## 5 4 ω 2. MARK LOCATION OF HOLES FOR THERMAL PINS 5 ω For assistance, contact 800-727-5477 Copyright © 2012, ASSA ABLOY Door Security Solutions, an ASSA ABLOY Group company. 1. CONSULT DOOR MANUFACTURER FOR PROPER THERMAL NOTE 1. CONSULT DOOR MANUFACTURER FOR PROPER **INSTALLATION STEPS** INSTRUCTIONS FOR INSTALLING THERMAL PINS ON LISTED DOORS GAP BETWEEN THERMAL PIN AND RECEIVING HOLE 1/2" MAX **INSTALL CAP PLUG** POSITION SLEEVE IN 9/16" HOLE, INSERT DRILL HOLES THERMAL PIN TO BE CENTERED IN DOOR THICKNESS HANG DOORS AND HARDWARE PER THE MANUFACTURER'S 20 MINUTE LISTED DOORS DO NOT REQUIRE THERMAL PINS SLEEVE INTO THE HOLE WITH A HAMMER BLOCK AS A SPACER, TAP THE THERMAL PIN AND THERMAL PIN ORIENTATION PIN ORIENTATION THERMAL PIN INTO SLEEVE AND USING A WOOD AS SHOWN ON TEMPLATE 4617 FINISHED FLOOR. AND HAVE THE CORRECT GAPS BETWEEN THE DOORS AND INSTRUCTIONS. THE DOORS SHOULD BE SQUARE AND PLUMB 9/16" DIA HOLE 5/8" DIA. HOLE CAP PLUG SLEEVE THERMAL PIN WOOD BLOCK OR SPACER SLEEVE OF DOOL THERMAL PIN, FINISHED FLOOR HOLE 9/16" DI/ HOLE A7436E