	Chassis Assembly (RHRB)	1	Yes
2	N/A	68-1014	Cover[1]	1	Yes
3		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish





A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

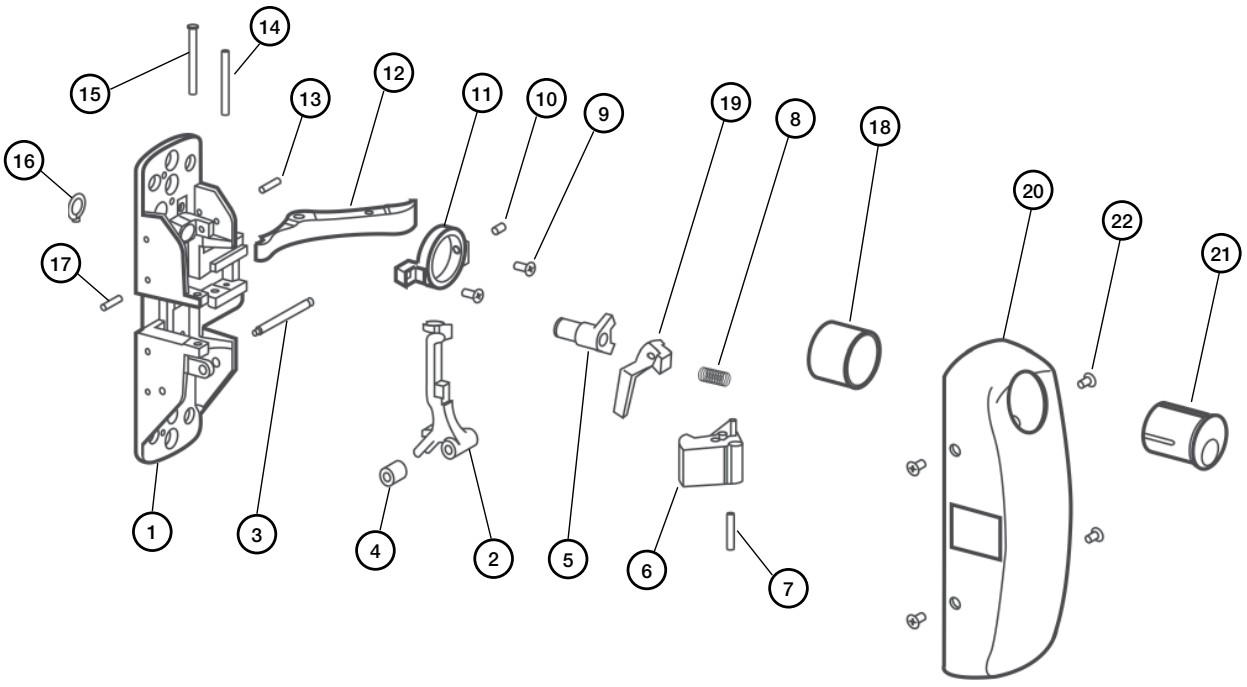
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	-	Chassis Assembly	1	No
2	68-0260	Thumb Piece Lever LHRB	1	Yes
	68-0261	Thumb Piece Lever RHRB	1	Yes
3	68-0271	Pivot Pin	1	Yes
4	68-0273	Bushing	1	Yes
5	98-0018	Outside Cylinder Hub	1	Yes
6	98-2034	Latchbolt	1	Yes
7	97-0040	Bushing, Latchbolt	1	Yes
8	97-0028	Spring, Latchbolt	1	Yes
9	01-3384	Screw #8-32 x 5/16	2	Yes
10	01-1095	Set Screw	1	Yes
11	98-0020	Inside Cylinder Retainer	1	Yes
12	68-0241	Lift Arm	1	Yes
13	98-0011	Pivot Pin (Lift Lever)	1	Yes
14	01-4512	Pivot Pin (Lift Arm)	1	Yes

Item	Part No.	Description	Qty.	Sellable
15	01-0013	Latchbolt Screw	1	Yes
16	01-0005	Retaining Ring	1	Yes
17	01-0008	Groove Pin	1	No
18	98-0021	Blocking Ring[1]	1	Yes
19	68-0237	Lift Lever LHRB	1	Yes
	68-0238	Lift Lever RHRB	1	Yes
20	68-0408	Cover[1]	1	Yes
	68-0409	Cover[1]	1	Yes
21	-	Inside Cylinder[1,2]	1	Yes
22	68-3908	Cover Screw Pack[1]	1	Yes
Not Shown	68-2143	Screw Pack	1	Yes
	649	Strike Pack[1]	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

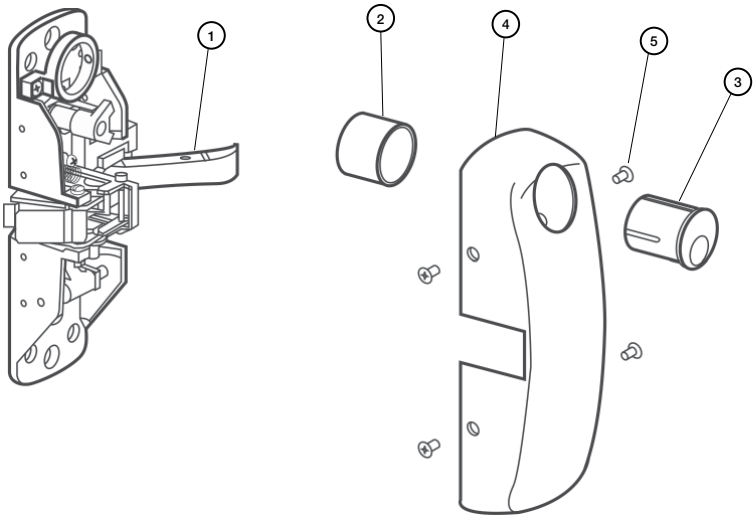
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL/12-8866	68-4104	LHRB	Yes
AL-/GL/12-8866	68-4105	RHRB	

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis Assembly (LHRB)	1	Yes
		—	Chassis Assembly (RHRB)	1	Yes
2	N/A	98-0021	Blocking Ring[1]	1	Yes
3		68-4411	Cylinder[1,2]	1	Yes
4		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

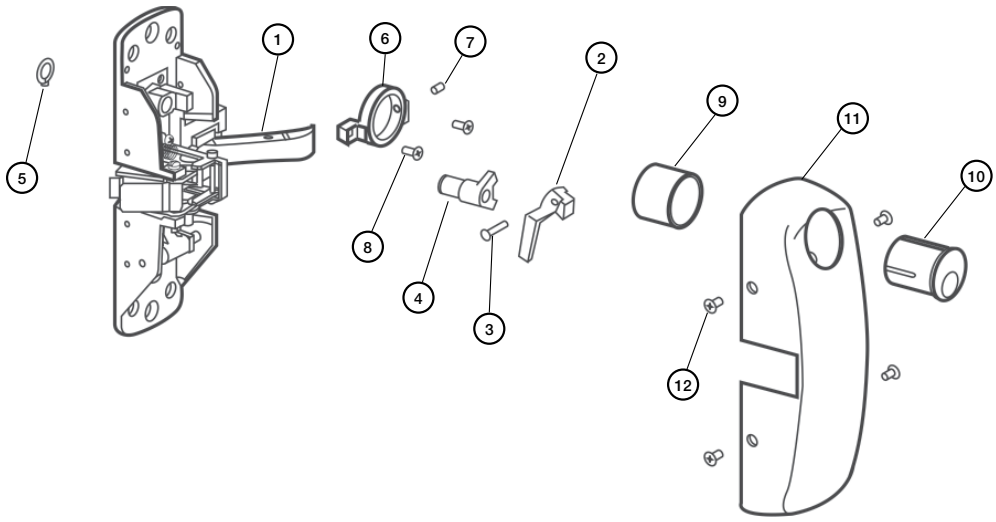
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8866	68-A102	LHRB	Yes
AL-/GL-8866	68-A103	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	-	Chassis Assembly	1	No
2		68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
		68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
3		98-0011	Latchbolt Lever Pivot Pin	1	Yes
4		98-0018	Outside Cylinder Hub	1	Yes
5		01-0005	Retaining Ring	1	Yes
6		98-0020	Inside Cylinder Retainer	1	Yes
7		01-1095	Cylinder Set Screw	1	Yes
8		01-1146	Machine Screw (8-32 x 5/16)	2	Yes
9	N/A	98-0021	Blocking Ring *	1	Yes
10		-	Cylinder[1,3]	1	Yes
11		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
12		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

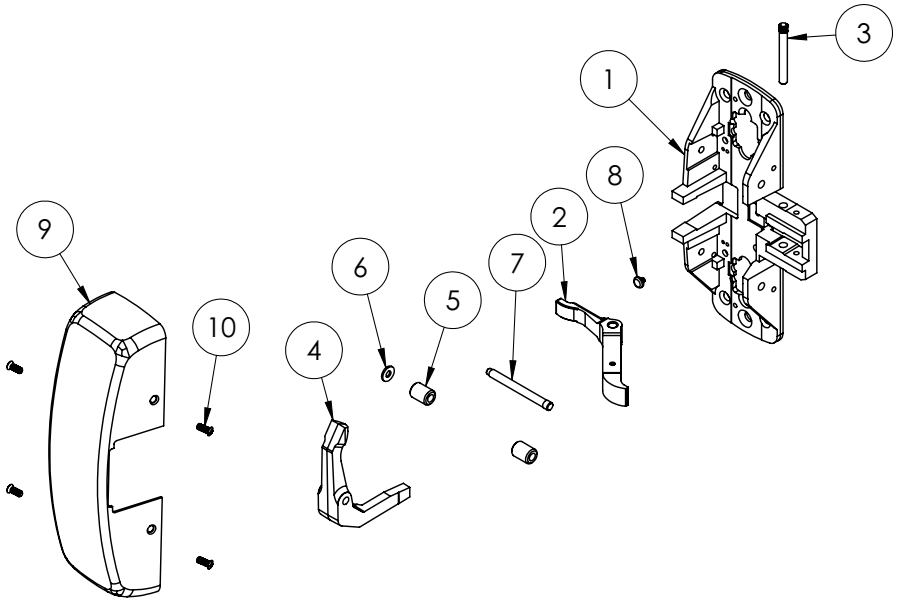
(12-)8904 (12-)8910 (12-)8913
(12-)8915 (12-)8928 (12-)8943
(12-)8944 (12-)8963 (12-)8970
(12-)8971 (12-)8975 (12-)8976

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-) (All Functions Except 16 & 66)	68-2172	LHRB	Yes
	68-2173	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-0339	Chassis	1	No
2		68-1137	Lift Arm	1	Yes
3		68-0239	Pivot Pin	1	Yes
4		68-0337	Left Hand Lift Lever	1	Yes
		68-0338	Right Hand Lift Lever	1	Yes
5		68-0273	Bushing	2	Yes
6		01-9370	Washer	1	Yes
7		68-0271	Pivot Pin (63 Function)	1	Yes
8		68-1294	Stop Pin	1	No
9	N/A	68-0407	Cover[1]	1	Yes
10		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2172 (LHRB)	900 Series Mortise Assembly[1,2,3]	1	Yes
		68-2173 (RHRB)		1	Yes
		68-2143	Screw Pack Standard	1	Yes
		68-2165	Screw Pack (12-)	1	Yes
		C908	Strike Pack LHRB 1 3/4" (C908)[1,3]	1	Yes
		C908	Strike Pack RHRB 1 3/4" (C908)[1,3]	1	Yes

1. Specify finish
2. Specify function
3. Specify hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

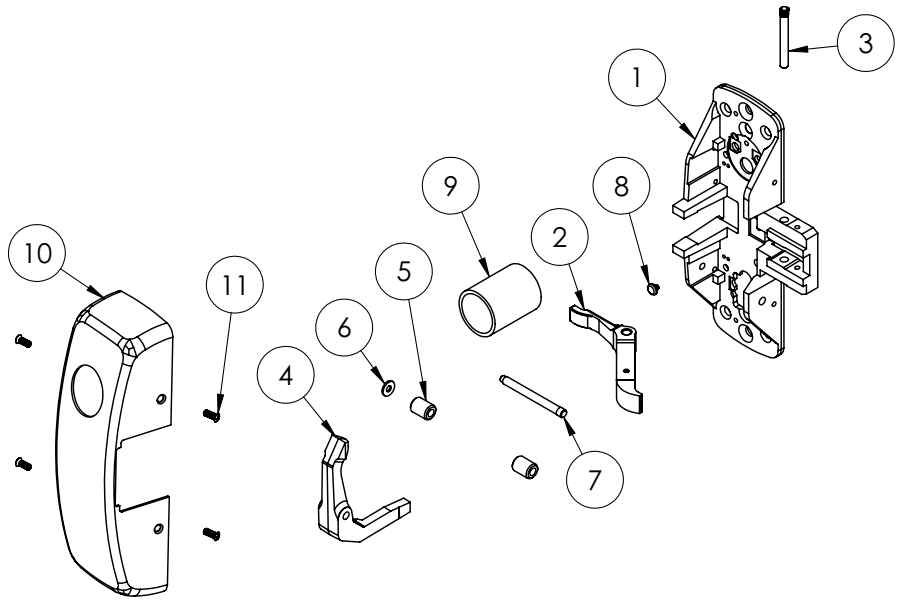
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-)	68-2213	LHRB	Yes
	68-2214	RHRB	Yes

Item	Part No.	Description	Qty	Sellable
1	68-0341	Chassis RHRB	1	No
	68-0342	Chassis LHRB	1	No
2	68-1137	Lift Arm	1	Yes
3	68-0239	Pivot Pin	1	Yes
4	68-0337	Left Hand Lift Lever	1	Yes
	68-0338	Right Hand Lift Lever	1	Yes
5	68-0273	Bushing	2	Yes
6	01-9370	Washer	1	Yes
7	68-0271	Pivot Pin (63 Function)	1	Yes
8	68-1294	Stop Pin	1	No
9	99-0007	Cylinder Blocking Ring[1]	1	Yes
Not Shown	13-0085	Locking Tail	1	Yes
	13-0080	Cylinder Barrel Retainer	1	Yes
	—	Cylinder Assembly[2]	1	Yes
	13-0074	Connecting Screw	2	Yes
10	68-0410	Cover LHRB[1]	1	Yes
	68-0411	Cover RHRB[1]	1	Yes
11	68-3905	Cover Screw Pack[1]	1	Yes
Not Shown	916	Mortise Assy 16 Funtion[1,3]	1	Yes
	966	Mortise Assy 66 Function[1,3]	1	Yes
	68-2143	Screw Pack Standard	1	Yes
	68-2165	Screw Pack (12-)	1	Yes
	C908	Strike Pack LHRB (C908)[3]	1	Yes
	C908	Strike Pack RHRB (C908)[3]	1	Yes

1. Specify finish
2. Specify function
3. Specify hand



A8231 12/17

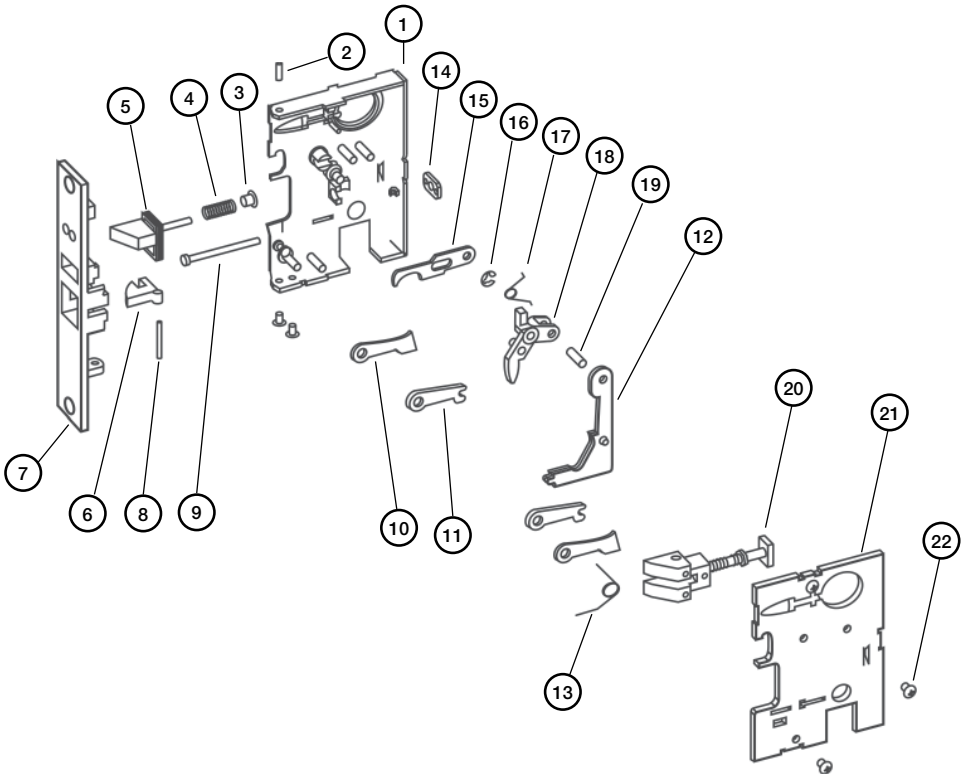
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-0078	Cylinder Set Screw	1	Yes
10	99-0076	Slide Spacer	2	Yes
11	99-0058	Slide Guide	2	Yes
12	99-2059	Lever Slide Assembly	1	Yes

Item	Part No.	Description	Qty.	Sellable
13	99-0061	Spring Thumbpiece Lever	1	No
14	99-0236	Cylinder Screw Support	1	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	01-0098	Retaining Ring	1	Yes
17	99-0063	Spring Guard Bolt Lver	1	Yes
18	99-2389	Latchbolt Lever Assembly	1	Yes
19	99-0212	Pivot Pin Lever Slide	1	Yes
20	99-2247	Latchbolt Assembly	1	Yes
21	99-2361	Cap Assembly	1	No
22	01-1142	Case Screw #8-32 x 1/4	5	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish

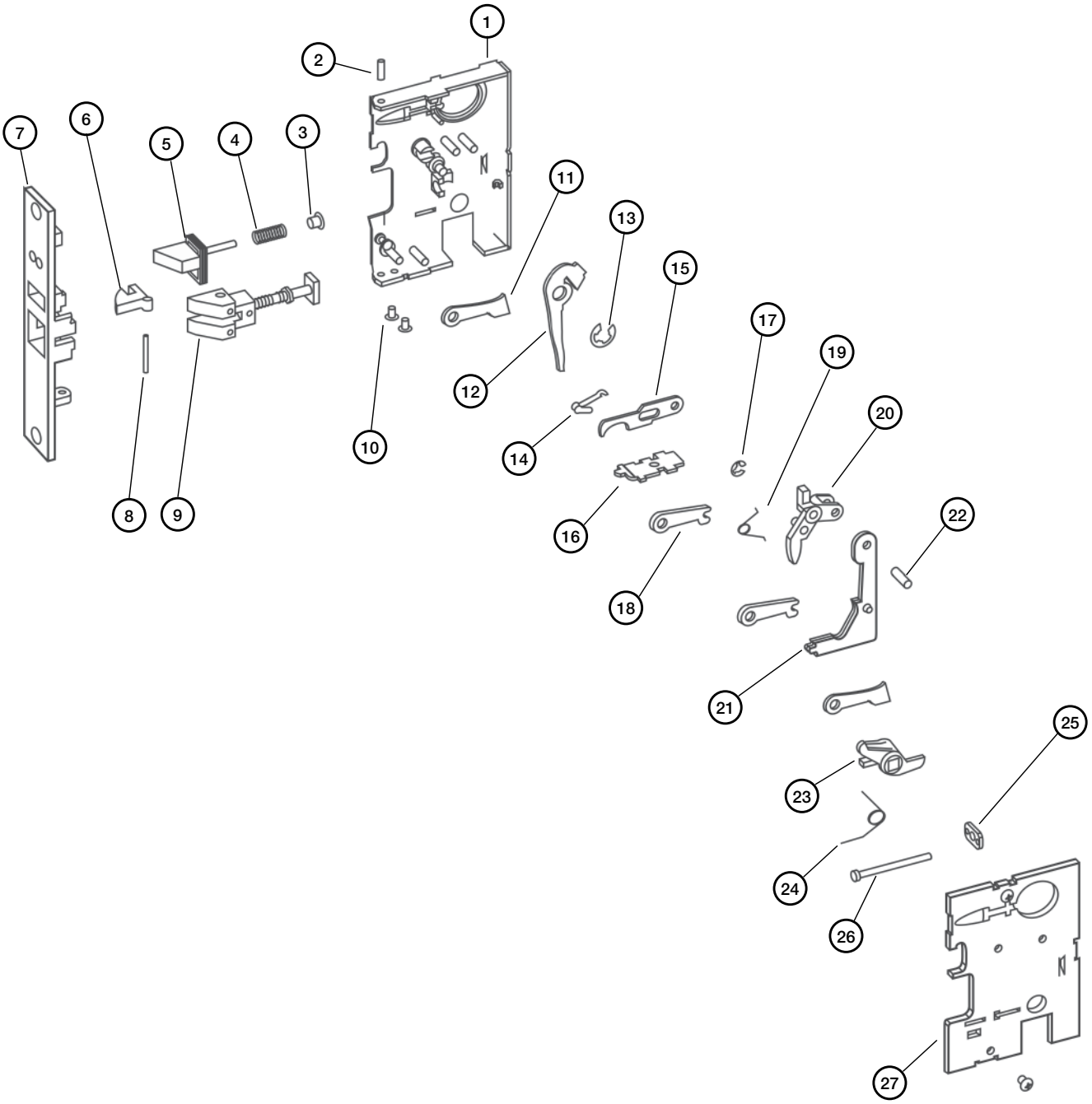
Notes:

- Items 5 and 15 to be sold as a set only.
- For 8313 x ET or 8913 x ET, use 915 Mortise Assembly.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No
-	68-2597	Bridge Rectifier Pack[2]	1	Yes

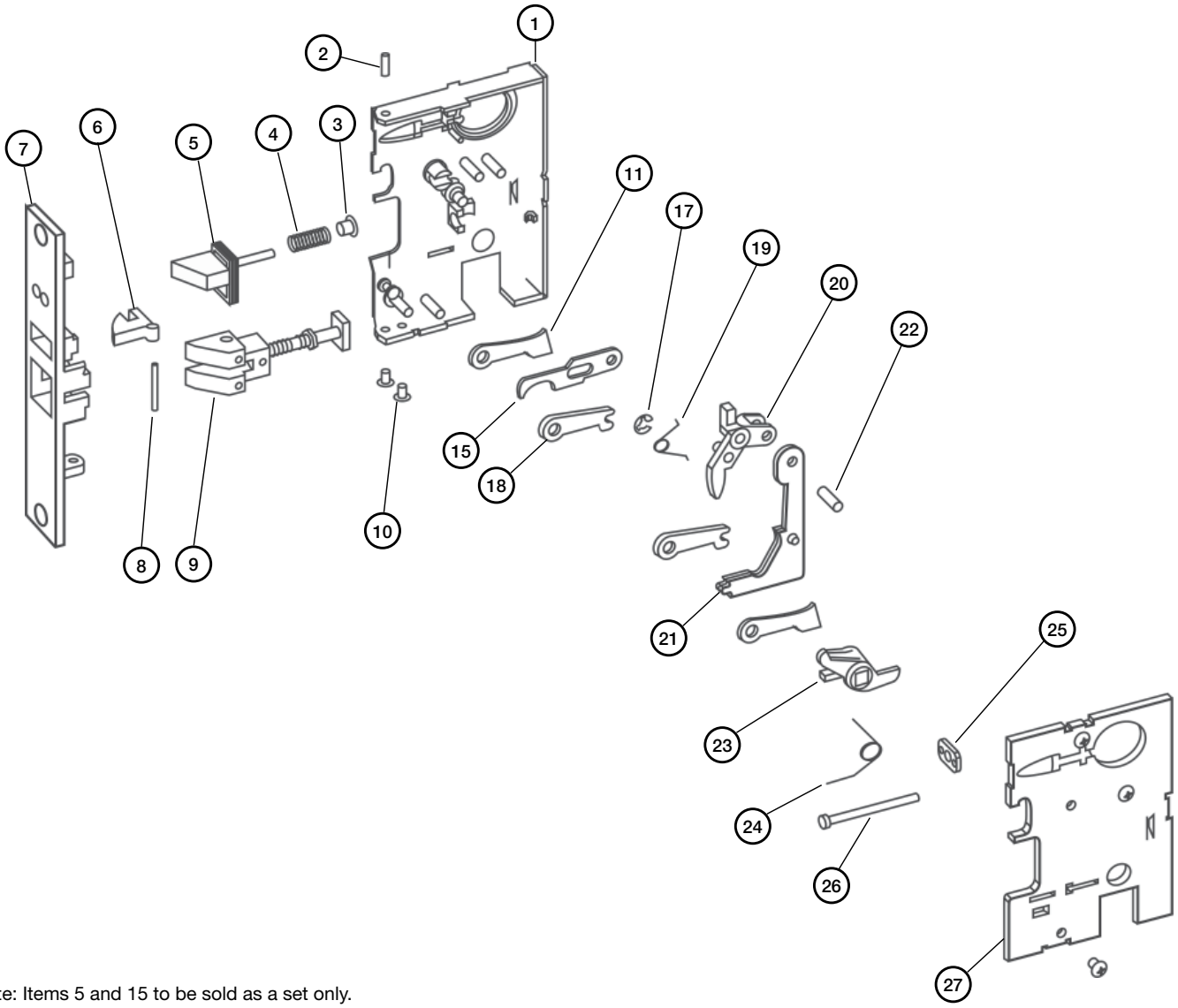
1. Specify finish
2. Use with 975 and 976 only

Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

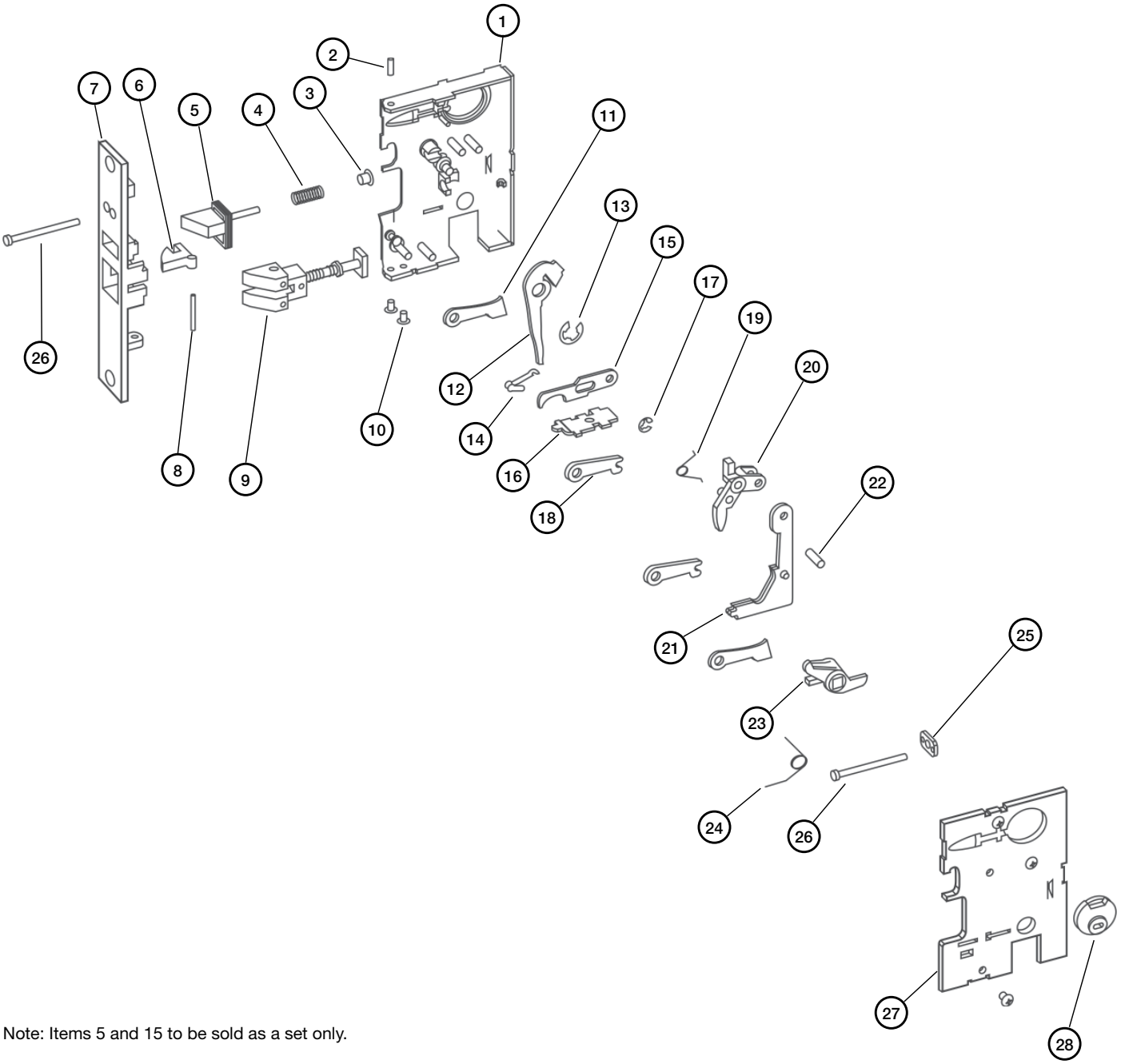
Item	Part No.	Description	Qty.	Sellable
1	99-2352	Case Assy LHRB	1	No
	99-2351	Case Assy RHRB		
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0226	Front LHRB[1]	1	No
	99-0227	Front RHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2387	Latchbolt Lever Assembly LHRB	1	Yes
	99-2388	Latchbolt Lever Assembly RHRB	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	2	Yes
27	99-2361	Cap Assembly LHRB	1	No
	99-2362	Cap Assembly RHRB	1	No
28	13-2162	Cylinder Attachment	1	Yes

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

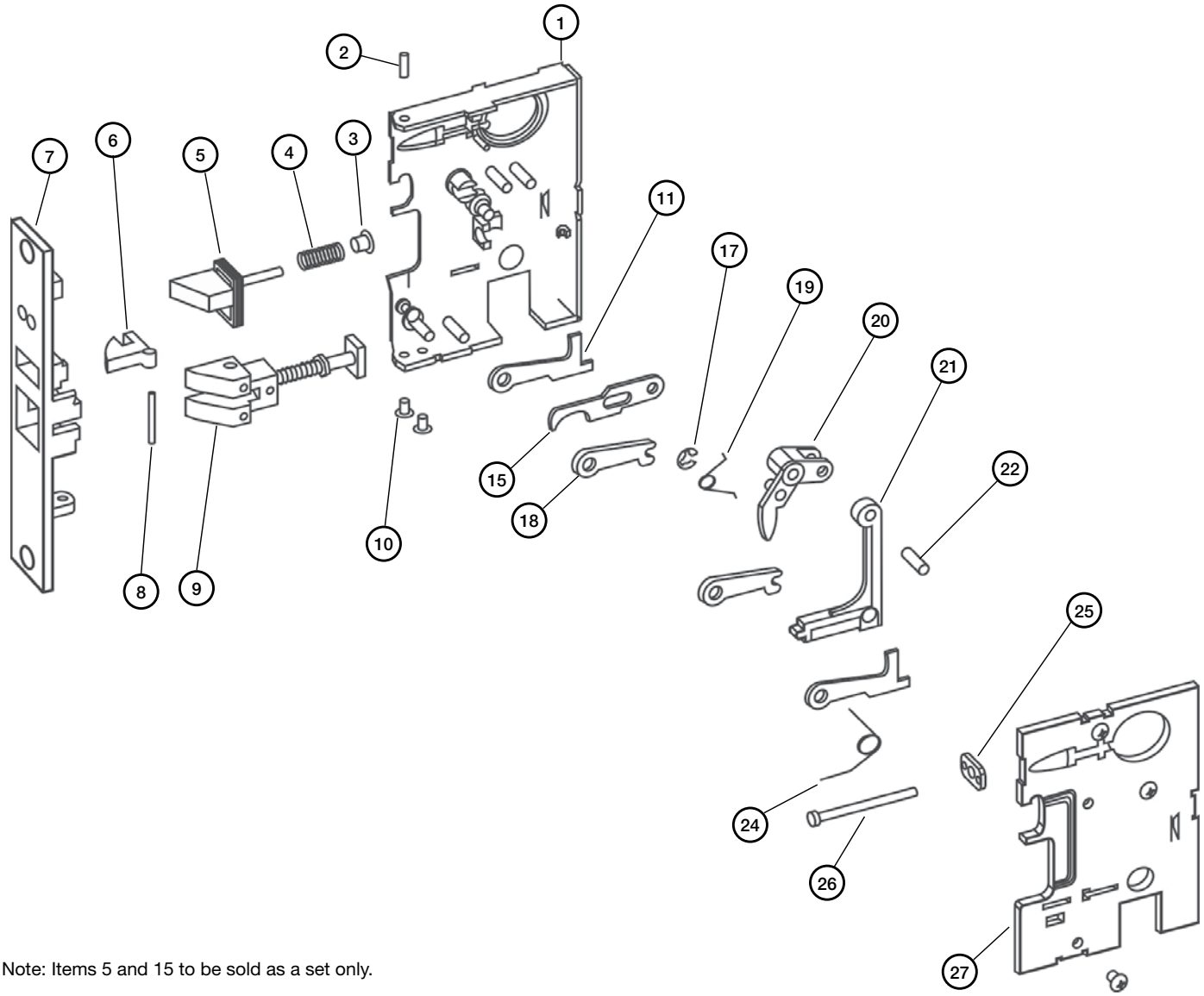
Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

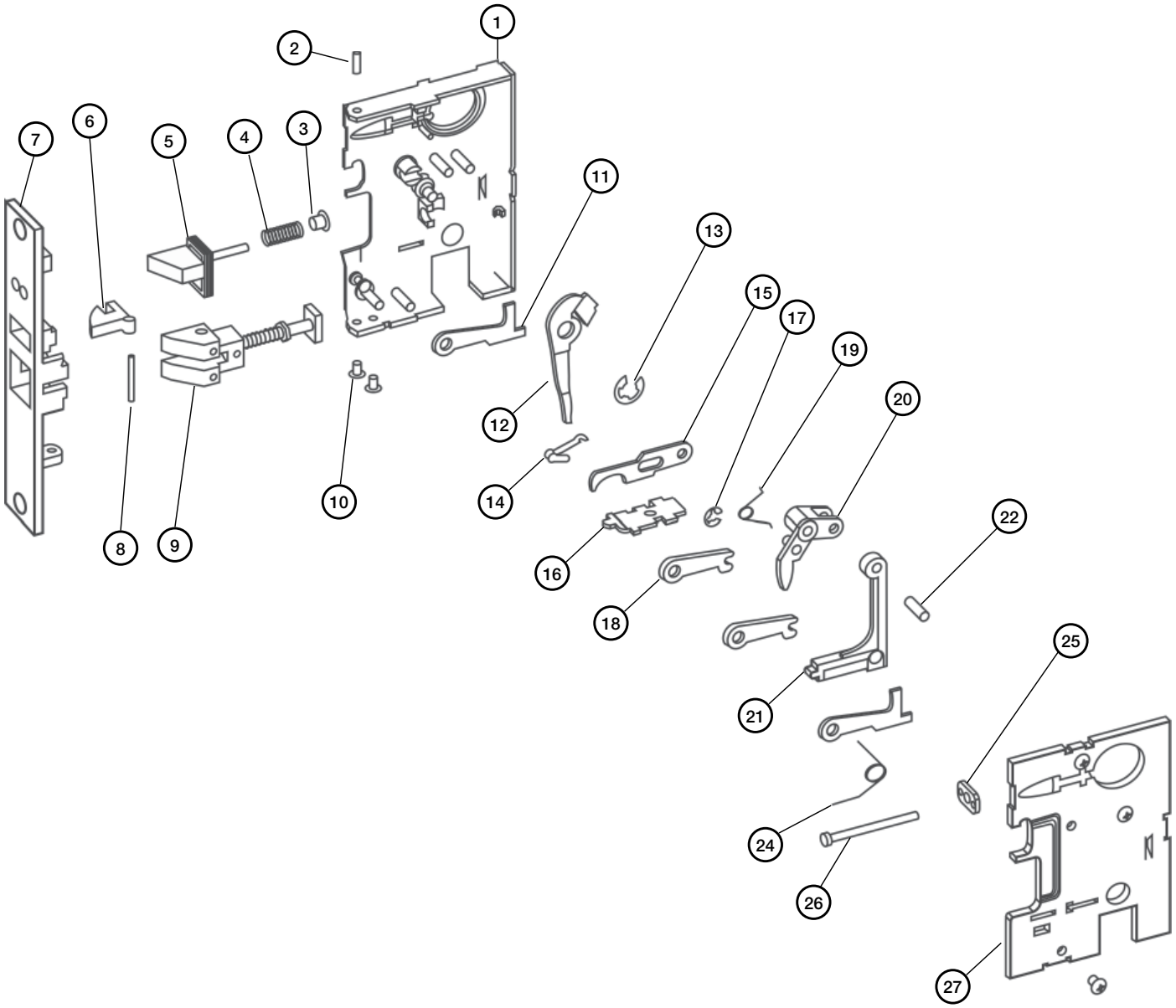
Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy RHRB	1	No
	99-2352	Case Assy LHRB	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

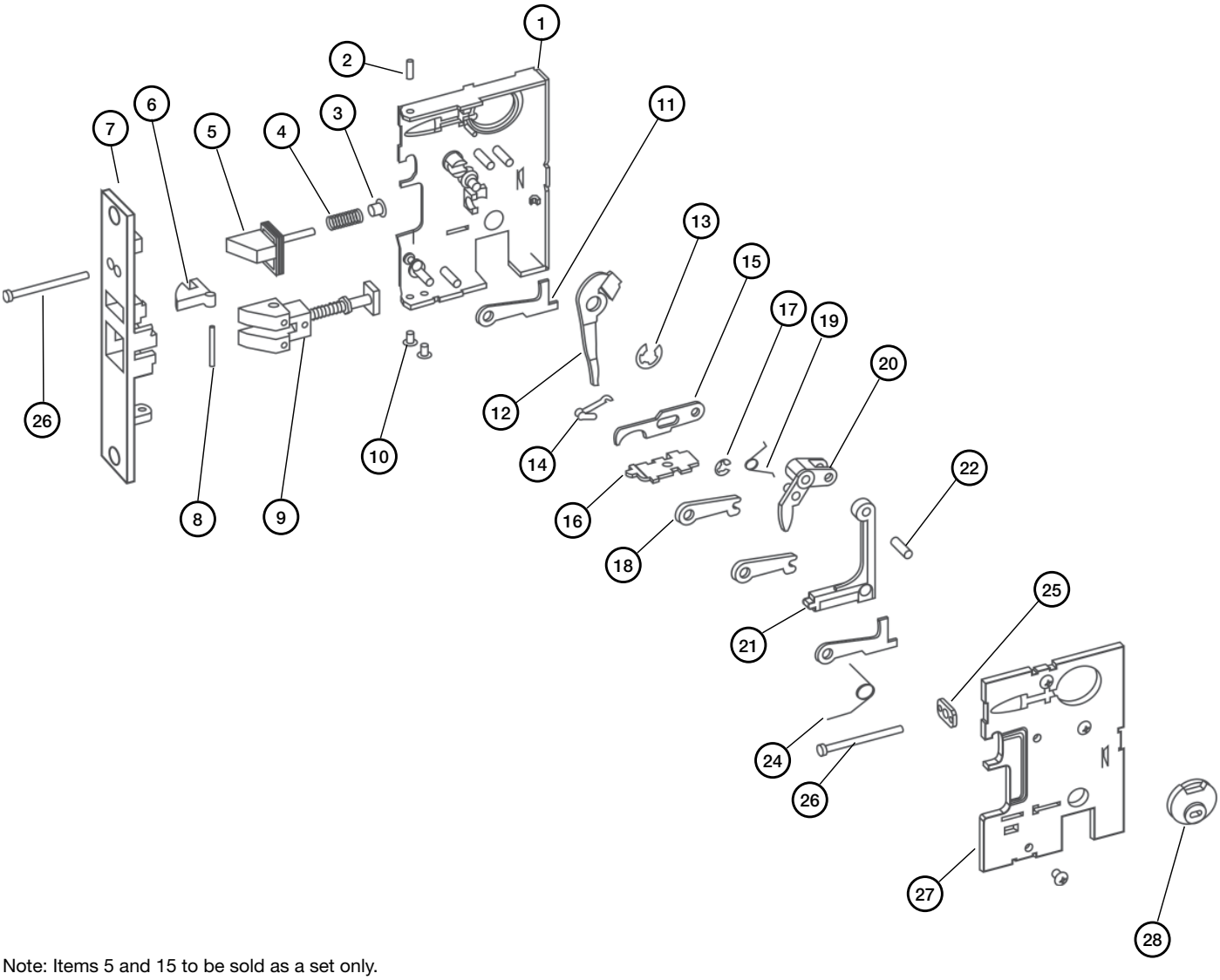
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	99-2352	Case Assy LHRB	1	No
	99-2351	Case Assy RHRB	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2387	Latchbolt Lever Assembly LHRB	1	Yes
	99-2388	Latchbolt Lever Assembly RHRB	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly LHRB	1	No
	99-2362	Cap Assembly RHRB	1	No
28	13-2162	Cylinder Attachment	1	Yes

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Assembly No.	Description	Option	Sellable
68-2702	Wide Stile E Rail Assembly*	(12-) Fire Rated	Yes
68-2703	Wide Stile F Rail Assembly*		Yes
68-2704	Wide Stile G Rail Assembly*		Yes
68-2705	Wide Stile J Rail Assembly*		Yes
68-2724	Narrow Stile E Rail Assembly*		Yes
68-2725	Narrow Stile F Rail Assembly*		Yes
68-2726	Narrow Stile G Rail Assembly*		Yes
68-2727	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		68-0950	Mounting Rail Wide(E)*	1	Yes
		68-0952	Mounting Rail Wide(F)*		Yes
		68-0948	Mounting Rail Wide(J)*		Yes
		68-0949	Mounting Rail Wide(G)*		Yes
		68-0958	Mounting Rail Narrow(E)*		Yes
		68-0955	Mounting Rail Narrow(F)*		Yes
		68-0956	Mounting Rail Narrow(J)*		Yes
		68-0957	Mounting Rail Narrow(G)*		Yes
3		01-1236	#6-32x 3/8" PH FL U'Cut	4	Yes
4		68-0943	Bracket	2	Yes
5		68-0945	Pivot Pin	2	Yes
6		01-0098	Retainer Ring	2	Yes
7		68-0229	Pivot Pin, Push Rail*	2	Yes
8		68-0236	Spring, Rail Arm	2	Yes
9		68-3609	Connecting Arm Assembly	2	Yes
10		68-0615	Push Rail (E)*	1	Yes
		68-0618	Push Rail (F)*		Yes
		68-0616	Push Rail (J)*		Yes
		68-0617	Push Rail (G)*		Yes
11		809	TouchPad Assembly	1	Yes
12		01-4537	Standard Hole Plug	1	Yes

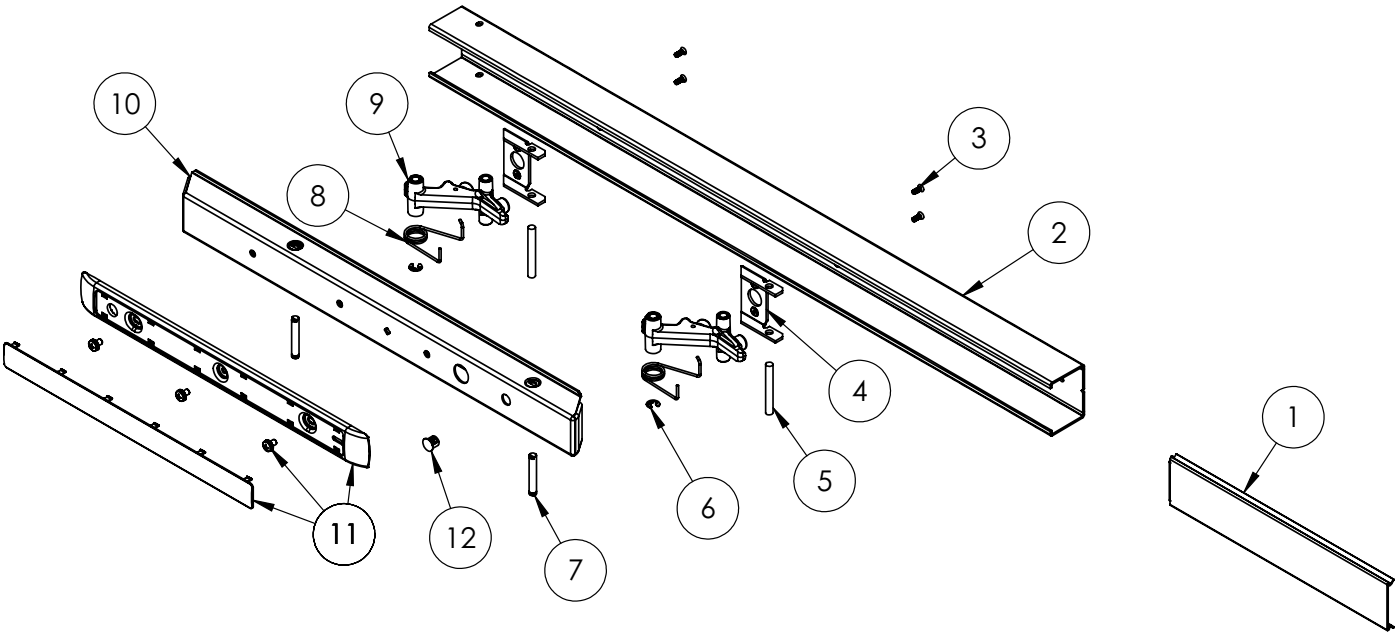
*Specify Finish

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-2703 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Assembly No.	Description	Option	Sellable
68-5542	Wide Stile E Rail Assembly*	(12-56-) (56-)	Yes
68-3212	Wide Stile F Rail Assembly*		Yes
68-3211	Wide Stile G Rail Assembly*		Yes
68-3213	Wide Stile J Rail Assembly*		Yes
68-5578	Narrow Stile E Rail Assembly*		Yes
68-3217	Narrow Stile F Rail Assembly*		Yes
68-3216	Narrow Stile G Rail Assembly*		Yes
68-3218	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		68-0950	Mounting Rail Wide(E)*	1	Yes
		68-0952	Mounting Rail Wide(F)*		Yes
		68-0948	Mounting Rail Wide(J)*		Yes
		68-0949	Mounting Rail Wide(G)*		Yes
		68-0958	Mounting Rail Narrow(E)*		Yes
		68-0955	Mounting Rail Narrow(F)*		Yes
		68-0956	Mounting Rail Narrow(J)*		Yes
		68-0957	Mounting Rail Narrow(G)*		Yes
3		M56AE	Rail Motor Kit, E	1	Yes
		M56AF	Rail Motor Kit, F		Yes
		M56AJ	Rail Motor Kit, J		Yes
		M56AG	Rail motor Kit, G		Yes
4		68-0229	Pivot Pin, Push Rail*	2	Yes
5		68-0236	Spring, Rail Arm	2	Yes
6		01-0098	Retaining Ring	2	Yes
7		809	TouchPad Assembly	1	Yes
8		68-0615	Standard Push Rail, E*	1	Yes
		68-0618	Standard Push Rail, F*		Yes
		68-0616	Standard Push Rail, J*		Yes
		68-0617	Standard Push Rail, G*		Yes
9		68-3609	Connecting Arm Assembly	1	Yes
10		52-1261	56- Input Harness Assembly	2	Yes
11		01-1236	#6-32x3/8" PH FL U'CUT	4	Yes
12		68-0945	Pivot Pin	1	Yes
13		68-0943	Bracket	1	Yes

All Related HK- Assemblies Listed Below

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
19-56-HK-*	68-5515	68-5516	68-5517	68-5518	68-5602	68-5603	68-5604	68-5605	Yes
53-56-HK-*	68-5554*	68-5555*	68-5556*	68-5557*	68-5594*	68-5595*	68-5596*	68-5597*	Yes
53-55-56-HK-*	68-5558*	68-5559	68-5560	68-5561*	68-5598*	68-5599*	68-5600*	68-5601*	Yes
19-53-56-HK-*	68-5519*	68-5520*	68-5521*	68-5522*	68-5610*	68-5611*	68-5612*	68-5613*	Yes
19-53-55-56-HK- *	68-5538*	68-5539*	68-5540*	68-5541*	68-5614*	68-5615*	68-5616*	68-5617*	Yes

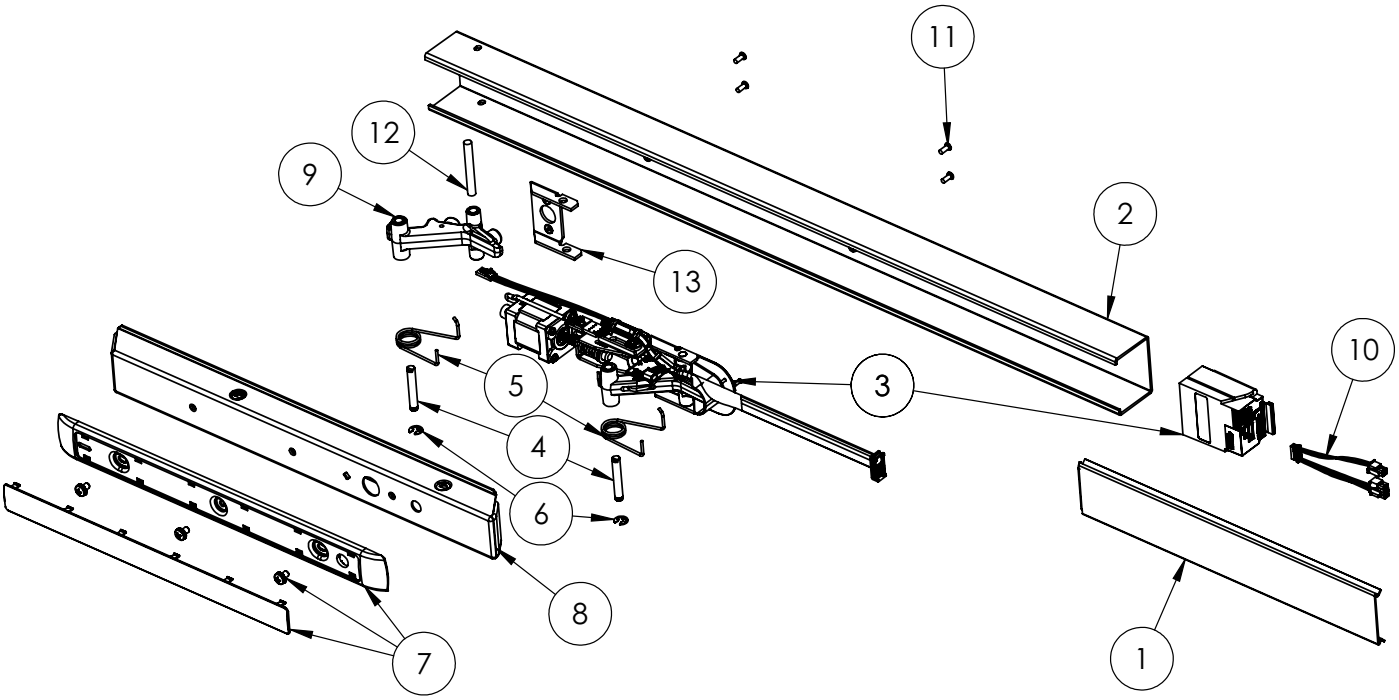
Parts 3-13 Available as Assembly No. 52-3541 for E, 52-3542 for F, 52-3543 for J, 52-3544 for G
*Specify Finish

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-5578 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Assembly No.	Description	Option	Sellable
68-6098	Wide Stile E Rail Assembly*	(59-)	Yes
68-3780	Wide Stile F Rail Assembly*		Yes
68-3781	Wide Stile G Rail Assembly*		Yes
68-3782	Wide Stile J Rail Assembly*		Yes
68-6100	Narrow Stile E Rail Assembly*		Yes
68-3788	Narrow Stile F Rail Assembly*		Yes
68-3789	Narrow Stile G Rail Assembly*		Yes
68-3790	Narrow Stile J Rail Assembly*		Yes
68-6099	Wide Stile E Rail Assembly*	(12-59-)	Yes
68-3784	Wide Stile F Rail Assembly*		Yes
68-3785	Wide Stile G Rail Assembly*		Yes
68-3786	Wide Stile J Rail Assembly*		Yes
68-6101	Narrow Stile E Rail Assembly*		Yes
68-3792	Narrow Stile F Rail Assembly*		Yes
68-3793	Narrow Stile G Rail Assembly*		Yes
68-3794	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	809	TouchPad Assembly	1	Yes
2		68-1027	Push Rail, E*	1	No
		68-1030	Push Rail, F*		Yes
		68-1028	Push Rail, G*		Yes
		68-1029	Push Rail, J*		Yes
3		68-0582	Lockdown Cam[1]	1	Yes
4		01-4537	Standard Hole Plug	1	Yes
5		01-0098	Retaining Ring	2	Yes
6		68-0229	Pivot Pin, Push Rail*	2	Yes
7		68-1049	Rubber Cushion	1	No
8		68-1039	Support Plate	1	No
9		52-1701	59- Wire Guide	1	Yes
10		68-0236	Spring, Rail Arm	2	Yes
11		68-0945	Pivot Pin	2	Yes
12		01-0711	Flanged Nyliner	8	Yes
13		52-4765	59- Connecting Arm	1	No
14		68-0943	Bracket	1	Yes
15		52-0935	Wire Barrier	1	Yes
16		52-4733	59- Harness Sub-Plate Assembly	1	No
		52-4734	59- Harness Sub-Plate Assembly		No
17		01-0610	Wave Spring Washer[1]	1	Yes
18		68-0583	Lockdown Button [1]	1	Yes
19		01-4466	Machine Screw SEMS[1]	1	No
20		01-1236	#6-32X3/8" PH FL U'Cut 6**		Yes
21		68-6127	Connecting Arm	1	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
22	See Chart Above	68-1045	Mounting Rail, E Narrow*	1	Yes
		68-1042	Mounting Rail, F Narrow*		Yes
		68-1043	Mounting Rail, J Narrow*		Yes
		68-1044	Mounting Rail, G Narrow*		Yes
		68-0950	Mounting Rail, E Wide*		Yes
		68-1058	Mounting Rail, F Wide*		Yes
		68-1059	Mounting Rail, J Wide*		Yes
		68-1060	Mounting Rail, G Wide*		Yes
23		68-6090	Insert Assembly, E Wide	1	No
		68-6091	Insert Assembly, F Wide		No
		68-6092	Insert Assembly, J Wide		No
		68-6093	Insert Assembly, G Wide		No
		68-6097	Insert Assembly, E Narrow		No
		68-6094	Insert Assembly, F Narrow		No
		68-6095	Insert Assembly, J Narrow		No
		68-6096	Insert Assembly, G Narrow		No
24		52-1292	Harness Assembly	1	Yes
		52-1293	Harness Assembly		Yes

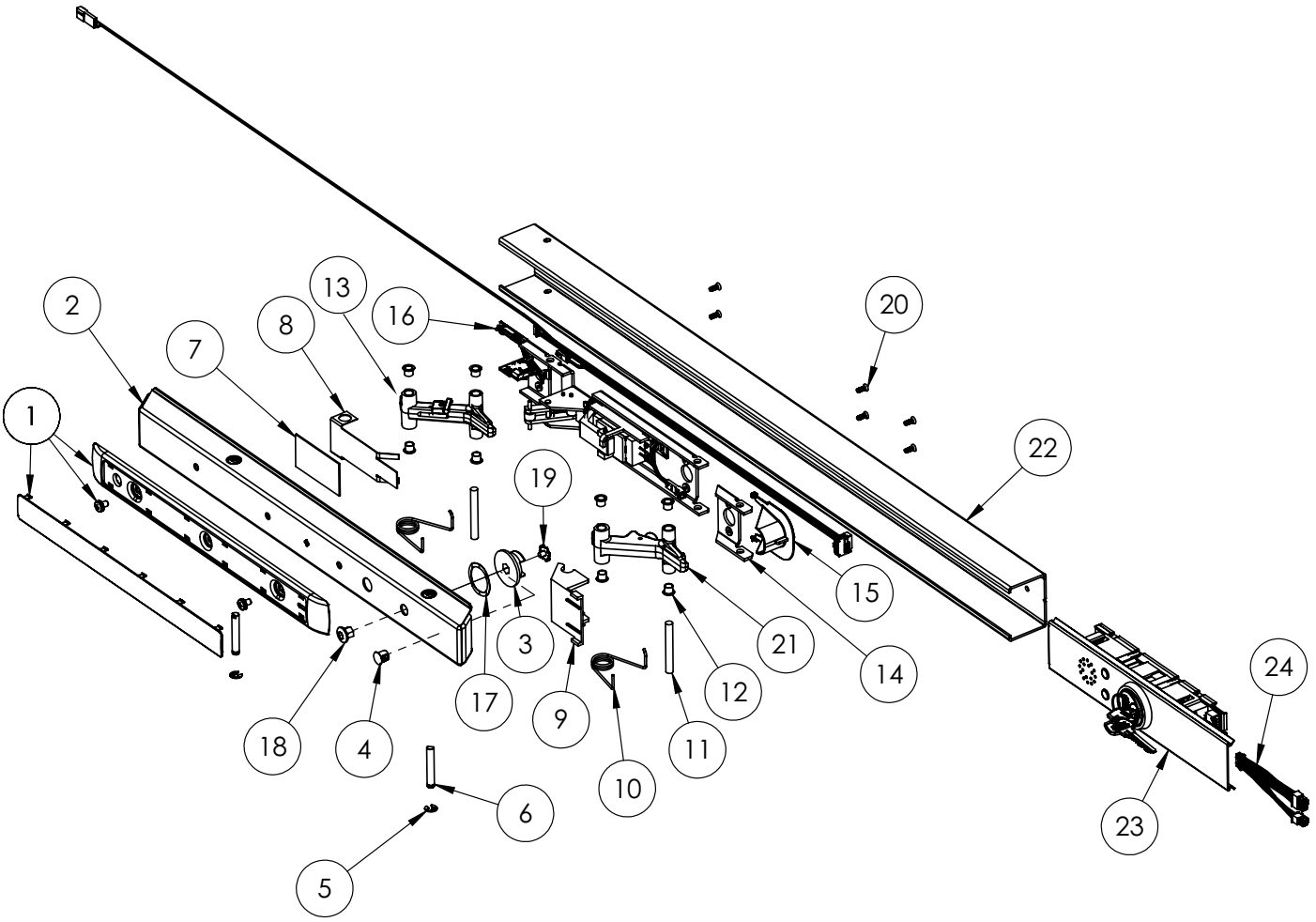
*Specify Finish
**Qty is 6 in Sizes F J G, 4 in Size E
1. Do not use on any 12- Rail Assembly

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-3780 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

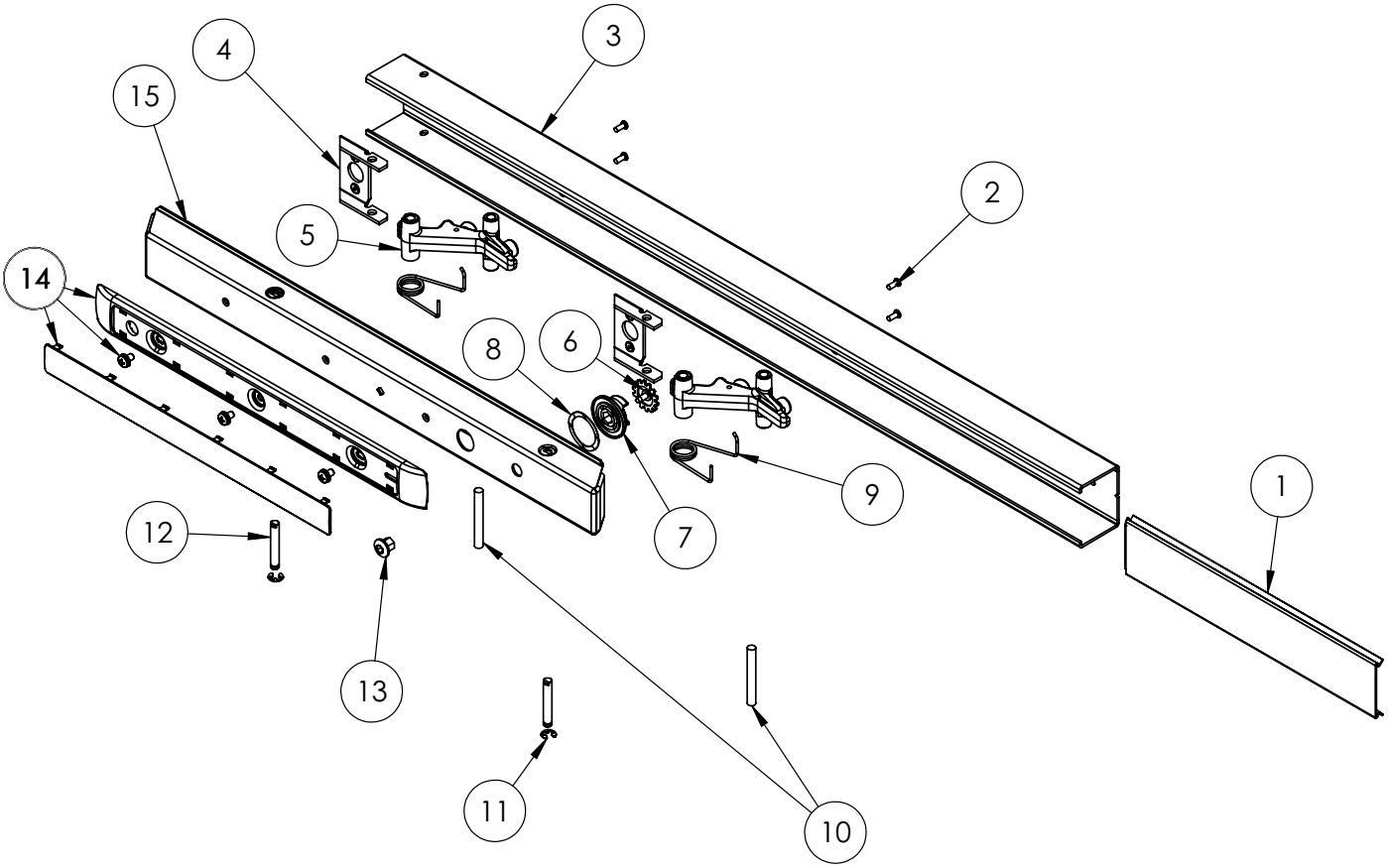
Assembly No.	Description	Option	Sellable
68-2694	Wide Stile E Rail Assembly*	Standard Rails	Yes
68-2695	Wide Stile F Rail Assembly*		Yes
68-2696	Wide Stile G Rail Assembly*		Yes
68-2697	Wide Stile J Rail Assembly*		Yes
68-2716	Narrow Stile E Rail Assembly*		Yes
68-2717	Narrow Stile F Rail Assembly*		Yes
68-2718	Narrow Stile G Rail Assembly*		Yes
68-2719	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		01-1236	#6-32x3/8 PH FL U'Cut	4	Yes
3		68-0950	Mounting Rail, E Wide*	1	Yes
		68-0952	Mounting Rail, F Wide*		Yes
		68-0948	Mounting Rail, J Wide*		Yes
		68-0949	Mounting Rail, G Wide*		Yes
		68-0958	Mounting Rail, E Narrow*		Yes
		68-0955	Mounting Rail, F Narrow*		Yes
		68-0956	Mounting Rail, J Narrow*		Yes
		68-0957	Mounting Rail, G Narrow*		Yes
4		68-0943	Bracket	2	Yes
5		68-3609	Connecting Arm Assembly	2	Yes
6		01-4466	Machine Screw SEMS[1]	1	Yes
7		68-0582	Lockdown Cam[1]	1	Yes
8		01-0610	Wave Spring Washer[1]	1	Yes
9		68-0236	Spring, Rail Arm	2	Yes
10		68-0945	Pivot Pin	2	Yes
11		01-0098	Retaining Ring	2	Yes
12		68-0229	Pivot Pin Push Rail*	2	Yes
13		68-0583	Lockdown Button[1]	1	Yes
14		809	Touch Pad Assembly	1	Yes
15		68-0615	Push Rail, E*	1	Yes
		68-0618	Push Rail, F*		Yes
		68-0616	Push Rail, J*		Yes
		68-0617	Push Rail, G*		Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Assembly 68-2695 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Assembly No.	Description	Option	Sellable
68-2698	Wide Stile E Rail Assembly*	16-	Yes
68-2699	Wide Stile F Rail Assembly*		Yes
68-2700	Wide Stile G Rail Assembly*		Yes
68-2701	Wide Stile J Rail Assembly*		Yes
68-2720	Narrow Stile E Rail Assembly*		Yes
68-2721	Narrow Stile F Rail Assembly*		Yes
68-2722	Narrow Stile G Rail Assembly*		Yes
68-2723	Narrow Stile J Rail Assembly*		Yes

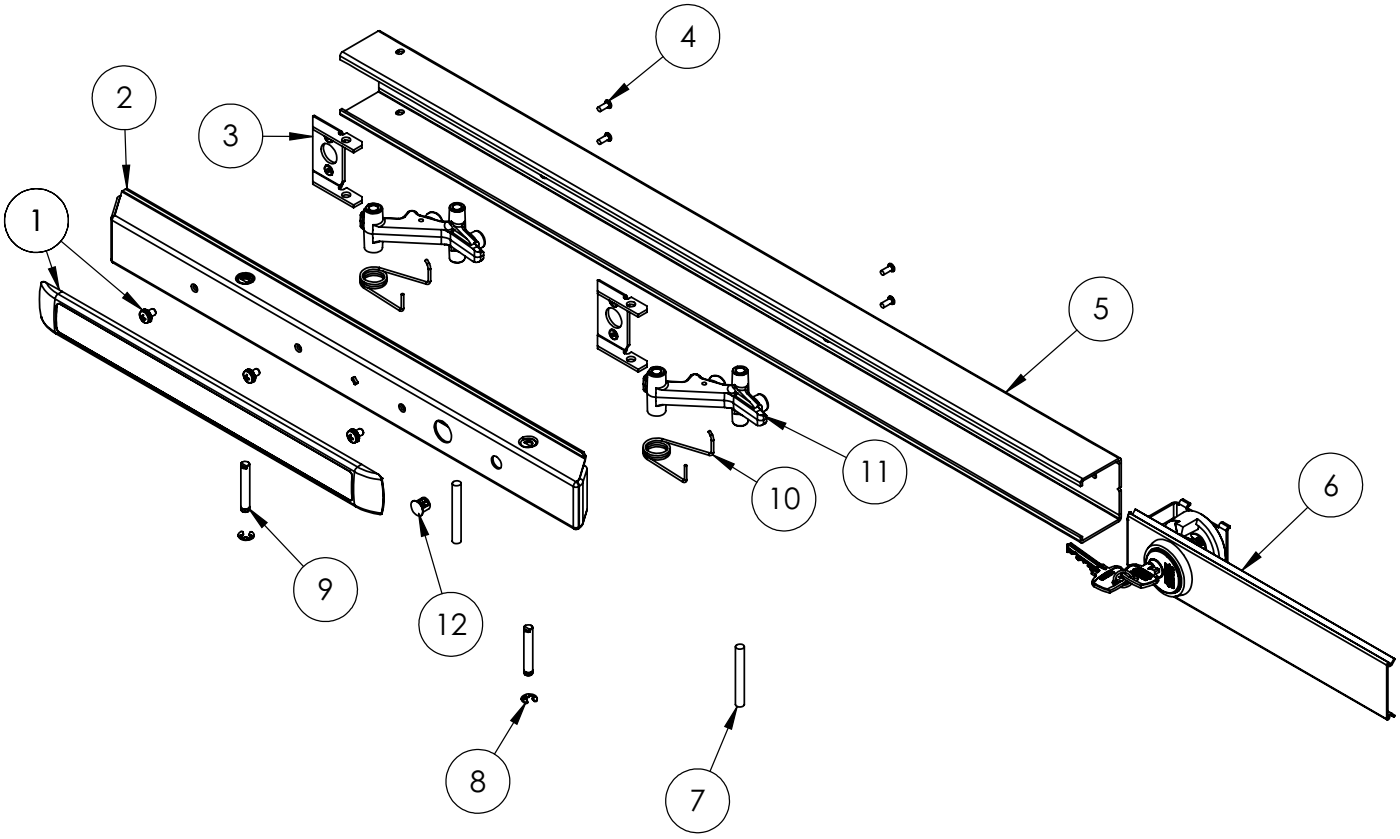
Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	809	Touch Pad Assembly	1	Yes
2		68-0615	Push Rail, E*	1	Yes
		68-0618	Push Rail, F*		Yes
		68-0616	Push Rail, J*		Yes
		68-0617	Push Rail, G*		Yes
3		68-0943	Bracket	2	Yes
4		01-1236	CR-FHMS 6-32X3/8"	4	Yes
5		68-0950	Mounting Rail, E Wide*	1	Yes
		68-0952	Mounting Rail, F Wide*		Yes
		68-0948	Mounting Rail, J Wide*		Yes
		68-0949	Mounting Rail, G Wide*		Yes
		68-0958	Mounting Rail, E Narrow*		Yes
		68-0955	Mounting Rail, F Narrow*		Yes
		68-0956	Mounting Rail, J Narrow*		Yes
		68-0957	Mounting Rail, G Narrow*		Yes
6		816-5	Insert Assembly, E Wide[1]*	1	Yes
		816-1	Insert Assembly, F Wide[1]*		Yes
		816-7	Insert Assembly, J Wide[1]*		Yes
		816-4	Insert Assembly, G Wide[1]*		Yes
		816-2	Insert Assembly, E/F Narrow[1]*		Yes
		816-6	Insert Assembly, J Narrow[1]*		Yes
		816-3	Insert Assembly, G Narrow[1]*		Yes
7		68-0945	Pivot Pin	2	Yes
8		01-0098	Retaining Ring	2	Yes
9		68-0229	Pivot Pin, Push Rail*	2	Yes
10		68-0236	Spring, Rail Arm	2	Yes
11		68-3609	Connecting Arm Assembly	2	Yes
12		01-4537	Standard Hole Plug	1	Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Assembly 68-2699 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

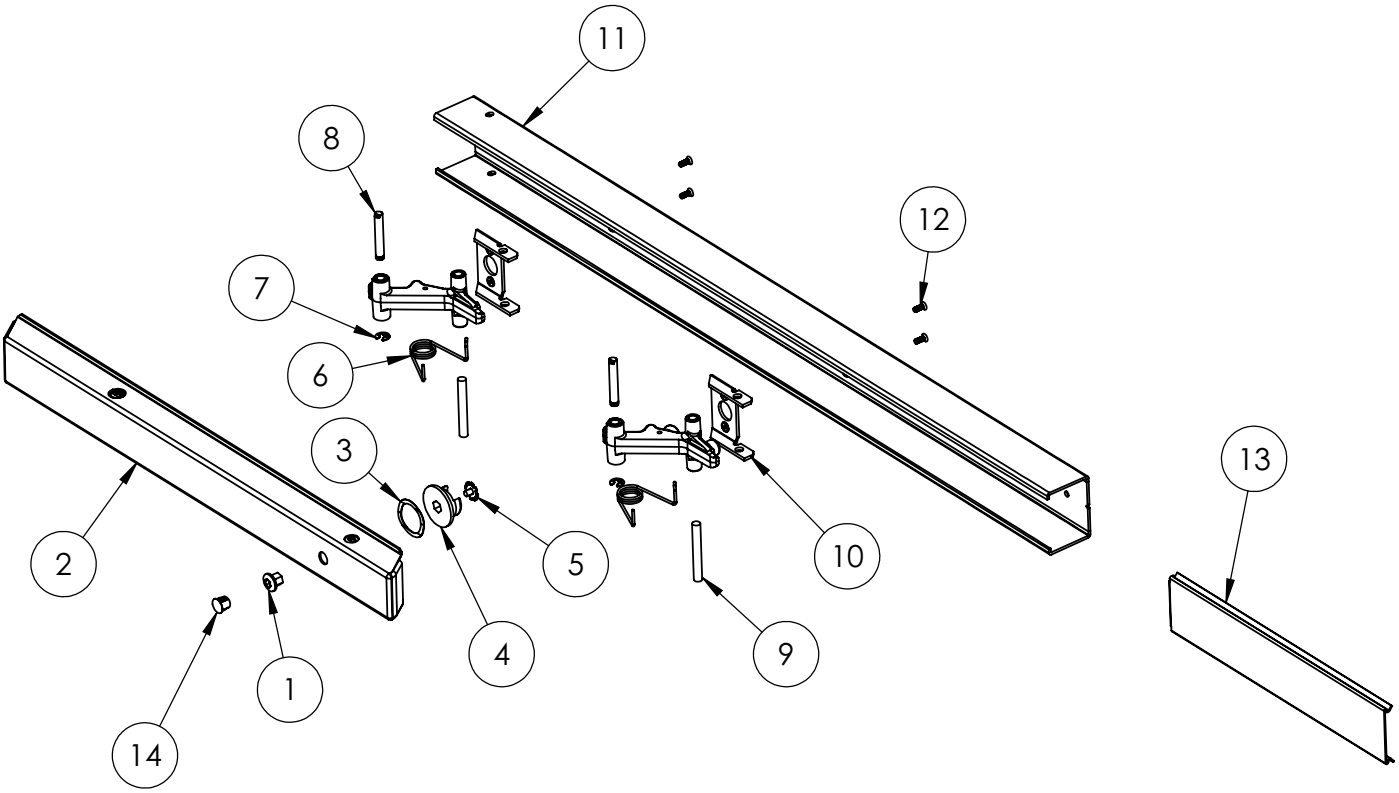
Assembly No.	Description	Option	Sellable
68-2918	E Wide Rail Assembly*	19-	Yes
68-2919	F Wide Rail Assembly*		Yes
68-2921	J Wide Rail Assembly*		Yes
68-2920	G Wide Rail Assembly*		Yes
68-2905	E Narrow Rail Assembly*		Yes
68-2906	F Narrow Rail Assembly*		Yes
68-2908	J Narrow Rail Assembly*		Yes
68-2907	G Narrow Rail Assembly*		Yes
68-2926	12- E Wide Rail Assembly*	12-19-	Yes
68-2927	12- F Wide Rail Assembly*		Yes
68-2929	12- J Wide Rail Assembly*		Yes
68-2928	12- G Wide Rail Assembly*		Yes
68-2913	12- E Narrow Rail Assembly*		Yes
68-2914	12- F Narrow Rail Assembly*		Yes
68-2916	12- J Narrow Rail Assembly*		Yes
68-2915	12- G Narrow Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	68-0583	Lockdown Button[1]	1	Yes
2		68-0736	Push Rail, E*	1	Yes
		68-0739	Push Rail, F*		Yes
		68-0737	Push Rail, J*		Yes
		68-0738	Push Rail, G*		Yes
3		01-0610	Wave Spring Washer[1]	1	Yes
4		68-0582	Lockdown Cam[1]	1	Yes
5		01-4466	SEMS Machine Screw[1]	1	Yes
6		68-0236	Spring, Rail Arm	2	Yes
7		01-0098	Retaining Ring	2	Yes
8		68-0229	Pivot Pin, Push Rail	2	Yes
9		68-0945	Pivot Pin, Mounting Rail	2	Yes
10		68-0943	Bracket	2	Yes
11		68-0950	Mounting Rail, E*	1	Yes
		68-0952	Mounting Rail, F*		Yes
		68-0949	Mounting Rail, J*		Yes
		68-0948	Mounting Rail, G*		Yes
12		01-1236	#6-32X3/8" Machine Screw[1]	4	Yes
13		68-0550	Mounting Rail Insert, E*	1	Yes
		68-0549	Mounting Rail Insert, F*		Yes
		68-0552	Mounting Rail Insert, J*		Yes
		68-0551	Mounting Rail Insert, G*		Yes
14		01-4537	Standard Hole Plug	1	Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Assembly 68-2919 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
AL-	68-4010	68-4011	68-4012	68-4025	68-4022	68-4023	68-4024	Yes
12-AL-	68-4018	68-4019	68-4020	68-4033	68-4030	68-4031	68-4032	Yes
19-AL-	68-4035	68-4036	68-4037	68-4050	68-4047	68-4048	68-4049	Yes
12-19-AL-	68-4043	68-4044	68-4045	68-4058	68-4055	68-4056	68-4057	Yes
53-AL-	68-4716	68-4717	68-4718	68-4723	68-4724	68-4725	68-4726	Yes
12-53-AL-	68-4720	68-4721	68-4722	68-4727	68-4728	68-4729	68-4730	Yes
19-53-AL-	68-4842	68-4843	68-4844	68-4849	68-4850	68-4851	68-4852	Yes
12-19-53-AL-	68-4846	68-4847	68-4848	68-4853	68-4854	68-4855	68-4856	Yes
53-55-AL-	68-4922	68-4923	68-4924	68-4929	68-4930	68-4931	68-4932	Yes
12-53-55-AL-	68-4926	68-4927	68-4928	68-4933	68-4934	68-4935	68-4936	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
TL-	68-5048	68-5049	68-5051	68-5050	68-5009	68-5010	68-5012	68-5011	Yes
16-TL-	68-5052	68-5053	68-5055	68-5054	68-5013	68-5014	68-5016	68-5015	Yes
12-TL-	68-5056	68-5057	68-5059	68-5058	68-5017	68-5018	68-5020	68-5019	Yes
TL- Inactive	68-5060	68-5061	68-5063	68-5062	N/A	N/A	N/A	N/A	Yes
TL- (8895 Only)	68-5164	68-5165	68-5167	68-5166	N/A	N/A	N/A	N/A	Yes
55-TL-(8895 Only)	68-5168	68-5169	68-5171	68-5170	N/A	N/A	N/A	N/A	Yes
55-56-TL-	68-5689	68-5173	68-5174	68-5172	68-5692	68-5176	68-5177	68-5175	Yes
16-55-56-TL-	68-5706	68-5707	68-5708	68-5709	68-5738	68-5739	68-5740	68-5741	Yes
55-56-HK-TL-	68-5722	68-5723	68-5724	68-5725	68-5754	68-5755	68-5756	68-5757	Yes
AL-TL-	N/A	68-5190	68-5191	68-5192	68-5199	68-5196	68-5197	68-5198	Yes
12-AL-TL-	N/A	68-5193	68-5194	68-5195	68-5203	68-5200	68-5201	68-5202	Yes
59-TL-	N/A	68-5178	68-5179	68-5180	N/A	68-5187	68-5188	68-5189	Yes
12-59-TL-	N/A	68-5181	68-5182	68-5183	N/A	68-5187	68-5188	68-5189	Yes
55-AL-TL-	N/A	68-5314	68-5315	68-5316	68-5323	68-5320	68-5321	68-5322	Yes
12-55-AL-TL-	N/A	68-5317	68-5318	68-5319	68-5327	68-5324	68-5325	68-5326	Yes
53-58-TL-	68-5252	68-5253	68-5254	68-5255	68-5264	68-5265	68-5266	68-5267	Yes
12-53-58-TL-	68-5260	68-5261	68-5262	68-5263	68-5272	68-5273	68-5274	68-5275	Yes
16-53-58-TL-	68-5256	68-5257	68-5258	68-5259	68-5268	68-5269	68-5270	68-5271	Yes
53-55-TL-	68-5228	68-5229	68-5230	68-5231	68-5240	68-5241	68-5242	68-5243	Yes
12-53-55-TL-	68-5236	68-5237	68-5238	68-5239	68-5248	68-5249	68-5250	68-5251	Yes
16-53-55-TL-	68-5232	68-5233	68-5234	68-5235	68-5244	68-5245	68-5246	68-5247	Yes
53-TL-	68-5204	68-5205	68-5206	68-5207	68-5216	68-5217	68-5218	68-5219	Yes
12-53-TL-	68-5208	68-5209	68-5210	68-5211	68-5220	68-5221	68-5222	68-5223	Yes
16-53-TL-	68-5212	68-5213	68-5214	68-5215	68-5224	68-5225	68-5226	68-5227	Yes
56-TL-	68-5691	68-5162	68-5163	68-5161	68-5688	68-5159	68-5160	68-5158	Yes
56-HK-TL-	68-5750	68-5751	68-5752	68-5753	68-5718	68-5719	68-5720	68-5721	Yes
16-56-TL-	68-5734	68-5735	68-5736	68-5737	68-5702	68-5703	68-5704	68-5705	Yes
57-TL-	N/A	68-5096	68-5098	68-5097	68-5102	68-5403	68-5105	68-5104	Yes
12-57-TL-	N/A	68-5099	68-5101	68-5100	68-5106	68-5107	68-5109	68-5108	Yes
55-57-TL-	N/A	68-5178	68-5179	68-5180	N/A	68-5181	68-5182	68-5186	Yes
12-55-57-TL-	N/A	68-5184	68-5185	68-5186	N/A	68-5187	68-5188	68-5189	Yes
55-58-TL-	68-5134	68-5135	68-5137	68-5136	68-514	68-5147	68-5149	68-5148	Yes
12-55-58-TL-	68-5142	68-5143	68-5145	68-5144	68-5154	68-5155	68-5157	68-5156	Yes
16-55-58-TL-	68-5138	68-5139	68-5141	68-5140	68-5150	68-5151	68-5153	68-5152	Yes
58-TL-	68-5110	68-5111	68-5113	68-5112	68-5122	68-5123	68-5125	68-5124	Yes
12-58-TL-	68-5118	68-5119	68-5121	68-5120	68-5130	68-5131	68-5133	68-5132	Yes
16-58-TL-	68-5114	68-5115	68-5117	68-5116	68-5126	68-5127	68-5129	68-5128	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	L	M	N	Sellable
LP	68-4242	68-4243	68-4244	Yes
12-LP	68-4250	68-4251	68-4252	Yes
16-LP	68-4246	68-4247	68-4248	Yes
58-LP	68-4340	68-4341	68-4342	Yes
12-58-LP	68-4344	68-4345	68-4346	Yes
19-58-LP	68-4348	68-4349	68-4350	Yes
12-19-58-LP	68-4352	68-4353	68-4354	Yes
56-TL-LP	68-5352	68-5353	68-5354	Yes
16-56-TL-LP	68-5796	68-5797	68-5798	Yes
56-HK-TL-LP	68-5808	68-5809	68-5810	Yes
55-56-TL-LP	68-5348	68-5349	68-5350	Yes
16-55-56-TL-LP	68-5799	68-5800	68-5801	Yes
55-56-HK-TL-LP	68-5811	68-5812	68-5813	Yes
58-TL-LP	68-5356	68-5357	68-5358	Yes
12-58-TL-LP	68-5360	68-5361	68-5362	Yes
55-58-TL-LP	68-5364	68-5365	68-5366	Yes
12-55-58-TL-LP	68-5368	68-5369	68-5370	Yes
19-LP	68-4292	68-4293	68-4294	Yes
12-19-LP	68-4300	68-4301	68-4302	Yes
16-19-LP	68-4296	68-4297	68-4298	Yes
55-LP	68-4305	68-4306	68-4307	Yes
12-55-LP	68-4309	68-4310	68-4311	Yes
19-55-LP	68-4313	68-4314	68-4315	Yes
12-19-55-LP	68-4317	68-4318	68-4319	Yes
55-56-LP	68-4322	68-4323	68-4324	Yes
19-55-56-LP	68-4326	68-4327	68-4328	Yes
16-55-56-LP	68-5769	68-5770	68-5771	Yes
16-19-55-56-LP	68-5775	68-5776	68-5777	Yes
55-56-HK-LP	68-5781	68-5782	68-5783	Yes
19-55-56-HK-LP	68-5787	68-5788	68-5789	Yes
56-LP	68-4331	68-4332	68-4333	Yes
19-56-LP	68-4335	68-4336	68-4337	Yes
16-56-LP	68-5766	68-5767	68-5768	Yes
16-19-56-LP	68-5772	68-5773	68-5774	Yes
56-HK-LP	68-5778	68-5779	68-5780	Yes
19-56-HK-LP	68-5784	68-5785	68-5786	Yes
55-58-LP	68-4357	68-4358	68-4359	Yes
12-55-58-LP	68-4361	68-4362	68-4363	Yes
19-55-58-LP	68-4365	68-4366	68-4367	Yes
12-19-55-58-LP	68-4369	68-4370	68-4371	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
PL-57- (LHRB)	68-6180	68-6181	68-6182	68-6183	68-6196	68-6197	68-6198	Yes
PL-57- (RHRB)	68-6184	68-6185	68-6186	68-6187	68-6200	68-6201	68-6202	Yes
12-PL-57- (LHRB)	68-6188	68-6189	68-6190	68-6191	68-6204	68-6205	68-6206	Yes
12-PL-57- (RHRB)	68-6192	68-6193	68-6194	68-6195	68-6208	68-6209	68-6210	Yes
PL-59- (LHRB)	68-6128	68-6129	68-6130	68-6131	68-6160	68-6161	68-6162	Yes
PL-59- (RHRB)	68-6132	68-6133	68-6134	68-6835	68-6164	68-6165	68-6166	Yes
12-PL-59- (LHRB)	68-6144	68-6145	68-6146	68-6147	68-6168	68-6169	68-6170	Yes
12-PL-59- (RHRB)	68-6148	68-6149	68-6150	68-6151	68-6172	68-6173	68-6174	Yes
PL-55-57- (LHRB)	68-6216	68-6217	68-6218	68-6219	68-6232	68-6233	68-6234	Yes
PL-55-57- (RHRB)	68-6220	68-6221	68-6222	68-6223	68-6836	68-6237	68-6238	Yes
12-PL-55-57- (LHRB)	68-6224	68-6225	68-6226	68-6227	68-6240	68-6241	68-6242	Yes
12-PL-55-57- (RHRB)	68-6228	68-6229	68-6230	68-6231	68-6244	68-6245	68-6246	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
12-53-	68-4595	68-4596	68-4596	68-4597	68-4607	68-4608	68-4609	68-4610	Yes
12-53-56-	68-5544	68-4687	68-4688	68-4689	68-5580	68-4690	68-4691	68-4692	Yes
12-55-	68-2797	68-2798	68-2800	67-2799	68-2809	68-2810	68-2812	68-2811	Yes
12-53-55-	68-4623	68-4624	68-4625	68-4626	68-4635	68-4636	68-4637	68-4638	Yes
12-57-	68-6177	68-2829	68-2826	68-2825	68-2835	68-2836	68-2838	68-2837	Yes
12-55-57-	68-6213	68-4942	68-4944	68-4943	68-4949	68-4950	68-4952	68-4951	Yes
12-58-	68-3044	68-3045	68-3047	68-3046	68-3056	68-3057	68-3059	68-3058	Yes
12-53-58-	68-4647	68-4648	68-4649	68-4650	68-4659	68-4660	68-4661	68-4662	Yes
12-19-53-	68-4735	68-4736	67-4737	68-4738	68-4747	68-4748	68-4749	68-4750	Yes
12-19-55-	68-2939	68-2940	68-2942	68-2941	68-2951	68-2952	68-2954	68-2953	Yes
12-19-57	68-6179	68-2973	68-2976	68-2975	68-2985	68-2986	68-2988	68-2987	Yes
12-19-58-	68-3094	68-3095	68-3097	68-3096	68-3106	68-3107	68-3109	68-3108	Yes
12-19-53-58-	68-4786	68-4787	68-4788	68-4789	68-4798	68-4799	68-4800	68-4801	Yes
12-19-59-	68-6112	68-3801	68-3802	68-3803	68-6114	68-3809	68-3810	68-3811	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
16-53-	68-4599	68-4600	68-4601	68-4602	68-4611	68-4612	68-4613	68-4614	Yes
16-55-	68-2793	68-2794	68-2796	68-2795	68-2805	68-2806	68-2808	68-2807	Yes
16-53-55-	68-4619	68-4620	68-4621	68-4622	68-4631	68-4632	68-4633	68-4634	Yes
16-56-	68-5562	68-5563	68-5564	68-5565	68-5618	68-5619	68-5620	68-5621	Yes
16-53-56-	68-5570	68-5571	68-5572	68-5773	68-5626	68-5627	68-5628	68-5629	Yes
16-53-55-56-	68-5574	68-5575	68-5576	68-5577	68-5630	68-5631	68-5632	68-5633	Yes
16-58-	68-3040	68-3041	68-3043	68-3042	68-3052	68-3053	68-3055	68-3054	Yes
16-53-58-	68-4643	68-4644	68-4645	68-4646	68-4655	68-4656	68-4657	68-4658	Yes
16-53-55-58-	68-4667	68-4668	68-4669	68-4670	68-4675	68-4676	68-4677	68-4678	Yes
16-19-53-	68-4739	68-4740	68-4741	68-4742	68-4751	68-4752	68-4753	68-4754	Yes
16-19-55-	68-2935	68-2936	68-2938	68-2937	68-2947	68-2948	68-2950	68-2949	Yes
16-19-56-	68-5650	68-5651	68-5652	68-5653	68-5634	68-5635	68-5636	68-5637	Yes
16-19-53-56-	68-5513	68-5535	68-5536	68-5537	68-5642	68-5643	68-5644	68-5645	Yes
16-19-53-55-56-	68-5531	68-5532	68-5533	68-5534	68-5646	68-5647	68-5648	68-5649	Yes
16-19-58-	68-3090	68-3091	68-3093	68-3092	68-3102	68-3103	68-3105	68-3104	Yes
16-19-53-58-	68-4782	68-4783	68-4784	68-4785	68-4794	68-4795	68-4796	68-4797	Yes

***For all associated parts in assemblies above, contact factory for availability**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
19-53-	68-4731	68-4732	68-4733	68-4734	68-4743	68-4744	68-4745	68-4746	Yes
19-55-	68-2931	68-2932	68-2934	68-2933	68-2943	68-2944	68-2946	68-2945	Yes
19-56-	68-5511	68-3225	68-3226	68-3224	68-5582	68-3230	68-3231	68-3229	Yes
19-57-	68-6178	68-2965	68-2968	68-2967	68-2977	68-2978	68-2980	68-2979	Yes
19-58-	68-3086	68-3087	68-3089	68-3088	68-3098	68-3099	68-3101	68-3100	Yes
19-59-	68-6111	68-3797	68-3798	68-3799	68-6113	68-3805	68-3806	68-3807	Yes
19-53-56-	68-5512	68-4826	68-4827	68-4828	68-5584	68-4829	68-4830	68-4831	Yes
19-53-55-56-	68-5527	68-4953	68-4954	68-4955	68-5585	68-4956	68-4957	68-4958	Yes
19-53-58-	68-4778	68-4779	68-4780	68-4781	68-4790	68-4791	68-4792	68-4793	Yes

***For all associated parts in assemblies above, contact factory for availability**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
53-	68-4591	68-4592	68-4593	68-4594	68-4603	68-4604	68-4605	68-4606	Yes
55-	68-2789	68-2790	68-2792	68-2791	68-2801	68-2802	68-2804	68-2803	Yes
53-55-	68-4615	68-4616	68-4617	68-4618	68-4627	68-4628	68-4629	68-4630	Yes
53-56-	68-5544	68-4687	68-4688	68-4689	68-5580	68-4690	68-4691	68-4692	Yes
53-55-56-	68-5545	68-4693	68-4694	68-4695	68-5581	68-4696	68-4697	68-4698	Yes
57-	68-6176	68-2815	68-2818	68-2817	68-2827	68-2828	68-2830	68-2829	Yes
55-57-	68-6212	68-4938	68-4940	68-4939	68-4945	68-4946	68-4948	68-4947	Yes
58-	68-3036	68-3037	68-3039	68-3038	68-3048	68-3049	68-3051	68-3050	Yes
53-58-	68-4639	68-4640	68-4641	68-4642	68-4651	68-4652	68-4653	68-4654	Yes
53-55-58-	68-4663	68-4664	68-4665	68-4666	68-4675	68-4676	68-4677	68-4678	Yes

- **For all associated parts in assemblies above, contact factory for availability**
- **Specify finish**

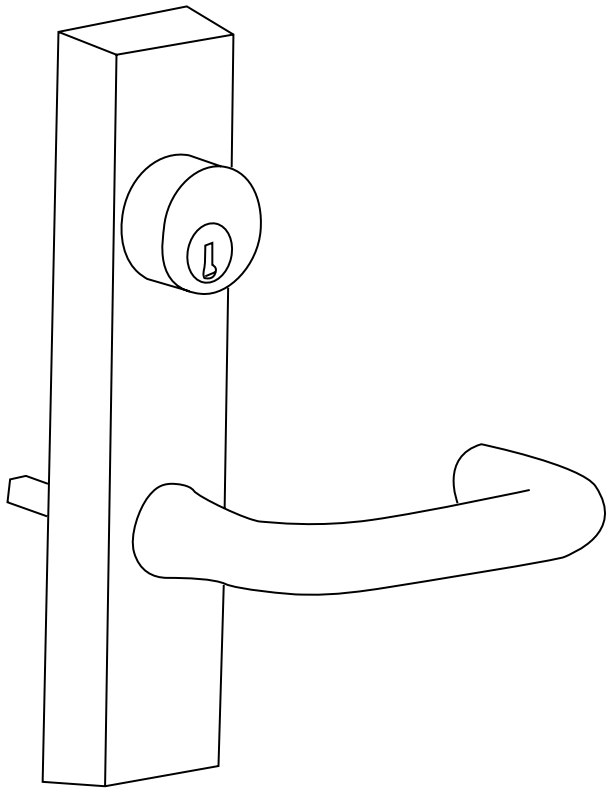
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Exit Devices				
	8300	AD8400 MD8400	8500	AD8600 MD8600 WD8600	SP8600[2] PP8600[2] PR8600[2]
04	704	—	704	—	—
	744[1]	—	744[1]	—	—
06	—	706-4	—	706-4	706-6
	—	746-4[1]	—	746-4[1]	746-6[1]
10	710	710-4	710	710-4	710-6
	740[1]	740-4[1]	740[1]	740-4[1]	740-6[1]
13	713	713-4	713-8	713-4	713-6
	743[1]	743-4[1]	743-8[1]	743-4[1]	743-6[1]
15	715	715-4	715-8	715-4	715-6
16	—	—	—	—	—
73	—	773-4	773-8	773-4	773-6
74	—	774-4	774-8	774-4	774-6
75	775	—	—	—	—
76	776	—	—	—	—
77	—	—	—	—	—
78	—	—	—	—	—

1. 740, 743, 744 & 746 are freewheeling levers
2. Designates discontinued products



A8231 12/17

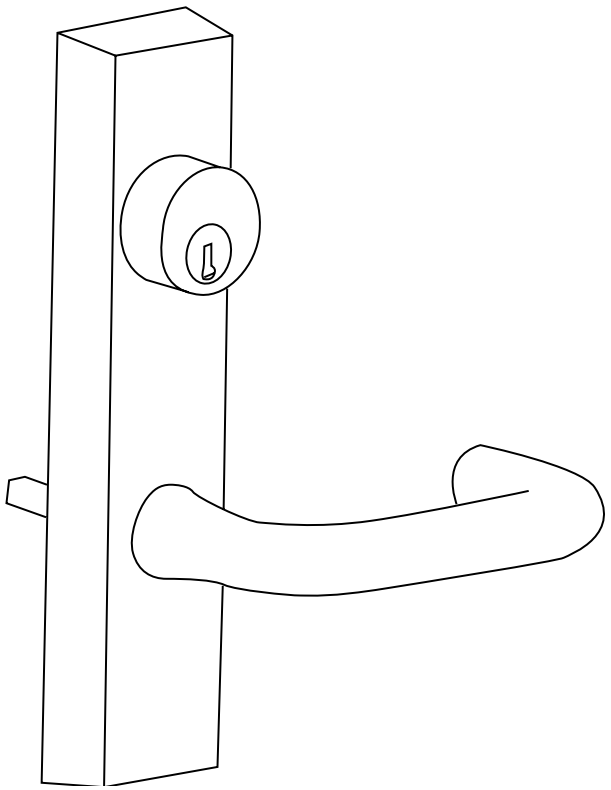
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Exit Devices						
	LS8600 LP8600 LR8600	**8700 FM8700 HC48700 HC8700**	**NB8700**	**SP8700[2] PP8700[2] PR8700[2]**	**8800**	**8888 HC8800**	**8900**
04	—	—	—	—	704	704	704
	—	—	—	—	744[1]	744[1]	744[1]
06	706-6	706	706-8	706-8	706-8	706-8	—
	746-6[1]	746[1]	746-8	746-8[1]	746-8[1]	746-8[1]	—
10	710-6	710	710	710	710	710	710
	740-6[1]	740[1]	740	740[1]	740[1]	740[1]	740[1]
13	713-6	713	—	713-8	713-8	713-8	713
	743-6[1]	743[1]	743-8[1]	743-8[1]	743-8[1]	743-8[1]	743[1]
15	715-6	715	715-8	715-8	715-8	715-8	715
16	—	—	—	—	716	—	716
73	773-6	773	773-8	773-8	—	—	—
74	774-6	774	774-8	774-8	—	—	—
75	—	—	—	—	775-8	775-8	775
76	—	—	—	—	776-8	776-8	776
77	—	—	—	—	777-8	777-8	777
78	—	—	—	—	778-8	778-8	778

1. 740, 743, 744 & 746 are freewheeling levers
2. Designates discontinued products



A8231 12/17

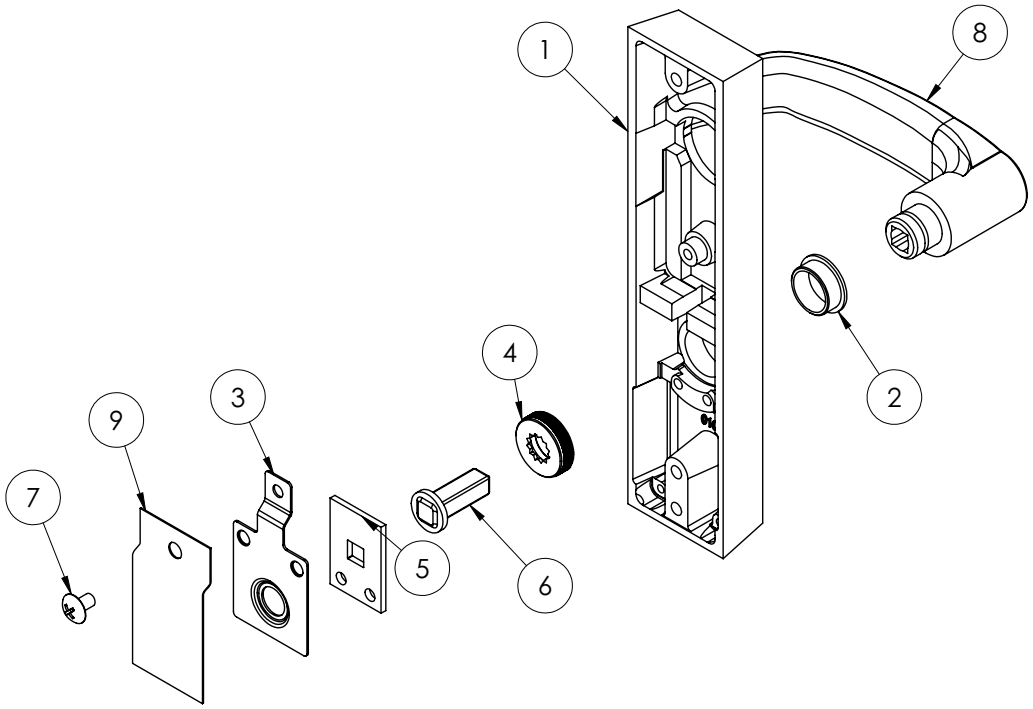
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0427	ET Case (704)	1	No
	97-0429	ET Case (710)	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	97-0522	Hub Plate (704/710)	1	Yes
6	97-0573	Spindle (704/710)	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	—	Lever Handle[1,2]	1	Yes
9	A6407	Information Tag	1	No
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

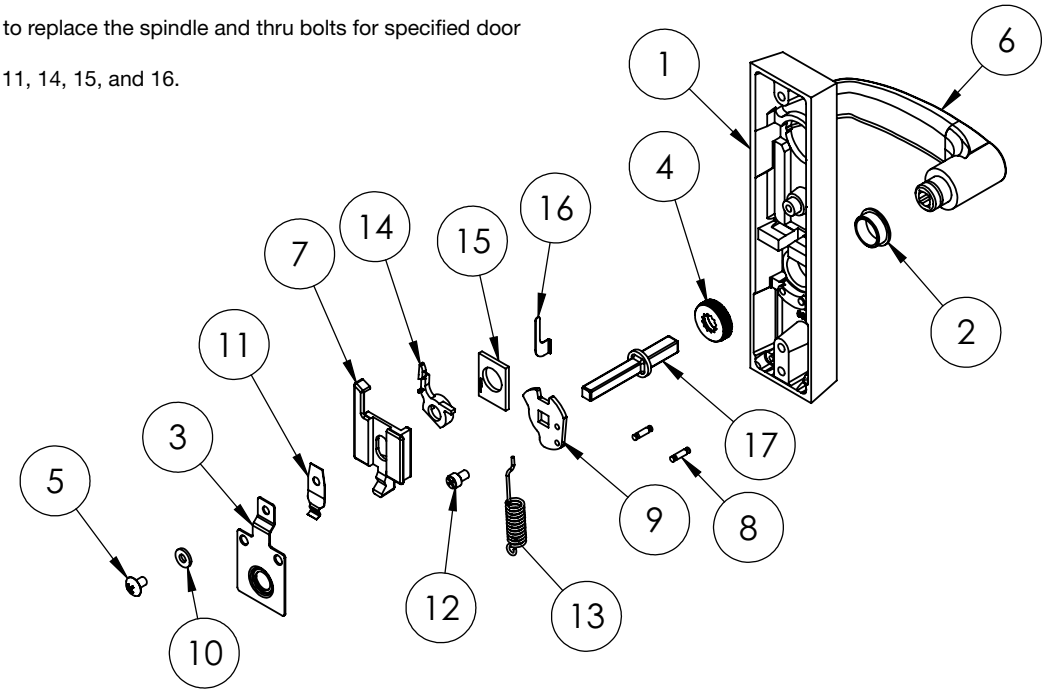
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
Not Shown	—	Cylinder Assembly[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
7	97-0355	Locking Slide (706) (607-2)	1	Yes
	97-0356	Locking Slide (713) (607-1)	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0528	Hub Plate (Std)	1	Yes
10	97-0557	Fusible Link	1	Yes
11	97-0571	Locking Slide Spring	1	Yes
12	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
13	97-0425	Hub Spring (Std)	1	Yes
14	97-0558	Slide Support	1	No
15	97-0563	Spring Support	1	No
16	97-0564	Return Spring	1	No
17	97-0549	Spindle (1 3/4" Door) (730-1)	1	Yes
	97-0550	Spindle (2" Door) (730-2)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-3)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 5, 7, 10, 11, 14, 15, and 16.



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

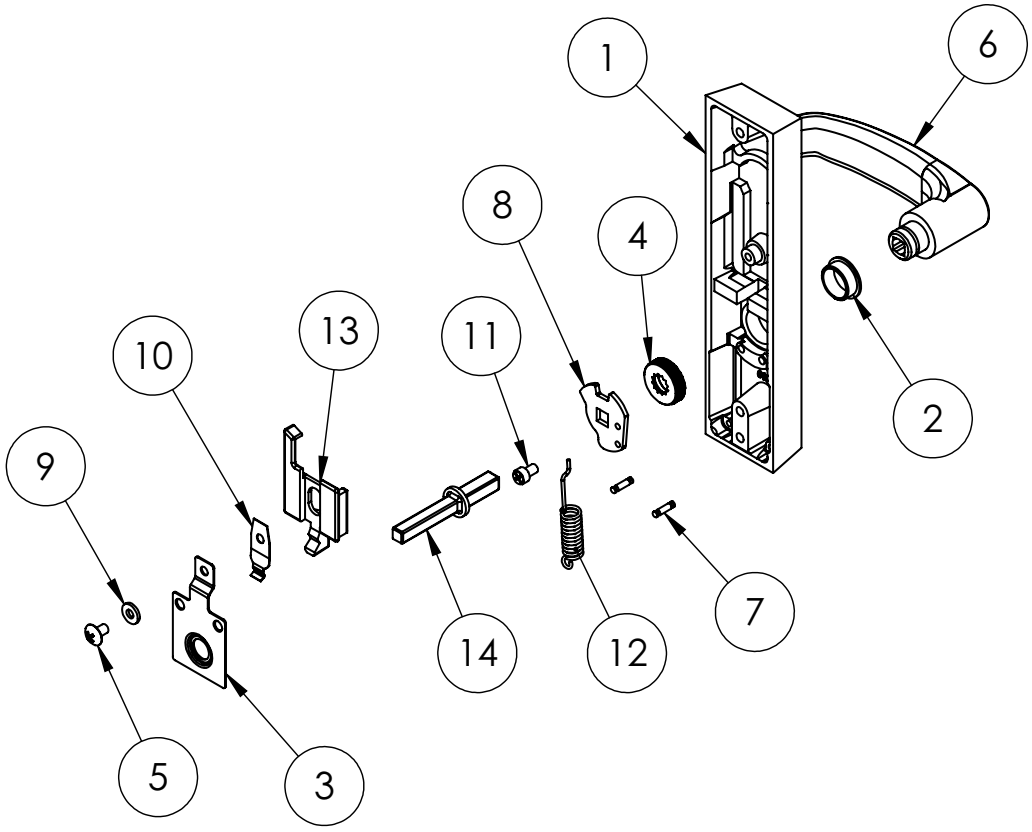
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	730-1	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-2	Spindle Retrofit Kit (2" Door)	1	Yes
	730-3	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

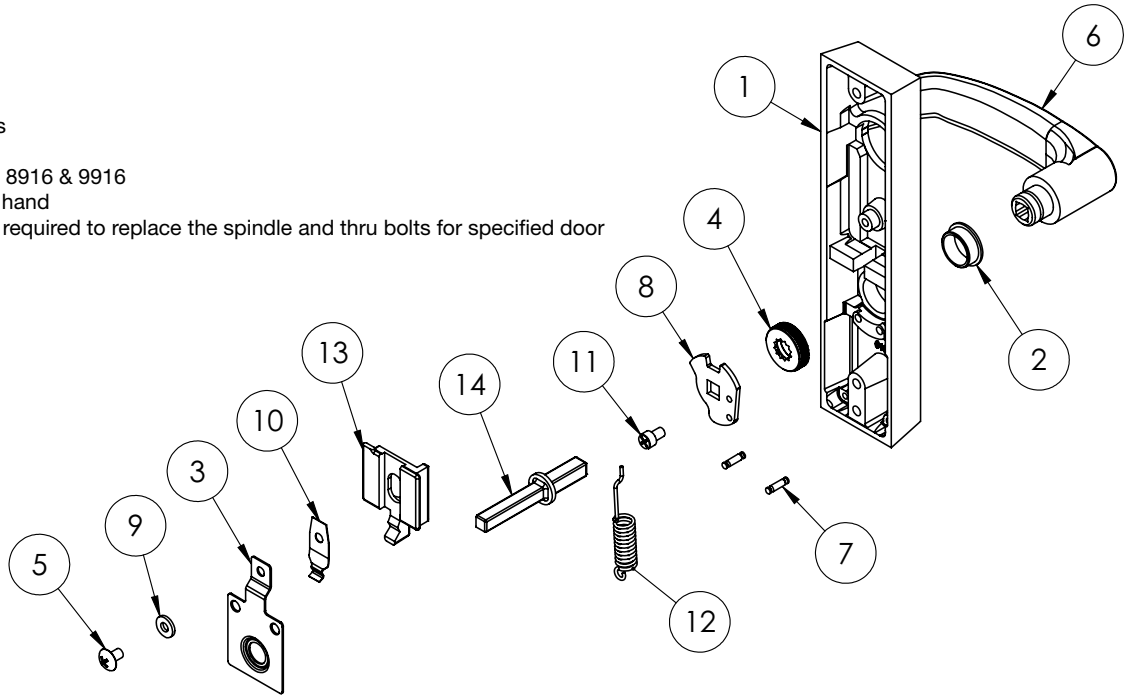
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0427	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
7	01-4507	1/8" X 1/2' Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
Not Shown	—	Cylinder[1,2,2a]	1	Yes
	97-0350	Cylinder Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	13-0086	Backplate (8816 Only)	1	Yes
	13-0074	Connecting Screw (8816 Only)	2	Yes
	13-0075	Connecting Screw (8816 Only) (2 1/2" Door And Over)	2	Yes
	13 97-0439	Locking Slide (716)	1	Yes
14	97-0549	Spindle (1 3/4" Door) (730-1)	1	Yes
	97-0550	Spindle (2" Door) (730-2)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-3)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	1	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	1	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	1	Yes

1. Specify finish
2. Specify cylinder size
2a. By keying Requirements
2b. #34 Cylinder for 8816
#46 Mortise cylinder for 8916 & 9916
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

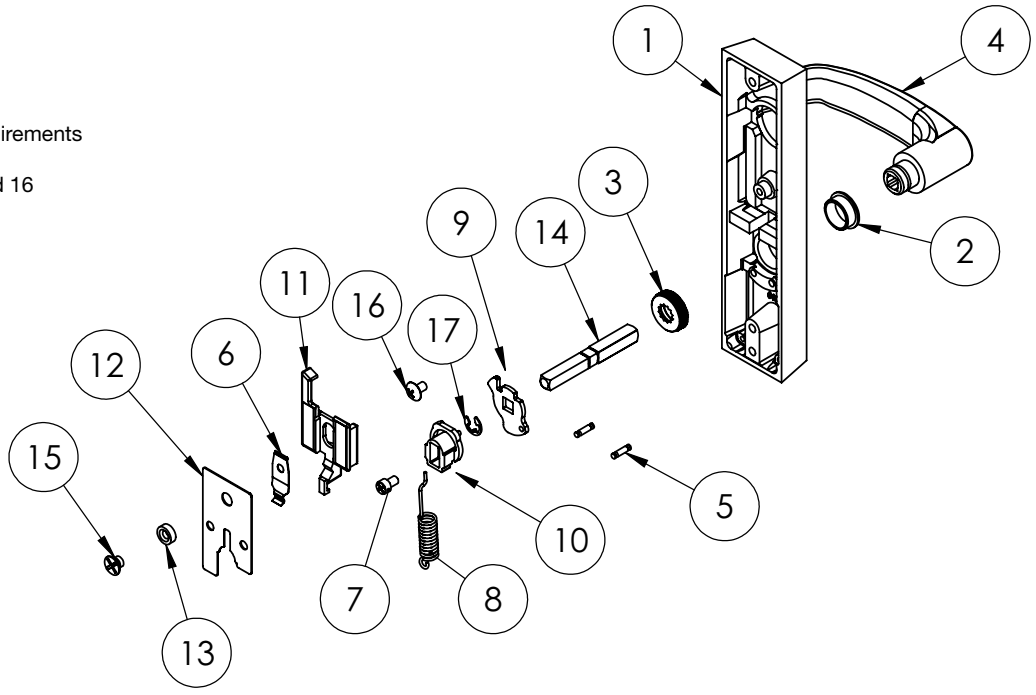
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0347	Locking Slide Spring	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	97-0571	Locking Slide Spring		Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0478	Lower Hub Plate	1	Yes
10	97-0479	Spindle Lock	1	Yes
11	97-0475	Locking Slide (743)	1	Yes
12	97-0581	Retaining Plate	1	Yes
13	97-0582	Spacer	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	01-1479	Cr-Fhms #10-32 X 1/2"	1	Yes
16	01-1183	Ct-Thms #10-32 X 5/16"	1	Yes
17	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 6, 11, and 16



A8231 12/17

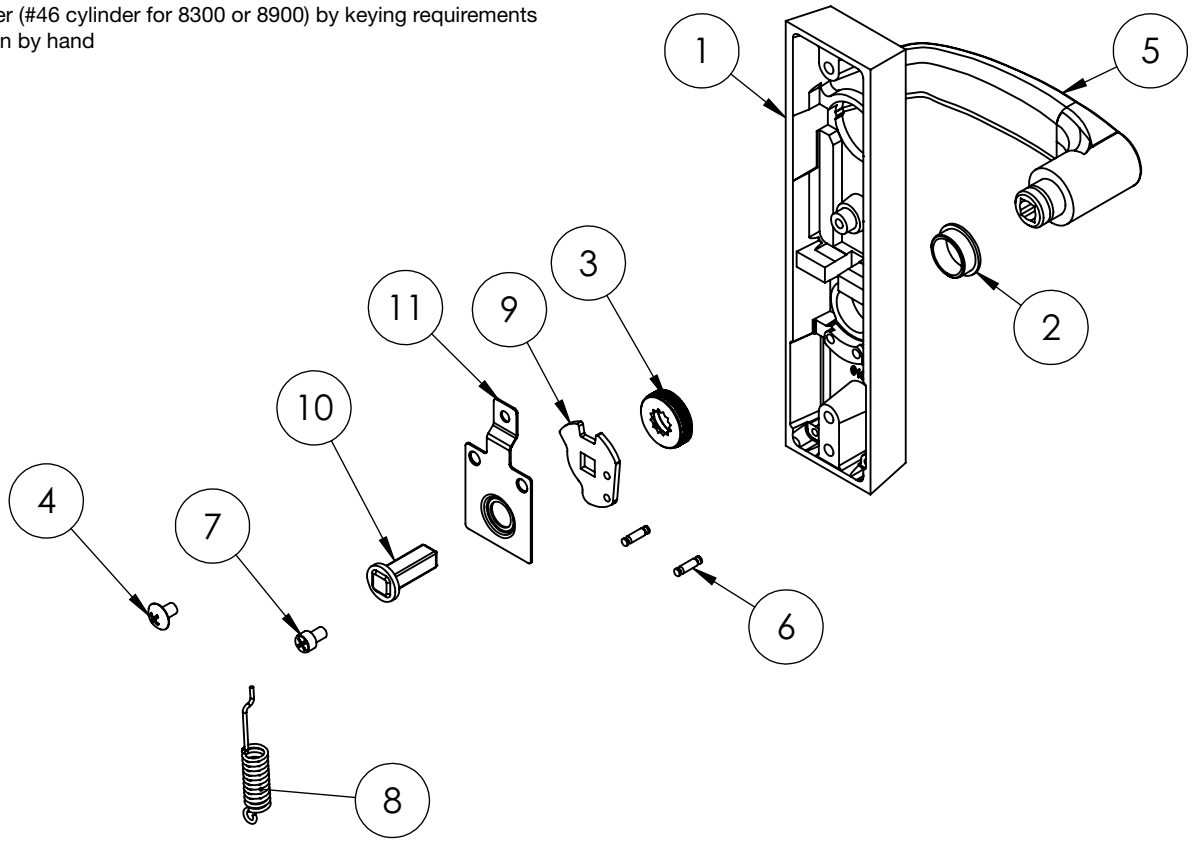
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case (740)	1	No
	97-0427	ET Case (744)	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
5	—	Lever Handle[1,2]	1	Yes
6	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0528	Hub Plate	1	Yes
10	97-0573	Spindle	1	Yes
11	68-1393	Retaining Plate	1	Yes
Not Shown	—	Rim Cylinder (744 Only)[1,2]	1	Yes
	13-0086	Backplate (744 Only)	1	Yes
	13-0074	Connecting Screw (744 Only)	2	Yes
	13-0075	Connecting Screw (744 Only) (2 1/2" Door And Over)	2	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #34 cylinder (#46 cylinder for 8300 or 8900) by keying requirements
3. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

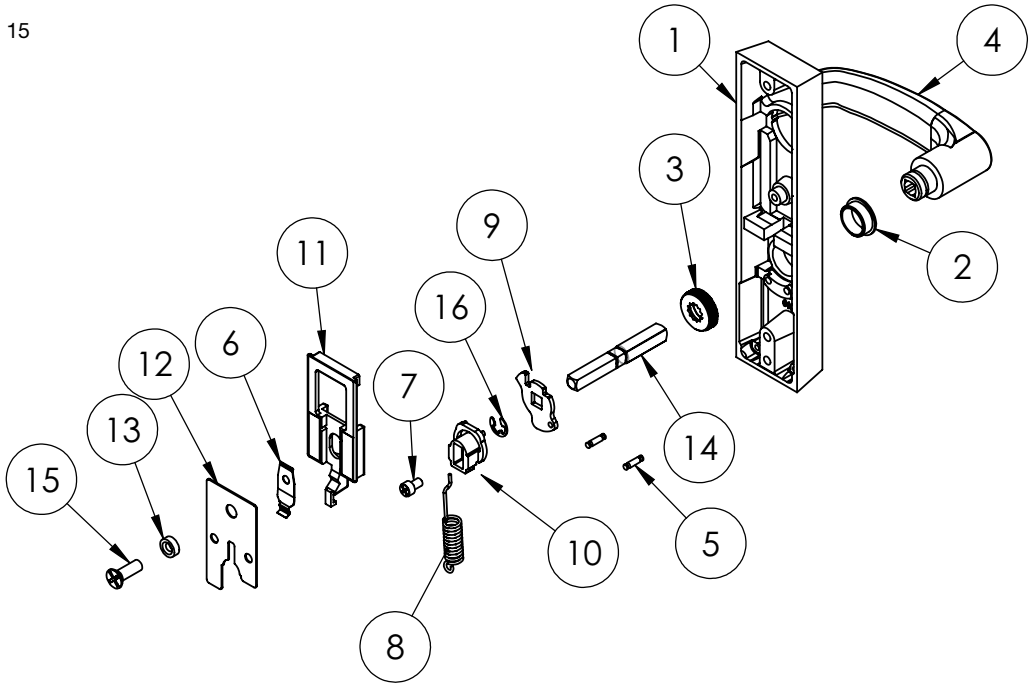
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	97-0347	Locking Slide Spring	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	97-0571	Locking Slide Spring W/ Bl Dyk	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0478	Lower Hub Plate	1	Yes
10	97-0479	Spindle Lock	1	Yes
11	97-0476	Locking Slide (746 Function)	1	Yes
12	97-0581	Retaining Plate	1	Yes
13	97-0582	Spacer	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
16	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 6, 11, and 15



A8231 12/17

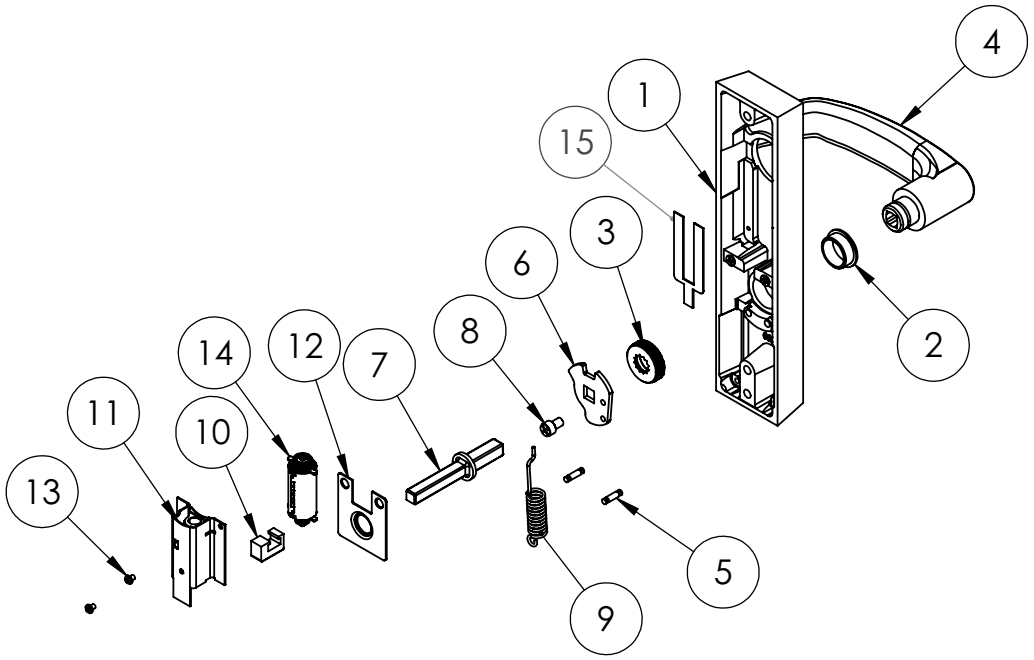
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0528	Hub Plate	1	Yes
7	97-0549	Spindle (1 3/4" Door)	1	
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	
8	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0329	Locking Tail	1	Yes
11	97-3932	Solenoid Cover Assembly (Fail Secure)	1	Yes
12	68-1402	Retainer Plate, Electrical Function	1	Yes
13	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
14	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
15	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	

1. Specify finish
2. Specify lever design by hand



A8231 12/17

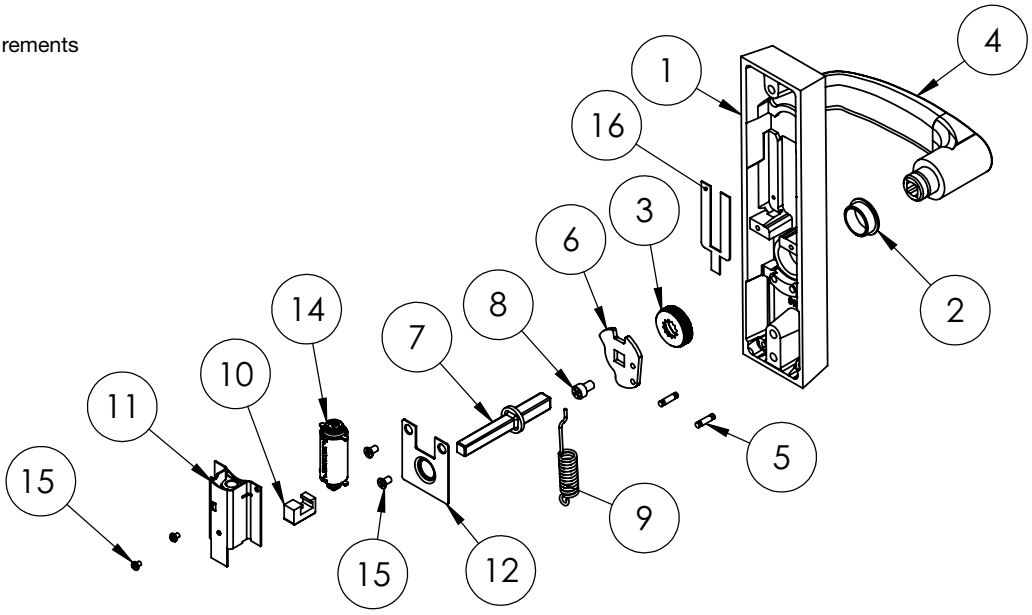
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	97-0528	Hub Plate	1	Yes
7	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	—	Cylinder[1,3]	1	Yes
	13-0086	Backplate	1	Yes
	13-0074	Connecting Screw	2	Yes
	13-0075	Connecting Screw (2 1/2" Door And Over)	2	Yes
8	01-1182	CR-CHMS #10-32 X .297	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0329	Locking Tail	1	Yes
11	97-3932	Solenoid Cover	1	Yes
12	68-1402	Retainer Plate, Electrical Function	1	Yes
13	01-1154	#6-32 X 1/4" PH Flat Undercut Ms	2	Yes
14	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
15	01-4560	#3-48 X 1/8" Pan CR-Ohms	2	Yes
16	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand
3. Specify #46 cylinder by keying requirements



A8231 12/17

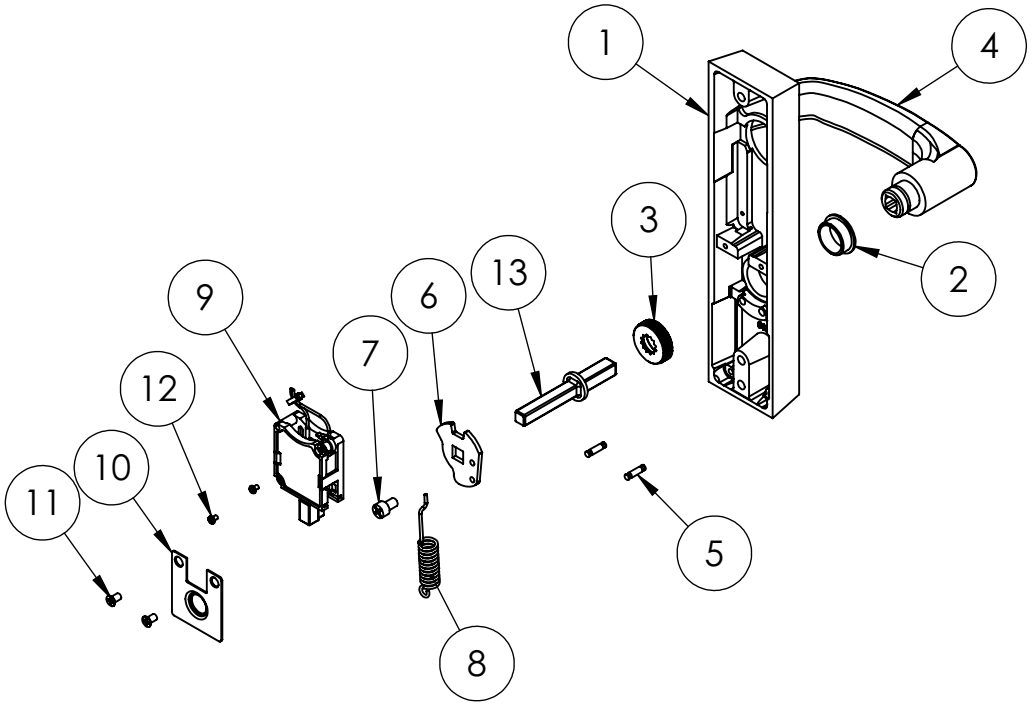
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	Electric ET Case W/ Cylinder Prep	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
Not Shown	—	Cylinder[1,2]	1	Yes
6	97-0528	Hub Plate (Std)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #46 cylinder by keying requirements
3. Specify lever design by hand



A8231 12/17

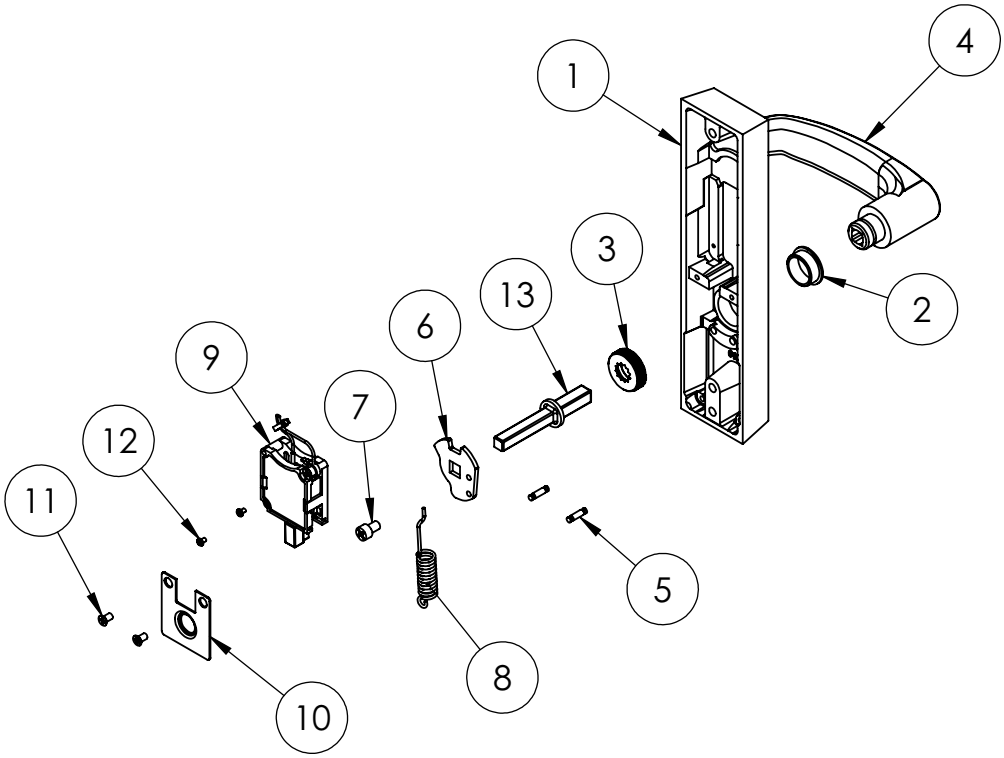
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	Electric ET Case W/O Cylinder Prep[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0528	Hub Plate (Std)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

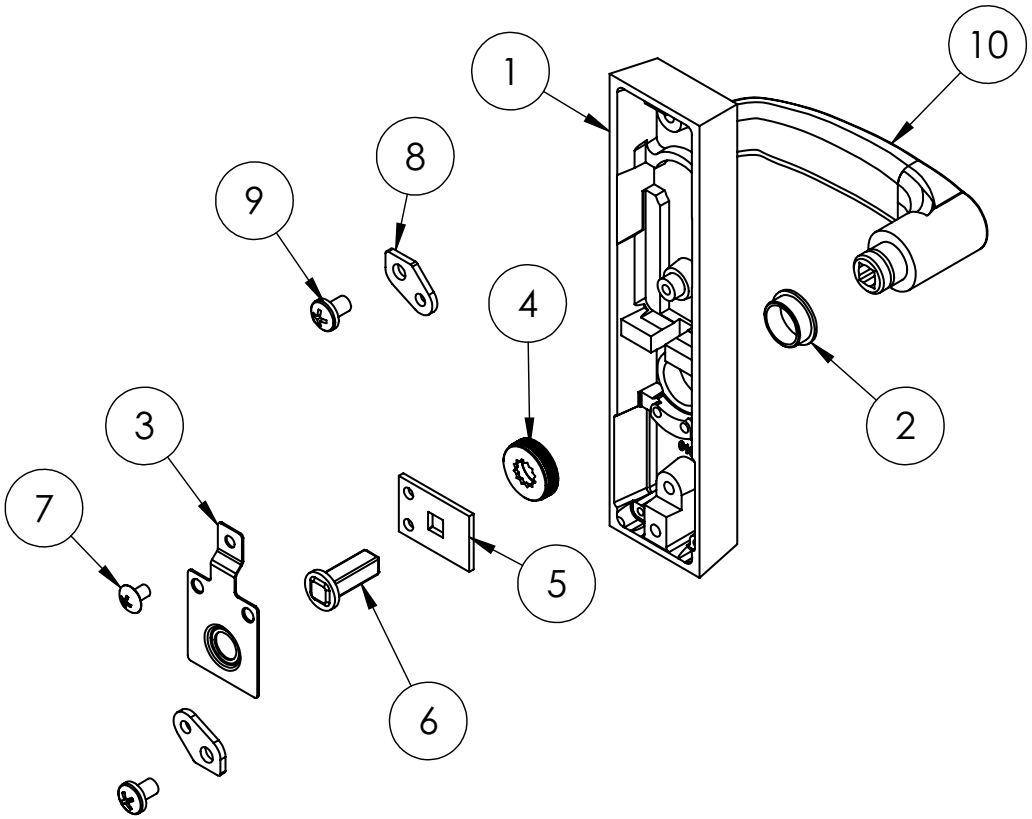
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	97-0522	Hub Plate (704/710)	1	Yes
6	97-0573	Spindle (704/710)	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	68-0853	Bracket	2	Yes
9	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
10	—	Lever Handle[1,2]	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 3 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

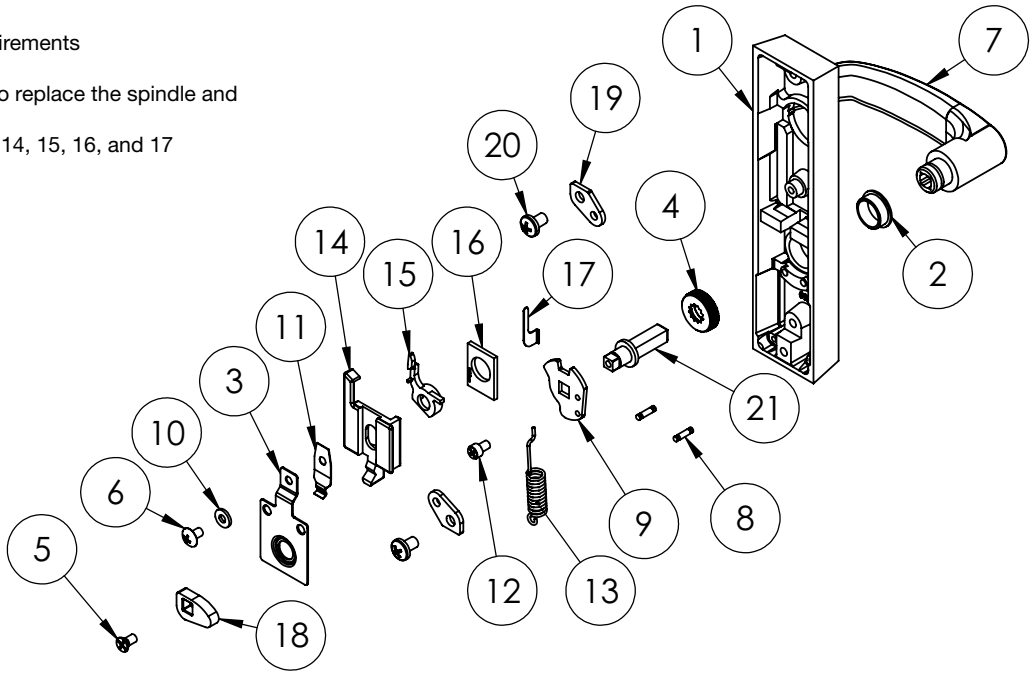
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1027	Ph Fl U'cut Ms #10-24 X 3/8"	1	Yes
6	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
7	—	Lever Handle[1,3]	1	Yes
Not Shown	—	Cylinder Assembly[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0528	Hub Plate (Std)	1	Yes
10	97-0557	Fusible Link	1	Yes
11	97-0571	Locking Slide Spring	1	Yes
12	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
13	97-0425	Hub Spring (Std)	1	Yes
14	97-0355	Locking Slide (706)	1	Yes
	97-0356	Locking Slide (713)	1	Yes
15	97-0558	Slide Support	1	No
16	97-0563	Spring Support	1	No
17	97-0564	Return Spring	1	No
18	68-0852	Cam 700-4	1	Yes
19	68-0853	Bracket	2	Yes
20	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
21	97-0549	Spindle (1 3/4" Door) (730-4)	1	Yes
	97-0550	Spindle (2" Door) (730-5)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-6)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 6, 10, 11, 14, 15, 16, and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

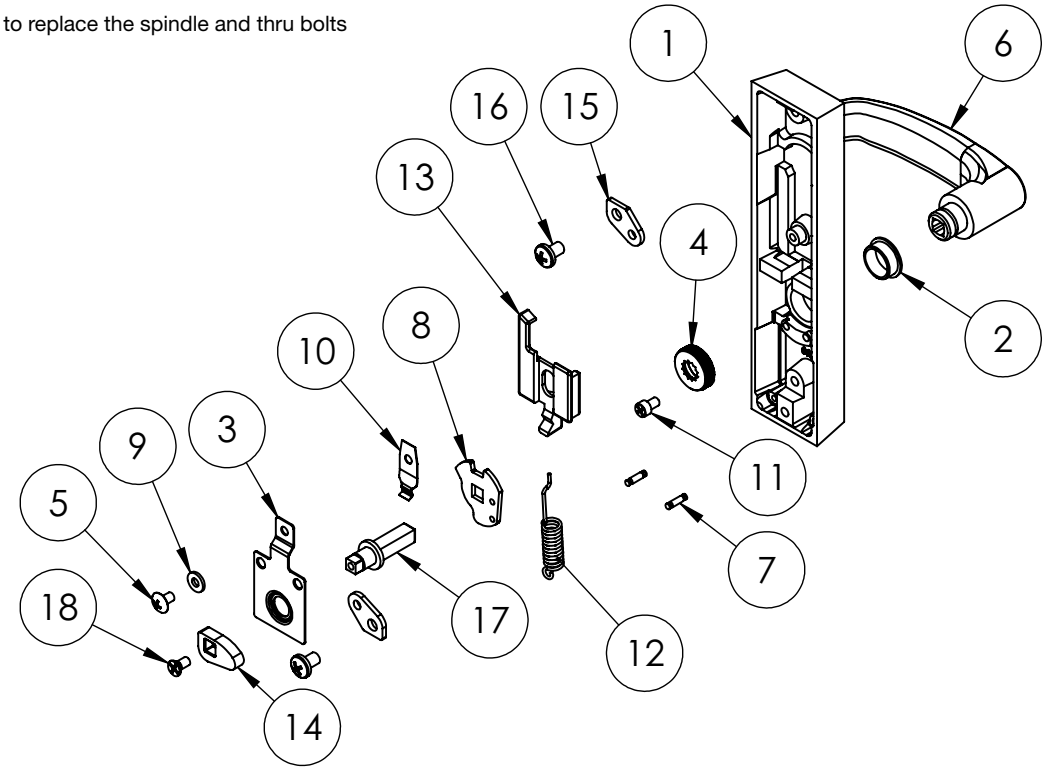
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	68-0852	Cam 700-4	1	Yes
15	68-0853	Bracket	2	Yes
16	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
17	730-4	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-5	Spindle Retrofit Kit (2" Door)	1	Yes
	730-6	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
18	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-30 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

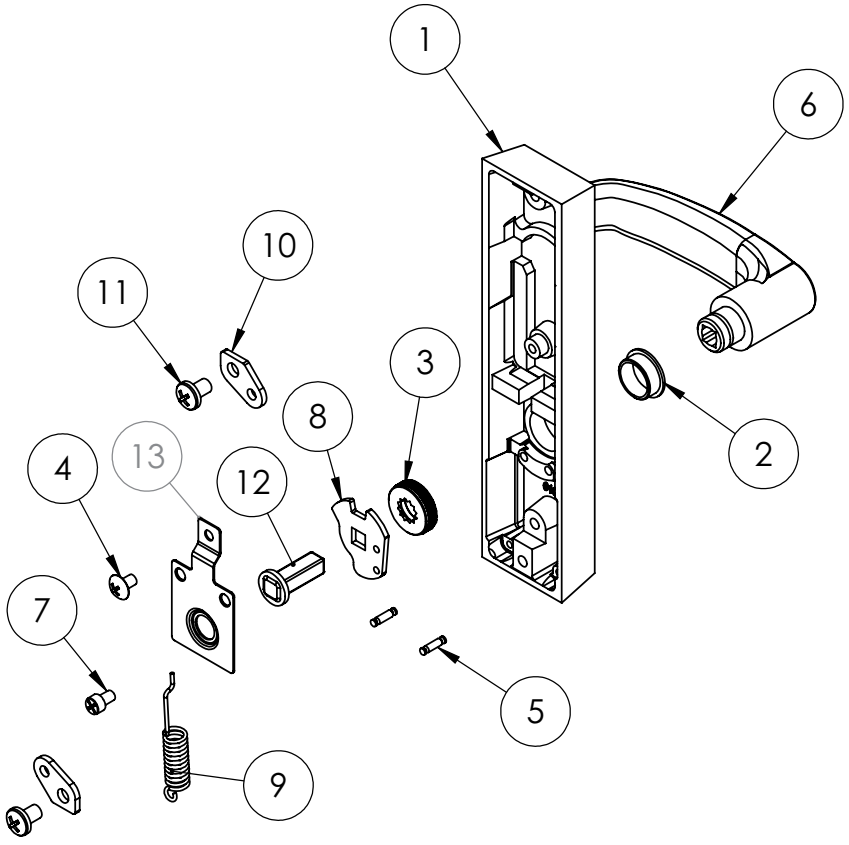
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,2]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0528	Hub Plate	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	68-0853	Bracket	2	Yes
11	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
12	97-0573	Spindle	1	Yes
13	68-1393	Retaining Plate	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

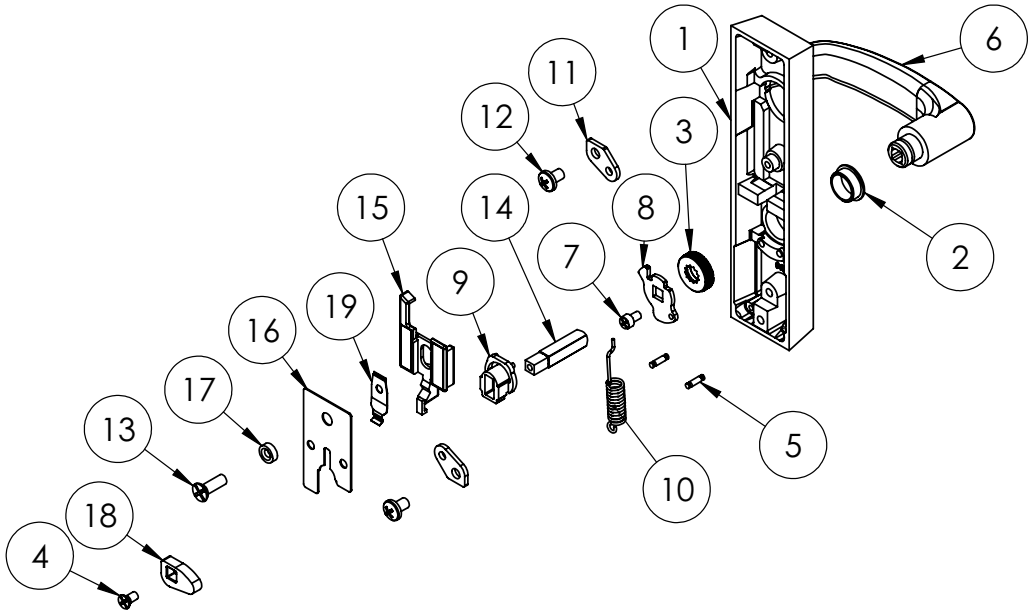
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,3]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
9	97-0479	Spindle Lock	1	Yes
10	97-0425	Hub Spring (Std)	1	Yes
11	68-0853	Bracket	2	Yes
12	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	2	Yes
13	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
14	97-3098	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3099	Spindle Assembly (2" Door)	1	Yes
	97-3100	Spindle Assembly (2 1/4" Door)	1	Yes
15	97-0475	Locking Slide (743)	1	Yes
16	97-0581	Retaining Plate	1	Yes
17	97-0582	Spacer	1	Yes
18	68-0852	Cam 700-4	1	Yes
19	97-0347	Locking Slide Spring	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 13, 15, 17 and 19



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

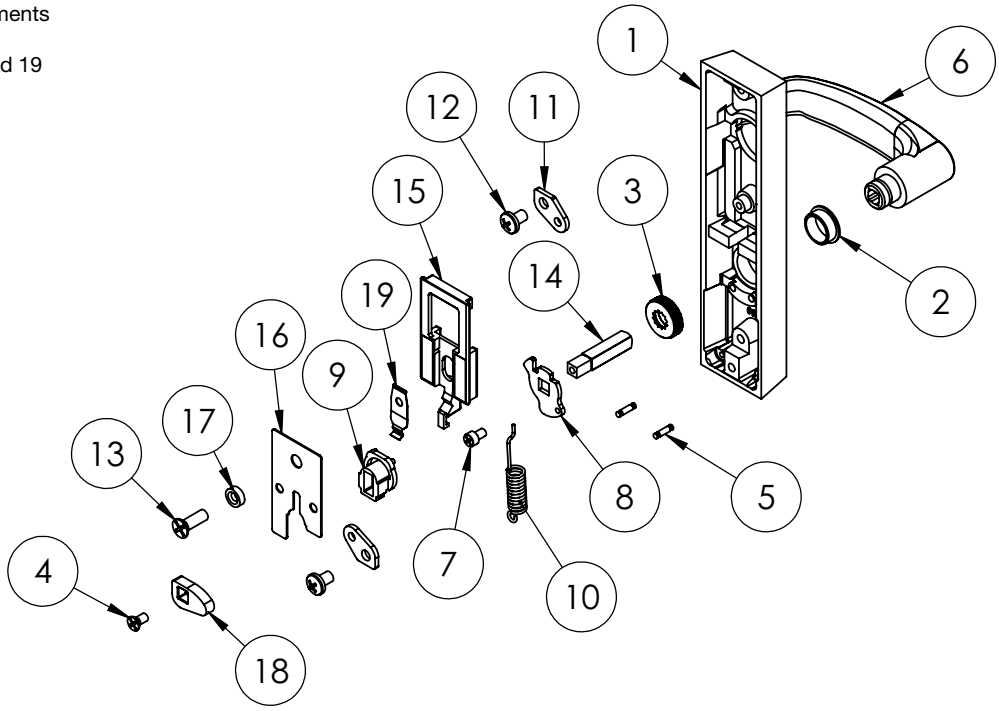
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap	1	Yes
4	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,3]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
9	97-0479	Spindle Lock	1	Yes
10	97-0425	Hub Spring (Std)	1	Yes
11	68-0853	Bracket	2	Yes
12	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	2	Yes
13	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	97-0476	Locking Slide (746)	1	Yes
16	97-0581	Retaining Plate	1	Yes
17	97-0582	Spacer	1	Yes
18	68-0852	Cam 700-4	1	Yes
19	97-0347	Locking Slide Spring	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 13, 15, 17 and 19



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

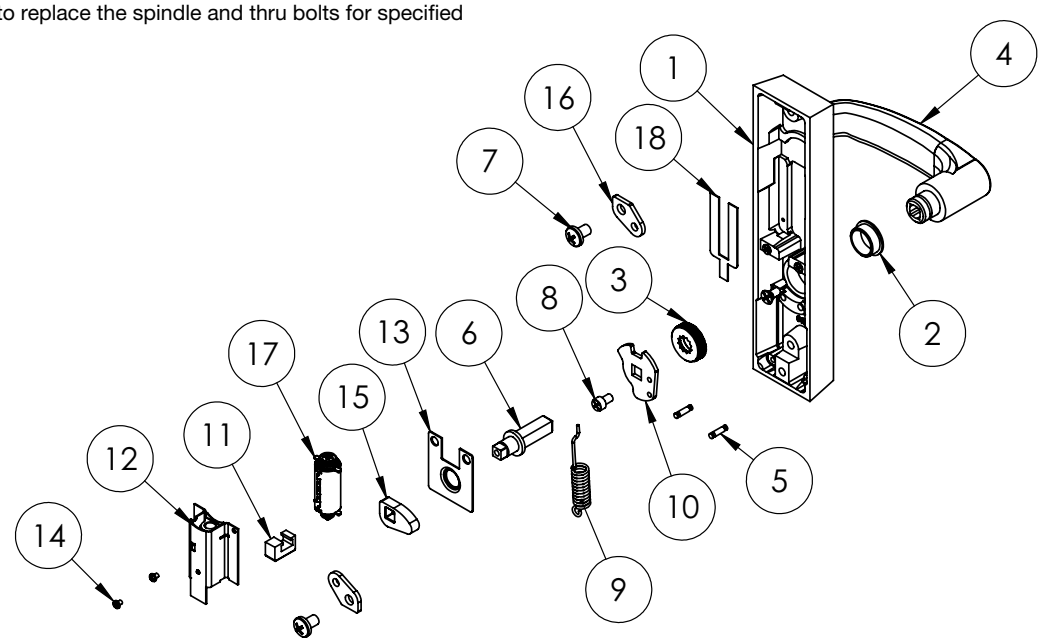
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0437	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	730-4	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-5	Spindle Retrofit Kit (2" Door)	1	Yes
	730-6	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
7	01-1478	Cr Pan Hd Mach Screw #1/4 X 3/8"	2	Yes
8	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0528	Hub Plate	1	Yes
11	97-0329	Locking Tail	1	Yes
12	97-3932	Solenoid Cover Assembly (Fail Secure)	1	Yes
13	68-1402	Retainer Plate, Electrical Function	1	Yes
14	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
15	68-0852	Cam 700-4	1	Yes
16	68-0853	Bracket	2	Yes
17	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
18	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

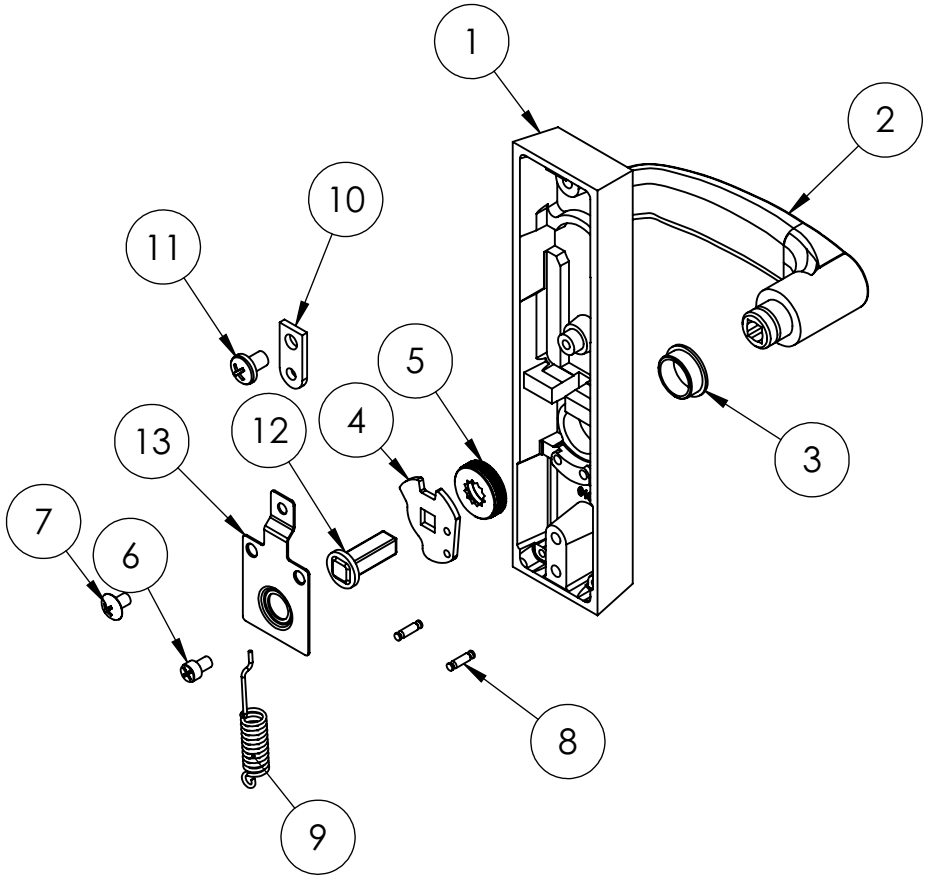
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0523	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0528	Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	1	Yes
12	97-0573	Spindle	1	Yes
13	68-1393	Retaining Plate	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

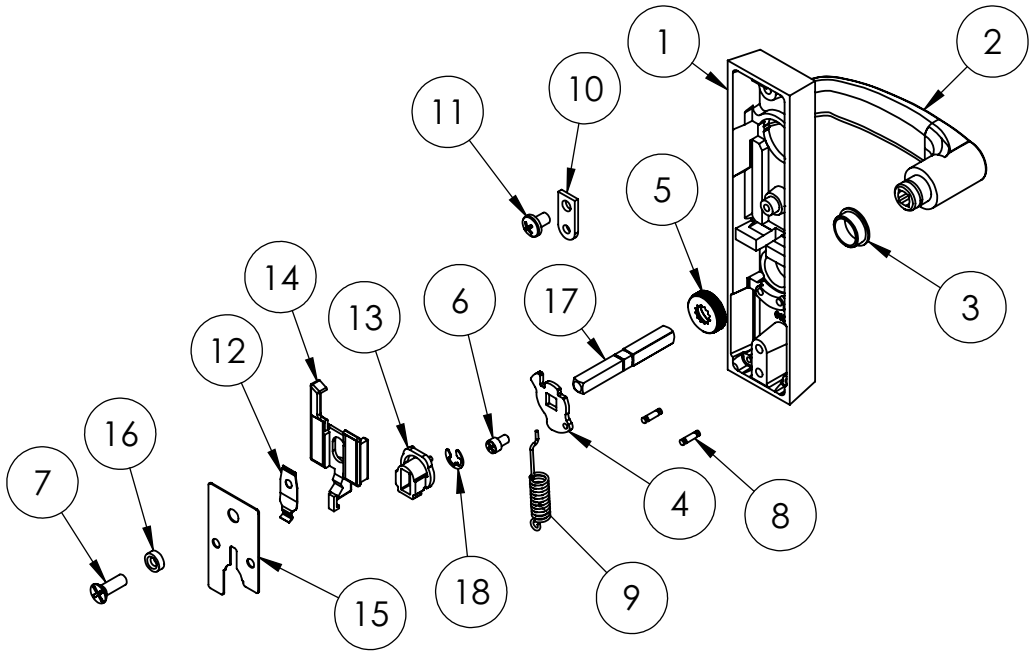
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0524	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1,3]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0478	Lower Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
8	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0380	Cylinder Nut	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0479	Spindle Lock	1	Yes
14	97-0475	Locking Slide (743)	1	Yes
15	97-0581	Retaining Plate	1	Yes
16	97-0582	Spacer	1	Yes
17	97-3092	Spindle Assembly	1	Yes
18	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 700-6 ET control is only available for 1-3/4" doors

Note: 607 kit contains items 7, 12, 14 and 16



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

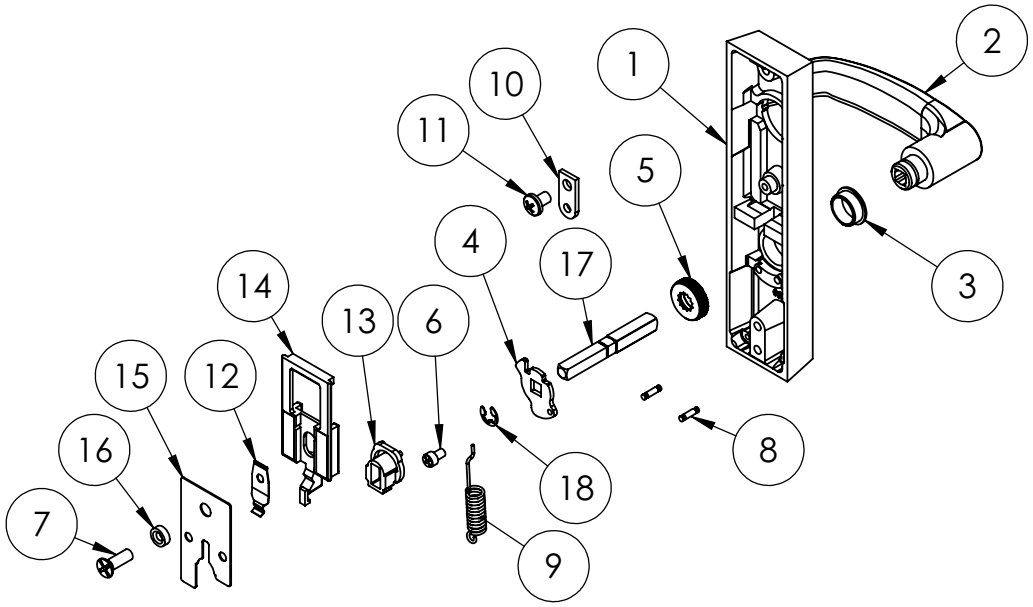
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0524	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1,3]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0478	Lower Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0479	Spindle Lock	1	Yes
14	97-0526	Locking Slide (746-6)	1	No
15	97-0581	Retaining Plate	1	Yes
16	97-0582	Spacer	1	Yes
17	97-3092	Spindle Assembly	1	Yes
18	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 700-6 ET control is only available for 1-3/4" doors

Note: 607 kit includes items 7, 12, 14 and 16



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

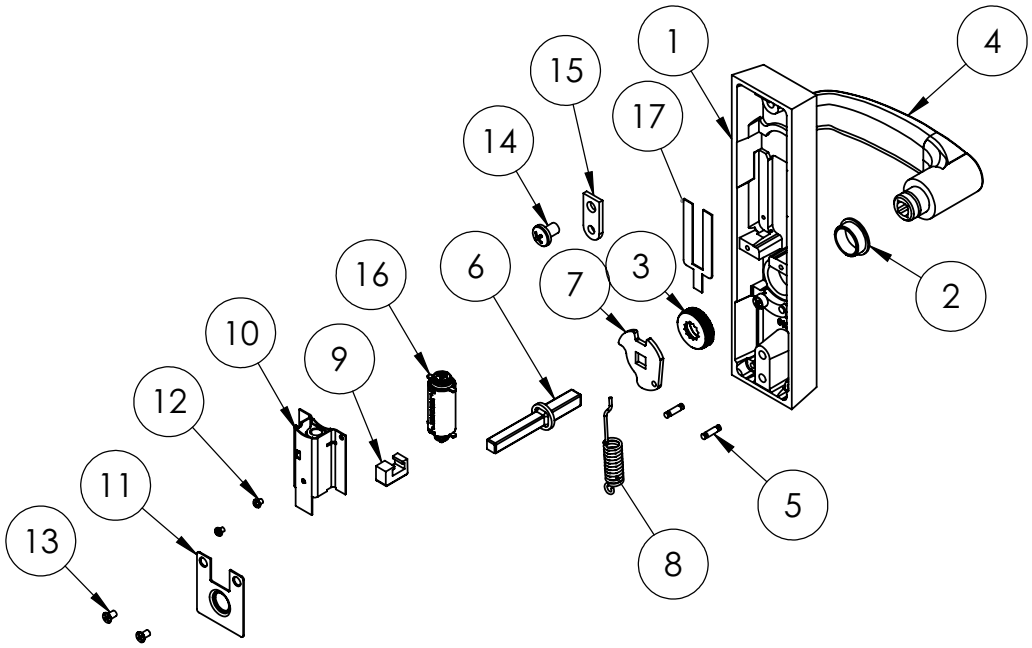
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0525	ET Case, Drop Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0549	Spindle (Lockable 700 And 700-6)	1	Yes
7	97-0480	Locking Piece For -6 And -8	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0329	Locking Tail	1	Yes
10	97-3932	Solenoid Cover Assembly	1	Yes
11	68-1402	Retainer Plate, Electrical Function	1	Yes
12	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
13	01-1154	CR-FHMS #6-32 X 1/4"	2	Yes
14	01-1478	CR Pan Hd Mach Screw #1/4-20 X 3/8"	1	Yes
15	68-1254	Extension Bracket	1	Yes
16	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
17	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 700-6 ET control is only available for 1 3/4" doors



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

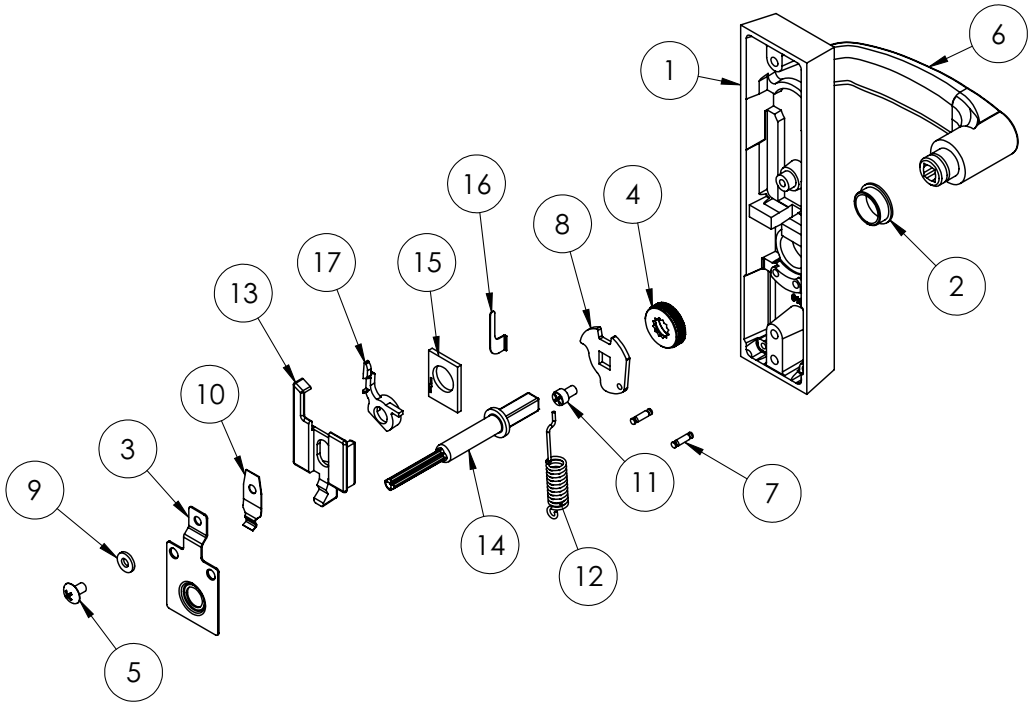
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
7	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
8	97-0480	Locking Piece For -6 And -8	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0355	Locking Slide (706)	1	Yes
	97-0356	Locking Slide (713)	1	Yes
14	97-0541	Spindle (Cross)	1	Yes
15	97-0563	Spring Support	1	No
16	97-0564	Return Spring	1	No
17	97-0558	Slide Support	1	No
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 5, 9, 10, 13, 15, 16, and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

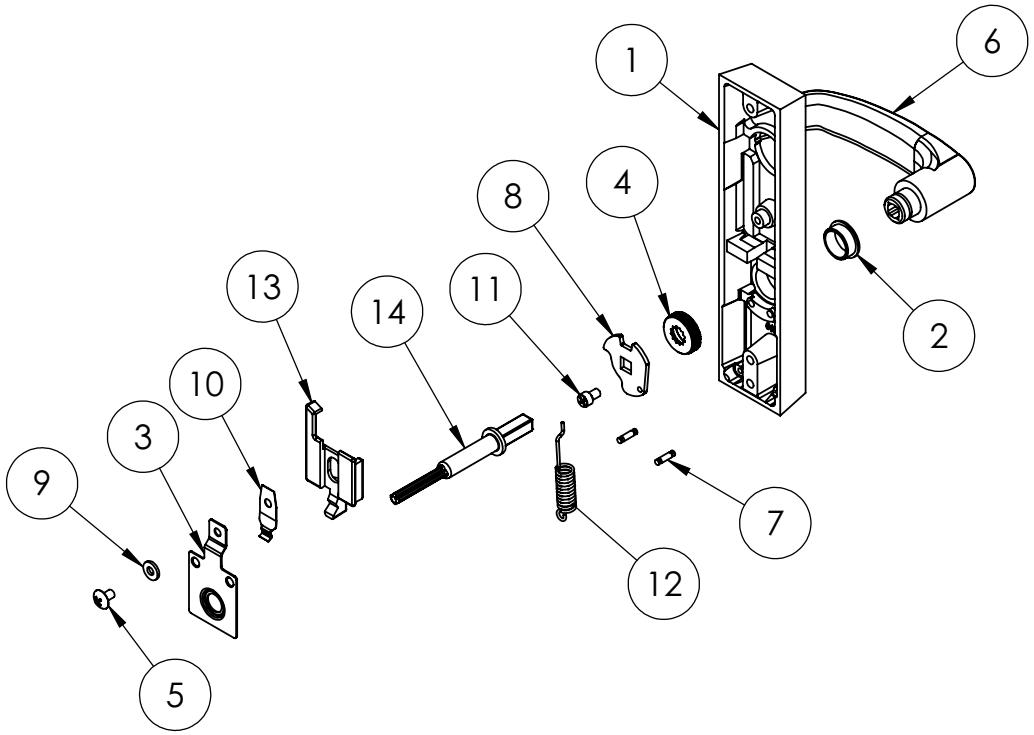
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
8	97-0480	Locking Piece For -6 And -8	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	730-7	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-8	Spindle Retrofit Kit (2" Door)	1	Yes
	730-9	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

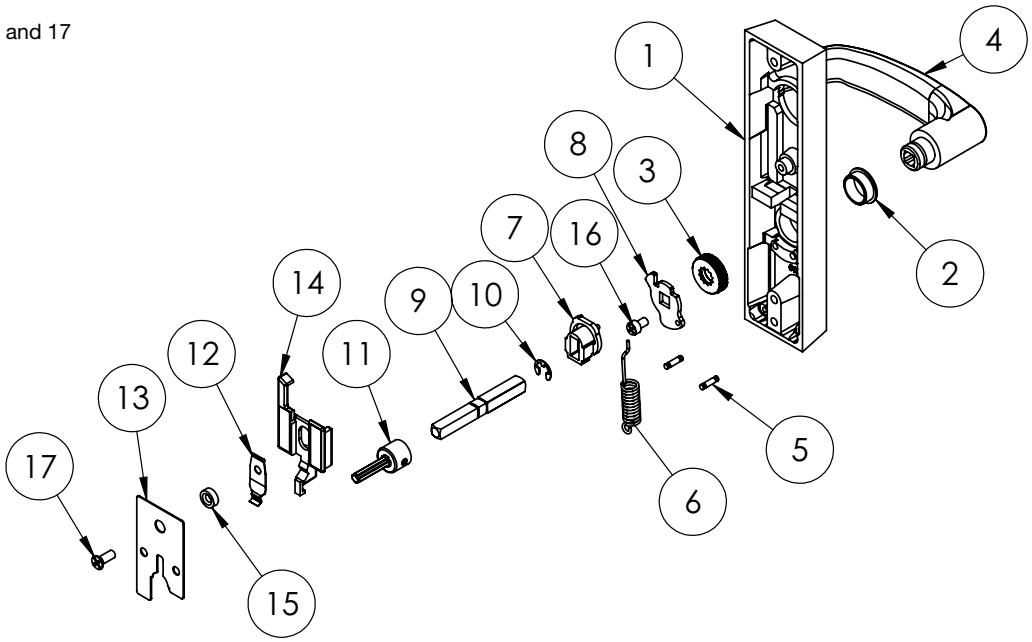
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0425	Hub Spring (Std)	1	Yes
7	97-0479	Spindle Lock	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
9	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
10	97-0527	E Clip 0.312 Shaft	1	Yes
11	68-3671	Spindle Adapter	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0581	Retaining Plate	1	Yes
14	97-0475	Locking Slide (743)	1	Yes
15	97-0582	Spacer	1	Yes
16	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
17	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 12, 14, 15 and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

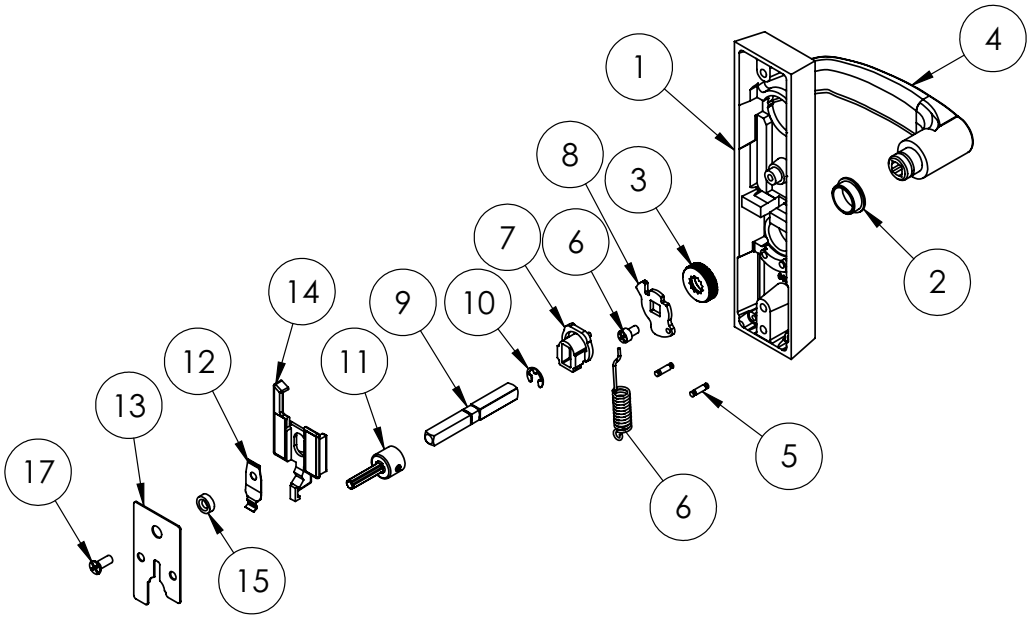
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0425	Hub Spring (Std)	1	Yes
7	97-0479	Spindle Lock	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
9	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
10	97-0527	E Clip 0.312 Shaft	1	Yes
11	68-3671	Spindle Adapter	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0581	Retaining Plate	1	Yes
14	97-0476	Locking Slide (746 Function)	1	Yes
15	97-0582	Spacer	1	Yes
16	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
17	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 12, 14, 15 and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

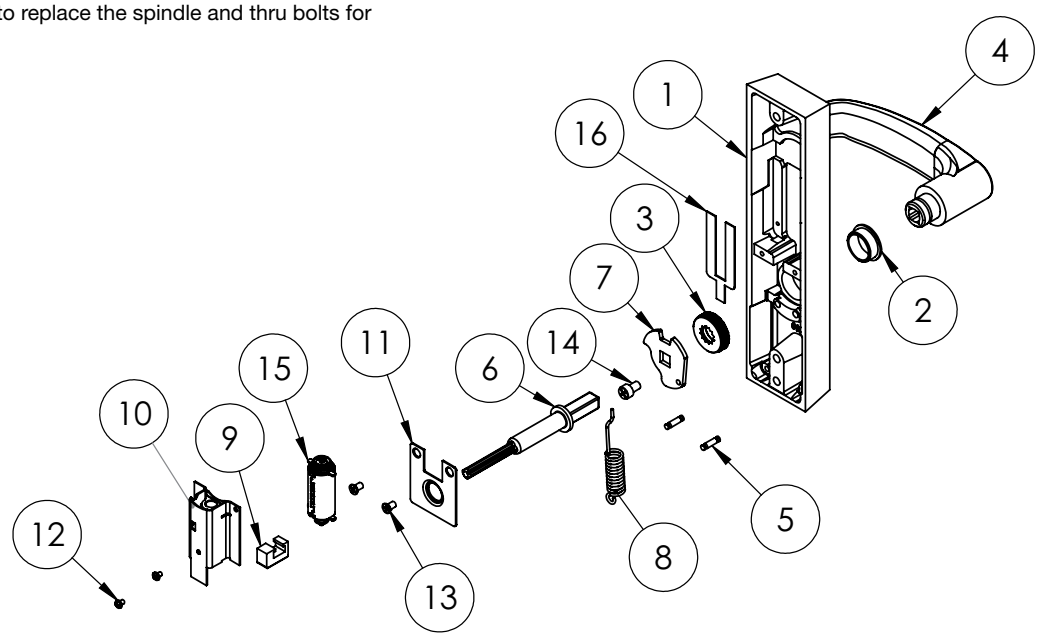
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
Not Shown	730-7	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-8	Spindle Retrofit Kit (2" Door)	1	Yes
	730-9	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
6	97-0541	Spindle	1	Yes
7	97-0480	Lower Hub Plate	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0329	Locking Tail	1	Yes
10	97-3932	Solenoid Cover Assembly	1	Yes
11	68-1402	Retainer Plate, Electrical Function	1	Yes
12	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
13	01-1154	Cr-Fhms #6-32 X 1/4"	2	Yes
14	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
15	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
16	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

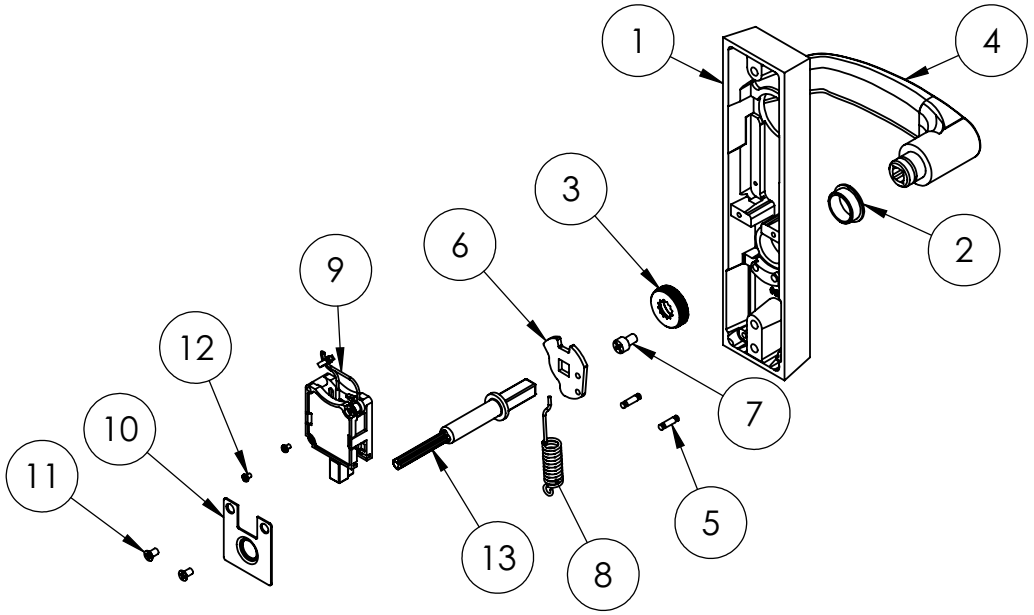
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	Electric ET Case W/ Cylinder Prep	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0480	Hub Plate (700-8)	1	Yes
7	01-1182	CR-CHMS #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0541	Spindle (Lockable 700-8)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

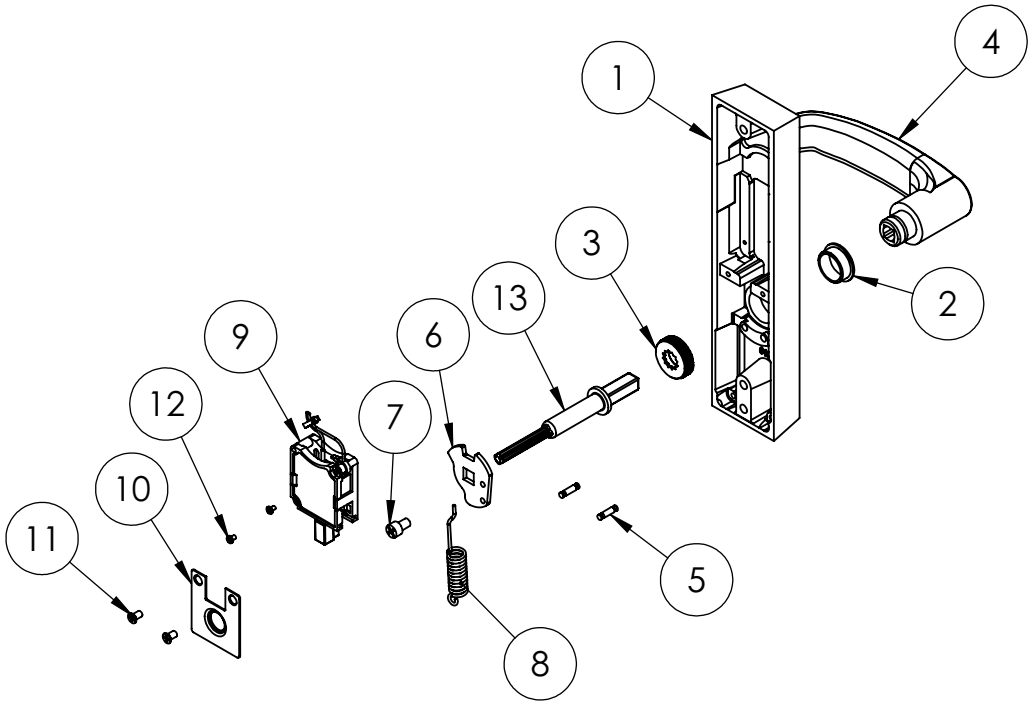
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	Electric ET Case W/O Cylinder Prep[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0480	Hub Plate (700-8)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0541	Spindle (Lockable 700-8)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

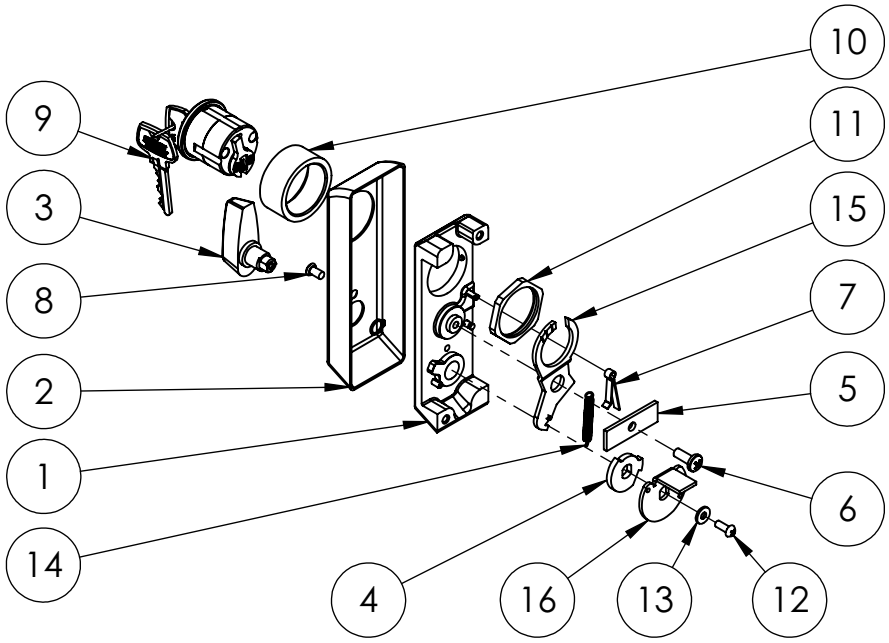
Auxiliary Controls
106
113
31-106
31-113

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2093*	Standard	Yes
Classroom	94-2094*		Yes
Night Latch	94-2426*	Cladding	Yes
Classroom	94-2427*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2089	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2121	Turn Lever Assembly*	1	Yes
4	94-0110	Cam	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	01-3582	#6-32 x 3/8 RHMS	1	Yes
13	01-0204	#6-32 x 3/8 Flat Washer	1	Yes
14	94-0109	Extension Spring	1	Yes
15	94-0114	Locking Lever	1	Yes
	94-2249	Locking Lever & Pin Assembly	1	Yes
16	94-2087	Lever Assembly	1	Yes
	94-2419	Lever Assembly	1	Yes
17	94-2448	H1 Aux Control Adapter Pack	1	Yes
18	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

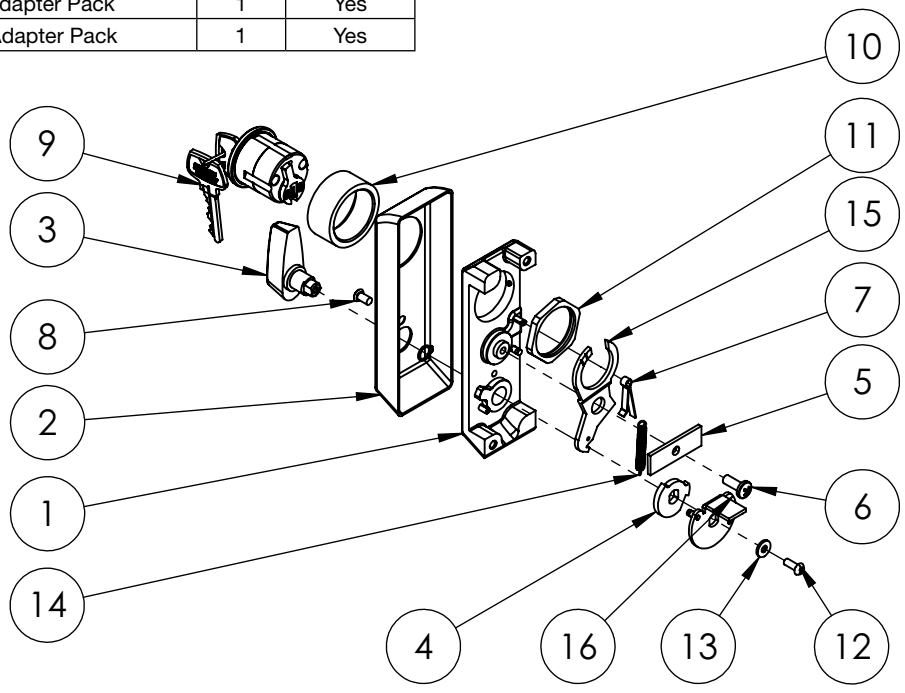
Auxiliary Controls
306
313
31-306
31-306

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2091*	Standard	Yes
Classroom	94-2092*		Yes
Night Latch	94-2428*	Cladding	Yes
Classroom	94-2429*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2089	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2121	Turn Lever Assembly*	1	Yes
4	94-0110	Cam	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	01-3582	#6-32 x 3/8 RHMS	1	Yes
13	01-0204	#6-32 x 3/8 Flat Washer	1	Yes
14	94-0109	Extension Spring	1	Yes
15	94-0112	Locking Lever	1	Yes
	94-0114			Yes
16	94-2329	Lever Assembly	1	Yes
	94-2088			Yes
	94-2421			Yes
	94-2420			Yes
17	94-2448	H1 Aux Control Adapter Pack	1	Yes
18	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

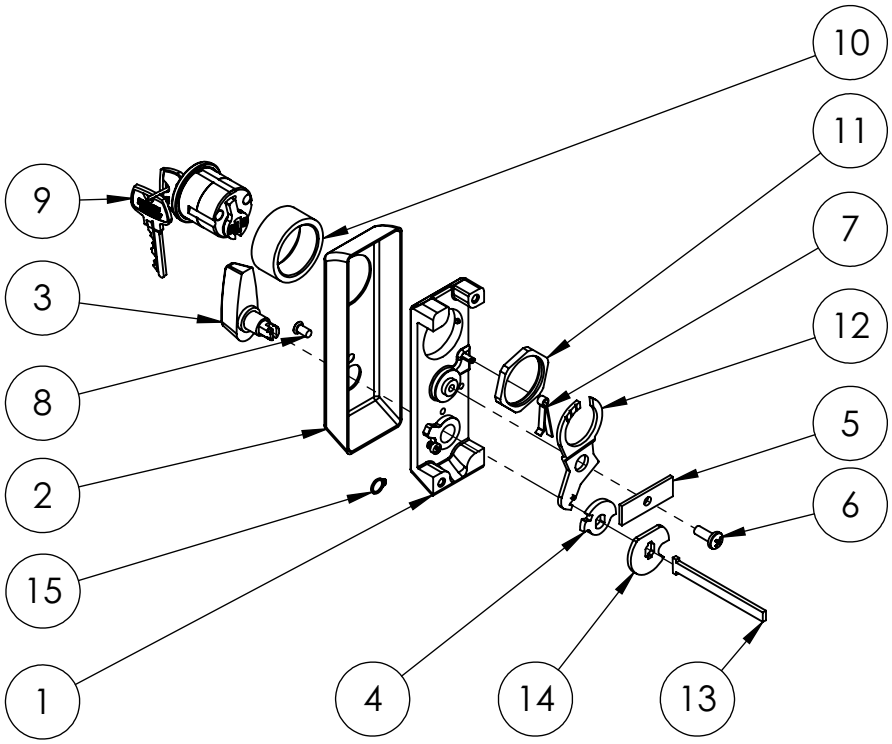
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2093*	NB	Yes
Classroom	94-2094*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2372	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2373	Turn Lever Assembly*	1	Yes
4	94-0185	Locking Hub	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	94-0114	Locking Lever	1	Yes
	94-2249	Locking Lever & Pin Assembly		Yes
13	94-0184	Tail Piece	1	Yes
14	94-0186	Space	1	Yes
15	01-4552	5/16 Retaining Ring	1	Yes
16	94-2448	H1 Aux Control Adapter Pack	1	Yes
17	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®

ASSA ABLOY

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT

ASSA ABLOY

SARGENT Manufacturing Company
100 Sargent Drive
New Haven, CT 06511 USA
800-727-5477
www.sargentlock.com

ASSA ABLOY is the global leader in door opening solutions, dedicated to satisfying end-user needs for security, safety and convenience

Founded in the early 1800s, SARGENT® is a market leader in locksets, cylinders, door closers, exit devices, electro-mechanical products and access control systems for new construction, renovation, and replacement applications. The company's customer base includes commercial construction, institutional, and industrial markets.

Copyright © 2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of SARGENT Manufacturing is prohibited.

A8231 12/17

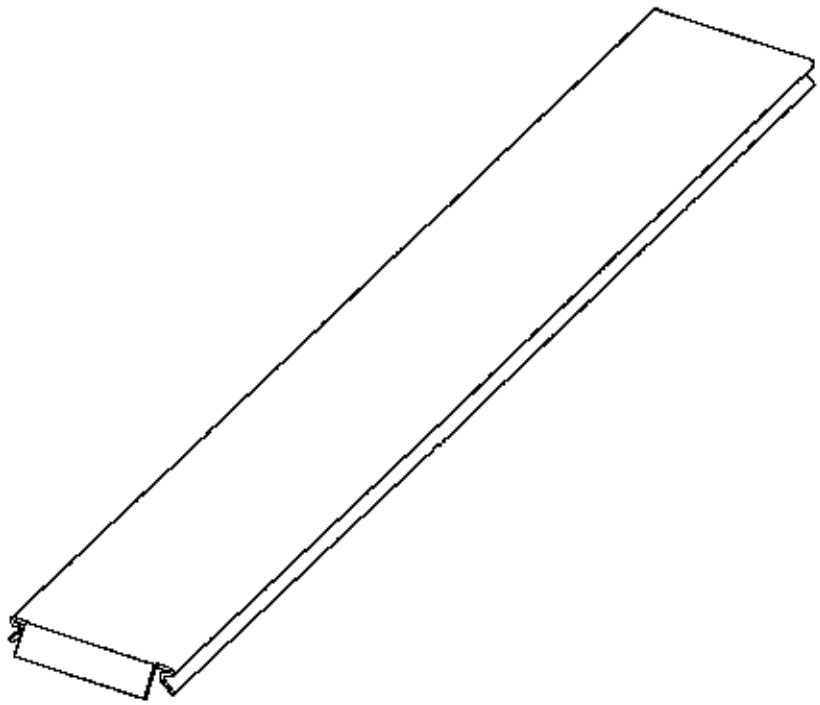
80 series Parts List

MOUNTING RAIL INSERTS

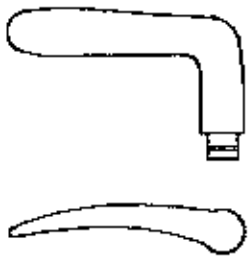
Parts List
Page No 80.4
Rev B
8/18/2003

PREFIX	ASSY NO.	PART NO.	DESCRIPTION
STANDARD INSERTS, NEW FACTORY SUPPLIED 55-			
STD, 12-19-, 53-58- OR 55- SUPPLIED IN COMB. WITH ABOVE PREFIXES		68-0549	INSERT (F WIDE) *
		68-0550	INSERT (E WIDE) *
		68-0551	INSERT (G WIDE) *
		68-0552	INSERT (G NARROW) *
		68-0553	INSERT (J NARROW) *
		68-0554	INSERT (J WIDE) *
		68-1375	INSERT (E NARROW, F NARROW) *
OLD FACTORY SUPPLIED 55-, 55- RETROFITS			
55- SUPPLIED IN COMB. WITH FOLLOWING PREFIXES NONE, 12-19-, 58-(16- IN PUSH)	855-1 KIT		INSERT ASSEMBLY (F WIDE) *
	855-2 KIT		INSERT ASSEMBLY (E NARROW, F NARROW) *
	855-3 KIT		INSERT ASSEMBLY (G WIDE) *
	855-4 KIT		INSERT ASSEMBLY (G NARROW, J WIDE) *
	855-5 KIT		INSERT ASSEMBLY (E WIDE) *
	855-6 KIT		INSERT ASSEMBLY (J NARROW) *

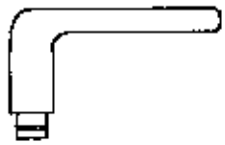
* SPECIFY FINISH



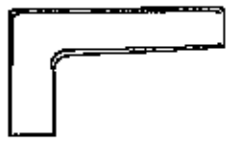
NOTE: LEVERS LISTED ARE FOR USE WITH ET CONTROLS MANUFACTURED AFTER SEPTEMBER 25, 1998



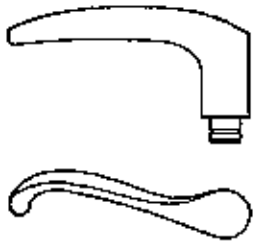
A LEVER 82-0151 (RH)
82-0152 (LH)



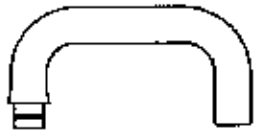
E LEVER
82-0154



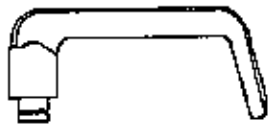
F LEVER
82-0155



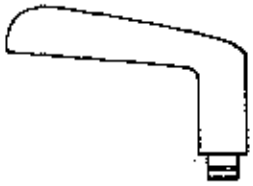
Y LEVER 82-0531 (RH)
82-0530 (LH)



J LEVER
97-0486

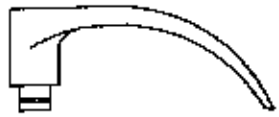


C LEVER
97-0567

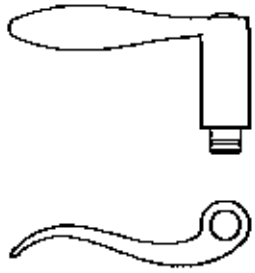


S LEVER 82-0523 (RH)
82-0522 (LH)

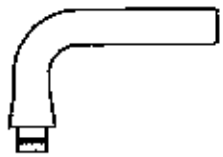
L LEVER
97-0485



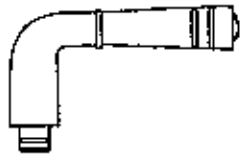
P LEVER
97-0484



G LEVER 82-0527 (RH)
82-0526 (LH)



W LEVER
82-0159



R LEVER
82-0517

B LEVER
82-0153

SARGENT®

ASSA ABLOY

80 Series Parts Manual

For assistance, contact SARGENT at
800-727-5477 or www.sargentlock.com

A8231 12/17

Copyright © 2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader
in door opening solutions

Table of Contents

SARGENT®
ASSA ABLOY

Chassis Assemblies
- 8300 4
- 8400 5-10
- 8500 11-12
- 8600 13-28
- 8700 29-52
- 8800 53-67
- 8900 68-69

900 Series Mortise Locks 70-82

Rail Assemblies 83-102

700 Series ET Control 103-133

Auxiliary Controls 134-136

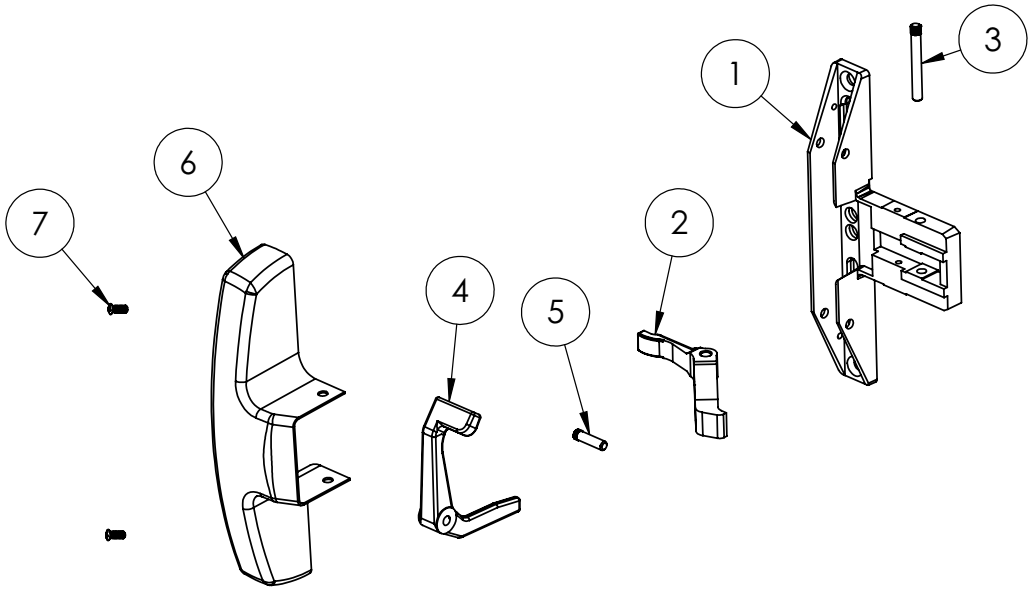
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function		Assembly No.	Description	Sellable
(12-) All functions	1 3/4" Door	68-2481	LHRB	Yes
		68-2482	RHRB	Yes
	2"-2 3/4" Door	68-2483	LHRB	Yes
		68-2484	RHRB	Yes

Item	Part No.	Description	Qty	Sellable
1	68-0486	Chassis	1	Yes
2	68-0241	Lift Arm	1	Yes
3	68-0239	Pivot Pin (Lift Arm)	1	Yes
4	68-0489	Lift Lever LHRB 1 3/4" Door	1	Yes
	68-0490	Lift Lever RHRB 1 3/4" Door	1	Yes
	68-0491	Lift Lever LHRB 2 3/4" Door	1	Yes
	68-0492	Lift Lever RHRB 2 3/4" Door	1	Yes
5	68-0479	Pivot Pin (Lift Lever)	1	Yes
6	68-0496	Cover[1]	1	Yes
7	68-3905	Cover Screw Pack[1]	2	Yes
Not Shown	—	900 Series Mortise Assembly[1,2,4]	1	Yes
	68-2520	Screw Pack Standard	1	Yes
	68-2522	Screw Pack (12-)	1	Yes
	C908	Strike Pack[3] (1 1/4" Standard Lip)	1	Yes

1. Specify finish
2. Specify hand
3. Specify lip length
4. Specify function



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

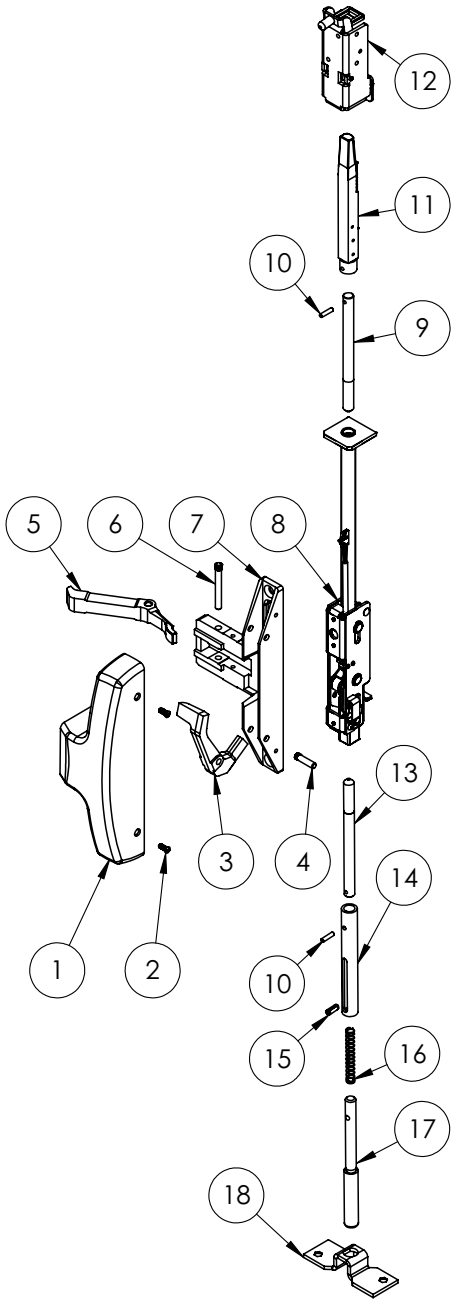
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
53-MD-(All Functions) MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0888	Bottom Plate	1	Yes
		68-3676	Screw Pack*	1	Yes
		652	Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



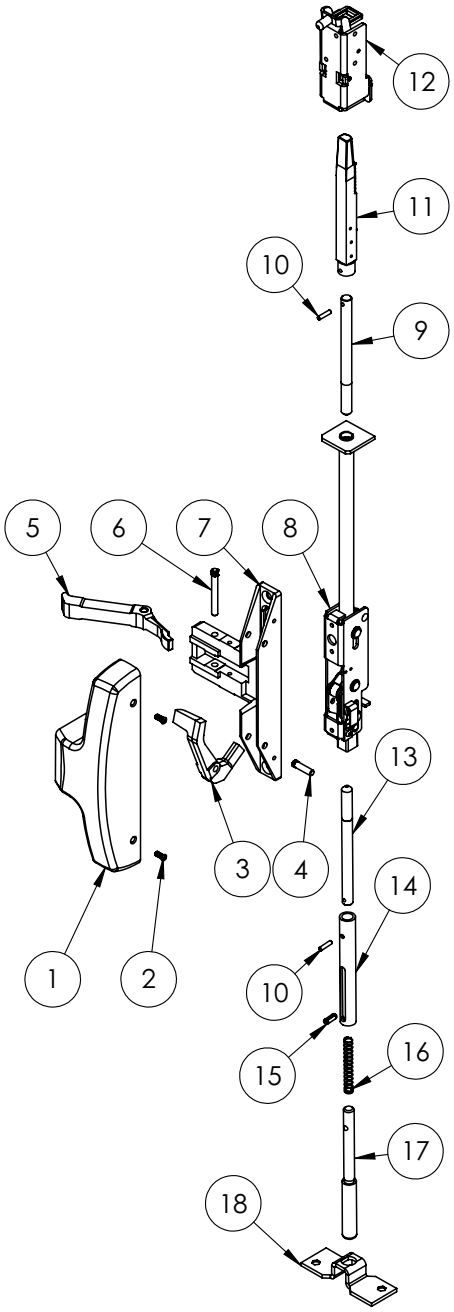
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
12-53-MD-(All Functions) 12-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12-53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0888	Bottom Plate	1	Yes
		68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height

A8231 12/17

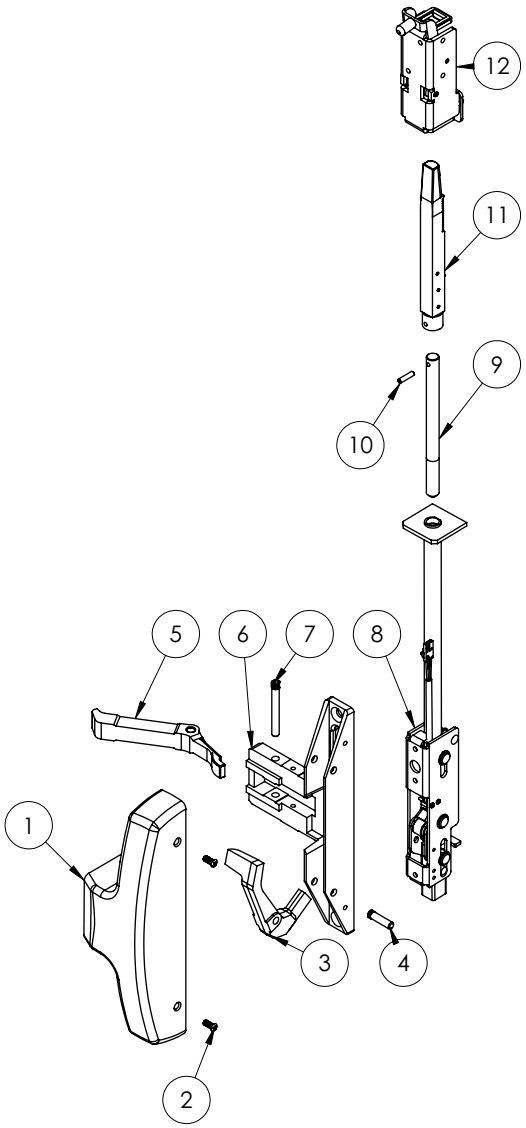
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-MD-(All Functions) NB-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

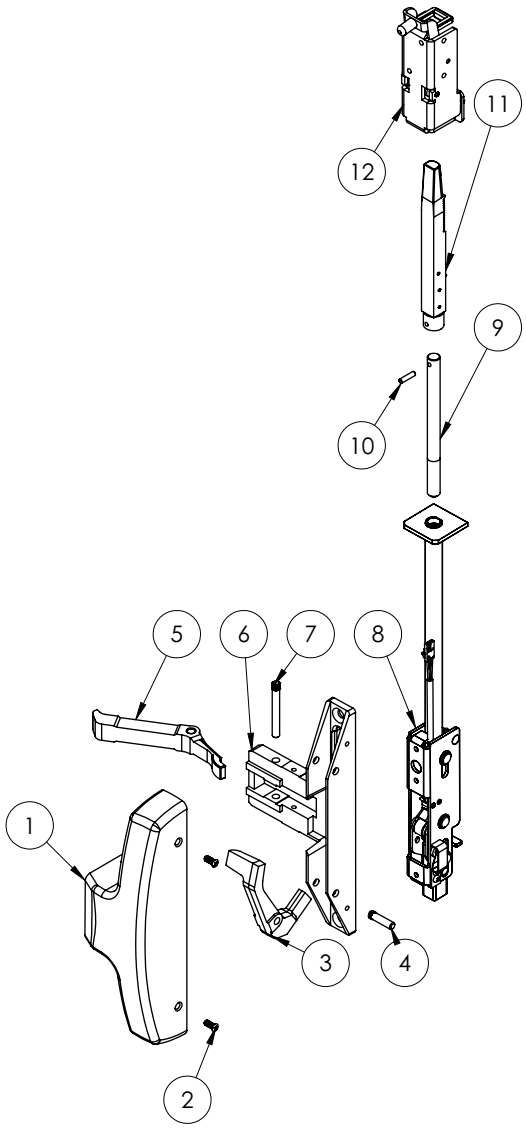
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-NB-MD-(All Functions) 12-NB-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

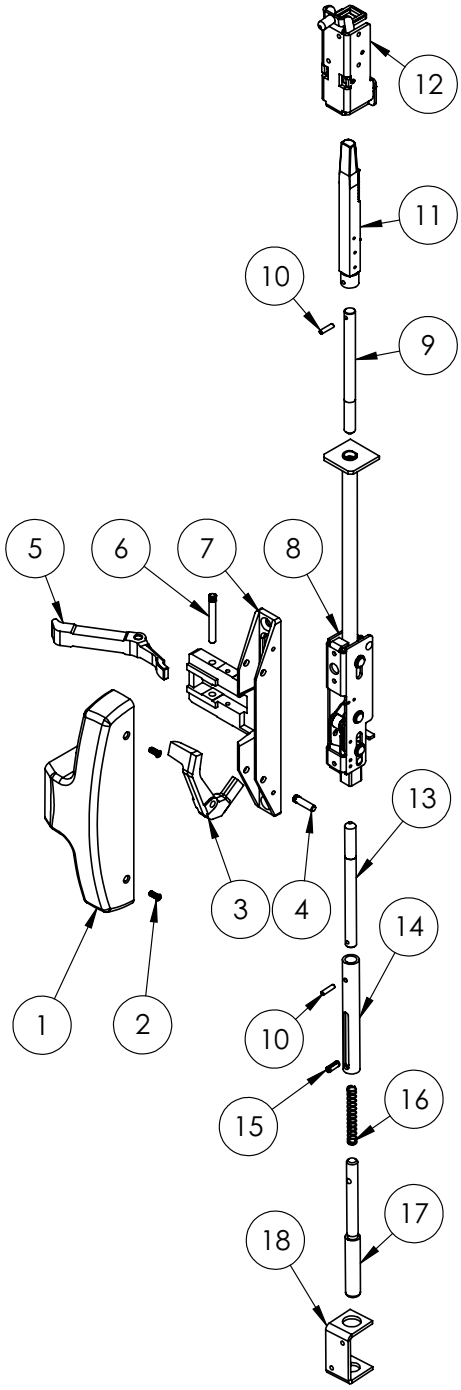
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
53-AD-(All Functions) AD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
		68-3854	53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0037	Bottom Case	1	Yes
		68-3676	Screw Pack*	1	Yes
		640	Aluminum Door Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

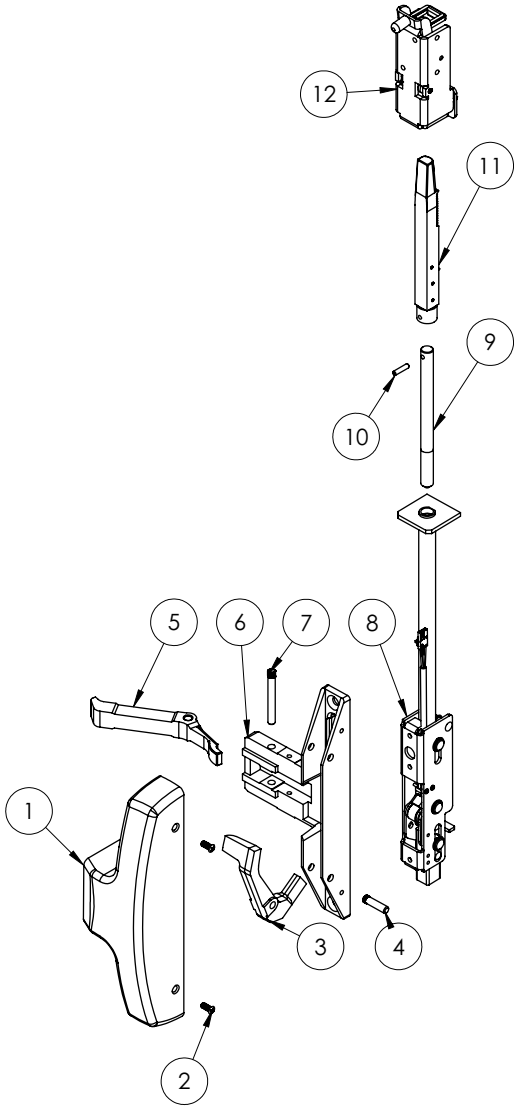
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
53-NB-AD-(All Functions) NB-AD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		639	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

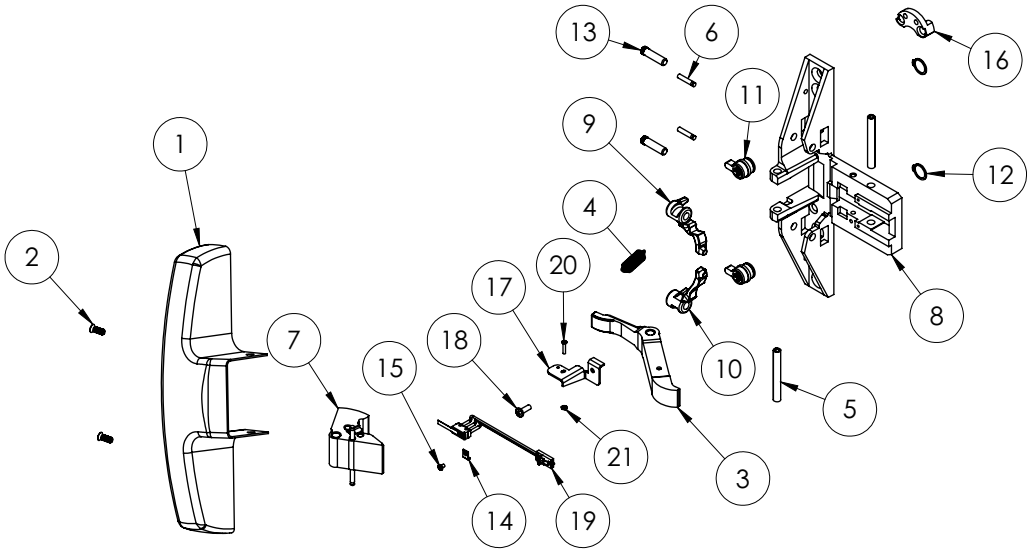
(12/53-)8504 (12/53-)8506 (12/53-)8510
(12/53-)8513 (12/53-)8515 (12/53-)8540
(12/53-)8543 (12/53-)8544 (12/53-)8546
(12/53-)8573 (12/53-)8574

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-) All functions	68-5880	LHRB/RHRB	Yes
(12-) 53- All functions	68-7411	LHRB/RHRB	Yes

Item	Assy. No.	Part No.	Description	Qty	Sellable
1	N/A	68-0495	Cover[1]	1	Yes
2		68-3905	Cover Screw Pack[1]	1	Yes
3		68-1137	Lift Arm	1	Yes
4		98-0028	Latchbolt Spring	1	Yes
5		01-4512	Spirol Pin	2	Yes
6		01-0008	Groove Pin	2	No
7		68-7420	Latchbolt Assembly (53-)	1	Yes
		68-6021	Latchbolt Assembly (Std)	1	Yes
8	68-6082	68-1624	8500 Chassis	1	Yes
9		68-1625	Lift Lever (RHRB)	1	
10		68-1626	Lift Lever (LHRB)	1	
11		94-0088	Cylinder Hub	2	
12		01-0005	Retaining Ring, Truarc 5100-43	2	
13		68-0479	Lift Lever Pivot Pin	2	
14	N/A	52-0310	Cable Clamp (53-)	1	Yes
15		01-1482	Cr-Phms (#2-56 X 1/8") (53-)	1	Yes
16		13-0458	Cylinder Retainer Pack (04 & 044 Functions Only)	1	Yes
17		68-1686	Switch Bracket (53-)	1	Yes
18		01-1220	#6-32 X 3/8" Length Ph Pn Hd Machine Screw (53-)	1	Yes
19		52-4545	Switch Assembly (53-)	1	Yes
20		01-9446	Machine Screw (#1-72 X 11/32" Ph Fl Hd) (53-)	1	Yes
21		01-0909	Hex Machine Screw Nut (53-)	1	Yes
Not Shown		68-2512	Screw Pack	1	Yes
		657	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

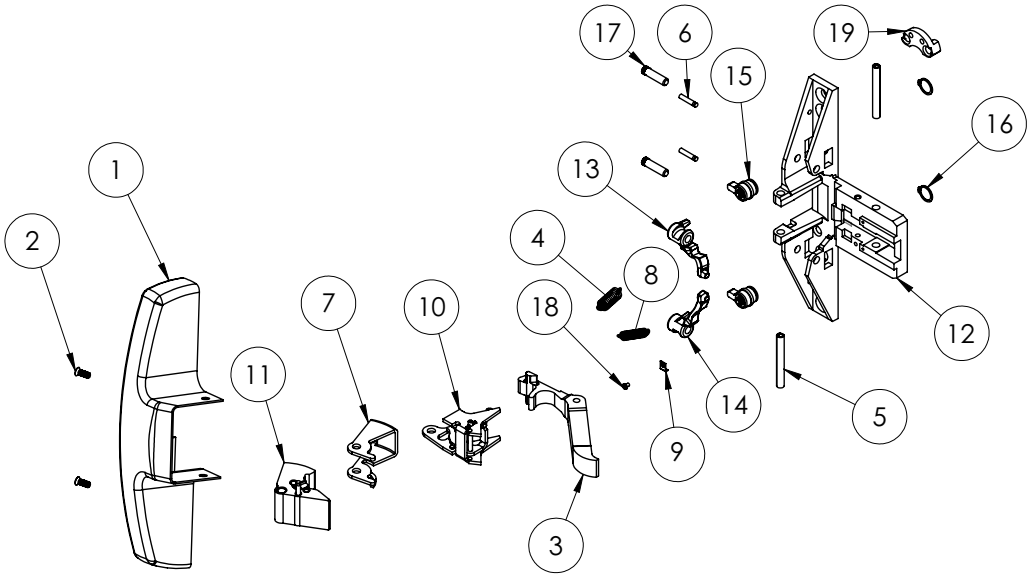
(12-/GL-/59-)8504 (12-/GL-/59-)8506 (12-/GL-/59-)8510
(12-/GL-/59-)8513 (12-/GL-/59-)8515 (12-/GL-/59-)8540
(12-/GL-/59-)8543 (12-/GL-/59-)8544 (12-/GL-/59-)8546
(12-/GL-/59-)8573 (12-/GL-/59-)8574

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-)GL- All functions	68-5881	LHRB/RHRB	YES
(12-)59- All functions	68-5882	LHRB/RHRB	YES

Item	Assy. No.	Part No.	Description	Qty	Sellable
1	N/A	68-1020	Cover[1]	1	Yes
2		—	Screw Pack[1]	1	Yes
3		68-1353	Lift Arm (Guarded)	1	Yes
4		98-0028	Latchbolt Spring	1	Yes
5		01-4512	Spirol Pin	2	Yes
6		01-0008	Groove Pin	2	No
7		68-1352	Guide	1	Yes
8		68-1394	Extension Spring	1	Yes
9		52-0310	Cable Clamp (59-)	1	Yes
10		68-5949	Guard Bracket & Switch Assembly (59-)	1	No
		68-5947	8500 Guard Bracket Assembly (Gl-)	1	No
11		68-4415	Guarded Latchbolt	1	Yes
12	68-6082	68-1624	8500 Chassis	1	Yes
13		68-1625	Lift Lever (RhRb)	1	
14		68-1626	Lift Lever (LhRb)	1	
15		94-0088	Cylinder Hub	2	
16		01-0005	Retaining Ring	2	
17		68-0479	Lift Lever Pivot Pin	2	
18	N/A	01-1482	Cr-Phms (#2-56 X 1/8") (59-)	1	Yes
19		13-0458	Cylinder Retainer Pack (04 & 044 Functions Only)	1	Yes
Not Shown		68-2512	Screw Pack	1	Yes
		657	Strike Pack	1	Yes

1. Indicates finish required



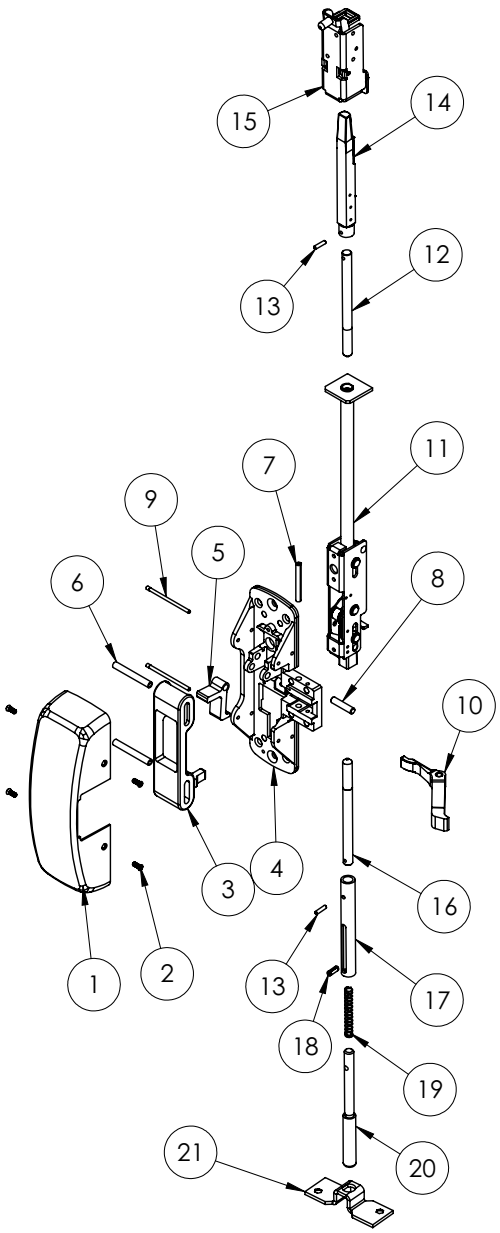
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-MD- 59-MD- MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack (W)*	1	Yes
		652	Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

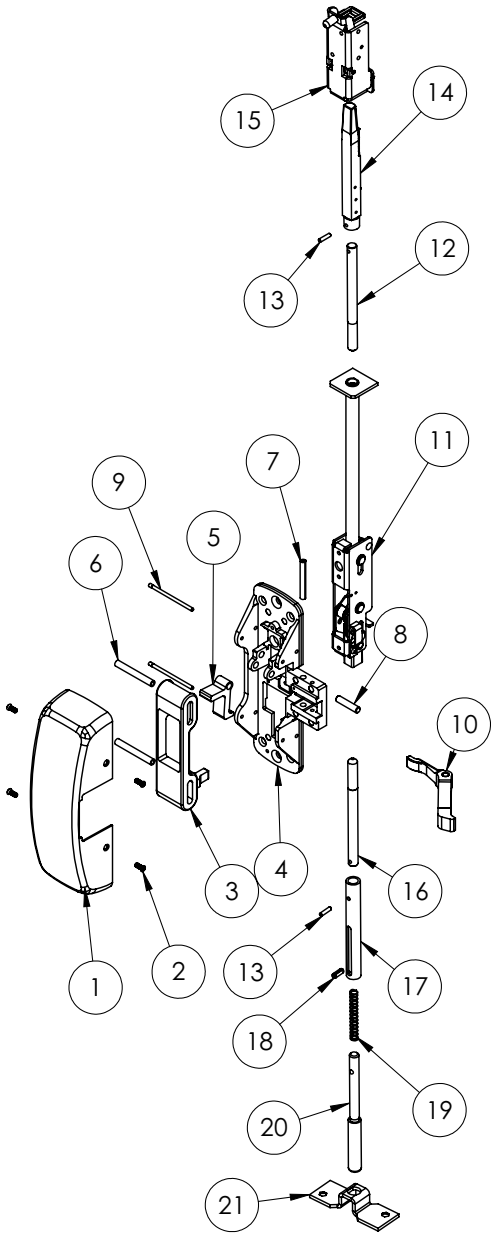
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-MD- 12-59-MD- 12-MD- (All Functions	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12- 53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack		Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-



A8231 12/17

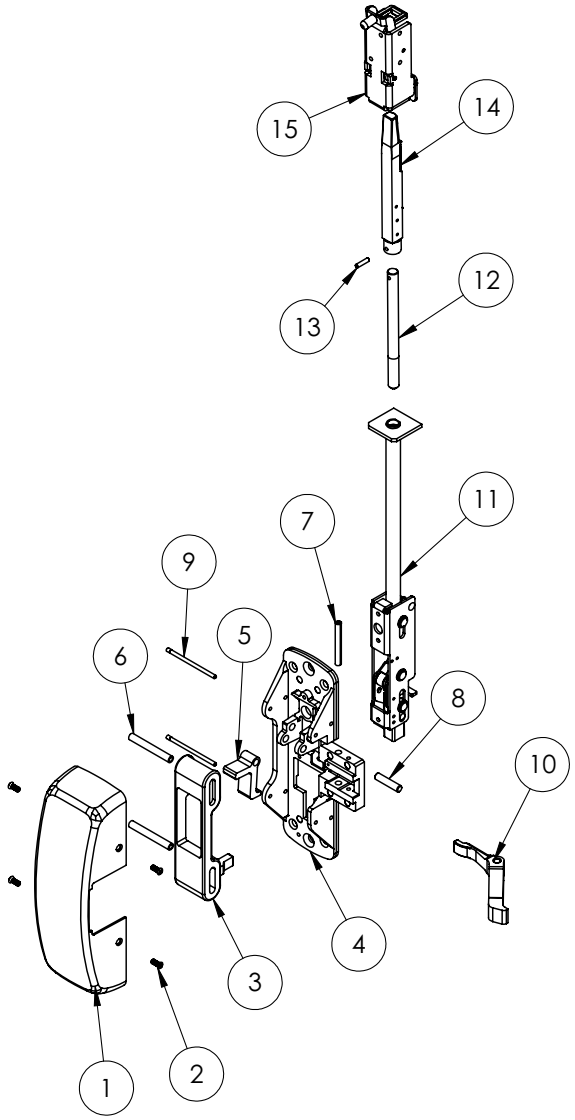
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-MD- 59-NB-MD- NB-MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

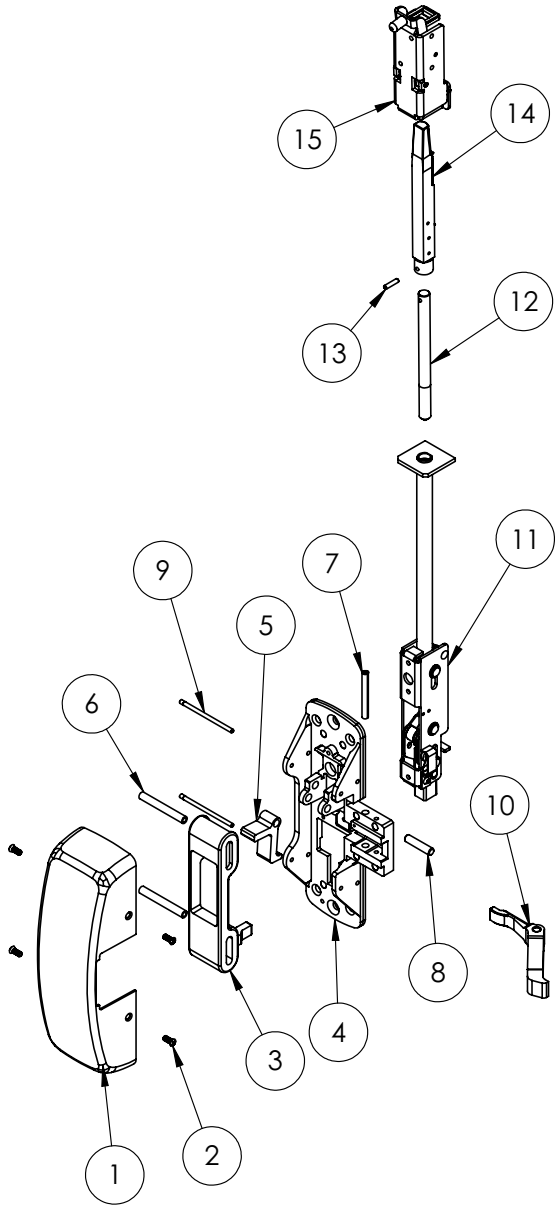
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-NB-MD- 12-59-NB-MD- 12-NB-MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		
11	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12- 53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
		68-5375	Top Case Assembly 1/4" Cladded		Yes
		68-5376	Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-



A8231 12/17

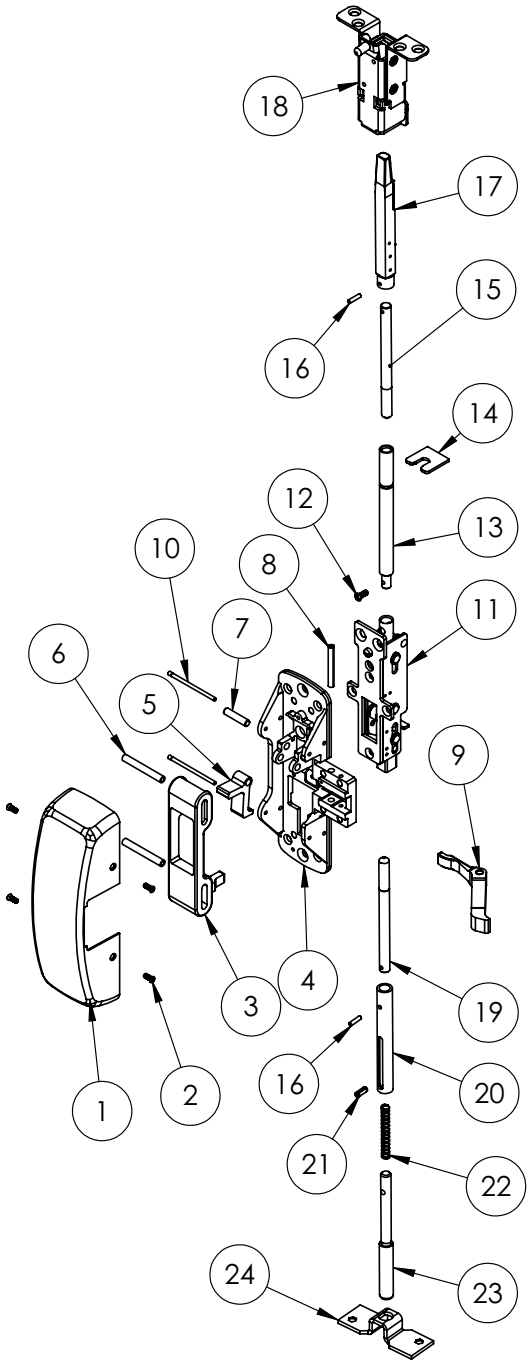
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-WD- 59-WD- WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	Inner Chassis Assembly	1	Yes
	68-3859		53- Inner Chassis Assembly[3]	1	Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	2	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	691B	660B	Bottom Rod[1,2]	1	Yes
20		94-0039	Bolt Sleeve	1	Yes
21		01-4389	Roll Pin	1	Yes
22		97-0454	Spring (Bottom Bolt)	1	Yes
23		94-0038	Bottom Bolt	1	Yes
24	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		652	Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-
4. Only when used w/ Aux Control



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

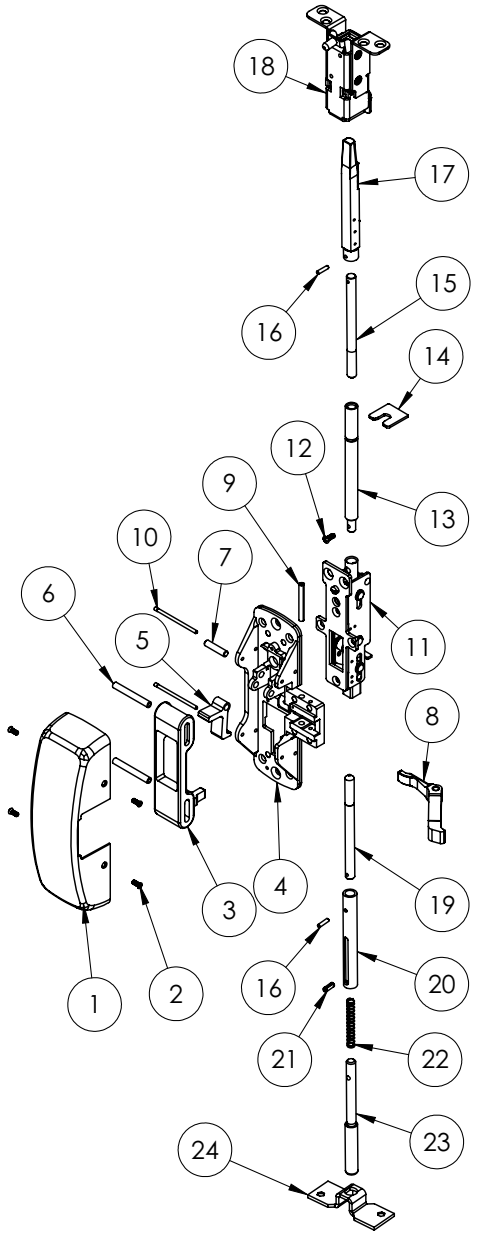
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

12-53-WD- 8606 8610 8613 8615
12-59-WD- 8640 8643 8646 8673
12-WD- 8674

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-WD- 12-59-WD- 12-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
9		01-4512	Spirol Pin	1	Yes
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	12-Inner Chassis Assembly	1	Yes
	68-3859		12-53- Inner Chassis Assembly[3]	1	Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	2	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and BracketAssembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	691B	660B	Bottom Rod[1,2]	1	Yes
20		94-0039	Bolt Sleeve	1	Yes
21		01-4389	Roll Pin	1	Yes
22		97-0454	Spring (Bottom Bolt)	1	Yes
23		94-0038	Bottom Bolt	1	Yes
24	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-
4. Only when used w/ Aux Control

A8231 12/17

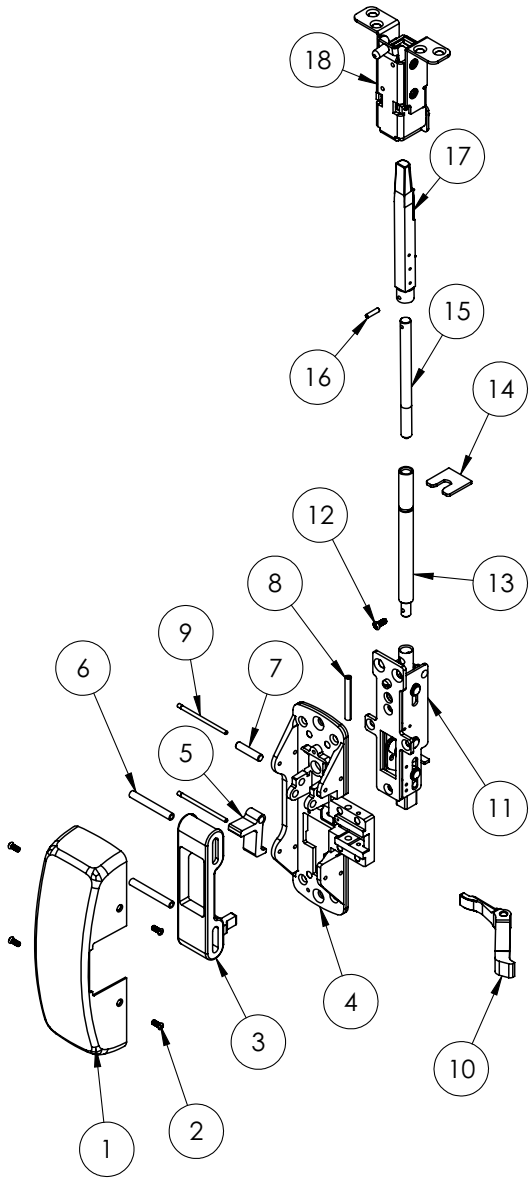
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-WD- 59-NB-WD NB-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
9		68-0012	Roller (Main Slide)	1	Yes
11	68-3580	N/A	Inner Chassis Assembly	1	Yes
	68-3859		53- Inner Chassis Assembly[3]		Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	1	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-
4. Only when used w/ Aux Control



A8231 12/17

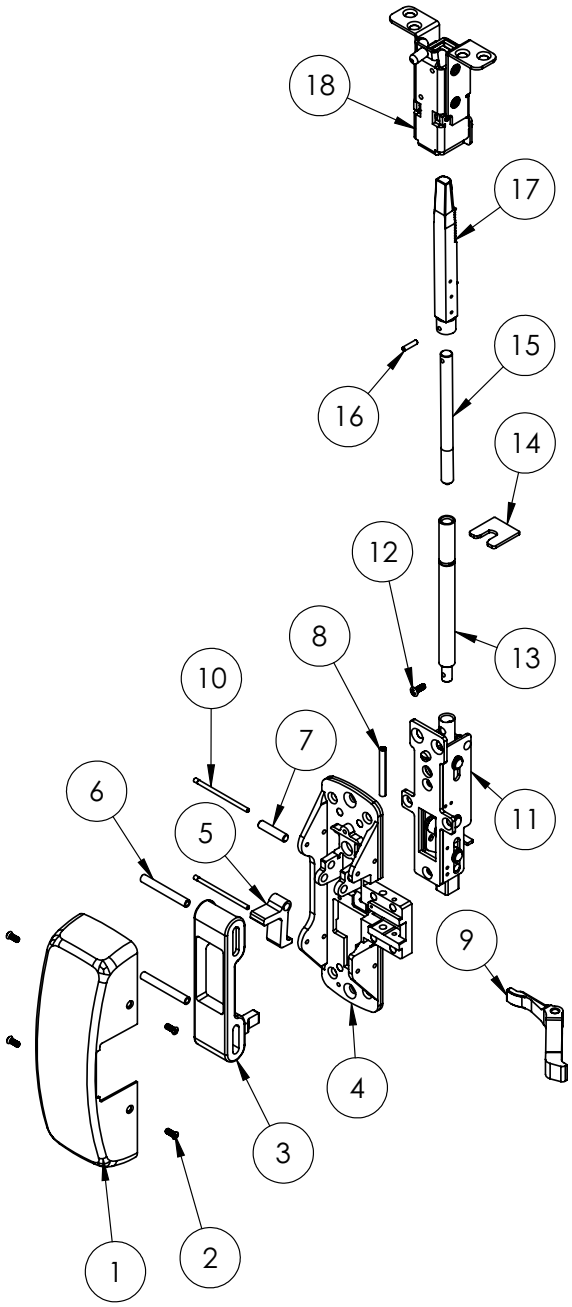
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
12-53-NB-WD- 12-59-NB-WD- 12-NB-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T (4)	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0112	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	12-Inner Chassis Assembly	1	Yes
	68-3859		12-53- Inner Chassis Assembly[3]		Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	1	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-
4. Only when used w/ Aux Control



A8231 12/17

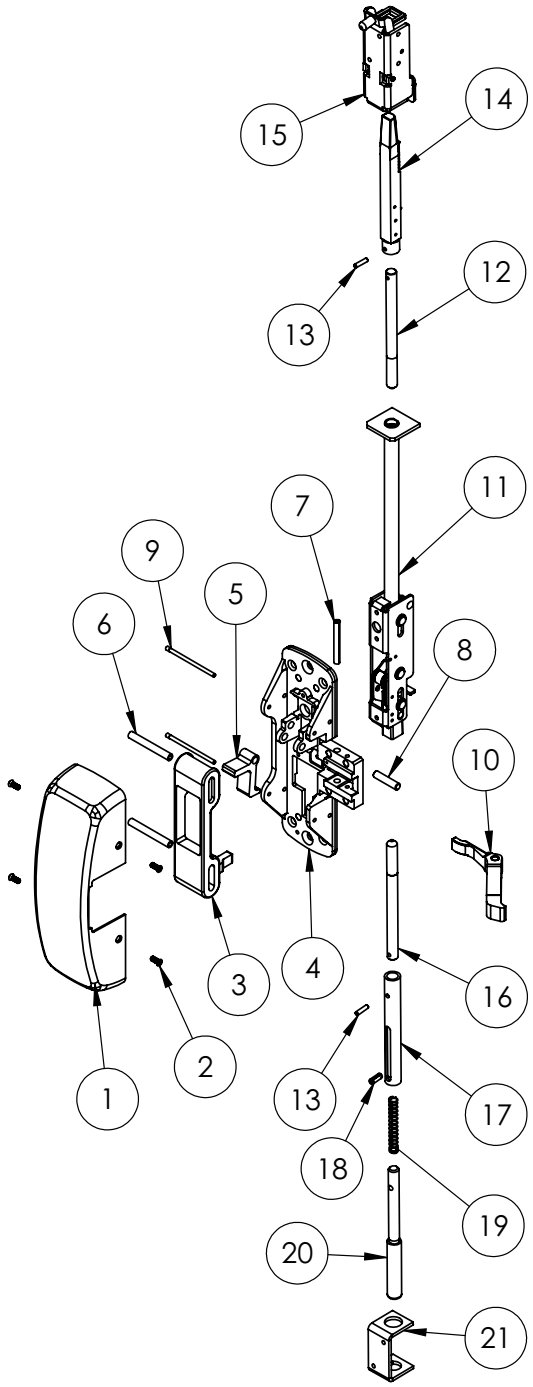
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-AD- 59-AD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0037	Bottom Case	1	Yes
		68-4389	Screw Pack (W)*	1	Yes
		640	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

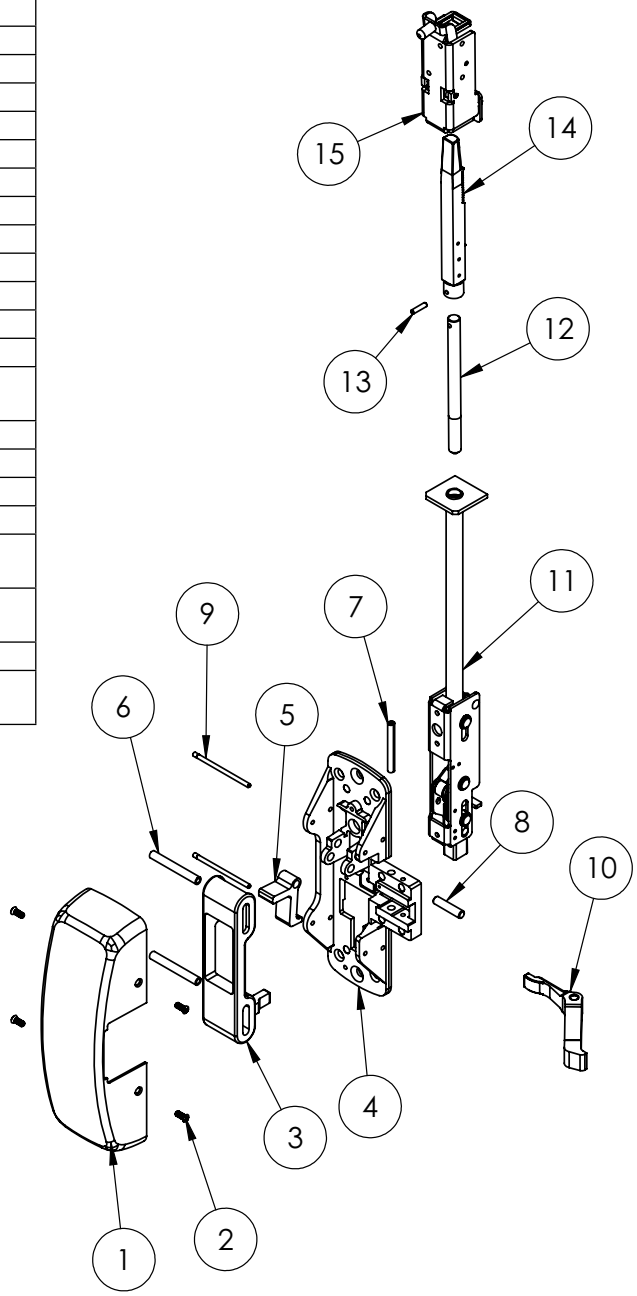
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
53-NB-AD- 59-NB-AD- AD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0241	Lift Arm	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		639	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



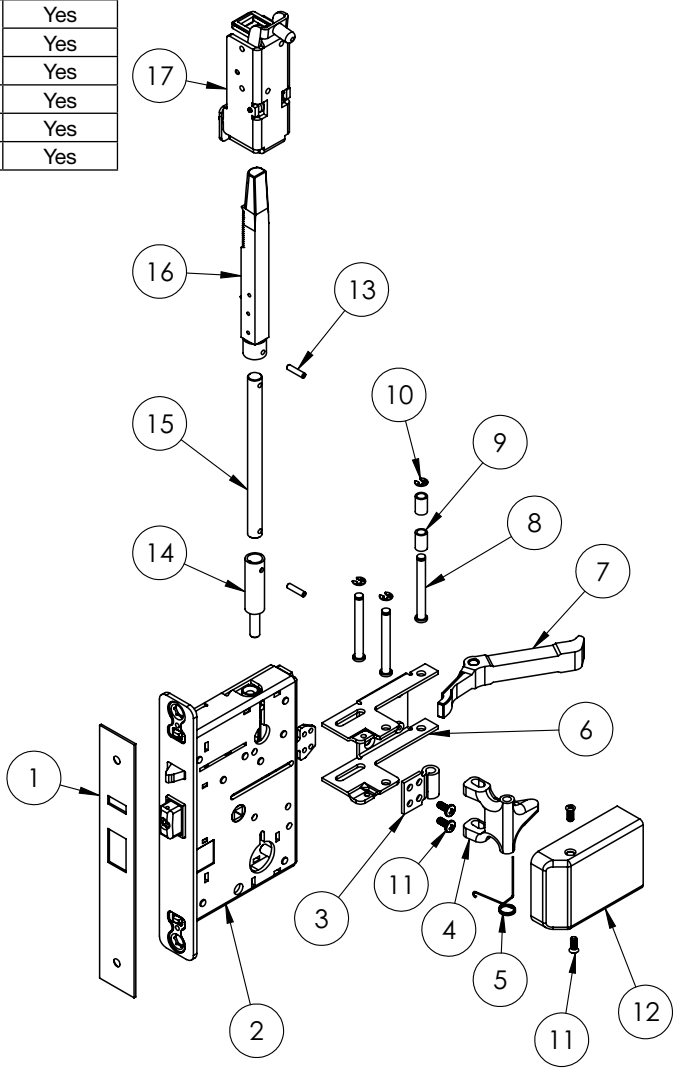
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-1186	Active Outside Front[1]	1	Yes
2	68-4239	N/A	Active Mortise Case	1	Yes
3	68-4264	68-1327	Link Connect (Pull Lever)	1	Yes
4		68-1309	Pull Lever Low Profile	1	Yes
5		68-1332	Torsion Spring (Pull Lever)	1	Yes
6		68-1313	Pivot Pin	3	Yes
7		68-0241	Lift Arm	1	Yes
8		68-1310	Pivot Bracket	1	Yes
9		01-4509	Retaining Ring	3	Yes
10		68-1311	Lift Arm Spacer	2	Yes
11	N/A	68-4373	Screw Pack (LP)	1	Yes
12		68-1317	Chassis Cover (LP)*	1	Yes
13	692L	01-0696	Coiled Pin	2	Yes
14		68-1339	Connecting Tube	1	Yes
15		661L	Top Rod (LP)	1	Yes
16		68-4840	Latch Bolt Assembly	1	Yes
17	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Panel		Yes
	68-5376		Top Case Assembly 1/2" Panel		Yes
	N/A	68-4389	Screw Pack	1	Yes
		650	Strike Pack	1	Yes
		77-0883	A.S.A. Strike (Curved Lip)*[2]	1	Yes

*Specify Finish
1. Only available in 32D finish
2. LS function only



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

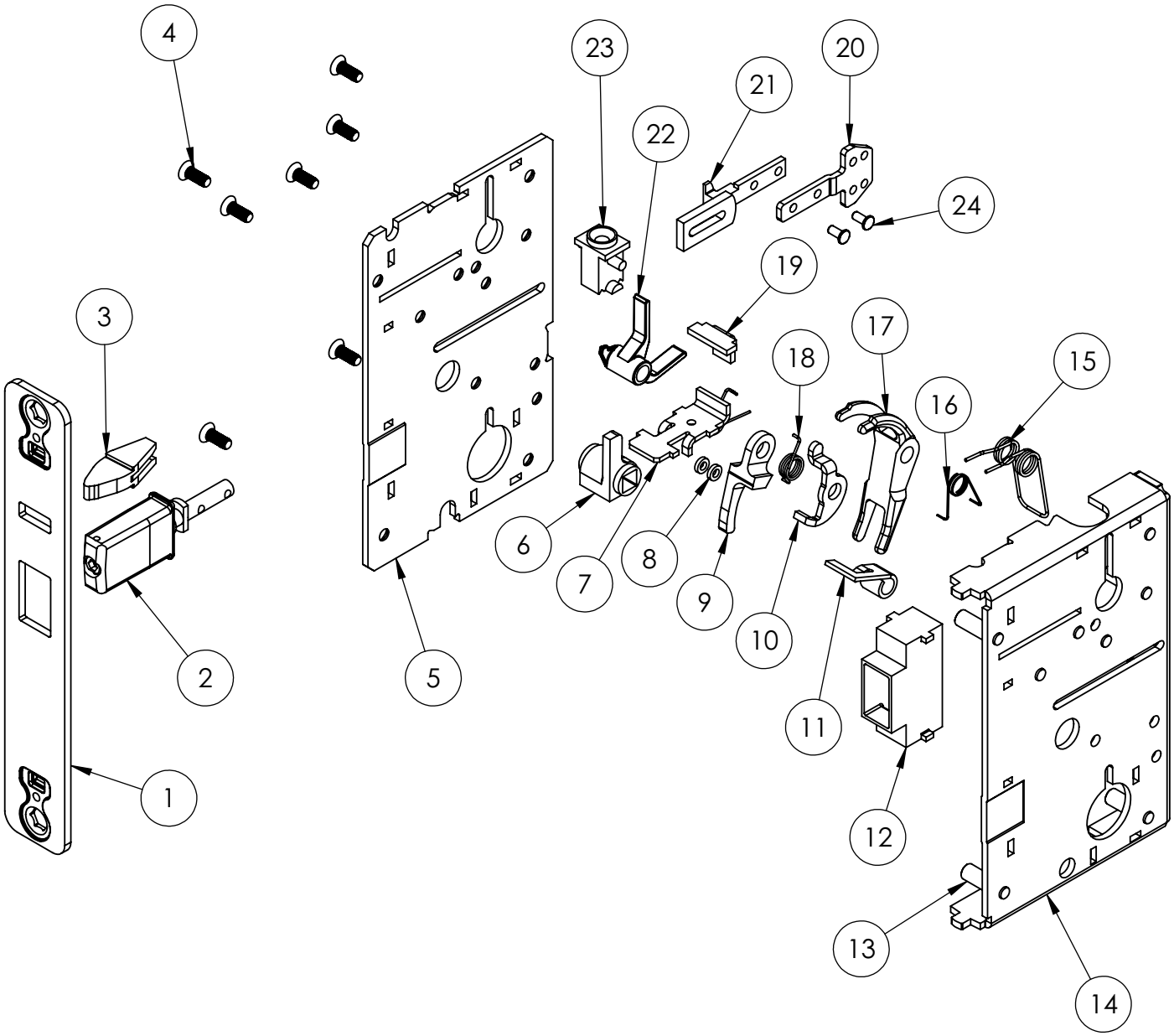
Item	Part No.	Description	Qty	Sellable
1	68-1188	Active Inside Front	1	No
2	68-1167	Active Latchbolt	1	Yes
3	68-1166	Activation Bolt	1	Yes
4	01-4402	#8-32x7/16" Flat PH U/C MS	7	Yes
5	68-1338	Mortise Cap	1	No
6	68-1476	Outside Hub (LP)	1	Yes
7	68-1291	Slide	1	No
8	68-1330	Bushing (LP)	2	Yes
9	68-1168	Active Case Pivot	1	Yes
10	68-1172	Retractor	1	Yes
11	68-1293	Fire Stop	1	Yes
12	68-1220	Active Bolt Guide	1	Yes
13	82-0294	Post (Screw and Case)	8	No
14	68-1337	Mortise Case	1	No
15	68-1253	Spring (Top Mount)	1	Yes
16	68-1265	Spring (Active Lever)	1	Yes
17	68-1333	Active Lever	1	Yes
18	68-1198	Torsion Spring (Retractor)	1	Yes
19	68-1246	Top Pusher Guide	1	Yes
20	68-1328	Link Latchbolt Tail	1	No
21	68-1334	Latchbolt Extension/Slide	1	No
22	68-1292	Upper Guard	1	Yes
23	68-1336	Top Mount	1	Yes
24	01-0424	Rivet	2	No

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

12-LP **8606** **8610** **8613** **8615**
LP **8640** **8643** **8646** **8673**
12-LS **8674**
LS

SARGENT®
ASSA ABLOY



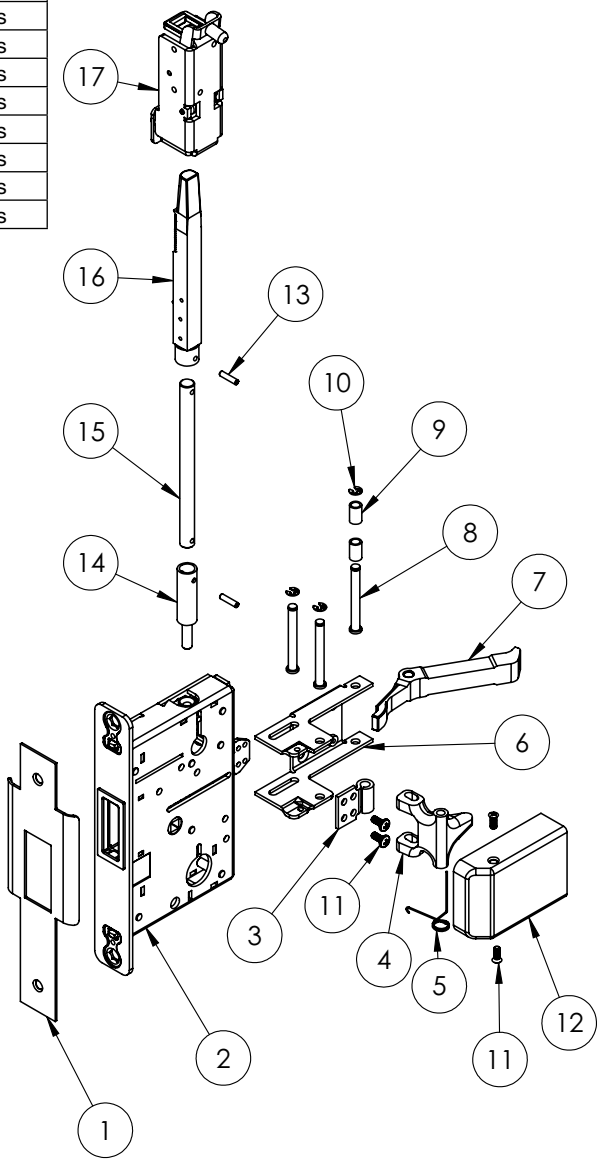
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-1183	Inactive Outside Front[1]	1	Yes
2	68-4238	N/A	Inactive Mortise Case	1	Yes
3	68-4264	68-1327	Link Connect (Pull Lever)	1	Yes
4		68-1309	Pull Lever Low Profile	1	Yes
5		68-1332	Torsion Spring (Pull Lever)	1	Yes
6		68-1313	Pivot Pin	3	Yes
7		68-0241	Lift Arm	1	Yes
8		68-1310	Pivot Bracket	1	Yes
9		01-4509	Retaining Ring	3	Yes
10		68-1311	Lift Arm Spacer	2	Yes
11	N/A	68-1317	Chassis Cover (LP)*	1	Yes
12		68-4373	Screw Pack (LP)	1	Yes
13	692L	01-0696	Coiled Pin	2	Yes
14		68-1339	Connecting Tube	1	Yes
15		661L	Top Rod (LP)	1	Yes
16		68-4840	Latch Bolt Assembly	1	Yes
17	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Panel		Yes
	68-5376		Top Case Assembly 1/2" Panel		Yes
	N/A	68-4389	Screw Pack	1	Yes
		650	Strike Pack	1	Yes

*Specify Finish
1. Only available in 32D finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

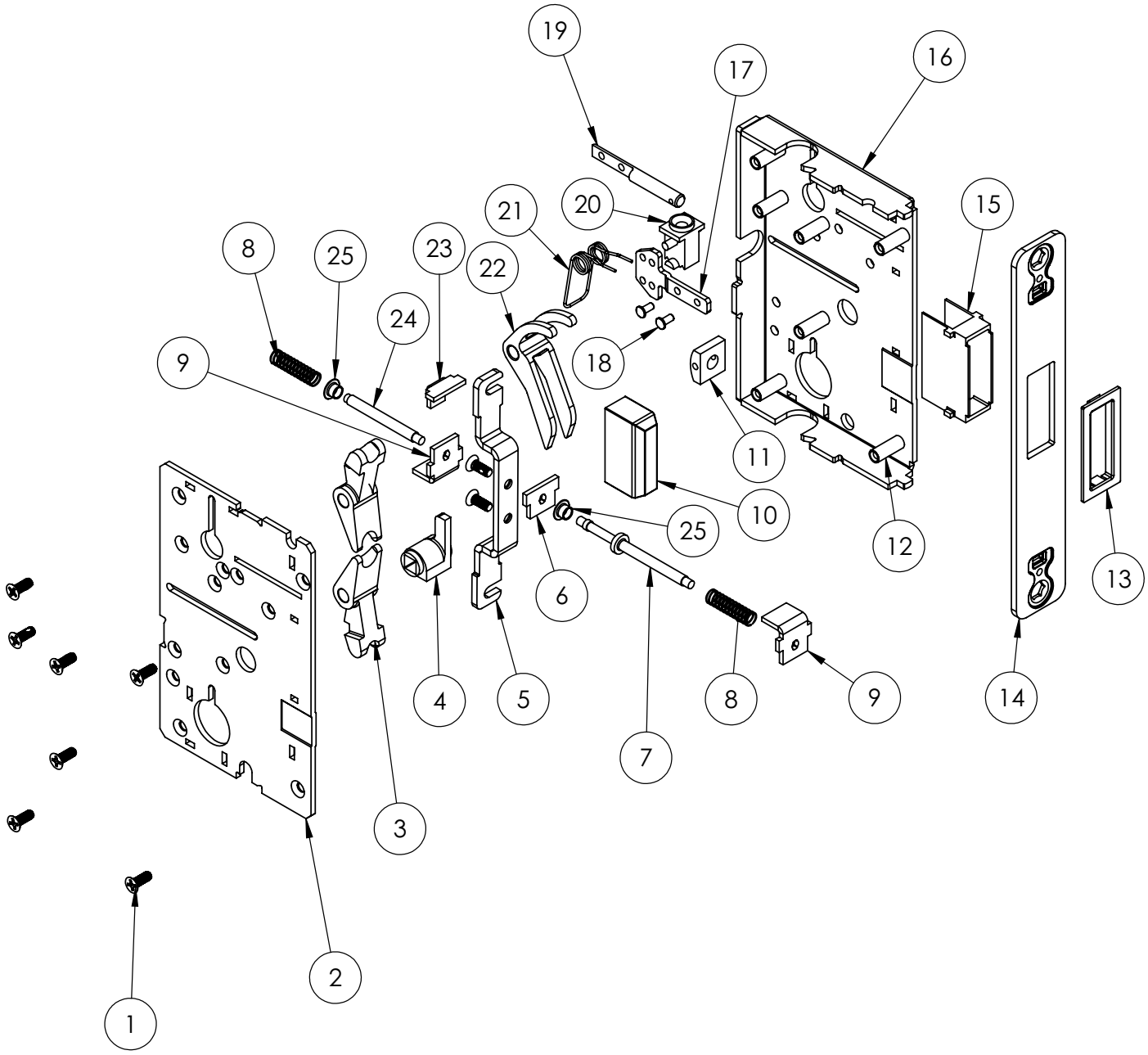
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty	Sellable
1	01-4402	#8-32x7/16" Flat PH U/C MS	9	Yes
2	68-1338	Mortise Cap	1	No
3	68-1164	Pusher Lever	2	Yes
4	68-1476	Outside Hub (LP)	1	Yes
5	68-1174	Pusher Slide	1	Yes
6	68-1176	Pusher Rod Guide	1	No
7	68-1177	Pusher Rod	1	No
8	99-0057	GD Bolt Spring	2	Yes
9	68-1491	Rod Guide Stop	2	No
10	68-1163	Pusher Bolt	1	Yes
11	68-1329	Inactive Latchbolt Actuator	1	No
12	82-0294	Post (Screw and Case)	7	No
13	68-1531	Inactive Bolt Guide	1	Yes
14	68-1187	Inactive Inside Front	1	No
15	68-1222	Inactive Bolt Guide	1	Yes
16	68-1337	Mortise Case	1	No
17	68-1328	Link Latchbolt Tail	1	No
18	01-0424	Rivet	2	No
19	68-1335	Inactive Latchbolt Tail	1	No
20	68-1336	Top Mount	1	Yes
21	68-1253	Spring (Top Mount)	1	Yes
22	68-1405	Inactive Lever	1	Yes
23	68-1246	Top Pusher Guide	1	Yes
24	68-1251	Pusher Rod	1	No
25	99-0072	GD Bolt Eyelet	2	Yes

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



A8231 12/17

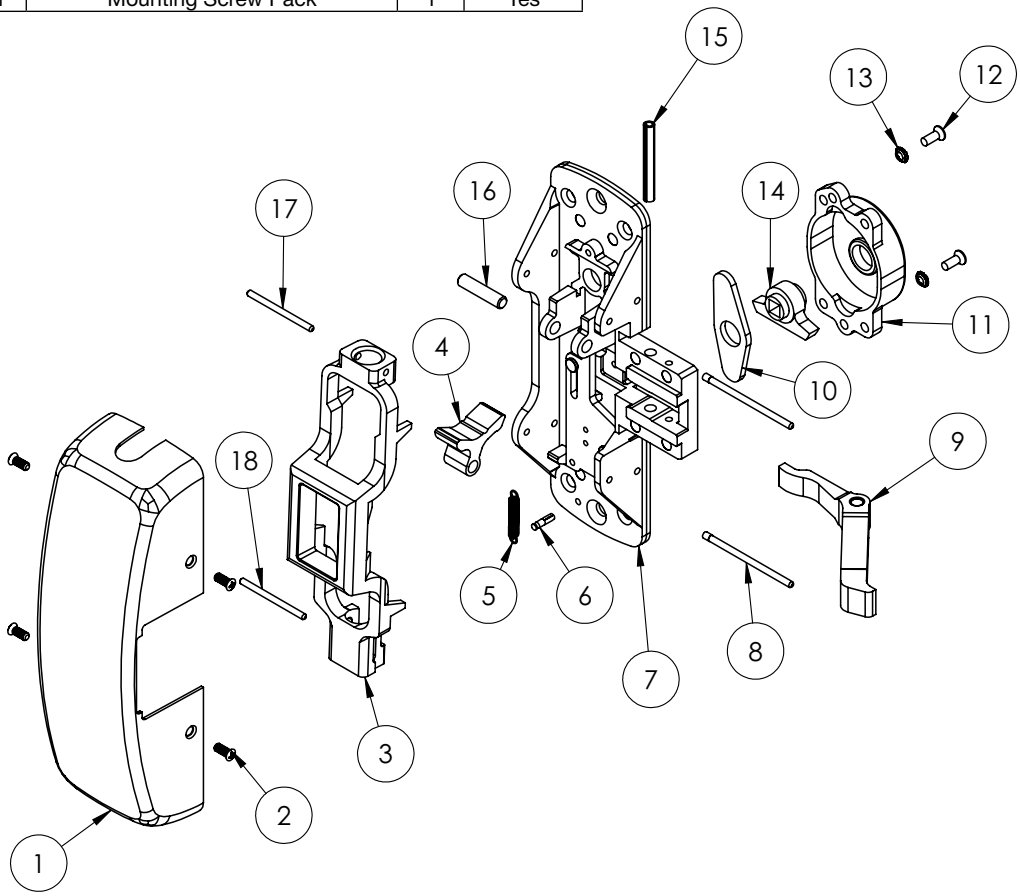
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
06, 13	68-2201 (LHRB)	Chassis Assembly	Yes
	68-2202 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-2201(LHRB) 68-2202(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
8		68-0323	Chassis Pin	2	Yes
9		68-0241	Lift Arm	1	Yes
10		97-0043	Knob Hub Retainer	1	Yes
11		68-0367	Knob Hub Cover	2	Yes
12		01-3384	8-32x7/16 PH FH MS	2	Yes
13		01-0930	Countersunk Lock Washer	2	Yes
14		97-0042	Knob Hub	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-0324	Lift Lever Pivot Pin	1	Yes
17	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

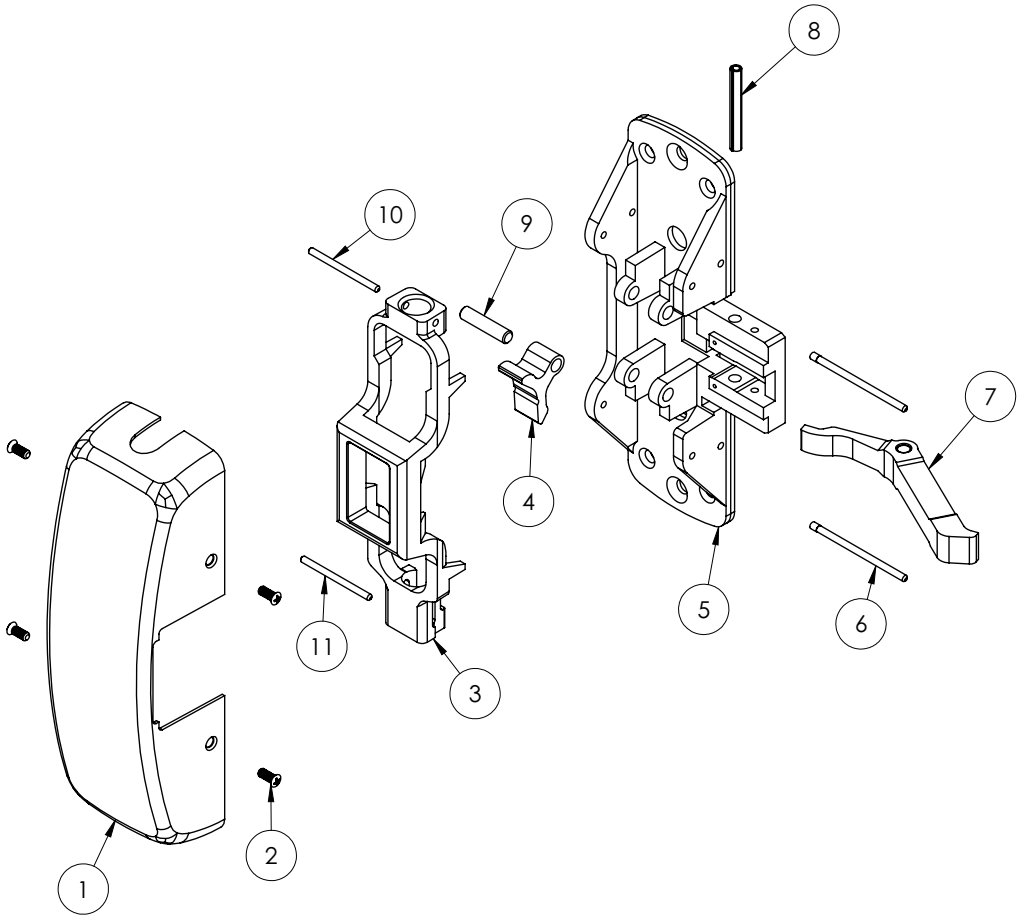
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
10, 40	68-2163 (LHRB)	Chassis Assembly	Yes
	68-2164 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2163(LHRB) 68-2164(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		68-0326	Chassis	1	Yes
6		68-0323	Chassis Pin	2	Yes
7		68-0241	Lift Arm	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0324	Lift Lever Pivot Pin	1	Yes
10	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
11		97-0048	Bottom Rod Adjustment Pin	1	Yes
12		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

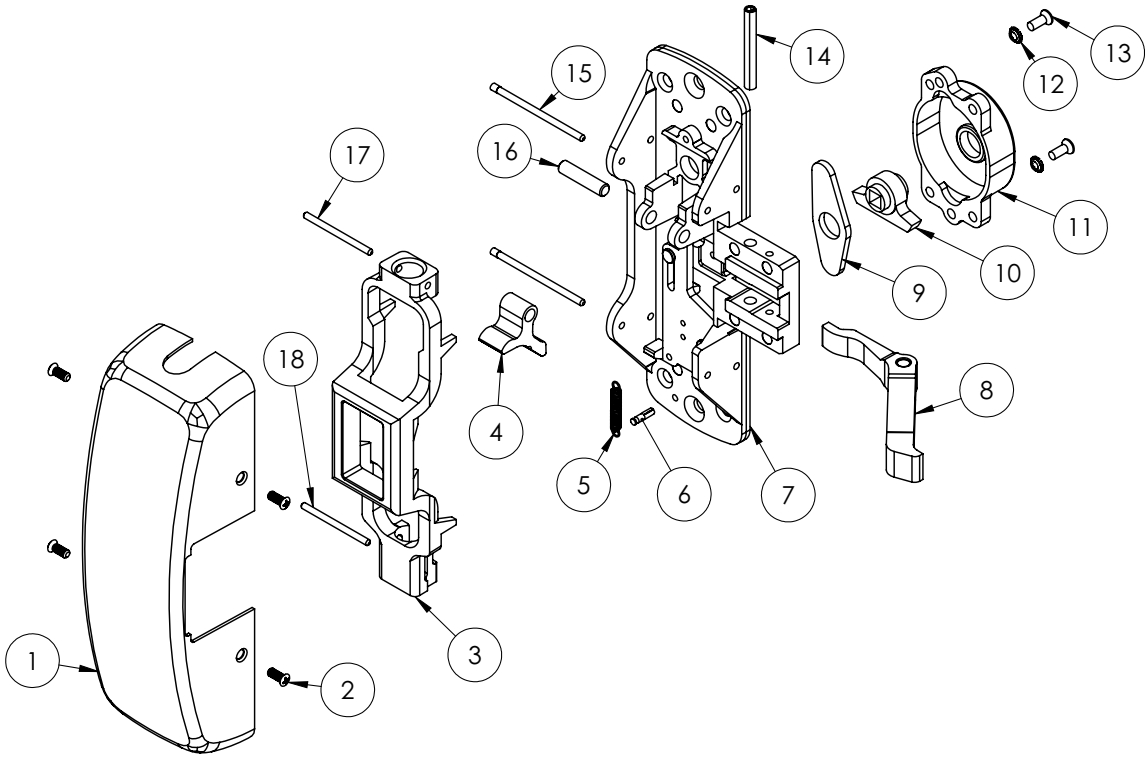
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
15, 43, 46, 73, 74	68-2207 (LHRB)	Chassis Assembly	Yes
	68-2208 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Cover Screw Pack*	1	Yes
3	68-2207(LHRB) 68-2208(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
8		68-1137	Lift Arm	1	Yes
9		97-0043	Knob Hub Retainer	1	Yes
10		97-0042	Knob Hub	1	Yes
11		68-0367	Knob Hub Cover	2	Yes
12		01-0930	Countersunk Lock Washer	2	Yes
13		01-3384	8-32x7/16 PH FH MS	2	Yes
14		01-4512	Spirol Pin	1	Yes
15		68-0323	Chassis Pin	2	Yes
16		68-0324	Lift Lever Pivot Pin	1	Yes
17	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

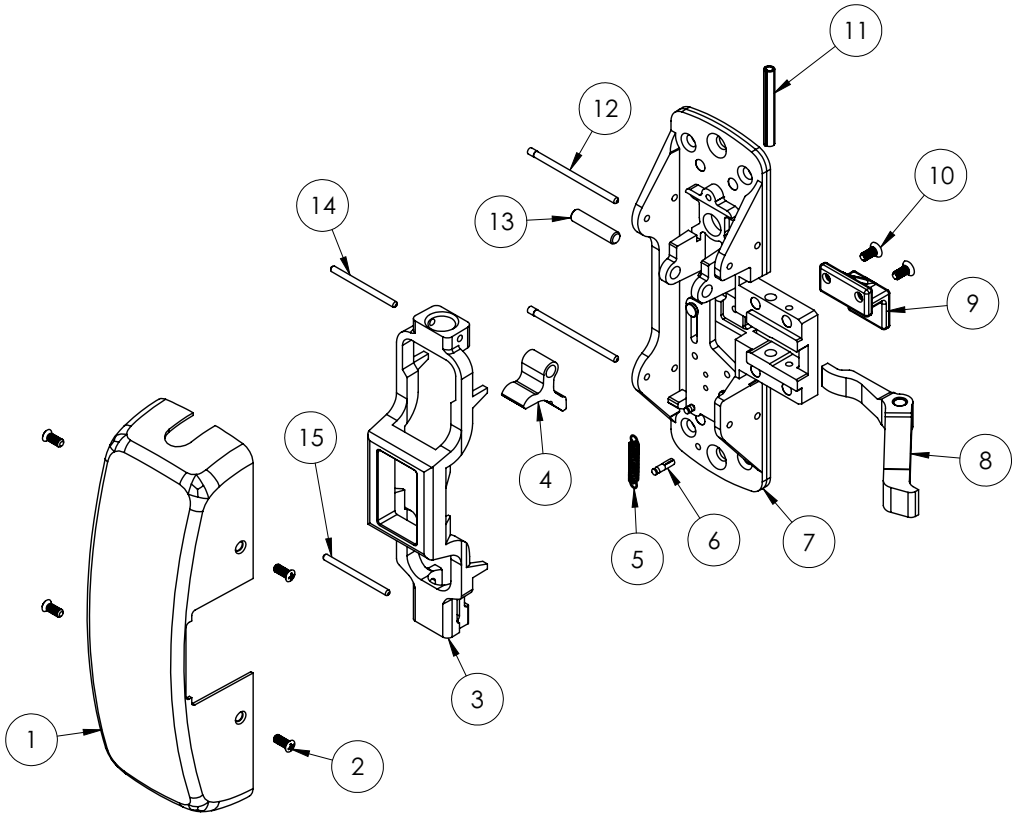
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
28	68-2210 (LHRB)	Chassis Assembly	Yes
	68-2211 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2210(LHRB) 68-2211(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2415	Chassis and Slide Assembly, LHRB	1	No
		68-2416	Chassis and Slide Assembly, RHRB		No
8		68-0241	Lift Arm	1	Yes
9		97-0089	Thumb Piece Lever	1	Yes
10		01-1146	8-32x3/8 PH FH U'CUT Screw	2	Yes
11		01-4512	Spirol Pin	1	Yes
12		68-0323	Chassis Pin	2	Yes
13		68-0324	Lift Lever Pivot Pin	1	Yes
14	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
15		97-0048	Bottom Rod Adjustment Pin	1	Yes
16		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

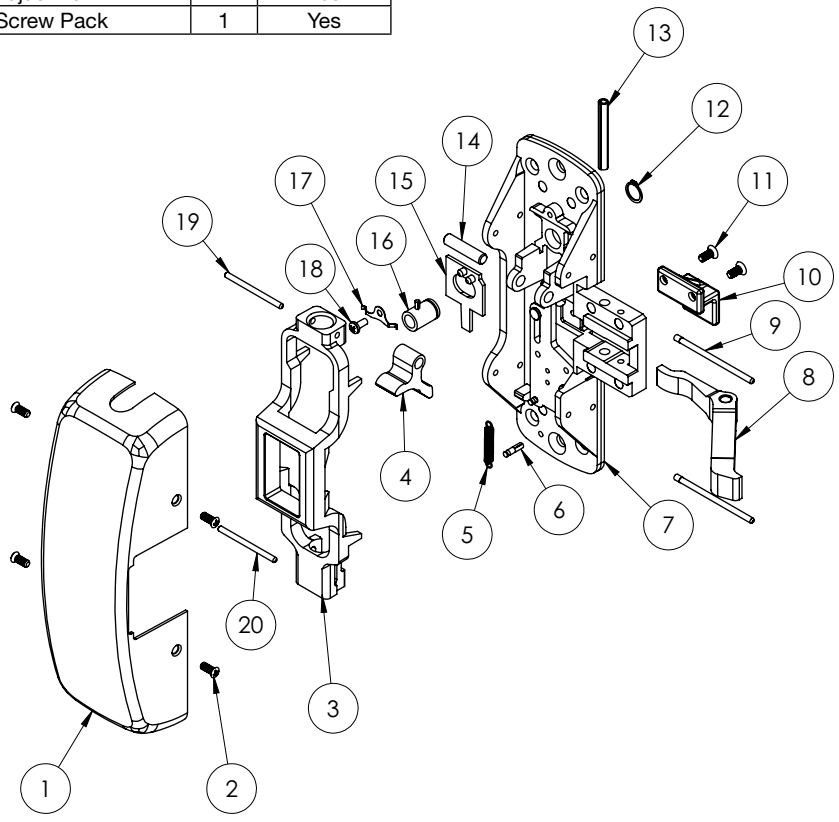
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
62, 63	68-2204 (LHRB)	Chassis Assembly	Yes
	68-2205 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2204(LHRB) 68-2205(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2415	Chassis and Slide Assembly, LHRB	1	No
		68-2416	Chassis and Slide Assembly, RHRB		No
8		68-0241	Lift Arm	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		97-0089	Thumb Piece Lever	1	Yes
11		01-1146	8-32x3/8 PH FH U'CUT Screw	2	Yes
12		01-0005	Retaining Ring	1	Yes
13		01-4512	Spirol Pin	1	Yes
14		68-0324	Lift Lever Pivot Pin	1	Yes
15		68-2198	Locking Slide Assembly, LHRB	1	Yes
		68-2199	Locking Slide Assembly, RHRB		Yes
16		97-2048	Cylinder Hub and Pin Assembly	1	Yes
17		68-0368	Locking Slide Spring, LHRB	1	Yes
		97-0006	Locking Slide Spring, RHRB		Yes
18		01-1190	6-32x5/16 PH PNHD Self Tap	1	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

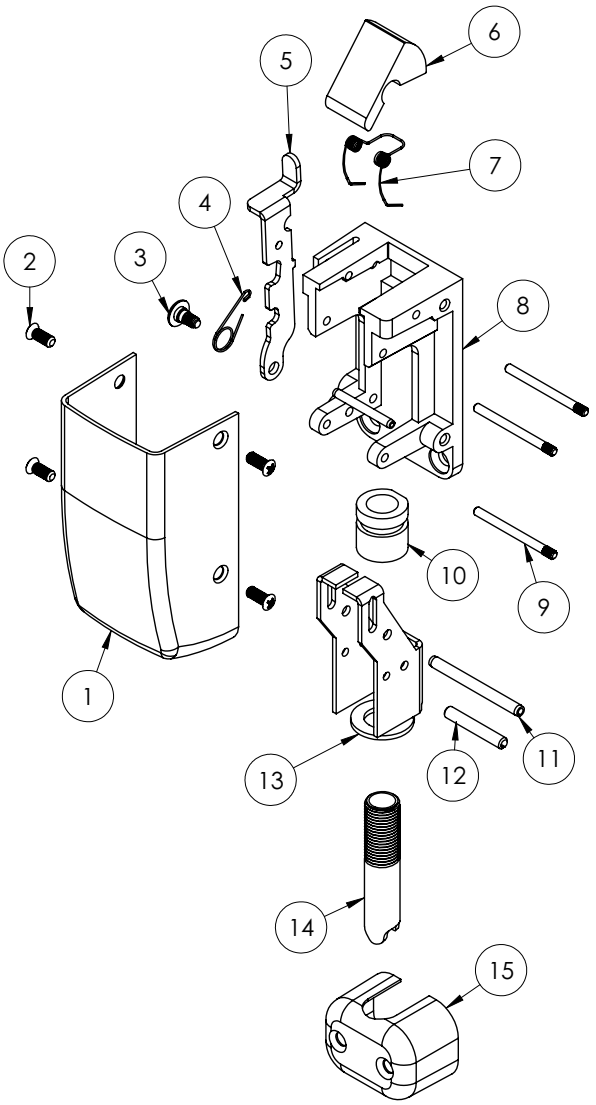
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	97-2434 Manufactured Before 11/11/2002	Top Case Assembly	Yes
	68-4557 Manufactured After 11/11/2002		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2434	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		97-0296	Latch Bolt	1	Yes
7		97-0300	L.B. Spring	1	Yes
8		97-0299	Chassis	1	Yes
9		97-0294	Pivot Pin	3	Yes
11		01-0461	Spirol Pin	1	Yes
12		01-0002	Roll Pin	1	Yes
3	68-4557	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		97-0296	Latch Bolt	1	Yes
7		97-0300	L.B. Spring	1	Yes
8		97-0299	Chassis	1	Yes
9		97-0294	Pivot Pin	1	Yes
10		68-1455	Top Rod Adjuster	1	Yes
11		01-0461	Spirol Pin	1	Yes
12		01-0002	Roll Pin	1	Yes
13		97-0298	Top Slide	1	Yes
14	N/A	670T	Top Rod	1	Yes
15		97-0020	Rod Guide*	1	Yes
16		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

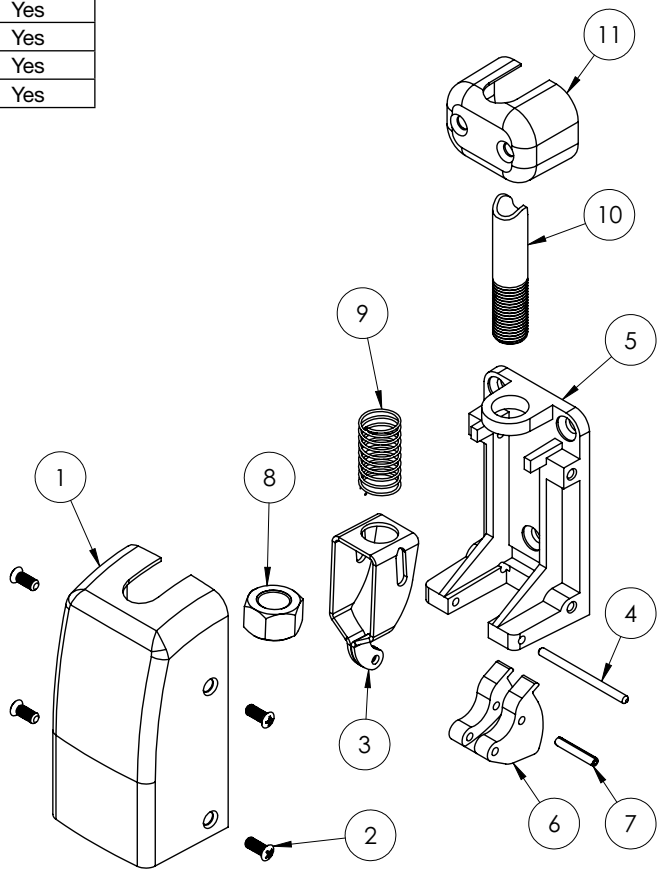
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2038 (Manufactured Before 11/11/2002)	Bottom Case Assembly	Yes
	68-4549 (Manufactured After 11/11/2002)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Bottom Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2038	97-0035	Retractor	1	Yes
4		97-0084	Adjustment Pin, Bottom Rod	1	Yes
5		97-0025	Bottom Chassis	1	Yes
6		97-0053	Bottom Latch Bolt	1	Yes
7		01-0697	Spirol Pin	1	Yes
3	68-4549	97-0035	Retractor	1	Yes
4		97-0084	Adjustment Pin, Bottom Rod	1	Yes
5		97-0025	Bottom Chassis	1	Yes
6		97-0053	Bottom Latch Bolt	1	Yes
7		01-0697	Spirol Pin	1	Yes
8		97-0572	Rod Adjustment Nut	1	Yes
9	N/A	97-0101	Spring, Compression	1	Yes
10		670B	Bottom Rod	1	Yes
11		97-0020	Rod Guide*	1	Yes
12		624	Bottom Strike Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

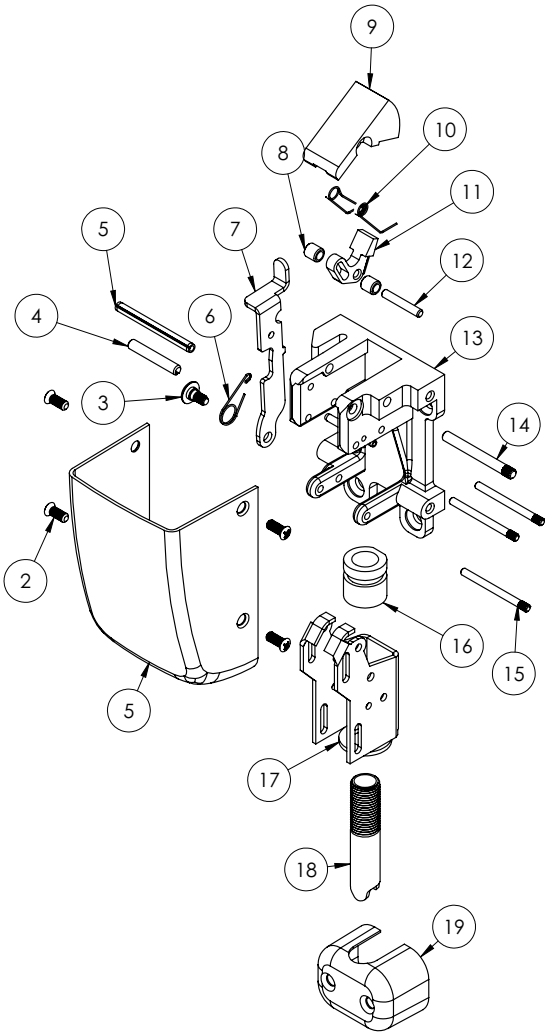
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	97-2693 Manufactured Before 11/11/2002	Top Case Assembly	Yes
	68-4559 Manufactured After 11/11/2002		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-4559	97-0065	Latch Release Lever Pin	1	Yes
4		01-0002	Roll Pin	1	Yes
5		01-0461	Spirol Pin	1	Yes
6		97-0579	Spring, Torsion	1	Yes
7		97-0399	Latch Retracting Lever	1	Yes
8		97-0391	Sleeve	2	Yes
9		97-0398	Latch Bolt	1	Yes
10		97-0400	Top Case Spring	1	Yes
11		97-0405	Guard Lever	1	Yes
12		97-0393	Pivot Pin	1	Yes
13		97-0402	Top Chassis	1	Yes
14		97-0394	Latch Bolt Pivot Pin	1	Yes
15		97-0294	Pivot Pin	3	Yes
16		68-1455	Top Rod Adjuster	1	Yes
17		97-0397	Slide	1	Yes
3	97-2963	97-0065	Latch Release Lever Pin	1	Yes
5		01-0461	Spirol Pin	1	Yes
6		97-0579	Spring, Torsion	1	Yes
7		97-0399	Latch Retracting Lever	1	Yes
8		97-0391	Sleeve	2	No
9		97-0398	Latch Bolt	1	Yes
10		97-0400	Top Case Spring	1	No
11		97-0405	Guard Lever	1	No
12		97-0393	Pivot Pin	1	No
13		97-0402	Top Chassis	1	Yes
14		97-0394	Latch Bolt Pivot Pin	1	Yes
15		97-0294	Pivot Pin	3	Yes
17		97-0397	Slide	1	Yes
18	N/A	670T	Top Rod	1	Yes
19		97-0020	Rod Guide*	1	Yes
20		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

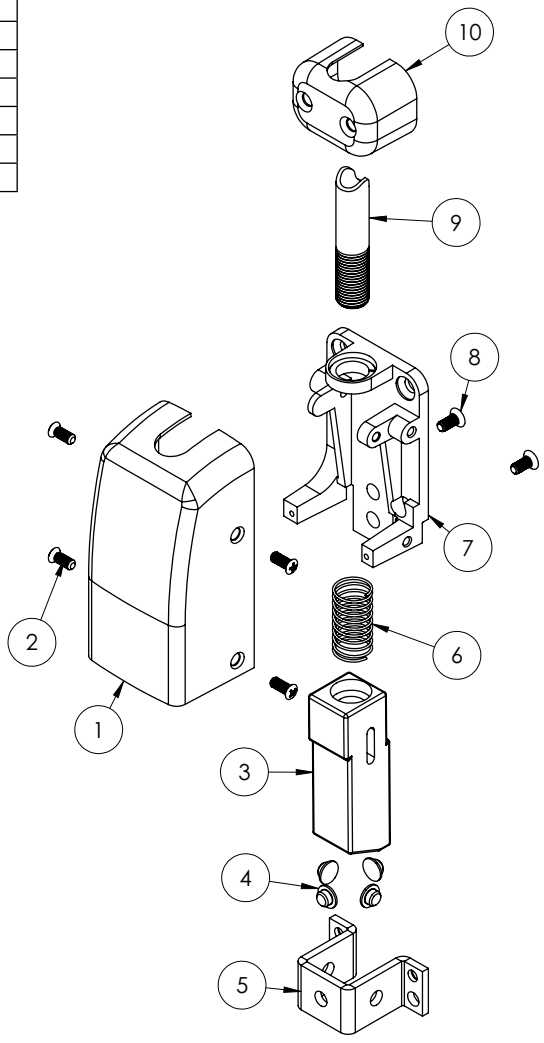
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2002	Bottom Case Assembly Manufactured Before 11/11/2002	Yes
	68-4558	Bottom Case Assembly Manufactured After 11/11/2002	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Bottom Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2002	97-0076	Bottom Bolt	1	Yes
4		97-0305	Nylon Insert	4	Yes
5		97-0270	Reinforcement	1	Yes
6		97-0101	Spring, Compression	1	Yes
7		97-0080	Chassis	1	Yes
8		01-4404	CR-FH #6 Head 8-32 Screw	2	Yes
3	68-4558	68-1454	Bottom Bolt	1	Yes
4		97-0305	Nylon Insert	4	Yes
5		97-0270	Reinforcement	1	Yes
6		97-0101	Spring, Compression	1	Yes
7		97-0080	Chassis	1	Yes
8		01-4404	CR-FH #6 Head 8-32 Screw	2	Yes
9	N/A	670B	Bottom Rod	1	Yes
10		97-0020	Rod Guide*	1	Yes
11		655	Flat Strike Pack (STD, HC)	1	Yes
		653	Bottom Strike Pack (FM)	1	Yes

*Specify Finish



A8231 12/17

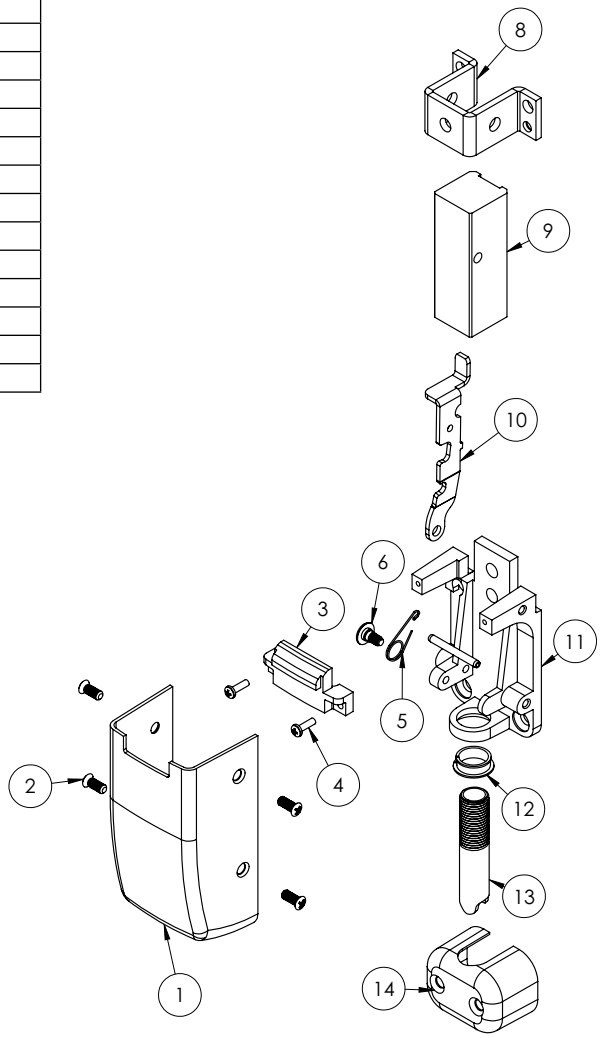
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2003	Top Case Assembly Manufactured Before 11/11/2002	Yes
	68-4561	Top Case Assembly Manufactured After 11/11/2002	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0084	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2003	97-0079	Top Case Filler	1	Yes
4		01-1490	#4-40 x 3/8 PH Pan MS	2	Yes
5		97-0579	Spring, Torsion	1	Yes
6		97-0065	Pin, Latch Release Lever	1	Yes
7		01-0695	Spirol Pin	1	Yes
8		97-0270	Top Reinforcement	1	Yes
9		97-2046	Top Slide Assembly	1	Yes
10		68-1155	Latch Release Lever	1	Yes
11		97-0080	Chassis	1	Yes
12		01-0476	Snap-In Nyliner	1	Yes
3	68-4561	97-0079	Top Case Filler	1	Yes
4		01-1490	#4-40 x 3/8 PH Pan MS	2	Yes
5		97-0579	Spring, Torsion	1	Yes
6		97-0065	Pin, Latch Release Lever	1	Yes
7		01-0695	Spirol Pin	1	Yes
8		97-0761	Top Reinforcement	1	Yes
9		68-4560	Top Slide Assembly	1	Yes
10		68-1665	Latch Release Lever	1	Yes
11		97-0080	Chassis	1	Yes
12		01-0476	Snap-In Nyliner	1	Yes
13	N/A	670T	Top Rod	1	Yes
14		97-0020	Rod Guide*	1	Yes
15		659	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

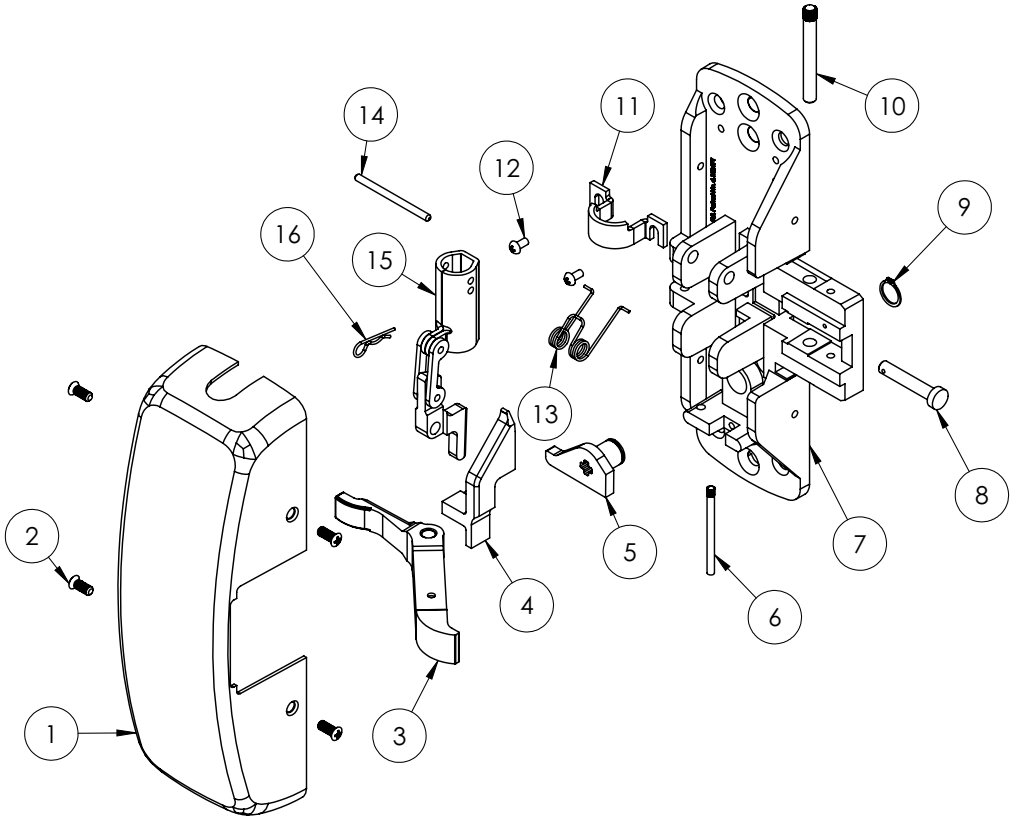
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	68-4568 (LHRB)	Chassis Assembly	Yes
	68-4569 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-4568(LHRB) 68-4569(RHRB)	68-1137	Lift Arm	1	Yes
4		68-1170	Outside Actuator, LH	1	Yes
		68-1171	Outside Actuator, RH		Yes
5		68-1208	ET Cam, LH	1	Yes
		68-1209	ET Cam, RH		Yes
6		68-1184	Guide Pin	1	Yes
7		68-1205	Chassis, LH	1	Yes
		68-1206	Chassis, RH		Yes
8		68-1191	Link Pin	1	Yes
9		01-0005	Retaining Ring	1	Yes
10		68-0239	Pivot Pin	1	Yes
11		68-1180	Tube Support	1	Yes
12		01-3595	Machine Screw	2	Yes
13		68-1193	Spring, Upper Link	1	Yes
14		97-0048	Rod Adjustment Pin	1	Yes
15		68-4270	Upper Link Assembly, LHRB	1	Yes
		68-4271	Upper Link Assembly, RHRB		Yes
16		68-1210	Hair Pin	1	Yes
17	N/A	68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

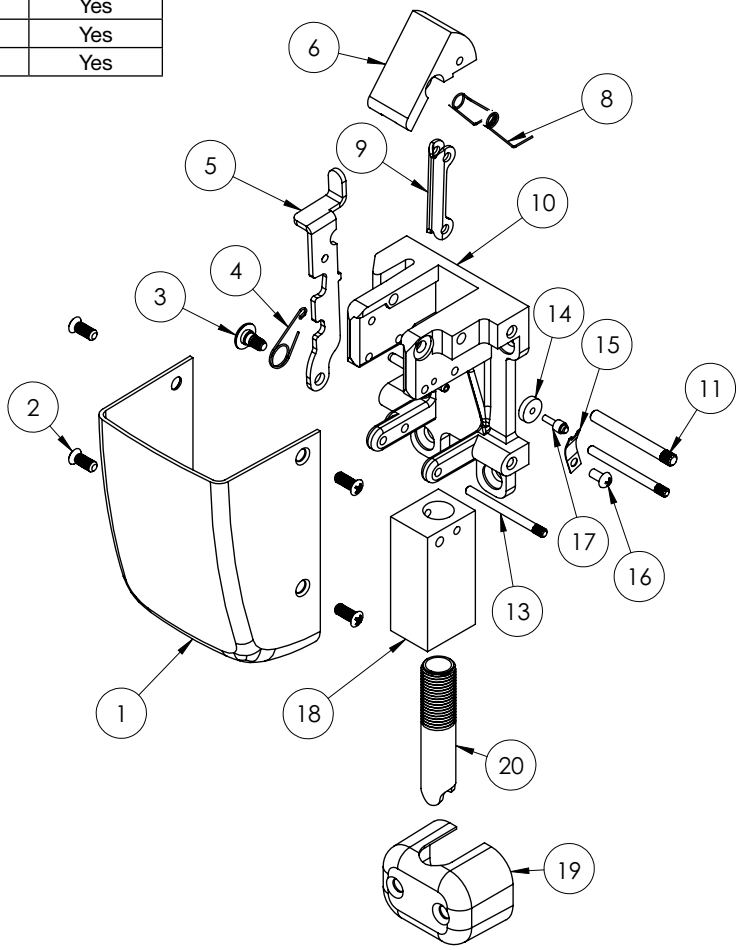
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	68-3933	Top Case Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0392	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-3933	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		68-1153	Top Case Latch Bolt	1	Yes
7		01-0697	Spirol Pin	2	Yes
8		97-0400	Top Case Spring	1	Yes
9		68-1460	Link, Pivot	1	Yes
10		97-0402	Top Chassis	1	Yes
11		97-0394	Pivot Pin, Latch Bolt	1	Yes
12		01-0461	Spirol Pin	1	Yes
13		97-0294	Pivot Pin	2	Yes
14		68-0991	Fusible Link	1	No
15		68-0419	Guide Spring	1	No
16		01-3563	#5-40 x 1/4 PH RD HD MS	1	No
17		68-0420	Pin, Fire Stop	1	No
18		68-1458	Top Rod Link	1	Yes
19	N/A	97-0020	Rod Guide*	1	Yes
20		670T	Top Rod	1	Yes
21		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

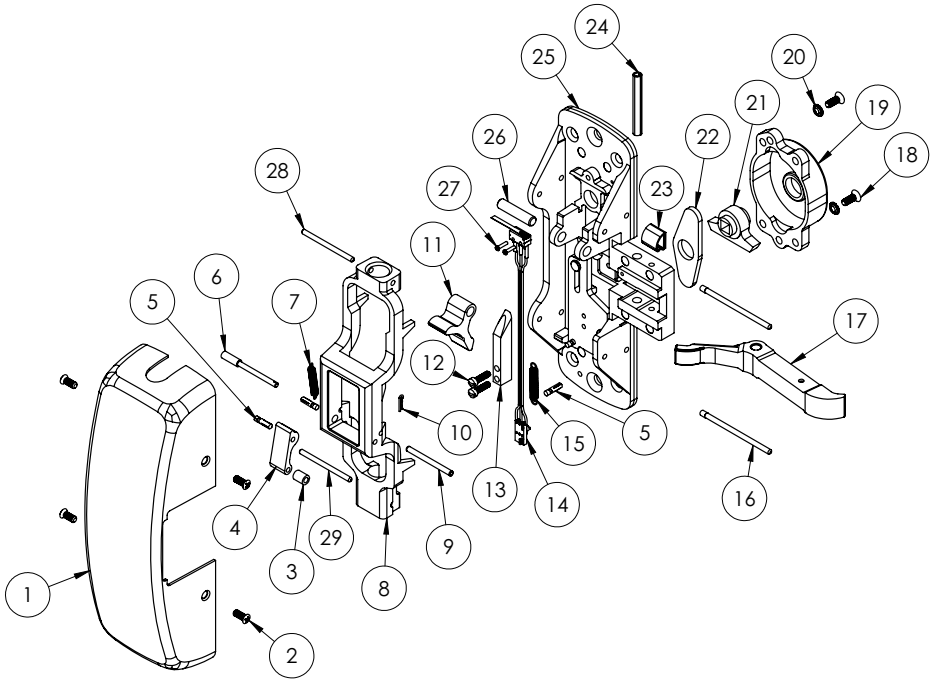
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
06, 13	68-3714 (LHRB)	Chassis Assembly	Yes
	68-3715 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3714(LHRB) 68-3715(RHRB)	68-1768	Spacer	1	No
4		68-1087	Locking Lever	1	No
5		01-0749	Groove Pin	3	No
6		68-1128	Slide Pivot Pin	1	No
7		68-1123	Lock Lever Spring	1	No
8		68-1671	Main Slide	1	No
9		68-1127	Roll Pin	1	No
10		98-0238	Guard Bracket Hairpin	1	Yes
11		68-1090	Lift Lever	1	Yes
12		01-4396	59-80 Machine Screw	2	No
13		68-1092	Lift Block	1	No
14		52-2217	Switch Assembly	1	Yes
15		97-0050	Knob Return Spring	1	Yes
16		68-0323	Chassis Pin	2	Yes
17		68-1137	Lift Arm	1	Yes
18		01-3384	8-32x7/16 PH FH MS	2	Yes
19		68-0367	Knob Hub Cover	1	Yes
20		01-0930	CS Lock Washer	2	Yes
21		97-0042	Knob Hub	1	Yes
22		97-0043	Knob Hub Retainer	1	Yes
23		01-0150	Wire Clip	1	Yes
24		01-4512	Spirol Pin	1	Yes
25		68-1105	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-1106	Chassis w/ Locking Slide Assembly, RHRB		No
26		68-0324	Lift Lever Pivot Pin	1	Yes
27		01-4381	Machine Screw	2	No
28	N/A	97-0049	Top Rod Adjustable Pin	1	Yes
29		97-0048	Bottom Rod Adjustable Pin	1	Yes
30		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

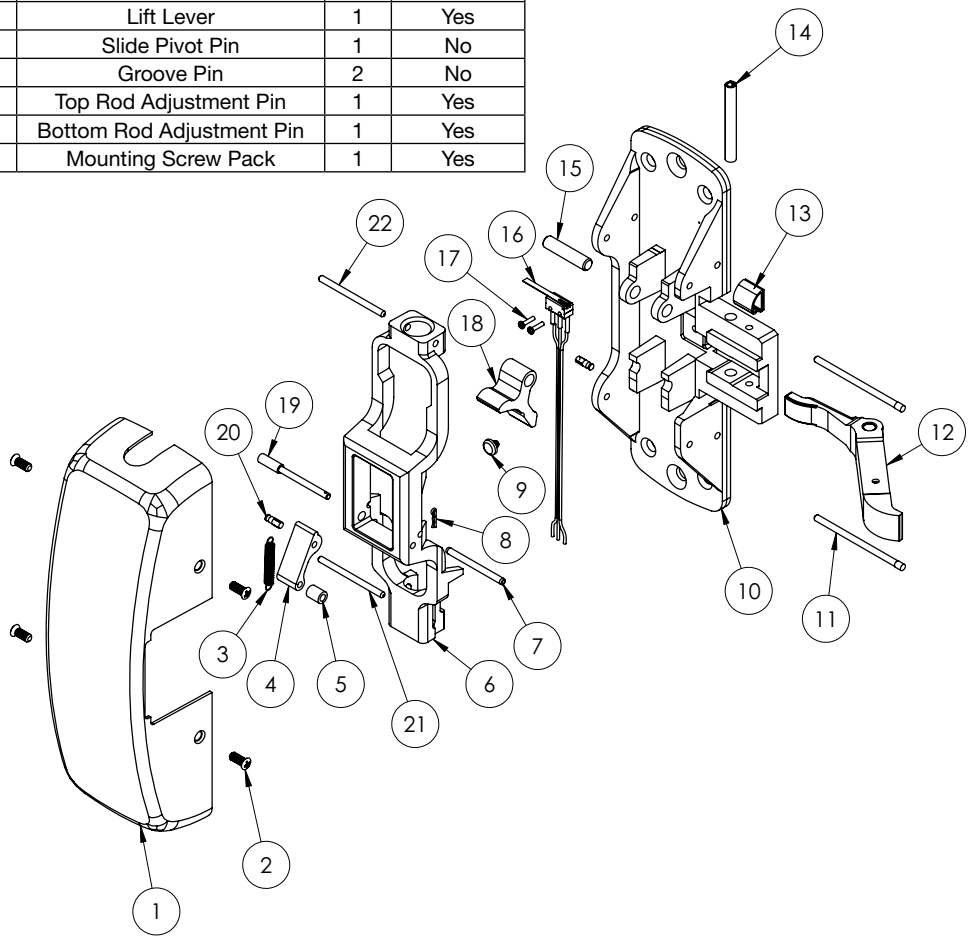
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
10, 40	68-3823 (LHRB)	Chassis Assembly	Yes
	68-3824 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3823(LHRB) 68-3824(RHRB)	68-1123	Spring, Locking Lever	1	No
4		68-1087	Locking Lever	1	No
5		68-1768	Spacer	1	No
6		68-1671	Main Slide	1	No
7		68-1127	Roll Pin	1	No
8		98-0238	Guard Bracket Hairpin	1	Yes
9		68-1294	Stop Pin	1	Yes
10		68-1113	Chassis, LHRB	1	No
		68-1114	Chassis, RHRB		No
11		68-0323	Chassis Pin	2	Yes
12		68-1137	Lift Arm	1	Yes
13		01-0150	Wire Clip	1	Yes
14		01-4512	Spirol Pin	1	Yes
15		68-0324	Lift Lever Pivot Pin	1	Yes
16		52-2217	Switch Assembly	1	Yes
17		01-4381	Machine Screw	2	No
18		68-1090	Lift Lever	1	Yes
19		68-1128	Slide Pivot Pin	1	No
20		01-0749	Groove Pin	2	No
21	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
22		97-0048	Bottom Rod Adjustment Pin	1	Yes
23		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

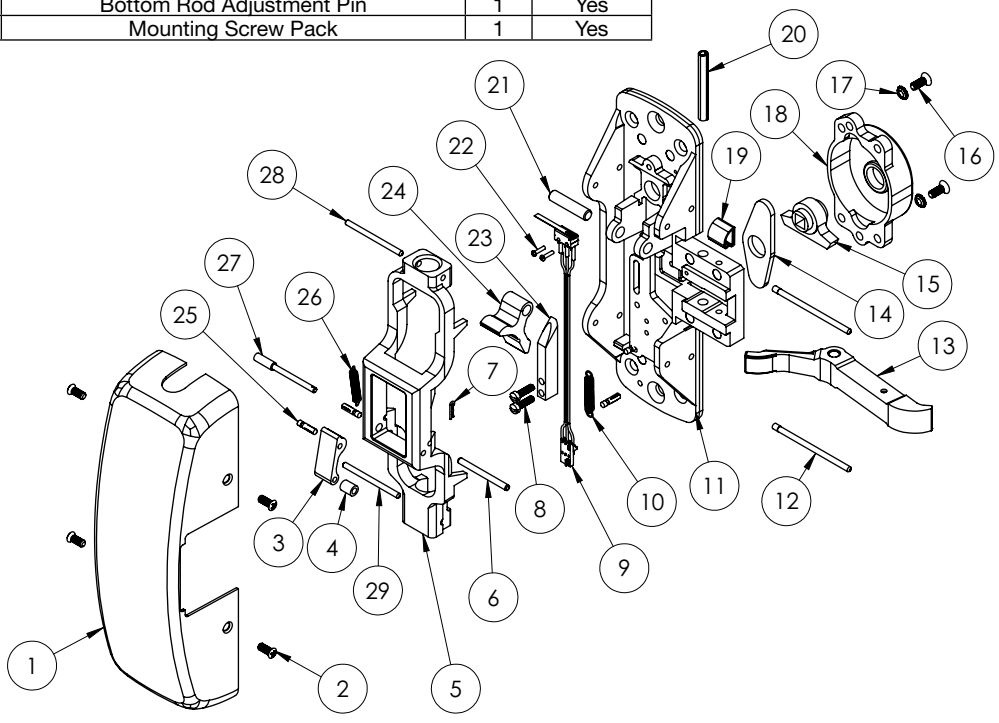
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
15, 43, 46, 73, 74	68-3717 (LHRB)	Chassis Assembly	Yes
	68-3718 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3717(LHRB) 68-3718(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	No
6		68-1127	Roll Pin	1	Yes
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	Yes
9		52-2217	Switch Assembly	1	Yes
10		97-0050	Knob Return Spring	1	Yes
11		68-2413	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis w/ Locking Slide Assembly, RHRB		No
12		68-0323	Chassis Pin	2	Yes
13		68-1137	Lift Arm	1	Yes
14		97-0043	Knob Hub Retainer	1	Yes
15		97-0042	Knob Hub	1	Yes
16		01-3384	8-32x7/16 PH FH MS	2	Yes
17		01-0930	Countersunk Lock Washer	2	Yes
18		68-0367	Knob Hub Cover	1	Yes
19		01-0150	Wire Clip	1	Yes
20		01-4512	Spirol Pin	1	Yes
21		68-0324	Lift Lever Pivot Pin	1	Yes
22		01-4381	Machine Screw	2	Yes
23		68-1092	Lift Block	1	Yes
24		68-1090	Lift Lever	1	Yes
25		01-0749	Groove Pin	3	No
26		68-1123	Spring, Locking Lever	1	No
27		68-1128	Slide Pivot Pin	1	No
28	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
29		97-0048	Bottom Rod Adjustment Pin	1	Yes
30		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

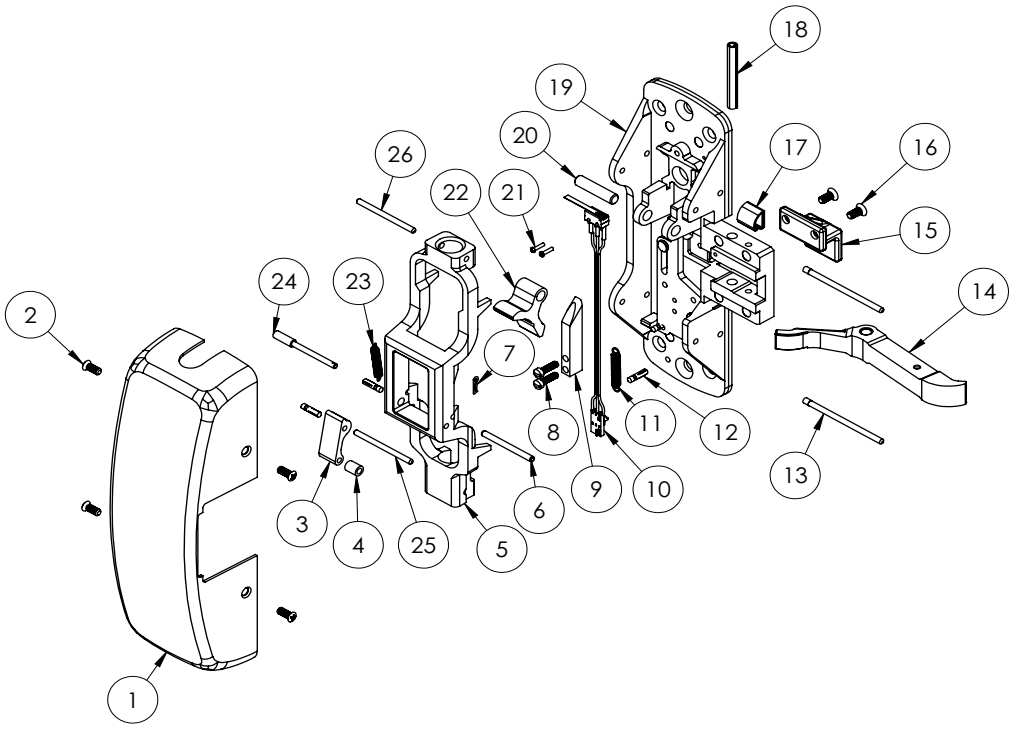
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
28	68-3829 (LHRB)	Chassis Assembly	Yes
	68-3830 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Auxillary Screw Pack*	1	Yes
3	68-3829(LHRB) 68-3830(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	Yes
9		68-1092	Lift Block	1	Yes
10		52-2217	Switch Assembly	1	Yes
11		97-0050	Knob Return Spring	1	Yes
12		01-0749	Groove Pin	3	No
13		68-0323	Chassis Pin	2	Yes
14		68-1137	Lift Arm	1	Yes
15		97-0089	Thumb Piece Lever	1	Yes
16		01-1146	8-32x3/8 PH FL U'CUT W/NY	1	Yes
17		01-0150	Wire Clip	1	Yes
18		01-4512	Spirol Pin	1	Yes
19		68-2413	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis w/ Locking Slide Assembly, RHRB		No
20		68-0324	Lift Lever Pivot Pin	1	Yes
21		01-4381	Machine Screw	2	No
22		68-1090	Lift Lever	1	Yes
23		68-1123	Spring, Locking Lever	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustable Pin	1	Yes
26		97-0049	Top Rod Adjustable Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

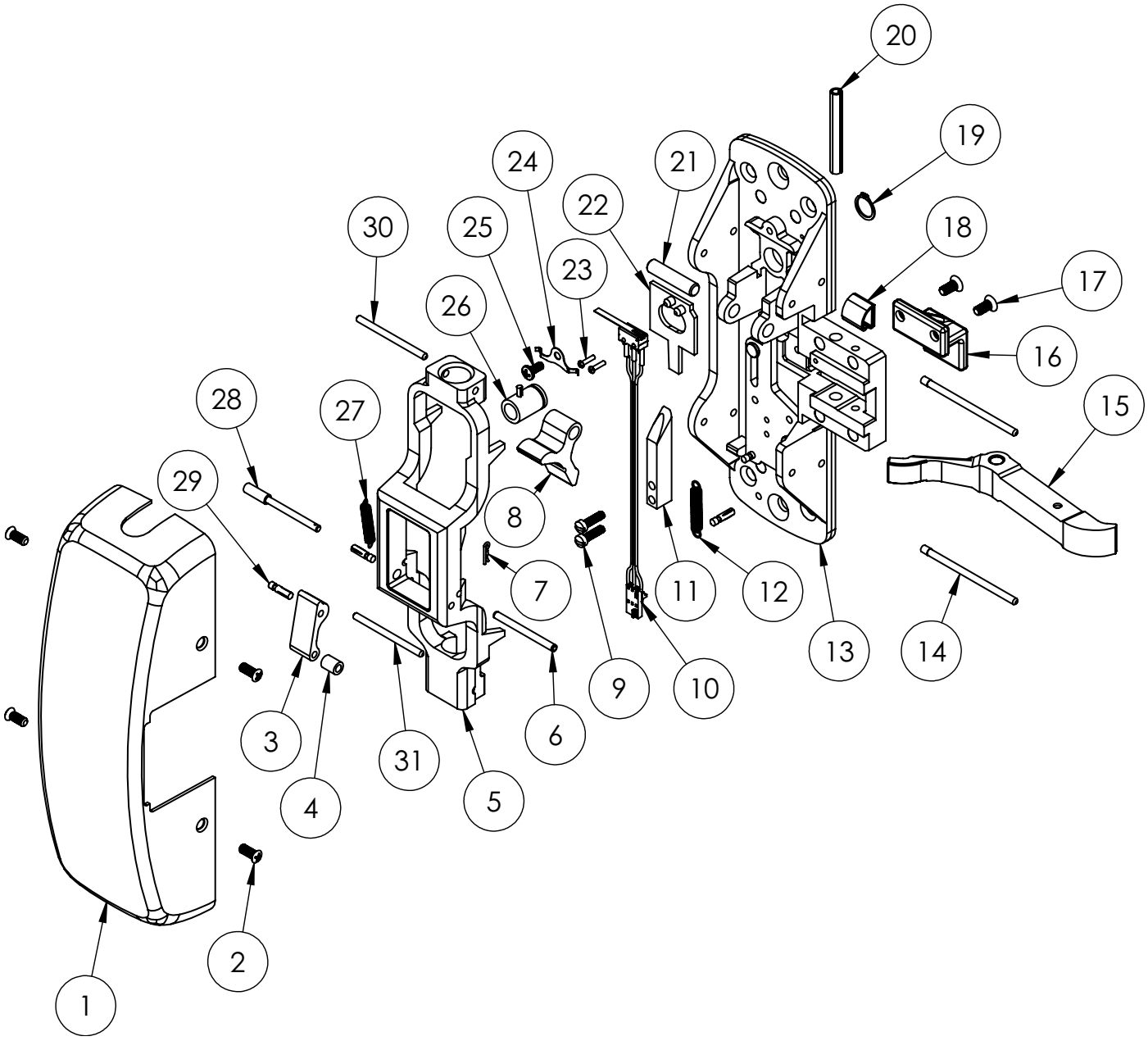
Function	Assembly No.	Description	Sellable
62, 63	68-3826 (LHRB)	Chassis Assembly	Yes
	68-3827 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3826(LHRB) 68-3827(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	No
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		68-1090	Lift Lever	1	Yes
9		01-4396	59-80 Machine Screw	2	Yes
10		52-2217	Switch Assembly	1	Yes
11		68-1092	Lift Block	1	Yes
12		97-0050	Knob Return Spring	1	Yes
13		68-2413	Chassis and Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis and Locking Slide Assembly, RHRB		No
14		68-0323	Chassis Pin	2	Yes
15		68-1137	Lift Arm	1	Yes
16		97-0089	Thumb Piece Lever	1	Yes
17		01-1146	8-32x3/8 PH FL U'CUT W/NY	1	Yes
18		01-0150	Wire Clip	1	Yes
19		01-0005	Retaining Ring	1	Yes
20		01-4512	Spirol Pin	1	Yes
21		68-0324	Lift Lever Pivot Pin	1	Yes
22		68-2198	Locking Slide Assembly, LHRB	1	Yes
		68-2199	Locking Slide Assembly, RHRB		Yes
23		01-4381	Machine Screw	2	Yes
24		68-0368	Locking Slide Spring, LHRB	1	Yes
		97-0006	Locking Slide Spring, RHRB		Yes
25		01-1190	6-32x5/16 PH PNHD Self Tap Screw	1	Yes
26		97-2048	Cylinder Hub and Pin Assembly	1	Yes
27		68-1123	Lock Lever Spring	1	No
28		68-1128	Slide Pivot Pin	1	No
29		01-0749	Groove Pin	3	No
30	N/A	97-0049	Top Rod Adjustable Pin	1	Yes
31		97-0048	Bottom Rod Adjustable Pin	1	Yes
32		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

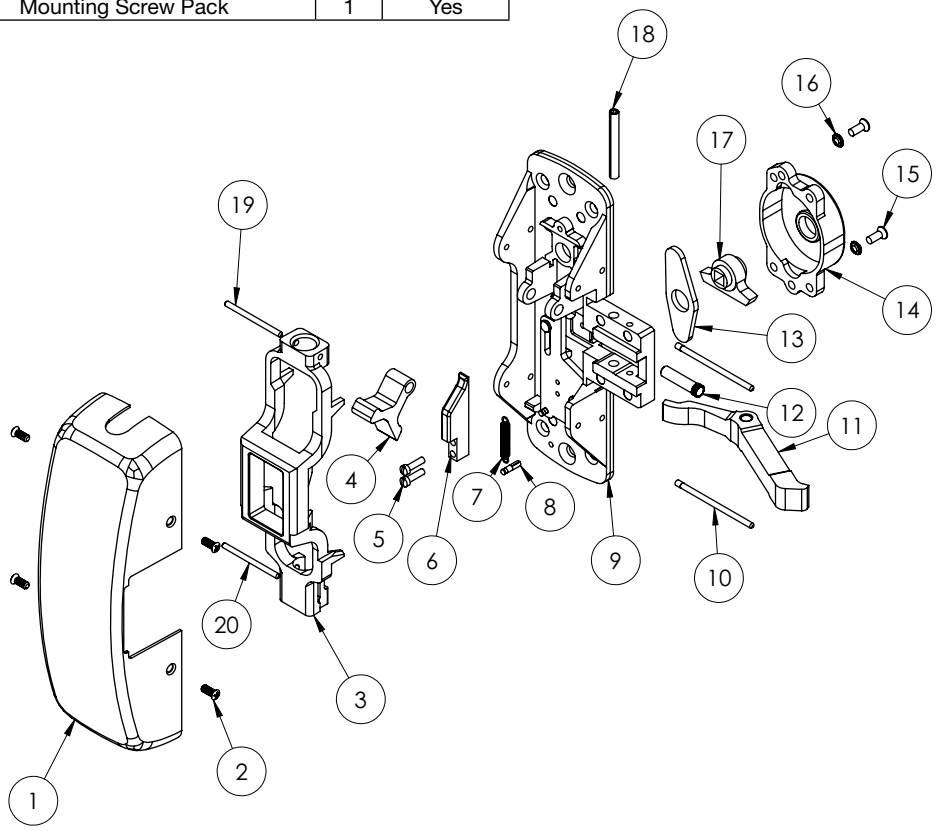
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
06, 13, 43, 46	68-7306 (LHRB)	Chassis Assembly	Yes
	68-7307 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7306(LHRB) 68-7307(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		01-4396	59-80 Machine Screw	2	Yes
6		68-1655	Lift Block	1	Yes
7		97-0050	Knob Return Spring	1	Yes
8		01-0749	Groove Pin	1	No
9		68-7310	Chassis and Slide Assembly, LHRB	1	No
		68-7311	Chassis and Slide Assembly, RHRB		No
10		68-0323	Chassis Pin	2	Yes
11		68-0241	Lift Arm	1	Yes
12		01-9372	Lift Lever Pivot Pin	1	Yes
13		97-0043	Knob Hub Retainer	1	Yes
14		68-0367	Knob Hub Cover	2	Yes
15		01-3384	8-32x7/16 PH FH MS	2	Yes
16		01-0930	Countersunk Lock Washer	2	Yes
17		97-0042	Knob Hub	1	Yes
18		01-4512	Spirol Pin	1	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

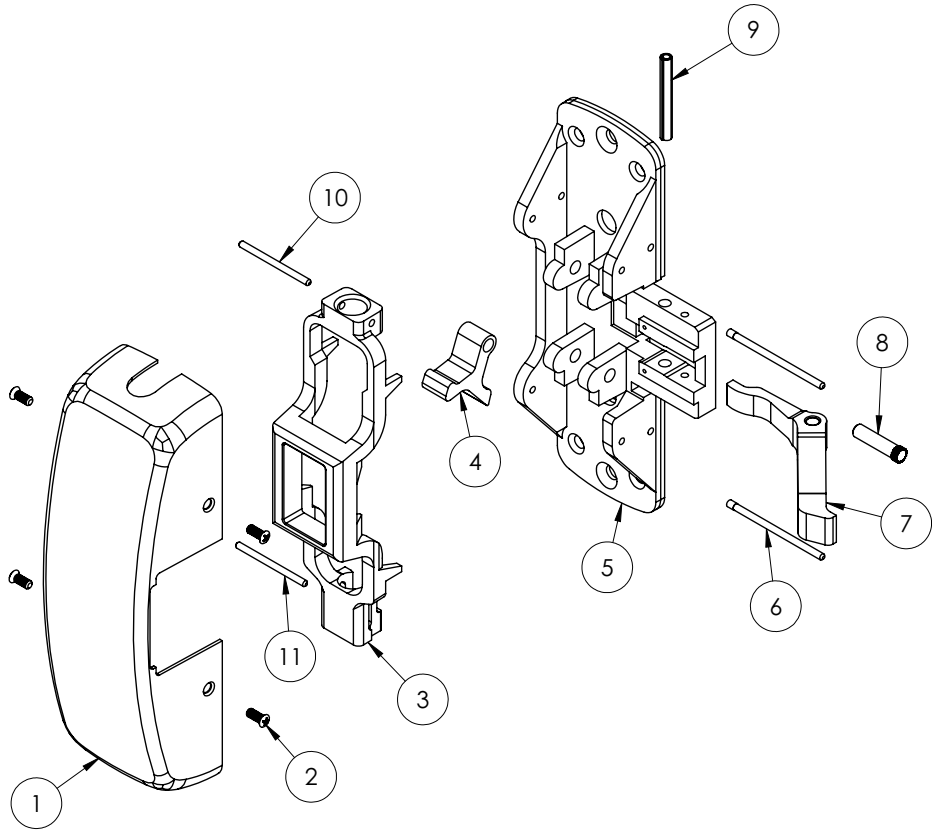
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(10, 40)	68-7308 (LHRB)	Chassis Assembly	Yes
	68-7309 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7308(LHRB) 68-7309(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		68-1660	Chassis	1	Yes
6		68-0323	Chassis Pin	2	Yes
7		68-0241	Lift Arm	1	Yes
8		01-9372	Lift Lever Pivot Pin	1	Yes
9	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
10		97-0048	Bottom Rod Adjustment Pin	1	Yes
11		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

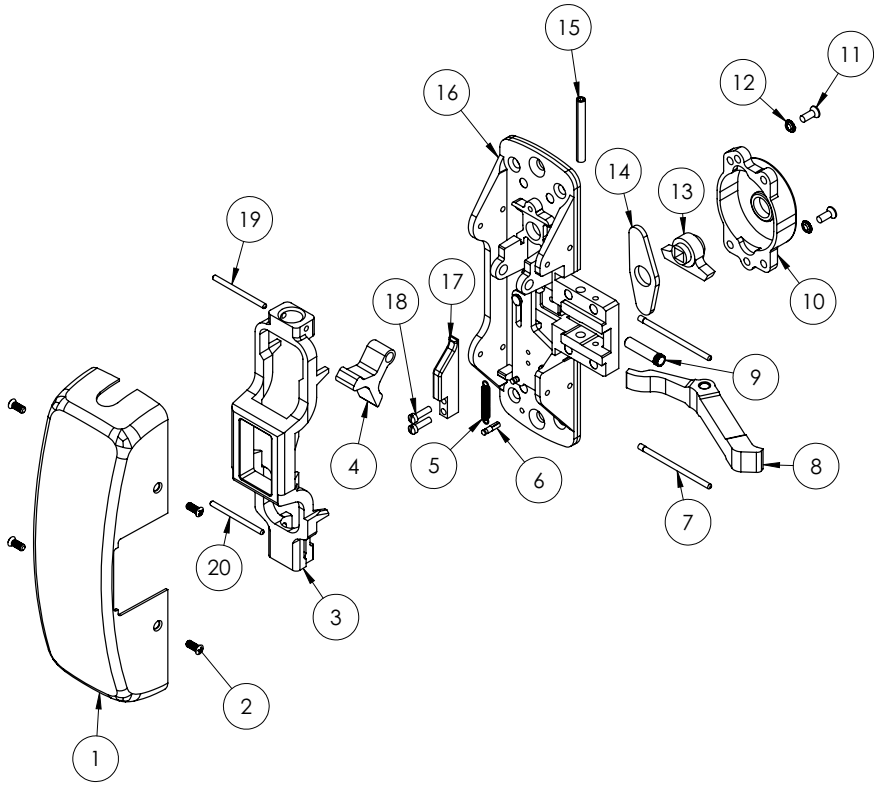
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(15, 73, 74)	68-7312 (LHRB)	Chassis Assembly	Yes
	68-7313 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7312(LHRB) 68-7313(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-0323	Chassis Pin	2	Yes
8		68-0241	Lift Arm	1	Yes
9		01-9372	Lift Lever Pivot Pin	1	Yes
10		68-0367	Knob Hub Cover		Yes
11		01-3384	8-32x7/16 PH FH MS	2	Yes
12		01-0930	Countersunk Lock Washer	2	Yes
13		97-0042	Knob Hub	1	Yes
14		97-0043	Knob Hub Retainer	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-7310	Chassis and Slide Assembly, LHRB	1	No
		68-7311	Chassis and Slide Assembly, RHRB		No
17		68-1655	Lift Block	1	Yes
18		01-4396	Machine Screw #6-32x1/2	2	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

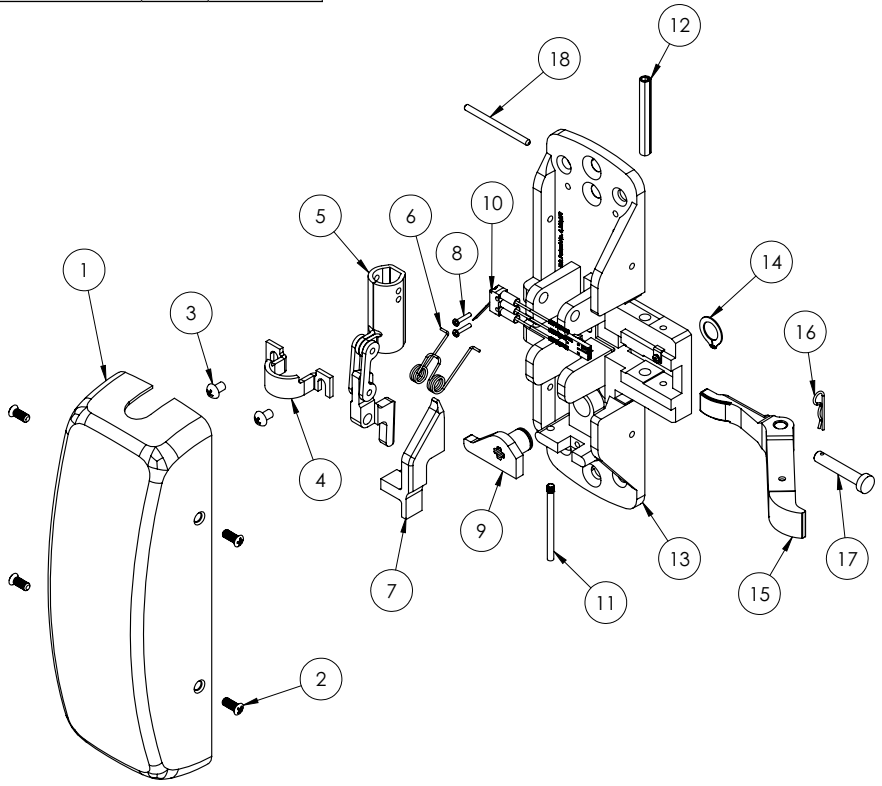
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	68-5449 (LHRB)	Chassis Assembly	Yes
	68-5450 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-5449 68-5450	01-3595	#8-32x1/4" Machine Screw*	1	Yes
4		68-1180	Tube Support	1	Yes
5		68-4270	Upper Link Assembly, LHRB	1	Yes
		68-4271	Upper Link Assembly, RHRB		Yes
6		68-1193	Upper Link Spring	1	Yes
7		68-1170	Outside Actuator, LHRB	1	Yes
		68-1171	Outside Actuator, RHRB		Yes
8		01-1237	#1-72 PH Pan Head MS	1	Yes
9		68-1208	ET Cam, LH	1	Yes
		68-1209	ET Cam, RH		Yes
10		52-5133	Switch and Wire Assembly	1	Yes
11		68-1184	Guide Pin	1	Yes
12		01-4512	Spirol Pin	1	Yes
13		68-1205	Chassis, LH	1	No
		68-1206	Chassis, RH		No
14		01-0005	Retaining Ring	1	Yes
15		68-1137	Lift Arm	1	Yes
16		68-1210	Hair Pin	1	Yes
17		68-1191	Link Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19	N/A	68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

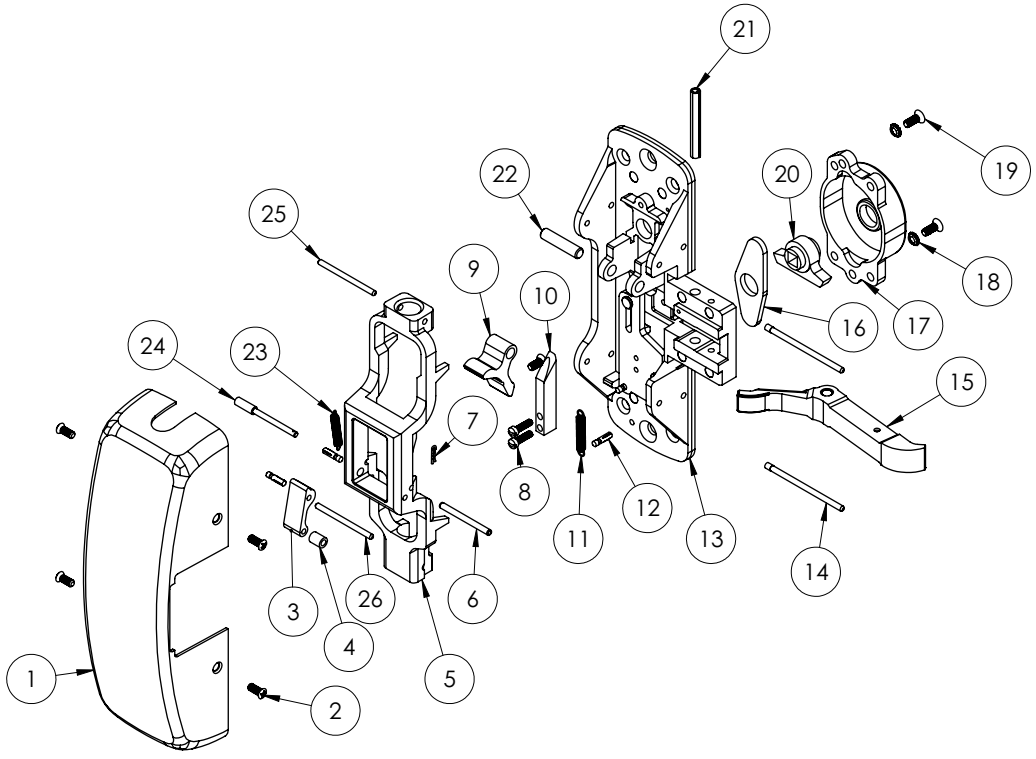
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
06, 10, 13, 40	68-6042 (LHRB)	Chassis Assembly	Yes
	68-6043 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-6042(LHRB) 68-6043(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	No
9		68-1090	Lift Lever	1	Yes
10		68-1092	Lift Block	1	Yes
11		97-0050	Knob Return Spring	1	Yes
12		01-0749	Groove Pin	3	Yes
13		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
14		68-0323	Chassis Pin	2	Yes
15		68-1137	Lift Arm	1	Yes
16		97-0043	Knob Hub Retainer	1	Yes
17		68-0367	Knob Hub Cover	1	Yes
18		01-0930	Countersunk Lock Washer	2	Yes
19		01-3384	8-32x7/16 PH FH MS	2	Yes
20		97-0042	Knob Hub	1	Yes
21		01-4512	Spirol Pin	1	Yes
22		68-0324	Lift Lever Pivot Pin	2	Yes
23		68-1123	Return Spring, Guarding	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
26		97-0049	Top Rod Adjustment Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

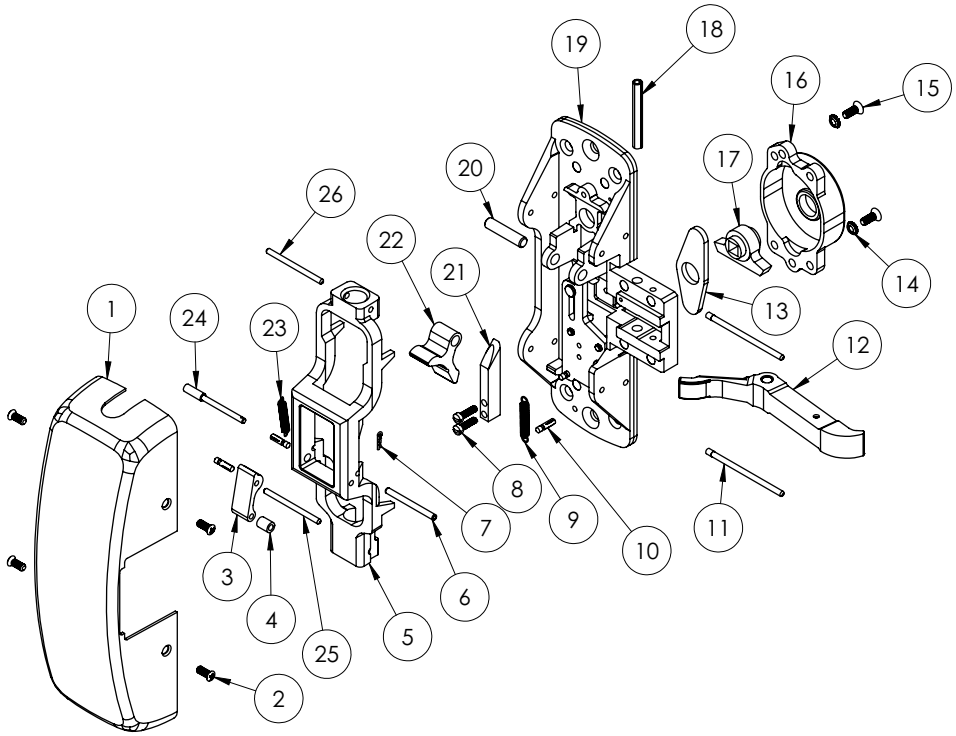
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12, 43, 46, 73, 74	68-6044 (LHRB)	Chassis Assembly	Yes
	68-6045 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-6044(LHRB) 68-6045(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	Yes
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	No
9		97-0050	Knob Return Spring	1	Yes
10		01-0749	Groove Pin	3	Yes
11		68-0323	Chassis Pin	2	Yes
12		68-1137	Lift Arm	1	Yes
13		97-0043	Knob Hub Retainer	1	Yes
14		01-0930	Countersunk Lock Washer	2	Yes
15		01-3384	8-32x7/16 PH FH MS	2	Yes
16		68-0367	Knob Hub Cover	1	Yes
17		97-0042	Knob Hub	1	Yes
18		01-4512	Spirol Pin	1	Yes
19		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
20		68-0324	Lift Lever Pivot Pin	2	Yes
21		68-1092	Lift Block	1	No
22		68-1090	Lift Lever	1	Yes
23		68-1123	Return Spring, Guarding	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
26		97-0049	Top Rod Adjustment Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

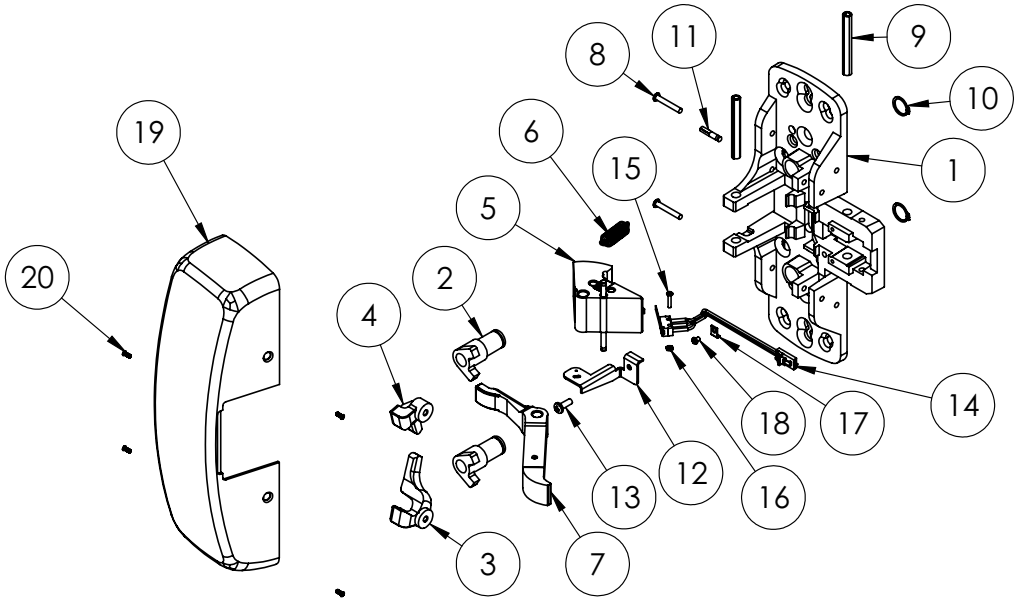
(WS-/53-)8804 (WS-/53-)8806 (WS-/53-)8810 (WS-/53-)8813
(WS-/53-)8815 (WS-/53-)8840 (WS-/53-)8843 (WS-/53-)8844
(WS-/53-)8846 (WS-/53-)8873 (WS-/53-)8874 (WS-/53-)8875
(WS-/53-)8876 (WS-/53-)8877 (WS-/53-)8878 (WS-/53-)8881
(WS-/53-)8882 (WS-/53-)8888

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
All functions	68-4261	LHRB/RHRB	Yes
WS- All functions		LHRB/RHRB	
53- All functions	68-6075	LHRB/RHRB	Yes
WS-53- All functions		LHRB/RHRB	

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1389	Chassis Blank (Std)	1	No
2		98-0018	Outside Cylinder Hub	2	Yes
3		68-1366	Lift Lever (RH)	1	Yes
4		68-1367	Lift Lever (LH)	1	Yes
5		68-4413	Standard Latchbolt (68-4261)	1	Yes
		68-7417	53- Standard Latchbolt (68-6075)	1	Yes
6		98-0028	Latchbolt Spring	1	Yes
7		68-1137	Lift Arm	1	Yes
8		98-0011	Latchbolt Lever Pivot Pin	2	Yes
9		01-4512	Spirol Pin	2	Yes
10		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
11		01-0008	Groove Pin	1	No
12		68-1685	Switch Bracket (53- Only)	1	Yes
13		01-1482	#2-56 X 1/8" Ph Pn Hd Machine Screw (53- Only)	1	Yes
14		52-4545	Switch Assembly (53- Only)	1	Yes
15		01-9446	#1-72 X 11/32" Ph Fl Hd Machine Screw (53- Only)	1	Yes
16		01-0909	Hex Machine Screw Nut (53- Only)	1	Yes
17		52-0310	Cable Clamp (53- Only)	1	Yes
18		01-1482	Cr-Phms #2-56 X 1/8" (53- Only)	1	Yes
19	N/A	68-0406	Cover[1]	1	Yes
20		68-3905	Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

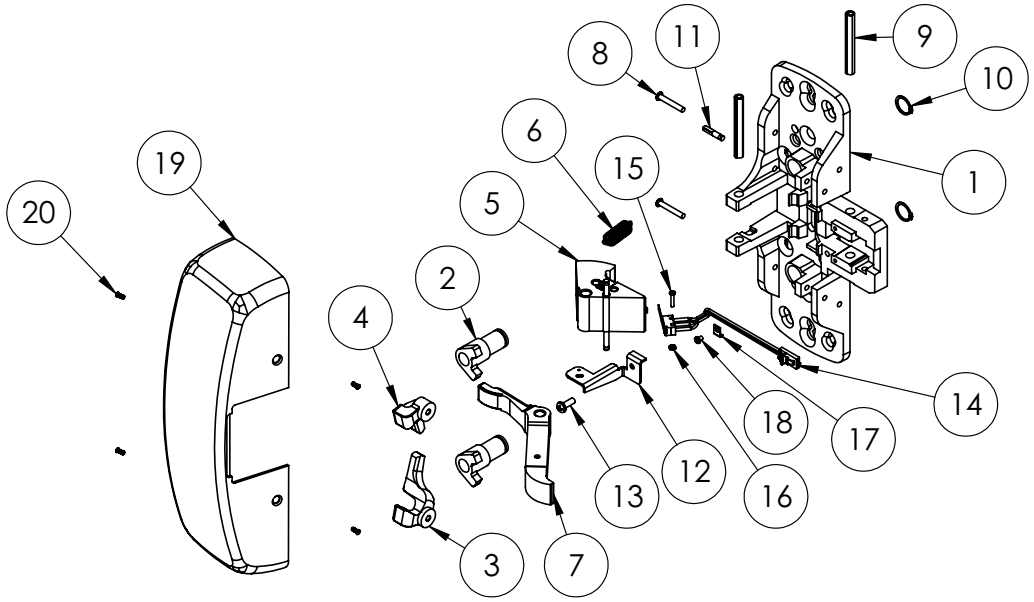
(12-/WS-/53)8804 (12-/WS-/53)8806 (12-/WS-/53)8810 (12-/WS-/53)8813
(12-/WS-/53)8815 (12-/WS-/53)8840 (12-/WS-/53)8843 (12-/WS-/53)8844
(12-/WS-/53)8846 (12-/WS-/53)8873 (12-/WS-/53)8874 (12-/WS-/53)8875
(12-/WS-/53)8876 (12-/WS-/53)8877 (12-/WS-/53)8878 (12-/WS-/53)8881
(12-/WS-/53)8882 (12-/WS-/53)8888

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12- All functions	68-4263	LHRB/RHRB	YES
WS-12- All functions		LHRB/RHRB	
12-53- All functions	68-6076	LHRB/RHRB	YES
WS-12-53- All functions		LHRB/RHRB	

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1378	Chassis Blank (12-)	1	No
2		98-0018	Outside Cylinder Hub	2	Yes
3		68-1366	Lift Lever (RH)	1	Yes
4		68-1367	Lift Lever (LH)	1	Yes
5		68-4414	Fire Rated Latchbolt (68-4263)	1	Yes
		68-7418	12-53- Standard Latchbolt (68-6076)	1	Yes
6		98-0028	Latchbolt Spring	1	Yes
7		68-1137	Lift Arm	1	Yes
8		98-0011	Latchbolt Lever Pivot Pin	2	Yes
9		01-4512	Spirol Pin	2	Yes
10		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
11		01-0008	Groove Pin	1	No
12		68-1685	Switch Bracket (53- Only)	1	Yes
13		01-1482	#2-56 Ph Pn Hd Machine Screw (53- Only)	1	Yes
14		52-4545	Switch Assembly (53- Only)	1	Yes
15		01-9446	#1-72 X 11/32" Ph Fl Hd Machine Screw (53- Only)	1	Yes
16		01-0909	Hex Machine Screw Nut (53- Only)	1	Yes
17		52-0310	Cable Clamp (53- Only)	1	Yes
18		01-1482	Cr-Phms #2-56 X 1/8" (53- Only)	1	Yes
19	N/A	68-0406	Cover[1]	1	Yes
20		68-3905	Cover Screw Pack (#8-32 X 5/16")[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

AL- AND GL- PREFIXES

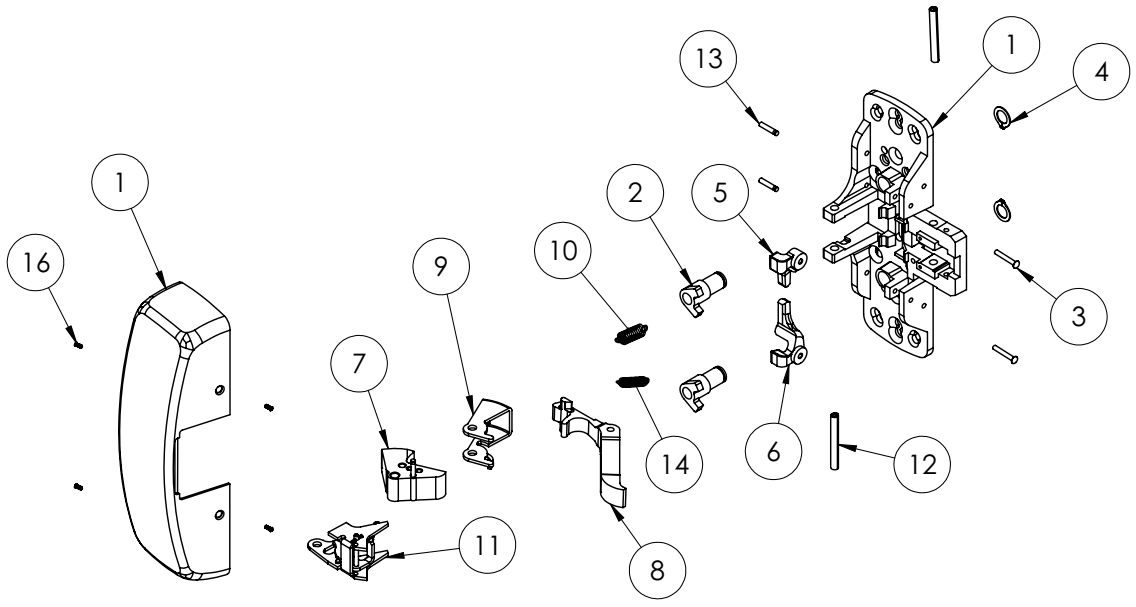
8804 8806 8810 8813 8815 8840
8843 8844 8846 8875 8876 8877
8878 8881 8882

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL- (All Functions Except 77,78,81, And 82)	68-4410	LHRB/RHRB	Yes
GL- (All Functions)		LHRB/RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1485	Chassis (Std)	1	No
2		98-0018	Outside Hub	2	Yes
3		98-0011	Latchbolt Lever Pin	2	Yes
4		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
5		68-1366	Lift Lever (RH)	1	Yes
6		68-1367	Lift Lever (LH)	1	Yes
7		68-4415	Guarded Latchbolt	1	Yes
8		68-1353	Lift Arm	1	Yes
9		68-1352	Guide	1	Yes
10		98-0028	Latchbolt Spring	1	Yes
11		68-4417	Guard Bracket Std	1	Yes
12		01-4512	Spirol Pin	2	Yes
13		01-0008	Groove Pin	2	No
14		68-1394	Guide Spring	1	Yes
15	N/A	68-1014	Cover[1]	1	Yes
16		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

AL- AND GL- PREFIXES

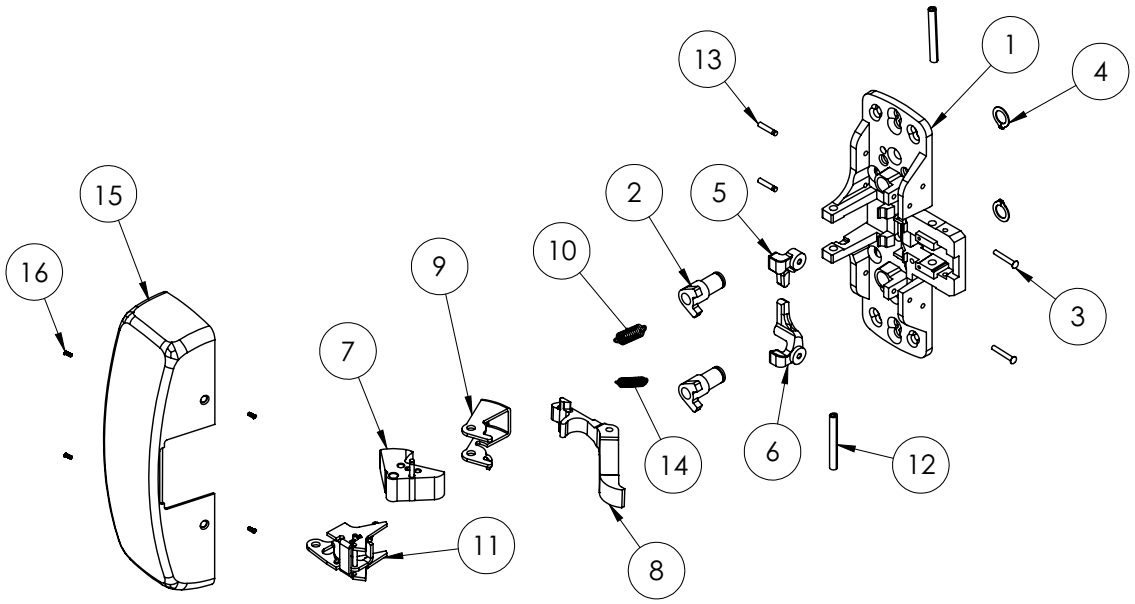
12-8804 12-8806 12-8810 12-8813
12-8815 12-8840 12-8843 12-8844
12-8846 12-8875 12-8876 12-8877
12-8878 12-8881 12-8882

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-AL- (All Functions Except 77,78,81,82)	68-4411	LHRB/RHRB	Yes
12-GL- (All Functions)			

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1378	Chassis (12-)	1	No
2		98-0018	Outside Hub	2	Yes
3		98-0011	Latchbolt Lever Pin	2	Yes
4		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
5		68-1366	Lift Lever (Rh)	1	Yes
6		68-1367	Lift Lever (Lh)	1	Yes
7		68-4415	Guarded Latchbolt	1	Yes
8		68-1353	Lift Arm	1	Yes
9		68-1352	Guide	1	Yes
10		98-0028	Latchbolt Spring	1	Yes
11		68-4417	Guard Bracket Std	1	No
12		01-4512	Spirol Pin	2	Yes
13		01-0008	Groove Pin	2	No
14		68-1394	Guide Spring	1	Yes
15	N/A	68-1014	Cover[1]	1	Yes
16		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

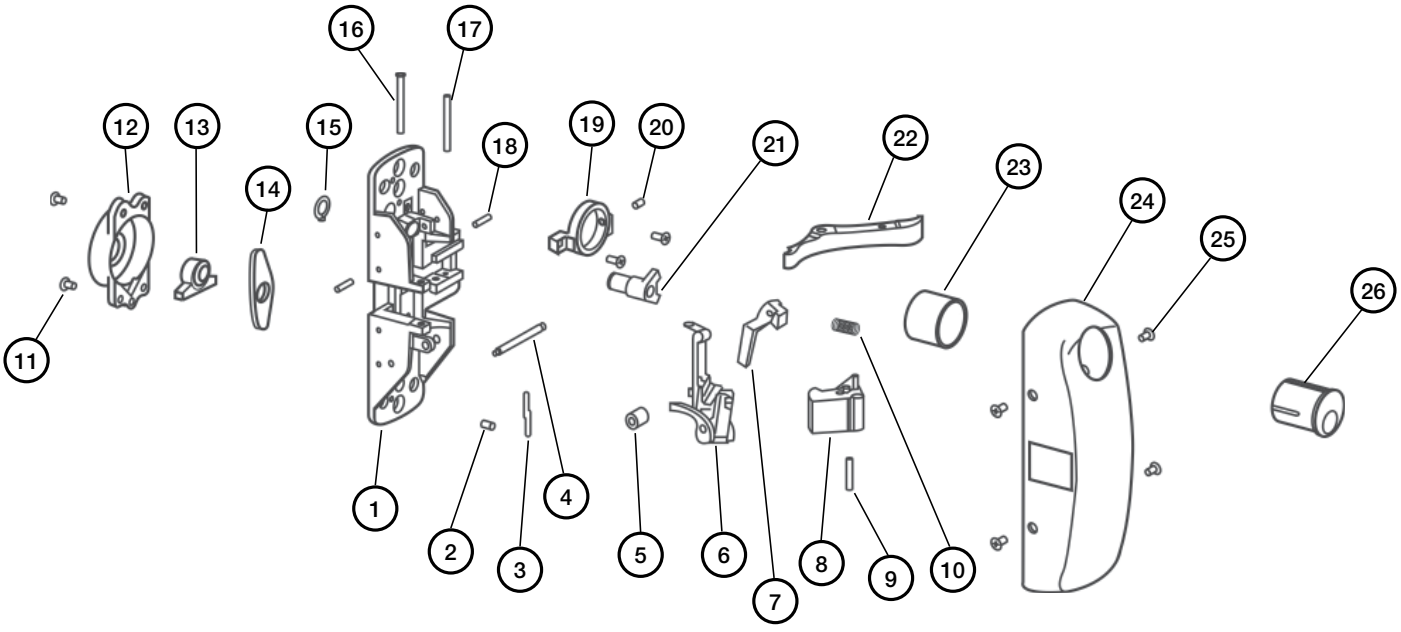
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	68-0408	Chassis Assembly	1	No
2	01-0008	Groove Pin	1	No
3	97-0050	Spring Knob Return	1	Yes
4	68-0271	Pivot Pin Knob Lever	1	Yes
5	68-0273	Bushing Knob Lever	1	Yes
6	68-4236	Knob Lever Assy (LHRB)	1	Yes
	68-4235	Knob Lever Assy (RHRB)	1	Yes
7	68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
	68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
8	98-2034	Latchbolt Assy	1	Yes
9	97-0040	Bushing Latchbolt	1	Yes
10	98-0028	Spring Latchbolt	1	Yes
11	01-3384	Screw 8-32 x 5/16	4	Yes
12	68-0367	Knob Hub Cover	1	Yes
13	97-0042	Knob Hub	1	Yes
14	97-0043	Knob Hub Retainer	1	Yes
15	01-0005	Retaining Ring	1	Yes
16	01-0013	Screw Latchbolt Pivot	1	Yes

Item	Part No.	Description	Qty.	Sellable
17	01-4512	Pivot Pin Left Arm	1	Yes
18	98-0011	Pivot Pin Latchbolt Lever	1	Yes
19	98-0020	Inside Cylinder Retainer	1	Yes
20	01-1095	Set Screw #8-32 x 1/4 Cup Point	1	Yes
21	98-0018	Outside Cylinder Hub	1	Yes
22	68-0241	Lift Arm	1	Yes
23	98-0021	Blocking Ring[1]	1	Yes
24	68-0408	Cover (LHRB)[1]	1	Yes
	68-0409	Cover (RHRB)[1]		
25	68-3908	Cover Screw Pack[1]	1	Yes
—	68-2143	Screw Pack	1	Yes
26	—	Cylinder[1,3]	1	Yes
—	649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

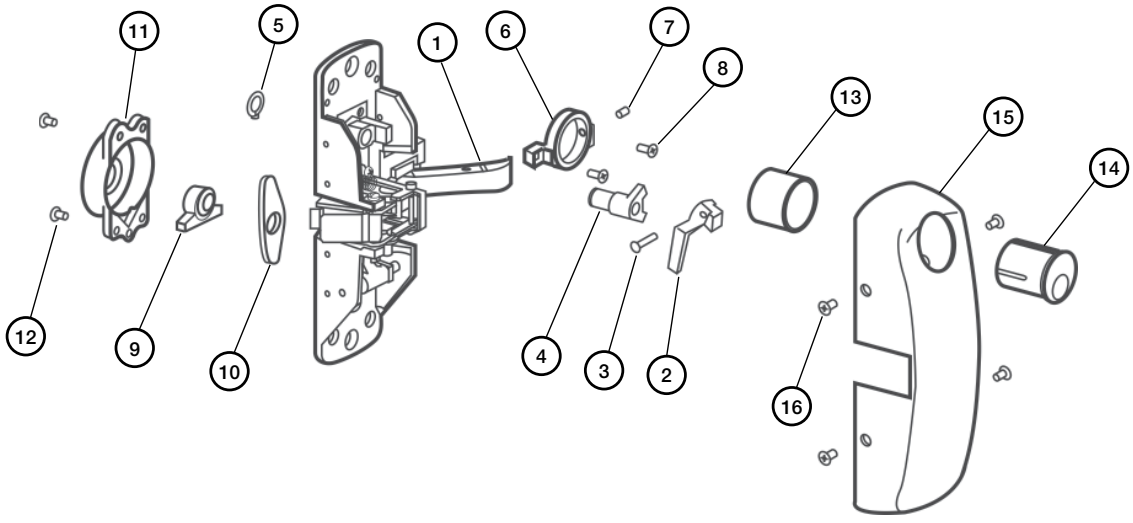
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8816	68-4075	LHRB	Yes
AL-/GL-8816	68-4076	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1015	Chassis	1	No
2		68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
		68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
3		98-0011	Latchbolt Lever Pivot Pin	1	Yes
4		98-0018	Outside Cylinder Hub	1	Yes
5		01-0005	Retaining Ring	1	Yes
6		98-0020	Inside Cylinder Retainer	1	Yes
7		01-1095	Cylinder Set Screw	1	Yes
8		01-1146	Machine Screw (8-32 x 5/16)	2	Yes
9		97-0042	Knob Hub	1	Yes
10		97-0043	Knob Hub Retainer	1	Yes
11		68-0367	Knob Hub Cover	1	Yes
12		01-3384	Machine Screw (8-32 x 3/8)	2	Yes
13	N/A	98-0021	Blocking Ring[1]	1	Yes
14		-	Cylinder[1,3]	1	Yes
15		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
16		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

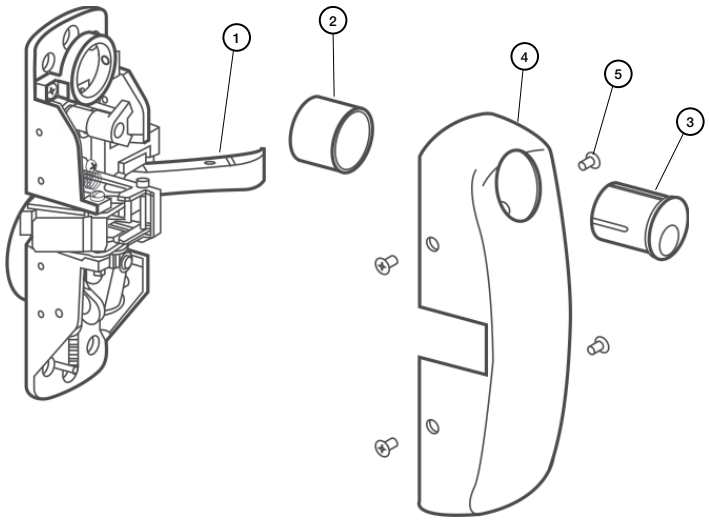
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8816	68-4077	LHRB	Yes
	68-4078	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4077	Chassis Assembly (LHRB)	1	Yes
	N/A	68-4078	Chassis Assembly (RHRB)	1	Yes
2		98-0021	Blocking Ring[1]	1	Yes
3		—	Cylinder[1,2]	1	Yes
4		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

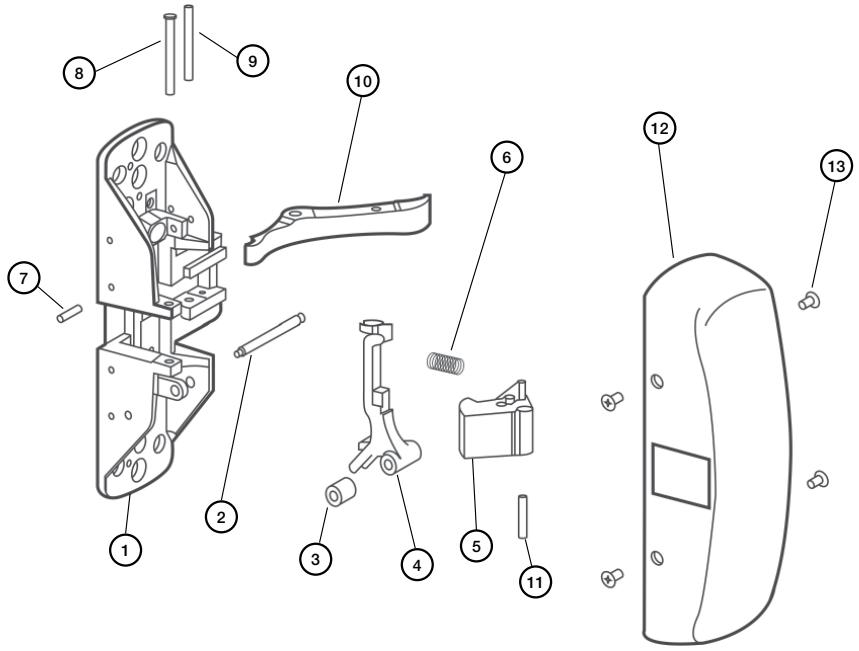
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8828	68-2106	LHRB	Yes
	68-2107	RHRB	

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis (LHRB)	1	No
		—	Chassis (RHRB)	1	No
2		68-0271	Pivot Pin Thumb Lever	1	Yes
3		68-0273	Bushing Thumb Lever	1	Yes
4		68-0260	Thumb Piece Lever (LHRB)	1	Yes
		68-0261	Thumb Piece Lever (RHRB)	1	Yes
5		98-2034	Latchbolt Assy	1	Yes
6		98-0028	Spring Latchbolt	1	Yes
7		01-0008	Groove Pin	1	No
8		01-0013	Screw Latchbolt Pivot	1	Yes
9		01-4512	Pivot Pin Lift Arm	1	Yes
10		68-0241	Lift Arm	1	Yes
11		97-0040	Bushing Latchbolt	1	Yes
12	N/A	68-0406	Cover[1]	1	Yes
13		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

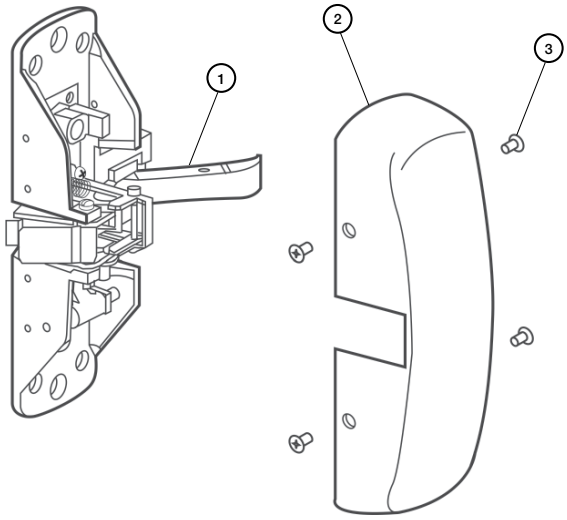
ASSA ABLOY, the global leader in door opening solutions

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL- GL-	68-4080	LHRB	Yes
	68-4081	RHRB	
12- GL-	68-4082	LHRB	
	68-4083	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4080	Chassis Assembly STD LHRB	1	Yes
		68-4081	Chassis Assembly STD RHRB	1	Yes
		68-4082	Chassis Assembly 12- LHRB	1	Yes
		68-4083	Chassis Assembly 12- RHRB	1	Yes
2	N/A	68-1014	Cover[1]	1	Yes
3		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack STD	1	Yes
		68-2165	Screw Pack 12	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

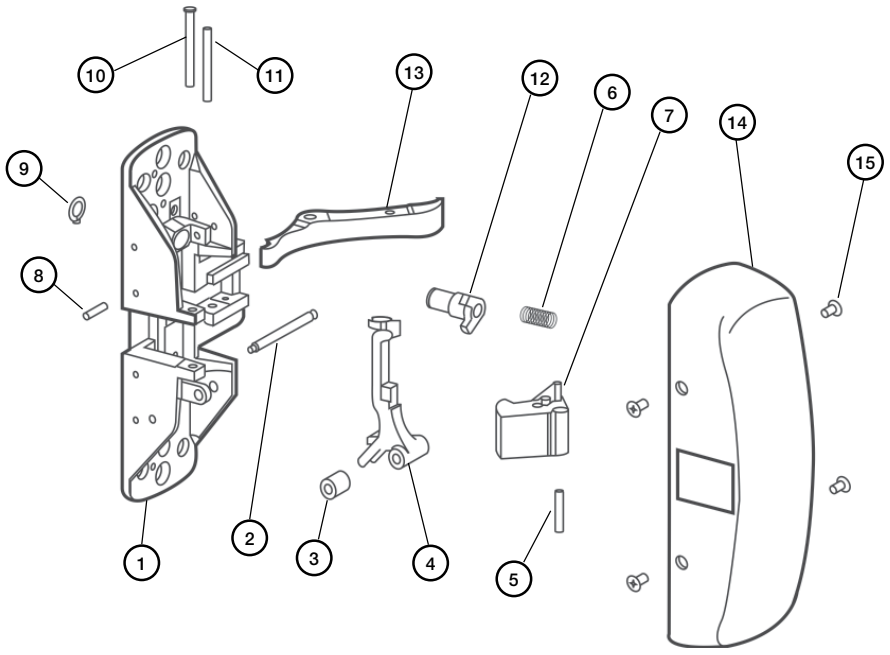
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8863	68-2109	LHRB	Yes
8863	68-2110	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis Assembly (LHRB)	1	No
		—	Chassis Assembly (RHRB)	1	No
2		68-0271	Pivot Pin Thumb Lever	1	Yes
3		68-0273	Bushing Thumb Lever	1	Yes
4		68-0260	Thumb Piece Lever LHRB	1	Yes
		68-0261	Thumb Piece Lever RHRB	1	No
5		97-0040	Bushing Latchbolt	1	Yes
6		98-0028	Spring Latchbolt	1	Yes
7		98-2034	Latchbolt Assy	1	Yes
8		01-0008	Groove Pin	1	No
9		01-0005	Retaining Ring	1	Yes
10		01-0013	Screw Latchbolt Pivot	1	Yes
11		01-4512	Pivot Pin Lift Arm	1	Yes
12		98-0018	Outside Cylinder Hub	1	Yes
13		68-0241	Lift Arm	1	Yes
14	N/A	68-0406	Cover[1]	1	No
15		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

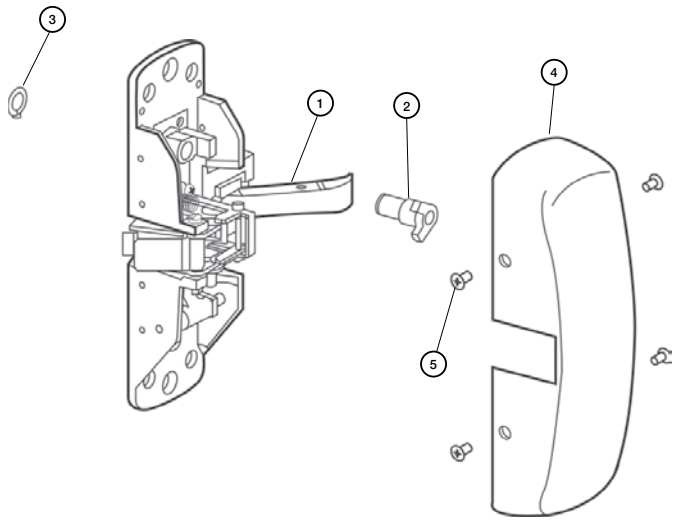
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8863	68-4097	LHRB	Yes
AL-/GL-8863	68-4098	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above		Chassis	1	No
2		98-0018	Outside Cylinder Hub	1	Yes
3		01-0005	Retaining Ring	1	Yes
4	N/A	68-1014	Cover[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

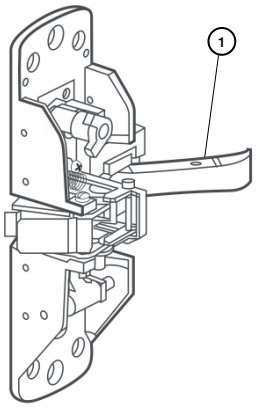
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

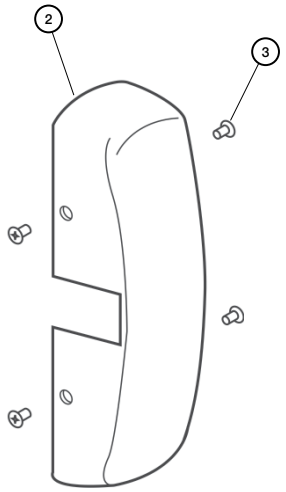
SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8863	68-4099	LHRB	Yes
AL-/GL-8863	68-4100	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4099	Chassis Assembly (LHRB)	1	Yes
		68-4100	Chassis Assembly (RHRB)	1	Yes
2	N/A	68-1014	Cover[1]	1	Yes
3		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish





A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

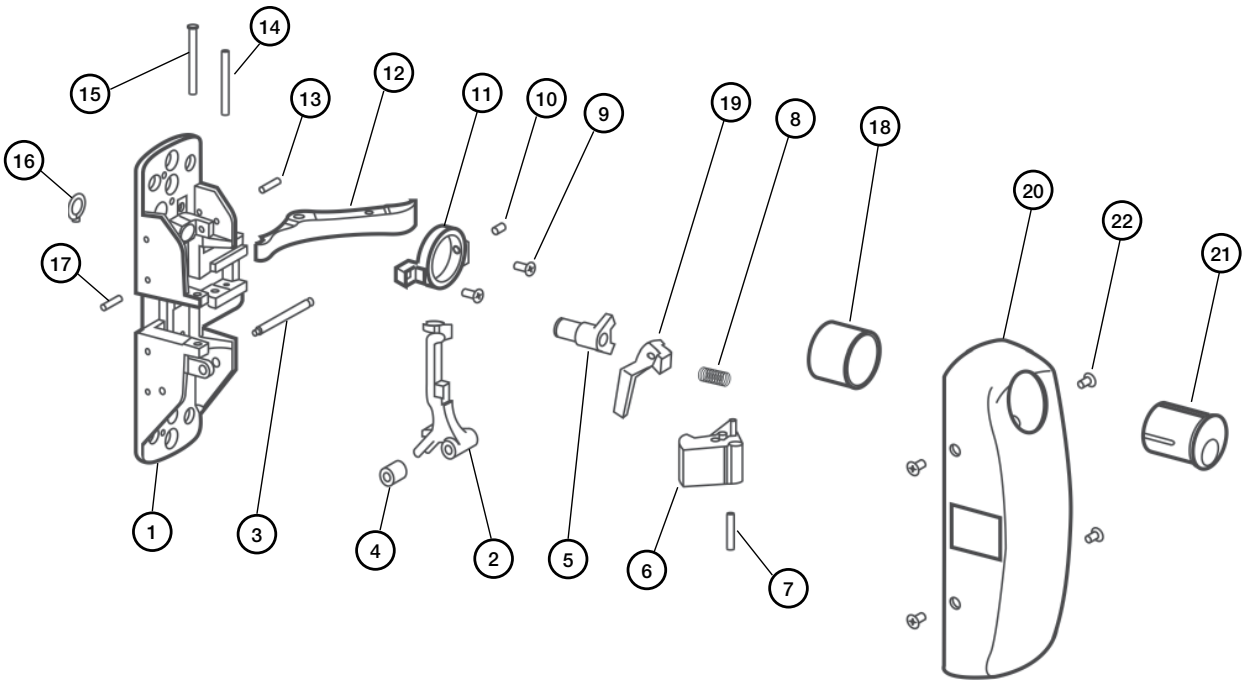
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	-	Chassis Assembly	1	No
2	68-0260	Thumb Piece Lever LHRB	1	Yes
	68-0261	Thumb Piece Lever RHRB	1	Yes
3	68-0271	Pivot Pin	1	Yes
4	68-0273	Bushing	1	Yes
5	98-0018	Outside Cylinder Hub	1	Yes
6	98-2034	Latchbolt	1	Yes
7	97-0040	Bushing, Latchbolt	1	Yes
8	97-0028	Spring, Latchbolt	1	Yes
9	01-3384	Screw #8-32 x 5/16	2	Yes
10	01-1095	Set Screw	1	Yes
11	98-0020	Inside Cylinder Retainer	1	Yes
12	68-0241	Lift Arm	1	Yes
13	98-0011	Pivot Pin (Lift Lever)	1	Yes
14	01-4512	Pivot Pin (Lift Arm)	1	Yes

Item	Part No.	Description	Qty.	Sellable
15	01-0013	Latchbolt Screw	1	Yes
16	01-0005	Retaining Ring	1	Yes
17	01-0008	Groove Pin	1	No
18	98-0021	Blocking Ring[1]	1	Yes
19	68-0237	Lift Lever LHRB	1	Yes
	68-0238	Lift Lever RHRB	1	Yes
20	68-0408	Cover[1]	1	Yes
	68-0409	Cover[1]	1	Yes
21	-	Inside Cylinder[1,2]	1	Yes
22	68-3908	Cover Screw Pack[1]	1	Yes
Not Shown	68-2143	Screw Pack	1	Yes
	649	Strike Pack[1]	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

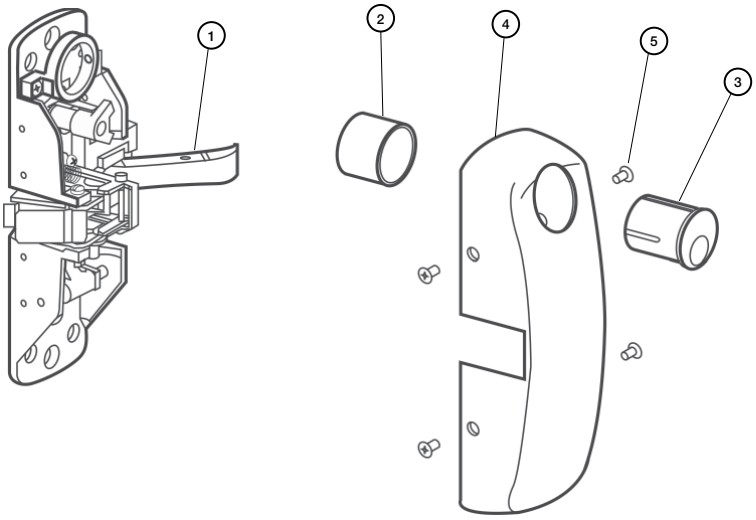
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL/12-8866	68-4104	LHRB	Yes
AL-/GL/12-8866	68-4105	RHRB	

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis Assembly (LHRB)	1	Yes
		—	Chassis Assembly (RHRB)	1	Yes
2	N/A	98-0021	Blocking Ring[1]	1	Yes
3		68-4411	Cylinder[1,2]	1	Yes
4		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

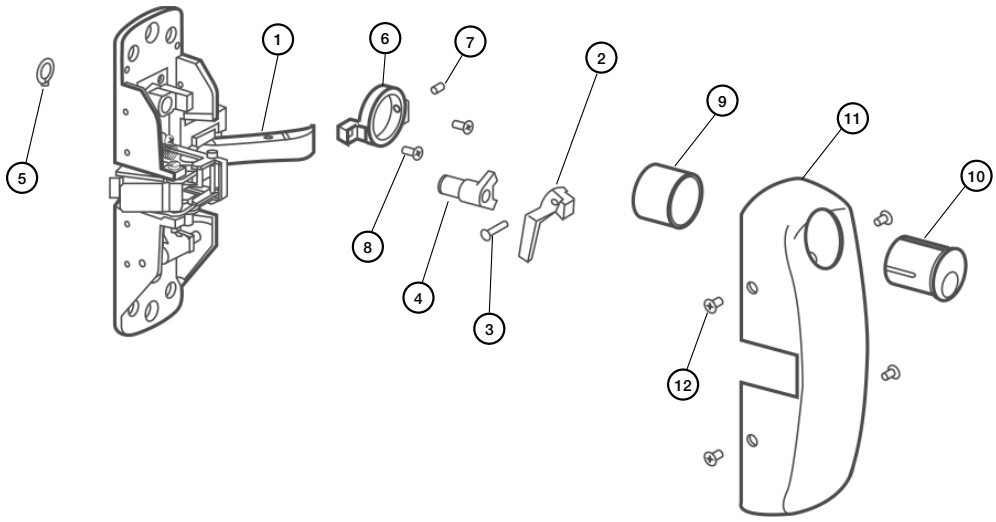
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8866	68-A102	LHRB	Yes
AL-/GL-8866	68-A103	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	-	Chassis Assembly	1	No
2		68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
		68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
3		98-0011	Latchbolt Lever Pivot Pin	1	Yes
4		98-0018	Outside Cylinder Hub	1	Yes
5		01-0005	Retaining Ring	1	Yes
6		98-0020	Inside Cylinder Retainer	1	Yes
7		01-1095	Cylinder Set Screw	1	Yes
8		01-1146	Machine Screw (8-32 x 5/16)	2	Yes
9	N/A	98-0021	Blocking Ring *	1	Yes
10		-	Cylinder[1,3]	1	Yes
11		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
12		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

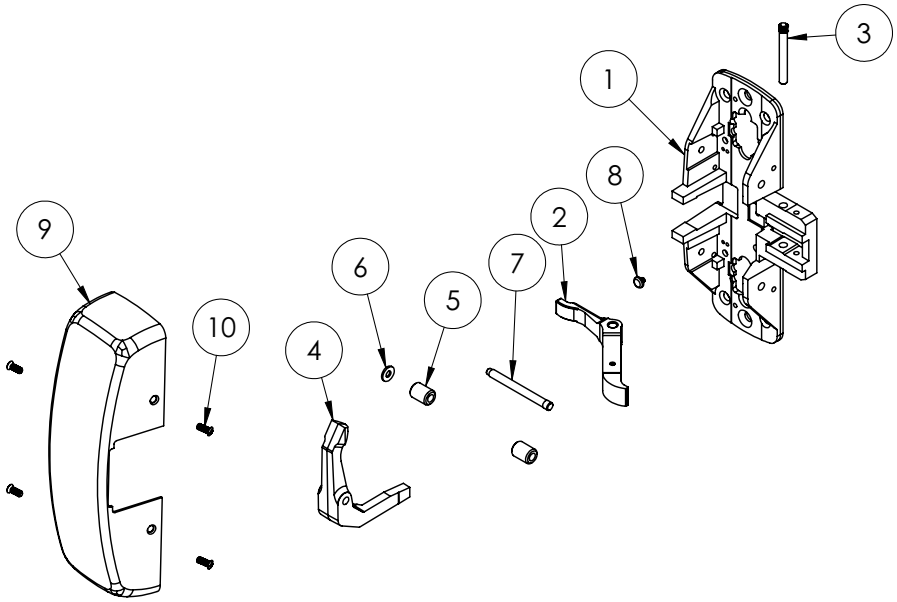
(12-)8904 (12-)8910 (12-)8913
(12-)8915 (12-)8928 (12-)8943
(12-)8944 (12-)8963 (12-)8970
(12-)8971 (12-)8975 (12-)8976

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-) (All Functions Except 16 & 66)	68-2172	LHRB	Yes
	68-2173	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-0339	Chassis	1	No
2		68-1137	Lift Arm	1	Yes
3		68-0239	Pivot Pin	1	Yes
4		68-0337	Left Hand Lift Lever	1	Yes
		68-0338	Right Hand Lift Lever	1	Yes
5		68-0273	Bushing	2	Yes
6		01-9370	Washer	1	Yes
7		68-0271	Pivot Pin (63 Function)	1	Yes
8		68-1294	Stop Pin	1	No
9	N/A	68-0407	Cover[1]	1	Yes
10		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2172 (LHRB)	900 Series Mortise Assembly[1,2,3]	1	Yes
		68-2173 (RHRB)		1	Yes
		68-2143	Screw Pack Standard	1	Yes
		68-2165	Screw Pack (12-)	1	Yes
		C908	Strike Pack LHRB 1 3/4" (C908)[1,3]	1	Yes
		C908	Strike Pack RHRB 1 3/4" (C908)[1,3]	1	Yes

1. Specify finish
2. Specify function
3. Specify hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

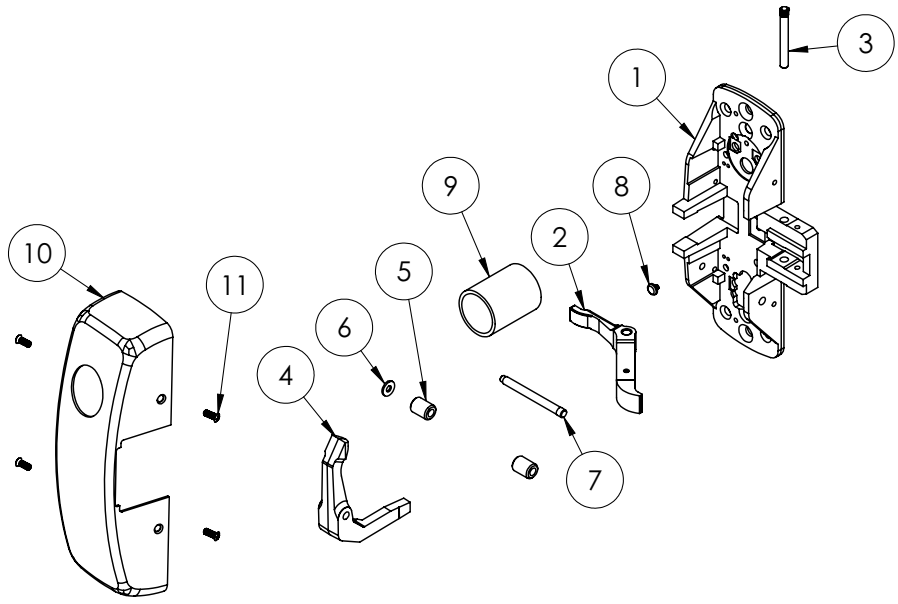
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-)	68-2213	LHRB	Yes
	68-2214	RHRB	Yes

Item	Part No.	Description	Qty	Sellable
1	68-0341	Chassis RHRB	1	No
	68-0342	Chassis LHRB	1	No
2	68-1137	Lift Arm	1	Yes
3	68-0239	Pivot Pin	1	Yes
4	68-0337	Left Hand Lift Lever	1	Yes
	68-0338	Right Hand Lift Lever	1	Yes
5	68-0273	Bushing	2	Yes
6	01-9370	Washer	1	Yes
7	68-0271	Pivot Pin (63 Function)	1	Yes
8	68-1294	Stop Pin	1	No
9	99-0007	Cylinder Blocking Ring[1]	1	Yes
Not Shown	13-0085	Locking Tail	1	Yes
	13-0080	Cylinder Barrel Retainer	1	Yes
	—	Cylinder Assembly[2]	1	Yes
	13-0074	Connecting Screw	2	Yes
10	68-0410	Cover LHRB[1]	1	Yes
	68-0411	Cover RHRB[1]	1	Yes
11	68-3905	Cover Screw Pack[1]	1	Yes
Not Shown	916	Mortise Assy 16 Funtion[1,3]	1	Yes
	966	Mortise Assy 66 Function[1,3]	1	Yes
	68-2143	Screw Pack Standard	1	Yes
	68-2165	Screw Pack (12-)	1	Yes
	C908	Strike Pack LHRB (C908)[3]	1	Yes
	C908	Strike Pack RHRB (C908)[3]	1	Yes

1. Specify finish
2. Specify function
3. Specify hand



A8231 12/17

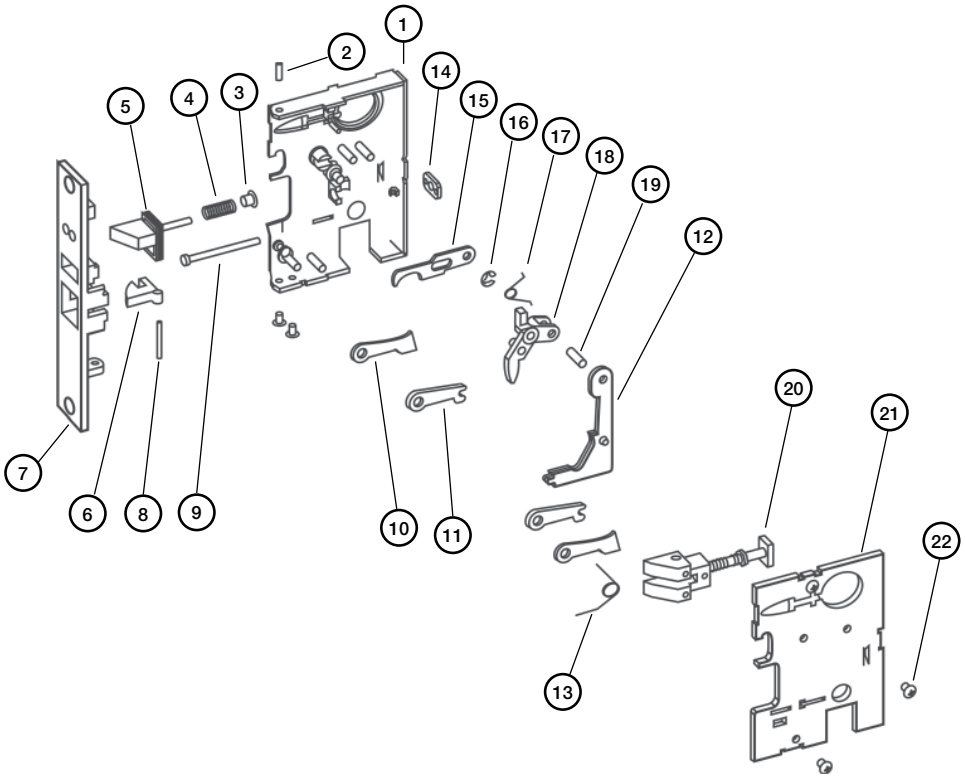
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-0078	Cylinder Set Screw	1	Yes
10	99-0076	Slide Spacer	2	Yes
11	99-0058	Slide Guide	2	Yes
12	99-2059	Lever Slide Assembly	1	Yes

Item	Part No.	Description	Qty.	Sellable
13	99-0061	Spring Thumbpiece Lever	1	No
14	99-0236	Cylinder Screw Support	1	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	01-0098	Retaining Ring	1	Yes
17	99-0063	Spring Guard Bolt Lver	1	Yes
18	99-2389	Latchbolt Lever Assembly	1	Yes
19	99-0212	Pivot Pin Lever Slide	1	Yes
20	99-2247	Latchbolt Assembly	1	Yes
21	99-2361	Cap Assembly	1	No
22	01-1142	Case Screw #8-32 x 1/4	5	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish

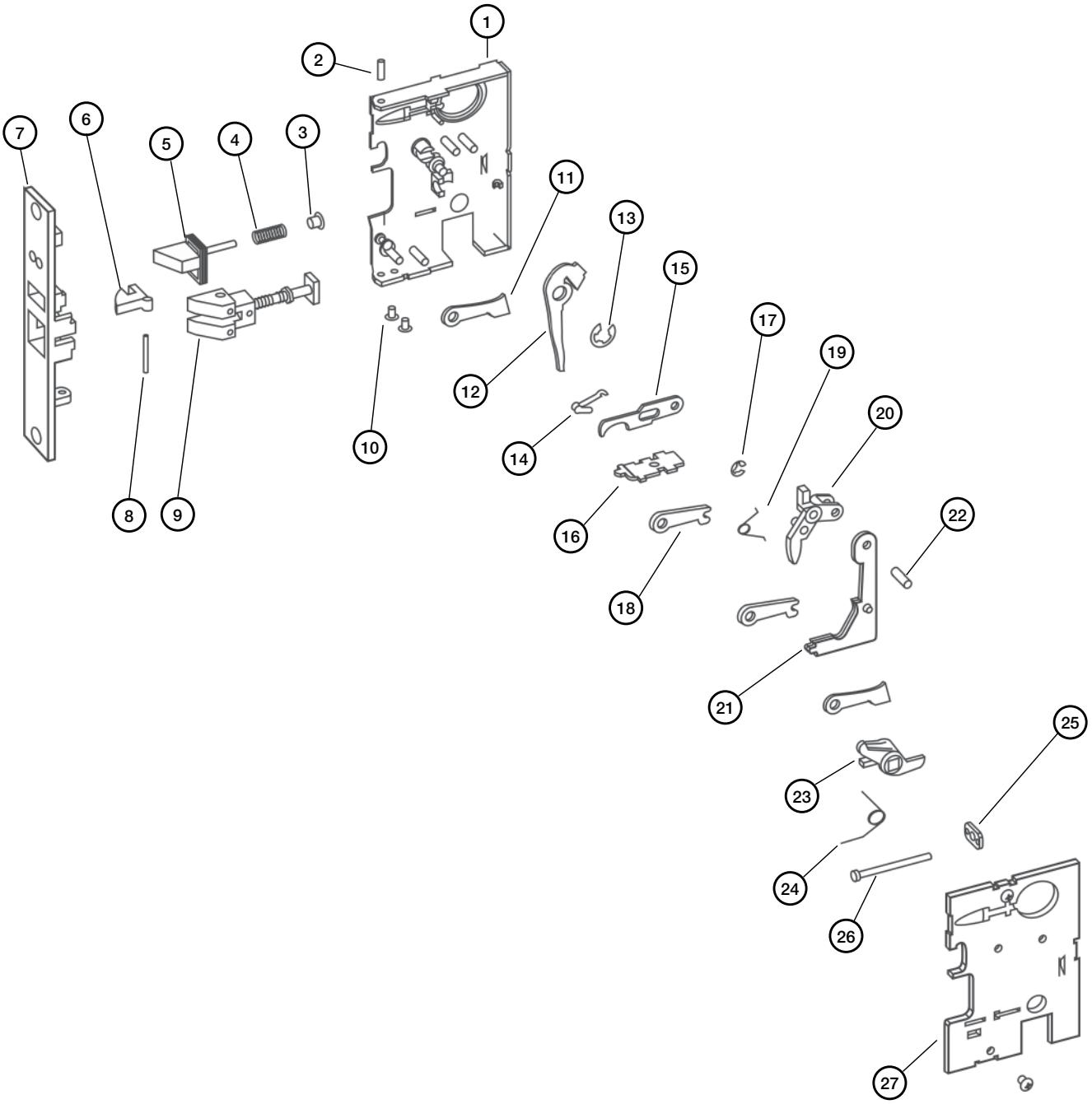
Notes:

- Items 5 and 15 to be sold as a set only.
- For 8313 x ET or 8913 x ET, use 915 Mortise Assembly.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No
-	68-2597	Bridge Rectifier Pack[2]	1	Yes

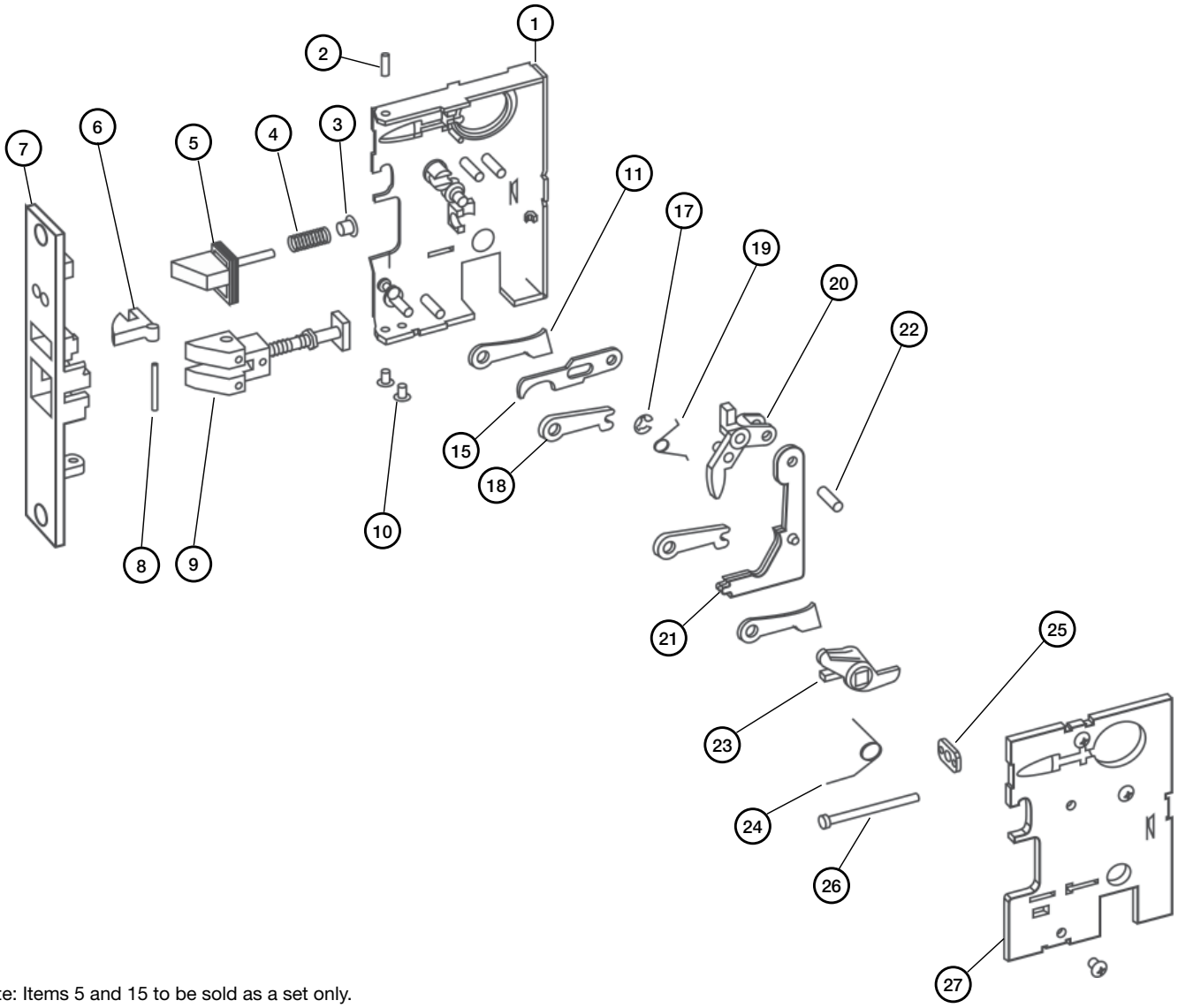
1. Specify finish
2. Use with 975 and 976 only

Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

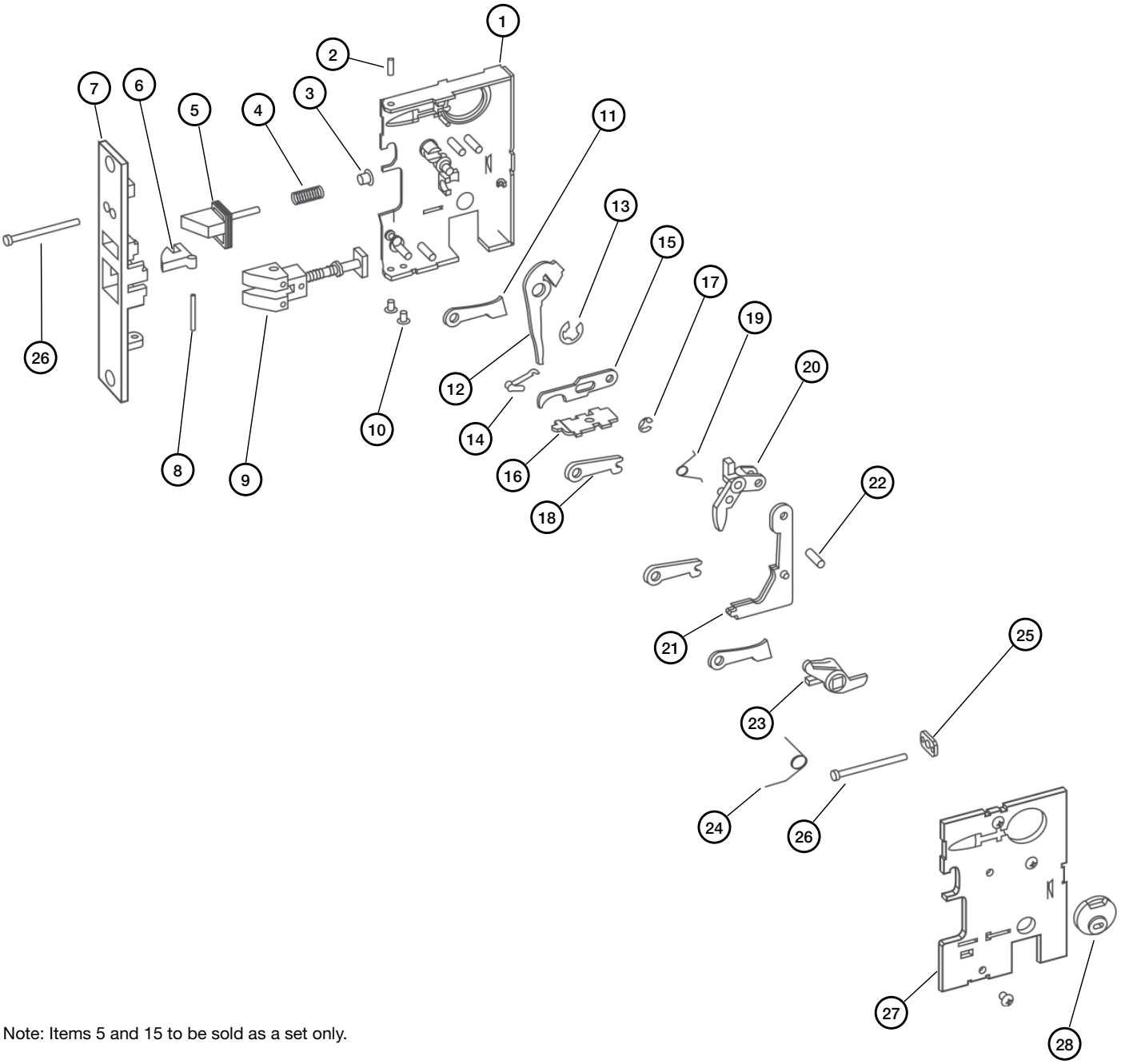
Item	Part No.	Description	Qty.	Sellable
1	99-2352	Case Assy LHRB	1	No
	99-2351	Case Assy RHRB		
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0226	Front LHRB[1]	1	No
	99-0227	Front RHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2387	Latchbolt Lever Assembly LHRB	1	Yes
	99-2388	Latchbolt Lever Assembly RHRB	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	2	Yes
27	99-2361	Cap Assembly LHRB	1	No
	99-2362	Cap Assembly RHRB	1	No
28	13-2162	Cylinder Attachment	1	Yes

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

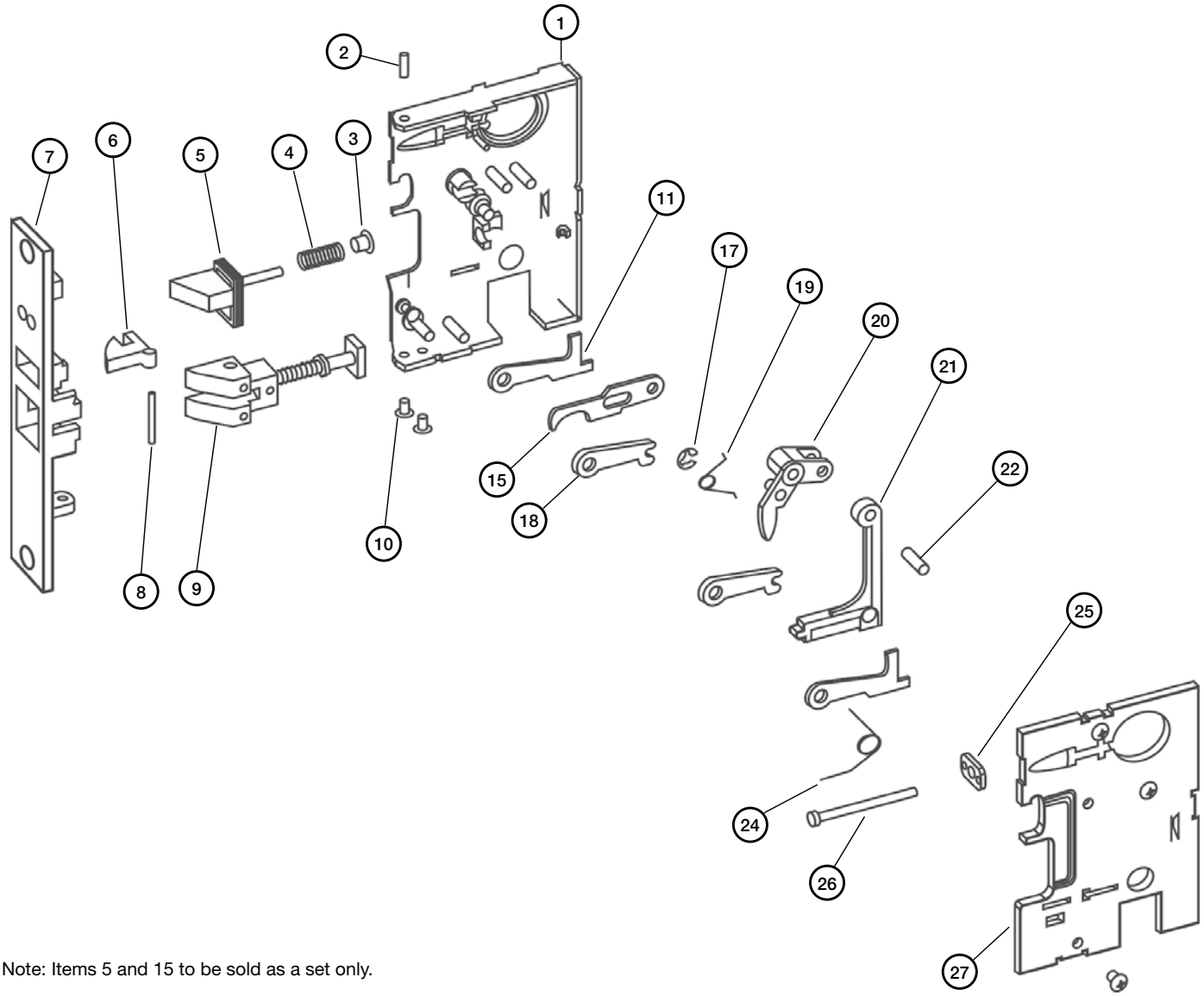
Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

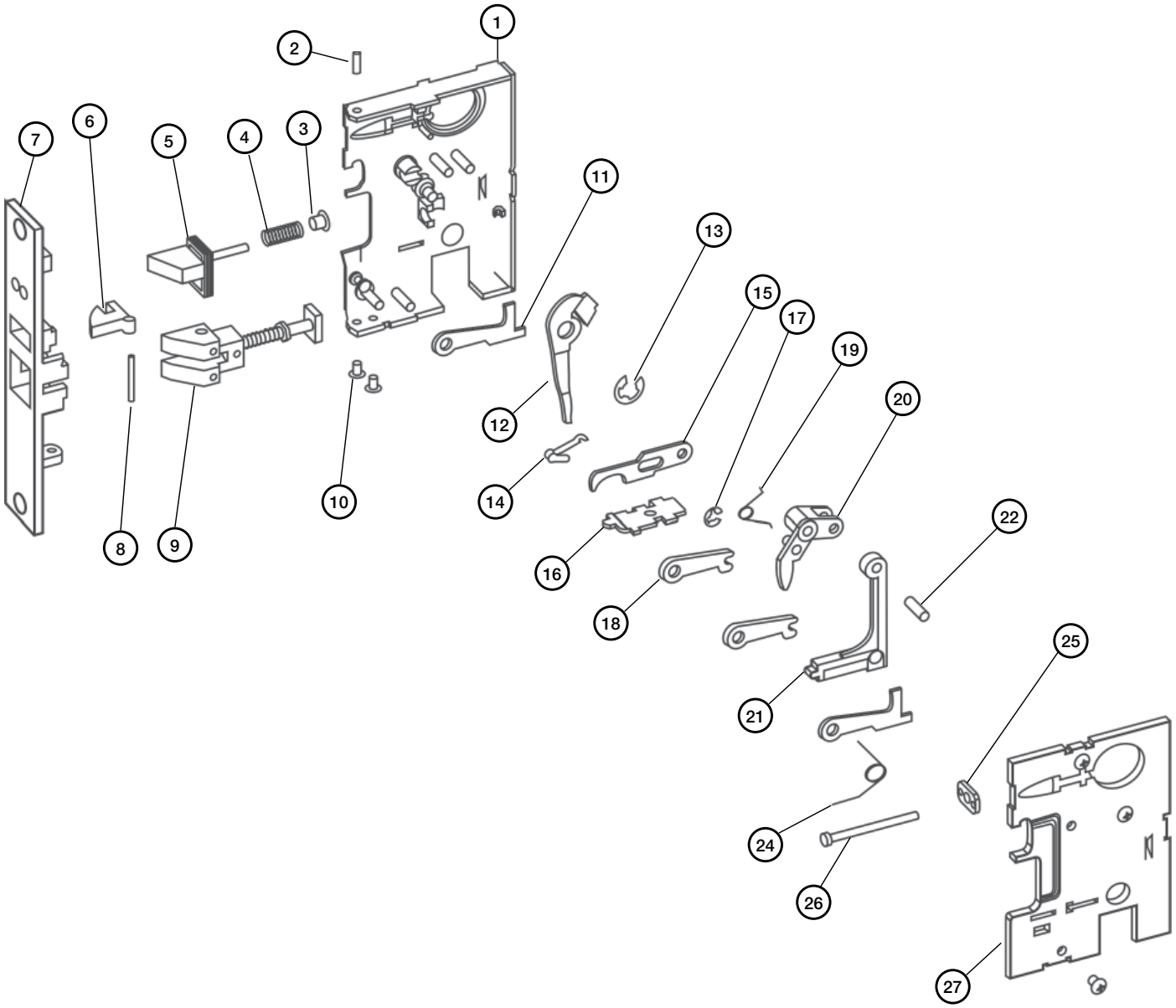
Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy RHRB	1	No
	99-2352	Case Assy LHRB	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

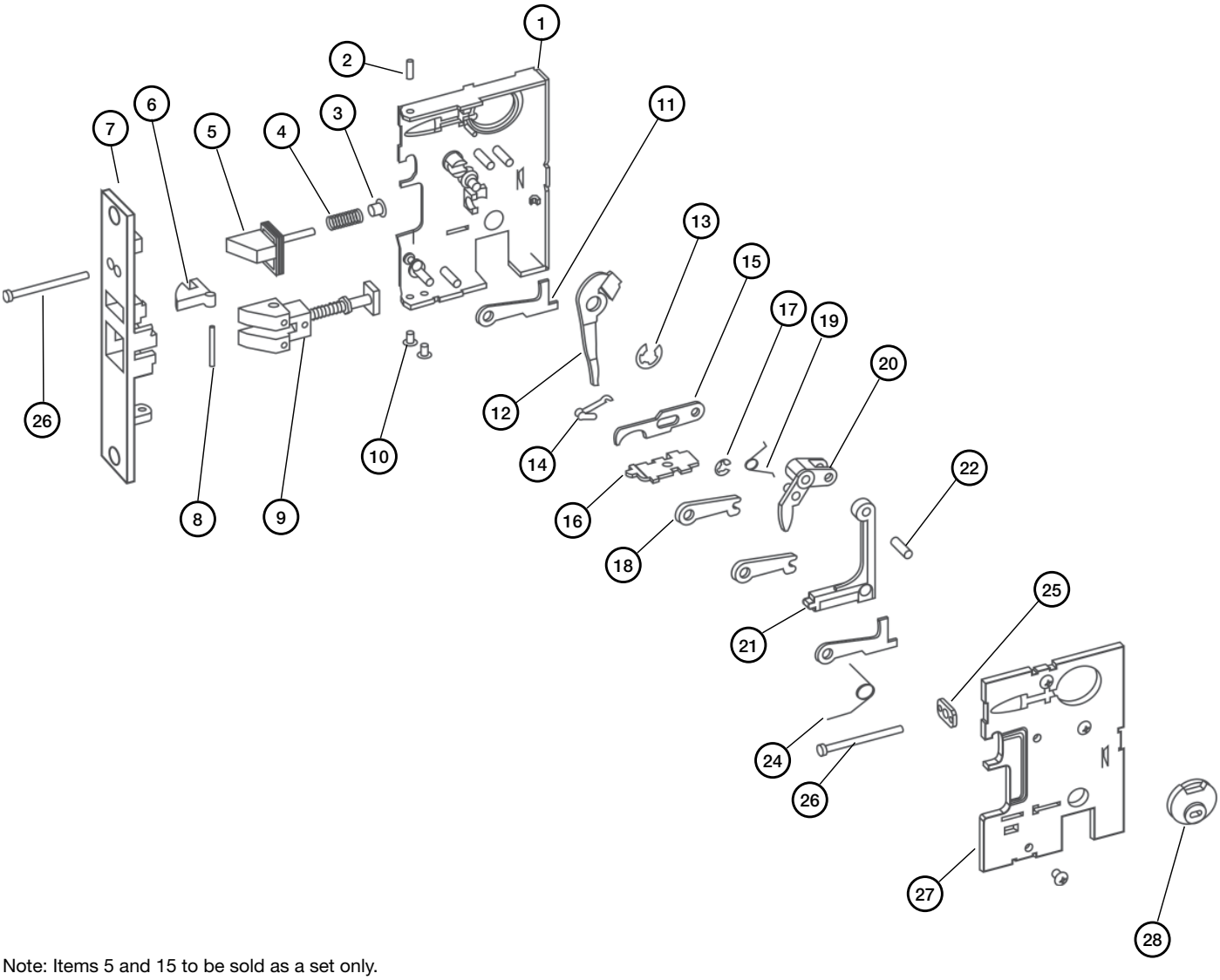
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	99-2352	Case Assy LHRB	1	No
	99-2351	Case Assy RHRB	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2387	Latchbolt Lever Assembly LHRB	1	Yes
	99-2388	Latchbolt Lever Assembly RHRB	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly LHRB	1	No
	99-2362	Cap Assembly RHRB	1	No
28	13-2162	Cylinder Attachment	1	Yes

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Assembly No.	Description	Option	Sellable
68-2702	Wide Stile E Rail Assembly*	(12-) Fire Rated	Yes
68-2703	Wide Stile F Rail Assembly*		Yes
68-2704	Wide Stile G Rail Assembly*		Yes
68-2705	Wide Stile J Rail Assembly*		Yes
68-2724	Narrow Stile E Rail Assembly*		Yes
68-2725	Narrow Stile F Rail Assembly*		Yes
68-2726	Narrow Stile G Rail Assembly*		Yes
68-2727	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		68-0950	Mounting Rail Wide(E)*	1	Yes
		68-0952	Mounting Rail Wide(F)*		Yes
		68-0948	Mounting Rail Wide(J)*		Yes
		68-0949	Mounting Rail Wide(G)*		Yes
		68-0958	Mounting Rail Narrow(E)*		Yes
		68-0955	Mounting Rail Narrow(F)*		Yes
		68-0956	Mounting Rail Narrow(J)*		Yes
		68-0957	Mounting Rail Narrow(G)*		Yes
3		01-1236	#6-32x 3/8" PH FL U'Cut	4	Yes
4		68-0943	Bracket	2	Yes
5		68-0945	Pivot Pin	2	Yes
6		01-0098	Retainer Ring	2	Yes
7		68-0229	Pivot Pin, Push Rail*	2	Yes
8		68-0236	Spring, Rail Arm	2	Yes
9		68-3609	Connecting Arm Assembly	2	Yes
10		68-0615	Push Rail (E)*	1	Yes
		68-0618	Push Rail (F)*		Yes
		68-0616	Push Rail (J)*		Yes
		68-0617	Push Rail (G)*		Yes
11		809	TouchPad Assembly	1	Yes
12		01-4537	Standard Hole Plug	1	Yes

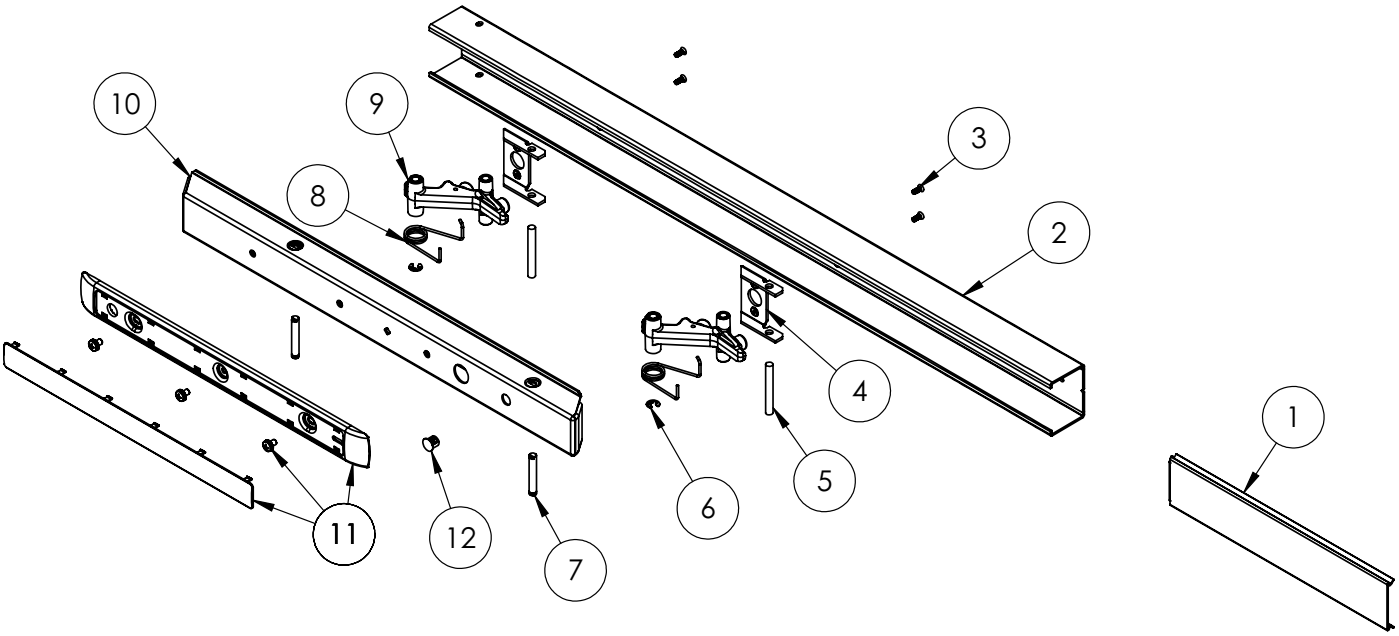
*Specify Finish

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-2703 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Assembly No.	Description	Option	Sellable
68-5542	Wide Stile E Rail Assembly*	(12-56-) (56-)	Yes
68-3212	Wide Stile F Rail Assembly*		Yes
68-3211	Wide Stile G Rail Assembly*		Yes
68-3213	Wide Stile J Rail Assembly*		Yes
68-5578	Narrow Stile E Rail Assembly*		Yes
68-3217	Narrow Stile F Rail Assembly*		Yes
68-3216	Narrow Stile G Rail Assembly*		Yes
68-3218	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		68-0950	Mounting Rail Wide(E)*	1	Yes
		68-0952	Mounting Rail Wide(F)*		Yes
		68-0948	Mounting Rail Wide(J)*		Yes
		68-0949	Mounting Rail Wide(G)*		Yes
		68-0958	Mounting Rail Narrow(E)*		Yes
		68-0955	Mounting Rail Narrow(F)*		Yes
		68-0956	Mounting Rail Narrow(J)*		Yes
		68-0957	Mounting Rail Narrow(G)*		Yes
3		M56AE	Rail Motor Kit, E	1	Yes
		M56AF	Rail Motor Kit, F		Yes
		M56AJ	Rail Motor Kit, J		Yes
		M56AG	Rail motor Kit, G		Yes
4		68-0229	Pivot Pin, Push Rail*	2	Yes
5		68-0236	Spring, Rail Arm	2	Yes
6		01-0098	Retaining Ring	2	Yes
7		809	TouchPad Assembly	1	Yes
8		68-0615	Standard Push Rail, E*	1	Yes
		68-0618	Standard Push Rail, F*		Yes
		68-0616	Standard Push Rail, J*		Yes
		68-0617	Standard Push Rail, G*		Yes
9		68-3609	Connecting Arm Assembly	1	Yes
10		52-1261	56- Input Harness Assembly	2	Yes
11		01-1236	#6-32x3/8" PH FL U'CUT	4	Yes
12		68-0945	Pivot Pin	1	Yes
13		68-0943	Bracket	1	Yes

All Related HK- Assemblies Listed Below

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
19-56-HK-*	68-5515	68-5516	68-5517	68-5518	68-5602	68-5603	68-5604	68-5605	Yes
53-56-HK-*	68-5554*	68-5555*	68-5556*	68-5557*	68-5594*	68-5595*	68-5596*	68-5597*	Yes
53-55-56-HK-*	68-5558*	68-5559	68-5560	68-5561*	68-5598*	68-5599*	68-5600*	68-5601*	Yes
19-53-56-HK-*	68-5519*	68-5520*	68-5521*	68-5522*	68-5610*	68-5611*	68-5612*	68-5613*	Yes
19-53-55-56-HK- *	68-5538*	68-5539*	68-5540*	68-5541*	68-5614*	68-5615*	68-5616*	68-5617*	Yes

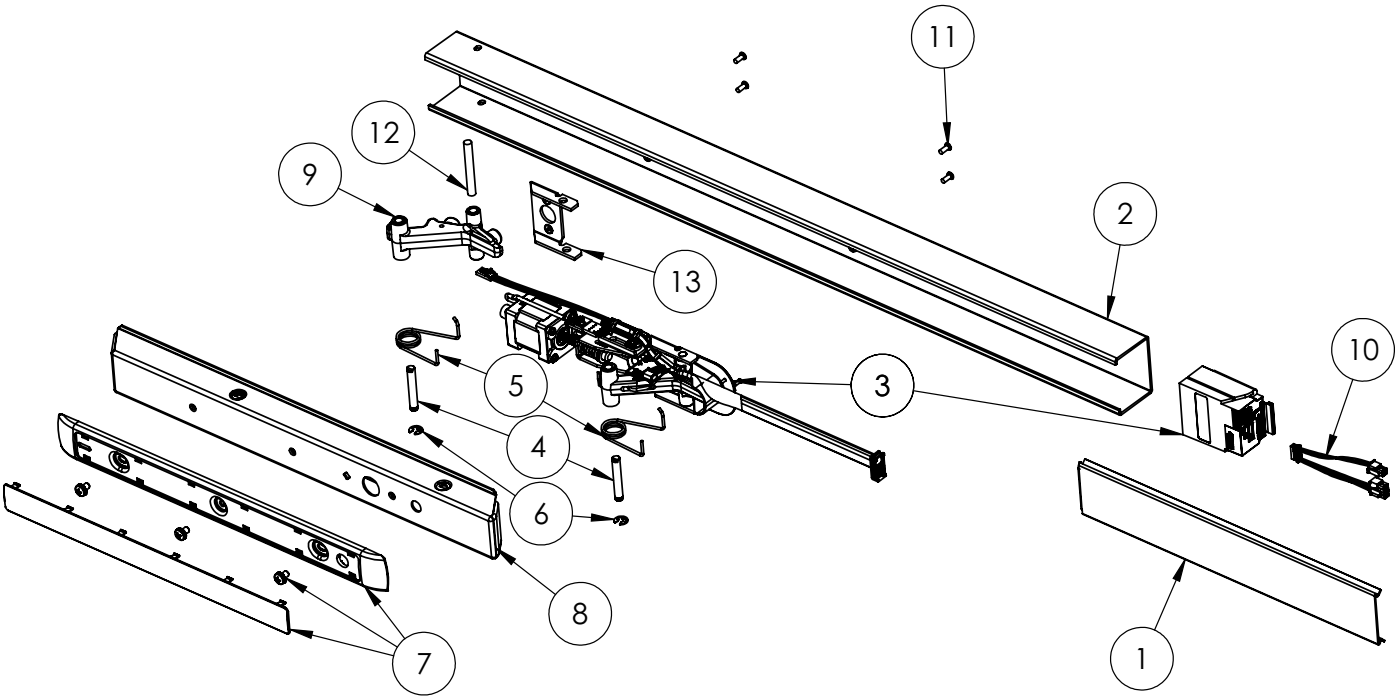
Parts 3-13 Available as Assembly No. 52-3541 for E, 52-3542 for F, 52-3543 for J, 52-3544 for G
*Specify Finish

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-5578 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Assembly No.	Description	Option	Sellable
68-6098	Wide Stile E Rail Assembly*	(59-)	Yes
68-3780	Wide Stile F Rail Assembly*		Yes
68-3781	Wide Stile G Rail Assembly*		Yes
68-3782	Wide Stile J Rail Assembly*		Yes
68-6100	Narrow Stile E Rail Assembly*		Yes
68-3788	Narrow Stile F Rail Assembly*		Yes
68-3789	Narrow Stile G Rail Assembly*		Yes
68-3790	Narrow Stile J Rail Assembly*		Yes
68-6099	Wide Stile E Rail Assembly*	(12-59-)	Yes
68-3784	Wide Stile F Rail Assembly*		Yes
68-3785	Wide Stile G Rail Assembly*		Yes
68-3786	Wide Stile J Rail Assembly*		Yes
68-6101	Narrow Stile E Rail Assembly*		Yes
68-3792	Narrow Stile F Rail Assembly*		Yes
68-3793	Narrow Stile G Rail Assembly*		Yes
68-3794	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	809	TouchPad Assembly	1	Yes
2		68-1027	Push Rail, E*	1	No
		68-1030	Push Rail, F*		Yes
		68-1028	Push Rail, G*		Yes
		68-1029	Push Rail, J*		Yes
3		68-0582	Lockdown Cam[1]	1	Yes
4		01-4537	Standard Hole Plug	1	Yes
5		01-0098	Retaining Ring	2	Yes
6		68-0229	Pivot Pin, Push Rail*	2	Yes
7		68-1049	Rubber Cushion	1	No
8		68-1039	Support Plate	1	No
9		52-1701	59- Wire Guide	1	Yes
10		68-0236	Spring, Rail Arm	2	Yes
11		68-0945	Pivot Pin	2	Yes
12		01-0711	Flanged Nyliner	8	Yes
13		52-4765	59- Connecting Arm	1	No
14		68-0943	Bracket	1	Yes
15		52-0935	Wire Barrier	1	Yes
16		52-4733	59- Harness Sub-Plate Assembly	1	No
		52-4734	59- Harness Sub-Plate Assembly		No
17		01-0610	Wave Spring Washer[1]	1	Yes
18		68-0583	Lockdown Button [1]	1	Yes
19		01-4466	Machine Screw SEMS[1]	1	No
20		01-1236	#6-32X3/8" PH FL U'Cut 6**		Yes
21		68-6127	Connecting Arm	1	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
22	See Chart Above	68-1045	Mounting Rail, E Narrow*	1	Yes
		68-1042	Mounting Rail, F Narrow*		Yes
		68-1043	Mounting Rail, J Narrow*		Yes
		68-1044	Mounting Rail, G Narrow*		Yes
		68-0950	Mounting Rail, E Wide*		Yes
		68-1058	Mounting Rail, F Wide*		Yes
		68-1059	Mounting Rail, J Wide*		Yes
		68-1060	Mounting Rail, G Wide*		Yes
23		68-6090	Insert Assembly, E Wide	1	No
		68-6091	Insert Assembly, F Wide		No
		68-6092	Insert Assembly, J Wide		No
		68-6093	Insert Assembly, G Wide		No
		68-6097	Insert Assembly, E Narrow		No
		68-6094	Insert Assembly, F Narrow		No
		68-6095	Insert Assembly, J Narrow		No
		68-6096	Insert Assembly, G Narrow		No
24		52-1292	Harness Assembly	1	Yes
		52-1293	Harness Assembly		Yes

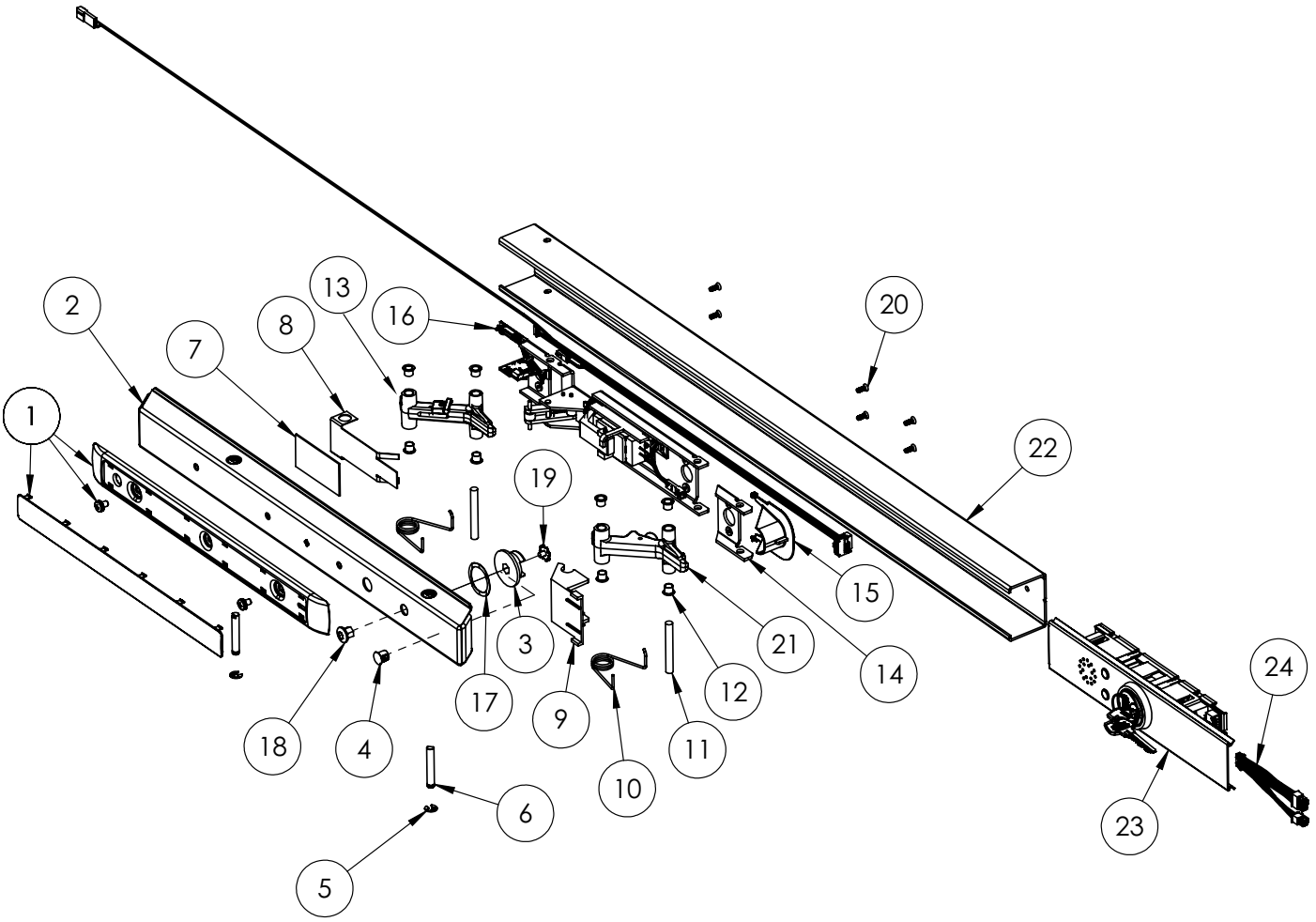
*Specify Finish
**Qty is 6 in Sizes F J G, 4 in Size E
1. Do not use on any 12- Rail Assembly

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-3780 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

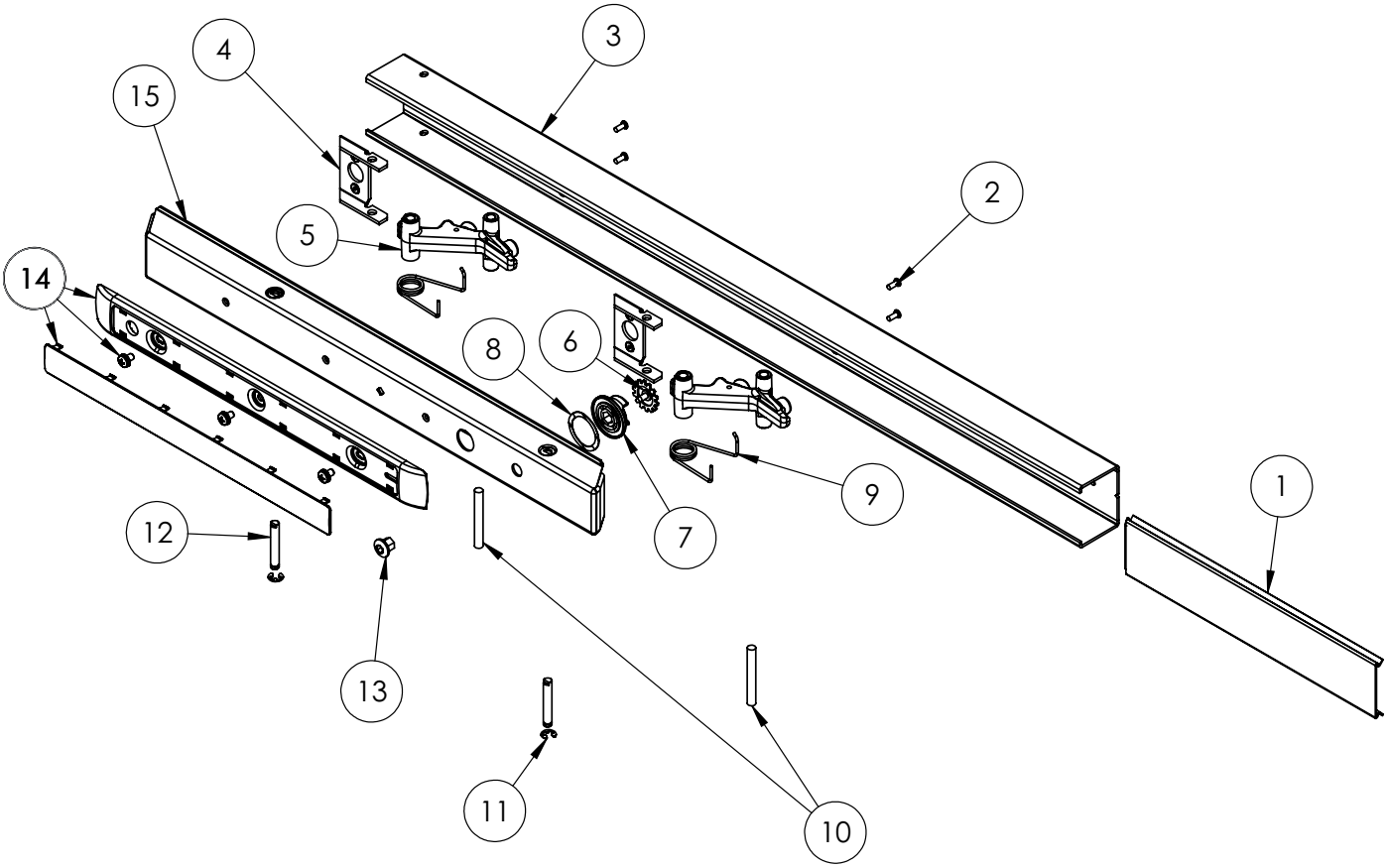
Assembly No.	Description	Option	Sellable
68-2694	Wide Stile E Rail Assembly*	Standard Rails	Yes
68-2695	Wide Stile F Rail Assembly*		Yes
68-2696	Wide Stile G Rail Assembly*		Yes
68-2697	Wide Stile J Rail Assembly*		Yes
68-2716	Narrow Stile E Rail Assembly*		Yes
68-2717	Narrow Stile F Rail Assembly*		Yes
68-2718	Narrow Stile G Rail Assembly*		Yes
68-2719	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		01-1236	#6-32x3/8 PH FL U'Cut	4	Yes
3		68-0950	Mounting Rail, E Wide*	1	Yes
		68-0952	Mounting Rail, F Wide*		Yes
		68-0948	Mounting Rail, J Wide*		Yes
		68-0949	Mounting Rail, G Wide*		Yes
		68-0958	Mounting Rail, E Narrow*		Yes
		68-0955	Mounting Rail, F Narrow*		Yes
		68-0956	Mounting Rail, J Narrow*		Yes
		68-0957	Mounting Rail, G Narrow*		Yes
4		68-0943	Bracket	2	Yes
5		68-3609	Connecting Arm Assembly	2	Yes
6		01-4466	Machine Screw SEMS[1]	1	Yes
7		68-0582	Lockdown Cam[1]	1	Yes
8		01-0610	Wave Spring Washer[1]	1	Yes
9		68-0236	Spring, Rail Arm	2	Yes
10		68-0945	Pivot Pin	2	Yes
11		01-0098	Retaining Ring	2	Yes
12		68-0229	Pivot Pin Push Rail*	2	Yes
13		68-0583	Lockdown Button[1]	1	Yes
14		809	Touch Pad Assembly	1	Yes
15		68-0615	Push Rail, E*	1	Yes
		68-0618	Push Rail, F*		Yes
		68-0616	Push Rail, J*		Yes
		68-0617	Push Rail, G*		Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Assembly 68-2695 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Assembly No.	Description	Option	Sellable
68-2698	Wide Stile E Rail Assembly*	16-	Yes
68-2699	Wide Stile F Rail Assembly*		Yes
68-2700	Wide Stile G Rail Assembly*		Yes
68-2701	Wide Stile J Rail Assembly*		Yes
68-2720	Narrow Stile E Rail Assembly*		Yes
68-2721	Narrow Stile F Rail Assembly*		Yes
68-2722	Narrow Stile G Rail Assembly*		Yes
68-2723	Narrow Stile J Rail Assembly*		Yes

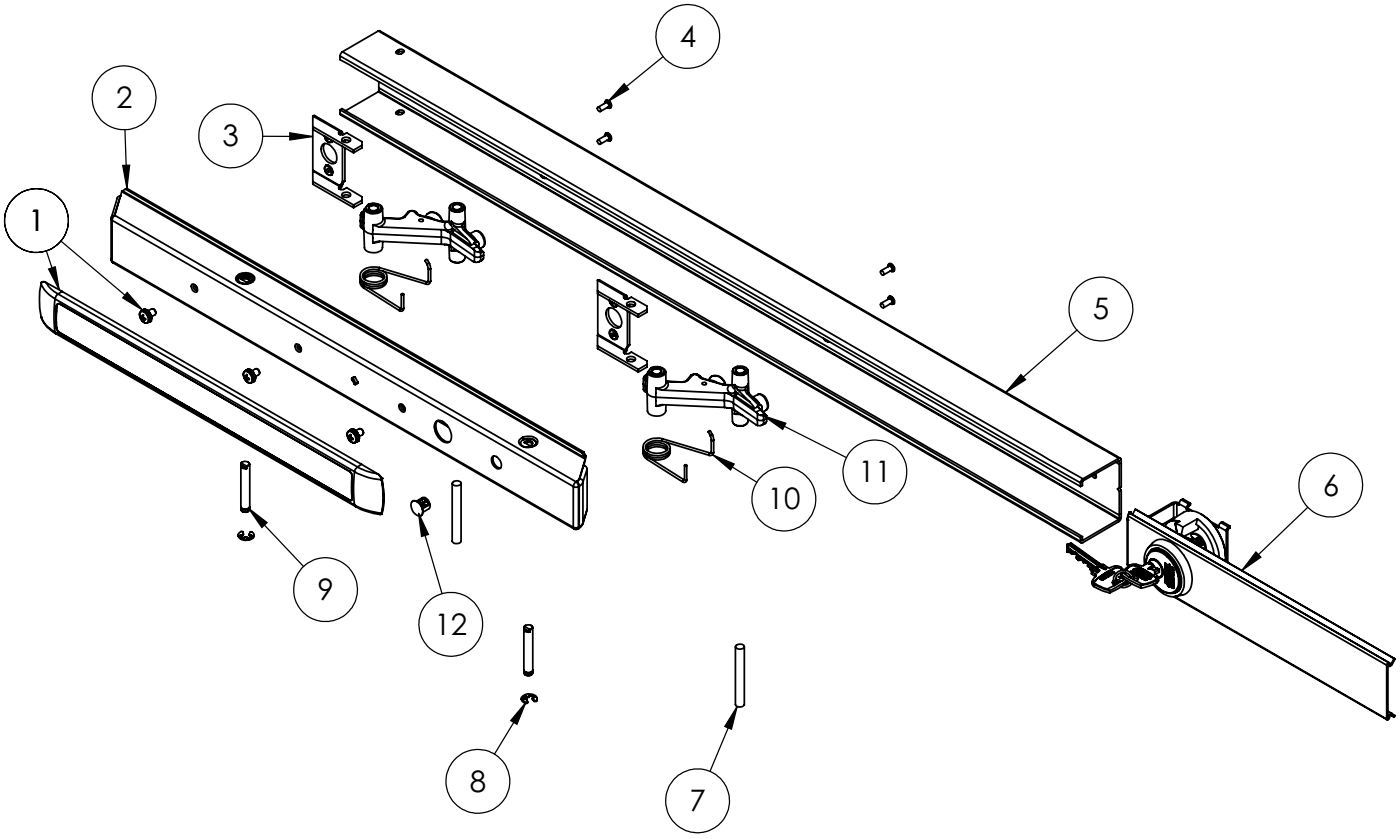
Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	809	Touch Pad Assembly	1	Yes
2		68-0615	Push Rail, E*	1	Yes
		68-0618	Push Rail, F*		Yes
		68-0616	Push Rail, J*		Yes
		68-0617	Push Rail, G*		Yes
3		68-0943	Bracket	2	Yes
4		01-1236	CR-FHMS 6-32X3/8"	4	Yes
5		68-0950	Mounting Rail, E Wide*	1	Yes
		68-0952	Mounting Rail, F Wide*		Yes
		68-0948	Mounting Rail, J Wide*		Yes
		68-0949	Mounting Rail, G Wide*		Yes
		68-0958	Mounting Rail, E Narrow*		Yes
		68-0955	Mounting Rail, F Narrow*		Yes
		68-0956	Mounting Rail, J Narrow*		Yes
		68-0957	Mounting Rail, G Narrow*		Yes
6		816-5	Insert Assembly, E Wide[1]*	1	Yes
		816-1	Insert Assembly, F Wide[1]*		Yes
		816-7	Insert Assembly, J Wide[1]*		Yes
		816-4	Insert Assembly, G Wide[1]*		Yes
		816-2	Insert Assembly, E/F Narrow[1]*		Yes
		816-6	Insert Assembly, J Narrow[1]*		Yes
		816-3	Insert Assembly, G Narrow[1]*		Yes
7		68-0945	Pivot Pin	2	Yes
8		01-0098	Retaining Ring	2	Yes
9		68-0229	Pivot Pin, Push Rail*	2	Yes
10		68-0236	Spring, Rail Arm	2	Yes
11		68-3609	Connecting Arm Assembly	2	Yes
12		01-4537	Standard Hole Plug	1	Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Assembly 68-2699 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

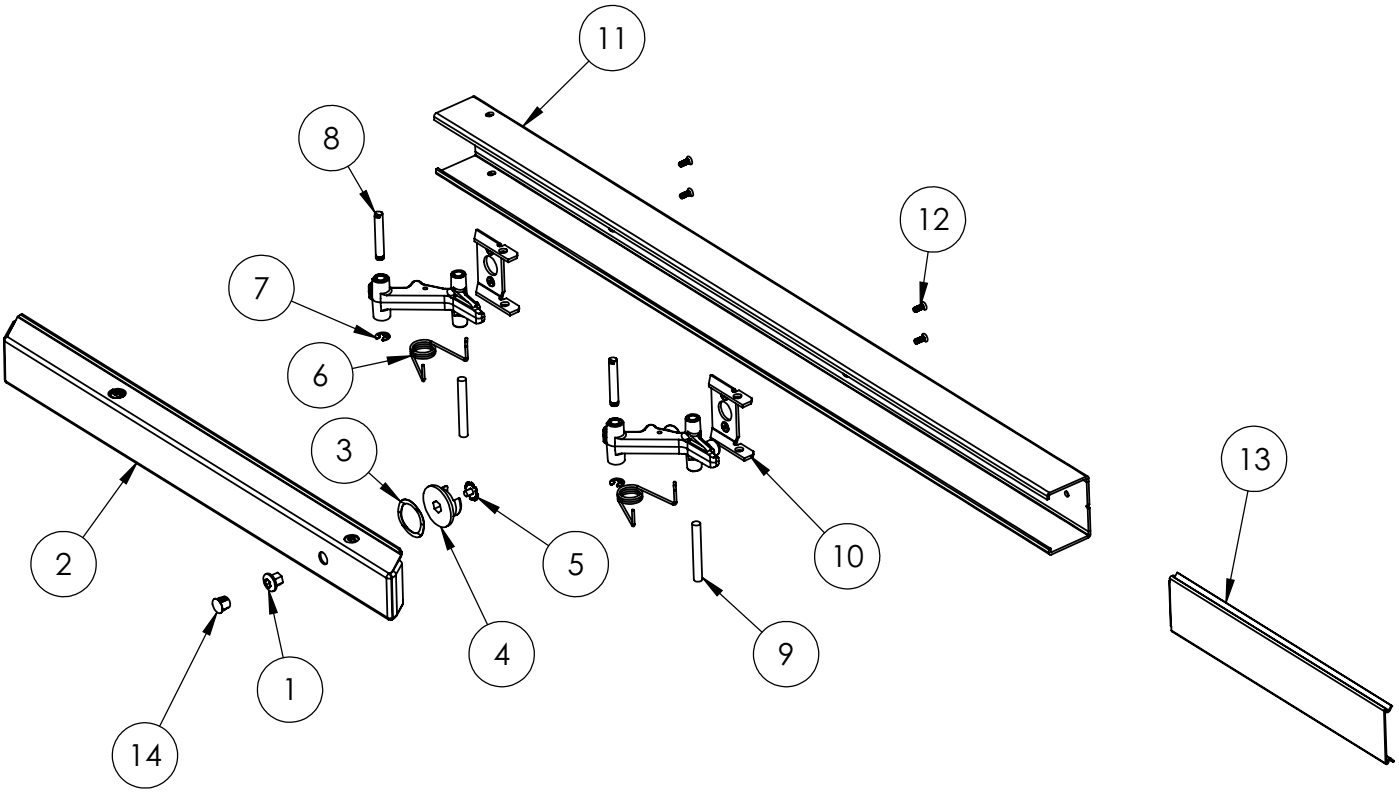
Assembly No.	Description	Option	Sellable
68-2918	E Wide Rail Assembly*	19-	Yes
68-2919	F Wide Rail Assembly*		Yes
68-2921	J Wide Rail Assembly*		Yes
68-2920	G Wide Rail Assembly*		Yes
68-2905	E Narrow Rail Assembly*		Yes
68-2906	F Narrow Rail Assembly*		Yes
68-2908	J Narrow Rail Assembly*		Yes
68-2907	G Narrow Rail Assembly*		Yes
68-2926	12- E Wide Rail Assembly*	12-19-	Yes
68-2927	12- F Wide Rail Assembly*		Yes
68-2929	12- J Wide Rail Assembly*		Yes
68-2928	12- G Wide Rail Assembly*		Yes
68-2913	12- E Narrow Rail Assembly*		Yes
68-2914	12- F Narrow Rail Assembly*		Yes
68-2916	12- J Narrow Rail Assembly*		Yes
68-2915	12- G Narrow Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	68-0583	Lockdown Button[1]	1	Yes
2		68-0736	Push Rail, E*	1	Yes
		68-0739	Push Rail, F*		Yes
		68-0737	Push Rail, J*		Yes
		68-0738	Push Rail, G*		Yes
3		01-0610	Wave Spring Washer[1]	1	Yes
4		68-0582	Lockdown Cam[1]	1	Yes
5		01-4466	SEMS Machine Screw[1]	1	Yes
6		68-0236	Spring, Rail Arm	2	Yes
7		01-0098	Retaining Ring	2	Yes
8		68-0229	Pivot Pin, Push Rail	2	Yes
9		68-0945	Pivot Pin, Mounting Rail	2	Yes
10		68-0943	Bracket	2	Yes
11		68-0950	Mounting Rail, E*	1	Yes
		68-0952	Mounting Rail, F*		Yes
		68-0949	Mounting Rail, J*		Yes
		68-0948	Mounting Rail, G*		Yes
12		01-1236	#6-32X3/8" Machine Screw[1]	4	Yes
13		68-0550	Mounting Rail Insert, E*	1	Yes
		68-0549	Mounting Rail Insert, F*		Yes
		68-0552	Mounting Rail Insert, J*		Yes
		68-0551	Mounting Rail Insert, G*		Yes
14		01-4537	Standard Hole Plug	1	Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Assembly 68-2919 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
AL-	68-4010	68-4011	68-4012	68-4025	68-4022	68-4023	68-4024	Yes
12-AL-	68-4018	68-4019	68-4020	68-4033	68-4030	68-4031	68-4032	Yes
19-AL-	68-4035	68-4036	68-4037	68-4050	68-4047	68-4048	68-4049	Yes
12-19-AL-	68-4043	68-4044	68-4045	68-4058	68-4055	68-4056	68-4057	Yes
53-AL-	68-4716	68-4717	68-4718	68-4723	68-4724	68-4725	68-4726	Yes
12-53-AL-	68-4720	68-4721	68-4722	68-4727	68-4728	68-4729	68-4730	Yes
19-53-AL-	68-4842	68-4843	68-4844	68-4849	68-4850	68-4851	68-4852	Yes
12-19-53-AL-	68-4846	68-4847	68-4848	68-4853	68-4854	68-4855	68-4856	Yes
53-55-AL-	68-4922	68-4923	68-4924	68-4929	68-4930	68-4931	68-4932	Yes
12-53-55-AL-	68-4926	68-4927	68-4928	68-4933	68-4934	68-4935	68-4936	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
TL-	68-5048	68-5049	68-5051	68-5050	68-5009	68-5010	68-5012	68-5011	Yes
16-TL-	68-5052	68-5053	68-5055	68-5054	68-5013	68-5014	68-5016	68-5015	Yes
12-TL-	68-5056	68-5057	68-5059	68-5058	68-5017	68-5018	68-5020	68-5019	Yes
TL- Inactive	68-5060	68-5061	68-5063	68-5062	N/A	N/A	N/A	N/A	Yes
TL- (8895 Only)	68-5164	68-5165	68-5167	68-5166	N/A	N/A	N/A	N/A	Yes
55-TL-(8895 Only)	68-5168	68-5169	68-5171	68-5170	N/A	N/A	N/A	N/A	Yes
55-56-TL-	68-5689	68-5173	68-5174	68-5172	68-5692	68-5176	68-5177	68-5175	Yes
16-55-56-TL-	68-5706	68-5707	68-5708	68-5709	68-5738	68-5739	68-5740	68-5741	Yes
55-56-HK-TL-	68-5722	68-5723	68-5724	68-5725	68-5754	68-5755	68-5756	68-5757	Yes
AL-TL-	N/A	68-5190	68-5191	68-5192	68-5199	68-5196	68-5197	68-5198	Yes
12-AL-TL-	N/A	68-5193	68-5194	68-5195	68-5203	68-5200	68-5201	68-5202	Yes
59-TL-	N/A	68-5178	68-5179	68-5180	N/A	68-5187	68-5188	68-5189	Yes
12-59-TL-	N/A	68-5181	68-5182	68-5183	N/A	68-5187	68-5188	68-5189	Yes
55-AL-TL-	N/A	68-5314	68-5315	68-5316	68-5323	68-5320	68-5321	68-5322	Yes
12-55-AL-TL-	N/A	68-5317	68-5318	68-5319	68-5327	68-5324	68-5325	68-5326	Yes
53-58-TL-	68-5252	68-5253	68-5254	68-5255	68-5264	68-5265	68-5266	68-5267	Yes
12-53-58-TL-	68-5260	68-5261	68-5262	68-5263	68-5272	68-5273	68-5274	68-5275	Yes
16-53-58-TL-	68-5256	68-5257	68-5258	68-5259	68-5268	68-5269	68-5270	68-5271	Yes
53-55-TL-	68-5228	68-5229	68-5230	68-5231	68-5240	68-5241	68-5242	68-5243	Yes
12-53-55-TL-	68-5236	68-5237	68-5238	68-5239	68-5248	68-5249	68-5250	68-5251	Yes
16-53-55-TL-	68-5232	68-5233	68-5234	68-5235	68-5244	68-5245	68-5246	68-5247	Yes
53-TL-	68-5204	68-5205	68-5206	68-5207	68-5216	68-5217	68-5218	68-5219	Yes
12-53-TL-	68-5208	68-5209	68-5210	68-5211	68-5220	68-5221	68-5222	68-5223	Yes
16-53-TL-	68-5212	68-5213	68-5214	68-5215	68-5224	68-5225	68-5226	68-5227	Yes
56-TL-	68-5691	68-5162	68-5163	68-5161	68-5688	68-5159	68-5160	68-5158	Yes
56-HK-TL-	68-5750	68-5751	68-5752	68-5753	68-5718	68-5719	68-5720	68-5721	Yes
16-56-TL-	68-5734	68-5735	68-5736	68-5737	68-5702	68-5703	68-5704	68-5705	Yes
57-TL-	N/A	68-5096	68-5098	68-5097	68-5102	68-5403	68-5105	68-5104	Yes
12-57-TL-	N/A	68-5099	68-5101	68-5100	68-5106	68-5107	68-5109	68-5108	Yes
55-57-TL-	N/A	68-5178	68-5179	68-5180	N/A	68-5181	68-5182	68-5186	Yes
12-55-57-TL-	N/A	68-5184	68-5185	68-5186	N/A	68-5187	68-5188	68-5189	Yes
55-58-TL-	68-5134	68-5135	68-5137	68-5136	68-514	68-5147	68-5149	68-5148	Yes
12-55-58-TL-	68-5142	68-5143	68-5145	68-5144	68-5154	68-5155	68-5157	68-5156	Yes
16-55-58-TL-	68-5138	68-5139	68-5141	68-5140	68-5150	68-5151	68-5153	68-5152	Yes
58-TL-	68-5110	68-5111	68-5113	68-5112	68-5122	68-5123	68-5125	68-5124	Yes
12-58-TL-	68-5118	68-5119	68-5121	68-5120	68-5130	68-5131	68-5133	68-5132	Yes
16-58-TL-	68-5114	68-5115	68-5117	68-5116	68-5126	68-5127	68-5129	68-5128	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	L	M	N	Sellable
LP	68-4242	68-4243	68-4244	Yes
12-LP	68-4250	68-4251	68-4252	Yes
16-LP	68-4246	68-4247	68-4248	Yes
58-LP	68-4340	68-4341	68-4342	Yes
12-58-LP	68-4344	68-4345	68-4346	Yes
19-58-LP	68-4348	68-4349	68-4350	Yes
12-19-58-LP	68-4352	68-4353	68-4354	Yes
56-TL-LP	68-5352	68-5353	68-5354	Yes
16-56-TL-LP	68-5796	68-5797	68-5798	Yes
56-HK-TL-LP	68-5808	68-5809	68-5810	Yes
55-56-TL-LP	68-5348	68-5349	68-5350	Yes
16-55-56-TL-LP	68-5799	68-5800	68-5801	Yes
55-56-HK-TL-LP	68-5811	68-5812	68-5813	Yes
58-TL-LP	68-5356	68-5357	68-5358	Yes
12-58-TL-LP	68-5360	68-5361	68-5362	Yes
55-58-TL-LP	68-5364	68-5365	68-5366	Yes
12-55-58-TL-LP	68-5368	68-5369	68-5370	Yes
19-LP	68-4292	68-4293	68-4294	Yes
12-19-LP	68-4300	68-4301	68-4302	Yes
16-19-LP	68-4296	68-4297	68-4298	Yes
55-LP	68-4305	68-4306	68-4307	Yes
12-55-LP	68-4309	68-4310	68-4311	Yes
19-55-LP	68-4313	68-4314	68-4315	Yes
12-19-55-LP	68-4317	68-4318	68-4319	Yes
55-56-LP	68-4322	68-4323	68-4324	Yes
19-55-56-LP	68-4326	68-4327	68-4328	Yes
16-55-56-LP	68-5769	68-5770	68-5771	Yes
16-19-55-56-LP	68-5775	68-5776	68-5777	Yes
55-56-HK-LP	68-5781	68-5782	68-5783	Yes
19-55-56-HK-LP	68-5787	68-5788	68-5789	Yes
56-LP	68-4331	68-4332	68-4333	Yes
19-56-LP	68-4335	68-4336	68-4337	Yes
16-56-LP	68-5766	68-5767	68-5768	Yes
16-19-56-LP	68-5772	68-5773	68-5774	Yes
56-HK-LP	68-5778	68-5779	68-5780	Yes
19-56-HK-LP	68-5784	68-5785	68-5786	Yes
55-58-LP	68-4357	68-4358	68-4359	Yes
12-55-58-LP	68-4361	68-4362	68-4363	Yes
19-55-58-LP	68-4365	68-4366	68-4367	Yes
12-19-55-58-LP	68-4369	68-4370	68-4371	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
PL-57- (LHRB)	68-6180	68-6181	68-6182	68-6183	68-6196	68-6197	68-6198	Yes
PL-57- (RHRB)	68-6184	68-6185	68-6186	68-6187	68-6200	68-6201	68-6202	Yes
12-PL-57- (LHRB)	68-6188	68-6189	68-6190	68-6191	68-6204	68-6205	68-6206	Yes
12-PL-57- (RHRB)	68-6192	68-6193	68-6194	68-6195	68-6208	68-6209	68-6210	Yes
PL-59- (LHRB)	68-6128	68-6129	68-6130	68-6131	68-6160	68-6161	68-6162	Yes
PL-59- (RHRB)	68-6132	68-6133	68-6134	68-6835	68-6164	68-6165	68-6166	Yes
12-PL-59- (LHRB)	68-6144	68-6145	68-6146	68-6147	68-6168	68-6169	68-6170	Yes
12-PL-59- (RHRB)	68-6148	68-6149	68-6150	68-6151	68-6172	68-6173	68-6174	Yes
PL-55-57- (LHRB)	68-6216	68-6217	68-6218	68-6219	68-6232	68-6233	68-6234	Yes
PL-55-57- (RHRB)	68-6220	68-6221	68-6222	68-6223	68-6836	68-6237	68-6238	Yes
12-PL-55-57- (LHRB)	68-6224	68-6225	68-6226	68-6227	68-6240	68-6241	68-6242	Yes
12-PL-55-57- (RHRB)	68-6228	68-6229	68-6230	68-6231	68-6244	68-6245	68-6246	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
12-53-	68-4595	68-4596	68-4596	68-4597	68-4607	68-4608	68-4609	68-4610	Yes
12-53-56-	68-5544	68-4687	68-4688	68-4689	68-5580	68-4690	68-4691	68-4692	Yes
12-55-	68-2797	68-2798	68-2800	67-2799	68-2809	68-2810	68-2812	68-2811	Yes
12-53-55-	68-4623	68-4624	68-4625	68-4626	68-4635	68-4636	68-4637	68-4638	Yes
12-57-	68-6177	68-2829	68-2826	68-2825	68-2835	68-2836	68-2838	68-2837	Yes
12-55-57-	68-6213	68-4942	68-4944	68-4943	68-4949	68-4950	68-4952	68-4951	Yes
12-58-	68-3044	68-3045	68-3047	68-3046	68-3056	68-3057	68-3059	68-3058	Yes
12-53-58-	68-4647	68-4648	68-4649	68-4650	68-4659	68-4660	68-4661	68-4662	Yes
12-19-53-	68-4735	68-4736	67-4737	68-4738	68-4747	68-4748	68-4749	68-4750	Yes
12-19-55-	68-2939	68-2940	68-2942	68-2941	68-2951	68-2952	68-2954	68-2953	Yes
12-19-57	68-6179	68-2973	68-2976	68-2975	68-2985	68-2986	68-2988	68-2987	Yes
12-19-58-	68-3094	68-3095	68-3097	68-3096	68-3106	68-3107	68-3109	68-3108	Yes
12-19-53-58-	68-4786	68-4787	68-4788	68-4789	68-4798	68-4799	68-4800	68-4801	Yes
12-19-59-	68-6112	68-3801	68-3802	68-3803	68-6114	68-3809	68-3810	68-3811	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
16-53-	68-4599	68-4600	68-4601	68-4602	68-4611	68-4612	68-4613	68-4614	Yes
16-55-	68-2793	68-2794	68-2796	68-2795	68-2805	68-2806	68-2808	68-2807	Yes
16-53-55-	68-4619	68-4620	68-4621	68-4622	68-4631	68-4632	68-4633	68-4634	Yes
16-56-	68-5562	68-5563	68-5564	68-5565	68-5618	68-5619	68-5620	68-5621	Yes
16-53-56-	68-5570	68-5571	68-5572	68-5773	68-5626	68-5627	68-5628	68-5629	Yes
16-53-55-56-	68-5574	68-5575	68-5576	68-5577	68-5630	68-5631	68-5632	68-5633	Yes
16-58-	68-3040	68-3041	68-3043	68-3042	68-3052	68-3053	68-3055	68-3054	Yes
16-53-58-	68-4643	68-4644	68-4645	68-4646	68-4655	68-4656	68-4657	68-4658	Yes
16-53-55-58-	68-4667	68-4668	68-4669	68-4670	68-4675	68-4676	68-4677	68-4678	Yes
16-19-53-	68-4739	68-4740	68-4741	68-4742	68-4751	68-4752	68-4753	68-4754	Yes
16-19-55-	68-2935	68-2936	68-2938	68-2937	68-2947	68-2948	68-2950	68-2949	Yes
16-19-56-	68-5650	68-5651	68-5652	68-5653	68-5634	68-5635	68-5636	68-5637	Yes
16-19-53-56-	68-5513	68-5535	68-5536	68-5537	68-5642	68-5643	68-5644	68-5645	Yes
16-19-53-55-56-	68-5531	68-5532	68-5533	68-5534	68-5646	68-5647	68-5648	68-5649	Yes
16-19-58-	68-3090	68-3091	68-3093	68-3092	68-3102	68-3103	68-3105	68-3104	Yes
16-19-53-58-	68-4782	68-4783	68-4784	68-4785	68-4794	68-4795	68-4796	68-4797	Yes

***For all associated parts in assemblies above, contact factory for availability**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
19-53-	68-4731	68-4732	68-4733	68-4734	68-4743	68-4744	68-4745	68-4746	Yes
19-55-	68-2931	68-2932	68-2934	68-2933	68-2943	68-2944	68-2946	68-2945	Yes
19-56-	68-5511	68-3225	68-3226	68-3224	68-5582	68-3230	68-3231	68-3229	Yes
19-57-	68-6178	68-2965	68-2968	68-2967	68-2977	68-2978	68-2980	68-2979	Yes
19-58-	68-3086	68-3087	68-3089	68-3088	68-3098	68-3099	68-3101	68-3100	Yes
19-59-	68-6111	68-3797	68-3798	68-3799	68-6113	68-3805	68-3806	68-3807	Yes
19-53-56-	68-5512	68-4826	68-4827	68-4828	68-5584	68-4829	68-4830	68-4831	Yes
19-53-55-56-	68-5527	68-4953	68-4954	68-4955	68-5585	68-4956	68-4957	68-4958	Yes
19-53-58-	68-4778	68-4779	68-4780	68-4781	68-4790	68-4791	68-4792	68-4793	Yes

***For all associated parts in assemblies above, contact factory for availability**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
53-	68-4591	68-4592	68-4593	68-4594	68-4603	68-4604	68-4605	68-4606	Yes
55-	68-2789	68-2790	68-2792	68-2791	68-2801	68-2802	68-2804	68-2803	Yes
53-55-	68-4615	68-4616	68-4617	68-4618	68-4627	68-4628	68-4629	68-4630	Yes
53-56-	68-5544	68-4687	68-4688	68-4689	68-5580	68-4690	68-4691	68-4692	Yes
53-55-56-	68-5545	68-4693	68-4694	68-4695	68-5581	68-4696	68-4697	68-4698	Yes
57-	68-6176	68-2815	68-2818	68-2817	68-2827	68-2828	68-2830	68-2829	Yes
55-57-	68-6212	68-4938	68-4940	68-4939	68-4945	68-4946	68-4948	68-4947	Yes
58-	68-3036	68-3037	68-3039	68-3038	68-3048	68-3049	68-3051	68-3050	Yes
53-58-	68-4639	68-4640	68-4641	68-4642	68-4651	68-4652	68-4653	68-4654	Yes
53-55-58-	68-4663	68-4664	68-4665	68-4666	68-4675	68-4676	68-4677	68-4678	Yes

- **For all associated parts in assemblies above, contact factory for availability**
- **Specify finish**

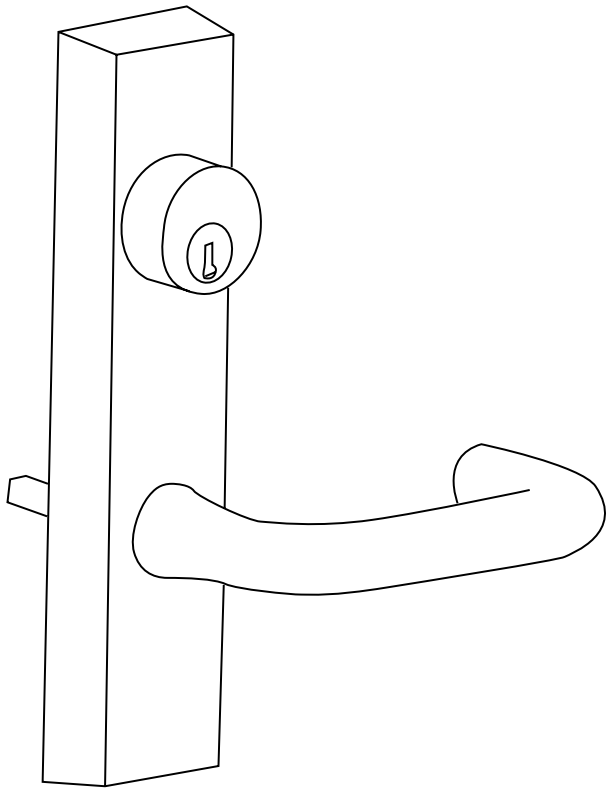
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Exit Devices				
	8300	AD8400 MD8400	8500	AD8600 MD8600 WD8600	SP8600[2] PP8600[2] PR8600[2]
04	704	—	704	—	—
	744[1]	—	744[1]	—	—
06	—	706-4	—	706-4	706-6
	—	746-4[1]	—	746-4[1]	746-6[1]
10	710	710-4	710	710-4	710-6
	740[1]	740-4[1]	740[1]	740-4[1]	740-6[1]
13	713	713-4	713-8	713-4	713-6
	743[1]	743-4[1]	743-8[1]	743-4[1]	743-6[1]
15	715	715-4	715-8	715-4	715-6
16	—	—	—	—	—
73	—	773-4	773-8	773-4	773-6
74	—	774-4	774-8	774-4	774-6
75	775	—	—	—	—
76	776	—	—	—	—
77	—	—	—	—	—
78	—	—	—	—	—

1. 740, 743, 744 & 746 are freewheeling levers
2. Designates discontinued products



A8231 12/17

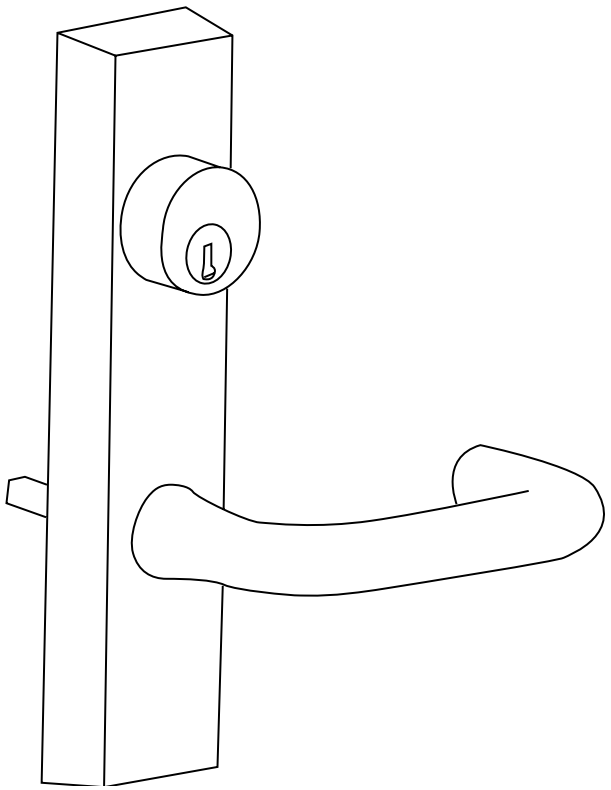
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Exit Devices						
	LS8600 LP8600 LR8600	**8700 FM8700 HC48700 HC8700**	**NB8700**	**SP8700[2] PP8700[2] PR8700[2]**	**8800**	**8888 HC8800**	**8900**
04	—	—	—	—	704	704	704
	—	—	—	—	744[1]	744[1]	744[1]
06	706-6	706	706-8	706-8	706-8	706-8	—
	746-6[1]	746[1]	746-8	746-8[1]	746-8[1]	746-8[1]	—
10	710-6	710	710	710	710	710	710
	740-6[1]	740[1]	740	740[1]	740[1]	740[1]	740[1]
13	713-6	713	—	713-8	713-8	713-8	713
	743-6[1]	743[1]	743-8[1]	743-8[1]	743-8[1]	743-8[1]	743[1]
15	715-6	715	715-8	715-8	715-8	715-8	715
16	—	—	—	—	716	—	716
73	773-6	773	773-8	773-8	—	—	—
74	774-6	774	774-8	774-8	—	—	—
75	—	—	—	—	775-8	775-8	775
76	—	—	—	—	776-8	776-8	776
77	—	—	—	—	777-8	777-8	777
78	—	—	—	—	778-8	778-8	778

1. 740, 743, 744 & 746 are freewheeling levers
2. Designates discontinued products



A8231 12/17

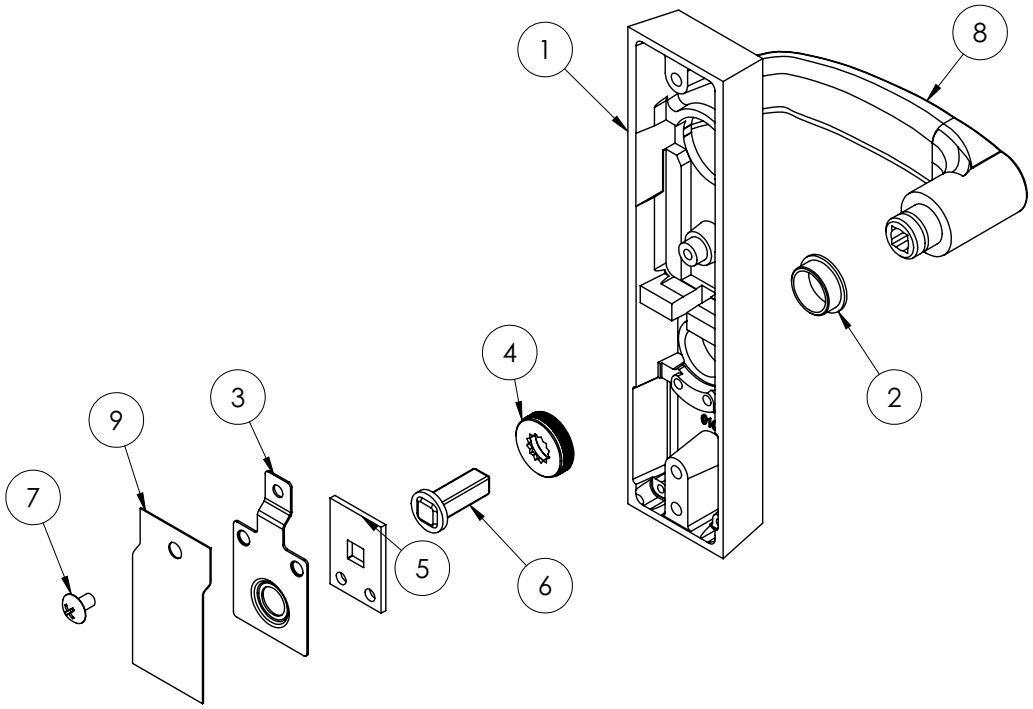
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0427	ET Case (704)	1	No
	97-0429	ET Case (710)	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	97-0522	Hub Plate (704/710)	1	Yes
6	97-0573	Spindle (704/710)	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	—	Lever Handle[1,2]	1	Yes
9	A6407	Information Tag	1	No
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

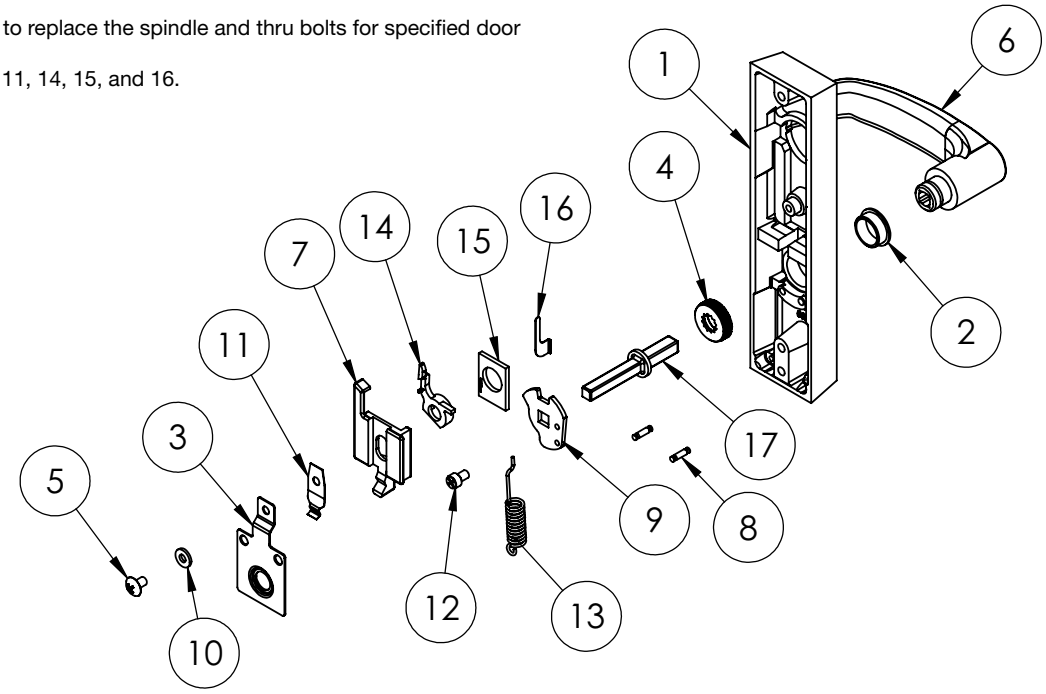
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
Not Shown	—	Cylinder Assembly[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
7	97-0355	Locking Slide (706) (607-2)	1	Yes
	97-0356	Locking Slide (713) (607-1)	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0528	Hub Plate (Std)	1	Yes
10	97-0557	Fusible Link	1	Yes
11	97-0571	Locking Slide Spring	1	Yes
12	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
13	97-0425	Hub Spring (Std)	1	Yes
14	97-0558	Slide Support	1	No
15	97-0563	Spring Support	1	No
16	97-0564	Return Spring	1	No
17	97-0549	Spindle (1 3/4" Door) (730-1)	1	Yes
	97-0550	Spindle (2" Door) (730-2)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-3)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 5, 7, 10, 11, 14, 15, and 16.



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

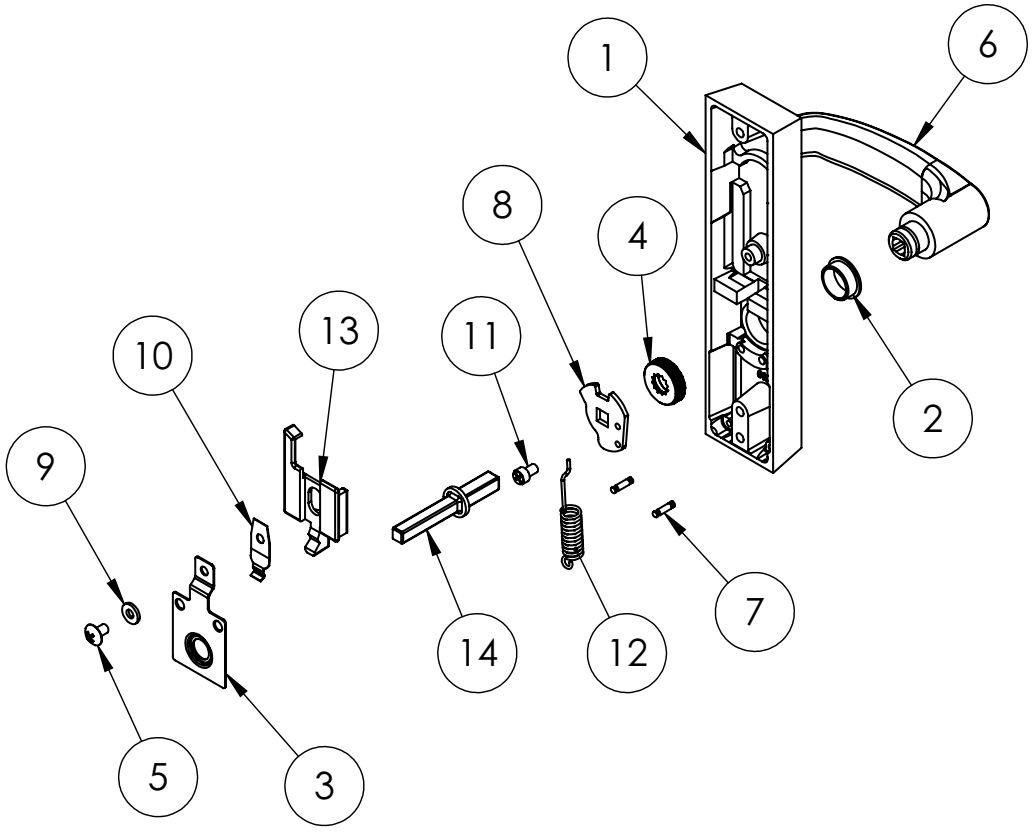
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	730-1	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-2	Spindle Retrofit Kit (2" Door)	1	Yes
	730-3	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

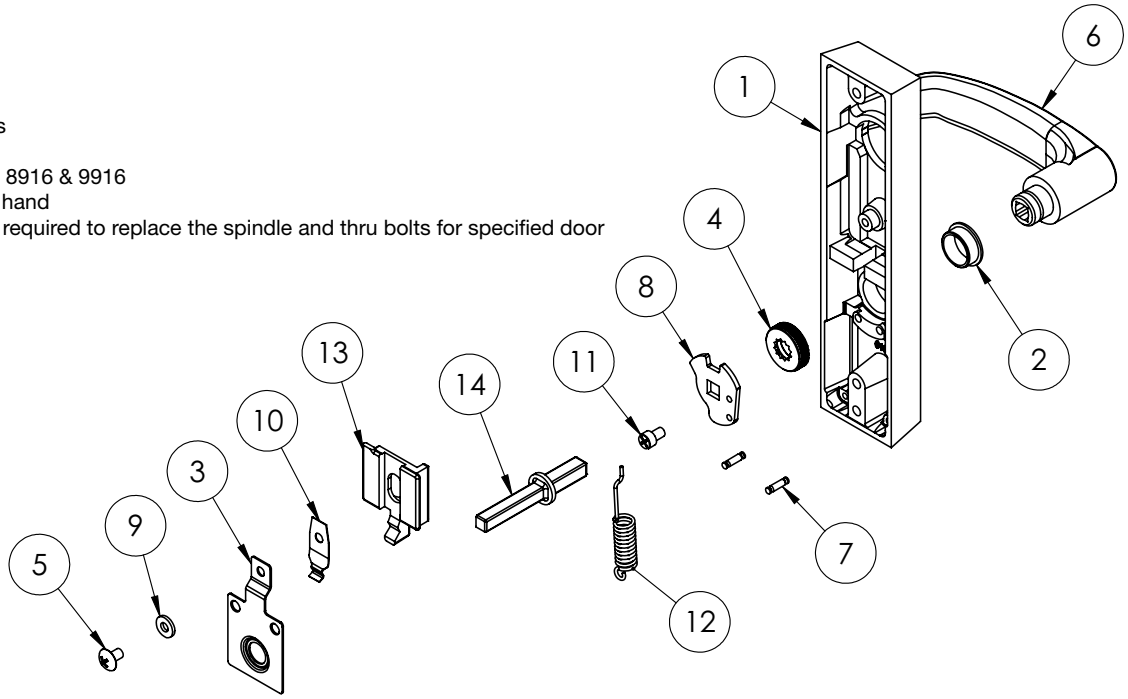
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0427	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
7	01-4507	1/8" X 1/2' Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
Not Shown	—	Cylinder[1,2,2a]	1	Yes
	97-0350	Cylinder Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	13-0086	Backplate (8816 Only)	1	Yes
	13-0074	Connecting Screw (8816 Only)	2	Yes
	13-0075	Connecting Screw (8816 Only) (2 1/2" Door And Over)	2	Yes
	13 97-0439	Locking Slide (716)	1	Yes
14	97-0549	Spindle (1 3/4" Door) (730-1)	1	Yes
	97-0550	Spindle (2" Door) (730-2)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-3)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	1	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	1	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	1	Yes

1. Specify finish
2. Specify cylinder size
2a. By keying Requirements
2b. #34 Cylinder for 8816
#46 Mortise cylinder for 8916 & 9916
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

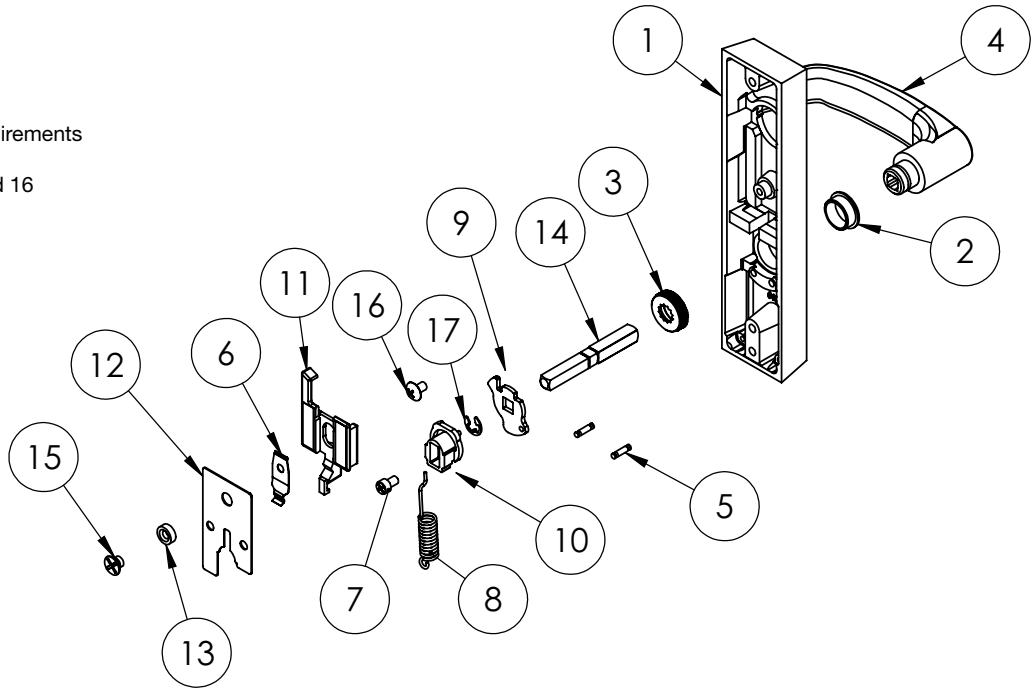
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0347	Locking Slide Spring	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	97-0571	Locking Slide Spring		Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0478	Lower Hub Plate	1	Yes
10	97-0479	Spindle Lock	1	Yes
11	97-0475	Locking Slide (743)	1	Yes
12	97-0581	Retaining Plate	1	Yes
13	97-0582	Spacer	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	01-1479	Cr-Fhms #10-32 X 1/2"	1	Yes
16	01-1183	Ct-Thms #10-32 X 5/16"	1	Yes
17	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 6, 11, and 16



A8231 12/17

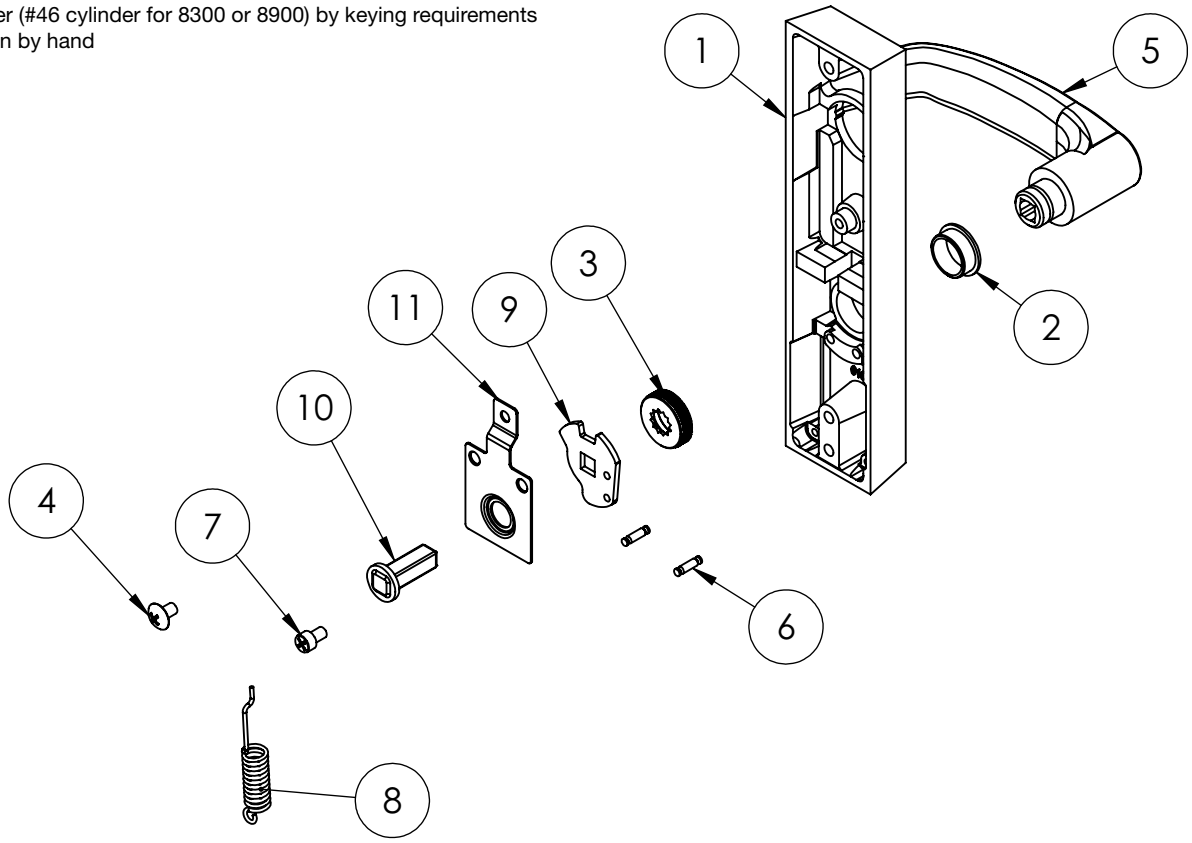
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case (740)	1	No
	97-0427	ET Case (744)	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
5	—	Lever Handle[1,2]	1	Yes
6	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0528	Hub Plate	1	Yes
10	97-0573	Spindle	1	Yes
11	68-1393	Retaining Plate	1	Yes
Not Shown	—	Rim Cylinder (744 Only)[1,2]	1	Yes
	13-0086	Backplate (744 Only)	1	Yes
	13-0074	Connecting Screw (744 Only)	2	Yes
	13-0075	Connecting Screw (744 Only) (2 1/2" Door And Over)	2	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #34 cylinder (#46 cylinder for 8300 or 8900) by keying requirements
3. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

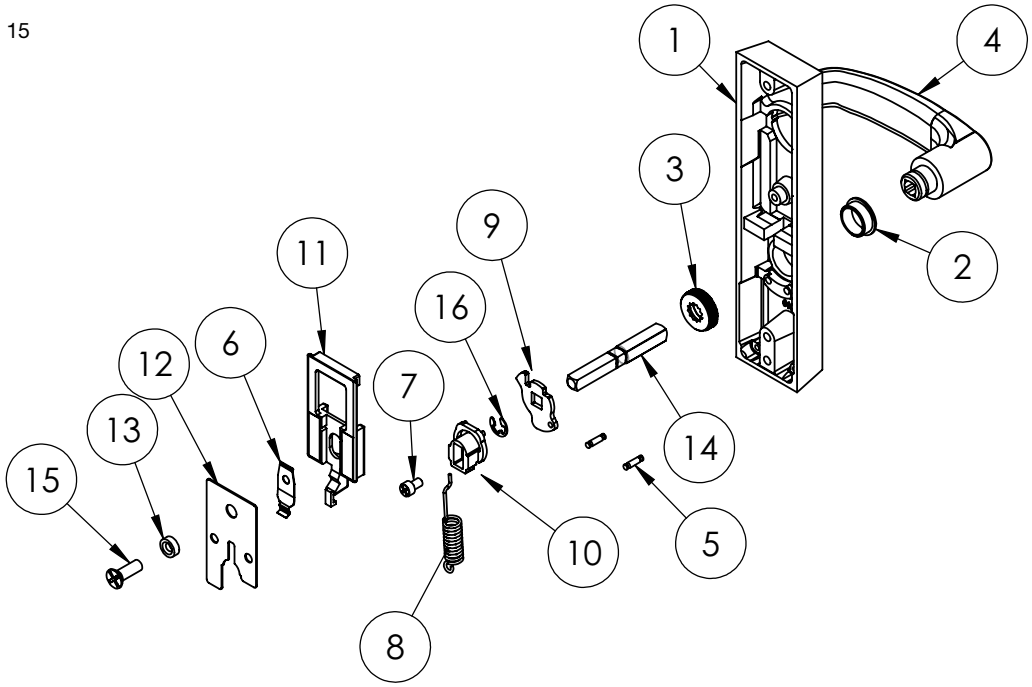
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	97-0347	Locking Slide Spring	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	97-0571	Locking Slide Spring W/ Bl Dyk	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0478	Lower Hub Plate	1	Yes
10	97-0479	Spindle Lock	1	Yes
11	97-0476	Locking Slide (746 Function)	1	Yes
12	97-0581	Retaining Plate	1	Yes
13	97-0582	Spacer	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
16	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 6, 11, and 15



A8231 12/17

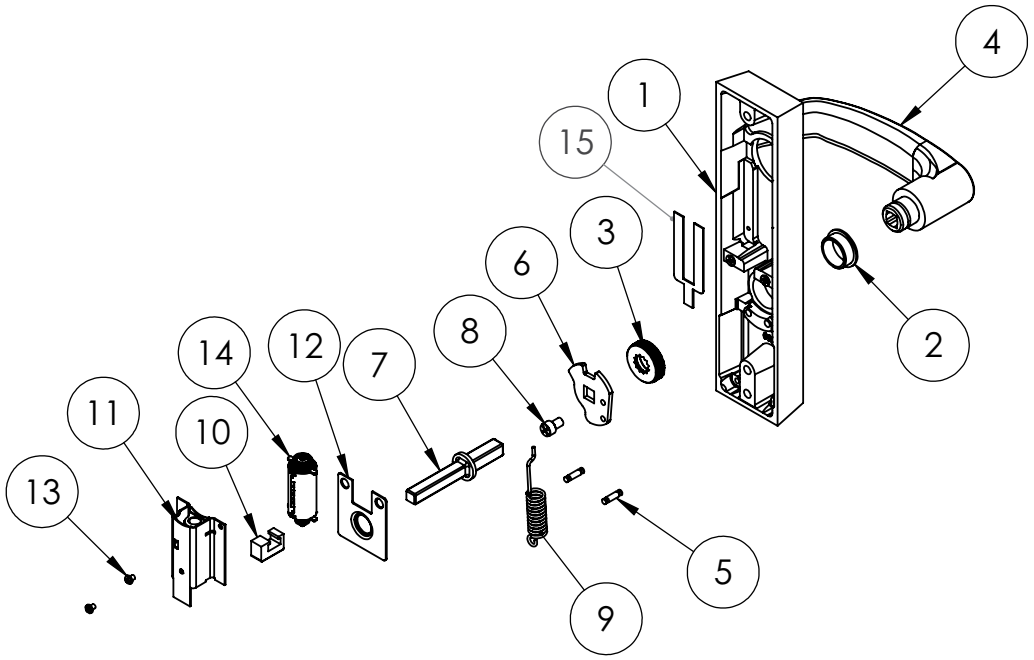
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0528	Hub Plate	1	Yes
7	97-0549	Spindle (1 3/4" Door)	1	
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	
8	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0329	Locking Tail	1	Yes
11	97-3932	Solenoid Cover Assembly (Fail Secure)	1	Yes
12	68-1402	Retainer Plate, Electrical Function	1	Yes
13	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
14	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
15	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	

1. Specify finish
2. Specify lever design by hand



A8231 12/17

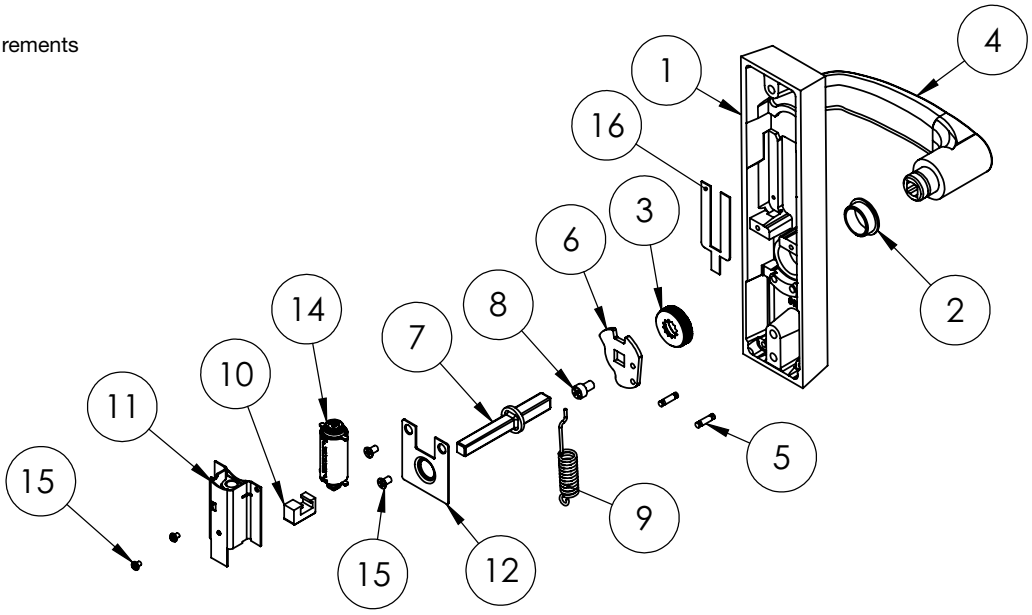
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	97-0528	Hub Plate	1	Yes
7	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	—	Cylinder[1,3]	1	Yes
	13-0086	Backplate	1	Yes
	13-0074	Connecting Screw	2	Yes
	13-0075	Connecting Screw (2 1/2" Door And Over)	2	Yes
8	01-1182	CR-CHMS #10-32 X .297	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0329	Locking Tail	1	Yes
11	97-3932	Solenoid Cover	1	Yes
12	68-1402	Retainer Plate, Electrical Function	1	Yes
13	01-1154	#6-32 X 1/4" PH Flat Undercut Ms	2	Yes
14	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
15	01-4560	#3-48 X 1/8" Pan CR-Ohms	2	Yes
16	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand
3. Specify #46 cylinder by keying requirements



A8231 12/17

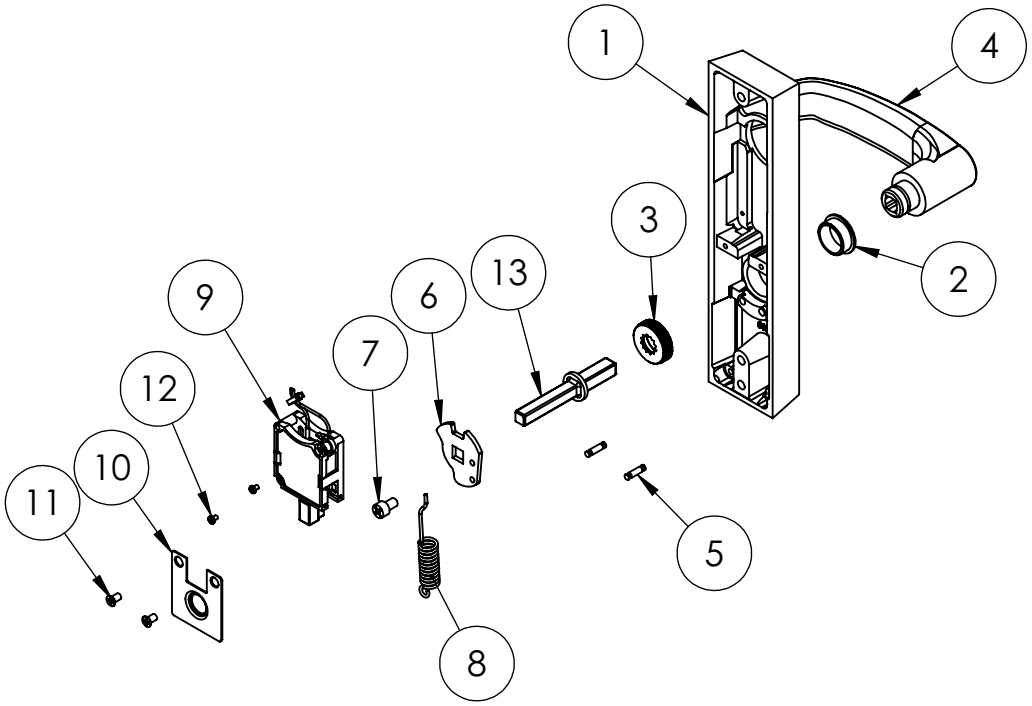
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	Electric ET Case W/ Cylinder Prep	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
Not Shown	—	Cylinder[1,2]	1	Yes
6	97-0528	Hub Plate (Std)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #46 cylinder by keying requirements
3. Specify lever design by hand



A8231 12/17

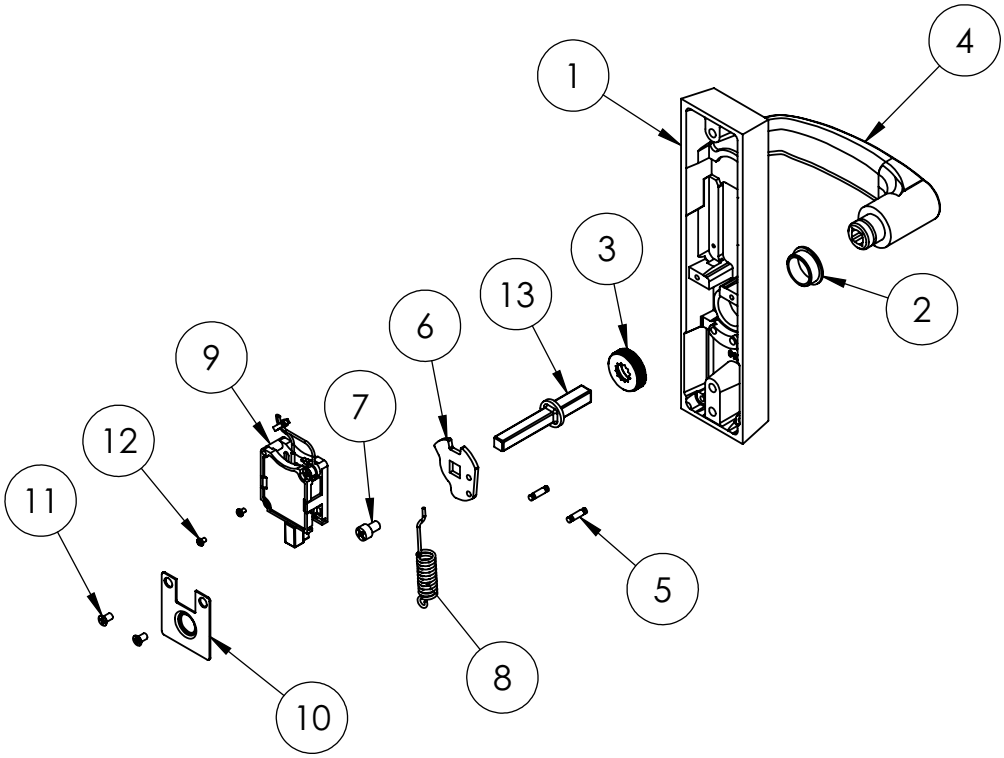
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	Electric ET Case W/O Cylinder Prep[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0528	Hub Plate (Std)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

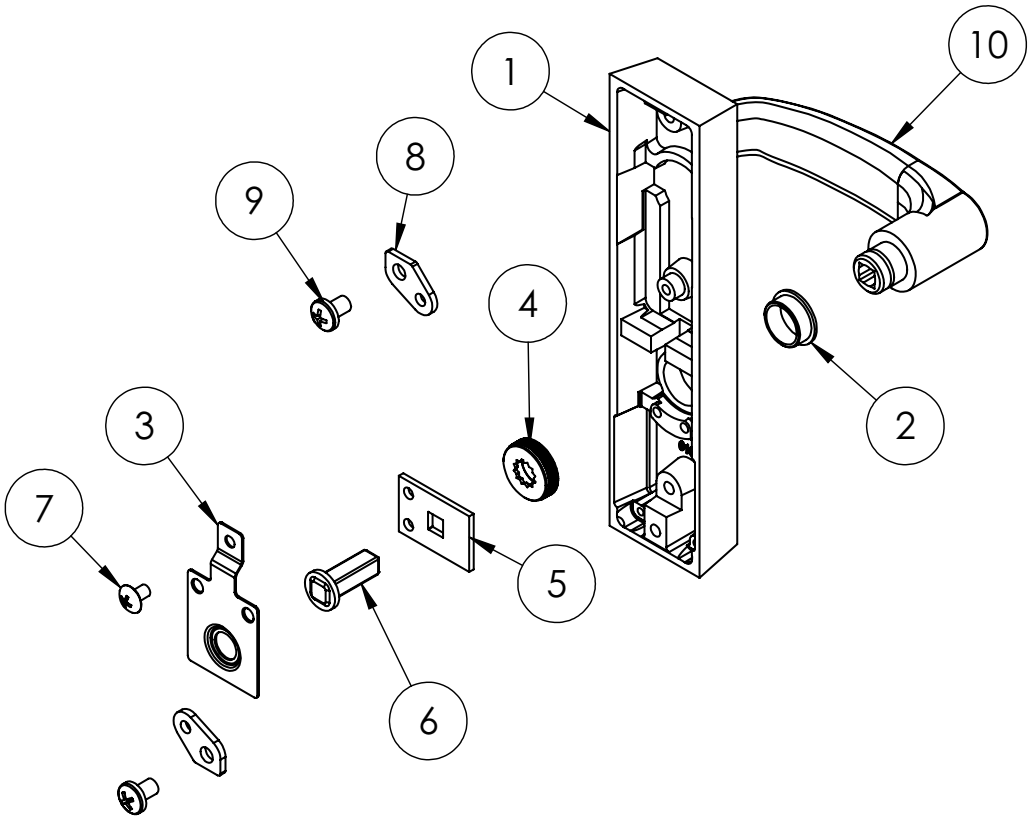
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	97-0522	Hub Plate (704/710)	1	Yes
6	97-0573	Spindle (704/710)	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	68-0853	Bracket	2	Yes
9	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
10	—	Lever Handle[1,2]	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 3 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

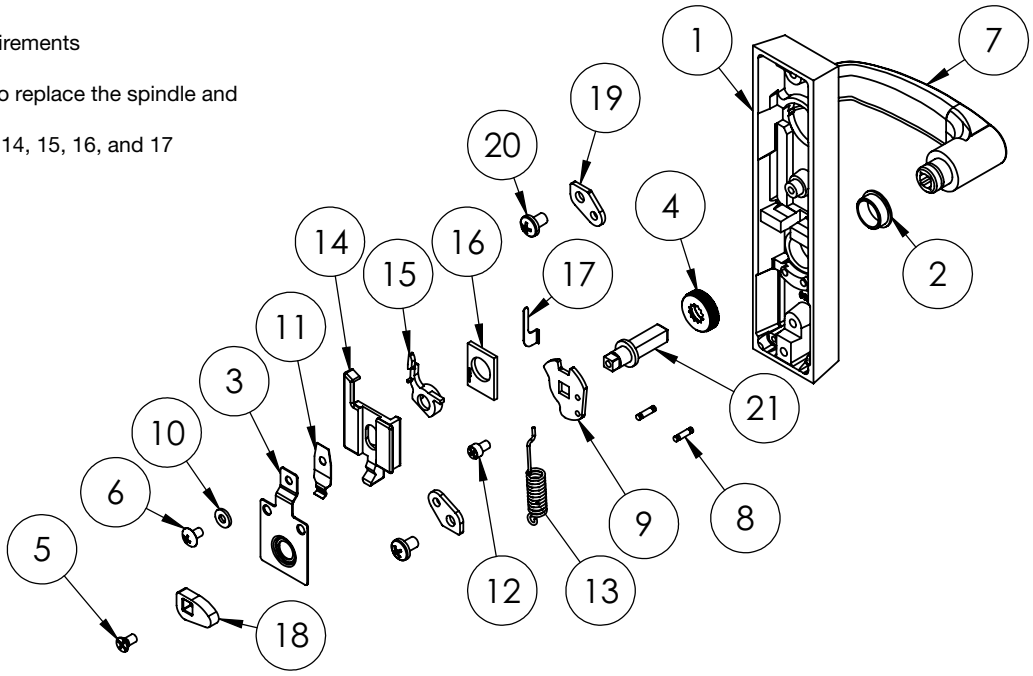
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1027	Ph Fl U'cut Ms #10-24 X 3/8"	1	Yes
6	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
7	—	Lever Handle[1,3]	1	Yes
Not Shown	—	Cylinder Assembly[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0528	Hub Plate (Std)	1	Yes
10	97-0557	Fusible Link	1	Yes
11	97-0571	Locking Slide Spring	1	Yes
12	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
13	97-0425	Hub Spring (Std)	1	Yes
14	97-0355	Locking Slide (706)	1	Yes
	97-0356	Locking Slide (713)	1	Yes
15	97-0558	Slide Support	1	No
16	97-0563	Spring Support	1	No
17	97-0564	Return Spring	1	No
18	68-0852	Cam 700-4	1	Yes
19	68-0853	Bracket	2	Yes
20	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
21	97-0549	Spindle (1 3/4" Door) (730-4)	1	Yes
	97-0550	Spindle (2" Door) (730-5)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-6)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 6, 10, 11, 14, 15, 16, and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

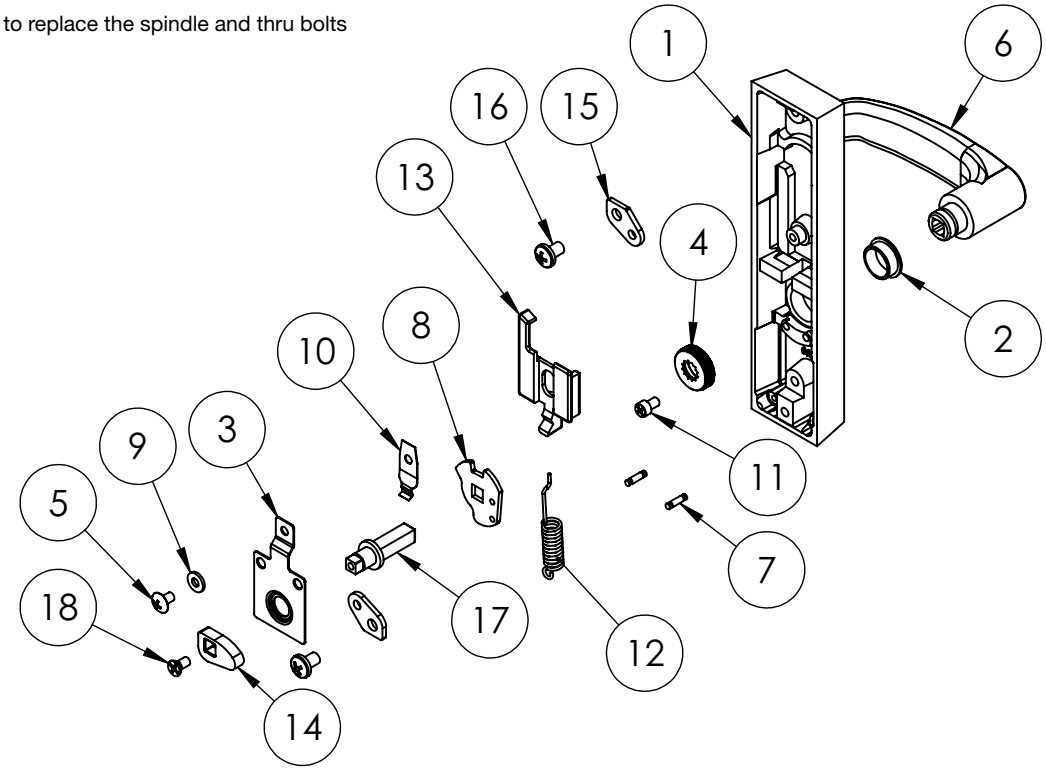
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	68-0852	Cam 700-4	1	Yes
15	68-0853	Bracket	2	Yes
16	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
17	730-4	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-5	Spindle Retrofit Kit (2" Door)	1	Yes
	730-6	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
18	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-30 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

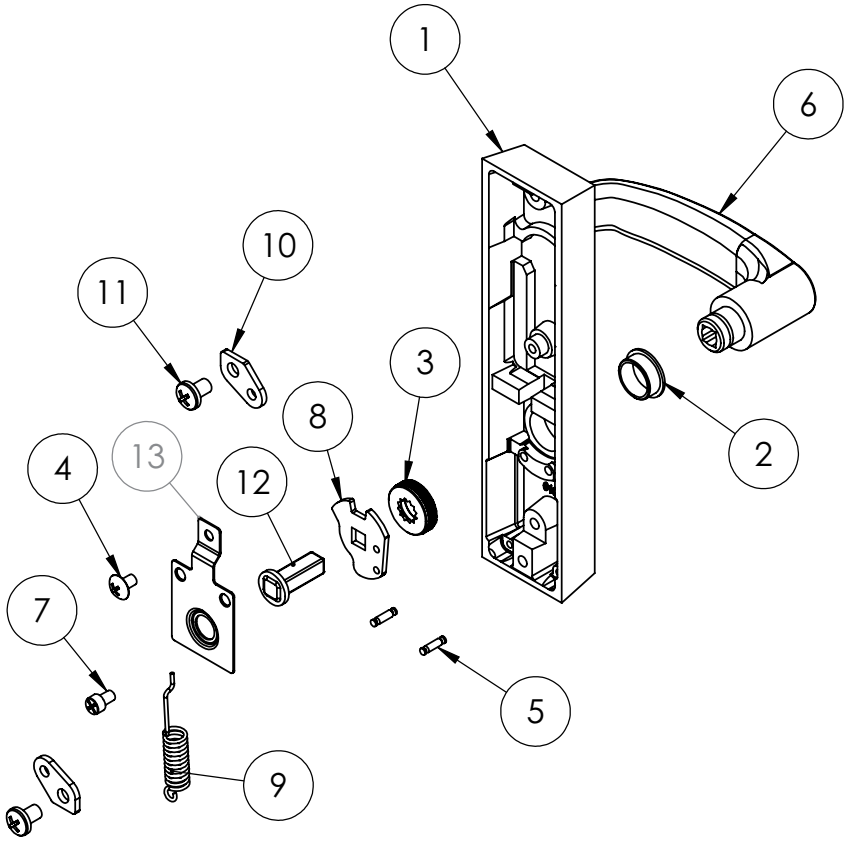
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,2]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0528	Hub Plate	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	68-0853	Bracket	2	Yes
11	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
12	97-0573	Spindle	1	Yes
13	68-1393	Retaining Plate	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

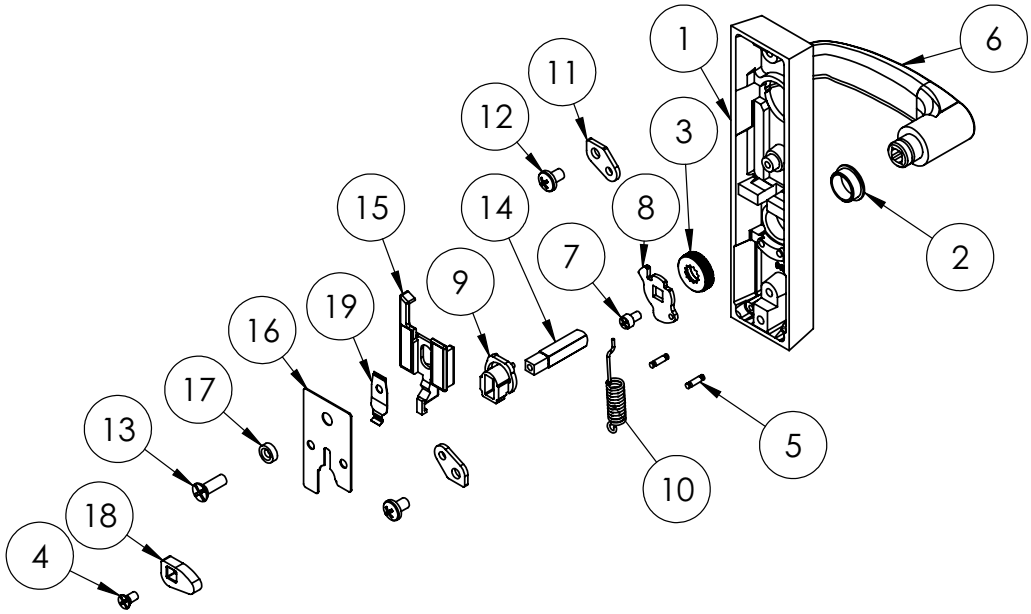
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,3]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
9	97-0479	Spindle Lock	1	Yes
10	97-0425	Hub Spring (Std)	1	Yes
11	68-0853	Bracket	2	Yes
12	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	2	Yes
13	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
14	97-3098	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3099	Spindle Assembly (2" Door)	1	Yes
	97-3100	Spindle Assembly (2 1/4" Door)	1	Yes
15	97-0475	Locking Slide (743)	1	Yes
16	97-0581	Retaining Plate	1	Yes
17	97-0582	Spacer	1	Yes
18	68-0852	Cam 700-4	1	Yes
19	97-0347	Locking Slide Spring	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 13, 15, 17 and 19



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

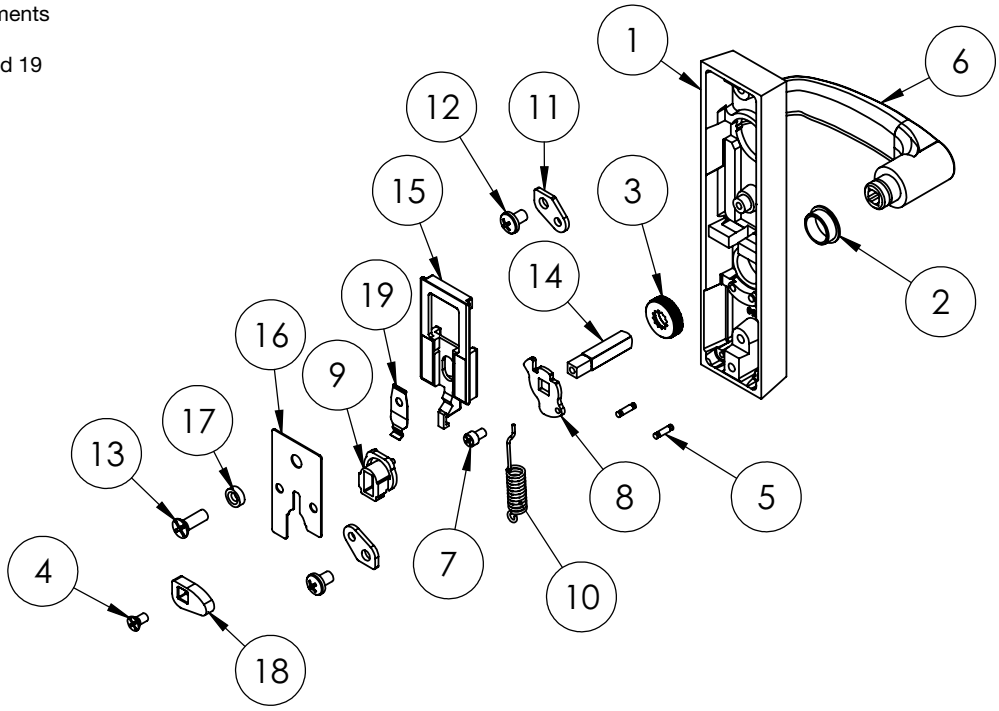
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap	1	Yes
4	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,3]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
9	97-0479	Spindle Lock	1	Yes
10	97-0425	Hub Spring (Std)	1	Yes
11	68-0853	Bracket	2	Yes
12	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	2	Yes
13	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	97-0476	Locking Slide (746)	1	Yes
16	97-0581	Retaining Plate	1	Yes
17	97-0582	Spacer	1	Yes
18	68-0852	Cam 700-4	1	Yes
19	97-0347	Locking Slide Spring	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 13, 15, 17 and 19



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

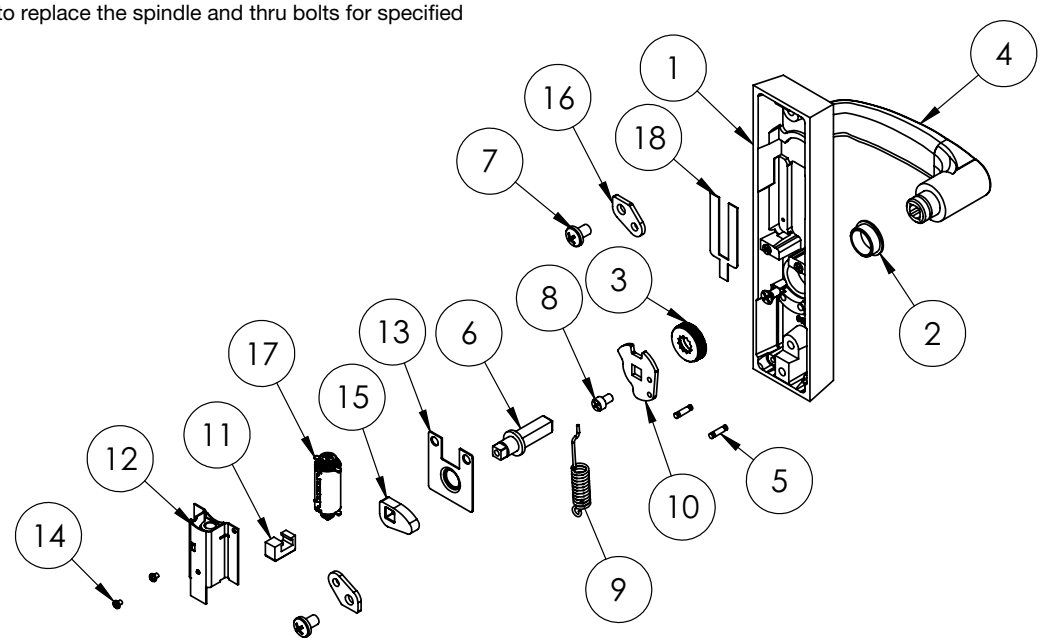
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0437	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	730-4	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-5	Spindle Retrofit Kit (2" Door)	1	Yes
	730-6	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
7	01-1478	Cr Pan Hd Mach Screw #1/4 X 3/8"	2	Yes
8	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0528	Hub Plate	1	Yes
11	97-0329	Locking Tail	1	Yes
12	97-3932	Solenoid Cover Assembly (Fail Secure)	1	Yes
13	68-1402	Retainer Plate, Electrical Function	1	Yes
14	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
15	68-0852	Cam 700-4	1	Yes
16	68-0853	Bracket	2	Yes
17	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
18	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

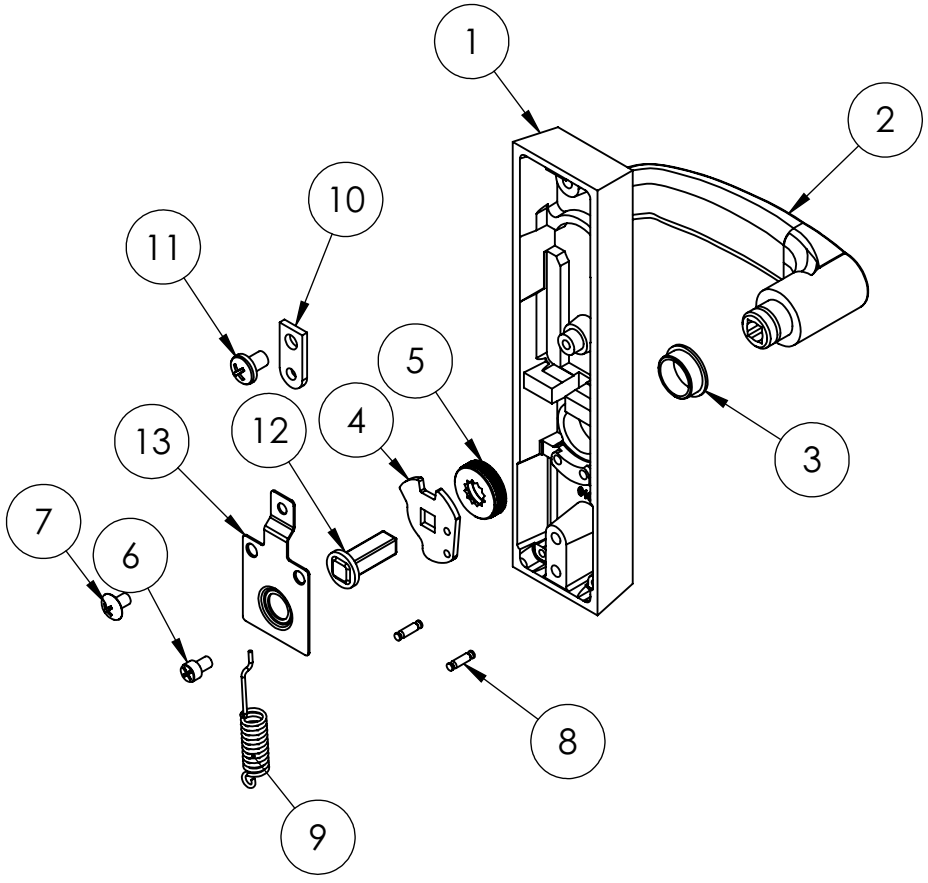
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0523	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0528	Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	1	Yes
12	97-0573	Spindle	1	Yes
13	68-1393	Retaining Plate	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

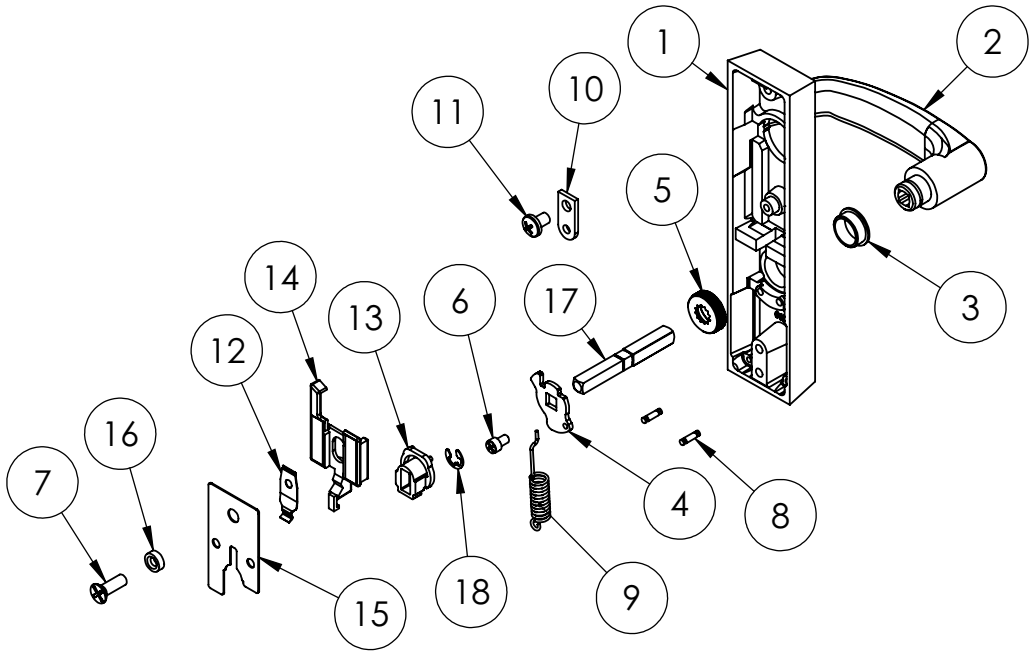
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0524	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1,3]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0478	Lower Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
8	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0380	Cylinder Nut	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0479	Spindle Lock	1	Yes
14	97-0475	Locking Slide (743)	1	Yes
15	97-0581	Retaining Plate	1	Yes
16	97-0582	Spacer	1	Yes
17	97-3092	Spindle Assembly	1	Yes
18	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 700-6 ET control is only available for 1-3/4" doors

Note: 607 kit contains items 7, 12, 14 and 16



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

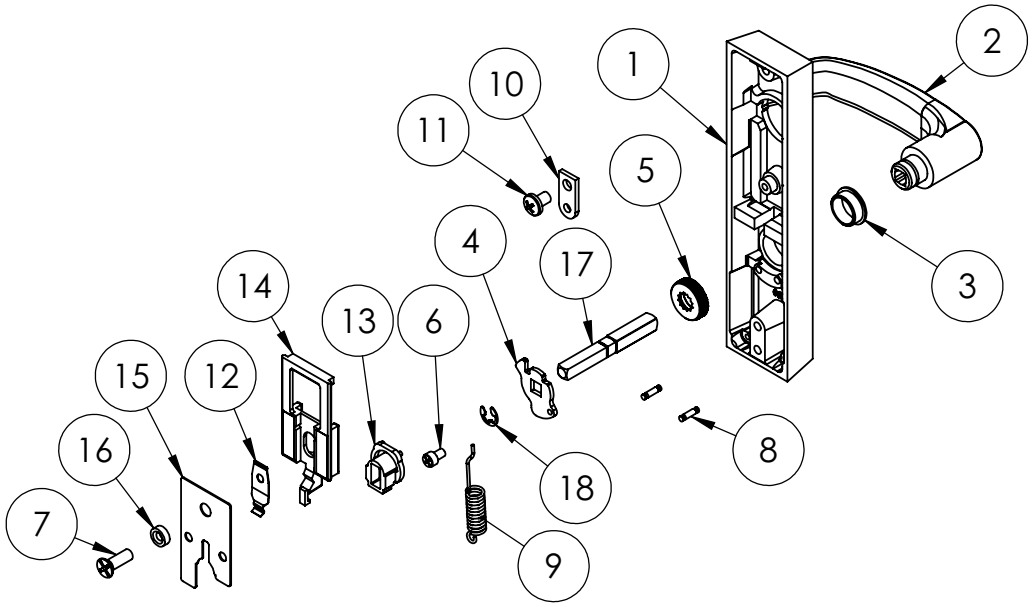
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0524	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1,3]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0478	Lower Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0479	Spindle Lock	1	Yes
14	97-0526	Locking Slide (746-6)	1	No
15	97-0581	Retaining Plate	1	Yes
16	97-0582	Spacer	1	Yes
17	97-3092	Spindle Assembly	1	Yes
18	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 700-6 ET control is only available for 1-3/4" doors

Note: 607 kit includes items 7, 12, 14 and 16



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

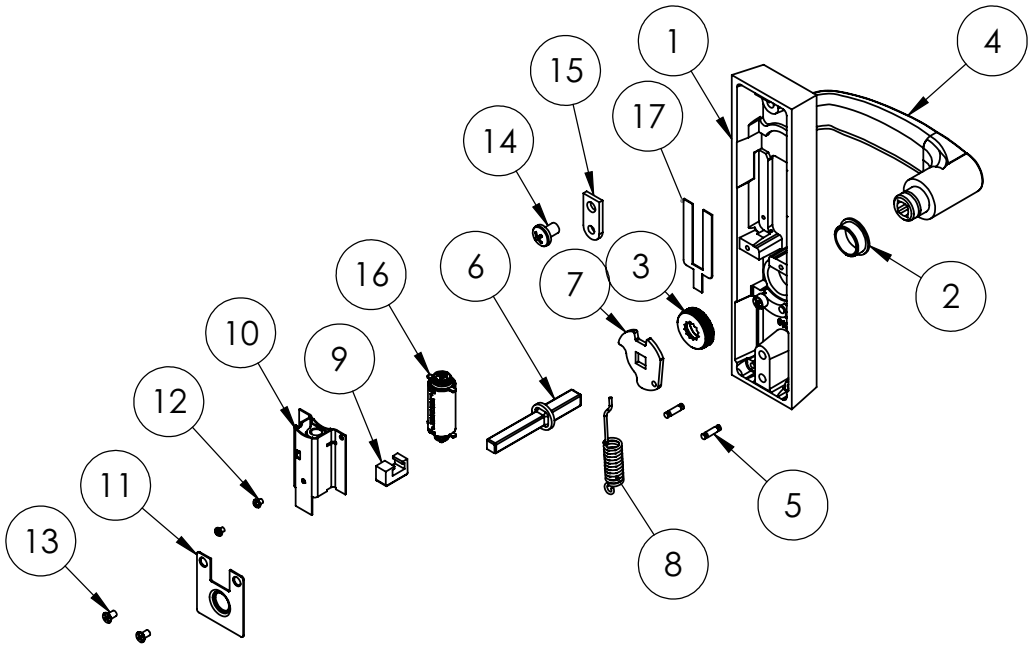
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0525	ET Case, Drop Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0549	Spindle (Lockable 700 And 700-6)	1	Yes
7	97-0480	Locking Piece For -6 And -8	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0329	Locking Tail	1	Yes
10	97-3932	Solenoid Cover Assembly	1	Yes
11	68-1402	Retainer Plate, Electrical Function	1	Yes
12	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
13	01-1154	CR-FHMS #6-32 X 1/4"	2	Yes
14	01-1478	CR Pan Hd Mach Screw #1/4-20 X 3/8"	1	Yes
15	68-1254	Extension Bracket	1	Yes
16	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
17	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 700-6 ET control is only available for 1 3/4" doors



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

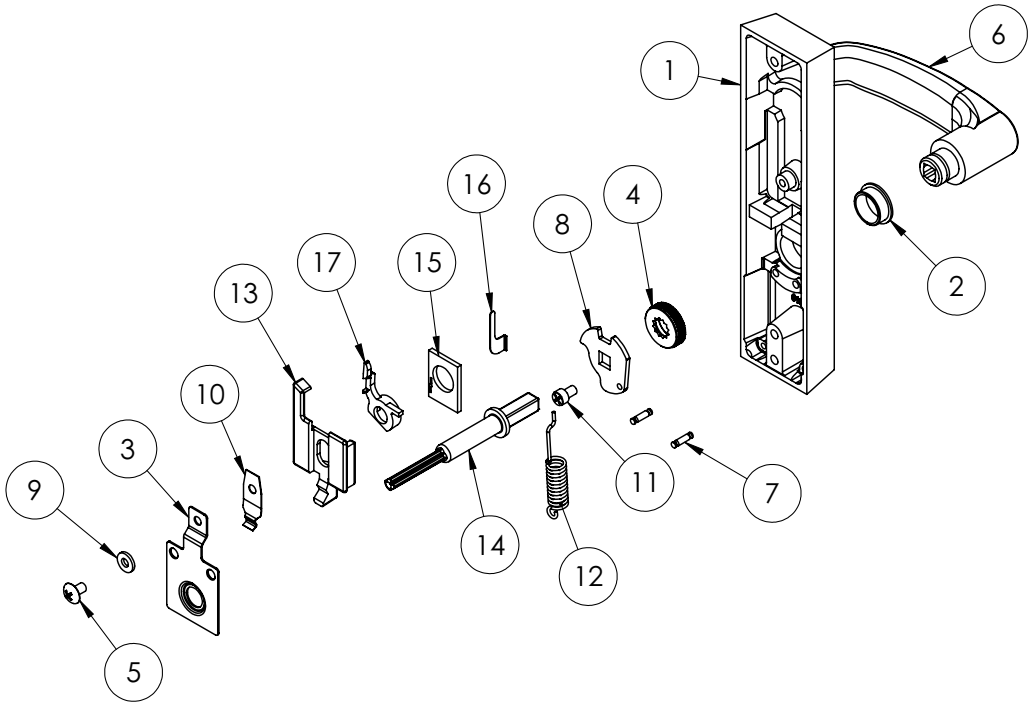
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
7	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
8	97-0480	Locking Piece For -6 And -8	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0355	Locking Slide (706)	1	Yes
	97-0356	Locking Slide (713)	1	Yes
14	97-0541	Spindle (Cross)	1	Yes
15	97-0563	Spring Support	1	No
16	97-0564	Return Spring	1	No
17	97-0558	Slide Support	1	No
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 5, 9, 10, 13, 15, 16, and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

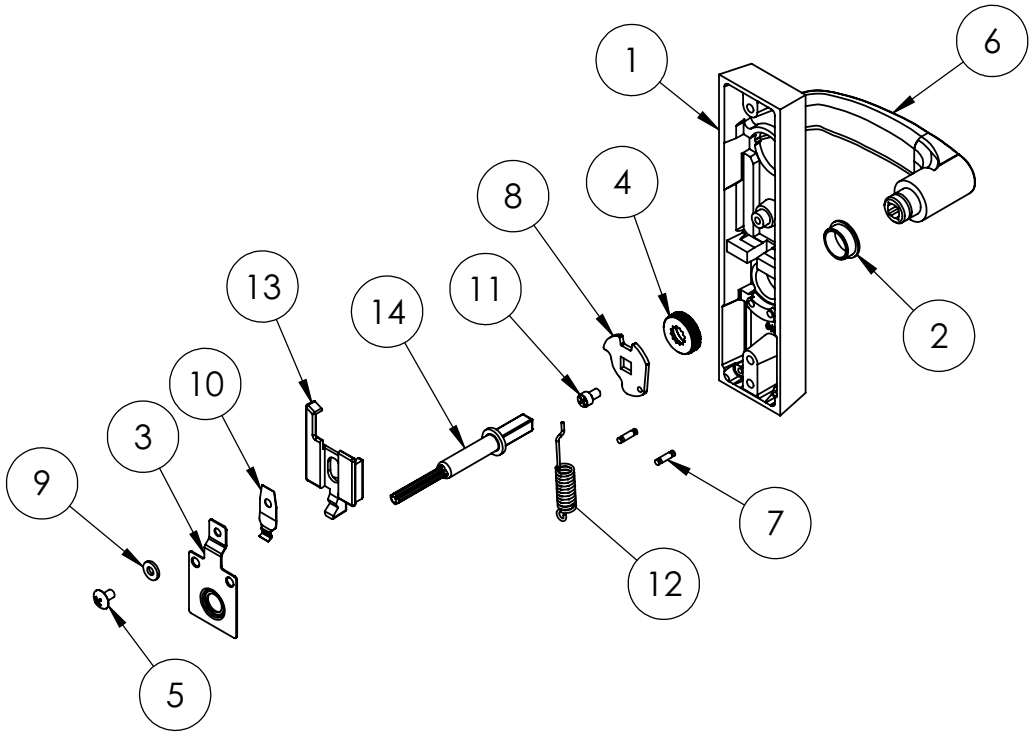
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
8	97-0480	Locking Piece For -6 And -8	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	730-7	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-8	Spindle Retrofit Kit (2" Door)	1	Yes
	730-9	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

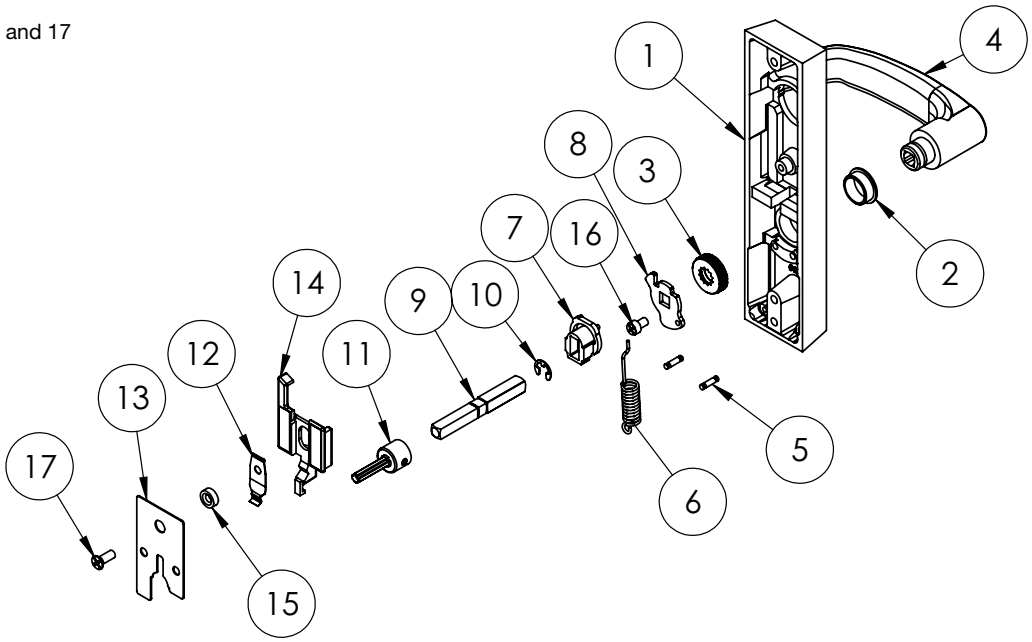
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0425	Hub Spring (Std)	1	Yes
7	97-0479	Spindle Lock	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
9	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
10	97-0527	E Clip 0.312 Shaft	1	Yes
11	68-3671	Spindle Adapter	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0581	Retaining Plate	1	Yes
14	97-0475	Locking Slide (743)	1	Yes
15	97-0582	Spacer	1	Yes
16	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
17	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 12, 14, 15 and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

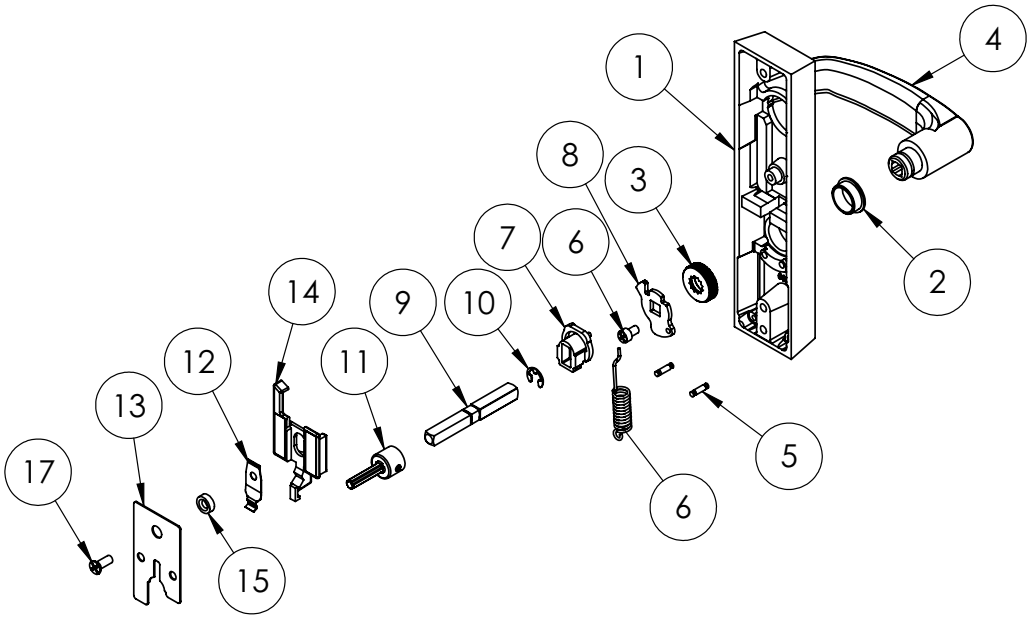
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0425	Hub Spring (Std)	1	Yes
7	97-0479	Spindle Lock	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
9	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
10	97-0527	E Clip 0.312 Shaft	1	Yes
11	68-3671	Spindle Adapter	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0581	Retaining Plate	1	Yes
14	97-0476	Locking Slide (746 Function)	1	Yes
15	97-0582	Spacer	1	Yes
16	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
17	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 12, 14, 15 and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

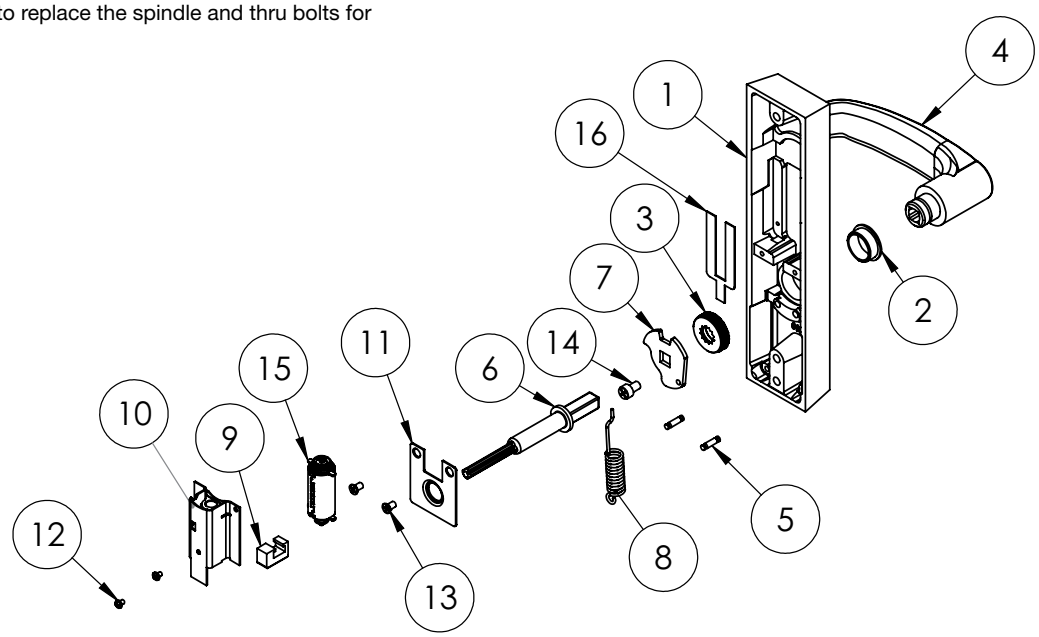
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
Not Shown	730-7	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-8	Spindle Retrofit Kit (2" Door)	1	Yes
	730-9	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
6	97-0541	Spindle	1	Yes
7	97-0480	Lower Hub Plate	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0329	Locking Tail	1	Yes
10	97-3932	Solenoid Cover Assembly	1	Yes
11	68-1402	Retainer Plate, Electrical Function	1	Yes
12	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
13	01-1154	Cr-Fhms #6-32 X 1/4"	2	Yes
14	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
15	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
16	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

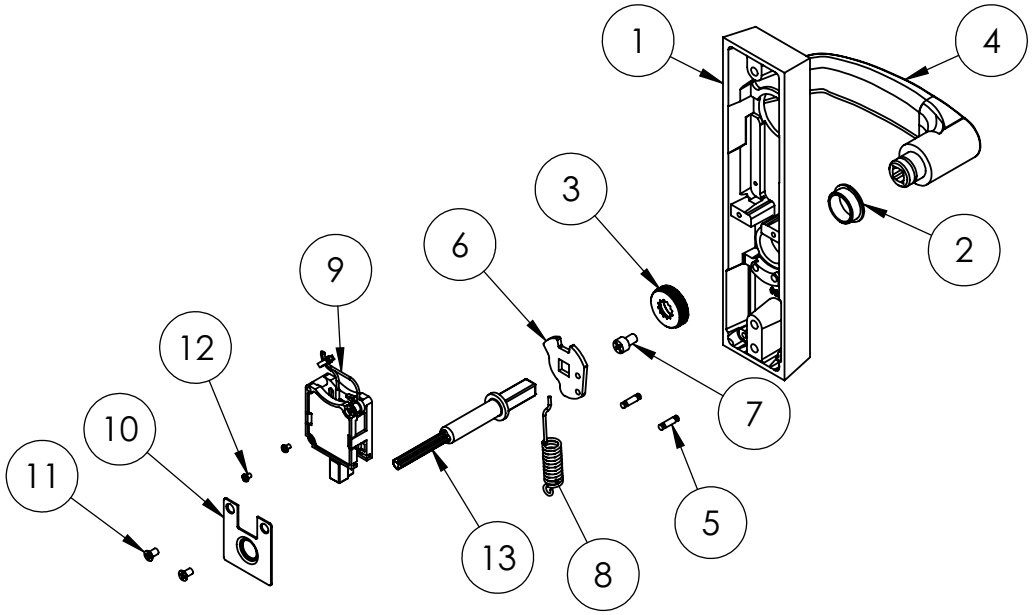
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	Electric ET Case W/ Cylinder Prep	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0480	Hub Plate (700-8)	1	Yes
7	01-1182	CR-CHMS #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0541	Spindle (Lockable 700-8)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

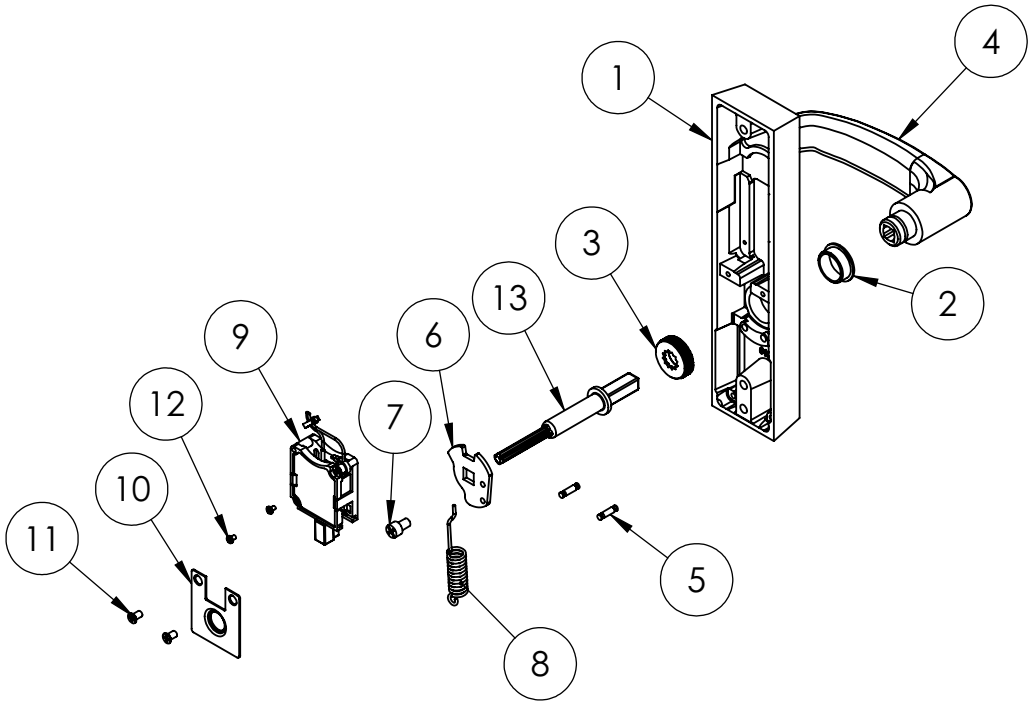
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	Electric ET Case W/O Cylinder Prep[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0480	Hub Plate (700-8)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0541	Spindle (Lockable 700-8)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

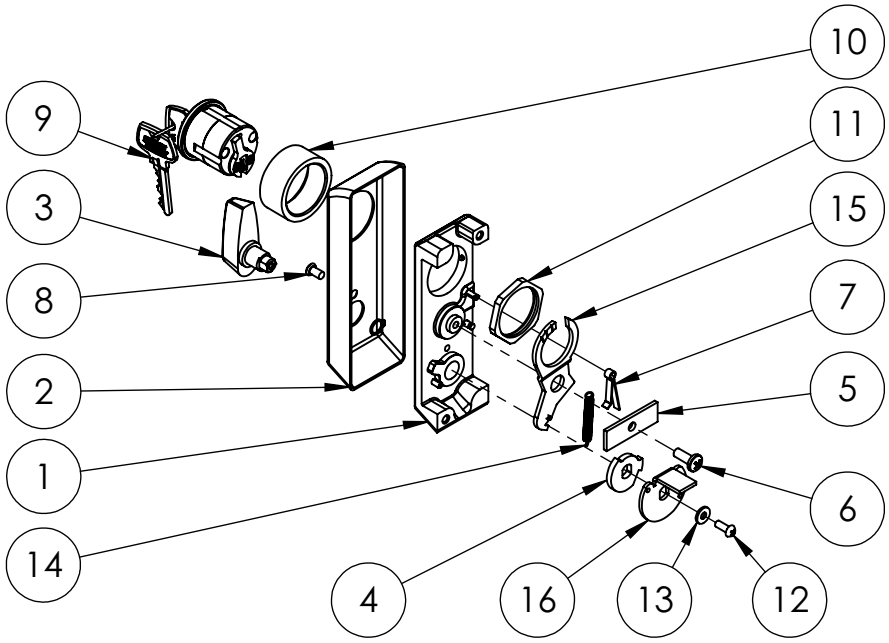
Auxiliary Controls
106
113
31-106
31-113

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2093*	Standard	Yes
Classroom	94-2094*		Yes
Night Latch	94-2426*	Cladding	Yes
Classroom	94-2427*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2089	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2121	Turn Lever Assembly*	1	Yes
4	94-0110	Cam	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	01-3582	#6-32 x 3/8 RHMS	1	Yes
13	01-0204	#6-32 x 3/8 Flat Washer	1	Yes
14	94-0109	Extension Spring	1	Yes
15	94-0114	Locking Lever	1	Yes
	94-2249	Locking Lever & Pin Assembly	1	Yes
16	94-2087	Lever Assembly	1	Yes
	94-2419	Lever Assembly	1	Yes
17	94-2448	H1 Aux Control Adapter Pack	1	Yes
18	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

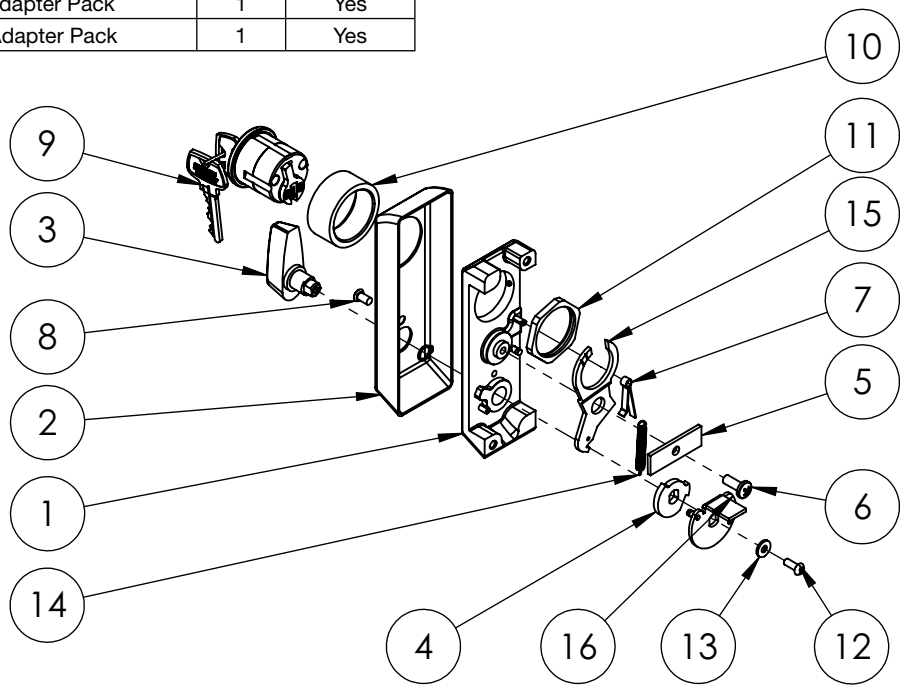
Auxiliary Controls
306
313
31-306
31-306

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2091*	Standard	Yes
Classroom	94-2092*		Yes
Night Latch	94-2428*	Cladding	Yes
Classroom	94-2429*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2089	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2121	Turn Lever Assembly*	1	Yes
4	94-0110	Cam	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	01-3582	#6-32 x 3/8 RHMS	1	Yes
13	01-0204	#6-32 x 3/8 Flat Washer	1	Yes
14	94-0109	Extension Spring	1	Yes
15	94-0112	Locking Lever	1	Yes
	94-0114			Yes
16	94-2329	Lever Assembly	1	Yes
	94-2088			Yes
	94-2421			Yes
	94-2420			Yes
17	94-2448	H1 Aux Control Adapter Pack	1	Yes
18	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

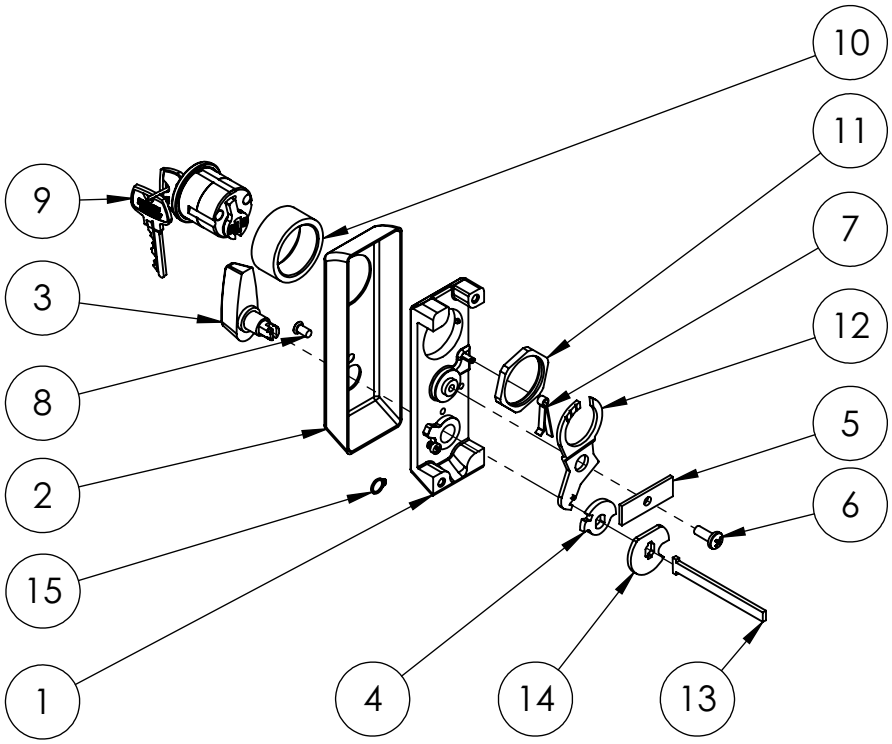
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2093*	NB	Yes
Classroom	94-2094*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2372	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2373	Turn Lever Assembly*	1	Yes
4	94-0185	Locking Hub	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	94-0114	Locking Lever	1	Yes
	94-2249	Locking Lever & Pin Assembly		Yes
13	94-0184	Tail Piece	1	Yes
14	94-0186	Space	1	Yes
15	01-4552	5/16 Retaining Ring	1	Yes
16	94-2448	H1 Aux Control Adapter Pack	1	Yes
17	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®

ASSA ABLOY

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT

ASSA ABLOY

SARGENT Manufacturing Company
100 Sargent Drive
New Haven, CT 06511 USA
800-727-5477
www.sargentlock.com

ASSA ABLOY is the global leader in door opening solutions, dedicated to satisfying end-user needs for security, safety and convenience

Founded in the early 1800s, SARGENT® is a market leader in locksets, cylinders, door closers, exit devices, electro-mechanical products and access control systems for new construction, renovation, and replacement applications. The company's customer base includes commercial construction, institutional, and industrial markets.

Copyright © 2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of SARGENT Manufacturing is prohibited.

A8231 12/17

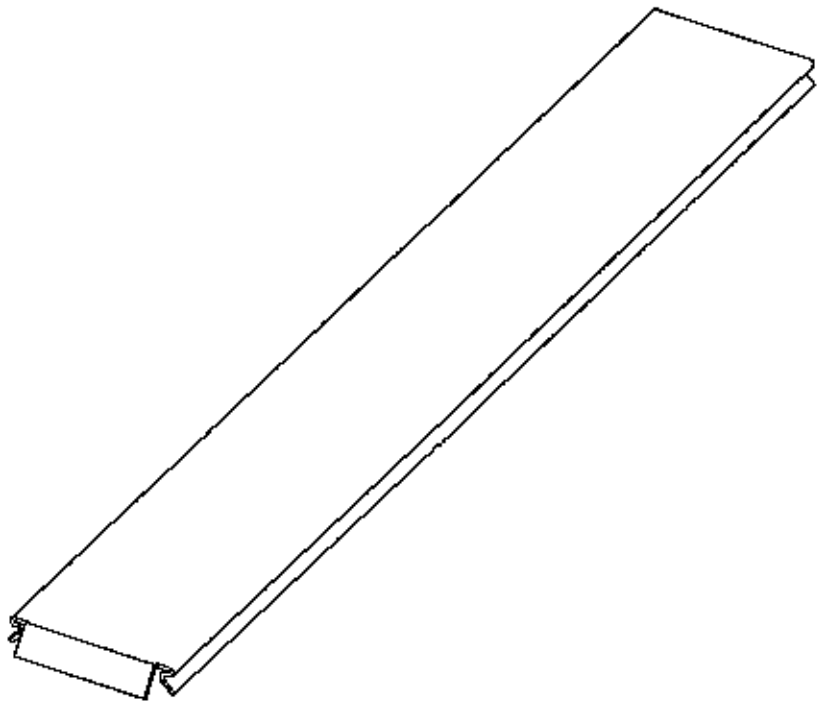
80 series Parts List

MOUNTING RAIL INSERTS

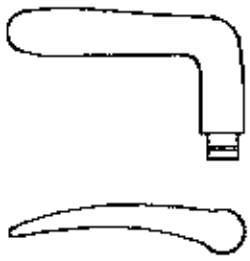
Parts List
Page No 80.4
Rev B
8/18/2003

PREFIX	ASSY NO.	PART NO.	DESCRIPTION
STANDARD INSERTS, NEW FACTORY SUPPLIED 55-			
STD, 12-19-, 53-58- OR 55- SUPPLIED IN COMB. WITH ABOVE PREFIXES		68-0549	INSERT (F WIDE) *
		68-0550	INSERT (E WIDE) *
		68-0551	INSERT (G WIDE) *
		68-0552	INSERT (G NARROW) *
		68-0553	INSERT (J NARROW) *
		68-0554	INSERT (J WIDE) *
		68-1375	INSERT (E NARROW, F NARROW) *
OLD FACTORY SUPPLIED 55-, 55- RETROFITS			
55- SUPPLIED IN COMB. WITH FOLLOWING PREFIXES NONE, 12-19-, 58-(16- IN PUSH)	855-1 KIT		INSERT ASSEMBLY (F WIDE) *
	855-2 KIT		INSERT ASSEMBLY (E NARROW, F NARROW) *
	855-3 KIT		INSERT ASSEMBLY (G WIDE) *
	855-4 KIT		INSERT ASSEMBLY (G NARROW, J WIDE) *
	855-5 KIT		INSERT ASSEMBLY (E WIDE) *
	855-6 KIT		INSERT ASSEMBLY (J NARROW) *

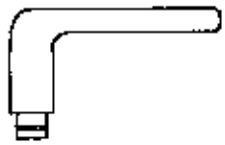
* SPECIFY FINISH



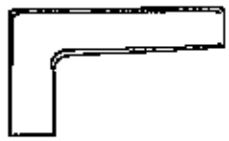
NOTE: LEVERS LISTED ARE FOR USE WITH ET CONTROLS MANUFACTURED AFTER SEPTEMBER 25, 1998



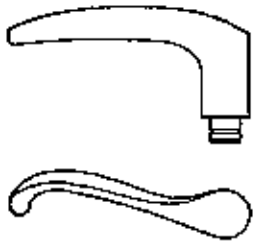
A LEVER 82-0151 (RH)
82-0152 (LH)



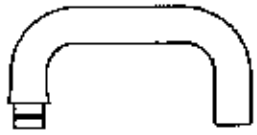
E LEVER
82-0154



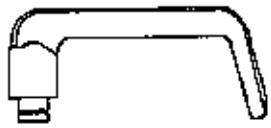
F LEVER
82-0155



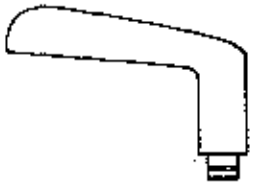
Y LEVER 82-0531 (RH)
82-0530 (LH)



J LEVER
97-0486

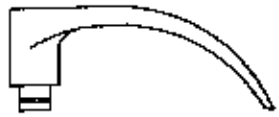


C LEVER
97-0567

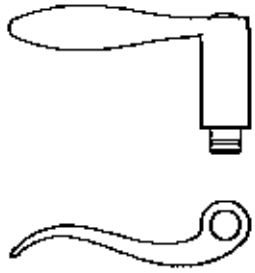


S LEVER 82-0523 (RH)
82-0522 (LH)

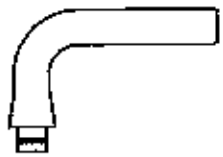
L LEVER
97-0485



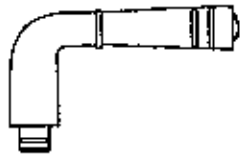
P LEVER
97-0484



G LEVER 82-0527 (RH)
82-0526 (LH)



W LEVER
82-0159



R LEVER
82-0517

B LEVER
82-0153

SARGENT®

ASSA ABLOY

80 Series Parts Manual

For assistance, contact SARGENT at
800-727-5477 or www.sargentlock.com

A8231 12/17

Copyright © 2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader
in door opening solutions

Table of Contents

SARGENT®
ASSA ABLOY

Chassis Assemblies
- 8300 4
- 8400 5-10
- 8500 11-12
- 8600 13-28
- 8700 29-52
- 8800 53-67
- 8900 68-69

900 Series Mortise Locks 70-82

Rail Assemblies 83-102

700 Series ET Control 103-133

Auxiliary Controls 134-136

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

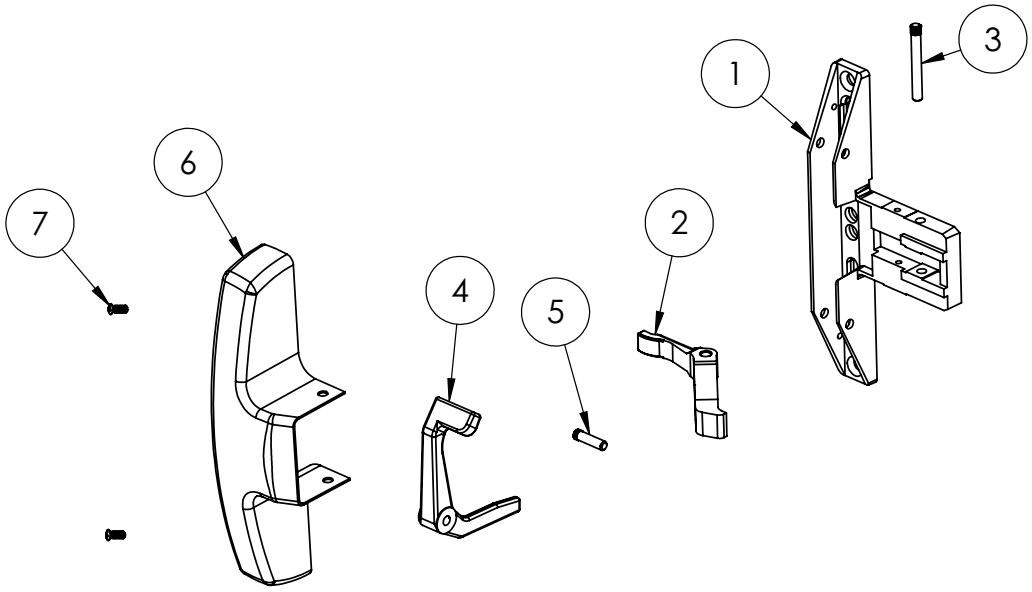
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function		Assembly No.	Description	Sellable
(12-) All functions	1 3/4" Door	68-2481	LHRB	Yes
		68-2482	RHRB	Yes
	2"-2 3/4" Door	68-2483	LHRB	Yes
		68-2484	RHRB	Yes

Item	Part No.	Description	Qty	Sellable
1	68-0486	Chassis	1	Yes
2	68-0241	Lift Arm	1	Yes
3	68-0239	Pivot Pin (Lift Arm)	1	Yes
4	68-0489	Lift Lever LHRB 1 3/4" Door	1	Yes
	68-0490	Lift Lever RHRB 1 3/4" Door	1	Yes
	68-0491	Lift Lever LHRB 2 3/4" Door	1	Yes
	68-0492	Lift Lever RHRB 2 3/4" Door	1	Yes
5	68-0479	Pivot Pin (Lift Lever)	1	Yes
6	68-0496	Cover[1]	1	Yes
7	68-3905	Cover Screw Pack[1]	2	Yes
Not Shown	—	900 Series Mortise Assembly[1,2,4]	1	Yes
	68-2520	Screw Pack Standard	1	Yes
	68-2522	Screw Pack (12-)	1	Yes
	C908	Strike Pack[3] (1 1/4" Standard Lip)	1	Yes

1. Specify finish
2. Specify hand
3. Specify lip length
4. Specify function



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

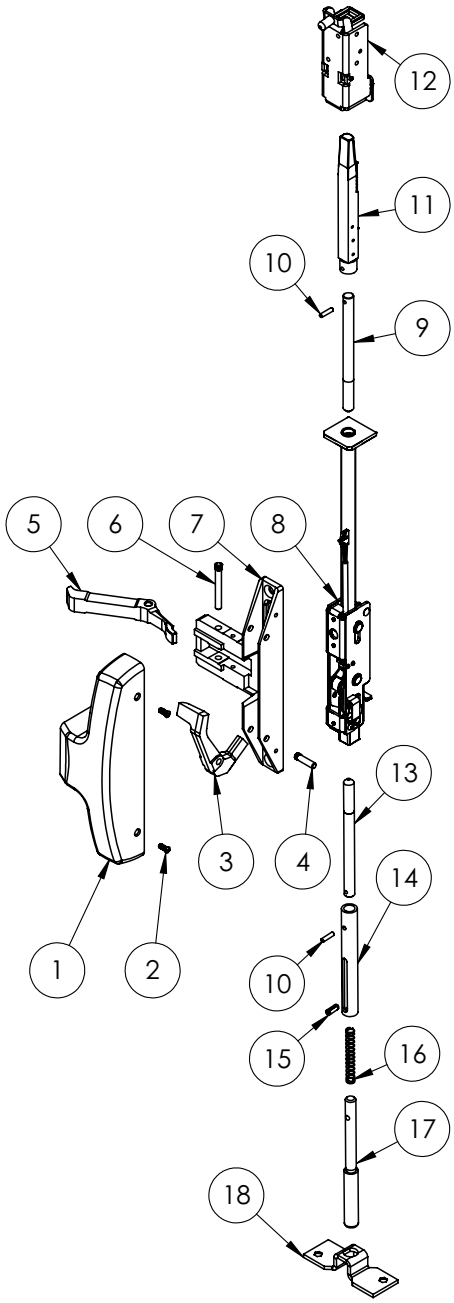
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
53-MD-(All Functions) MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0888	Bottom Plate	1	Yes
		68-3676	Screw Pack*	1	Yes
		652	Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



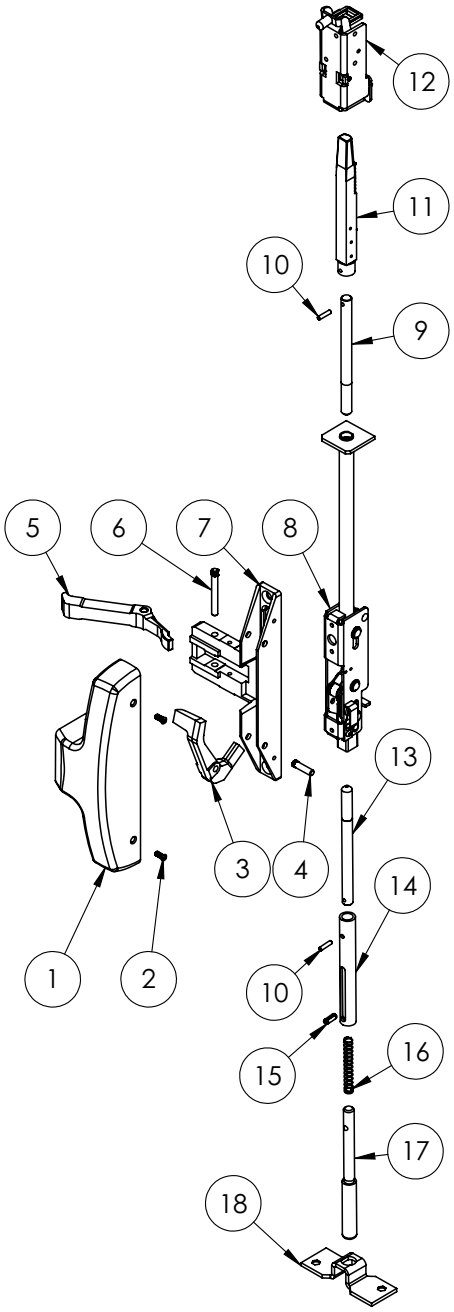
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
12-53-MD-(All Functions) 12-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12-53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0888	Bottom Plate	1	Yes
		68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height

A8231 12/17

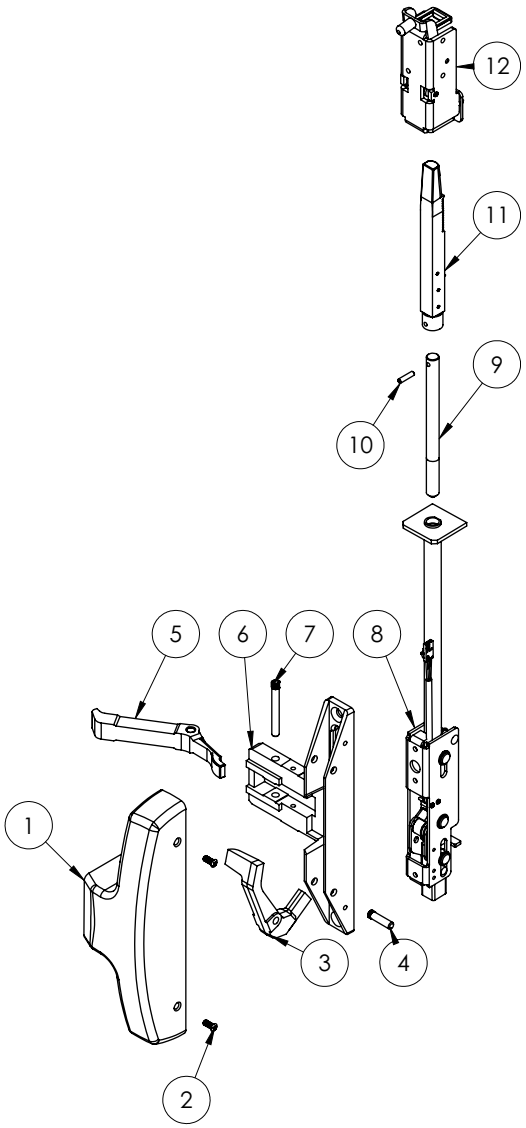
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-MD-(All Functions) NB-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

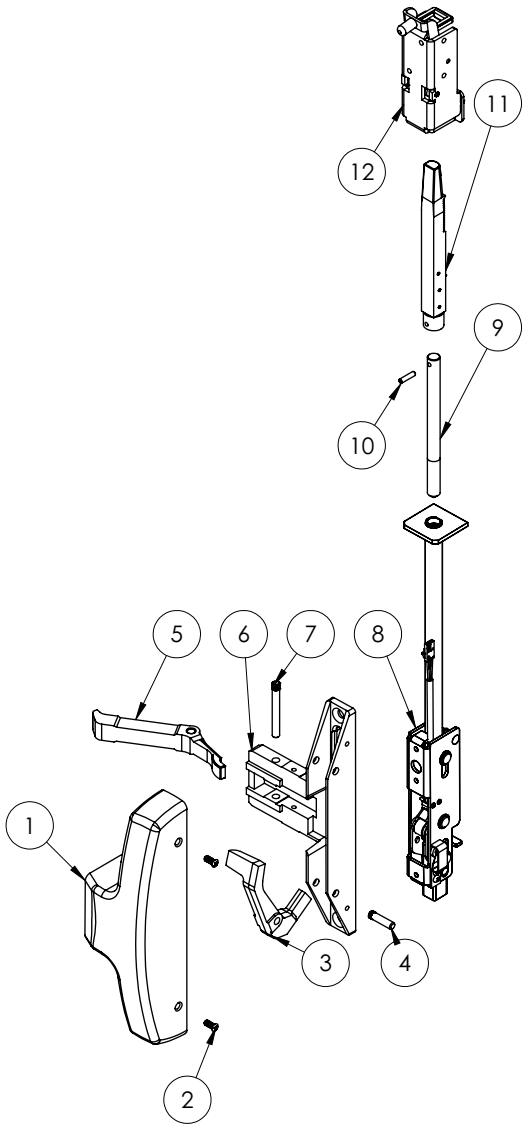
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-NB-MD-(All Functions) 12-NB-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

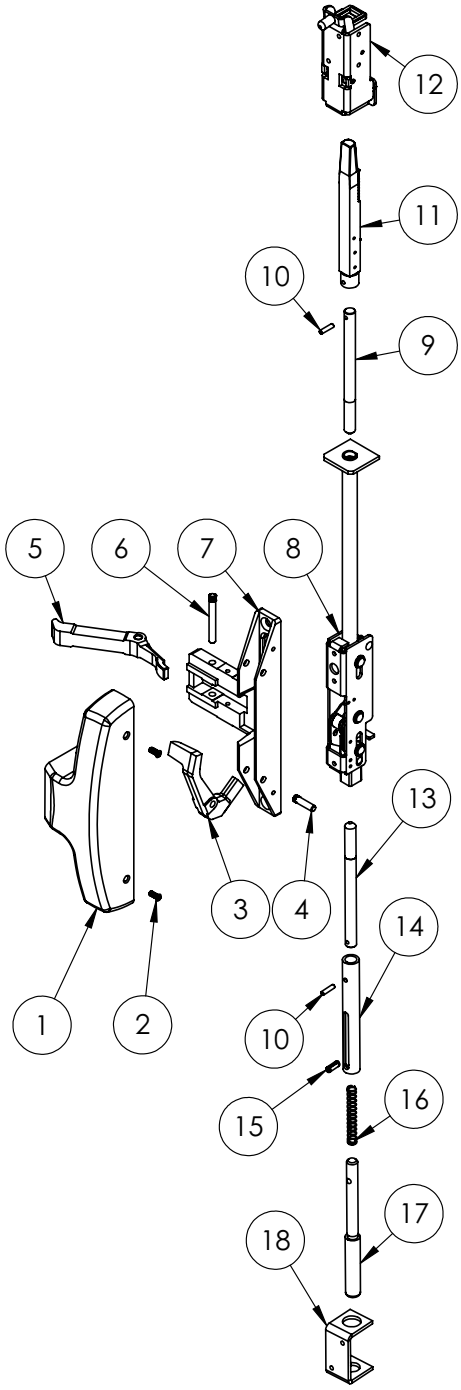
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
53-AD-(All Functions) AD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
		68-3854	53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0037	Bottom Case	1	Yes
		68-3676	Screw Pack*	1	Yes
		640	Aluminum Door Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

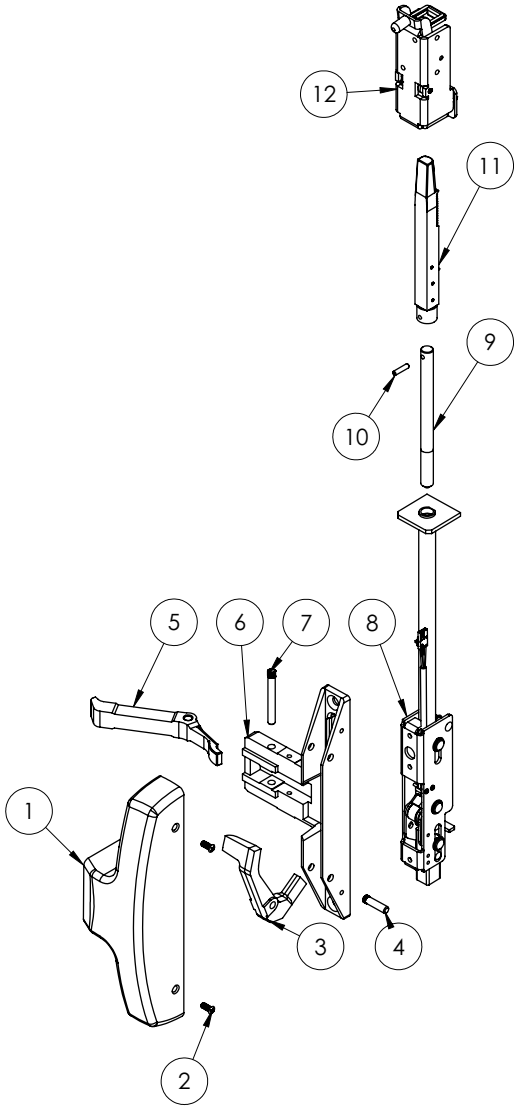
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
53-NB-AD-(All Functions) NB-AD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		639	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

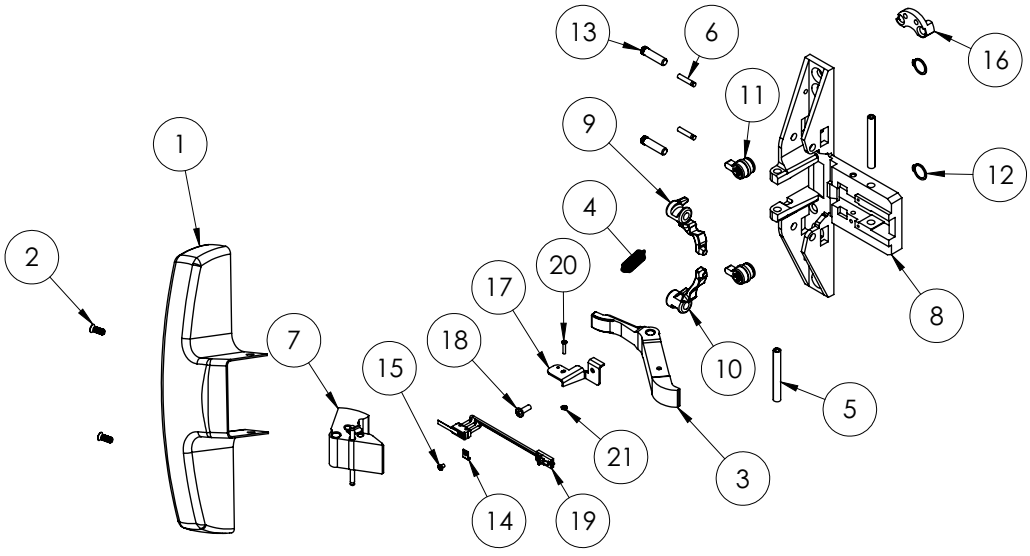
(12/53-)8504 (12/53-)8506 (12/53-)8510
(12/53-)8513 (12/53-)8515 (12/53-)8540
(12/53-)8543 (12/53-)8544 (12/53-)8546
(12/53-)8573 (12/53-)8574

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-) All functions	68-5880	LHRB/RHRB	Yes
(12-) 53- All functions	68-7411	LHRB/RHRB	Yes

Item	Assy. No.	Part No.	Description	Qty	Sellable
1	N/A	68-0495	Cover[1]	1	Yes
2		68-3905	Cover Screw Pack[1]	1	Yes
3		68-1137	Lift Arm	1	Yes
4		98-0028	Latchbolt Spring	1	Yes
5		01-4512	Spirol Pin	2	Yes
6		01-0008	Groove Pin	2	No
7		68-7420	Latchbolt Assembly (53-)	1	Yes
		68-6021	Latchbolt Assembly (Std)	1	Yes
8	68-6082	68-1624	8500 Chassis	1	Yes
9		68-1625	Lift Lever (RHRB)	1	
10		68-1626	Lift Lever (LHRB)	1	
11		94-0088	Cylinder Hub	2	
12		01-0005	Retaining Ring, Truarc 5100-43	2	
13		68-0479	Lift Lever Pivot Pin	2	
14	N/A	52-0310	Cable Clamp (53-)	1	Yes
15		01-1482	Cr-Phms (#2-56 X 1/8") (53-)	1	Yes
16		13-0458	Cylinder Retainer Pack (04 & 044 Functions Only)	1	Yes
17		68-1686	Switch Bracket (53-)	1	Yes
18		01-1220	#6-32 X 3/8" Length Ph Pn Hd Machine Screw (53-)	1	Yes
19		52-4545	Switch Assembly (53-)	1	Yes
20		01-9446	Machine Screw (#1-72 X 11/32" Ph Fl Hd) (53-)	1	Yes
21		01-0909	Hex Machine Screw Nut (53-)	1	Yes
Not Shown		68-2512	Screw Pack	1	Yes
		657	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

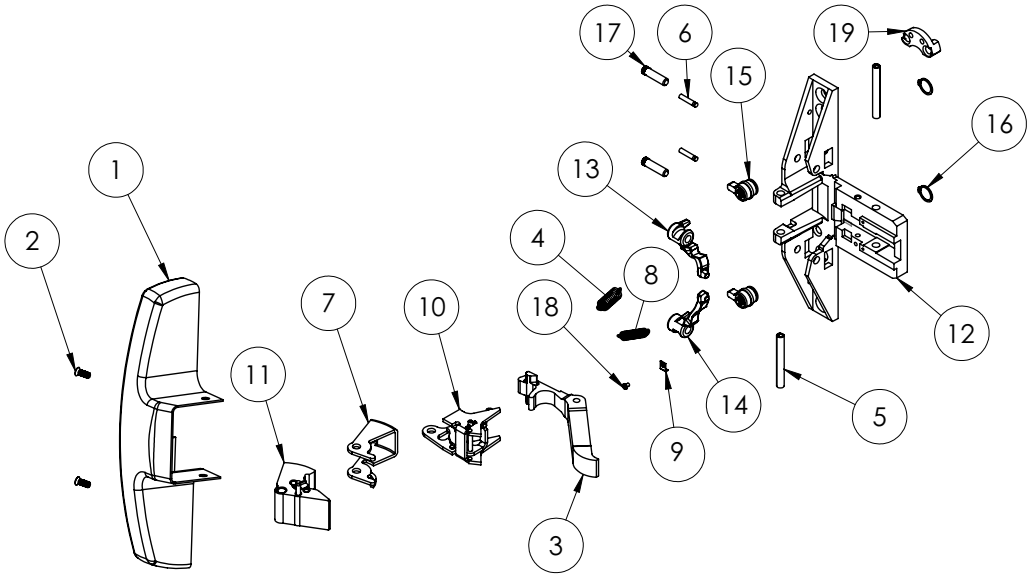
(12-/GL-/59-)8504 (12-/GL-/59-)8506 (12-/GL-/59-)8510
(12-/GL-/59-)8513 (12-/GL-/59-)8515 (12-/GL-/59-)8540
(12-/GL-/59-)8543 (12-/GL-/59-)8544 (12-/GL-/59-)8546
(12-/GL-/59-)8573 (12-/GL-/59-)8574

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-)GL- All functions	68-5881	LHRB/RHRB	YES
(12-)59- All functions	68-5882	LHRB/RHRB	YES

Item	Assy. No.	Part No.	Description	Qty	Sellable
1	N/A	68-1020	Cover[1]	1	Yes
2		—	Screw Pack[1]	1	Yes
3		68-1353	Lift Arm (Guarded)	1	Yes
4		98-0028	Latchbolt Spring	1	Yes
5		01-4512	Spirol Pin	2	Yes
6		01-0008	Groove Pin	2	No
7		68-1352	Guide	1	Yes
8		68-1394	Extension Spring	1	Yes
9		52-0310	Cable Clamp (59-)	1	Yes
10		68-5949	Guard Bracket & Switch Assembly (59-)	1	No
		68-5947	8500 Guard Bracket Assembly (Gl-)	1	No
11		68-4415	Guarded Latchbolt	1	Yes
12	68-6082	68-1624	8500 Chassis	1	Yes
13		68-1625	Lift Lever (RhRb)	1	
14		68-1626	Lift Lever (LhRb)	1	
15		94-0088	Cylinder Hub	2	
16		01-0005	Retaining Ring	2	
17		68-0479	Lift Lever Pivot Pin	2	
18	N/A	01-1482	Cr-Phms (#2-56 X 1/8") (59-)	1	Yes
19		13-0458	Cylinder Retainer Pack (04 & 044 Functions Only)	1	Yes
Not Shown		68-2512	Screw Pack	1	Yes
		657	Strike Pack	1	Yes

1. Indicates finish required



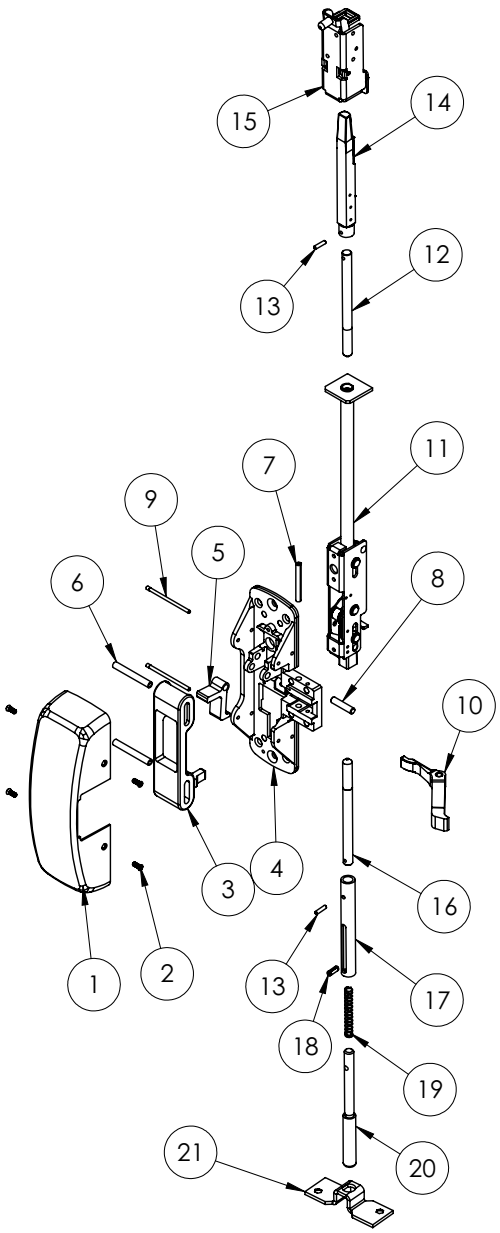
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-MD- 59-MD- MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack (W)*	1	Yes
		652	Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

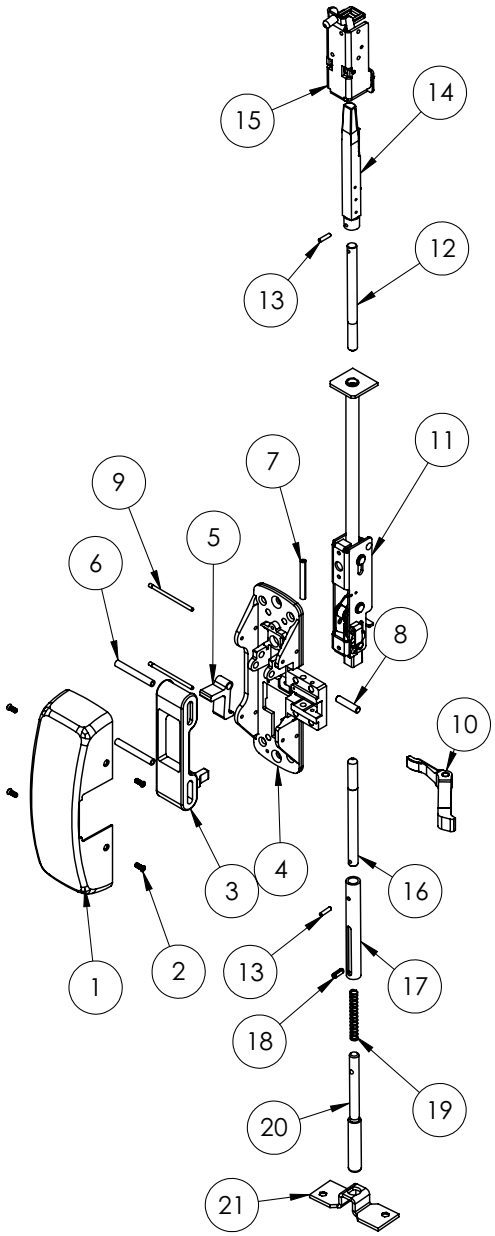
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-MD- 12-59-MD- 12-MD- (All Functions	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12- 53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack		Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-



A8231 12/17

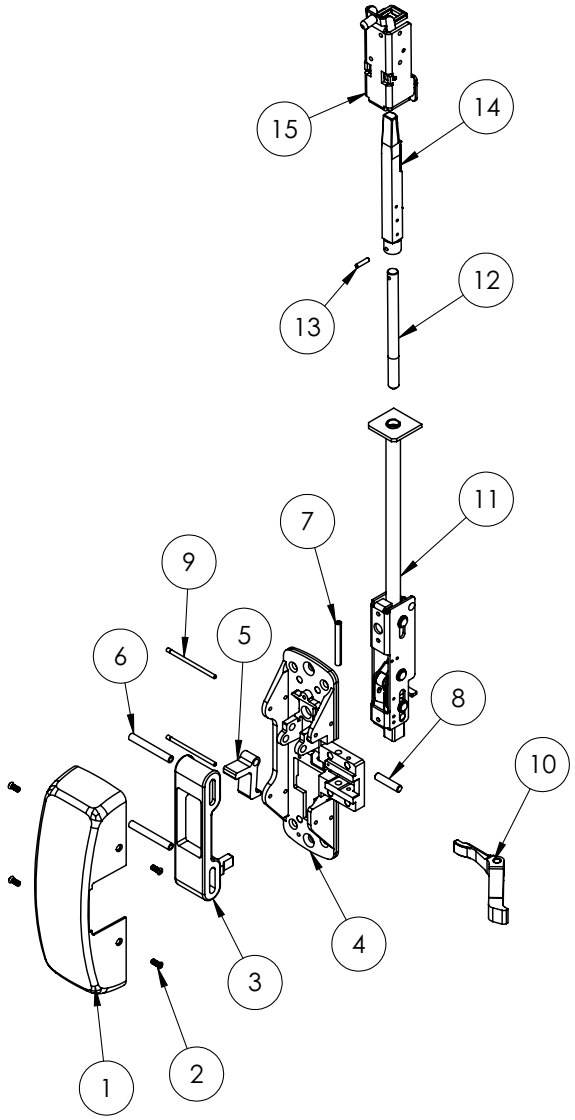
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-MD- 59-NB-MD- NB-MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

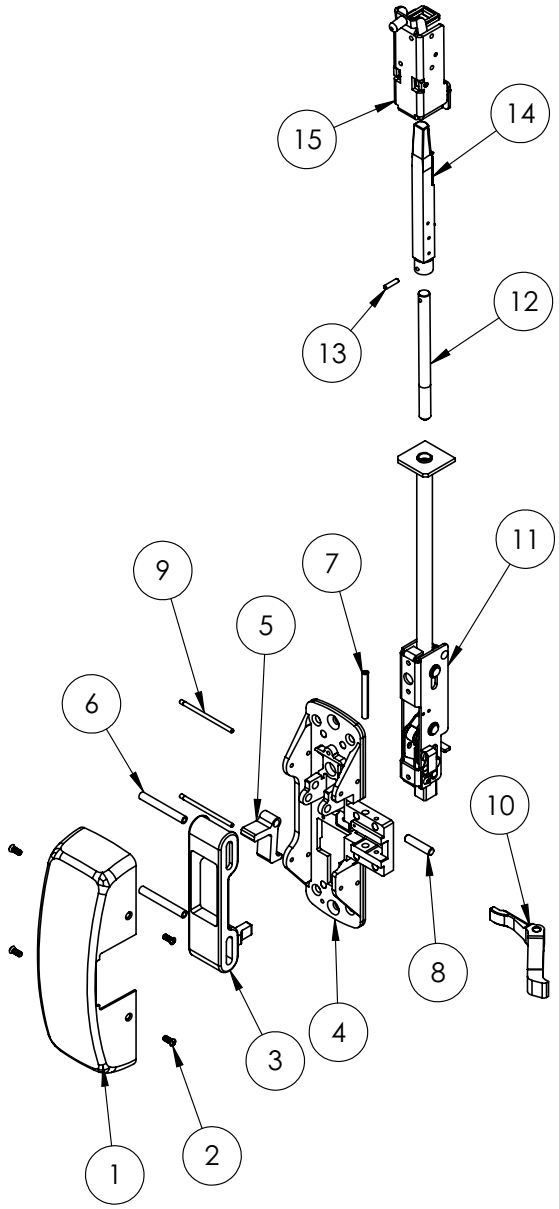
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-NB-MD- 12-59-NB-MD- 12-NB-MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		
11	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12- 53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
		68-5375	Top Case Assembly 1/4" Cladded		Yes
		68-5376	Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-



A8231 12/17

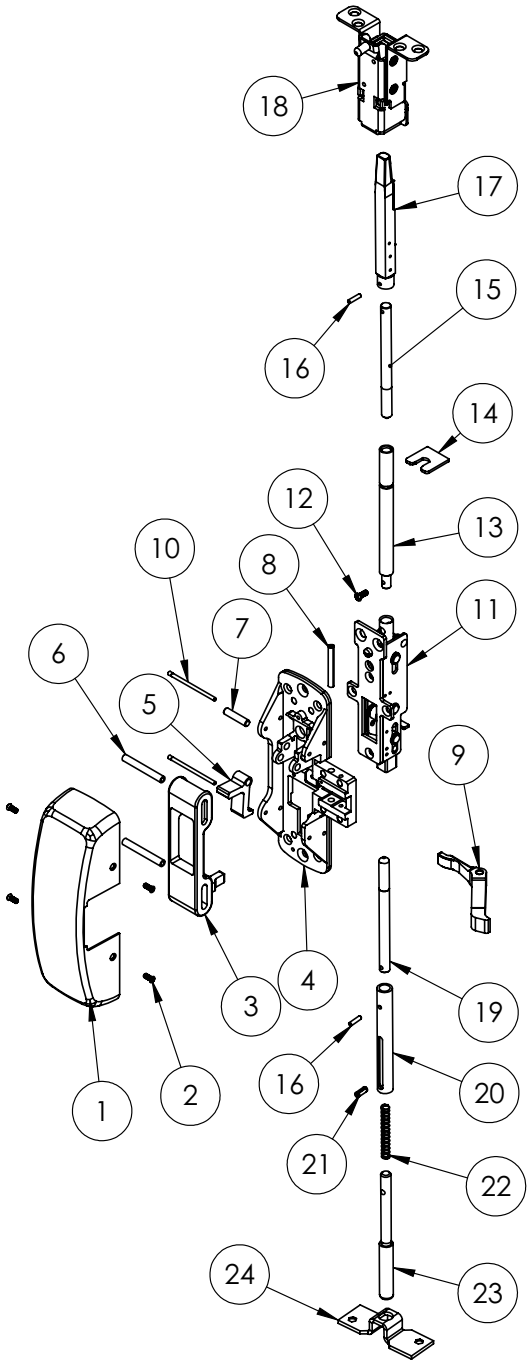
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-WD- 59-WD- WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	Inner Chassis Assembly	1	Yes
	68-3859		53- Inner Chassis Assembly[3]	1	Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	2	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	691B	660B	Bottom Rod[1,2]	1	Yes
20		94-0039	Bolt Sleeve	1	Yes
21		01-4389	Roll Pin	1	Yes
22		97-0454	Spring (Bottom Bolt)	1	Yes
23		94-0038	Bottom Bolt	1	Yes
24	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		652	Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-
4. Only when used w/ Aux Control



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

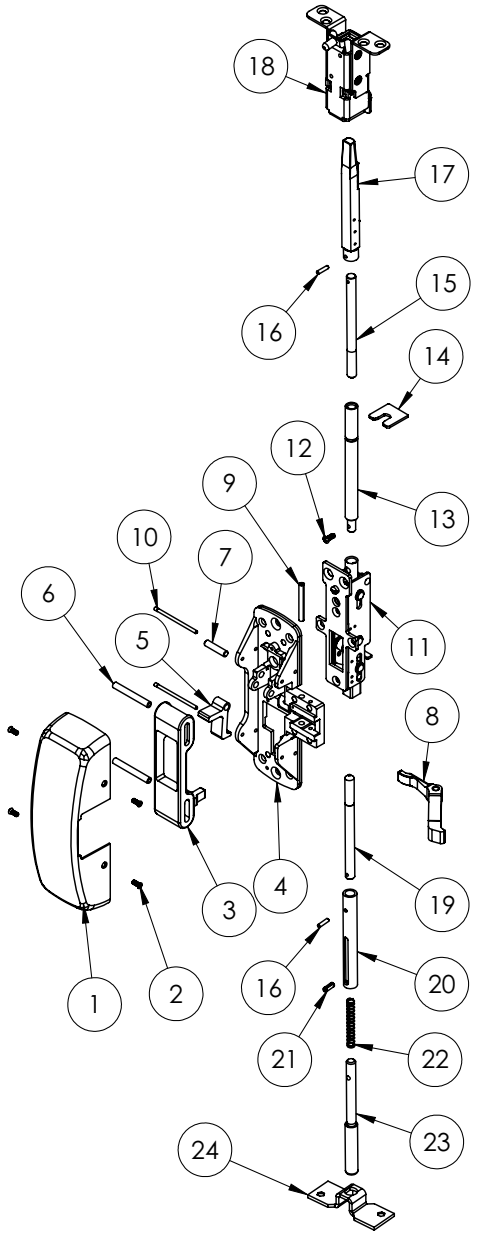
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

12-53-WD- 8606 8610 8613 8615
12-59-WD- 8640 8643 8646 8673
12-WD- 8674

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-WD- 12-59-WD- 12-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
9		01-4512	Spirol Pin	1	Yes
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	12-Inner Chassis Assembly	1	Yes
	68-3859		12-53- Inner Chassis Assembly[3]	1	Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	2	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and BracketAssembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	691B	660B	Bottom Rod[1,2]	1	Yes
20		94-0039	Bolt Sleeve	1	Yes
21		01-4389	Roll Pin	1	Yes
22		97-0454	Spring (Bottom Bolt)	1	Yes
23		94-0038	Bottom Bolt	1	Yes
24	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-
4. Only when used w/ Aux Control

A8231 12/17

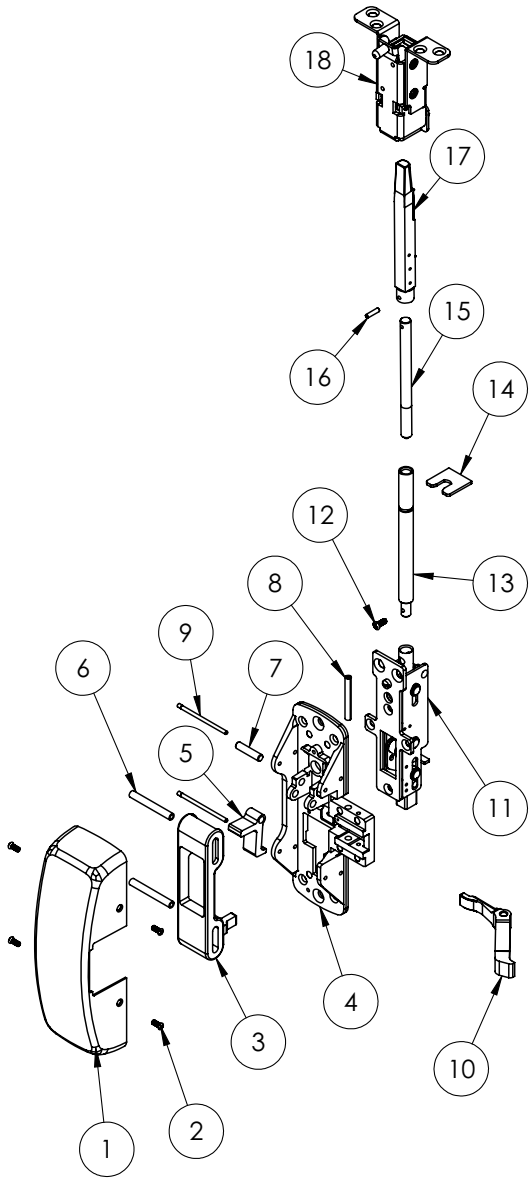
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-WD- 59-NB-WD NB-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
9		68-0012	Roller (Main Slide)	1	Yes
11	68-3580	N/A	Inner Chassis Assembly	1	Yes
	68-3859		53- Inner Chassis Assembly[3]		Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	1	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-
4. Only when used w/ Aux Control



A8231 12/17

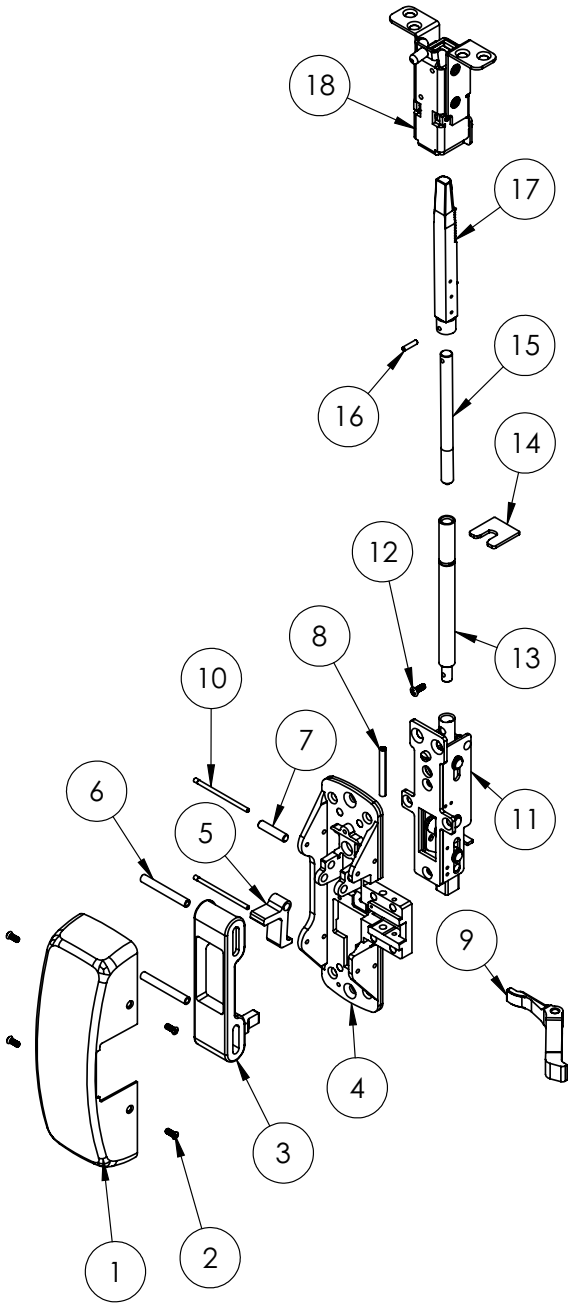
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
12-53-NB-WD- 12-59-NB-WD- 12-NB-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T (4)	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0112	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	12-Inner Chassis Assembly	1	Yes
	68-3859		12-53- Inner Chassis Assembly[3]		Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	1	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-
4. Only when used w/ Aux Control



A8231 12/17

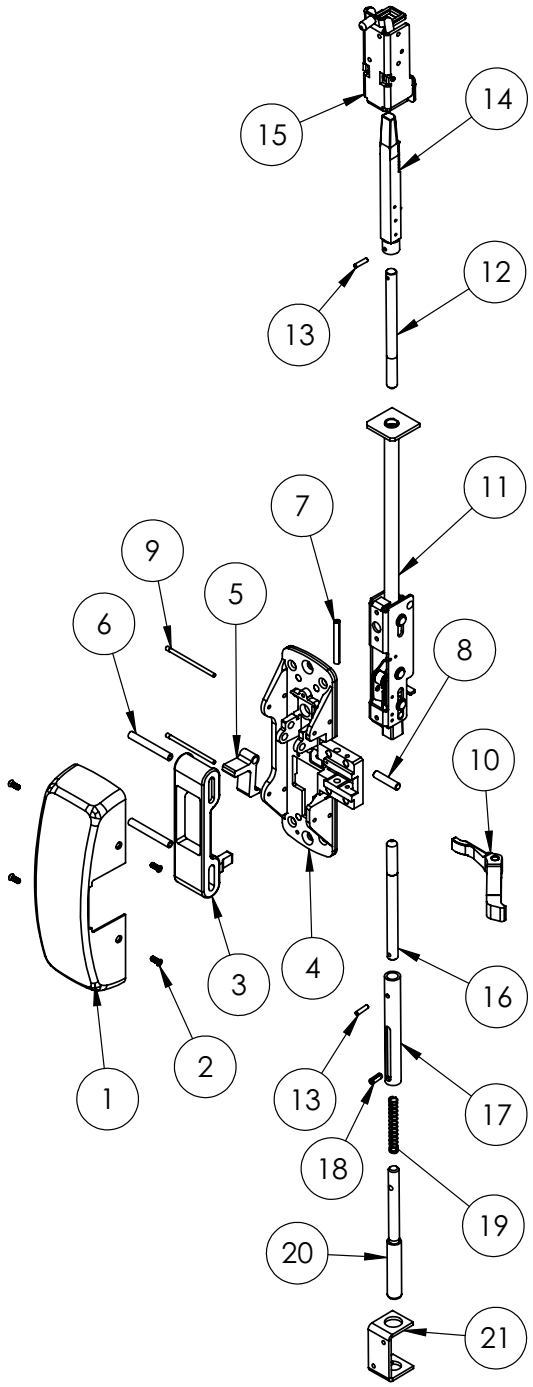
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-AD- 59-AD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0037	Bottom Case	1	Yes
		68-4389	Screw Pack (W)*	1	Yes
		640	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

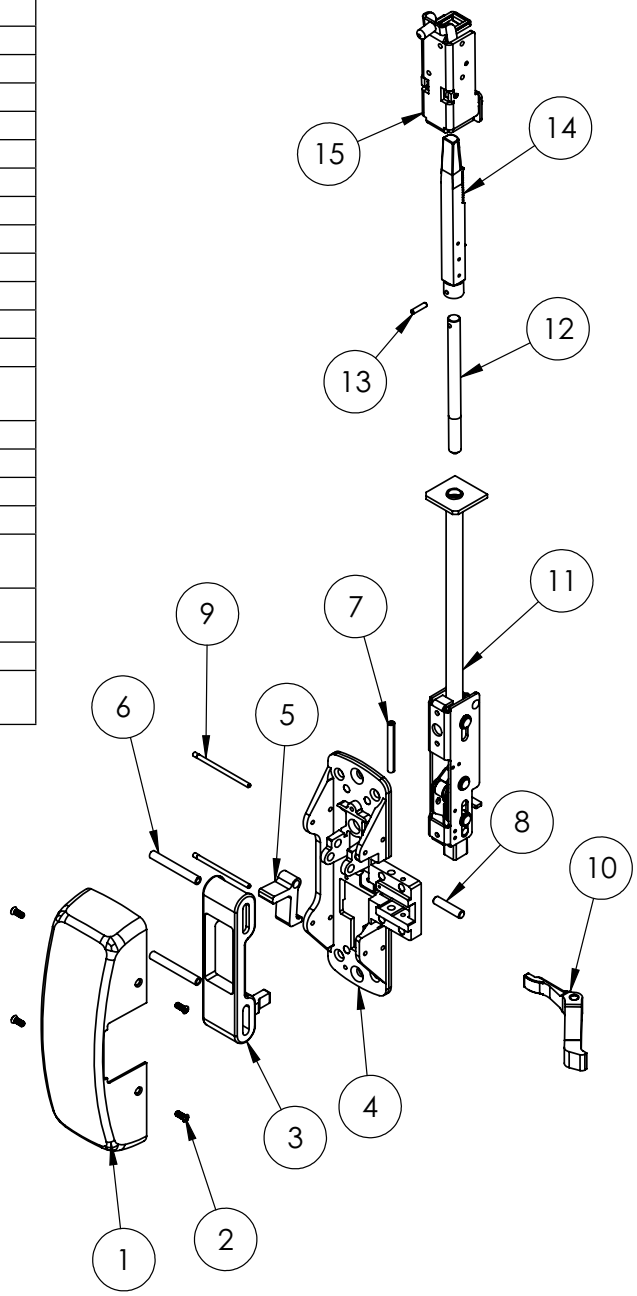
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
53-NB-AD- 59-NB-AD- AD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0241	Lift Arm	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		639	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



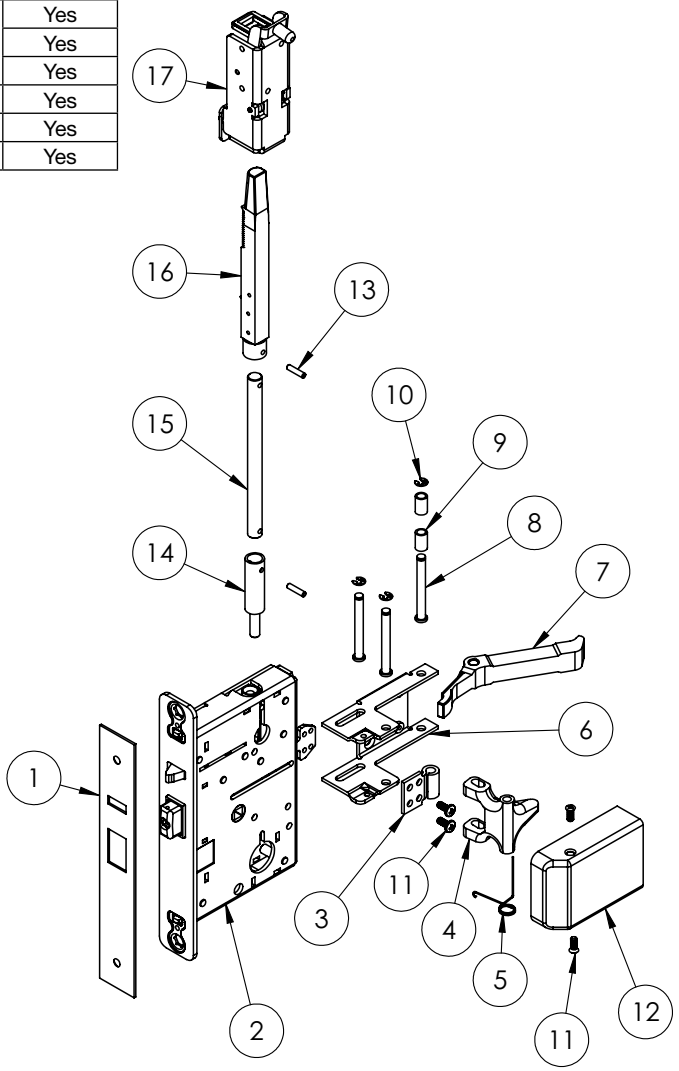
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-1186	Active Outside Front[1]	1	Yes
2	68-4239	N/A	Active Mortise Case	1	Yes
3	68-4264	68-1327	Link Connect (Pull Lever)	1	Yes
4		68-1309	Pull Lever Low Profile	1	Yes
5		68-1332	Torsion Spring (Pull Lever)	1	Yes
6		68-1313	Pivot Pin	3	Yes
7		68-0241	Lift Arm	1	Yes
8		68-1310	Pivot Bracket	1	Yes
9		01-4509	Retaining Ring	3	Yes
10		68-1311	Lift Arm Spacer	2	Yes
11	N/A	68-4373	Screw Pack (LP)	1	Yes
12		68-1317	Chassis Cover (LP)*	1	Yes
13	692L	01-0696	Coiled Pin	2	Yes
14		68-1339	Connecting Tube	1	Yes
15		661L	Top Rod (LP)	1	Yes
16		68-4840	Latch Bolt Assembly	1	Yes
17	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Panel		Yes
	68-5376		Top Case Assembly 1/2" Panel		Yes
	N/A	68-4389	Screw Pack	1	Yes
		650	Strike Pack	1	Yes
		77-0883	A.S.A. Strike (Curved Lip)*[2]	1	Yes

*Specify Finish
1. Only available in 32D finish
2. LS function only



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

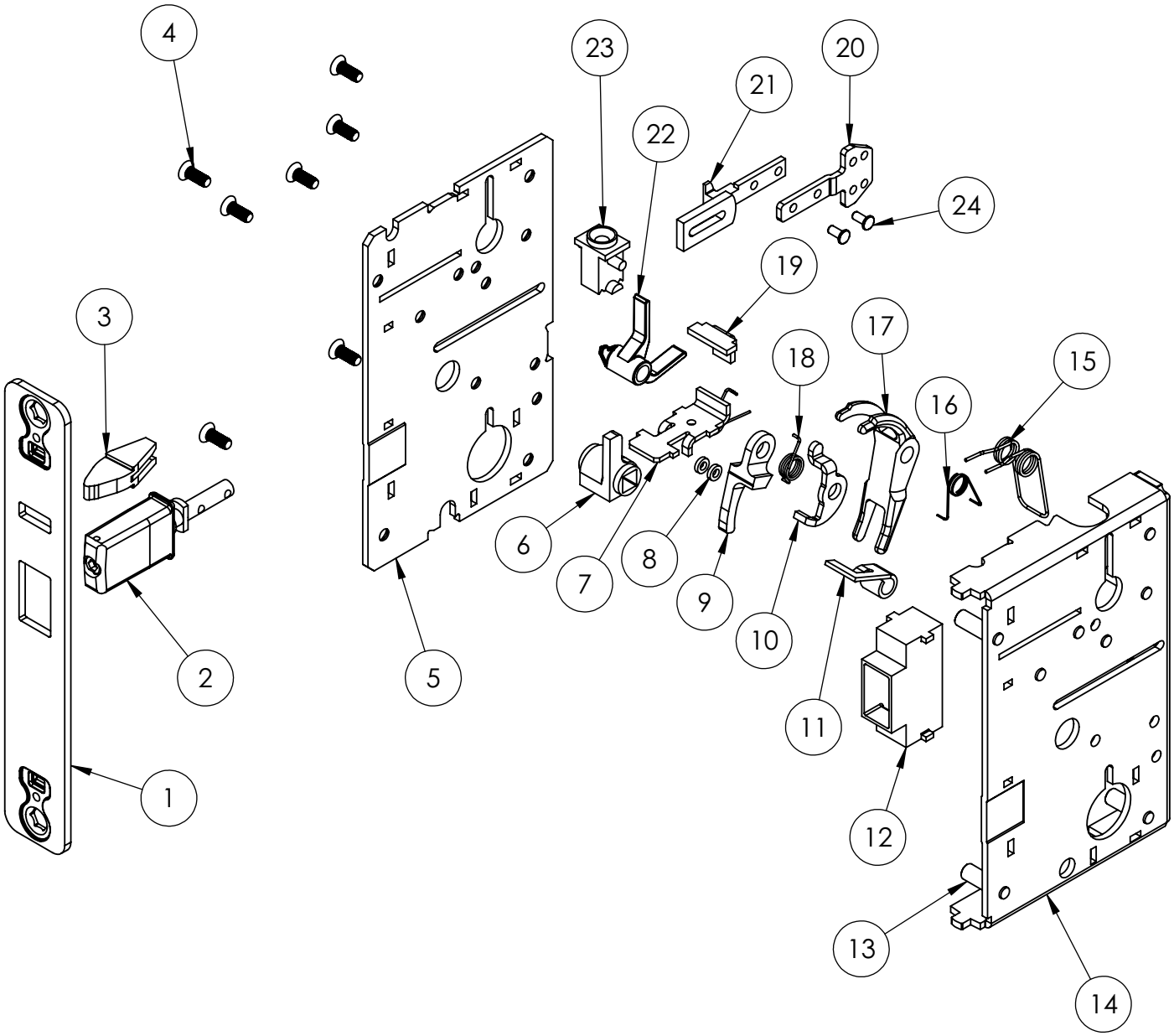
Item	Part No.	Description	Qty	Sellable
1	68-1188	Active Inside Front	1	No
2	68-1167	Active Latchbolt	1	Yes
3	68-1166	Activation Bolt	1	Yes
4	01-4402	#8-32x7/16" Flat PH U/C MS	7	Yes
5	68-1338	Mortise Cap	1	No
6	68-1476	Outside Hub (LP)	1	Yes
7	68-1291	Slide	1	No
8	68-1330	Bushing (LP)	2	Yes
9	68-1168	Active Case Pivot	1	Yes
10	68-1172	Retractor	1	Yes
11	68-1293	Fire Stop	1	Yes
12	68-1220	Active Bolt Guide	1	Yes
13	82-0294	Post (Screw and Case)	8	No
14	68-1337	Mortise Case	1	No
15	68-1253	Spring (Top Mount)	1	Yes
16	68-1265	Spring (Active Lever)	1	Yes
17	68-1333	Active Lever	1	Yes
18	68-1198	Torsion Spring (Retractor)	1	Yes
19	68-1246	Top Pusher Guide	1	Yes
20	68-1328	Link Latchbolt Tail	1	No
21	68-1334	Latchbolt Extension/Slide	1	No
22	68-1292	Upper Guard	1	Yes
23	68-1336	Top Mount	1	Yes
24	01-0424	Rivet	2	No

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

12-LP **8606** **8610** **8613** **8615**
LP **8640** **8643** **8646** **8673**
12-LS **8674**
LS

SARGENT®
ASSA ABLOY



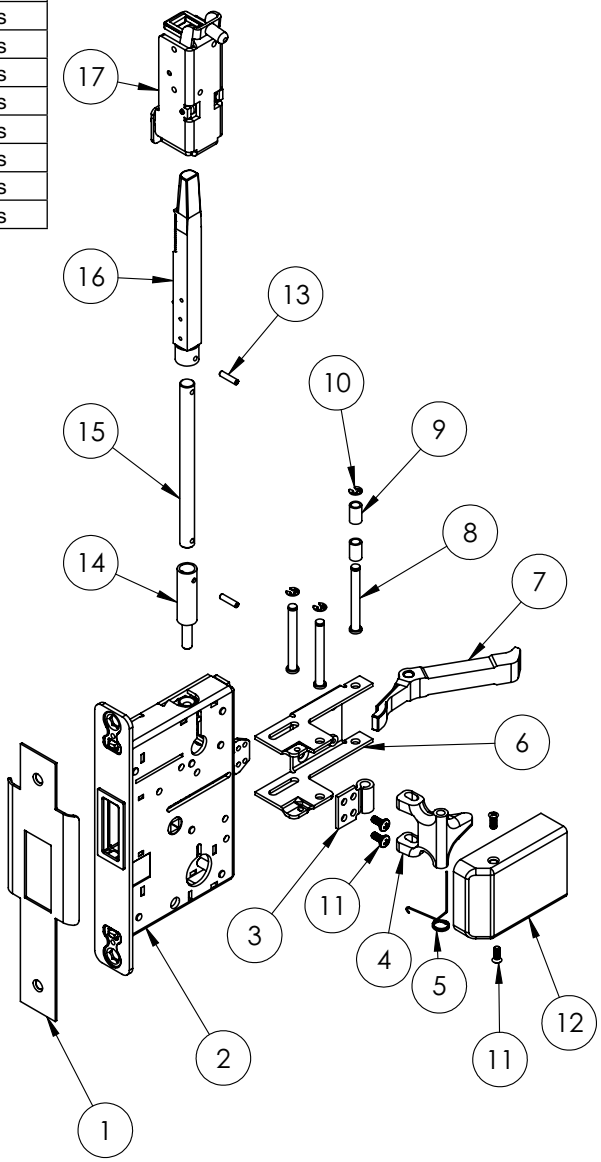
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-1183	Inactive Outside Front[1]	1	Yes
2	68-4238	N/A	Inactive Mortise Case	1	Yes
3	68-4264	68-1327	Link Connect (Pull Lever)	1	Yes
4		68-1309	Pull Lever Low Profile	1	Yes
5		68-1332	Torsion Spring (Pull Lever)	1	Yes
6		68-1313	Pivot Pin	3	Yes
7		68-0241	Lift Arm	1	Yes
8		68-1310	Pivot Bracket	1	Yes
9		01-4509	Retaining Ring	3	Yes
10		68-1311	Lift Arm Spacer	2	Yes
11	N/A	68-1317	Chassis Cover (LP)*	1	Yes
12		68-4373	Screw Pack (LP)	1	Yes
13	692L	01-0696	Coiled Pin	2	Yes
14		68-1339	Connecting Tube	1	Yes
15		661L	Top Rod (LP)	1	Yes
16		68-4840	Latch Bolt Assembly	1	Yes
17	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Panel		Yes
	68-5376		Top Case Assembly 1/2" Panel		Yes
	N/A	68-4389	Screw Pack	1	Yes
		650	Strike Pack	1	Yes

*Specify Finish
1. Only available in 32D finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

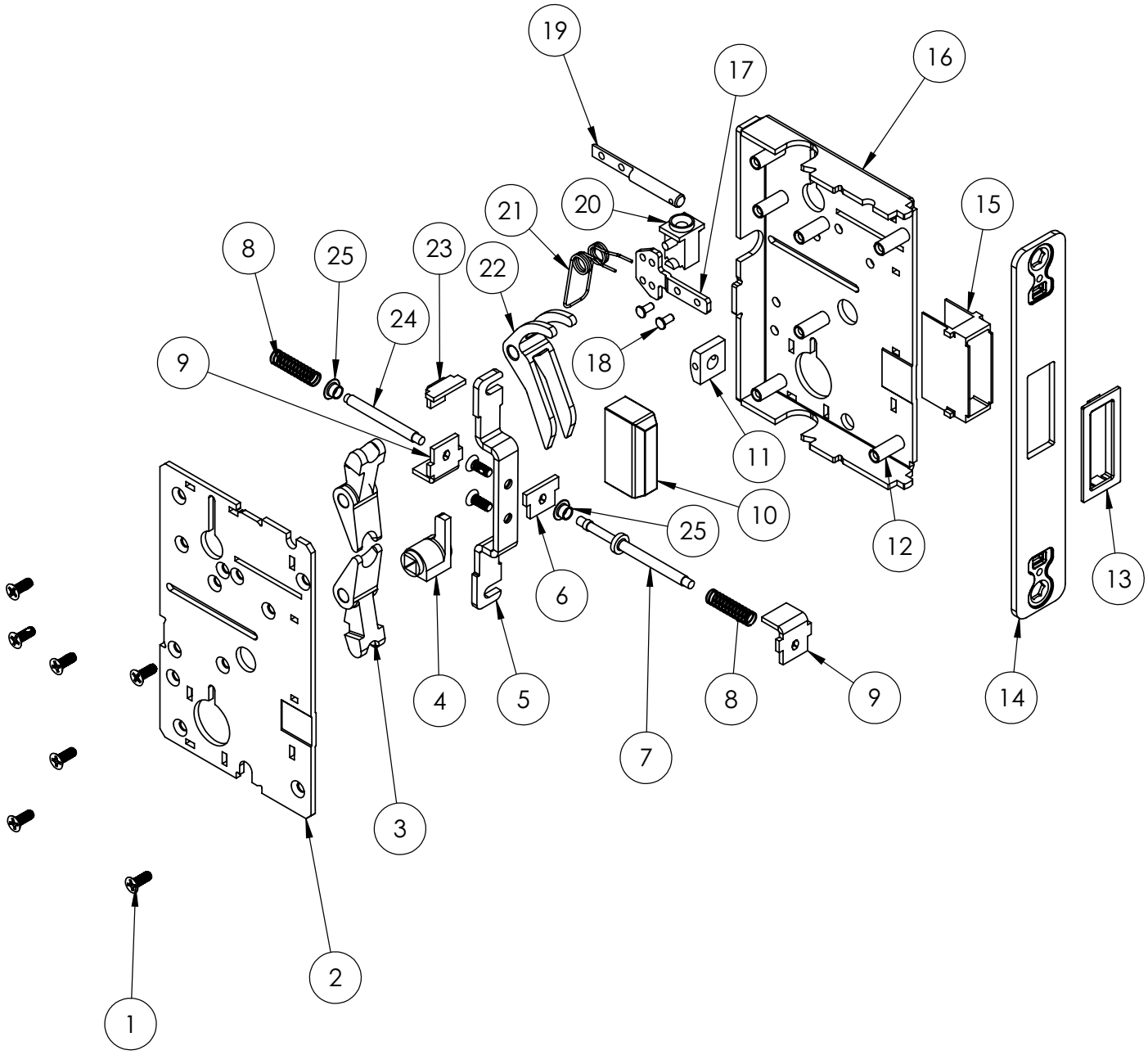
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty	Sellable
1	01-4402	#8-32x7/16" Flat PH U/C MS	9	Yes
2	68-1338	Mortise Cap	1	No
3	68-1164	Pusher Lever	2	Yes
4	68-1476	Outside Hub (LP)	1	Yes
5	68-1174	Pusher Slide	1	Yes
6	68-1176	Pusher Rod Guide	1	No
7	68-1177	Pusher Rod	1	No
8	99-0057	GD Bolt Spring	2	Yes
9	68-1491	Rod Guide Stop	2	No
10	68-1163	Pusher Bolt	1	Yes
11	68-1329	Inactive Latchbolt Actuator	1	No
12	82-0294	Post (Screw and Case)	7	No
13	68-1531	Inactive Bolt Guide	1	Yes
14	68-1187	Inactive Inside Front	1	No
15	68-1222	Inactive Bolt Guide	1	Yes
16	68-1337	Mortise Case	1	No
17	68-1328	Link Latchbolt Tail	1	No
18	01-0424	Rivet	2	No
19	68-1335	Inactive Latchbolt Tail	1	No
20	68-1336	Top Mount	1	Yes
21	68-1253	Spring (Top Mount)	1	Yes
22	68-1405	Inactive Lever	1	Yes
23	68-1246	Top Pusher Guide	1	Yes
24	68-1251	Pusher Rod	1	No
25	99-0072	GD Bolt Eyelet	2	Yes

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



A8231 12/17

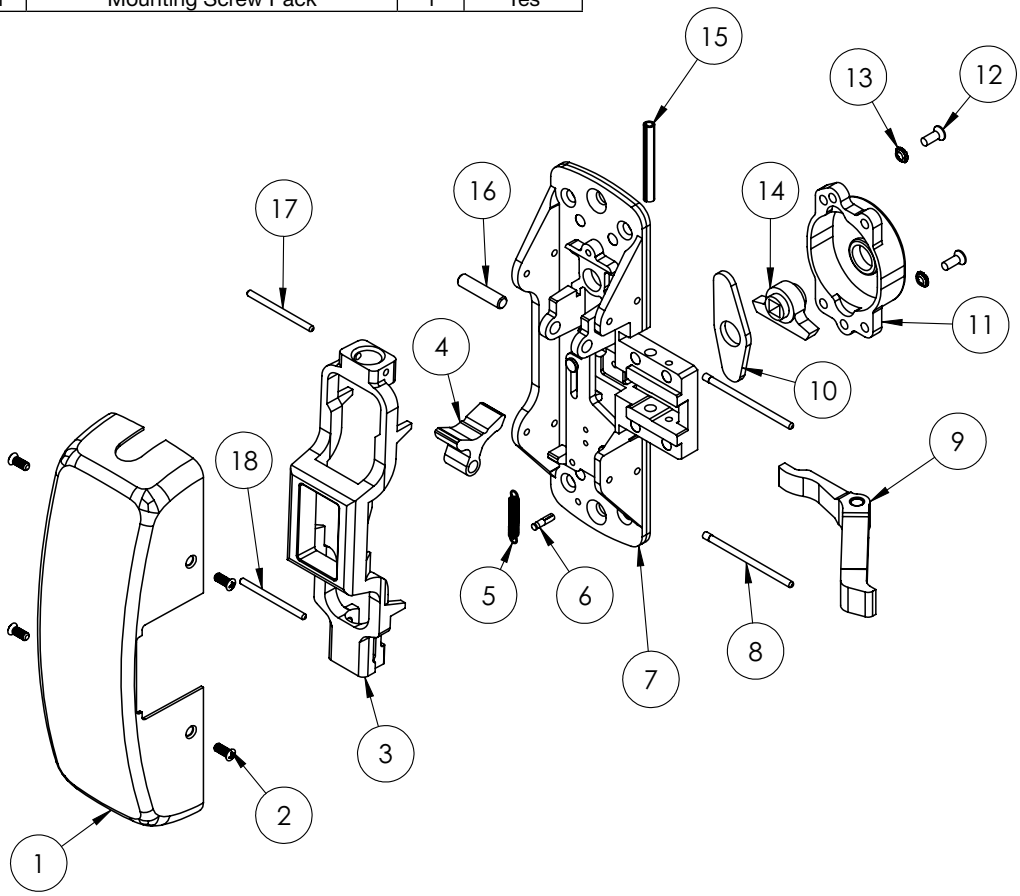
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
06, 13	68-2201 (LHRB)	Chassis Assembly	Yes
	68-2202 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-2201(LHRB) 68-2202(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
8		68-0323	Chassis Pin	2	Yes
9		68-0241	Lift Arm	1	Yes
10		97-0043	Knob Hub Retainer	1	Yes
11		68-0367	Knob Hub Cover	2	Yes
12		01-3384	8-32x7/16 PH FH MS	2	Yes
13		01-0930	Countersunk Lock Washer	2	Yes
14		97-0042	Knob Hub	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-0324	Lift Lever Pivot Pin	1	Yes
17	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

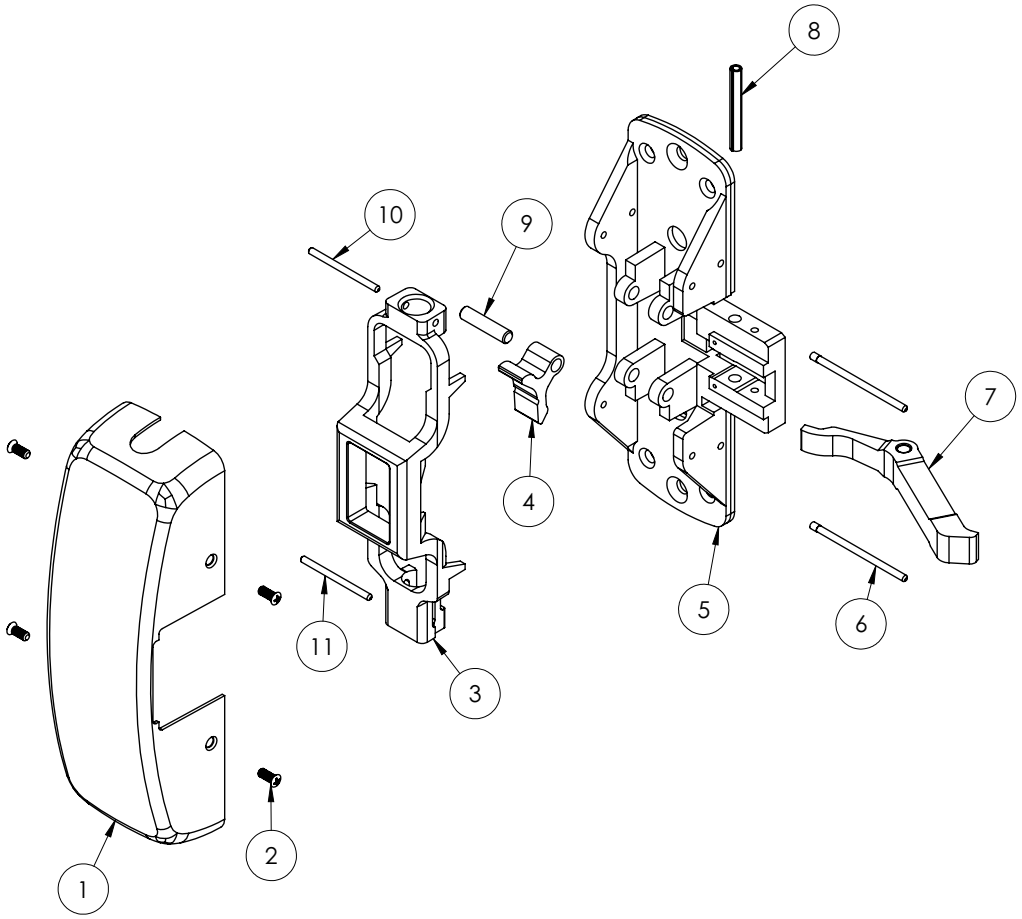
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
10, 40	68-2163 (LHRB)	Chassis Assembly	Yes
	68-2164 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2163(LHRB) 68-2164(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		68-0326	Chassis	1	Yes
6		68-0323	Chassis Pin	2	Yes
7		68-0241	Lift Arm	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0324	Lift Lever Pivot Pin	1	Yes
10	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
11		97-0048	Bottom Rod Adjustment Pin	1	Yes
12		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

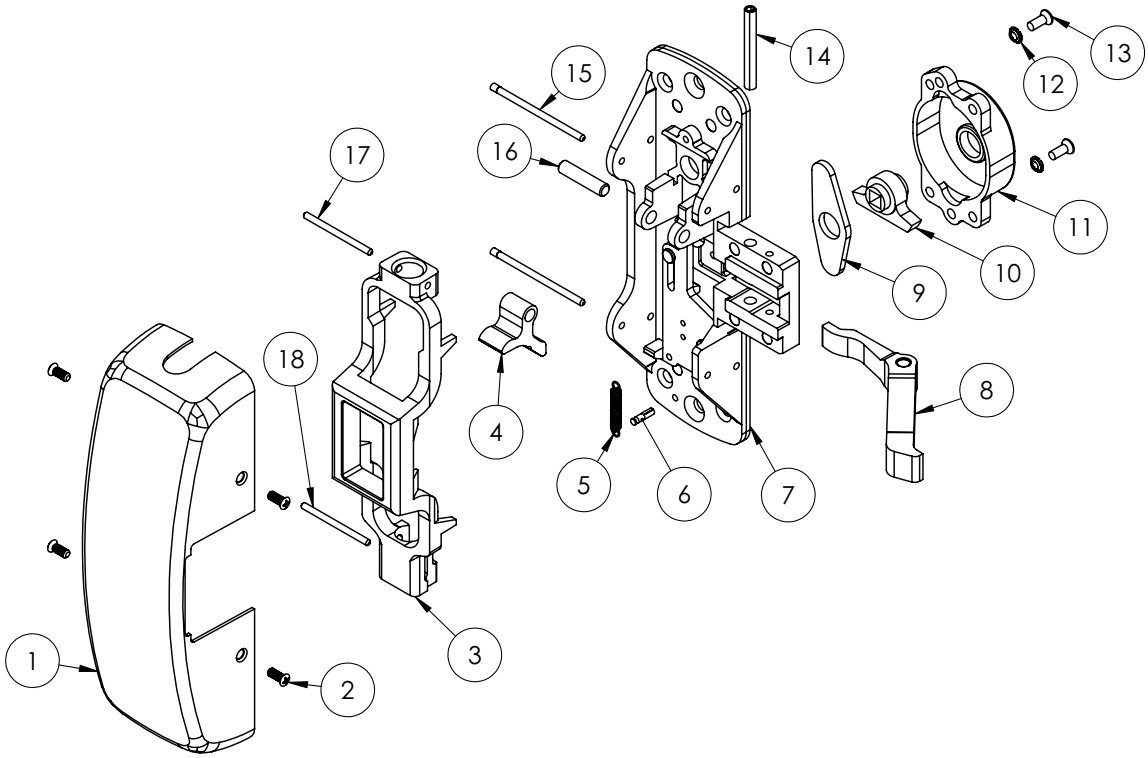
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
15, 43, 46, 73, 74	68-2207 (LHRB)	Chassis Assembly	Yes
	68-2208 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Cover Screw Pack*	1	Yes
3	68-2207(LHRB) 68-2208(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
8		68-1137	Lift Arm	1	Yes
9		97-0043	Knob Hub Retainer	1	Yes
10		97-0042	Knob Hub	1	Yes
11		68-0367	Knob Hub Cover	2	Yes
12		01-0930	Countersunk Lock Washer	2	Yes
13		01-3384	8-32x7/16 PH FH MS	2	Yes
14		01-4512	Spirol Pin	1	Yes
15		68-0323	Chassis Pin	2	Yes
16		68-0324	Lift Lever Pivot Pin	1	Yes
17	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

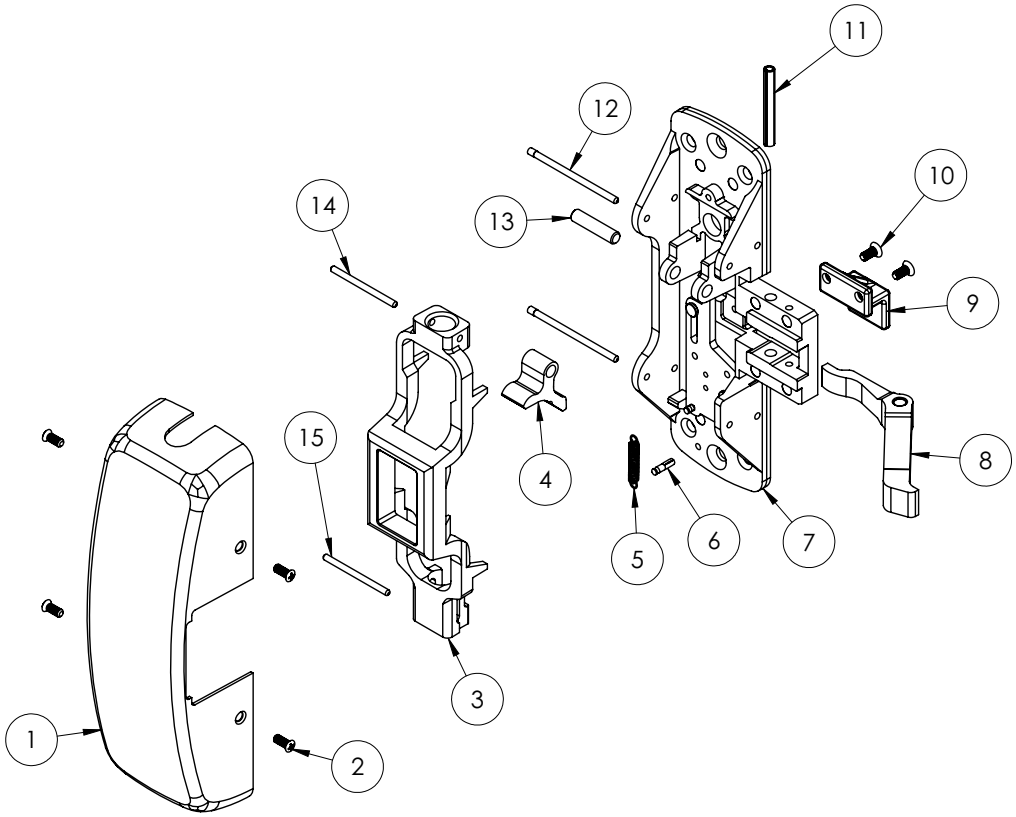
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
28	68-2210 (LHRB)	Chassis Assembly	Yes
	68-2211 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2210(LHRB) 68-2211(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2415	Chassis and Slide Assembly, LHRB	1	No
		68-2416	Chassis and Slide Assembly, RHRB		No
8		68-0241	Lift Arm	1	Yes
9		97-0089	Thumb Piece Lever	1	Yes
10		01-1146	8-32x3/8 PH FH U'CUT Screw	2	Yes
11		01-4512	Spirol Pin	1	Yes
12		68-0323	Chassis Pin	2	Yes
13		68-0324	Lift Lever Pivot Pin	1	Yes
14	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
15		97-0048	Bottom Rod Adjustment Pin	1	Yes
16		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

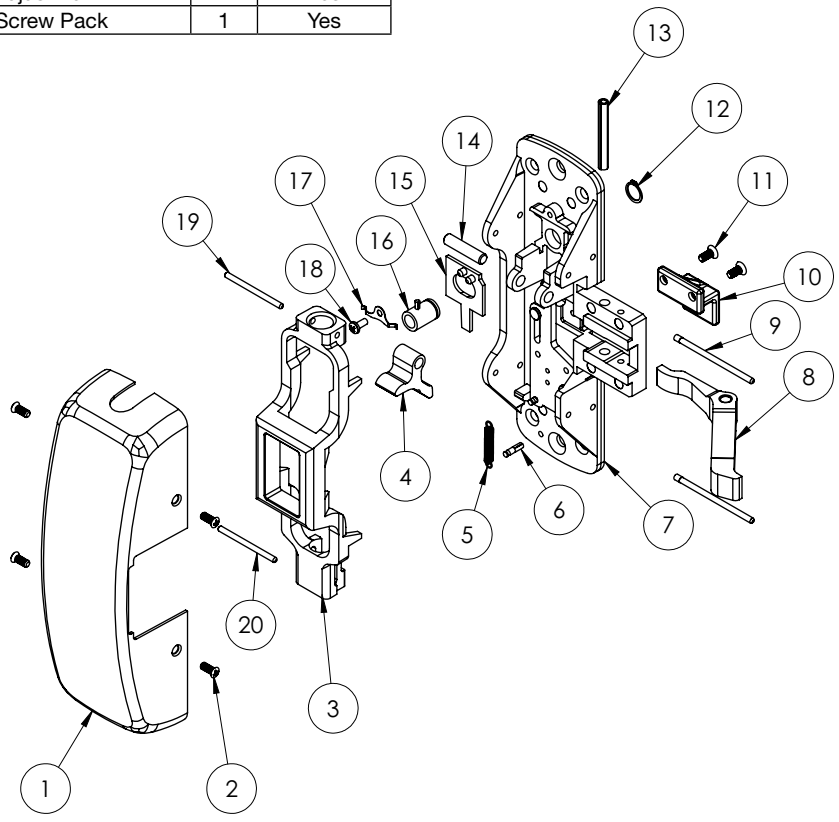
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
62, 63	68-2204 (LHRB)	Chassis Assembly	Yes
	68-2205 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2204(LHRB) 68-2205(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2415	Chassis and Slide Assembly, LHRB	1	No
		68-2416	Chassis and Slide Assembly, RHRB		No
8		68-0241	Lift Arm	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		97-0089	Thumb Piece Lever	1	Yes
11		01-1146	8-32x3/8 PH FH U'CUT Screw	2	Yes
12		01-0005	Retaining Ring	1	Yes
13		01-4512	Spirol Pin	1	Yes
14		68-0324	Lift Lever Pivot Pin	1	Yes
15		68-2198	Locking Slide Assembly, LHRB	1	Yes
		68-2199	Locking Slide Assembly, RHRB		Yes
16		97-2048	Cylinder Hub and Pin Assembly	1	Yes
17		68-0368	Locking Slide Spring, LHRB	1	Yes
		97-0006	Locking Slide Spring, RHRB		Yes
18		01-1190	6-32x5/16 PH PNHD Self Tap	1	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

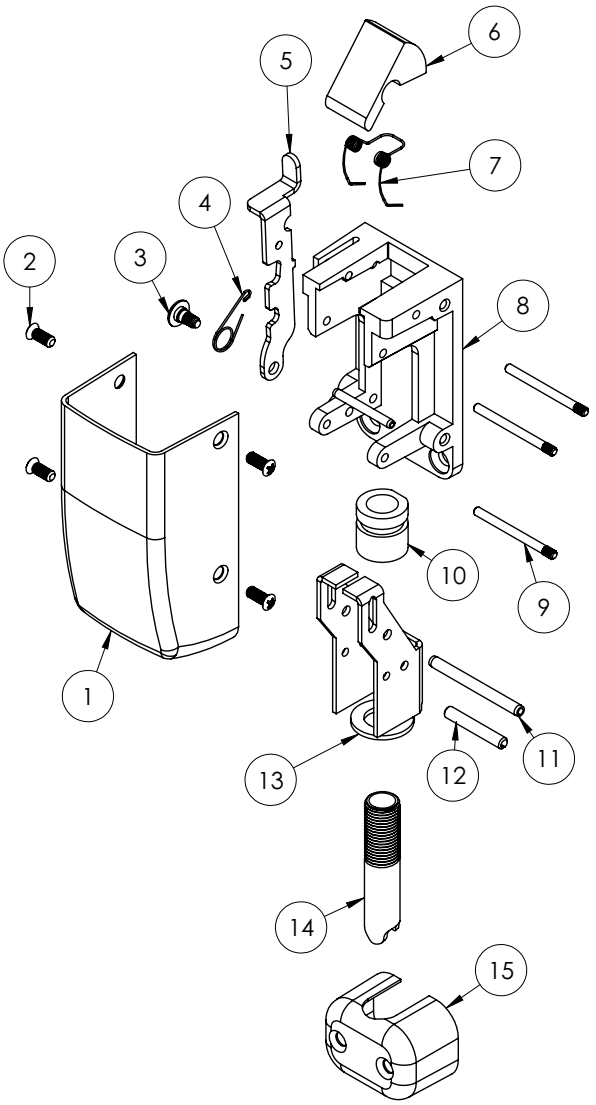
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	97-2434 Manufactured Before 11/11/2002	Top Case Assembly	Yes
	68-4557 Manufactured After 11/11/2002		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2434	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		97-0296	Latch Bolt	1	Yes
7		97-0300	L.B. Spring	1	Yes
8		97-0299	Chassis	1	Yes
9		97-0294	Pivot Pin	3	Yes
11		01-0461	Spirol Pin	1	Yes
12		01-0002	Roll Pin	1	Yes
3	68-4557	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		97-0296	Latch Bolt	1	Yes
7		97-0300	L.B. Spring	1	Yes
8		97-0299	Chassis	1	Yes
9		97-0294	Pivot Pin	1	Yes
10		68-1455	Top Rod Adjuster	1	Yes
11		01-0461	Spirol Pin	1	Yes
12		01-0002	Roll Pin	1	Yes
13		97-0298	Top Slide	1	Yes
14	N/A	670T	Top Rod	1	Yes
15		97-0020	Rod Guide*	1	Yes
16		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

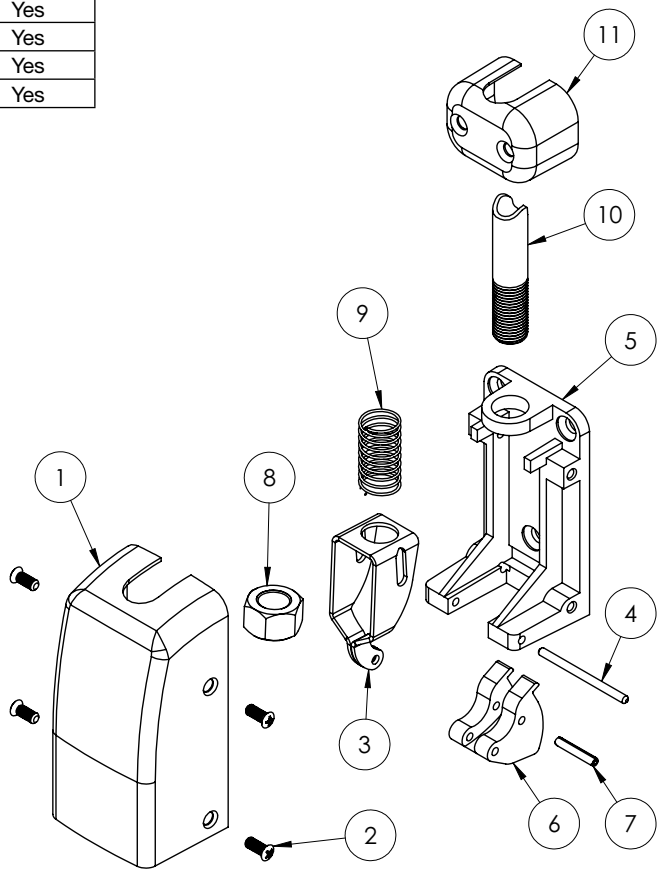
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2038 (Manufactured Before 11/11/2002)	Bottom Case Assembly	Yes
	68-4549 (Manufactured After 11/11/2002)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Bottom Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2038	97-0035	Retractor	1	Yes
4		97-0084	Adjustment Pin, Bottom Rod	1	Yes
5		97-0025	Bottom Chassis	1	Yes
6		97-0053	Bottom Latch Bolt	1	Yes
7		01-0697	Spirol Pin	1	Yes
3	68-4549	97-0035	Retractor	1	Yes
4		97-0084	Adjustment Pin, Bottom Rod	1	Yes
5		97-0025	Bottom Chassis	1	Yes
6		97-0053	Bottom Latch Bolt	1	Yes
7		01-0697	Spirol Pin	1	Yes
8		97-0572	Rod Adjustment Nut	1	Yes
9	N/A	97-0101	Spring, Compression	1	Yes
10		670B	Bottom Rod	1	Yes
11		97-0020	Rod Guide*	1	Yes
12		624	Bottom Strike Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

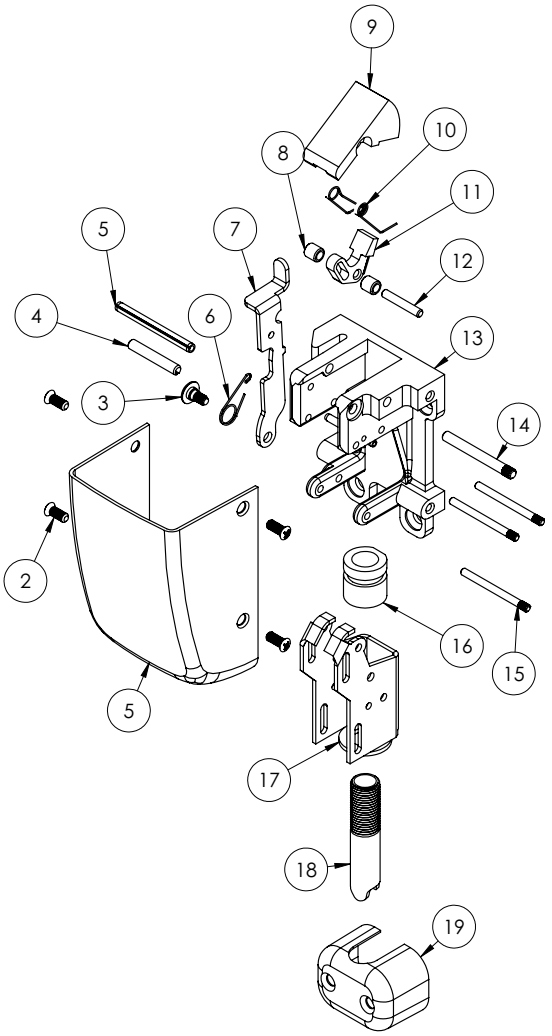
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	97-2693 Manufactured Before 11/11/2002	Top Case Assembly	Yes
	68-4559 Manufactured After 11/11/2002		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-4559	97-0065	Latch Release Lever Pin	1	Yes
4		01-0002	Roll Pin	1	Yes
5		01-0461	Spirol Pin	1	Yes
6		97-0579	Spring, Torsion	1	Yes
7		97-0399	Latch Retracting Lever	1	Yes
8		97-0391	Sleeve	2	Yes
9		97-0398	Latch Bolt	1	Yes
10		97-0400	Top Case Spring	1	Yes
11		97-0405	Guard Lever	1	Yes
12		97-0393	Pivot Pin	1	Yes
13		97-0402	Top Chassis	1	Yes
14		97-0394	Latch Bolt Pivot Pin	1	Yes
15		97-0294	Pivot Pin	3	Yes
16		68-1455	Top Rod Adjuster	1	Yes
17		97-0397	Slide	1	Yes
3	97-2963	97-0065	Latch Release Lever Pin	1	Yes
5		01-0461	Spirol Pin	1	Yes
6		97-0579	Spring, Torsion	1	Yes
7		97-0399	Latch Retracting Lever	1	Yes
8		97-0391	Sleeve	2	No
9		97-0398	Latch Bolt	1	Yes
10		97-0400	Top Case Spring	1	No
11		97-0405	Guard Lever	1	No
12		97-0393	Pivot Pin	1	No
13		97-0402	Top Chassis	1	Yes
14		97-0394	Latch Bolt Pivot Pin	1	Yes
15		97-0294	Pivot Pin	3	Yes
17		97-0397	Slide	1	Yes
18	N/A	670T	Top Rod	1	Yes
19		97-0020	Rod Guide*	1	Yes
20		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

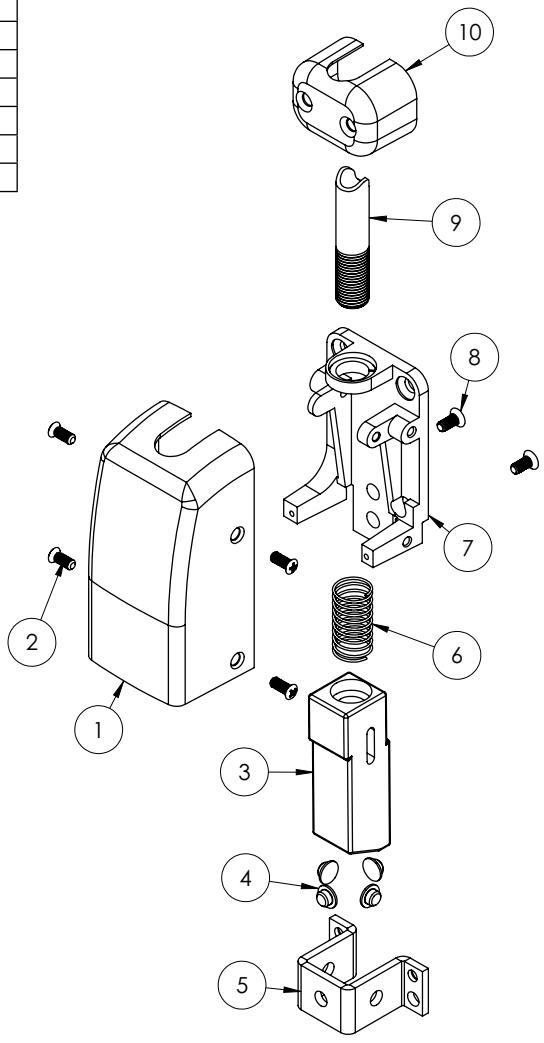
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2002	Bottom Case Assembly Manufactured Before 11/11/2002	Yes
	68-4558	Bottom Case Assembly Manufactured After 11/11/2002	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Bottom Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2002	97-0076	Bottom Bolt	1	Yes
4		97-0305	Nylon Insert	4	Yes
5		97-0270	Reinforcement	1	Yes
6		97-0101	Spring, Compression	1	Yes
7		97-0080	Chassis	1	Yes
8		01-4404	CR-FH #6 Head 8-32 Screw	2	Yes
3	68-4558	68-1454	Bottom Bolt	1	Yes
4		97-0305	Nylon Insert	4	Yes
5		97-0270	Reinforcement	1	Yes
6		97-0101	Spring, Compression	1	Yes
7		97-0080	Chassis	1	Yes
8		01-4404	CR-FH #6 Head 8-32 Screw	2	Yes
9	N/A	670B	Bottom Rod	1	Yes
10		97-0020	Rod Guide*	1	Yes
11		655	Flat Strike Pack (STD, HC)	1	Yes
		653	Bottom Strike Pack (FM)	1	Yes

*Specify Finish



A8231 12/17

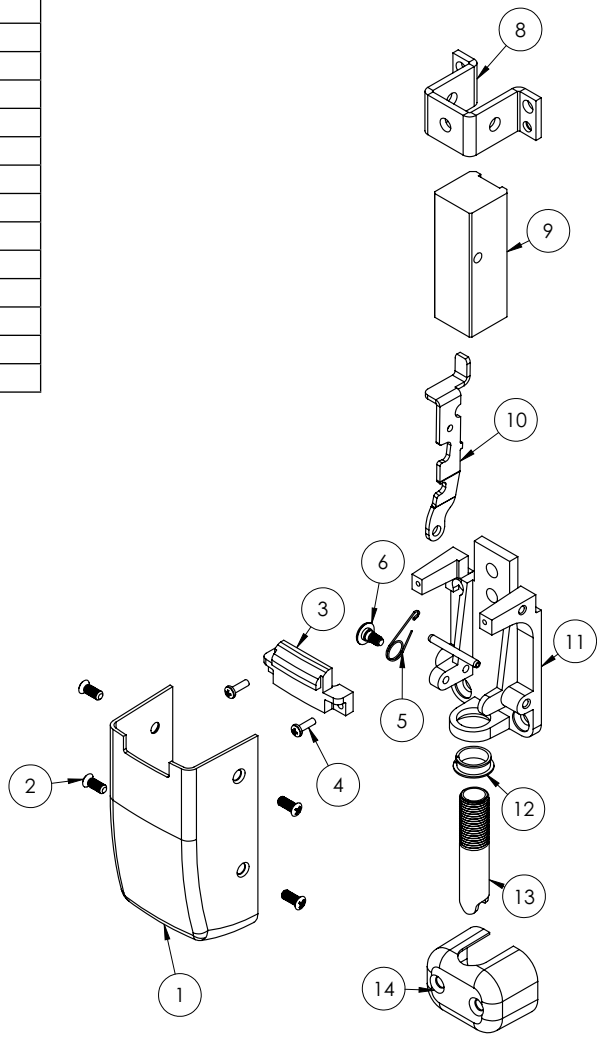
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2003	Top Case Assembly Manufactured Before 11/11/2002	Yes
	68-4561	Top Case Assembly Manufactured After 11/11/2002	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0084	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2003	97-0079	Top Case Filler	1	Yes
4		01-1490	#4-40 x 3/8 PH Pan MS	2	Yes
5		97-0579	Spring, Torsion	1	Yes
6		97-0065	Pin, Latch Release Lever	1	Yes
7		01-0695	Spirol Pin	1	Yes
8		97-0270	Top Reinforcement	1	Yes
9		97-2046	Top Slide Assembly	1	Yes
10		68-1155	Latch Release Lever	1	Yes
11		97-0080	Chassis	1	Yes
12		01-0476	Snap-In Nyliner	1	Yes
3	68-4561	97-0079	Top Case Filler	1	Yes
4		01-1490	#4-40 x 3/8 PH Pan MS	2	Yes
5		97-0579	Spring, Torsion	1	Yes
6		97-0065	Pin, Latch Release Lever	1	Yes
7		01-0695	Spirol Pin	1	Yes
8		97-0761	Top Reinforcement	1	Yes
9		68-4560	Top Slide Assembly	1	Yes
10		68-1665	Latch Release Lever	1	Yes
11		97-0080	Chassis	1	Yes
12		01-0476	Snap-In Nyliner	1	Yes
13	N/A	670T	Top Rod	1	Yes
14		97-0020	Rod Guide*	1	Yes
15		659	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

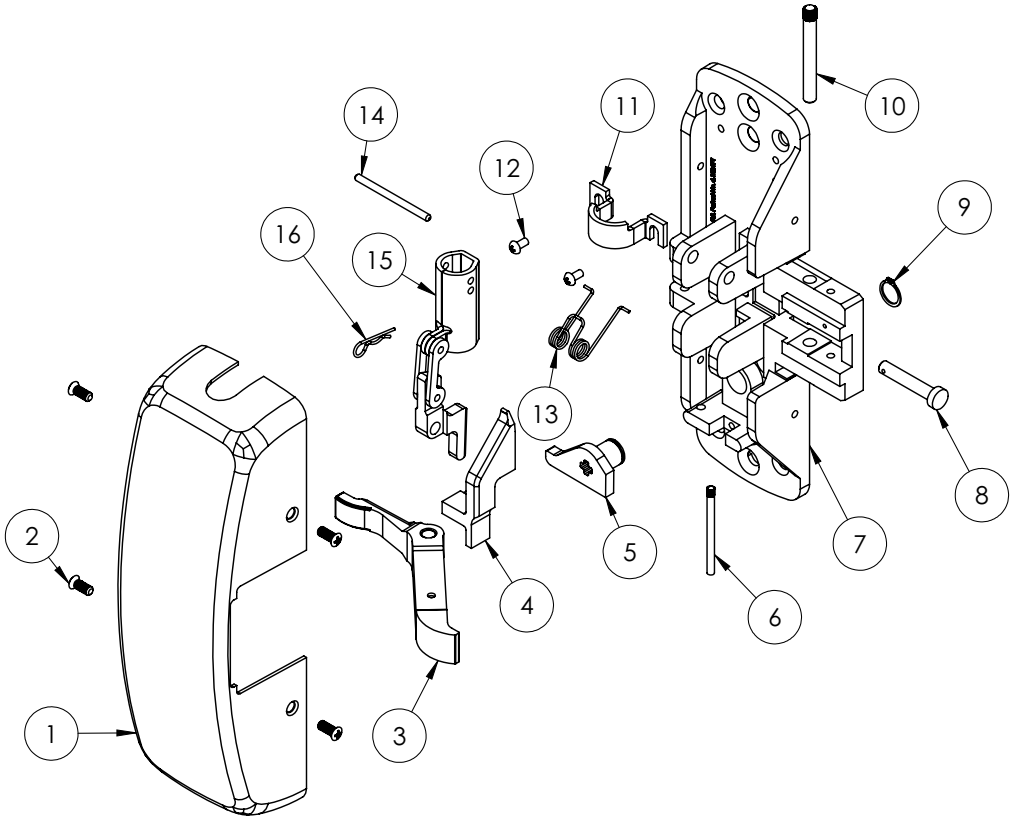
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	68-4568 (LHRB)	Chassis Assembly	Yes
	68-4569 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-4568(LHRB) 68-4569(RHRB)	68-1137	Lift Arm	1	Yes
4		68-1170	Outside Actuator, LH	1	Yes
		68-1171	Outside Actuator, RH		Yes
5		68-1208	ET Cam, LH	1	Yes
		68-1209	ET Cam, RH		Yes
6		68-1184	Guide Pin	1	Yes
7		68-1205	Chassis, LH	1	Yes
		68-1206	Chassis, RH		Yes
8		68-1191	Link Pin	1	Yes
9		01-0005	Retaining Ring	1	Yes
10		68-0239	Pivot Pin	1	Yes
11		68-1180	Tube Support	1	Yes
12		01-3595	Machine Screw	2	Yes
13		68-1193	Spring, Upper Link	1	Yes
14		97-0048	Rod Adjustment Pin	1	Yes
15		68-4270	Upper Link Assembly, LHRB	1	Yes
		68-4271	Upper Link Assembly, RHRB		Yes
16		68-1210	Hair Pin	1	Yes
17	N/A	68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

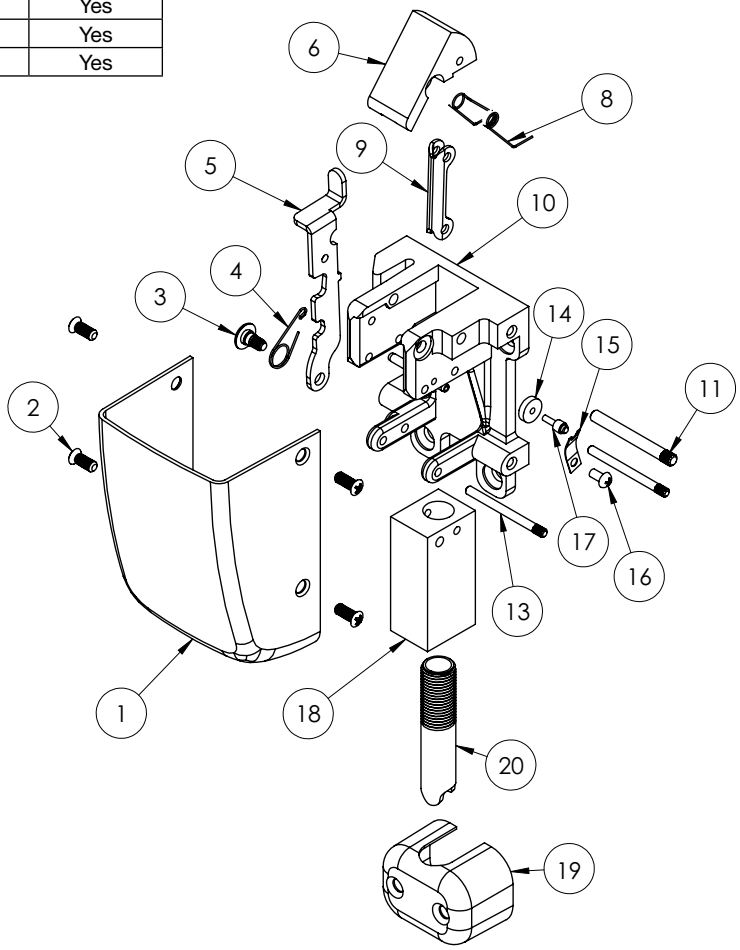
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	68-3933	Top Case Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0392	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-3933	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		68-1153	Top Case Latch Bolt	1	Yes
7		01-0697	Spirol Pin	2	Yes
8		97-0400	Top Case Spring	1	Yes
9		68-1460	Link, Pivot	1	Yes
10		97-0402	Top Chassis	1	Yes
11		97-0394	Pivot Pin, Latch Bolt	1	Yes
12		01-0461	Spirol Pin	1	Yes
13		97-0294	Pivot Pin	2	Yes
14		68-0991	Fusible Link	1	No
15		68-0419	Guide Spring	1	No
16		01-3563	#5-40 x 1/4 PH RD HD MS	1	No
17		68-0420	Pin, Fire Stop	1	No
18		68-1458	Top Rod Link	1	Yes
19	N/A	97-0020	Rod Guide*	1	Yes
20		670T	Top Rod	1	Yes
21		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

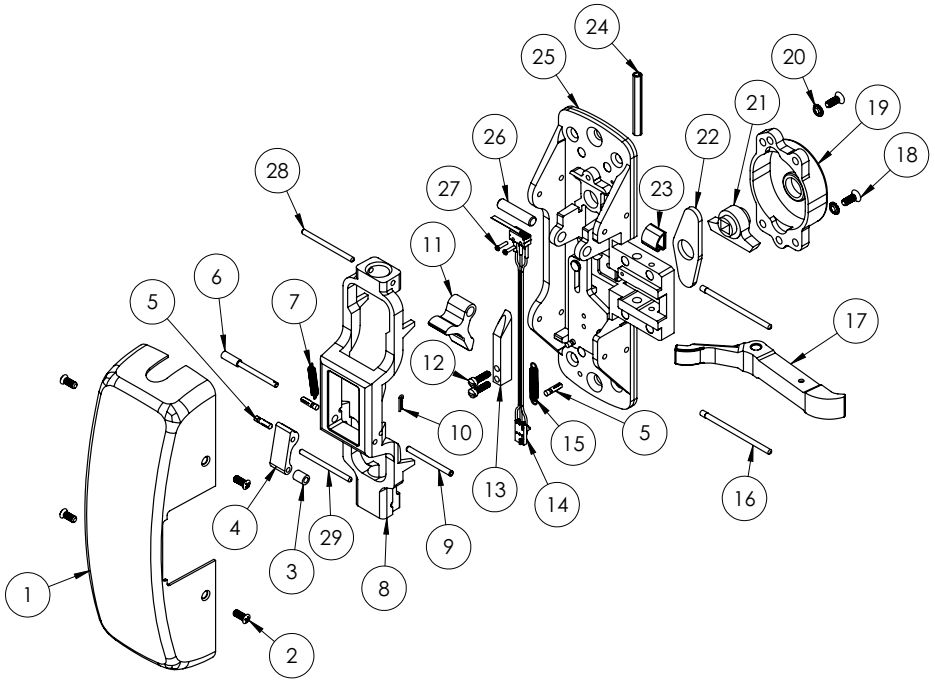
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
06, 13	68-3714 (LHRB)	Chassis Assembly	Yes
	68-3715 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3714(LHRB) 68-3715(RHRB)	68-1768	Spacer	1	No
4		68-1087	Locking Lever	1	No
5		01-0749	Groove Pin	3	No
6		68-1128	Slide Pivot Pin	1	No
7		68-1123	Lock Lever Spring	1	No
8		68-1671	Main Slide	1	No
9		68-1127	Roll Pin	1	No
10		98-0238	Guard Bracket Hairpin	1	Yes
11		68-1090	Lift Lever	1	Yes
12		01-4396	59-80 Machine Screw	2	No
13		68-1092	Lift Block	1	No
14		52-2217	Switch Assembly	1	Yes
15		97-0050	Knob Return Spring	1	Yes
16		68-0323	Chassis Pin	2	Yes
17		68-1137	Lift Arm	1	Yes
18		01-3384	8-32x7/16 PH FH MS	2	Yes
19		68-0367	Knob Hub Cover	1	Yes
20		01-0930	CS Lock Washer	2	Yes
21		97-0042	Knob Hub	1	Yes
22		97-0043	Knob Hub Retainer	1	Yes
23		01-0150	Wire Clip	1	Yes
24		01-4512	Spirol Pin	1	Yes
25		68-1105	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-1106	Chassis w/ Locking Slide Assembly, RHRB		No
26		68-0324	Lift Lever Pivot Pin	1	Yes
27		01-4381	Machine Screw	2	No
28	N/A	97-0049	Top Rod Adjustable Pin	1	Yes
29		97-0048	Bottom Rod Adjustable Pin	1	Yes
30		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

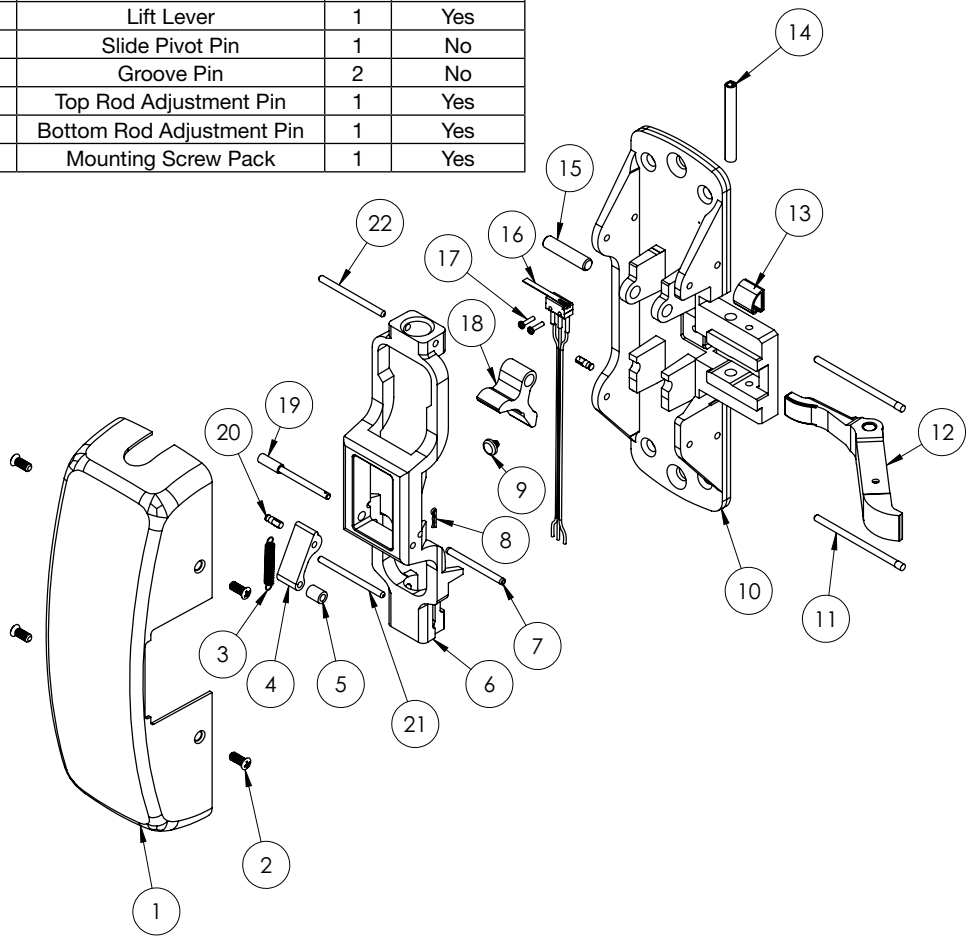
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
10, 40	68-3823 (LHRB)	Chassis Assembly	Yes
	68-3824 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3823(LHRB) 68-3824(RHRB)	68-1123	Spring, Locking Lever	1	No
4		68-1087	Locking Lever	1	No
5		68-1768	Spacer	1	No
6		68-1671	Main Slide	1	No
7		68-1127	Roll Pin	1	No
8		98-0238	Guard Bracket Hairpin	1	Yes
9		68-1294	Stop Pin	1	Yes
10		68-1113	Chassis, LHRB	1	No
		68-1114	Chassis, RHRB		No
11		68-0323	Chassis Pin	2	Yes
12		68-1137	Lift Arm	1	Yes
13		01-0150	Wire Clip	1	Yes
14		01-4512	Spirol Pin	1	Yes
15		68-0324	Lift Lever Pivot Pin	1	Yes
16		52-2217	Switch Assembly	1	Yes
17		01-4381	Machine Screw	2	No
18		68-1090	Lift Lever	1	Yes
19		68-1128	Slide Pivot Pin	1	No
20		01-0749	Groove Pin	2	No
21	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
22		97-0048	Bottom Rod Adjustment Pin	1	Yes
23		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

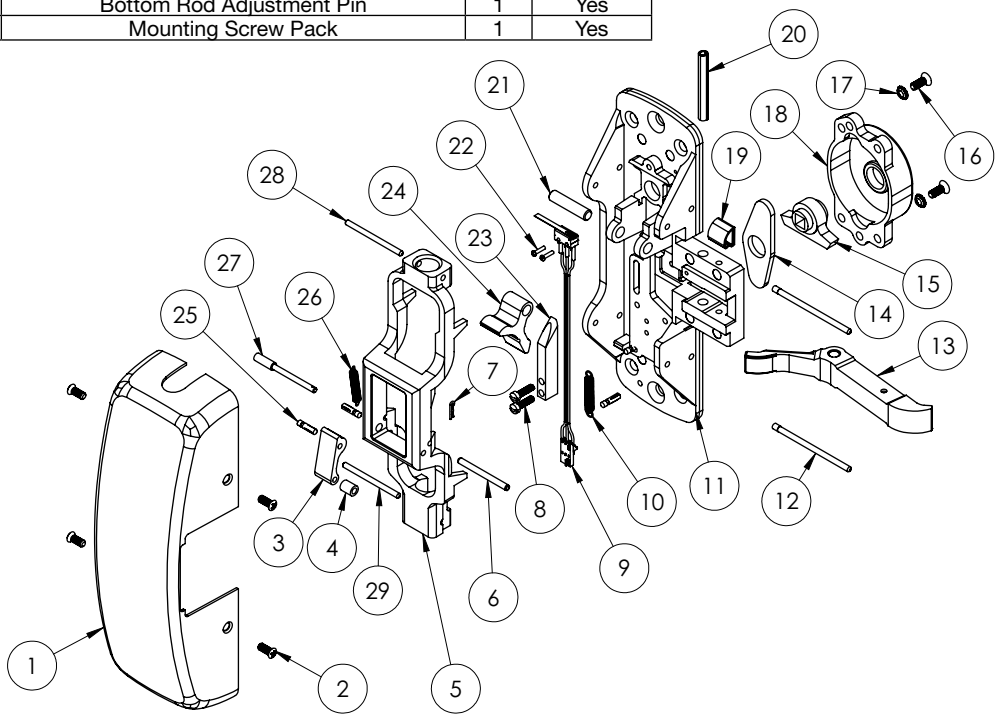
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
15, 43, 46, 73, 74	68-3717 (LHRB)	Chassis Assembly	Yes
	68-3718 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3717(LHRB) 68-3718(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	No
6		68-1127	Roll Pin	1	Yes
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	Yes
9		52-2217	Switch Assembly	1	Yes
10		97-0050	Knob Return Spring	1	Yes
11		68-2413	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis w/ Locking Slide Assembly, RHRB		No
12		68-0323	Chassis Pin	2	Yes
13		68-1137	Lift Arm	1	Yes
14		97-0043	Knob Hub Retainer	1	Yes
15		97-0042	Knob Hub	1	Yes
16		01-3384	8-32x7/16 PH FH MS	2	Yes
17		01-0930	Countersunk Lock Washer	2	Yes
18		68-0367	Knob Hub Cover	1	Yes
19		01-0150	Wire Clip	1	Yes
20		01-4512	Spirol Pin	1	Yes
21		68-0324	Lift Lever Pivot Pin	1	Yes
22		01-4381	Machine Screw	2	Yes
23		68-1092	Lift Block	1	Yes
24		68-1090	Lift Lever	1	Yes
25		01-0749	Groove Pin	3	No
26		68-1123	Spring, Locking Lever	1	No
27		68-1128	Slide Pivot Pin	1	No
28	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
29		97-0048	Bottom Rod Adjustment Pin	1	Yes
30		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

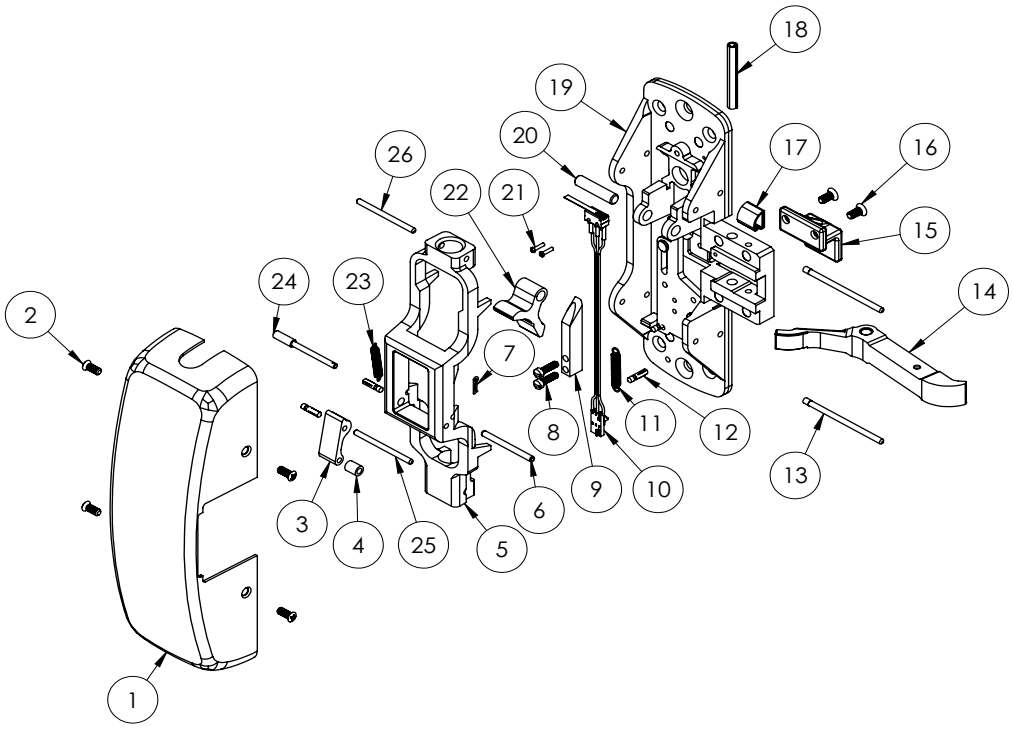
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
28	68-3829 (LHRB)	Chassis Assembly	Yes
	68-3830 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Auxillary Screw Pack*	1	Yes
3	68-3829(LHRB) 68-3830(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	Yes
9		68-1092	Lift Block	1	Yes
10		52-2217	Switch Assembly	1	Yes
11		97-0050	Knob Return Spring	1	Yes
12		01-0749	Groove Pin	3	No
13		68-0323	Chassis Pin	2	Yes
14		68-1137	Lift Arm	1	Yes
15		97-0089	Thumb Piece Lever	1	Yes
16		01-1146	8-32x3/8 PH FL U'CUT W/NY	1	Yes
17		01-0150	Wire Clip	1	Yes
18		01-4512	Spirol Pin	1	Yes
19		68-2413	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis w/ Locking Slide Assembly, RHRB		No
20		68-0324	Lift Lever Pivot Pin	1	Yes
21		01-4381	Machine Screw	2	No
22		68-1090	Lift Lever	1	Yes
23		68-1123	Spring, Locking Lever	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustable Pin	1	Yes
26		97-0049	Top Rod Adjustable Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

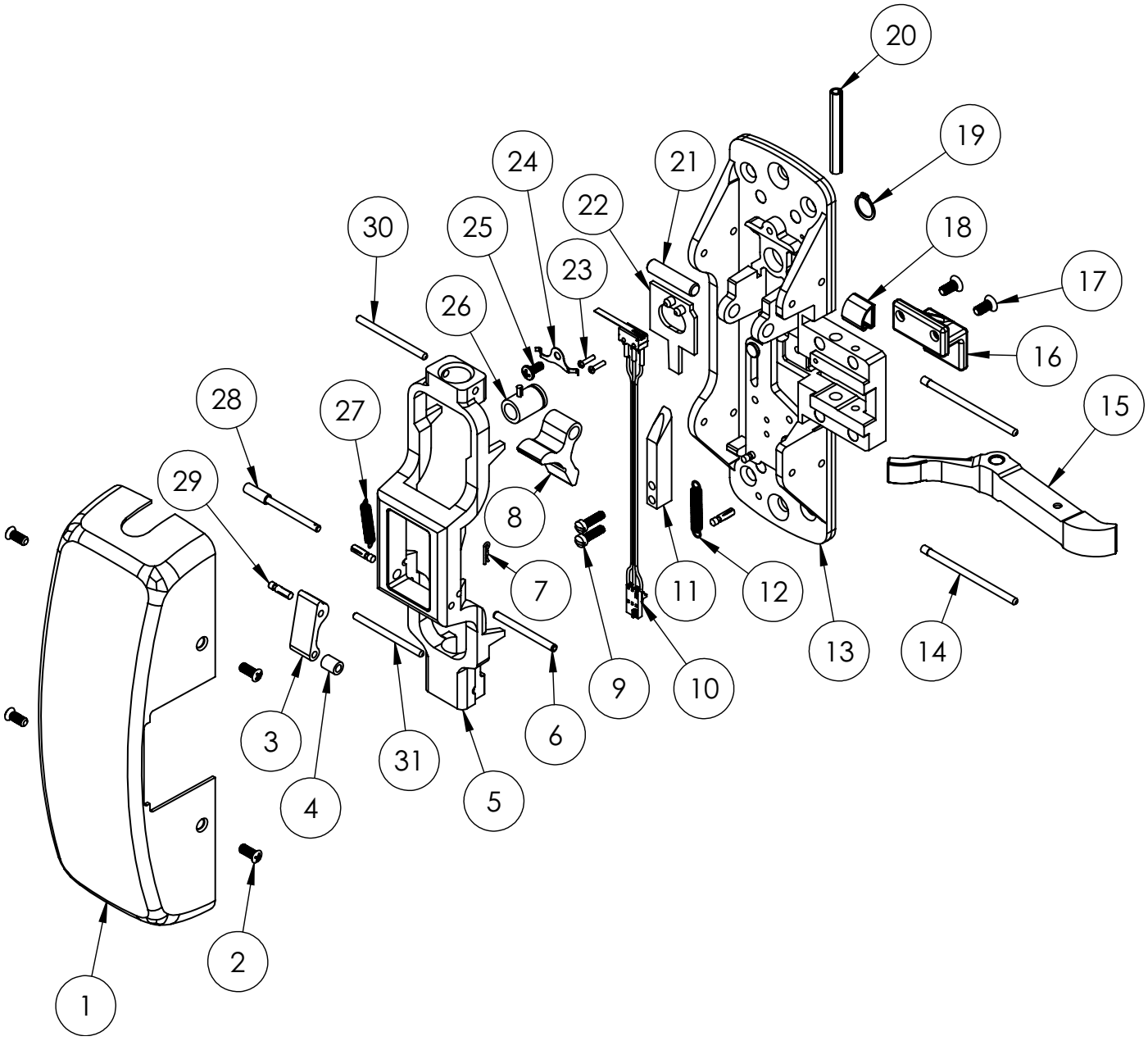
Function	Assembly No.	Description	Sellable
62, 63	68-3826 (LHRB)	Chassis Assembly	Yes
	68-3827 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3826(LHRB) 68-3827(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	No
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		68-1090	Lift Lever	1	Yes
9		01-4396	59-80 Machine Screw	2	Yes
10		52-2217	Switch Assembly	1	Yes
11		68-1092	Lift Block	1	Yes
12		97-0050	Knob Return Spring	1	Yes
13		68-2413	Chassis and Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis and Locking Slide Assembly, RHRB		No
14		68-0323	Chassis Pin	2	Yes
15		68-1137	Lift Arm	1	Yes
16		97-0089	Thumb Piece Lever	1	Yes
17		01-1146	8-32x3/8 PH FL U'CUT W/NY	1	Yes
18		01-0150	Wire Clip	1	Yes
19		01-0005	Retaining Ring	1	Yes
20		01-4512	Spirol Pin	1	Yes
21		68-0324	Lift Lever Pivot Pin	1	Yes
22		68-2198	Locking Slide Assembly, LHRB	1	Yes
		68-2199	Locking Slide Assembly, RHRB		Yes
23		01-4381	Machine Screw	2	Yes
24		68-0368	Locking Slide Spring, LHRB	1	Yes
		97-0006	Locking Slide Spring, RHRB		Yes
25		01-1190	6-32x5/16 PH PNHD Self Tap Screw	1	Yes
26		97-2048	Cylinder Hub and Pin Assembly	1	Yes
27		68-1123	Lock Lever Spring	1	No
28		68-1128	Slide Pivot Pin	1	No
29		01-0749	Groove Pin	3	No
30	N/A	97-0049	Top Rod Adjustable Pin	1	Yes
31		97-0048	Bottom Rod Adjustable Pin	1	Yes
32		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

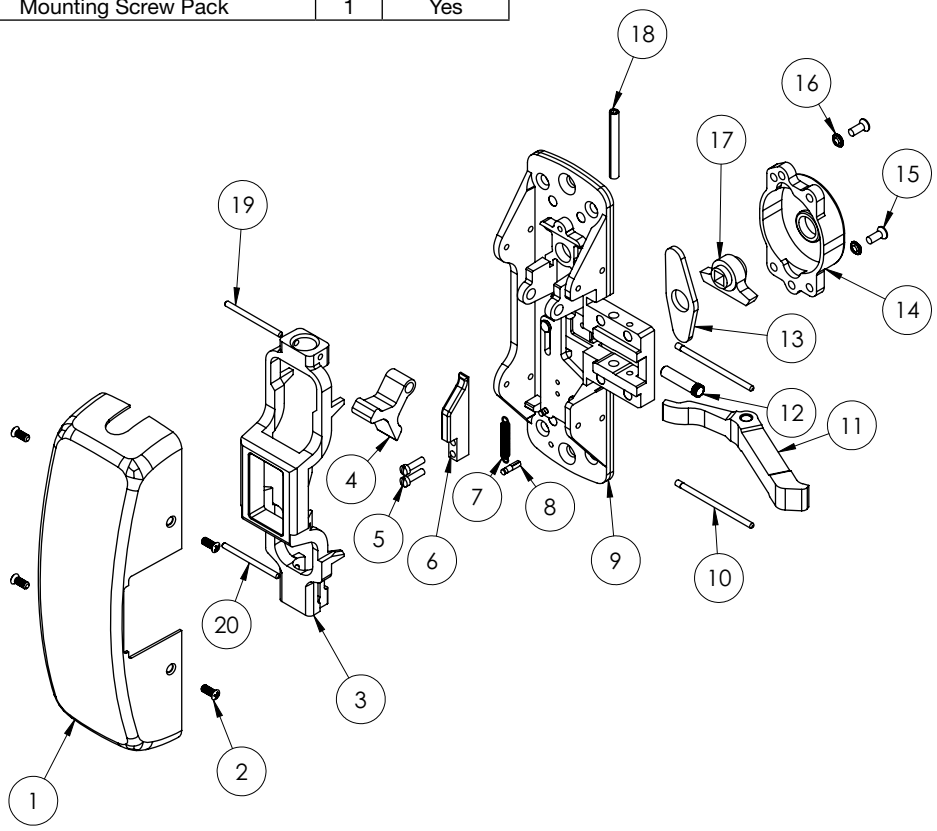
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
06, 13, 43, 46	68-7306 (LHRB)	Chassis Assembly	Yes
	68-7307 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7306(LHRB) 68-7307(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		01-4396	59-80 Machine Screw	2	Yes
6		68-1655	Lift Block	1	Yes
7		97-0050	Knob Return Spring	1	Yes
8		01-0749	Groove Pin	1	No
9		68-7310	Chassis and Slide Assembly, LHRB	1	No
		68-7311	Chassis and Slide Assembly, RHRB		No
10		68-0323	Chassis Pin	2	Yes
11		68-0241	Lift Arm	1	Yes
12		01-9372	Lift Lever Pivot Pin	1	Yes
13		97-0043	Knob Hub Retainer	1	Yes
14		68-0367	Knob Hub Cover	2	Yes
15		01-3384	8-32x7/16 PH FH MS	2	Yes
16		01-0930	Countersunk Lock Washer	2	Yes
17		97-0042	Knob Hub	1	Yes
18		01-4512	Spirol Pin	1	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

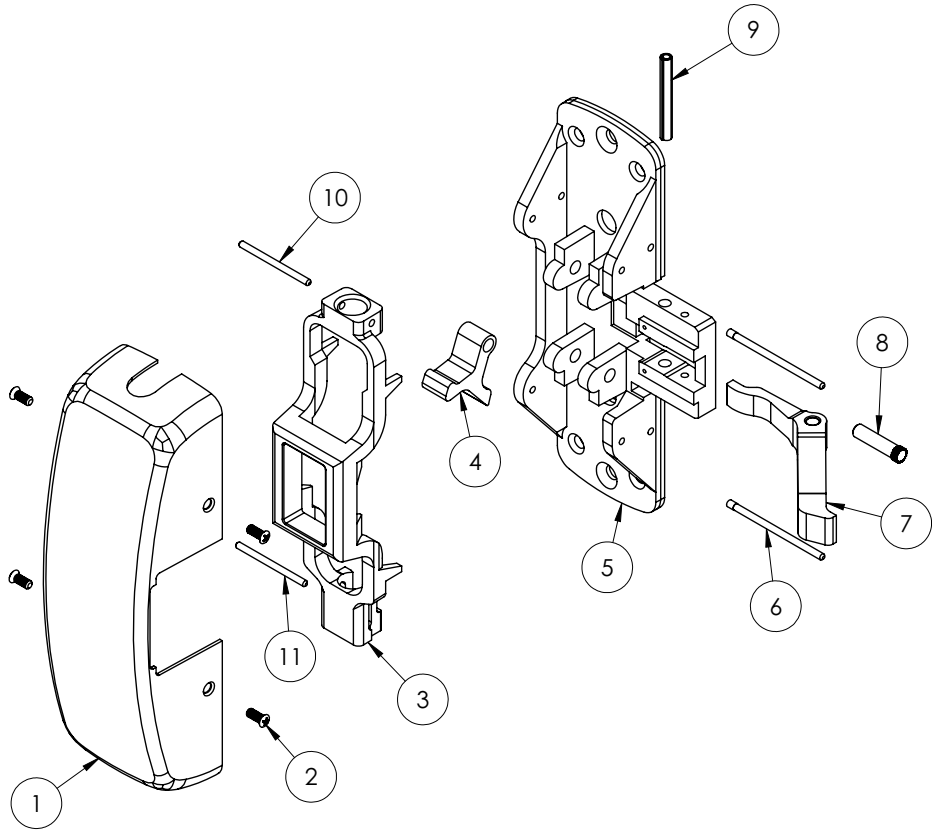
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(10, 40)	68-7308 (LHRB)	Chassis Assembly	Yes
	68-7309 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7308(LHRB) 68-7309(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		68-1660	Chassis	1	Yes
6		68-0323	Chassis Pin	2	Yes
7		68-0241	Lift Arm	1	Yes
8		01-9372	Lift Lever Pivot Pin	1	Yes
9	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
10		97-0048	Bottom Rod Adjustment Pin	1	Yes
11		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

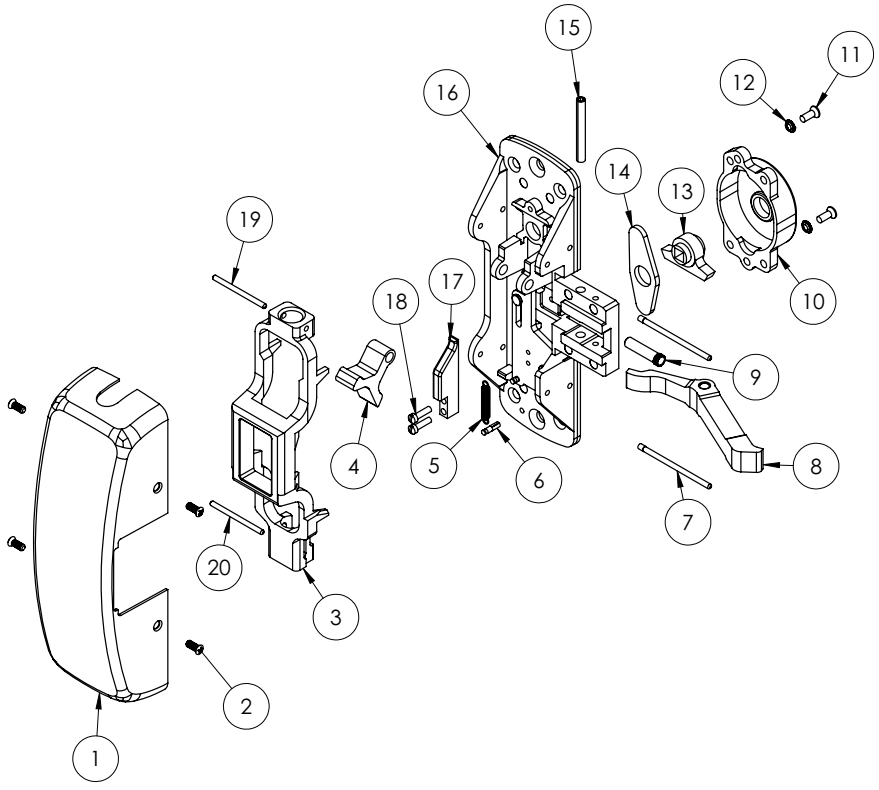
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(15, 73, 74)	68-7312 (LHRB)	Chassis Assembly	Yes
	68-7313 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7312(LHRB) 68-7313(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-0323	Chassis Pin	2	Yes
8		68-0241	Lift Arm	1	Yes
9		01-9372	Lift Lever Pivot Pin	1	Yes
10		68-0367	Knob Hub Cover		Yes
11		01-3384	8-32x7/16 PH FH MS	2	Yes
12		01-0930	Countersunk Lock Washer	2	Yes
13		97-0042	Knob Hub	1	Yes
14		97-0043	Knob Hub Retainer	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-7310	Chassis and Slide Assembly, LHRB	1	No
		68-7311	Chassis and Slide Assembly, RHRB		No
17		68-1655	Lift Block	1	Yes
18		01-4396	Machine Screw #6-32x1/2	2	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

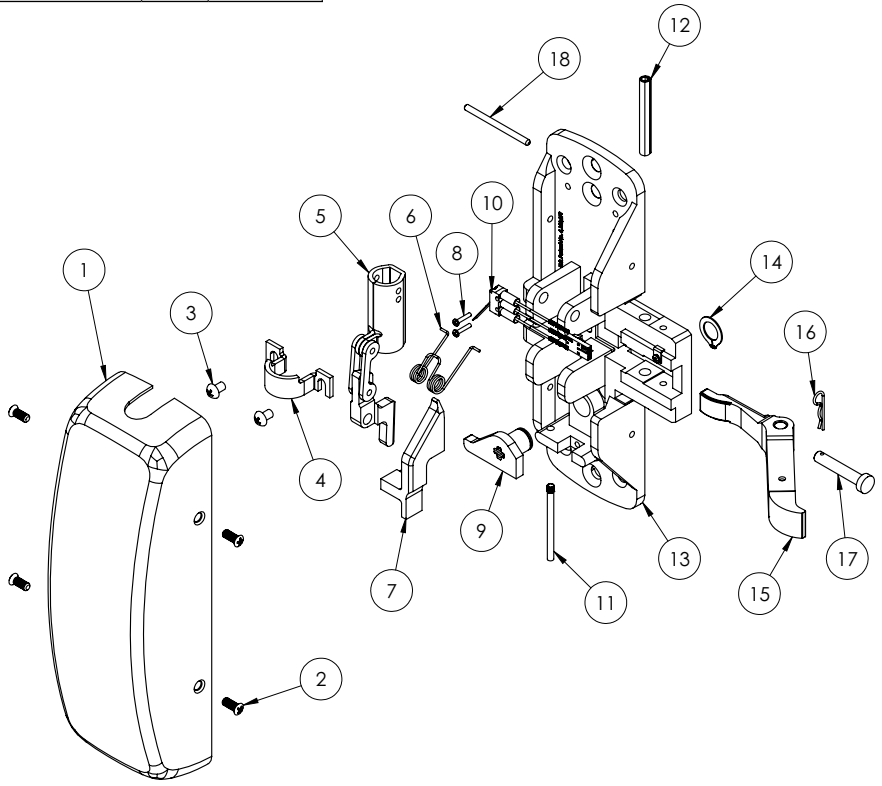
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	68-5449 (LHRB)	Chassis Assembly	Yes
	68-5450 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-5449 68-5450	01-3595	#8-32x1/4" Machine Screw*	1	Yes
4		68-1180	Tube Support	1	Yes
5		68-4270	Upper Link Assembly, LHRB	1	Yes
		68-4271	Upper Link Assembly, RHRB		Yes
6		68-1193	Upper Link Spring	1	Yes
7		68-1170	Outside Actuator, LHRB	1	Yes
		68-1171	Outside Actuator, RHRB		Yes
8		01-1237	#1-72 PH Pan Head MS	1	Yes
9		68-1208	ET Cam, LH	1	Yes
		68-1209	ET Cam, RH		Yes
10		52-5133	Switch and Wire Assembly	1	Yes
11		68-1184	Guide Pin	1	Yes
12		01-4512	Spirol Pin	1	Yes
13		68-1205	Chassis, LH	1	No
		68-1206	Chassis, RH		No
14		01-0005	Retaining Ring	1	Yes
15		68-1137	Lift Arm	1	Yes
16		68-1210	Hair Pin	1	Yes
17		68-1191	Link Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19	N/A	68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

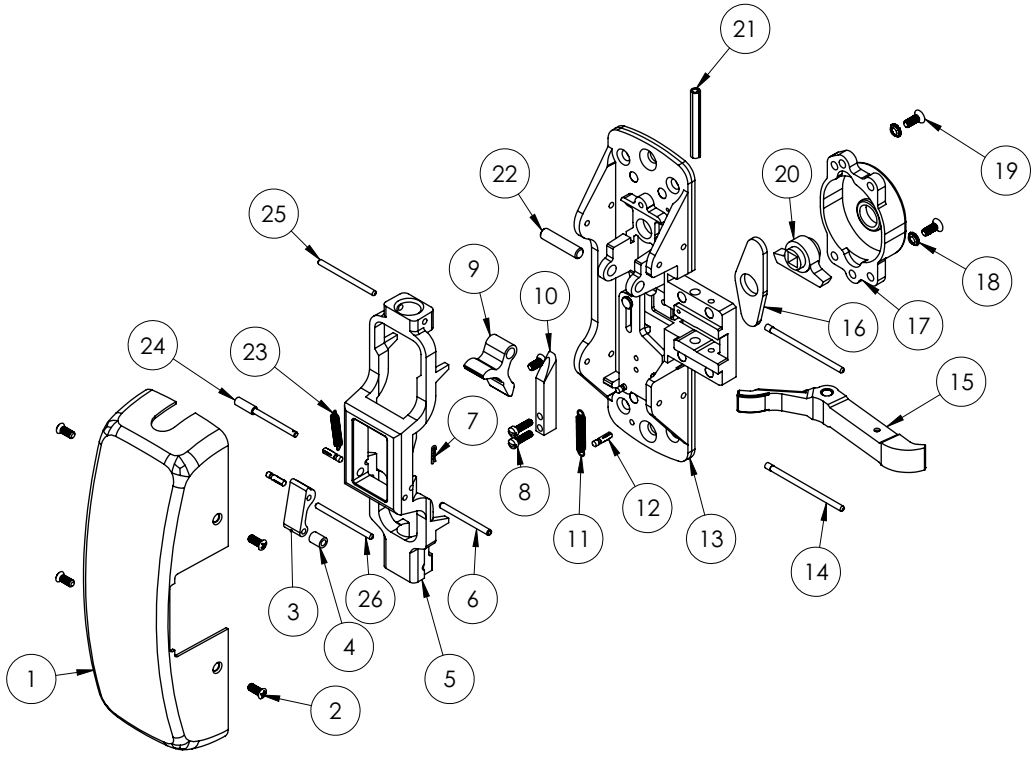
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
06, 10, 13, 40	68-6042 (LHRB)	Chassis Assembly	Yes
	68-6043 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-6042(LHRB) 68-6043(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	No
9		68-1090	Lift Lever	1	Yes
10		68-1092	Lift Block	1	Yes
11		97-0050	Knob Return Spring	1	Yes
12		01-0749	Groove Pin	3	Yes
13		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
14		68-0323	Chassis Pin	2	Yes
15		68-1137	Lift Arm	1	Yes
16		97-0043	Knob Hub Retainer	1	Yes
17		68-0367	Knob Hub Cover	1	Yes
18		01-0930	Countersunk Lock Washer	2	Yes
19		01-3384	8-32x7/16 PH FH MS	2	Yes
20		97-0042	Knob Hub	1	Yes
21		01-4512	Spirol Pin	1	Yes
22		68-0324	Lift Lever Pivot Pin	2	Yes
23		68-1123	Return Spring, Guarding	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
26		97-0049	Top Rod Adjustment Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

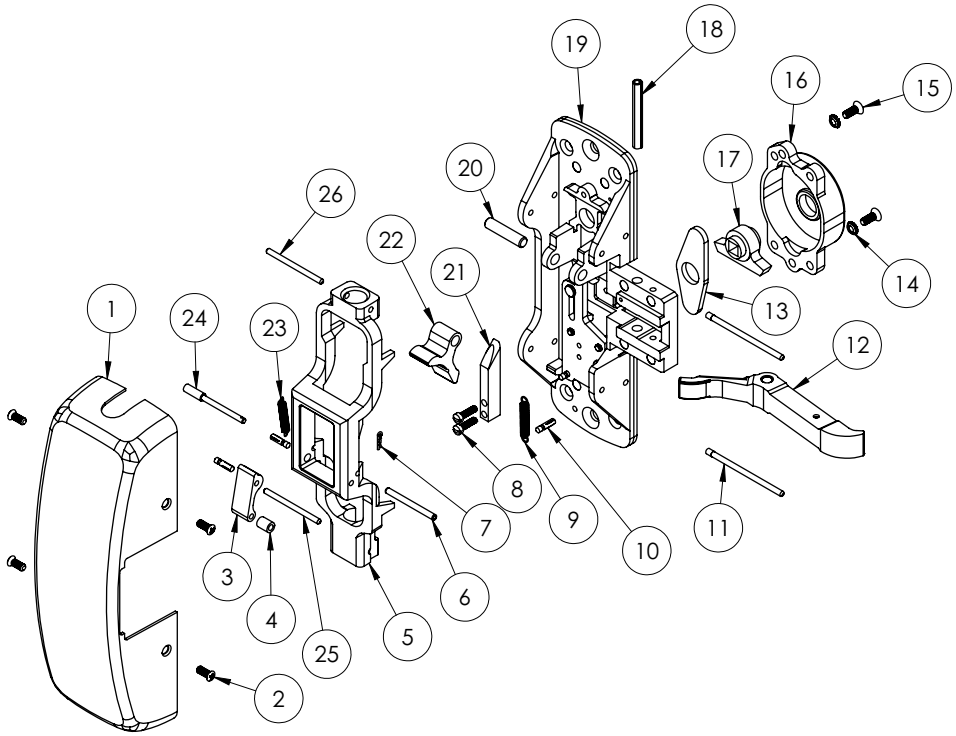
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12, 43, 46, 73, 74	68-6044 (LHRB)	Chassis Assembly	Yes
	68-6045 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-6044(LHRB) 68-6045(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	Yes
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	No
9		97-0050	Knob Return Spring	1	Yes
10		01-0749	Groove Pin	3	Yes
11		68-0323	Chassis Pin	2	Yes
12		68-1137	Lift Arm	1	Yes
13		97-0043	Knob Hub Retainer	1	Yes
14		01-0930	Countersunk Lock Washer	2	Yes
15		01-3384	8-32x7/16 PH FH MS	2	Yes
16		68-0367	Knob Hub Cover	1	Yes
17		97-0042	Knob Hub	1	Yes
18		01-4512	Spirol Pin	1	Yes
19		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
20		68-0324	Lift Lever Pivot Pin	2	Yes
21		68-1092	Lift Block	1	No
22		68-1090	Lift Lever	1	Yes
23		68-1123	Return Spring, Guarding	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
26		97-0049	Top Rod Adjustment Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

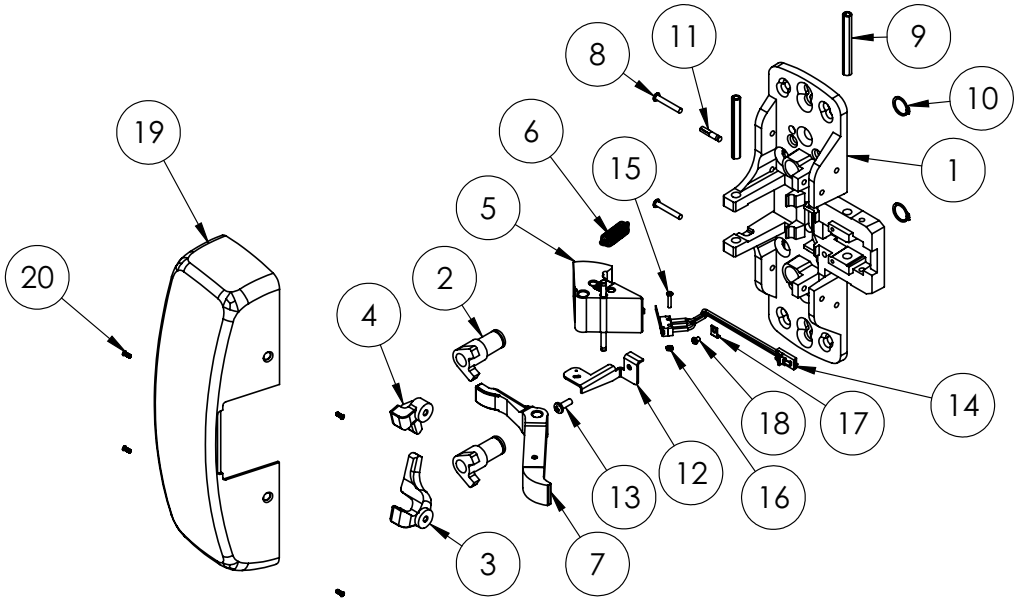
(WS-/53-)8804 (WS-/53-)8806 (WS-/53-)8810 (WS-/53-)8813
(WS-/53-)8815 (WS-/53-)8840 (WS-/53-)8843 (WS-/53-)8844
(WS-/53-)8846 (WS-/53-)8873 (WS-/53-)8874 (WS-/53-)8875
(WS-/53-)8876 (WS-/53-)8877 (WS-/53-)8878 (WS-/53-)8881
(WS-/53-)8882 (WS-/53-)8888

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
All functions	68-4261	LHRB/RHRB	Yes
WS- All functions		LHRB/RHRB	
53- All functions	68-6075	LHRB/RHRB	Yes
WS-53- All functions		LHRB/RHRB	

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1389	Chassis Blank (Std)	1	No
2		98-0018	Outside Cylinder Hub	2	Yes
3		68-1366	Lift Lever (RH)	1	Yes
4		68-1367	Lift Lever (LH)	1	Yes
5		68-4413	Standard Latchbolt (68-4261)	1	Yes
		68-7417	53- Standard Latchbolt (68-6075)	1	Yes
6		98-0028	Latchbolt Spring	1	Yes
7		68-1137	Lift Arm	1	Yes
8		98-0011	Latchbolt Lever Pivot Pin	2	Yes
9		01-4512	Spirol Pin	2	Yes
10		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
11		01-0008	Groove Pin	1	No
12		68-1685	Switch Bracket (53- Only)	1	Yes
13		01-1482	#2-56 X 1/8" Ph Pn Hd Machine Screw (53- Only)	1	Yes
14		52-4545	Switch Assembly (53- Only)	1	Yes
15		01-9446	#1-72 X 11/32" Ph Fl Hd Machine Screw (53- Only)	1	Yes
16		01-0909	Hex Machine Screw Nut (53- Only)	1	Yes
17		52-0310	Cable Clamp (53- Only)	1	Yes
18		01-1482	Cr-Phms #2-56 X 1/8" (53- Only)	1	Yes
19	N/A	68-0406	Cover[1]	1	Yes
20		68-3905	Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

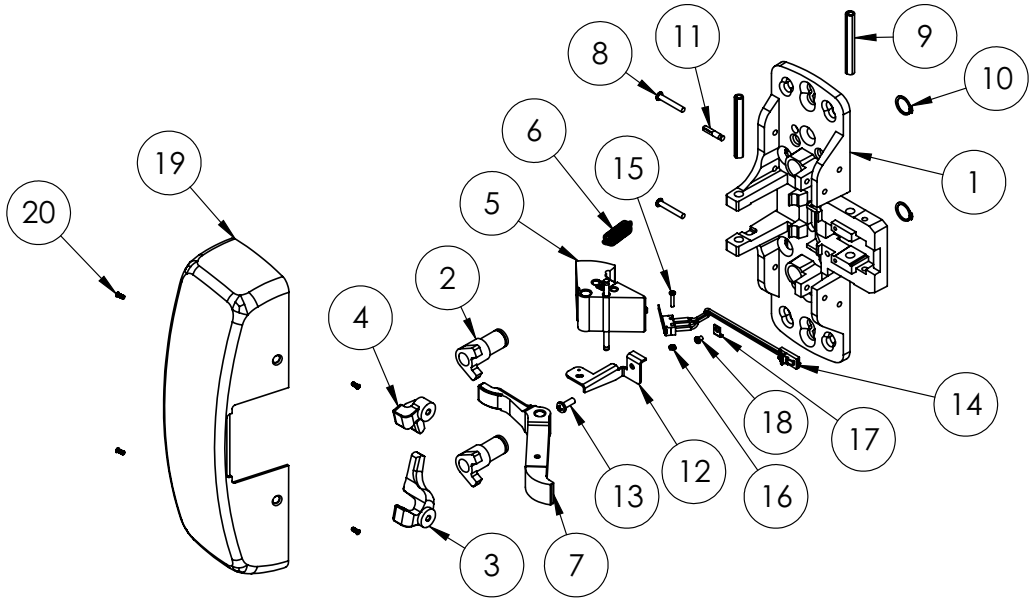
(12-/WS-/53)8804 (12-/WS-/53)8806 (12-/WS-/53)8810 (12-/WS-/53)8813
(12-/WS-/53)8815 (12-/WS-/53)8840 (12-/WS-/53)8843 (12-/WS-/53)8844
(12-/WS-/53)8846 (12-/WS-/53)8873 (12-/WS-/53)8874 (12-/WS-/53)8875
(12-/WS-/53)8876 (12-/WS-/53)8877 (12-/WS-/53)8878 (12-/WS-/53)8881
(12-/WS-/53)8882 (12-/WS-/53)8888

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12- All functions	68-4263	LHRB/RHRB	YES
WS-12- All functions		LHRB/RHRB	
12-53- All functions	68-6076	LHRB/RHRB	YES
WS-12-53- All functions		LHRB/RHRB	

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1378	Chassis Blank (12-)	1	No
2		98-0018	Outside Cylinder Hub	2	Yes
3		68-1366	Lift Lever (RH)	1	Yes
4		68-1367	Lift Lever (LH)	1	Yes
5		68-4414	Fire Rated Latchbolt (68-4263)	1	Yes
		68-7418	12-53- Standard Latchbolt (68-6076)	1	Yes
6		98-0028	Latchbolt Spring	1	Yes
7		68-1137	Lift Arm	1	Yes
8		98-0011	Latchbolt Lever Pivot Pin	2	Yes
9		01-4512	Spirol Pin	2	Yes
10		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
11		01-0008	Groove Pin	1	No
12		68-1685	Switch Bracket (53- Only)	1	Yes
13		01-1482	#2-56 Ph Pn Hd Machine Screw (53- Only)	1	Yes
14		52-4545	Switch Assembly (53- Only)	1	Yes
15		01-9446	#1-72 X 11/32" Ph Fl Hd Machine Screw (53- Only)	1	Yes
16		01-0909	Hex Machine Screw Nut (53- Only)	1	Yes
17		52-0310	Cable Clamp (53- Only)	1	Yes
18		01-1482	Cr-Phms #2-56 X 1/8" (53- Only)	1	Yes
19	N/A	68-0406	Cover[1]	1	Yes
20		68-3905	Cover Screw Pack (#8-32 X 5/16")[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

AL- AND GL- PREFIXES

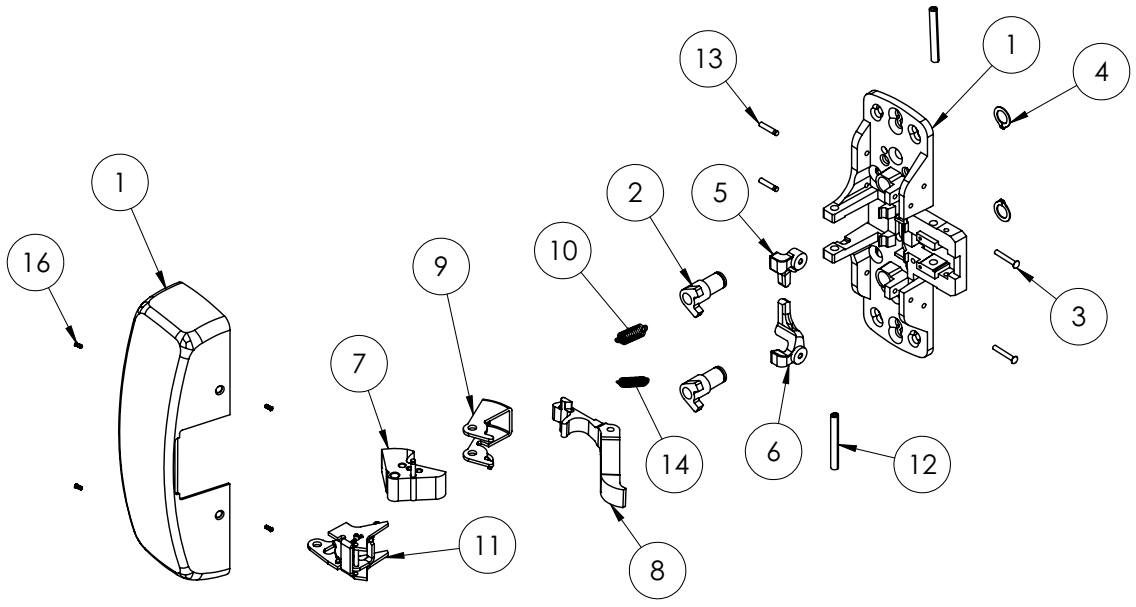
8804 8806 8810 8813 8815 8840
8843 8844 8846 8875 8876 8877
8878 8881 8882

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL- (All Functions Except 77,78,81, And 82)	68-4410	LHRB/RHRB	Yes
GL- (All Functions)		LHRB/RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1485	Chassis (Std)	1	No
2		98-0018	Outside Hub	2	Yes
3		98-0011	Latchbolt Lever Pin	2	Yes
4		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
5		68-1366	Lift Lever (RH)	1	Yes
6		68-1367	Lift Lever (LH)	1	Yes
7		68-4415	Guarded Latchbolt	1	Yes
8		68-1353	Lift Arm	1	Yes
9		68-1352	Guide	1	Yes
10		98-0028	Latchbolt Spring	1	Yes
11		68-4417	Guard Bracket Std	1	Yes
12		01-4512	Spirol Pin	2	Yes
13		01-0008	Groove Pin	2	No
14		68-1394	Guide Spring	1	Yes
15	N/A	68-1014	Cover[1]	1	Yes
16		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

AL- AND GL- PREFIXES

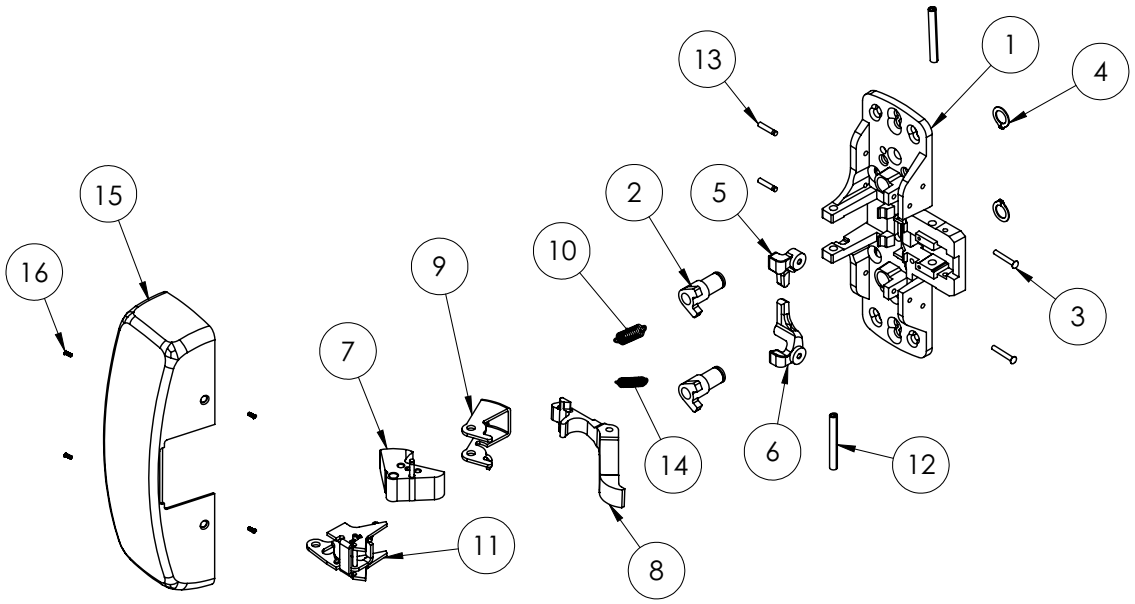
12-8804 12-8806 12-8810 12-8813
12-8815 12-8840 12-8843 12-8844
12-8846 12-8875 12-8876 12-8877
12-8878 12-8881 12-8882

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-AL- (All Functions Except 77,78,81,82)	68-4411	LHRB/RHRB	Yes
12-GL- (All Functions)			

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1378	Chassis (12-)	1	No
2		98-0018	Outside Hub	2	Yes
3		98-0011	Latchbolt Lever Pin	2	Yes
4		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
5		68-1366	Lift Lever (Rh)	1	Yes
6		68-1367	Lift Lever (Lh)	1	Yes
7		68-4415	Guarded Latchbolt	1	Yes
8		68-1353	Lift Arm	1	Yes
9		68-1352	Guide	1	Yes
10		98-0028	Latchbolt Spring	1	Yes
11		68-4417	Guard Bracket Std	1	No
12		01-4512	Spirol Pin	2	Yes
13		01-0008	Groove Pin	2	No
14		68-1394	Guide Spring	1	Yes
15	N/A	68-1014	Cover[1]	1	Yes
16		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

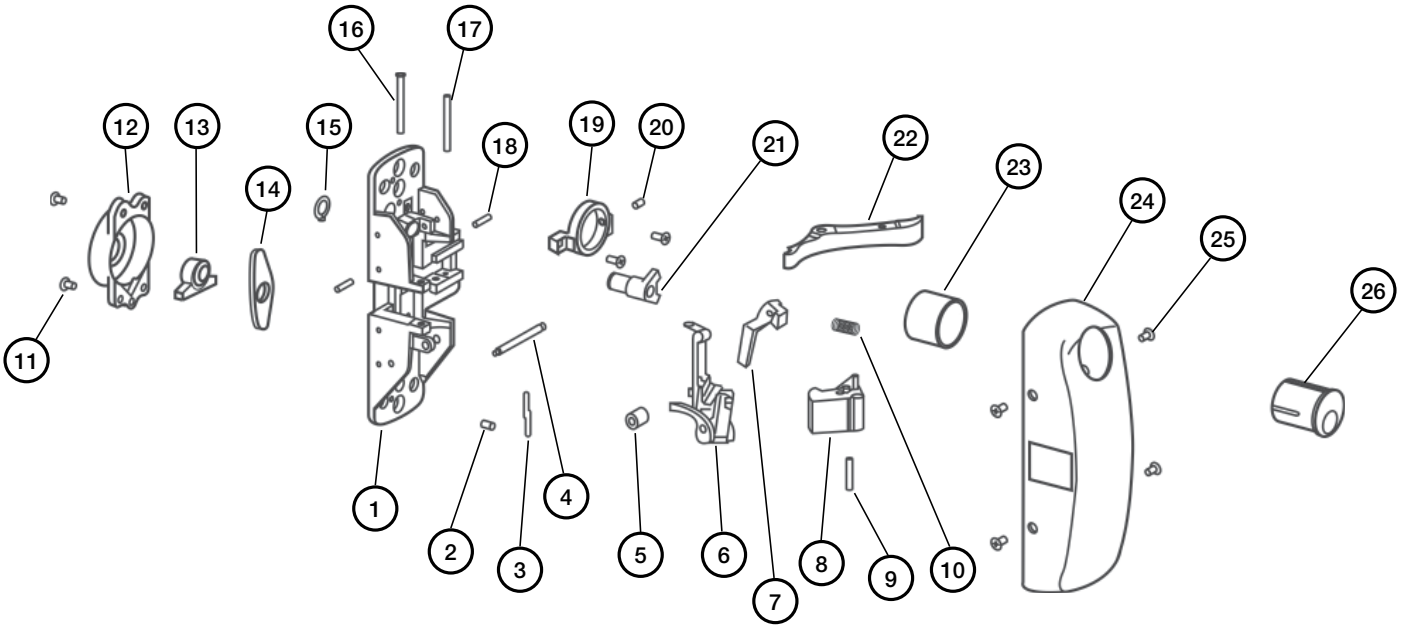
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	68-0408	Chassis Assembly	1	No
2	01-0008	Groove Pin	1	No
3	97-0050	Spring Knob Return	1	Yes
4	68-0271	Pivot Pin Knob Lever	1	Yes
5	68-0273	Bushing Knob Lever	1	Yes
6	68-4236	Knob Lever Assy (LHRB)	1	Yes
	68-4235	Knob Lever Assy (RHRB)	1	Yes
7	68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
	68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
8	98-2034	Latchbolt Assy	1	Yes
9	97-0040	Bushing Latchbolt	1	Yes
10	98-0028	Spring Latchbolt	1	Yes
11	01-3384	Screw 8-32 x 5/16	4	Yes
12	68-0367	Knob Hub Cover	1	Yes
13	97-0042	Knob Hub	1	Yes
14	97-0043	Knob Hub Retainer	1	Yes
15	01-0005	Retaining Ring	1	Yes
16	01-0013	Screw Latchbolt Pivot	1	Yes

Item	Part No.	Description	Qty.	Sellable
17	01-4512	Pivot Pin Left Arm	1	Yes
18	98-0011	Pivot Pin Latchbolt Lever	1	Yes
19	98-0020	Inside Cylinder Retainer	1	Yes
20	01-1095	Set Screw #8-32 x 1/4 Cup Point	1	Yes
21	98-0018	Outside Cylinder Hub	1	Yes
22	68-0241	Lift Arm	1	Yes
23	98-0021	Blocking Ring[1]	1	Yes
24	68-0408	Cover (LHRB)[1]	1	Yes
	68-0409	Cover (RHRB)[1]		
25	68-3908	Cover Screw Pack[1]	1	Yes
—	68-2143	Screw Pack	1	Yes
26	—	Cylinder[1,3]	1	Yes
—	649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

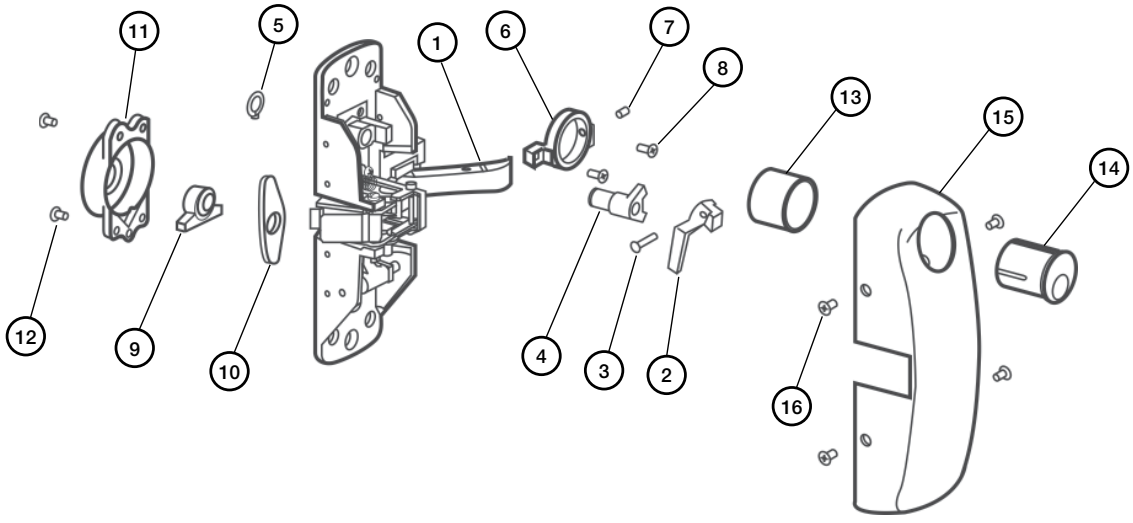
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8816	68-4075	LHRB	Yes
AL-/GL-8816	68-4076	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1015	Chassis	1	No
2		68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
		68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
3		98-0011	Latchbolt Lever Pivot Pin	1	Yes
4		98-0018	Outside Cylinder Hub	1	Yes
5		01-0005	Retaining Ring	1	Yes
6		98-0020	Inside Cylinder Retainer	1	Yes
7		01-1095	Cylinder Set Screw	1	Yes
8		01-1146	Machine Screw (8-32 x 5/16)	2	Yes
9		97-0042	Knob Hub	1	Yes
10		97-0043	Knob Hub Retainer	1	Yes
11		68-0367	Knob Hub Cover	1	Yes
12		01-3384	Machine Screw (8-32 x 3/8)	2	Yes
13	N/A	98-0021	Blocking Ring[1]	1	Yes
14		-	Cylinder[1,3]	1	Yes
15		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
16		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

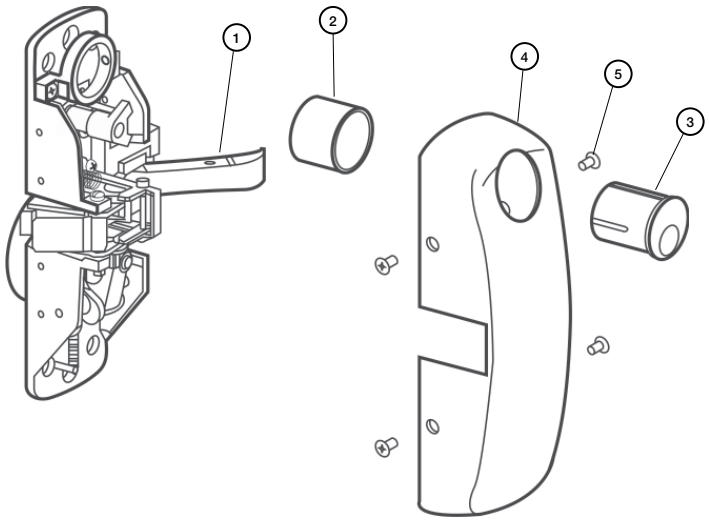
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8816	68-4077	LHRB	Yes
	68-4078	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4077	Chassis Assembly (LHRB)	1	Yes
	N/A	68-4078	Chassis Assembly (RHRB)	1	Yes
2		98-0021	Blocking Ring[1]	1	Yes
3		—	Cylinder[1,2]	1	Yes
4		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

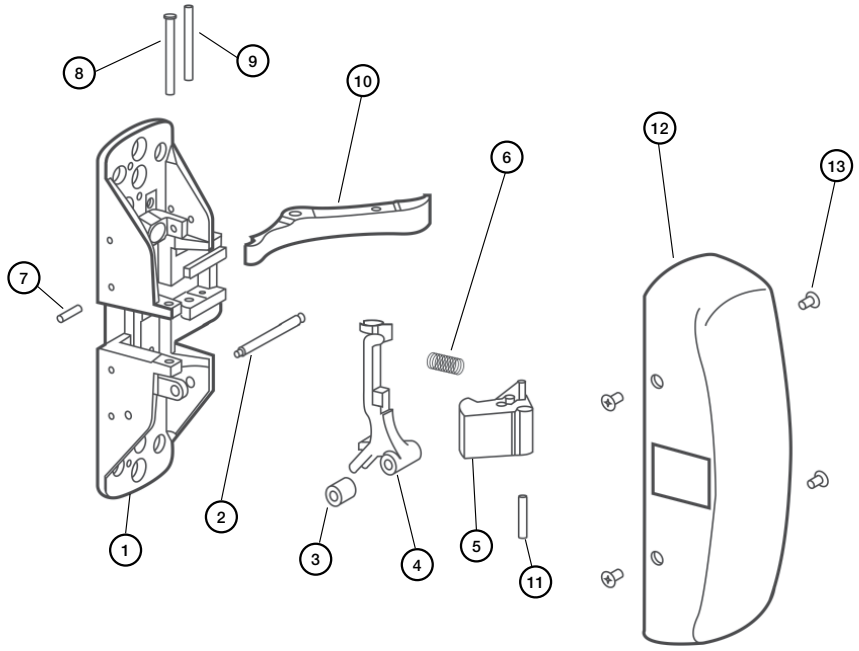
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8828	68-2106	LHRB	Yes
	68-2107	RHRB	

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis (LHRB)	1	No
		—	Chassis (RHRB)	1	No
2		68-0271	Pivot Pin Thumb Lever	1	Yes
3		68-0273	Bushing Thumb Lever	1	Yes
4		68-0260	Thumb Piece Lever (LHRB)	1	Yes
		68-0261	Thumb Piece Lever (RHRB)	1	Yes
5		98-2034	Latchbolt Assy	1	Yes
6		98-0028	Spring Latchbolt	1	Yes
7		01-0008	Groove Pin	1	No
8		01-0013	Screw Latchbolt Pivot	1	Yes
9		01-4512	Pivot Pin Lift Arm	1	Yes
10		68-0241	Lift Arm	1	Yes
11		97-0040	Bushing Latchbolt	1	Yes
12	N/A	68-0406	Cover[1]	1	Yes
13		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

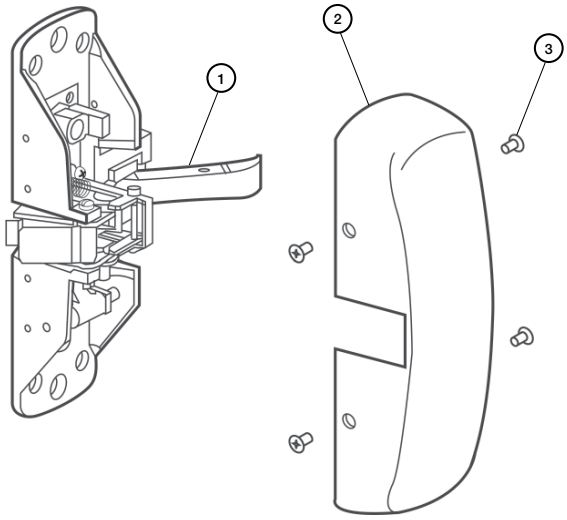
ASSA ABLOY, the global leader in door opening solutions

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL- GL-	68-4080	LHRB	Yes
	68-4081	RHRB	
12- GL-	68-4082	LHRB	
	68-4083	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4080	Chassis Assembly STD LHRB	1	Yes
		68-4081	Chassis Assembly STD RHRB	1	Yes
		68-4082	Chassis Assembly 12- LHRB	1	Yes
		68-4083	Chassis Assembly 12- RHRB	1	Yes
2	N/A	68-1014	Cover[1]	1	Yes
3		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack STD	1	Yes
		68-2165	Screw Pack 12	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

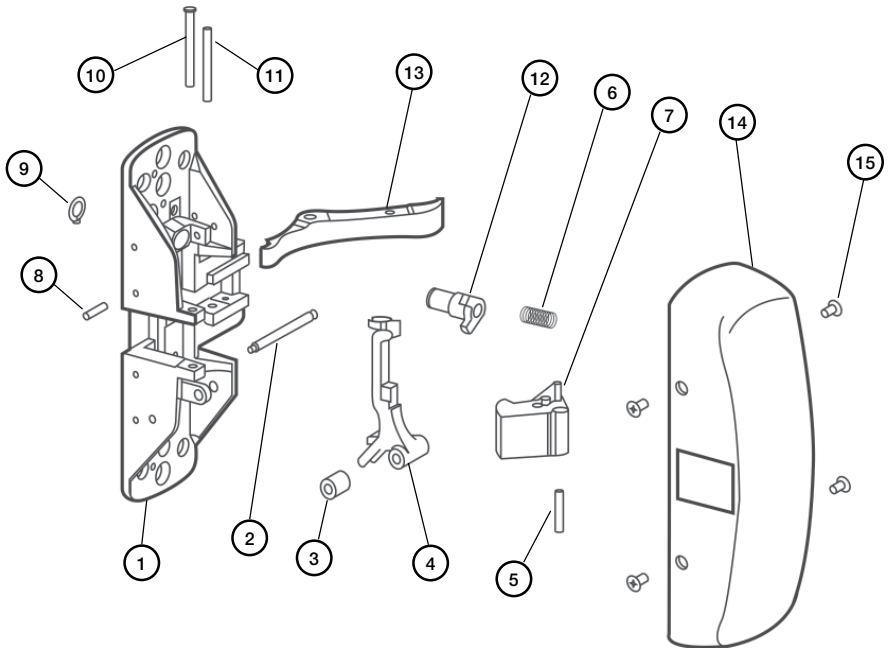
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8863	68-2109	LHRB	Yes
8863	68-2110	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis Assembly (LHRB)	1	No
		—	Chassis Assembly (RHRB)	1	No
2		68-0271	Pivot Pin Thumb Lever	1	Yes
3		68-0273	Bushing Thumb Lever	1	Yes
4		68-0260	Thumb Piece Lever LHRB	1	Yes
		68-0261	Thumb Piece Lever RHRB	1	No
5		97-0040	Bushing Latchbolt	1	Yes
6		98-0028	Spring Latchbolt	1	Yes
7		98-2034	Latchbolt Assy	1	Yes
8		01-0008	Groove Pin	1	No
9		01-0005	Retaining Ring	1	Yes
10		01-0013	Screw Latchbolt Pivot	1	Yes
11		01-4512	Pivot Pin Lift Arm	1	Yes
12		98-0018	Outside Cylinder Hub	1	Yes
13		68-0241	Lift Arm	1	Yes
14	N/A	68-0406	Cover[1]	1	No
15		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

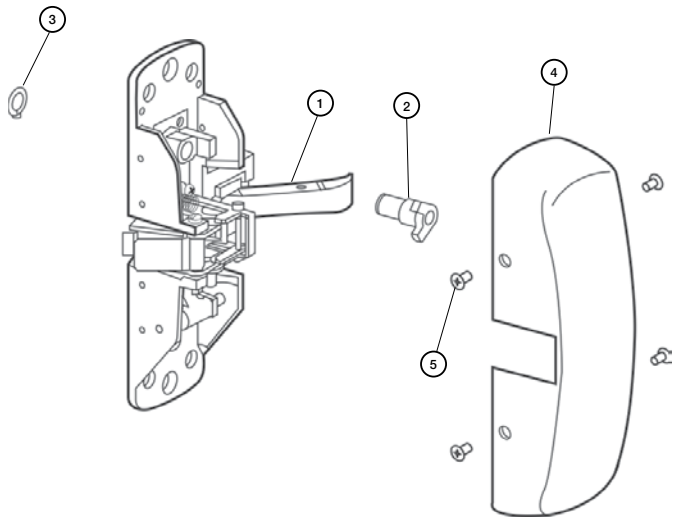
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8863	68-4097	LHRB	Yes
AL-/GL-8863	68-4098	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above		Chassis	1	No
2		98-0018	Outside Cylinder Hub	1	Yes
3		01-0005	Retaining Ring	1	Yes
4	N/A	68-1014	Cover[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

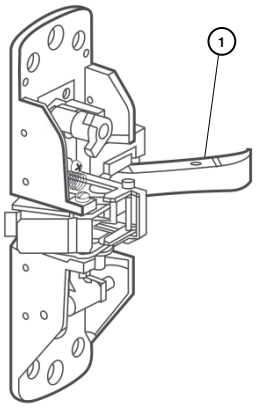
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

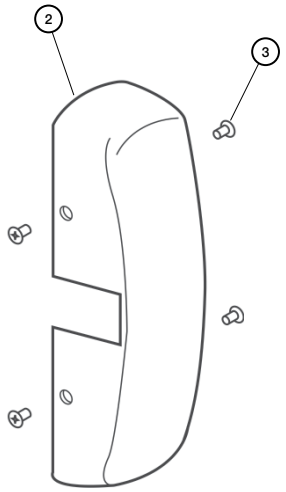
SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8863	68-4099	LHRB	Yes
AL-/GL-8863	68-4100	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4099	Chassis Assembly (LHRB)	1	Yes
		68-4100	Chassis Assembly (RHRB)	1	Yes
2	N/A	68-1014	Cover[1]	1	Yes
3		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish





A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

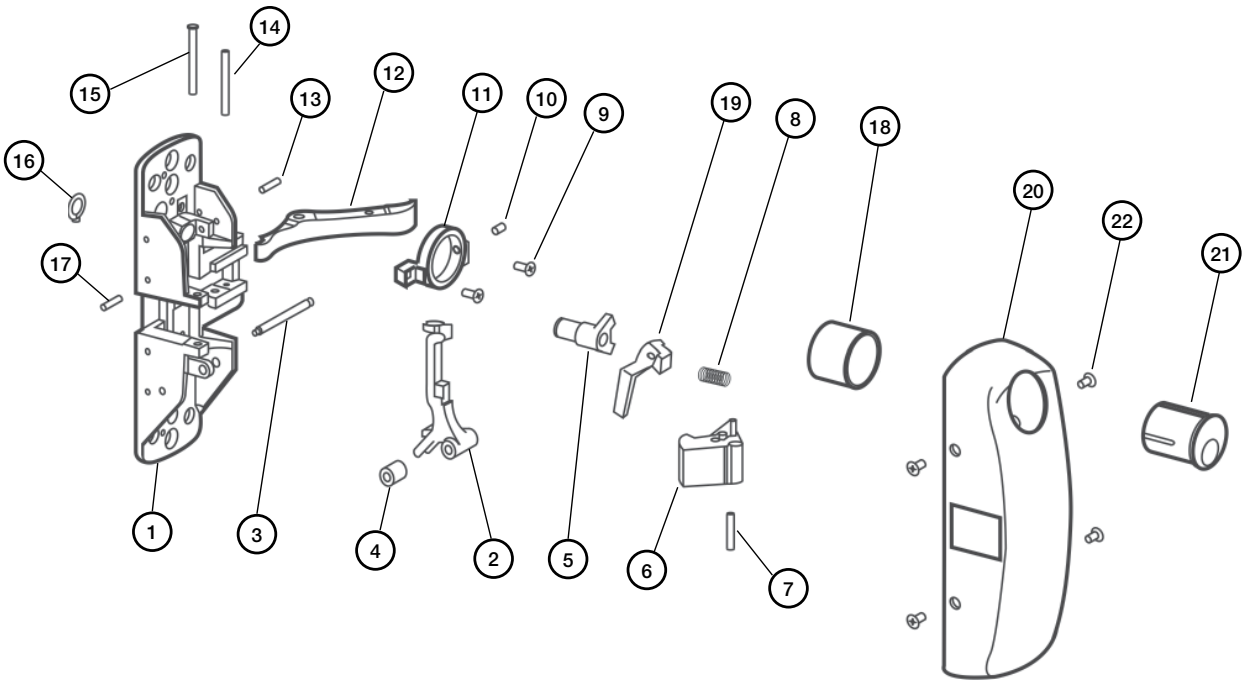
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	-	Chassis Assembly	1	No
2	68-0260	Thumb Piece Lever LHRB	1	Yes
	68-0261	Thumb Piece Lever RHRB	1	Yes
3	68-0271	Pivot Pin	1	Yes
4	68-0273	Bushing	1	Yes
5	98-0018	Outside Cylinder Hub	1	Yes
6	98-2034	Latchbolt	1	Yes
7	97-0040	Bushing, Latchbolt	1	Yes
8	97-0028	Spring, Latchbolt	1	Yes
9	01-3384	Screw #8-32 x 5/16	2	Yes
10	01-1095	Set Screw	1	Yes
11	98-0020	Inside Cylinder Retainer	1	Yes
12	68-0241	Lift Arm	1	Yes
13	98-0011	Pivot Pin (Lift Lever)	1	Yes
14	01-4512	Pivot Pin (Lift Arm)	1	Yes

Item	Part No.	Description	Qty.	Sellable
15	01-0013	Latchbolt Screw	1	Yes
16	01-0005	Retaining Ring	1	Yes
17	01-0008	Groove Pin	1	No
18	98-0021	Blocking Ring[1]	1	Yes
19	68-0237	Lift Lever LHRB	1	Yes
	68-0238	Lift Lever RHRB	1	Yes
20	68-0408	Cover[1]	1	Yes
	68-0409	Cover[1]	1	Yes
21	-	Inside Cylinder[1,2]	1	Yes
22	68-3908	Cover Screw Pack[1]	1	Yes
Not Shown	68-2143	Screw Pack	1	Yes
	649	Strike Pack[1]	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

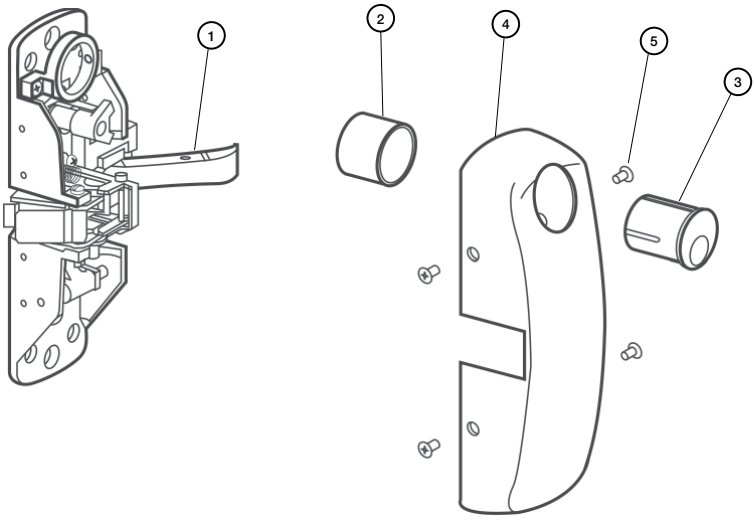
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL/12-8866	68-4104	LHRB	Yes
AL-/GL/12-8866	68-4105	RHRB	

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis Assembly (LHRB)	1	Yes
		—	Chassis Assembly (RHRB)	1	Yes
2	N/A	98-0021	Blocking Ring[1]	1	Yes
3		68-4411	Cylinder[1,2]	1	Yes
4		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

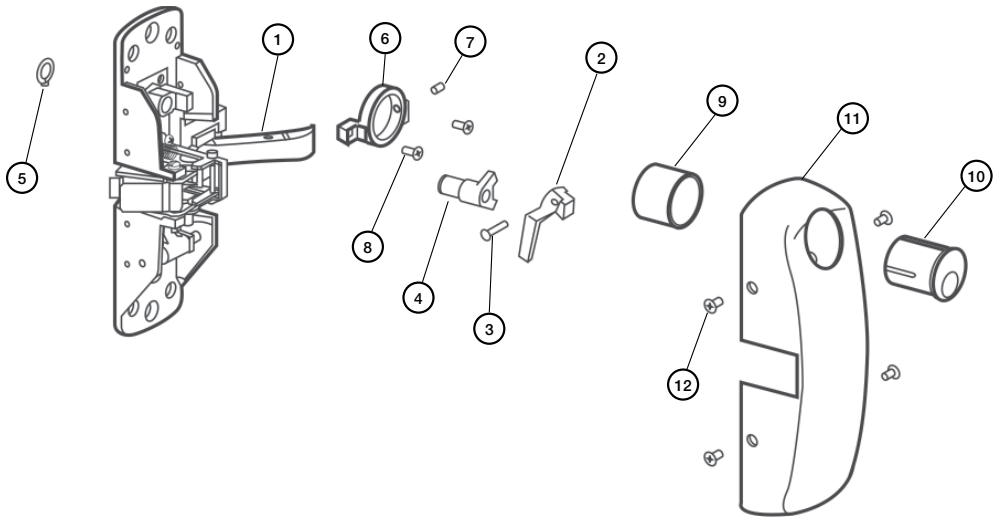
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8866	68-A102	LHRB	Yes
AL-/GL-8866	68-A103	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	-	Chassis Assembly	1	No
2		68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
		68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
3		98-0011	Latchbolt Lever Pivot Pin	1	Yes
4		98-0018	Outside Cylinder Hub	1	Yes
5		01-0005	Retaining Ring	1	Yes
6		98-0020	Inside Cylinder Retainer	1	Yes
7		01-1095	Cylinder Set Screw	1	Yes
8		01-1146	Machine Screw (8-32 x 5/16)	2	Yes
9	N/A	98-0021	Blocking Ring *	1	Yes
10		-	Cylinder[1,3]	1	Yes
11		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
12		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

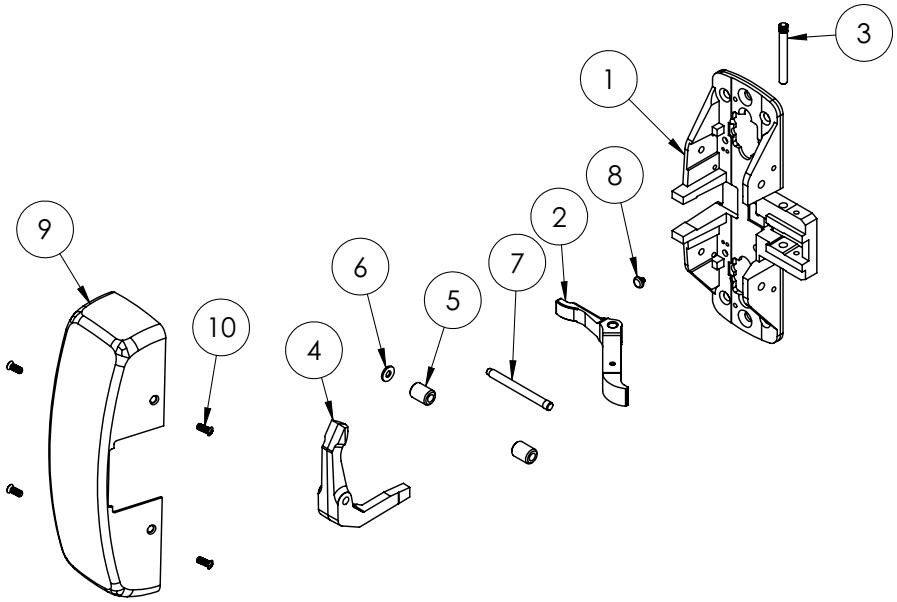
(12-)8904 (12-)8910 (12-)8913
(12-)8915 (12-)8928 (12-)8943
(12-)8944 (12-)8963 (12-)8970
(12-)8971 (12-)8975 (12-)8976

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-) (All Functions Except 16 & 66)	68-2172	LHRB	Yes
	68-2173	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-0339	Chassis	1	No
2		68-1137	Lift Arm	1	Yes
3		68-0239	Pivot Pin	1	Yes
4		68-0337	Left Hand Lift Lever	1	Yes
		68-0338	Right Hand Lift Lever	1	Yes
5		68-0273	Bushing	2	Yes
6		01-9370	Washer	1	Yes
7		68-0271	Pivot Pin (63 Function)	1	Yes
8		68-1294	Stop Pin	1	No
9	N/A	68-0407	Cover[1]	1	Yes
10		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2172 (LHRB)	900 Series Mortise Assembly[1,2,3]	1	Yes
		68-2173 (RHRB)		1	Yes
		68-2143	Screw Pack Standard	1	Yes
		68-2165	Screw Pack (12-)	1	Yes
		C908	Strike Pack LHRB 1 3/4" (C908)[1,3]	1	Yes
		C908	Strike Pack RHRB 1 3/4" (C908)[1,3]	1	Yes

1. Specify finish
2. Specify function
3. Specify hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

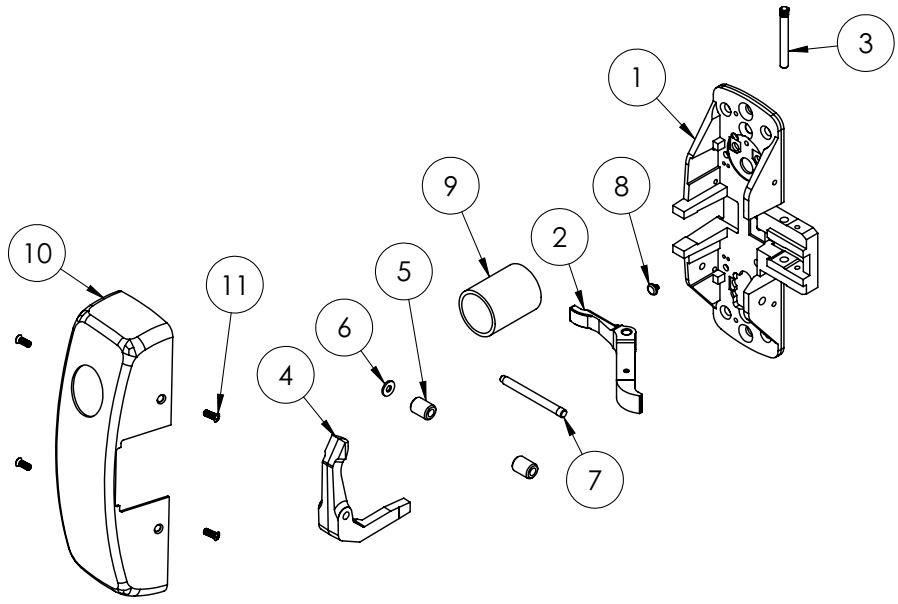
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-)	68-2213	LHRB	Yes
	68-2214	RHRB	Yes

Item	Part No.	Description	Qty	Sellable
1	68-0341	Chassis RHRB	1	No
	68-0342	Chassis LHRB	1	No
2	68-1137	Lift Arm	1	Yes
3	68-0239	Pivot Pin	1	Yes
4	68-0337	Left Hand Lift Lever	1	Yes
	68-0338	Right Hand Lift Lever	1	Yes
5	68-0273	Bushing	2	Yes
6	01-9370	Washer	1	Yes
7	68-0271	Pivot Pin (63 Function)	1	Yes
8	68-1294	Stop Pin	1	No
9	99-0007	Cylinder Blocking Ring[1]	1	Yes
Not Shown	13-0085	Locking Tail	1	Yes
	13-0080	Cylinder Barrel Retainer	1	Yes
	—	Cylinder Assembly[2]	1	Yes
	13-0074	Connecting Screw	2	Yes
10	68-0410	Cover LHRB[1]	1	Yes
	68-0411	Cover RHRB[1]	1	Yes
11	68-3905	Cover Screw Pack[1]	1	Yes
Not Shown	916	Mortise Assy 16 Funtion[1,3]	1	Yes
	966	Mortise Assy 66 Function[1,3]	1	Yes
	68-2143	Screw Pack Standard	1	Yes
	68-2165	Screw Pack (12-)	1	Yes
	C908	Strike Pack LHRB (C908)[3]	1	Yes
	C908	Strike Pack RHRB (C908)[3]	1	Yes

1. Specify finish
2. Specify function
3. Specify hand



A8231 12/17

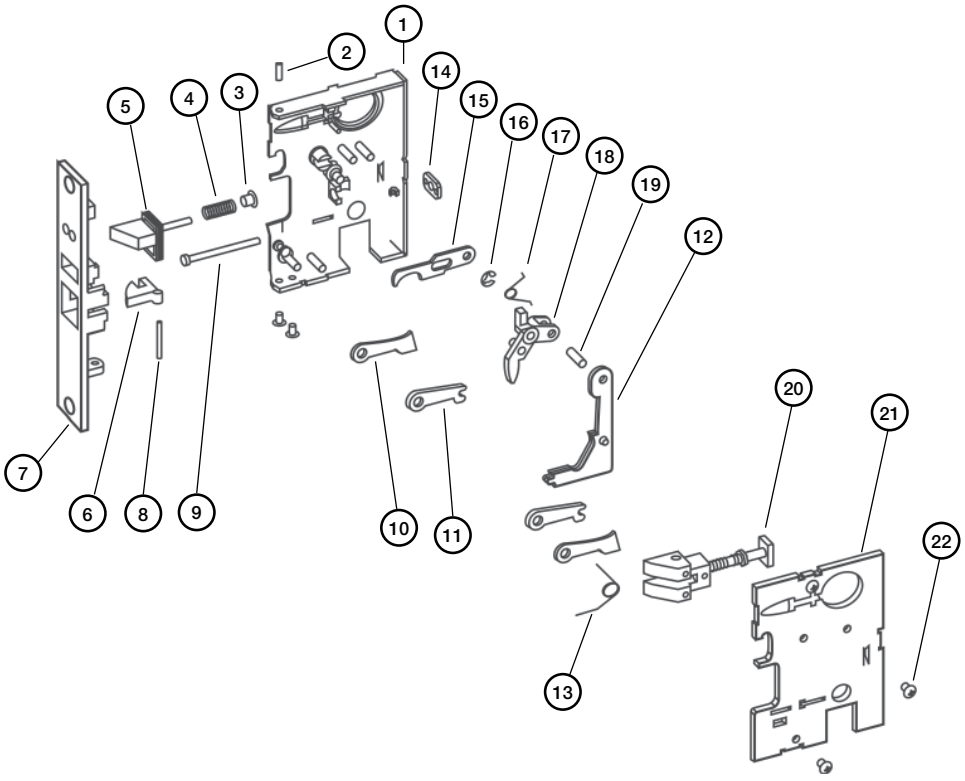
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-0078	Cylinder Set Screw	1	Yes
10	99-0076	Slide Spacer	2	Yes
11	99-0058	Slide Guide	2	Yes
12	99-2059	Lever Slide Assembly	1	Yes

Item	Part No.	Description	Qty.	Sellable
13	99-0061	Spring Thumbpiece Lever	1	No
14	99-0236	Cylinder Screw Support	1	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	01-0098	Retaining Ring	1	Yes
17	99-0063	Spring Guard Bolt Lver	1	Yes
18	99-2389	Latchbolt Lever Assembly	1	Yes
19	99-0212	Pivot Pin Lever Slide	1	Yes
20	99-2247	Latchbolt Assembly	1	Yes
21	99-2361	Cap Assembly	1	No
22	01-1142	Case Screw #8-32 x 1/4	5	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish

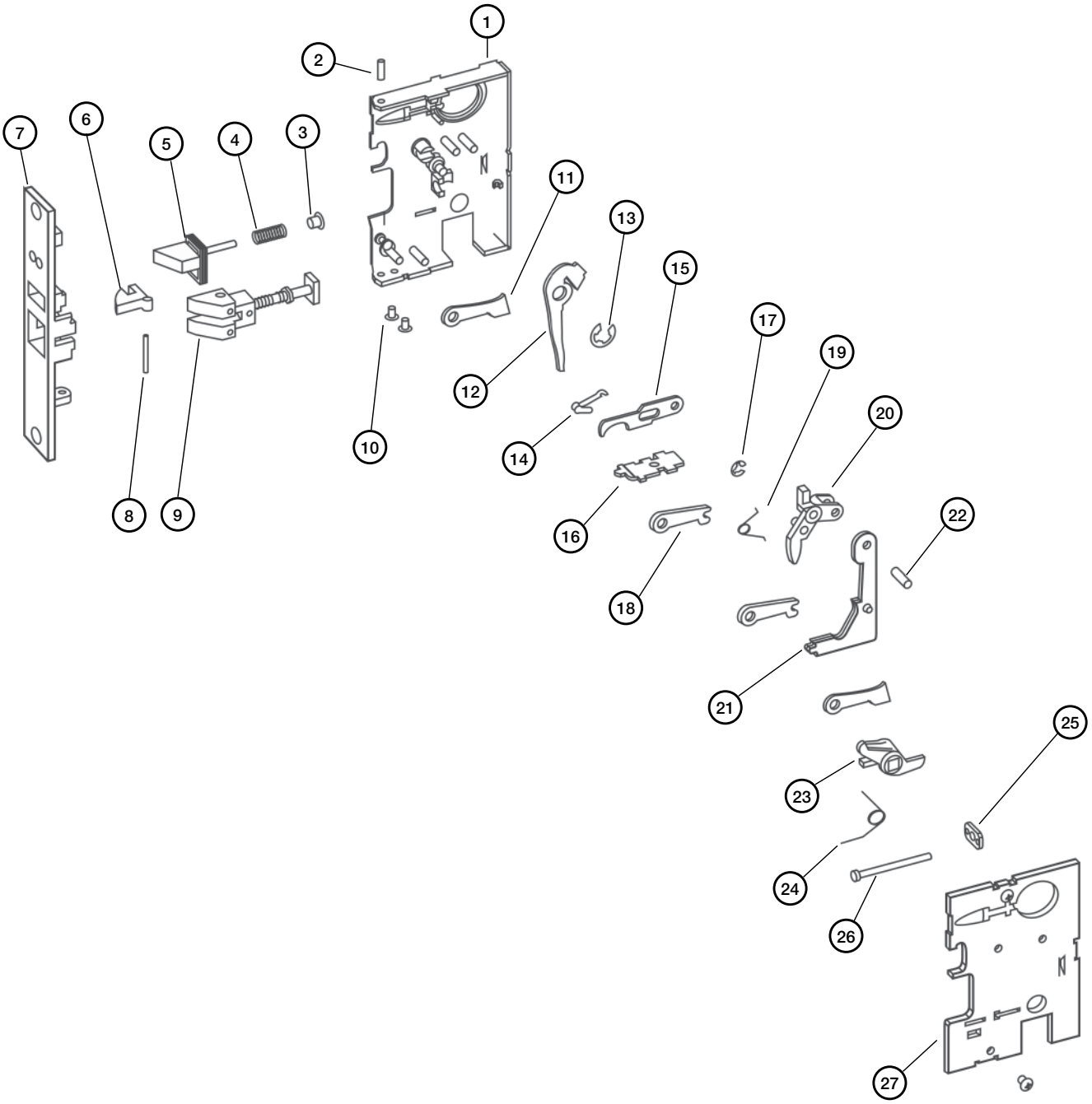
Notes:

- Items 5 and 15 to be sold as a set only.
- For 8313 x ET or 8913 x ET, use 915 Mortise Assembly.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No
-	68-2597	Bridge Rectifier Pack[2]	1	Yes

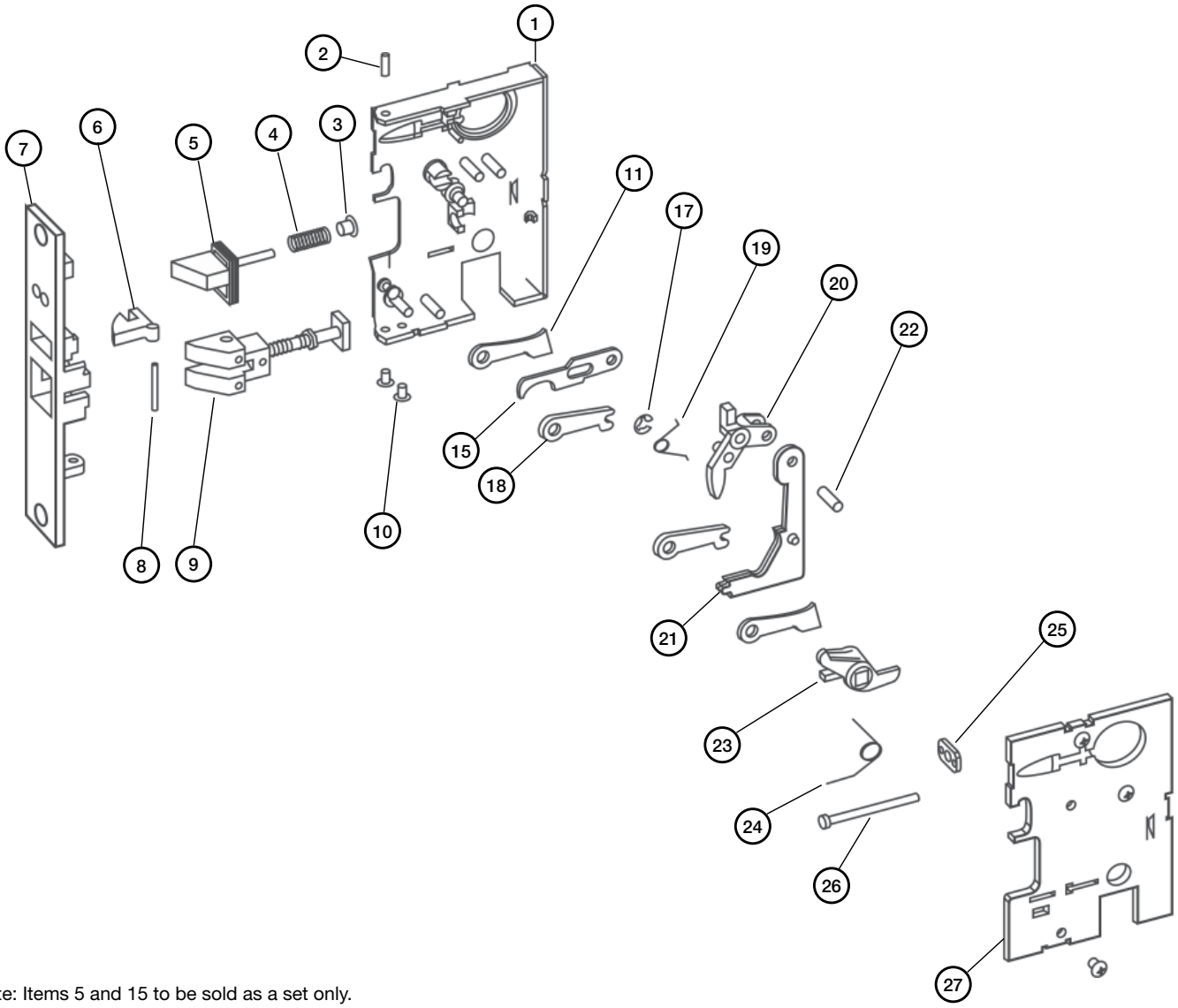
1. Specify finish
2. Use with 975 and 976 only

Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

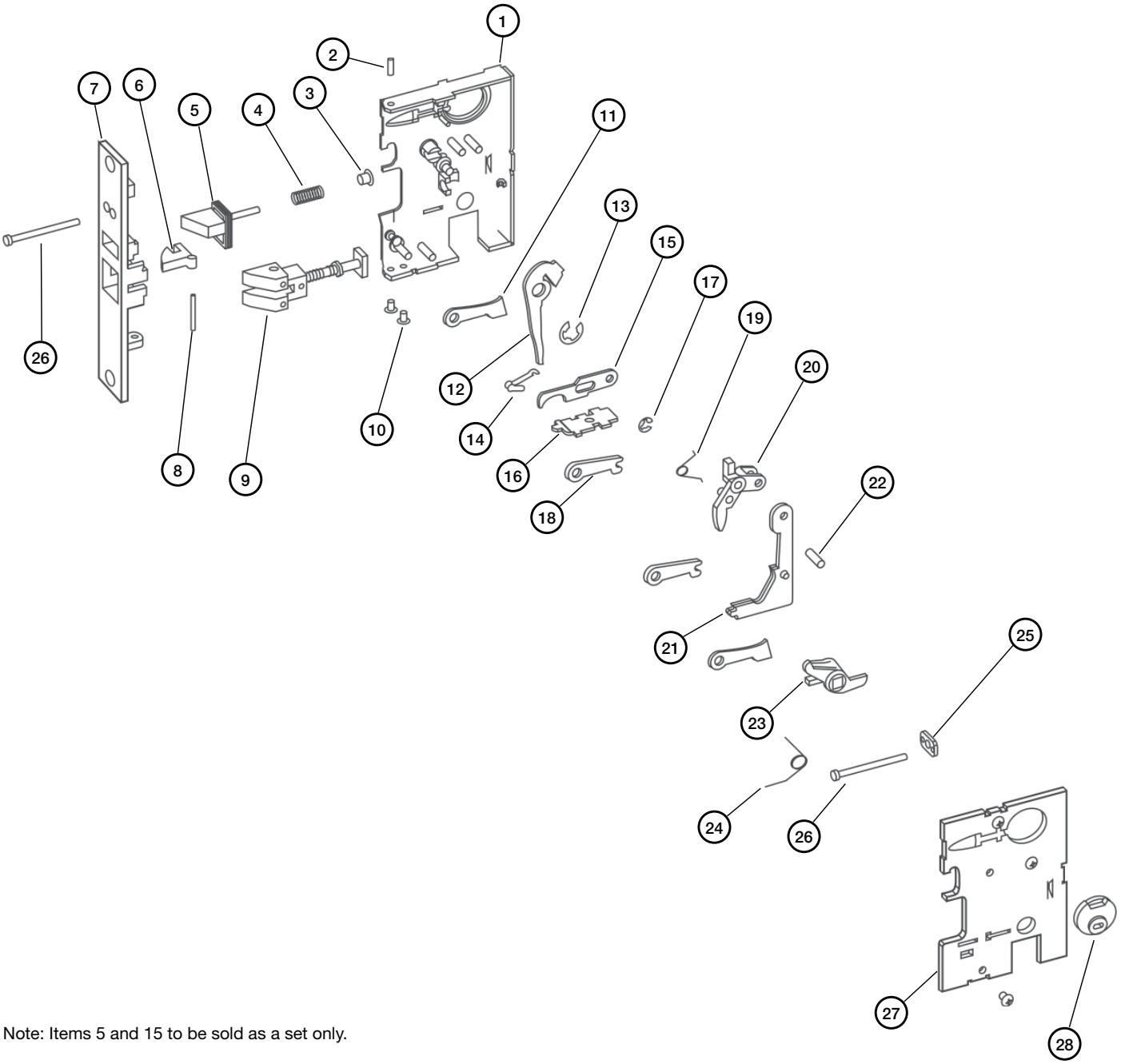
Item	Part No.	Description	Qty.	Sellable
1	99-2352	Case Assy LHRB	1	No
	99-2351	Case Assy RHRB		
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0226	Front LHRB[1]	1	No
	99-0227	Front RHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2387	Latchbolt Lever Assembly LHRB	1	Yes
	99-2388	Latchbolt Lever Assembly RHRB	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	2	Yes
27	99-2361	Cap Assembly LHRB	1	No
	99-2362	Cap Assembly RHRB	1	No
28	13-2162	Cylinder Attachment	1	Yes

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

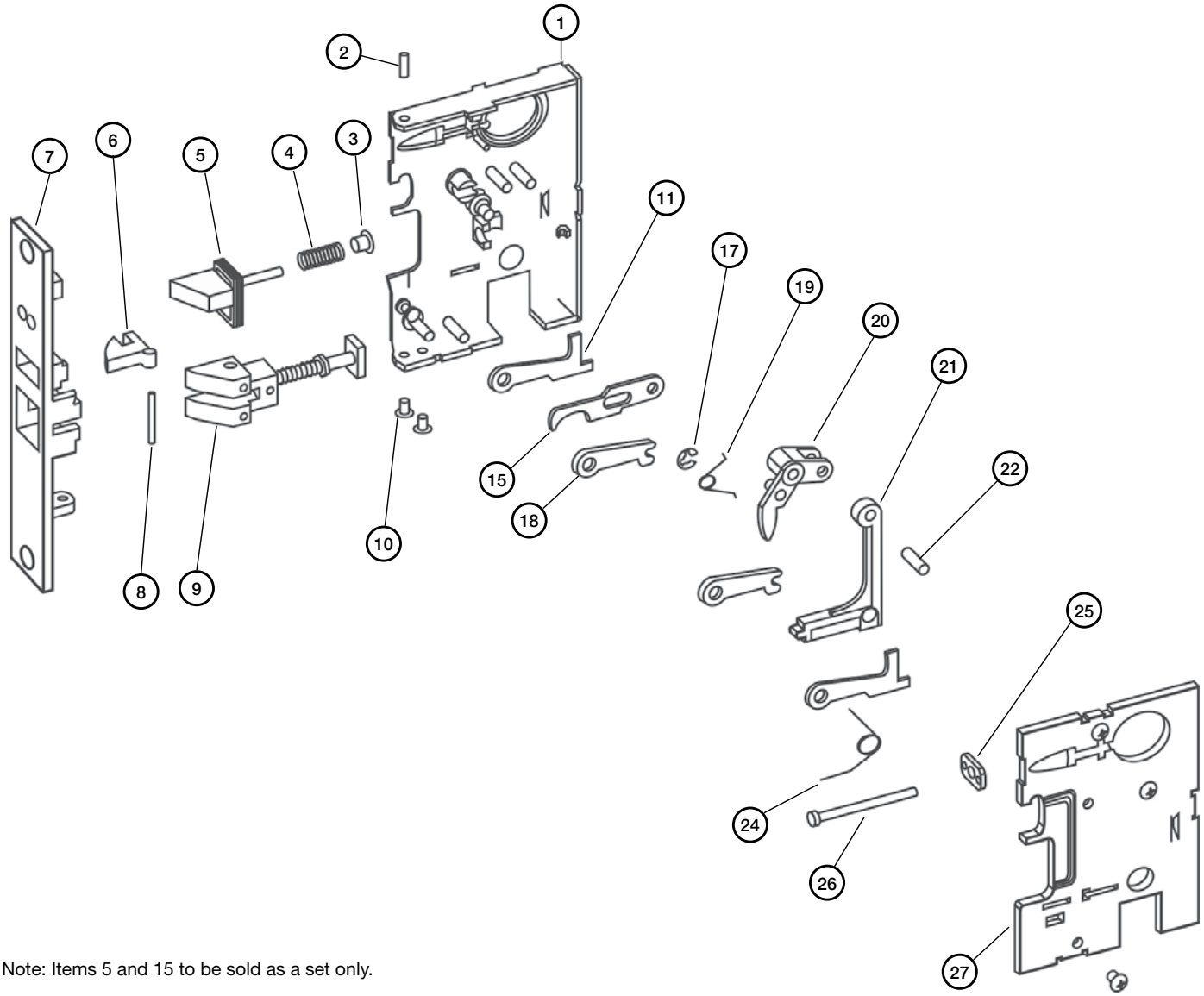
Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

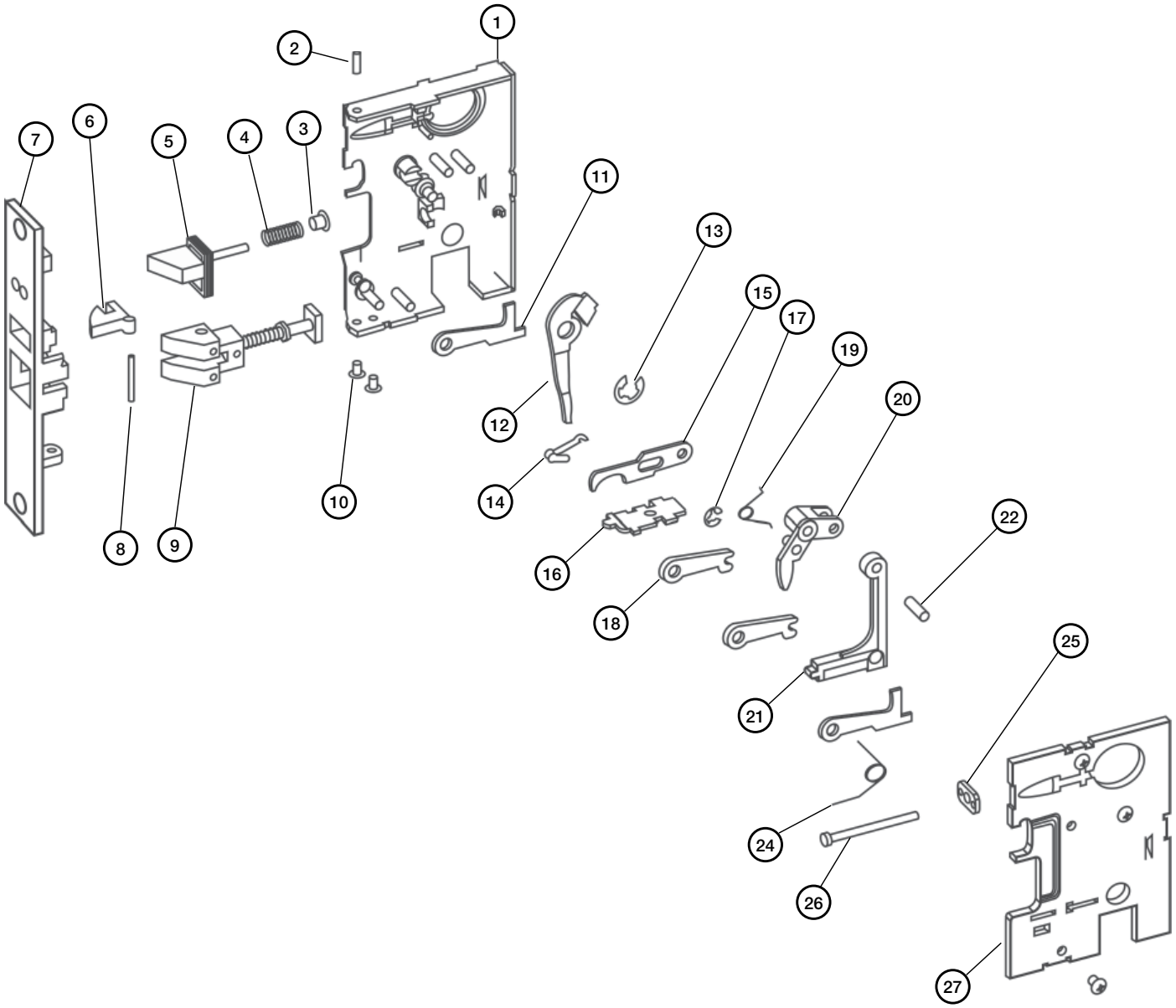
Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy RHRB	1	No
	99-2352	Case Assy LHRB	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

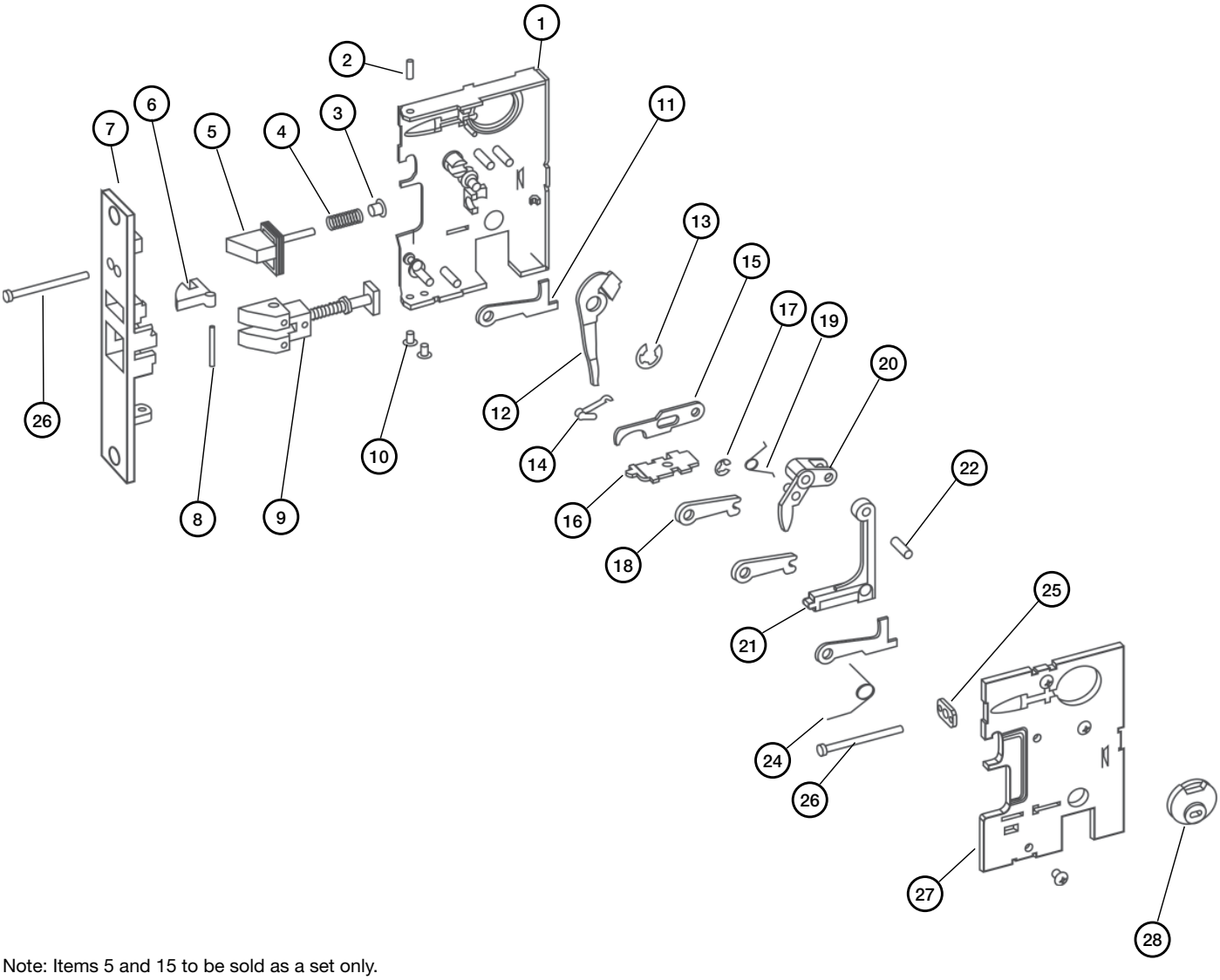
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	99-2352	Case Assy LHRB	1	No
	99-2351	Case Assy RHRB	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2387	Latchbolt Lever Assembly LHRB	1	Yes
	99-2388	Latchbolt Lever Assembly RHRB	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly LHRB	1	No
	99-2362	Cap Assembly RHRB	1	No
28	13-2162	Cylinder Attachment	1	Yes

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Assembly No.	Description	Option	Sellable
68-2702	Wide Stile E Rail Assembly*	(12-) Fire Rated	Yes
68-2703	Wide Stile F Rail Assembly*		Yes
68-2704	Wide Stile G Rail Assembly*		Yes
68-2705	Wide Stile J Rail Assembly*		Yes
68-2724	Narrow Stile E Rail Assembly*		Yes
68-2725	Narrow Stile F Rail Assembly*		Yes
68-2726	Narrow Stile G Rail Assembly*		Yes
68-2727	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		68-0950	Mounting Rail Wide(E)*	1	Yes
		68-0952	Mounting Rail Wide(F)*		Yes
		68-0948	Mounting Rail Wide(J)*		Yes
		68-0949	Mounting Rail Wide(G)*		Yes
		68-0958	Mounting Rail Narrow(E)*		Yes
		68-0955	Mounting Rail Narrow(F)*		Yes
		68-0956	Mounting Rail Narrow(J)*		Yes
		68-0957	Mounting Rail Narrow(G)*		Yes
3		01-1236	#6-32x 3/8" PH FL U'Cut	4	Yes
4		68-0943	Bracket	2	Yes
5		68-0945	Pivot Pin	2	Yes
6		01-0098	Retainer Ring	2	Yes
7		68-0229	Pivot Pin, Push Rail*	2	Yes
8		68-0236	Spring, Rail Arm	2	Yes
9		68-3609	Connecting Arm Assembly	2	Yes
10		68-0615	Push Rail (E)*	1	Yes
		68-0618	Push Rail (F)*		Yes
		68-0616	Push Rail (J)*		Yes
		68-0617	Push Rail (G)*		Yes
11		809	TouchPad Assembly	1	Yes
12		01-4537	Standard Hole Plug	1	Yes

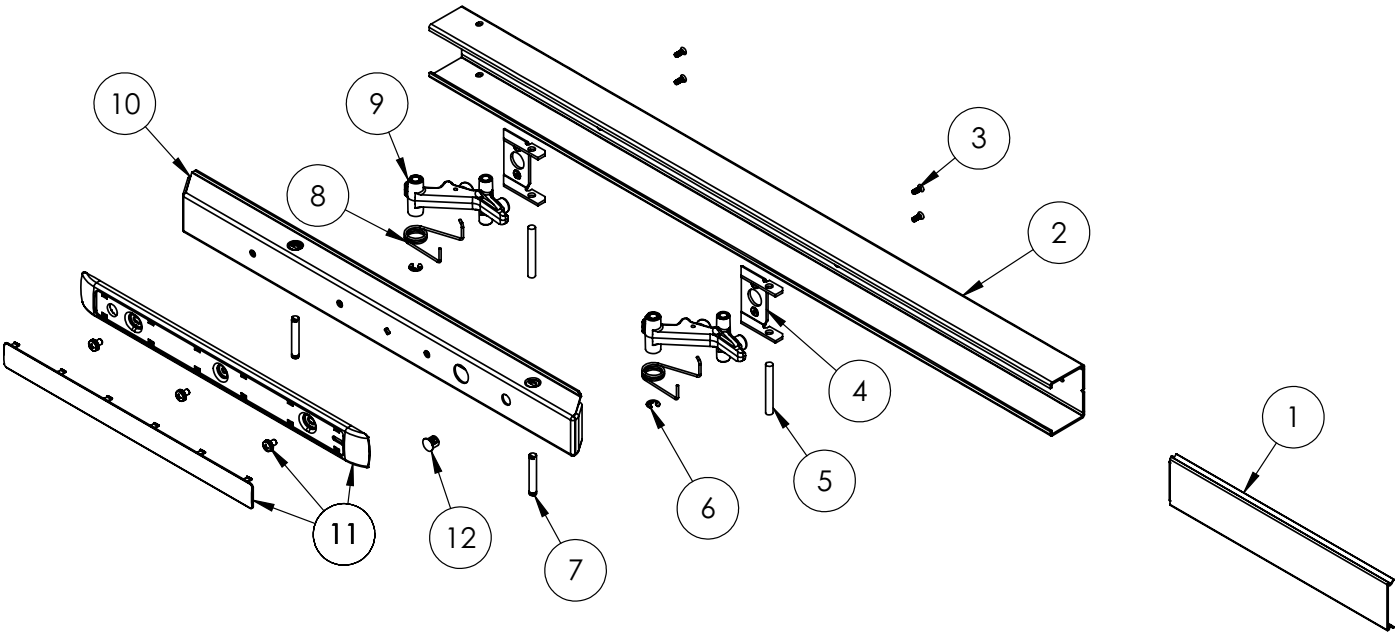
*Specify Finish

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-2703 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Assembly No.	Description	Option	Sellable
68-5542	Wide Stile E Rail Assembly*	(12-56-) (56-)	Yes
68-3212	Wide Stile F Rail Assembly*		Yes
68-3211	Wide Stile G Rail Assembly*		Yes
68-3213	Wide Stile J Rail Assembly*		Yes
68-5578	Narrow Stile E Rail Assembly*		Yes
68-3217	Narrow Stile F Rail Assembly*		Yes
68-3216	Narrow Stile G Rail Assembly*		Yes
68-3218	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		68-0950	Mounting Rail Wide(E)*	1	Yes
		68-0952	Mounting Rail Wide(F)*		Yes
		68-0948	Mounting Rail Wide(J)*		Yes
		68-0949	Mounting Rail Wide(G)*		Yes
		68-0958	Mounting Rail Narrow(E)*		Yes
		68-0955	Mounting Rail Narrow(F)*		Yes
		68-0956	Mounting Rail Narrow(J)*		Yes
		68-0957	Mounting Rail Narrow(G)*		Yes
3		M56AE	Rail Motor Kit, E	1	Yes
		M56AF	Rail Motor Kit, F		Yes
		M56AJ	Rail Motor Kit, J		Yes
		M56AG	Rail motor Kit, G		Yes
4		68-0229	Pivot Pin, Push Rail*	2	Yes
5		68-0236	Spring, Rail Arm	2	Yes
6		01-0098	Retaining Ring	2	Yes
7		809	TouchPad Assembly	1	Yes
8		68-0615	Standard Push Rail, E*	1	Yes
		68-0618	Standard Push Rail, F*		Yes
		68-0616	Standard Push Rail, J*		Yes
		68-0617	Standard Push Rail, G*		Yes
9		68-3609	Connecting Arm Assembly	1	Yes
10		52-1261	56- Input Harness Assembly	2	Yes
11		01-1236	#6-32x3/8" PH FL U'CUT	4	Yes
12		68-0945	Pivot Pin	1	Yes
13		68-0943	Bracket	1	Yes

All Related HK- Assemblies Listed Below

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
19-56-HK-*	68-5515	68-5516	68-5517	68-5518	68-5602	68-5603	68-5604	68-5605	Yes
53-56-HK-*	68-5554*	68-5555*	68-5556*	68-5557*	68-5594*	68-5595*	68-5596*	68-5597*	Yes
53-55-56-HK-*	68-5558*	68-5559	68-5560	68-5561*	68-5598*	68-5599*	68-5600*	68-5601*	Yes
19-53-56-HK-*	68-5519*	68-5520*	68-5521*	68-5522*	68-5610*	68-5611*	68-5612*	68-5613*	Yes
19-53-55-56-HK- *	68-5538*	68-5539*	68-5540*	68-5541*	68-5614*	68-5615*	68-5616*	68-5617*	Yes

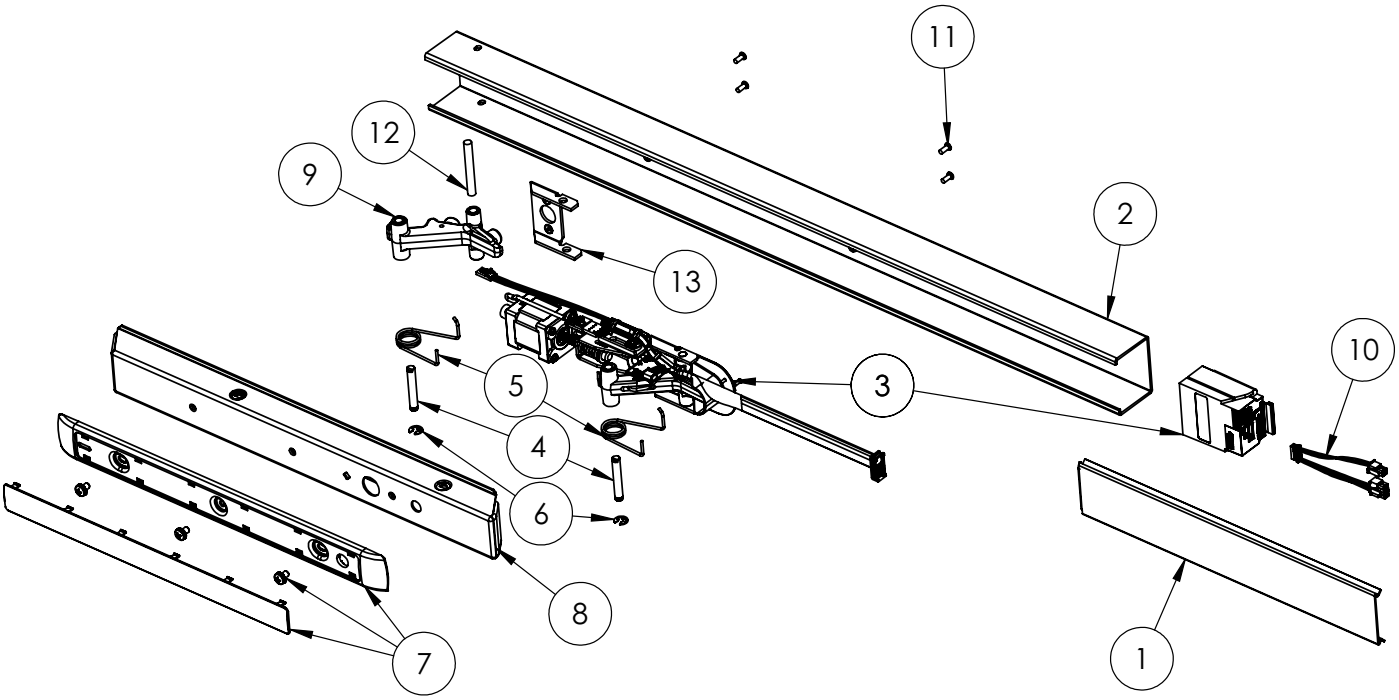
Parts 3-13 Available as Assembly No. 52-3541 for E, 52-3542 for F, 52-3543 for J, 52-3544 for G
*Specify Finish

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-5578 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Assembly No.	Description	Option	Sellable
68-6098	Wide Stile E Rail Assembly*	(59-)	Yes
68-3780	Wide Stile F Rail Assembly*		Yes
68-3781	Wide Stile G Rail Assembly*		Yes
68-3782	Wide Stile J Rail Assembly*		Yes
68-6100	Narrow Stile E Rail Assembly*		Yes
68-3788	Narrow Stile F Rail Assembly*		Yes
68-3789	Narrow Stile G Rail Assembly*		Yes
68-3790	Narrow Stile J Rail Assembly*		Yes
68-6099	Wide Stile E Rail Assembly*	(12-59-)	Yes
68-3784	Wide Stile F Rail Assembly*		Yes
68-3785	Wide Stile G Rail Assembly*		Yes
68-3786	Wide Stile J Rail Assembly*		Yes
68-6101	Narrow Stile E Rail Assembly*		Yes
68-3792	Narrow Stile F Rail Assembly*		Yes
68-3793	Narrow Stile G Rail Assembly*		Yes
68-3794	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	809	TouchPad Assembly	1	Yes
2		68-1027	Push Rail, E*	1	No
		68-1030	Push Rail, F*		Yes
		68-1028	Push Rail, G*		Yes
		68-1029	Push Rail, J*		Yes
3		68-0582	Lockdown Cam[1]	1	Yes
4		01-4537	Standard Hole Plug	1	Yes
5		01-0098	Retaining Ring	2	Yes
6		68-0229	Pivot Pin, Push Rail*	2	Yes
7		68-1049	Rubber Cushion	1	No
8		68-1039	Support Plate	1	No
9		52-1701	59- Wire Guide	1	Yes
10		68-0236	Spring, Rail Arm	2	Yes
11		68-0945	Pivot Pin	2	Yes
12		01-0711	Flanged Nyliner	8	Yes
13		52-4765	59- Connecting Arm	1	No
14		68-0943	Bracket	1	Yes
15		52-0935	Wire Barrier	1	Yes
16		52-4733	59- Harness Sub-Plate Assembly	1	No
		52-4734	59- Harness Sub-Plate Assembly		No
17		01-0610	Wave Spring Washer[1]	1	Yes
18		68-0583	Lockdown Button [1]	1	Yes
19		01-4466	Machine Screw SEMS[1]	1	No
20		01-1236	#6-32X3/8" PH FL U'Cut 6**		Yes
21		68-6127	Connecting Arm	1	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
22	See Chart Above	68-1045	Mounting Rail, E Narrow*	1	Yes
		68-1042	Mounting Rail, F Narrow*		Yes
		68-1043	Mounting Rail, J Narrow*		Yes
		68-1044	Mounting Rail, G Narrow*		Yes
		68-0950	Mounting Rail, E Wide*		Yes
		68-1058	Mounting Rail, F Wide*		Yes
		68-1059	Mounting Rail, J Wide*		Yes
		68-1060	Mounting Rail, G Wide*		Yes
23		68-6090	Insert Assembly, E Wide	1	No
		68-6091	Insert Assembly, F Wide		No
		68-6092	Insert Assembly, J Wide		No
		68-6093	Insert Assembly, G Wide		No
		68-6097	Insert Assembly, E Narrow		No
		68-6094	Insert Assembly, F Narrow		No
		68-6095	Insert Assembly, J Narrow		No
		68-6096	Insert Assembly, G Narrow		No
24		52-1292	Harness Assembly	1	Yes
		52-1293	Harness Assembly		Yes

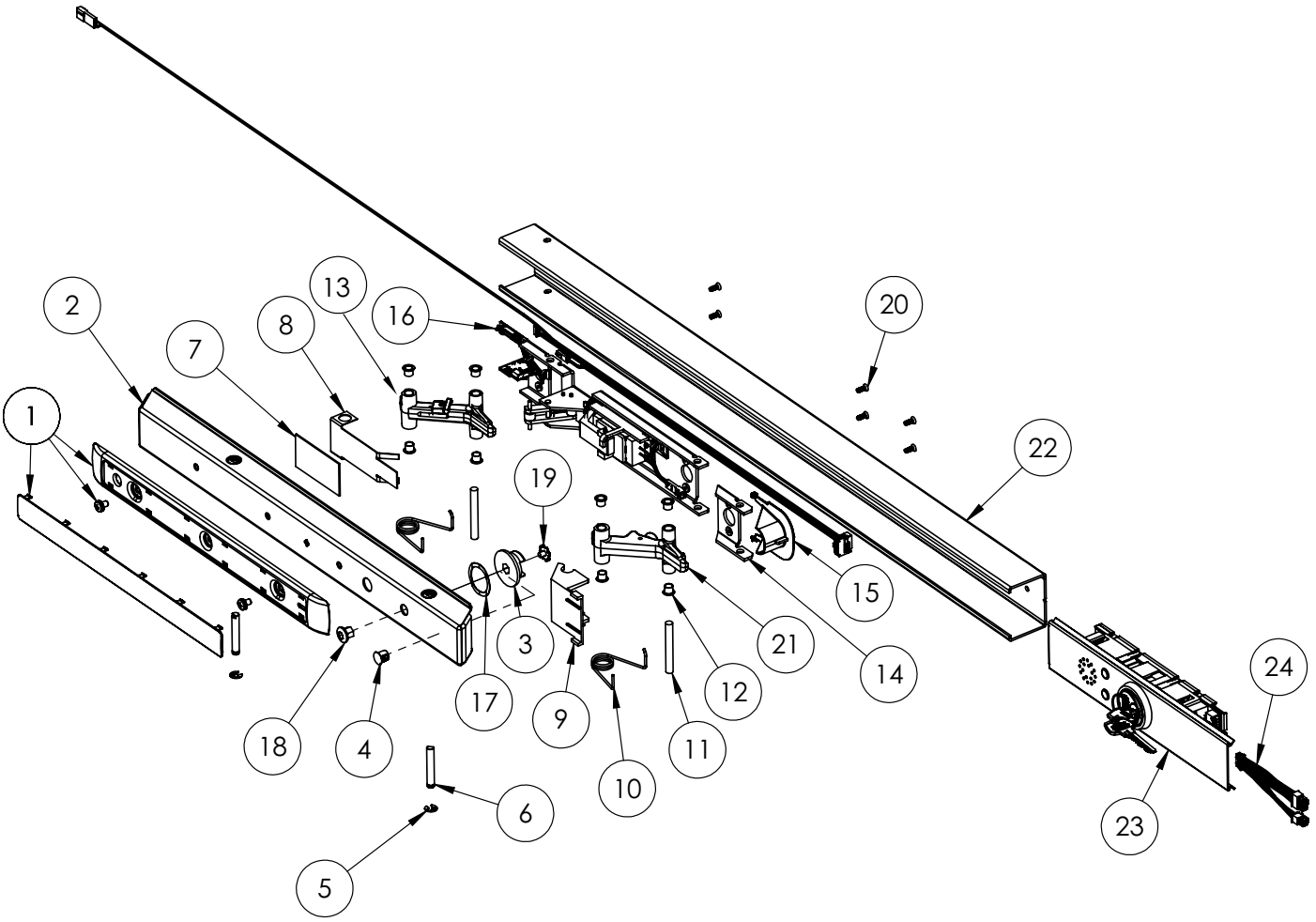
*Specify Finish
**Qty is 6 in Sizes F J G, 4 in Size E
1. Do not use on any 12- Rail Assembly

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-3780 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

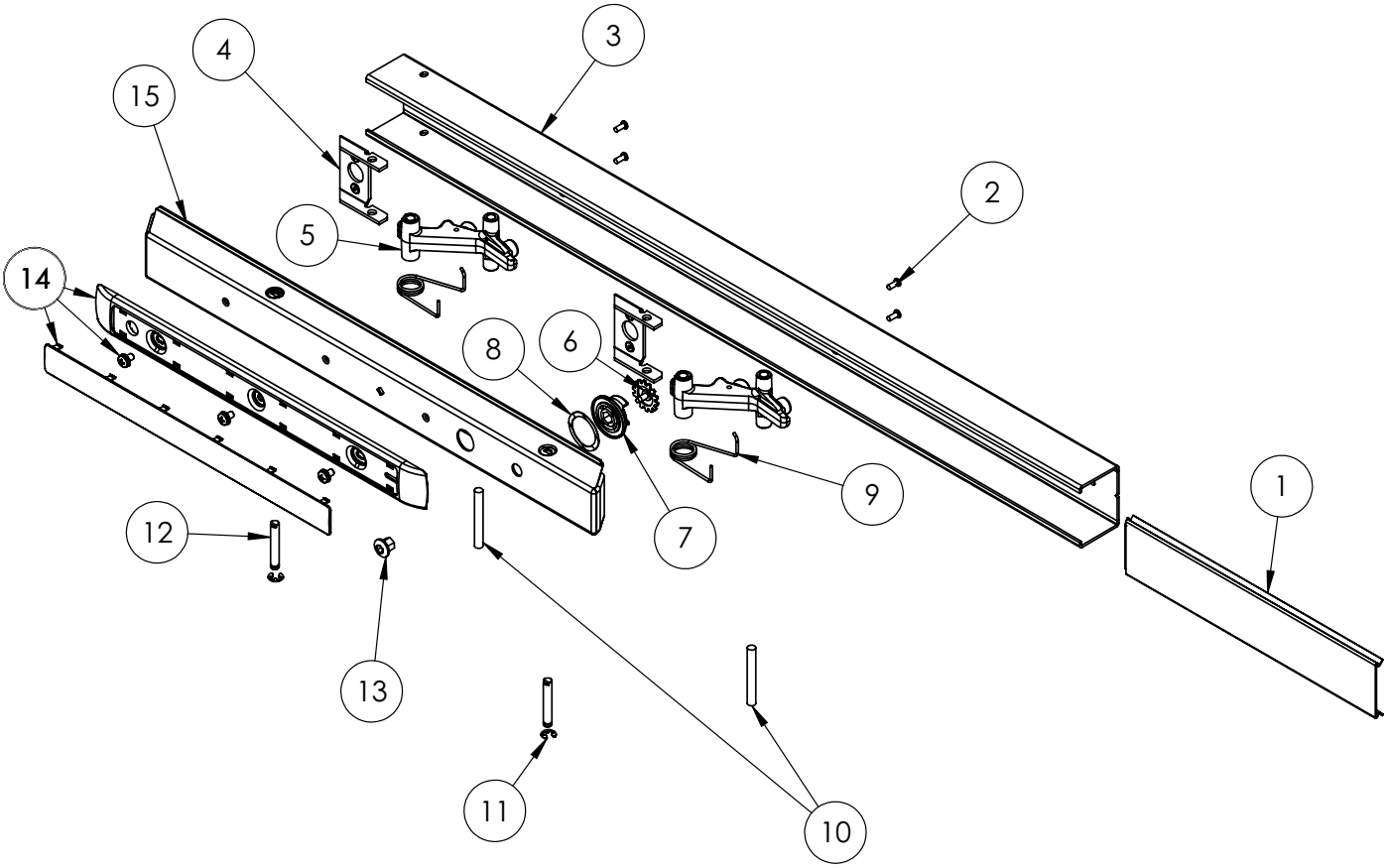
Assembly No.	Description	Option	Sellable
68-2694	Wide Stile E Rail Assembly*	Standard Rails	Yes
68-2695	Wide Stile F Rail Assembly*		Yes
68-2696	Wide Stile G Rail Assembly*		Yes
68-2697	Wide Stile J Rail Assembly*		Yes
68-2716	Narrow Stile E Rail Assembly*		Yes
68-2717	Narrow Stile F Rail Assembly*		Yes
68-2718	Narrow Stile G Rail Assembly*		Yes
68-2719	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		01-1236	#6-32x3/8 PH FL U'Cut	4	Yes
3		68-0950	Mounting Rail, E Wide*	1	Yes
		68-0952	Mounting Rail, F Wide*		Yes
		68-0948	Mounting Rail, J Wide*		Yes
		68-0949	Mounting Rail, G Wide*		Yes
		68-0958	Mounting Rail, E Narrow*		Yes
		68-0955	Mounting Rail, F Narrow*		Yes
		68-0956	Mounting Rail, J Narrow*		Yes
		68-0957	Mounting Rail, G Narrow*		Yes
4		68-0943	Bracket	2	Yes
5		68-3609	Connecting Arm Assembly	2	Yes
6		01-4466	Machine Screw SEMS[1]	1	Yes
7		68-0582	Lockdown Cam[1]	1	Yes
8		01-0610	Wave Spring Washer[1]	1	Yes
9		68-0236	Spring, Rail Arm	2	Yes
10		68-0945	Pivot Pin	2	Yes
11		01-0098	Retaining Ring	2	Yes
12		68-0229	Pivot Pin Push Rail*	2	Yes
13		68-0583	Lockdown Button[1]	1	Yes
14		809	Touch Pad Assembly	1	Yes
15		68-0615	Push Rail, E*	1	Yes
		68-0618	Push Rail, F*		Yes
		68-0616	Push Rail, J*		Yes
		68-0617	Push Rail, G*		Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Assembly 68-2695 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Assembly No.	Description	Option	Sellable
68-2698	Wide Stile E Rail Assembly*	16-	Yes
68-2699	Wide Stile F Rail Assembly*		Yes
68-2700	Wide Stile G Rail Assembly*		Yes
68-2701	Wide Stile J Rail Assembly*		Yes
68-2720	Narrow Stile E Rail Assembly*		Yes
68-2721	Narrow Stile F Rail Assembly*		Yes
68-2722	Narrow Stile G Rail Assembly*		Yes
68-2723	Narrow Stile J Rail Assembly*		Yes

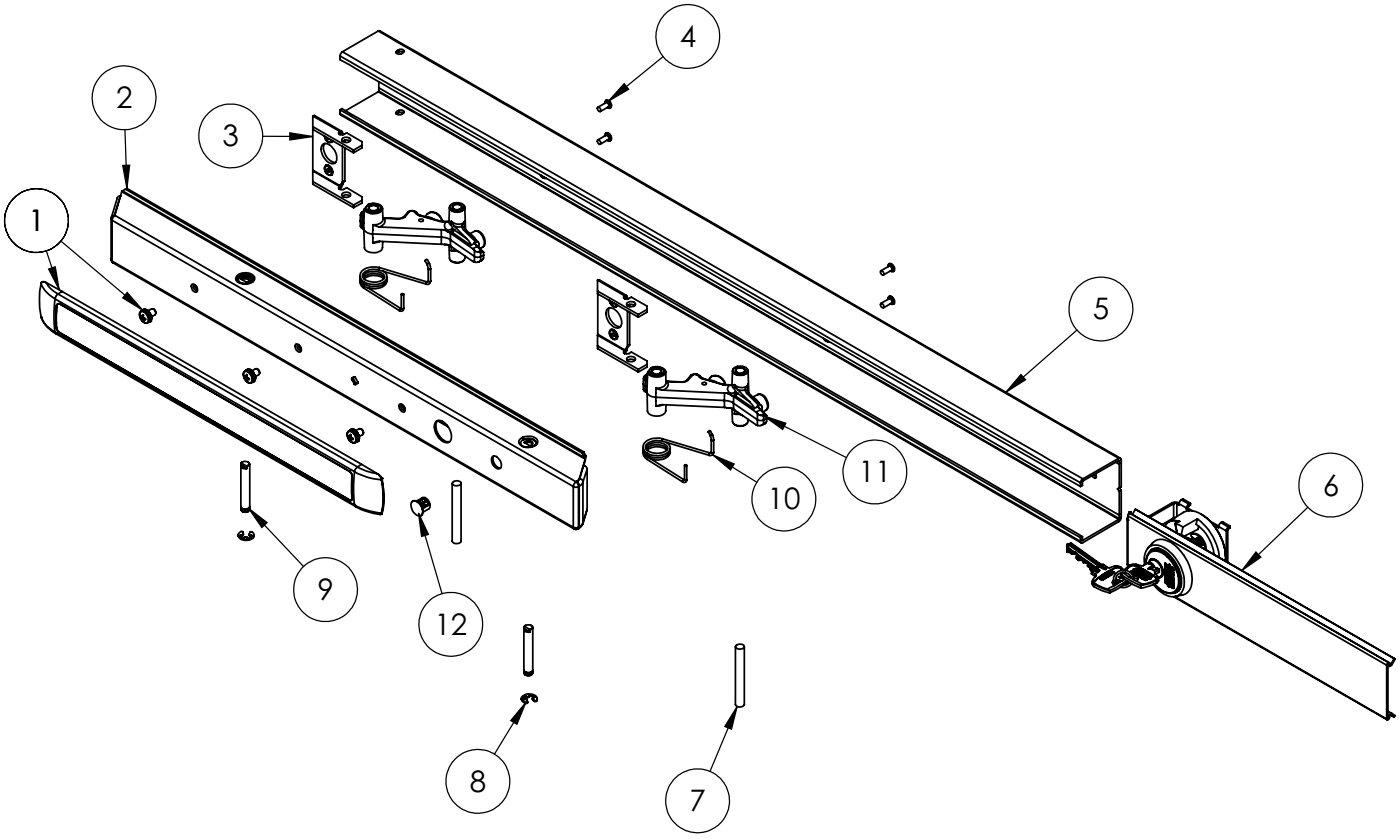
Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	809	Touch Pad Assembly	1	Yes
2		68-0615	Push Rail, E*	1	Yes
		68-0618	Push Rail, F*		Yes
		68-0616	Push Rail, J*		Yes
		68-0617	Push Rail, G*		Yes
3		68-0943	Bracket	2	Yes
4		01-1236	CR-FHMS 6-32X3/8"	4	Yes
5		68-0950	Mounting Rail, E Wide*	1	Yes
		68-0952	Mounting Rail, F Wide*		Yes
		68-0948	Mounting Rail, J Wide*		Yes
		68-0949	Mounting Rail, G Wide*		Yes
		68-0958	Mounting Rail, E Narrow*		Yes
		68-0955	Mounting Rail, F Narrow*		Yes
		68-0956	Mounting Rail, J Narrow*		Yes
		68-0957	Mounting Rail, G Narrow*		Yes
6		816-5	Insert Assembly, E Wide[1]*	1	Yes
		816-1	Insert Assembly, F Wide[1]*		Yes
		816-7	Insert Assembly, J Wide[1]*		Yes
		816-4	Insert Assembly, G Wide[1]*		Yes
		816-2	Insert Assembly, E/F Narrow[1]*		Yes
		816-6	Insert Assembly, J Narrow[1]*		Yes
		816-3	Insert Assembly, G Narrow[1]*		Yes
7		68-0945	Pivot Pin	2	Yes
8		01-0098	Retaining Ring	2	Yes
9		68-0229	Pivot Pin, Push Rail*	2	Yes
10		68-0236	Spring, Rail Arm	2	Yes
11		68-3609	Connecting Arm Assembly	2	Yes
12		01-4537	Standard Hole Plug	1	Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Assembly 68-2699 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

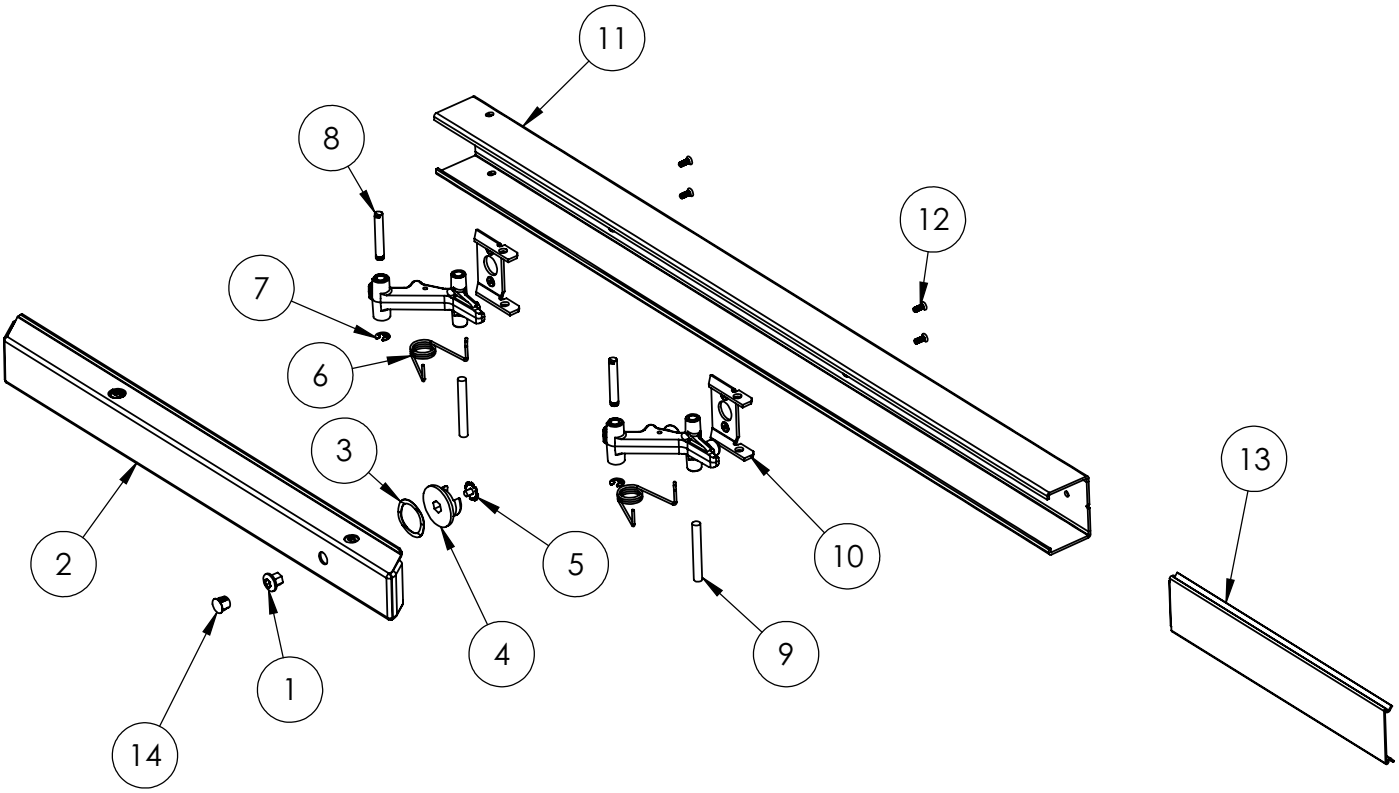
Assembly No.	Description	Option	Sellable
68-2918	E Wide Rail Assembly*	19-	Yes
68-2919	F Wide Rail Assembly*		Yes
68-2921	J Wide Rail Assembly*		Yes
68-2920	G Wide Rail Assembly*		Yes
68-2905	E Narrow Rail Assembly*		Yes
68-2906	F Narrow Rail Assembly*		Yes
68-2908	J Narrow Rail Assembly*		Yes
68-2907	G Narrow Rail Assembly*		Yes
68-2926	12- E Wide Rail Assembly*	12-19-	Yes
68-2927	12- F Wide Rail Assembly*		Yes
68-2929	12- J Wide Rail Assembly*		Yes
68-2928	12- G Wide Rail Assembly*		Yes
68-2913	12- E Narrow Rail Assembly*		Yes
68-2914	12- F Narrow Rail Assembly*		Yes
68-2916	12- J Narrow Rail Assembly*		Yes
68-2915	12- G Narrow Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	68-0583	Lockdown Button[1]	1	Yes
2		68-0736	Push Rail, E*	1	Yes
		68-0739	Push Rail, F*		Yes
		68-0737	Push Rail, J*		Yes
		68-0738	Push Rail, G*		Yes
3		01-0610	Wave Spring Washer[1]	1	Yes
4		68-0582	Lockdown Cam[1]	1	Yes
5		01-4466	SEMS Machine Screw[1]	1	Yes
6		68-0236	Spring, Rail Arm	2	Yes
7		01-0098	Retaining Ring	2	Yes
8		68-0229	Pivot Pin, Push Rail	2	Yes
9		68-0945	Pivot Pin, Mounting Rail	2	Yes
10		68-0943	Bracket	2	Yes
11		68-0950	Mounting Rail, E*	1	Yes
		68-0952	Mounting Rail, F*		Yes
		68-0949	Mounting Rail, J*		Yes
		68-0948	Mounting Rail, G*		Yes
12		01-1236	#6-32X3/8" Machine Screw[1]	4	Yes
13		68-0550	Mounting Rail Insert, E*	1	Yes
		68-0549	Mounting Rail Insert, F*		Yes
		68-0552	Mounting Rail Insert, J*		Yes
		68-0551	Mounting Rail Insert, G*		Yes
14		01-4537	Standard Hole Plug	1	Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Assembly 68-2919 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
AL-	68-4010	68-4011	68-4012	68-4025	68-4022	68-4023	68-4024	Yes
12-AL-	68-4018	68-4019	68-4020	68-4033	68-4030	68-4031	68-4032	Yes
19-AL-	68-4035	68-4036	68-4037	68-4050	68-4047	68-4048	68-4049	Yes
12-19-AL-	68-4043	68-4044	68-4045	68-4058	68-4055	68-4056	68-4057	Yes
53-AL-	68-4716	68-4717	68-4718	68-4723	68-4724	68-4725	68-4726	Yes
12-53-AL-	68-4720	68-4721	68-4722	68-4727	68-4728	68-4729	68-4730	Yes
19-53-AL-	68-4842	68-4843	68-4844	68-4849	68-4850	68-4851	68-4852	Yes
12-19-53-AL-	68-4846	68-4847	68-4848	68-4853	68-4854	68-4855	68-4856	Yes
53-55-AL-	68-4922	68-4923	68-4924	68-4929	68-4930	68-4931	68-4932	Yes
12-53-55-AL-	68-4926	68-4927	68-4928	68-4933	68-4934	68-4935	68-4936	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
TL-	68-5048	68-5049	68-5051	68-5050	68-5009	68-5010	68-5012	68-5011	Yes
16-TL-	68-5052	68-5053	68-5055	68-5054	68-5013	68-5014	68-5016	68-5015	Yes
12-TL-	68-5056	68-5057	68-5059	68-5058	68-5017	68-5018	68-5020	68-5019	Yes
TL- Inactive	68-5060	68-5061	68-5063	68-5062	N/A	N/A	N/A	N/A	Yes
TL- (8895 Only)	68-5164	68-5165	68-5167	68-5166	N/A	N/A	N/A	N/A	Yes
55-TL-(8895 Only)	68-5168	68-5169	68-5171	68-5170	N/A	N/A	N/A	N/A	Yes
55-56-TL-	68-5689	68-5173	68-5174	68-5172	68-5692	68-5176	68-5177	68-5175	Yes
16-55-56-TL-	68-5706	68-5707	68-5708	68-5709	68-5738	68-5739	68-5740	68-5741	Yes
55-56-HK-TL-	68-5722	68-5723	68-5724	68-5725	68-5754	68-5755	68-5756	68-5757	Yes
AL-TL-	N/A	68-5190	68-5191	68-5192	68-5199	68-5196	68-5197	68-5198	Yes
12-AL-TL-	N/A	68-5193	68-5194	68-5195	68-5203	68-5200	68-5201	68-5202	Yes
59-TL-	N/A	68-5178	68-5179	68-5180	N/A	68-5187	68-5188	68-5189	Yes
12-59-TL-	N/A	68-5181	68-5182	68-5183	N/A	68-5187	68-5188	68-5189	Yes
55-AL-TL-	N/A	68-5314	68-5315	68-5316	68-5323	68-5320	68-5321	68-5322	Yes
12-55-AL-TL-	N/A	68-5317	68-5318	68-5319	68-5327	68-5324	68-5325	68-5326	Yes
53-58-TL-	68-5252	68-5253	68-5254	68-5255	68-5264	68-5265	68-5266	68-5267	Yes
12-53-58-TL-	68-5260	68-5261	68-5262	68-5263	68-5272	68-5273	68-5274	68-5275	Yes
16-53-58-TL-	68-5256	68-5257	68-5258	68-5259	68-5268	68-5269	68-5270	68-5271	Yes
53-55-TL-	68-5228	68-5229	68-5230	68-5231	68-5240	68-5241	68-5242	68-5243	Yes
12-53-55-TL-	68-5236	68-5237	68-5238	68-5239	68-5248	68-5249	68-5250	68-5251	Yes
16-53-55-TL-	68-5232	68-5233	68-5234	68-5235	68-5244	68-5245	68-5246	68-5247	Yes
53-TL-	68-5204	68-5205	68-5206	68-5207	68-5216	68-5217	68-5218	68-5219	Yes
12-53-TL-	68-5208	68-5209	68-5210	68-5211	68-5220	68-5221	68-5222	68-5223	Yes
16-53-TL-	68-5212	68-5213	68-5214	68-5215	68-5224	68-5225	68-5226	68-5227	Yes
56-TL-	68-5691	68-5162	68-5163	68-5161	68-5688	68-5159	68-5160	68-5158	Yes
56-HK-TL-	68-5750	68-5751	68-5752	68-5753	68-5718	68-5719	68-5720	68-5721	Yes
16-56-TL-	68-5734	68-5735	68-5736	68-5737	68-5702	68-5703	68-5704	68-5705	Yes
57-TL-	N/A	68-5096	68-5098	68-5097	68-5102	68-5403	68-5105	68-5104	Yes
12-57-TL-	N/A	68-5099	68-5101	68-5100	68-5106	68-5107	68-5109	68-5108	Yes
55-57-TL-	N/A	68-5178	68-5179	68-5180	N/A	68-5181	68-5182	68-5186	Yes
12-55-57-TL-	N/A	68-5184	68-5185	68-5186	N/A	68-5187	68-5188	68-5189	Yes
55-58-TL-	68-5134	68-5135	68-5137	68-5136	68-514	68-5147	68-5149	68-5148	Yes
12-55-58-TL-	68-5142	68-5143	68-5145	68-5144	68-5154	68-5155	68-5157	68-5156	Yes
16-55-58-TL-	68-5138	68-5139	68-5141	68-5140	68-5150	68-5151	68-5153	68-5152	Yes
58-TL-	68-5110	68-5111	68-5113	68-5112	68-5122	68-5123	68-5125	68-5124	Yes
12-58-TL-	68-5118	68-5119	68-5121	68-5120	68-5130	68-5131	68-5133	68-5132	Yes
16-58-TL-	68-5114	68-5115	68-5117	68-5116	68-5126	68-5127	68-5129	68-5128	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	L	M	N	Sellable
LP	68-4242	68-4243	68-4244	Yes
12-LP	68-4250	68-4251	68-4252	Yes
16-LP	68-4246	68-4247	68-4248	Yes
58-LP	68-4340	68-4341	68-4342	Yes
12-58-LP	68-4344	68-4345	68-4346	Yes
19-58-LP	68-4348	68-4349	68-4350	Yes
12-19-58-LP	68-4352	68-4353	68-4354	Yes
56-TL-LP	68-5352	68-5353	68-5354	Yes
16-56-TL-LP	68-5796	68-5797	68-5798	Yes
56-HK-TL-LP	68-5808	68-5809	68-5810	Yes
55-56-TL-LP	68-5348	68-5349	68-5350	Yes
16-55-56-TL-LP	68-5799	68-5800	68-5801	Yes
55-56-HK-TL-LP	68-5811	68-5812	68-5813	Yes
58-TL-LP	68-5356	68-5357	68-5358	Yes
12-58-TL-LP	68-5360	68-5361	68-5362	Yes
55-58-TL-LP	68-5364	68-5365	68-5366	Yes
12-55-58-TL-LP	68-5368	68-5369	68-5370	Yes
19-LP	68-4292	68-4293	68-4294	Yes
12-19-LP	68-4300	68-4301	68-4302	Yes
16-19-LP	68-4296	68-4297	68-4298	Yes
55-LP	68-4305	68-4306	68-4307	Yes
12-55-LP	68-4309	68-4310	68-4311	Yes
19-55-LP	68-4313	68-4314	68-4315	Yes
12-19-55-LP	68-4317	68-4318	68-4319	Yes
55-56-LP	68-4322	68-4323	68-4324	Yes
19-55-56-LP	68-4326	68-4327	68-4328	Yes
16-55-56-LP	68-5769	68-5770	68-5771	Yes
16-19-55-56-LP	68-5775	68-5776	68-5777	Yes
55-56-HK-LP	68-5781	68-5782	68-5783	Yes
19-55-56-HK-LP	68-5787	68-5788	68-5789	Yes
56-LP	68-4331	68-4332	68-4333	Yes
19-56-LP	68-4335	68-4336	68-4337	Yes
16-56-LP	68-5766	68-5767	68-5768	Yes
16-19-56-LP	68-5772	68-5773	68-5774	Yes
56-HK-LP	68-5778	68-5779	68-5780	Yes
19-56-HK-LP	68-5784	68-5785	68-5786	Yes
55-58-LP	68-4357	68-4358	68-4359	Yes
12-55-58-LP	68-4361	68-4362	68-4363	Yes
19-55-58-LP	68-4365	68-4366	68-4367	Yes
12-19-55-58-LP	68-4369	68-4370	68-4371	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
PL-57- (LHRB)	68-6180	68-6181	68-6182	68-6183	68-6196	68-6197	68-6198	Yes
PL-57- (RHRB)	68-6184	68-6185	68-6186	68-6187	68-6200	68-6201	68-6202	Yes
12-PL-57- (LHRB)	68-6188	68-6189	68-6190	68-6191	68-6204	68-6205	68-6206	Yes
12-PL-57- (RHRB)	68-6192	68-6193	68-6194	68-6195	68-6208	68-6209	68-6210	Yes
PL-59- (LHRB)	68-6128	68-6129	68-6130	68-6131	68-6160	68-6161	68-6162	Yes
PL-59- (RHRB)	68-6132	68-6133	68-6134	68-6835	68-6164	68-6165	68-6166	Yes
12-PL-59- (LHRB)	68-6144	68-6145	68-6146	68-6147	68-6168	68-6169	68-6170	Yes
12-PL-59- (RHRB)	68-6148	68-6149	68-6150	68-6151	68-6172	68-6173	68-6174	Yes
PL-55-57- (LHRB)	68-6216	68-6217	68-6218	68-6219	68-6232	68-6233	68-6234	Yes
PL-55-57- (RHRB)	68-6220	68-6221	68-6222	68-6223	68-6836	68-6237	68-6238	Yes
12-PL-55-57- (LHRB)	68-6224	68-6225	68-6226	68-6227	68-6240	68-6241	68-6242	Yes
12-PL-55-57- (RHRB)	68-6228	68-6229	68-6230	68-6231	68-6244	68-6245	68-6246	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
12-53-	68-4595	68-4596	68-4596	68-4597	68-4607	68-4608	68-4609	68-4610	Yes
12-53-56-	68-5544	68-4687	68-4688	68-4689	68-5580	68-4690	68-4691	68-4692	Yes
12-55-	68-2797	68-2798	68-2800	67-2799	68-2809	68-2810	68-2812	68-2811	Yes
12-53-55-	68-4623	68-4624	68-4625	68-4626	68-4635	68-4636	68-4637	68-4638	Yes
12-57-	68-6177	68-2829	68-2826	68-2825	68-2835	68-2836	68-2838	68-2837	Yes
12-55-57-	68-6213	68-4942	68-4944	68-4943	68-4949	68-4950	68-4952	68-4951	Yes
12-58-	68-3044	68-3045	68-3047	68-3046	68-3056	68-3057	68-3059	68-3058	Yes
12-53-58-	68-4647	68-4648	68-4649	68-4650	68-4659	68-4660	68-4661	68-4662	Yes
12-19-53-	68-4735	68-4736	67-4737	68-4738	68-4747	68-4748	68-4749	68-4750	Yes
12-19-55-	68-2939	68-2940	68-2942	68-2941	68-2951	68-2952	68-2954	68-2953	Yes
12-19-57	68-6179	68-2973	68-2976	68-2975	68-2985	68-2986	68-2988	68-2987	Yes
12-19-58-	68-3094	68-3095	68-3097	68-3096	68-3106	68-3107	68-3109	68-3108	Yes
12-19-53-58-	68-4786	68-4787	68-4788	68-4789	68-4798	68-4799	68-4800	68-4801	Yes
12-19-59-	68-6112	68-3801	68-3802	68-3803	68-6114	68-3809	68-3810	68-3811	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
16-53-	68-4599	68-4600	68-4601	68-4602	68-4611	68-4612	68-4613	68-4614	Yes
16-55-	68-2793	68-2794	68-2796	68-2795	68-2805	68-2806	68-2808	68-2807	Yes
16-53-55-	68-4619	68-4620	68-4621	68-4622	68-4631	68-4632	68-4633	68-4634	Yes
16-56-	68-5562	68-5563	68-5564	68-5565	68-5618	68-5619	68-5620	68-5621	Yes
16-53-56-	68-5570	68-5571	68-5572	68-5773	68-5626	68-5627	68-5628	68-5629	Yes
16-53-55-56-	68-5574	68-5575	68-5576	68-5577	68-5630	68-5631	68-5632	68-5633	Yes
16-58-	68-3040	68-3041	68-3043	68-3042	68-3052	68-3053	68-3055	68-3054	Yes
16-53-58-	68-4643	68-4644	68-4645	68-4646	68-4655	68-4656	68-4657	68-4658	Yes
16-53-55-58-	68-4667	68-4668	68-4669	68-4670	68-4675	68-4676	68-4677	68-4678	Yes
16-19-53-	68-4739	68-4740	68-4741	68-4742	68-4751	68-4752	68-4753	68-4754	Yes
16-19-55-	68-2935	68-2936	68-2938	68-2937	68-2947	68-2948	68-2950	68-2949	Yes
16-19-56-	68-5650	68-5651	68-5652	68-5653	68-5634	68-5635	68-5636	68-5637	Yes
16-19-53-56-	68-5513	68-5535	68-5536	68-5537	68-5642	68-5643	68-5644	68-5645	Yes
16-19-53-55-56-	68-5531	68-5532	68-5533	68-5534	68-5646	68-5647	68-5648	68-5649	Yes
16-19-58-	68-3090	68-3091	68-3093	68-3092	68-3102	68-3103	68-3105	68-3104	Yes
16-19-53-58-	68-4782	68-4783	68-4784	68-4785	68-4794	68-4795	68-4796	68-4797	Yes

***For all associated parts in assemblies above, contact factory for availability**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
19-53-	68-4731	68-4732	68-4733	68-4734	68-4743	68-4744	68-4745	68-4746	Yes
19-55-	68-2931	68-2932	68-2934	68-2933	68-2943	68-2944	68-2946	68-2945	Yes
19-56-	68-5511	68-3225	68-3226	68-3224	68-5582	68-3230	68-3231	68-3229	Yes
19-57-	68-6178	68-2965	68-2968	68-2967	68-2977	68-2978	68-2980	68-2979	Yes
19-58-	68-3086	68-3087	68-3089	68-3088	68-3098	68-3099	68-3101	68-3100	Yes
19-59-	68-6111	68-3797	68-3798	68-3799	68-6113	68-3805	68-3806	68-3807	Yes
19-53-56-	68-5512	68-4826	68-4827	68-4828	68-5584	68-4829	68-4830	68-4831	Yes
19-53-55-56-	68-5527	68-4953	68-4954	68-4955	68-5585	68-4956	68-4957	68-4958	Yes
19-53-58-	68-4778	68-4779	68-4780	68-4781	68-4790	68-4791	68-4792	68-4793	Yes

***For all associated parts in assemblies above, contact factory for availability**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
53-	68-4591	68-4592	68-4593	68-4594	68-4603	68-4604	68-4605	68-4606	Yes
55-	68-2789	68-2790	68-2792	68-2791	68-2801	68-2802	68-2804	68-2803	Yes
53-55-	68-4615	68-4616	68-4617	68-4618	68-4627	68-4628	68-4629	68-4630	Yes
53-56-	68-5544	68-4687	68-4688	68-4689	68-5580	68-4690	68-4691	68-4692	Yes
53-55-56-	68-5545	68-4693	68-4694	68-4695	68-5581	68-4696	68-4697	68-4698	Yes
57-	68-6176	68-2815	68-2818	68-2817	68-2827	68-2828	68-2830	68-2829	Yes
55-57-	68-6212	68-4938	68-4940	68-4939	68-4945	68-4946	68-4948	68-4947	Yes
58-	68-3036	68-3037	68-3039	68-3038	68-3048	68-3049	68-3051	68-3050	Yes
53-58-	68-4639	68-4640	68-4641	68-4642	68-4651	68-4652	68-4653	68-4654	Yes
53-55-58-	68-4663	68-4664	68-4665	68-4666	68-4675	68-4676	68-4677	68-4678	Yes

- **For all associated parts in assemblies above, contact factory for availability**
- **Specify finish**

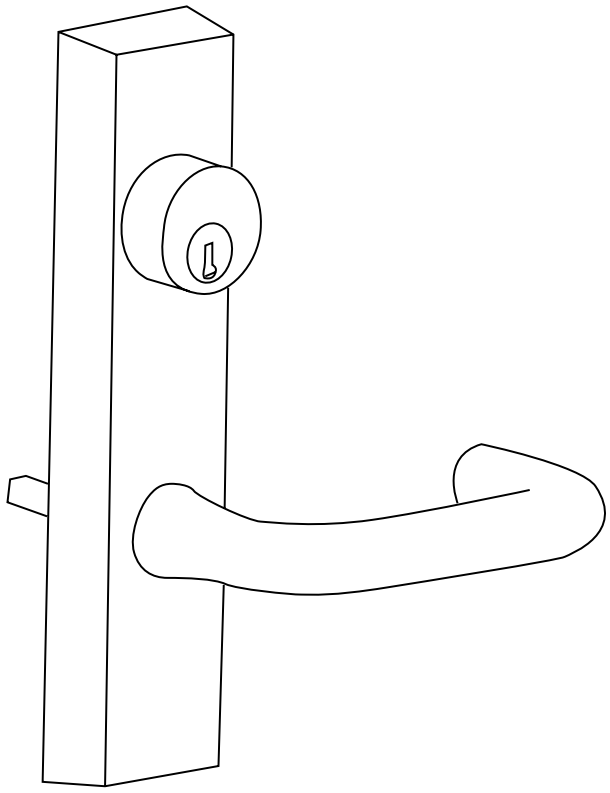
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Exit Devices				
	8300	AD8400 MD8400	8500	AD8600 MD8600 WD8600	SP8600[2] PP8600[2] PR8600[2]
04	704	—	704	—	—
	744[1]	—	744[1]	—	—
06	—	706-4	—	706-4	706-6
	—	746-4[1]	—	746-4[1]	746-6[1]
10	710	710-4	710	710-4	710-6
	740[1]	740-4[1]	740[1]	740-4[1]	740-6[1]
13	713	713-4	713-8	713-4	713-6
	743[1]	743-4[1]	743-8[1]	743-4[1]	743-6[1]
15	715	715-4	715-8	715-4	715-6
16	—	—	—	—	—
73	—	773-4	773-8	773-4	773-6
74	—	774-4	774-8	774-4	774-6
75	775	—	—	—	—
76	776	—	—	—	—
77	—	—	—	—	—
78	—	—	—	—	—

1. 740, 743, 744 & 746 are freewheeling levers
2. Designates discontinued products



A8231 12/17

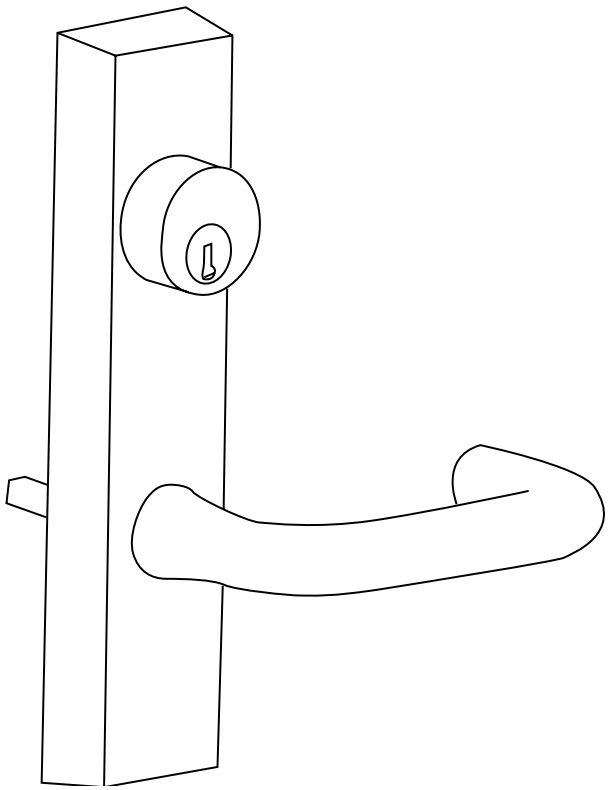
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Exit Devices						
	LS8600 LP8600 LR8600	**8700 FM8700 HC48700 HC8700**	**NB8700**	**SP8700[2] PP8700[2] PR8700[2]**	**8800**	**8888 HC8800**	**8900**
04	—	—	—	—	704	704	704
	—	—	—	—	744[1]	744[1]	744[1]
06	706-6	706	706-8	706-8	706-8	706-8	—
	746-6[1]	746[1]	746-8	746-8[1]	746-8[1]	746-8[1]	—
10	710-6	710	710	710	710	710	710
	740-6[1]	740[1]	740	740[1]	740[1]	740[1]	740[1]
13	713-6	713	—	713-8	713-8	713-8	713
	743-6[1]	743[1]	743-8[1]	743-8[1]	743-8[1]	743-8[1]	743[1]
15	715-6	715	715-8	715-8	715-8	715-8	715
16	—	—	—	—	716	—	716
73	773-6	773	773-8	773-8	—	—	—
74	774-6	774	774-8	774-8	—	—	—
75	—	—	—	—	775-8	775-8	775
76	—	—	—	—	776-8	776-8	776
77	—	—	—	—	777-8	777-8	777
78	—	—	—	—	778-8	778-8	778

1. 740, 743, 744 & 746 are freewheeling levers
2. Designates discontinued products



A8231 12/17

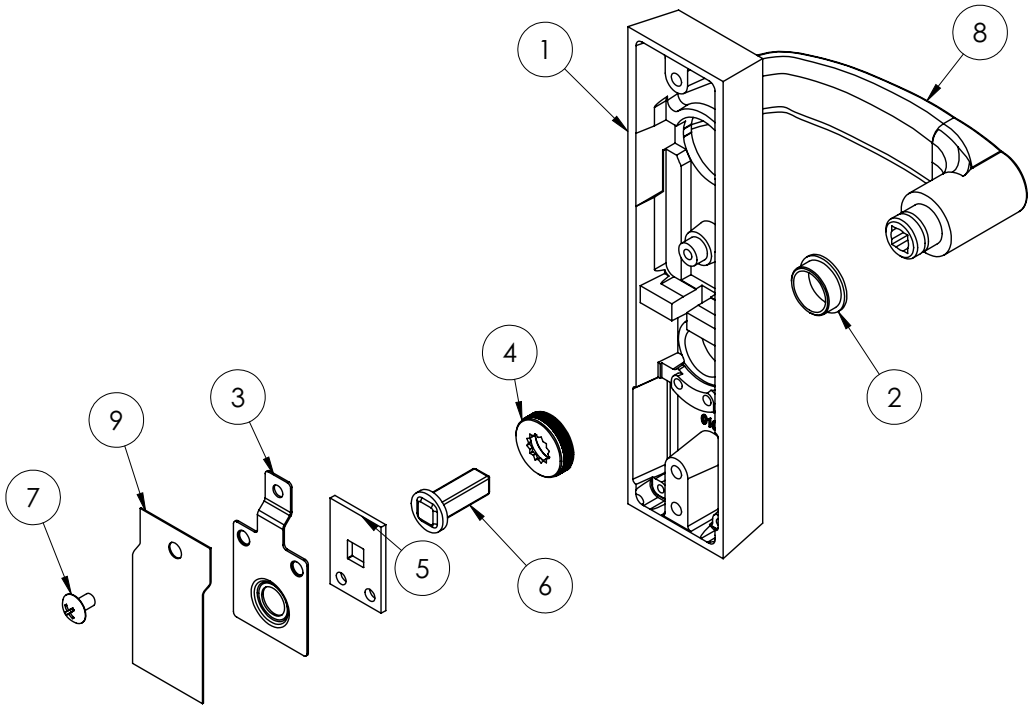
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0427	ET Case (704)	1	No
	97-0429	ET Case (710)	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	97-0522	Hub Plate (704/710)	1	Yes
6	97-0573	Spindle (704/710)	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	—	Lever Handle[1,2]	1	Yes
9	A6407	Information Tag	1	No
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

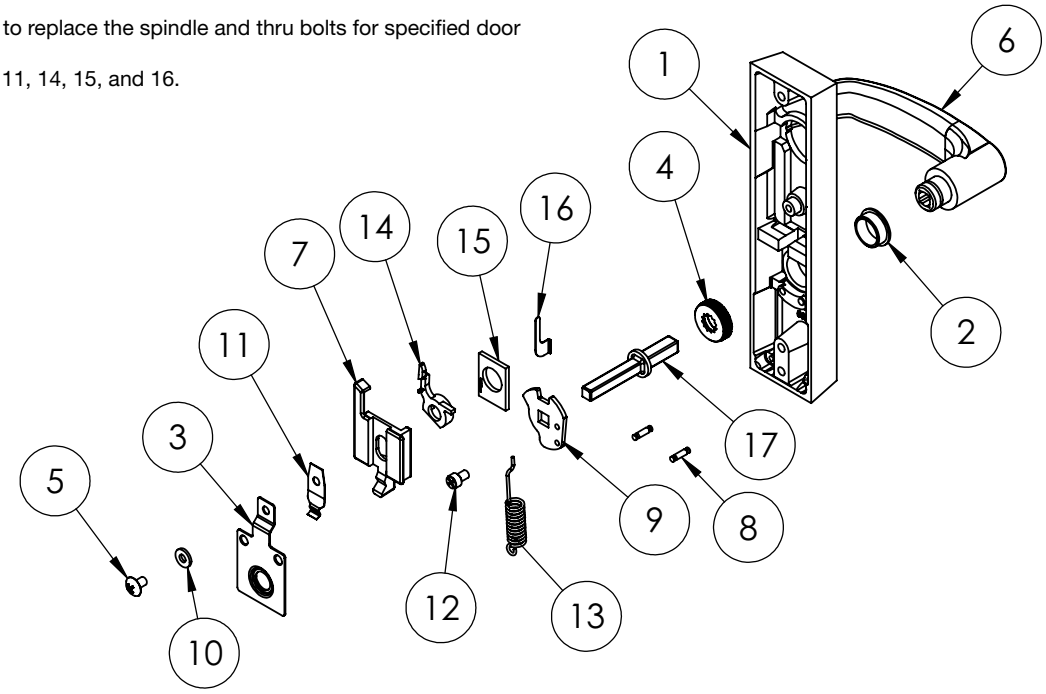
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
Not Shown	—	Cylinder Assembly[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
7	97-0355	Locking Slide (706) (607-2)	1	Yes
	97-0356	Locking Slide (713) (607-1)	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0528	Hub Plate (Std)	1	Yes
10	97-0557	Fusible Link	1	Yes
11	97-0571	Locking Slide Spring	1	Yes
12	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
13	97-0425	Hub Spring (Std)	1	Yes
14	97-0558	Slide Support	1	No
15	97-0563	Spring Support	1	No
16	97-0564	Return Spring	1	No
17	97-0549	Spindle (1 3/4" Door) (730-1)	1	Yes
	97-0550	Spindle (2" Door) (730-2)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-3)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 5, 7, 10, 11, 14, 15, and 16.



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

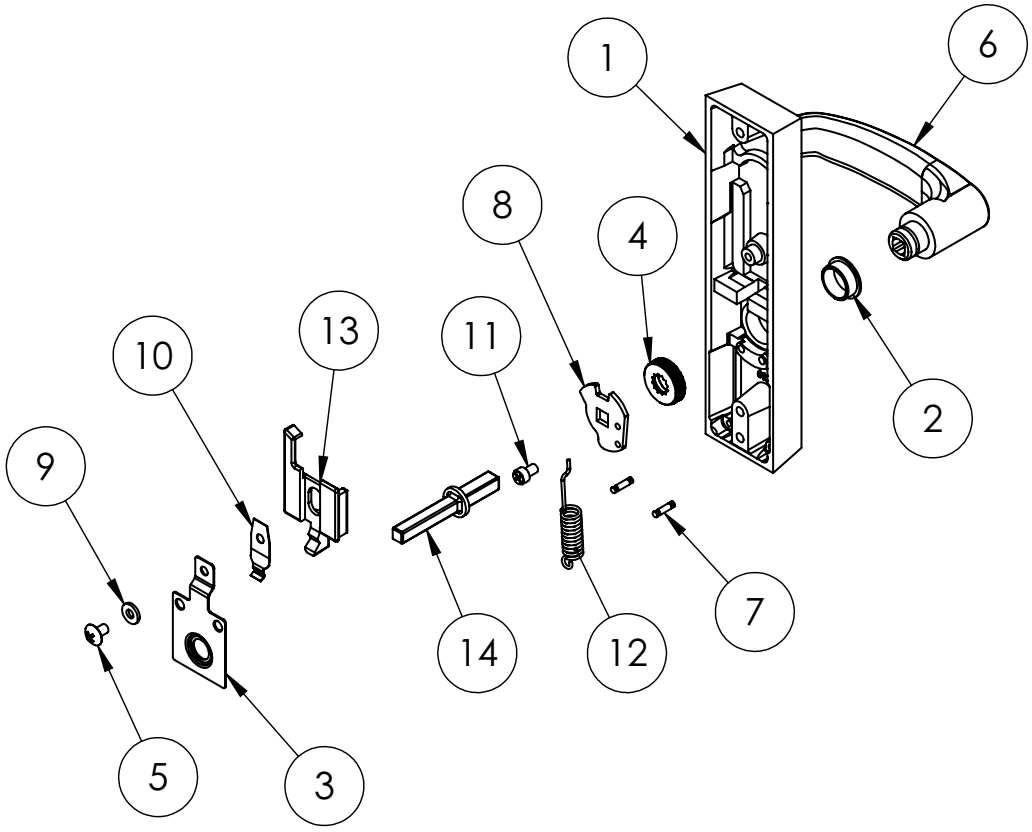
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	730-1	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-2	Spindle Retrofit Kit (2" Door)	1	Yes
	730-3	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

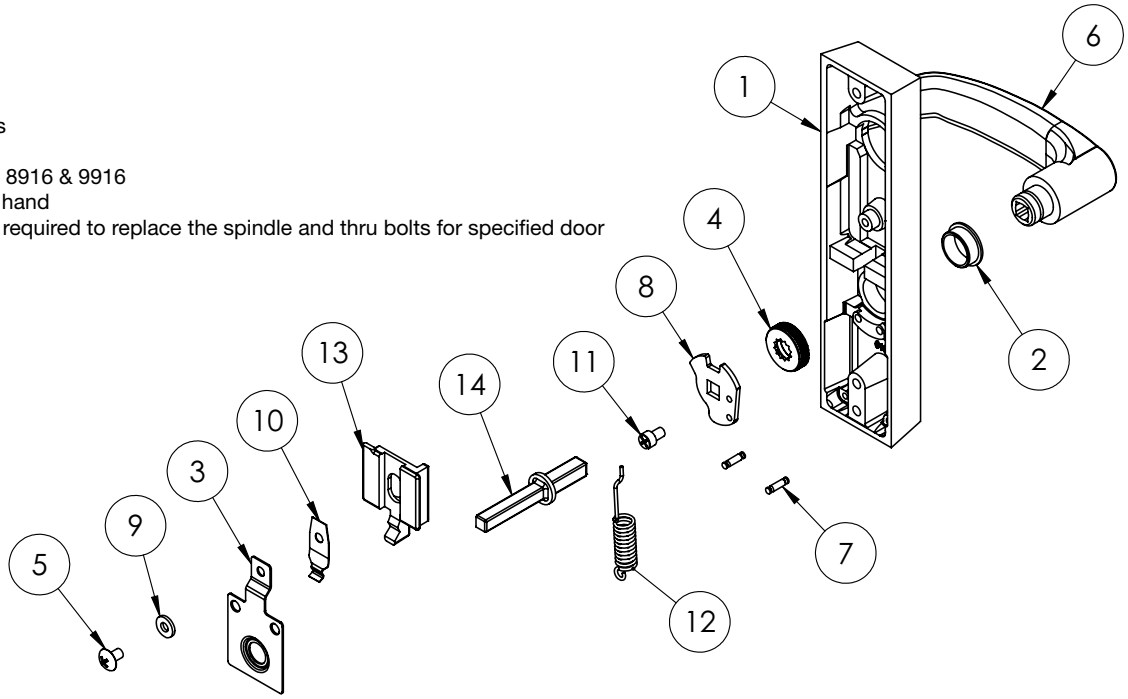
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0427	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
7	01-4507	1/8" X 1/2' Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
Not Shown	—	Cylinder[1,2,2a]	1	Yes
	97-0350	Cylinder Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	13-0086	Backplate (8816 Only)	1	Yes
	13-0074	Connecting Screw (8816 Only)	2	Yes
	13-0075	Connecting Screw (8816 Only) (2 1/2" Door And Over)	2	Yes
	13 97-0439	Locking Slide (716)	1	Yes
14	97-0549	Spindle (1 3/4" Door) (730-1)	1	Yes
	97-0550	Spindle (2" Door) (730-2)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-3)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	1	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	1	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	1	Yes

1. Specify finish
2. Specify cylinder size
2a. By keying Requirements
2b. #34 Cylinder for 8816
#46 Mortise cylinder for 8916 & 9916
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

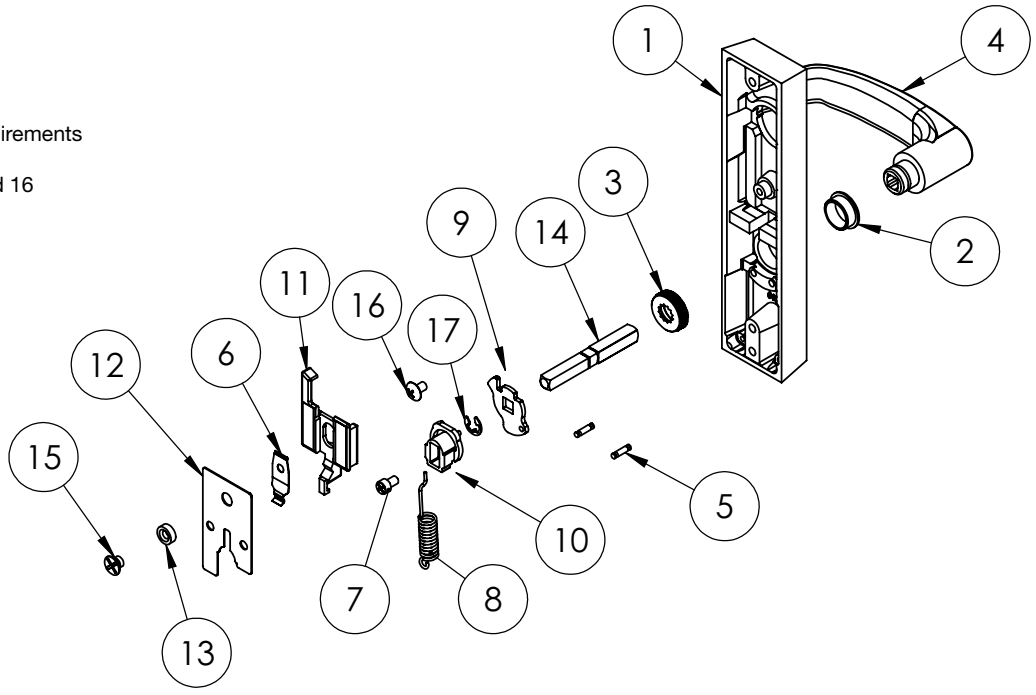
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0347	Locking Slide Spring	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	97-0571	Locking Slide Spring		Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0478	Lower Hub Plate	1	Yes
10	97-0479	Spindle Lock	1	Yes
11	97-0475	Locking Slide (743)	1	Yes
12	97-0581	Retaining Plate	1	Yes
13	97-0582	Spacer	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	01-1479	Cr-Fhms #10-32 X 1/2"	1	Yes
16	01-1183	Ct-Thms #10-32 X 5/16"	1	Yes
17	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 6, 11, and 16



A8231 12/17

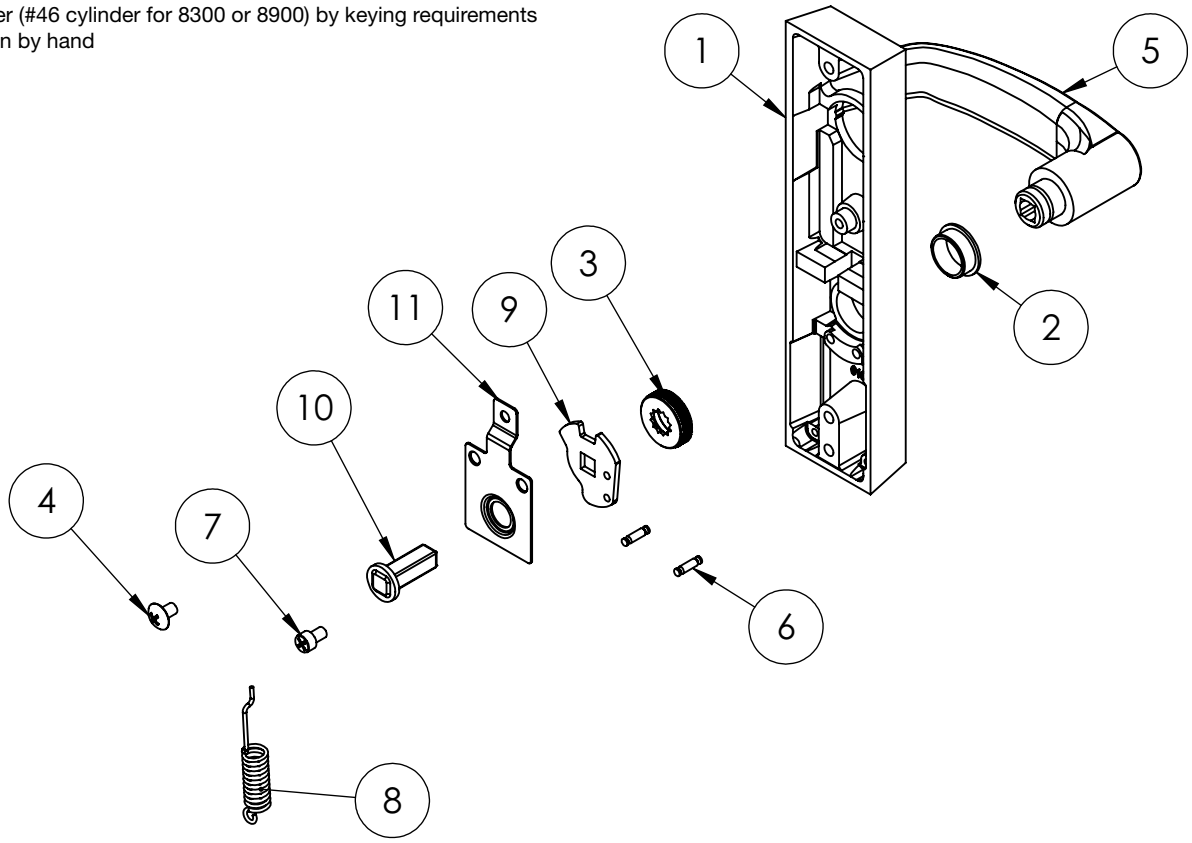
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case (740)	1	No
	97-0427	ET Case (744)	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
5	—	Lever Handle[1,2]	1	Yes
6	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0528	Hub Plate	1	Yes
10	97-0573	Spindle	1	Yes
11	68-1393	Retaining Plate	1	Yes
Not Shown	—	Rim Cylinder (744 Only)[1,2]	1	Yes
	13-0086	Backplate (744 Only)	1	Yes
	13-0074	Connecting Screw (744 Only)	2	Yes
	13-0075	Connecting Screw (744 Only) (2 1/2" Door And Over)	2	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #34 cylinder (#46 cylinder for 8300 or 8900) by keying requirements
3. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

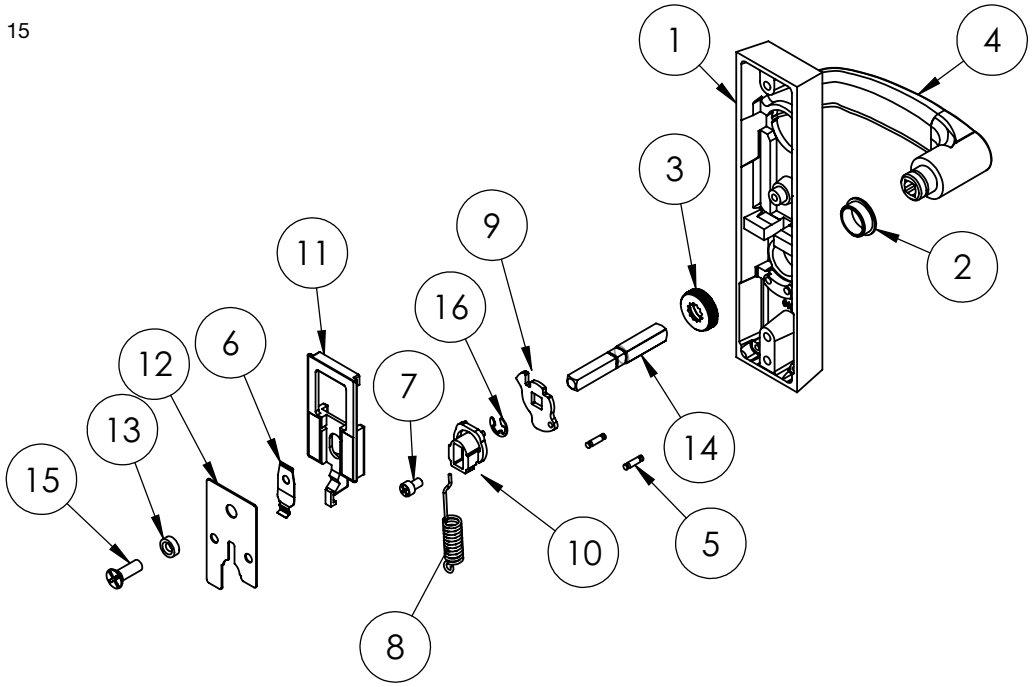
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	97-0347	Locking Slide Spring	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	97-0571	Locking Slide Spring W/ Bl Dyk	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0478	Lower Hub Plate	1	Yes
10	97-0479	Spindle Lock	1	Yes
11	97-0476	Locking Slide (746 Function)	1	Yes
12	97-0581	Retaining Plate	1	Yes
13	97-0582	Spacer	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
16	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 6, 11, and 15



A8231 12/17

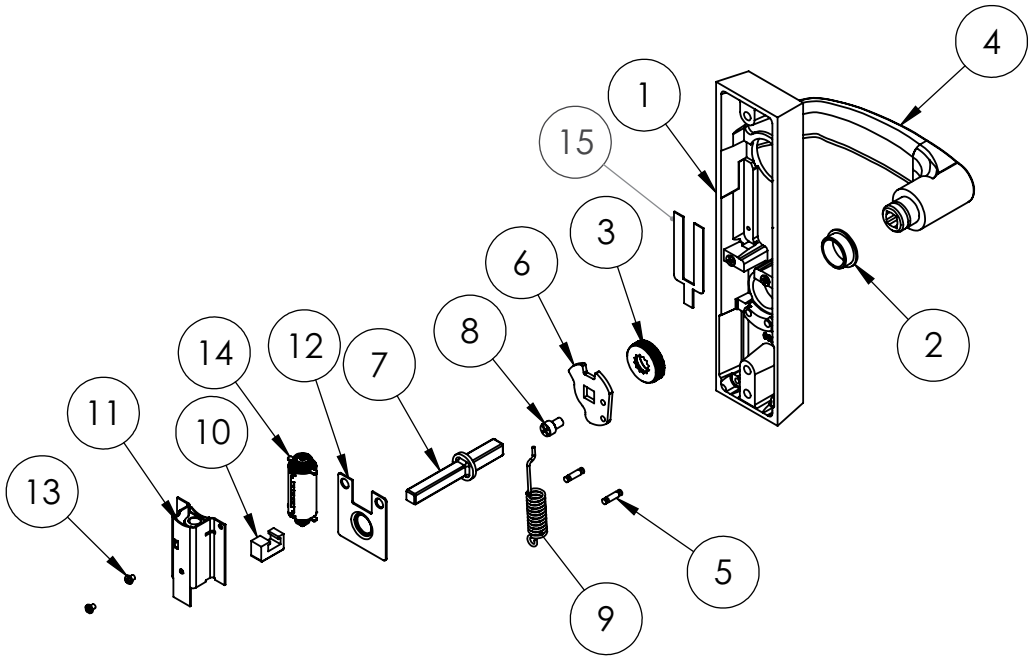
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0528	Hub Plate	1	Yes
7	97-0549	Spindle (1 3/4" Door)	1	
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	
8	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0329	Locking Tail	1	Yes
11	97-3932	Solenoid Cover Assembly (Fail Secure)	1	Yes
12	68-1402	Retainer Plate, Electrical Function	1	Yes
13	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
14	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
15	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	

1. Specify finish
2. Specify lever design by hand



A8231 12/17

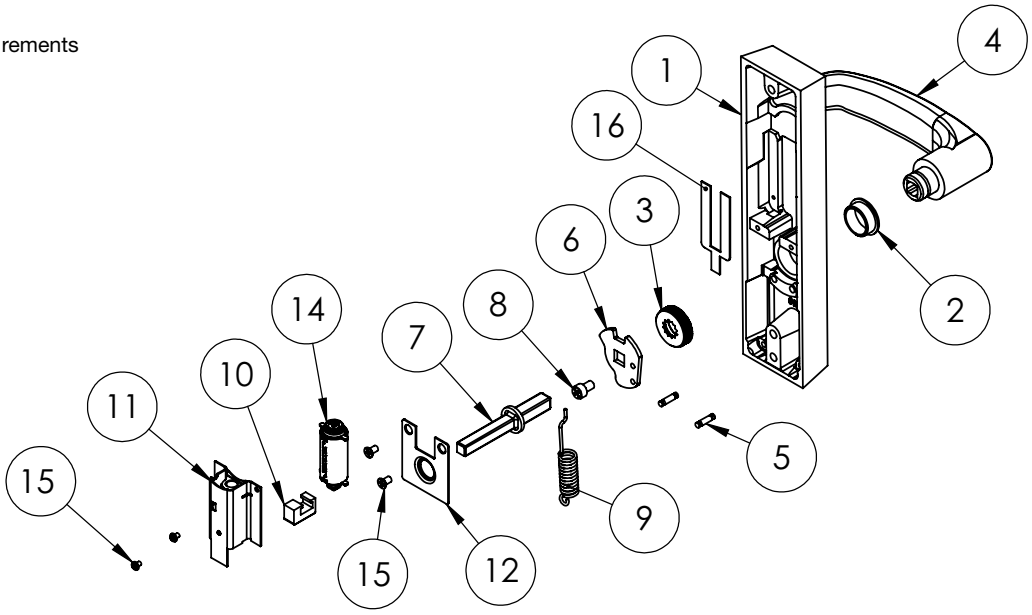
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	97-0528	Hub Plate	1	Yes
7	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	—	Cylinder[1,3]	1	Yes
	13-0086	Backplate	1	Yes
	13-0074	Connecting Screw	2	Yes
	13-0075	Connecting Screw (2 1/2" Door And Over)	2	Yes
8	01-1182	CR-CHMS #10-32 X .297	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0329	Locking Tail	1	Yes
11	97-3932	Solenoid Cover	1	Yes
12	68-1402	Retainer Plate, Electrical Function	1	Yes
13	01-1154	#6-32 X 1/4" PH Flat Undercut Ms	2	Yes
14	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
15	01-4560	#3-48 X 1/8" Pan CR-Ohms	2	Yes
16	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand
3. Specify #46 cylinder by keying requirements



A8231 12/17

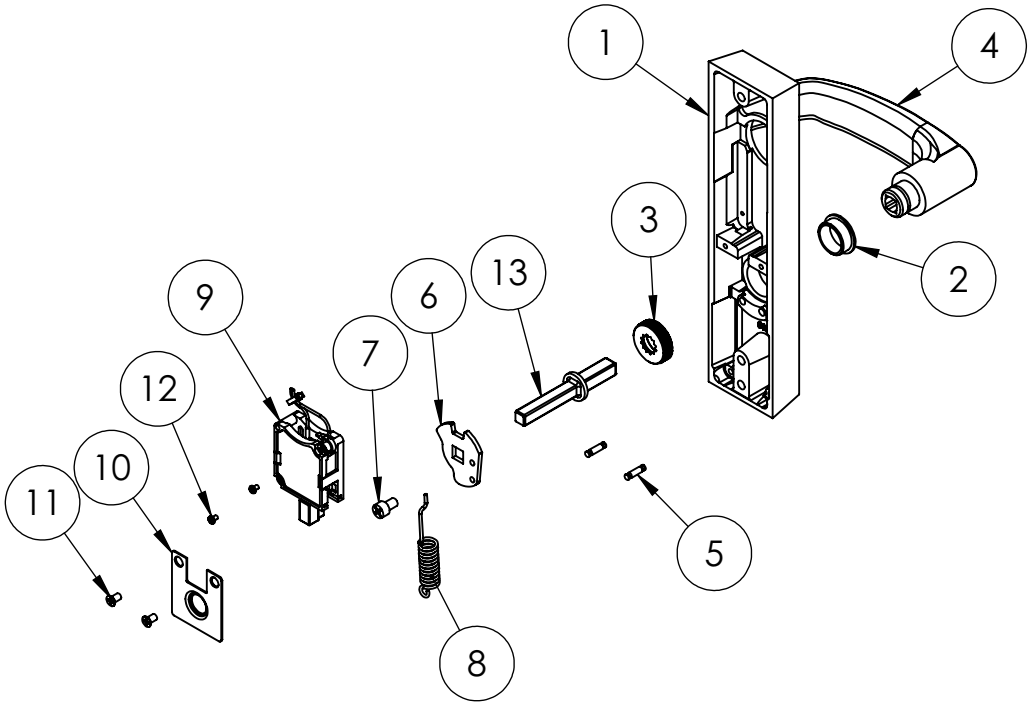
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	Electric ET Case W/ Cylinder Prep	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
Not Shown	—	Cylinder[1,2]	1	Yes
6	97-0528	Hub Plate (Std)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #46 cylinder by keying requirements
3. Specify lever design by hand



A8231 12/17

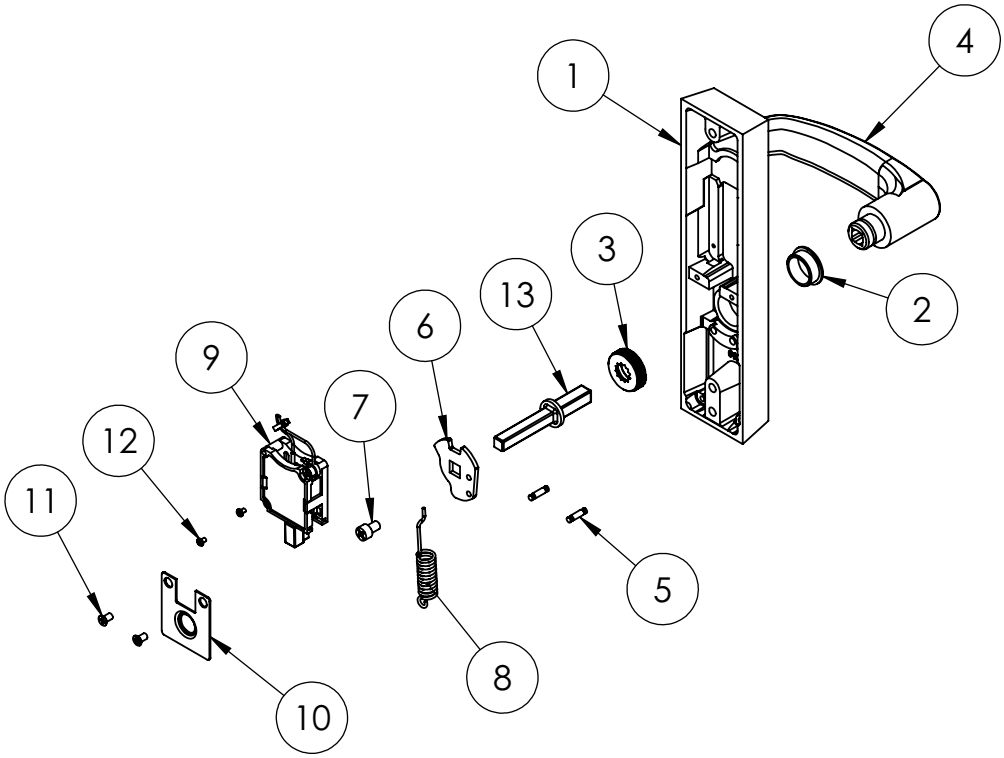
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	Electric ET Case W/O Cylinder Prep[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0528	Hub Plate (Std)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

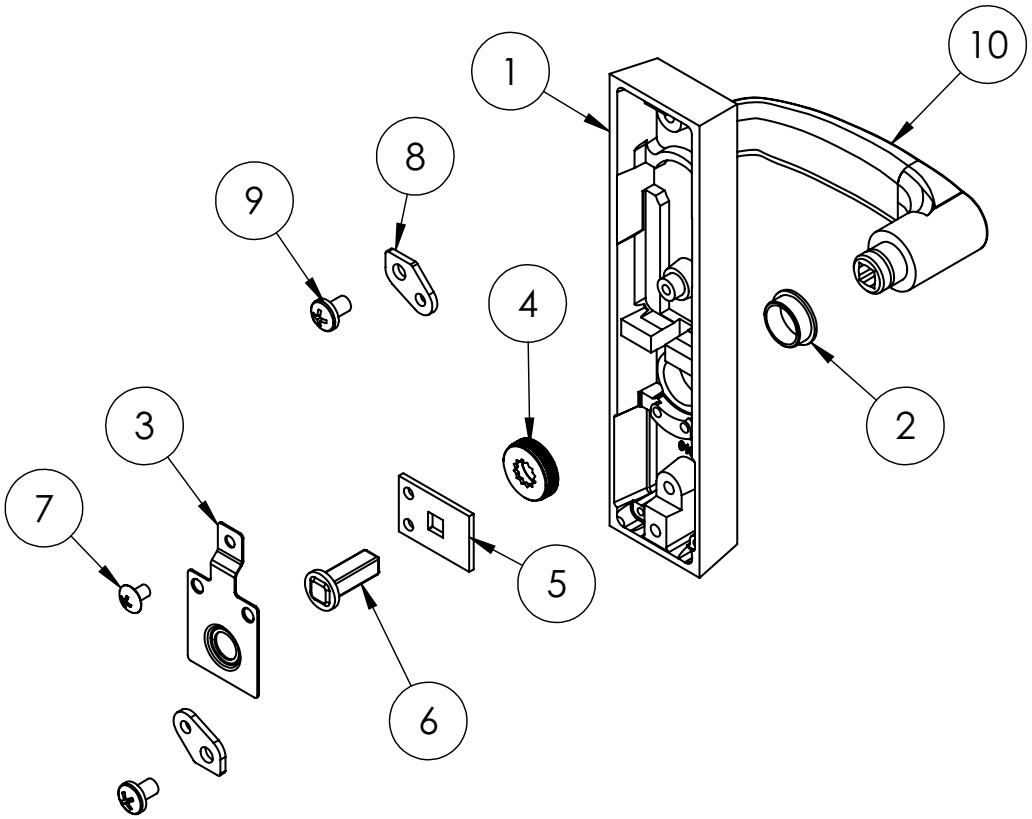
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	97-0522	Hub Plate (704/710)	1	Yes
6	97-0573	Spindle (704/710)	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	68-0853	Bracket	2	Yes
9	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
10	—	Lever Handle[1,2]	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 3 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

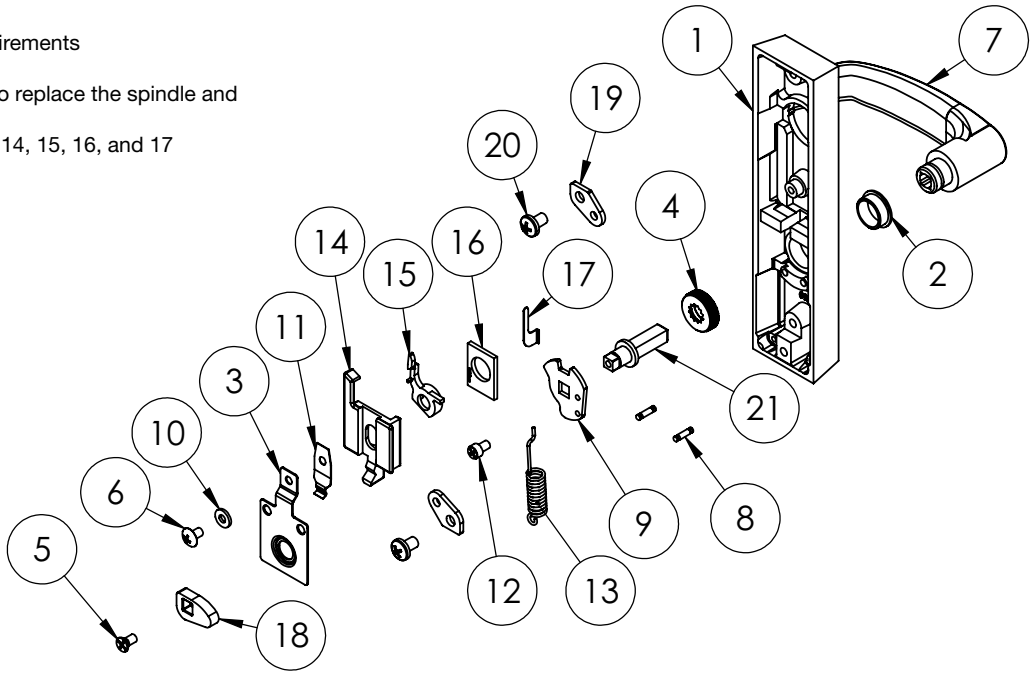
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1027	Ph Fl U'cut Ms #10-24 X 3/8"	1	Yes
6	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
7	—	Lever Handle[1,3]	1	Yes
Not Shown	—	Cylinder Assembly[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0528	Hub Plate (Std)	1	Yes
10	97-0557	Fusible Link	1	Yes
11	97-0571	Locking Slide Spring	1	Yes
12	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
13	97-0425	Hub Spring (Std)	1	Yes
14	97-0355	Locking Slide (706)	1	Yes
	97-0356	Locking Slide (713)	1	Yes
15	97-0558	Slide Support	1	No
16	97-0563	Spring Support	1	No
17	97-0564	Return Spring	1	No
18	68-0852	Cam 700-4	1	Yes
19	68-0853	Bracket	2	Yes
20	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
21	97-0549	Spindle (1 3/4" Door) (730-4)	1	Yes
	97-0550	Spindle (2" Door) (730-5)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-6)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 6, 10, 11, 14, 15, 16, and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

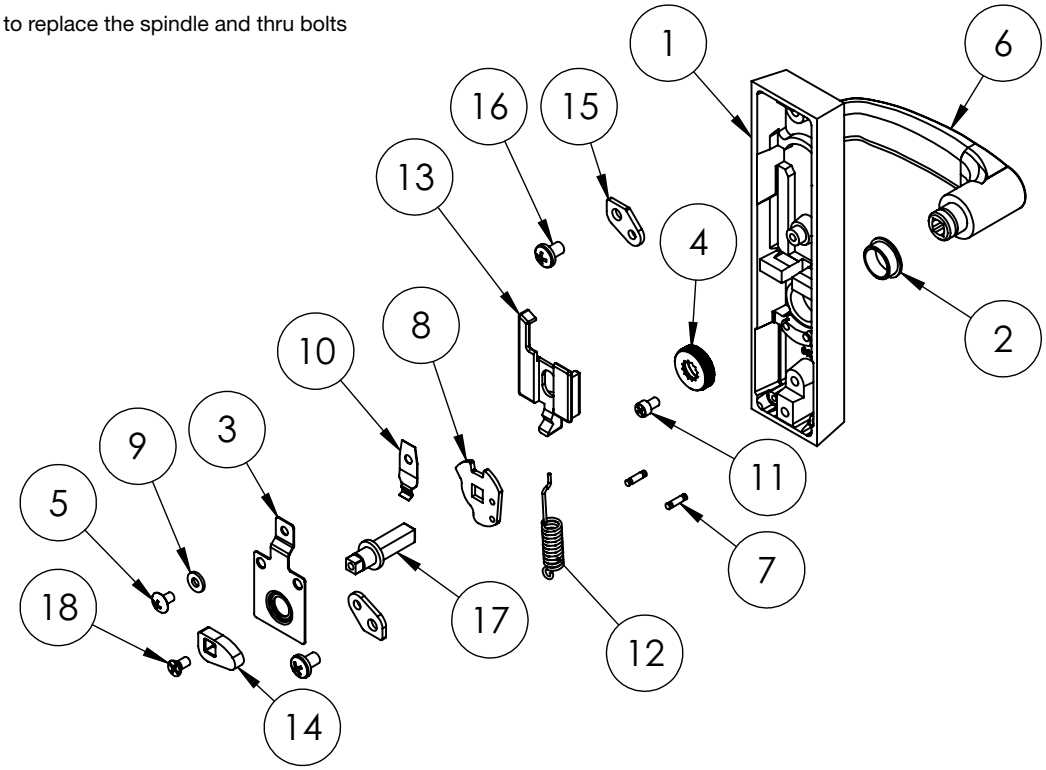
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	68-0852	Cam 700-4	1	Yes
15	68-0853	Bracket	2	Yes
16	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
17	730-4	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-5	Spindle Retrofit Kit (2" Door)	1	Yes
	730-6	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
18	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-30 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

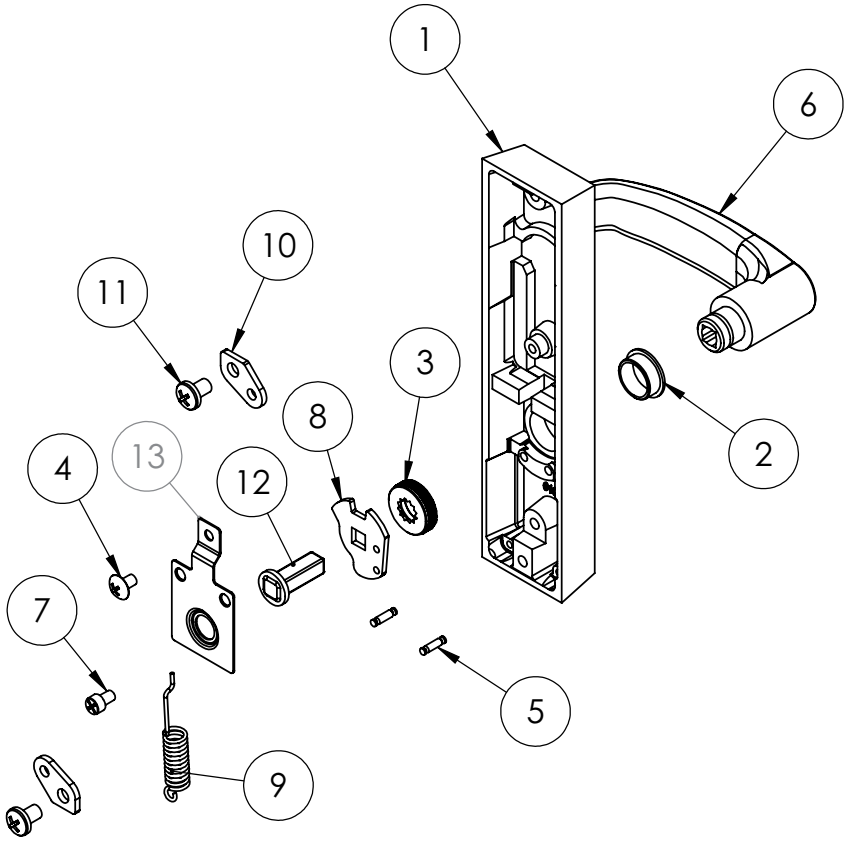
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,2]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0528	Hub Plate	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	68-0853	Bracket	2	Yes
11	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
12	97-0573	Spindle	1	Yes
13	68-1393	Retaining Plate	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

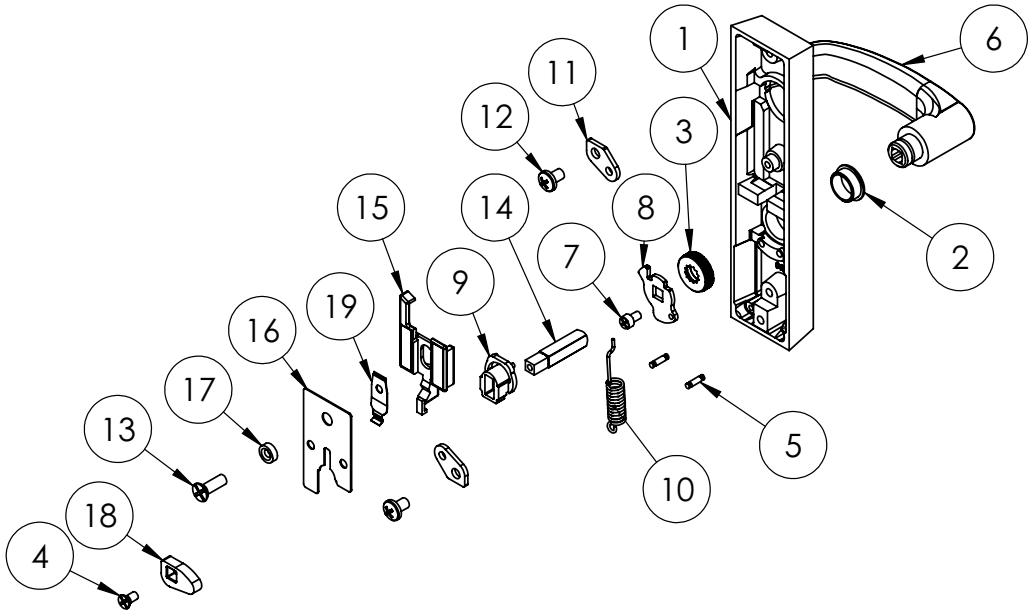
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,3]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
9	97-0479	Spindle Lock	1	Yes
10	97-0425	Hub Spring (Std)	1	Yes
11	68-0853	Bracket	2	Yes
12	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	2	Yes
13	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
14	97-3098	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3099	Spindle Assembly (2" Door)	1	Yes
	97-3100	Spindle Assembly (2 1/4" Door)	1	Yes
15	97-0475	Locking Slide (743)	1	Yes
16	97-0581	Retaining Plate	1	Yes
17	97-0582	Spacer	1	Yes
18	68-0852	Cam 700-4	1	Yes
19	97-0347	Locking Slide Spring	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 13, 15, 17 and 19



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

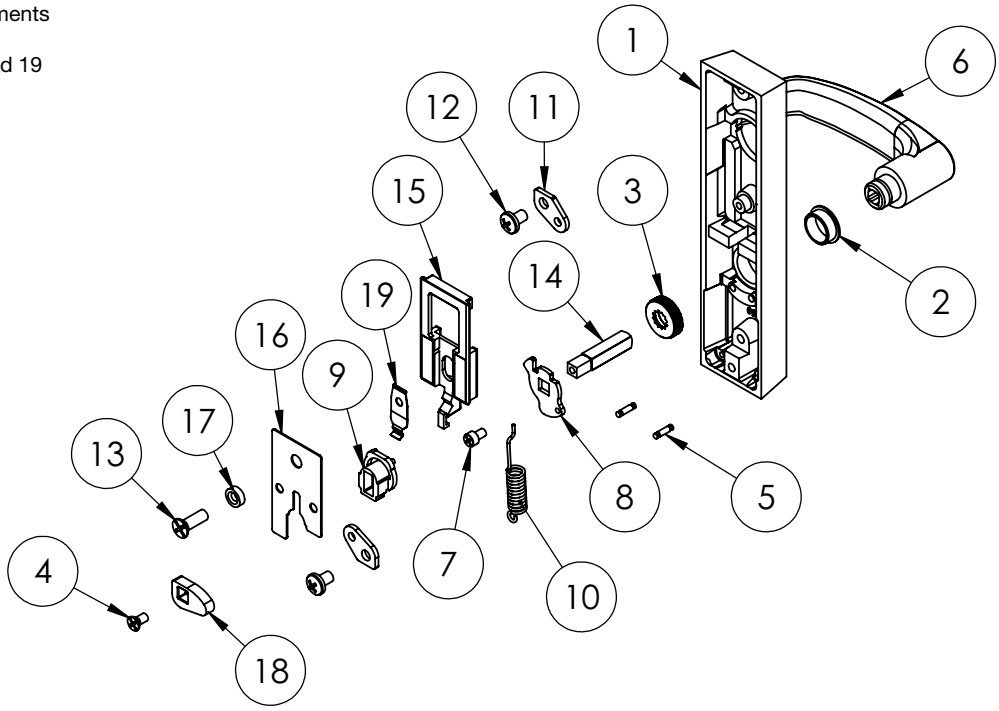
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap	1	Yes
4	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,3]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
9	97-0479	Spindle Lock	1	Yes
10	97-0425	Hub Spring (Std)	1	Yes
11	68-0853	Bracket	2	Yes
12	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	2	Yes
13	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	97-0476	Locking Slide (746)	1	Yes
16	97-0581	Retaining Plate	1	Yes
17	97-0582	Spacer	1	Yes
18	68-0852	Cam 700-4	1	Yes
19	97-0347	Locking Slide Spring	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 13, 15, 17 and 19



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

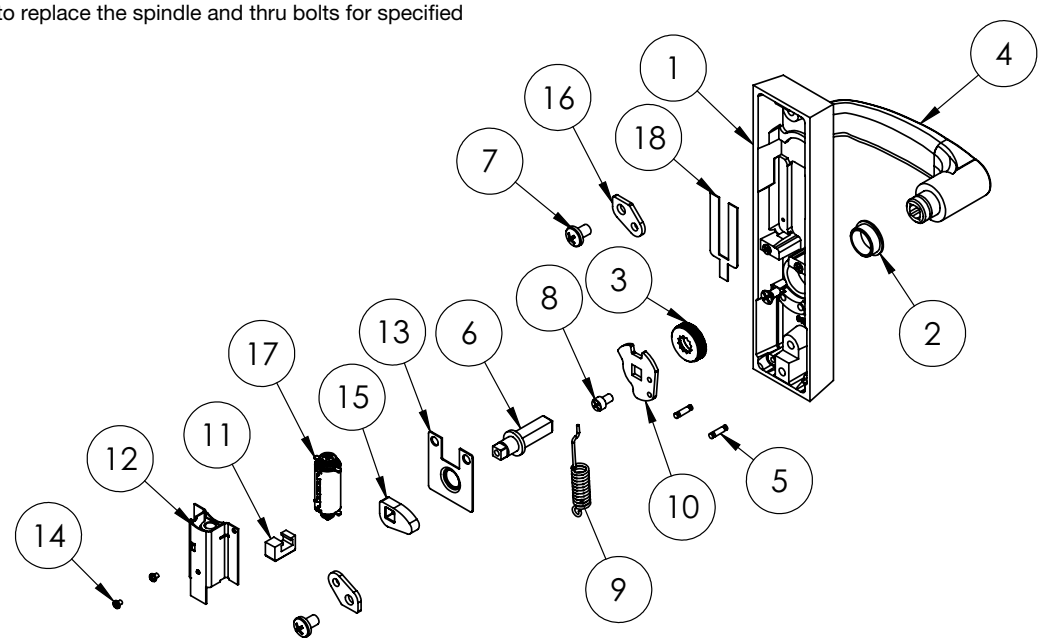
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0437	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	730-4	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-5	Spindle Retrofit Kit (2" Door)	1	Yes
	730-6	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
7	01-1478	Cr Pan Hd Mach Screw #1/4 X 3/8"	2	Yes
8	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0528	Hub Plate	1	Yes
11	97-0329	Locking Tail	1	Yes
12	97-3932	Solenoid Cover Assembly (Fail Secure)	1	Yes
13	68-1402	Retainer Plate, Electrical Function	1	Yes
14	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
15	68-0852	Cam 700-4	1	Yes
16	68-0853	Bracket	2	Yes
17	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
18	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

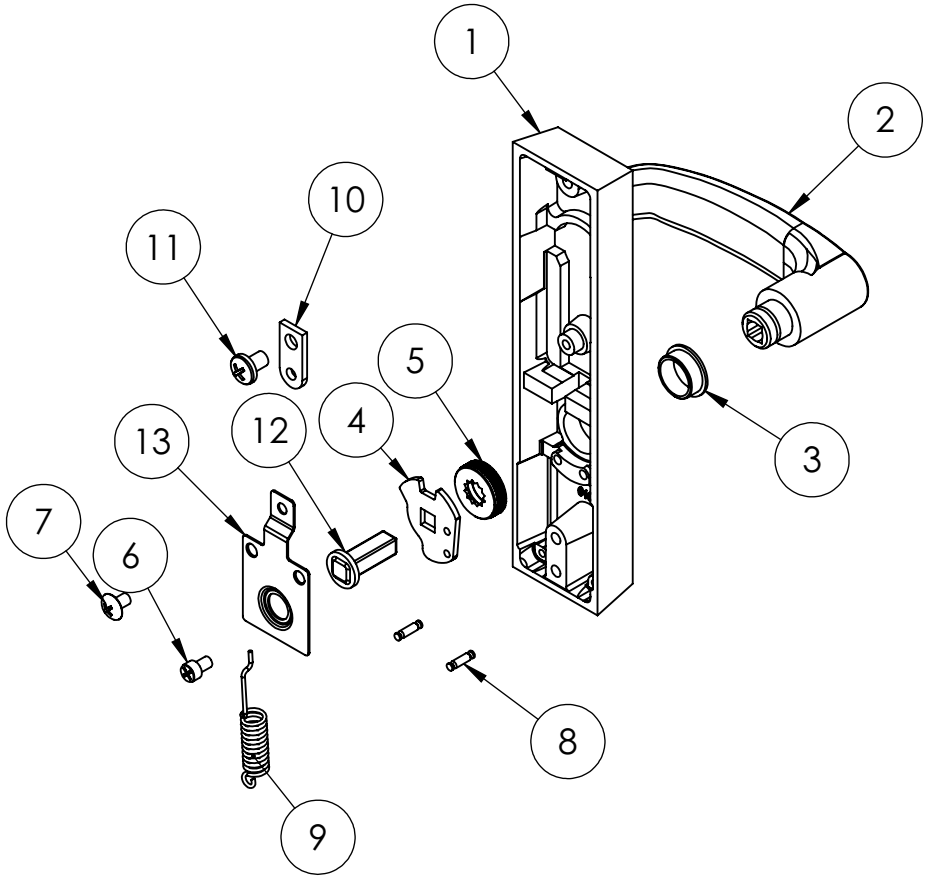
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0523	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0528	Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	1	Yes
12	97-0573	Spindle	1	Yes
13	68-1393	Retaining Plate	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

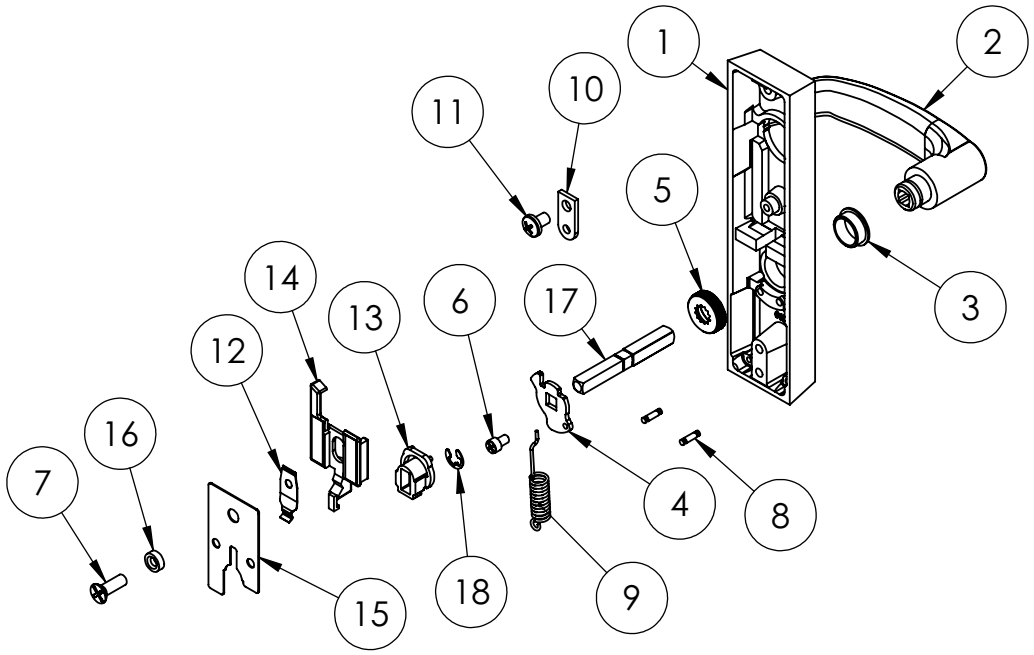
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0524	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1,3]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0478	Lower Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
8	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0380	Cylinder Nut	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0479	Spindle Lock	1	Yes
14	97-0475	Locking Slide (743)	1	Yes
15	97-0581	Retaining Plate	1	Yes
16	97-0582	Spacer	1	Yes
17	97-3092	Spindle Assembly	1	Yes
18	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 700-6 ET control is only available for 1-3/4" doors

Note: 607 kit contains items 7, 12, 14 and 16



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

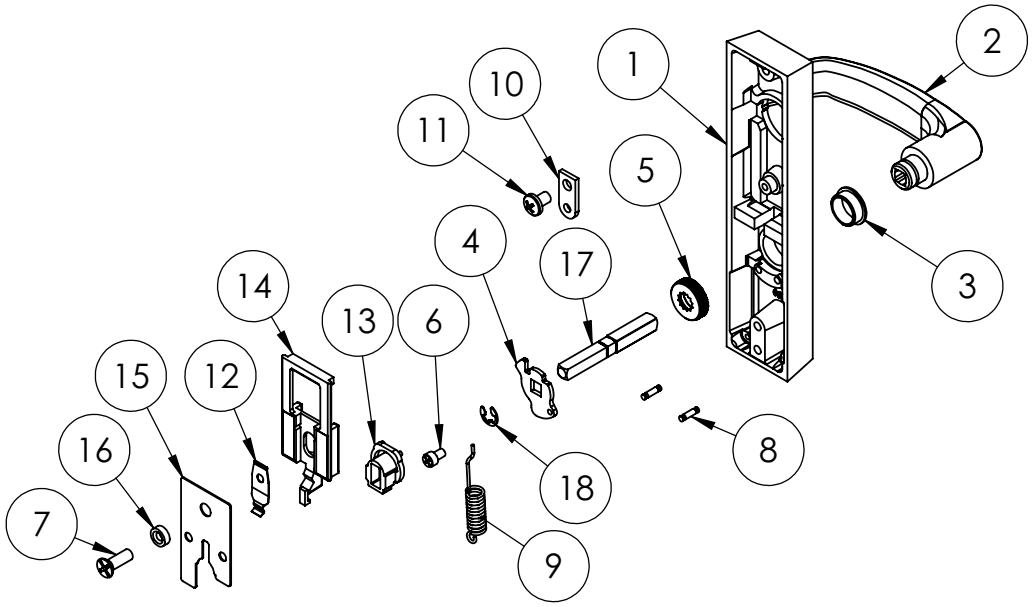
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0524	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1,3]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0478	Lower Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0479	Spindle Lock	1	Yes
14	97-0526	Locking Slide (746-6)	1	No
15	97-0581	Retaining Plate	1	Yes
16	97-0582	Spacer	1	Yes
17	97-3092	Spindle Assembly	1	Yes
18	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 700-6 ET control is only available for 1-3/4" doors

Note: 607 kit includes items 7, 12, 14 and 16



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

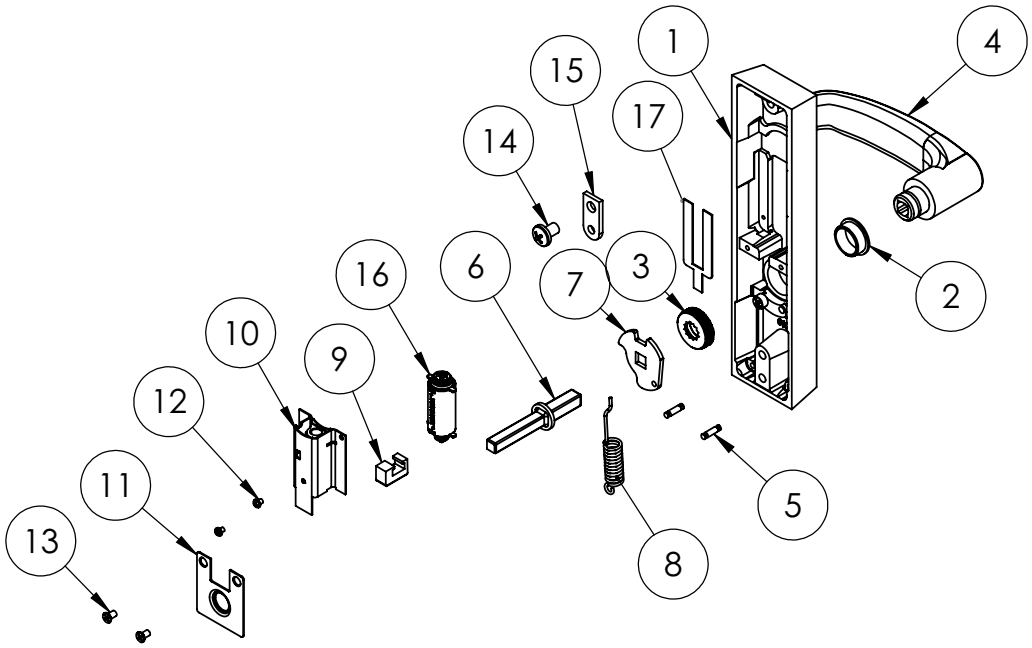
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0525	ET Case, Drop Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0549	Spindle (Lockable 700 And 700-6)	1	Yes
7	97-0480	Locking Piece For -6 And -8	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0329	Locking Tail	1	Yes
10	97-3932	Solenoid Cover Assembly	1	Yes
11	68-1402	Retainer Plate, Electrical Function	1	Yes
12	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
13	01-1154	CR-FHMS #6-32 X 1/4"	2	Yes
14	01-1478	CR Pan Hd Mach Screw #1/4-20 X 3/8"	1	Yes
15	68-1254	Extension Bracket	1	Yes
16	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
17	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 700-6 ET control is only available for 1 3/4" doors



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

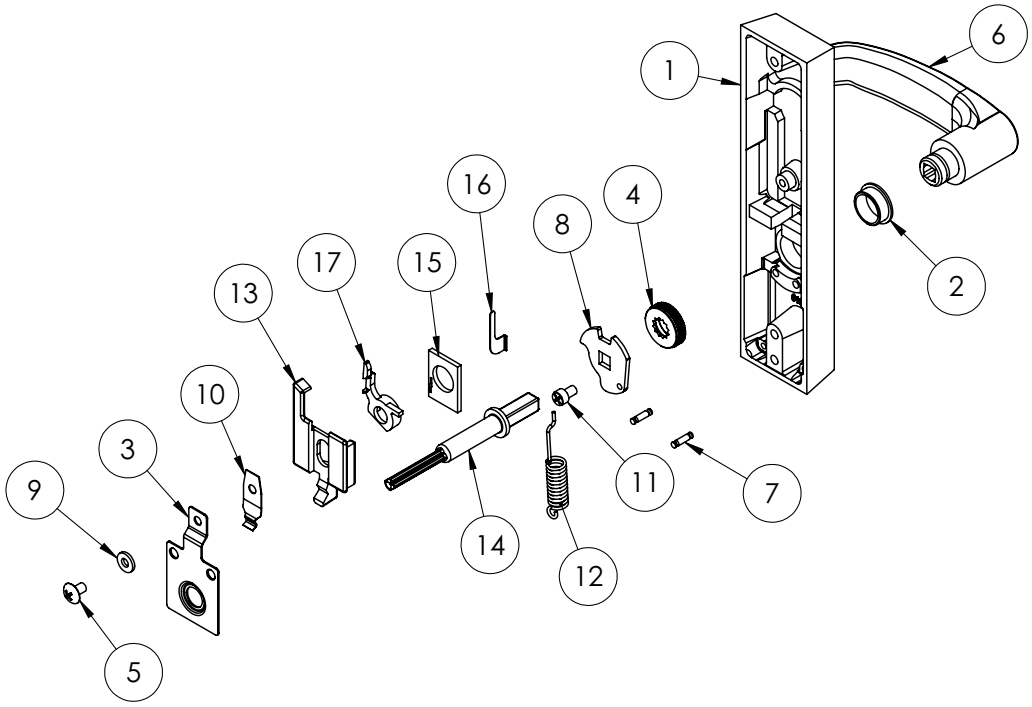
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
7	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
8	97-0480	Locking Piece For -6 And -8	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0355	Locking Slide (706)	1	Yes
	97-0356	Locking Slide (713)	1	Yes
14	97-0541	Spindle (Cross)	1	Yes
15	97-0563	Spring Support	1	No
16	97-0564	Return Spring	1	No
17	97-0558	Slide Support	1	No
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 5, 9, 10, 13, 15, 16, and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

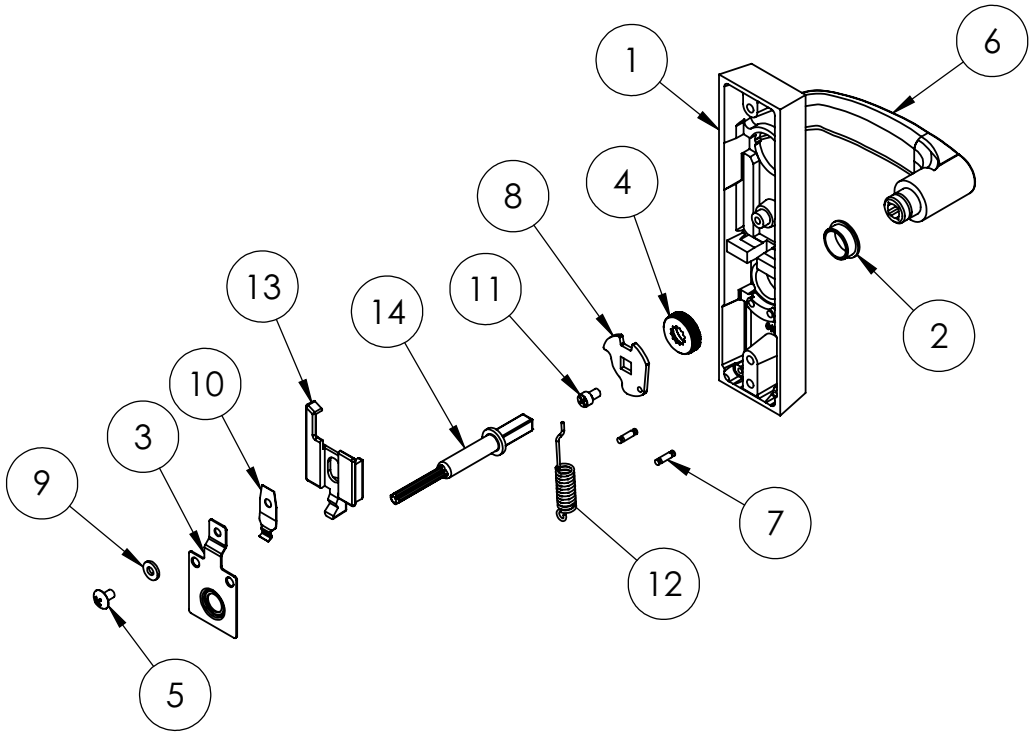
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
8	97-0480	Locking Piece For -6 And -8	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	730-7	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-8	Spindle Retrofit Kit (2" Door)	1	Yes
	730-9	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

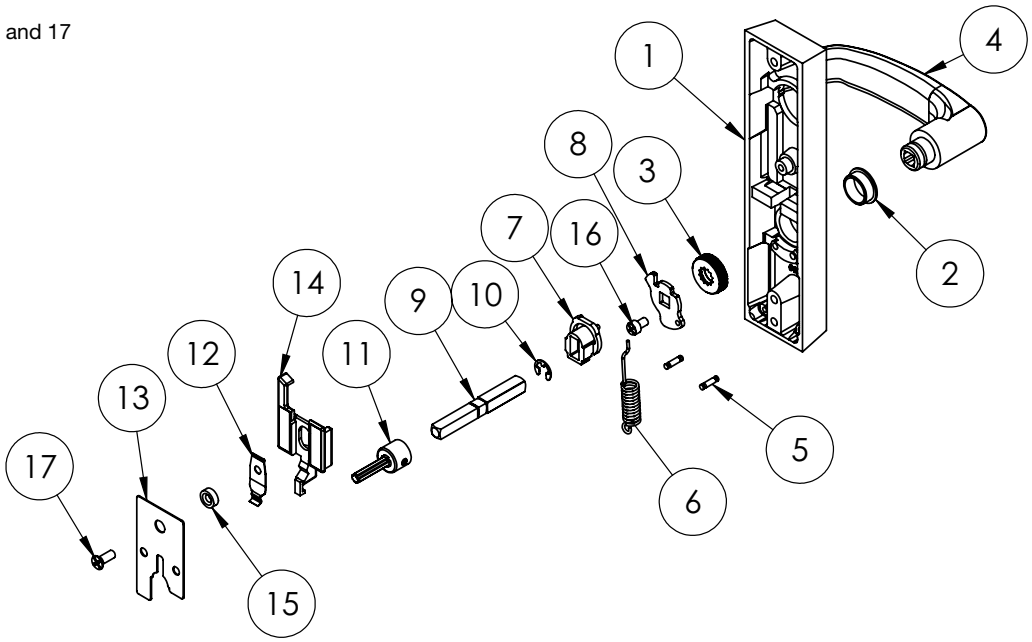
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0425	Hub Spring (Std)	1	Yes
7	97-0479	Spindle Lock	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
9	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
10	97-0527	E Clip 0.312 Shaft	1	Yes
11	68-3671	Spindle Adapter	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0581	Retaining Plate	1	Yes
14	97-0475	Locking Slide (743)	1	Yes
15	97-0582	Spacer	1	Yes
16	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
17	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 12, 14, 15 and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

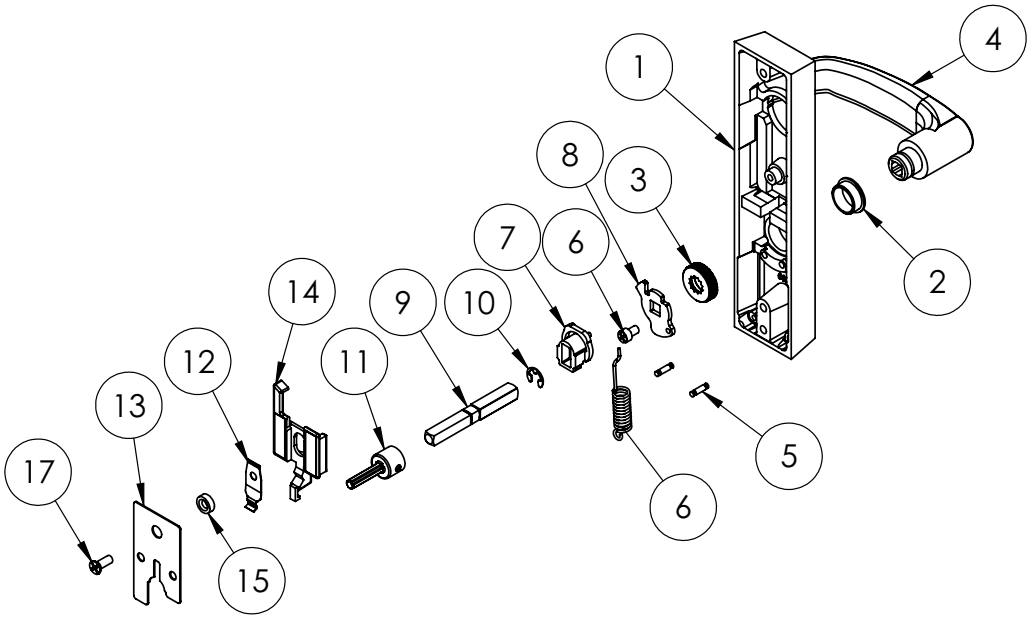
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0425	Hub Spring (Std)	1	Yes
7	97-0479	Spindle Lock	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
9	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
10	97-0527	E Clip 0.312 Shaft	1	Yes
11	68-3671	Spindle Adapter	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0581	Retaining Plate	1	Yes
14	97-0476	Locking Slide (746 Function)	1	Yes
15	97-0582	Spacer	1	Yes
16	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
17	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 12, 14, 15 and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

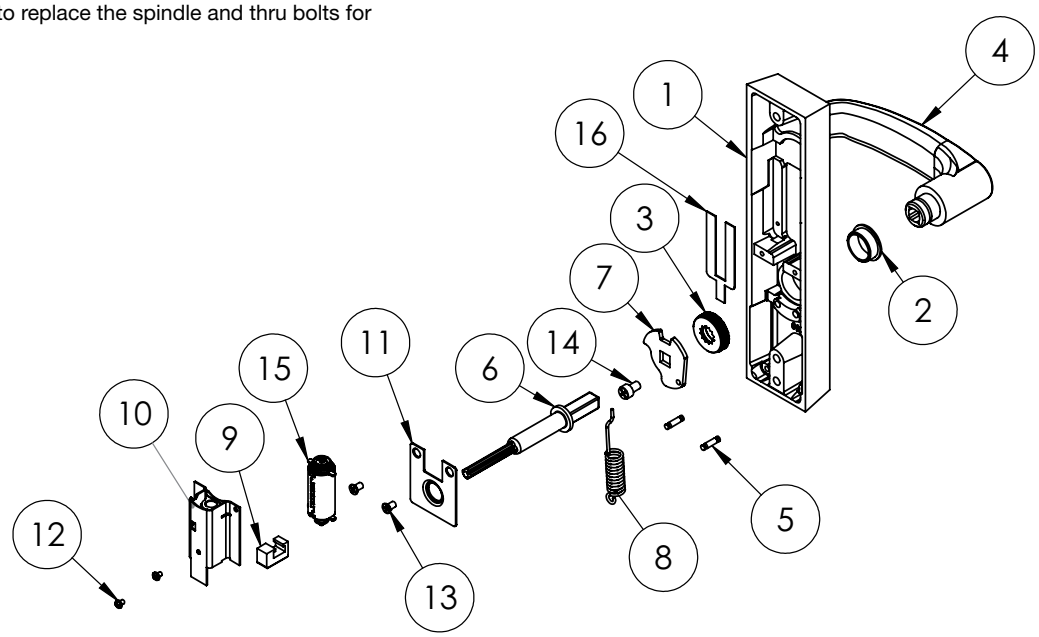
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
Not Shown	730-7	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-8	Spindle Retrofit Kit (2" Door)	1	Yes
	730-9	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
6	97-0541	Spindle	1	Yes
7	97-0480	Lower Hub Plate	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0329	Locking Tail	1	Yes
10	97-3932	Solenoid Cover Assembly	1	Yes
11	68-1402	Retainer Plate, Electrical Function	1	Yes
12	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
13	01-1154	Cr-Fhms #6-32 X 1/4"	2	Yes
14	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
15	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
16	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

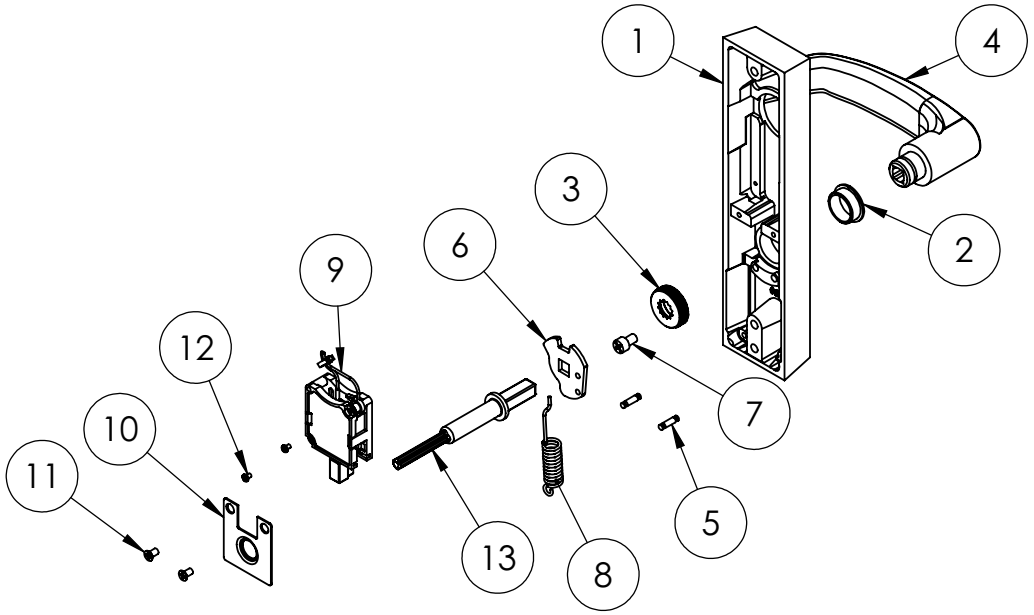
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	Electric ET Case W/ Cylinder Prep	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0480	Hub Plate (700-8)	1	Yes
7	01-1182	CR-CHMS #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0541	Spindle (Lockable 700-8)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

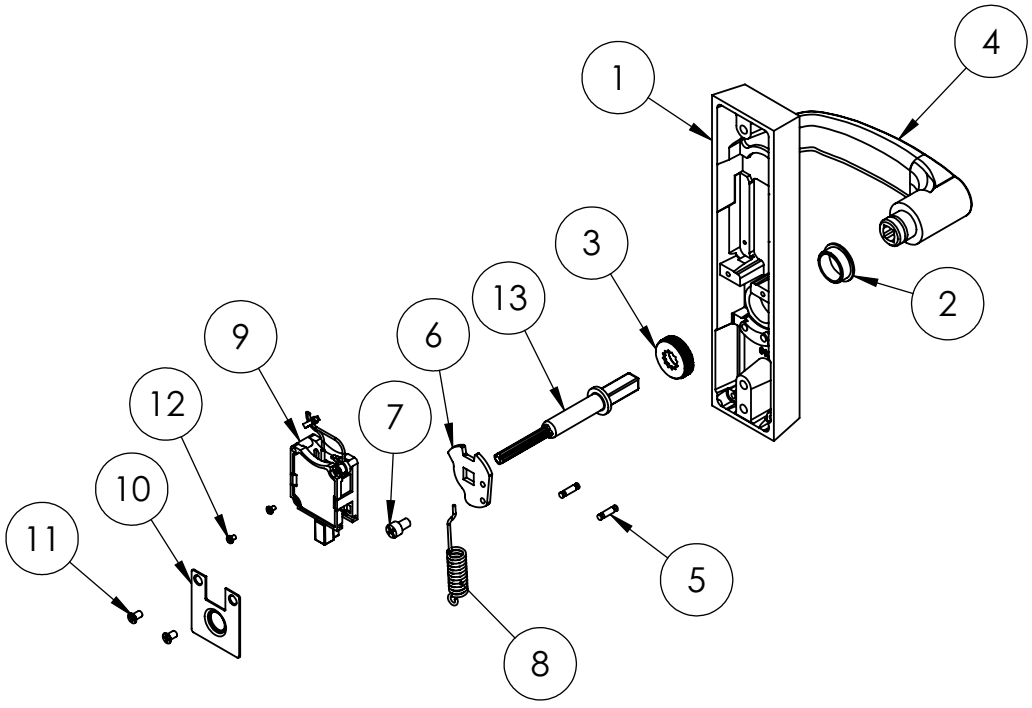
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	Electric ET Case W/O Cylinder Prep[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0480	Hub Plate (700-8)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0541	Spindle (Lockable 700-8)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

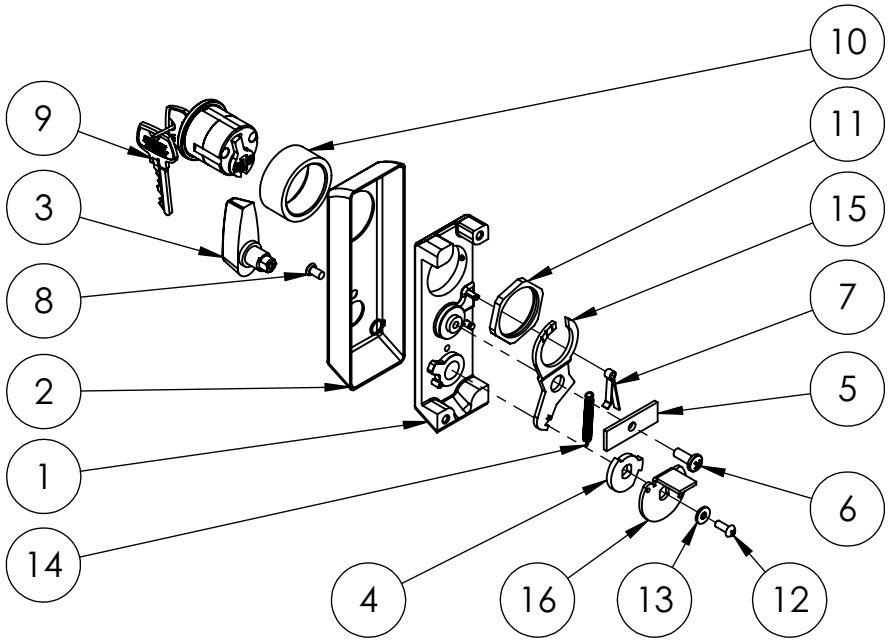
Auxiliary Controls
106
113
31-106
31-113

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2093*	Standard	Yes
Classroom	94-2094*		Yes
Night Latch	94-2426*	Cladding	Yes
Classroom	94-2427*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2089	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2121	Turn Lever Assembly*	1	Yes
4	94-0110	Cam	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	01-3582	#6-32 x 3/8 RHMS	1	Yes
13	01-0204	#6-32 x 3/8 Flat Washer	1	Yes
14	94-0109	Extension Spring	1	Yes
15	94-0114	Locking Lever	1	Yes
	94-2249	Locking Lever & Pin Assembly	1	Yes
16	94-2087	Lever Assembly	1	Yes
	94-2419	Lever Assembly	1	Yes
17	94-2448	H1 Aux Control Adapter Pack	1	Yes
18	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

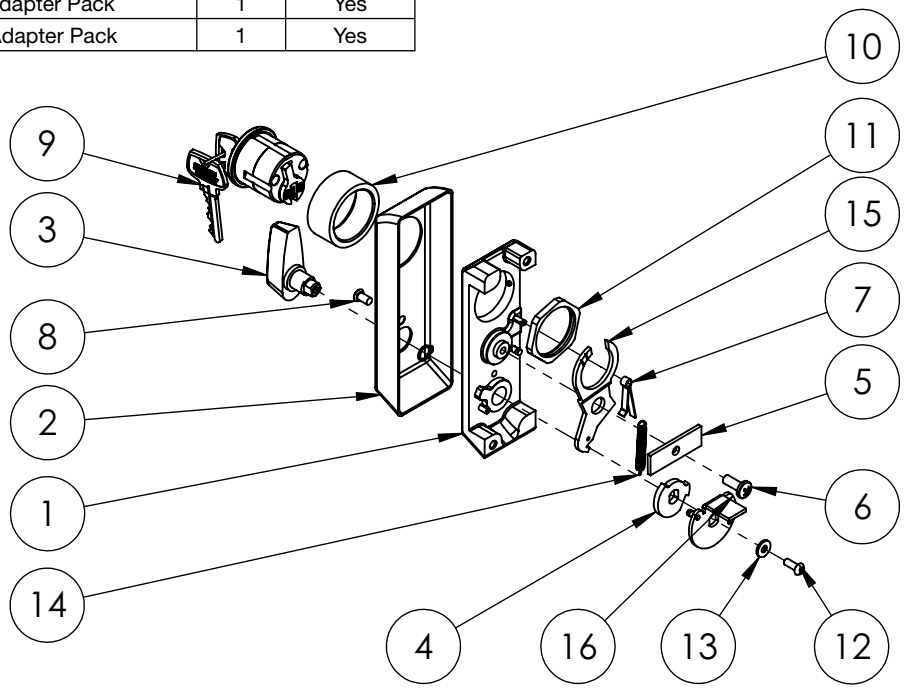
Auxiliary Controls
306
313
31-306
31-306

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2091*	Standard	Yes
Classroom	94-2092*		Yes
Night Latch	94-2428*	Cladding	Yes
Classroom	94-2429*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2089	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2121	Turn Lever Assembly*	1	Yes
4	94-0110	Cam	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	01-3582	#6-32 x 3/8 RHMS	1	Yes
13	01-0204	#6-32 x 3/8 Flat Washer	1	Yes
14	94-0109	Extension Spring	1	Yes
15	94-0112	Locking Lever	1	Yes
	94-0114			Yes
16	94-2329	Lever Assembly	1	Yes
	94-2088			Yes
	94-2421			Yes
	94-2420			Yes
17	94-2448	H1 Aux Control Adapter Pack	1	Yes
18	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

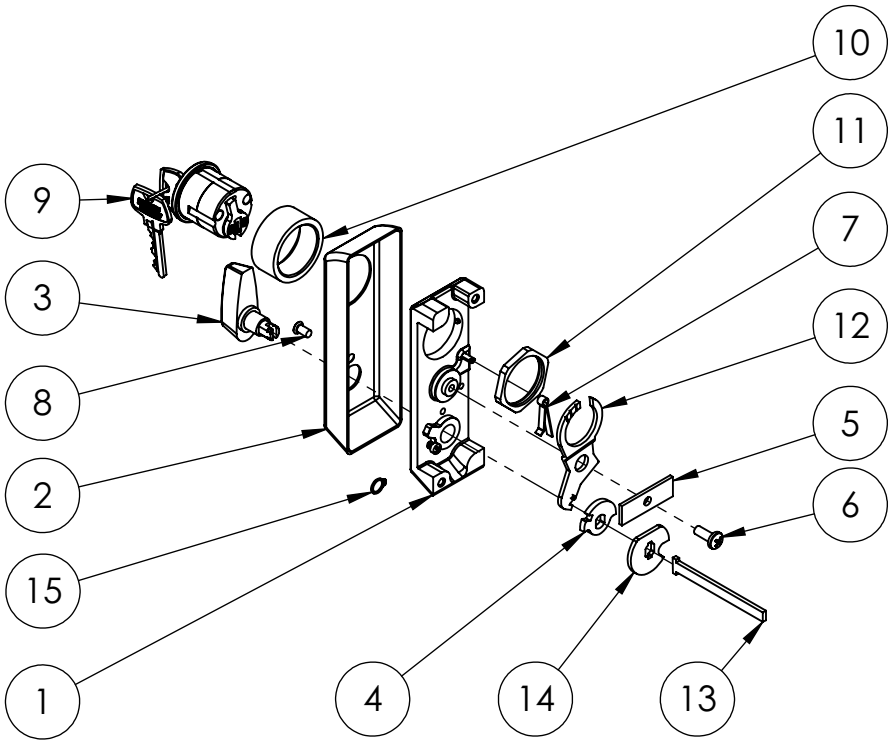
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2093*	NB	Yes
Classroom	94-2094*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2372	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2373	Turn Lever Assembly*	1	Yes
4	94-0185	Locking Hub	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	94-0114	Locking Lever	1	Yes
	94-2249	Locking Lever & Pin Assembly		Yes
13	94-0184	Tail Piece	1	Yes
14	94-0186	Space	1	Yes
15	01-4552	5/16 Retaining Ring	1	Yes
16	94-2448	H1 Aux Control Adapter Pack	1	Yes
17	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®

ASSA ABLOY

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT

ASSA ABLOY

SARGENT Manufacturing Company
100 Sargent Drive
New Haven, CT 06511 USA
800-727-5477
www.sargentlock.com

ASSA ABLOY is the global leader in door opening solutions, dedicated to satisfying end-user needs for security, safety and convenience

Founded in the early 1800s, SARGENT® is a market leader in locksets, cylinders, door closers, exit devices, electro-mechanical products and access control systems for new construction, renovation, and replacement applications. The company's customer base includes commercial construction, institutional, and industrial markets.

Copyright © 2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of SARGENT Manufacturing is prohibited.

A8231 12/17

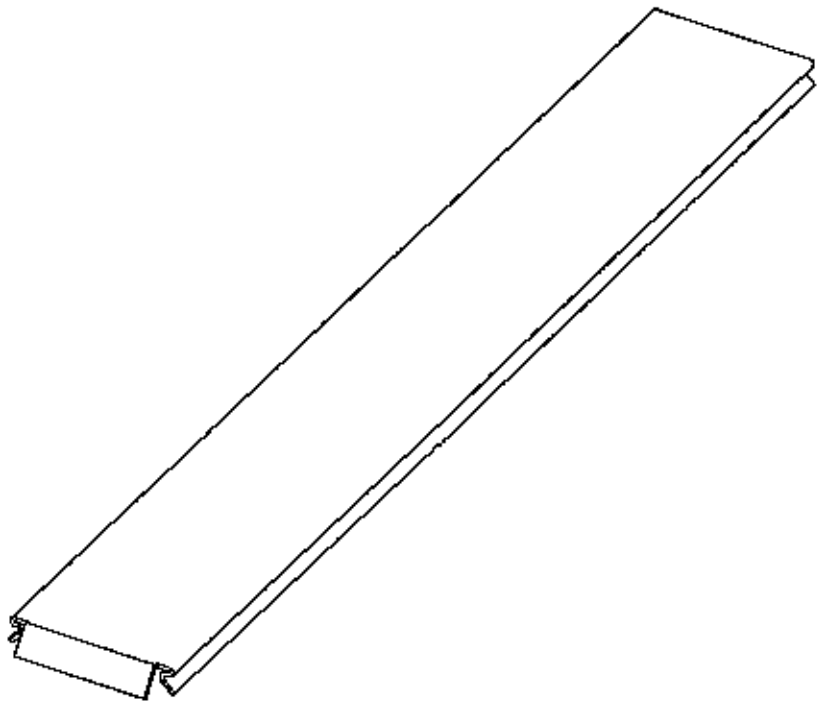
80 series Parts List

MOUNTING RAIL INSERTS

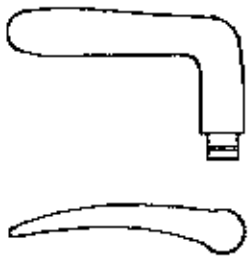
Parts List
Page No 80.4
Rev B
8/18/2003

PREFIX	ASSY NO.	PART NO.	DESCRIPTION
STANDARD INSERTS, NEW FACTORY SUPPLIED 55-			
STD, 12-19-, 53-58- OR 55- SUPPLIED IN COMB. WITH ABOVE PREFIXES		68-0549	INSERT (F WIDE) *
		68-0550	INSERT (E WIDE) *
		68-0551	INSERT (G WIDE) *
		68-0552	INSERT (G NARROW) *
		68-0553	INSERT (J NARROW) *
		68-0554	INSERT (J WIDE) *
		68-1375	INSERT (E NARROW, F NARROW) *
OLD FACTORY SUPPLIED 55-, 55- RETROFITS			
55- SUPPLIED IN COMB. WITH FOLLOWING PREFIXES NONE, 12-19-, 58-(16- IN PUSH)	855-1 KIT		INSERT ASSEMBLY (F WIDE) *
	855-2 KIT		INSERT ASSEMBLY (E NARROW, F NARROW) *
	855-3 KIT		INSERT ASSEMBLY (G WIDE) *
	855-4 KIT		INSERT ASSEMBLY (G NARROW, J WIDE) *
	855-5 KIT		INSERT ASSEMBLY (E WIDE) *
	855-6 KIT		INSERT ASSEMBLY (J NARROW) *

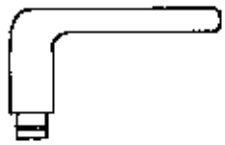
* SPECIFY FINISH



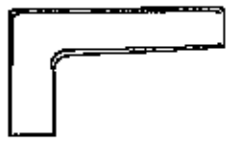
NOTE: LEVERS LISTED ARE FOR USE WITH ET CONTROLS MANUFACTURED AFTER SEPTEMBER 25, 1998



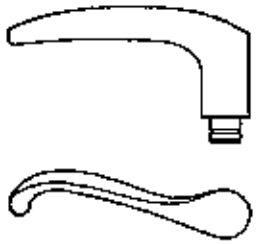
A LEVER 82-0151 (RH)
82-0152 (LH)



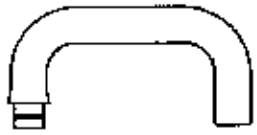
E LEVER
82-0154



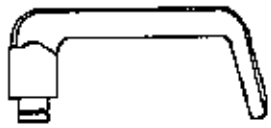
F LEVER
82-0155



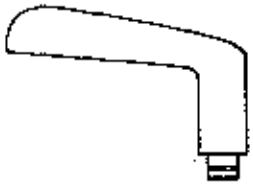
Y LEVER 82-0531 (RH)
82-0530 (LH)



J LEVER
97-0486

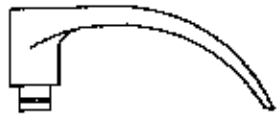


C LEVER
97-0567

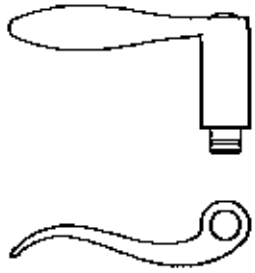


S LEVER 82-0523 (RH)
82-0522 (LH)

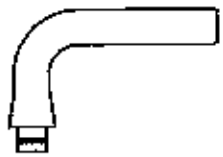
L LEVER
97-0485



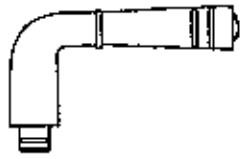
P LEVER
97-0484



G LEVER 82-0527 (RH)
82-0526 (LH)



W LEVER
82-0159



R LEVER
82-0517

B LEVER
82-0153

SARGENT®

ASSA ABLOY

80 Series Parts Manual

For assistance, contact SARGENT at
800-727-5477 or www.sargentlock.com

A8231 12/17

Copyright © 2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader
in door opening solutions

Table of Contents

SARGENT®
ASSA ABLOY

Chassis Assemblies
- 8300 4
- 8400 5-10
- 8500 11-12
- 8600 13-28
- 8700 29-52
- 8800 53-67
- 8900 68-69

900 Series Mortise Locks 70-82

Rail Assemblies 83-102

700 Series ET Control 103-133

Auxiliary Controls 134-136

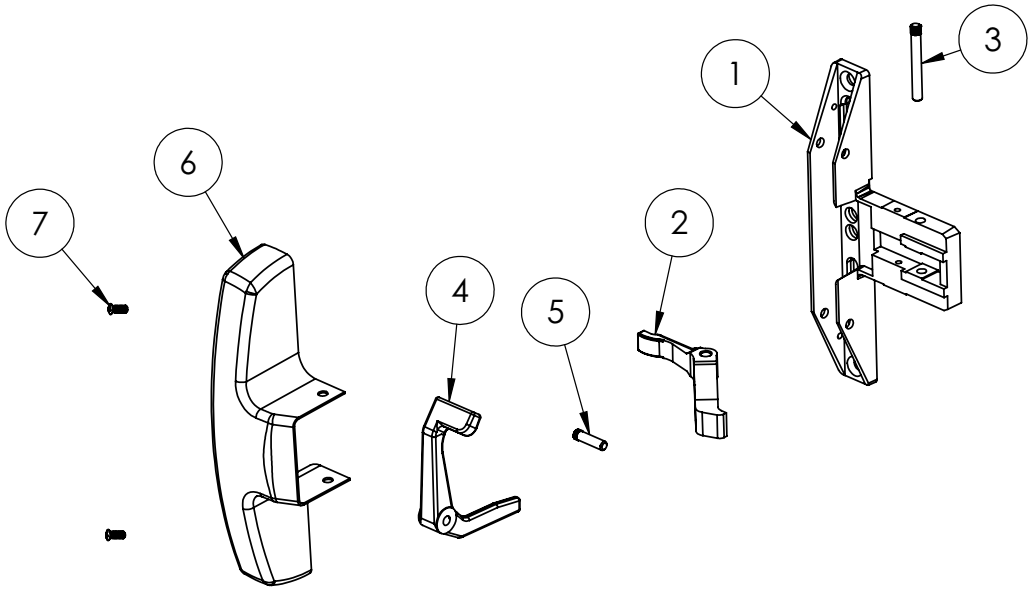
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function		Assembly No.	Description	Sellable
(12-) All functions	1 3/4" Door	68-2481	LHRB	Yes
		68-2482	RHRB	Yes
	2"-2 3/4" Door	68-2483	LHRB	Yes
		68-2484	RHRB	Yes

Item	Part No.	Description	Qty	Sellable
1	68-0486	Chassis	1	Yes
2	68-0241	Lift Arm	1	Yes
3	68-0239	Pivot Pin (Lift Arm)	1	Yes
4	68-0489	Lift Lever LHRB 1 3/4" Door	1	Yes
	68-0490	Lift Lever RHRB 1 3/4" Door	1	Yes
	68-0491	Lift Lever LHRB 2 3/4" Door	1	Yes
	68-0492	Lift Lever RHRB 2 3/4" Door	1	Yes
5	68-0479	Pivot Pin (Lift Lever)	1	Yes
6	68-0496	Cover[1]	1	Yes
7	68-3905	Cover Screw Pack[1]	2	Yes
Not Shown	—	900 Series Mortise Assembly[1,2,4]	1	Yes
	68-2520	Screw Pack Standard	1	Yes
	68-2522	Screw Pack (12-)	1	Yes
	C908	Strike Pack[3] (1 1/4" Standard Lip)	1	Yes

1. Specify finish
2. Specify hand
3. Specify lip length
4. Specify function



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

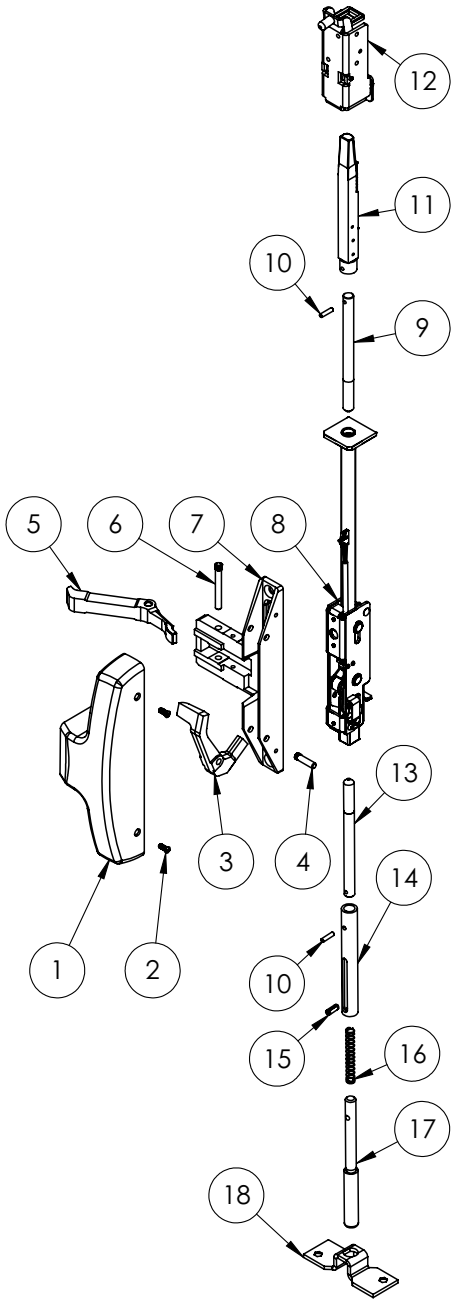
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
53-MD-(All Functions) MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0888	Bottom Plate	1	Yes
		68-3676	Screw Pack*	1	Yes
		652	Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



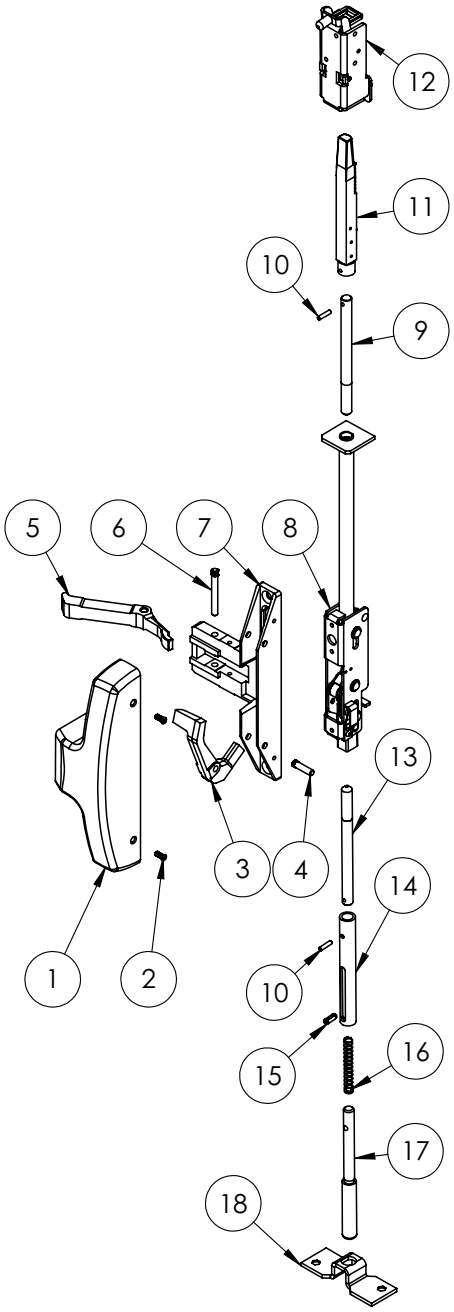
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
12-53-MD-(All Functions) 12-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12-53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0888	Bottom Plate	1	Yes
		68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height

A8231 12/17

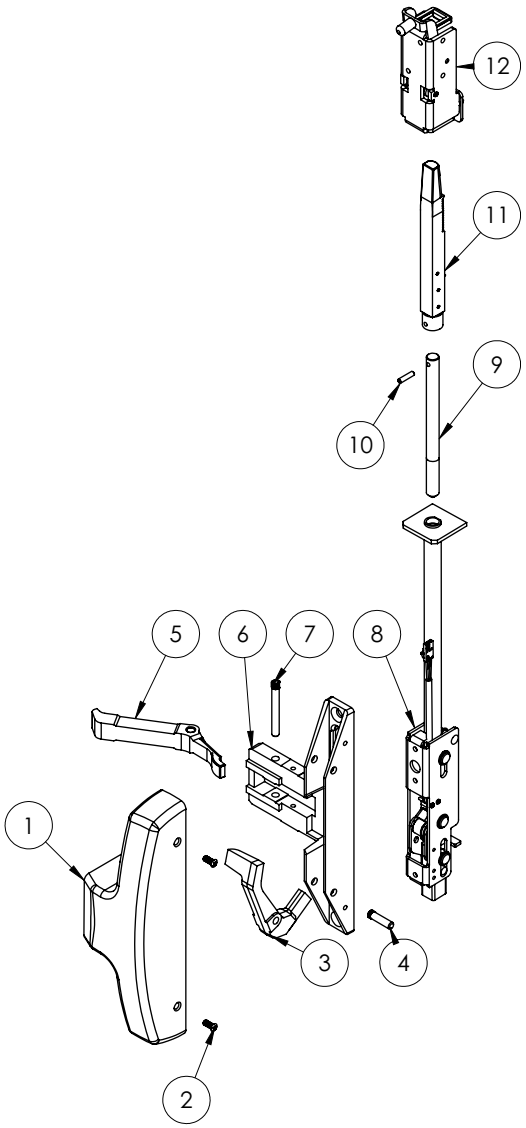
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-MD-(All Functions) NB-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

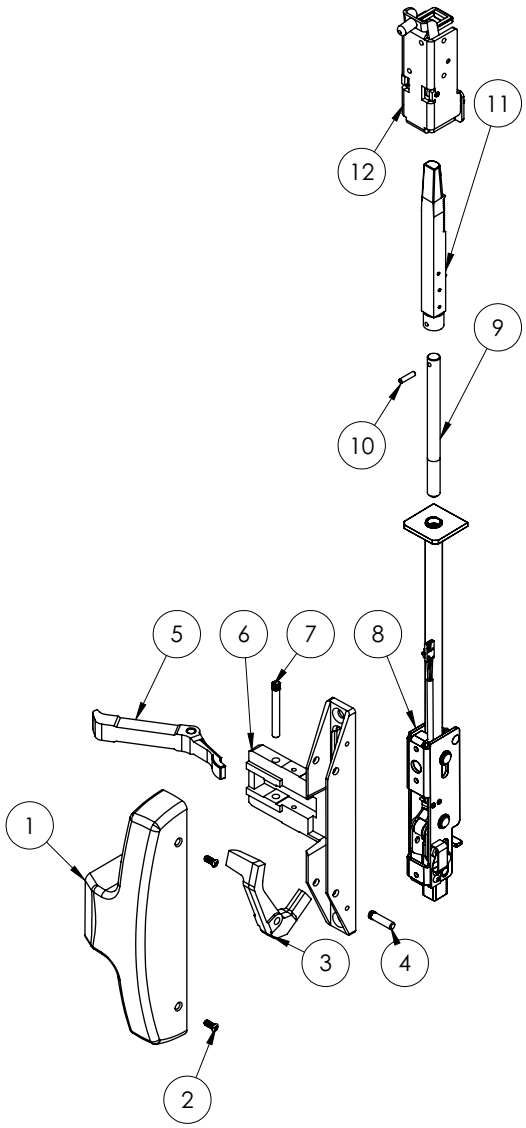
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-NB-MD-(All Functions) 12-NB-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53-Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

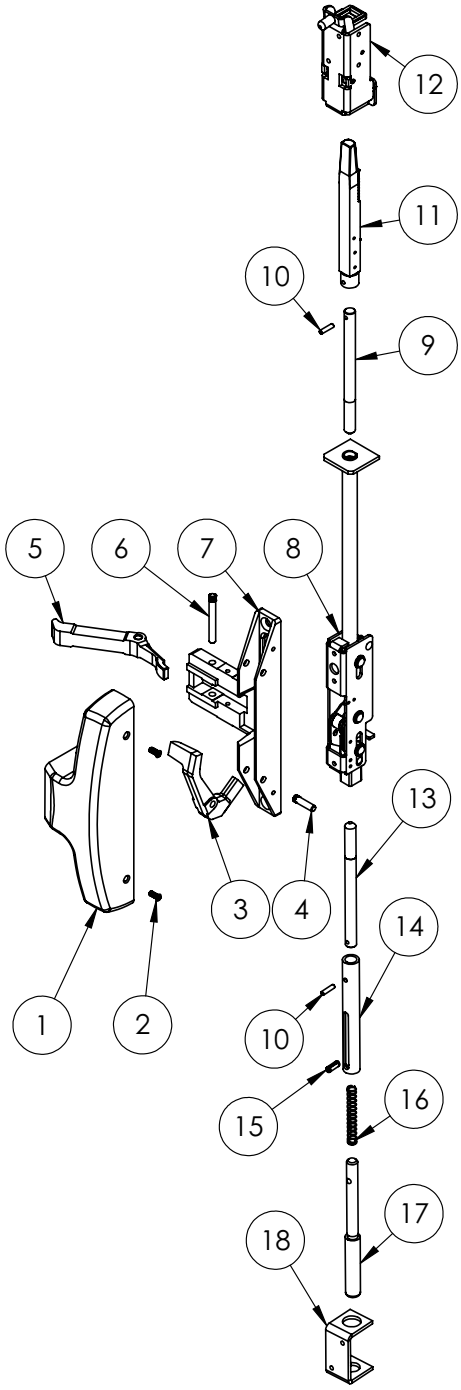
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
53-AD-(All Functions) AD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
		68-3854	53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	691B	660B	Bottom Rod[1,2]	1	Yes
14		94-0039	Bolt Sleeve	1	Yes
15		01-4389	Roll Pin	1	Yes
16		97-0454	Spring (Bottom Bolt)	1	Yes
17		94-0038	Bottom Bolt	1	Yes
18	N/A	68-0037	Bottom Case	1	Yes
		68-3676	Screw Pack*	1	Yes
		640	Aluminum Door Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

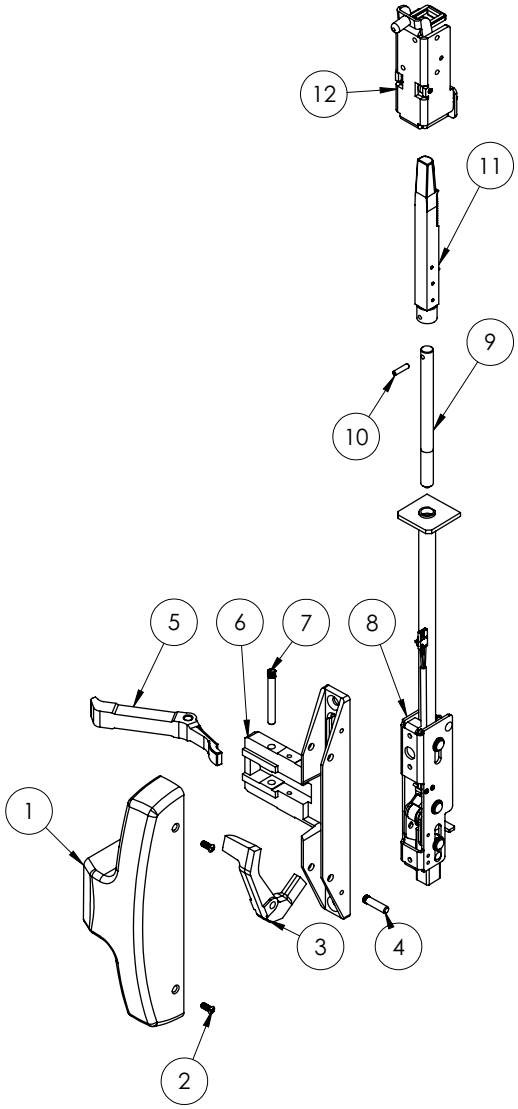
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
53-NB-AD-(All Functions) NB-AD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
	68-5945	RHRB Non-Cladded	Yes
	68-5946	LHRB 1/2" Cladded	Yes
	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly		Yes
9	MD691T	MD660T	Top Rod[1,2]	1	Yes
10		01-0696	Coiled Pin	1	Yes
11		68-4840	Latch Bolt Assembly	1	Yes
12	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676	Screw Pack*	1	Yes
		639	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

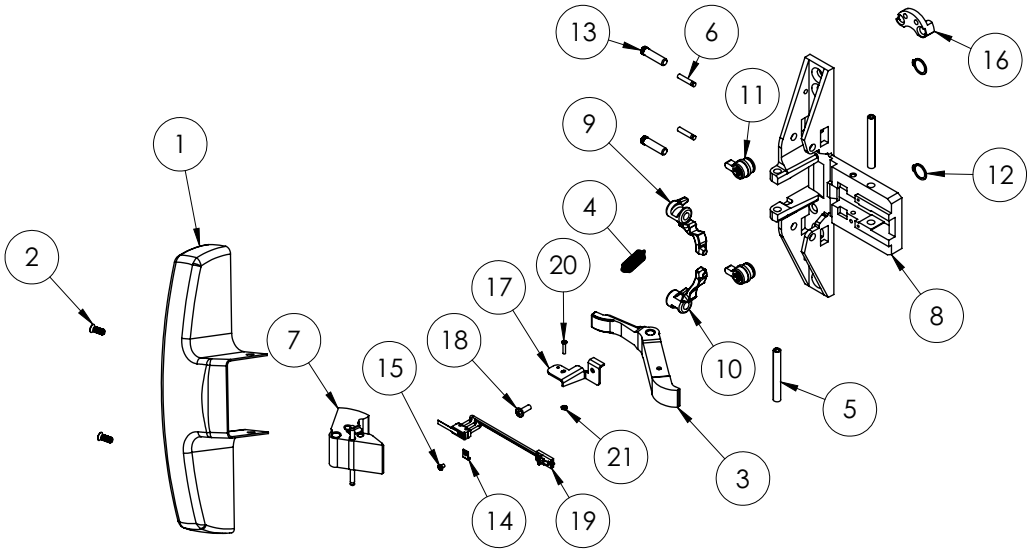
(12/53-)8504 (12/53-)8506 (12/53-)8510
(12/53-)8513 (12/53-)8515 (12/53-)8540
(12/53-)8543 (12/53-)8544 (12/53-)8546
(12/53-)8573 (12/53-)8574

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-) All functions	68-5880	LHRB/RHRB	Yes
(12-) 53- All functions	68-7411	LHRB/RHRB	Yes

Item	Assy. No.	Part No.	Description	Qty	Sellable
1	N/A	68-0495	Cover[1]	1	Yes
2		68-3905	Cover Screw Pack[1]	1	Yes
3		68-1137	Lift Arm	1	Yes
4		98-0028	Latchbolt Spring	1	Yes
5		01-4512	Spirol Pin	2	Yes
6		01-0008	Groove Pin	2	No
7		68-7420	Latchbolt Assembly (53-)	1	Yes
		68-6021	Latchbolt Assembly (Std)	1	Yes
8	68-6082	68-1624	8500 Chassis	1	Yes
9		68-1625	Lift Lever (RHRB)	1	
10		68-1626	Lift Lever (LHRB)	1	
11		94-0088	Cylinder Hub	2	
12		01-0005	Retaining Ring, Truarc 5100-43	2	
13		68-0479	Lift Lever Pivot Pin	2	
14	N/A	52-0310	Cable Clamp (53-)	1	Yes
15		01-1482	Cr-Phms (#2-56 X 1/8") (53-)	1	Yes
16		13-0458	Cylinder Retainer Pack (04 & 044 Functions Only)	1	Yes
17		68-1686	Switch Bracket (53-)	1	Yes
18		01-1220	#6-32 X 3/8" Length Ph Pn Hd Machine Screw (53-)	1	Yes
19		52-4545	Switch Assembly (53-)	1	Yes
20		01-9446	Machine Screw (#1-72 X 11/32" Ph Fl Hd) (53-)	1	Yes
21		01-0909	Hex Machine Screw Nut (53-)	1	Yes
Not Shown		68-2512	Screw Pack	1	Yes
		657	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

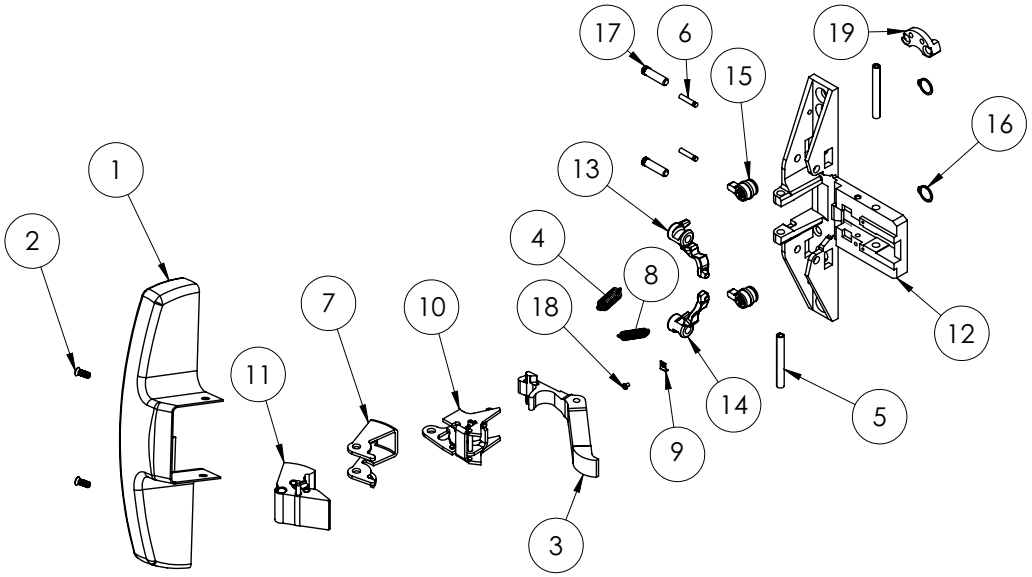
(12-/GL-/59-)8504 (12-/GL-/59-)8506 (12-/GL-/59-)8510
(12-/GL-/59-)8513 (12-/GL-/59-)8515 (12-/GL-/59-)8540
(12-/GL-/59-)8543 (12-/GL-/59-)8544 (12-/GL-/59-)8546
(12-/GL-/59-)8573 (12-/GL-/59-)8574

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-)GL- All functions	68-5881	LHRB/RHRB	YES
(12-)59- All functions	68-5882	LHRB/RHRB	YES

Item	Assy. No.	Part No.	Description	Qty	Sellable
1	N/A	68-1020	Cover[1]	1	Yes
2		—	Screw Pack[1]	1	Yes
3		68-1353	Lift Arm (Guarded)	1	Yes
4		98-0028	Latchbolt Spring	1	Yes
5		01-4512	Spirol Pin	2	Yes
6		01-0008	Groove Pin	2	No
7		68-1352	Guide	1	Yes
8		68-1394	Extension Spring	1	Yes
9		52-0310	Cable Clamp (59-)	1	Yes
10		68-5949	Guard Bracket & Switch Assembly (59-)	1	No
		68-5947	8500 Guard Bracket Assembly (Gl-)	1	No
11		68-4415	Guarded Latchbolt	1	Yes
12	68-6082	68-1624	8500 Chassis	1	Yes
13		68-1625	Lift Lever (RhRb)	1	
14		68-1626	Lift Lever (LhRb)	1	
15		94-0088	Cylinder Hub	2	
16		01-0005	Retaining Ring	2	
17		68-0479	Lift Lever Pivot Pin	2	
18	N/A	01-1482	Cr-Phms (#2-56 X 1/8") (59-)	1	Yes
19		13-0458	Cylinder Retainer Pack (04 & 044 Functions Only)	1	Yes
Not Shown		68-2512	Screw Pack	1	Yes
		657	Strike Pack	1	Yes

1. Indicates finish required



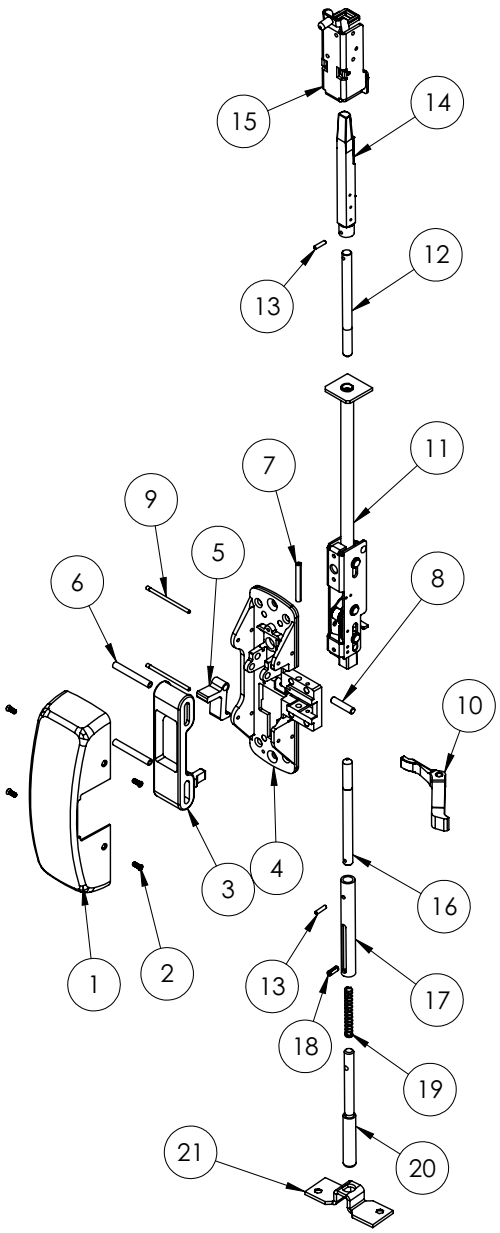
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-MD- 59-MD- MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack (W)*	1	Yes
		652	Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

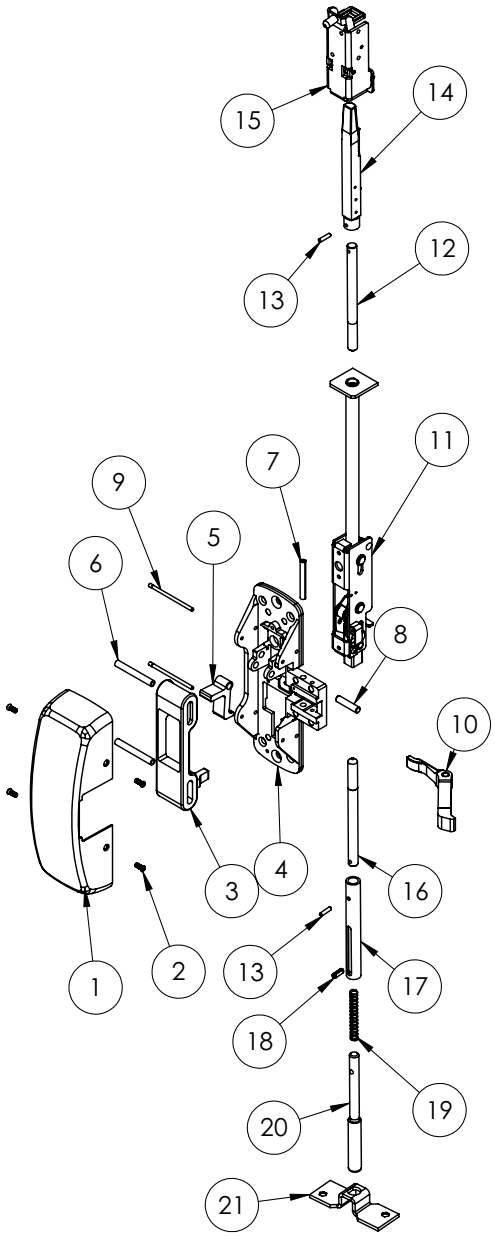
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-MD- 12-59-MD- 12-MD- (All Functions	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12- 53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack		Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-



A8231 12/17

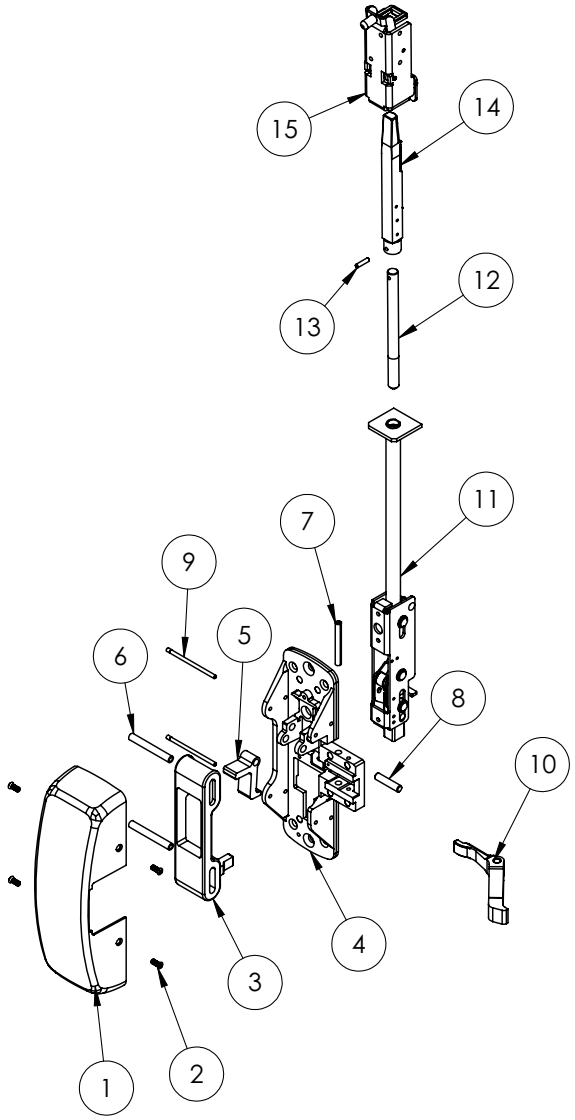
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-MD- 59-NB-MD- NB-MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

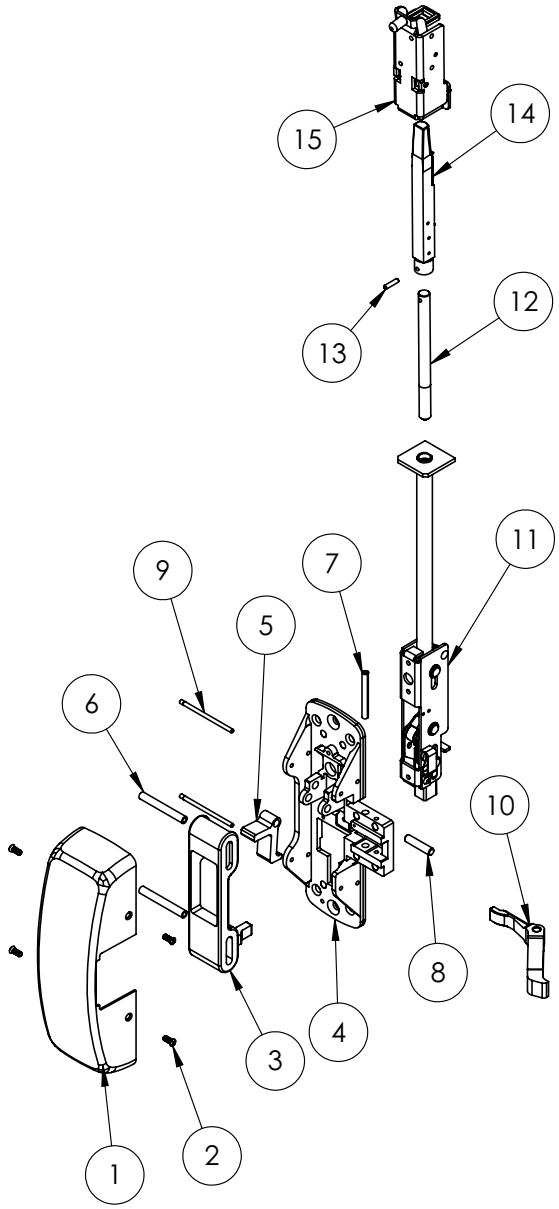
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-NB-MD- 12-59-NB-MD- 12-NB-MD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		
11	68-3627	N/A	12- Inner Chassis Assembly	1	Yes
	68-3855		12- 53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
		68-5375	Top Case Assembly 1/4" Cladded		Yes
		68-5376	Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-



A8231 12/17

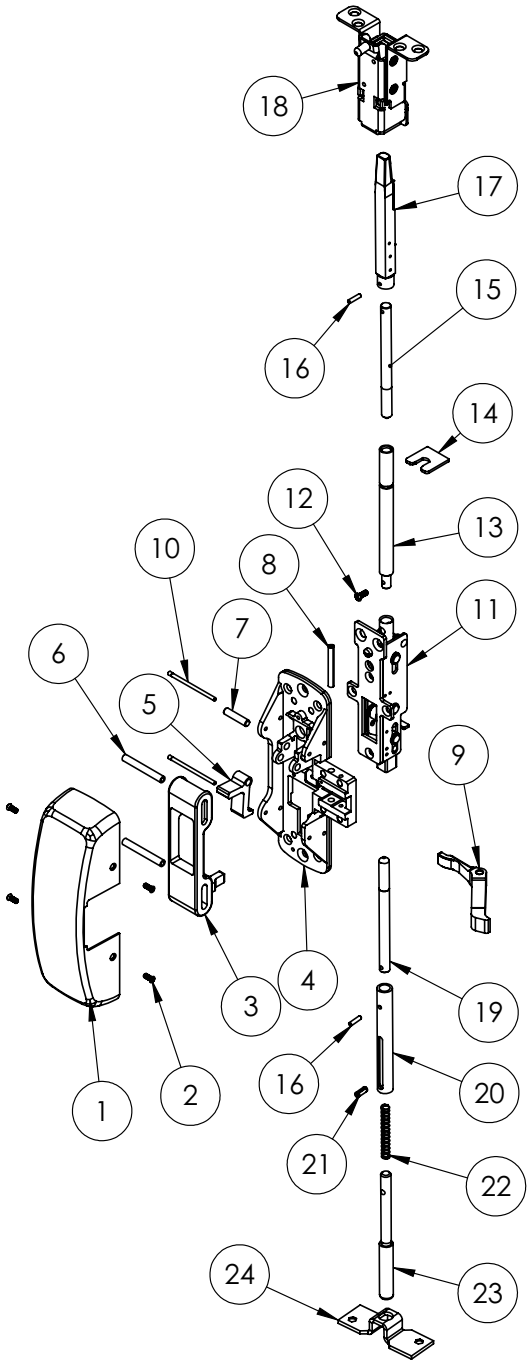
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-WD- 59-WD- WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	Inner Chassis Assembly	1	Yes
	68-3859		53- Inner Chassis Assembly[3]	1	Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	2	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	691B	660B	Bottom Rod[1,2]	1	Yes
20		94-0039	Bolt Sleeve	1	Yes
21		01-4389	Roll Pin	1	Yes
22		97-0454	Spring (Bottom Bolt)	1	Yes
23		94-0038	Bottom Bolt	1	Yes
24	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		652	Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-
4. Only when used w/ Aux Control



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

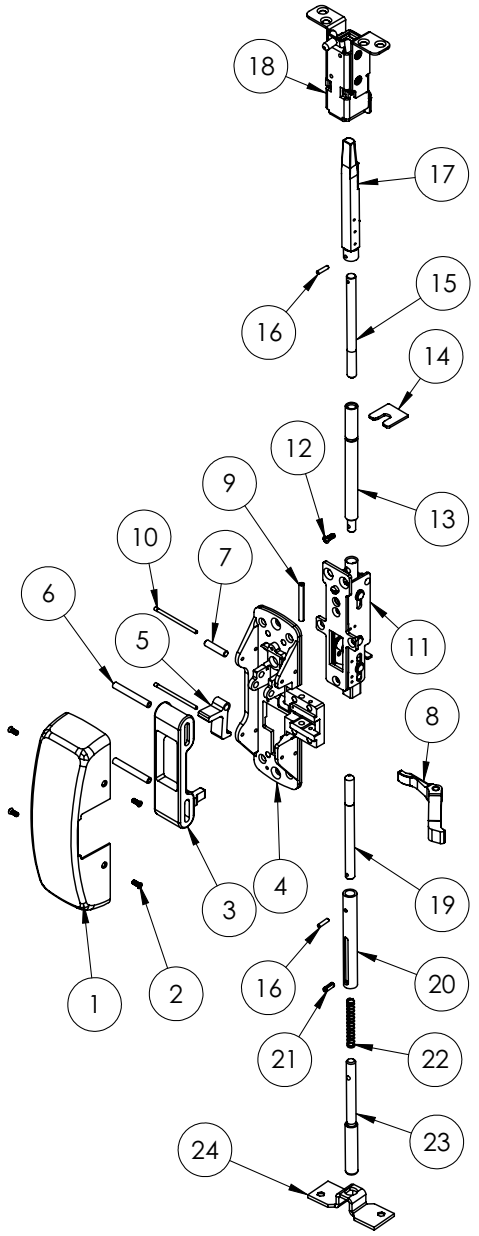
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

12-53-WD- 8606 8610 8613 8615
12-59-WD- 8640 8643 8646 8673
12-WD- 8674

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-53-WD- 12-59-WD- 12-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
9		01-4512	Spirol Pin	1	Yes
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	12-Inner Chassis Assembly	1	Yes
	68-3859		12-53- Inner Chassis Assembly[3]	1	Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	2	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and BracketAssembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	691B	660B	Bottom Rod[1,2]	1	Yes
20		94-0039	Bolt Sleeve	1	Yes
21		01-4389	Roll Pin	1	Yes
22		97-0454	Spring (Bottom Bolt)	1	Yes
23		94-0038	Bottom Bolt	1	Yes
24	N/A	68-0888	Bottom Plate	1	Yes
		68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes
		606	Bottom Strike Pack	1	Yes



*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-
4. Only when used w/ Aux Control

A8231 12/17

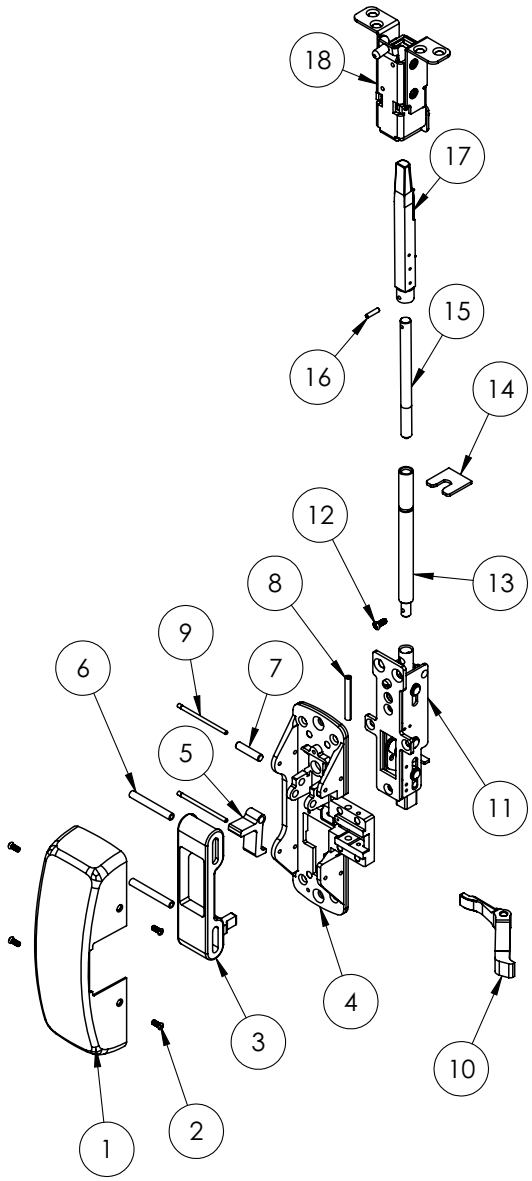
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-NB-WD- 59-NB-WD NB-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T[4]	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
9		68-0012	Roller (Main Slide)	1	Yes
11	68-3580	N/A	Inner Chassis Assembly	1	Yes
	68-3859		53- Inner Chassis Assembly[3]		Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	1	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
19	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-
4. Only when used w/ Aux Control



A8231 12/17

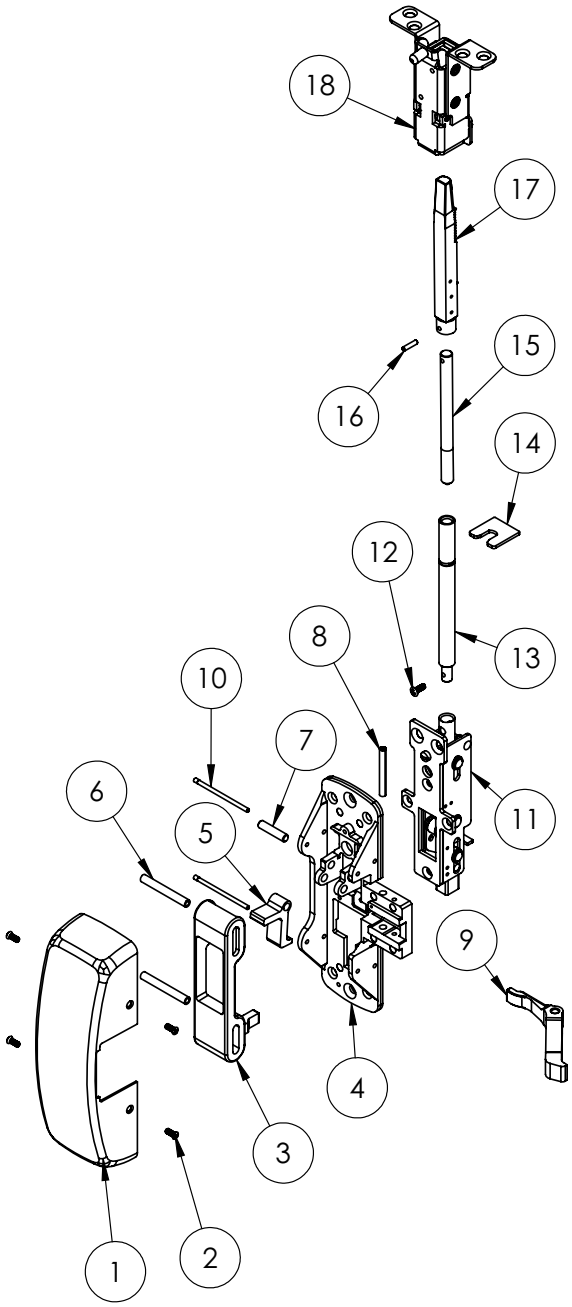
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
12-53-NB-WD- 12-59-NB-WD- 12-NB-WD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	WD691T	Top Rod and Bolt Kit	Yes
	WDA691T (4)	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0112	Roller (Main Slide)	2	Yes
7		68-0324	Lift Lever Pivot Pin	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		
10		68-0323	Chassis Pin	2	Yes
11	68-3580	N/A	12-Inner Chassis Assembly	1	Yes
	68-3859		12-53- Inner Chassis Assembly[3]		Yes
12	See chart above	01-1137	Screw #8-32 x 7/16[4]	1	Yes
13		68-0918	Extension Rod[4]	1	Yes
14		68-0917	Auxillary Control Plate[4]	1	Yes
15		WD660T	Top Rod[1,2]	1	Yes
16		01-0696	Coiled Pin	1	Yes
17		68-4840	Latch Bolt Assembly	1	Yes
18	68-3522	N/A	Top Case and Bracket Assembly STD	1	Yes
	68-3523		Top Case and Bracket Assembly 1/4" Cladded		Yes
	68-3524		Top Case and Bracket Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-
4. Only when used w/ Aux Control



A8231 12/17

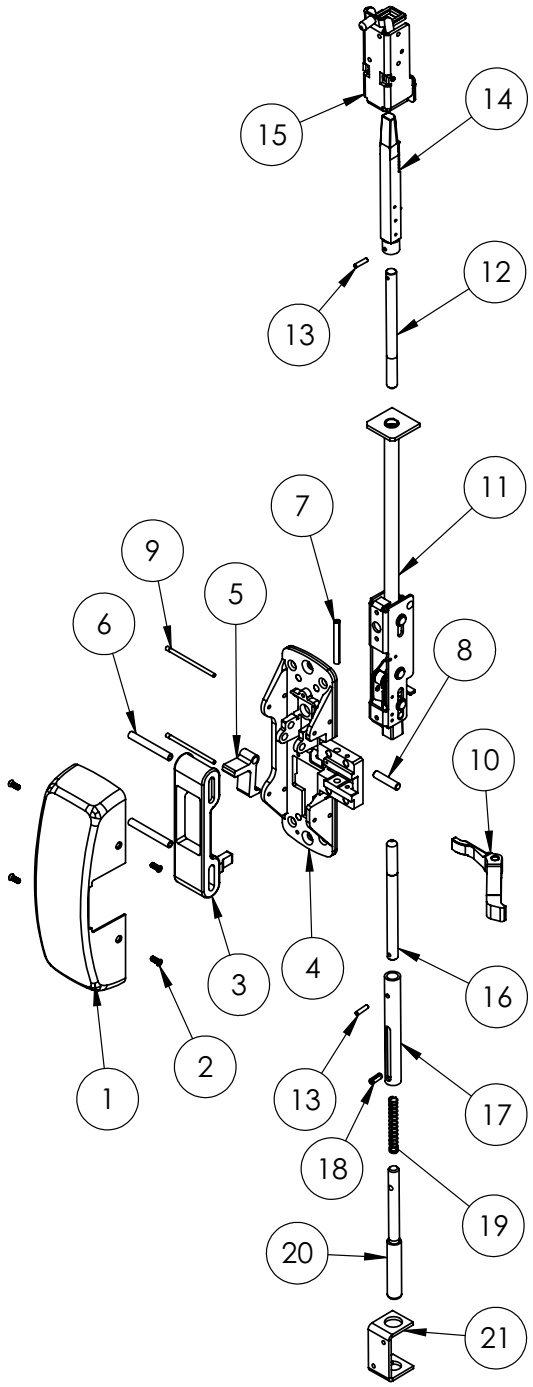
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
53-AD- 59-AD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
16	691B	660B	Bottom Rod[1,2]	1	Yes
17		94-0039	Bolt Sleeve	1	Yes
18		01-4389	Roll Pin	1	Yes
19		97-0454	Spring (Bottom Bolt)	1	Yes
20		94-0038	Bottom Bolt	1	Yes
21	N/A	68-0037	Bottom Case	1	Yes
		68-4389	Screw Pack (W)*	1	Yes
		640	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

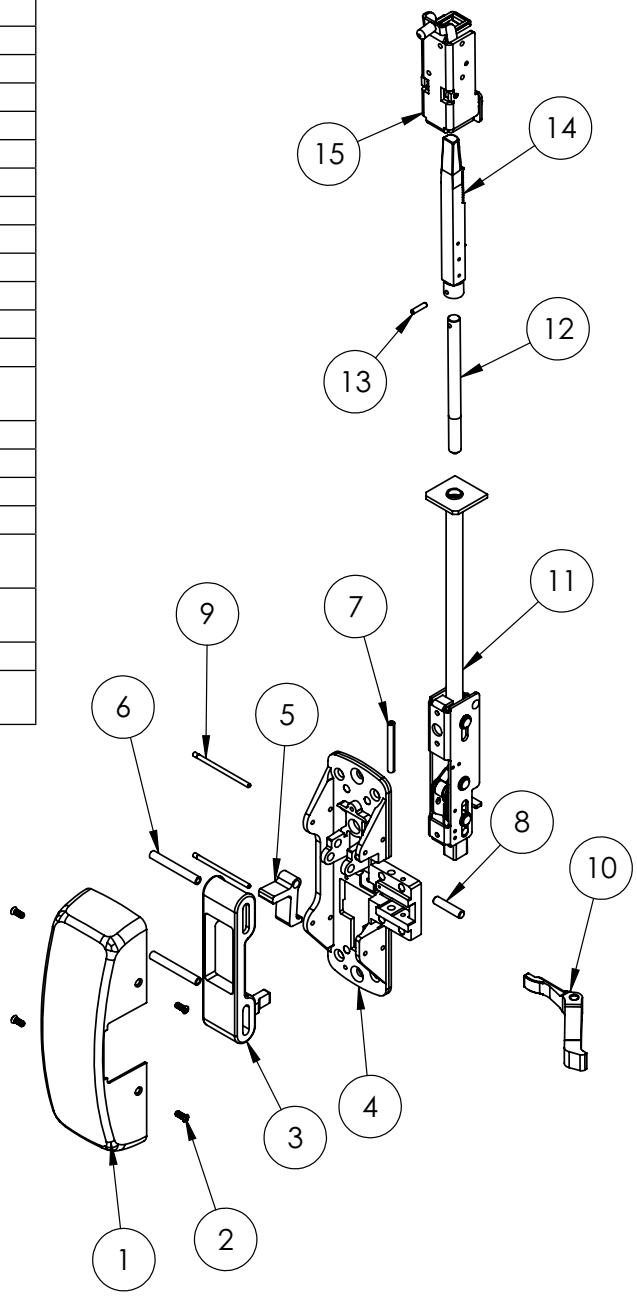
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
53-NB-AD- 59-NB-AD- AD- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0241	Lift Arm	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	94-2008	N/A	Inner Chassis Assembly	1	Yes
	68-3854		53- Inner Chassis Assembly[3]		Yes
12	MD691T	MD660T	Top Rod[1,2]	1	Yes
13		01-0696	Coiled Pin	1	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
15	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Cladded		Yes
	68-5376		Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		639	Aluminum Door Strike Pack	1	Yes

*Specify Finish
1. Specify AFF
2. Specify Opening Height
3. Also used with 59-



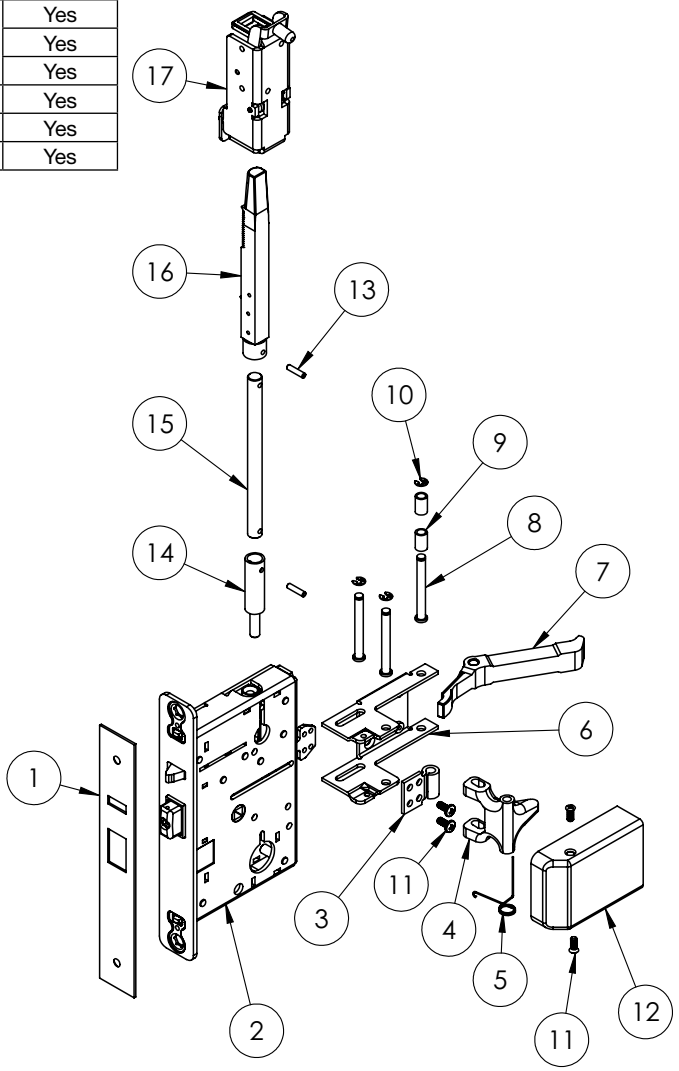
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-1186	Active Outside Front[1]	1	Yes
2	68-4239	N/A	Active Mortise Case	1	Yes
3	68-4264	68-1327	Link Connect (Pull Lever)	1	Yes
4		68-1309	Pull Lever Low Profile	1	Yes
5		68-1332	Torsion Spring (Pull Lever)	1	Yes
6		68-1313	Pivot Pin	3	Yes
7		68-0241	Lift Arm	1	Yes
8		68-1310	Pivot Bracket	1	Yes
9		01-4509	Retaining Ring	3	Yes
10		68-1311	Lift Arm Spacer	2	Yes
11	N/A	68-4373	Screw Pack (LP)	1	Yes
12		68-1317	Chassis Cover (LP)*	1	Yes
13	692L	01-0696	Coiled Pin	2	Yes
14		68-1339	Connecting Tube	1	Yes
15		661L	Top Rod (LP)	1	Yes
16		68-4840	Latch Bolt Assembly	1	Yes
17	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Panel		Yes
	68-5376		Top Case Assembly 1/2" Panel		Yes
	N/A	68-4389	Screw Pack	1	Yes
		650	Strike Pack	1	Yes
		77-0883	A.S.A. Strike (Curved Lip)*[2]	1	Yes

*Specify Finish
1. Only available in 32D finish
2. LS function only



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

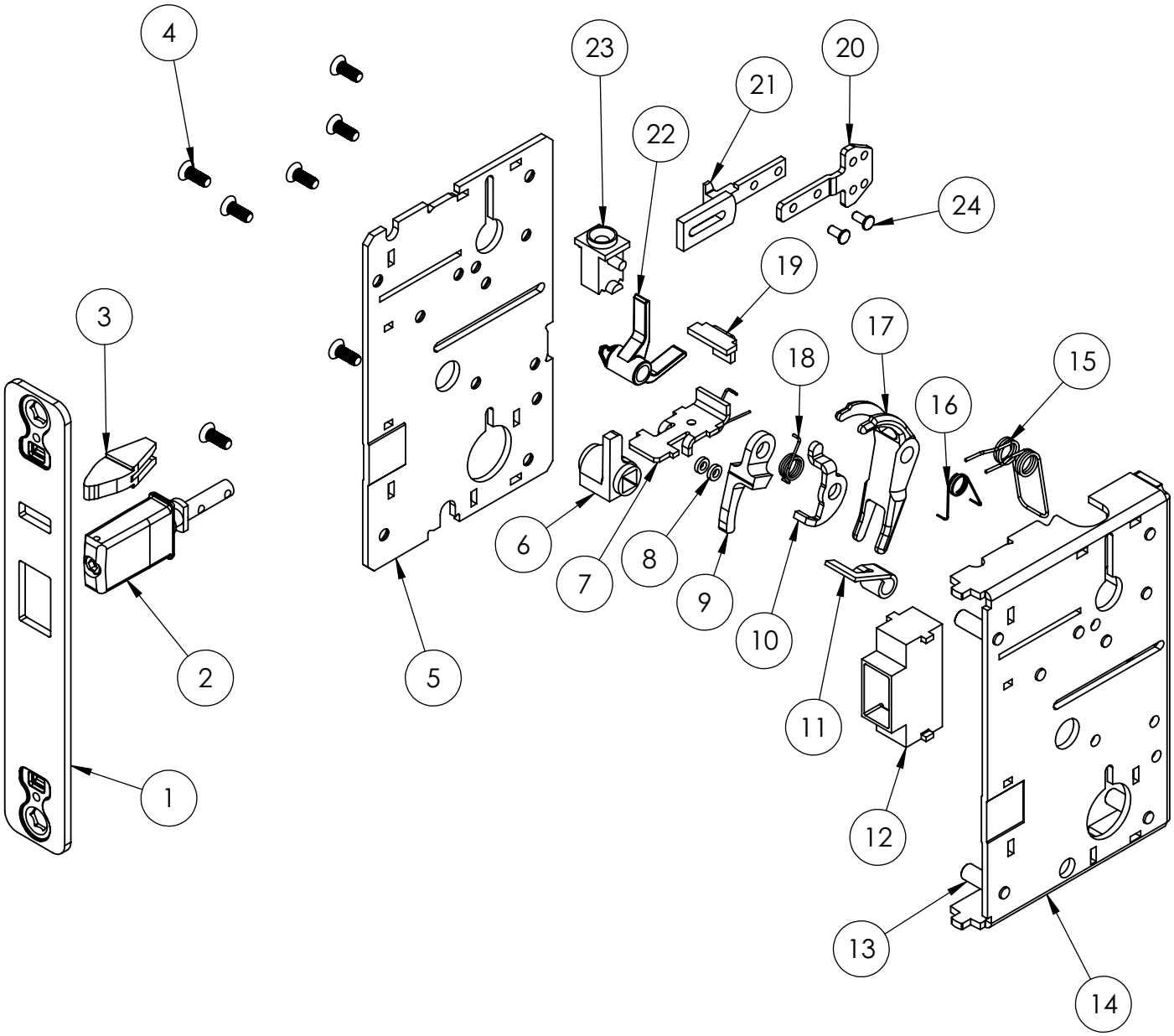
Item	Part No.	Description	Qty	Sellable
1	68-1188	Active Inside Front	1	No
2	68-1167	Active Latchbolt	1	Yes
3	68-1166	Activation Bolt	1	Yes
4	01-4402	#8-32x7/16" Flat PH U/C MS	7	Yes
5	68-1338	Mortise Cap	1	No
6	68-1476	Outside Hub (LP)	1	Yes
7	68-1291	Slide	1	No
8	68-1330	Bushing (LP)	2	Yes
9	68-1168	Active Case Pivot	1	Yes
10	68-1172	Retractor	1	Yes
11	68-1293	Fire Stop	1	Yes
12	68-1220	Active Bolt Guide	1	Yes
13	82-0294	Post (Screw and Case)	8	No
14	68-1337	Mortise Case	1	No
15	68-1253	Spring (Top Mount)	1	Yes
16	68-1265	Spring (Active Lever)	1	Yes
17	68-1333	Active Lever	1	Yes
18	68-1198	Torsion Spring (Retractor)	1	Yes
19	68-1246	Top Pusher Guide	1	Yes
20	68-1328	Link Latchbolt Tail	1	No
21	68-1334	Latchbolt Extension/Slide	1	No
22	68-1292	Upper Guard	1	Yes
23	68-1336	Top Mount	1	Yes
24	01-0424	Rivet	2	No

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

12-LP **8606** **8610** **8613** **8615**
LP **8640** **8643** **8646** **8673**
12-LS **8674**
LS

SARGENT®
ASSA ABLOY



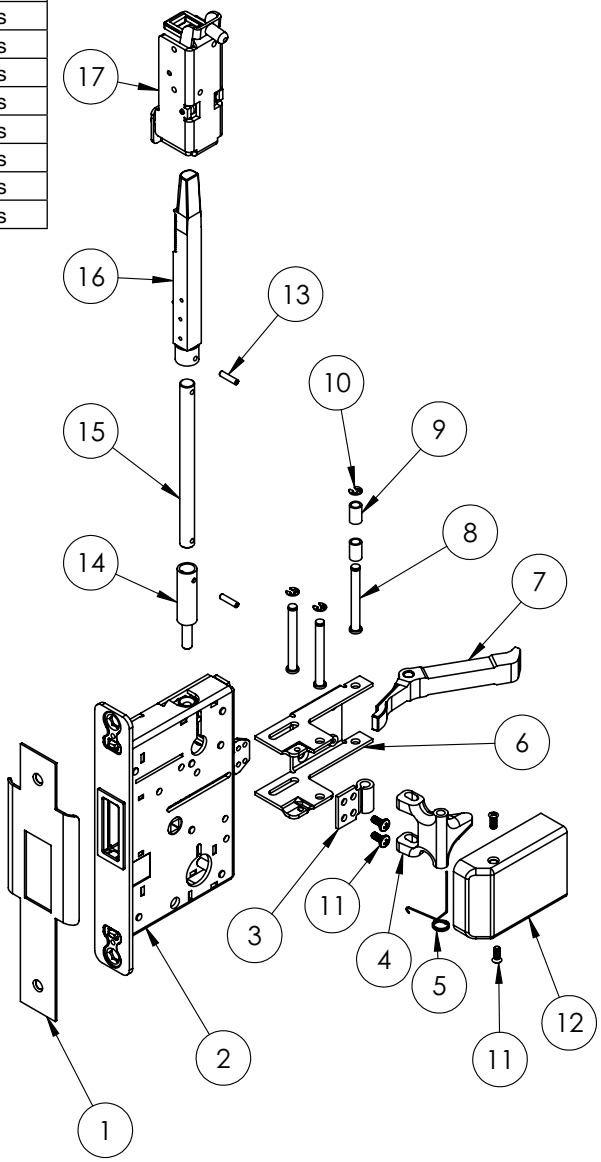
A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-1183	Inactive Outside Front[1]	1	Yes
2	68-4238	N/A	Inactive Mortise Case	1	Yes
3	68-4264	68-1327	Link Connect (Pull Lever)	1	Yes
4		68-1309	Pull Lever Low Profile	1	Yes
5		68-1332	Torsion Spring (Pull Lever)	1	Yes
6		68-1313	Pivot Pin	3	Yes
7		68-0241	Lift Arm	1	Yes
8		68-1310	Pivot Bracket	1	Yes
9		01-4509	Retaining Ring	3	Yes
10		68-1311	Lift Arm Spacer	2	Yes
11	N/A	68-1317	Chassis Cover (LP)*	1	Yes
12		68-4373	Screw Pack (LP)	1	Yes
13	692L	01-0696	Coiled Pin	2	Yes
14		68-1339	Connecting Tube	1	Yes
15		661L	Top Rod (LP)	1	Yes
16		68-4840	Latch Bolt Assembly	1	Yes
17	68-5374	N/A	Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Panel		Yes
	68-5376		Top Case Assembly 1/2" Panel		Yes
	N/A	68-4389	Screw Pack	1	Yes
		650	Strike Pack	1	Yes

*Specify Finish
1. Only available in 32D finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

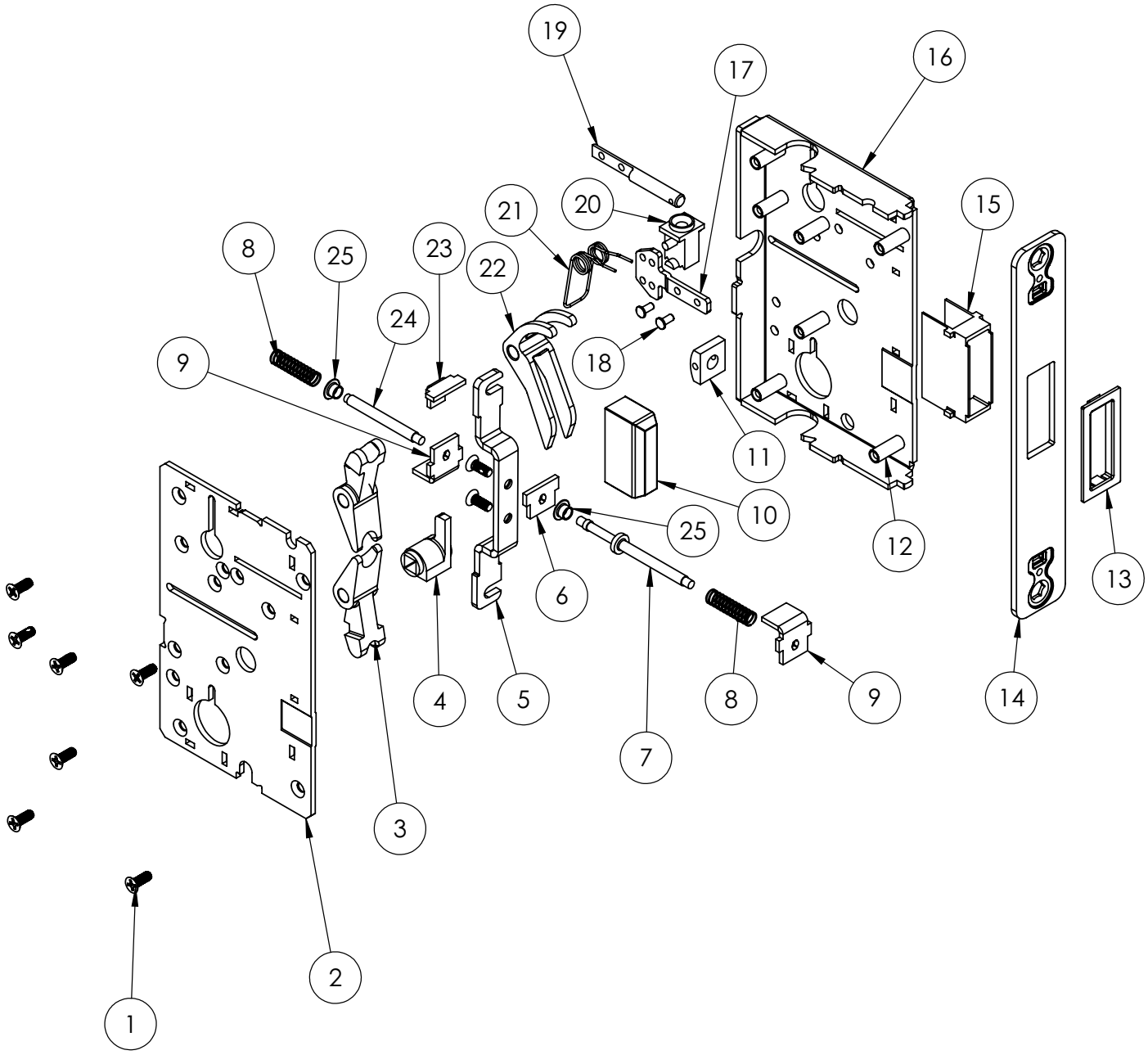
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty	Sellable
1	01-4402	#8-32x7/16" Flat PH U/C MS	9	Yes
2	68-1338	Mortise Cap	1	No
3	68-1164	Pusher Lever	2	Yes
4	68-1476	Outside Hub (LP)	1	Yes
5	68-1174	Pusher Slide	1	Yes
6	68-1176	Pusher Rod Guide	1	No
7	68-1177	Pusher Rod	1	No
8	99-0057	GD Bolt Spring	2	Yes
9	68-1491	Rod Guide Stop	2	No
10	68-1163	Pusher Bolt	1	Yes
11	68-1329	Inactive Latchbolt Actuator	1	No
12	82-0294	Post (Screw and Case)	7	No
13	68-1531	Inactive Bolt Guide	1	Yes
14	68-1187	Inactive Inside Front	1	No
15	68-1222	Inactive Bolt Guide	1	Yes
16	68-1337	Mortise Case	1	No
17	68-1328	Link Latchbolt Tail	1	No
18	01-0424	Rivet	2	No
19	68-1335	Inactive Latchbolt Tail	1	No
20	68-1336	Top Mount	1	Yes
21	68-1253	Spring (Top Mount)	1	Yes
22	68-1405	Inactive Lever	1	Yes
23	68-1246	Top Pusher Guide	1	Yes
24	68-1251	Pusher Rod	1	No
25	99-0072	GD Bolt Eyelet	2	Yes

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



A8231 12/17

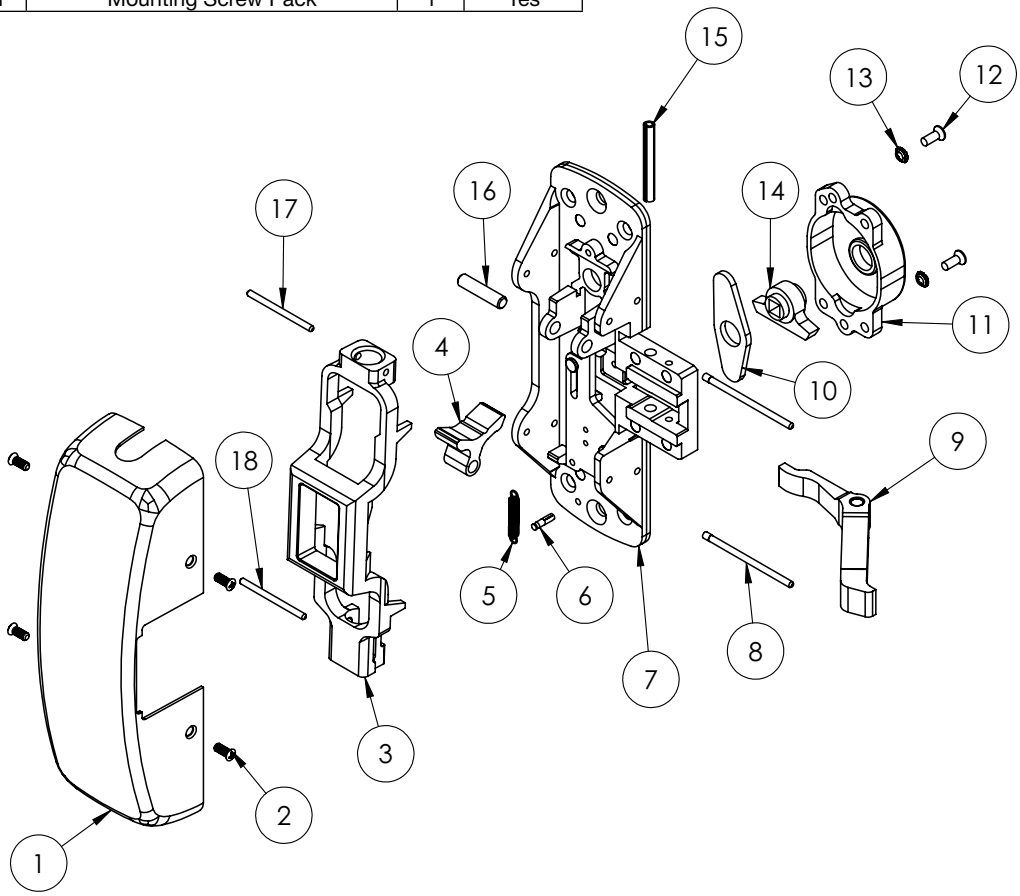
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
06, 13	68-2201 (LHRB)	Chassis Assembly	Yes
	68-2202 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-2201(LHRB) 68-2202(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
8		68-0323	Chassis Pin	2	Yes
9		68-0241	Lift Arm	1	Yes
10		97-0043	Knob Hub Retainer	1	Yes
11		68-0367	Knob Hub Cover	2	Yes
12		01-3384	8-32x7/16 PH FH MS	2	Yes
13		01-0930	Countersunk Lock Washer	2	Yes
14		97-0042	Knob Hub	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-0324	Lift Lever Pivot Pin	1	Yes
17	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

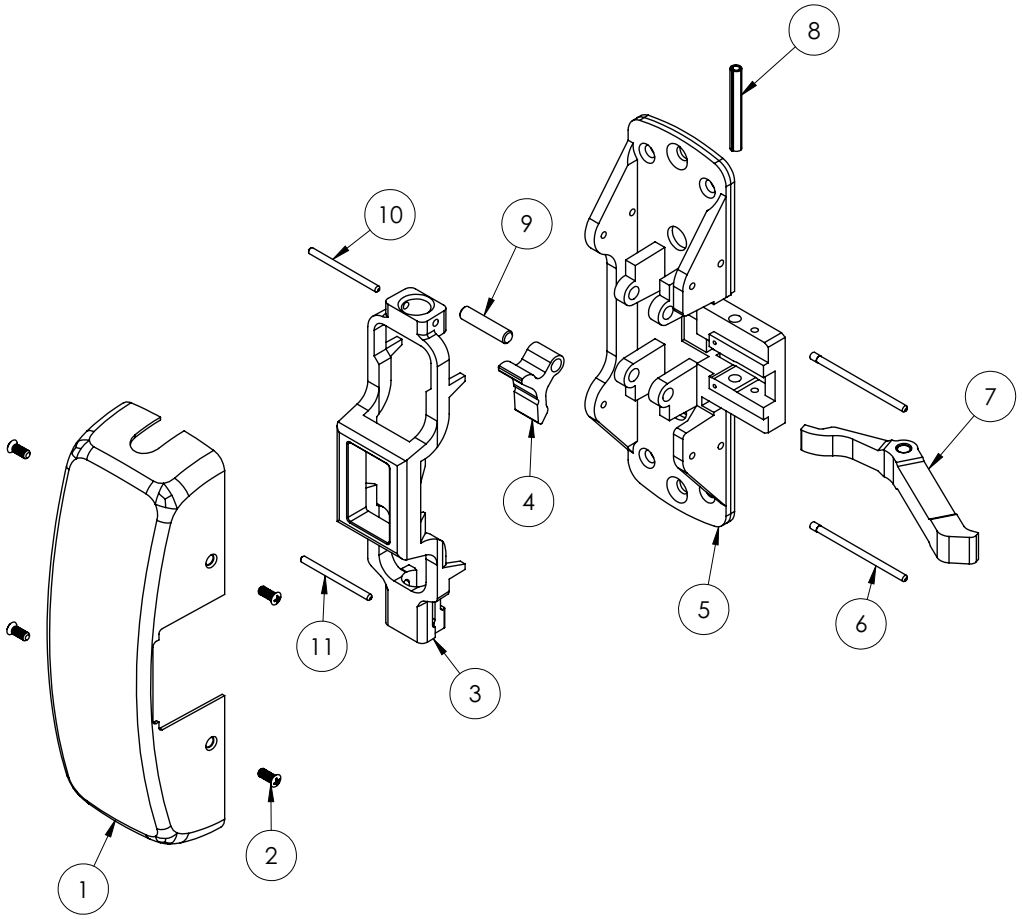
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
10, 40	68-2163 (LHRB)	Chassis Assembly	Yes
	68-2164 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2163(LHRB) 68-2164(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		68-0326	Chassis	1	Yes
6		68-0323	Chassis Pin	2	Yes
7		68-0241	Lift Arm	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0324	Lift Lever Pivot Pin	1	Yes
10	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
11		97-0048	Bottom Rod Adjustment Pin	1	Yes
12		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

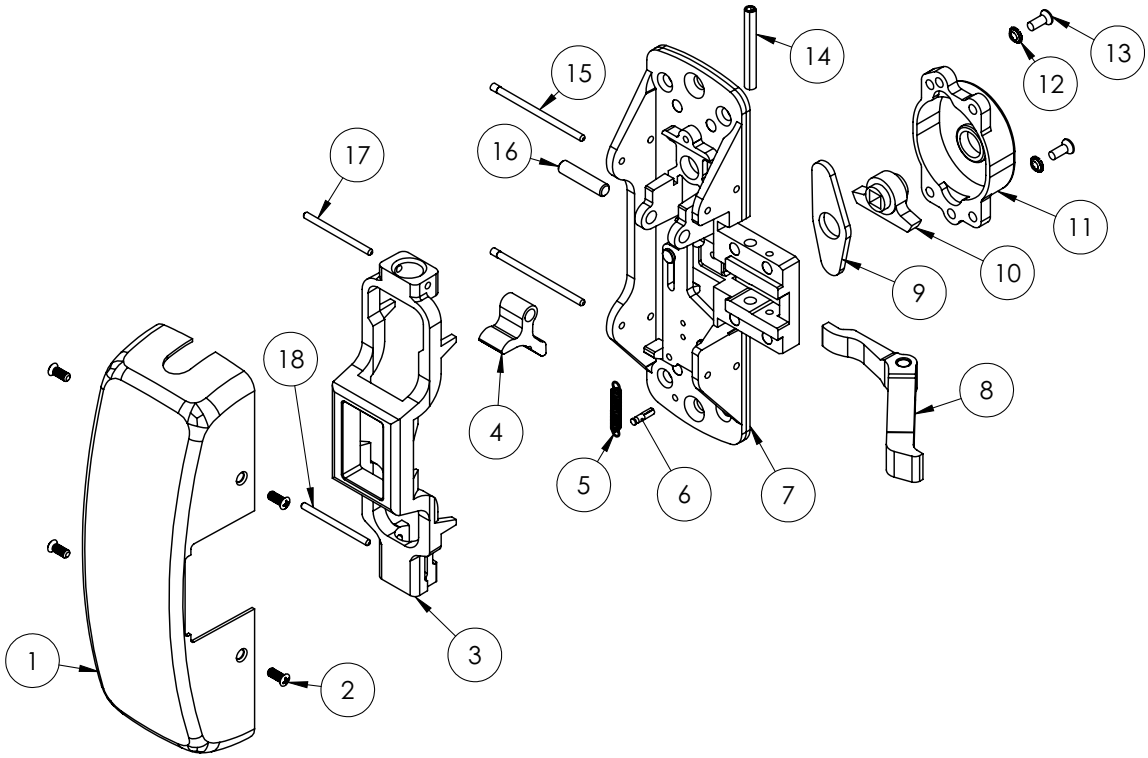
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
15, 43, 46, 73, 74	68-2207 (LHRB)	Chassis Assembly	Yes
	68-2208 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Cover Screw Pack*	1	Yes
3	68-2207(LHRB) 68-2208(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
8		68-1137	Lift Arm	1	Yes
9		97-0043	Knob Hub Retainer	1	Yes
10		97-0042	Knob Hub	1	Yes
11		68-0367	Knob Hub Cover	2	Yes
12		01-0930	Countersunk Lock Washer	2	Yes
13		01-3384	8-32x7/16 PH FH MS	2	Yes
14		01-4512	Spirol Pin	1	Yes
15		68-0323	Chassis Pin	2	Yes
16		68-0324	Lift Lever Pivot Pin	1	Yes
17	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

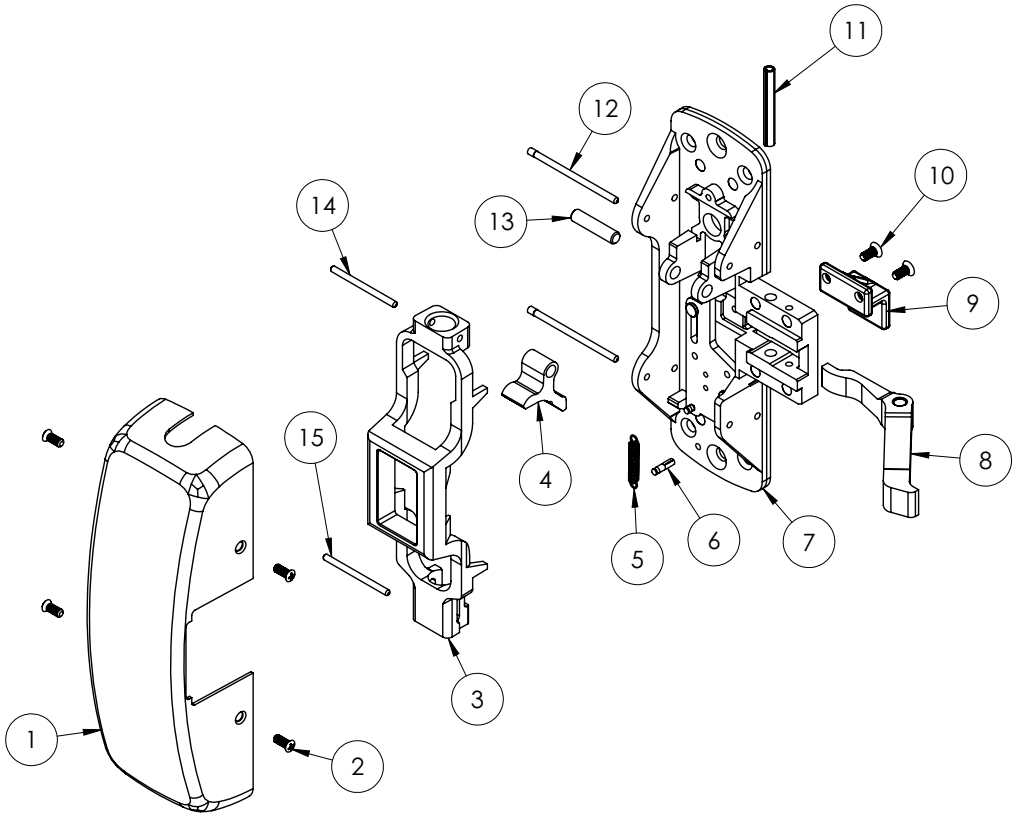
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
28	68-2210 (LHRB)	Chassis Assembly	Yes
	68-2211 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2210(LHRB) 68-2211(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2415	Chassis and Slide Assembly, LHRB	1	No
		68-2416	Chassis and Slide Assembly, RHRB		No
8		68-0241	Lift Arm	1	Yes
9		97-0089	Thumb Piece Lever	1	Yes
10		01-1146	8-32x3/8 PH FH U'CUT Screw	2	Yes
11		01-4512	Spirol Pin	1	Yes
12		68-0323	Chassis Pin	2	Yes
13		68-0324	Lift Lever Pivot Pin	1	Yes
14	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
15		97-0048	Bottom Rod Adjustment Pin	1	Yes
16		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

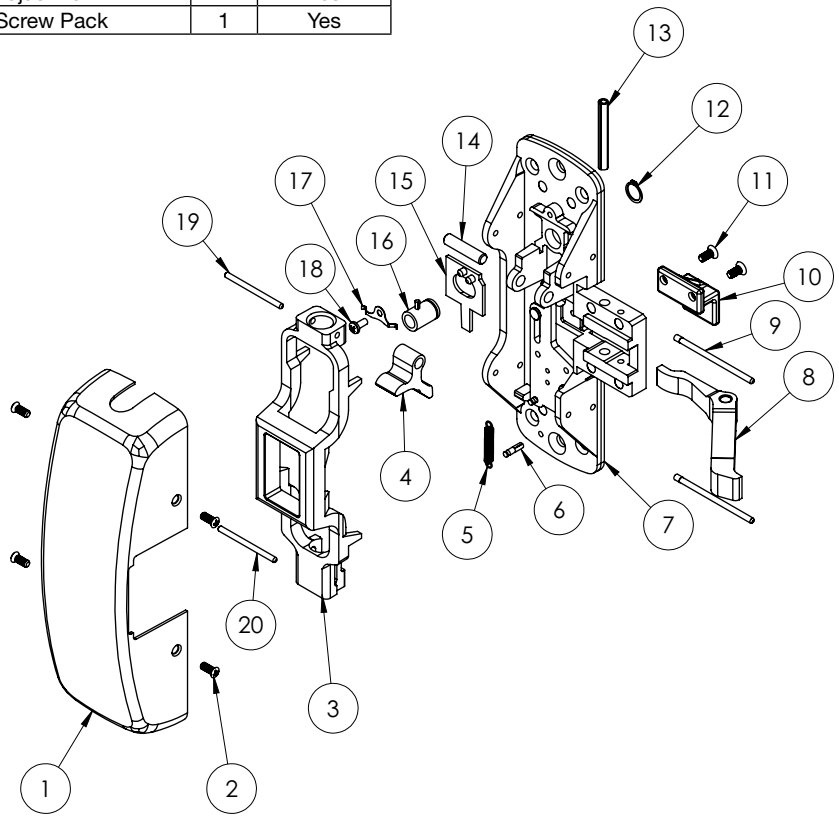
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
62, 63	68-2204 (LHRB)	Chassis Assembly	Yes
	68-2205 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2204(LHRB) 68-2205(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2415	Chassis and Slide Assembly, LHRB	1	No
		68-2416	Chassis and Slide Assembly, RHRB		No
8		68-0241	Lift Arm	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		97-0089	Thumb Piece Lever	1	Yes
11		01-1146	8-32x3/8 PH FH U'CUT Screw	2	Yes
12		01-0005	Retaining Ring	1	Yes
13		01-4512	Spirol Pin	1	Yes
14		68-0324	Lift Lever Pivot Pin	1	Yes
15		68-2198	Locking Slide Assembly, LHRB	1	Yes
		68-2199	Locking Slide Assembly, RHRB		Yes
16		97-2048	Cylinder Hub and Pin Assembly	1	Yes
17		68-0368	Locking Slide Spring, LHRB	1	Yes
		97-0006	Locking Slide Spring, RHRB		Yes
18		01-1190	6-32x5/16 PH PNHD Self Tap	1	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

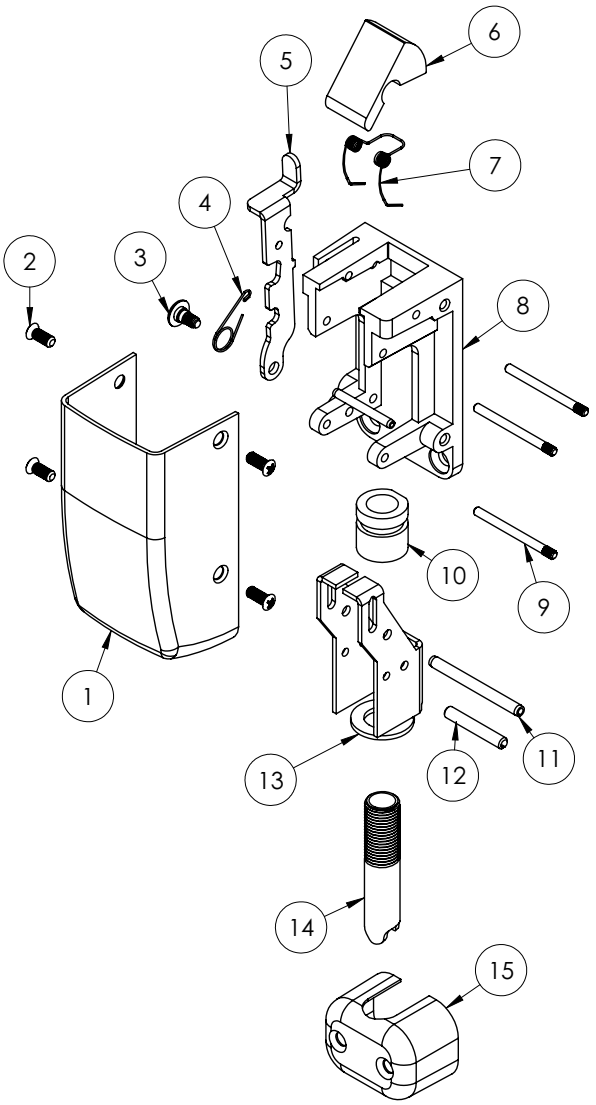
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	97-2434 Manufactured Before 11/11/2002	Top Case Assembly	Yes
	68-4557 Manufactured After 11/11/2002		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2434	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		97-0296	Latch Bolt	1	Yes
7		97-0300	L.B. Spring	1	Yes
8		97-0299	Chassis	1	Yes
9		97-0294	Pivot Pin	3	Yes
11		01-0461	Spirol Pin	1	Yes
12		01-0002	Roll Pin	1	Yes
3	68-4557	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		97-0296	Latch Bolt	1	Yes
7		97-0300	L.B. Spring	1	Yes
8		97-0299	Chassis	1	Yes
9		97-0294	Pivot Pin	1	Yes
10		68-1455	Top Rod Adjuster	1	Yes
11		01-0461	Spirol Pin	1	Yes
12		01-0002	Roll Pin	1	Yes
13		97-0298	Top Slide	1	Yes
14	N/A	670T	Top Rod	1	Yes
15		97-0020	Rod Guide*	1	Yes
16		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

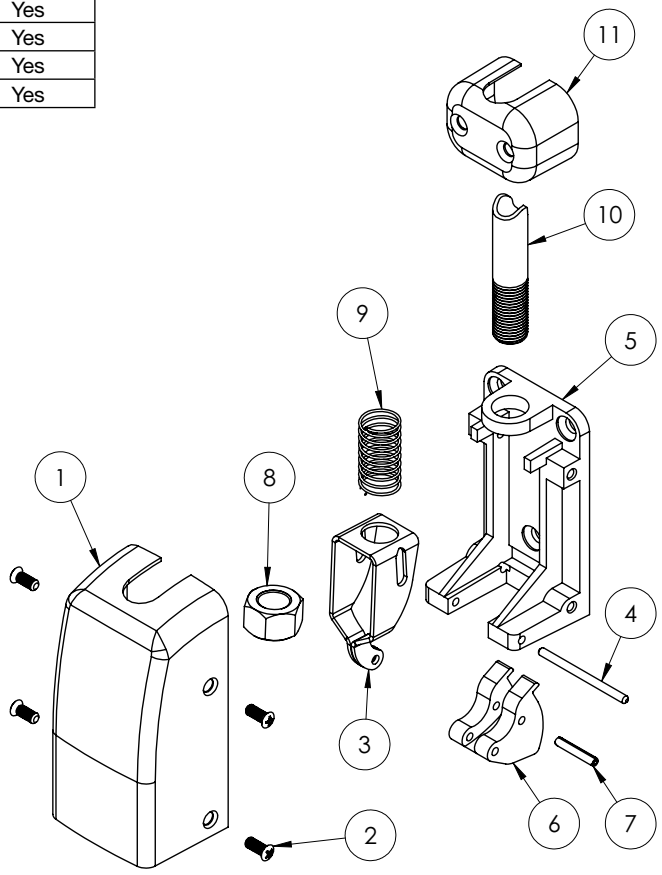
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2038 (Manufactured Before 11/11/2002)	Bottom Case Assembly	Yes
	68-4549 (Manufactured After 11/11/2002)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Bottom Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2038	97-0035	Retractor	1	Yes
4		97-0084	Adjustment Pin, Bottom Rod	1	Yes
5		97-0025	Bottom Chassis	1	Yes
6		97-0053	Bottom Latch Bolt	1	Yes
7		01-0697	Spirol Pin	1	Yes
3	68-4549	97-0035	Retractor	1	Yes
4		97-0084	Adjustment Pin, Bottom Rod	1	Yes
5		97-0025	Bottom Chassis	1	Yes
6		97-0053	Bottom Latch Bolt	1	Yes
7		01-0697	Spirol Pin	1	Yes
8		97-0572	Rod Adjustment Nut	1	Yes
9	N/A	97-0101	Spring, Compression	1	Yes
10		670B	Bottom Rod	1	Yes
11		97-0020	Rod Guide*	1	Yes
12		624	Bottom Strike Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

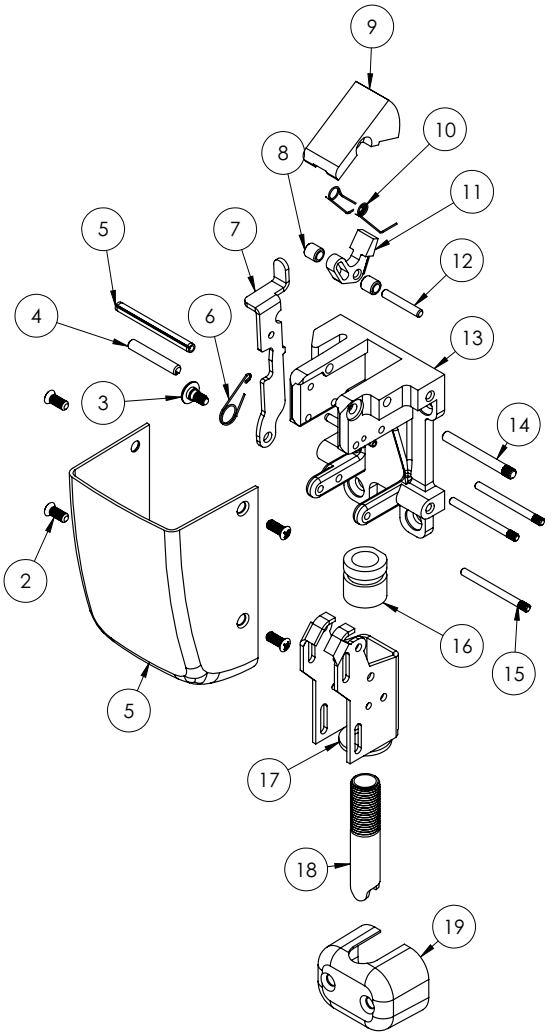
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	97-2693 Manufactured Before 11/11/2002	Top Case Assembly	Yes
	68-4559 Manufactured After 11/11/2002		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-4559	97-0065	Latch Release Lever Pin	1	Yes
4		01-0002	Roll Pin	1	Yes
5		01-0461	Spirol Pin	1	Yes
6		97-0579	Spring, Torsion	1	Yes
7		97-0399	Latch Retracting Lever	1	Yes
8		97-0391	Sleeve	2	Yes
9		97-0398	Latch Bolt	1	Yes
10		97-0400	Top Case Spring	1	Yes
11		97-0405	Guard Lever	1	Yes
12		97-0393	Pivot Pin	1	Yes
13		97-0402	Top Chassis	1	Yes
14		97-0394	Latch Bolt Pivot Pin	1	Yes
15		97-0294	Pivot Pin	3	Yes
16		68-1455	Top Rod Adjuster	1	Yes
17		97-0397	Slide	1	Yes
3	97-2963	97-0065	Latch Release Lever Pin	1	Yes
5		01-0461	Spirol Pin	1	Yes
6		97-0579	Spring, Torsion	1	Yes
7		97-0399	Latch Retracting Lever	1	Yes
8		97-0391	Sleeve	2	No
9		97-0398	Latch Bolt	1	Yes
10		97-0400	Top Case Spring	1	No
11		97-0405	Guard Lever	1	No
12		97-0393	Pivot Pin	1	No
13		97-0402	Top Chassis	1	Yes
14		97-0394	Latch Bolt Pivot Pin	1	Yes
15		97-0294	Pivot Pin	3	Yes
17		97-0397	Slide	1	Yes
18	N/A	670T	Top Rod	1	Yes
19		97-0020	Rod Guide*	1	Yes
20		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

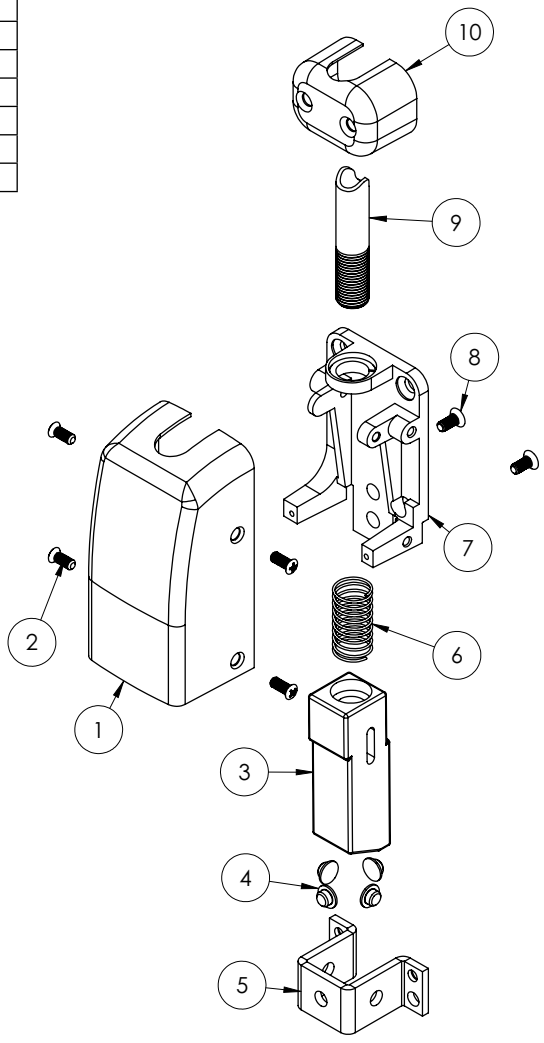
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2002	Bottom Case Assembly Manufactured Before 11/11/2002	Yes
	68-4558	Bottom Case Assembly Manufactured After 11/11/2002	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Bottom Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2002	97-0076	Bottom Bolt	1	Yes
4		97-0305	Nylon Insert	4	Yes
5		97-0270	Reinforcement	1	Yes
6		97-0101	Spring, Compression	1	Yes
7		97-0080	Chassis	1	Yes
8		01-4404	CR-FH #6 Head 8-32 Screw	2	Yes
3	68-4558	68-1454	Bottom Bolt	1	Yes
4		97-0305	Nylon Insert	4	Yes
5		97-0270	Reinforcement	1	Yes
6		97-0101	Spring, Compression	1	Yes
7		97-0080	Chassis	1	Yes
8		01-4404	CR-FH #6 Head 8-32 Screw	2	Yes
9	N/A	670B	Bottom Rod	1	Yes
10		97-0020	Rod Guide*	1	Yes
11		655	Flat Strike Pack (STD, HC)	1	Yes
		653	Bottom Strike Pack (FM)	1	Yes

*Specify Finish



A8231 12/17

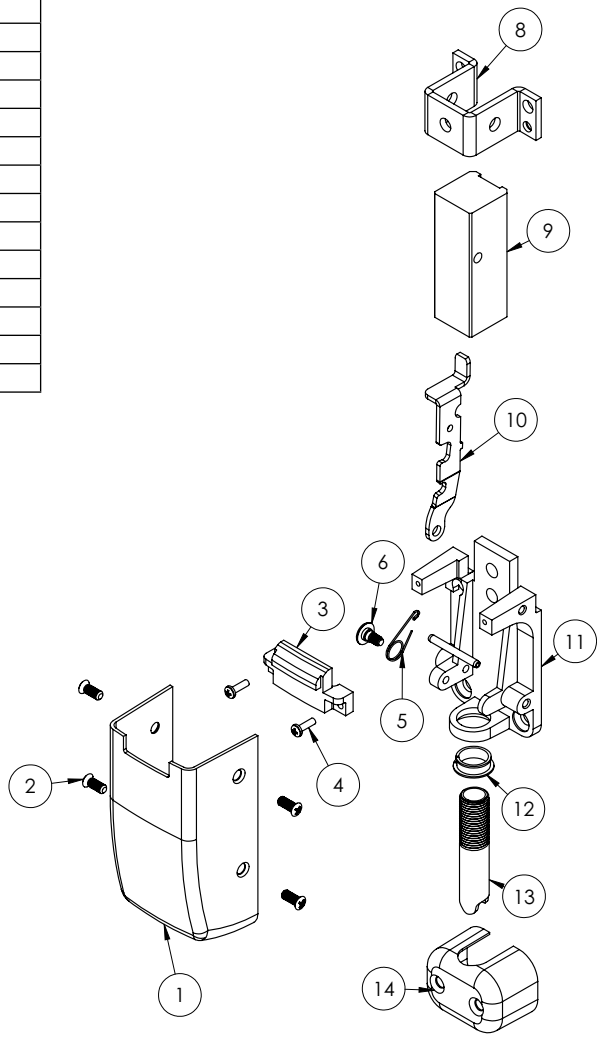
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	97-2003	Top Case Assembly Manufactured Before 11/11/2002	Yes
	68-4561	Top Case Assembly Manufactured After 11/11/2002	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0084	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2003	97-0079	Top Case Filler	1	Yes
4		01-1490	#4-40 x 3/8 PH Pan MS	2	Yes
5		97-0579	Spring, Torsion	1	Yes
6		97-0065	Pin, Latch Release Lever	1	Yes
7		01-0695	Spirol Pin	1	Yes
8		97-0270	Top Reinforcement	1	Yes
9		97-2046	Top Slide Assembly	1	Yes
10		68-1155	Latch Release Lever	1	Yes
11		97-0080	Chassis	1	Yes
12		01-0476	Snap-In Nyliner	1	Yes
3	68-4561	97-0079	Top Case Filler	1	Yes
4		01-1490	#4-40 x 3/8 PH Pan MS	2	Yes
5		97-0579	Spring, Torsion	1	Yes
6		97-0065	Pin, Latch Release Lever	1	Yes
7		01-0695	Spirol Pin	1	Yes
8		97-0761	Top Reinforcement	1	Yes
9		68-4560	Top Slide Assembly	1	Yes
10		68-1665	Latch Release Lever	1	Yes
11		97-0080	Chassis	1	Yes
12		01-0476	Snap-In Nyliner	1	Yes
13	N/A	670T	Top Rod	1	Yes
14		97-0020	Rod Guide*	1	Yes
15		659	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

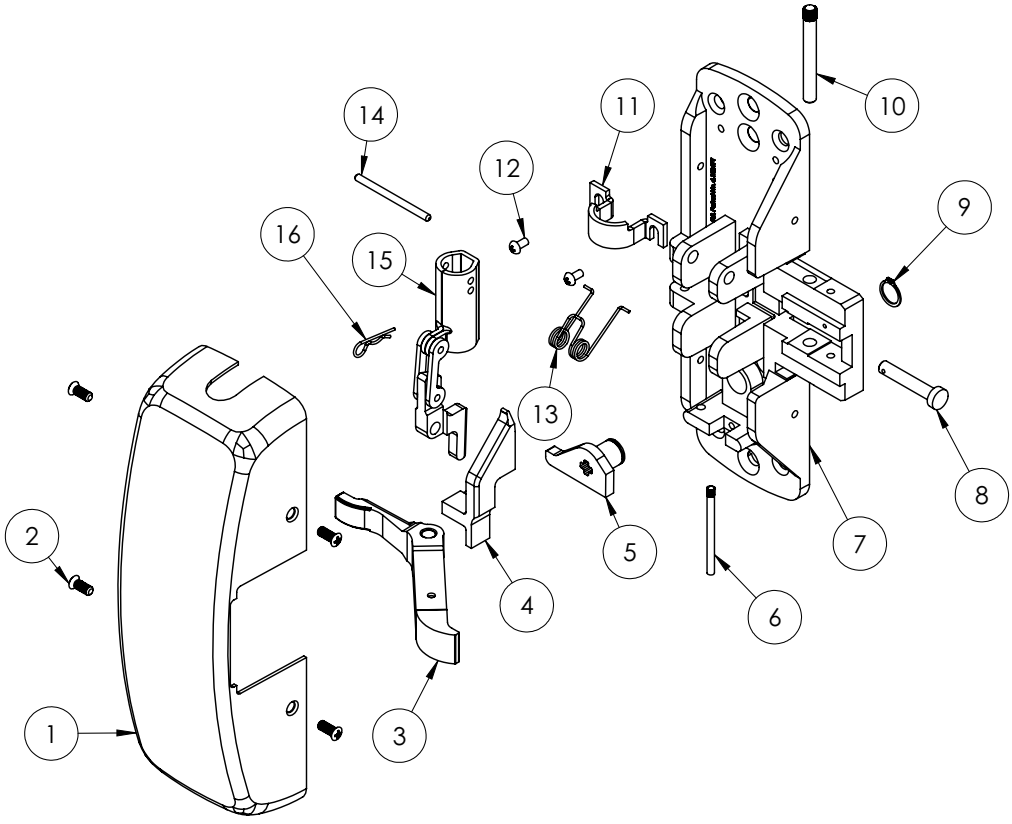
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	68-4568 (LHRB)	Chassis Assembly	Yes
	68-4569 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-4568(LHRB) 68-4569(RHRB)	68-1137	Lift Arm	1	Yes
4		68-1170	Outside Actuator, LH	1	Yes
		68-1171	Outside Actuator, RH		Yes
5		68-1208	ET Cam, LH	1	Yes
		68-1209	ET Cam, RH		Yes
6		68-1184	Guide Pin	1	Yes
7		68-1205	Chassis, LH	1	Yes
		68-1206	Chassis, RH		Yes
8		68-1191	Link Pin	1	Yes
9		01-0005	Retaining Ring	1	Yes
10		68-0239	Pivot Pin	1	Yes
11		68-1180	Tube Support	1	Yes
12		01-3595	Machine Screw	2	Yes
13		68-1193	Spring, Upper Link	1	Yes
14		97-0048	Rod Adjustment Pin	1	Yes
15		68-4270	Upper Link Assembly, LHRB	1	Yes
		68-4271	Upper Link Assembly, RHRB		Yes
16		68-1210	Hair Pin	1	Yes
17	N/A	68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

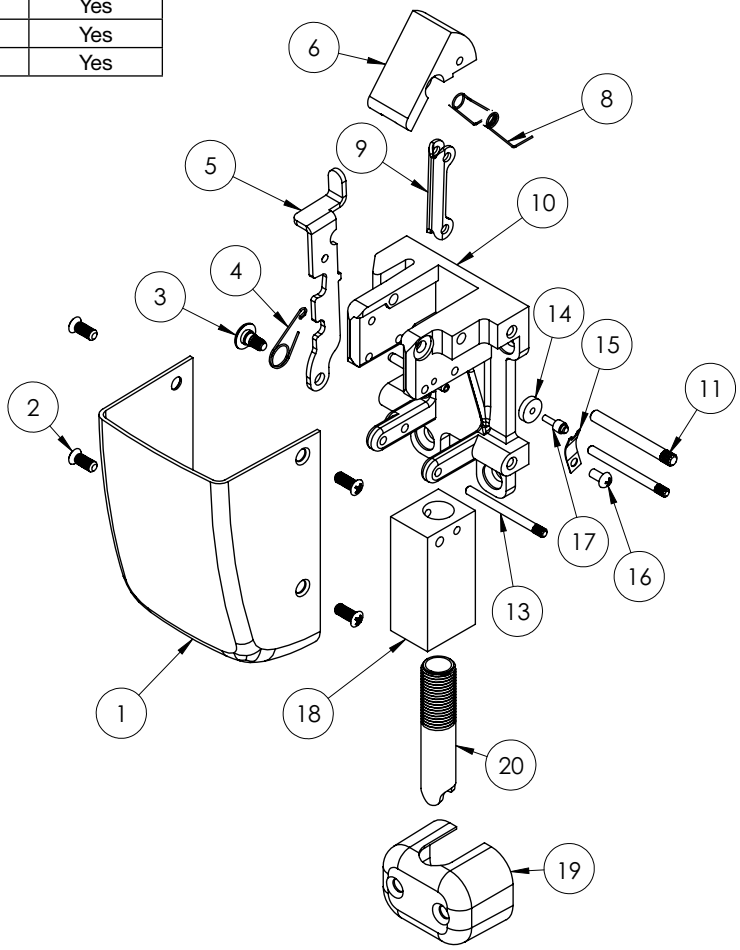
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(All Functions)	68-3933	Top Case Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0392	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-3933	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		68-1153	Top Case Latch Bolt	1	Yes
7		01-0697	Spirol Pin	2	Yes
8		97-0400	Top Case Spring	1	Yes
9		68-1460	Link, Pivot	1	Yes
10		97-0402	Top Chassis	1	Yes
11		97-0394	Pivot Pin, Latch Bolt	1	Yes
12		01-0461	Spirol Pin	1	Yes
13		97-0294	Pivot Pin	2	Yes
14		68-0991	Fusible Link	1	No
15		68-0419	Guide Spring	1	No
16		01-3563	#5-40 x 1/4 PH RD HD MS	1	No
17		68-0420	Pin, Fire Stop	1	No
18		68-1458	Top Rod Link	1	Yes
19	N/A	97-0020	Rod Guide*	1	Yes
20		670T	Top Rod	1	Yes
21		646	Strike Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

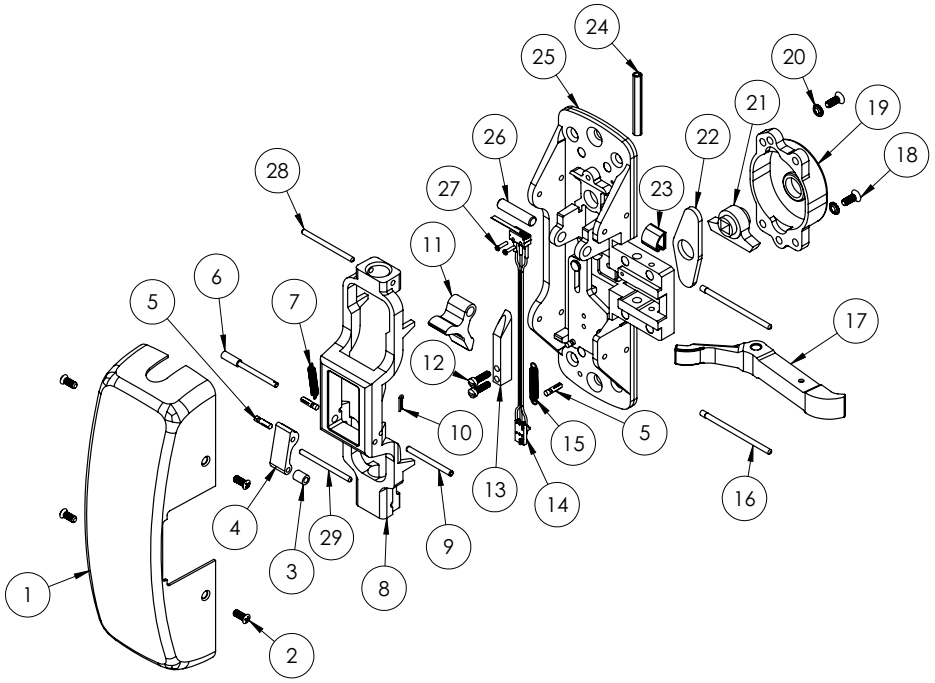
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Function	Assembly No.	Description	Sellable
06, 13	68-3714 (LHRB)	Chassis Assembly	Yes
	68-3715 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3714(LHRB) 68-3715(RHRB)	68-1768	Spacer	1	No
4		68-1087	Locking Lever	1	No
5		01-0749	Groove Pin	3	No
6		68-1128	Slide Pivot Pin	1	No
7		68-1123	Lock Lever Spring	1	No
8		68-1671	Main Slide	1	No
9		68-1127	Roll Pin	1	No
10		98-0238	Guard Bracket Hairpin	1	Yes
11		68-1090	Lift Lever	1	Yes
12		01-4396	59-80 Machine Screw	2	No
13		68-1092	Lift Block	1	No
14		52-2217	Switch Assembly	1	Yes
15		97-0050	Knob Return Spring	1	Yes
16		68-0323	Chassis Pin	2	Yes
17		68-1137	Lift Arm	1	Yes
18		01-3384	8-32x7/16 PH FH MS	2	Yes
19		68-0367	Knob Hub Cover	1	Yes
20		01-0930	CS Lock Washer	2	Yes
21		97-0042	Knob Hub	1	Yes
22		97-0043	Knob Hub Retainer	1	Yes
23		01-0150	Wire Clip	1	Yes
24		01-4512	Spirol Pin	1	Yes
25		68-1105	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-1106	Chassis w/ Locking Slide Assembly, RHRB		No
26		68-0324	Lift Lever Pivot Pin	1	Yes
27		01-4381	Machine Screw	2	No
28	N/A	97-0049	Top Rod Adjustable Pin	1	Yes
29		97-0048	Bottom Rod Adjustable Pin	1	Yes
30		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

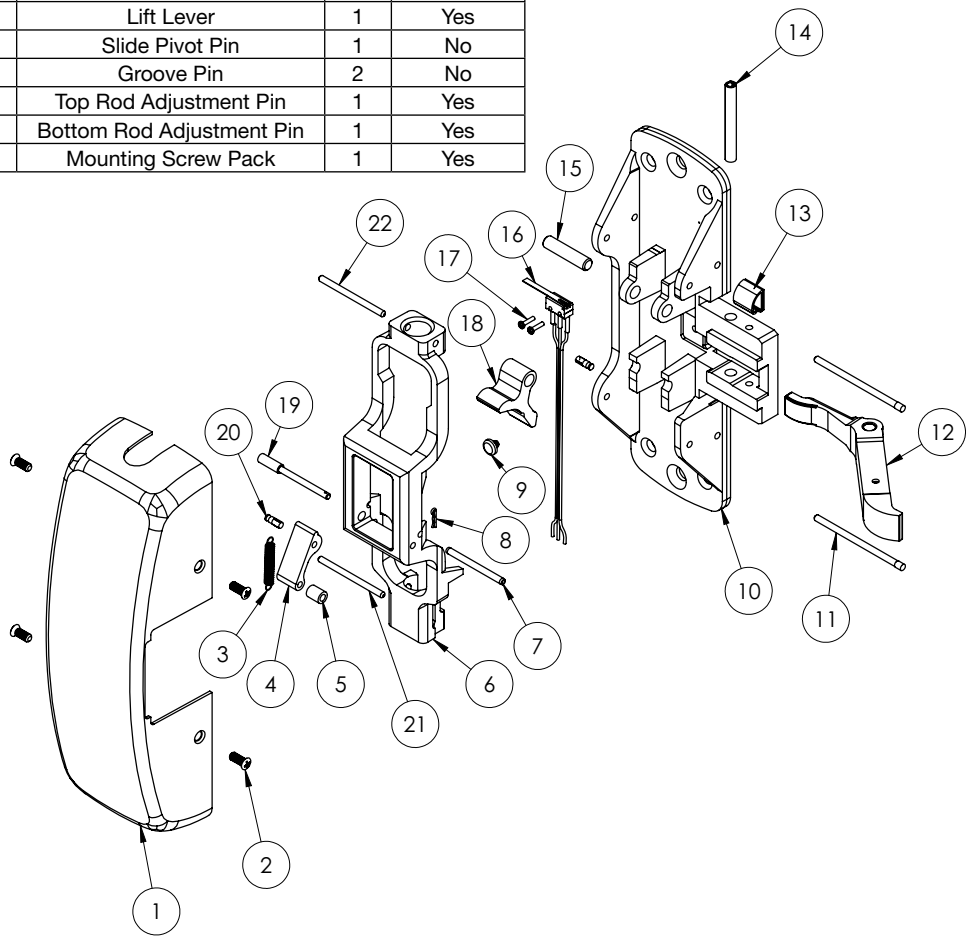
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
10, 40	68-3823 (LHRB)	Chassis Assembly	Yes
	68-3824 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3823(LHRB) 68-3824(RHRB)	68-1123	Spring, Locking Lever	1	No
4		68-1087	Locking Lever	1	No
5		68-1768	Spacer	1	No
6		68-1671	Main Slide	1	No
7		68-1127	Roll Pin	1	No
8		98-0238	Guard Bracket Hairpin	1	Yes
9		68-1294	Stop Pin	1	Yes
10		68-1113	Chassis, LHRB	1	No
		68-1114	Chassis, RHRB		No
11		68-0323	Chassis Pin	2	Yes
12		68-1137	Lift Arm	1	Yes
13		01-0150	Wire Clip	1	Yes
14		01-4512	Spirol Pin	1	Yes
15		68-0324	Lift Lever Pivot Pin	1	Yes
16		52-2217	Switch Assembly	1	Yes
17		01-4381	Machine Screw	2	No
18		68-1090	Lift Lever	1	Yes
19		68-1128	Slide Pivot Pin	1	No
20		01-0749	Groove Pin	2	No
21	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
22		97-0048	Bottom Rod Adjustment Pin	1	Yes
23		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

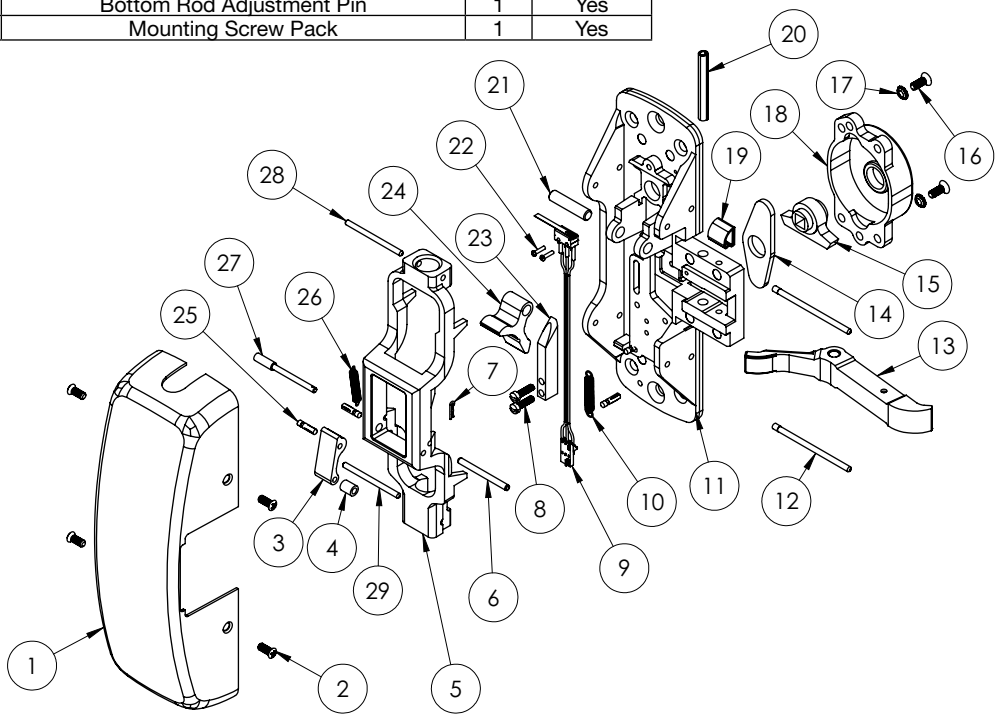
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
15, 43, 46, 73, 74	68-3717 (LHRB)	Chassis Assembly	Yes
	68-3718 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3717(LHRB) 68-3718(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	No
6		68-1127	Roll Pin	1	Yes
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	Yes
9		52-2217	Switch Assembly	1	Yes
10		97-0050	Knob Return Spring	1	Yes
11		68-2413	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis w/ Locking Slide Assembly, RHRB		No
12		68-0323	Chassis Pin	2	Yes
13		68-1137	Lift Arm	1	Yes
14		97-0043	Knob Hub Retainer	1	Yes
15		97-0042	Knob Hub	1	Yes
16		01-3384	8-32x7/16 PH FH MS	2	Yes
17		01-0930	Countersunk Lock Washer	2	Yes
18		68-0367	Knob Hub Cover	1	Yes
19		01-0150	Wire Clip	1	Yes
20		01-4512	Spirol Pin	1	Yes
21		68-0324	Lift Lever Pivot Pin	1	Yes
22		01-4381	Machine Screw	2	Yes
23		68-1092	Lift Block	1	Yes
24		68-1090	Lift Lever	1	Yes
25		01-0749	Groove Pin	3	No
26		68-1123	Spring, Locking Lever	1	No
27		68-1128	Slide Pivot Pin	1	No
28	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
29		97-0048	Bottom Rod Adjustment Pin	1	Yes
30		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

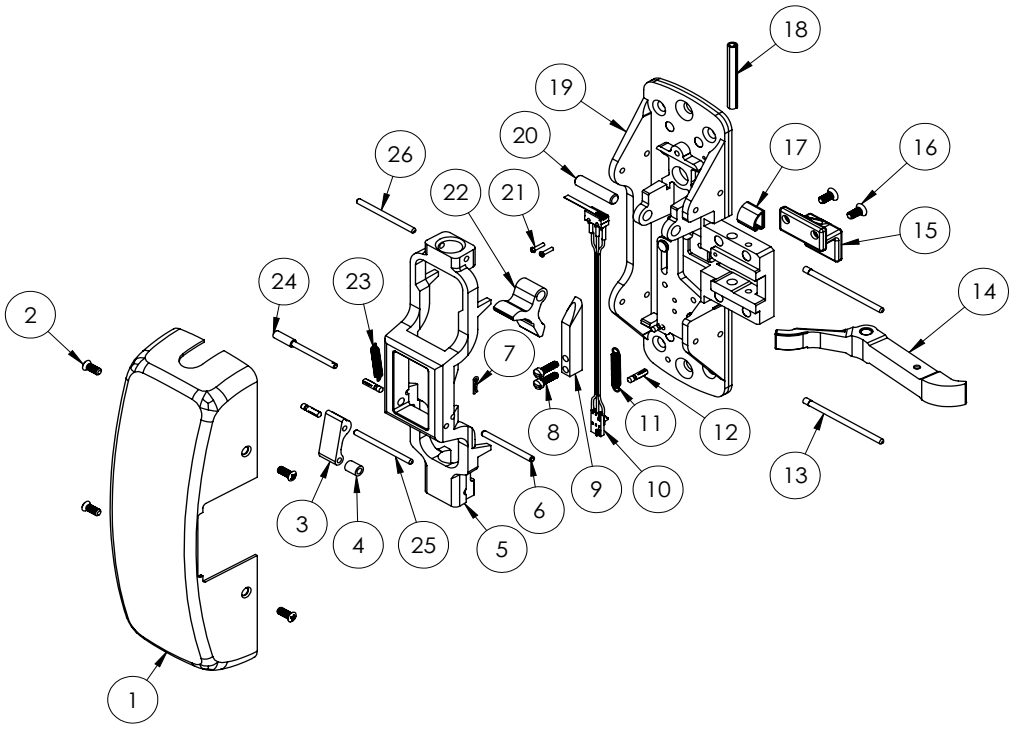
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
28	68-3829 (LHRB)	Chassis Assembly	Yes
	68-3830 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Auxillary Screw Pack*	1	Yes
3	68-3829(LHRB) 68-3830(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	Yes
9		68-1092	Lift Block	1	Yes
10		52-2217	Switch Assembly	1	Yes
11		97-0050	Knob Return Spring	1	Yes
12		01-0749	Groove Pin	3	No
13		68-0323	Chassis Pin	2	Yes
14		68-1137	Lift Arm	1	Yes
15		97-0089	Thumb Piece Lever	1	Yes
16		01-1146	8-32x3/8 PH FL U'CUT W/NY	1	Yes
17		01-0150	Wire Clip	1	Yes
18		01-4512	Spirol Pin	1	Yes
19		68-2413	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis w/ Locking Slide Assembly, RHRB		No
20		68-0324	Lift Lever Pivot Pin	1	Yes
21		01-4381	Machine Screw	2	No
22		68-1090	Lift Lever	1	Yes
23		68-1123	Spring, Locking Lever	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustable Pin	1	Yes
26		97-0049	Top Rod Adjustable Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

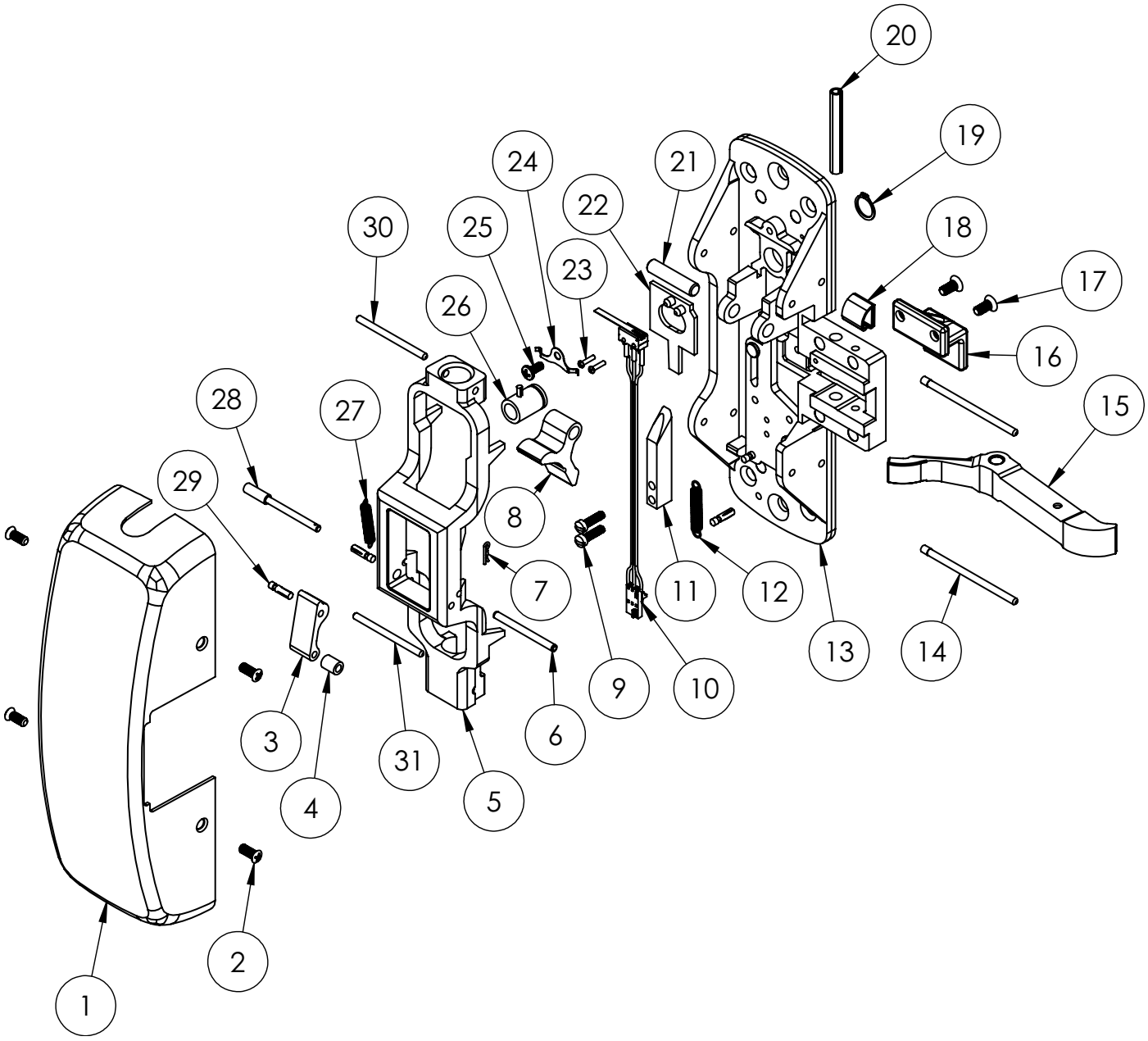
Function	Assembly No.	Description	Sellable
62, 63	68-3826 (LHRB)	Chassis Assembly	Yes
	68-3827 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-3826(LHRB) 68-3827(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	No
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		68-1090	Lift Lever	1	Yes
9		01-4396	59-80 Machine Screw	2	Yes
10		52-2217	Switch Assembly	1	Yes
11		68-1092	Lift Block	1	Yes
12		97-0050	Knob Return Spring	1	Yes
13		68-2413	Chassis and Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis and Locking Slide Assembly, RHRB		No
14		68-0323	Chassis Pin	2	Yes
15		68-1137	Lift Arm	1	Yes
16		97-0089	Thumb Piece Lever	1	Yes
17		01-1146	8-32x3/8 PH FL U'CUT W/NY	1	Yes
18		01-0150	Wire Clip	1	Yes
19		01-0005	Retaining Ring	1	Yes
20		01-4512	Spirol Pin	1	Yes
21		68-0324	Lift Lever Pivot Pin	1	Yes
22		68-2198	Locking Slide Assembly, LHRB	1	Yes
		68-2199	Locking Slide Assembly, RHRB		Yes
23		01-4381	Machine Screw	2	Yes
24		68-0368	Locking Slide Spring, LHRB	1	Yes
		97-0006	Locking Slide Spring, RHRB		Yes
25		01-1190	6-32x5/16 PH PNHD Self Tap Screw	1	Yes
26		97-2048	Cylinder Hub and Pin Assembly	1	Yes
27		68-1123	Lock Lever Spring	1	No
28		68-1128	Slide Pivot Pin	1	No
29		01-0749	Groove Pin	3	No
30	N/A	97-0049	Top Rod Adjustable Pin	1	Yes
31		97-0048	Bottom Rod Adjustable Pin	1	Yes
32		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

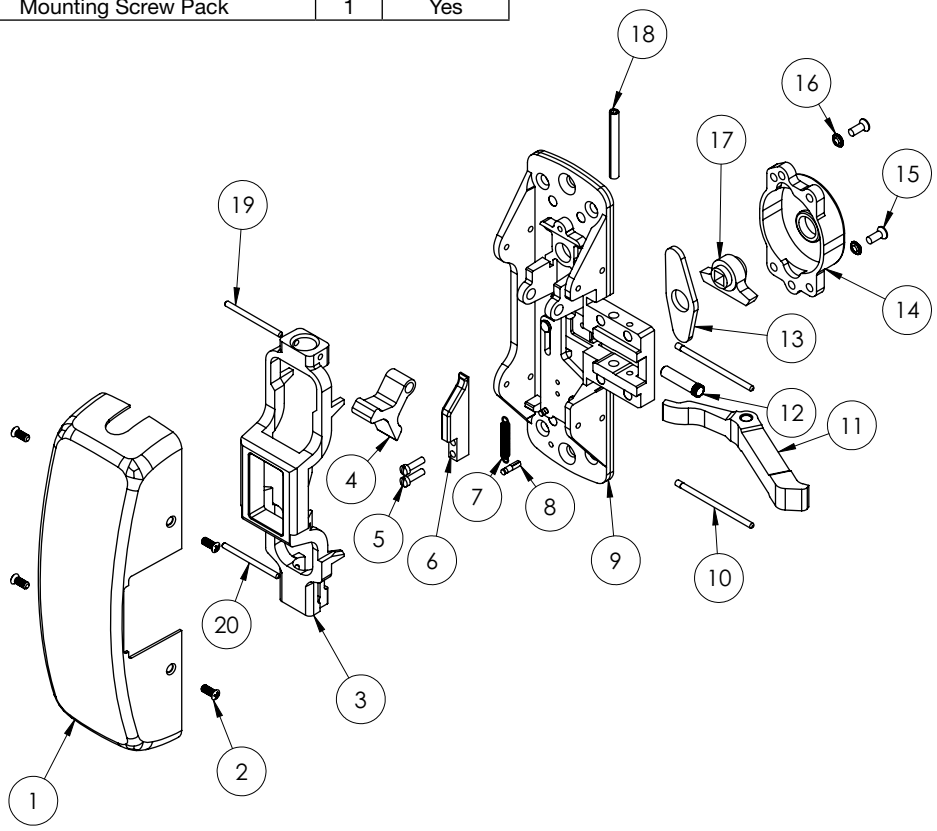
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
06, 13, 43, 46	68-7306 (LHRB)	Chassis Assembly	Yes
	68-7307 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7306(LHRB) 68-7307(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		01-4396	59-80 Machine Screw	2	Yes
6		68-1655	Lift Block	1	Yes
7		97-0050	Knob Return Spring	1	Yes
8		01-0749	Groove Pin	1	No
9		68-7310	Chassis and Slide Assembly, LHRB	1	No
		68-7311	Chassis and Slide Assembly, RHRB		No
10		68-0323	Chassis Pin	2	Yes
11		68-0241	Lift Arm	1	Yes
12		01-9372	Lift Lever Pivot Pin	1	Yes
13		97-0043	Knob Hub Retainer	1	Yes
14		68-0367	Knob Hub Cover	2	Yes
15		01-3384	8-32x7/16 PH FH MS	2	Yes
16		01-0930	Countersunk Lock Washer	2	Yes
17		97-0042	Knob Hub	1	Yes
18		01-4512	Spirol Pin	1	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

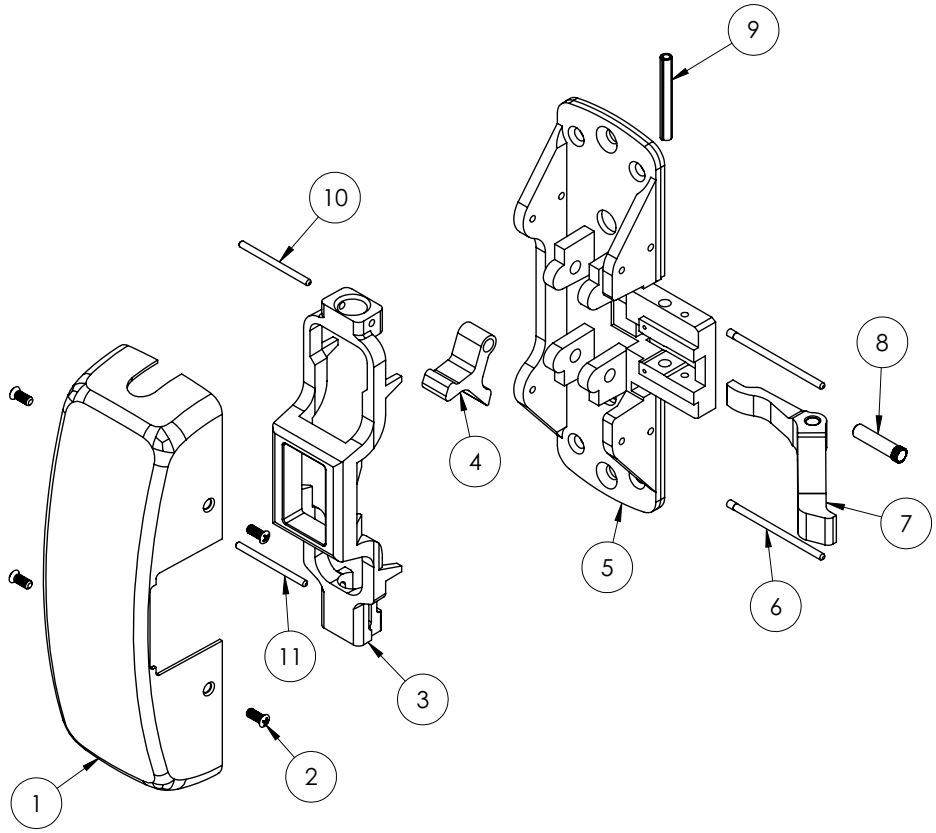
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(10, 40)	68-7308 (LHRB)	Chassis Assembly	Yes
	68-7309 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7308(LHRB) 68-7309(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		68-1660	Chassis	1	Yes
6		68-0323	Chassis Pin	2	Yes
7		68-0241	Lift Arm	1	Yes
8		01-9372	Lift Lever Pivot Pin	1	Yes
9	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
10		97-0048	Bottom Rod Adjustment Pin	1	Yes
11		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

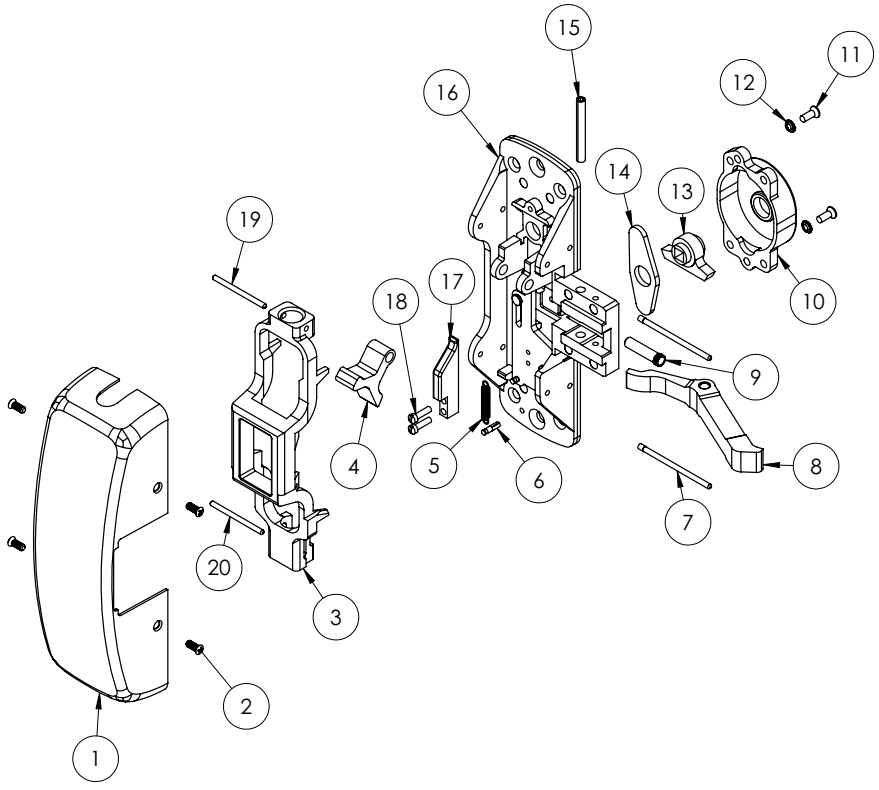
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(15, 73, 74)	68-7312 (LHRB)	Chassis Assembly	Yes
	68-7313 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7312(LHRB) 68-7313(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-0323	Chassis Pin	2	Yes
8		68-0241	Lift Arm	1	Yes
9		01-9372	Lift Lever Pivot Pin	1	Yes
10		68-0367	Knob Hub Cover		Yes
11		01-3384	8-32x7/16 PH FH MS	2	Yes
12		01-0930	Countersunk Lock Washer	2	Yes
13		97-0042	Knob Hub	1	Yes
14		97-0043	Knob Hub Retainer	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-7310	Chassis and Slide Assembly, LHRB	1	No
		68-7311	Chassis and Slide Assembly, RHRB		No
17		68-1655	Lift Block	1	Yes
18		01-4396	Machine Screw #6-32x1/2	2	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

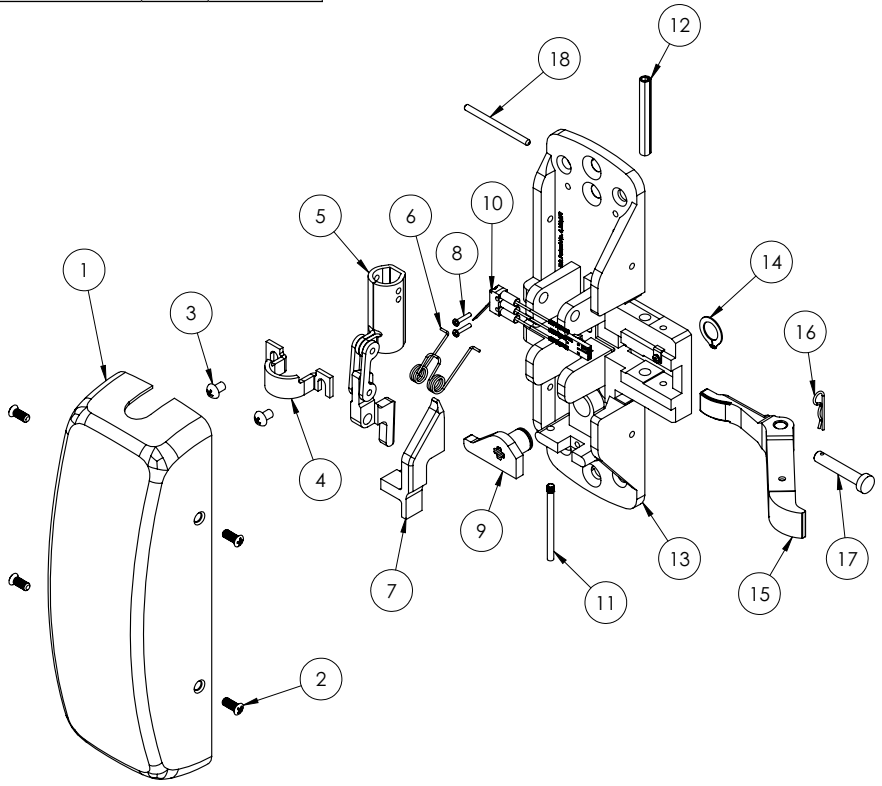
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Function	Assembly No.	Description	Sellable
(All Functions)	68-5449 (LHRB)	Chassis Assembly	Yes
	68-5450 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-5449 68-5450	01-3595	#8-32x1/4" Machine Screw*	1	Yes
4		68-1180	Tube Support	1	Yes
5		68-4270	Upper Link Assembly, LHRB	1	Yes
		68-4271	Upper Link Assembly, RHRB		Yes
6		68-1193	Upper Link Spring	1	Yes
7		68-1170	Outside Actuator, LHRB	1	Yes
		68-1171	Outside Actuator, RHRB		Yes
8		01-1237	#1-72 PH Pan Head MS	1	Yes
9		68-1208	ET Cam, LH	1	Yes
		68-1209	ET Cam, RH		Yes
10		52-5133	Switch and Wire Assembly	1	Yes
11		68-1184	Guide Pin	1	Yes
12		01-4512	Spirol Pin	1	Yes
13		68-1205	Chassis, LH	1	No
		68-1206	Chassis, RH		No
14		01-0005	Retaining Ring	1	Yes
15		68-1137	Lift Arm	1	Yes
16		68-1210	Hair Pin	1	Yes
17		68-1191	Link Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19	N/A	68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

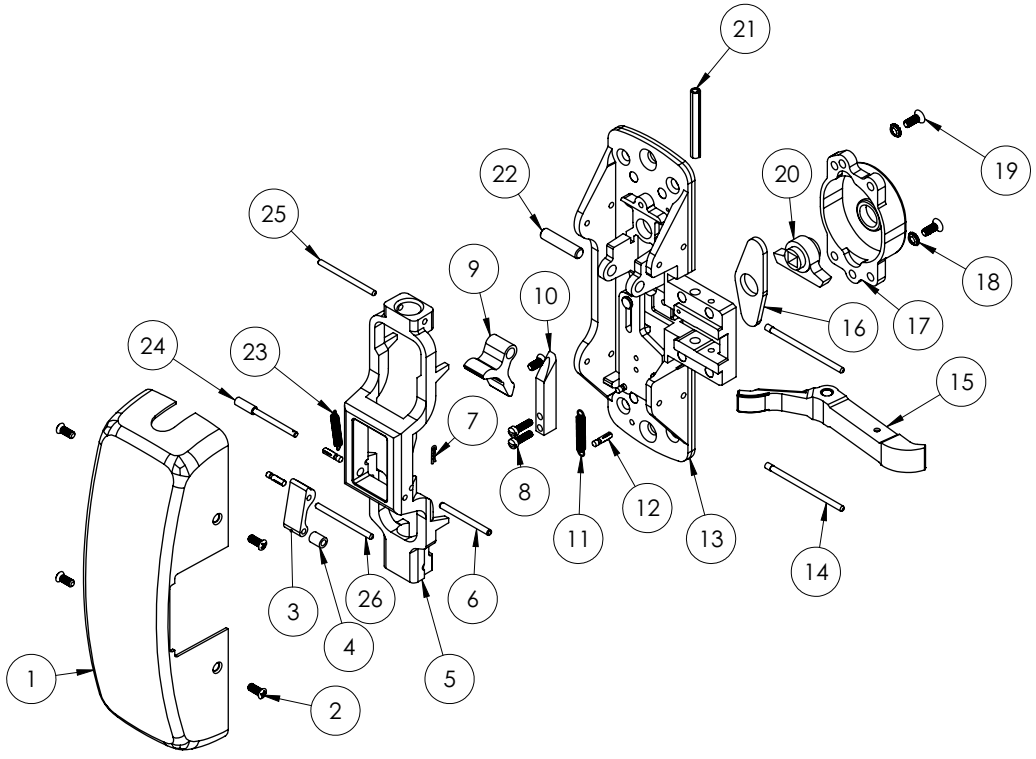
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
06, 10, 13, 40	68-6042 (LHRB)	Chassis Assembly	Yes
	68-6043 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-6042(LHRB) 68-6043(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	No
9		68-1090	Lift Lever	1	Yes
10		68-1092	Lift Block	1	Yes
11		97-0050	Knob Return Spring	1	Yes
12		01-0749	Groove Pin	3	Yes
13		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
14		68-0323	Chassis Pin	2	Yes
15		68-1137	Lift Arm	1	Yes
16		97-0043	Knob Hub Retainer	1	Yes
17		68-0367	Knob Hub Cover	1	Yes
18		01-0930	Countersunk Lock Washer	2	Yes
19		01-3384	8-32x7/16 PH FH MS	2	Yes
20		97-0042	Knob Hub	1	Yes
21		01-4512	Spirol Pin	1	Yes
22		68-0324	Lift Lever Pivot Pin	2	Yes
23		68-1123	Return Spring, Guarding	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
26		97-0049	Top Rod Adjustment Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

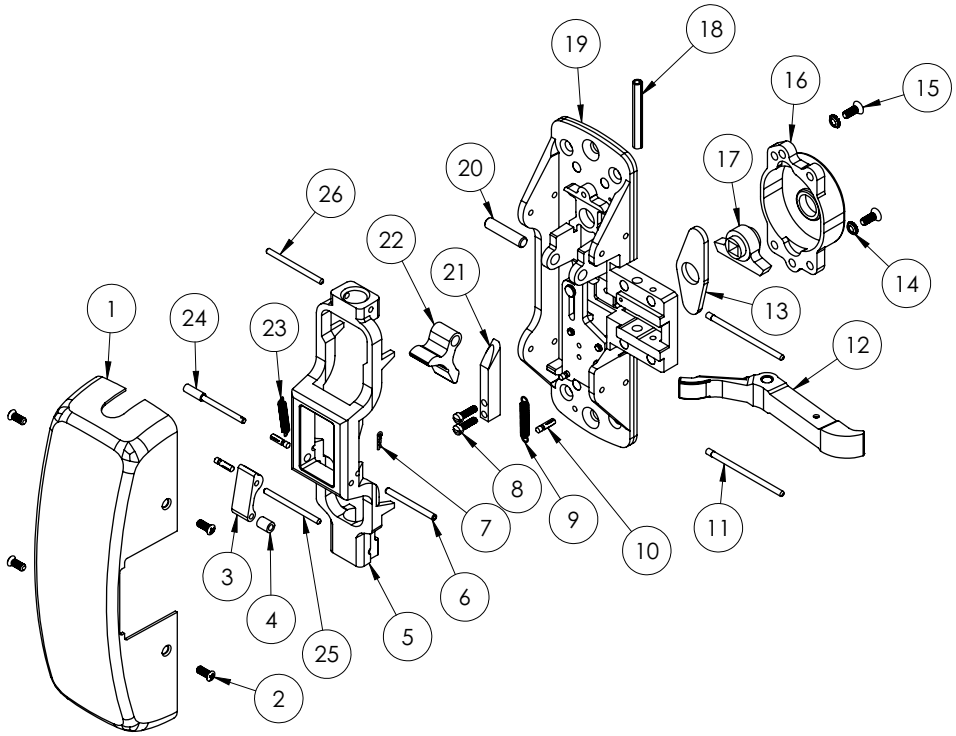
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12, 43, 46, 73, 74	68-6044 (LHRB)	Chassis Assembly	Yes
	68-6045 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-6044(LHRB) 68-6045(RHRB)	68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	Yes
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	No
9		97-0050	Knob Return Spring	1	Yes
10		01-0749	Groove Pin	3	Yes
11		68-0323	Chassis Pin	2	Yes
12		68-1137	Lift Arm	1	Yes
13		97-0043	Knob Hub Retainer	1	Yes
14		01-0930	Countersunk Lock Washer	2	Yes
15		01-3384	8-32x7/16 PH FH MS	2	Yes
16		68-0367	Knob Hub Cover	1	Yes
17		97-0042	Knob Hub	1	Yes
18		01-4512	Spirol Pin	1	Yes
19		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
20		68-0324	Lift Lever Pivot Pin	2	Yes
21		68-1092	Lift Block	1	No
22		68-1090	Lift Lever	1	Yes
23		68-1123	Return Spring, Guarding	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
26		97-0049	Top Rod Adjustment Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

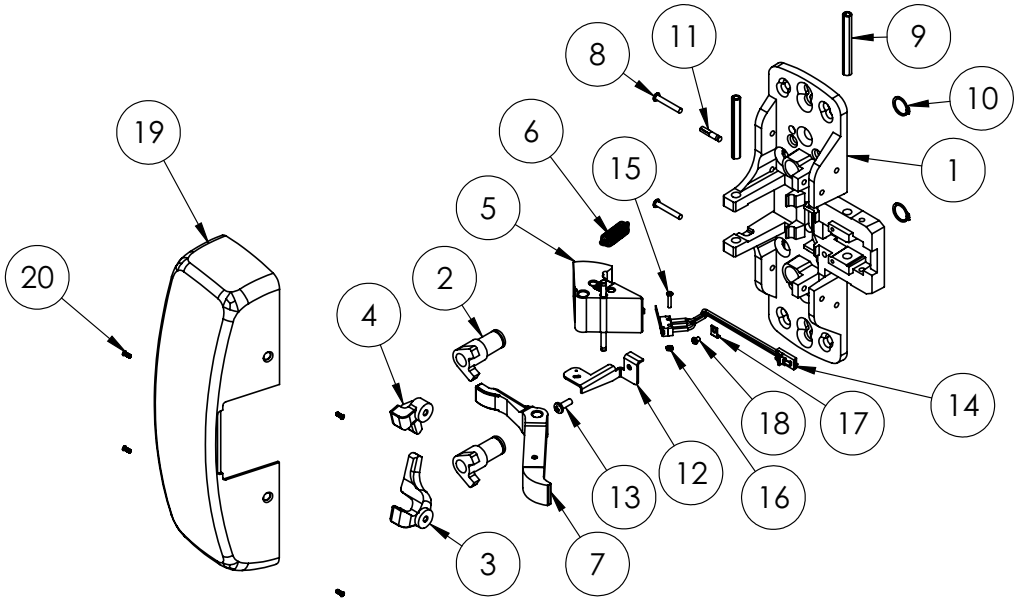
(WS-/53-)8804 (WS-/53-)8806 (WS-/53-)8810 (WS-/53-)8813
(WS-/53-)8815 (WS-/53-)8840 (WS-/53-)8843 (WS-/53-)8844
(WS-/53-)8846 (WS-/53-)8873 (WS-/53-)8874 (WS-/53-)8875
(WS-/53-)8876 (WS-/53-)8877 (WS-/53-)8878 (WS-/53-)8881
(WS-/53-)8882 (WS-/53-)8888

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
All functions	68-4261	LHRB/RHRB	Yes
WS- All functions		LHRB/RHRB	
53- All functions	68-6075	LHRB/RHRB	Yes
WS-53- All functions		LHRB/RHRB	

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1389	Chassis Blank (Std)	1	No
2		98-0018	Outside Cylinder Hub	2	Yes
3		68-1366	Lift Lever (RH)	1	Yes
4		68-1367	Lift Lever (LH)	1	Yes
5		68-4413	Standard Latchbolt (68-4261)	1	Yes
		68-7417	53- Standard Latchbolt (68-6075)	1	Yes
6		98-0028	Latchbolt Spring	1	Yes
7		68-1137	Lift Arm	1	Yes
8		98-0011	Latchbolt Lever Pivot Pin	2	Yes
9		01-4512	Spirol Pin	2	Yes
10		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
11		01-0008	Groove Pin	1	No
12		68-1685	Switch Bracket (53- Only)	1	Yes
13		01-1482	#2-56 X 1/8" Ph Pn Hd Machine Screw (53- Only)	1	Yes
14		52-4545	Switch Assembly (53- Only)	1	Yes
15		01-9446	#1-72 X 11/32" Ph Fl Hd Machine Screw (53- Only)	1	Yes
16		01-0909	Hex Machine Screw Nut (53- Only)	1	Yes
17		52-0310	Cable Clamp (53- Only)	1	Yes
18		01-1482	Cr-Phms #2-56 X 1/8" (53- Only)	1	Yes
19	N/A	68-0406	Cover[1]	1	Yes
20		68-3905	Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

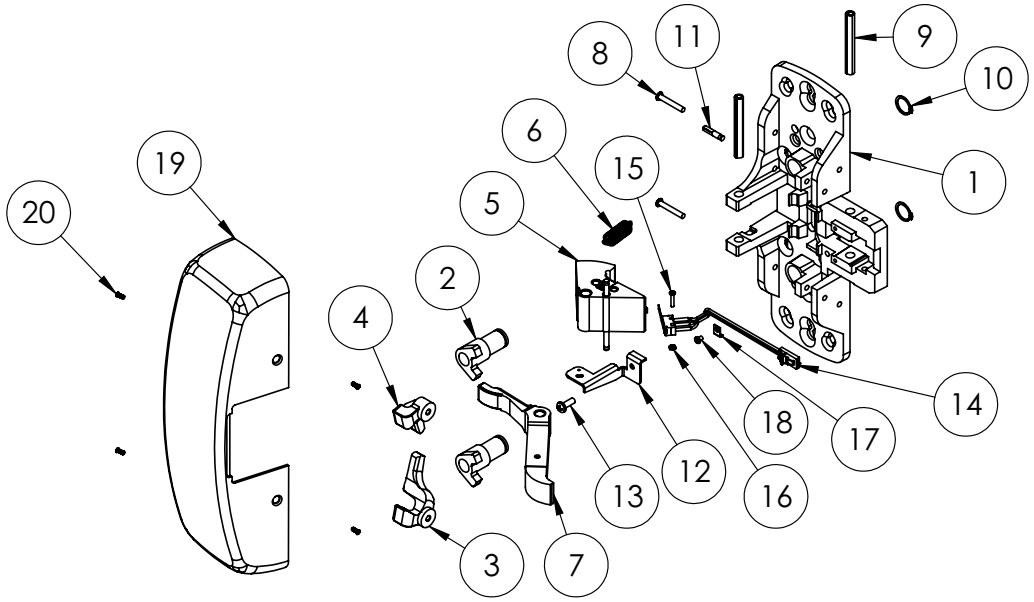
(12-/WS-/53)8804 (12-/WS-/53)8806 (12-/WS-/53)8810 (12-/WS-/53)8813
(12-/WS-/53)8815 (12-/WS-/53)8840 (12-/WS-/53)8843 (12-/WS-/53)8844
(12-/WS-/53)8846 (12-/WS-/53)8873 (12-/WS-/53)8874 (12-/WS-/53)8875
(12-/WS-/53)8876 (12-/WS-/53)8877 (12-/WS-/53)8878 (12-/WS-/53)8881
(12-/WS-/53)8882 (12-/WS-/53)8888

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12- All functions	68-4263	LHRB/RHRB	YES
WS-12- All functions		LHRB/RHRB	
12-53- All functions	68-6076	LHRB/RHRB	YES
WS-12-53- All functions		LHRB/RHRB	

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1378	Chassis Blank (12-)	1	No
2		98-0018	Outside Cylinder Hub	2	Yes
3		68-1366	Lift Lever (RH)	1	Yes
4		68-1367	Lift Lever (LH)	1	Yes
5		68-4414	Fire Rated Latchbolt (68-4263)	1	Yes
		68-7418	12-53- Standard Latchbolt (68-6076)	1	Yes
6		98-0028	Latchbolt Spring	1	Yes
7		68-1137	Lift Arm	1	Yes
8		98-0011	Latchbolt Lever Pivot Pin	2	Yes
9		01-4512	Spirol Pin	2	Yes
10		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
11		01-0008	Groove Pin	1	No
12		68-1685	Switch Bracket (53- Only)	1	Yes
13		01-1482	#2-56 Ph Pn Hd Machine Screw (53- Only)	1	Yes
14		52-4545	Switch Assembly (53- Only)	1	Yes
15		01-9446	#1-72 X 11/32" Ph Fl Hd Machine Screw (53- Only)	1	Yes
16		01-0909	Hex Machine Screw Nut (53- Only)	1	Yes
17		52-0310	Cable Clamp (53- Only)	1	Yes
18		01-1482	Cr-Phms #2-56 X 1/8" (53- Only)	1	Yes
19	N/A	68-0406	Cover[1]	1	Yes
20		68-3905	Cover Screw Pack (#8-32 X 5/16")[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

AL- AND GL- PREFIXES

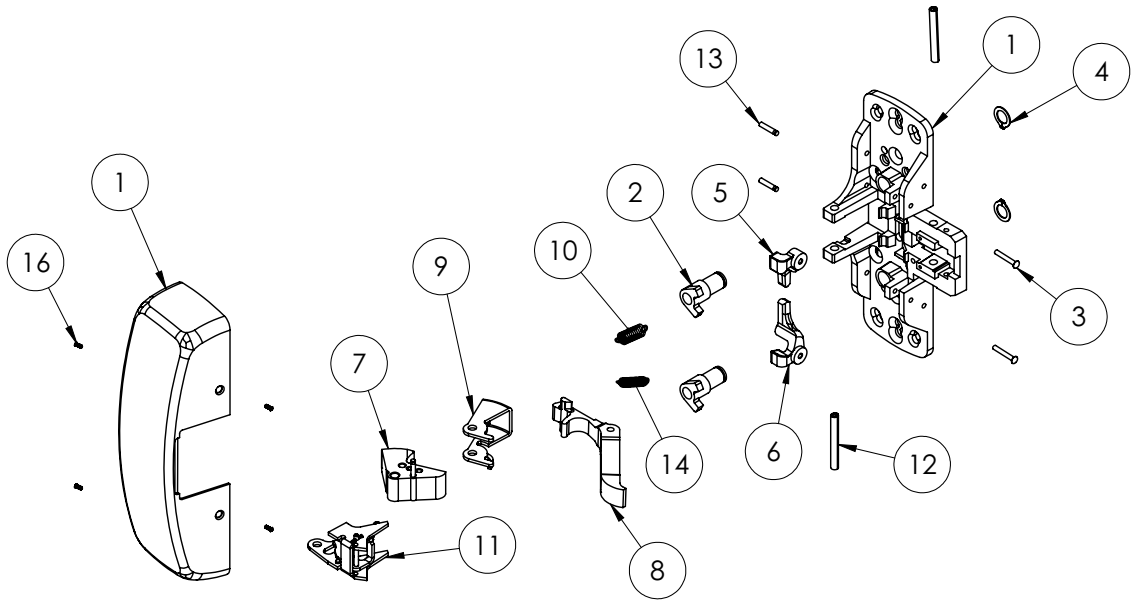
8804 8806 8810 8813 8815 8840
8843 8844 8846 8875 8876 8877
8878 8881 8882

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL- (All Functions Except 77,78,81, And 82)	68-4410	LHRB/RHRB	Yes
GL- (All Functions)		LHRB/RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1485	Chassis (Std)	1	No
2		98-0018	Outside Hub	2	Yes
3		98-0011	Latchbolt Lever Pin	2	Yes
4		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
5		68-1366	Lift Lever (RH)	1	Yes
6		68-1367	Lift Lever (LH)	1	Yes
7		68-4415	Guarded Latchbolt	1	Yes
8		68-1353	Lift Arm	1	Yes
9		68-1352	Guide	1	Yes
10		98-0028	Latchbolt Spring	1	Yes
11		68-4417	Guard Bracket Std	1	Yes
12		01-4512	Spirol Pin	2	Yes
13		01-0008	Groove Pin	2	No
14		68-1394	Guide Spring	1	Yes
15	N/A	68-1014	Cover[1]	1	Yes
16		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

AL- AND GL- PREFIXES

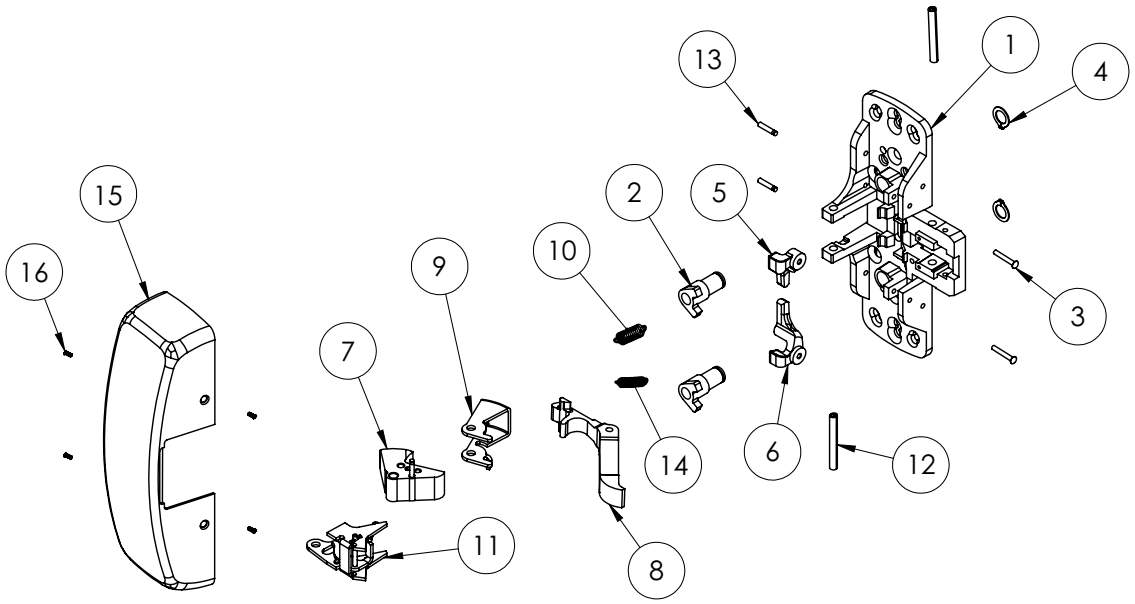
12-8804 12-8806 12-8810 12-8813
12-8815 12-8840 12-8843 12-8844
12-8846 12-8875 12-8876 12-8877
12-8878 12-8881 12-8882

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
12-AL- (All Functions Except 77,78,81,82)	68-4411	LHRB/RHRB	Yes
12-GL- (All Functions)			

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1378	Chassis (12-)	1	No
2		98-0018	Outside Hub	2	Yes
3		98-0011	Latchbolt Lever Pin	2	Yes
4		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
5		68-1366	Lift Lever (Rh)	1	Yes
6		68-1367	Lift Lever (Lh)	1	Yes
7		68-4415	Guarded Latchbolt	1	Yes
8		68-1353	Lift Arm	1	Yes
9		68-1352	Guide	1	Yes
10		98-0028	Latchbolt Spring	1	Yes
11		68-4417	Guard Bracket Std	1	No
12		01-4512	Spirol Pin	2	Yes
13		01-0008	Groove Pin	2	No
14		68-1394	Guide Spring	1	Yes
15	N/A	68-1014	Cover[1]	1	Yes
16		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

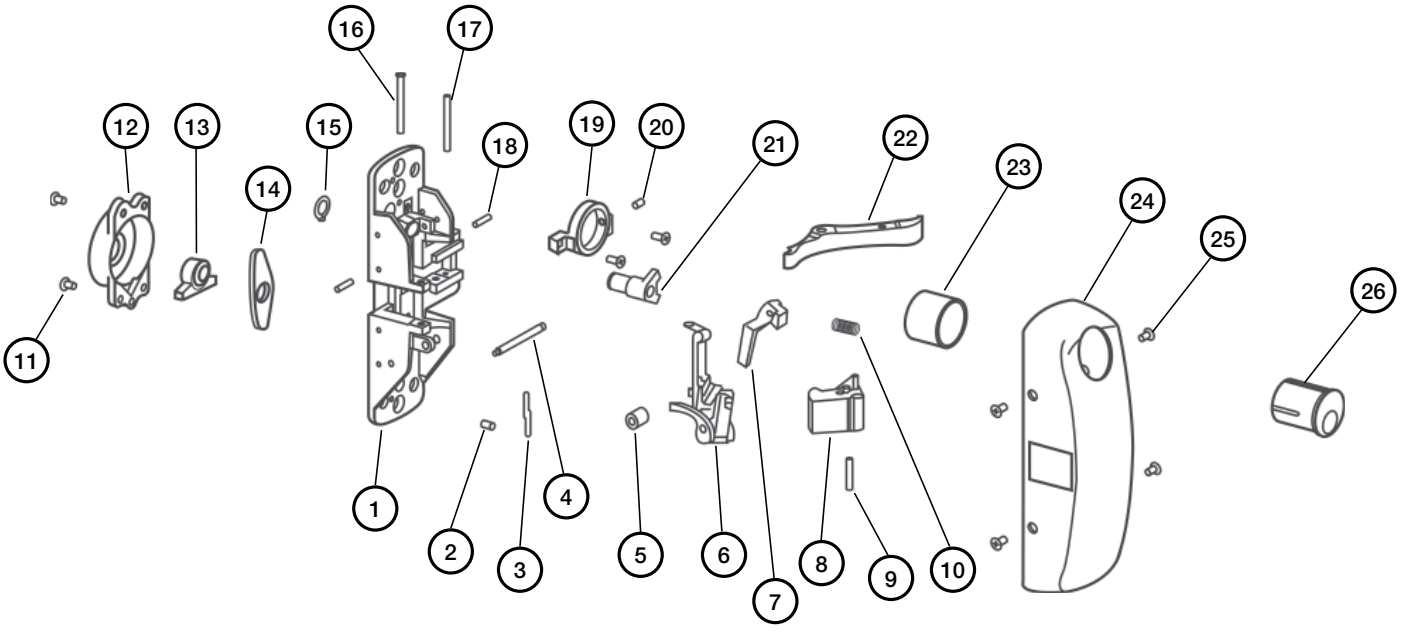
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	68-0408	Chassis Assembly	1	No
2	01-0008	Groove Pin	1	No
3	97-0050	Spring Knob Return	1	Yes
4	68-0271	Pivot Pin Knob Lever	1	Yes
5	68-0273	Bushing Knob Lever	1	Yes
6	68-4236	Knob Lever Assy (LHRB)	1	Yes
	68-4235	Knob Lever Assy (RHRB)	1	Yes
7	68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
	68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
8	98-2034	Latchbolt Assy	1	Yes
9	97-0040	Bushing Latchbolt	1	Yes
10	98-0028	Spring Latchbolt	1	Yes
11	01-3384	Screw 8-32 x 5/16	4	Yes
12	68-0367	Knob Hub Cover	1	Yes
13	97-0042	Knob Hub	1	Yes
14	97-0043	Knob Hub Retainer	1	Yes
15	01-0005	Retaining Ring	1	Yes
16	01-0013	Screw Latchbolt Pivot	1	Yes

Item	Part No.	Description	Qty.	Sellable
17	01-4512	Pivot Pin Left Arm	1	Yes
18	98-0011	Pivot Pin Latchbolt Lever	1	Yes
19	98-0020	Inside Cylinder Retainer	1	Yes
20	01-1095	Set Screw #8-32 x 1/4 Cup Point	1	Yes
21	98-0018	Outside Cylinder Hub	1	Yes
22	68-0241	Lift Arm	1	Yes
23	98-0021	Blocking Ring[1]	1	Yes
24	68-0408	Cover (LHRB)[1]	1	Yes
	68-0409	Cover (RHRB)[1]		
25	68-3908	Cover Screw Pack[1]	1	Yes
—	68-2143	Screw Pack	1	Yes
26	—	Cylinder[1,3]	1	Yes
—	649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

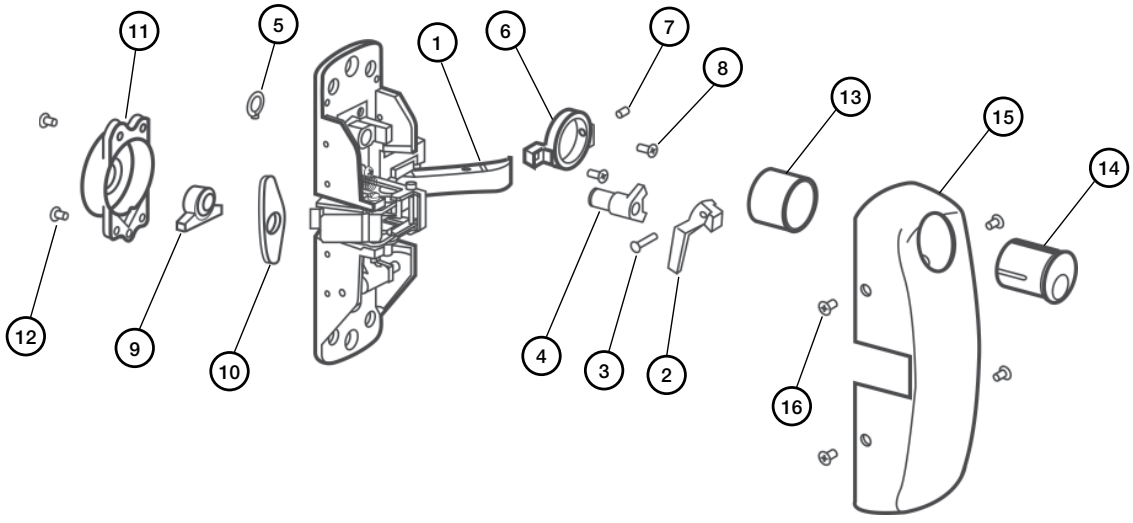
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8816	68-4075	LHRB	Yes
AL-/GL-8816	68-4076	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1015	Chassis	1	No
2		68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
		68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
3		98-0011	Latchbolt Lever Pivot Pin	1	Yes
4		98-0018	Outside Cylinder Hub	1	Yes
5		01-0005	Retaining Ring	1	Yes
6		98-0020	Inside Cylinder Retainer	1	Yes
7		01-1095	Cylinder Set Screw	1	Yes
8		01-1146	Machine Screw (8-32 x 5/16)	2	Yes
9		97-0042	Knob Hub	1	Yes
10		97-0043	Knob Hub Retainer	1	Yes
11		68-0367	Knob Hub Cover	1	Yes
12		01-3384	Machine Screw (8-32 x 3/8)	2	Yes
13	N/A	98-0021	Blocking Ring[1]	1	Yes
14		-	Cylinder[1,3]	1	Yes
15		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
16		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

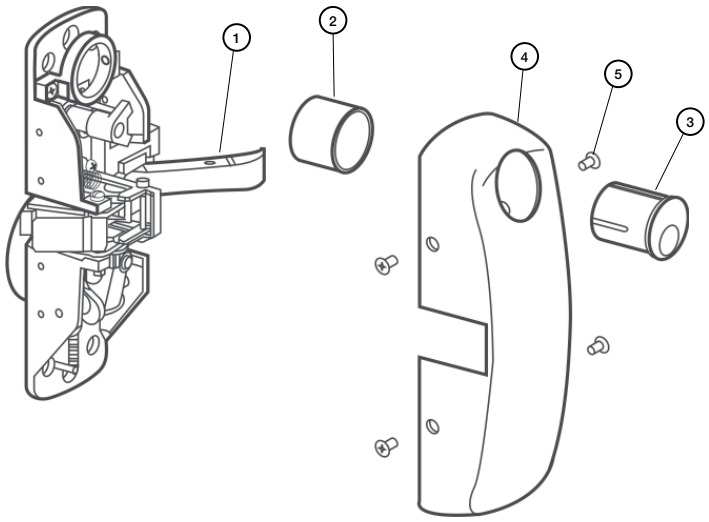
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8816	68-4077	LHRB	Yes
	68-4078	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4077	Chassis Assembly (LHRB)	1	Yes
	N/A	68-4078	Chassis Assembly (RHRB)	1	Yes
2		98-0021	Blocking Ring[1]	1	Yes
3		—	Cylinder[1,2]	1	Yes
4		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

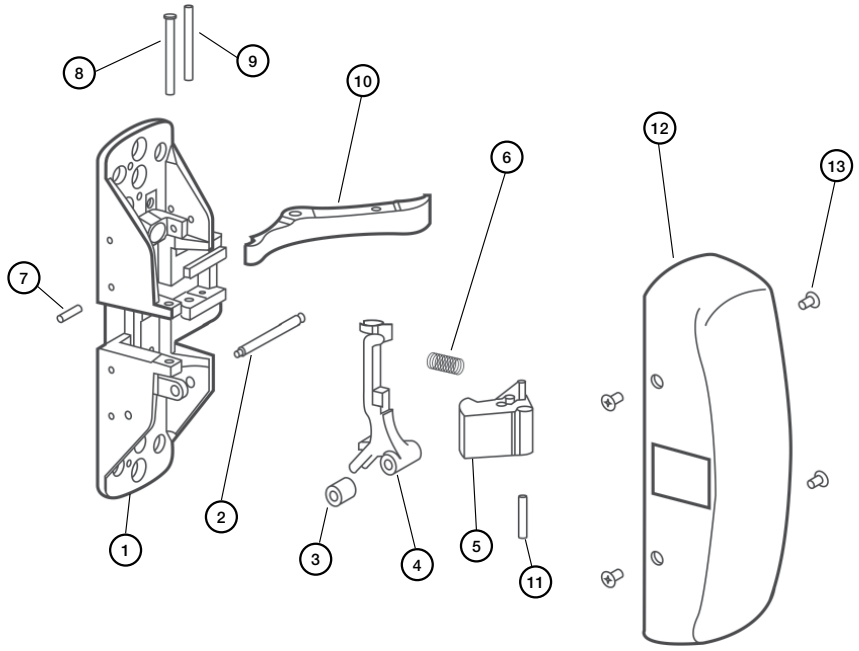
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8828	68-2106	LHRB	Yes
	68-2107	RHRB	

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis (LHRB)	1	No
		—	Chassis (RHRB)	1	No
2		68-0271	Pivot Pin Thumb Lever	1	Yes
3		68-0273	Bushing Thumb Lever	1	Yes
4		68-0260	Thumb Piece Lever (LHRB)	1	Yes
		68-0261	Thumb Piece Lever (RHRB)	1	Yes
5		98-2034	Latchbolt Assy	1	Yes
6		98-0028	Spring Latchbolt	1	Yes
7		01-0008	Groove Pin	1	No
8		01-0013	Screw Latchbolt Pivot	1	Yes
9		01-4512	Pivot Pin Lift Arm	1	Yes
10		68-0241	Lift Arm	1	Yes
11		97-0040	Bushing Latchbolt	1	Yes
12	N/A	68-0406	Cover[1]	1	Yes
13		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

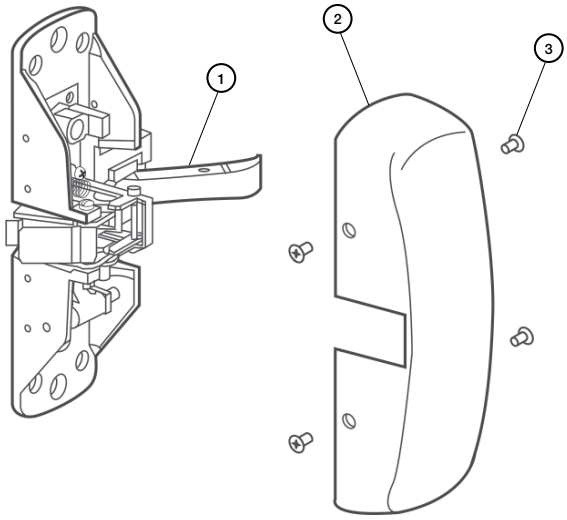
ASSA ABLOY, the global leader in door opening solutions

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL- GL-	68-4080	LHRB	Yes
	68-4081	RHRB	
12- GL-	68-4082	LHRB	
	68-4083	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4080	Chassis Assembly STD LHRB	1	Yes
		68-4081	Chassis Assembly STD RHRB	1	Yes
		68-4082	Chassis Assembly 12- LHRB	1	Yes
		68-4083	Chassis Assembly 12- RHRB	1	Yes
2	N/A	68-1014	Cover[1]	1	Yes
3		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack STD	1	Yes
		68-2165	Screw Pack 12	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

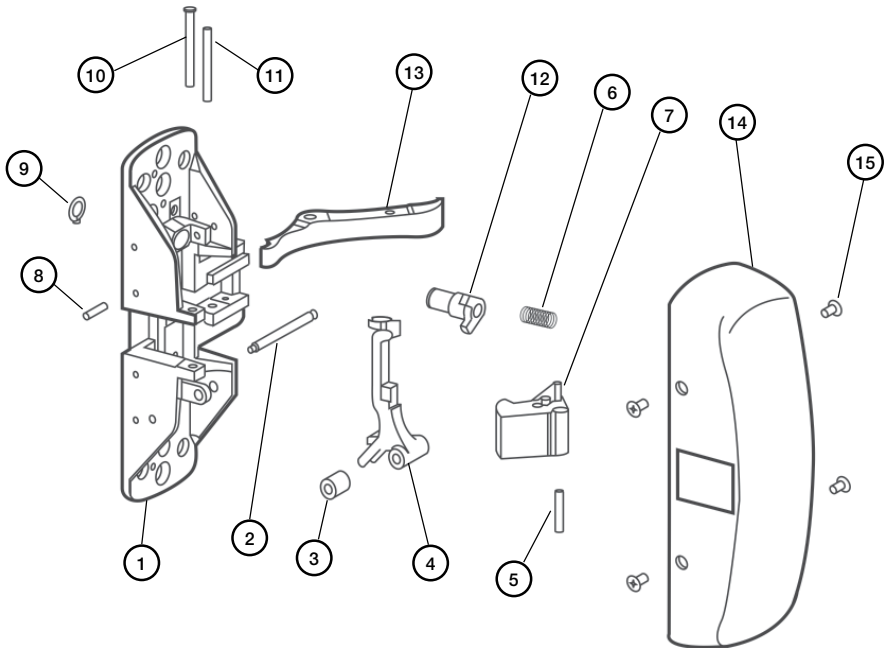
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
8863	68-2109	LHRB	Yes
8863	68-2110	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis Assembly (LHRB)	1	No
		—	Chassis Assembly (RHRB)	1	No
2		68-0271	Pivot Pin Thumb Lever	1	Yes
3		68-0273	Bushing Thumb Lever	1	Yes
4		68-0260	Thumb Piece Lever LHRB	1	Yes
		68-0261	Thumb Piece Lever RHRB	1	No
5		97-0040	Bushing Latchbolt	1	Yes
6		98-0028	Spring Latchbolt	1	Yes
7		98-2034	Latchbolt Assy	1	Yes
8		01-0008	Groove Pin	1	No
9		01-0005	Retaining Ring	1	Yes
10		01-0013	Screw Latchbolt Pivot	1	Yes
11		01-4512	Pivot Pin Lift Arm	1	Yes
12		98-0018	Outside Cylinder Hub	1	Yes
13		68-0241	Lift Arm	1	Yes
14	N/A	68-0406	Cover[1]	1	No
15		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

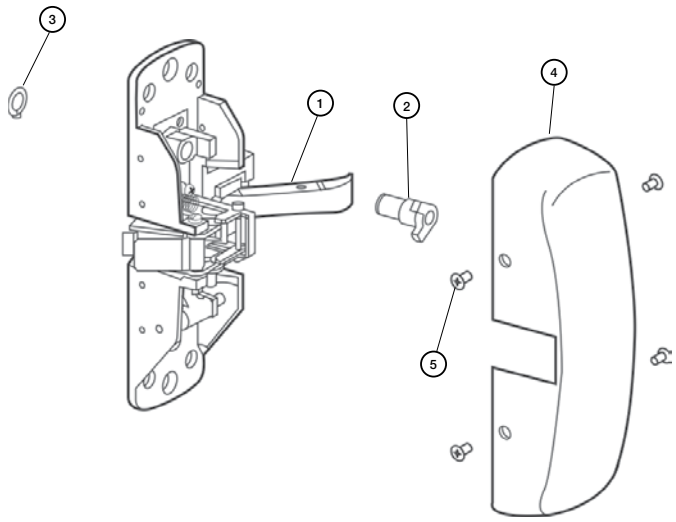
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8863	68-4097	LHRB	Yes
AL-/GL-8863	68-4098	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above		Chassis	1	No
2		98-0018	Outside Cylinder Hub	1	Yes
3		01-0005	Retaining Ring	1	Yes
4	N/A	68-1014	Cover[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

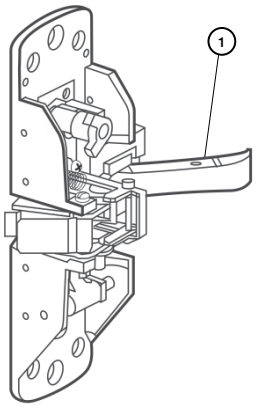
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

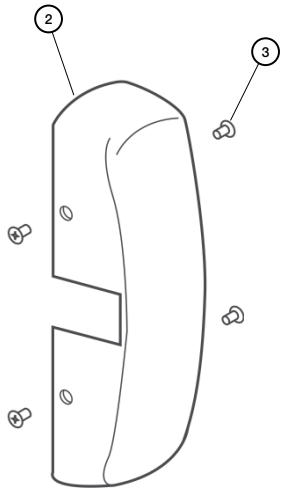
SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8863	68-4099	LHRB	Yes
AL-/GL-8863	68-4100	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4099	Chassis Assembly (LHRB)	1	Yes
		68-4100	Chassis Assembly (RHRB)	1	Yes
2	N/A	68-1014	Cover[1]	1	Yes
3		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish





A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

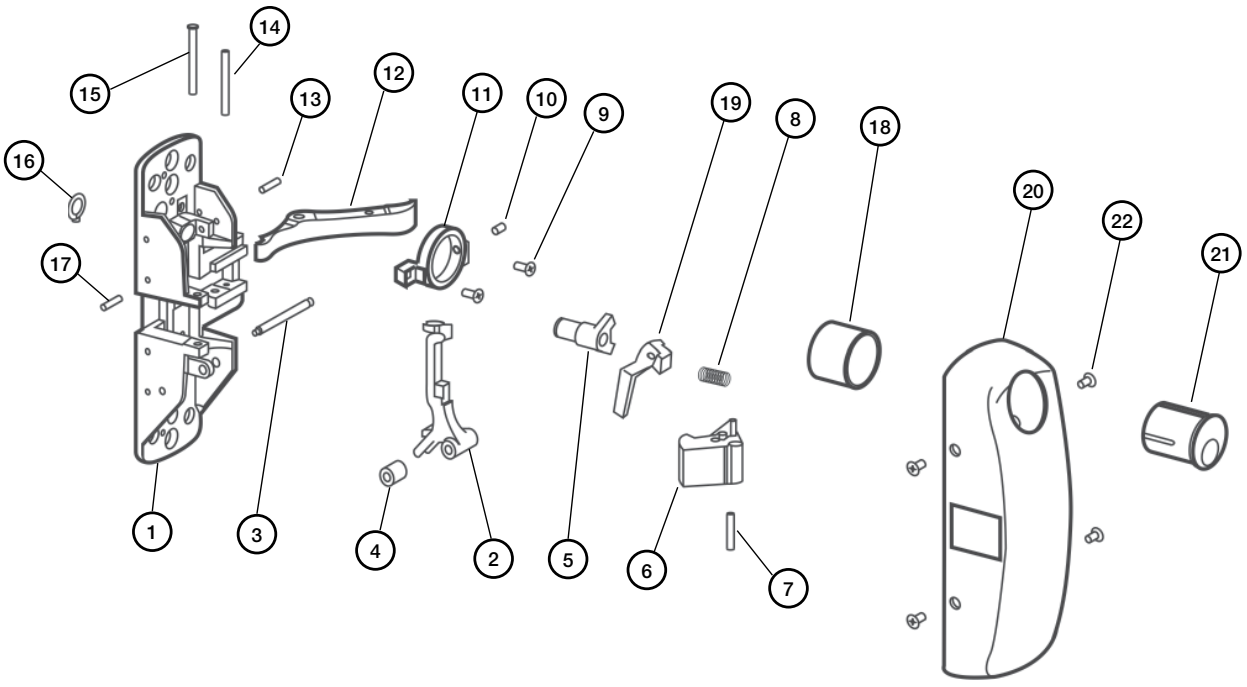
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	-	Chassis Assembly	1	No
2	68-0260	Thumb Piece Lever LHRB	1	Yes
	68-0261	Thumb Piece Lever RHRB	1	Yes
3	68-0271	Pivot Pin	1	Yes
4	68-0273	Bushing	1	Yes
5	98-0018	Outside Cylinder Hub	1	Yes
6	98-2034	Latchbolt	1	Yes
7	97-0040	Bushing, Latchbolt	1	Yes
8	97-0028	Spring, Latchbolt	1	Yes
9	01-3384	Screw #8-32 x 5/16	2	Yes
10	01-1095	Set Screw	1	Yes
11	98-0020	Inside Cylinder Retainer	1	Yes
12	68-0241	Lift Arm	1	Yes
13	98-0011	Pivot Pin (Lift Lever)	1	Yes
14	01-4512	Pivot Pin (Lift Arm)	1	Yes

Item	Part No.	Description	Qty.	Sellable
15	01-0013	Latchbolt Screw	1	Yes
16	01-0005	Retaining Ring	1	Yes
17	01-0008	Groove Pin	1	No
18	98-0021	Blocking Ring[1]	1	Yes
19	68-0237	Lift Lever LHRB	1	Yes
	68-0238	Lift Lever RHRB	1	Yes
20	68-0408	Cover[1]	1	Yes
	68-0409	Cover[1]	1	Yes
21	-	Inside Cylinder[1,2]	1	Yes
22	68-3908	Cover Screw Pack[1]	1	Yes
Not Shown	68-2143	Screw Pack	1	Yes
	649	Strike Pack[1]	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

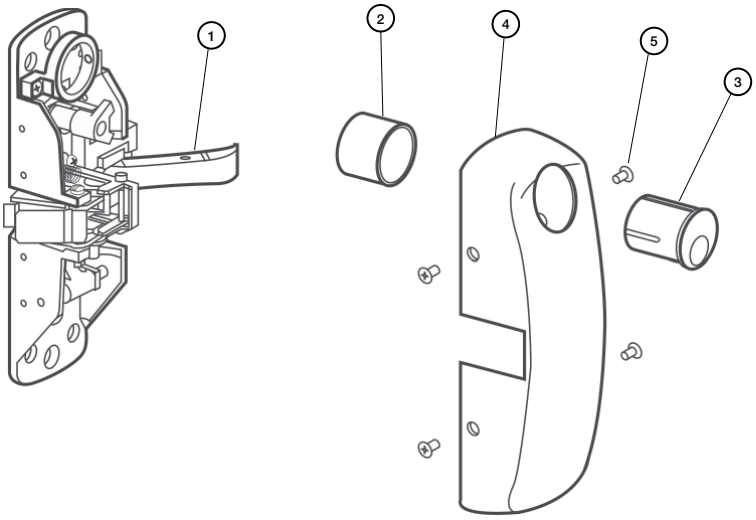
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL/12-8866	68-4104	LHRB	Yes
AL-/GL/12-8866	68-4105	RHRB	

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis Assembly (LHRB)	1	Yes
		—	Chassis Assembly (RHRB)	1	Yes
2	N/A	98-0021	Blocking Ring[1]	1	Yes
3		68-4411	Cylinder[1,2]	1	Yes
4		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
5		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

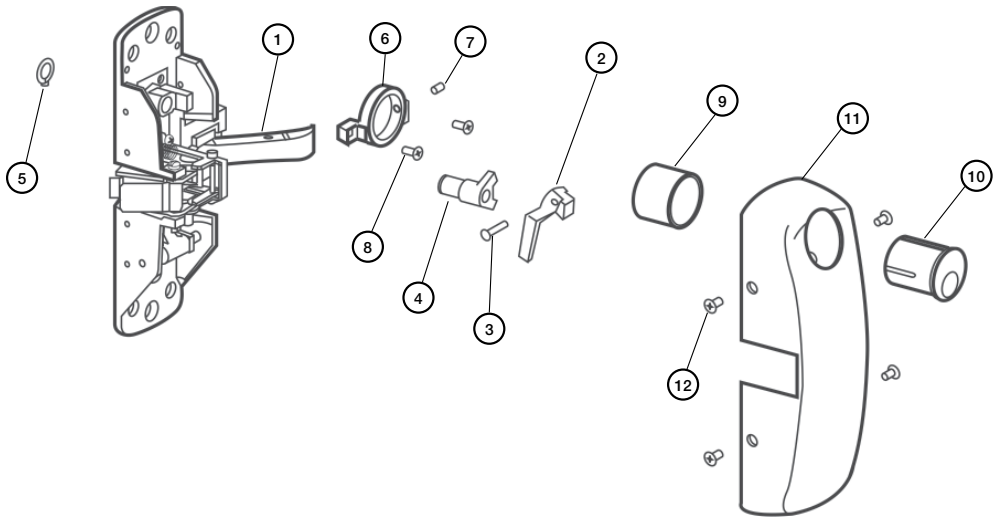
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8866	68-A102	LHRB	Yes
AL-/GL-8866	68-A103	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	-	Chassis Assembly	1	No
2		68-0237	Latchbolt Lever (LHRB)[2]	1	Yes
		68-0238	Latchbolt Lever (RHRB)[2]	1	Yes
3		98-0011	Latchbolt Lever Pivot Pin	1	Yes
4		98-0018	Outside Cylinder Hub	1	Yes
5		01-0005	Retaining Ring	1	Yes
6		98-0020	Inside Cylinder Retainer	1	Yes
7		01-1095	Cylinder Set Screw	1	Yes
8		01-1146	Machine Screw (8-32 x 5/16)	2	Yes
9	N/A	98-0021	Blocking Ring *	1	Yes
10		-	Cylinder[1,3]	1	Yes
11		68-1015	Cover (LHRB)[1]	1	Yes
		68-1016	Cover (RHRB)[1]	1	Yes
12		68-3908	Cover Screw Pack[1]	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Order opposite hand from door
3. Specify #44 cylinder by keying requirements



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

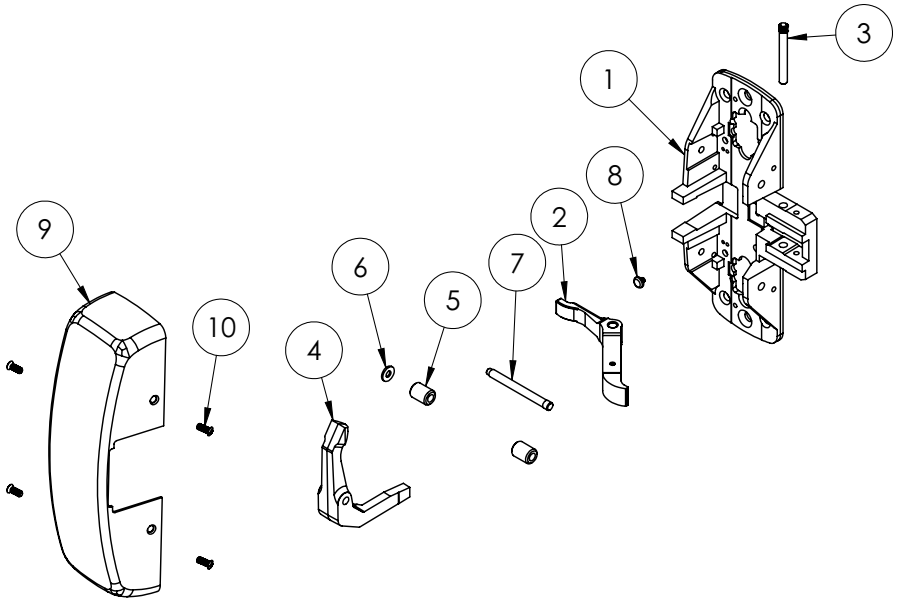
(12-)8904 (12-)8910 (12-)8913
(12-)8915 (12-)8928 (12-)8943
(12-)8944 (12-)8963 (12-)8970
(12-)8971 (12-)8975 (12-)8976

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-) (All Functions Except 16 & 66)	68-2172	LHRB	Yes
	68-2173	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-0339	Chassis	1	No
2		68-1137	Lift Arm	1	Yes
3		68-0239	Pivot Pin	1	Yes
4		68-0337	Left Hand Lift Lever	1	Yes
		68-0338	Right Hand Lift Lever	1	Yes
5		68-0273	Bushing	2	Yes
6		01-9370	Washer	1	Yes
7		68-0271	Pivot Pin (63 Function)	1	Yes
8		68-1294	Stop Pin	1	No
9	N/A	68-0407	Cover[1]	1	Yes
10		68-3905	Cover Screw Pack[1]	1	Yes
Not Shown		68-2172 (LHRB)	900 Series Mortise Assembly[1,2,3]	1	Yes
		68-2173 (RHRB)		1	Yes
		68-2143	Screw Pack Standard	1	Yes
		68-2165	Screw Pack (12-)	1	Yes
		C908	Strike Pack LHRB 1 3/4" (C908)[1,3]	1	Yes
		C908	Strike Pack RHRB 1 3/4" (C908)[1,3]	1	Yes

1. Specify finish
2. Specify function
3. Specify hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

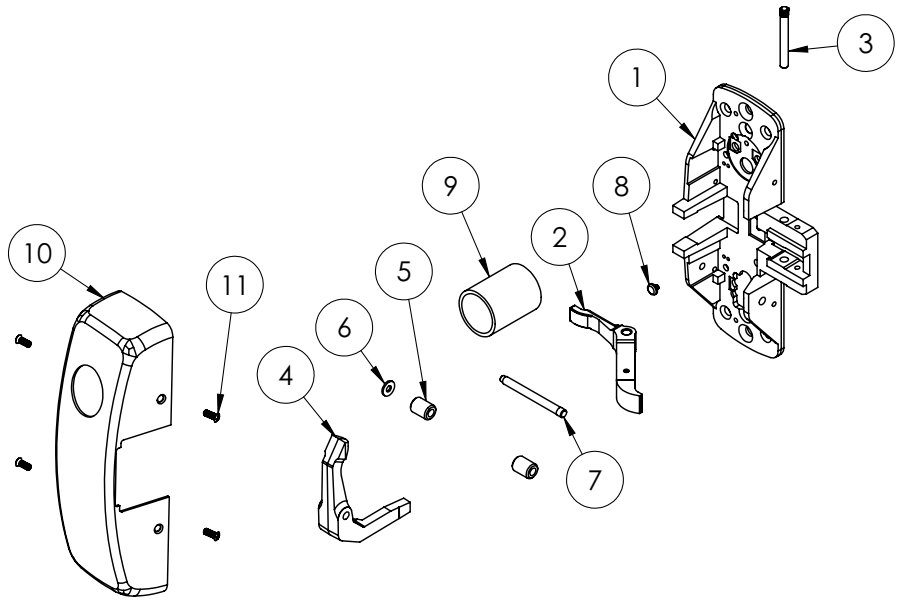
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-)	68-2213	LHRB	Yes
	68-2214	RHRB	Yes

Item	Part No.	Description	Qty	Sellable
1	68-0341	Chassis RHRB	1	No
	68-0342	Chassis LHRB	1	No
2	68-1137	Lift Arm	1	Yes
3	68-0239	Pivot Pin	1	Yes
4	68-0337	Left Hand Lift Lever	1	Yes
	68-0338	Right Hand Lift Lever	1	Yes
5	68-0273	Bushing	2	Yes
6	01-9370	Washer	1	Yes
7	68-0271	Pivot Pin (63 Function)	1	Yes
8	68-1294	Stop Pin	1	No
9	99-0007	Cylinder Blocking Ring[1]	1	Yes
Not Shown	13-0085	Locking Tail	1	Yes
	13-0080	Cylinder Barrel Retainer	1	Yes
	—	Cylinder Assembly[2]	1	Yes
	13-0074	Connecting Screw	2	Yes
10	68-0410	Cover LHRB[1]	1	Yes
	68-0411	Cover RHRB[1]	1	Yes
11	68-3905	Cover Screw Pack[1]	1	Yes
Not Shown	916	Mortise Assy 16 Funtion[1,3]	1	Yes
	966	Mortise Assy 66 Function[1,3]	1	Yes
	68-2143	Screw Pack Standard	1	Yes
	68-2165	Screw Pack (12-)	1	Yes
	C908	Strike Pack LHRB (C908)[3]	1	Yes
	C908	Strike Pack RHRB (C908)[3]	1	Yes

1. Specify finish
2. Specify function
3. Specify hand



A8231 12/17

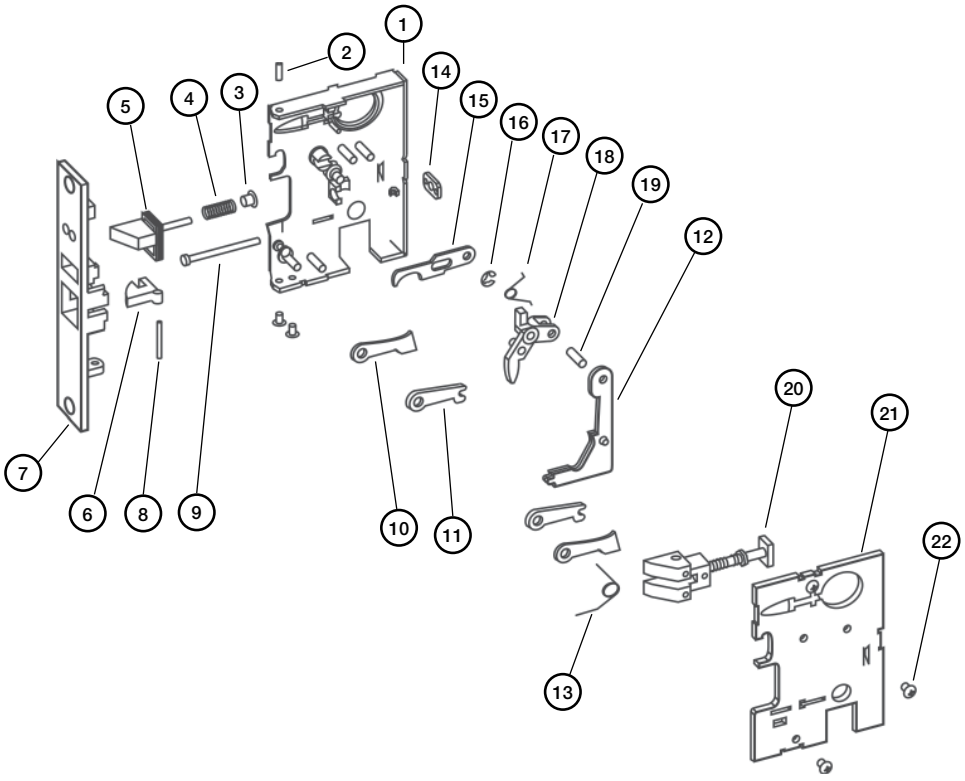
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-0078	Cylinder Set Screw	1	Yes
10	99-0076	Slide Spacer	2	Yes
11	99-0058	Slide Guide	2	Yes
12	99-2059	Lever Slide Assembly	1	Yes

Item	Part No.	Description	Qty.	Sellable
13	99-0061	Spring Thumbpiece Lever	1	No
14	99-0236	Cylinder Screw Support	1	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	01-0098	Retaining Ring	1	Yes
17	99-0063	Spring Guard Bolt Lver	1	Yes
18	99-2389	Latchbolt Lever Assembly	1	Yes
19	99-0212	Pivot Pin Lever Slide	1	Yes
20	99-2247	Latchbolt Assembly	1	Yes
21	99-2361	Cap Assembly	1	No
22	01-1142	Case Screw #8-32 x 1/4	5	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish

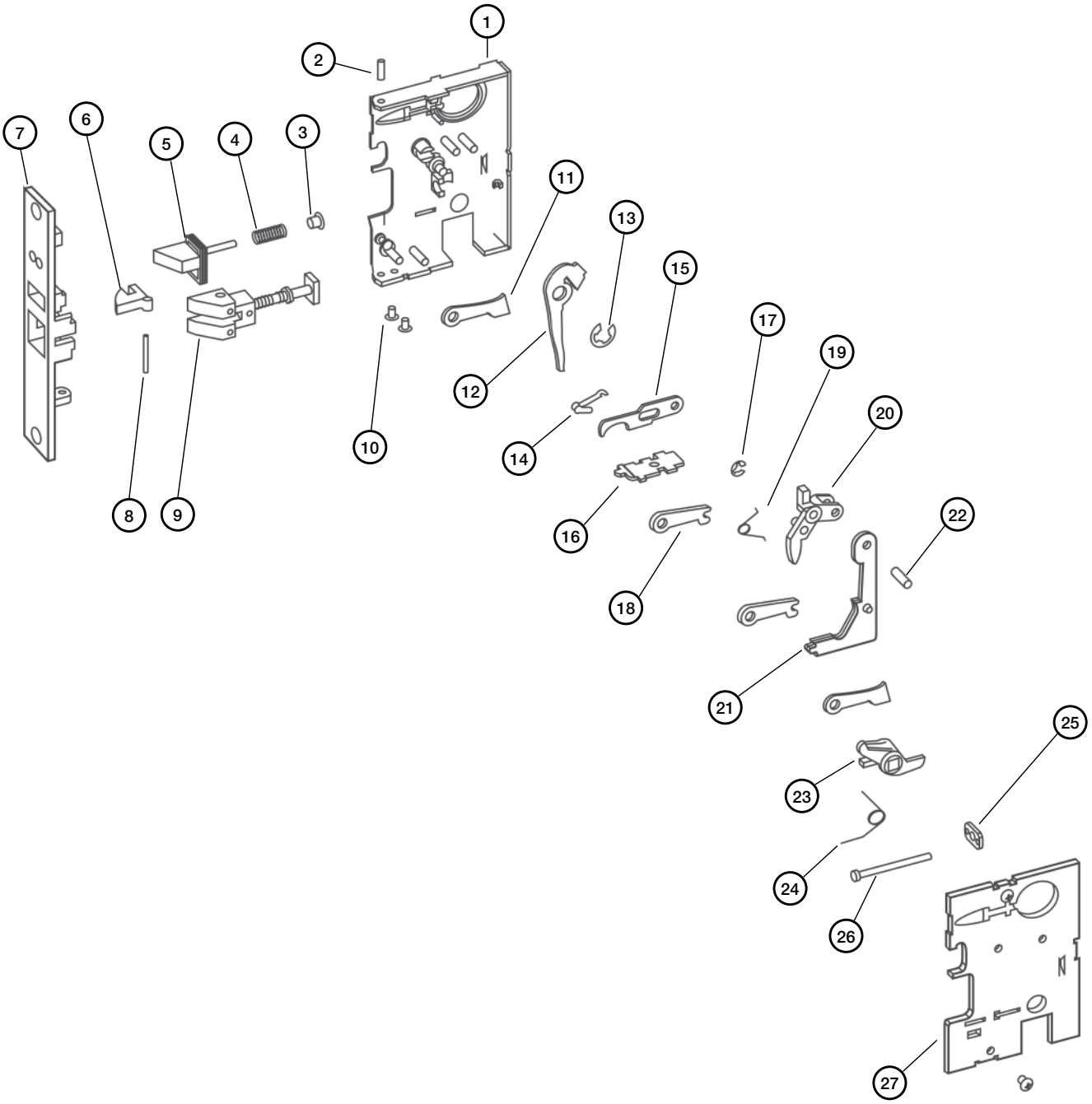
Notes:

- Items 5 and 15 to be sold as a set only.
- For 8313 x ET or 8913 x ET, use 915 Mortise Assembly.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No
-	68-2597	Bridge Rectifier Pack[2]	1	Yes

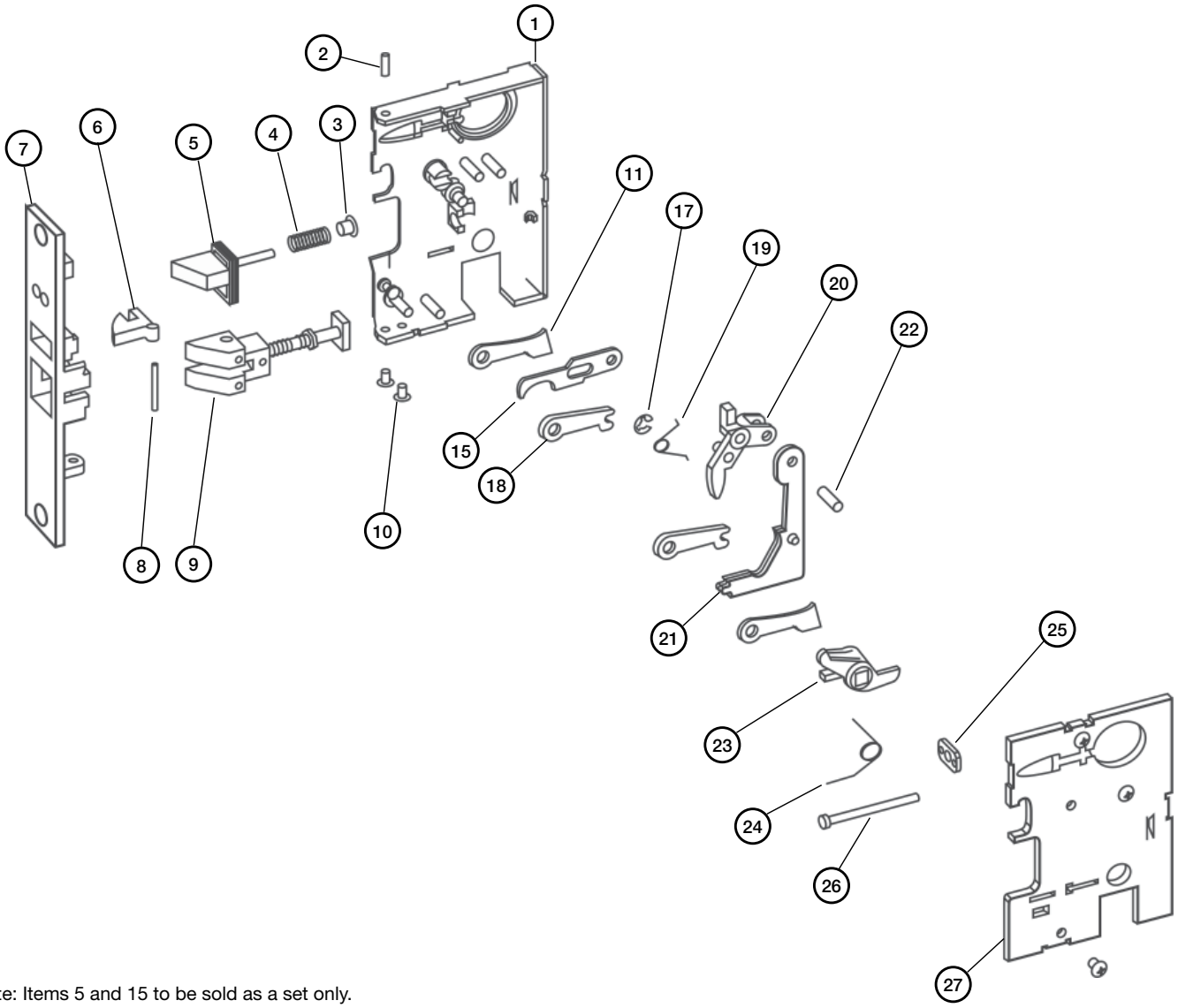
1. Specify finish
2. Use with 975 and 976 only

Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

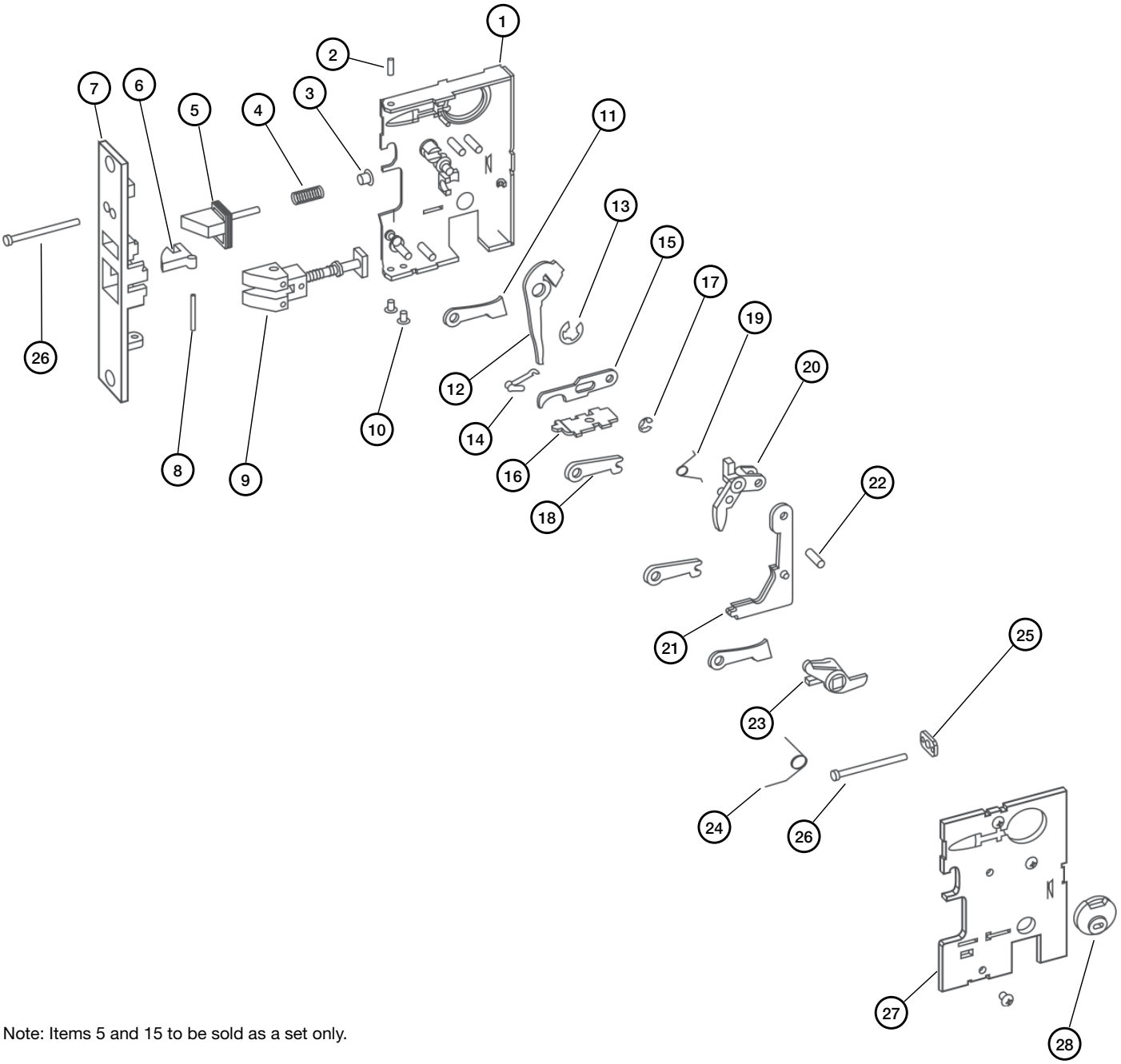
Item	Part No.	Description	Qty.	Sellable
1	99-2352	Case Assy LHRB	1	No
	99-2351	Case Assy RHRB		
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0226	Front LHRB[1]	1	No
	99-0227	Front RHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2387	Latchbolt Lever Assembly LHRB	1	Yes
	99-2388	Latchbolt Lever Assembly RHRB	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	2	Yes
27	99-2361	Cap Assembly LHRB	1	No
	99-2362	Cap Assembly RHRB	1	No
28	13-2162	Cylinder Attachment	1	Yes

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

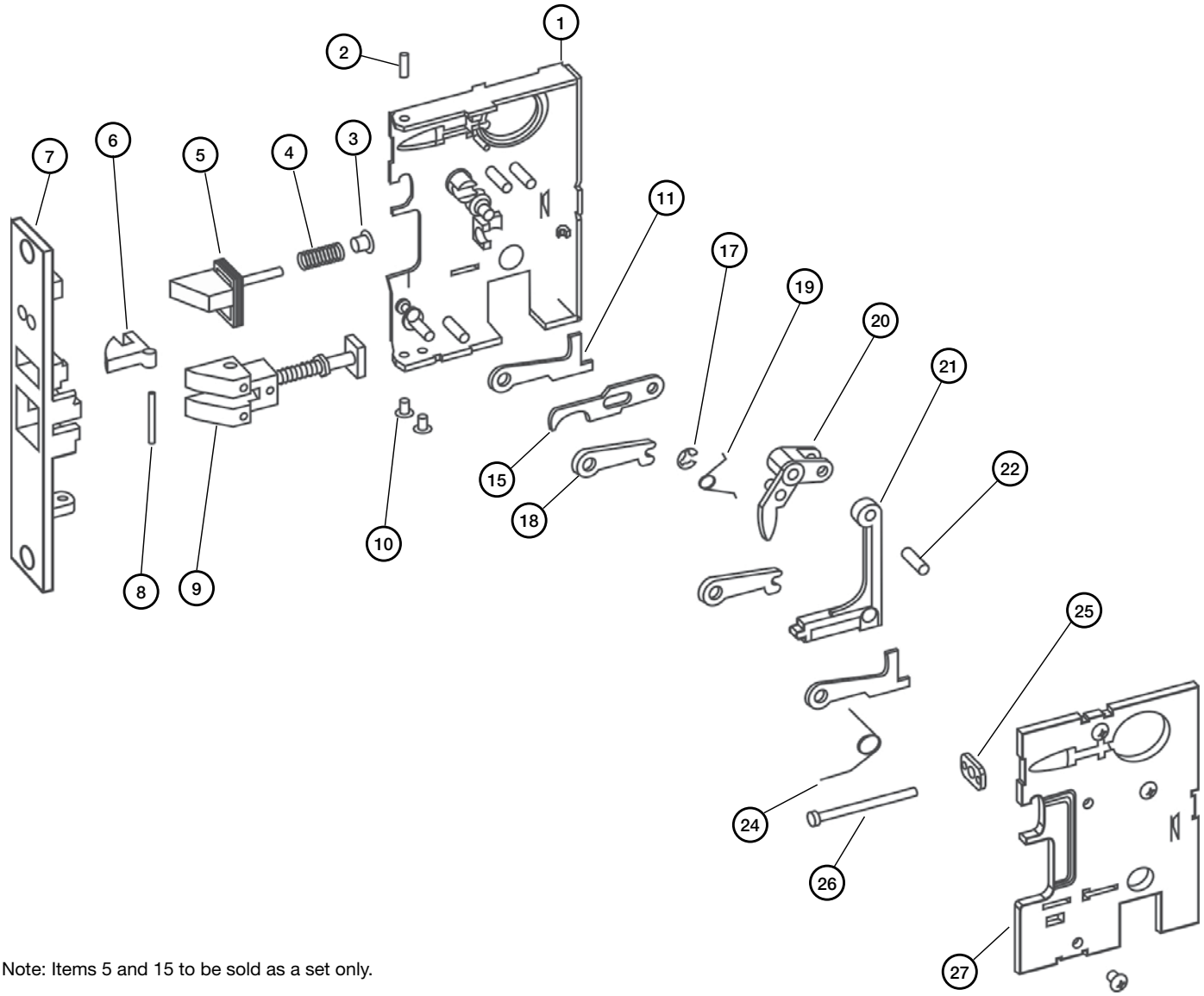
Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

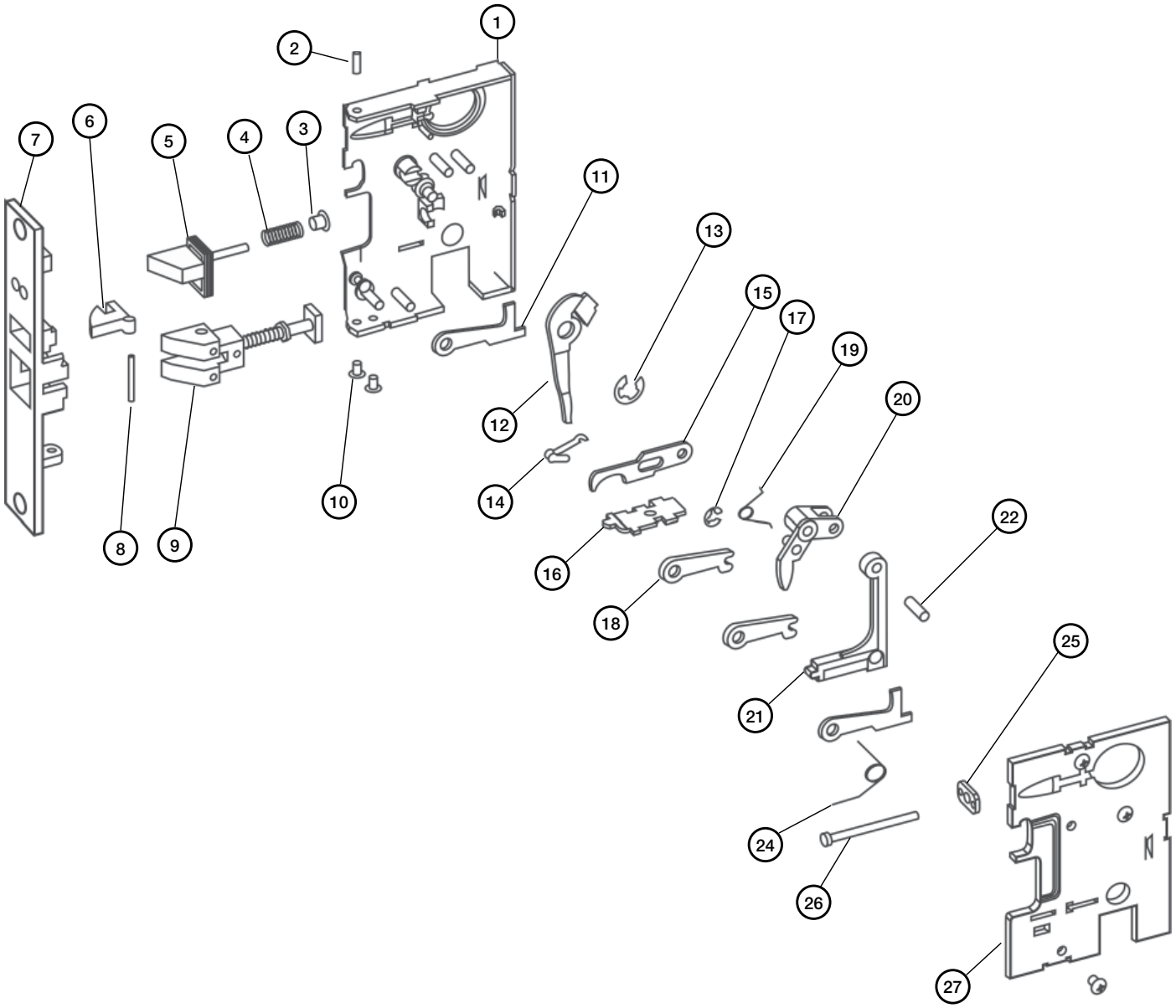
Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy RHRB	1	No
	99-2352	Case Assy LHRB	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Note: Items 5 and 15 to be sold as a set only.

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

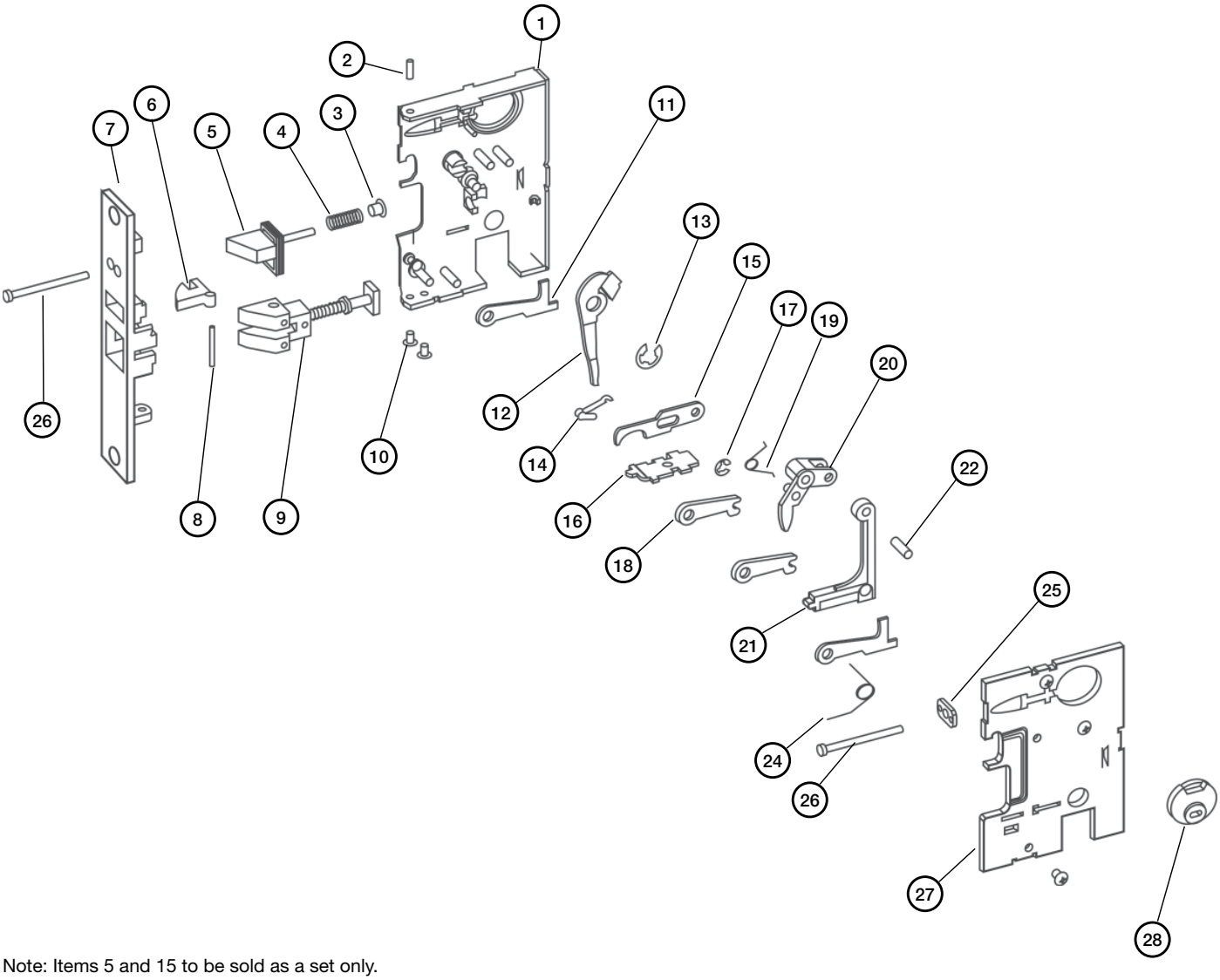
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	99-2352	Case Assy LHRB	1	No
	99-2351	Case Assy RHRB	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB[1]	1	No
	99-0217	Front LHRB[1]	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2387	Latchbolt Lever Assembly LHRB	1	Yes
	99-2388	Latchbolt Lever Assembly RHRB	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly LHRB	1	No
	99-2362	Cap Assembly RHRB	1	No
28	13-2162	Cylinder Attachment	1	Yes

1. Specify finish
Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Note: Items 5 and 15 to be sold as a set only.

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Assembly No.	Description	Option	Sellable
68-2702	Wide Stile E Rail Assembly*	(12-) Fire Rated	Yes
68-2703	Wide Stile F Rail Assembly*		Yes
68-2704	Wide Stile G Rail Assembly*		Yes
68-2705	Wide Stile J Rail Assembly*		Yes
68-2724	Narrow Stile E Rail Assembly*		Yes
68-2725	Narrow Stile F Rail Assembly*		Yes
68-2726	Narrow Stile G Rail Assembly*		Yes
68-2727	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		68-0950	Mounting Rail Wide(E)*	1	Yes
		68-0952	Mounting Rail Wide(F)*		Yes
		68-0948	Mounting Rail Wide(J)*		Yes
		68-0949	Mounting Rail Wide(G)*		Yes
		68-0958	Mounting Rail Narrow(E)*		Yes
		68-0955	Mounting Rail Narrow(F)*		Yes
		68-0956	Mounting Rail Narrow(J)*		Yes
		68-0957	Mounting Rail Narrow(G)*		Yes
3		01-1236	#6-32x 3/8" PH FL U'Cut	4	Yes
4		68-0943	Bracket	2	Yes
5		68-0945	Pivot Pin	2	Yes
6		01-0098	Retainer Ring	2	Yes
7		68-0229	Pivot Pin, Push Rail*	2	Yes
8		68-0236	Spring, Rail Arm	2	Yes
9		68-3609	Connecting Arm Assembly	2	Yes
10		68-0615	Push Rail (E)*	1	Yes
		68-0618	Push Rail (F)*		Yes
		68-0616	Push Rail (J)*		Yes
		68-0617	Push Rail (G)*		Yes
11		809	TouchPad Assembly	1	Yes
12		01-4537	Standard Hole Plug	1	Yes

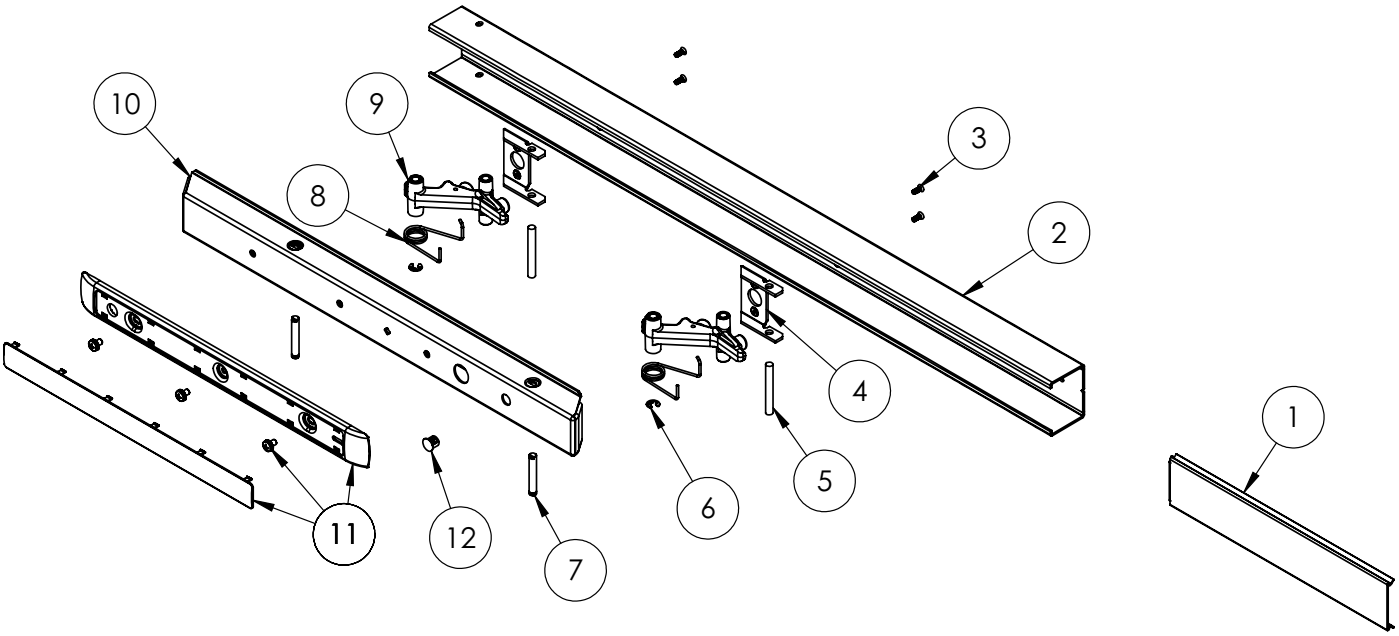
*Specify Finish

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-2703 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Assembly No.	Description	Option	Sellable
68-5542	Wide Stile E Rail Assembly*	(12-56-) (56-)	Yes
68-3212	Wide Stile F Rail Assembly*		Yes
68-3211	Wide Stile G Rail Assembly*		Yes
68-3213	Wide Stile J Rail Assembly*		Yes
68-5578	Narrow Stile E Rail Assembly*		Yes
68-3217	Narrow Stile F Rail Assembly*		Yes
68-3216	Narrow Stile G Rail Assembly*		Yes
68-3218	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		68-0950	Mounting Rail Wide(E)*	1	Yes
		68-0952	Mounting Rail Wide(F)*		Yes
		68-0948	Mounting Rail Wide(J)*		Yes
		68-0949	Mounting Rail Wide(G)*		Yes
		68-0958	Mounting Rail Narrow(E)*		Yes
		68-0955	Mounting Rail Narrow(F)*		Yes
		68-0956	Mounting Rail Narrow(J)*		Yes
		68-0957	Mounting Rail Narrow(G)*		Yes
3		M56AE	Rail Motor Kit, E	1	Yes
		M56AF	Rail Motor Kit, F		Yes
		M56AJ	Rail Motor Kit, J		Yes
		M56AG	Rail motor Kit, G		Yes
4		68-0229	Pivot Pin, Push Rail*	2	Yes
5		68-0236	Spring, Rail Arm	2	Yes
6		01-0098	Retaining Ring	2	Yes
7		809	TouchPad Assembly	1	Yes
8		68-0615	Standard Push Rail, E*	1	Yes
		68-0618	Standard Push Rail, F*		Yes
		68-0616	Standard Push Rail, J*		Yes
		68-0617	Standard Push Rail, G*		Yes
9		68-3609	Connecting Arm Assembly	1	Yes
10		52-1261	56- Input Harness Assembly	2	Yes
11		01-1236	#6-32x3/8" PH FL U'CUT	4	Yes
12		68-0945	Pivot Pin	1	Yes
13		68-0943	Bracket	1	Yes

All Related HK- Assemblies Listed Below

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
19-56-HK-*	68-5515	68-5516	68-5517	68-5518	68-5602	68-5603	68-5604	68-5605	Yes
53-56-HK-*	68-5554*	68-5555*	68-5556*	68-5557*	68-5594*	68-5595*	68-5596*	68-5597*	Yes
53-55-56-HK-*	68-5558*	68-5559	68-5560	68-5561*	68-5598*	68-5599*	68-5600*	68-5601*	Yes
19-53-56-HK-*	68-5519*	68-5520*	68-5521*	68-5522*	68-5610*	68-5611*	68-5612*	68-5613*	Yes
19-53-55-56-HK- *	68-5538*	68-5539*	68-5540*	68-5541*	68-5614*	68-5615*	68-5616*	68-5617*	Yes

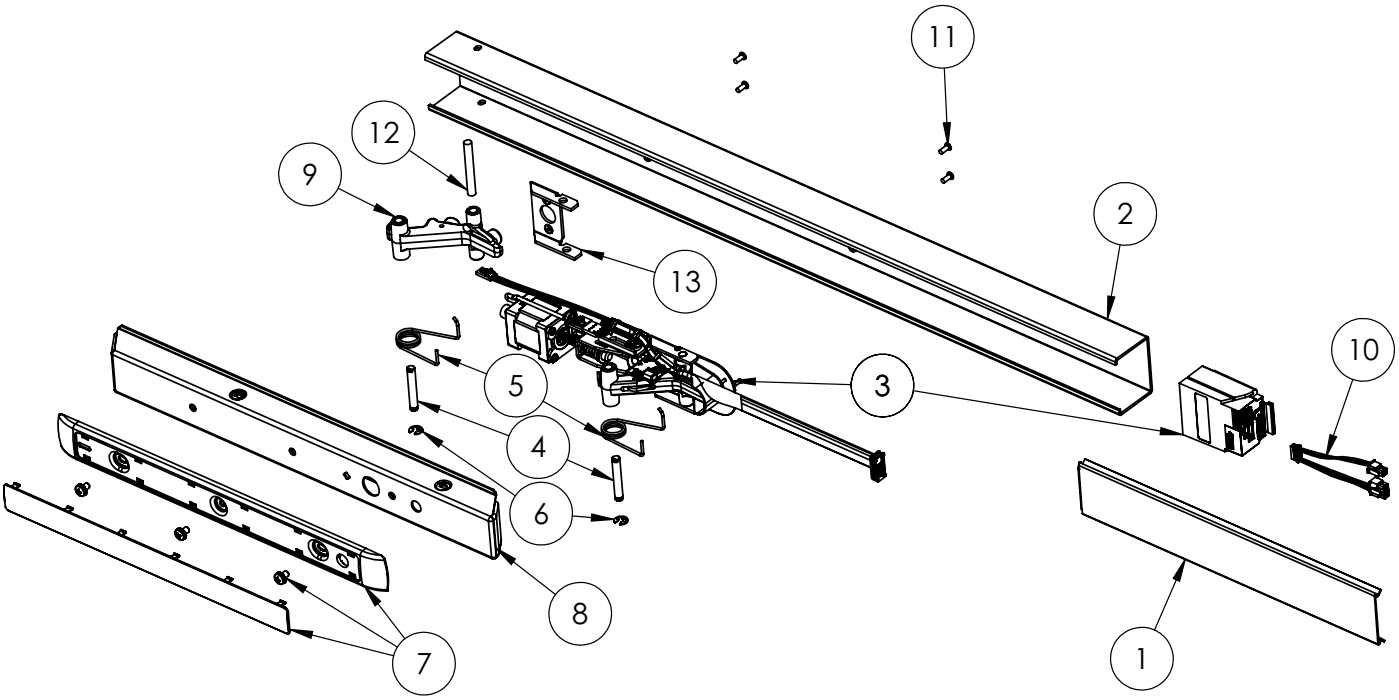
Parts 3-13 Available as Assembly No. 52-3541 for E, 52-3542 for F, 52-3543 for J, 52-3544 for G
*Specify Finish

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-5578 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Assembly No.	Description	Option	Sellable
68-6098	Wide Stile E Rail Assembly*	(59-)	Yes
68-3780	Wide Stile F Rail Assembly*		Yes
68-3781	Wide Stile G Rail Assembly*		Yes
68-3782	Wide Stile J Rail Assembly*		Yes
68-6100	Narrow Stile E Rail Assembly*		Yes
68-3788	Narrow Stile F Rail Assembly*		Yes
68-3789	Narrow Stile G Rail Assembly*		Yes
68-3790	Narrow Stile J Rail Assembly*		Yes
68-6099	Wide Stile E Rail Assembly*	(12-59-)	Yes
68-3784	Wide Stile F Rail Assembly*		Yes
68-3785	Wide Stile G Rail Assembly*		Yes
68-3786	Wide Stile J Rail Assembly*		Yes
68-6101	Narrow Stile E Rail Assembly*		Yes
68-3792	Narrow Stile F Rail Assembly*		Yes
68-3793	Narrow Stile G Rail Assembly*		Yes
68-3794	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	809	TouchPad Assembly	1	Yes
2		68-1027	Push Rail, E*	1	No
		68-1030	Push Rail, F*		Yes
		68-1028	Push Rail, G*		Yes
		68-1029	Push Rail, J*		Yes
3		68-0582	Lockdown Cam[1]	1	Yes
4		01-4537	Standard Hole Plug	1	Yes
5		01-0098	Retaining Ring	2	Yes
6		68-0229	Pivot Pin, Push Rail*	2	Yes
7		68-1049	Rubber Cushion	1	No
8		68-1039	Support Plate	1	No
9		52-1701	59- Wire Guide	1	Yes
10		68-0236	Spring, Rail Arm	2	Yes
11		68-0945	Pivot Pin	2	Yes
12		01-0711	Flanged Nyliner	8	Yes
13		52-4765	59- Connecting Arm	1	No
14		68-0943	Bracket	1	Yes
15		52-0935	Wire Barrier	1	Yes
16		52-4733	59- Harness Sub-Plate Assembly	1	No
		52-4734	59- Harness Sub-Plate Assembly		No
17		01-0610	Wave Spring Washer[1]	1	Yes
18		68-0583	Lockdown Button [1]	1	Yes
19		01-4466	Machine Screw SEMS[1]	1	No
20		01-1236	#6-32X3/8" PH FL U'Cut 6**		Yes
21		68-6127	Connecting Arm	1	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
22	See Chart Above	68-1045	Mounting Rail, E Narrow*	1	Yes
		68-1042	Mounting Rail, F Narrow*		Yes
		68-1043	Mounting Rail, J Narrow*		Yes
		68-1044	Mounting Rail, G Narrow*		Yes
		68-0950	Mounting Rail, E Wide*		Yes
		68-1058	Mounting Rail, F Wide*		Yes
		68-1059	Mounting Rail, J Wide*		Yes
		68-1060	Mounting Rail, G Wide*		Yes
23		68-6090	Insert Assembly, E Wide	1	No
		68-6091	Insert Assembly, F Wide		No
		68-6092	Insert Assembly, J Wide		No
		68-6093	Insert Assembly, G Wide		No
		68-6097	Insert Assembly, E Narrow		No
		68-6094	Insert Assembly, F Narrow		No
		68-6095	Insert Assembly, J Narrow		No
		68-6096	Insert Assembly, G Narrow		No
24		52-1292	Harness Assembly	1	Yes
		52-1293	Harness Assembly		Yes

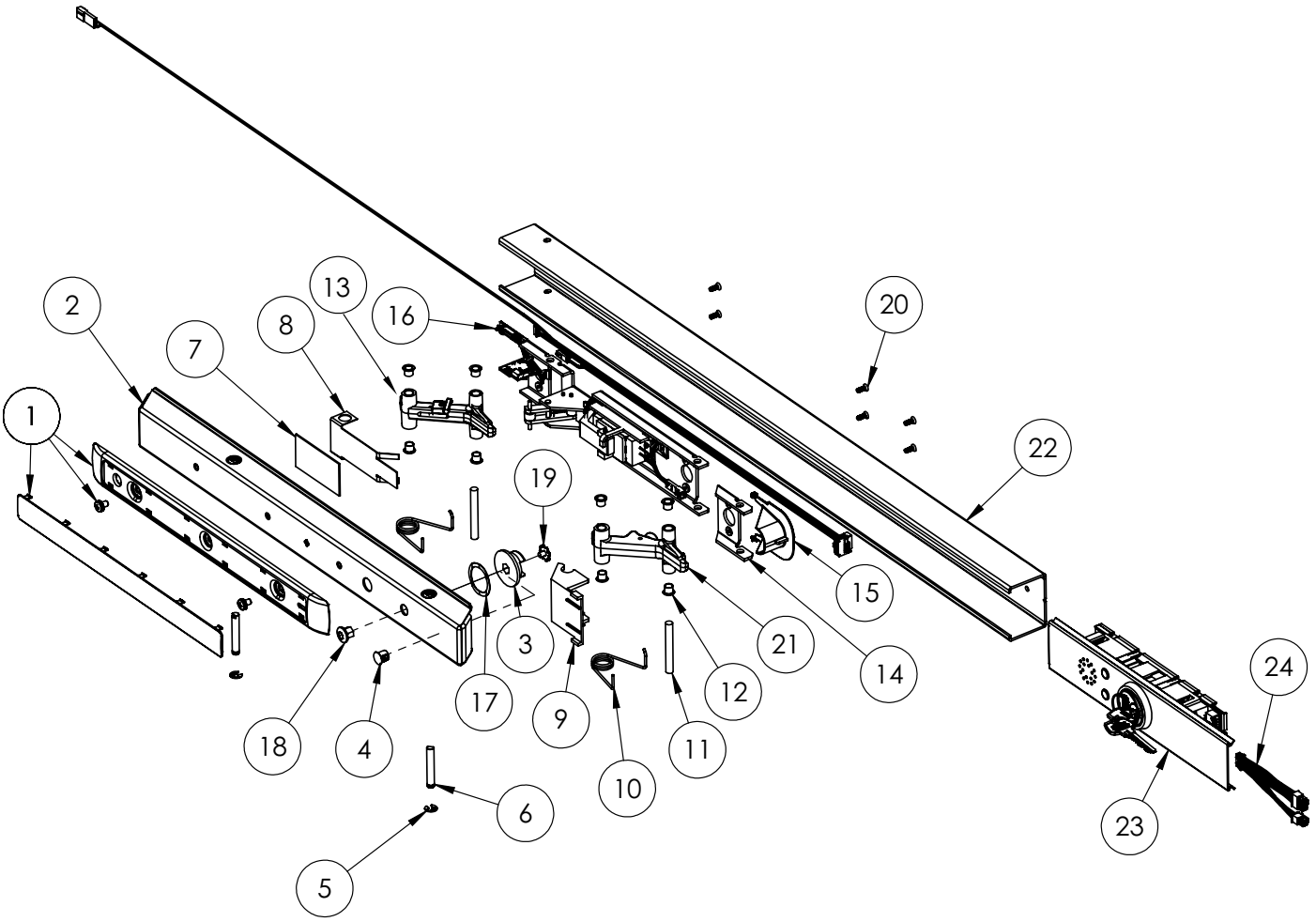
*Specify Finish
**Qty is 6 in Sizes F J G, 4 in Size E
1. Do not use on any 12- Rail Assembly

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY



Assembly 68-3780 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

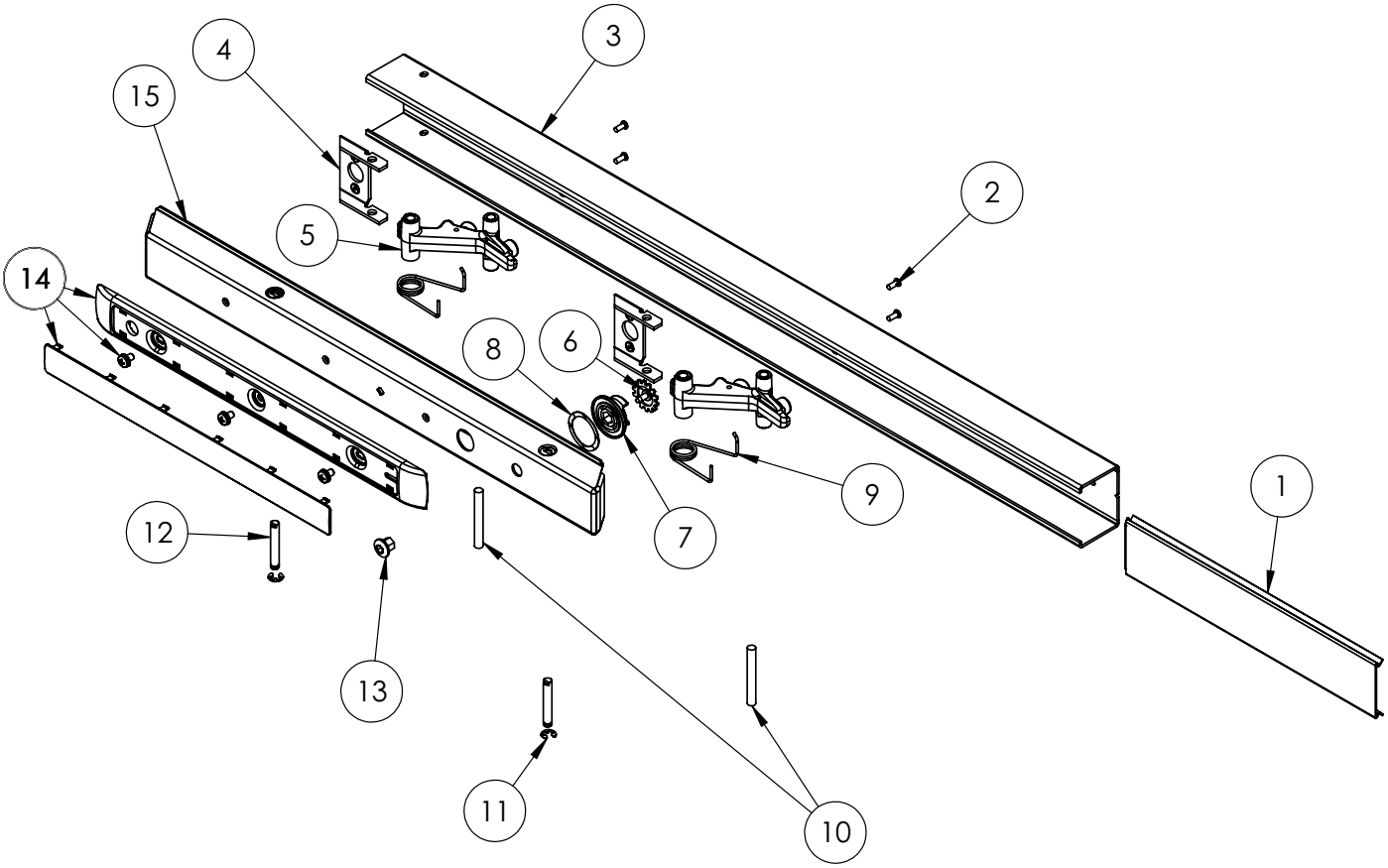
Assembly No.	Description	Option	Sellable
68-2694	Wide Stile E Rail Assembly*	Standard Rails	Yes
68-2695	Wide Stile F Rail Assembly*		Yes
68-2696	Wide Stile G Rail Assembly*		Yes
68-2697	Wide Stile J Rail Assembly*		Yes
68-2716	Narrow Stile E Rail Assembly*		Yes
68-2717	Narrow Stile F Rail Assembly*		Yes
68-2718	Narrow Stile G Rail Assembly*		Yes
68-2719	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		01-1236	#6-32x3/8 PH FL U'Cut	4	Yes
3		68-0950	Mounting Rail, E Wide*	1	Yes
		68-0952	Mounting Rail, F Wide*		Yes
		68-0948	Mounting Rail, J Wide*		Yes
		68-0949	Mounting Rail, G Wide*		Yes
		68-0958	Mounting Rail, E Narrow*		Yes
		68-0955	Mounting Rail, F Narrow*		Yes
		68-0956	Mounting Rail, J Narrow*		Yes
		68-0957	Mounting Rail, G Narrow*		Yes
4		68-0943	Bracket	2	Yes
5		68-3609	Connecting Arm Assembly	2	Yes
6		01-4466	Machine Screw SEMS[1]	1	Yes
7		68-0582	Lockdown Cam[1]	1	Yes
8		01-0610	Wave Spring Washer[1]	1	Yes
9		68-0236	Spring, Rail Arm	2	Yes
10		68-0945	Pivot Pin	2	Yes
11		01-0098	Retaining Ring	2	Yes
12		68-0229	Pivot Pin Push Rail*	2	Yes
13		68-0583	Lockdown Button[1]	1	Yes
14		809	Touch Pad Assembly	1	Yes
15		68-0615	Push Rail, E*	1	Yes
		68-0618	Push Rail, F*		Yes
		68-0616	Push Rail, J*		Yes
		68-0617	Push Rail, G*		Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Assembly 68-2695 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Assembly No.	Description	Option	Sellable
68-2698	Wide Stile E Rail Assembly*	16-	Yes
68-2699	Wide Stile F Rail Assembly*		Yes
68-2700	Wide Stile G Rail Assembly*		Yes
68-2701	Wide Stile J Rail Assembly*		Yes
68-2720	Narrow Stile E Rail Assembly*		Yes
68-2721	Narrow Stile F Rail Assembly*		Yes
68-2722	Narrow Stile G Rail Assembly*		Yes
68-2723	Narrow Stile J Rail Assembly*		Yes

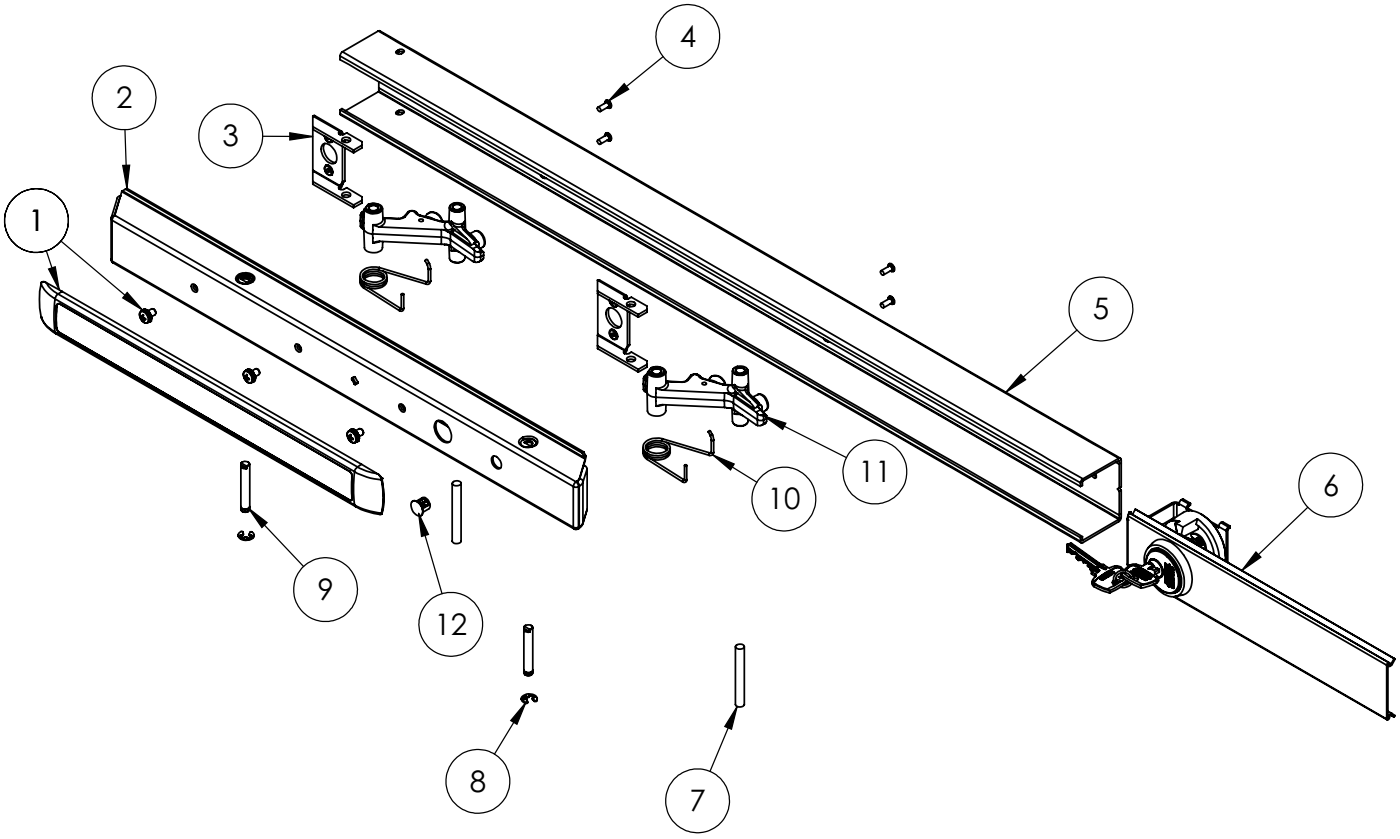
Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	809	Touch Pad Assembly	1	Yes
2		68-0615	Push Rail, E*	1	Yes
		68-0618	Push Rail, F*		Yes
		68-0616	Push Rail, J*		Yes
		68-0617	Push Rail, G*		Yes
3		68-0943	Bracket	2	Yes
4		01-1236	CR-FHMS 6-32X3/8"	4	Yes
5		68-0950	Mounting Rail, E Wide*	1	Yes
		68-0952	Mounting Rail, F Wide*		Yes
		68-0948	Mounting Rail, J Wide*		Yes
		68-0949	Mounting Rail, G Wide*		Yes
		68-0958	Mounting Rail, E Narrow*		Yes
		68-0955	Mounting Rail, F Narrow*		Yes
		68-0956	Mounting Rail, J Narrow*		Yes
		68-0957	Mounting Rail, G Narrow*		Yes
6		816-5	Insert Assembly, E Wide[1]*	1	Yes
		816-1	Insert Assembly, F Wide[1]*		Yes
		816-7	Insert Assembly, J Wide[1]*		Yes
		816-4	Insert Assembly, G Wide[1]*		Yes
		816-2	Insert Assembly, E/F Narrow[1]*		Yes
		816-6	Insert Assembly, J Narrow[1]*		Yes
		816-3	Insert Assembly, G Narrow[1]*		Yes
7		68-0945	Pivot Pin	2	Yes
8		01-0098	Retaining Ring	2	Yes
9		68-0229	Pivot Pin, Push Rail*	2	Yes
10		68-0236	Spring, Rail Arm	2	Yes
11		68-3609	Connecting Arm Assembly	2	Yes
12		01-4537	Standard Hole Plug	1	Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY



Assembly 68-2699 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

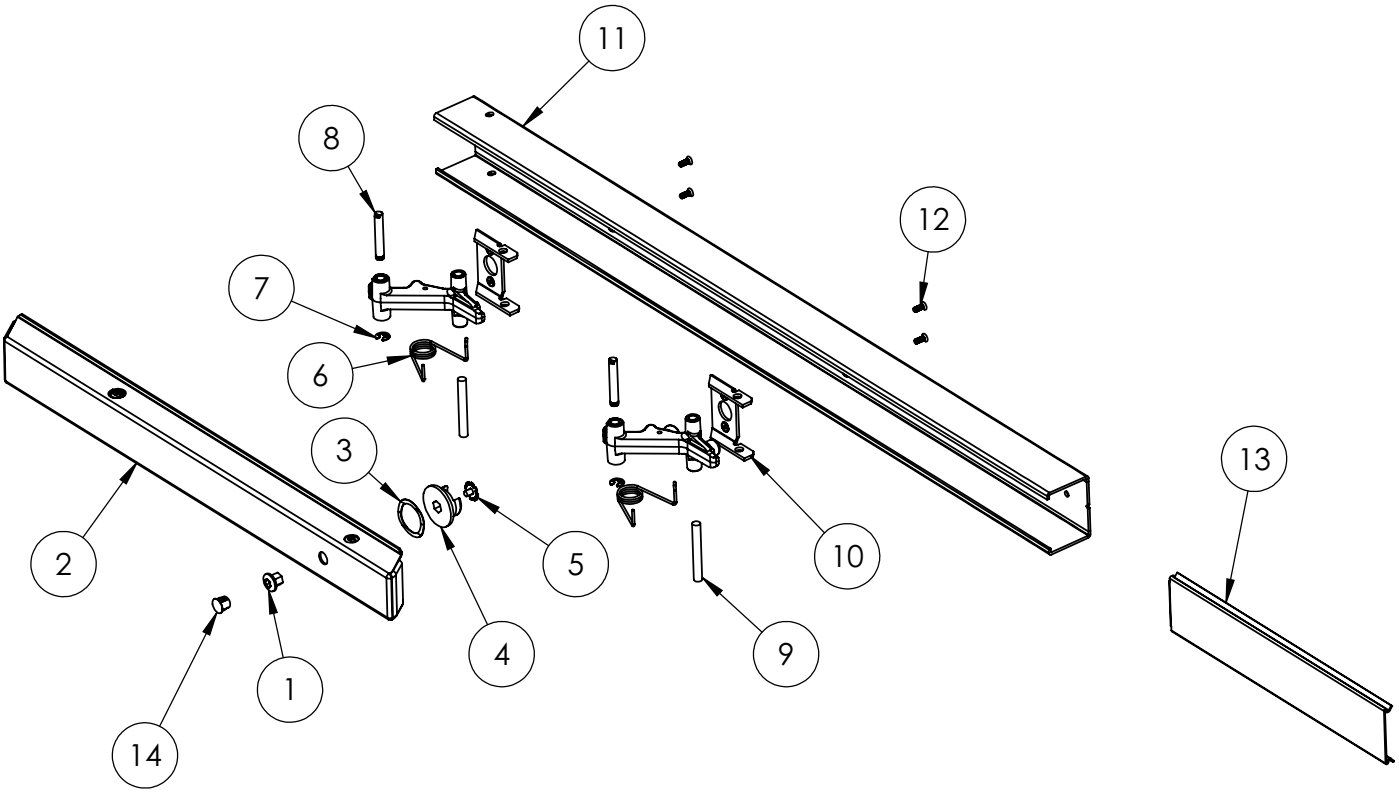
Assembly No.	Description	Option	Sellable
68-2918	E Wide Rail Assembly*	19-	Yes
68-2919	F Wide Rail Assembly*		Yes
68-2921	J Wide Rail Assembly*		Yes
68-2920	G Wide Rail Assembly*		Yes
68-2905	E Narrow Rail Assembly*		Yes
68-2906	F Narrow Rail Assembly*		Yes
68-2908	J Narrow Rail Assembly*		Yes
68-2907	G Narrow Rail Assembly*		Yes
68-2926	12- E Wide Rail Assembly*	12-19-	Yes
68-2927	12- F Wide Rail Assembly*		Yes
68-2929	12- J Wide Rail Assembly*		Yes
68-2928	12- G Wide Rail Assembly*		Yes
68-2913	12- E Narrow Rail Assembly*		Yes
68-2914	12- F Narrow Rail Assembly*		Yes
68-2916	12- J Narrow Rail Assembly*		Yes
68-2915	12- G Narrow Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	68-0583	Lockdown Button[1]	1	Yes
2		68-0736	Push Rail, E*	1	Yes
		68-0739	Push Rail, F*		Yes
		68-0737	Push Rail, J*		Yes
		68-0738	Push Rail, G*		Yes
3		01-0610	Wave Spring Washer[1]	1	Yes
4		68-0582	Lockdown Cam[1]	1	Yes
5		01-4466	SEMS Machine Screw[1]	1	Yes
6		68-0236	Spring, Rail Arm	2	Yes
7		01-0098	Retaining Ring	2	Yes
8		68-0229	Pivot Pin, Push Rail	2	Yes
9		68-0945	Pivot Pin, Mounting Rail	2	Yes
10		68-0943	Bracket	2	Yes
11		68-0950	Mounting Rail, E*	1	Yes
		68-0952	Mounting Rail, F*		Yes
		68-0949	Mounting Rail, J*		Yes
		68-0948	Mounting Rail, G*		Yes
12		01-1236	#6-32X3/8" Machine Screw[1]	4	Yes
13		68-0550	Mounting Rail Insert, E*	1	Yes
		68-0549	Mounting Rail Insert, F*		Yes
		68-0552	Mounting Rail Insert, J*		Yes
		68-0551	Mounting Rail Insert, G*		Yes
14		01-4537	Standard Hole Plug	1	Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Assembly 68-2919 Shown Above

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
AL-	68-4010	68-4011	68-4012	68-4025	68-4022	68-4023	68-4024	Yes
12-AL-	68-4018	68-4019	68-4020	68-4033	68-4030	68-4031	68-4032	Yes
19-AL-	68-4035	68-4036	68-4037	68-4050	68-4047	68-4048	68-4049	Yes
12-19-AL-	68-4043	68-4044	68-4045	68-4058	68-4055	68-4056	68-4057	Yes
53-AL-	68-4716	68-4717	68-4718	68-4723	68-4724	68-4725	68-4726	Yes
12-53-AL-	68-4720	68-4721	68-4722	68-4727	68-4728	68-4729	68-4730	Yes
19-53-AL-	68-4842	68-4843	68-4844	68-4849	68-4850	68-4851	68-4852	Yes
12-19-53-AL-	68-4846	68-4847	68-4848	68-4853	68-4854	68-4855	68-4856	Yes
53-55-AL-	68-4922	68-4923	68-4924	68-4929	68-4930	68-4931	68-4932	Yes
12-53-55-AL-	68-4926	68-4927	68-4928	68-4933	68-4934	68-4935	68-4936	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
TL-	68-5048	68-5049	68-5051	68-5050	68-5009	68-5010	68-5012	68-5011	Yes
16-TL-	68-5052	68-5053	68-5055	68-5054	68-5013	68-5014	68-5016	68-5015	Yes
12-TL-	68-5056	68-5057	68-5059	68-5058	68-5017	68-5018	68-5020	68-5019	Yes
TL- Inactive	68-5060	68-5061	68-5063	68-5062	N/A	N/A	N/A	N/A	Yes
TL- (8895 Only)	68-5164	68-5165	68-5167	68-5166	N/A	N/A	N/A	N/A	Yes
55-TL-(8895 Only)	68-5168	68-5169	68-5171	68-5170	N/A	N/A	N/A	N/A	Yes
55-56-TL-	68-5689	68-5173	68-5174	68-5172	68-5692	68-5176	68-5177	68-5175	Yes
16-55-56-TL-	68-5706	68-5707	68-5708	68-5709	68-5738	68-5739	68-5740	68-5741	Yes
55-56-HK-TL-	68-5722	68-5723	68-5724	68-5725	68-5754	68-5755	68-5756	68-5757	Yes
AL-TL-	N/A	68-5190	68-5191	68-5192	68-5199	68-5196	68-5197	68-5198	Yes
12-AL-TL-	N/A	68-5193	68-5194	68-5195	68-5203	68-5200	68-5201	68-5202	Yes
59-TL-	N/A	68-5178	68-5179	68-5180	N/A	68-5187	68-5188	68-5189	Yes
12-59-TL-	N/A	68-5181	68-5182	68-5183	N/A	68-5187	68-5188	68-5189	Yes
55-AL-TL-	N/A	68-5314	68-5315	68-5316	68-5323	68-5320	68-5321	68-5322	Yes
12-55-AL-TL-	N/A	68-5317	68-5318	68-5319	68-5327	68-5324	68-5325	68-5326	Yes
53-58-TL-	68-5252	68-5253	68-5254	68-5255	68-5264	68-5265	68-5266	68-5267	Yes
12-53-58-TL-	68-5260	68-5261	68-5262	68-5263	68-5272	68-5273	68-5274	68-5275	Yes
16-53-58-TL-	68-5256	68-5257	68-5258	68-5259	68-5268	68-5269	68-5270	68-5271	Yes
53-55-TL-	68-5228	68-5229	68-5230	68-5231	68-5240	68-5241	68-5242	68-5243	Yes
12-53-55-TL-	68-5236	68-5237	68-5238	68-5239	68-5248	68-5249	68-5250	68-5251	Yes
16-53-55-TL-	68-5232	68-5233	68-5234	68-5235	68-5244	68-5245	68-5246	68-5247	Yes
53-TL-	68-5204	68-5205	68-5206	68-5207	68-5216	68-5217	68-5218	68-5219	Yes
12-53-TL-	68-5208	68-5209	68-5210	68-5211	68-5220	68-5221	68-5222	68-5223	Yes
16-53-TL-	68-5212	68-5213	68-5214	68-5215	68-5224	68-5225	68-5226	68-5227	Yes
56-TL-	68-5691	68-5162	68-5163	68-5161	68-5688	68-5159	68-5160	68-5158	Yes
56-HK-TL-	68-5750	68-5751	68-5752	68-5753	68-5718	68-5719	68-5720	68-5721	Yes
16-56-TL-	68-5734	68-5735	68-5736	68-5737	68-5702	68-5703	68-5704	68-5705	Yes
57-TL-	N/A	68-5096	68-5098	68-5097	68-5102	68-5403	68-5105	68-5104	Yes
12-57-TL-	N/A	68-5099	68-5101	68-5100	68-5106	68-5107	68-5109	68-5108	Yes
55-57-TL-	N/A	68-5178	68-5179	68-5180	N/A	68-5181	68-5182	68-5186	Yes
12-55-57-TL-	N/A	68-5184	68-5185	68-5186	N/A	68-5187	68-5188	68-5189	Yes
55-58-TL-	68-5134	68-5135	68-5137	68-5136	68-514	68-5147	68-5149	68-5148	Yes
12-55-58-TL-	68-5142	68-5143	68-5145	68-5144	68-5154	68-5155	68-5157	68-5156	Yes
16-55-58-TL-	68-5138	68-5139	68-5141	68-5140	68-5150	68-5151	68-5153	68-5152	Yes
58-TL-	68-5110	68-5111	68-5113	68-5112	68-5122	68-5123	68-5125	68-5124	Yes
12-58-TL-	68-5118	68-5119	68-5121	68-5120	68-5130	68-5131	68-5133	68-5132	Yes
16-58-TL-	68-5114	68-5115	68-5117	68-5116	68-5126	68-5127	68-5129	68-5128	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	L	M	N	Sellable
LP	68-4242	68-4243	68-4244	Yes
12-LP	68-4250	68-4251	68-4252	Yes
16-LP	68-4246	68-4247	68-4248	Yes
58-LP	68-4340	68-4341	68-4342	Yes
12-58-LP	68-4344	68-4345	68-4346	Yes
19-58-LP	68-4348	68-4349	68-4350	Yes
12-19-58-LP	68-4352	68-4353	68-4354	Yes
56-TL-LP	68-5352	68-5353	68-5354	Yes
16-56-TL-LP	68-5796	68-5797	68-5798	Yes
56-HK-TL-LP	68-5808	68-5809	68-5810	Yes
55-56-TL-LP	68-5348	68-5349	68-5350	Yes
16-55-56-TL-LP	68-5799	68-5800	68-5801	Yes
55-56-HK-TL-LP	68-5811	68-5812	68-5813	Yes
58-TL-LP	68-5356	68-5357	68-5358	Yes
12-58-TL-LP	68-5360	68-5361	68-5362	Yes
55-58-TL-LP	68-5364	68-5365	68-5366	Yes
12-55-58-TL-LP	68-5368	68-5369	68-5370	Yes
19-LP	68-4292	68-4293	68-4294	Yes
12-19-LP	68-4300	68-4301	68-4302	Yes
16-19-LP	68-4296	68-4297	68-4298	Yes
55-LP	68-4305	68-4306	68-4307	Yes
12-55-LP	68-4309	68-4310	68-4311	Yes
19-55-LP	68-4313	68-4314	68-4315	Yes
12-19-55-LP	68-4317	68-4318	68-4319	Yes
55-56-LP	68-4322	68-4323	68-4324	Yes
19-55-56-LP	68-4326	68-4327	68-4328	Yes
16-55-56-LP	68-5769	68-5770	68-5771	Yes
16-19-55-56-LP	68-5775	68-5776	68-5777	Yes
55-56-HK-LP	68-5781	68-5782	68-5783	Yes
19-55-56-HK-LP	68-5787	68-5788	68-5789	Yes
56-LP	68-4331	68-4332	68-4333	Yes
19-56-LP	68-4335	68-4336	68-4337	Yes
16-56-LP	68-5766	68-5767	68-5768	Yes
16-19-56-LP	68-5772	68-5773	68-5774	Yes
56-HK-LP	68-5778	68-5779	68-5780	Yes
19-56-HK-LP	68-5784	68-5785	68-5786	Yes
55-58-LP	68-4357	68-4358	68-4359	Yes
12-55-58-LP	68-4361	68-4362	68-4363	Yes
19-55-58-LP	68-4365	68-4366	68-4367	Yes
12-19-55-58-LP	68-4369	68-4370	68-4371	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
PL-57- (LHRB)	68-6180	68-6181	68-6182	68-6183	68-6196	68-6197	68-6198	Yes
PL-57- (RHRB)	68-6184	68-6185	68-6186	68-6187	68-6200	68-6201	68-6202	Yes
12-PL-57- (LHRB)	68-6188	68-6189	68-6190	68-6191	68-6204	68-6205	68-6206	Yes
12-PL-57- (RHRB)	68-6192	68-6193	68-6194	68-6195	68-6208	68-6209	68-6210	Yes
PL-59- (LHRB)	68-6128	68-6129	68-6130	68-6131	68-6160	68-6161	68-6162	Yes
PL-59- (RHRB)	68-6132	68-6133	68-6134	68-6835	68-6164	68-6165	68-6166	Yes
12-PL-59- (LHRB)	68-6144	68-6145	68-6146	68-6147	68-6168	68-6169	68-6170	Yes
12-PL-59- (RHRB)	68-6148	68-6149	68-6150	68-6151	68-6172	68-6173	68-6174	Yes
PL-55-57- (LHRB)	68-6216	68-6217	68-6218	68-6219	68-6232	68-6233	68-6234	Yes
PL-55-57- (RHRB)	68-6220	68-6221	68-6222	68-6223	68-6836	68-6237	68-6238	Yes
12-PL-55-57- (LHRB)	68-6224	68-6225	68-6226	68-6227	68-6240	68-6241	68-6242	Yes
12-PL-55-57- (RHRB)	68-6228	68-6229	68-6230	68-6231	68-6244	68-6245	68-6246	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
12-53-	68-4595	68-4596	68-4596	68-4597	68-4607	68-4608	68-4609	68-4610	Yes
12-53-56-	68-5544	68-4687	68-4688	68-4689	68-5580	68-4690	68-4691	68-4692	Yes
12-55-	68-2797	68-2798	68-2800	67-2799	68-2809	68-2810	68-2812	68-2811	Yes
12-53-55-	68-4623	68-4624	68-4625	68-4626	68-4635	68-4636	68-4637	68-4638	Yes
12-57-	68-6177	68-2829	68-2826	68-2825	68-2835	68-2836	68-2838	68-2837	Yes
12-55-57-	68-6213	68-4942	68-4944	68-4943	68-4949	68-4950	68-4952	68-4951	Yes
12-58-	68-3044	68-3045	68-3047	68-3046	68-3056	68-3057	68-3059	68-3058	Yes
12-53-58-	68-4647	68-4648	68-4649	68-4650	68-4659	68-4660	68-4661	68-4662	Yes
12-19-53-	68-4735	68-4736	67-4737	68-4738	68-4747	68-4748	68-4749	68-4750	Yes
12-19-55-	68-2939	68-2940	68-2942	68-2941	68-2951	68-2952	68-2954	68-2953	Yes
12-19-57	68-6179	68-2973	68-2976	68-2975	68-2985	68-2986	68-2988	68-2987	Yes
12-19-58-	68-3094	68-3095	68-3097	68-3096	68-3106	68-3107	68-3109	68-3108	Yes
12-19-53-58-	68-4786	68-4787	68-4788	68-4789	68-4798	68-4799	68-4800	68-4801	Yes
12-19-59-	68-6112	68-3801	68-3802	68-3803	68-6114	68-3809	68-3810	68-3811	Yes

Notes:
- **Individual parts are available for sale for each of the assemblies above, contact factory for availability.**
- **Specify finish.**

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
16-53-	68-4599	68-4600	68-4601	68-4602	68-4611	68-4612	68-4613	68-4614	Yes
16-55-	68-2793	68-2794	68-2796	68-2795	68-2805	68-2806	68-2808	68-2807	Yes
16-53-55-	68-4619	68-4620	68-4621	68-4622	68-4631	68-4632	68-4633	68-4634	Yes
16-56-	68-5562	68-5563	68-5564	68-5565	68-5618	68-5619	68-5620	68-5621	Yes
16-53-56-	68-5570	68-5571	68-5572	68-5773	68-5626	68-5627	68-5628	68-5629	Yes
16-53-55-56-	68-5574	68-5575	68-5576	68-5577	68-5630	68-5631	68-5632	68-5633	Yes
16-58-	68-3040	68-3041	68-3043	68-3042	68-3052	68-3053	68-3055	68-3054	Yes
16-53-58-	68-4643	68-4644	68-4645	68-4646	68-4655	68-4656	68-4657	68-4658	Yes
16-53-55-58-	68-4667	68-4668	68-4669	68-4670	68-4675	68-4676	68-4677	68-4678	Yes
16-19-53-	68-4739	68-4740	68-4741	68-4742	68-4751	68-4752	68-4753	68-4754	Yes
16-19-55-	68-2935	68-2936	68-2938	68-2937	68-2947	68-2948	68-2950	68-2949	Yes
16-19-56-	68-5650	68-5651	68-5652	68-5653	68-5634	68-5635	68-5636	68-5637	Yes
16-19-53-56-	68-5513	68-5535	68-5536	68-5537	68-5642	68-5643	68-5644	68-5645	Yes
16-19-53-55-56-	68-5531	68-5532	68-5533	68-5534	68-5646	68-5647	68-5648	68-5649	Yes
16-19-58-	68-3090	68-3091	68-3093	68-3092	68-3102	68-3103	68-3105	68-3104	Yes
16-19-53-58-	68-4782	68-4783	68-4784	68-4785	68-4794	68-4795	68-4796	68-4797	Yes

***For all associated parts in assemblies above, contact factory for availability**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
19-53-	68-4731	68-4732	68-4733	68-4734	68-4743	68-4744	68-4745	68-4746	Yes
19-55-	68-2931	68-2932	68-2934	68-2933	68-2943	68-2944	68-2946	68-2945	Yes
19-56-	68-5511	68-3225	68-3226	68-3224	68-5582	68-3230	68-3231	68-3229	Yes
19-57-	68-6178	68-2965	68-2968	68-2967	68-2977	68-2978	68-2980	68-2979	Yes
19-58-	68-3086	68-3087	68-3089	68-3088	68-3098	68-3099	68-3101	68-3100	Yes
19-59-	68-6111	68-3797	68-3798	68-3799	68-6113	68-3805	68-3806	68-3807	Yes
19-53-56-	68-5512	68-4826	68-4827	68-4828	68-5584	68-4829	68-4830	68-4831	Yes
19-53-55-56-	68-5527	68-4953	68-4954	68-4955	68-5585	68-4956	68-4957	68-4958	Yes
19-53-58-	68-4778	68-4779	68-4780	68-4781	68-4790	68-4791	68-4792	68-4793	Yes

***For all associated parts in assemblies above, contact factory for availability**

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
53-	68-4591	68-4592	68-4593	68-4594	68-4603	68-4604	68-4605	68-4606	Yes
55-	68-2789	68-2790	68-2792	68-2791	68-2801	68-2802	68-2804	68-2803	Yes
53-55-	68-4615	68-4616	68-4617	68-4618	68-4627	68-4628	68-4629	68-4630	Yes
53-56-	68-5544	68-4687	68-4688	68-4689	68-5580	68-4690	68-4691	68-4692	Yes
53-55-56-	68-5545	68-4693	68-4694	68-4695	68-5581	68-4696	68-4697	68-4698	Yes
57-	68-6176	68-2815	68-2818	68-2817	68-2827	68-2828	68-2830	68-2829	Yes
55-57-	68-6212	68-4938	68-4940	68-4939	68-4945	68-4946	68-4948	68-4947	Yes
58-	68-3036	68-3037	68-3039	68-3038	68-3048	68-3049	68-3051	68-3050	Yes
53-58-	68-4639	68-4640	68-4641	68-4642	68-4651	68-4652	68-4653	68-4654	Yes
53-55-58-	68-4663	68-4664	68-4665	68-4666	68-4675	68-4676	68-4677	68-4678	Yes

- **For all associated parts in assemblies above, contact factory for availability**
- **Specify finish**

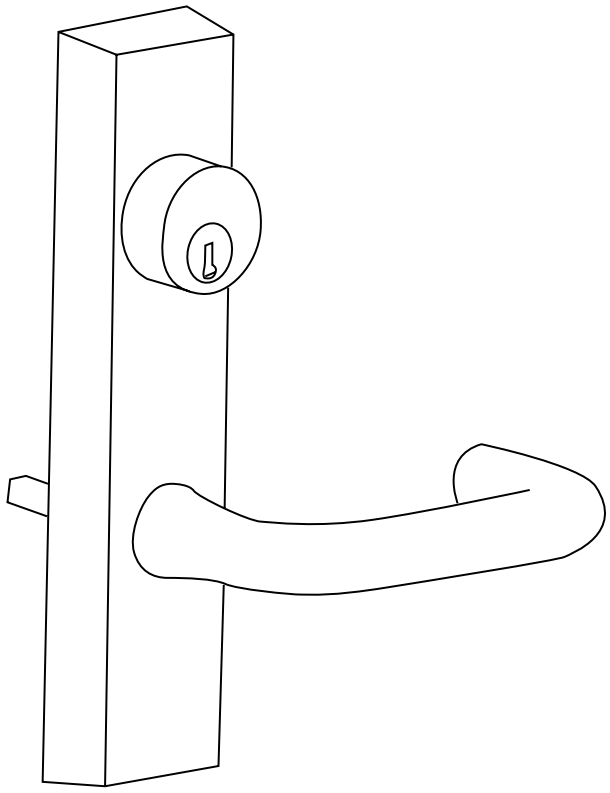
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Exit Devices				
	8300	AD8400 MD8400	8500	AD8600 MD8600 WD8600	SP8600[2] PP8600[2] PR8600[2]
04	704	—	704	—	—
	744[1]	—	744[1]	—	—
06	—	706-4	—	706-4	706-6
	—	746-4[1]	—	746-4[1]	746-6[1]
10	710	710-4	710	710-4	710-6
	740[1]	740-4[1]	740[1]	740-4[1]	740-6[1]
13	713	713-4	713-8	713-4	713-6
	743[1]	743-4[1]	743-8[1]	743-4[1]	743-6[1]
15	715	715-4	715-8	715-4	715-6
16	—	—	—	—	—
73	—	773-4	773-8	773-4	773-6
74	—	774-4	774-8	774-4	774-6
75	775	—	—	—	—
76	776	—	—	—	—
77	—	—	—	—	—
78	—	—	—	—	—

1. 740, 743, 744 & 746 are freewheeling levers
2. Designates discontinued products



A8231 12/17

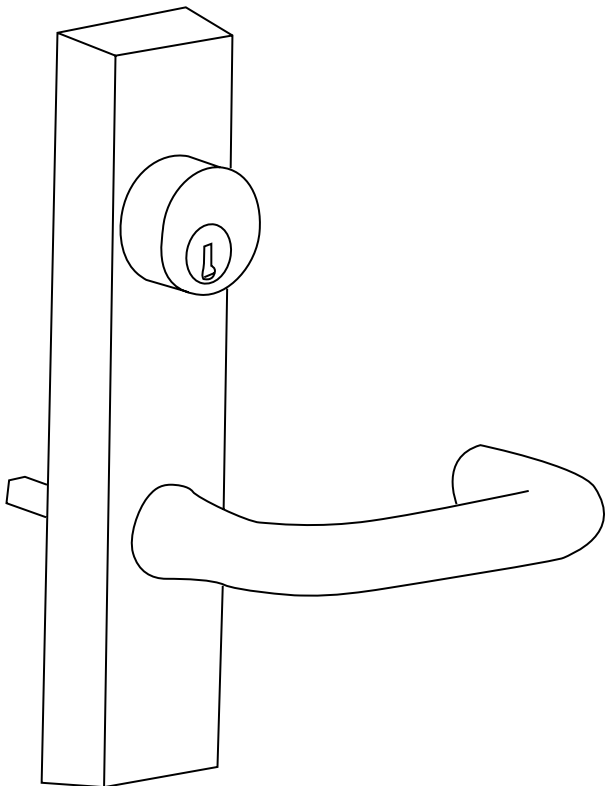
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

Function	Exit Devices						
	LS8600 LP8600 LR8600	**8700 FM8700 HC48700 HC8700**	**NB8700**	**SP8700[2] PP8700[2] PR8700[2]**	**8800**	**8888 HC8800**	**8900**
04	—	—	—	—	704	704	704
	—	—	—	—	744[1]	744[1]	744[1]
06	706-6	706	706-8	706-8	706-8	706-8	—
	746-6[1]	746[1]	746-8	746-8[1]	746-8[1]	746-8[1]	—
10	710-6	710	710	710	710	710	710
	740-6[1]	740[1]	740	740[1]	740[1]	740[1]	740[1]
13	713-6	713	—	713-8	713-8	713-8	713
	743-6[1]	743[1]	743-8[1]	743-8[1]	743-8[1]	743-8[1]	743[1]
15	715-6	715	715-8	715-8	715-8	715-8	715
16	—	—	—	—	716	—	716
73	773-6	773	773-8	773-8	—	—	—
74	774-6	774	774-8	774-8	—	—	—
75	—	—	—	—	775-8	775-8	775
76	—	—	—	—	776-8	776-8	776
77	—	—	—	—	777-8	777-8	777
78	—	—	—	—	778-8	778-8	778

1. 740, 743, 744 & 746 are freewheeling levers
2. Designates discontinued products



A8231 12/17

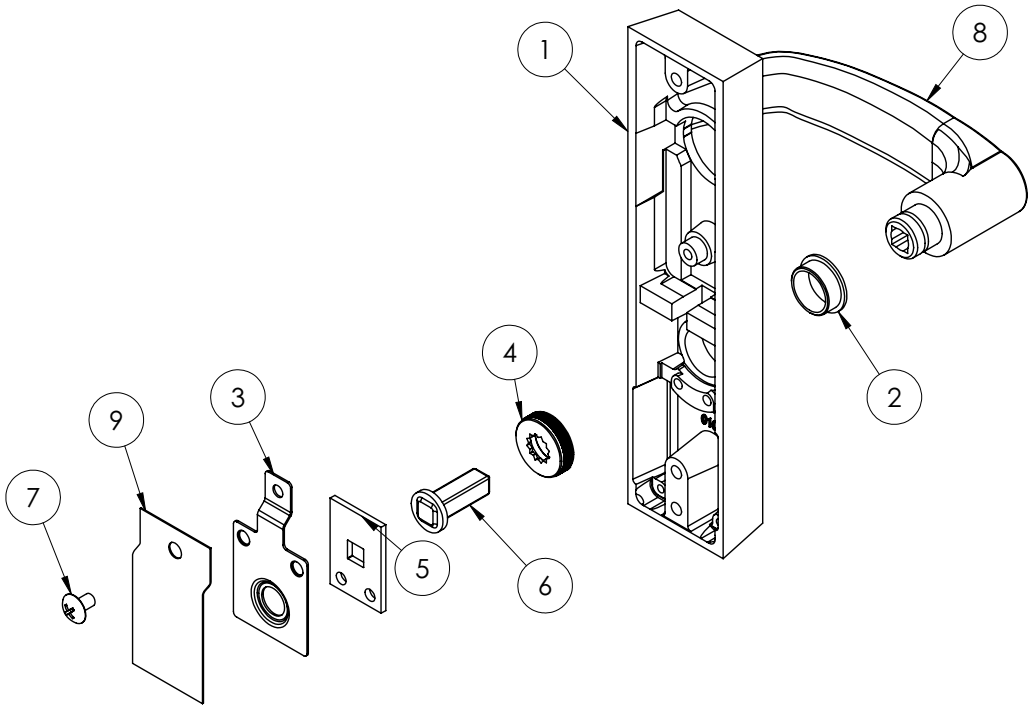
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0427	ET Case (704)	1	No
	97-0429	ET Case (710)	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	97-0522	Hub Plate (704/710)	1	Yes
6	97-0573	Spindle (704/710)	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	—	Lever Handle[1,2]	1	Yes
9	A6407	Information Tag	1	No
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

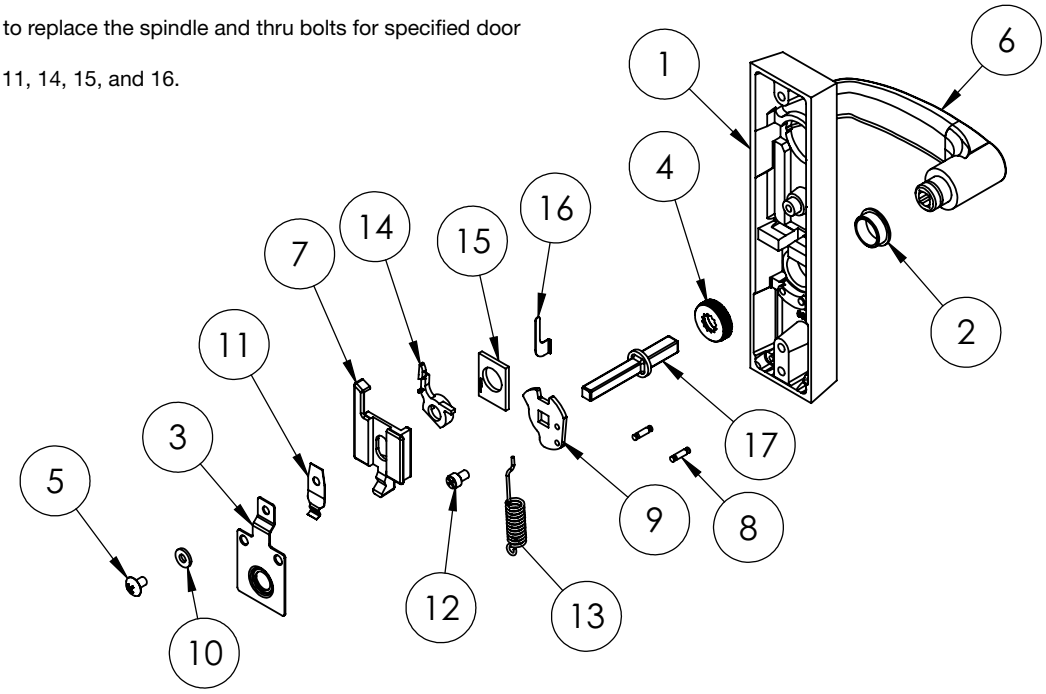
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
Not Shown	—	Cylinder Assembly[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
7	97-0355	Locking Slide (706) (607-2)	1	Yes
	97-0356	Locking Slide (713) (607-1)	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0528	Hub Plate (Std)	1	Yes
10	97-0557	Fusible Link	1	Yes
11	97-0571	Locking Slide Spring	1	Yes
12	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
13	97-0425	Hub Spring (Std)	1	Yes
14	97-0558	Slide Support	1	No
15	97-0563	Spring Support	1	No
16	97-0564	Return Spring	1	No
17	97-0549	Spindle (1 3/4" Door) (730-1)	1	Yes
	97-0550	Spindle (2" Door) (730-2)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-3)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 5, 7, 10, 11, 14, 15, and 16.



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

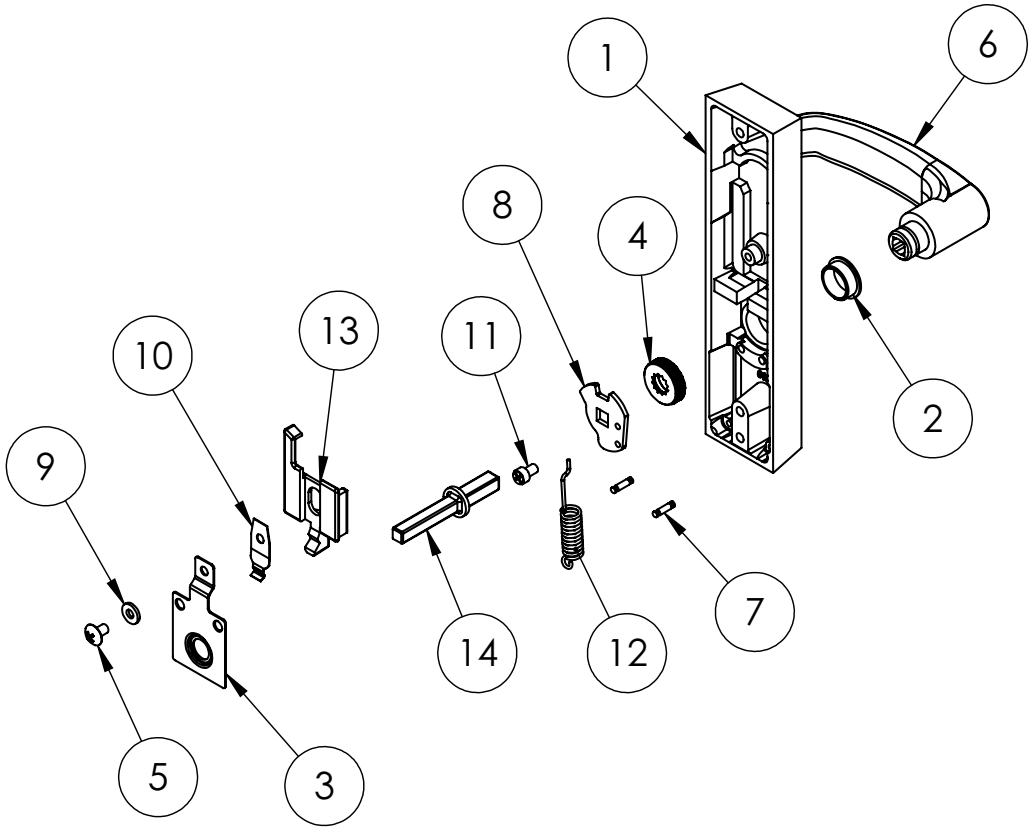
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	730-1	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-2	Spindle Retrofit Kit (2" Door)	1	Yes
	730-3	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

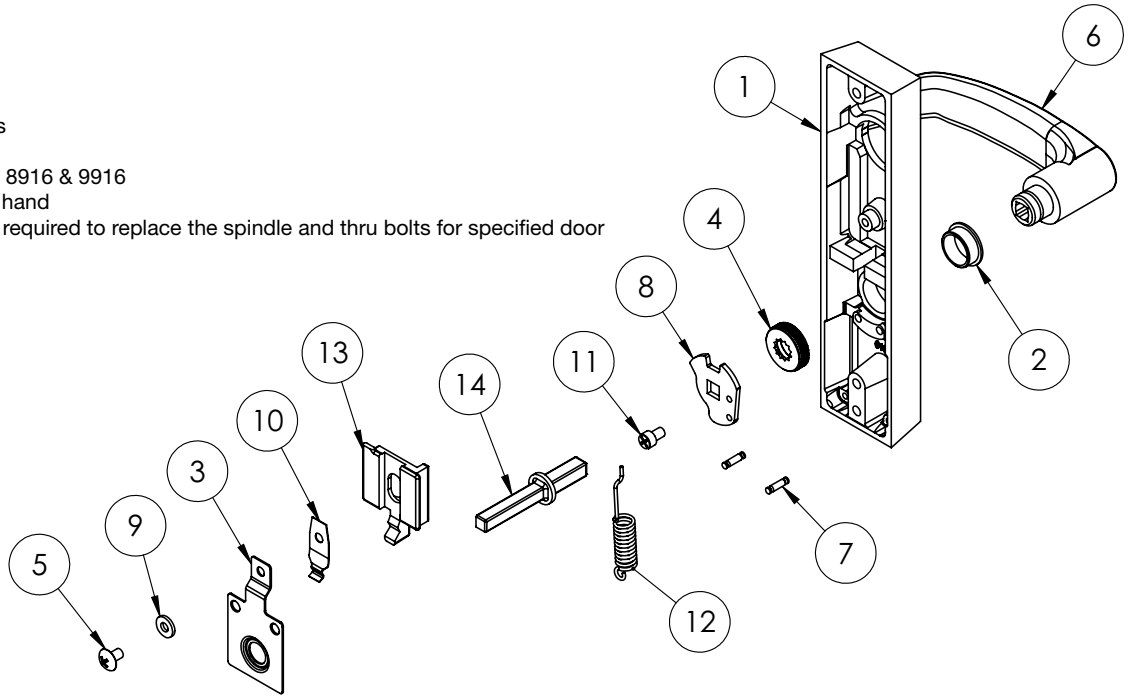
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0427	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
7	01-4507	1/8" X 1/2' Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
Not Shown	—	Cylinder[1,2,2a]	1	Yes
	97-0350	Cylinder Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	13-0086	Backplate (8816 Only)	1	Yes
	13-0074	Connecting Screw (8816 Only)	2	Yes
	13-0075	Connecting Screw (8816 Only) (2 1/2" Door And Over)	2	Yes
	13 97-0439	Locking Slide (716)	1	Yes
14	97-0549	Spindle (1 3/4" Door) (730-1)	1	Yes
	97-0550	Spindle (2" Door) (730-2)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-3)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	1	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	1	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	1	Yes

1. Specify finish
2. Specify cylinder size
2a. By keying Requirements
2b. #34 Cylinder for 8816
#46 Mortise cylinder for 8916 & 9916
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

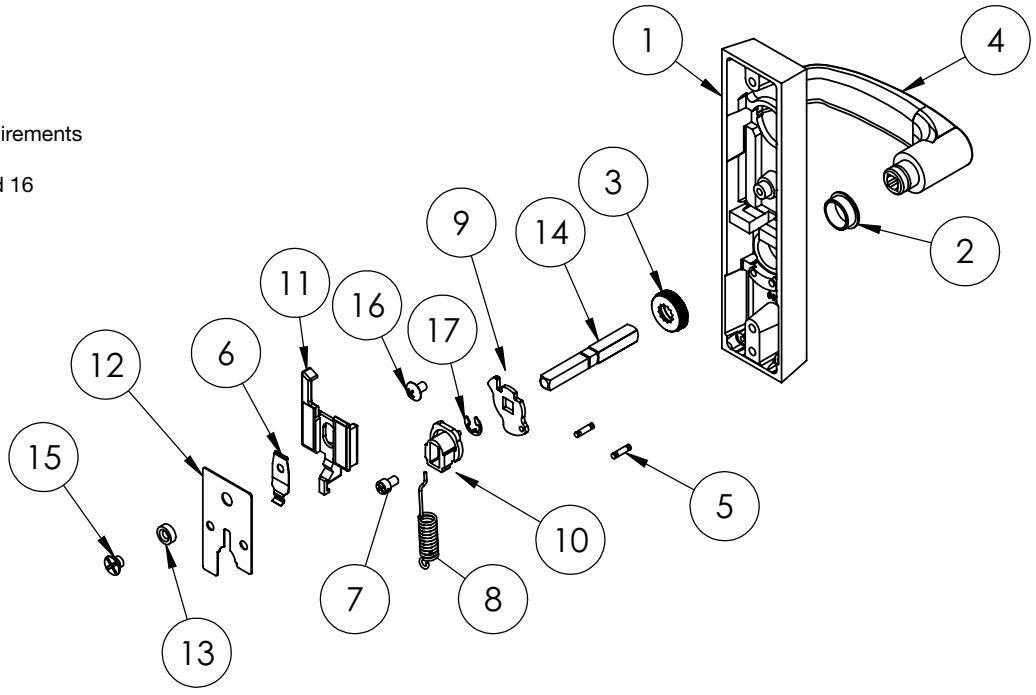
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0347	Locking Slide Spring	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	97-0571	Locking Slide Spring		Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0478	Lower Hub Plate	1	Yes
10	97-0479	Spindle Lock	1	Yes
11	97-0475	Locking Slide (743)	1	Yes
12	97-0581	Retaining Plate	1	Yes
13	97-0582	Spacer	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	01-1479	Cr-Fhms #10-32 X 1/2"	1	Yes
16	01-1183	Ct-Thms #10-32 X 5/16"	1	Yes
17	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 6, 11, and 16



A8231 12/17

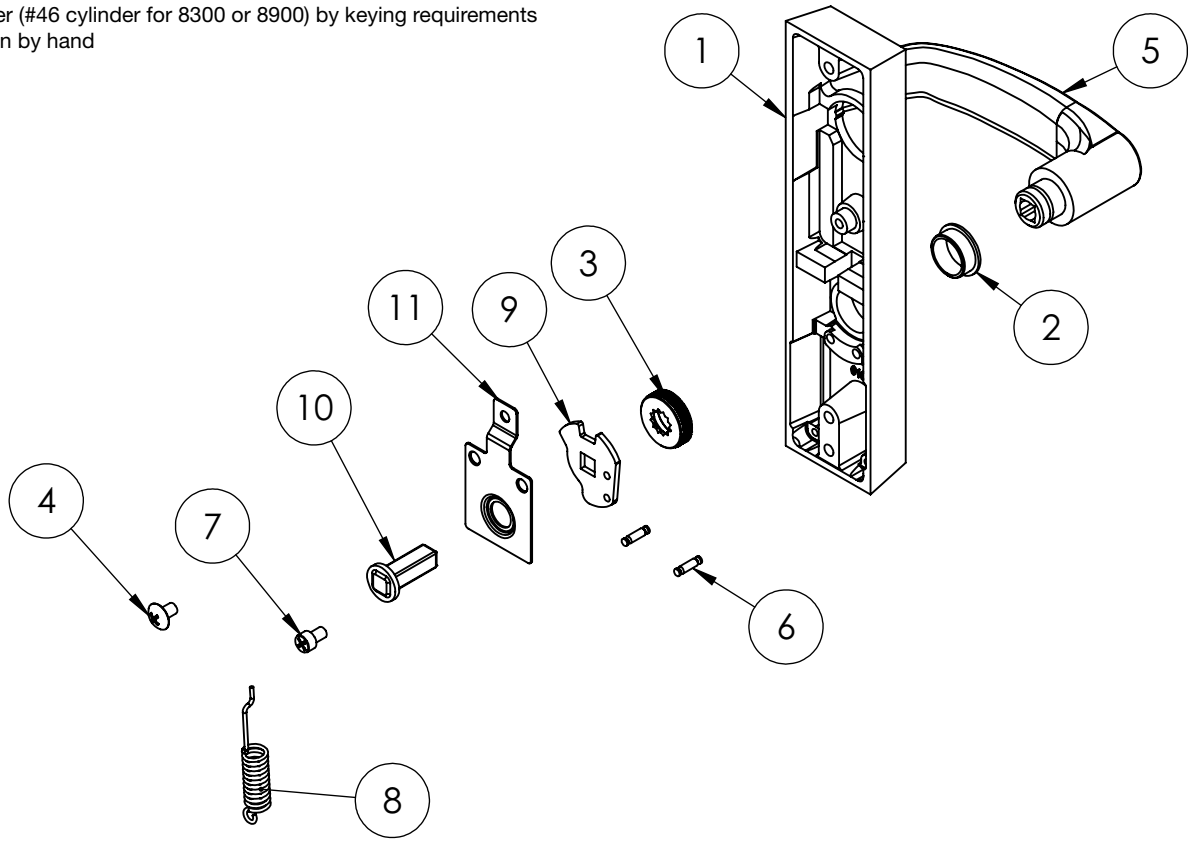
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case (740)	1	No
	97-0427	ET Case (744)	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
5	—	Lever Handle[1,2]	1	Yes
6	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0528	Hub Plate	1	Yes
10	97-0573	Spindle	1	Yes
11	68-1393	Retaining Plate	1	Yes
Not Shown	—	Rim Cylinder (744 Only)[1,2]	1	Yes
	13-0086	Backplate (744 Only)	1	Yes
	13-0074	Connecting Screw (744 Only)	2	Yes
	13-0075	Connecting Screw (744 Only) (2 1/2" Door And Over)	2	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #34 cylinder (#46 cylinder for 8300 or 8900) by keying requirements
3. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

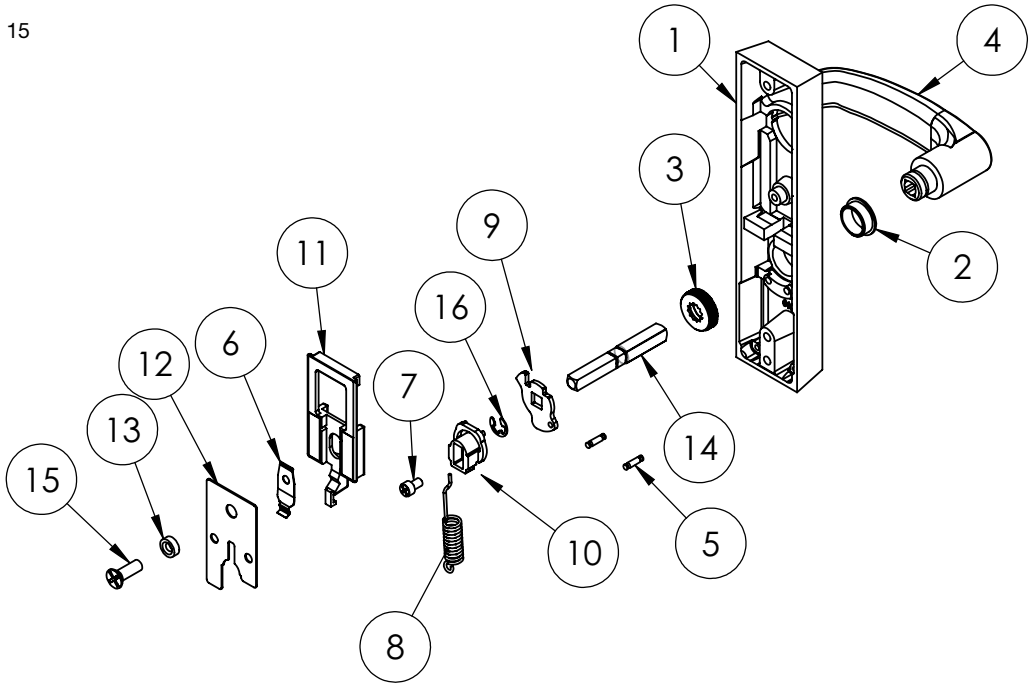
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	97-0347	Locking Slide Spring	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
	97-0571	Locking Slide Spring W/ Bl Dyk	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0478	Lower Hub Plate	1	Yes
10	97-0479	Spindle Lock	1	Yes
11	97-0476	Locking Slide (746 Function)	1	Yes
12	97-0581	Retaining Plate	1	Yes
13	97-0582	Spacer	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
16	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 6, 11, and 15



A8231 12/17

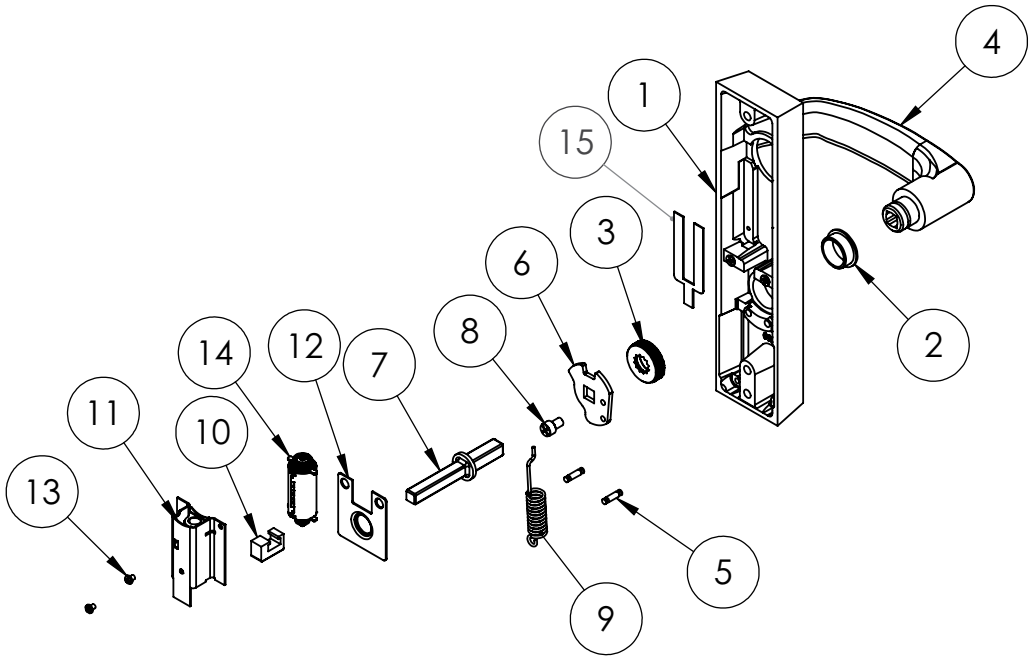
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0528	Hub Plate	1	Yes
7	97-0549	Spindle (1 3/4" Door)	1	
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	
8	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0329	Locking Tail	1	Yes
11	97-3932	Solenoid Cover Assembly (Fail Secure)	1	Yes
12	68-1402	Retainer Plate, Electrical Function	1	Yes
13	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
14	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
15	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	

1. Specify finish
2. Specify lever design by hand



A8231 12/17

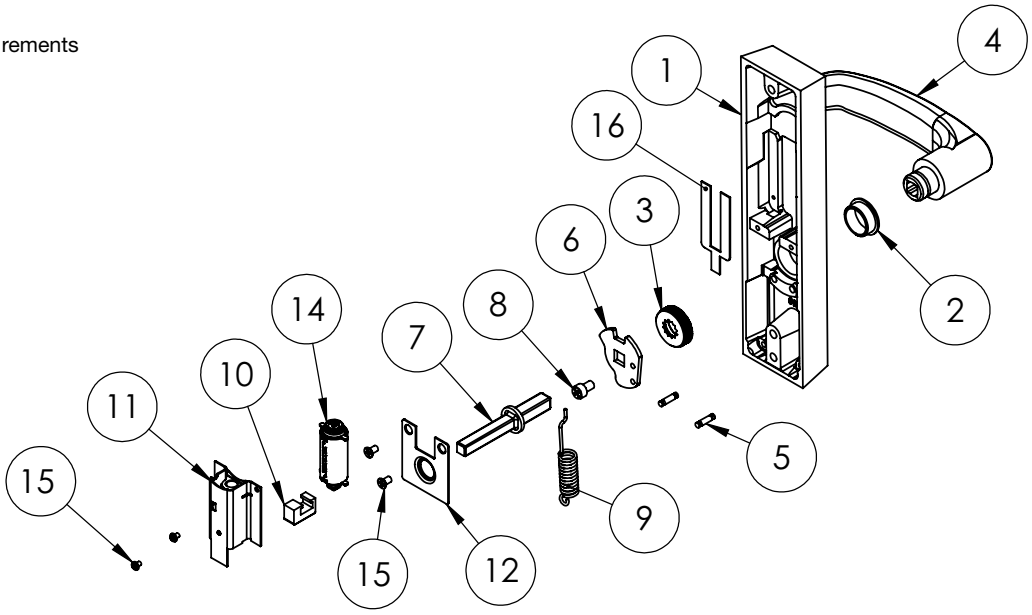
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	97-0528	Hub Plate	1	Yes
7	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	—	Cylinder[1,3]	1	Yes
	13-0086	Backplate	1	Yes
	13-0074	Connecting Screw	2	Yes
	13-0075	Connecting Screw (2 1/2" Door And Over)	2	Yes
8	01-1182	CR-CHMS #10-32 X .297	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0329	Locking Tail	1	Yes
11	97-3932	Solenoid Cover	1	Yes
12	68-1402	Retainer Plate, Electrical Function	1	Yes
13	01-1154	#6-32 X 1/4" PH Flat Undercut Ms	2	Yes
14	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
15	01-4560	#3-48 X 1/8" Pan CR-Ohms	2	Yes
16	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand
3. Specify #46 cylinder by keying requirements



A8231 12/17

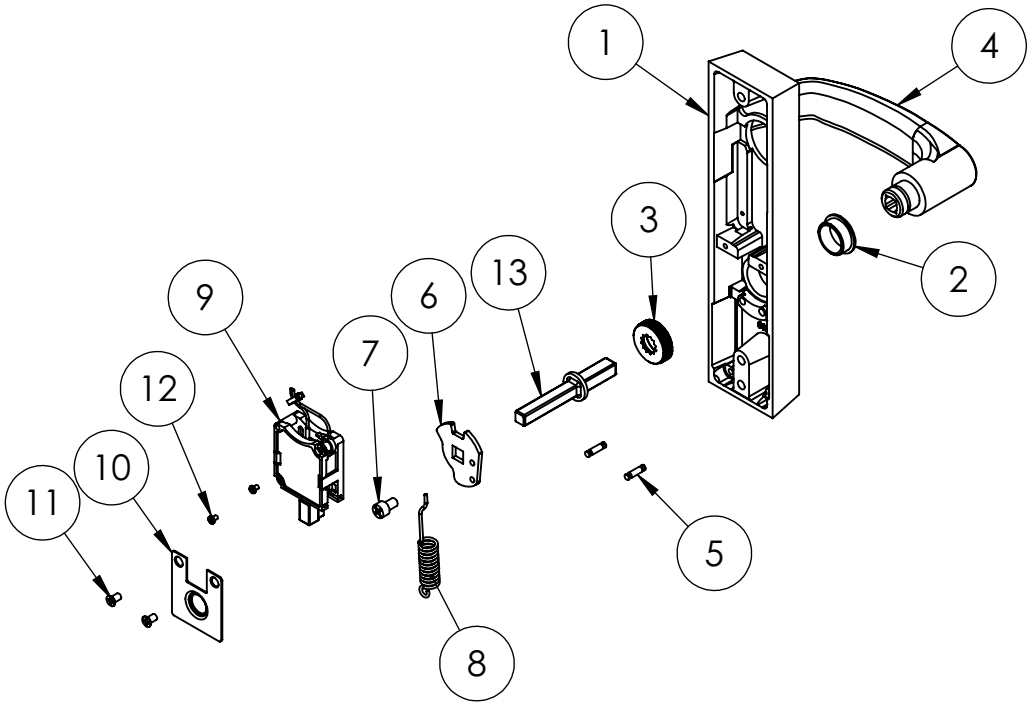
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	Electric ET Case W/ Cylinder Prep	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
Not Shown	—	Cylinder[1,2]	1	Yes
6	97-0528	Hub Plate (Std)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #46 cylinder by keying requirements
3. Specify lever design by hand



A8231 12/17

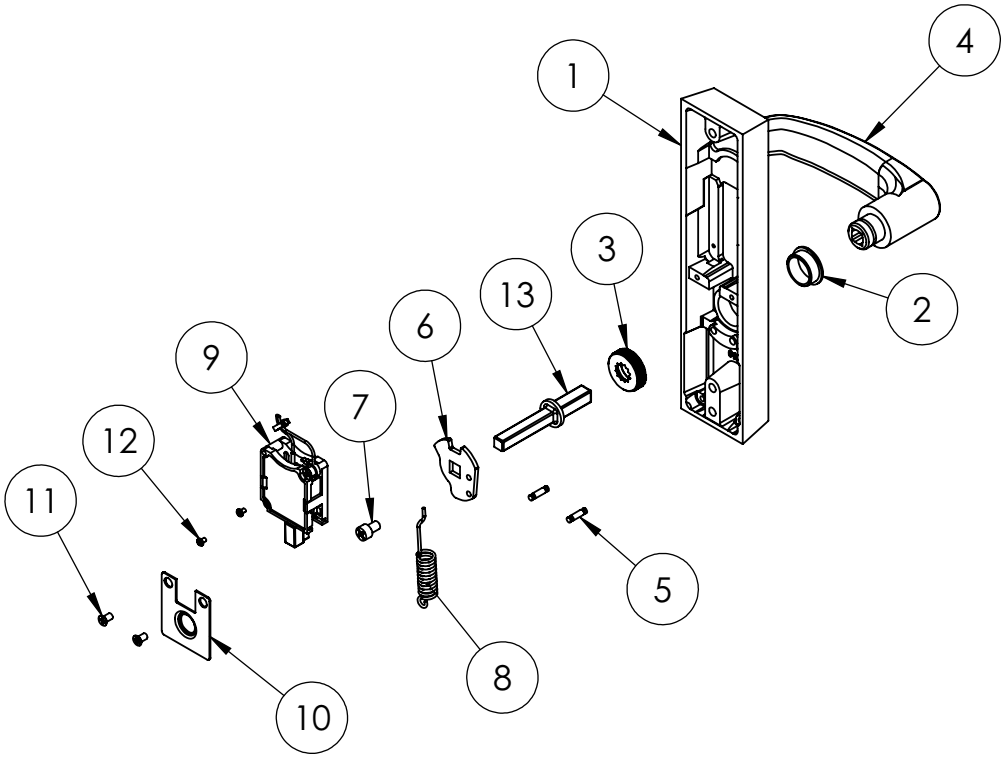
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	Electric ET Case W/O Cylinder Prep[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0528	Hub Plate (Std)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

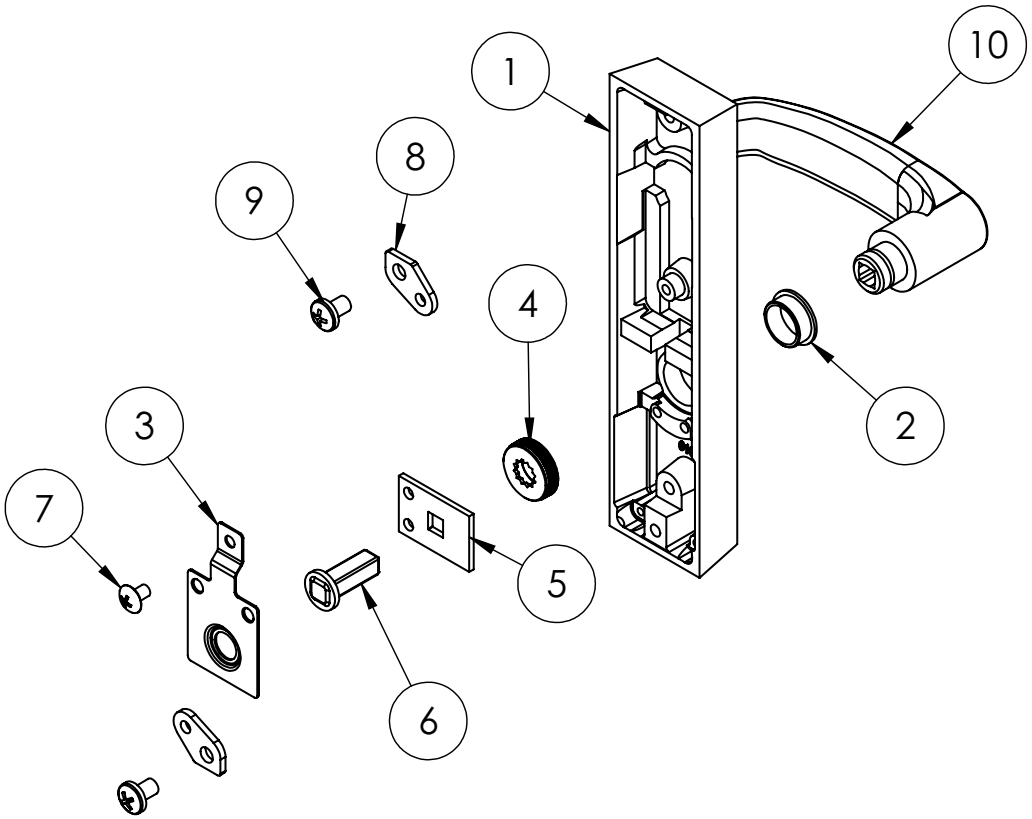
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	97-0522	Hub Plate (704/710)	1	Yes
6	97-0573	Spindle (704/710)	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	68-0853	Bracket	2	Yes
9	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
10	—	Lever Handle[1,2]	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 3 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

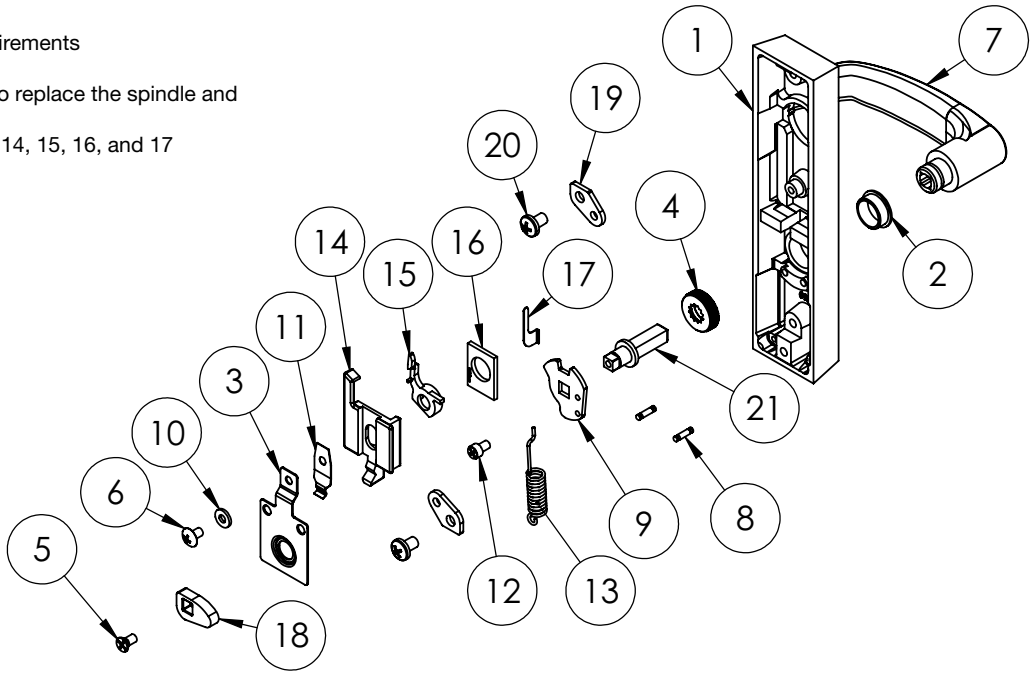
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1027	Ph Fl U'cut Ms #10-24 X 3/8"	1	Yes
6	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
7	—	Lever Handle[1,3]	1	Yes
Not Shown	—	Cylinder Assembly[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0528	Hub Plate (Std)	1	Yes
10	97-0557	Fusible Link	1	Yes
11	97-0571	Locking Slide Spring	1	Yes
12	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
13	97-0425	Hub Spring (Std)	1	Yes
14	97-0355	Locking Slide (706)	1	Yes
	97-0356	Locking Slide (713)	1	Yes
15	97-0558	Slide Support	1	No
16	97-0563	Spring Support	1	No
17	97-0564	Return Spring	1	No
18	68-0852	Cam 700-4	1	Yes
19	68-0853	Bracket	2	Yes
20	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
21	97-0549	Spindle (1 3/4" Door) (730-4)	1	Yes
	97-0550	Spindle (2" Door) (730-5)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-6)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 6, 10, 11, 14, 15, 16, and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

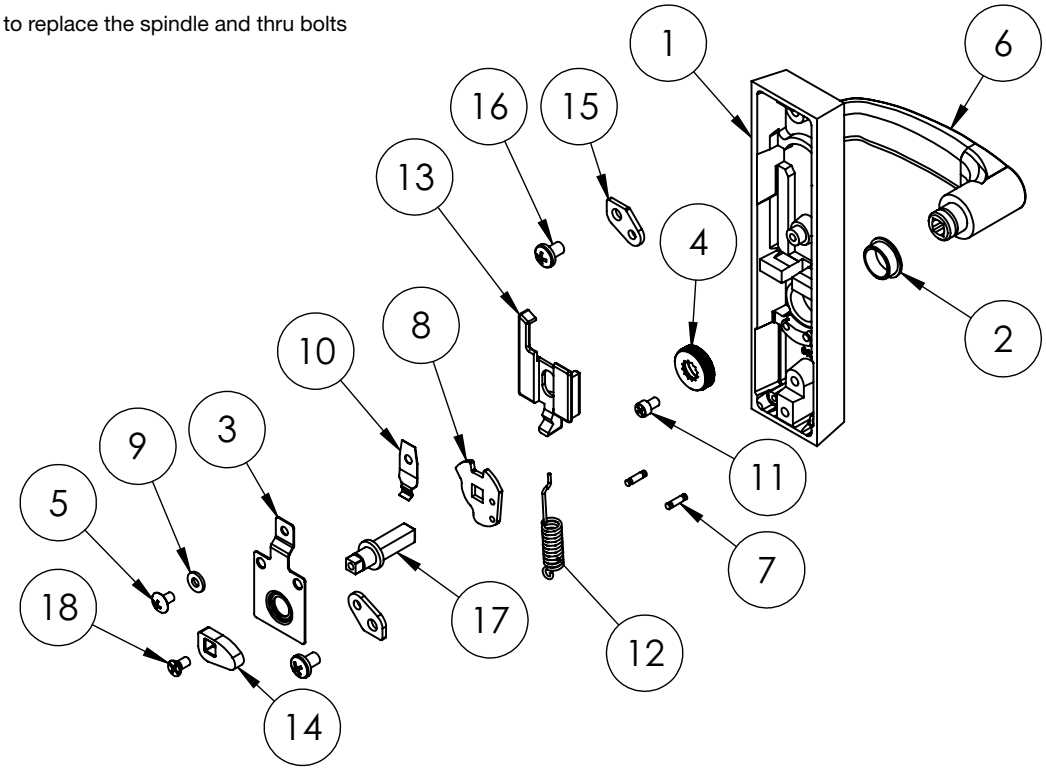
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	68-0852	Cam 700-4	1	Yes
15	68-0853	Bracket	2	Yes
16	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
17	730-4	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-5	Spindle Retrofit Kit (2" Door)	1	Yes
	730-6	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
18	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-30 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

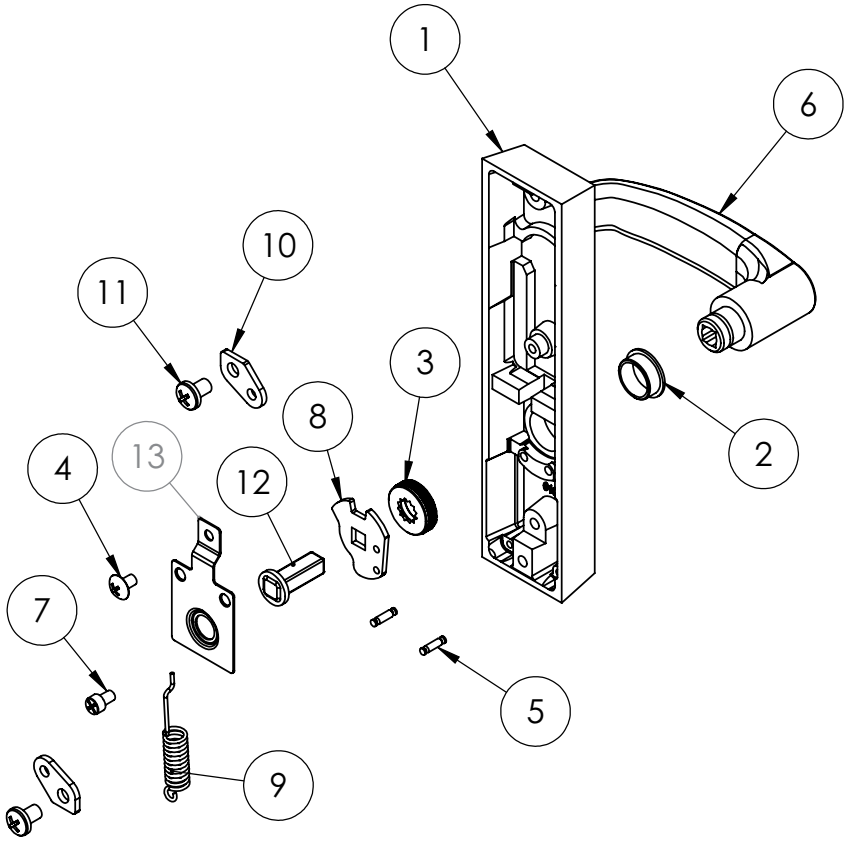
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,2]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0528	Hub Plate	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	68-0853	Bracket	2	Yes
11	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
12	97-0573	Spindle	1	Yes
13	68-1393	Retaining Plate	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

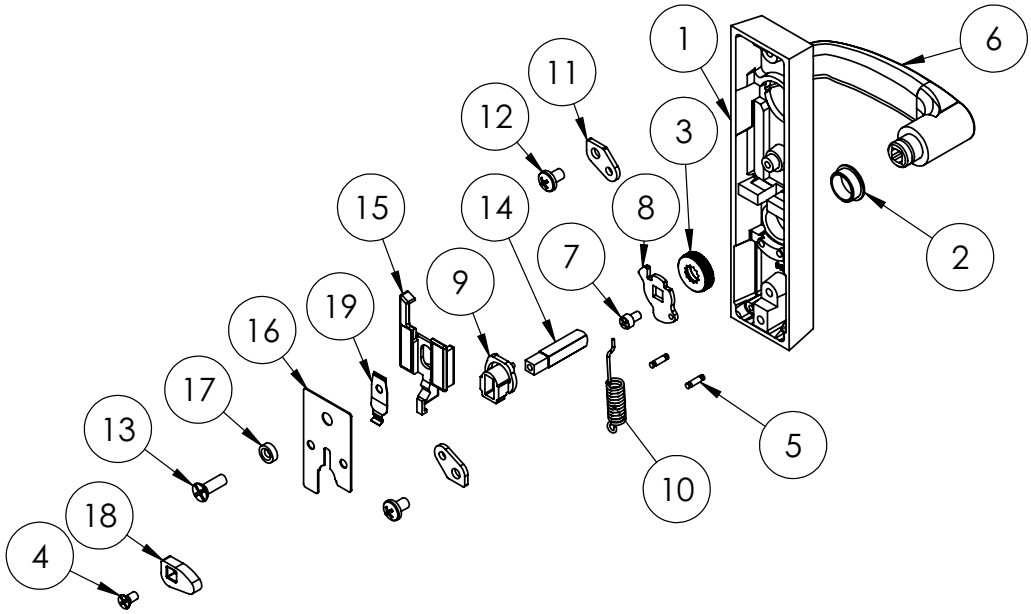
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,3]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
9	97-0479	Spindle Lock	1	Yes
10	97-0425	Hub Spring (Std)	1	Yes
11	68-0853	Bracket	2	Yes
12	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	2	Yes
13	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
14	97-3098	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3099	Spindle Assembly (2" Door)	1	Yes
	97-3100	Spindle Assembly (2 1/4" Door)	1	Yes
15	97-0475	Locking Slide (743)	1	Yes
16	97-0581	Retaining Plate	1	Yes
17	97-0582	Spacer	1	Yes
18	68-0852	Cam 700-4	1	Yes
19	97-0347	Locking Slide Spring	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 13, 15, 17 and 19



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

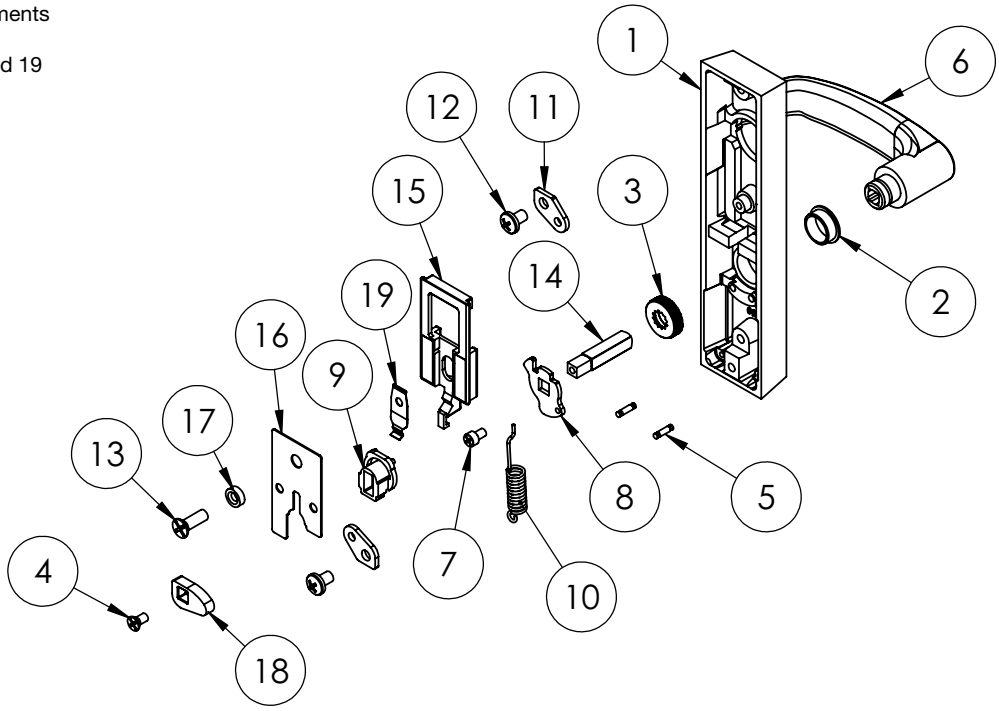
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap	1	Yes
4	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle[1,3]	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
9	97-0479	Spindle Lock	1	Yes
10	97-0425	Hub Spring (Std)	1	Yes
11	68-0853	Bracket	2	Yes
12	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	2	Yes
13	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	97-0476	Locking Slide (746)	1	Yes
16	97-0581	Retaining Plate	1	Yes
17	97-0582	Spacer	1	Yes
18	68-0852	Cam 700-4	1	Yes
19	97-0347	Locking Slide Spring	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 13, 15, 17 and 19



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

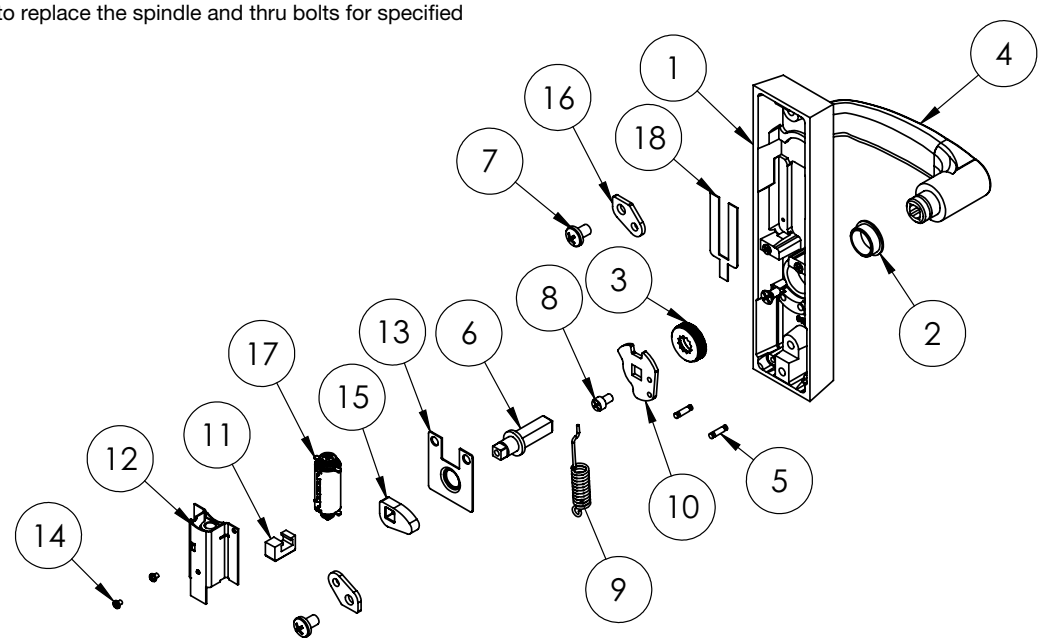
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0437	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	730-4	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-5	Spindle Retrofit Kit (2" Door)	1	Yes
	730-6	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
7	01-1478	Cr Pan Hd Mach Screw #1/4 X 3/8"	2	Yes
8	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0528	Hub Plate	1	Yes
11	97-0329	Locking Tail	1	Yes
12	97-3932	Solenoid Cover Assembly (Fail Secure)	1	Yes
13	68-1402	Retainer Plate, Electrical Function	1	Yes
14	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
15	68-0852	Cam 700-4	1	Yes
16	68-0853	Bracket	2	Yes
17	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
18	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

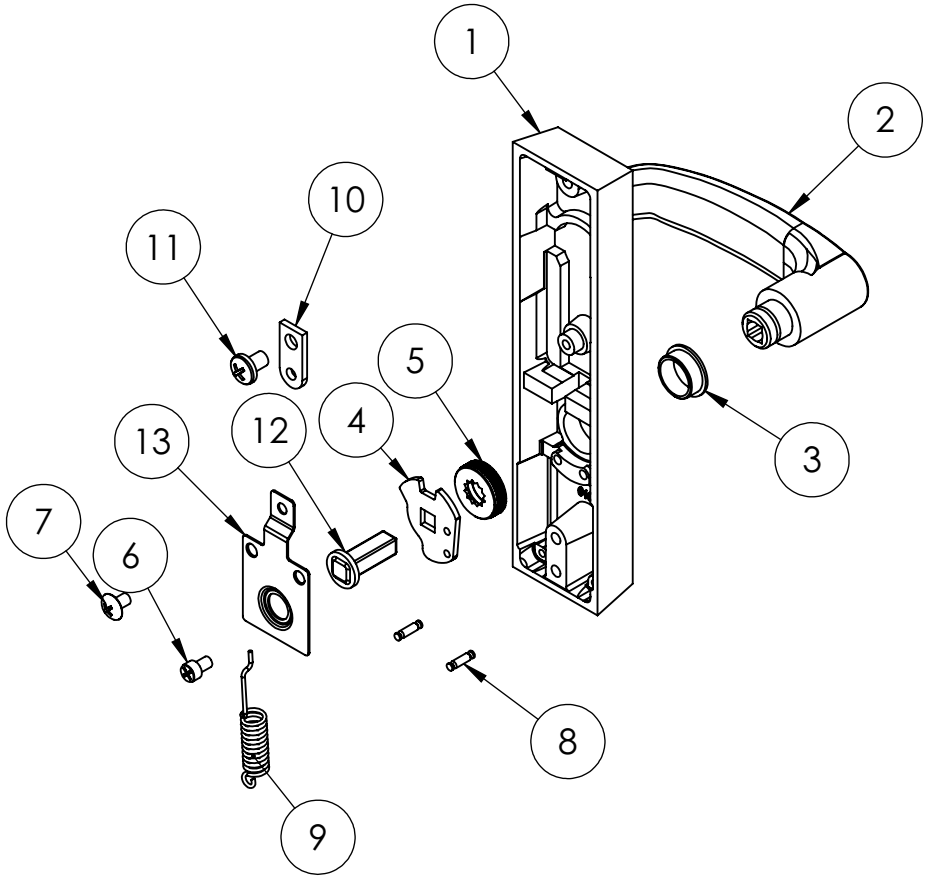
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0523	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0528	Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	1	Yes
12	97-0573	Spindle	1	Yes
13	68-1393	Retaining Plate	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

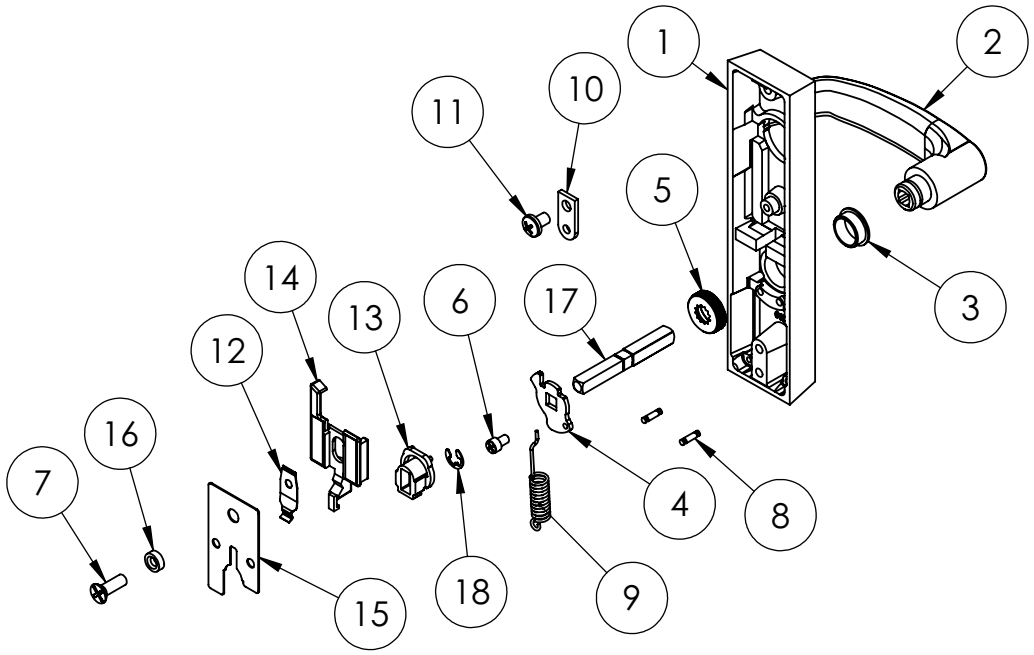
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0524	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1,3]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0478	Lower Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
8	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0380	Cylinder Nut	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0479	Spindle Lock	1	Yes
14	97-0475	Locking Slide (743)	1	Yes
15	97-0581	Retaining Plate	1	Yes
16	97-0582	Spacer	1	Yes
17	97-3092	Spindle Assembly	1	Yes
18	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 700-6 ET control is only available for 1-3/4" doors

Note: 607 kit contains items 7, 12, 14 and 16



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

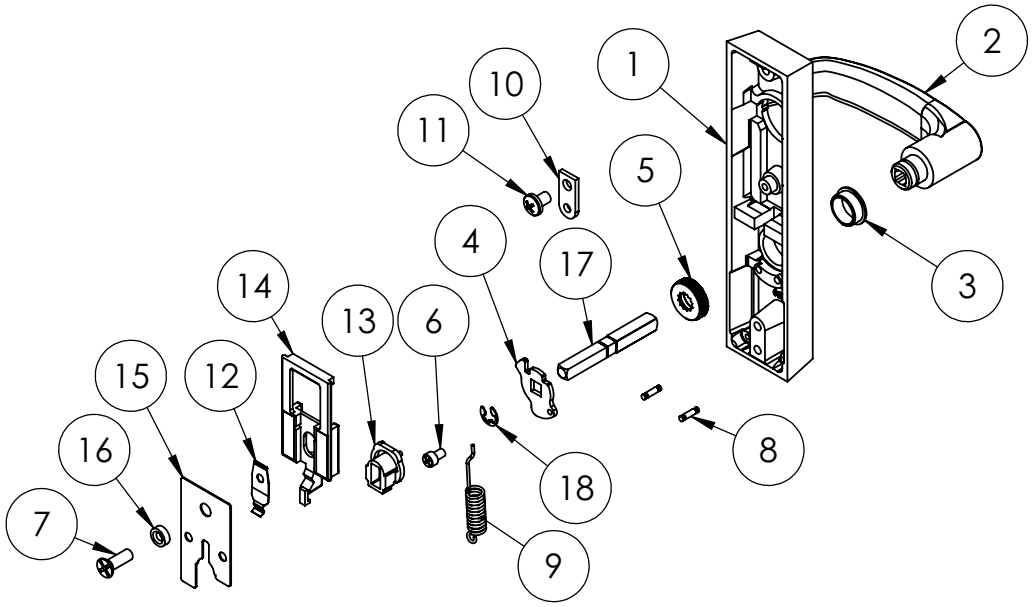
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0524	ET Case, Drop Mounting	1	No
2	—	Lever Handle[1,3]	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0478	Lower Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0479	Spindle Lock	1	Yes
14	97-0526	Locking Slide (746-6)	1	No
15	97-0581	Retaining Plate	1	Yes
16	97-0582	Spacer	1	Yes
17	97-3092	Spindle Assembly	1	Yes
18	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 700-6 ET control is only available for 1-3/4" doors

Note: 607 kit includes items 7, 12, 14 and 16



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

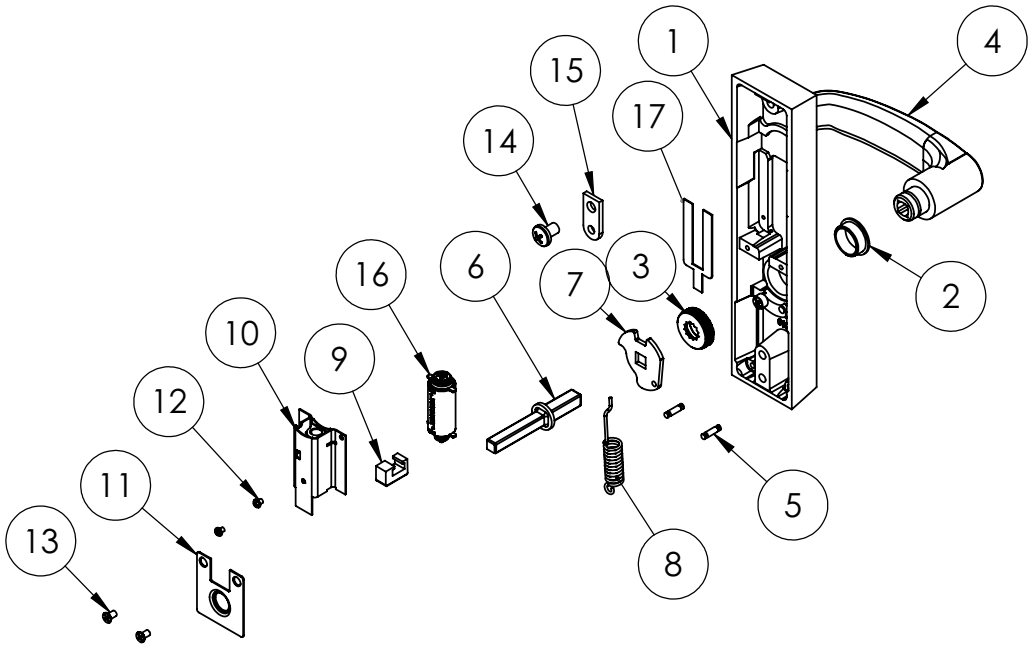
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0525	ET Case, Drop Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0549	Spindle (Lockable 700 And 700-6)	1	Yes
7	97-0480	Locking Piece For -6 And -8	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0329	Locking Tail	1	Yes
10	97-3932	Solenoid Cover Assembly	1	Yes
11	68-1402	Retainer Plate, Electrical Function	1	Yes
12	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
13	01-1154	CR-FHMS #6-32 X 1/4"	2	Yes
14	01-1478	CR Pan Hd Mach Screw #1/4-20 X 3/8"	1	Yes
15	68-1254	Extension Bracket	1	Yes
16	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
17	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 700-6 ET control is only available for 1 3/4" doors



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

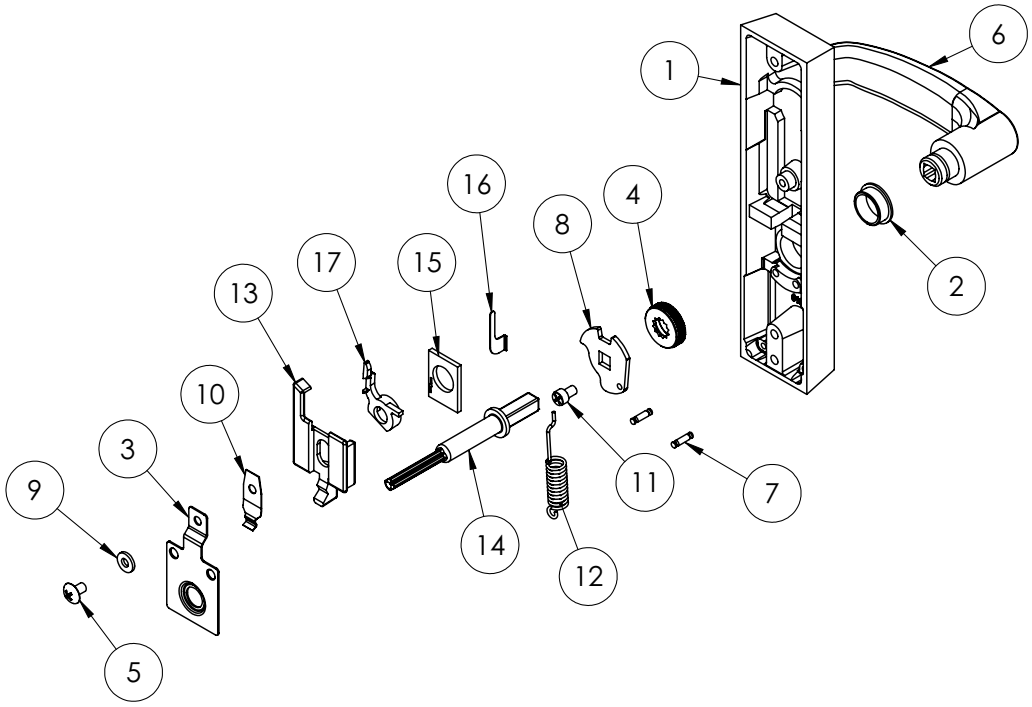
SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,3]	1	Yes
7	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
8	97-0480	Locking Piece For -6 And -8	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0355	Locking Slide (706)	1	Yes
	97-0356	Locking Slide (713)	1	Yes
14	97-0541	Spindle (Cross)	1	Yes
15	97-0563	Spring Support	1	No
16	97-0564	Return Spring	1	No
17	97-0558	Slide Support	1	No
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 5, 9, 10, 13, 15, 16, and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

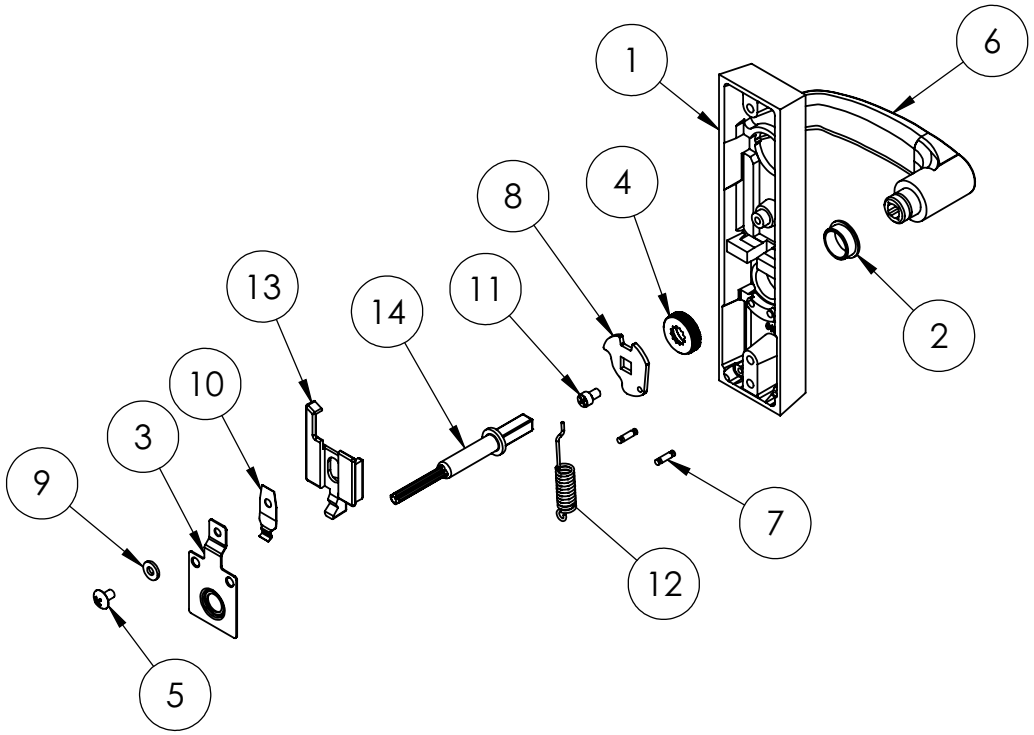
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle[1,2]	1	Yes
7	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
8	97-0480	Locking Piece For -6 And -8	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	730-7	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-8	Spindle Retrofit Kit (2" Door)	1	Yes
	730-9	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

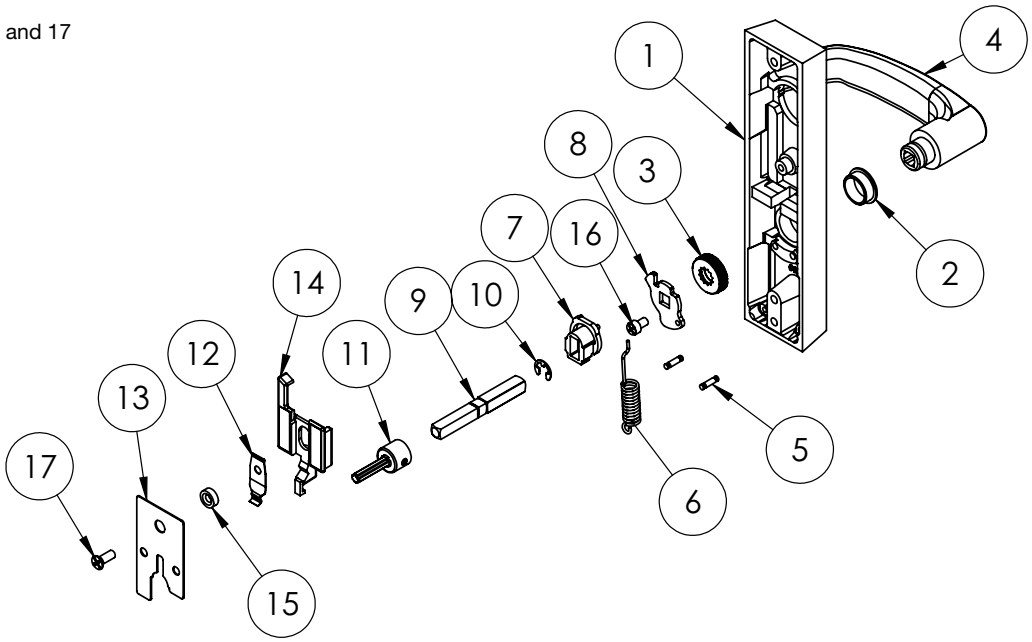
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0425	Hub Spring (Std)	1	Yes
7	97-0479	Spindle Lock	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
9	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
10	97-0527	E Clip 0.312 Shaft	1	Yes
11	68-3671	Spindle Adapter	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0581	Retaining Plate	1	Yes
14	97-0475	Locking Slide (743)	1	Yes
15	97-0582	Spacer	1	Yes
16	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
17	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 12, 14, 15 and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

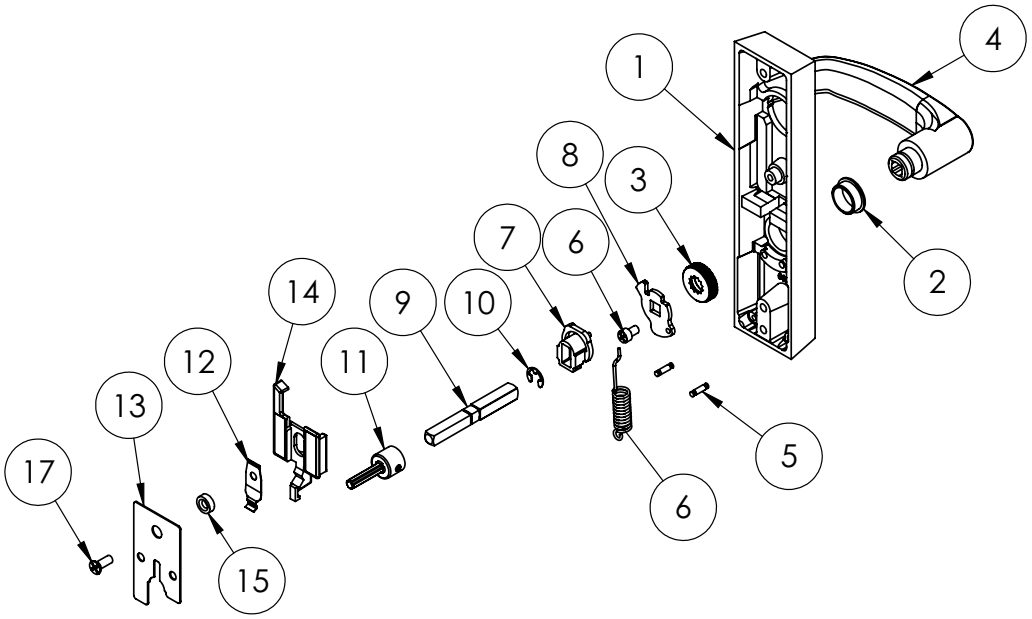
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,3]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0425	Hub Spring (Std)	1	Yes
7	97-0479	Spindle Lock	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
Not Shown	—	Cylinder[1,2]	1	Yes
	97-0350	Collar[1]	1	Yes
	13-0180	Cylinder Nut	1	Yes
9	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
10	97-0527	E Clip 0.312 Shaft	1	Yes
11	68-3671	Spindle Adapter	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0581	Retaining Plate	1	Yes
14	97-0476	Locking Slide (746 Function)	1	Yes
15	97-0582	Spacer	1	Yes
16	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
17	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

Note: 607 kit includes items 12, 14, 15 and 17



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

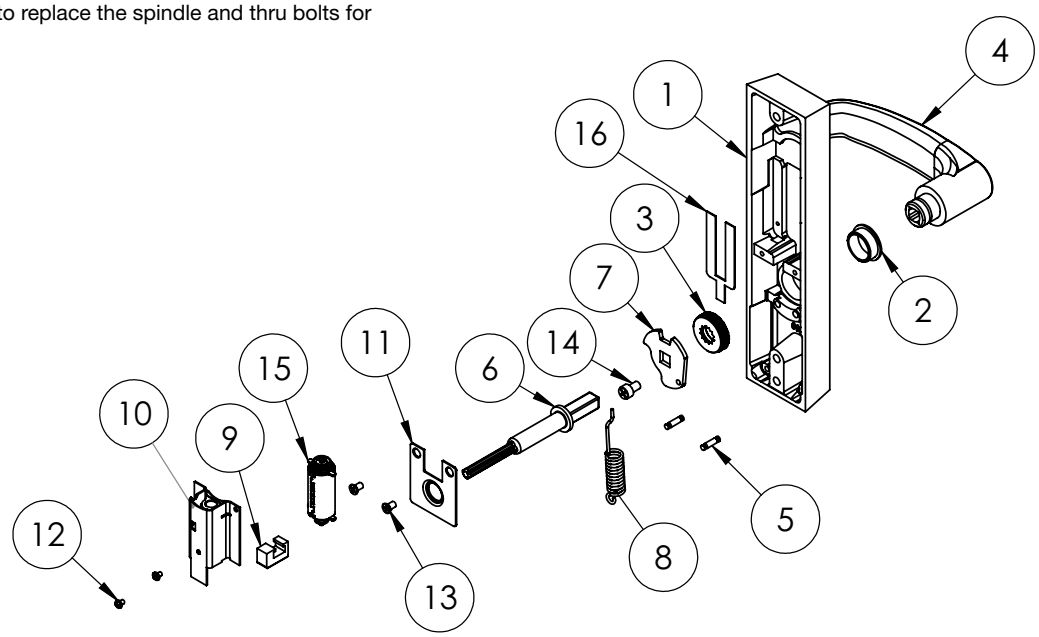
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
Not Shown	730-7	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-8	Spindle Retrofit Kit (2" Door)	1	Yes
	730-9	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
6	97-0541	Spindle	1	Yes
7	97-0480	Lower Hub Plate	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0329	Locking Tail	1	Yes
10	97-3932	Solenoid Cover Assembly	1	Yes
11	68-1402	Retainer Plate, Electrical Function	1	Yes
12	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
13	01-1154	Cr-Fhms #6-32 X 1/4"	2	Yes
14	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
15	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
16	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



A8231 12/17

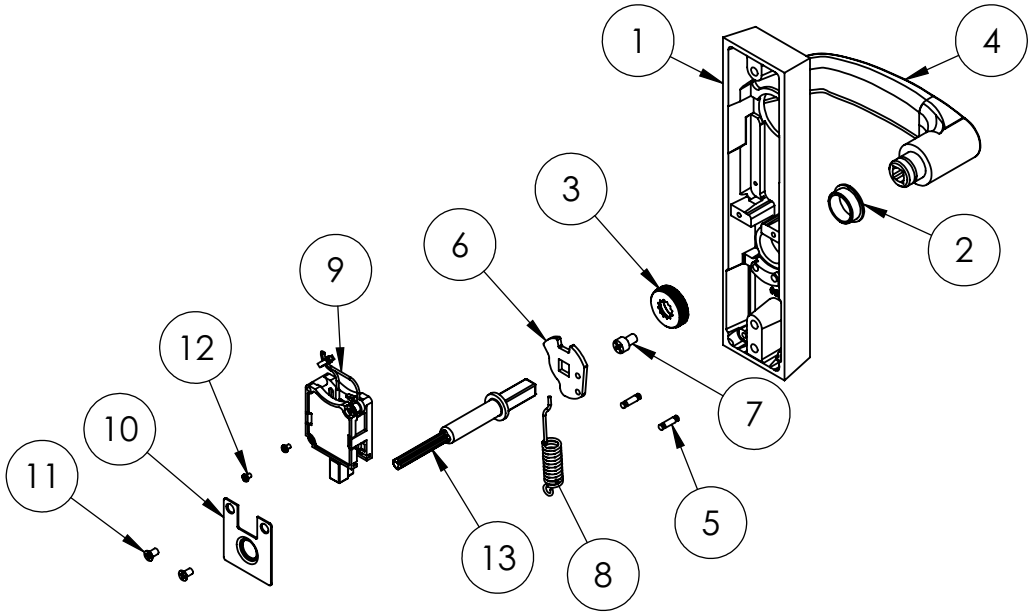
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0574	Electric ET Case W/ Cylinder Prep	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0480	Hub Plate (700-8)	1	Yes
7	01-1182	CR-CHMS #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0541	Spindle (Lockable 700-8)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

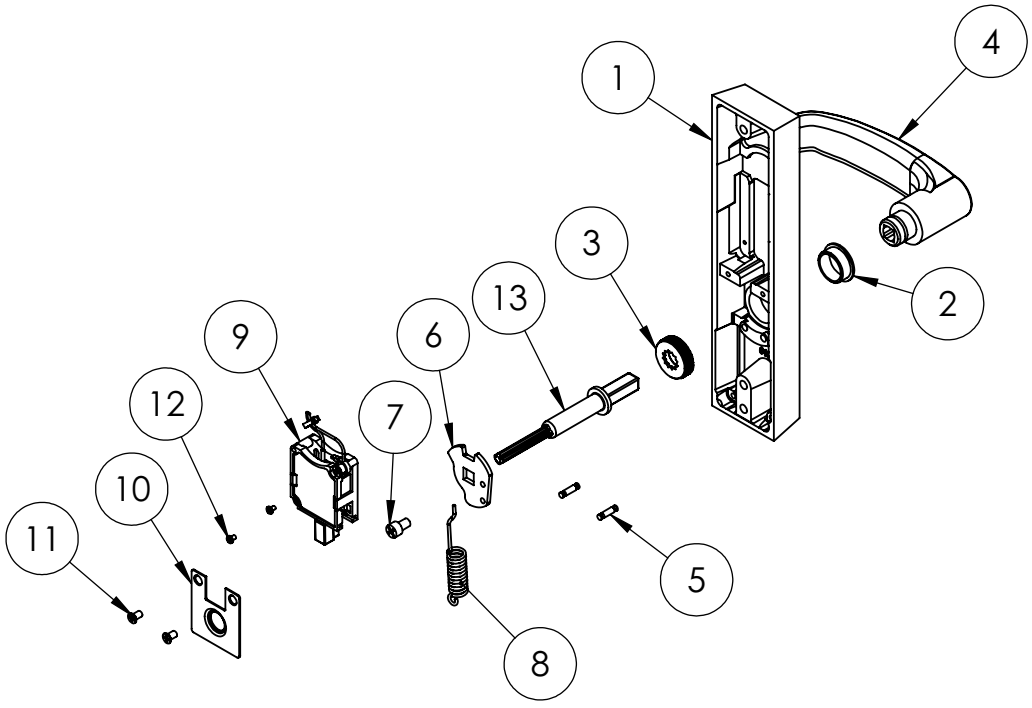
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty	Sellable
1	97-0575	Electric ET Case W/O Cylinder Prep[1]	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle[1,2]	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0480	Hub Plate (700-8)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0541	Spindle (Lockable 700-8)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify lever design by hand



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

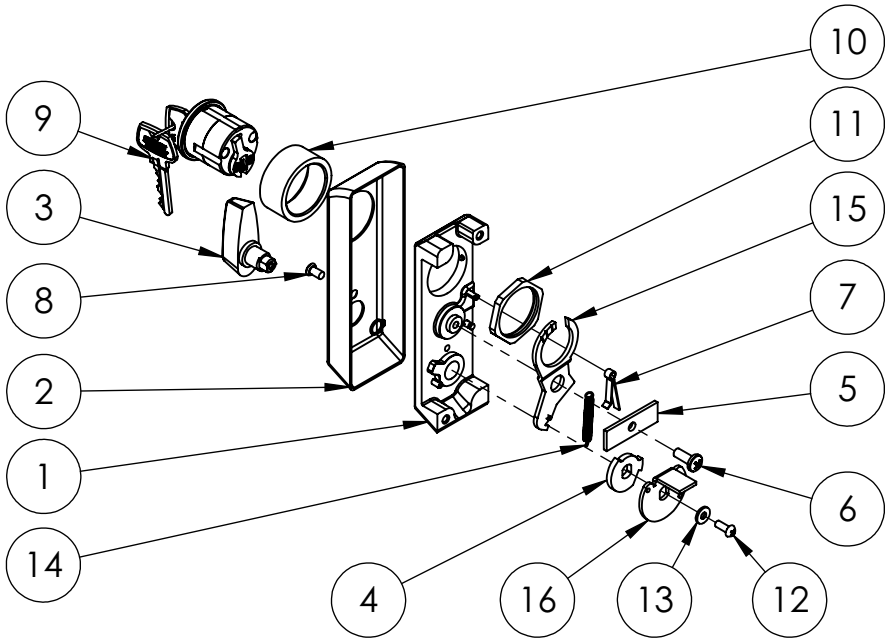
Auxiliary Controls
106
113
31-106
31-113

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2093*	Standard	Yes
Classroom	94-2094*		Yes
Night Latch	94-2426*	Cladding	Yes
Classroom	94-2427*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2089	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2121	Turn Lever Assembly*	1	Yes
4	94-0110	Cam	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	01-3582	#6-32 x 3/8 RHMS	1	Yes
13	01-0204	#6-32 x 3/8 Flat Washer	1	Yes
14	94-0109	Extension Spring	1	Yes
15	94-0114	Locking Lever	1	Yes
	94-2249	Locking Lever & Pin Assembly	1	Yes
16	94-2087	Lever Assembly	1	Yes
	94-2419	Lever Assembly	1	Yes
17	94-2448	H1 Aux Control Adapter Pack	1	Yes
18	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

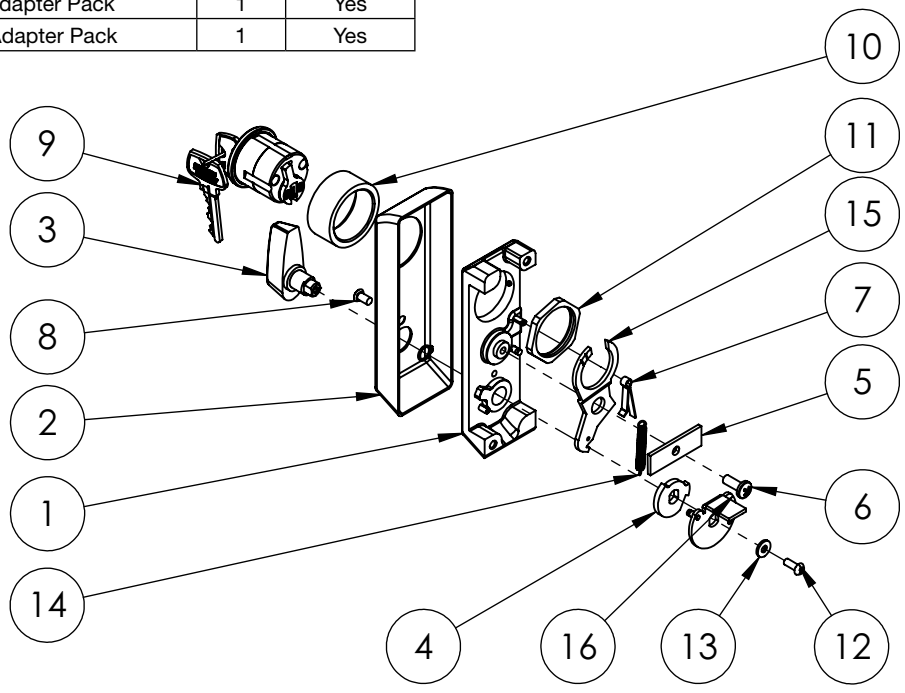
Auxiliary Controls
306
313
31-306
31-306

SARGENT®
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2091*	Standard	Yes
Classroom	94-2092*		Yes
Night Latch	94-2428*	Cladding	Yes
Classroom	94-2429*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2089	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2121	Turn Lever Assembly*	1	Yes
4	94-0110	Cam	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	01-3582	#6-32 x 3/8 RHMS	1	Yes
13	01-0204	#6-32 x 3/8 Flat Washer	1	Yes
14	94-0109	Extension Spring	1	Yes
15	94-0112	Locking Lever	1	Yes
	94-0114			Yes
16	94-2329	Lever Assembly	1	Yes
	94-2088			Yes
	94-2421			Yes
	94-2420			Yes
17	94-2448	H1 Aux Control Adapter Pack	1	Yes
18	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

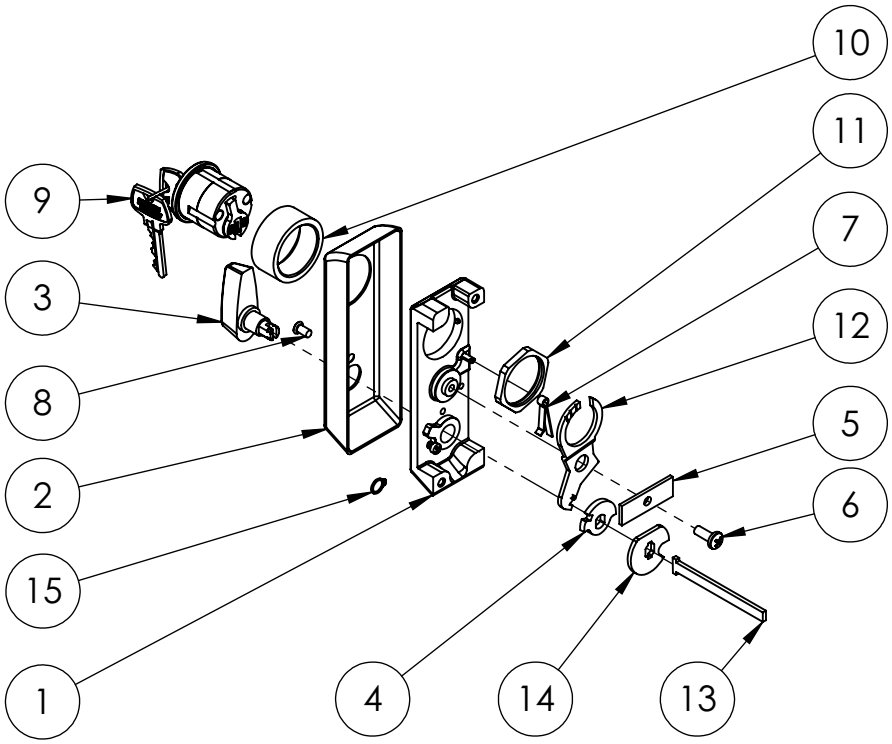
Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
Night Latch	94-2093*	NB	Yes
Classroom	94-2094*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2372	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2373	Turn Lever Assembly*	1	Yes
4	94-0185	Locking Hub	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	94-0114	Locking Lever	1	Yes
	94-2249	Locking Lever & Pin Assembly		Yes
13	94-0184	Tail Piece	1	Yes
14	94-0186	Space	1	Yes
15	01-4552	5/16 Retaining Ring	1	Yes
16	94-2448	H1 Aux Control Adapter Pack	1	Yes
17	94-2447	Wd Aux Control Adapter Pack	1	Yes

*Specify finish



A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®

ASSA ABLOY

A8231 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT

ASSA ABLOY

SARGENT Manufacturing Company
100 Sargent Drive
New Haven, CT 06511 USA
800-727-5477
www.sargentlock.com

ASSA ABLOY is the global leader in door opening solutions, dedicated to satisfying end-user needs for security, safety and convenience

Founded in the early 1800s, SARGENT® is a market leader in locksets, cylinders, door closers, exit devices, electro-mechanical products and access control systems for new construction, renovation, and replacement applications. The company's customer base includes commercial construction, institutional, and industrial markets.

Copyright © 2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of SARGENT Manufacturing is prohibited.

A8231 12/17

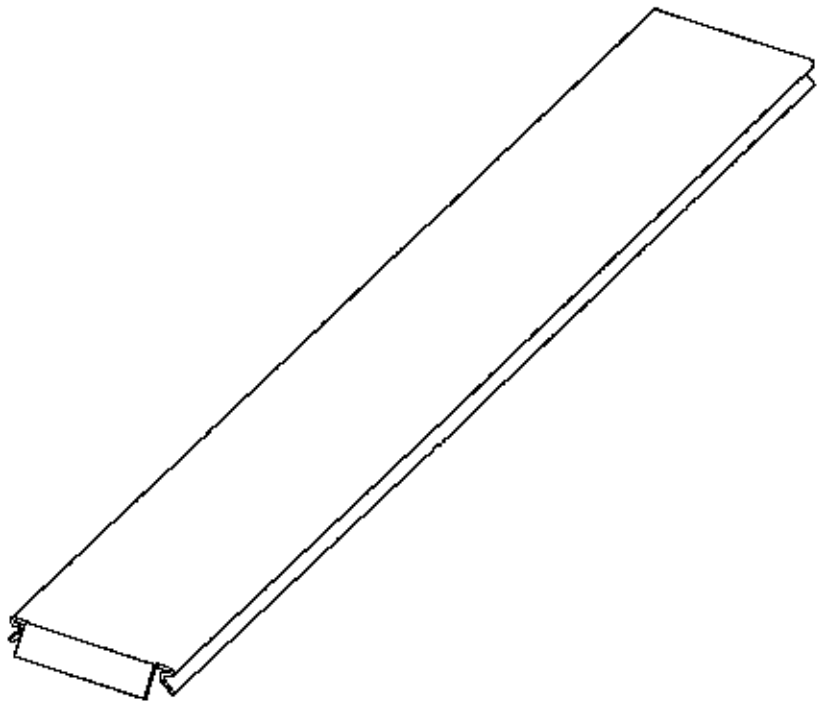
80 series Parts List

MOUNTING RAIL INSERTS

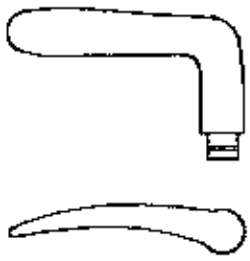
Parts List
Page No 80.4
Rev B
8/18/2003

PREFIX	ASSY NO.	PART NO.	DESCRIPTION
STANDARD INSERTS, NEW FACTORY SUPPLIED 55-			
STD, 12-19-, 53-58- OR 55- SUPPLIED IN COMB. WITH ABOVE PREFIXES		68-0549	INSERT (F WIDE) *
		68-0550	INSERT (E WIDE) *
		68-0551	INSERT (G WIDE) *
		68-0552	INSERT (G NARROW) *
		68-0553	INSERT (J NARROW) *
		68-0554	INSERT (J WIDE) *
		68-1375	INSERT (E NARROW, F NARROW) *
OLD FACTORY SUPPLIED 55-, 55- RETROFITS			
55- SUPPLIED IN COMB. WITH FOLLOWING PREFIXES NONE, 12-19-, 58-(16- IN PUSH)	855-1 KIT		INSERT ASSEMBLY (F WIDE) *
	855-2 KIT		INSERT ASSEMBLY (E NARROW, F NARROW) *
	855-3 KIT		INSERT ASSEMBLY (G WIDE) *
	855-4 KIT		INSERT ASSEMBLY (G NARROW, J WIDE) *
	855-5 KIT		INSERT ASSEMBLY (E WIDE) *
	855-6 KIT		INSERT ASSEMBLY (J NARROW) *

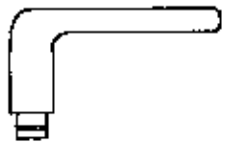
* SPECIFY FINISH



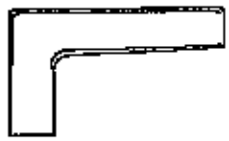
NOTE: LEVERS LISTED ARE FOR USE WITH ET CONTROLS MANUFACTURED AFTER SEPTEMBER 25, 1998



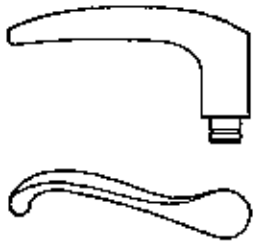
A LEVER 82-0151 (RH)
82-0152 (LH)



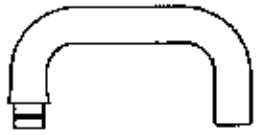
E LEVER
82-0154



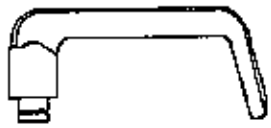
F LEVER
82-0155



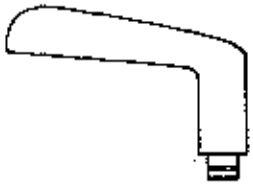
Y LEVER 82-0531 (RH)
82-0530 (LH)



J LEVER
97-0486

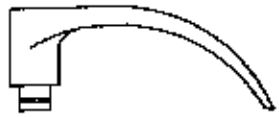


C LEVER
97-0567

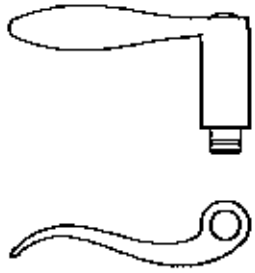


S LEVER 82-0523 (RH)
82-0522 (LH)

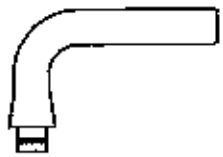
L LEVER
97-0485



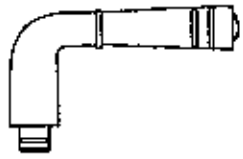
P LEVER
97-0484



G LEVER 82-0527 (RH)
82-0526 (LH)



W LEVER
82-0159



R LEVER
82-0517

B LEVER
82-0153

90 series Parts List

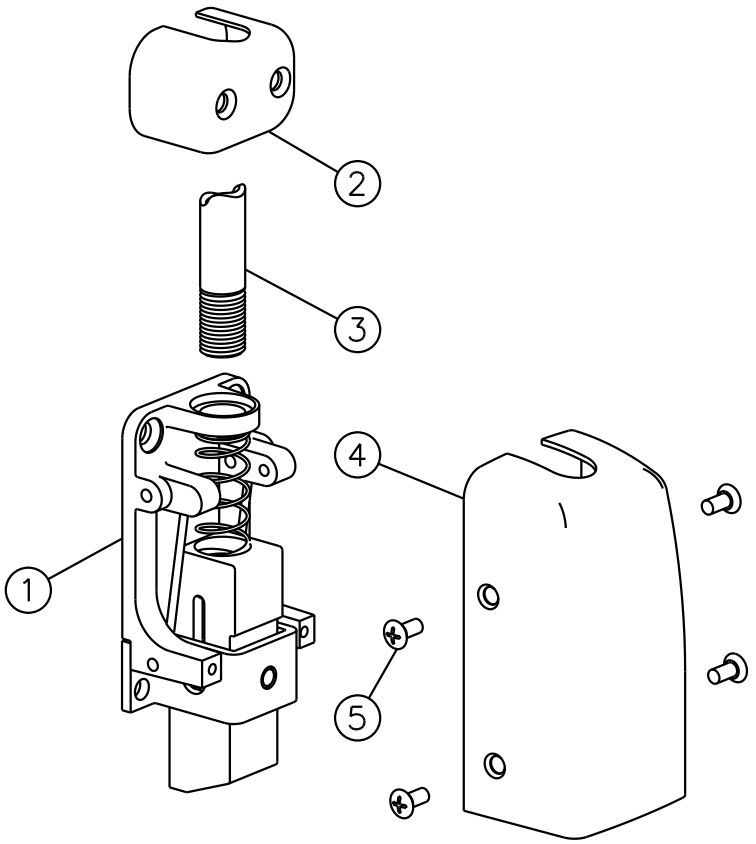
12-9706 12-9710
12-9713 12-9715
12-9728 12-9762
12-9763

Parts List
Page No. 97.11 Rev. A
05/10/2004

			BOTTOM CHASSIS LESS COVER
12-9700	MANUFACTURED BEFORE 05/10/2004	LHRB RHRB	97-2002
12-9700	MANUFACTURED AFTER 05/10/2004	LHRB RHRB	68-4558

ITEM	PART NO.	DESCRIPTION	QTY
1	SEE ABOVE	BOTTOM CHASSIS ASSEMBLY	1
2	97-0020	ROD GUIDE *	1
3	68-0003	BOTTOM ROD (SPECIFY W/WO THRESHOLD AND CROSSBAR HEIGHT.) *	1
4	97-0087	BOTTOM COVER *	1
5	97-0052	SCREW #8-32 X 5/16 *	4
	68-3026	12- SCREW PACK WOOD DOOR 1 3/4"	1
	68-3027	12- SCREW PACK WOOD DOOR 2 1/4"	
	68-3028	12- SCREW PACK METAL DOOR	
	68-3924	HC SCREW PACK TOP AND BOTTOM CASES	
	646	ADJUSTABLE STRIKE PACK	1
	655	FLAT STRIKE PACK	

* SPECIFY FINISH



90 series Parts List

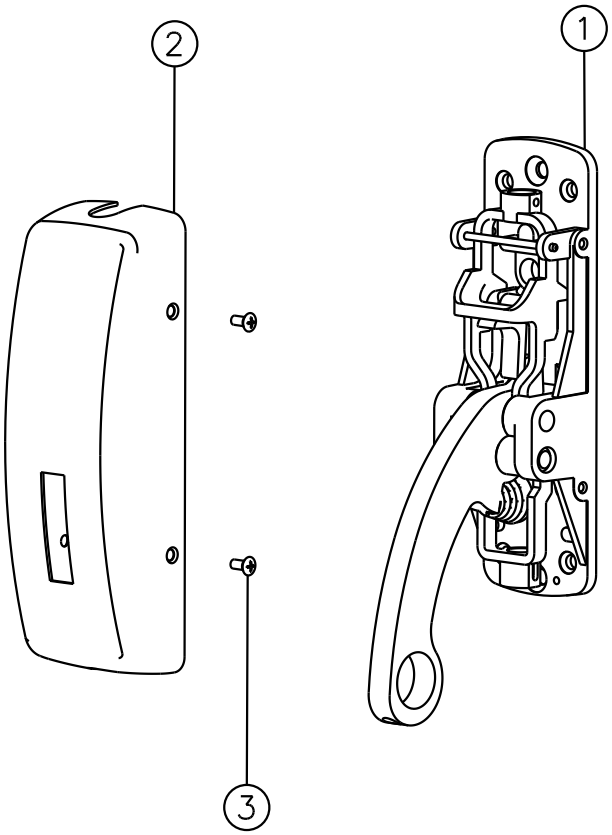
12-9710
12-9706
12-9713
12-9715
12-9728
12-9762
12-9763

Parts List
Page No. 97.6
Rev. A
05/10/2004

		CHASSIS ASSEMBLY LESS COVER
12-9700	10 FUNCTION	97-2237
	06 & 13 FUNCTION °	97-2240
	15 FUNCTION °	97-2406
	28 FUNCTION	97-2407
	62 & 63 FUNCTION	97-2302

ITEM	ASSY NO.	PART NO.	DESCRIPTION	QTY
1		SEE ABOVE	CHASSIS ASSEMBLY *	1
2		97-0086	COVER *	1
3		97-0052	SCREW * #8-32 X 5/16	4
		97-0049	ROD ADJUSTING PIN	2
		68-2143	STD SCREW PACK	1

* SPECIFY FINISH
° FOR Ø6 OR 13 FUNCTION BY ET USE 15 FUNCTION CHASSIS.



90 series Parts List

12-9706 12-9710
12-9713 12-9715
12-9728 12-9762
12-9763

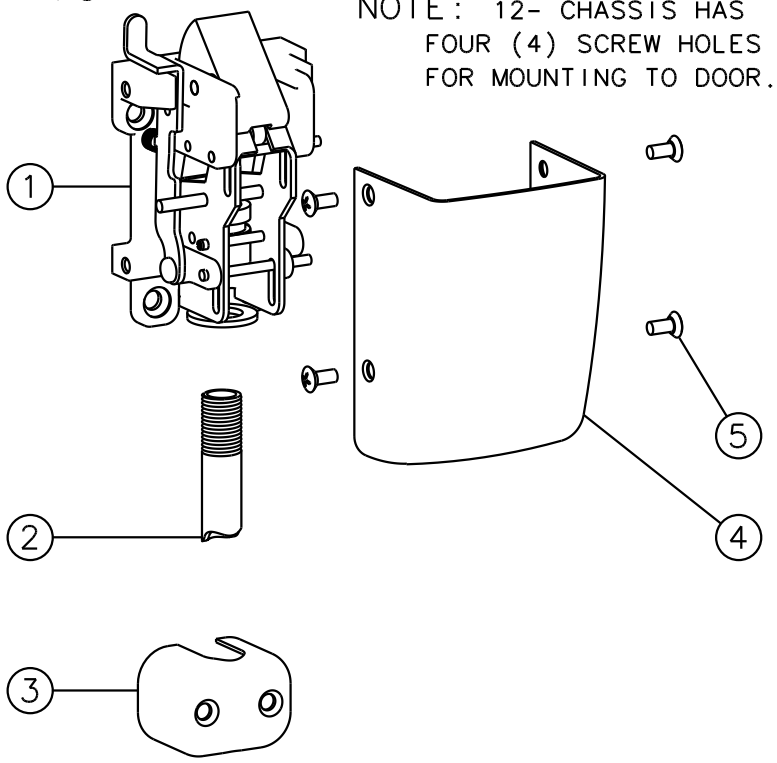
Parts List
Page No. 97.8 Rev. A
05/10/2004

			TOP CHASSIS LESS COVER
12-9700	MANUFACTURED BEFORE 05/10/2004	LHRB RHRB	97-2963
12-9700	MANUFACTURED AFTER 05/10/2004	LHRB RHRB	68-4559

ITEM	PART NO.	DESCRIPTION	QTY
1	SEE ABOVE	CHASSIS ASSEMBLY	1
2	97-0034	TOP ROD FOR 97-2963 (SPECIFY DOOR SIZE AND CROSS BAR HEGHT) *	1
	68-0003	TOP ROD FOR 68-4559 (SPECIFY DOOR SIZE AND CROSS BAR HEGHT) *	
3	97-0020	ROD GUIDE *	1
4	97-0392	TOP CHASSIS COVER *	1
5	97-0052	SCREW #8-32 X 5/16 *	4
	97-0049	TOP ROD ADJ. PIN FOR 97-2963	1
	97-0051	SPRING FOR LATCH RETRACTOR LEVER	1
	68-3026	12- SCREW PACK WOOD DOOR 1 3/4"	1
	68-3027	12- SCREW PACK WOOD DOOR 2 1/4"	
	68-3028	12- SCREW PACK METAL DOOR	
	646	ADJUSTABLE STRIKE PACK	1
	655	FLAT STRIKE PACK	

* SPECIFY FINISH

NOTE: 12- CHASSIS HAS FOUR (4) SCREW HOLES FOR MOUNTING TO DOOR.



90 series Parts List

14-9706 14-9710
14-9713 14-9715
14-9728 14-9762
14-9763

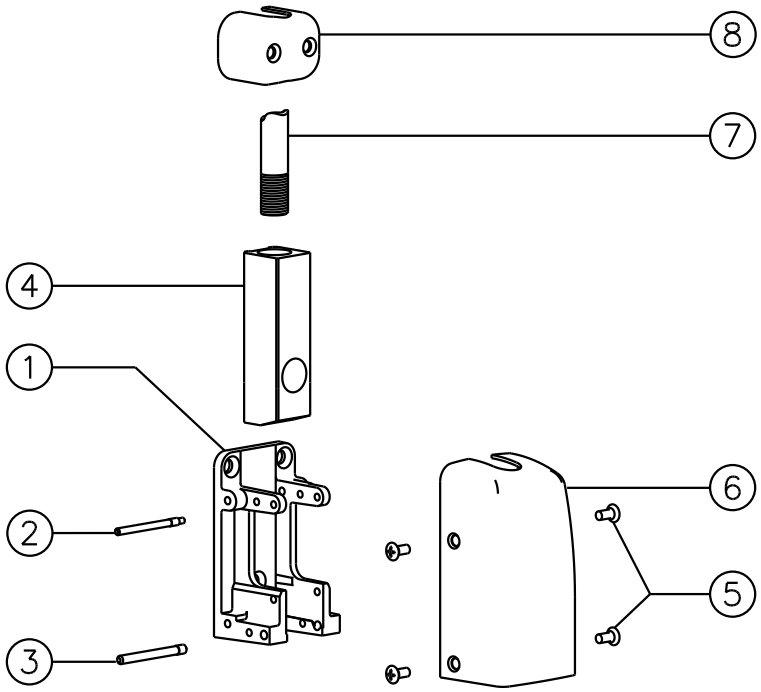
Parts List
Page No. 97.10
Rev. A
05/10/2004

			BOTTOM CASE LESS COVER
14-9700	MANUFACTURED BEFORE 05/10/2004	LHRB RHRB	97-2039
14-9700	MANUFACTURED AFTER 05/10/2004	LHRB RHRB	68-4556

ITEM	ASSY. NO.	PART NO.	DESCRIPTION	QTY
1	97-2039	——	BOTTOM CHASSIS	1
2		97-0046	RETAINING PIN	1
3		97-0045	BUSHING PIN	1
4		97-0039	SLIDING BOLT	1
1	68-4556	——	BOTTOM CHASSIS	1
2		97-0046	RETAINING PIN	1
3		97-0045	BUSHING PIN	1
4		68-1456	SLIDING BOLT	1
5		97-0052	SCREW * #8-32 X 5/16	4
6		97-0018	BOTTOM COVER *	1
7		68-0003	BOTTOM ROD * SPECIFY W/WO THRESHOLD AND CROSSBAR HEIGHT.	1
8		97-0020	ROD GUIDE *	1
—	FOR 97-2039 ONLY	97-0048	ADJUSTMENT PIN BOTTOM ROD	1
—		68-2113	SCREW PACK BOTTOM AND TOP CASES	1
—		647	14- BOTTOM STRIKE PACK	1

* SPECIFY FINISH

68-4556 SHOWN



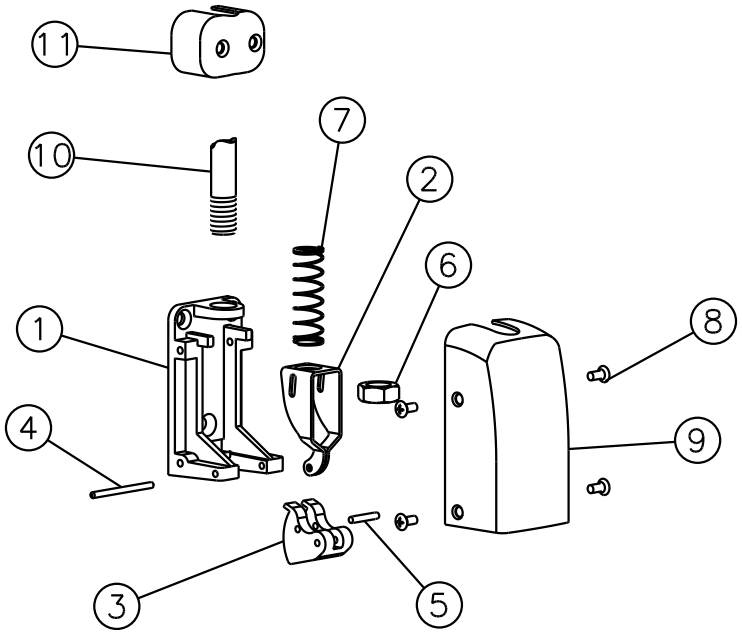
90 series Parts List

9706 9710
9713 9715
9728 9762
9763

Parts List
Page No. 97.9
Rev. A
05/10/2004

			BOTTOM CASE LESS COVER
9700	MANUFACTURED BEFORE 05/10/2004	LHRB RHRB	97-2038
9700	MANUFACTURED AFTER 05/10/2004	LHRB RHRB	68-4549

ITEM	ASSY. NO.	PART NO.	DESCRIPTION	QTY
1	97-2038	——	BOTTOM CHASSIS	1
2		97-0035	RETRACTOR	1
3		97-0053	LATCHBOLT	1
4		97-0048	PIVOT PIN LATCHBOLT	1
5		68-1094	SPIROL PIN	1
1	68-4549	——	BOTTOM CHASSIS	1
2		97-0035	RETRACTOR	1
3		97-0053	LATCHBOLT	1
4		97-0048	PIVOT PIN LATCHBOLT	1
5		68-1094	SPIROL PIN	1
6		97-0572	ADJUSTMENT NUT	1
7		97-0101	SPRING	1
8		97-0052	SCREW * #8-32 X 5/16	4
9		97-0018	BOTTOM COVER *	1
10		68-0003	BOTTOM ROD * SPECIFY W/WO THRESHOLD AND CROSSBAR HEIGHT.	1
11		97-0020	ROD GUIDE *	1
—		97-0048	ADJUSTMENT PIN BOTTOM ROD	1
—		68-2113	SCREW PACK BOTTOM AND TOP CASES	1
—		624	STD BOTTOM STRIKE PACK	1



90 series Parts List

9706 9710 9713
9715 9728 9762
9763

Parts List
Page No. 97.7
Rev. A
05/10/2004

			CHASSIS ASSEMBLY LESS COVER
9700	MANUFACTURED BEFORE 05/10/2004	LHRB RHRB	97-2434
9700	MANUFACTURED AFTER 05/10/2004	LHRB RHRB	68-4557

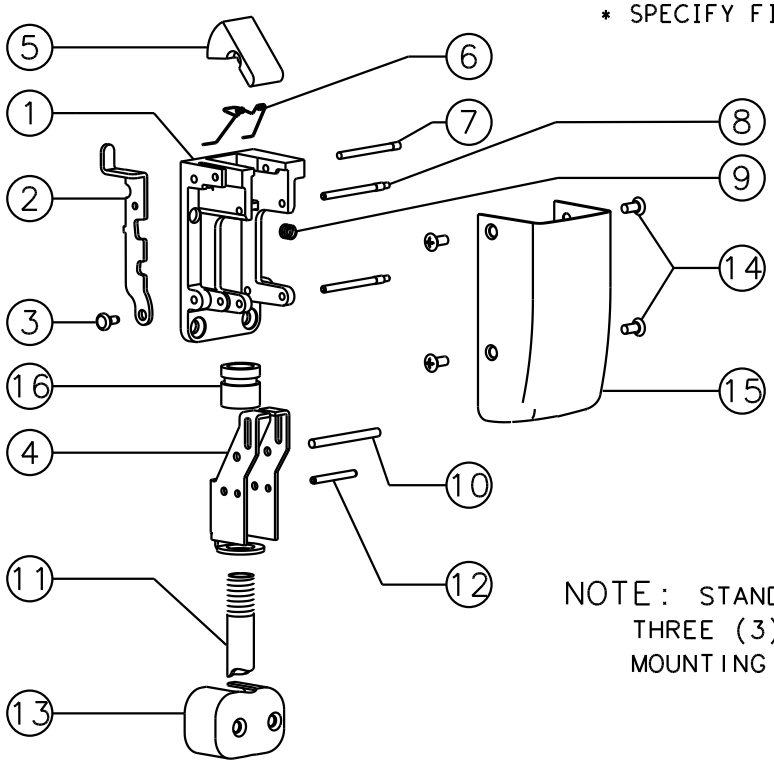
MANUFACTURED BEFORE 11/11/2002

ITEM	PART NO.	DESCRIPTION	QTY
1	——	TOP CHASSIS	1
2	68-1155	LATCH RETRACTING LEVER	1
3	97-0065	PIVOT PIN LATCH RETRACTING LEVER	1
4	97-0298	TOP SLIDE	1
5	97-0296	LATCHBOLT	1
6	97-0300	SPRING LATCHBOLT	1
7	97-0294	PIVOT PIN LATCHBOLT	1
8	97-0046	RETAINING PIN TOP SLIDE	2
9	97-0579	SPRING LATCH RETRACTING LEVER	1
10	01-0461	SPIROL PIN LATCH HOLD BACK	1
11	97-0034	TOP ROD * (SPECIFY DOOR SIZE AND CROSS BAR HEIGHT)	1
12	97-0048	RETAINING PIN TOP ROD	1
13	97-0020	ROD GUIDE	1
14	97-0052	SCREW #8-32 X 5/16 *	4
15	97-0018	TOP COVER *	1
—	68-2113	SCREW PACK	1
—	629	TOP STRIKE PACK	1

MANUFACTURED AFTER 11/11/2002

ITEM	PART NO.	DESCRIPTION	QTY
1	——	TOP CHASSIS	1
2	68-1155	LATCH RETRACTING LEVER	1
3	97-0065	PIVOT PIN LATCH RETRACTING LEVER	1
4	97-0298	TOP SLIDE	1
5	97-0296	LATCHBOLT	1
6	97-0300	SPRING LATCHBOLT	1
7	97-0294	PIVOT PIN LATCHBOLT	1
8	97-0046	RETAINING PIN TOP SLIDE	2
9	97-0579	SPRING LATCH RETRACTING LEVER	1
10	01-0461	SPIROL PIN LATCH HOLD BACK	1
11	68-0003	TOP ROD * (SPECIFY DOOR SIZE AND CROSS BAR HEIGHT)	1
12	01-0002	RETAINING PIN TOP ROD ADJUSTER	1
13	97-0020	ROD GUIDE	1
14	97-0052	SCREW #8-32 X 5/16 *	4
15	97-0018	TOP COVER *	1
16	68-1455	TOP ROD ADJUSTER	1
—	68-2113	SCREW PACK	1
—	629	TOP STRIKE PACK	1

* SPECIFY FINISH



NOTE: STANDARD TOP CHASSIS HAS THREE (3) SCREW HOLES FOR MOUNTING TO DOOR.

90 series Parts List

9706
9713

Parts List
Page No. 97.2A
Rev. A
05/10/2004

9700	06 & 13 FUNCTIONS ±	CHASSIS ASSY LESS COVER 97-2042

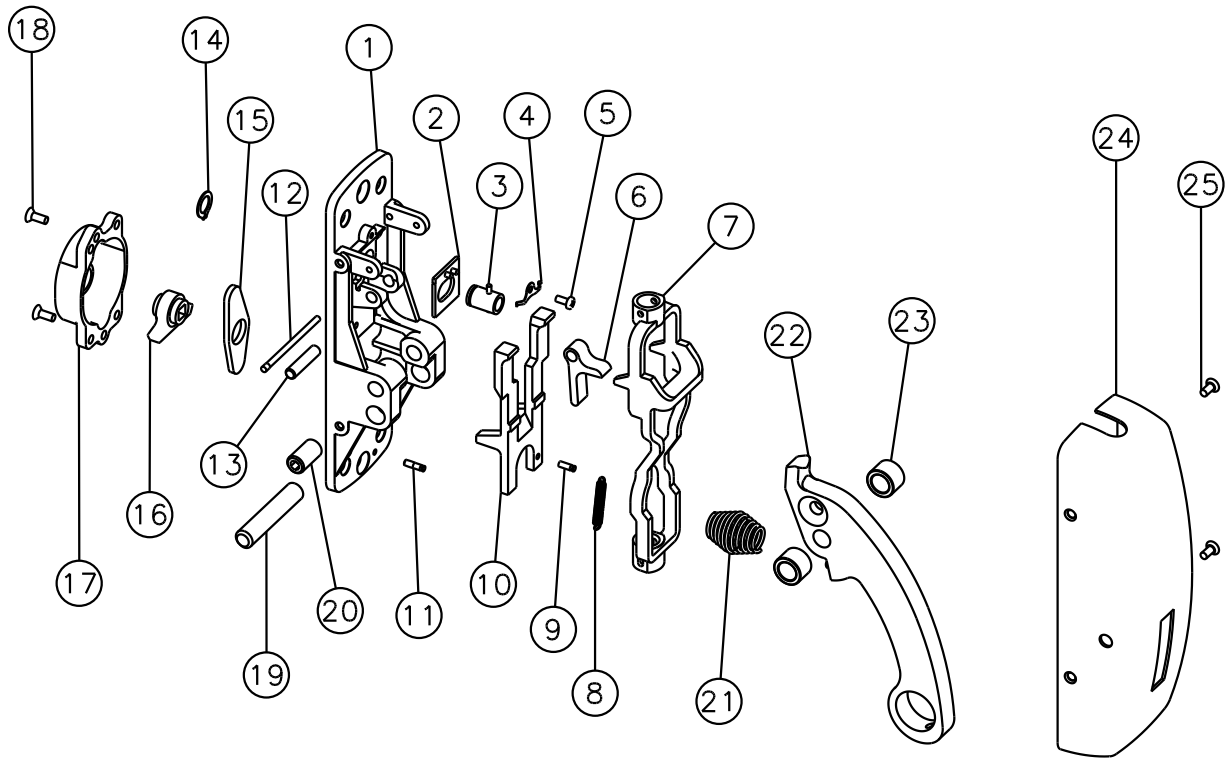
ITEM	ASSY NO.	PART NO.	DESCRIPTION	QTY
1		—	CHASSIS	1
2		97-2001	LOCKING SLIDE ASSY	1
3		97-2048	CYLINDER HUB AND PIN ASSY	1
4		97-0006	LOCKING SLIDE SPRING RHRB	1
5		01-1190	SCREW SELF TAPPING #6-32 X 5/16	1
6		97-0075	LIFT LEVER	1
7		97-0577	MAIN SLIDE	1
8		97-0050	KNOB RETURN SPRING	1
9		01-0007	GROOVE PIN	1
10		97-0037	THUMBPIECE SLIDE	1
11	97-2853	01-0749	GROOVE PIN	1
12		68-0323	CHASSIS PIN	1
13		68-0324	PIVOT PIN LIFT LEVER	1
14		01-0005	RETAINING RING	1
15		97-0043	KNOB HUB RETAINER	1
16		97-0042	KNOB HUB	1
17		68-0367	KNOB HUB COVER	1
18		01-3384	SCREW #8-32 X 7/16	2
19		97-0030	PIVOT PIN MAIN ARM	1
20		01-1494	BAR LOCK SCREW	2
21		97-0012	MAIN ARM SPRING	1
22		97-0028	MAIN ARM *	1
23		97-0031	MAIN ARM SPACER	2
24		97-0370	COVER *	1
25		97-0052	SCREW * #8-32 X 5/16	4
		97-0049	ROD ADJUSTING PIN	2
		68-2143	STD. SCREW PACK	

* SPECIFY FINISH

± FOR 9706 x ET OR 9713 x ET USE 9715 CHASSIS

THIS PAGE MUST FACE 97.2B

		CHASSIS ASSY LESS COVER
9700	06 & 13 FUNCTIONS ±	97-2042



THIS PAGE MUST FACE 97.2A

90 series Parts List

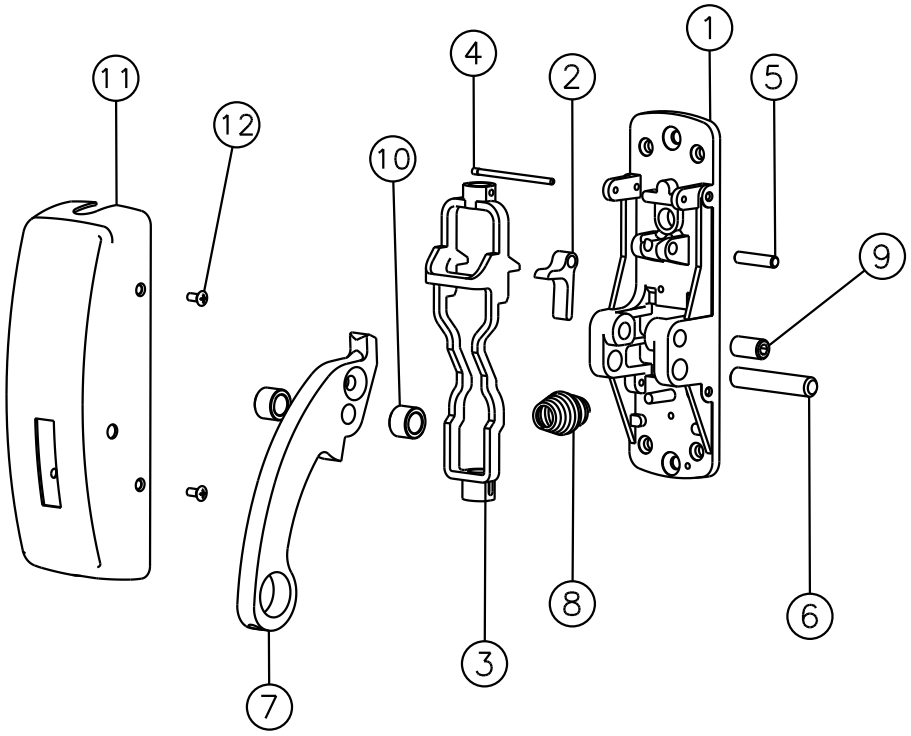
9710

Parts List
Page No. 97.1
Rev. A
05/10/2004

		CHASSIS ASSEMBLY LESS COVER
9700	10 FUNCTION	97-2040 *

ITEM	ASSY NO.	PART NO.	DESCRIPTION	QTY
1	97-2851	—	CHASSIS	1
2		97-0075	LIFT LEVER	1
3		97-0577	MAIN SLIDE	1
4		68-0323	CHASSIS PIN	1
5		68-0324	PIVOT PIN LIFT LEVER	1
6		97-0030	PIVOT PIN MAIN ARM	1
7		97-0028	MAIN ARM *	1
8		97-0012	MAIN ARM SPRING	1
9		01-1494	BAR LOCK SCREW	2
10		97-0031	MAIN ARM SPACER	2
11		97-0370	COVER *	1
12		97-0052	SCREW * #8-32 X 5/16	4
		97-0049	ROD ADJUSTING PIN	2
		68-2143	STD. SRCEW PACK	1

* SPECIFY FINISH



90 series
Parts List

9715

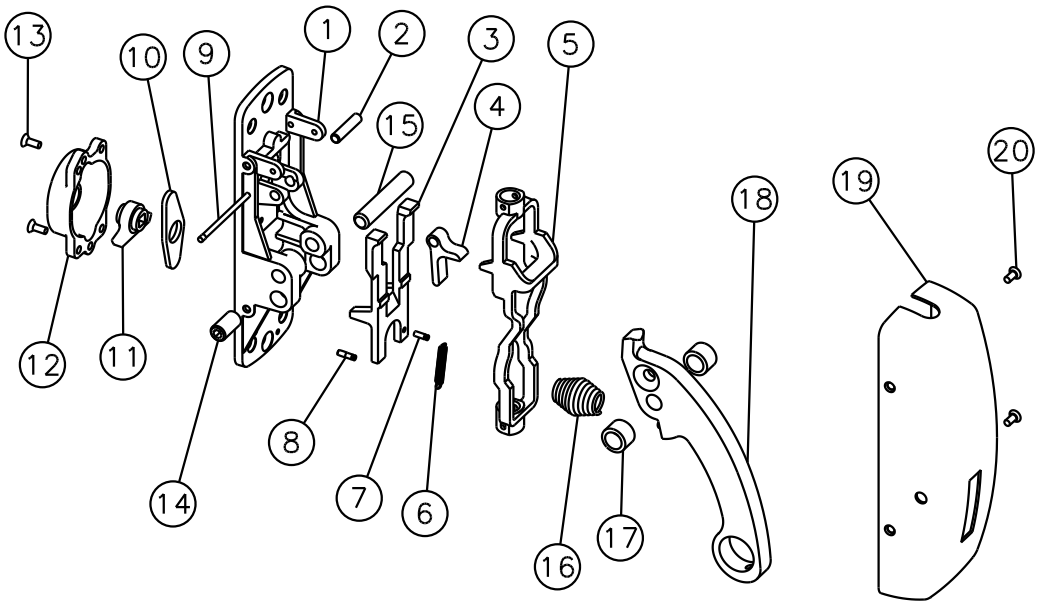
Parts List
Page No. 97.3
Rev. A
05/10/2004

CHASSIS ASSY LESS COVER
97-2381

9700	15 FUNCTION

ITEM	PART NO.	PART NO.	DESCRIPTION	QTY
1	97-2854	—	CHASSIS	1
2		68-0324	PIVOT PIN	1
3		97-0037	THUMBPIECE SLIDE	1
4		97-0075	LIFT LEVER	1
5		97-0577	MAIN SLIDE	1
6		97-0050	KNOB RETURN SPRING	1
7		01-0007	GROOVE PIN	1
8		01-0749	GROOVE PIN	1
9		68-0323	CHASSIS PIN	1
10		97-0043	KNOB HUB RETAINER	1
11		97-0042	KNOB HUB	1
12		68-0367	KNOB HUB COVER	1
13		01-3384	MACHINE SCREW 8-32	2
14		01-1494	OVAL POINT SET SCREW 7/16-14	2
15		97-0030	CENTER CASE PIVOT PIN	1
16		97-0012	CASE AND BRACKET SPRING	1
17		97-0031	MAIN ARM SPACER	2
18		97-0028	MAIN ARM	1
19		97-0370	COVER *	1
20		97-0052	SCREW * #8-32 X 5/16	4
		97-0049	ROD ADJUSTMENT PIN	2
		68-2143	STD. SCREW PACK	1

* SPECIFY FINISH



90 series Parts List

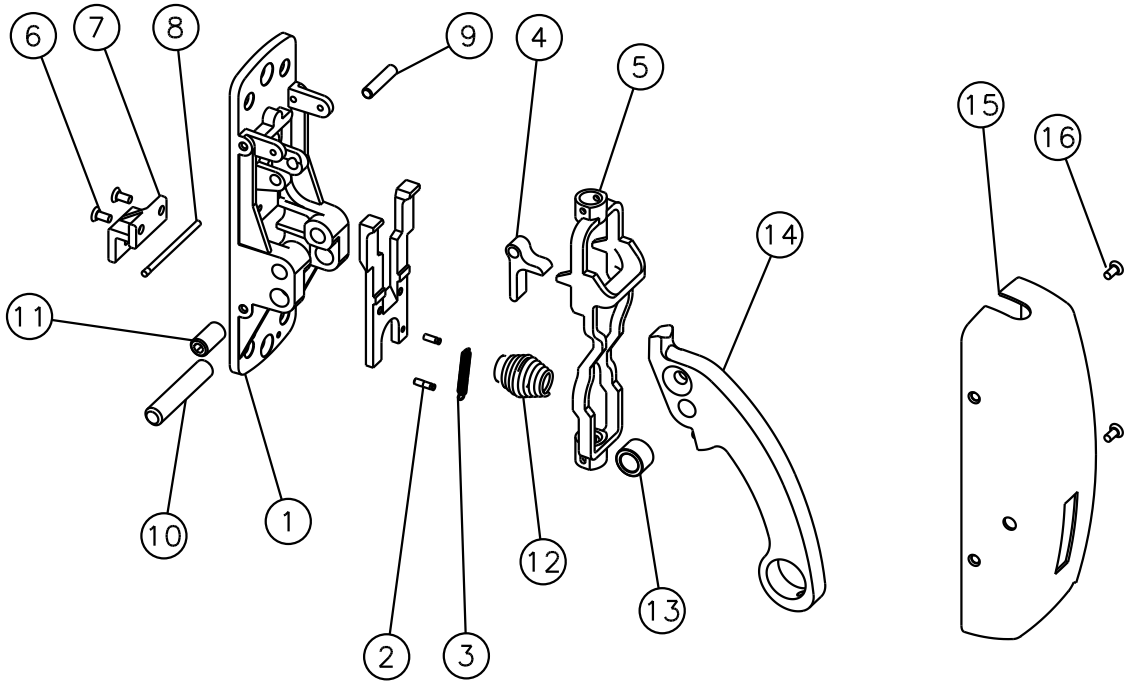
9728

Parts List
Page No. 97.4
Rev. A
05/10/2004

		CHASSIS ASSY LESS COVER
9700	28 FUNCTION	97-2384

ITEM	ASSY NO.	PART NO.	DESCRIPTION	QTY
1		—	CHASSIS	1
2		01-0749	GROOVE PIN	1
3		97-0050	KNOB RETURN SPRING	1
4		68-0325	LIFT LEVER	1
5	97-2855	97-0577	MAIN SLIDE	1
6		01-1146	SCREW #8-32 X 3/8	2
7		97-0089	THUMB PIECE LEVER	1
8		68-0323	CHASSIS PIN	1
9		68-0324	PIVOT PIN LIFT LEVER	1
10		97-0030	PIVOT PIN MAIN ARM	1
11		01-1494	SET SCREW	2
12		97-0012	SPRING MAIN ARM	1
13		97-0031	MAIN ARM SPACER	2
14		97-0028	MAIN ARM *	1
15		97-0370	COVER *	1
16		97-0052	SCREW * #8-32 X 5/16	4
		97-0049	ROD ADJUSTING PIN	2
		68-2143	STD SCREW PACK	

* SPECIFY FINISH



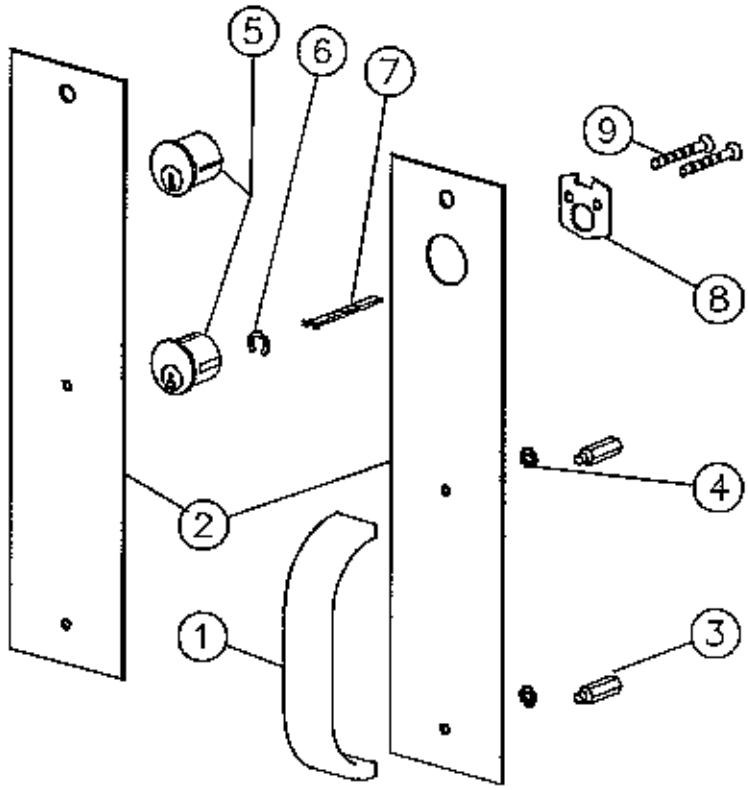
80 series Parts List

800 SERIES
PULL TRIM
812-PTB
812-PTBDT

Parts List
Page No 800.10 Rev B
2/5/2001

ITEM	PART NO.	DESCRIPTION	QTY
1	21-0165	GRIP *	1
2	98-0126	PLATE NO CYLINDER HOLE *	1
	98-0118	PLATE WITH CYLINDER HOLE *	
3	98-0071	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * ø	1
	———	CYLINDER (MORTISE) * ø	
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
	97-2955	SCREW PACK (1 3/4 DOOR)	1
	97-2956	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 AND 8900
NOTE: USE FOR 8800 MADE BEFORE 2/5/2001



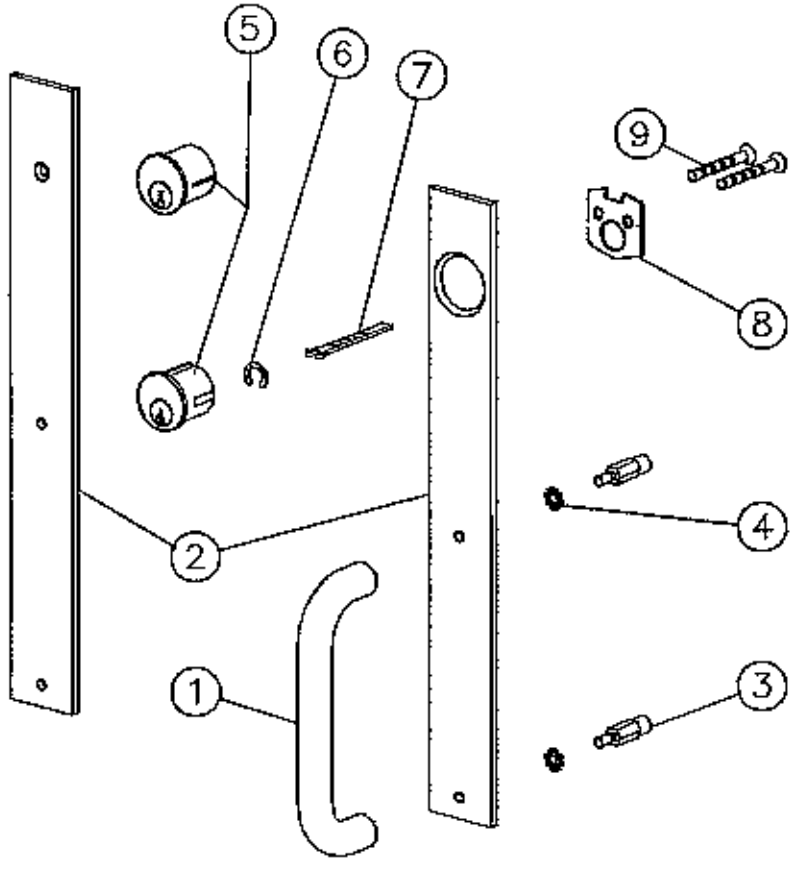
80 series Parts List

800 SERIES
PULL TRIM
813-FLW
813-FLWDT

Parts List
Page No 800.5 Rev B
2/5/2001

ITEM	PART NO.	DESCRIPTION	QTY
1	97-0367	GRIP *	1
2	97-0309	PLATE NO CYLINDER HOLE *	1
	98-0313	PLATE WITH CYLINDER HOLE *	
3	97-0119	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * ø	1
	———	CYLINDER (MORTISE) * ø	
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
	97-2646	SCREW PACK (1 3/4 DOOR)	1
	97-2952	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 AND 8900
NOTE: USE FOR 8800 MADE BEFORE 2/5/2001



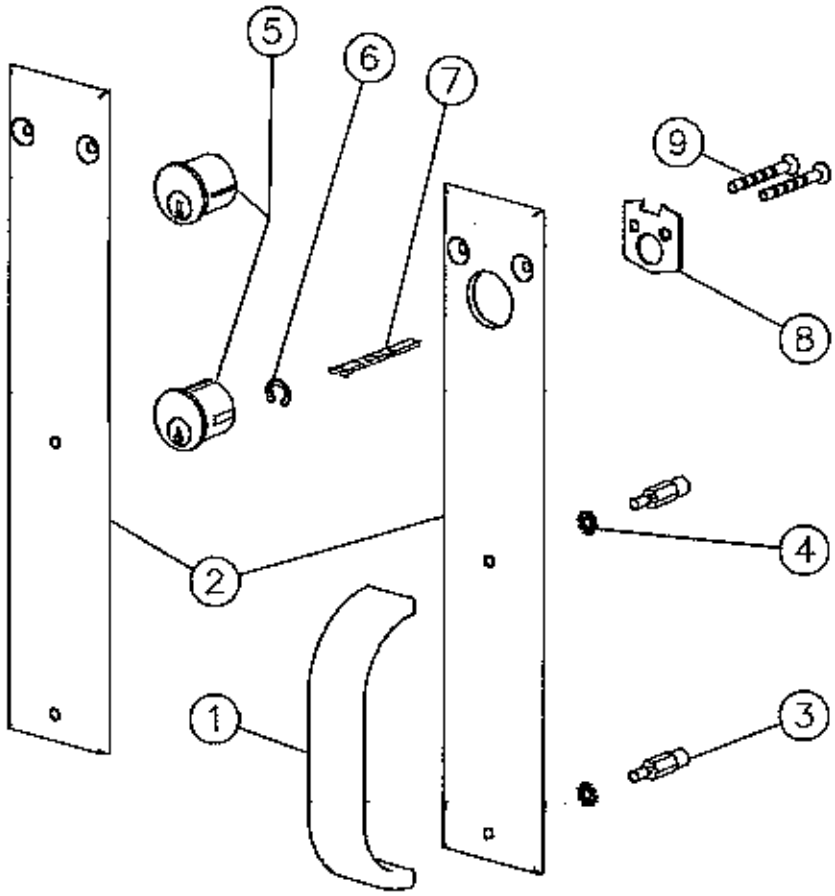
80 series Parts List

800 SERIES
PULL TRIM
818-MAL
818-MALDT

Parts List
Page No 800.7
Rev B
2/5/2001

ITEM	PART NO.	DESCRIPTION	QTY
1	21-0165	GRIP *	1
2	97-0114	PLATE NO CYLINDER HOLE *	1
	98-0049	PLATE WITH CYLINDER HOLE *	
3	97-0119	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * ø	1
	———	CYLINDER (MORTISE) * ø	
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
	97-2646	SCREW PACK (1 3/4 DOOR)	1
	97-2952	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 AND 8900
NOTE: USE FOR 8800 MADE BEFORE 2/5/01



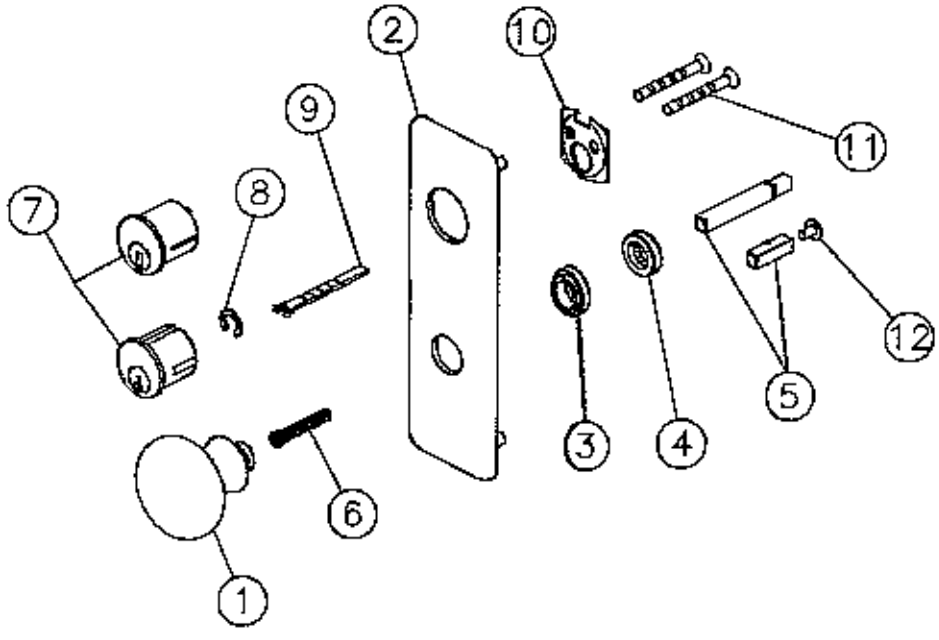
80 series Parts List

800 SERIES
PULL TRIM
819-PRK 819-PRKDT
829-PRK 839-PRK

Parts List
Page No 800.9 Rev B
3/28/2003

ITEM	PART NO.	DESCRIPTION	QTY
1	78-2759	KNOB ASSEMBLY * /Q/	1
2	98-0053	OUTSIDE PLATE WITH CYLINDER HOLE *	1
	97-0133	OUTSIDE PLATE NO CYLINDER HOLE *	
3	97-0570	BUSHING 04/10 FUNCTION	1
	97-0569	BUSHING 13/15 FUNCTION	
4	82-0184	MORTISE NUT /Q/	1
5	97-0483	SPINDLE 04/10 FUNCTION	1
	97-0412	SPINDLE 13/15 FUNCTION	
6	82-0347	SPINDLE SPRING	1
7	———	CYLINDER (RIM) * ø	1
	———	CYLINDER (MORTISE) * ø	
8	13-0080	BARREL RETAINER (RIM)	1
9	13-0085	LOCKING TAIL (RIM)	1
10	13-0086	BACKPLATE (RIM)	1
11	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
12	01-1183	TRUSS HEAD SCREW (04/10 FUNCTION ONLY)	1
	97-2959	SCREW PACK (1 3/4 DOOR)	1
	97-2960	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
± SPECIFY KNOB DESIGN BY DOOR THICKNESS
ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
#34 CYLINDER FOR 8700
#41 CYLINDER (1 3/4) OR #43 CYLINDER (2 1/4) FOR 8300 OR 8900
/Q/ FOR 04 & 10 FUNCTIONS ONLY, TIGHTEN MORTISE NUT UNTIL KNOB IS RIGID THEN INSERT SPINDLE.



80 SERIES PARTS LIST

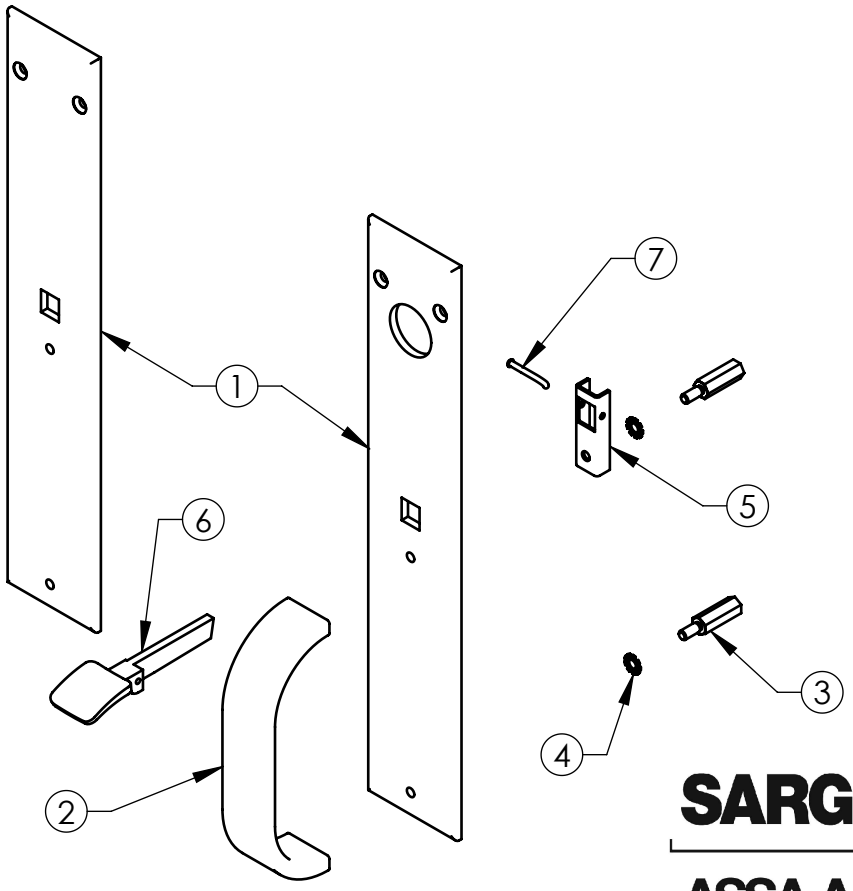
800 SERIES PULL TRIM
828-MAL, 866-MAL

PARTS LIST

PAGE No.	REV.
800.8	C

ITEM	PART NUMBER	DESCRIPTION	828-MAL	866-MAL (98-T-MAL) (838-MAL)
1	97-0122	PLATE, MAL		1
1	97-0286	PLATE, MAL	1	
2	21-0165	GRIP	1	1
3	97-0119	THRU BOLT STUD	2	2
4	01-0227	EXTERNAL TOOTH LOCK WASHER	2	2
5	97-0131	T.P. BACK-UP PLATE	1	1
6	97-0189	THUMB PIECE LEVER, RH	1	1
	97-0182	THUMB PIECE LEVER, LH		
7	97-0156	OVAL HEAD RIVET	1	1
8		CYLINDER (NOTE 2)		1
9	97-2646	SCREW PACK, 1-3/4	1	1
	97-2952	SCREW PACK, 2-1/4		

1. OLD CATALOG NUMBERS ARE SHOWN IN (XXX-MAL) FOR REFERENCE
2. SPECIFY 40 SERIES CYLINDER FOR MORTISE DEVICES, FOR ALL OTHERS SPECIFY 34 CYLINDER
3. SPECIFY FINISH ON PARTS 1, 2, 6, 8 & 9



© SARGENT Manufacturing Company. All Rights reserved.

SARGENT®
ASSA ABLOY

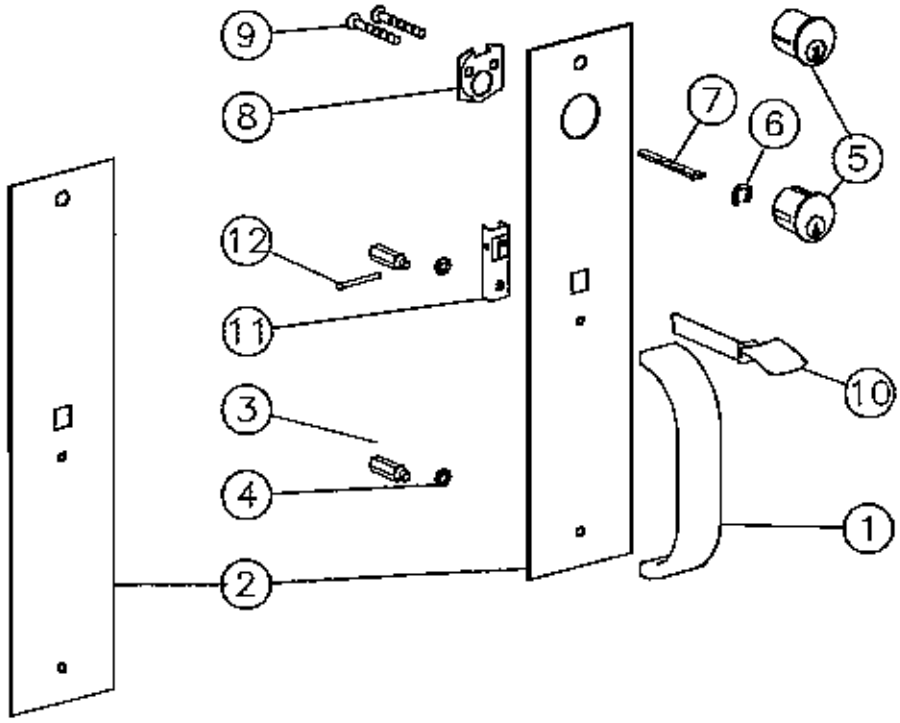
80 series Parts List

800 SERIES
PULL TRIM
832-PTB
842-PTB

Parts List
Page No 800.11
Rev A
10/2/98

ITEM	PART NO.	DESCRIPTION	QTY
1	21-0165	GRIP *	1
2	97-0291	PLATE NO CYLINDER HOLE *	1
	98-0119	PLATE WITH CYLINDER HOLE *	
3	98-0071	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * ø	1
	———	CYLINDER (MORTISE) * ø	
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
10	97-0182	THUMB PIECE LEFT HAND * ±	2
	97-0189	THUMB PIECE RIGHT HAND * ±	
11	97-0131	THUMB PIECE BACKPLATE	1
12	97-0156	OVAL HEAD RIVET	1
	97-2955	SCREW PACK (1 3/4 DOOR)	1
	97-2956	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
± SPECIFY DOOR THICKNESS AND DEVICE LINE
ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 AND 8900



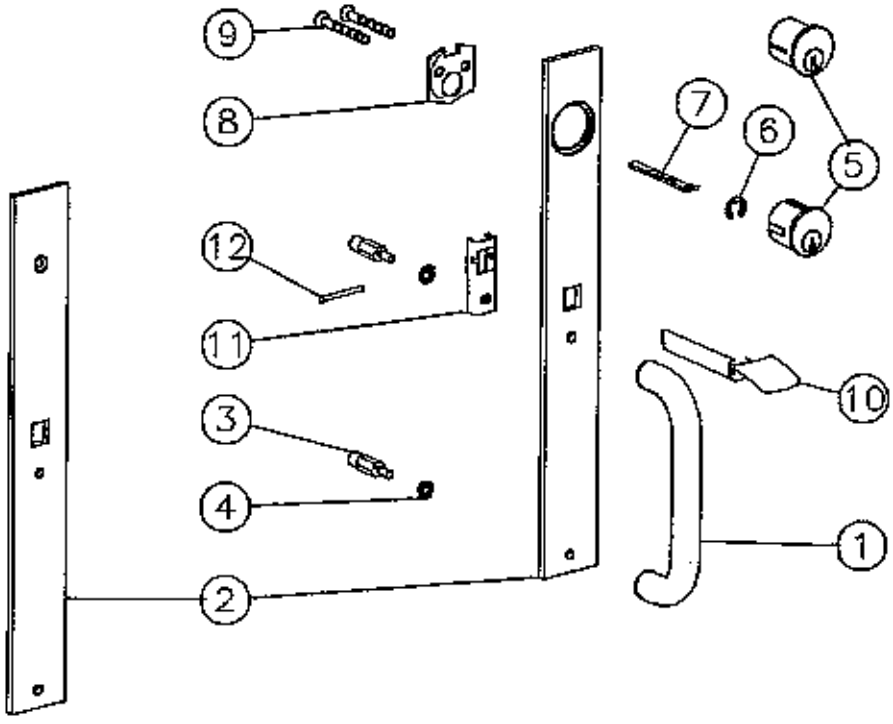
80 series Parts List

800 SERIES
PULL TRIM
833-FLW
843-FLW

Parts List
Page No 800.6 Rev B
2/5/2001

ITEM	PART NO.	DESCRIPTION	QTY
1	97-0367	GRIP *	1
2	97-0312	PLATE NO CYLINDER HOLE *	1
	97-0311	PLATE WITH CYLINDER HOLE *	
3	97-0119	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * Ø	1
	———	CYLINDER (MORTISE) * Ø	
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
10	97-0182	THUMB PIECE LEFT HAND * ±	2
	97-0189	THUMB PIECE RIGHT HAND * ±	
11	97-0131	THUMB PIECE BACKPLATE	1
12	97-0156	OVAL HEAD RIVET	1
	97-2646	SCREW PACK (1 3/4 DOOR)	1
	97-2952	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
± SPECIFY DOOR THICKNESS AND DEVICE LINE
Ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 AND 8900



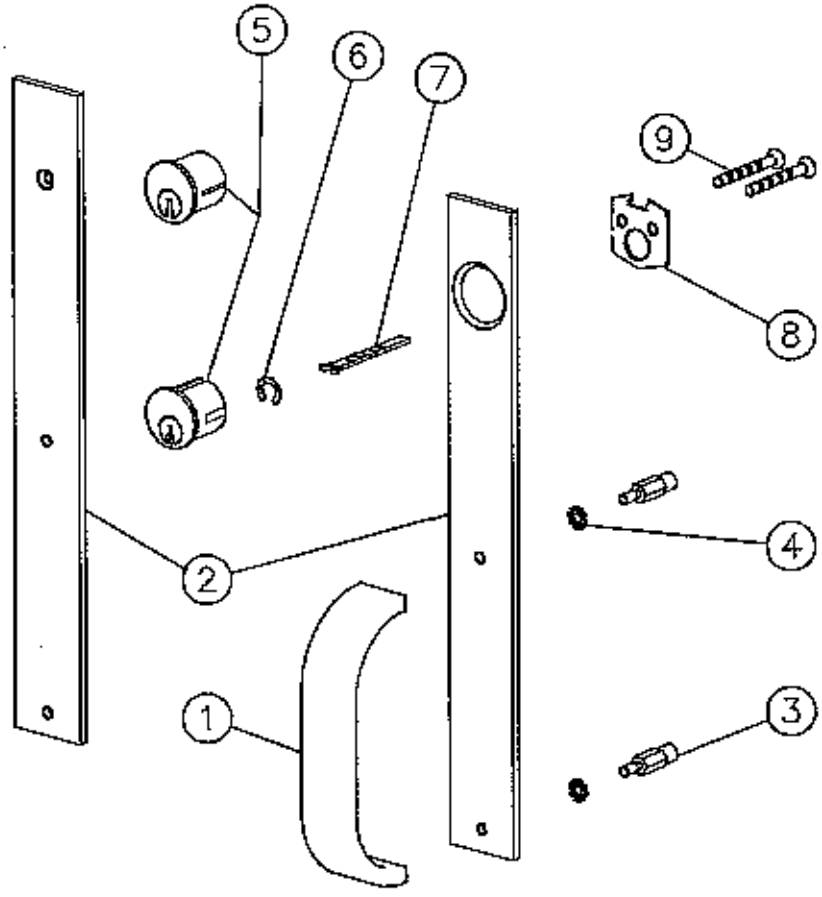
80 series Parts List

800 SERIES
PULL TRIM
874FLL
874FLLDT

Parts List
Page No 800.3
Rev B
2/5/2001

ITEM	PART NO.	DESCRIPTION	QTY
1	21-0165	GRIP *	1
2	97-0309	PLATE NO CYLINDER HOLE *	1
	98-0313	PLATE WITH CYLINDER HOLE *	
3	97-0119	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * Ø	1
	———	CYLINDER (MORTISE) * Ø	
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
	97-2646	SCREW PACK (1 3/4 DOOR)	1
	97-2952	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
Ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 AND 8900
NOTE: USE FOR 8800 MADE BEFORE 2/5/2001



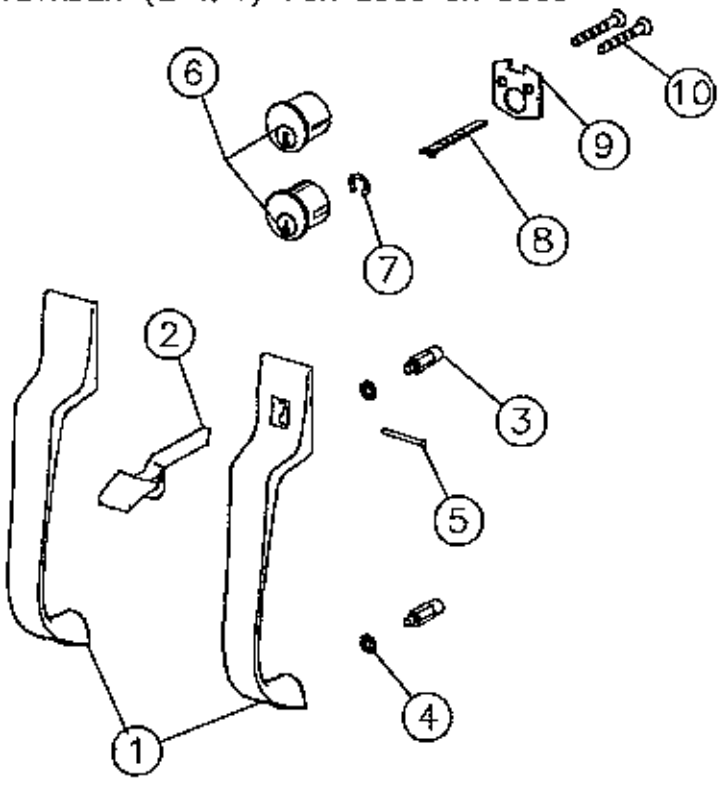
80 series Parts List

800 SERIES
PULL TRIM
876-STS 876-STSDT
886-STS 896-STS

Parts List
Page No 800.12 Rev A
10/2/98

ITEM	PART NO.	DESCRIPTION	QTY
1	97-0064	#76 GRIP NO THUMB PIECE HOLE *	1
	97-0058	#96 GRIP WITH THUMB PIECE HOLE *	
2	97-0203	THUMB PIECE LEFT HAND (#96 GRIP ONLY) * ±	1
	97-0214	THUMB PIECE RIGHT HAND (#96 GRIP ONLY) * ±	
3	98-0071	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	97-0156	OVAL HEAD RIVET	1
6	———	CYLINDER (RIM) * ø	1
	———	CYLINDER (MORTISE) * ø	
7	13-0080	BARREL RETAINER (RIM)	1
8	13-0085	LOCKING TAIL (RIM)	1
9	13-0086	BACKPLATE (RIM)	1
10	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
	97-2953	SCREW PACK (1 3/4 DOOR)	1
	97-2954	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
± SPECIFY DOOR THICKNESS AND DEVICE LINE
ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 OR 8900



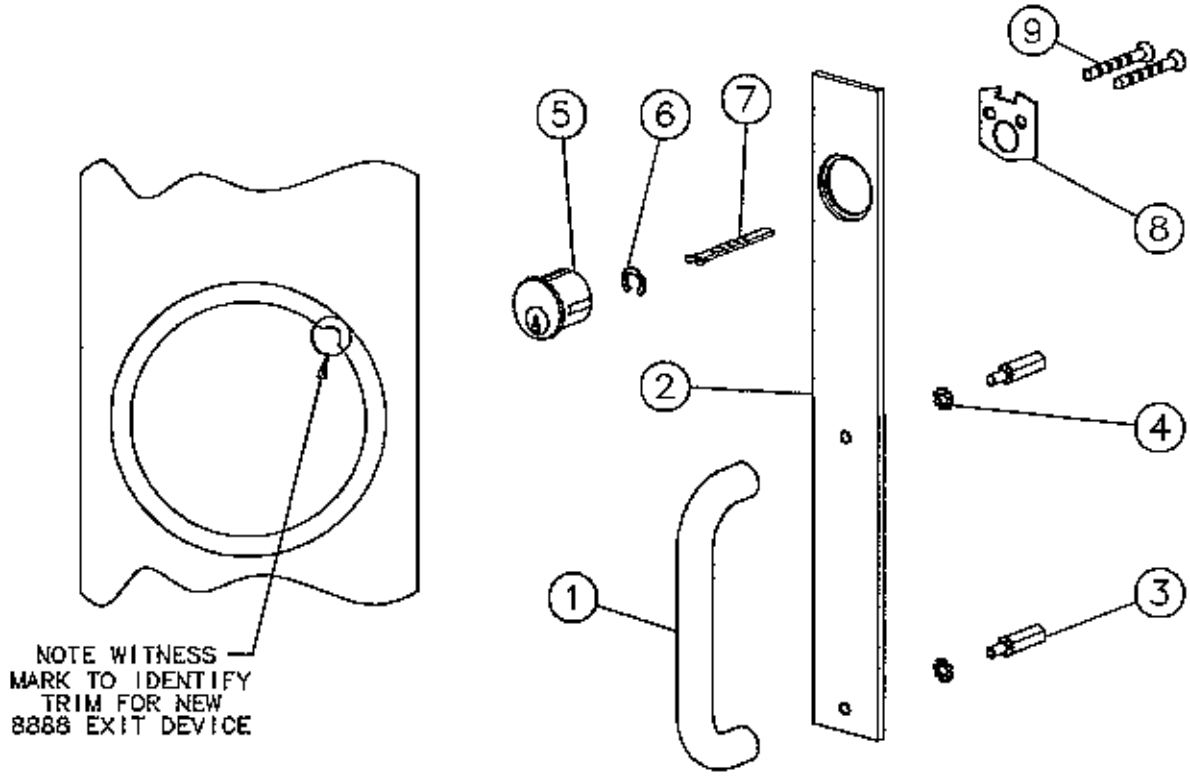
8 0 series Parts List

800 SERIES
PULL TRIM
879-FSW

Parts List
Page No 800.5-1 Rev A
1/1/2002

ITEM	PART NO.	DESCRIPTION	QTY
1	97-0367	GRIP *	1
2	98-0313	PLATE WITH CYLINDER HOLE *	1
3	97-0119	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * ø	1
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
	97-2646	SCREW PACK (1 3/4 DOOR)	1
	97-2952	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8800 MADE AFTER 2/5/2001



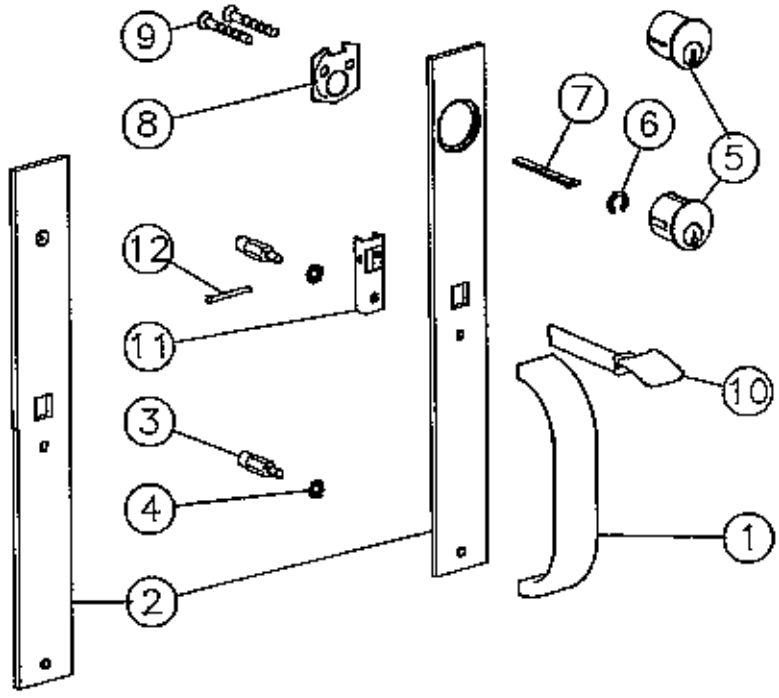
80 series Parts List

800 SERIES
PULL TRIM
884-FLL
894-FLL

Parts List
Page No 800.4
Rev B
2/5/2001

ITEM	PART NO.	DESCRIPTION	QTY
1	21-0165	GRIP *	1
2	97-0312	PLATE NO CYLINDER HOLE *	1
	97-0311	PLATE WITH CYLINDER HOLE *	
3	97-0119	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * Ø	1
	———	CYLINDER (MORTISE) * Ø	
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
10	97-0182	THUMB PIECE LEFT HAND * ±	2
	97-0189	THUMB PIECE RIGHT HAND * ±	
11	97-0131	THUMB PIECE BACKPLATE	1
12	97-0156	OVAL HEAD RIVET	1
	97-2646	SCREW PACK (1 3/4 DOOR)	1
	97-2952	SCREW PACK (2 1/4 DOOR)	

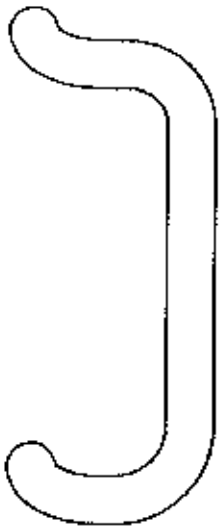
* SPECIFY FINISH
± SPECIFY DOOR THICKNESS AND DEVICE LINE
Ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 AND 8900



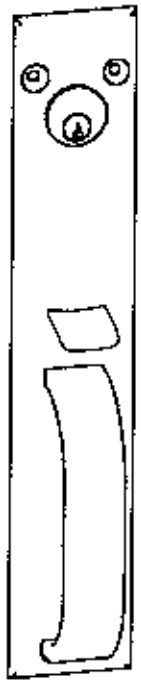
80 series Parts List

800 SERIES
PULL TRIMS

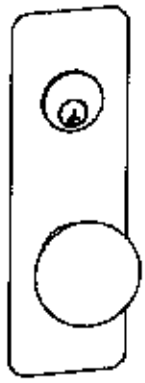
Parts List
Page No 800.1
Rev C
1/1/2002



862/863/864



MAL

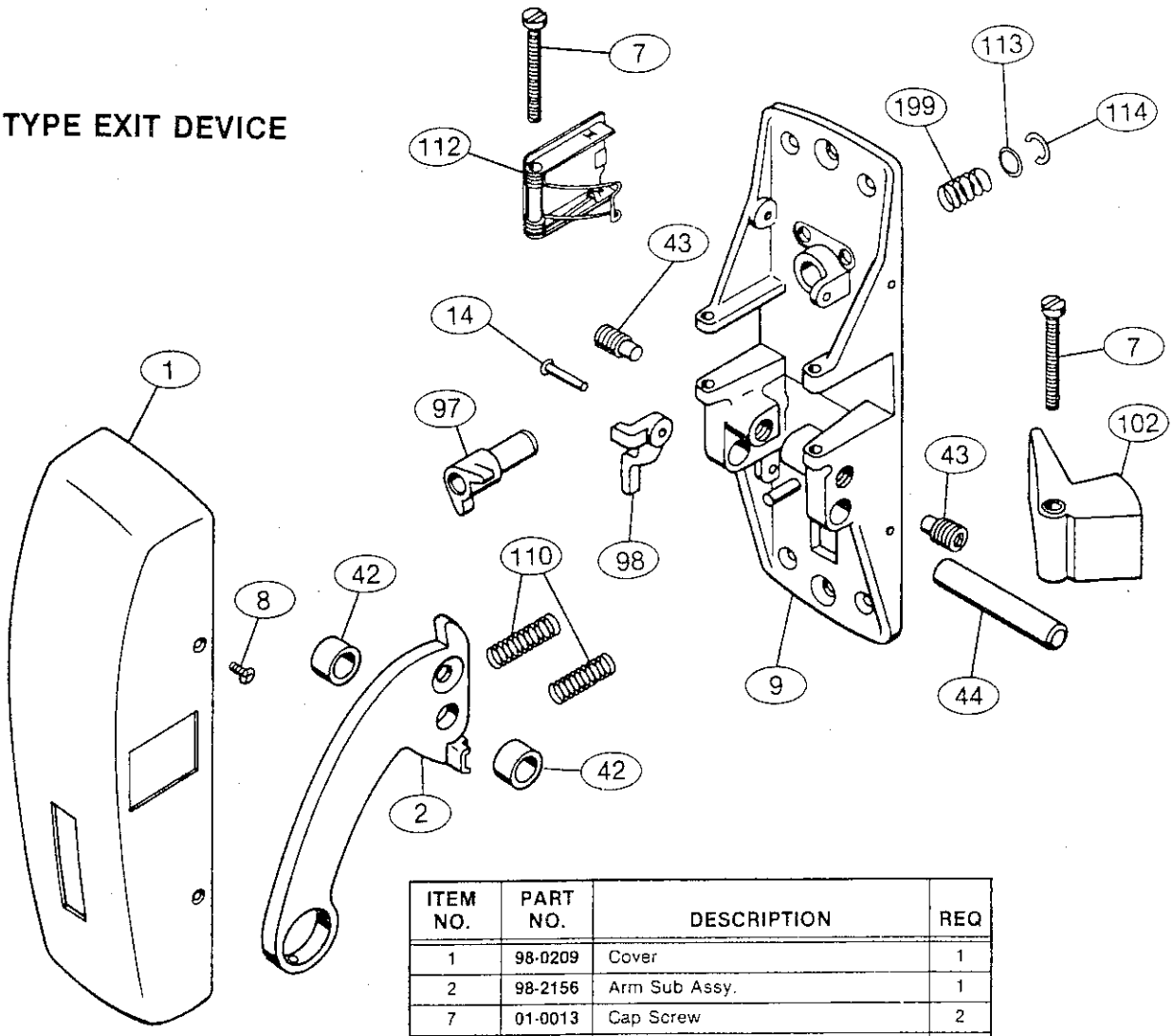


PRK

FUNCTION	TRIM DESIGN							
	822/823	FLL	FLW	MAL	PRK	PTB	STS	862/863/864
04		874FLL	813FLW	818MAL	819PRK	812PTB	876STS	
10	822/823	874FLLDT	813FLWDT	818MALDT	819PRKDT	812PTBDT	876STSDT	862/863/864
06, 13 & 16					839PRK			
15					829PRK			
28		884FLL	843FLW	828MAL		842PTB	886STS	
62, 63, 66, 70 & 71		894FLL	833FLW	838MAL		832PTB	896STS	
04 (FOR NEW 8800)		869FSL	879FSW	849MSL		859PSB	896STS	

			Full Chassis Assembly	Chassis Assembly Less Cover	Full 12- Prefix Chassis Assembly	12- Prefix Chassis Less Cover
9800	04 Function	LHRB RHRB	98-2510	98-2503	98-2486 98-2487	98-2469 98-2470
9800	10 Function	LHRB RHRB	98-2511	98-2504	98-2488 98-2489	98-2471 98-2472

RIM TYPE EXIT DEVICE



9804 Function Illustrated

ITEM NO.	PART NO.	DESCRIPTION	REQ
1	98-0209	Cover	1
2	98-2156	Arm Sub Assy.	1
7	01-0013	Cap Screw	2
8	97-0052	Cover Screw	4
9	98-0127	Chassis	1
14	98-0011	Latch Bolt Lever Pivot Pin (04)	1
42	97-0031	Main Arm Spacer	2
43	97-0010	Bar Locking Screw	2
44	97-0030	Pivot Pin	1
97	98-0018	O/S Cylinder Hub (04)	1
98	98-0010	Latch Bolt Lever (04)	1
102	98-2157	Latch Bolt Assy.	1
110	98-0111	Main Arm Spring	2
112	98-2159	L.B. Spring & Sub Assy.	1
113	01-0408	Washer (04)	1
114	01-0084	Retaining Ring (04)	1
199	98-0115	Compression Spring (04)	1

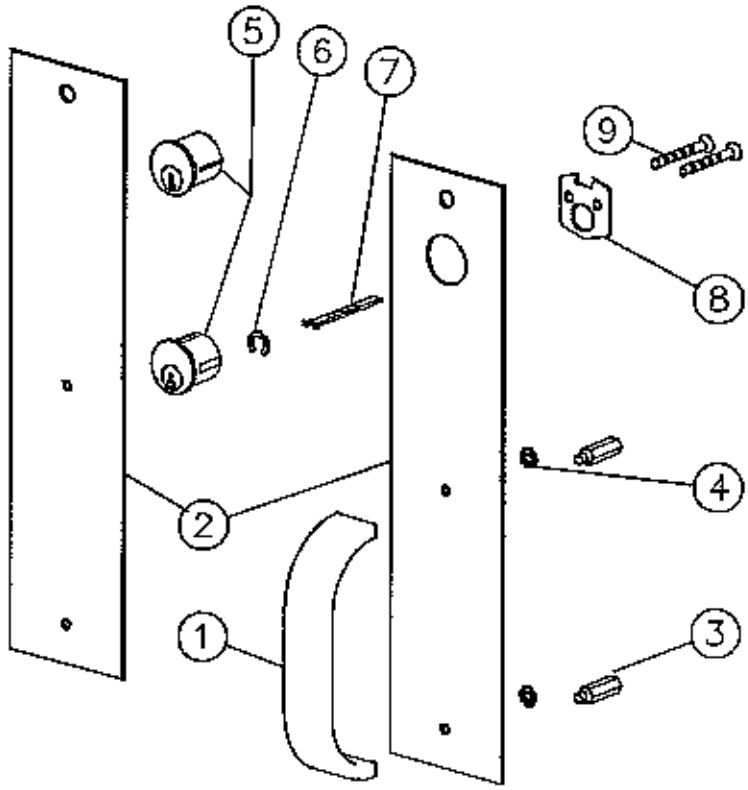
80 series Parts List

800 SERIES
PULL TRIM
812-PTB
812-PTBDT

Parts List
Page No 800.10 Rev B
2/5/2001

ITEM	PART NO.	DESCRIPTION	QTY
1	21-0165	GRIP *	1
2	98-0126	PLATE NO CYLINDER HOLE *	1
	98-0118	PLATE WITH CYLINDER HOLE *	
3	98-0071	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * ø	1
	———	CYLINDER (MORTISE) * ø	
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
	97-2955	SCREW PACK (1 3/4 DOOR)	1
	97-2956	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 AND 8900
NOTE: USE FOR 8800 MADE BEFORE 2/5/2001



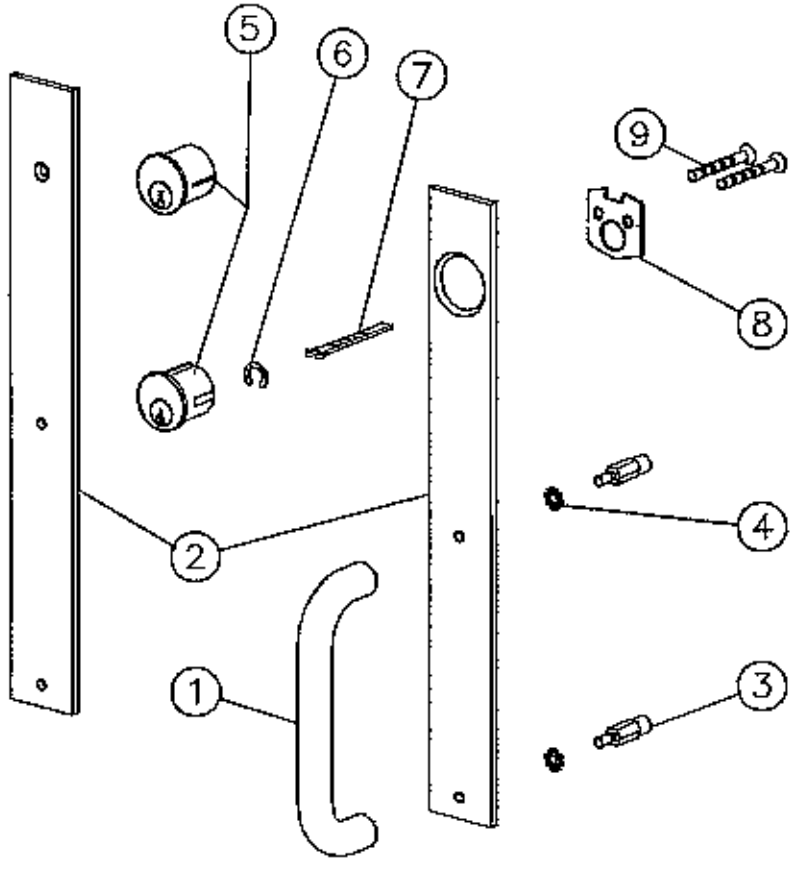
80 series Parts List

800 SERIES
PULL TRIM
813-FLW
813-FLWDT

Parts List
Page No 800.5 Rev B
2/5/2001

ITEM	PART NO.	DESCRIPTION	QTY
1	97-0367	GRIP *	1
2	97-0309	PLATE NO CYLINDER HOLE *	1
	98-0313	PLATE WITH CYLINDER HOLE *	
3	97-0119	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * ø	1
	———	CYLINDER (MORTISE) * ø	
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
	97-2646	SCREW PACK (1 3/4 DOOR)	1
	97-2952	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 AND 8900
NOTE: USE FOR 8800 MADE BEFORE 2/5/2001



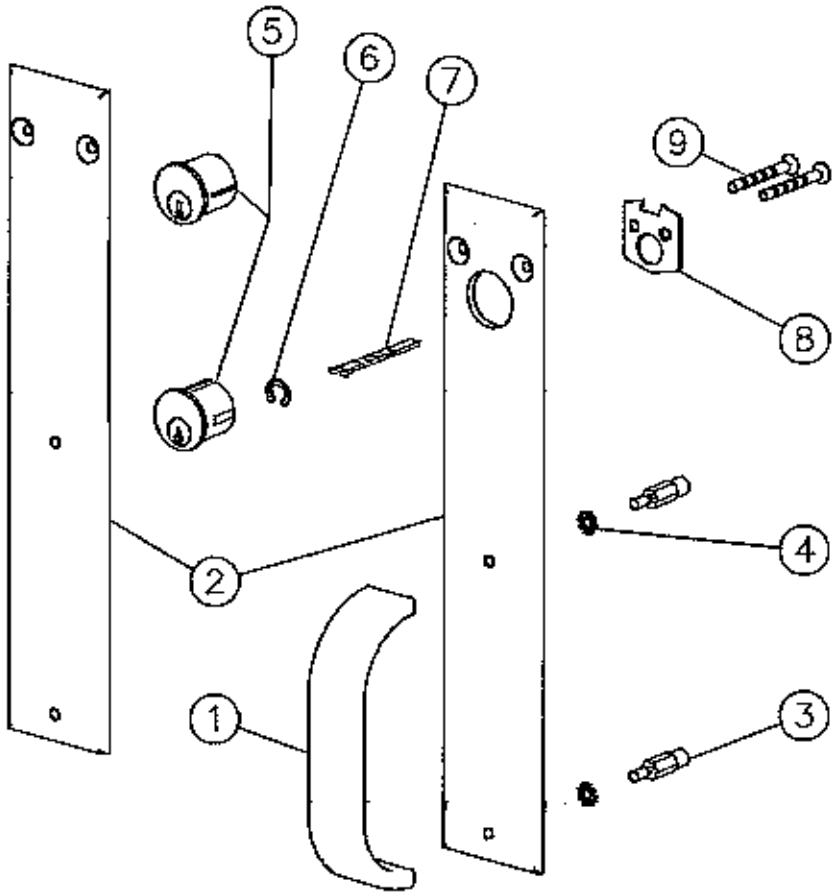
80 series Parts List

800 SERIES
PULL TRIM
818-MAL
818-MALDT

Parts List
Page No 800.7
Rev B
2/5/2001

ITEM	PART NO.	DESCRIPTION	QTY
1	21-0165	GRIP *	1
2	97-0114	PLATE NO CYLINDER HOLE *	1
	98-0049	PLATE WITH CYLINDER HOLE *	
3	97-0119	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * ø	1
	———	CYLINDER (MORTISE) * ø	
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
	97-2646	SCREW PACK (1 3/4 DOOR)	1
	97-2952	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 AND 8900
NOTE: USE FOR 8800 MADE BEFORE 2/5/01



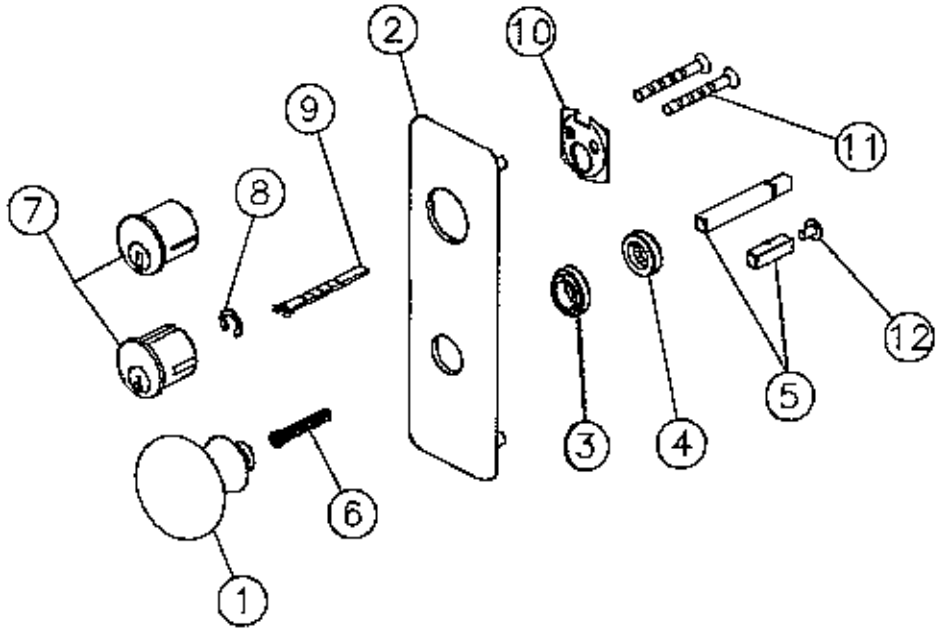
80 series Parts List

800 SERIES
PULL TRIM
819-PRK 819-PRKDT
829-PRK 839-PRK

Parts List
Page No 800.9 Rev B
3/28/2003

ITEM	PART NO.	DESCRIPTION	QTY
1	78-2759	KNOB ASSEMBLY * /Q/	1
2	98-0053	OUTSIDE PLATE WITH CYLINDER HOLE *	1
	97-0133	OUTSIDE PLATE NO CYLINDER HOLE *	
3	97-0570	BUSHING 04/10 FUNCTION	1
	97-0569	BUSHING 13/15 FUNCTION	
4	82-0184	MORTISE NUT /Q/	1
5	97-0483	SPINDLE 04/10 FUNCTION	1
	97-0412	SPINDLE 13/15 FUNCTION	
6	82-0347	SPINDLE SPRING	1
7	———	CYLINDER (RIM) * ø	1
	———	CYLINDER (MORTISE) * ø	
8	13-0080	BARREL RETAINER (RIM)	1
9	13-0085	LOCKING TAIL (RIM)	1
10	13-0086	BACKPLATE (RIM)	1
11	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
12	01-1183	TRUSS HEAD SCREW (04/10 FUNCTION ONLY)	1
	97-2959	SCREW PACK (1 3/4 DOOR)	1
	97-2960	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
± SPECIFY KNOB DESIGN BY DOOR THICKNESS
ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
#34 CYLINDER FOR 8700
#41 CYLINDER (1 3/4) OR #43 CYLINDER (2 1/4) FOR 8300 OR 8900
/Q/ FOR 04 & 10 FUNCTIONS ONLY, TIGHTEN MORTISE NUT UNTIL KNOB IS RIGID THEN INSERT SPINDLE.



80 SERIES PARTS LIST

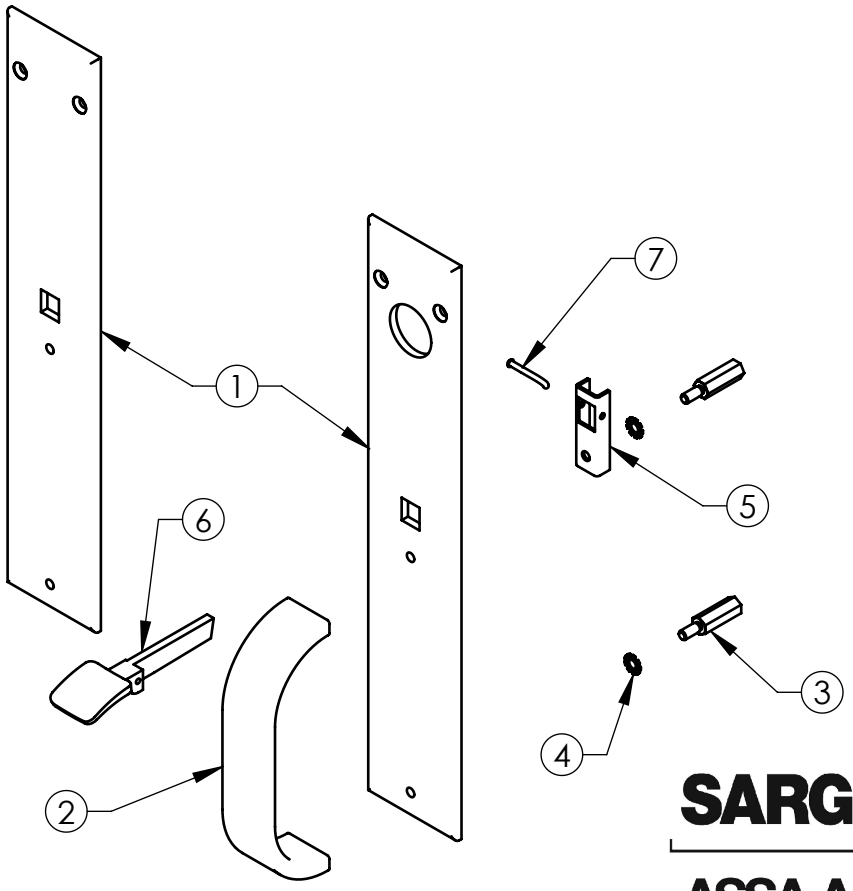
800 SERIES PULL TRIM
828-MAL, 866-MAL

PARTS LIST

PAGE No.	REV.
800.8	C

ITEM	PART NUMBER	DESCRIPTION	828-MAL	866-MAL (98-T-MAL) (838-MAL)
1	97-0122	PLATE, MAL		1
1	97-0286	PLATE, MAL	1	
2	21-0165	GRIP	1	1
3	97-0119	THRU BOLT STUD	2	2
4	01-0227	EXTERNAL TOOTH LOCK WASHER	2	2
5	97-0131	T.P. BACK-UP PLATE	1	1
6	97-0189	THUMB PIECE LEVER, RH	1	1
	97-0182	THUMB PIECE LEVER, LH		
7	97-0156	OVAL HEAD RIVET	1	1
8		CYLINDER (NOTE 2)		1
9	97-2646	SCREW PACK, 1-3/4	1	1
	97-2952	SCREW PACK, 2-1/4		

1. OLD CATALOG NUMBERS ARE SHOWN IN (XXX-MAL) FOR REFERENCE
2. SPECIFY 40 SERIES CYLINDER FOR MORTISE DEVICES, FOR ALL OTHERS SPECIFY 34 CYLINDER
3. SPECIFY FINISH ON PARTS 1, 2, 6, 8 & 9



© SARGENT Manufacturing Company. All Rights reserved.

SARGENT®
ASSA ABLOY

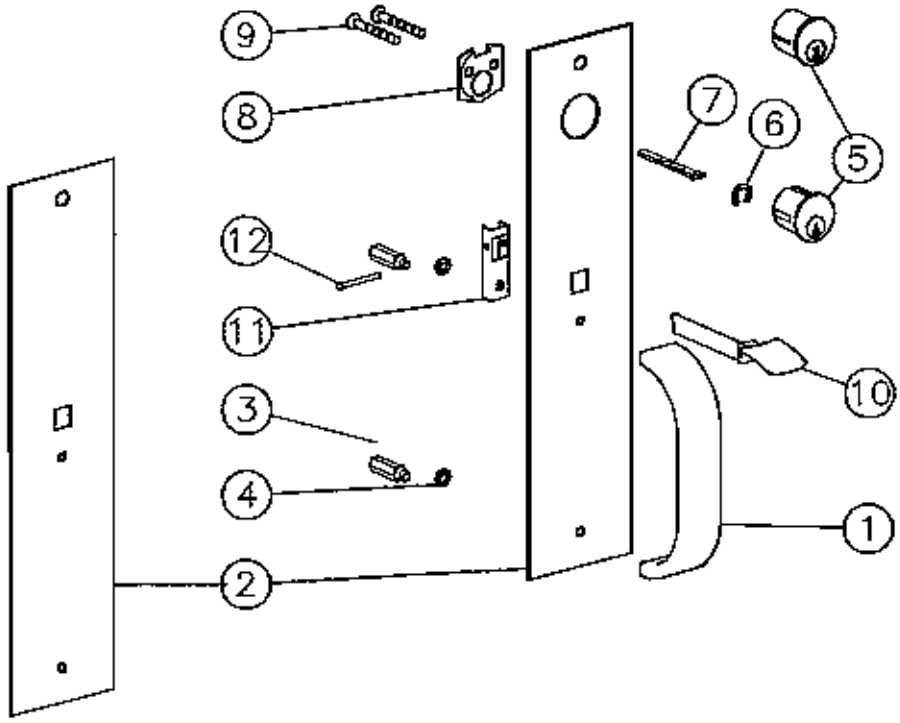
80 series Parts List

800 SERIES
PULL TRIM
832-PTB
842-PTB

Parts List
Page No 800.11
Rev A
10/2/98

ITEM	PART NO.	DESCRIPTION	QTY
1	21-0165	GRIP *	1
2	97-0291	PLATE NO CYLINDER HOLE *	1
	98-0119	PLATE WITH CYLINDER HOLE *	
3	98-0071	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * ø	1
	———	CYLINDER (MORTISE) * ø	
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
10	97-0182	THUMB PIECE LEFT HAND * ±	2
	97-0189	THUMB PIECE RIGHT HAND * ±	
11	97-0131	THUMB PIECE BACKPLATE	1
12	97-0156	OVAL HEAD RIVET	1
	97-2955	SCREW PACK (1 3/4 DOOR)	1
	97-2956	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
± SPECIFY DOOR THICKNESS AND DEVICE LINE
ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 AND 8900



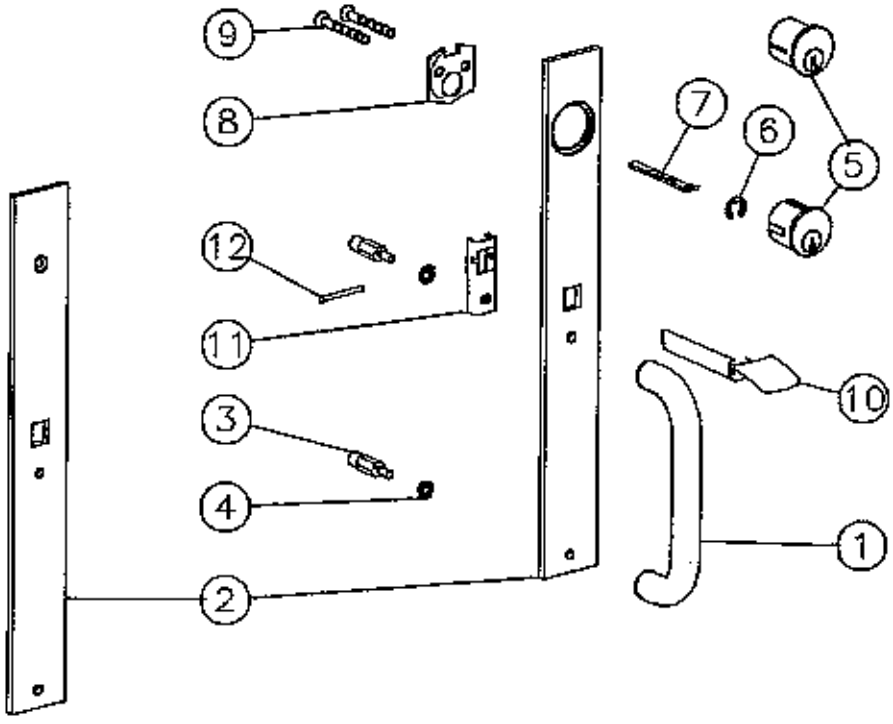
80 series Parts List

800 SERIES
PULL TRIM
833-FLW
843-FLW

Parts List
Page No 800.6 Rev B
2/5/2001

ITEM	PART NO.	DESCRIPTION	QTY
1	97-0367	GRIP *	1
2	97-0312	PLATE NO CYLINDER HOLE *	1
	97-0311	PLATE WITH CYLINDER HOLE *	
3	97-0119	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * Ø	1
	———	CYLINDER (MORTISE) * Ø	
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
10	97-0182	THUMB PIECE LEFT HAND * ±	2
	97-0189	THUMB PIECE RIGHT HAND * ±	
11	97-0131	THUMB PIECE BACKPLATE	1
12	97-0156	OVAL HEAD RIVET	1
	97-2646	SCREW PACK (1 3/4 DOOR)	1
	97-2952	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
± SPECIFY DOOR THICKNESS AND DEVICE LINE
Ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 AND 8900



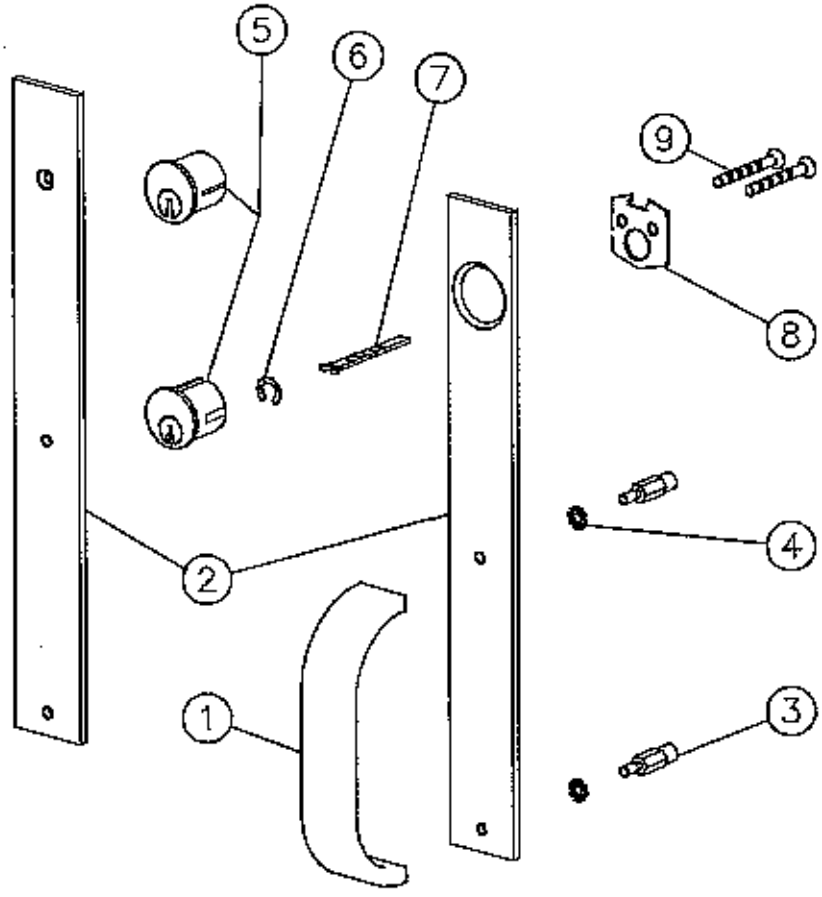
80 series Parts List

800 SERIES
PULL TRIM
874FLL
874FLLDT

Parts List
Page No 800.3
Rev B
2/5/2001

ITEM	PART NO.	DESCRIPTION	QTY
1	21-0165	GRIP *	1
2	97-0309	PLATE NO CYLINDER HOLE *	1
	98-0313	PLATE WITH CYLINDER HOLE *	
3	97-0119	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * Ø	1
	———	CYLINDER (MORTISE) * Ø	
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
	97-2646	SCREW PACK (1 3/4 DOOR)	1
	97-2952	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
Ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 AND 8900
NOTE: USE FOR 8800 MADE BEFORE 2/5/2001



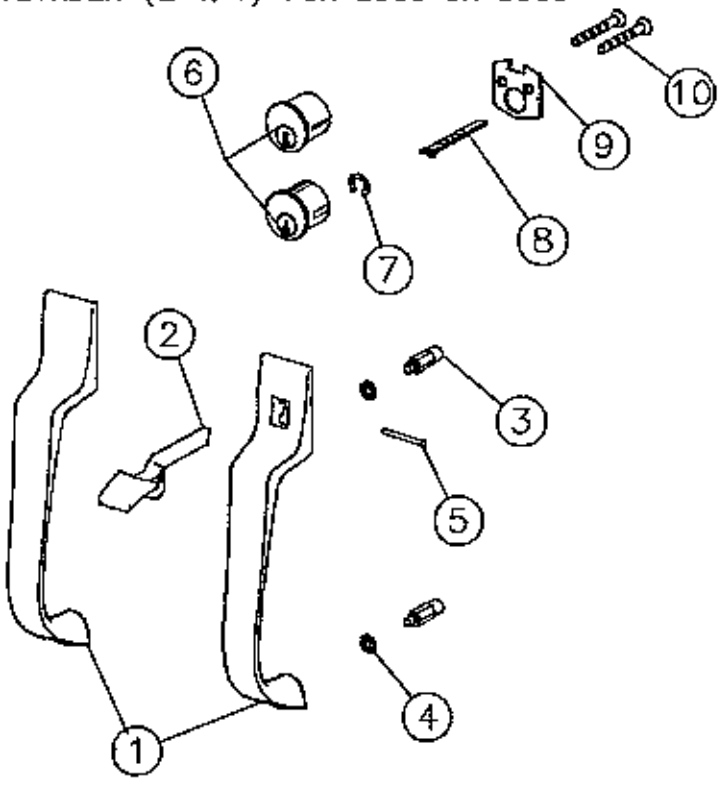
80 series Parts List

800 SERIES
PULL TRIM
876-STS 876-STSDT
886-STS 896-STS

Parts List
Page No 800.12 Rev A
10/2/98

ITEM	PART NO.	DESCRIPTION	QTY
1	97-0064	#76 GRIP NO THUMB PIECE HOLE *	1
	97-0058	#96 GRIP WITH THUMB PIECE HOLE *	
2	97-0203	THUMB PIECE LEFT HAND (#96 GRIP ONLY) * ±	1
	97-0214	THUMB PIECE RIGHT HAND (#96 GRIP ONLY) * ±	
3	98-0071	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	97-0156	OVAL HEAD RIVET	1
6	———	CYLINDER (RIM) * ø	1
	———	CYLINDER (MORTISE) * ø	
7	13-0080	BARREL RETAINER (RIM)	1
8	13-0085	LOCKING TAIL (RIM)	1
9	13-0086	BACKPLATE (RIM)	1
10	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
	97-2953	SCREW PACK (1 3/4 DOOR)	1
	97-2954	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
± SPECIFY DOOR THICKNESS AND DEVICE LINE
ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 OR 8900



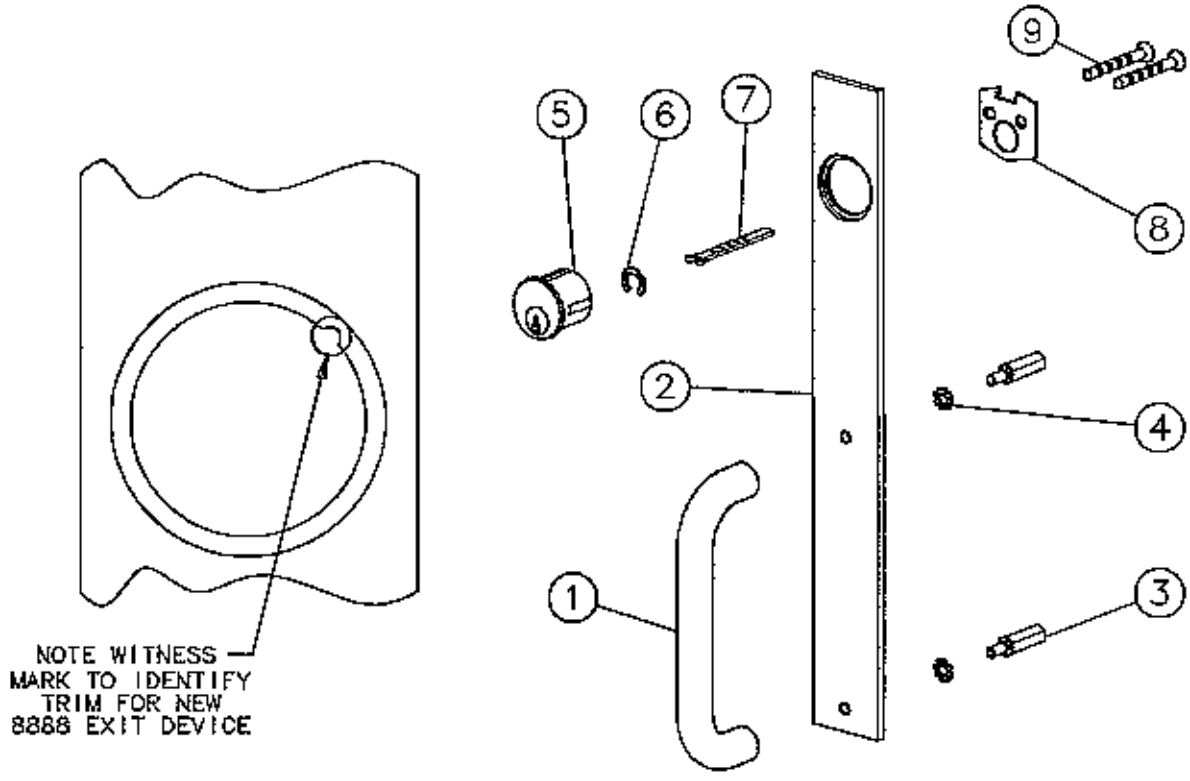
8 0 series Parts List

800 SERIES
PULL TRIM
879-FSW

Parts List
Page No 800.5-1 Rev A
1/1/2002

ITEM	PART NO.	DESCRIPTION	QTY
1	97-0367	GRIP *	1
2	98-0313	PLATE WITH CYLINDER HOLE *	1
3	97-0119	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * ø	1
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
	97-2646	SCREW PACK (1 3/4 DOOR)	1
	97-2952	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8800 MADE AFTER 2/5/2001



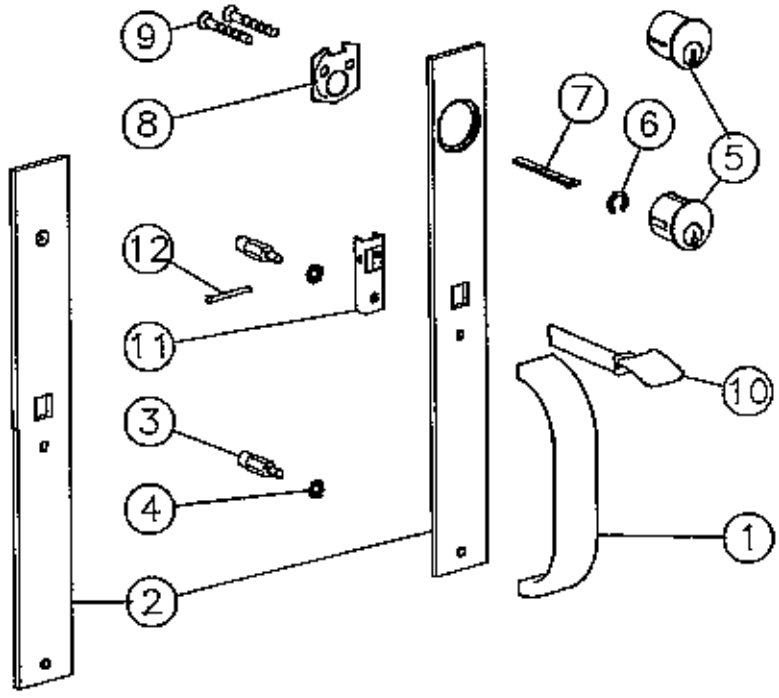
80 series Parts List

800 SERIES
PULL TRIM
884-FLL
894-FLL

Parts List
Page No 800.4
Rev B
2/5/2001

ITEM	PART NO.	DESCRIPTION	QTY
1	21-0165	GRIP *	1
2	97-0312	PLATE NO CYLINDER HOLE *	1
	97-0311	PLATE WITH CYLINDER HOLE *	
3	97-0119	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * Ø	1
	———	CYLINDER (MORTISE) * Ø	
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
10	97-0182	THUMB PIECE LEFT HAND * ±	2
	97-0189	THUMB PIECE RIGHT HAND * ±	
11	97-0131	THUMB PIECE BACKPLATE	1
12	97-0156	OVAL HEAD RIVET	1
	97-2646	SCREW PACK (1 3/4 DOOR)	1
	97-2952	SCREW PACK (2 1/4 DOOR)	

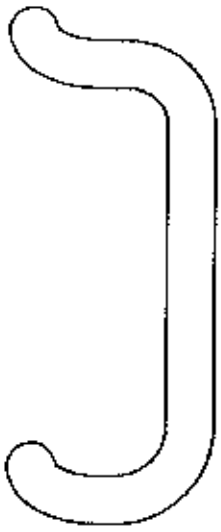
* SPECIFY FINISH
± SPECIFY DOOR THICKNESS AND DEVICE LINE
Ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 AND 8900



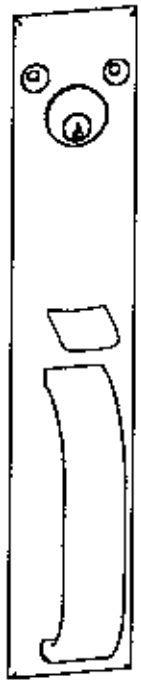
80 series Parts List

800 SERIES
PULL TRIMS

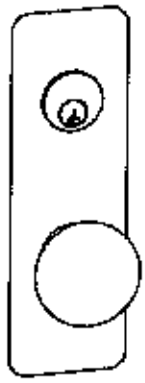
Parts List
Page No 800.1
Rev C
1/1/2002



862/863/864



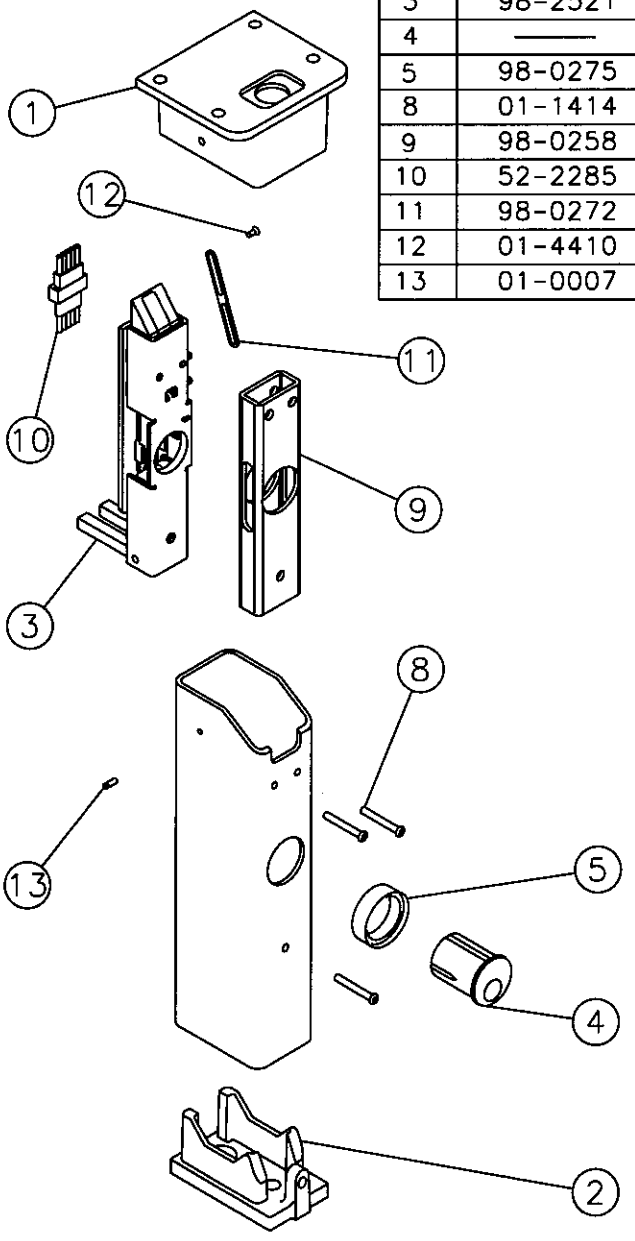
MAL



PRK

FUNCTION	TRIM DESIGN							
	822/823	FLL	FLW	MAL	PRK	PTB	STS	862/863/864
04		874FLL	813FLW	818MAL	819PRK	812PTB	876STS	
10	822/823	874FLLDT	813FLWDT	818MALDT	819PRKDT	812PTBDT	876STSDT	862/863/864
06, 13 & 16					839PRK			
15					829PRK			
28		884FLL	843FLW	828MAL		842PTB	886STS	
62, 63, 66, 70 & 71		894FLL	833FLW	838MAL		832PTB	896STS	
04 (FOR NEW 8800)		869FSL	879FSW	849MSL		859PSB	896STS	

EL980	ELECTRIC LOCKABLE MULLION



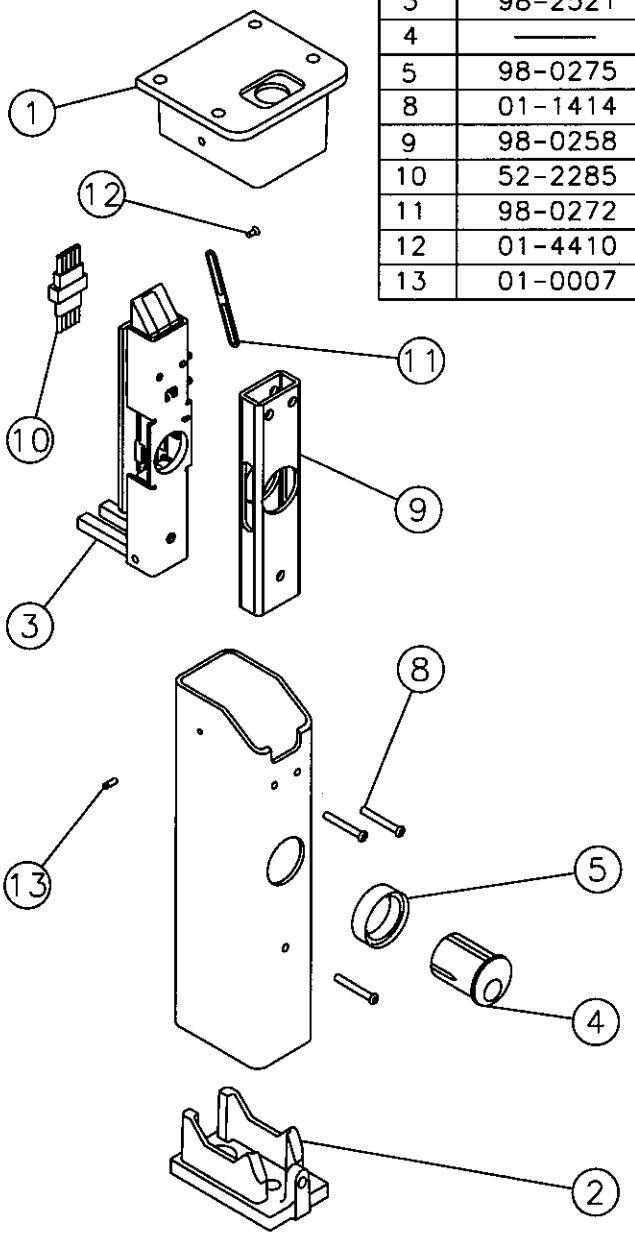
ITEM	PART NO.	DESCRIPTION	QTY
1	98-2558	EL980 TOP RETAINER WITH SCREWS	1
2	98-2556	BOTTOM RETAINER WITH SCREWS	1
3	98-2521	LATCH BOLT ASSEMBLY	1
4	———	CYLINDER ø *	1
5	98-0275	CYLINDER COLLAR *	1
8	01-1414	SECURITY SCREW #8-32 X 1.25 T15	3
9	98-0258	SPACER BRIDGE	1
10	52-2285	CONNECTOR ASSEMBLY	1
11	98-0272	RETAINING ARM	1
12	01-4410	MACHINE SCREW #4-40 X 1/4	1
13	01-0007	GROOV PIN	1

* SPECIFY FINISH
ø SPECIFIC #46 CYLINDER BY KEYING REQUIREMENTS

EL980	ELECTRIC LOCKABLE MULLION

ITEM	PART NO.	DESCRIPTION	QTY
1	98-2558	EL980 TOP RETAINER WITH SCREWS	1
2	98-2556	BOTTOM RETAINER WITH SCREWS	1
3	98-2521	LATCH BOLT ASSEMBLY	1
4	———	CYLINDER ø *	1
5	98-0275	CYLINDER COLLAR *	1
8	01-1414	SECURITY SCREW #8-32 X 1.25 T15	3
9	98-0258	SPACER BRIDGE	1
10	52-2285	CONNECTOR ASSEMBLY	1
11	98-0272	RETAINING ARM	1
12	01-4410	MACHINE SCREW #4-40 X 1/4	1
13	01-0007	GROOV PIN	1

* SPECIFY FINISH
ø SPECIFIC #46 CYLINDER BY KEYING REQUIREMENTS



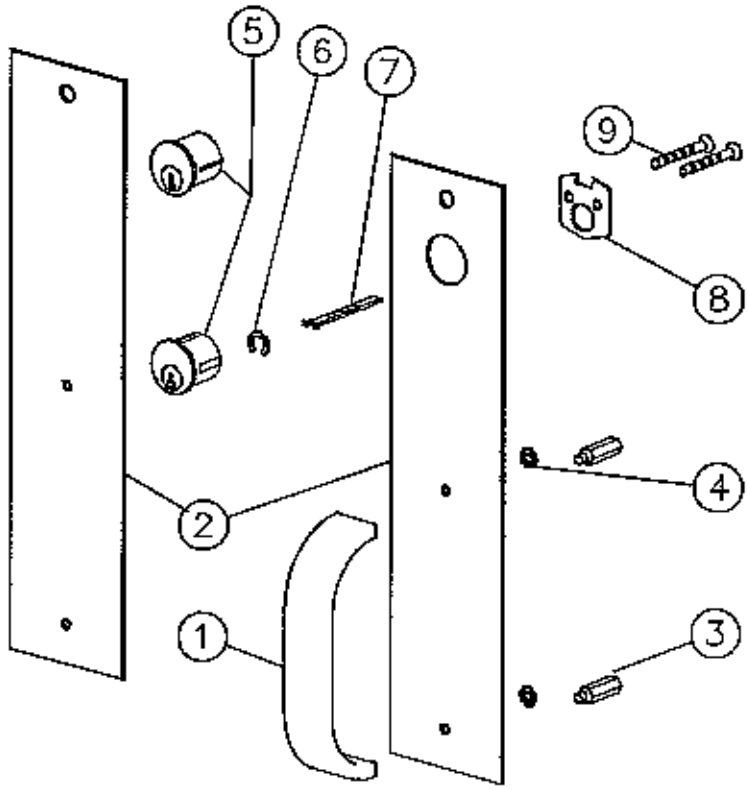
80 series Parts List

800 SERIES
PULL TRIM
812-PTB
812-PTBDT

Parts List
Page No 800.10 Rev B
2/5/2001

ITEM	PART NO.	DESCRIPTION	QTY
1	21-0165	GRIP *	1
2	98-0126	PLATE NO CYLINDER HOLE *	1
	98-0118	PLATE WITH CYLINDER HOLE *	
3	98-0071	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * ø	1
	———	CYLINDER (MORTISE) * ø	
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
	97-2955	SCREW PACK (1 3/4 DOOR)	1
	97-2956	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 AND 8900
NOTE: USE FOR 8800 MADE BEFORE 2/5/2001



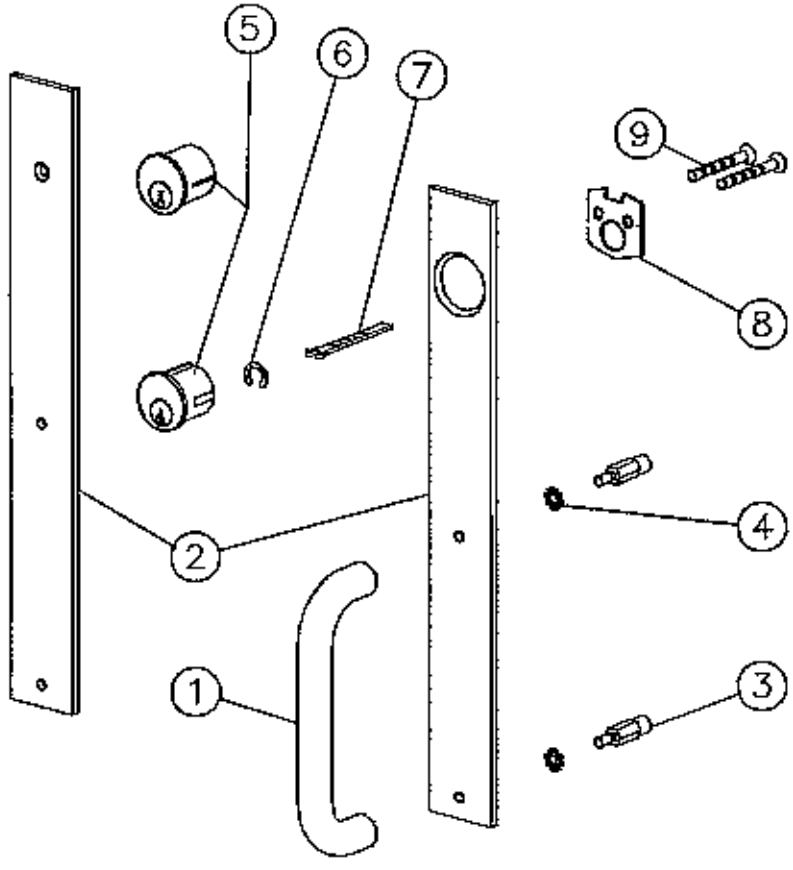
80 series Parts List

800 SERIES
PULL TRIM
813-FLW
813-FLWDT

Parts List
Page No 800.5 Rev B
2/5/2001

ITEM	PART NO.	DESCRIPTION	QTY
1	97-0367	GRIP *	1
2	97-0309	PLATE NO CYLINDER HOLE *	1
	98-0313	PLATE WITH CYLINDER HOLE *	
3	97-0119	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * ø	1
	———	CYLINDER (MORTISE) * ø	
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
	97-2646	SCREW PACK (1 3/4 DOOR)	1
	97-2952	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 AND 8900
NOTE: USE FOR 8800 MADE BEFORE 2/5/2001



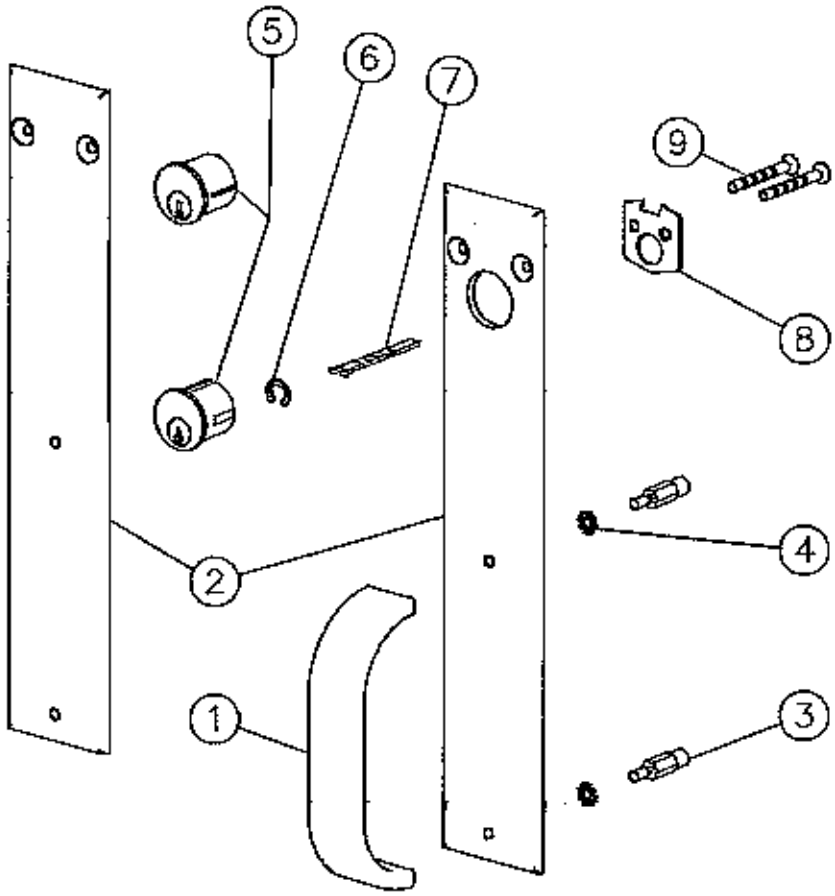
80 series Parts List

800 SERIES
PULL TRIM
818-MAL
818-MALDT

Parts List
Page No 800.7
Rev B
2/5/2001

ITEM	PART NO.	DESCRIPTION	QTY
1	21-0165	GRIP *	1
2	97-0114	PLATE NO CYLINDER HOLE *	1
	98-0049	PLATE WITH CYLINDER HOLE *	
3	97-0119	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * ø	1
	———	CYLINDER (MORTISE) * ø	
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
	97-2646	SCREW PACK (1 3/4 DOOR)	1
	97-2952	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 AND 8900
NOTE: USE FOR 8800 MADE BEFORE 2/5/01



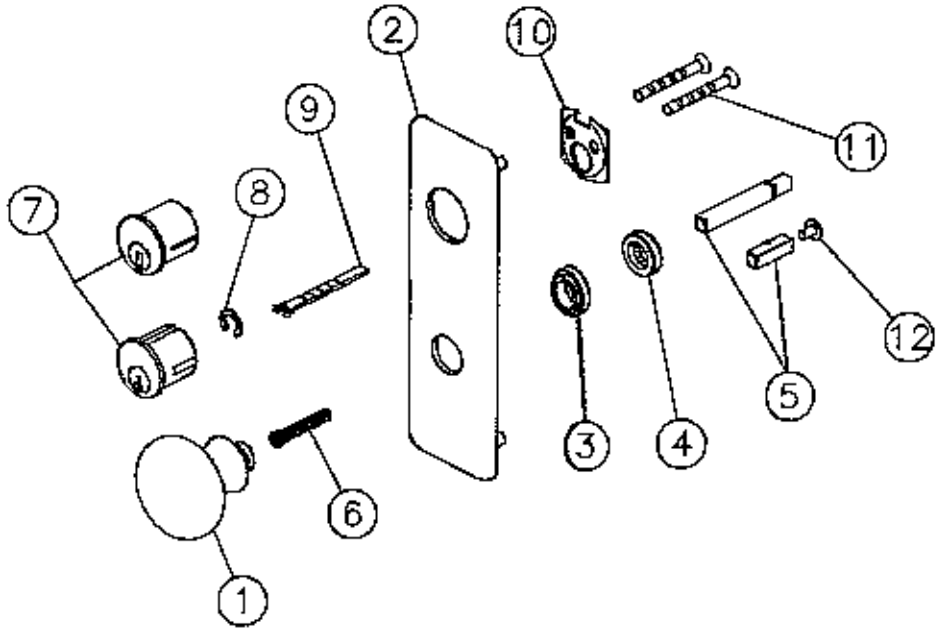
80 series Parts List

800 SERIES
PULL TRIM
819-PRK 819-PRKDT
829-PRK 839-PRK

Parts List
Page No 800.9 Rev B
3/28/2003

ITEM	PART NO.	DESCRIPTION	QTY
1	78-2759	KNOB ASSEMBLY * /Q/	1
2	98-0053	OUTSIDE PLATE WITH CYLINDER HOLE *	1
	97-0133	OUTSIDE PLATE NO CYLINDER HOLE *	
3	97-0570	BUSHING 04/10 FUNCTION	1
	97-0569	BUSHING 13/15 FUNCTION	
4	82-0184	MORTISE NUT /Q/	1
5	97-0483	SPINDLE 04/10 FUNCTION	1
	97-0412	SPINDLE 13/15 FUNCTION	
6	82-0347	SPINDLE SPRING	1
7	———	CYLINDER (RIM) * ø	1
	———	CYLINDER (MORTISE) * ø	
8	13-0080	BARREL RETAINER (RIM)	1
9	13-0085	LOCKING TAIL (RIM)	1
10	13-0086	BACKPLATE (RIM)	1
11	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
12	01-1183	TRUSS HEAD SCREW (04/10 FUNCTION ONLY)	1
	97-2959	SCREW PACK (1 3/4 DOOR)	1
	97-2960	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
± SPECIFY KNOB DESIGN BY DOOR THICKNESS
ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
#34 CYLINDER FOR 8700
#41 CYLINDER (1 3/4) OR #43 CYLINDER (2 1/4) FOR 8300 OR 8900
/Q/ FOR 04 & 10 FUNCTIONS ONLY, TIGHTEN MORTISE NUT UNTIL KNOB IS RIGID THEN INSERT SPINDLE.



80 SERIES PARTS LIST

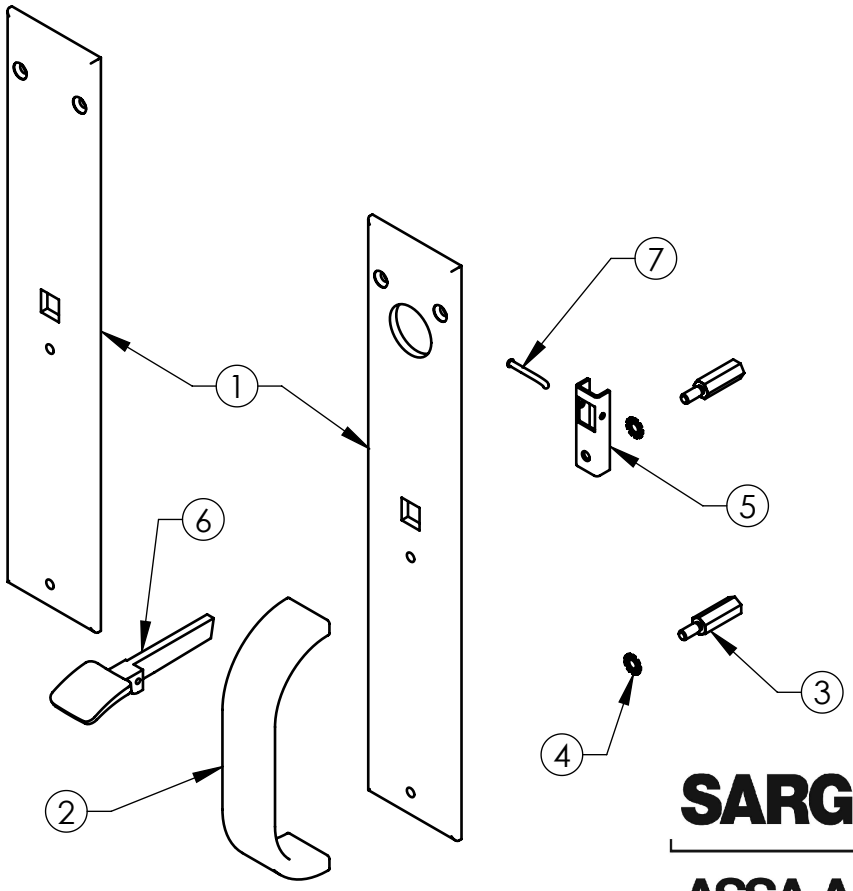
800 SERIES PULL TRIM
828-MAL, 866-MAL

PARTS LIST

PAGE No.	REV.
800.8	C

ITEM	PART NUMBER	DESCRIPTION	828-MAL	866-MAL (98-T-MAL) (838-MAL)
1	97-0122	PLATE, MAL		1
1	97-0286	PLATE, MAL	1	
2	21-0165	GRIP	1	1
3	97-0119	THRU BOLT STUD	2	2
4	01-0227	EXTERNAL TOOTH LOCK WASHER	2	2
5	97-0131	T.P. BACK-UP PLATE	1	1
6	97-0189	THUMB PIECE LEVER, RH	1	1
	97-0182	THUMB PIECE LEVER, LH		
7	97-0156	OVAL HEAD RIVET	1	1
8		CYLINDER (NOTE 2)		1
9	97-2646	SCREW PACK, 1-3/4	1	1
	97-2952	SCREW PACK, 2-1/4		

1. OLD CATALOG NUMBERS ARE SHOWN IN (XXX-MAL) FOR REFERENCE
2. SPECIFY 40 SERIES CYLINDER FOR MORTISE DEVICES, FOR ALL OTHERS SPECIFY 34 CYLINDER
3. SPECIFY FINISH ON PARTS 1, 2, 6, 8 & 9



© SARGENT Manufacturing Company. All Rights reserved.

SARGENT®
ASSA ABLOY

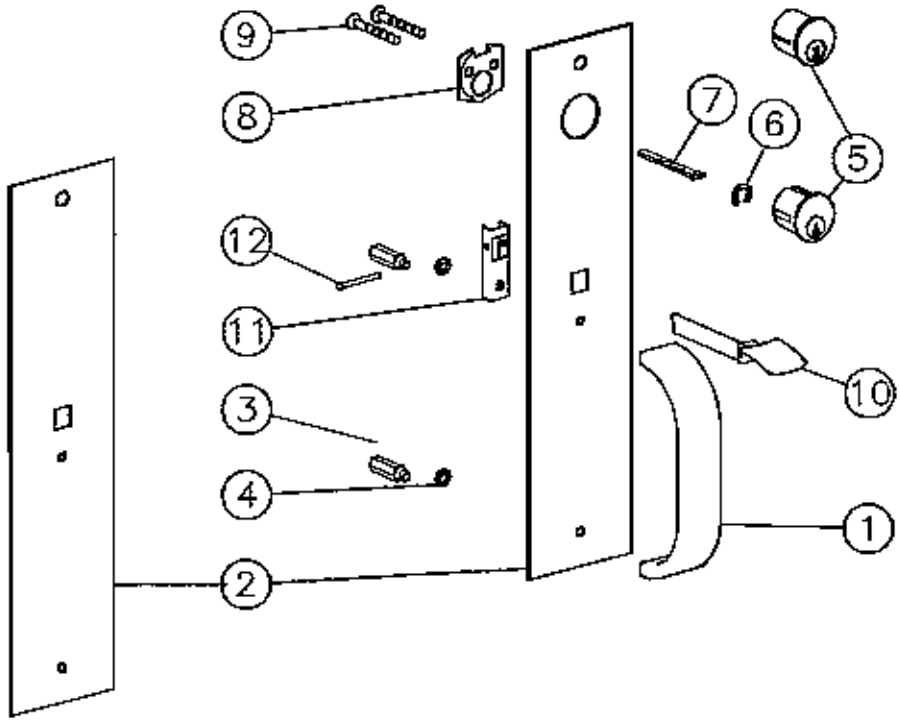
80 series Parts List

800 SERIES
PULL TRIM
832-PTB
842-PTB

Parts List
Page No 800.11
Rev A
10/2/98

ITEM	PART NO.	DESCRIPTION	QTY
1	21-0165	GRIP *	1
2	97-0291	PLATE NO CYLINDER HOLE *	1
	98-0119	PLATE WITH CYLINDER HOLE *	
3	98-0071	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * ø	1
	———	CYLINDER (MORTISE) * ø	
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
10	97-0182	THUMB PIECE LEFT HAND * ±	2
	97-0189	THUMB PIECE RIGHT HAND * ±	
11	97-0131	THUMB PIECE BACKPLATE	1
12	97-0156	OVAL HEAD RIVET	1
	97-2955	SCREW PACK (1 3/4 DOOR)	1
	97-2956	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
± SPECIFY DOOR THICKNESS AND DEVICE LINE
ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 AND 8900



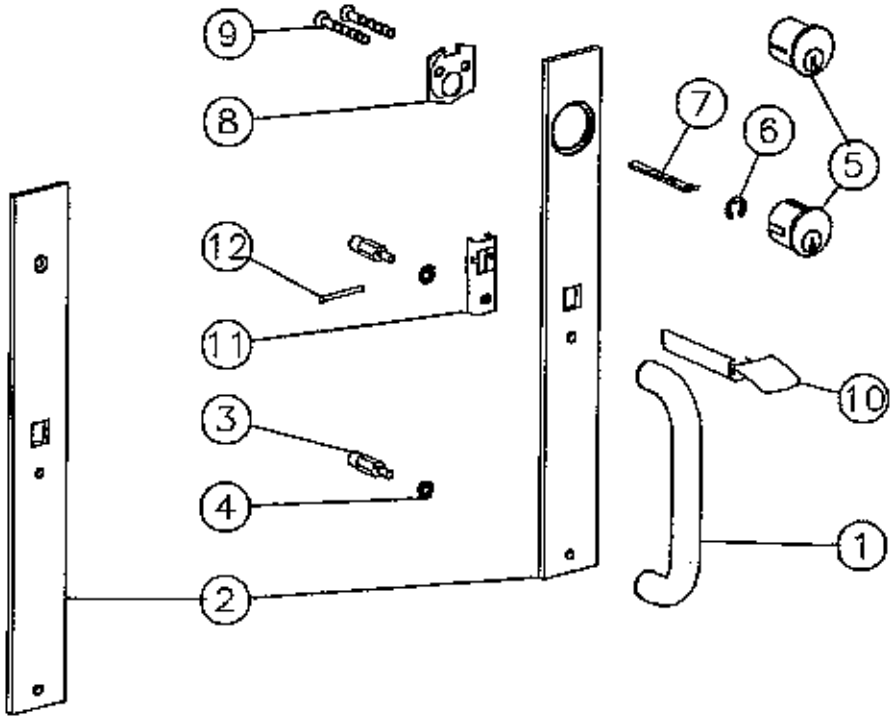
80 series Parts List

800 SERIES
PULL TRIM
833-FLW
843-FLW

Parts List
Page No 800.6 Rev B
2/5/2001

ITEM	PART NO.	DESCRIPTION	QTY
1	97-0367	GRIP *	1
2	97-0312	PLATE NO CYLINDER HOLE *	1
	97-0311	PLATE WITH CYLINDER HOLE *	
3	97-0119	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * Ø	1
	———	CYLINDER (MORTISE) * Ø	
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
10	97-0182	THUMB PIECE LEFT HAND * ±	2
	97-0189	THUMB PIECE RIGHT HAND * ±	
11	97-0131	THUMB PIECE BACKPLATE	1
12	97-0156	OVAL HEAD RIVET	1
	97-2646	SCREW PACK (1 3/4 DOOR)	1
	97-2952	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
± SPECIFY DOOR THICKNESS AND DEVICE LINE
Ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 AND 8900



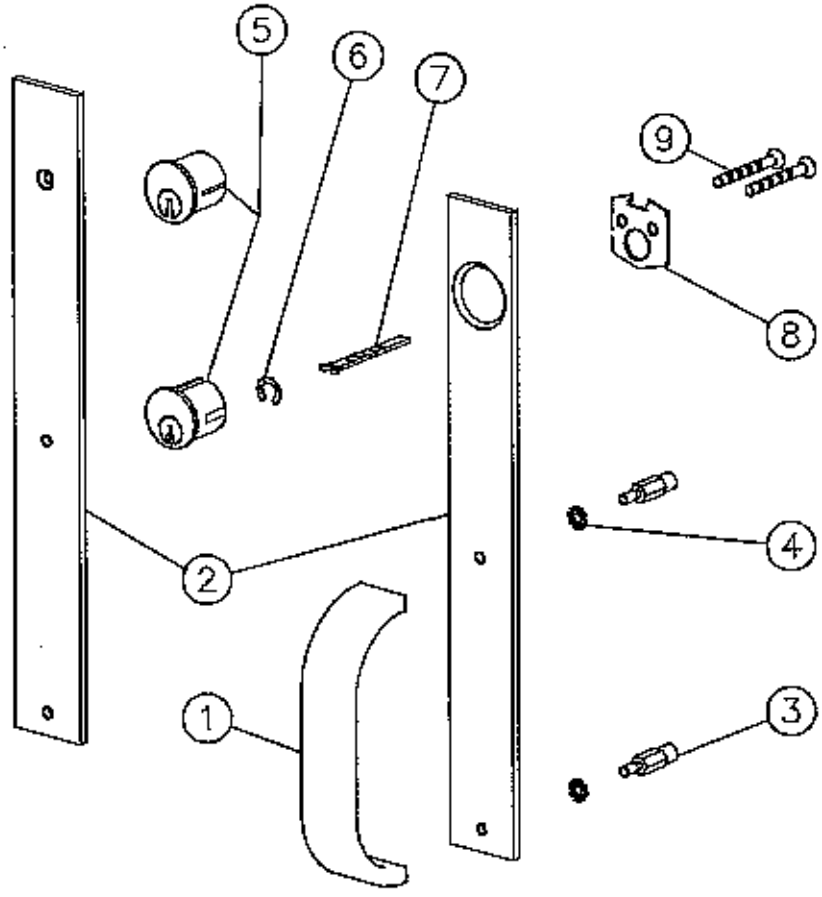
80 series Parts List

800 SERIES
PULL TRIM
874FLL
874FLLDT

Parts List
Page No 800.3
Rev B
2/5/2001

ITEM	PART NO.	DESCRIPTION	QTY
1	21-0165	GRIP *	1
2	97-0309	PLATE NO CYLINDER HOLE *	1
	98-0313	PLATE WITH CYLINDER HOLE *	
3	97-0119	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * Ø	1
	———	CYLINDER (MORTISE) * Ø	
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
	97-2646	SCREW PACK (1 3/4 DOOR)	1
	97-2952	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
Ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 AND 8900
NOTE: USE FOR 8800 MADE BEFORE 2/5/2001



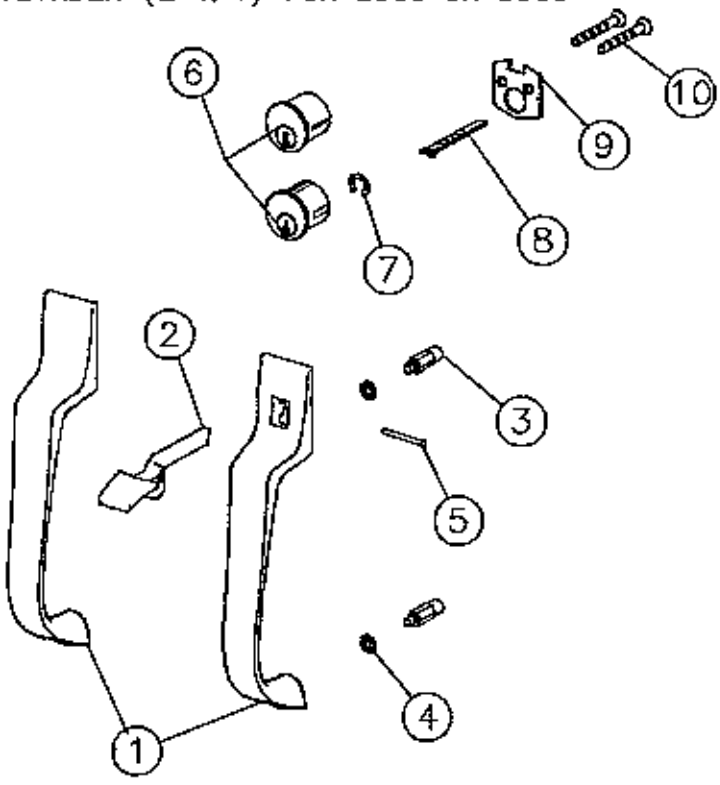
80 series Parts List

800 SERIES
PULL TRIM
876-STS 876-STSDT
886-STS 896-STS

Parts List
Page No 800.12 Rev A
10/2/98

ITEM	PART NO.	DESCRIPTION	QTY
1	97-0064	#76 GRIP NO THUMB PIECE HOLE *	1
	97-0058	#96 GRIP WITH THUMB PIECE HOLE *	
2	97-0203	THUMB PIECE LEFT HAND (#96 GRIP ONLY) * ±	1
	97-0214	THUMB PIECE RIGHT HAND (#96 GRIP ONLY) * ±	
3	98-0071	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	97-0156	OVAL HEAD RIVET	1
6	———	CYLINDER (RIM) * ø	1
	———	CYLINDER (MORTISE) * ø	
7	13-0080	BARREL RETAINER (RIM)	1
8	13-0085	LOCKING TAIL (RIM)	1
9	13-0086	BACKPLATE (RIM)	1
10	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
	97-2953	SCREW PACK (1 3/4 DOOR)	1
	97-2954	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
± SPECIFY DOOR THICKNESS AND DEVICE LINE
ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 OR 8900



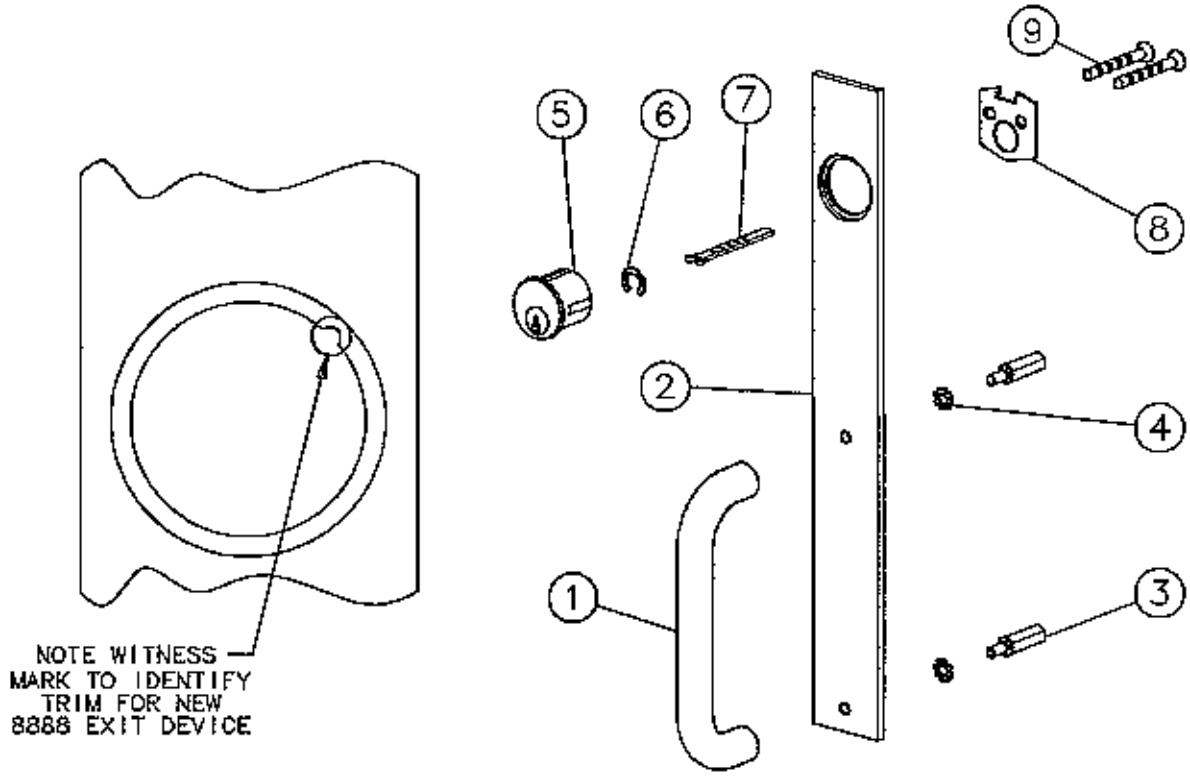
8 0 series Parts List

800 SERIES
PULL TRIM
879-FSW

Parts List
Page No 800.5-1 Rev A
1/1/2002

ITEM	PART NO.	DESCRIPTION	QTY
1	97-0367	GRIP *	1
2	98-0313	PLATE WITH CYLINDER HOLE *	1
3	97-0119	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * ø	1
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
	97-2646	SCREW PACK (1 3/4 DOOR)	1
	97-2952	SCREW PACK (2 1/4 DOOR)	

* SPECIFY FINISH
ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8800 MADE AFTER 2/5/2001



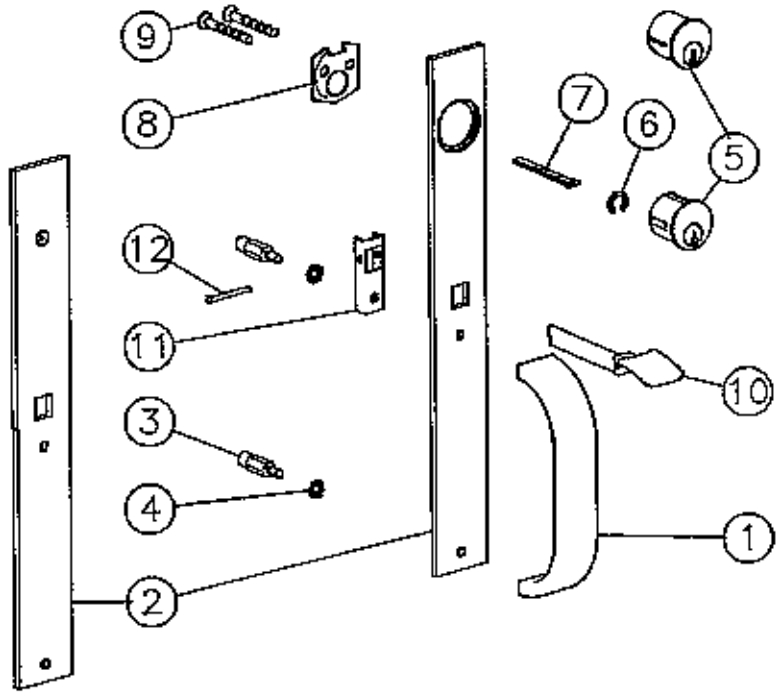
80 series Parts List

800 SERIES
PULL TRIM
884-FLL
894-FLL

Parts List
Page No 800.4
Rev B
2/5/2001

ITEM	PART NO.	DESCRIPTION	QTY
1	21-0165	GRIP *	1
2	97-0312	PLATE NO CYLINDER HOLE *	1
	97-0311	PLATE WITH CYLINDER HOLE *	
3	97-0119	THRU BOLT STUD	2
4	01-0227	LOCK WASHER	2
5	———	CYLINDER (RIM) * Ø	1
	———	CYLINDER (MORTISE) * Ø	
6	13-0080	BARREL RETAINER (RIM)	1
7	13-0085	LOCKING TAIL (RIM)	1
8	13-0086	BACKPLATE (RIM)	1
9	13-0074	CONNECTING SCREW (RIM)	2
	13-0075	CONNECTING SCREW (RIM) (2 1/2 DOOR AND OVER)	
10	97-0182	THUMB PIECE LEFT HAND * ±	2
	97-0189	THUMB PIECE RIGHT HAND * ±	
11	97-0131	THUMB PIECE BACKPLATE	1
12	97-0156	OVAL HEAD RIVET	1
	97-2646	SCREW PACK (1 3/4 DOOR)	1
	97-2952	SCREW PACK (2 1/4 DOOR)	

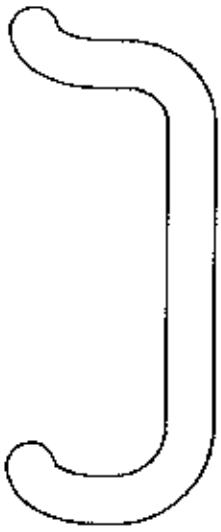
* SPECIFY FINISH
± SPECIFY DOOR THICKNESS AND DEVICE LINE
Ø SPECIFY CYLINDER SIZE BY KEYING REQUIREMENTS:
SPECIFY #34 CYLINDER FOR 8700 AND 8800
SPECIFY #41 CYLINDER (1 3/4) OR
#43 CYLINDER (2 1/4) FOR 8300 AND 8900



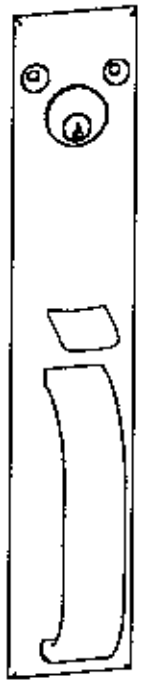
80 series Parts List

800 SERIES
PULL TRIMS

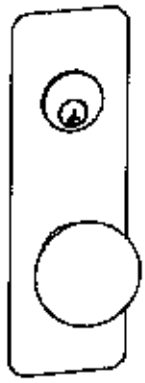
Parts List
Page No 800.1
Rev C
1/1/2002



862/863/864



MAL



PRK

FUNCTION	TRIM DESIGN							
	822/823	FLL	FLW	MAL	PRK	PTB	STS	862/863/864
04		874FLL	813FLW	818MAL	819PRK	812PTB	876STS	
10	822/823	874FLLDT	813FLWDT	818MALDT	819PRKDT	812PTBDT	876STSDT	862/863/864
06, 13 & 16					839PRK			
15					829PRK			
28		884FLL	843FLW	828MAL		842PTB	886STS	
62, 63, 66, 70 & 71		894FLL	833FLW	838MAL		832PTB	896STS	
04 (FOR NEW 8800)		869FSL	879FSW	849MSL		859PSB	896STS	

30 series Parts List

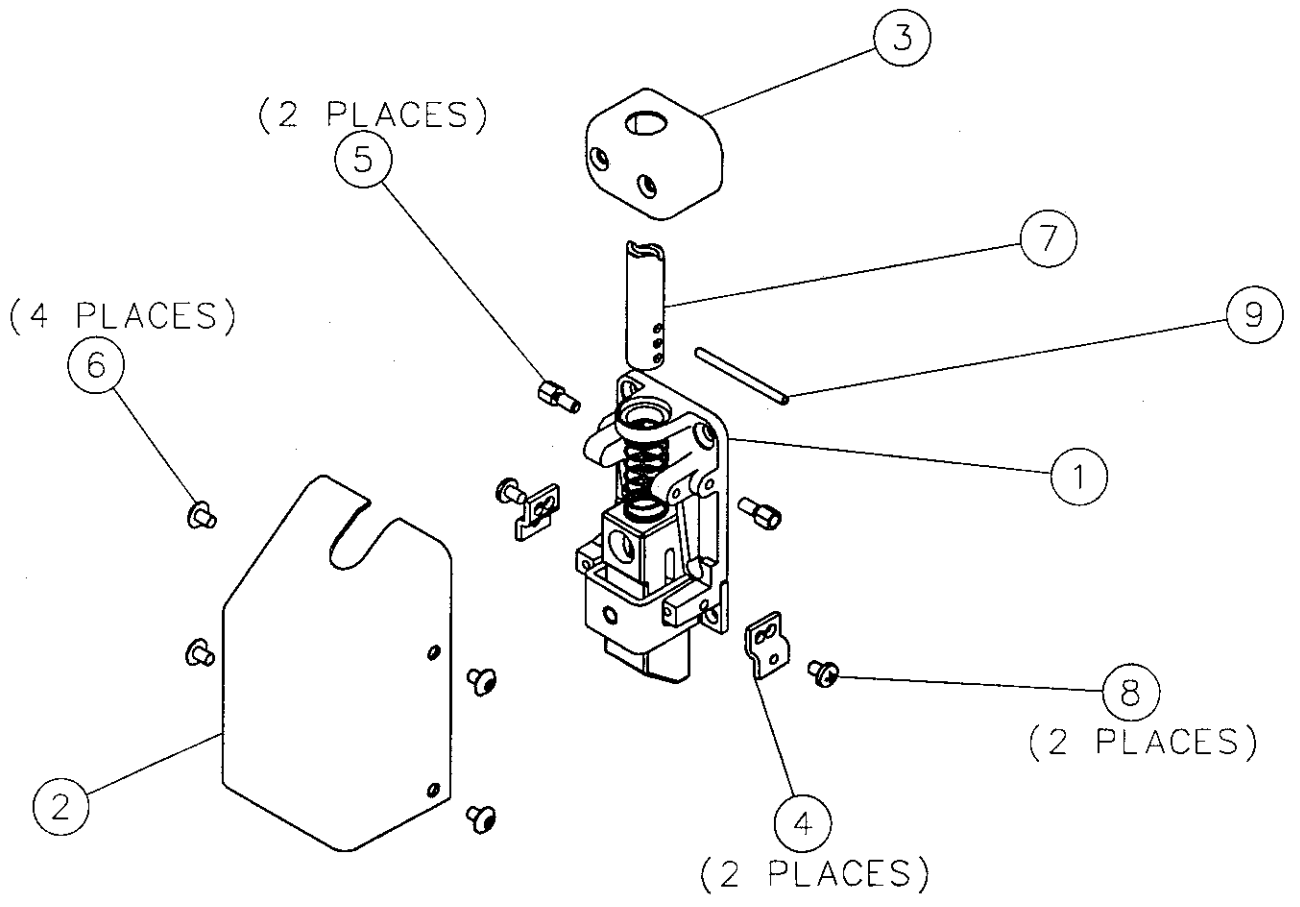
12-3727

Parts List
Page No. 37.4
REV. A
01/19/00

			CHASSIS ASSEMBLY WITH COVER
12-3727	ALL FUNCTIONS	LHRB RHRB	28-2492

ITEM	ASSY NO.	PART NO.	DESCRIPTION	QTY
1		97-2002	CHASSIS ASSEMBLY (BOTTOM)	1
2		28-0119	COVER*	1
3		97-0020	ROD GUIDE*	1
4		28-0127	COVER BRACKET	2
5		01-4514	STANDOFF	4
6		01-4515	MACHINE SCREW (TRUSS HEAD)*	4
7		97-0034	BOTTOM ROD* SPECIFY W/WO THRESHOLD AND CROSS BAR HEIGHT	1
8		01-3595	MACHINE SCREW (ROUND HEAD)	2
9		97-0048	BOTTOM ROD ADJ. PIN	1
		68-2113	SCREW PACK BOTTOM AND TOP CASES	1
		646	ADJUSTABLE STRIKE PACK	1
		655	FLAT STRIKE PACK	1

* SPECIFY FINISH



30 series Parts List

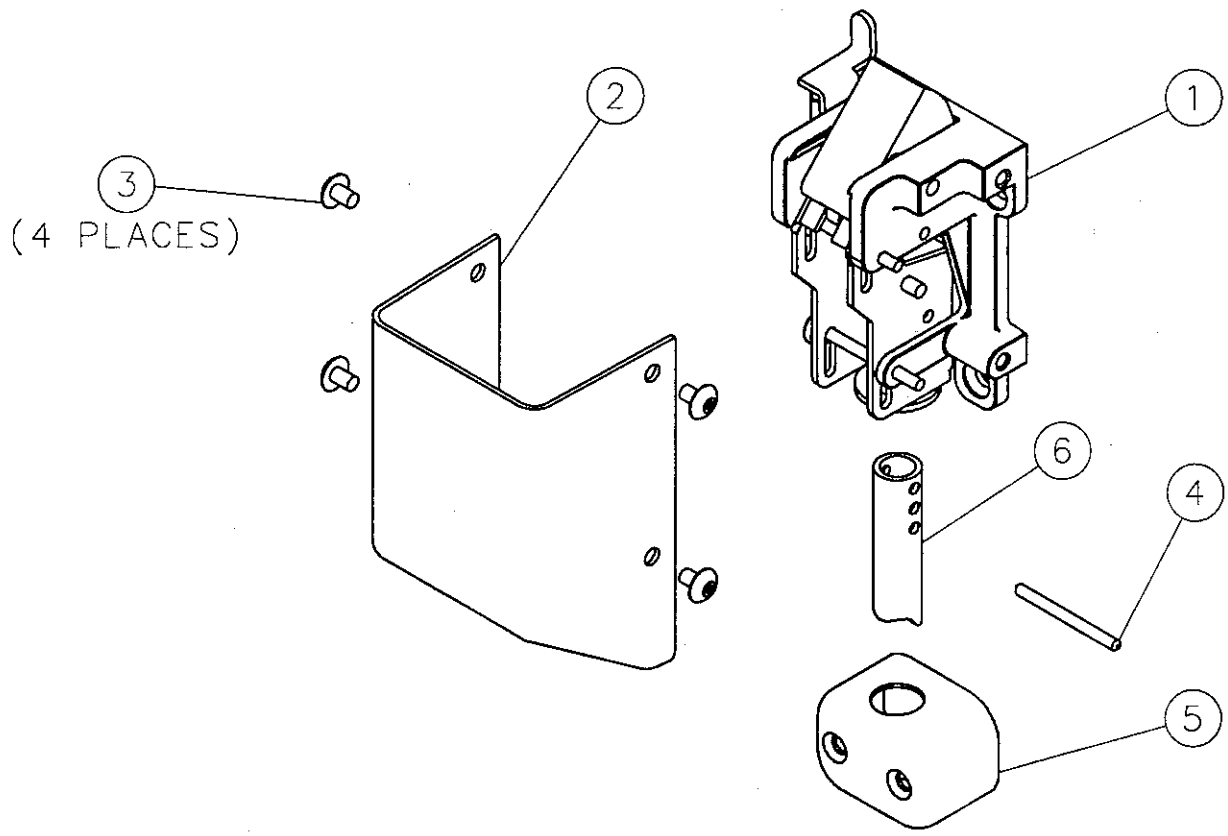
12-3727

Parts List
Page No. 37.5
REV. A
01/19/00

			CHASSIS ASSEMBLY WITH COVER
12-3727	ALL FUNCTIONS	LHRB RHRB	28-2493

ITEM	ASSY NO.	PART NO.	DESCRIPTION	QTY
1		97-2963	CHASSIS ASSEMBLY (TOP)	1
2		28-0119	COVER *	1
3		01-4515	MACHINE SCREW (TRUSS HEAD)*	4
4		97-0048	BOTTOM ROD ADJ. PIN	1
5		97-0020	ROD GUIDE*	1
6		97-0034	TOP ROD* SPECIFY W/WO THRESHOLD AND CROSS BAR HEIGHT	1
		68-2113	SCREW PACK BOTTOM AND TOP CASES	1
		646	STD. TOP STRIKE PACK	1

* SPECIFY FINISH

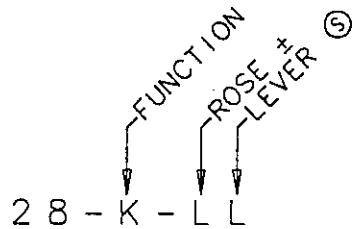


20 series Parts List

LEVER TRIM
FOR 20 AND 30 SERIES
AND ALARMED EXITS

"28-K-LL"

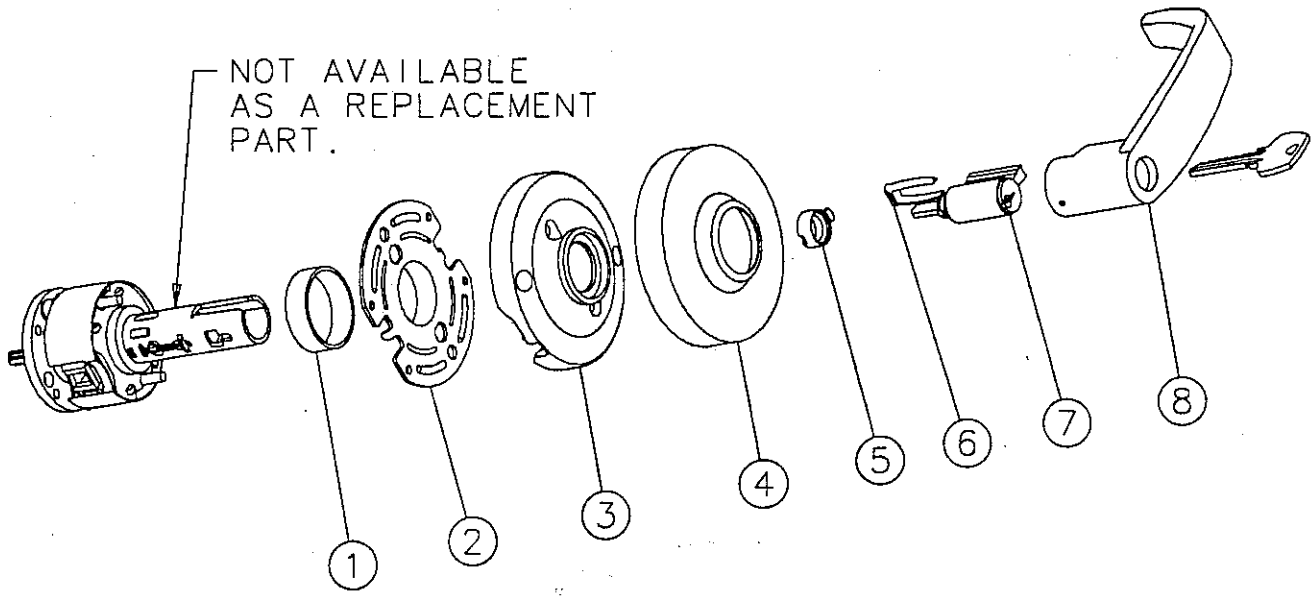
Parts List
Page No 28.3
Rev A
2/2/2000



28-?-LL	FUNCTION
K	04
N	06
C	13
L	15
D	10 **

ITEM	PART NO.	DESCRIPTION	QTY
1	07-0100	SPACER	1
2	07-0105	SUPPORT PLATE	1
3	07-2426	OUTSIDE ROSE ASSEMBLY	1
4	10-0197	ROSE SCALP *	1
5	10-0364	CYLINDER SPACER	1
6	10-0032	CYLINDER RETAINER	1
7	——	CYLINDER * ø	1
8	——	LEVER * Ⓢ	1
	07-2498	SCREW PACK	1
	07-2496	MOUNTING PLATE PACK	1

* SPECIFY FINISH
ø SPECIFY 10 LINE CYLINDER BY KEYING REQUIREMENTS
Ⓢ FOR AVAILABLE LEVERS SEE 28.5
± "L" ROSE ONLY
** FOR "28-D-LL" SEE 28.4



20 series Parts List

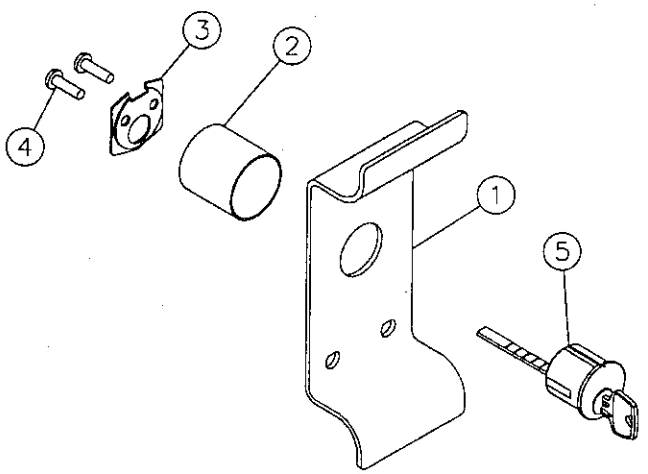
PULL TRIM GTB & HTB

Parts List
Page No. 28.8
REV. A
2/2/2000

			TRIM ASSEMBLY LESS SCREW PACK
28-K-GTB	Ø4 FUNCTION	LHRB RHRB	28-2015
28-K-HTB	Ø4 FUNCTION	LHRB RHRB	28-2459

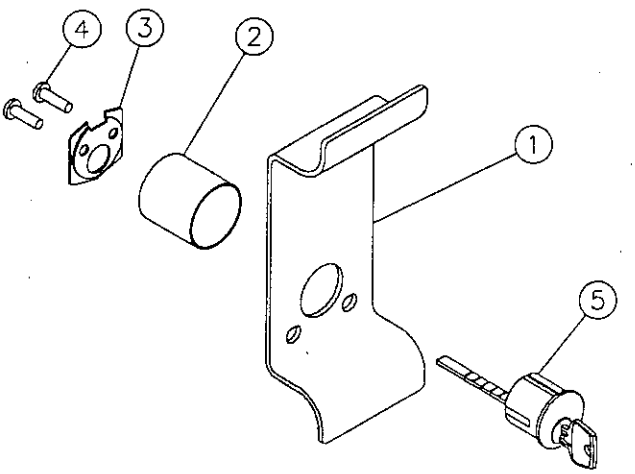
ITEM	ASSY NO.	PART NO.	DESCRIPTION	QTY
1		28-0031	GTB PULL *	1
		28-0101	HTB PULL *	
2		28-0025	CYLINDER SLEEVE	1
3		13-0086	CYLINDER BACK PLATE	1
4		01-1189	RETAINING SCREW	2
5		——	CYLINDER * Ø	1
		28-2017	SCREW PACK 1 3/4" DOORS * ¤	1
		28-2018	SCREW PACK 2 1/4" DOORS * ¤	

* SPECIFY FINISH
Ø SPECIFY #34 RIM CYLINDER BY KEYING REQUIREMENTS
¤ SPECIFY STANDARD OR FIRE RATED



28-K-HTB

HTB USED WITH 20 AND 30 SERIES EXIT DEVICES MADE AFTER APRIL 07, 2000 AND 2700 MADE BEFORE APRIL 07, 2000



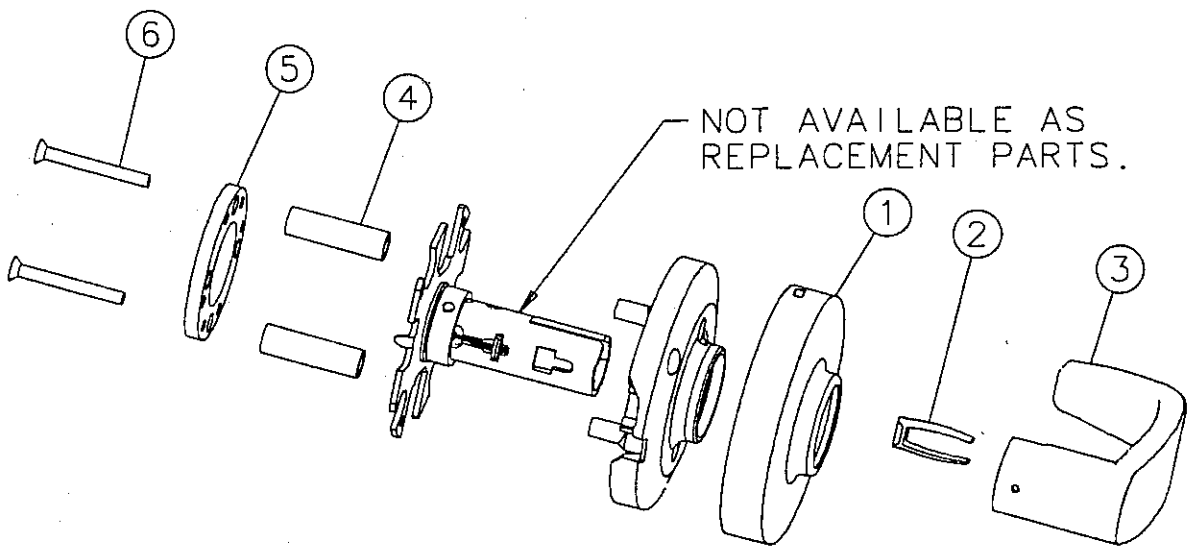
28-K-GTB

GTB USED WITH 2800 EXIT DEVICES MADE BEFORE APRIL 07, 2000 AND ALL 5100 AND 5800 ALARMED EXITS

28-D-LL
10 FUNCTION

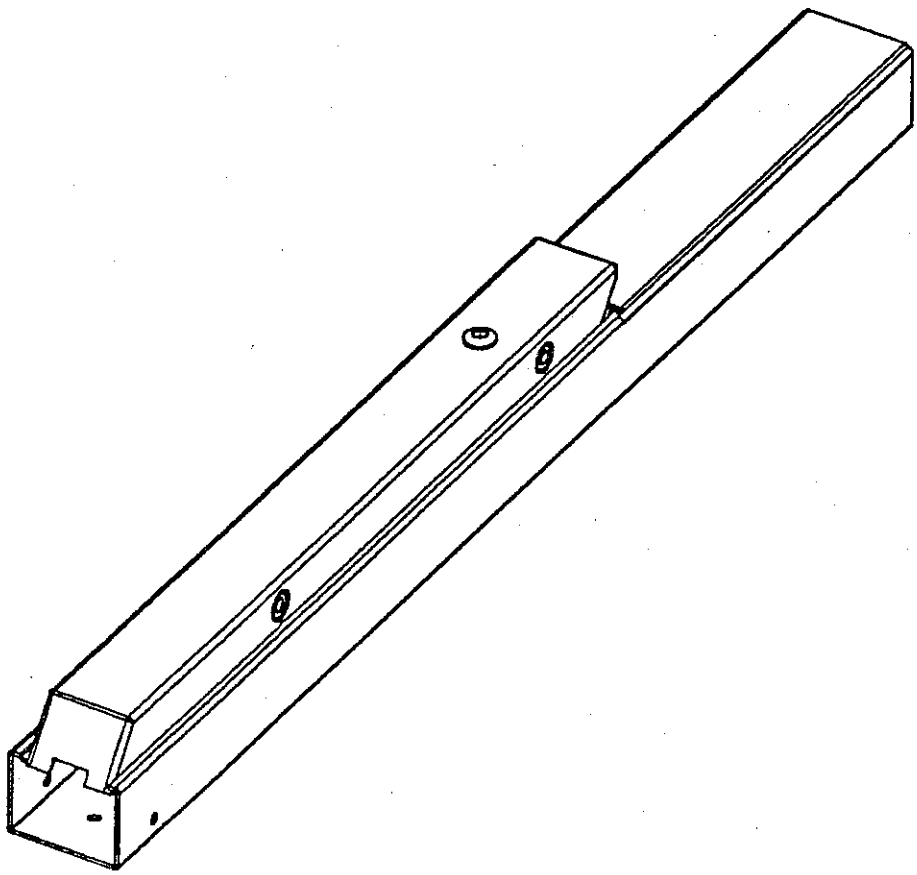
ITEM	PART NO.	DESCRIPTION	QTY
1	10-0197	ROSE SCALP *	1
2	10-0032	CYLINDER RETAINER	1
3	——	LEVER HANDLE * Ⓢ	1
4	07-0123	MOUNTING PLATE SPACER	2
5	07-0116	MOUNTING PLATE	1
6	01-1119	SCREW (#8-32 X 1 1/2)	2
	07-2498	SCREW PACK	1
	07-2499	MOUNTING PLATE PACK	1

* SPECIFY FINISH
Ⓢ FOR AVAILABLE LEVERS SEE 28.5



		RAIL ASSEMBLY LESS END CAP AND MOUNTING BRACKET		
SIZE	DOOR WIDTH	CAM LOCKDOWN (NO PREFIX)	CYLINDER LOCKDOWN (16 PREFIX) *	FIRE EXIT HARDWARE (12 PREFIX)
E	24" TO 32"	28-2446	28-2452	28-2449
F	32" TO 36"	28-2447	28-2453	28-2450
G	36" TO 48"	28-2448	28-2454	28-2451

*FOR CYLINDER LOCKDOWN ADD 2" TO MIN DOOR SIZES STATED.



30 series Parts List

16-3727
OR
16-3828

Parts List
Page No. 30.3A REV. C
5/31/2002

			RAIL ASSEMBLY LESS END CAP & MOUNTING BRACKET
16-3727 AND 16-3828	CYLINDER DOGGING RAIL	E	28-2452
		F	28-2453
		G	28-2454

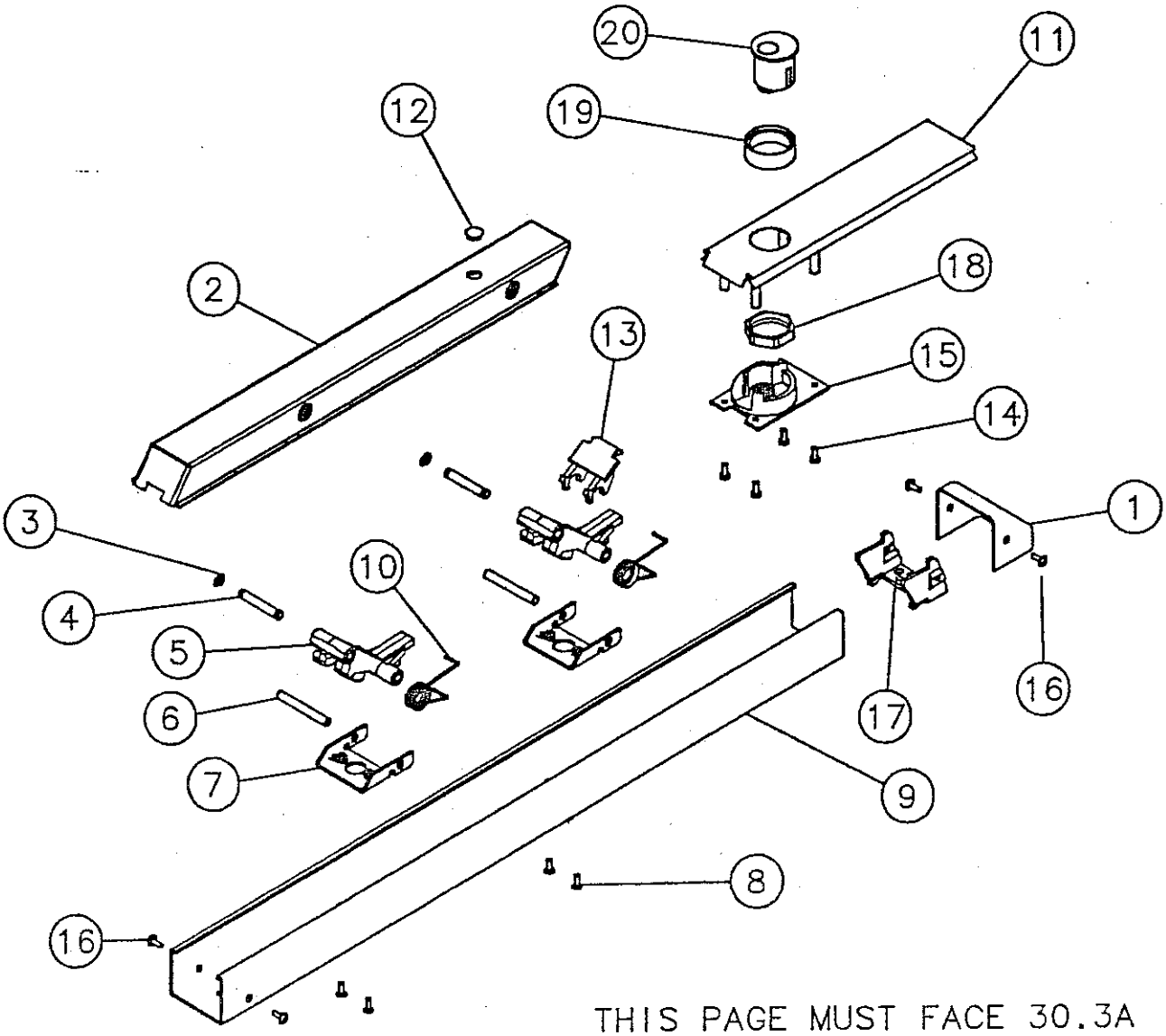
ITEM	ASSY NO.	PART NO.	DESCRIPTION	QTY
1		28-0110	END CAP *	1
2		68-0736	PUSH RAIL (E) *	1
		68-0737	PUSH RAIL (F) *	
		68-0738	PUSH RAIL (G) *	
3		01-0098	RETAINING RING	2
4		68-0229	PIVOT PIN PUSH RAIL W/ "D" *	2
		68-1442	PIVOT PIN PUSH RAIL W/O "D" *	
5		68-3609	CONNECTING ARM ASSEMBLY	2
6		68-0945	PIVOT PIN MOUNTING RAIL	2
7		68-0943	BRACKET CONNECTING ARM	2
8		01-1236	SCREW #6-32 X 3/8 *	4
9	28-2452 (E)	68-0950	MOUNTING RAIL (E) *	1
		68-0951	MOUNTING RAIL (F) *	
	28-2453 (F)	68-0949	MOUNTING RAIL (G) *	
10		68-0236	SPRING	2
11	28-2454 (G)	68-3001	MOUNTING RAIL INSERT ASSY (F) *	1
		68-3003	MOUNTING RAIL INSERT ASSY (E & G) *	
12		01-0798	HOLE PLUG *	1
13		68-0772	FILLER	1
14		01-1220	SCREW #6-32 X 3/8	4
15		68-3020	LOCKDOWN CAM ASSEMBLY	1
16		01-1141	SCREW #8-32 X 3/8 *	4
17		68-3367	MOUNTING PACK INCLUDES ITEM 17	1
18		68-0701	CYLINDER NUT	1
19		97-0349	CYLINDER RING #41 CYLINDER *	1
20		———	CYLINDER * ø	1

* SPECIFY PAINTED FINISH

ø SPECIFY #41 CYLINDER BY KEYING REQUIERMENTS

THIS PAGE MUST FACE 30.3B

			RAIL ASSEMBLY LESS END CAP & MOUNTING BRACKET
16-3727 AND 16-3828	CYLINDER DOGGING RAIL	E	28-2452
		F	28-2453
		G	28-2454



THIS PAGE MUST FACE 30.3A

30 series Parts List

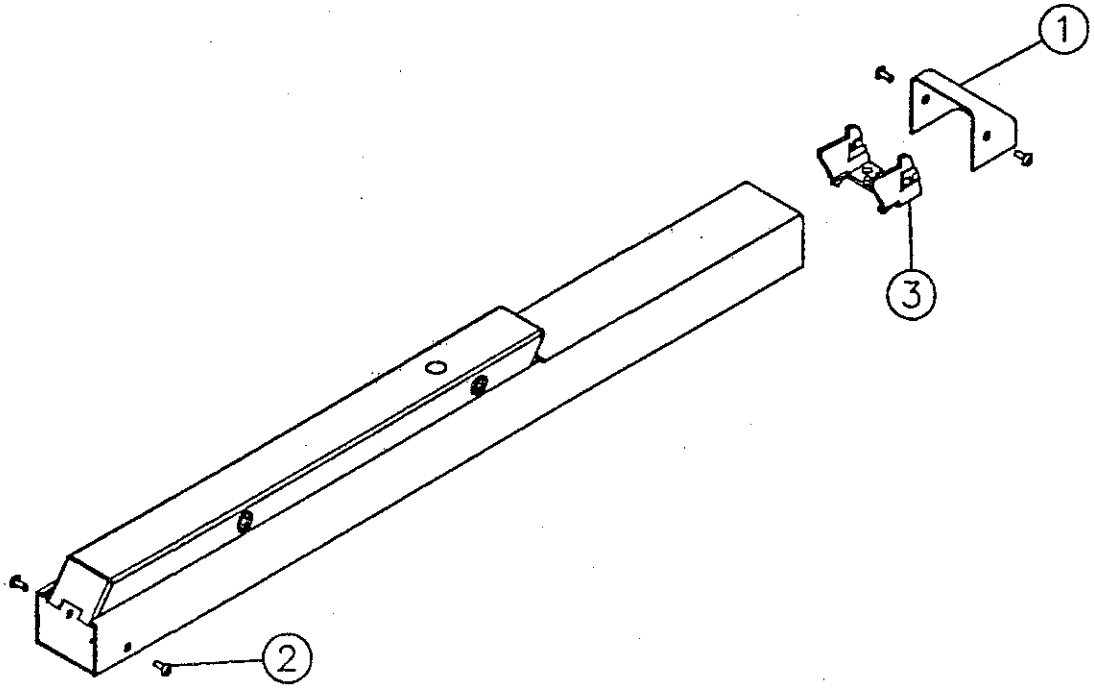
12-3727 AND 12-3828

Parts List
Page No. 30.4
REV. C
5/31/2002

			RAIL ASSEMBLY LESS END CAP & MOUNTING BRACKET
12-3727 AND 12-3828	FIRE RATED NO DOGGING RAIL	E	28-2449
		F	28-2450
		G	28-2451

ITEM	PART NO.	DESCRIPTION	QTY
1	28-0110	END CAP *	1
2	01-1141	SCREW #8-32 X 3/8 *	4
3	68-3367	MOUNTING PACK	1

* SPECIFY PAINTED FINISH



30 series Parts List

3727 OR 3828

Parts List
Page No. 30.2A
REV. C
5/31/2002

			RAIL ASSEMBLY LESS END CAP & MOUNTING BRACKET
3727 AND 3828	STANDARD DOGGING RAIL	E	28-2446
		F	28-2447
		G	28-2448

ITEM	ASSY NO.	PART NO.	DESCRIPTION	QTY
1		28-0110	END CAP *	1
2		68-0736	PUSH RAIL (E) *	1
		68-0737	PUSH RAIL (F) *	
		68-0738	PUSH RAIL (G) *	
3		01-0098	RETAINING RING	2
4		68-0229	PIVOT PIN PUSH RAIL W/ "D" *	2
		68-1442	PIVOT PIN PUSH RAIL W/O "D" *	
5		68-3609	CONNECTING ARM ASSEMBLY	2
6	28-2446 (E)	68-0945	PIVOT PIN MOUNTING RAIL	2
7	28-2447 (F)	68-0943	BRACKET CONNECTING ARM	2
8		01-1236	SCREW #6-32 X 3/8 *	4
9	28-2448 (G)	68-0950	MOUNTING RAIL (E) *	1
		68-0951	MOUNTING RAIL (F) *	
		68-0949	MOUNTING RAIL (G) *	
10		68-0236	SPRING	2
11		68-0550	MOUNTING RAIL INSERT (E) *	1
		68-0549	MOUNTING RAIL INSERT (F) *	
		68-0551	MOUNTING RAIL INSERT (G) *	
12		68-2596	LOCKDOWN BUTTON KIT	1
13		01-1141	SCREW #8-32 X 3/8 *	4
14		68-3367	MOUNTING PLATE PACK	1

* SPECIFY PAINTED FINISH

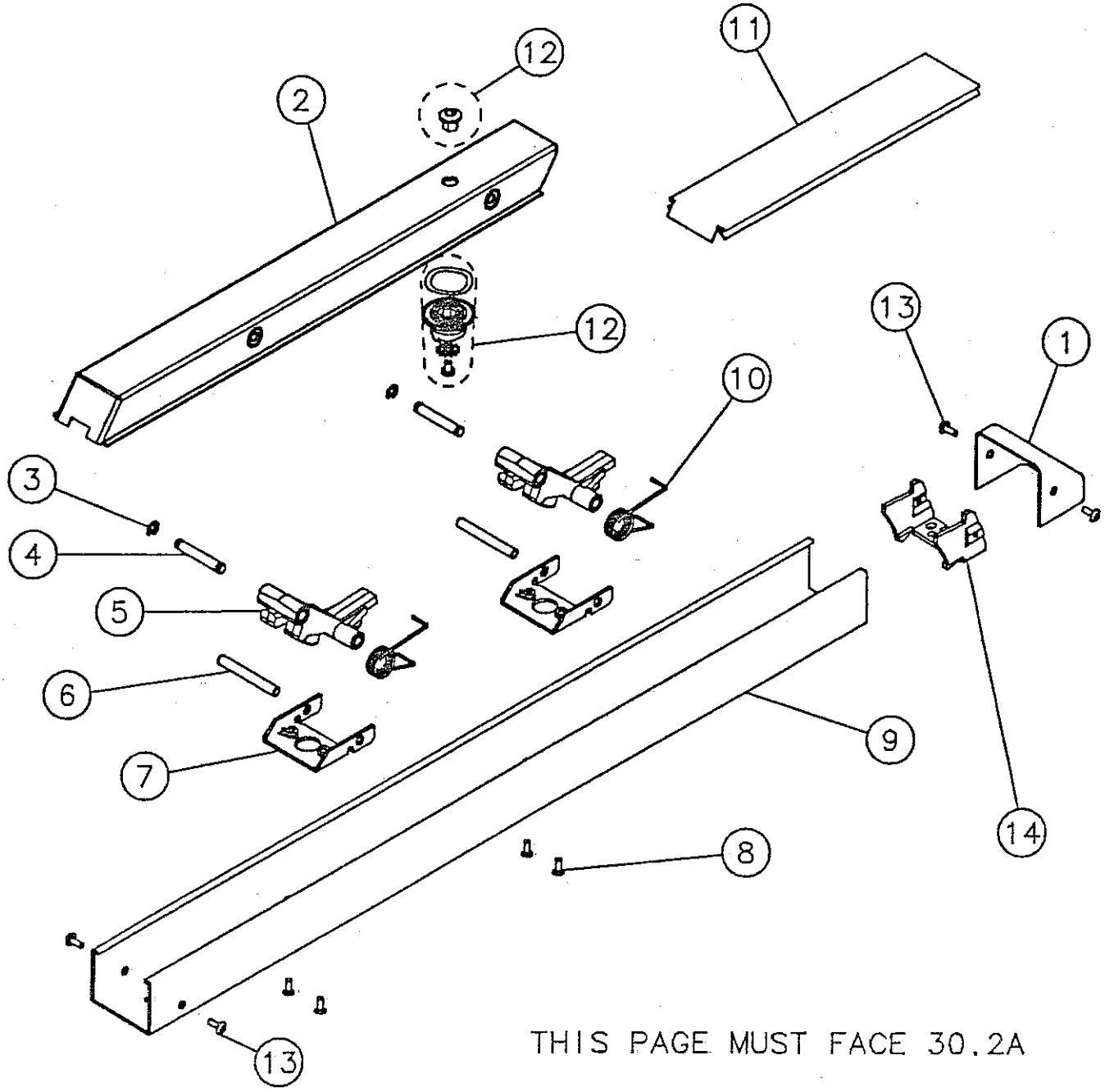
THIS PAGE MUST FACE 30.2B

30 series Parts List

3727 OR 3828

Parts List
Page No. 30.2B
REV. C
5/31/2002

			RAIL ASSEMBLY LESS END CAP & MOUNTING BRACKET
3727 AND 3828	STANDARD DOGGING RAIL	E	28-2446
		F	28-2447
		G	28-2448



THIS PAGE MUST FACE 30.2A

30 series Parts List

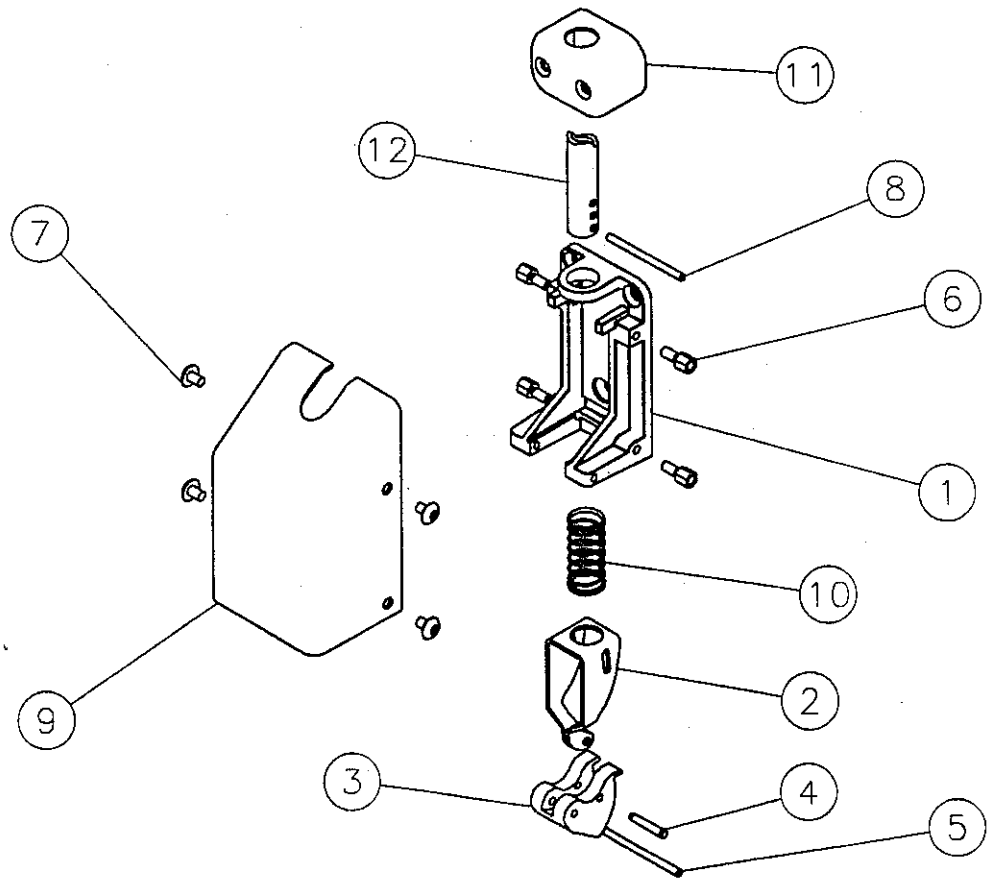
3727

Parts List
Page No. 37.2
REV. A
01/19/00

			CHASSIS ASSEMBLY WITH COVER
3727	ALL FUNCTIONS	LHRB RHRB	28-2491

ITEM	ASSY NO.	PART NO.	DESCRIPTION	QTY
1	97-2038	97-0025	CHASSIS (BOTTOM)	1
2		97-0035	RETRACTOR	1
3		97-0053	LATCHBOLT	1
4		97-0048	PIVOT PIN (LATCHBOLT)	1
5		68-1094	SPIROL PIN	1
6		01-4514	STANDOFF	4
7		01-4515	MACHINE SCREW (TRUSS HEAD)*	4
8		97-0048	BOTTOM ROD ADJ. PIN	1
9		28-0119	COVER *	1
10		97-0101	SPRING	1
11		97-0020	ROD GUIDE*	1
12		97-0034	BOTTOM ROD* SPECIFY W/WO THRESHOLD AND CROSS BAR HEIGHT	1
		68-2113	SCREW PACK BOTTOM AND TOP CASES	1
		624	STD. BOTTOM STRIKE PACK	1

* SPECIFY FINISH



30 series Parts List

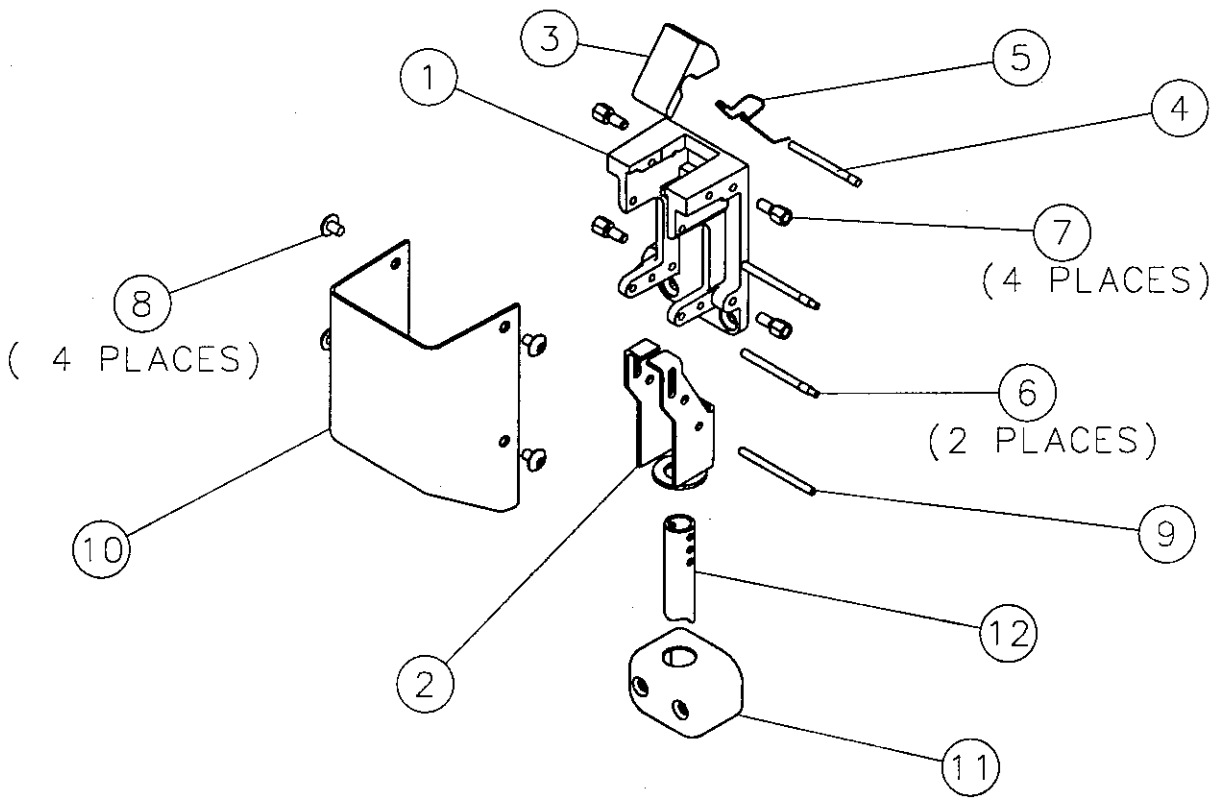
3727

Parts List	
Page No.	REV.
37.3	A
01/19/00	

			CHASSIS ASSEMBLY WITH COVER
3727	ALL FUNCTIONS	LHRB RHRB	28-2494

ITEM	ASSY NO.	PART NO.	DESCRIPTION	QTY
1	97-2433	97-0295	CHASSIS (TOP)	1
2		97-0298	TOP SLIDE	1
3		97-0296	LATCHBOLT	1
4		97-0294	PIVOT PIN (LATCHBOLT)	1
5		97-0300	SPRING	1
6		97-0046	TOP CASE RETAINING PIN	2
7		01-4514	STANDOFF	4
8		01-4515	MACHINE SCREW (TRUSS HEAD)*	4
9		97-0048	BOTTOM ROD ADJ. PIN	1
10		28-0119	COVER *	1
11		97-0020	ROD GUIDE*	1
12		97-0034	TOP ROD* SPECIFY W/WO THRESHOLD AND CROSS BAR HEIGHT	1
		68-2113	SCREW PACK BOTTOM AND TOP CASES	1
		629	STD. TOP STRIKE PACK	1

* SPECIFY FINISH



30 series Parts List

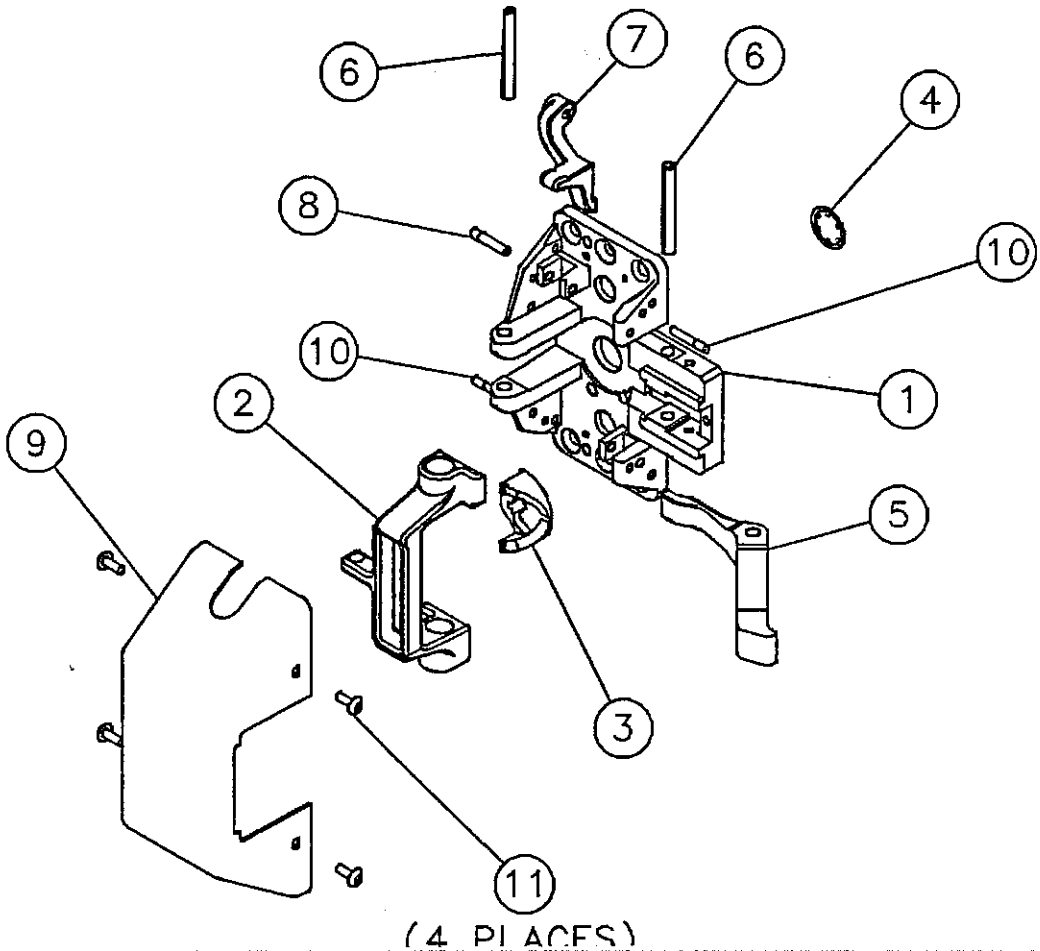
3727

Parts List
Page No. 37.1
REV. B
05/06/04

			CHASSIS ASSEMBLY LESS COVER
3727	ALL FUNCTIONS	LHRB RHRB	28-2427 28-2428

ITEM	ASSY NO.	PART NO.	DESCRIPTION	QTY
1		28-0125	CHASSIS	1
2		28-0035	MAIN SLIDE	1
3		28-0109	CAM	1
4		01-9167	RETAINING RING	1
5		68-0241	LIFT ARM	1
6		01-4512	PIVOT PIN	2
7		28-0036	LIFT LEVER	1
8		28-0026	PIVOT PIN (LIFT LEVER)	1
9		28-0116	COVER *	1
10		28-0037	SLIDE GUIDE PIN	2
11		01-1141	COVER SCREW (6-32 X 3/8)*	4
		68-1320	SCREW PACK	1

* SPECIFY FINISH



20 series Parts List

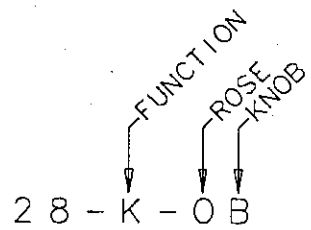
KNOB TRIM
2Ø AND 3Ø SERIES
AND ALARMED EXITS

"28-K-OB"

Parts List
Page No. 28.9
REV. A
2/2/2000

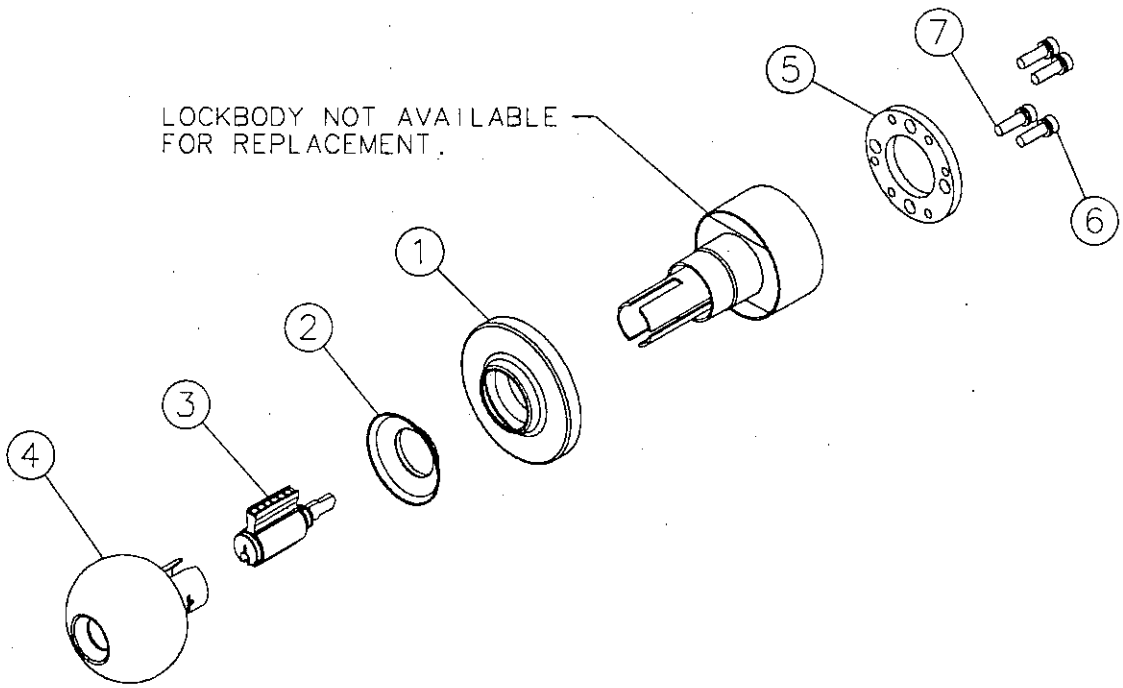
ITEM	ASSY NO.	PART NO.	DESCRIPTION	QTY
1		06-5006	OUTSIDE ROSE ASSEMBLY *	1
2		06-0512	COLLAR *	1
3		———	CYLINDER * Ø	1
4		06-0500	KNOB (CYLINDER) *	1
		06-0502	KNOB (PLAIN) *	
5		07-0116	MOUNTING PLATE	1
6		01-1358	SCREW (PLATE TO HOUSING) (10-32 X 5/8)	2
7		01-1204	SCREW (EXIT CHASSIS TO PLATE) (10-32 X 3/4)	2

* SPECIFY FINISH
Ø SPECIFY 6 LINE CYLINDER BY KEYING REQUIREMENTS.
NOTE: TRIM AVAILABLE IN THE FOLLOWING PREFIXES: 10-, 10-21-, AND 21-
NOTE: TRIM IS ONLY AVAILABLE WITH "O" ROSE AND "B" KNOB



28-?-OB FUNCTION

K	04
C	13
L	15

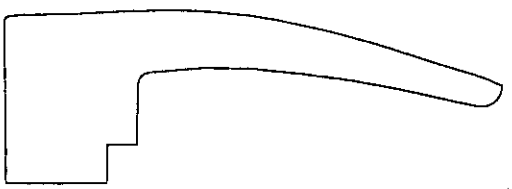


20 series Parts List

28 LEVER TRIM
FOR 20 AND 30 SERIES
AND ALARMED EXITS

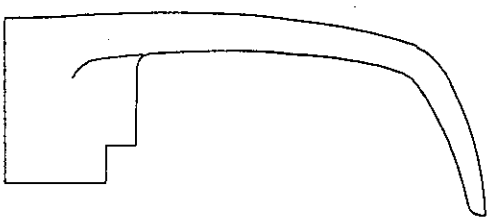
Parts List
Page No 28.5
Rev A
2/2/2000

PART No.	DESCRIPTION
10-2250	PASSAGE
10-2251	STANDARD CYLINDER
10-2305	INTERCHANGEABLE CORE
10-2257	REMOVABLE CORE



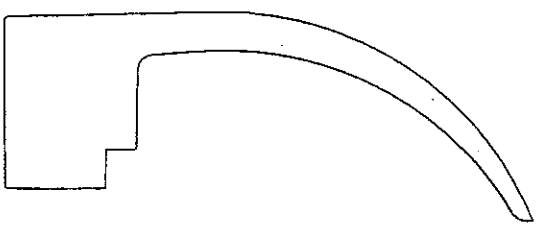
"B" LEVER

PART No.	DESCRIPTION
10-2045	PASSAGE
10-2046	STANDARD CYLINDER
10-2307	INTERCHANGEABLE CORE
10-2079	REMOVABLE CORE



"L" LEVER

PART No.	DESCRIPTION
10-2136	PASSAGE
10-2137	STANDARD CYLINDER
10-2303	INTERCHANGEABLE CORE
10-2143	REMOVABLE CORE



"P" LEVER

30 series Parts List

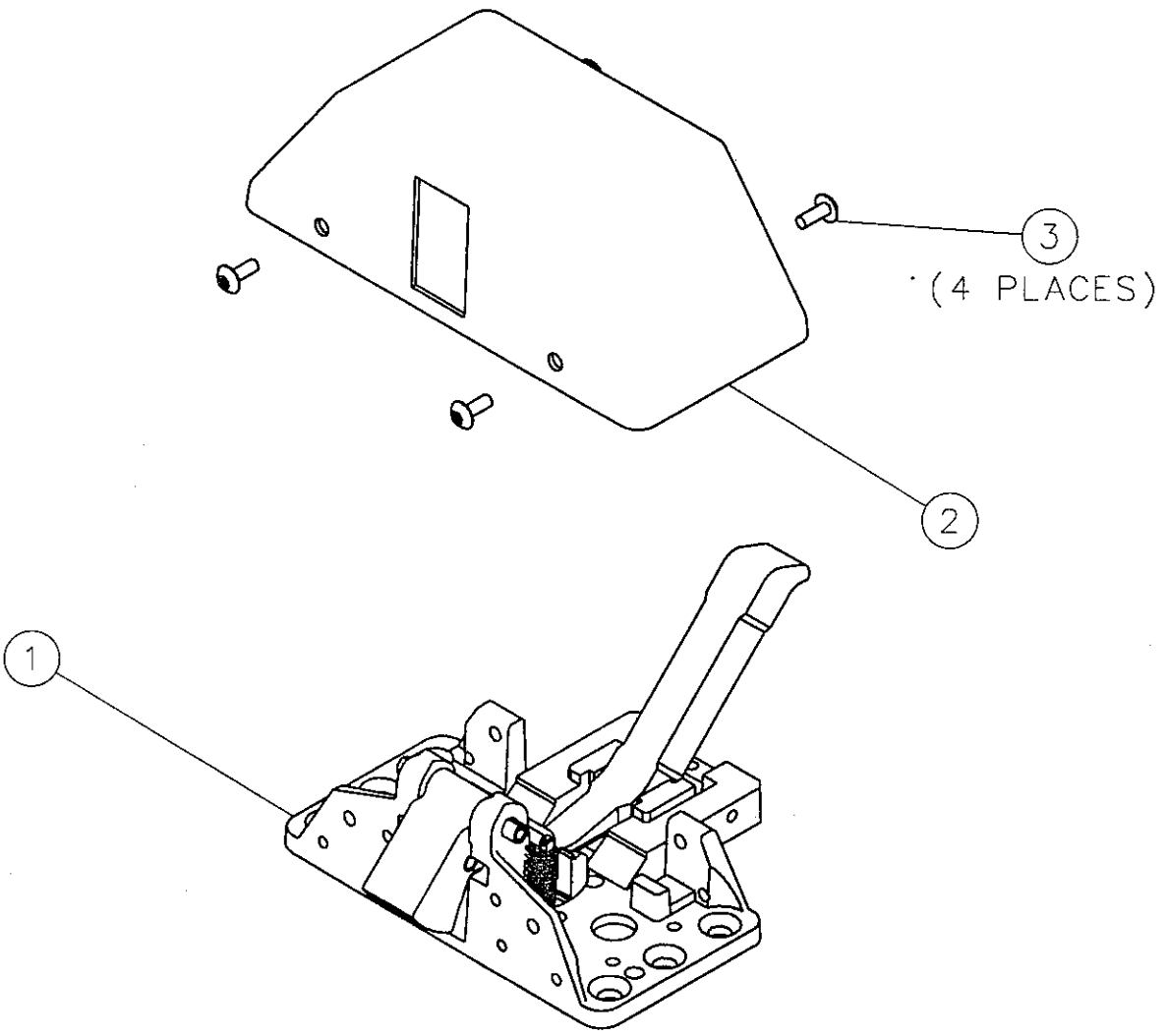
12-3828

Parts List
Page No. 38.2
REV. A
01/20/00

			CHASSIS ASSEMBLY LESS COVER
12-3828	ALL FUNCTIONS	LHRB RHRB	28-2409

ITEM	ASSY NO.	PART NO.	DESCRIPTION	QTY
1		28-2409	CHASSIS ASSEMBLY	1
2		28-0111	COVER *	1
3		01-1141	MACHINE SCREW (TRUSS HEAD)*	4
		28-2064	SCREW PACK	1
		68-2347	STRIKE PACK	1

* SPECIFY FINISH

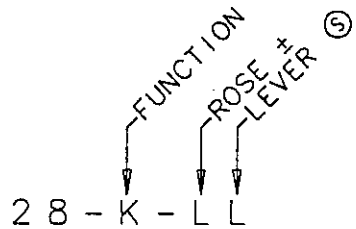


20 series Parts List

LEVER TRIM
FOR 20 AND 30 SERIES
AND ALARMED EXITS

"28-K-LL"

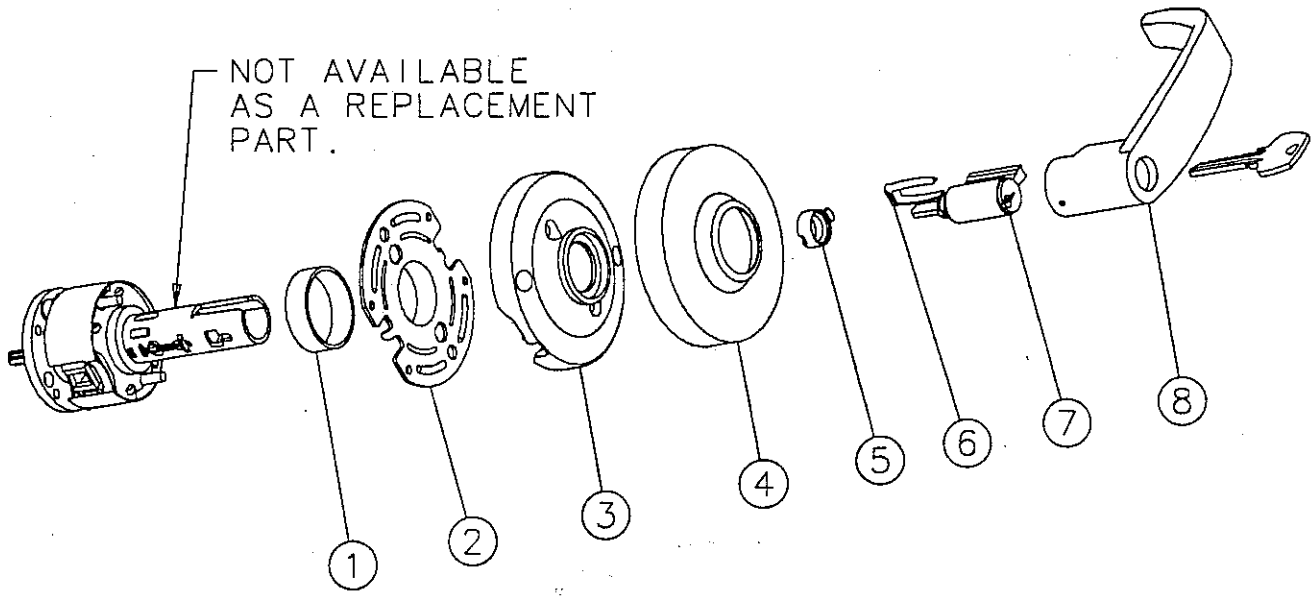
Parts List
Page No 28.3
Rev A
2/2/2000



28-?-LL	FUNCTION
K	04
N	06
C	13
L	15
D	10 **

ITEM	PART NO.	DESCRIPTION	QTY
1	07-0100	SPACER	1
2	07-0105	SUPPORT PLATE	1
3	07-2426	OUTSIDE ROSE ASSEMBLY	1
4	10-0197	ROSE SCALP *	1
5	10-0364	CYLINDER SPACER	1
6	10-0032	CYLINDER RETAINER	1
7	——	CYLINDER * ø	1
8	——	LEVER * Ⓢ	1
	07-2498	SCREW PACK	1
	07-2496	MOUNTING PLATE PACK	1

* SPECIFY FINISH
ø SPECIFY 10 LINE CYLINDER BY KEYING REQUIREMENTS
Ⓢ FOR AVAILABLE LEVERS SEE 28.5
± "L" ROSE ONLY
** FOR "28-D-LL" SEE 28.4



20 series Parts List

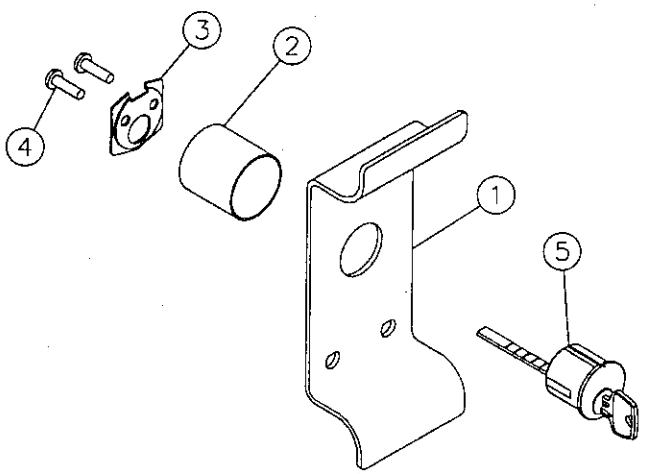
PULL TRIM GTB & HTB

Parts List
Page No. 28.8
REV. A
2/2/2000

			TRIM ASSEMBLY LESS SCREW PACK
28-K-GTB	Ø4 FUNCTION	LHRB RHRB	28-2015
28-K-HTB	Ø4 FUNCTION	LHRB RHRB	28-2459

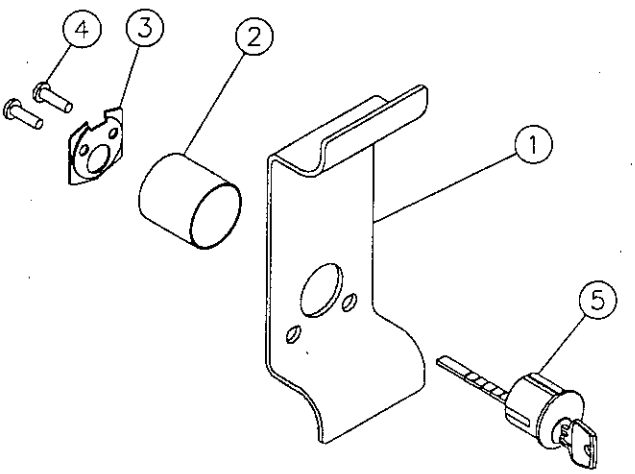
ITEM	ASSY NO.	PART NO.	DESCRIPTION	QTY
1		28-0031	GTB PULL *	1
		28-0101	HTB PULL *	
2		28-0025	CYLINDER SLEEVE	1
3		13-0086	CYLINDER BACK PLATE	1
4		01-1189	RETAINING SCREW	2
5		——	CYLINDER * Ø	1
		28-2017	SCREW PACK 1 3/4" DOORS * ¤	1
		28-2018	SCREW PACK 2 1/4" DOORS * ¤	

* SPECIFY FINISH
Ø SPECIFY #34 RIM CYLINDER BY KEYING REQUIREMENTS
¤ SPECIFY STANDARD OR FIRE RATED



28-K-HTB

HTB USED WITH 20 AND 30 SERIES EXIT DEVICES MADE AFTER APRIL 07, 2000 AND 2700 MADE BEFORE APRIL 07, 2000



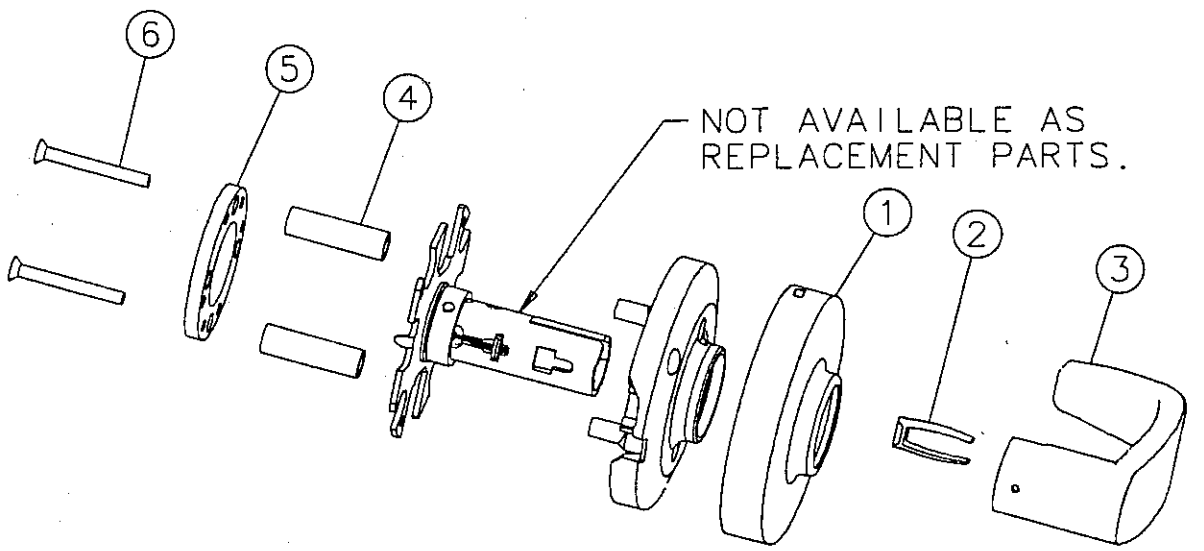
28-K-GTB

GTB USED WITH 2800 EXIT DEVICES MADE BEFORE APRIL 07, 2000 AND ALL 5100 AND 5800 ALARMED EXITS

28-D-LL
10 FUNCTION

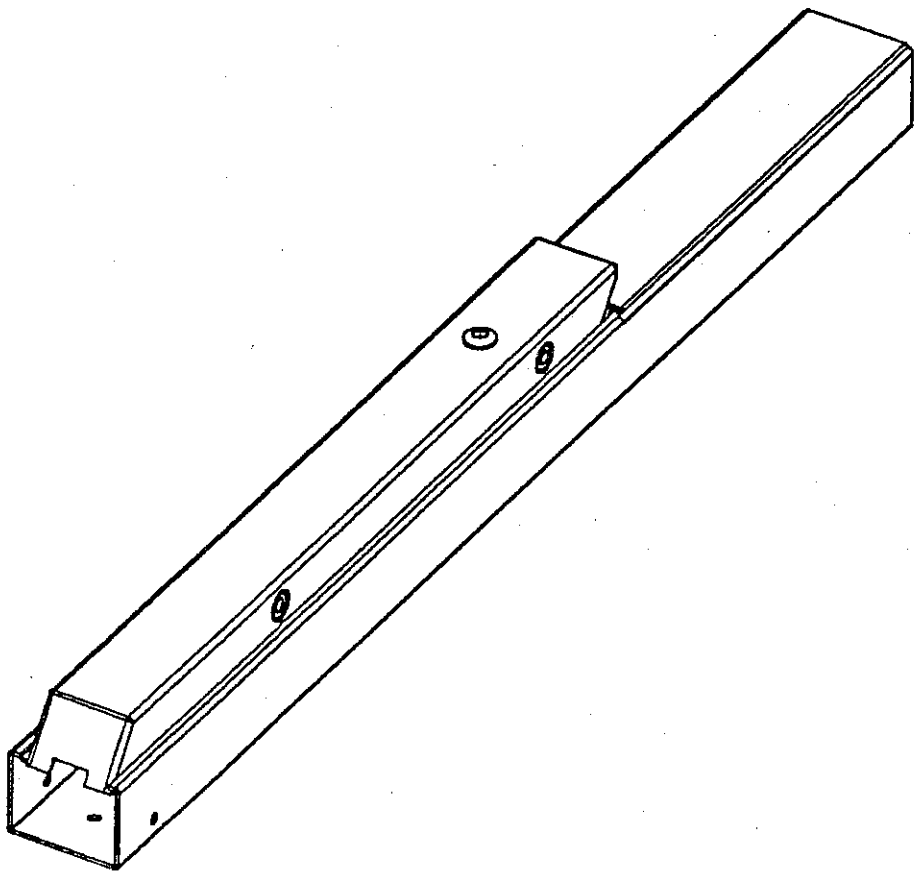
ITEM	PART NO.	DESCRIPTION	QTY
1	10-0197	ROSE SCALP *	1
2	10-0032	CYLINDER RETAINER	1
3	——	LEVER HANDLE * Ⓢ	1
4	07-0123	MOUNTING PLATE SPACER	2
5	07-0116	MOUNTING PLATE	1
6	01-1119	SCREW (#8-32 X 1 1/2)	2
	07-2498	SCREW PACK	1
	07-2499	MOUNTING PLATE PACK	1

* SPECIFY FINISH
Ⓢ FOR AVAILABLE LEVERS SEE 28.5



		RAIL ASSEMBLY LESS END CAP AND MOUNTING BRACKET		
SIZE	DOOR WIDTH	CAM LOCKDOWN (NO PREFIX)	CYLINDER LOCKDOWN (16 PREFIX) *	FIRE EXIT HARDWARE (12 PREFIX)
E	24" TO 32"	28-2446	28-2452	28-2449
F	32" TO 36"	28-2447	28-2453	28-2450
G	36" TO 48"	28-2448	28-2454	28-2451

*FOR CYLINDER LOCKDOWN ADD 2" TO MIN DOOR SIZES STATED.



30 series Parts List

16-3727
OR
16-3828

Parts List
Page No. 30.3A REV. C
5/31/2002

			RAIL ASSEMBLY LESS END CAP & MOUNTING BRACKET
16-3727 AND 16-3828	CYLINDER DOGGING RAIL	E	28-2452
		F	28-2453
		G	28-2454

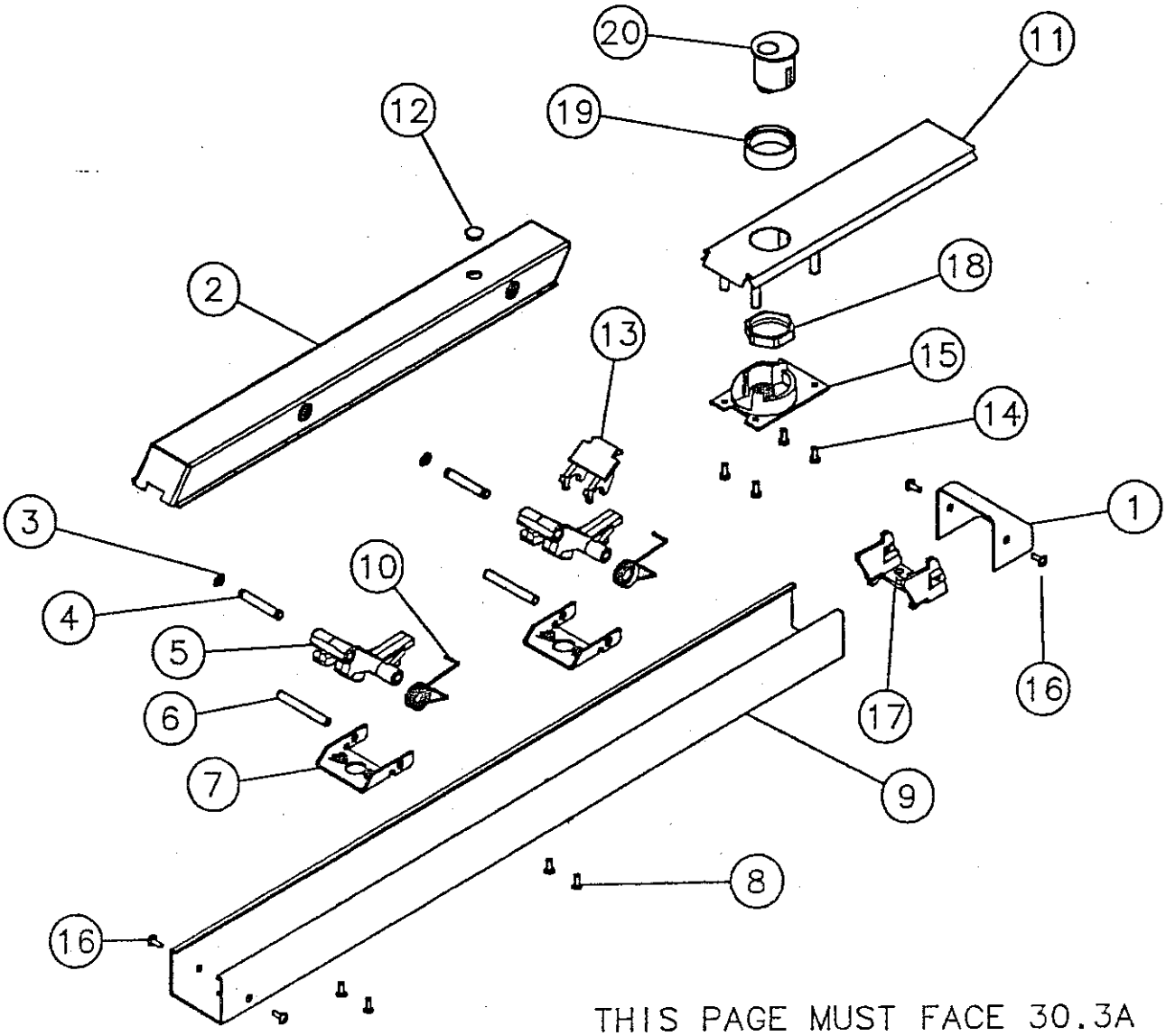
ITEM	ASSY NO.	PART NO.	DESCRIPTION	QTY
1		28-0110	END CAP *	1
2		68-0736	PUSH RAIL (E) *	1
		68-0737	PUSH RAIL (F) *	
		68-0738	PUSH RAIL (G) *	
3		01-0098	RETAINING RING	2
4		68-0229	PIVOT PIN PUSH RAIL W/ "D" *	2
		68-1442	PIVOT PIN PUSH RAIL W/O "D" *	
5		68-3609	CONNECTING ARM ASSEMBLY	2
6		68-0945	PIVOT PIN MOUNTING RAIL	2
7		68-0943	BRACKET CONNECTING ARM	2
8		01-1236	SCREW #6-32 X 3/8 *	4
9	28-2452 (E)	68-0950	MOUNTING RAIL (E) *	1
		68-0951	MOUNTING RAIL (F) *	
	28-2453 (F)	68-0949	MOUNTING RAIL (G) *	
10		68-0236	SPRING	2
11	28-2454 (G)	68-3001	MOUNTING RAIL INSERT ASSY (F) *	1
		68-3003	MOUNTING RAIL INSERT ASSY (E & G) *	
12		01-0798	HOLE PLUG *	1
13		68-0772	FILLER	1
14		01-1220	SCREW #6-32 X 3/8	4
15		68-3020	LOCKDOWN CAM ASSEMBLY	1
16		01-1141	SCREW #8-32 X 3/8 *	4
17		68-3367	MOUNTING PACK INCLUDES ITEM 17	1
18		68-0701	CYLINDER NUT	1
19		97-0349	CYLINDER RING #41 CYLINDER *	1
20		———	CYLINDER * ø	1

* SPECIFY PAINTED FINISH

ø SPECIFY #41 CYLINDER BY KEYING REQUIERMENTS

THIS PAGE MUST FACE 30.3B

			RAIL ASSEMBLY LESS END CAP & MOUNTING BRACKET
16-3727 AND 16-3828	CYLINDER DOGGING RAIL	E	28-2452
		F	28-2453
		G	28-2454



THIS PAGE MUST FACE 30.3A

30 series Parts List

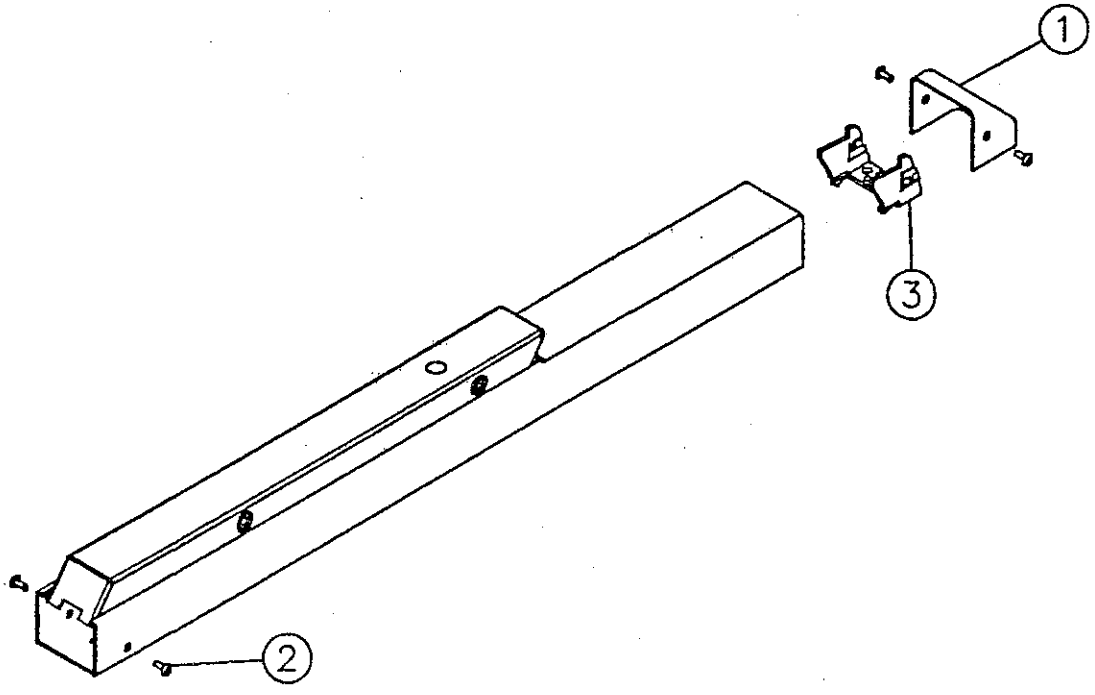
12-3727 AND 12-3828

Parts List
Page No. 30.4
REV. C
5/31/2002

			RAIL ASSEMBLY LESS END CAP & MOUNTING BRACKET
12-3727 AND 12-3828	FIRE RATED NO DOGGING RAIL	E	28-2449
		F	28-2450
		G	28-2451

ITEM	PART NO.	DESCRIPTION	QTY
1	28-0110	END CAP *	1
2	01-1141	SCREW #8-32 X 3/8 *	4
3	68-3367	MOUNTING PACK	1

* SPECIFY PAINTED FINISH



30 series Parts List

3727 OR 3828

Parts List
Page No. 30.2A
REV. C
5/31/2002

			RAIL ASSEMBLY LESS END CAP & MOUNTING BRACKET
3727 AND 3828	STANDARD DOGGING RAIL	E	28-2446
		F	28-2447
		G	28-2448

ITEM	ASSY NO.	PART NO.	DESCRIPTION	QTY
1		28-0110	END CAP *	1
2		68-0736	PUSH RAIL (E) *	1
		68-0737	PUSH RAIL (F) *	
		68-0738	PUSH RAIL (G) *	
3		01-0098	RETAINING RING	2
4		68-0229	PIVOT PIN PUSH RAIL W/ "D" *	2
		68-1442	PIVOT PIN PUSH RAIL W/O "D" *	
5		68-3609	CONNECTING ARM ASSEMBLY	2
6	28-2446 (E)	68-0945	PIVOT PIN MOUNTING RAIL	2
7	28-2447 (F)	68-0943	BRACKET CONNECTING ARM	2
8		01-1236	SCREW #6-32 X 3/8 *	4
9	28-2448 (G)	68-0950	MOUNTING RAIL (E) *	1
		68-0951	MOUNTING RAIL (F) *	
		68-0949	MOUNTING RAIL (G) *	
10		68-0236	SPRING	2
11		68-0550	MOUNTING RAIL INSERT (E) *	1
		68-0549	MOUNTING RAIL INSERT (F) *	
		68-0551	MOUNTING RAIL INSERT (G) *	
12		68-2596	LOCKDOWN BUTTON KIT	1
13		01-1141	SCREW #8-32 X 3/8 *	4
14		68-3367	MOUNTING PLATE PACK	1

* SPECIFY PAINTED FINISH

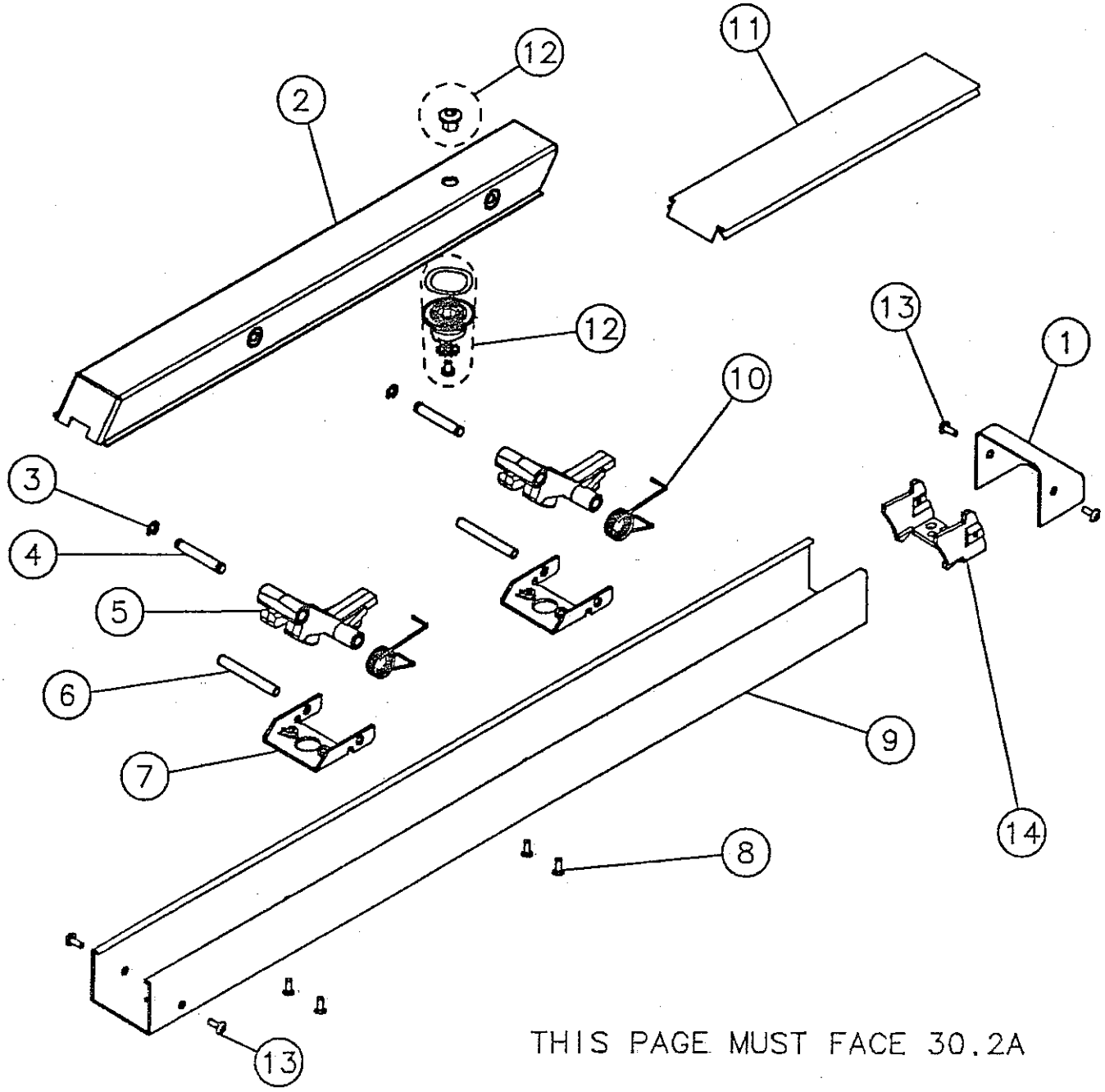
THIS PAGE MUST FACE 30.2B

30 series Parts List

3727 OR 3828

Parts List
Page No. 30.2B
REV. C
5/31/2002

			RAIL ASSEMBLY LESS END CAP & MOUNTING BRACKET
3727 AND 3828	STANDARD DOGGING RAIL	E	28-2446
		F	28-2447
		G	28-2448



THIS PAGE MUST FACE 30.2A

30 series Parts List

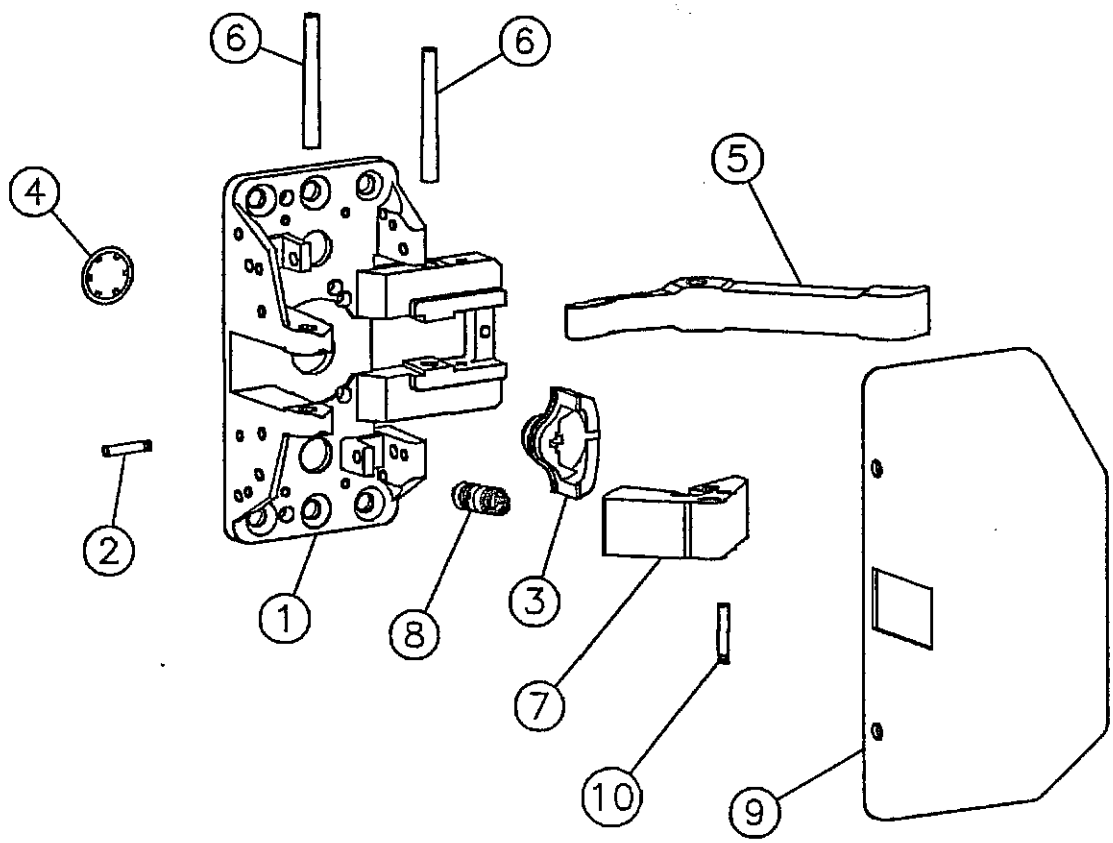
3828

Parts List
Page No. 38.1
REV. B
05/06/04

			CHASSIS ASSEMBLY LESS COVER
3828	ALL FUNCTIONS	LHRB RHRB	28-2408

ITEM	ASSY NO.	PART NO.	DESCRIPTION	QTY
1		28-0125	CHASSIS	1
2		01-0009	GROOV-PIN	1
3		28-0109	CAM	1
4		01-9167	RETAINING RING	1
5		68-0241	LIFT ARM	1
6		01-4512	PIVOT PIN	2
7		68-1362	LATCHBOLT	1
8		98-0028	LATCHBOLT SPRING	1
9		28-0111	COVER *	1
10		01-0009	GROOV-PIN	1
		01-1141	COVER SCREW (6-32 X 3/8)*	4
		28-2026	SCREW PACK	1

* SPECIFY FINISH



20 series Parts List

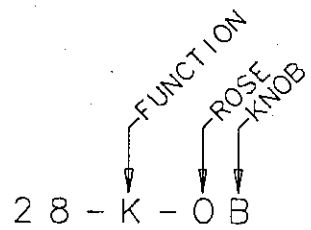
KNOB TRIM
2Ø AND 3Ø SERIES
AND ALARMED EXITS

"28-K-OB"

Parts List
Page No. 28.9
REV. A
2/2/2000

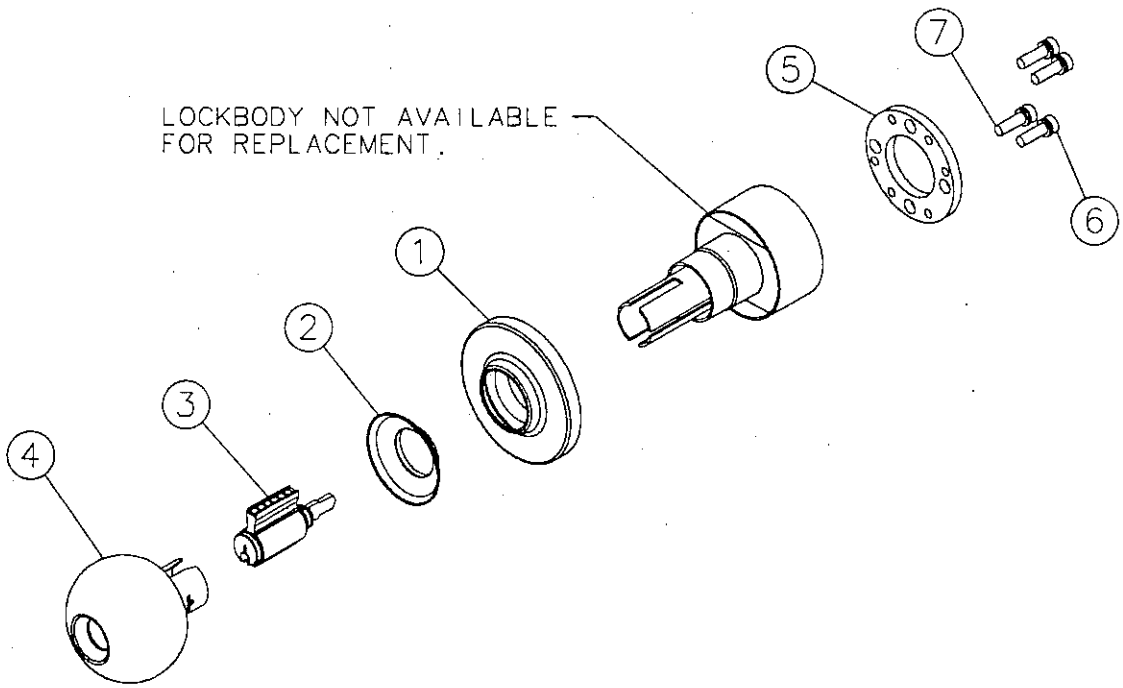
ITEM	ASSY NO.	PART NO.	DESCRIPTION	QTY
1		06-5006	OUTSIDE ROSE ASSEMBLY *	1
2		06-0512	COLLAR *	1
3		———	CYLINDER * Ø	1
4		06-0500	KNOB (CYLINDER) *	1
		06-0502	KNOB (PLAIN) *	
5		07-0116	MOUNTING PLATE	1
6		01-1358	SCREW (PLATE TO HOUSING) (10-32 X 5/8)	2
7		01-1204	SCREW (EXIT CHASSIS TO PLATE) (10-32 X 3/4)	2

* SPECIFY FINISH
Ø SPECIFY 6 LINE CYLINDER BY KEYING REQUIREMENTS.
NOTE: TRIM AVAILABLE IN THE FOLLOWING PREFIXES: 10-, 10-21-, AND 21-
NOTE: TRIM IS ONLY AVAILABLE WITH "O" ROSE AND "B" KNOB



28-?-OB FUNCTION

K	04
C	13
L	15

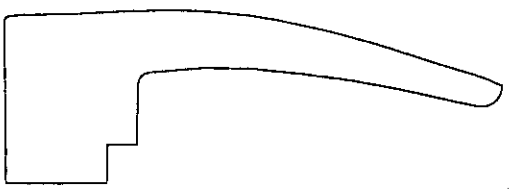


20 series Parts List

28 LEVER TRIM
FOR 20 AND 30 SERIES
AND ALARMED EXITS

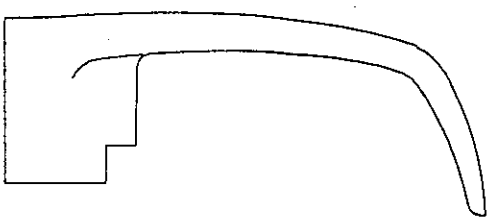
Parts List
Page No 28.5
Rev A
2/2/2000

PART No.	DESCRIPTION
10-2250	PASSAGE
10-2251	STANDARD CYLINDER
10-2305	INTERCHANGEABLE CORE
10-2257	REMOVABLE CORE



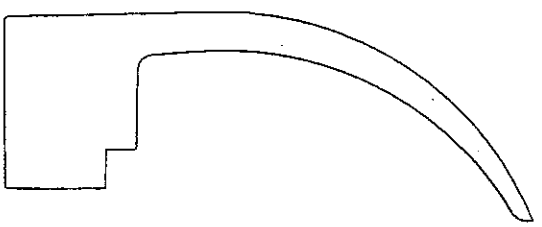
"B" LEVER

PART No.	DESCRIPTION
10-2045	PASSAGE
10-2046	STANDARD CYLINDER
10-2307	INTERCHANGEABLE CORE
10-2079	REMOVABLE CORE



"L" LEVER

PART No.	DESCRIPTION
10-2136	PASSAGE
10-2137	STANDARD CYLINDER
10-2303	INTERCHANGEABLE CORE
10-2143	REMOVABLE CORE



"P" LEVER

80 series Parts List

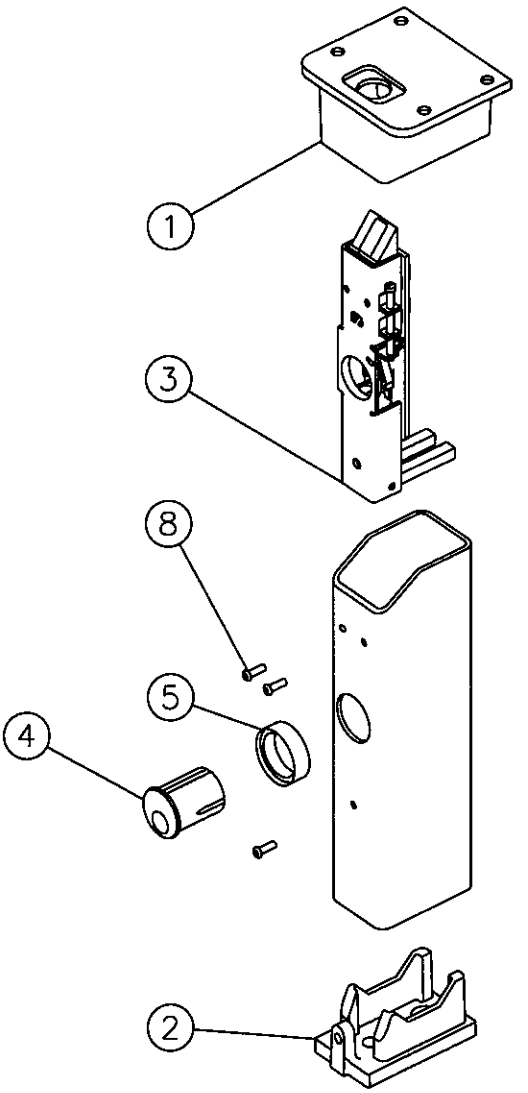
12-L980
L980S
LOCKABLE
MULLIONS

Parts List
Page No 80.14
Rev B
10/06/2003

12-L980	LOCKABLE MULLION
L980S	LOCKABLE MULLION

ITEM	PART NO.	DESCRIPTION	QTY
1	98-2559	TOP RETAINER WITH SCREWS	1
2	98-2556	BOTTOM RETAINER WITH SCREWS	1
3	98-2520	LATCH BOLT ASSEMBLY	1
4	———	CYLINDER ø *	1
5	98-0275	CYLINDER COLLAR *	1
8	01-1383	SECURITY SCREW #8-32 X 1/2 T15	3

* SPECIFY FINISH
ø SPECIFIC #41 CYLINDER BY KEYING REQUIREMENTS



20 series Parts List

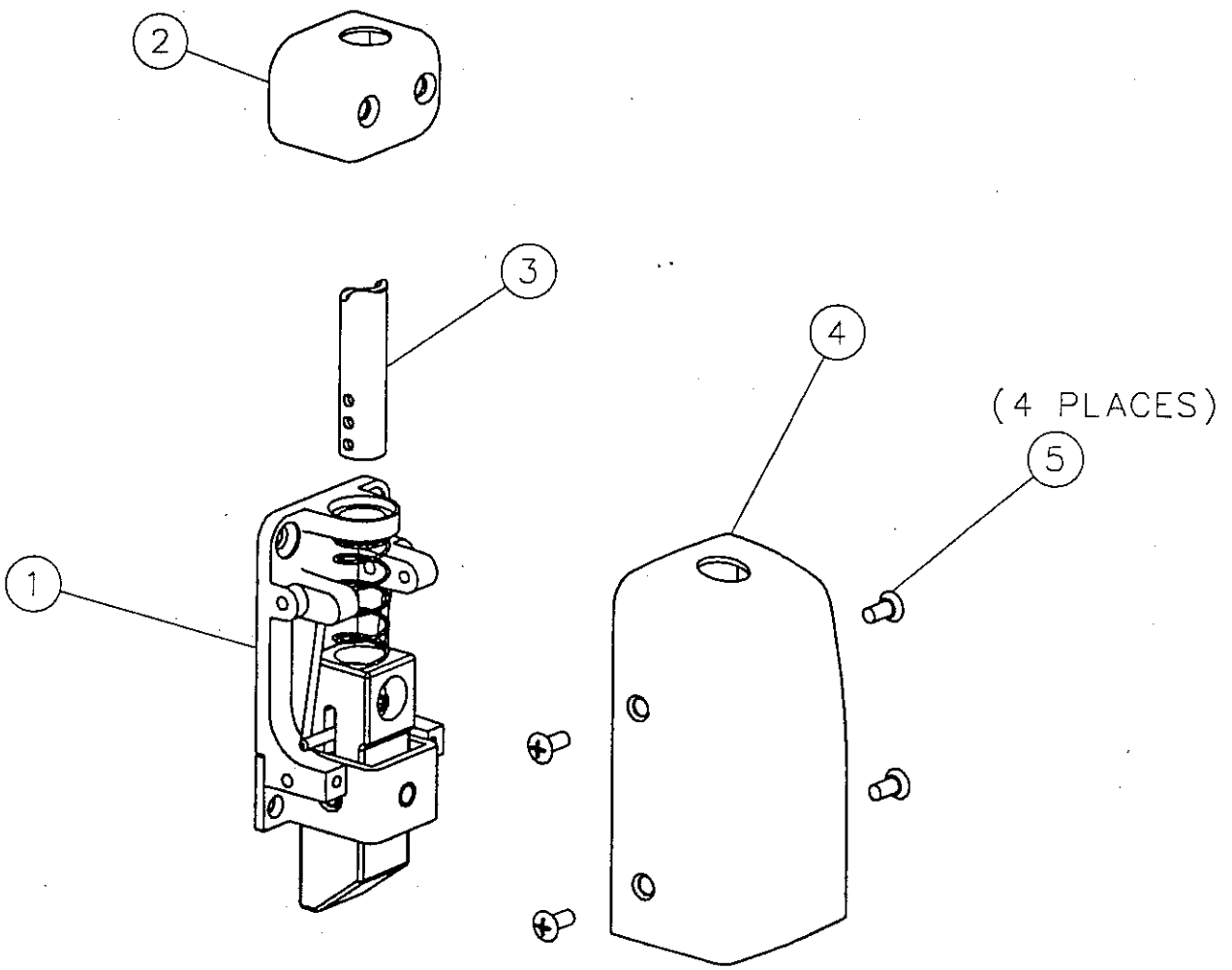
12-2727

Parts List
Page No. 27.2
Rev. A
01/18/00

			BOTTOM CHASSIS LESS COVER
12-2727	ALL FUNCTIONS	LHRB RHRB	97-2002

ITEM	PART NO.	DESCRIPTION	QTY
1	97-2002	BOTTOM CHASSIS ASSEMBLY	1
2	97-0020	ROD GUIDE *	1
3	97-0034	BOTTOM ROD (SPECIFY W/WO THRESHOLD AND CROSSBAR HEIGHT.) *	1
4	97-0087	BOTTOM COVER *	1
5	97-0052	SCREW #8-32 X 5/16 *	4
	68-3028	12- SCREW PACK ALL CASES	1
	68-3924	HC SCREW PACK ALL CASES	
	646	ADJUSTABLE STRIKE PACK	1
	655	FLAT STRIKE PACK	

* SPECIFY FINISH



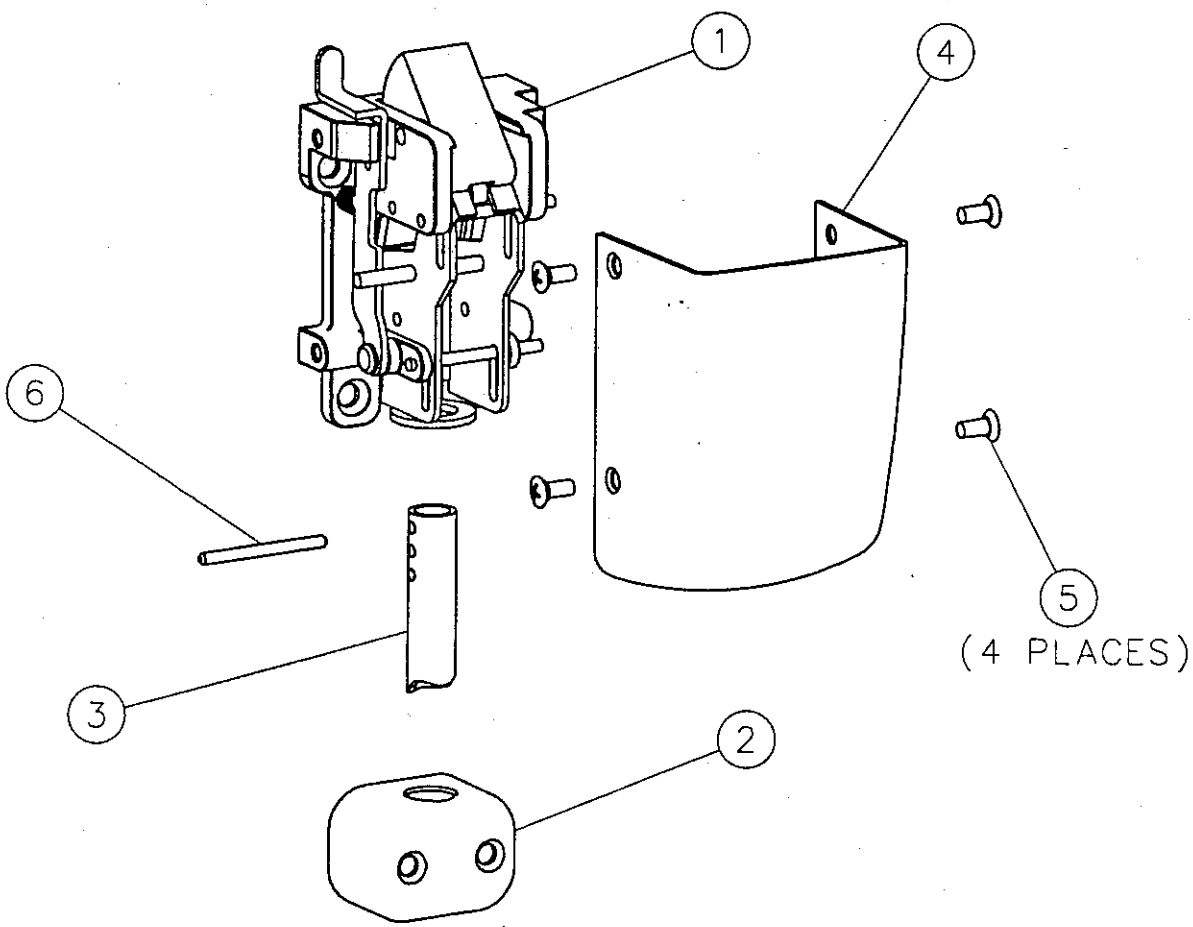
20 series Parts List

12-2727

			TOP CHASSIS LESS COVER
12-2727	ALL FUNCTIONS	LHRB RHRB	97-2963

ITEM	PART NO.	DESCRIPTION	QTY
1	97-2963	TOP CHASSIS ASSEMBLY	1
2	97-0020	ROD GUIDE *	1
3	97-0034	TOP ROD (SPECIFY W/WO THRESHOLD AND CROSSBAR HEIGHT.) *	1
4	97-0392	TOP COVER *	1
5	97-0052	SCREW #8-32 X 5/16 •	4
6	97-0049	TOP ROD ADJ. PIN	1
	68-3028	12- SCREW PACK ALL CASES	1
	646	ADJUSTABLE STRIKE PACK	1
	655	FLAT STRIKE PACK	

* SPECIFY FINISH

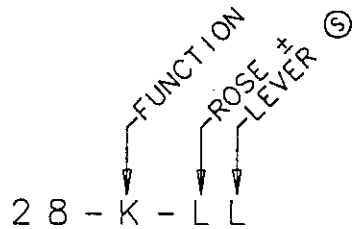


20 series Parts List

LEVER TRIM
FOR 20 AND 30 SERIES
AND ALARMED EXITS

"28-K-LL"

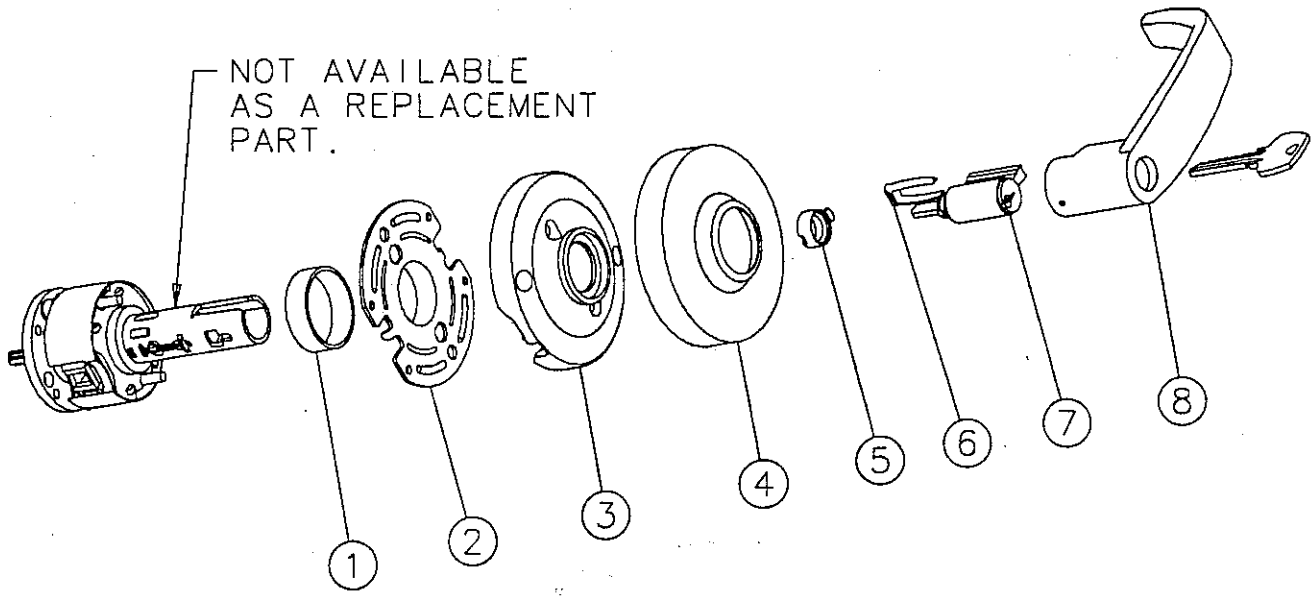
Parts List
Page No 28.3
Rev A
2/2/2000



28-?-LL	FUNCTION
K	04
N	06
C	13
L	15
D	10 **

ITEM	PART NO.	DESCRIPTION	QTY
1	07-0100	SPACER	1
2	07-0105	SUPPORT PLATE	1
3	07-2426	OUTSIDE ROSE ASSEMBLY	1
4	10-0197	ROSE SCALP *	1
5	10-0364	CYLINDER SPACER	1
6	10-0032	CYLINDER RETAINER	1
7	——	CYLINDER * ø	1
8	——	LEVER * Ⓢ	1
	07-2498	SCREW PACK	1
	07-2496	MOUNTING PLATE PACK	1

* SPECIFY FINISH
ø SPECIFY 10 LINE CYLINDER BY KEYING REQUIREMENTS
Ⓢ FOR AVAILABLE LEVERS SEE 28.5
± "L" ROSE ONLY
** FOR "28-D-LL" SEE 28.4

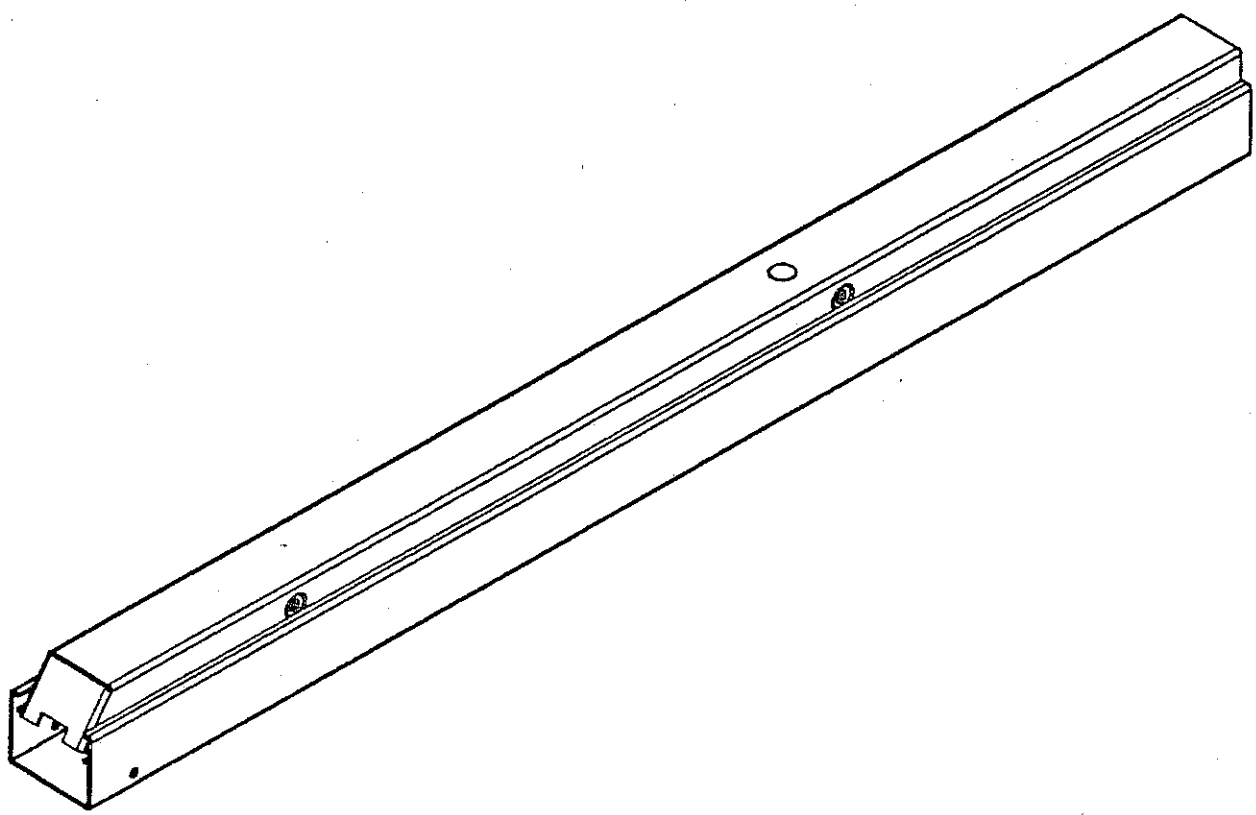


20 series Parts List

2727 OR 2828

Parts List
Page No. 20.1
REV. B
5/31/2002

			RAIL ASSEMBLY LESS END CAP AND MOUNTING BRACKET		
			CAM LOCKDOWN	CYLINDER LOCKDOWN (16- PREFIX)	FIRE EXIT HARDWARE (12- PREFIX)
2727 AND 2828	24" TO 32"	E	28-2011	28-2488	28-2066
	30" TO 36"	F	28-2012	28-2489	28-2067
	36" TO 48"	G	28-2014	28-2490	28-2069



20 series Parts List

16-2727 AND 16-2828

Parts List
Page No. 2Ø.3A
REV. B
5/31/2002

			RAIL ASSEMBLY LESS END CAP AND MOUNTING BRACKET
16-2727 AND 16-2828	CYLINDER DOGGING RAIL	E	28-2488
		F	28-2489
		G	28-2490

ITEM	ASSY NO.	PART NO.	DESCRIPTION	QTY
1		68-0434	END CAP	1
2		68-2635	PUSH RAIL (F) *	1
		68-2639	PUSH RAIL (E) *	
		68-2637	PUSH RAIL (G) *	
3		01-0098	RETAINING RING	2
4		68-0229	PIVOT PIN PUSH RAIL W "D" *	2
		68-1442	PIVOT PIN PUSH RAIL W/O "D" *	
5		68-3609	CONNECTING ARM ASSEMBLY	2
6	28-2488 (E)	68-0945	PIVOT PIN MOUNTING RAIL	2
7	28-2489 (F)	68-0943	BRACKET CONNECTING ARM	2
8	28-2490 (G)	01-1236	SCREW #8-32 X 3/8 *	4
9		68-0950	MOUNTING RAIL (E) *	1
		68-0951	MOUNTING RAIL (F) *	
		68-0949	MOUNTING RAIL (G) *	
10		68-0236	SPRING	2
11		01-1141	SCREW #8-32 X 3/8 *	4
12		68-0233	MOUNTING PLATE	1
13		———	CYLINDER * ø	1
		68-2141	MOUNTING PACK INC ITEM 12	1

* SPECIFY FINISH

ø SPECIFY #42 CYLINDER BY KEYING REQUIREMENTS

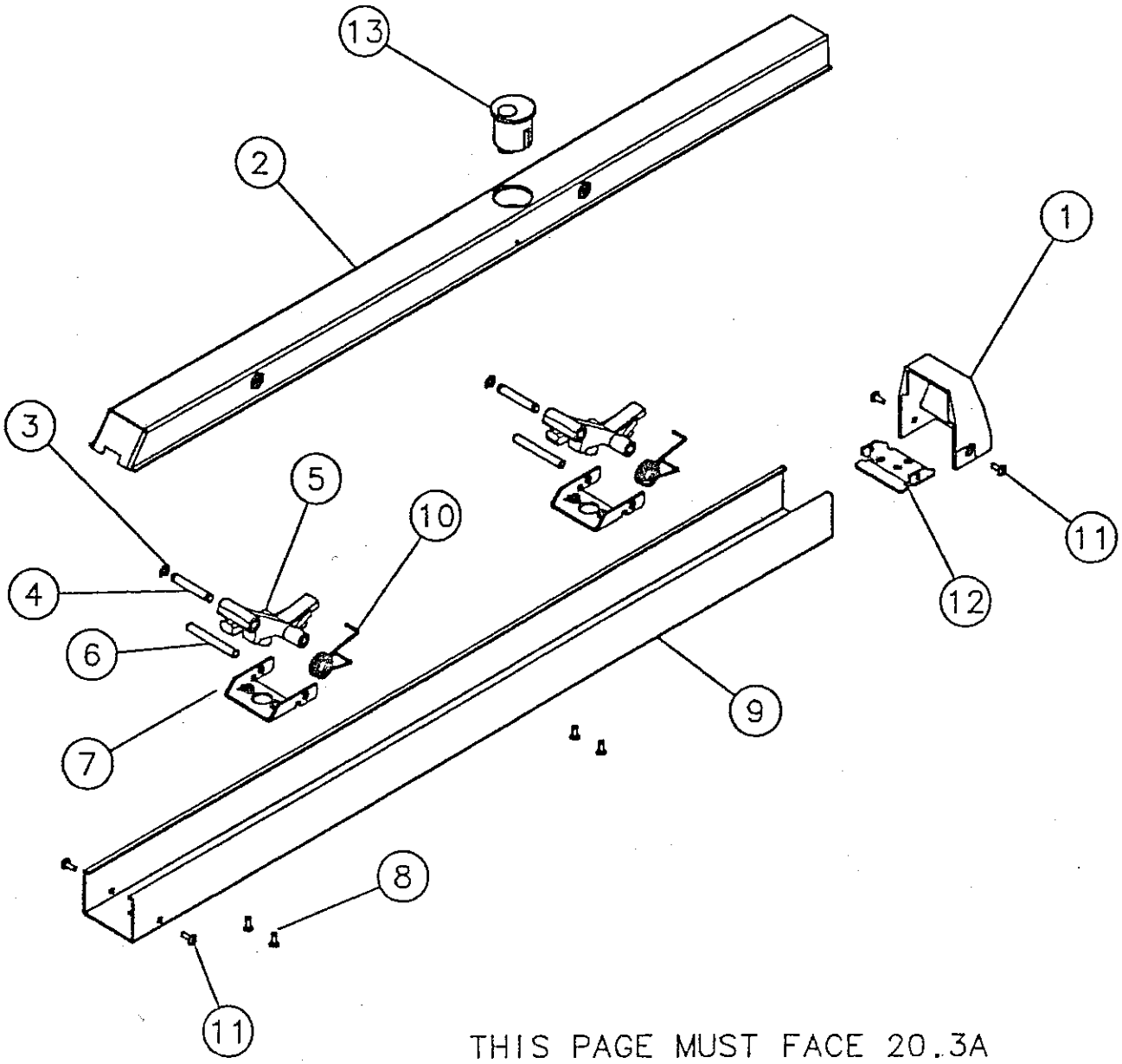
THIS PAGE MUST FACE 20.3B

20 series Parts List

16-2727
AND
16-2828

Parts List
Page No. 20.3B REV. B
5/31/2002

			RAIL ASSEMBLY LESS END CAP AND MOUNTING BRACKET
16-2727 AND 16-2828	CYLINDER DOGGING RAIL	E F G	28-2488 28-2489 28-2490



THIS PAGE MUST FACE 20.3A

20 series Parts List

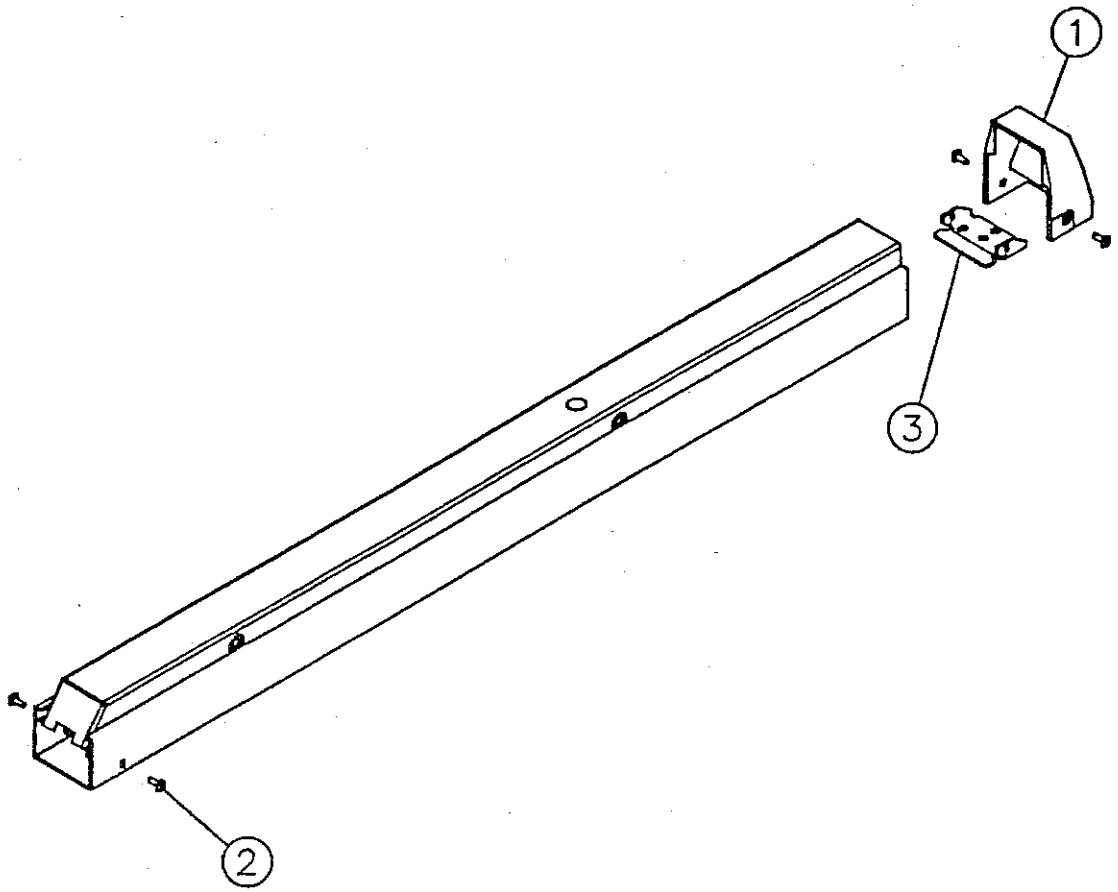
12-2727 AND 12-2828

Parts List
Page No. 20.4
REV. B
5/31/2002

			RAIL ASSEMBLY LESS END CAP AND MOUNTING BRACKET
12-2727 AND 12-2828	FIRE RATED NO DOGGING RAIL	E F G	28-2066 28-2067 28-2069

ITEM	ASSY NO.	PART NO.	DESCRIPTION	QTY
1		68-0434	END CAP	1
2		01-1141	SCREW #8-32 X 3/8 *	4
3		68-0233	MOUNTING PLATE	1
		68-2141	MOUNTING PACK INC ITEM 3	1

* SPECIFY FINISH



20 series Parts List

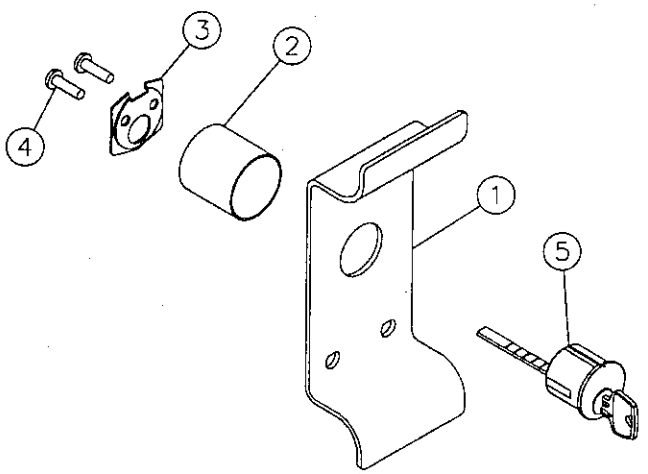
PULL TRIM GTB & HTB

Parts List
Page No. 28.8
REV. A
2/2/2000

			TRIM ASSEMBLY LESS SCREW PACK
28-K-GTB	Ø4 FUNCTION	LHRB RHRB	28-2015
28-K-HTB	Ø4 FUNCTION	LHRB RHRB	28-2459

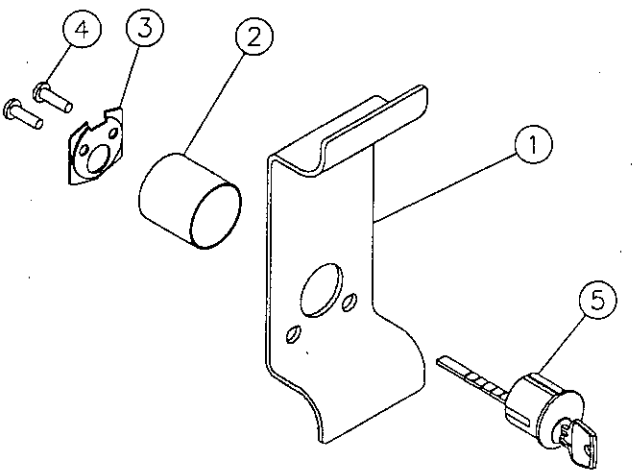
ITEM	ASSY NO.	PART NO.	DESCRIPTION	QTY
1		28-0031	GTB PULL *	1
		28-0101	HTB PULL *	
2		28-0025	CYLINDER SLEEVE	1
3		13-0086	CYLINDER BACK PLATE	1
4		01-1189	RETAINING SCREW	2
5		——	CYLINDER * Ø	1
		28-2017	SCREW PACK 1 3/4" DOORS * ¤	1
		28-2018	SCREW PACK 2 1/4" DOORS * ¤	

* SPECIFY FINISH
Ø SPECIFY #34 RIM CYLINDER BY KEYING REQUIREMENTS
¤ SPECIFY STANDARD OR FIRE RATED



28-K-HTB

HTB USED WITH 20 AND 30 SERIES EXIT DEVICES MADE AFTER APRIL 07, 2000 AND 2700 MADE BEFORE APRIL 07, 2000



28-K-GTB

GTB USED WITH 2800 EXIT DEVICES MADE BEFORE APRIL 07, 2000 AND ALL 5100 AND 5800 ALARMED EXITS

20 series Parts List

2727 AND 2828

Parts List
Page No. 20.2A
REV. B
5/31/2002

			RAIL ASSEMBLY LESS END CAP AND MOUNTING BRACKET
2727 AND 2828	STANDARD DOGGING RAIL	E	28-2011
		F	28-2012
		G	28-2014

ITEM	ASSY NO.	PART NO.	DESCRIPTION	QTY
1		68-0434	END CAP	1
2		28-0018	PUSH RAIL (E) *	1
		28-0019	PUSH RAIL (F) *	
		28-0021	PUSH RAIL (G) *	
3		01-0098	RETAINING RING	2
4		68-0229	PIVOT PIN PUSH RAIL W/ "D" *	2
		68-1442	PIVOT PIN PUSH RAIL W/O "D" *	
5		68-3609	CONNECTING ARM ASSEMBLY	2
6	28-2011 (E)	68-0945	PIVOT PIN MOUNTING RAIL	2
7	28-2012 (F)	68-0943	BRACKET CONNECTING ARM	2
8		01-1236	SCREW #8-32 X 3/8 *	4
9	28-2014 (G)	68-0950	MOUNTING RAIL (E) *	1
		68-0951	MOUNTING RAIL (F) *	
		68-0949	MOUNTING RAIL (G) *	
10		68-0236	SPRING	2
11		68-2596	LOCKDOWN BUTTON KIT	1
12		01-1141	SCREW #8-32 X 3/8 *	4
13		68-0233	MOUNTING PLATE	1
		68-2141	MOUNTING PACK INC ITEM 13	1

* SPECIFY FINISH

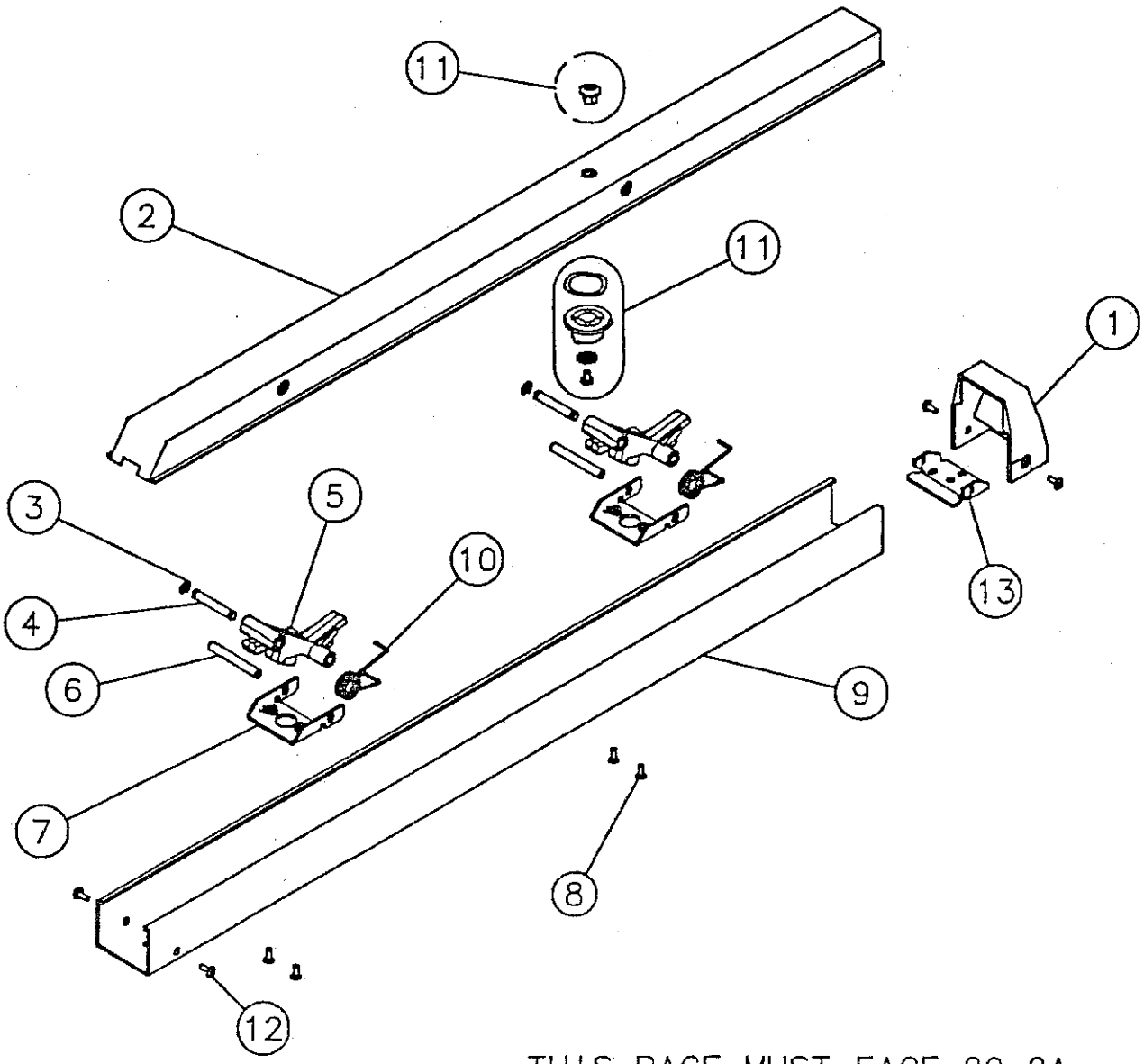
THIS PAGE MUST FACE 20.2B

20 series Parts List

2727 AND 2828

Parts List
Page No. 20.2B
REV. B
5/31/2002

			RAIL ASSEMBLY LESS END CAP AND MOUNTING BRACKET
2727 AND 2828	STANDARD DOGGING RAIL	E	28-2011
		F	28-2012
		G	28-2014



THIS PAGE MUST FACE 20.2A

20 series Parts List

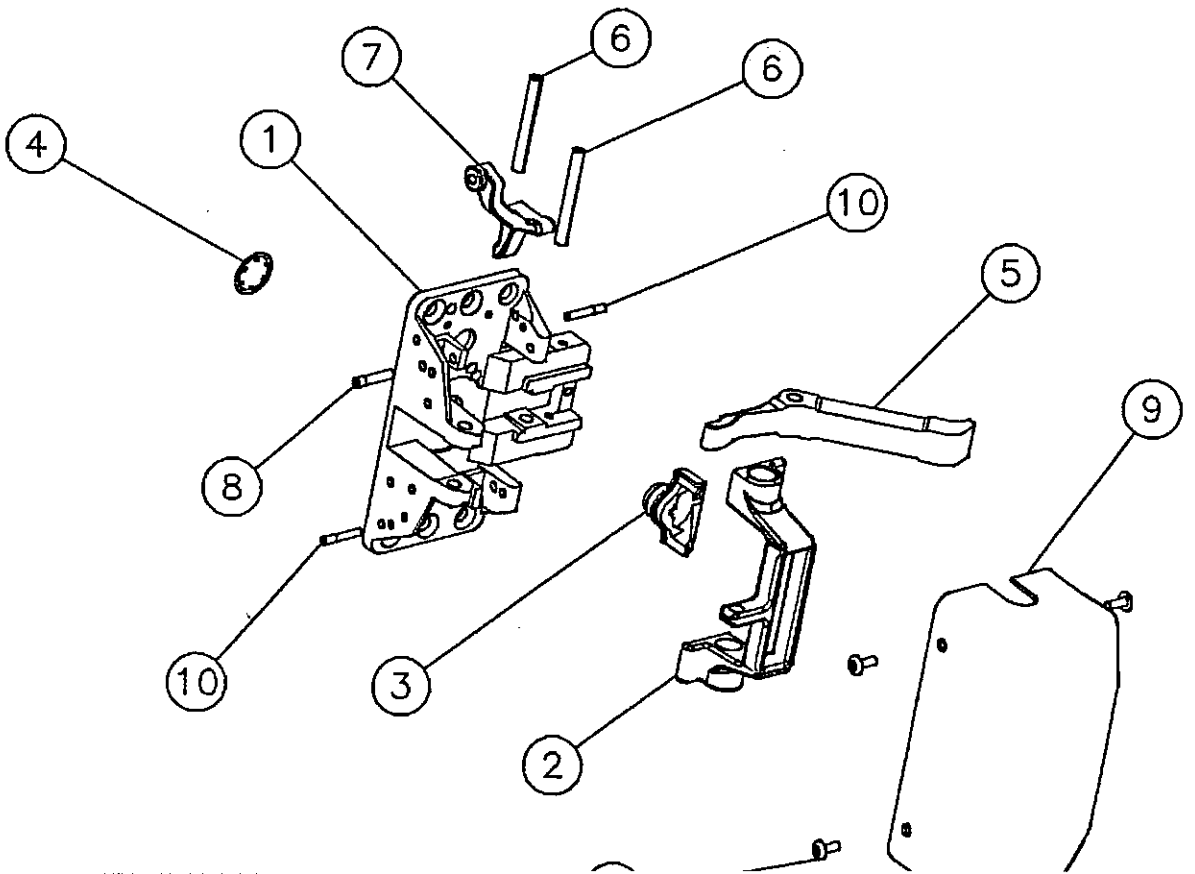
2727

Parts List
Page No. 27.1
REV. B
05/06/04

			CHASSIS ASSEMBLY LESS COVER
2727	ALL FUNCTIONS	LHRB RHRB	28-2427 28-2428

ITEM	ASSY NO.	PART NO.	DESCRIPTION	QTY
1		28-0125	CHASSIS	1
2		28-0035	MAIN SLIDE	1
3		28-0109	CAM	1
4		01-9167	RETAINING RING	1
5		68-0241	LIFT ARM	1
6		01-4512	PIVOT PIN	2
7		28-0036	LIFT LEVER	1
8		28-0026	PIVOT PIN (LIFT LEVER)	1
9		28-0005	COVER *	1
10		28-0037	SLIDE GUIDE PIN	2
11		01-1141	COVER SCREW (6-32 X 3/8)*	4
		28-2049	SCREW PACK	1

* SPECIFY FINISH



20 series Parts List

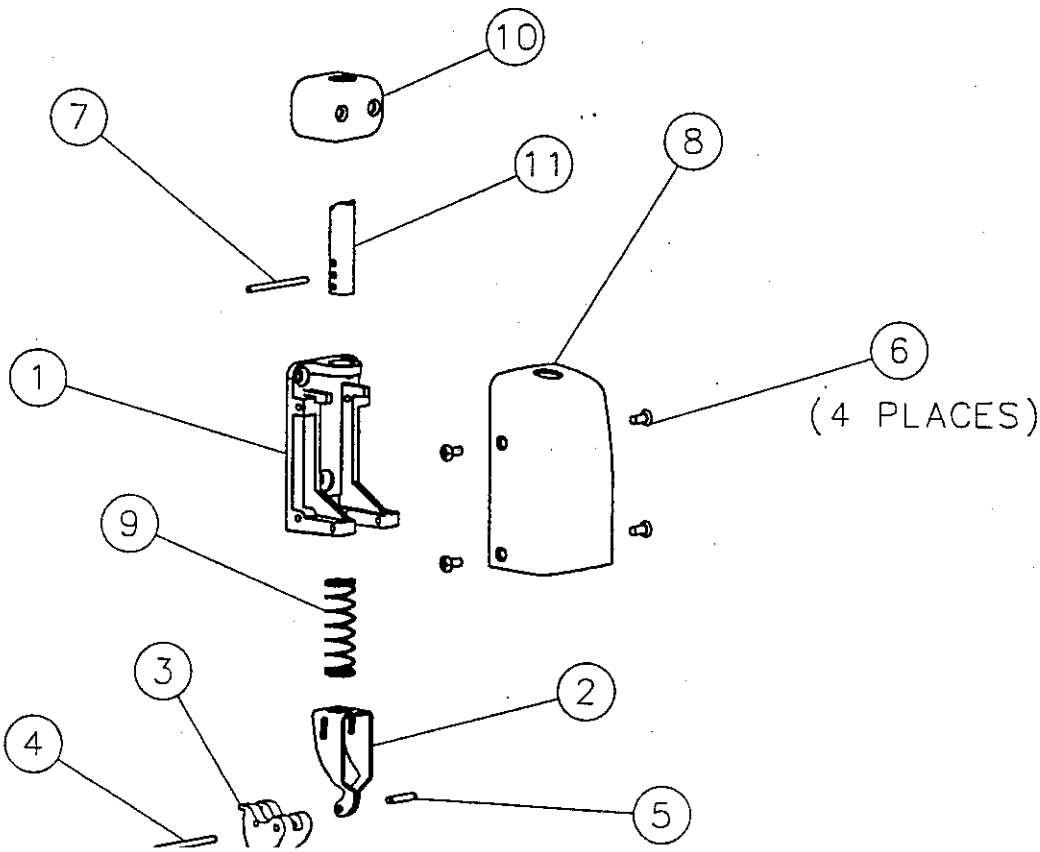
2727

Parts List
Page No. 27.4
REV. A
01/18/00

			BOTTOM CHASSIS WITHOUT COVER
2727	ALL FUNCTIONS	LHRB RHRB	97-2038

ITEM	ASSY NO.	PART NO.	DESCRIPTION	QTY
1	97-2038	97-0025	CHASSIS (BOTTOM)	1
2		97-0035	RETRACTOR	1
3		97-0053	LATCHBOLT	1
4		97-0048	PIVOT PIN (LATCHBOLT)	1
5		68-1094	SPIROL PIN	1
6		97-0052	MACHINE SCREW (#8-32 x 5/16")*	4
7		97-0048	BOTTOM ROD ADJ. PIN	1
8		97-0018	COVER *	1
9		97-0101	SPRING	1
10		97-0020	ROD GUIDE*	1
11		97-0034	BOTTOM ROD* SPECIFY W/WO THRESHOLD AND CROSS BAR HEIGHT	1
		68-2113	SCREW PACK BOTTOM AND TOP CASES	1
		624	STD. BOTTOM STRIKE PACK	1

* SPECIFY FINISH



20 series Parts List

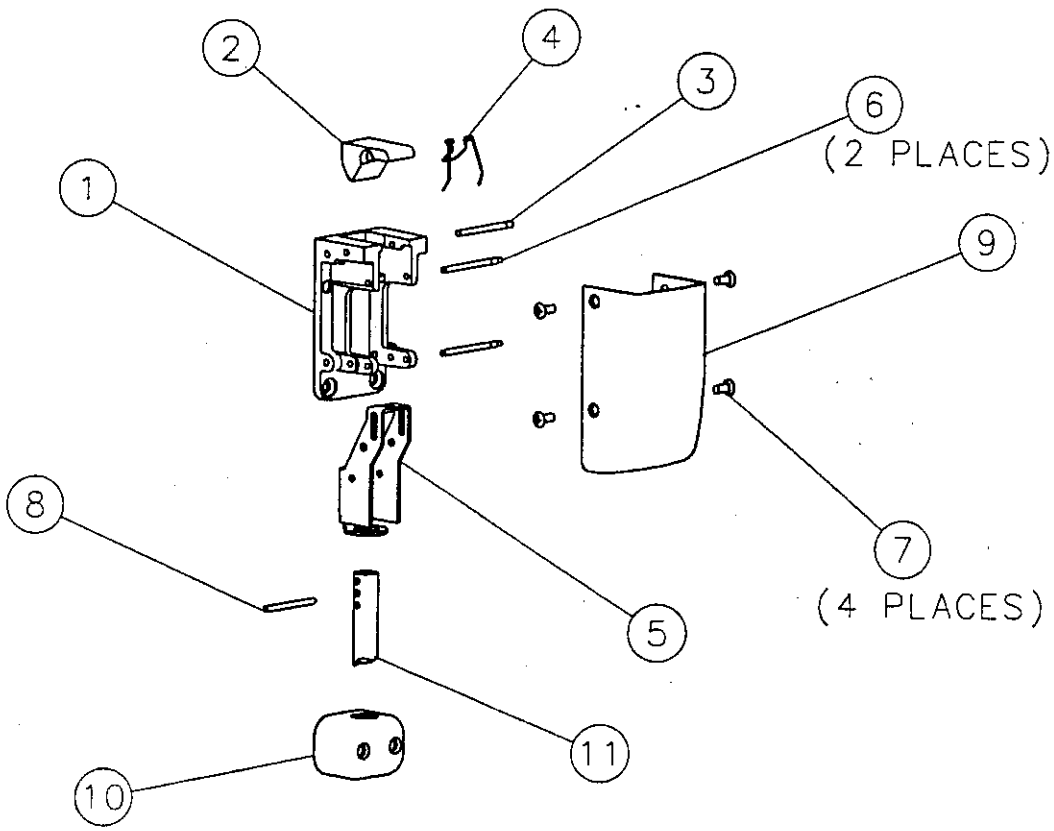
2727

Parts List
Page No. 27.5
REV. A
01/18/00

			TOP CHASSIS WITHOUT COVER
2727	ALL FUNCTIONS	LHRB RHRB	97-2433

ITEM	ASSY NO.	PART NO.	DESCRIPTION	QTY
1	97-2433	97-0295	CHASSIS (TOP)	1
2		97-0296	LATCHBOLT	1
3		97-0294	LATCHBOLT PIVOT PIN	1
4		97-0300	SPRING	1
5		97-0298	TOP SLIDE	1
6		97-0046	TOP SLIDE PIN	2
7		97-0052	MACHINE SCREW (#8-32 x 5/16")*	4
8		97-0048	BOTTOM ROD ADJ. PIN	1
9		97-0018	COVER *	1
10		97-0020	ROD GUIDE*	1
11		97-0034	TOP ROD* SPECIFY W/WO THRESHOLD AND CROSS BAR HEIGHT	1
		68-2113	SCREW PACK BOTTOM AND TOP CASES	1
		629	TOP STRIKE PACK	1

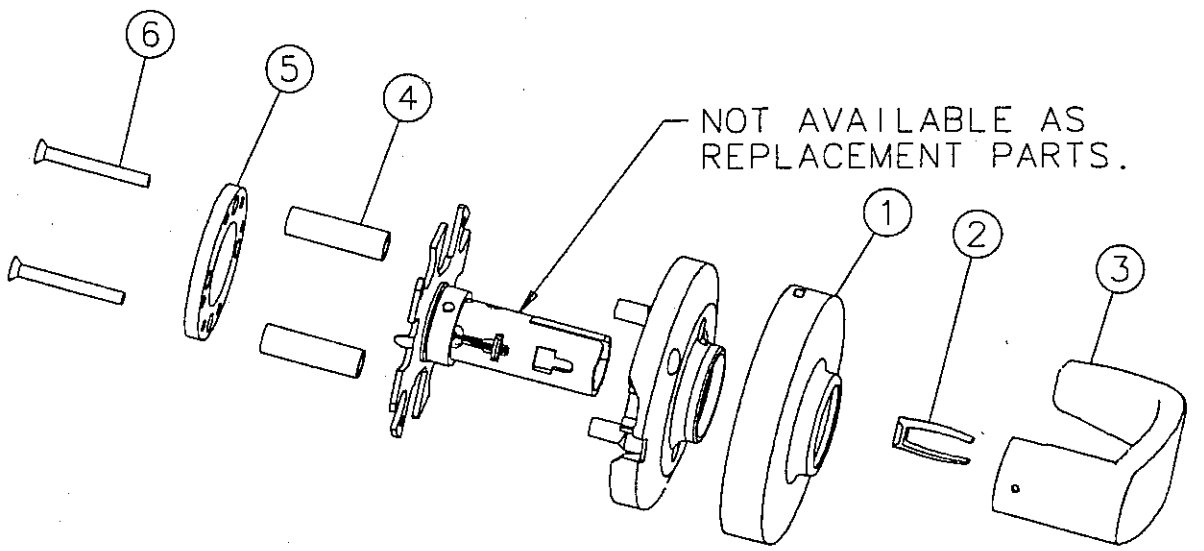
* SPECIFY FINISH



28-D-LL
10 FUNCTION

ITEM	PART NO.	DESCRIPTION	QTY
1	10-0197	ROSE SCALP *	1
2	10-0032	CYLINDER RETAINER	1
3	——	LEVER HANDLE * Ⓢ	1
4	07-0123	MOUNTING PLATE SPACER	2
5	07-0116	MOUNTING PLATE	1
6	01-1119	SCREW (#8-32 X 1 1/2)	2
	07-2498	SCREW PACK	1
	07-2499	MOUNTING PLATE PACK	1

* SPECIFY FINISH
Ⓢ FOR AVAILABLE LEVERS SEE 28.5



20 series Parts List

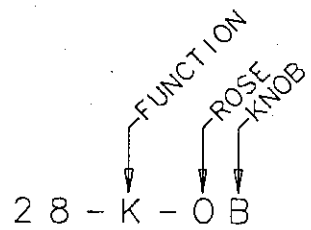
KNOB TRIM
2Ø AND 3Ø SERIES
AND ALARMED EXITS

"28-K-OB"

Parts List
Page No. 28.9
REV. A
2/2/2000

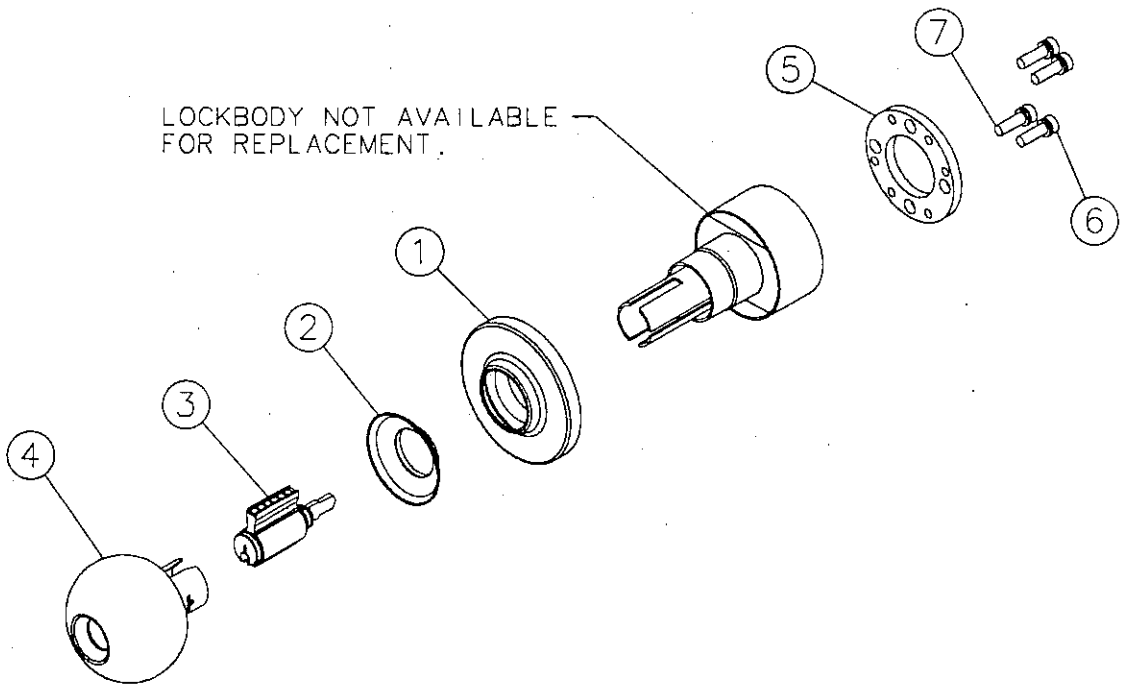
ITEM	ASSY NO.	PART NO.	DESCRIPTION	QTY
1		06-5006	OUTSIDE ROSE ASSEMBLY *	1
2		06-0512	COLLAR *	1
3		———	CYLINDER * Ø	1
4		06-0500	KNOB (CYLINDER) *	1
		06-0502	KNOB (PLAIN) *	
5		07-0116	MOUNTING PLATE	1
6		01-1358	SCREW (PLATE TO HOUSING) (10-32 X 5/8)	2
7		01-1204	SCREW (EXIT CHASSIS TO PLATE) (10-32 X 3/4)	2

* SPECIFY FINISH
Ø SPECIFY 6 LINE CYLINDER BY KEYING REQUIREMENTS.
NOTE: TRIM AVAILABLE IN THE FOLLOWING PREFIXES: 10-, 10-21-, AND 21-
NOTE: TRIM IS ONLY AVAILABLE WITH "O" ROSE AND "B" KNOB



28-?-OB FUNCTION

K	04
C	13
L	15

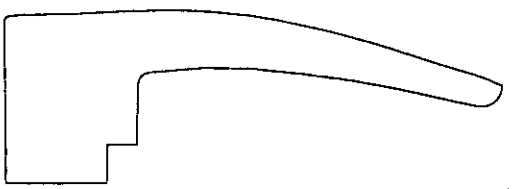


20 series Parts List

28 LEVER TRIM
FOR 20 AND 30 SERIES
AND ALARMED EXITS

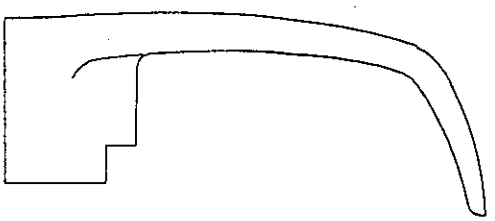
Parts List
Page No 28.5
Rev A
2/2/2000

PART No.	DESCRIPTION
10-2250	PASSAGE
10-2251	STANDARD CYLINDER
10-2305	INTERCHANGEABLE CORE
10-2257	REMOVABLE CORE



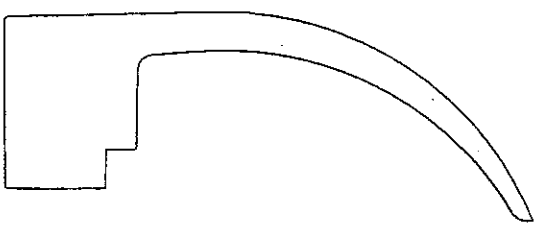
"B" LEVER

PART No.	DESCRIPTION
10-2045	PASSAGE
10-2046	STANDARD CYLINDER
10-2307	INTERCHANGEABLE CORE
10-2079	REMOVABLE CORE



"L" LEVER

PART No.	DESCRIPTION
10-2136	PASSAGE
10-2137	STANDARD CYLINDER
10-2303	INTERCHANGEABLE CORE
10-2143	REMOVABLE CORE



"P" LEVER

20 series Parts List

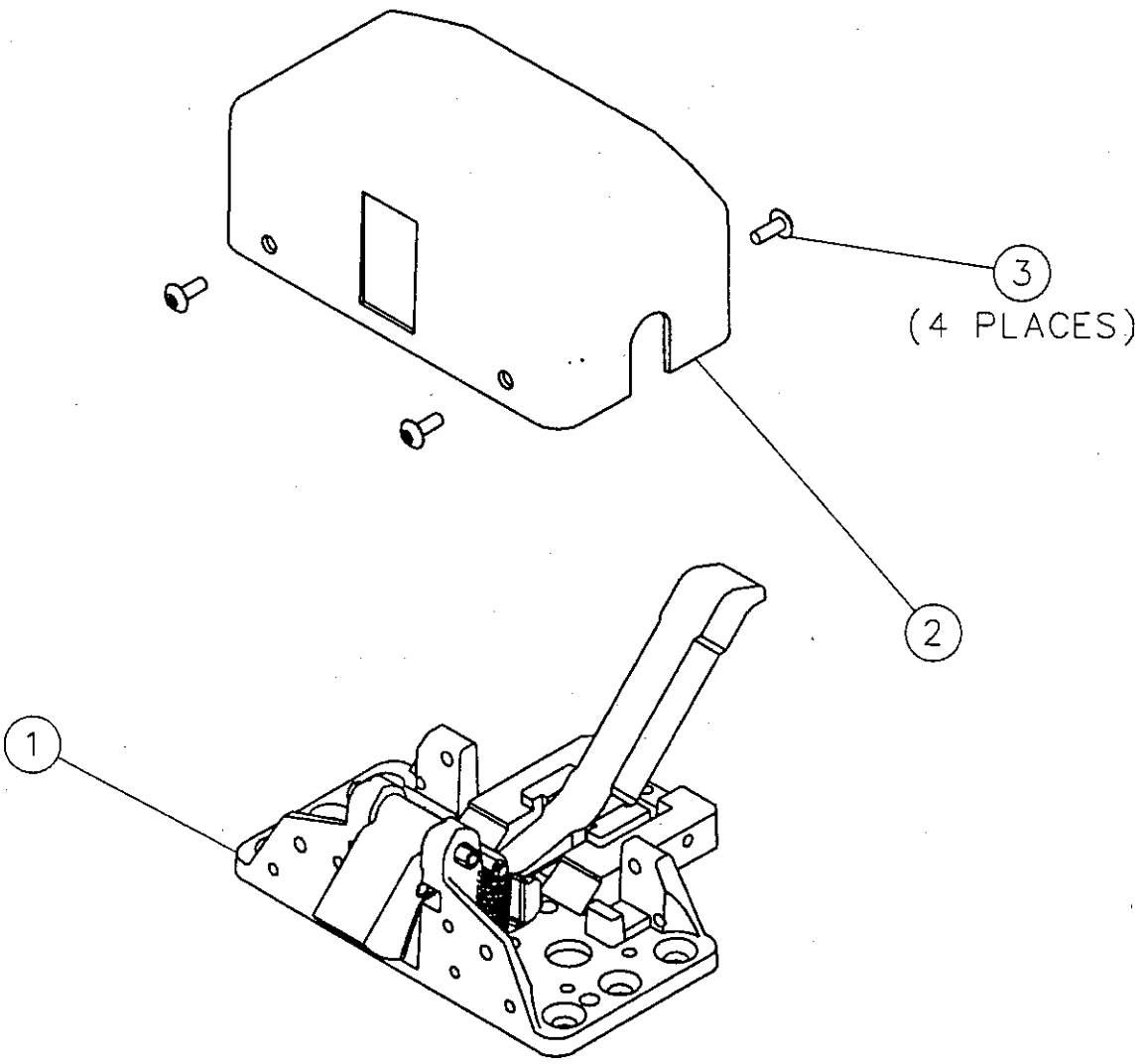
12-2828

Parts List
Page No. 28.2
REV. A
01/20/00

			CHASSIS ASSEMBLY LESS COVER
12-2828	ALL FUNCTIONS	LHRB RHRB	28-2409

ITEM	ASSY NO.	PART NO.	DESCRIPTION	QTY
1		28-2409	CHASSIS ASSEMBLY	1
2		28-0006	COVER *	1
3		01-1141	MACHINE SCREW (TRUSS HEAD)*	4
		28-2064	SCREW PACK	1
		68-2347	STRIKE PACK	1

* SPECIFY FINISH



20 series Parts List

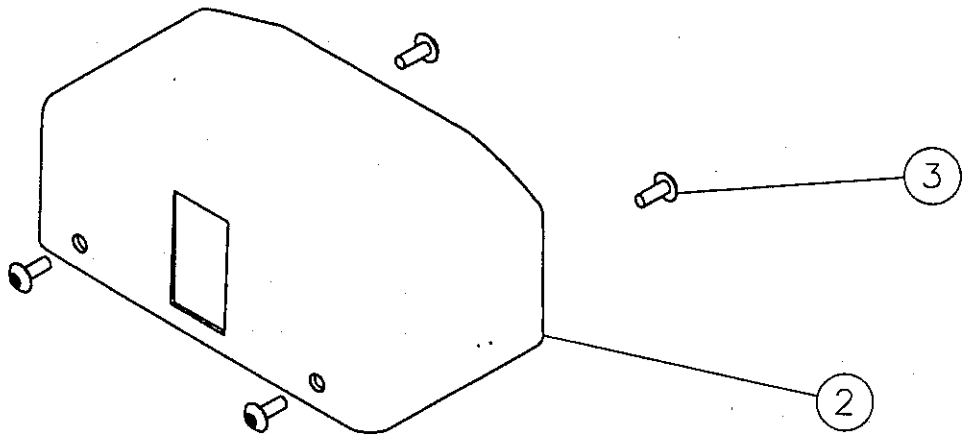
12-2828
BEFORE
02/25/2000

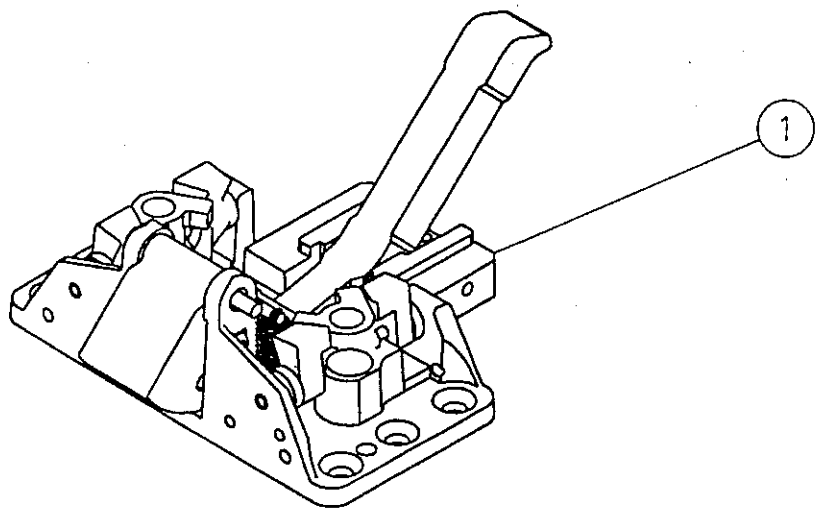
Parts List
Page No. 28.7
REV. A
02/15/00

			CHASSIS ASSEMBLY LESS COVER
12-2828	ALL FUNCTIONS	LHRB RHRB	28-2146

ITEM	ASSY NO.	PART NO.	DESCRIPTION	QTY
1		28-2146	CHASSIS ASSEMBLY	1
2		28-0006	COVER *	1
3		01-1141	COVER SCREW (6-32 X 3/8)*	1
		68-1320	SCREW PACK	1

* SPECIFY FINISH



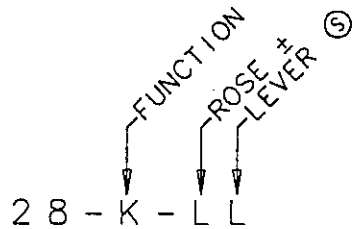


20 series Parts List

LEVER TRIM
FOR 20 AND 30 SERIES
AND ALARMED EXITS

"28-K-LL"

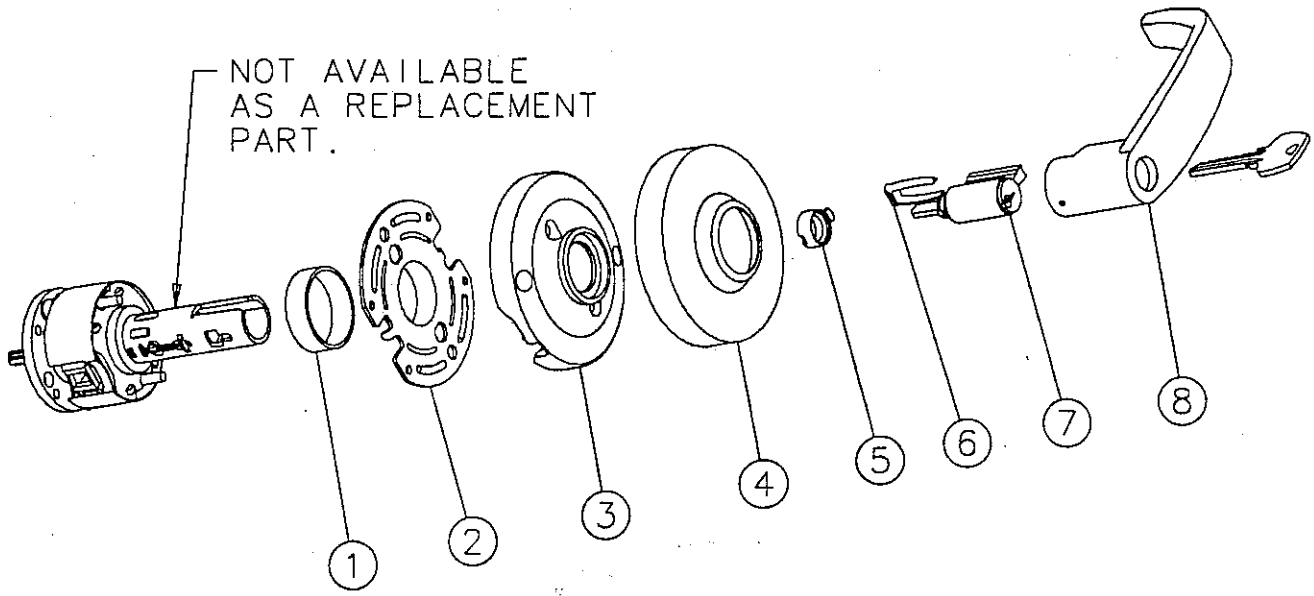
Parts List
Page No 28.3
Rev A
2/2/2000



28-?-LL	FUNCTION
K	04
N	06
C	13
L	15
D	10 **

ITEM	PART NO.	DESCRIPTION	QTY
1	07-0100	SPACER	1
2	07-0105	SUPPORT PLATE	1
3	07-2426	OUTSIDE ROSE ASSEMBLY	1
4	10-0197	ROSE SCALP *	1
5	10-0364	CYLINDER SPACER	1
6	10-0032	CYLINDER RETAINER	1
7	——	CYLINDER * ø	1
8	——	LEVER * Ⓢ	1
	07-2498	SCREW PACK	1
	07-2496	MOUNTING PLATE PACK	1

* SPECIFY FINISH
ø SPECIFY 10 LINE CYLINDER BY KEYING REQUIREMENTS
Ⓢ FOR AVAILABLE LEVERS SEE 28.5
± "L" ROSE ONLY
** FOR "28-D-LL" SEE 28.4

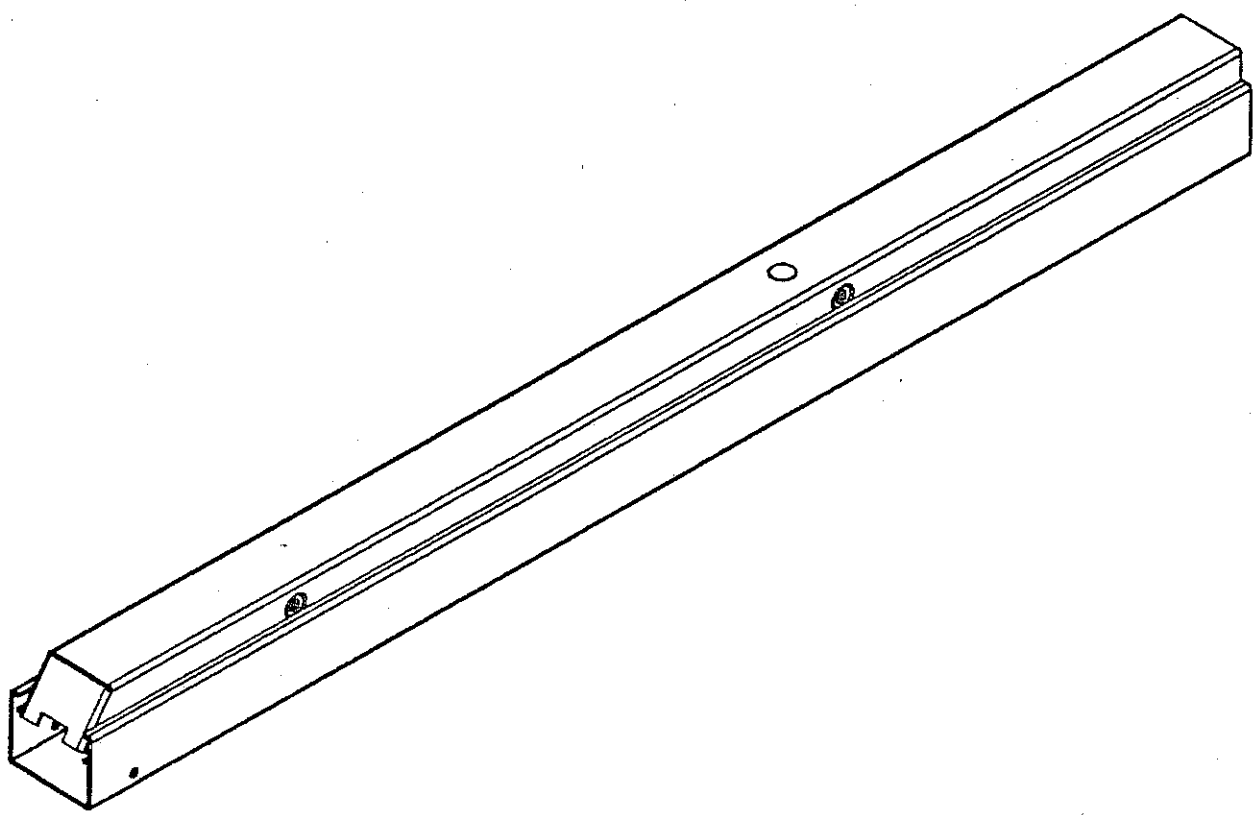


20 series Parts List

2727 OR 2828

Parts List
Page No. 20.1
REV. B
5/31/2002

			RAIL ASSEMBLY LESS END CAP AND MOUNTING BRACKET		
			CAM LOCKDOWN	CYLINDER LOCKDOWN (16- PREFIX)	FIRE EXIT HARDWARE (12- PREFIX)
2727 AND 2828	24" TO 32"	E	28-2011	28-2488	28-2066
	30" TO 36"	F	28-2012	28-2489	28-2067
	36" TO 48"	G	28-2014	28-2490	28-2069



20 series Parts List

16-2727 AND 16-2828

Parts List
Page No. 2Ø.3A
REV. B
5/31/2002

			RAIL ASSEMBLY LESS END CAP AND MOUNTING BRACKET
16-2727 AND 16-2828	CYLINDER DOGGING RAIL	E	28-2488
		F	28-2489
		G	28-2490

ITEM	ASSY NO.	PART NO.	DESCRIPTION	QTY
1		68-0434	END CAP	1
2		68-2635	PUSH RAIL (F) *	1
		68-2639	PUSH RAIL (E) *	
		68-2637	PUSH RAIL (G) *	
3		01-0098	RETAINING RING	2
4		68-0229	PIVOT PIN PUSH RAIL W "D" *	2
		68-1442	PIVOT PIN PUSH RAIL W/O "D" *	
5		68-3609	CONNECTING ARM ASSEMBLY	2
6	28-2488 (E)	68-0945	PIVOT PIN MOUNTING RAIL	2
7	28-2489 (F)	68-0943	BRACKET CONNECTING ARM	2
8	28-2490 (G)	01-1236	SCREW #8-32 X 3/8 *	4
9		68-0950	MOUNTING RAIL (E) *	1
		68-0951	MOUNTING RAIL (F) *	
		68-0949	MOUNTING RAIL (G) *	
10		68-0236	SPRING	2
11		01-1141	SCREW #8-32 X 3/8 *	4
12		68-0233	MOUNTING PLATE	1
13		———	CYLINDER * ø	1
		68-2141	MOUNTING PACK INC ITEM 12	1

* SPECIFY FINISH

ø SPECIFY #42 CYLINDER BY KEYING REQUIREMENTS

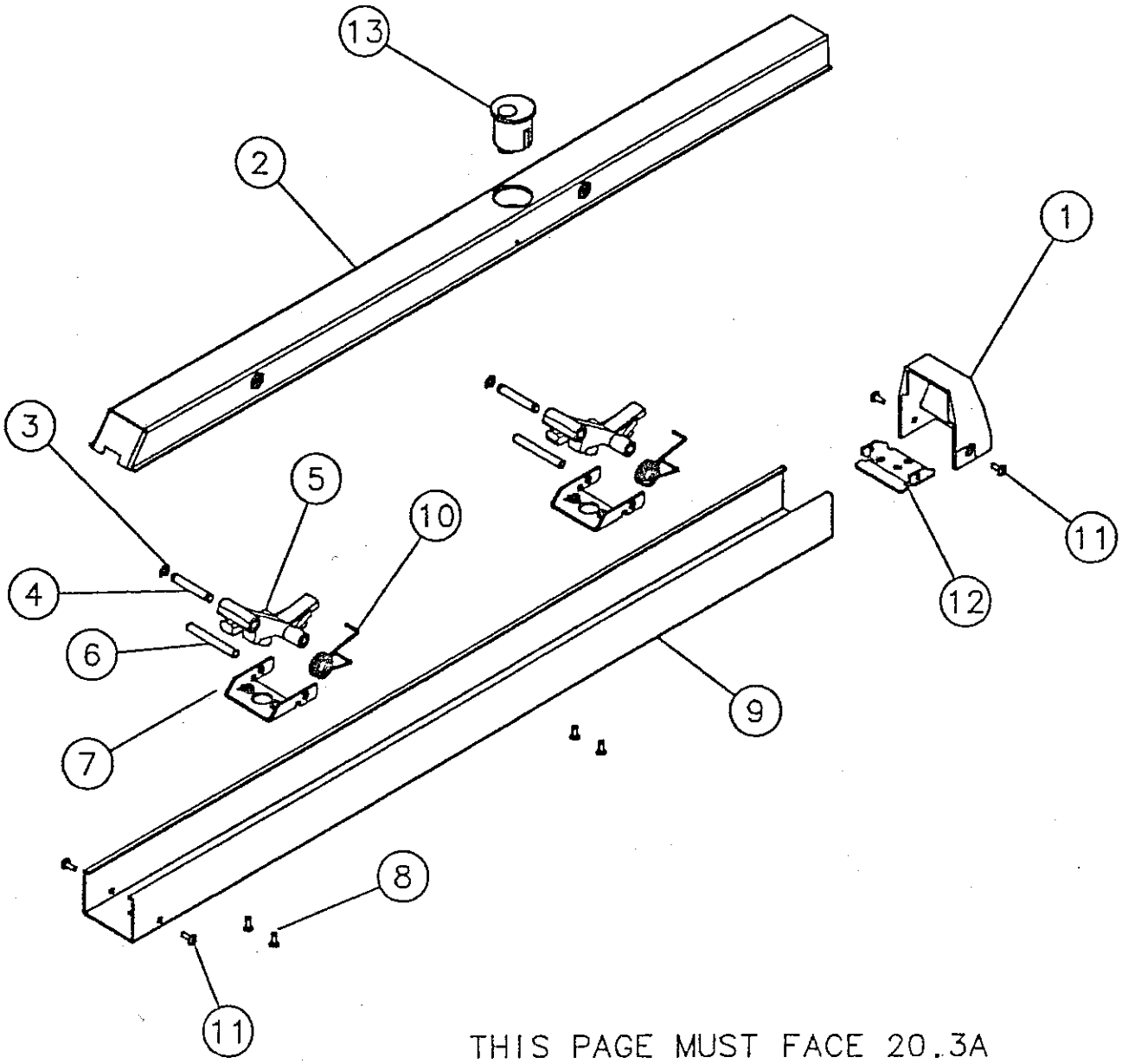
THIS PAGE MUST FACE 20.3B

20 series Parts List

16-2727
AND
16-2828

Parts List
Page No. 20.3B REV. B
5/31/2002

			RAIL ASSEMBLY LESS END CAP AND MOUNTING BRACKET
16-2727 AND 16-2828	CYLINDER DOGGING RAIL	E F G	28-2488 28-2489 28-2490



THIS PAGE MUST FACE 20.3A

20 series Parts List

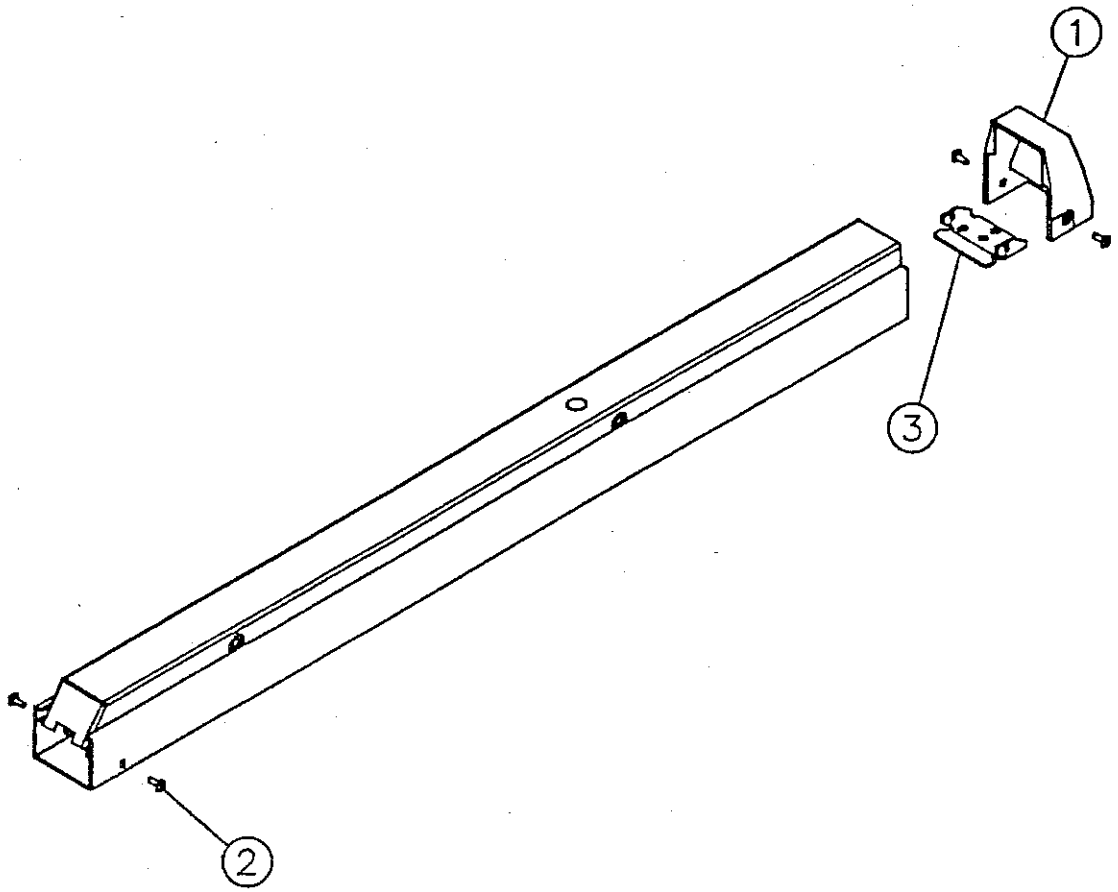
12-2727 AND 12-2828

Parts List
Page No. 20.4
REV. B
5/31/2002

			RAIL ASSEMBLY LESS END CAP AND MOUNTING BRACKET
12-2727 AND 12-2828	FIRE RATED NO DOGGING RAIL	E F G	28-2066 28-2067 28-2069

ITEM	ASSY NO.	PART NO.	DESCRIPTION	QTY
1		68-0434	END CAP	1
2		01-1141	SCREW #8-32 X 3/8 *	4
3		68-0233	MOUNTING PLATE	1
		68-2141	MOUNTING PACK INC ITEM 3	1

* SPECIFY FINISH



20 series Parts List

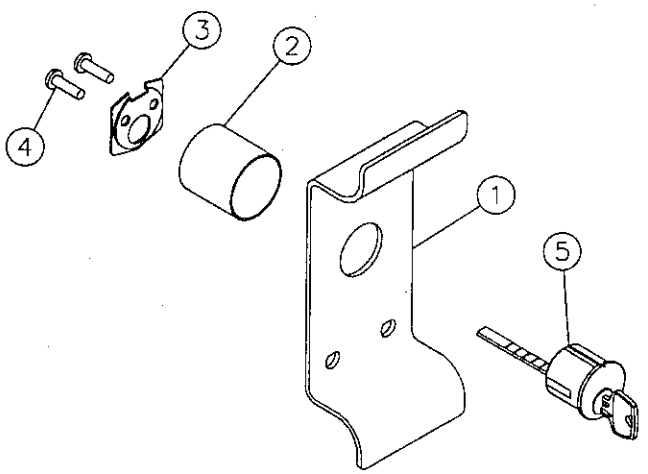
PULL TRIM GTB & HTB

Parts List
Page No. 28.8
REV. A
2/2/2000

			TRIM ASSEMBLY LESS SCREW PACK
28-K-GTB	Ø4 FUNCTION	LHRB RHRB	28-2015
28-K-HTB	Ø4 FUNCTION	LHRB RHRB	28-2459

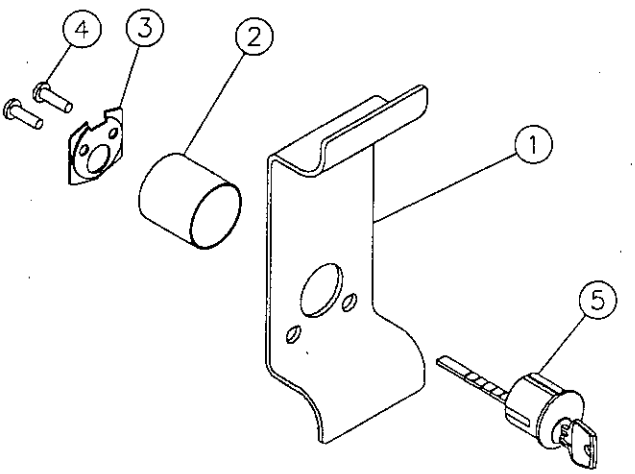
ITEM	ASSY NO.	PART NO.	DESCRIPTION	QTY
1		28-0031	GTB PULL *	1
		28-0101	HTB PULL *	
2		28-0025	CYLINDER SLEEVE	1
3		13-0086	CYLINDER BACK PLATE	1
4		01-1189	RETAINING SCREW	2
5		——	CYLINDER * Ø	1
		28-2017	SCREW PACK 1 3/4" DOORS * ¤	1
		28-2018	SCREW PACK 2 1/4" DOORS * ¤	

* SPECIFY FINISH
Ø SPECIFY #34 RIM CYLINDER BY KEYING REQUIREMENTS
¤ SPECIFY STANDARD OR FIRE RATED



28-K-HTB

HTB USED WITH 20 AND 30 SERIES EXIT DEVICES MADE AFTER APRIL 07, 2000 AND 2700 MADE BEFORE APRIL 07, 2000



28-K-GTB

GTB USED WITH 2800 EXIT DEVICES MADE BEFORE APRIL 07, 2000 AND ALL 5100 AND 5800 ALARMED EXITS

20 series Parts List

2727 AND 2828

Parts List
Page No. 20.2A
REV. B
5/31/2002

			RAIL ASSEMBLY LESS END CAP AND MOUNTING BRACKET
2727 AND 2828	STANDARD DOGGING RAIL	E	28-2011
		F	28-2012
		G	28-2014

ITEM	ASSY NO.	PART NO.	DESCRIPTION	QTY
1		68-0434	END CAP	1
2		28-0018	PUSH RAIL (E) *	1
		28-0019	PUSH RAIL (F) *	
		28-0021	PUSH RAIL (G) *	
3		01-0098	RETAINING RING	2
4		68-0229	PIVOT PIN PUSH RAIL W/ "D" *	2
		68-1442	PIVOT PIN PUSH RAIL W/O "D" *	
5		68-3609	CONNECTING ARM ASSEMBLY	2
6	28-2011 (E)	68-0945	PIVOT PIN MOUNTING RAIL	2
7	28-2012 (F)	68-0943	BRACKET CONNECTING ARM	2
8		01-1236	SCREW #8-32 X 3/8 *	4
9	28-2014 (G)	68-0950	MOUNTING RAIL (E) *	1
		68-0951	MOUNTING RAIL (F) *	
		68-0949	MOUNTING RAIL (G) *	
10		68-0236	SPRING	2
11		68-2596	LOCKDOWN BUTTON KIT	1
12		01-1141	SCREW #8-32 X 3/8 *	4
13		68-0233	MOUNTING PLATE	1
		68-2141	MOUNTING PACK INC ITEM 13	1

* SPECIFY FINISH

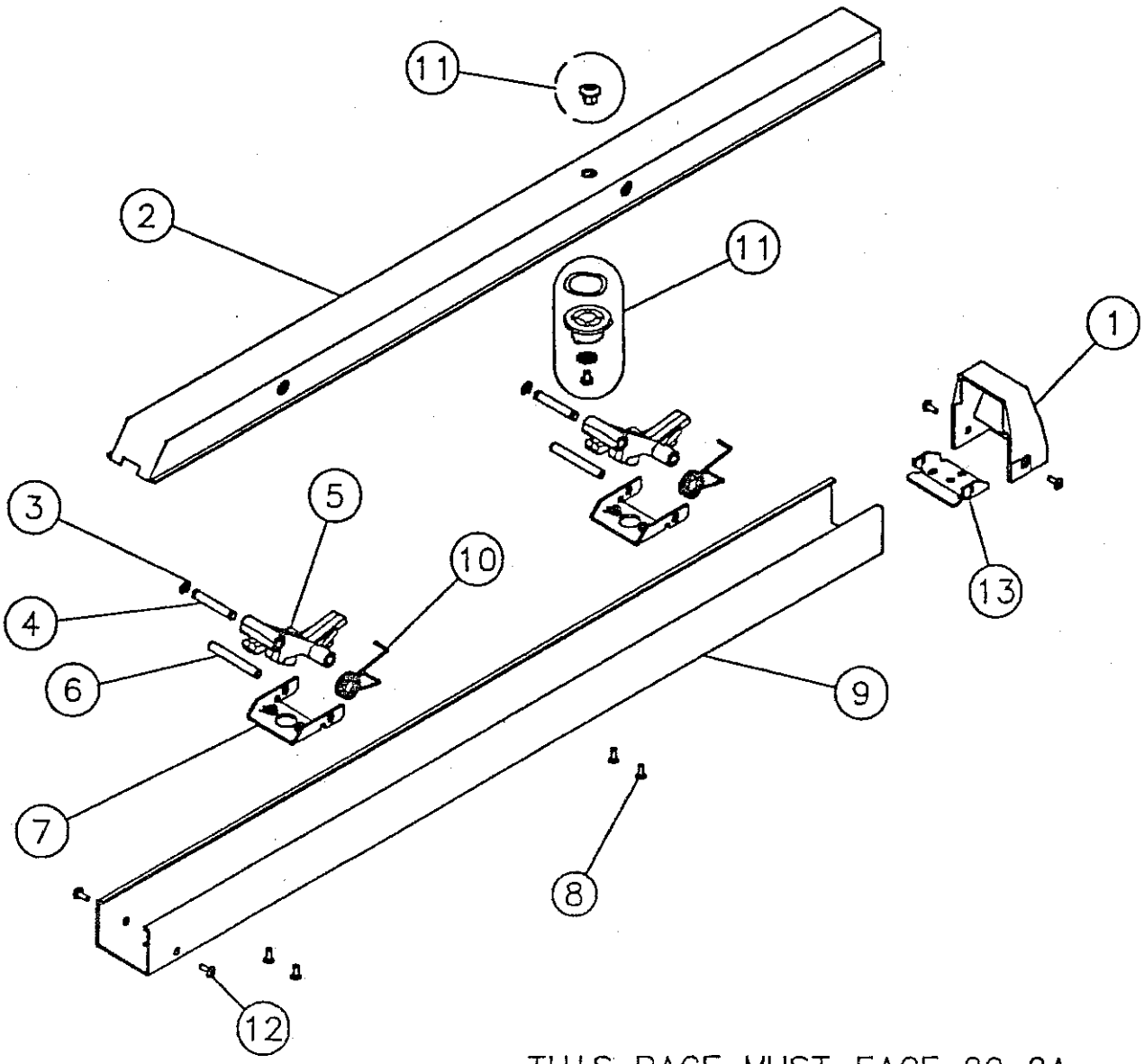
THIS PAGE MUST FACE 20.2B

20 series Parts List

2727 AND 2828

Parts List
Page No. 20.2B
REV. B
5/31/2002

			RAIL ASSEMBLY LESS END CAP AND MOUNTING BRACKET
2727 AND 2828	STANDARD DOGGING RAIL	E	28-2011
		F	28-2012
		G	28-2014



THIS PAGE MUST FACE 20.2A

20 series Parts List

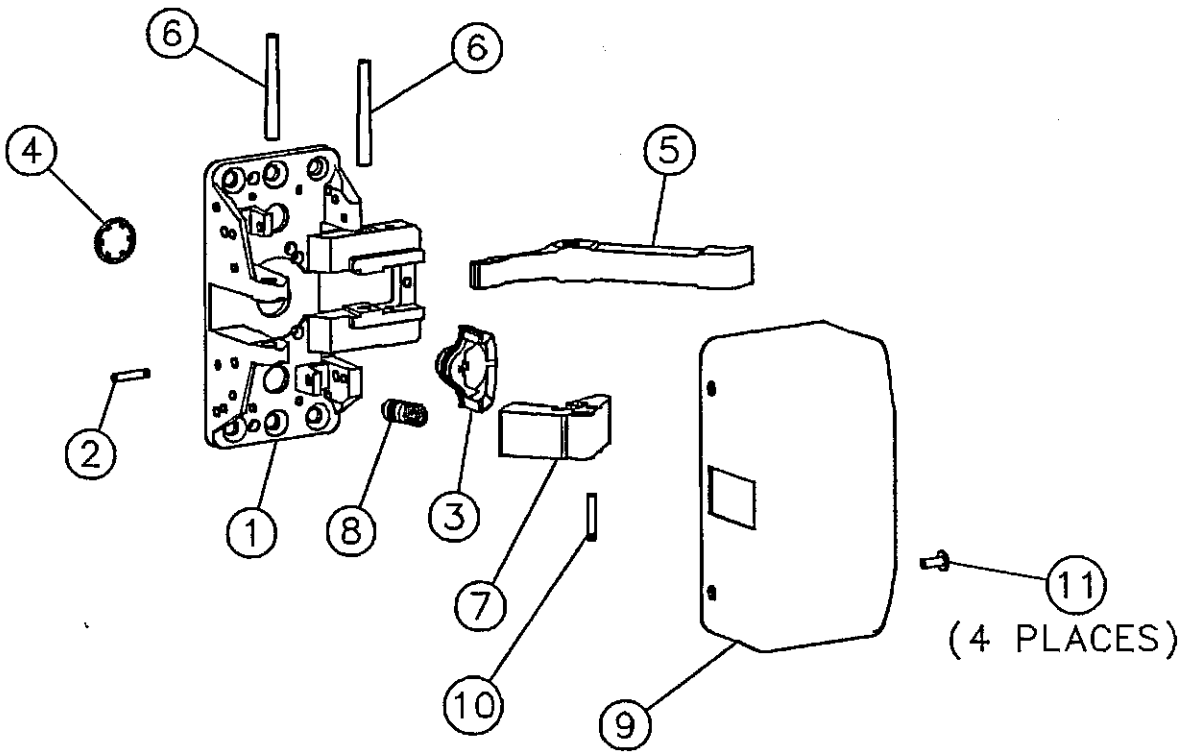
2828

Parts List
Page No. 28.1
REV. B
05/06/04

			CHASSIS ASSEMBLY LESS COVER
2828	ALL FUNCTIONS	LHRB RHRB	28-2408

ITEM	ASSY NO.	PART NO.	DESCRIPTION	QTY
1		28-0125	CHASSIS	1
2		01-0009	GROOV-PIN	1
3		28-0109	CAM	1
4		01-9167	RETAINING RING	1
5		68-0241	LIFT ARM	1
6		01-4512	PIVOT PIN	2
7		68-1362	LATCHBOLT	1
8		98-0028	LATCHBOLT SPRING	1
9		28-0006	COVER *	1
10		01-0009	GROOV-PIN	1
11		01-1141	COVER SCREW (6-32 x 3/8)*	4
		68-1320	SCREW PACK	1

* SPECIFY FINISH



20 series Parts List

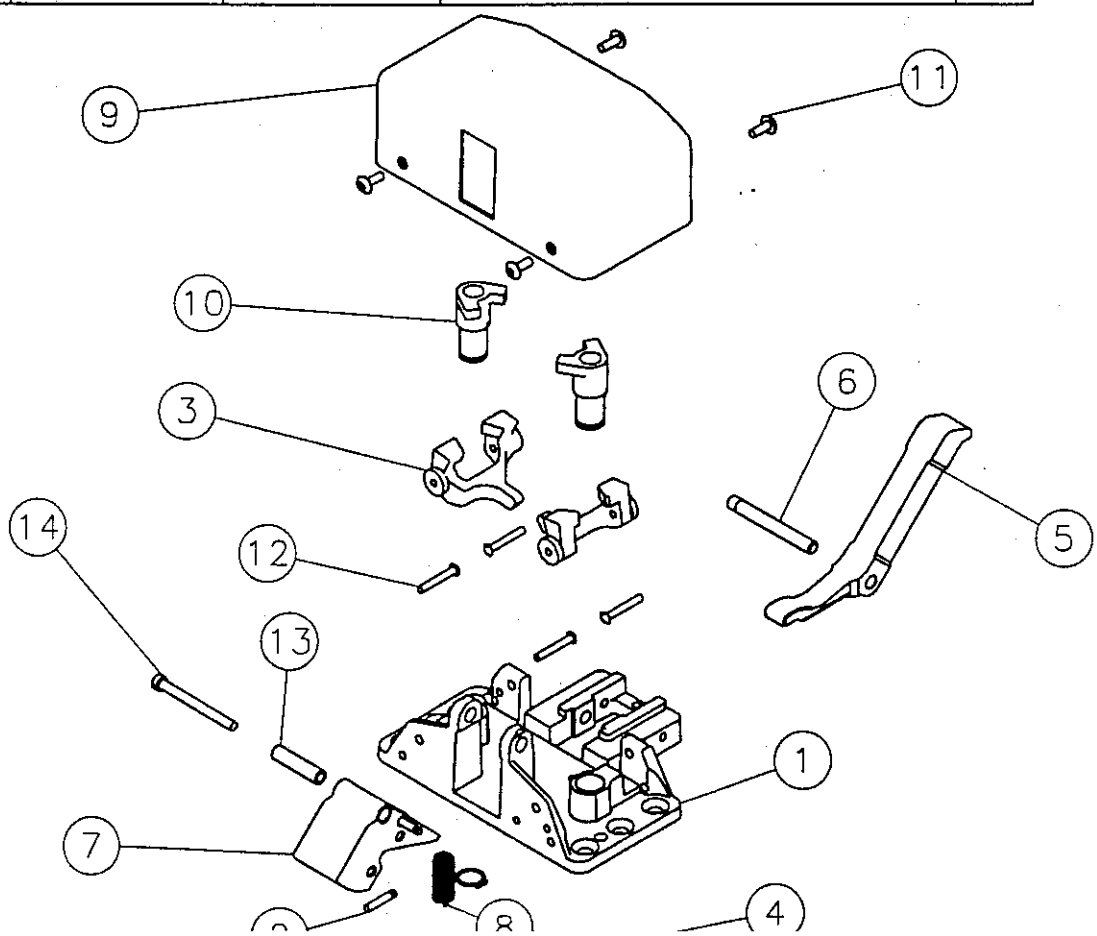
2828
BEFORE
Ø2/25/2ØØØ

Parts List
Page No. 28.6
REV. A
02/15/00

			CHASSIS ASSEMBLY LESS COVER
2828	ALL FUNCTIONS	LHRB RHRB	28-2145

ITEM	ASSY NO.	PART NO.	DESCRIPTION	QTY
1		28-0002	CHASSIS	1
2		01-0008	GROOV-PIN	1
3		28-0038	LATCHBOLT LEVER	2
4		01-0005	RETAINING RING	2
5		68-0241	LIFT ARM	1
6		68-0239	PIVOT PIN	1
7		98-2034	LATCHBOLT	1
8		98-0028	LATCHBOLT SPRING	1
9		28-0006	COVER *	1
10		98-0018	OUTSIDE HUB ASSEMBLY	2
11		01-1141	COVER SCREW (6-32 X 3/8)*	4
12		98-0011	LATCHBOLT LEVER PIVOT PIN	4
13		97-0040	BUSHING	1
14		01-0013	MACHINE SCREW 8-32 x 1 5/8"	1
		68-1320	SCREW PACK	1

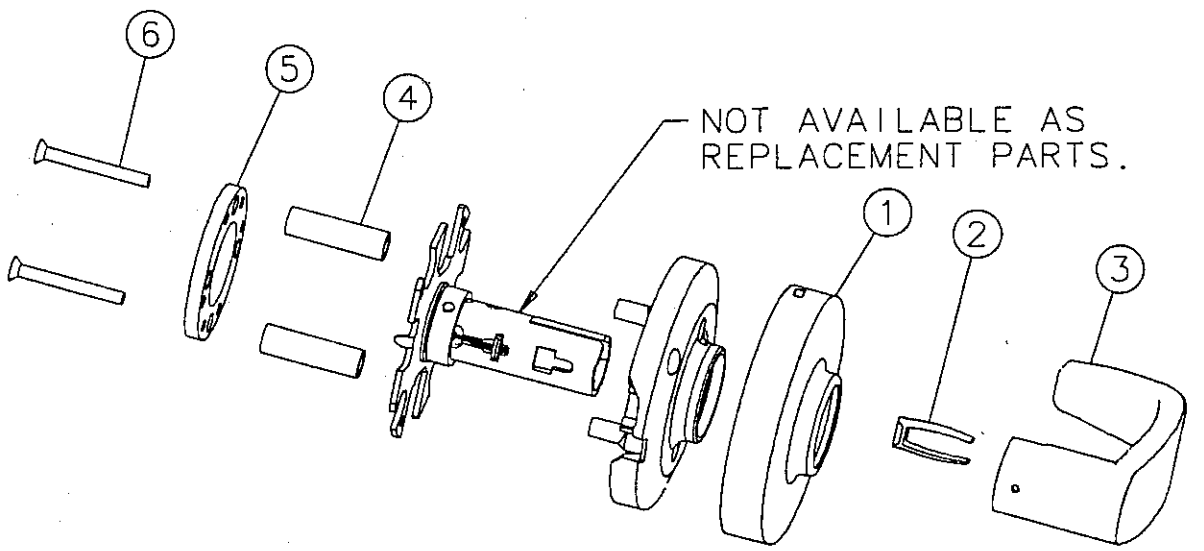
* SPECIFY FINISH



28-D-LL
10 FUNCTION

ITEM	PART NO.	DESCRIPTION	QTY
1	10-0197	ROSE SCALP *	1
2	10-0032	CYLINDER RETAINER	1
3	——	LEVER HANDLE * Ⓢ	1
4	07-0123	MOUNTING PLATE SPACER	2
5	07-0116	MOUNTING PLATE	1
6	01-1119	SCREW (#8-32 X 1 1/2)	2
	07-2498	SCREW PACK	1
	07-2499	MOUNTING PLATE PACK	1

* SPECIFY FINISH
Ⓢ FOR AVAILABLE LEVERS SEE 28.5



20 series Parts List

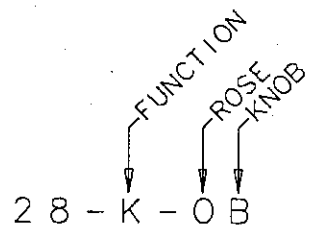
KNOB TRIM
2Ø AND 3Ø SERIES
AND ALARMED EXITS

"28-K-OB"

Parts List
Page No. 28.9
REV. A
2/2/2000

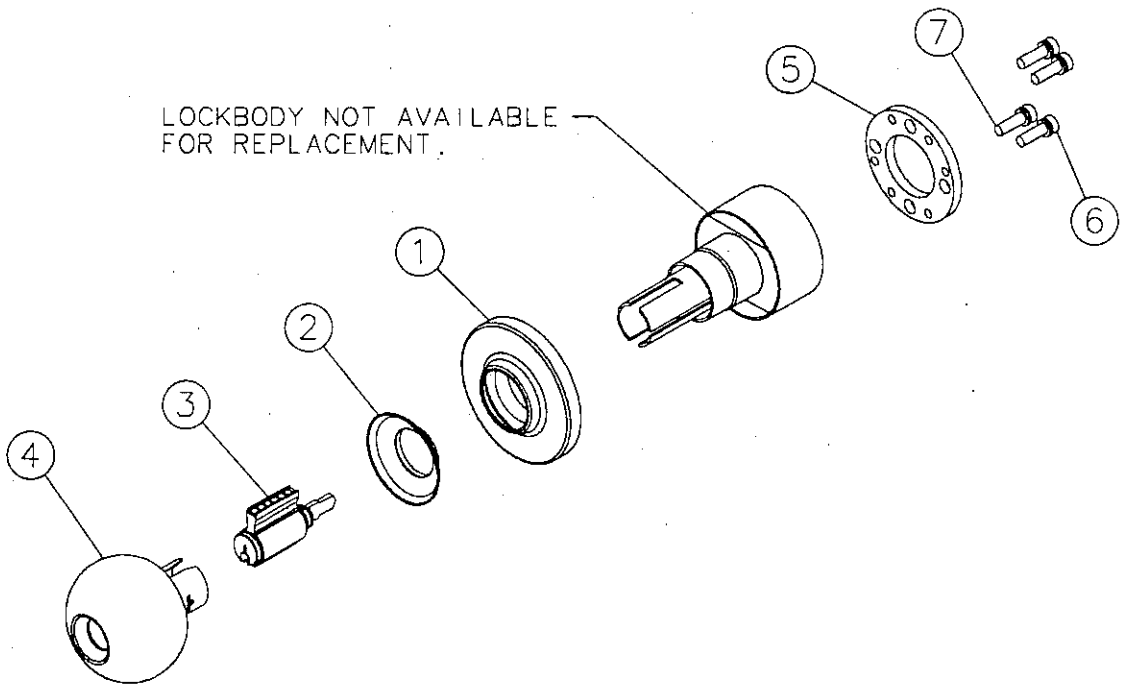
ITEM	ASSY NO.	PART NO.	DESCRIPTION	QTY
1		06-5006	OUTSIDE ROSE ASSEMBLY *	1
2		06-0512	COLLAR *	1
3		———	CYLINDER * Ø	1
4		06-0500	KNOB (CYLINDER) *	1
		06-0502	KNOB (PLAIN) *	
5		07-0116	MOUNTING PLATE	1
6		01-1358	SCREW (PLATE TO HOUSING) (10-32 X 5/8)	2
7		01-1204	SCREW (EXIT CHASSIS TO PLATE) (10-32 X 3/4)	2

* SPECIFY FINISH
Ø SPECIFY 6 LINE CYLINDER BY KEYING REQUIREMENTS.
NOTE: TRIM AVAILABLE IN THE FOLLOWING PREFIXES: 10-, 10-21-, AND 21-
NOTE: TRIM IS ONLY AVAILABLE WITH "O" ROSE AND "B" KNOB



28-?-OB FUNCTION

K	04
C	13
L	15

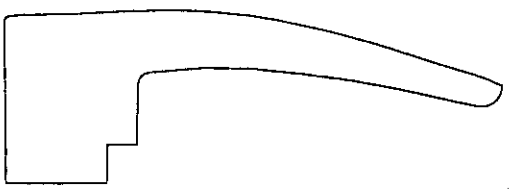


20 series Parts List

28 LEVER TRIM
FOR 20 AND 30 SERIES
AND ALARMED EXITS

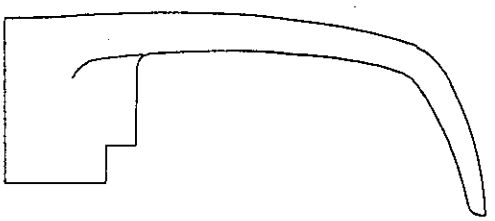
Parts List
Page No 28.5
Rev A
2/2/2000

PART No.	DESCRIPTION
10-2250	PASSAGE
10-2251	STANDARD CYLINDER
10-2305	INTERCHANGEABLE CORE
10-2257	REMOVABLE CORE



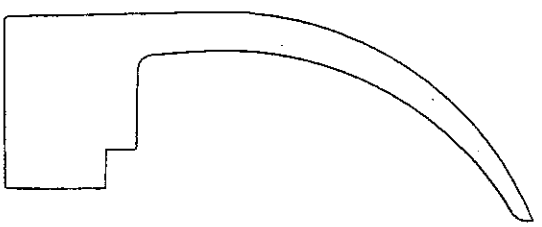
"B" LEVER

PART No.	DESCRIPTION
10-2045	PASSAGE
10-2046	STANDARD CYLINDER
10-2307	INTERCHANGEABLE CORE
10-2079	REMOVABLE CORE



"L" LEVER

PART No.	DESCRIPTION
10-2136	PASSAGE
10-2137	STANDARD CYLINDER
10-2303	INTERCHANGEABLE CORE
10-2143	REMOVABLE CORE



"P" LEVER

80 series Parts List

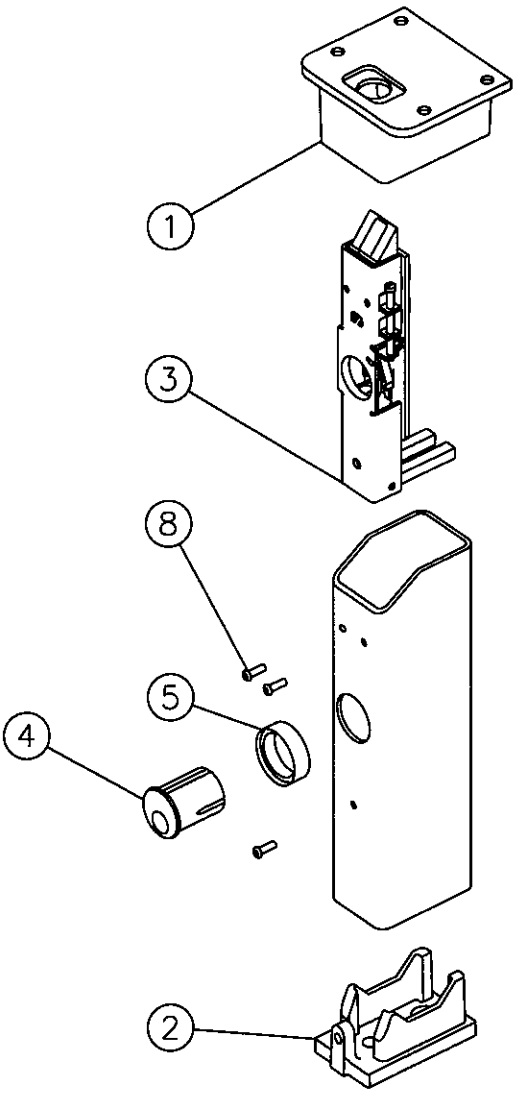
12-L980
L980S
LOCKABLE
MULLIONS

Parts List
Page No 80.14
Rev B
10/06/2003

12-L980	LOCKABLE MULLION
L980S	LOCKABLE MULLION

ITEM	PART NO.	DESCRIPTION	QTY
1	98-2559	TOP RETAINER WITH SCREWS	1
2	98-2556	BOTTOM RETAINER WITH SCREWS	1
3	98-2520	LATCH BOLT ASSEMBLY	1
4	———	CYLINDER ø *	1
5	98-0275	CYLINDER COLLAR *	1
8	01-1383	SECURITY SCREW #8-32 X 1/2 T15	3

* SPECIFY FINISH
ø SPECIFIC #41 CYLINDER BY KEYING REQUIREMENTS

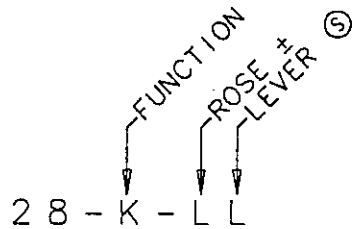


20 series Parts List

LEVER TRIM
FOR 20 AND 30 SERIES
AND ALARMED EXITS

"28-K-LL"

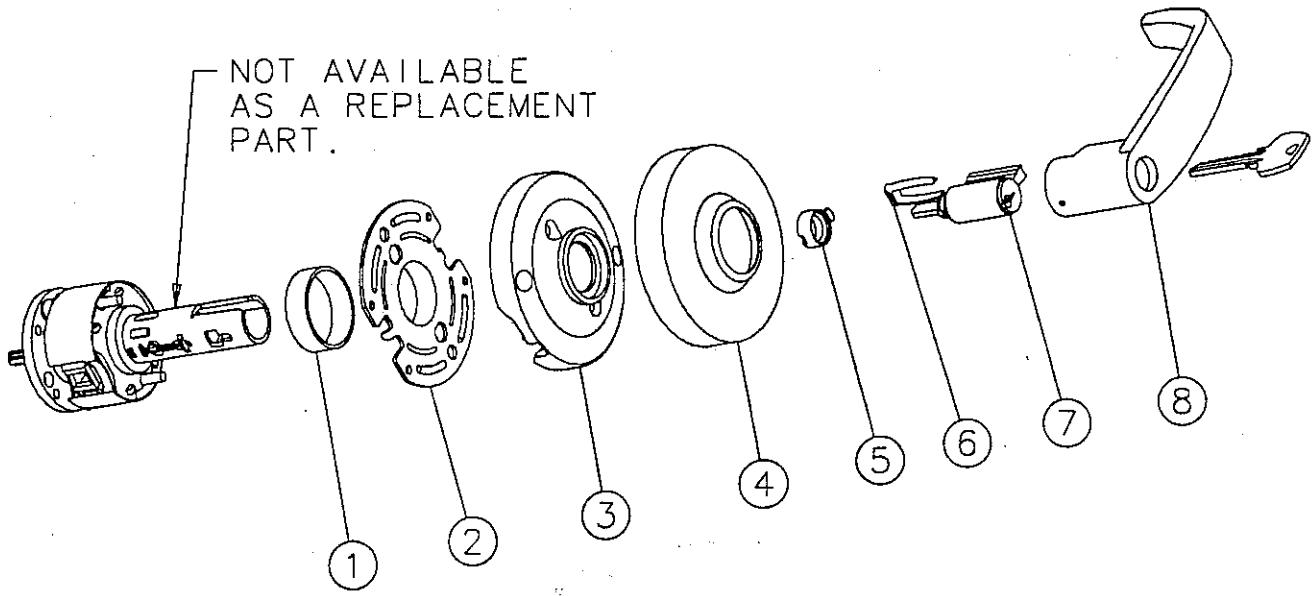
Parts List
Page No 28.3
Rev A
2/2/2000



28-?-LL	FUNCTION
K	04
N	06
C	13
L	15
D	10 **

ITEM	PART NO.	DESCRIPTION	QTY
1	07-0100	SPACER	1
2	07-0105	SUPPORT PLATE	1
3	07-2426	OUTSIDE ROSE ASSEMBLY	1
4	10-0197	ROSE SCALP *	1
5	10-0364	CYLINDER SPACER	1
6	10-0032	CYLINDER RETAINER	1
7	——	CYLINDER * ø	1
8	——	LEVER * Ⓢ	1
	07-2498	SCREW PACK	1
	07-2496	MOUNTING PLATE PACK	1

* SPECIFY FINISH
ø SPECIFY 10 LINE CYLINDER BY KEYING REQUIREMENTS
Ⓢ FOR AVAILABLE LEVERS SEE 28.5
± "L" ROSE ONLY
** FOR "28-D-LL" SEE 28.4



20 series Parts List

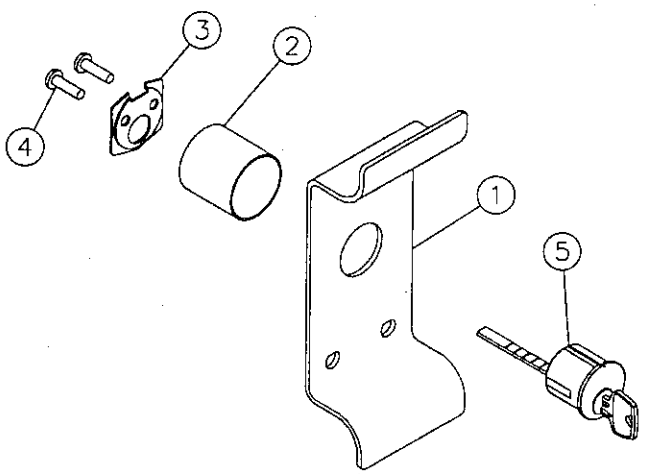
PULL TRIM GTB & HTB

Parts List
Page No. 28.8
REV. A
2/2/2000

			TRIM ASSEMBLY LESS SCREW PACK
28-K-GTB	Ø4 FUNCTION	LHRB RHRB	28-2015
28-K-HTB	Ø4 FUNCTION	LHRB RHRB	28-2459

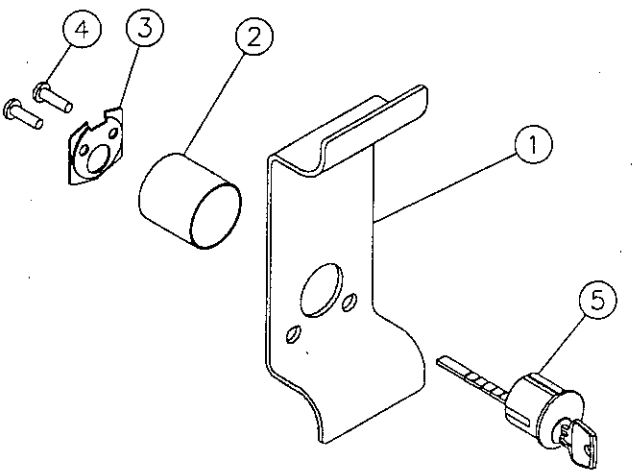
ITEM	ASSY NO.	PART NO.	DESCRIPTION	QTY
1		28-0031	GTB PULL *	1
		28-0101	HTB PULL *	
2		28-0025	CYLINDER SLEEVE	1
3		13-0086	CYLINDER BACK PLATE	1
4		01-1189	RETAINING SCREW	2
5		——	CYLINDER * Ø	1
		28-2017	SCREW PACK 1 3/4" DOORS * ¤	1
		28-2018	SCREW PACK 2 1/4" DOORS * ¤	

* SPECIFY FINISH
Ø SPECIFY #34 RIM CYLINDER BY KEYING REQUIREMENTS
¤ SPECIFY STANDARD OR FIRE RATED



28-K-HTB

HTB USED WITH 20 AND 30 SERIES EXIT DEVICES MADE AFTER APRIL 07, 2000 AND 2700 MADE BEFORE APRIL 07, 2000



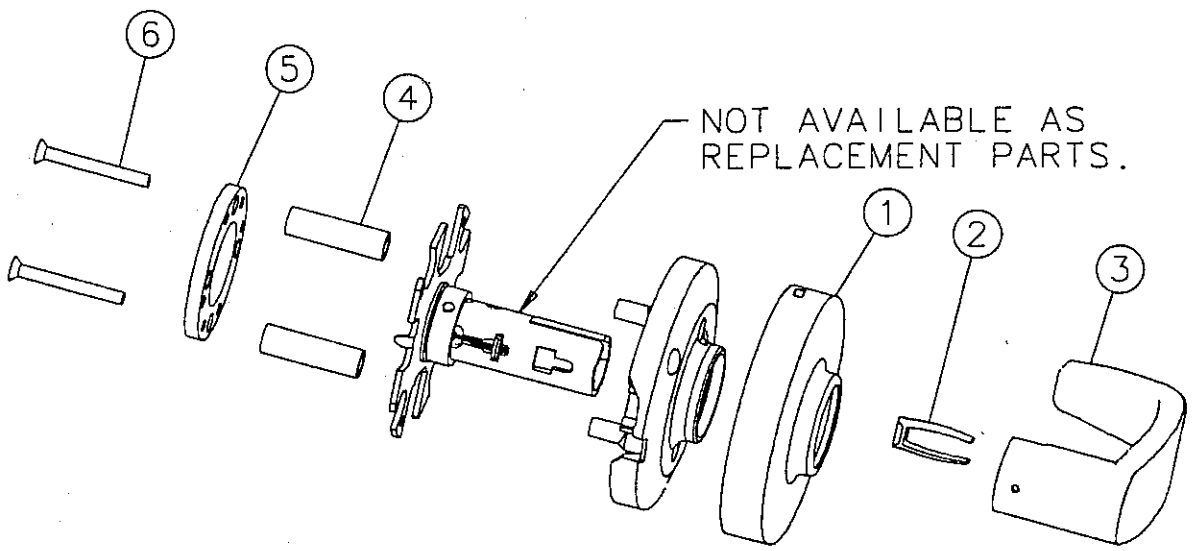
28-K-GTB

GTB USED WITH 2800 EXIT DEVICES MADE BEFORE APRIL 07, 2000 AND ALL 5100 AND 5800 ALARMED EXITS

28-D-LL
10 FUNCTION

ITEM	PART NO.	DESCRIPTION	QTY
1	10-0197	ROSE SCALP *	1
2	10-0032	CYLINDER RETAINER	1
3	——	LEVER HANDLE * Ⓢ	1
4	07-0123	MOUNTING PLATE SPACER	2
5	07-0116	MOUNTING PLATE	1
6	01-1119	SCREW (#8-32 X 1 1/2)	2
	07-2498	SCREW PACK	1
	07-2499	MOUNTING PLATE PACK	1

* SPECIFY FINISH
Ⓢ FOR AVAILABLE LEVERS SEE 28.5



20 series Parts List

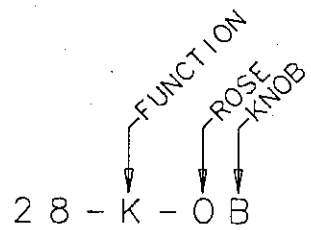
KNOB TRIM
2Ø AND 3Ø SERIES
AND ALARMED EXITS

"28-K-OB"

Parts List
Page No. 28.9
REV. A
2/2/2000

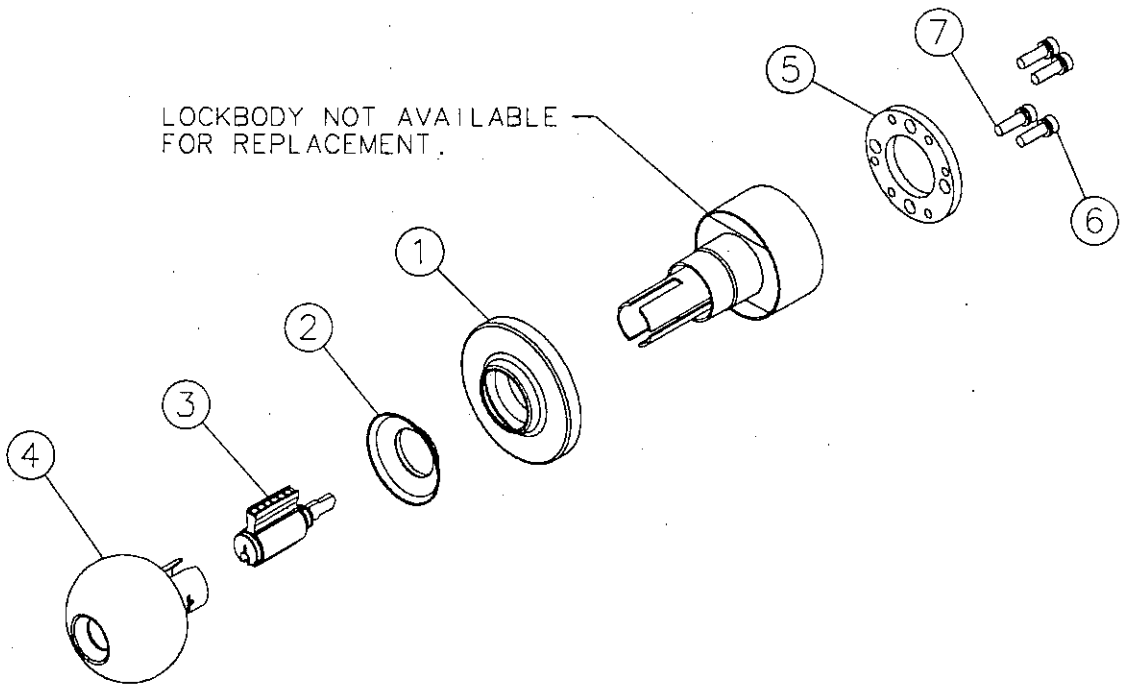
ITEM	ASSY NO.	PART NO.	DESCRIPTION	QTY
1		06-5006	OUTSIDE ROSE ASSEMBLY *	1
2		06-0512	COLLAR *	1
3		———	CYLINDER * Ø	1
4		06-0500	KNOB (CYLINDER) *	1
		06-0502	KNOB (PLAIN) *	
5		07-0116	MOUNTING PLATE	1
6		01-1358	SCREW (PLATE TO HOUSING) (10-32 X 5/8)	2
7		01-1204	SCREW (EXIT CHASSIS TO PLATE) (10-32 X 3/4)	2

* SPECIFY FINISH
Ø SPECIFY 6 LINE CYLINDER BY KEYING REQUIREMENTS.
NOTE: TRIM AVAILABLE IN THE FOLLOWING PREFIXES: 10-, 10-21-, AND 21-
NOTE: TRIM IS ONLY AVAILABLE WITH "O" ROSE AND "B" KNOB



28-?-OB FUNCTION

K	04
C	13
L	15

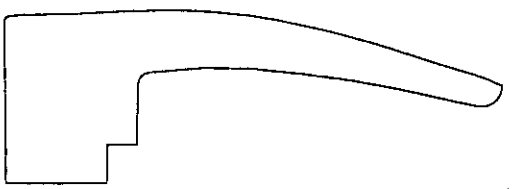


20 series Parts List

28 LEVER TRIM
FOR 20 AND 30 SERIES
AND ALARMED EXITS

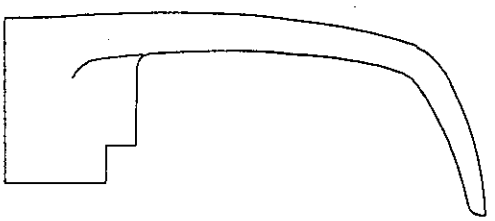
Parts List
Page No 28.5
Rev A
2/2/2000

PART No.	DESCRIPTION
10-2250	PASSAGE
10-2251	STANDARD CYLINDER
10-2305	INTERCHANGEABLE CORE
10-2257	REMOVABLE CORE



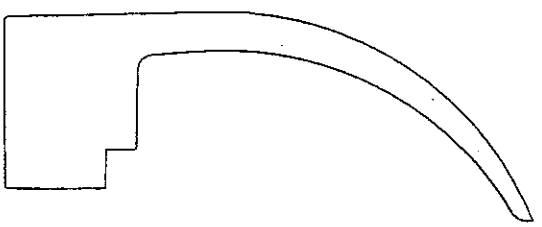
"B" LEVER

PART No.	DESCRIPTION
10-2045	PASSAGE
10-2046	STANDARD CYLINDER
10-2307	INTERCHANGEABLE CORE
10-2079	REMOVABLE CORE



"L" LEVER

PART No.	DESCRIPTION
10-2136	PASSAGE
10-2137	STANDARD CYLINDER
10-2303	INTERCHANGEABLE CORE
10-2143	REMOVABLE CORE



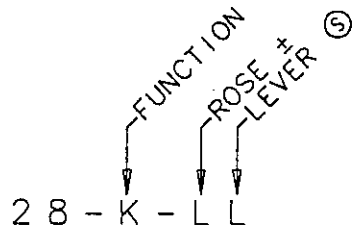
"P" LEVER

20 series Parts List

LEVER TRIM
FOR 20 AND 30 SERIES
AND ALARMED EXITS

"28-K-LL"

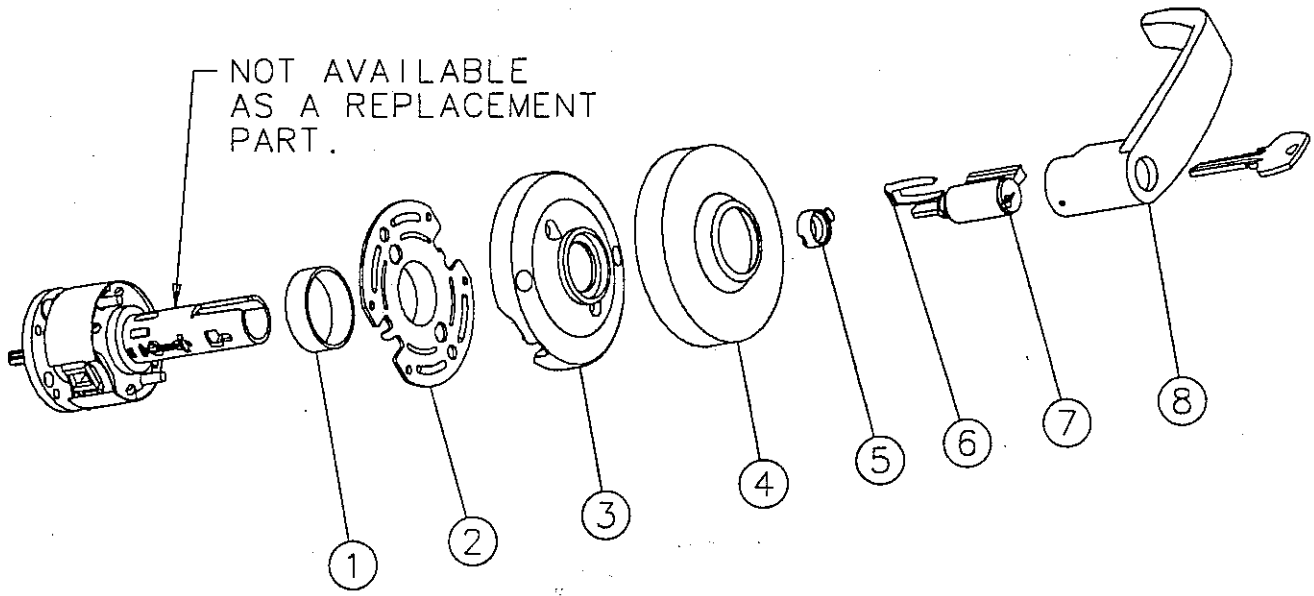
Parts List
Page No 28.3
Rev A
2/2/2000



28-?-LL	FUNCTION
K	04
N	06
C	13
L	15
D	10 **

ITEM	PART NO.	DESCRIPTION	QTY
1	07-0100	SPACER	1
2	07-0105	SUPPORT PLATE	1
3	07-2426	OUTSIDE ROSE ASSEMBLY	1
4	10-0197	ROSE SCALP *	1
5	10-0364	CYLINDER SPACER	1
6	10-0032	CYLINDER RETAINER	1
7	——	CYLINDER * ø	1
8	——	LEVER * Ⓢ	1
	07-2498	SCREW PACK	1
	07-2496	MOUNTING PLATE PACK	1

* SPECIFY FINISH
ø SPECIFY 10 LINE CYLINDER BY KEYING REQUIREMENTS
Ⓢ FOR AVAILABLE LEVERS SEE 28.5
± "L" ROSE ONLY
** FOR "28-D-LL" SEE 28.4



20 series Parts List

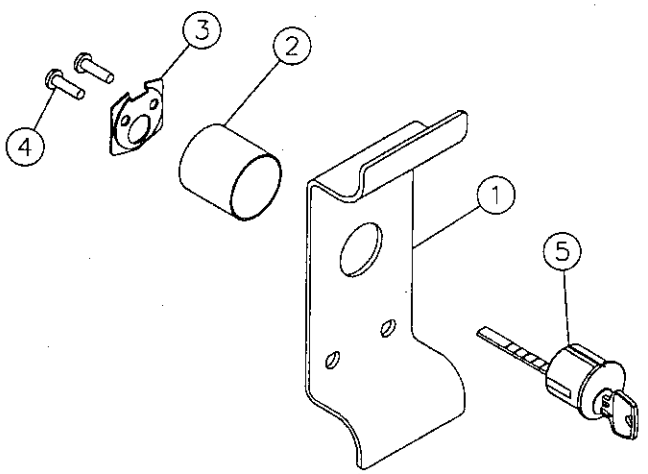
PULL TRIM GTB & HTB

Parts List
Page No. 28.8
REV. A
2/2/2000

			TRIM ASSEMBLY LESS SCREW PACK
28-K-GTB	Ø4 FUNCTION	LHRB RHRB	28-2015
28-K-HTB	Ø4 FUNCTION	LHRB RHRB	28-2459

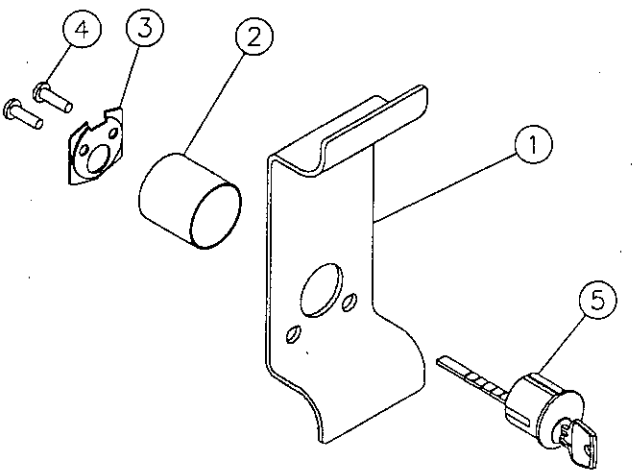
ITEM	ASSY NO.	PART NO.	DESCRIPTION	QTY
1		28-0031	GTB PULL *	1
		28-0101	HTB PULL *	
2		28-0025	CYLINDER SLEEVE	1
3		13-0086	CYLINDER BACK PLATE	1
4		01-1189	RETAINING SCREW	2
5		——	CYLINDER * Ø	1
		28-2017	SCREW PACK 1 3/4" DOORS * ¤	1
		28-2018	SCREW PACK 2 1/4" DOORS * ¤	

* SPECIFY FINISH
Ø SPECIFY #34 RIM CYLINDER BY KEYING REQUIREMENTS
¤ SPECIFY STANDARD OR FIRE RATED



28-K-HTB

HTB USED WITH 20 AND 30 SERIES EXIT DEVICES MADE AFTER APRIL 07, 2000 AND 2700 MADE BEFORE APRIL 07, 2000



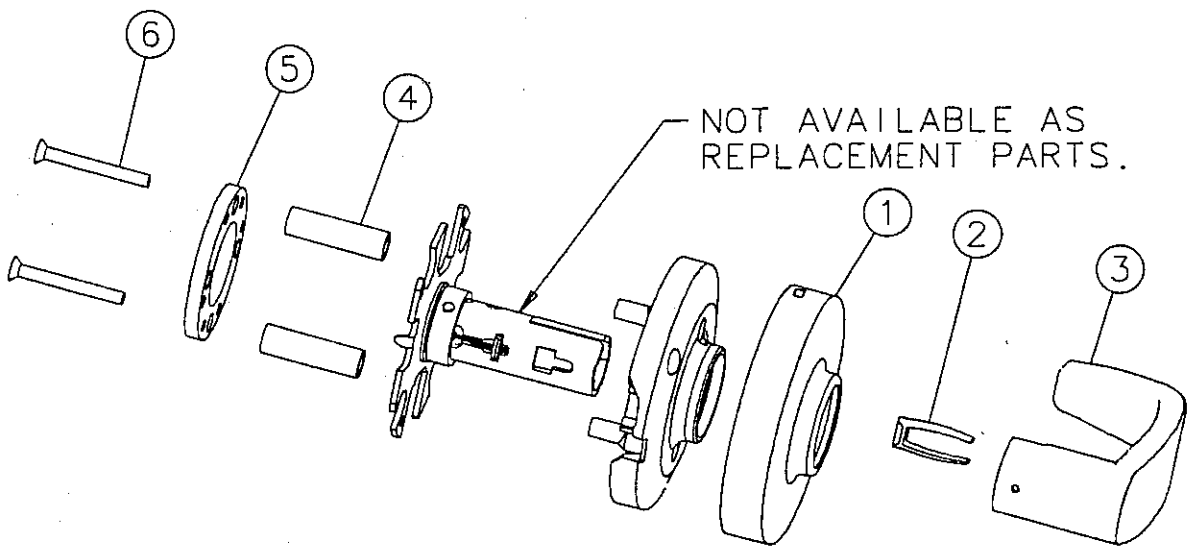
28-K-GTB

GTB USED WITH 2800 EXIT DEVICES MADE BEFORE APRIL 07, 2000 AND ALL 5100 AND 5800 ALARMED EXITS

28-D-LL
10 FUNCTION

ITEM	PART NO.	DESCRIPTION	QTY
1	10-0197	ROSE SCALP *	1
2	10-0032	CYLINDER RETAINER	1
3	——	LEVER HANDLE * Ⓢ	1
4	07-0123	MOUNTING PLATE SPACER	2
5	07-0116	MOUNTING PLATE	1
6	01-1119	SCREW (#8-32 X 1 1/2)	2
	07-2498	SCREW PACK	1
	07-2499	MOUNTING PLATE PACK	1

* SPECIFY FINISH
Ⓢ FOR AVAILABLE LEVERS SEE 28.5



20 series Parts List

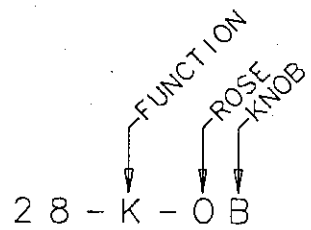
KNOB TRIM
2Ø AND 3Ø SERIES
AND ALARMED EXITS

"28-K-OB"

Parts List
Page No. 28.9
REV. A
2/2/2000

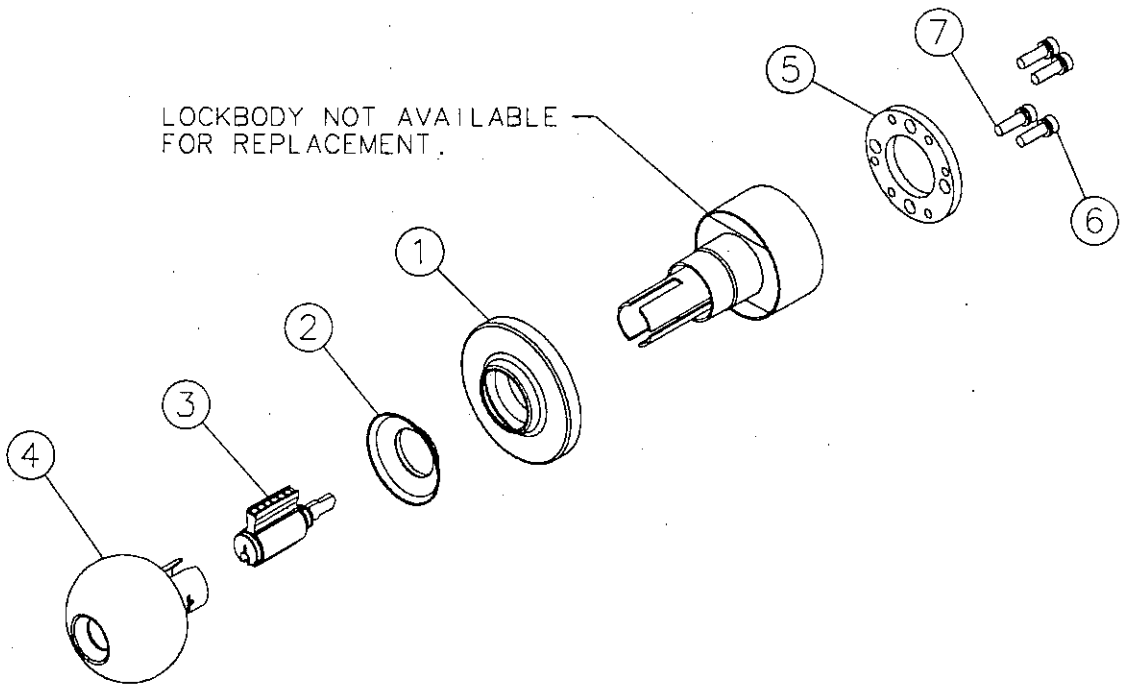
ITEM	ASSY NO.	PART NO.	DESCRIPTION	QTY
1		06-5006	OUTSIDE ROSE ASSEMBLY *	1
2		06-0512	COLLAR *	1
3		———	CYLINDER * Ø	1
4		06-0500	KNOB (CYLINDER) *	1
		06-0502	KNOB (PLAIN) *	
5		07-0116	MOUNTING PLATE	1
6		01-1358	SCREW (PLATE TO HOUSING) (10-32 X 5/8)	2
7		01-1204	SCREW (EXIT CHASSIS TO PLATE) (10-32 X 3/4)	2

* SPECIFY FINISH
Ø SPECIFY 6 LINE CYLINDER BY KEYING REQUIREMENTS.
NOTE: TRIM AVAILABLE IN THE FOLLOWING PREFIXES: 10-, 10-21-, AND 21-
NOTE: TRIM IS ONLY AVAILABLE WITH "O" ROSE AND "B" KNOB



28-?-OB FUNCTION

K	04
C	13
L	15

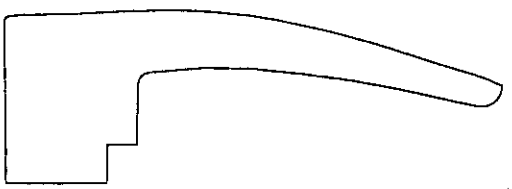


20 series Parts List

28 LEVER TRIM
FOR 20 AND 30 SERIES
AND ALARMED EXITS

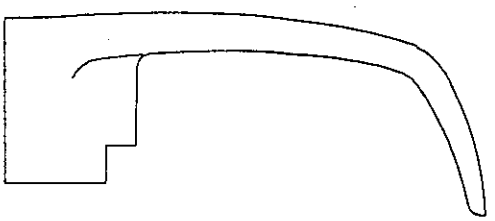
Parts List
Page No 28.5
Rev A
2/2/2000

PART No.	DESCRIPTION
10-2250	PASSAGE
10-2251	STANDARD CYLINDER
10-2305	INTERCHANGEABLE CORE
10-2257	REMOVABLE CORE



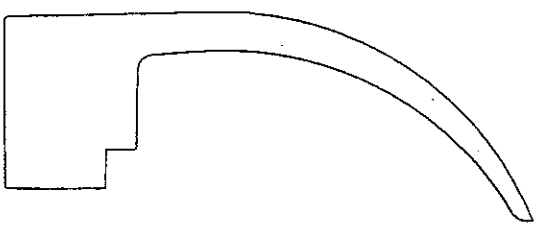
"B" LEVER

PART No.	DESCRIPTION
10-2045	PASSAGE
10-2046	STANDARD CYLINDER
10-2307	INTERCHANGEABLE CORE
10-2079	REMOVABLE CORE



"L" LEVER

PART No.	DESCRIPTION
10-2136	PASSAGE
10-2137	STANDARD CYLINDER
10-2303	INTERCHANGEABLE CORE
10-2143	REMOVABLE CORE



"P" LEVER

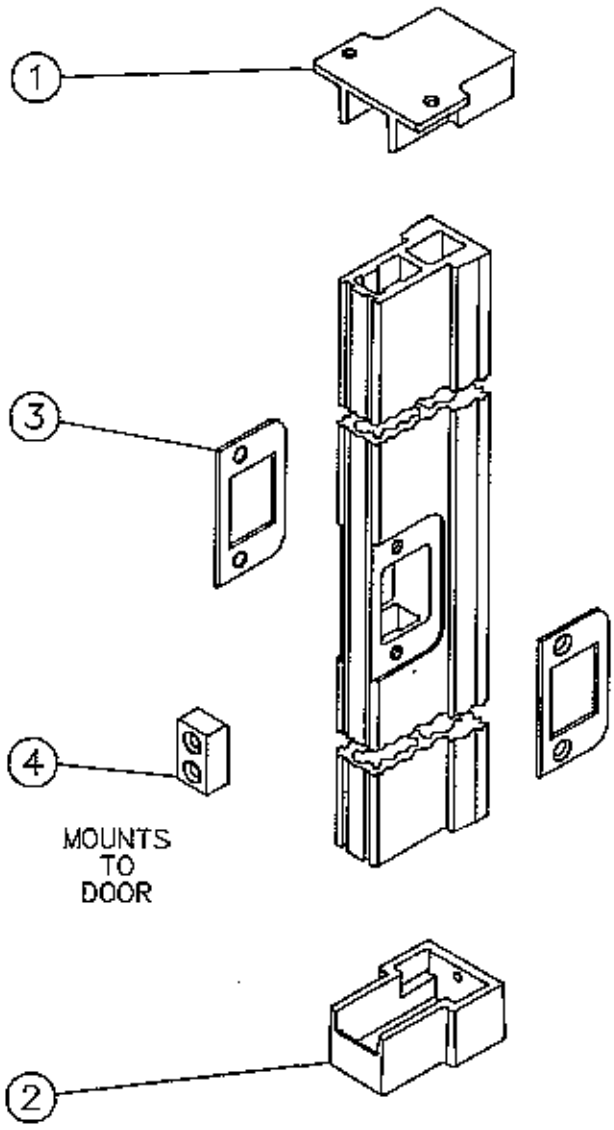
80 series Parts List

650A
MULLION

Parts List
Page No 80.15
Rev A
10/9/98

650A	MULLION

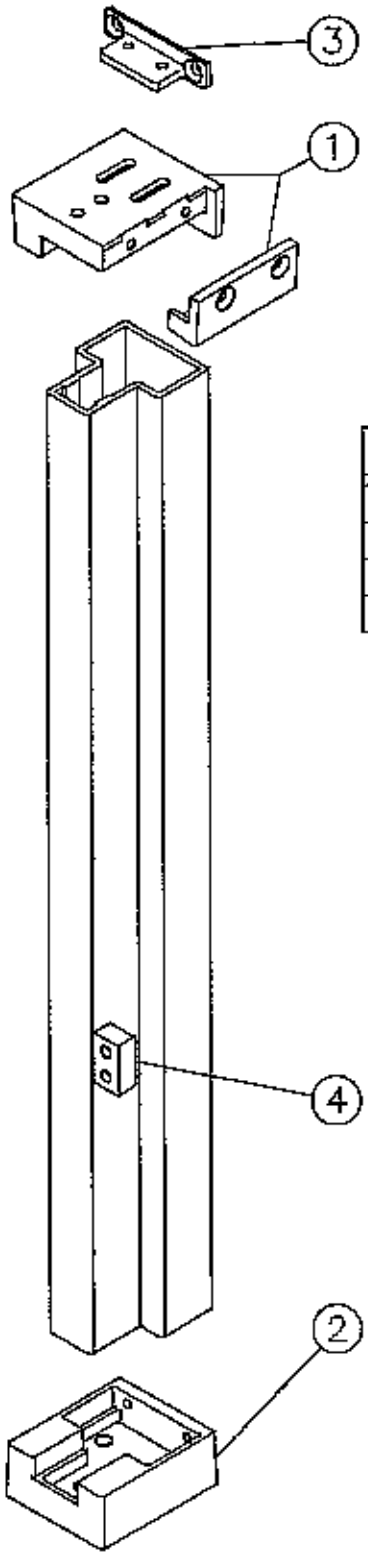
ITEM	PART NO.	DESCRIPTION	QTY
1	94-2050	TOP RETAINER WITH SCREWS	1
2	94-2051	BOTTOM RETAINER WITH SCREWS	1
3	98-2554	STRIKE WITH SCREWS (658)	2
4	651 KIT	STABILIZER BLOCK WITH SCREWS	2



80 series Parts List

980
STANDARD
MULLION

Parts List
Page No 80.10
Rev A
10/9/98

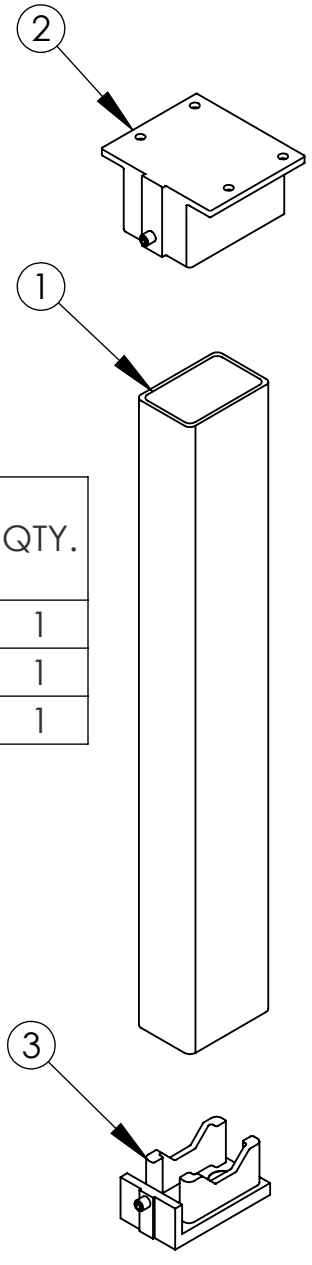


980	STANDARD MULLION

ITEM	PART NO.	DESCRIPTION	QTY
1	511	TOP RETAINER WITH SCREWS	1
2	502	BOTTOM RETAINER WITH SCREWS	1
3	507	TOP RETAINER ADAPTER OPTIONAL	1
4	651	STABILIZER KIT OPTIONAL β	1

β MOUNTS ON DOOR

980S & 12-980	MULLION

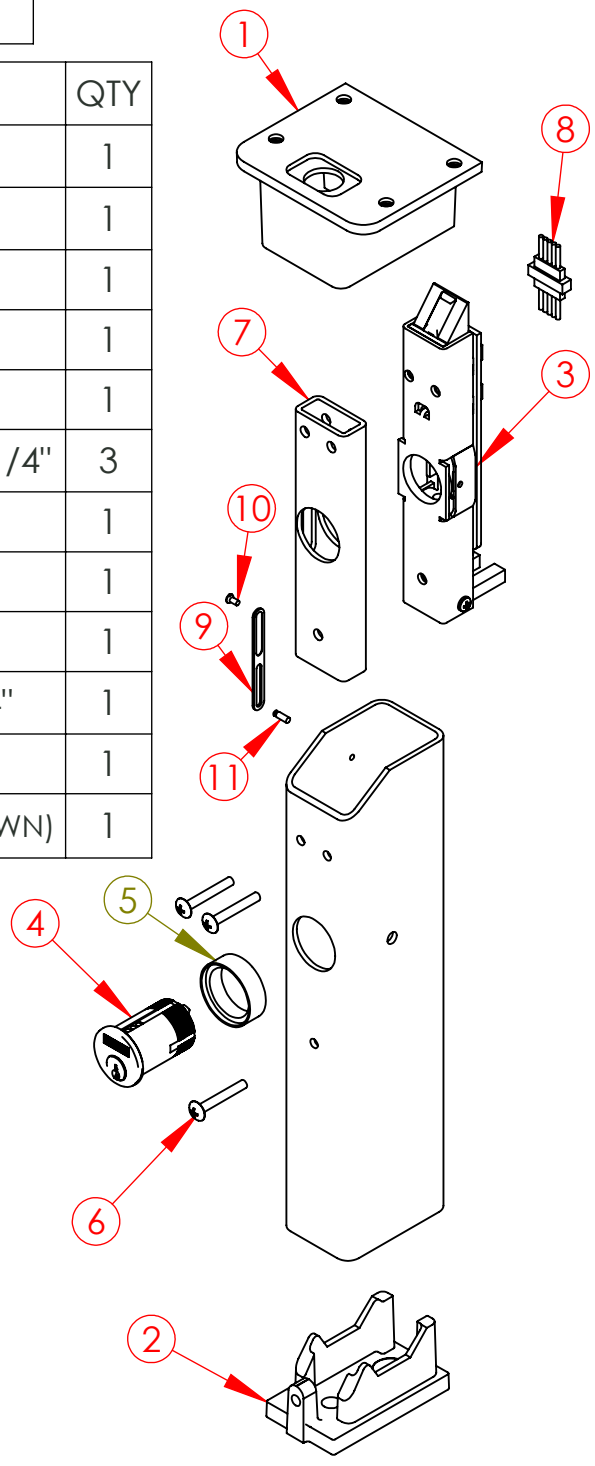


ITEM	PART NO.	DESCRIPTION	QTY.
1	98-0159	MULLION BODY	1
2	98-2190	TOP RETAINER PACK	1
3	98-2191	BOTTOM RETAINER PACK	1

© SARGENT Manufacturing Company. All Rights reserved.

EL980	ELECTRIC LOCKABLE MULLION

ITEM	PART NO.	DESCRIPTION	QTY
1	98-2558	TOP RETAINER PACK	1
2	98-2556	BOTTOM RETAINER PACK	1
3	98-2521	LATCH BOLT ASSEMBLY	1
4	-	CYLINDER * ●	1
5	98-0277	CYLINDER COLLAR *	1
6	01-1433	SECURITY SCREW #10-32 x 1 1/4"	3
7	98-0258	SPACER BRIDGE	1
8	52-2285	CONNECTOR ASSEMBLY	1
9	98-0272	RETAINING ARM	1
10	01-4410	MACHINE SCREW #4-40 x 1/4"	1
11	01-0007	GROOVE PIN	1
12	98-2606	CYLINDER RETAINER KIT (NOT SHOWN)	1



* SPECIFY FINISH

● SPECIFY #46 CYLINDER BY KEYING REQUIREMENTS

© SARGENT Manufacturing Company. All Rights reserved.

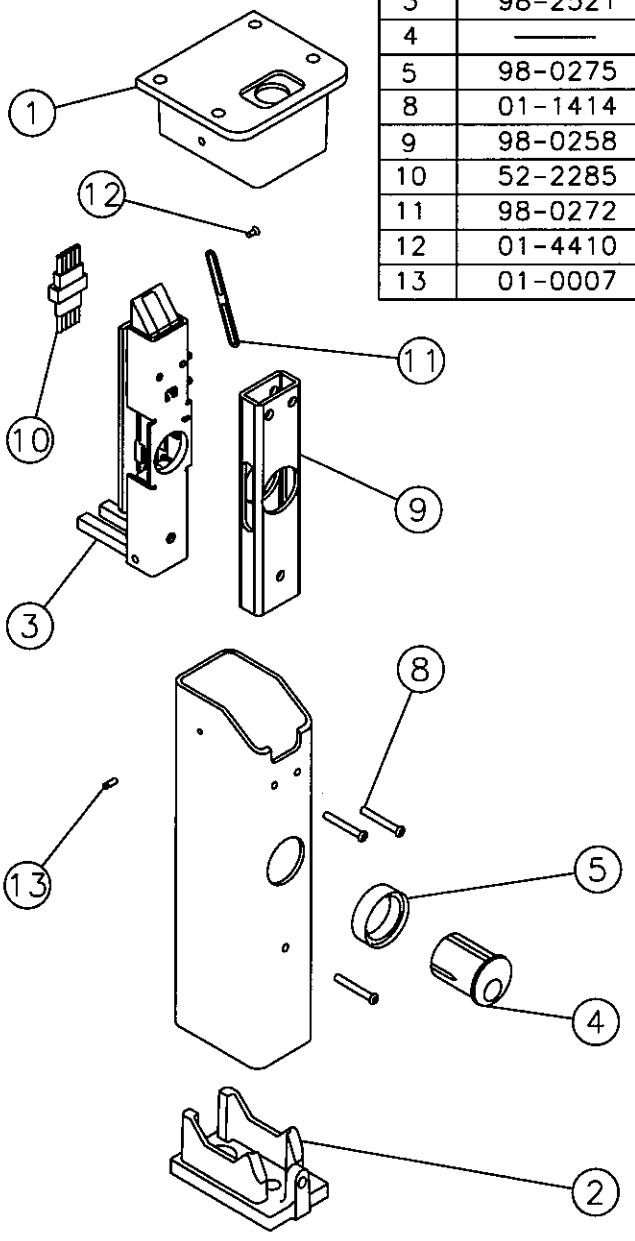
SARGENT

ASSA ABLOY

EL980	ELECTRIC LOCKABLE MULLION

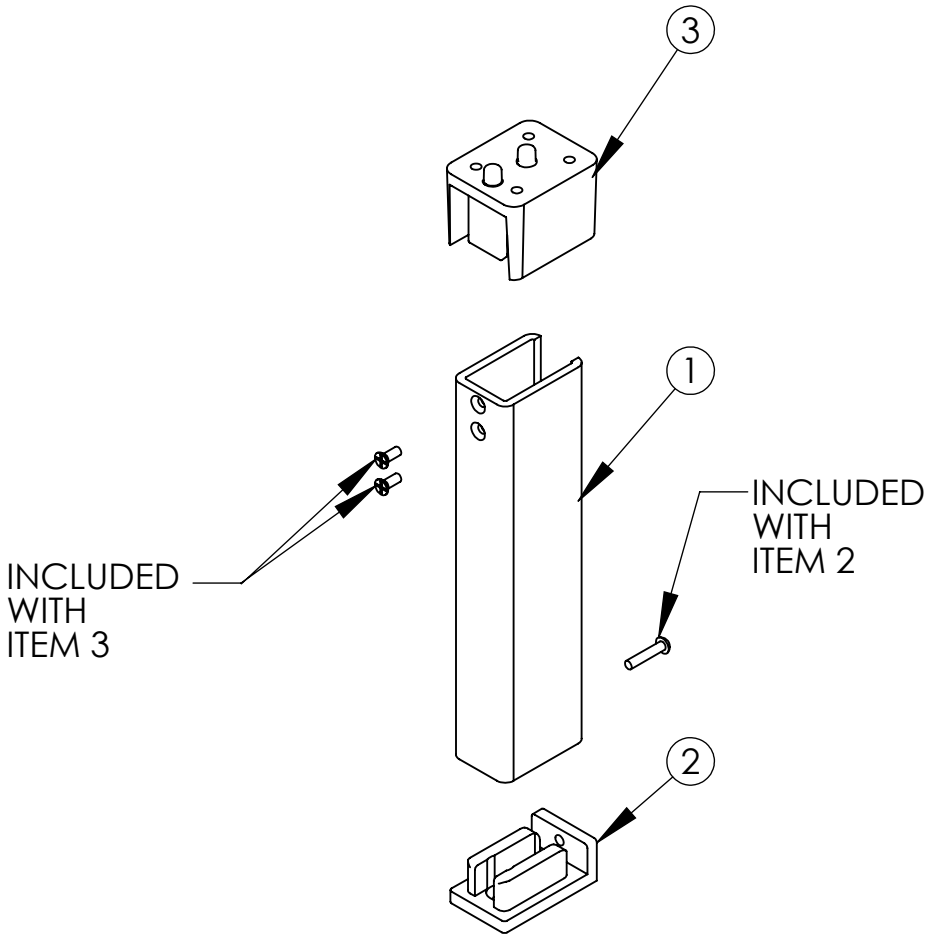
ITEM	PART NO.	DESCRIPTION	QTY
1	98-2558	EL980 TOP RETAINER WITH SCREWS	1
2	98-2556	BOTTOM RETAINER WITH SCREWS	1
3	98-2521	LATCH BOLT ASSEMBLY	1
4	———	CYLINDER ø *	1
5	98-0275	CYLINDER COLLAR *	1
8	01-1414	SECURITY SCREW #8-32 X 1.25 T15	3
9	98-0258	SPACER BRIDGE	1
10	52-2285	CONNECTOR ASSEMBLY	1
11	98-0272	RETAINING ARM	1
12	01-4410	MACHINE SCREW #4-40 X 1/4	1
13	01-0007	GROOV PIN	1

* SPECIFY FINISH
ø SPECIFIC #46 CYLINDER BY KEYING REQUIREMENTS



HC980 & 12-HC980	MULLION

ITEM	PART No.	DESCRIPTION	QTY.
1	98-0285	MULLION BODY	1
2	98-2600	BOTTOM RETAINER PACK	1
3	98-2599	TOP RETAINER PACK	1



© SARGENT Manufacturing Company. All Rights reserved.

SARGENT

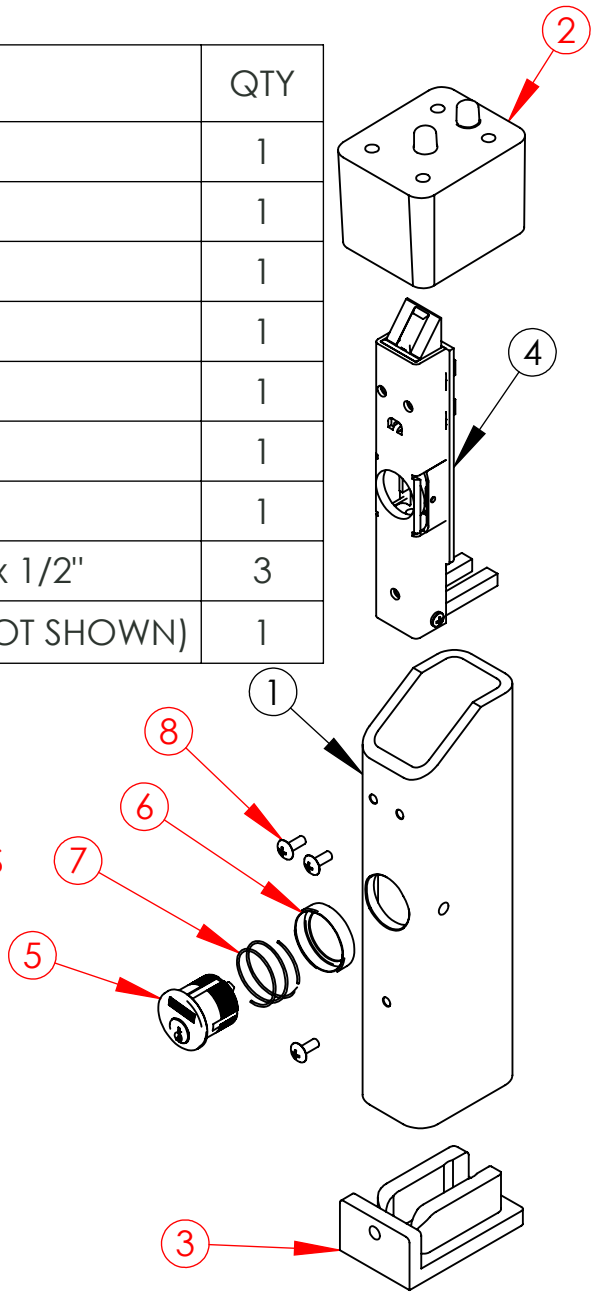
ASSA ABLOY

HC-L980, 12-HC-L980	LOCKABLE MULLION

ITEM	PART NO.	DESCRIPTION	QTY
1	98-0310	MULLION BODY	1
2	98-2593	TOP RETAINER PACK	1
3	98-2594	BOTTOM RETAINER PACK	1
4	98-2597	LATCH BOLT ASSEMBLY	1
5	-	CYLINDER * ●	1
6	77-0509	CYLINDER ROSETTE *	1
7	13-0140	COMPRESSION SPRING	1
8	01-1431	SECURITY SCREWS #10-32 x 1/2"	3
9	98-2606	CYLINDER RETAINER KIT (NOT SHOWN)	1

*SPECIFY FINISH

● SPECIFY #41 CYLINDER BY KEYING REQUIREMENTS



© SARGENT Manufacturing Company. All Rights reserved.

SARGENT

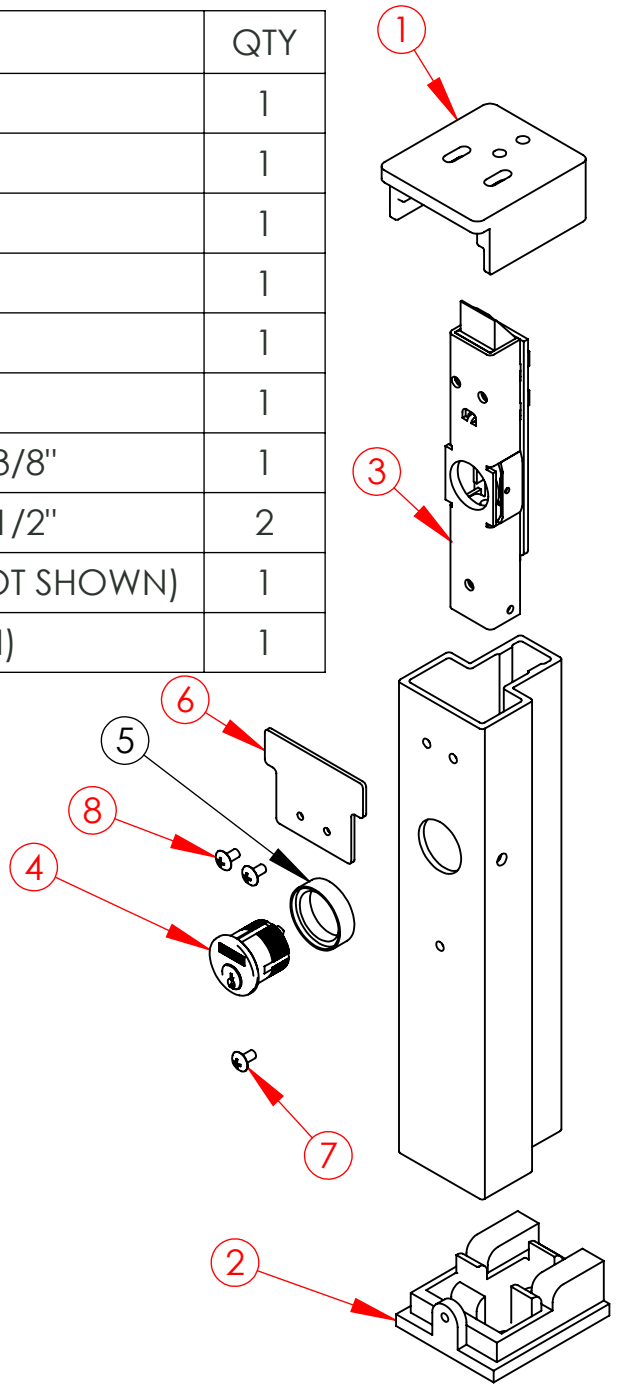
ASSA ABLOY

L980, L980A	LOCKABLE MULLION

ITEM	PART NO.	DESCRIPTION	QTY
1	98-2526	TOP RETAINER PACK	1
2	98-2525	BOTTOM RETAINER PACK	1
3	98-2518	LATCH BOLT ASSEMBLY	1
4	-	CYLINDER * ●	1
5	98-0276	CYLINDER COLLAR *	1
6	98-0255	SUPPORT PLATE	1
7	01-1432	SECURITY SCREW #10-32 x 3/8"	1
8	01-1431	SECURITY SCREW #10-32 x 1/2"	2
9	98-2606	CYLINDER RETAINER KIT (NOT SHOWN)	1
10	651	STABILIZER KIT (NOT SHOWN)	1

* SPECIFY FINISH

● SPECIFY #41 CYLINDER BY KEYING REQUIREMENTS



© SARGENT Manufacturing Company. All Rights reserved.

SARGENT

ASSA ABLOY

80 series Parts List

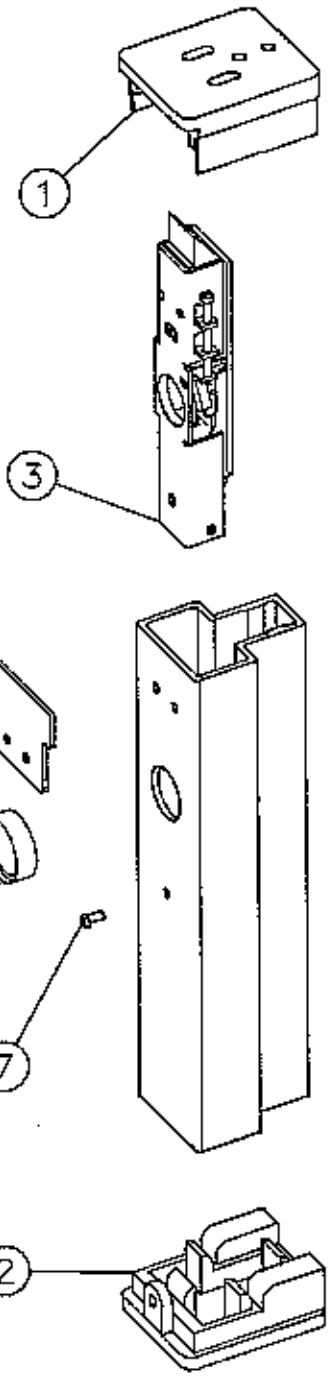
L980
LOCKABLE
MULLION

Parts List
Page No 80.11
Rev A
10/9/98

L980	LOCKABLE MULLION

ITEM	PART NO.	DESCRIPTION	QTY
1	98-2526	TOP RETAINER WITH SCREWS	1
2	98-2525	BOTTOM RETAINER WITH SCREWS	1
3	98-2518	LATCH BOLT ASSEMBLY	1
4	———	CYLINDER ø *	1
5	98-0275	CYLINDER COLLAR *	1
6	98-0255	SUPPORT PLATE	1
7	01-1382	SECURITY SCREW #8-32 X 3/8 T15	1
8	01-1383	SECURITY SCREW #8-32 X 1/2 T15	2
	651	STABILIZER KIT OPTIONAL ß	1

* SPECIFY FINISH
ø SPECIFY #41 CYLINDER
BY KEYING REQUIREMENTS
ß MOUNTS ON DOOR

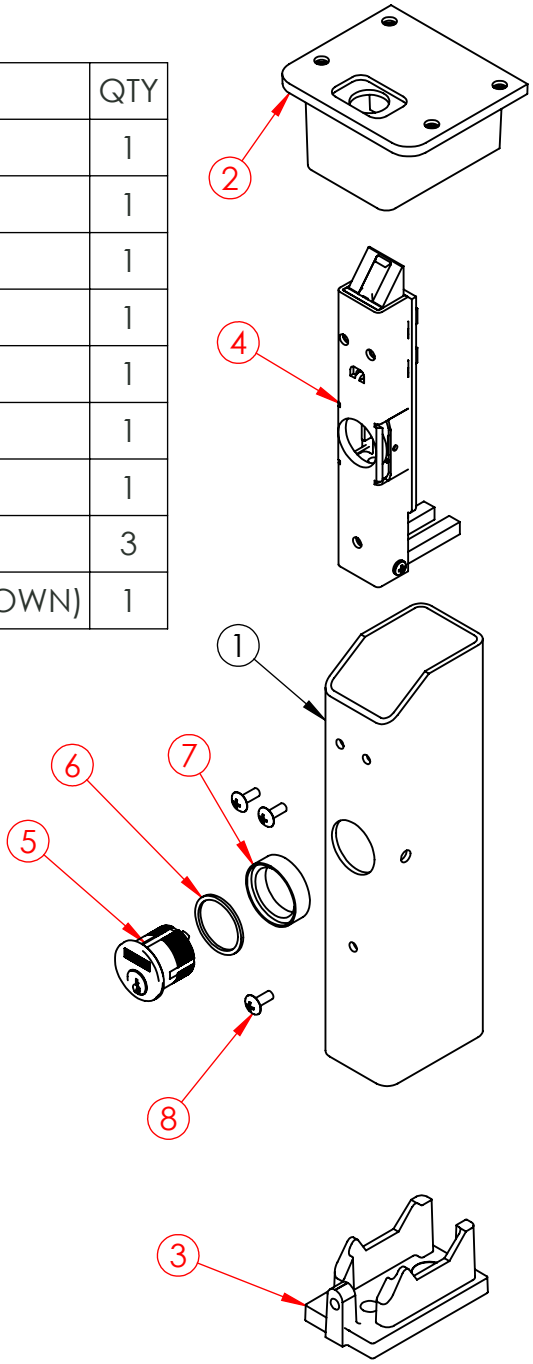


12-L980, L980S	LOCKABLE MULLION

ITEM	PART NO.	DESCRIPTION	QTY
1	98-0270	MULLION BODY	1
2	98-2559	TOP RETAINER PACK	1
3	98-2556	BOTTOM RETAINER PACK	1
4	98-2520	LATCH BOLT ASSEMBLY	1
5	-	CYLINDER * ●	1
6	13-0136	CYLINDER RING *	1
7	98-0276	COLLAR *	1
8	01-1432	SECURITY SCREW #10-32 x 3/8"	3
9	98-2606	CYLINDER RETAINER KIT (NOT SHOWN)	1

* SPECIFY FINISH

● SPECIFY #41 CYLINDER BY KEYING REQUIREMENTS



© SARGENT Manufacturing Company. All Rights reserved.

SARGENT

ASSA ABLOY

80 series Parts List

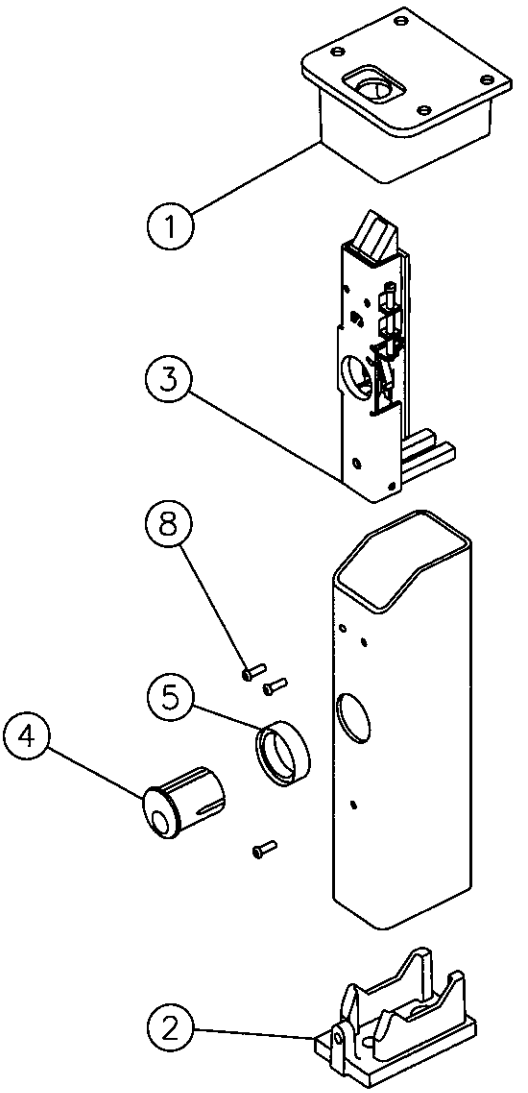
12-L980
L980S
LOCKABLE
MULLIONS

Parts List
Page No 80.14
Rev B
10/06/2003

12-L980	LOCKABLE MULLION
L980S	LOCKABLE MULLION

ITEM	PART NO.	DESCRIPTION	QTY
1	98-2559	TOP RETAINER WITH SCREWS	1
2	98-2556	BOTTOM RETAINER WITH SCREWS	1
3	98-2520	LATCH BOLT ASSEMBLY	1
4	———	CYLINDER ø *	1
5	98-0275	CYLINDER COLLAR *	1
8	01-1383	SECURITY SCREW #8-32 X 1/2 T15	3

* SPECIFY FINISH
ø SPECIFIC #41 CYLINDER BY KEYING REQUIREMENTS



INSTRUCTIONS FOR REKEYING THE SARGENT® (65-)11-10- (6300) LARGE FORMAT INTERCHANGEABLE (REMOVABLE CORE) ASSEMBLY

SARGENT®
ASSA ABLOY

For installation assistance, contact SARGENT at 800-727-5477 • www.sargentlock.com

The 6300 series LFIC (Removable Core) uses a control key whose bittings match the Top Master Key of the key system in positions 1, 2, 5 and 6. The control bittings in positions 3 and 4 are selected from the Key Bitting Array of the master key system.

This method significantly reduces the bittings available in the Key Bitting Array of any Top Master Key. Increasing the levels in the master keying system and cross keying also has a significant impact on the yield of keys at each selected level.

The chamber stack value for the 6300 series LFIC (removable core) is normally calculated by using a stack value of 15 in positions 1, 2, 5, and 6. This is the total value of the bottom pins, master splits and driver pins that would be required to pin the core (based on the keying levels).

In chambers 3 and 4 of the 6300 series LFIC (removable core), the stack value is 20. This is done to allow the control key to achieve a shear line in chambers 3 and 4 of the control sleeve.

Important

Cylinders master keyed at the factory prior to January 2009 use hollow drivers and SARGENT recommends their continued use.

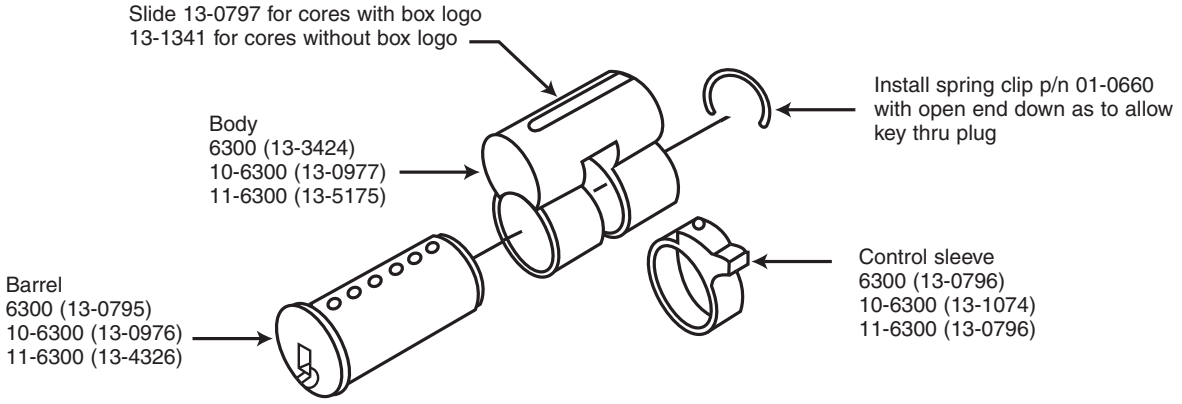
Hollow drivers must be used in chambers 3 and 4. A different spring is used in conjunction with the hollow drivers.

These special drivers and springs are included in a special pinning kit #437 RC/UL. The drivers and springs can also be ordered individually.

Cylinders factory master keyed after 12/31/08 use standard drivers in all positions and use spring p/n 13-1769 in all positions.

- 65-6300 or 1 bitted cylinders are supplied for field keying and are provided with 2 key blanks
- 65-6300 cylinders are shipped without pins and springs
- **1 bitted cylinders supplied for field keying have pins loaded only in chambers 3 and 4**
- **111111 bitted cylinders utilize a control key cut 113511**

1 Remove spring clip 01-0660 and disassemble barrel from cylinder body and sleeve or load from the top using the Top Loading Kit p/n 436-1.



2 With sleeve positioned correctly in cylinder body (as shown above), load barrel and cylinder body. Use work sheet on opposite side to determine pinning.

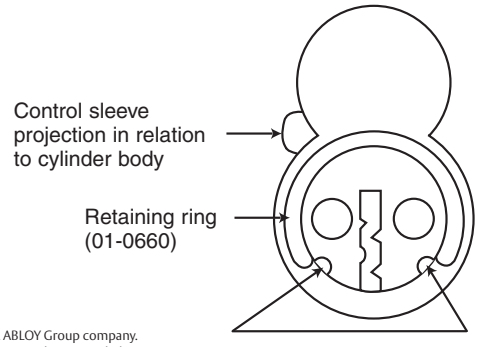
Note: The SARGENT rekeying kit #437 RC/UL contains the hollow drivers and springs that must be used in chambers 3 and 4 for factory keyed cores prior to January 2009

3 Finish assembling by applying retaining ring to barrel, as shown.

Important

The open end of the retaining ring must clear keyway

Note: Barrel is manufactured to keep ring in position



ASSA ABLOY, the global leader in door opening solutions

Copyright © 2009, 2011, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

A6409K 12/01/11

SARGENT® LFIC (Removable Core) Cylinders

Template 6300 & 11-6300 & 10-6300 LFIC (Removable Core) Cylinder

The following is an example showing how to select the pin segments for each chamber of the SARGENT 6300 series LFIC (removable core). Use this as a template for calculating the correct pin loads.

SARGENT
ASSA ABLOY

ASSA ABLOY, the global leader in door opening solutions

1) List of Operating Keys

	Sample KEY SYMBOLS	Sample BITTINGS											
List Day Changes/MK's GM's etc.	GM "A"	4	9	4	1	6	0						
Do Not list bitting of	MK "AA"	4	9	2	3	6	0						
the Control key in this area.	CK "AA1"	2	1	2	3	2	2						

2) Calculate Bottom Pins and Master Splits

Find correct size for Bottom and Master Splits from operating key's list

	Sample						
(a)* * * * * * **BOTTOM PINS** * * * * * * * * (Smallest number in each chamber)	2	1	2	1	2	2	
(b)* * * * * * **MASTER SPLITS** * * * * * * * (Difference in smallest and largest number in each chamber)	2	8	2	2	4	8	

3) Calculate Value of Control Splits

3.3 CONTROL KEY BITTING	4	9	6	5	6	0	
(3.1) A number 8 appears on this line in positions 3 and 4	-	-	8	8	-	-	- - 8 8 - -
(3.2) Insert bitting of positions 3 and 4 of control key. and add to number 8's in positions 3 and 4			+6	+5			- - - - - -
3.3 CONTROL PIN FACTOR	=		14	13			- - - - - -
(3.4) Subtract largest number in positions 3 and 4 from list of operating keys from control pin factor		-4	-3				- - - - - -
(c)* * * * * * **CONTROL SPLITS** * * * * * * * *	=	10	10				- - - - - -

4) Calculate Top or Driver Pin (Total Stack Value)

	15	15	20	20	15	15	15 15 20 20 15 15
(4.1) Add value of: (a) Bottom Pins, + (b) Master Splits + (c) Control Splits).Enter total here. (4.2) Subtract total from TOTAL STACK VALUE above.	4	9	14	13	6	10	
(d) (4.3) Enter values on this line. DRIVER SPLITS (Master Splits)	11	6	6	7	9	5	

5) Pinning Assembly Matrix

Example of pinning matrix for above key bittings.

Transfer Values labeled	(d) Driver Splits	11	6	6	7	9	5	
(a), (b), (c), (d) from items	(c) Control Splits	-	-	10	10	-	-	
2, 3, and 4 above.	(b) Master Splits	2	8	2	2	4	8	
	(a) Bottom Pins	2	1	2	1	2	2	- - - - - -
	Stack Total Limits	15	15	20	20	15	15	

Copyright © 2009, 2011, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®

ASSA ABLOY

8200 Lockbody Parts Manual

For assistance, contact SARGENT at
800-727-5477 or www.sargentlock.com

A4741:B 12/17

Copyright © 2016-2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader
in door opening solutions

Table of Contents

SARGENT
ASSA ABLOY

8203 - Classroom Deadbolt 1
8223 - DeadLock 1
8204 - Storeroom or Closet Lock 2
8205 - Entry Lock 2
8206 - Storeroom or Service Lock 2
8213 - Exit or Communication Lock 2
8231 - Utility Lock 2
8236 - Closet Lock 2
8237 - Classroom Lock 2
8238 - Classroom Security-Intruder Latch Bolt Lock 2
8215 - Passage or Closet Latch 3
8216 - Apartment, Exit or Public Toilet Lock 4
8217 - Asylum or Institutional Lock 5
8220 - Deadlock 6
8221 - Deadlock 6
8222 - Deadlock 6
8224 - Room Door Lock 7
8226 - Store Door Lock 7
8227 - Storeroom or Closet Lock 7
8268 - Privacy, Bedroom or Bathroom Lock 7
8225 - Dormitory or Exit Lock 8
8235 - Storeroom Lock 8
8239 - Classroom Security-Intruder Deadbolt Lock 8
8266 - Privacy, Bedroom or Bathroom Lock 8
8228 - Dummy Trim Deadlock 9
8229 - Dummy Trim Deadlock 9
8230 - Dummy Trim Deadlock 9
8240 - Classroom Security-Intruder Deadbolt Lock 10
8241 -Classroom Security Lock 11
8243 - Apartment Corridor Door Lock 12
8245 - Dormitory or Exit Lock 13
8246 - Dormitory or Exit Lock 13
8247 - Front Door Lock or Apartment Corridor Door Lock 14
8248 - Store Door Lock 14
8249 - Storeroom Lock 15
8250 - Hotel Guest Lock 16
8251 - Storeroom Lock With Deadbolt 16
8252 - Institutional Lock with Deadbolt 17
8255 - Entry Lock 18
8256 - Office or Inner Entry Lock 19
8259 - Security Classroom Lock 20
8265 - Privacy, Bedroom or Bathroom Lock 21
8267 - Institutional Privacy Lock 22
8289 - Holdback Lock 23
8290 - Classroom Security Holdback Lock 23
8291 - All-Purpose Holdback Lock 24
8292 - All-Purpose Holdback Lock 25
8295 - Dummy Lock Trim - Single Lever 26
8296 - Dummy Lock Trim - Double Lever 26
8297 - Active Dummy Lock Trim - Double Lever 26
Options 27-31

A4741:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

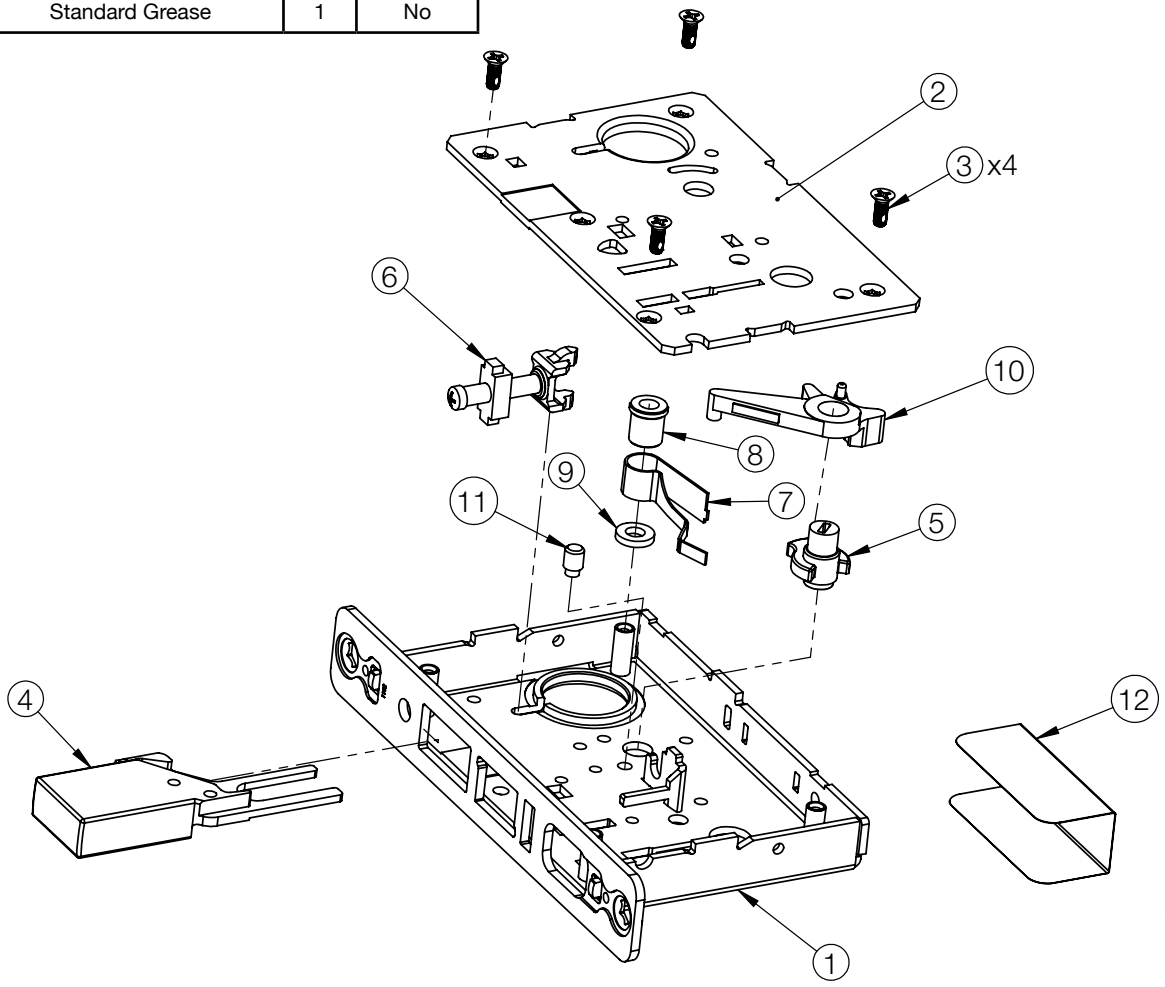
Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

8203 - Classroom Deadbolt
8223 - DeadLock

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-4175	Case Assembly (15,20,26 Functions)	1	No
2	82-0024	Cap	1	No
3	01-4402	Machine Screw (#8- 32 X 7/16")	4	Yes
(B) 4	82-1863	Deadbolt	1	Yes
5	82-0172	Hub Core (Classroom)	1	Yes
6	82-4172	Cylinder Retainer	1	Yes
7	82-0144	Spring (Deadbolt)	1	Yes
8	82-0171	Spacer (Classroom)	1	Yes
9	82-0170	Washer (Dead Bolt Spring)	1	Yes
10	82-0147	Dead Bolt Arm	1	Yes
11	82-0169	Post	1	Yes
12	82-0640	8200 Lock Body Label	1	No
13	01-0001	Standard Grease	1	No

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

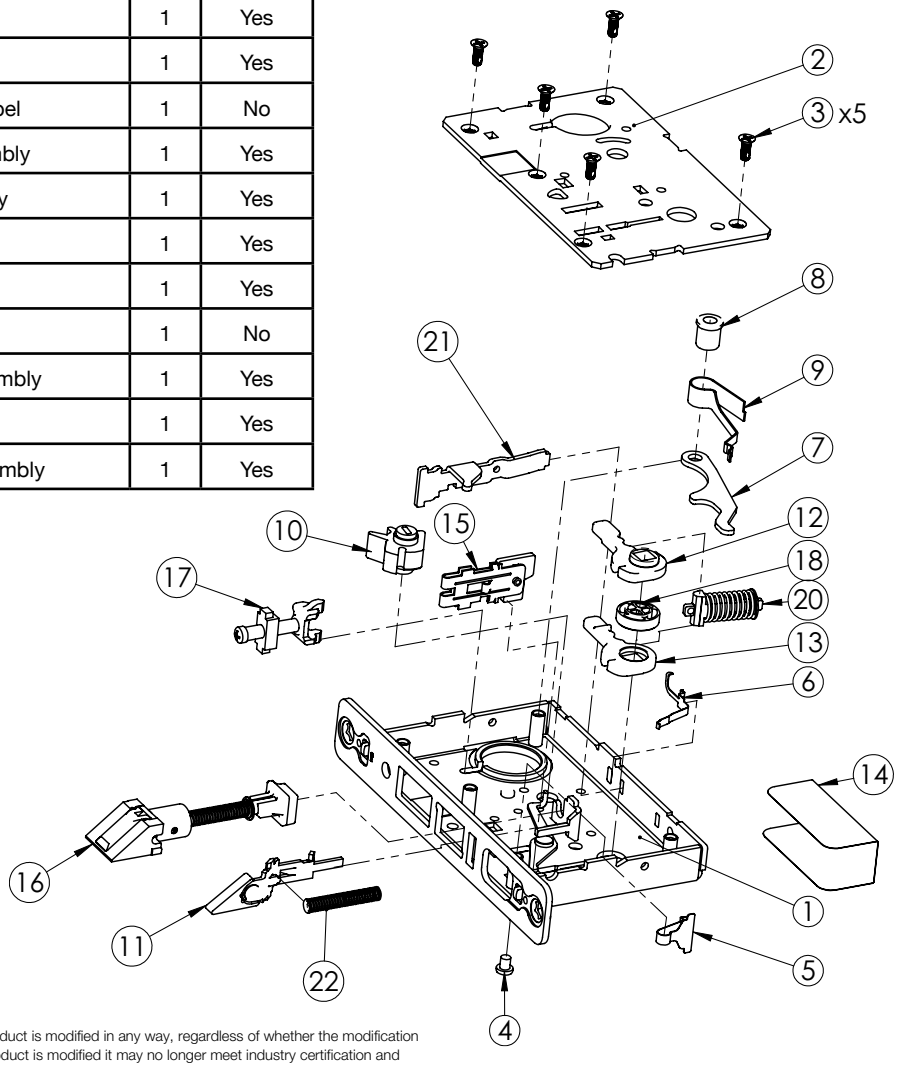
Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

8204 - Storeroom or Closet Lock
8205 - Entry Lock
8206 - Storeroom or Service Lock
8213 - Exit or Communication Lock
8231 - Utility Lock
8236 - Closet Lock
8237 - Classroom Lock
8238 - Classroom Security- Intruder Latch Bolt Lock

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-4174	Case Assembly (37 Multi- Function, Latch-bolt)	1	No
2	82-0024	Cap	1	No
3	01-4402	Machine Screw (#8-32 X 7/16")	5	Yes
4	01-9180	Catch Screw	1	Yes
5	82-0102	Toggle Spring	1	Yes
6	82-0138	Guard Lever Spring	1	Yes
7	82-0160	Cylinder Latch Lever (Classroom)	1	Yes
8	82-0171	Spacer (Classroom)	1	Yes
9	82-0161	Spring (Classroom)	1	Yes
10	82-0168	Control Hub	1	Yes
11	82-2029	Guard Bolt Assembly	1	Yes
12	82-0422	Cap Hub	1	Yes
13	82-0421	Case Hub	1	Yes
14	82-0640	8200 Lock Body Label	1	No
15	82-3092	Locking Piece Assembly	1	Yes
16	82-5263	Latchbolt Assembly	1	Yes
17	82-4172	Cylinder Retainer	1	Yes
18	82-0120	Spacer (Hub)	1	Yes
19	01-0001	Standard Grease	1	No
20	82-2004	Spring Cartridge Assembly	1	Yes
21	82-1665	Guard Lever	1	Yes
(B) 22	82-5434	Guardbolt Spring Assembly	1	Yes

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

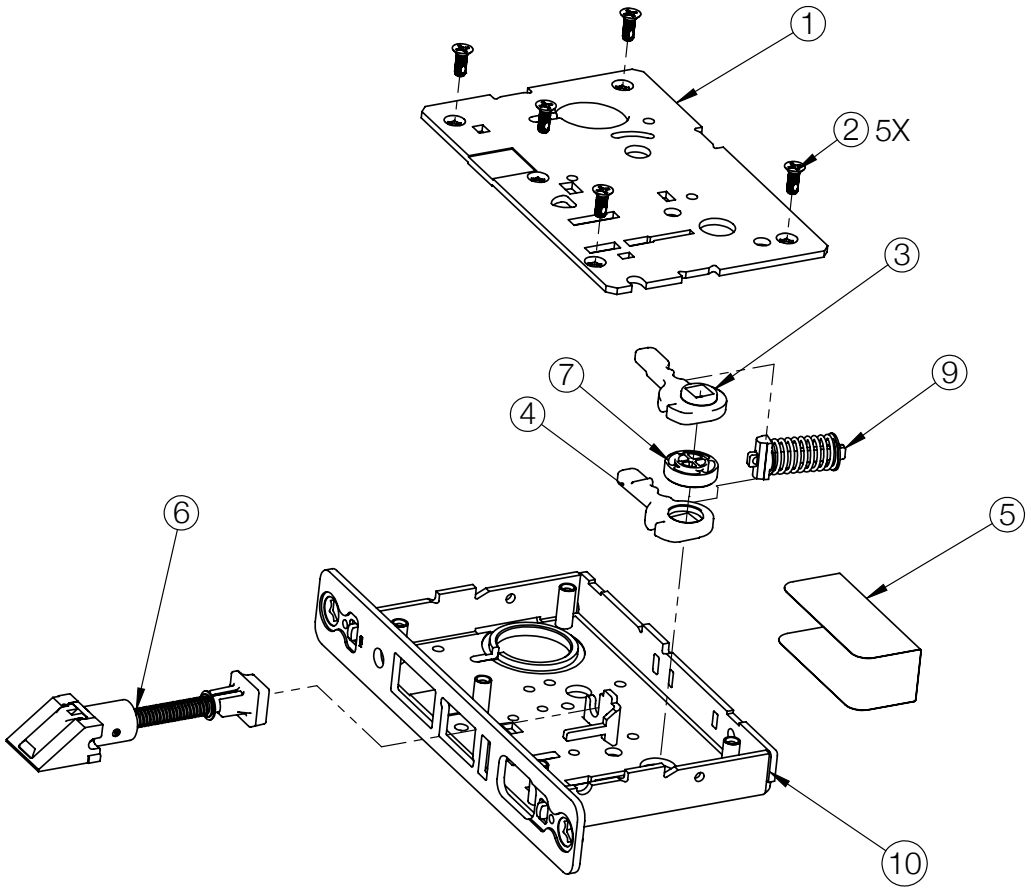
Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	01-4402	Machine Screw (#8-32 X 7/16")	5	Yes
3	82-0422	Cap Hub	1	Yes
4	82-0421	Case Hub	1	Yes
5	82-0640	8200 Lock Body Label	1	No
6	82-5263	Latchbolt Assembly	1	Yes
7	82-0120	Spacer (Hub)	1	Yes
8	01-0001	Standard Grease	1	No
9	82-2004	Spring Cartridge Assembly	1	Yes
10	82-5276	Case Assembly	1	No

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

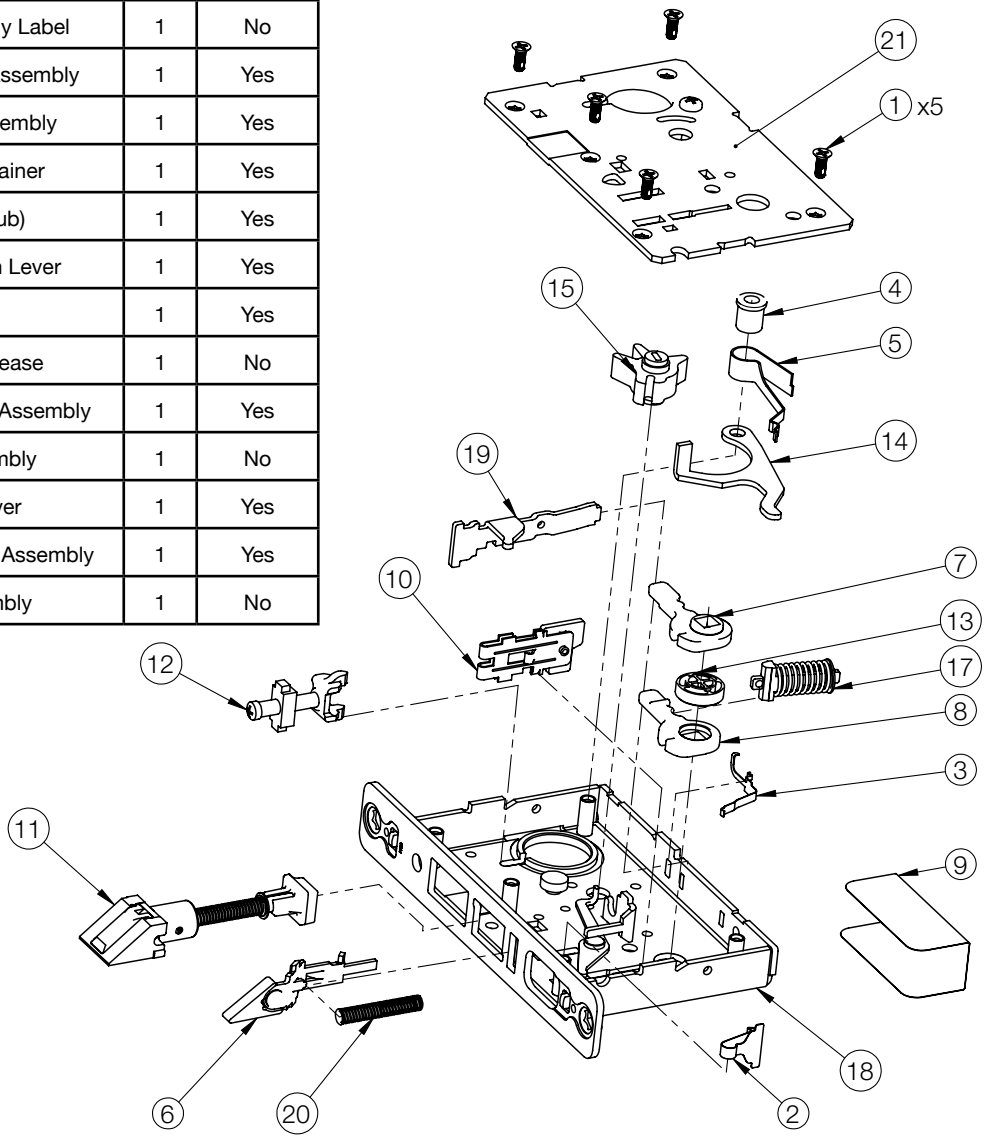
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	01-4402	Machine Screw (#8-32 X 7/16")	5	Yes
2	82-0102	Toggle Spring	1	Yes
3	82-0138	Guard Lever Spring	1	Yes
4	82-0171	Spacer (Classroom)	1	Yes
5	82-0161	Spring (Classroom)	1	Yes
6	82-2029	Guard Bolt Assembly	1	Yes
7	82-0422	Cap Hub	1	Yes
8	82-0421	Case Hub	1	Yes
9	82-0640	8200 Lock Body Label	1	No
10	82-3092	Locking Piece Assembly	1	Yes
11	82-5263	Latchbolt Assembly	1	Yes
12	82-4172	Cylinder Retainer	1	Yes
13	82-0120	Spacer (Hub)	1	Yes
14	82-0139	Cylinder Latch Lever	1	Yes
15	82-0465	Hub	1	Yes
16	01-0001	Standard Grease	1	No
17	82-2004	Spring Cartridge Assembly	1	Yes
18	82-4535	Case Assembly	1	No
19	82-1665	Guard Lever	1	Yes
(B) 20	82-5434	Guardbolt Spring Assembly	1	Yes
21	82-2129	Cap Assembly	1	No

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

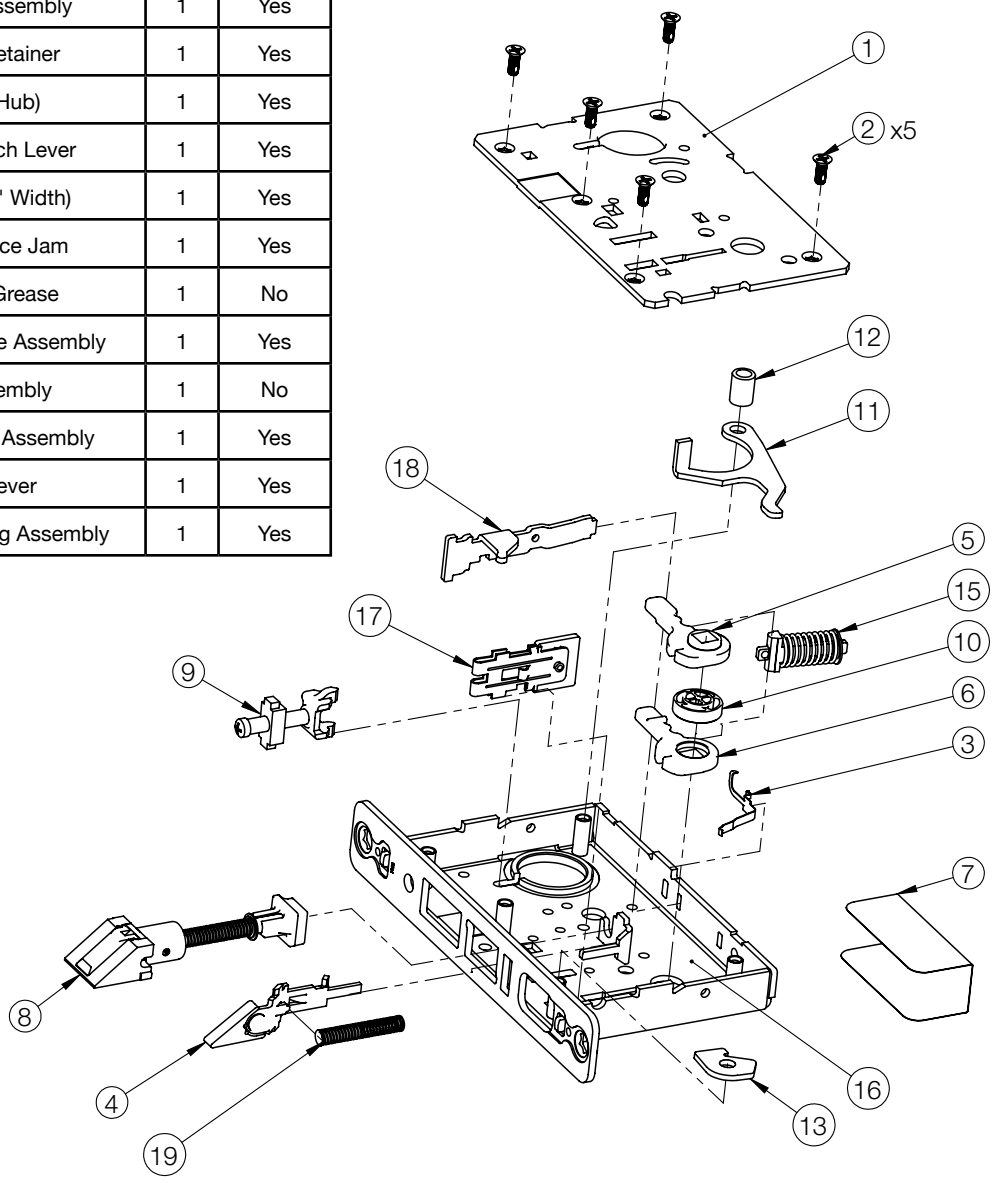
Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	01-4402	Machine Screw (#8-32 X 7/16")	5	Yes
3	82-0138	Guard Lever Spring	1	Yes
4	82-2029	Guard Bolt Assembly	1	Yes
5	82-0422	Cap Hub	1	Yes
6	82-0421	Case Hub	1	Yes
7	82-0640	8200 Lock Body Label	1	No
8	82-5263	Latchbolt Assembly	1	Yes
9	82-4172	Cylinder Retainer	1	Yes
10	82-0120	Spacer (Hub)	1	Yes
11	82-0139	Cylinder Latch Lever	1	Yes
12	82-0127	Spacer (1/2" Width)	1	Yes
13	82-0211	Locking Piece Jam	1	Yes
14	01-0001	Standard Grease	1	No
15	82-2004	Spring Cartridge Assembly	1	Yes
16	82-5276	Case Assembly	1	No
17	82-3093	Locking Piece Assembly	1	Yes
18	82-1665	Guard Lever	1	Yes
(B) 19	82-5434	Guardbolt Spring Assembly	1	Yes

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

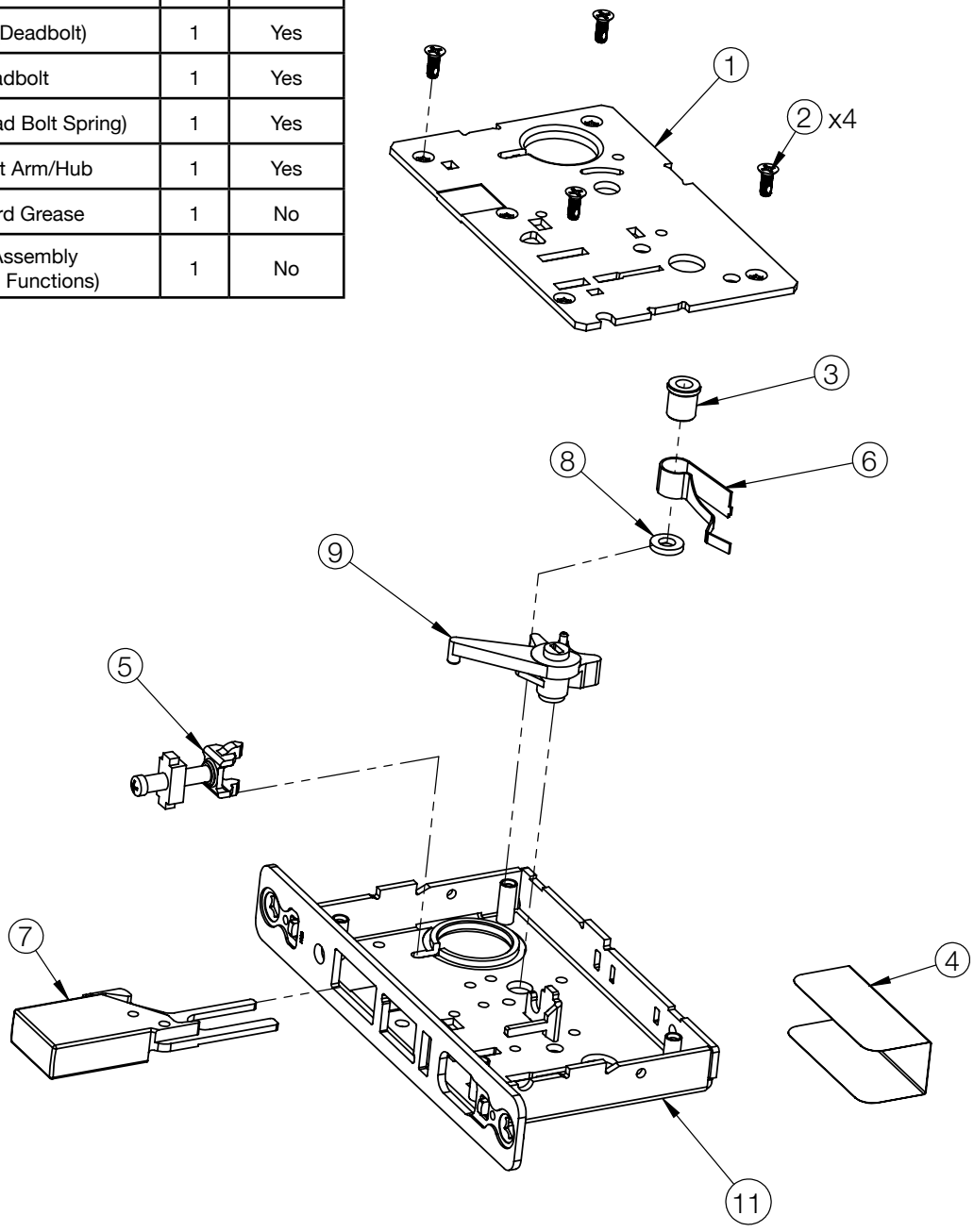
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	01-4402	Machine Screw (#8-32 X 7/16")	4	Yes
3	82-0171	Spacer (Classroom)	1	Yes
4	82-0640	8200 Lock Body Label	1	No
5	82-4172	Cylinder Retainer	1	Yes
6	82-0144	Spring (Deadbolt)	1	Yes
B 7	82-1863	Deadbolt	1	Yes
8	82-0170	Washer (Dead Bolt Spring)	1	Yes
9	82-0674	Deadbolt Arm/Hub	1	Yes
10	01-0001	Standard Grease	1	No
11	82-4175	Case Assembly (15,20,26 Functions)	1	No

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

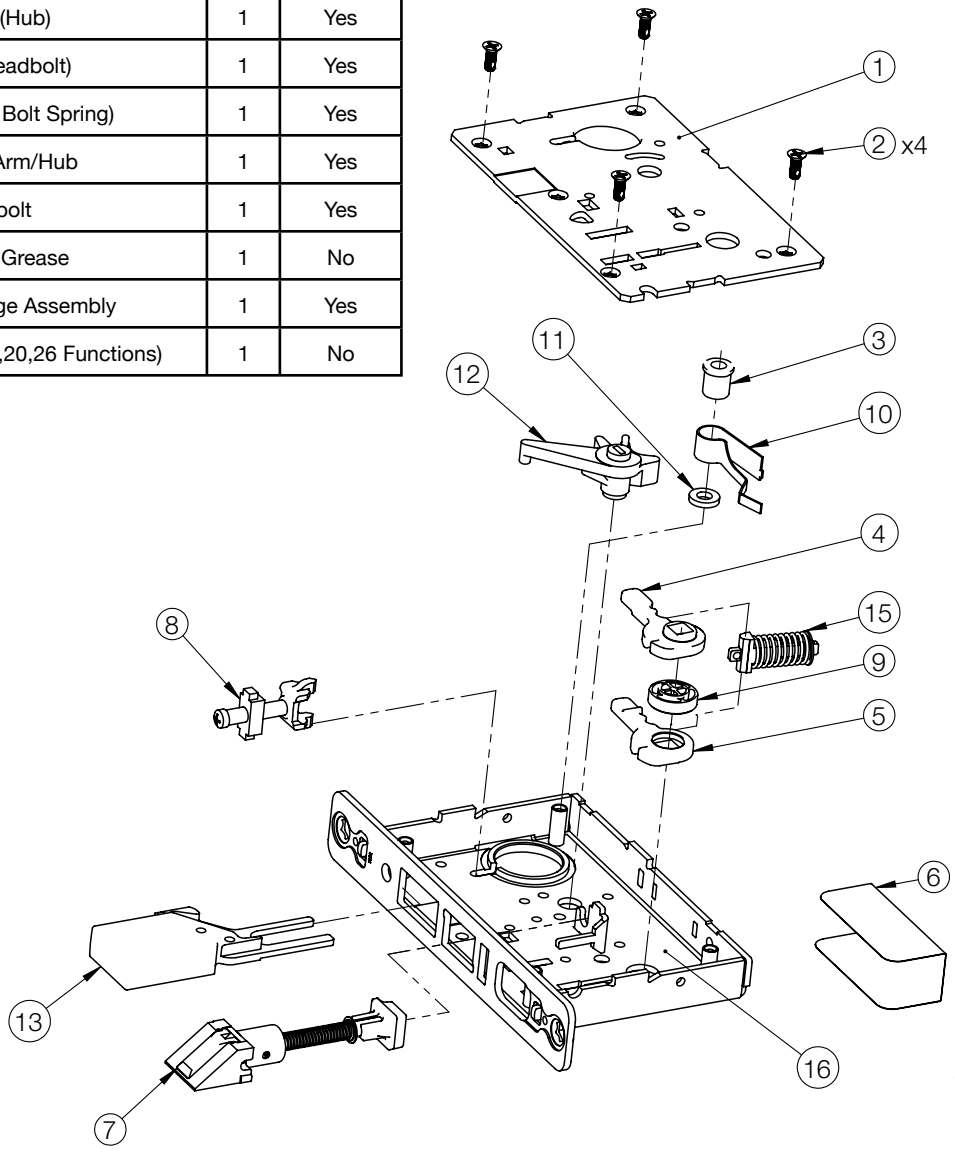
ASSA ABLOY, the global leader in door opening solutions

8224 - Room Door Lock
8226 - Store Door Lock
8227 - Storeroom or Closet Lock
8268 - Privacy, Bedroom or Bathroom Lock

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	01-4402	Machine Screw (#8-32 X 7/16")	4	Yes
3	82-0171	Spacer (Classroom)	1	Yes
4	82-0422	Cap Hub	1	Yes
5	82-0421	Case Hub	1	Yes
6	82-0640	8200 Lock Body Label	1	No
7	82-5263	Latchbolt Assembly	1	Yes
8	82-4172	Cylinder Retainer	1	Yes
9	82-0120	Spacer (Hub)	1	Yes
10	82-0144	Spring (Deadbolt)	1	Yes
11	82-0170	Washer (Dead Bolt Spring)	1	Yes
12	82-0674	Deadbolt Arm/Hub	1	Yes
(B) 13	82-1822	Deadbolt	1	Yes
14	01-0001	Standard Grease	1	No
15	82-2004	Spring Cartridge Assembly	1	Yes
16	82-4175	Case Assembly (15,20,26 Functions)	1	No

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

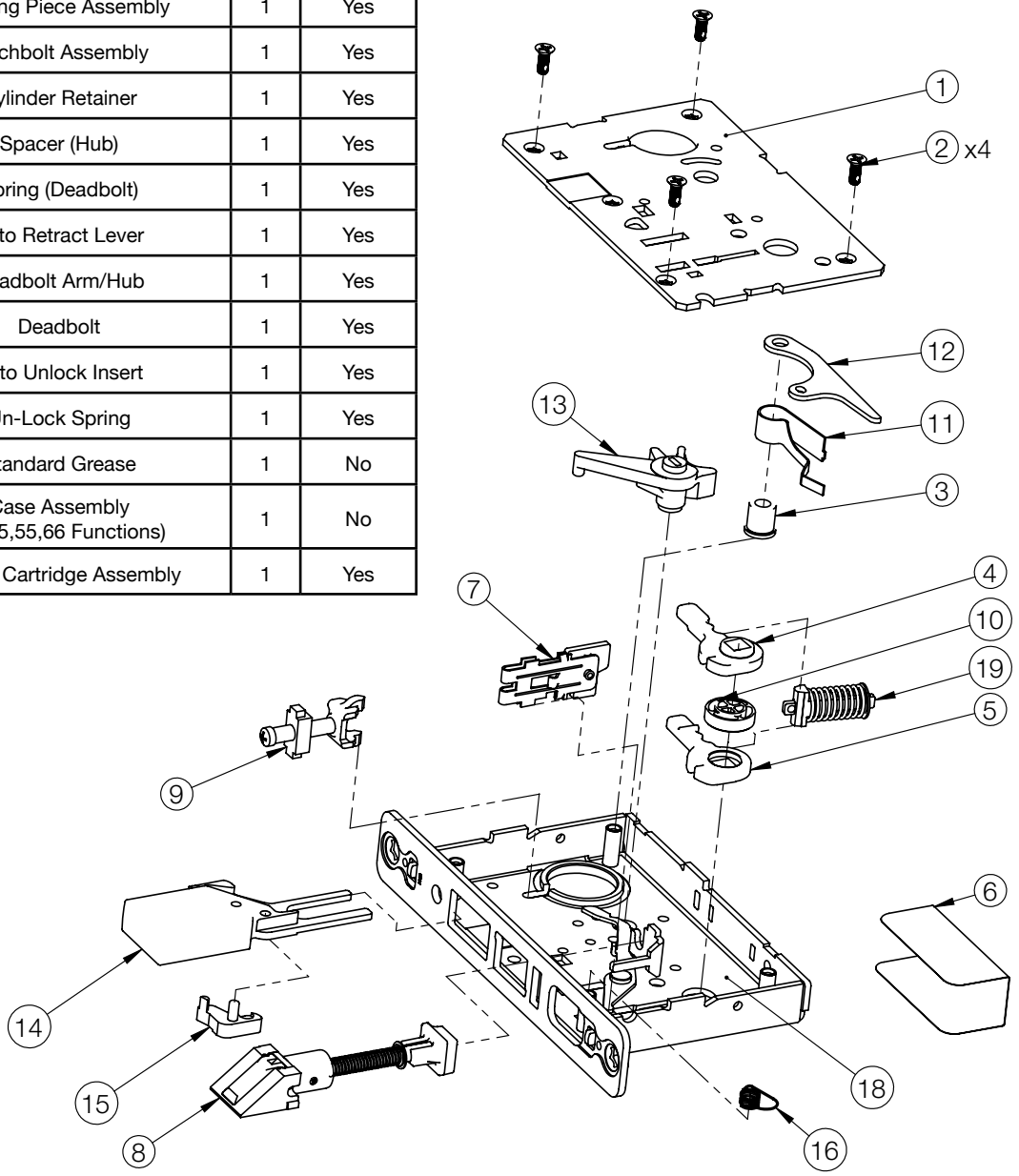
Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

8225 - Dormitory or Exit Lock
8235 - Storeroom Lock
8239 - Classroom Security-Intruder Deadbolt Lock
8266 - Privacy, Bedroom or Bathroom Lock

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	01-4402	Machine Screw (#8-32 X 7/16")	4	Yes
3	82-0171	Spacer (Classroom)	1	Yes
4	82-0422	Cap Hub	1	Yes
5	82-0421	Case Hub	1	Yes
6	82-0640	8200 Lock Body Label	1	No
7	82-3092	Locking Piece Assembly	1	Yes
8	82-5263	Latchbolt Assembly	1	Yes
9	82-4172	Cylinder Retainer	1	Yes
10	82-0120	Spacer (Hub)	1	Yes
11	82-0144	Spring (Deadbolt)	1	Yes
12	82-0133	Auto Retract Lever	1	Yes
13	82-0674	Deadbolt Arm/Hub	1	Yes
(B) 14	82-1822	Deadbolt	1	Yes
15	82-0150	Auto Unlock Insert	1	Yes
16	82-0329	Un-Lock Spring	1	Yes
17	01-0001	Standard Grease	1	No
18	82-4177	Case Assembly (25,45,55,66 Functions)	1	No
19	82-2004	Spring Cartridge Assembly	1	Yes

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

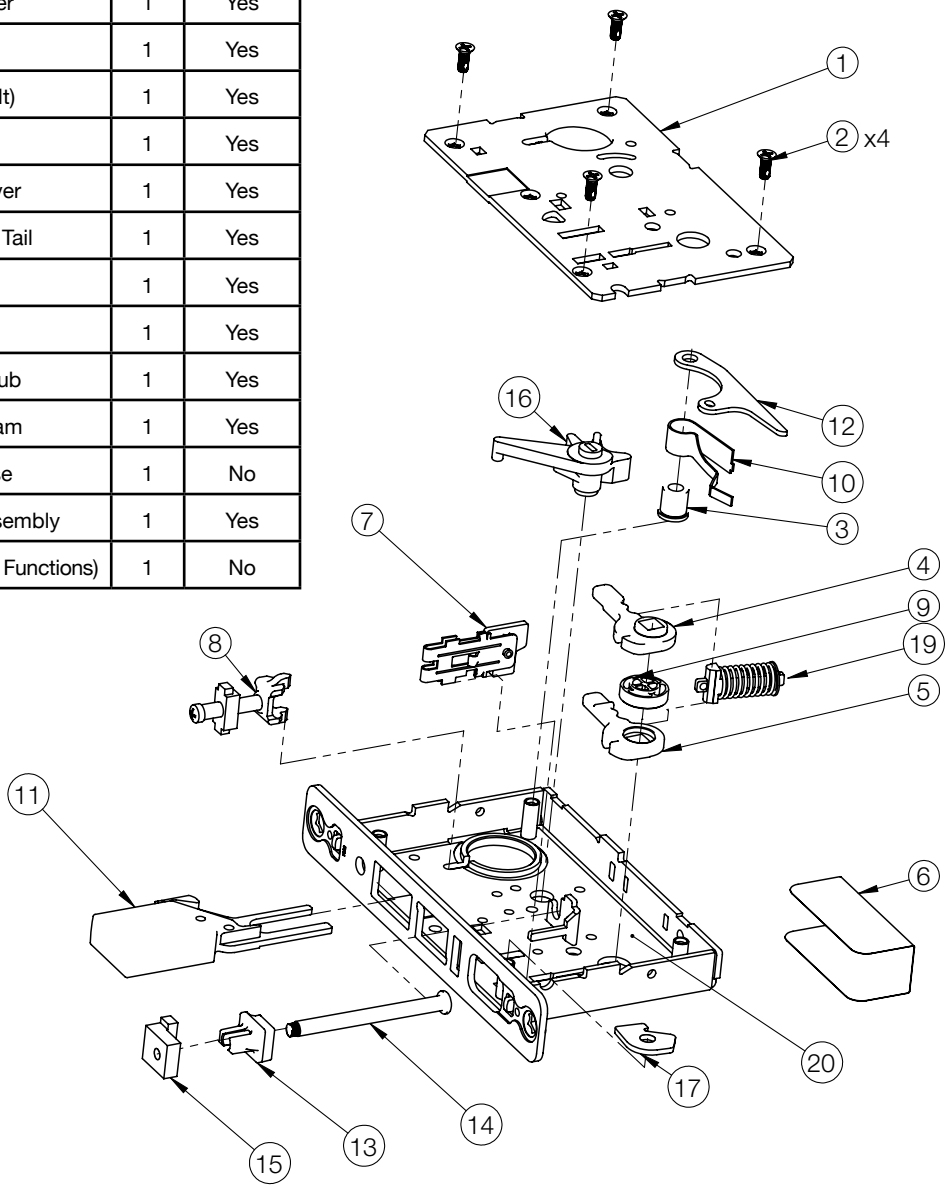
Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	01-4402	Machine Screw (#8-32 X 7/16")	4	Yes
3	82-0171	Spacer (Classroom)	1	Yes
4	82-0422	Cap Hub	1	Yes
5	82-0421	Case Hub	1	Yes
6	82-0640	8200 Lock Body Label	1	No
7	82-3092	Locking Piece Assembly	1	Yes
8	82-4172	Cylinder Retainer	1	Yes
9	82-0120	Spacer (Hub)	1	Yes
10	82-0144	Spring (Deadbolt)	1	Yes
B 11	82-1822	Deadbolt	1	Yes
12	82-0133	Auto Retract Lever	1	Yes
13	82-0244	Guided Latchbolt Tail	1	Yes
14	82-0617	Latchbolt Rod	1	Yes
15	82-0632	Rod Support	1	Yes
16	82-0674	Deadbolt Arm/Hub	1	Yes
17	82-0211	Locking Piece Jam	1	Yes
18	01-0001	Standard Grease	1	No
19	82-2004	Spring Cartridge Assembly	1	Yes
20	82-4175	Case Assembly (15,20,26 Functions)	1	No

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

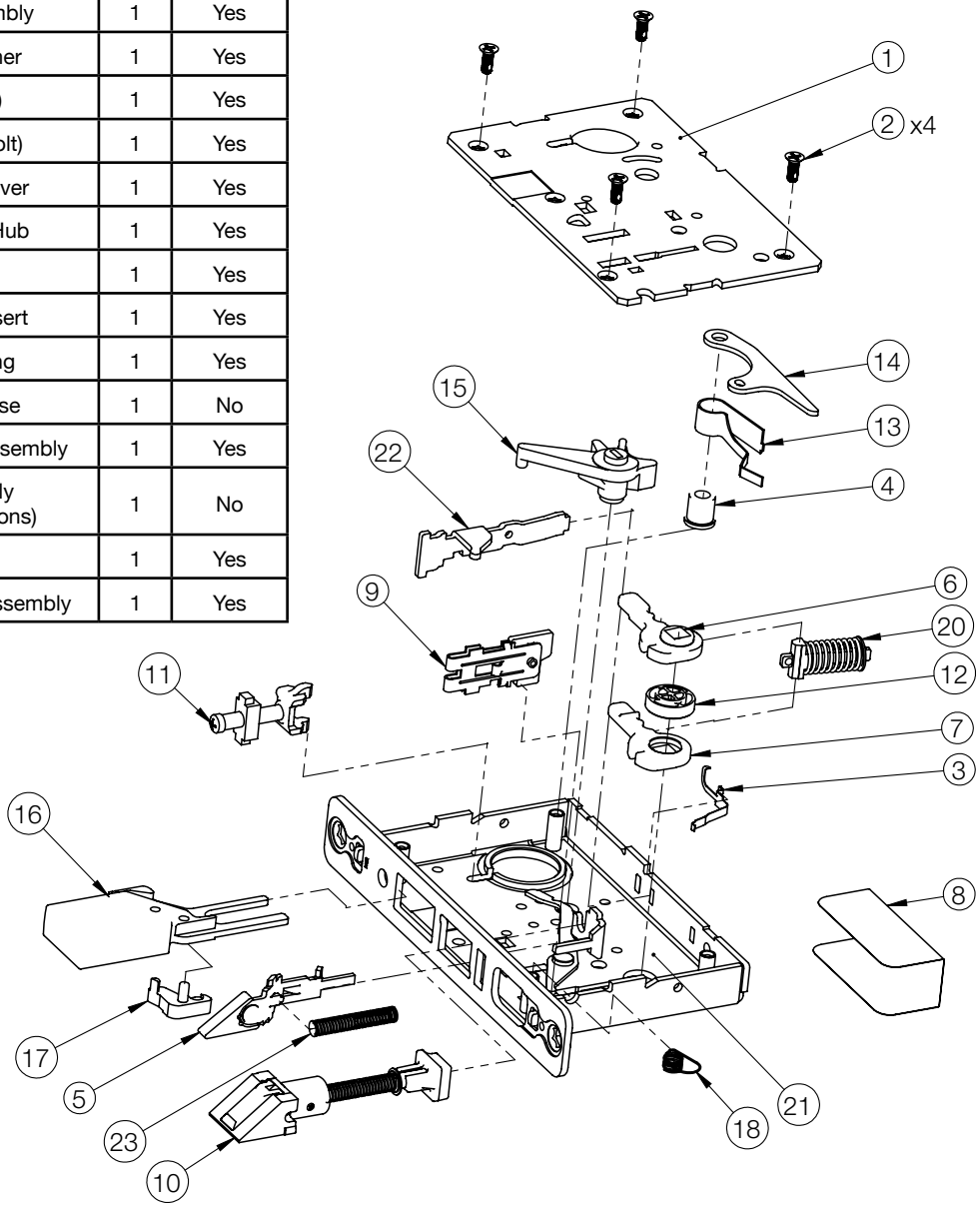
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	01-4402	Machine Screw (#8-32 X 7/16")	4	Yes
3	82-0138	Guard Lever Spring	1	Yes
4	82-0171	Spacer (Classroom)	1	Yes
5	82-2029	Guard Bolt Assembly	1	Yes
6	82-0422	Cap Hub	1	Yes
7	82-0421	Case Hub	1	Yes
8	82-0640	8200 Lock Body Label	1	No
9	82-3092	Locking Piece Assembly	1	Yes
10	82-5263	Latchbolt Assembly	1	Yes
11	82-4172	Cylinder Retainer	1	Yes
12	82-0120	Spacer (Hub)	1	Yes
13	82-0144	Spring (Deadbolt)	1	Yes
14	82-0133	Auto Retract Lever	1	Yes
15	82-0674	Deadbolt Arm/Hub	1	Yes
B 16	82-1822	Deadbolt	1	Yes
17	82-0150	Auto Unlock Insert	1	Yes
18	82-0329	Un-Lock Spring	1	Yes
19	01-0001	Standard Grease	1	No
20	82-2004	Spring Cartridge Assembly	1	Yes
21	82-4178	Case Assembly (40,41,56 Functions)	1	No
22	82-1665	Guard Lever	1	Yes
B 23	82-5434	Guardbolt Spring Assembly	1	Yes

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

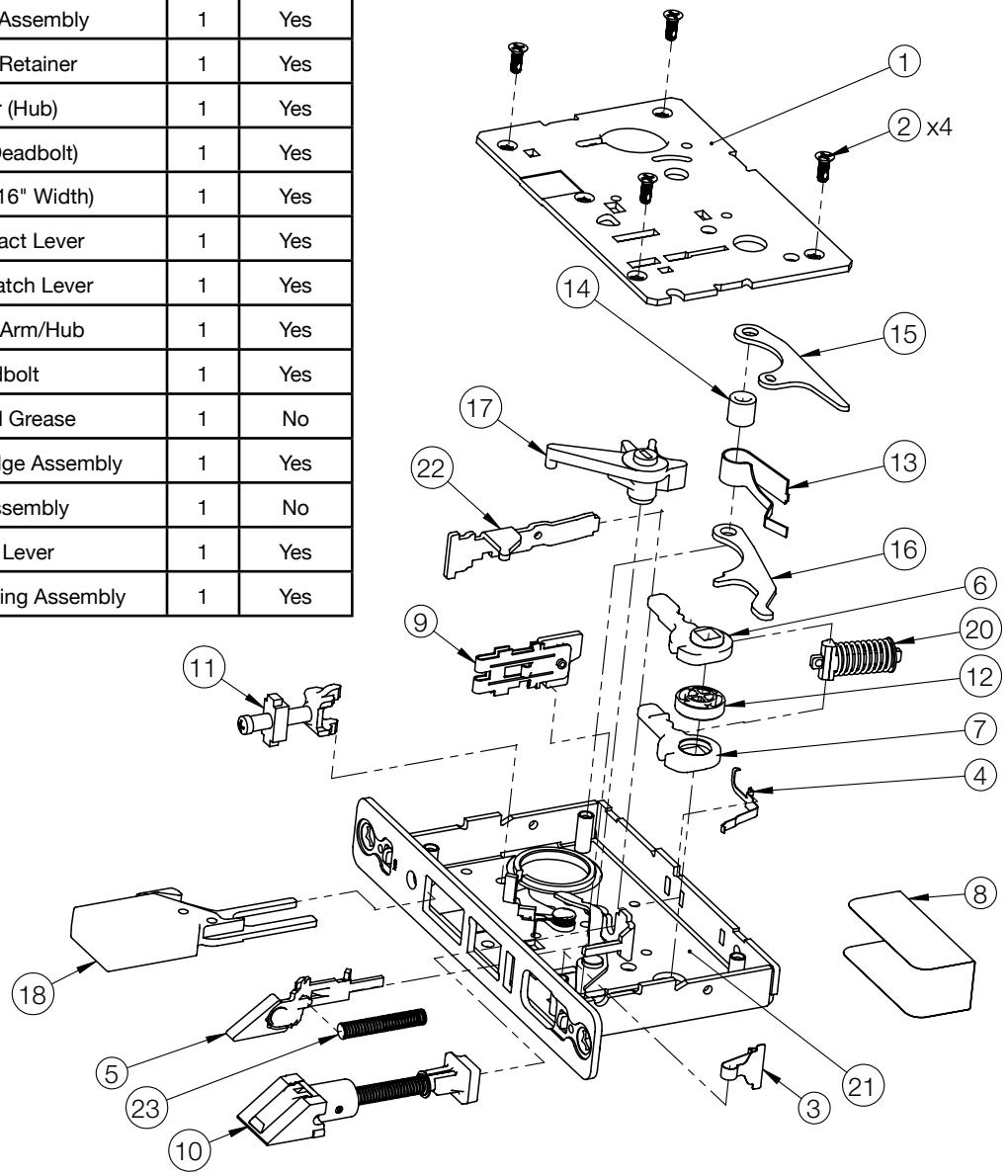
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	01-4402	Machine Screw (#8-32 X 7/16")	4	Yes
3	82-0102	Toggle Spring	1	Yes
4	82-0138	Guard Lever Spring	1	Yes
5	82-2029	Guard Bolt Assembly	1	Yes
6	82-0422	Cap Hub	1	Yes
7	82-0421	Case Hub	1	Yes
8	82-0640	8200 Lock Body Label	1	No
9	82-3092	Locking Piece Assembly	1	Yes
10	82-5263	Latchbolt Assembly	1	Yes
11	82-4172	Cylinder Retainer	1	Yes
12	82-0120	Spacer (Hub)	1	Yes
13	82-0144	Spring (Deadbolt)	1	Yes
14	82-0128	Spacer (7/16" Width)	1	Yes
15	82-0133	Auto Retract Lever	1	Yes
16	82-0408	Cylinder Latch Lever	1	Yes
17	82-0674	Deadbolt Arm/Hub	1	Yes
B 18	82-1822	Deadbolt	1	Yes
19	01-0001	Standard Grease	1	No
20	82-2004	Spring Cartridge Assembly	1	Yes
21	82-4375	Case Assembly	1	No
22	82-1665	Guard Lever	1	Yes
B 23	82-5434	Guardbolt Spring Assembly	1	Yes

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

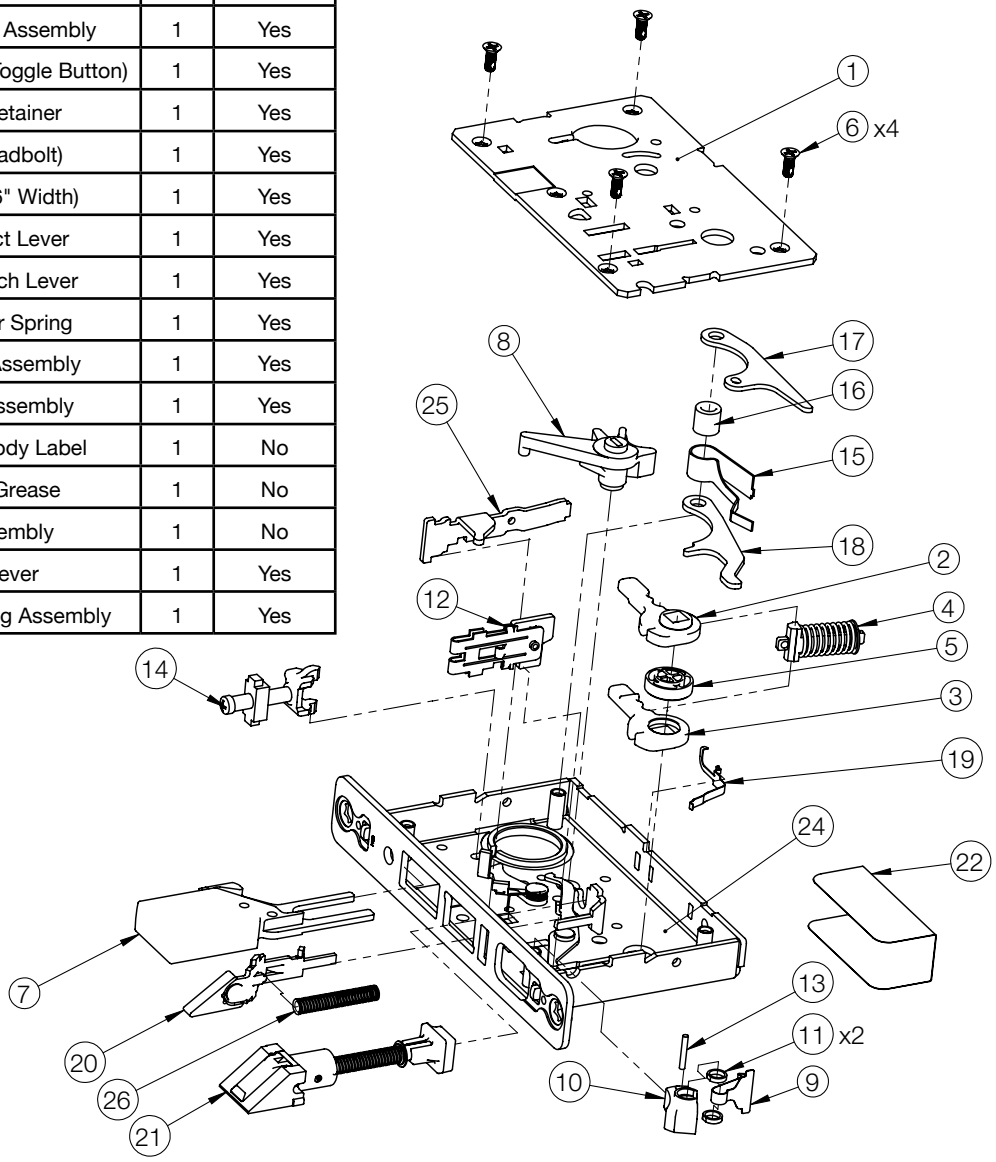
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	82-0422	Cap Hub	1	Yes
3	82-0421	Case Hub	1	Yes
4	82-2004	Spring Cartridge Assembly	1	Yes
5	82-0120	Spacer (Hub)	1	Yes
6	01-4402	Machine Screw (#8-32 X 7/16")	4	Yes
B 7	82-1822	Deadbolt	1	Yes
8	82-0674	Deadbolt Arm/Hub	1	Yes
9	82-0102	Toggle Spring	1	Yes
10	82-0101	Toggle Button	1	Yes
11	82-0212	Toggle Washer	2	Yes
12	82-3092	Locking Piece Assembly	1	Yes
13	82-0125	Connecting Pin (Toggle Button)	1	Yes
14	82-4172	Cylinder Retainer	1	Yes
15	82-0144	Spring (Deadbolt)	1	Yes
16	82-0128	Spacer (7/16" Width)	1	Yes
17	82-0133	Auto Retract Lever	1	Yes
18	82-0408	Cylinder Latch Lever	1	Yes
19	82-0138	Guard Lever Spring	1	Yes
20	82-2029	Guard Bolt Assembly	1	Yes
21	82-5263	Latchbolt Assembly	1	Yes
22	82-0640	8200 Lock Body Label	1	No
23	01-0001	Standard Grease	1	No
24	82-4441	Case Assembly	1	No
25	82-1665	Guard Lever	1	Yes
B 26	82-5434	Guardbolt Spring Assembly	1	Yes

Parts required for avaliable options are listed starting on page 27.



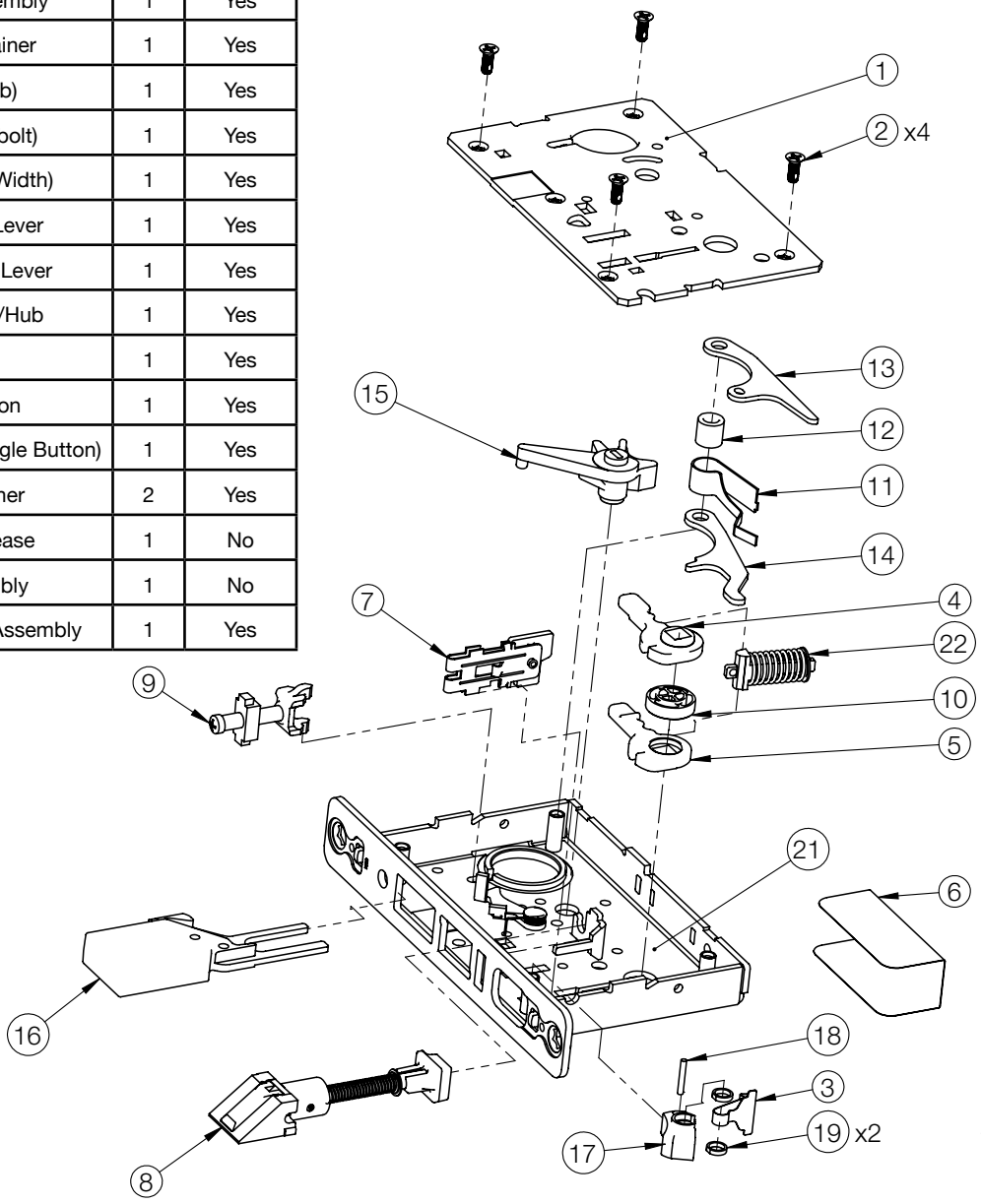
A4741:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	01-4402	Machine Screw (#8-32 X 7/16")	4	Yes
3	82-0102	Toggle Spring	1	Yes
4	82-0422	Cap Hub	1	Yes
5	82-0421	Case Hub	1	Yes
6	82-0640	8200 Lock Body Label	1	No
7	82-3092	Locking Piece Assembly	1	Yes
8	82-5263	Latchbolt Assembly	1	Yes
9	82-4172	Cylinder Retainer	1	Yes
10	82-0120	Spacer (Hub)	1	Yes
11	82-0144	Spring (Deadbolt)	1	Yes
12	82-0128	Spacer (7/16" Width)	1	Yes
13	82-0133	Auto Retract Lever	1	Yes
14	82-0408	Cylinder Latch Lever	1	Yes
15	82-0674	Deadbolt Arm/Hub	1	Yes
(B) 16	82-1822	Deadbolt	1	Yes
17	82-0101	Toggle Button	1	Yes
18	82-0125	Connecting Pin (Toggle Button)	1	Yes
19	82-0212	Toggle Washer	2	Yes
20	01-0001	Standard Grease	1	No
21	82-4441	Case Assembly	1	No
22	82-2004	Spring Cartridge Assembly	1	Yes

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

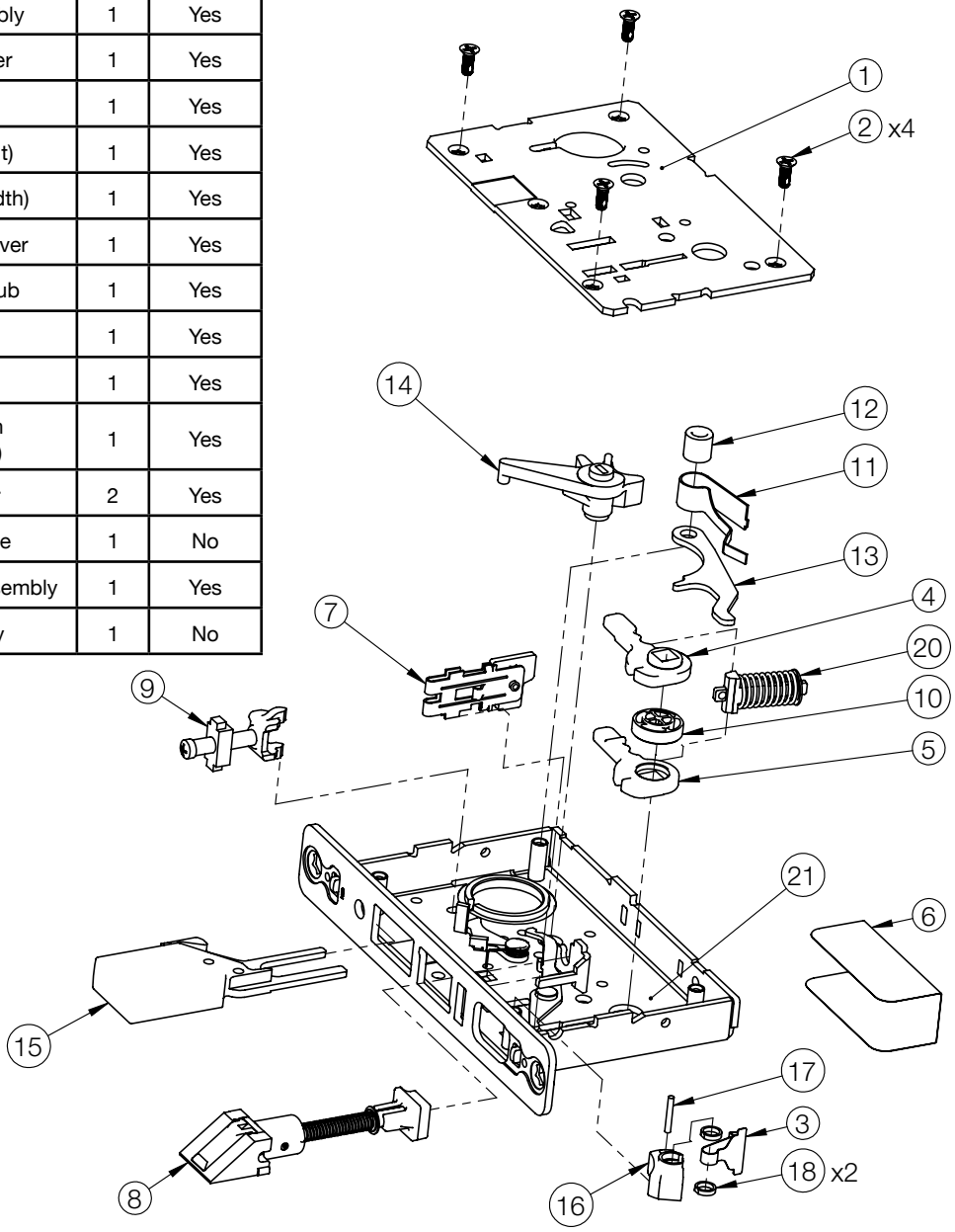
Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

8247 - Front Door Lock or Apartment Corridor Door Lock
8248 - Store Door Lock

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	01-4402	Machine Screw (#8-32 X 7/16")	4	Yes
3	82-0102	Toggle Spring	1	Yes
4	82-0422	Cap Hub	1	Yes
5	82-0421	Case Hub	1	Yes
6	82-0640	8200 Lock Body Label	1	No
7	82-3092	Locking Piece Assembly	1	Yes
8	82-5263	Latchbolt Assembly	1	Yes
9	82-4172	Cylinder Retainer	1	Yes
10	82-0120	Spacer (Hub)	1	Yes
11	82-0144	Spring (Deadbolt)	1	Yes
12	82-0128	Spacer (7/16" Width)	1	Yes
13	82-0408	Cylinder Latch Lever	1	Yes
14	82-0674	Deadbolt Arm/Hub	1	Yes
B 15	82-1822	Deadbolt	1	Yes
16	82-0101	Toggle Button	1	Yes
17	82-0125	Connecting Pin (Toggle Button)	1	Yes
18	82-0212	Toggle Washer	2	Yes
19	01-0001	Standard Grease	1	No
20	82-2004	Spring Cartridge Assembly	1	Yes
21	82-4441	Case Assembly	1	No

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

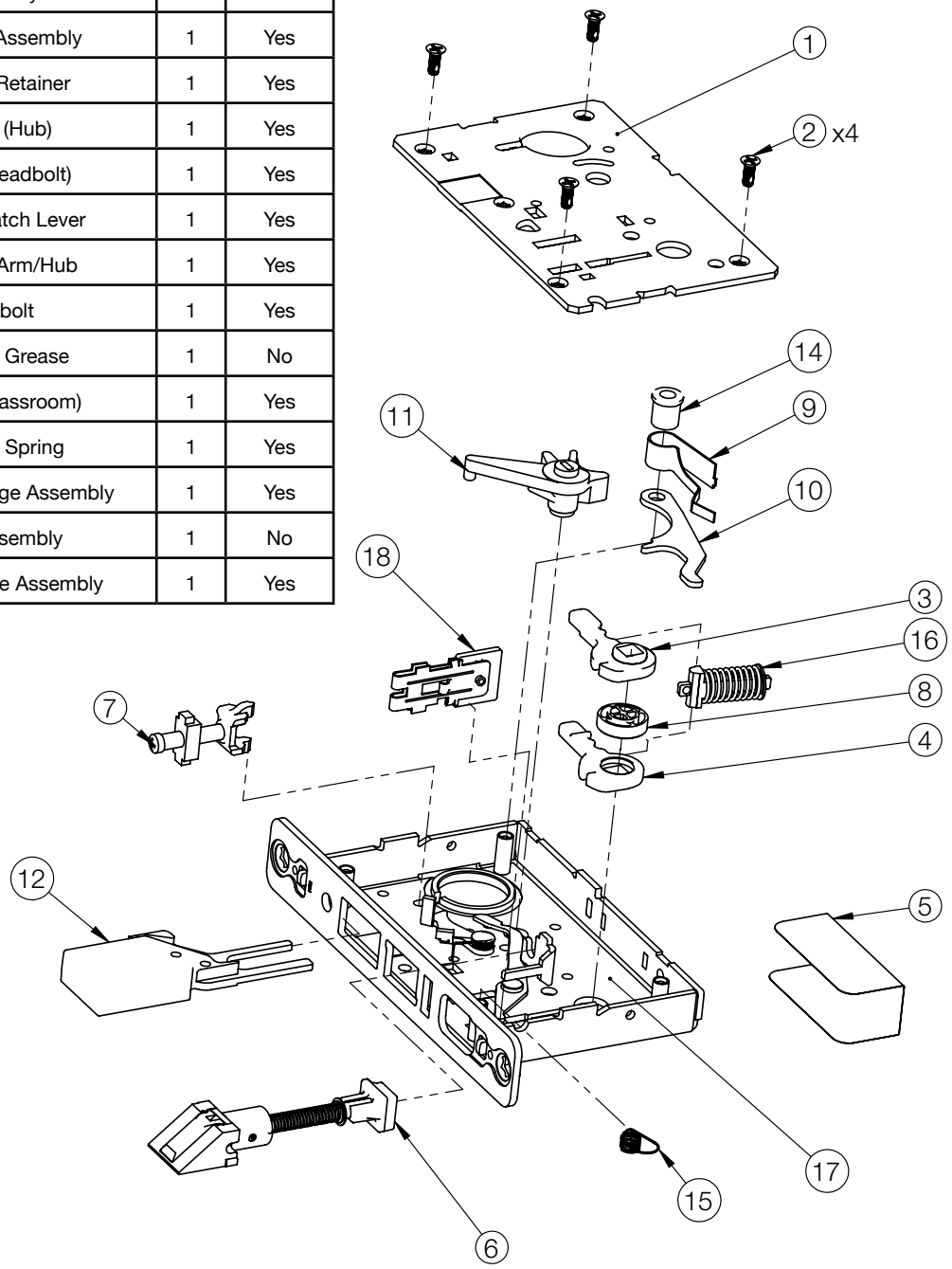
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	01-4402	Machine Screw (#8-32 X 7/16")	4	Yes
3	82-0422	Cap Hub	1	Yes
4	82-0421	Case Hub	1	Yes
5	82-0640	8200 Lock Body Label	1	No
6	82-5263	Latchbolt Assembly	1	Yes
7	82-4172	Cylinder Retainer	1	Yes
8	82-0120	Spacer (Hub)	1	Yes
9	82-0144	Spring (Deadbolt)	1	Yes
10	82-0408	Cylinder Latch Lever	1	Yes
11	82-0674	Deadbolt Arm/Hub	1	Yes
(B) 12	82-1822	Deadbolt	1	Yes
13	01-0001	Standard Grease	1	No
14	82-0171	Spacer (Classroom)	1	Yes
15	82-0329	Un-Lock Spring	1	Yes
16	82-2004	Spring Cartridge Assembly	1	Yes
17	82-4375	Case Assembly	1	No
18	82-3093	Locking Piece Assembly	1	Yes

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

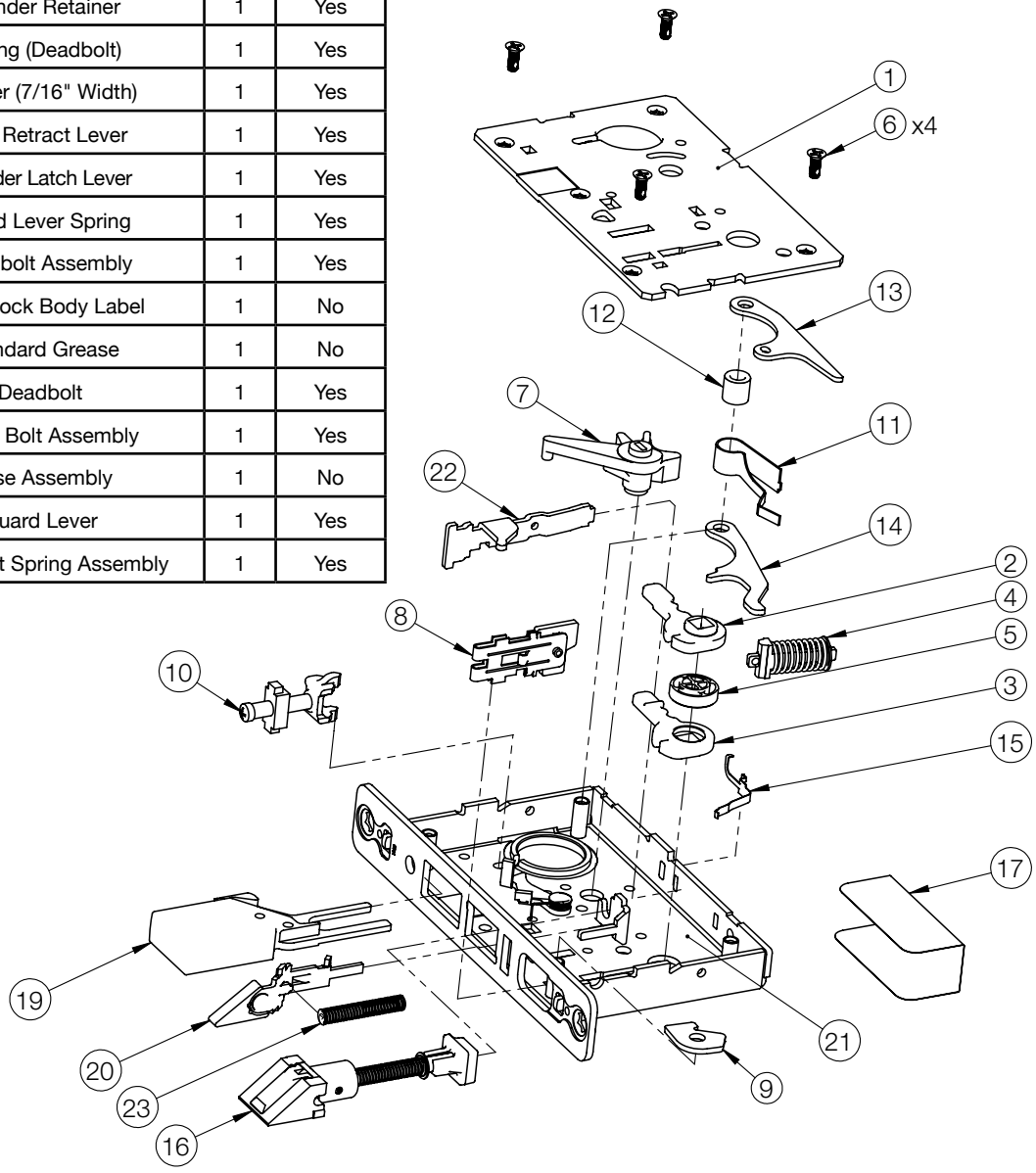
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

	Item no.	Part Number	Description	Qty.	Sellable
	1	82-0024	Cap	1	No
	2	82-0422	Cap Hub	1	Yes
	3	82-0421	Case Hub	1	Yes
	4	82-2004	Spring Cartridge Assembly	1	Yes
	5	82-0120	Spacer (Hub)	1	Yes
	6	01-4402	Machine Screw (#8-32 X 7/16")	4	Yes
	7	82-0674	Deadbolt Arm/Hub	1	Yes
	8	82-3092	Locking Piece Assembly	1	Yes
	9	82-0211	Locking Piece Jam	1	Yes
	10	82-4172	Cylinder Retainer	1	Yes
	11	82-0144	Spring (Deadbolt)	1	Yes
	12	82-0128	Spacer (7/16" Width)	1	Yes
	13	82-0133	Auto Retract Lever	1	Yes
B	14	82-0408	Cylinder Latch Lever	1	Yes
	15	82-0138	Guard Lever Spring	1	Yes
	16	82-5263	Latchbolt Assembly	1	Yes
	17	82-0640	8200 Lock Body Label	1	No
	18	01-0001	Standard Grease	1	No
B	19	82-1822	Deadbolt	1	Yes
	20	82-2029	Guard Bolt Assembly	1	Yes
B	21	82-5426	Case Assembly	1	No
	22	82-1665	Guard Lever	1	Yes
B	23	82-5434	Guardbolt Spring Assembly	1	Yes

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

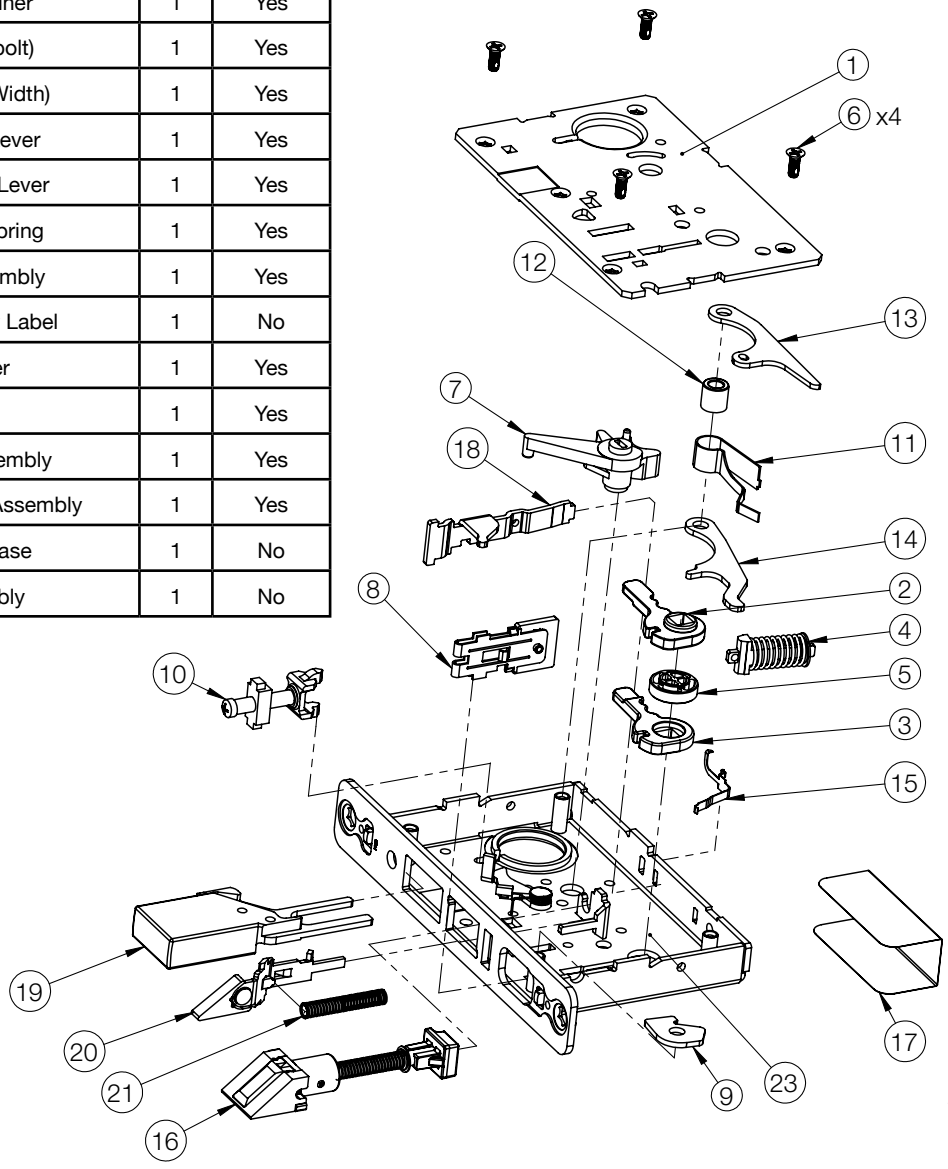
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

	Item no.	Part Number	Description	Qty.	Sellable
	1	82-0024	Cap	1	No
	2	82-0422	Cap Hub	1	Yes
	3	82-0421	Case Hub	1	Yes
	4	82-2004	Spring Cartridge Assembly	1	Yes
	5	82-0120	Spacer (Hub)	1	Yes
	6	01-4402	Machine Screw (#8-32 X 7/16")	4	Yes
	7	82-0674	Deadbolt Arm/Hub	1	Yes
	8	82-3093	Locking Piece Assembly	1	Yes
	9	82-0211	Locking Piece Jam	1	Yes
	10	82-4172	Cylinder Retainer	1	Yes
	11	82-0144	Spring (Deadbolt)	1	Yes
	12	82-0128	Spacer (7/16" Width)	1	Yes
	13	82-0133	Auto Retract Lever	1	Yes
B	14	82-0408	Cylinder Latch Lever	1	Yes
	15	82-0138	Guard Lever Spring	1	Yes
	16	82-5263	Latchbolt Assembly	1	Yes
	17	82-0640	8200 Lock Body Label	1	No
	18	82-1665	Guard Lever	1	Yes
B	19	82-1822	Deadbolt	1	Yes
	20	82-2029	Guard Bolt Assembly	1	Yes
B	21	82-5434	Guardbolt Spring Assembly	1	Yes
	22	01-0001	Standard Grease	1	No
B	23	82-5426	Case Assembly	1	No

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

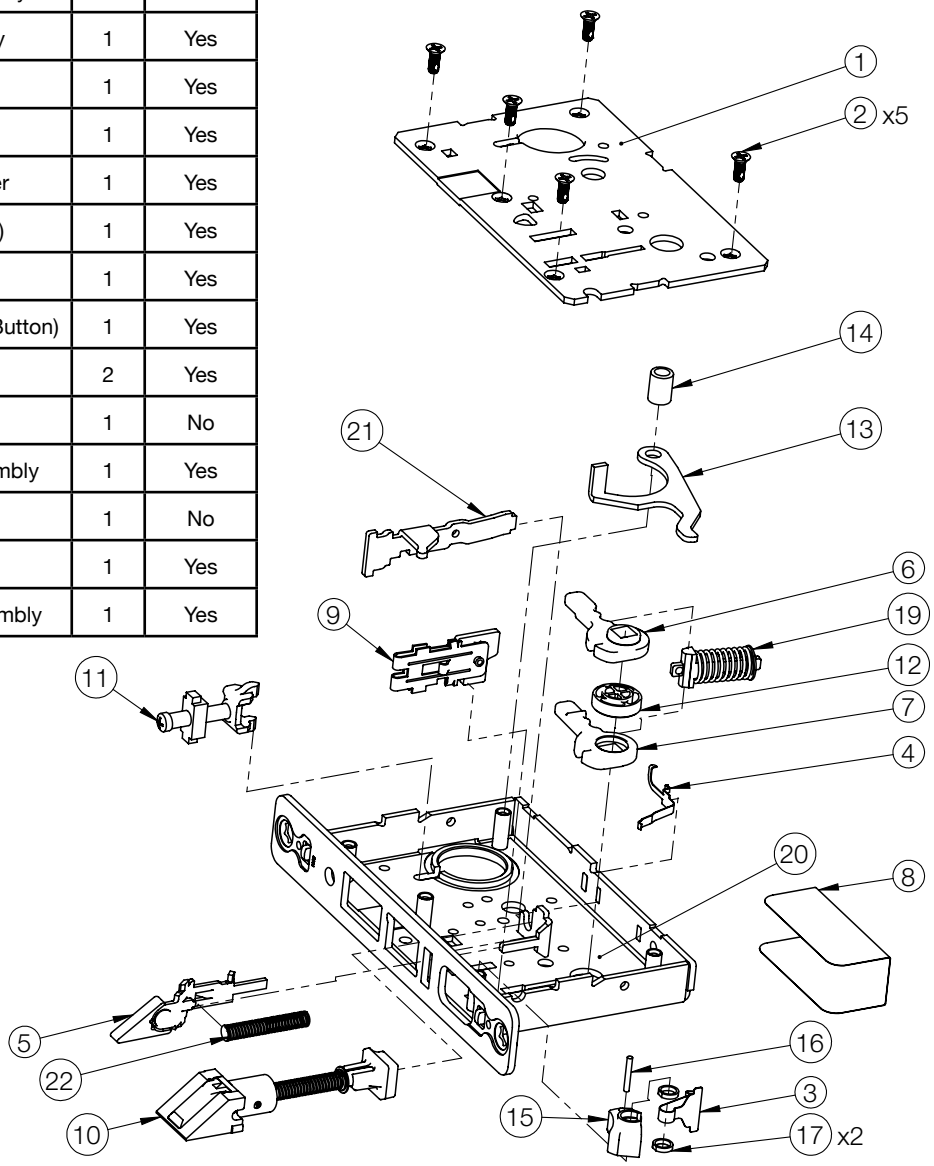
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	01-4402	Machine Screw (#8-32 X 7/16")	5	Yes
3	82-0102	Toggle Spring	1	Yes
4	82-0138	Guard Lever Spring	1	Yes
5	82-2029	Guard Bolt Assembly	1	Yes
6	82-0422	Cap Hub	1	Yes
7	82-0421	Case Hub	1	Yes
8	82-0640	8200 Lock Body Label	1	No
9	82-3092	Locking Piece Assembly	1	Yes
10	82-5263	Latchbolt Assembly	1	Yes
11	82-4172	Cylinder Retainer	1	Yes
12	82-0120	Spacer (Hub)	1	Yes
13	82-0139	Cylinder Latch Lever	1	Yes
14	82-0127	Spacer (1/2" Width)	1	Yes
15	82-0101	Toggle Button	1	Yes
16	82-0125	Connecting Pin (Toggle Button)	1	Yes
17	82-0212	Toggle Washer	2	Yes
18	01-0001	Standard Grease	1	No
19	82-2004	Spring Cartridge Assembly	1	Yes
20	82-5276	Case Assembly	1	No
21	82-1665	Guard Lever	1	Yes
B 22	82-5434	Guardbolt Spring Assembly	1	Yes

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

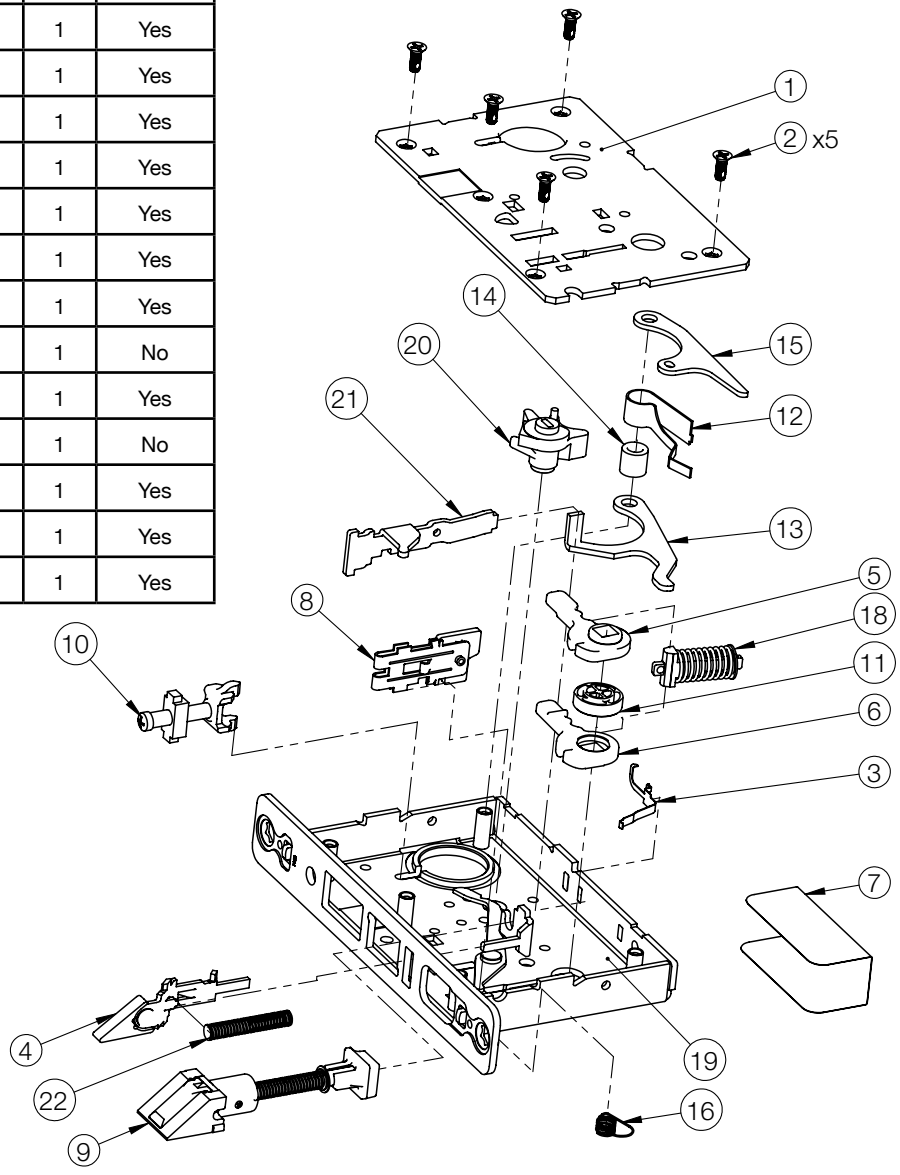
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	01-4402	Machine Screw (#8-32 X 7/16")	5	Yes
3	82-0138	Guard Lever Spring	1	Yes
4	82-2029	Guard Bolt Assembly	1	Yes
5	82-0422	Cap Hub	1	Yes
6	82-0421	Case Hub	1	Yes
7	82-0640	8200 Lock Body Label	1	No
8	82-3092	Locking Piece Assembly	1	Yes
9	82-5263	Latchbolt Assembly	1	Yes
10	82-4172	Cylinder Retainer	1	Yes
11	82-0120	Spacer (Hub)	1	Yes
12	82-0144	Spring (Deadbolt)	1	Yes
13	82-0139	Cylinder Latch Lever	1	Yes
14	82-0128	Spacer (7/16" Width)	1	Yes
15	82-0133	Auto Retract Lever	1	Yes
16	82-0329	Un-Lock Spring	1	Yes
17	01-0001	Standard Grease	1	No
18	82-2004	Spring Cartridge Assembly	1	Yes
19	82-5403	Case Assembly	1	No
20	82-1700	Deadbolt Arm/Hub	1	Yes
21	82-1665	Guard Lever	1	Yes
(B) 22	82-5434	Guardbolt Spring Assembly	1	Yes

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

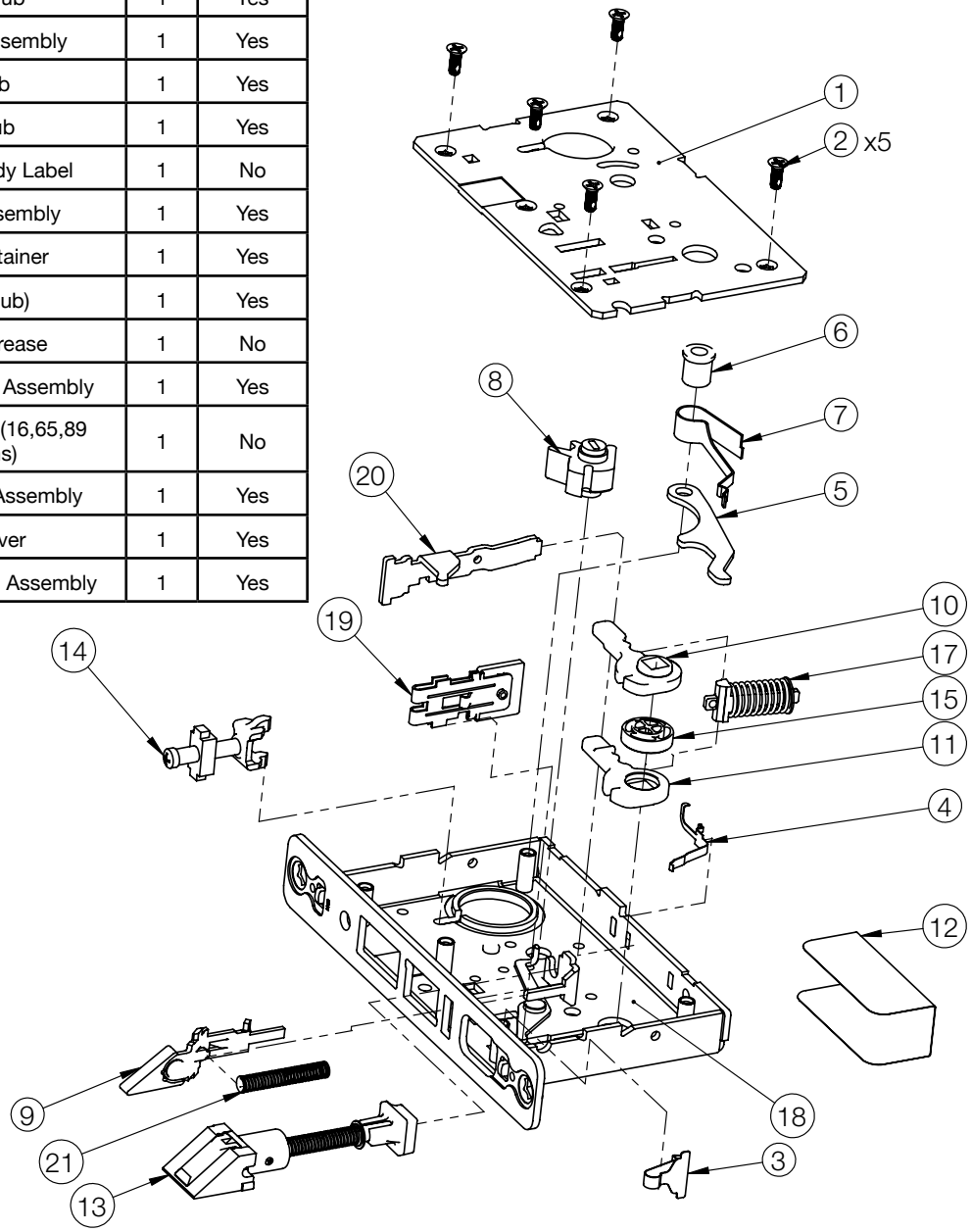
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	01-4402	Machine Screw (#8-32 X 7/16")	5	Yes
3	82-0102	Toggle Spring	1	Yes
4	82-0138	Guard Lever Spring	1	Yes
5	82-0160	Cylinder Latch Lever (Class-room)	1	Yes
6	82-0171	Spacer (Classroom)	1	Yes
7	82-0161	Spring (Classroom)	1	Yes
8	82-0168	Control Hub	1	Yes
9	82-2029	Guard Bolt Assembly	1	Yes
10	82-0422	Cap Hub	1	Yes
11	82-0421	Case Hub	1	Yes
12	82-0640	8200 Lock Body Label	1	No
13	82-5263	Latchbolt Assembly	1	Yes
14	82-4172	Cylinder Retainer	1	Yes
15	82-0120	Spacer (Hub)	1	Yes
16	01-0001	Standard Grease	1	No
17	82-2004	Spring Cartridge Assembly	1	Yes
18	82-4176	Case Assembly (16,65,89 Functions)	1	No
19	82-3093	Locking Piece Assembly	1	Yes
20	82-1665	Guard Lever	1	Yes
(B) 21	82-5434	Guardbolt Spring Assembly	1	Yes

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

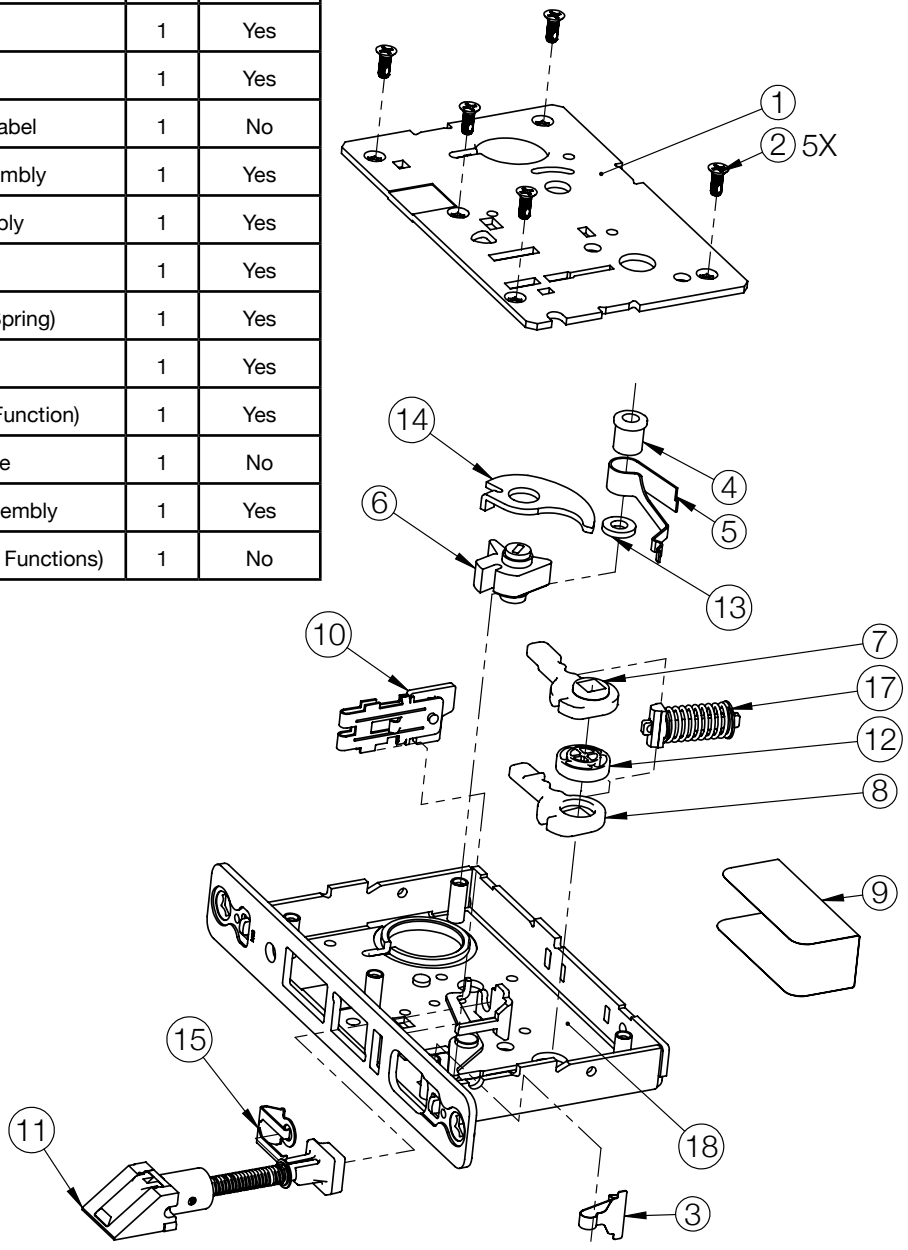
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	01-4402	Machine Screw (#8-32 X 7/16")	5	Yes
3	82-0102	Toggle Spring	1	Yes
4	82-0171	Spacer (Classroom)	1	Yes
5	82-0161	Spring (Classroom)	1	Yes
6	82-0168	Control Hub	1	Yes
7	82-0422	Cap Hub	1	Yes
8	82-0421	Case Hub	1	Yes
9	82-0640	8200 Lock Body Label	1	No
10	82-3092	Locking Piece Assembly	1	Yes
11	82-5263	Latchbolt Assembly	1	Yes
12	82-0120	Spacer (Hub)	1	Yes
13	82-0170	Washer (Dead Bolt Spring)	1	Yes
14	82-0464	Push Lever	1	Yes
15	82-0633	Latchbolt Tail Clip (65 Function)	1	Yes
16	01-0001	Standard Grease	1	No
17	82-2004	Spring Cartridge Assembly	1	Yes
18	82-4176	Case Assembly (16,65,89 Functions)	1	No

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

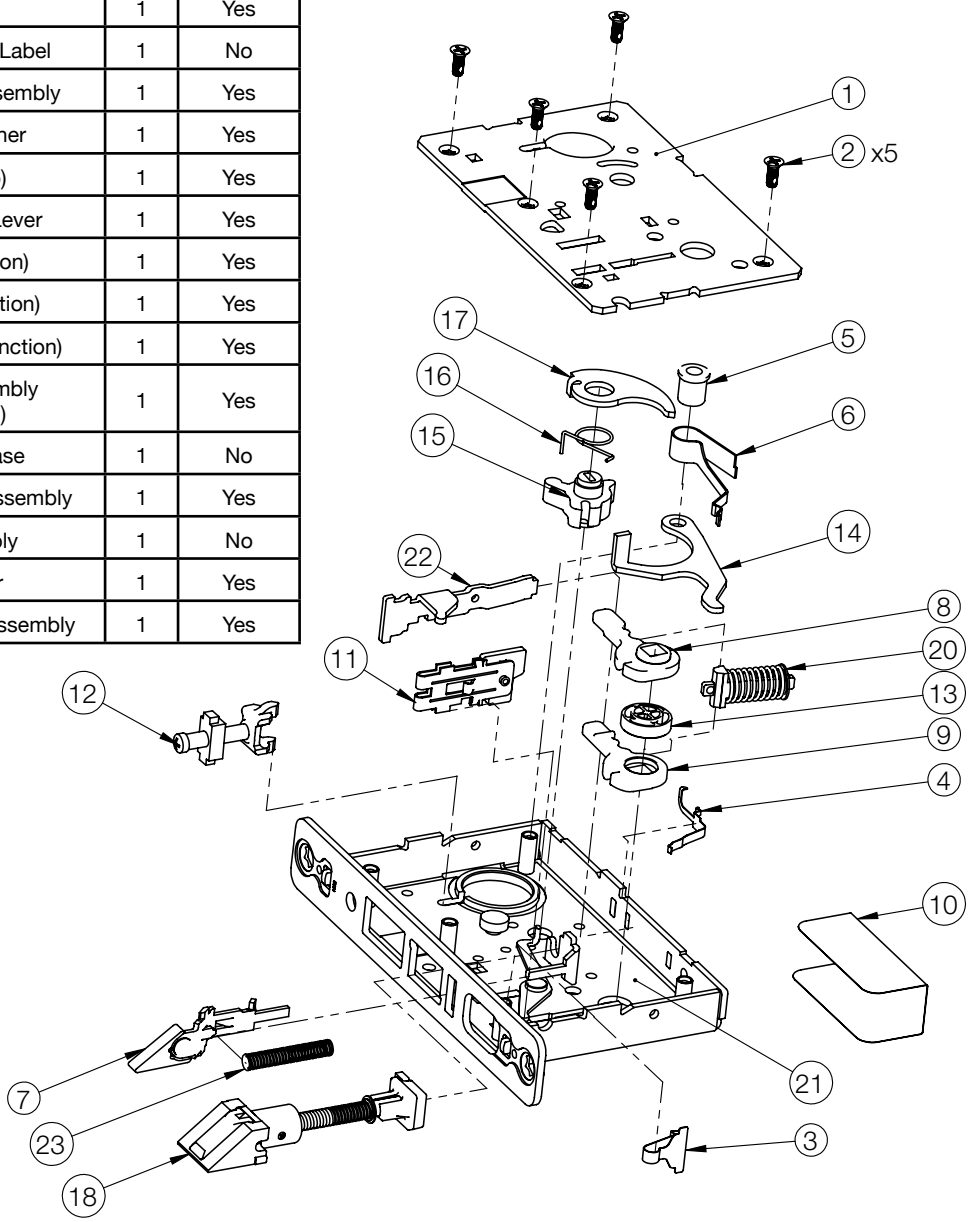
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	01-4402	Machine Screw (#8-32 X 7/16")	5	Yes
3	82-0102	Toggle Spring	1	Yes
4	82-0138	Guard Lever Spring	1	Yes
5	82-0171	Spacer (Classroom)	1	Yes
6	82-0161	Spring (Classroom)	1	Yes
7	82-2029	Guard Bolt Assembly	1	Yes
8	82-0422	Cap Hub	1	Yes
9	82-0421	Case Hub	1	Yes
10	82-0640	8200 Lock Body Label	1	No
11	82-3092	Locking Piece Assembly	1	Yes
12	82-4172	Cylinder Retainer	1	Yes
13	82-0120	Spacer (Hub)	1	Yes
14	82-0139	Cylinder Latch Lever	1	Yes
B 15	82-1931	Hub (67 Function)	1	Yes
B 16	82-1932	Spring (67 Function)	1	Yes
17	82-1809	Push Lever (67 Function)	1	Yes
18	82-4566	Latchbolt Assembly (67 Function)	1	Yes
19	01-0001	Standard Grease	1	No
20	82-2004	Spring Cartridge Assembly	1	Yes
21	82-4535	Case Assembly	1	No
22	82-1665	Guard Lever	1	Yes
23	82-5376	Guardbolt Spring Assembly	1	Yes

Parts required for avaliable options are listed starting on page 27.



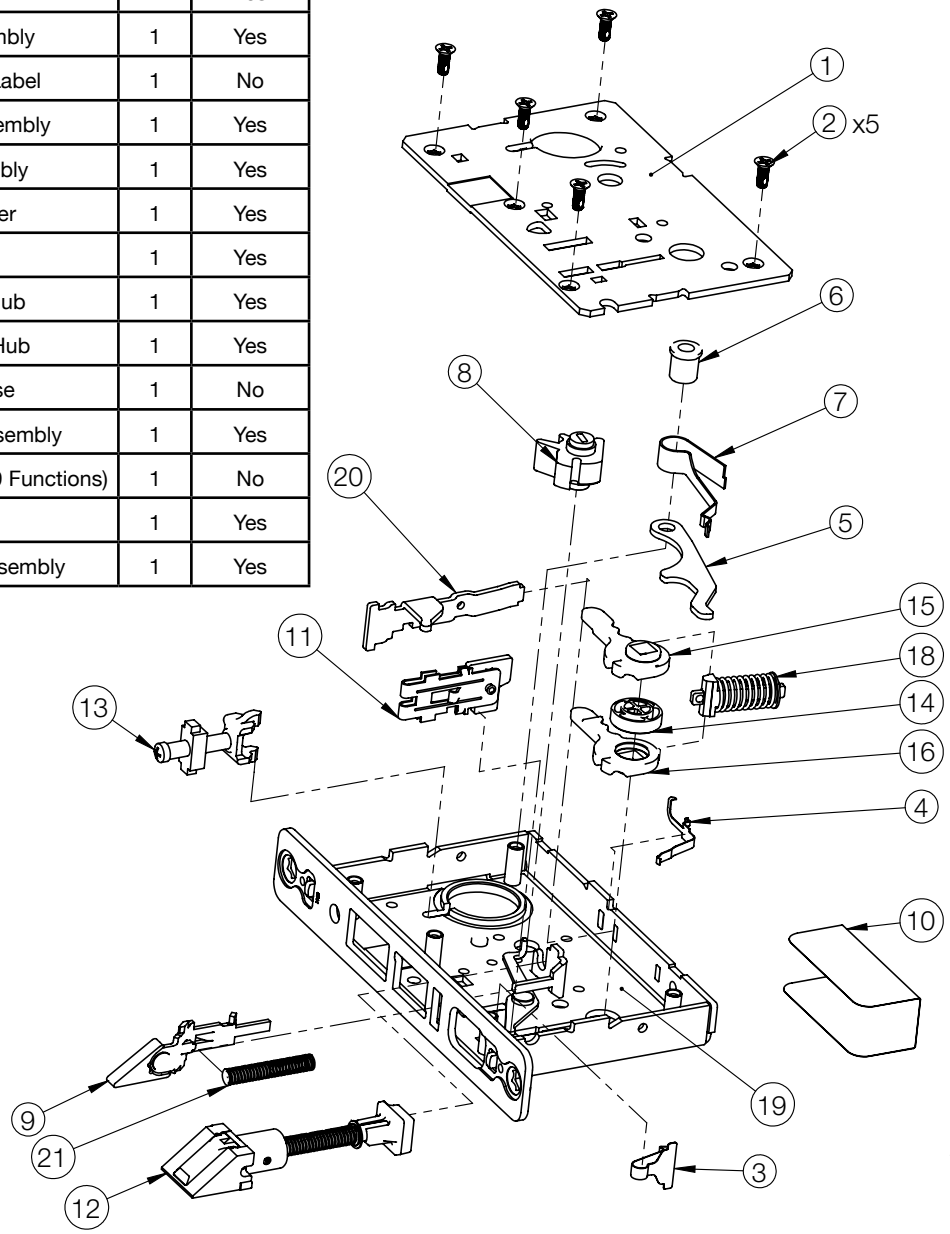
A4741:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	01-4402	Machine Screw (#8-32 X 7/16")	5	Yes
3	82-0102	Toggle Spring	1	Yes
4	82-0138	Guard Lever Spring	1	Yes
5	82-0160	Cylinder Latch Lever (Classroom)	1	Yes
6	82-0171	Spacer (Classroom)	1	Yes
7	82-0161	Spring (Classroom)	1	Yes
8	82-0168	Control Hub	1	Yes
9	82-2029	Guard Bolt Assembly	1	Yes
10	82-0640	8200 Lock Body Label	1	No
11	82-3092	Locking Piece Assembly	1	Yes
12	82-5263	Latchbolt Assembly	1	Yes
13	82-4172	Cylinder Retainer	1	Yes
14	82-0120	Spacer (Hub)	1	Yes
15	82-0636	Holdback Cap Hub	1	Yes
16	82-0635	Holdback Case Hub	1	Yes
17	01-0001	Standard Grease	1	No
18	82-2004	Spring Cartridge Assembly	1	Yes
19	82-4176	Case Assembly (16,65,89 Functions)	1	No
20	82-1665	Guard Lever	1	Yes
(B) 21	82-5434	Guardbolt Spring Assembly	1	Yes

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

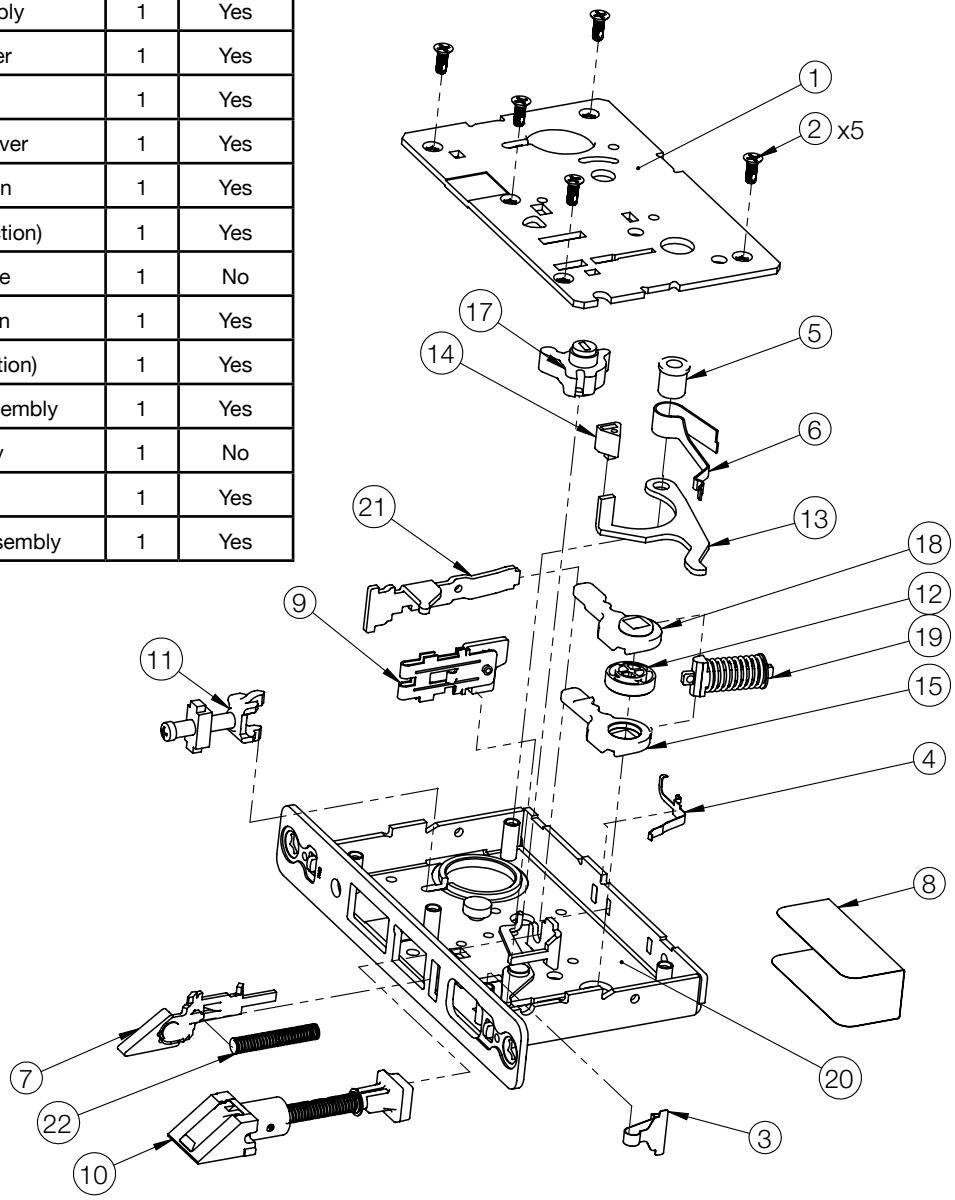
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

	Item no.	Part Number	Description	Qty.	Sellable
	1	82-0024	Cap	1	No
	2	01-4402	Machine Screw (#8-32 X 7/16")	5	Yes
	3	82-0102	Toggle Spring	1	Yes
	4	82-0138	Guard Lever Spring	1	Yes
	5	82-0171	Spacer (Classroom)	1	Yes
	6	82-0161	Spring (Classroom)	1	Yes
	7	82-2029	Guard Bolt Assembly	1	Yes
	8	82-0640	8200 Lock Body Label	1	No
	9	82-3092	Locking Piece Assembly	1	Yes
	10	82-5263	Latchbolt Assembly	1	Yes
	11	82-4172	Cylinder Retainer	1	Yes
	12	82-0120	Spacer (Hub)	1	Yes
	13	82-0139	Cylinder Latch Lever	1	Yes
	14	82-1214	Cam 91 Function	1	Yes
	15	82-0124	Hub (Case 92 Function)	1	Yes
	16	01-0001	Standard Grease	1	No
B	17	82-1931	Hub-67 Function	1	Yes
	18	82-0123	Hub (Cap 92 Function)	1	Yes
	19	82-2004	Spring Cartridge Assembly	1	Yes
	20	82-4535	Case Assembly	1	No
	21	82-1665	Guard Lever	1	Yes
B	22	82-5434	Guardbolt Spring Assembly	1	Yes

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

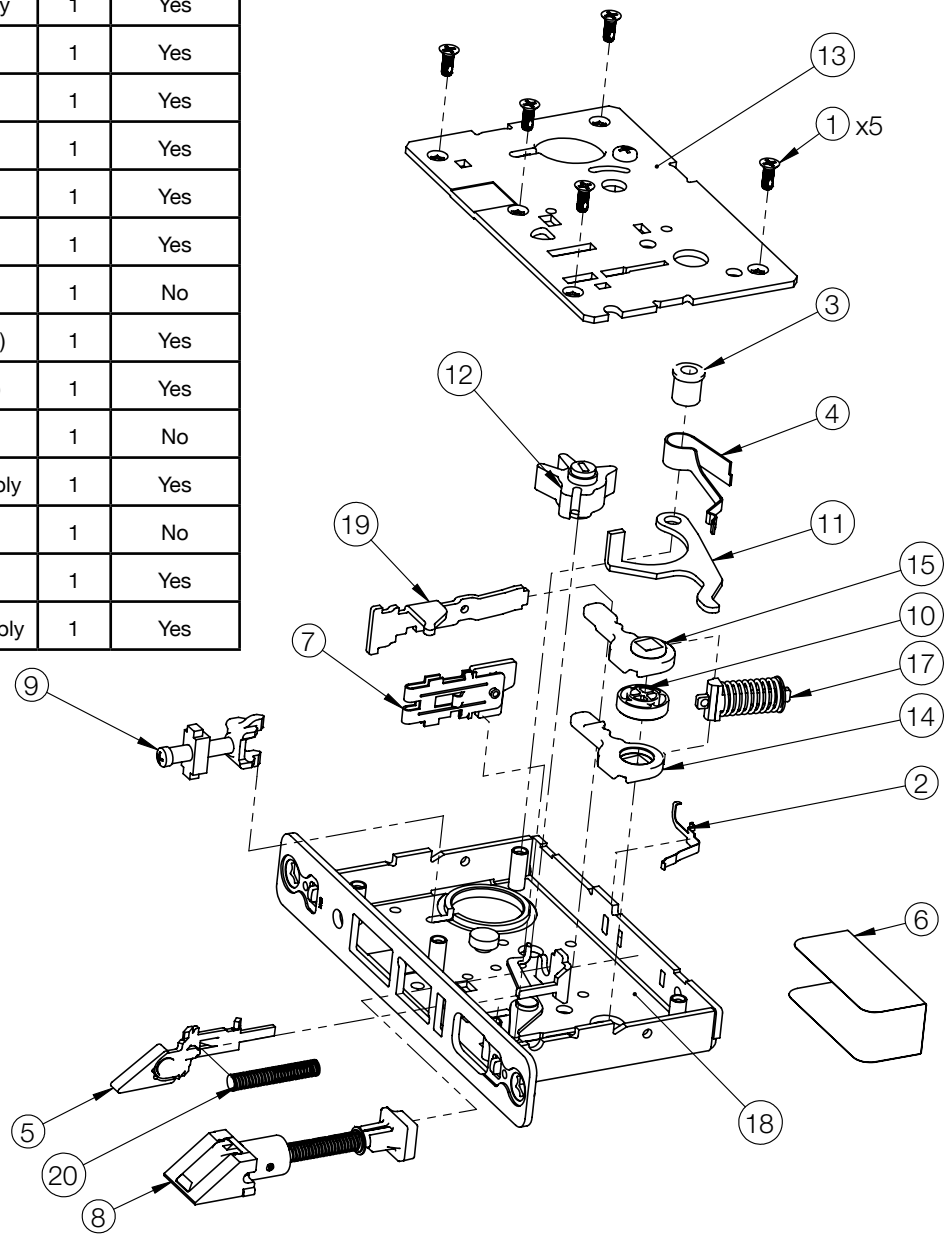
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	01-4402	Machine Screw (#8-32 X 7/16")	5	Yes
2	82-0138	Guard Lever Spring	1	Yes
3	82-0171	Spacer (Classroom)	1	Yes
4	82-0161	Spring (Classroom)	1	Yes
5	82-2029	Guard Bolt Assembly	1	Yes
6	82-0640	8200 Lock Body Label	1	No
7	82-3092	Locking Piece Assembly	1	Yes
8	82-5263	Latchbolt Assembly	1	Yes
9	82-4172	Cylinder Retainer	1	Yes
10	82-0120	Spacer (Hub)	1	Yes
11	82-0139	Cylinder Latch Lever	1	Yes
12	82-0465	Hub	1	Yes
13	82-2129	Cap Assembly	1	No
14	82-0124	Hub (Case 92 Function)	1	Yes
15	82-0123	Hub (Cap 92 Function)	1	Yes
16	01-0001	Standard Grease	1	No
17	82-2004	Spring Cartridge Assembly	1	Yes
18	82-4535	Case Assembly	1	No
19	82-1665	Guard Lever	1	Yes
(B) 20	82-5434	Guardbolt Spring Assembly	1	Yes

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

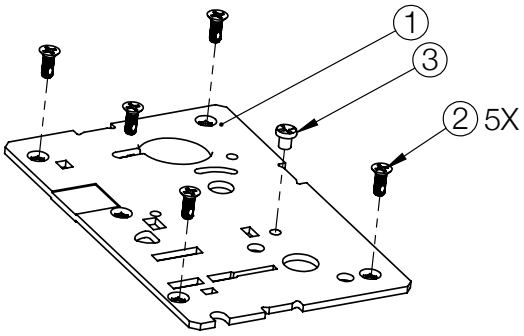
Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

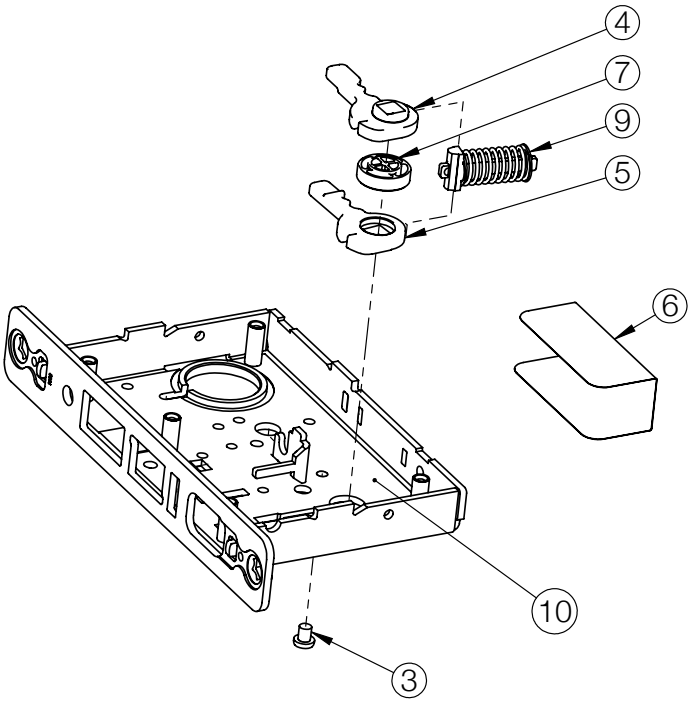
8295 - Dummy Lock Trim - Single Lever
8296 - Dummy Lock Trim - Double Lever
8297 - Active Dummy Lock Trim - Double Lever

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	01-4402	Machine Screw (#8-32 X 7/16")	5	Yes
3	01-9180	Catch Screw	2	Yes
4	82-0422	Cap Hub	1	Yes
5	82-0421	Case Hub	1	Yes
6	82-0640	8200 Lock Body Label	1	No
7	82-0120	Spacer (Hub)	1	Yes
8	01-0001	Standard Grease	1	No
9	82-2004	Spring Cartridge Assembly	1	Yes
10	82-5276	Case Assembly	1	No

Parts required for avaliable options are listed starting on page 27.





A4741:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

3- Option - Stainless steel lever hubs

82-0422	Cap Hub	Yes	Replace with	82-0253	Hub (Cap Institutional)	Yes
82-0421	Case Hub	Yes		82-0252	Hub (Case Institutional)	Yes

68/69 and BHL Options - Door lever and door knob combinations

82-2004	Spring Cartridge Assy	Yes	Replace with	82-3645	68/69-8200 Spring Ctg Assy	Yes

ALP Option

82-2004	Spring Cartridge Assy	Yes	Replace *Add	82-4849	Spring Cartridge Assy Alp8200	Yes
				82-2121	Fire Stop Assy	Yes

*Add Fire Stop Assy to all ALP options except for the 8228/29/30 functions

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

RX- Option - Request to Exit - Monitors each lever independently

P/N	Description	Qty.	Sellable
01-9180	Catch Screw	1	Yes

For Functions:
04, 05, 06, 13, 31, 36, 37, 38

01-4532	Self Tapping Screw	1	Yes
01-9209	#8-32X3/16 Pn Hd Tap Scrw	1	Yes
52-0512	Half & Half Cable Clamp	1	Yes
82-0541	Spring Bracket	1	Yes
82-0542	Friction Disc	2	Yes
82-3617	Switch & Cable Assy (Rx)	1	Yes

For Functions:
04, 05, 06, 13, 15, 16, 24, 25, 26, 27, 28, 29, 30, 31, 35, 36, 37, 38, 39, 40, 49, 55, 56, 59, 65, 66, 67, 68, 89, 90, 91

01-4532	Self Tapping Screw	1	Yes
01-9209	#8-32X3/16 Pn Hd Tap Scrw	3	Yes
52-0512	Half & Half Cable Clamp	3	Yes
82-0541	Spring Bracket	1	Yes
82-0542	Friction Disc	2	Yes
82-3617	Switch & Cable Assy (Rx)	1	Yes

For Functions:
41, 43, 45, 46, 47, 48, 50, 51, 52, 92

A4741:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

DX- Option - Deadbolt monitoring — Monitor deadbolt position

P/N	Description	Qty.	Sellable
52-2505	Dx-8200 Switch Brkt Assy	1	Yes

For Functions:
All

01-9209	#8-32X3/16 Pn Hd Tap Scrw	1	Yes
52-0512	Half & Half Cable Clamp	1	Yes

For Functions:
03, 20, 21, 22, 23, 26, 28, 29, 30, 40

01-9209	#8-32X3/16 Pn Hd Tap Scrw	3	Yes
52-0512	Half & Half Cable Clamp	3	Yes

For Functions:
41, 43, 45, 46, 47, 48, 50, 51, 52

01-4376	Self Tapping Screw	1	Yes
82-0406	Half Cable Clamp (82Elec)	1	Yes

For Functions:
25, 35, 39, 49, 66

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

LX- Option - Latchbolt monitor — Monitors latchbolt position

P/N	Description	Qty.	Sellable	
52-2647	Switch & Brkt Assy	1	Yes	For Functions: All
01-9180	Catch Screw	1	Yes	For Functions: 04, 05, 06, 13, 31, 36, 37, 38
01-9209	#8-32X3/16 Pn Hd Tap Scrw	1	Yes	For Functions: 04, 05, 06, 13, 16, 17, 31, 36, 37, 38, 55, 59, 67, 89, 90, 91, 92
52-0512	Half & Half Cable Clamp	1	Yes	
01-4532	Self Tapping Screw	1	Yes	For Functions: 15, 56, 65
82-0406	Half Cable Clamp (82Elec)	1	Yes	

A4741:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

R8200 Option - Roseless Trim

P/N	Description	Sellable
82-0422	Cap Hub	Yes
82-0421	Case Hub	Yes
82-0120	Spacer (Hub)	Yes

Replace with

P/N	Description	Sellable
82-0746	R82 Cap Hub	Yes
82-0745	R82 Case Hub	Yes
82-0759	R82 Hub Spacer	Yes

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Notes

SARGENT®
ASSA ABLOY

A4741:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Notes

SARGENT®
ASSA ABLOY

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT

ASSA ABLOY

SARGENT Manufacturing Company
100 Sargent Drive
New Haven, CT 06511 USA
800-727-5477
www.sargentlock.com

ASSA ABLOY is the global leader in door opening solutions, dedicated to satisfying end-user needs for security, safety and convenience

Founded in the early 1800s, SARGENT® is a market leader in locksets, cylinders, door closers, exit devices, electro-mechanical products and access control systems for new construction, renovation, and replacement applications. The company's customer base includes commercial construction, institutional, and industrial markets.

Copyright © 2016-2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of SARGENT Manufacturing is prohibited.

A4741:B 12/17

SARGENT®

ASSA ABLOY

8200 Lockbody Parts Manual

For assistance, contact SARGENT at
800-727-5477 or www.sargentlock.com

A4741:B 12/17

Copyright © 2016-2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader
in door opening solutions

Table of Contents

SARGENT
ASSA ABLOY

8203 - Classroom Deadbolt 1
8223 - DeadLock 1
8204 - Storeroom or Closet Lock 2
8205 - Entry Lock 2
8206 - Storeroom or Service Lock 2
8213 - Exit or Communication Lock 2
8231 - Utility Lock 2
8236 - Closet Lock 2
8237 - Classroom Lock 2
8238 - Classroom Security-Intruder Latch Bolt Lock 2
8215 - Passage or Closet Latch 3
8216 - Apartment, Exit or Public Toilet Lock 4
8217 - Asylum or Institutional Lock 5
8220 - Deadlock 6
8221 - Deadlock 6
8222 - Deadlock 6
8224 - Room Door Lock 7
8226 - Store Door Lock 7
8227 - Storeroom or Closet Lock 7
8268 - Privacy, Bedroom or Bathroom Lock 7
8225 - Dormitory or Exit Lock 8
8235 - Storeroom Lock 8
8239 - Classroom Security-Intruder Deadbolt Lock 8
8266 - Privacy, Bedroom or Bathroom Lock 8
8228 - Dummy Trim Deadlock 9
8229 - Dummy Trim Deadlock 9
8230 - Dummy Trim Deadlock 9
8240 - Classroom Security-Intruder Deadbolt Lock 10
8241 -Classroom Security Lock 11
8243 - Apartment Corridor Door Lock 12
8245 - Dormitory or Exit Lock 13
8246 - Dormitory or Exit Lock 13
8247 - Front Door Lock or Apartment Corridor Door Lock 14
8248 - Store Door Lock 14
8249 - Storeroom Lock 15
8250 - Hotel Guest Lock 16
8251 - Storeroom Lock With Deadbolt 16
8252 - Institutional Lock with Deadbolt 17
8255 - Entry Lock 18
8256 - Office or Inner Entry Lock 19
8259 - Security Classroom Lock 20
8265 - Privacy, Bedroom or Bathroom Lock 21
8267 - Institutional Privacy Lock 22
8289 - Holdback Lock 23
8290 - Classroom Security Holdback Lock 23
8291 - All-Purpose Holdback Lock 24
8292 - All-Purpose Holdback Lock 25
8295 - Dummy Lock Trim - Single Lever 26
8296 - Dummy Lock Trim - Double Lever 26
8297 - Active Dummy Lock Trim - Double Lever 26
Options 27-31

A4741:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

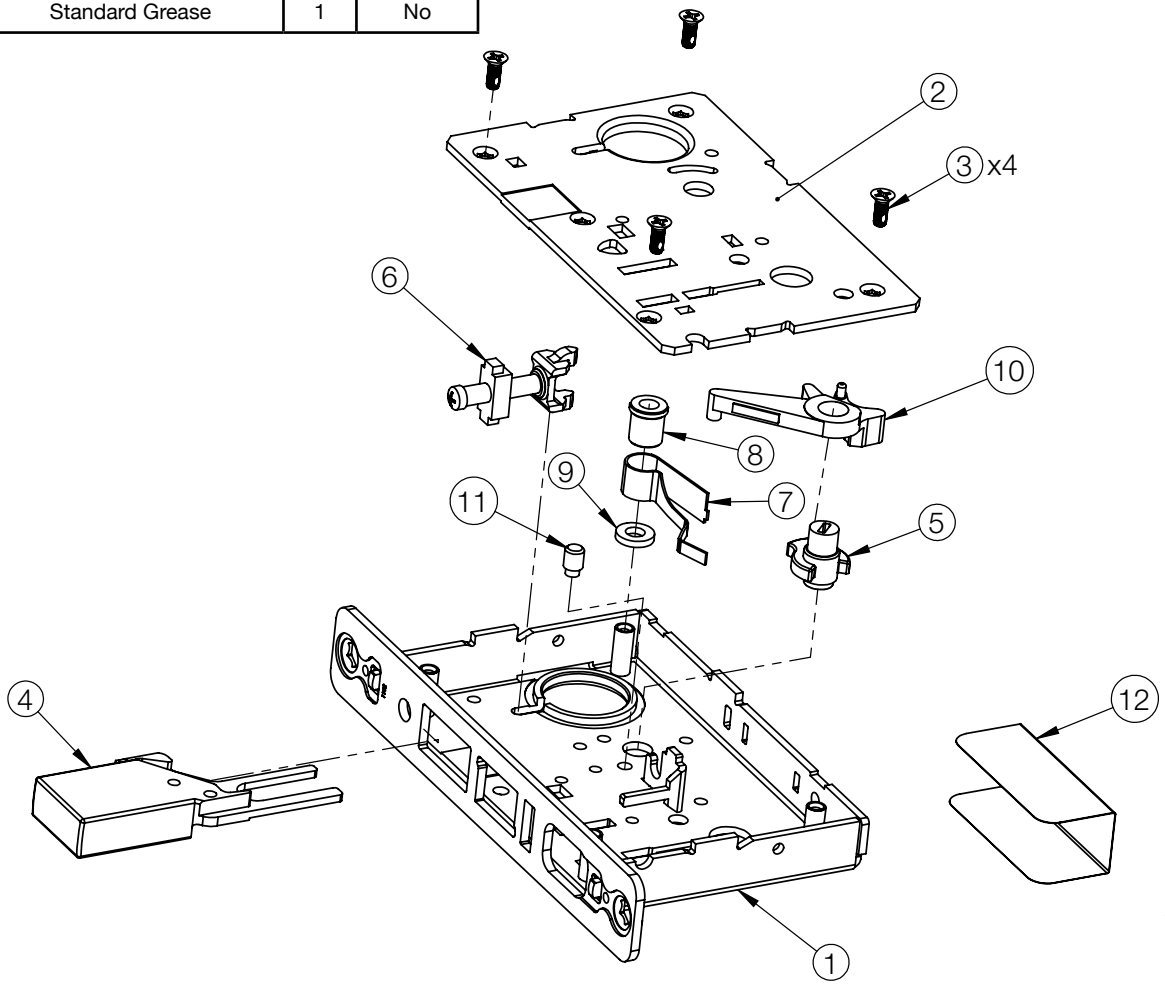
Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

8203 - Classroom Deadbolt
8223 - DeadLock

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-4175	Case Assembly (15,20,26 Functions)	1	No
2	82-0024	Cap	1	No
3	01-4402	Machine Screw (#8- 32 X 7/16")	4	Yes
(B) 4	82-1863	Deadbolt	1	Yes
5	82-0172	Hub Core (Classroom)	1	Yes
6	82-4172	Cylinder Retainer	1	Yes
7	82-0144	Spring (Deadbolt)	1	Yes
8	82-0171	Spacer (Classroom)	1	Yes
9	82-0170	Washer (Dead Bolt Spring)	1	Yes
10	82-0147	Dead Bolt Arm	1	Yes
11	82-0169	Post	1	Yes
12	82-0640	8200 Lock Body Label	1	No
13	01-0001	Standard Grease	1	No

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

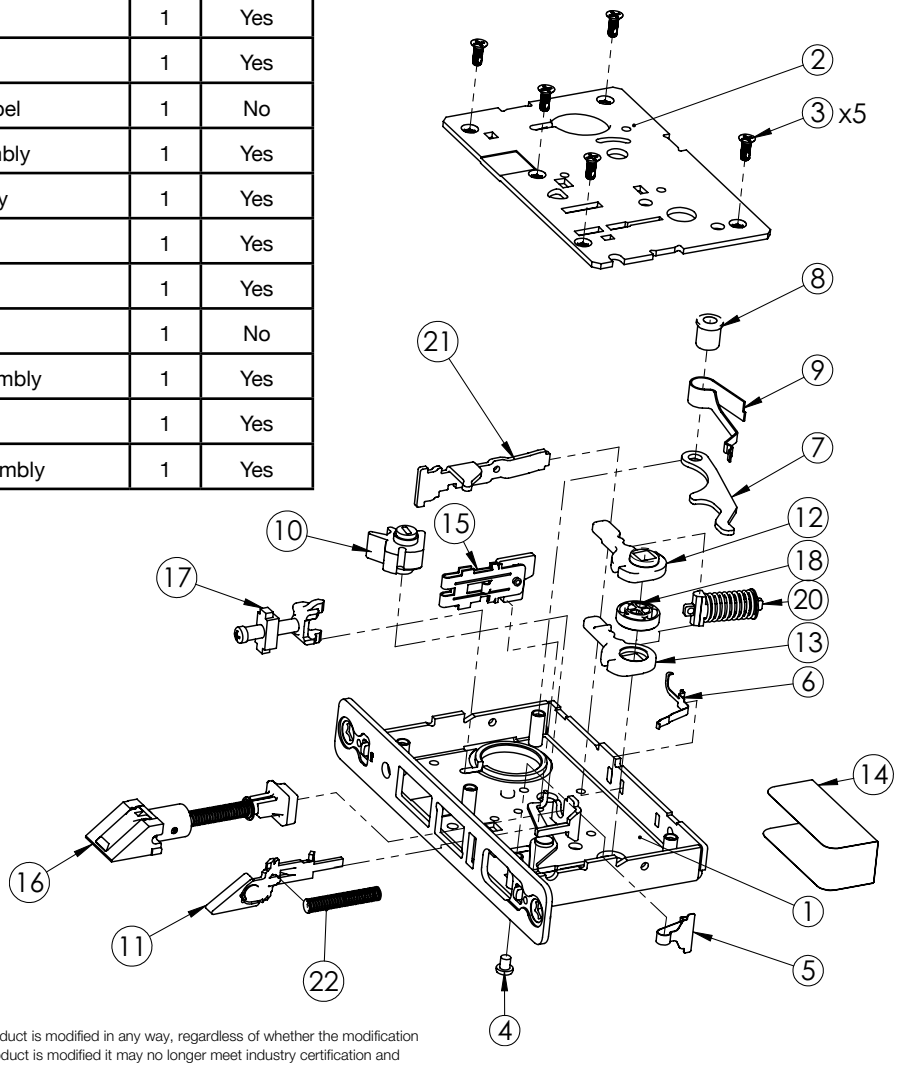
Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

8204 - Storeroom or Closet Lock
8205 - Entry Lock
8206 - Storeroom or Service Lock
8213 - Exit or Communication Lock
8231 - Utility Lock
8236 - Closet Lock
8237 - Classroom Lock
8238 - Classroom Security- Intruder Latch Bolt Lock

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-4174	Case Assembly (37 Multi- Function, Latch-bolt)	1	No
2	82-0024	Cap	1	No
3	01-4402	Machine Screw (#8-32 X 7/16")	5	Yes
4	01-9180	Catch Screw	1	Yes
5	82-0102	Toggle Spring	1	Yes
6	82-0138	Guard Lever Spring	1	Yes
7	82-0160	Cylinder Latch Lever (Classroom)	1	Yes
8	82-0171	Spacer (Classroom)	1	Yes
9	82-0161	Spring (Classroom)	1	Yes
10	82-0168	Control Hub	1	Yes
11	82-2029	Guard Bolt Assembly	1	Yes
12	82-0422	Cap Hub	1	Yes
13	82-0421	Case Hub	1	Yes
14	82-0640	8200 Lock Body Label	1	No
15	82-3092	Locking Piece Assembly	1	Yes
16	82-5263	Latchbolt Assembly	1	Yes
17	82-4172	Cylinder Retainer	1	Yes
18	82-0120	Spacer (Hub)	1	Yes
19	01-0001	Standard Grease	1	No
20	82-2004	Spring Cartridge Assembly	1	Yes
21	82-1665	Guard Lever	1	Yes
(B) 22	82-5434	Guardbolt Spring Assembly	1	Yes

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

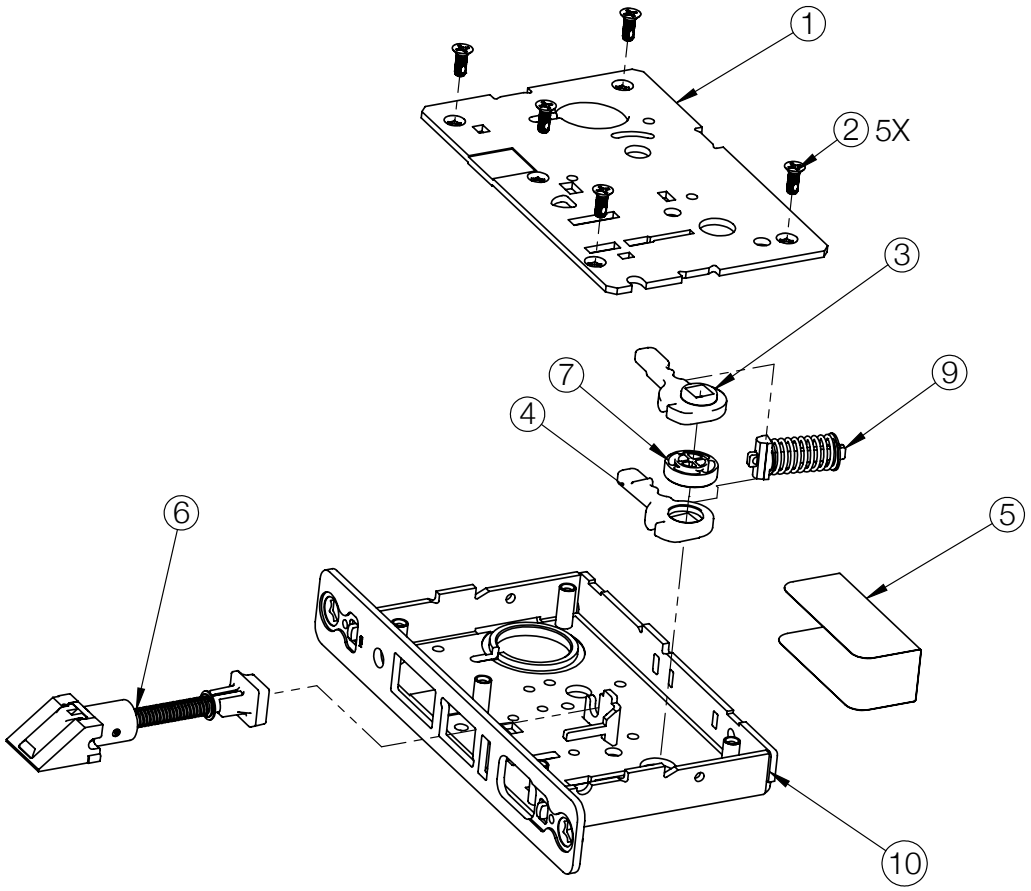
Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	01-4402	Machine Screw (#8-32 X 7/16")	5	Yes
3	82-0422	Cap Hub	1	Yes
4	82-0421	Case Hub	1	Yes
5	82-0640	8200 Lock Body Label	1	No
6	82-5263	Latchbolt Assembly	1	Yes
7	82-0120	Spacer (Hub)	1	Yes
8	01-0001	Standard Grease	1	No
9	82-2004	Spring Cartridge Assembly	1	Yes
10	82-5276	Case Assembly	1	No

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

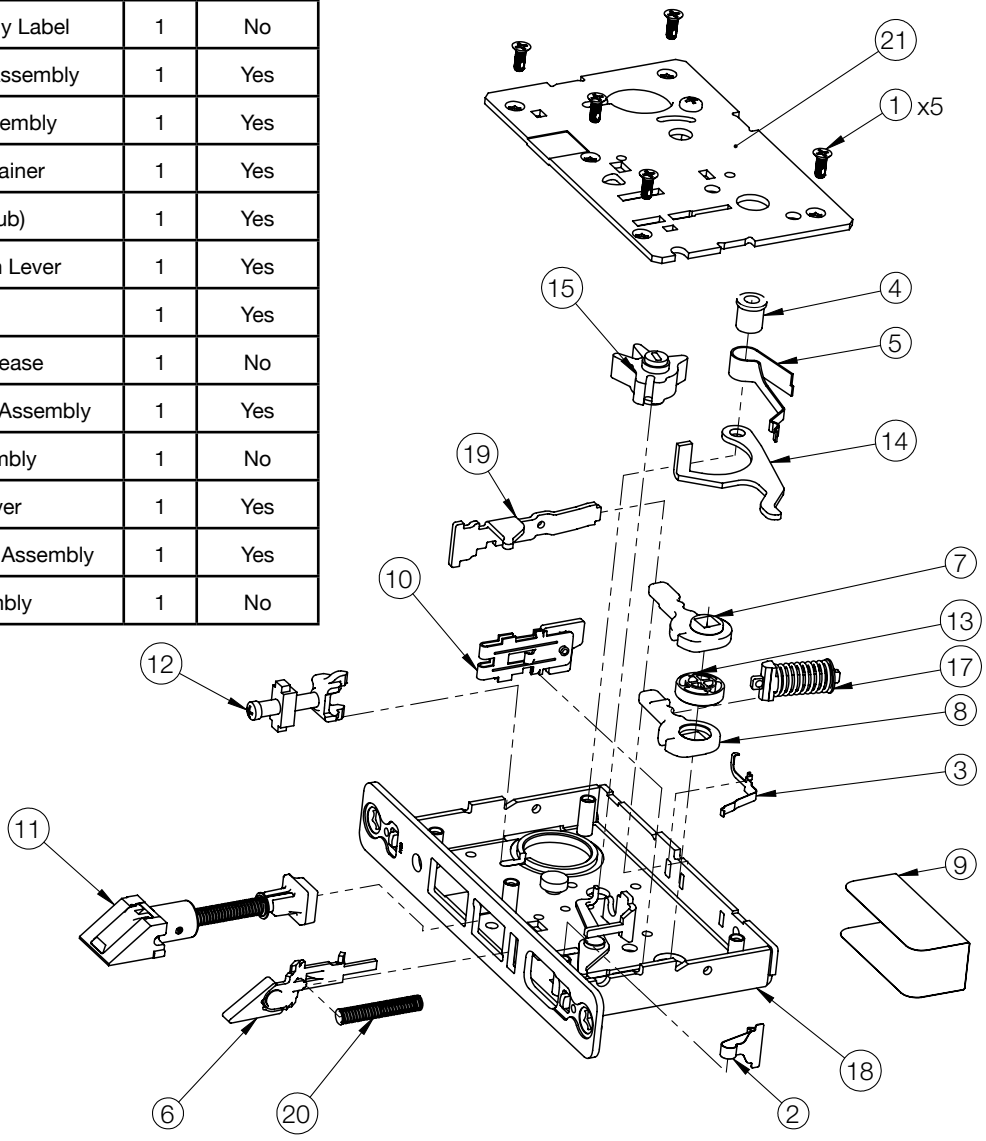
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	01-4402	Machine Screw (#8-32 X 7/16")	5	Yes
2	82-0102	Toggle Spring	1	Yes
3	82-0138	Guard Lever Spring	1	Yes
4	82-0171	Spacer (Classroom)	1	Yes
5	82-0161	Spring (Classroom)	1	Yes
6	82-2029	Guard Bolt Assembly	1	Yes
7	82-0422	Cap Hub	1	Yes
8	82-0421	Case Hub	1	Yes
9	82-0640	8200 Lock Body Label	1	No
10	82-3092	Locking Piece Assembly	1	Yes
11	82-5263	Latchbolt Assembly	1	Yes
12	82-4172	Cylinder Retainer	1	Yes
13	82-0120	Spacer (Hub)	1	Yes
14	82-0139	Cylinder Latch Lever	1	Yes
15	82-0465	Hub	1	Yes
16	01-0001	Standard Grease	1	No
17	82-2004	Spring Cartridge Assembly	1	Yes
18	82-4535	Case Assembly	1	No
19	82-1665	Guard Lever	1	Yes
(B) 20	82-5434	Guardbolt Spring Assembly	1	Yes
21	82-2129	Cap Assembly	1	No

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

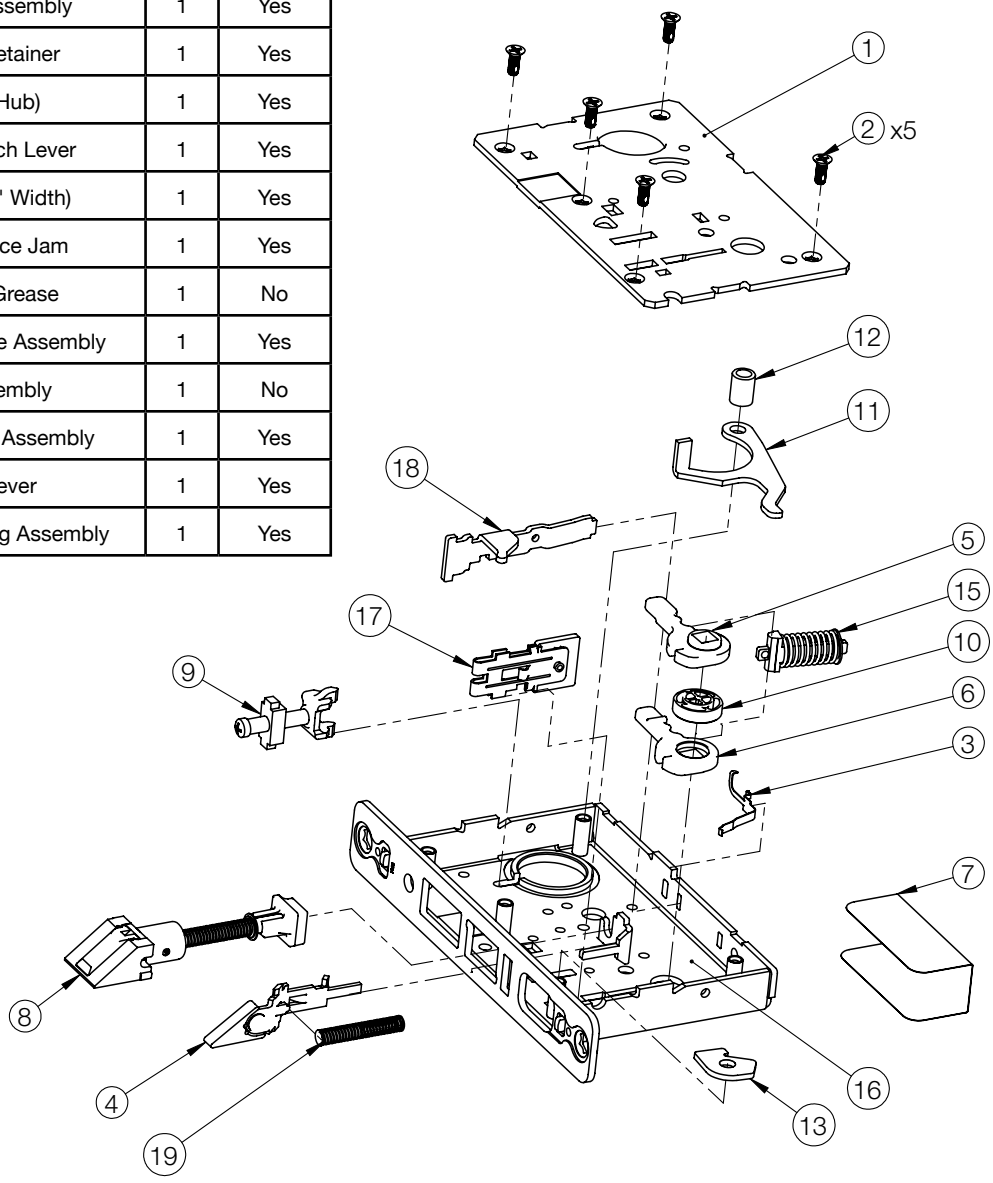
Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	01-4402	Machine Screw (#8-32 X 7/16")	5	Yes
3	82-0138	Guard Lever Spring	1	Yes
4	82-2029	Guard Bolt Assembly	1	Yes
5	82-0422	Cap Hub	1	Yes
6	82-0421	Case Hub	1	Yes
7	82-0640	8200 Lock Body Label	1	No
8	82-5263	Latchbolt Assembly	1	Yes
9	82-4172	Cylinder Retainer	1	Yes
10	82-0120	Spacer (Hub)	1	Yes
11	82-0139	Cylinder Latch Lever	1	Yes
12	82-0127	Spacer (1/2" Width)	1	Yes
13	82-0211	Locking Piece Jam	1	Yes
14	01-0001	Standard Grease	1	No
15	82-2004	Spring Cartridge Assembly	1	Yes
16	82-5276	Case Assembly	1	No
17	82-3093	Locking Piece Assembly	1	Yes
18	82-1665	Guard Lever	1	Yes
(B) 19	82-5434	Guardbolt Spring Assembly	1	Yes

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

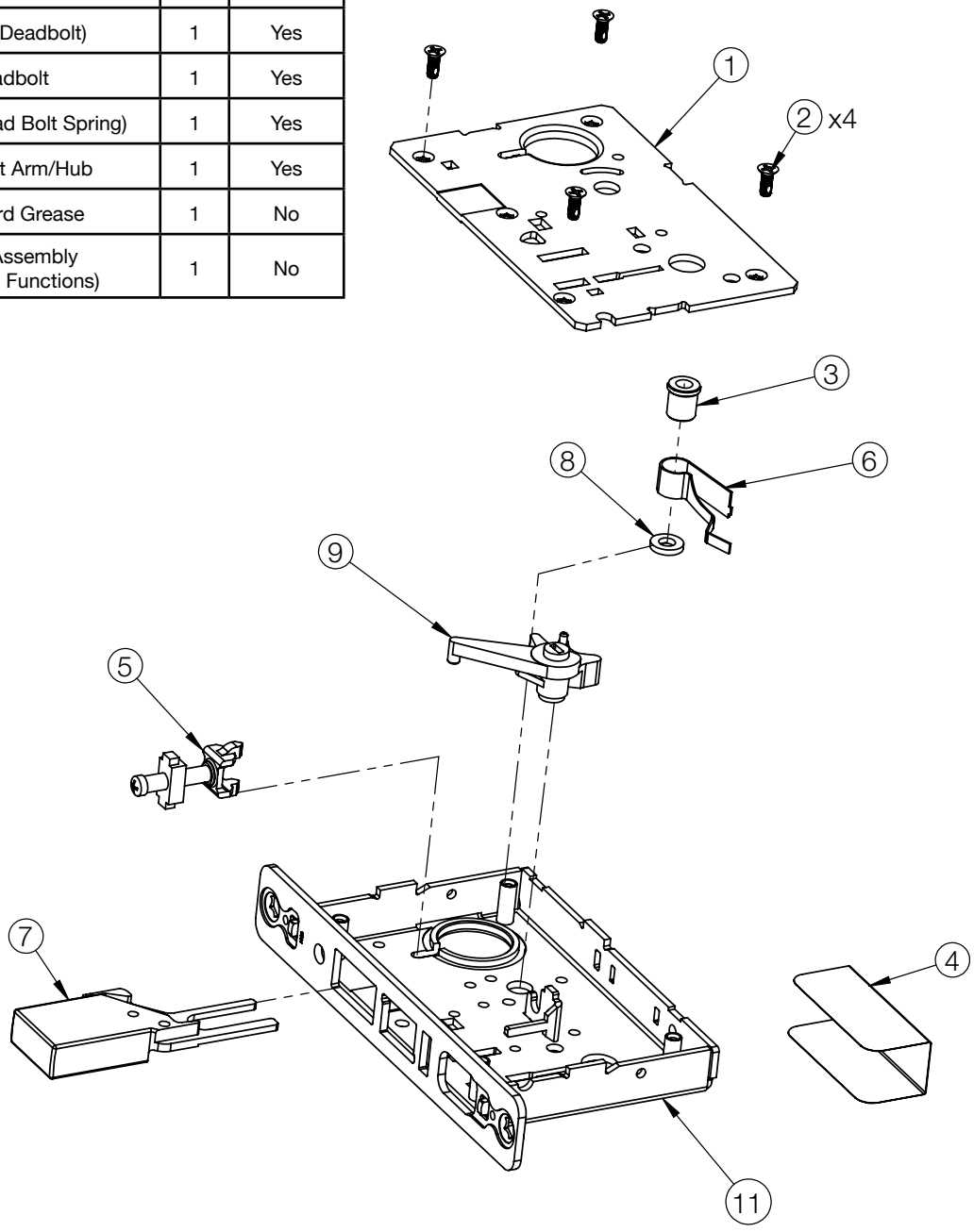
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	01-4402	Machine Screw (#8-32 X 7/16")	4	Yes
3	82-0171	Spacer (Classroom)	1	Yes
4	82-0640	8200 Lock Body Label	1	No
5	82-4172	Cylinder Retainer	1	Yes
6	82-0144	Spring (Deadbolt)	1	Yes
B 7	82-1863	Deadbolt	1	Yes
8	82-0170	Washer (Dead Bolt Spring)	1	Yes
9	82-0674	Deadbolt Arm/Hub	1	Yes
10	01-0001	Standard Grease	1	No
11	82-4175	Case Assembly (15,20,26 Functions)	1	No

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

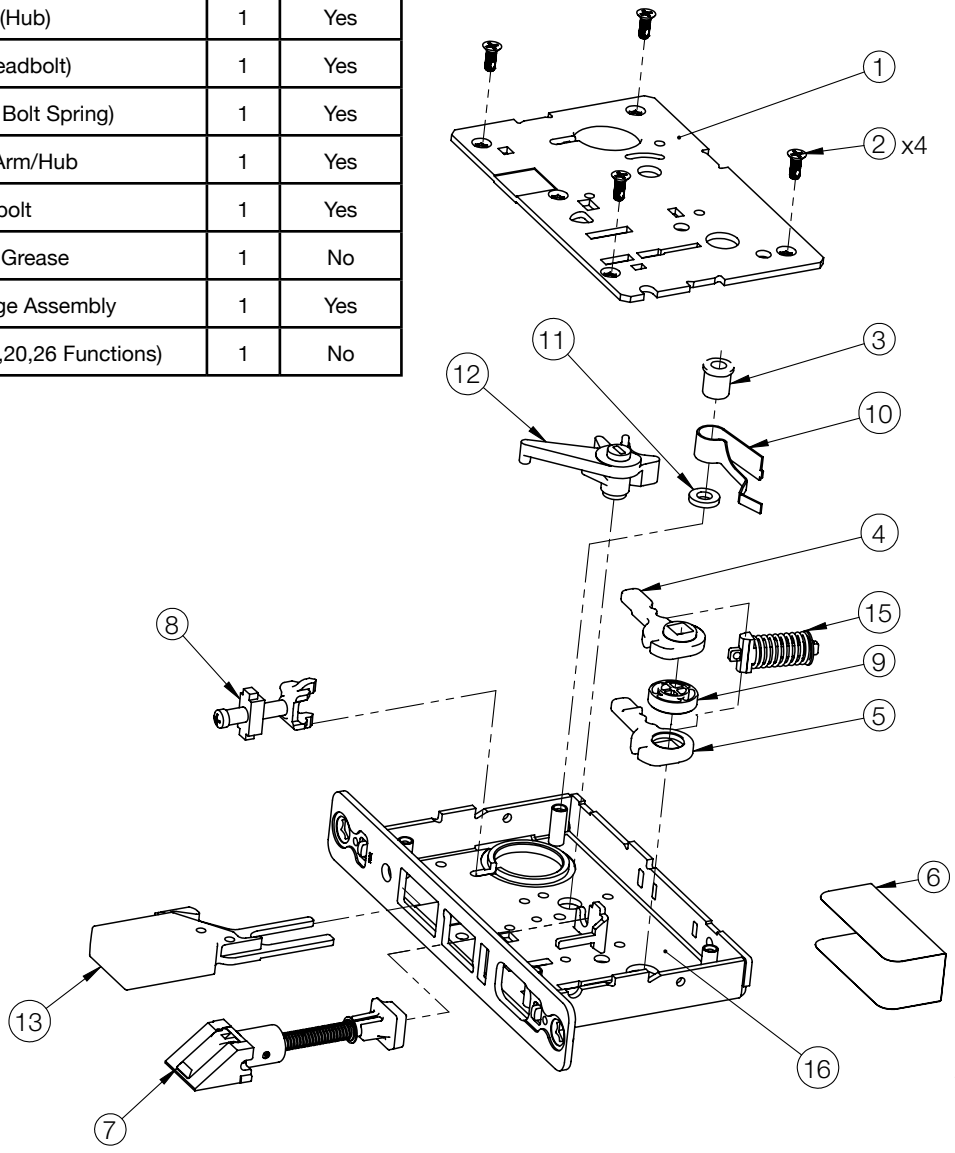
ASSA ABLOY, the global leader in door opening solutions

8224 - Room Door Lock
8226 - Store Door Lock
8227 - Storeroom or Closet Lock
8268 - Privacy, Bedroom or Bathroom Lock

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	01-4402	Machine Screw (#8-32 X 7/16")	4	Yes
3	82-0171	Spacer (Classroom)	1	Yes
4	82-0422	Cap Hub	1	Yes
5	82-0421	Case Hub	1	Yes
6	82-0640	8200 Lock Body Label	1	No
7	82-5263	Latchbolt Assembly	1	Yes
8	82-4172	Cylinder Retainer	1	Yes
9	82-0120	Spacer (Hub)	1	Yes
10	82-0144	Spring (Deadbolt)	1	Yes
11	82-0170	Washer (Dead Bolt Spring)	1	Yes
12	82-0674	Deadbolt Arm/Hub	1	Yes
(B) 13	82-1822	Deadbolt	1	Yes
14	01-0001	Standard Grease	1	No
15	82-2004	Spring Cartridge Assembly	1	Yes
16	82-4175	Case Assembly (15,20,26 Functions)	1	No

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

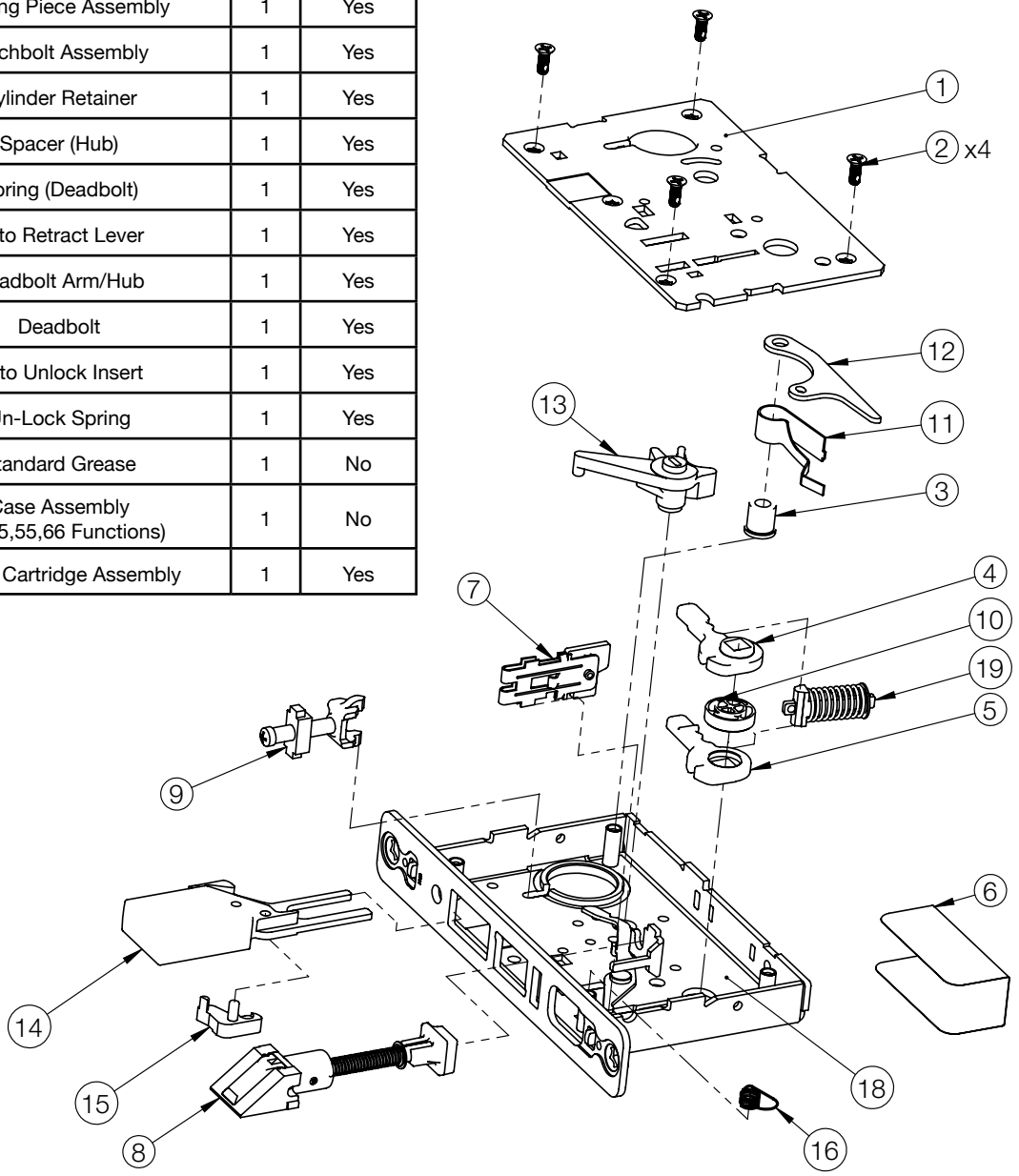
Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

8225 - Dormitory or Exit Lock
8235 - Storeroom Lock
8239 - Classroom Security-Intruder Deadbolt Lock
8266 - Privacy, Bedroom or Bathroom Lock

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	01-4402	Machine Screw (#8-32 X 7/16")	4	Yes
3	82-0171	Spacer (Classroom)	1	Yes
4	82-0422	Cap Hub	1	Yes
5	82-0421	Case Hub	1	Yes
6	82-0640	8200 Lock Body Label	1	No
7	82-3092	Locking Piece Assembly	1	Yes
8	82-5263	Latchbolt Assembly	1	Yes
9	82-4172	Cylinder Retainer	1	Yes
10	82-0120	Spacer (Hub)	1	Yes
11	82-0144	Spring (Deadbolt)	1	Yes
12	82-0133	Auto Retract Lever	1	Yes
13	82-0674	Deadbolt Arm/Hub	1	Yes
(B) 14	82-1822	Deadbolt	1	Yes
15	82-0150	Auto Unlock Insert	1	Yes
16	82-0329	Un-Lock Spring	1	Yes
17	01-0001	Standard Grease	1	No
18	82-4177	Case Assembly (25,45,55,66 Functions)	1	No
19	82-2004	Spring Cartridge Assembly	1	Yes

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

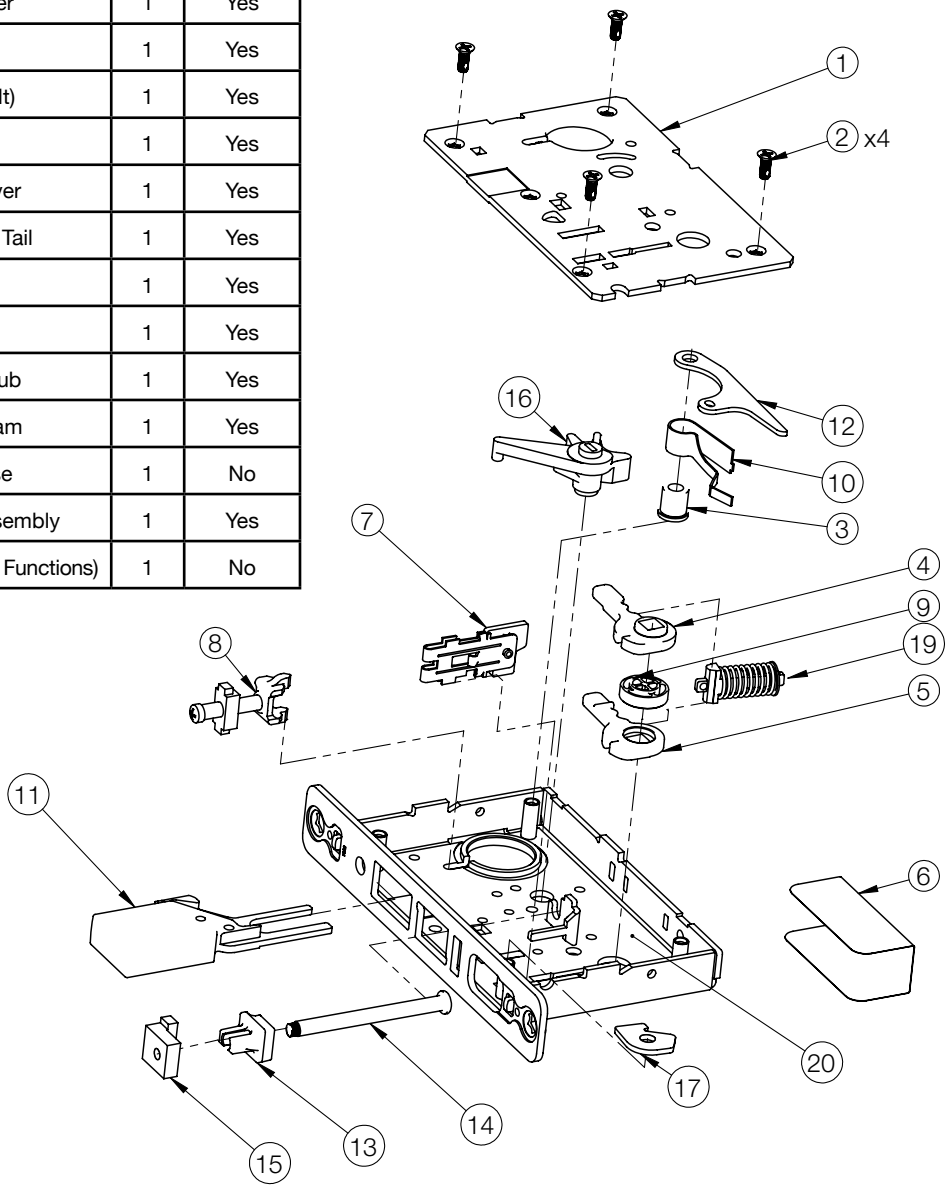
Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	01-4402	Machine Screw (#8-32 X 7/16")	4	Yes
3	82-0171	Spacer (Classroom)	1	Yes
4	82-0422	Cap Hub	1	Yes
5	82-0421	Case Hub	1	Yes
6	82-0640	8200 Lock Body Label	1	No
7	82-3092	Locking Piece Assembly	1	Yes
8	82-4172	Cylinder Retainer	1	Yes
9	82-0120	Spacer (Hub)	1	Yes
10	82-0144	Spring (Deadbolt)	1	Yes
B 11	82-1822	Deadbolt	1	Yes
12	82-0133	Auto Retract Lever	1	Yes
13	82-0244	Guided Latchbolt Tail	1	Yes
14	82-0617	Latchbolt Rod	1	Yes
15	82-0632	Rod Support	1	Yes
16	82-0674	Deadbolt Arm/Hub	1	Yes
17	82-0211	Locking Piece Jam	1	Yes
18	01-0001	Standard Grease	1	No
19	82-2004	Spring Cartridge Assembly	1	Yes
20	82-4175	Case Assembly (15,20,26 Functions)	1	No

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

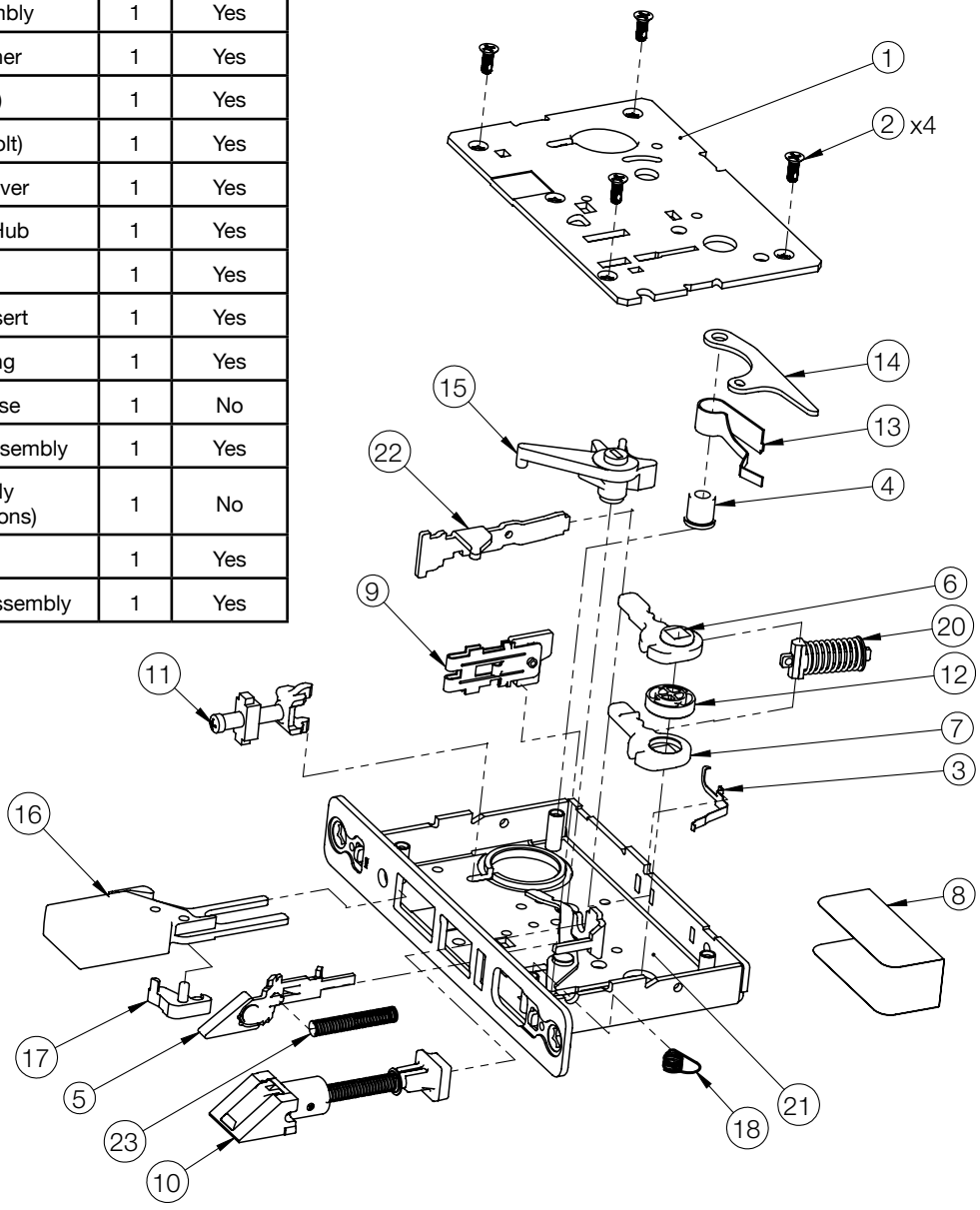
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	01-4402	Machine Screw (#8-32 X 7/16")	4	Yes
3	82-0138	Guard Lever Spring	1	Yes
4	82-0171	Spacer (Classroom)	1	Yes
5	82-2029	Guard Bolt Assembly	1	Yes
6	82-0422	Cap Hub	1	Yes
7	82-0421	Case Hub	1	Yes
8	82-0640	8200 Lock Body Label	1	No
9	82-3092	Locking Piece Assembly	1	Yes
10	82-5263	Latchbolt Assembly	1	Yes
11	82-4172	Cylinder Retainer	1	Yes
12	82-0120	Spacer (Hub)	1	Yes
13	82-0144	Spring (Deadbolt)	1	Yes
14	82-0133	Auto Retract Lever	1	Yes
15	82-0674	Deadbolt Arm/Hub	1	Yes
B 16	82-1822	Deadbolt	1	Yes
17	82-0150	Auto Unlock Insert	1	Yes
18	82-0329	Un-Lock Spring	1	Yes
19	01-0001	Standard Grease	1	No
20	82-2004	Spring Cartridge Assembly	1	Yes
21	82-4178	Case Assembly (40,41,56 Functions)	1	No
22	82-1665	Guard Lever	1	Yes
B 23	82-5434	Guardbolt Spring Assembly	1	Yes

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

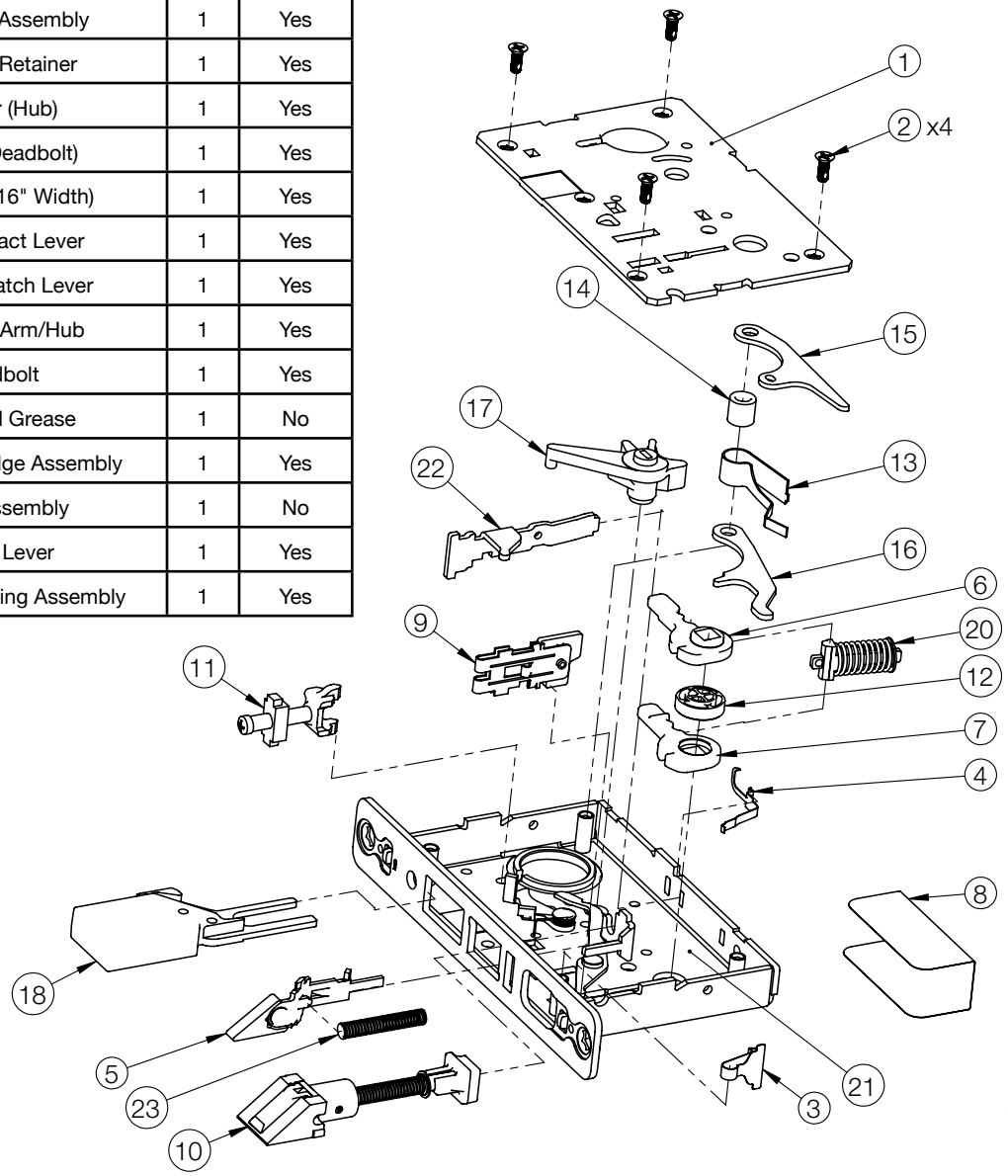
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	01-4402	Machine Screw (#8-32 X 7/16")	4	Yes
3	82-0102	Toggle Spring	1	Yes
4	82-0138	Guard Lever Spring	1	Yes
5	82-2029	Guard Bolt Assembly	1	Yes
6	82-0422	Cap Hub	1	Yes
7	82-0421	Case Hub	1	Yes
8	82-0640	8200 Lock Body Label	1	No
9	82-3092	Locking Piece Assembly	1	Yes
10	82-5263	Latchbolt Assembly	1	Yes
11	82-4172	Cylinder Retainer	1	Yes
12	82-0120	Spacer (Hub)	1	Yes
13	82-0144	Spring (Deadbolt)	1	Yes
14	82-0128	Spacer (7/16" Width)	1	Yes
15	82-0133	Auto Retract Lever	1	Yes
16	82-0408	Cylinder Latch Lever	1	Yes
17	82-0674	Deadbolt Arm/Hub	1	Yes
B 18	82-1822	Deadbolt	1	Yes
19	01-0001	Standard Grease	1	No
20	82-2004	Spring Cartridge Assembly	1	Yes
21	82-4375	Case Assembly	1	No
22	82-1665	Guard Lever	1	Yes
B 23	82-5434	Guardbolt Spring Assembly	1	Yes

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

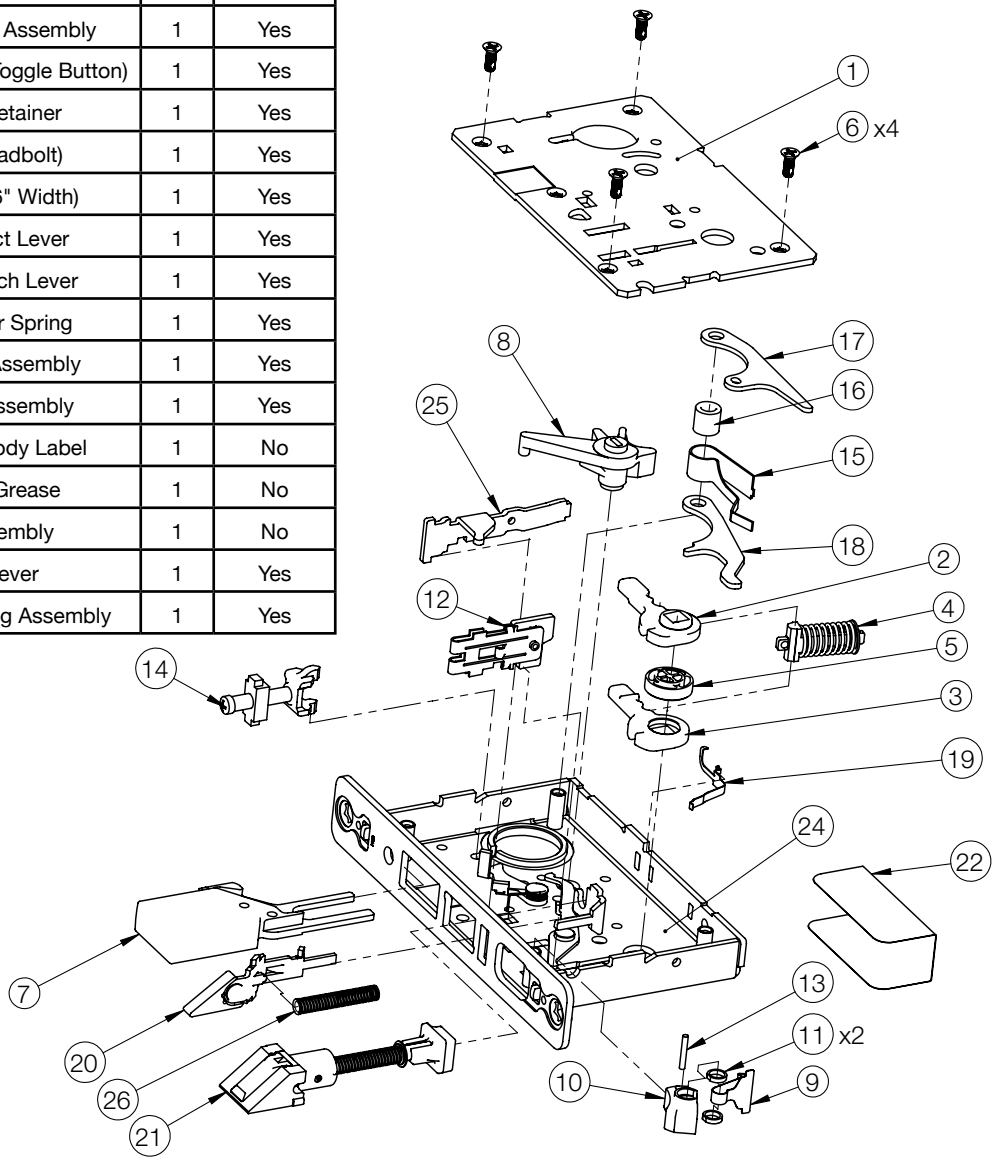
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	82-0422	Cap Hub	1	Yes
3	82-0421	Case Hub	1	Yes
4	82-2004	Spring Cartridge Assembly	1	Yes
5	82-0120	Spacer (Hub)	1	Yes
6	01-4402	Machine Screw (#8-32 X 7/16")	4	Yes
B 7	82-1822	Deadbolt	1	Yes
8	82-0674	Deadbolt Arm/Hub	1	Yes
9	82-0102	Toggle Spring	1	Yes
10	82-0101	Toggle Button	1	Yes
11	82-0212	Toggle Washer	2	Yes
12	82-3092	Locking Piece Assembly	1	Yes
13	82-0125	Connecting Pin (Toggle Button)	1	Yes
14	82-4172	Cylinder Retainer	1	Yes
15	82-0144	Spring (Deadbolt)	1	Yes
16	82-0128	Spacer (7/16" Width)	1	Yes
17	82-0133	Auto Retract Lever	1	Yes
18	82-0408	Cylinder Latch Lever	1	Yes
19	82-0138	Guard Lever Spring	1	Yes
20	82-2029	Guard Bolt Assembly	1	Yes
21	82-5263	Latchbolt Assembly	1	Yes
22	82-0640	8200 Lock Body Label	1	No
23	01-0001	Standard Grease	1	No
24	82-4441	Case Assembly	1	No
25	82-1665	Guard Lever	1	Yes
B 26	82-5434	Guardbolt Spring Assembly	1	Yes

Parts required for avaliable options are listed starting on page 27.



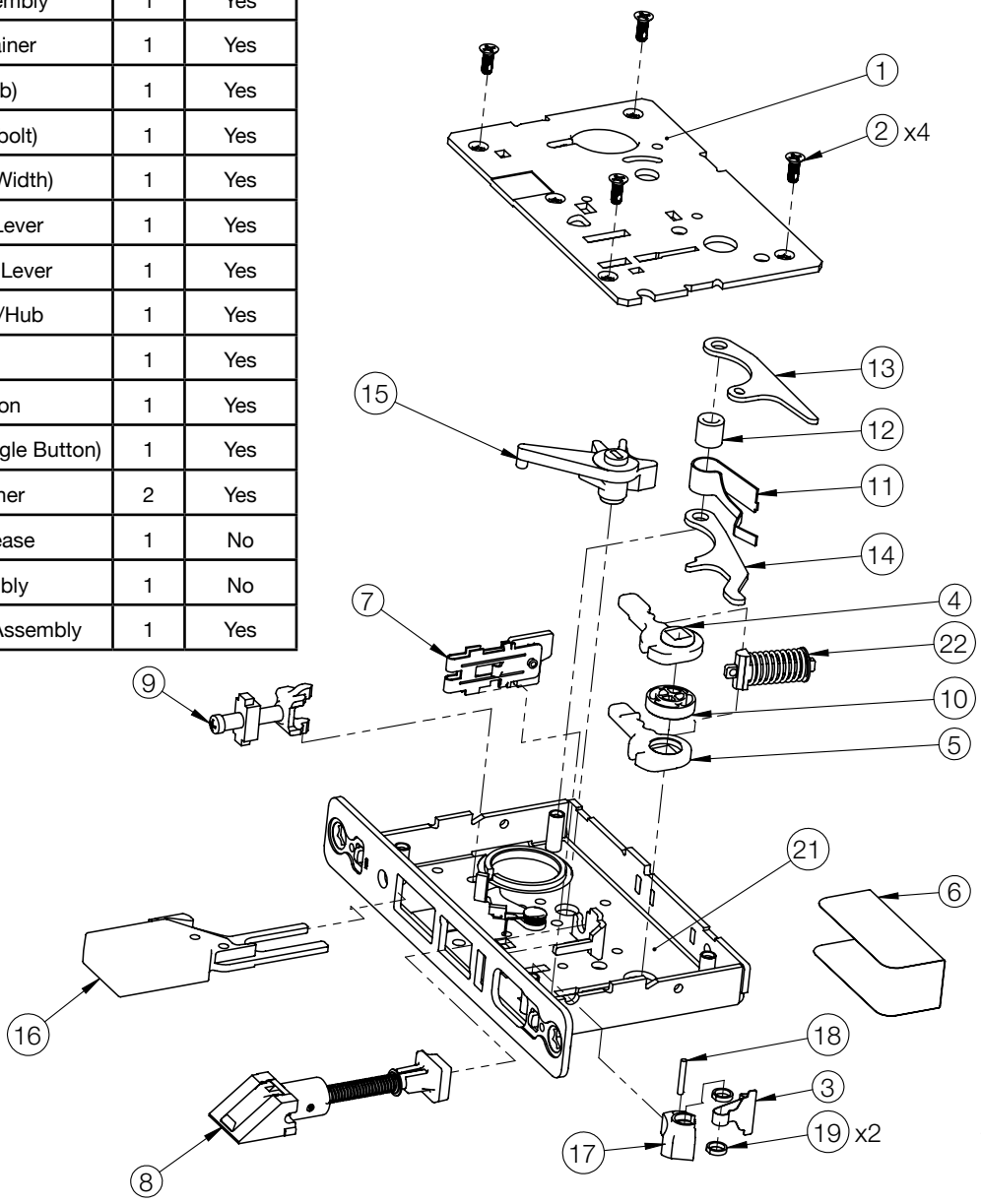
A4741:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	01-4402	Machine Screw (#8-32 X 7/16")	4	Yes
3	82-0102	Toggle Spring	1	Yes
4	82-0422	Cap Hub	1	Yes
5	82-0421	Case Hub	1	Yes
6	82-0640	8200 Lock Body Label	1	No
7	82-3092	Locking Piece Assembly	1	Yes
8	82-5263	Latchbolt Assembly	1	Yes
9	82-4172	Cylinder Retainer	1	Yes
10	82-0120	Spacer (Hub)	1	Yes
11	82-0144	Spring (Deadbolt)	1	Yes
12	82-0128	Spacer (7/16" Width)	1	Yes
13	82-0133	Auto Retract Lever	1	Yes
14	82-0408	Cylinder Latch Lever	1	Yes
15	82-0674	Deadbolt Arm/Hub	1	Yes
(B) 16	82-1822	Deadbolt	1	Yes
17	82-0101	Toggle Button	1	Yes
18	82-0125	Connecting Pin (Toggle Button)	1	Yes
19	82-0212	Toggle Washer	2	Yes
20	01-0001	Standard Grease	1	No
21	82-4441	Case Assembly	1	No
22	82-2004	Spring Cartridge Assembly	1	Yes

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

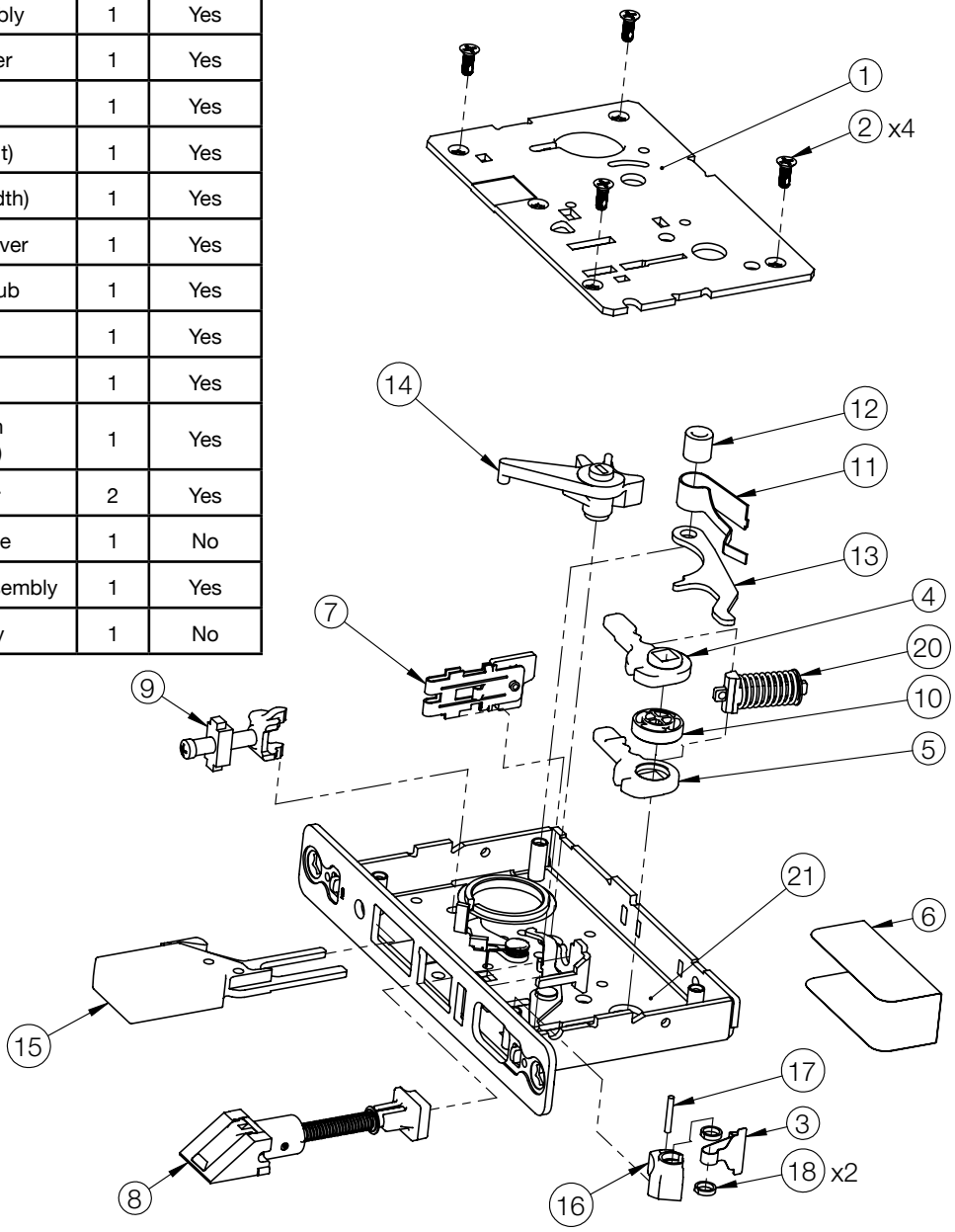
Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

8247 - Front Door Lock or Apartment Corridor Door Lock
8248 - Store Door Lock

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	01-4402	Machine Screw (#8-32 X 7/16")	4	Yes
3	82-0102	Toggle Spring	1	Yes
4	82-0422	Cap Hub	1	Yes
5	82-0421	Case Hub	1	Yes
6	82-0640	8200 Lock Body Label	1	No
7	82-3092	Locking Piece Assembly	1	Yes
8	82-5263	Latchbolt Assembly	1	Yes
9	82-4172	Cylinder Retainer	1	Yes
10	82-0120	Spacer (Hub)	1	Yes
11	82-0144	Spring (Deadbolt)	1	Yes
12	82-0128	Spacer (7/16" Width)	1	Yes
13	82-0408	Cylinder Latch Lever	1	Yes
14	82-0674	Deadbolt Arm/Hub	1	Yes
B 15	82-1822	Deadbolt	1	Yes
16	82-0101	Toggle Button	1	Yes
17	82-0125	Connecting Pin (Toggle Button)	1	Yes
18	82-0212	Toggle Washer	2	Yes
19	01-0001	Standard Grease	1	No
20	82-2004	Spring Cartridge Assembly	1	Yes
21	82-4441	Case Assembly	1	No

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

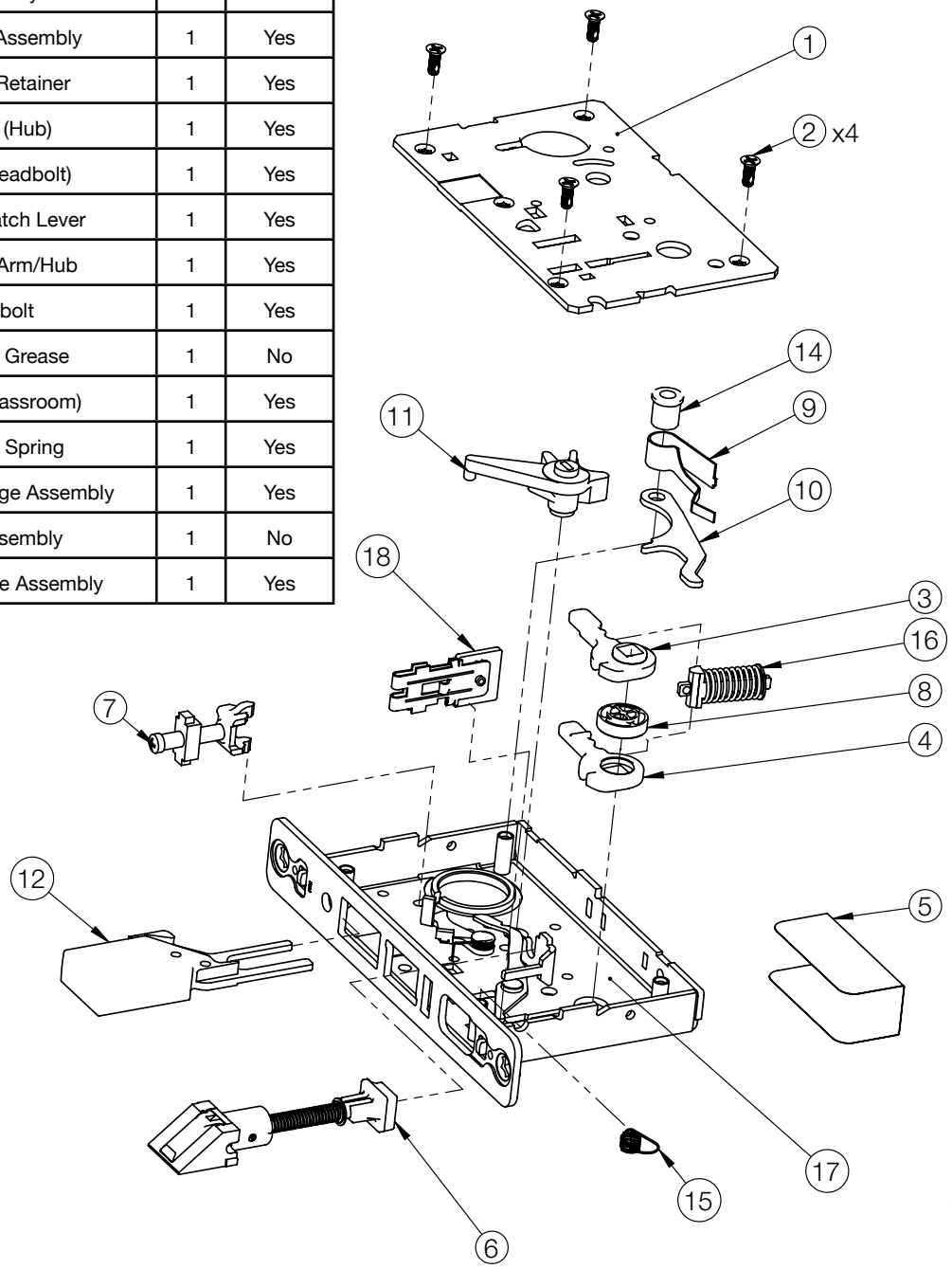
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	01-4402	Machine Screw (#8-32 X 7/16")	4	Yes
3	82-0422	Cap Hub	1	Yes
4	82-0421	Case Hub	1	Yes
5	82-0640	8200 Lock Body Label	1	No
6	82-5263	Latchbolt Assembly	1	Yes
7	82-4172	Cylinder Retainer	1	Yes
8	82-0120	Spacer (Hub)	1	Yes
9	82-0144	Spring (Deadbolt)	1	Yes
10	82-0408	Cylinder Latch Lever	1	Yes
11	82-0674	Deadbolt Arm/Hub	1	Yes
(B) 12	82-1822	Deadbolt	1	Yes
13	01-0001	Standard Grease	1	No
14	82-0171	Spacer (Classroom)	1	Yes
15	82-0329	Un-Lock Spring	1	Yes
16	82-2004	Spring Cartridge Assembly	1	Yes
17	82-4375	Case Assembly	1	No
18	82-3093	Locking Piece Assembly	1	Yes

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

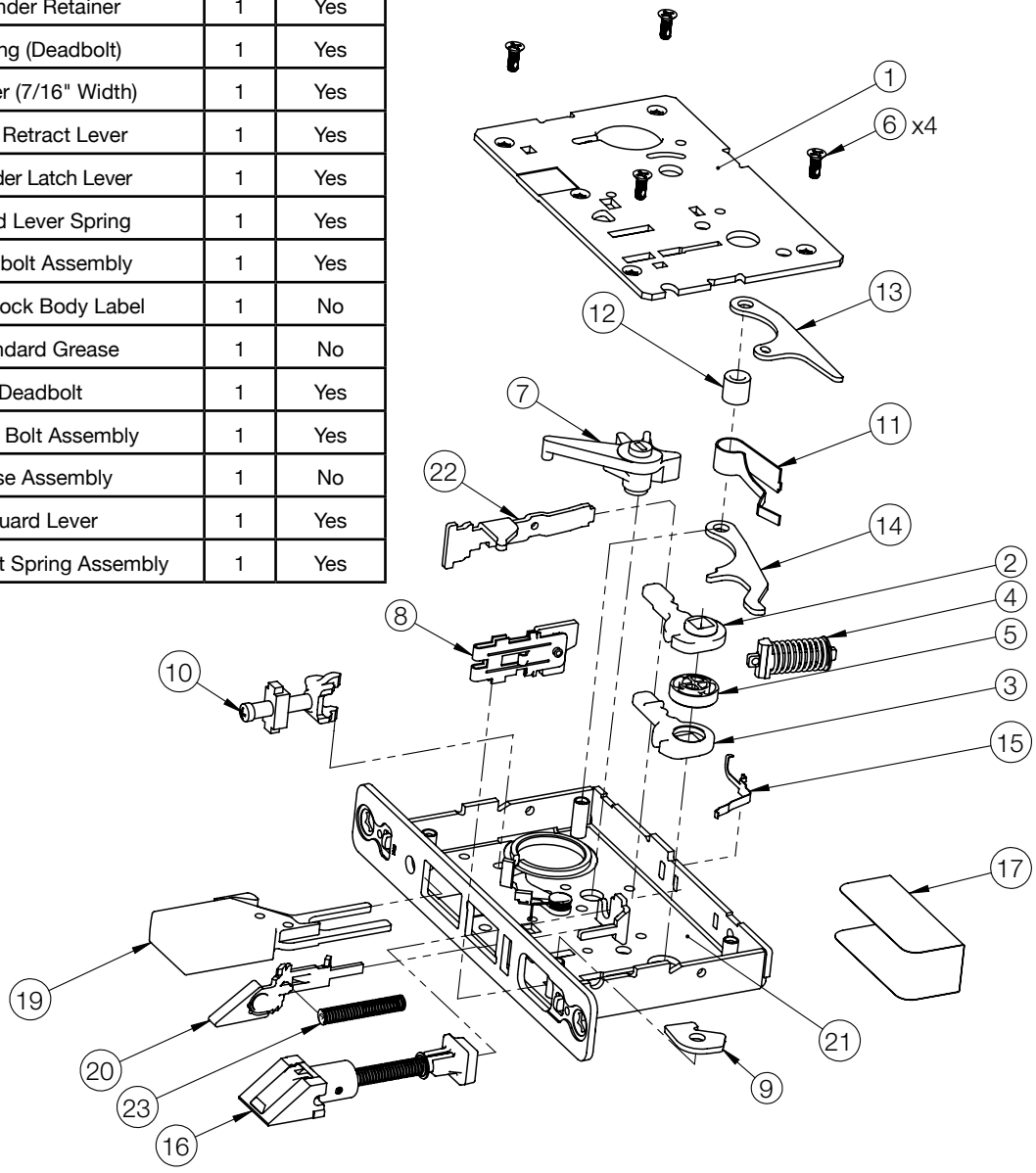
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

	Item no.	Part Number	Description	Qty.	Sellable
	1	82-0024	Cap	1	No
	2	82-0422	Cap Hub	1	Yes
	3	82-0421	Case Hub	1	Yes
	4	82-2004	Spring Cartridge Assembly	1	Yes
	5	82-0120	Spacer (Hub)	1	Yes
	6	01-4402	Machine Screw (#8-32 X 7/16")	4	Yes
	7	82-0674	Deadbolt Arm/Hub	1	Yes
	8	82-3092	Locking Piece Assembly	1	Yes
	9	82-0211	Locking Piece Jam	1	Yes
	10	82-4172	Cylinder Retainer	1	Yes
	11	82-0144	Spring (Deadbolt)	1	Yes
	12	82-0128	Spacer (7/16" Width)	1	Yes
	13	82-0133	Auto Retract Lever	1	Yes
B	14	82-0408	Cylinder Latch Lever	1	Yes
	15	82-0138	Guard Lever Spring	1	Yes
	16	82-5263	Latchbolt Assembly	1	Yes
	17	82-0640	8200 Lock Body Label	1	No
	18	01-0001	Standard Grease	1	No
B	19	82-1822	Deadbolt	1	Yes
	20	82-2029	Guard Bolt Assembly	1	Yes
B	21	82-5426	Case Assembly	1	No
	22	82-1665	Guard Lever	1	Yes
B	23	82-5434	Guardbolt Spring Assembly	1	Yes

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

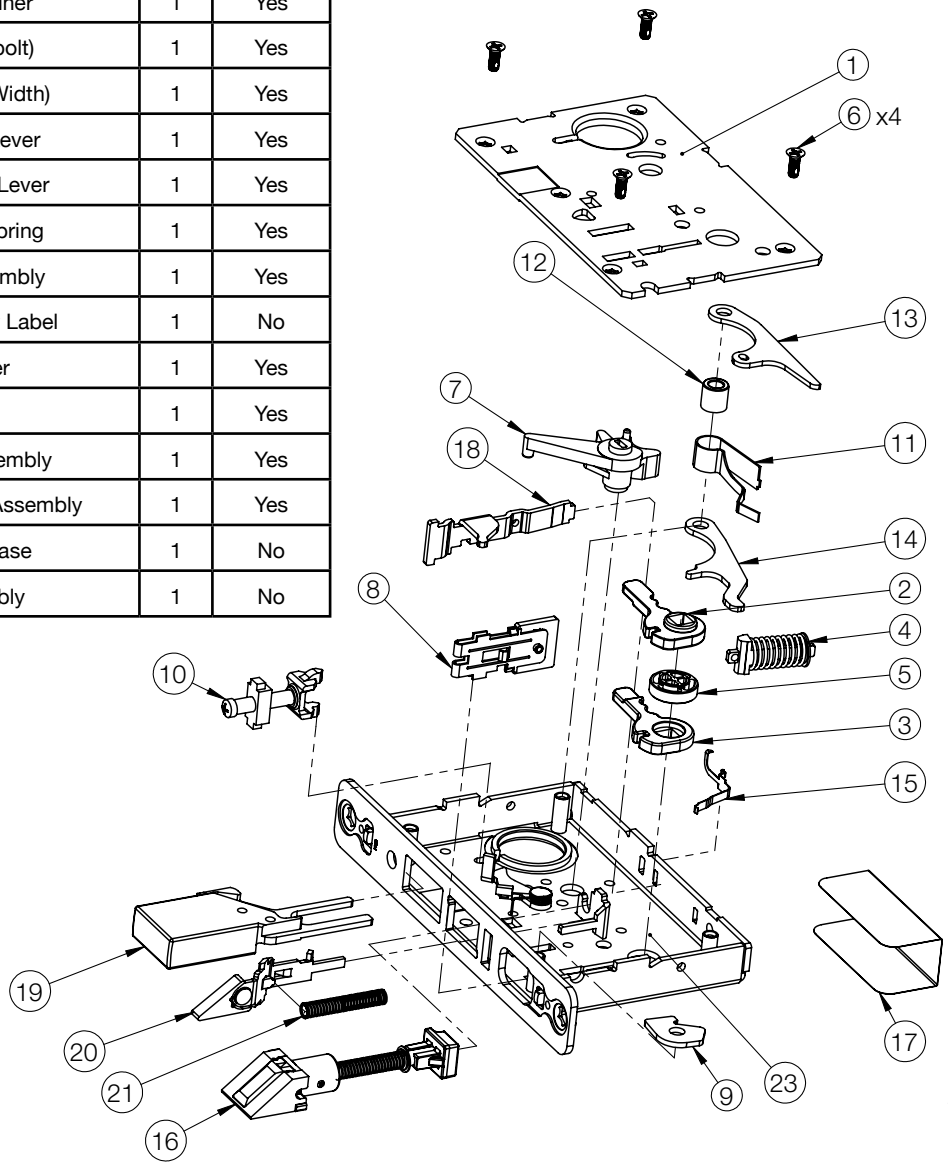
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

	Item no.	Part Number	Description	Qty.	Sellable
	1	82-0024	Cap	1	No
	2	82-0422	Cap Hub	1	Yes
	3	82-0421	Case Hub	1	Yes
	4	82-2004	Spring Cartridge Assembly	1	Yes
	5	82-0120	Spacer (Hub)	1	Yes
	6	01-4402	Machine Screw (#8-32 X 7/16")	4	Yes
	7	82-0674	Deadbolt Arm/Hub	1	Yes
	8	82-3093	Locking Piece Assembly	1	Yes
	9	82-0211	Locking Piece Jam	1	Yes
	10	82-4172	Cylinder Retainer	1	Yes
	11	82-0144	Spring (Deadbolt)	1	Yes
	12	82-0128	Spacer (7/16" Width)	1	Yes
	13	82-0133	Auto Retract Lever	1	Yes
B	14	82-0408	Cylinder Latch Lever	1	Yes
	15	82-0138	Guard Lever Spring	1	Yes
	16	82-5263	Latchbolt Assembly	1	Yes
	17	82-0640	8200 Lock Body Label	1	No
	18	82-1665	Guard Lever	1	Yes
B	19	82-1822	Deadbolt	1	Yes
	20	82-2029	Guard Bolt Assembly	1	Yes
B	21	82-5434	Guardbolt Spring Assembly	1	Yes
	22	01-0001	Standard Grease	1	No
B	23	82-5426	Case Assembly	1	No

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

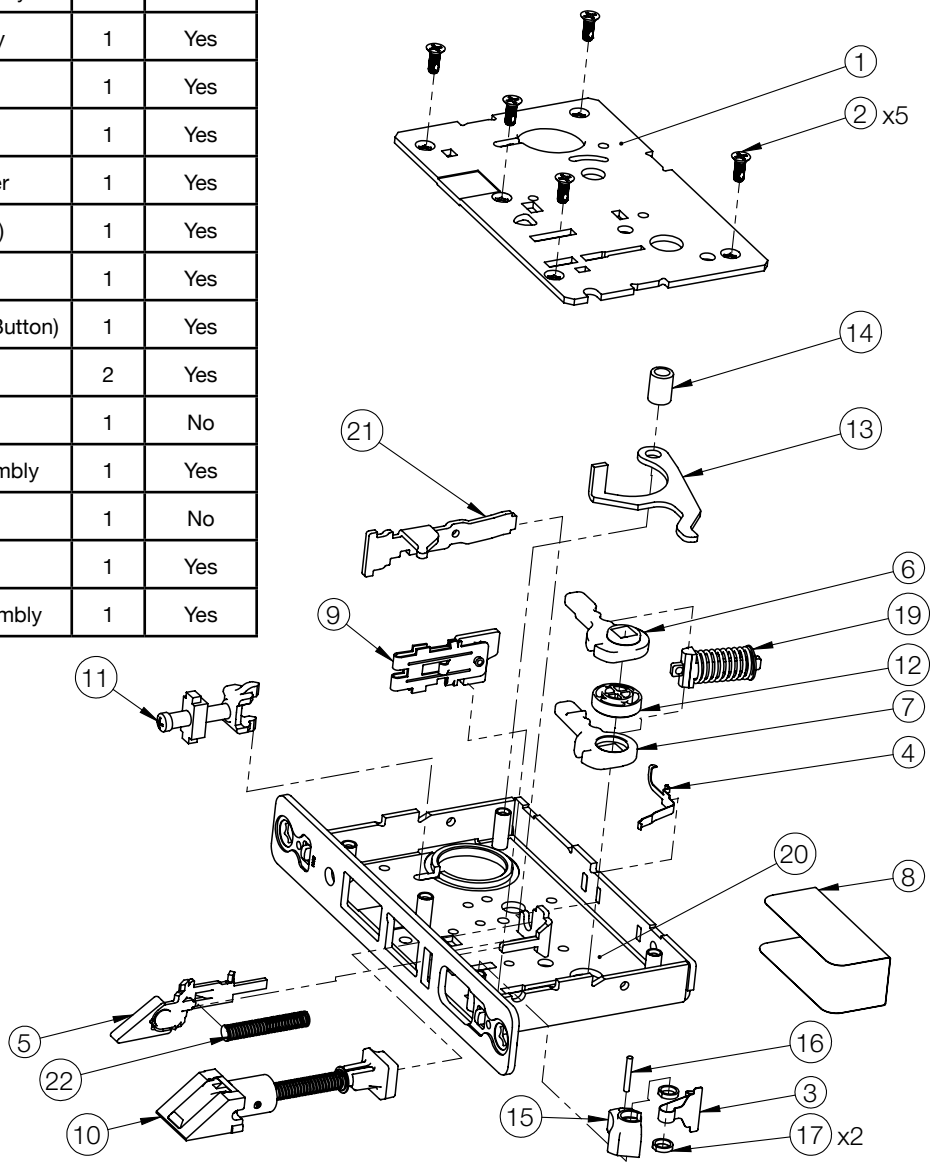
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	01-4402	Machine Screw (#8-32 X 7/16")	5	Yes
3	82-0102	Toggle Spring	1	Yes
4	82-0138	Guard Lever Spring	1	Yes
5	82-2029	Guard Bolt Assembly	1	Yes
6	82-0422	Cap Hub	1	Yes
7	82-0421	Case Hub	1	Yes
8	82-0640	8200 Lock Body Label	1	No
9	82-3092	Locking Piece Assembly	1	Yes
10	82-5263	Latchbolt Assembly	1	Yes
11	82-4172	Cylinder Retainer	1	Yes
12	82-0120	Spacer (Hub)	1	Yes
13	82-0139	Cylinder Latch Lever	1	Yes
14	82-0127	Spacer (1/2" Width)	1	Yes
15	82-0101	Toggle Button	1	Yes
16	82-0125	Connecting Pin (Toggle Button)	1	Yes
17	82-0212	Toggle Washer	2	Yes
18	01-0001	Standard Grease	1	No
19	82-2004	Spring Cartridge Assembly	1	Yes
20	82-5276	Case Assembly	1	No
21	82-1665	Guard Lever	1	Yes
B 22	82-5434	Guardbolt Spring Assembly	1	Yes

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

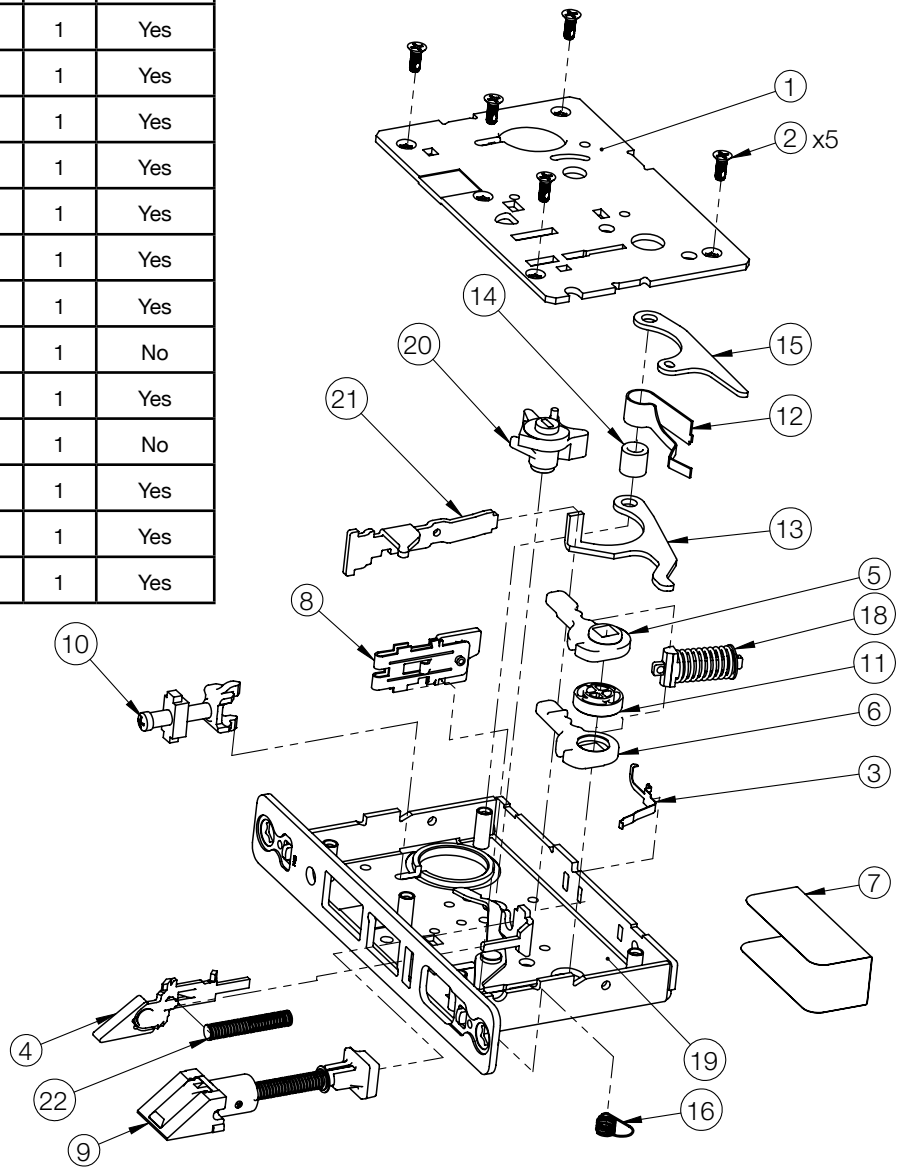
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	01-4402	Machine Screw (#8-32 X 7/16")	5	Yes
3	82-0138	Guard Lever Spring	1	Yes
4	82-2029	Guard Bolt Assembly	1	Yes
5	82-0422	Cap Hub	1	Yes
6	82-0421	Case Hub	1	Yes
7	82-0640	8200 Lock Body Label	1	No
8	82-3092	Locking Piece Assembly	1	Yes
9	82-5263	Latchbolt Assembly	1	Yes
10	82-4172	Cylinder Retainer	1	Yes
11	82-0120	Spacer (Hub)	1	Yes
12	82-0144	Spring (Deadbolt)	1	Yes
13	82-0139	Cylinder Latch Lever	1	Yes
14	82-0128	Spacer (7/16" Width)	1	Yes
15	82-0133	Auto Retract Lever	1	Yes
16	82-0329	Un-Lock Spring	1	Yes
17	01-0001	Standard Grease	1	No
18	82-2004	Spring Cartridge Assembly	1	Yes
19	82-5403	Case Assembly	1	No
20	82-1700	Deadbolt Arm/Hub	1	Yes
21	82-1665	Guard Lever	1	Yes
(B) 22	82-5434	Guardbolt Spring Assembly	1	Yes

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

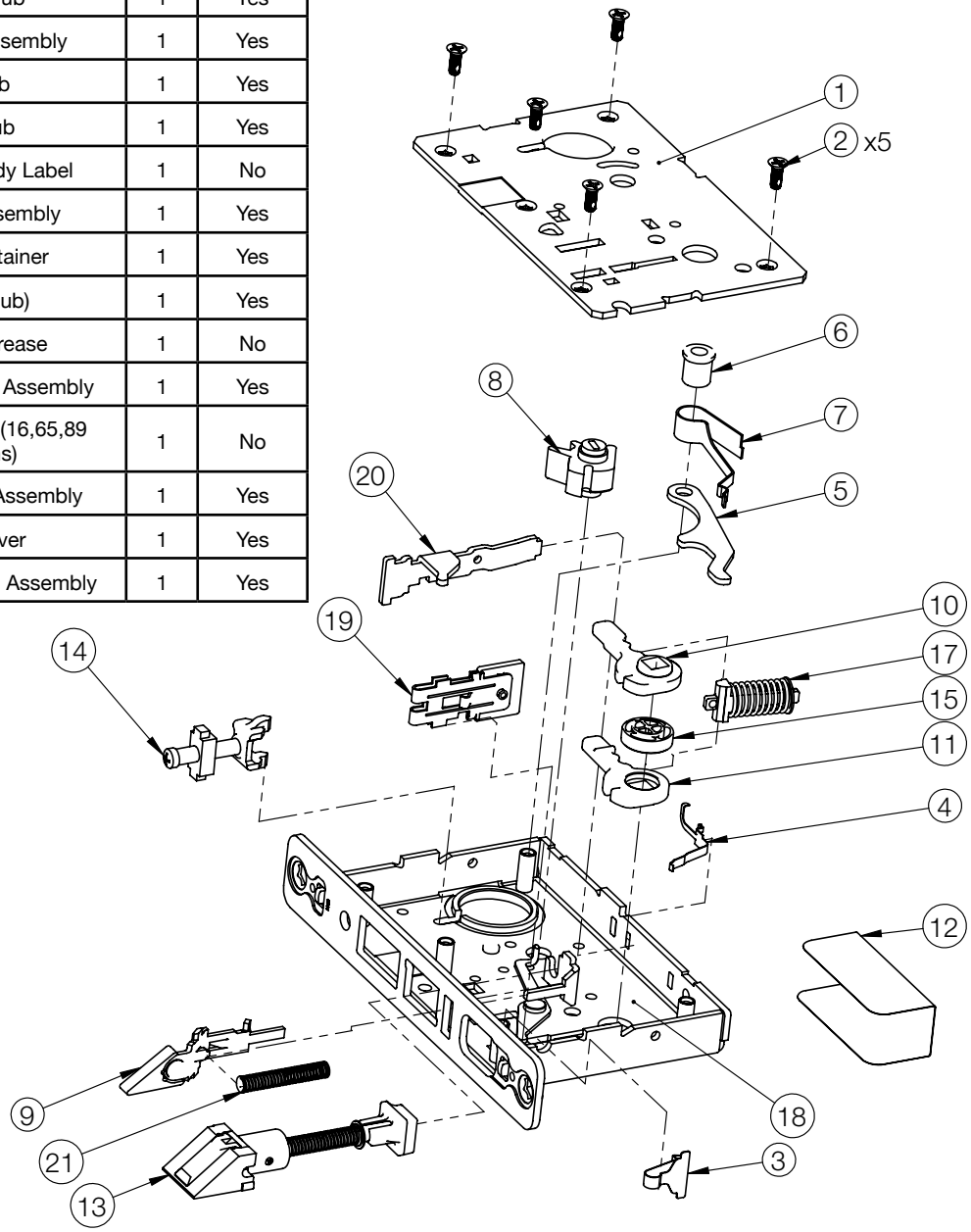
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	01-4402	Machine Screw (#8-32 X 7/16")	5	Yes
3	82-0102	Toggle Spring	1	Yes
4	82-0138	Guard Lever Spring	1	Yes
5	82-0160	Cylinder Latch Lever (Class-room)	1	Yes
6	82-0171	Spacer (Classroom)	1	Yes
7	82-0161	Spring (Classroom)	1	Yes
8	82-0168	Control Hub	1	Yes
9	82-2029	Guard Bolt Assembly	1	Yes
10	82-0422	Cap Hub	1	Yes
11	82-0421	Case Hub	1	Yes
12	82-0640	8200 Lock Body Label	1	No
13	82-5263	Latchbolt Assembly	1	Yes
14	82-4172	Cylinder Retainer	1	Yes
15	82-0120	Spacer (Hub)	1	Yes
16	01-0001	Standard Grease	1	No
17	82-2004	Spring Cartridge Assembly	1	Yes
18	82-4176	Case Assembly (16,65,89 Functions)	1	No
19	82-3093	Locking Piece Assembly	1	Yes
20	82-1665	Guard Lever	1	Yes
(B) 21	82-5434	Guardbolt Spring Assembly	1	Yes

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

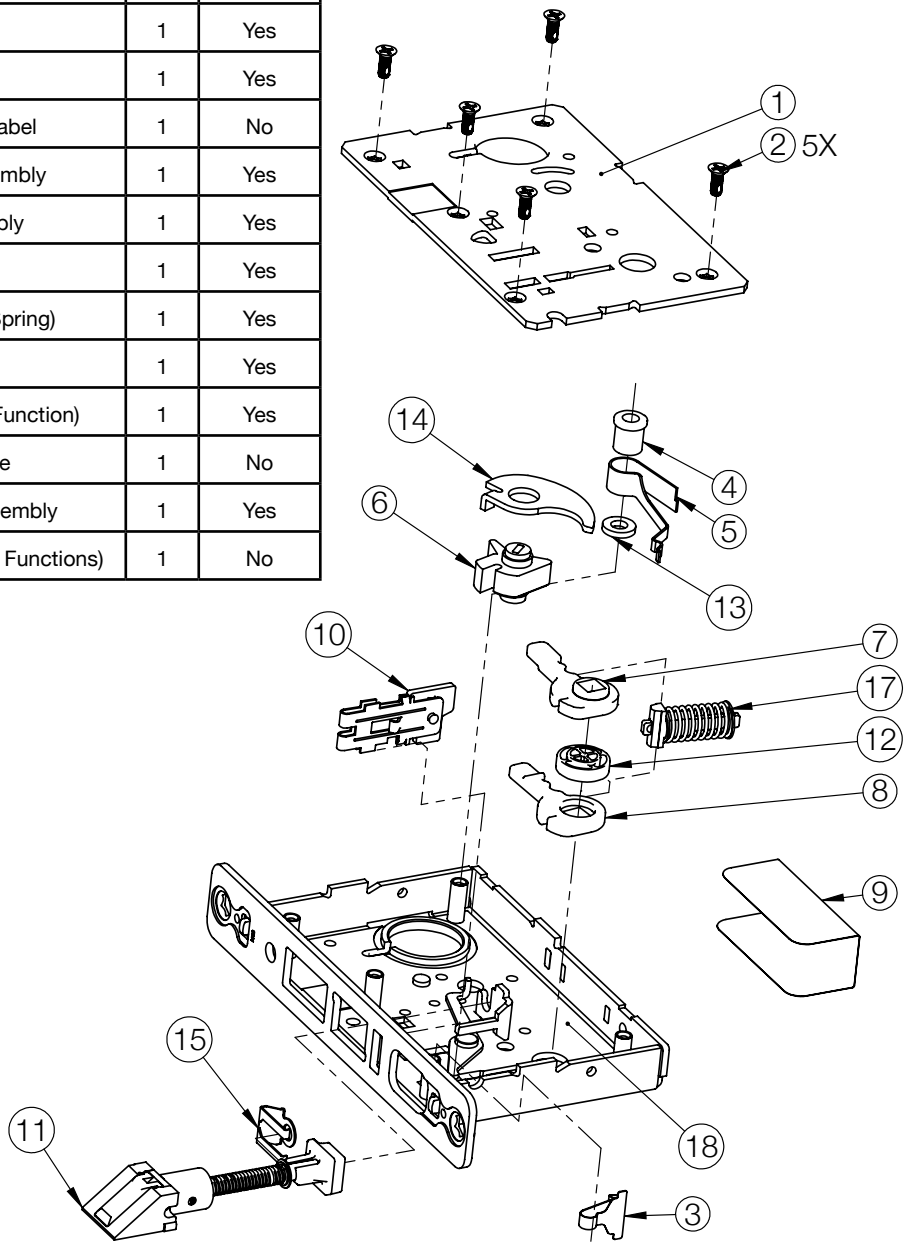
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	01-4402	Machine Screw (#8-32 X 7/16")	5	Yes
3	82-0102	Toggle Spring	1	Yes
4	82-0171	Spacer (Classroom)	1	Yes
5	82-0161	Spring (Classroom)	1	Yes
6	82-0168	Control Hub	1	Yes
7	82-0422	Cap Hub	1	Yes
8	82-0421	Case Hub	1	Yes
9	82-0640	8200 Lock Body Label	1	No
10	82-3092	Locking Piece Assembly	1	Yes
11	82-5263	Latchbolt Assembly	1	Yes
12	82-0120	Spacer (Hub)	1	Yes
13	82-0170	Washer (Dead Bolt Spring)	1	Yes
14	82-0464	Push Lever	1	Yes
15	82-0633	Latchbolt Tail Clip (65 Function)	1	Yes
16	01-0001	Standard Grease	1	No
17	82-2004	Spring Cartridge Assembly	1	Yes
18	82-4176	Case Assembly (16,65,89 Functions)	1	No

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

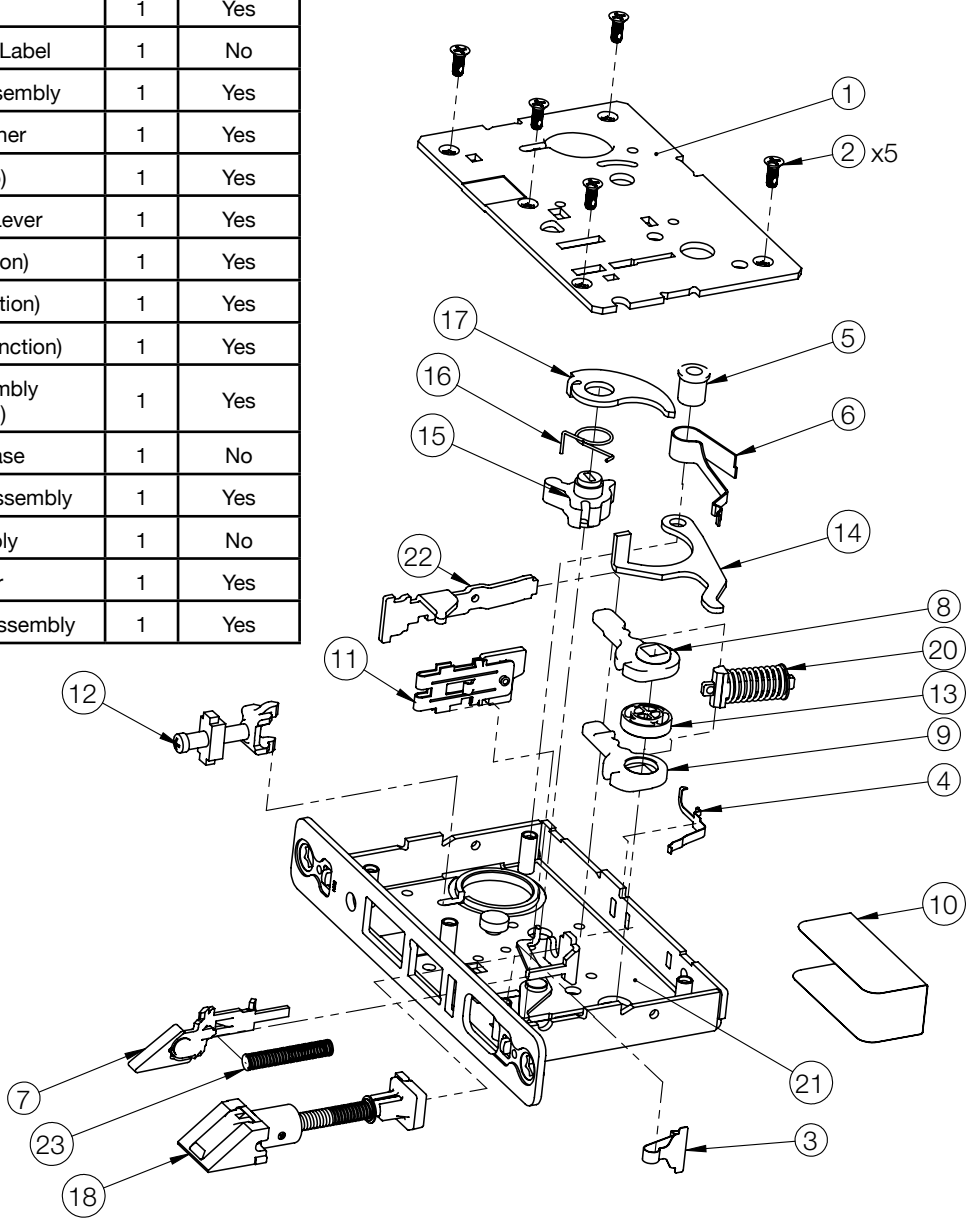
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	01-4402	Machine Screw (#8-32 X 7/16")	5	Yes
3	82-0102	Toggle Spring	1	Yes
4	82-0138	Guard Lever Spring	1	Yes
5	82-0171	Spacer (Classroom)	1	Yes
6	82-0161	Spring (Classroom)	1	Yes
7	82-2029	Guard Bolt Assembly	1	Yes
8	82-0422	Cap Hub	1	Yes
9	82-0421	Case Hub	1	Yes
10	82-0640	8200 Lock Body Label	1	No
11	82-3092	Locking Piece Assembly	1	Yes
12	82-4172	Cylinder Retainer	1	Yes
13	82-0120	Spacer (Hub)	1	Yes
14	82-0139	Cylinder Latch Lever	1	Yes
B 15	82-1931	Hub (67 Function)	1	Yes
B 16	82-1932	Spring (67 Function)	1	Yes
17	82-1809	Push Lever (67 Function)	1	Yes
18	82-4566	Latchbolt Assembly (67 Function)	1	Yes
19	01-0001	Standard Grease	1	No
20	82-2004	Spring Cartridge Assembly	1	Yes
21	82-4535	Case Assembly	1	No
22	82-1665	Guard Lever	1	Yes
23	82-5376	Guardbolt Spring Assembly	1	Yes

Parts required for avaliable options are listed starting on page 27.



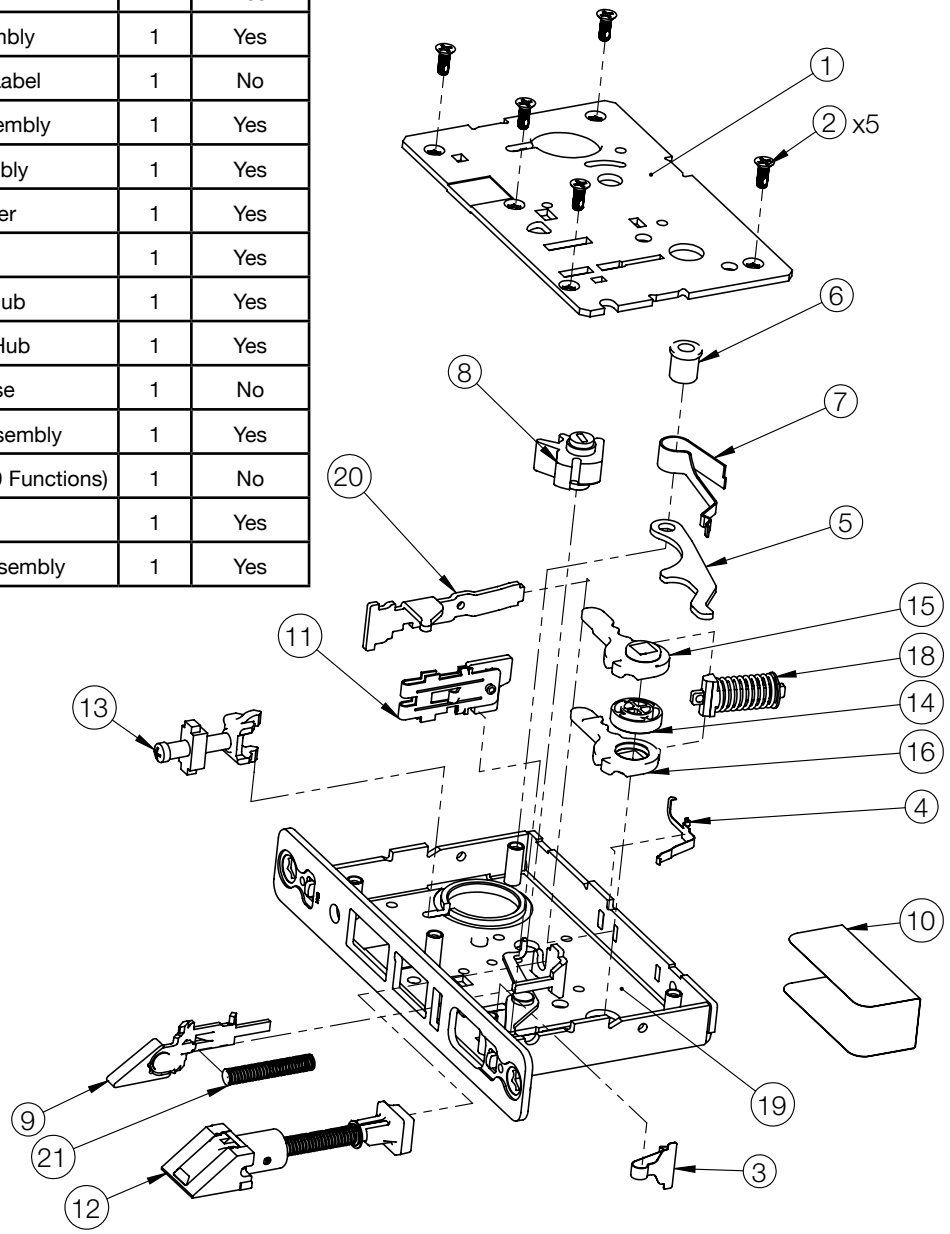
A4741:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	01-4402	Machine Screw (#8-32 X 7/16")	5	Yes
3	82-0102	Toggle Spring	1	Yes
4	82-0138	Guard Lever Spring	1	Yes
5	82-0160	Cylinder Latch Lever (Classroom)	1	Yes
6	82-0171	Spacer (Classroom)	1	Yes
7	82-0161	Spring (Classroom)	1	Yes
8	82-0168	Control Hub	1	Yes
9	82-2029	Guard Bolt Assembly	1	Yes
10	82-0640	8200 Lock Body Label	1	No
11	82-3092	Locking Piece Assembly	1	Yes
12	82-5263	Latchbolt Assembly	1	Yes
13	82-4172	Cylinder Retainer	1	Yes
14	82-0120	Spacer (Hub)	1	Yes
15	82-0636	Holdback Cap Hub	1	Yes
16	82-0635	Holdback Case Hub	1	Yes
17	01-0001	Standard Grease	1	No
18	82-2004	Spring Cartridge Assembly	1	Yes
19	82-4176	Case Assembly (16,65,89 Functions)	1	No
20	82-1665	Guard Lever	1	Yes
(B) 21	82-5434	Guardbolt Spring Assembly	1	Yes

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

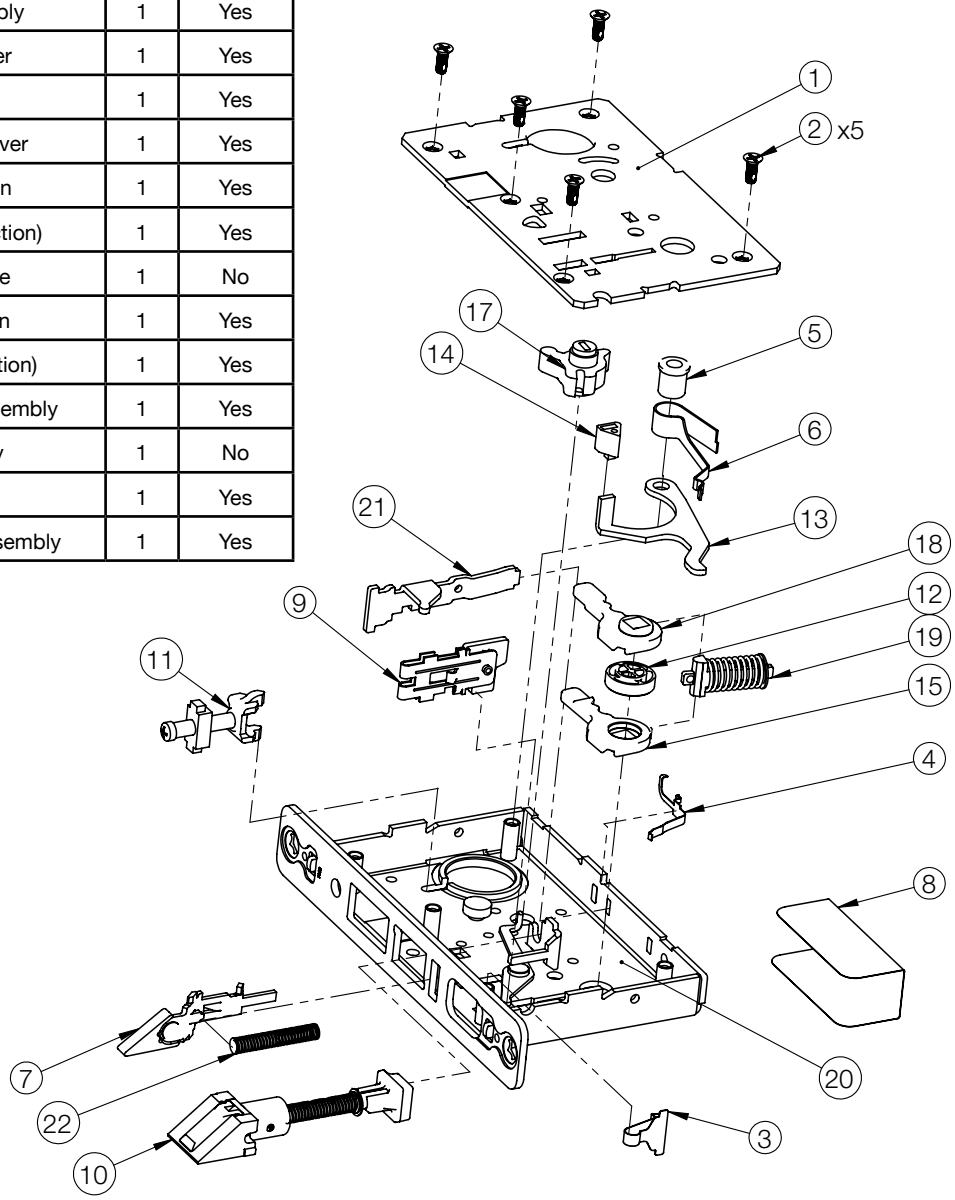
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

	Item no.	Part Number	Description	Qty.	Sellable
	1	82-0024	Cap	1	No
	2	01-4402	Machine Screw (#8-32 X 7/16")	5	Yes
	3	82-0102	Toggle Spring	1	Yes
	4	82-0138	Guard Lever Spring	1	Yes
	5	82-0171	Spacer (Classroom)	1	Yes
	6	82-0161	Spring (Classroom)	1	Yes
	7	82-2029	Guard Bolt Assembly	1	Yes
	8	82-0640	8200 Lock Body Label	1	No
	9	82-3092	Locking Piece Assembly	1	Yes
	10	82-5263	Latchbolt Assembly	1	Yes
	11	82-4172	Cylinder Retainer	1	Yes
	12	82-0120	Spacer (Hub)	1	Yes
	13	82-0139	Cylinder Latch Lever	1	Yes
	14	82-1214	Cam 91 Function	1	Yes
	15	82-0124	Hub (Case 92 Function)	1	Yes
	16	01-0001	Standard Grease	1	No
B	17	82-1931	Hub-67 Function	1	Yes
	18	82-0123	Hub (Cap 92 Function)	1	Yes
	19	82-2004	Spring Cartridge Assembly	1	Yes
	20	82-4535	Case Assembly	1	No
	21	82-1665	Guard Lever	1	Yes
B	22	82-5434	Guardbolt Spring Assembly	1	Yes

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

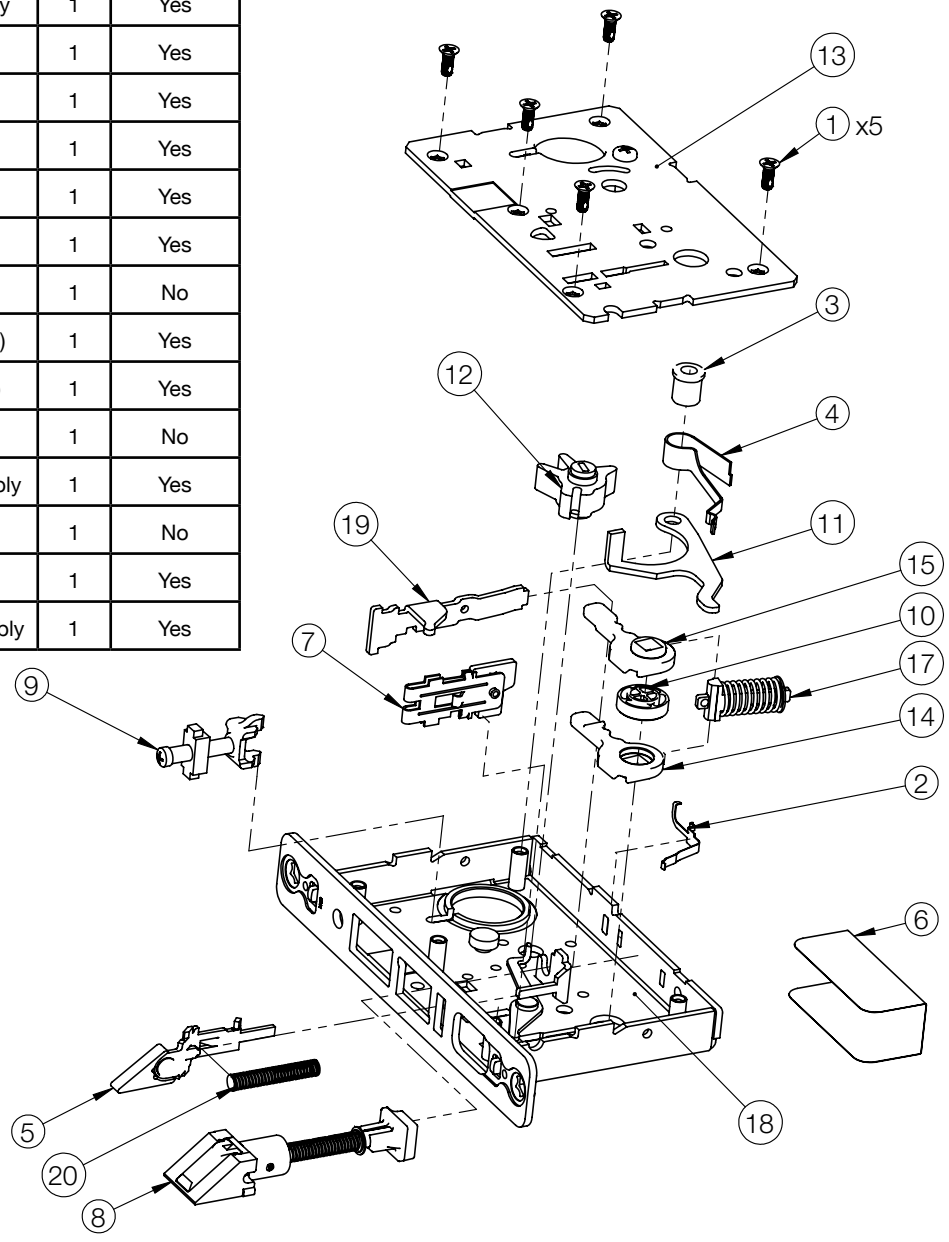
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	01-4402	Machine Screw (#8-32 X 7/16")	5	Yes
2	82-0138	Guard Lever Spring	1	Yes
3	82-0171	Spacer (Classroom)	1	Yes
4	82-0161	Spring (Classroom)	1	Yes
5	82-2029	Guard Bolt Assembly	1	Yes
6	82-0640	8200 Lock Body Label	1	No
7	82-3092	Locking Piece Assembly	1	Yes
8	82-5263	Latchbolt Assembly	1	Yes
9	82-4172	Cylinder Retainer	1	Yes
10	82-0120	Spacer (Hub)	1	Yes
11	82-0139	Cylinder Latch Lever	1	Yes
12	82-0465	Hub	1	Yes
13	82-2129	Cap Assembly	1	No
14	82-0124	Hub (Case 92 Function)	1	Yes
15	82-0123	Hub (Cap 92 Function)	1	Yes
16	01-0001	Standard Grease	1	No
17	82-2004	Spring Cartridge Assembly	1	Yes
18	82-4535	Case Assembly	1	No
19	82-1665	Guard Lever	1	Yes
(B) 20	82-5434	Guardbolt Spring Assembly	1	Yes

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

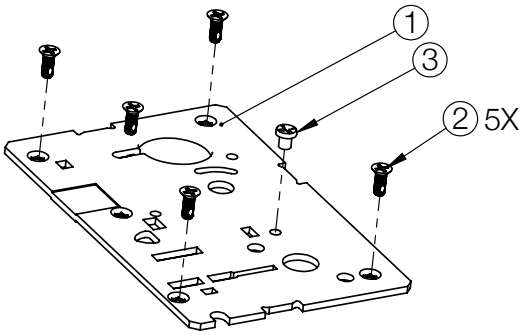
Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

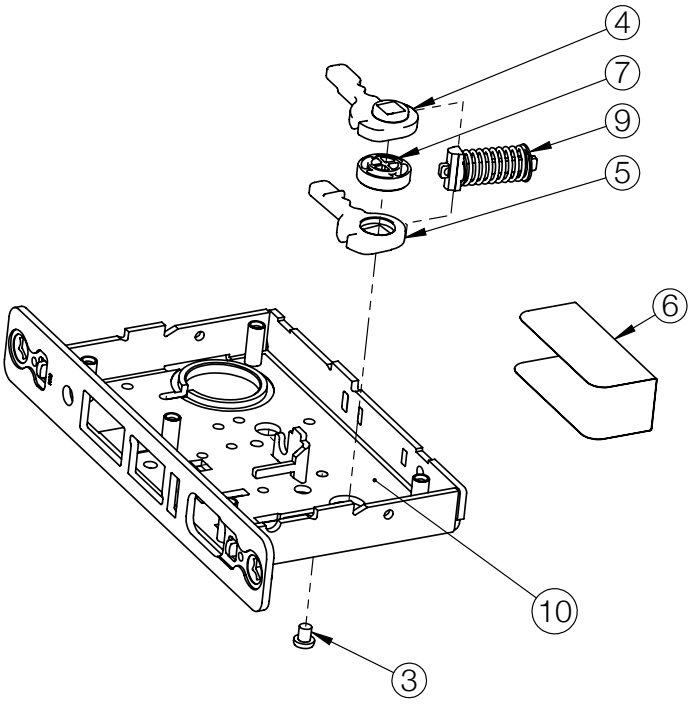
8295 - Dummy Lock Trim - Single Lever
8296 - Dummy Lock Trim - Double Lever
8297 - Active Dummy Lock Trim - Double Lever

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	01-4402	Machine Screw (#8-32 X 7/16")	5	Yes
3	01-9180	Catch Screw	2	Yes
4	82-0422	Cap Hub	1	Yes
5	82-0421	Case Hub	1	Yes
6	82-0640	8200 Lock Body Label	1	No
7	82-0120	Spacer (Hub)	1	Yes
8	01-0001	Standard Grease	1	No
9	82-2004	Spring Cartridge Assembly	1	Yes
10	82-5276	Case Assembly	1	No

Parts required for avaliable options are listed starting on page 27.





A4741:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

3- Option - Stainless steel lever hubs

82-0422	Cap Hub	Yes	Replace with	82-0253	Hub (Cap Institutional)	Yes
82-0421	Case Hub	Yes		82-0252	Hub (Case Institutional)	Yes

68/69 and BHL Options - Door lever and door knob combinations

82-2004	Spring Cartridge Assy	Yes	Replace with	82-3645	68/69-8200 Spring Ctg Assy	Yes

ALP Option

82-2004	Spring Cartridge Assy	Yes	Replace *Add	82-4849	Spring Cartridge Assy Alp8200	Yes
				82-2121	Fire Stop Assy	Yes

*Add Fire Stop Assy to all ALP options except for the 8228/29/30 functions

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

RX- Option - Request to Exit - Monitors each lever independently

P/N	Description	Qty.	Sellable
01-9180	Catch Screw	1	Yes

For Functions:
04, 05, 06, 13, 31, 36, 37, 38

01-4532	Self Tapping Screw	1	Yes
01-9209	#8-32X3/16 Pn Hd Tap Scrw	1	Yes
52-0512	Half & Half Cable Clamp	1	Yes
82-0541	Spring Bracket	1	Yes
82-0542	Friction Disc	2	Yes
82-3617	Switch & Cable Assy (Rx)	1	Yes

For Functions:
04, 05, 06, 13, 15, 16, 24, 25, 26, 27, 28, 29, 30, 31, 35, 36, 37, 38, 39, 40, 49, 55, 56, 59, 65, 66, 67, 68, 89, 90, 91

01-4532	Self Tapping Screw	1	Yes
01-9209	#8-32X3/16 Pn Hd Tap Scrw	3	Yes
52-0512	Half & Half Cable Clamp	3	Yes
82-0541	Spring Bracket	1	Yes
82-0542	Friction Disc	2	Yes
82-3617	Switch & Cable Assy (Rx)	1	Yes

For Functions:
41, 43, 45, 46, 47, 48, 50, 51, 52, 92

A4741:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

DX- Option - Deadbolt monitoring — Monitor deadbolt position

P/N	Description	Qty.	Sellable
52-2505	Dx-8200 Switch Brkt Assy	1	Yes

For Functions:
All

01-9209	#8-32X3/16 Pn Hd Tap Scrw	1	Yes
52-0512	Half & Half Cable Clamp	1	Yes

For Functions:
03, 20, 21, 22, 23, 26, 28, 29, 30, 40

01-9209	#8-32X3/16 Pn Hd Tap Scrw	3	Yes
52-0512	Half & Half Cable Clamp	3	Yes

For Functions:
41, 43, 45, 46, 47, 48, 50, 51, 52

01-4376	Self Tapping Screw	1	Yes
82-0406	Half Cable Clamp (82Elec)	1	Yes

For Functions:
25, 35, 39, 49, 66

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

LX- Option - Latchbolt monitor — Monitors latchbolt position

P/N	Description	Qty.	Sellable	
52-2647	Switch & Brkt Assy	1	Yes	For Functions: All
01-9180	Catch Screw	1	Yes	For Functions: 04, 05, 06, 13, 31, 36, 37, 38
01-9209	#8-32X3/16 Pn Hd Tap Scrw	1	Yes	For Functions: 04, 05, 06, 13, 16, 17, 31, 36, 37, 38, 55, 59, 67, 89, 90, 91, 92
52-0512	Half & Half Cable Clamp	1	Yes	
01-4532	Self Tapping Screw	1	Yes	For Functions: 15, 56, 65
82-0406	Half Cable Clamp (82Elec)	1	Yes	

A4741:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

R8200 Option - Roseless Trim

P/N	Description	Sellable
82-0422	Cap Hub	Yes
82-0421	Case Hub	Yes
82-0120	Spacer (Hub)	Yes

Replace with

P/N	Description	Sellable
82-0746	R82 Cap Hub	Yes
82-0745	R82 Case Hub	Yes
82-0759	R82 Hub Spacer	Yes

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Notes

SARGENT®
ASSA ABLOY

A4741:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Notes

SARGENT®
ASSA ABLOY

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT

ASSA ABLOY

SARGENT Manufacturing Company
100 Sargent Drive
New Haven, CT 06511 USA
800-727-5477
www.sargentlock.com

ASSA ABLOY is the global leader in door opening solutions, dedicated to satisfying end-user needs for security, safety and convenience

Founded in the early 1800s, SARGENT® is a market leader in locksets, cylinders, door closers, exit devices, electro-mechanical products and access control systems for new construction, renovation, and replacement applications. The company's customer base includes commercial construction, institutional, and industrial markets.

Copyright © 2016-2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of SARGENT Manufacturing is prohibited.

A4741:B 12/17

SARGENT®

ASSA ABLOY

8200 Lockbody Parts Manual

For assistance, contact SARGENT at
800-727-5477 or www.sargentlock.com

A4741:B 12/17

Copyright © 2016-2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader
in door opening solutions

Table of Contents

SARGENT
ASSA ABLOY

8203 - Classroom Deadbolt 1
8223 - DeadLock 1
8204 - Storeroom or Closet Lock 2
8205 - Entry Lock 2
8206 - Storeroom or Service Lock 2
8213 - Exit or Communication Lock 2
8231 - Utility Lock 2
8236 - Closet Lock 2
8237 - Classroom Lock 2
8238 - Classroom Security-Intruder Latch Bolt Lock 2
8215 - Passage or Closet Latch 3
8216 - Apartment, Exit or Public Toilet Lock 4
8217 - Asylum or Institutional Lock 5
8220 - Deadlock 6
8221 - Deadlock 6
8222 - Deadlock 6
8224 - Room Door Lock 7
8226 - Store Door Lock 7
8227 - Storeroom or Closet Lock 7
8268 - Privacy, Bedroom or Bathroom Lock 7
8225 - Dormitory or Exit Lock 8
8235 - Storeroom Lock 8
8239 - Classroom Security-Intruder Deadbolt Lock 8
8266 - Privacy, Bedroom or Bathroom Lock 8
8228 - Dummy Trim Deadlock 9
8229 - Dummy Trim Deadlock 9
8230 - Dummy Trim Deadlock 9
8240 - Classroom Security-Intruder Deadbolt Lock 10
8241 -Classroom Security Lock 11
8243 - Apartment Corridor Door Lock 12
8245 - Dormitory or Exit Lock 13
8246 - Dormitory or Exit Lock 13
8247 - Front Door Lock or Apartment Corridor Door Lock 14
8248 - Store Door Lock 14
8249 - Storeroom Lock 15
8250 - Hotel Guest Lock 16
8251 - Storeroom Lock With Deadbolt 16
8252 - Institutional Lock with Deadbolt 17
8255 - Entry Lock 18
8256 - Office or Inner Entry Lock 19
8259 - Security Classroom Lock 20
8265 - Privacy, Bedroom or Bathroom Lock 21
8267 - Institutional Privacy Lock 22
8289 - Holdback Lock 23
8290 - Classroom Security Holdback Lock 23
8291 - All-Purpose Holdback Lock 24
8292 - All-Purpose Holdback Lock 25
8295 - Dummy Lock Trim - Single Lever 26
8296 - Dummy Lock Trim - Double Lever 26
8297 - Active Dummy Lock Trim - Double Lever 26
Options 27-31

A4741:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

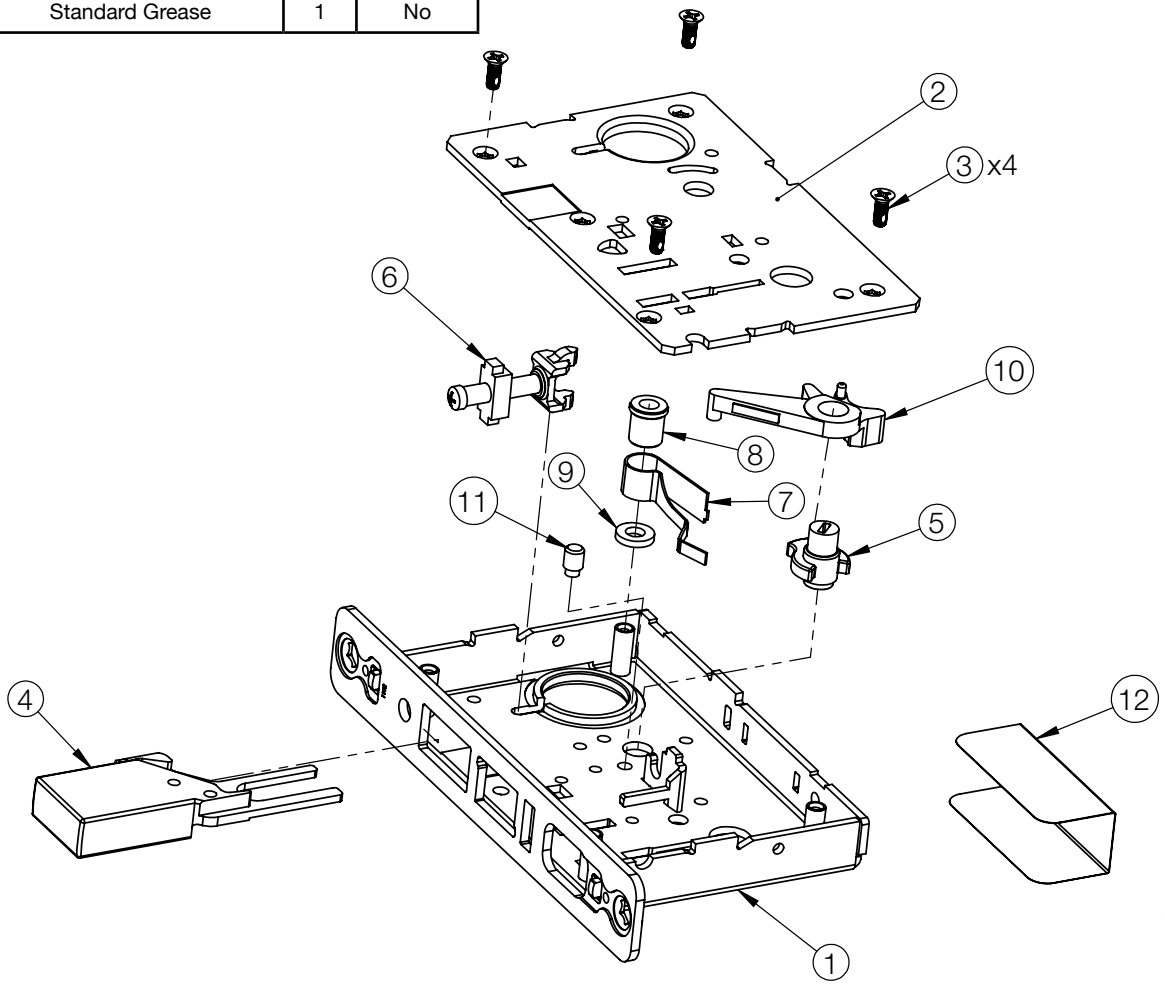
Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

8203 - Classroom Deadbolt
8223 - DeadLock

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-4175	Case Assembly (15,20,26 Functions)	1	No
2	82-0024	Cap	1	No
3	01-4402	Machine Screw (#8- 32 X 7/16")	4	Yes
(B) 4	82-1863	Deadbolt	1	Yes
5	82-0172	Hub Core (Classroom)	1	Yes
6	82-4172	Cylinder Retainer	1	Yes
7	82-0144	Spring (Deadbolt)	1	Yes
8	82-0171	Spacer (Classroom)	1	Yes
9	82-0170	Washer (Dead Bolt Spring)	1	Yes
10	82-0147	Dead Bolt Arm	1	Yes
11	82-0169	Post	1	Yes
12	82-0640	8200 Lock Body Label	1	No
13	01-0001	Standard Grease	1	No

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

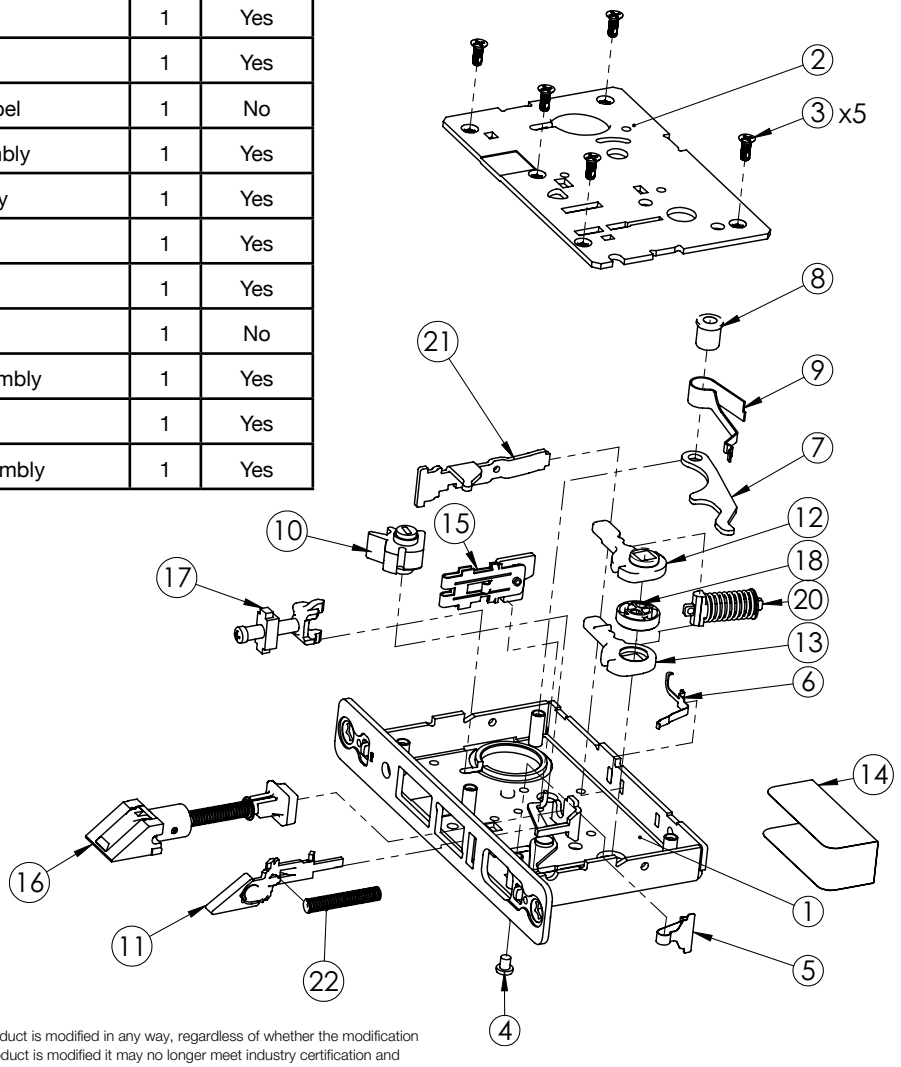
Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

8204 - Storeroom or Closet Lock
8205 - Entry Lock
8206 - Storeroom or Service Lock
8213 - Exit or Communication Lock
8231 - Utility Lock
8236 - Closet Lock
8237 - Classroom Lock
8238 - Classroom Security- Intruder Latch Bolt Lock

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-4174	Case Assembly (37 Multi- Function, Latch-bolt)	1	No
2	82-0024	Cap	1	No
3	01-4402	Machine Screw (#8-32 X 7/16")	5	Yes
4	01-9180	Catch Screw	1	Yes
5	82-0102	Toggle Spring	1	Yes
6	82-0138	Guard Lever Spring	1	Yes
7	82-0160	Cylinder Latch Lever (Classroom)	1	Yes
8	82-0171	Spacer (Classroom)	1	Yes
9	82-0161	Spring (Classroom)	1	Yes
10	82-0168	Control Hub	1	Yes
11	82-2029	Guard Bolt Assembly	1	Yes
12	82-0422	Cap Hub	1	Yes
13	82-0421	Case Hub	1	Yes
14	82-0640	8200 Lock Body Label	1	No
15	82-3092	Locking Piece Assembly	1	Yes
16	82-5263	Latchbolt Assembly	1	Yes
17	82-4172	Cylinder Retainer	1	Yes
18	82-0120	Spacer (Hub)	1	Yes
19	01-0001	Standard Grease	1	No
20	82-2004	Spring Cartridge Assembly	1	Yes
21	82-1665	Guard Lever	1	Yes
(B) 22	82-5434	Guardbolt Spring Assembly	1	Yes

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

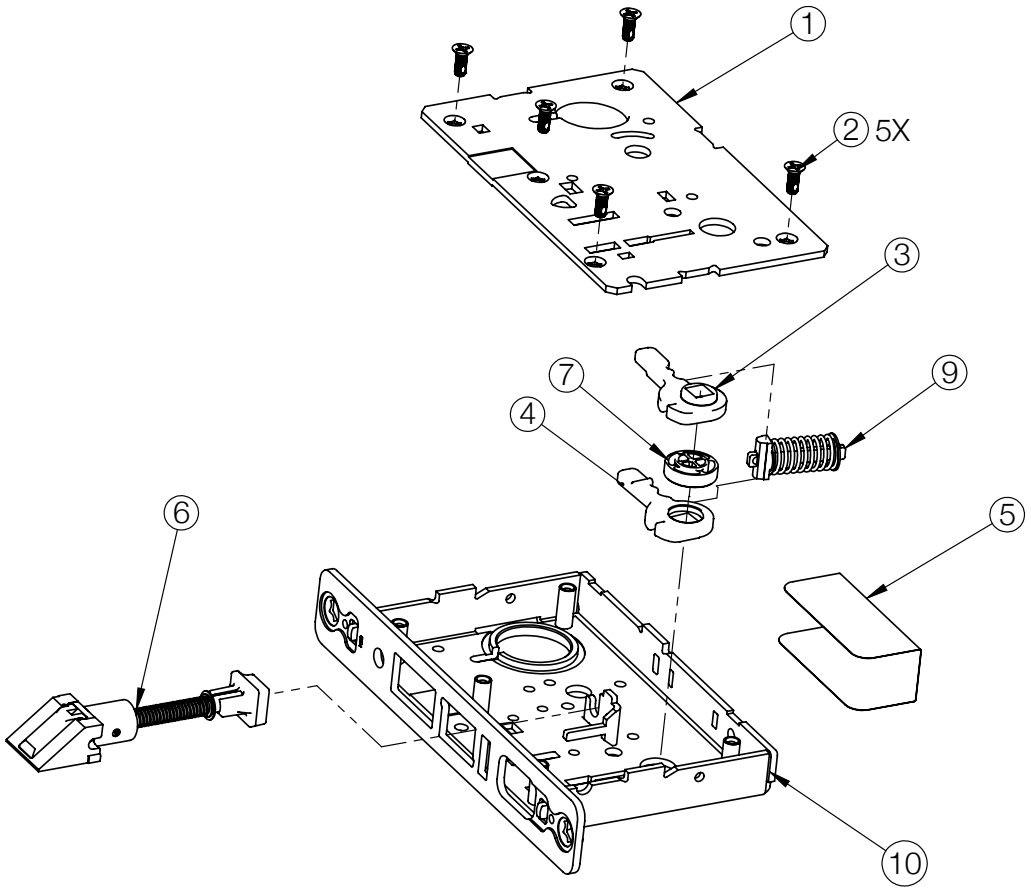
Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	01-4402	Machine Screw (#8-32 X 7/16")	5	Yes
3	82-0422	Cap Hub	1	Yes
4	82-0421	Case Hub	1	Yes
5	82-0640	8200 Lock Body Label	1	No
6	82-5263	Latchbolt Assembly	1	Yes
7	82-0120	Spacer (Hub)	1	Yes
8	01-0001	Standard Grease	1	No
9	82-2004	Spring Cartridge Assembly	1	Yes
10	82-5276	Case Assembly	1	No

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

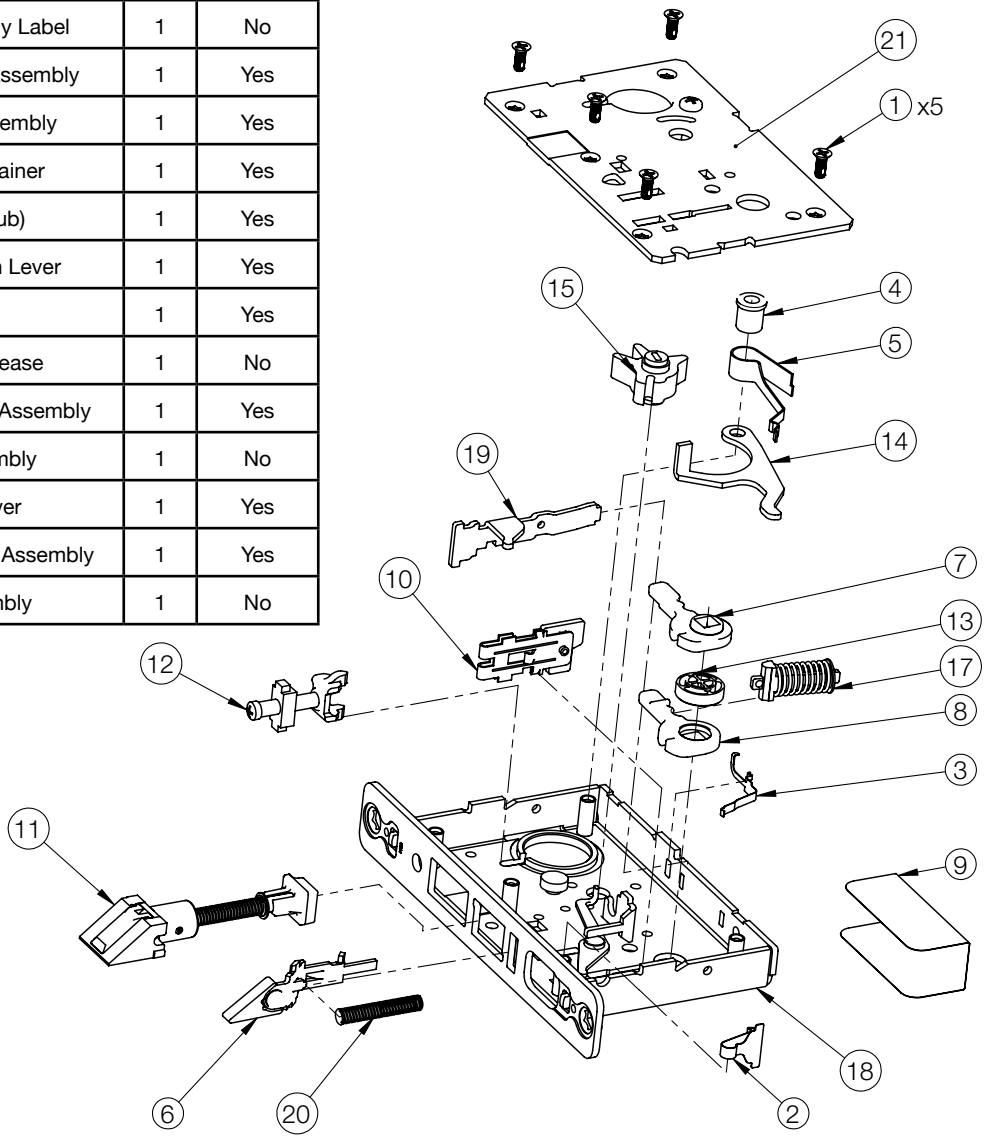
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	01-4402	Machine Screw (#8-32 X 7/16")	5	Yes
2	82-0102	Toggle Spring	1	Yes
3	82-0138	Guard Lever Spring	1	Yes
4	82-0171	Spacer (Classroom)	1	Yes
5	82-0161	Spring (Classroom)	1	Yes
6	82-2029	Guard Bolt Assembly	1	Yes
7	82-0422	Cap Hub	1	Yes
8	82-0421	Case Hub	1	Yes
9	82-0640	8200 Lock Body Label	1	No
10	82-3092	Locking Piece Assembly	1	Yes
11	82-5263	Latchbolt Assembly	1	Yes
12	82-4172	Cylinder Retainer	1	Yes
13	82-0120	Spacer (Hub)	1	Yes
14	82-0139	Cylinder Latch Lever	1	Yes
15	82-0465	Hub	1	Yes
16	01-0001	Standard Grease	1	No
17	82-2004	Spring Cartridge Assembly	1	Yes
18	82-4535	Case Assembly	1	No
19	82-1665	Guard Lever	1	Yes
(B) 20	82-5434	Guardbolt Spring Assembly	1	Yes
21	82-2129	Cap Assembly	1	No

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

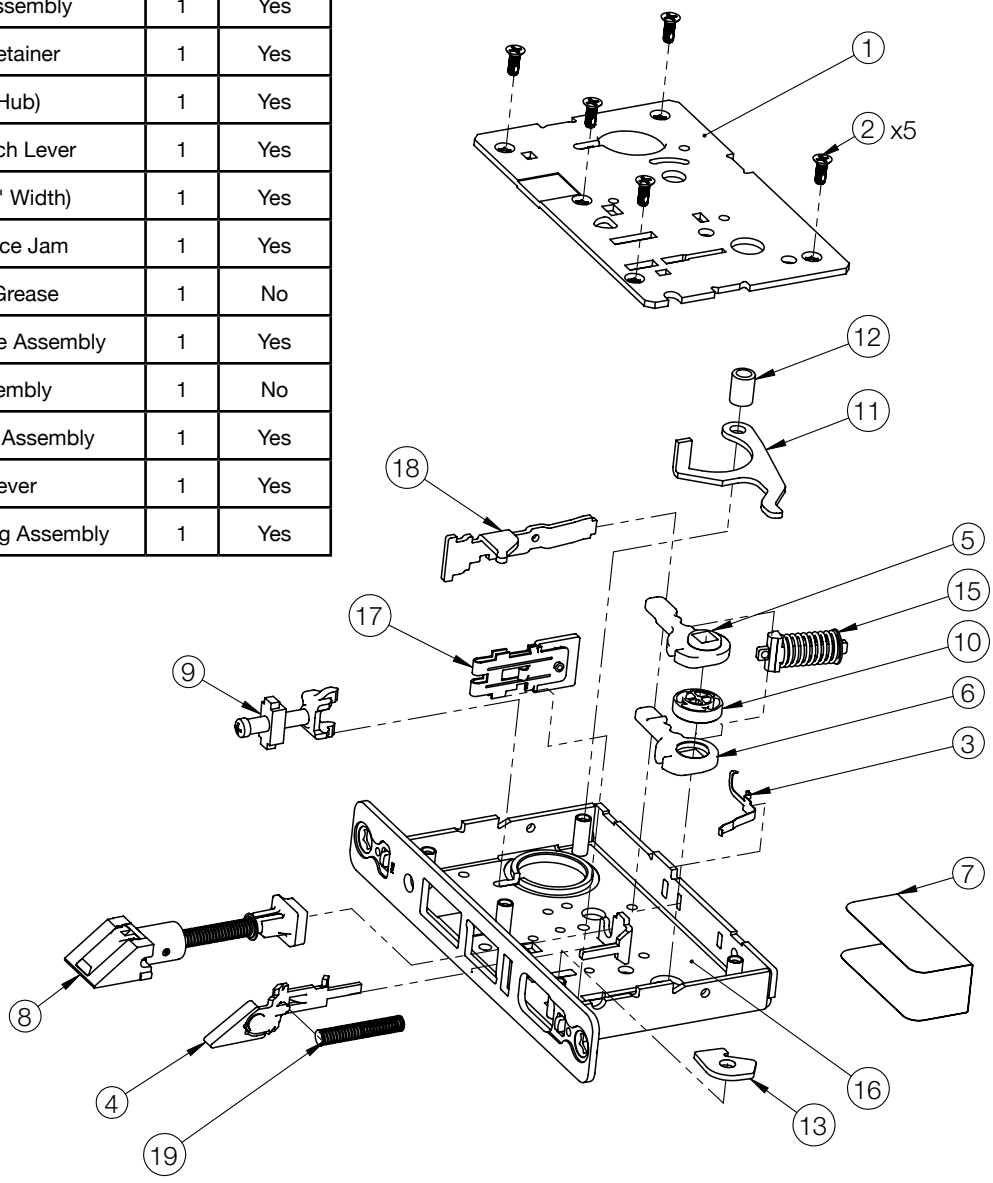
Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	01-4402	Machine Screw (#8-32 X 7/16")	5	Yes
3	82-0138	Guard Lever Spring	1	Yes
4	82-2029	Guard Bolt Assembly	1	Yes
5	82-0422	Cap Hub	1	Yes
6	82-0421	Case Hub	1	Yes
7	82-0640	8200 Lock Body Label	1	No
8	82-5263	Latchbolt Assembly	1	Yes
9	82-4172	Cylinder Retainer	1	Yes
10	82-0120	Spacer (Hub)	1	Yes
11	82-0139	Cylinder Latch Lever	1	Yes
12	82-0127	Spacer (1/2" Width)	1	Yes
13	82-0211	Locking Piece Jam	1	Yes
14	01-0001	Standard Grease	1	No
15	82-2004	Spring Cartridge Assembly	1	Yes
16	82-5276	Case Assembly	1	No
17	82-3093	Locking Piece Assembly	1	Yes
18	82-1665	Guard Lever	1	Yes
(B) 19	82-5434	Guardbolt Spring Assembly	1	Yes

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

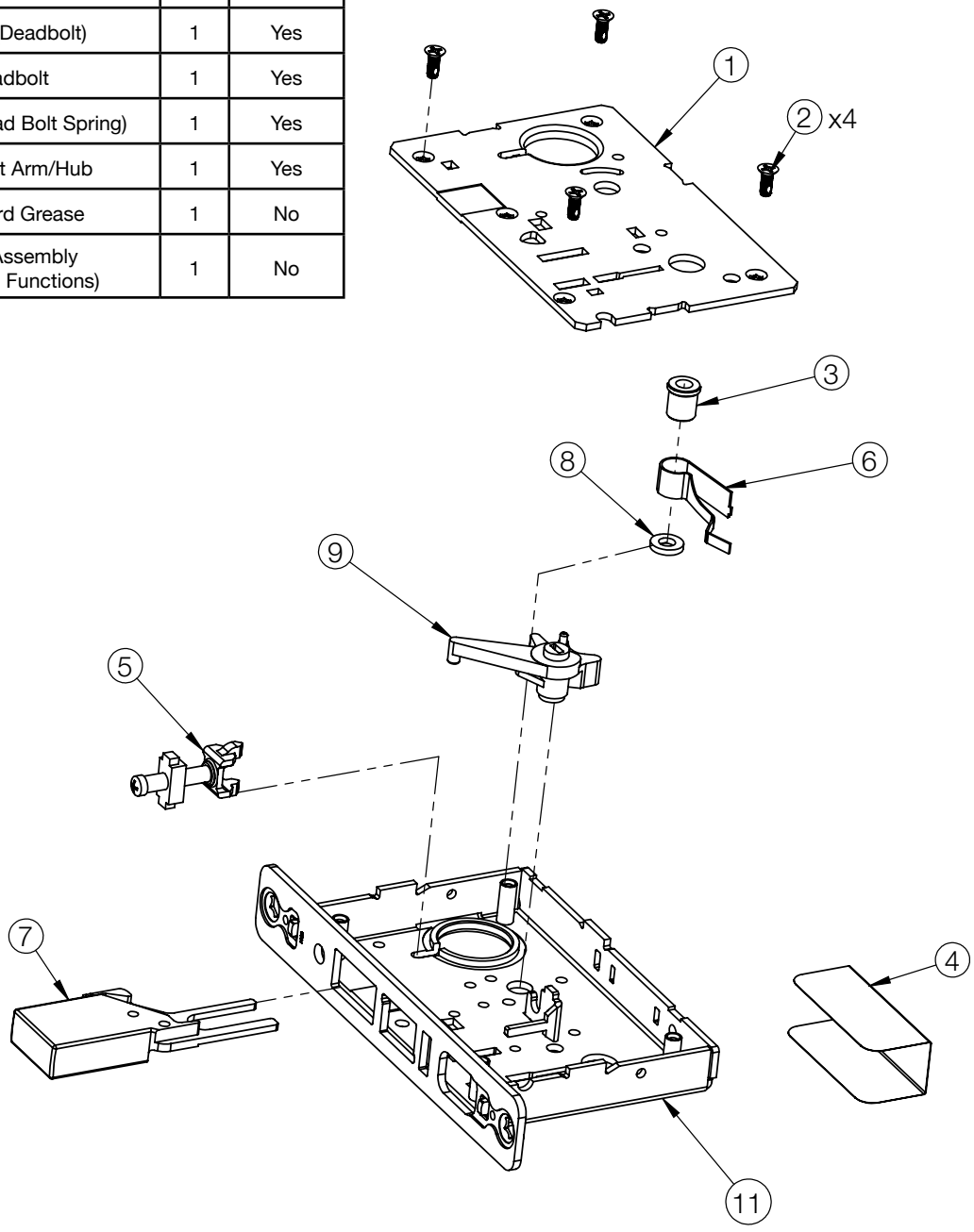
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	01-4402	Machine Screw (#8-32 X 7/16")	4	Yes
3	82-0171	Spacer (Classroom)	1	Yes
4	82-0640	8200 Lock Body Label	1	No
5	82-4172	Cylinder Retainer	1	Yes
6	82-0144	Spring (Deadbolt)	1	Yes
B 7	82-1863	Deadbolt	1	Yes
8	82-0170	Washer (Dead Bolt Spring)	1	Yes
9	82-0674	Deadbolt Arm/Hub	1	Yes
10	01-0001	Standard Grease	1	No
11	82-4175	Case Assembly (15,20,26 Functions)	1	No

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

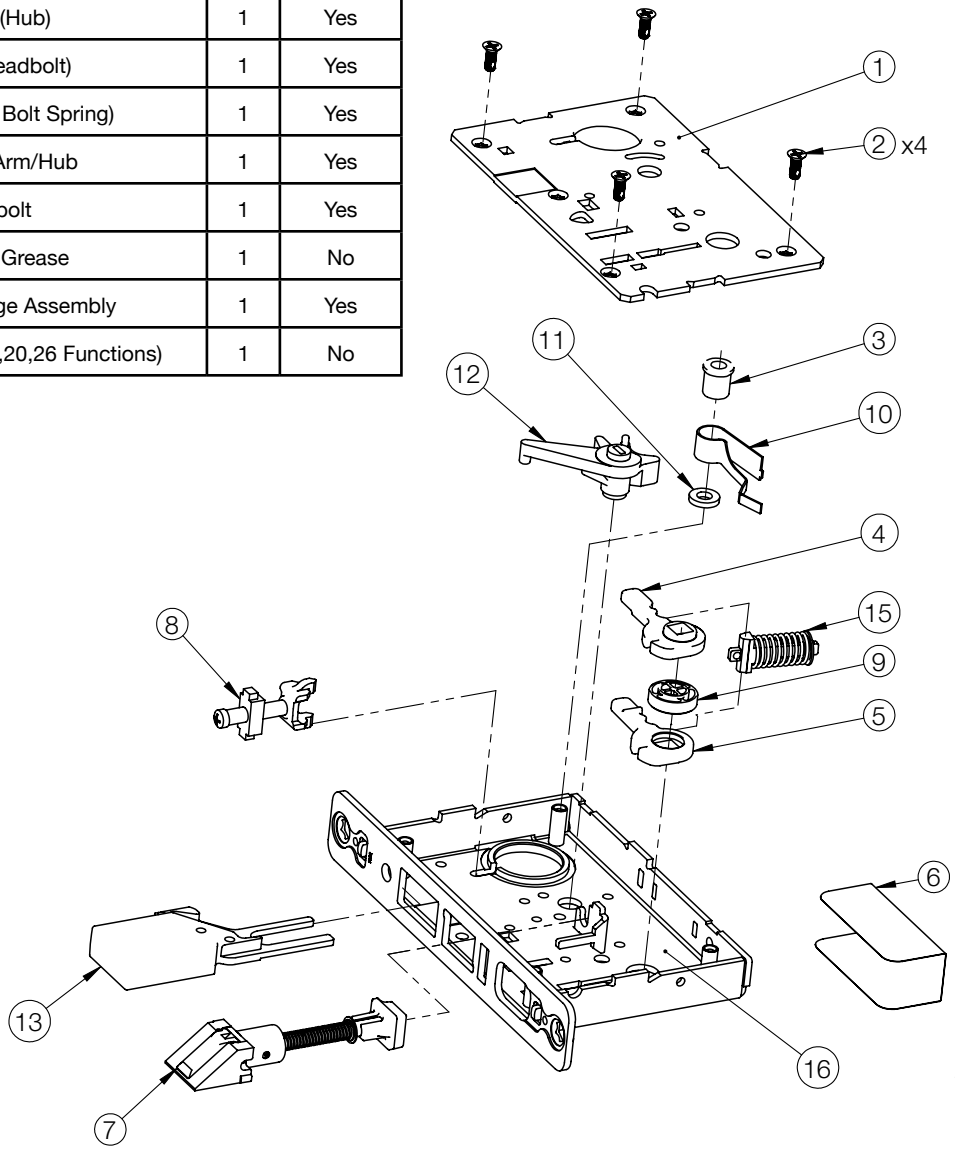
ASSA ABLOY, the global leader in door opening solutions

8224 - Room Door Lock
8226 - Store Door Lock
8227 - Storeroom or Closet Lock
8268 - Privacy, Bedroom or Bathroom Lock

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	01-4402	Machine Screw (#8-32 X 7/16")	4	Yes
3	82-0171	Spacer (Classroom)	1	Yes
4	82-0422	Cap Hub	1	Yes
5	82-0421	Case Hub	1	Yes
6	82-0640	8200 Lock Body Label	1	No
7	82-5263	Latchbolt Assembly	1	Yes
8	82-4172	Cylinder Retainer	1	Yes
9	82-0120	Spacer (Hub)	1	Yes
10	82-0144	Spring (Deadbolt)	1	Yes
11	82-0170	Washer (Dead Bolt Spring)	1	Yes
12	82-0674	Deadbolt Arm/Hub	1	Yes
(B) 13	82-1822	Deadbolt	1	Yes
14	01-0001	Standard Grease	1	No
15	82-2004	Spring Cartridge Assembly	1	Yes
16	82-4175	Case Assembly (15,20,26 Functions)	1	No

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

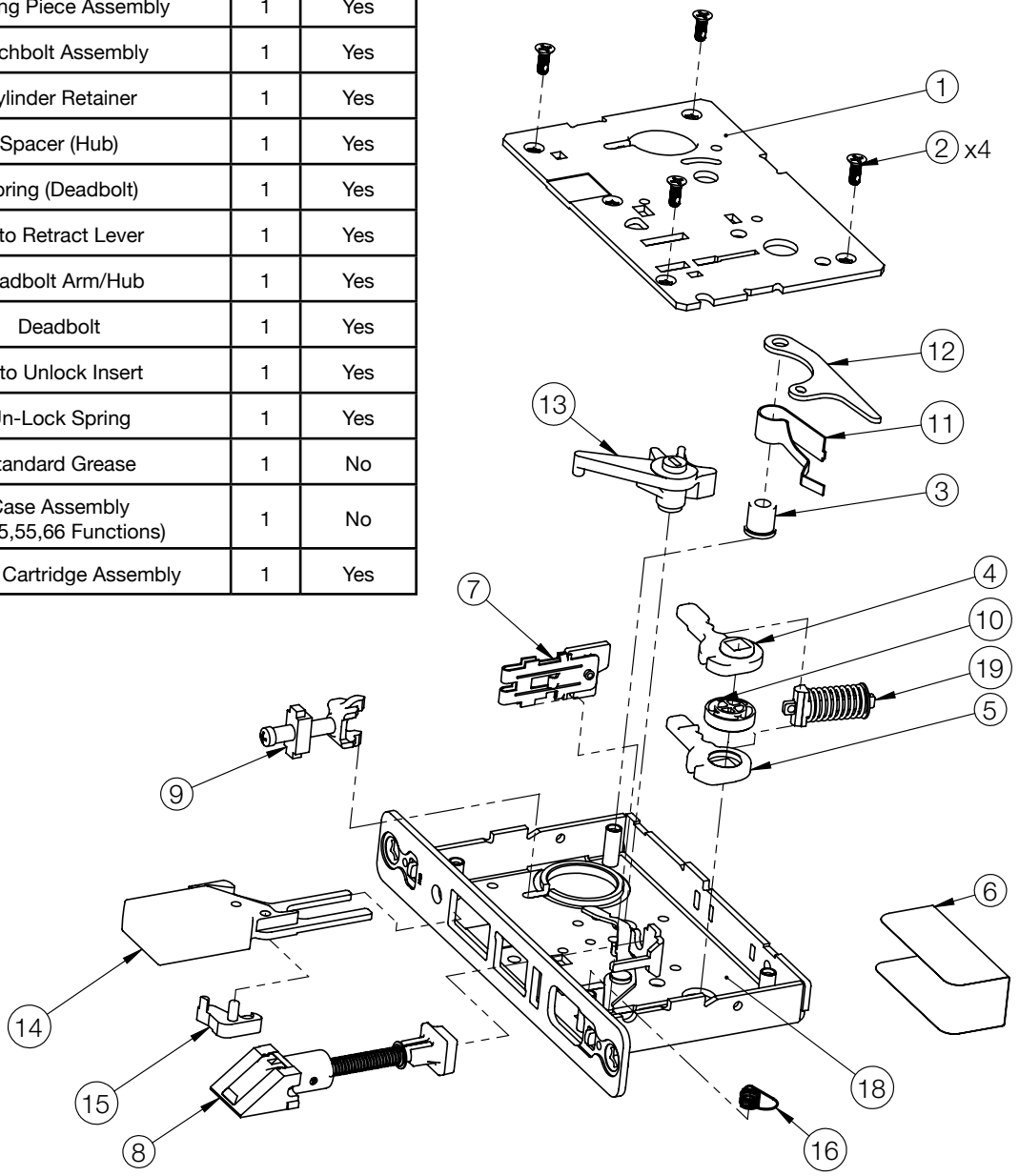
Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

8225 - Dormitory or Exit Lock
8235 - Storeroom Lock
8239 - Classroom Security-Intruder Deadbolt Lock
8266 - Privacy, Bedroom or Bathroom Lock

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	01-4402	Machine Screw (#8-32 X 7/16")	4	Yes
3	82-0171	Spacer (Classroom)	1	Yes
4	82-0422	Cap Hub	1	Yes
5	82-0421	Case Hub	1	Yes
6	82-0640	8200 Lock Body Label	1	No
7	82-3092	Locking Piece Assembly	1	Yes
8	82-5263	Latchbolt Assembly	1	Yes
9	82-4172	Cylinder Retainer	1	Yes
10	82-0120	Spacer (Hub)	1	Yes
11	82-0144	Spring (Deadbolt)	1	Yes
12	82-0133	Auto Retract Lever	1	Yes
13	82-0674	Deadbolt Arm/Hub	1	Yes
(B) 14	82-1822	Deadbolt	1	Yes
15	82-0150	Auto Unlock Insert	1	Yes
16	82-0329	Un-Lock Spring	1	Yes
17	01-0001	Standard Grease	1	No
18	82-4177	Case Assembly (25,45,55,66 Functions)	1	No
19	82-2004	Spring Cartridge Assembly	1	Yes

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

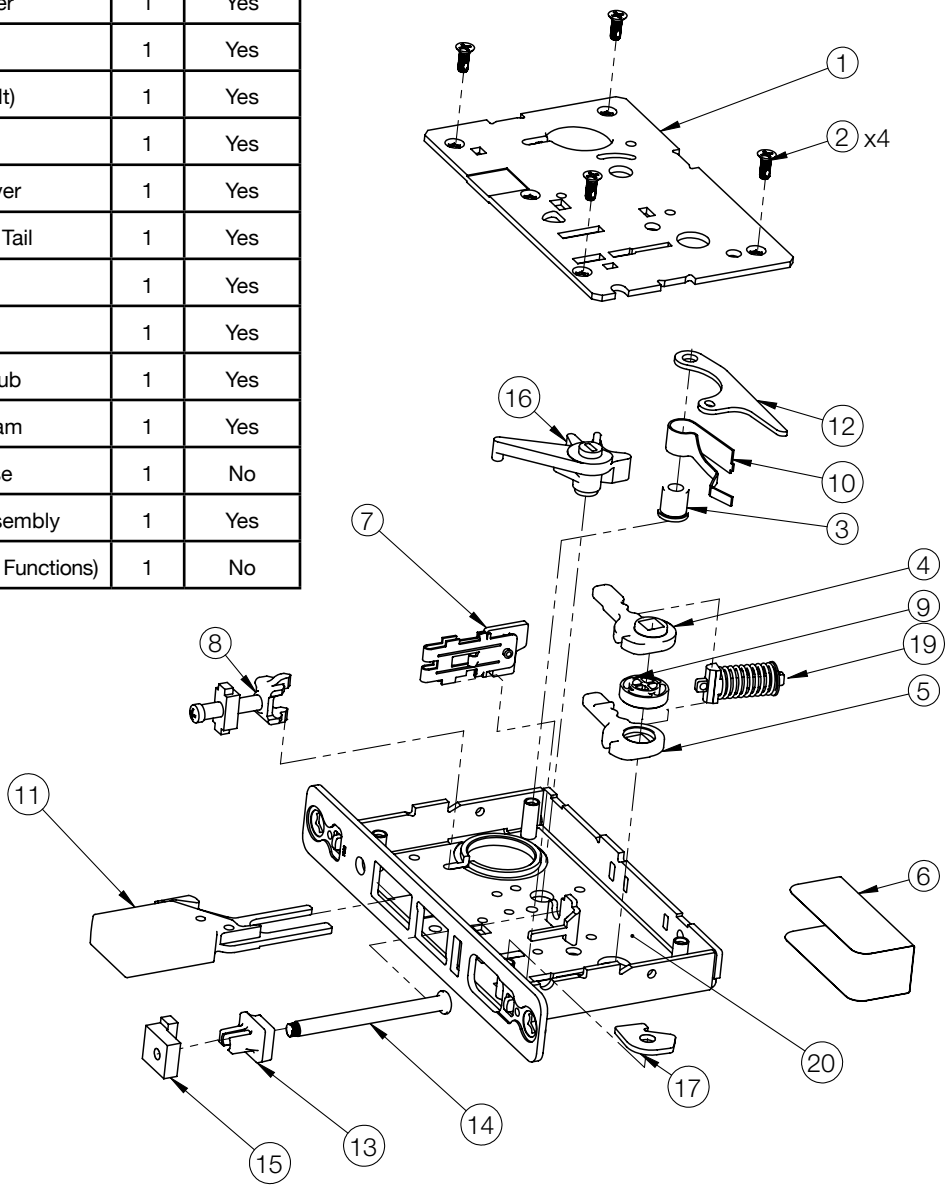
Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	01-4402	Machine Screw (#8-32 X 7/16")	4	Yes
3	82-0171	Spacer (Classroom)	1	Yes
4	82-0422	Cap Hub	1	Yes
5	82-0421	Case Hub	1	Yes
6	82-0640	8200 Lock Body Label	1	No
7	82-3092	Locking Piece Assembly	1	Yes
8	82-4172	Cylinder Retainer	1	Yes
9	82-0120	Spacer (Hub)	1	Yes
10	82-0144	Spring (Deadbolt)	1	Yes
B 11	82-1822	Deadbolt	1	Yes
12	82-0133	Auto Retract Lever	1	Yes
13	82-0244	Guided Latchbolt Tail	1	Yes
14	82-0617	Latchbolt Rod	1	Yes
15	82-0632	Rod Support	1	Yes
16	82-0674	Deadbolt Arm/Hub	1	Yes
17	82-0211	Locking Piece Jam	1	Yes
18	01-0001	Standard Grease	1	No
19	82-2004	Spring Cartridge Assembly	1	Yes
20	82-4175	Case Assembly (15,20,26 Functions)	1	No

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

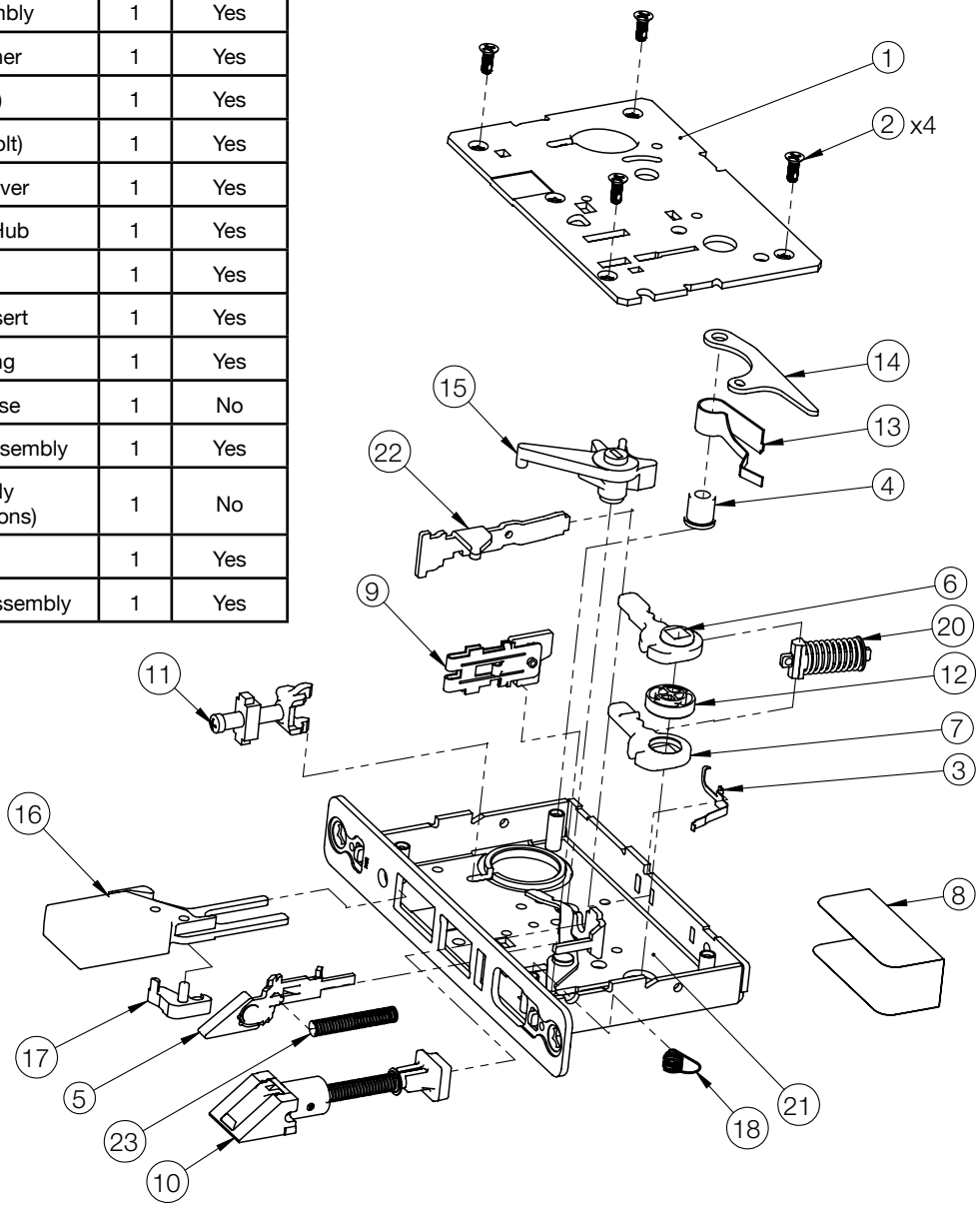
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	01-4402	Machine Screw (#8-32 X 7/16")	4	Yes
3	82-0138	Guard Lever Spring	1	Yes
4	82-0171	Spacer (Classroom)	1	Yes
5	82-2029	Guard Bolt Assembly	1	Yes
6	82-0422	Cap Hub	1	Yes
7	82-0421	Case Hub	1	Yes
8	82-0640	8200 Lock Body Label	1	No
9	82-3092	Locking Piece Assembly	1	Yes
10	82-5263	Latchbolt Assembly	1	Yes
11	82-4172	Cylinder Retainer	1	Yes
12	82-0120	Spacer (Hub)	1	Yes
13	82-0144	Spring (Deadbolt)	1	Yes
14	82-0133	Auto Retract Lever	1	Yes
15	82-0674	Deadbolt Arm/Hub	1	Yes
B 16	82-1822	Deadbolt	1	Yes
17	82-0150	Auto Unlock Insert	1	Yes
18	82-0329	Un-Lock Spring	1	Yes
19	01-0001	Standard Grease	1	No
20	82-2004	Spring Cartridge Assembly	1	Yes
21	82-4178	Case Assembly (40,41,56 Functions)	1	No
22	82-1665	Guard Lever	1	Yes
B 23	82-5434	Guardbolt Spring Assembly	1	Yes

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

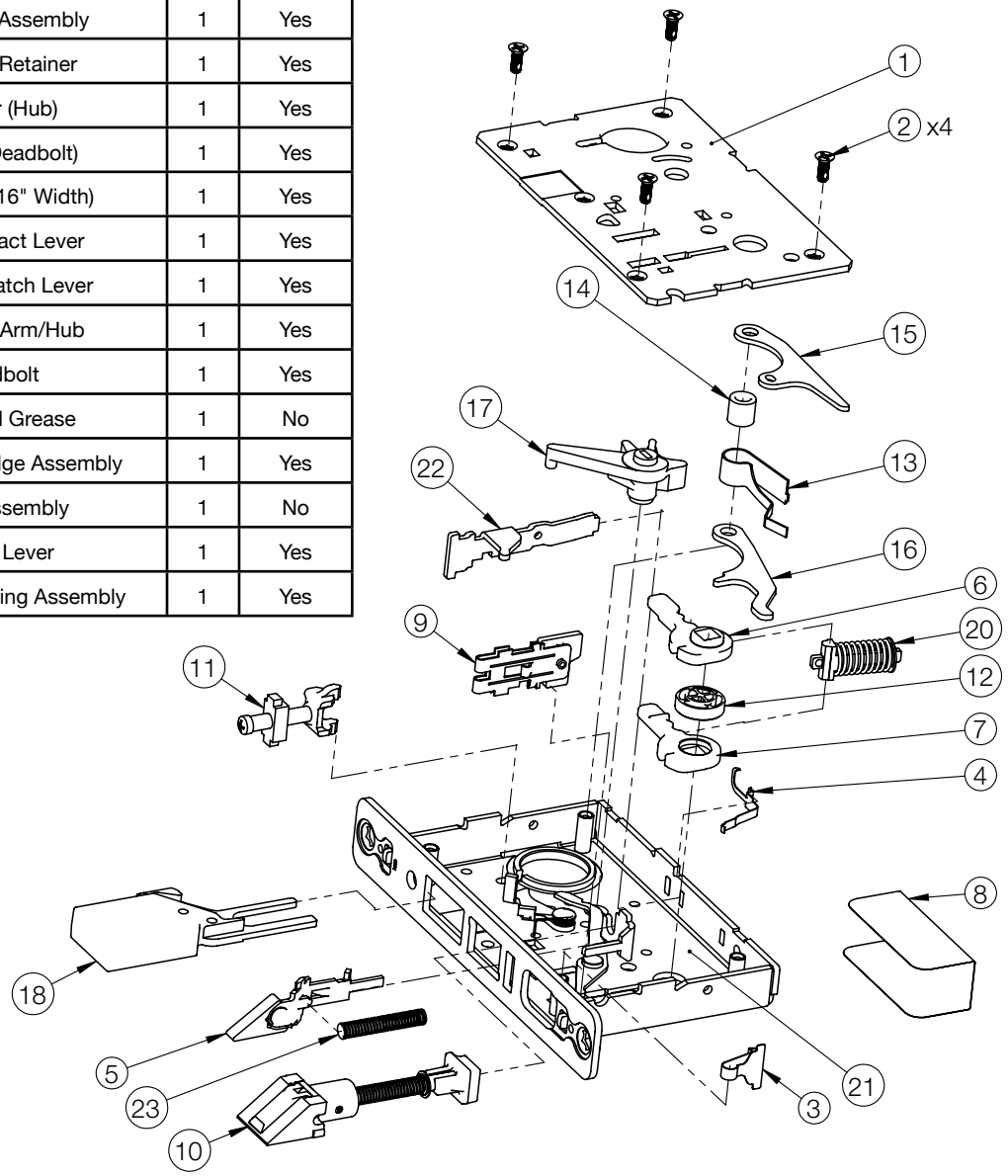
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	01-4402	Machine Screw (#8-32 X 7/16")	4	Yes
3	82-0102	Toggle Spring	1	Yes
4	82-0138	Guard Lever Spring	1	Yes
5	82-2029	Guard Bolt Assembly	1	Yes
6	82-0422	Cap Hub	1	Yes
7	82-0421	Case Hub	1	Yes
8	82-0640	8200 Lock Body Label	1	No
9	82-3092	Locking Piece Assembly	1	Yes
10	82-5263	Latchbolt Assembly	1	Yes
11	82-4172	Cylinder Retainer	1	Yes
12	82-0120	Spacer (Hub)	1	Yes
13	82-0144	Spring (Deadbolt)	1	Yes
14	82-0128	Spacer (7/16" Width)	1	Yes
15	82-0133	Auto Retract Lever	1	Yes
16	82-0408	Cylinder Latch Lever	1	Yes
17	82-0674	Deadbolt Arm/Hub	1	Yes
B 18	82-1822	Deadbolt	1	Yes
19	01-0001	Standard Grease	1	No
20	82-2004	Spring Cartridge Assembly	1	Yes
21	82-4375	Case Assembly	1	No
22	82-1665	Guard Lever	1	Yes
B 23	82-5434	Guardbolt Spring Assembly	1	Yes

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

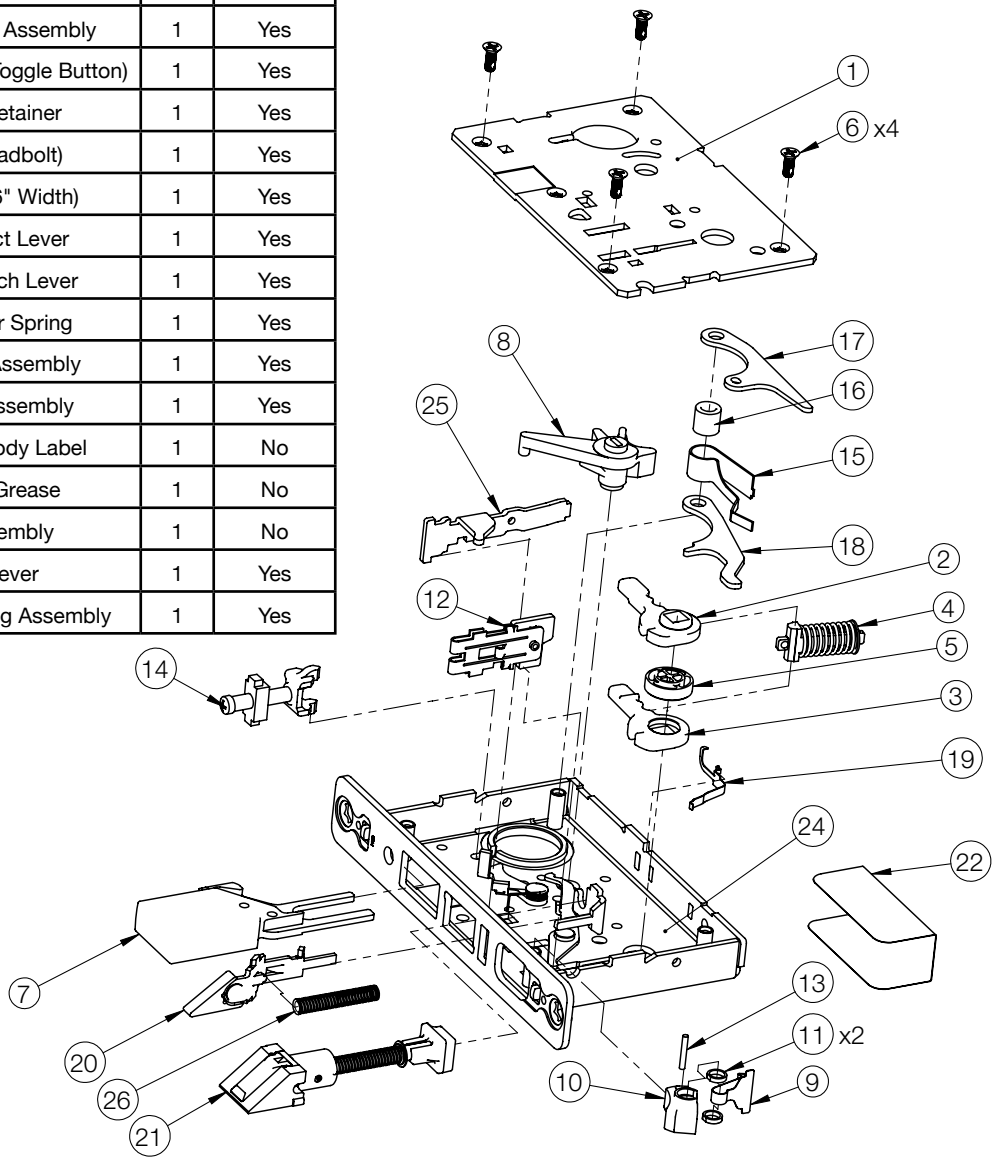
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	82-0422	Cap Hub	1	Yes
3	82-0421	Case Hub	1	Yes
4	82-2004	Spring Cartridge Assembly	1	Yes
5	82-0120	Spacer (Hub)	1	Yes
6	01-4402	Machine Screw (#8-32 X 7/16")	4	Yes
B 7	82-1822	Deadbolt	1	Yes
8	82-0674	Deadbolt Arm/Hub	1	Yes
9	82-0102	Toggle Spring	1	Yes
10	82-0101	Toggle Button	1	Yes
11	82-0212	Toggle Washer	2	Yes
12	82-3092	Locking Piece Assembly	1	Yes
13	82-0125	Connecting Pin (Toggle Button)	1	Yes
14	82-4172	Cylinder Retainer	1	Yes
15	82-0144	Spring (Deadbolt)	1	Yes
16	82-0128	Spacer (7/16" Width)	1	Yes
17	82-0133	Auto Retract Lever	1	Yes
18	82-0408	Cylinder Latch Lever	1	Yes
19	82-0138	Guard Lever Spring	1	Yes
20	82-2029	Guard Bolt Assembly	1	Yes
21	82-5263	Latchbolt Assembly	1	Yes
22	82-0640	8200 Lock Body Label	1	No
23	01-0001	Standard Grease	1	No
24	82-4441	Case Assembly	1	No
25	82-1665	Guard Lever	1	Yes
B 26	82-5434	Guardbolt Spring Assembly	1	Yes

Parts required for avaliable options are listed starting on page 27.



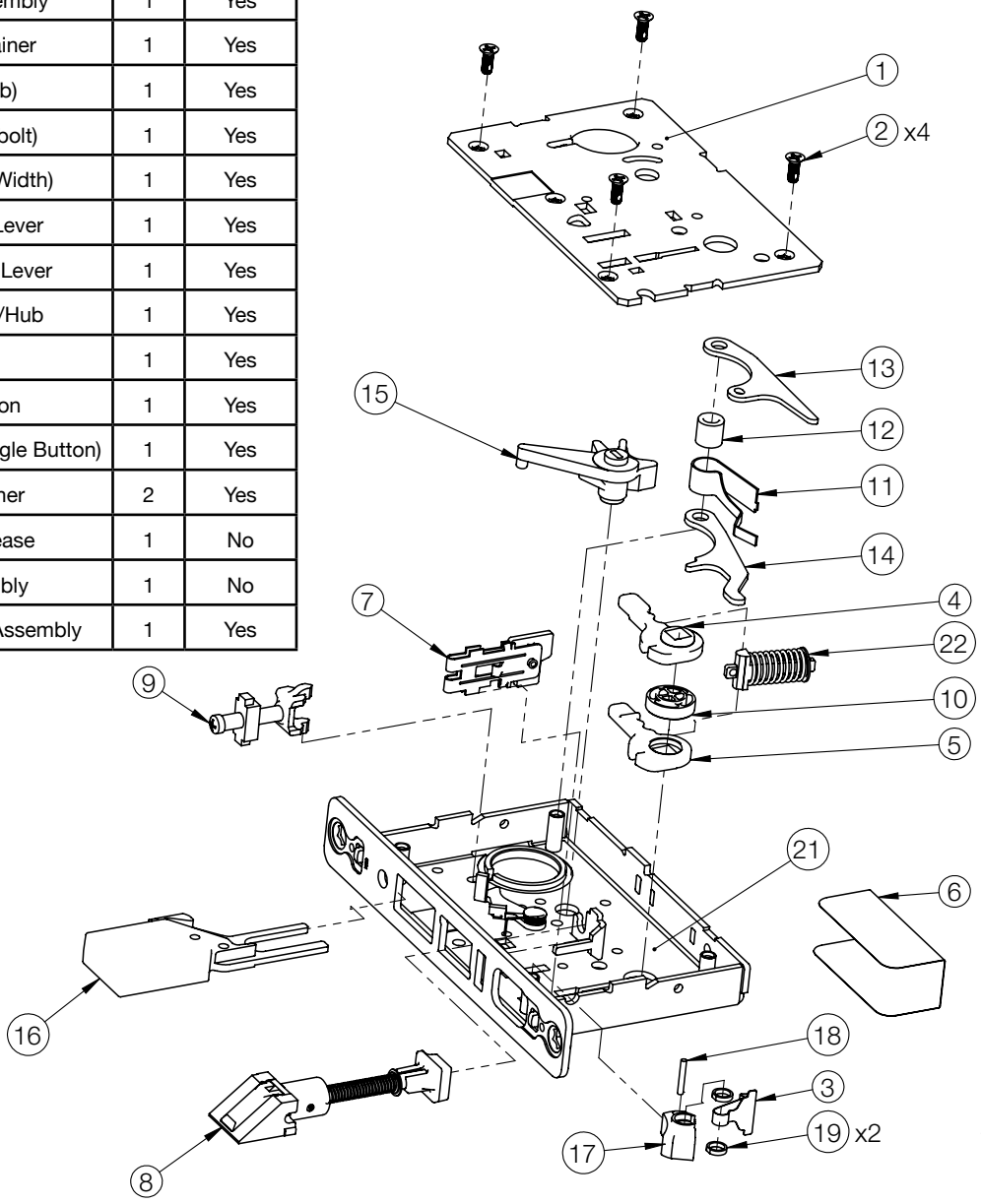
A4741:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	01-4402	Machine Screw (#8-32 X 7/16")	4	Yes
3	82-0102	Toggle Spring	1	Yes
4	82-0422	Cap Hub	1	Yes
5	82-0421	Case Hub	1	Yes
6	82-0640	8200 Lock Body Label	1	No
7	82-3092	Locking Piece Assembly	1	Yes
8	82-5263	Latchbolt Assembly	1	Yes
9	82-4172	Cylinder Retainer	1	Yes
10	82-0120	Spacer (Hub)	1	Yes
11	82-0144	Spring (Deadbolt)	1	Yes
12	82-0128	Spacer (7/16" Width)	1	Yes
13	82-0133	Auto Retract Lever	1	Yes
14	82-0408	Cylinder Latch Lever	1	Yes
15	82-0674	Deadbolt Arm/Hub	1	Yes
(B) 16	82-1822	Deadbolt	1	Yes
17	82-0101	Toggle Button	1	Yes
18	82-0125	Connecting Pin (Toggle Button)	1	Yes
19	82-0212	Toggle Washer	2	Yes
20	01-0001	Standard Grease	1	No
21	82-4441	Case Assembly	1	No
22	82-2004	Spring Cartridge Assembly	1	Yes

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

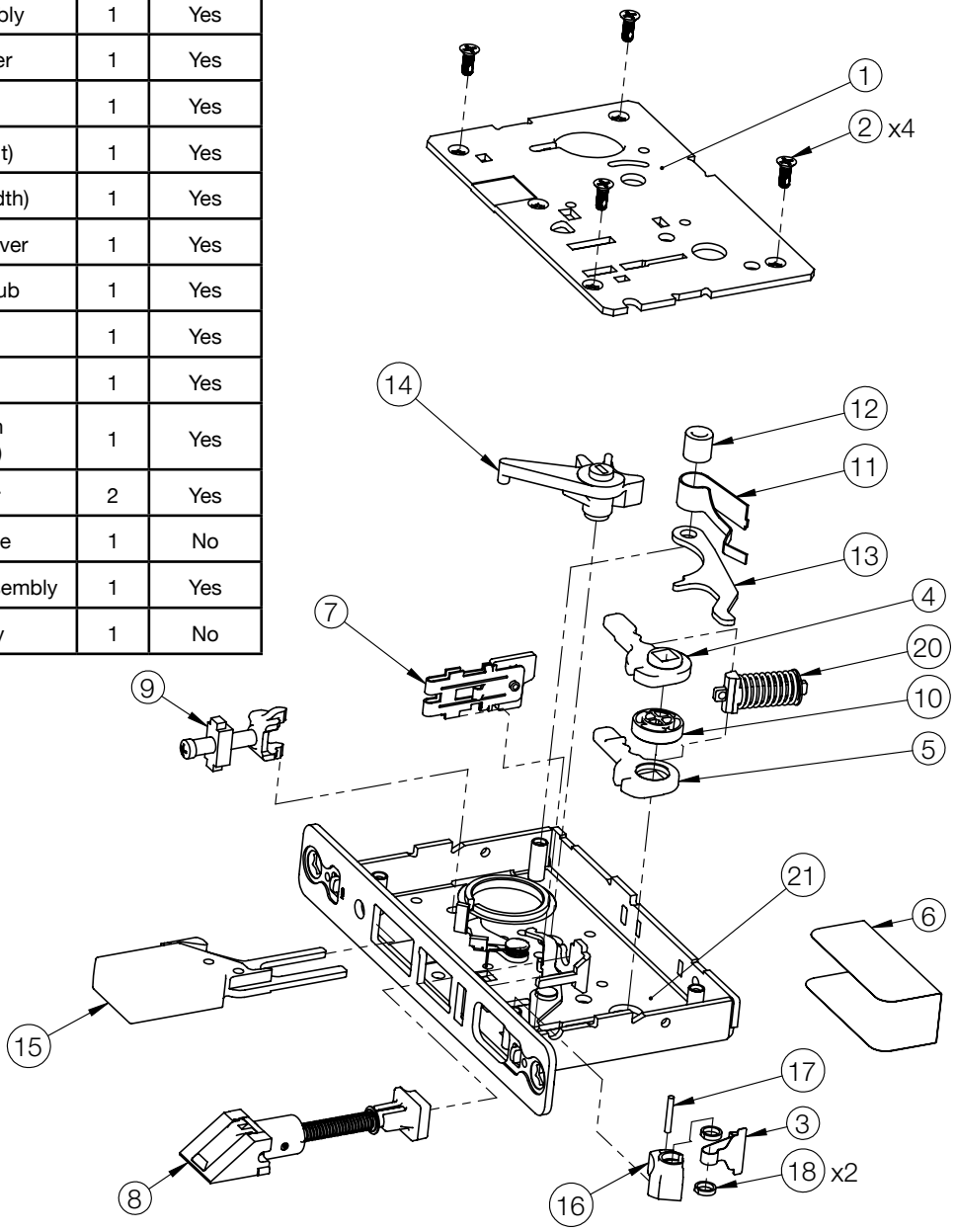
Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

8247 - Front Door Lock or Apartment Corridor Door Lock
8248 - Store Door Lock

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	01-4402	Machine Screw (#8-32 X 7/16")	4	Yes
3	82-0102	Toggle Spring	1	Yes
4	82-0422	Cap Hub	1	Yes
5	82-0421	Case Hub	1	Yes
6	82-0640	8200 Lock Body Label	1	No
7	82-3092	Locking Piece Assembly	1	Yes
8	82-5263	Latchbolt Assembly	1	Yes
9	82-4172	Cylinder Retainer	1	Yes
10	82-0120	Spacer (Hub)	1	Yes
11	82-0144	Spring (Deadbolt)	1	Yes
12	82-0128	Spacer (7/16" Width)	1	Yes
13	82-0408	Cylinder Latch Lever	1	Yes
14	82-0674	Deadbolt Arm/Hub	1	Yes
B 15	82-1822	Deadbolt	1	Yes
16	82-0101	Toggle Button	1	Yes
17	82-0125	Connecting Pin (Toggle Button)	1	Yes
18	82-0212	Toggle Washer	2	Yes
19	01-0001	Standard Grease	1	No
20	82-2004	Spring Cartridge Assembly	1	Yes
21	82-4441	Case Assembly	1	No

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

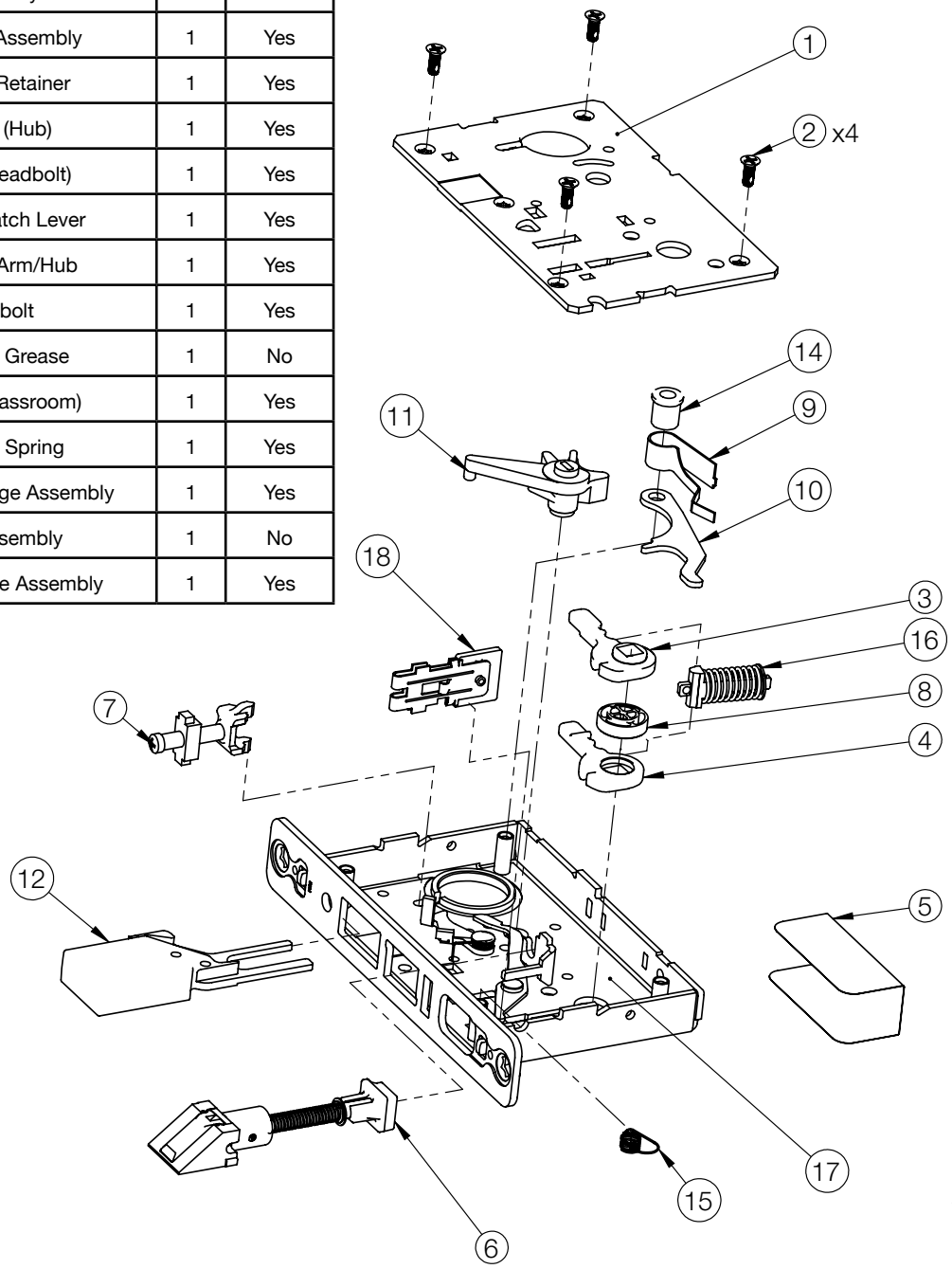
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	01-4402	Machine Screw (#8-32 X 7/16")	4	Yes
3	82-0422	Cap Hub	1	Yes
4	82-0421	Case Hub	1	Yes
5	82-0640	8200 Lock Body Label	1	No
6	82-5263	Latchbolt Assembly	1	Yes
7	82-4172	Cylinder Retainer	1	Yes
8	82-0120	Spacer (Hub)	1	Yes
9	82-0144	Spring (Deadbolt)	1	Yes
10	82-0408	Cylinder Latch Lever	1	Yes
11	82-0674	Deadbolt Arm/Hub	1	Yes
(B) 12	82-1822	Deadbolt	1	Yes
13	01-0001	Standard Grease	1	No
14	82-0171	Spacer (Classroom)	1	Yes
15	82-0329	Un-Lock Spring	1	Yes
16	82-2004	Spring Cartridge Assembly	1	Yes
17	82-4375	Case Assembly	1	No
18	82-3093	Locking Piece Assembly	1	Yes

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

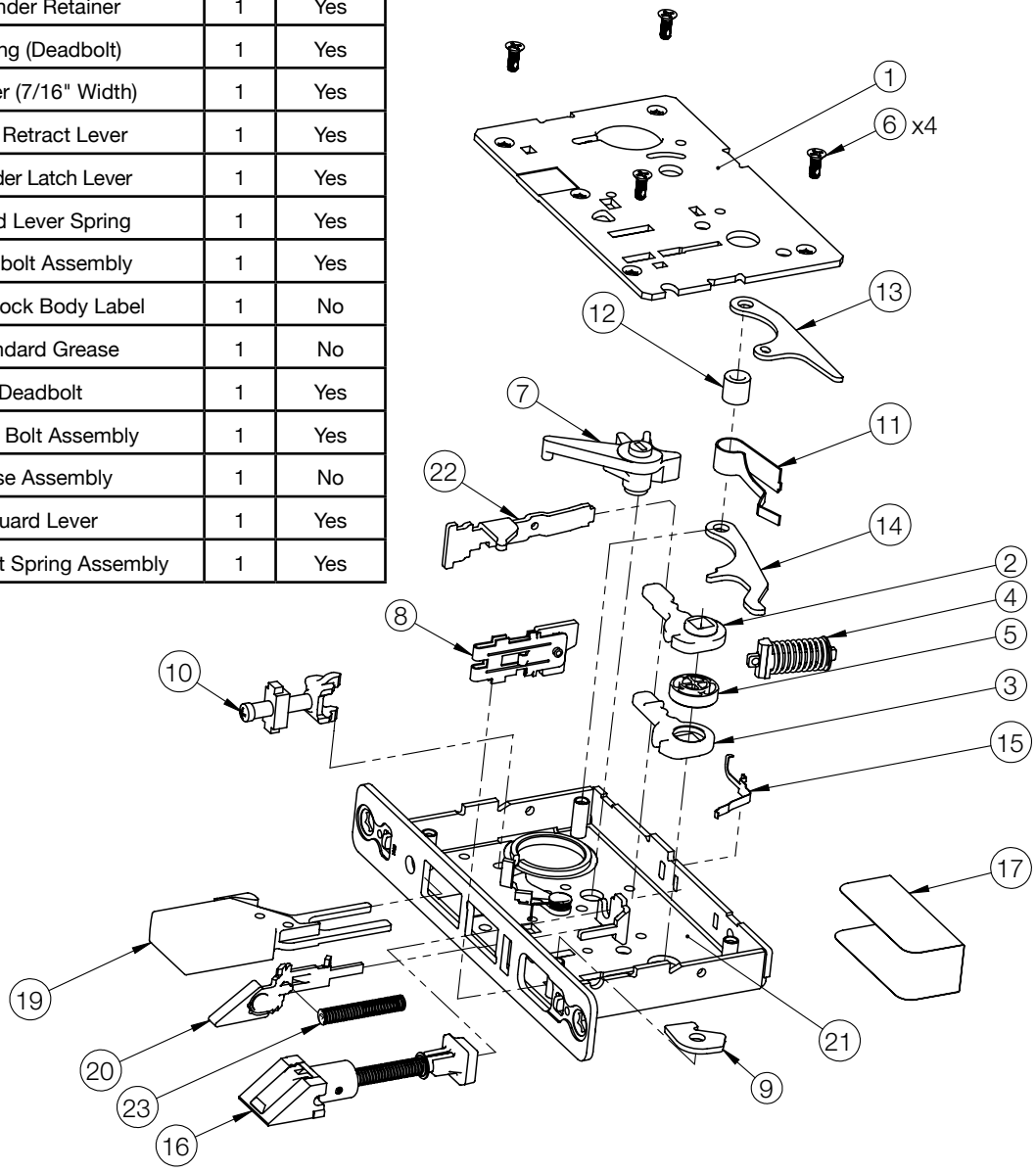
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

	Item no.	Part Number	Description	Qty.	Sellable
	1	82-0024	Cap	1	No
	2	82-0422	Cap Hub	1	Yes
	3	82-0421	Case Hub	1	Yes
	4	82-2004	Spring Cartridge Assembly	1	Yes
	5	82-0120	Spacer (Hub)	1	Yes
	6	01-4402	Machine Screw (#8-32 X 7/16")	4	Yes
	7	82-0674	Deadbolt Arm/Hub	1	Yes
	8	82-3092	Locking Piece Assembly	1	Yes
	9	82-0211	Locking Piece Jam	1	Yes
	10	82-4172	Cylinder Retainer	1	Yes
	11	82-0144	Spring (Deadbolt)	1	Yes
	12	82-0128	Spacer (7/16" Width)	1	Yes
	13	82-0133	Auto Retract Lever	1	Yes
B	14	82-0408	Cylinder Latch Lever	1	Yes
	15	82-0138	Guard Lever Spring	1	Yes
	16	82-5263	Latchbolt Assembly	1	Yes
	17	82-0640	8200 Lock Body Label	1	No
	18	01-0001	Standard Grease	1	No
B	19	82-1822	Deadbolt	1	Yes
	20	82-2029	Guard Bolt Assembly	1	Yes
B	21	82-5426	Case Assembly	1	No
	22	82-1665	Guard Lever	1	Yes
B	23	82-5434	Guardbolt Spring Assembly	1	Yes

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

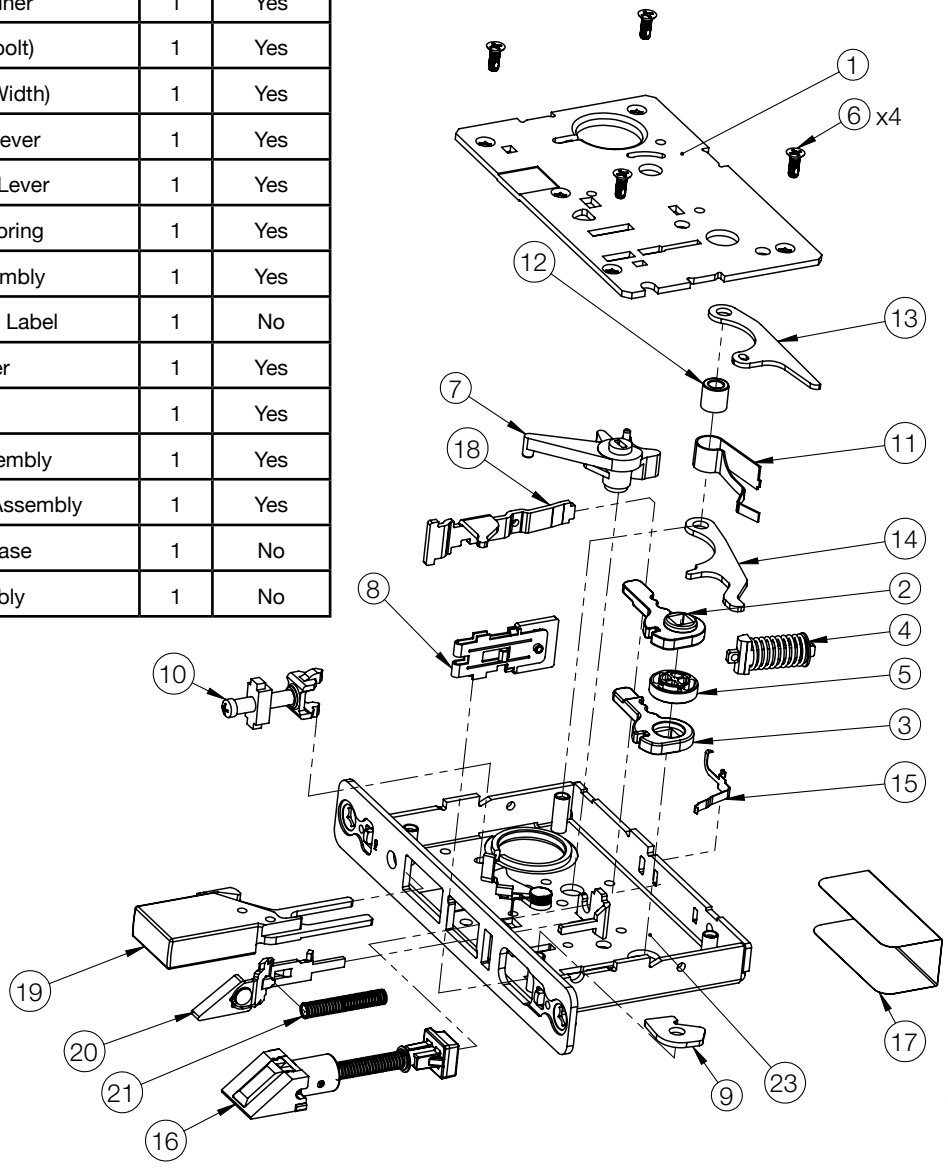
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

	Item no.	Part Number	Description	Qty.	Sellable
	1	82-0024	Cap	1	No
	2	82-0422	Cap Hub	1	Yes
	3	82-0421	Case Hub	1	Yes
	4	82-2004	Spring Cartridge Assembly	1	Yes
	5	82-0120	Spacer (Hub)	1	Yes
	6	01-4402	Machine Screw (#8-32 X 7/16")	4	Yes
	7	82-0674	Deadbolt Arm/Hub	1	Yes
	8	82-3093	Locking Piece Assembly	1	Yes
	9	82-0211	Locking Piece Jam	1	Yes
	10	82-4172	Cylinder Retainer	1	Yes
	11	82-0144	Spring (Deadbolt)	1	Yes
	12	82-0128	Spacer (7/16" Width)	1	Yes
	13	82-0133	Auto Retract Lever	1	Yes
B	14	82-0408	Cylinder Latch Lever	1	Yes
	15	82-0138	Guard Lever Spring	1	Yes
	16	82-5263	Latchbolt Assembly	1	Yes
	17	82-0640	8200 Lock Body Label	1	No
	18	82-1665	Guard Lever	1	Yes
B	19	82-1822	Deadbolt	1	Yes
	20	82-2029	Guard Bolt Assembly	1	Yes
B	21	82-5434	Guardbolt Spring Assembly	1	Yes
	22	01-0001	Standard Grease	1	No
B	23	82-5426	Case Assembly	1	No

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

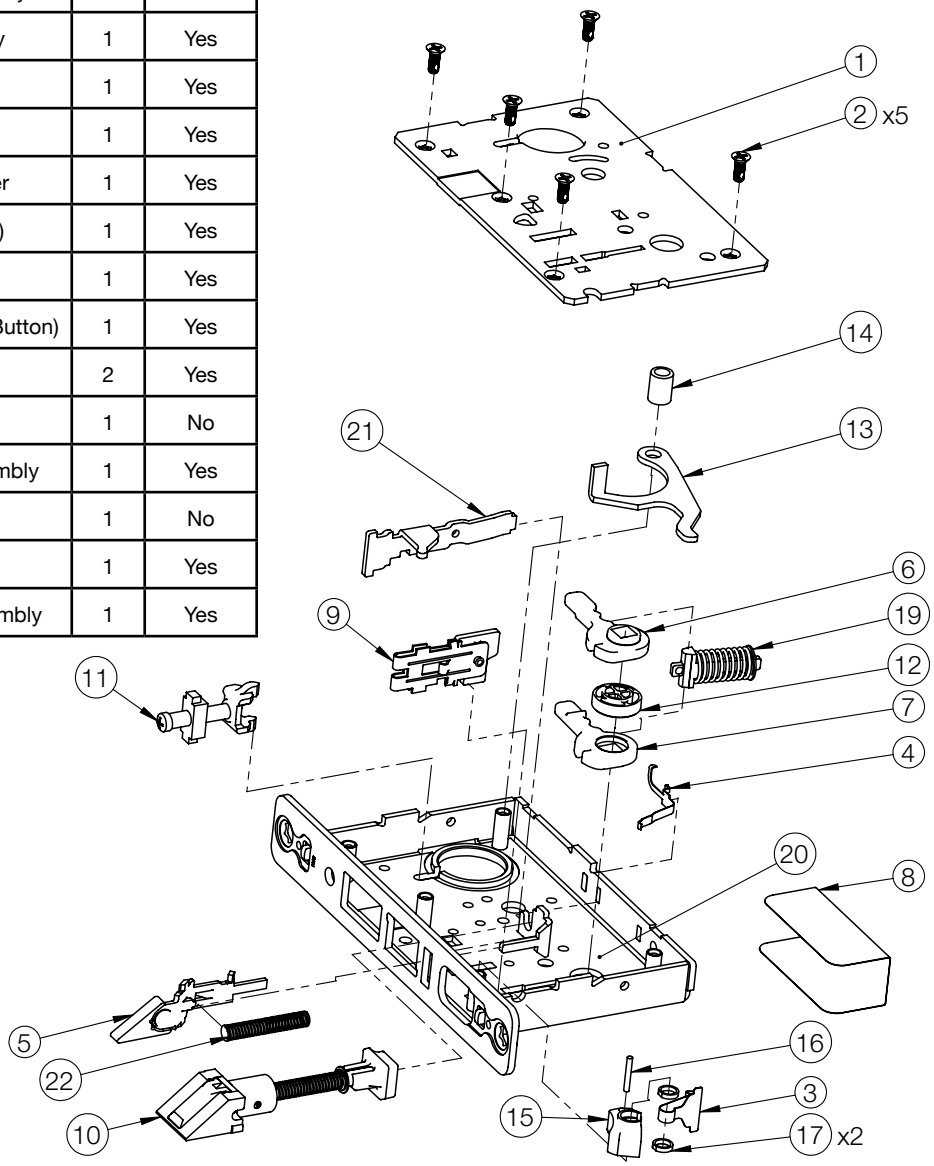
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	01-4402	Machine Screw (#8-32 X 7/16")	5	Yes
3	82-0102	Toggle Spring	1	Yes
4	82-0138	Guard Lever Spring	1	Yes
5	82-2029	Guard Bolt Assembly	1	Yes
6	82-0422	Cap Hub	1	Yes
7	82-0421	Case Hub	1	Yes
8	82-0640	8200 Lock Body Label	1	No
9	82-3092	Locking Piece Assembly	1	Yes
10	82-5263	Latchbolt Assembly	1	Yes
11	82-4172	Cylinder Retainer	1	Yes
12	82-0120	Spacer (Hub)	1	Yes
13	82-0139	Cylinder Latch Lever	1	Yes
14	82-0127	Spacer (1/2" Width)	1	Yes
15	82-0101	Toggle Button	1	Yes
16	82-0125	Connecting Pin (Toggle Button)	1	Yes
17	82-0212	Toggle Washer	2	Yes
18	01-0001	Standard Grease	1	No
19	82-2004	Spring Cartridge Assembly	1	Yes
20	82-5276	Case Assembly	1	No
21	82-1665	Guard Lever	1	Yes
B 22	82-5434	Guardbolt Spring Assembly	1	Yes

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

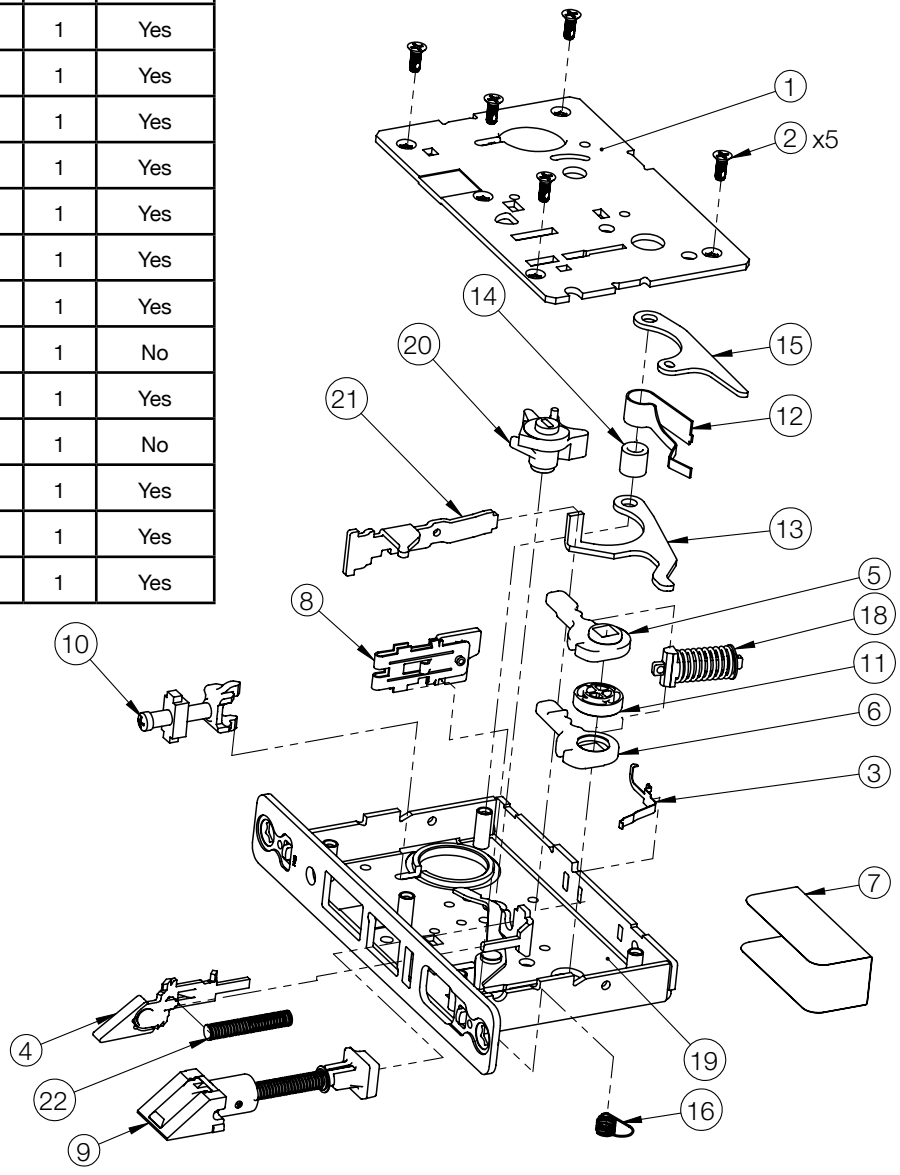
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	01-4402	Machine Screw (#8-32 X 7/16")	5	Yes
3	82-0138	Guard Lever Spring	1	Yes
4	82-2029	Guard Bolt Assembly	1	Yes
5	82-0422	Cap Hub	1	Yes
6	82-0421	Case Hub	1	Yes
7	82-0640	8200 Lock Body Label	1	No
8	82-3092	Locking Piece Assembly	1	Yes
9	82-5263	Latchbolt Assembly	1	Yes
10	82-4172	Cylinder Retainer	1	Yes
11	82-0120	Spacer (Hub)	1	Yes
12	82-0144	Spring (Deadbolt)	1	Yes
13	82-0139	Cylinder Latch Lever	1	Yes
14	82-0128	Spacer (7/16" Width)	1	Yes
15	82-0133	Auto Retract Lever	1	Yes
16	82-0329	Un-Lock Spring	1	Yes
17	01-0001	Standard Grease	1	No
18	82-2004	Spring Cartridge Assembly	1	Yes
19	82-5403	Case Assembly	1	No
20	82-1700	Deadbolt Arm/Hub	1	Yes
21	82-1665	Guard Lever	1	Yes
(B) 22	82-5434	Guardbolt Spring Assembly	1	Yes

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

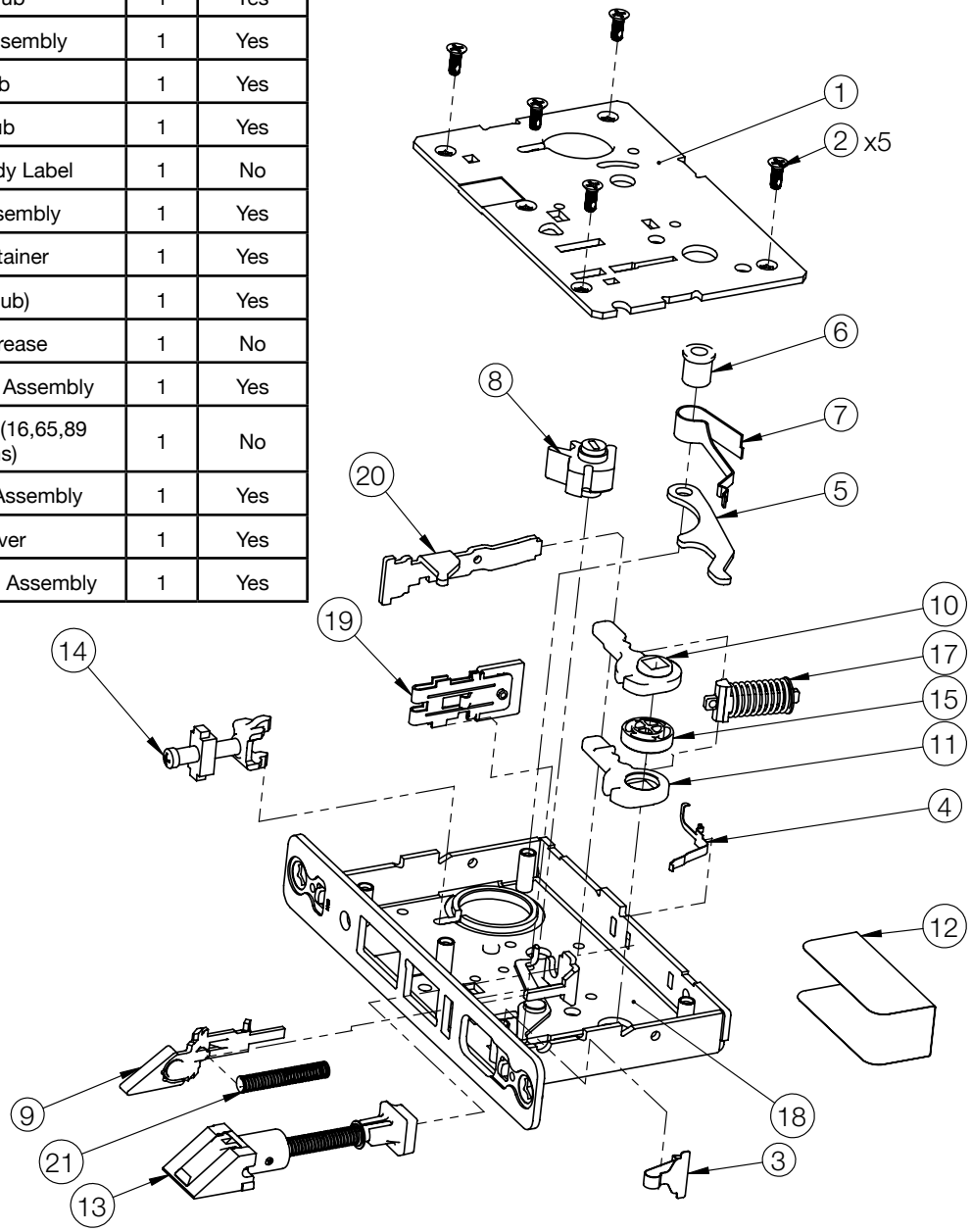
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	01-4402	Machine Screw (#8-32 X 7/16")	5	Yes
3	82-0102	Toggle Spring	1	Yes
4	82-0138	Guard Lever Spring	1	Yes
5	82-0160	Cylinder Latch Lever (Class-room)	1	Yes
6	82-0171	Spacer (Classroom)	1	Yes
7	82-0161	Spring (Classroom)	1	Yes
8	82-0168	Control Hub	1	Yes
9	82-2029	Guard Bolt Assembly	1	Yes
10	82-0422	Cap Hub	1	Yes
11	82-0421	Case Hub	1	Yes
12	82-0640	8200 Lock Body Label	1	No
13	82-5263	Latchbolt Assembly	1	Yes
14	82-4172	Cylinder Retainer	1	Yes
15	82-0120	Spacer (Hub)	1	Yes
16	01-0001	Standard Grease	1	No
17	82-2004	Spring Cartridge Assembly	1	Yes
18	82-4176	Case Assembly (16,65,89 Functions)	1	No
19	82-3093	Locking Piece Assembly	1	Yes
20	82-1665	Guard Lever	1	Yes
(B) 21	82-5434	Guardbolt Spring Assembly	1	Yes

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

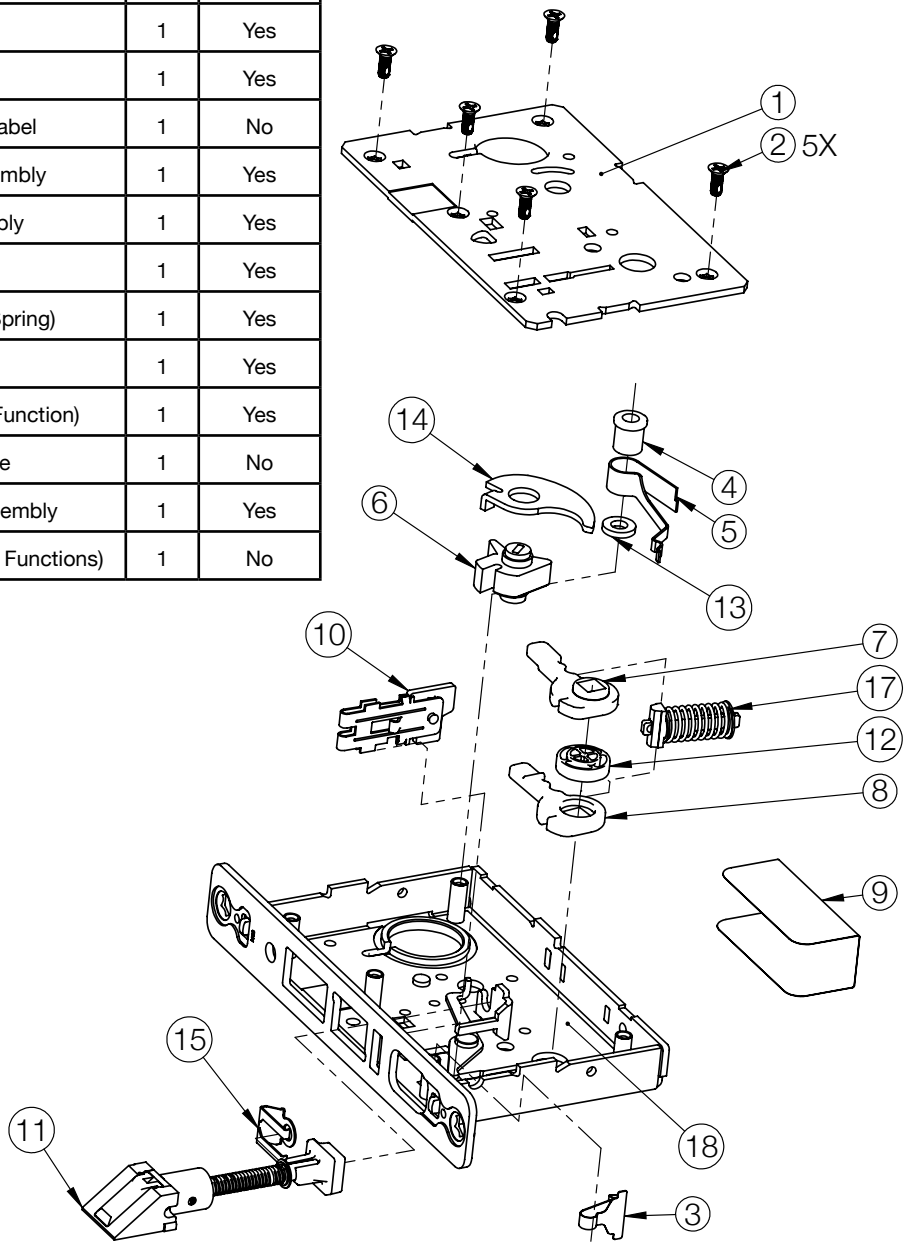
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	01-4402	Machine Screw (#8-32 X 7/16")	5	Yes
3	82-0102	Toggle Spring	1	Yes
4	82-0171	Spacer (Classroom)	1	Yes
5	82-0161	Spring (Classroom)	1	Yes
6	82-0168	Control Hub	1	Yes
7	82-0422	Cap Hub	1	Yes
8	82-0421	Case Hub	1	Yes
9	82-0640	8200 Lock Body Label	1	No
10	82-3092	Locking Piece Assembly	1	Yes
11	82-5263	Latchbolt Assembly	1	Yes
12	82-0120	Spacer (Hub)	1	Yes
13	82-0170	Washer (Dead Bolt Spring)	1	Yes
14	82-0464	Push Lever	1	Yes
15	82-0633	Latchbolt Tail Clip (65 Function)	1	Yes
16	01-0001	Standard Grease	1	No
17	82-2004	Spring Cartridge Assembly	1	Yes
18	82-4176	Case Assembly (16,65,89 Functions)	1	No

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

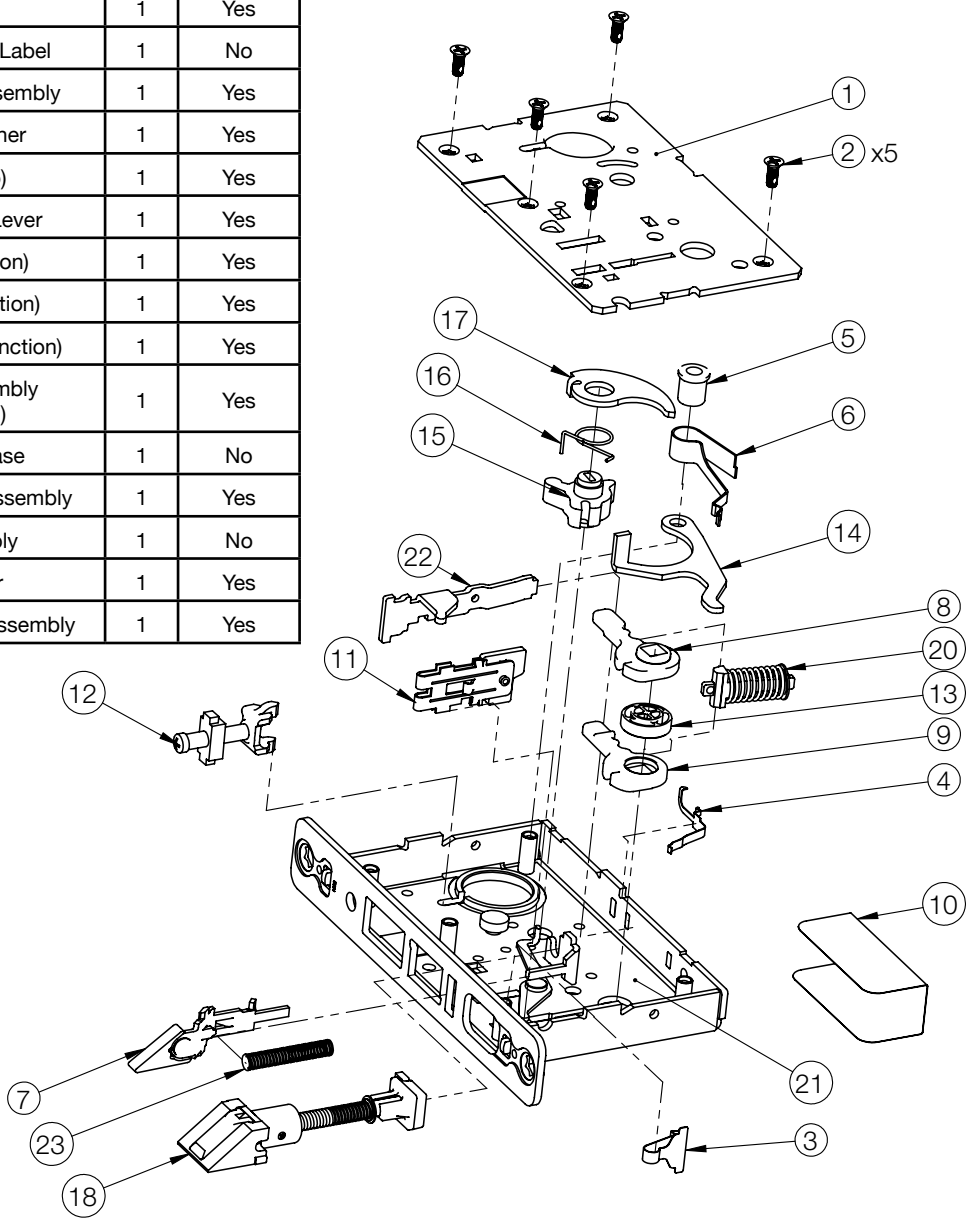
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	01-4402	Machine Screw (#8-32 X 7/16")	5	Yes
3	82-0102	Toggle Spring	1	Yes
4	82-0138	Guard Lever Spring	1	Yes
5	82-0171	Spacer (Classroom)	1	Yes
6	82-0161	Spring (Classroom)	1	Yes
7	82-2029	Guard Bolt Assembly	1	Yes
8	82-0422	Cap Hub	1	Yes
9	82-0421	Case Hub	1	Yes
10	82-0640	8200 Lock Body Label	1	No
11	82-3092	Locking Piece Assembly	1	Yes
12	82-4172	Cylinder Retainer	1	Yes
13	82-0120	Spacer (Hub)	1	Yes
14	82-0139	Cylinder Latch Lever	1	Yes
B 15	82-1931	Hub (67 Function)	1	Yes
B 16	82-1932	Spring (67 Function)	1	Yes
17	82-1809	Push Lever (67 Function)	1	Yes
18	82-4566	Latchbolt Assembly (67 Function)	1	Yes
19	01-0001	Standard Grease	1	No
20	82-2004	Spring Cartridge Assembly	1	Yes
21	82-4535	Case Assembly	1	No
22	82-1665	Guard Lever	1	Yes
23	82-5376	Guardbolt Spring Assembly	1	Yes

Parts required for avaliable options are listed starting on page 27.



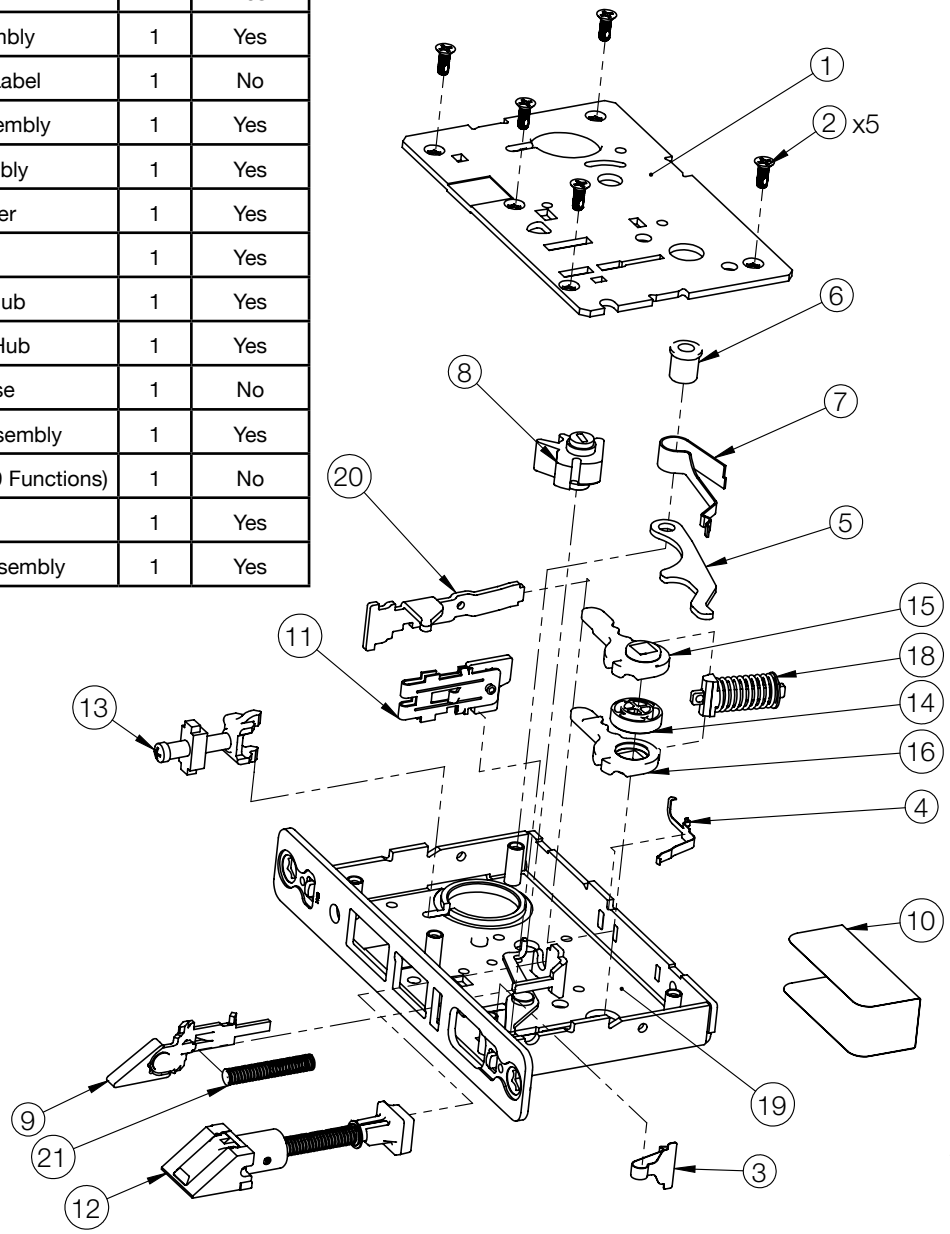
A4741:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	01-4402	Machine Screw (#8-32 X 7/16")	5	Yes
3	82-0102	Toggle Spring	1	Yes
4	82-0138	Guard Lever Spring	1	Yes
5	82-0160	Cylinder Latch Lever (Classroom)	1	Yes
6	82-0171	Spacer (Classroom)	1	Yes
7	82-0161	Spring (Classroom)	1	Yes
8	82-0168	Control Hub	1	Yes
9	82-2029	Guard Bolt Assembly	1	Yes
10	82-0640	8200 Lock Body Label	1	No
11	82-3092	Locking Piece Assembly	1	Yes
12	82-5263	Latchbolt Assembly	1	Yes
13	82-4172	Cylinder Retainer	1	Yes
14	82-0120	Spacer (Hub)	1	Yes
15	82-0636	Holdback Cap Hub	1	Yes
16	82-0635	Holdback Case Hub	1	Yes
17	01-0001	Standard Grease	1	No
18	82-2004	Spring Cartridge Assembly	1	Yes
19	82-4176	Case Assembly (16,65,89 Functions)	1	No
20	82-1665	Guard Lever	1	Yes
(B) 21	82-5434	Guardbolt Spring Assembly	1	Yes

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

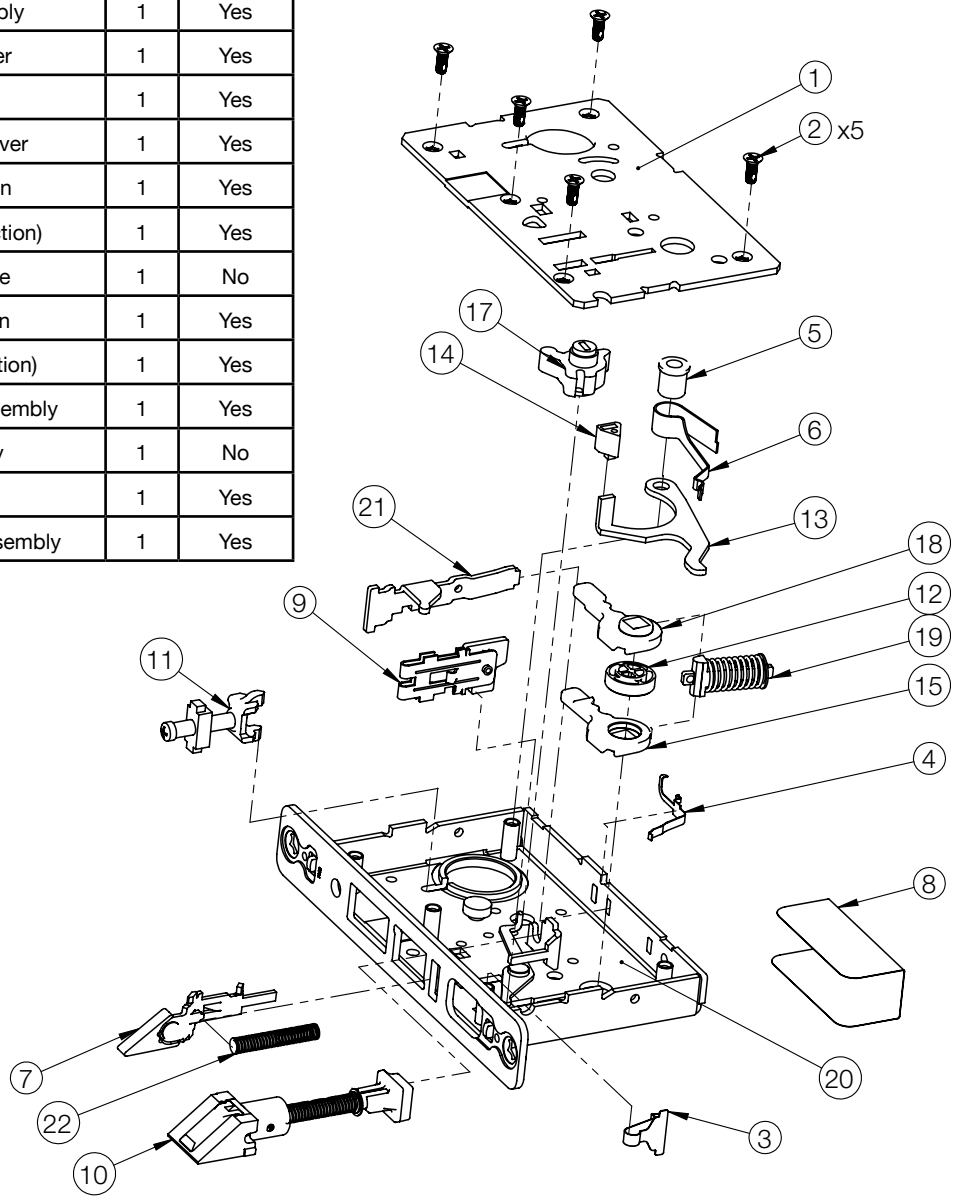
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

	Item no.	Part Number	Description	Qty.	Sellable
	1	82-0024	Cap	1	No
	2	01-4402	Machine Screw (#8-32 X 7/16")	5	Yes
	3	82-0102	Toggle Spring	1	Yes
	4	82-0138	Guard Lever Spring	1	Yes
	5	82-0171	Spacer (Classroom)	1	Yes
	6	82-0161	Spring (Classroom)	1	Yes
	7	82-2029	Guard Bolt Assembly	1	Yes
	8	82-0640	8200 Lock Body Label	1	No
	9	82-3092	Locking Piece Assembly	1	Yes
	10	82-5263	Latchbolt Assembly	1	Yes
	11	82-4172	Cylinder Retainer	1	Yes
	12	82-0120	Spacer (Hub)	1	Yes
	13	82-0139	Cylinder Latch Lever	1	Yes
	14	82-1214	Cam 91 Function	1	Yes
	15	82-0124	Hub (Case 92 Function)	1	Yes
	16	01-0001	Standard Grease	1	No
B	17	82-1931	Hub-67 Function	1	Yes
	18	82-0123	Hub (Cap 92 Function)	1	Yes
	19	82-2004	Spring Cartridge Assembly	1	Yes
	20	82-4535	Case Assembly	1	No
	21	82-1665	Guard Lever	1	Yes
B	22	82-5434	Guardbolt Spring Assembly	1	Yes

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

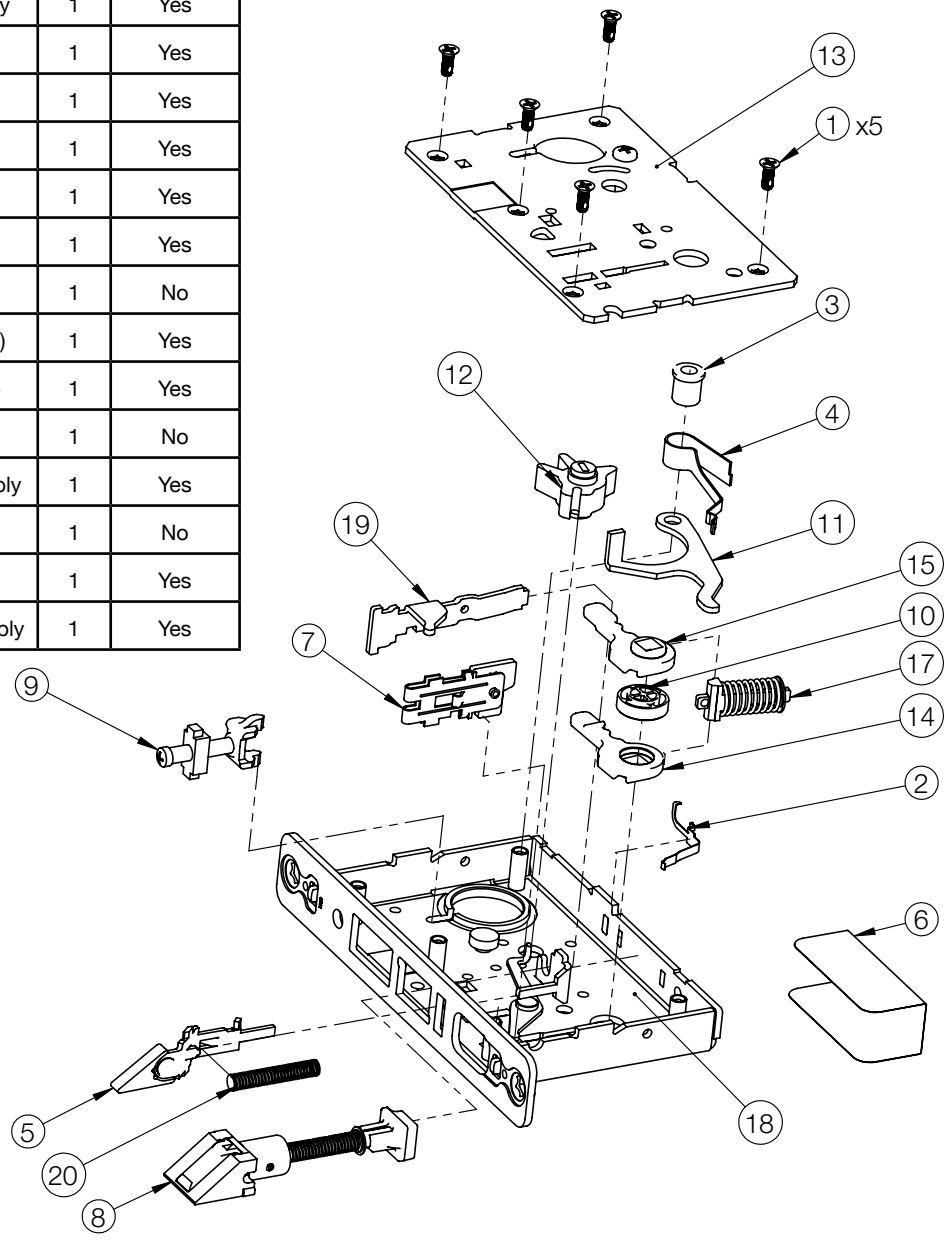
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	01-4402	Machine Screw (#8-32 X 7/16")	5	Yes
2	82-0138	Guard Lever Spring	1	Yes
3	82-0171	Spacer (Classroom)	1	Yes
4	82-0161	Spring (Classroom)	1	Yes
5	82-2029	Guard Bolt Assembly	1	Yes
6	82-0640	8200 Lock Body Label	1	No
7	82-3092	Locking Piece Assembly	1	Yes
8	82-5263	Latchbolt Assembly	1	Yes
9	82-4172	Cylinder Retainer	1	Yes
10	82-0120	Spacer (Hub)	1	Yes
11	82-0139	Cylinder Latch Lever	1	Yes
12	82-0465	Hub	1	Yes
13	82-2129	Cap Assembly	1	No
14	82-0124	Hub (Case 92 Function)	1	Yes
15	82-0123	Hub (Cap 92 Function)	1	Yes
16	01-0001	Standard Grease	1	No
17	82-2004	Spring Cartridge Assembly	1	Yes
18	82-4535	Case Assembly	1	No
19	82-1665	Guard Lever	1	Yes
(B) 20	82-5434	Guardbolt Spring Assembly	1	Yes

Parts required for avaliable options are listed starting on page 27.



A4741:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

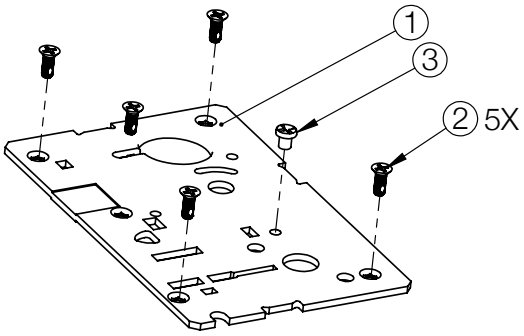
Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

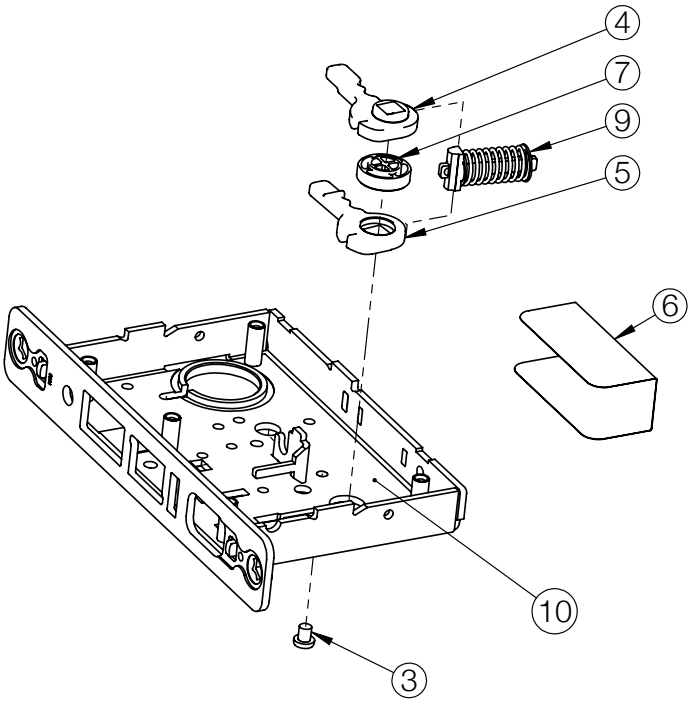
8295 - Dummy Lock Trim - Single Lever
8296 - Dummy Lock Trim - Double Lever
8297 - Active Dummy Lock Trim - Double Lever

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	01-4402	Machine Screw (#8-32 X 7/16")	5	Yes
3	01-9180	Catch Screw	2	Yes
4	82-0422	Cap Hub	1	Yes
5	82-0421	Case Hub	1	Yes
6	82-0640	8200 Lock Body Label	1	No
7	82-0120	Spacer (Hub)	1	Yes
8	01-0001	Standard Grease	1	No
9	82-2004	Spring Cartridge Assembly	1	Yes
10	82-5276	Case Assembly	1	No

Parts required for avaliable options are listed starting on page 27.





A4741:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

3- Option - Stainless steel lever hubs

82-0422	Cap Hub	Yes	Replace with	82-0253	Hub (Cap Institutional)	Yes
82-0421	Case Hub	Yes		82-0252	Hub (Case Institutional)	Yes

68/69 and BHL Options - Door lever and door knob combinations

82-2004	Spring Cartridge Assy	Yes	Replace with	82-3645	68/69-8200 Spring Ctg Assy	Yes

ALP Option

82-2004	Spring Cartridge Assy	Yes	Replace *Add	82-4849	Spring Cartridge Assy Alp8200	Yes
				82-2121	Fire Stop Assy	Yes

*Add Fire Stop Assy to all ALP options except for the 8228/29/30 functions

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

RX- Option - Request to Exit - Monitors each lever independently

P/N	Description	Qty.	Sellable
01-9180	Catch Screw	1	Yes

For Functions:
04, 05, 06, 13, 31, 36, 37, 38

01-4532	Self Tapping Screw	1	Yes
01-9209	#8-32X3/16 Pn Hd Tap Scrw	1	Yes
52-0512	Half & Half Cable Clamp	1	Yes
82-0541	Spring Bracket	1	Yes
82-0542	Friction Disc	2	Yes
82-3617	Switch & Cable Assy (Rx)	1	Yes

For Functions:
04, 05, 06, 13, 15, 16, 24, 25, 26, 27, 28, 29, 30, 31, 35, 36, 37, 38, 39, 40, 49, 55, 56, 59, 65, 66, 67, 68, 89, 90, 91

01-4532	Self Tapping Screw	1	Yes
01-9209	#8-32X3/16 Pn Hd Tap Scrw	3	Yes
52-0512	Half & Half Cable Clamp	3	Yes
82-0541	Spring Bracket	1	Yes
82-0542	Friction Disc	2	Yes
82-3617	Switch & Cable Assy (Rx)	1	Yes

For Functions:
41, 43, 45, 46, 47, 48, 50, 51, 52, 92

A4741:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

DX- Option - Deadbolt monitoring — Monitor deadbolt position

P/N	Description	Qty.	Sellable
52-2505	Dx-8200 Switch Brkt Assy	1	Yes

For Functions:
All

01-9209	#8-32X3/16 Pn Hd Tap Scrw	1	Yes
52-0512	Half & Half Cable Clamp	1	Yes

For Functions:
03, 20, 21, 22, 23, 26, 28, 29, 30, 40

01-9209	#8-32X3/16 Pn Hd Tap Scrw	3	Yes
52-0512	Half & Half Cable Clamp	3	Yes

For Functions:
41, 43, 45, 46, 47, 48, 50, 51, 52

01-4376	Self Tapping Screw	1	Yes
82-0406	Half Cable Clamp (82Elec)	1	Yes

For Functions:
25, 35, 39, 49, 66

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

LX- Option - Latchbolt monitor — Monitors latchbolt position

P/N	Description	Qty.	Sellable	
52-2647	Switch & Brkt Assy	1	Yes	For Functions: All
01-9180	Catch Screw	1	Yes	For Functions: 04, 05, 06, 13, 31, 36, 37, 38
01-9209	#8-32X3/16 Pn Hd Tap Scrw	1	Yes	For Functions: 04, 05, 06, 13, 16, 17, 31, 36, 37, 38, 55, 59, 67, 89, 90, 91, 92
52-0512	Half & Half Cable Clamp	1	Yes	
01-4532	Self Tapping Screw	1	Yes	For Functions: 15, 56, 65
82-0406	Half Cable Clamp (82Elec)	1	Yes	

A4741:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

R8200 Option - Roseless Trim

P/N	Description	Sellable
82-0422	Cap Hub	Yes
82-0421	Case Hub	Yes
82-0120	Spacer (Hub)	Yes

Replace with

P/N	Description	Sellable
82-0746	R82 Cap Hub	Yes
82-0745	R82 Case Hub	Yes
82-0759	R82 Hub Spacer	Yes

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Notes

SARGENT®
ASSA ABLOY

A4741:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Notes

SARGENT®
ASSA ABLOY

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT

ASSA ABLOY

SARGENT Manufacturing Company
100 Sargent Drive
New Haven, CT 06511 USA
800-727-5477
www.sargentlock.com

ASSA ABLOY is the global leader in door opening solutions, dedicated to satisfying end-user needs for security, safety and convenience

Founded in the early 1800s, SARGENT® is a market leader in locksets, cylinders, door closers, exit devices, electro-mechanical products and access control systems for new construction, renovation, and replacement applications. The company's customer base includes commercial construction, institutional, and industrial markets.

Copyright © 2016-2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of SARGENT Manufacturing is prohibited.

A4741:B 12/17

SARGENT®

ASSA ABLOY

7900 Lockbody Parts Manual

For assistance, contact SARGENT at
800-727-5477 or www.sargentlock.com

A4742:B 12/17

Copyright © 2016-2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader
in door opening solutions

Table of Contents

SARGENT®
ASSA ABLOY

7904 - Storeroom or Closet Lock 1
7915 - Passage or Closet Lock 2
7916 - Apartment, Exit or Public Restroom Lock 3
7924 - Storeroom Door Lock 4
7926 - Store Door Lock 4
7925 - Dormatory Exit Lock 5
7966 - Privacy Bedroom or Bath Lock 5
7937 - Classroom Lock 6
7938 - Classroom Security Intruder Latchbolt Lock 6
7943 - Appartment Corridor Lock 7
7945 - Dormitory or Exit Lock 8
7950 - Hotel Guest Lock 9
7955 - Office or Entry Lock 10
7965 - Privacy Bedroom or Bath Lock 11
7995 - Single Trim Dummy Lock 12
Options 13-14

A4742:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

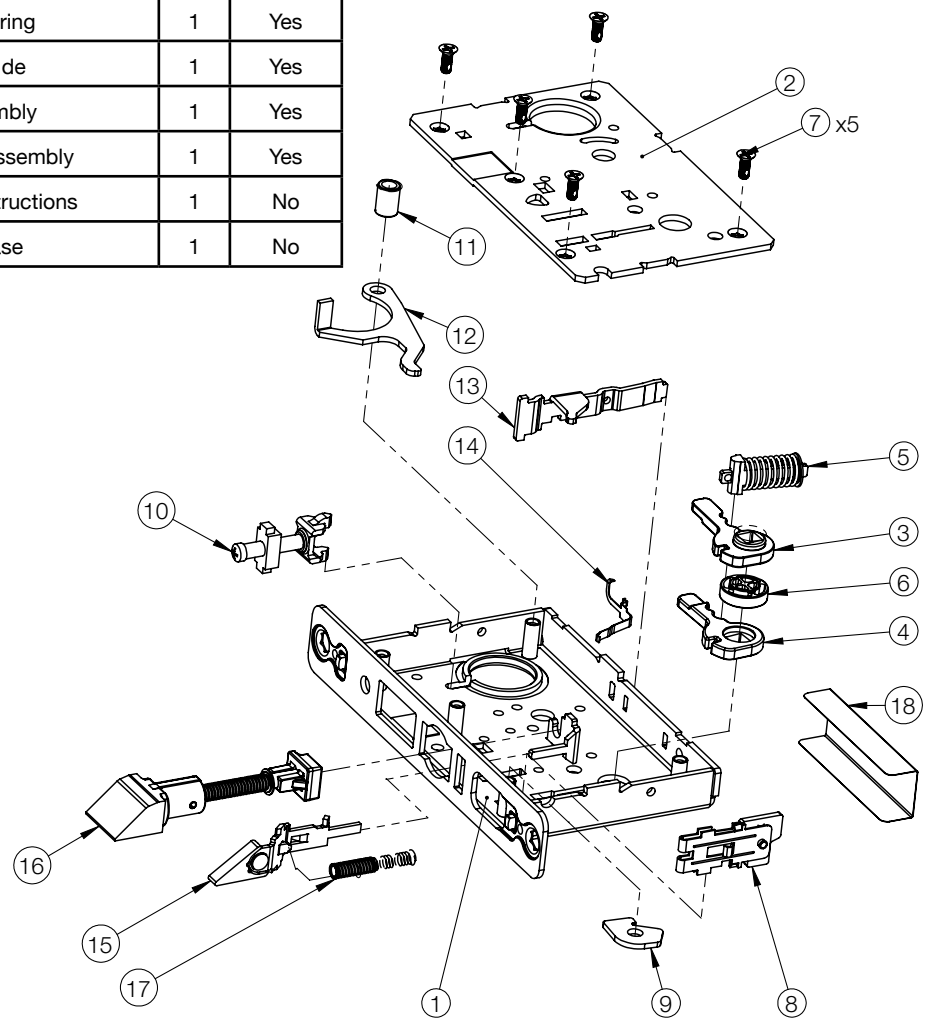
Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

7904 - Storeroom or Closet Lock

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	79-2220	Case Assembly	1	No
2	82-0024	Cap	1	No
3	82-0422	Cap Hub	1	Yes
4	82-0421	Case Hub	1	Yes
5	82-2004	Spring Cartridge Assembly	1	Yes
6	82-0120	Spacer (Hub)	1	Yes
7	01-4402	Machine Screw (#8-32 X 7/16")	5	Yes
8	82-3092	Locking Piece Assembly	1	Yes
9	82-0211	Locking Piece Jam	1	Yes
10	82-4172	Cylinder Retainer	1	Yes
11	82-0127	Spacer (1/2" Width)	1	Yes
12	82-0139	Cylinder Latch Lever	1	Yes
13	82-1665	Guard Lever	1	Yes
14	82-0138	Guard Lever Spring	1	Yes
15	82-2029	Guard Bolt Guide	1	Yes
(B) 16	79-2027	Latchbolt Assembly	1	Yes
17	82-5434	Guardbolt Spring Assembly	1	Yes
18	79-0026	Lockbody Label Instructions	1	No
19	01-0001	Standard Grease	1	No

Parts required for avaliable options are listed starting on page 13.



A4742:A 11/15/16

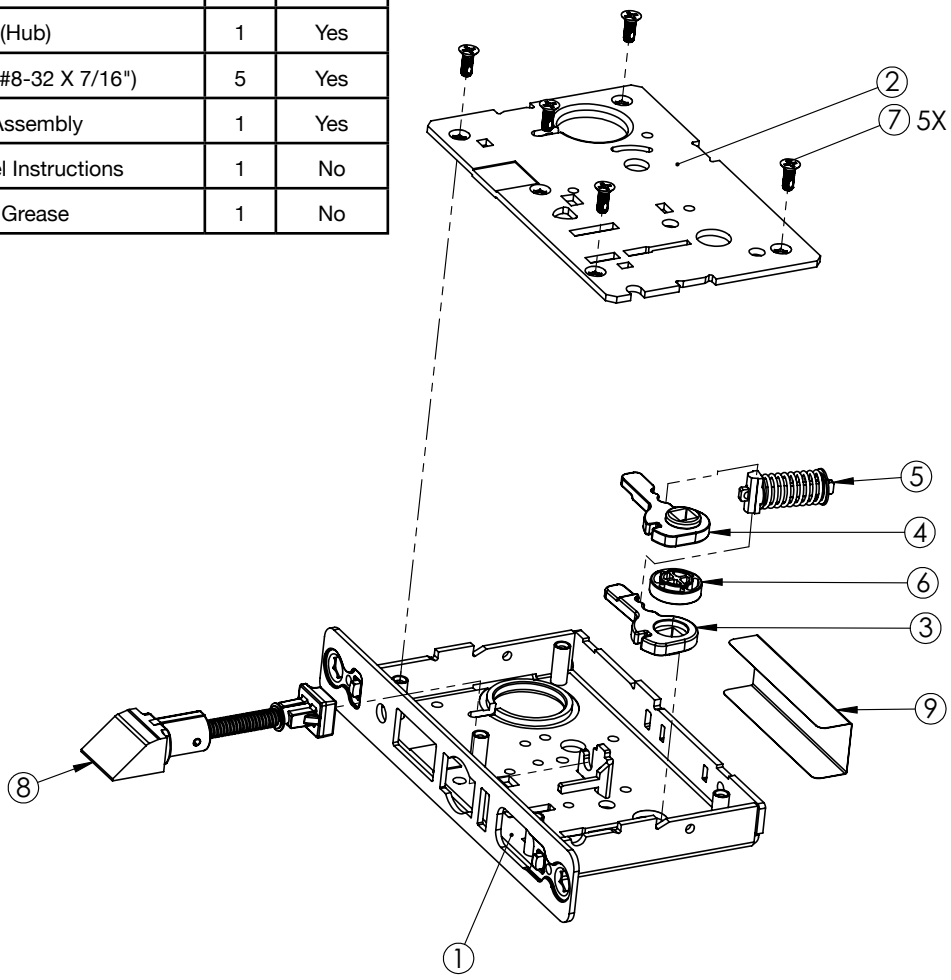
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	79-2220	Case Assembly	1	No
2	82-0024	Cap	1	No
3	82-0421	Case Hub	1	Yes
4	82-0422	Cap Hub	1	Yes
5	82-2004	Spring Cartridge Assembly	1	Yes
6	82-0120	Spacer (Hub)	1	Yes
7	01-4402	Machine Screw (#8-32 X 7/16")	5	Yes
8	79-2027	Latchbolt Assembly	1	Yes
9	79-0026	Lockbody Label Instructions	1	No
10	01-0001	Standard Grease	1	No

Parts required for avaliable options are listed starting on page 13.



A4742:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

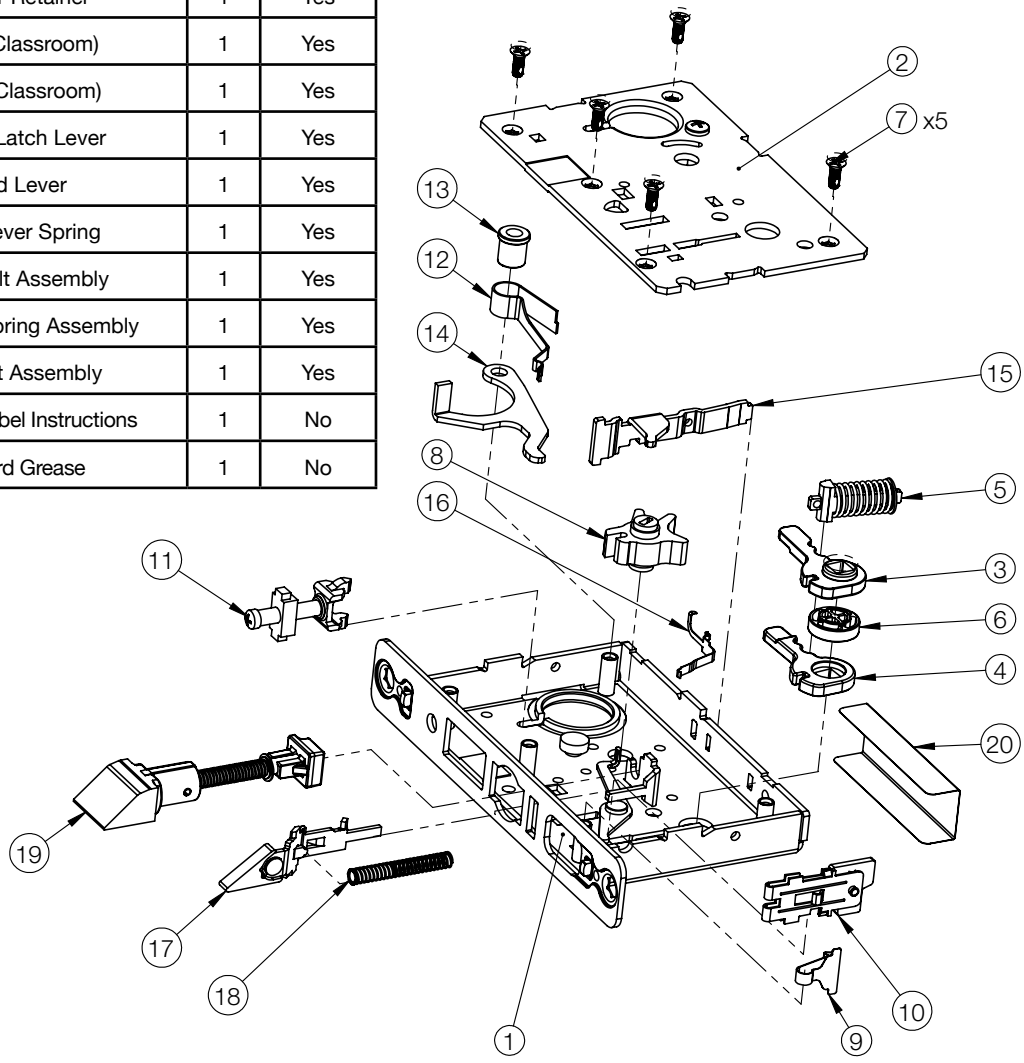
Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	79-2016	Case Assembly	1	No
2	82-2129	Cap Assembly	1	No
3	82-0422	Cap Hub	1	Yes
4	82-0421	Case Hub	1	Yes
5	82-2004	Spring Cartridge Assembly	1	Yes
6	82-0120	Spacer (Hub)	1	Yes
7	01-4402	"Machine Screw (#8-32 x 7/16")	5	Yes
8	82-0465	Hub	1	Yes
9	82-0102	Toggle Spring	1	Yes
10	82-3092	Locking Piece Assembly	1	Yes
11	82-4172	Cylinder Retainer	1	Yes
12	82-0161	Spring (Classroom)	1	Yes
13	82-0171	Spacer (Classroom)	1	Yes
14	82-0139	Cylinder Latch Lever	1	Yes
15	82-1665	Guard Lever	1	Yes
16	82-0138	Guard Lever Spring	1	Yes
17	82-2029	Guard Bolt Assembly	1	Yes
(B) 18	82-5434	Guardbolt Spring Assembly	1	Yes
19	79-2027	Latchbolt Assembly	1	Yes
20	79-0026	Lockbody Label Instructions	1	No
21	01-0001	Standard Grease	1	No

Parts required for avaliable options are listed starting on page 13.



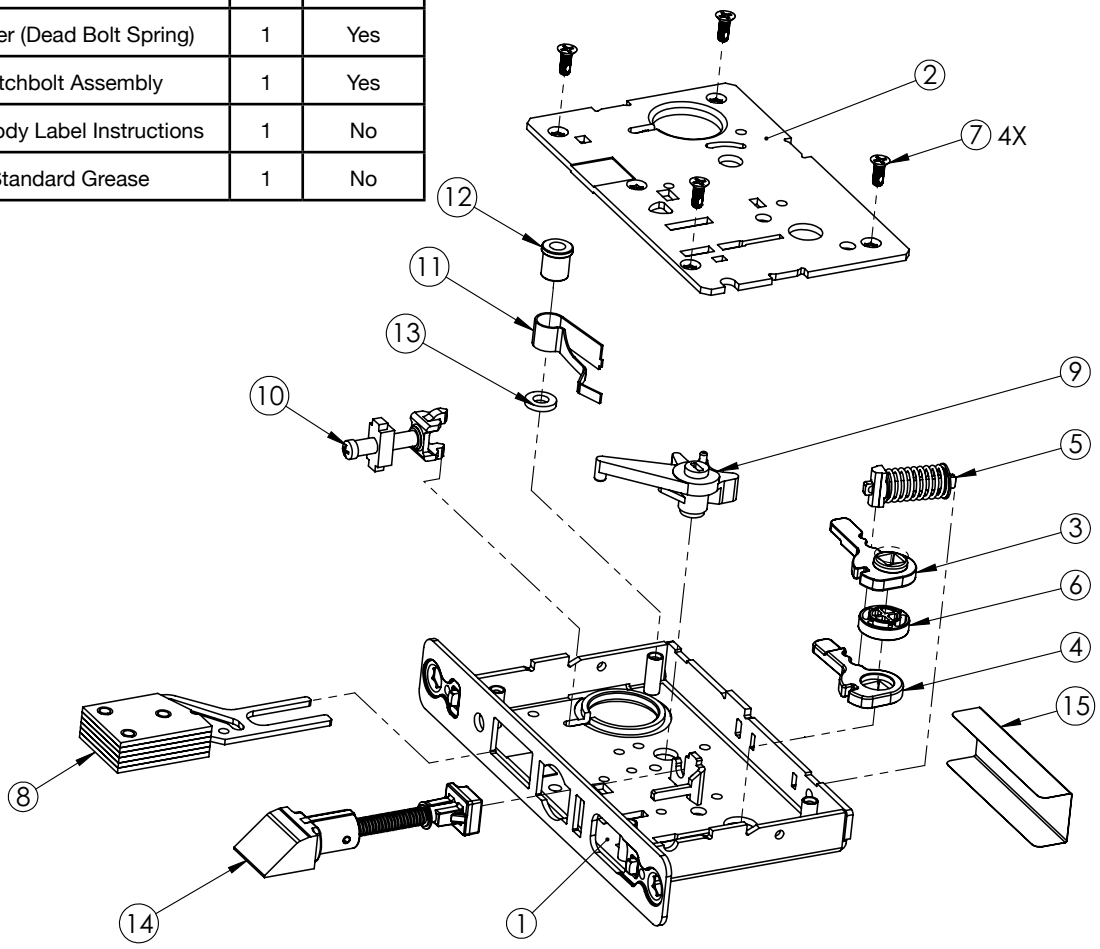
A4742:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item no.	Part Number	Description	Qty.	Sellable
1	79-2005	Case Assembly	1	No
2	82-0024	Cap	1	No
3	82-0422	Cap Hub	1	Yes
4	82-0421	Case Hub	1	Yes
5	82-2004	Spring Cartridge Assembly	1	Yes
6	82-0120	Spacer (Hub)	1	Yes
7	01-4402	Machine Screw (#8-32 X 7/16")	4	Yes
8	79-2026	Deadbolt Assembly	1	Yes
9	82-0674	Deadbolt Arm/Hub	1	Yes
10	82-4172	Cylinder Retainer	1	Yes
11	82-0144	Spring (Deadbolt)	1	Yes
12	82-0171	Spacer (Classroom)	1	Yes
13	82-0170	Washer (Dead Bolt Spring)	1	Yes
14	79-2027	Latchbolt Assembly	1	Yes
15	79-0026	Lockbody Label Instructions	1	No
16	01-0001	Standard Grease	1	No

Parts required for avaliable options are listed starting on page 13.



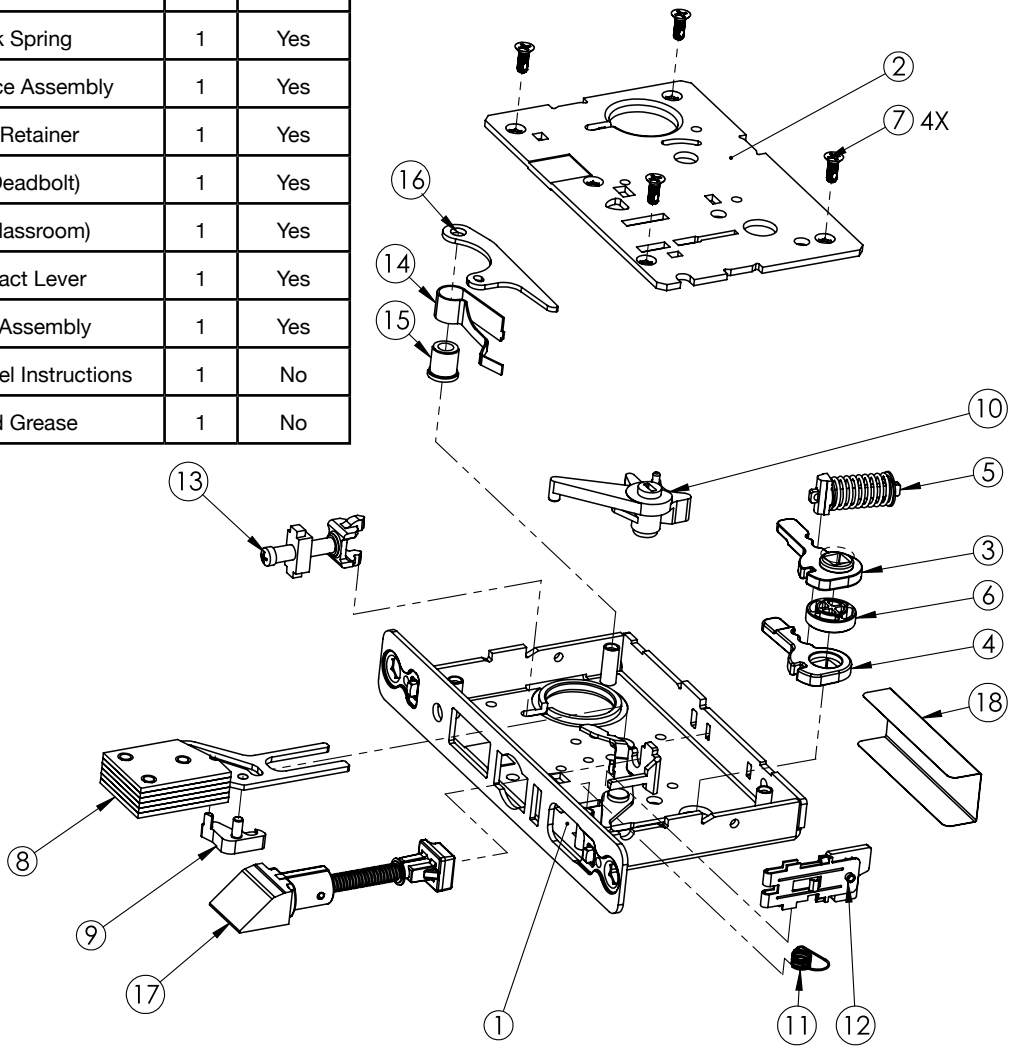
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Item no.	Part Number	Description	Qty.	Sellable
1	79-2007	Case Assembly	1	No
2	82-0024	Cap	1	No
3	82-0422	Cap Hub	1	Yes
4	82-0421	Case Hub	1	Yes
5	82-2004	Spring Cartridge Assembly	1	Yes
6	82-0120	Spacer (Hub)	1	Yes
7	01-4402	"Machine Screw (#8-32 x 7/16")	4	Yes
8	79-2026	Deadbolt Assembly	1	Yes
9	82-0150	Auto Unlock Insert	1	Yes
10	82-0674	Deadbolt Arm/Hub	1	Yes
11	82-0329	Un-Lock Spring	1	Yes
12	82-3092	Locking Piece Assembly	1	Yes
13	82-4172	Cylinder Retainer	1	Yes
14	82-0144	Spring (Deadbolt)	1	Yes
15	82-0171	Spacer (Classroom)	1	Yes
16	82-0133	Auto Retract Lever	1	Yes
17	79-2027	Latchbolt Assembly	1	Yes
18	79-0026	Lockbody Label Instructions	1	No
19	01-0001	Standard Grease	1	No

Parts required for avaliable options are listed starting on page 13.



A4742:B 12/17

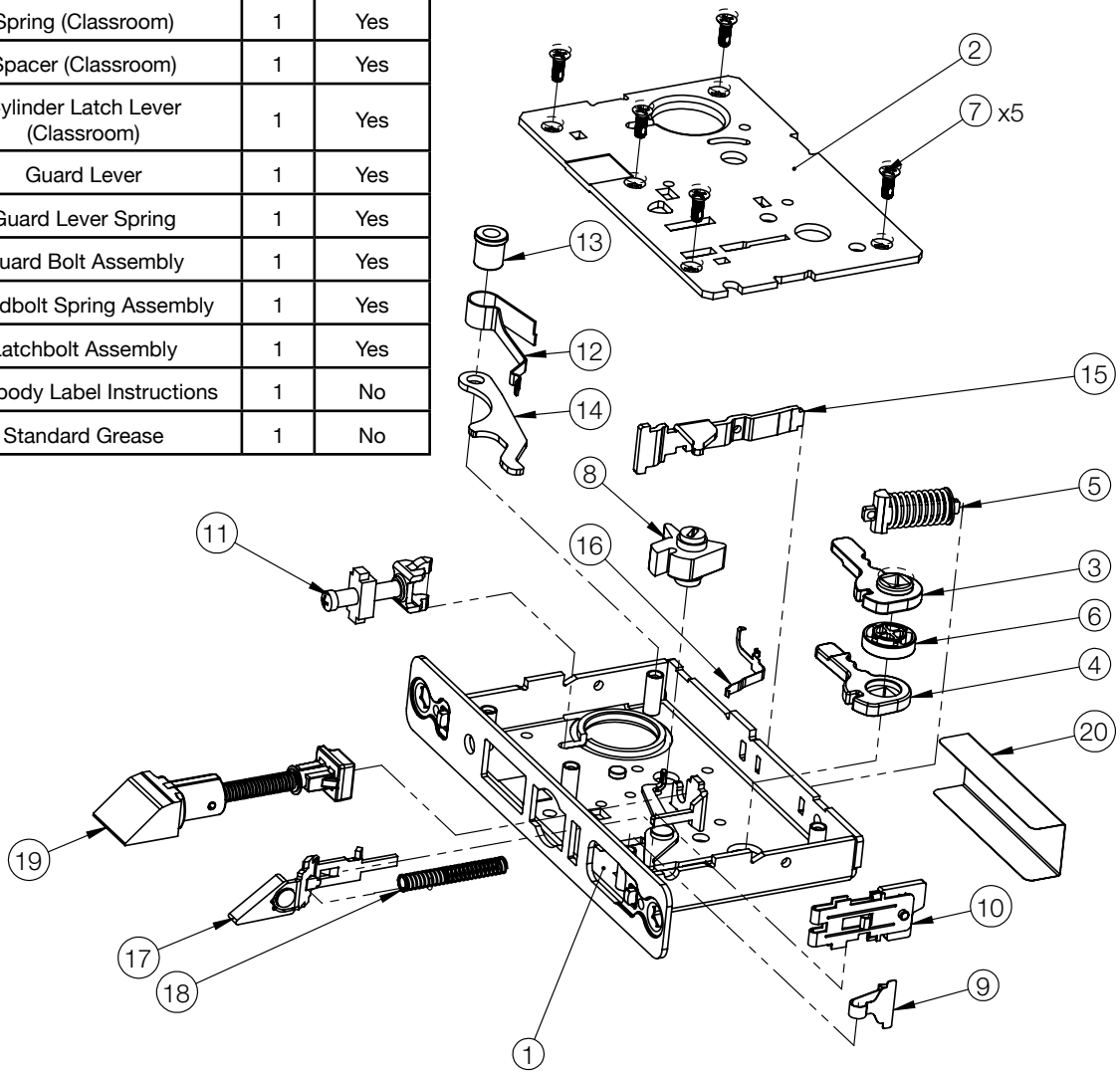
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	79-2004	Case Assembly	1	No
2	82-0024	Cap	1	No
3	82-0422	Cap Hub	1	Yes
4	82-0421	Case Hub	1	Yes
5	82-2004	Spring Cartridge Assembly	1	Yes
6	82-0120	Spacer (Hub)	1	Yes
7	01-4402	Machine Screw (#8-32 X 7/16")	5	Yes
8	82-0168	Control Hub	1	Yes
9	82-0102	Toggle Spring	1	Yes
10	82-3092	Locking Piece Assembly	1	Yes
11	82-4172	Cylinder Retainer	1	Yes
12	82-0161	Spring (Classroom)	1	Yes
13	82-0171	Spacer (Classroom)	1	Yes
14	82-0160	Cylinder Latch Lever (Classroom)	1	Yes
15	82-1665	Guard Lever	1	Yes
16	82-0138	Guard Lever Spring	1	Yes
17	82-2029	Guard Bolt Assembly	1	Yes
(B) 18	82-5434	Guardbolt Spring Assembly	1	Yes
19	79-2027	Latchbolt Assembly	1	Yes
20	79-0026	Lockbody Label Instructions	1	No
21	01-0001	Standard Grease	1	No

Parts required for avaliable options are listed starting on page 13.



A4742:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

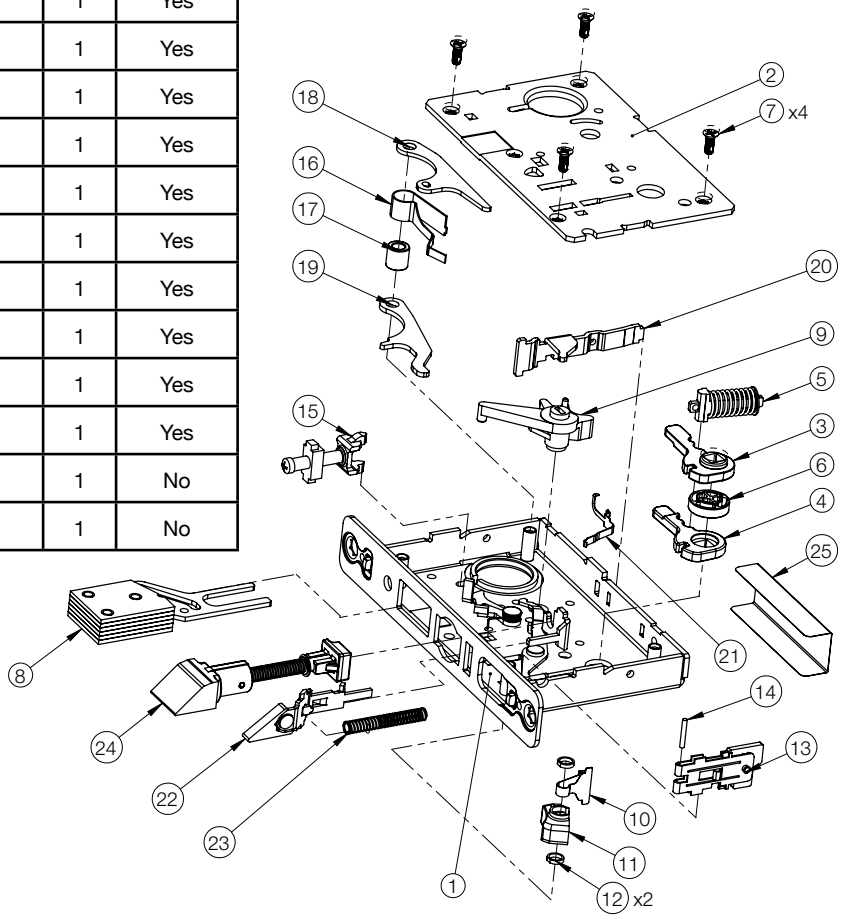
Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	79-2012	Case Assembly	1	No
2	82-0024	Cap	1	No
3	82-0422	Cap Hub	1	Yes
4	82-0421	Case Hub	1	Yes
5	82-2004	Spring Cartridge Assembly	1	Yes
6	82-0120	Spacer (Hub)	1	Yes
7	01-4402	Machine Screw (#8-32 X 7/16")	4	Yes
8	79-2026	Deadbolt Assembly	1	Yes
9	82-0674	Deadbolt Arm/Hub	1	Yes
10	82-0102	Toggle Spring	1	Yes
11	82-0101	Toggle Button	1	Yes
12	82-0212	Toggle Washer	2	Yes
13	82-3092	Locking Piece Assembly	1	Yes
14	82-0125	Connecting Pin (Toggle Button)	1	Yes
15	82-4172	Cylinder Retainer	1	Yes
16	82-0144	Spring (Deadbolt)	1	Yes
17	82-0128	Spacer (7/16" Width)	1	Yes
18	82-0133	Auto Retract Lever	1	Yes
19	82-0408	Cylinder Latch Lever	1	Yes
20	82-1665	Guard Lever	1	Yes
21	82-0138	Guard Lever Spring	1	Yes
22	82-2029	Guard Bolt Assembly	1	Yes
(B) 23	82-5434	Guardbolt Spring Assembly	1	Yes
24	79-2027	Latchbolt Assembly	1	Yes
25	79-0026	Lockbody Label Instructions	1	No
26	01-0001	Standard Grease	1	No

Parts required for avaliable options are listed starting on page 13.



A4742:B 12/17

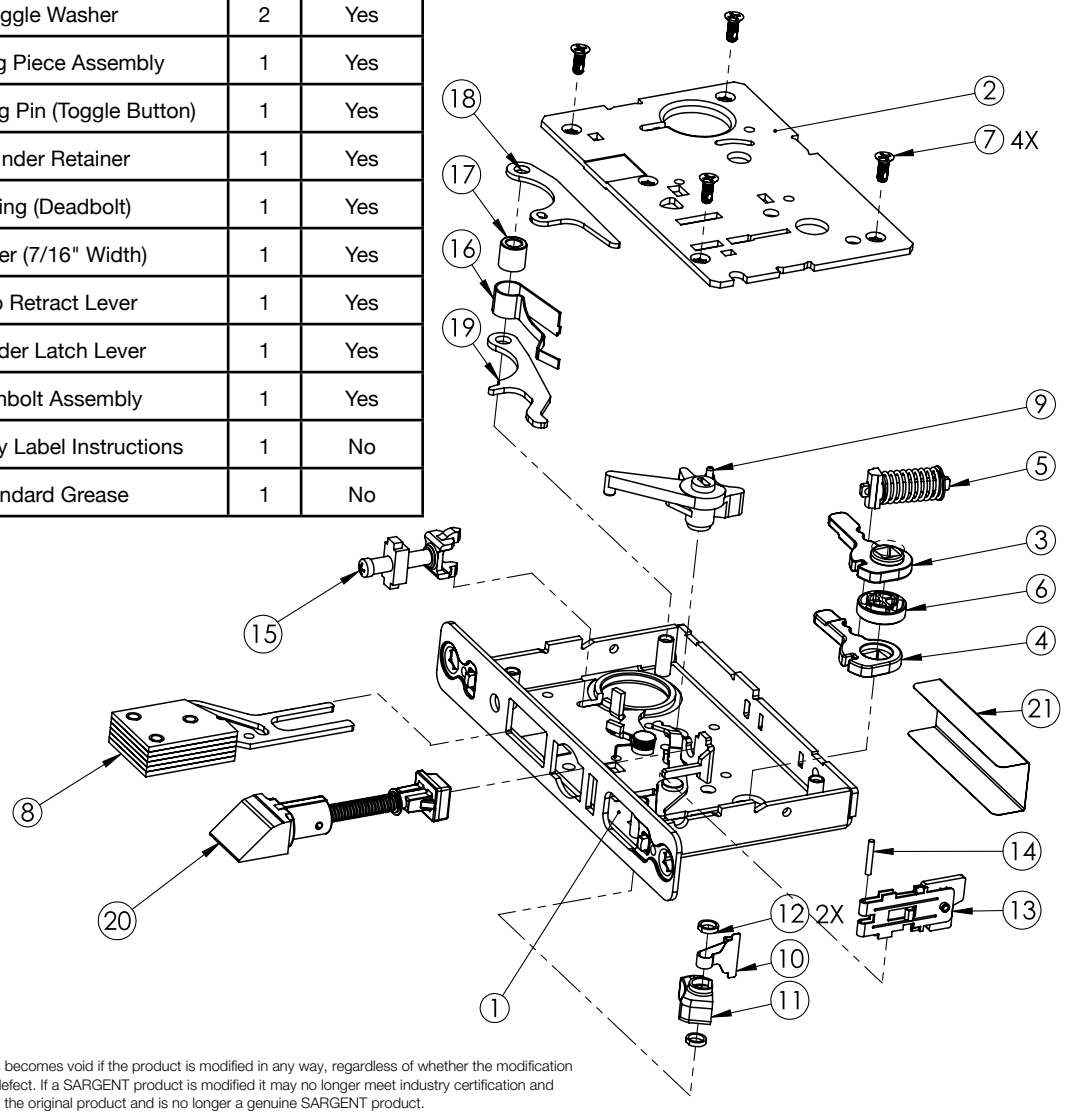
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	79-2012	Case Assembly	1	No
2	82-0024	Cap	1	No
3	82-0422	Cap Hub	1	Yes
4	82-0421	Case Hub	1	Yes
5	82-2004	Spring Cartridge Assembly	1	Yes
6	82-0120	Spacer (Hub)	1	Yes
7	01-4402	Machine Screw (#8-32 X 7/16")	4	Yes
8	79-2026	Deadbolt Assembly	1	Yes
9	82-0674	Deadbolt Arm/Hub	1	Yes
10	82-0102	Toggle Spring	1	Yes
11	82-0101	Toggle Button	1	Yes
12	82-0212	Toggle Washer	2	Yes
13	82-3092	Locking Piece Assembly	1	Yes
14	82-0125	Connecting Pin (Toggle Button)	1	Yes
15	82-4172	Cylinder Retainer	1	Yes
16	82-0144	Spring (Deadbolt)	1	Yes
17	82-0128	Spacer (7/16" Width)	1	Yes
18	82-0133	Auto Retract Lever	1	Yes
19	82-0408	Cylinder Latch Lever	1	Yes
20	79-2027	Latchbolt Assembly	1	Yes
21	79-0026	Lockbody Label Instructions	1	No
22	01-0001	Standard Grease	1	No

Parts required for avaliable options are listed starting on page 13.



A4742:B 12/17

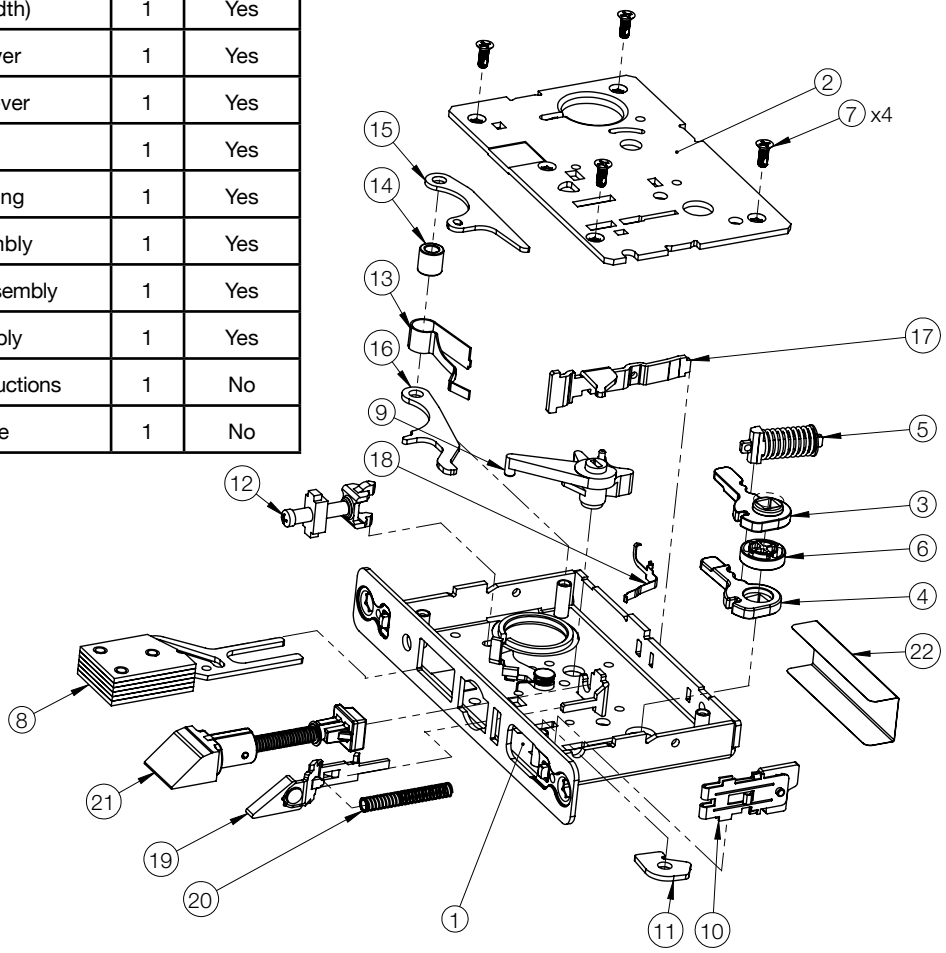
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

	Item no.	Part Number	Description	Qty.	Sellable
B	1	79-2223	Case Assembly	1	No
	2	82-0024	Cap	1	No
	3	82-0422	Cap Hub	1	Yes
	4	82-0421	Case Hub	1	Yes
	5	82-2004	Spring Cartridge Assembly	1	Yes
	6	82-0120	Spacer (Hub)	1	Yes
	7	01-4402	Machine Screw (#8-32 X7/16")	4	Yes
B	8	79-2026	Deadbolt Assembly	1	Yes
	9	82-0674	Deadbolt Arm/Hub	1	Yes
	10	82-3092	Locking Piece Assembly	1	Yes
	11	82-0211	Locking Piece Jam	1	Yes
	12	82-4172	Cylinder Retainer	1	Yes
	13	82-0144	Spring (Deadbolt)	1	Yes
	14	82-0128	Spacer (7/16" Width)	1	Yes
	15	82-0133	Auto Retract Lever	1	Yes
B	16	82-0408	Cylinder Latch Lever	1	Yes
	17	82-1665	Guard Lever	1	Yes
	18	82-0138	Guard Lever Spring	1	Yes
	19	82-2029	Guard Bolt Assembly	1	Yes
B	20	82-5434	Guardbolt Spring Assembly	1	Yes
	21	79-2027	Latchbolt Assembly	1	Yes
	22	79-0026	Lockbody Label Instructions	1	No
	23	01-0001	Standard Grease	1	No

Parts required for avaliable options are listed starting on page 13.



A4742:B 12/17

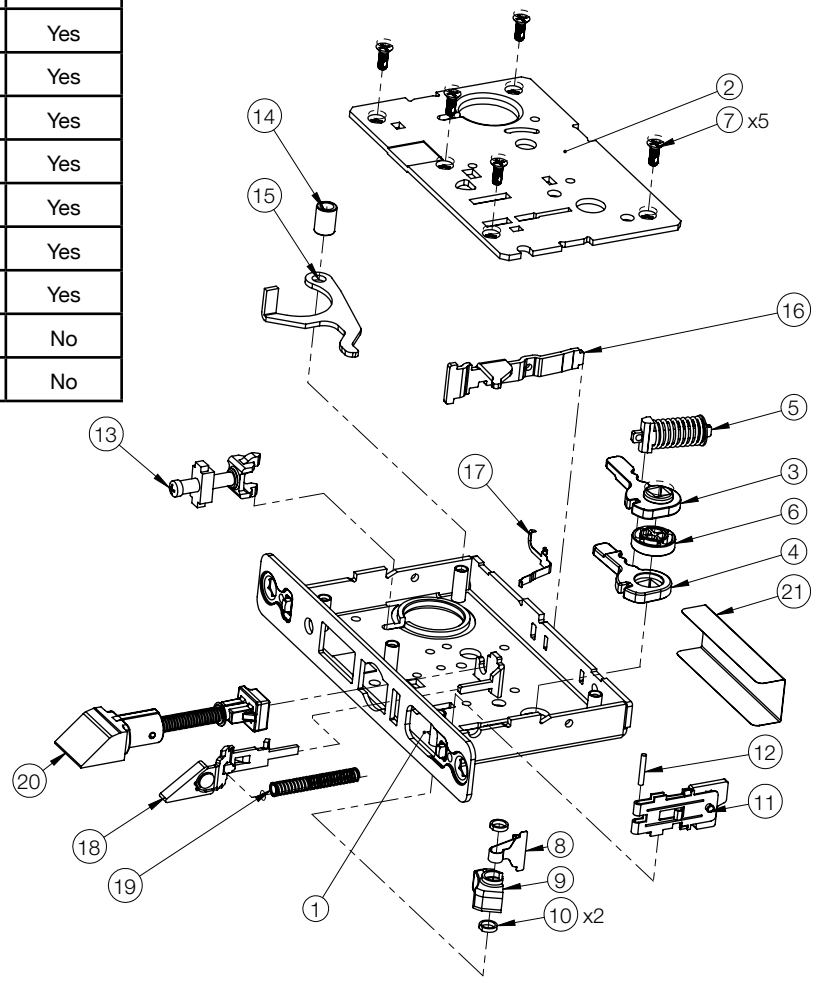
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	79-2220	Case Assembly	1	No
2	82-0024	Cap	1	No
3	82-0422	Cap Hub	1	Yes
4	82-0421	Case Hub	1	Yes
5	82-2004	Spring Cartridge Assembly	1	Yes
6	82-0120	Spacer (Hub)	1	Yes
7	01-4402	"Machine Screw (#8-32 x 7/16")	5	Yes
8	82-0102	Toggle Spring	1	Yes
9	82-0101	Toggle Button	1	Yes
10	82-0212	Toggle Washer	2	Yes
11	82-3092	Locking Piece Assembly	1	Yes
12	82-0125	Connecting Pin (Toggle Button)	1	Yes
13	82-4172	Cylinder Retainer	1	Yes
14	82-0127	Spacer (1/2" Width)	1	Yes
15	82-0139	Cylinder Latch Lever	1	Yes
16	82-1665	Guard Lever	1	Yes
17	82-0138	Guard Lever Spring	1	Yes
18	82-2029	Guard Bolt Assembly	1	Yes
B 19	82-5434	Guardbolt Spring Assembly	1	Yes
20	79-2027	Latchbolt Assembly	1	Yes
21	79-0026	Lockbody Label Instructions	1	No
22	01-0001	Standard Grease	1	No

Parts required for avaliable options are listed starting on page 13.



A4742:B 12/17

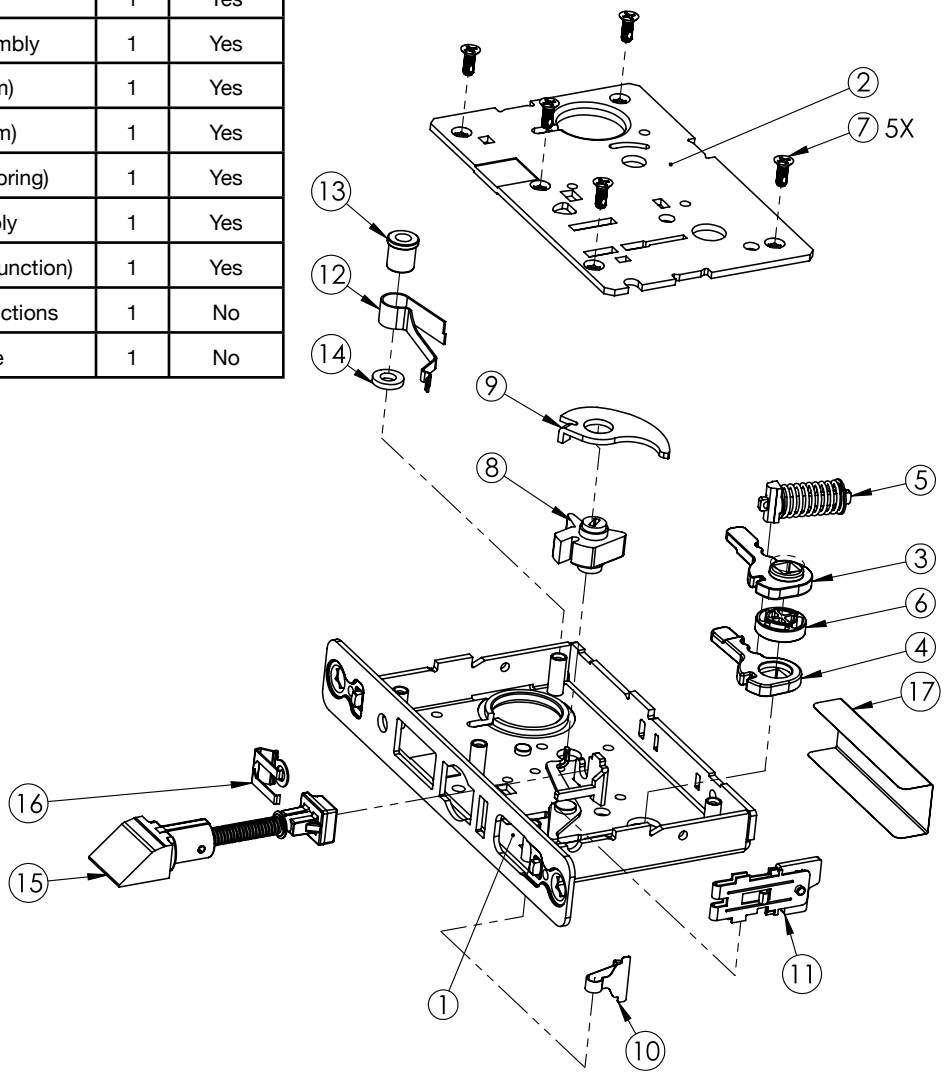
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	79-2004	Case Assembly	1	No
2	82-0024	Cap	1	No
3	82-0422	Cap Hub	1	Yes
4	82-0421	Case Hub	1	Yes
5	82-2004	Spring Cartridge Assembly	1	Yes
6	82-0120	Spacer (Hub)	1	Yes
7	01-4402	Machine Screw (#8-32 X 7/16")	5	Yes
8	82-0168	Control Hub	1	Yes
9	82-0464	Push Lever	1	Yes
10	82-0102	Toggle Spring	1	Yes
11	82-3092	Locking Piece Assembly	1	Yes
12	82-0161	Spring (Classroom)	1	Yes
13	82-0171	Spacer (Classroom)	1	Yes
14	82-0170	Washer (Dead Bolt Spring)	1	Yes
15	79-2027	Latchbolt Assembly	1	Yes
16	82-0633	Latchbolt Tail Clip (65 Function)	1	Yes
17	79-0026	Lockbody Label Instructions	1	No
18	01-0001	Standard Grease	1	No

Parts required for avaliable options are listed starting on page 13.



A4742:B 12/17

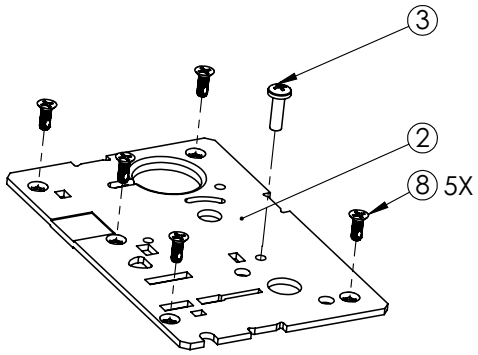
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

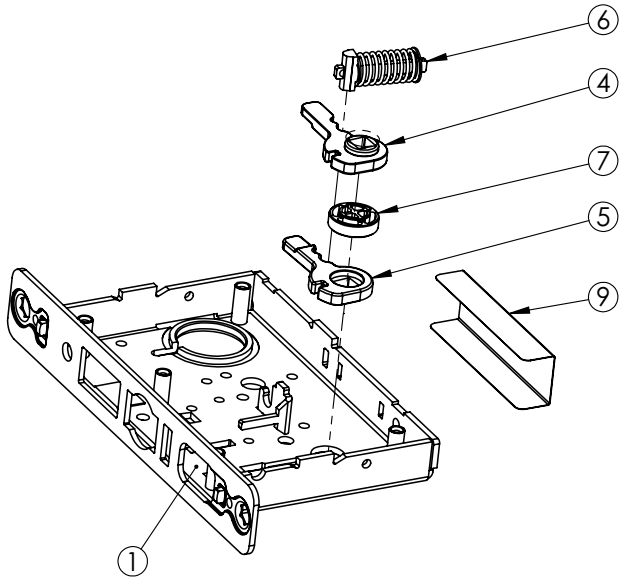
Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	79-2220	Case Assembly	1	No
2	82-0024	Cap	1	No
3	01-4487	Machine Screw (#10-32 X 5/8)	1	Yes
4	82-0422	Cap Hub	1	Yes
5	82-0421	Case Hub	1	Yes
6	82-2004	Spring Cartridge Assembly	1	Yes
7	82-0120	Spacer (Hub)	1	Yes
8	01-4402	Machine Screw (#8-32 X 7/16")	5	Yes
9	79-0026	Lockbody Label Instructions	1	No
10	01-0001	Standard Grease	1	No

Parts required for avaliable options are listed starting on page 13.





The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

67 Option - Door knob on inside and outside

P/N	Description	Qty.	Sellable
82-0120	Spacer (Hub)	1	Yes
----------	----------	------	----------
82-0421	Case Hub	1	Yes
82-0422	Cap Hub	1	Yes
----------	----------	------	----------
82-2004	Spring Cartridge Assy	1	Yes

	P/N	Description	Qty.	Sellable
Replace with	78-0009	Non-Handed Hub Spacer	1	Yes
	----------	----------	------	----------
Replace with	78-0008	Non-Handed Hub	2	Yes
	----------	----------	------	----------
Replace with	78-0286	Spacer Stop	1	Yes
	78-0007	Latch Lever	1	Yes
	77-1060	Latch Lever Spring	1	Yes

68/69 Option - Door lever and door knob combinations

P/N	Description	Sellable
82-2004	Spring Cartridge Assy	Yes

	P/N	Description	Sellable
Replace with	82-3645	68/69-8200 Spring CTG Assy	Yes

A4742:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

RX- Option - Request to Exit - Monitors each lever independently

P/N	Description	Qty.	Sellable
01-4532	Self Tapping Screw	1	Yes
01-9209	#8-32X3/16 Pn Hd Tap Screw	1	Yes
52-0512	Half & Half Cable Clamp	1	Yes
82-0541	Spring Bracket	1	Yes
82-0542	Friction Disc	2	Yes
82-3617	Switch & Cable Assy (Rx)	1	Yes

For Functions:
04, 15, 16, 24, 25, 26, 35, 37, 55, 65, 66

P/N	Description	Qty.	Sellable
01-4532	Self Tapping Screw	1	Yes
01-9209	#8-32X3/16 Pn Hd Tap Screw	3	Yes
52-0512	Half & Half Cable Clamp	3	Yes
82-0541	Spring Bracket	1	Yes
82-0542	Friction Disc	2	Yes
82-3617	Switch & Cable Assy (Rx)	1	Yes

For Functions:
43, 45, 50

A4742:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Notes

SARGENT®
ASSA ABLOY

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

SARGENT®
ASSA ABLOY

A4742:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Notes

SARGENT®
ASSA ABLOY

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®

ASSA ABLOY

SARGENT Manufacturing Company
100 Sargent Drive
New Haven, CT 06511 USA
800-727-5477
www.sargentlock.com

ASSA ABLOY is the global leader in door opening solutions, dedicated to satisfying end-user needs for security, safety and convenience

Founded in the early 1800s, SARGENT® is a market leader in locksets, cylinders, door closers, exit devices, electro-mechanical products and access control systems for new construction, renovation, and replacement applications. The company's customer base includes commercial construction, institutional, and industrial markets.

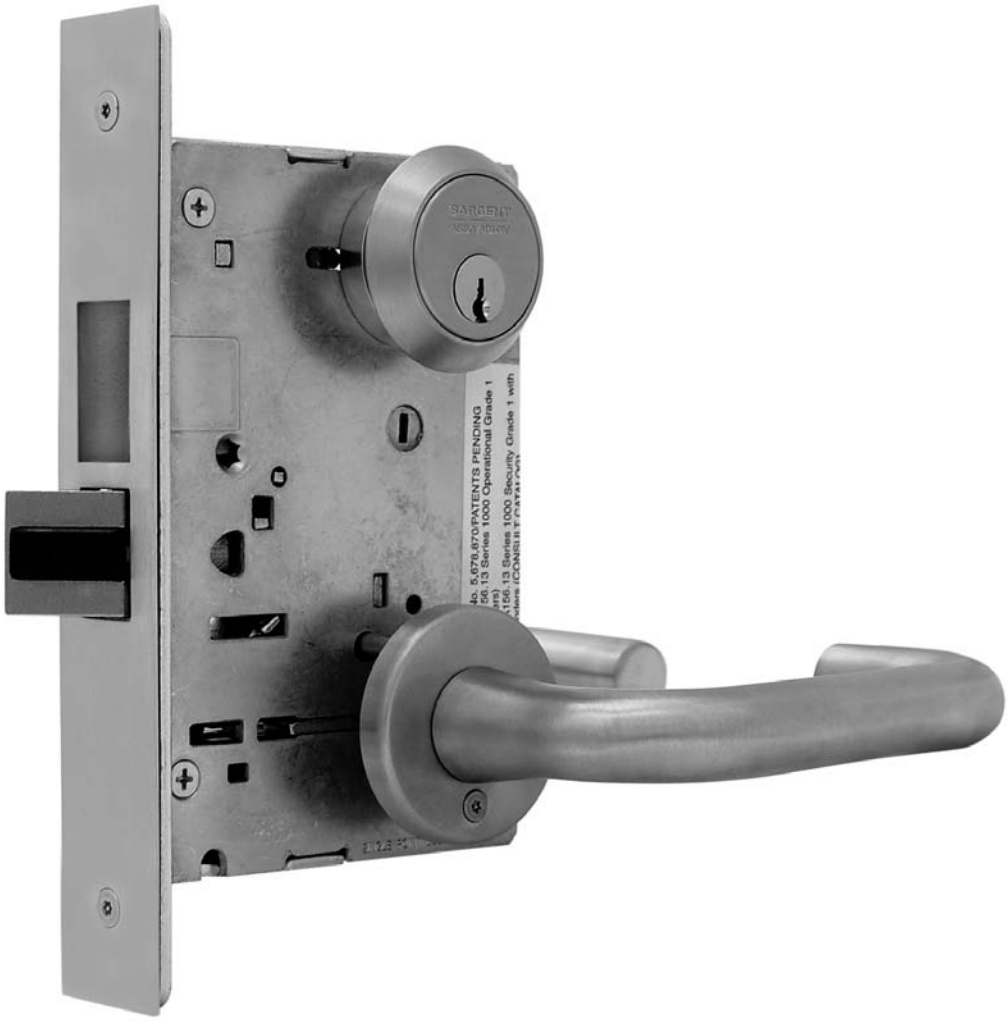
Copyright © 2016, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of SARGENT Manufacturing is prohibited.

A4742:A 11/16

SARGENT®

ASSA ABLOY

9200 Lockbody Parts Manual



For assistance, contact SARGENT at
800-727-5477 or www.sargentlock.com

A4743:B 12/17

Copyright © 2016-2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader
in door opening solutions

Table of Contents

SARGENT®
ASSA ABLOY

9203 - Classroom Deadlock 1
9223 - Classroom Deadlock 1
9204 - Storeroom or Closet Lock 2
9205 - Office or Entry Lock 3
9206 - Storeroom or Service Lock 4
9215 - Passage or Closet Latch 5
9216 -Apartment, Exit or Public Restroom Lock 6
9217 - Asylum or Institutional Lock 7
9220 - Deadlock 8
9221 - Deadlock 8
9222 - Deadlock 8
9224 - Storeroom Door Lock 9
9226 - Store Door Lock 9
9225 - Dormitory or Exit Lock 10
9235 - Storeroom Lock 10
9239 - Classroom Security Intruder Deadbolt Lock 10
9266 - Privacy Bedroom or Bath Lock 10
9237 - Classroom Lock 11
9238 - Classroom Security Intruder Latchbolt Lock 11
9240 - Classroom Security Intruder Deadbolt Lock 12
9241 - Classroom Security Lock 13
9243 - Apartment Corridor Door Lock 14
9245 - Dormitory or Exit Lock 15
9249 - Security Deadbolt Lock 16
9250 - Hotel Guest Lock 17
9255 - Office or Entry Lock 18
9259 - School Security Lock 19
9265 - Privacy Bedroom Bath Lock 20
Options 21

A4743:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

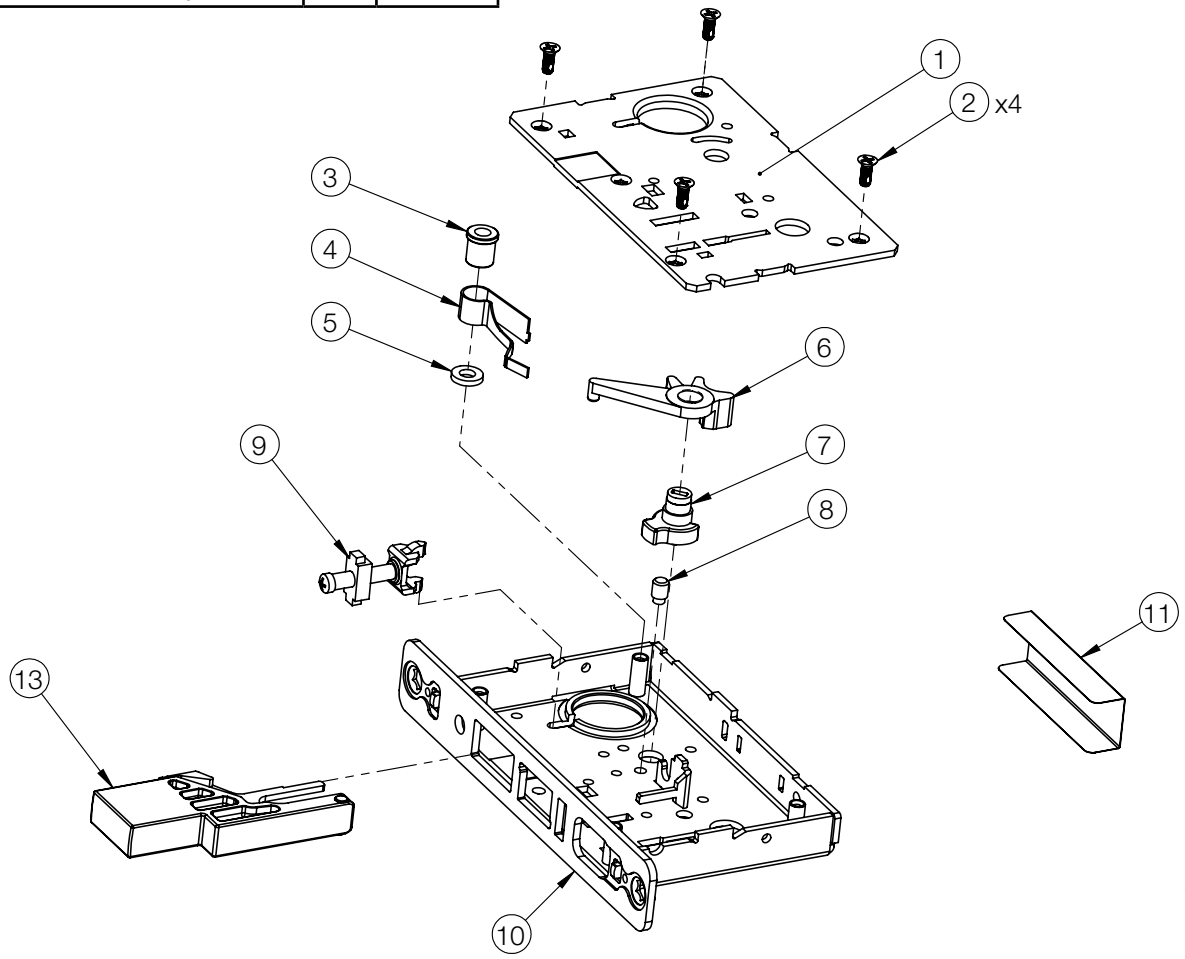
Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

9203 - Classroom Deadlock
9223 - Classroom Deadlock

SARGENT
ASSA ABLOY

	Item no.	Part Number	Description	Qty.	Sellable
	1	82-0024	Cap	1	No
	2	01-4402	Machine Screw (#8-32 X 7/16")	4	Yes
	3	82-0171	Spacer (Classroom)	1	Yes
	4	82-0144	Spring (Deadbolt)	1	Yes
	5	82-0170	Washer (Dead Bolt Spring)	1	Yes
B	6	82-1866	Dead Bolt Arm	1	Yes
B	7	82-1864	Hub Core	1	Yes
	8	82-0169	Post	1	Yes
	9	82-4172	Cylinder Retainer	1	Yes
	10	92-2655	Case Assembly	1	No
	11	92-0088	Lockbody Label	1	No
	12	01-0001	Standard Grease	1	No
B	13	92-2656	Deadbolt & Hole Plug Assembly	1	Yes

Parts required for avaliable options are listed starting on page 21.



A4743:B 12/17

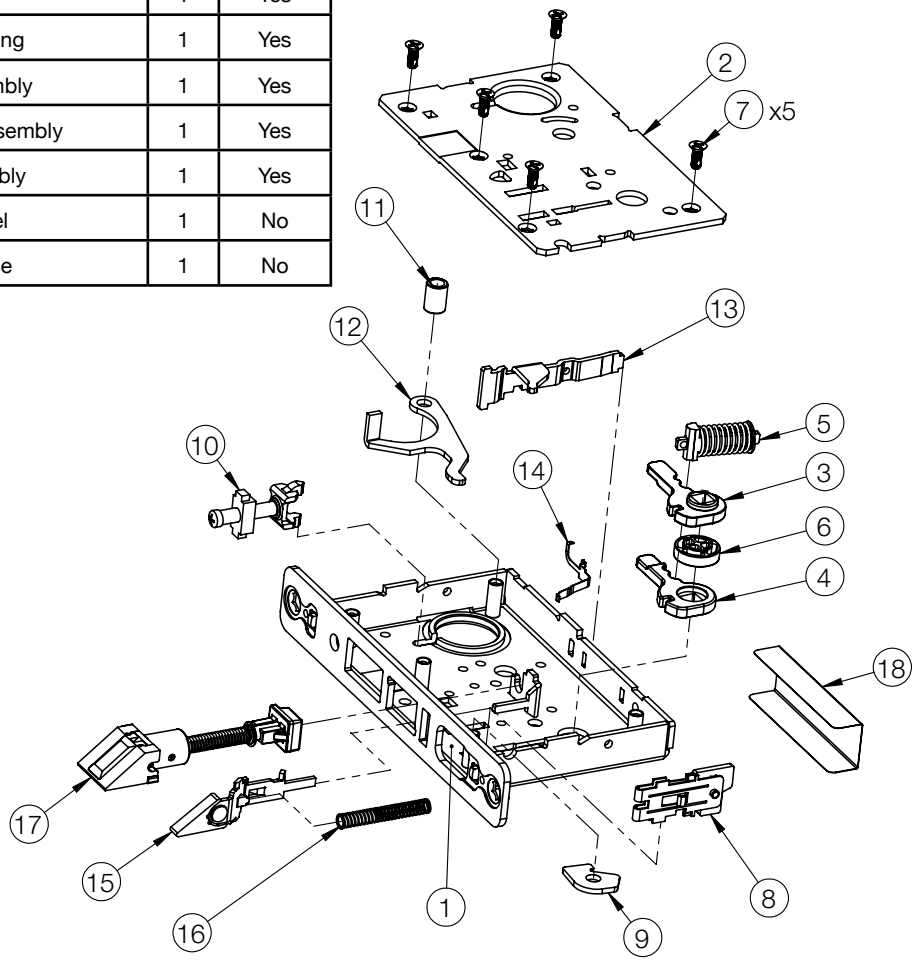
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	92-2005	Case Assembly, 9204,06,15,17	1	No
2	82-0024	Cap	1	No
3	82-0422	Cap Hub	1	Yes
4	82-0421	Case Hub	1	Yes
5	82-2004	Spring Cartridge Assembly	1	Yes
6	82-0120	Spacer (Hub)	1	Yes
7	01-4402	Machine Screw (#8-32 X 7/16")	5	Yes
8	82-3092	Locking Piece Assembly	1	Yes
9	82-0211	Locking Piece Jam	1	Yes
10	82-4172	Cylinder Retainer	1	Yes
11	82-0127	Spacer (1/2" Width)	1	Yes
12	82-0139	Cylinder Latch Lever	1	Yes
13	82-1665	Guard Lever	1	Yes
14	82-0138	Guard Lever Spring	1	Yes
15	82-2029	Guard Bolt Assembly	1	Yes
B 16	82-5434	Guardbolt Spring Assembly	1	Yes
B 17	92-2659	Latchbolt Assembly	1	Yes
18	92-0088	Lockbody Label	1	No
19	01-0001	Standard Grease	1	No

Parts required for avaliable options are listed starting on page 21.



A4743:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

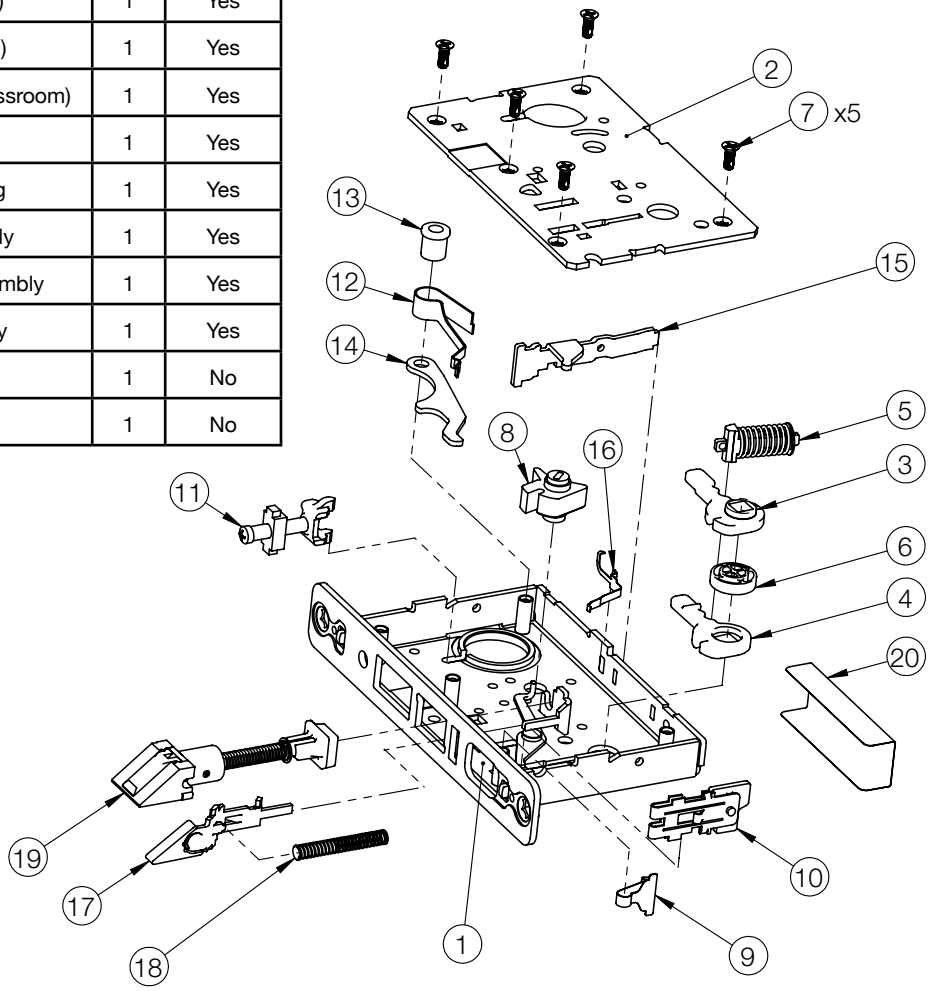
Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	92-2006	Case Assembly, 9205	1	No
2	82-0024	Cap	1	No
3	82-0422	Cap Hub	1	Yes
4	82-0421	Case Hub	1	Yes
5	82-2004	Spring Cartridge Assembly	1	Yes
6	82-0120	Spacer (Hub)	1	Yes
7	01-4402	"Machine Screw (#8-32 x 7/16")	5	Yes
8	82-0168	Control Hub	1	Yes
9	82-0102	Toggle Spring	1	Yes
10	82-3092	Locking Piece Assembly	1	Yes
11	82-4172	Cylinder Retainer	1	Yes
12	82-0161	Spring (Classroom)	1	Yes
13	82-0171	Spacer (Classroom)	1	Yes
14	82-0160	Cylinder Latch Lever (Classroom)	1	Yes
15	82-1665	Guard Lever	1	Yes
16	82-0138	Guard Lever Spring	1	Yes
17	82-2029	Guard Bolt Assembly	1	Yes
(B) 18	82-5434	Guardbolt Spring Assembly	1	Yes
(B) 19	92-2659	Latchbolt Assembly	1	Yes
20	92-0088	Lockbody Label	1	No
21	01-0001	Standard Grease	1	No

Parts required for avaliable options are listed starting on page 21.



A4743:B 12/17

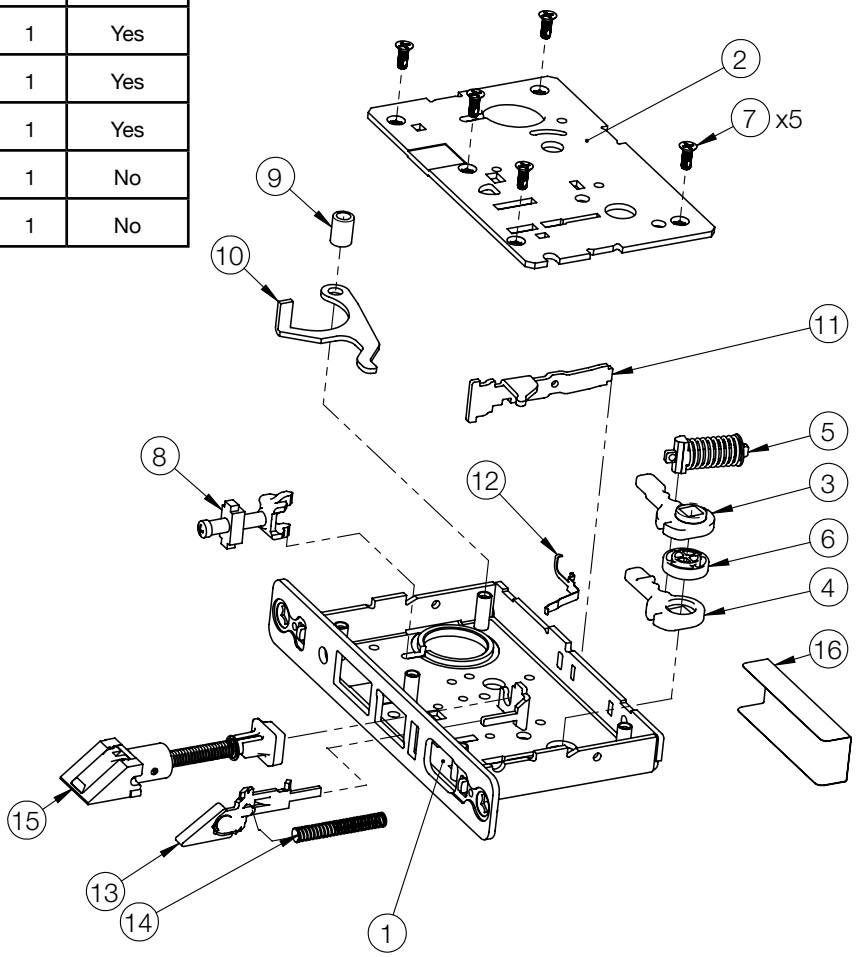
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	92-2005	Case Assembly, 9204,06,15,17	1	No
2	82-0024	Cap	1	No
3	82-0422	Cap Hub	1	Yes
4	82-0421	Case Hub	1	Yes
5	82-2004	Spring Cartridge Assembly	1	Yes
6	82-0120	Spacer (Hub)	1	Yes
7	01-4402	"Machine Screw (#8-32 x 7/16")	5	Yes
8	82-4172	Cylinder Retainer	1	Yes
9	82-0127	Spacer (1/2" Width)	1	Yes
10	82-0139	Cylinder Latch Lever	1	Yes
11	82-1665	Guard Lever	1	Yes
12	82-0138	Guard Lever Spring	1	Yes
13	82-2029	Guard Bolt Assembly	1	Yes
B 14	82-5434	Guardbolt Spring Assembly	1	Yes
B 15	92-2659	Latchbolt Assembly	1	Yes
16	92-0088	Lockbody Label	1	No
17	01-0001	Standard Grease	1	No

Parts required for avaliable options are listed starting on page 21.



A4743:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

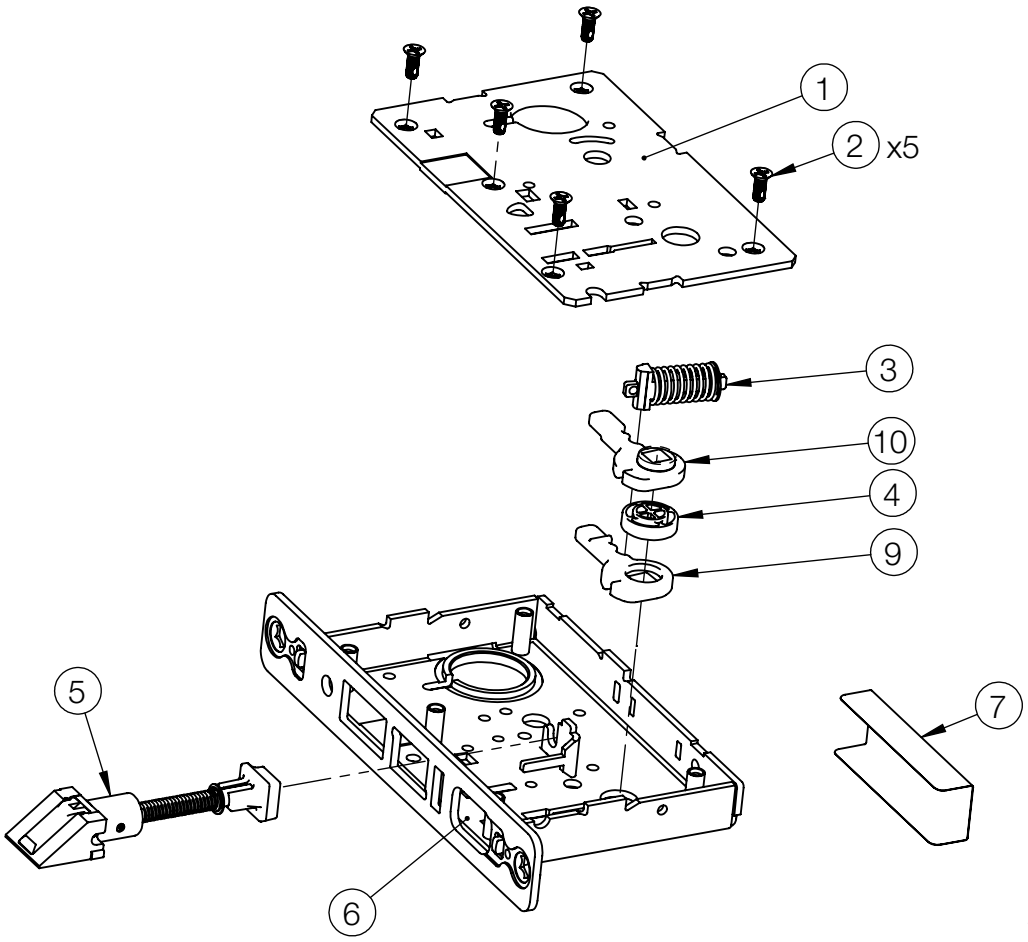
Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	01-4402	Machine Screw (#8-32 X 7/16")	5	Yes
3	82-2004	Spring Cartridge Assembly	1	Yes
4	82-0120	Spacer (Hub)	1	Yes
B 5	92-2659	Latchbolt Assembly	1	Yes
6	92-2005	Case Assembly, 9204,06,15,17	1	No
7	92-0088	Lockbody Label	1	No
8	01-0001	Standard Grease	1	No
9	82-0421	Case Hub	1	Yes
10	82-0422	Cap Hub	1	Yes

Parts required for avaliable options are listed starting on page 21.



A4743:B 12/17

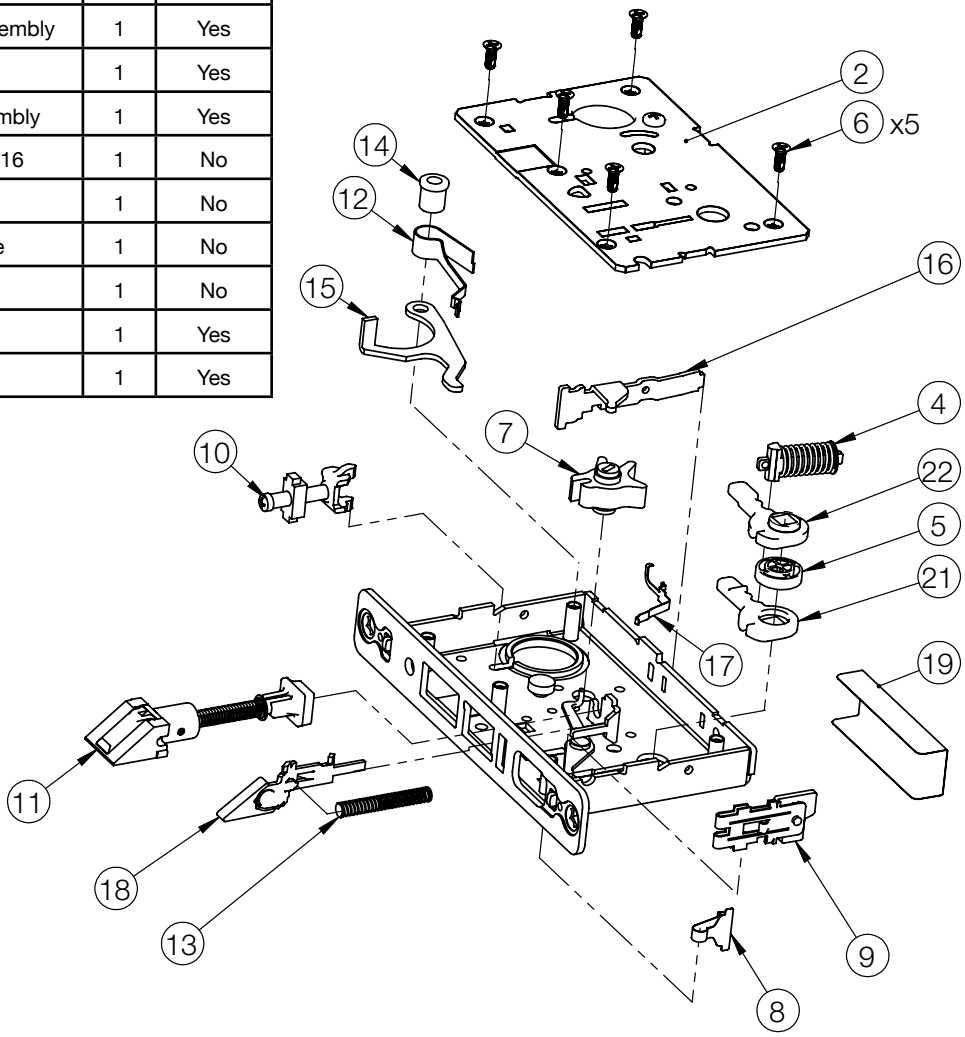
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	01-4402	"Machine Screw (#8-32 x 7/16")	5	Yes
2	82-2004	Spring Cartridge Assembly	1	Yes
3	82-0120	Spacer (Hub)	1	Yes
4	82-0171	Spacer (Classroom)	1	Yes
5	82-0161	Spring (Classroom)	1	Yes
6	82-0139	Cylinder Latch Lever	1	Yes
7	82-1665	Guard Lever	1	Yes
8	82-0465	Hub	1	Yes
9	82-0138	Guard Lever Spring	1	Yes
10	82-4172	Cylinder Retainer	1	Yes
B 11	92-2659	Latchbolt Assembly	1	Yes
12	82-2029	Guard Bolt Assembly	1	Yes
B 13	82-5434	Guardbolt Spring Assembly	1	Yes
14	82-0102	Toggle Spring	1	Yes
15	82-3092	Locking Piece Assembly	1	Yes
16	92-2009	Case Assembly,9216	1	No
17	92-0088	Lockbody Label	1	No
18	01-0001	Standard Grease	1	No
19	82-2129	Cap Assembly	1	No
20	82-0421	Case Hub	1	Yes
21	82-0422	Cap Hub	1	Yes

Parts required for avaliable options are listed starting on page 21.



A4743:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

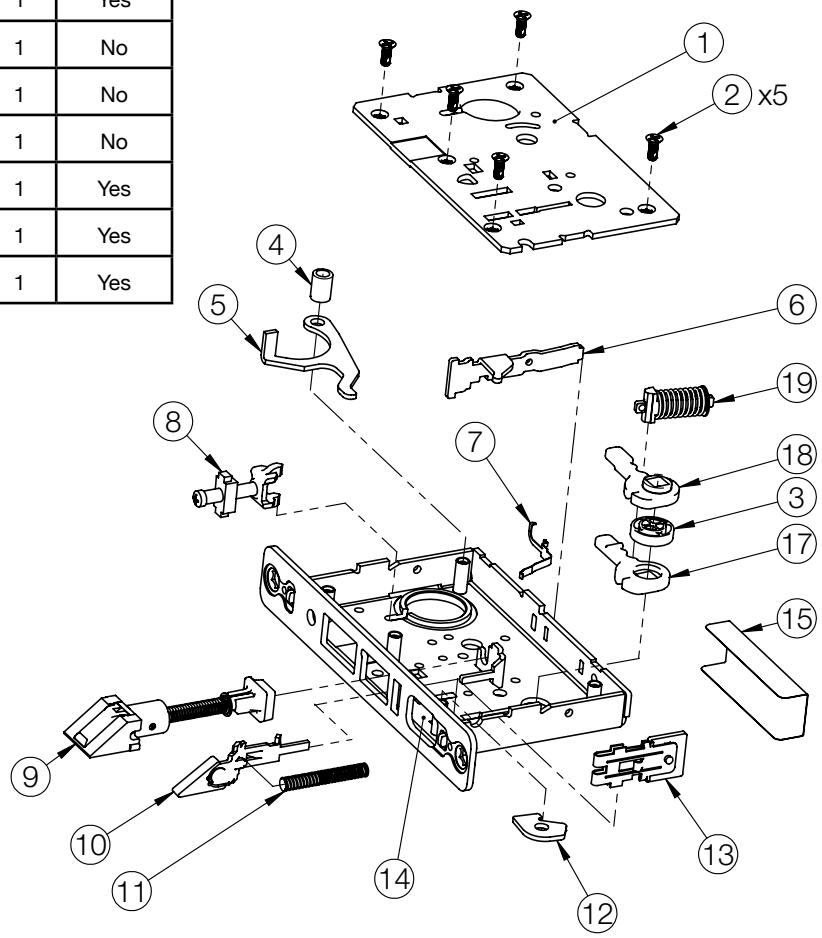
Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	01-4402	Machine Screw (#8-32 x 7/16")	5	Yes
3	82-0120	Spacer (Hub)	1	Yes
4	82-0127	Spacer (1/2" Width)	1	Yes
5	82-0139	Cylinder Latch Lever	1	Yes
6	82-1665	Guard Lever	1	Yes
7	82-0138	Guard Lever Spring	1	Yes
8	82-4172	Cylinder Retainer	1	Yes
B 9	92-2659	Latchbolt Assembly	1	Yes
10	82-2029	Guard Bolt Assembly	1	Yes
B 11	82-5434	Guardbolt Spring Assembly	1	Yes
12	82-0211	Locking Piece Jam	1	Yes
13	82-3093	Locking Piece Assembly	1	Yes
14	92-2005	Case Assembly, 9204, 06, 15, 17	1	No
15	92-0088	Lockbody Label	1	No
16	01-0001	Standard Grease	1	No
17	82-0421	Case Hub	1	Yes
18	82-0422	Cap Hub	1	Yes
19	82-2004	Spring Cartridge Asembly	1	Yes

Parts required for avaliable options are listed starting on page 21.



A4743:B 12/17

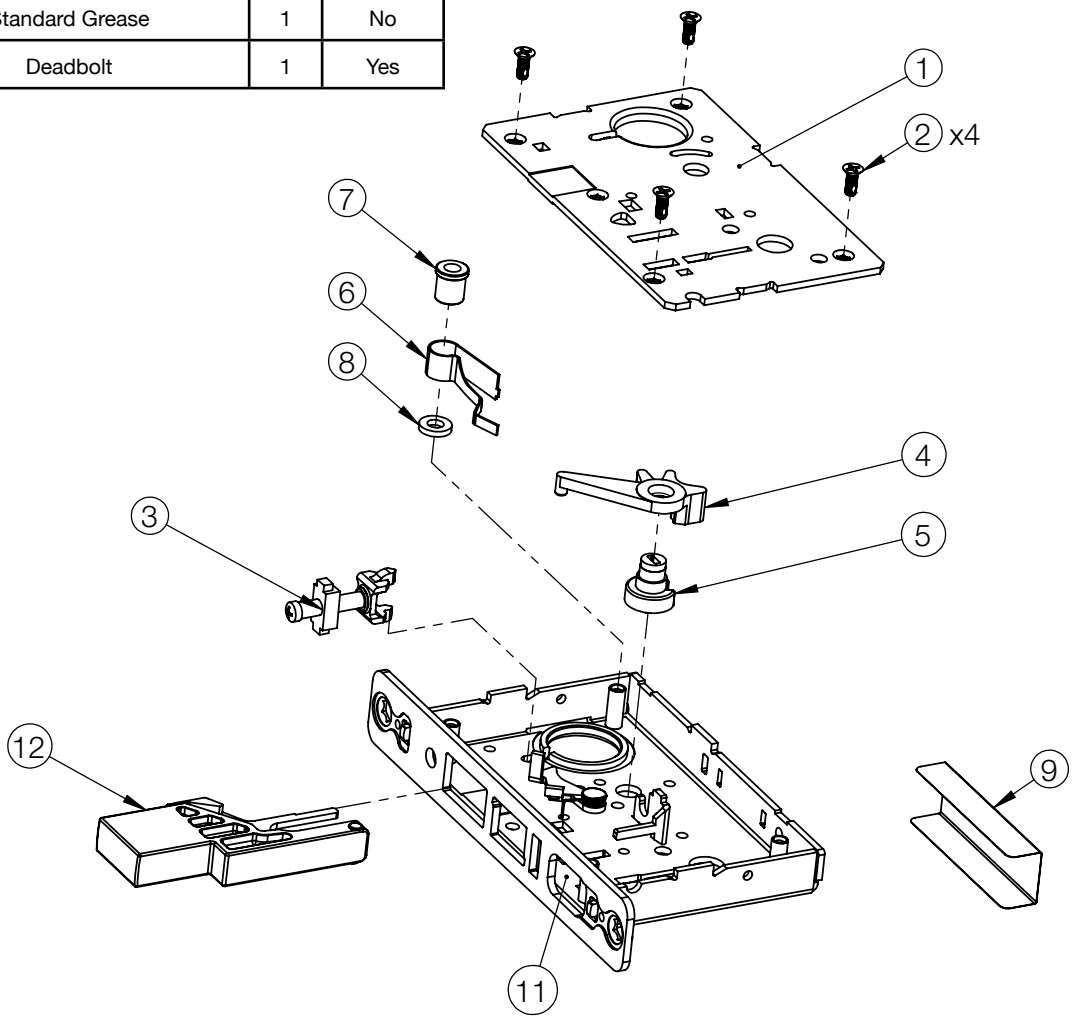
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

	Item no.	Part Number	Description	Qty.	Sellable
	1	92-2655	Case Assembly	1	No
	2	82-0024	Cap	1	No
	3	01-4402	Machine Screw (#8-32 X 7/16")	4	Yes
B	4	82-1866	Deadbolt Arm/Hub	1	Yes
B	5	82-2865	Hub Core	1	Yes
	6	82-4172	Cylinder Retainer	1	Yes
	7	82-0144	Spring (Deadbolt)	1	Yes
	8	82-0171	Spacer (Classroom)	1	Yes
	9	82-0170	Washer (Dead Bolt Spring)	1	Yes
	10	92-0088	Lockbody Label	1	No
	11	01-0001	Standard Grease	1	No
B	12	82-1824	Deadbolt	1	Yes

Parts required for avaliable options are listed starting on page 21.



A4743:B 12/17

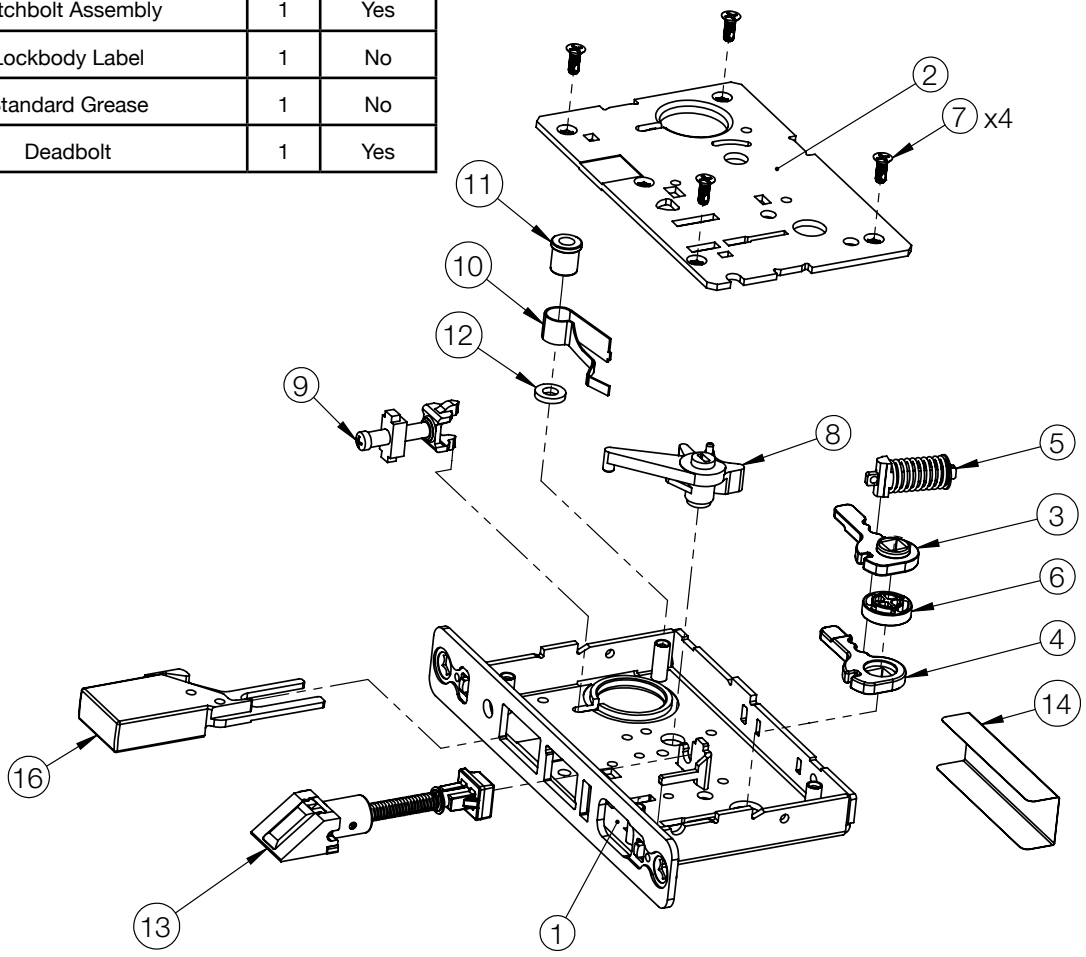
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Item no.	Part Number	Description	Qty.	Sellable
1	92-2655	Case Assembly	1	No
2	82-0024	Cap	1	No
3	82-0422	Cap Hub	1	Yes
4	82-0421	Case Hub	1	Yes
5	82-2004	Spring Cartridge Assembly	1	Yes
6	82-0120	Spacer (Hub)	1	Yes
7	01-4402	Machine Screw (#8-32 X 7/16")	4	Yes
8	82-0674	Deadbolt Arm/Hub	1	Yes
9	82-4172	Cylinder Retainer	1	Yes
10	82-0144	Spring (Deadbolt)	1	Yes
11	82-0171	Spacer (Classroom)	1	Yes
12	82-0170	Washer (Dead Bolt Spring)	1	Yes
(B) 13	92-2659	Latchbolt Assembly	1	Yes
14	92-0088	Lockbody Label	1	No
15	01-0001	Standard Grease	1	No
16	82-1822	Deadbolt	1	Yes

Parts required for avaliable options are listed starting on page 21.



A4743:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

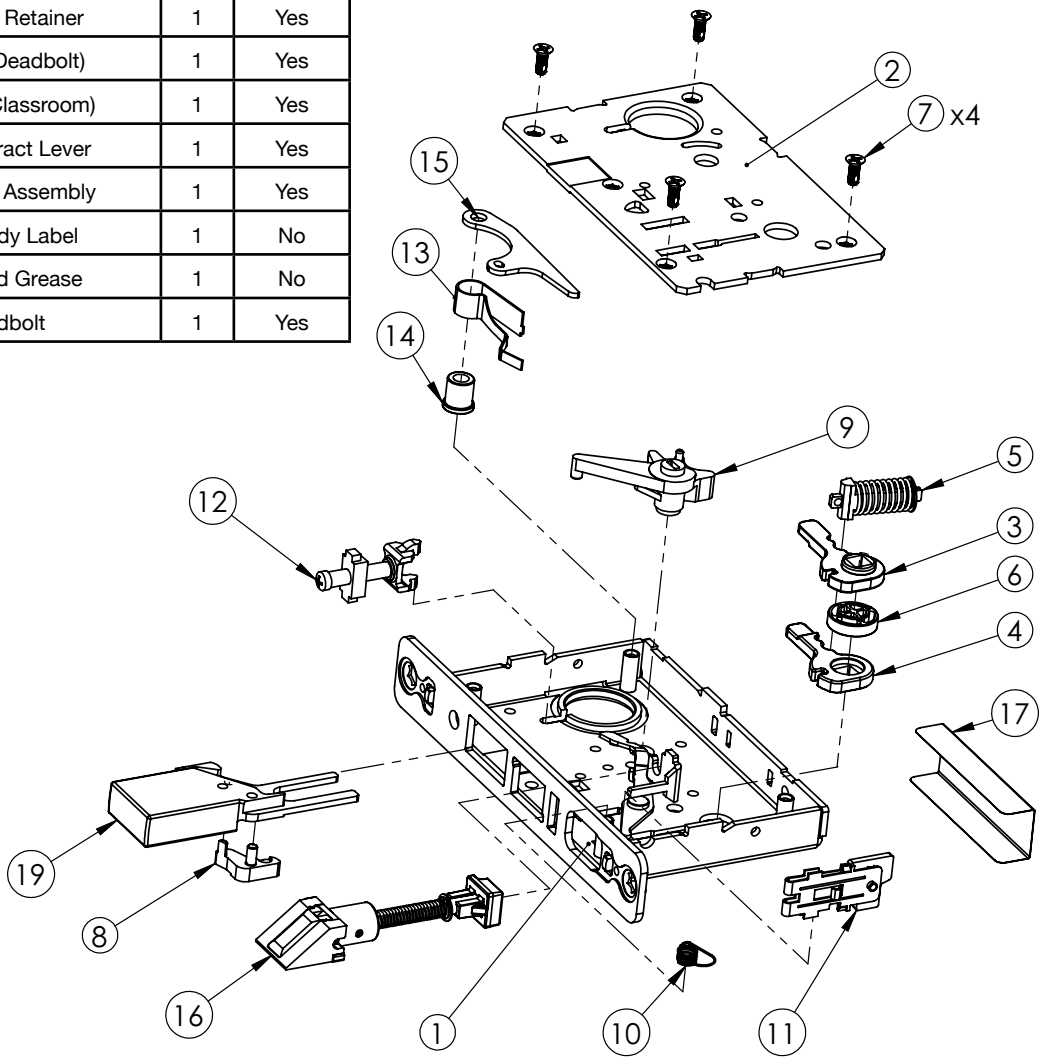
Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

9225 - Dormitory or Exit Lock
9235 - Storeroom Lock
9239 - Classroom Security Intruder Deadbolt Lock
9266 - Privacy Bedroom or Bath Lock

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	92-2011	Case Assembly, 9224 & 25	1	No
2	82-0024	Cap	1	No
3	82-0422	Cap Hub	1	Yes
4	82-0421	Case Hub	1	Yes
5	82-2004	Spring Cartridge Assembly	1	Yes
6	82-0120	Spacer (Hub)	1	Yes
7	01-4402	Machine Screw (#8-32 X 7/16")	4	Yes
8	82-0150	Auto Unlock Insert	1	Yes
9	82-0674	Deadbolt Arm/Hub	1	Yes
10	82-0329	Un-Lock Spring	1	Yes
11	82-3092	Locking Piece Assembly	1	Yes
12	82-4172	Cylinder Retainer	1	Yes
13	82-0144	Spring (Deadbolt)	1	Yes
14	82-0171	Spacer (Classroom)	1	Yes
15	82-0133	Auto Retract Lever	1	Yes
B 16	82-5263	Latchbolt Assembly	1	Yes
17	92-0088	Lockbody Label	1	No
18	01-0001	Standard Grease	1	No
19	82-1822	Deadbolt	1	Yes

Parts required for avaliable options are listed starting on page 21.



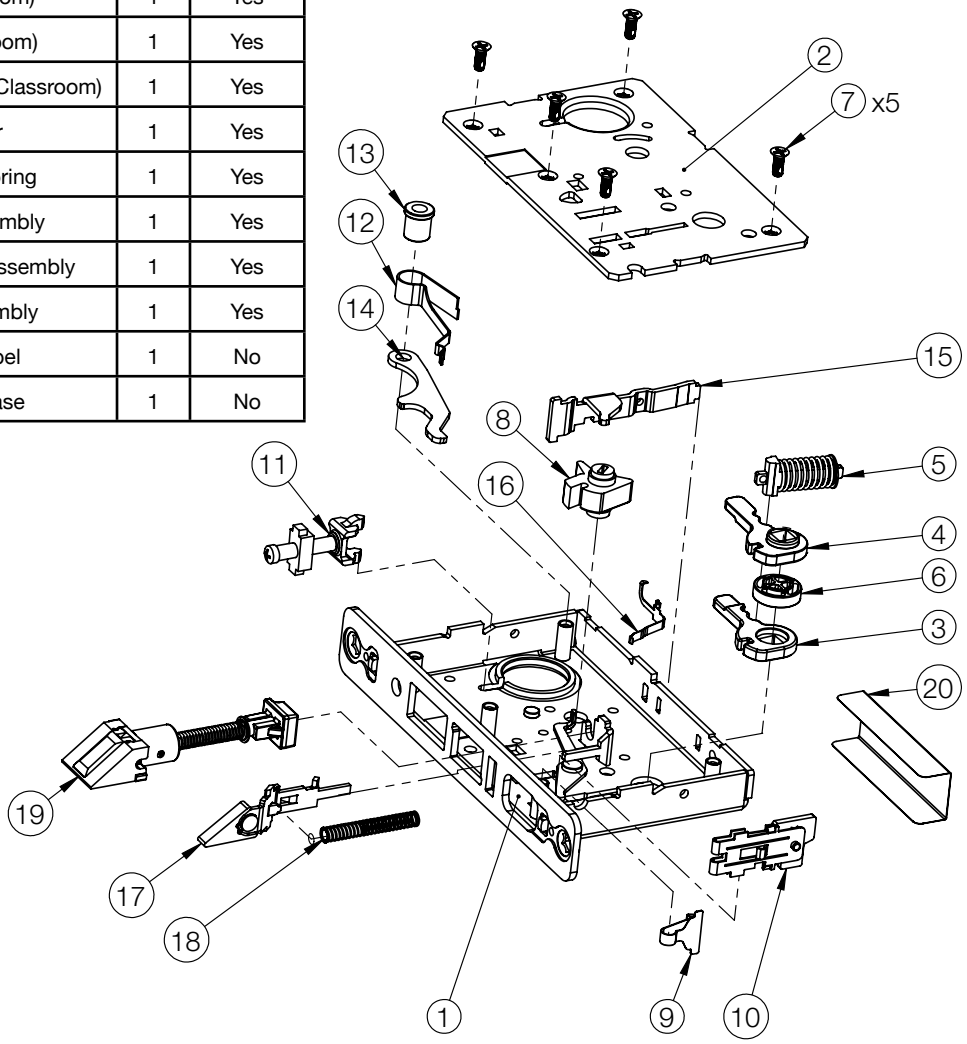
A4743:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item no.	Part Number	Description	Qty.	Sellable
1	92-2008	Case Assembly, 9237	1	No
2	82-0024	Cap	1	No
3	82-0422	Cap Hub	1	Yes
4	82-0421	Case Hub	1	Yes
5	82-2004	Spring Cartridge Assembly	1	Yes
6	82-0120	Spacer (Hub)	1	Yes
7	01-4402	Machine Screw (#8-32 X 7/16")	5	Yes
8	82-0168	Control Hub	1	Yes
9	82-0102	Toggle Spring	1	Yes
10	82-3092	Locking Piece Assembly	1	Yes
11	82-4172	Cylinder Retainer	1	Yes
12	82-0161	Spring (Classroom)	1	Yes
13	82-0171	Spacer (Classroom)	1	Yes
14	82-0160	Cylinder Latch Lever (Classroom)	1	Yes
15	82-1665	Guard Lever	1	Yes
16	82-0138	Guard Lever Spring	1	Yes
17	82-2029	Guard Bolt Assembly	1	Yes
(B) 18	82-5434	Guardbolt Spring Assembly	1	Yes
(B) 19	92-2659	Latchbolt Assembly	1	Yes
20	92-0088	Lockbody Label	1	No
21	01-0001	Standard Grease	1	No

Parts required for avaliable options are listed starting on page 21.



A4743:B 12/17

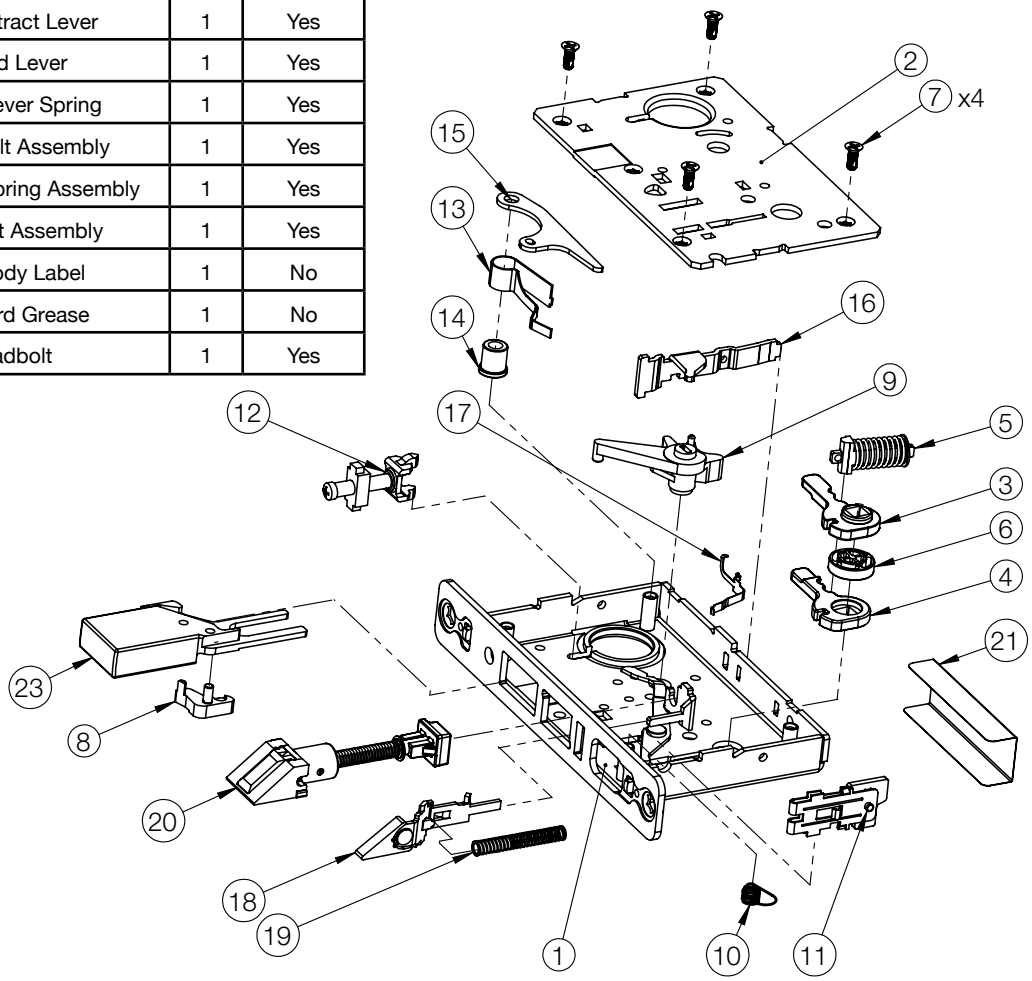
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	92-2012	Case Assembly, 9240	1	No
2	82-0024	Cap	1	No
3	82-0422	Cap Hub	1	Yes
4	82-0421	Case Hub	1	Yes
5	82-2004	Spring Cartridge Assembly	1	Yes
6	82-0120	Spacer (Hub)	1	Yes
7	01-4402	Machine Screw (#8-32 X 7/16")	4	Yes
8	82-0150	Auto Unlock Insert	1	Yes
9	82-0674	Deadbolt Arm/Hub	1	Yes
10	82-0329	Un-Lock Spring	1	Yes
11	82-3092	Locking Piece Assembly	1	Yes
12	82-4172	Cylinder Retainer	1	Yes
13	82-0144	Spring (Deadbolt)	1	Yes
14	82-0171	Spacer (Classroom)	1	Yes
15	82-0133	Auto Retract Lever	1	Yes
16	82-1665	Guard Lever	1	Yes
17	82-0138	Guard Lever Spring	1	Yes
18	82-2029	Guard Bolt Assembly	1	Yes
B 19	82-5434	Guardbolt Spring Assembly	1	Yes
B 20	92-2659	Latchbolt Assembly	1	Yes
21	92-0088	Lockbody Label	1	No
22	01-0001	Standard Grease	1	No
23	82-1822	Deadbolt	1	Yes

Parts required for avaliable options are listed starting on page 21.



A4743:B 12/17

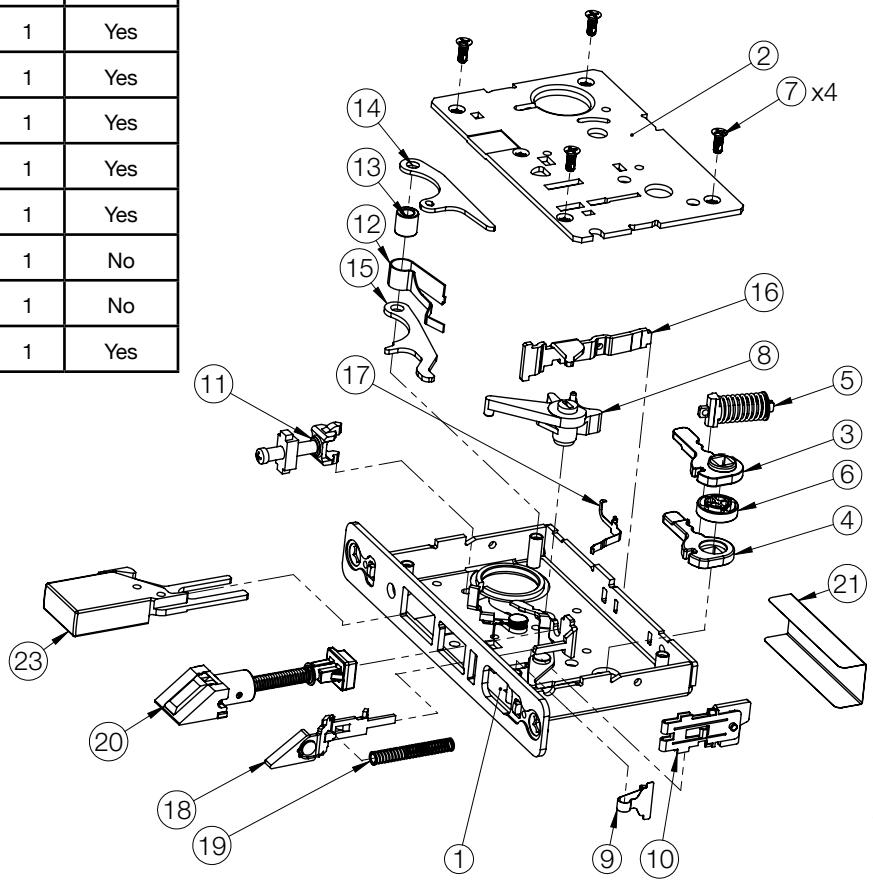
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	92-2527	Case Assembly, 9241	1	No
2	82-0024	Cap	1	No
3	82-0422	Cap Hub	1	Yes
4	82-0421	Case Hub	1	Yes
5	82-2004	Spring Cartridge Assembly	1	Yes
6	82-0120	Spacer (Hub)	1	Yes
7	01-4402	Machine Screw (#8-32 X 7/16")	4	Yes
8	82-0674	Deadbolt Arm/Hub	1	Yes
9	82-0102	Toggle Spring	1	Yes
10	82-3092	Locking Piece Assembly	1	Yes
11	82-4172	Cylinder Retainer	1	Yes
12	82-0144	Spring (Deadbolt)	1	Yes
13	82-0128	Spacer (7/16" Width)	1	Yes
14	82-0133	Auto Retract Lever	1	Yes
15	82-0408	Cylinder Latch Lever	1	Yes
16	82-1665	Guard Lever	1	Yes
17	82-0138	Guard Lever Spring	1	Yes
18	82-2029	Guard Bolt Assembly	1	Yes
B 19	82-5434	Guardbolt Spring Assembly	1	Yes
B 20	92-2659	Latchbolt Assembly	1	Yes
21	92-0088	Lockbody Label	1	No
22	01-0001	Standard Grease	1	No
23	82-1822	Deadbolt	1	Yes

Parts required for avaliable options are listed starting on page 21.



A4743:B 12/17

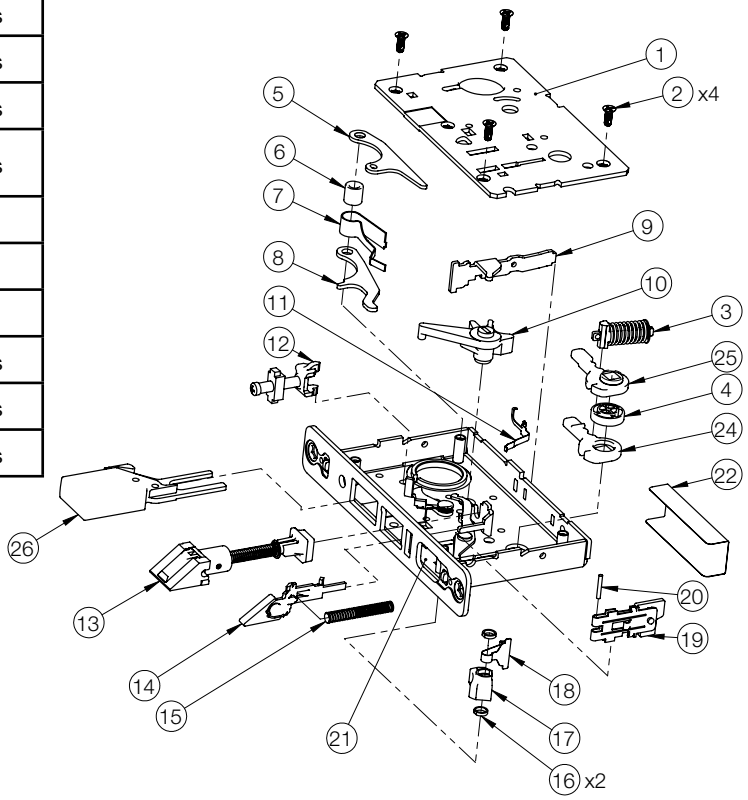
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	01-4402	Machine Screw (#8-32 X 7/16")	4	Yes
3	82-2004	Spring Cartridge Assembly	1	Yes
4	82-0120	Spacer (Hub)	1	Yes
5	82-0133	Auto Retract Lever	1	Yes
6	82-0128	Spacer (7/16" Width)	1	Yes
7	82-0144	Spring (Deadbolt)	1	Yes
8	82-0408	Cylinder Latch Lever	1	Yes
9	82-1665	Guard Lever	1	Yes
10	82-0674	Deadbolt Arm/Hub	1	Yes
11	82-0138	Guard Lever Spring	1	Yes
12	82-4172	Cylinder Retainer	1	Yes
B 13	92-2659	Latchbolt Assembly	1	Yes
14	82-2029	Guard Bolt Assembly	1	Yes
B 15	82-5434	Guardbolt Spring Assembly	1	Yes
16	82-0212	Toggle Washer	2	Yes
17	82-0101	Toggle Button	1	Yes
18	82-0102	Toggle Spring	1	Yes
19	82-3092	Locking Piece Assembly	1	Yes
20	82-0125	Connecting Pin (Toggle Button)	1	Yes
21	92-2528	Case Assembly, 9243 & 45	1	No
22	92-0088	Lockbody Label	1	No
23	01-0001	Standard Grease	1	No
24	82-0421	Case Hub	1	Yes
25	82-0422	Cap Hub	1	Yes
26	82-1822	Deadbolt	1	Yes

Parts required for avaliable options are listed starting on page 21.



A4743:B 12/17

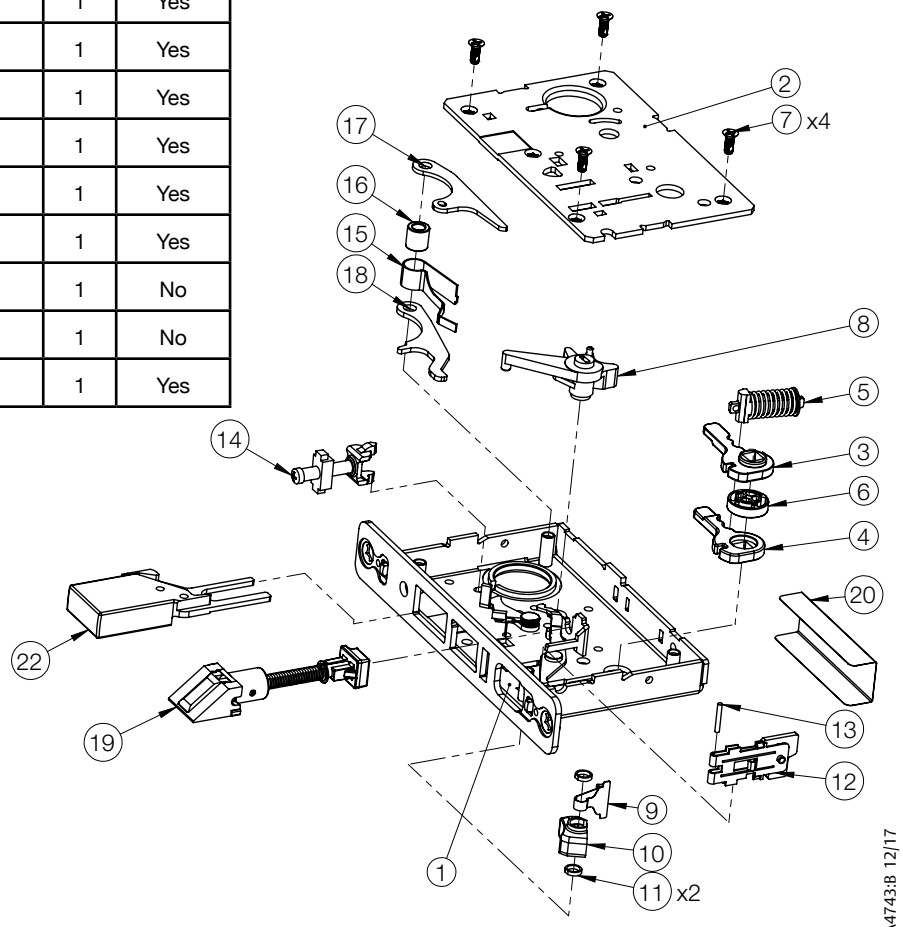
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	92-2528	"Case Assembly, 9243 & 45	1	No
2	82-0024	Cap	1	No
3	82-0422	Cap Hub	1	Yes
4	82-0421	Case Hub	1	Yes
5	82-2004	Spring Cartridge Assembly	1	Yes
6	82-0120	Spacer (Hub)	1	Yes
7	01-4402	"Machine Screw (#8-32 x 7/16")	4	Yes
8	82-0674	Deadbolt Arm/Hub	1	Yes
9	82-0102	Toggle Spring	1	Yes
10	82-0101	Toggle Button	1	Yes
11	82-0212	Toggle Washer	2	Yes
12	82-3092	Locking Piece Assembly	1	Yes
13	82-0125	Connecting Pin (Toggle Button)	1	Yes
14	82-4172	Cylinder Retainer	1	Yes
15	82-0144	Spring (Deadbolt)	1	Yes
16	82-0128	Spacer (7/16" Width)	1	Yes
17	82-0133	Auto Retract Lever	1	Yes
18	82-0408	Cylinder Latch Lever	1	Yes
(B) 19	92-2659	Latchbolt Assembly	1	Yes
20	92-0088	Lockbody Label	1	No
21	01-0001	Standard Grease	1	No
22	82-1822	Deadbolt	1	Yes

Parts required for avaliable options are listed starting on page 21.



A4743:B 12/17

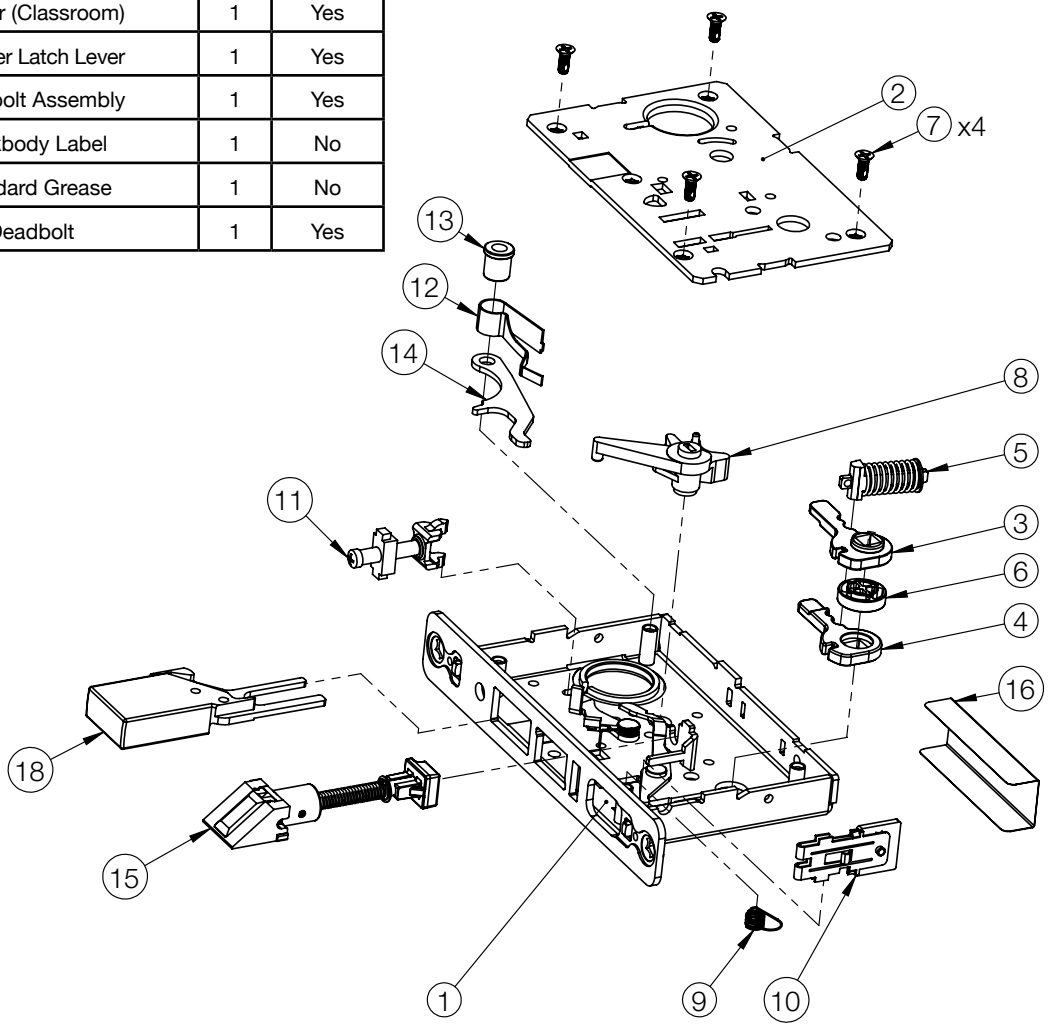
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	92-2527	Case Assembly, 9241	1	No
2	82-0024	Cap	1	No
3	82-0422	Cap Hub	1	Yes
4	82-0421	Case Hub	1	Yes
5	82-2004	Spring Cartridge Assembly	1	Yes
6	82-0120	Spacer (Hub)	1	Yes
7	01-4402	Machine Screw (#8-32 X 7/16")	4	Yes
8	82-0674	Deadbolt Arm/Hub	1	Yes
9	82-0329	Un-Lock Spring	1	Yes
10	82-3093	Locking Piece Assembly	1	Yes
11	82-4172	Cylinder Retainer	1	Yes
12	82-0144	Spring (Deadbolt)	1	Yes
13	82-0171	Spacer (Classroom)	1	Yes
14	82-0408	Cylinder Latch Lever	1	Yes
B 15	92-2659	Latchbolt Assembly	1	Yes
16	92-0088	Lockbody Label	1	No
17	01-0001	Standard Grease	1	No
18	82-1822	Deadbolt	1	Yes

Parts required for avaliable options are listed starting on page 21.



A4743:B 12/17

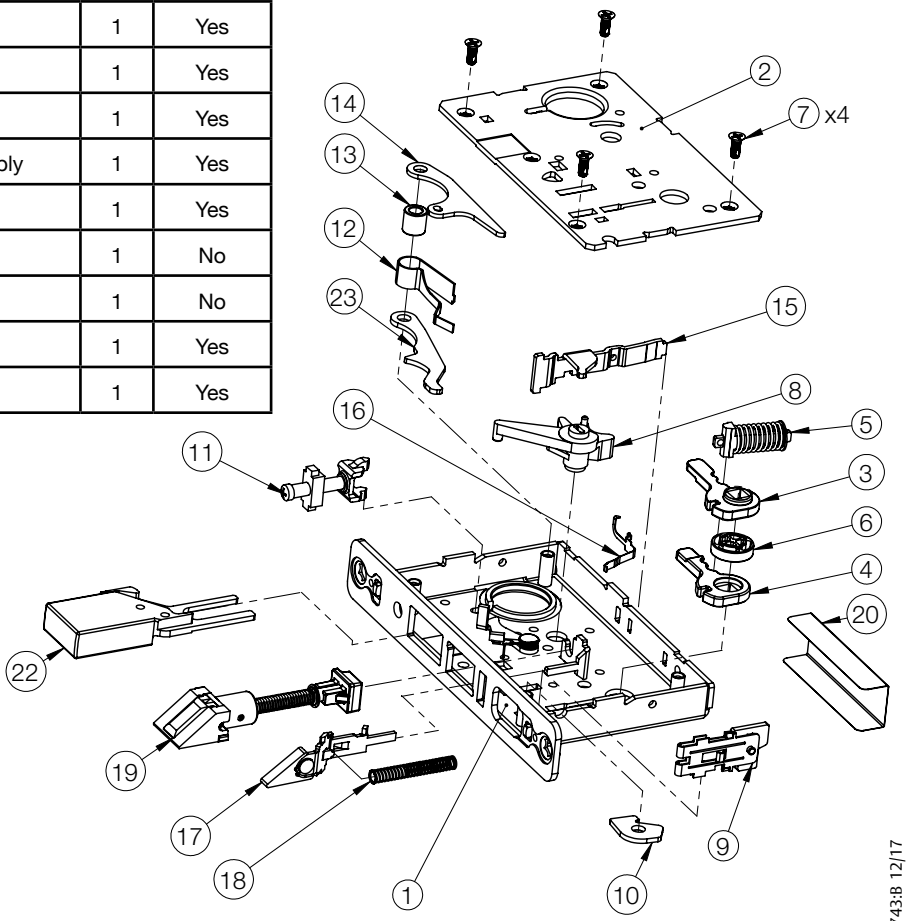
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	92-2010	Case Assembly, 9250	1	No
2	82-0024	Cap	1	No
3	82-0422	Cap Hub	1	Yes
4	82-0421	Case Hub	1	Yes
5	82-2004	Spring Cartridge Assembly	1	Yes
6	82-0120	Spacer (Hub)	1	Yes
7	01-4402	Machine Screw (#8-32 X 7/16")	4	Yes
8	82-0674	Deadbolt Arm/Hub	1	Yes
9	82-3092	Locking Piece Assembly	1	Yes
10	82-0211	Locking Piece Jam	1	Yes
11	82-4172	Cylinder Retainer	1	Yes
12	82-0144	Spring (Deadbolt)	1	Yes
13	82-0128	Spacer (7/16" Width)	1	Yes
14	82-0133	Auto Retract Lever	1	Yes
15	82-1665	Guard Lever	1	Yes
16	82-0138	Guard Lever Spring	1	Yes
17	82-2029	Guard Bolt Assembly	1	Yes
(B) 18	82-5434	Guardbolt Spring Assembly	1	Yes
(B) 19	92-2659	Latchbolt Assembly	1	Yes
20	92-0088	Lockbody Label	1	No
21	01-0001	Standard Grease	1	No
22	82-1822	Deadbolt	1	Yes
23	82-0408	Cylinder Latch Lever	1	Yes

Parts required for avaliable options are listed starting on page 21.



A4743:B 12/17

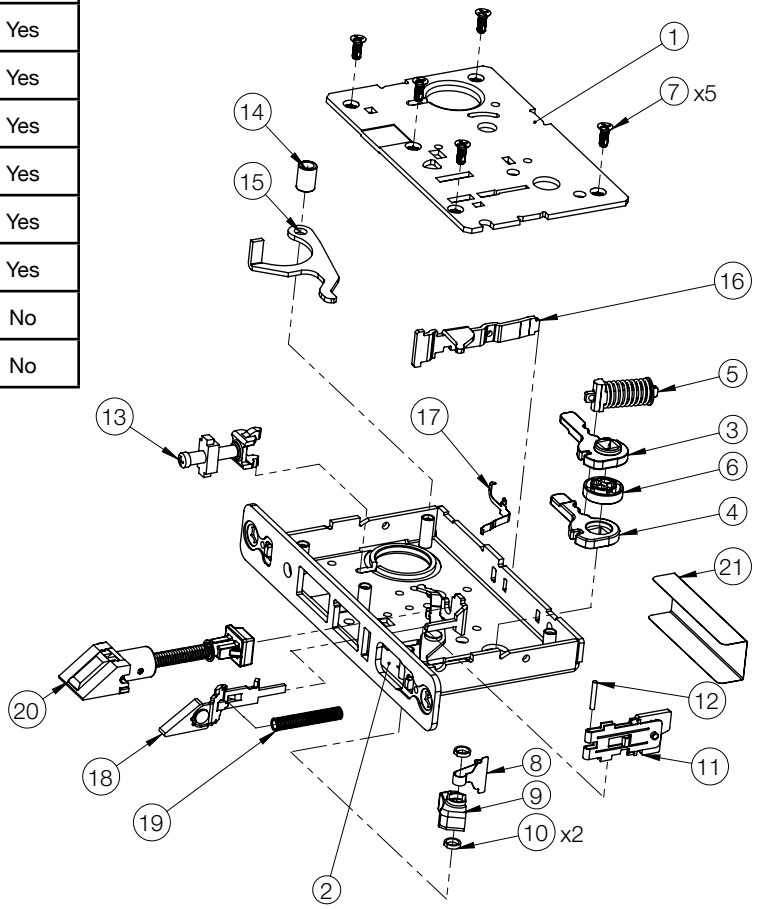
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	92-2005	Case Assembly, 9204,06,15,17	1	No
2	82-0024	Cap	1	No
3	82-0422	Cap Hub	1	Yes
4	82-0421	Case Hub	1	Yes
5	82-2004	Spring Cartridge Assembly	1	Yes
6	82-0120	Spacer (Hub)	1	Yes
7	01-4402	Machine Screw (#8-32 X 7/16")	5	Yes
8	82-0102	Toggle Spring	1	Yes
9	82-0101	Toggle Button	1	Yes
10	82-0212	Toggle Washer	2	Yes
11	82-3092	Locking Piece Assembly	1	Yes
12	82-0125	Connecting Pin (Toggle Button)	1	Yes
13	82-4172	Cylinder Retainer	1	Yes
14	82-0127	Spacer (1/2" Width)	1	Yes
15	82-0139	Cylinder Latch Lever	1	Yes
16	82-1665	Guard Lever	1	Yes
17	82-0138	Guard Lever Spring	1	Yes
18	82-2029	Guard Bolt Assembly	1	Yes
B 19	82-5434	Guardbolt Spring Assembly	1	Yes
B 20	92-2659	Latchbolt Assembly	1	Yes
21	92-0088	Lockbody Label	1	No
22	01-0001	Standard Grease	1	No

Parts required for avaliable options are listed starting on page 21.



A4743:B 12/17

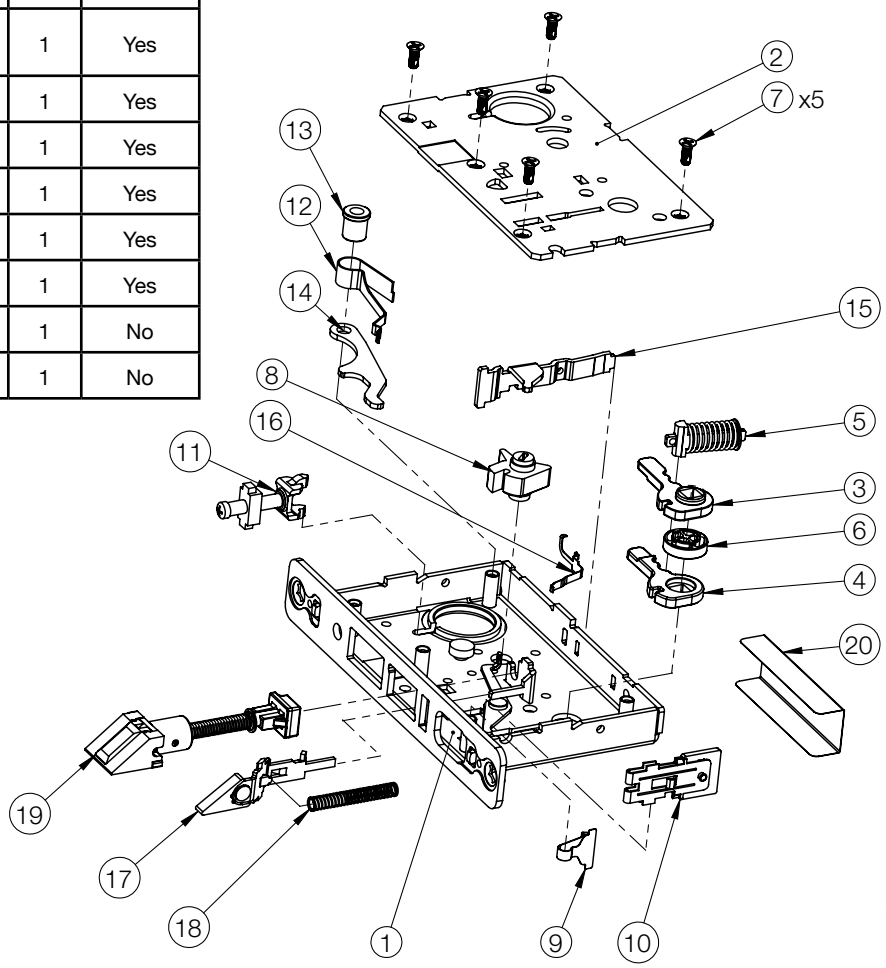
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	92-2008	Case Assembly, 9237	1	No
2	82-0024	Cap	1	No
3	82-0422	Cap Hub	1	Yes
4	82-0421	Case Hub	1	Yes
5	82-2004	Spring Cartridge Assembly	1	Yes
6	82-0120	Spacer (Hub)	1	Yes
7	01-4402	"Machine Screw (#8-32 x 7/16")	5	Yes
8	82-0168	Control Hub	1	Yes
9	82-0102	Toggle Spring	1	Yes
10	82-3093	Locking Piece Assembly	1	Yes
11	82-4172	Cylinder Retainer	1	Yes
12	82-0161	Spring (Classroom)	1	Yes
13	82-0171	Spacer (Classroom)	1	Yes
14	82-0160	Cylinder Latch Lever (Class-room)	1	Yes
15	82-1665	Guard Lever	1	Yes
16	82-0138	Guard Lever Spring	1	Yes
17	82-2029	Guard Bolt Assembly	1	Yes
(B) 18	82-5434	Guardbolt Spring Assembly	1	Yes
(B) 19	92-2659	Latchbolt Assembly	1	Yes
20	92-0088	Lockbody Label	1	No
21	01-0001	Standard Grease	1	No

Parts required for avaliable options are listed starting on page 21.



A4743:B 12/17

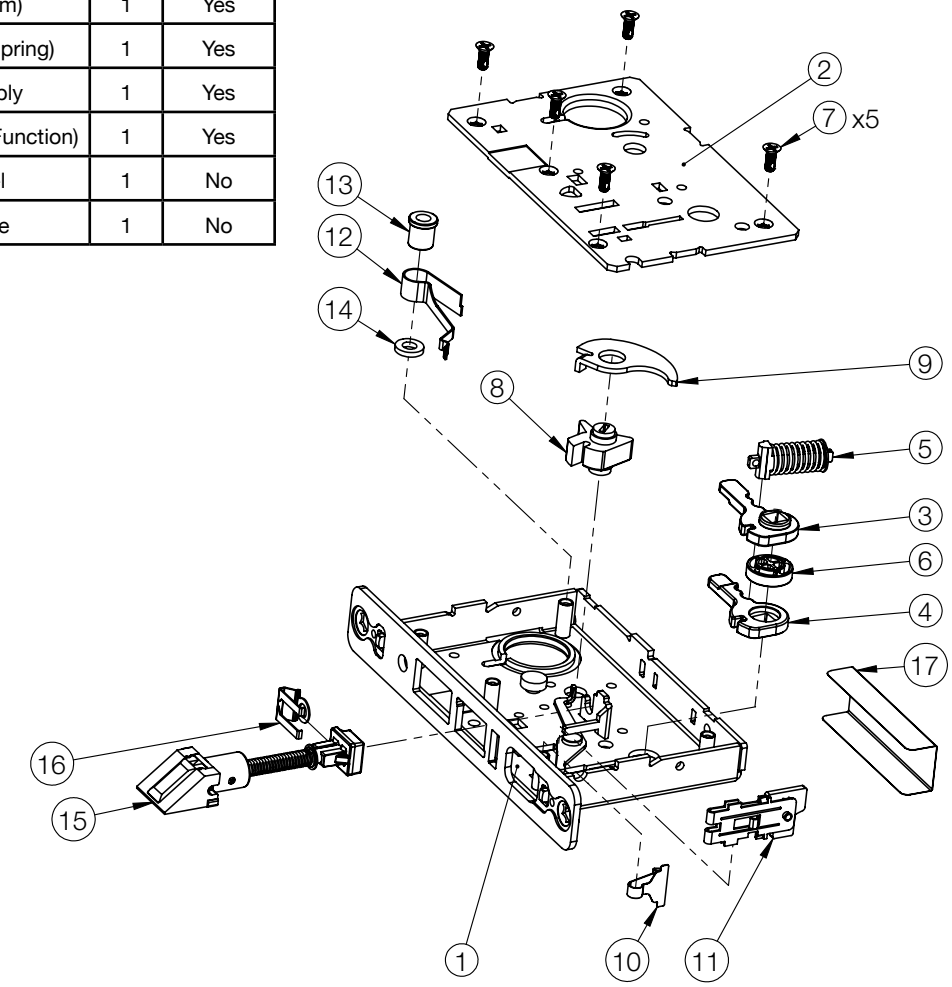
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	92-2008	Case Assembly, 9237	1	No
2	82-0024	Cap	1	No
3	82-0422	Cap Hub	1	Yes
4	82-0421	Case Hub	1	Yes
5	82-2004	Spring Cartridge Assembly	1	Yes
6	82-0120	Spacer (Hub)	1	Yes
7	01-4402	"Machine Screw (#8-32 x 7/16")	5	Yes
8	82-0168	Control Hub	1	Yes
9	82-0464	Push Lever	1	Yes
10	82-0102	Toggle Spring	1	Yes
11	82-3092	Locking Piece Assembly	1	Yes
12	82-0161	Spring (Classroom)	1	Yes
13	82-0171	Spacer (Classroom)	1	Yes
14	82-0170	Washer (Dead Bolt Spring)	1	Yes
B 15	92-2659	Latchbolt Assembly	1	Yes
16	82-0633	Latchbolt Tail Clip (65 Function)	1	Yes
17	92-0088	Lockbody Label	1	No
18	01-0001	Standard Grease	1	No

Parts required for avaliable options are listed starting on page 21.



A4743:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

67/68/69 Options - Door lever and door knob combinations

P/N	Description	Sellable
82-2004	Spring Cartridge Assy	Yes

Replace with

P/N	Description	Sellable
82-3645	68/69-8200 Spring CTG Assy	Yes

3- Option - Stainless steel hubs

P/N	Description	Sellable
82-0421	Case Hub	Yes
82-0422	Cap Hub	Yes

Replace with

P/N	Description	Sellable
82-0252	Hub (Case-Institutional)	Yes
82-0253	Hub (Cap-Institutional)	Yes

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT

ASSA ABLOY

SARGENT Manufacturing Company
100 Sargent Drive
New Haven, CT 06511 USA
800-727-5477
www.sargentlock.com

ASSA ABLOY is the global leader in door opening solutions, dedicated to satisfying end-user needs for security, safety and convenience

Founded in the early 1800s, SARGENT® is a market leader in locksets, cylinders, door closers, exit devices, electro-mechanical products and access control systems for new construction, renovation, and replacement applications. The company's customer base includes commercial construction, institutional, and industrial markets.

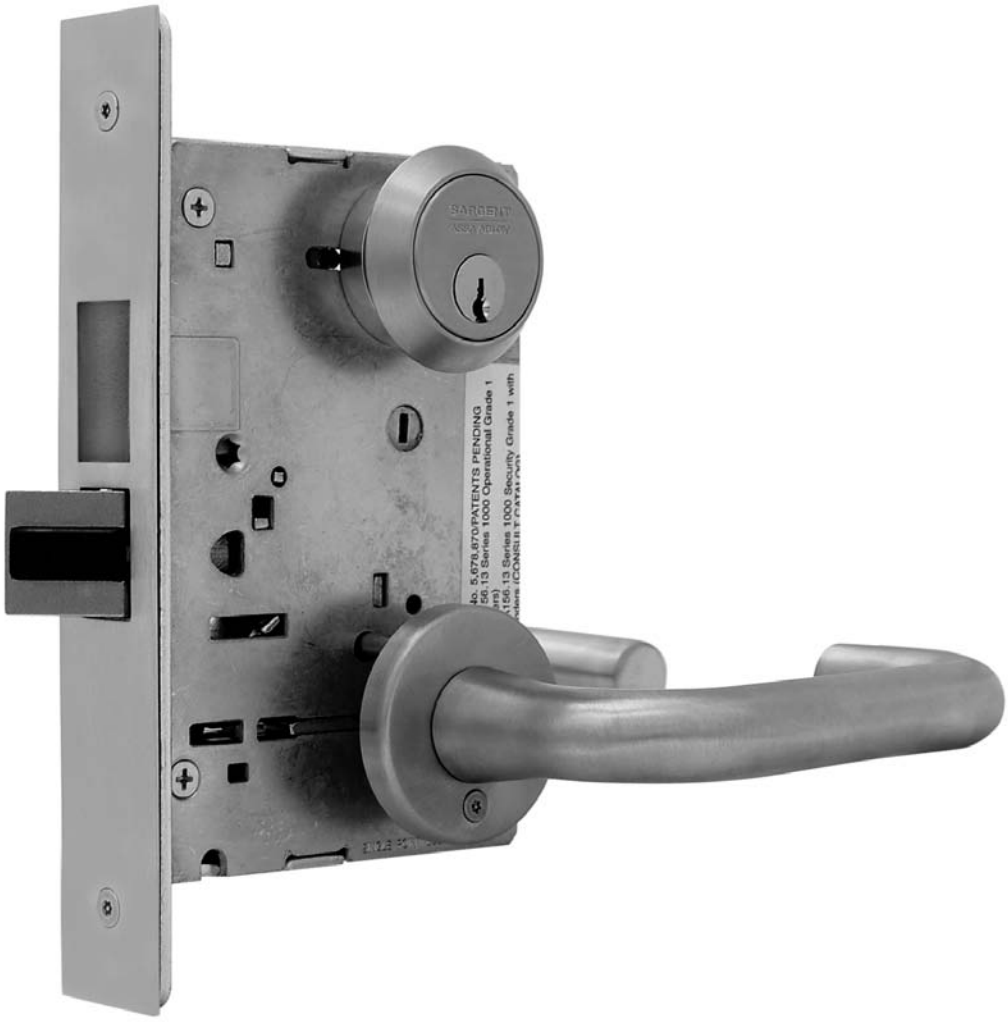
Copyright © 2016-2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of SARGENT Manufacturing is prohibited.

A4743:B 12/17

SARGENT®

ASSA ABLOY

9200 Lockbody Parts Manual



For assistance, contact SARGENT at
800-727-5477 or www.sargentlock.com

A4743:B 12/17

Copyright © 2016-2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader
in door opening solutions

Table of Contents

SARGENT®
ASSA ABLOY

9203 - Classroom Deadlock 1
9223 - Classroom Deadlock 1
9204 - Storeroom or Closet Lock 2
9205 - Office or Entry Lock 3
9206 - Storeroom or Service Lock 4
9215 - Passage or Closet Latch 5
9216 -Apartment, Exit or Public Restroom Lock 6
9217 - Asylum or Institutional Lock 7
9220 - Deadlock 8
9221 - Deadlock 8
9222 - Deadlock 8
9224 - Storeroom Door Lock 9
9226 - Store Door Lock 9
9225 - Dormitory or Exit Lock 10
9235 - Storeroom Lock 10
9239 - Classroom Security Intruder Deadbolt Lock 10
9266 - Privacy Bedroom or Bath Lock 10
9237 - Classroom Lock 11
9238 - Classroom Security Intruder Latchbolt Lock 11
9240 - Classroom Security Intruder Deadbolt Lock 12
9241 - Classroom Security Lock 13
9243 - Apartment Corridor Door Lock 14
9245 - Dormitory or Exit Lock 15
9249 - Security Deadbolt Lock 16
9250 - Hotel Guest Lock 17
9255 - Office or Entry Lock 18
9259 - School Security Lock 19
9265 - Privacy Bedroom Bath Lock 20
Options 21

A4743:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

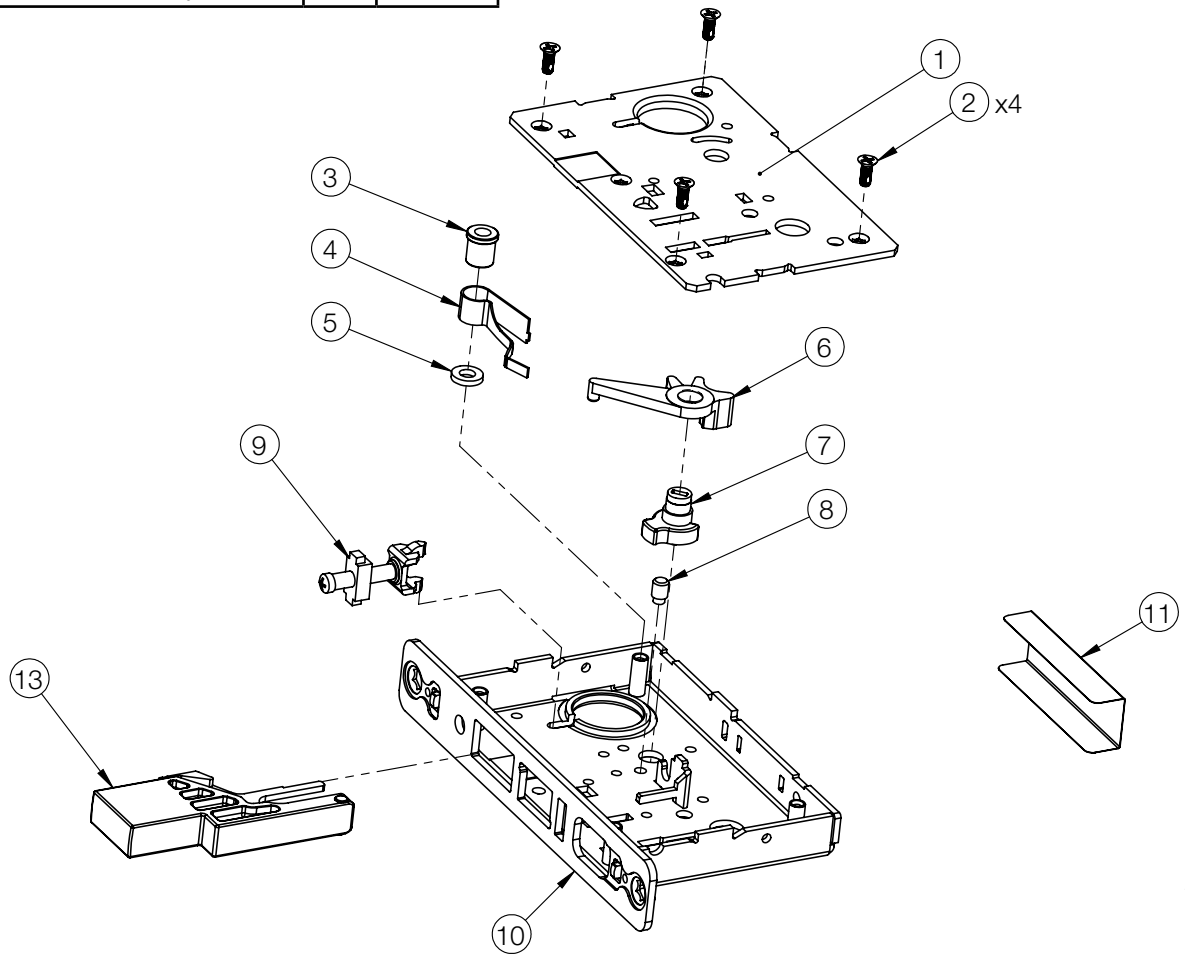
Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

9203 - Classroom Deadlock
9223 - Classroom Deadlock

SARGENT
ASSA ABLOY

	Item no.	Part Number	Description	Qty.	Sellable
	1	82-0024	Cap	1	No
	2	01-4402	Machine Screw (#8-32 X 7/16")	4	Yes
	3	82-0171	Spacer (Classroom)	1	Yes
	4	82-0144	Spring (Deadbolt)	1	Yes
	5	82-0170	Washer (Dead Bolt Spring)	1	Yes
B	6	82-1866	Dead Bolt Arm	1	Yes
B	7	82-1864	Hub Core	1	Yes
	8	82-0169	Post	1	Yes
	9	82-4172	Cylinder Retainer	1	Yes
	10	92-2655	Case Assembly	1	No
	11	92-0088	Lockbody Label	1	No
	12	01-0001	Standard Grease	1	No
B	13	92-2656	Deadbolt & Hole Plug Assembly	1	Yes

Parts required for avaliable options are listed starting on page 21.



A4743:B 12/17

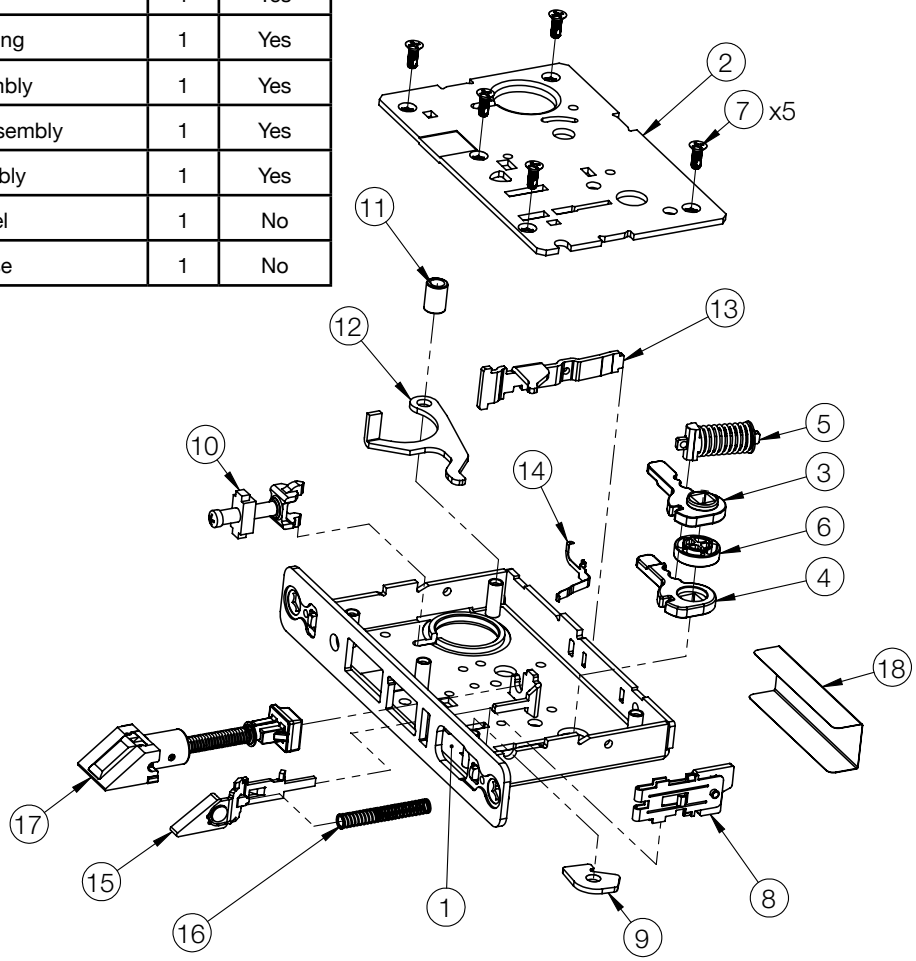
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	92-2005	Case Assembly, 9204,06,15,17	1	No
2	82-0024	Cap	1	No
3	82-0422	Cap Hub	1	Yes
4	82-0421	Case Hub	1	Yes
5	82-2004	Spring Cartridge Assembly	1	Yes
6	82-0120	Spacer (Hub)	1	Yes
7	01-4402	Machine Screw (#8-32 X 7/16")	5	Yes
8	82-3092	Locking Piece Assembly	1	Yes
9	82-0211	Locking Piece Jam	1	Yes
10	82-4172	Cylinder Retainer	1	Yes
11	82-0127	Spacer (1/2" Width)	1	Yes
12	82-0139	Cylinder Latch Lever	1	Yes
13	82-1665	Guard Lever	1	Yes
14	82-0138	Guard Lever Spring	1	Yes
15	82-2029	Guard Bolt Assembly	1	Yes
B 16	82-5434	Guardbolt Spring Assembly	1	Yes
B 17	92-2659	Latchbolt Assembly	1	Yes
18	92-0088	Lockbody Label	1	No
19	01-0001	Standard Grease	1	No

Parts required for avaliable options are listed starting on page 21.



A4743:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

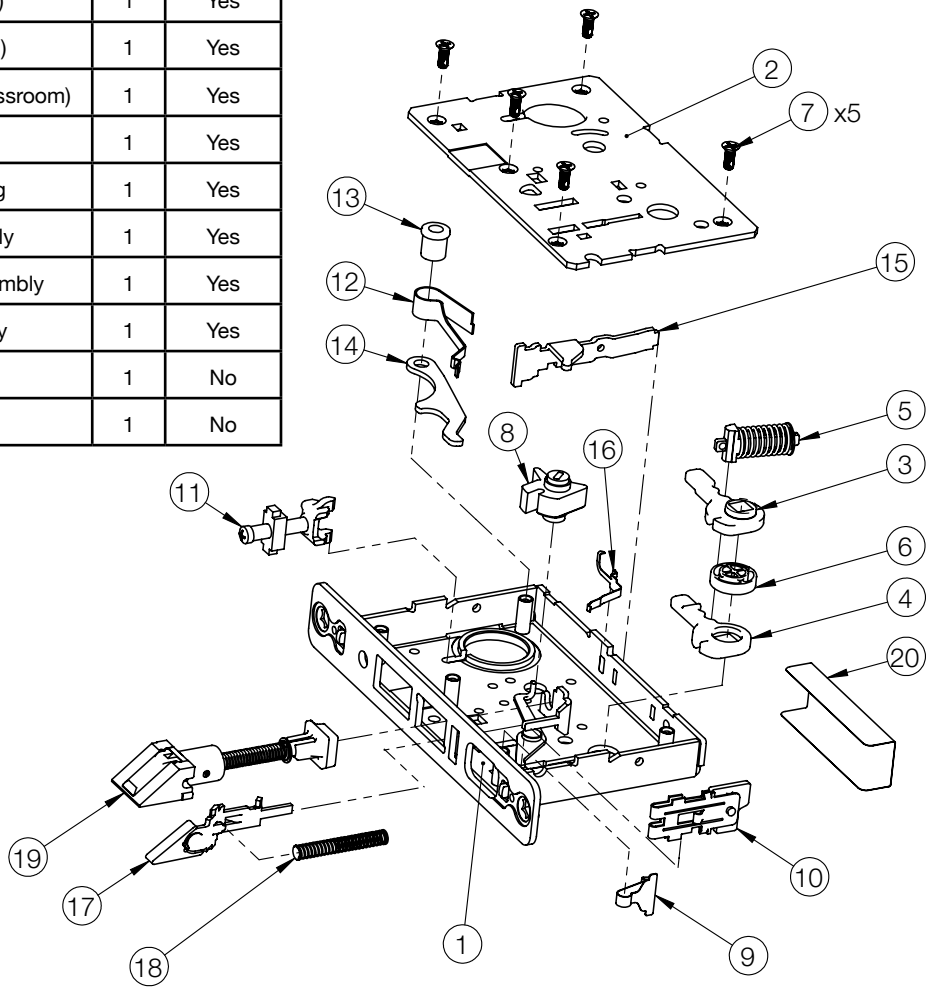
Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	92-2006	Case Assembly, 9205	1	No
2	82-0024	Cap	1	No
3	82-0422	Cap Hub	1	Yes
4	82-0421	Case Hub	1	Yes
5	82-2004	Spring Cartridge Assembly	1	Yes
6	82-0120	Spacer (Hub)	1	Yes
7	01-4402	"Machine Screw (#8-32 x 7/16")	5	Yes
8	82-0168	Control Hub	1	Yes
9	82-0102	Toggle Spring	1	Yes
10	82-3092	Locking Piece Assembly	1	Yes
11	82-4172	Cylinder Retainer	1	Yes
12	82-0161	Spring (Classroom)	1	Yes
13	82-0171	Spacer (Classroom)	1	Yes
14	82-0160	Cylinder Latch Lever (Classroom)	1	Yes
15	82-1665	Guard Lever	1	Yes
16	82-0138	Guard Lever Spring	1	Yes
17	82-2029	Guard Bolt Assembly	1	Yes
(B) 18	82-5434	Guardbolt Spring Assembly	1	Yes
(B) 19	92-2659	Latchbolt Assembly	1	Yes
20	92-0088	Lockbody Label	1	No
21	01-0001	Standard Grease	1	No

Parts required for avaliable options are listed starting on page 21.



A4743:B 12/17

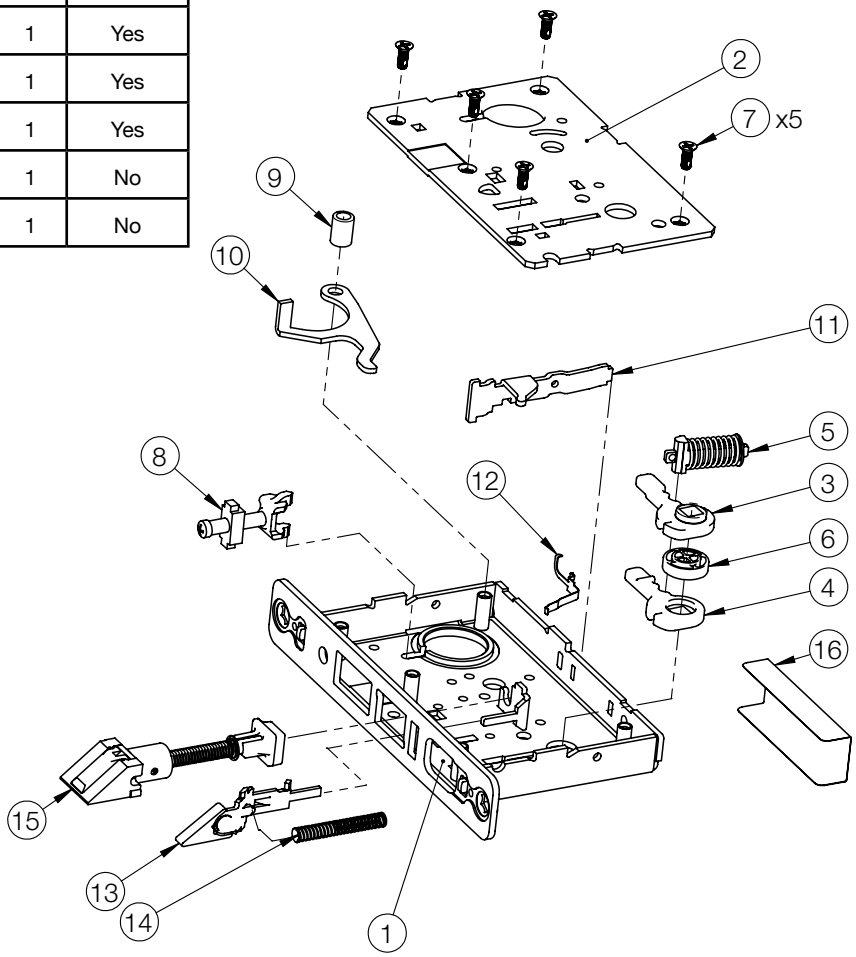
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	92-2005	Case Assembly, 9204,06,15,17	1	No
2	82-0024	Cap	1	No
3	82-0422	Cap Hub	1	Yes
4	82-0421	Case Hub	1	Yes
5	82-2004	Spring Cartridge Assembly	1	Yes
6	82-0120	Spacer (Hub)	1	Yes
7	01-4402	"Machine Screw (#8-32 x 7/16")	5	Yes
8	82-4172	Cylinder Retainer	1	Yes
9	82-0127	Spacer (1/2" Width)	1	Yes
10	82-0139	Cylinder Latch Lever	1	Yes
11	82-1665	Guard Lever	1	Yes
12	82-0138	Guard Lever Spring	1	Yes
13	82-2029	Guard Bolt Assembly	1	Yes
B 14	82-5434	Guardbolt Spring Assembly	1	Yes
B 15	92-2659	Latchbolt Assembly	1	Yes
16	92-0088	Lockbody Label	1	No
17	01-0001	Standard Grease	1	No

Parts required for avaliable options are listed starting on page 21.



A4743:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

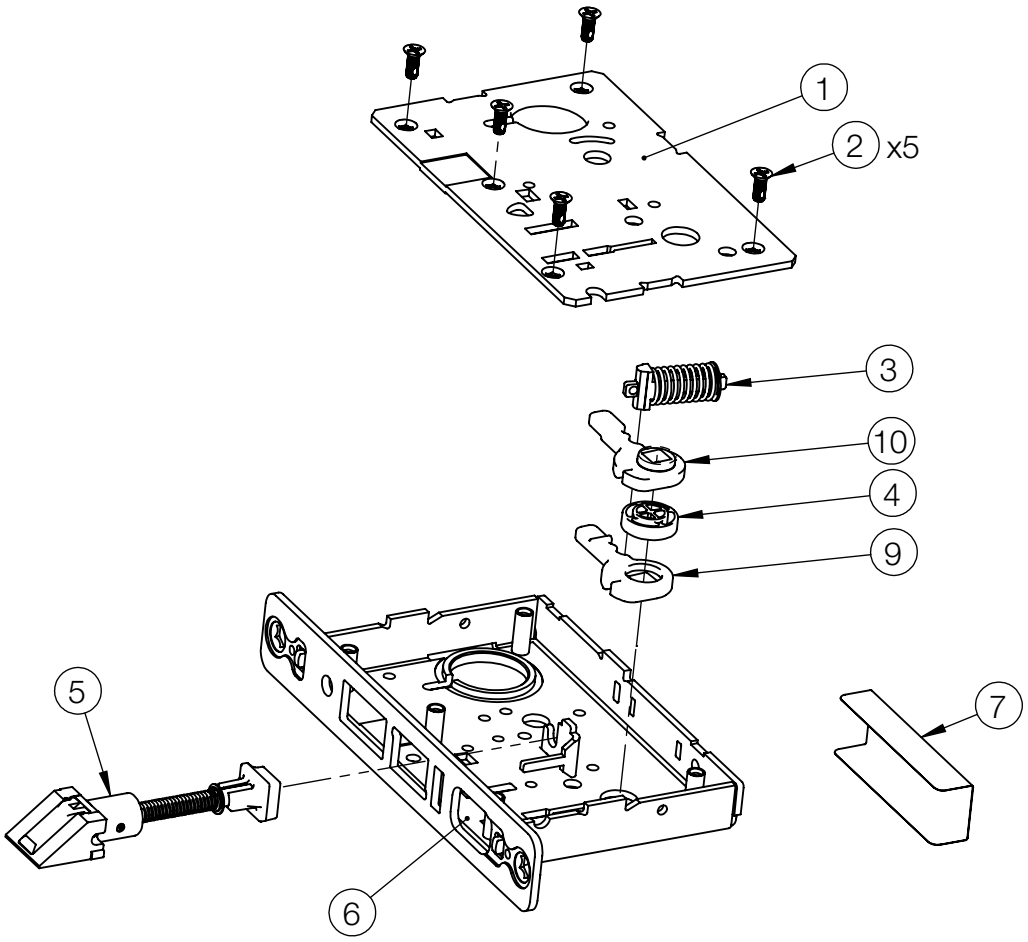
Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	01-4402	Machine Screw (#8-32 X 7/16")	5	Yes
3	82-2004	Spring Cartridge Assembly	1	Yes
4	82-0120	Spacer (Hub)	1	Yes
B 5	92-2659	Latchbolt Assembly	1	Yes
6	92-2005	Case Assembly, 9204,06,15,17	1	No
7	92-0088	Lockbody Label	1	No
8	01-0001	Standard Grease	1	No
9	82-0421	Case Hub	1	Yes
10	82-0422	Cap Hub	1	Yes

Parts required for avaliable options are listed starting on page 21.



A4743:B 12/17

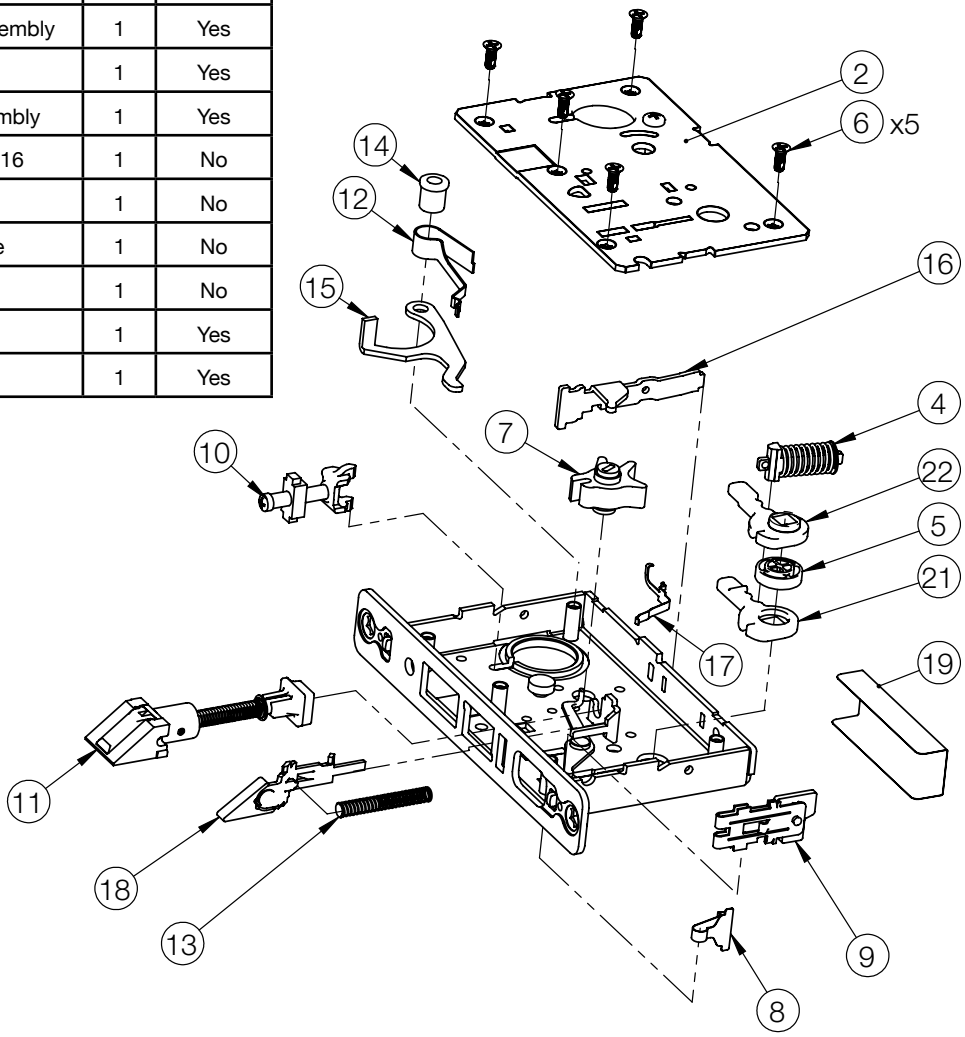
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	01-4402	"Machine Screw (#8-32 x 7/16")	5	Yes
2	82-2004	Spring Cartridge Assembly	1	Yes
3	82-0120	Spacer (Hub)	1	Yes
4	82-0171	Spacer (Classroom)	1	Yes
5	82-0161	Spring (Classroom)	1	Yes
6	82-0139	Cylinder Latch Lever	1	Yes
7	82-1665	Guard Lever	1	Yes
8	82-0465	Hub	1	Yes
9	82-0138	Guard Lever Spring	1	Yes
10	82-4172	Cylinder Retainer	1	Yes
B 11	92-2659	Latchbolt Assembly	1	Yes
12	82-2029	Guard Bolt Assembly	1	Yes
B 13	82-5434	Guardbolt Spring Assembly	1	Yes
14	82-0102	Toggle Spring	1	Yes
15	82-3092	Locking Piece Assembly	1	Yes
16	92-2009	Case Assembly,9216	1	No
17	92-0088	Lockbody Label	1	No
18	01-0001	Standard Grease	1	No
19	82-2129	Cap Assembly	1	No
20	82-0421	Case Hub	1	Yes
21	82-0422	Cap Hub	1	Yes

Parts required for avaliable options are listed starting on page 21.



A4743:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

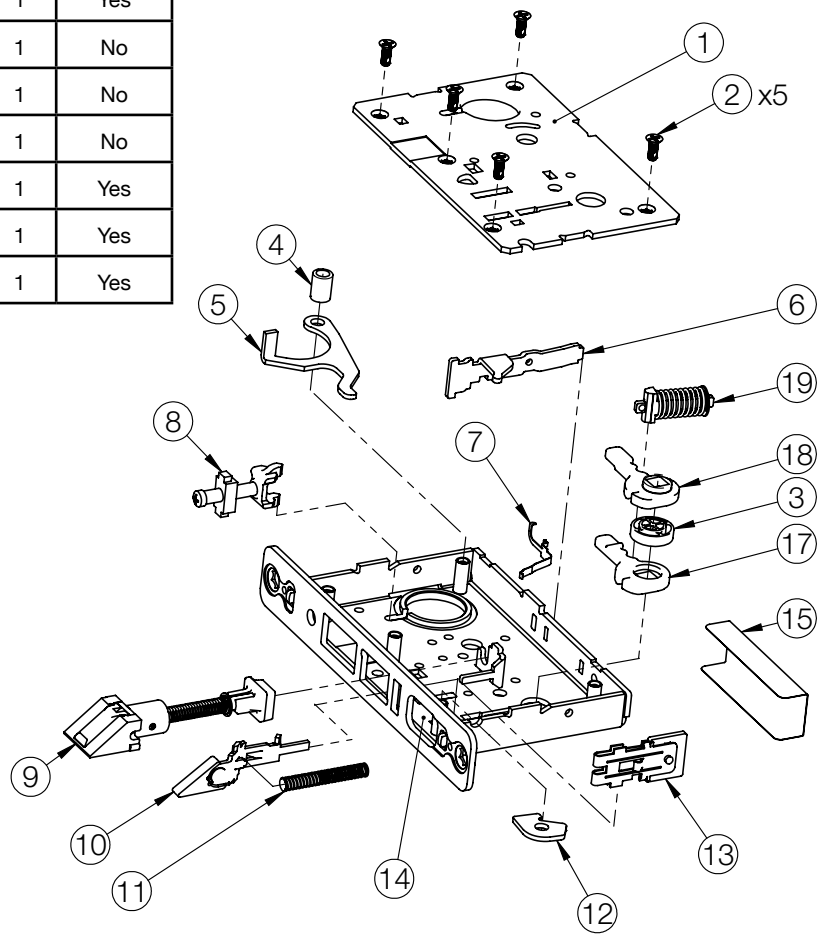
Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	01-4402	Machine Screw (#8-32 x 7/16")	5	Yes
3	82-0120	Spacer (Hub)	1	Yes
4	82-0127	Spacer (1/2" Width)	1	Yes
5	82-0139	Cylinder Latch Lever	1	Yes
6	82-1665	Guard Lever	1	Yes
7	82-0138	Guard Lever Spring	1	Yes
8	82-4172	Cylinder Retainer	1	Yes
B 9	92-2659	Latchbolt Assembly	1	Yes
10	82-2029	Guard Bolt Assembly	1	Yes
B 11	82-5434	Guardbolt Spring Assembly	1	Yes
12	82-0211	Locking Piece Jam	1	Yes
13	82-3093	Locking Piece Assembly	1	Yes
14	92-2005	Case Assembly, 9204, 06, 15, 17	1	No
15	92-0088	Lockbody Label	1	No
16	01-0001	Standard Grease	1	No
17	82-0421	Case Hub	1	Yes
18	82-0422	Cap Hub	1	Yes
19	82-2004	Spring Cartridge Asembly	1	Yes

Parts required for avaliable options are listed starting on page 21.



A4743:B 12/17

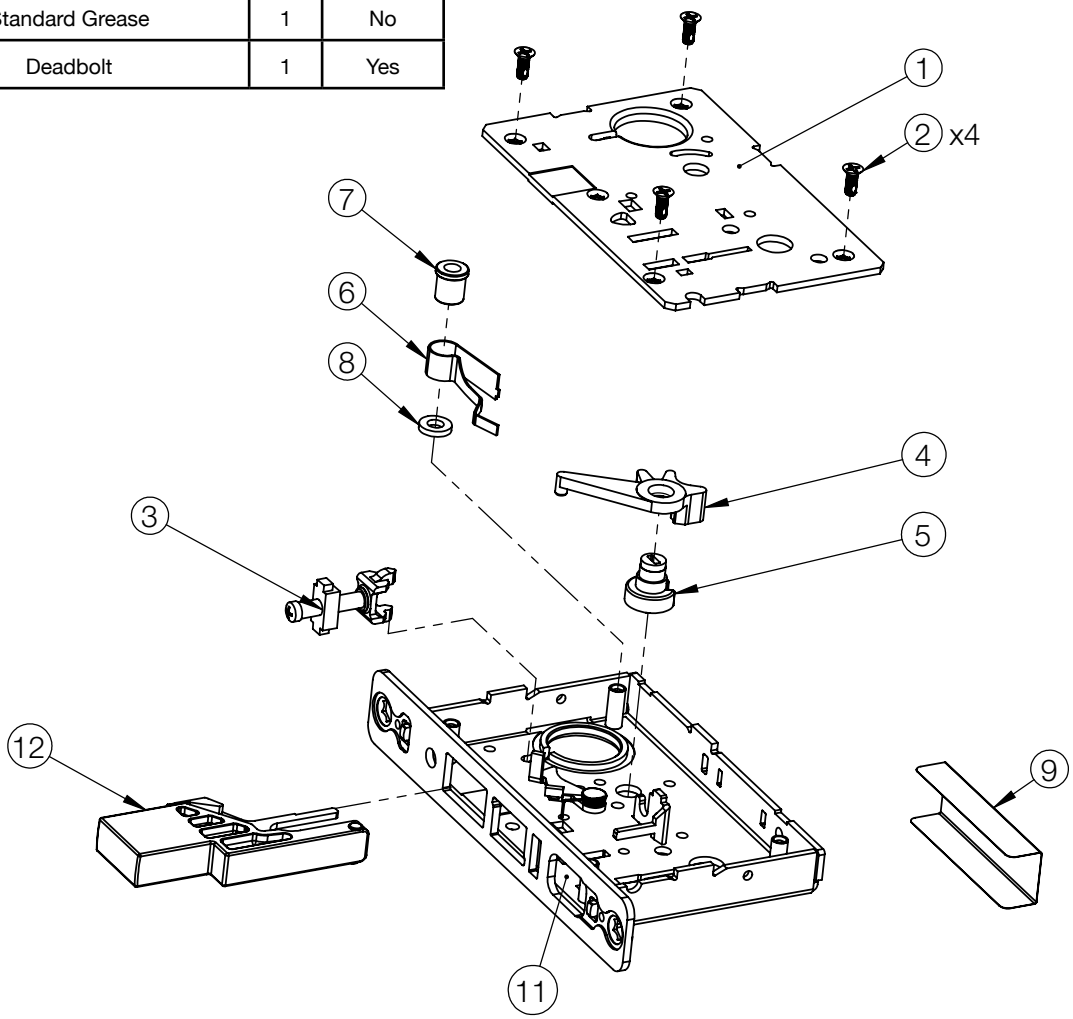
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

	Item no.	Part Number	Description	Qty.	Sellable
	1	92-2655	Case Assembly	1	No
	2	82-0024	Cap	1	No
	3	01-4402	Machine Screw (#8-32 X 7/16")	4	Yes
B	4	82-1866	Deadbolt Arm/Hub	1	Yes
B	5	82-2865	Hub Core	1	Yes
	6	82-4172	Cylinder Retainer	1	Yes
	7	82-0144	Spring (Deadbolt)	1	Yes
	8	82-0171	Spacer (Classroom)	1	Yes
	9	82-0170	Washer (Dead Bolt Spring)	1	Yes
	10	92-0088	Lockbody Label	1	No
	11	01-0001	Standard Grease	1	No
B	12	82-1824	Deadbolt	1	Yes

Parts required for avaliable options are listed starting on page 21.



A4743:B 12/17

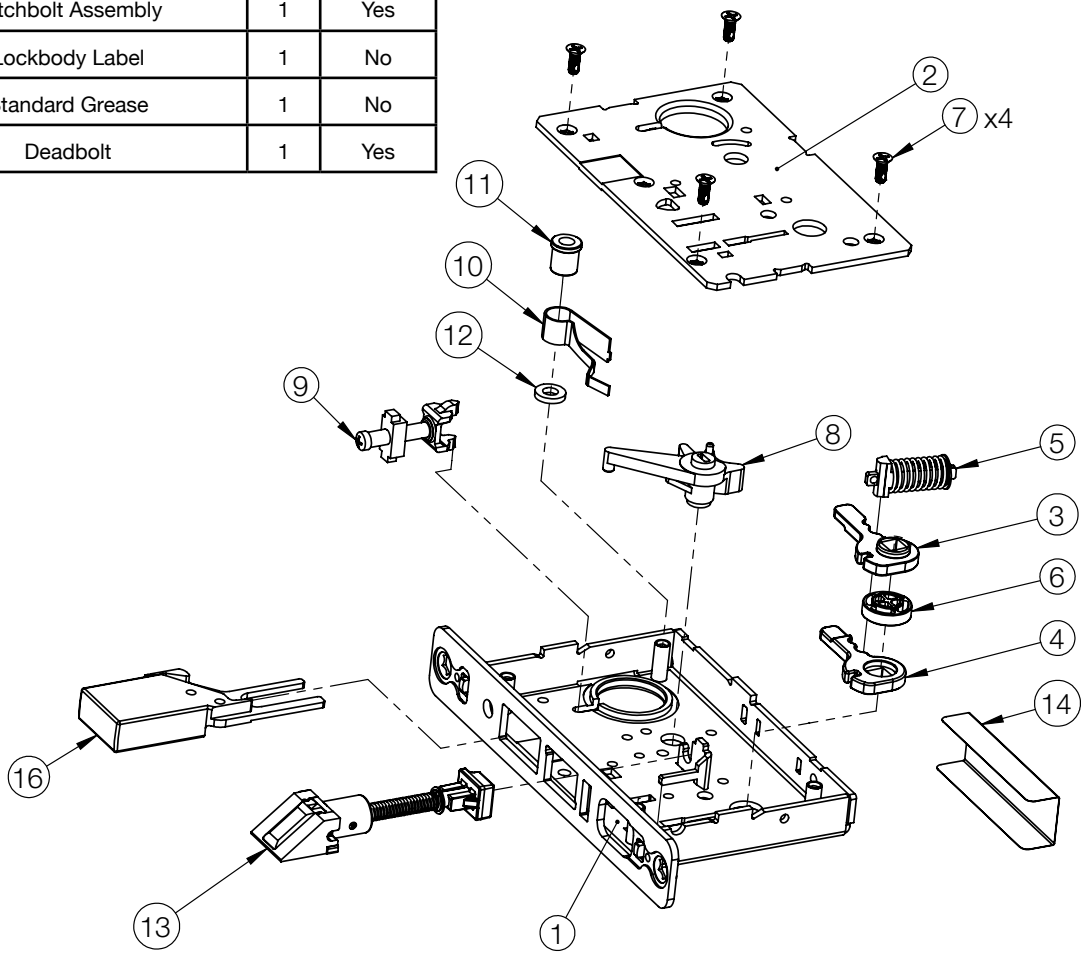
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

Item no.	Part Number	Description	Qty.	Sellable
1	92-2655	Case Assembly	1	No
2	82-0024	Cap	1	No
3	82-0422	Cap Hub	1	Yes
4	82-0421	Case Hub	1	Yes
5	82-2004	Spring Cartridge Assembly	1	Yes
6	82-0120	Spacer (Hub)	1	Yes
7	01-4402	Machine Screw (#8-32 X 7/16")	4	Yes
8	82-0674	Deadbolt Arm/Hub	1	Yes
9	82-4172	Cylinder Retainer	1	Yes
10	82-0144	Spring (Deadbolt)	1	Yes
11	82-0171	Spacer (Classroom)	1	Yes
12	82-0170	Washer (Dead Bolt Spring)	1	Yes
(B) 13	92-2659	Latchbolt Assembly	1	Yes
14	92-0088	Lockbody Label	1	No
15	01-0001	Standard Grease	1	No
16	82-1822	Deadbolt	1	Yes

Parts required for avaliable options are listed starting on page 21.



A4743:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

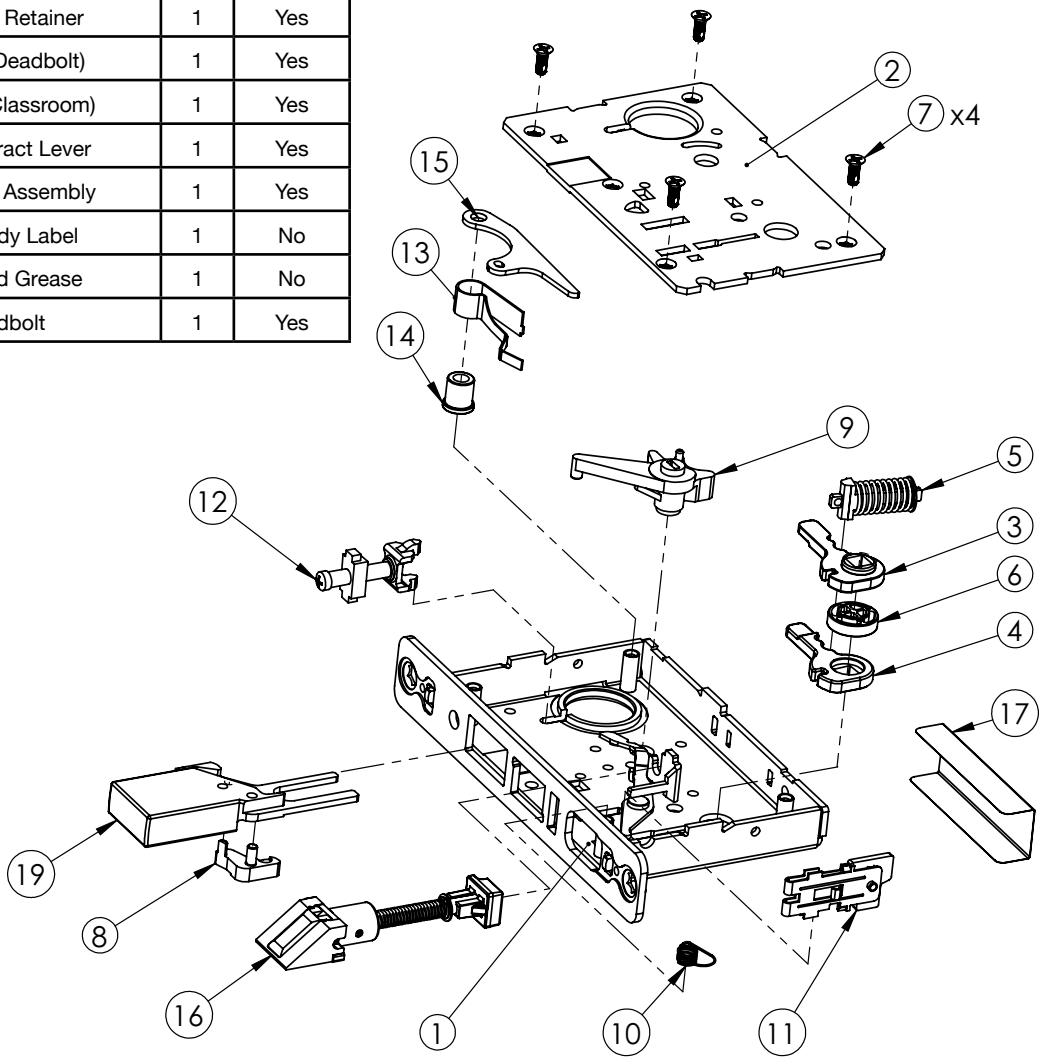
Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

9225 - Dormitory or Exit Lock
9235 - Storeroom Lock
9239 - Classroom Security Intruder Deadbolt Lock
9266 - Privacy Bedroom or Bath Lock

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	92-2011	Case Assembly, 9224 & 25	1	No
2	82-0024	Cap	1	No
3	82-0422	Cap Hub	1	Yes
4	82-0421	Case Hub	1	Yes
5	82-2004	Spring Cartridge Assembly	1	Yes
6	82-0120	Spacer (Hub)	1	Yes
7	01-4402	Machine Screw (#8-32 X 7/16")	4	Yes
8	82-0150	Auto Unlock Insert	1	Yes
9	82-0674	Deadbolt Arm/Hub	1	Yes
10	82-0329	Un-Lock Spring	1	Yes
11	82-3092	Locking Piece Assembly	1	Yes
12	82-4172	Cylinder Retainer	1	Yes
13	82-0144	Spring (Deadbolt)	1	Yes
14	82-0171	Spacer (Classroom)	1	Yes
15	82-0133	Auto Retract Lever	1	Yes
B 16	82-5263	Latchbolt Assembly	1	Yes
17	92-0088	Lockbody Label	1	No
18	01-0001	Standard Grease	1	No
19	82-1822	Deadbolt	1	Yes

Parts required for avaliable options are listed starting on page 21.



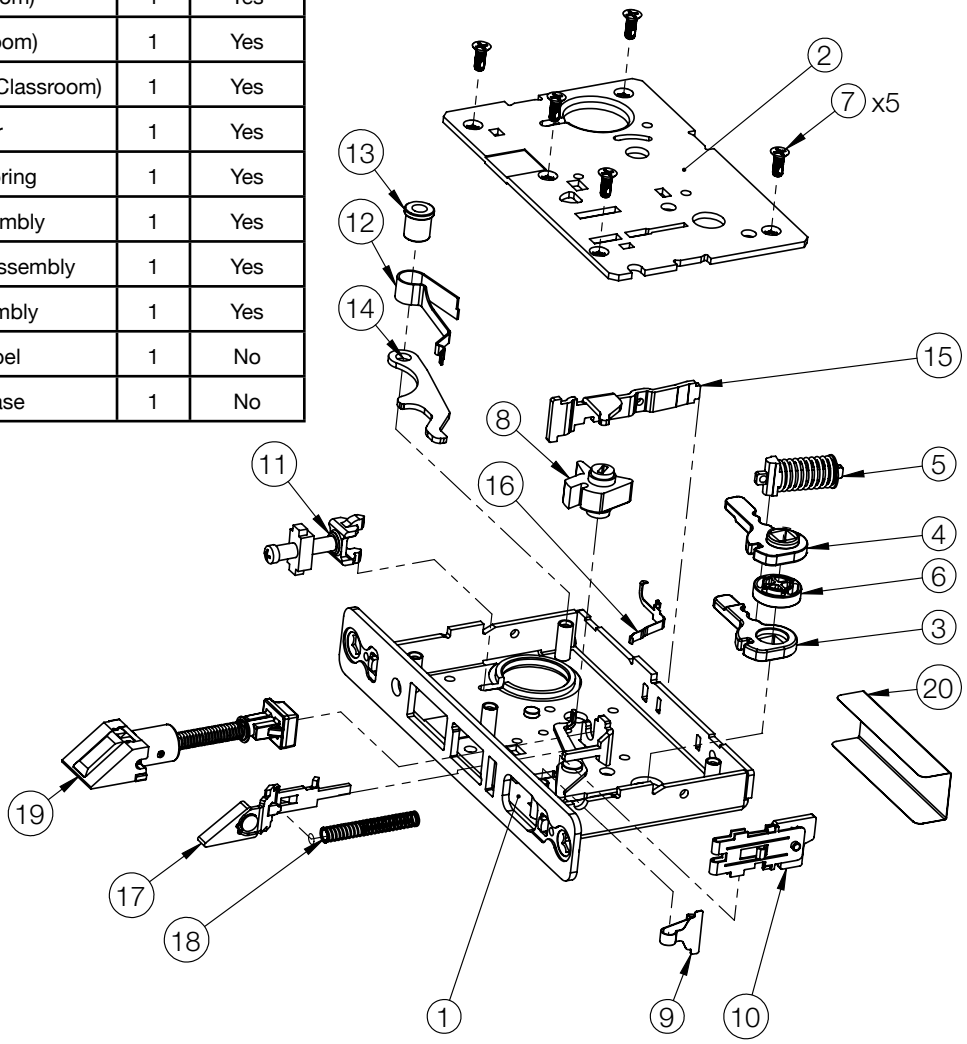
A4743:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

Item no.	Part Number	Description	Qty.	Sellable
1	92-2008	Case Assembly, 9237	1	No
2	82-0024	Cap	1	No
3	82-0422	Cap Hub	1	Yes
4	82-0421	Case Hub	1	Yes
5	82-2004	Spring Cartridge Assembly	1	Yes
6	82-0120	Spacer (Hub)	1	Yes
7	01-4402	Machine Screw (#8-32 X 7/16")	5	Yes
8	82-0168	Control Hub	1	Yes
9	82-0102	Toggle Spring	1	Yes
10	82-3092	Locking Piece Assembly	1	Yes
11	82-4172	Cylinder Retainer	1	Yes
12	82-0161	Spring (Classroom)	1	Yes
13	82-0171	Spacer (Classroom)	1	Yes
14	82-0160	Cylinder Latch Lever (Classroom)	1	Yes
15	82-1665	Guard Lever	1	Yes
16	82-0138	Guard Lever Spring	1	Yes
17	82-2029	Guard Bolt Assembly	1	Yes
(B) 18	82-5434	Guardbolt Spring Assembly	1	Yes
(B) 19	92-2659	Latchbolt Assembly	1	Yes
20	92-0088	Lockbody Label	1	No
21	01-0001	Standard Grease	1	No

Parts required for avaliable options are listed starting on page 21.



A4743:B 12/17

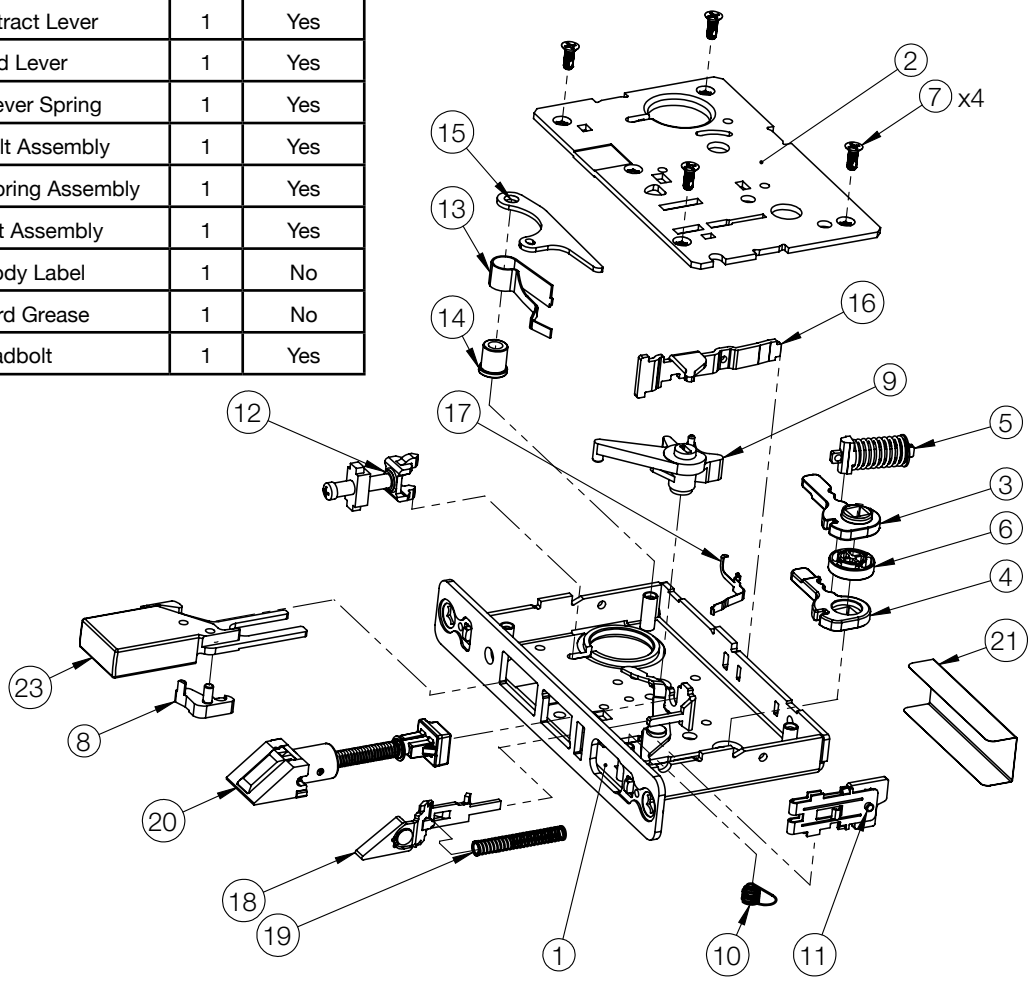
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	92-2012	Case Assembly, 9240	1	No
2	82-0024	Cap	1	No
3	82-0422	Cap Hub	1	Yes
4	82-0421	Case Hub	1	Yes
5	82-2004	Spring Cartridge Assembly	1	Yes
6	82-0120	Spacer (Hub)	1	Yes
7	01-4402	Machine Screw (#8-32 X 7/16")	4	Yes
8	82-0150	Auto Unlock Insert	1	Yes
9	82-0674	Deadbolt Arm/Hub	1	Yes
10	82-0329	Un-Lock Spring	1	Yes
11	82-3092	Locking Piece Assembly	1	Yes
12	82-4172	Cylinder Retainer	1	Yes
13	82-0144	Spring (Deadbolt)	1	Yes
14	82-0171	Spacer (Classroom)	1	Yes
15	82-0133	Auto Retract Lever	1	Yes
16	82-1665	Guard Lever	1	Yes
17	82-0138	Guard Lever Spring	1	Yes
18	82-2029	Guard Bolt Assembly	1	Yes
B 19	82-5434	Guardbolt Spring Assembly	1	Yes
B 20	92-2659	Latchbolt Assembly	1	Yes
21	92-0088	Lockbody Label	1	No
22	01-0001	Standard Grease	1	No
23	82-1822	Deadbolt	1	Yes

Parts required for avaliable options are listed starting on page 21.



A4743:B 12/17

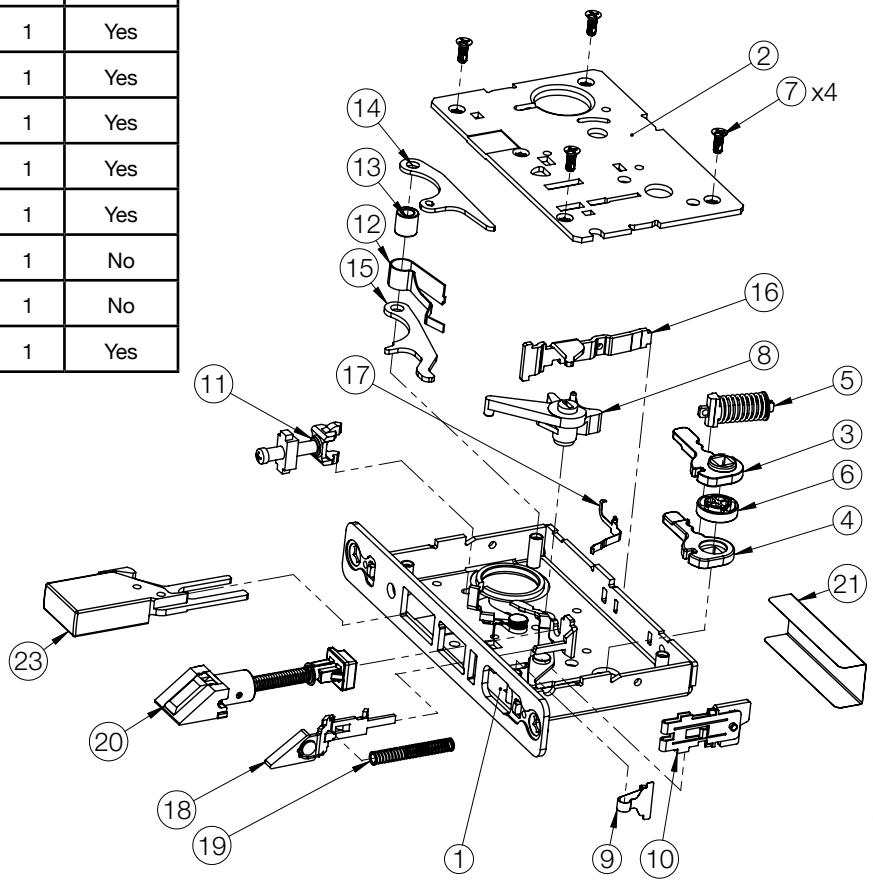
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	92-2527	Case Assembly, 9241	1	No
2	82-0024	Cap	1	No
3	82-0422	Cap Hub	1	Yes
4	82-0421	Case Hub	1	Yes
5	82-2004	Spring Cartridge Assembly	1	Yes
6	82-0120	Spacer (Hub)	1	Yes
7	01-4402	Machine Screw (#8-32 X 7/16")	4	Yes
8	82-0674	Deadbolt Arm/Hub	1	Yes
9	82-0102	Toggle Spring	1	Yes
10	82-3092	Locking Piece Assembly	1	Yes
11	82-4172	Cylinder Retainer	1	Yes
12	82-0144	Spring (Deadbolt)	1	Yes
13	82-0128	Spacer (7/16" Width)	1	Yes
14	82-0133	Auto Retract Lever	1	Yes
15	82-0408	Cylinder Latch Lever	1	Yes
16	82-1665	Guard Lever	1	Yes
17	82-0138	Guard Lever Spring	1	Yes
18	82-2029	Guard Bolt Assembly	1	Yes
B 19	82-5434	Guardbolt Spring Assembly	1	Yes
B 20	92-2659	Latchbolt Assembly	1	Yes
21	92-0088	Lockbody Label	1	No
22	01-0001	Standard Grease	1	No
23	82-1822	Deadbolt	1	Yes

Parts required for avaliable options are listed starting on page 21.



A4743:B 12/17

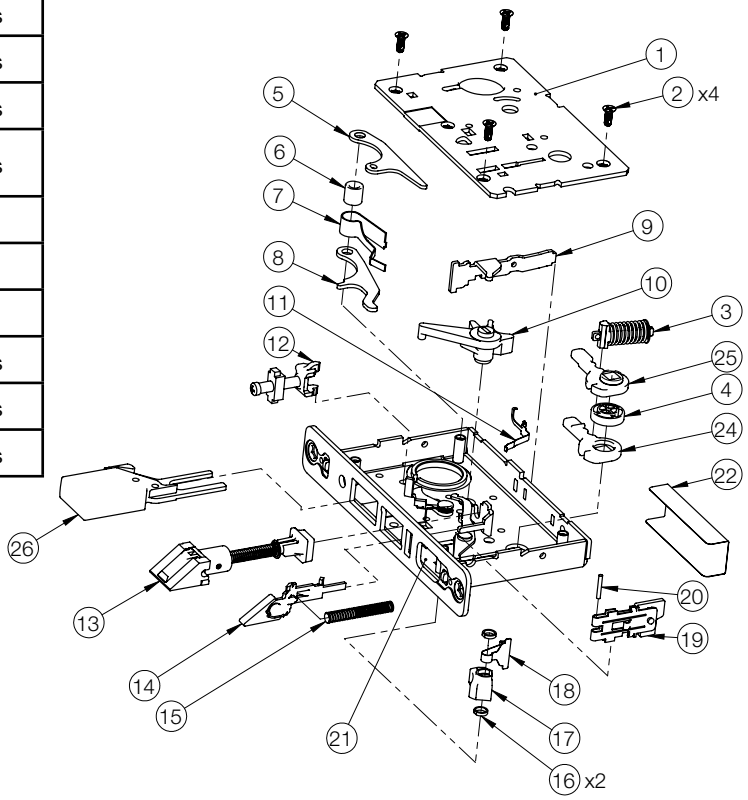
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	82-0024	Cap	1	No
2	01-4402	Machine Screw (#8-32 X 7/16")	4	Yes
3	82-2004	Spring Cartridge Assembly	1	Yes
4	82-0120	Spacer (Hub)	1	Yes
5	82-0133	Auto Retract Lever	1	Yes
6	82-0128	Spacer (7/16" Width)	1	Yes
7	82-0144	Spring (Deadbolt)	1	Yes
8	82-0408	Cylinder Latch Lever	1	Yes
9	82-1665	Guard Lever	1	Yes
10	82-0674	Deadbolt Arm/Hub	1	Yes
11	82-0138	Guard Lever Spring	1	Yes
12	82-4172	Cylinder Retainer	1	Yes
B 13	92-2659	Latchbolt Assembly	1	Yes
14	82-2029	Guard Bolt Assembly	1	Yes
B 15	82-5434	Guardbolt Spring Assembly	1	Yes
16	82-0212	Toggle Washer	2	Yes
17	82-0101	Toggle Button	1	Yes
18	82-0102	Toggle Spring	1	Yes
19	82-3092	Locking Piece Assembly	1	Yes
20	82-0125	Connecting Pin (Toggle Button)	1	Yes
21	92-2528	Case Assembly, 9243 & 45	1	No
22	92-0088	Lockbody Label	1	No
23	01-0001	Standard Grease	1	No
24	82-0421	Case Hub	1	Yes
25	82-0422	Cap Hub	1	Yes
26	82-1822	Deadbolt	1	Yes

Parts required for avaliable options are listed starting on page 21.



A4743:B 12/17

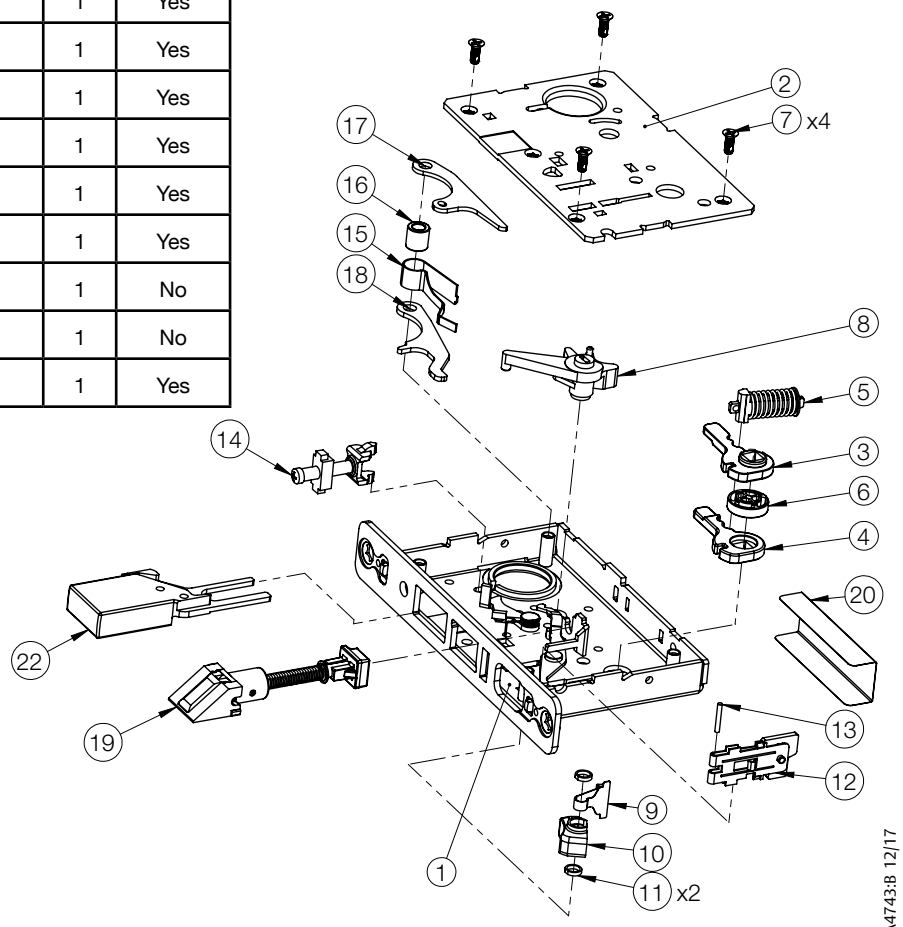
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	92-2528	"Case Assembly, 9243 & 45	1	No
2	82-0024	Cap	1	No
3	82-0422	Cap Hub	1	Yes
4	82-0421	Case Hub	1	Yes
5	82-2004	Spring Cartridge Assembly	1	Yes
6	82-0120	Spacer (Hub)	1	Yes
7	01-4402	"Machine Screw (#8-32 x 7/16")	4	Yes
8	82-0674	Deadbolt Arm/Hub	1	Yes
9	82-0102	Toggle Spring	1	Yes
10	82-0101	Toggle Button	1	Yes
11	82-0212	Toggle Washer	2	Yes
12	82-3092	Locking Piece Assembly	1	Yes
13	82-0125	Connecting Pin (Toggle Button)	1	Yes
14	82-4172	Cylinder Retainer	1	Yes
15	82-0144	Spring (Deadbolt)	1	Yes
16	82-0128	Spacer (7/16" Width)	1	Yes
17	82-0133	Auto Retract Lever	1	Yes
18	82-0408	Cylinder Latch Lever	1	Yes
(B) 19	92-2659	Latchbolt Assembly	1	Yes
20	92-0088	Lockbody Label	1	No
21	01-0001	Standard Grease	1	No
22	82-1822	Deadbolt	1	Yes

Parts required for avaliable options are listed starting on page 21.



A4743:B 12/17

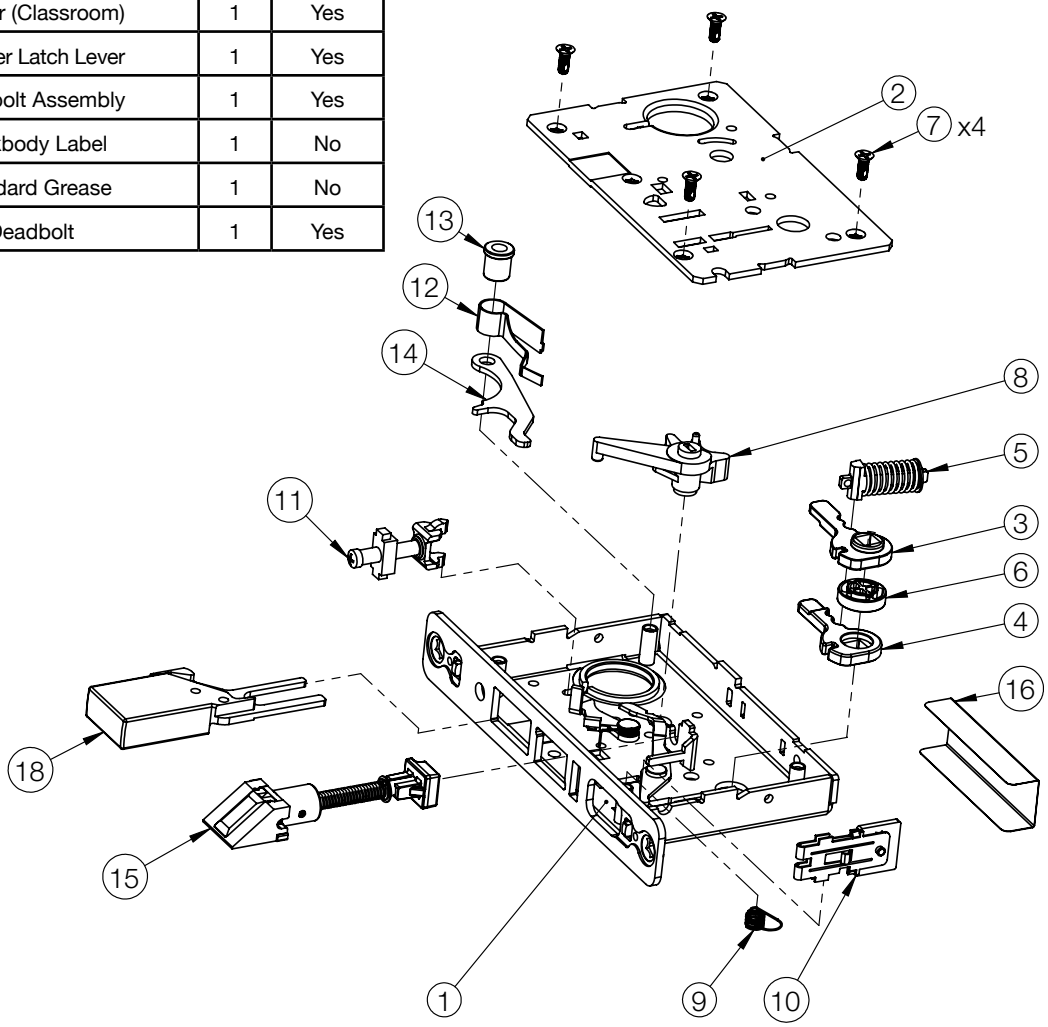
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	92-2527	Case Assembly, 9241	1	No
2	82-0024	Cap	1	No
3	82-0422	Cap Hub	1	Yes
4	82-0421	Case Hub	1	Yes
5	82-2004	Spring Cartridge Assembly	1	Yes
6	82-0120	Spacer (Hub)	1	Yes
7	01-4402	Machine Screw (#8-32 X 7/16")	4	Yes
8	82-0674	Deadbolt Arm/Hub	1	Yes
9	82-0329	Un-Lock Spring	1	Yes
10	82-3093	Locking Piece Assembly	1	Yes
11	82-4172	Cylinder Retainer	1	Yes
12	82-0144	Spring (Deadbolt)	1	Yes
13	82-0171	Spacer (Classroom)	1	Yes
14	82-0408	Cylinder Latch Lever	1	Yes
B 15	92-2659	Latchbolt Assembly	1	Yes
16	92-0088	Lockbody Label	1	No
17	01-0001	Standard Grease	1	No
18	82-1822	Deadbolt	1	Yes

Parts required for avaliable options are listed starting on page 21.



A4743:B 12/17

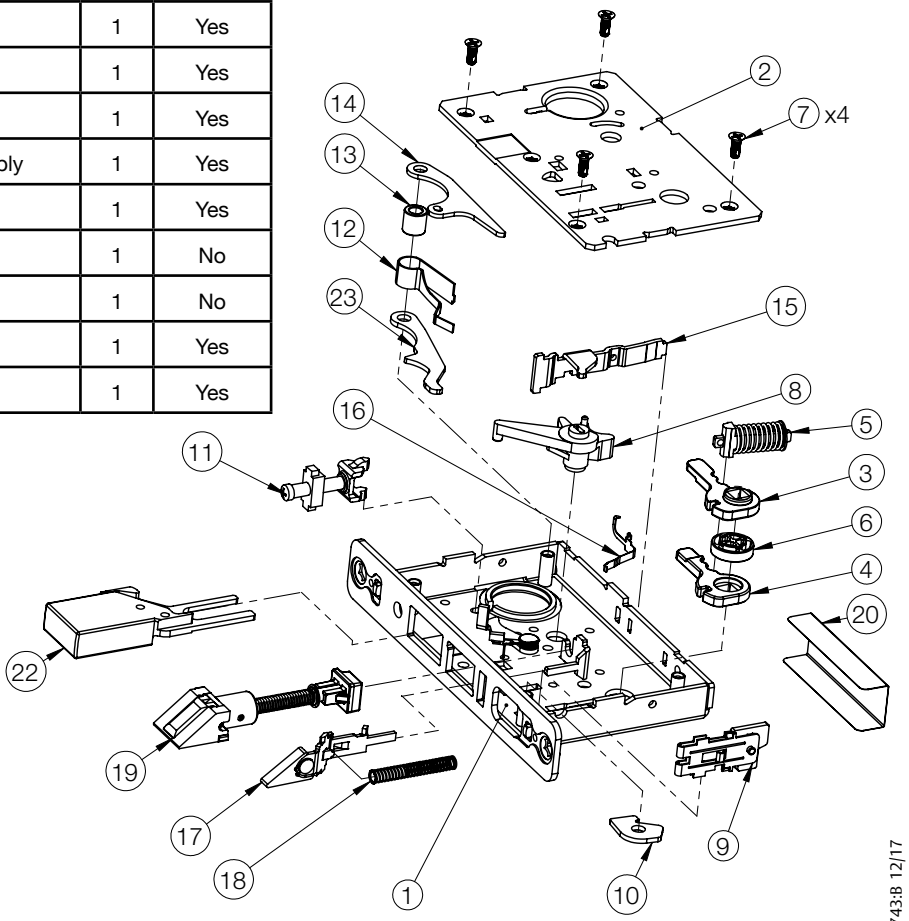
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	92-2010	Case Assembly, 9250	1	No
2	82-0024	Cap	1	No
3	82-0422	Cap Hub	1	Yes
4	82-0421	Case Hub	1	Yes
5	82-2004	Spring Cartridge Assembly	1	Yes
6	82-0120	Spacer (Hub)	1	Yes
7	01-4402	Machine Screw (#8-32 X 7/16")	4	Yes
8	82-0674	Deadbolt Arm/Hub	1	Yes
9	82-3092	Locking Piece Assembly	1	Yes
10	82-0211	Locking Piece Jam	1	Yes
11	82-4172	Cylinder Retainer	1	Yes
12	82-0144	Spring (Deadbolt)	1	Yes
13	82-0128	Spacer (7/16" Width)	1	Yes
14	82-0133	Auto Retract Lever	1	Yes
15	82-1665	Guard Lever	1	Yes
16	82-0138	Guard Lever Spring	1	Yes
17	82-2029	Guard Bolt Assembly	1	Yes
(B) 18	82-5434	Guardbolt Spring Assembly	1	Yes
(B) 19	92-2659	Latchbolt Assembly	1	Yes
20	92-0088	Lockbody Label	1	No
21	01-0001	Standard Grease	1	No
22	82-1822	Deadbolt	1	Yes
23	82-0408	Cylinder Latch Lever	1	Yes

Parts required for avaliable options are listed starting on page 21.



A4743:B 12/17

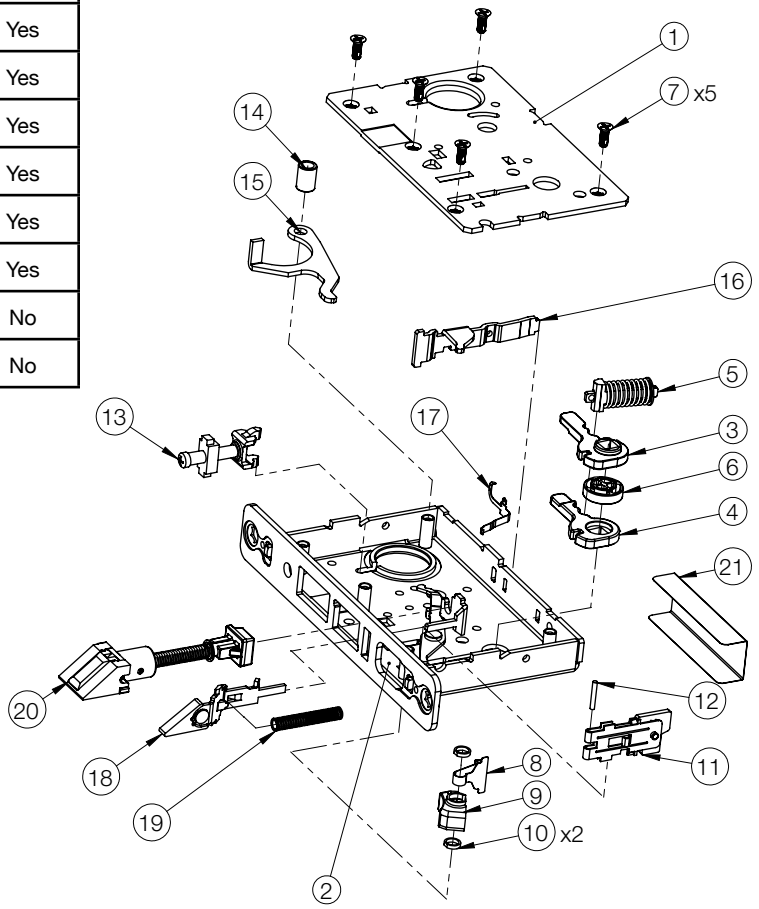
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	92-2005	Case Assembly, 9204,06,15,17	1	No
2	82-0024	Cap	1	No
3	82-0422	Cap Hub	1	Yes
4	82-0421	Case Hub	1	Yes
5	82-2004	Spring Cartridge Assembly	1	Yes
6	82-0120	Spacer (Hub)	1	Yes
7	01-4402	Machine Screw (#8-32 X 7/16")	5	Yes
8	82-0102	Toggle Spring	1	Yes
9	82-0101	Toggle Button	1	Yes
10	82-0212	Toggle Washer	2	Yes
11	82-3092	Locking Piece Assembly	1	Yes
12	82-0125	Connecting Pin (Toggle Button)	1	Yes
13	82-4172	Cylinder Retainer	1	Yes
14	82-0127	Spacer (1/2" Width)	1	Yes
15	82-0139	Cylinder Latch Lever	1	Yes
16	82-1665	Guard Lever	1	Yes
17	82-0138	Guard Lever Spring	1	Yes
18	82-2029	Guard Bolt Assembly	1	Yes
B 19	82-5434	Guardbolt Spring Assembly	1	Yes
B 20	92-2659	Latchbolt Assembly	1	Yes
21	92-0088	Lockbody Label	1	No
22	01-0001	Standard Grease	1	No

Parts required for avaliable options are listed starting on page 21.



A4743:B 12/17

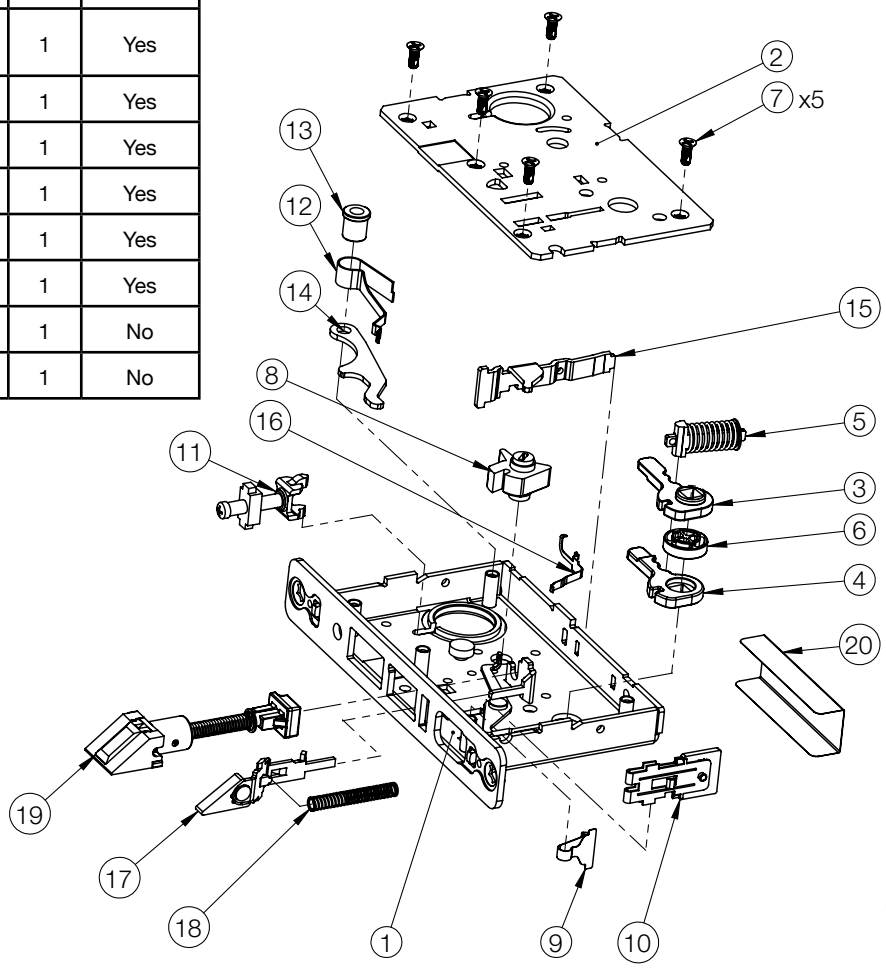
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	92-2008	Case Assembly, 9237	1	No
2	82-0024	Cap	1	No
3	82-0422	Cap Hub	1	Yes
4	82-0421	Case Hub	1	Yes
5	82-2004	Spring Cartridge Assembly	1	Yes
6	82-0120	Spacer (Hub)	1	Yes
7	01-4402	"Machine Screw (#8-32 x 7/16")	5	Yes
8	82-0168	Control Hub	1	Yes
9	82-0102	Toggle Spring	1	Yes
10	82-3093	Locking Piece Assembly	1	Yes
11	82-4172	Cylinder Retainer	1	Yes
12	82-0161	Spring (Classroom)	1	Yes
13	82-0171	Spacer (Classroom)	1	Yes
14	82-0160	Cylinder Latch Lever (Class-room)	1	Yes
15	82-1665	Guard Lever	1	Yes
16	82-0138	Guard Lever Spring	1	Yes
17	82-2029	Guard Bolt Assembly	1	Yes
(B) 18	82-5434	Guardbolt Spring Assembly	1	Yes
(B) 19	92-2659	Latchbolt Assembly	1	Yes
20	92-0088	Lockbody Label	1	No
21	01-0001	Standard Grease	1	No

Parts required for avaliable options are listed starting on page 21.



A4743:B 12/17

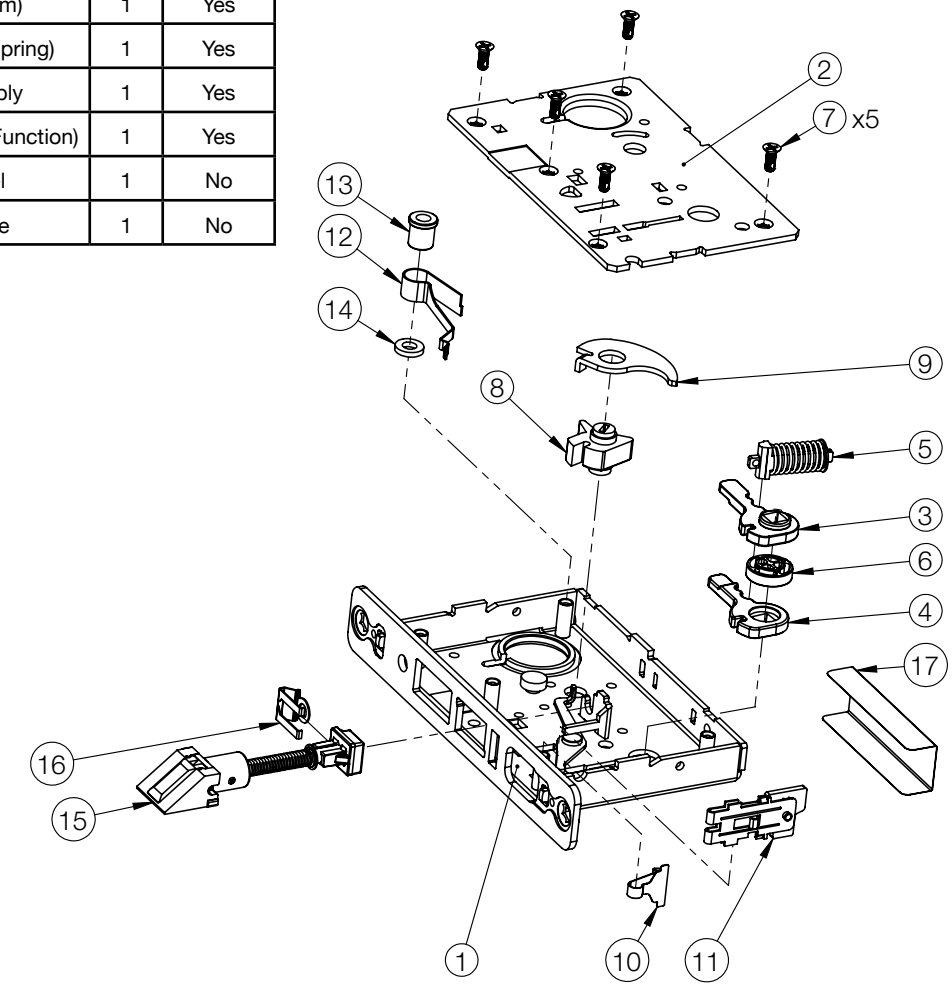
The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT
ASSA ABLOY

Item no.	Part Number	Description	Qty.	Sellable
1	92-2008	Case Assembly, 9237	1	No
2	82-0024	Cap	1	No
3	82-0422	Cap Hub	1	Yes
4	82-0421	Case Hub	1	Yes
5	82-2004	Spring Cartridge Assembly	1	Yes
6	82-0120	Spacer (Hub)	1	Yes
7	01-4402	"Machine Screw (#8-32 x 7/16")	5	Yes
8	82-0168	Control Hub	1	Yes
9	82-0464	Push Lever	1	Yes
10	82-0102	Toggle Spring	1	Yes
11	82-3092	Locking Piece Assembly	1	Yes
12	82-0161	Spring (Classroom)	1	Yes
13	82-0171	Spacer (Classroom)	1	Yes
14	82-0170	Washer (Dead Bolt Spring)	1	Yes
B 15	92-2659	Latchbolt Assembly	1	Yes
16	82-0633	Latchbolt Tail Clip (65 Function)	1	Yes
17	92-0088	Lockbody Label	1	No
18	01-0001	Standard Grease	1	No

Parts required for avaliable options are listed starting on page 21.



A4743:B 12/17

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT®
ASSA ABLOY

67/68/69 Options - Door lever and door knob combinations

P/N	Description	Sellable
82-2004	Spring Cartridge Assy	Yes

Replace with

P/N	Description	Sellable
82-3645	68/69-8200 Spring CTG Assy	Yes

3- Option - Stainless steel hubs

P/N	Description	Sellable
82-0421	Case Hub	Yes
82-0422	Cap Hub	Yes

Replace with

P/N	Description	Sellable
82-0252	Hub (Case-Institutional)	Yes
82-0253	Hub (Cap-Institutional)	Yes

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2016-2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT

ASSA ABLOY

SARGENT Manufacturing Company
100 Sargent Drive
New Haven, CT 06511 USA
800-727-5477
www.sargentlock.com

ASSA ABLOY is the global leader in door opening solutions, dedicated to satisfying end-user needs for security, safety and convenience

Founded in the early 1800s, SARGENT® is a market leader in locksets, cylinders, door closers, exit devices, electro-mechanical products and access control systems for new construction, renovation, and replacement applications. The company's customer base includes commercial construction, institutional, and industrial markets.

Copyright © 2016-2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of SARGENT Manufacturing is prohibited.

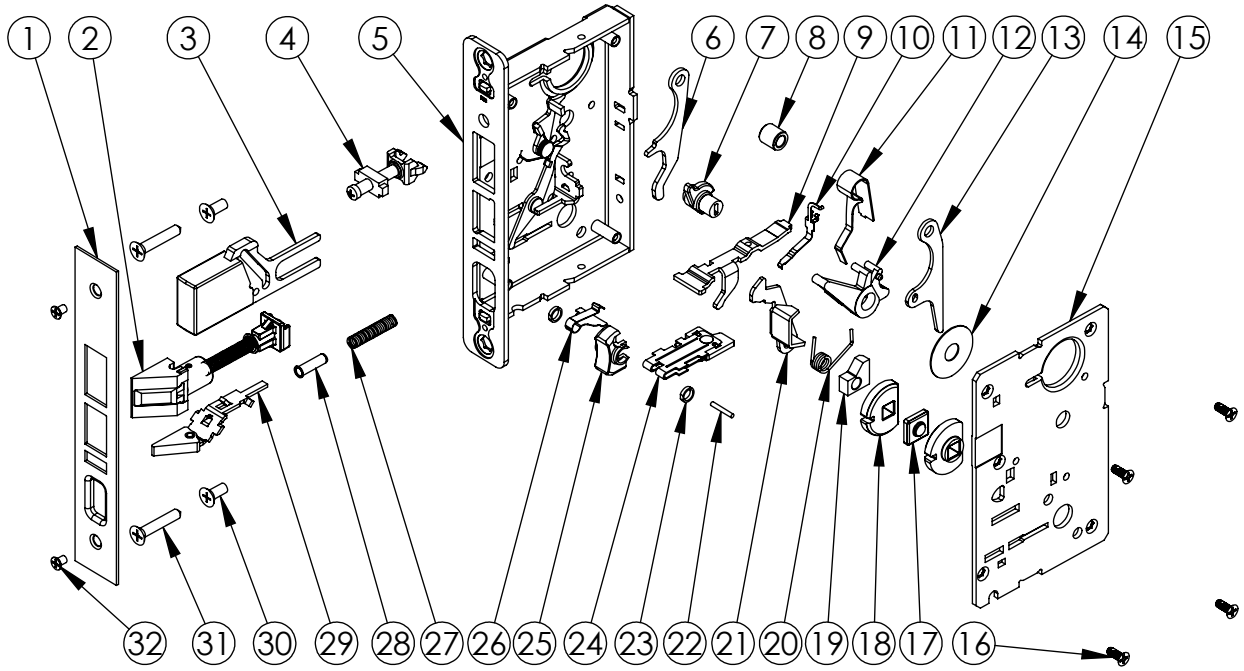
A4743:B 12/17

7843 APARTMENT CORRIDOR DOOR

PARTS LIST

PAGE No. 78.10 | REV. B

07-2009



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	82-0087	OUTSIDE FRONT	1
2	82-3655	LATCHBOLT ASSEMBLY	1
3	82-0700	DEADBOLT	1
4	82-4172	CYLINDER RETAINER	1
5	82-4441	CASE ASSEMBLY	1
6	82-0408	CYLINDER LATCH LEVER	1
7	82-0149	HUB CORE	1
8	82-0128	SPACER (7/16" WIDTH)	1
9	82-0103	GUARD LEVER	1
10	82-0138	GUARD LEVER SPRING	1
11	82-0144	SPRING (DEADBOLT)	1
12	82-0147	DEADBOLT ARM	1
13	82-0133	AUTO RETRACT LEVER	1
14	82-0251	DEADBOLT WASHER	1
15	82-0024	CAP, MORTISE LOCK	1
16	01-4402	MACHINE SCREW (#8-32 x 5/16")	4
17	78-0009	NON-HANDED HUB SPACER	1
18	78-0008	NON-HANDED HUB	2
19	78-0286	SPACER STOP	1
20	77-1060	LATCH LEVER SPRING	1
21	78-0007	LATCH LEVER	1
22	82-0125	CONNECTING PIN (TOGGLE BUTTON)	1
23	82-0212	TOGGLE WASHER	2
24	82-3092	LOCKING PIECE ASSEMBLY	1
25	82-0101	TOGGLE BUTTON	1
26	82-0102	TOGGLE SPRING	1
27	82-0393	GUARD BOLT SPRING	1
28	82-0392	SPRING GUIDE EYELET	1
29	82-2029	GUARD BOLT ASSEMBLY	1
30	01-1019	MACHINE SCREW (#12-24 x 1/2")	2
31	01-2299	WOOD SCREW (#12 x 1-1/4")	2
32	01-1028	MACHINE SCREW (#8-32 x 1/4")	2

© SARGENT Manufacturing Company. All Rights reserved.

SARGENT®

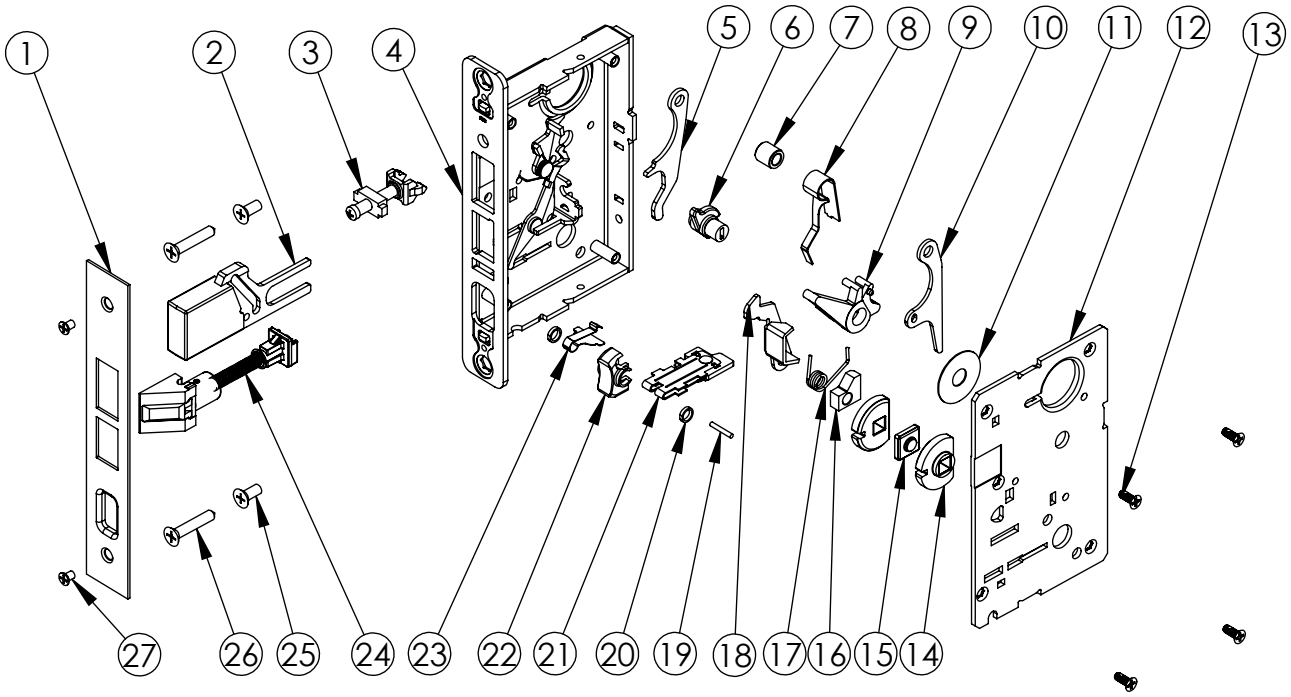
ASSA ABLOY

7845 DORMITORY OR EXIT
7846 DORMITORY OR EXIT

PARTS LIST

PAGE No. 78.11 | REV. B

07-2009



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	82-0086	OUTSIDE FRONT	1
2	82-0700	DEADBOLT	1
3	82-4172	CYLINDER RETAINER	1
4	82-4441	CASE ASSEMBLY	1
5	82-0408	CYLINDER LATCH LEVER	1
6	82-0149	HUB CORE	1
7	82-0128	SPACER (7/16" WIDTH)	1
8	82-0144	SPRING (DEADBOLT)	1
9	82-0147	DEADBOLT ARM	1
10	82-0133	AUTO RETRACT LEVER	1
11	82-0251	DEADBOLT WASHER	1
12	82-0024	CAP, MORTISE LOCK	1
13	01-4402	MACHINE SCREW (#8-32 x 5/16")	4
14	78-0008	NON-HANDED HUB	2
15	78-0009	NON-HANDED HUB SPACER	1
16	78-0286	SPACER STOP	1
17	77-1060	LATCH LEVER SPRING	1
18	78-0007	LATCH LEVER	1
19	82-0125	CONNECTING PIN (TOGGLE BUTTON)	1
20	82-0212	TOGGLE WASHER	2
21	82-3092	LOCKING PIECE ASSEMBLY	1
22	82-0101	TOGGLE BUTTON	1
23	82-0102	TOGGLE SPRING	1
24	82-3655	LATCHBOLT ASSEMBLY	1
25	01-1019	MACHINE SCREW (#12-24 x 1/2")	2
26	01-2299	WOOD SCREW (#12 x 1-1/4")	2
27	01-1028	MACHINE SCREW (#8-32 x 1/4")	2

© SARGENT Manufacturing Company. All Rights reserved.

SARGENT®

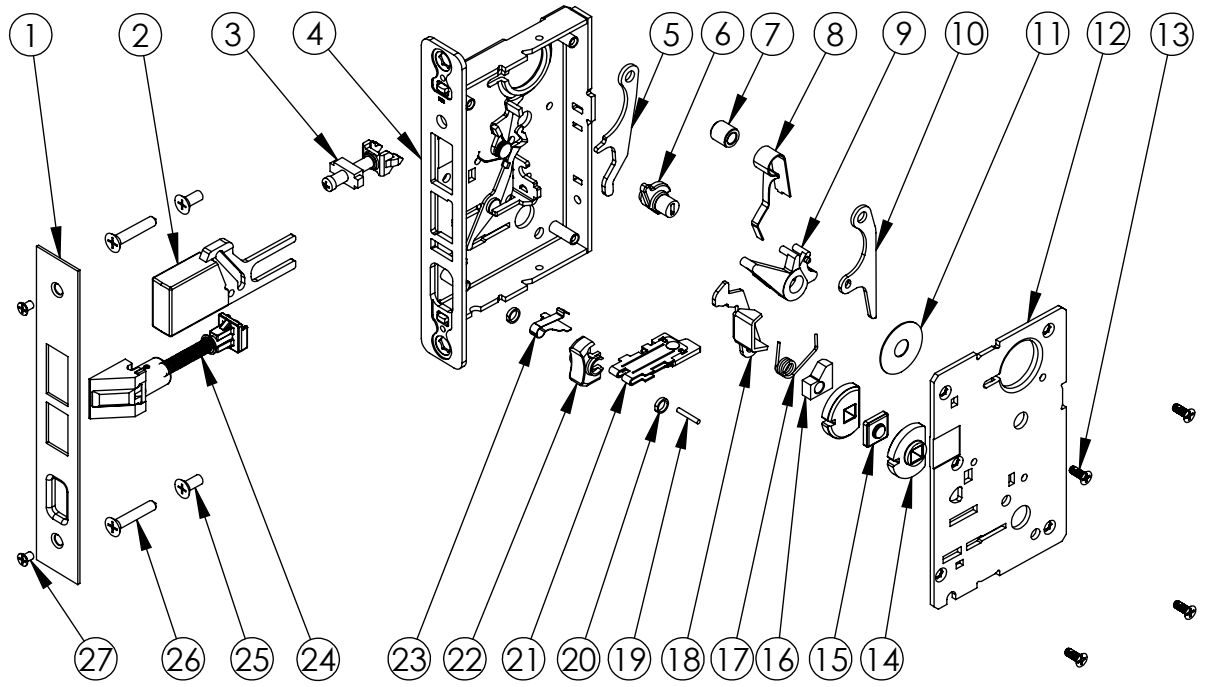
ASSA ABLOY

7847 APARTMENT CORRIDOR DOOR
7848 STORE DOOR

PARTS LIST

PAGE No. 78.12 | REV. B

07-2009



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	82-0086	OUTSIDE FRONT	1
2	82-0700	DEADBOLT	1
3	82-4172	CYLINDER RETAINER	1
4	82-4441	CASE ASSEMBLY	1
5	82-0408	CYLINDER LATCH LEVER	1
6	82-0149	HUB CORE	1
7	82-0128	SPACER (7/16" WIDTH)	1
8	82-0144	SPRING (DEADBOLT)	1
9	82-0147	DEADBOLT ARM	1
10	82-0133	AUTO RETRACT LEVER	1
11	82-0251	DEADBOLT WASHER	1
12	82-0024	CAP, MORTISE LOCK	1
13	01-4402	MACHINE SCREW (#8-32 x 5/16")	4
14	78-0008	NON-HANDED HUB	2
15	78-0009	NON-HANDED HUB SPACER	1
16	78-0286	SPACER STOP	1
17	77-1060	LATCH LEVER SPRING	1
18	78-0007	LATCH LEVER	1
19	82-0125	CONNECTING PIN (TOGGLE BUTTON)	1
20	82-0212	TOGGLE WASHER	2
21	82-3092	LOCKING PIECE ASSEMBLY	1
22	82-0101	TOGGLE BUTTON	1
23	82-0102	TOGGLE SPRING	1
24	82-3655	LATCHBOLT ASSEMBLY	1
25	01-1019	MACHINE SCREW (#12-24 x 1/2")	2
26	01-2299	WOOD SCREW (#12 x 1-1/4")	2
27	01-1028	MACHINE SCREW (#8-32 x 1/4")	2

© SARGENT Manufacturing Company. All Rights reserved.

SARGENT®

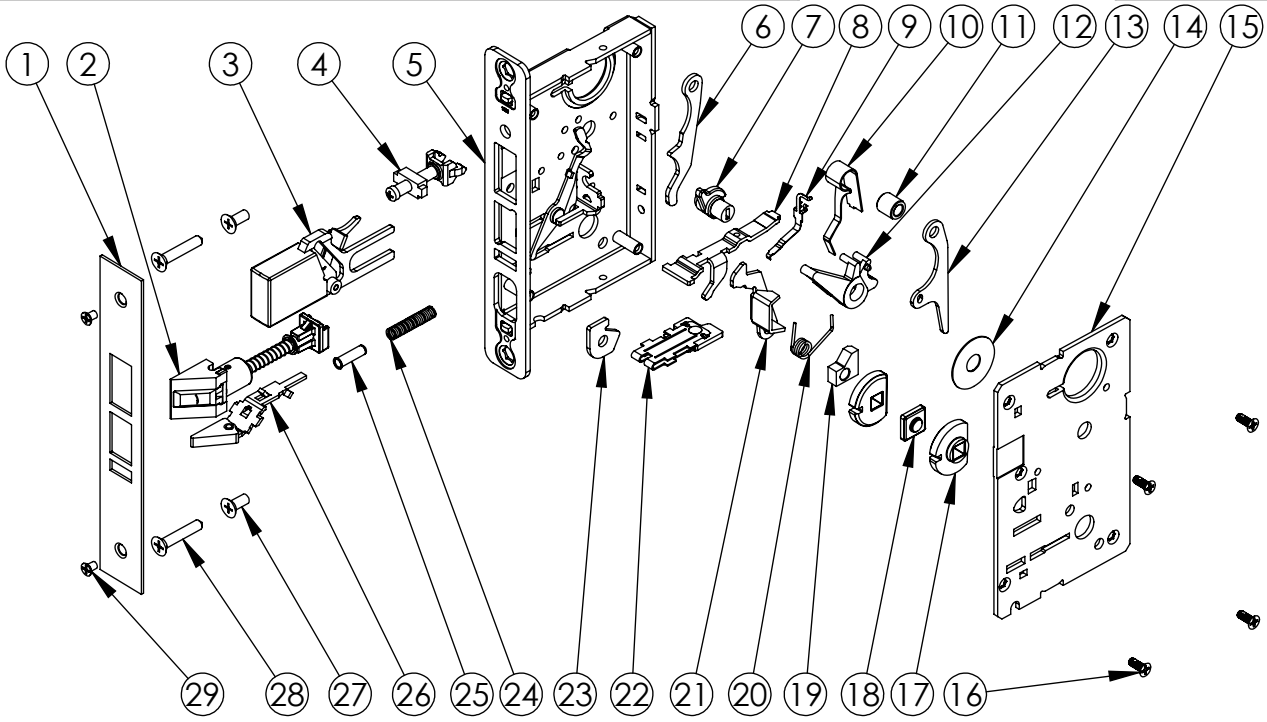
ASSA ABLOY

7850 HOTEL GUEST
7851 STOREROOM DEADBOLT
7852 INSTITUTIONAL DEADBOLT

PARTS LIST

PAGE No. 78.13 | REV. B

8-2008



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	82-0084	OUTSIDE FRONT	1
2	82-3655	LATCHBOLT ASSEMBLY	1
3	82-4180	DEAD BOLT ASSEMBLY	1
4	82-4172	CYLINDER RETAINER	1
5	82-4177	CASE ASSEMBLY	1
6	82-0410	CYLINDER LATCH LEVER (50 FUNCTION)	1
7	82-0149	HUB CORE	1
8	82-0103	GUARD LEVER	1
9	82-0138	GUARD LEVER SPRING	1
10	82-0144	SPRING (DEADBOLT)	1
11	82-0128	SPACER (7/16" WIDTH)	1
12	82-0147	DEADBOLT ARM	1
13	82-0133	AUTO RETRACT LEVER	1
14	82-0251	DEADBOLT WASHER	1
15	82-0024	CAP, MORTISE LOCK	1
16	01-4402	MACHINE SCREW (#8-32 x 5/16")	4
17	78-0008	NON-HANDED HUB	2
18	78-0009	NON-HANDED HUB SPACER	1
19	78-0286	SPACER STOP	1
20	77-1060	LATCH LEVER SPRING	1
21	78-0007	LATCH LEVER	1
22	82-3092	LOCKING PIECE ASSEMBLY	1
23	82-0211	LOCKING PIECE JAM	1
24	82-0393	GUARD BOLT SPRING	1
25	82-0392	SPRING GUIDE EYELET	1
26	82-2029	GUARD BOLT ASSEMBLY	1
27	01-1019	MACHINE SCREW (#12-24 x 1/2")	2
28	01-2299	WOOD SCREW (#12 x 1-1/4")	2
29	01-1028	MACHINE SCREW (#8-32 x 1/4")	2

© SARGENT Manufacturing Company. All Rights reserved.

SARGENT®

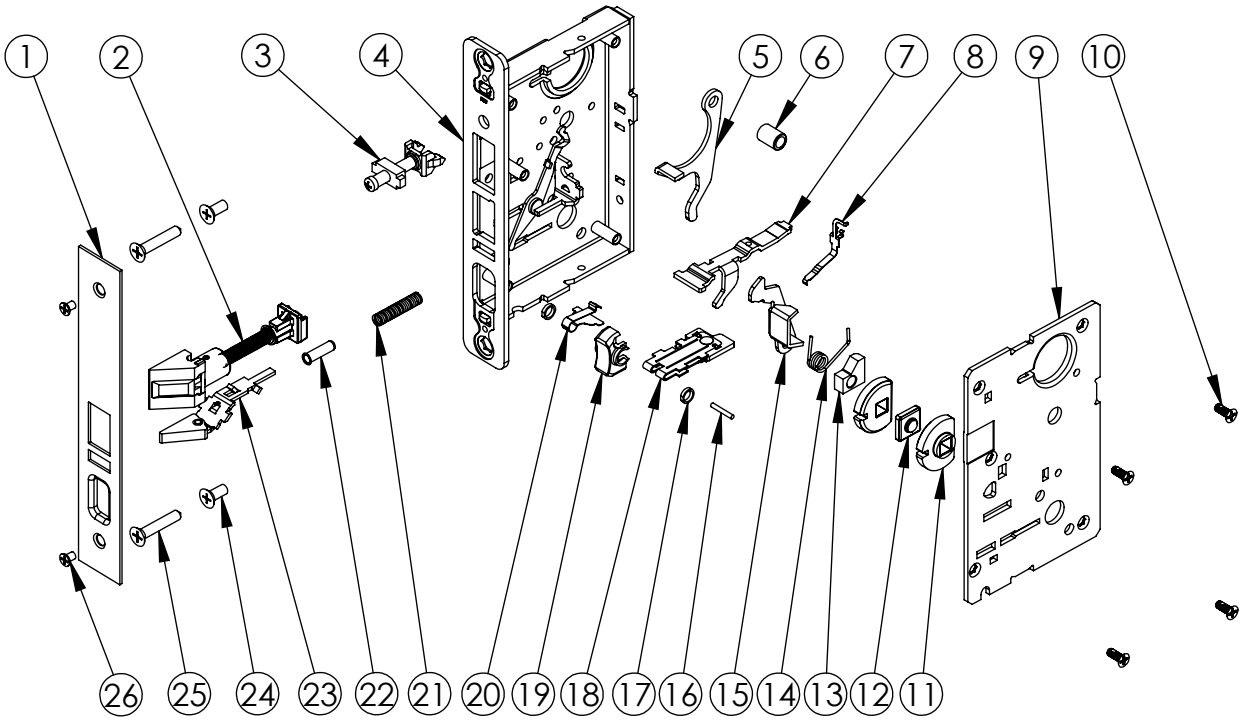
ASSA ABLOY

7855 OFFICE OR ENTRY

PARTS LIST

PAGE No. 78.14 | REV. B

07-2009



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	82-0085	OUTSIDE FRONT	1
2	82-3655	LATCHBOLT ASSEMBLY	1
3	82-4172	CYLINDER RETAINER	1
4	82-4443	CASE ASSEMBLY	1
5	82-0139	CYLINDER LATCH LEVER	1
6	82-0127	SPACER (1/2" WIDTH)	1
7	82-0103	GUARD LEVER	1
8	82-0138	GUARD LEVER SPRING	1
9	82-0024	CAP, MORTISE LOCK	1
10	01-4402	MACHINE SCREW (#8-32 x 5/16")	4
11	78-0008	NON-HANDED HUB	2
12	78-0009	NON-HANDED HUB SPACER	1
13	78-0286	SPACER STOP	1
14	77-1060	LATCH LEVER SPRING	1
15	78-0007	LATCH LEVER	1
16	82-0125	CONNECTING PIN (TOGGLE BUTTON)	1
17	82-0212	TOGGLE WASHER	2
18	82-3092	LOCKING PIECE ASSEMBLY	1
19	82-0101	TOGGLE BUTTON	1
20	82-0102	TOGGLE SPRING	1
21	82-0393	GUARD BOLT SPRING	1
22	82-0392	SPRING GUIDE EYELET	1
23	82-2029	GUARD BOLT ASSEMBLY	1
24	01-1019	MACHINE SCREW (#12-24 x 1/2")	2
25	01-2299	WOOD SCREW (#12 x 1-1/4")	2
26	01-1028	MACHINE SCREW (#8-32 x 1/4")	2

© SARGENT Manufacturing Company. All Rights reserved.

SARGENT®

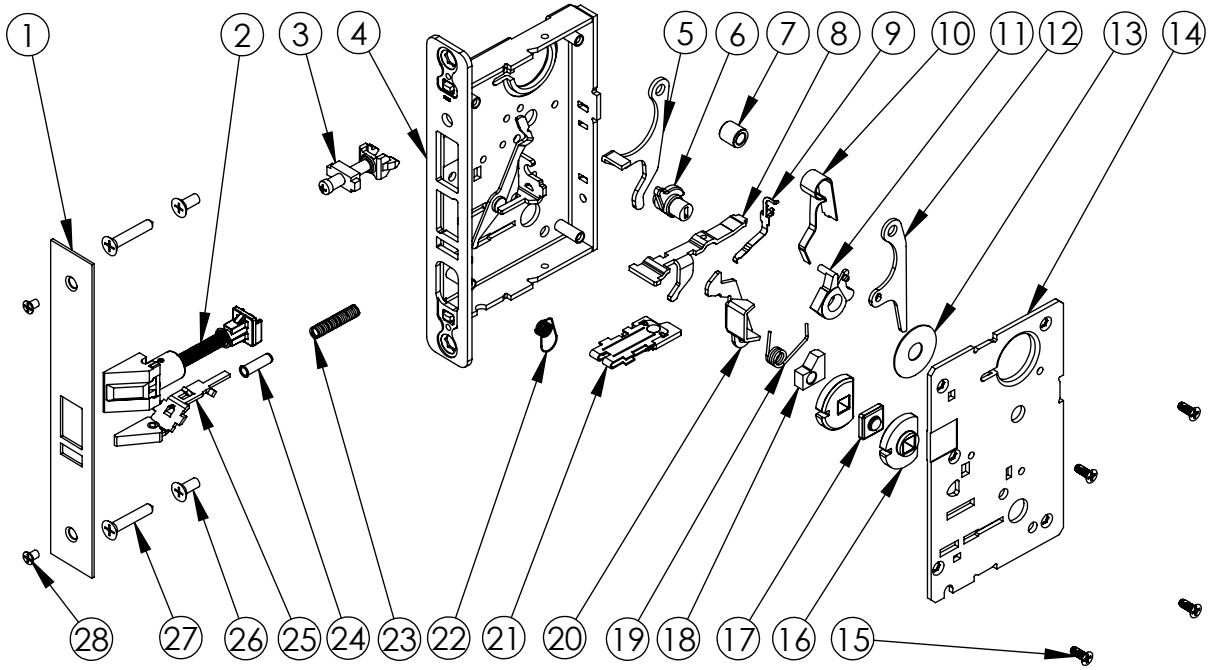
ASSA ABLOY

7856 OFFICE AND INTERIOR ENTRY

PARTS LIST

PAGE No. 78.15 | REV. B

07-2009



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	82-0081	OUTSIDE FRONT	1
2	82-3655	LATCHBOLT ASSEMBLY	1
3	82-4172	CYLINDER RETAINER	1
4	82-4178	CASE ASSEMBLY	1
5	82-0139	CYLINDER LATCH LEVER	1
6	82-0149	HUB CORE	1
7	82-0128	SPACER (7/16" WIDTH)	1
8	82-0103	GUARD LEVER	1
9	82-0138	GUARD LEVER SPRING	1
10	82-0144	SPRING (DEADBOLT)	1
11	82-1041	DEADBOLT ARM (56 FUNCTION)	1
12	82-0133	AUTO RETRACT LEVER	1
13	82-0251	DEADBOLT WASHER	1
14	82-0024	CAP, MORTISE LOCK	1
15	01-4402	MACHINE SCREW (#8-32 x 5/16")	4
16	78-0008	NON-HANDED HUB	2
17	78-0009	NON-HANDED HUB SPACER	1
18	78-0286	SPACER STOP	1
19	77-1060	LATCH LEVER SPRING	1
20	78-0007	LATCH LEVER	1
21	82-3092	LOCKING PIECE ASSEMBLY	1
22	82-0329	UN-LOCK SPRING	1
23	82-0393	GUARD BOLT SPRING	1
24	82-0392	SPRING GUIDE EYELET	1
25	82-2029	GUARD BOLT ASSEMBLY	1
26	01-1019	MACHINE SCREW (#12-24 x 1/2")	2
27	01-2299	WOOD SCREW (#12 x 1-1/4")	2
28	01-1028	MACHINE SCREW (#8-32 x 1/4")	2

© SARGENT Manufacturing Company. All Rights reserved.

SARGENT®

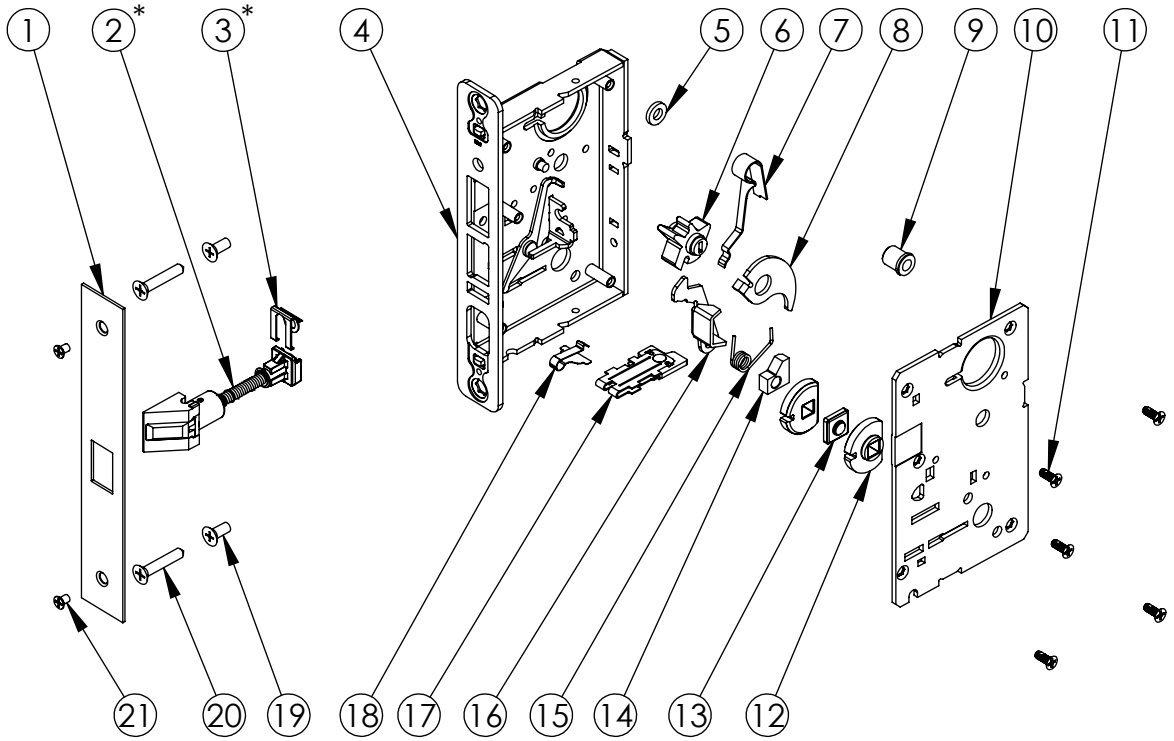
ASSA ABLOY

7865 PRIVACY BEDROOM OR BATH

PARTS LIST

PAGE No. 78.16 | REV. B

07-2009



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	82-0080	OUTSIDE FRONT	1
2	82-3655	LATCHBOLT ASSEMBLY	1
3	82-0633	LATCHBOLT TAIL CLIP (65 FUNCTION)	1
4	82-4176	CASE ASSEMBLY	1
5	82-0170	WASHER (DEADBOLT SPRING)	1
6	82-0168	CONTROL HUB	1
7	82-0161	CLASSROOM SPRING	1
8	82-0464	PUSH LEVER	1
9	82-0171	SPACER (CLASSROOM)	1
10	82-0024	CAP, MORTISE LOCK	1
11	01-4402	MACHINE SCREW (#8-32 x 5/16")	5
12	78-0008	NON-HANDED HUB	2
13	78-0009	NON-HANDED HUB SPACER	1
14	78-0286	SPACER STOP	1
15	77-1060	LATCH LEVER SPRING	1
16	78-0007	LATCH LEVER	1
17	82-3092	LOCKING PIECE ASSEMBLY	1
18	82-0102	TOGGLE SPRING	1
19	01-1019	MACHINE SCREW (#12-24 x 1/2")	2
20	01-2299	WOOD SCREW (#12 x 1-1/4")	2
21	01-1028	MACHINE SCREW (#8-32 x 1/4")	2

* MUST ORDER BOTH PARTS. PARTS ARE SHIPPED ASSEMBLED FROM FACTORY.

© SARGENT Manufacturing Company. All Rights reserved.

SARGENT®

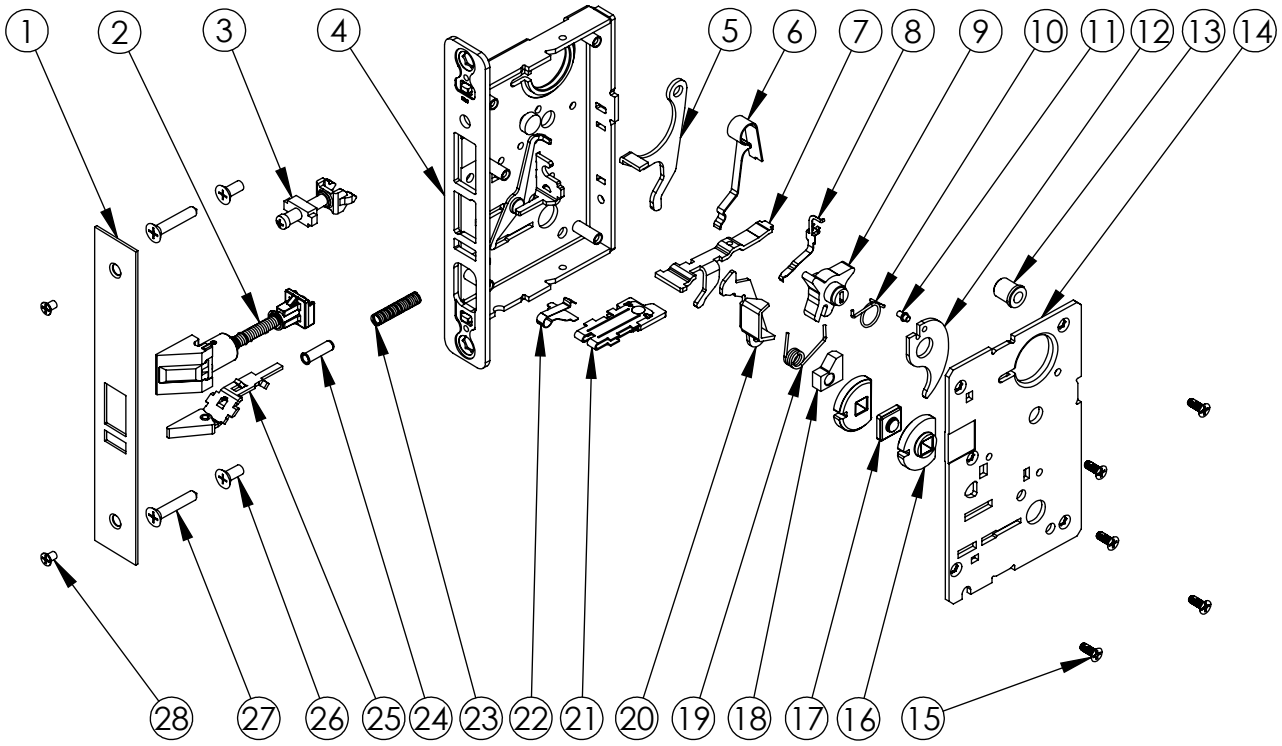
ASSA ABLOY

7867 INSTITUTIONAL PRIVACY

PARTS LIST

PAGE No. 78.17 | REV. B

07-2009



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	82-0424	OUTSIDE FRONT	1
2	82-3655	LATCHBOLT ASSEMBLY	1
3	82-4172	CYLINDER RETAINER	1
4	-----	CASE ASSEMBLY	1
5	82-0139	CYLINDER LATCH LEVER	1
6	82-0161	CLASSROOM SPRING	1
7	82-0103	GUARD LEVER	1
8	82-0138	GUARD LEVER SPRING	1
9	82-0664	HUB-67 FUNCTION	1
10	82-0668	SPRING	1
11	82-0667	SPRING PIN	1
12	82-0171	SPACER (CLASSROOM)	1
13	82-0666	PUSH LEVER (67 FUNCTION)	1
14	82-0024	CAP, MORTISE LOCK	1
15	01-4402	MACHINE SCREW (#8-32 x 5/16")	5
16	78-0008	NON-HANDED HUB	2
17	78-0009	NON-HANDED HUB SPACER	1
18	78-0286	SPACER STOP	1
19	77-1060	LATCH LEVER SPRING	1
20	78-0007	LATCH LEVER	1
21	82-3092	LOCKING PIECE ASSEMBLY	1
22	82-0102	TOGGLE SPRING	1
23	82-0393	GUARD BOLT SPRING	1
24	82-0392	SPRING GUIDE EYELET	1
25	82-2029	GUARD BOLT ASSEMBLY	1
26	01-1019	MACHINE SCREW (#12-24 x 1/2")	2
27	01-2299	WOOD SCREW (#12 x 1-1/4")	2
28	01-1028	MACHINE SCREW (#8-32 x 1/4")	2

© SARGENT Manufacturing Company. All Rights reserved.

SARGENT®

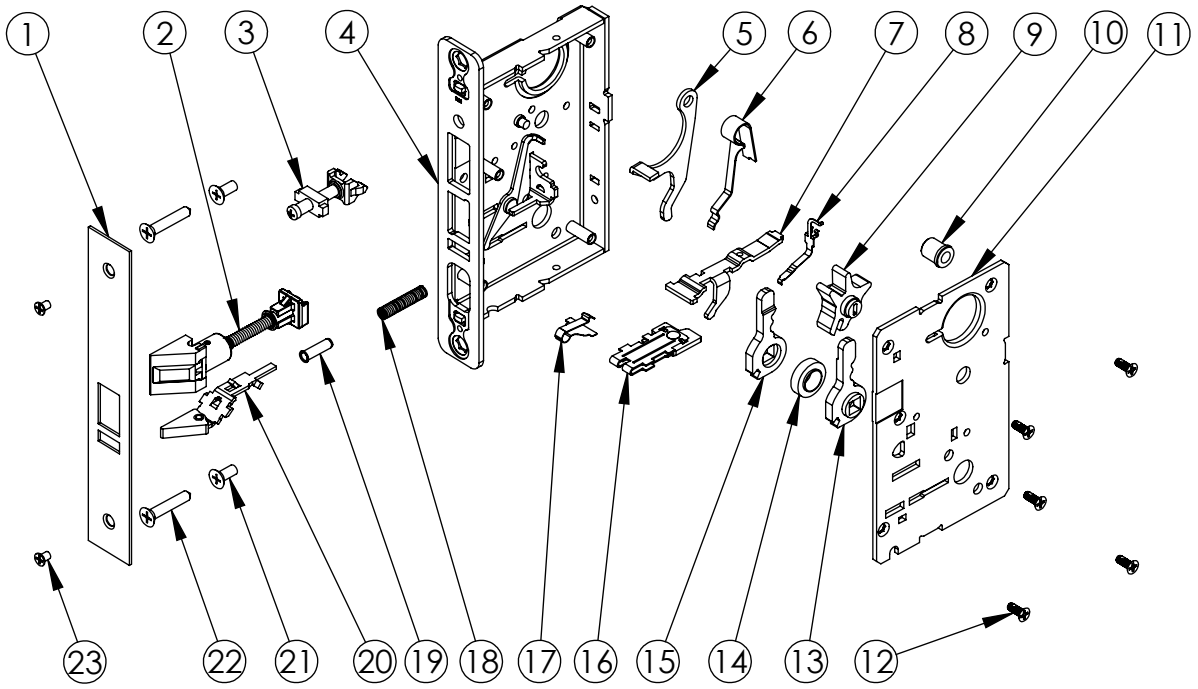
ASSA ABLOY

7892 ALL PURPOSE HOLDBACK

PARTS LIST

PAGE No. 78.18 | REV. B

07-2009



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	82-0424	OUTSIDE FRONT	1
2	82-3655	LATCHBOLT ASSEMBLY	1
3	82-4172	CYLINDER RETAINER	1
4	-----	CASE ASSEMBLY	1
5	82-0139	CYLINDER LATCH LEVER	1
6	82-0161	CLASSROOM SPRING	1
7	82-0103	GUARD LEVER	1
8	82-0138	GUARD LEVER SPRING	1
9	82-0465	HUB	1
10	82-0171	SPACER (CLASSROOM)	1
11	82-0024	CAP, MORTISE LOCK	1
12	01-4402	MACHINE SCREW (#8-32 x 5/16")	5
13	82-0123	HUB (CAP, 92 FUNCTION)	1
14	78-0140	SPACER - HUB T HANDLE	1
15	82-0124	HUB (CASE , 92 FUNCTION)	1
16	82-3092	LOCKING PIECE ASSEMBLY	1
17	82-0102	TOGGLE SPRING	1
18	82-0393	GUARD BOLT SPRING	1
19	82-0392	SPRING GUIDE EYELET	1
20	82-2029	GUARD BOLT ASSEMBLY	1
21	01-1019	MACHINE SCREW (#12-24 x 1/2")	2
22	01-2299	WOOD SCREW (#12 x 1-1/4")	2
23	01-1028	MACHINE SCREW (#8-32 x 1/4")	2

© SARGENT Manufacturing Company. All Rights reserved.

SARGENT®

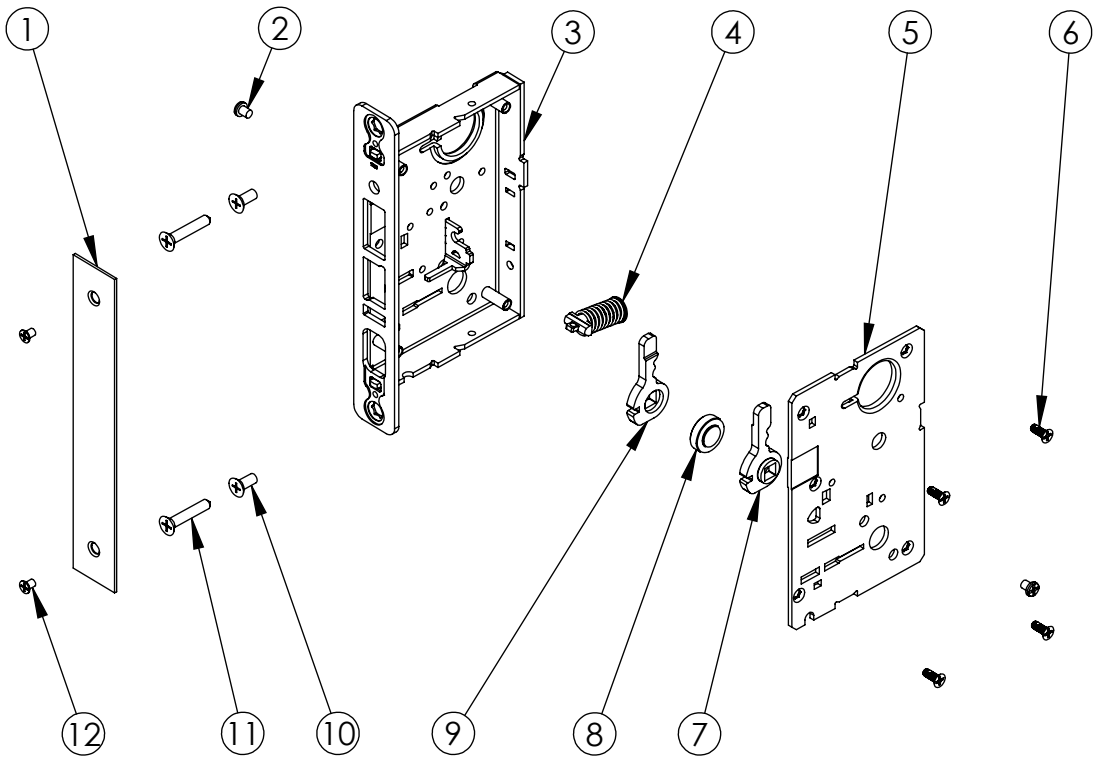
ASSA ABLOY

7895 DUMMY LOCK
7896 DUMMY LOCK
7897 DUMMY LOCK

PARTS LIST

PAGE No. 78.19 | REV. B

07-2009



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	82-0431	OUTSIDE FRONT	1
2	01-9180	CATCH SCREW	2
3	-----	CASE ASSEMBLY	1
4	82-2004	SPRING CARTRIDGE ASSEMBLY	1
5	82-0024	CAP, MORTISE LOCK	1
6	01-4402	MACHINE SCREW (#8-32 x 5/16")	4
7	82-0422	CAP HUB	1
8	82-0120	SPACER (HUB)	1
9	82-0421	CASE HUB	1
10	01-1019	MACHINE SCREW (#12-24 x 1/2")	2
11	01-2299	WOOD SCREW (#12 x 1-1/4")	2
12	01-1028	MACHINE SCREW (#8-32 x 1/4")	2

© SARGENT Manufacturing Company. All Rights reserved.

SARGENT®

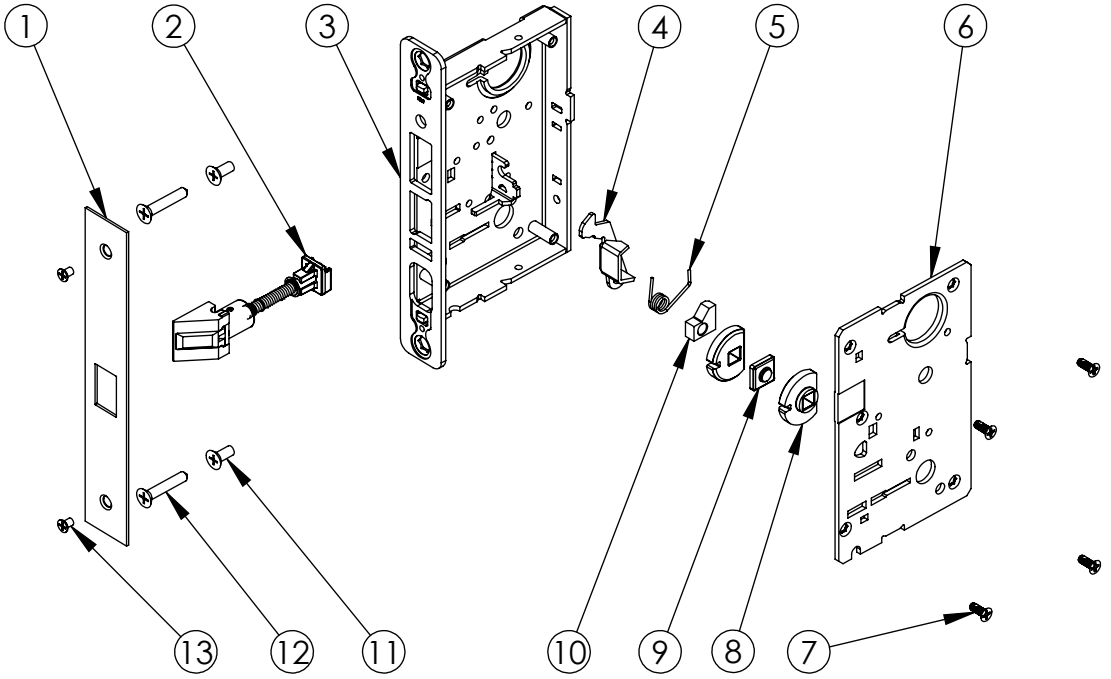
ASSA ABLOY

7815 PASSAGE OR CLOSET

PARTS LIST

PAGE No. 78.3 | REV. B

07-2009



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	82-0423	OUTSIDE FRONT	1
2	82-3655	LATCHBOLT ASSEMBLY	1
3	-----	CASE ASSEMBLY	1
4	78-0007	LATCH LEVER	1
5	77-1060	LATCH LEVER SPRING	1
6	82-0024	MORTISE LOCK CAP	1
7	01-4402	MACHINE SCREW (#8-32 x 5/16")	4
8	78-0008	NON-HANDED HUB	2
9	78-0009	NON-HANDED HUB SPACER	1
10	78-0286	SPACER STOP	1
11	01-1019	MACHINE SCREW (#12-24 x 1/2")	2
12	01-2299	WOOD SCREW (#12 x 1-1/4")	2
13	01-1028	MACHINE SCREW (#8-32 x 1/4")	2

© SARGENT Manufacturing Company. All Rights reserved.

SARGENT®

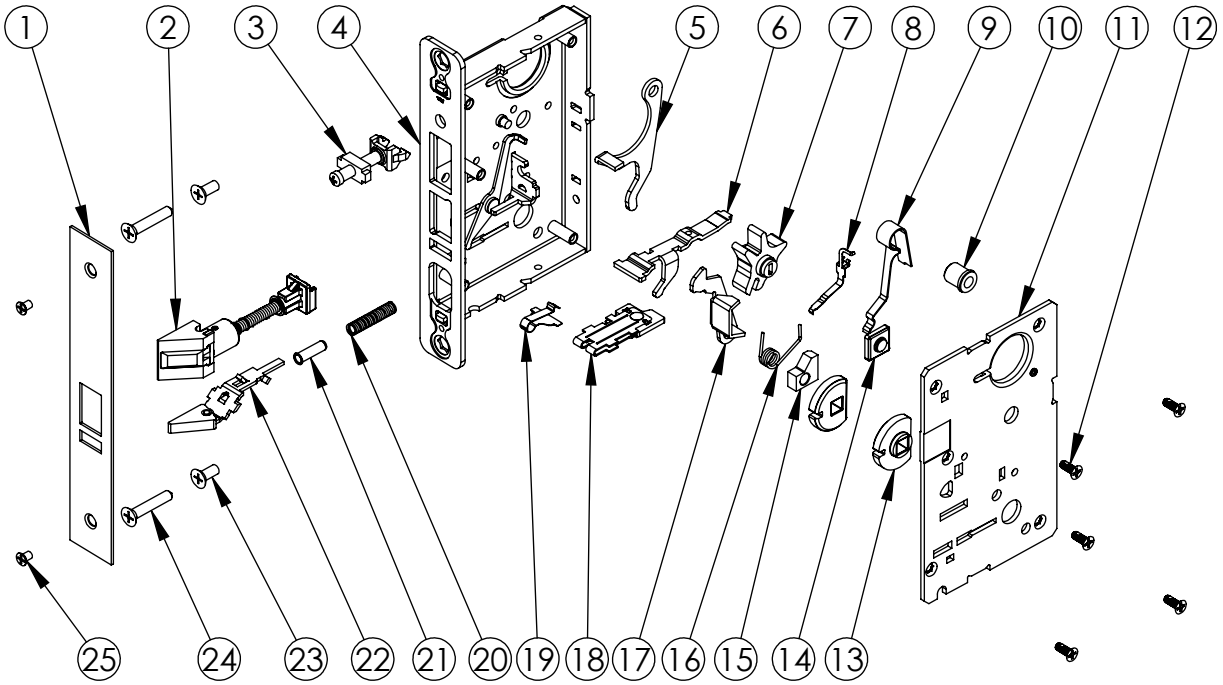
ASSA ABLOY

7816 APARTMENT, EXIT OR PUBLIC RESTROOM

PARTS LIST

PAGE No. 78.4 | REV. B

07-2009



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	82-0424	OUTSIDE FRONT	1
2	82-3655	LATCHBOLT ASSEMBLY	1
3	82-4172	CYLINDER RETAINER	1
4	-----	CASE ASSEMBLY	1
5	82-0139	CYLINDER LATCH LEVER	1
6	82-0103	GUARD LEVER	1
7	82-0465	HUB	1
8	82-0138	GUARD LEVER SPRING	1
9	82-0161	CLASSROOM SPRING	1
10	82-0171	SPACER (CLASSROOM)	1
11	82-2129	CAP ASSEMBLY	1
12	01-4402	MACHINE SCREW (#8-32 x 5/16")	5
13	78-0008	NON-HANDED HUB	2
14	78-0009	NON-HANDED HUB SPACER	1
15	78-0286	SPACER STOP	1
16	77-1060	LATCH LEVER SPRING	1
17	78-0007	LATCH LEVER	1
18	82-3092	LOCKING PIECE ASSEMBLY	1
19	82-0102	TOGGLE SPRING	1
20	82-0393	GUARD BOLT SPRING	1
21	82-0392	SPRING GUIDE EYELET	1
22	82-2029	GUARD BOLT ASSEMBLY	1
23	01-1019	MACHINE SCREW (#12-24 X 1/2")	2
24	01-2299	WOOD SCREW (#12 x 1-1/4")	2
25	01-1028	MACHINE SCREW (#8-32 x 1/4")	2

© SARGENT Manufacturing Company. All Rights reserved.

SARGENT®

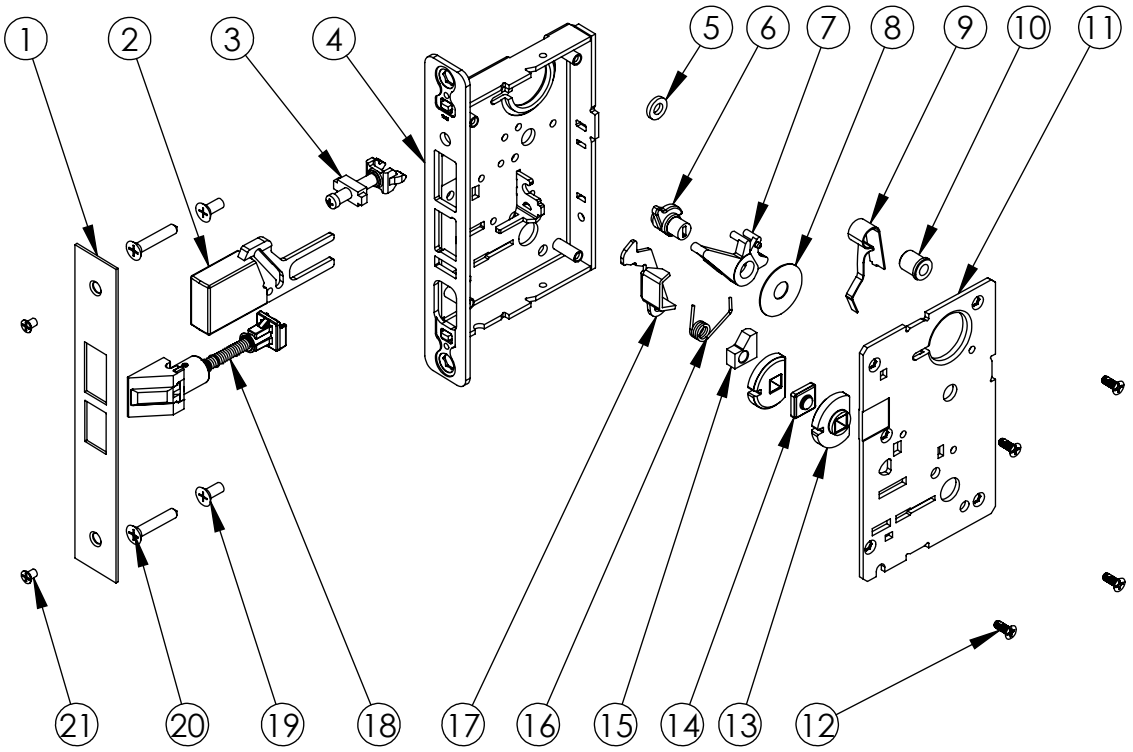
ASSA ABLOY

7824 STOREROOM DOOR
7826 STORE DOOR
7827 CLOSET OR STOREROOM
7868 PRIVACY BEDROOM OR BATH

PARTS LIST

PAGE No. 78.5 | REV. B

07-2009



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	82-0426	OUTSIDE FRONT	1
2	82-0700	DEADBOLT	1
3	82-4172	CYLINDER RETAINER	1
4	-----	CASE ASSEMBLY	1
5	82-0170	WASHER (DEADBOLT SPRING)	1
6	82-0149	HUB CORE	1
7	82-0147	DEADBOLT ARM	1
8	82-0251	DEADBOLT WASHER	1
9	82-0144	SPRING (DEADBOLT)	1
10	82-0171	SPACER (CLASSROOM)	1
11	82-0024	CAP, MORTISE LOCK	1
12	01-4402	MACHINE SCREW (#8-32 x 5/16")	4
13	78-0008	NON-HANDED HUB	2
14	78-0009	NON-HANDED HUB SPACER	1
15	78-0286	SPACER STOP	1
16	77-1060	LATCH LEVER SPRING	1
17	78-0007	LATCH LEVER	1
18	82-3655	LATCHBOLT ASSEMBLY	1
19	01-1019	MACHINE SCREW (#12-24 x 1/2")	2
20	01-2299	WOOD SCREW (#12 x 1-1/4")	2
21	01-1028	MACHINE SCREW (#8-32 x 1/4")	2

© SARGENT Manufacturing Company. All Rights reserved.

SARGENT®

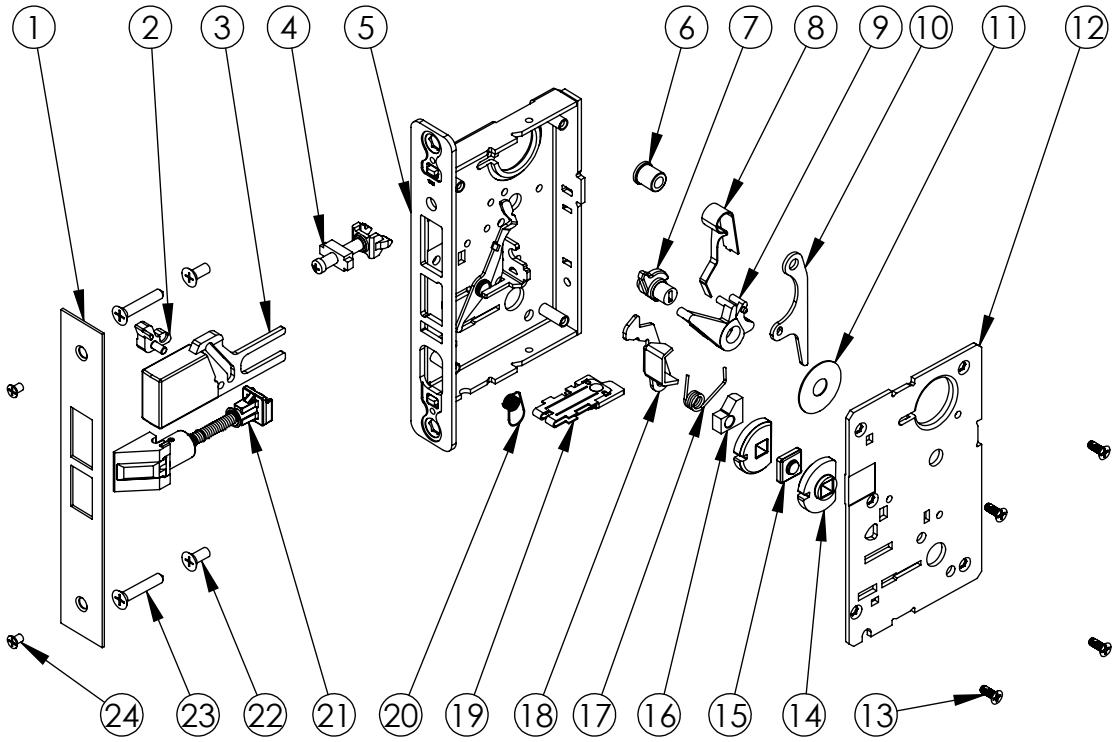
ASSA ABLOY

7825 DORMITORY OR EXIT
7835 STOREROOM
7839 CLASSROOM SECURITY INTRUDER DEADBOLT
7866 PRIVACY BEDROOM OR BATH

PARTS LIST

PAGE No. 78.6 | REV. B

07-2009



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	82-0083	OUTSIDE FRONT STAMPED	1
2	82-0150	AUTO LOCK INSERT	1
3	82-0700	DEADBOLT	1
4	82-4172	CYLINDER RETAINER	1
5	82-4177	CASE ASSEMBLY	1
6	82-0171	SPACER (CLASSROOM)	1
7	82-0149	HUB CORE	1
8	82-0144	SPRING (DEADBOLT)	1
9	82-0147	DEADBOLT ARM	1
10	82-0133	AUTO RETRACT LEVER	1
11	82-0251	DEADBOLT WASHER	1
12	82-0024	MORTISE LOCK CAP	1
13	01-4402	MACHINE SCREW (#8-32 x 5/16")	4
14	78-0008	NON-HANDED HUB	2
15	78-0009	NON-HANDED HUB SPACER	1
16	78-0286	SPACER STOP	1
17	77-1060	LATCH LEVER SPRING	1
18	78-0007	LATCH LEVER	1
19	82-3092	LOCKING PIECE ASSEMBLY	1
20	82-0329	UN-LOCK SPRING	1
21	82-3655	LATCHBOLT ASSEMBLY	1
22	01-1019	MACHINE SCREW (#12-24 x 1/2")	2
23	01-2299	WOOD SCREW (#12 x 1-1/4")	2
24	01-1028	MACHINE SCREW (#8-32 x 1/4")	2

© SARGENT Manufacturing Company. All Rights reserved.

SARGENT®

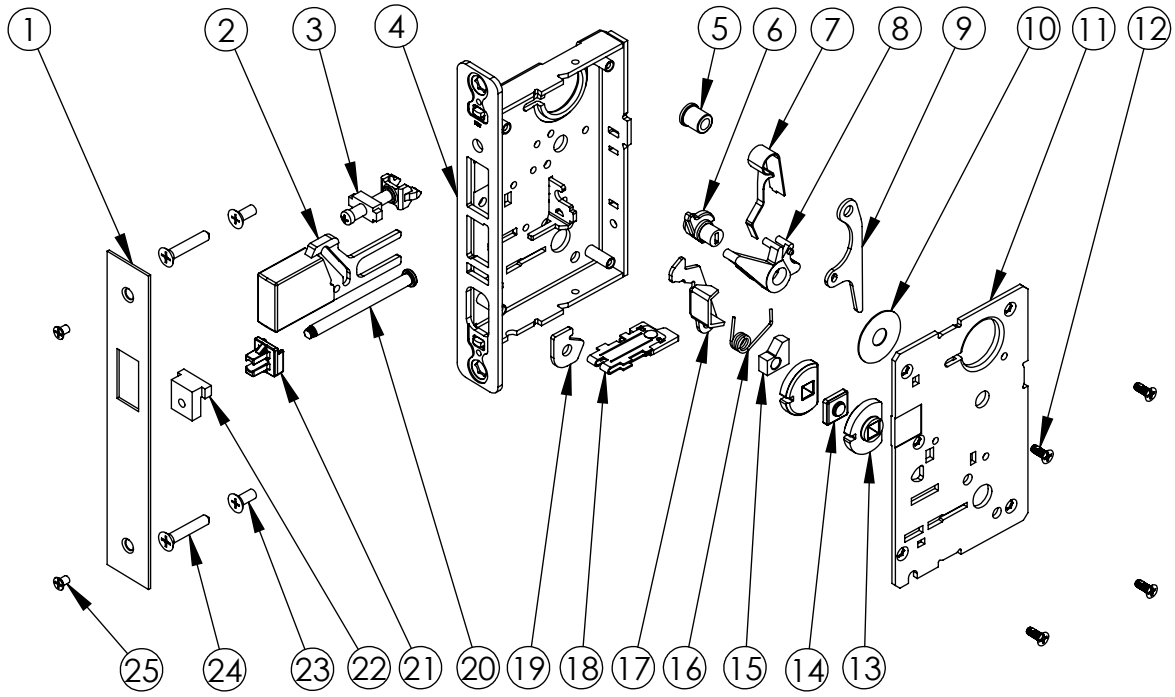
ASSA ABLOY

7828 DUMMY TRIM DEADLOCK
7829 DUMMY TRIM DEADLOCK
7830 DUMMY TRIM DEADLOCK

PARTS LIST

PAGE No. 78.7 | REV. B

07-2009



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	82-0425	OUTSIDE FRONT	1
2	82-0700	DEADBOLT	1
3	82-4172	CYLINDER RETAINER	1
4	-----	CASE ASSEMBLY	1
5	82-0171	SPACER (CLASSROOM)	1
6	82-0149	HUB CORE	1
7	82-0144	SPRING (DEADBOLT)	1
8	82-0147	DEADBOLT ARM	1
9	82-0133	AUTO RETRACT LEVER	1
10	82-0251	DEADBOLT WASHER	1
11	82-0024	CAP, MORTISE LOCK	1
12	01-4402	MACHINE SCREW (#8-32 x 5/16")	4
13	78-0008	NON-HANDED HUB	2
14	78-0009	NON-HANDED HUB SPACER	1
15	78-0286	SPACER STOP	1
16	77-1060	LATCH LEVER SPRING	1
17	78-0007	LATCH LEVER	1
18	82-3092	LOCKING PIECE ASSEMBLY	1
19	82-0211	LOCKING PIECE JAM	1
20	82-0617	LATCHBOLT ROD	1
21	82-0244	GUIDED LATCHBOLT TAIL	1
22	82-0632	ROD SUPPORT	1
23	01-1019	MACHINE SCREW (#12-24 x 1/2")	2
24	01-2299	WOOD SCREW (#12 x 1-1/4")	2
25	01-1028	MACHINE SCREW (#8-32 x 1/4")	2

© SARGENT Manufacturing Company. All Rights reserved.

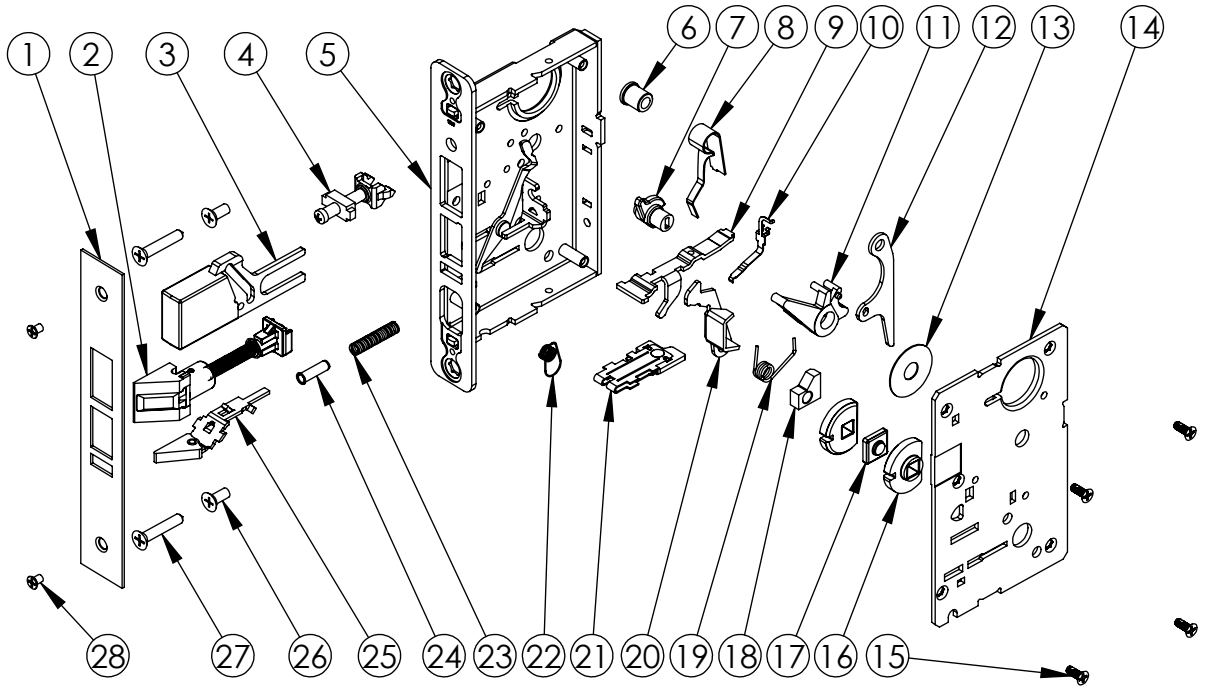
SARGENT®
ASSA ABLOY

7840 CLASSROOM SECURITY INTRUDER DEADBOLT

PARTS LIST

PAGE No. 78.8 | REV. B

07-2009



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	82-0084	OUTSIDE FRONT	1
2	82-3655	LATCHBOLT ASSEMBLY	1
3	82-0700	DEADBOLT	1
4	82-4172	CYLINDER RETAINER	1
5	82-4178	CASE ASSEMBLY	1
6	82-0171	SPACER (CLASSROOM)	1
7	82-0149	HUB CORE	1
8	82-0144	SPRING (DEADBOLT)	1
9	82-0103	GUARD LEVER	1
10	82-0138	GUARD LEVER SPRING	1
11	82-0147	DEADBOLT ARM	1
12	82-0133	AUTO RETRACT LEVER	1
13	82-0251	DEADBOLT WASHER	1
14	82-0024	CAP, MORTISE LOCK	1
15	01-4402	MACHINE SCREW (#8-32 x 5/16")	4
16	78-0008	NON-HANDED HUB	2
17	78-0009	NON-HANDED HUB SPACER	1
18	78-0286	SPACER STOP	1
19	77-1060	LATCH LEVER SPRING	1
20	78-0007	LATCH LEVER	1
21	82-3092	LOCKING PIECE ASSEMBLY	1
22	82-0329	UN-LOCK SPRING	1
23	82-0393	GUARD BOLT SPRING	1
24	82-0392	SPRING GUIDE EYELET	1
25	82-2029	GUARD BOLT ASSEMBLY	1
26	01-1019	MACHINE SCREW (#12-24 x 1/2")	2
27	01-2299	WOOD SCREW (#12 x 1-1/4")	2
28	01-1028	MACHINE SCREW (#8-32 x 1/4")	2

© SARGENT Manufacturing Company. All Rights reserved.

SARGENT®

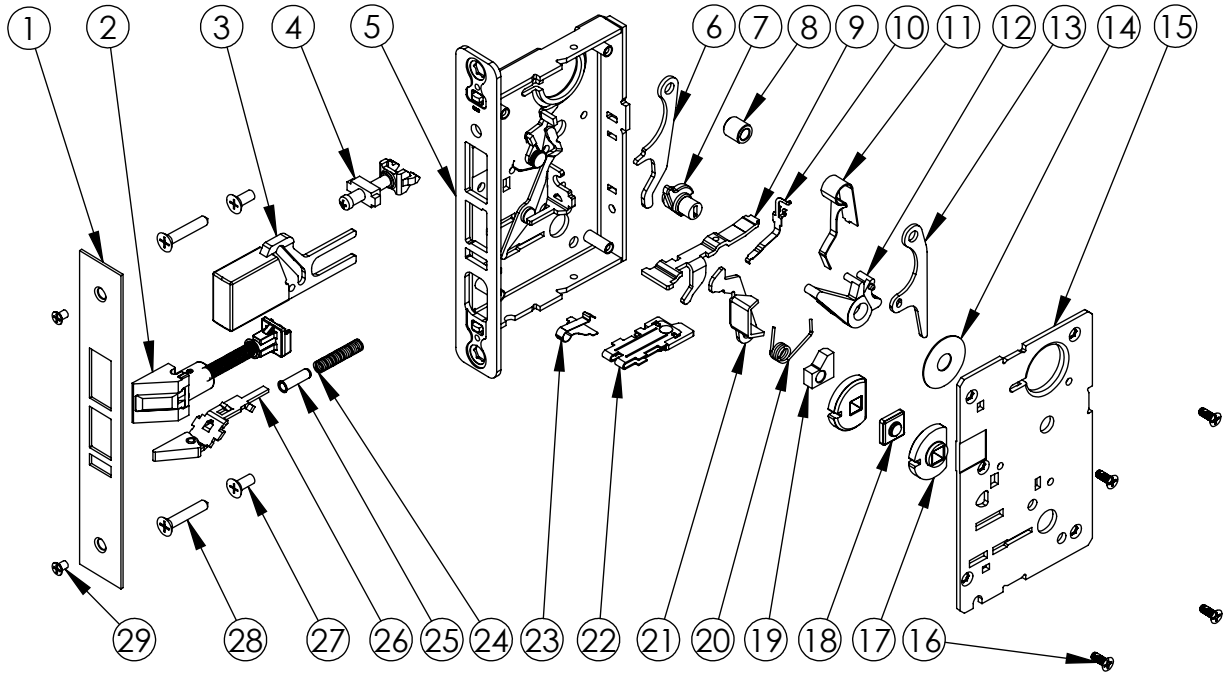
ASSA ABLOY

7841 CLASSROOM SECURITY

PARTS LIST

PAGE No. 78.9 | REV. B

07-2009



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	82-0084	OUTSIDE FRONT	1
2	82-3655	LATCHBOLT ASSEMBLY	1
3	82-0700	DEADBOLT	1
4	82-4172	CYLINDER RETAINER	1
5	82-4375	CASE ASSEMBLY	1
6	82-0408	CYLINDER LATCH LEVER	1
7	82-0149	HUB CORE	1
8	82-0128	SPACER (7/16" WIDTH)	1
9	82-0103	GUARD LEVER	1
10	82-0138	GUARD LEVER SPRING	1
11	82-0144	SPRING (DEADBOLT)	1
12	82-0147	DEADBOLT ARM	1
13	82-0133	AUTO RETRACT LEVER	1
14	82-0251	DEADBOLT WASHER	1
15	82-0024	CAP, MORTISE LOCK	1
16	01-4402	MACHINE SCREW (#8-32 x 5/16")	4
17	78-0008	NON-HANDED HUB	2
18	78-0009	NON-HANDED HUB SPACER	1
19	78-0286	SPACER STOP	1
20	77-1060	LATCH LEVER SPRING	1
21	78-0007	LATCH LEVER	1
22	82-3092	LOCKING PIECE ASSEMBLY	1
23	82-0102	TOGGLE SPRING	1
24	82-0393	GUARD BOLT SPRING	1
25	82-0392	SPRING GUIDE EYELET	1
26	82-2029	GUARD BOLT ASSEMBLY	1
27	01-1019	MACHINE SCREW (#12-24 x 1/2")	2
28	01-2299	WOOD SCREW (#12 x 1-1/4")	2
29	01-1028	MACHINE SCREW (#8-32 x 1/4")	2

© SARGENT Manufacturing Company. All Rights reserved.

SARGENT®

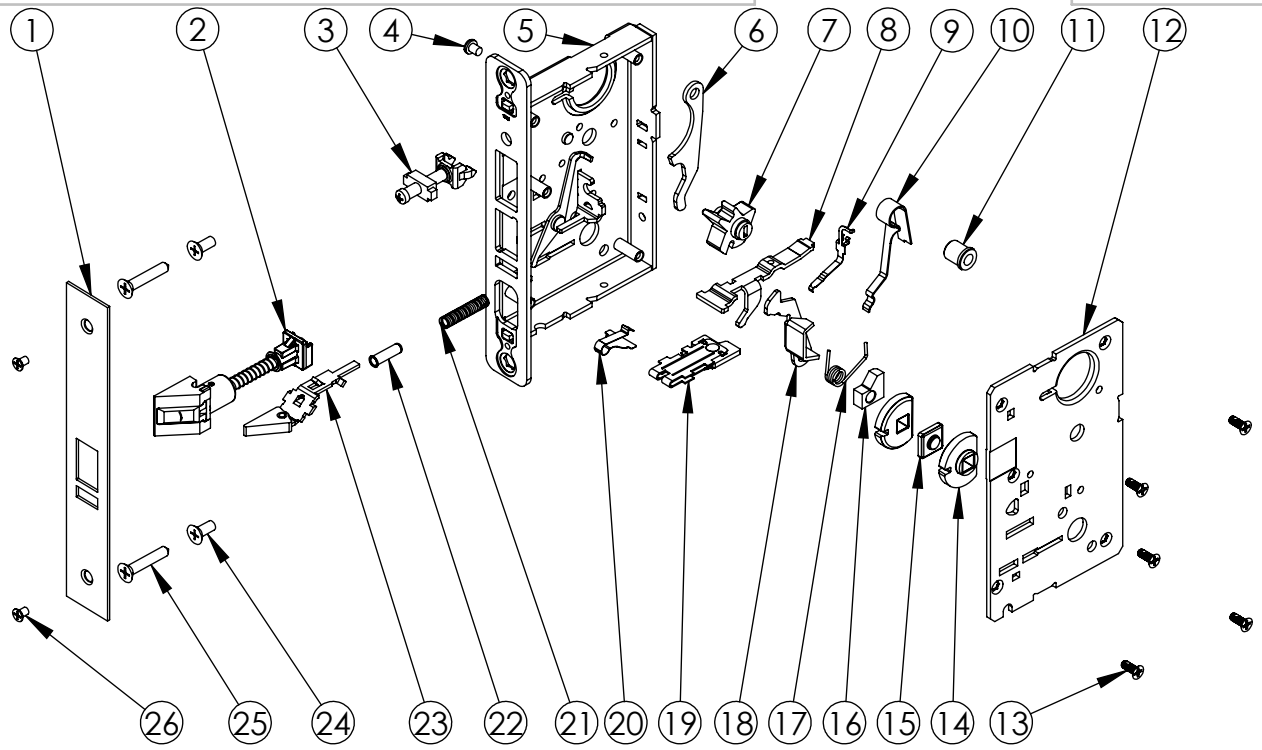
ASSA ABLOY

7804 STOREROOM OR CLOSET **7805 OFFICE OR ENTRY**
7806 STOREROOM OR SERVICE **7813 EXIT LATCH**
7817 ASYLUM OR INSTITUTIONAL **7831 UTILITY**
7836 CLOSET
7837 CLASSROOM
7838 CLASSROOM SECURITY INTRUDER LATCHBOLT

PARTS LIST

PAGE No. 78.2 REV. B

07-2009



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	82-0081	OUTSIDE FRONT	1
2	82-3655	LATCHBOLT ASSEMBLY	1
3	82-4172	CYLINDER RETAINER	1
4	01-9180	CATCH SCREW	1
5	82-4174	CASE ASSEMBLY	1
6	82-0160	CYLINDER LATCH LEVER (CLASSROOM)	1
7	82-0168	CONTROL HUB	1
8	82-0103	GUARD LEVER	1
9	82-0138	GUARD LEVER SPRING	1
10	82-0161	CLASSROOM SPRING	1
11	82-0171	SPACER (CLASSROOM)	1
12	82-0024	MORTISE LOCK CAP	1
13	01-4402	MACHINE SCREW (#8-32 x 5/16")	5
14	78-0008	NON-HANDED HUB	2
15	78-0009	NON-HANDED HUB SPACER	1
16	78-0286	SPACER STOP	1
17	77-1060	LATCH LEVER SPRING	1
18	78-0007	LATCH LEVER	1
19	82-3092	LOCKING PIECE ASSEMBLY	1
20	82-0102	TOGGLE SPRING	1
21	82-0393	GUARD BOLT SPRING	1
22	82-0392	SPRING GUIDE EYELET	1
23	82-2029	GUARD BOLT ASSEMBLY	1
24	01-1019	MACHINE SCREW (#12-24 x 1/2")	2
25	01-2299	WOOD SCREW (#12 x 1-1/4")	2
26	01-1028	MACHINE SCREW (#8-32 x 1/4")	2

© SARGENT Manufacturing Company. All Rights reserved.

SARGENT®
ASSA ABLOY

SARGENT®

ASSA ABLOY

FM7300 Series Multi Point Locks Parts Manual

For assistance, contact SARGENT at
800-727-5477 or www.sargentlock.com

A8232 7/17

Copyright © 2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved.
Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader
in door opening solutions

SARGENT®

ASSA ABLOY

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

ASSA ABLOY, the global leader in door opening solutions

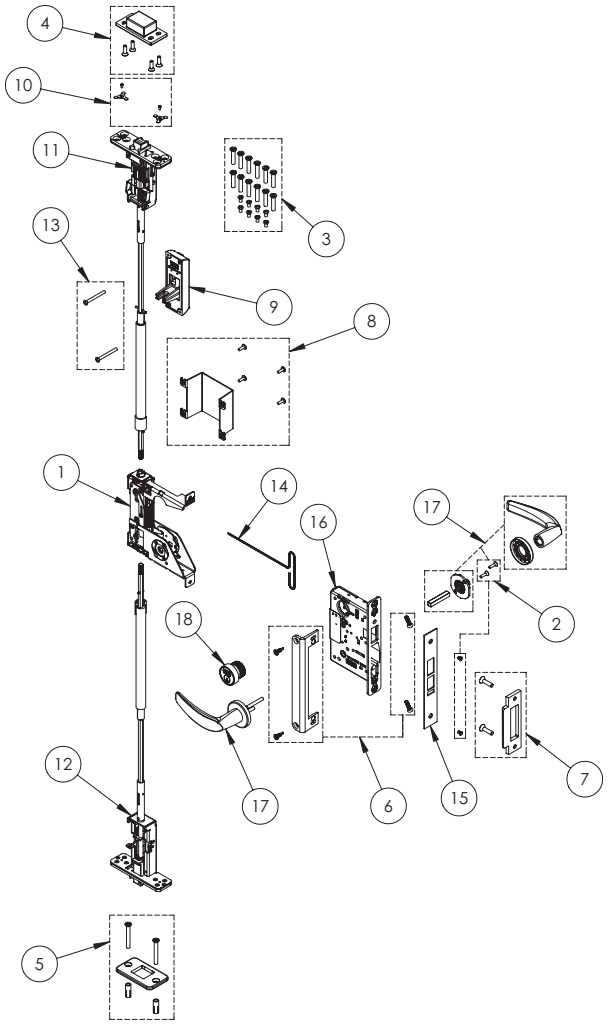
Mechanical Drawing

SARGENT
ASSA ABLOY

Item	Part No.	Description	Sellable
1	82-5342	Multipoint Cassette	Yes
2	82-5345	Trim Mounting Screw Pack	Yes
3	82-5346	Top/Bottom Case Mounting Screw Pack	Yes
4	82-5347	Top Strike Pack	Yes
5	82-5348	Bottom Strike Pack	Yes
6	82-5349	Mortise Mounting/Reinforcement Pack	Yes
7	82-5350	Center Strike Pack	Yes
8	82-5351	In/Pn Inside Cover Shield Pack	Yes
	82-5352	Harmony Inside Cover Shield Pack	Yes
	82-5353	Passport Inside Cover Shield Pack	Yes

Item	Part No.	Description	Sellable
9	188	Dogging Indicator[1] (Includes Item 13)	Yes
10	82-5383	Screw Retainer Pack	Yes
11	82-5386	Top Case And Rod Assembly[2]	Yes
12	82-5387	Bottom Case And Rod Assembly[2]	Yes
13	82-5400	Dogging Indicator Screw Pack[1]	Yes
14	01-4597	T-Wrench, 3/32" Adjustment	Yes
15	01-4600	T-Wrench, Rod Securing 1/8"	Yes
16	Consult Factory	Mortise Lock	Yes
17	Consult Factory	Mortise Trim	Yes
18	Consult Factory	Cylinder	Yes

1. Specify finish
2. Specify door size



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

SARGENT

ASSA ABLOY

SARGENT Manufacturing Company
100 Sargent Drive
New Haven, CT 06511 USA
800-727-5477
www.sargentlock.com

ASSA ABLOY is the global leader in door opening solutions, dedicated to satisfying end-user needs for security, safety and convenience

Founded in the early 1800s, SARGENT® is a market leader in locksets, cylinders, door closers, exit devices, electro-mechanical products and access control systems for new construction, renovation, and replacement applications. The company's customer base includes commercial construction, institutional, and industrial markets.

Copyright © 2017, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of SARGENT Manufacturing is prohibited.

A8232 7/17

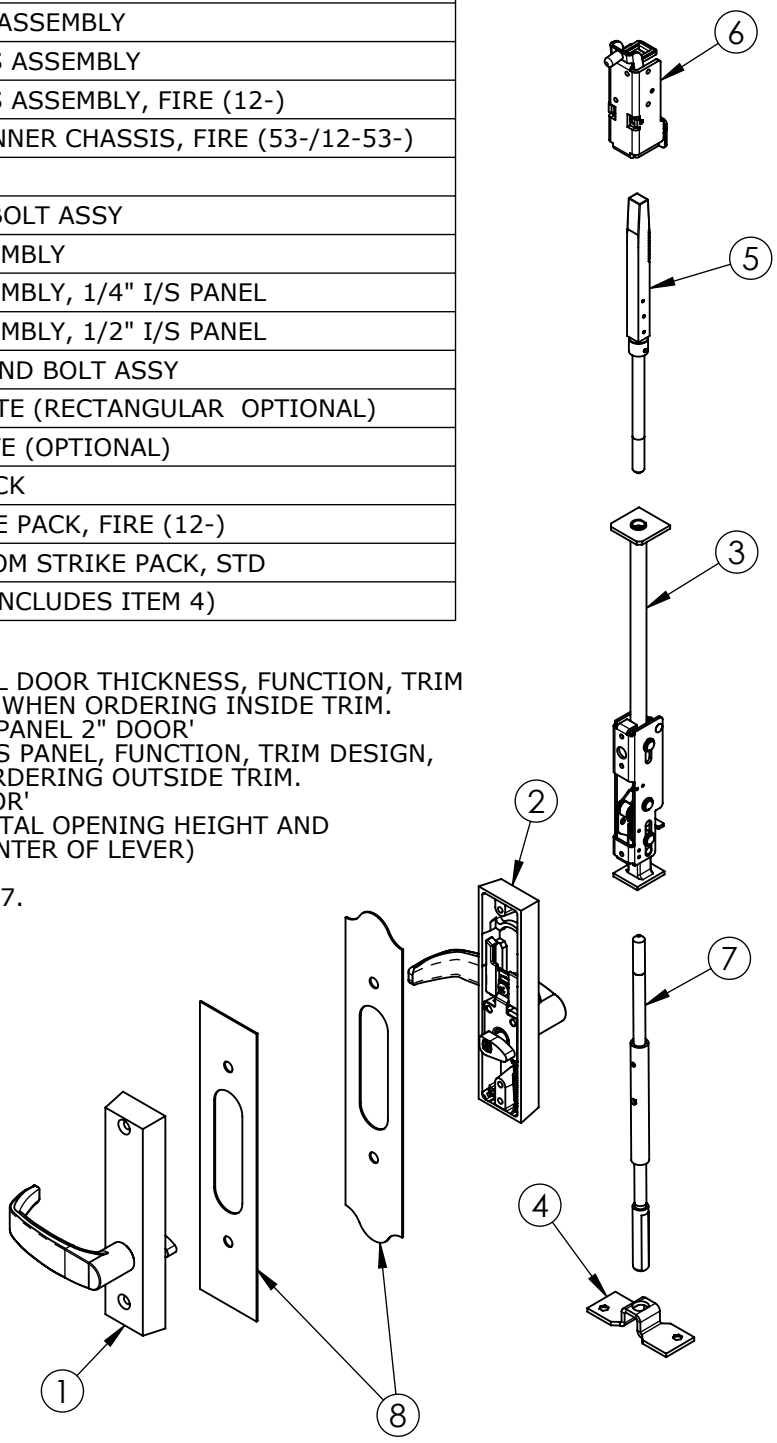
7000 SERIES
MULTI-POINT LOCK

(NB)7006 (NB)7010
(NB)7013 (NB)7015
(NB)7040 (NB)7043
(NB)7046 (NB)7073
(NB)7074 (NB)7078

PARTS LIST	
PAGE No.	REV.
70-1	B

ITEM NO.	QTY	PART NUMBER	DESCRIPTION
1	1	MP-715	INSIDE TRIM ASSEMBLY
2	1	700-2	OUTSIDE TRIM ASSEMBLY
3	1	94-2411	INNER CHASSIS ASSEMBLY
		94-2412	INNER CHASSIS ASSEMBLY, FIRE (12-)
		94-2414	MONITORING INNER CHASSIS, FIRE (53-/12-53-)
4	1	68-0888	BOTTOM CASE
5	1	68-7062	TOP ROD AND BOLT ASSY
6	1	68-5374	TOP CASE ASSEMBLY
		68-5375	TOP CASE ASSEMBLY, 1/4" I/S PANEL
		68-5376	TOP CASE ASSEMBLY, 1/2" I/S PANEL
7	1	96-2085	BOTTOM ROD AND BOLT ASSY
8	2	97-0631	STANDARD PLATE (RECTANGULAR OPTIONAL)
		97-0632	SCULPTED PLATE (OPTIONAL)
	1	650	TOP STRIKE PACK
	1	606	BOTTOM STRIKE PACK, FIRE (12-)
	1	652	TOP AND BOTTOM STRIKE PACK, STD
	1	94-2415	SCREW PACK (INCLUDES ITEM 4)

NOTES:
1. SPECIFY INSIDE PANEL SIZE, TOTAL DOOR THICKNESS, FUNCTION, TRIM DESIGN, LEVER, AND FINISH WHEN ORDERING INSIDE TRIM.
   '31-MP-715 ETL LH 26D 1/4" PANEL 2" DOOR'
2. SPECIFY DOOR THICKNESS LESS I/S PANEL, FUNCTION, TRIM DESIGN, LEVER, AND FINISH WHEN ORDERING OUTSIDE TRIM.
   '713-2 ETP LH 26D 1 3/4"DOOR'
3. FOR ROD ASSEMBLIES, SPECIFY TOTAL OPENING HEIGHT AND AFF (FINISHED FLOOR TO CENTER OF LEVER)
   '68-7062 84" X 36.75" AFF'
4. FOR NB PREFIX OMIT ITEMS 4 AND 7.



SARGENT®
ASSA ABLOY

ASSA ABLOY, the global leader in door opening solutions

Copyright © 2009, Sargent Manufacturing Company, an ASSA ABLOY Group company.
All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

7000 SERIES
MULTI-POINT LOCK

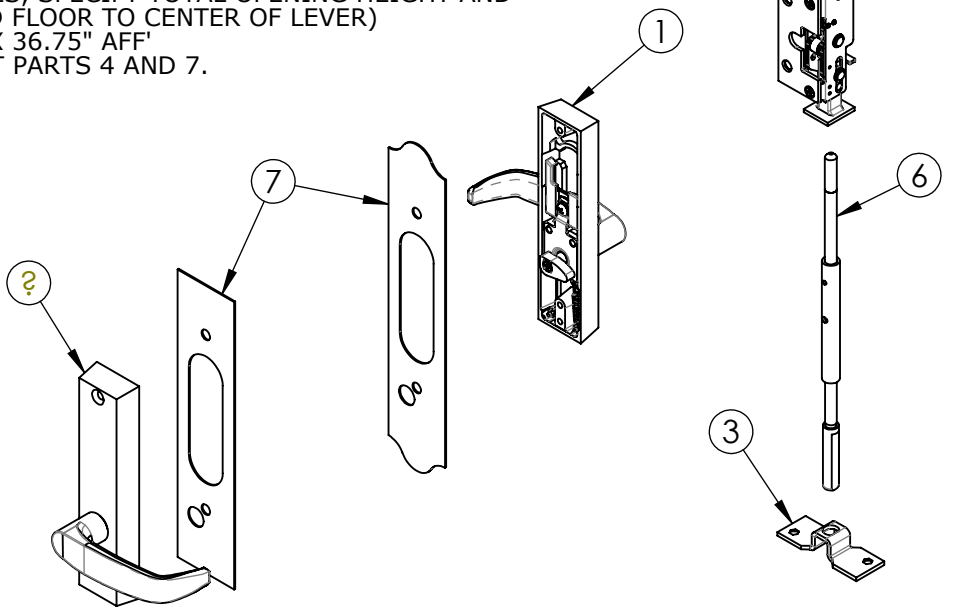
(NB)WD7006 (NB)WD7010
(NB)WD7013 (NB)WD7015
(NB)WD7040 (NB)WD7043
(NB)WD7046 (NB)WD7073
(NB)WD7074 (NB)WD7078

PARTS LIST

PAGE No.	REV.
70-2	B

ITEM NO.	QTY	PART NUMBER	DESCRIPTION
1	1	700-2	OUTSIDE TRIM ASSEMBLY (VARIES)
2	1	94-2424	MONITORING INNER CASE (53-)
		94-2423	INNER CHASSIS ASSEMBLY
3	1	68-0888	BOTTOM CASE
4	1	68-5829	CVR TOP ROD AND BOLT ASSY
5	1	68-5374	TOP CASE ASSEMBLY
		68-5375	TOP CASE ASSEMBLY, 1/4" I/S PANEL
		68-5376	TOP CASE ASSEMBLY, 1/2" I/S PANEL
6	1	96-2085	BOTTOM ROD AND BOLT ASSY
8	2	97-0631	STANDARD PLATE (RECTANGULAR)
		97-0632	SCULPTED PLATE
8	1	68-1264	TOP CASE BRACKET
	1	650	TOP STRIKE PACK
	1	606	BOTTOM STRIKE PACK, FIRE (12-)
	1	652	TOP AND BOTTOM STRIKE PACK, STD
	1	94-2431	SCREW PACK (INCLUDES ITEM 4)
9	1	97-3934	CASE ASSEMBLY 10 FUNCTION

NOTES:
1. SPECIFY INSIDE PANEL SIZE, TOTAL DOOR THICKNESS, FUNCTION, TRIM DESIGN, LEVER, AND FINISH WHEN ORDERING INSIDE TRIM.
   '31-MP-715 ERL LH 26D 1/4" PANEL 2" DOOR'
2. SPECIFY DOOR THICKNESS LESS I/S PANEL, FUNCTION, TRIM DESIGN, LEVER, AND FINISH WHEN ORDERING OUTSIDE TRIM.
   '713-2 ERP LH 26D 1 3/4"DOOR'
3. FOR ROD ASSEMBLIES, SPECIFY TOTAL OPENING HEIGHT AND AFF (FINISHED FLOOR TO CENTER OF LEVER)
   '68-7062 84" X 36.75" AFF'
4. FOR NB PREFIX OMIT PARTS 4 AND 7.



© SARGENT Manufacturing Company. All Rights reserved.

SARGENT
ASSA ABLOY

7000 SERIES
MULTI-POINT LOCK

(WD) (H1) (H2)ELR

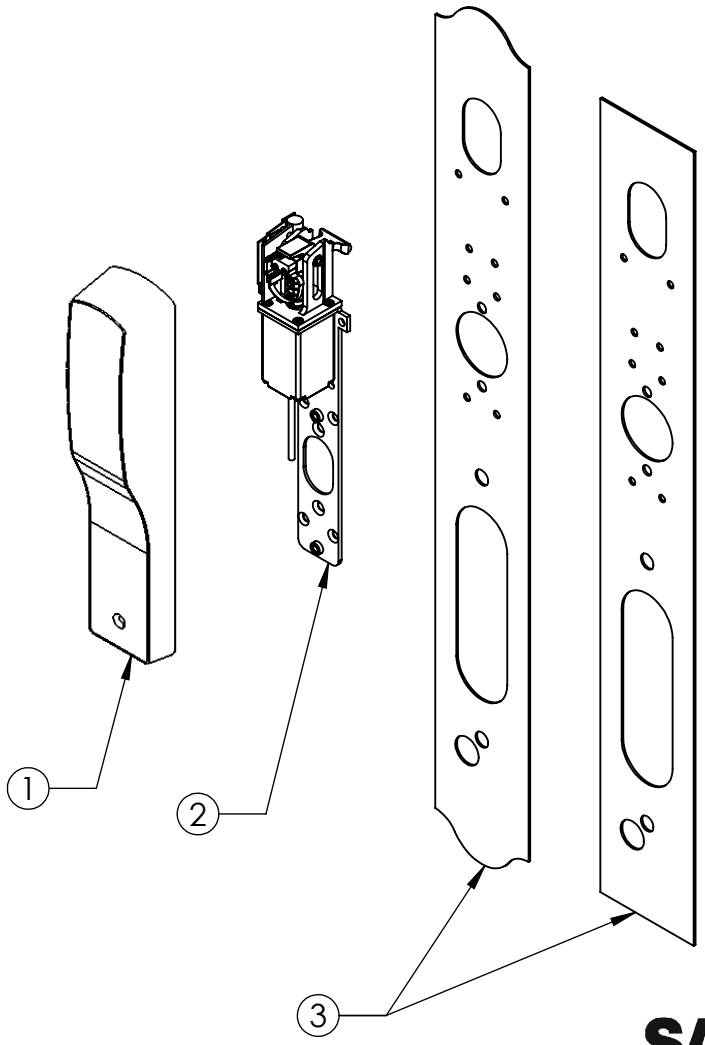
PARTS LIST

PAGE No.	REV.
70-3	A

ITEM NO.	QTY	PART NUMBER	DESCRIPTION
1	1	97-4056	COVER ASSEMBLY
2	1	52-4697	ELR ASSEMBLY
		52-4722	H1/H2 ELR ASSEMBLY
3	1	97-0825	STANDARD PLATE (RECTANGULAR)
		97-0826	SCULPTED PLATE (OPTIONAL)
	1	52-4723	MOUNTING HARDWARE
	1	52-4724	MOUNTING HARDWARE (WD-)

NOTES:

1. SPECIFY FINISH ON ITEM 1 WHEN ORDERING.
2. ITEM 3 REQUIRED FOR WD - PREFIX



© SARGENT Manufacturing Company. All Rights reserved.

SARGENT®

ASSA ABLOY

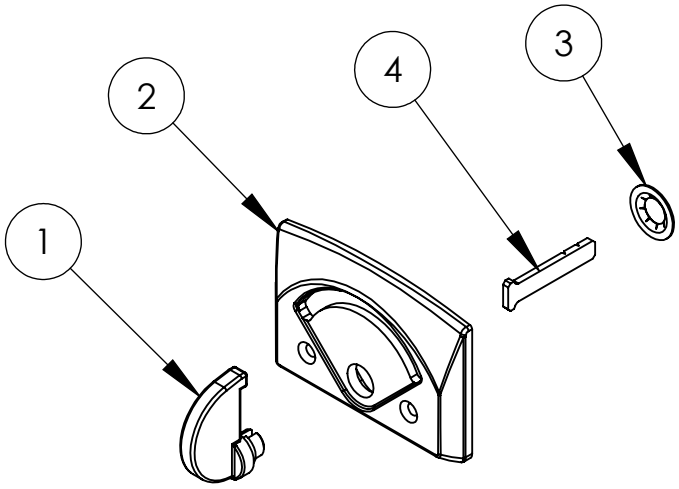
ALP8200 SERIES
PARTS LIST
130KALP

PARTS LIST

PAGE No. 82.ALP5 REV. A

ITEM No.	PART No.	DESCRIPTION	QTY.
1	78-0487	TURN *	1
2	78-0485	INDICATOR HOUSING *	1
3	01-0543	SPRING GRIP FASTENER	1
4	77-1195	SPINDLE (FOR DOORS 1-3/8" THRU 2-1/4")	1
5	01-2036	#6 x 5/8" WOOD SCREW (NOT SHOWN) *	2
6	01-2036	#6-32 x 1/2" MACHINE SCREW (NOT SHOWN) *	2

* SPECIFY FINISH



© SARGENT Manufacturing Company. All Rights reserved.

SARGENT®
ASSA ABLOY

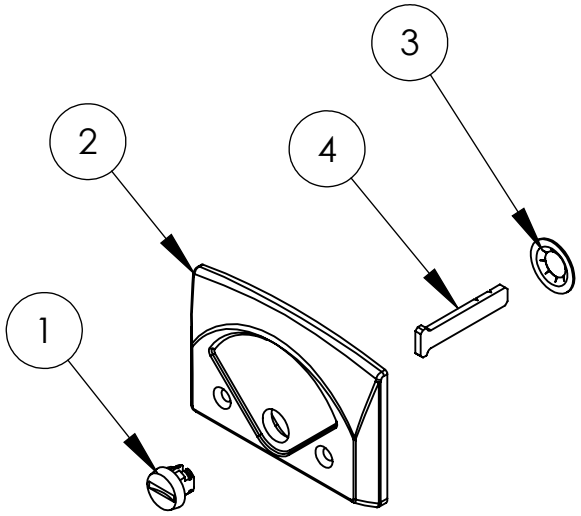
ALP8200 SERIES
PARTS LIST
184KALP

PARTS LIST

PAGE No. 82.ALP6 REV. A

ITEM No.	PART NUMBER	DESCRIPTION	QTY.
1	82-0591	EMERGENCY BUTTON (VISUAL INDICATOR) *	1
2	78-0485	INDICATOR HOUSING *	1
3	01-0543	SPRING GRIP FASTENER	1
4	77-1195	SPINDLE (FOR DOORS 1-3/8" THRU 2-1/4")	1
5	01-2036	#6 x 5/8" WOOD SCREW (NOT SHOWN) *	2
6	01-2036	#6-32 x 1/2" MACHINE SCREW (NOT SHOWN) *	2

* SPECIFY FINISH



© SARGENT Manufacturing Company. All Rights reserved.

SARGENT®
ASSA ABLOY

ALP8200 SERIES
PARTS LIST

185CALP
185PALP

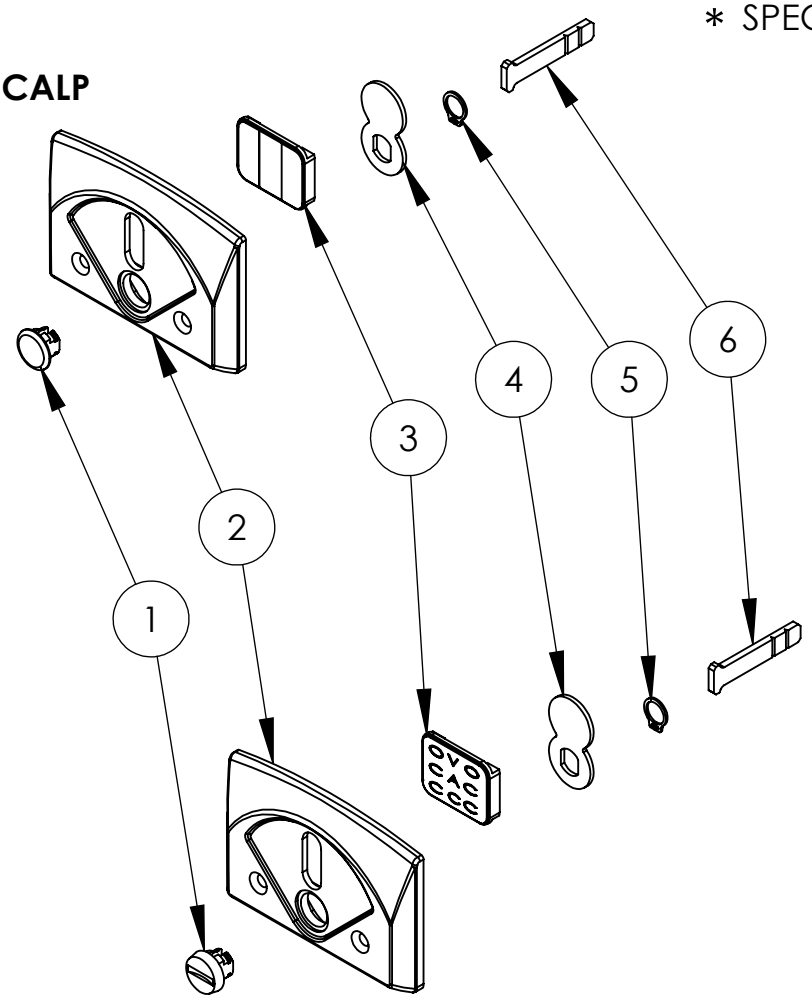
PARTS LIST

PAGE No. 82.ALP3 | REV. A

ITEM No.	PART No.	DESCRIPTION	QTY
1	82-0592	PLAIN BUTTON *	1
	82-0591	EMERGENCY BUTTON (VISUAL INDICATOR) *	
2	78-0486	INDICATOR HOUSING *	1
3	82-4050	SLIDE ASSEMBLY (RED/WHITE)	1
	82-4051	SLIDE ASSEMBLY	
4	82-0590	HUB PLATE	1
5	01-4552	RETAINING RING	1
6	77-1195	SPINDLE (FOR DOORS 1-3/8" THRU 2-1/4")	1
7	01-2036	#6 x 5/8" WOOD SCREW (NOT SHOWN) *	2
8	01-1020	#6-32 x 1/2" MACHINE SCREW (NOT SHOWN) *	2

* SPECIFY FINISH

185CALP



185PALP

© SARGENT Manufacturing Company. All Rights reserved.

SARGENT®
ASSA ABLOY

ALP8200 SERIES
PARTS LIST

186CALP
186PALP

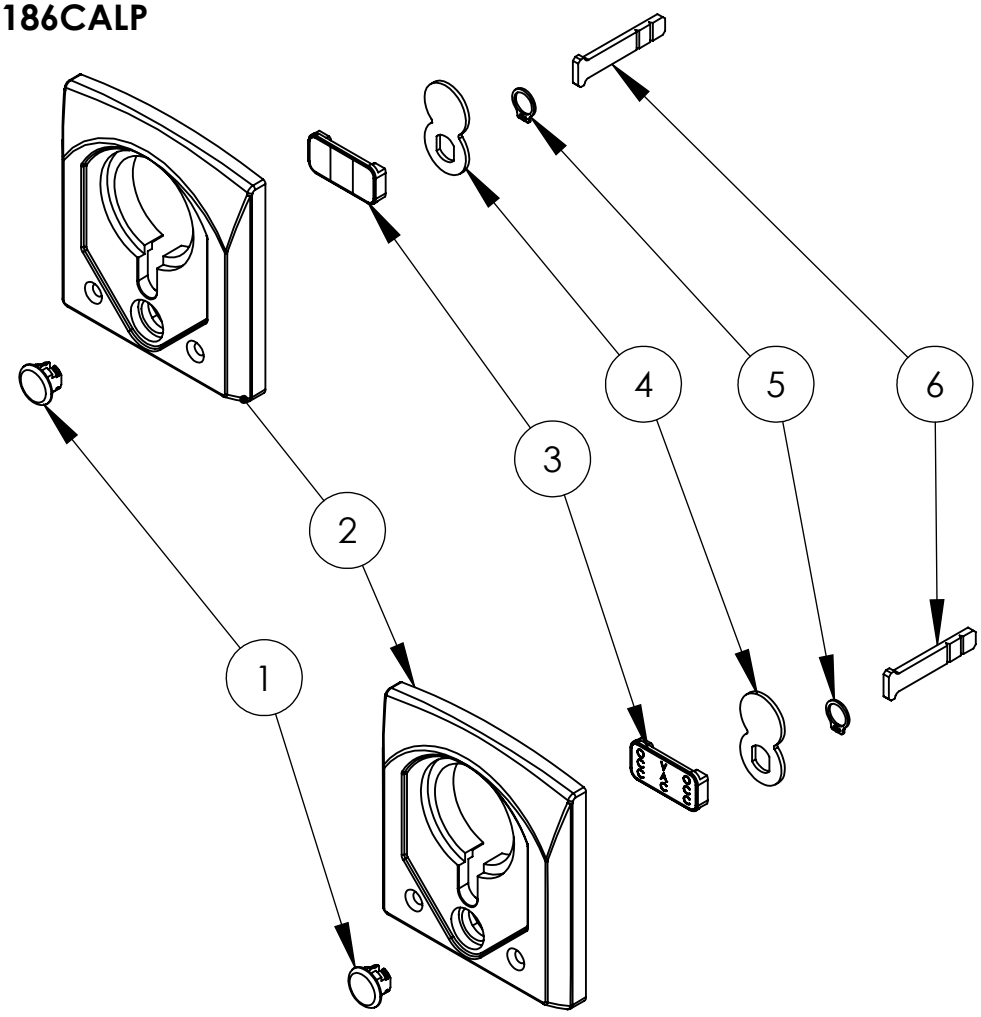
PARTS LIST

PAGE No. 82.ALP4 REV. A

ITEM No.	PART No.	DESCRIPTION	QTY
1	82-0592	PLAIN BUTTON *	1
2	78-0491	INDICATOR HOUSING (CYLINDER) *	1
3	82-4836	SLIDE ASSEMBLY (RED/WHITE)	1
	82-4837	SLIDE ASSEMBLY (VAC/OCC)	
4	82-0590	HUB PLATE	1
5	01-4552	RETAINING RING	1
6	77-1195	SPINDLE (FOR DOORS 1-3/8" THRU 2-1/4")	1
7	01-2036	#6 x 5/8" WOOD SCREW (NOT SHOWN) *	2
8	01-1020	#6-32 x 1/2" MACHINE SCREW (NOT SHOWN) *	2

* SPECIFY FINISH

186CALP



186PALP

© SARGENT Manufacturing Company. All Rights reserved.

SARGENT®
ASSA ABLOY

*

LOCKBODY ASSEMBLY

ALP 8200 LOCK BODY NUMBER	DESCRIPTION
82-4850-0000	8204/05/06/13/17/31/36/37/38
82-4851-0000	8215
82-4852-0000	8216
82-4853-0000	8224/26/27/68
82-4854-0000	8225/35/39/66
82-4855-0000	8228/29/30
82-4856-0000	8240
82-4857-0000	8241
82-4858-0000	8243
82-4859-0000	8245/46
82-4860-0000	8247/48
82-4861-0000	8249
82-4862-0000	8250/51/52
82-4863-0000	8255
82-4864-0000	8256
82-4865-0000	8259
82-4866-0000	8265
82-4867-0000	8267
82-4868-0000	8270-12V
82-4869-0000	8271-12V
82-4870-0000	8272-12V
82-4871-0000	8273-12V
82-4872-0000	8270-24V
82-4873-0000	8271-24V
82-4874-0000	8272-24V
82-4875-0000	8273-24V

© SARGENT Manufacturing Company. All Rights reserved.

ALP8200 Series
Parts List

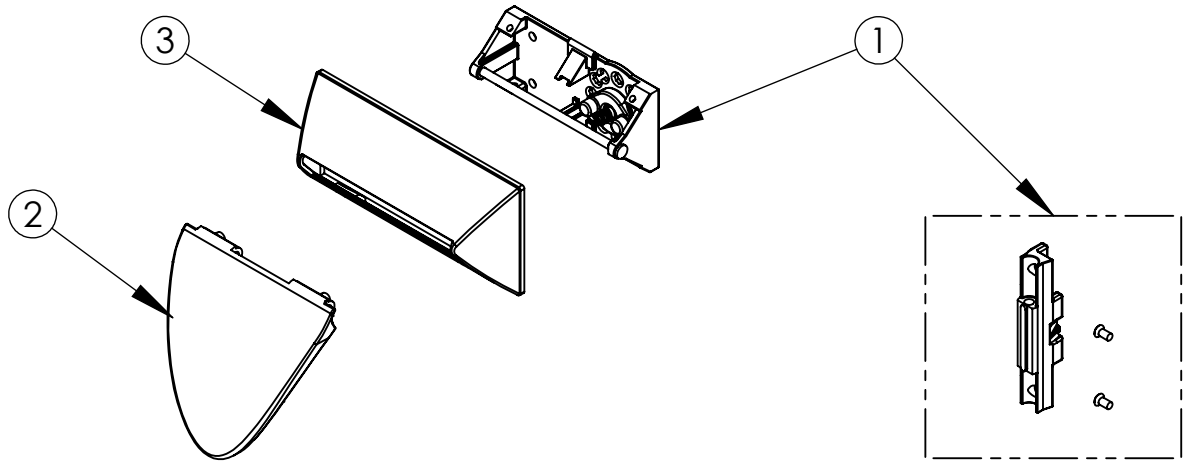
PARTS LIST

PAGE No. 82.ALP1 REV. A

ITEM No.	PART No.	DESCRIPTION	QTY.
1	82-4831	ALP CHASSIS PACK	1
2	78-0478	PADDLE *	1
3	78-0472	COVER *	1
4	82-4846	ALP TRIM MOUNTING HARDWARE PACK (STD) *●	1
	82-4847	ALP TRIM MOUNTING HARDWARE PACK (SECURITY TORX) *●	
	82-4748	ALP TRIM MOUNTING HARDWARE PACK (SPANNER) *●	

* SPECIFY FINISH

● FOR DOOR THICKNESS GREATER THAN 1 3/4" CONSULT FACTORY



© SARGENT Manufacturing Company. All Rights reserved.

SARGENT®

ASSA ABLOY

ALP8200 Series
Parts List

PARTS LIST

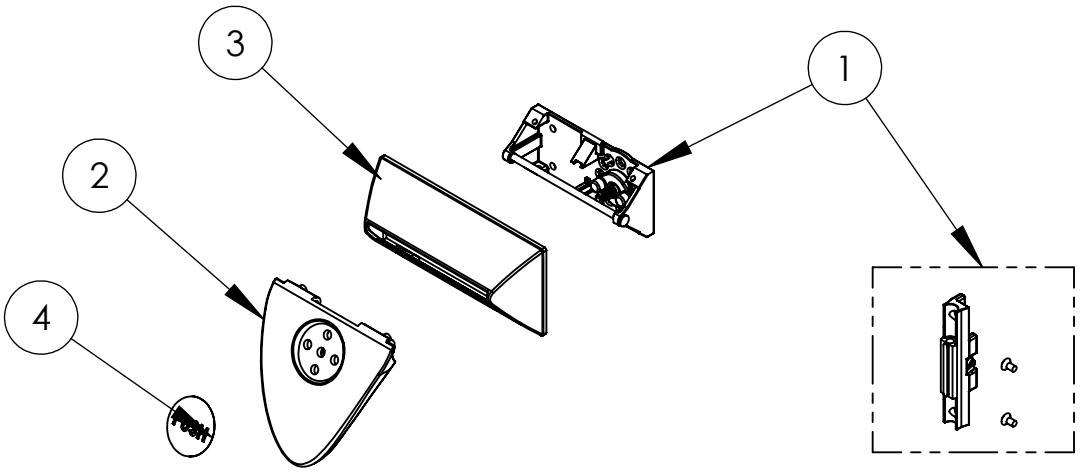
PAGE No. 82.ALP7 | REV. A

12/2010

ITEM No.	PART No.	DESCRIPTION	QTY.
1	82-4831	ALP CHASSIS PACK	1
2	78-0504	PADDLE (MARKER RELIEF) *	1
3	78-0472	COVER *	1
4	78-0502	(PUSH) PADDLE MARKER	1
	78-0503	(PUSH) PADDLE MARKER	
5	82-4846	ALP TRIM MOUNTING HARDWARE PACK (STD) *●	1
	82-4847	ALP TRIM MOUNTING HARDWARE PACK (SECURITY TORX) *●	
	82-4748	ALP TRIM MOUNTING HARDWARE PACK (SPANNER) *●	

● SPECIFY FINISH

* FOR DOOR THICKNESS GREATER THAN 1 3/4" CONSULT FACTORY



© SARGENT Manufacturing Company, an ASSA ABLOY Group Company. All Rights reserved.

SARGENT
ASSA ABLOY

HPALP SERIES
PARTS LIST

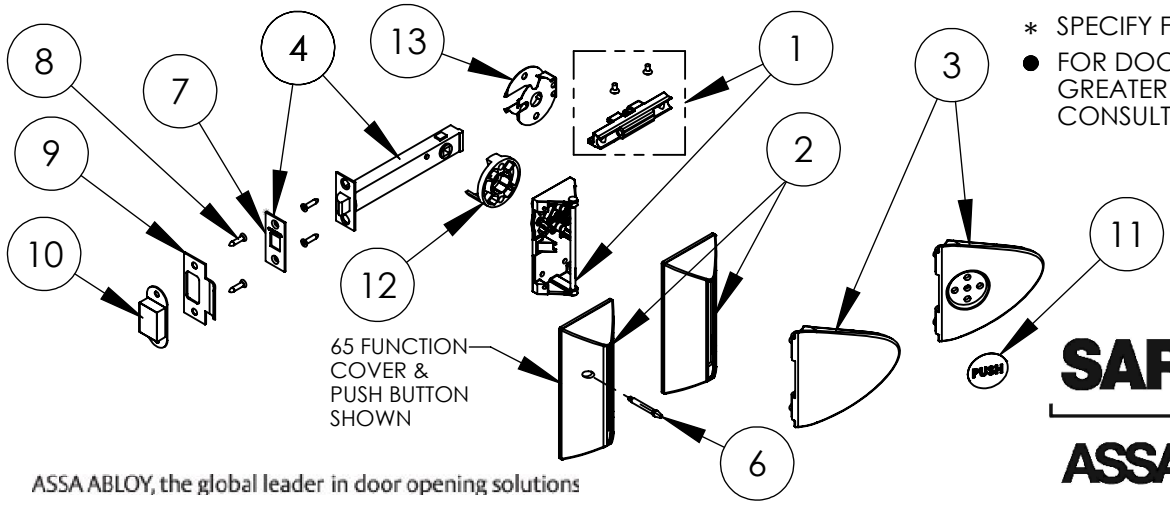
15 FUNC
65 FUNC

PARTS LIST

PAGE REV.
HP.ALP1 B

4/2016

ITEM No.	PART No.	DESCRIPTION	QTY.
1	HP-2001	12-HP-ALP CHASSIS PACK	1
2	78-0472	COVER (NON HANDED) 15 FUNCTION *	1
	HP-0008	COVER (INSIDE LH / LHRB) 65 FUNCTION *	
	HP-0009	COVER (INSIDE RH / RHRB) 65 FUNCTION *	
	HP-0010	COVER (OUTSIDE RH / RHRB) 65 FUNCTION *	
	HP-0011	COVER (OUTSIDE LH / LHRB) 65 FUNCTION *	
3	78-0478	PADDLE *	1
	78-0504	PADDLE (MARKER RELIEF) *	
4	HP-2009	LATCH ASSEMBLY 2 3/4" (15 FUNCTION) *	1
	HP-2004	2 3/4" (65 FUNCTION) *	
	HP-2005	5" (15 FUNCTION) *	
	HP-2006	5" (65 FUNCTION) *	
	HP-2007	7" (15 FUNCTION) *	
	HP-2008	7" (65 FUNCTION) *	
5	82-4846	ALP TRIM MOUNTING HARDWARE PACK (STD) *●	1
	82-4847	ALP TRIM MOUNTING HARDWARE PACK (SECURITY TORX) *●	
	82-4748	ALP TRIM MOUNTING HARDWARE PACK (SPANNER) *●	
6	HP-0007	PRIVACY PIN (1 3/8" DOOR) *●	1
	HP-0012	(2" DOOR) *●	
	HP-0013	(2 1/4" DOOR) *●	
7	DL-0116	FACE PLATE *	1
8	08-3788	SCREW PACK (STANDARD) *	1
	08-2853	SCREW PACK (808 STRIKE) *	1
9	08-0312	2 3/4" CURVED LIP STRIKE (STANDARD) *	1
	DL-0019	1 /4" RADIUS FULL LIP STRIKE (14-) CAT. #505 *	
	77-1141	1 1/4" CURVED LIP STRIKE, ANSI (28-) CAT. #808 *	
10	08-3788	SCREW PACK (STANDARD STRIKE BOX INCLUDED)	1
	DL-0019	STRIKE BOX (14-)	
	77-1141	STRIKE BOX (28-)	
11	ALP1	PUSH/PULL MARKER PACK (INCLUDES 2 MARKERS & SCREWS)	1
12	HP-0021	161 SPACER	1
13	DL-0071	DL FIRE GUARD CLIP	1



* SPECIFY FINISH

● FOR DOOR THICKNESS GREATER THAN 1 3/4" CONSULT FACTORY

© SARGENT Manufacturing Company, an ASSA ABLOY Group Company. All Rights reserved.

SARGENT®

ASSA ABLOY

ASSA ABLOY, the global leader in door opening solutions