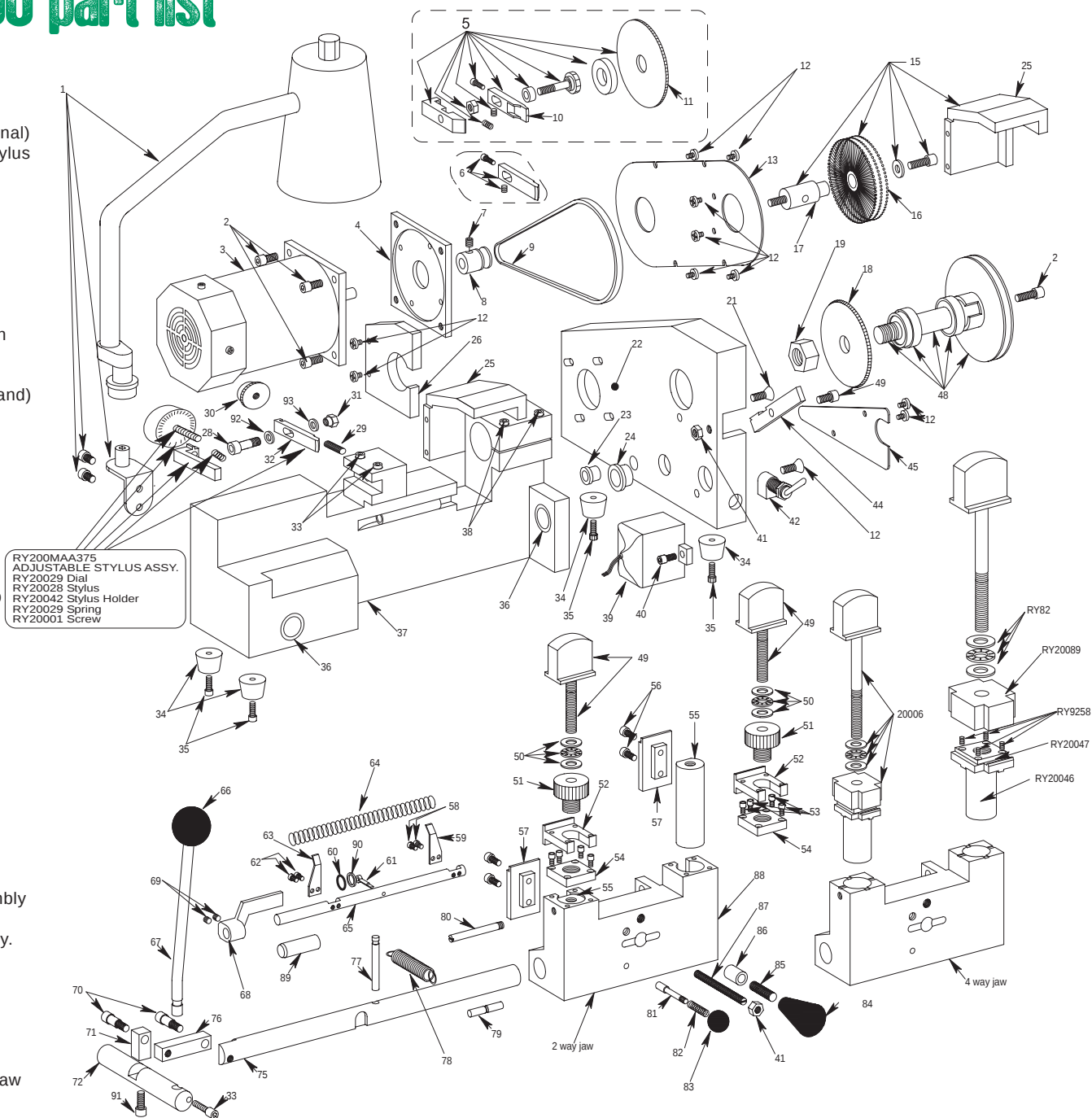


RY100 & RY200 part list

- 1- RY39 Lamp Kit
- 2- RY9069 Cap Screw
- 3- RY10038 A.C. Motor
- 4- RY10033 Motor Mounting Plate
- 5- RY111 or RY222 Slotter Kit (optional)
- 6- RY118 or RY218 Standard QC Stylus
- 7- RY9048 Set Screw
- 8- RY10037 Motor Pulley
- 9- RY9039 Drive Belt
- 10- RY118 or RY218 Slotter Stylus
- 11- RY115 Slotter Cutter
- 12- RY9046 Phillips Screw
- 13- RY10016 Belt Guard
- 15- RY101 Wire Brush Kit (optional)
- 16- RY9074 Replacement Wire Brush
- 17- RY10101 Arbor
- 18- RY10030 or RY20030 Cutter
- 19- RY10036 Cutter Hex Nut (Left Hand)
- 20- RY9037 Ball Bearing Assembly
- 21- RY9054 Flat Head Screw
- 22- RY10012 Motor Bracket
- 23- RY9053 Strain Relief
- 24- RY9052 Bushing
- 25- RY10013 Guard
- 26- RY107 Cutter Shield (optional)
- 28- RY9042 Cap Screw
- 29- RY9029 Set Screw
- 30- RY10029 Stylus Adjustment Knob
- 31- RY9056 Nylon Lock Nut
- 32- RY10028 or RY20028 Stylus
- 33- RY9057 Cap Screw
- 34- RY9145 Rubber Foot
- 35- RY9058 Cap Screw
- 36- RY9024 Bronze Oilite™ Bearing
- 37- RY10010 Machine Base
- 38- RY9044 Cap Screw
- 39- RY92 Capacitor
- 40- RY9058 Cap Mounting Screw
- 41- RY9055 Hex Jam Nut
- 42- RY9041 Switch
- 44- RY10035 Cutter Shaft Lock
- 45- RY10017 Access Plate
- 48- RY84 Ball Bearing Spindle Assembly
- 49- RY80 Key Vise Knob & Stud
- 50- RY82 3-Piece Thrust Bearing Assy.
- 51- RY10041 Top Jaw Clamp Knob
- 52- RY89 or RY20089 Top Vise Jaw
- 53- RY9063 Cap Screw
- 54- RY10045 Top Plate
- 55- RY10046 Vise Plunger
- 56- RY9062 Cap Screw
- 57- RY10047 or 20047 Bottom Vise Jaw
- 58- RY9107 Slot Head Screw
- 59- RY10048 Key Gauge R.H.



- 60- RY9108 O-Ring
- 61- RY9279 Cotter Pin
- 62- RY9061 Cap Screw
- 63- RY10050 Key Gauge L.H.
- 64- RY10061 Key Gauge Spring
- 65- RY10049 Key Gauge Shaft
- 66- RY9027 Lever Knob
- 67- RY10018 Lever Shaft
- 68- RY114 Key Gauge Protector (optional)
- 69- RY9003 Set Screw
- 70- RY9059 Shoulder Screw
- 71- RY10020 Drive Link
- 72- RY10019 Drive Shaft
- 75- RY10022 Carriage Shaft
- 76- RY10021 Shaft Link
- 77- RY10026 Carriage Shaft Spring Pin
- 78- RY10025 Carriage Extension Spring
- 79- RY9200 Retaining Pin
- 80- RY10056 Key Ring Stud
- 81- RY10023 Carriage Release Stud
- 82- RY9025 Carriage Release Spring
- 83- RY9038 Carriage Release Knob
- 84- RY9028 Carriage Knob
- 85- RY10086 Threaded Stud
- 86- RY10060 Knob Spacer
- 87- RY10087 Carriage Over-Travel
- 88- RY10011 or RY20011 Carriage
- 89- RY9278 Vinyl Cap
- 90- RY10067 Flat Washer
- 91- RY9047 Cap Screw
- 92- RY9073 Small Washer
- 93- RY9106 Washer

RY81 KEY GAUGE ASSEMBLY
Use our replacement full-function key gauge assembly to restore your key machine's spacing accuracy on older, or high usage Rytan key machines.

FITS THE FOLLOWING RYTAN KEY MACHINES

- RY100, RY200 High Speed Key Duplicator
- RY256, RY456 High Speed Key Duplicator & Medeco®

\$61.50 Suggested Dealer Price

RY10054 Yellow Key Gauge Extender
\$2.75 (pair)

RY45 & RY65 PARTS LIST

2- RY9069 Cap Screw
 3- RY10038 A.C. Motor
 7- RY9048 Set Screw
 8- RY10037 Motor Pulley
 11- RY115 Slotter Cutter (optional)
 12- RY9046 Philips Screw
 15- RY101 Wire Brush Kit (optional)
 16- RY9074 Replacement Wire Brush
 17- RY10101 Arbor
 18- RY10030 Replacement Cutter
 19- RY10036 Cutter Hex Nut (Left Hand)
 23- RY9053 Strain Relief
 25- RY10013 Guard
 34- RY9145 Rubber Foot
 35- RY9058 Cap Screw
 36- RY9024 Bronze Oilite™ Bearing
 41- RY9055 Hex Jam Nut
 42- RY9041 Switch
 44- RY10035 Cutter Shaft Lock
 48- RY42 Ball Bearing Cutter Shaft Assy.
 50- RY82 3-Piece Thrust Bearing Assy.
 58- RY9107 Slot Head Screw
 62- RY9061 Cap Screw
 69- RY9003 Set Screw
 87- RY10087 Carriage O-Travel Adj.
 89- RY11105 Cutter Adapter Slotter
 104- RY9085 Drive Belt
 114- RY256276 Stylus
 115- RY9073 Steel Flat Washer
 120- RY10039 Capacitor
 121- RY10044 Capacitor Bracket
 126- RY9083 Steel Ball
 127- RY9089 Compression Spring
 131- RY9042 Cap Screw
 150- RY4501 Machine Base
 151- RY4502 Carriage
 152- RY49 Top Vise Jaw Assembly
 153- RY4507 Standard Bottom Vise Jaw
 154- RY4508 Narrow Bottom Vise Jaw
 155- RY9035 Compression Spring
 156- RY4527 Carriage Locking Screw Assy.
 157- RY4506 Carriage Shaft
 158- RY4512 Key Gauge Shaft
 159- RY4515 Key Gauge L.H.
 160- RY4513 Key Gauge R.H.

162-RY4522 Stylus Plunger
 163-RY4524 Compression Spring
 164-RY4511 Clamp Stud
 165-RY4516 Depth Adj. Screw Assy.
 167-RY4518 Stylus Lock
 168-RY4517 Vise Jaw Clamp Screw Assy.
 169-RY47 Slotter Kit (optional)
 170-RY4521 Combination Stylus (optional)

PARTS NOT ILLUSTRATED

RY9040 Power Cord

RY9051 Wire Nuts

REPLACEMENT REPAIR KITS

RY4514 Key Gauge Assembly

RY82 Key Vise Thrust Bearing Kit

RY42 Ball Bearing Cutter Shaft Assy.

OPTIONAL ACCESSORIES

RY88 12 Volt D.C. Motor

RY99 12 Volt D.C. Wiring Kit

RY10088 D.C. Motor Adapter Plate

RY4526 Instruction Manual

**Convert your RY45 to an RY65
 Order 20030 (cutter) &
 RY456276 (stylus) to
 cut keys like GM and Kwikset
 Titan with the first cut straight
 like the factory**

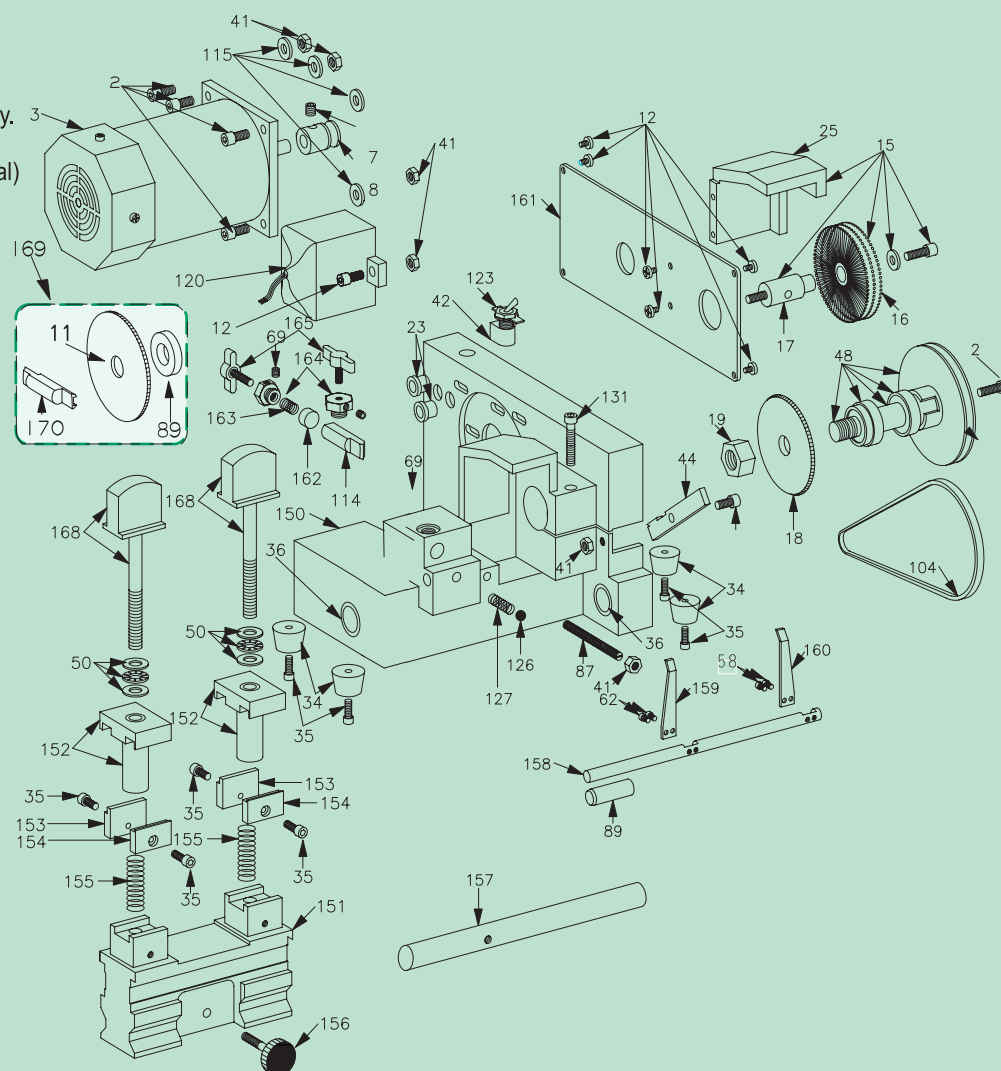
**Order RY115 (cutter)
 & RY4521 (stylus) to
 convert your RY45 to
 a Slotter Key Duplicator**

*If you have an RY65 order
 the RY115 (cutter) and
 the RY6521 (stylus)

**RYTAN RESERVES THE RIGHT
 TO MAKE CHANGES AT ANYTIME**

RY45 & RY65 Key Machines

Rytan 19
 INCORPORATED
 2011-2012

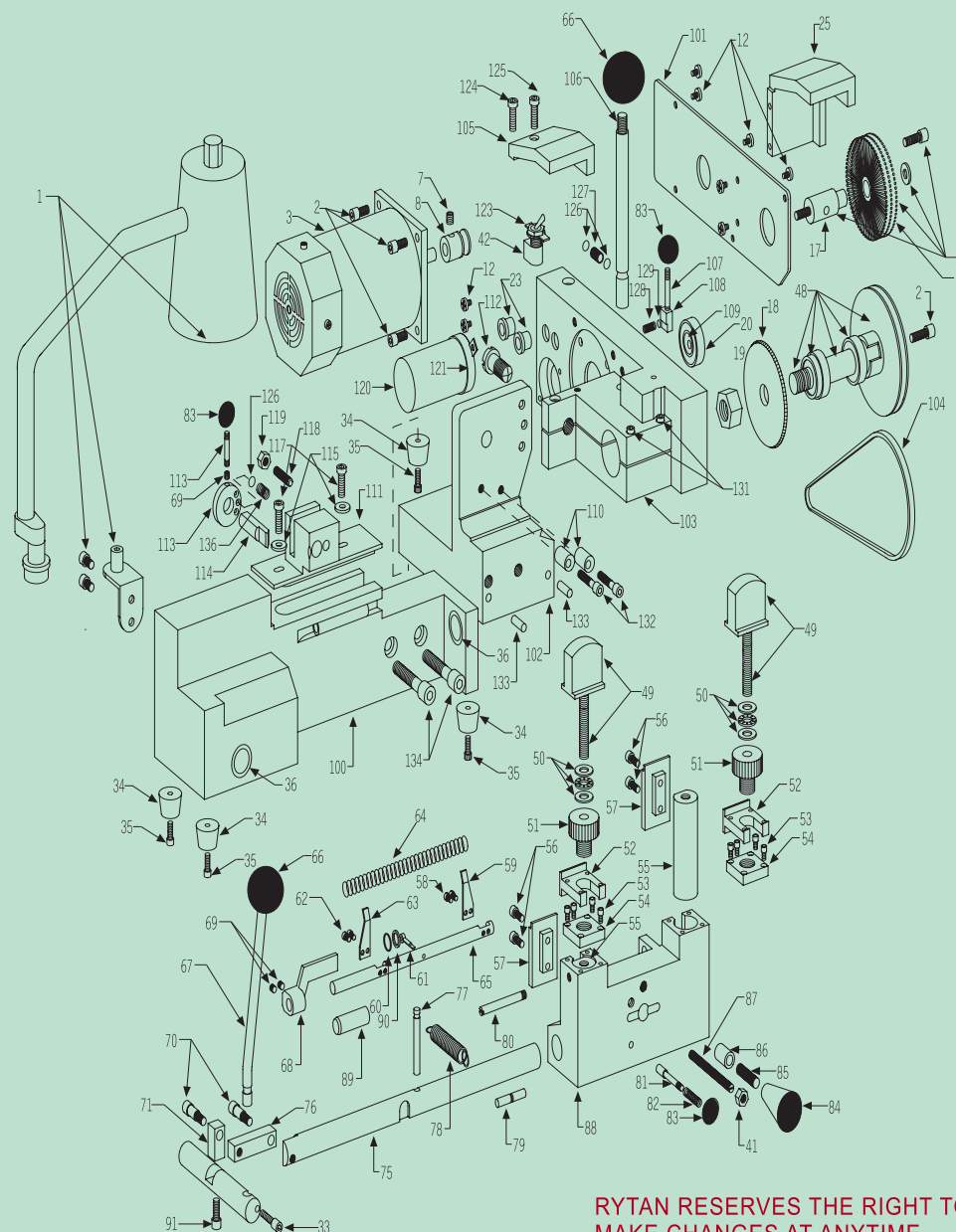


**RYTAN RESERVES THE RIGHT TO
 MAKE CHANGES AT ANYTIME.**

RY256 & RY456 PARTS LIST

RY256 & RY456 Key Machines

- | | |
|--|---|
| 1- RY39 Lamp Kit | 78- RY10025 Carriage Extension Spring |
| 2- RY9069 Cap Screw | 79- RY10027 Retaining Pin |
| 3- RY10038 A.C. Motor | 80- RY10056 Key Ring Stud |
| 7- RY9048 Set Screw | 81- RY10023 Carriage Release Stud |
| 8- RY10037 Motor Pulley | 82- RY9025 Carriage Release Spring |
| 12- RY9046 Philips Screw | 83- RY9038 Carriage Release Knob |
| 15- RY101 Wire Brush Kit (optional) | 84- RY9028 Carriage Knob |
| 16- RY9074 Replacement Wire Brush | 85- RY10086 Threaded Stud |
| 17- RY10101 Arbor | 86- RY10060 Knob Spacer |
| 18- RY10030 Replacement Cutter | 87- RY10087 Carriage Over-Travel Adj. Screw |
| 19- RY10036 Cutter Hex Nut (Left Hand) | 88- RY10011 Carriage |
| 20- RY9037 Ball Bearing Assembly | 89- RY9278 Vinyl Cap |
| 23- RY9053 Strain Relief | 90- RY10067 Flat Washer |
| 25- RY10013 Guard | 91- RY9047 Cap Screw |
| 34- RY9145 Rubber Foot | 100- RY256266 Machine Housing |
| 35- RY9058 Cap Screw | 101- RY256267 Access Plate |
| 36- RY9024 Bronze Oilite Bearing | 102- RY256262 Base |
| 41- RY9055 Hex Jam Nut | 103- RY256261 Motor Bracket |
| 42- RY9041 Switch | 104- RY9085 Drive Belt |
| 48- RY84 Ball Bearing Spindle Assembly | 105- RY256265 Cutter Guard |
| 49- RY80 Key Vise Knob & Stud | 106- RY256274 Head Release/Rotate Handle |
| 50- RY82 3-Piece Thrust Bearing Assy. | 107- RY256270 Threaded Stud |
| 51- RY10041 Top Jaw Clamp Knob | 108- RY256271 Shaft Lock |
| 52- RY89 Top Vise Jaw | 109- RY256273 Idler Eccentric |
| 53- RY9063 Cap Screw | 110- RY256272 Eccentric Stop |
| 54- RY10045 Top Plate | 112- RY256282 Pivot Stud |
| 55- RY10046 Vise Plunger | 113- RY256277 Stylus Detent Plate |
| 56- RY9062 Cap Screw | 114- RY256276 Stylus |
| 57- RY10047 Bottom Vise Jaw | 115- RY9106 Flat Washer |
| 58- RY9107 Slot Head Screw | 116- RY9073 Small Flat Washer |
| 59- RY10048 Key Gauge R.H. | 117- RY9084 Cap Screw |
| 60- RY9108 O-Ring | 118- RY9060 Set Screw |
| 61- RY9279 Cotter Pin | 119- RY9097 Hex Jam Nut |
| 62- RY9061 Cap Screw | 120- RY10039 Capacitor |
| 63- RY10050 Key Gauge L.H. | 121- RY10044 Capacitor Bracket |
| 64- RY10061 Key Gauge Spring | 123- RY9087 Switch Plate |
| 65- RY10049 Key Gauge Shaft | 124- RY9042 Cap Screw |
| 66- RY9027 Lever Knob | 125- RY9069 Cap Screw |
| 67- RY10018 Lever Shaft | 126- RY9083 Steel Ball |
| 68- RY114 Key Gauge Protector (optional) | 127- RY9089 Compression Spring |
| 69- RY9003 Set Screw | 128- RY9081 Compression Spring |
| 70- RY9059 Shoulder Screw | 129- RY9088 Steel Ball |
| 71- RY10020 Drive Link | 131- RY9042 Cap Screw |
| 72- RY10019 Drive Shaft | 132- RY9047 Cap Screw |
| 75- RY10022 Carriage Shaft | 133- RY9265 Dowel Pin |
| 76- RY10021 Shaft Link | 134- RY9102 Cap Screw |
| 77- RY10026 Carriage Shaft Spring Pin | 136- RY9001 Compression Spring |



FOR TECHNICAL HELP CALL TOLL FREE • (800) • 447 • 9826

RYTAN RESERVES THE RIGHT TO
MAKE CHANGES AT ANYTIME.

RY2000SCH Schlage, Classic, Everest, Reverse
RY2000A2 I-Core A2 System (cuts bow-to-tip)
RY2000DEX Dexter
RY2000KW Kwikset
RY2000WES Weslock
RY2000WEI Weiser
RY2000WES Weslock
RY2000ARW Arrow
RY2000CO70 Corbin

- 1) RY2001 Machine Base
- 2) RY2002 Drive Cam
- 3) RY2003 Punch Drive Cam
- 4) RY2004 Lever
- 5) RY2005 Lever Handle
- 6) RY2006 Vise Base
- 7) RY2007 Top Jaw
- 8) **Space Bar**
 RY4070SB Arrow
 RY4073SB Corbin C70
 RY4074SB Dexter
 RY4076SB I-Core (cuts bow-to-tip)
 RY4078SB I-Core Generic
 RY4079SB Kwikset
 RY4090SB Schlage
 RY4094SB Weiser
 RY4095SB Weslock

9&10) **Punch & Die Assembly**

- RY6070PD Arrow
- RY6073PD Corbin
- RY6074PD Dexter
- RY6078PD A2 I-Core
- RY6079PD Kwikset
- RY6090PD Schlage
- RY6094PD Weiser
- RY6095PD Weslock
- 11) RY2011 Punch Driver
- 12) RY2012 Spring Pin
- 13) RY9104 Screw Knob
- 14) RY2014 Pin
- 15) RY2015 Tip Stop (I-Core only)
- 16) RY2016 Key Clamp Knob
- 17) RY2017 Key Clamp Bearing
- 18) RY2018 Spring
- 19) RY2019 Key Clamp Stud
- 20) RY2020 Dowel Pin
- 21) RY2021 Dowel Pin
- 22) RY9088 Steel Ball
- 23) **RY2023 Depth Selector**
 RY5070 Arrow
 RY5073 Corbin CO70
 RY5074 Dexter
 RY5075 Weiser
 RY5076 I-Core A-2 System
 RY5079 Kwikset
 RY5090 Schlage
 RY5094 Weiser
 RY5095 Weslock

- 24) RY9081 Bar Spring
- 25) RY2025 Depth Adj. Block
- 26RH) RY2026RH Depth Driver
- 26LH) RY2026LH Depth Driver
- 27) RY2027 Depth Bar Spring
- 28) RY2028 Ball Bearing Assembly
- 29) RY2029 Punch & Die Spring
- 30) RY2030 Carriage Spring
- 31) RY2031 Escapement
- 32) RY2032 Escapement Spring
- 33) RY2033 Set Screw
- 34) RY2034 Extension Spring
- 35) RY2035 Lever Spring
- 36) RY10027 Retaining Pin
- 37) RY2037 Main Shaft
- 38) RY2038 Depth Selector Label
- 40) RY2040 RH Upright
- 40) RY2040 LH Upright
- 41) RY2041 Dowel Pin
- 42) RY2042 B.H. Screw
- 43) RY2043 Pillow Block
- 44) RY2044 Cap Screw
- 45) RY2045 Secondary Pin
- 46) RY2046 Dowel Pin
- 47) RY2047 Escapement Cover
- 48) RY2048 Index Pin
- 49) RY2049 Lamina Spring
- 51) RY2051 Dowel Pin
- 52) RY2052 Rubber Foot
- 53) RY2053 Dowel Pin
- 54) RY2054 Drive Shaft
- 55) RY2055 Release
- 56) RY2056 Stop (for Dual Machine Only)
- 57) RY2057 Screw Knob
- 58) RY2058 Philister Screw
- 59) RY2059 Roll Pin
- 60) RY2060 Cap Screw
- 61) RY2061 Set Screw
- 62) RY2062 Nylon Ball
- 63) RY2063 Set Screw
- 64) RY2064 Nylon Retaining Ring
- 65) RY2065 Adhesive Label
- 66) RY2066 Cap Screw
- 67) RY2067 Cap Screw
- 68) RY2068 Set Screw
- 69) RY2069 Cap Screw
- 70) RY2070 Cap Screw
- 72) RY2072 Dowel Pin
- 73) RY2073 Truarc Ret. Ring
- 74) RY2074 Set Screw
- 75) RY2075 Top Shoulder Stop
- 76) RY2076 Bellville Disk Spring Washer
- 77) RY2077 Best Escapement Slide
- 78) RY2078 Best Slide Spring
- 79) RY2079 Cap Screw
- 80) RY2080 Black Locking Button Head Screw
- 81) RY2081 Set Screw
- 83) RY2083 Spring Block
- 84) RY2084 Spring Hook
- 90) RY2090 Truarc Ret. Ring
- 91) RY2091 Tension Spring

RY2000 Punch Machine

YOU CAN BUILD A DUAL MACHINE!

EXAMPLE: YOU CAN PUT SCHLAGE ON THE RIGHT SIDE AND KWIKSET ON THE LEFT SIDE OF YOUR MACHINE. Only change the Space Bar to change from Schlage to Kwikset.
NO TOOLS REQUIRED!

ADD ONLY \$292.00 TO THE PURCHASE OF YOUR SCHLAGE MACHINE!



PRICES ARE SUBJECT TO CHANGE WITHOUT NOTICE***SEE TERMS AND CONDITIONS