

# Architectural Door Accessories

*Rockwood Products  
Lites and Louvers Catalog*

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## Sales & Support

### Sales

Rockwood Products are represented by a number of sales agencies as well as ASSA ABLOY Door Security Solutions representatives. To locate the representative for your area visit the Sales Representative map in the Contact Us area at: [www.assaabloydooraccessories.us](http://www.assaabloydooraccessories.us), or call 1-800-458-2424, for Canada: [www.assaabloydss.ca](http://www.assaabloydss.ca), or call 1-800-461-3007.

### Ordering Information

Orders are accepted with the understanding that they will be billed at the prices in effect at time of shipment. Prices are subject to change without notice. We reserve the right to decline the whole or part of orders in which the price or quantity of goods is not acceptable to us.

### Easy Order Placement

#### USA

Phone: 1-800-458-2424 Monday through Thursday, 8:00 am ET to 7:00 pm ET; Friday 8:00 am ET to 4:30 pm ET.

Fax: 1-800-922-9212

Email: [orders.rockwood@assaabloy.com](mailto:orders.rockwood@assaabloy.com)

Online: Architectural Door Accessories WebShop: <https://accessories.assaabloy.com/>

#### Canada

Phone: 1-800-461-3007 Monday through Friday 8:00 am ET to 4:30 pm ET

Fax: 1-800-461-8989

Email: [cavau-orders@assaabloy.com](mailto:cavau-orders@assaabloy.com)

Online: <http://extranet.assaabloydss.ca/> and select Order Entry under the Customer Service Menu

### Technical Support

Do you have a question? Let us help. Customer Service Representatives are available Monday through Thursday, 8:00 am ET to 7:00 pm ET; Friday, 8:00 am ET to 4:30 pm ET at 1-800-458-2424.

Our website is available 24/7 with current catalogs, sell sheets and the most up-to-date templates. Visit [www.assaabloydooraccessories.us](http://www.assaabloydooraccessories.us)

#### Canada:

Phone: 1-800-461-3007 Monday through Friday 8:00 am ET to 4:30 pm ET

Email: [techsupport.dss.ca@assaabloy.com](mailto:techsupport.dss.ca@assaabloy.com)

## Terms & Conditions

### Terms and Conditions of Sale

Terms: 1% 15 days, net 30 days

Remit Payment To: PNC Bank/Rockwood,  
P.O. Box 644489, Pittsburgh, PA 15264-4489

For Terms & Conditions and Warranty information pertaining to product sales in Canada, please visit [www.assaabloy.ca/terms](http://www.assaabloy.ca/terms)

### Freight Policy

All prices are F.O.B. Rockwood, Pennsylvania or Ventura, California. Full freight will be allowed on shipments of \$1250.00 net and over within the continental limits of the United States. All shipments are routed the most cost effective route of our choice. We reserve the right to designate the carrier.

### Special Order Material

Special items made to your specifications are not returnable. These items are not subject to cancellation without consideration of expense involved at the cancellation date.

### Samples

Saleable samples will be charged at regular prices.

### Shortages

Claims for shortages must be made within 30 days of invoice date.

### Templates

Upon request we will furnish templates for any of our standard items of manufacture. Commonly used templates are available on our website at [www.assaabloydooraccessories.us](http://www.assaabloydooraccessories.us).

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*Check the website for the most up-to-date product information.*

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## Finishes

Lites and Louvers are available in the following Rockwood Products powder coat finishes:

Base Metal	Description	Rockwood Code
Steel	Beige Powder Coat	Beige
Steel	Dark Bronze Duranodic Powder Coat	Dark Bronze
Steel	Dark Gray Powder Coat	Dark Gray
Steel	Gray Primer Powder Coat	Gray Primer
Steel	Dark Oxidized Satin Bronze, Equivalent	10BE
Steel	Black Suede Powder Coat	BSP
Steel	White Suede Powder Coat	WSP
Steel	White Powder Coat	WPC
Steel	Red Powder Coat	RPC
Steel	Black Powder Coat	BPC
Steel	Flat Black Powder Coat	FBPC
Steel	Extra Dark Bronze, Equivalent	314E
Steel	Custom Powder Coats	Custom PC

## Lite Kit and Louver Ordering Information

The following information is necessary for ordering (quantities are not included in product numbers):

### ALL PRODUCTS ARE ORDERED USING CUTOUT SIZE

Lites	Description	Quantity	Profile	Finish	Cutout Size (Width x Height)
LT-B1	$\frac{3}{8}$ " Glazing Pocket for $\frac{1}{4}$ " glass	10	LT-B1	Beige	12 x 12
LT-B2	$\frac{9}{16}$ " Glazing Pocket for $\frac{3}{8}$ " to $\frac{1}{2}$ " glass	Order As: Qty 10 LT-B1 Beige 12 x 12			
LT-B3	$\frac{13}{16}$ " Glazing Pocket for $\frac{5}{8}$ " to $\frac{3}{4}$ " glass				
LT-B4	$1\frac{1}{16}$ " Glazing Pocket for $\frac{7}{8}$ " to 1" glass				

Louvers	Description	Quantity	Profile	Finish	Cutout Size (Width x Height)
LV-IY	Inverted Y Louver	10	LV-IY	Gray Primer	24 x 24
LV-FL	Fusible Link Fire Rated Louver	Order As: Qty 10 LV-IY Gray 24 x 24			
LV-WS	Windstorm Louver				

Please refer to the price book for more information on custom sizes.

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## Beveled Lite Kit

The Beveled Lite Kits a wide viewing angle. For use with glazing material with wood or metal doors. The Lite Kits install without drilling holes through the door for quick installation. The hemmed design is a flush mounted assembly and is ideal for clean environments.

### Standard Features

**Material:**

20 gauge steel

**Fasteners:**

#8 x 1<sup>3</sup>/<sub>4</sub>" OH SMS

**Dimensions:**

- Minimum width: 4" Maximum width: 38"
- Minimum height: 5" Maximum height: 82"

**Door Thickness:**

- 1<sup>3</sup>/<sub>4</sub>" wood or metal

**Fire Rating:**

- Classified in accordance with UBC code standard 7-2 for positive pressure
- 90 Minute Fire Rating

**Optional Features:**

- Torx (Security screws)
- Custom powder coats



### Stocked Lite Kits

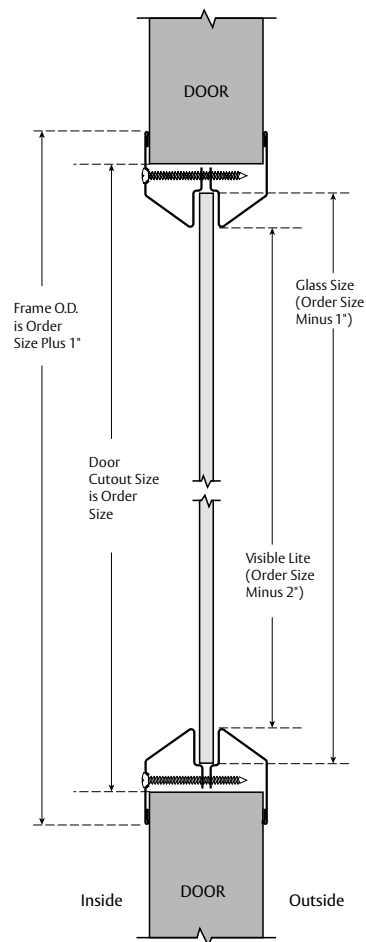
Available in Beige, Dark Bronze, and Gray Primer

Profile #	Cutout Dimensions
LT-B1	5" x 35"
LT-B1	6" x 27"
LT-B1	7" x 22"
LT-B1	8" x 32"
LT-B1	10" x 10"
LT-B1	12" x 12"
LT-B1	24" x 24"
LT-B1	24" x 30"
LT-B1	24" x 32"
LT-B1	24" x 34"
LT-B1	24" x 36"
LT-B1	24" x 60"

### LT-B1

<sup>3</sup>/<sub>8</sub>" Glazing Pocket  
for <sup>1</sup>/<sub>4</sub>" glass

#### Specifications for ordering custom size LT-B1 Kits



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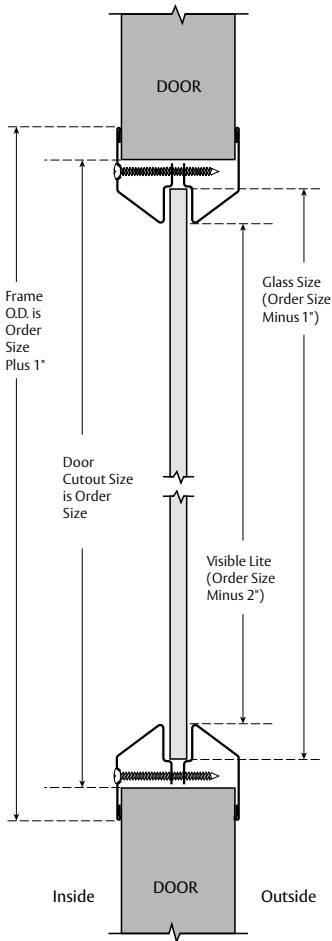
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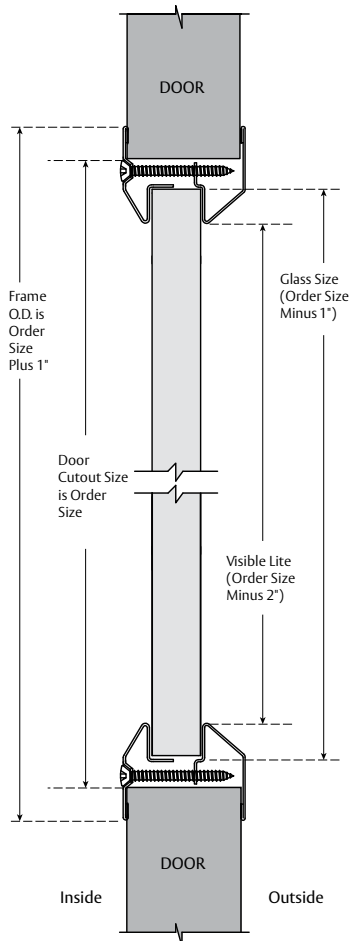
## LT-B2

$\frac{9}{16}$ " Glazing Pocket  
for  $\frac{3}{8}$ " to  $\frac{1}{2}$ " glass



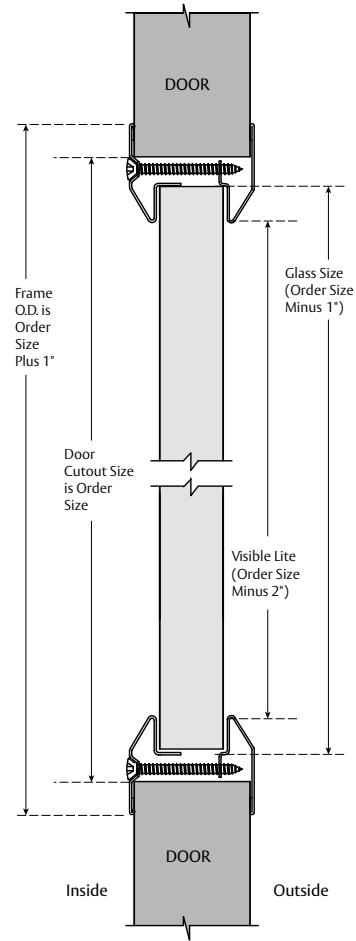
## LT-B3

$\frac{13}{16}$ " Glazing Pocket  
for  $\frac{5}{8}$ " to  $\frac{3}{4}$ " glass



## LT-B4

$\frac{11}{16}$ " Glazing Pocket  
for  $\frac{7}{8}$ " to 1" glass



## Standard Features

### Material:

20 gauge steel

### Fasteners:

#8 x  $1\frac{3}{4}$ " OH SMS

### Dimensions:

- Minimum width: 4" Maximum width: 38"
- Minimum height: 5" Maximum height: 82"

### Door Thickness:

- $1\frac{3}{4}$ " wood or metal

### Fire Rating:

- Classified in accordance with UBC code standard 7-2 for positive pressure
- 90 Minute Fire Rating

### Optional Features:

- Torx (Security screws)
- Custom powder coats



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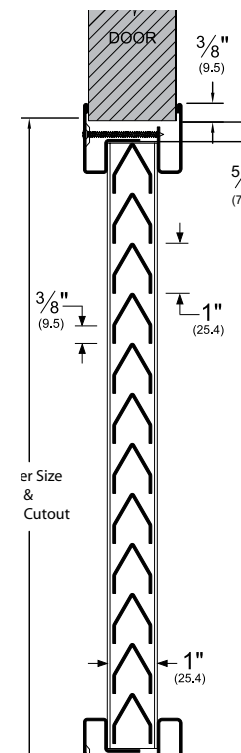
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## Inverted "Y" Louver

The LV-IY louver for use with 1<sup>3</sup>/<sub>4</sub>" wood or metal doors provides 50% free air flow. The 20 gauge inverted "Y" blades add stiffness and a burr-free exposed edge. The 18 gauge steel mitered frame secures the grille assembly in place giving it a clean appearance.

### LV-IY



### Standard Features

**Material:**

18 gauge steel frame  
20 gauge steel inverted "Y" blades

**Fasteners:**

#8 x 1<sup>3</sup>/<sub>4</sub>" OH SMS

**Dimensions:**

- Minimum width: 12" Maximum width: 34"
- Minimum height: 12" Maximum height: 78"

**Door Thickness:**

- 1<sup>3</sup>/<sub>4</sub>" wood or metal

**Standards:**

- 50% Free Air Flow

**Fire Rating:**

- UL listed

**Optional Features:**

- Torx (Security screws)
- Security grille
- Insect screen
- Custom powder coats

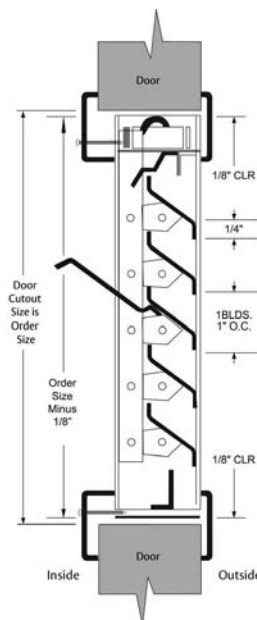
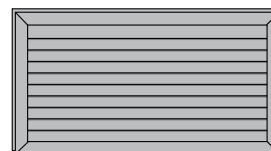
**Stocked LV-IY Sizes  
Cutout Dimensions**

12" x 12"  
18" x 12"  
18" x 18"  
24" x 12"  
24" x 18"  
24" x 24"  
24" x 60"

## Fusible Link Fire Rated Louver

The LV-FL louver is for use with 1<sup>3</sup>/<sub>4</sub>" wood or metal doors and provides 50% free air flow while fastening to one side to ensure security.

### LV-FL



### Standard Features

**Material:**

18 gauge steel frame  
16 gauge adjustable "Z" blades

**Fasteners:**

#8 x 1" FH SMS

**Dimensions:**

- Minimum width: 12" Maximum width: 24"
- Minimum height: 12" Maximum height: 24"

**Door Thickness:**

- 1<sup>3</sup>/<sub>4</sub>" wood or metal

**Standards:**

- 50% Free Air Flow

**Fire Rating:**

- UL listed
- Fusible link activates at 135°F



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## Windstorm Louver

The LV-WS Windstorm Louver is for use with 1<sup>3</sup>/<sub>4</sub>" exterior doors and provides 50% free air flow. The 18 gauge inverted "Y" blades add stiffness and a burr-free exposed edge. The 18 gauge steel mitered frame secures the grille assembly in place giving it a clean appearance.

### Standard Features

#### Material:

- 18 gauge steel frame
- 18 gauge steel inverted "Y" blades

#### Fasteners:

- #8 FH MS (Inside)
- #8 Threaded Sleeve (Outside)

#### Dimensions:

- Minimum width: 12" Maximum width: 34"
- Minimum height: 12" Maximum height: 78"

#### Door Thickness:

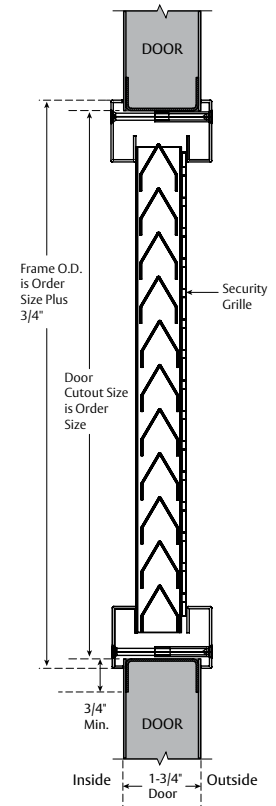
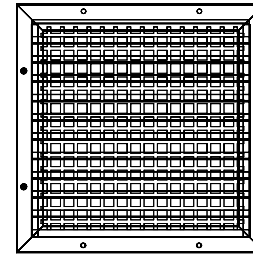
- 1<sup>3</sup>/<sub>4</sub>" wood or metal

#### Standards:

- 50% Free Air Flow
- UL Certified. Successfully tested in accordance with ASTM E1886, E1996, TAS 201
- Large Missile Impact, 350 Ft. Lbs., +/- 70 psf and ASTM E330, TAS 202, TAS 203, +/- 70 psf



### LV-WS



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The ASSA ABLOY Group is the global leader in access solutions.  
Every day, we help billions of people experience a more open world.

ASSA ABLOY Opening Solutions leads the development within  
door openings and products for access solutions in homes, businesses  
and institutions. Our offering includes doors, frames, door and window  
hardware, mechanical and smart locks, access control and service.

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ASSA ABLOY Opening Solutions  
Architectural Accessories Group  
300 Main Street  
Rockwood, Pennsylvania 15557  
[www.assaabloydooraccessories.us](http://www.assaabloydooraccessories.us)  
[orders.rockwood@assaabloy.com](mailto:orders.rockwood@assaabloy.com)  
1 800 458 2424

ASSA ABLOY Opening Solutions  
Door Security Solutions Canada  
160 Four Valley Drive  
Vaughan, ON L4K 4T9  
[www.assaabloydss.ca](http://www.assaabloydss.ca)  
1 800 461 3007