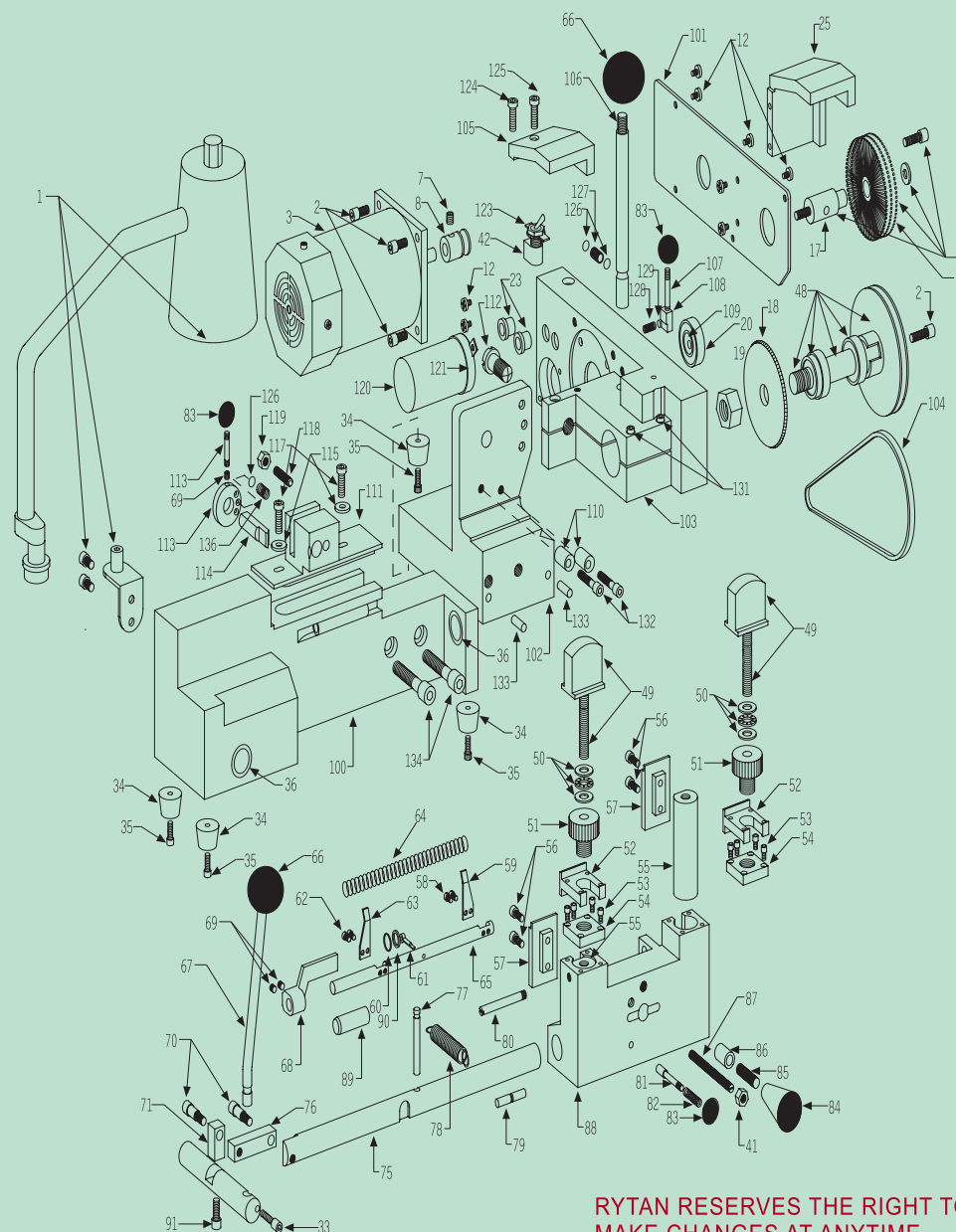


RY256 & RY456 PARTS LIST

RY256 & RY456 Key Machines

- | | |
|--|---|
| 1- RY39 Lamp Kit | 78- RY10025 Carriage Extension Spring |
| 2- RY9069 Cap Screw | 79- RY10027 Retaining Pin |
| 3- RY10038 A.C. Motor | 80- RY10056 Key Ring Stud |
| 7- RY9048 Set Screw | 81- RY10023 Carriage Release Stud |
| 8- RY10037 Motor Pulley | 82- RY9025 Carriage Release Spring |
| 12- RY9046 Philips Screw | 83- RY9038 Carriage Release Knob |
| 15- RY101 Wire Brush Kit (optional) | 84- RY9028 Carriage Knob |
| 16- RY9074 Replacement Wire Brush | 85- RY10086 Threaded Stud |
| 17- RY10101 Arbor | 86- RY10060 Knob Spacer |
| 18- RY10030 Replacement Cutter | 87- RY10087 Carriage Over-Travel Adj. Screw |
| 19- RY10036 Cutter Hex Nut (Left Hand) | 88- RY10011 Carriage |
| 20- RY9037 Ball Bearing Assembly | 89- RY9278 Vinyl Cap |
| 23- RY9053 Strain Relief | 90- RY10067 Flat Washer |
| 25- RY10013 Guard | 91- RY9047 Cap Screw |
| 34- RY9145 Rubber Foot | 100- RY256266 Machine Housing |
| 35- RY9058 Cap Screw | 101- RY256267 Access Plate |
| 36- RY9024 Bronze Oilite Bearing | 102- RY256262 Base |
| 41- RY9055 Hex Jam Nut | 103- RY256261 Motor Bracket |
| 42- RY9041 Switch | 104- RY9085 Drive Belt |
| 48- RY84 Ball Bearing Spindle Assembly | 105- RY256265 Cutter Guard |
| 49- RY80 Key Vise Knob & Stud | 106- RY256274 Head Release/Rotate Handle |
| 50- RY82 3-Piece Thrust Bearing Assy. | 107- RY256270 Threaded Stud |
| 51- RY10041 Top Jaw Clamp Knob | 108- RY256271 Shaft Lock |
| 52- RY89 Top Vise Jaw | 109- RY256273 Idler Eccentric |
| 53- RY9063 Cap Screw | 110- RY256272 Eccentric Stop |
| 54- RY10045 Top Plate | 112- RY256282 Pivot Stud |
| 55- RY10046 Vise Plunger | 113- RY256277 Stylus Detent Plate |
| 56- RY9062 Cap Screw | 114- RY256276 Stylus |
| 57- RY10047 Bottom Vise Jaw | 115- RY9106 Flat Washer |
| 58- RY9107 Slot Head Screw | 116- RY9073 Small Flat Washer |
| 59- RY10048 Key Gauge R.H. | 117- RY9084 Cap Screw |
| 60- RY9108 O-Ring | 118- RY9060 Set Screw |
| 61- RY9279 Cotter Pin | 119- RY9097 Hex Jam Nut |
| 62- RY9061 Cap Screw | 120- RY10039 Capacitor |
| 63- RY10050 Key Gauge L.H. | 121- RY10044 Capacitor Bracket |
| 64- RY10061 Key Gauge Spring | 123- RY9087 Switch Plate |
| 65- RY10049 Key Gauge Shaft | 124- RY9042 Cap Screw |
| 66- RY9027 Lever Knob | 125- RY9069 Cap Screw |
| 67- RY10018 Lever Shaft | 126- RY9083 Steel Ball |
| 68- RY114 Key Gauge Protector (optional) | 127- RY9089 Compression Spring |
| 69- RY9003 Set Screw | 128- RY9081 Compression Spring |
| 70- RY9059 Shoulder Screw | 129- RY9088 Steel Ball |
| 71- RY10020 Drive Link | 131- RY9042 Cap Screw |
| 72- RY10019 Drive Shaft | 132- RY9047 Cap Screw |
| 75- RY10022 Carriage Shaft | 133- RY9265 Dowel Pin |
| 76- RY10021 Shaft Link | 134- RY9102 Cap Screw |
| 77- RY10026 Carriage Shaft Spring Pin | 136- RY9001 Compression Spring |



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RYTAN RESERVES THE RIGHT TO
MAKE CHANGES AT ANYTIME.