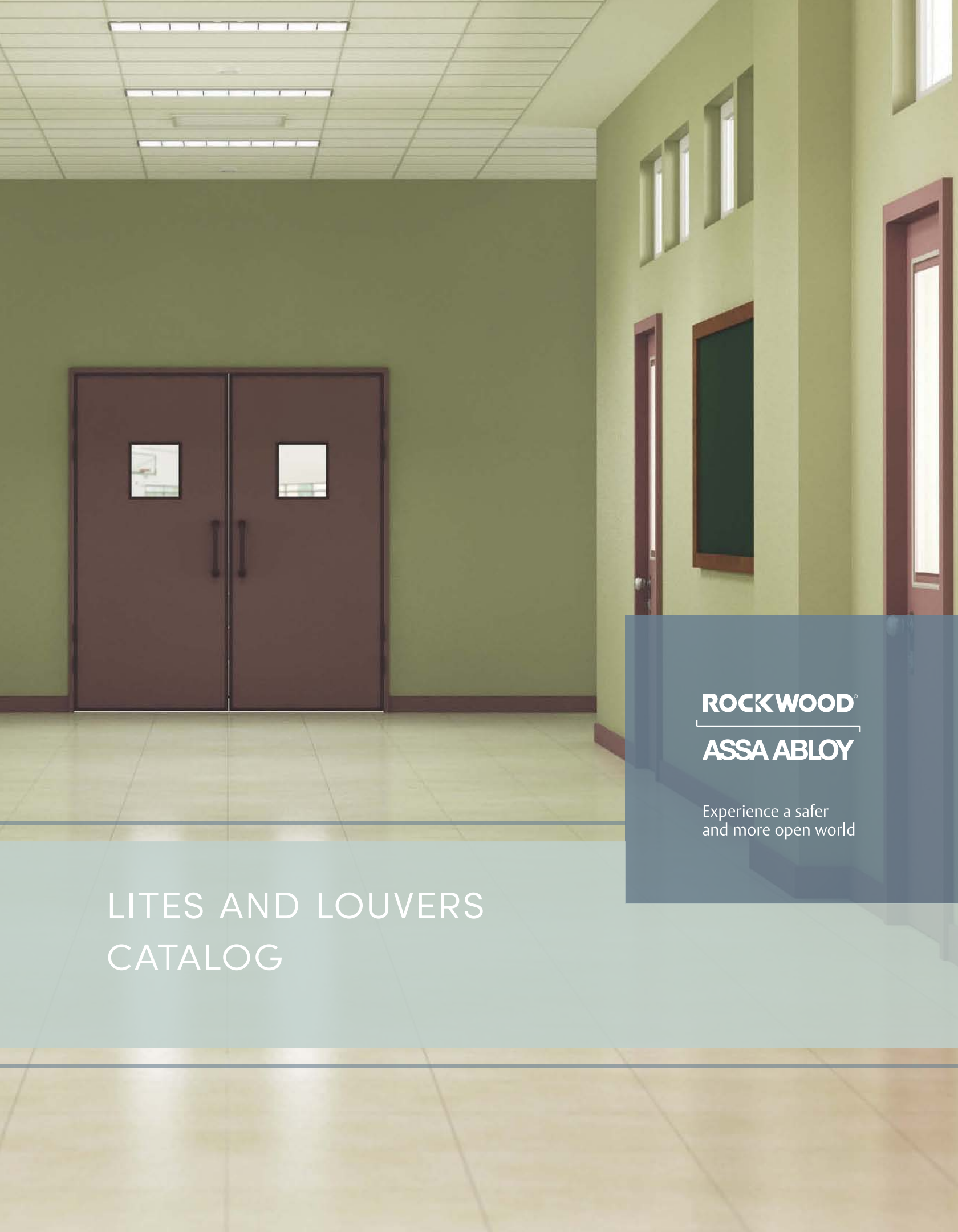




LITES AND LOUVERS CATALOG

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SALES & SUPPORT

SALES

Rockwood Products are represented by a number of sales agencies as well as ASSA ABLOY Door Security Solutions representatives. To locate the representative for your area visit the Sales Representative map in the Contact Us area at: www.assaabloydooraccessories.us, or call 1-800-458-2424, for Canada: www.assaabloydss.ca, or call 1-800-461-3007.

ORDERING INFORMATION

Orders are accepted with the understanding that they will be billed at the prices in effect at time of shipment. Prices are subject to change without notice. We reserve the right to decline the whole or part of orders in which the price or quantity of goods is not acceptable to us.

EASY ORDER PLACEMENT

USA

Phone: 1-800-458-2424 Monday through Thursday, 8:00 am ET to 7:00 pm ET;

Friday 8:00 am ET to 4:30 pm ET.

Fax: 1-800-922-9212

Email: orders.rockwood@assaabloy.com

Online: Architectural Door Accessories WebShop: <https://accessories.assaabloy.com/>

Canada

Phone: 1-800-461-3007 Monday through Friday 8:00 am ET to 4:30 pm ET

Fax: 1-800-461-8989

Email: cavau-orders@assaabloy.com

Online: <http://extranet.assaabloydss.ca/> and select Order Entry under the Customer Service Menu

TECHNICAL SUPPORT

Do you have a question? Let us help. Customer Service Representatives are available Monday through Thursday, 8:00 am ET to 7:00 pm ET; Friday, 8:00 am ET to 4:30 pm ET at 1-800-458-2424.

Our website is available 24/7 with current catalogs, sell sheets and the most up-to-date templates. Visit www.assaabloydooraccessories.us

Canada:

Phone: 1-800-461-3007 Monday through Friday 8:00 am ET to 4:30 pm ET

Email: techsupport.dss.ca@assaabloy.com

TERMS & CONDITIONS

TERMS AND CONDITIONS OF SALE

Terms: 1% 15 days, net 30 days

Remit Payment To: PNC Bank/Rockwood,
P.O. Box 644489, Pittsburgh, PA 15264-4489

For Terms & Conditions and Warranty information pertaining to product sales in Canada, please visit www.assaabloy.ca/terms

FREIGHT POLICY

All prices are F.O.B. Rockwood, Pennsylvania or Ventura, California. Full freight will be allowed on shipments of \$1250.00 net and over within the continental limits of the United States. All shipments are routed the most cost effective route of our choice. We reserve the right to designate the carrier.

SPECIAL ORDER MATERIAL

Special items made to your specifications are not returnable. These items are not subject to cancellation without consideration of expense involved at the cancellation date.

SAMPLES

Saleable samples will be charged at regular prices.

SHORTAGES

Claims for shortages must be made within 30 days of invoice date.

TEMPLATES

Upon request we will furnish templates for any of our standard items of manufacture. Commonly used templates are available on our website at www.assaabloydooraccessories.us.

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Check the website for the most up-to-date product information.

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FINISHES

Lites and Louvers are available in the following Rockwood Products powder coat finishes:

BASE METAL	DESCRIPTION	ROCKWOOD CODE
Galvanneal Steel	Beige Powder Coat	Beige
Galvanneal Steel	Dark Bronze Duranodic Powder Coat	Dark Bronze
Galvanneal Steel	Dark Gray Primer Powder Coat (Standard Gray)	Dark Gray
Galvanneal Steel	Gray Powder Coat	Gray
Galvanneal Steel	Dark Oxidized Satin Bronze, Equivalent	10BE
Galvanneal Steel	Black Suede Powder Coat	BSP
Galvanneal Steel	White Suede Powder Coat	WSP
Galvanneal Steel	White Powder Coat	WPC
Galvanneal Steel	Red Powder Coat	RPC
Galvanneal Steel	Black Powder Coat	BPC
Galvanneal Steel	Flat Black Powder Coat	FBPC
Galvanneal Steel	Extra Dark Bronze, Equivalent	314E
Galvanneal Steel	Custom Powder Coats	Custom PC

LITE KIT AND LOUVER ORDERING INFORMATION

The following information is necessary for ordering (quantities are not included in product numbers):

ALL PRODUCTS ARE ORDERED USING CUTOUT SIZE

LITES	DESCRIPTION
LT-B1	$\frac{3}{8}$ " Glazing Pocket for $\frac{1}{4}$ " glass
LT-B2	$\frac{9}{16}$ " Glazing Pocket for $\frac{3}{8}$ " to $\frac{1}{2}$ " glass
LT-B3	$\frac{13}{16}$ " Glazing Pocket for $\frac{5}{8}$ " to $\frac{3}{4}$ " glass
LT-B4	$1\frac{1}{16}$ " Glazing Pocket for $\frac{7}{8}$ " to 1" glass

QUANTITY	PROFILE	FINISH	CUTOUT SIZE (WIDTH X HEIGHT)
10	LT-B1	Beige	12 x 12

Order As: Qty 10 LT-B1 Beige 12 x 12

LOUVERS	DESCRIPTION
LV-IY	Inverted Y Louver
LV-FL	Fusible Link Fire Rated Louver
LV-WS	Windstorm Louver

QUANTITY	PROFILE	FINISH	CUTOUT SIZE (WIDTH X HEIGHT)
10	LV-IY	Gray Powder Coat	24 x 24

Order As: Qty 10 LV-IY Gray 24 x 24

Please refer to the price book for more information on custom sizes.

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BEVELED LITE KIT

The Beveled Lite Kits a wide viewing angle. For use with glazing material with wood or metal doors. The Lite Kits install without drilling holes through the door for quick installation. The hemmed design is a flush mounted assembly and is ideal for clean environments.

STANDARD FEATURES

MATERIAL:

20 gauge Galvaneal Steel

FASTENERS:

#8 x 1 3/4" OH SMS

DIMENSIONS:

- Minimum width: 4" Maximum width: 38"
- Minimum height: 5" Maximum height: 82"

DOOR THICKNESS:

- 1 3/4" wood or metal

FIRE RATING:

- Classified in accordance with UBC code standard 7-2 for positive pressure
- 90 Minute Fire Rating



OPTIONAL FEATURES:

- Torx (Security screws)
- Custom powder coats

STOCKED LITE KITS

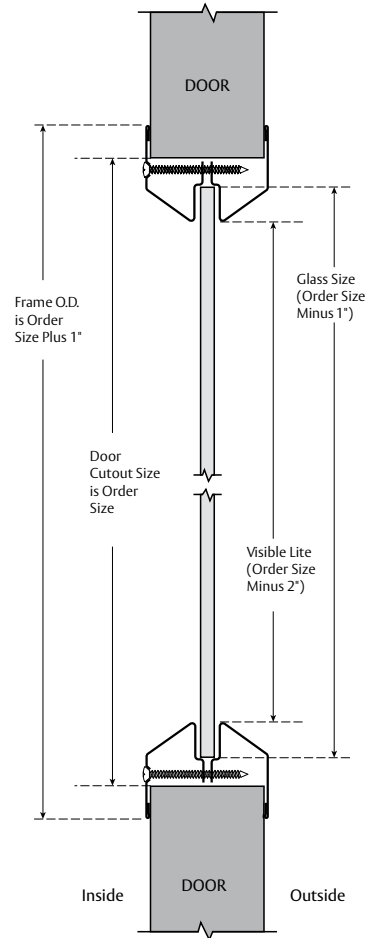
AVAILABLE IN BEIGE, DARK BRONZE, GRAY AND DARK GRAY PRIMER

PROFILE #	CUTOUT DIMENSIONS
LT-B1	5" x 35"
LT-B1	6" x 27"
LT-B1	7" x 22"
LT-B1	8" x 32"
LT-B1	10" x 10"
LT-B1	12" x 12"
LT-B1	24" x 24"
LT-B1	24" x 30"
LT-B1	24" x 32"
LT-B1	24" x 34"
LT-B1	24" x 36"
LT-B1	24" x 60"

LT-B1

1/4" GLAZING POCKET
FOR 1/4" GLASS

Specifications for ordering custom size LT-B1 Kits



LITE KITS AVAILABLE WITH 1/4" CLEAR TEMPERED GLASS

PROFILE #	CUTOUT DIMENSIONS
LT-B1	5" x 35"
LT-B1	6" x 27"
LT-B1	7" x 22"
LT-B1	12" x 12"
LT-B1	24" x 30"

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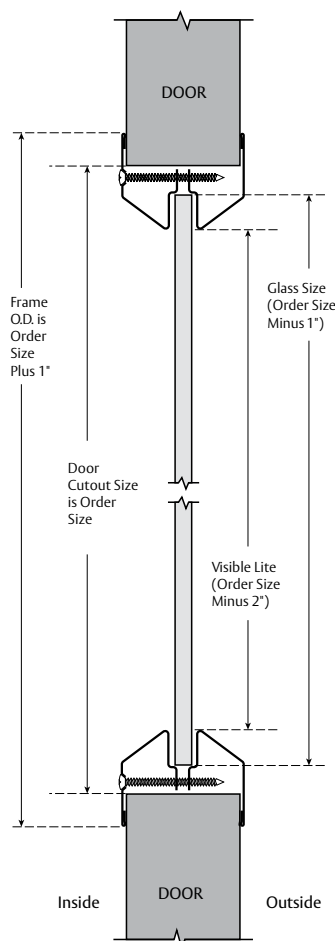
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BEVELED LITE KIT (CONT.)

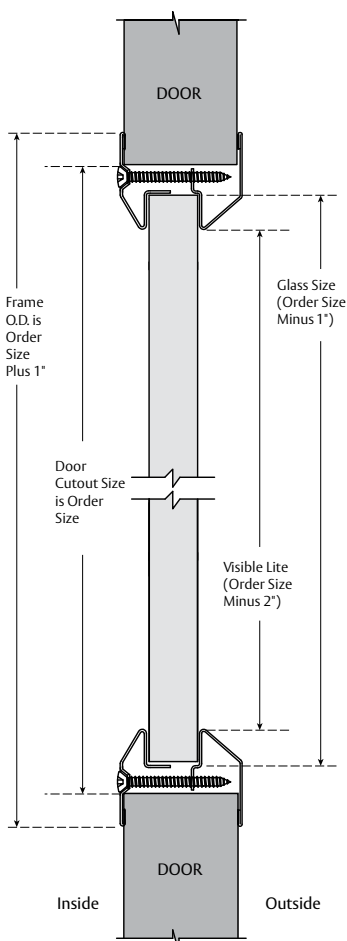
LT-B2

$\frac{9}{16}$ " Glazing Pocket
for $\frac{3}{8}$ " to $\frac{1}{2}$ " glass



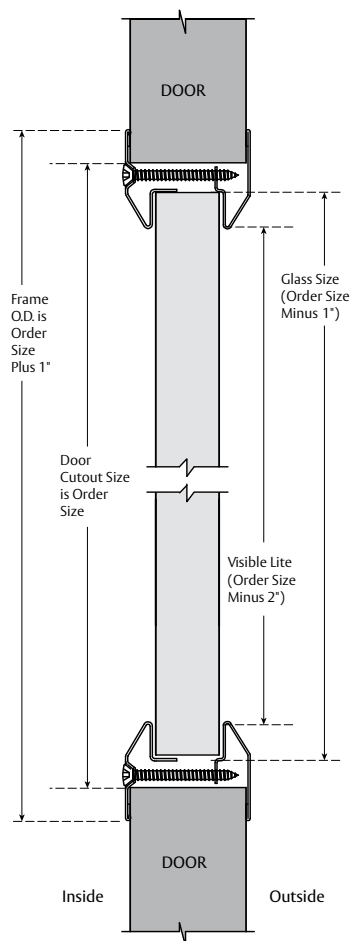
LT-B3

$\frac{13}{16}$ " Glazing Pocket
for $\frac{5}{8}$ " to $\frac{3}{4}$ " glass



LT-B4

$\frac{1}{16}$ " Glazing Pocket
for $\frac{7}{8}$ " to 1" glass



STANDARD FEATURES

MATERIAL:

20 gauge Galvanneal Steel

FASTENERS:

#8 x $1\frac{3}{4}$ " OH SMS

DIMENSIONS:

- Minimum width: 4" Maximum width: 38"
- Minimum height: 5" Maximum height: 82"

DOOR THICKNESS:

- $1\frac{3}{4}$ " wood or metal

FIRE RATING:

- Classified in accordance with UBC code standard 7-2 for positive pressure
- 90 Minute Fire Rating



OPTIONAL FEATURES:

- Torx (Security screws)
- Custom powder coats

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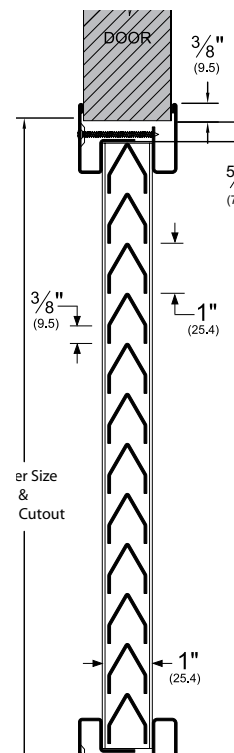
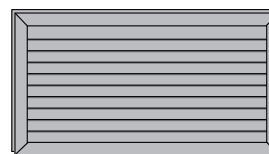
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INVERTED "Y" LOUVER

The LV-IY louver for use with 1³/₄" wood or metal doors provides 50% free air flow. The 20 gauge inverted "Y" blades add stiffness and a burr-free exposed edge. The 18 gauge steel mitered frame secures the grille assembly in place giving it a clean appearance.

LV-IY



STANDARD FEATURES

MATERIAL:

- 18 gauge Galvanneal Steel frame
- 20 gauge steel inverted "Y" blades

FASTENERS:

- #8 x 1³/₄" OH SMS

DIMENSIONS:

- Minimum width: 12" Maximum width: 34"
- Minimum height: 12" Maximum height: 78"

DOOR THICKNESS:

- 1³/₄" wood or metal

STANDARDS:

- 50% Free Air Flow

FIRE RATING:

- UL listed

OPTIONAL FEATURES:

- Torx (Security screws)
- Security grille
- Insect screen
- Custom powder coats

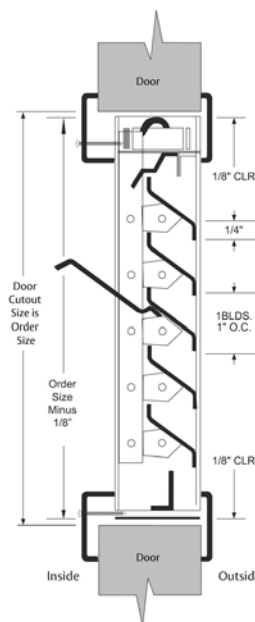
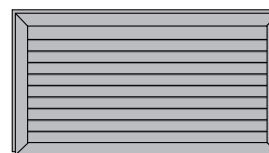
Stocked LV-IY Sizes Cutout Dimensions

- 12" x 12"
- 18" x 12"
- 18" x 18"
- 24" x 12"
- 24" x 18"
- 24" x 24"
- 24" x 60"

FUSIBLE LINK FIRE RATED LOUVER

The LV-FL louver is for use with 1³/₄" wood or metal doors and provides 50% free air flow while fastening to one side to ensure security.

LV-FL



STANDARD FEATURES

MATERIAL:

- 18 gauge Galvanneal Steel frame
- 16 gauge adjustable "Z" blades

FASTENERS:

- #8 x 1" FH SMS

DIMENSIONS:

- Minimum width: 12" Maximum width: 24"
- Minimum height: 12" Maximum height: 24"

DOOR THICKNESS:

- 1³/₄" wood or metal

STANDARDS:

- 50% Free Air Flow

FIRE RATING:

- UL listed
- Fusible link activates at 135°F



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WINDSTORM LOUVER

The LV-WS Windstorm Louver is for use with 1³/₄" exterior doors and provides 50% free air flow. The 18 gauge inverted "Y" blades add stiffness and a burr-free exposed edge. The 18 gauge steel mitered frame secures the grille assembly in place giving it a clean appearance.

STANDARD FEATURES

MATERIAL:

- 18 gauge Galvanneal Steel frame
- 18 gauge steel inverted "Y" blades

FASTENERS:

- #8 FH MS (Inside)
- #8 Threaded Sleeve (Outside)

DIMENSIONS:

- Minimum width: 12" Maximum width: 34"
- Minimum height: 12" Maximum height: 78"

DOOR THICKNESS:

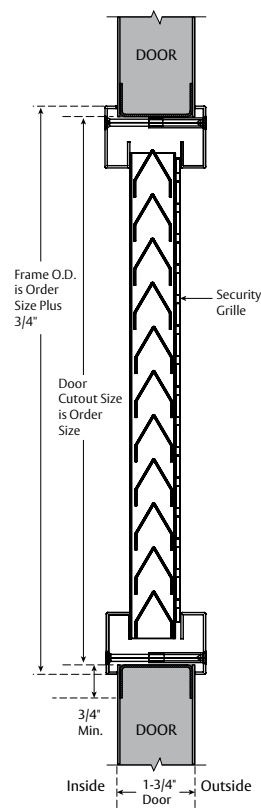
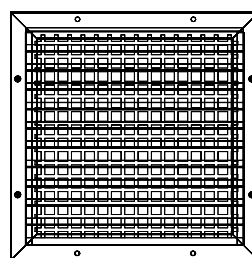
- 1³/₄" wood or metal

STANDARDS:

- 50% Free Air Flow
- UL Certified. Successfully tested in accordance with ASTM E1886, E1996, TAS 201
- Large Missile Impact, 350 Ft. Lbs., +/- 70 psf and ASTM E330, TAS 202, TAS 203, +/- 70 psf



LV-WS



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Every day, we help billions of people experience a more open world.

ASSA ABLOY Opening Solutions leads the development within
door openings and products for access solutions in homes, businesses
and institutions. Our offering includes doors, frames, door and window
hardware, mechanical and smart locks, access control and service.



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