

Architectural Door Accessories

*Rockwood Products
Lites and Louvers Catalog*

ASSA ABLOY
Opening Solutions

Experience a safer
and more open world





Sales & Support

Sales

Rockwood Products are represented by a number of sales agencies as well as ASSA ABLOY Door Security Solutions representatives. To locate the representative for your area visit the Sales Representative map in the Contact Us area at: www.assaabloydooraccessories.us, or call 1-800-458-2424, for Canada: www.assaabloydss.ca, or call 1-800-461-3007.

Ordering Information

Orders are accepted with the understanding that they will be billed at the prices in effect at time of shipment. Prices are subject to change without notice. We reserve the right to decline the whole or part of orders in which the price or quantity of goods is not acceptable to us.

Easy Order Placement

USA

Phone: 1-800-458-2424 Monday through Thursday, 8:00 am ET to 7:00 pm ET; Friday 8:00 am ET to 4:30 pm ET.

Fax: 1-800-922-9212

Email: orders.rockwood@assaabloy.com

Online: Architectural Door Accessories WebShop: <https://accessories.assaabloy.com/>

Canada

Phone: 1-800-461-3007 Monday through Friday 8:00 am ET to 4:30 pm ET

Fax: 1-800-461-8989

Email: cavau-orders@assaabloy.com

Online: <http://extranet.assaabloydss.ca/> and select Order Entry under the Customer Service Menu

Technical Support

Do you have a question? Let us help. Customer Service Representatives are available Monday through Thursday, 8:00 am ET to 7:00 pm ET; Friday, 8:00 am ET to 4:30 pm ET at 1-800-458-2424.

Our website is available 24/7 with current catalogs, sell sheets and the most up-to-date templates. Visit www.assaabloydooraccessories.us

Canada:

Phone: 1-800-461-3007 Monday through Friday 8:00 am ET to 4:30 pm ET

Email: techsupport.dss.ca@assaabloy.com

Terms & Conditions

Terms and Conditions of Sale

Terms: 1% 15 days, net 30 days

Remit Payment To: PNC Bank/Rockwood,
P.O. Box 644489, Pittsburgh, PA 15264-4489

For Terms & Conditions and Warranty information pertaining to product sales in Canada, please visit www.assaabloy.ca/terms

Freight Policy

All prices are F.O.B. Rockwood, Pennsylvania or Ventura, California. Full freight will be allowed on shipments of \$1,000.00 net and over within the continental limits of the United States (excluding Alaska and Hawaii). All shipments are routed the most cost effective route of our choice. We reserve the right to designate the carrier.

Special Order Material

Special items made to your specifications are not returnable. These items are not subject to cancellation without consideration of expense involved at the cancellation date.

Samples

Saleable samples will be charged at regular prices.

Shortages

Claims for shortages must be made within 30 days of invoice date.

Templates

Upon request we will furnish templates for any of our standard items of manufacture. Commonly used templates are available on our website at www.assaabloydooraccessories.us.

ASSA ABLOY
Opening Solutions

Experience a safer
and more open world

US: 800-458-2424 | www.assaabloydooraccessories.us CA: 800.461.3007 | www.assaabloydss.ca

Check the web site for the most up-to-date product information.

Copyright © 2019, ASSA ABLOY Accessories and Door Controls Group, Inc. All rights reserved. Reproduction in whole or in part without the express written permission of ASSA ABLOY Accessories and Door Controls Group, Inc. is prohibited.

Finishes

Lites and Louvers are available in the following Rockwood Products powder coat finishes:

| Base Metal | Description | Rockwood Code |
|------------|--|---------------|
| Steel | Beige Powder Coat | Beige |
| Steel | Dark Bronze Duranodic Powder Coat | Dark Bronze |
| Steel | Gray Primer Powder Coat | Gray Primer |
| Steel | Dark Oxidized Satin Bronze, Equivalent | 10BE |
| Steel | Black Suede Powder Coat | BSP |
| Steel | White Suede Powder Coat | WSP |
| Steel | White Powder Coat | WPC |
| Steel | Red Powder Coat | RPC |
| Steel | Black Powder Coat | BPC |
| Steel | Flat Black Powder Coat | FBPC |
| Steel | Extra Dark Bronze, Equivalent | 314E |
| Steel | Custom Powder Coats | Custom PC |

Lite Kit and Louver Ordering Information

The following information is necessary for ordering (quantities are not included in product numbers):

ALL PRODUCTS ARE ORDERED USING CUTOUT SIZE

| Lites | Description | Quantity | Profile | Finish | Cutout Size (Width x Height) |
|-------|---|--------------------------------------|---------|--------|------------------------------|
| LT-B1 | $\frac{3}{8}$ " Glazing Pocket for $\frac{1}{4}$ " glass | 10 | LT-B1 | Beige | 12 x 12 |
| LT-B2 | $\frac{9}{16}$ " Glazing Pocket for $\frac{3}{8}$ " to $\frac{1}{2}$ " glass | Order As: Qty 10 LT-B1 Beige 12 x 12 | | | |
| LT-B3 | $\frac{13}{16}$ " Glazing Pocket for $\frac{5}{8}$ " to $\frac{3}{4}$ " glass | | | | |
| LT-B4 | $1\frac{1}{16}$ " Glazing Pocket for $\frac{7}{8}$ " to 1" glass | | | | |

| Louvers | Description | Quantity | Profile | Finish | Cutout Size (Width x Height) |
|---------|--------------------------------|-------------------------------------|---------|-------------|------------------------------|
| LV-IY | Inverted Y Louver | 10 | LV-IY | Gray Primer | 24 x 24 |
| LV-FL | Fusible Link Fire Rated Louver | Order As: Qty 10 LV-IY Gray 24 x 24 | | | |
| LV-WS | Windstorm Louver | | | | |

Please refer to the price book for more information on custom sizes.

Beveled Lite Kit

The Beveled Lite Kits a wide viewing angle. For use with glazing material with wood or metal doors. The Lite Kits install without drilling holes through the door for quick installation. The hemmed design is a flush mounted assembly and is ideal for clean environments.

Standard Features

Material:

20 gauge steel

Fasteners:

#8 x 1³/₄" OH SMS

Dimensions:

- Minimum width: 4" Maximum width: 38"
- Minimum height: 5" Maximum height: 82"

Door Thickness:

- 1³/₄" wood or metal

Fire Rating:

- Classified in accordance with UBC code standard 7-2 for positive pressure
- 90 Minute Fire Rating

Optional Features:

- Torx (Security screws)
- Custom powder coats



Stocked Lite Kits

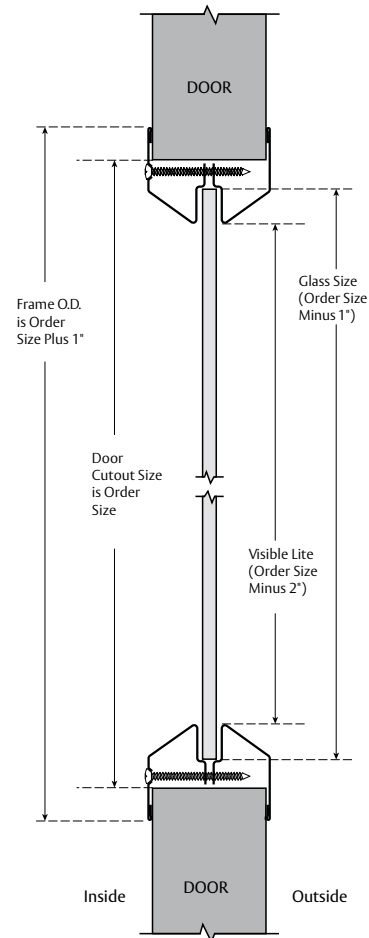
Available in Beige, Dark Bronze, and Gray Primer

| Profile # | Cutout Dimensions |
|-----------|-------------------|
| LT-B1 | 5" x 35" |
| LT-B1 | 6" x 27" |
| LT-B1 | 7" x 22" |
| LT-B1 | 8" x 32" |
| LT-B1 | 10" x 10" |
| LT-B1 | 12" x 12" |
| LT-B1 | 24" x 24" |
| LT-B1 | 24" x 30" |
| LT-B1 | 24" x 32" |
| LT-B1 | 24" x 34" |
| LT-B1 | 24" x 36" |
| LT-B1 | 24" x 60" |

LT-B1

³/₈" Glazing Pocket
for ¹/₄" glass

Specifications for ordering custom size LT-B1 Kits



ASSA ABLOY
Opening Solutions

Experience a safer
and more open world

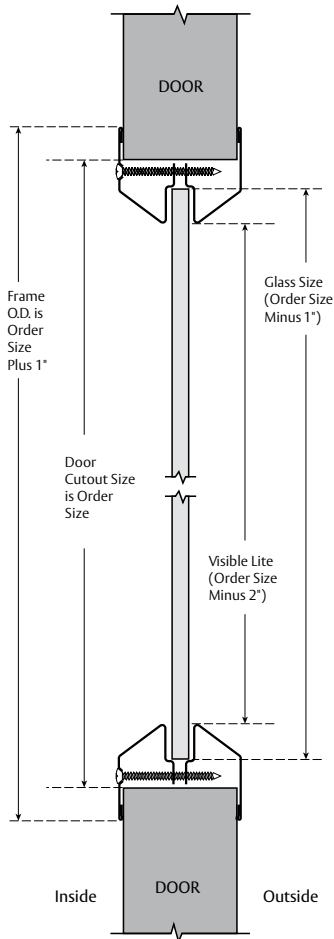
US: 800-458-2424 | www.assaabloydooraccessories.us CA: 800.461.3007 | www.assaabloydss.ca

Check the web site for the most up-to-date product information.

Copyright © 2019, ASSA ABLOY Accessories and Door Controls Group, Inc. All rights reserved. Reproduction in whole or in part without the express written permission of ASSA ABLOY Accessories and Door Controls Group, Inc. is prohibited.

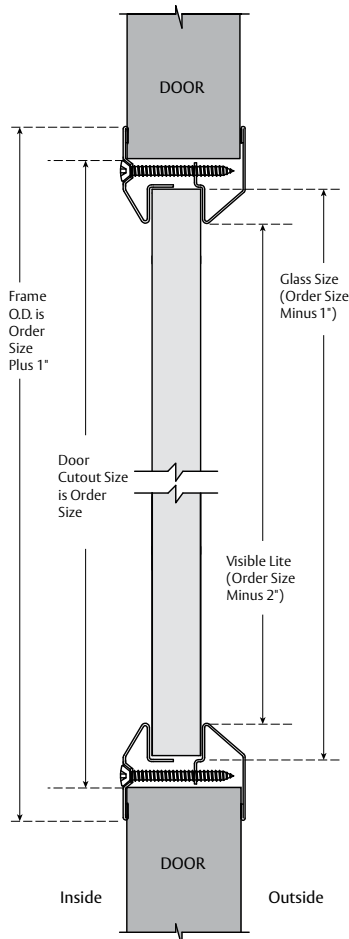
LT-B2

$\frac{9}{16}$ " Glazing Pocket
for $\frac{3}{8}$ " to $\frac{1}{2}$ " glass



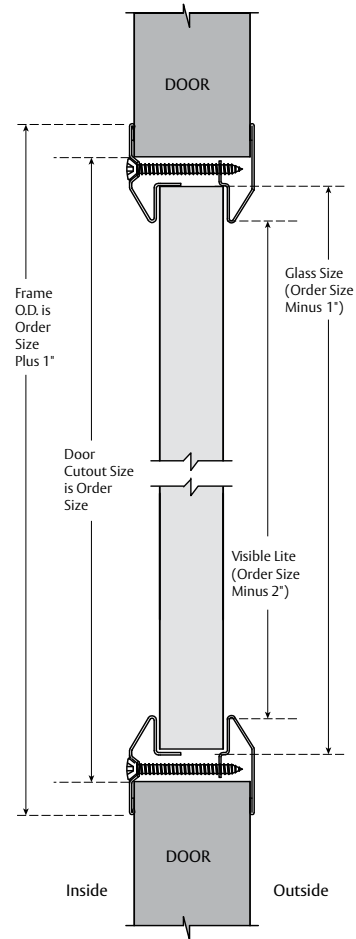
LT-B3

$\frac{13}{16}$ " Glazing Pocket
for $\frac{5}{8}$ " to $\frac{3}{4}$ " glass



LT-B4

$\frac{11}{16}$ " Glazing Pocket
for $\frac{7}{8}$ " to 1" glass



Standard Features

Material:

20 gauge steel

Fasteners:

#8 x $1\frac{3}{4}$ " OH SMS

Dimensions:

- Minimum width: 4" Maximum width: 38"
- Minimum height: 5" Maximum height: 82"

Door Thickness:

- $1\frac{3}{4}$ " wood or metal

Fire Rating:

- Classified in accordance with UBC code standard 7-2 for positive pressure
- 90 Minute Fire Rating

Optional Features:

- Torx (Security screws)
- Custom powder coats



ASSA ABLOY
Opening Solutions

Experience a safer
and more open world

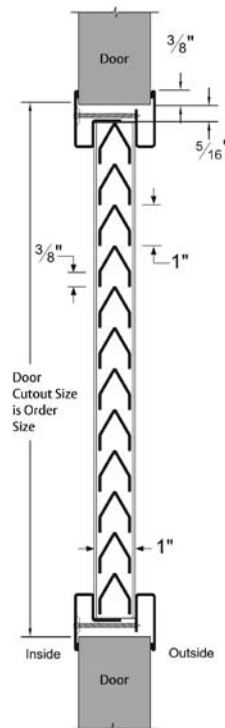
US: 800-458-2424 | www.assaabloydooraccessories.us CA: 800.461.3007 | www.assaabloydss.ca
Check the web site for the most up-to-date product information.

Copyright © 2019, ASSA ABLOY Accessories and Door Controls Group, Inc. All rights reserved. Reproduction in whole or in part without the express written permission of ASSA ABLOY Accessories and Door Controls Group, Inc. is prohibited.

Inverted "Y" Louver

The LV-IY louver for use with 1³/₄" wood or metal doors provides 50% free air flow. The 20 gauge inverted "Y" blades add stiffness and a burr-free exposed edge. The 18 gauge steel mitered frame secures the grille assembly in place giving it a clean appearance.

LV-IY



Standard Features

Material:

- 18 gauge steel frame
- 20 gauge steel inverted "Y" blades

Fasteners:

- #8 x 1³/₄" OH SMS

Dimensions:

- Minimum width: 12" Maximum width: 34"
- Minimum height: 12" Maximum height: 78"

Door Thickness:

- 1³/₄" wood or metal

Standards:

- 50% Free Air Flow

Optional Features:

- Torx (Security screws)
- Security grille
- Insect screen
- Custom powder coats

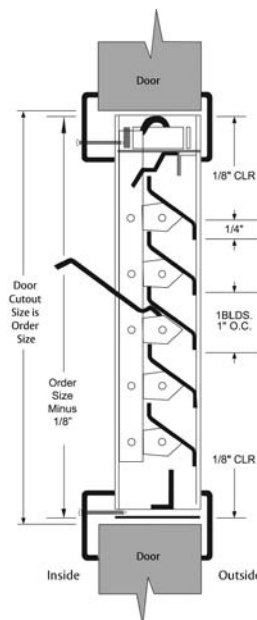
**Stocked LV-IY Sizes
Cutout Dimensions**

- 12" x 12"
- 18" x 12"
- 18" x 18"
- 24" x 12"
- 24" x 18"
- 24" x 24"

Fusible Link Fire Rated Louver

The LV-FL louver is for use with 1³/₄" wood or metal doors and provides 50% free air flow while fastening to one side to ensure security.

LV-FL



Standard Features

Material:

- 18 gauge steel frame
- 16 gauge adjustable "Z" blades

Fasteners:

- #8 x 1" FH SMS

Dimensions:

- Minimum width: 12" Maximum width: 24"
- Minimum height: 12" Maximum height: 24"

Door Thickness:

- 1³/₄" wood or metal

Standards:

- 50% Free Air Flow

Fire Rating:

- UL listed
- Fusible link activates at 135°F



ASSA ABLOY
Opening Solutions

US: 800-458-2424 | www.assaabloydooraccessories.us CA: 800.461.3007 | www.assaabloydss.ca

Check the web site for the most up-to-date product information.

Copyright © 2019, ASSA ABLOY Accessories and Door Controls Group, Inc. All rights reserved. Reproduction in whole or in part without the express written permission of ASSA ABLOY Accessories and Door Controls Group, Inc. is prohibited.

Windstorm Louver

The LV-WS Windstorm Louver is for use with 1³/₄" exterior doors and provides 50% free air flow. The 18 gauge inverted "Y" blades add stiffness and a burr-free exposed edge. The 18 gauge steel mitered frame secures the grille assembly in place giving it a clean appearance.

Standard Features

Material:

- 18 gauge steel frame
- 18 gauge steel inverted "Y" blades

Fasteners:

- #8 FH MS (Inside)
- #8 Threaded Sleeve (Outside)

Dimensions:

- Minimum width: 12" Maximum width: 34"
- Minimum height: 12" Maximum height: 78"

Door Thickness:

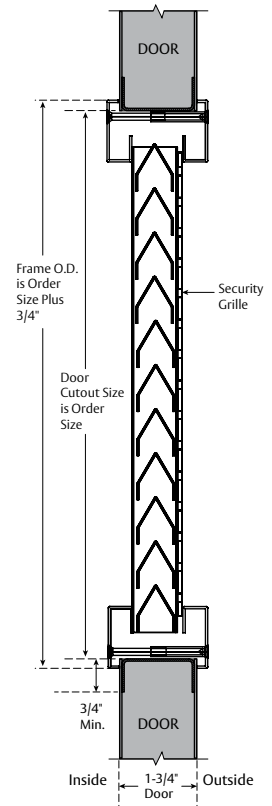
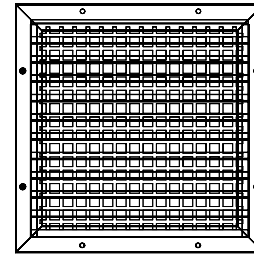
- 1³/₄" wood or metal

Standards:

- 50% Free Air Flow
- UL Certified. Successfully tested in accordance with ASTM E1886, E1996, TAS 201
- Large Missile Impact, 350 Ft. Lbs., +/- 70 psf and ASTM E330, TAS 202, TAS 203, +/- 70 psf



LV-WS



ASSA ABLOY
Opening Solutions

Experience a safer
and more open world

The ASSA ABLOY Group is the global leader in access solutions. Every day we help people feel safe, secure and experience a more open world.

ASSA ABLOY
Opening Solutions

ASSA ABLOY
300 Main Street
Rockwood, Pennsylvania 15557
Phone: (800) 458-2424
Fax: (800) 922-9212
www.assaabloydss.com
www.assaabloydooraccessories.us
orders.rockwood@assaabloy.com

ASSA ABLOY
Door Security Solutions Canada
160 Four Valley Drive
Vaughan, ON L4K 4T9
Phone: (800) 461-3007
www.assaabloydss.ca