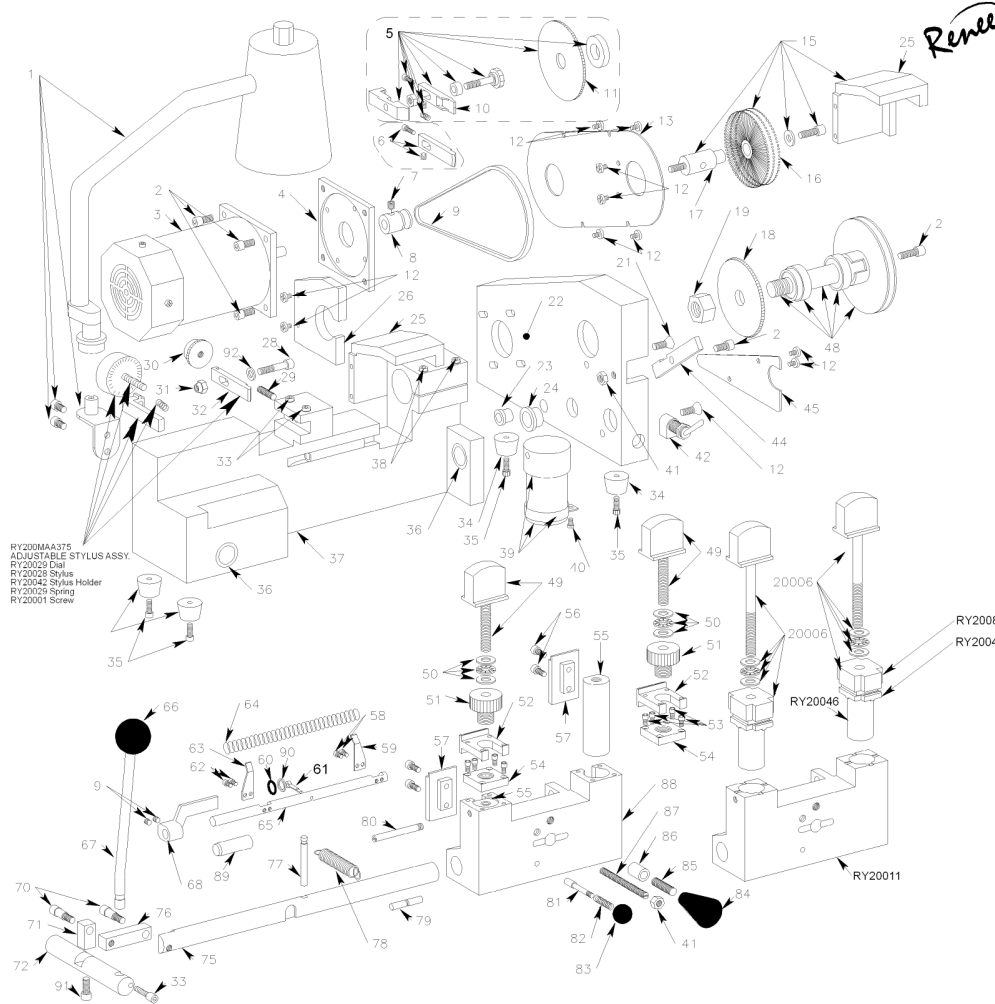


RY100 & RY200 Key Machine

Rytan
INCORPORATED

455 Maple Avenue
Torrance, CA 90503
tel (800) 447-9826
fax (310) 212-6002
WWW.RYTAN.COM



RY100 & RY200 PARTS LIST

- | | |
|--|---|
| 1- RY39 Lamp Kit | 40-RY9065 Cap Screw |
| 2- RY9069 Cap Screw | 41-RY9055 Hex Jam Nut |
| 3- RY10038 A.C. Motor | 42-RY9041 Switch |
| 4- RY10033 Motor Mounting Plate | 44-RY10035 Cutter Shaft Lock |
| 5- RY111 or RY222 Slotter Kit (optional) | 45-RY10017 Access Plate |
| 6- RY118 or RY218 Standard QC Stylus | 48-RY84 Ball Bearing Spindle Assembly |
| 7- RY9048 Set Screw | 49-RY80 Key Vise Knob & Stud |
| 8- RY10037 Motor Pulley | 50-RY82 3-Piece Thrust Bearing Assy. |
| 9- RY9039 Drive Belt | 51-RY10041 Top Jaw Clamp Knob |
| 10-RY118 or RY218 Slotter Stylus | 52-RY89 or RY20089 Top Vise Jaw |
| 11-RY115 Slotter Cutter | 53-RY9063 Cap Screw |
| 12- RY9046 Phillips Screw | 54-RY10045 Top Plate |
| 13-RY10016 Belt Guard | 55-RY10046 Vise Plunger |
| 15- RY101 Wire Brush Kit (optional) | 56-RY9062 Cap Screw |
| 16- RY9074 Replacement Wire Brush | 57-RY10047 or 20047 Bottom Vise Jaw |
| 17- RY10101 Arbor | 58-RY9107 Slot Head Screw |
| 18- RY10030 or RY20030 Cutter | 59-RY10048 Key Gauge R.H. |
| 19- RY10036 Cutter Hex Nut (Left Hand) | 60-RY9108 O-Ring |
| 20- RY9037 Ball Bearing Assembly | 61-RY9279 Cotter Pin |
| 21-RY9054 Flat Head Screw | 62-RY9061 Cap Screw |
| 22-RY10012 Motor Bracket | 63-RY10050 Key Gauge L.H. |
| 23- RY9053 Strain Relief | 64-RY10061 Key Gauge Spring |
| 24-RY9052 Bushing | 65-RY10049 Key Gauge Shaft |
| 25-RY10013 Guard | 66-RY9027 Lever Knob |
| 26-RY107 Cutter Shield (optional) | 67-RY10018 Lever Shaft |
| 28-RY9042 Cap Screw | 68-RY114 Key Gauge Protector (optional) |
| 29-RY9029 Set Screw | 69-RY9003 Set Screw |
| 30-RY10029 Stylus Adjustment Knob | 70-RY9059 Shoulder Screw |
| 31-RY9056 Nylon Lock Nut | 71-RY10020 Drive Link |
| 32-RY10028 or RY20028 Stylus | 72-RY10019 Drive Shaft |
| 33-RY9057 Cap Screw | 75-RY10022 Carriage Shaft |
| 34-RY9145 Rubber Foot | 76-RY10021 Shaft Link |
| 35-RY9058 Cap Screw | 77-RY10026 Carriage Shaft Spring Pin |
| 36-RY9024 Bronze Oilite™ Bearing | 78-RY10025 Carriage Extension Spring |
| 37-RY10010 Machine Base | 79-RY9200 Retaining Pin |
| 38-RY9044 Cap Screw | 80-RY10056 Key Ring Stud |
| 39-RY92 Capacitor Assembly | 81-RY10023 Carriage Release Stud |

Part Drawing may be different
than actual part-Rytan reserves
the right to make changes

- | |
|-----------------------------------|
| 82-RY9025 Carriage Release Spring |
| 83-RY9038 Carriage Release Knob |
| 84-RY9028 Carriage Knob |
| 85-RY10086 Threaded Stud |
| 86-RY10060 Knob Spacer |
| 87-RY10087 Carriage Over-Travel |
| 88-RY10011 or RY20011 Carriage |
| 89-RY9278 Vinyl Cap |
| 90-RY10067 Flat Washer |
| 91-RY9047 Cap Screw |
| 92-RY9273 Plastic Small Washer |

Convert your RY100 to 4-way jaws

Order part numbers:

- RY20005- Carriage assembly
RY101-Wire Brush Kit
RY114- Key Gauge Protector (optional)

Call us!

PARTS NOT ILLUSTRATED

- RY9040 Power Cord
RY9051 Wire Nut
RY88 12 Volt D.C. Motor
RY99 12 Volt Wiring Kit
RY100104 Instruction Manual

OPTIONAL ACCESSORIES/PARTS

- RY39 Lamp Kit
RY81 Key Gauge Assembly
RY82 Key Vise Thrust Bearing
RY83 Carriage Drive Linkage
RY84 Ball Bearing Spindle Assy.
RY85 Carriage Release Assy.
RY101 Wire Brush Kit
RY107 Cutter Shield
RY111 Slotter Kit
RY114 Key Gauge Protector
RY120 Quick Change Kit

RY200 Parts

- RY218 Quick Change Standard Stylus
RY220 Standard Cutter & Q.C. Stylus
RY222 RY200 Slotter Kit
RY20011 Carriage
RY20005 Carriage Assy. with 4 Way Jaws
RY20006 Knob assb. w/ bearings
RY20028 Stylus
RY20030 Cutter for RY200
RY20046 Vise Plunger
RY20047 Bottom Jaw
RY20089 Top Jaw
RY200375 MicroAdjust

PRICES ARE SUBJECT TO CHANGE WITHOUT NOTICE***SEE TERMS AND CONDITIONS