



Automatic Door Bottom Part # 372

Please Note - For the sizes:

24\" cannot be trimmed.

*36\", 42\" and 48\" can be trimmed
 up to 3\" All other sizes can be
 trimmed up to 1\".*

For Hollow Metal Doors. The 372
 is completely concealed in bottom
 channel of hollow metal doors.

Maximum drop 1/2"

1. Cut the door bottom 1/8" shorter
 than the width of the door
 measured inside the metal.

NOTE: CUT ONLY THE END OF THE
 DOOR BOTTOM OPPOSITE THE
 ADJUSTING SCREW. Install with
 1/16" space at each end.

2. In the center of the hinge edge of
 the door drill a hole 3/8" in diameter
 for the adjustment screw to project
 through. The center of this 3/8"
 adjustment screw should be 1/4"
 below the bottom of the inverted
 U channel as illustrated above.

3. Position the door bottom in the
 center of the recess at the bottom
 of the door and drill attachment
 holes to mate with the holes in the
 door bottom. Use a #37 drill (.104)
 to drill holes to receive the 5/8"
 #6 pan head sheet metal screws
 furnished. Attach the door bottom.

4. Adjust the drop on the door
 bottom to obtain a complete seal.
 Maximum drop is 1/2". To fill larger
 gaps, non-flammable shim may be
 added to lower the door bottom.

5. Operate the door several times
 to ensure that the door bottom is
 properly adjusted and does not
 inhibit the self-closing and latching
 of the door.

Meets UL10B, UL10C and
 UBC 7-2 (1997) Category J
 17L5



Positive Pressure Tested
 Gasketing Materials for Fire Doors.
 Intended for Application to/with
 listed steel frames and/or classified
 steel covered composite, hollow
 metal type fire doors rated up to
 3 hours, wood and plastic covered
 composite type fire doors rated up
 to 1-1/2 hours, and wood core type
 fire doors rated up to 20 minutes.