

RY45 & RY65 PARTS LIST

2- RY9069 Cap Screw
 3- RY10038 A.C. Motor
 7- RY9048 Set Screw
 8- RY10037 Motor Pulley
 11- RY115 Slotter Cutter (optional)
 12- RY9046 Philips Screw
 15- RY101 Wire Brush Kit (optional)
 16- RY9074 Replacement Wire Brush
 17- RY10101 Arbor
 18- RY10030 Replacement Cutter
 19- RY10036 Cutter Hex Nut (Left Hand)
 23- RY9053 Strain Relief
 25- RY10013 Guard
 34- RY9145 Rubber Foot
 35- RY9058 Cap Screw
 36- RY9024 Bronze Oilite™ Bearing
 41- RY9055 Hex Jam Nut
 42- RY9041 Switch
 44- RY10035 Cutter Shaft Lock
 48- RY42 Ball Bearing Cutter Shaft Assy.
 50- RY82 3-Piece Thrust Bearing Assy.
 58- RY9107 Slot Head Screw
 62- RY9061 Cap Screw
 69- RY9003 Set Screw
 87- RY10087 Carriage O-Travel Adj.
 89- RY11105 Cutter Adapter Slotter
 104- RY9085 Drive Belt
 114- RY256276 Stylus
 115- RY9073 Steel Flat Washer
 120- RY10039 Capacitor
 121- RY10044 Capacitor Bracket
 126- RY9083 Steel Ball
 127- RY9089 Compression Spring
 131- RY9042 Cap Screw
 150- RY4501 Machine Base
 151- RY4502 Carriage
 152- RY49 Top Vise Jaw Assembly
 153- RY4507 Standard Bottom Vise Jaw
 154- RY4508 Narrow Bottom Vise Jaw
 155- RY9035 Compression Spring
 156- RY4527 Carriage Locking Screw Assy.
 157- RY4506 Carriage Shaft
 158- RY4512 Key Gauge Shaft
 159- RY4515 Key Gauge L.H.
 160- RY4513 Key Gauge R.H.

162-RY4522 Stylus Plunger
 163-RY4524 Compression Spring
 164-RY4511 Clamp Stud
 165-RY4516 Depth Adj. Screw Assy.
 167-RY4518 Stylus Lock
 168-RY4517 Vise Jaw Clamp Screw Assy.
 169-RY47 Slotter Kit (optional)
 170-RY4521 Combination Stylus (optional)

PARTS NOT ILLUSTRATED

RY9040 Power Cord

RY9051 Wire Nuts

REPLACEMENT REPAIR KITS

RY4514 Key Gauge Assembly

RY82 Key Vise Thrust Bearing Kit

RY42 Ball Bearing Cutter Shaft Assy.

OPTIONAL ACCESSORIES

RY88 12 Volt D.C. Motor

RY99 12 Volt D.C. Wiring Kit

RY10088 D.C. Motor Adapter Plate

RY4526 Instruction Manual

Convert your RY45 to an RY65
Order 20030 (cutter) &
RY456276 (stylus) to
cut keys like GM and Kwikset
Titan with the first cut straight
like the factory

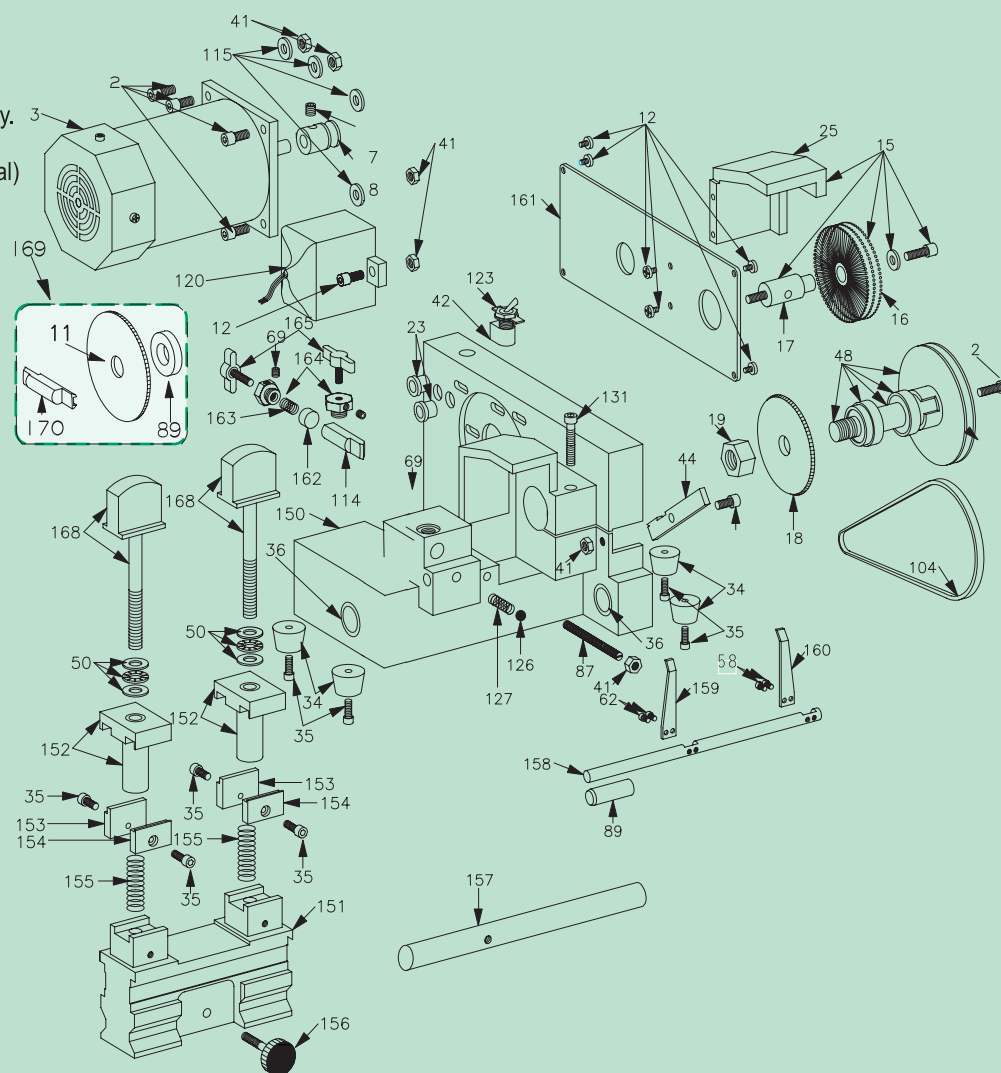
Order RY115 (cutter)
& RY4521 (stylus) to
convert your RY45 to
a Slotter Key Duplicator

*If you have an RY65 order
 the RY115 (cutter) and
 the RY6521 (stylus)

**RYTAN RESERVES THE RIGHT
 TO MAKE CHANGES AT ANYTIME**

RY45 & RY65 Key Machines

Rytan 19
 INCORPORATED
 2011-2012



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